

*ASSEMBLY INSTRUCTIONS*  
*COASTER FINE FURNITURE*



*Fine Furniture for every stage of life*

**460023 (B1-B2)**  
***FULL WORKSTATION***  
***LOFT BED***

# ITEM: 460023 (B1-B2)



## ASSEMBLY INSTRUCTIONS

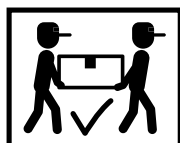
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.

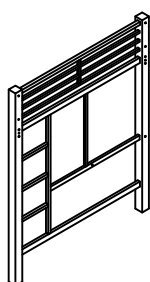


**ASSEMBLY TIME** **30 MINUTE**

## PARTS IDENTIFICATION

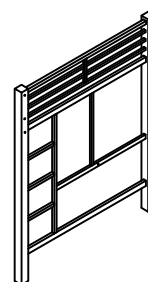
### B1 (BOX 1)

A LEFT END PANEL



1PC

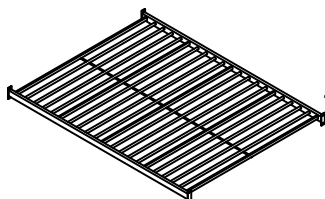
B RIGHT END PANEL



1PC

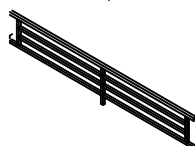
### B2 (BOX 2)

C MATTRESS FRAME



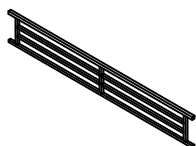
1PC

D FRONT GUARDRAIL



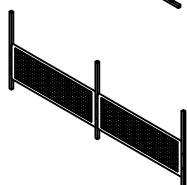
1PC

E BACK GUARDRAIL



1PC

F BACK PANEL



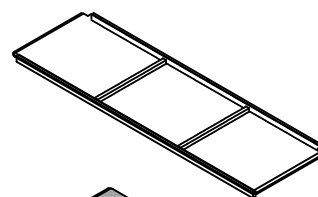
1PC

G BOOKSHELF SUPPORT



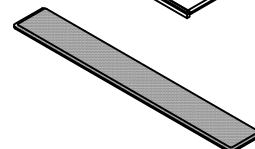
3PCS

H DESK TOP



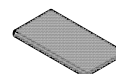
1PC

I BOOKSHELF



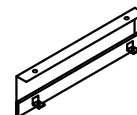
1PC

J KEYBOARD TRAY



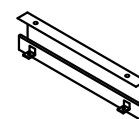
1PC

K LEFT KEYBOARD SLIDE



1PC

L RIGHT KEYBOARD SLIDE
















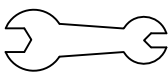

1PC

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

## HARDWARE IDENTIFICATION

### Z-B2 (BOX 2) - HARDWARE PACK IS LOCATED IN 460023 (B2)

1	<b>BOLT</b> (5/16"x4" - BLK)		4PCS	9	<b>SCREW</b> (M4x13mm - BLK)		4PCS
2	<b>BOLT</b> (5/16"x7/8" - BLK)		8PCS	10	<b>WASHER</b> (ø18mm - BLK)		12PCS
3	<b>BOLT</b> (1/4"x4" - BLK)		10PCS	11	<b>WASHER</b> (ø16mm -BLK)		36PCS
4	<b>BOLT</b> (1/4"x2-3/4" - BLK)		7PCS	12	<b>WASHER</b> (ø12mm - BLK)		4PCS
5	<b>BOLT</b> (1/4"x2" - BLK)		4PCS	13	<b>ALLEN KEY</b> (4x22x60mm - BLK)		1PC
6	<b>BOLT</b> (1/4"x1-1/2" - BLK)		5PCS	14	<b>ALLEN KEY</b> (5x24x60mm - BLK)		1PC
7	<b>BOLT</b> (1/4"x1-1/4" - BLK)		6PCS	15	<b>WRENCH</b> (8-11x12x68mm - BLK)		1PC
8	<b>BOLT</b> (1/4"x-1/2" - BLK)		4PCS				

**NOTE:**

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: **460023 (B1-B2)**






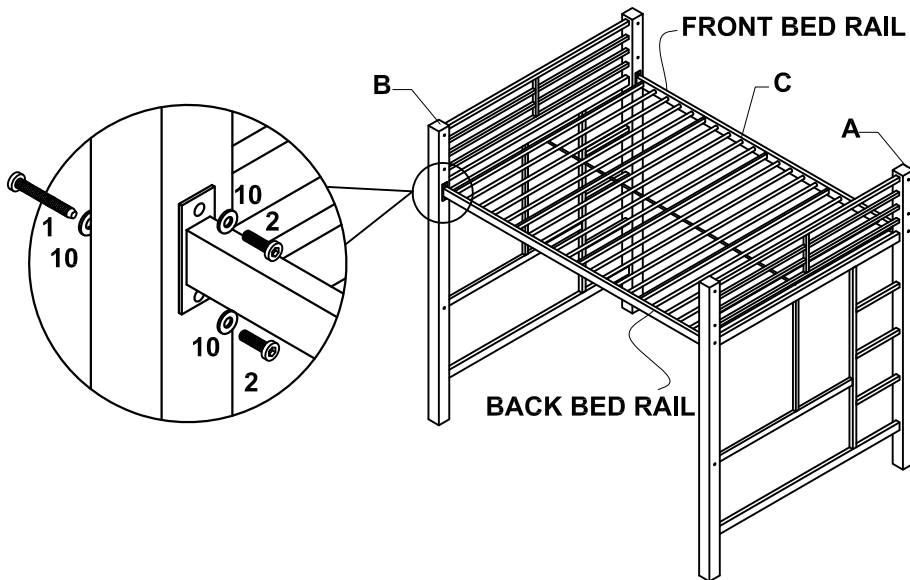
## ASSEMBLY INSTRUCTIONS

### STEP 1:





#### ASSEMBLY

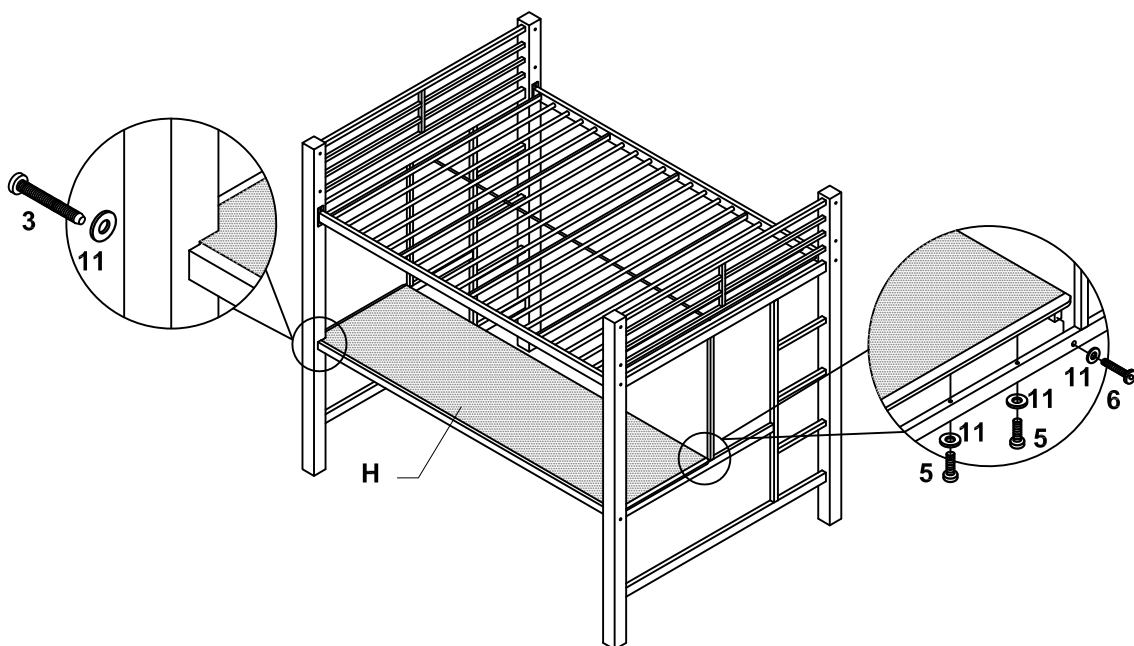
Do not fully tighten all bolts until assembly is complete.  
This will help all parts to assemble properly.

1		4PCS
2		8PCS
10		12PCS



### STEP 2:


3		2PCS
5		4PCS
6		2PCS
11		8PCS

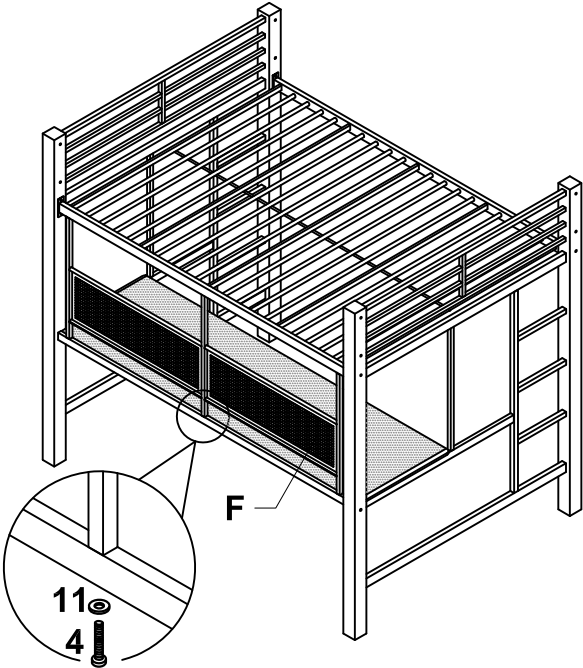


ITEM: **460023 (B1-B2)**

**ASSEMBLY INSTRUCTIONS**

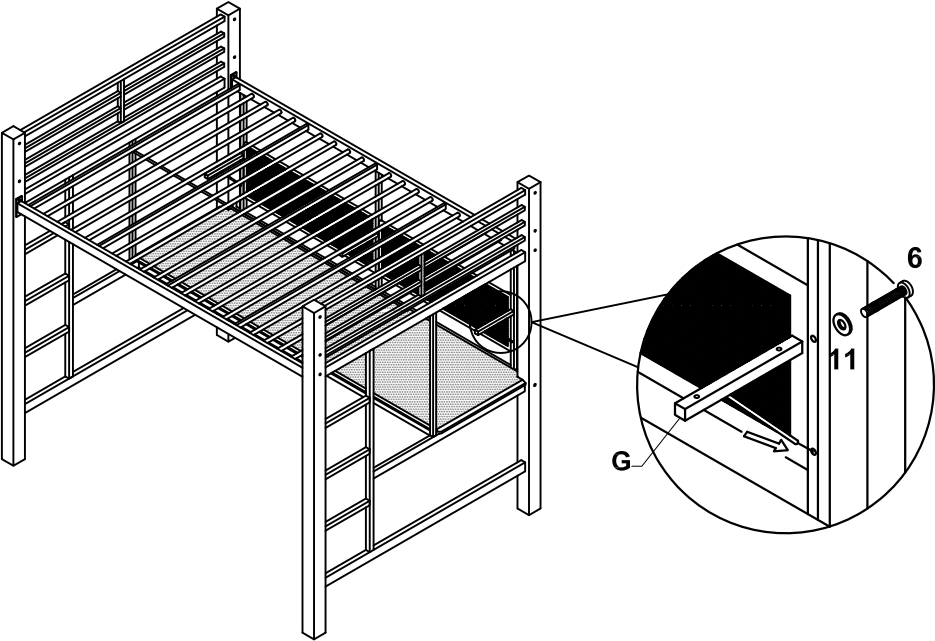
**STEP 3:**

4		6PCS
11		6PCS



**STEP 4:**



6		3PCS
11		3PCS

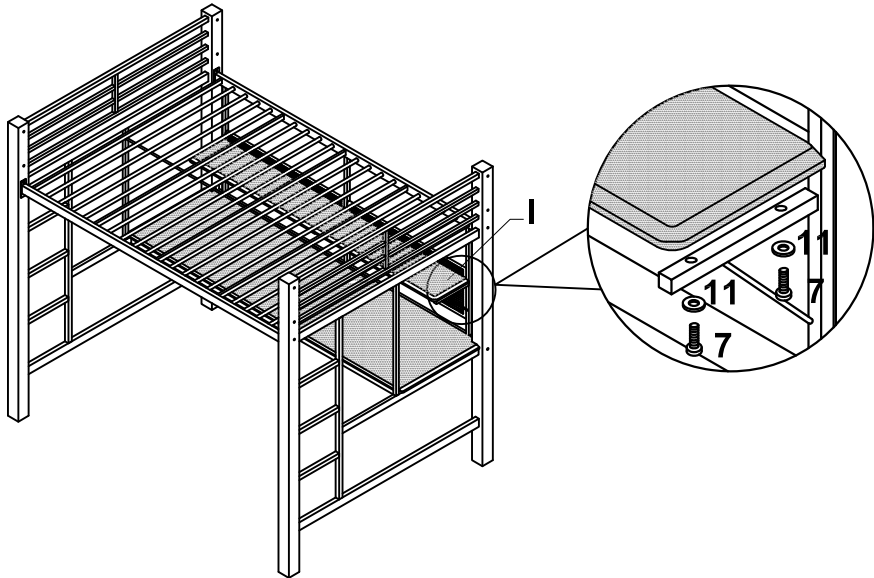


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**ASSEMBLY INSTRUCTIONS**

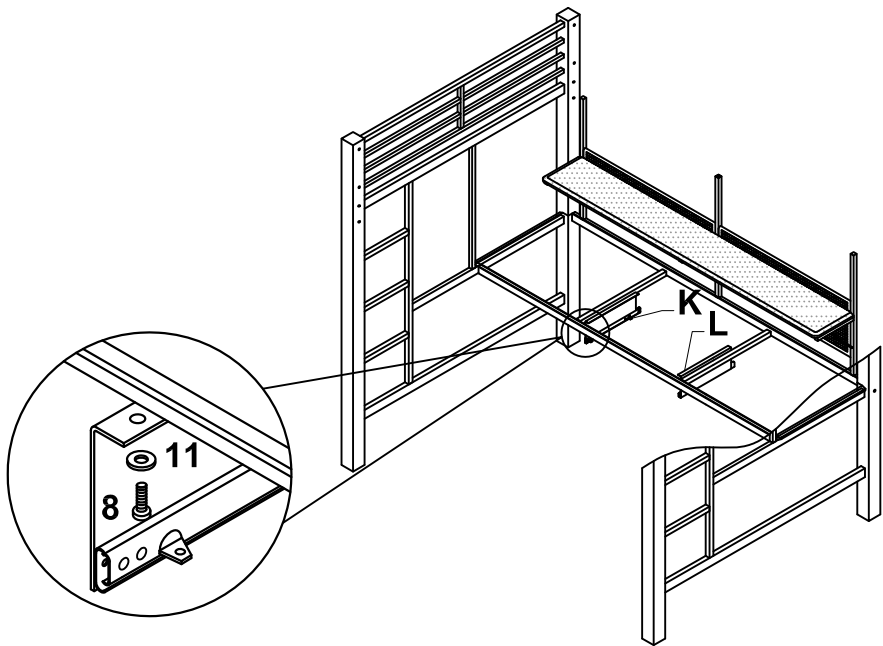
**STEP 5:**

7		6PCS
11		6PCS



**STEP 6:**


8		4PCS
11		4PCS

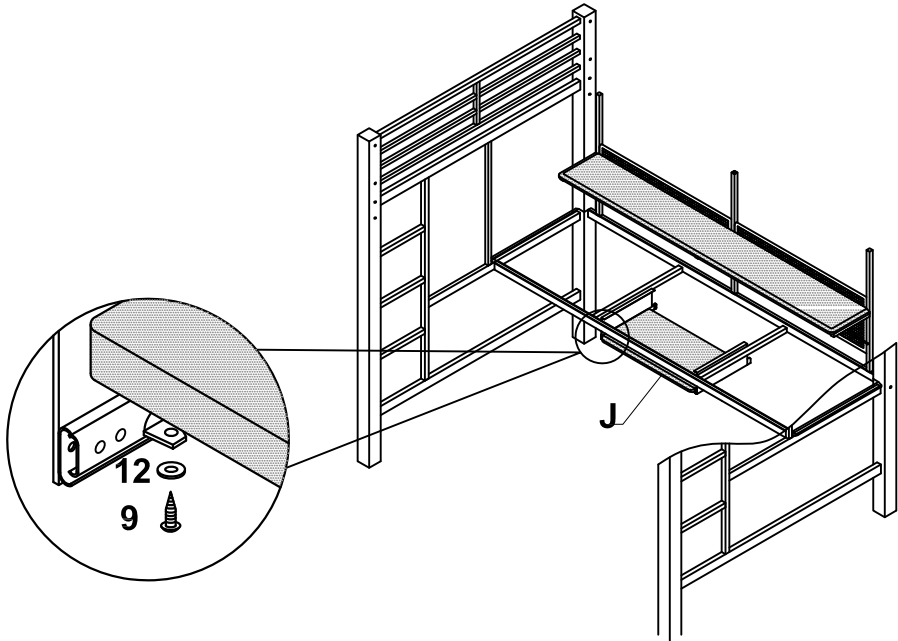


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**ASSEMBLY INSTRUCTIONS**

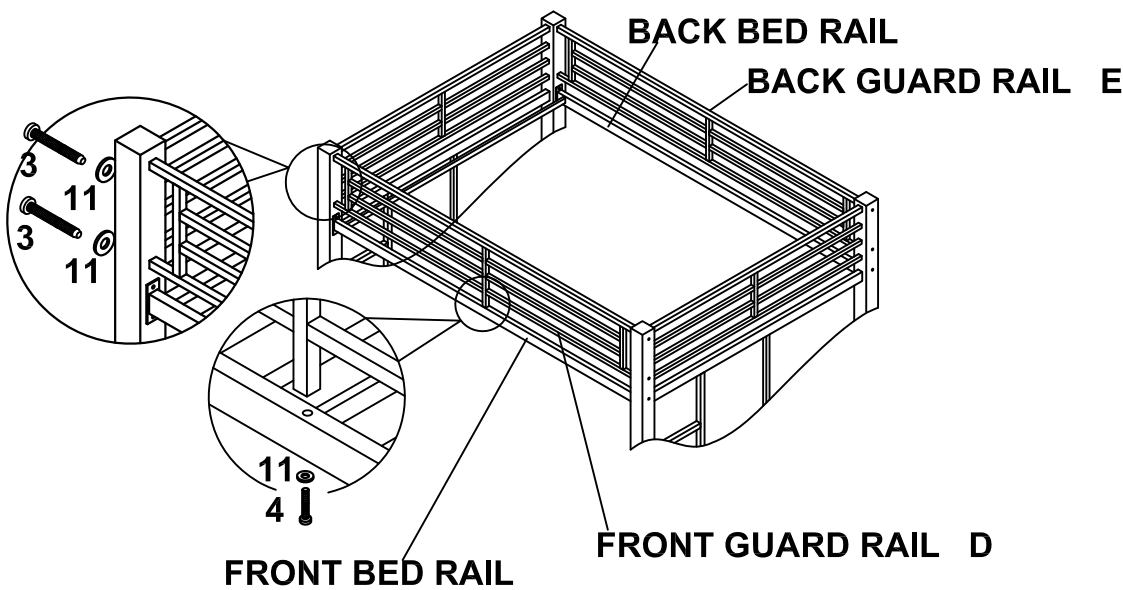
**STEP 7:**

9		4PCS
12		4PCS



**STEP 8:**

3		8PCS
4		1PC
11		9PCS



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## ASSEMBLY INSTRUCTIONS



### SIZE OF MATTRESS

The length and width of the bunk mattress are as follow:

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
Top bunk	74"-75"	53 1/2"-54 1/2"	6"Maximum

*Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.*



## SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove the warning label from bed.
2. Always use the recommended size mattress or mattress support or both to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattress is prohibited.
13. Keep these instructions for future reference.

#### **STRANGULATION HAZARD:**

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.

#### **REPLACEMENT PARTS**

Replacement parts, including additional guardrails may be obtained from any COASTER Furniture Dealer.



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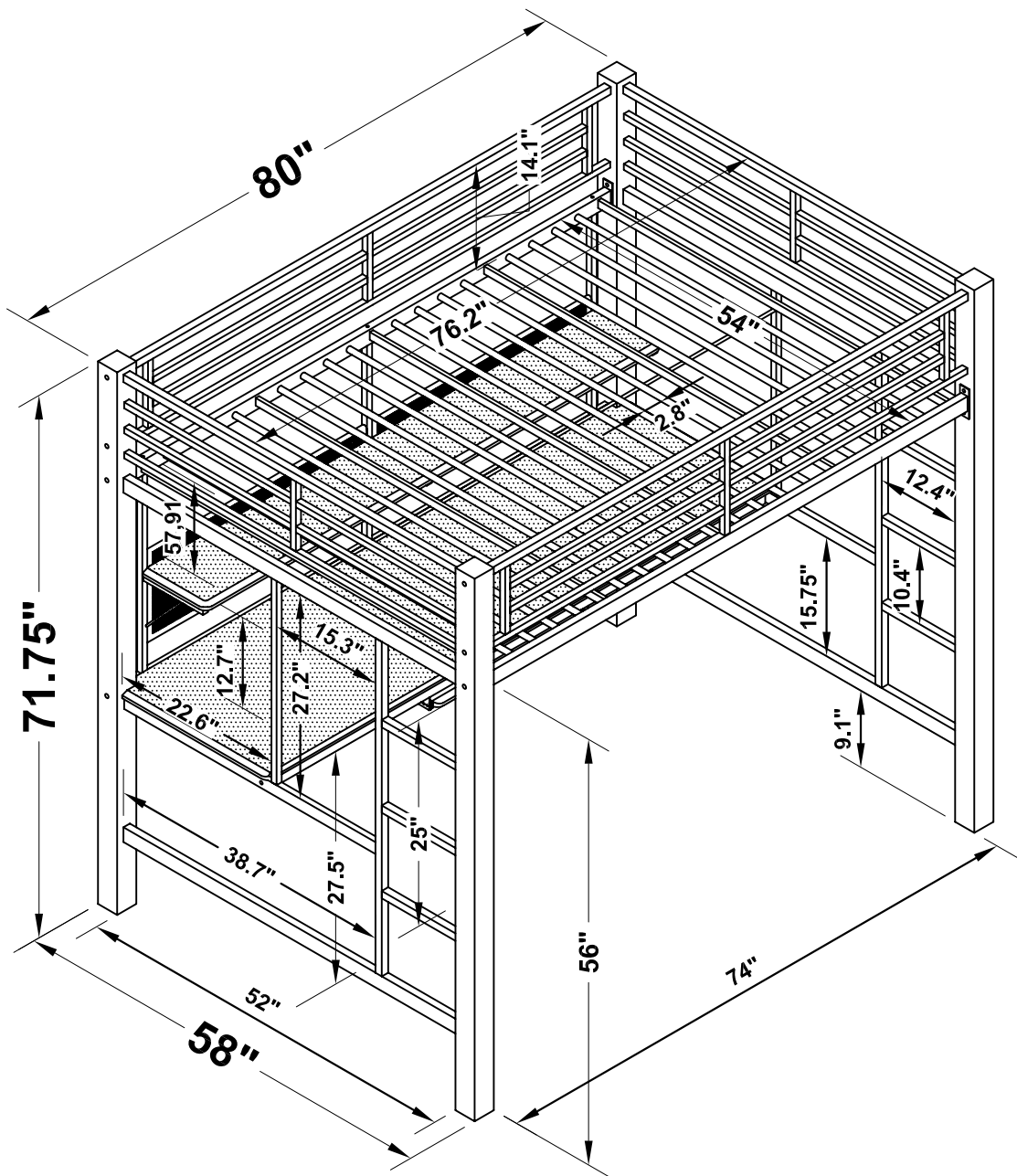
 **WARNING**   
TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.



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**Note :** Dimension tolerance  $\pm 5\%$