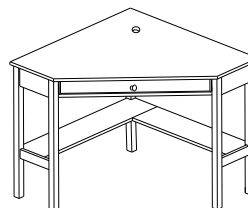




STYLE NO. **HO664200TX – WHITE**
HO664300TX– BLACK
HO664400TX- ESPRESSO



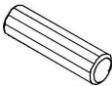

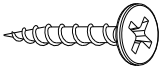









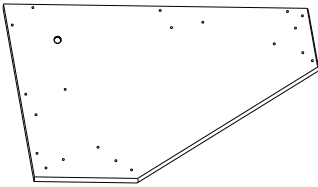
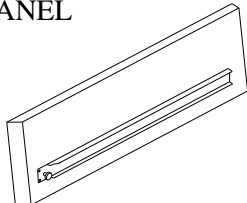
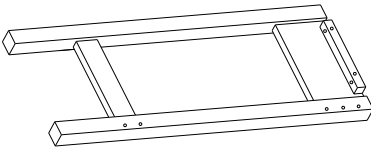

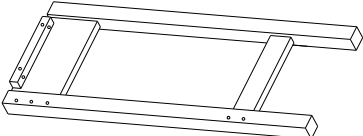
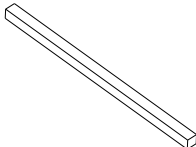
CORNER DESK

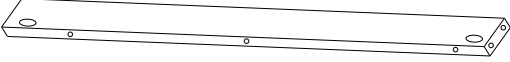

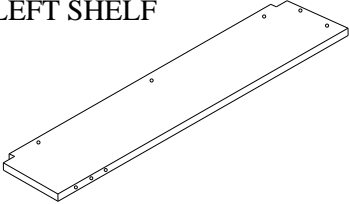
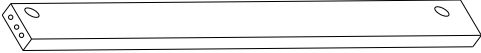
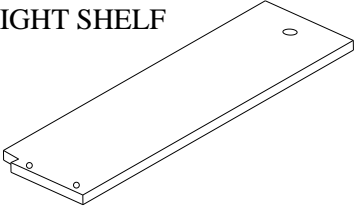
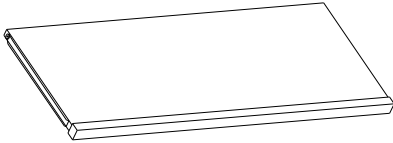
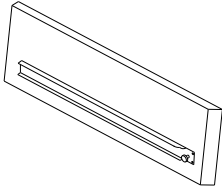
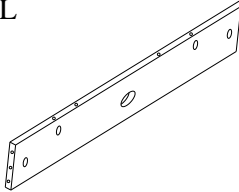
SOUTHERN ENTERPRISES INC.

RELAX...If you can follow a few easy, step-by-step direction:
in order .YOU CAN ASSEMBLE THIS ITEM.

PLEASE FIND HARDWARE IN RED POLYBAG BEFORE DISCARDING PACKING MATERIAL.

HARDWARE LIST			
(1) LARGE MACHINE SCREWS	4PCS	(7) HINGE	2PCS
			
(2) WOOD DOWELS	32PCS	(8) SMALL WOOD SCREWS	12PCS
			
(3) LARGE WOOD SCREWS	10PCS	(9) WOOD KNOB	1PC
			
(4) CAM-LOCKS	23PCS	(10) SMALL MACHINE SCREW	1PC
			
(5) CAM-BOLTS	23PCS	(11) PLASTIC COVER	1PC
			
(6) COVERS	23PCS	(12) WASHERS	4PCS
			

PARTS LIST			
(A) TOP PANEL	1PC	(H) LEFT SIDE PANEL	1PC
			
(B) LEFT SIDE FRAME	1PC	(I) UPPER CROSS BRACE	2PCS
			
(C) RIGHT SIDE FRAME	1PC	(J) BACK SUPPORT LEG	1PC
			

<p>(D) LOWER CROSS BRACE 2PCS</p> 	<p>(K) FRONT PANEL 1PC</p> 
<p>(E) LEFT SHELF 1PC</p> 	<p>(L) FRONT CROSS BRACE 1PC</p> 
<p>(F) RIGHT SHELF 1PC</p> 	<p>(M) KEYBOARD SHELF 1PC</p> 
<p>(G) RIGHT SIDE PANEL 1PC</p> 	<p>(N) BACK PANEL 1PC</p> 

ASSEMBLY INSTRUCTION

1. SELECT A SMOOTH, SOFT SURFACE TO PREVENT SCRATCHING FINISH.
2. YOU MAY NEED A PHILLIP SCREWDRIVER.
3. INSERT SMALL WOOD SCREWS (8) THROUGH HINGES (7) AND TIGHTEN INTO PREDRILLED HOLES ON FRONT PANEL (K) AND CROSS BRACE (L). AS SHOWN IN FIGURE 1.
4. TIGHTEN SMALL MACHINE SCREW (10) THROUGH PREDRILLED HOLE ON FRONT PANEL (K) INTO WOOD KNOB (9). INSERT WOOD DOWELS (2), CAM-BOLTS (5) INTO PREDRILLED HOLES ON RIGHT SIDE PANEL (G) AND FIT INTO CORRESPONDING HOLES ON ENDS OF FRONT CROSS BRACE (L) AND BACK PANEL (N). INSERT CAM-LOCKS (4) INTO LARGE HOLES ON PARTS (L, N) WITH ARROW FACING TOWARDS HOLE. ROTATE CAM-LOCKS (4) CLOCKWISE TO SECURE CAM-BOLTS (5). PUSH COVERS (6) INTO CAM-LOCKS (4). ASSEMBLE LEFT SIDE PANEL (H) IN SAME MANNER. AS SHOWN IN FIGURE 2.

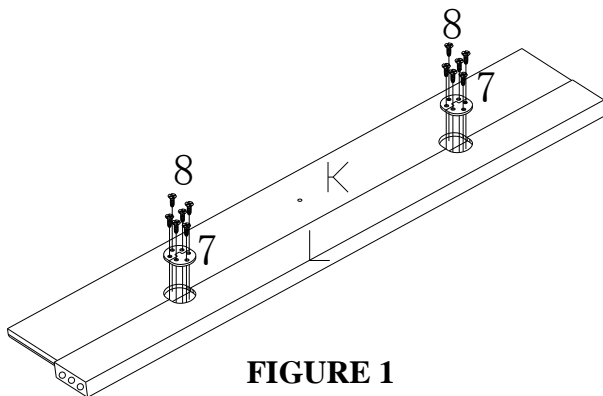


FIGURE 1

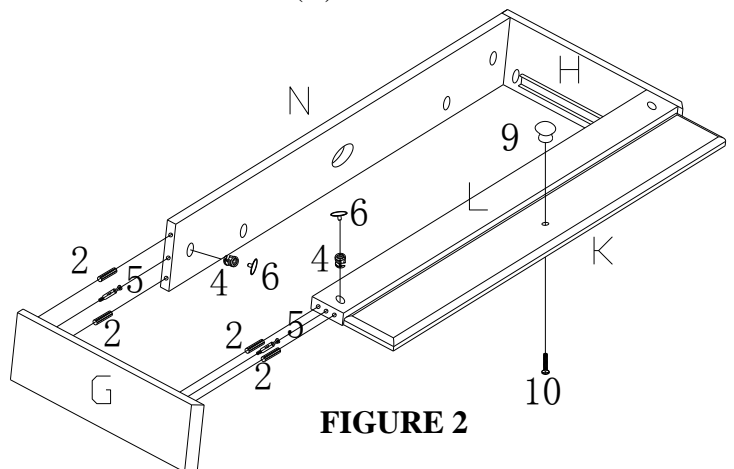


FIGURE 2

5. TIGHTEN WOOD DOWELS (2), CAM-BOLTS (5) INTO PRETHREADED HOLES ON UNDERSIDE OF TOP PANEL (A) AND FIT INTO CORRESPONDING HOLES ON PARTS (G, H, N). INSERT CAM-LOCKS (4) INTO LARGE HOLES ON PARTS (G, H, N) WITH ARROW FACING TOWARDS HOLE. ROTATE CAM-LOCKS (4) CLOCKWISE TO SECURE CAM-BOLTS (5). PUSH COVERS (6) INTO CAM-LOCKS (4).

AS SHOWN IN FIGURE 3.

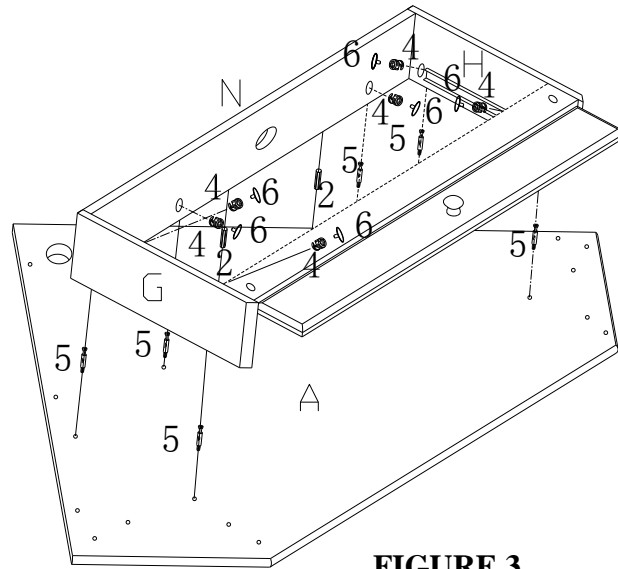


FIGURE 3

6. TIGHTEN LARGE WOOD SCREWS (3) THROUGH PREDRILLED HOLES ON LOWER CROSS BRACE (D) INTO CORRESPONDING HOLES ON LEFT SHELF (E). AS SHOWN IN FIGURE 4.
7. INSERT WOOD DOWELS (2), CAM-BOLTS (5) INTO PREDRILLED HOLES ON LEFT SIDE FRAME (B) AND FIT INTO CORRESPONDING HOLES ON ENDS OF PARTS (D, I). INSERT CAM-LOCKS (4) INTO LARGE HOLES ON PARTS (D, I) WITH ARROW FACING TOWARDS HOLE. ROTATE CAM-LOCKS (4) CLOCKWISE TO SECURE CAM-BOLTS (5). PUSH COVERS (6) INTO CAM-LOCKS (4). AS SHOWN IN FIGURE 5.
8. INSERT WOOD DOWELS (2), CAM-BOLTS (5) INTO PREDRILLED HOLES ON BACK SUPPORT LEG (J) AND FIT INTO CORRESPONDING HOLES ON CROSS BRACE (D, I). INSERT CAM-LOCKS (4) INTO LARGE HOLES ON CROSS BRACE (D, I) WITH ARROW FACING TOWARDS HOLE. ROTATE CAM-LOCKS (4) CLOCKWISE TO SECURE CAM-BOLTS (5). PUSH COVERS (6) INTO CAM-LOCKS (4). AS SHOWN IN FIGURE 6.

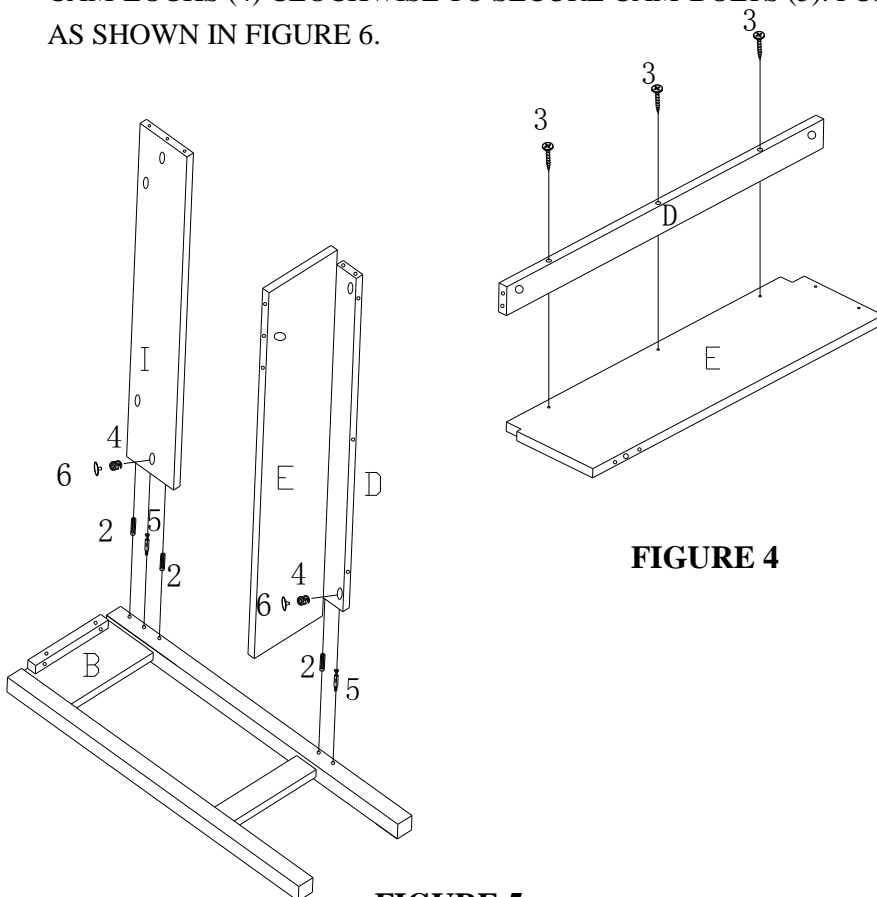


FIGURE 4

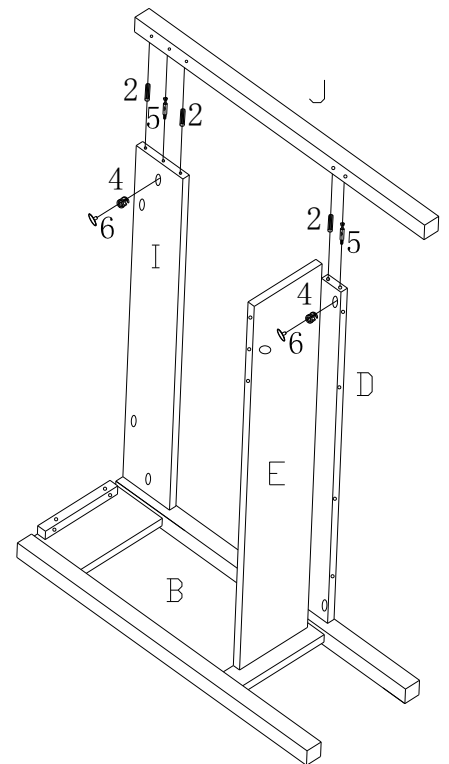


FIGURE 6

FIGURE 5

9. ASSEMBLE PARTS (C, D, F, I) IN SAME MANNER AS STEP 6-8. AS SHOWN IN FIGURES 6,7 & 8.

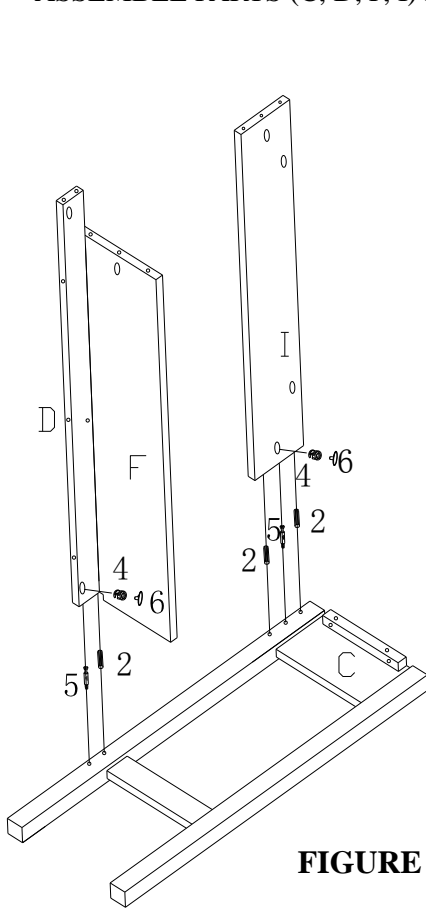


FIGURE 8

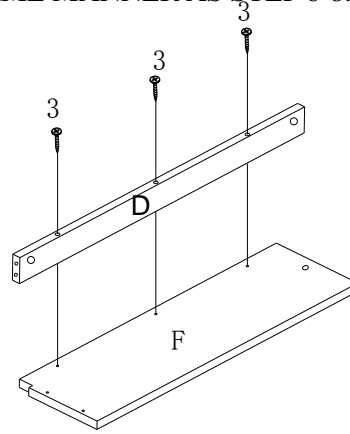


FIGURE 7

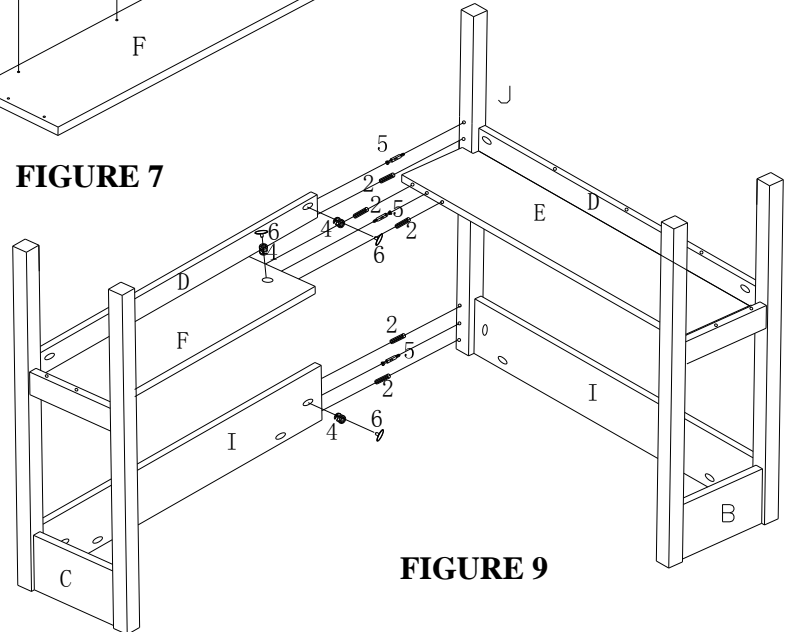


FIGURE 9

10. PUT TOP UNIT INSERT WOOD DOWELS (2), CAM-BOLTS (5) INTO PREDRILLED HOLES ON TOP PANEL (A), WITH AN ASSISTANT, FIT WOOD DOWELS (2), CAM-BOLTS (5) INTO CORRESPONDING HOLES ON PARTS (B, C, I),. INSERT CAM-LOCKS (5) INTO LARGE HOLES ON LOWER CROSS BRACE (I) WITH ARROW FACING TOWARDS HOLE. ROTATE CAM-LOCKS (4) CLOCKWISE TO SECURE CAM-BOLTS (5). PUSH COVERS (6) INTO CAM-LOCKS (4). INSERT LARGE MACHINE SCREWS (1) **AND WASHERS (12)** THROUGH PREDRILLED HOLES ON SIDE FRAMES (B, C) AND TIGHTEN INTO PRETHREADED HOLES ON TOP PANEL (A). TIGHTEN LARGE WOOD SCREWS (3) THROUGH PREDRILLED HOLES SIDE FRAMES (B, C) INTO SHELVES (E, F). AS SHOWN IN FIGURE 10 & 11.
11. UPRIGHT THE UNIT, SLIDE KEYBOARD SHELF (M) INTO THE GLIDERS OF UNIT. AND INSERT PLASTIC COVER (11) INTO THE BIG HOLE ON TOP PANEL (A). AS SHOWN IN FIGURE 12 & 13.

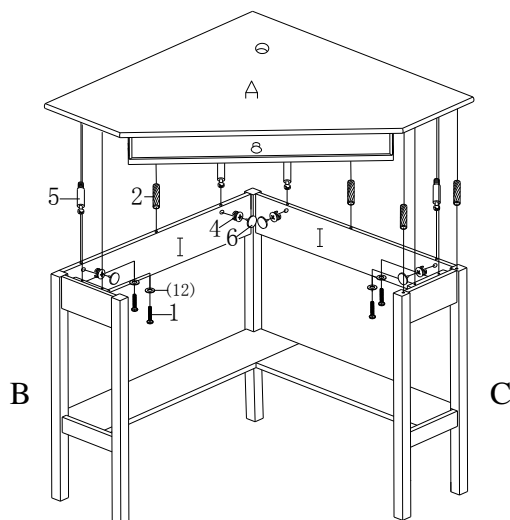


FIGURE 10

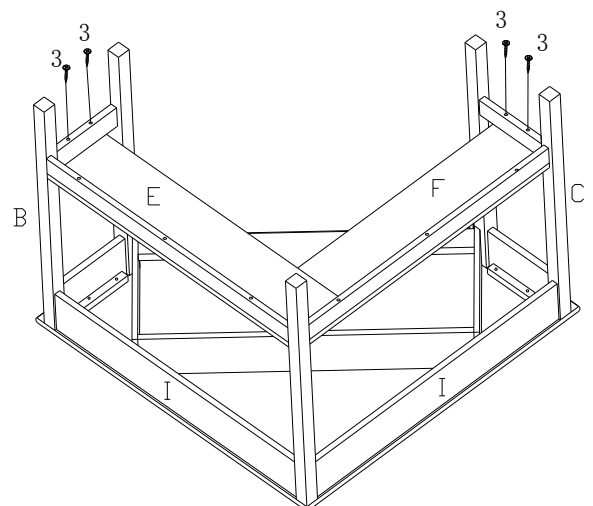


FIGURE 11

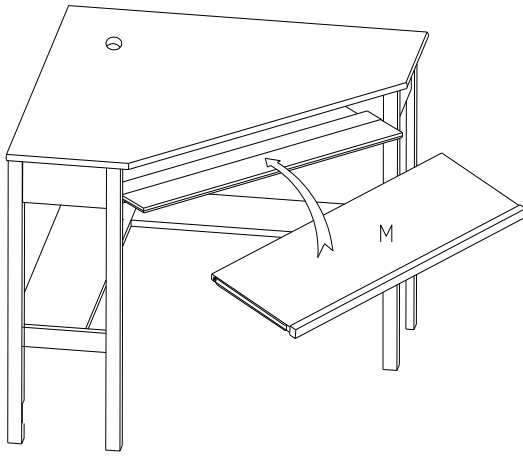


FIGURE 12

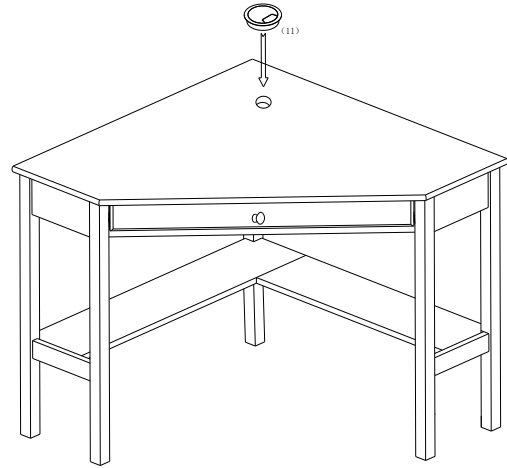


FIGURE 13

YOUR NEW CORNER DESK IS FINISHED AND READY TO USE.

Please count, identify and compare parts and hardware list to be sure all parts are present. It may help to divide parts and label them to correspond with part list. Extra hardware may be included. If any items are missing, please contact our parts/service department at (800) 633-5096 or in Dallas (972) 869-0111/ 9am – 4pm Mon-Fri Central time. Missing or damaged hardware and/ or parts will be replaced free of charge.

WE DO NOT SELL PARTS. WE DO NOT RECOMMEND MODIFYING PRODUCT(S) AND WE ARE NOT RESPONSIBLE FOR ANY DAMAGES DUE TO PRODUCT MODIFICATION(S). If this product has not been purchased from our retail affiliates (within 9 months), we are under no obligation to provide parts or replacement merchandise. Parts will not be available for items arriving fully assembled.

"We will ship parts if available" "This is not a warranty"

"PARTS WILL BE SENT IF AVAILABLE FROM SEI"

PARTS REPLACEMENT FORM

STYLE NO: **HO664200TX/HO664300TX/ HO664400TX**

Customer Name _____

PARTS
LETTER

PART
DESCRIPTION

QUANTITY
NEEDED

Street, City, State, Zip _____

Phone# _____



Please indicate where you purchased this item.
Store/website/catalog _____

Please indicate color/size/style number _____

Customer Service 1-800-633-5096

service@seidal.com

Southern Enterprises, Inc.

600 Freeport Parkway, Suite 200

Coppell, Texas 75019