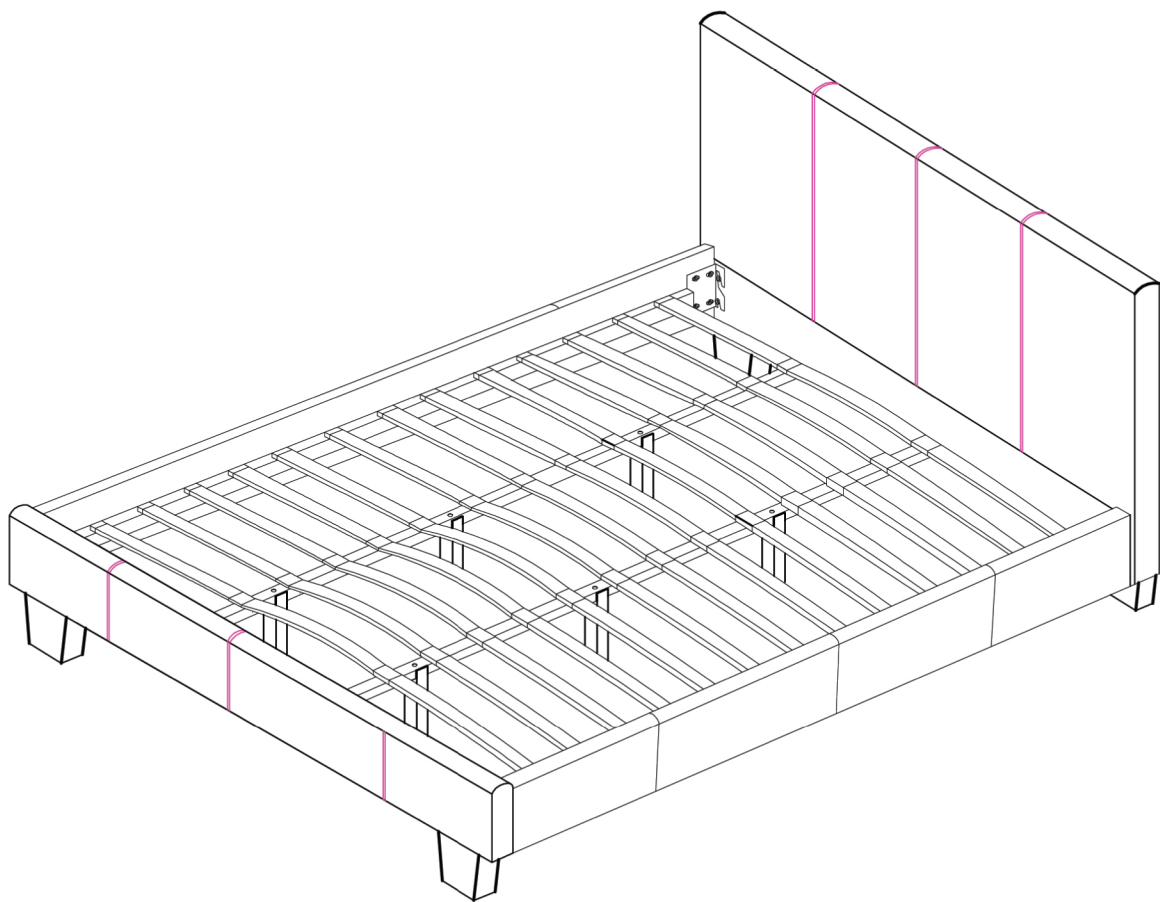


# Assembly Instructions



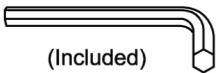
## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

## Tools Required For Assembly:

Allen Wrench

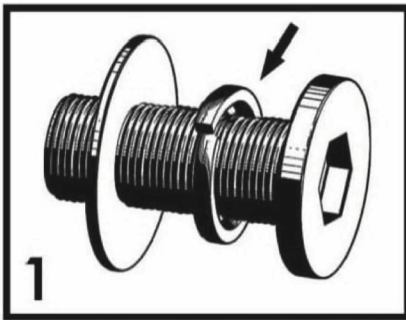


2 PERSONS RECOMMENDED

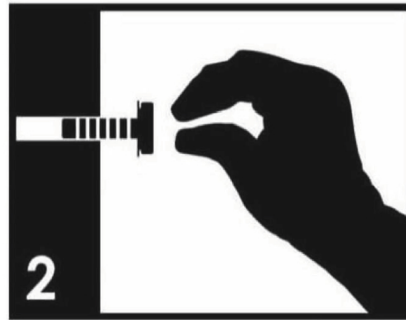
# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

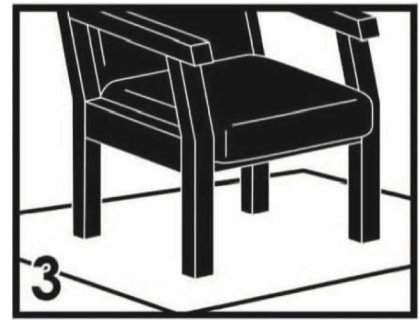
## BASIC ASSEMBLY TECHNIQUES



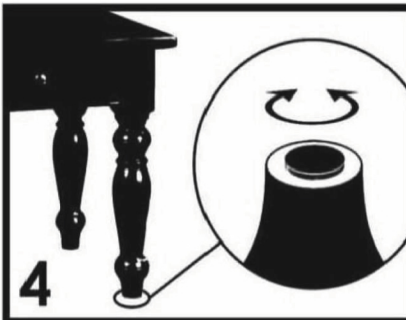
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



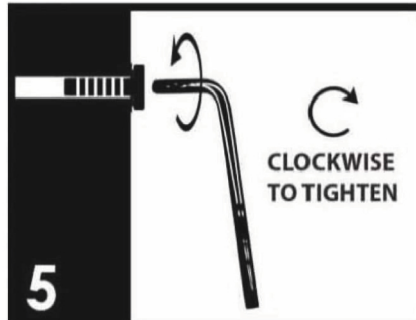
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



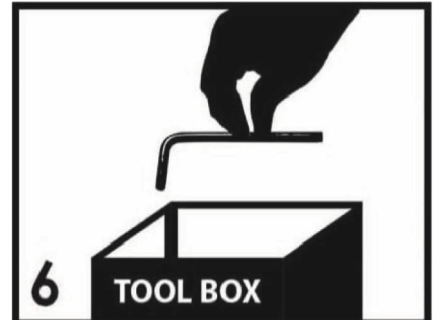
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

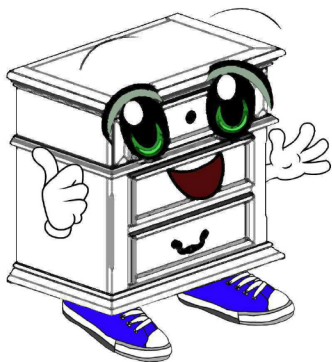


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



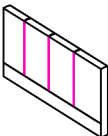
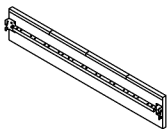
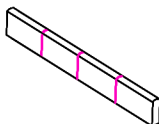
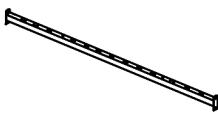


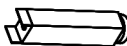
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**







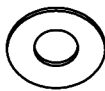



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

## Parts List

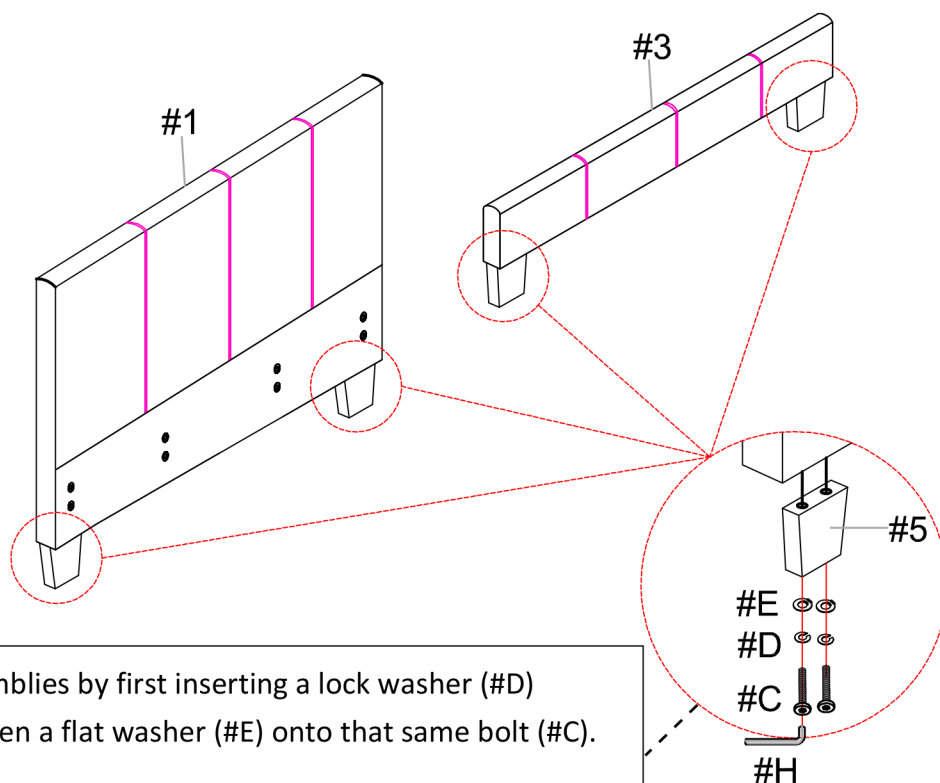
	#1 x 1pc Headboard
	#2 x 2pcs Side Rail
	#3 x 1pc Footboard
	#4 x 2pcs Support Rail
	#5 x 4pcs HB/FB Foot
	#6 x39pcs Slat
	#7 x6pcs Support Rail Leg

## Hardware List

	#A x 8pcs BOLT 5/16"X1"
	#B x 14pcs BOLT 5/16"X1-1/2"
	#C x 8pcs BOLT 5/16"X4"
	#D x 30pcs Lock Washer
	#E x 30pcs Flat Washer
	#F x 26pcs Center Connector
	#G x 26pcs End Cap
	#H x 1pc Allen Wrench M5



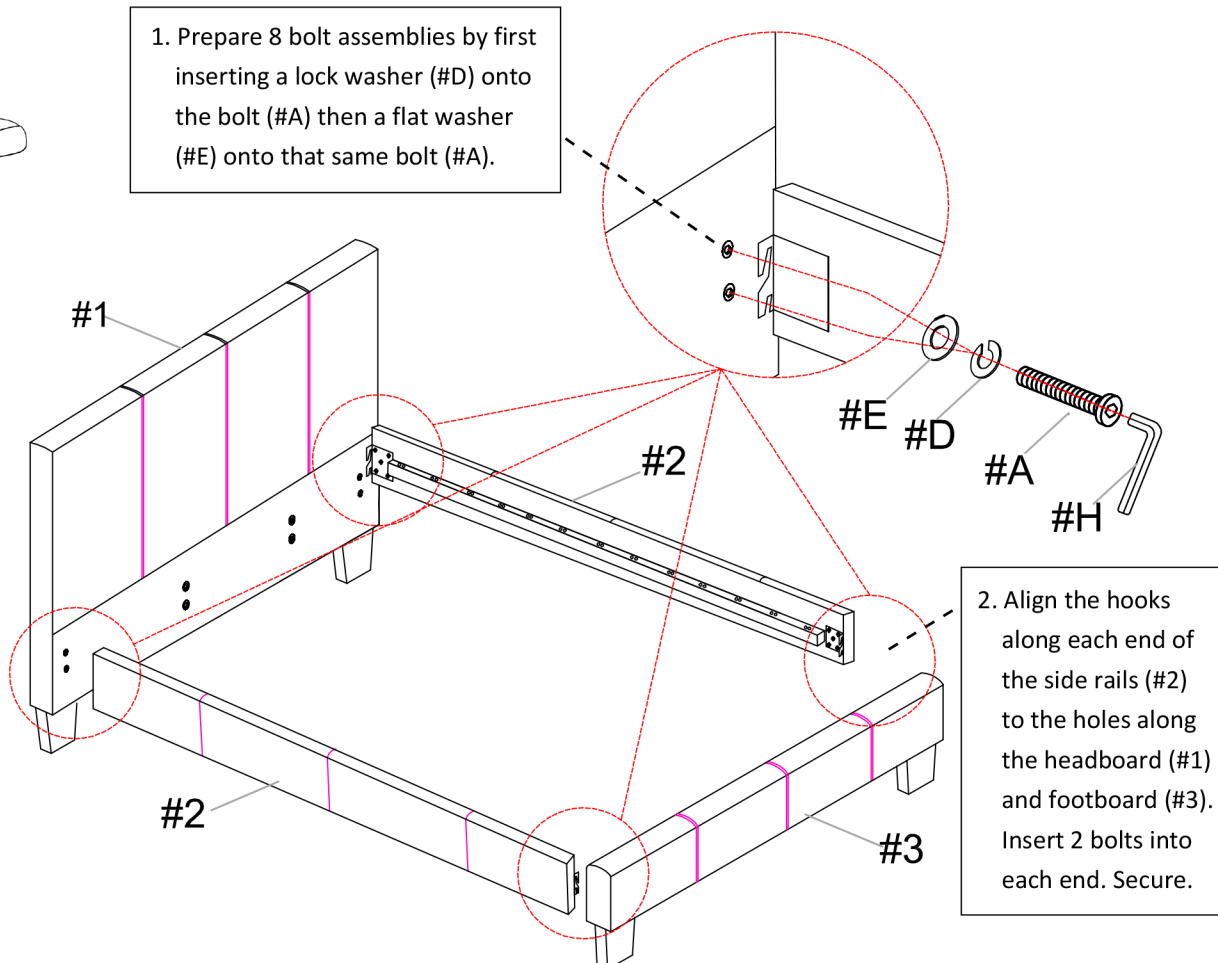
#Cx 8pcs  
#Dx 8pcs  
#Ex 8pcs



1. Prepare 8 bolt assemblies by first inserting a lock washer (#D) onto the bolt (#C) then a flat washer (#E) onto that same bolt (#C).
2. Align a foot (#5) to the holes along the bottom of the headboard (#1) and footboard (#3). Insert 2 bolt assemblies into each and secure.



#Ax 8pcs  
#Dx 8pcs  
#Ex 8pcs



1. Prepare 8 bolt assemblies by first inserting a lock washer (#D) onto the bolt (#A) then a flat washer (#E) onto that same bolt (#A).

2. Align the hooks along each end of the side rails (#2) to the holes along the headboard (#1) and footboard (#3). Insert 2 bolts into each end. Secure.



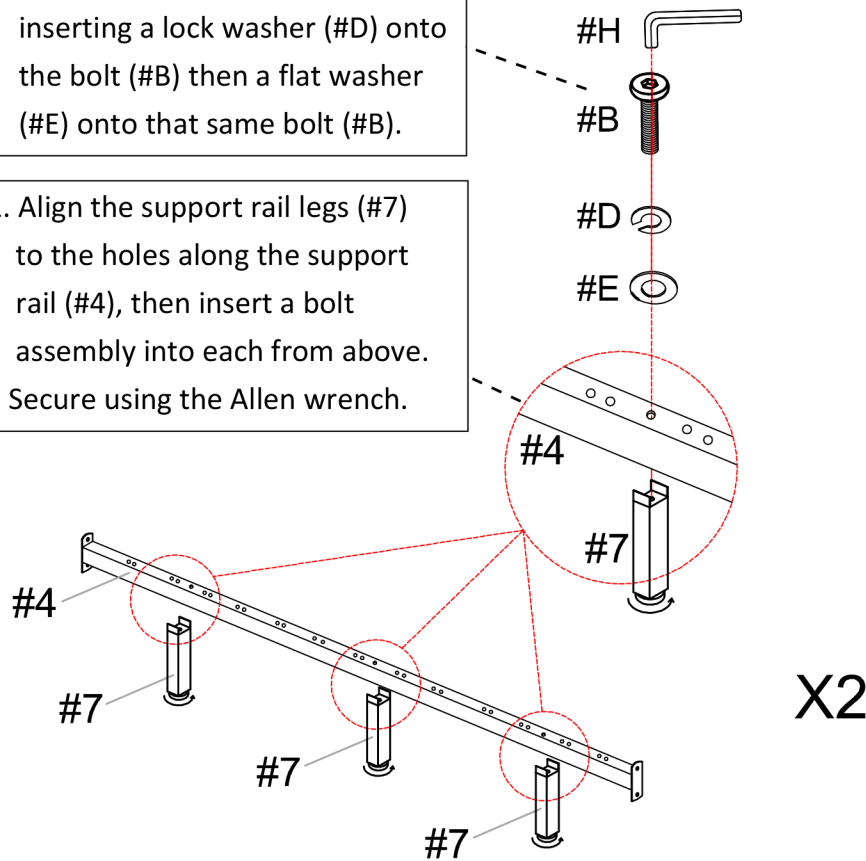


#3

#B x 6pcs  
#D x 6pcs  
#E x 6pcs

1. Prepare 8 bolt assemblies by first inserting a lock washer (#D) onto the bolt (#B) then a flat washer (#E) onto that same bolt (#B).

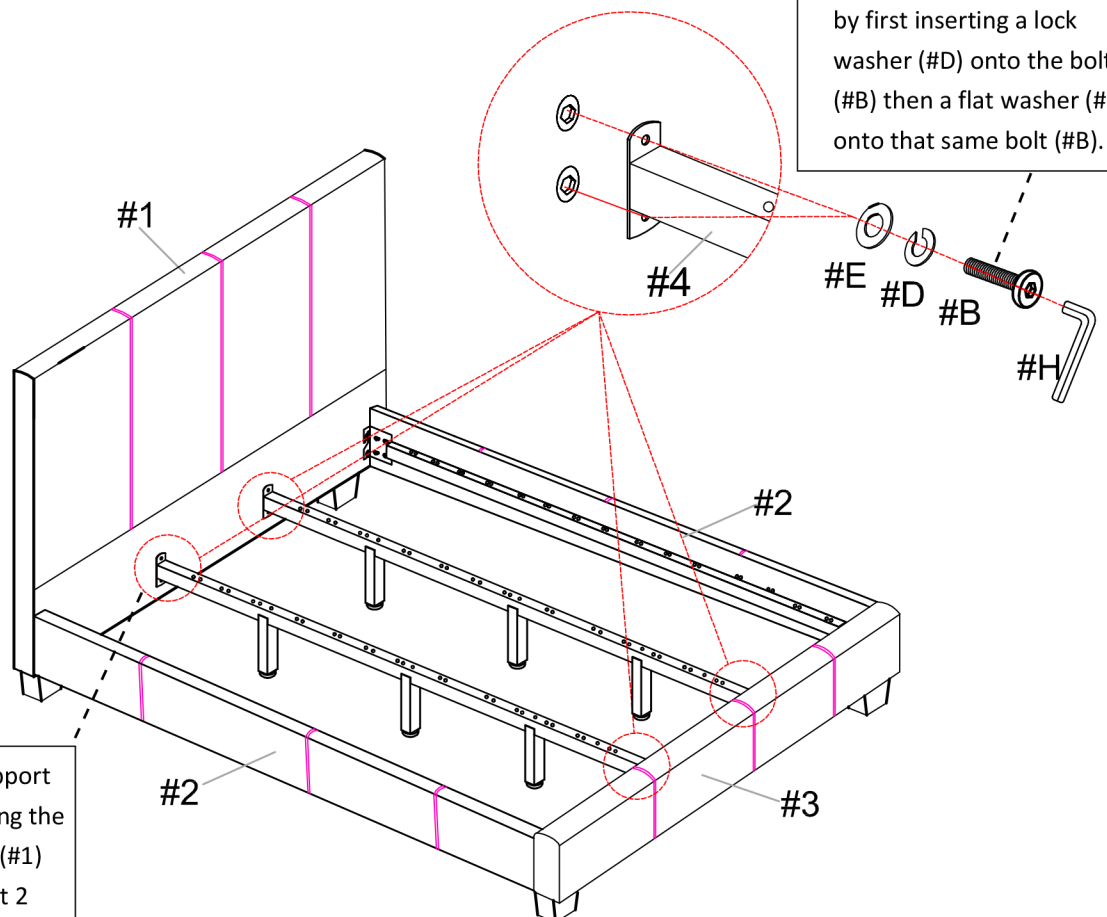
2. Align the support rail legs (#7) to the holes along the support rail (#4), then insert a bolt assembly into each from above. Secure using the Allen wrench.



#4

#B x 8pcs  
#D x 8pcs  
#E x 8pcs

1. Prepare 8 bolt assemblies by first inserting a lock washer (#D) onto the bolt (#B) then a flat washer (#E) onto that same bolt (#B).

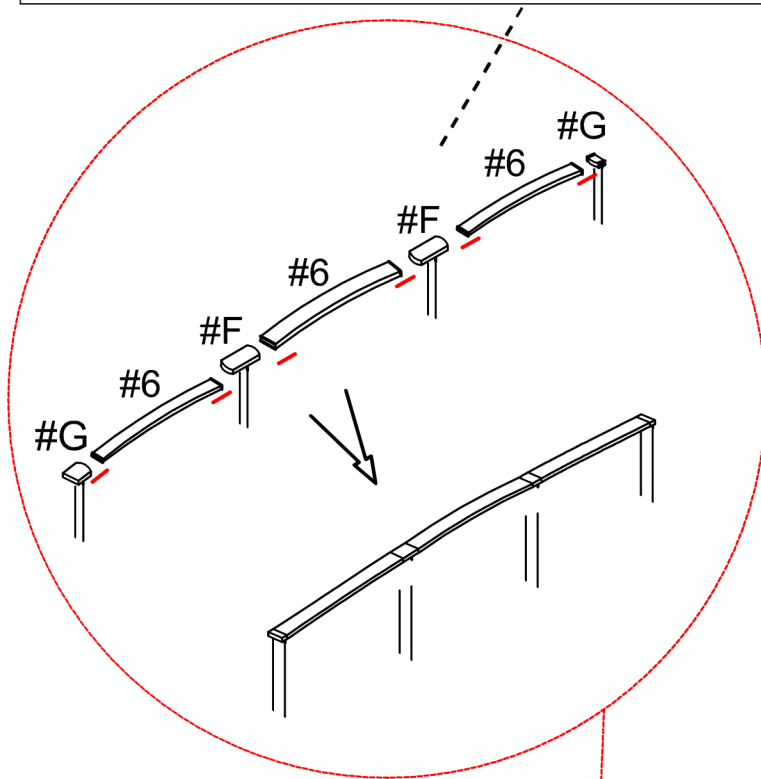


2. Align each end of the support rails (#4) to the holes along the center of the headboard (#1) and footboard (#3). Insert 2 bolts into each end. Secure.

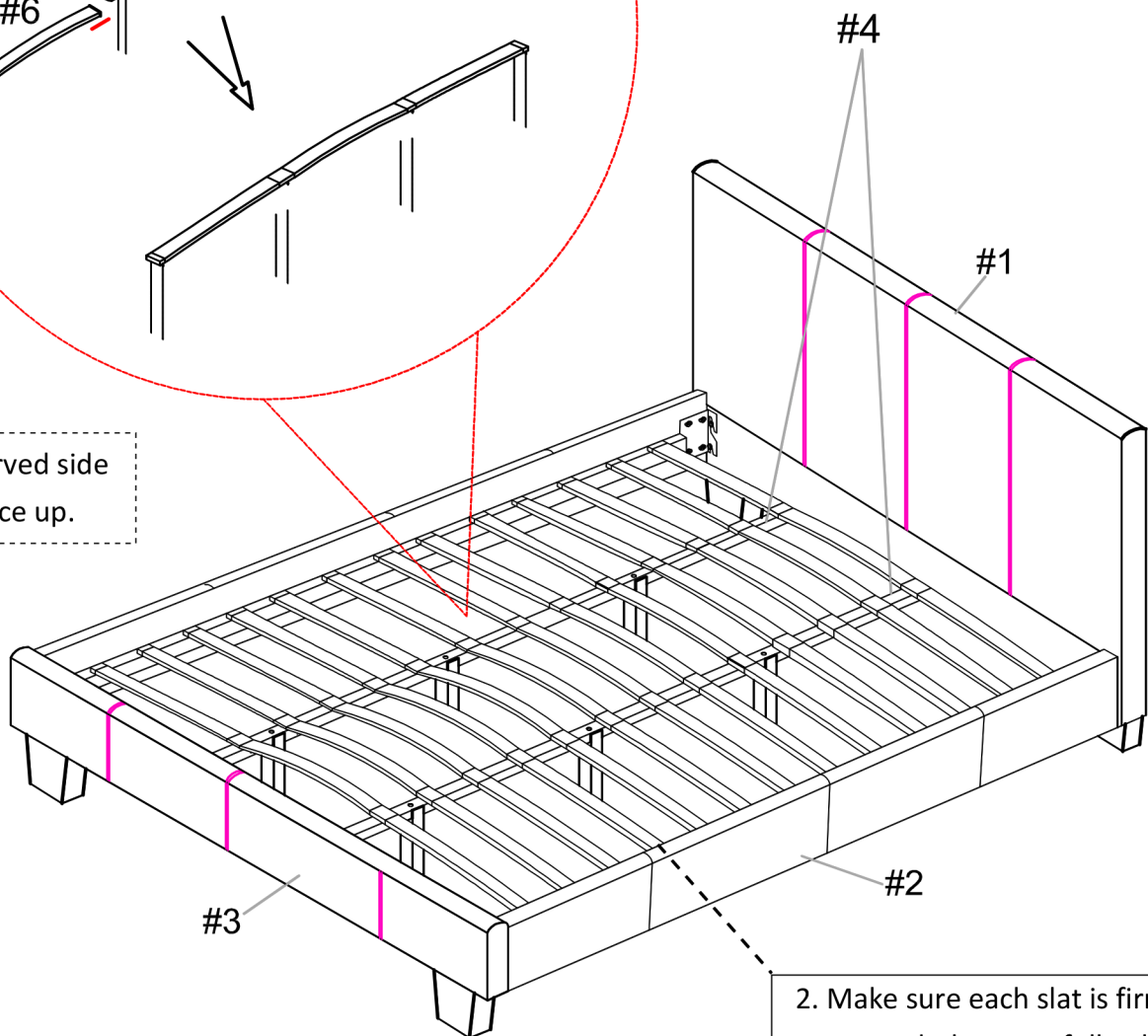


#F x 26pcs  
#G x 26pcs

1. Prepare 13 complete slats by inserting (refer to the image below):  
end cap (#G) > slat (#6) > Center connector (#F) > slat (#6) > center connector (#F) > end cap (#G)



Note: Curved side  
should face up.



2. Make sure each slat is firmly secured, then carefully place each slat onto the rails.

ASSEMBLY IS COMPLETED