










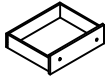


ASSEMBLY INSTRUCTION FOR ACME FURNITURE
MODEL # 25770AQ-HF / 25771AQ-R / 25772AQ-DRW/
25770Q-HF / 25771Q-R / 25772Q-DRW

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of parts(s) needed.









Do not fully tighten screws until fully assembled

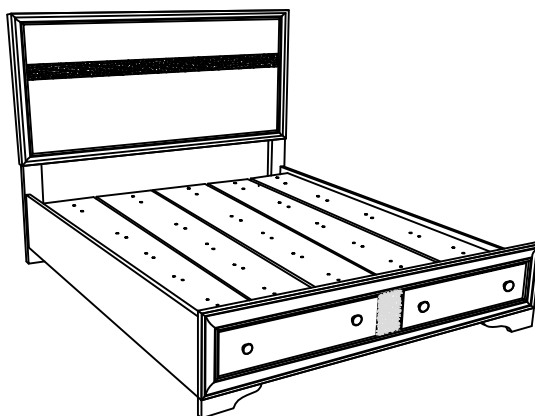
COMPONENT PARTS		
DESCRIPTION	PART NAME	Q'TY (PCS)
①	HEADBOARD 	1
②	FOOTBOARD 	1
③	HEADBOARD LEG (L/R) 	2
④	SIDE RAIL 	2
⑤	CENTER SLAT DRAWER 	1
⑥	BED SLAT 	3
⑦	BED SLAT SUPPORT 	5
⑧	DRAWER SLAT SUPPORT 	1
⑨	CONCEALED PANEL 	5
⑩	DRAWER SUPPORT RAIL 	2
⑪	BED SLAT WITH MARKING 	2
⑫	DRAWER 	2

HARDWARE REQUIRED (BOX OF HEADBOARD)

- | | | |
|-----|---|------------------------------|
| (A) |  | BOLT 1/4" x 1 3/16" - 6 PCS |
| (B) |  | SPRING WASHER 1/4"- 6 PCS |
| (C) |  | FLAT WASHER 1/4"- 6 PCS |
| (D) |  | ALLEN KEY M4 x 2 9/16 - 1 PC |

HARDWARE REQUIRED (BOX OF SIDE RAIL)

- | | | |
|-----|---|---|
| (E) |  | FLAT HEAD CHIPBOARD SCREW 5/32" x 1 2/8" - 14 PCS |
| (F) |  | PANHEAD CHIPBOARD SCREW 4/32" x 25/32" - 25 PCS |
| (G) |  | BOLT 1/4" x 1 3/8" - 2 PCS |
| (H) |  | BOLT 1/4" x 2" - 6 PCS |
| (I) |  | SPRING WASHER 1/4"- 2 PCS |
| (J) |  | FLAT WASHER 1/4"- 2 PCS |
| (K) |  | ALLEN KEY M4 x 2 9/16 - 1 PC |
| (L) |  | ALLEN KEY M5 x 2 9/16 - 1 PC |



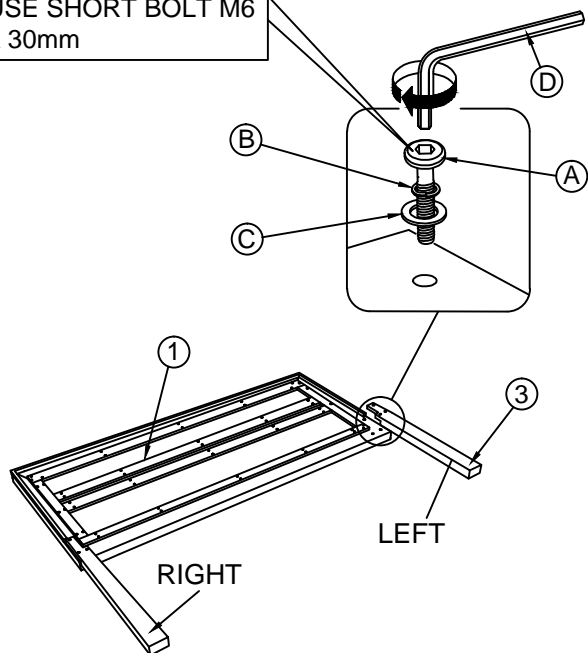
Attention:

*** Some number parts listed in the instruction sheet may not be in parts bags as they already be assembled. Carefully check parts and packing materials prior to ordering replacements.

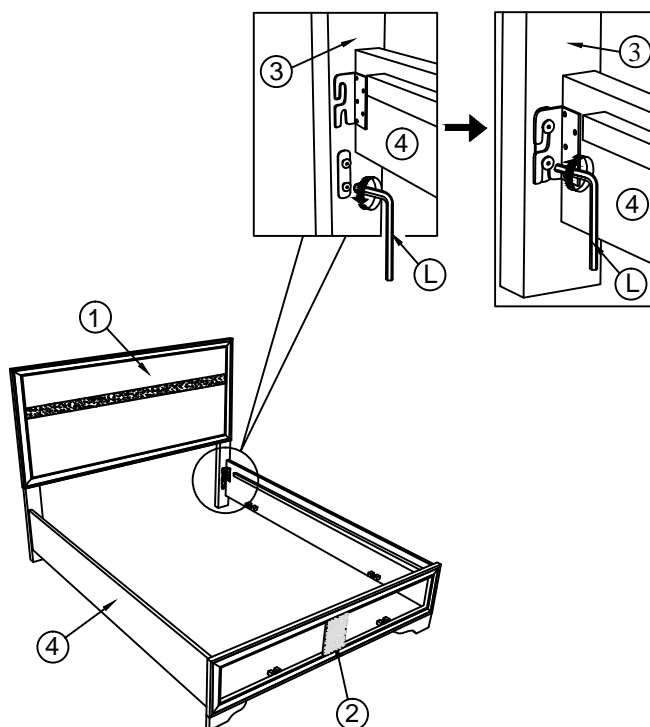
How to assemble:

Step 1:

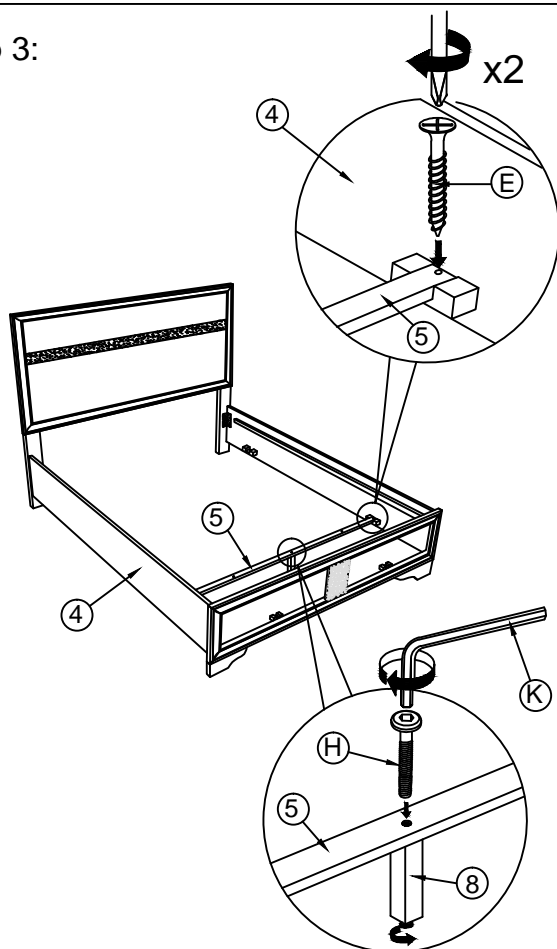
WARNING!
USE SHORT BOLT M6
x 30mm



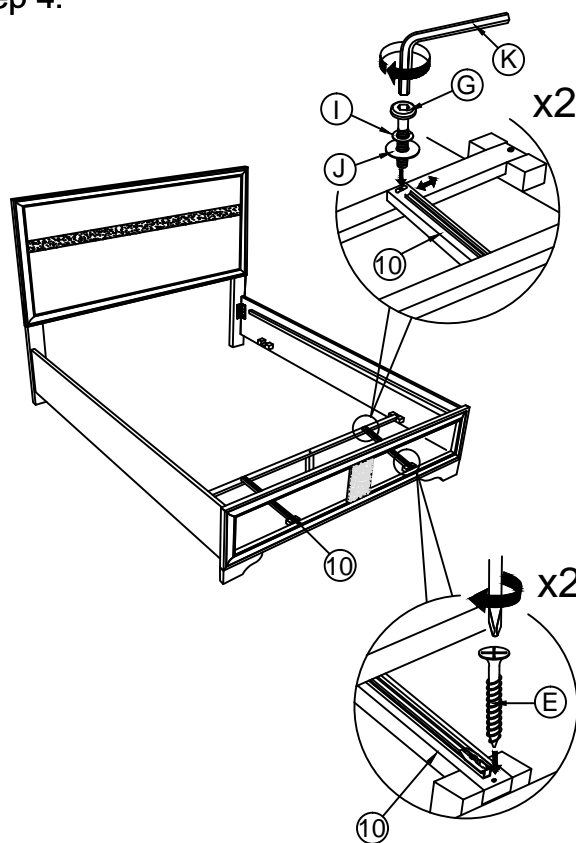
Step 2:



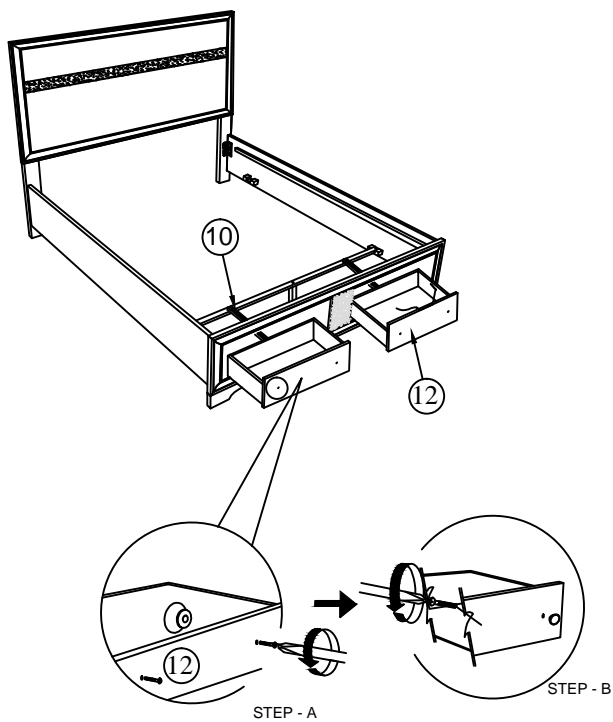
Step 3:



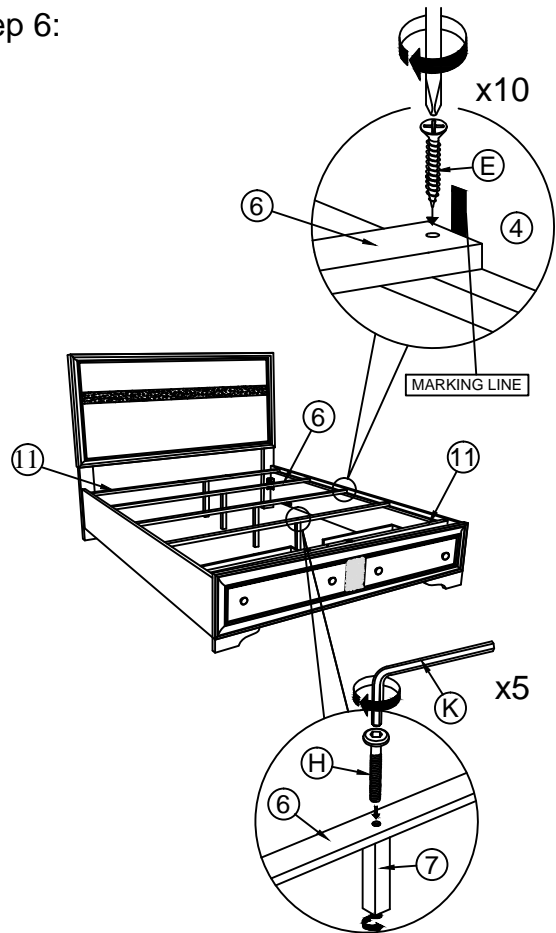
Step 4:



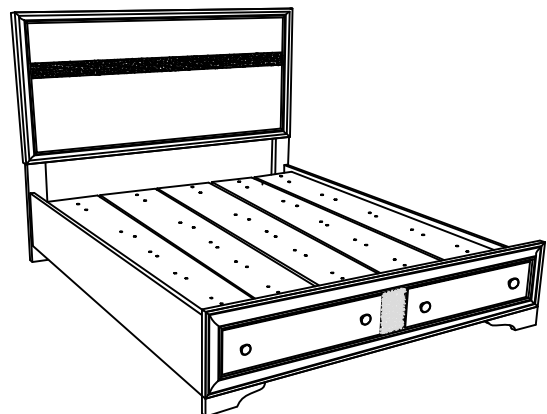
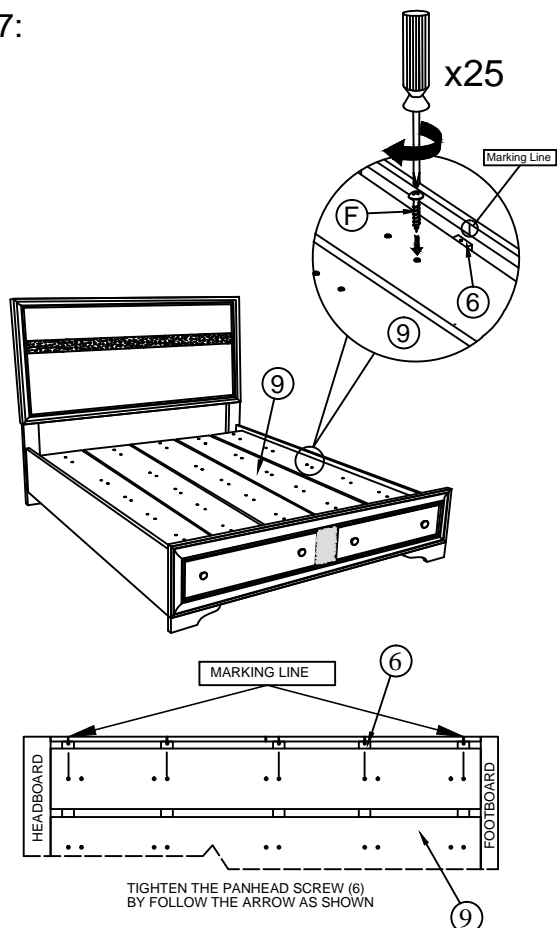
Step 5:



Step 6:



Step 7:



COMPLETED ASSEMBLY