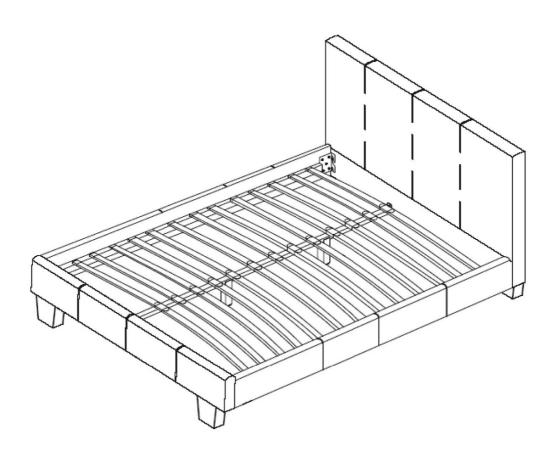
# **Assembly Instructions**



## **ASSEMBLY RATING**

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY OOO O DIFFICULT

## **Tools Required for Assembly:**

Allen Wrench



Rev: 15-08-20



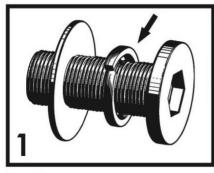
2 PERSONS RECOMMENDED

## **ASSEMBLY & CARE ADVICE**

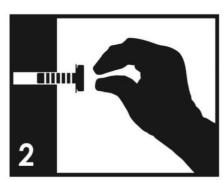
FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.

PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

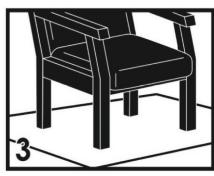
#### **BASIC ASSEMBLY TECHNIQUES**



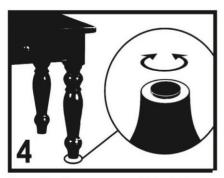
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



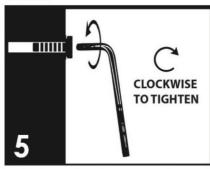
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



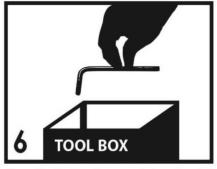
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

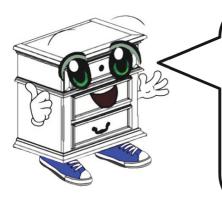


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

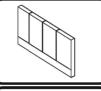


Before you begin, please read Page 3 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

MD

### **Parts List**



#1 x 1 pc Headboard



**Hardware List** 

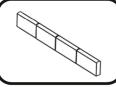
#A x 8 pcs Bolt 5/16"x1"



#2 x 2 pcs Side Rail



#B x 6 pcs Bolt 5/16"x1-5/8"



#3 x 1 pc Footboard



#C x 8 pcs Bolt 5/16"x3-7/8"



#4 x 1 pc Support Rail



#D x 22 pcs Flat Washer



#5 x 4 pcs Foot



#E x 22 pcs Lock Washer



#6 x 26 pcs Slat



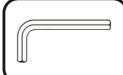
#F x 13 pcs Center Connector



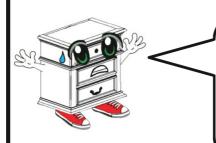
#7 x 2 pcs
Slat Support Leg



#G x 26 pcs End Cap



#H x 1 pc Allen Wrench

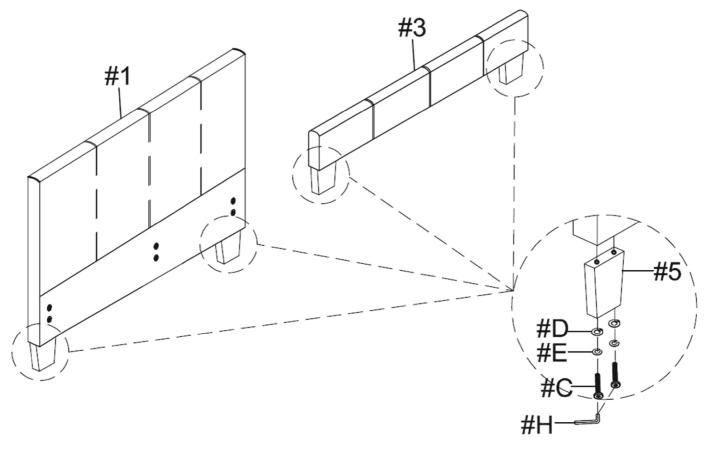


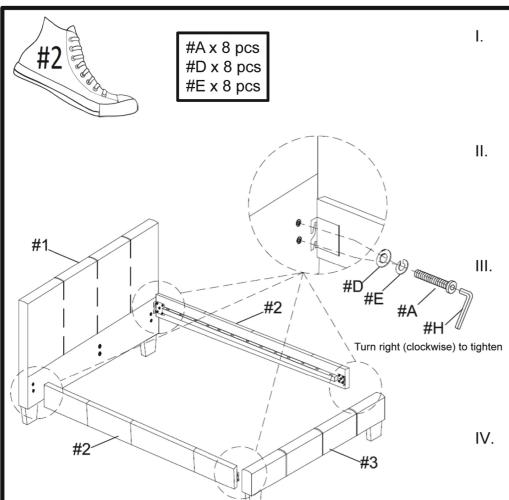
Due to the size and/or weight of this product, it is highly recommended that the assembly should be done near the area of its intended location. Make sure you have enough space to move around during the assembly. ALWAYS have at least two people to help with transporting and assembling the product to avoid any potential injury and/or damage.



- I. Align the two feet (#5) onto the pre-drilled holes on the bottom corners of the headboard (#1).
- II. Prepare 4 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#C) and then the flat washer (#D) onto the SAME bolt (#C), in that order.
- III. Insert the bolt assemblies through the holes of the feet (#5) and secure those bolts using the Allen wrench (#H) to lock them with the headboard (#1).
- #C x 8 pcs #D x 8 pcs #E x 8 pcs

IV. Repeat the process above to assemble the remaining two feet (#5) onto the footboard (#3).

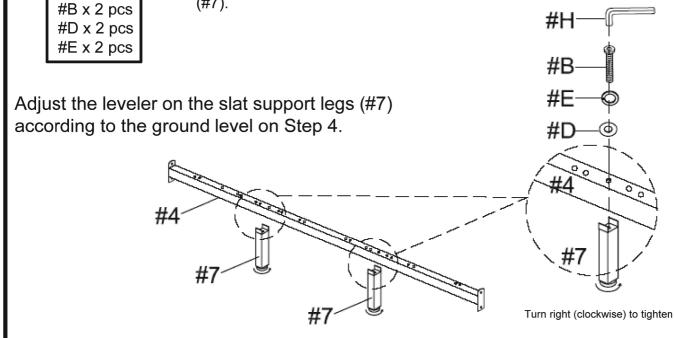


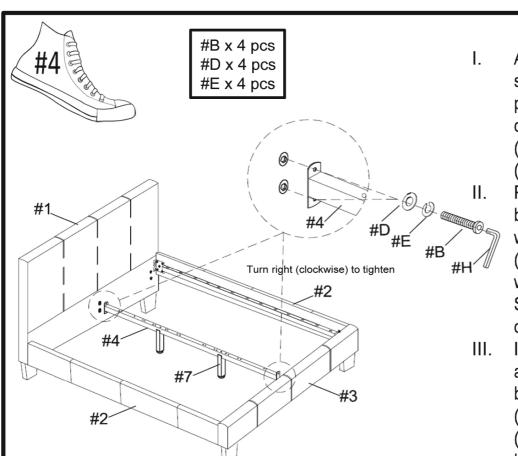


- Prepare 4 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#A) and then the flat washer (#D) onto the SAME bolt (#A), in that order.
  - Insert the bolt assemblies through the right and left side of the pre-drilled holes of the headboard (#1) using the Allen wrench (#H) but expose about 1/2" of the bolts' threads. Mount the brackets on the side rails (#2) onto the bolts (#A) on each side of the headboard (#1). Make sure all the washers are in the FRONT of the brackets. Use the Allen wrench (#H) to further tighten the bolts to secure the two parts together. Repeat the process above to assemble the other ends of the two side rails (#2) onto the footboard (#3).



- I. Align the two slat support legs (#7) with the pre-drilled holes of the support rail (#4).
- II. Prepare 2 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#B) and then the flat washer (#D) onto the SAME bolt (#B), in that order.
- III. Insert the two bolt assemblies through the pre-drilled holes of the support rail (#4) using the Allen wrench (#H) to lock them with the slat support legs (#7).





Align the assembled support rail (#4) with the pre-drilled holes on the center of the headboard (#1) and the footboard (#3).

Prepare 4 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#B) and then the flat washer (#D) onto the SAME bolt (#B), in that order.

Insert the 4 bolt assemblies through the brackets of the support rail (#4) using the Allen wrench (#H) to lock them with the headboard (#1) and the footboard (#3).



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Note: The correct position of the bed slats should be arcing UPWARD when placing on the rails

placing on the rails.

Prepare a complete bed slat by inserting one center plastic connector (#F) onto the two slats (#6). Then insert two end caps (#G) onto the opposite ends of the same slats (#6).

II. Align the end caps (#G) on a completed bed slat with the predrilled holes on each side of the side rails (#2) and snap down both end caps (#G) into place. Then snap down the center plastic connector (#F) into the support rail (#4).

Adjust the leveler according to the ground

level. To lower or to raise the slat support

leg, turn the leveler clockwise or counterclockwise, respectively.

III. Repeat the above process to assemble the remaining bed slats.

#6 #6 #F

#F x 13 pcs

#G x 26 pcs

ASSEMBLY IS COMPLETED