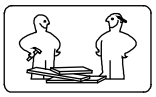
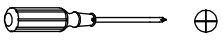
DATE: 09-02-2016

ASSEMBLY INSTRUCTIONS

LEON MID-CENTURY DESK ITEM# 82007

ASSEMBLY REQUIREMENTS	2 HOURS Assembly Time (Approximate)	2 -Person Assembly 	Tools Required (Not Provided): Phillips Screwdriver  Flat Head Screwdriver

Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damage parts or hardware.
Replacement parts are normally shipped within 2 or 3 days.

Email: replacementparts@buylateral.com
Within 30 days from delivery date

We appreciate your business!

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembly.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.

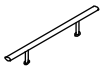
This product is for indoor and household use only - not for commercial use.

Made In China

ASSEMBLY INSTRUCTIONS

LEON MID-CENTURY DESK ITEM# 82010

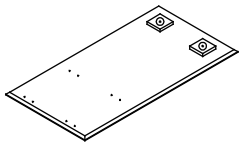
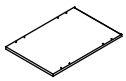
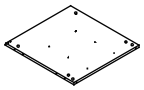
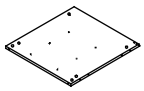
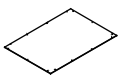
Hardware List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-bolt	6*35mm	22 pcs	F	Drawer Glide		4 pcs
B	Cam-lock	15*12mm	22 pcs	G	Handle		2 pcs
C	Wood Dowel	8*30mm	10 pcs	H	Handle Bolt	4*16mm	4 pcs
D	Screw	4*30mm	8 pcs	I	Screw	2.5*10mm	14 pcs
E	Screw	3*12mm	24 pcs				

ASSEMBLY INSTRUCTIONS

LEON MID-CENTURY DESK ITEM# 82010

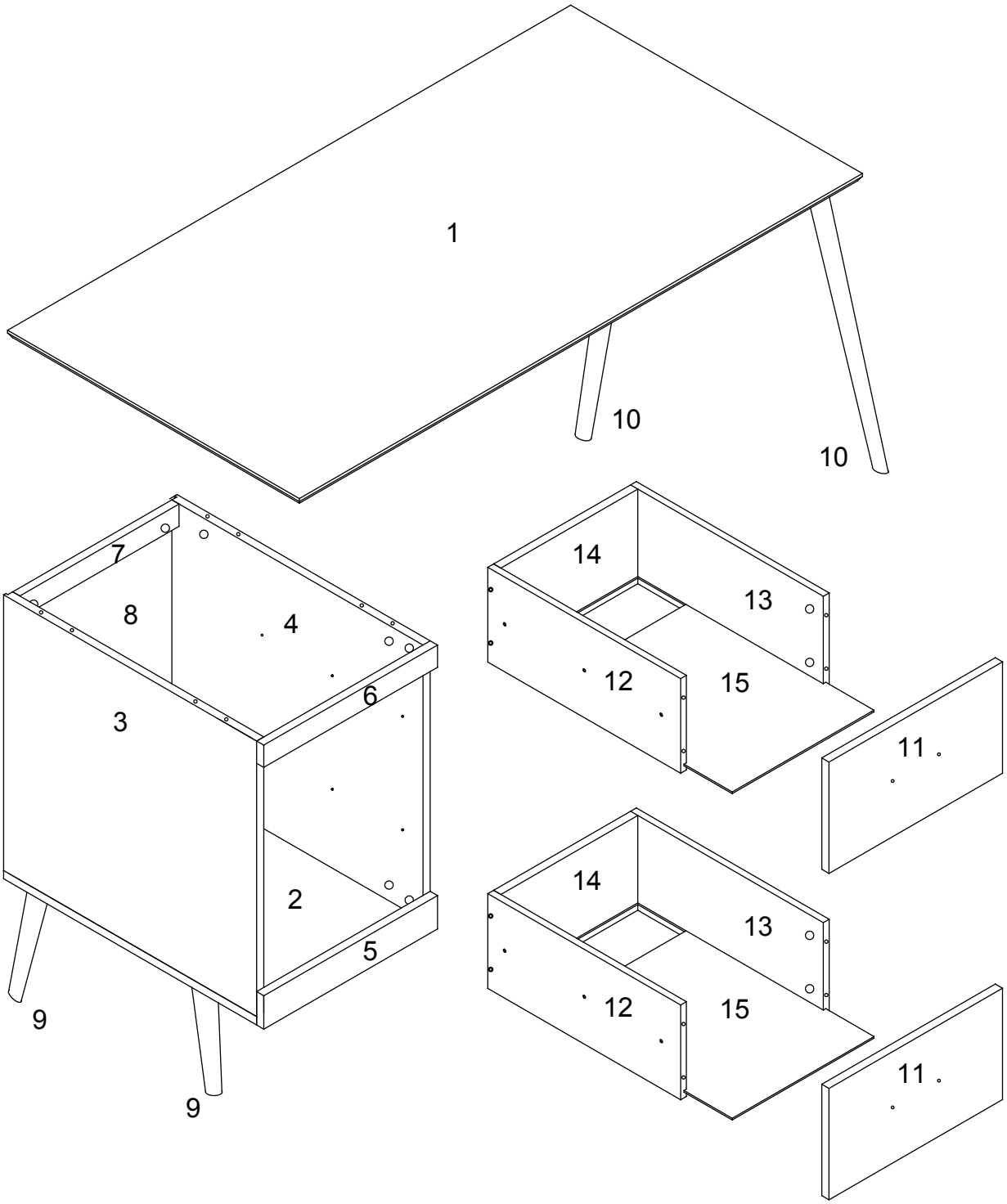
Parts List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	9	Short Leg		2 pcs
2	Bottom Panel		1 pc	10	Long Leg		2 pcs
3	Left Side Panel		1 pc	11	Drawer Front Panel		2 pcs
4	Right Side Panel		1 pc	12	Drawer Left Panel		2 pcs
5	Bottom Front Connect Bar		1 pc	13	Drawer Right Panel		2 pcs
6	Top Front Connect Bar		1 pc	14	Drawer Back Panel		2 pcs
7	Back Connect Bar		1 pc	15	Drawer Bottom Panel		2 pcs
8	Back Panel		1 pc				

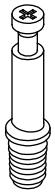
ASSEMBLY INSTRUCTIONS

LEON MID-CENTURY DESK ITEM# 82010

Parts Assembly Overview



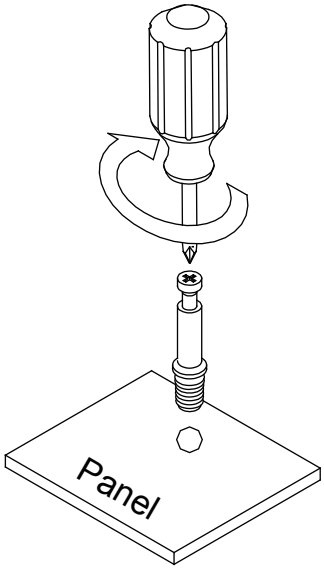
Instructions For Fastening
CAM-BOLT AND CAM-LOCK

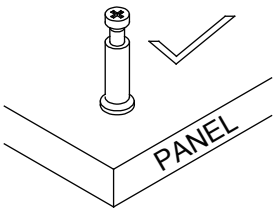


CAM-BOLT

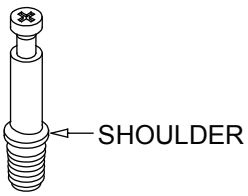
CAM-LOCK

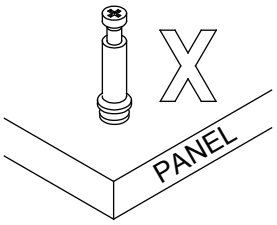
CAM-BOLT
Place Cam-bolt onto the designated pre-drilled hole on the panel. Use a Phillips Screwdriver to turn Cam-bolt vertically until shoulder is snug and flushed with panel. Do not over-tighten or under-tighten Cam-bolt. See illustrations below.





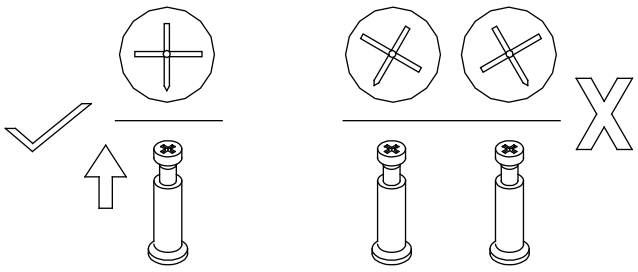
Shoulder is flushed (on the same level) with the panel.



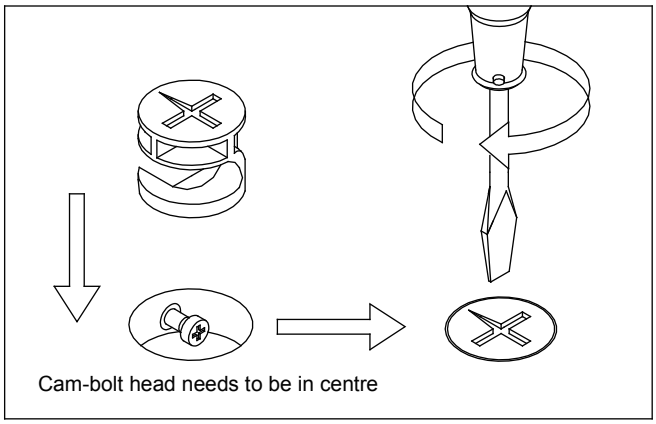


Shoulder is above the panel.

CAM-BOLT
Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock.

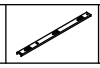


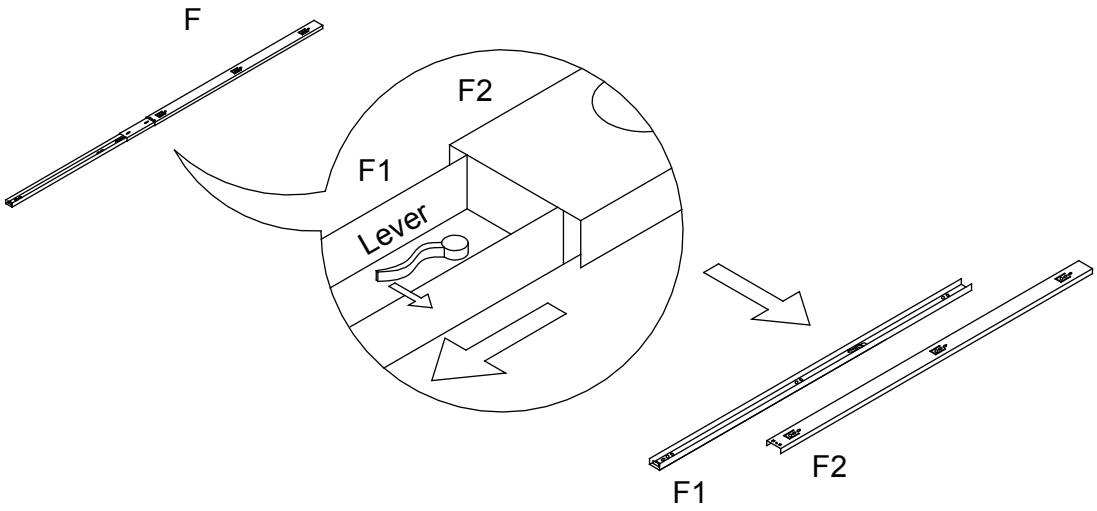
Correct Wrong



Use a Flat-head Screwdriver to turn the Cam-lock clockwise to lock onto the head of the Cam-lock. Turn until it is snug. Over-tightening could damage Cam-lock or/and Cam-bolt.

STEP 1

F		4 pcs

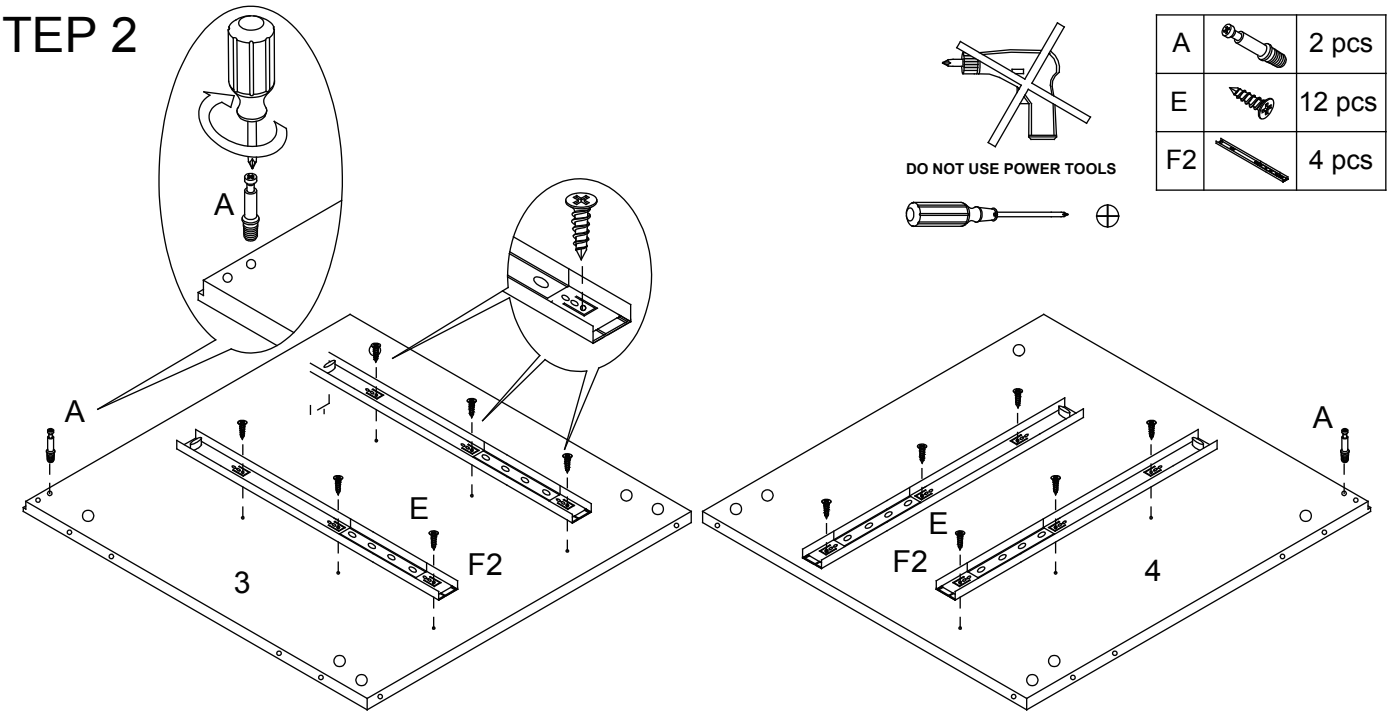


X 4

Drawer Glide (F) consists of 2 parts - Slide (F1) and (F2).
To detach F1 from F2, use one hand to hold (F2), and the other hand to press down the lever on (F1) and slide out (F1) at the same time.

STEP 2

A		2 pcs
E		12 pcs
F2		4 pcs

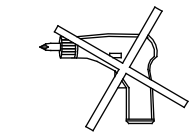


a) Place/orientate Left and Right Side Panel (3 & 4) as shown.
b) Place Drawer Track (F2) on Left and Right Side Panel (3 & 4) and align the designated screw holes on (F2) to pilot holes on panels as shown. Use Phillips Screwdriver to drive Screw (E) to fasten (F2) on the panels.
c) Screw-in Cam-bolt (A) to the specific pre-drilled holes on Left and Right Side Panel (3 & 4) as shown. Refer to page 5 on how to screw-in Cam-bolt.

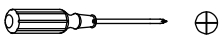
STEP 3

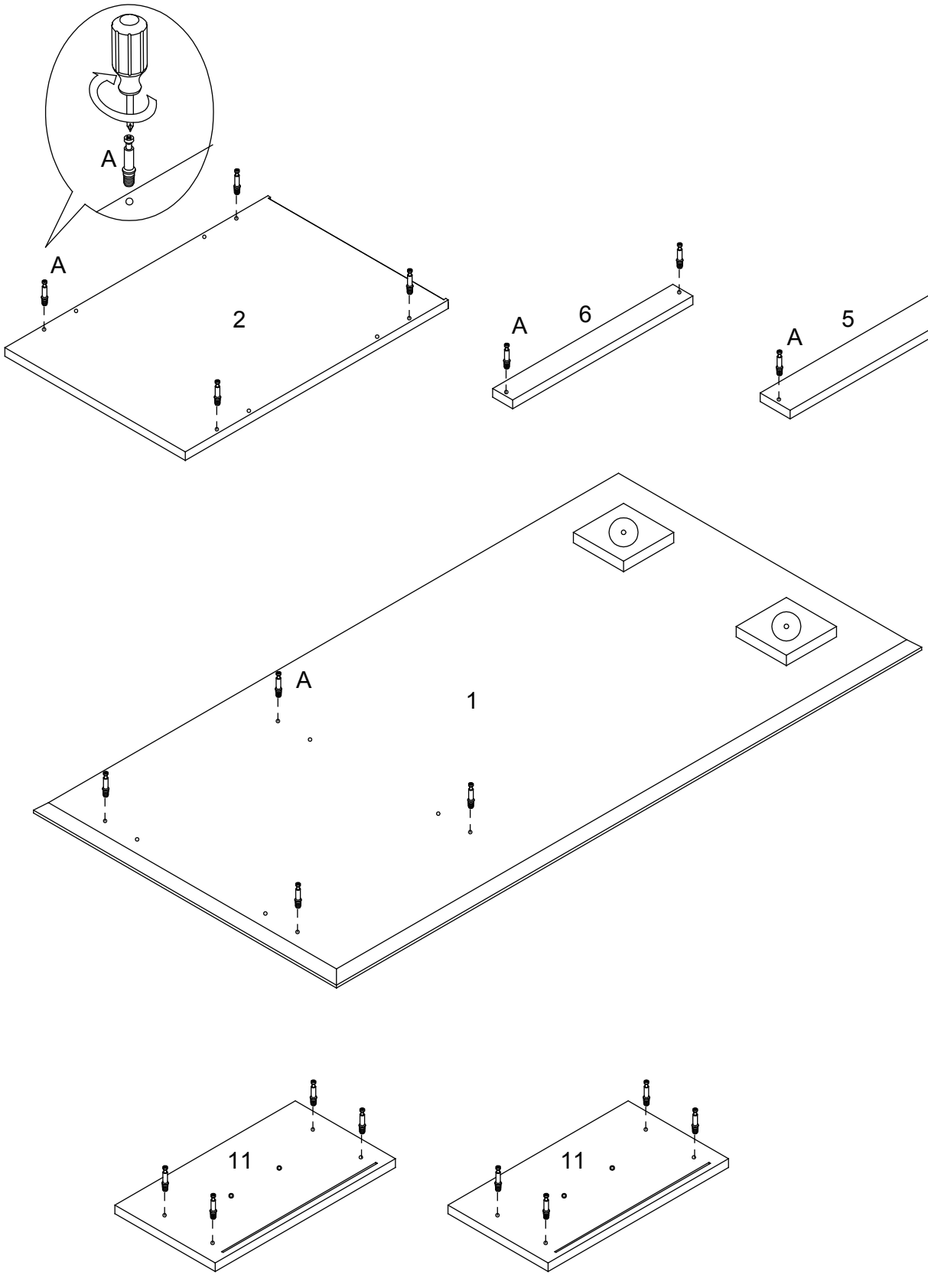
A		20 pcs

Attach Cam-bolt (A) to the designated pre-drilled holes on Bottom Panel (2), Bottom and Top Front Connect Bar (5 & 6), Top Panel (1) and Drawer Front Panels (11) as shown.
Refer to page 5 on how to screw-in Cam-bolt.



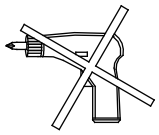
DO NOT USE POWER TOOLS



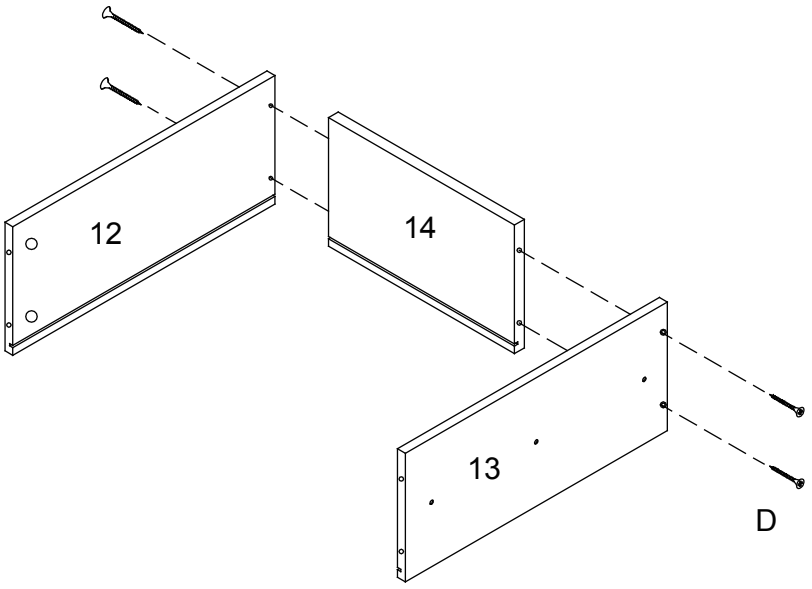


STEP 4

D		8 pcs



DO NOT USE POWER TOOLS

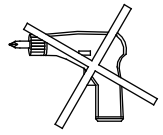


X 2

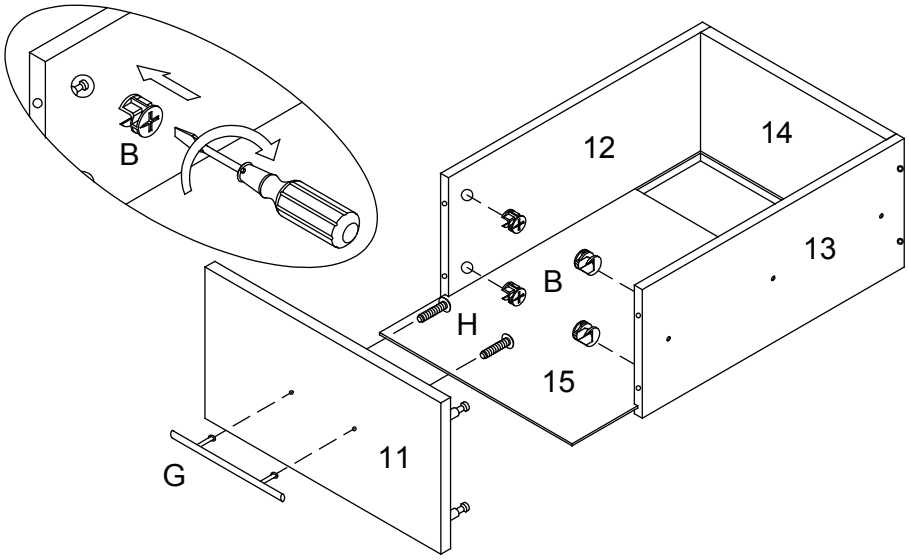
Fasten Drawer Left and Right Panel (12 & 13) to Drawer Back Panel (14) by using Screw (D). Do not tighten Screw (D) completely until both screws are in place on each panel.

STEP 5

B		8 pcs
G		2 pcs
H		4 pcs



DO NOT USE POWER TOOLS

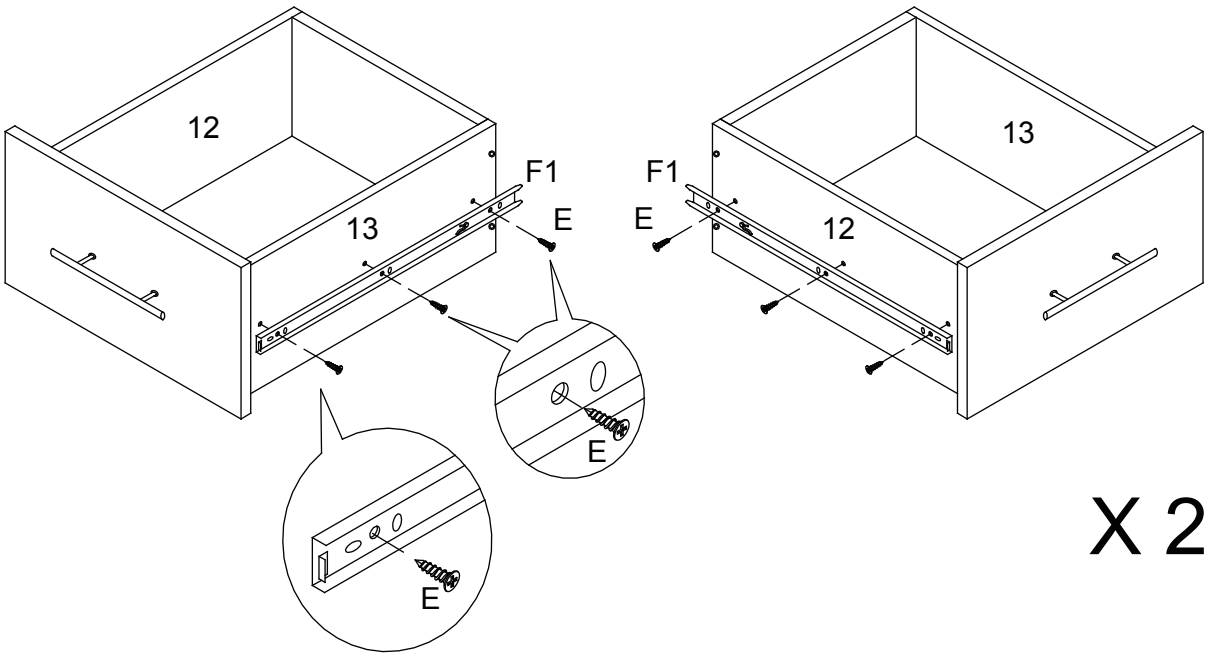


X 2

a) Insert Drawer Bottom Panel (15) through the grooves on Drawer Left, Right and Back Panels (12, 13 & 14) as shown.
b) Align Cam-bolts on Drawer Front Panel (11) to the holes on Drawer Side Panels as shown and attach Drawer Front Panel (11) firmly.
c) Insert Cam-lock (B) then turn clockwise to lock Cam-bolt to fasten Drawer Front Panel (11). Refer page 5 on how to insert Cam-lock.
d) Attach Handle (G) to Drawer Front Panel (8) by using Handle Bolt (H).

STEP 6

E		12 pcs
F1		4 pcs

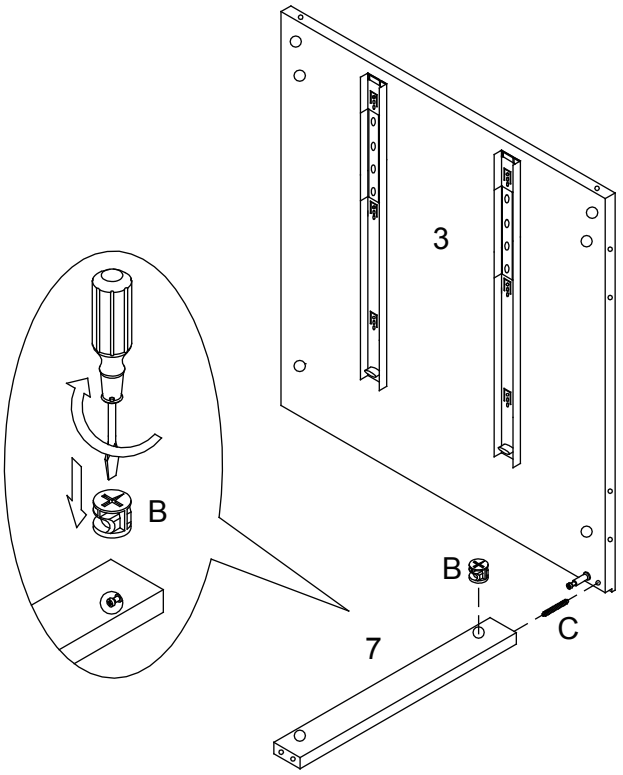


X 2

Install Drawer Slide (F1) to Drawer Left and Right Panels (12 & 13) of each drawer.
Align designated holes on (F1) as shown to pilot holes on each panel, and fasten with Screw (E).

STEP 7

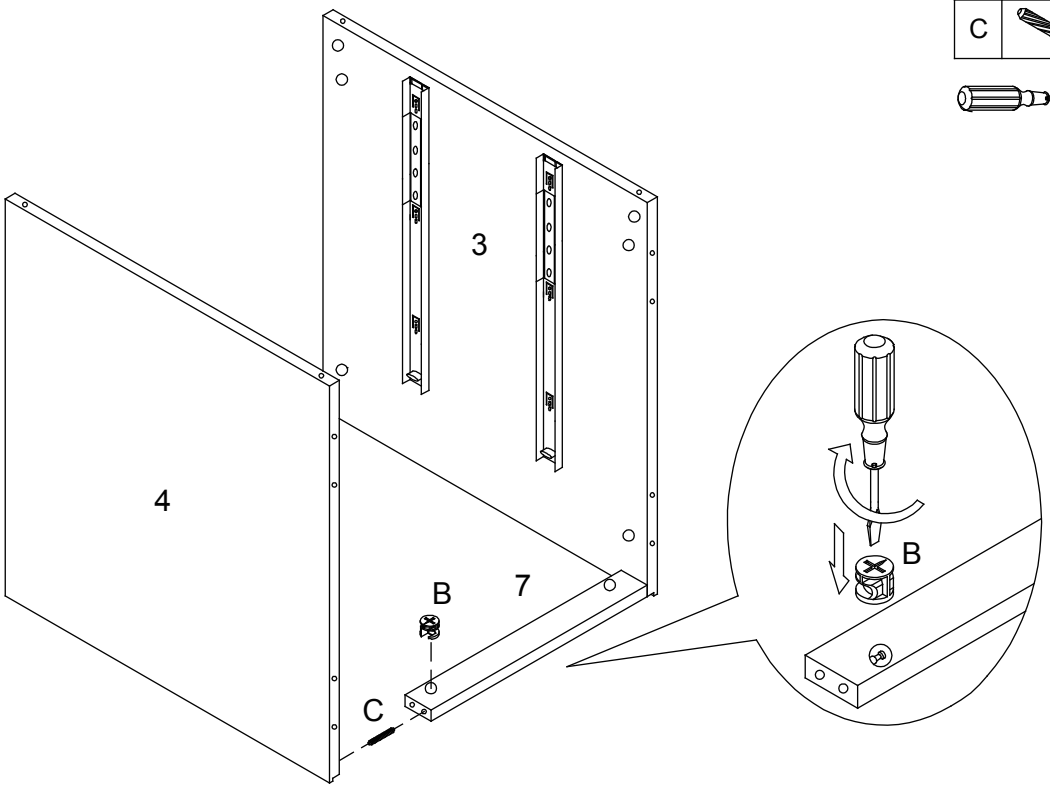
B		1 pc
C		1 pc



a) Attach Back Connect Bar (7) to Left Side Panel (3) with Wood Dowel (C) and Cam-bolt (A).
b) Insert Cam-lock (B) into designated hole on (7), then turn clockwise to lock Cam-bolt to fasten (7) to Left Side Panel (3).

STEP 8

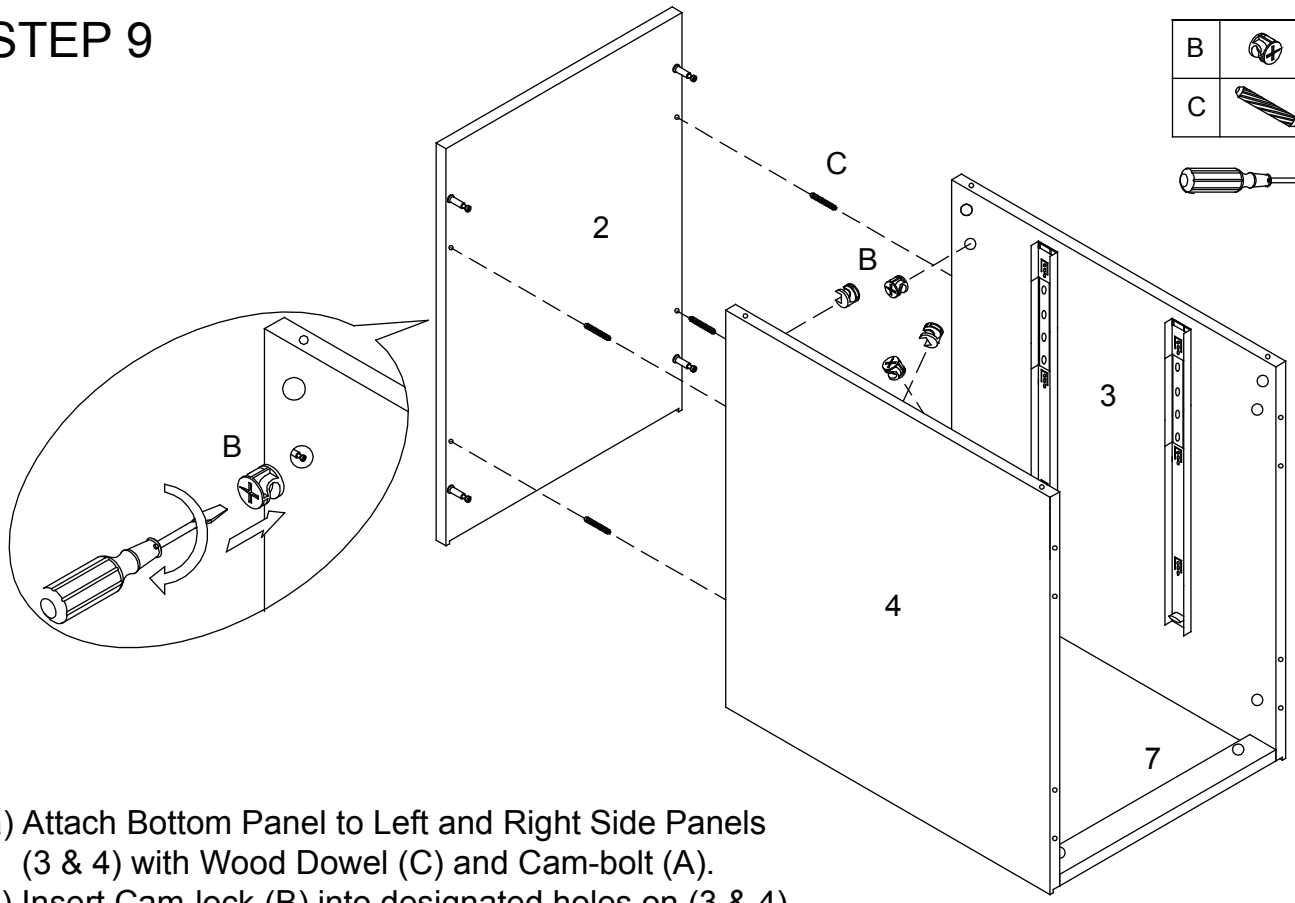
B		1 pc
C		1 pc



a) Attach Right Side Panel (4) to Back Connect Bar (7) with Wood Dowel (C) and Cam-bolt (A).
b) Insert Cam-lock (B) into designated hole on (7), then turn clockwise to lock Cam-bolt to fasten Right Side Panel (4).

STEP 9

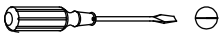
B		4 pcs
C		4 pcs

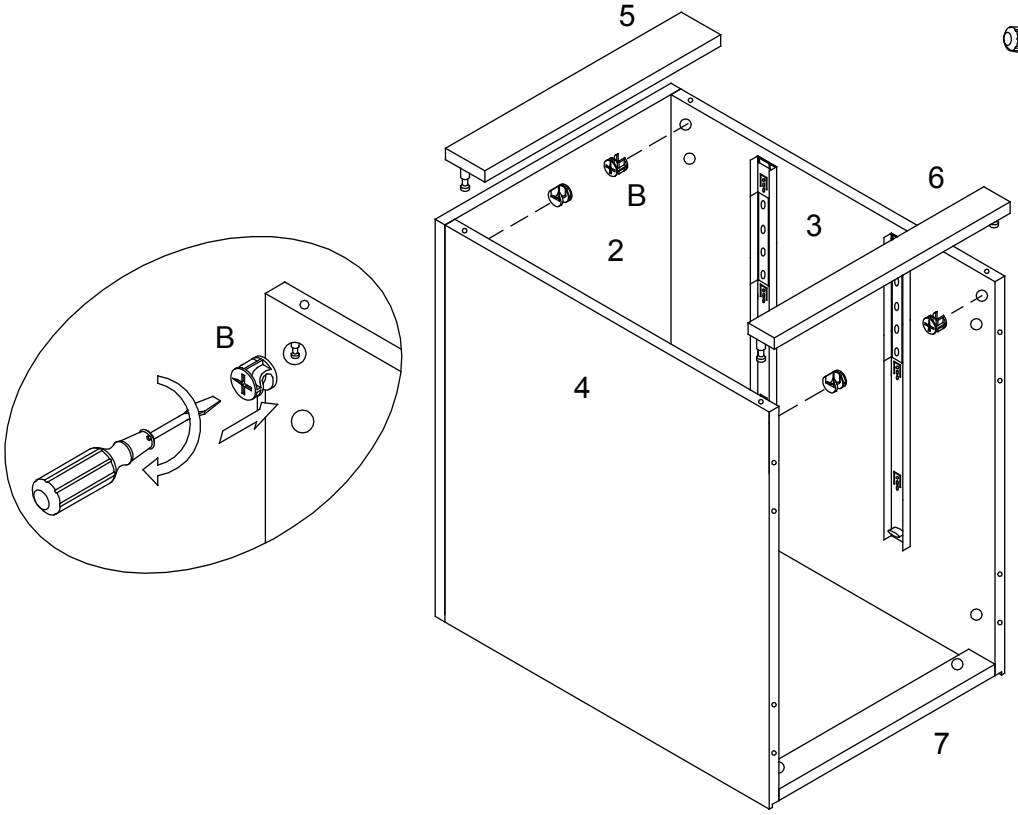


a) Attach Bottom Panel to Left and Right Side Panels (3 & 4) with Wood Dowel (C) and Cam-bolt (A).
b) Insert Cam-lock (B) into designated holes on (3 & 4) then turn clockwise to fasten Bottom Panel (2).

STEP 10

B		4 pcs

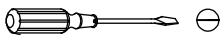


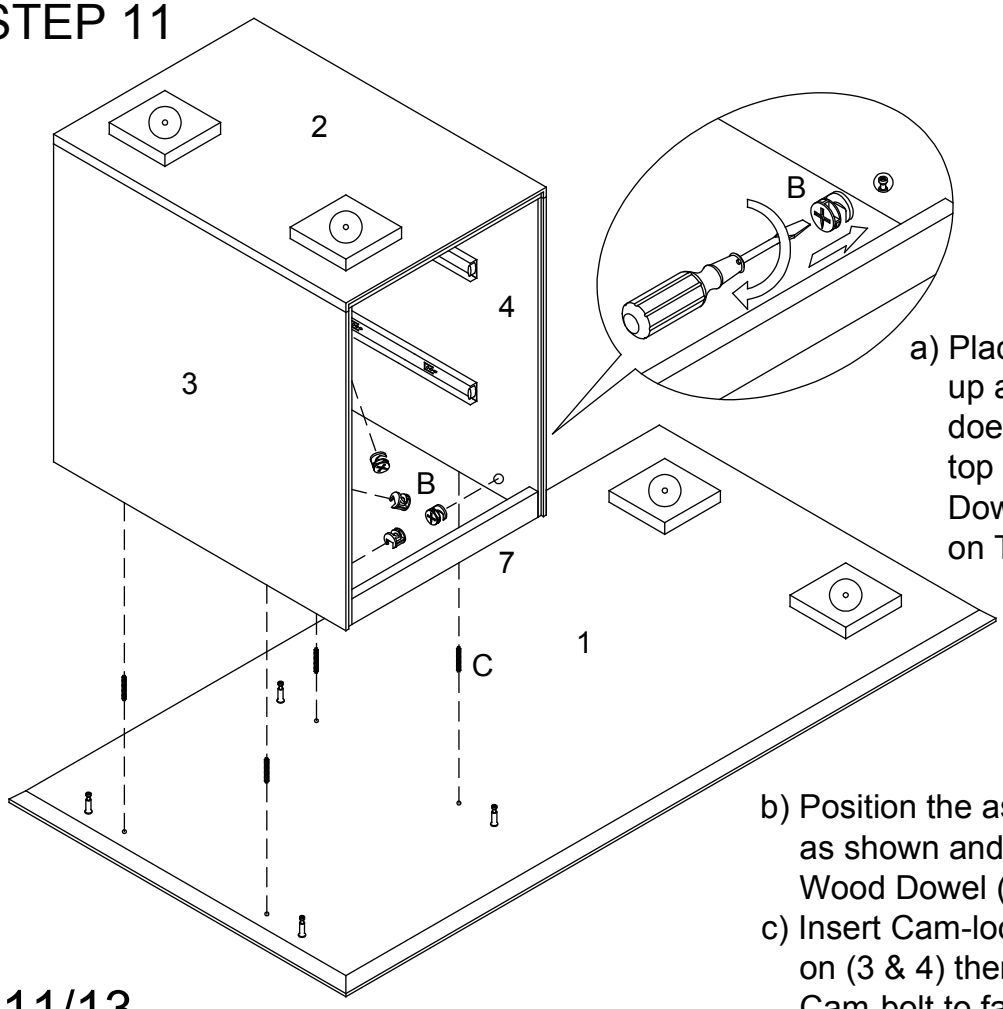


a) Attach Bottom and Top Front Connect Bar (5 & 6) to Left and Right Side Panels (3 & 4) with Cam-bolts (A). Next, Insert Cam-lock (B) into designated holes on (3 & 4) then turn clockwise to lock Cam-bolt to fasten Connect Bar (5 & 6).

STEP 11

B		4 pcs
C		4 pcs





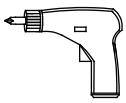
a) Place Top Panel (1) bottom-side up as shown on a material that does not scratch or damage its top surface. Next, insert Wood Dowel (C) into designated holes on Top Panel (1).

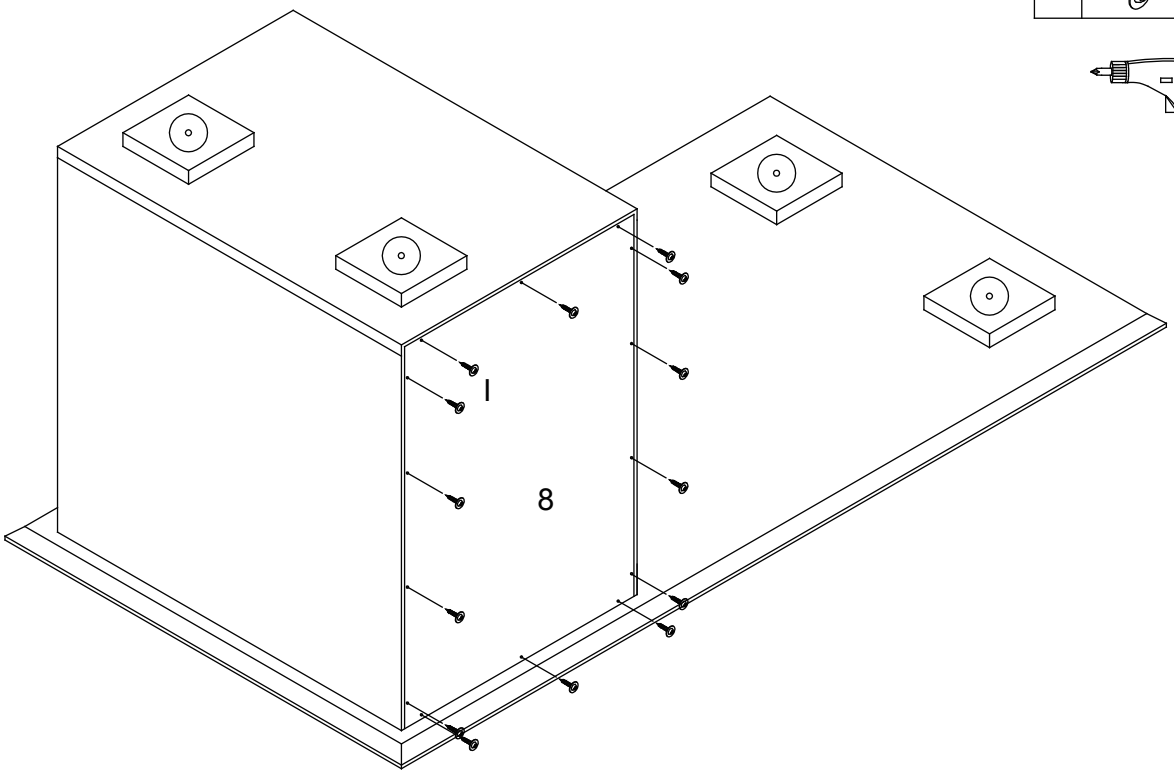
b) Position the assembly unit from Step 10 as shown and attach to Top Panel (1) via Wood Dowel (C) and Cam-bolts (A).

c) Insert Cam-lock (B) into designated holes on (3 & 4) then turn clockwise to lock Cam-bolt to fasten Side Panels.

STEP 12

I		14 pcs

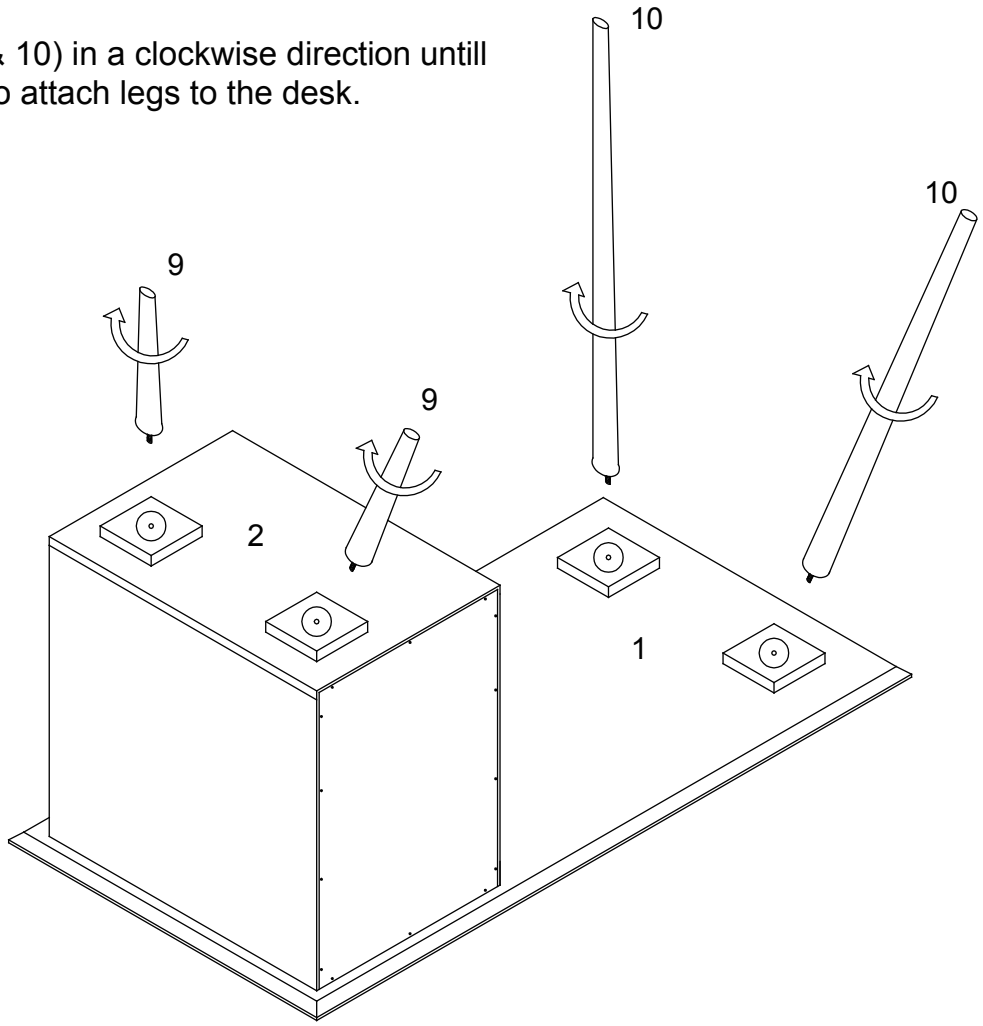




Place Back Panel (8) as shown and identify the pilot holes. Use Screw (I) to fasten Back Panel (8).

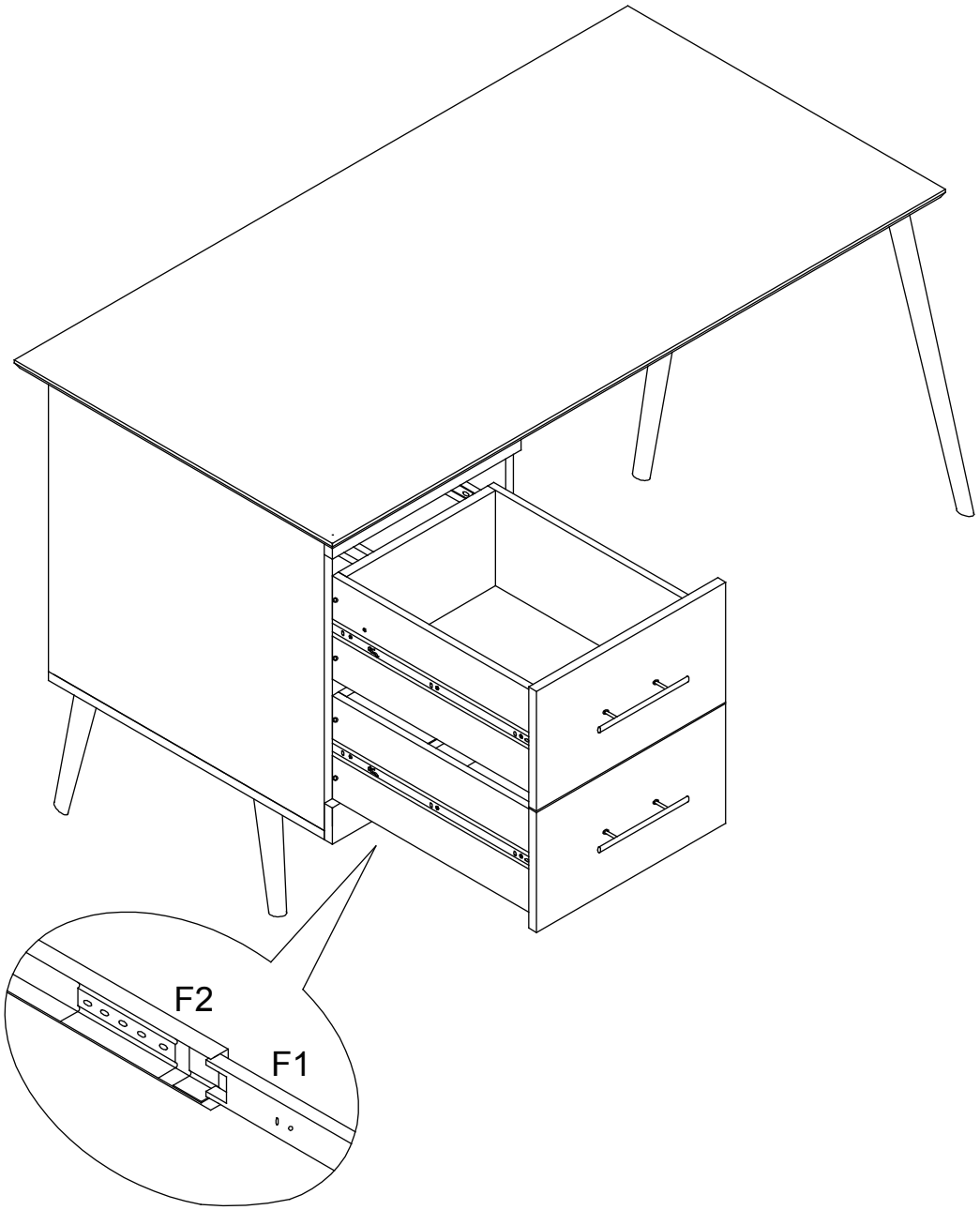
STEP 13

Screw in Leg (9 & 10) in a clockwise direction untill snug as shown to attach legs to the desk.



STEP 14

Insert the Drawers.



To insert the drawers:

a) Hold the drawer level in front of the cabinet.
b) Align Drawer Slide (F1) on drawer sides to Drawer Tracks (F2) on Side Panels.
c) Place the ends of (F1) into opening of (F2).
d) Push drawer in squarely and gently into place, allowing (F1) to slide into (F2). When the drawer is pushed in half way, the lever/stopper on (F1) will be engaged into (F2) which will create a little resistance (it is normal). Pull out the drawer a little bit and gently push in the drawer again to engage the sliding mechanism. The drawer should now slide back out and in smoothly.