

*ASSEMBLY INSTRUCTIONS*  
*COASTER FINE FURNITURE*



*Fine Furniture for every stage of life*

**460394T (B1-B2)**  
**Triple Bunk Bed-**  
***Twin Size***

REVISION 0 : 20/10/2016  
REVISION 1 : 22/01/2019  
REVISION 2 : 31/05/2019  
REVISION 3 : 18/09/2023

# ITEM: 460394T (B1-B2)



## ASSEMBLY INSTRUCTIONS

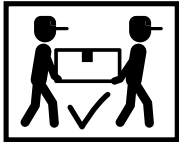
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.


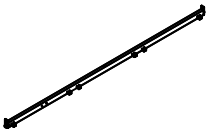



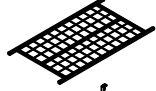
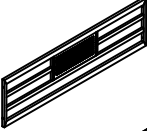

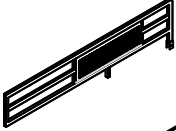

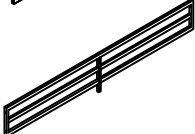


ASSEMBLY TIME





60 MINUTE

## PARTS IDENTIFICATION

### B1 (BOX 1)

A TOP BED POST 1		2PCS	M TOP FRONT RAIL		1PC
B TOP BED POST 2		1PC	N UPPER BACK RAIL		1PC
C TOP BED POST 3		1PC	R BED FRAME		3PCS
I BED PANEL		2PCS	S LONG LADDER		1PC
J TOP FRONT GUARDRAIL		1PC	U CONNECTION TUBE		4PCS
L BACK GUARDRAIL		1PC			

### B2 (BOX 2)

D MIDDLE BED POST 1		1PC	F MIDDLE BED POST 3		2PCS
E MIDDLE BED POST 2		1PC	G BOTTOM BED POST 1		2PCS

### NOTE:


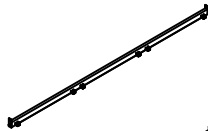
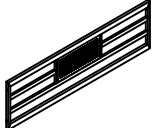
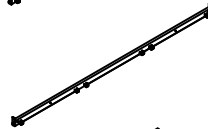
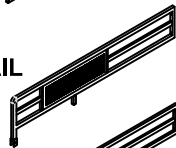
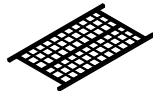




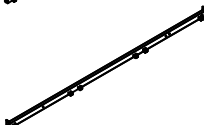
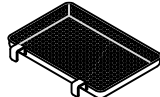
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: **460394T (B1-B2)**

















## PARTS IDENTIFICATION

### B2 (BOX 2)

H	BOTTOM BED POST 2		2PCS	P	BOTTOM BACK RAIL		1PC
I	BED PANEL		4PCS	Q	BOTTOM FRONT RAIL		1PC
K	MIDDLE FRONT GUARDRAIL		1PC	R	BED FRAME		6PCS
L	BACK GUARDRAIL		1PC	T	SHORT LADDER		1PC
N	UPPER BACK RAIL		1PC	U	CONNECTION TUBE		4PCS
O	MIDDLE FRONT RAIL		1PC	B1	TRAY		2PCS

## HARDWARE IDENTIFICATION

### Z-B2 (BOX 2) - HARDWARE PACK IS LOCATED IN 460394T/460394F (B2)

1	BOLT (1/4"x5/8" - BLK)		66PCS	8	FEMALE BOLT (1/4"x16mm - BLK)		2PCS
2	BOLT (1/4"x1-1/4" - BLK)		26PCS	9	ALLEN KEY (4x22x60mm - BLK)		2PCS
3	BOLT (5/16"x1-1/4" - BLK)		4PCS	10	ALLEN KEY (5x24x60mm - BLK)		1PC
4	BOLT (1/4"x1-3/4" - BLK)		4PCS	12	SCREW (M4x50mm - WHT)		2PCS
5	BOLT (1/4"x2-1/2" - BLK)		4PCS	13	WASHER (ø12mm - BLK)		2PCS
6	WASHER (ø16mm - BLK)		100PCS	V	"L" STYLE BRACKET (70x30mm - BLK)		2PCS
7	WASHER (ø18mm - BLK)		4PCS	A1	FLOOR PROTETOR (45x45mm - BLK)		16PCS

#### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

# ITEM: 460394T (B1-B2)



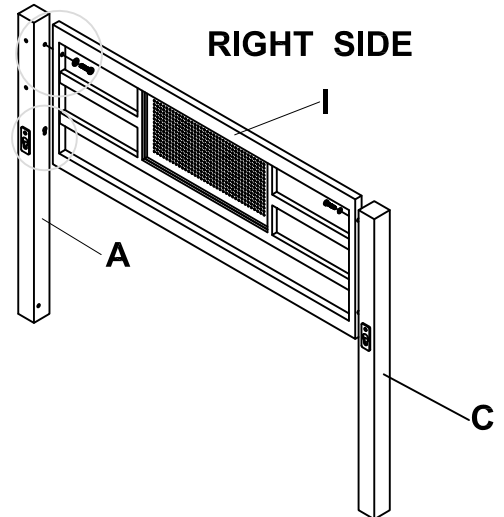
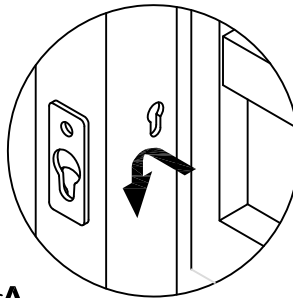
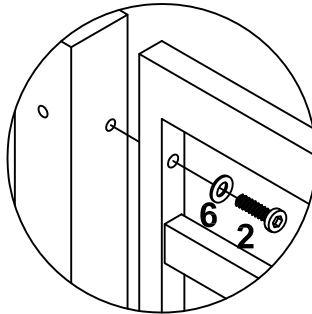
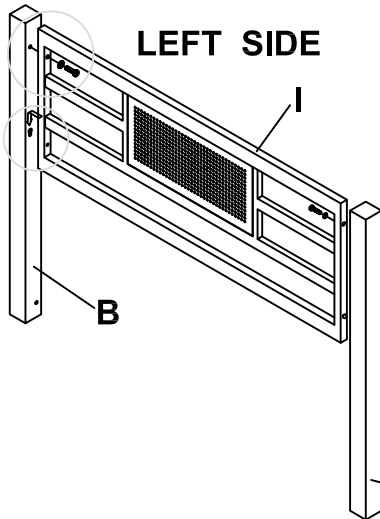
## ASSEMBLY INSTRUCTIONS

### STEP 1:

#### ASSEMBLY

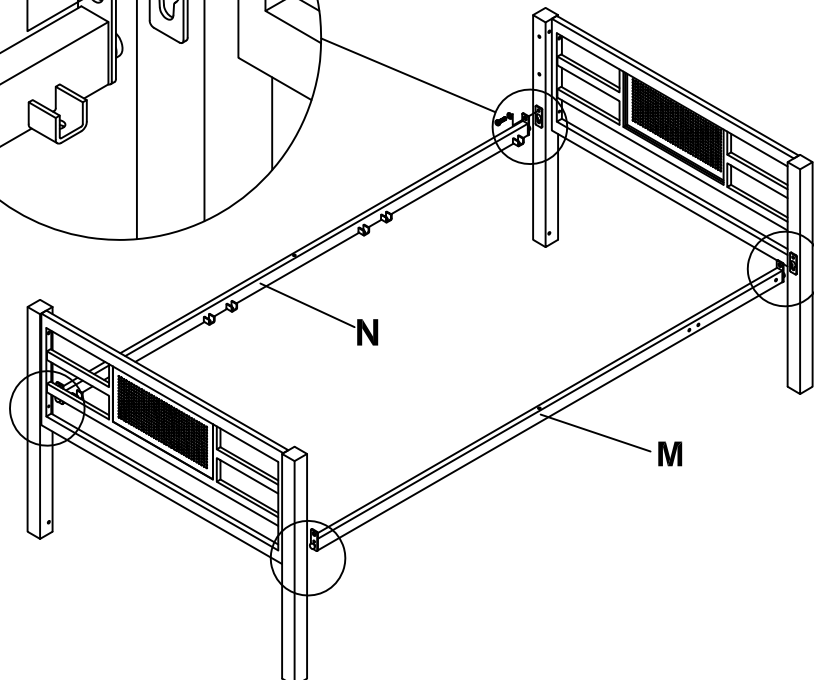
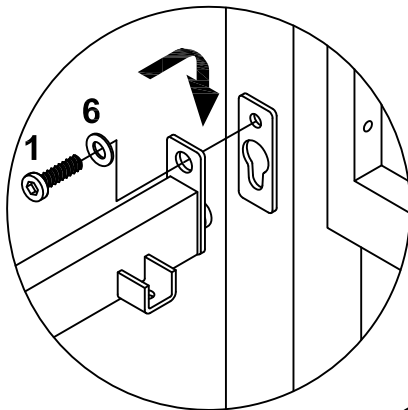
Do not fully tighten all bolts until assembly is complete.  
This will help all parts to assemble properly.

2		4PCS
6		4PCS
9		



### STEP 2:

1		4PCS
6		4PCS
9		

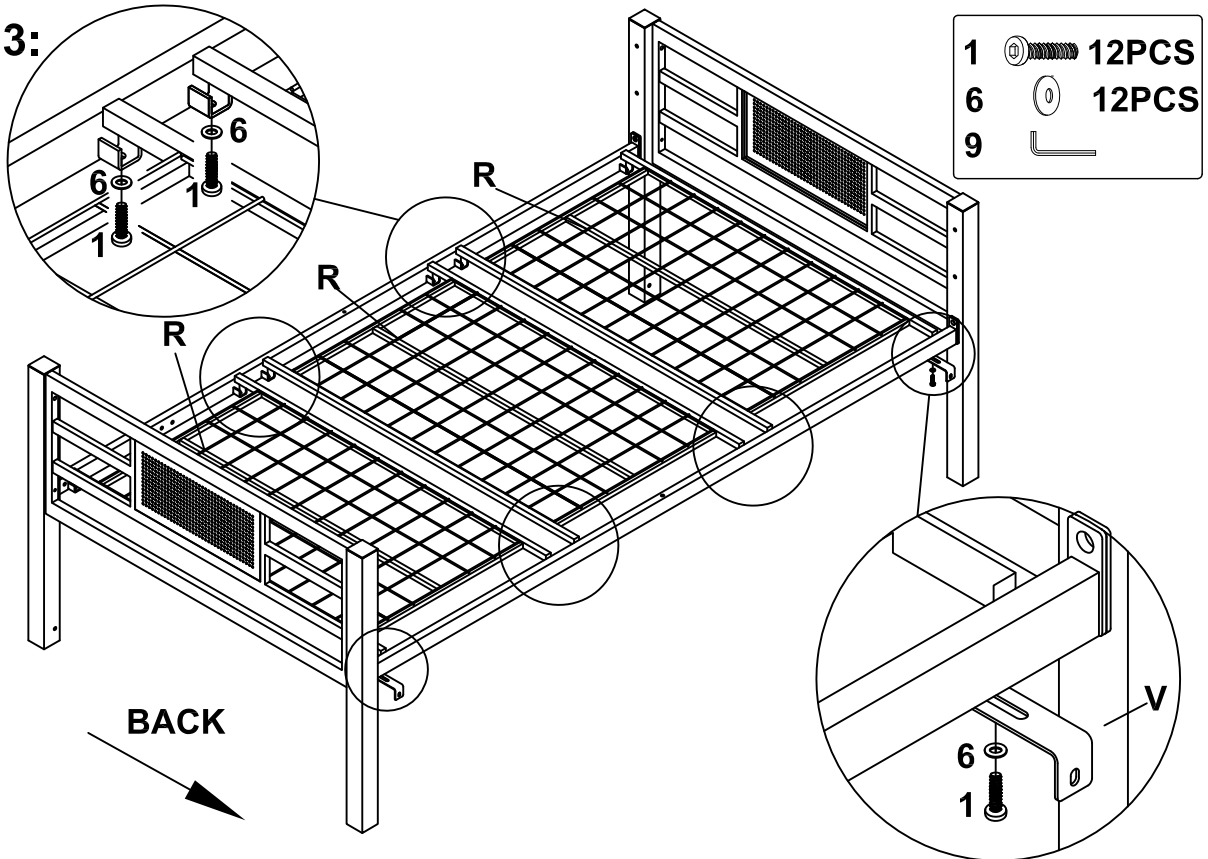


ITEM: **460394T (B1-B2)**

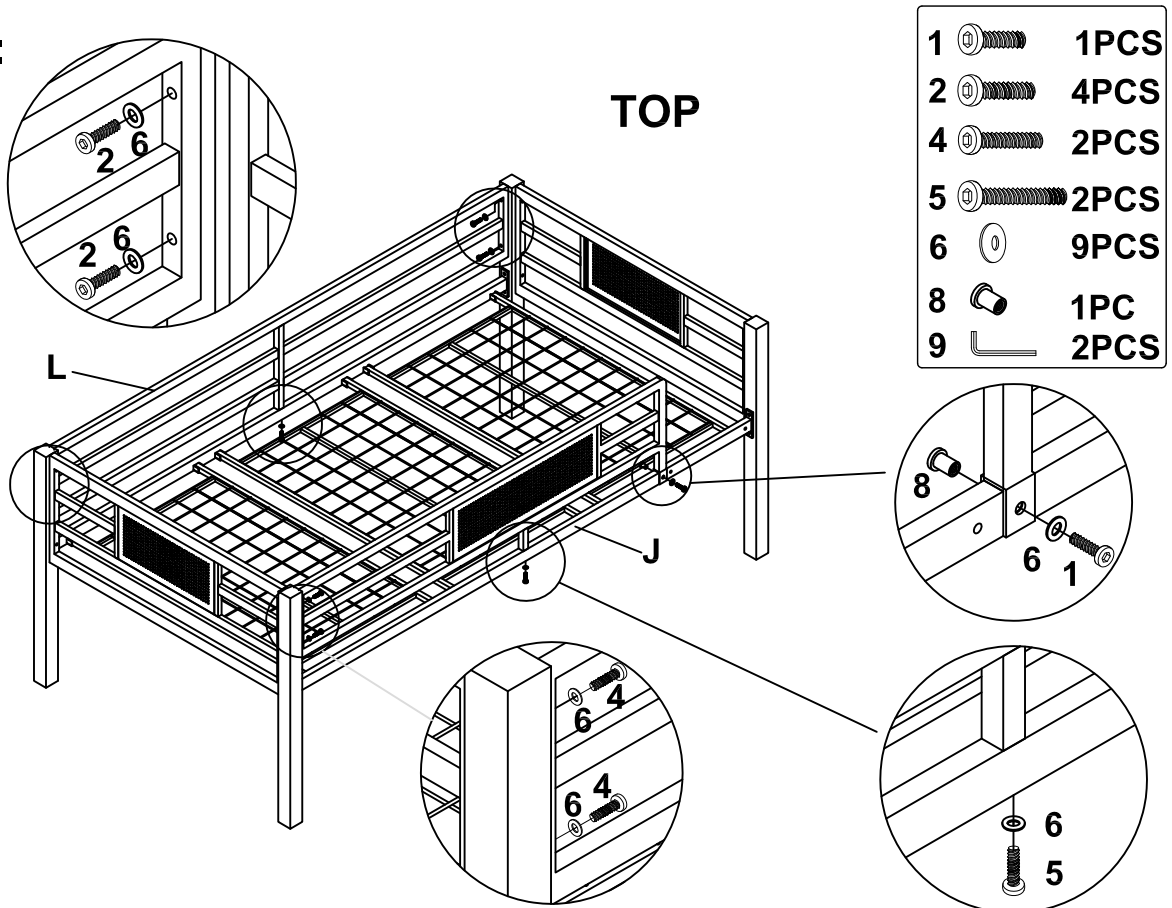


## ASSEMBLY INSTRUCTIONS

### STEP 3:






### STEP 4:

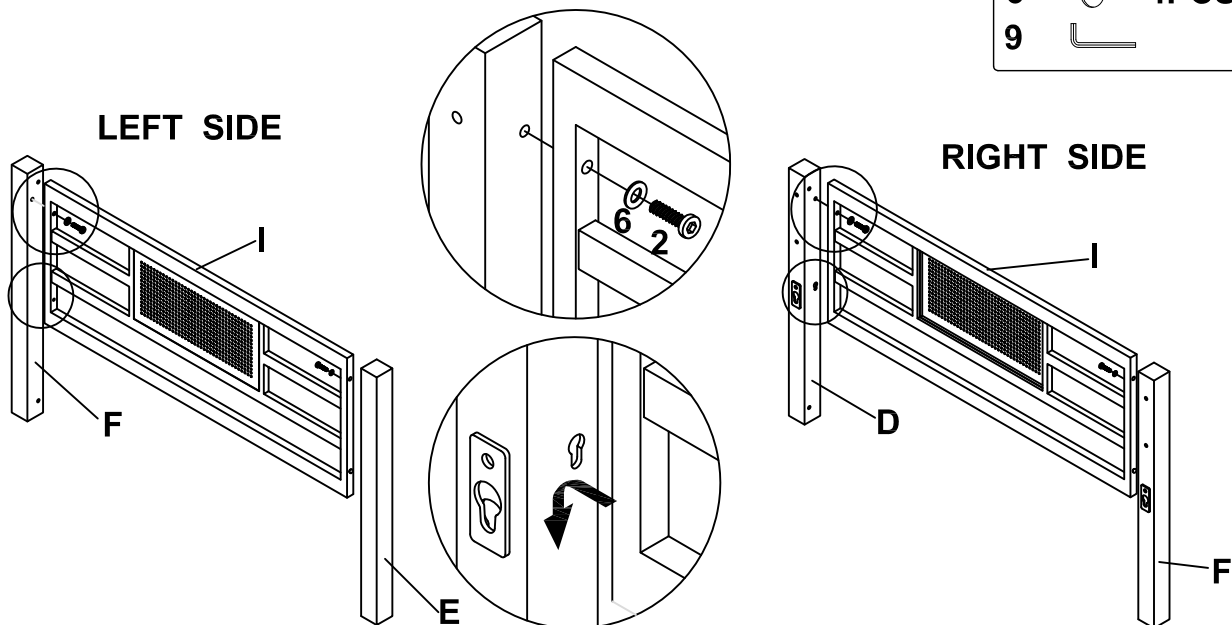


ITEM: **460394T (B1-B2)**




**ASSEMBLY INSTRUCTIONS**

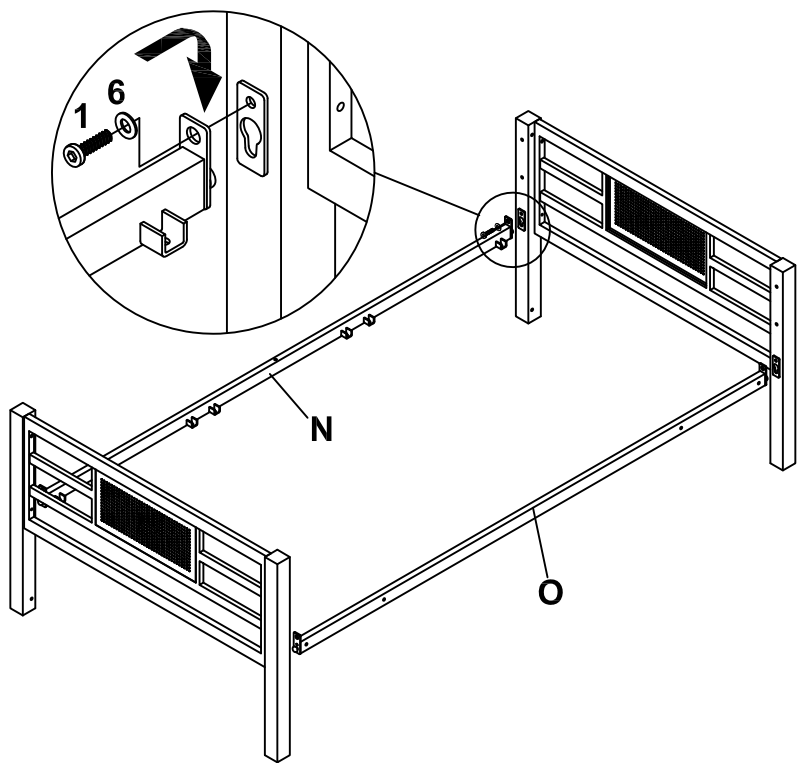
**STEP 5:**

2		4PCS
6		4PCS
9		



**STEP 6:**

1		4PCS
6		4PCS
9		



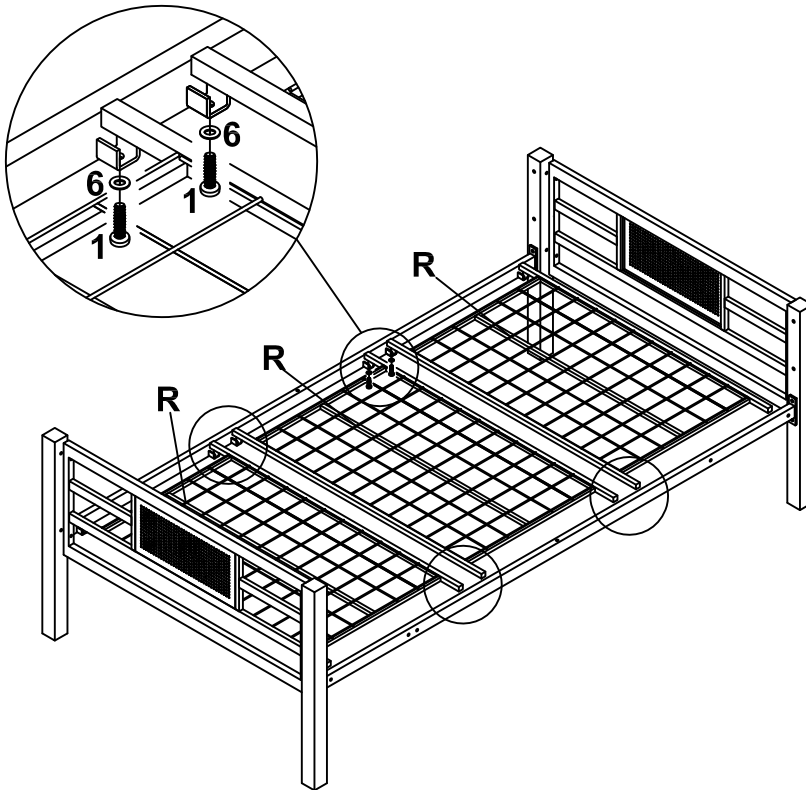
ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 7:



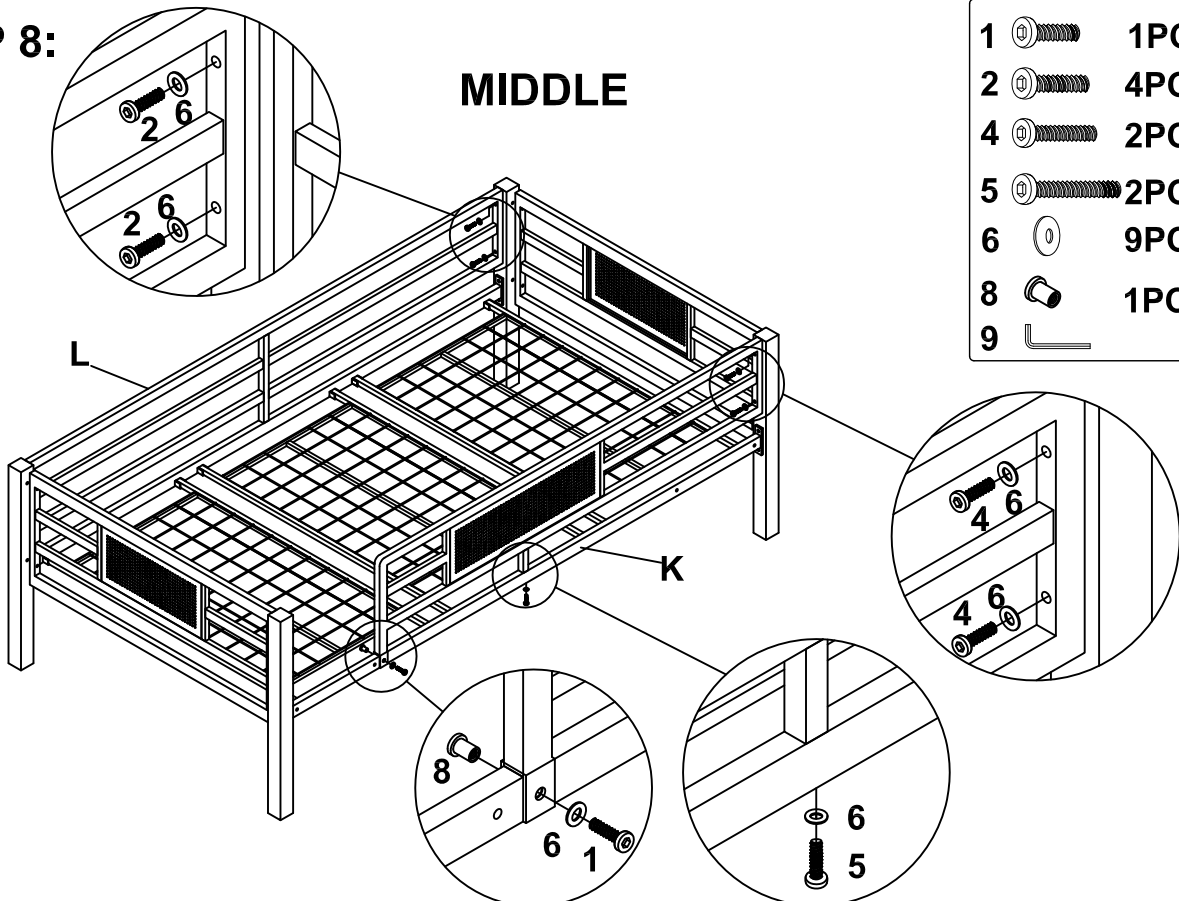
1		12PCS
6		12PCS
9		



### STEP 8:

#### MIDDLE

1		1PCS
2		4PCS
4		2PCS
5		2PCS
6		9PCS
8		1PCS
9		



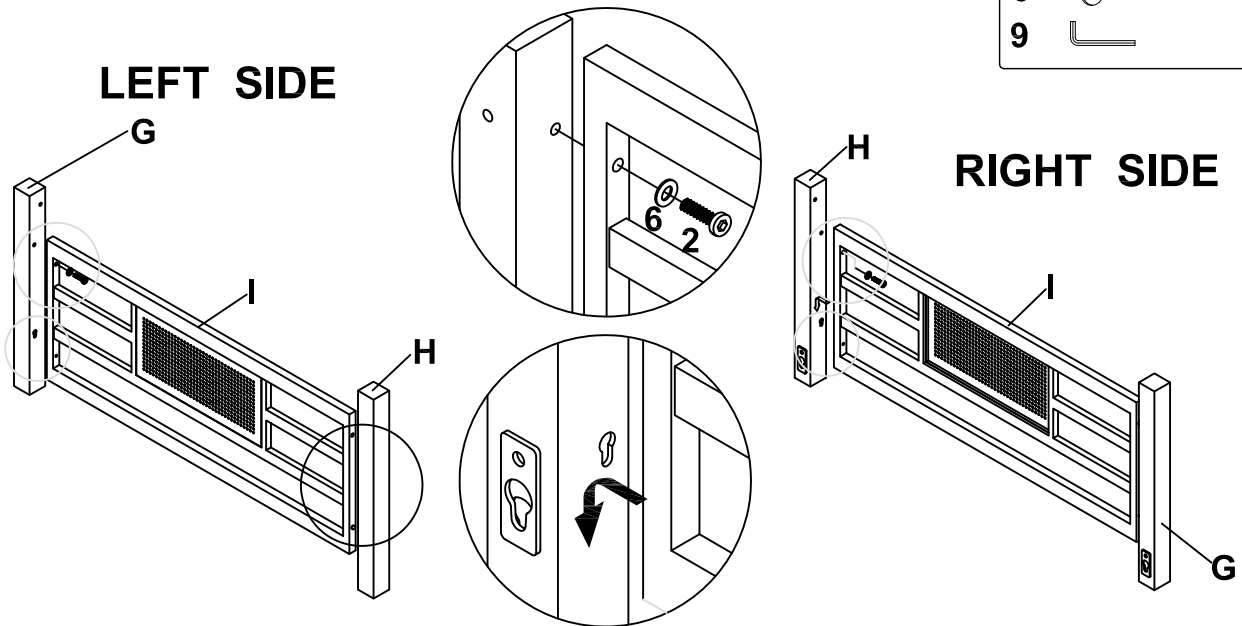
ITEM: **460394T (B1-B2)**



## ASSEMBLY INSTRUCTIONS

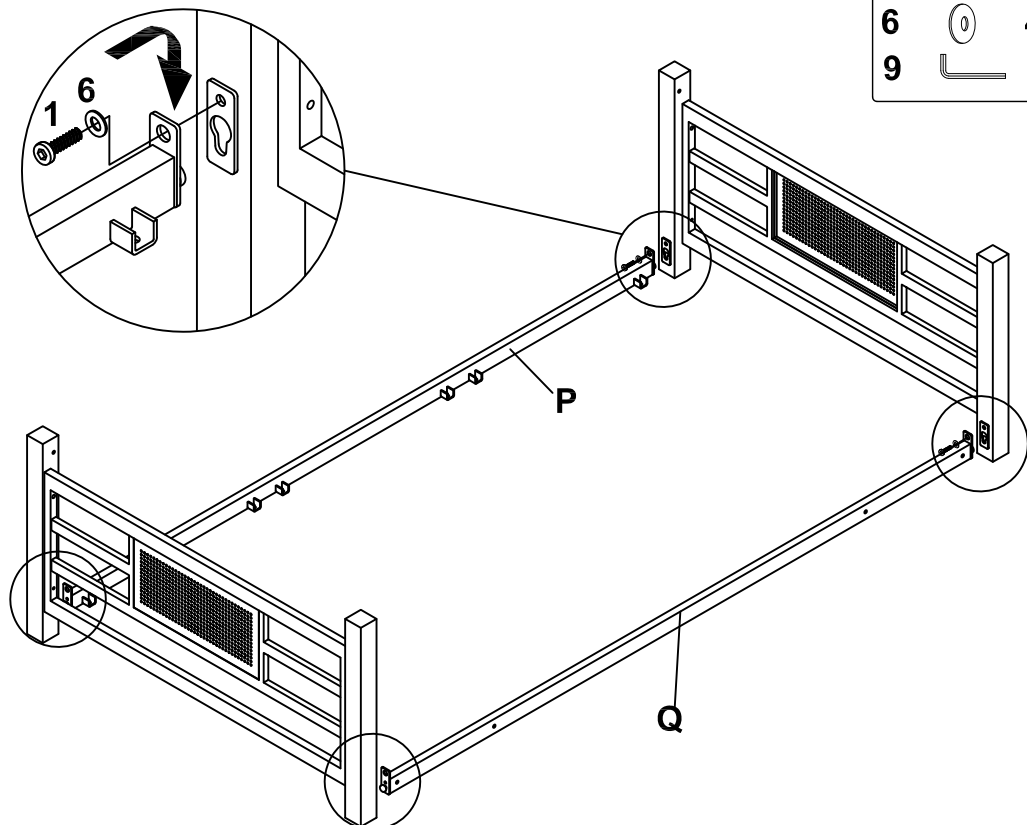
### STEP 9:

2		4PCS
6		4PCS
9		






### STEP 10:

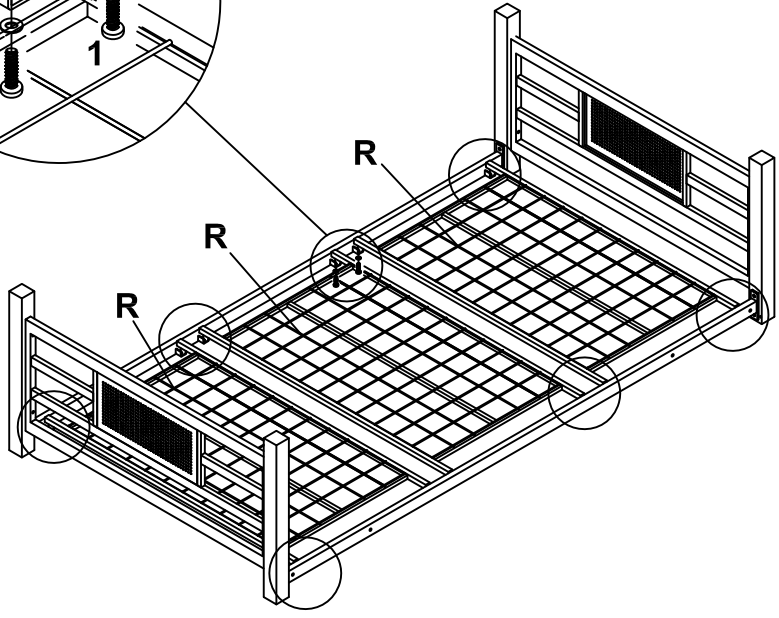
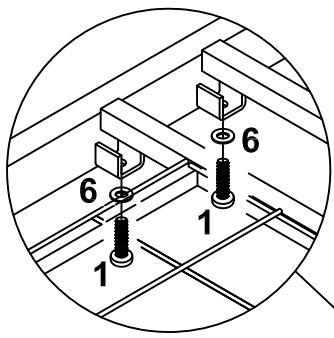
1		4PCS
6		4PCS
9		





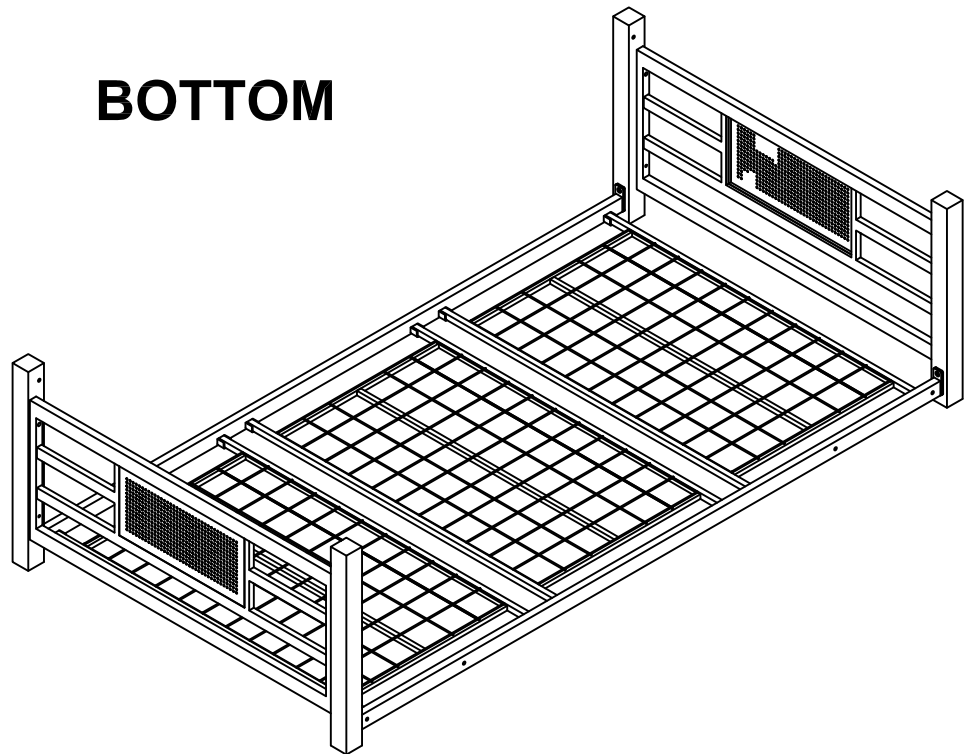
1		12PCS
6		12PCS
9		

ITEM: **460394T (B1-B2)**  
**ASSEMBLY INSTRUCTIONS**  
**STEP 11:**



**STEP 12:**

**BOTTOM**



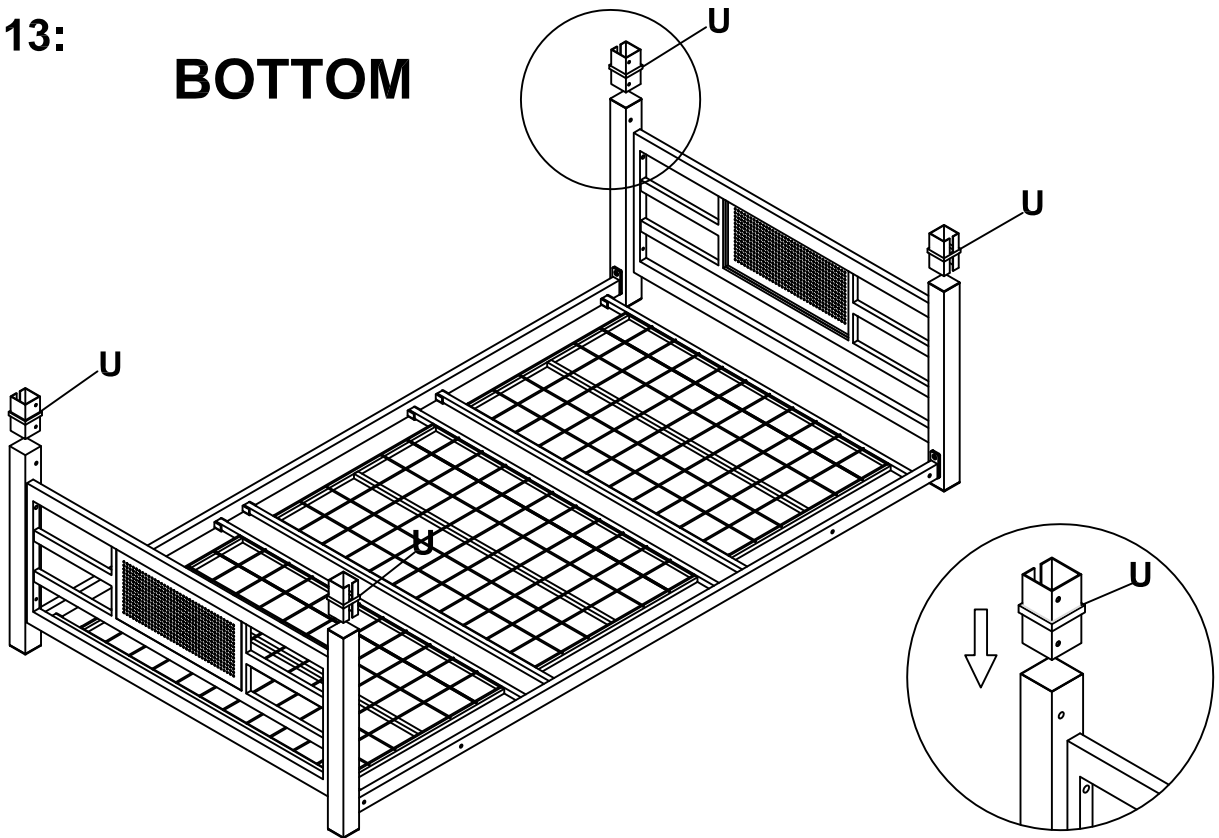
ITEM: **460394T (B1-B2)**



## ASSEMBLY INSTRUCTIONS

STEP 13:

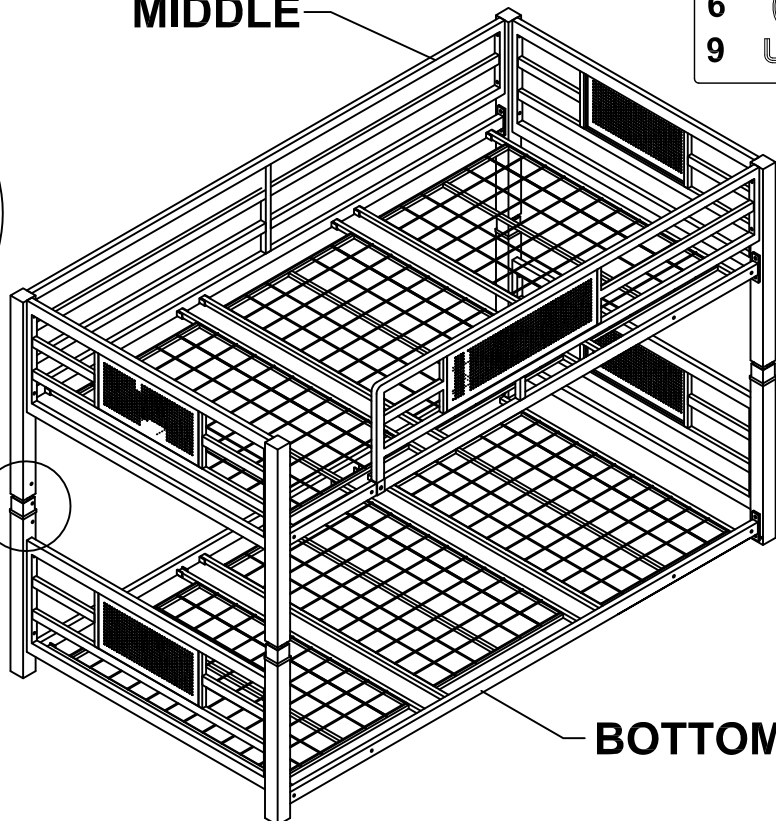
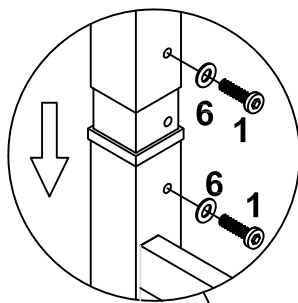
**BOTTOM**



STEP 14:

**MIDDLE**

1		8PCS
6		8PCS
9		

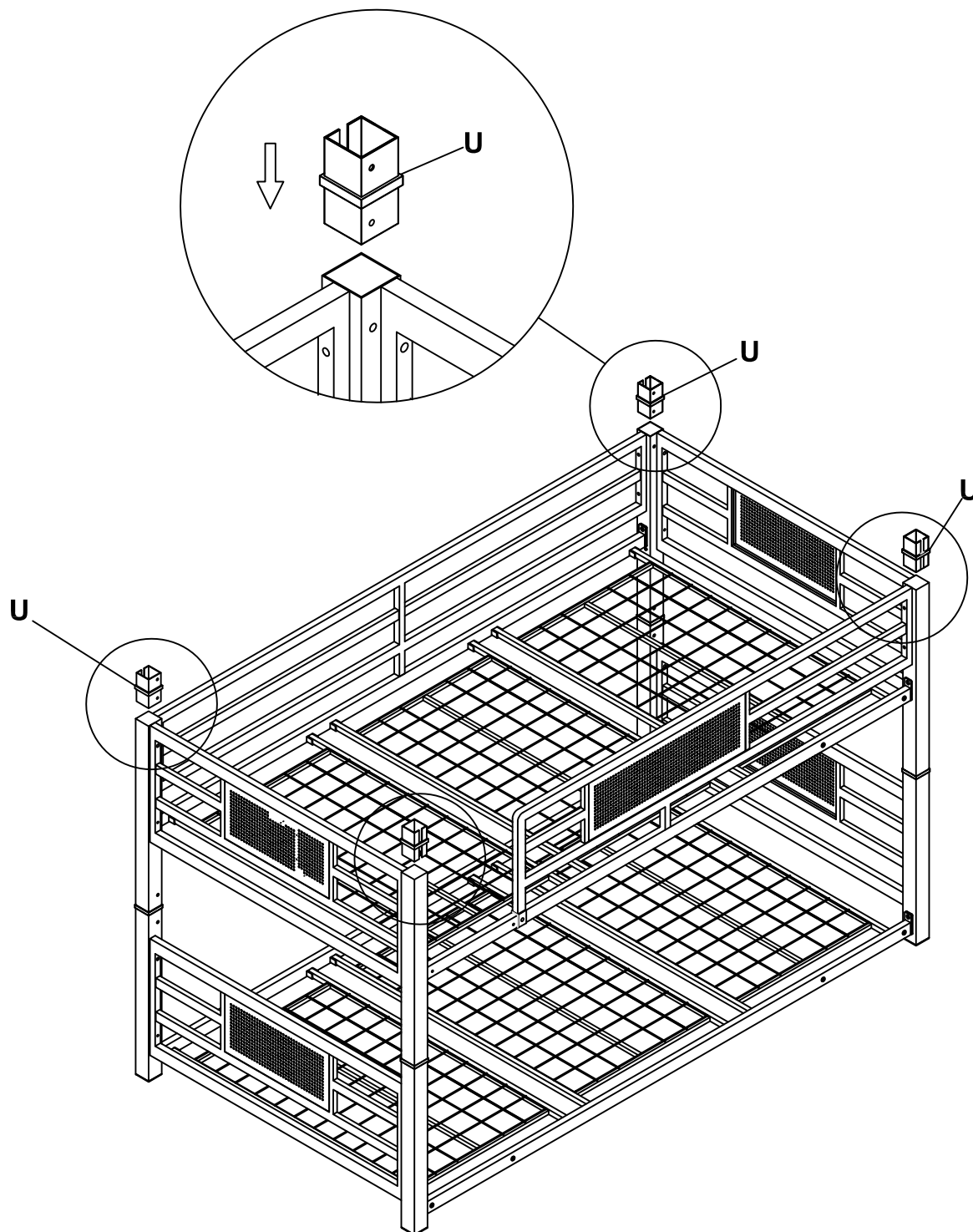


**BOTTOM**

ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 15:






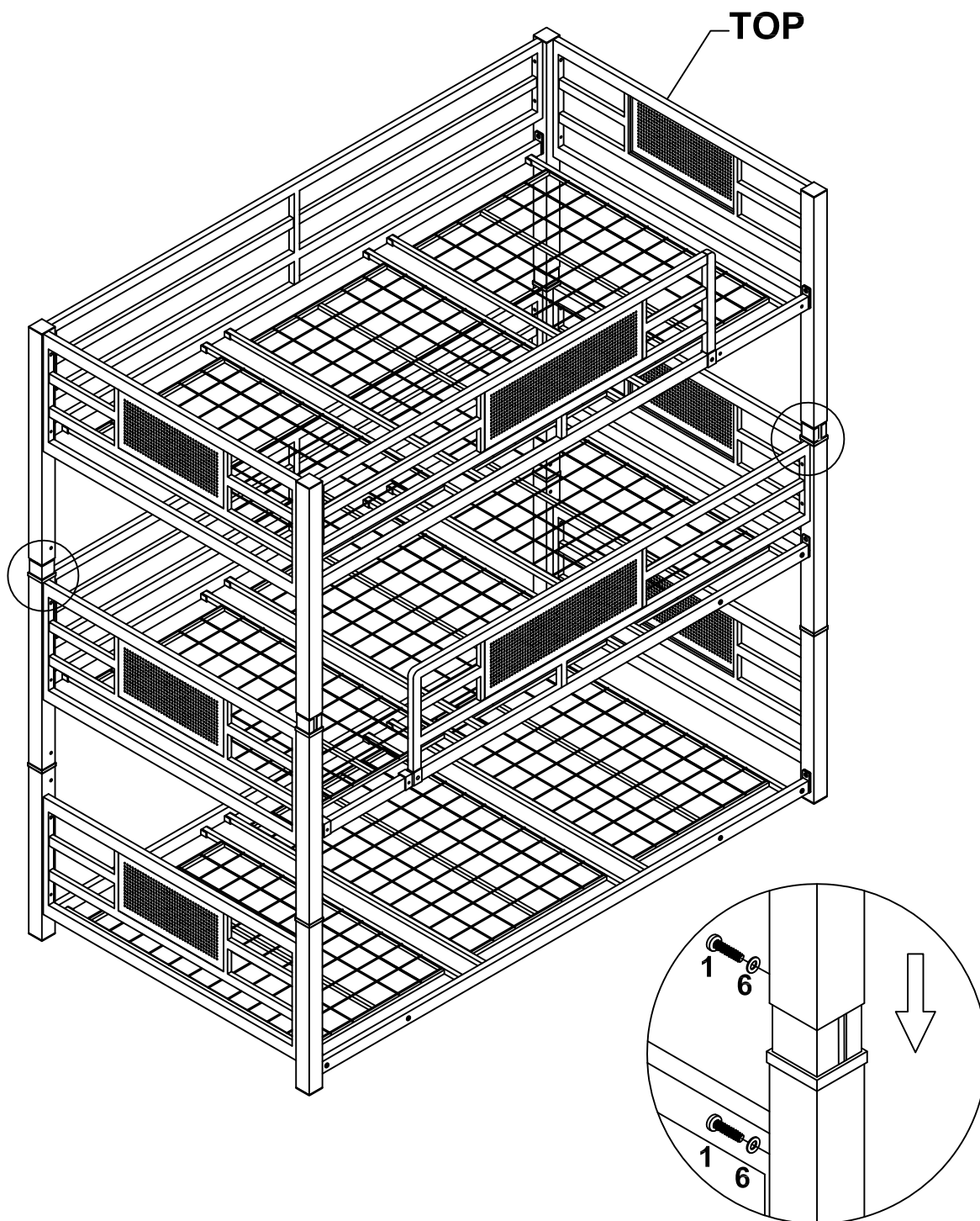
ITEM: **460394T (B1-B2)**



## ASSEMBLY INSTRUCTIONS

### STEP 16:

1		8PCS
6		8PCS
9		



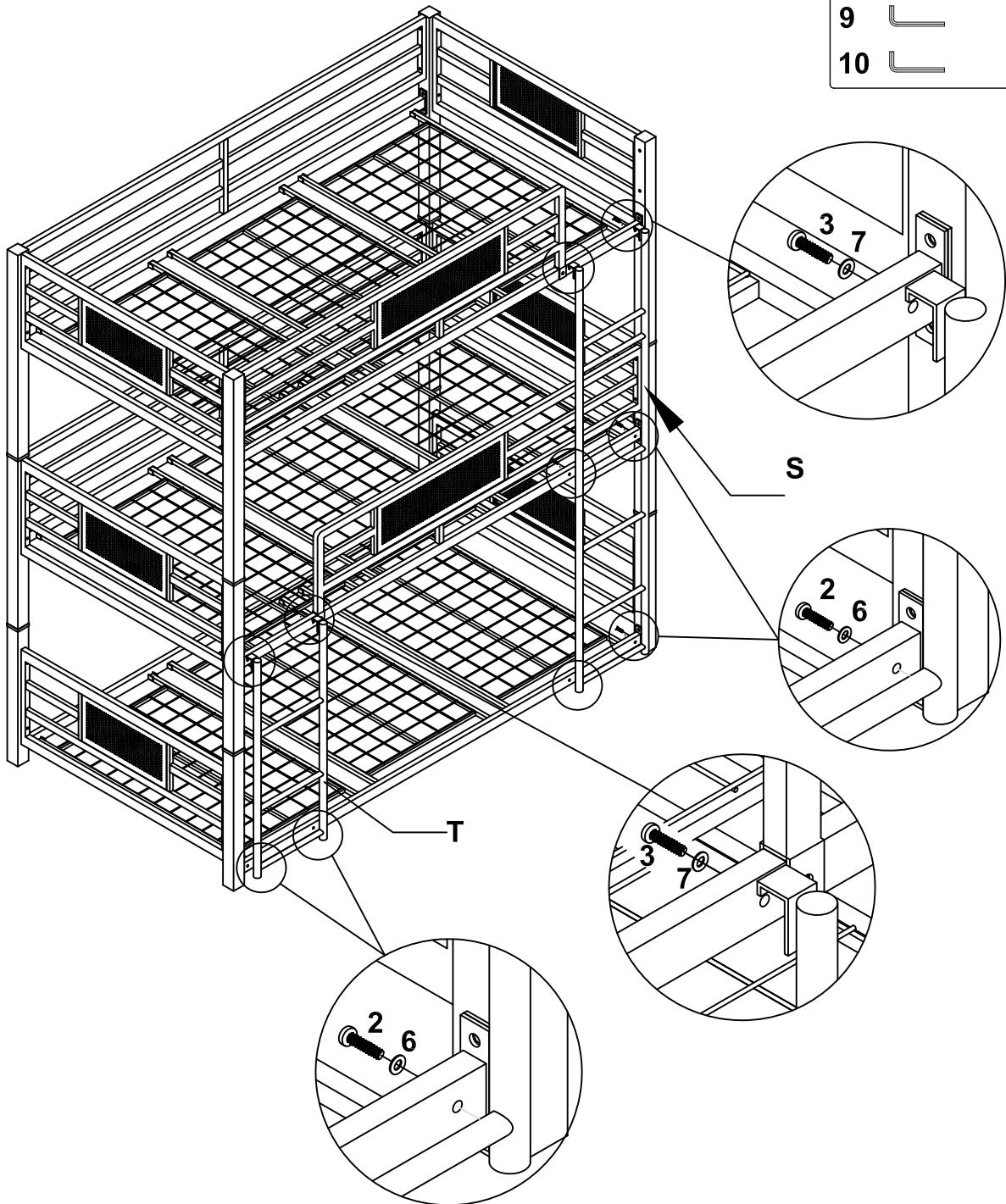
ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 17:



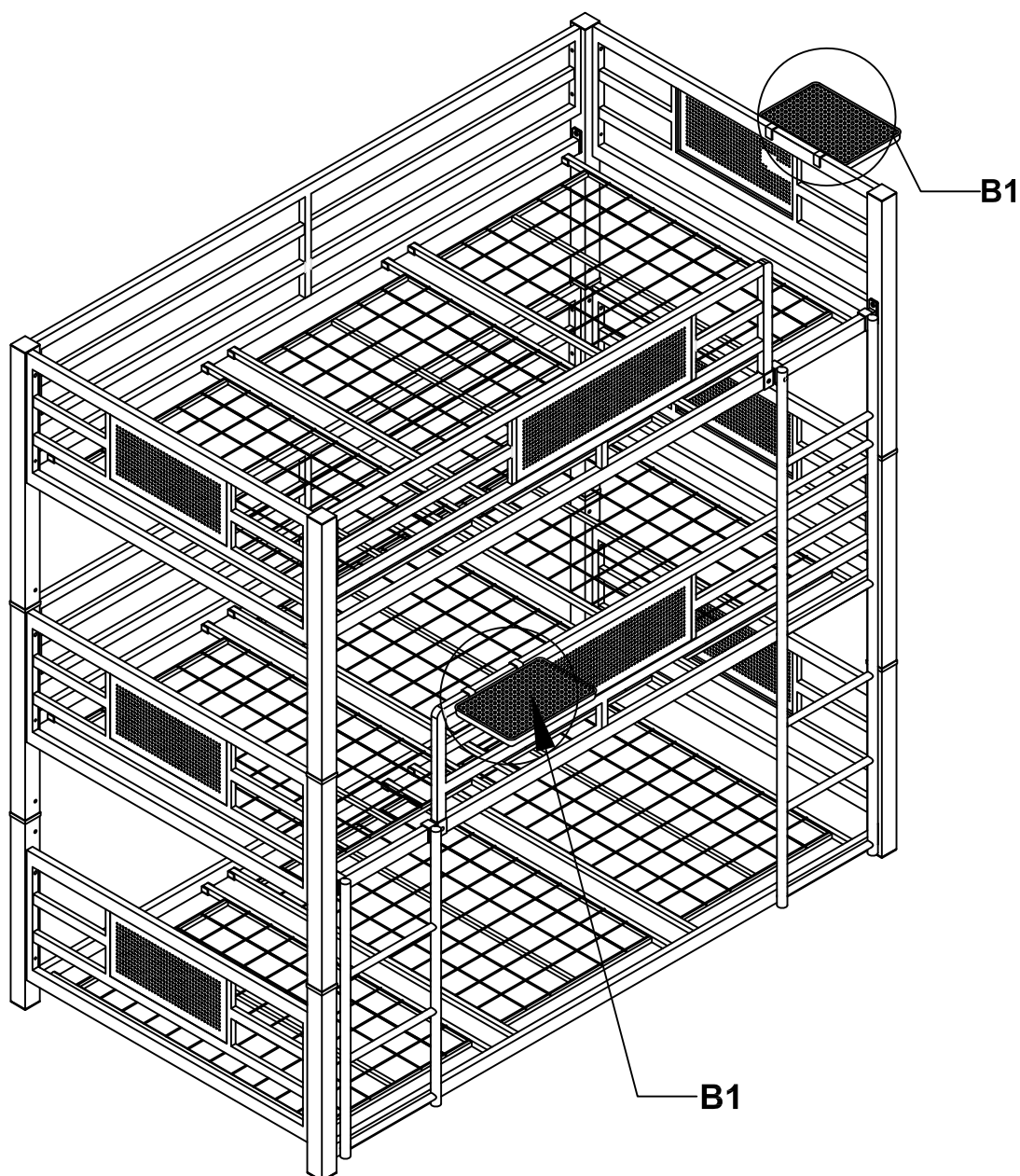
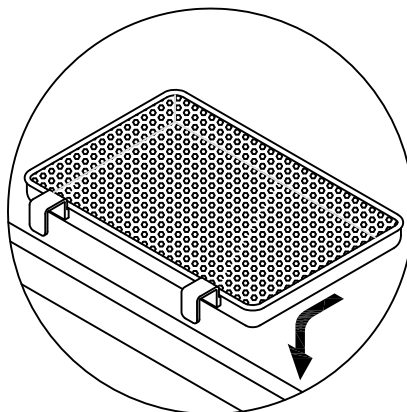
2		6PCS
3		4PCS
6		6PCS
7		4PCS
9		
10		



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## ASSEMBLY INSTRUCTIONS

### STEP 18:

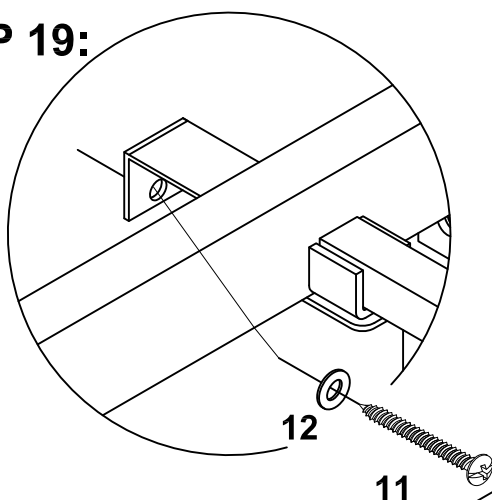






ITEM: **460394T (B1-B2)**

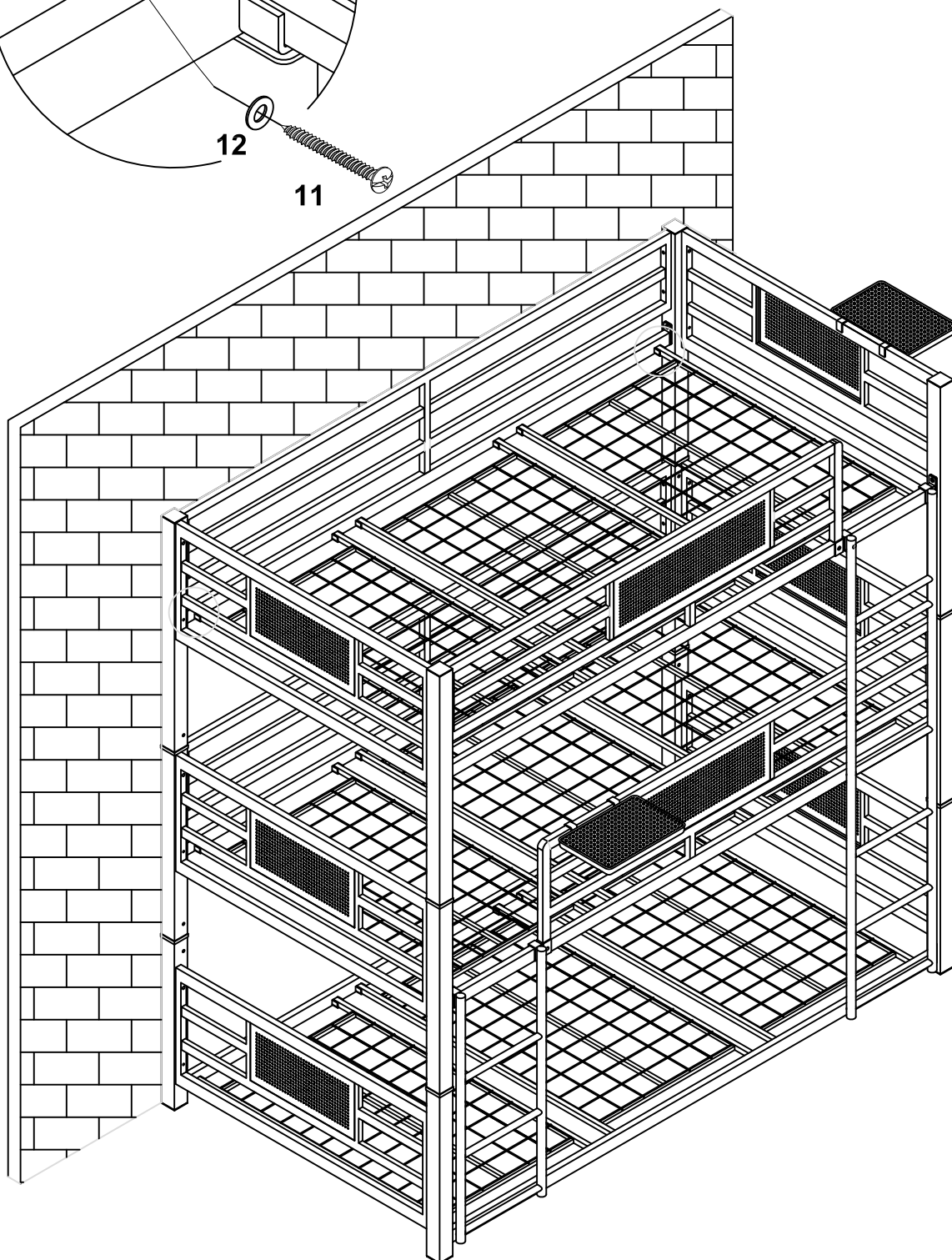
## ASSEMBLY INSTRUCTIONS

### STEP 19:



**COASTER**  
FINE FURNITURE

11		2PCS
12		2PCS



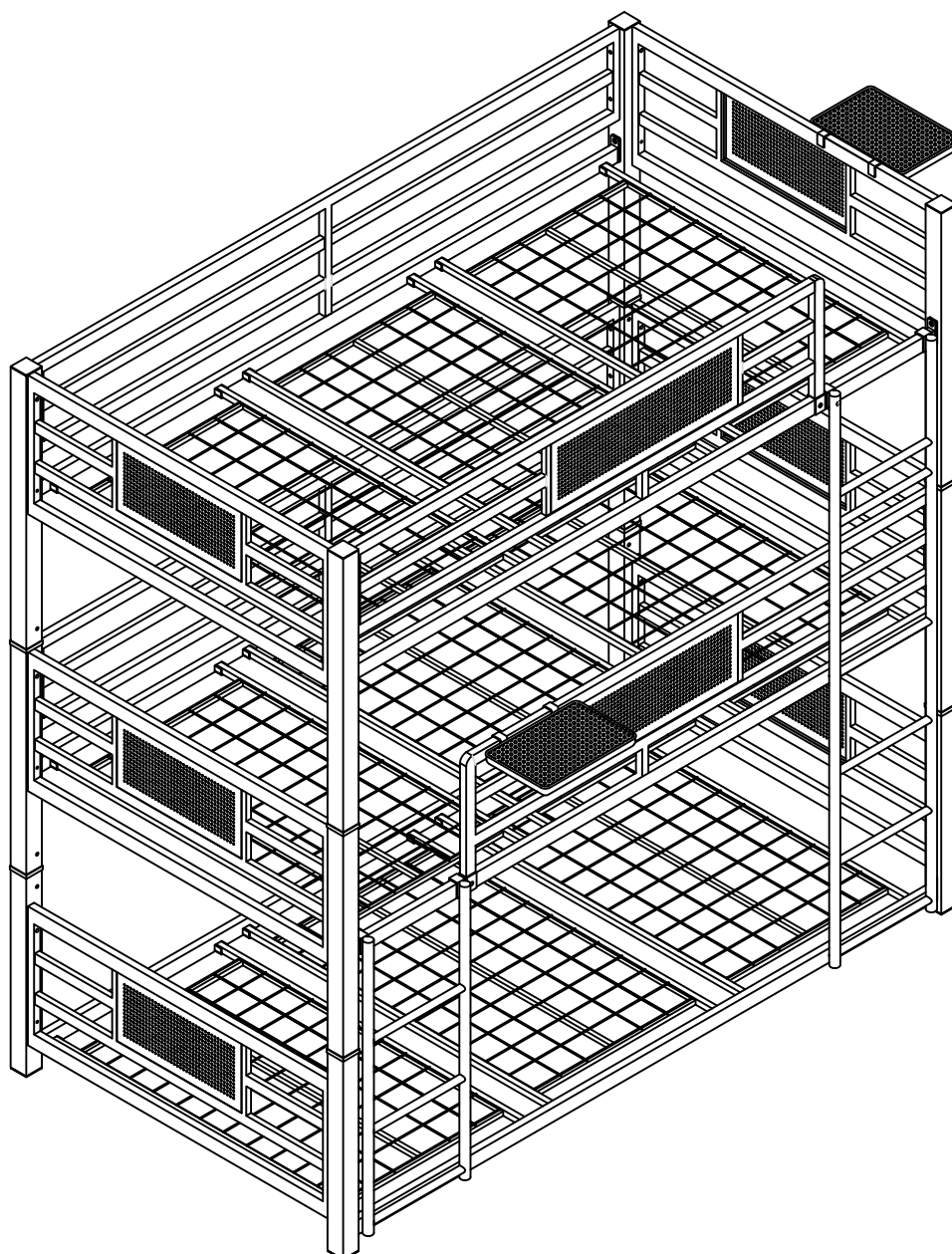
ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 20:



**Please follow step 21-26 if you want to separate into three beds; or please follow step 27-31 if you want to separate into a twin/twin bunk bed and one bed.**



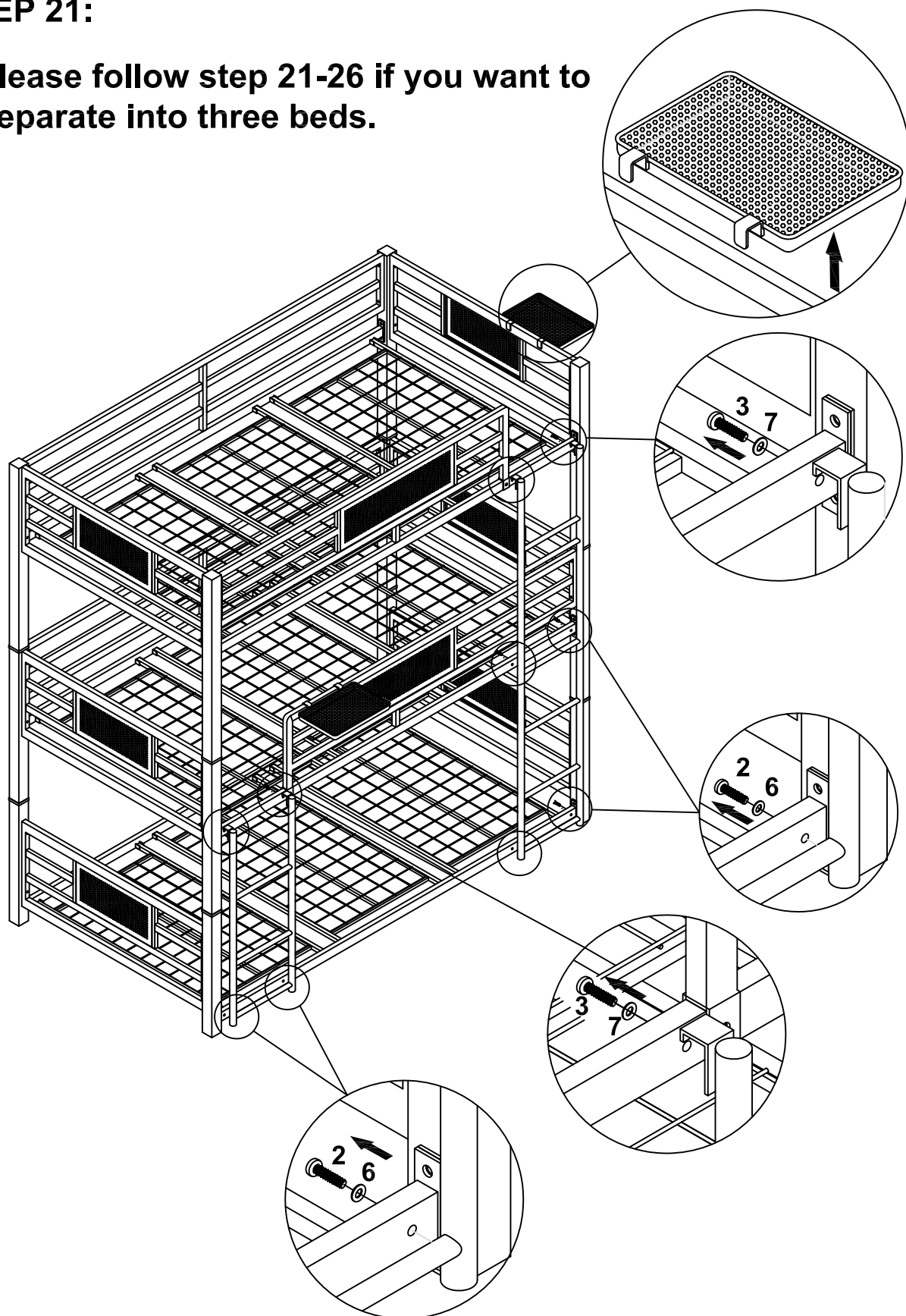


ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 21:

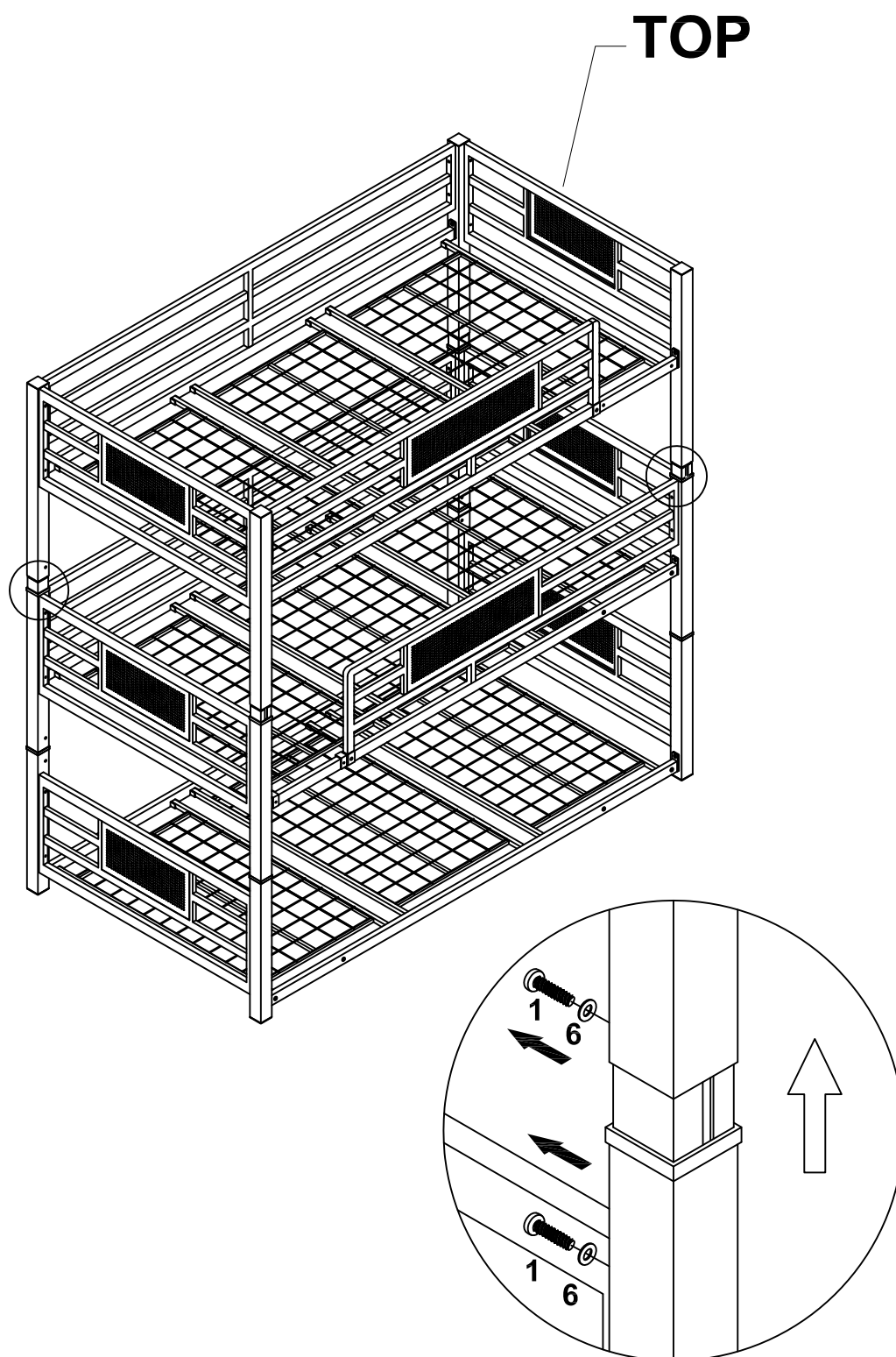
Please follow step 21-26 if you want to separate into three beds.



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## ASSEMBLY INSTRUCTIONS

### STEP 22:

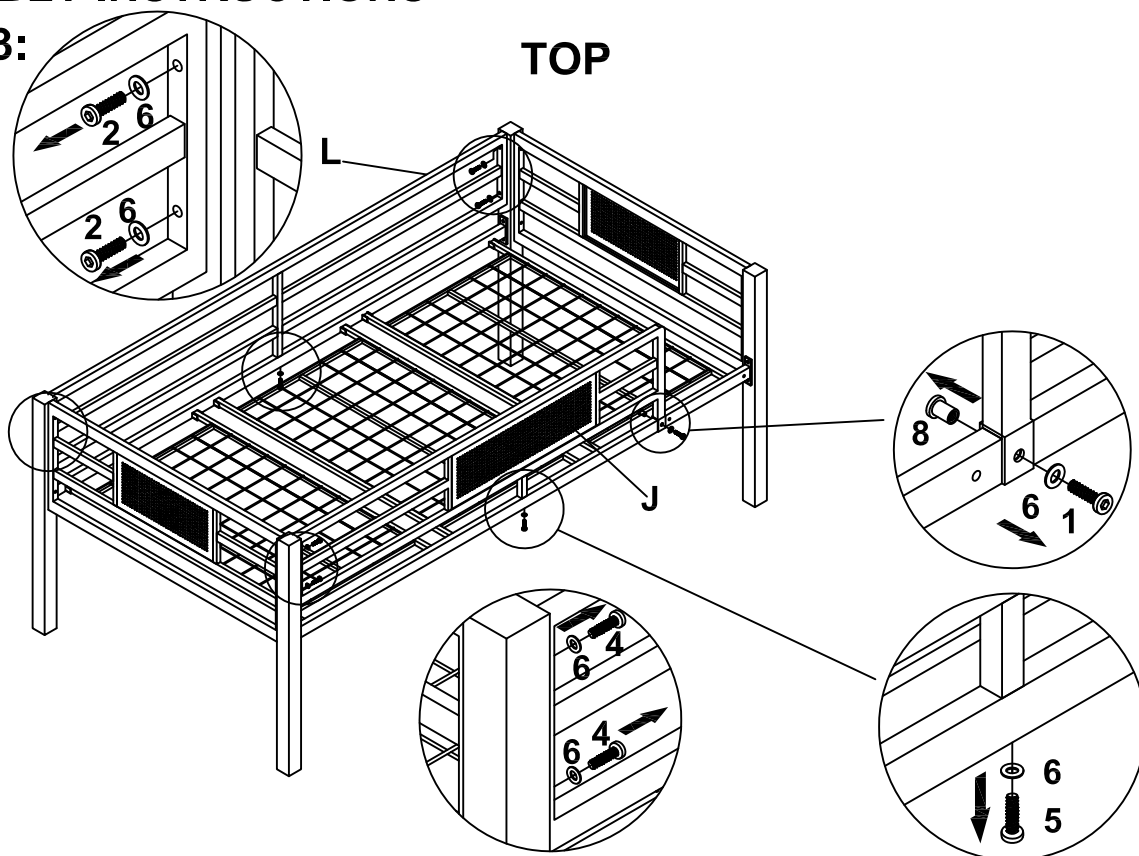


ITEM: **460394T (B1-B2)**

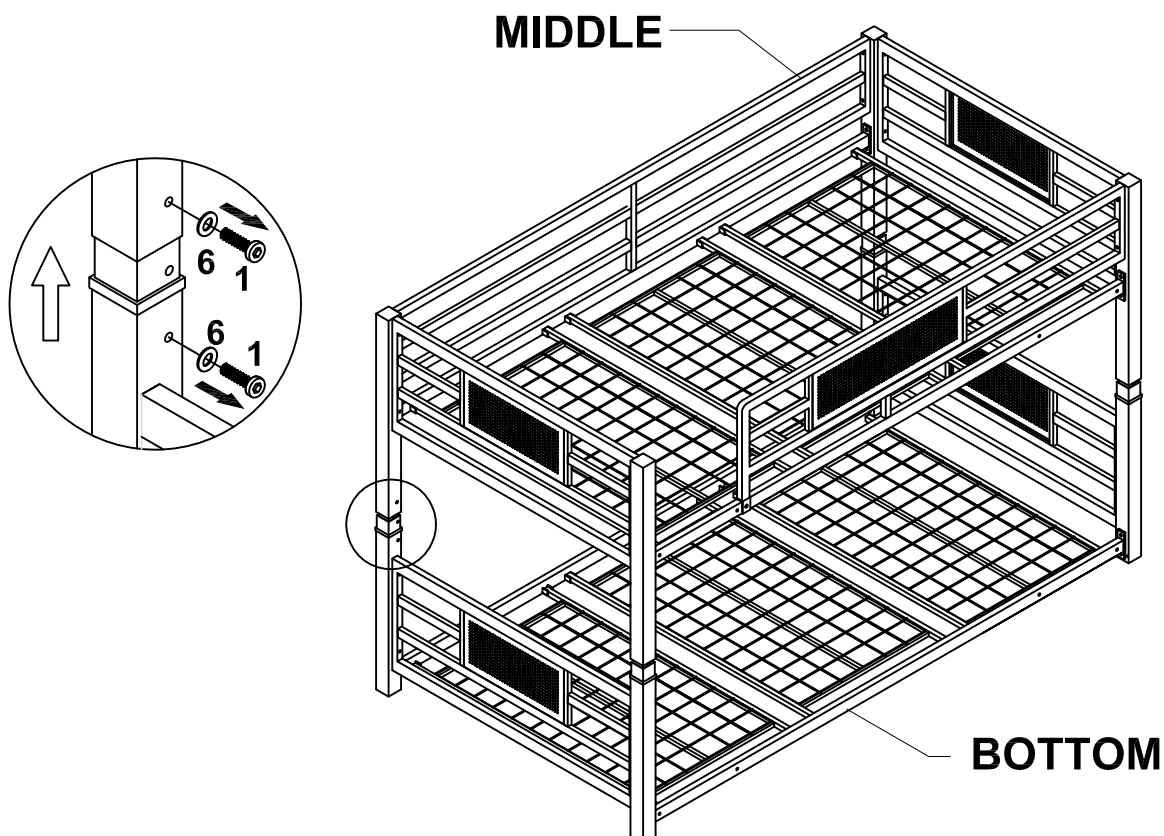
## ASSEMBLY INSTRUCTIONS



### STEP 23:



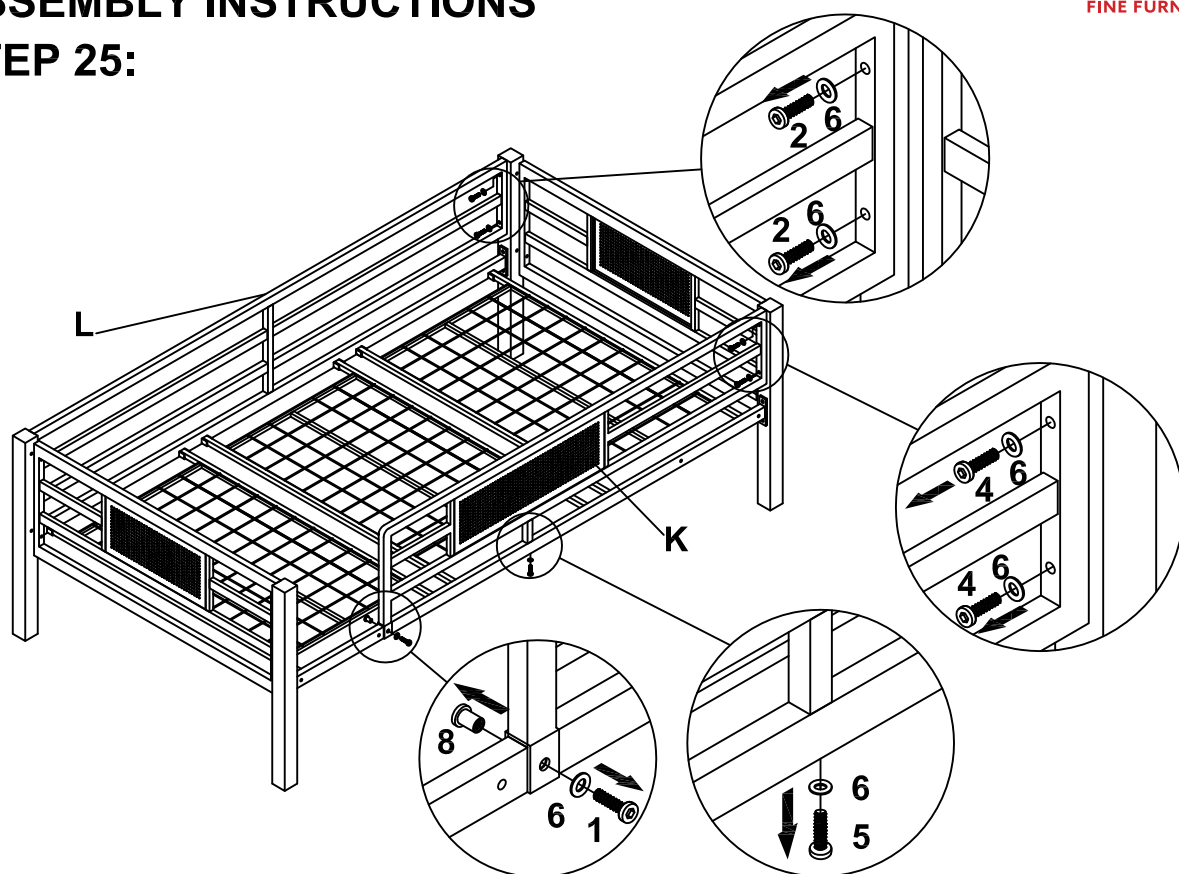
### STEP 24:



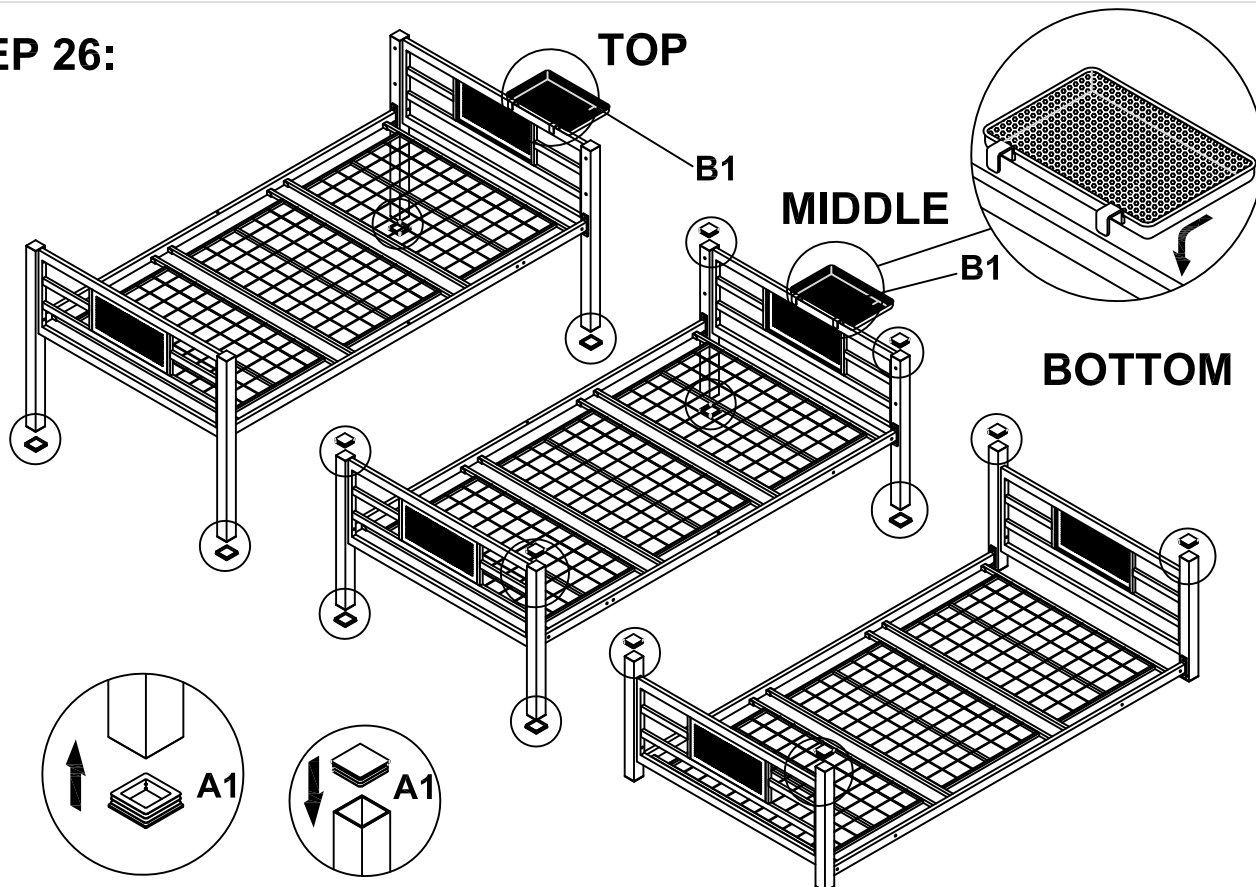
ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 25:



### STEP 26:

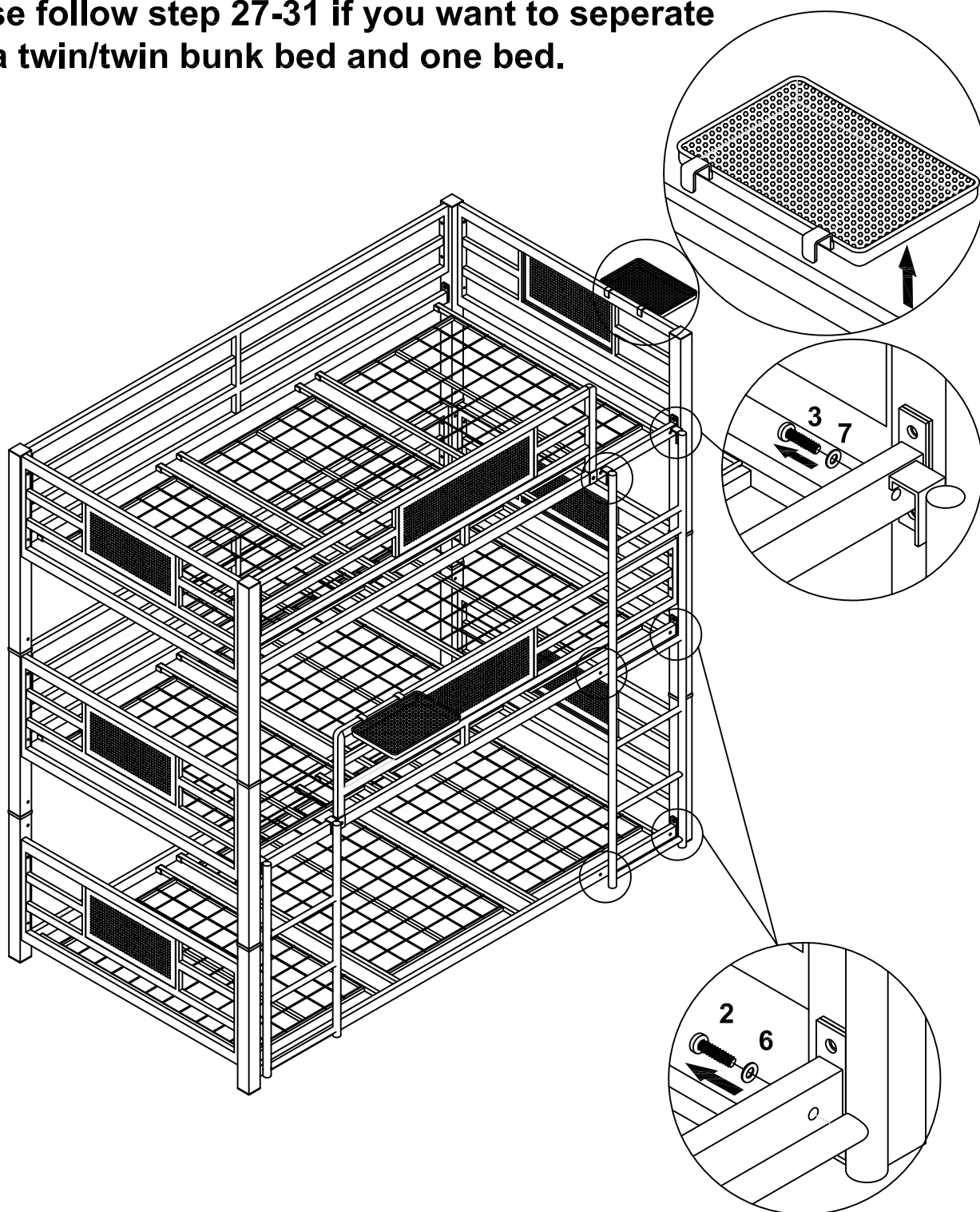


ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS

### STEP 27:

**Please follow step 27-31 if you want to separate into a twin/twin bunk bed and one bed.**

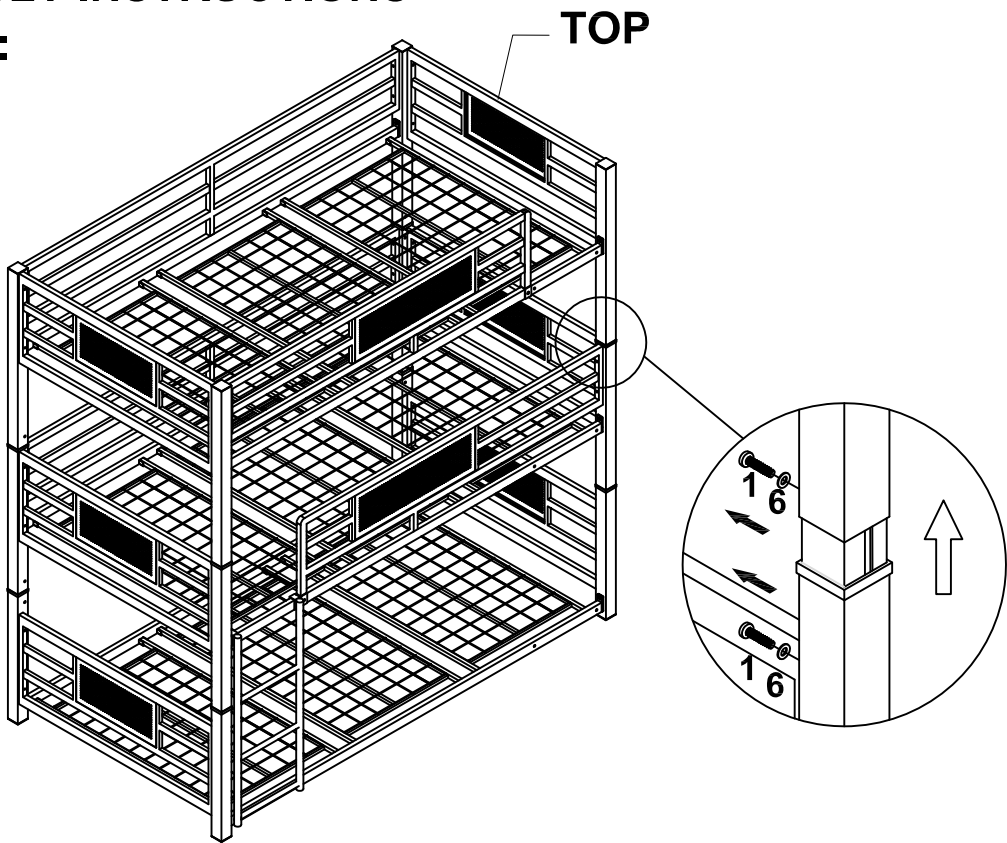




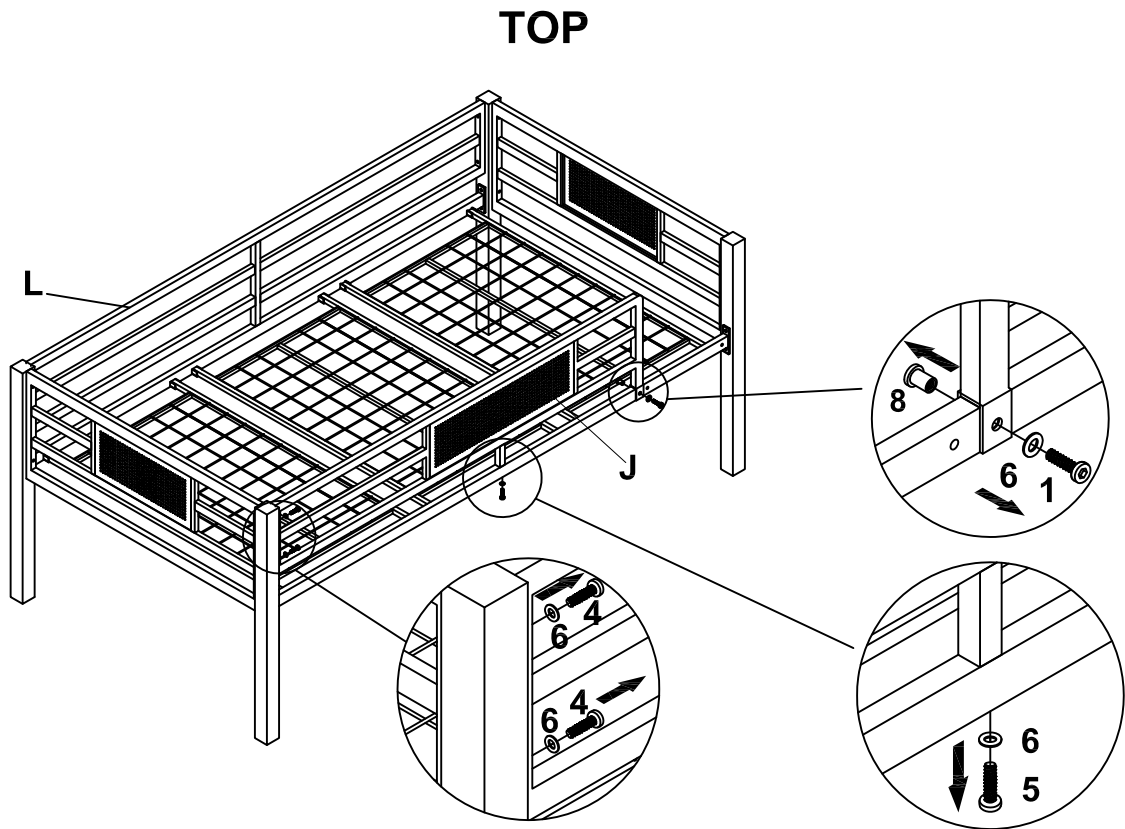
ITEM: **460394T (B1-B2)**

**ASSEMBLY INSTRUCTIONS**

**STEP 28:**



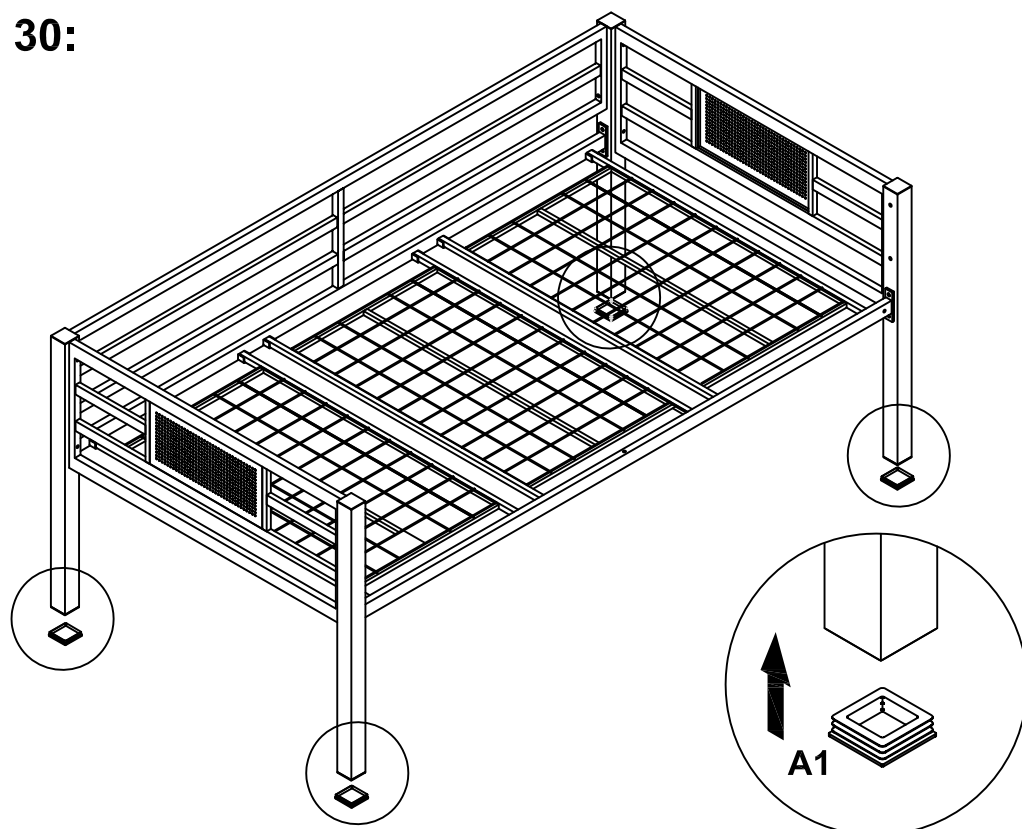
**STEP 29:**



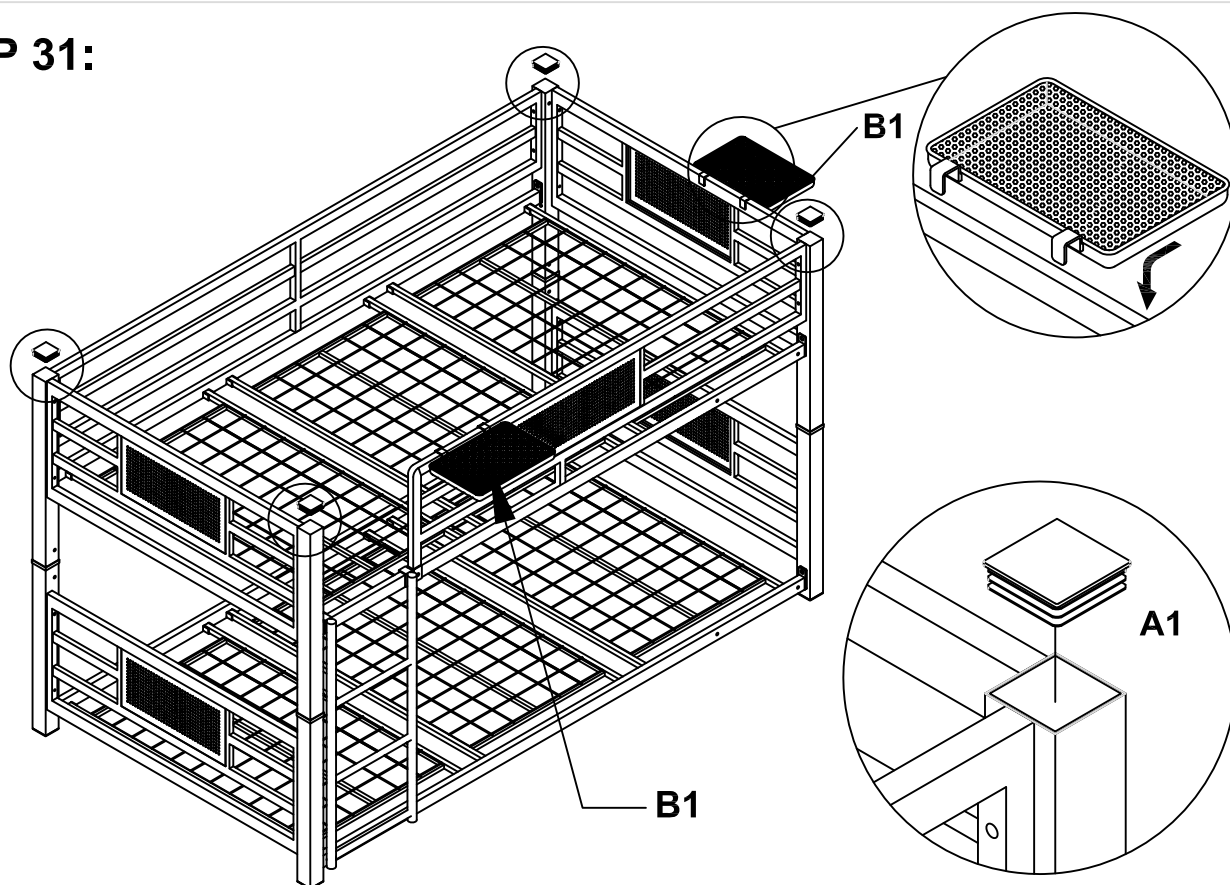
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## ASSEMBLY INSTRUCTIONS

### STEP 30:



### STEP 31:



# ITEM: **460394T (B1-B2)**

## ASSEMBLY INSTRUCTIONS



### SIZE OF MATTRESS

The length and width of the bunk mattress are as follow :

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
<i>Top bunk</i>	<b>74"-75"</b>	<b>38"-39"</b>	<b>6"Maximum</b>
<i>Middle Bunk</i>	<b>74"-75"</b>	<b>38"-39"</b>	<b>6"Maximum</b>
<i>Bottom Bunk</i>	<b>74"-75"</b>	<b>38"-39"</b>	<b>8"Maximum</b>

*Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.*



## SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove the warning label from bed.
2. Always use the recommended size mattress or mattress support or both to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattress is prohibited.
13. Keep these instructions for future reference.

#### **STRANGULATION HAZARD:**

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.

#### **REPLACEMENT PARTS**

Replacement parts, including additional guardrails may be obtained from any COASTER Furniture Dealer.



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**ASSEMBLY INSTRUCTIONS**

 **WARNING**   
TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.



Coasterfurniture.com | 877-COASTER (262-7837)

