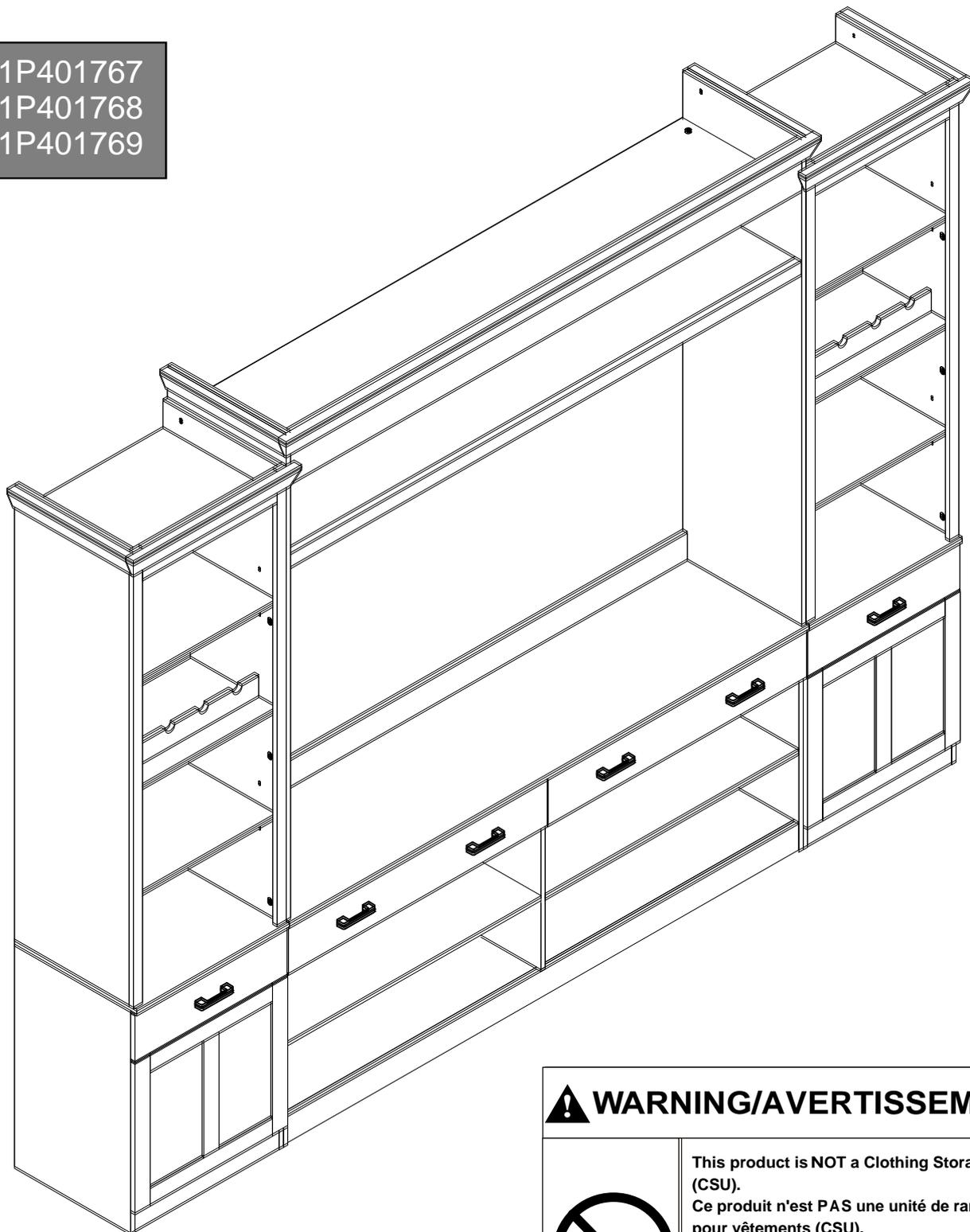


# TV STAND-SUPPORT TV

N721P401767  
N721P401768  
N721P401769



## **WARNING/AVERTISSEMENT**



This product is **NOT** a Clothing Storage Unit (CSU).  
Ce produit n'est **PAS** une unité de rangement pour vêtements (CSU).  
**DO NOT** use it for clothing storage.  
**NE PAS** utiliser pour ranger des vêtements.  
**Improper use may cause furniture tipover.**  
**Une utilisation incorrecte peut entraîner le basculement des meubles.**

Important - please read these instructions fully before starting assembly  
Important : veuillez lire attentivement ces instructions avant de commencer l'assemblage.



# Safety and Care Advice

**Important – Please read these instructions fully before starting assembly**

- Check you have all the components and tools listed on the following pages.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.

- During assembly do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.



power drill is set on a low torque setting.

- To reduce the likelihood of damaging your product please ensure that your

## Care and maintenance

• Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

## Handy Hints

• Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts

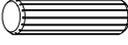
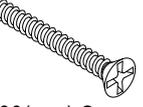
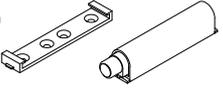
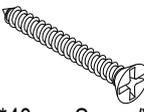
• Regularly check and ensure That all bolts and fittings are tightend properly.

**WARNING**  
**In order to help prevent overturning –**  
**please follow these instructions**

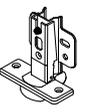
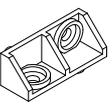
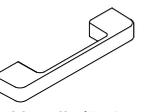
To help prevent product toppling over please follow the below steps:-

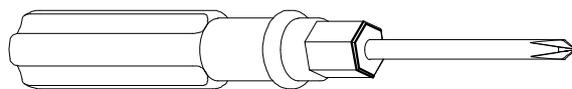
- Use the anti tip stap or wall fixing method provided (if applicable)
- Do not allow children to climb or hang on the furniture
- Do not open more than one drawer at a time
- Do not place heavy items in the top drawers
- Do not place heavy items on top of the furniture, unless the furniture has been designed for this purpose

## Fittings A/Ferrures A — N721P401768n°2

<p><b>A</b></p>  <p>Cam Bolt/Boulon à came x (106)</p>	<p><b>B</b></p>  <p>6*30(mm)Dowel/Goujon x (96)</p>	<p><b>C</b></p>  <p>Cam Lock/Verrou à came x (106)</p>	<p><b>D</b></p>  <p>3.9*30(mm) Screw/Vis x (28)</p>	<p><b>E1</b></p>  <p>Rebound Device/Dispositif de rebond x (2)</p>
<p><b>E2</b></p>  <p>3.5x12(mm)Screw/Vis x (8)</p>	<p><b>F</b></p>  <p>3.9*40mm Screw/Vis x (18)</p>	<p><b>G</b></p>  <p>3.9*25(mm) Screw/Vis x (26)</p>	<p><b>H</b></p>  <p>Ø6*20(mm) Dowel/Goujon x (16)</p>	<p><b>I</b></p>  <p>3.5*16(mm) Screw/Vis x (24)</p>
<p><b>J</b></p>  <p>3.5x12(mm)Screw/Vis x (34)</p>	<p><b>K1</b></p>  <p>Slide/Glisser x (8)</p>	<p><b>K2</b></p>  <p>Slide/Glisser x (8)</p>	<p><b>S</b></p>  <p>Sticker cover/Couverture autocollante x (50)</p>	<p><b>N</b></p>  <p>Alley Key/Clé de l'allée x (1)</p>
<p><b>R1</b></p>  <p>x (4)</p>	<p><b>R2</b></p>  <p>x (4)</p>	<p><b>R3</b></p>  <p>x (4)</p>	<p><b>R4</b></p>  <p>x (5)</p>	<p><b>R5</b></p>  <p>(x8)</p>

## Fittings B/Ferrures B — N721P401769

<p><b>A</b></p>  <p>Cam Bolt/Boulon à came x (40)</p>	<p><b>B</b></p>  <p>6*30(mm)Dowel/Goujon x (42)</p>	<p><b>C</b></p>  <p>Cam Lock/Verrou à came x (40)</p>	<p><b>L</b></p>  <p>Shelf Support Pin/Goupille de support d'étagère x (16+1)</p>	<p><b>M1</b></p>  <p>Hinge/Charnière x (4)</p>
<p><b>M2</b></p>  <p>3.5x15(mm)Screw/Vis x (24+2)</p>	<p><b>O1</b></p>  <p>Bracket/Support x (4)</p>	<p><b>O2</b></p>  <p>Ø1/4"x12(mm) x (8+1)</p>	<p><b>P</b></p>  <p>M6x30(mm) x (2)</p>	<p><b>Q1</b></p>  <p>Handle/Poignée x (6)</p>
<p><b>Q2</b></p>  <p>Ø5/32"x18mm Screw/Vis x (12+1)</p>	<p><b>T</b></p>  <p>Ø1/4"x25(mm) x (2+1)</p>			



**ASSEMBLY TOOLS REQUIRED ( NOT INCLUDED )**

PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE POSITION WHEN YOU USE POWER TOOLS !

ATTENTION À NE PAS ENDOMMAGER LA POSITION DU TROU LORSQUE VOUS UTILISEZ DES OUTILS ÉLECTRIQUES !

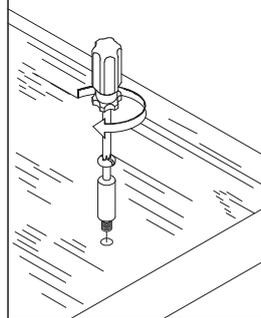
# Using Camlocks

## Step 1

Connect the male camlock as directed in the assembly instructions using a screwdriver.

1

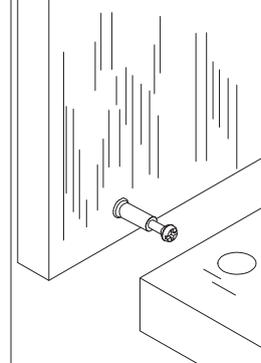
DO NOT OVER TIGHTEN.  
NE PAS SERRER EXCESSIVEMENT.



## Step 2

Push the male camlock into the entry hole.

2

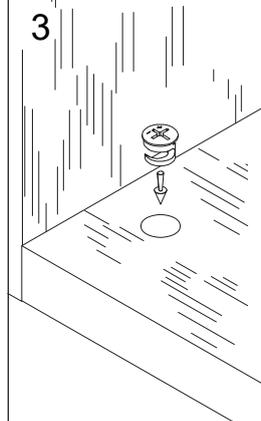


## Step 3

Insert the female camlock as shown in the instruction.

Note: ensure that the arrow on the top of the camlock points towards the entry hole for the male camlock.

3



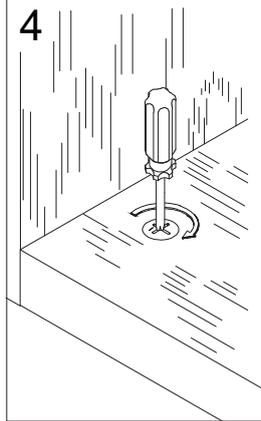
## Step 4

Turn the female camlock clockwise with a screwdriver.

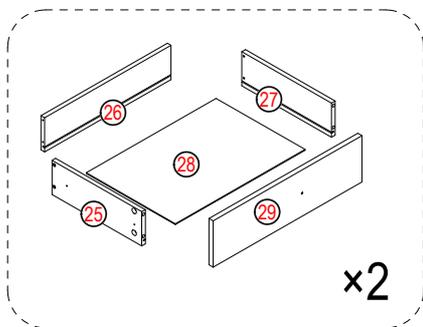
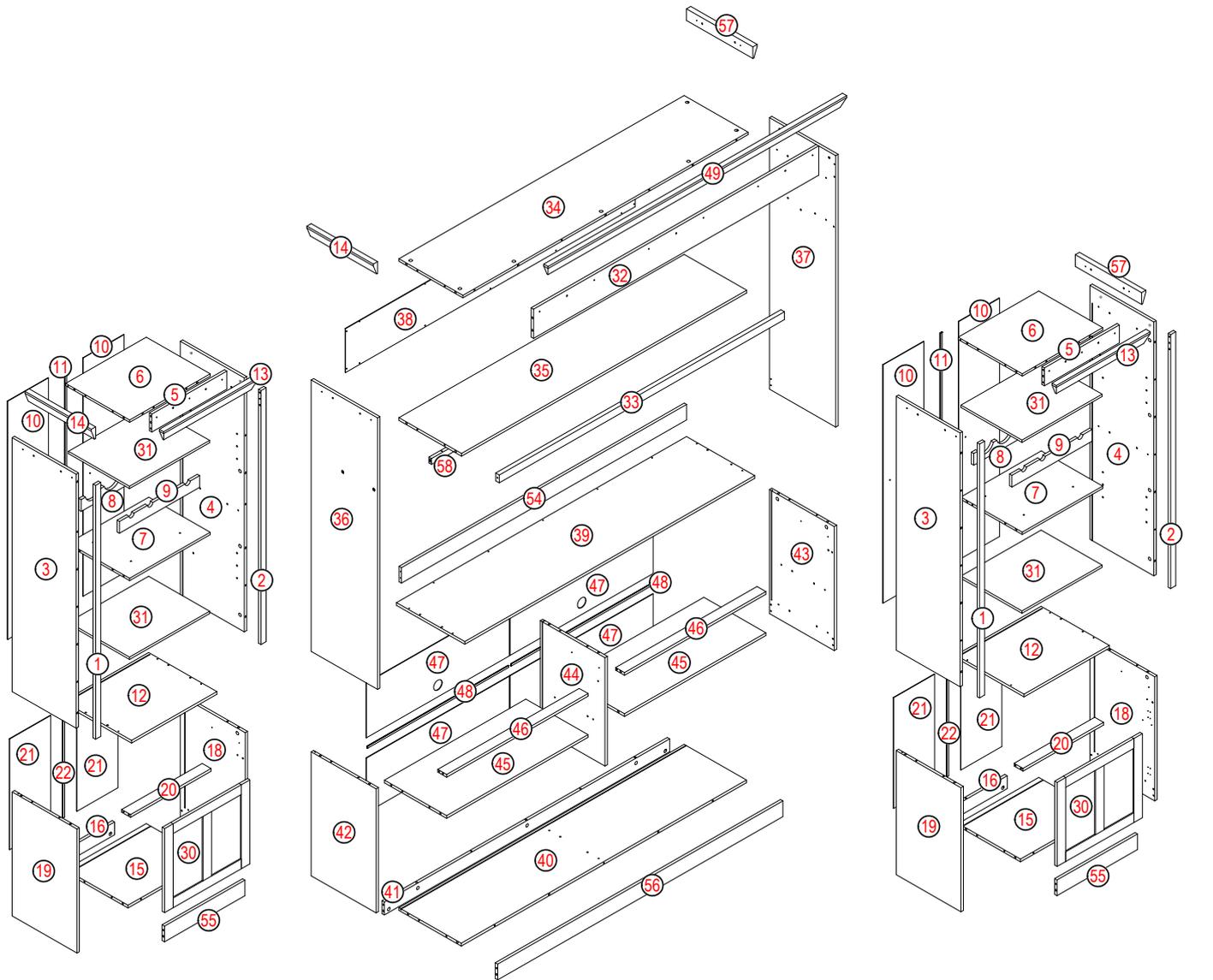
You should feel a click when the camlock is locked in place.

The joint is now secure.

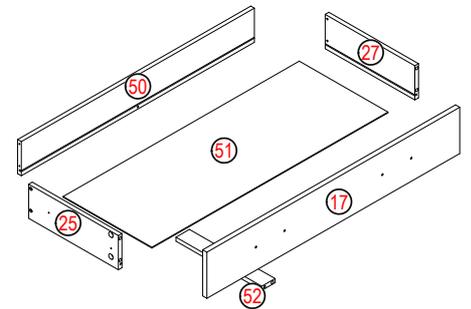
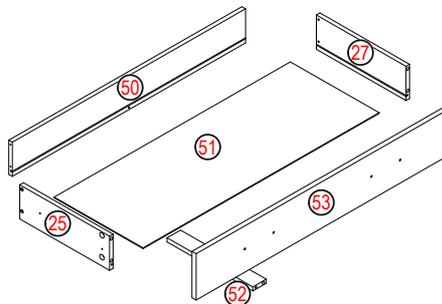
4



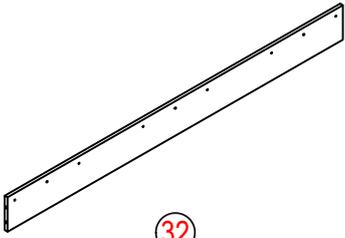
# Assembly Instructions/nstructions de montage



x2

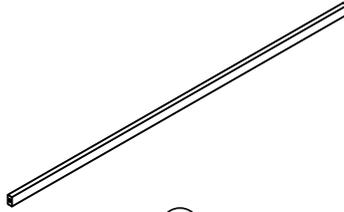


# PART LIST/LISTE DES PIÈCES-N721P401767



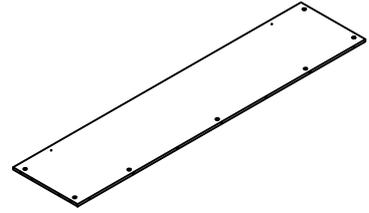
32  
x1

Roof Front Section/Partie avant du toit  
1671x150x14(mm)



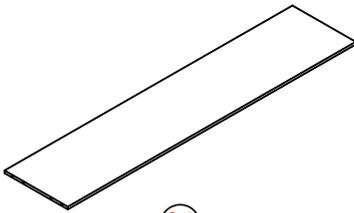
33  
x1

Horizontal Front Bar/Barre avant horizontale  
1671x40x21(mm)



34  
x1

Tip Plate/Plaque dpointe  
1671x374x14(mm)



35  
x1

Upper Cabinet Fixed Plate/Plaque  
fixe du meuble supérieur  
1671x367x14(mm)



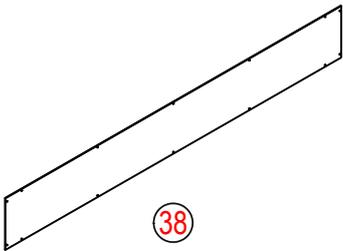
36  
x1

Upper Cabinet Side Panel/Panneau  
latéral supérieur du meuble  
1390x389x14(mm)



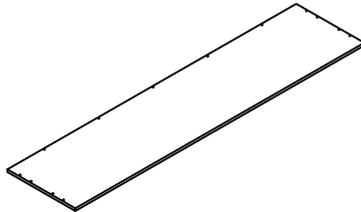
37  
x1

Upper Cabinet Side Panel/Panneau  
latéral supérieur du meuble  
1390x389x14(mm)



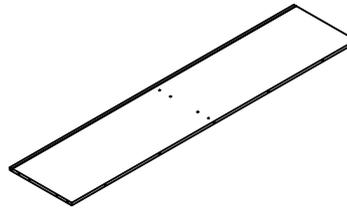
38  
x1

Upper Cabinet Back Panel/Panneau  
arrière supérieur du meuble  
1699x228x3(mm)



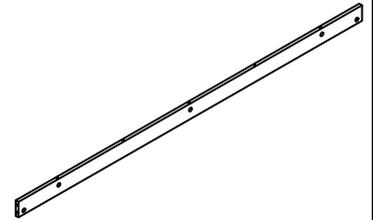
39  
x1

Kneading Board/Planche à pétrir  
1700x400x14(mm)



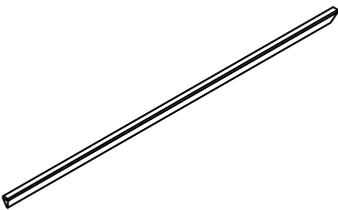
40  
x1

Base Plate/Plaque de base  
1671x365x14(mm)



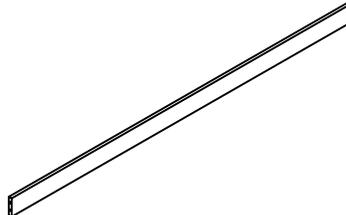
41  
x1

Drain/Vidange  
1671x65.5x14(mm)



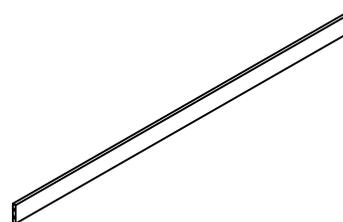
49  
x1

Styling Trip/Voyage de stylisme  
1751x60x25(mm)



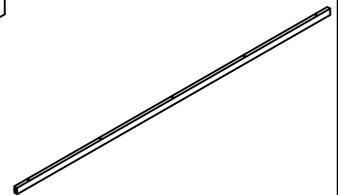
54  
x1

Back space/Retour arrière  
1971x80x14(mm)



56  
x1

Drain/Vidange  
1671x80x14(mm)



58  
x1

Square Tube Support/Support  
de tube carré  
1670x30x15(mm)

# PART LIST/LISTE DES PIÈCES-N721P401768

①  
x1



Counter Receipt/Reçu de comptoir  
1300x30x14(mm)

②  
x1



Counter Receipt/Reçu de comptoir  
1300x30x14(mm)

③  
x1



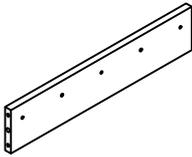
Upper Cabinet Side Panel/Panneau latéral  
supérieur du meuble  
1300x375x14(mm)

④  
x1



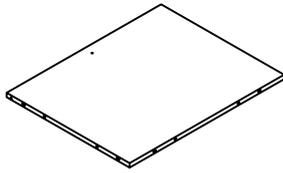
Upper Cabinet Side Panel/Panneau  
latéral supérieur du meuble  
1300x375x14(mm)

⑤  
x2



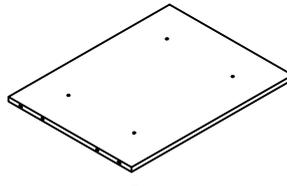
Roof Front Section/Partie  
avant du toit  
440x92x14(mm)

⑥  
x2



Tip Plate/Plaque de pointe  
471x375x12(mm)

⑦  
x2



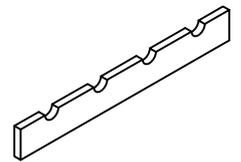
Upper cabinet Fix Plate/Plaque de  
fixation pour meuble haut  
471x360x12(mm)

⑧  
x2



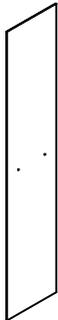
The Win Cabinet/Le  
cabinet de victoire  
468x60x14(mm)

⑨  
x1



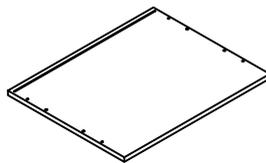
The Win Cabinet/Le  
cabinet de victoire  
468x60x14(mm)

⑩  
x2



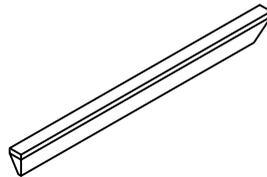
Upper Cabinet Back panel/Panneau  
arrière du meuble supérieur  
1220x239x3(mm)

⑫  
x1



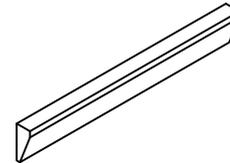
Kneading board/Planche à pétrir  
500x400x14(mm)

⑬  
x1



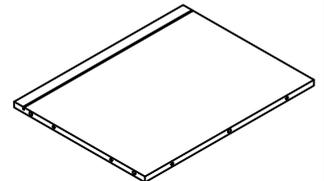
Styling Strip/Bande de coiffage  
551x60x25(mm)

⑭  
x2



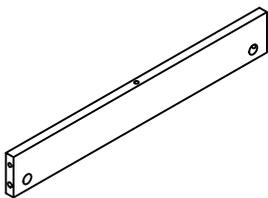
Styling Strip/Bande de  
coiffage  
390x60x25(mm)

⑮  
x1



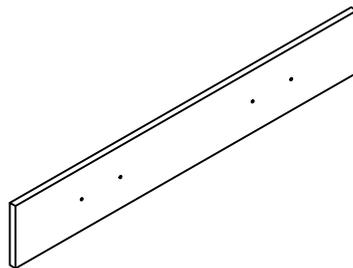
Base Plate/Plaque de  
base  
471x365x14(mm)

⑯  
x1



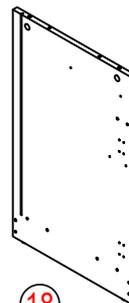
Base Plate/Plaque de  
base  
471x66x14(mm)

⑰  
x1



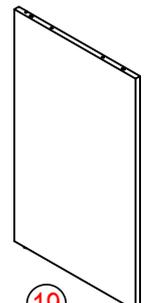
Drawer Panel/Panneau  
de tiroir  
846x135x14(mm)

⑱  
x1

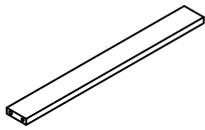


Lower Cabinet Side panel/Panneau  
latéral inférieur du meuble  
635x380x14(mm)

⑲  
x1



Lower Cabinet Side panel/Panneau  
latéral inférieur du meuble  
635x380x14(mm)



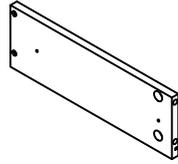
20  
x1

Lower Cabinet Horizontal Bar/Barre horizontale inférieure du meuble  
471x52x14(mm)



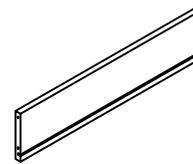
21  
x2

Lower Cabinet Back Panel/Panneau arrière inférieur du meuble  
566x239x3(mm)



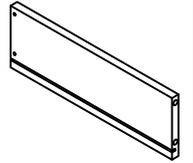
25  
x1

Drawer Side Panel/Panneau latéral du tiroir  
300x100x12(mm)



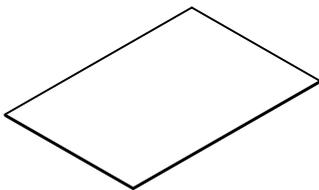
26  
x1

Drawer Back Panel/Panneau arrière du tiroir  
422x100x12(mm)



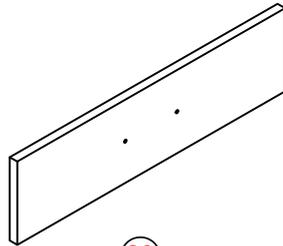
27  
x1

Drawer Side Panel/Panneau latéral du tiroir  
300x100x12(mm)



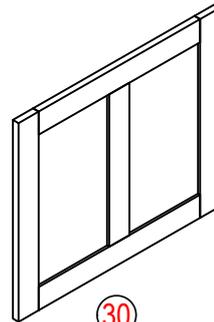
28  
x1

Drawer Bottom Panel/panneau inférieur du tiroir  
433x288x3(mm)



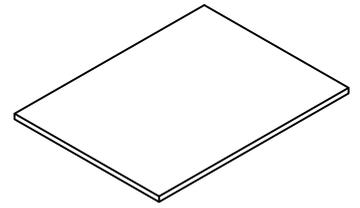
29  
x1

Drawer Front Panel/Panneau avant du tiroir  
499x135x14(mm)



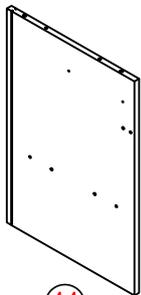
30  
x1

Door Plank/Planche de porte  
499x430x14(mm)



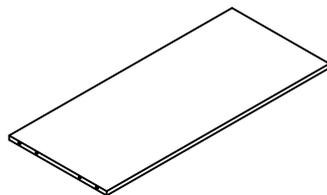
31  
x2

Active Shelf/Étagère active  
464x358x12(mm)



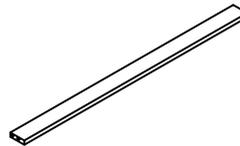
44  
x1

Medium Vertical Plate/Plaque verticale moyenne  
555x379x14(mm)



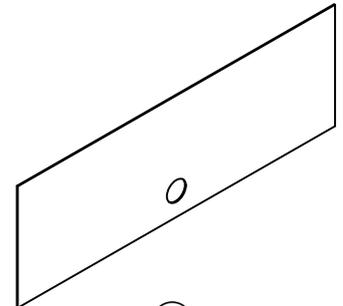
45  
x1

Fixed Shelf/Étagère fixe  
828.5x362x14(mm)



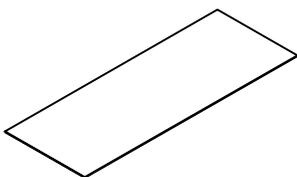
46  
x2

Horizontal Bar/Barre horizontale  
828.5x52x14(mm)



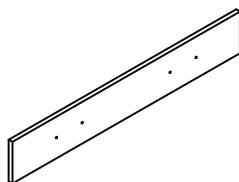
47  
x2

Lower Cabinet Back Panel/Panneau arrière inférieur du meuble  
837x282x3(mm)



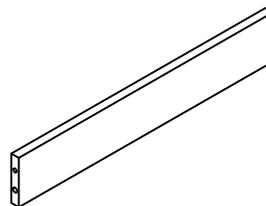
51  
x1

Drawer Bottom Panel/panneau inférieur du tiroir  
790x298x3(mm)



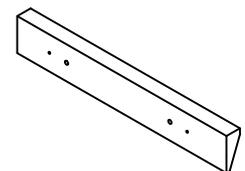
53  
x1

Drawer Front Panel/Panneau avant du tiroir  
846x135x14(mm)



55  
x1

Drain/Vidange  
471x80x14(mm)



57  
x1

Styling Strip/Bande de coiffage  
390.5x60x25(mm)

# PART LIST/LISTE DES PIÈCES-N721P401769

1

x1



Counter Receipt/Reçu  
de comptoir  
1300x30x14(mm)

2

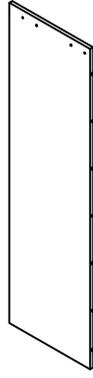
x1



Counter Receipt/Reçu  
de comptoir  
1300x30x14(mm)

3

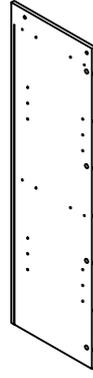
x1



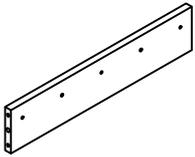
Upper Cabinet Side  
Panel/Panneau latéral supérieur du meuble  
1300x375x14(mm)

4

x1



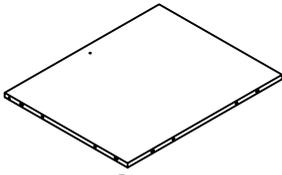
Upper Cabinet Side Panel/Panneau  
latéral supérieur du meuble  
1300x375x14(mm)



5

x2

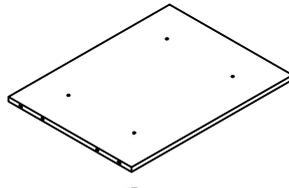
Roof Front Section/Partie  
avant du toit  
440x92x14(mm)



6

x2

Tip Plate/Plaque de  
pointe  
471x375x12(mm)



7

x2

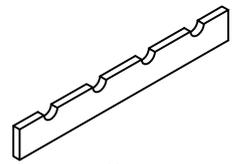
Upper cabinet Fix  
Plate/Plaque de fixation pour meuble haut  
471x360x12(mm)



8

x2

The Win Cabinet/Le  
cabinet de victoire  
468x60x14(mm)



9

x1

The Win Cabinet/Le  
cabinet de victoire  
468x60x14(mm)

10

x2



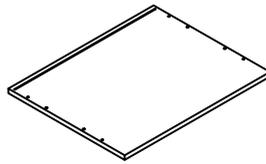
Upper Cabinet Back panel/Panneau  
arrière du meuble supérieur  
1220x239x3(mm)

11

x2



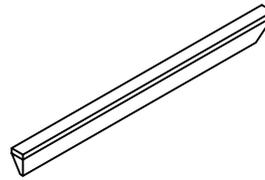
Back Slate/Ardoise arrière



12

x1

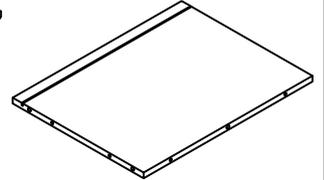
Kneading board/Planche à pétrir  
500x400x14(mm)



13

x1

Styling Strip/Bande de coiffage  
551x60x25(mm)



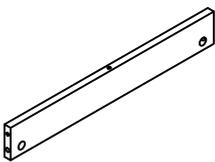
15

x1

Base Plate/Plaque de base  
471x365x14(mm)

16

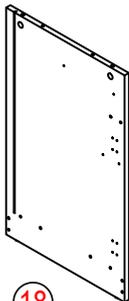
x1



Base Plate/Plaque de base  
471x66x14(mm)

18

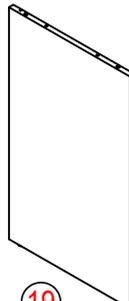
x1



Lower Cabinet Side panel/ Panneau latéral  
meuble Panneau latéral  
635x380x14(mm)

19

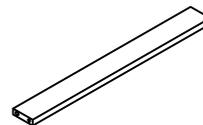
x1



Lower Cabinet Side  
panel/ Panneau latéral  
inférieur du meuble  
635x380x14(mm)

20

x1



Lower Cabinet  
Horizontal Bar/Barre  
horizontale inférieure du meuble  
471x52x14(mm)

21

x2



Back Panel/Panneau  
arrière inférieur du  
meuble  
566x239x3(mm)

22

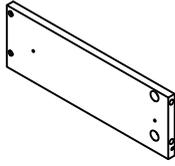
x2



Back Slate/Ardoise arrière

25

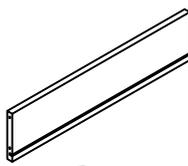
x3



Drawer Side Panel/Panneau latéral du tiroir  
300x100x12(mm)

26

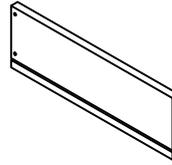
x1



Drawer Back Panel/Panneau arrière du tiroir  
422x100x12(mm)

27

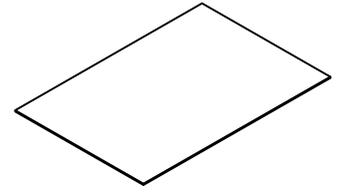
x3



Drawer Side Panel/Drawer Side Panel/Panneau latéral du tiroir  
300x100x12(mm)

28

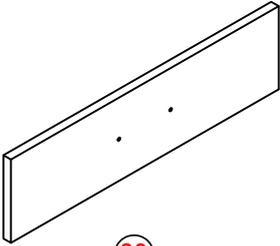
x1



Drawer Bottom Panel/Drawer Bottom Panel/panneau inférieur du tiroir  
433x288x3(mm)

29

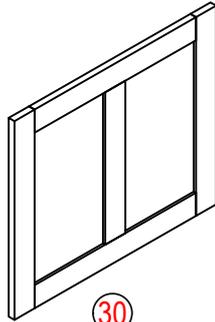
x1



Drawer Front Panel/Panneau avant du tiroir  
499x135x14(mm)

30

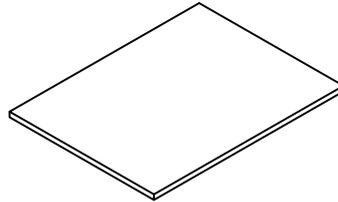
x1



Door Plank/Planche de porte  
499x430x14(mm)

31

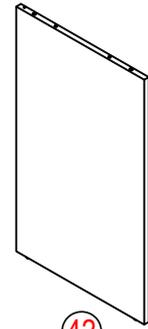
x2



Active Shelf/Étagère active  
464x358x12(mm)

42

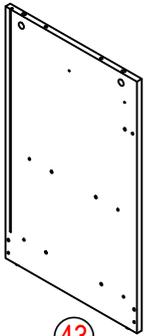
x1



Lower Cabinet Side panel/ Panneau latéral inférieur du meubl  
635x380x14(mm)

43

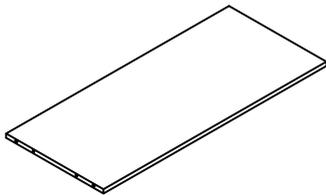
x1



Lower Cabinet Side panel/ Panneau latéral inférieur du meubl  
635x380x14(mm)

45

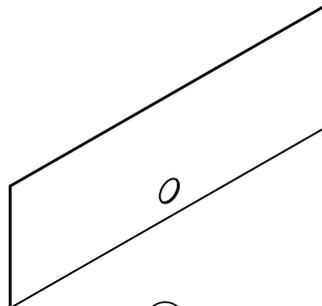
x1



Fixed Shelf/Étagère fixe  
828.5x362x14(mm)

47

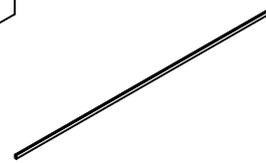
x2



Lower Cabinet Back Panel/Panneau arrière inférieur du meubl  
837x282x3(mm)

48

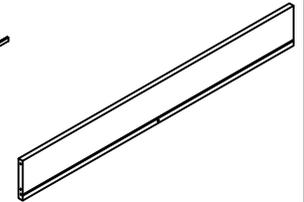
x2



Back Slate/Ardoise arrière

50

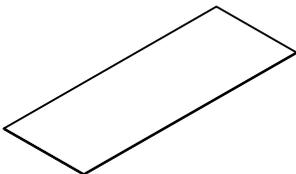
x2



Drawer Back Panel/Panneau arrière du tiroir  
779x100x12(mm)

51

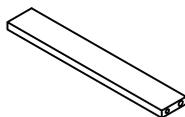
x1



Drawer Bottom Panel/panneau inférieur du tiroir  
790x298x3(mm)

52

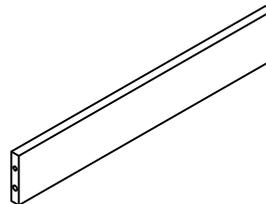
x2



Drawer Bottom Support/Support inférieur de tiroir  
287x45x12(mm)

55

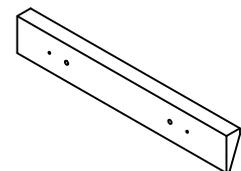
x1



Drain/Vidange  
471x80x14(mm)

57

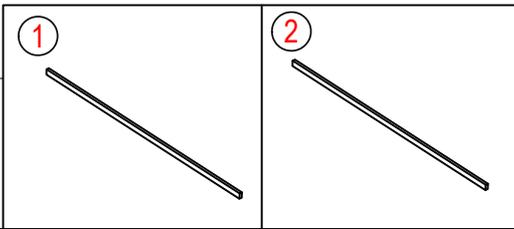
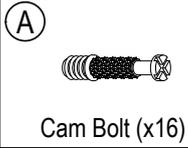
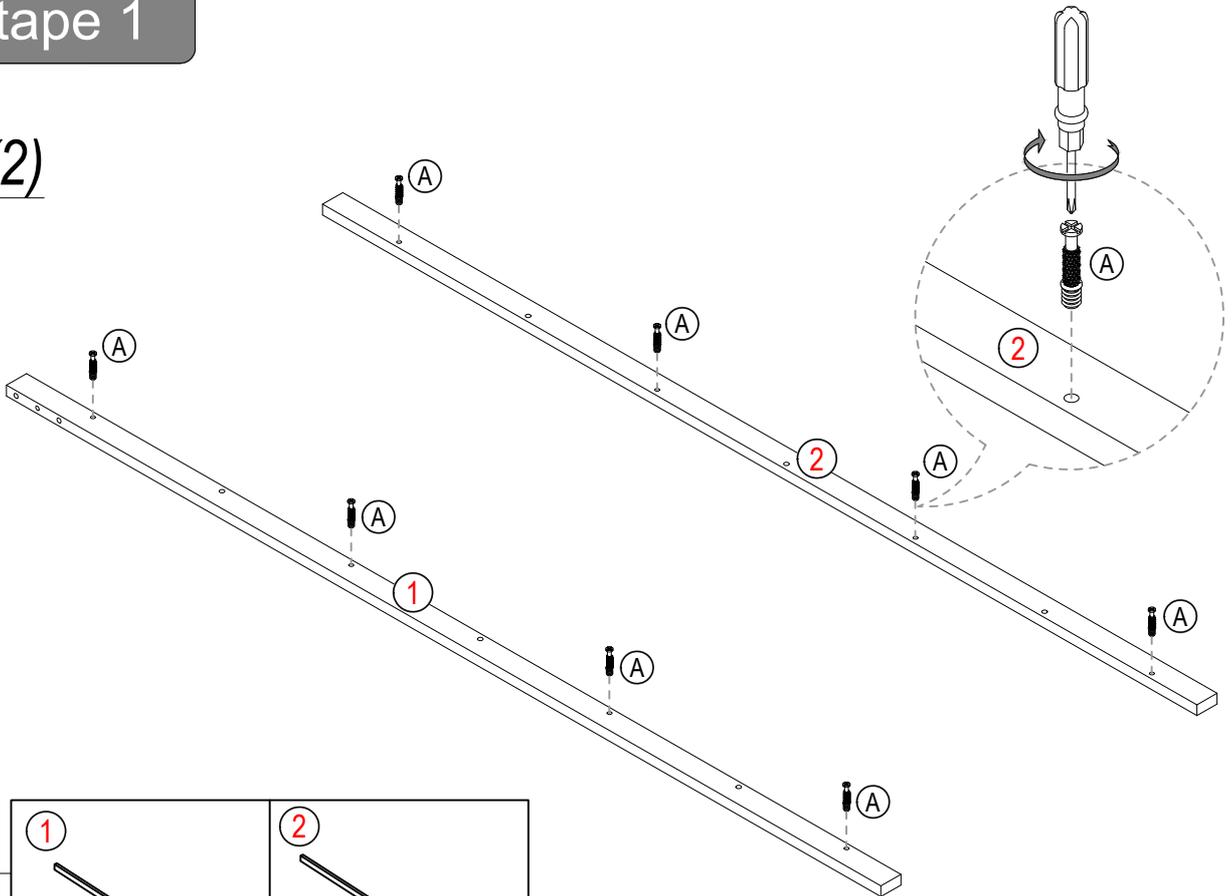
x1



Styling Strip/Styling Strip/Bande de coiffage  
390.5x60x25(mm)

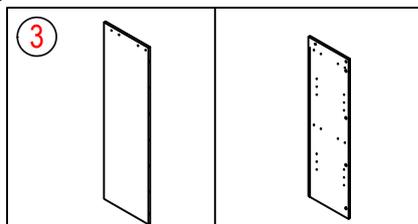
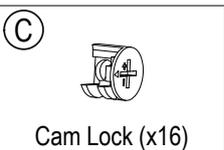
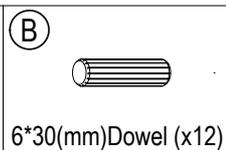
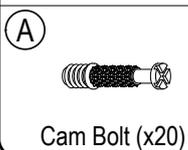
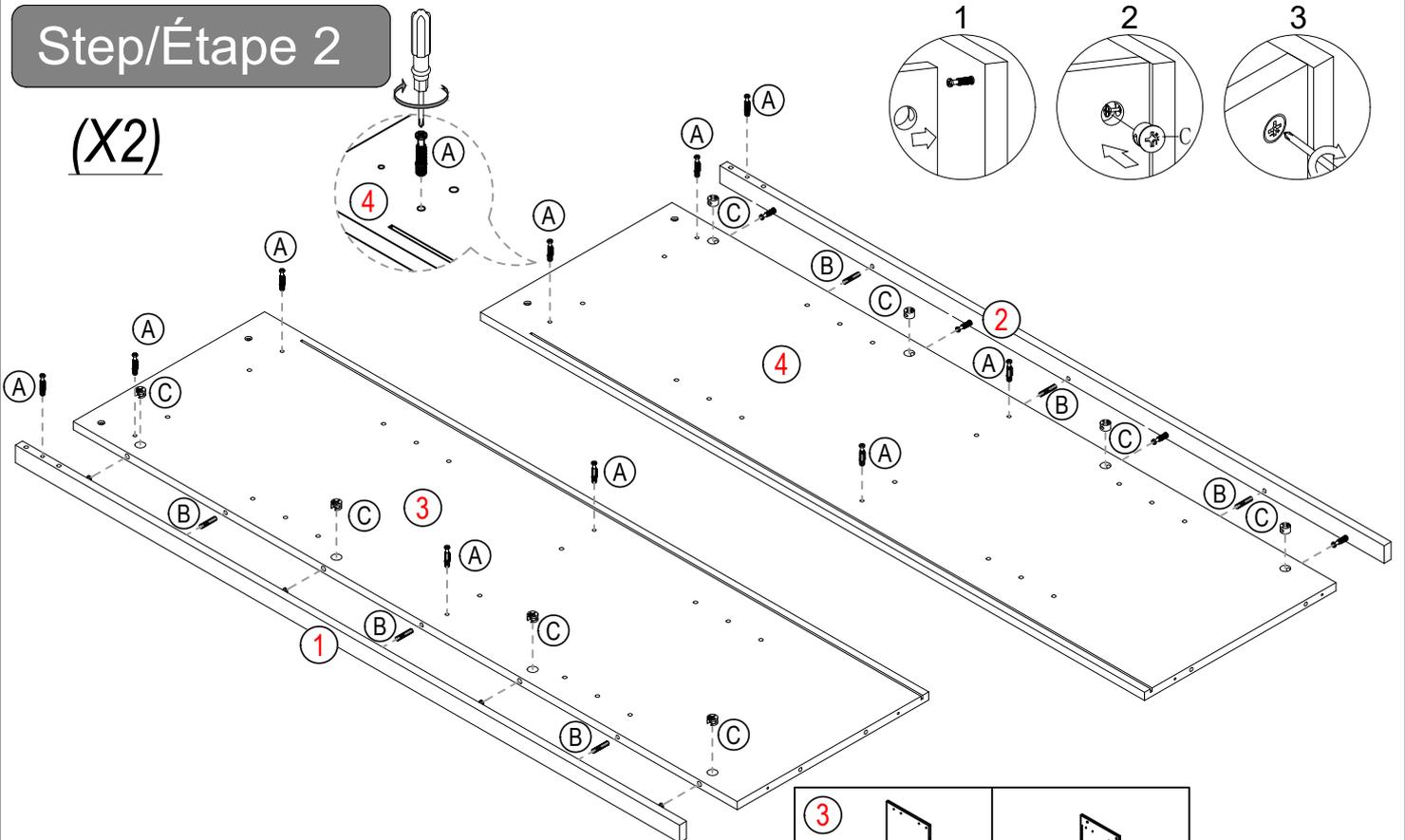
# Step/Étape 1

(X2)

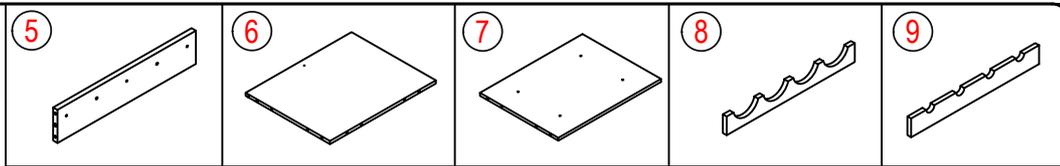


# Step/Étape 2

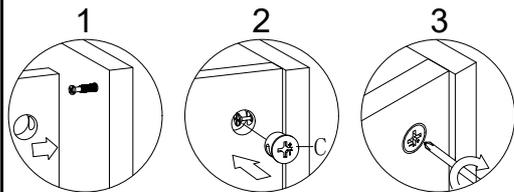
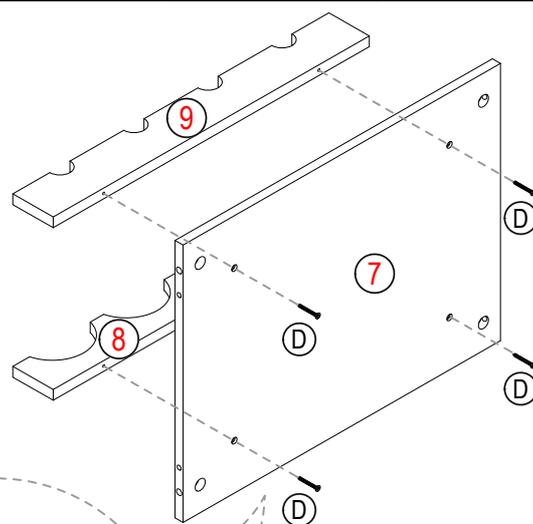
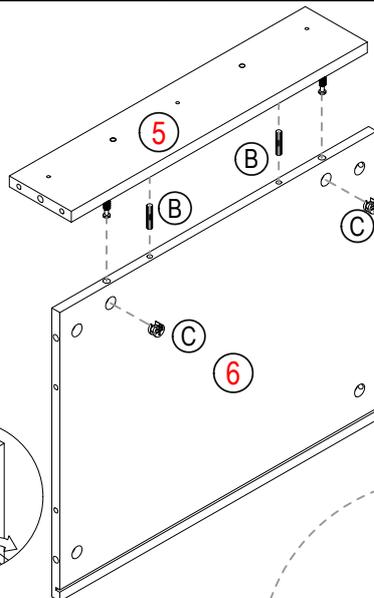
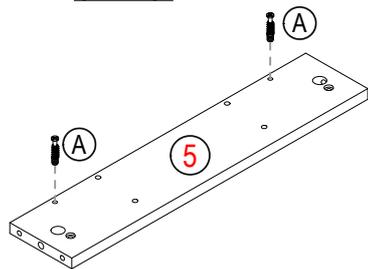
(X2)



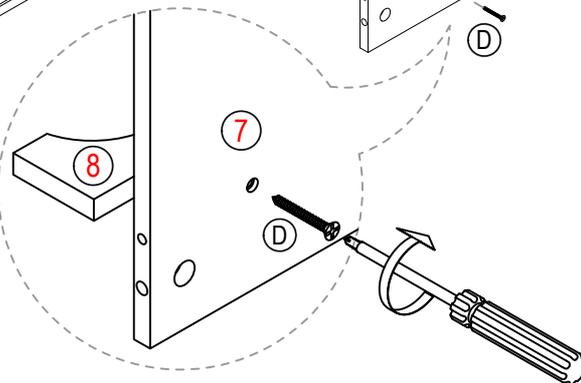
# Step/Étape 3



(X2)

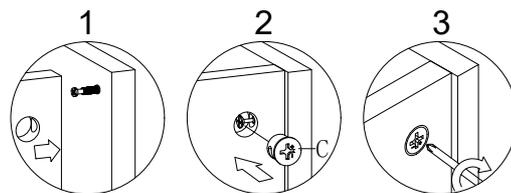
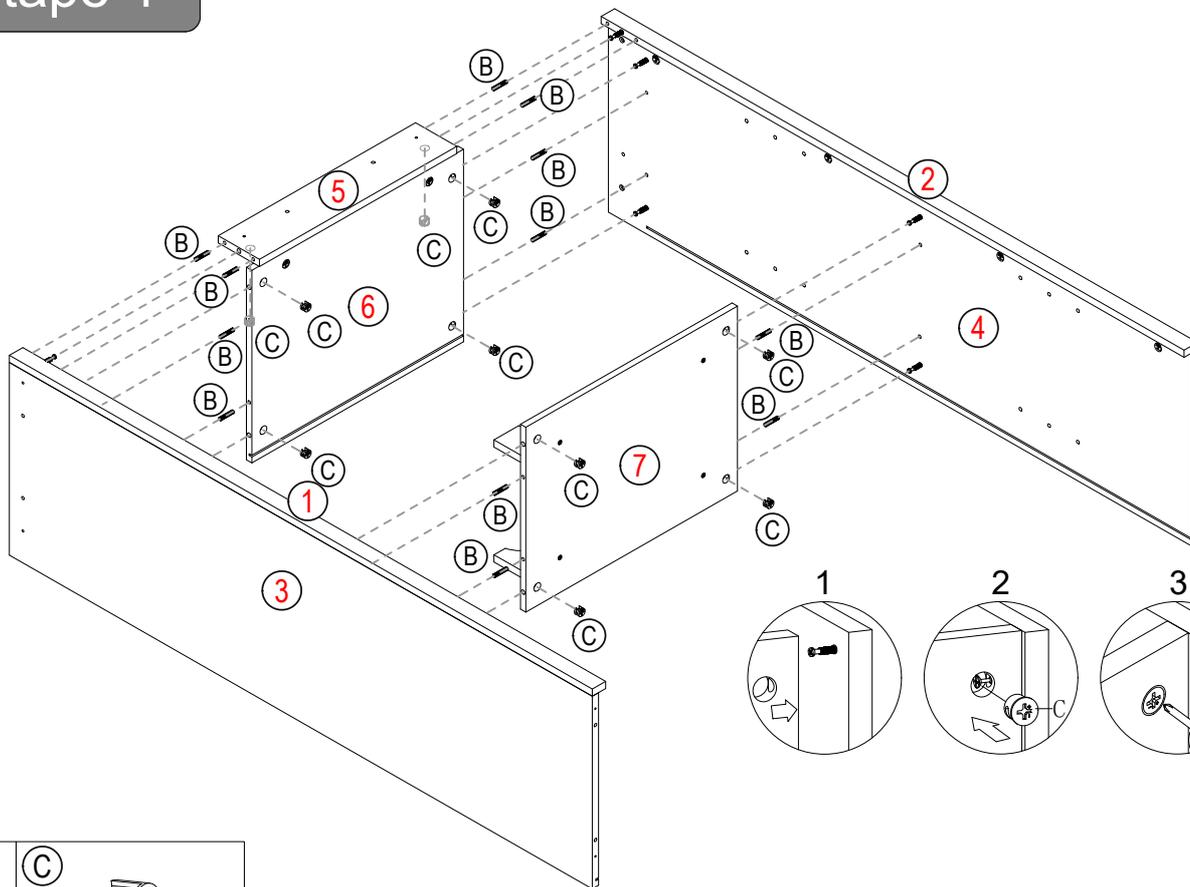


<p><b>(C)</b></p> <p>Cam Lock (x4)</p>	<p><b>(D)</b></p> <p>4*30(mm) Screw (x8)</p>
<p><b>(A)</b></p> <p>Cam Bolt (x4)</p>	<p><b>(B)</b></p> <p>6*30(mm) Dowel (x4)</p>



# Step/Étape 4

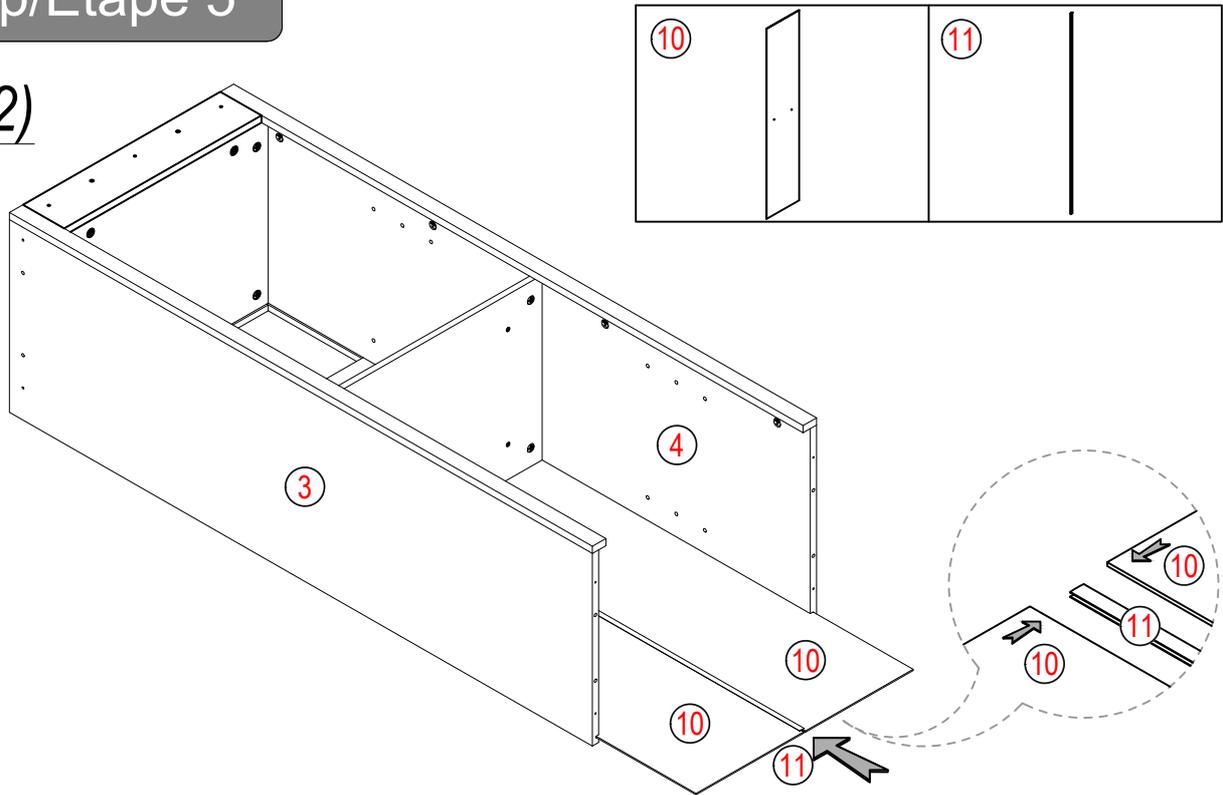
(X2)



<p><b>(B)</b></p> <p>6x30(mm) Dowel (x24)</p>	<p><b>(C)</b></p> <p>Cam Lock (x20)</p>
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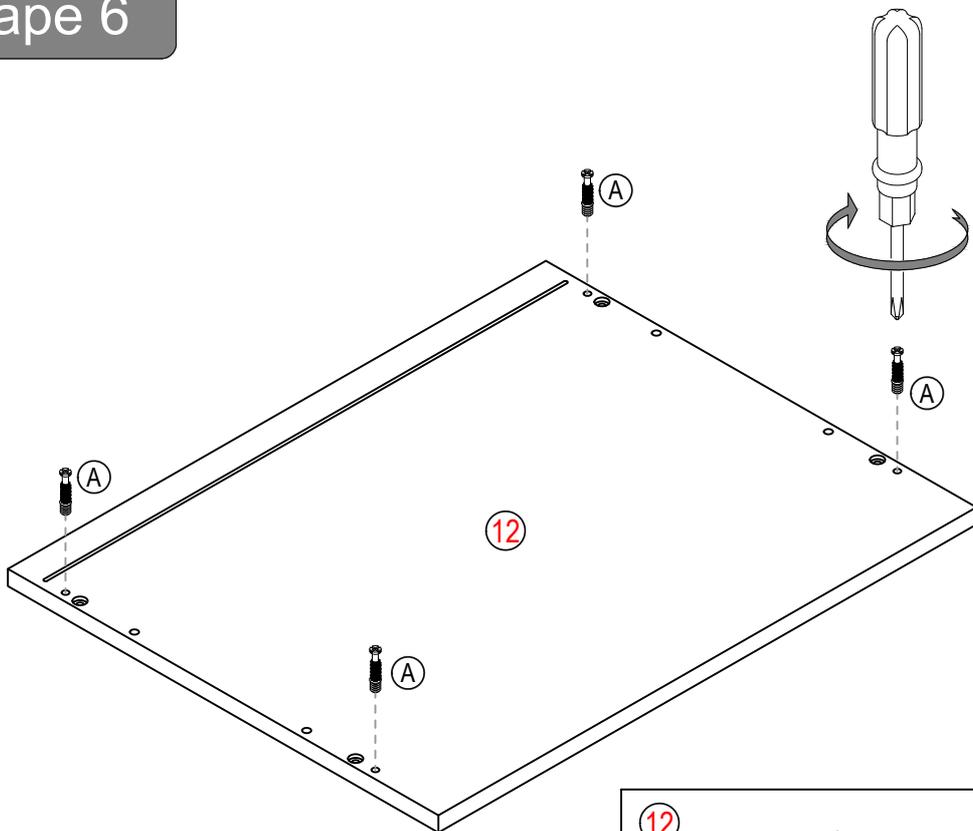
## Step/Étape 5

(X2)



## Step/Étape 6

(X2)

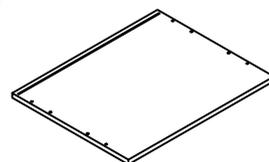


(A)



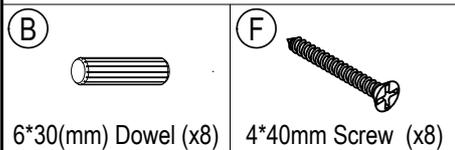
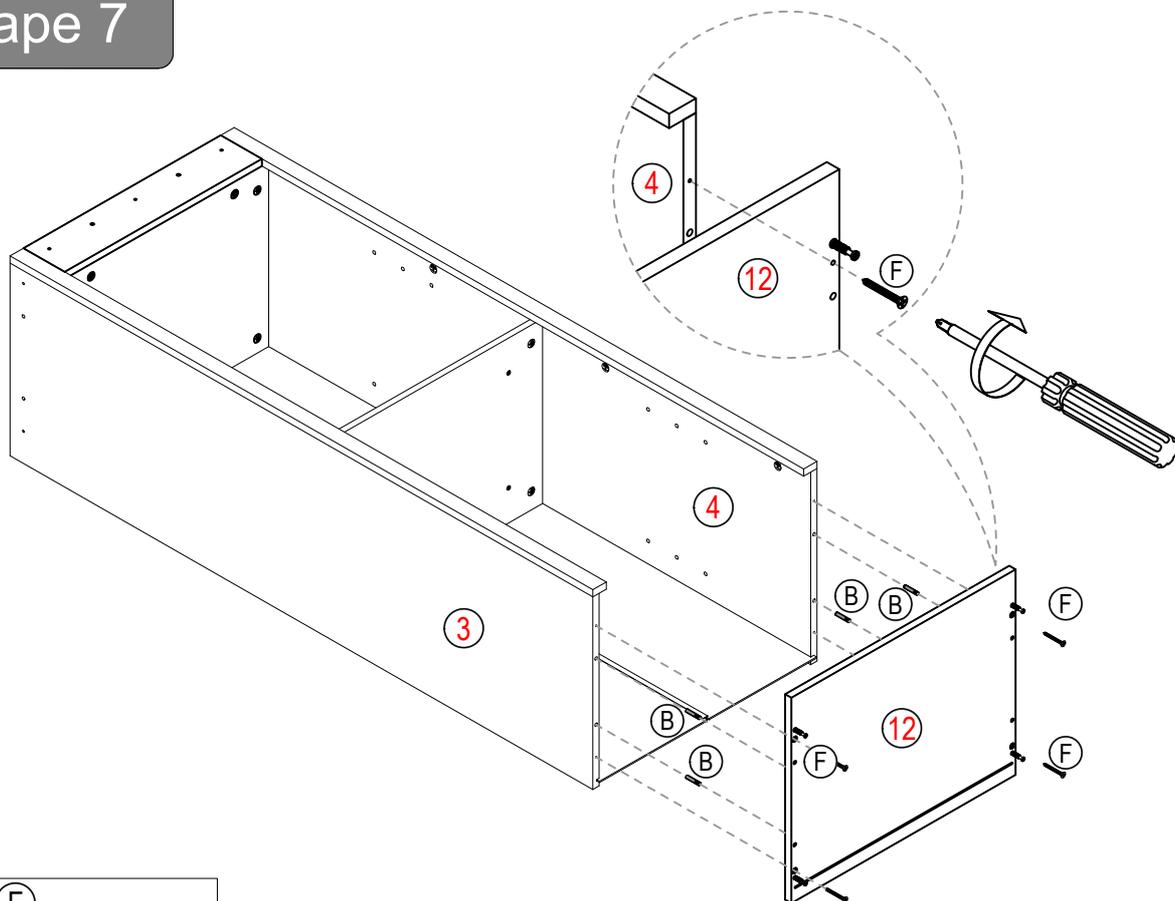
Cam Bolt (x8)

(12)

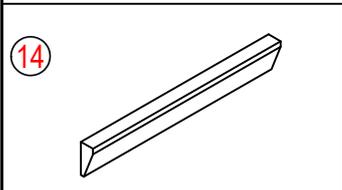
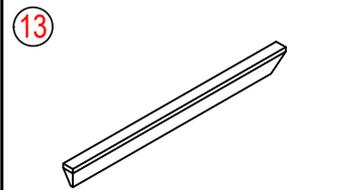
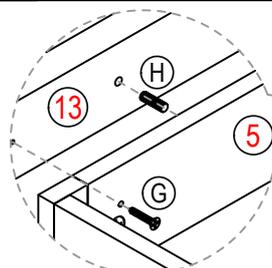


## Step/Étape 7

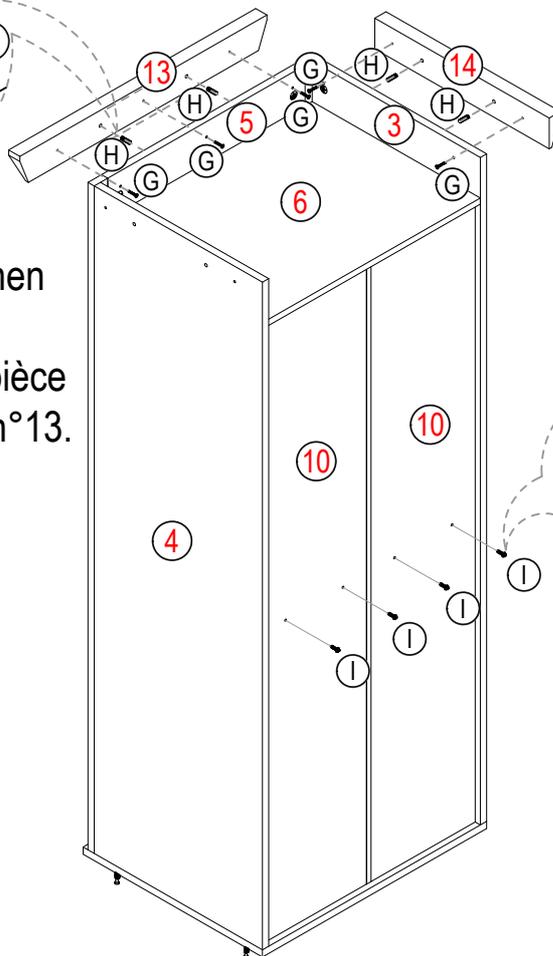
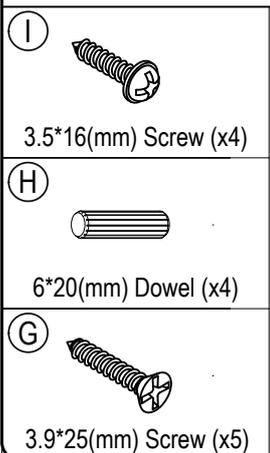
(X2)



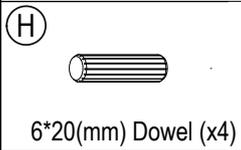
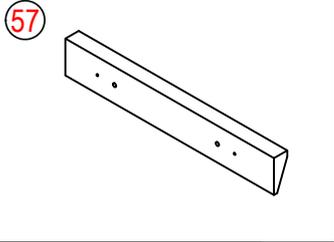
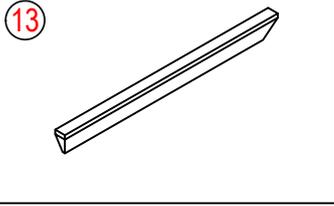
## Step/Étape 8



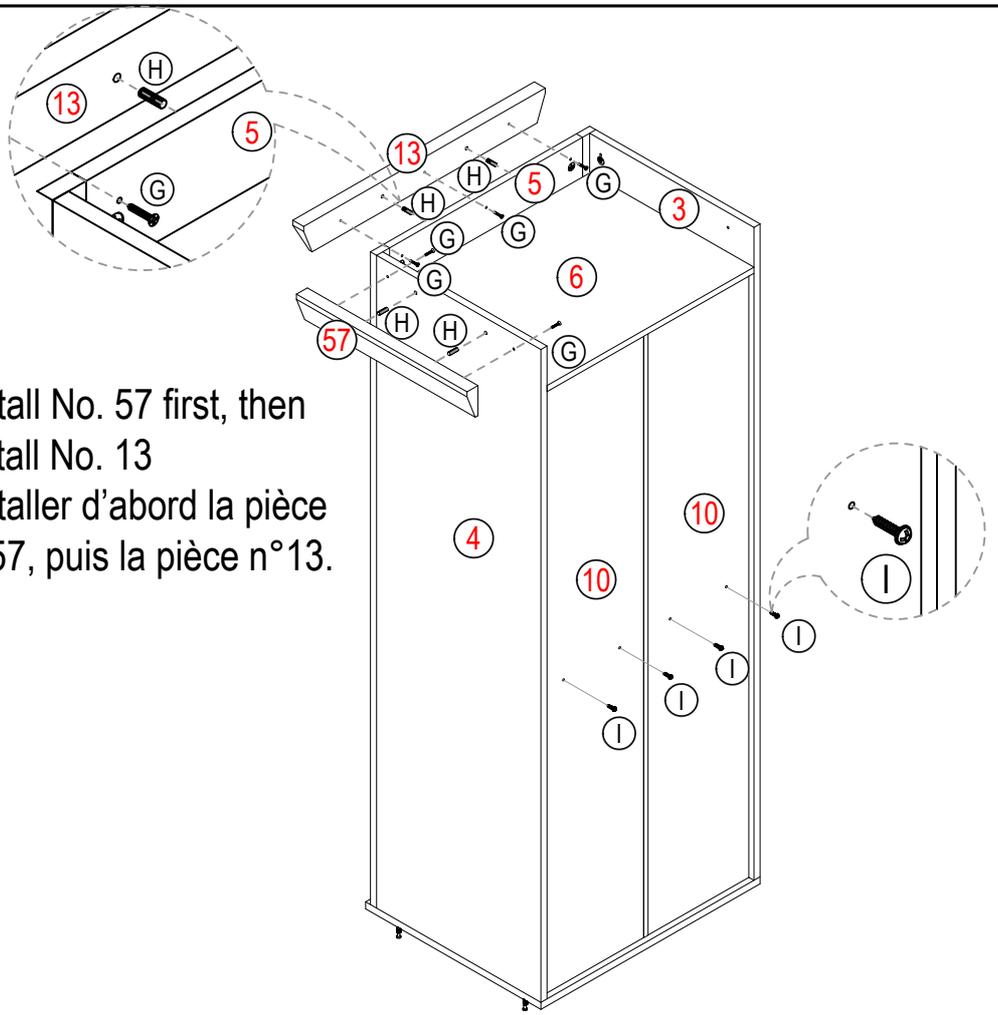
Install No. 14 first, then install No. 13  
 Installer d'abord la pièce n°14, puis la pièce n°13.



## Step/Étape 9

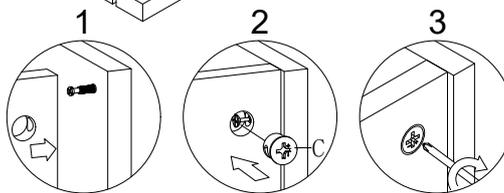
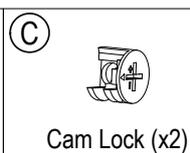
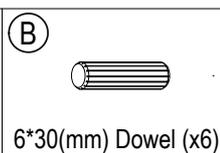
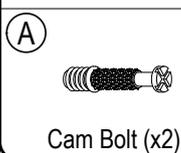
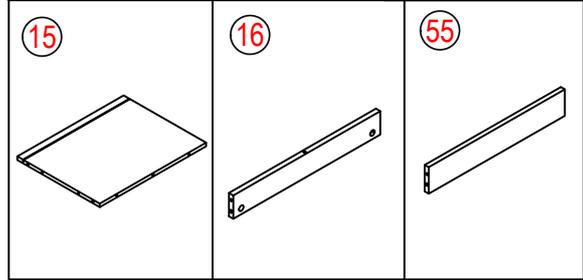
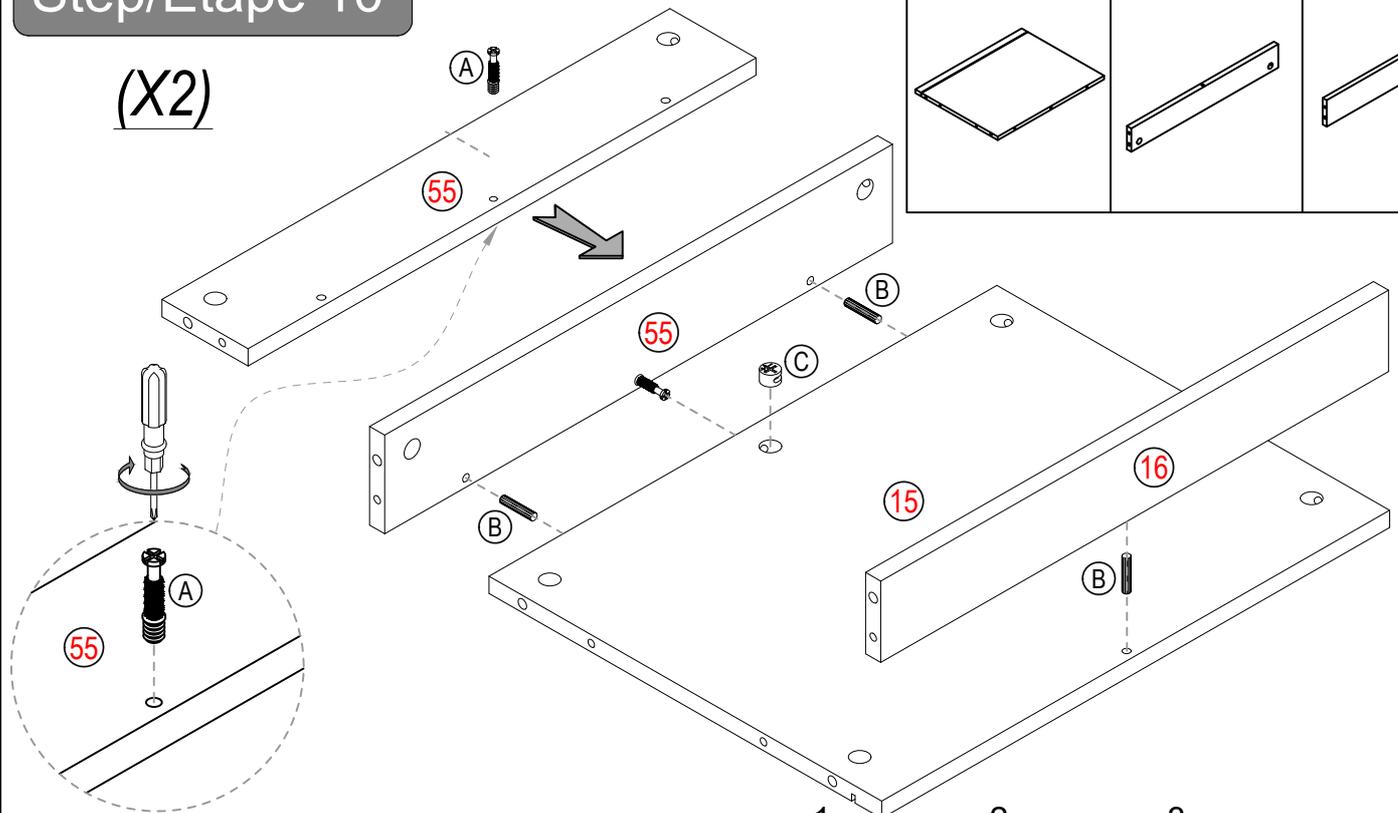


Install No. 57 first, then  
install No. 13  
Installer d'abord la pièce  
n°57, puis la pièce n°13.



## Step/Étape 10

(X2)



## Step/Étape 11

Step/Étape 1/ETAPE 1

Slides Must Be Separated Before Assembly,  
After Separated, Set Aside Until Needed for Assembly.

Les lames doivent être séparées avant l'assemblage.  
Une fois séparées elles doivent être mises de

Step/Étape 1:Extend Slide

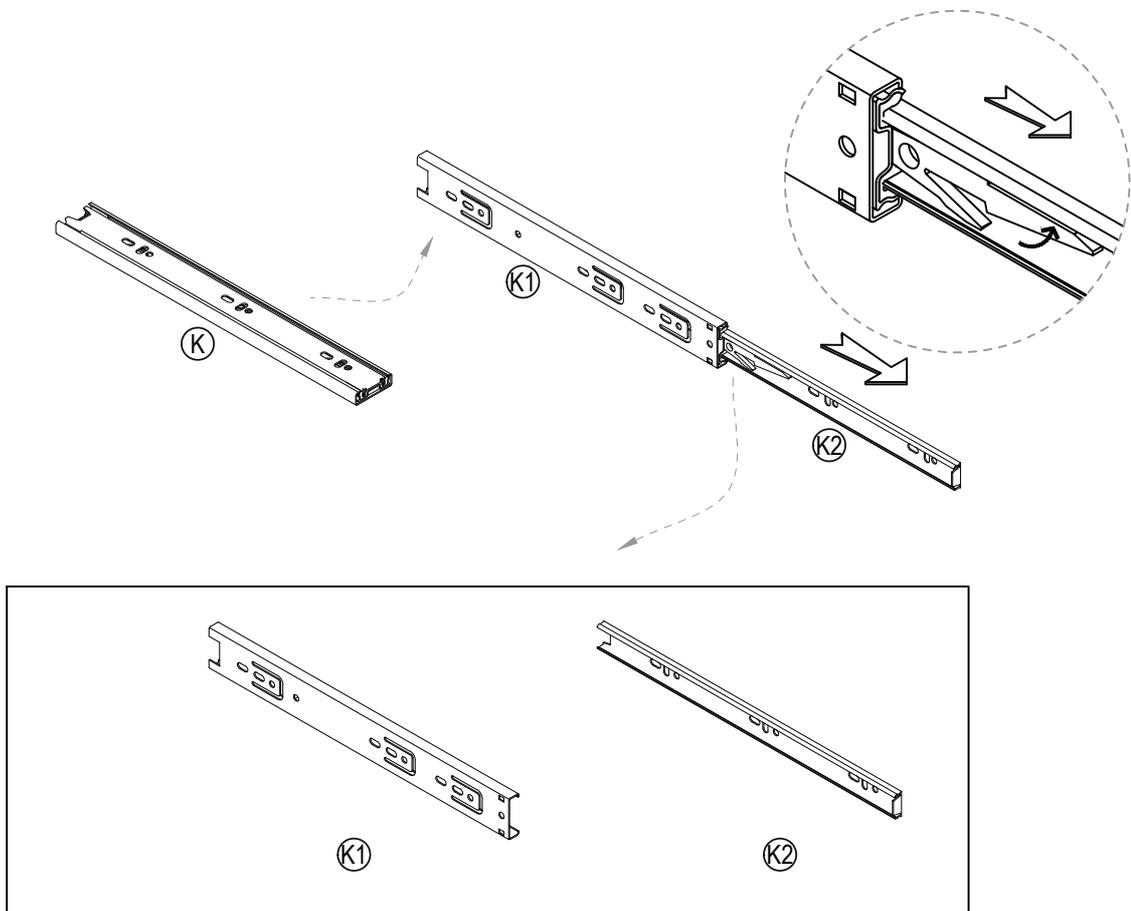
Étape 1 : Étendre la diapositive

Step/Étape 2:Push Lever Up

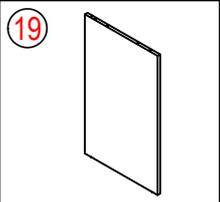
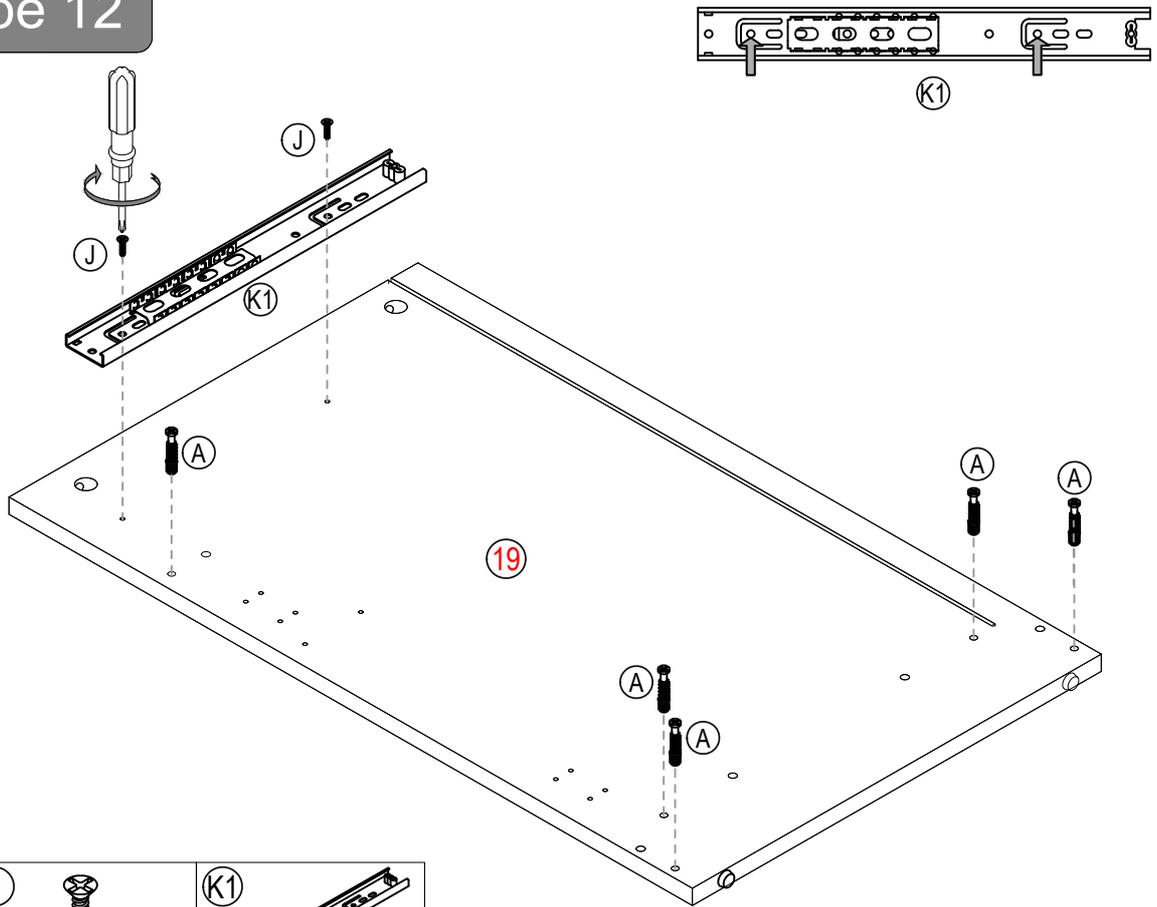
Étape 2 : Poussez le levier vers le haut

Step/Étape 3:Remove Runner

Étape 3 : Supprimer le Runner

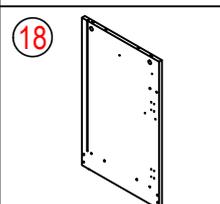
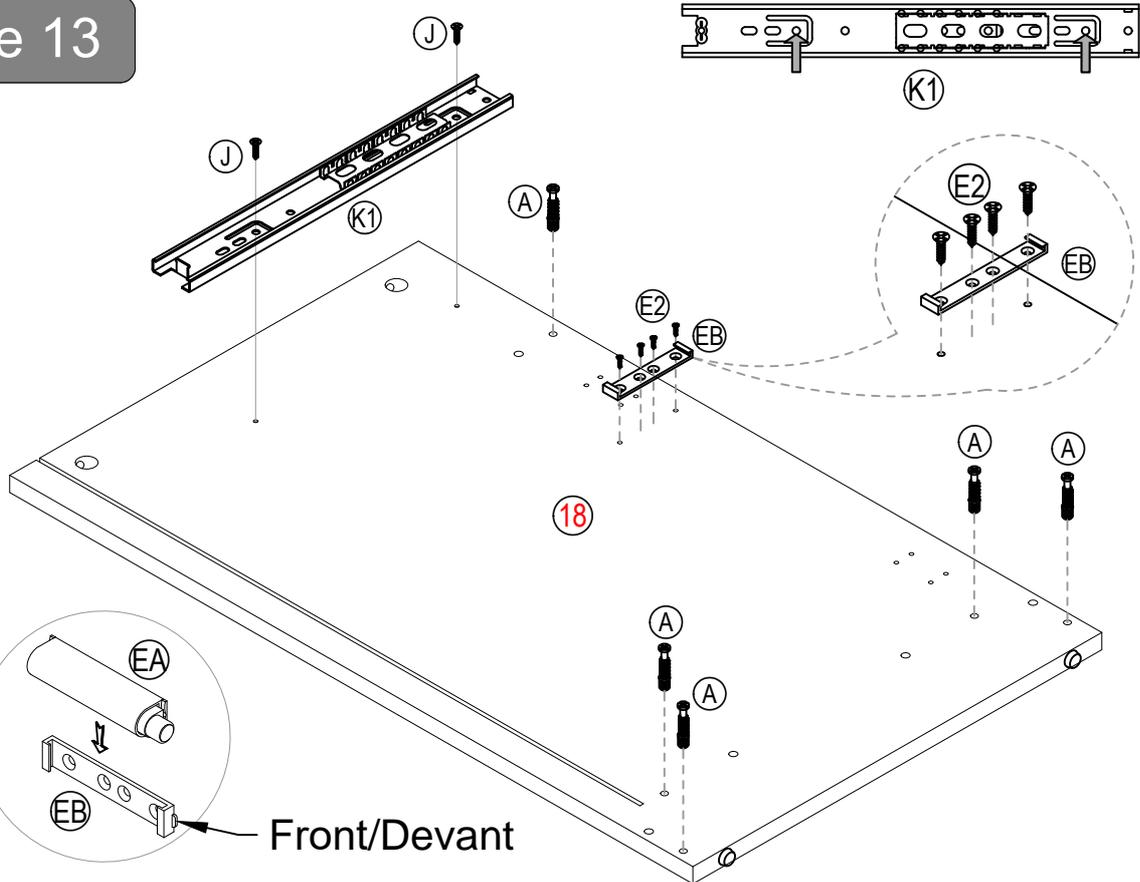


# Step/Étape 12



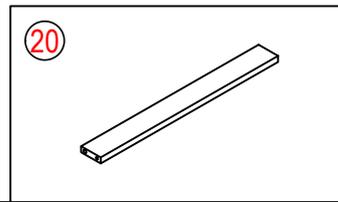
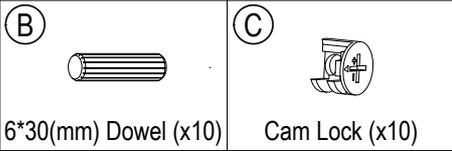
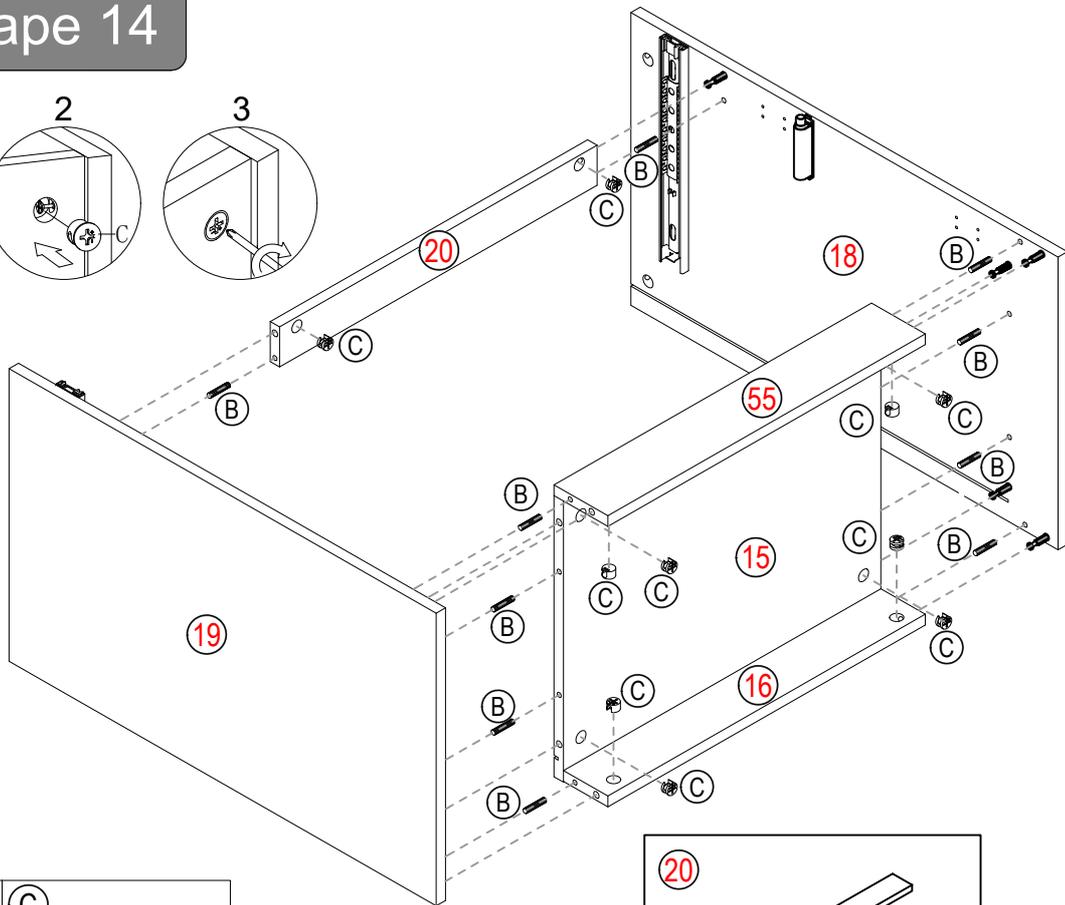
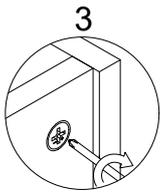
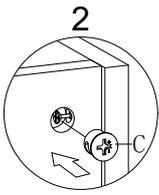
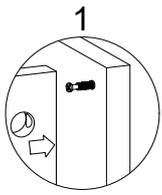
- (A)**  
  
Cam Bolt (x5)
- (J)**  
  
3.5x12(mm)  
Screw (x2)
- (K1)**  
  
Slice (x1)

# Step/Étape 13

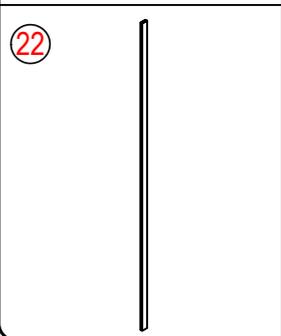
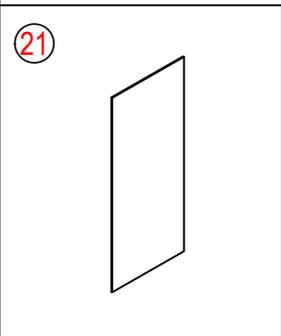
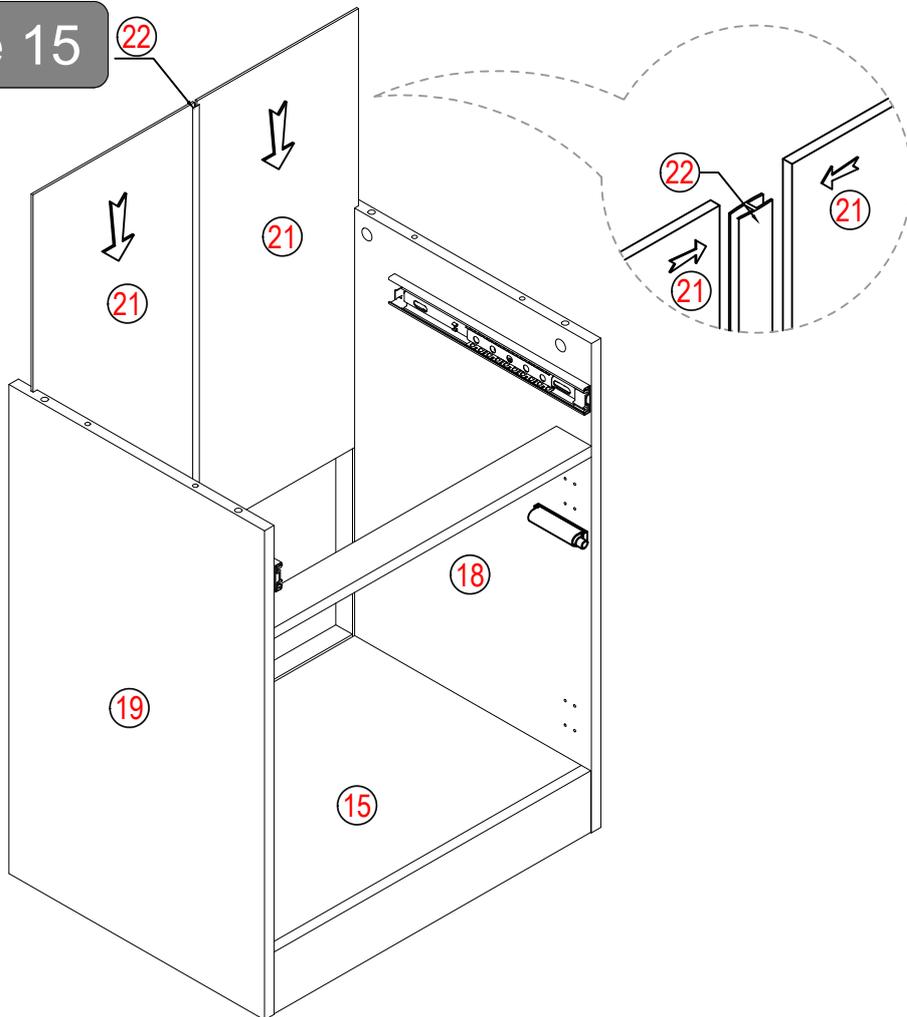


- (A)**  
  
Cam Bolt (x5)
- (EA)**  
  
Rebound Device (x1)
- (EB)**  
  
Slice (x1)
- (E2)**  
  
3.5x12(mm)Screw  
x (4)
- (J)**  
  
3.5x12(mm)  
Screw (x2)
- (K1)**  
  
Slice (x1)

# Step/Étape 14

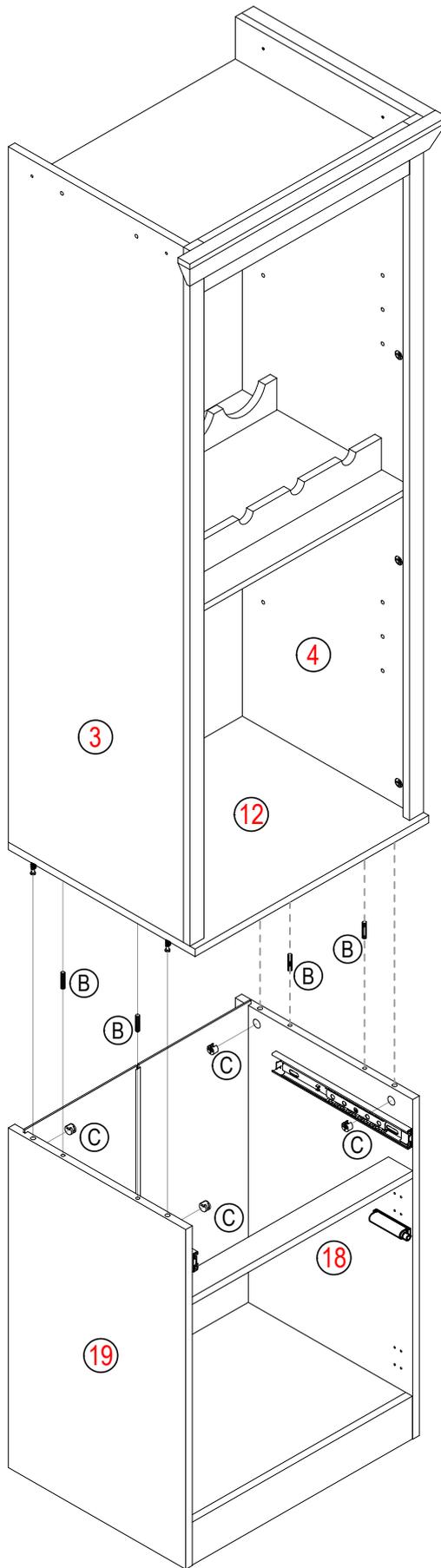


# Step/Étape 15



## Step/Étape 16

Be careful!  
At least two people are  
required  
Sois prudent!  
Au moins deux  
personnes sont  
requis



(B)



6\*30(mm) Dowel (x4)

(C)

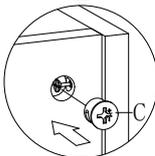


Cam Lock (x4)

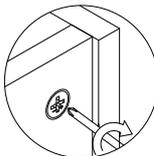
1



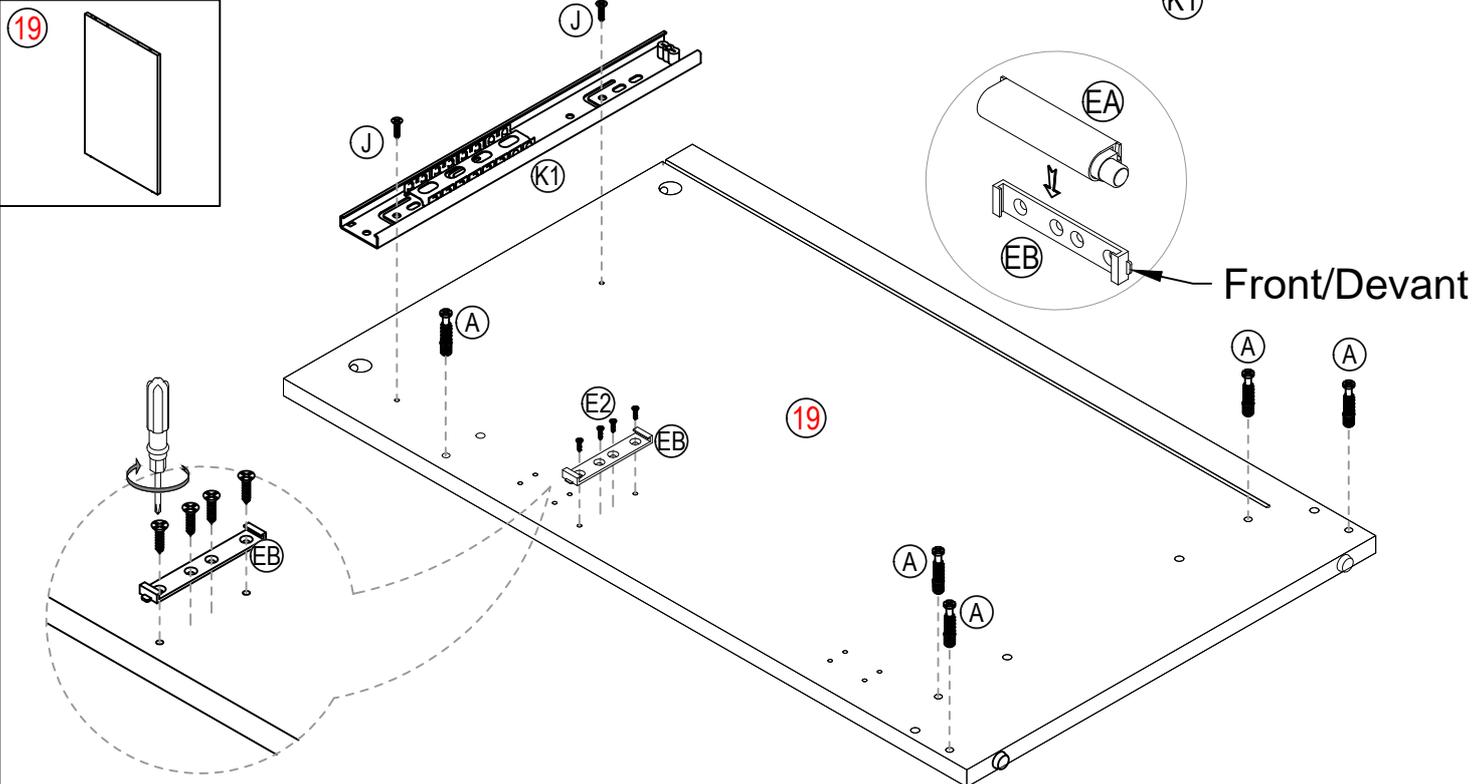
2



3

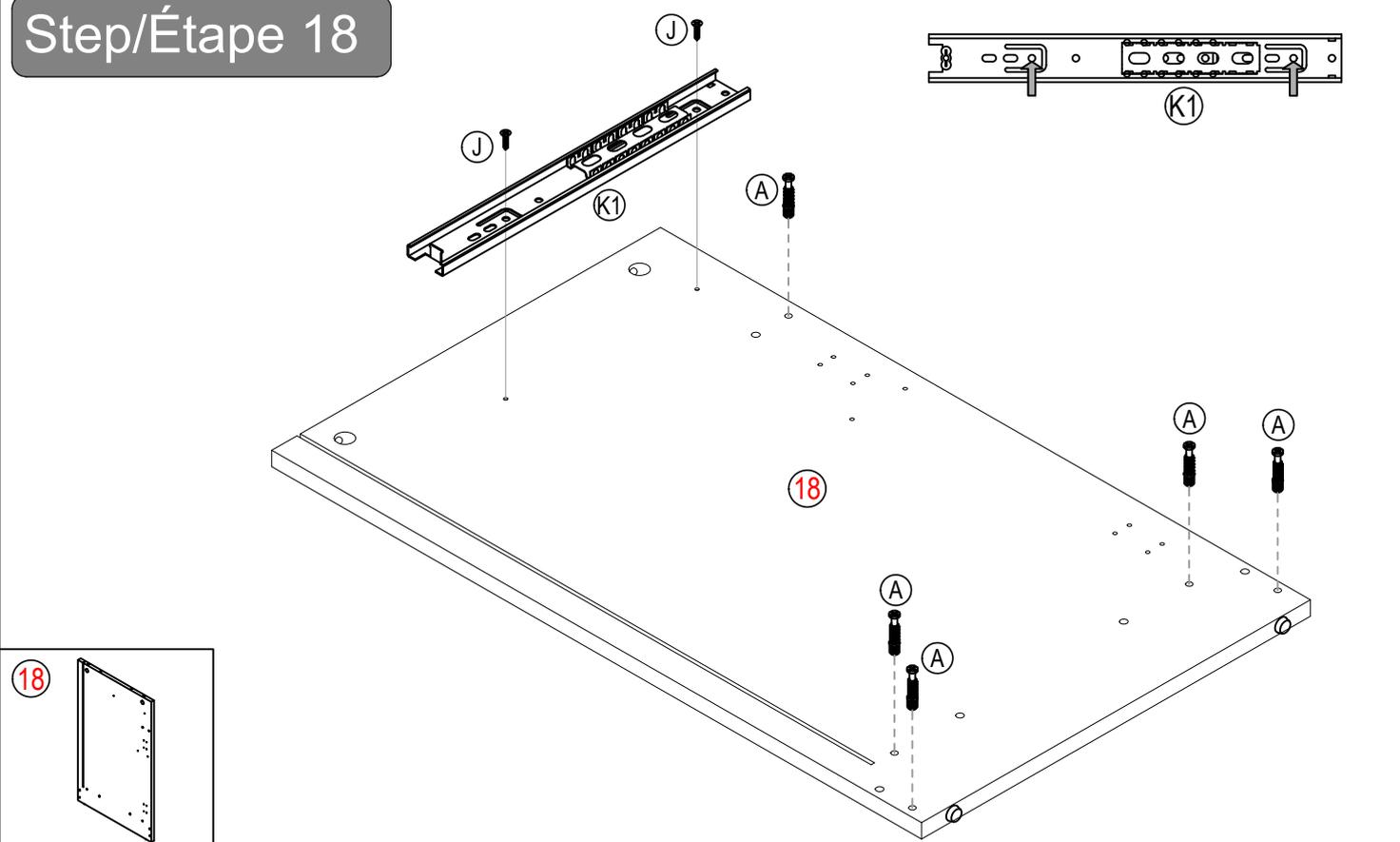


# Step/Étape 17



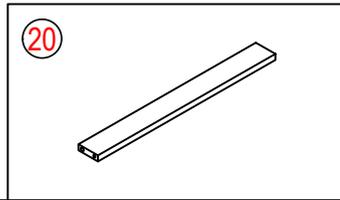
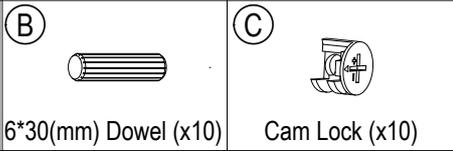
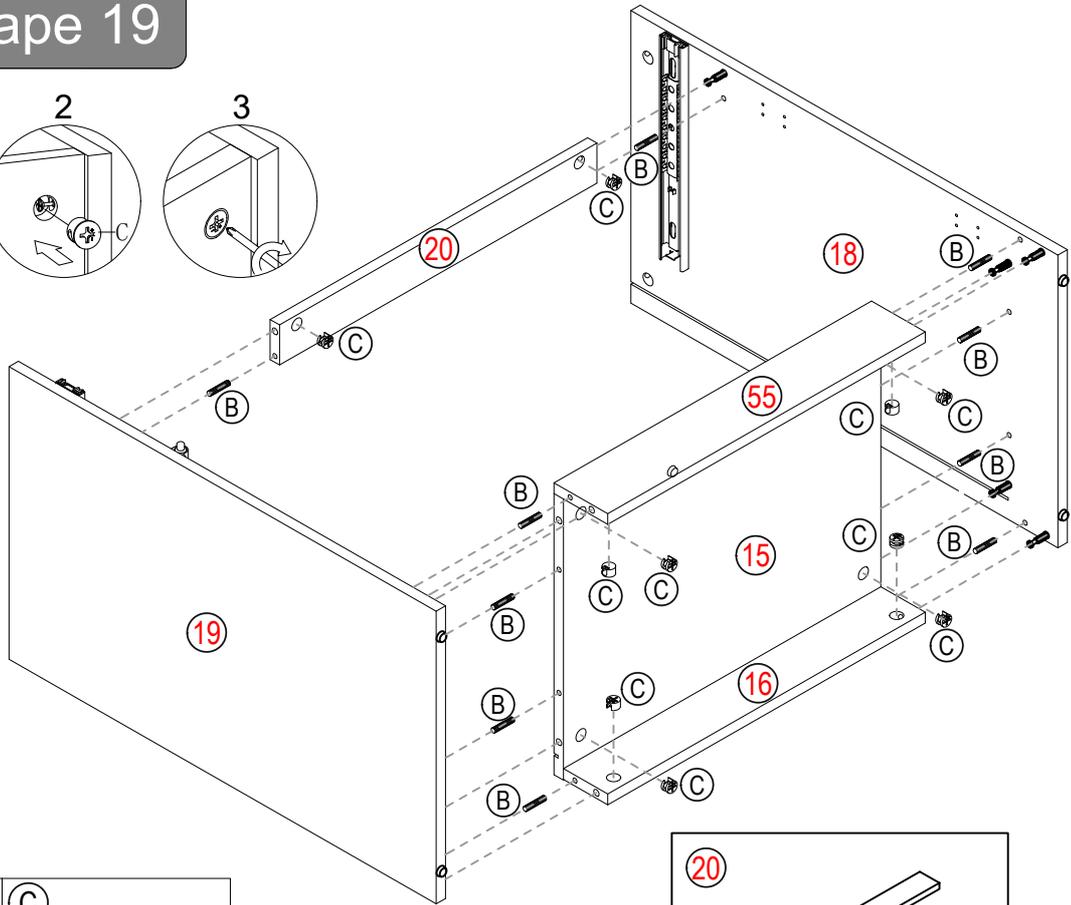
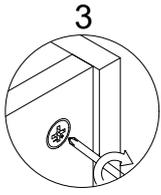
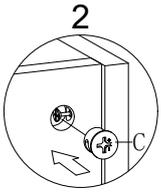
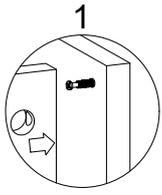
- |  |   |   |   |   |  |
|--|---|---|---|---|--|
| <p>(A)  Cam Bolt (x5)</p> | <p>(J)  3.5x12(mm) Screw (x2)</p> | <p>(K1)  Slice (x1)</p> | <p>(EA)  Rebound Device (x1)</p> | <p>(EB) </p> | <p>(E2)  3.5x12(mm)Screw x (4)</p> |
|--|---|---|---|---|--|

# Step/Étape 18

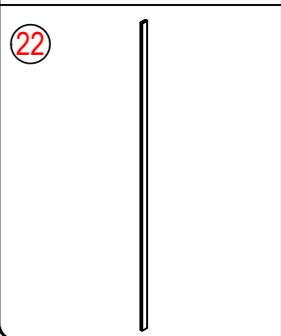
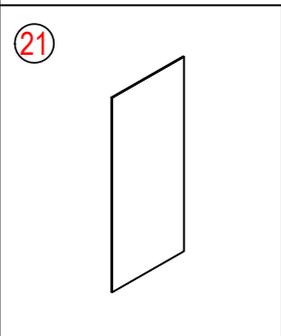
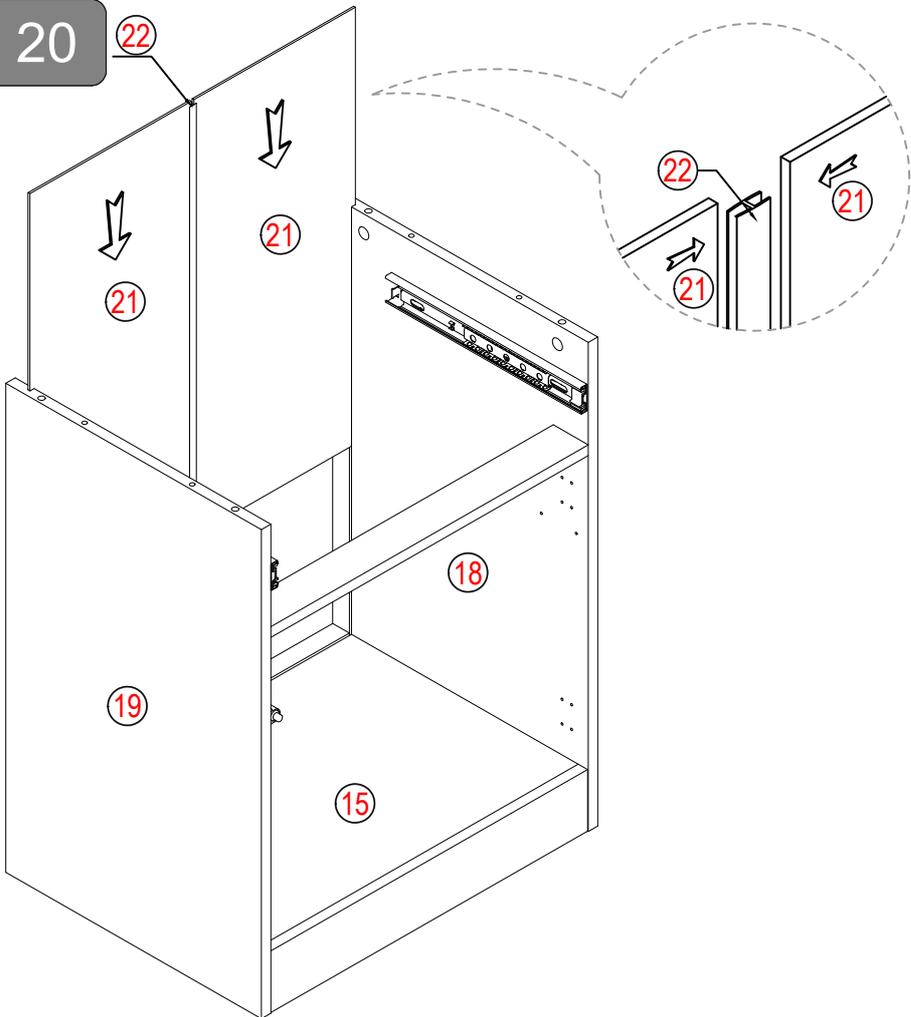


- |  |  |  |
|--|--|--|
| <p>(A)  Cam Bolt (x5)</p> | <p>(J)  3.5x12(mm) Screw (x2)</p> | <p>(K1)  Slice (x1)</p> |
|--|--|--|

# Step/Étape 19

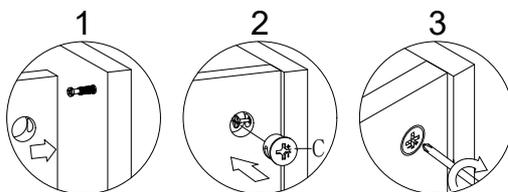
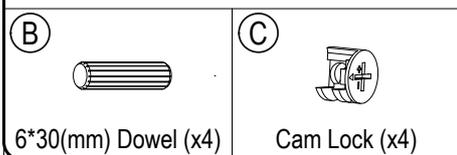
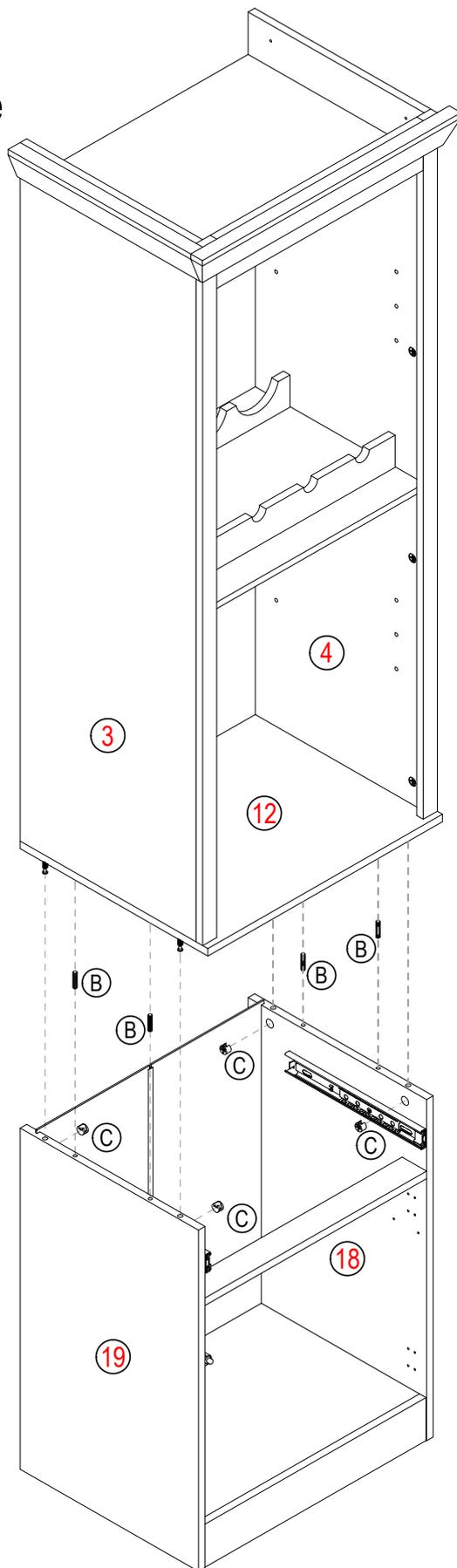


# Step/Étape 20



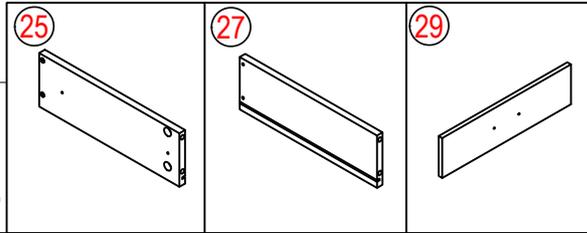
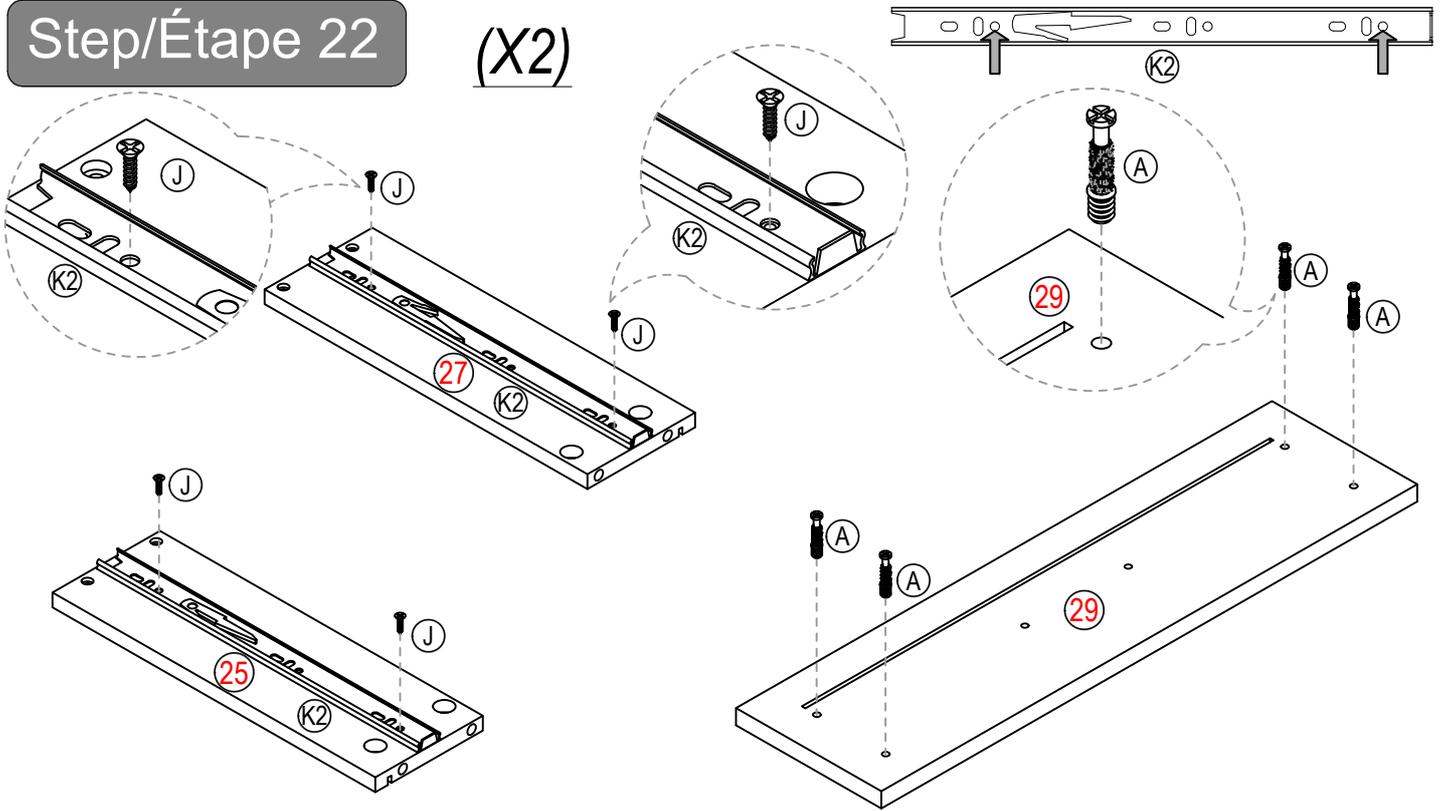
## Step/Étape 21

Be careful!  
At least two people are  
required  
Sois prudent!  
Au moins deux  
personnes sont  
requis



# Step/Étape 22

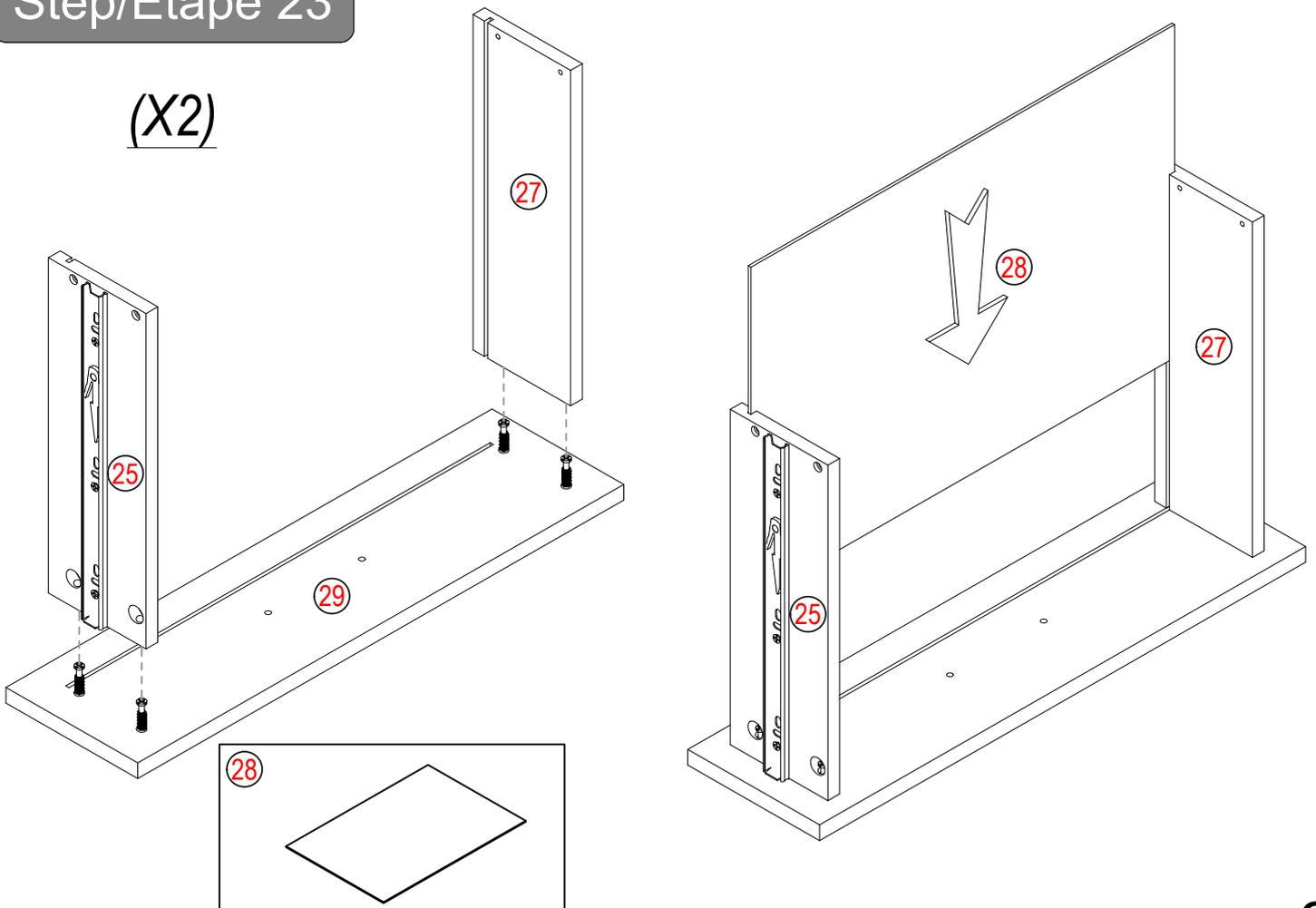
(X2)



<p>(A)  Cam Bolt (x8)</p>	<p>(J)  3.5x12(mm) Screw (x8)</p>	<p>(K2)  Slide (x4)</p>
--	---	---

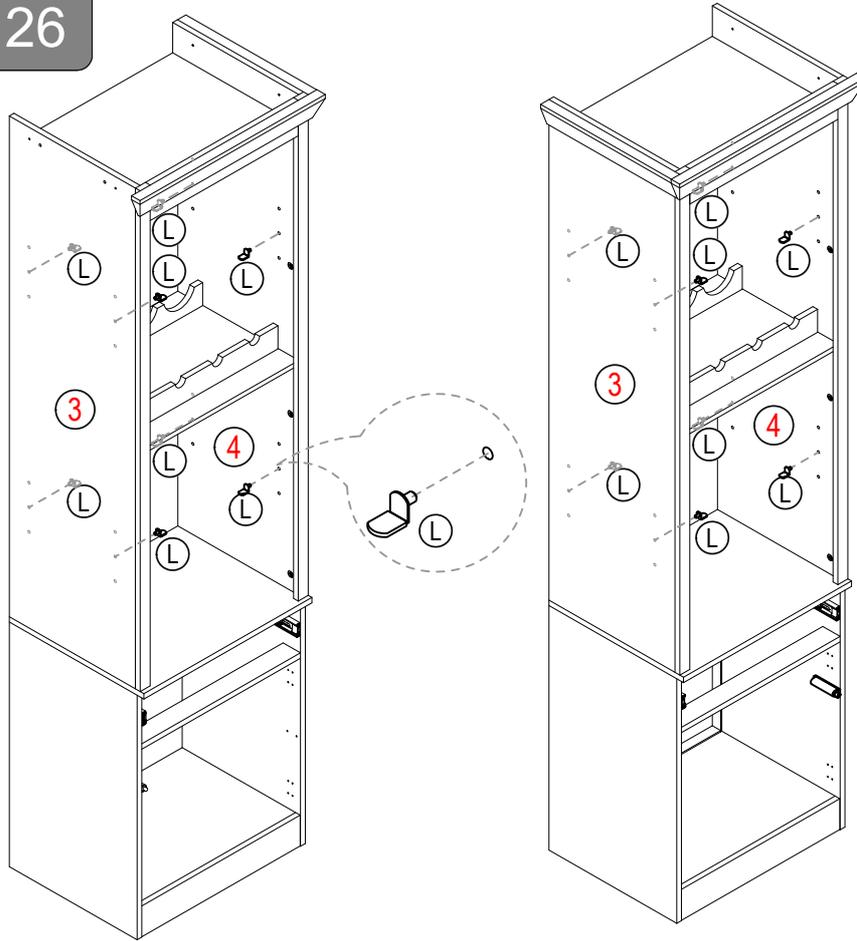
# Step/Étape 23

(X2)



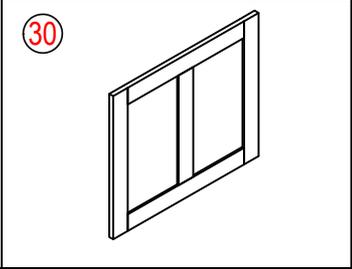
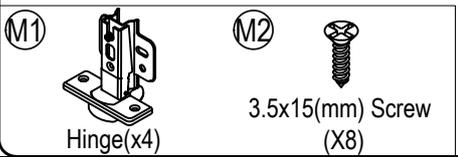
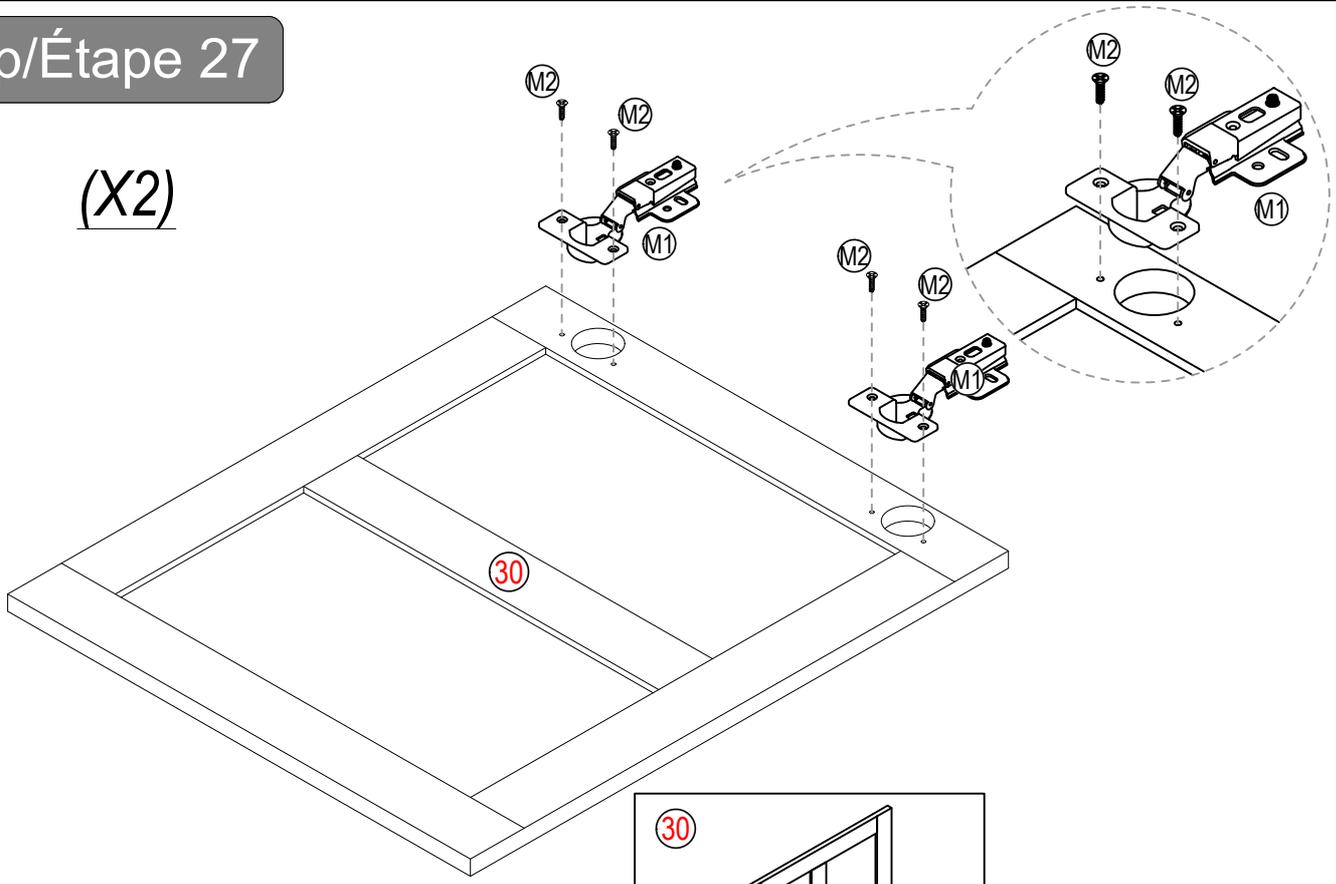


# Step/Étape 26



# Step/Étape 27

(X2)

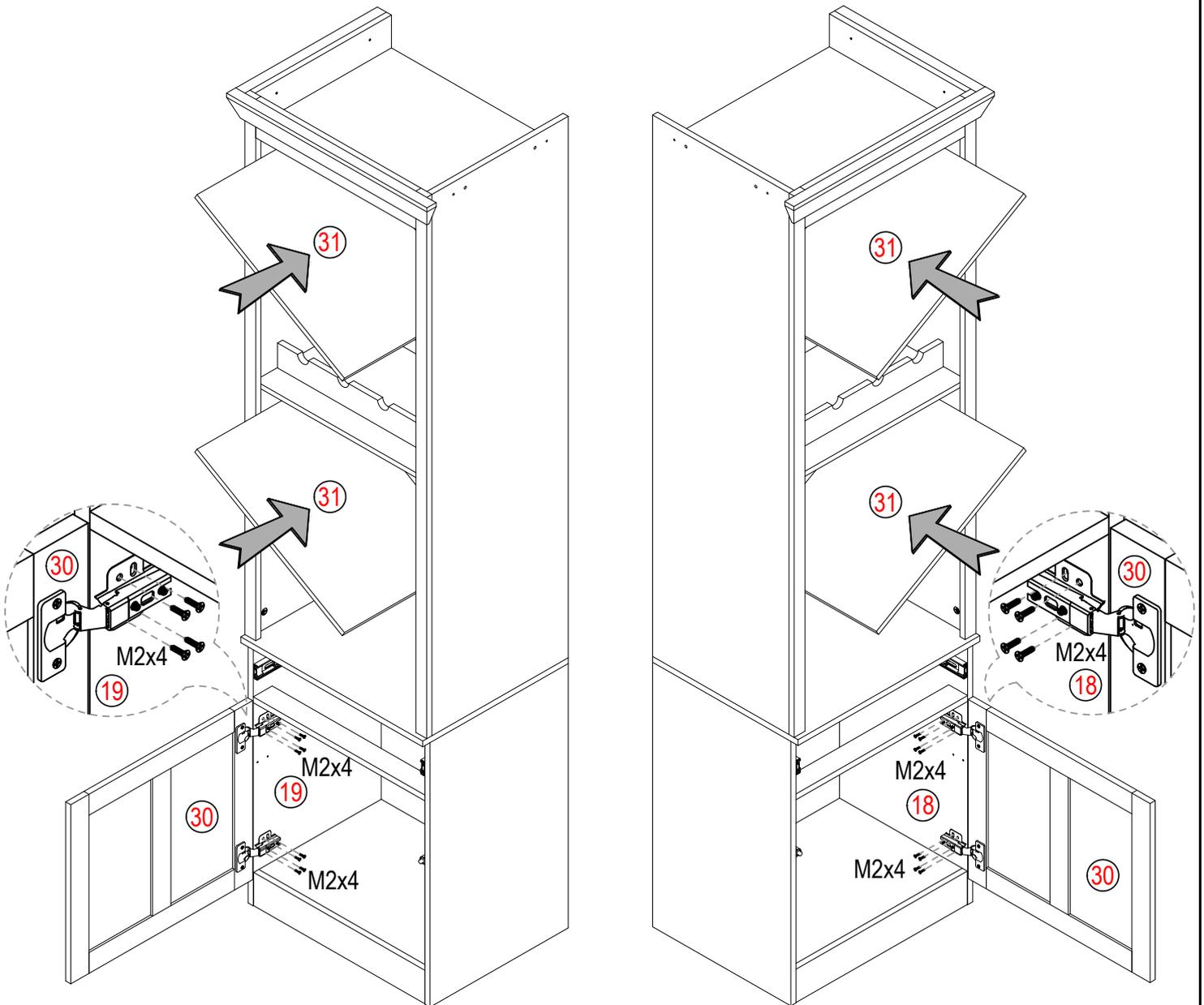


# Step/Étape 28

M2

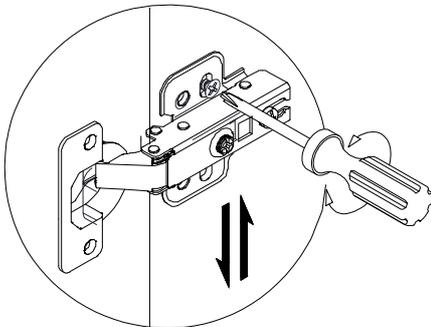


3.5x15(mm) Screw  
(X16)

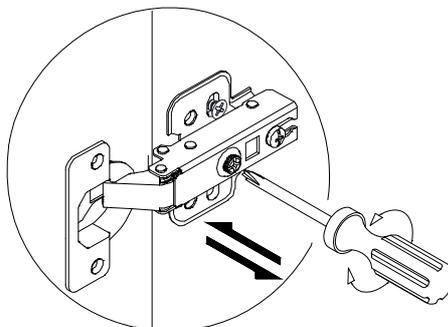


If the door can't close, please adjust the hinges as below.

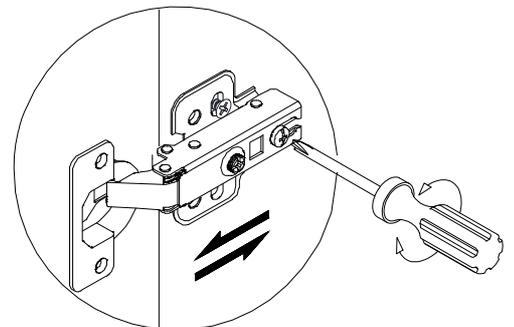
Si la porte ne peut pas se fermer, veuillez régler les charnières comme indiqué ci-dessous.



This is used to adjust the door panel in the up and down direction.  
Ceci est utilisé pour régler le panneau de porte vers le haut et vers le bas.

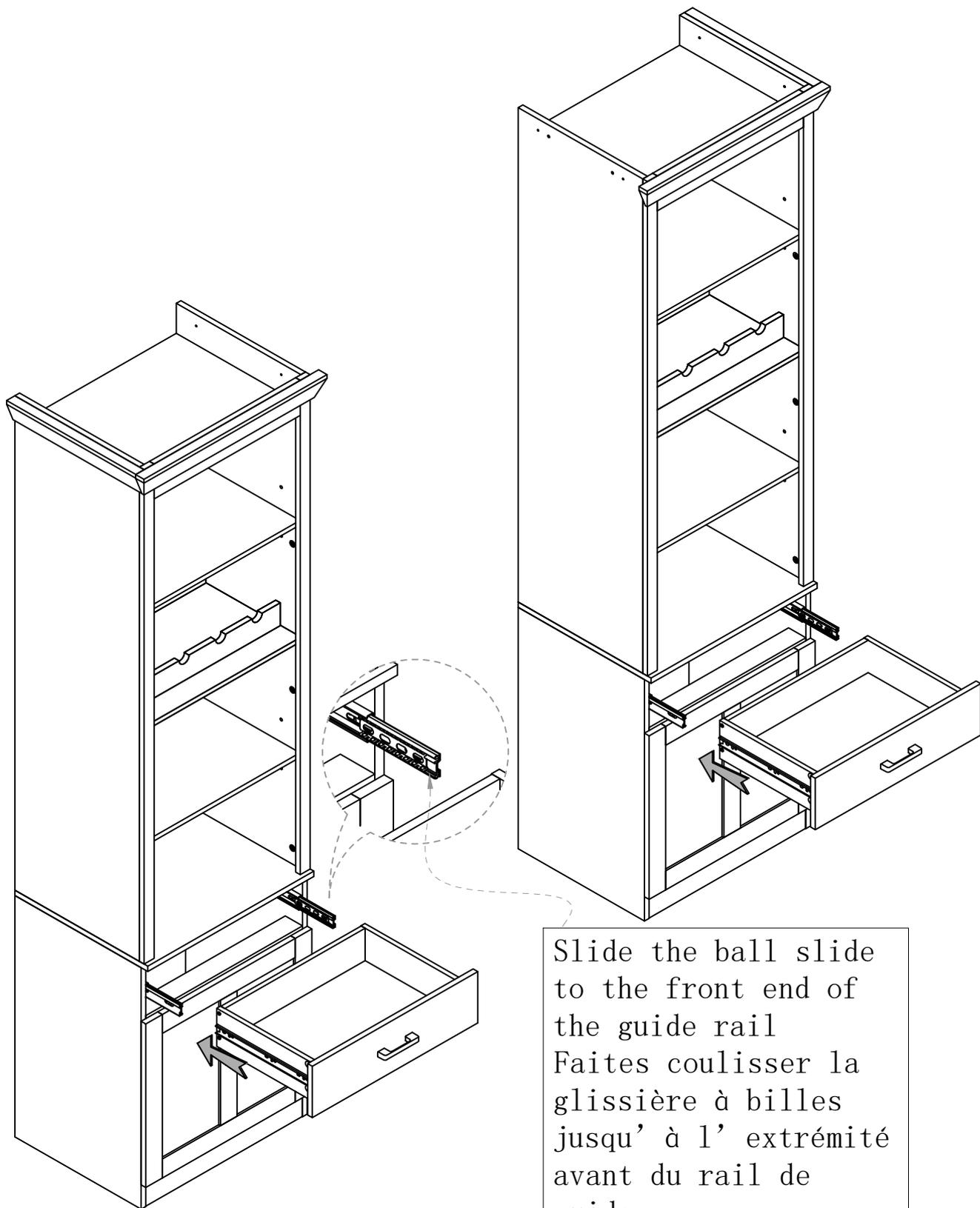


This is used to adjust the right direction.  
Ceci est utilisé pour ajuster la bonne direction.



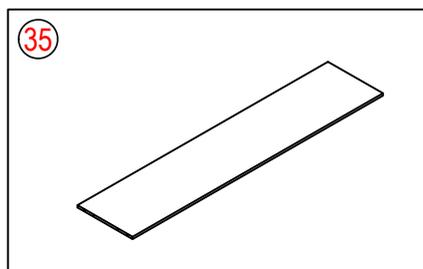
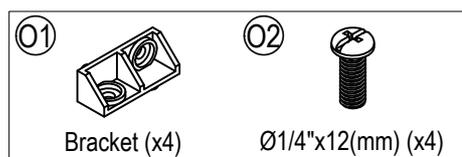
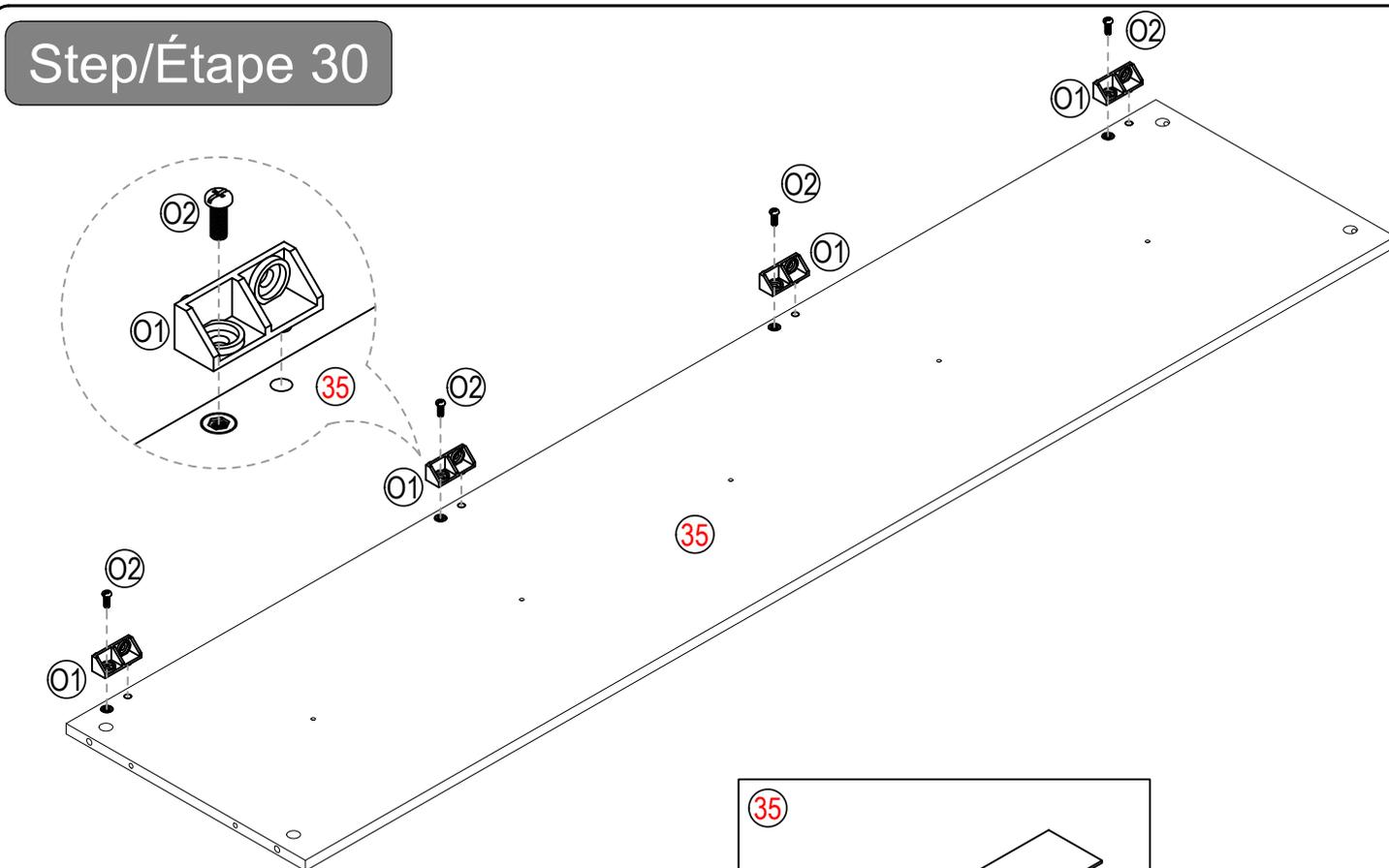
This is used to adjust the door panel in the front and rear.  
Ceci est utilisé pour régler le panneau de porte vers l'avant et l'arrière.

## Step/Étape 29

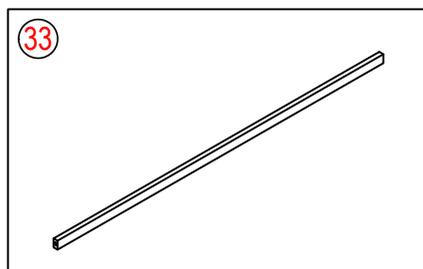
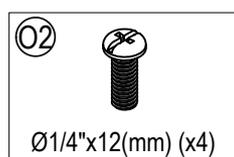
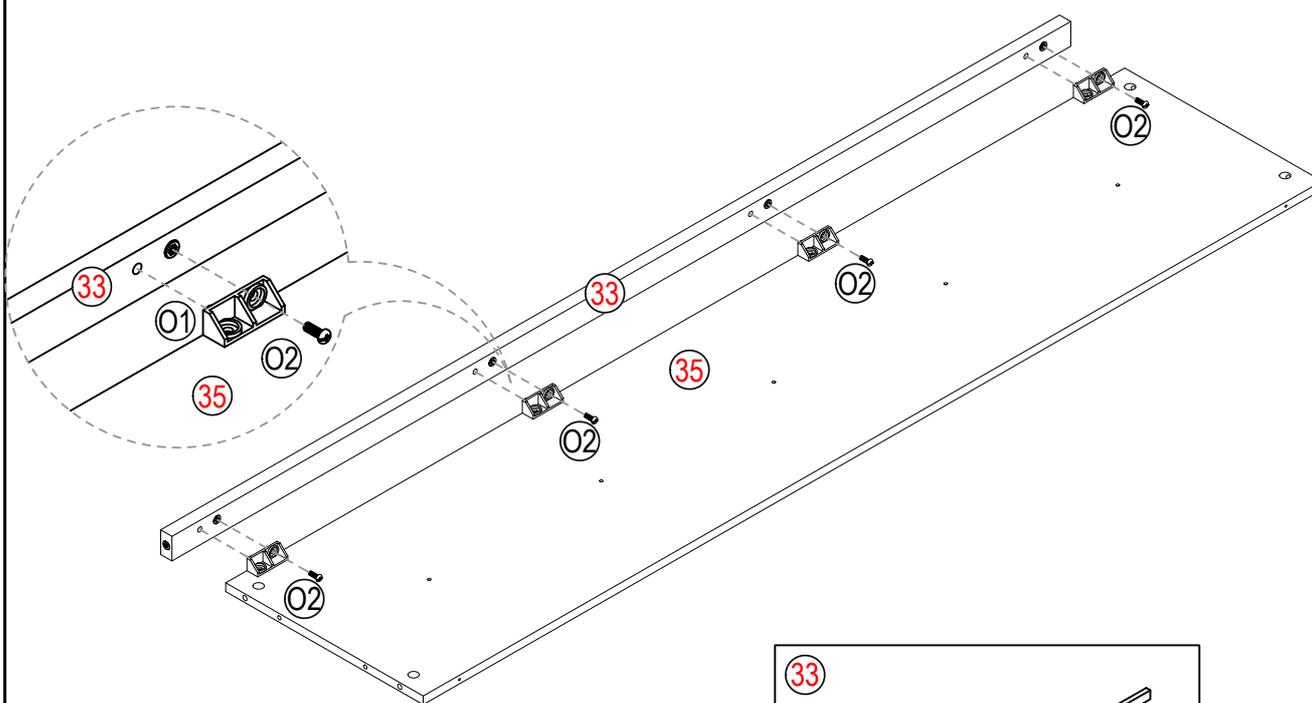


Slide the ball slide  
to the front end of  
the guide rail  
Faites coulisser la  
glissière à billes  
jusqu' à l' extrémité  
avant du rail de  
guidage.

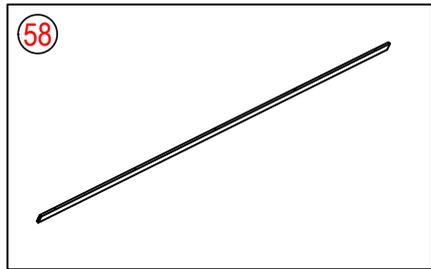
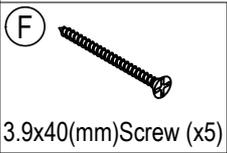
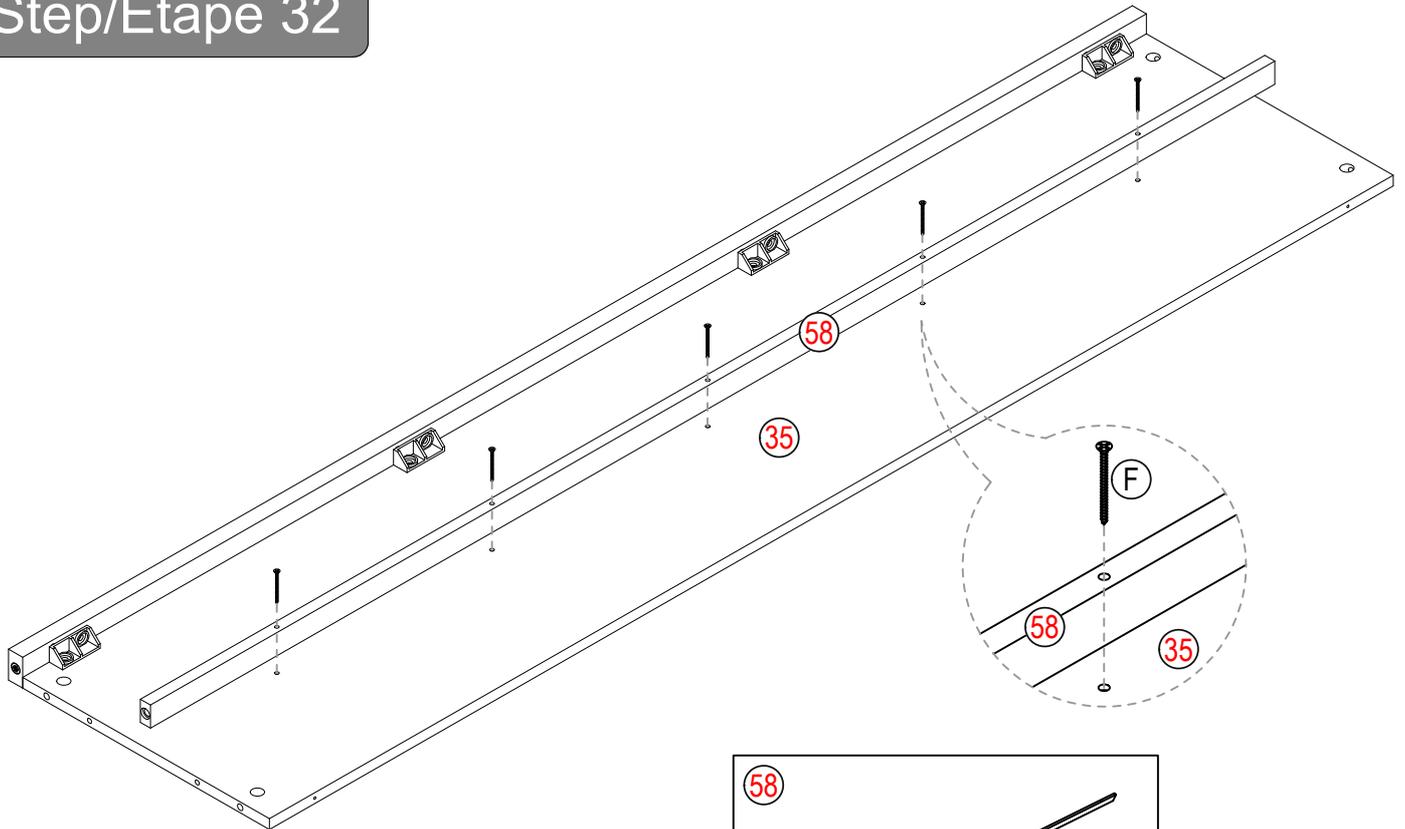
## Step/Étape 30



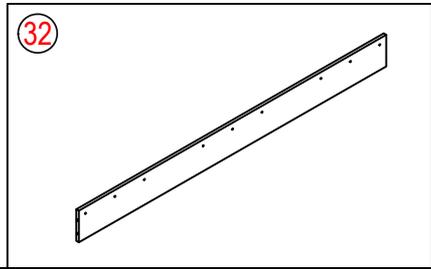
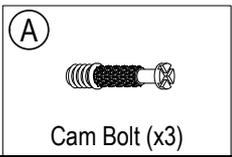
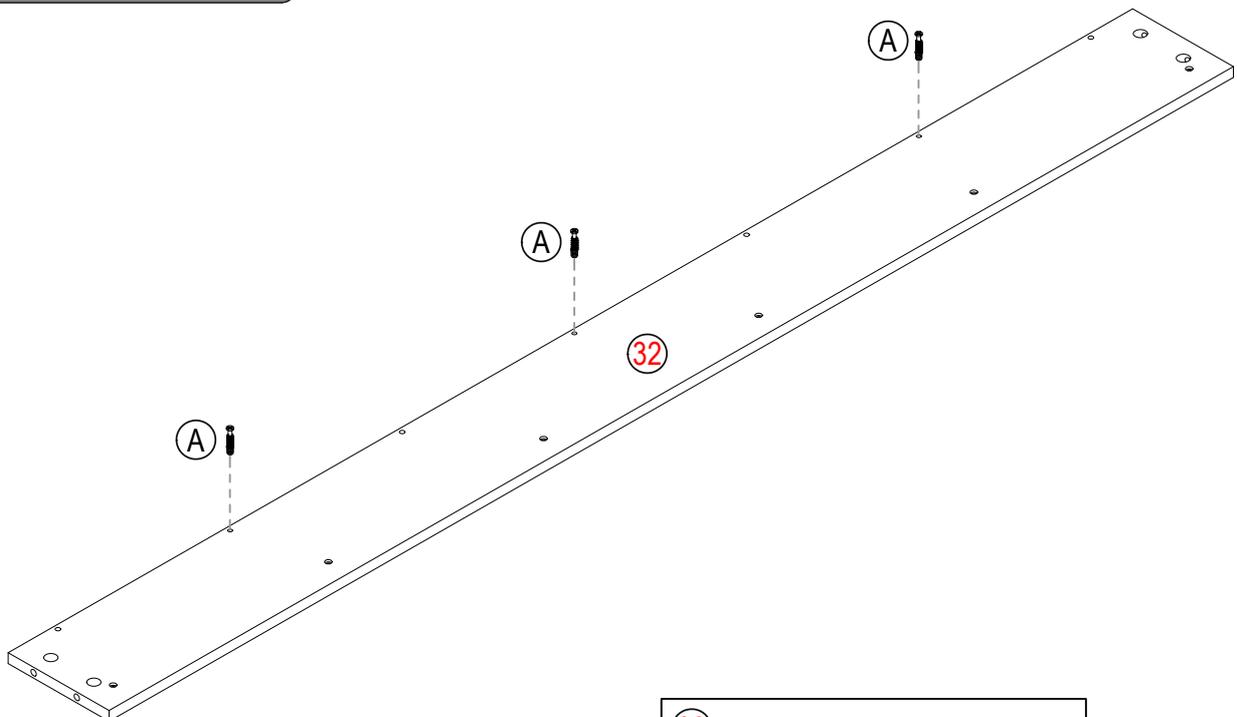
## Step/Étape 31



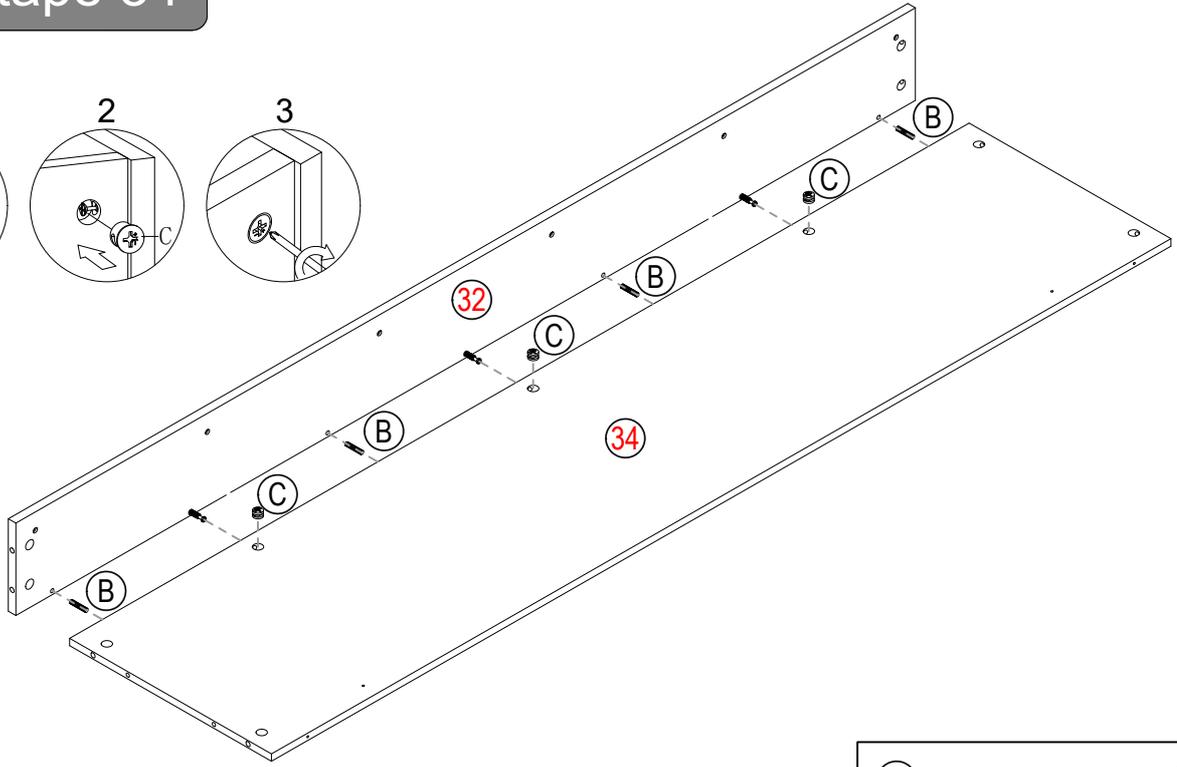
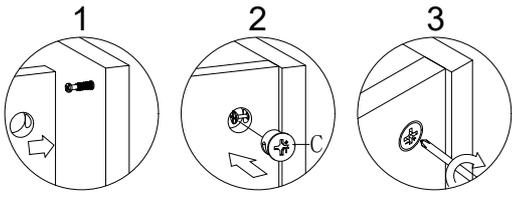
## Step/Étape 32



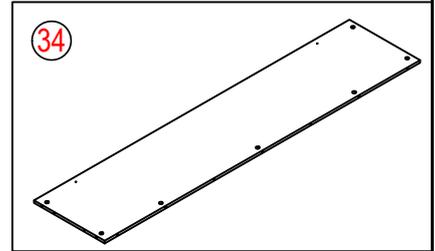
## Step/Étape 33



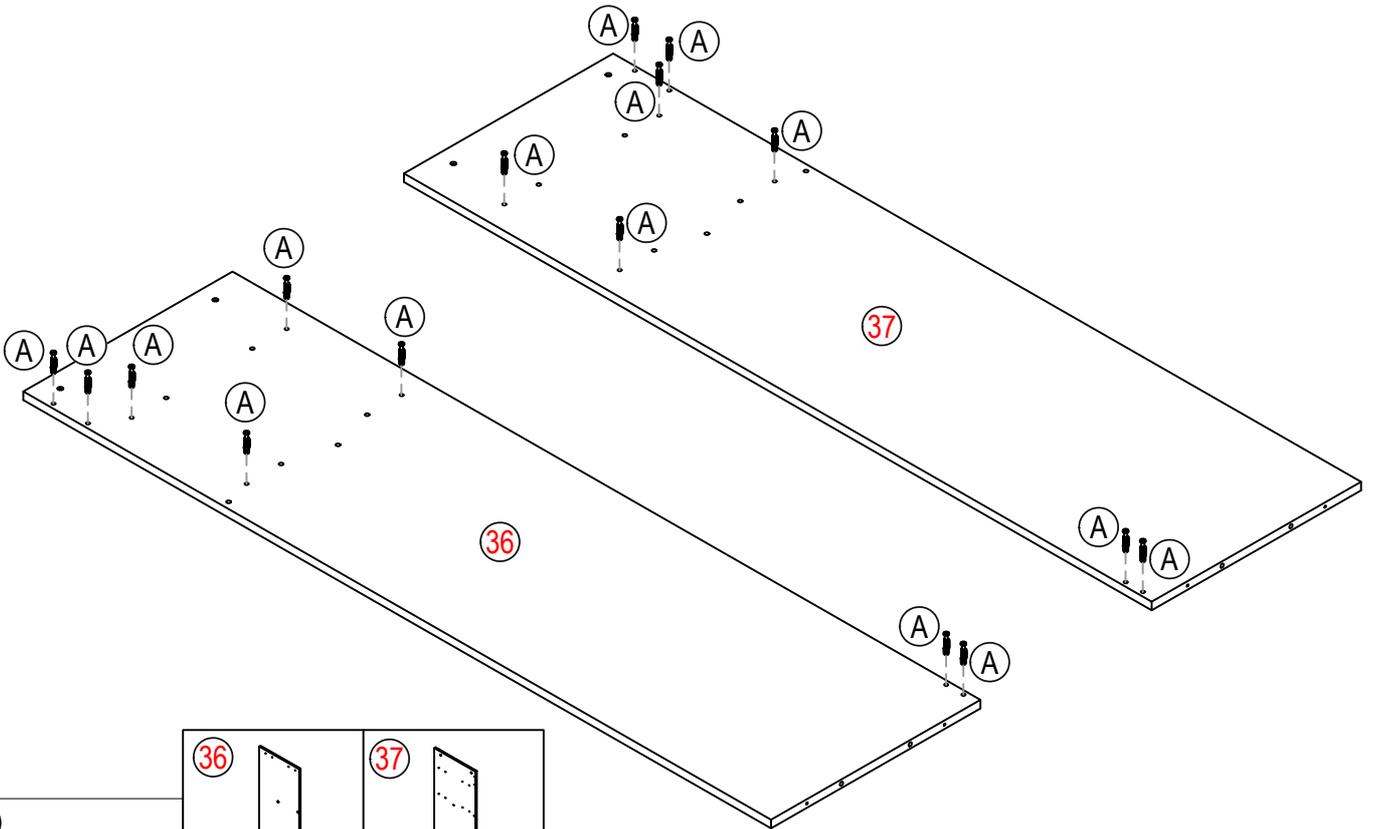
# Step/Étape 34

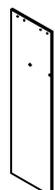


	
<p>6*30(mm)Dowel (x4)</p>	<p>Cam Lock (x3)</p>

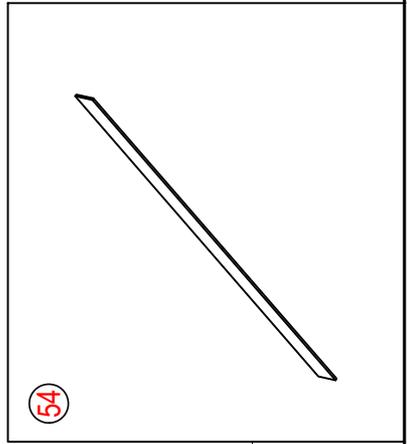
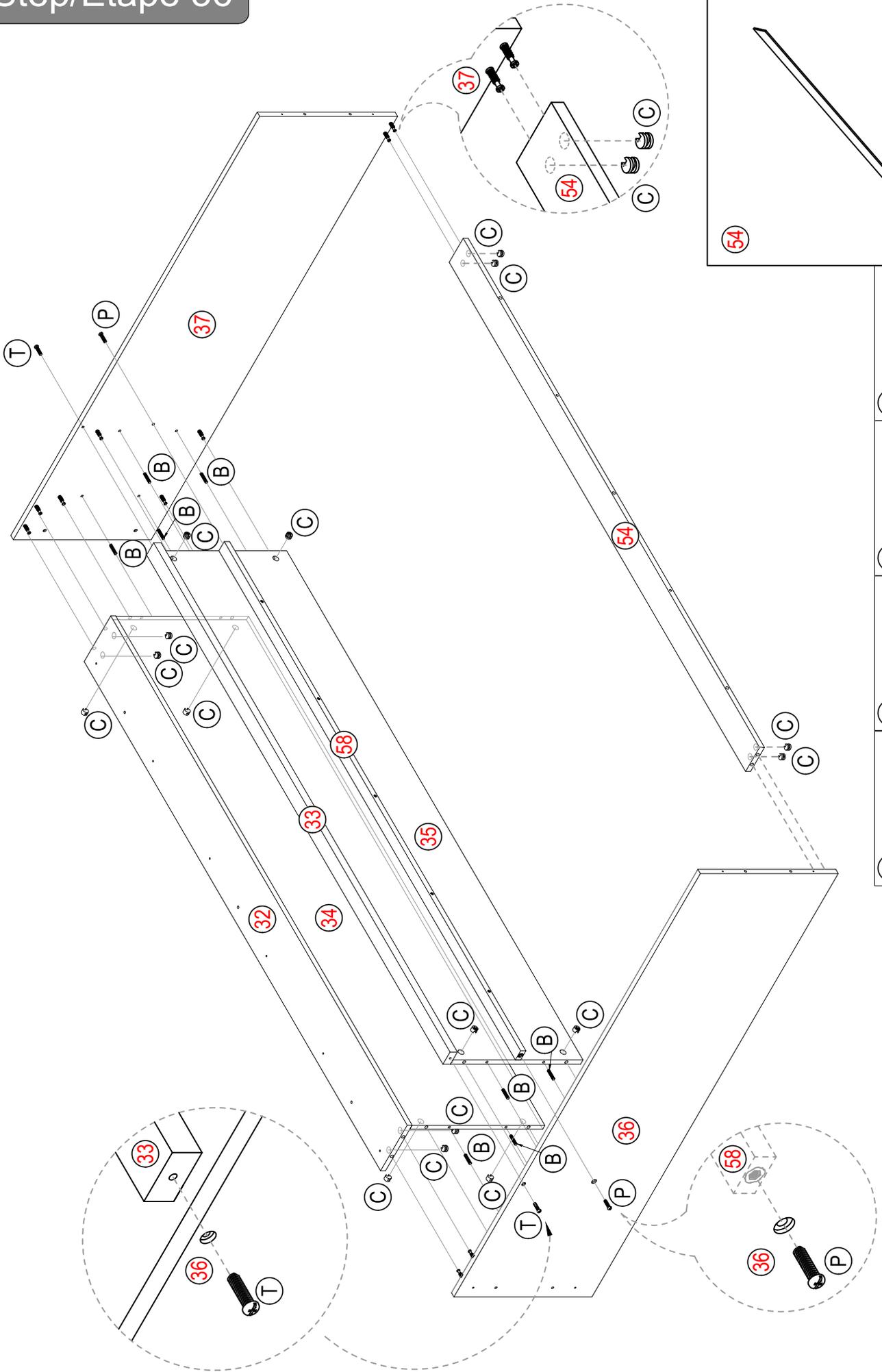


# Step/Étape 35



		
<p>Cam Bolt (x16)</p>	<p>36</p>	<p>37</p>

# Step/Étape 36



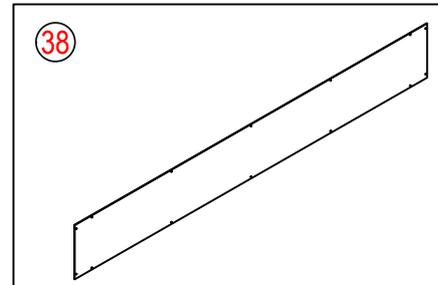
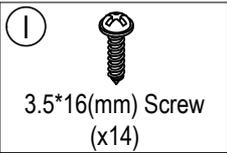
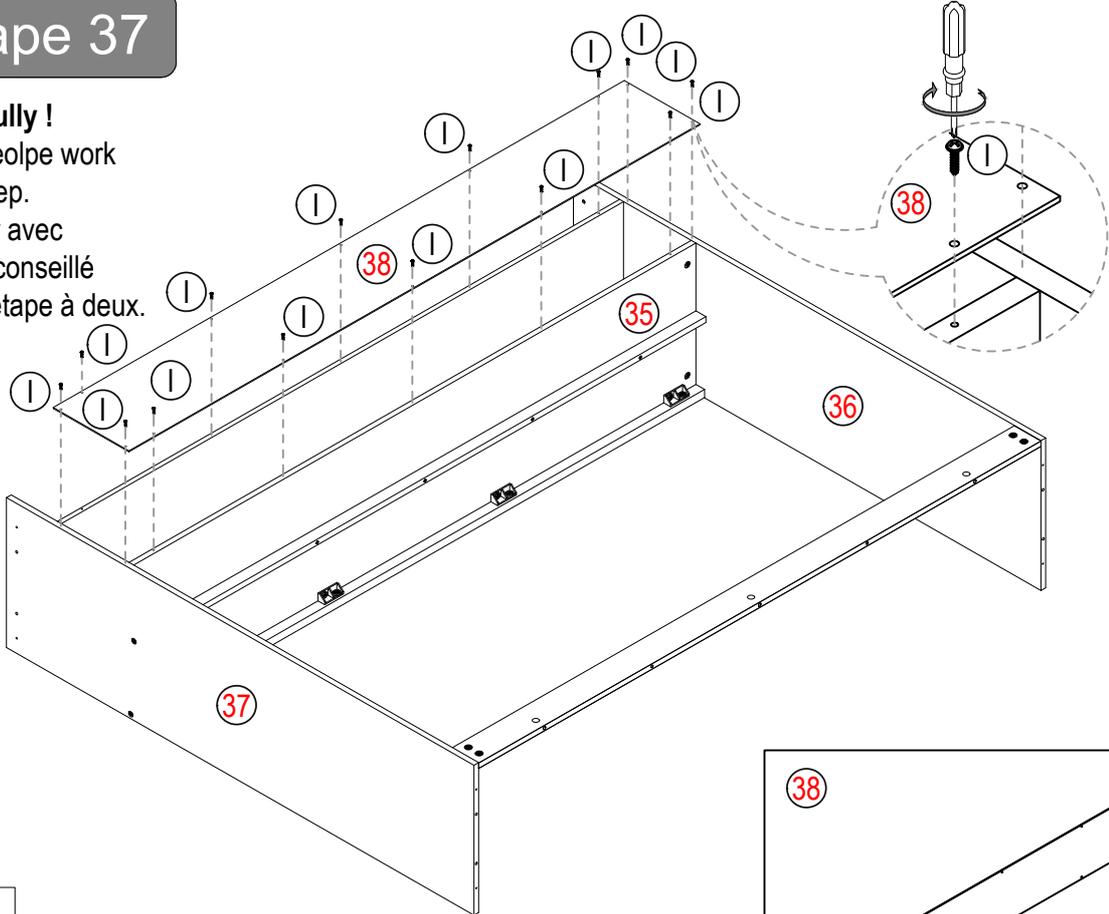
 <b>B</b> 6*30(mm)Dowel (x8)	 <b>C</b> Cam Lock (x16)	 <b>P</b> M6*30(mm)x2	 <b>T</b> Ø1/4"*25(mm)x2
--	--	---	--

## Step/Étape 37

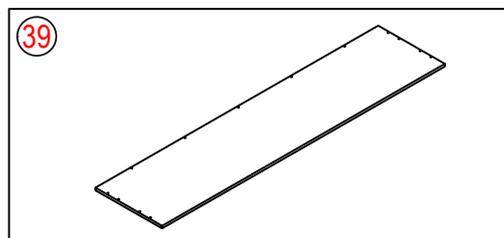
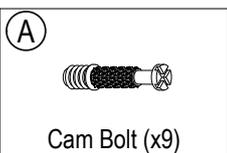
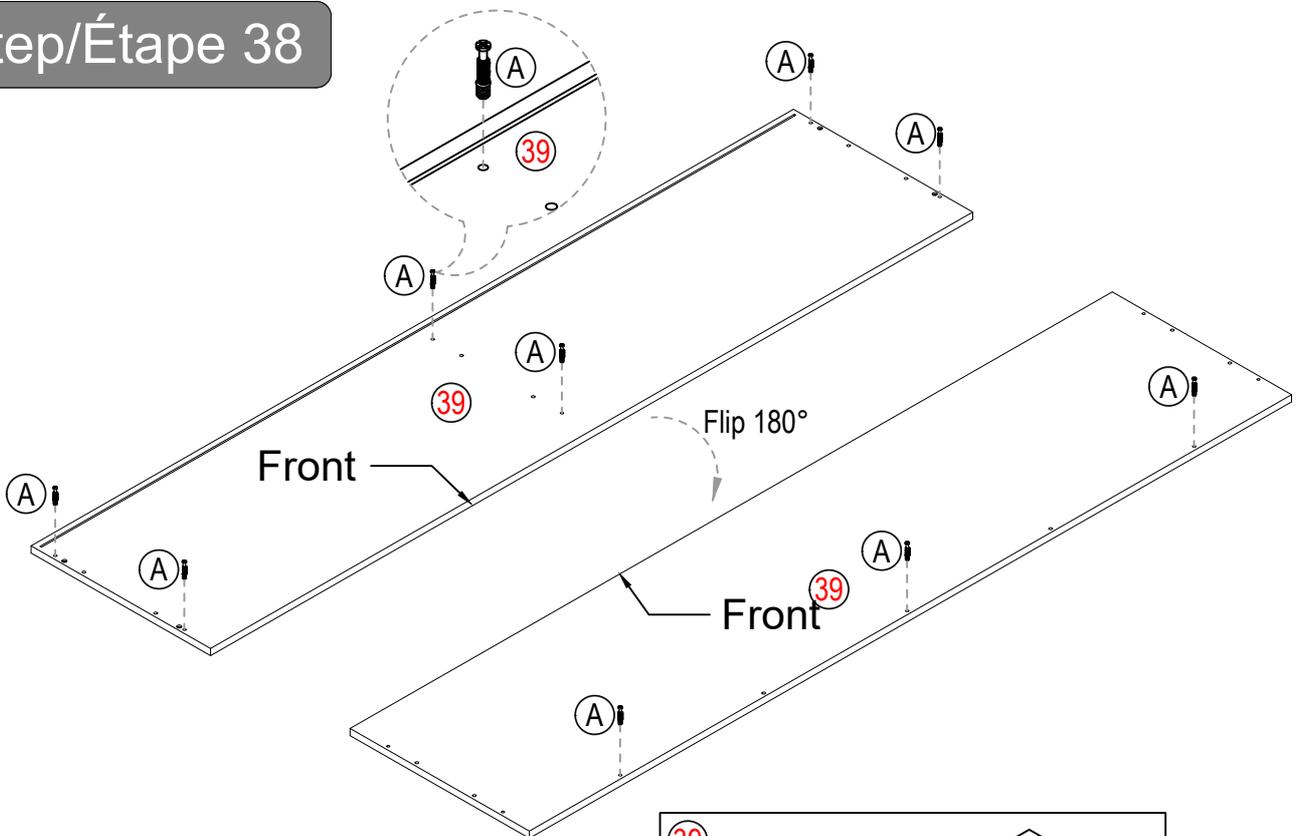
**Please flip carefully !**

It's better if two people work together in this step.

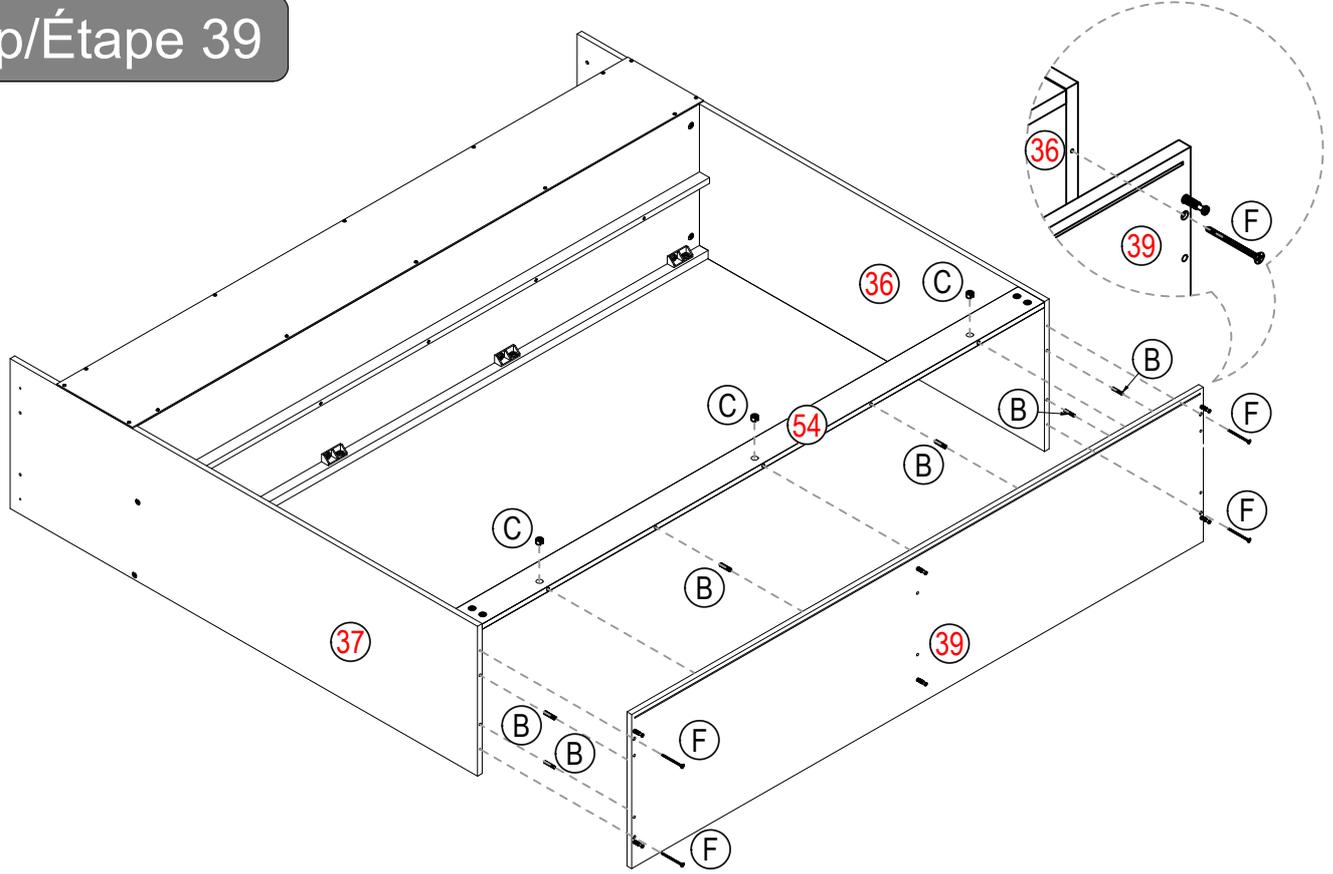
Veuillez retourner avec précaution. Il est conseillé d'effectuer cette étape à deux.



## Step/Étape 38

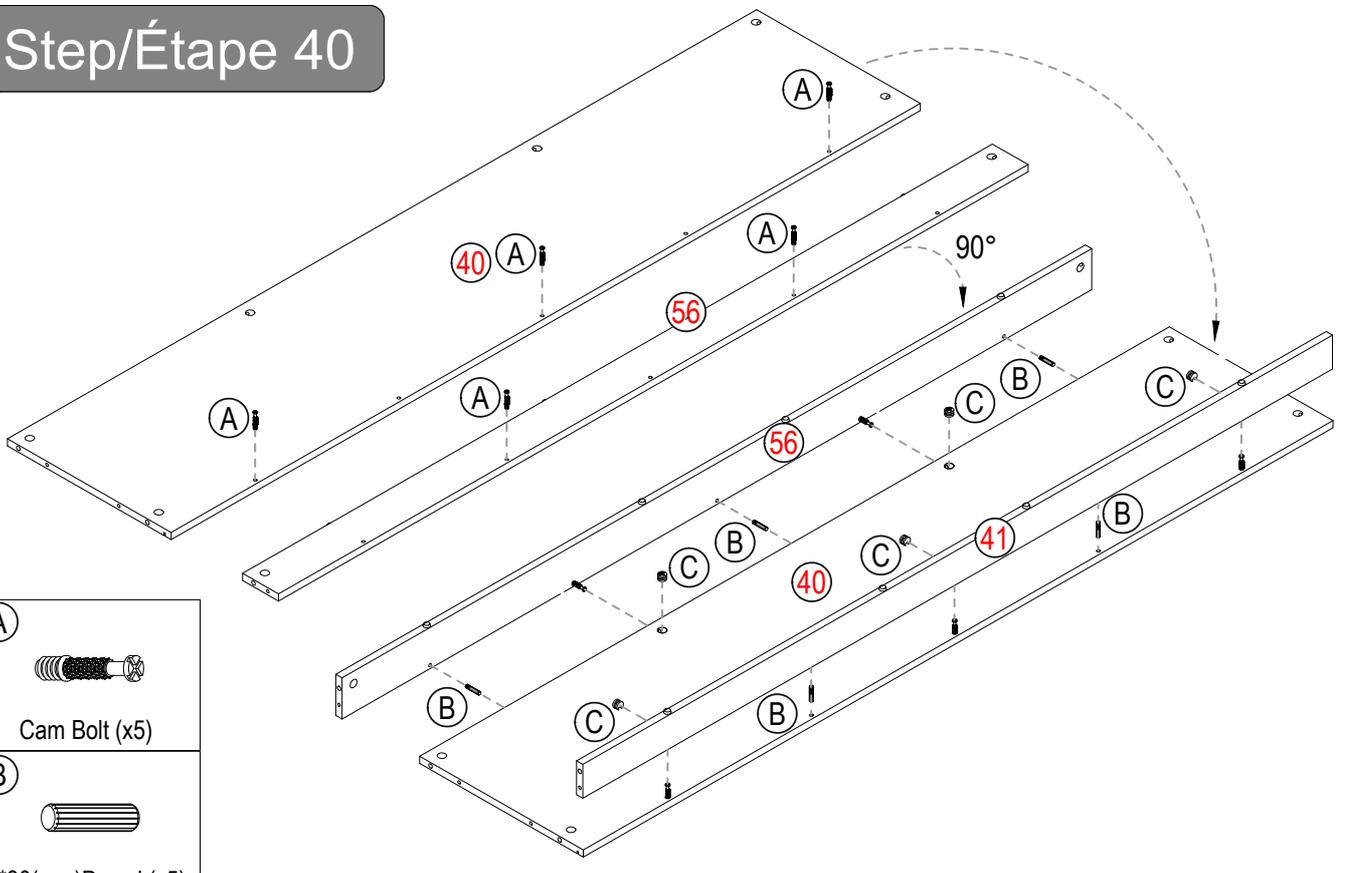


# Step/Étape 39



- |   |   |  |
|---|---|--|
| <p><b>(B)</b></p>  <p>6*30(mm)Dowel (x6)</p> | <p><b>(C)</b></p>  <p>Cam Lock (x3)</p> | <p><b>(F)</b></p>  <p>3.9x40(mm)Screw (x4)</p> |
|---|---|--|

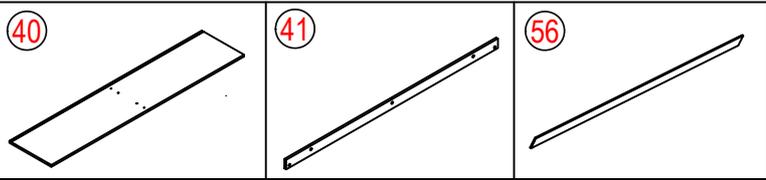
# Step/Étape 40



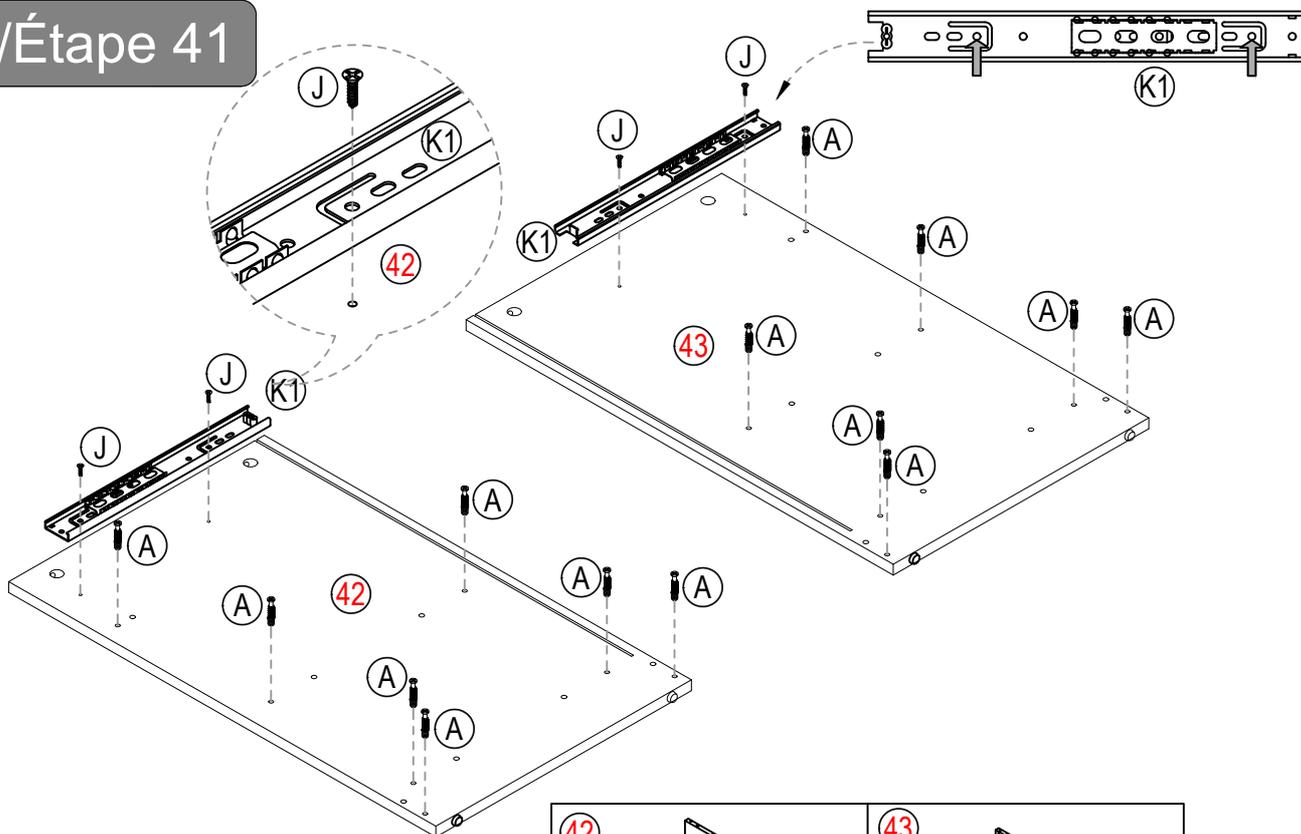
- (A)**
- 
- Cam Bolt (x5)

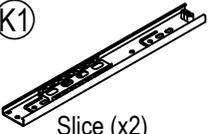
- (B)**
- 
- 6\*30(mm)Dowel (x5)

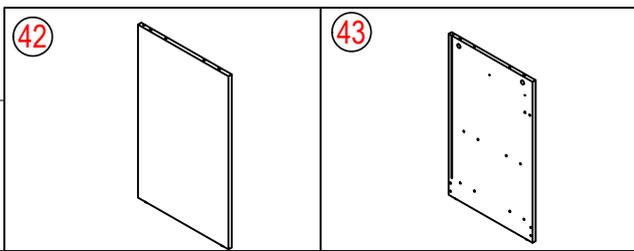
- (C)**
- 
- Cam Lock (x5)



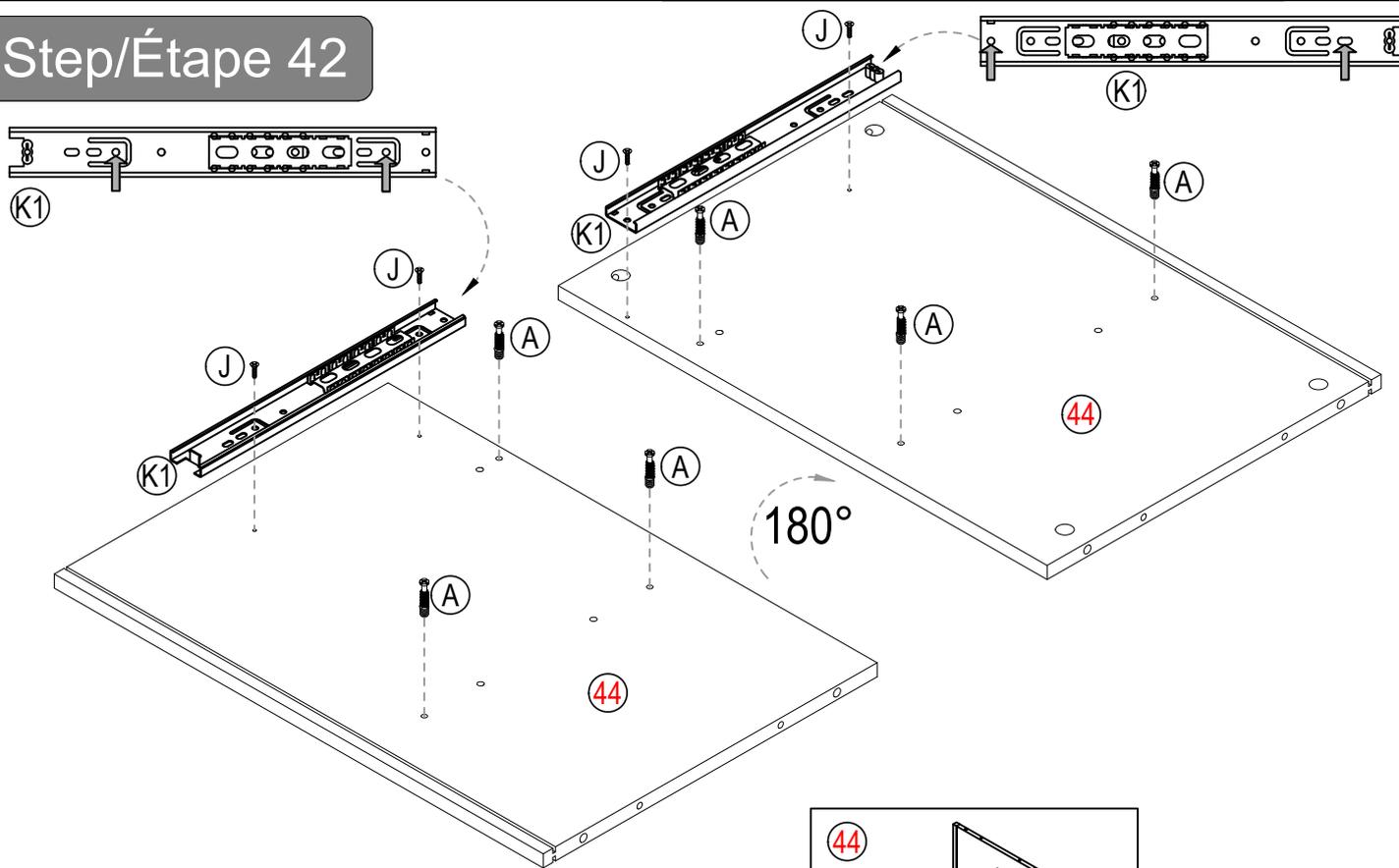
# Step/Étape 41

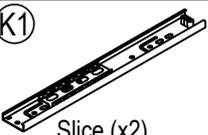


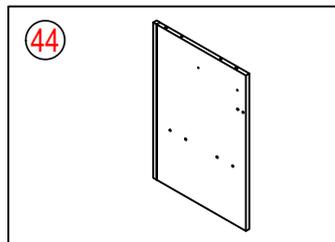
- (A)**  Cam Bolt (x14)
- (J)**  3.5x12(mm)Screw (x4)
- (K1)**  Slice (x2)



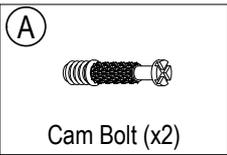
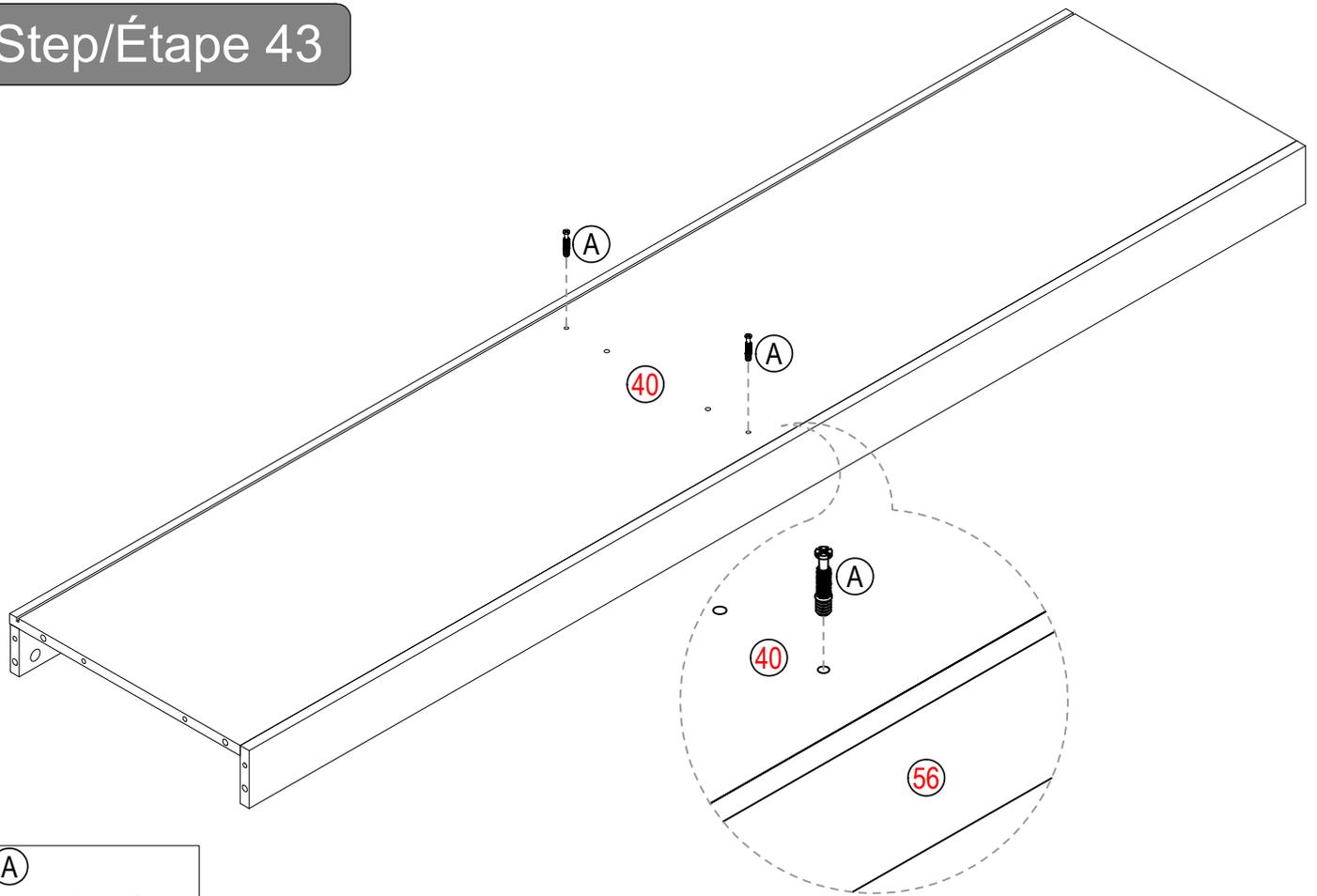
# Step/Étape 42



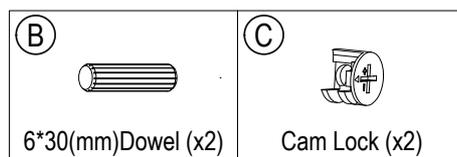
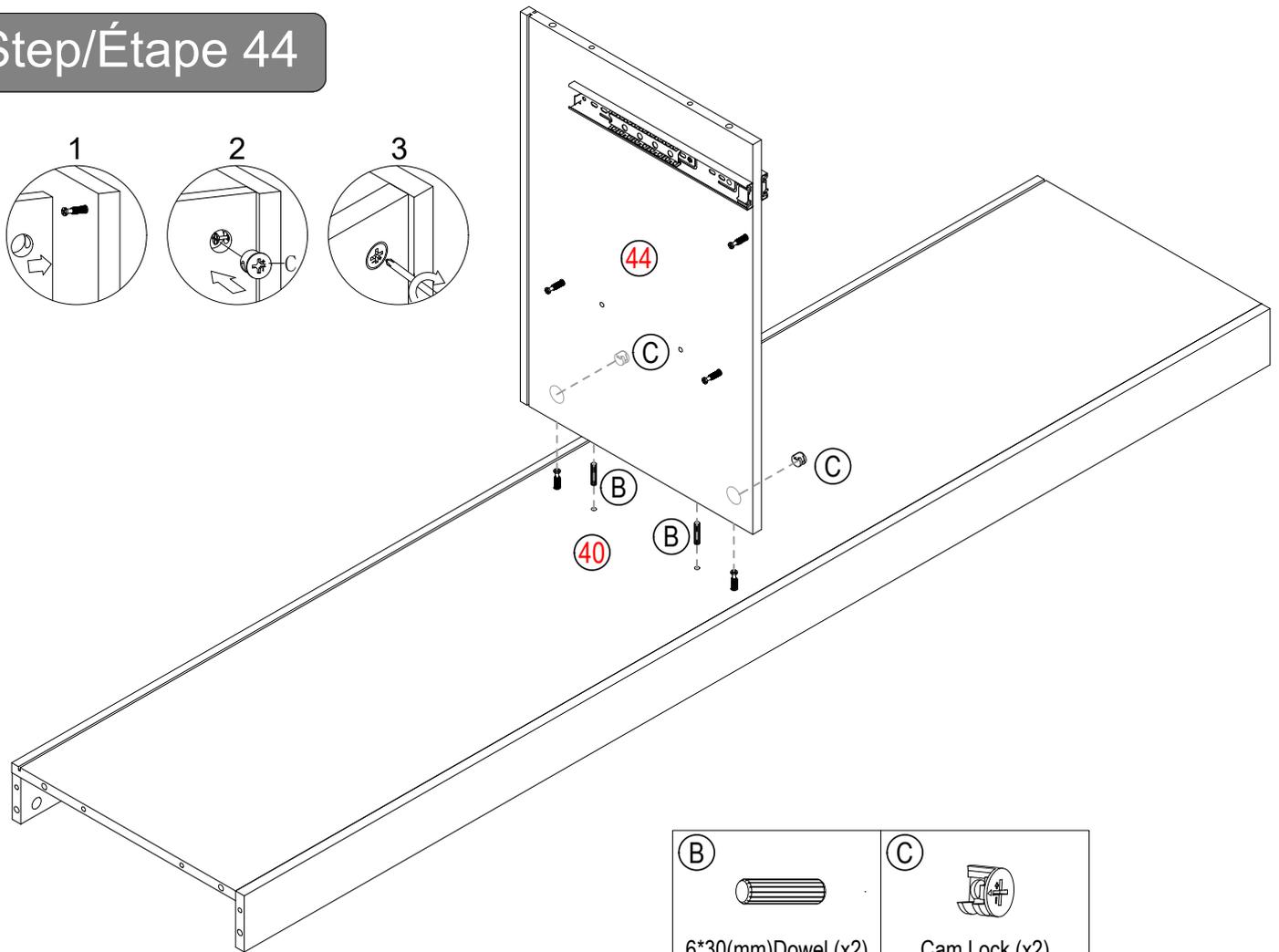
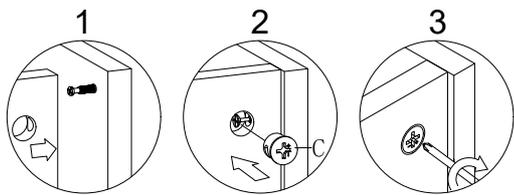
- (A)**  Cam Bolt (x6)
- (J)**  3.5x12(mm)Screw (x4)
- (K1)**  Slice (x2)



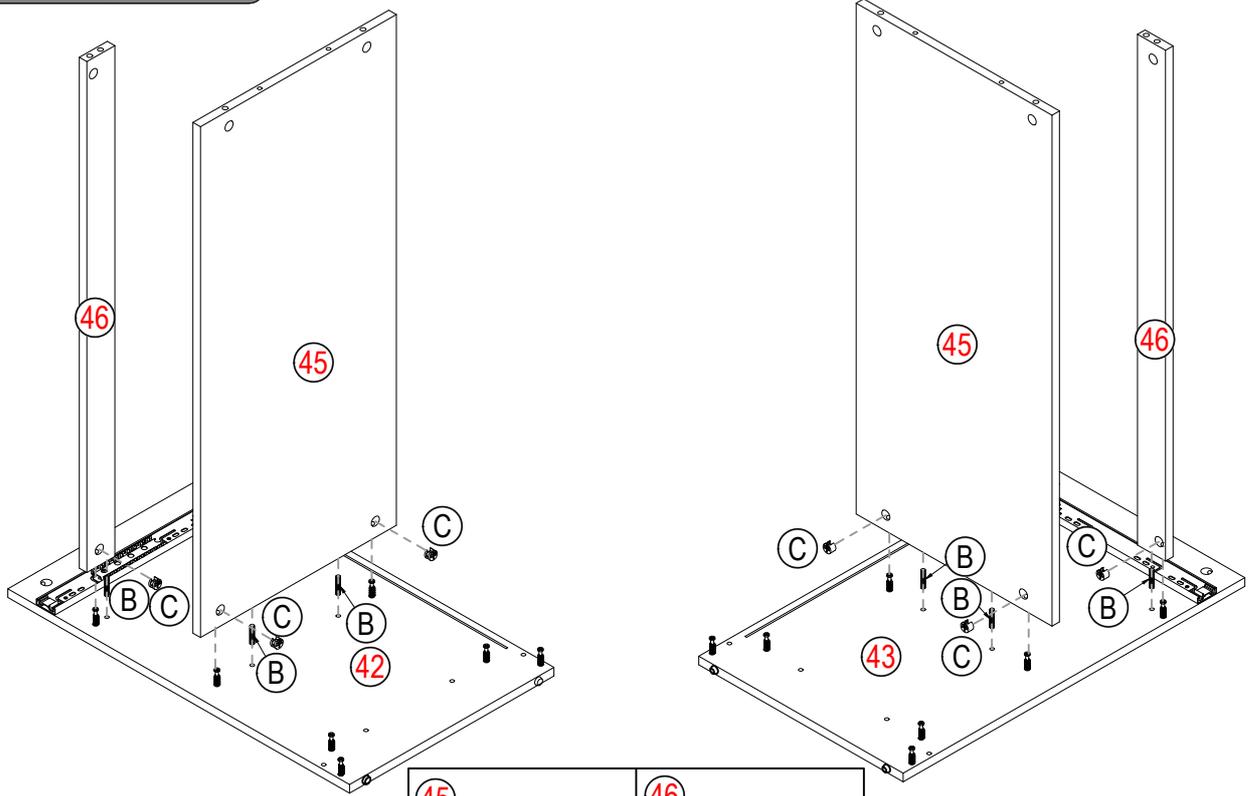
# Step/Étape 43



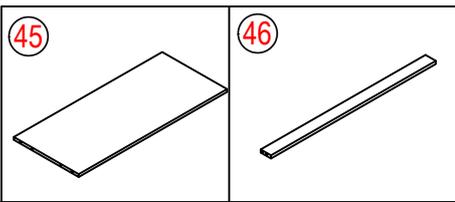
# Step/Étape 44



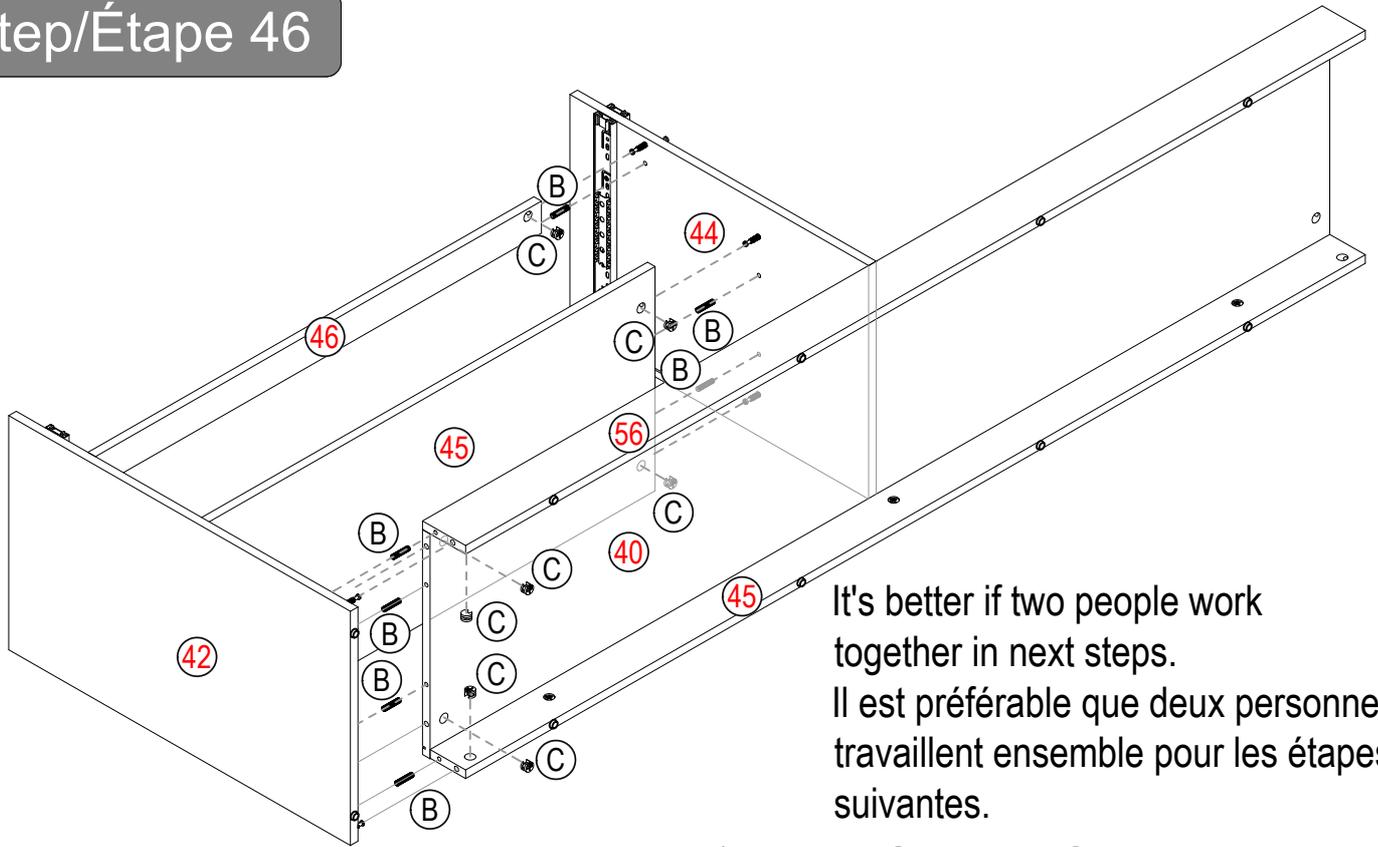
# Step/Étape 45



6*30(mm)Dowel (x6)	Cam Lock (x6)

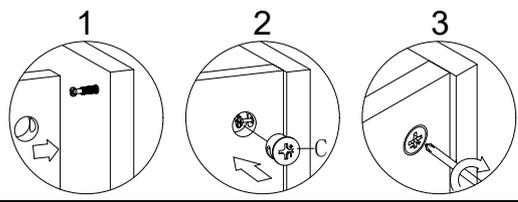


# Step/Étape 46

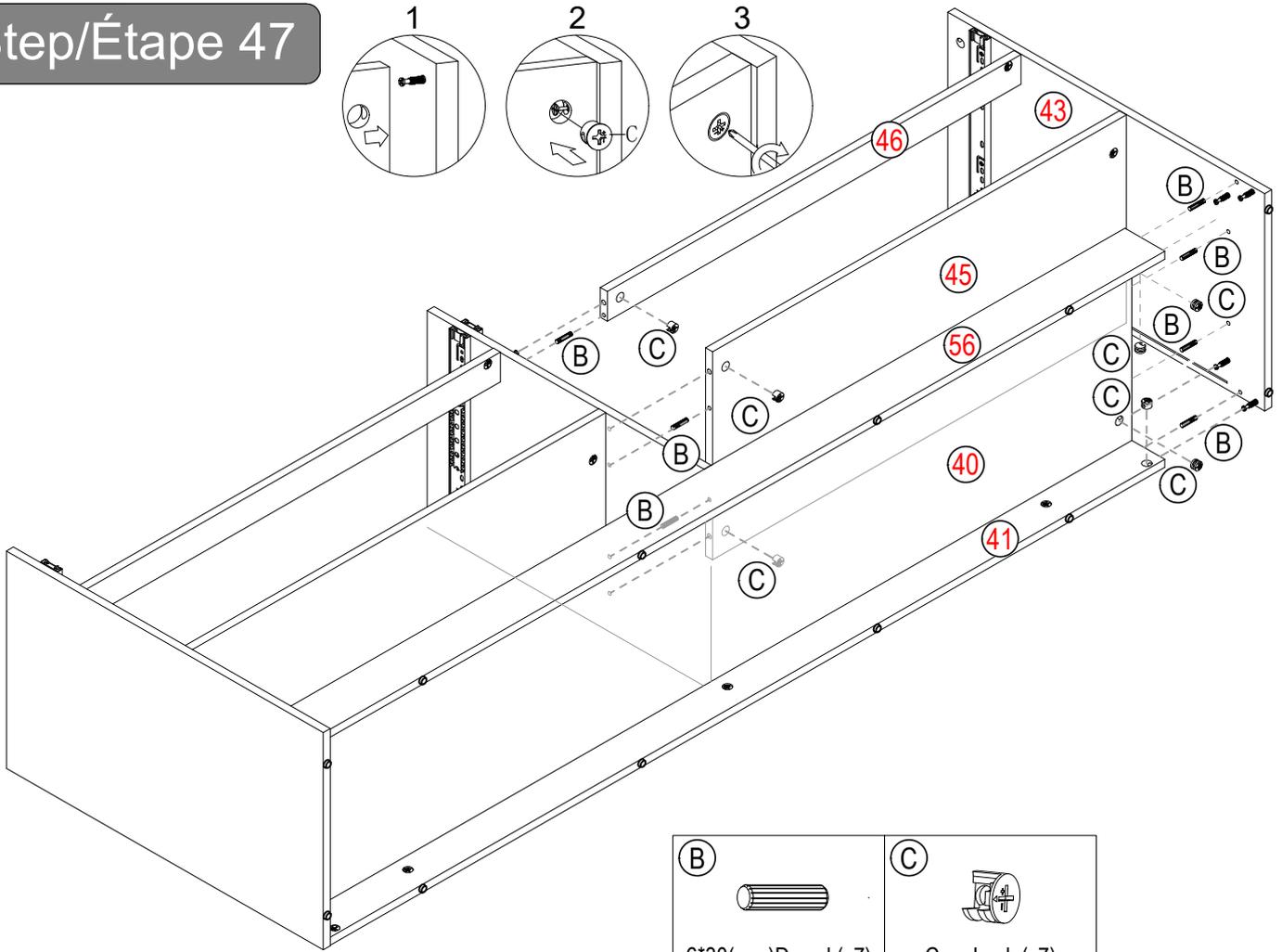
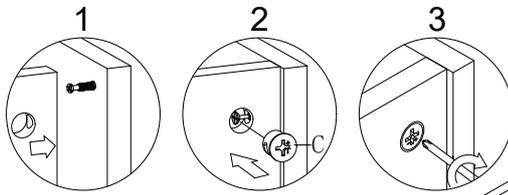


It's better if two people work together in next steps.  
 Il est préférable que deux personnes travaillent ensemble pour les étapes suivantes.

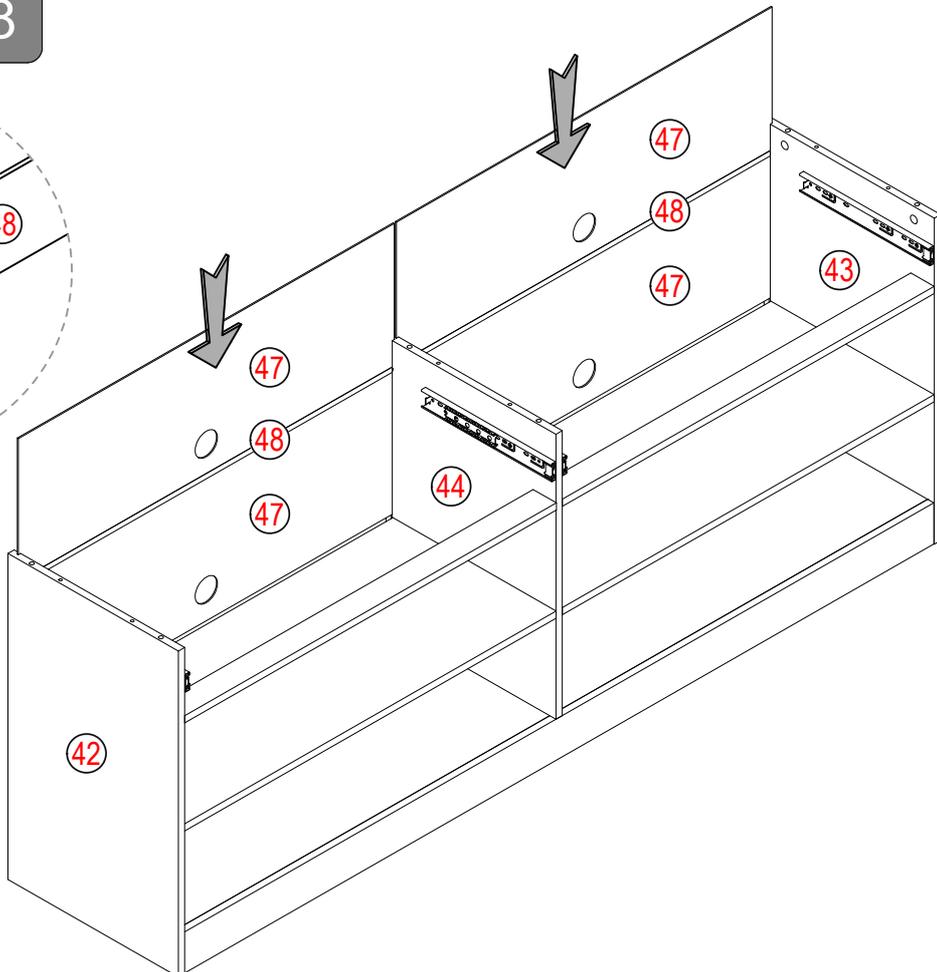
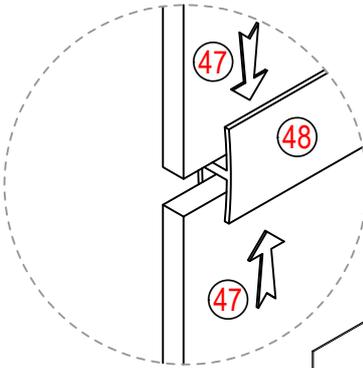
6*30(mm)Dowel (x7)	Cam Lock (x7)



# Step/Étape 47

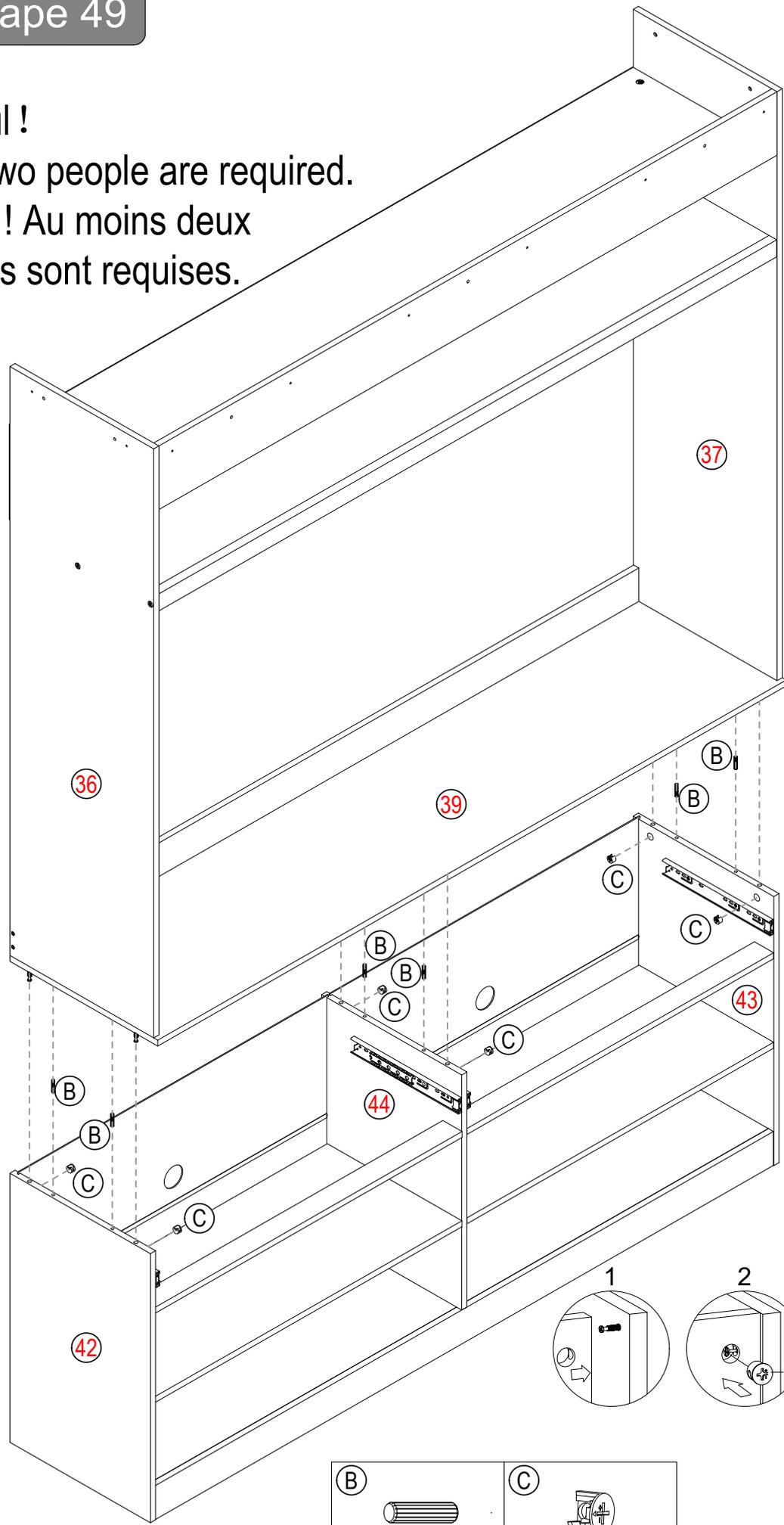


# Step/Étape 48



# Step/Étape 49

Be careful !  
At least two people are required.  
Attention ! Au moins deux  
personnes sont requises.

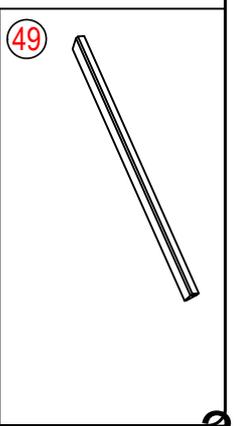
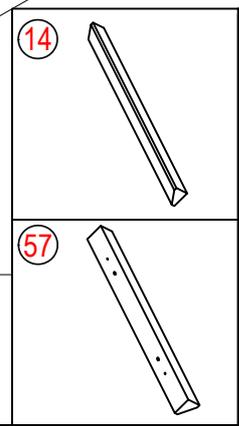
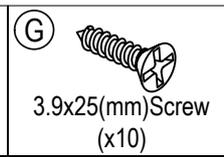
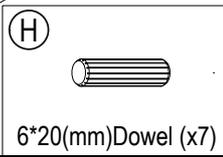
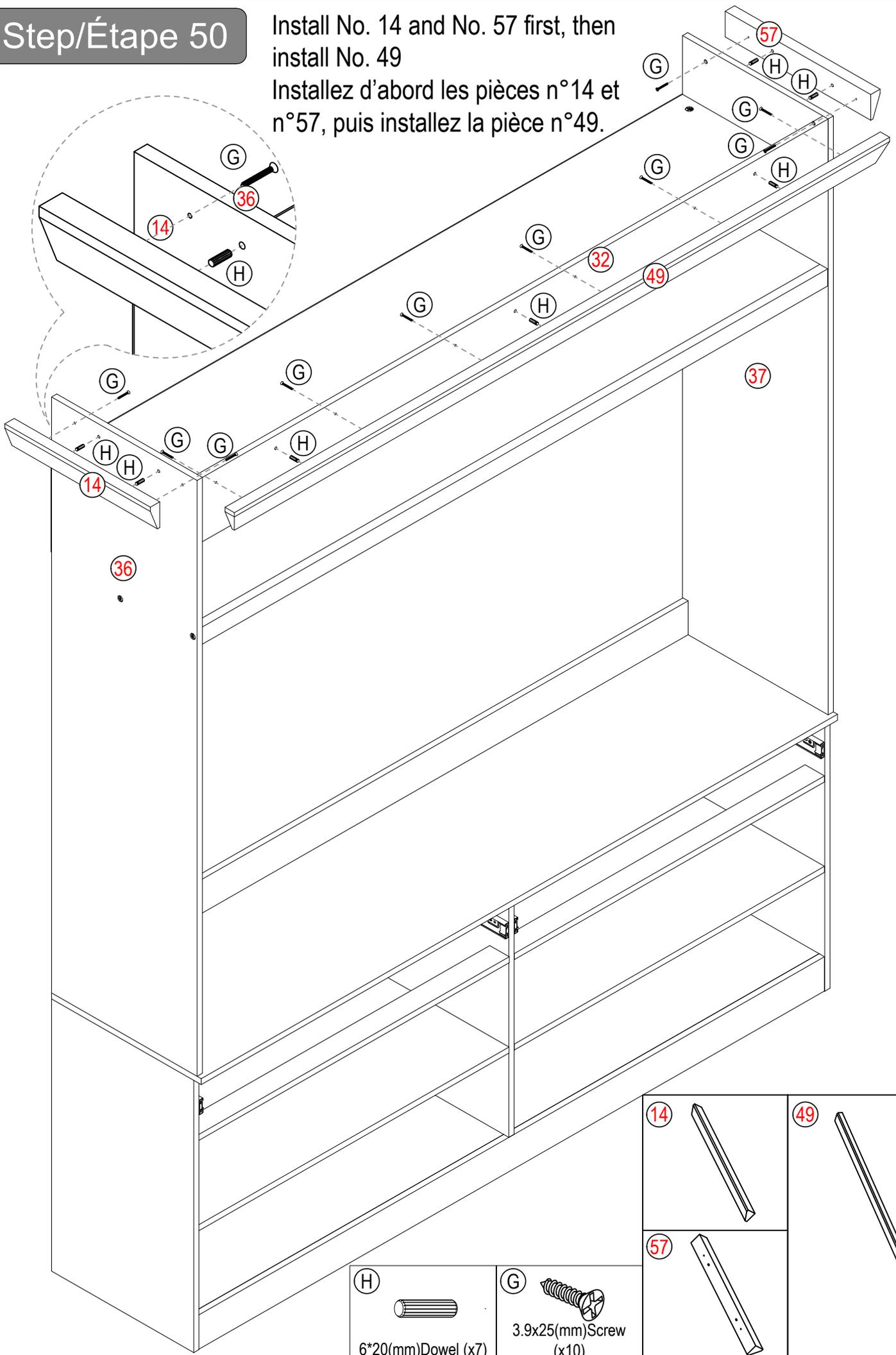


<p>(B)</p>  <p>6*30(mm)Dowel (x6)</p>	<p>(C)</p>  <p>Cam Lock (x6)</p>
--	---

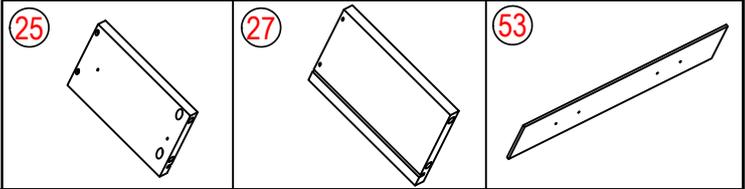
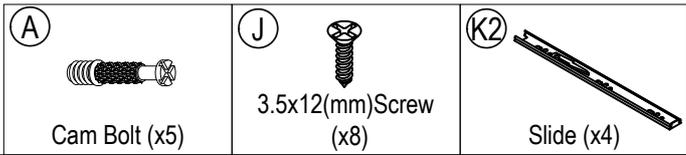
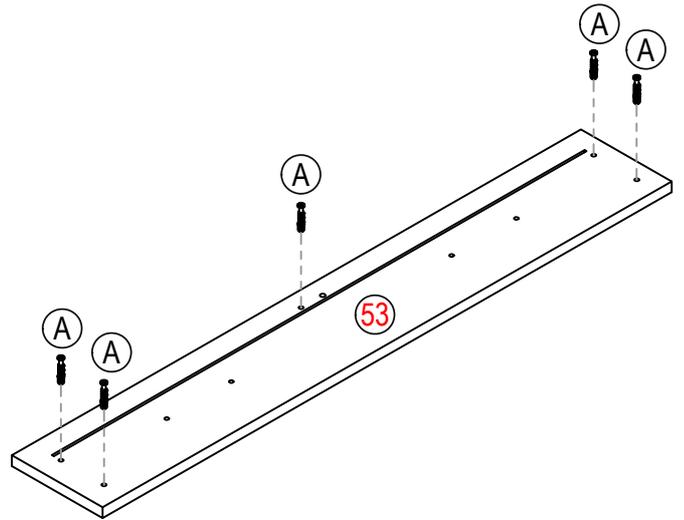
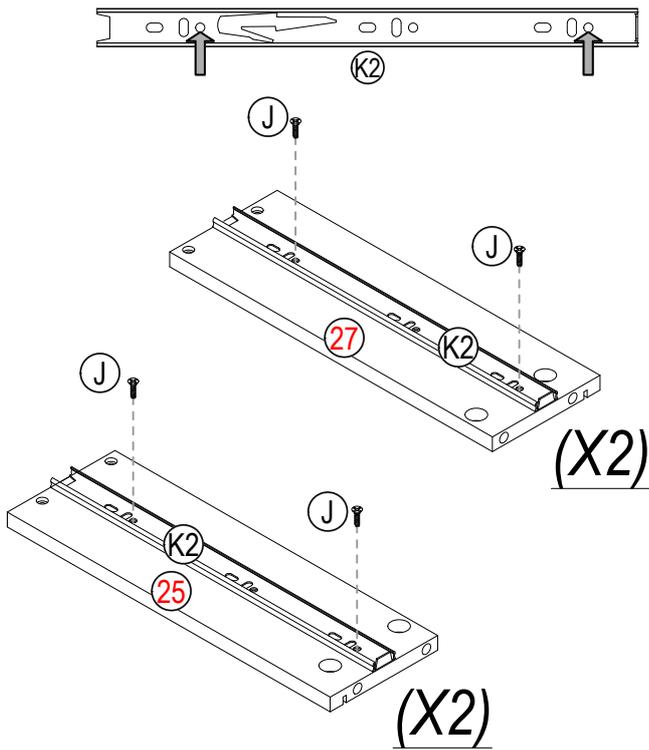
# Step/Étape 50

Install No. 14 and No. 57 first, then install No. 49

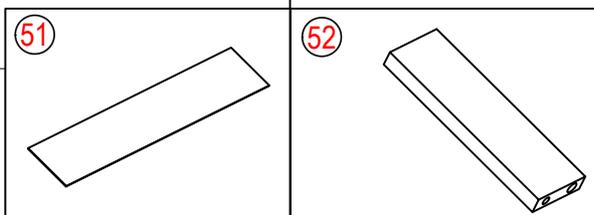
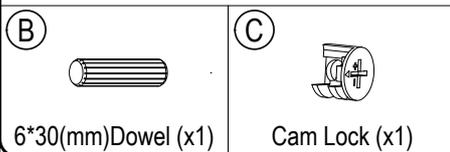
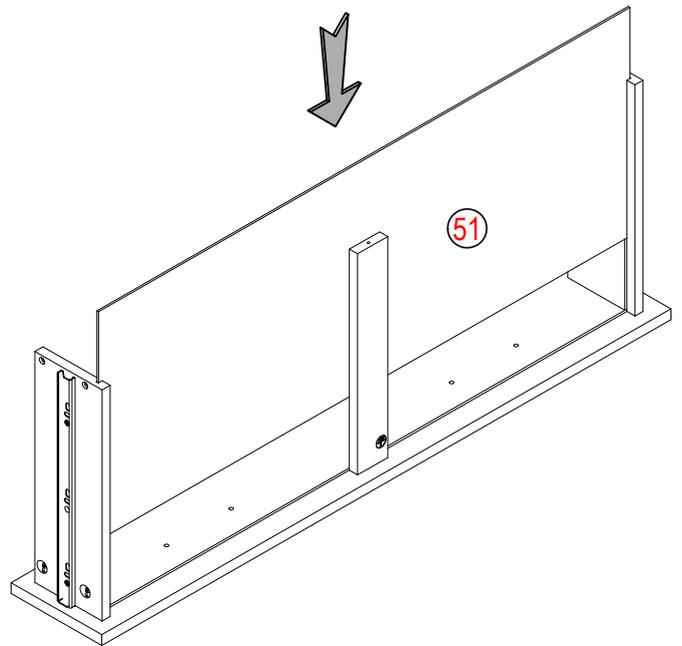
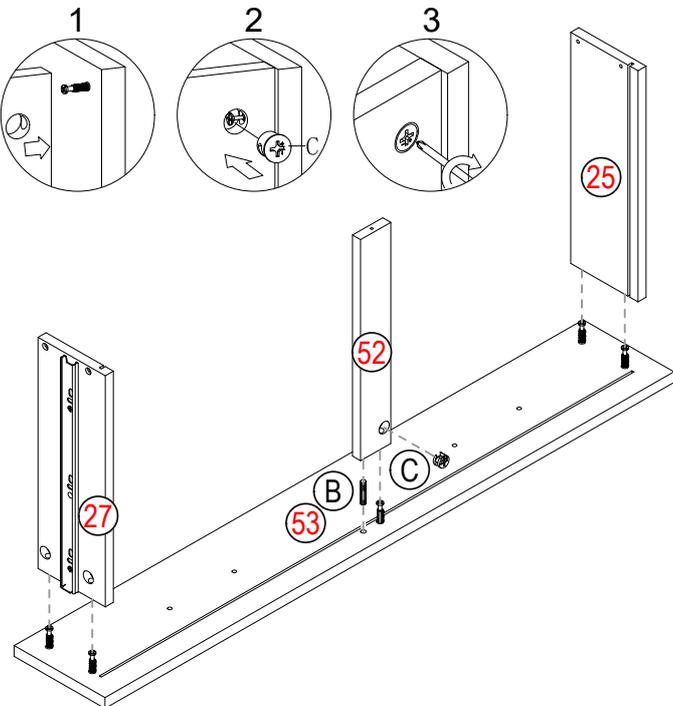
Installez d'abord les pièces n°14 et n°57, puis installez la pièce n°49.



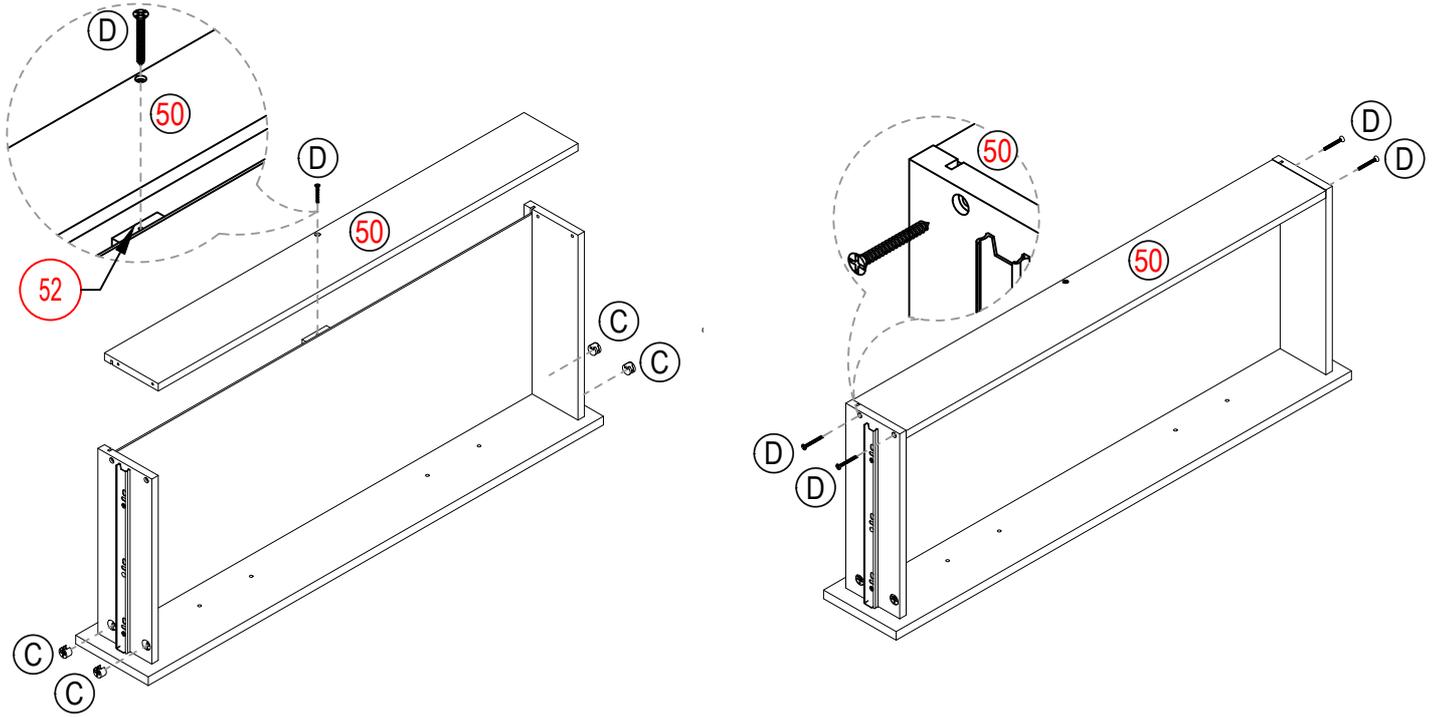
# Step/Étape 51



# Step/Étape 52



# Step/Étape 53



(C)



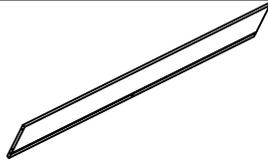
Cam Lock (x4)

(D)

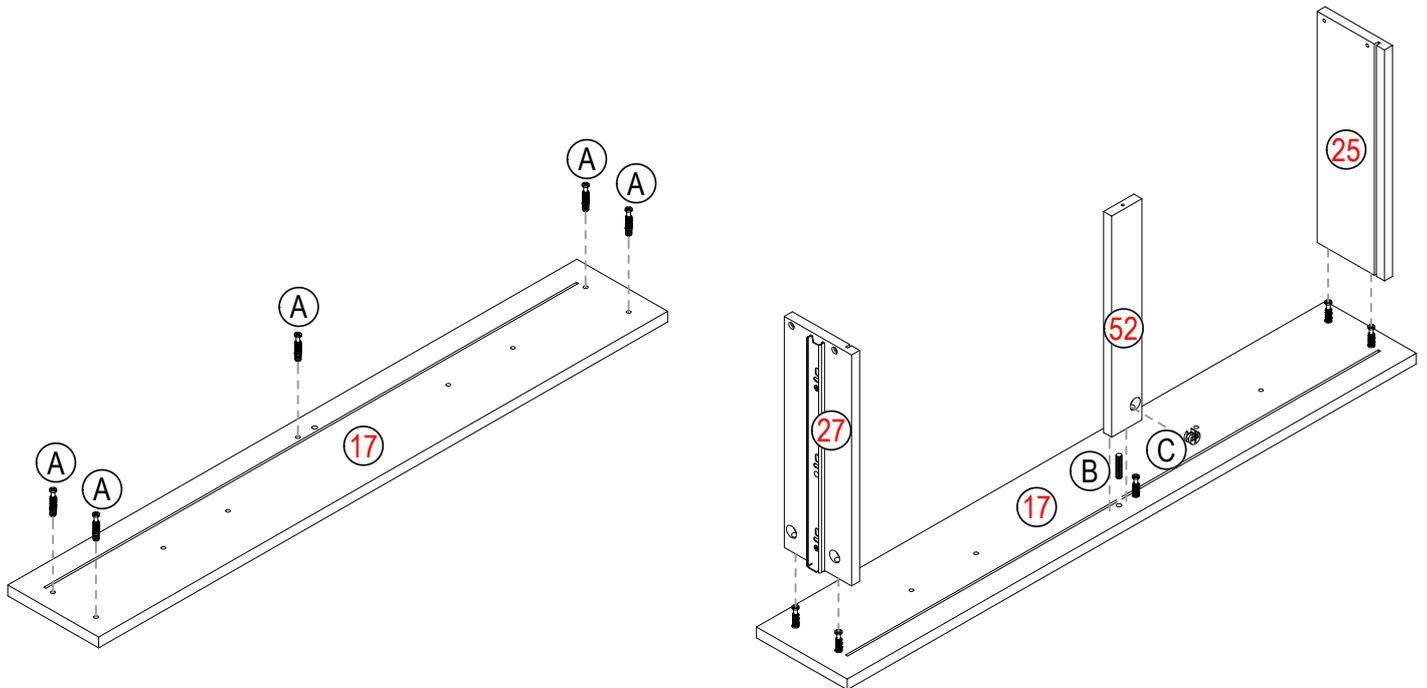


3.9x30(mm)Screw (x5)

(50)



# Step/Étape 54



(A)



Cam Bolt (x5)

(B)



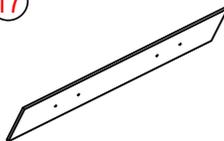
6\*30(mm)Dowel (x1)

(C)

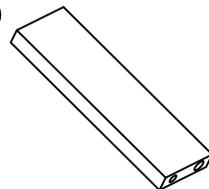


Cam Lock (x1)

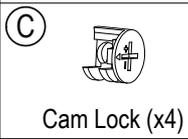
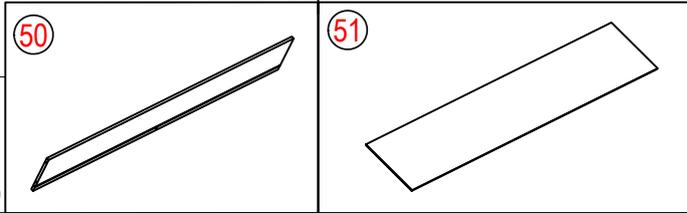
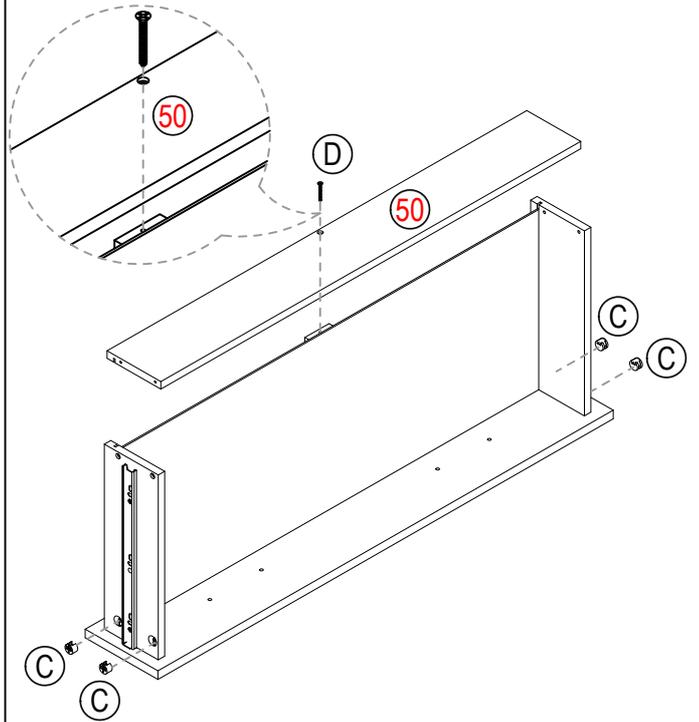
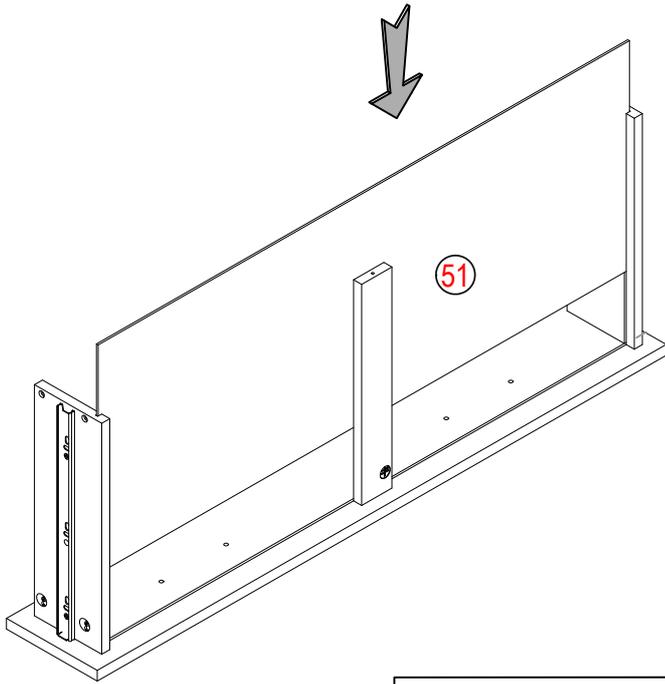
(17)



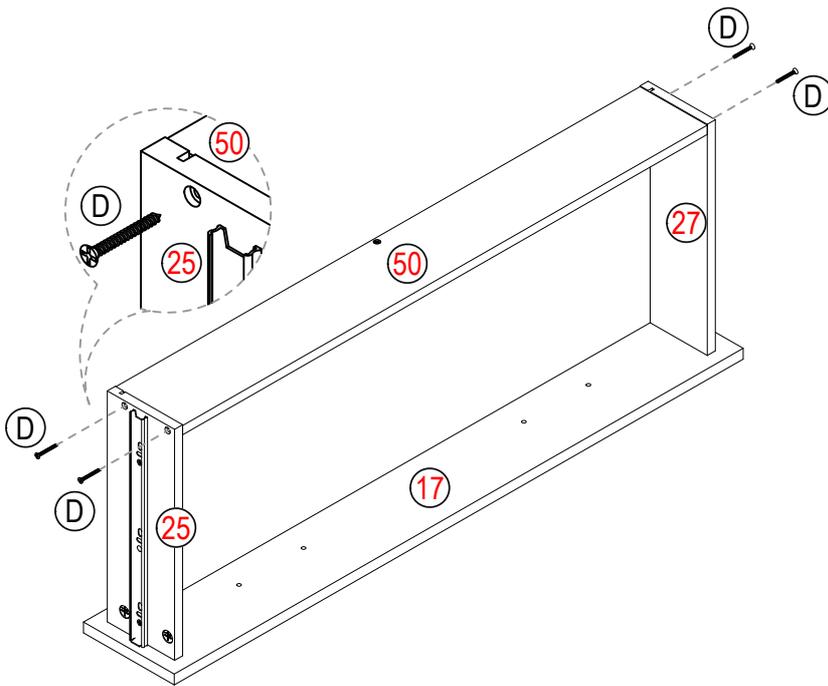
(52)



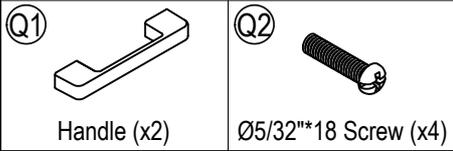
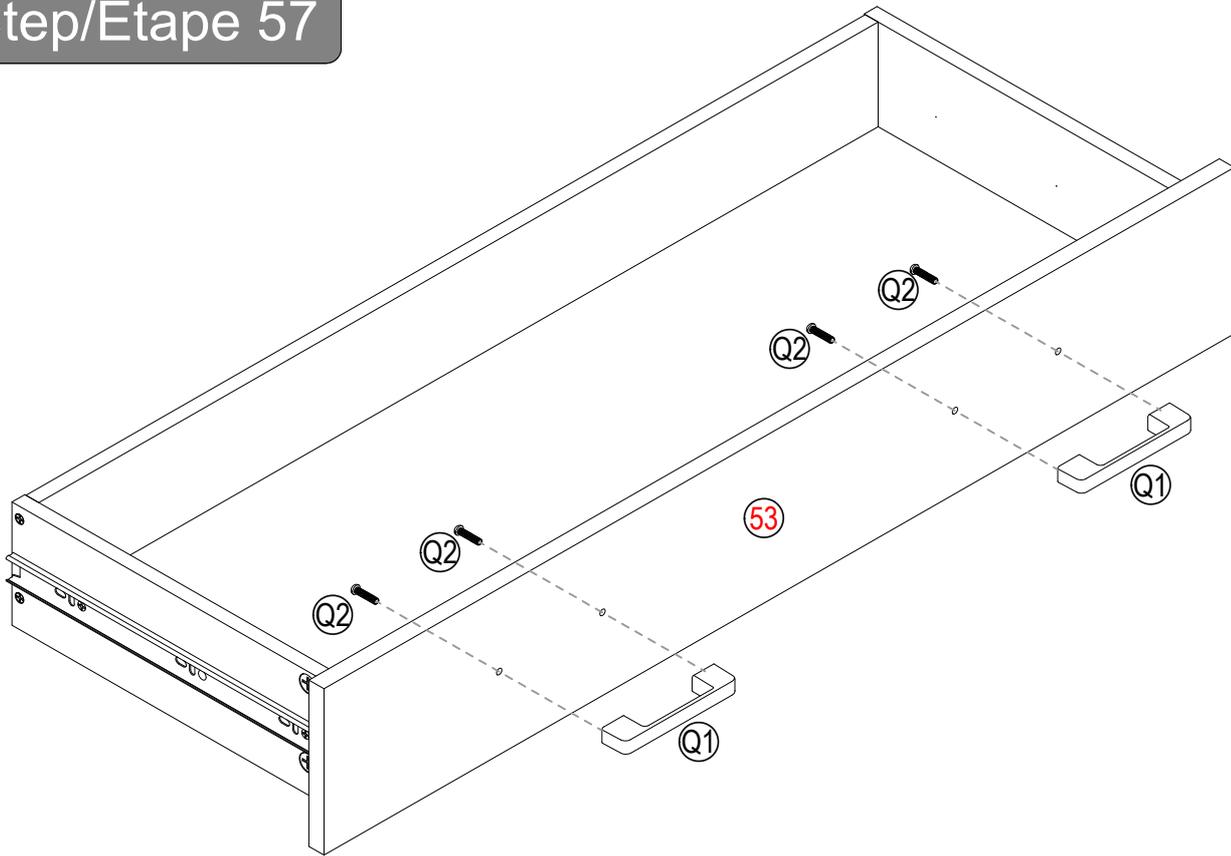
# Step/Étape 55



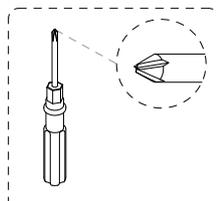
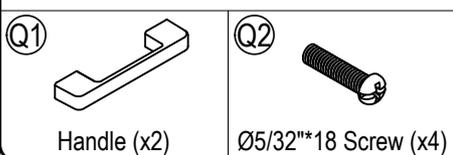
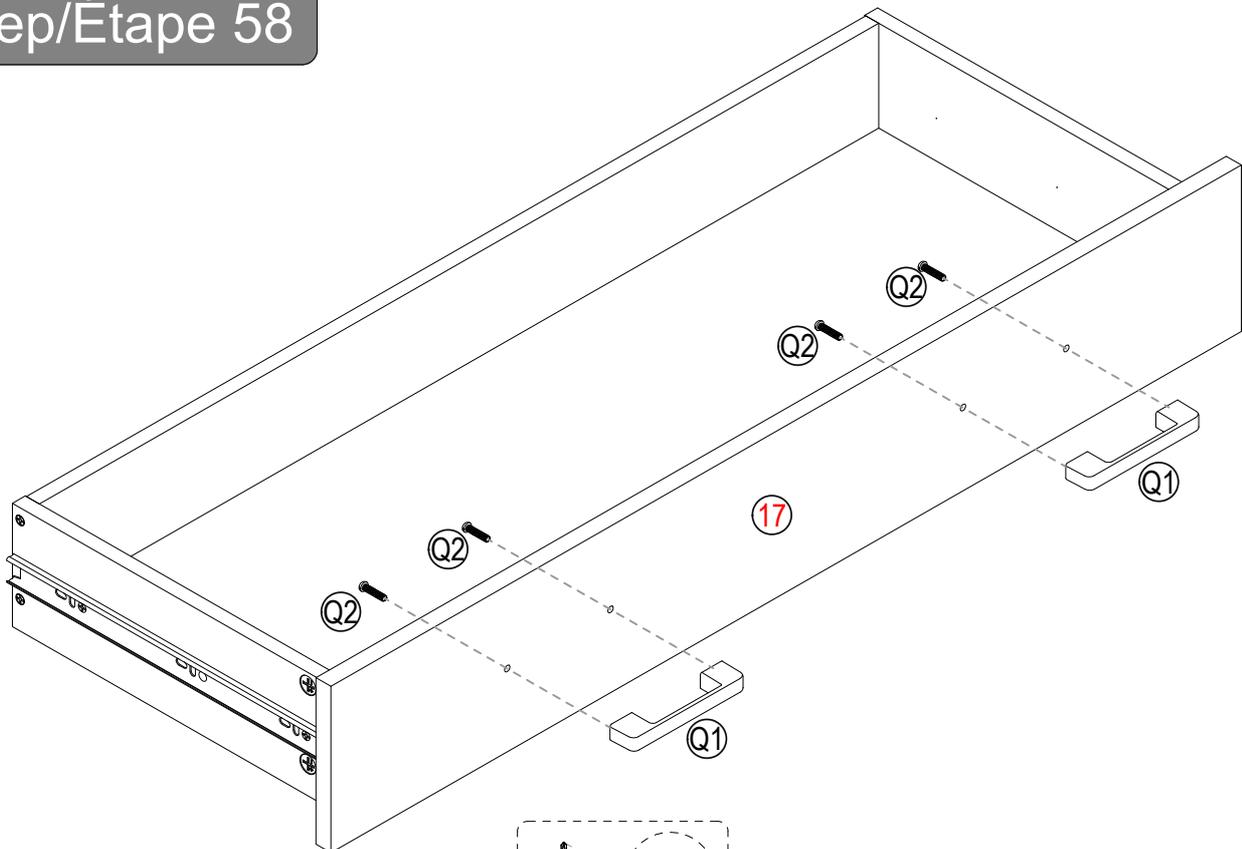
# Step/Étape 56



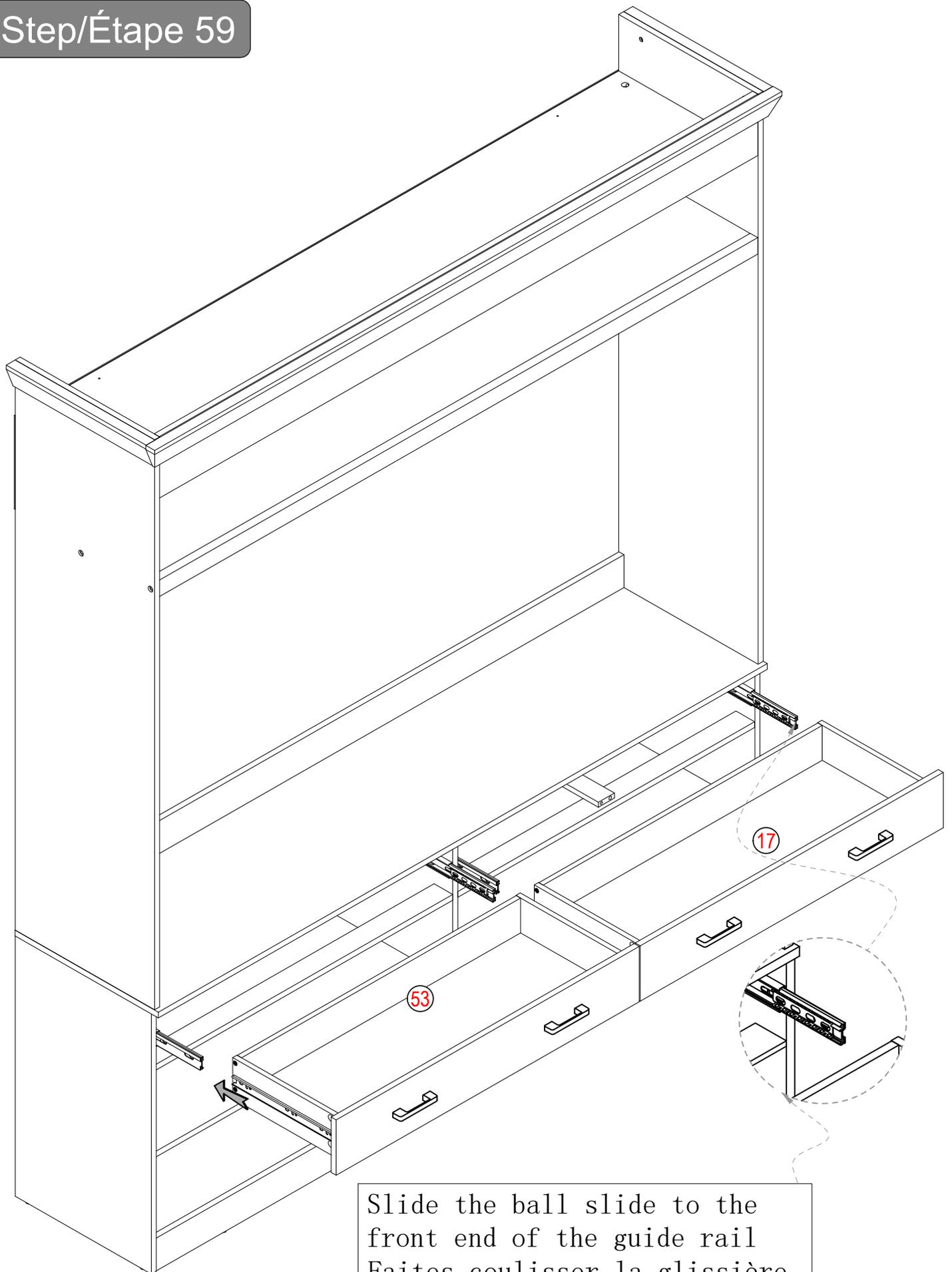
## Step/Étape 57



## Step/Étape 58

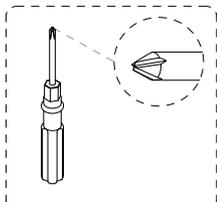
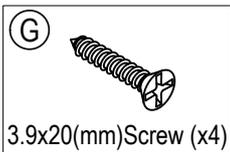
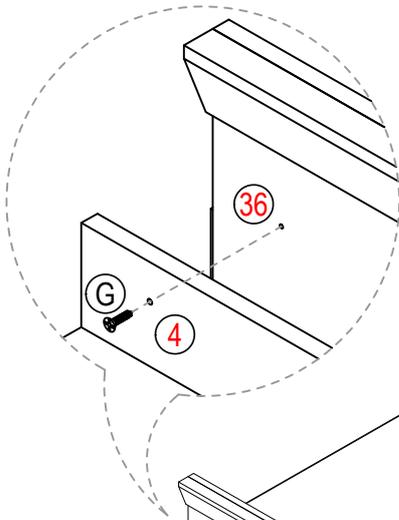
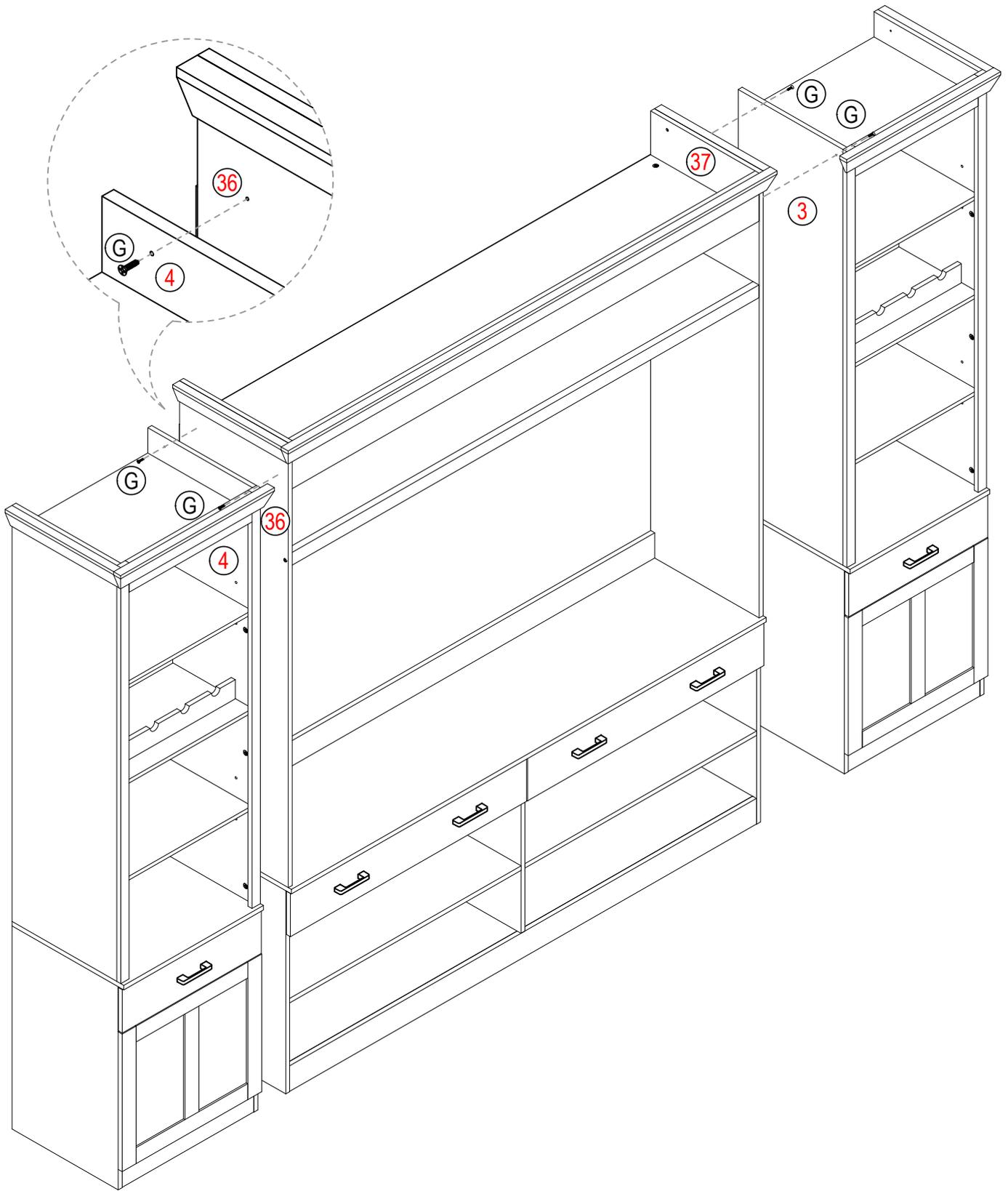


## Step/Étape 59

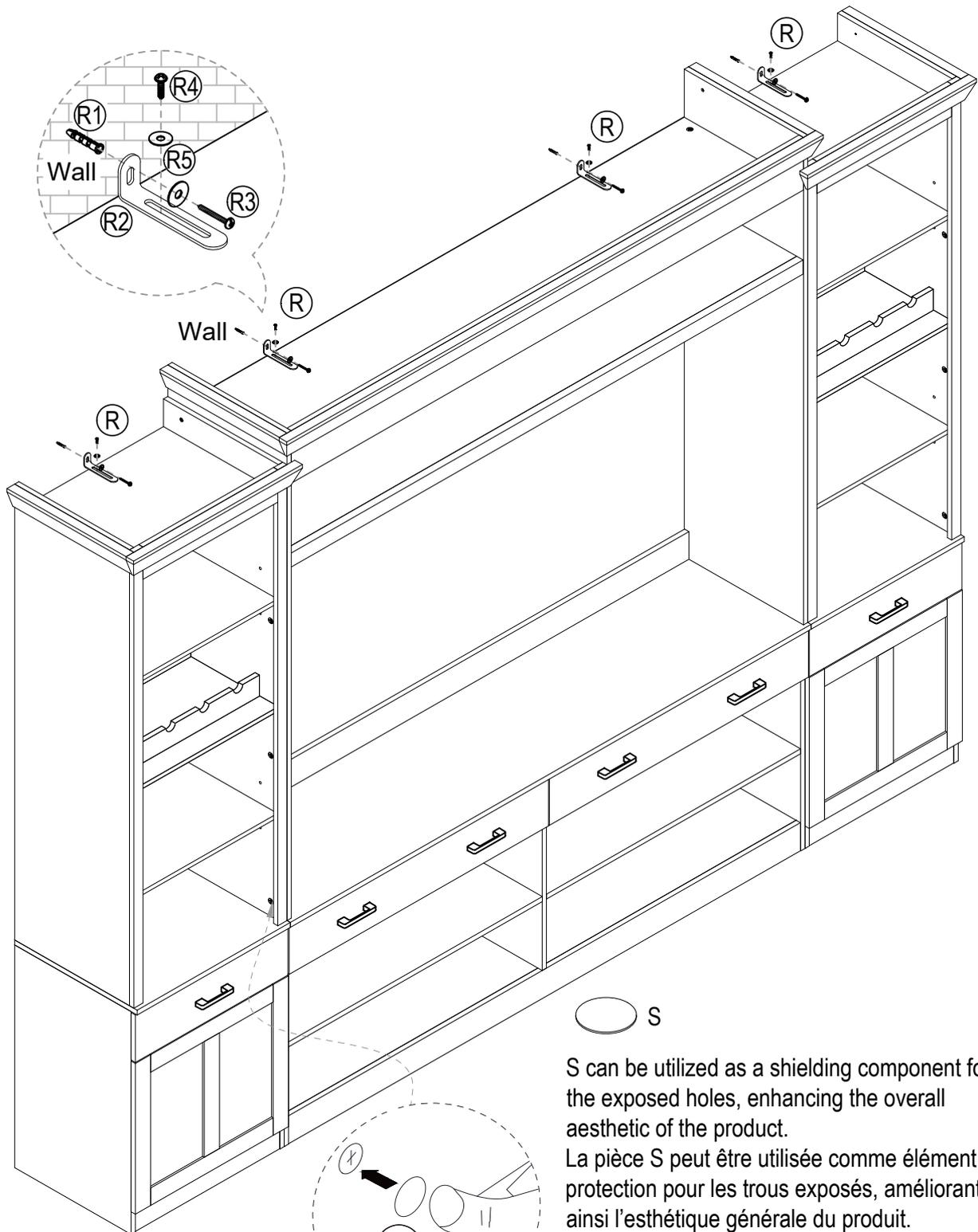
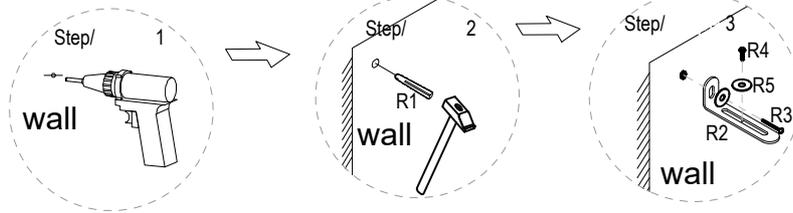


Slide the ball slide to the front end of the guide rail  
Faites coulisser la glissière à billes jusqu' à l' extrémité avant du rail de guidage.

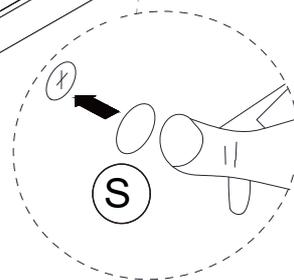
# Step/Étape 60



# Step/Étape 61



S can be utilized as a shielding component for the exposed holes, enhancing the overall aesthetic of the product.  
 La pièce S peut être utilisée comme élément de protection pour les trous exposés, améliorant ainsi l'esthétique générale du produit.



(R) Anti-tipping



R1(x4)



R2(x4)



R3(x4)



R4(x4)



R5(x4)

(S)



Sticker cover(x50)

# Finish-Finition

