

# DESK

Assembly Instructions - Please keep for future reference

N704P380671 / N704P380672



Two people are required to  
assemble and move this model.

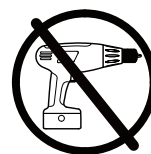
Important – Please read these instructions fully before starting assembly

# Safety and Care Advice

**Important – Please read these instructions fully before starting assembly**

- Check you have all the components and tools listed on the following pages.
- Remove all fittings from the plastic bags and separate them
- Keep children and pets away from the installation area, which may cause choking if small parts are swallowed.
- Make sure you have enough space to layout the parts before

- Do not stand or apply weight to the product during assembly. This may cause damage.



- Assemble the item as close to its final position (in the same room) as possible.

- Assemble on a soft level surface to avoid damage to the unit or floor.

- It's easier for two people to assemble the parts together.

- To reduce the likelihood of damage to your product, make sure your power drill is set to a low torque setting.

## Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.

- Check for loose screws on this unit from time to time.

- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

## Handy Hints

- Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts

- Regularly check and ensure that all bolts and fittings are correctly tightened.

## **WARNING** In order to help prevent overturning – please follow these instructions

To help prevent product toppling over please follow the below steps:-

Use the anti tip strap or wall fixing method provided (if applicable).  
Do not allow children to climb or hang on the furniture.  
Do not open more than one drawer at a time.  
Do not place heavy items in the top drawers.  
Do not place heavy items on top of the furniture, unless the furniture has been designed for this purpose.

please note that only the anti tip strap is provided.

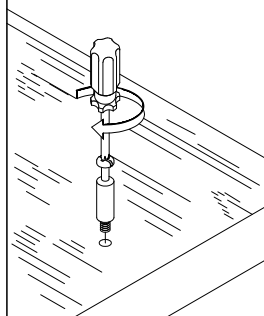
You will need to provide wall plugs and screws applicable for your wall type.

# Using Camlocks

## Step 1

Connect the male camlock as directed in the assembly instructions using a screwdriver.

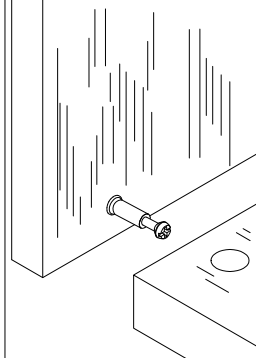
1 DO NOT OVER TIGHTEN.



## Step 2

Push the male camlock into the entry hole.

2

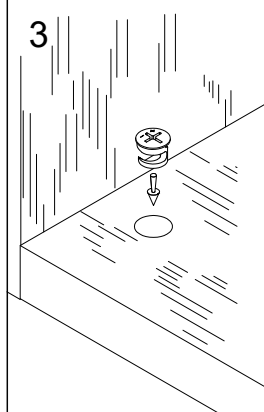


## Step 3

Insert the female camlock as shown in the instruction.

Note: ensure that the arrow on the top of the camlock points towards the entry hole for the male camlock.

3



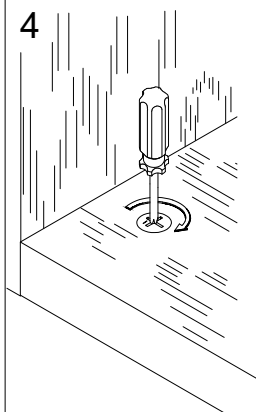
## Step 4

Turn the female camlock clockwise with a screwdriver.

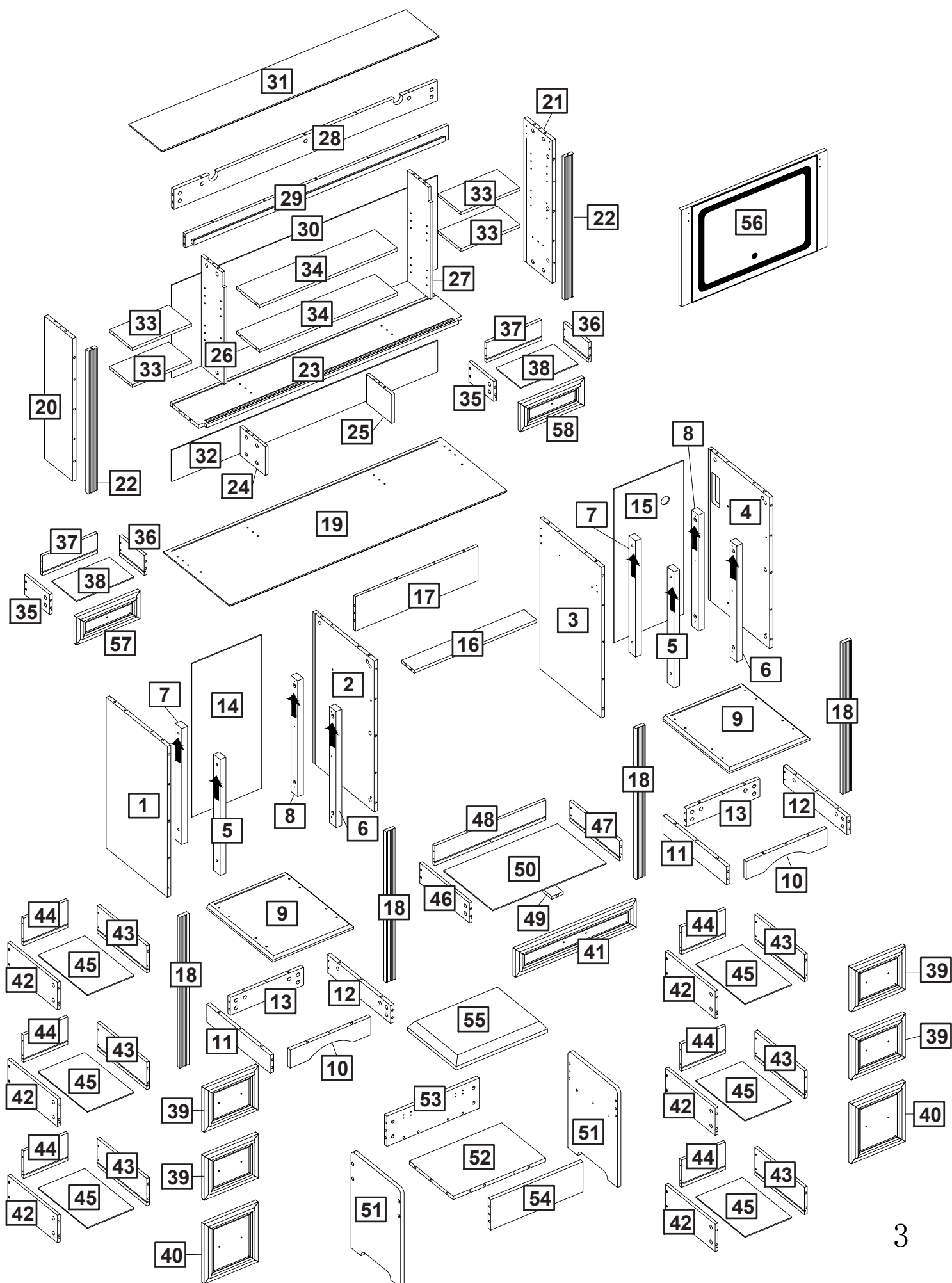
You should feel a click when the camlock is locked in place.

The joint is now secure.

4

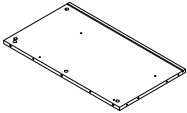
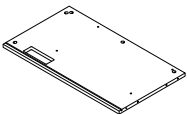
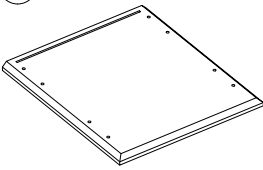

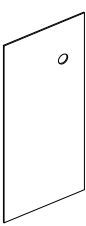
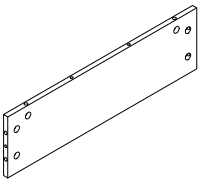
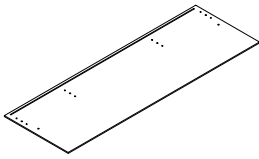
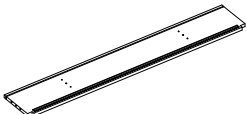


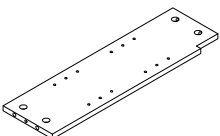
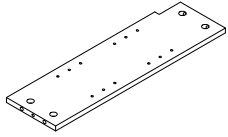
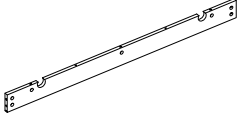
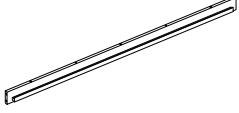
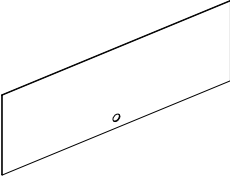
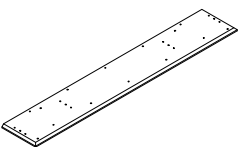
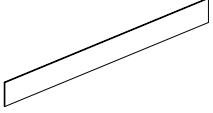
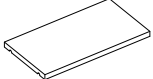
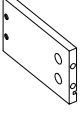
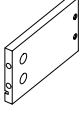
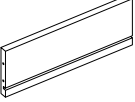
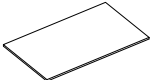
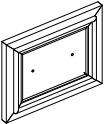
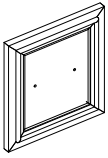
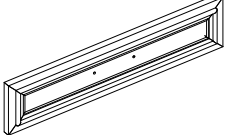
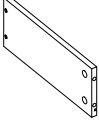
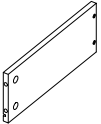

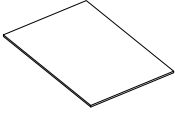
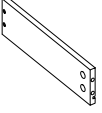


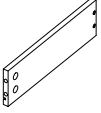
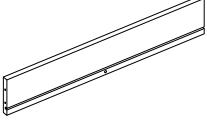
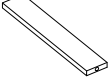
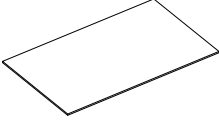
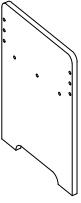
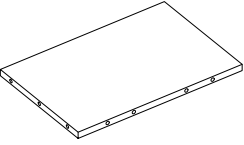
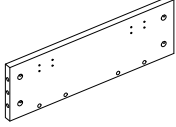
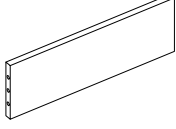
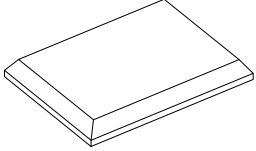
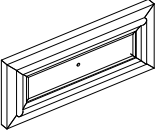
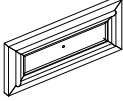
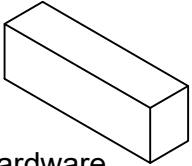
# Assembly Instructions



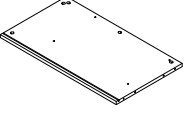
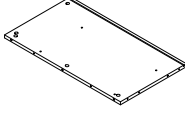
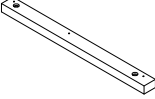
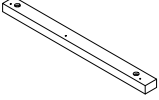
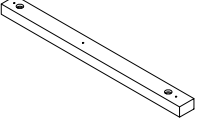
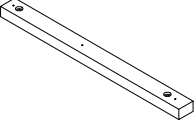
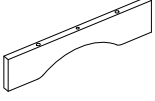
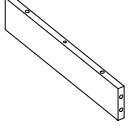
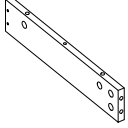
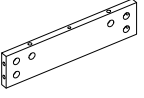
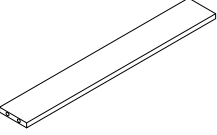
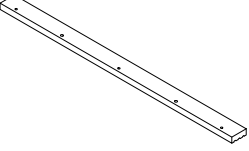
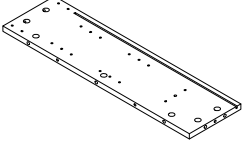
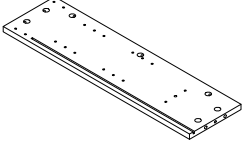
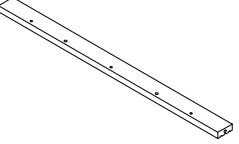
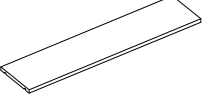
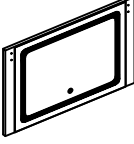


# Part List: N704P380671

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 1 PC	 1 PC	 1 PC	 1 PC	 1 PC
 1 PC	 1 PC	 1 PC	 1 PC	 1 PC
 1 PC	 1 PC	 4 PCS	 2 PCS	 2 PCS
 2 PCS	 2 PCS	 4 PCS	 2 PCS	 1 PC
 6 PCS	 6 PCS	 6 PCS	 6 PCS	 1 PC

 1 PC	 1 PC	 1 PC	 1 PC	 2 PCS
 1 PC	 1 PC	 1 PC	 1 PC	 1 PC
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


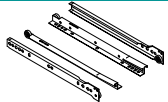


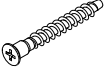



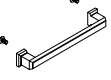







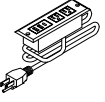




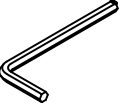
## Part List: N704P380672

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 2 PCS	 2 PCS	 2 PCS	 2 PCS	 2 PCS
 1 PC	 4 PCS	 1 PC	 1 PC	 2 PCS
 2 PCS	 1 PC			

# Hardware list: N704P380671

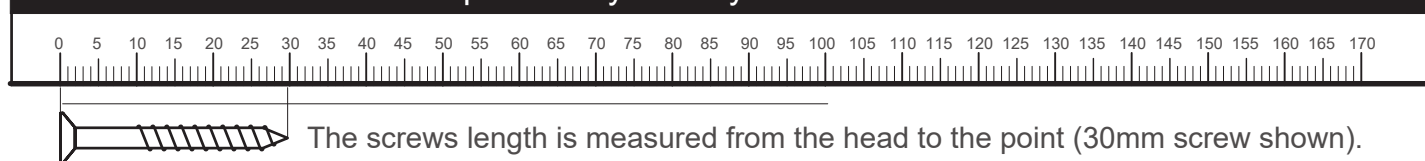
Please check you have all the panels listed below

**Note:** The quantitie below are the correcet amount to complete the assembly. In some cases more fittings may be supplied than are required.

<b>A</b>  Male Camlock x 155	<b>B</b>  Female Camlock x 155	<b>C</b>  Dowel x 72
<b>D</b>  Drawer slider 12" x 7	<b>E</b>  4*30mm Screw x 37	<b>F</b>  3*12mm Screw x 58
<b>G</b>  5*40mm Screw x 8	<b>H</b>  Hinge x 2	<b>I</b>  Shelf Support Pin x 24
<b>J</b>  Handle & Fixings x 2	<b>K</b>  Handle & Fixings x 7	<b>L</b>  Pulley x 2
<b>M</b>  Plate x 2	<b>N</b>  4*14mm Screw x 8	<b>O</b>  3*16mm Screw x 24
<b>P</b>  Plasticwedge x 24	<b>Q</b>  Ø20 Sticker x 113	<b>R</b>  Wall Fixing Pack x 2
<b>S</b>  Socket x 1	<b>T</b>  3.5*14mm Screw x 12	<b>U</b>  6*25mm Screw x 16
<b>V</b>  6*40mm Screw x 8	<b>W</b>  10*10mm Screw x 8	<b>X</b>  M4 x 1

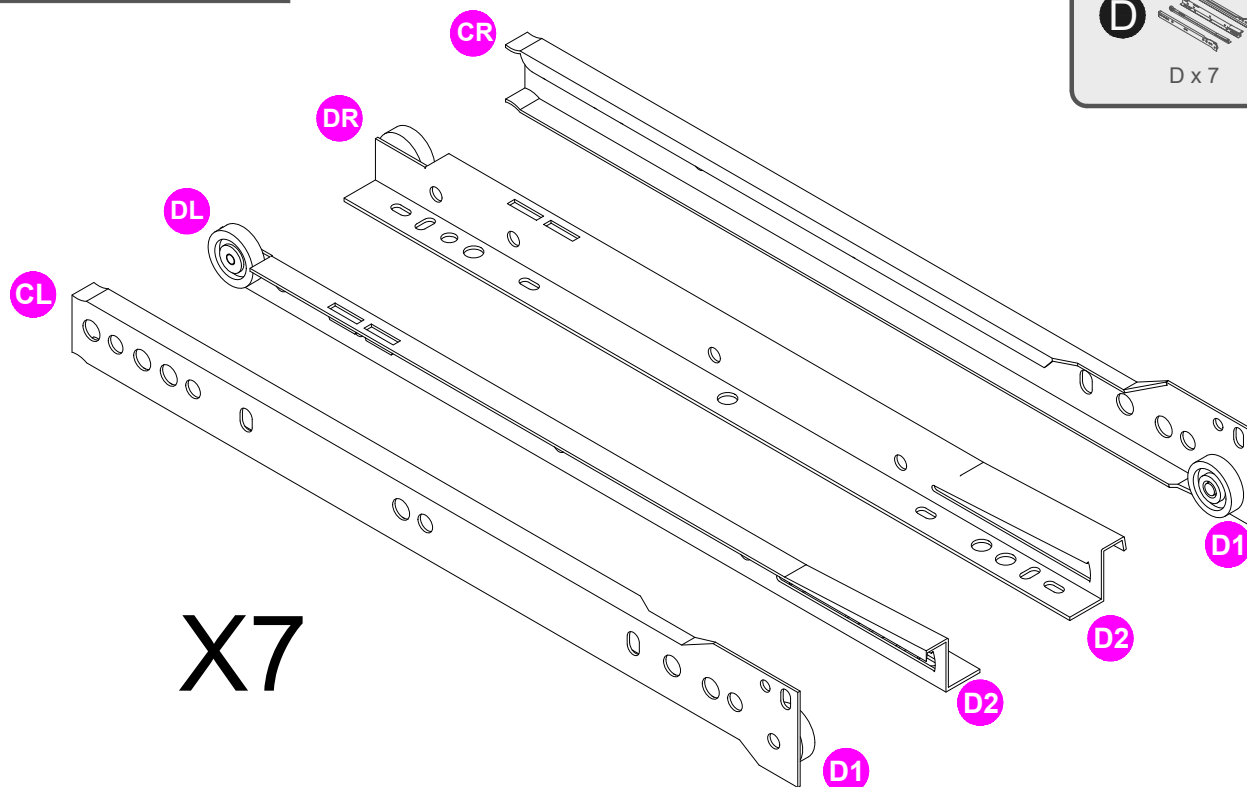


Ruler - Use this ruler to help correctly identify the screws

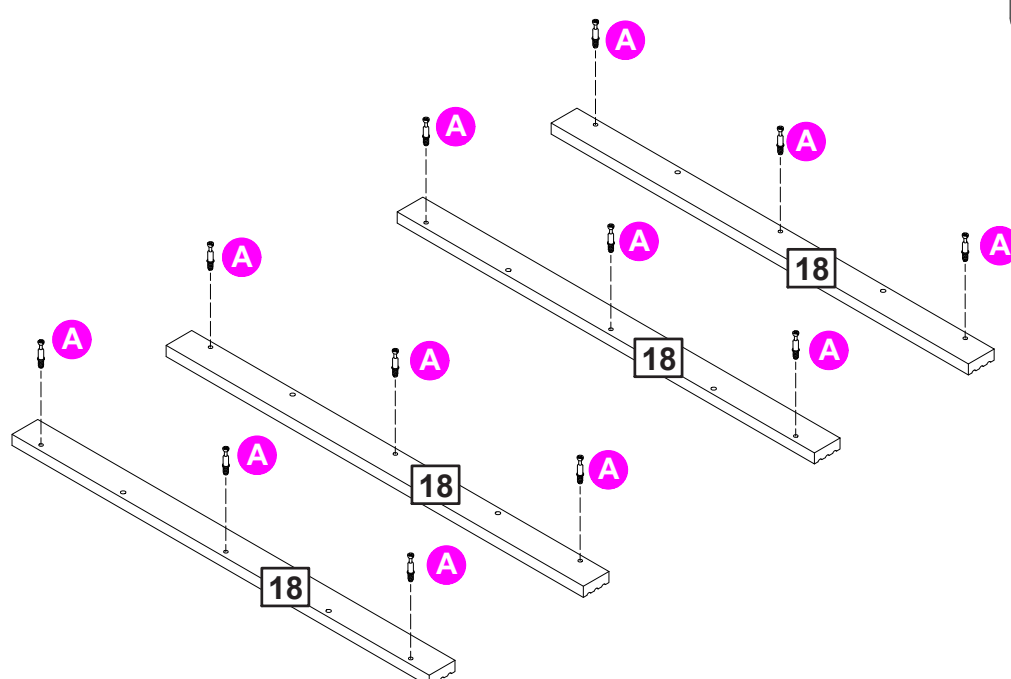


# Assembly Instructions

## Step 1



## Step 2



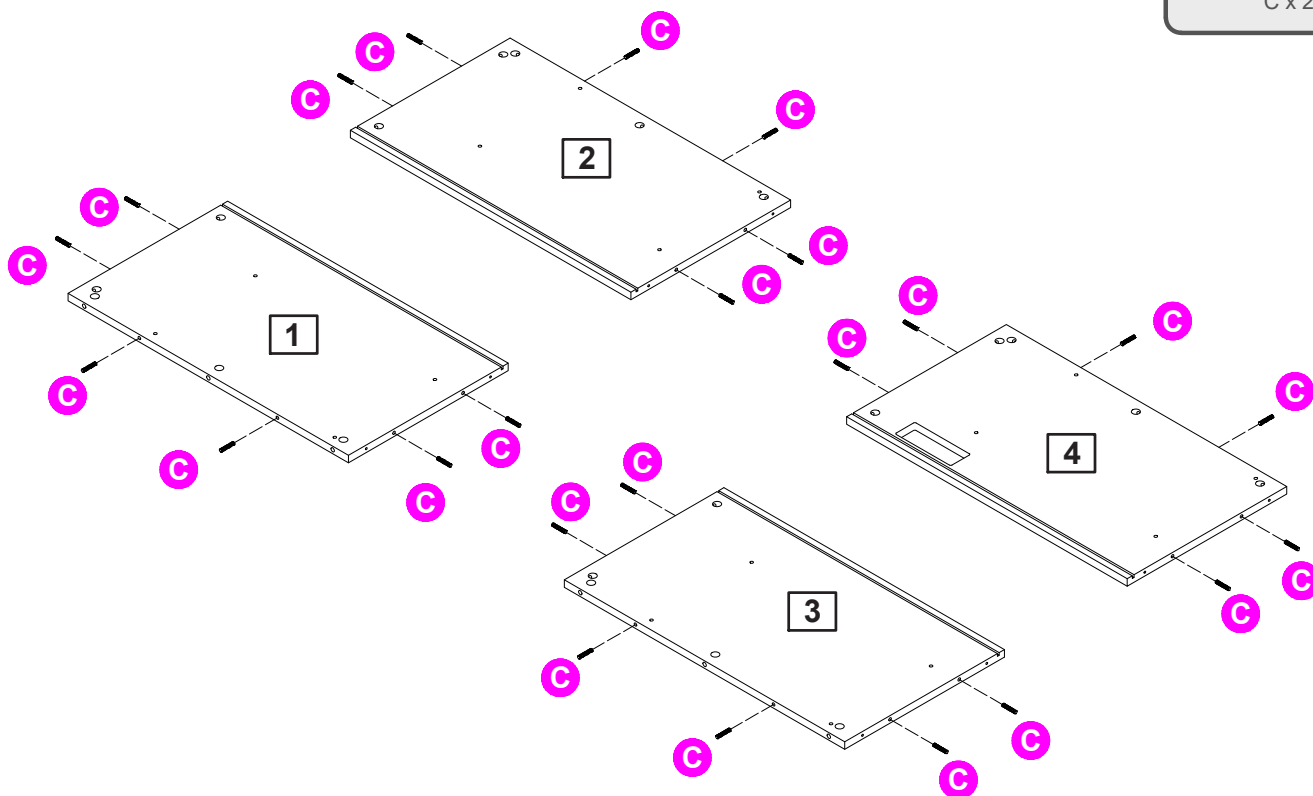
# Assembly Instructions

## Step 3

C



C x 24

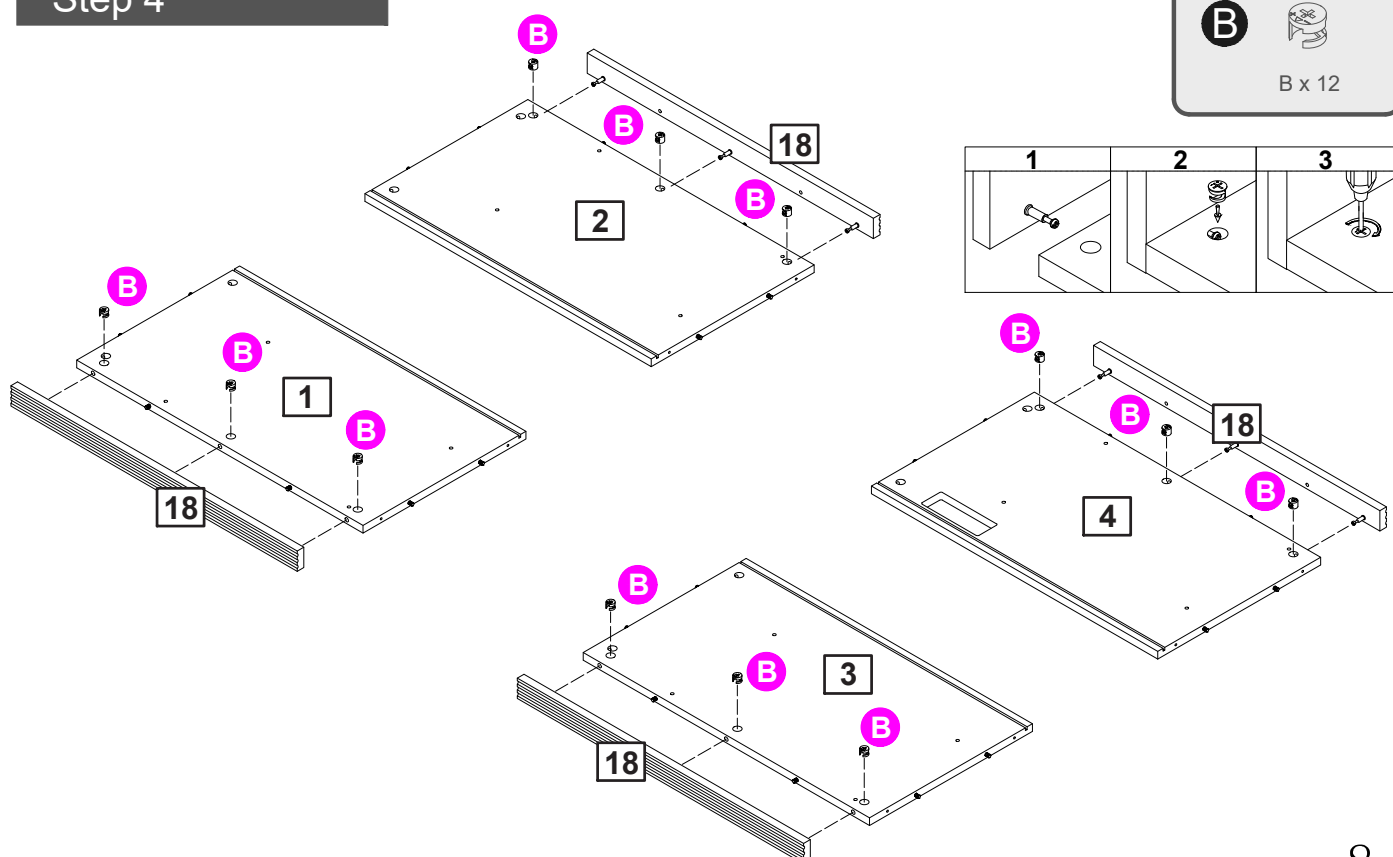


## Step 4

B

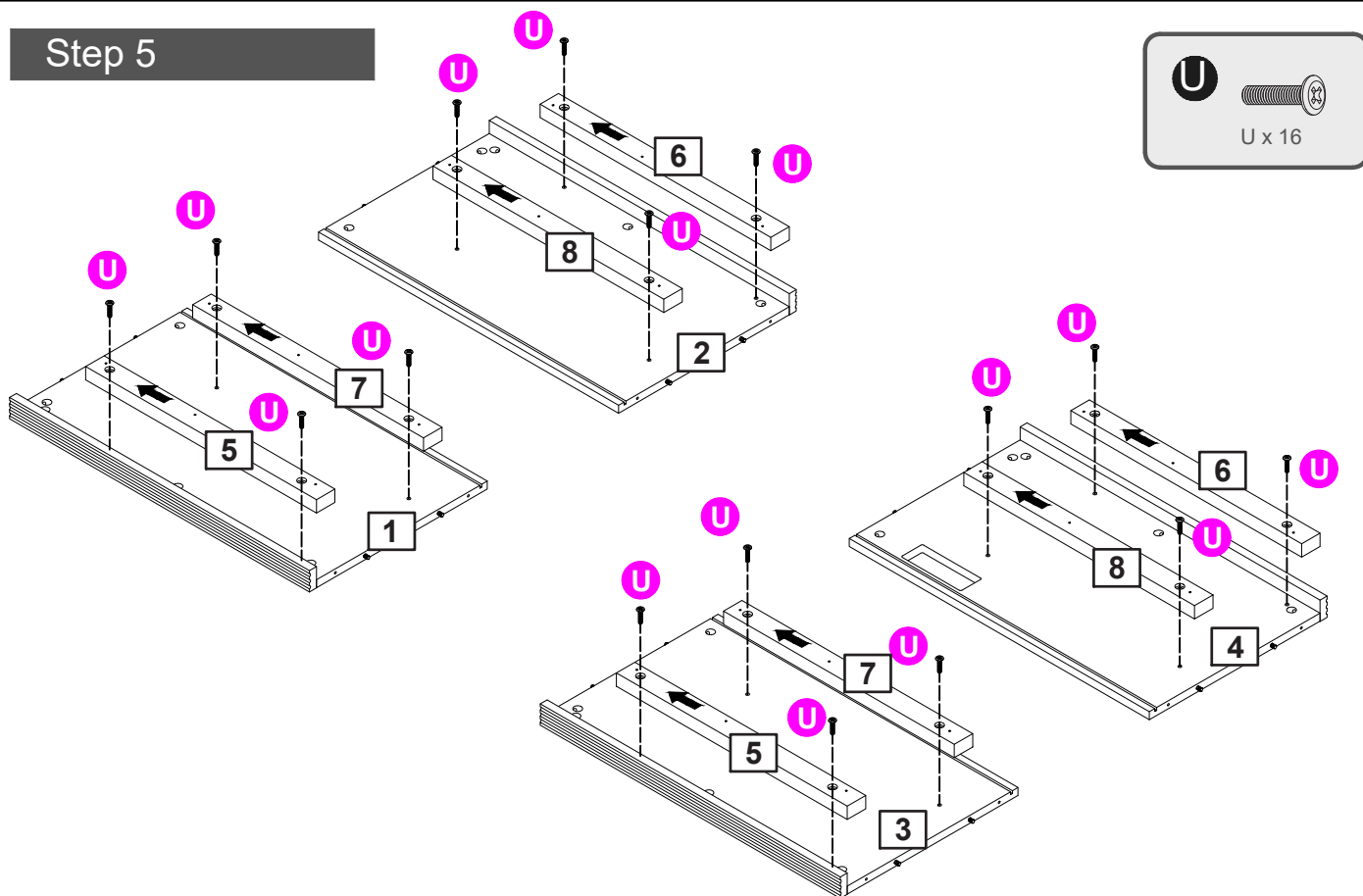


B x 12

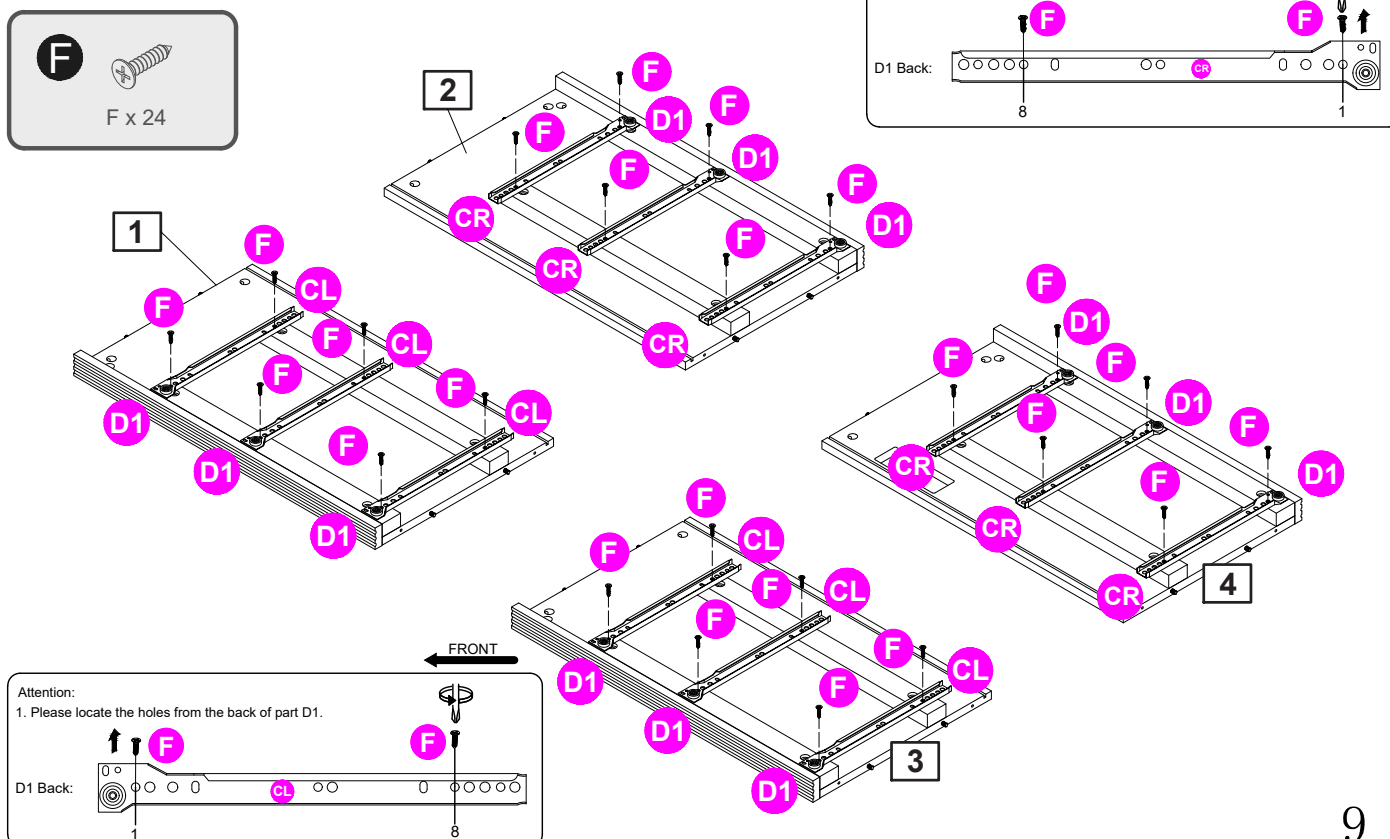


# Assembly Instructions

## Step 5

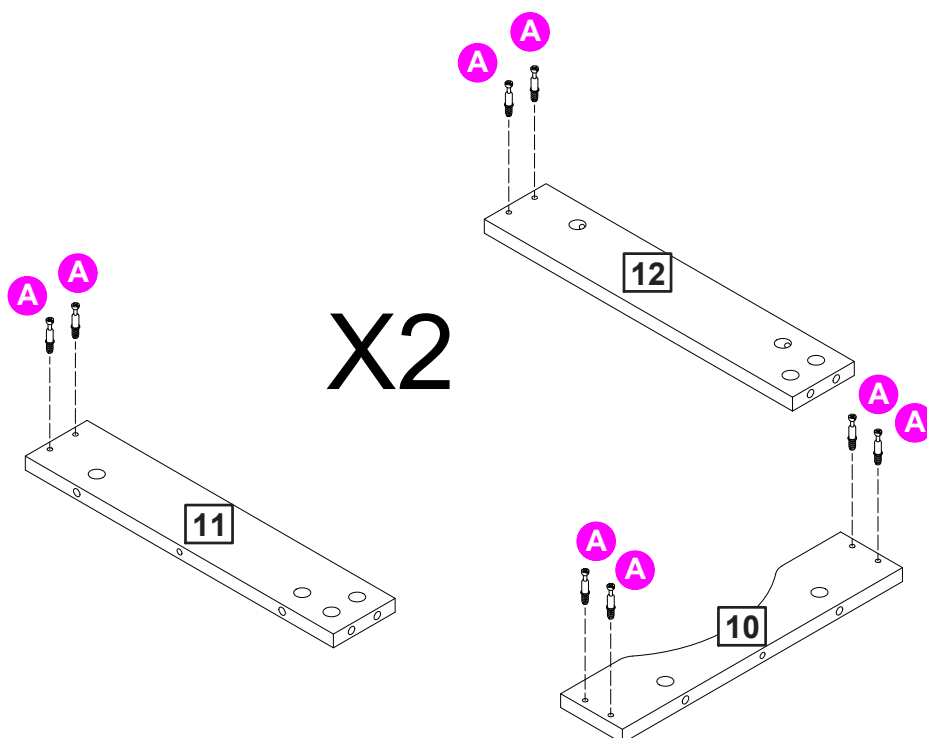


## Step 6

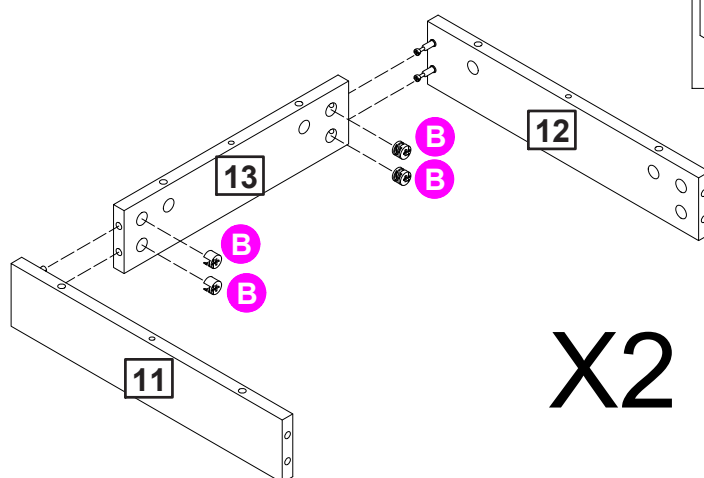
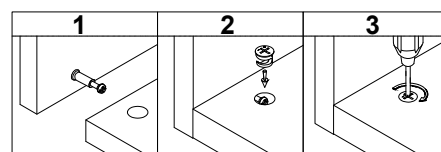


# Assembly Instructions

## Step 7



## Step 8



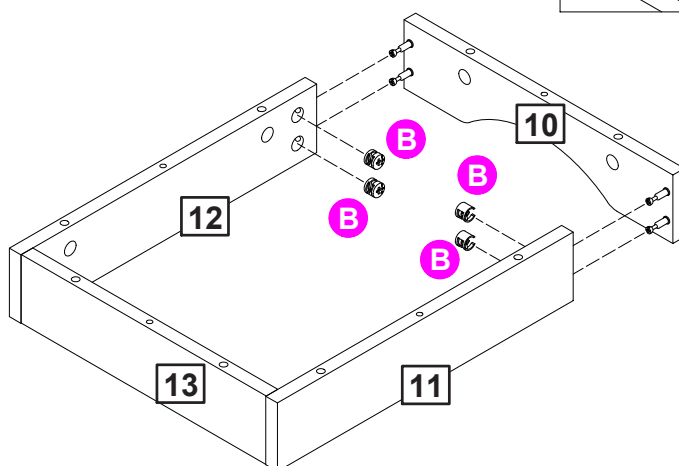
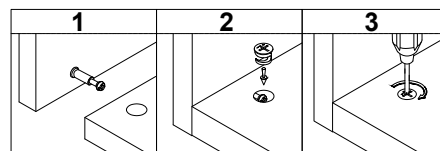
# Assembly Instructions

## Step 9

**B**



B x 8



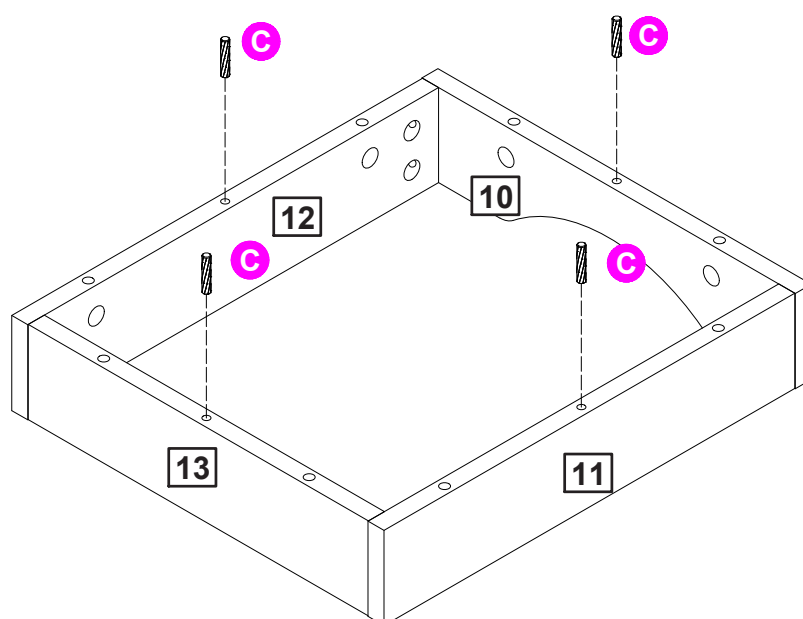
X2

## Step 10

**C**



C x 8

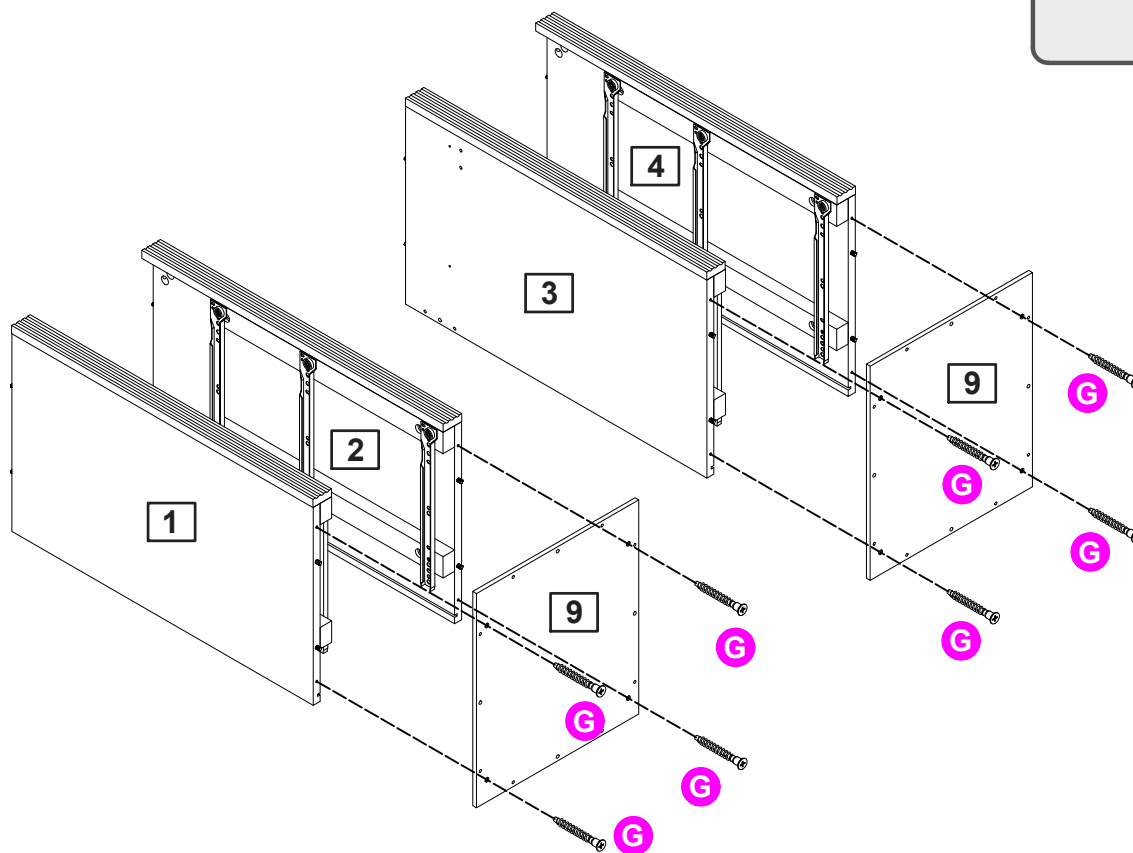


X2

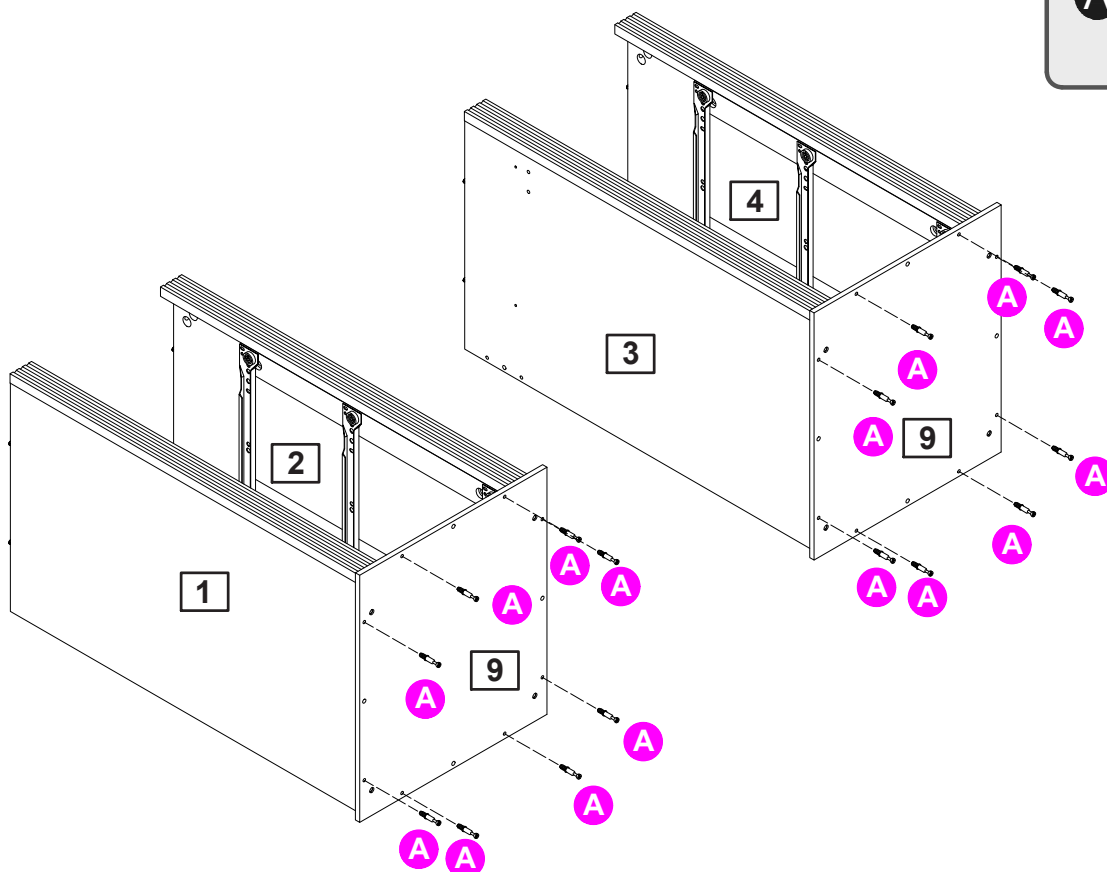


# Assembly Instructions

## Step 11



## Step 12



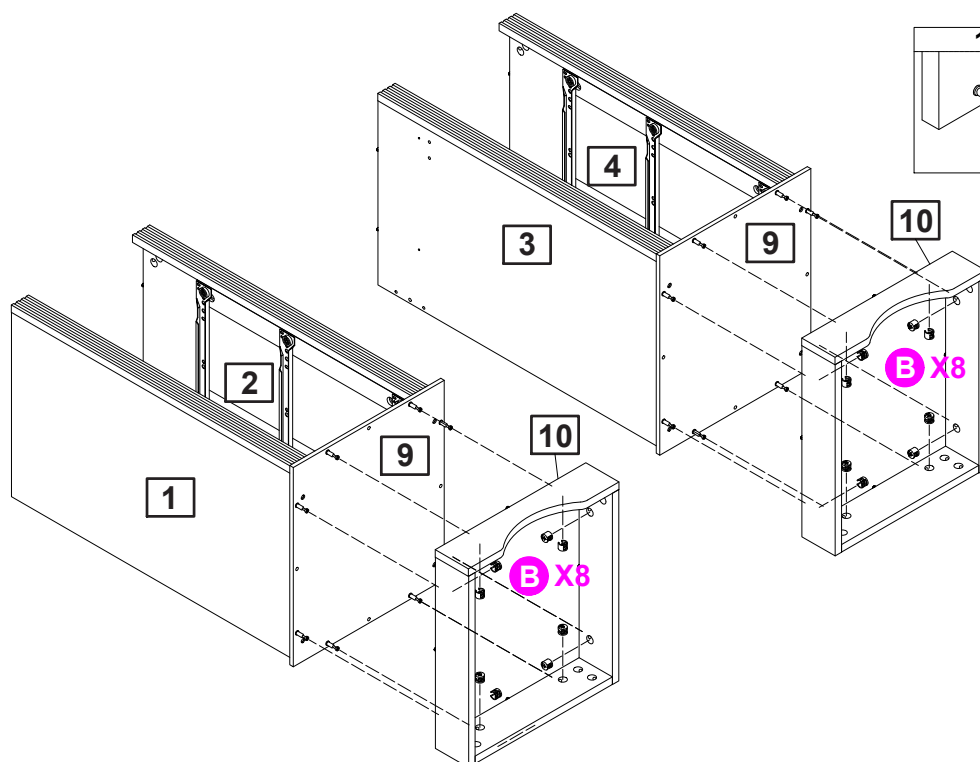
# Assembly Instructions

## Step 13

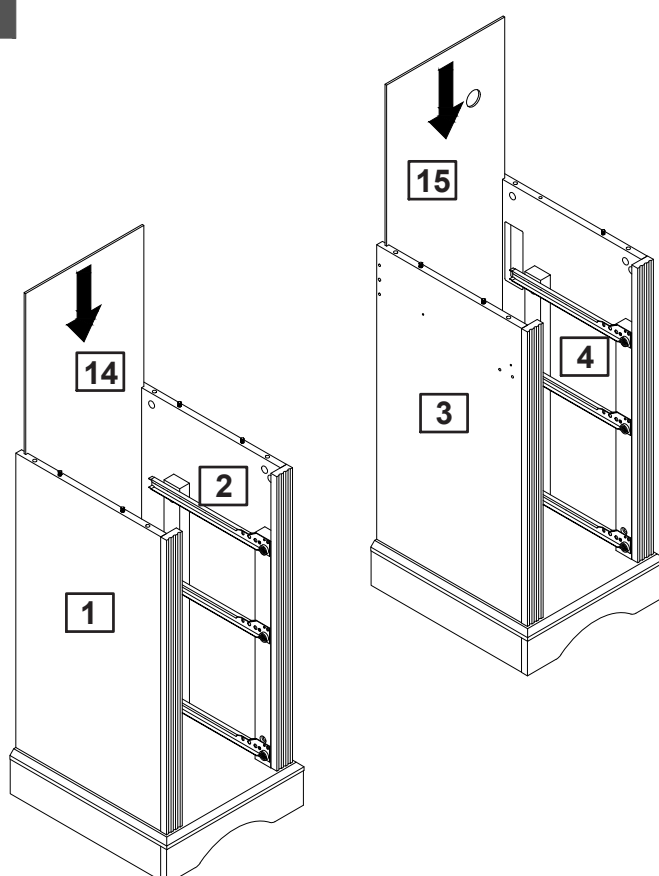
**B**



B x 16

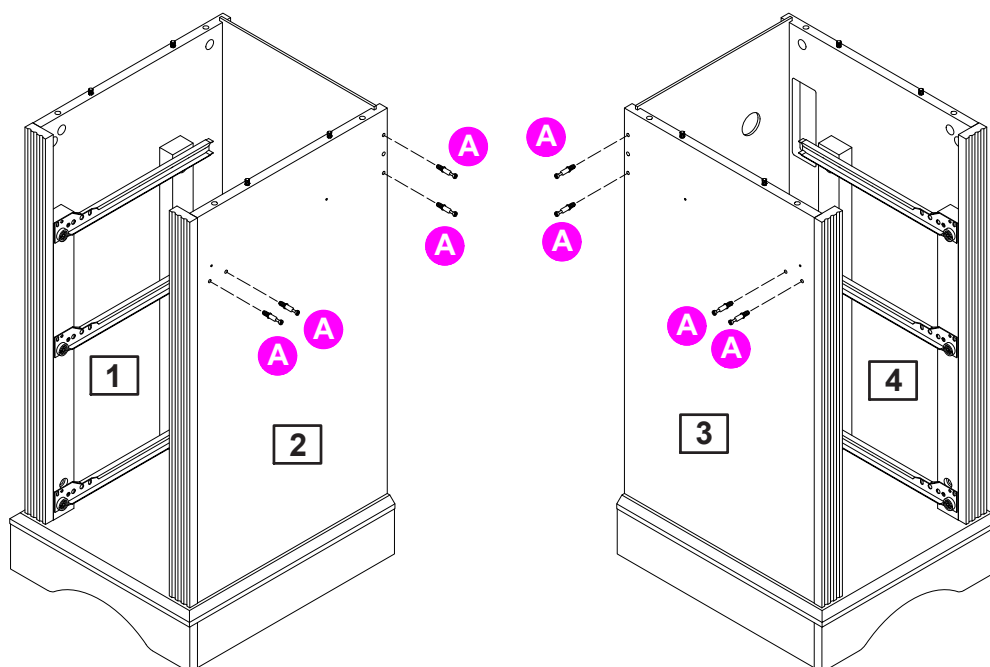


## Step 14

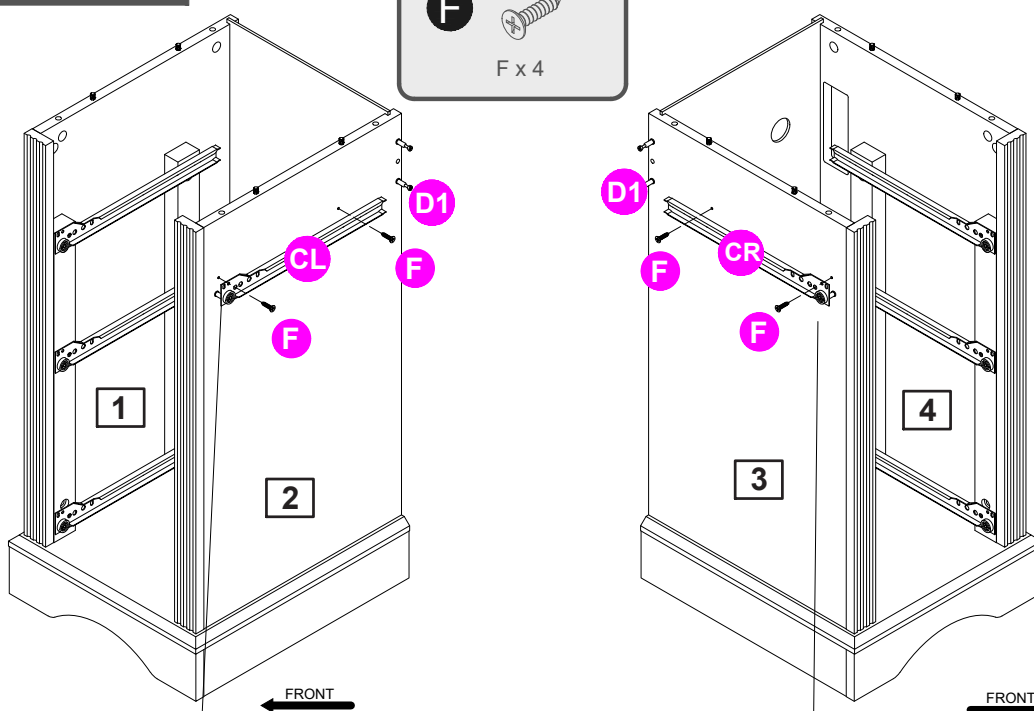


# Assembly Instructions

## Step 15



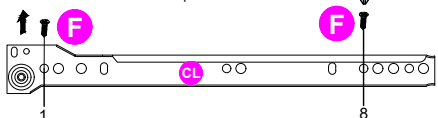
## Step 16



Attention:

1. Please locate the holes from the back of part D1.

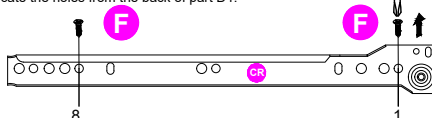
D1 Back:



Attention:

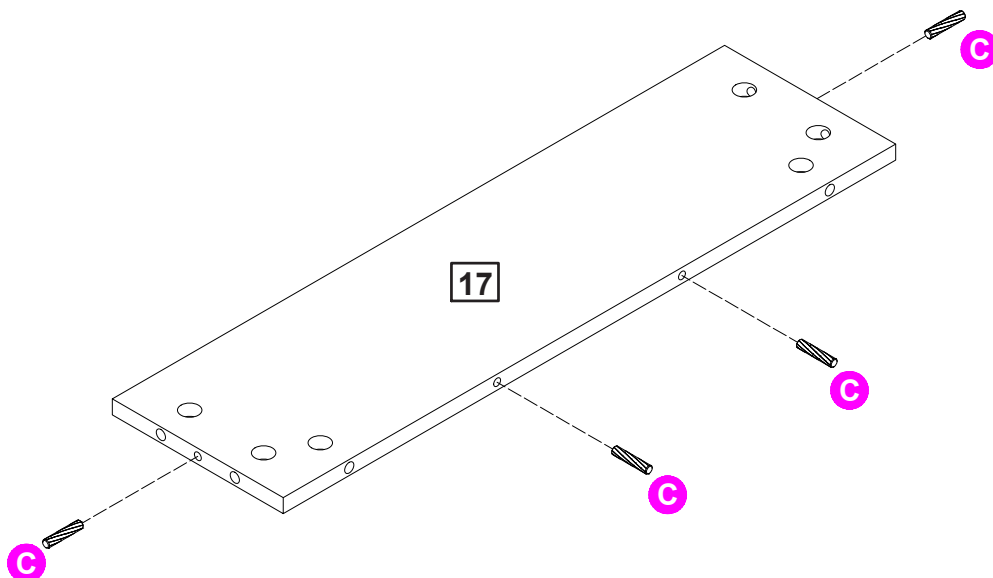
1. Please locate the holes from the back of part D1.

D1 Back:

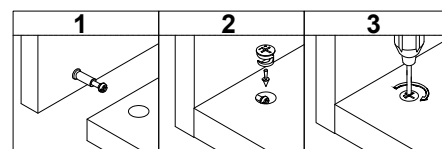
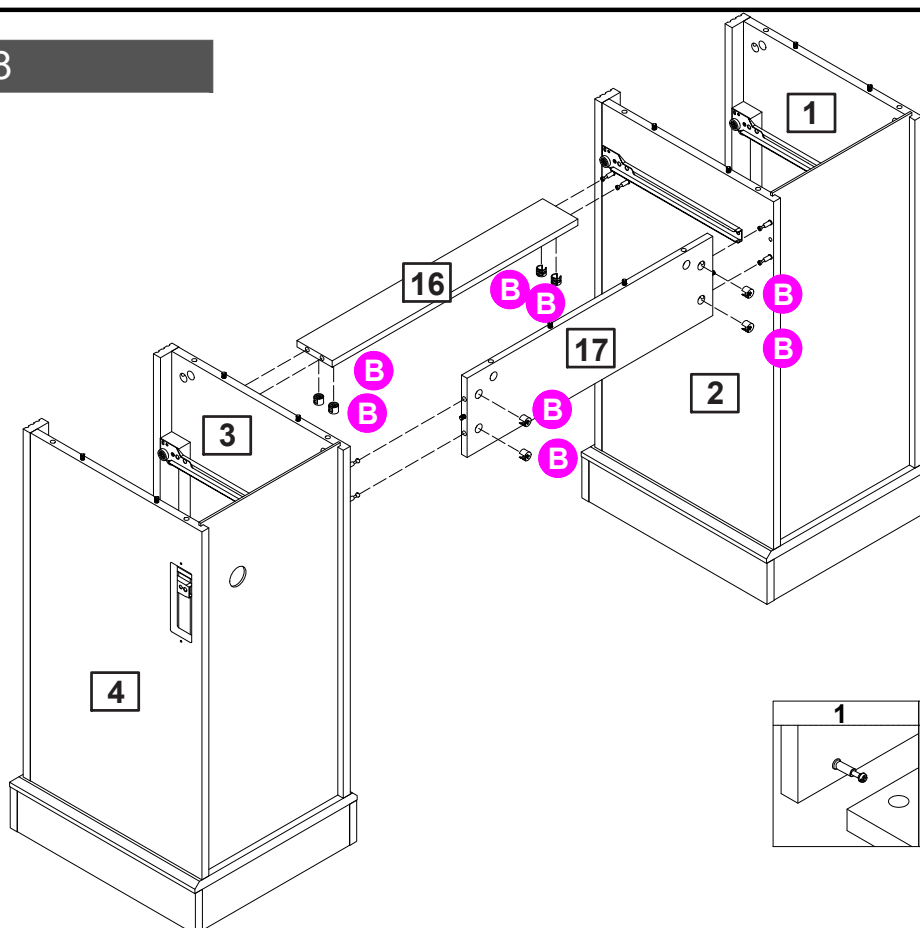


# Assembly Instructions

## Step 17

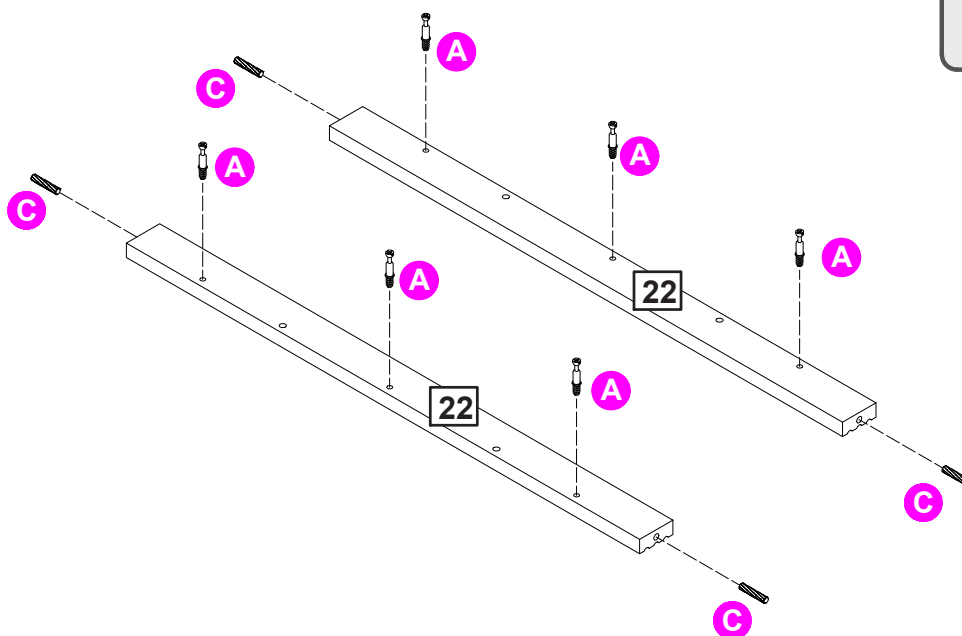


## Step 18

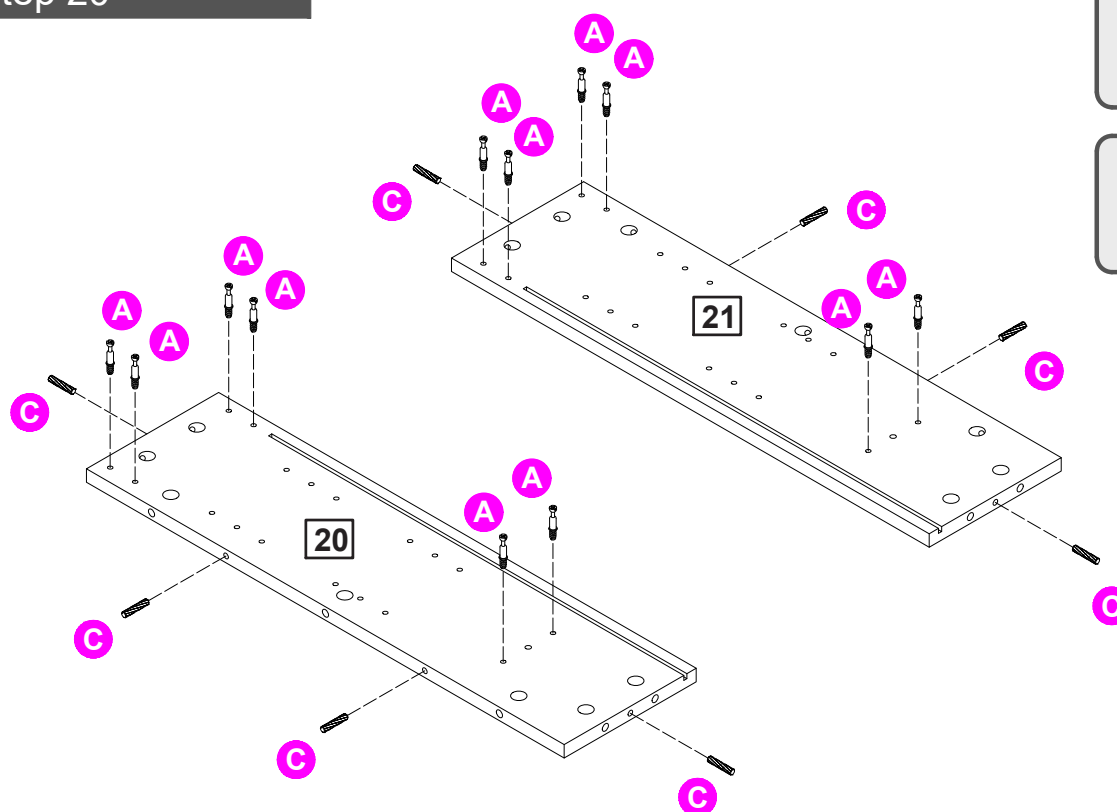


# Assembly Instructions

## Step 19



## Step 20



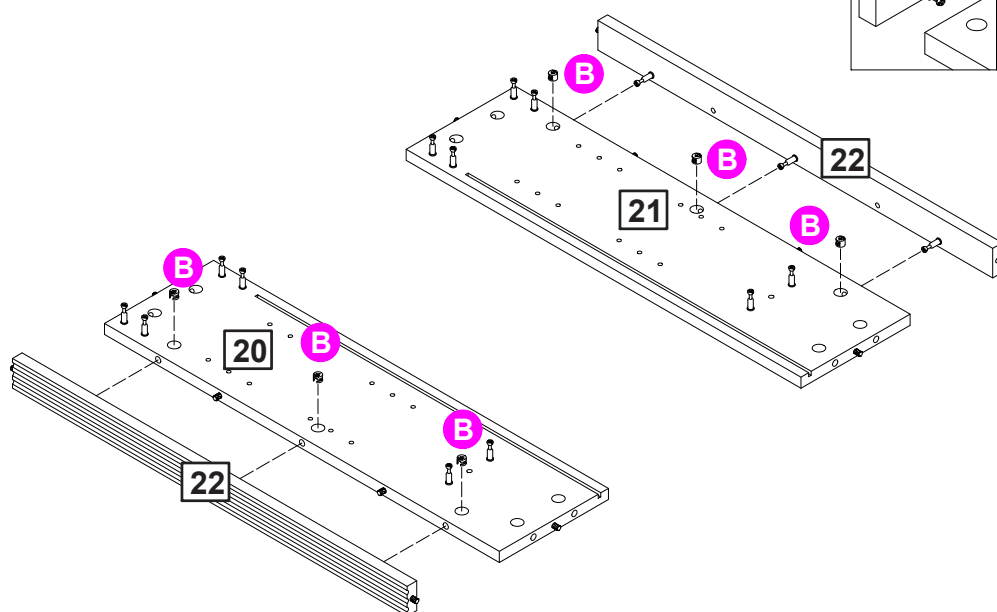
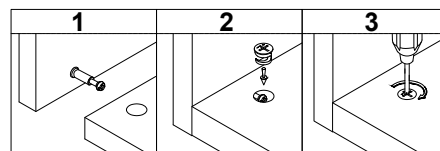
# Assembly Instructions

## Step 21

**B**



B x 6



## Step 22

**A**

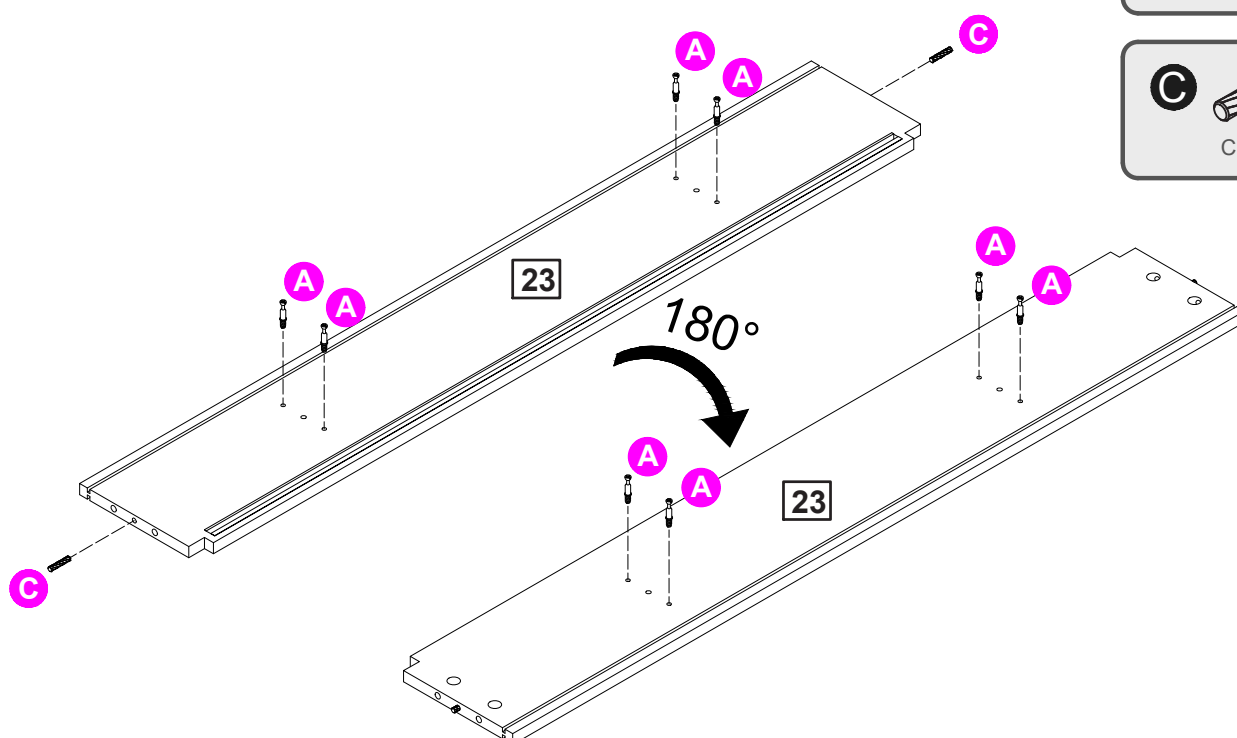


A x 8

**C**



C x 2



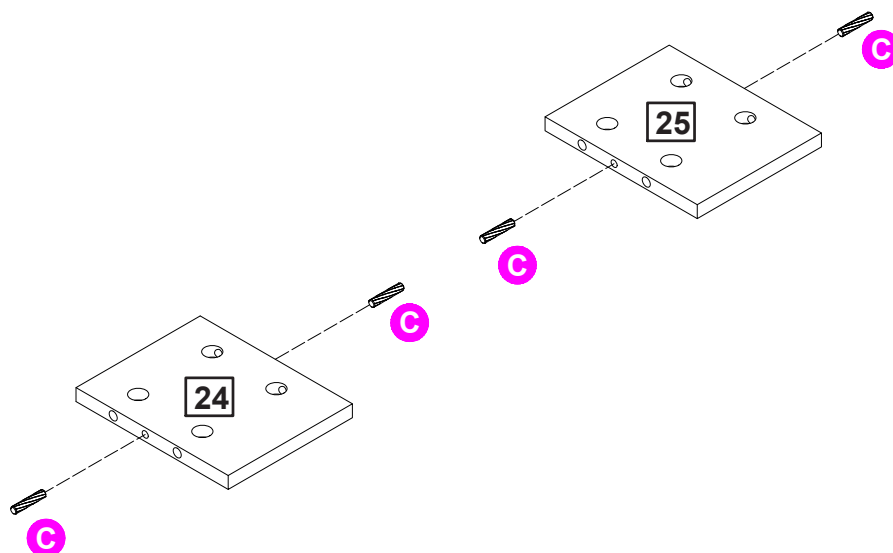
# Assembly Instructions

## Step 23

**C**



C x 4

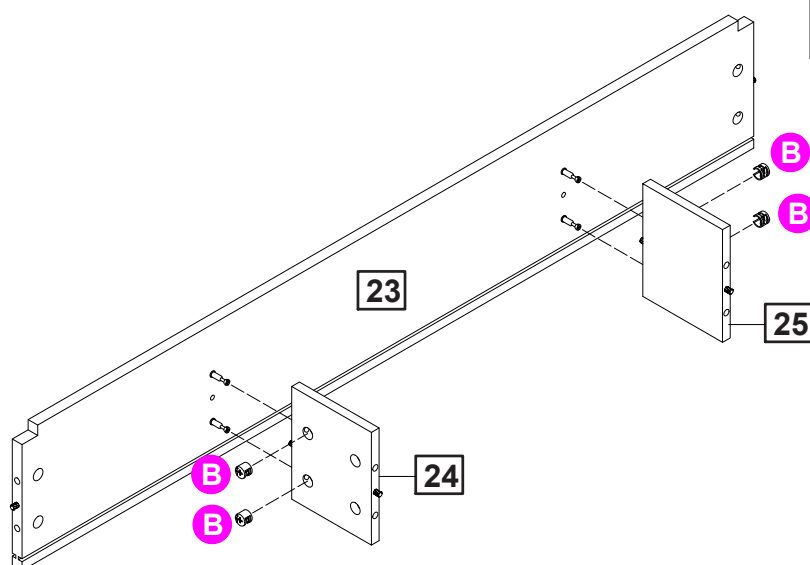
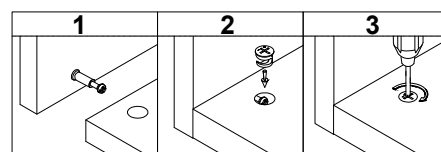


## Step 24

**B**



B x 4



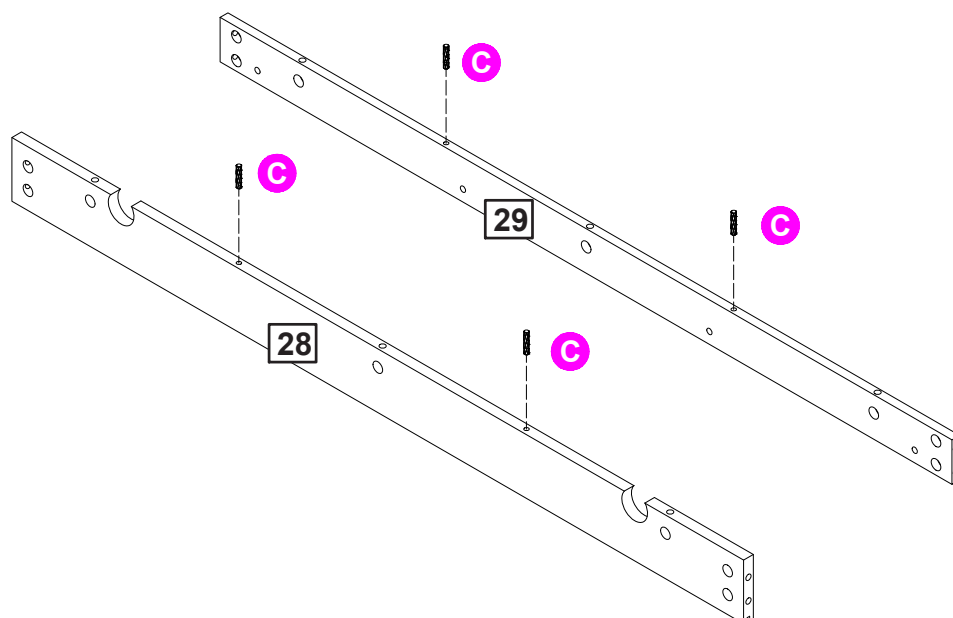
# Assembly Instructions

## Step 25

**C**



C x 4

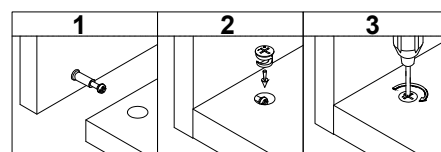
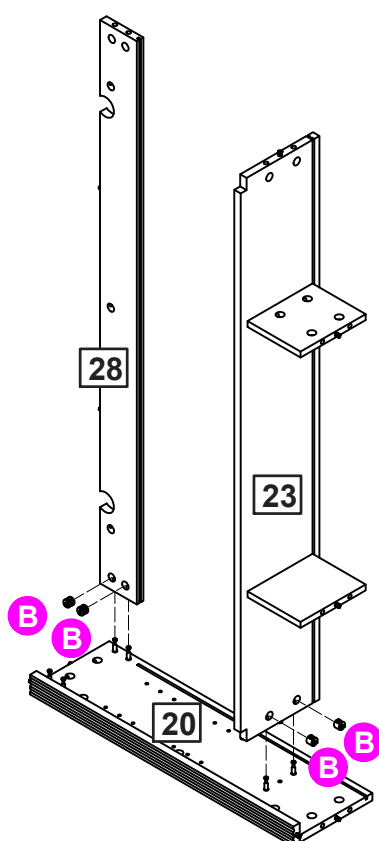


## Step 26

**B**



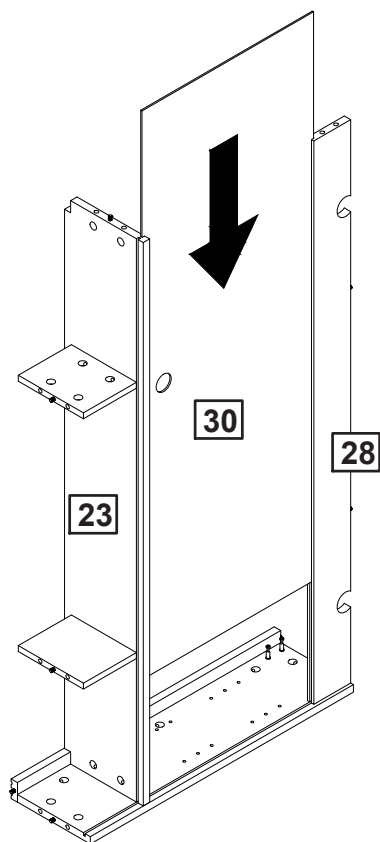
B x 4



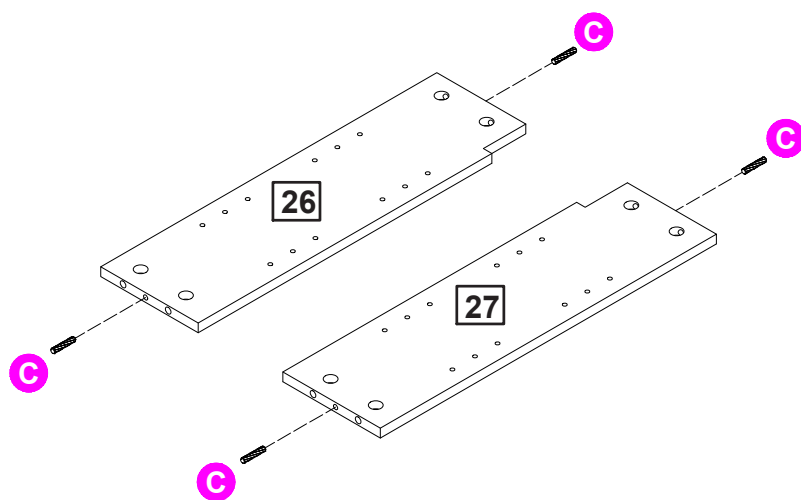


# Assembly Instructions

## Step 28



## Step 28



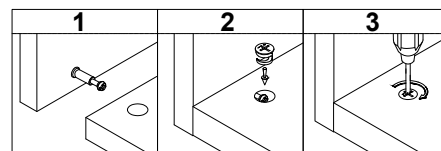
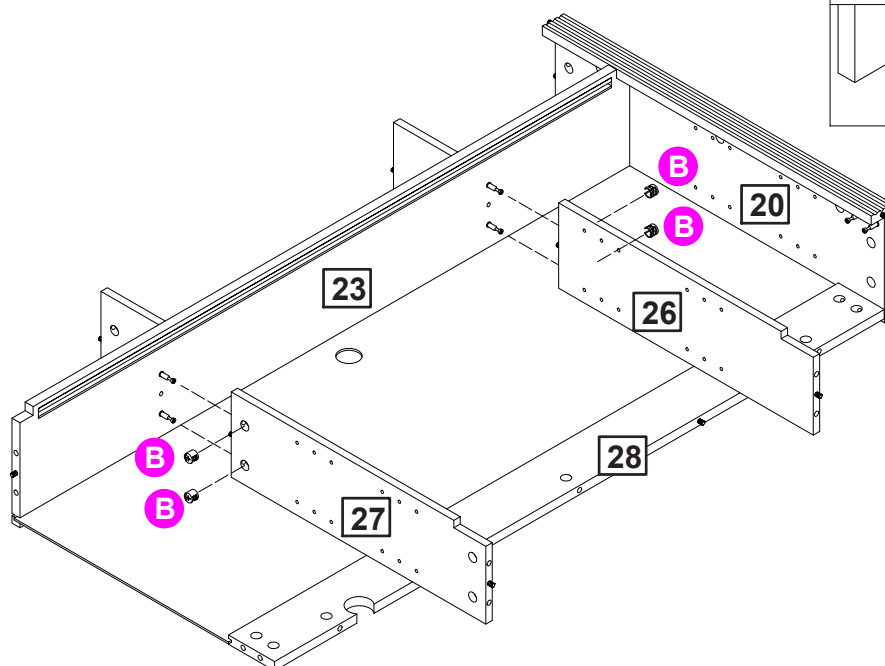
# Assembly Instructions

## Step 29

**B**



B x 4

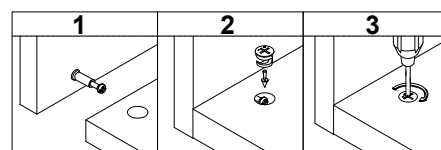
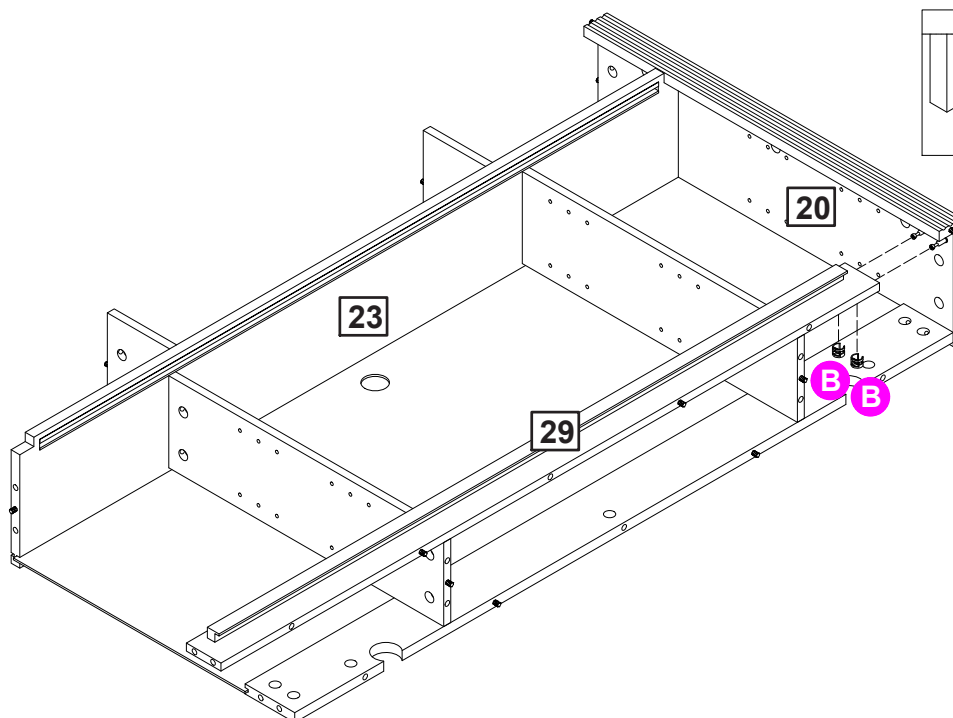


## Step 30

**B**



B x 2



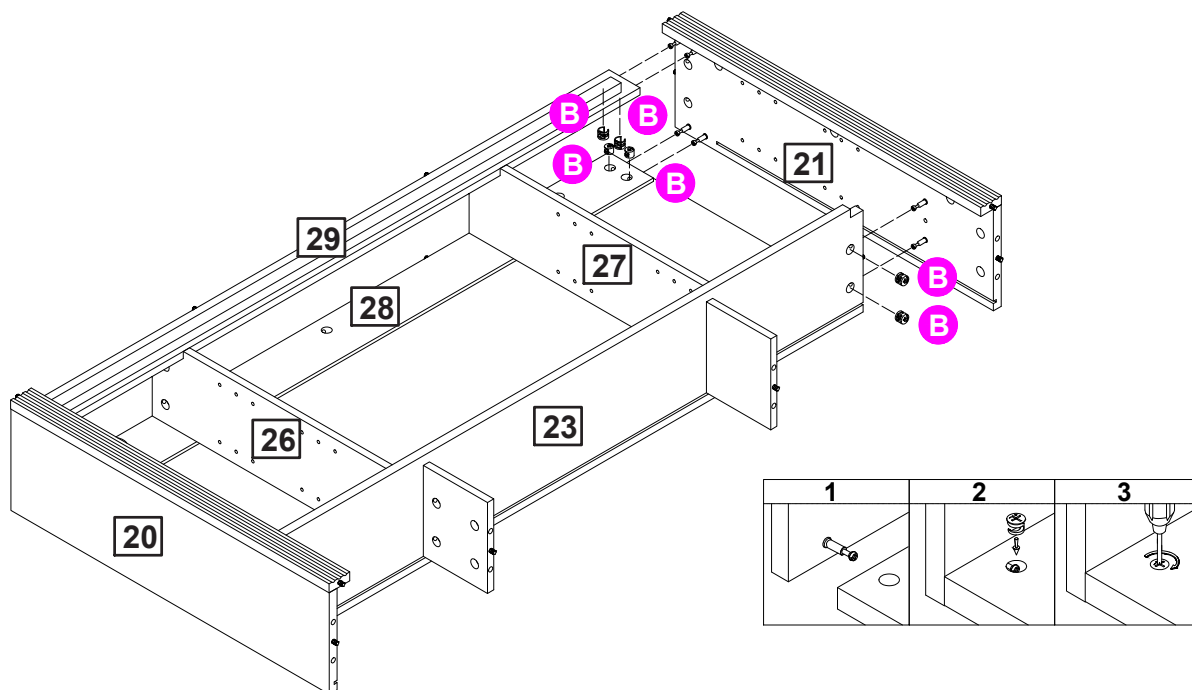
# Assembly Instructions

## Step 31

**B**



B x 6

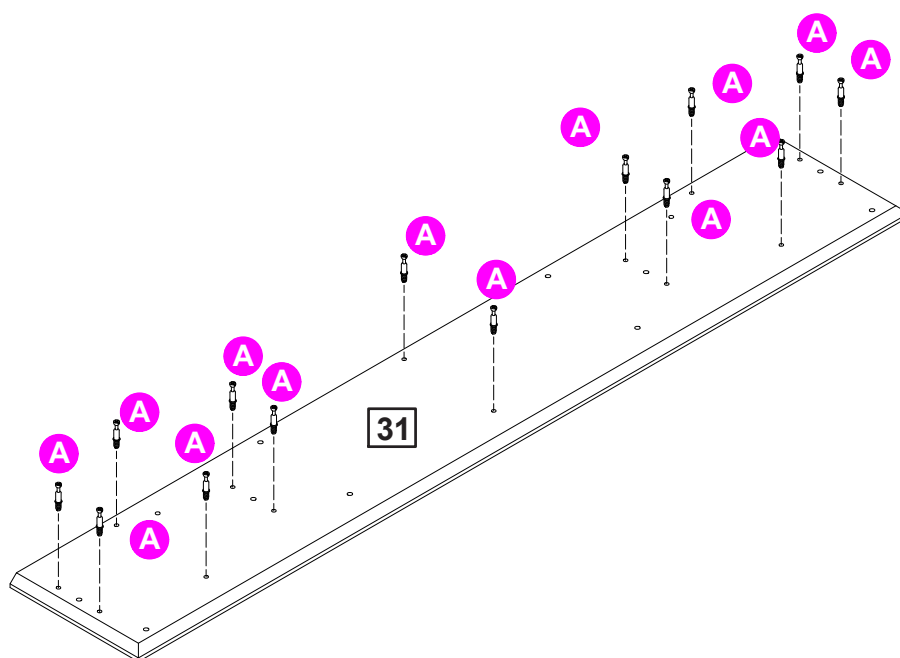


## Step 32

**A**

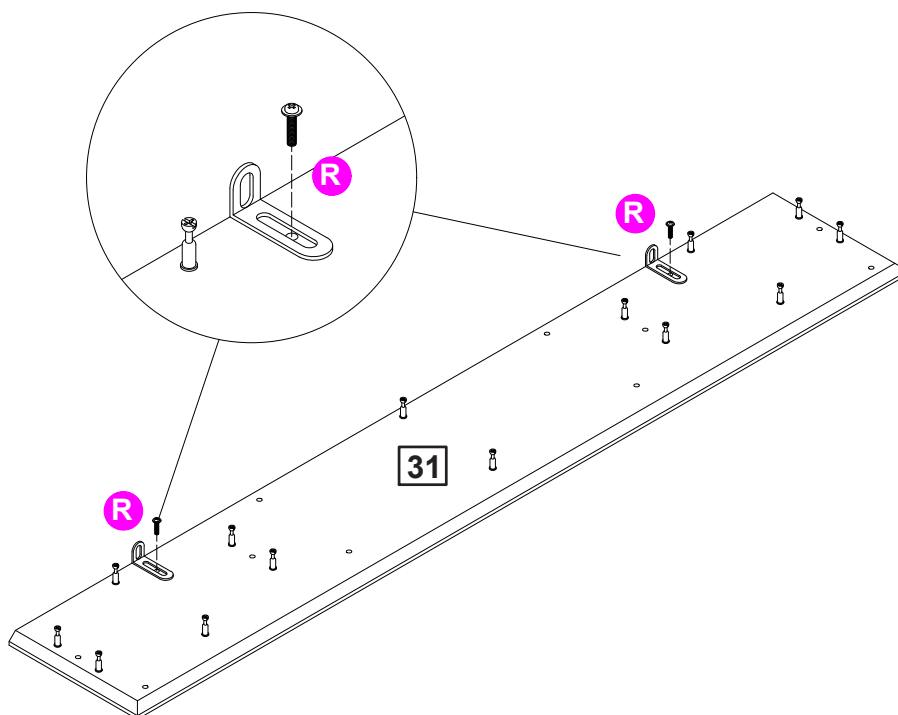


A x 14



# Assembly Instructions

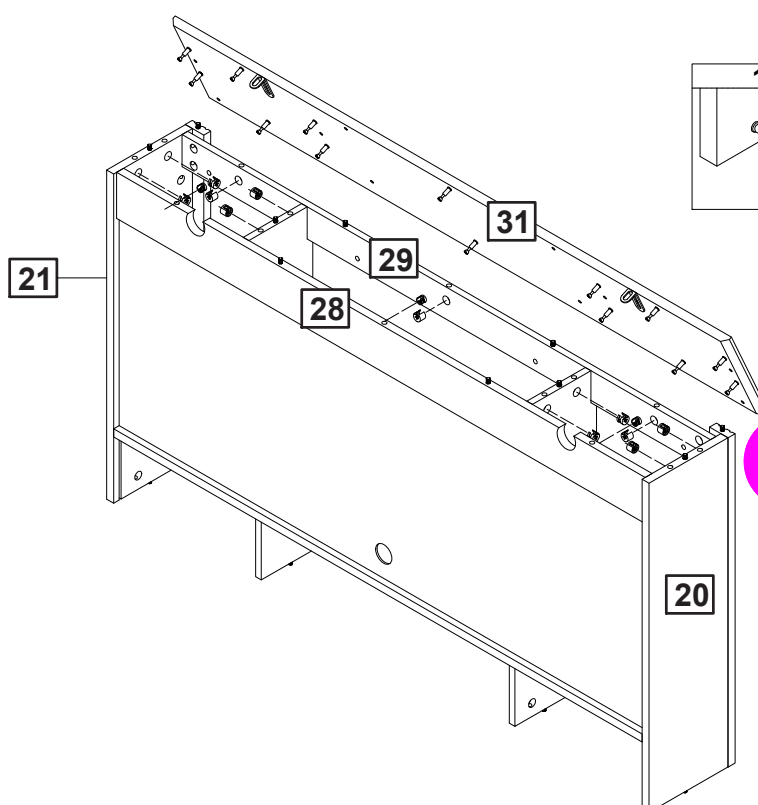
## Step 33



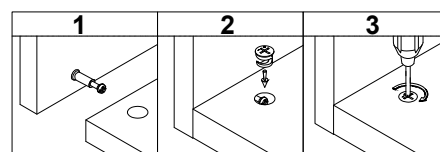
R



## Step 34

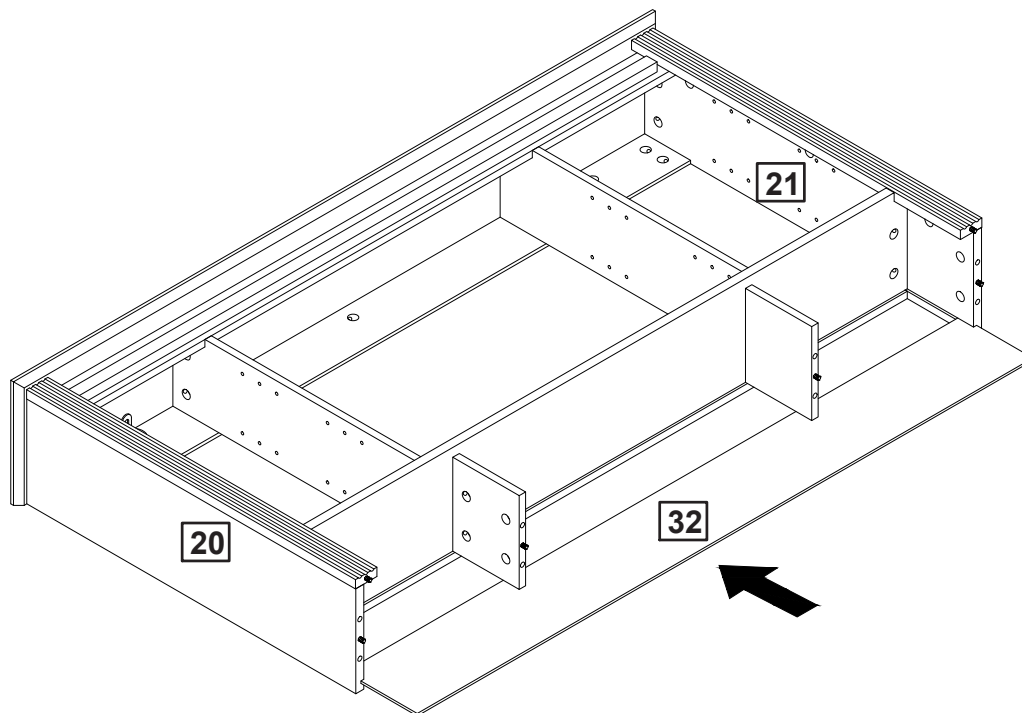


B

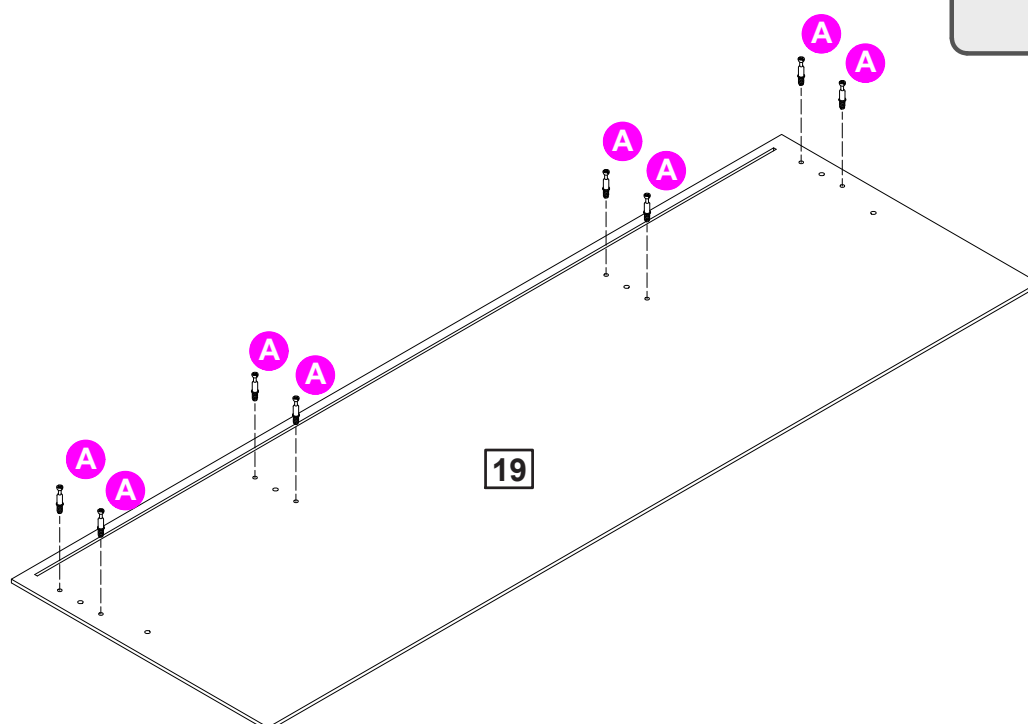


# Assembly Instructions

## Step 35



## Step 36



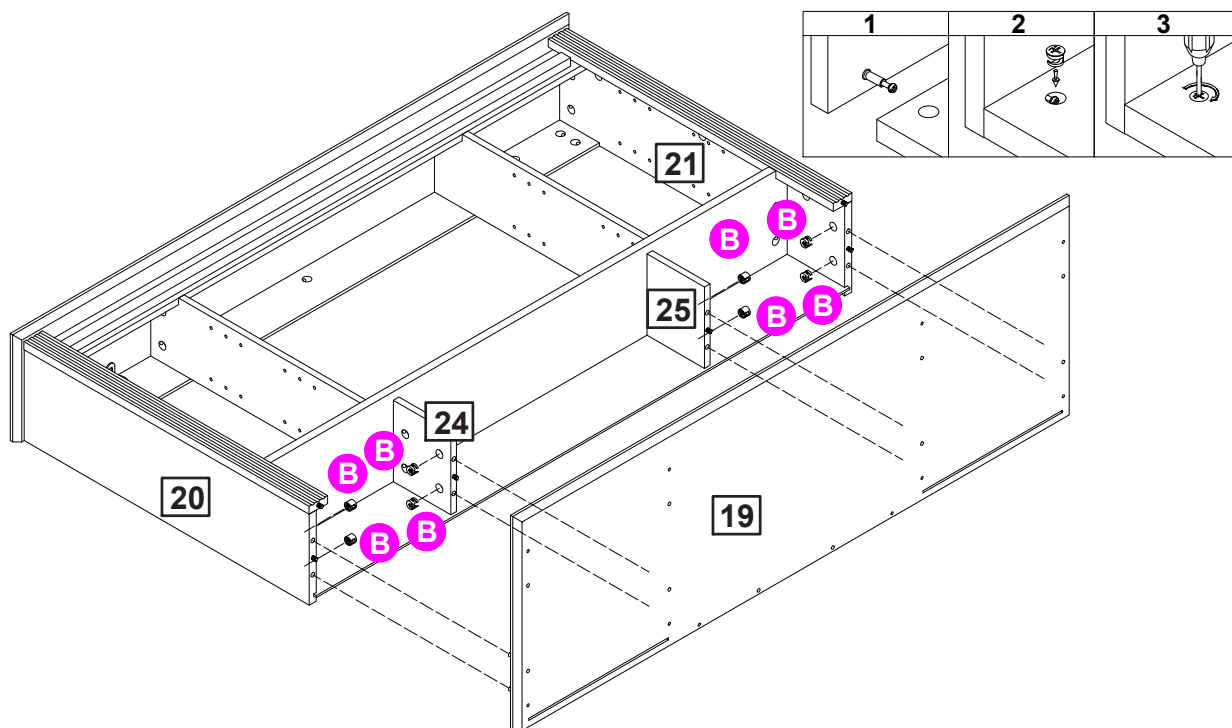
# Assembly Instructions

## Step 37

**B**



B x 8

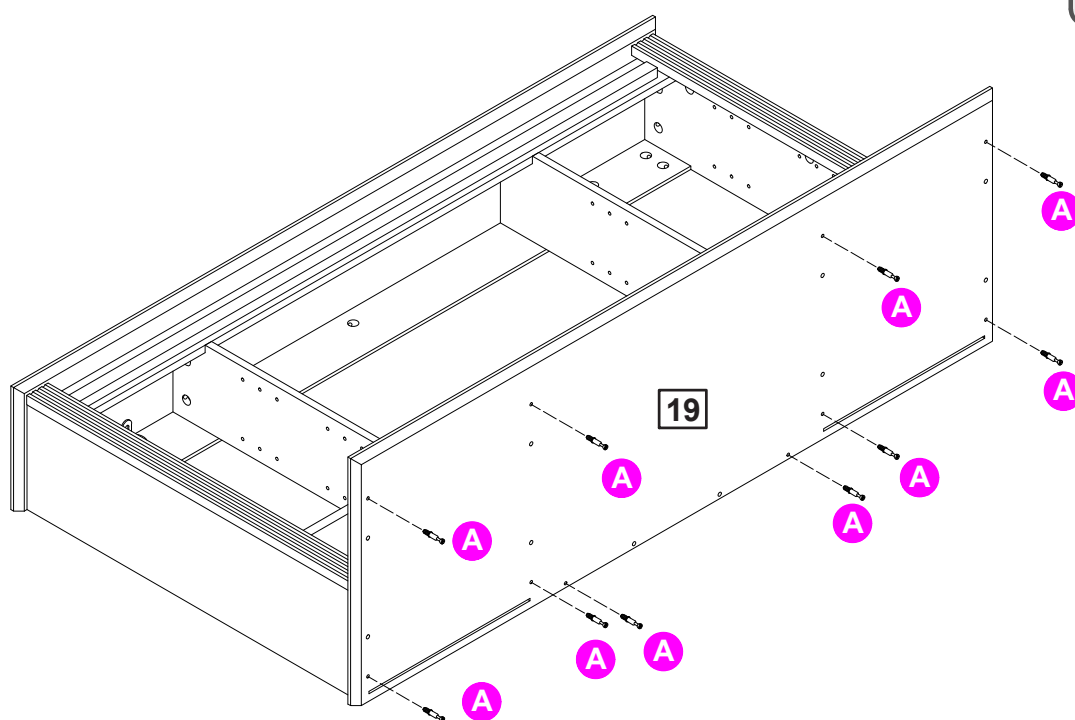


## Step 38

**A**

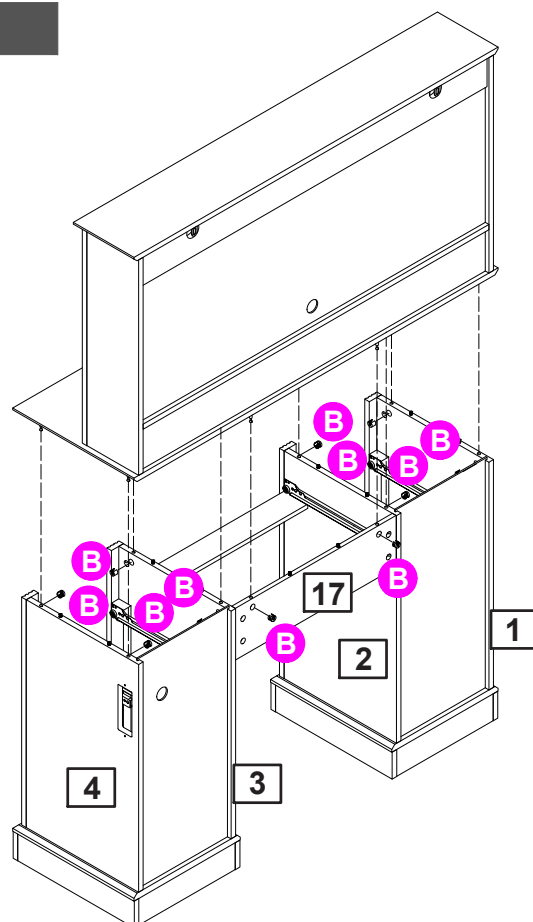


A x 10



# Assembly Instructions

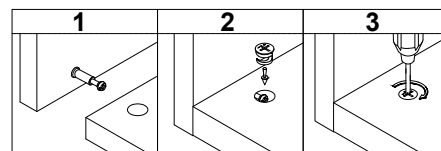
## Step 39



**B**

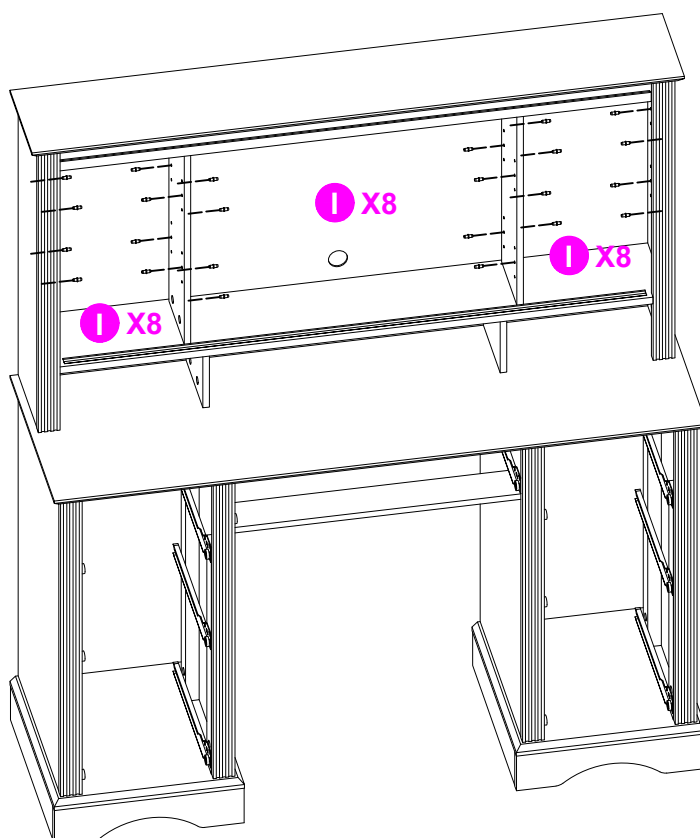


B x 10



Two people are required to assemble and move this model.

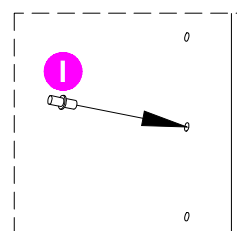
## Step 40



**I**

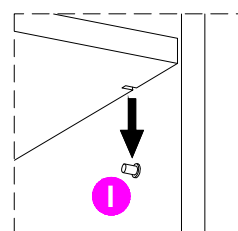
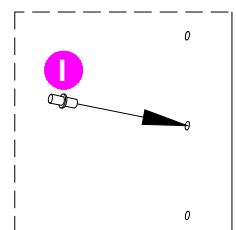
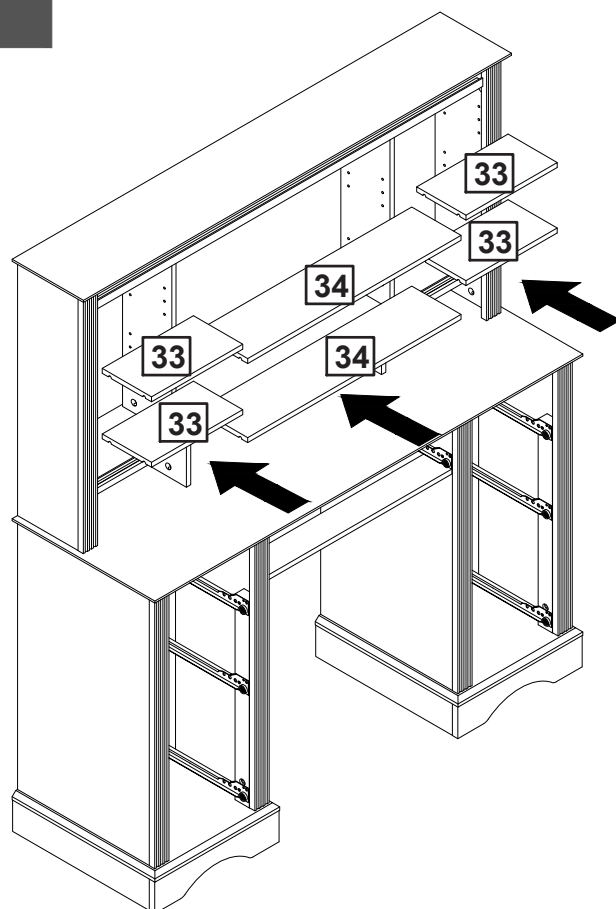


I x 24

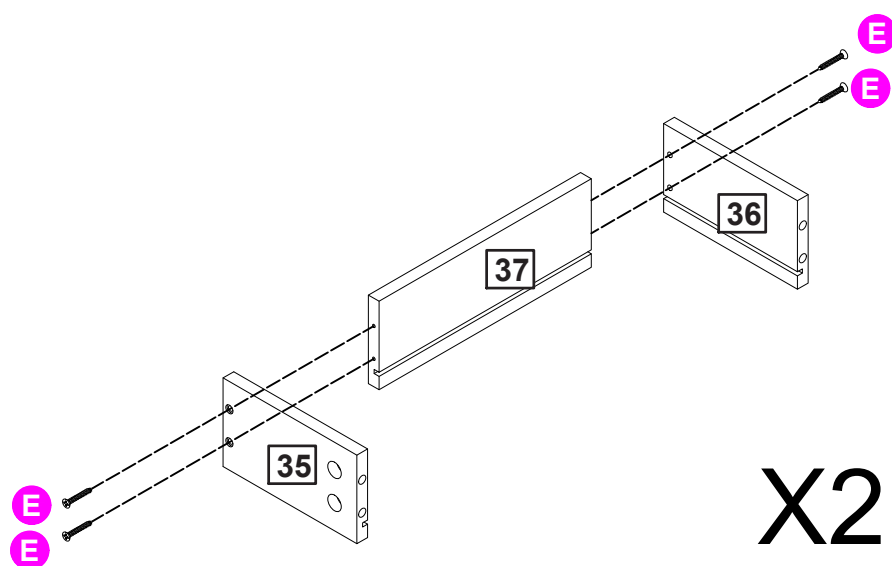
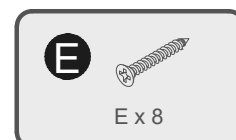


# Assembly Instructions

## Step 41



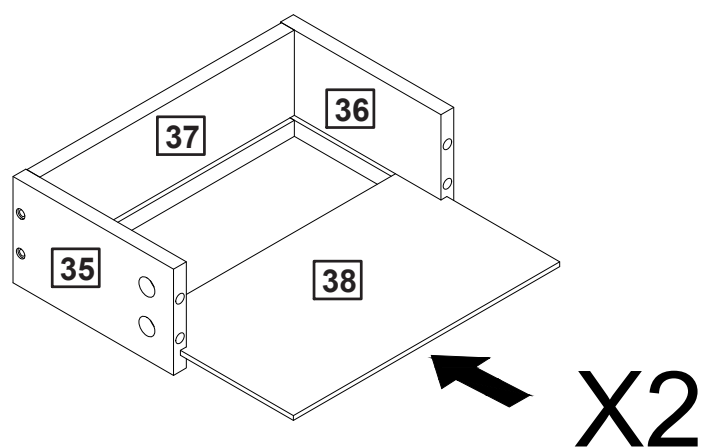
## Step 42



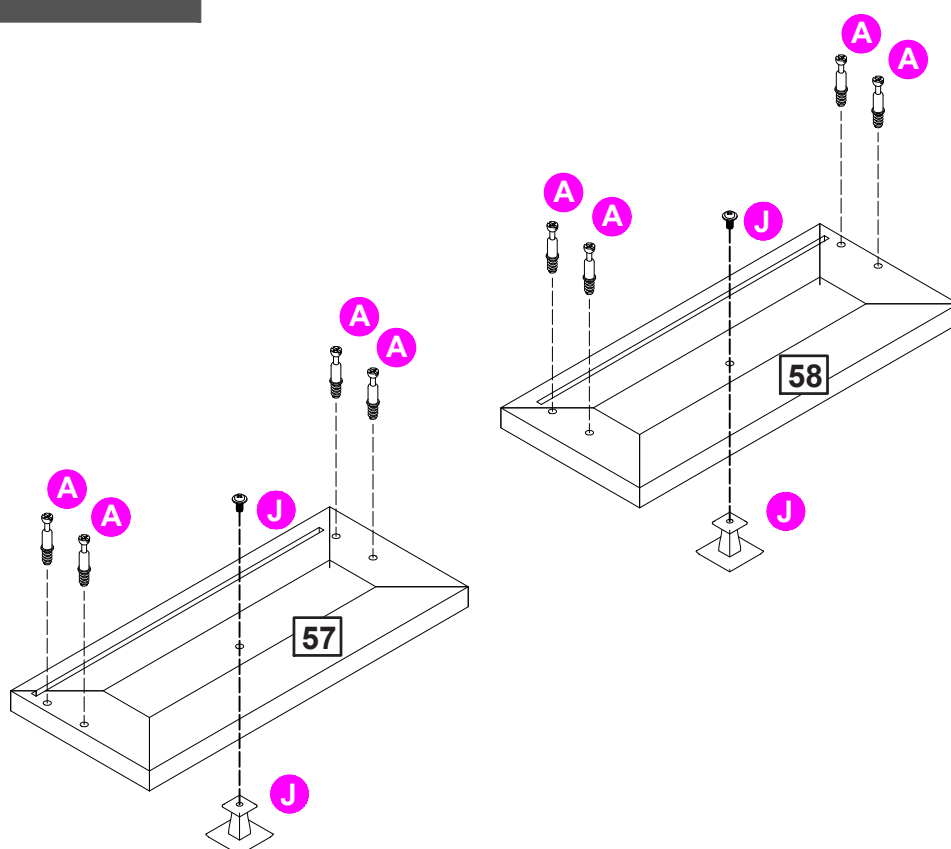


# Assembly Instructions

## Step 43



## Step 44



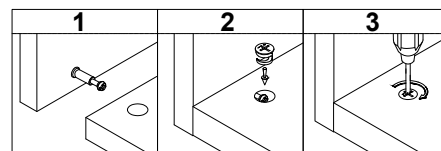
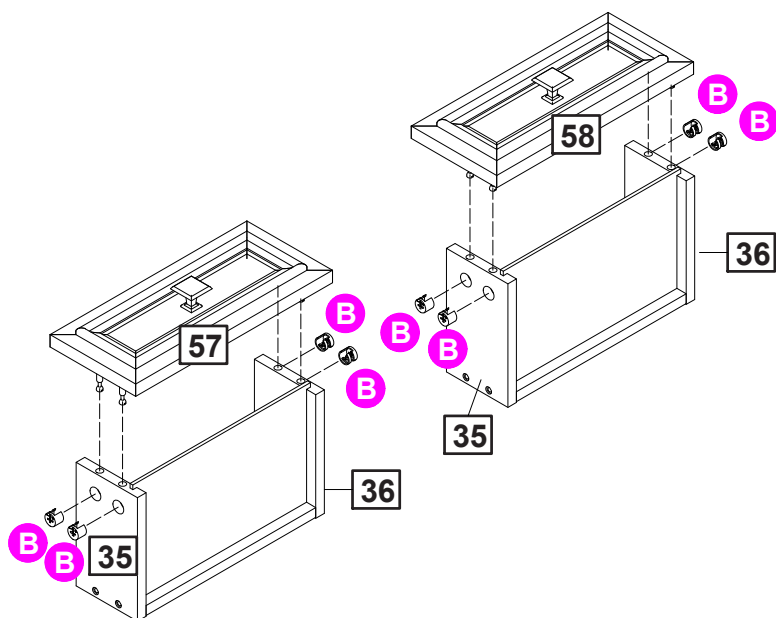
# Assembly Instructions

## Step 45

**B**



B x 8

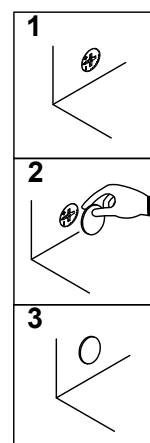
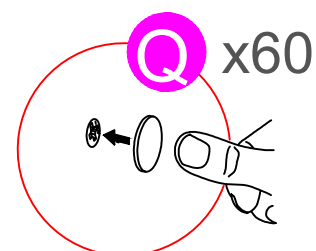
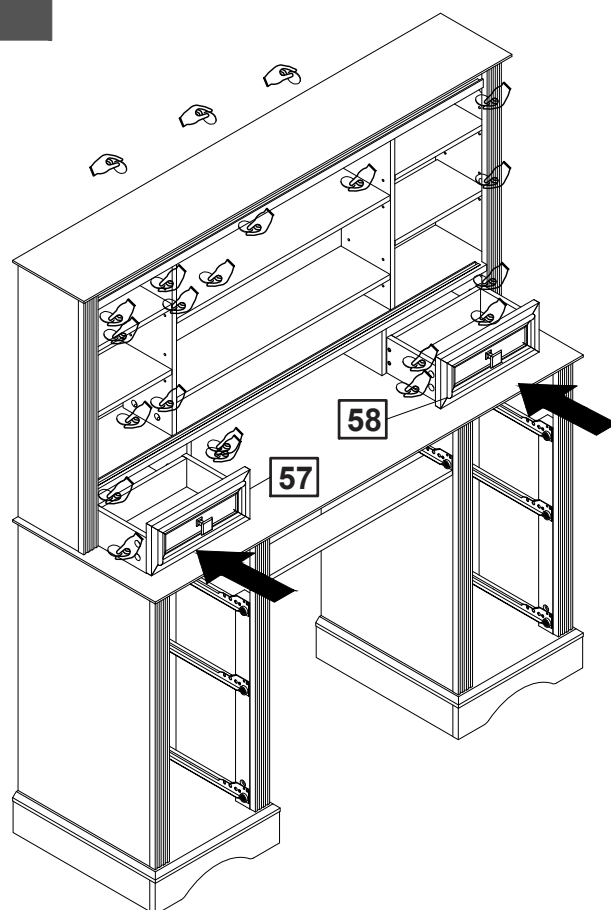


## Step 46

**Q**



Q x 60



# Assembly Instructions

## Step 47

**F**

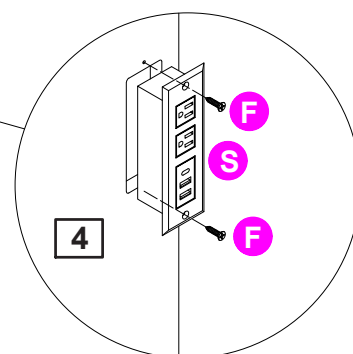
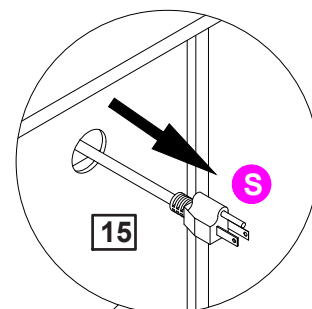
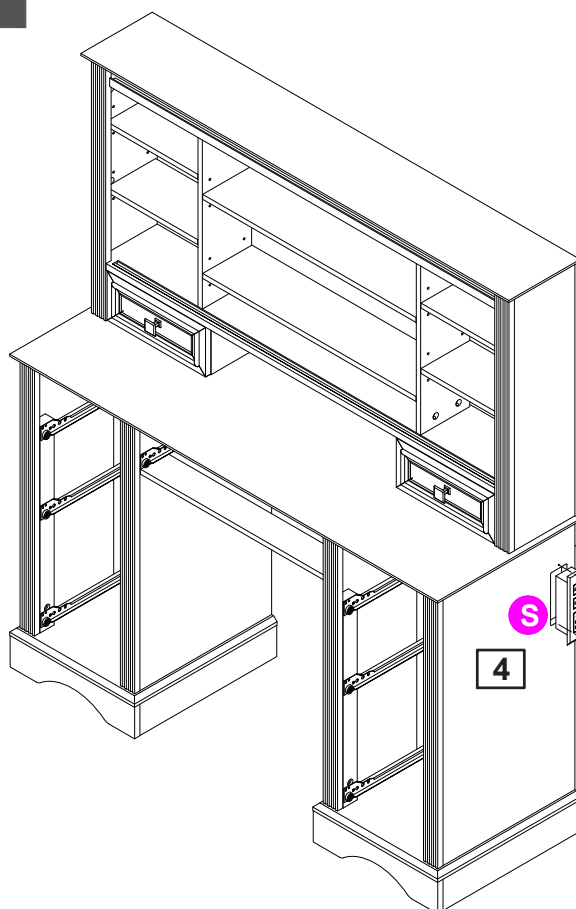


F x 2

**S**



S x 1

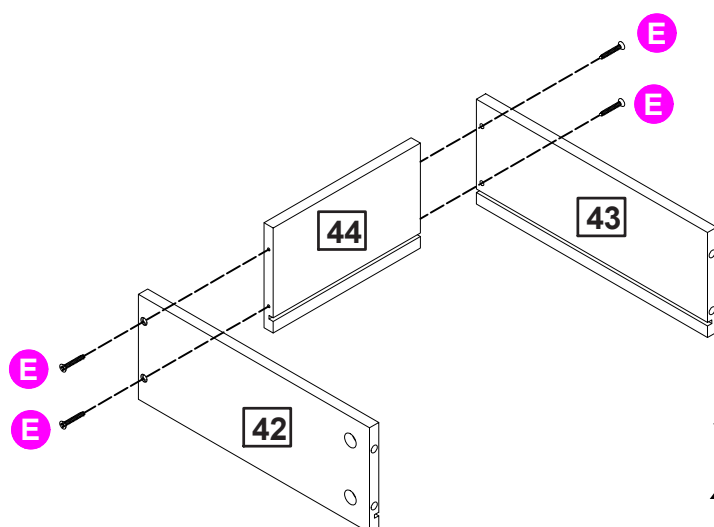


## Step 48

**E**



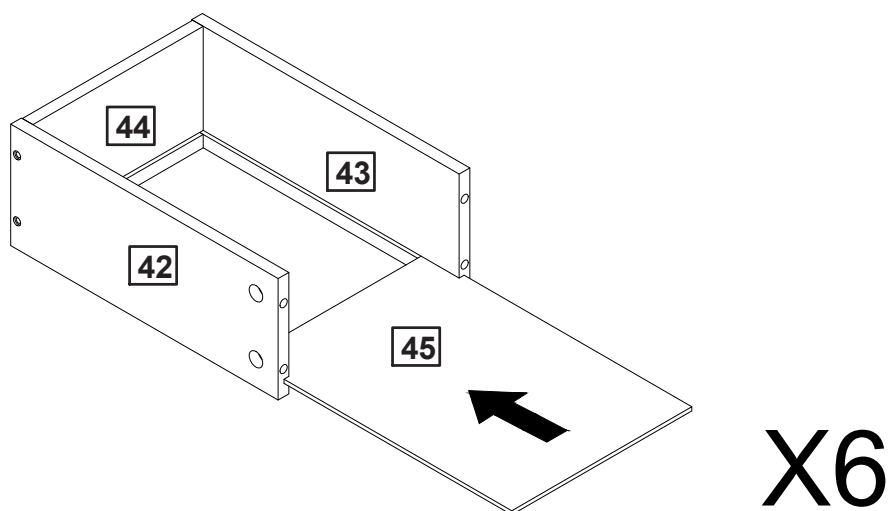
E x 24



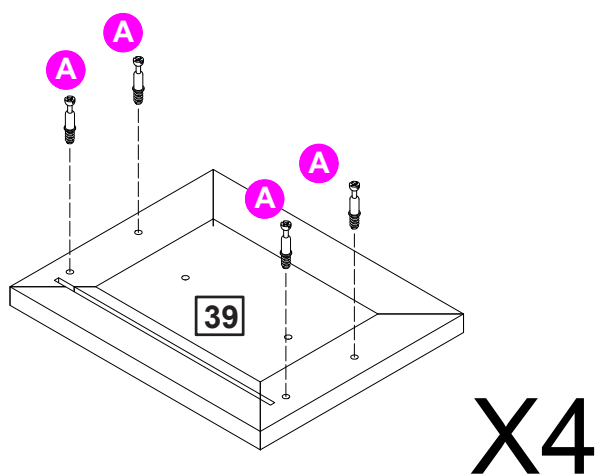
**X6**

# Assembly Instructions

## Step 49

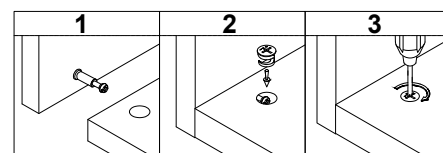
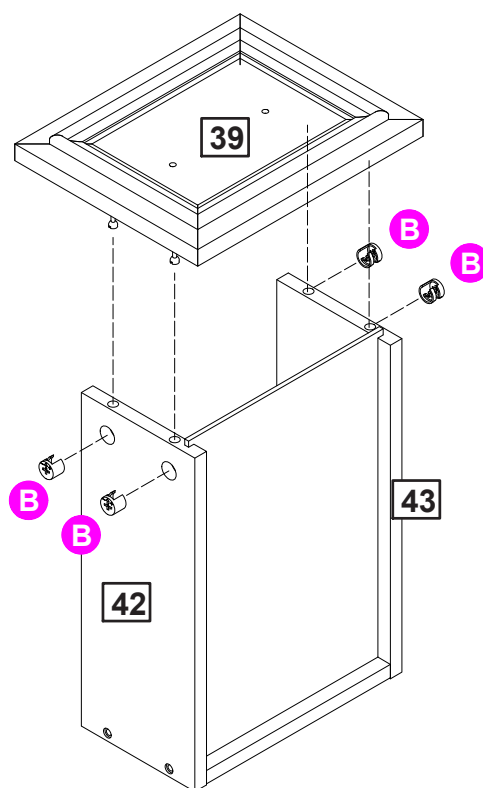


## Step 50



# Assembly Instructions

## Step 51

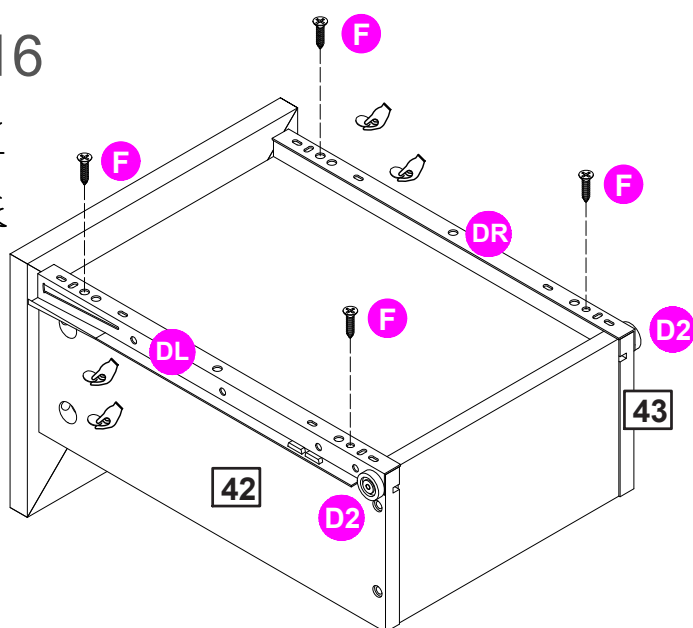
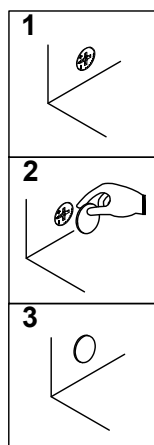
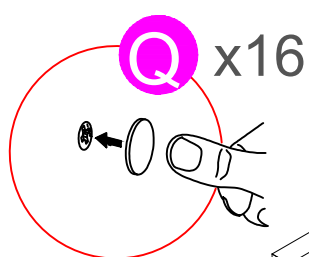


**B**

B x 16

X4

## Step 52



**F**

F x 16

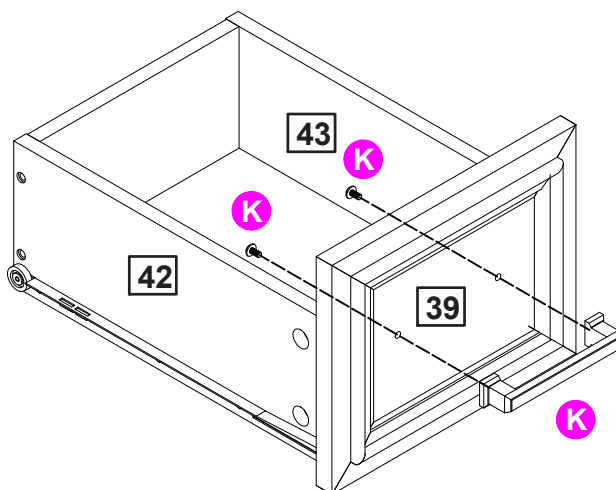
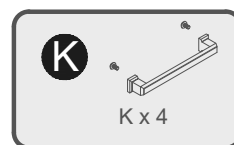
**Q**

Q x 16

X4

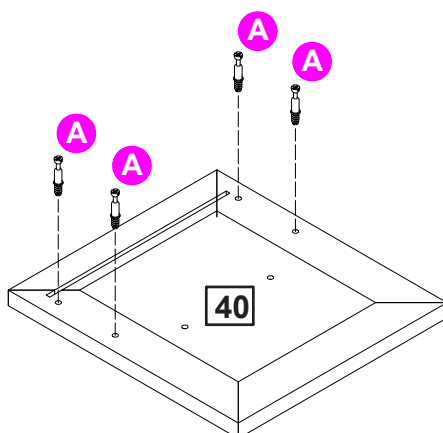
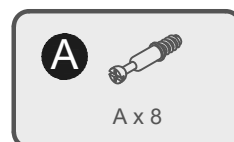
# Assembly Instructions

## Step 53



X4

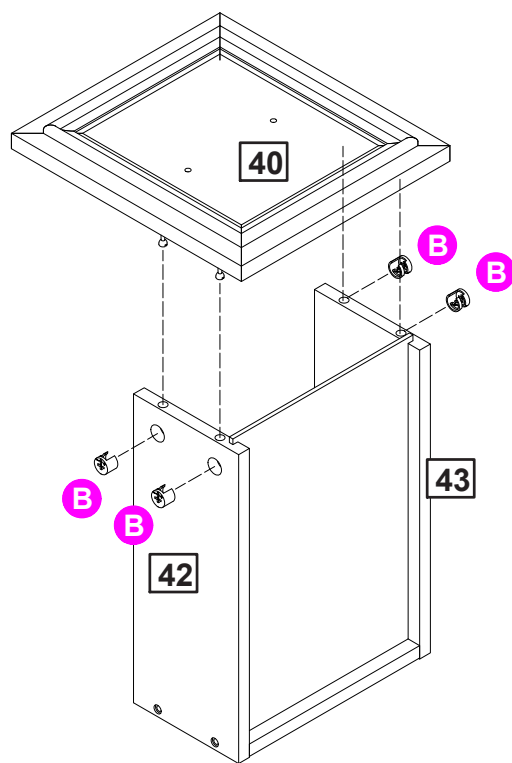
## Step 54



X2

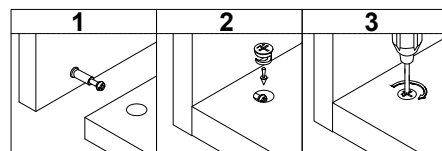
# Assembly Instructions

## Step 55



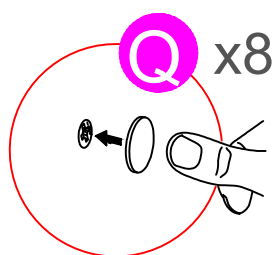
**B**

B x 8



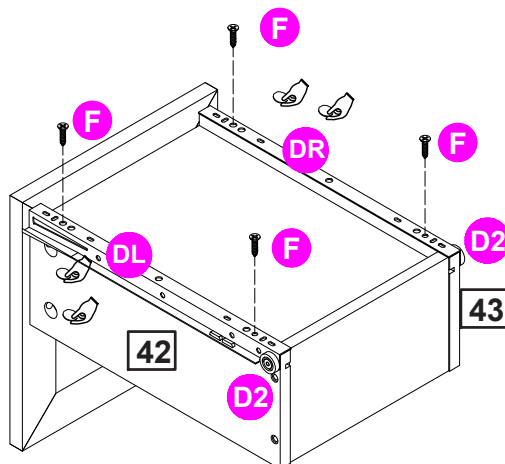
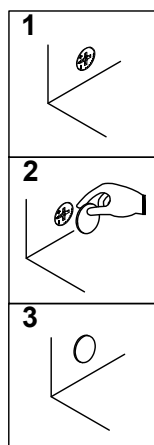
X2

## Step 56



**Q**

x8



**F**

F x 8

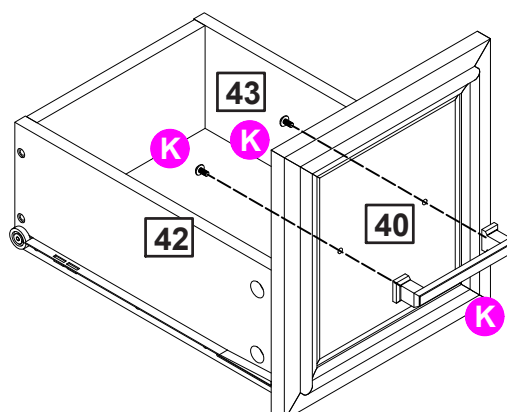
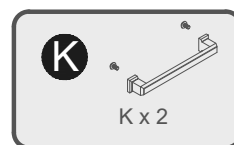
**Q**

Q x 8

X2

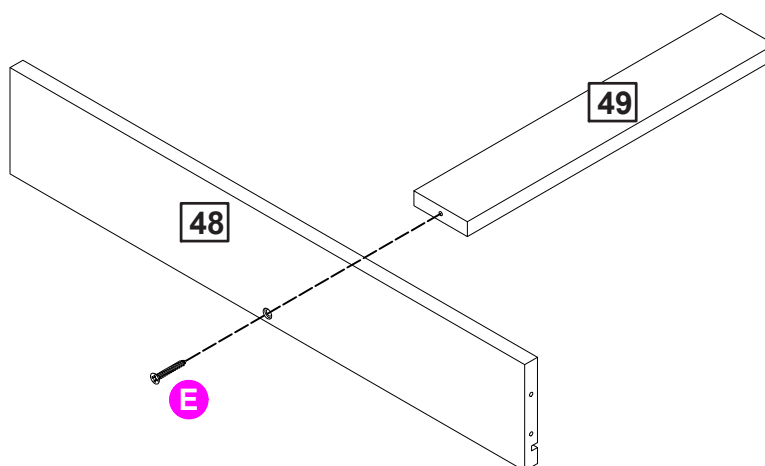
# Assembly Instructions

## Step 57



X2

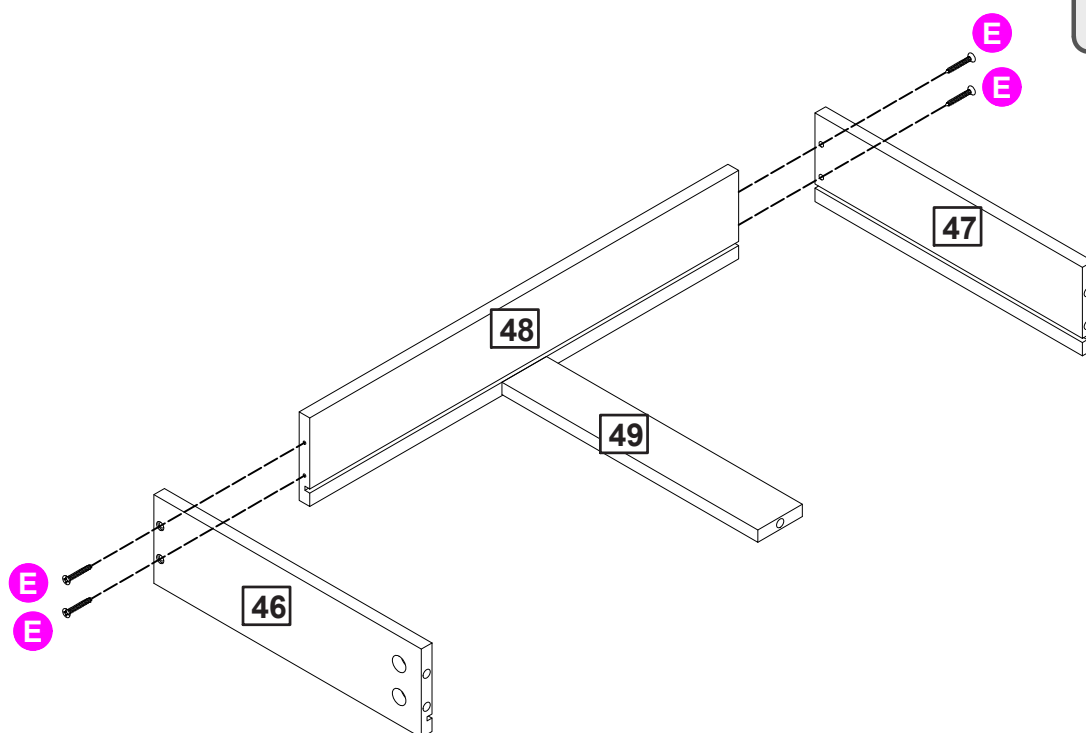
## Step 58





# Assembly Instructions

## Step 59

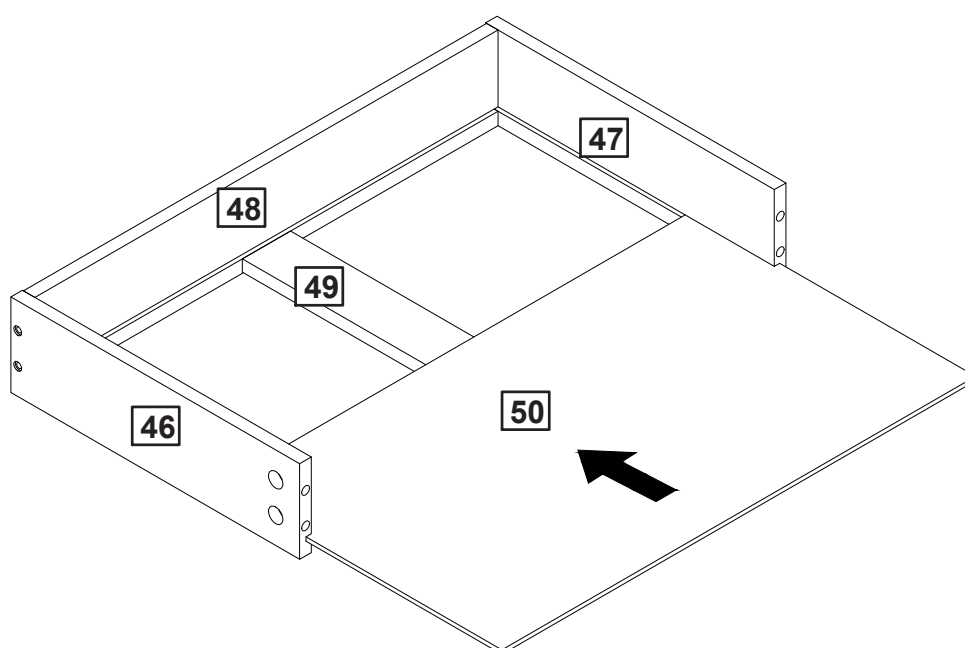


E



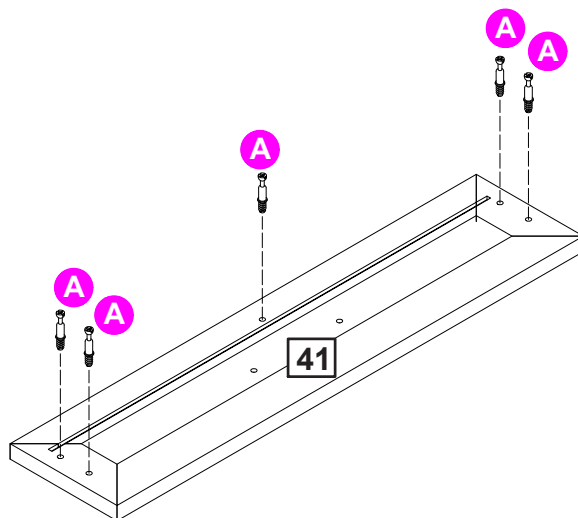
E x 4

## Step 60

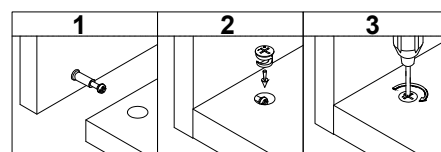
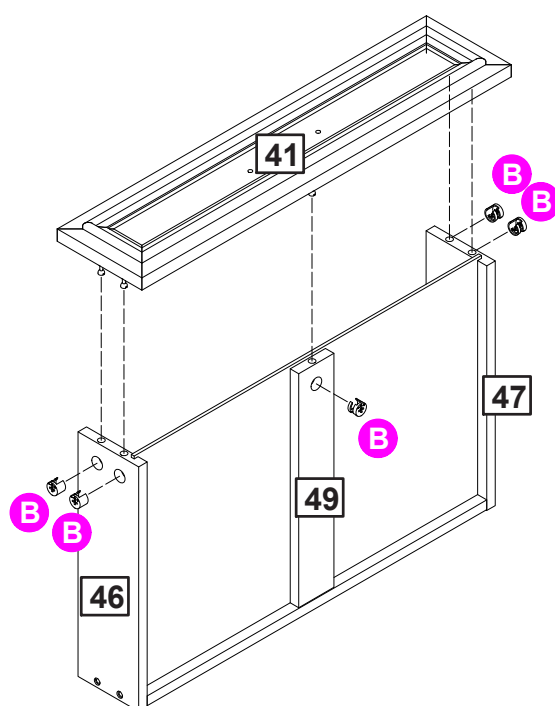


# Assembly Instructions

## Step 61

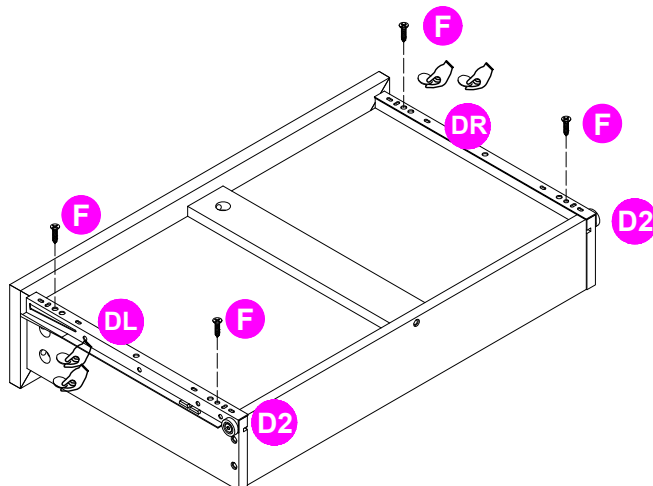
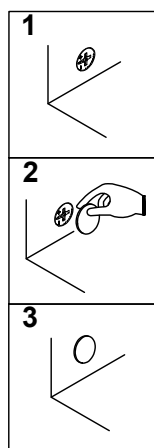
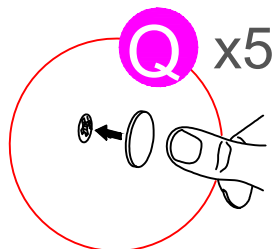


## Step 62



# Assembly Instructions

## Step 63

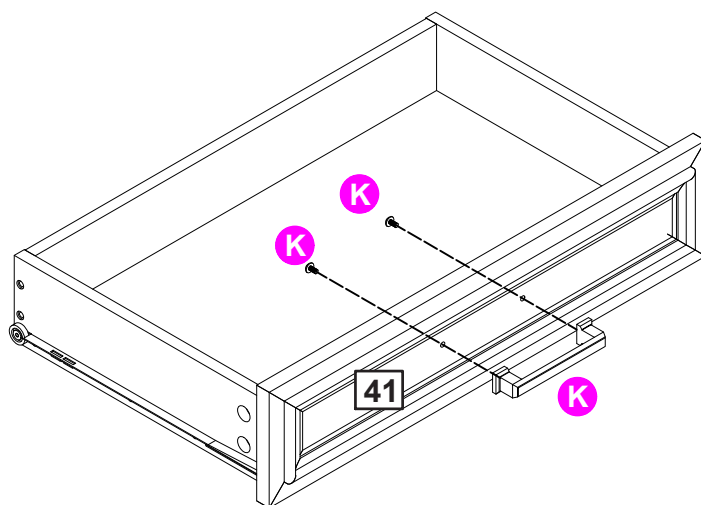


**F**  
F x 4

**Q**  
Q x 5

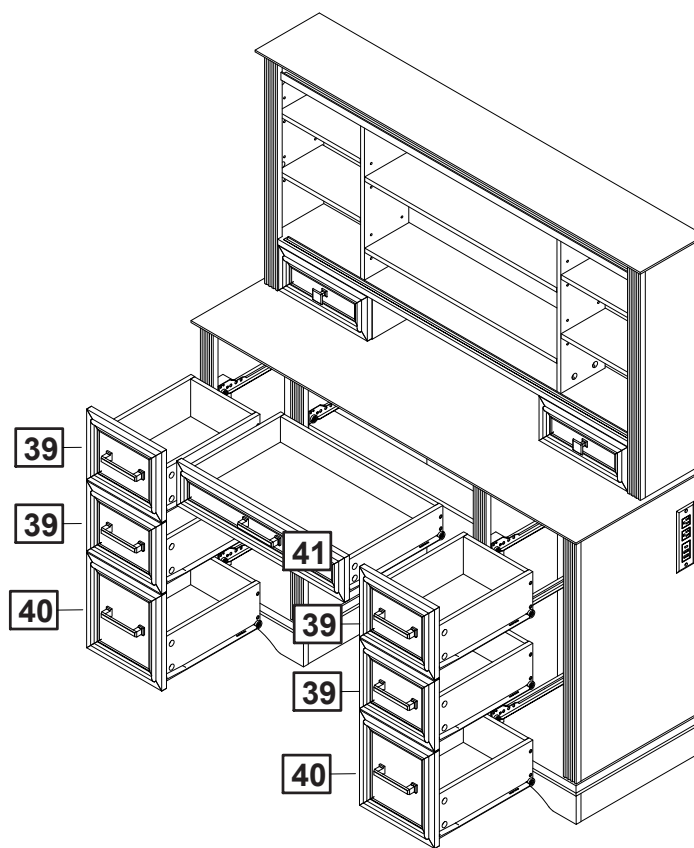
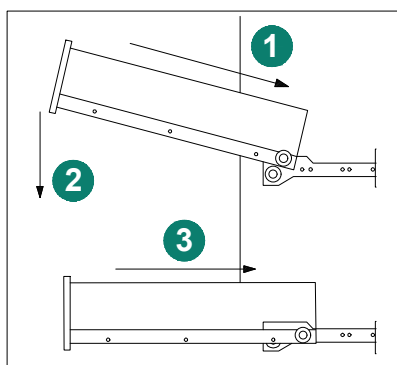
## Step 64

**K**  
K x 1

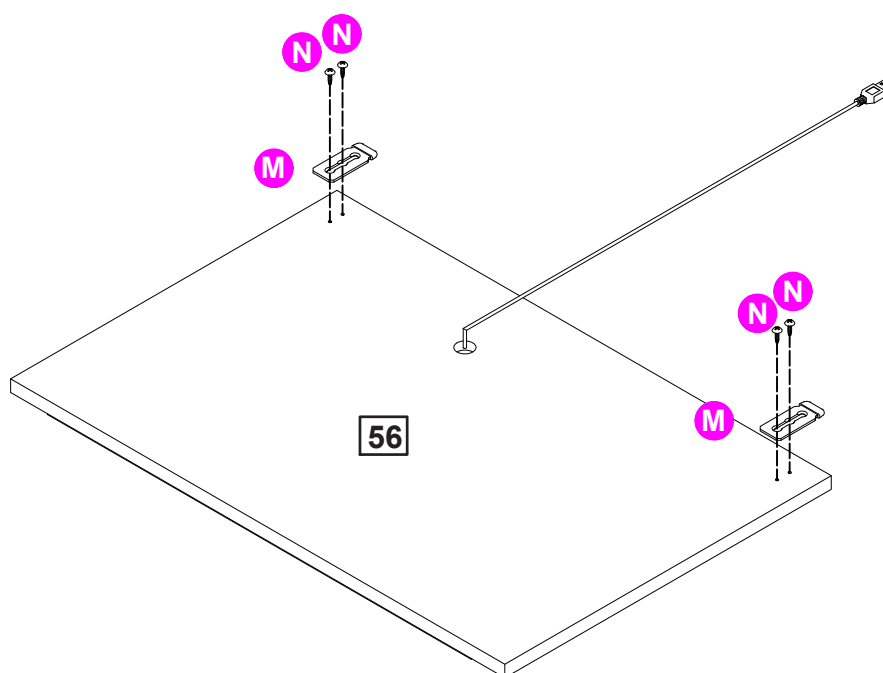


# Assembly Instructions

## Step 65

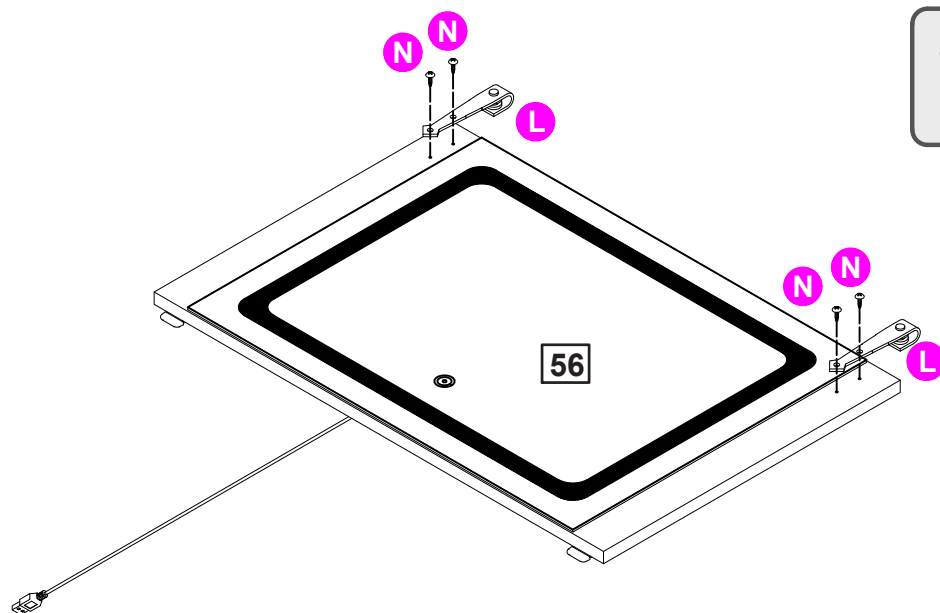


## Step 66

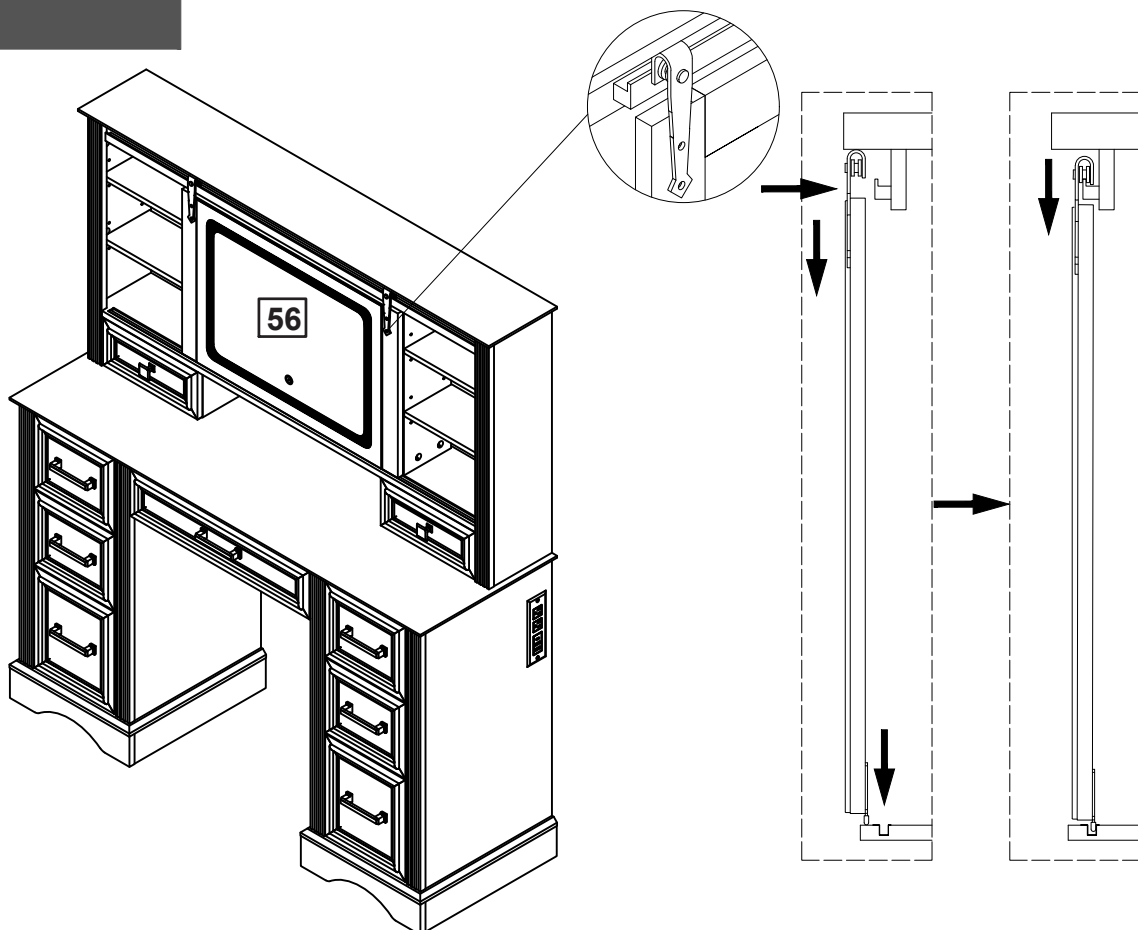


# Assembly Instructions

## Step 67

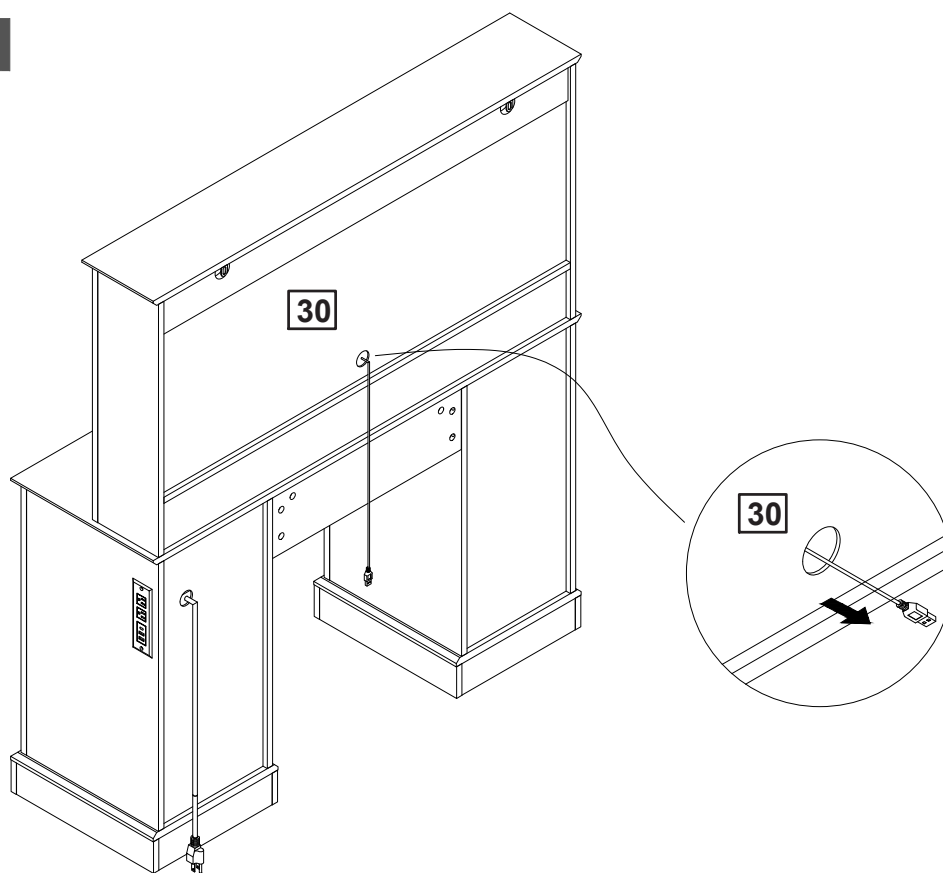


## Step 68

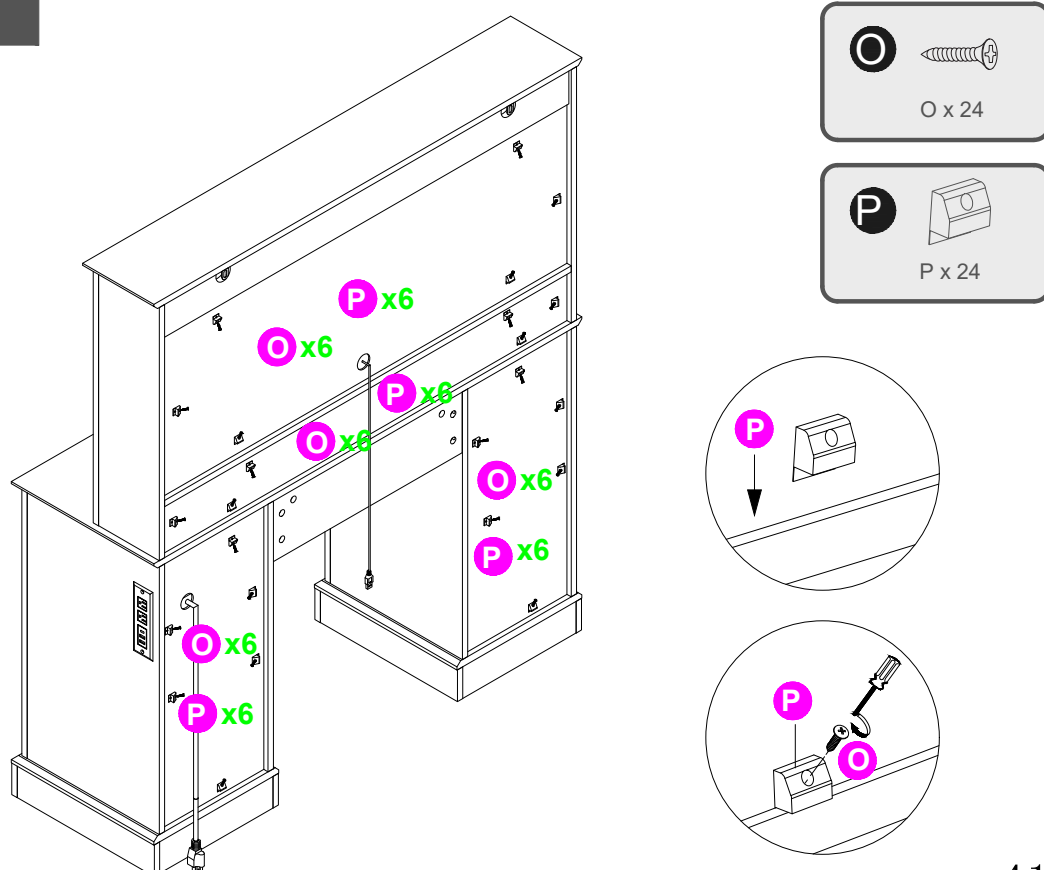


# Assembly Instructions

## Step 69



## Step 70



# Assembly Instructions

## Step 71

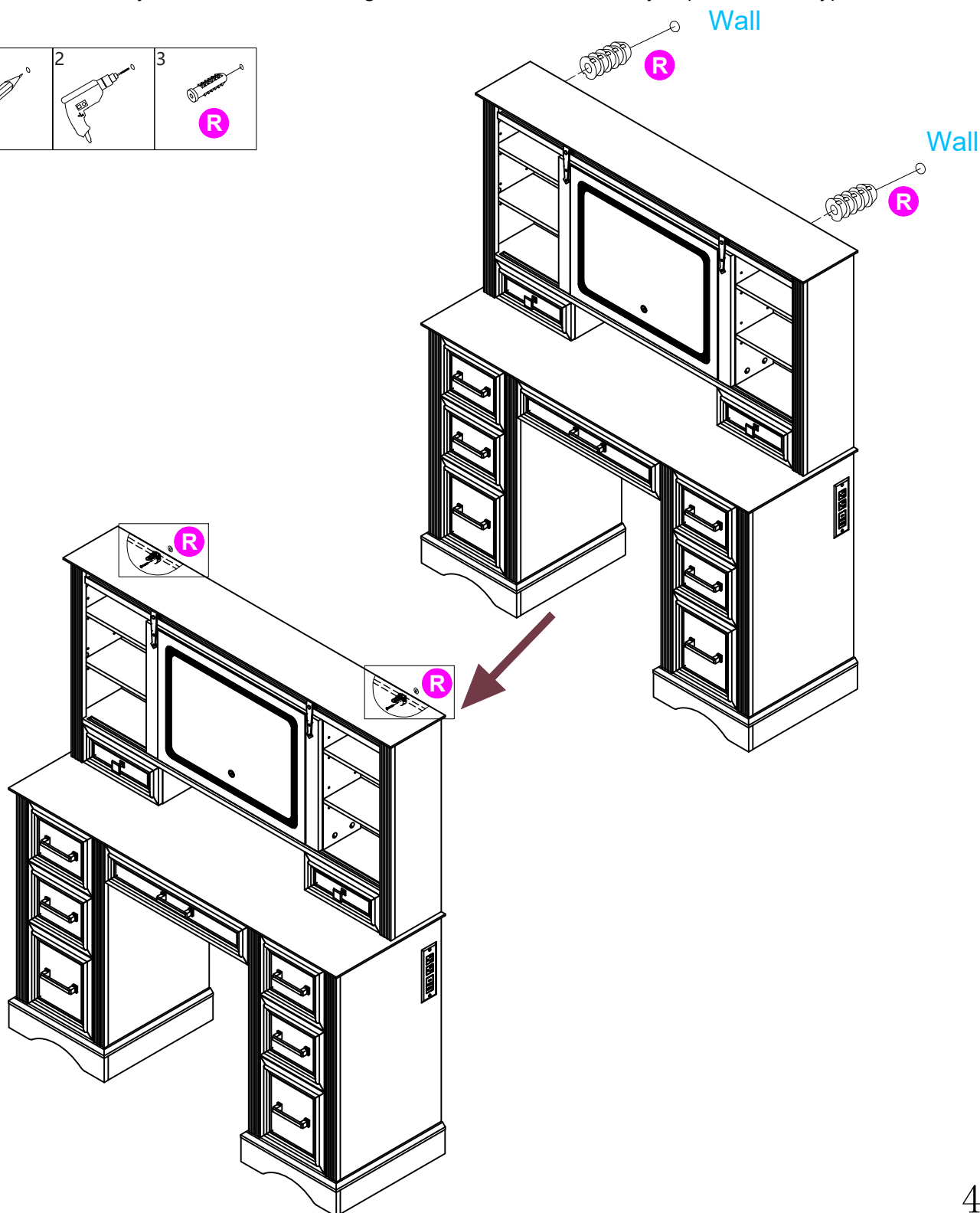
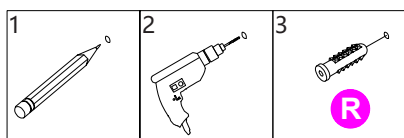
R



R x 2

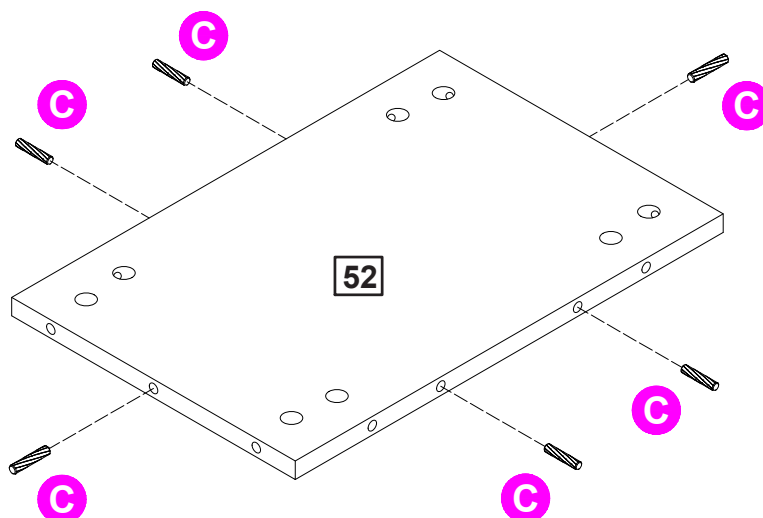
## WARNING

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.

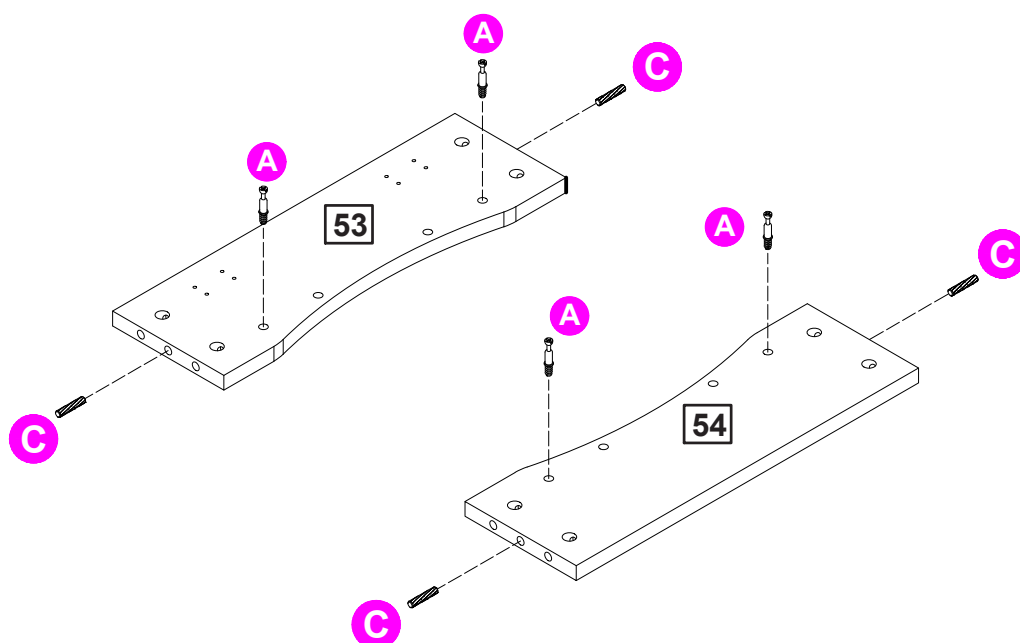


# Assembly Instructions

## Step 72



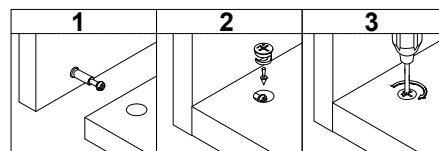
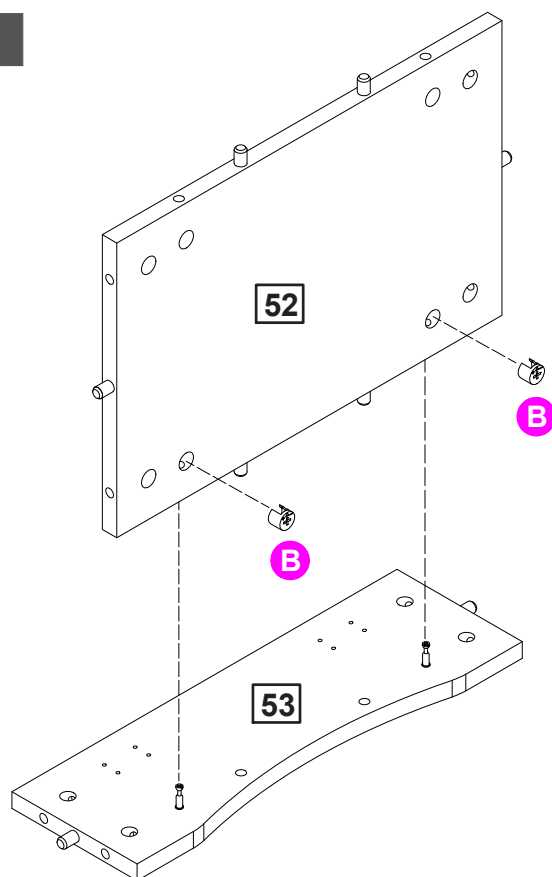
## Step 73



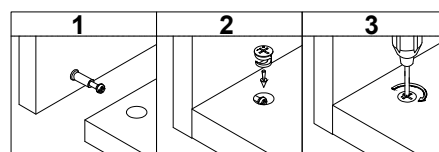
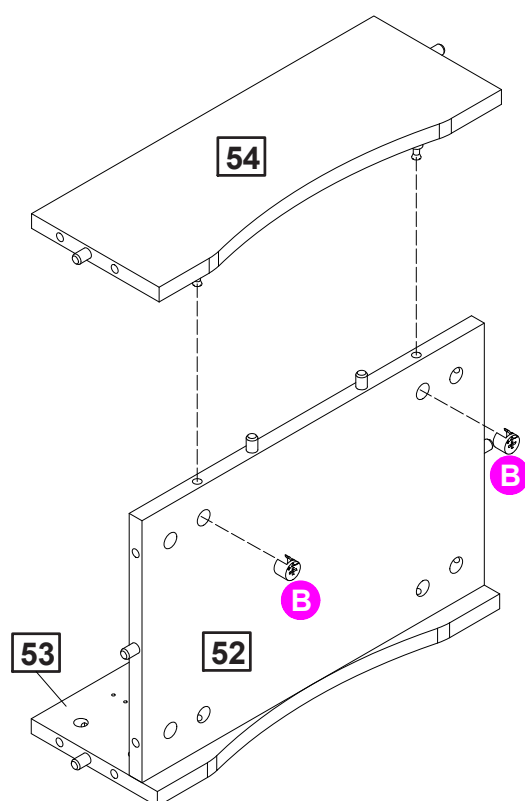


# Assembly Instructions

## Step 74

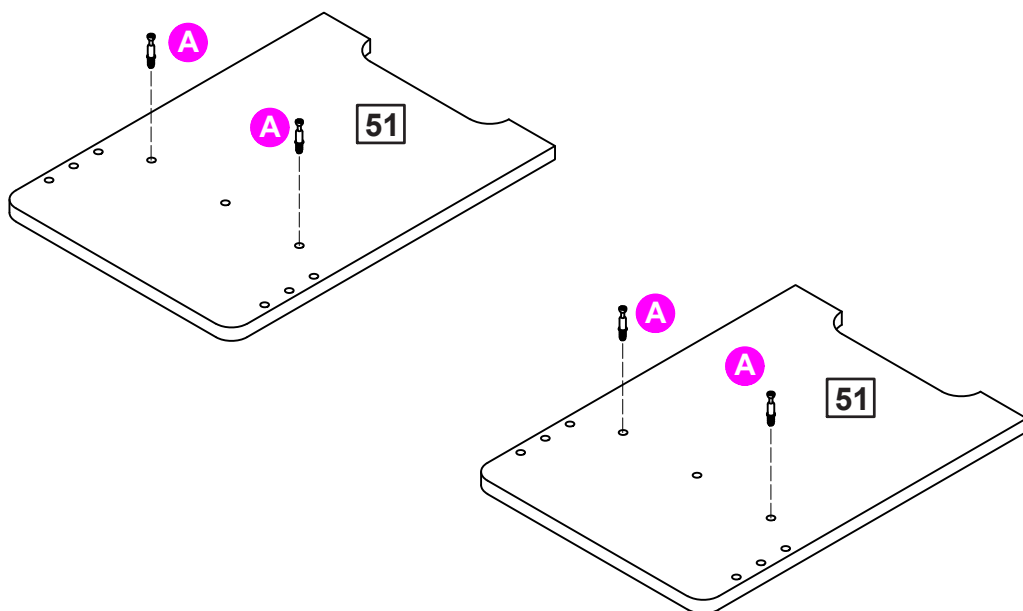


## Step 75

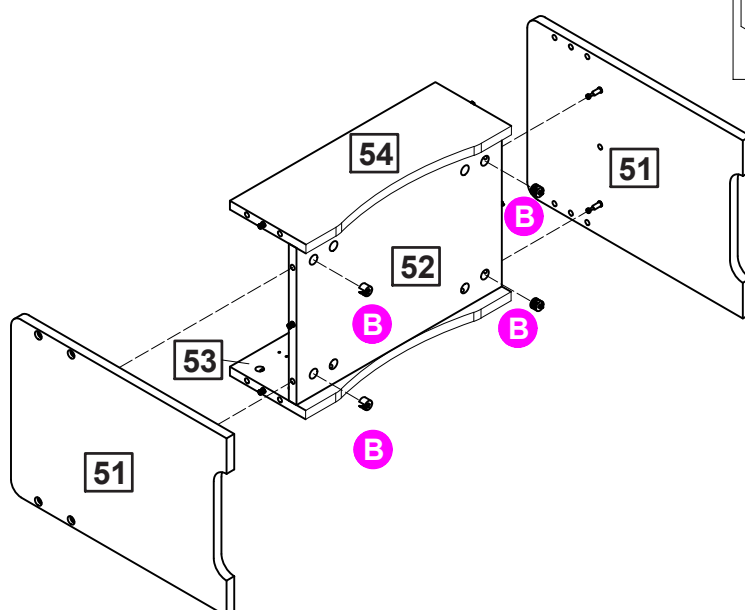
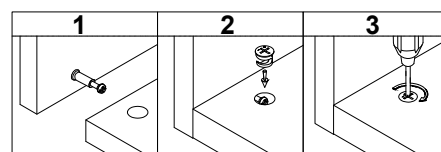


# Assembly Instructions

## Step 76

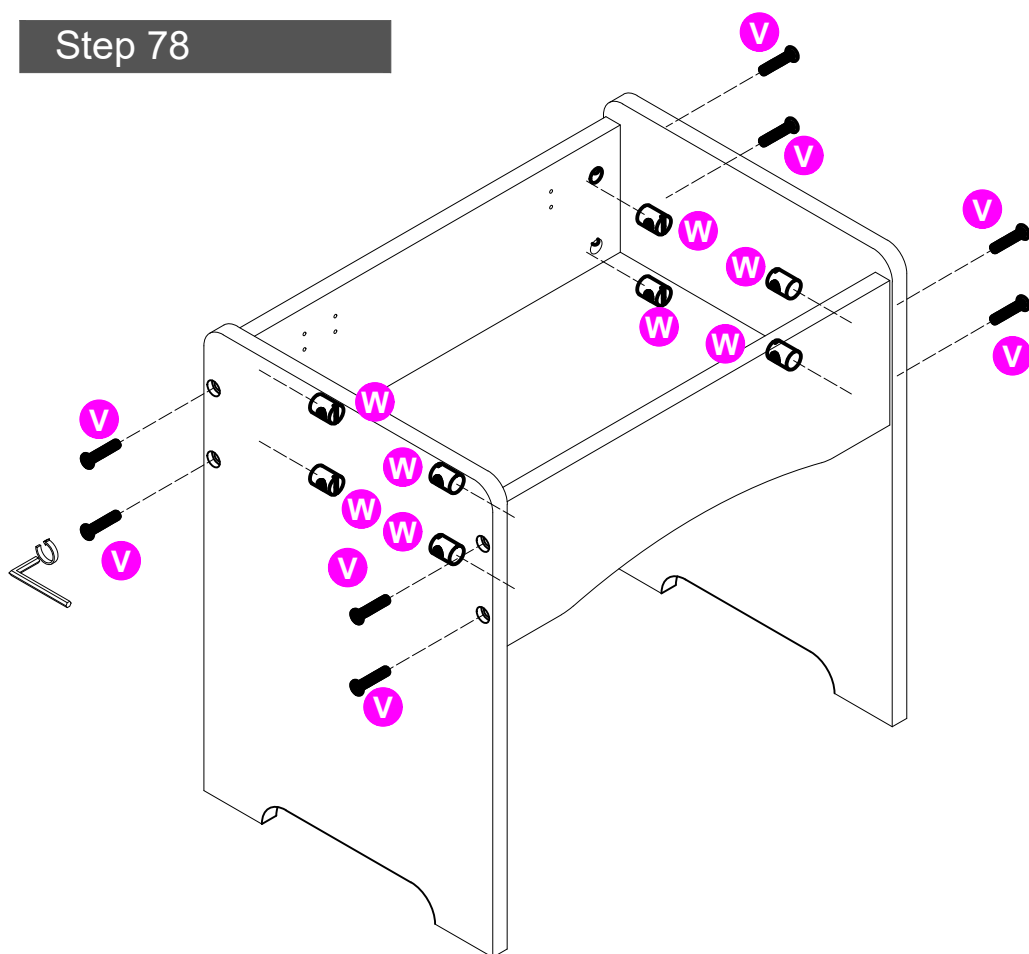


## Step 77

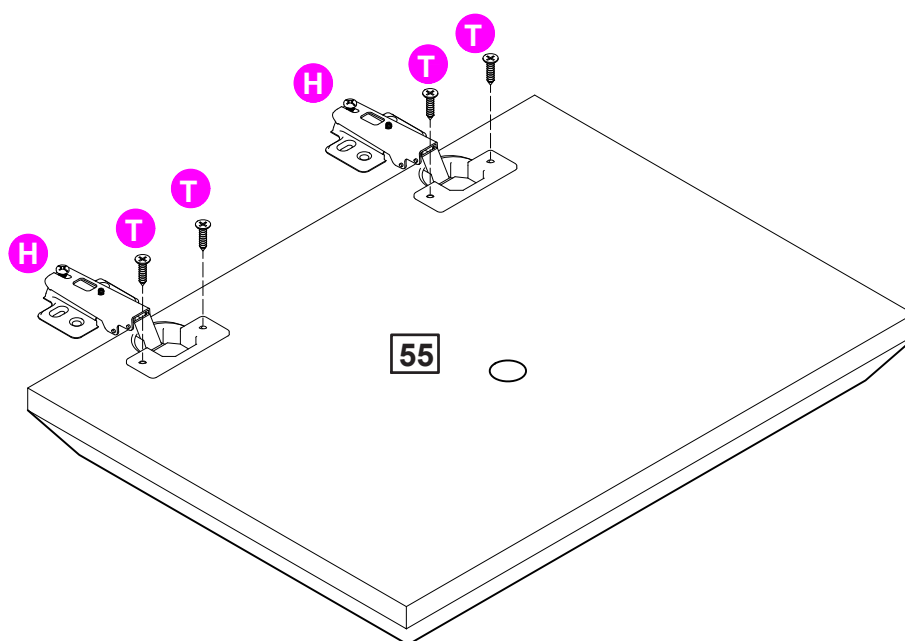


# Assembly Instructions

## Step 78

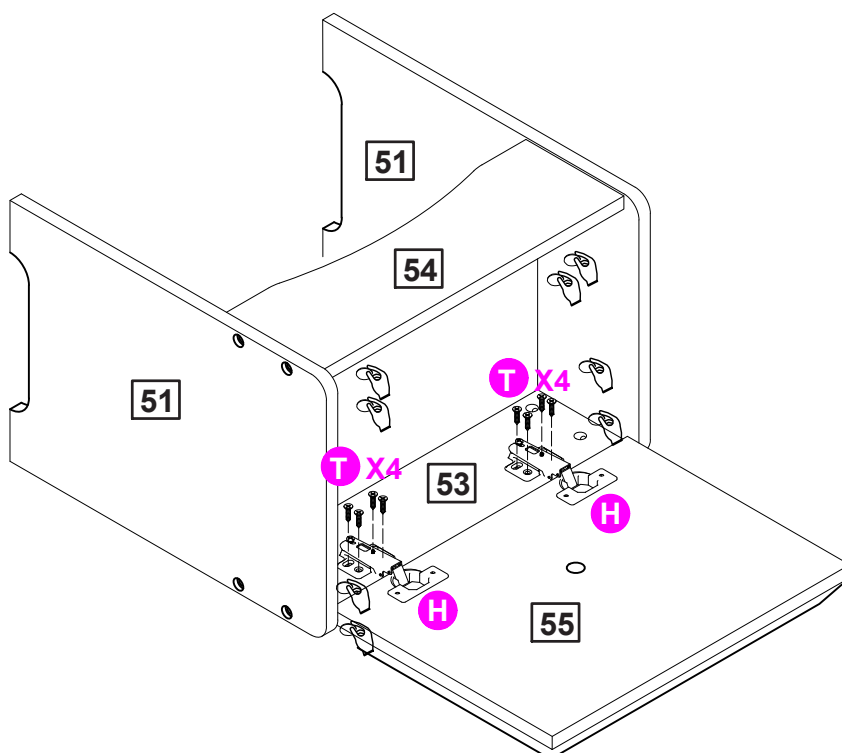
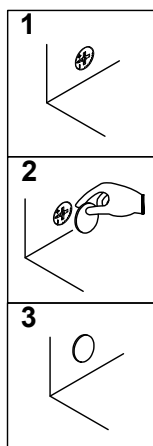
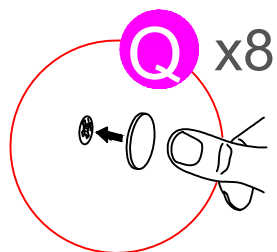


## Step 79



# Assembly Instructions

## Step 80



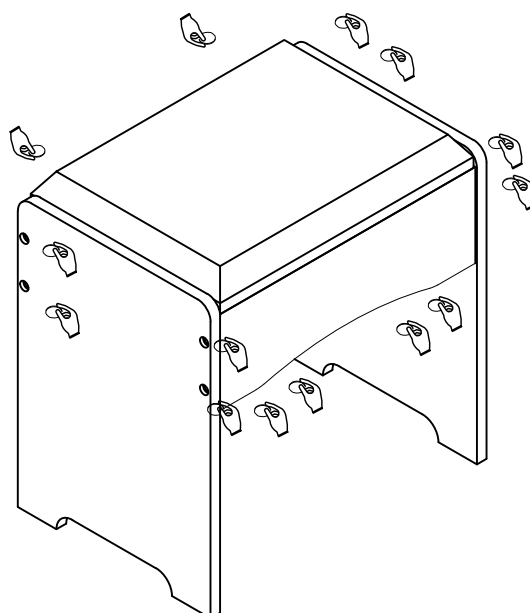
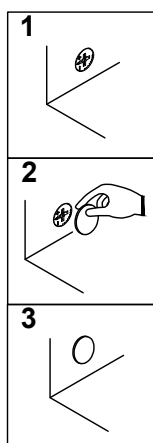
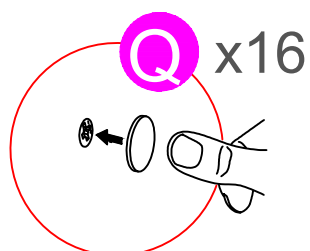
Q

Q x 8

T

T x 8

## Step 81



Q

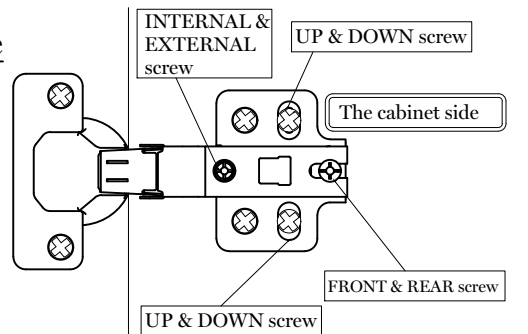
Q x 16

# The ways to adjust the door

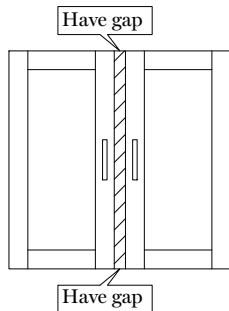
- Before adjusting the hinge, please check whether the cabinet is skewed.
- If the skew can not be repaired, please remove the anti-tipping device first, then adjust the cabinet to vertical position.
- Please adjust the hinge with the door open.
- Please operate it with more than 2 people, one person holds the door and the other one adjusts the screw.

## Components Name

The door side

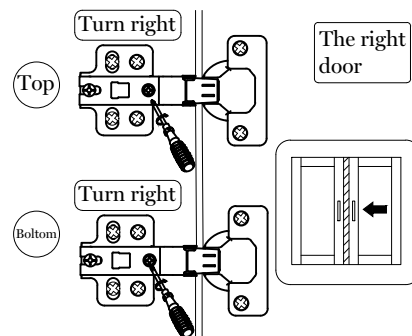
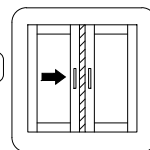
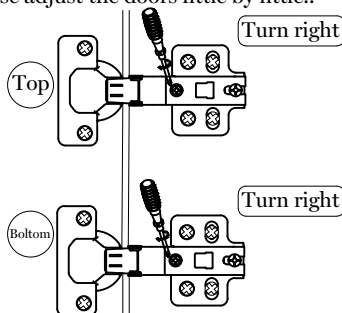


Obvious gaps between doors or Doors don't look closed



- 1 Turn "internal & external screw" to the right can make the door approach inside.  
Please adjust the doors little by little..

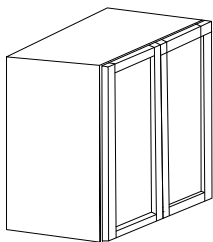
The left door



The right door

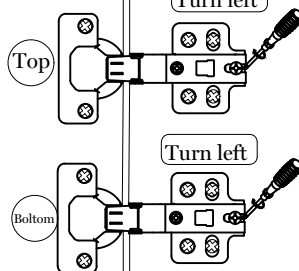
※ If the 2 doors are overlap, please turn the "internal & external screw" to the left.

When door is crooked

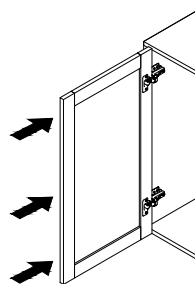


Please take the following steps to adjust first.

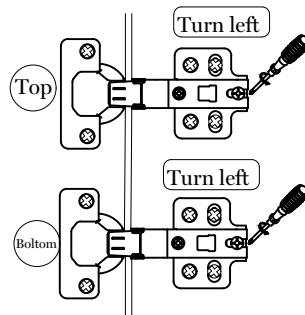
- 1 Rotate the "font and rear screws to the left



- 2 Push the door to the cabinet

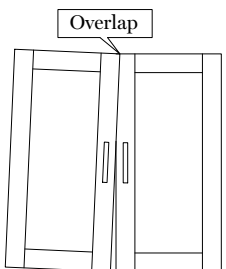


- 3 Rotate the "font and rear screws to the right



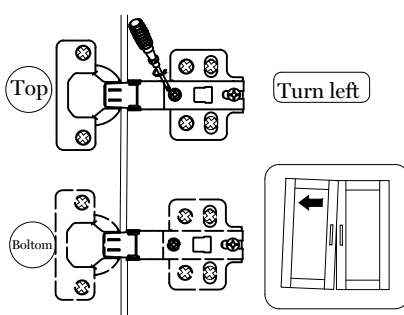
※ After adjusting the "front and rear screw", the door still does not change, please turn the "internal & external screw" to the right Slightly.

When door is leaning

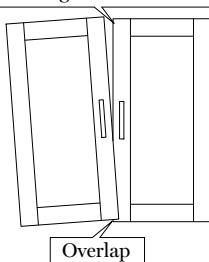


Protruding to the underside

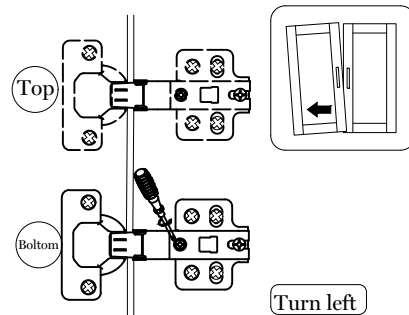
- 1 Turn "internal & external screw" to the left can make the top of the door tilted outward.



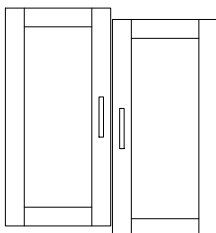
Protruding to the underside



- 1 Turn "internal & external screw" to the left can make the top of the door tilted outward.

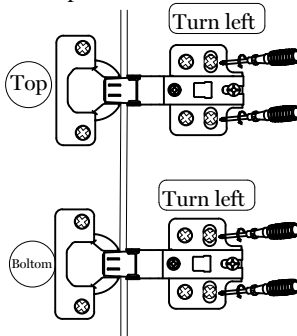


When door is higher on top

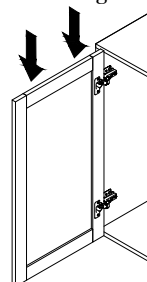


Have gap

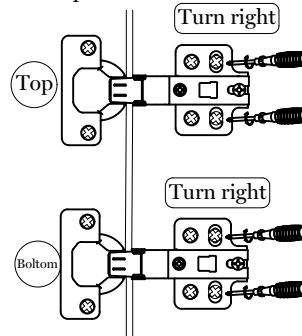
- 1 Turn "up & down screw" to the left



- 2 Lower the door's height so that 2 doors are of the same height.



- 3 Turn "up & down screw" to the right



※ if the door is lower on bottom, please lift up the left door slightly on step 2

# A Guide to Wall Mounting & Fixings

## Important note:

If plastic wall plugs (rawl plugs) are supplied with your product, e.g.:



- these are only suitable for use in masonry walls.

If you are in any doubt about the correct wall plugs for your wall, seek professional advice.


Failure of the product due to using the incorrect fixings is the responsibility of the installer.



**Important:** when drilling into walls always check that there are no hidden wires or pipes etc.

Make sure that the screws and wall plugs being used are suitable for supporting your unit. Consult a qualified tradesperson if you are unsure.

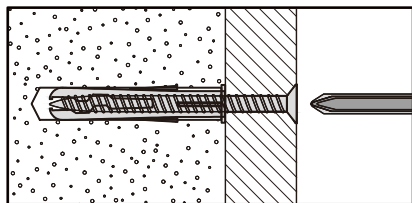
Hints:

- 1: General rule:  always use a larger screw and wall plug if you are not sure.
- 2: Ensure you use the recommended drill bit to match the wall plug and hole size.
- 3: Ensure you drill the hole horizontally; do not force the drill or enlarge the hole.
- 4: Take extra care when drilling high walls, ceilings and ceramic tiles. Ensure wall plugs are inserted beyond the thickness of the ceramic tiles to avoid the tiles splitting or cracking.
- 5: Ensure wall plugs are well fitted and are a tight fit in the drilled hole.

## Types of walls

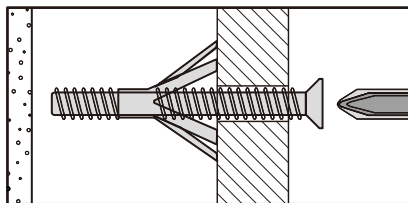
You can use one of the following types of wall plug if your walls are made of brick, breeze block, concrete, stone or wood.

No.1 "General Purpose" wall plug



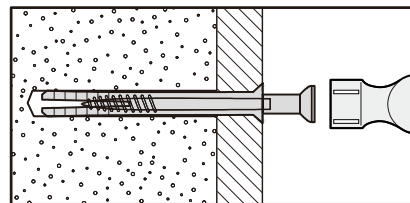
Generally aerated blocks should not be used to support heavy loads, use a specialist fitting in this case. For light loads, general purpose wall plugs can be used.

No.3 "Cavity Fixing" wall plug



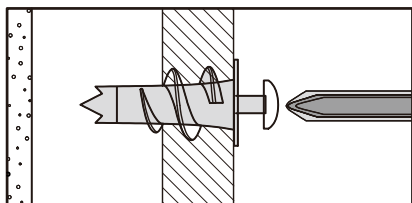
For use with plasterboard partitions or hollow wooden doors.

No.5 "Hammer Fixing" wall plug



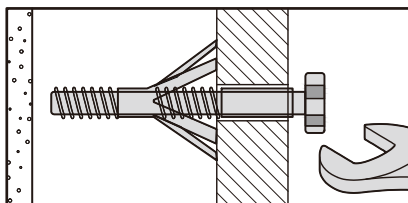
For use with walls stuck with plasterboard. The hammer fixing allows it to be fixed to the wall rather than the plasterboard. Always check the fixing is secure to the retaining wall.

No.2 "Plasterboard" wall plug



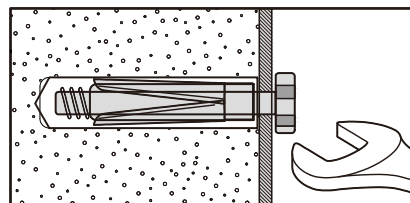
For use when attaching light loads onto plasterboard partitions.

No.4 "Cavity Fixing - Heavy Duty" wall plug



For use when fitting or supporting heavy loads such as shelving, wall cabinets and coat racks.

No.6 "Shield Anchor" wall plug - heavy loads



For use with heavier loads such as TV and HiFi speakers and satellite dishes etc.



## Care & Maintenance

**Safety:** always check the fitting and location to ensure your safety in and around the home.

**Fitting:** from time to time check the fitting to ensure the wall plugs or screws do not become loose.