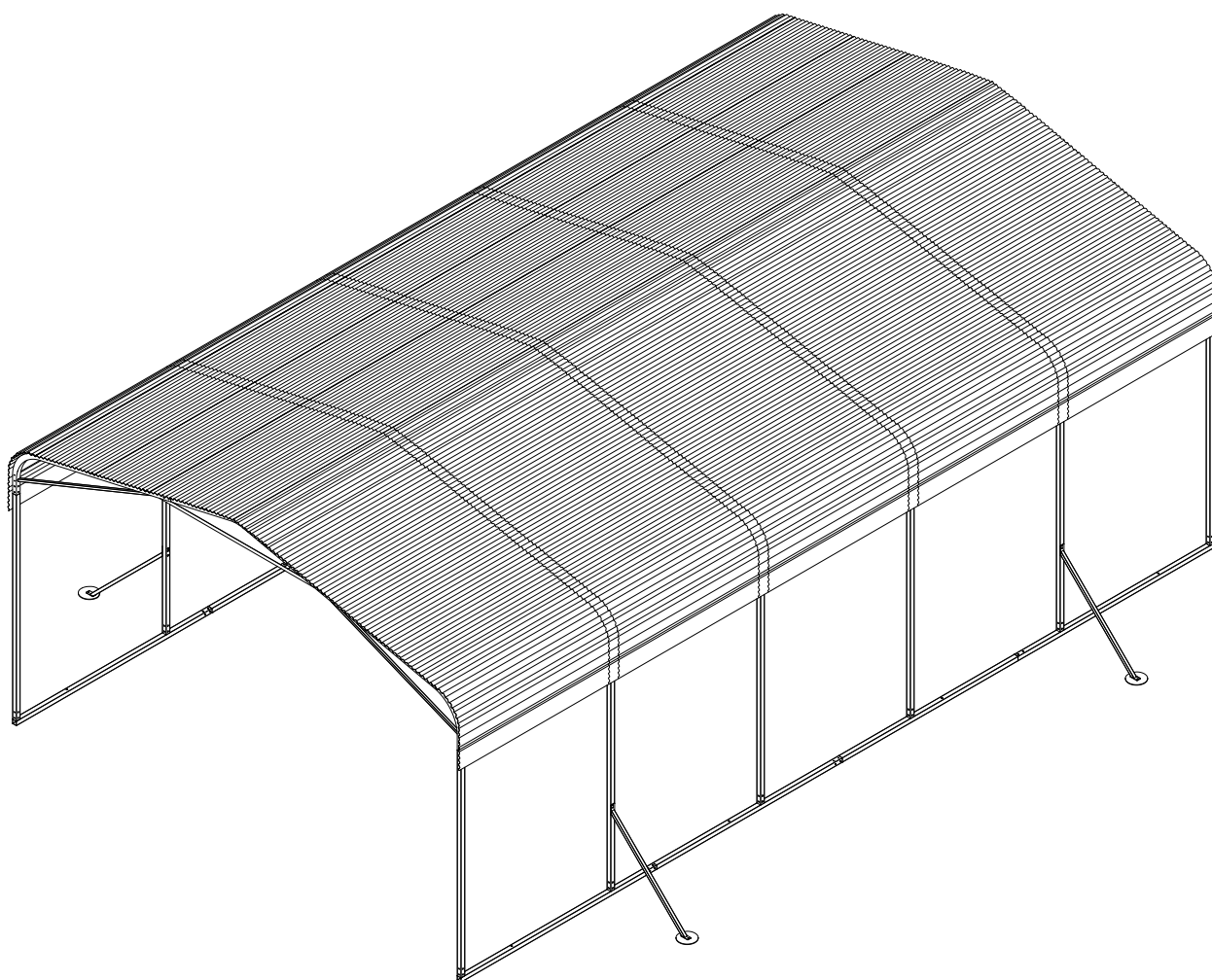


# 15 x 23 FT Heavy-Duty Metal Carport Manual

- CPT153A -

Recommended number of installers: 5/6 adults





## General Guidelines

- Please read the following instructions carefully and use the product accordingly.
- Please keep this manual and hand it over when you transfer the product.
- This summary may not include every detail of all variations and considered steps.

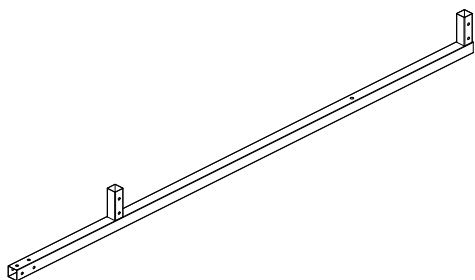
## Notes

- The product must be assembled and used in accordance with the provisions of the manual. Personal injury and / or damage to the product may occur if products are used outside of their intended purposes and/or if products have been changed/modified from their original design.
- The seller does not assume any responsibility or liability with respect to any injury/damage caused by incorrect assembly or improper use.
- If there are any defective or missing parts after unpacking, please cease assembly immediately and contact us.
- Please assemble the item on a spacious surface and do not place the unwrapped product directly on the ground to avoid product damage.
- Please wear gloves during the assembly and/or disassembly process to avoid scratches from any sharp edges.
- Please match the corresponding part and fitting based on the part number in the manual.
- If the part does not match with the fitting, please check the piece as specified in this manual.
- During assembly, first loosely align all screws with the corresponding pre-drilled holes and then tighten the screws one by one.
- Periodically inspect screw tightness while the product is in use. If necessary, retighten to ensure structural integrity.
- Please keep the product away from sharp, pointed objects and corrosive substances to prevent product damage.
- Please place this item on level, solid ground during use.

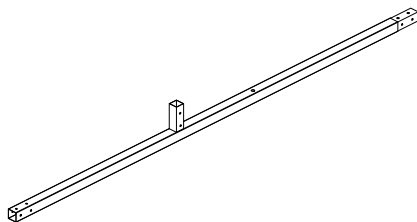
## Warnings

- During assembly, keep all small parts out of the reach of children. It may be fatal if swallowed or inhaled.
- Children should not climb or play on the product in order to avoid tipping over the furniture and causing serious injury.
- To avoid the potential dangers of suffocation, please keep all parts and packaging (film, plastic bags, foam, etc.) away from babies and children.
- Keep sharp objects and corrosive items away from the product to avoid any damage or injury.
- Do not shake or move violently during use to avoid tipping over the product.

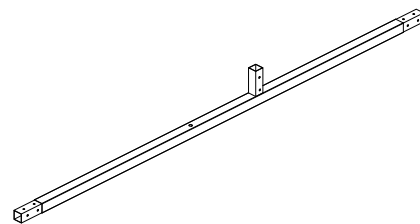
# Part List



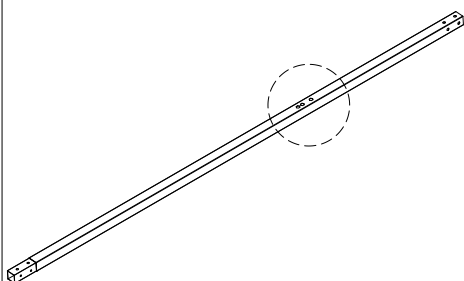
① X4



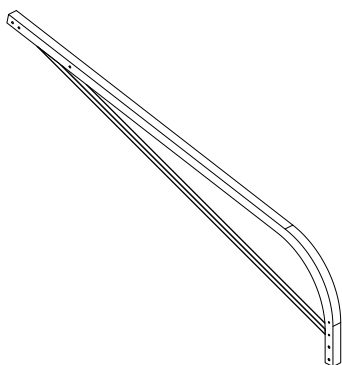
② X2



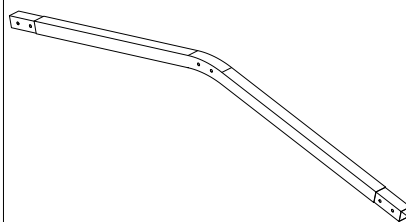
③ X2



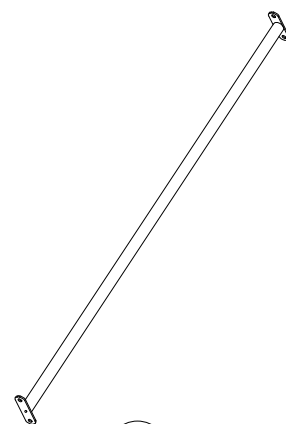
④ X4



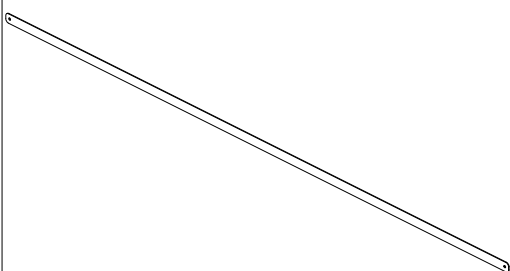
⑤ X6



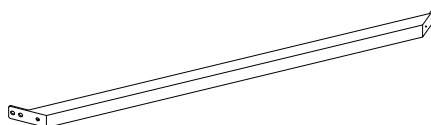
⑥ X6



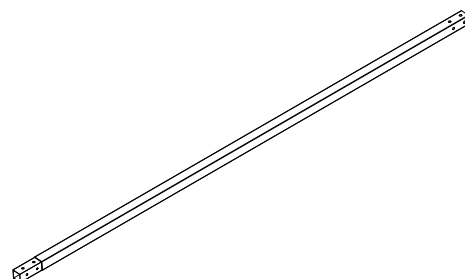
⑦ X15



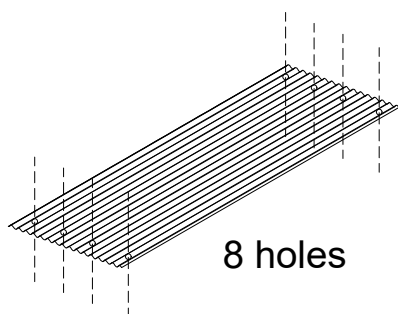
⑧ X6



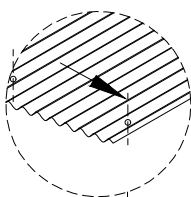
⑨ X4



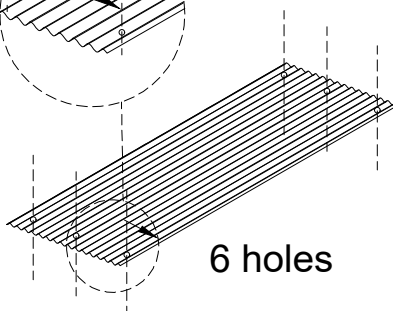
⑩ X8



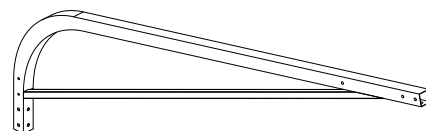
⑪ X5



Pay attention to the labels !!!

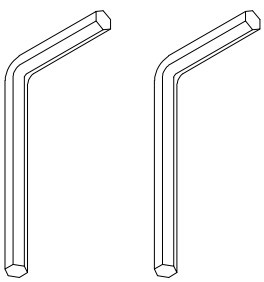
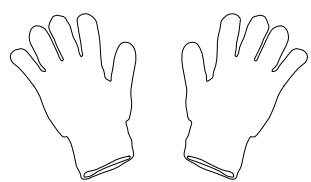
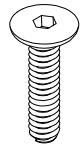

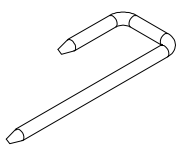
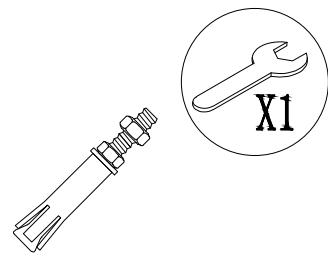
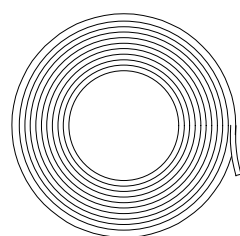
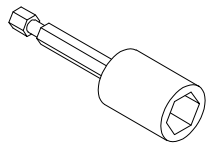
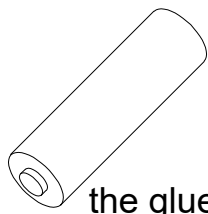
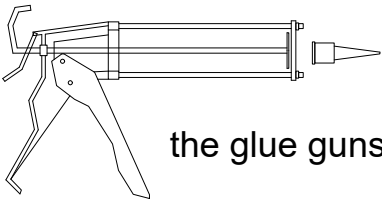
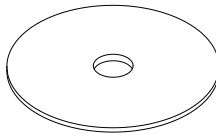
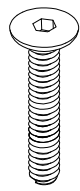
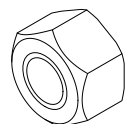


⑫ X50

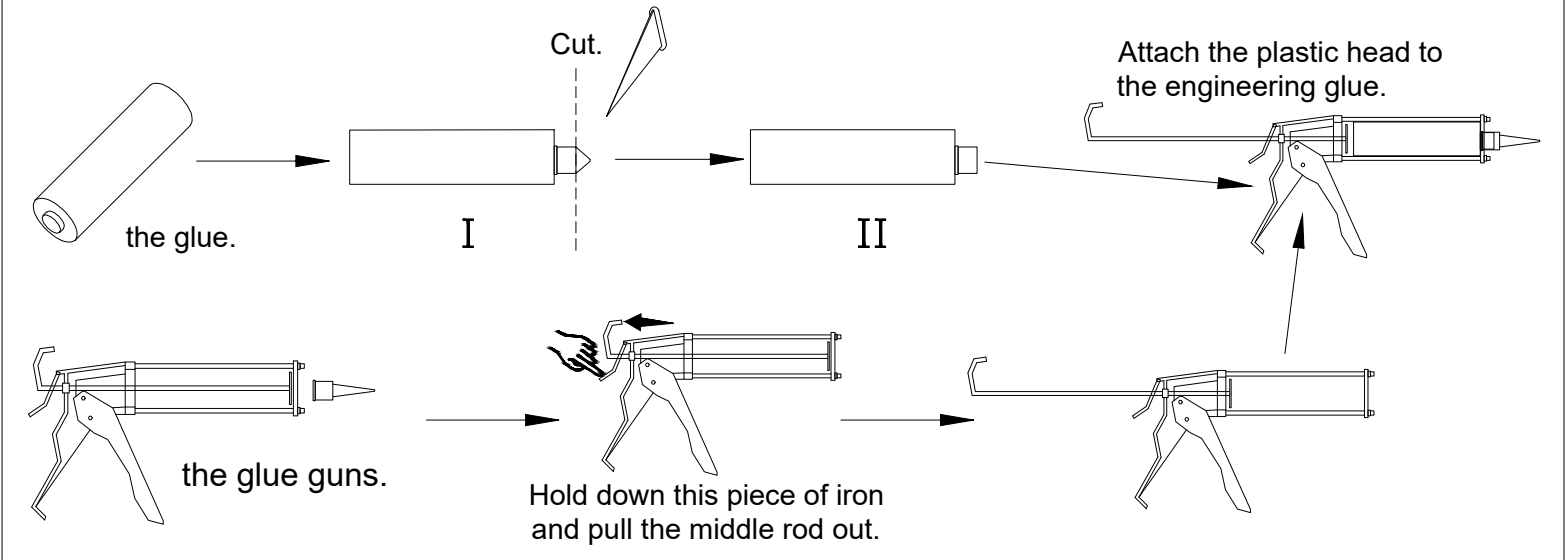


⑬ X6

# Hardware List

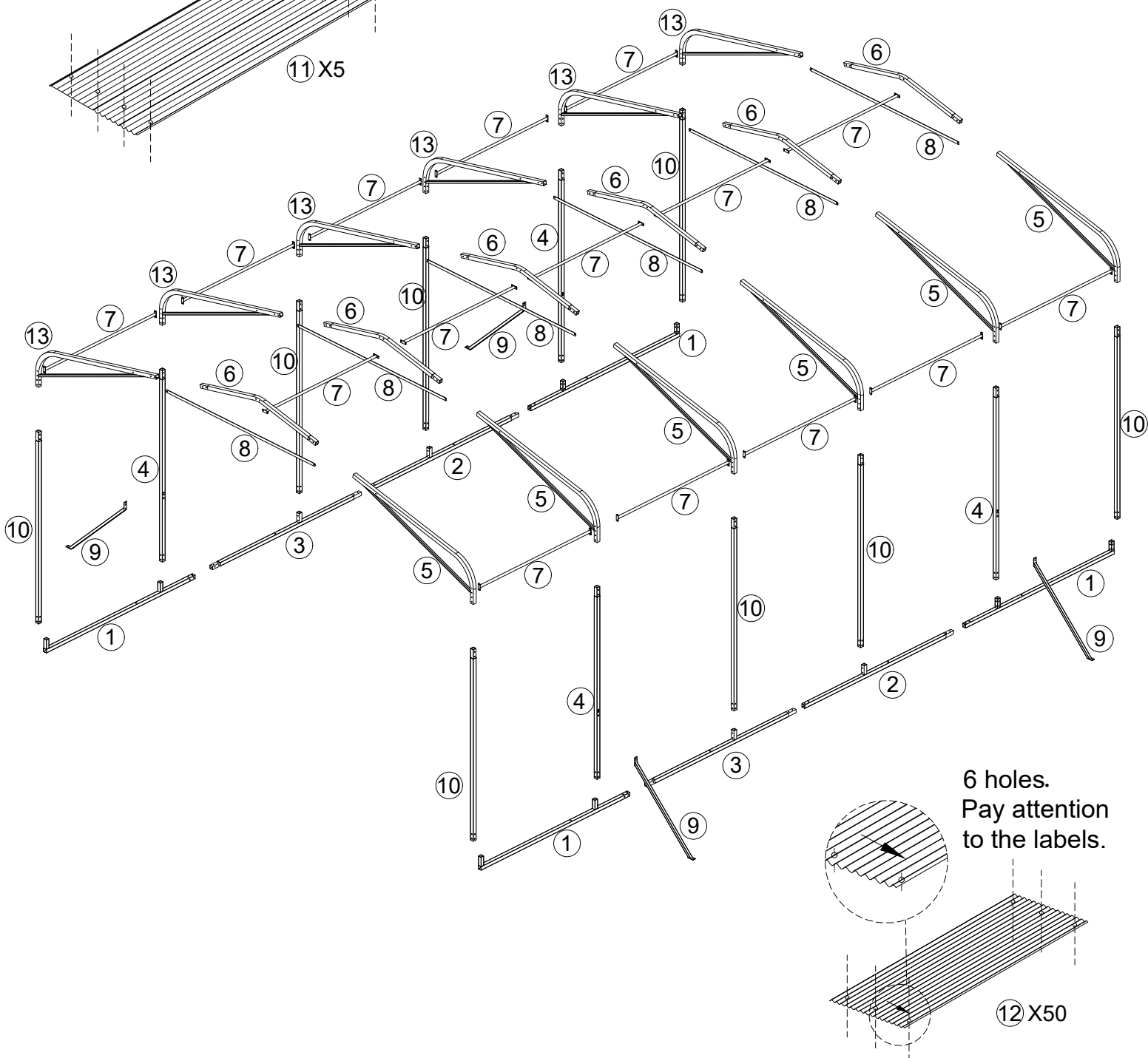
 M6 M8 Ⓐ X1	 Ⓑ X6	 M8X15mm Ⓒ X236+12	 25mm Ⓓ X144+7
 Ⓔ X12+1	 Ⓕ X12+1	 Ⓖ X1	 Use with an electric drill. Ⓗ X1
 the glue.*4  the glue guns.*1 Ⓘ X1		 Ⓙ X4	 M8X50mm Ⓚ X16+2
			 Ⓛ X12+2

Assemble after completing step 3.



8 holes.

11 X5



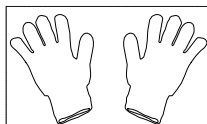
6 holes.  
Pay attention  
to the labels.

12 X50

1. Please wear gloves for assembly.

2. The installation of the carport  
requires 5/6 people.

3. For Color Steel Roof #11 and #12, gloves  
must be worn during operation and  
self-pickup.

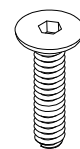


B X6

# 1

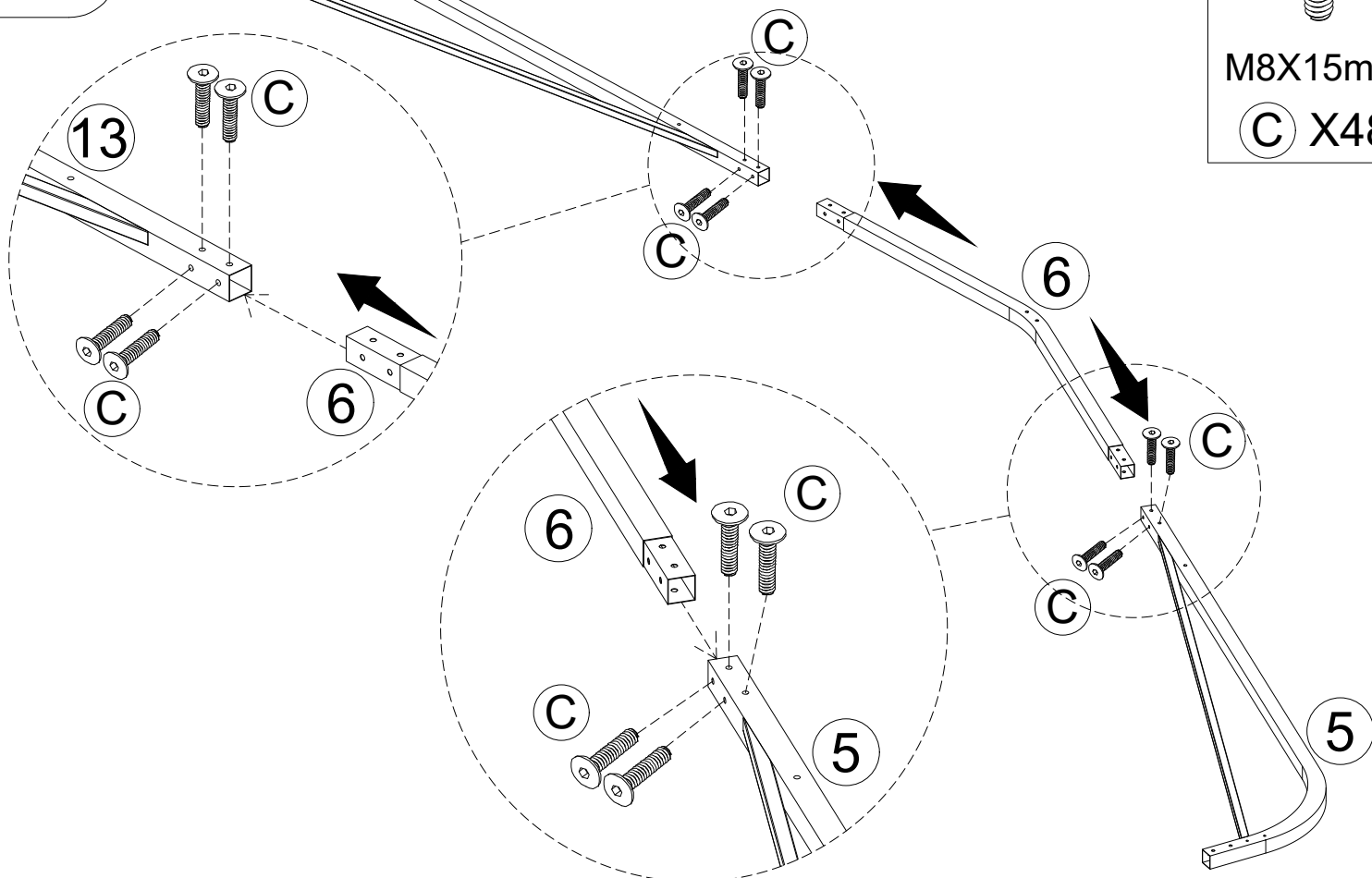
13

Repeat 6 times



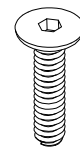
M8X15mm

(C) X48



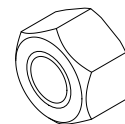
# 2

Repeat 6 times

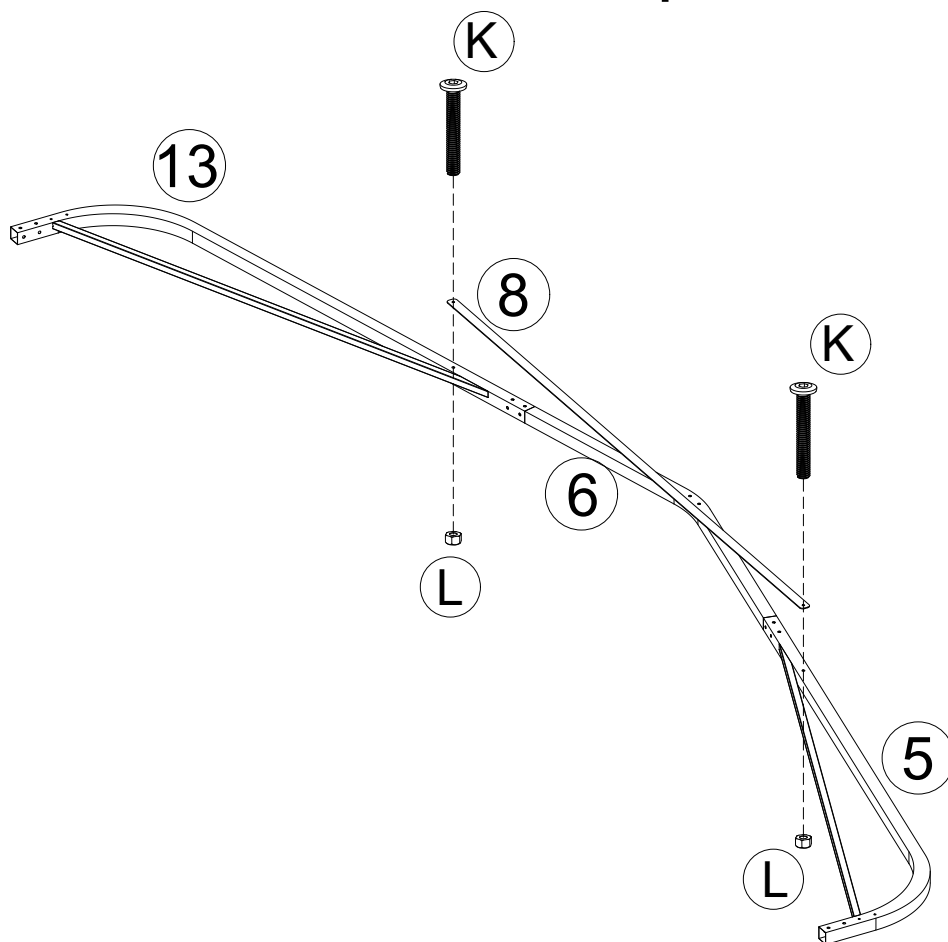


M8X50mm

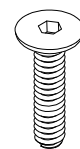
(K) X12



(L) X12

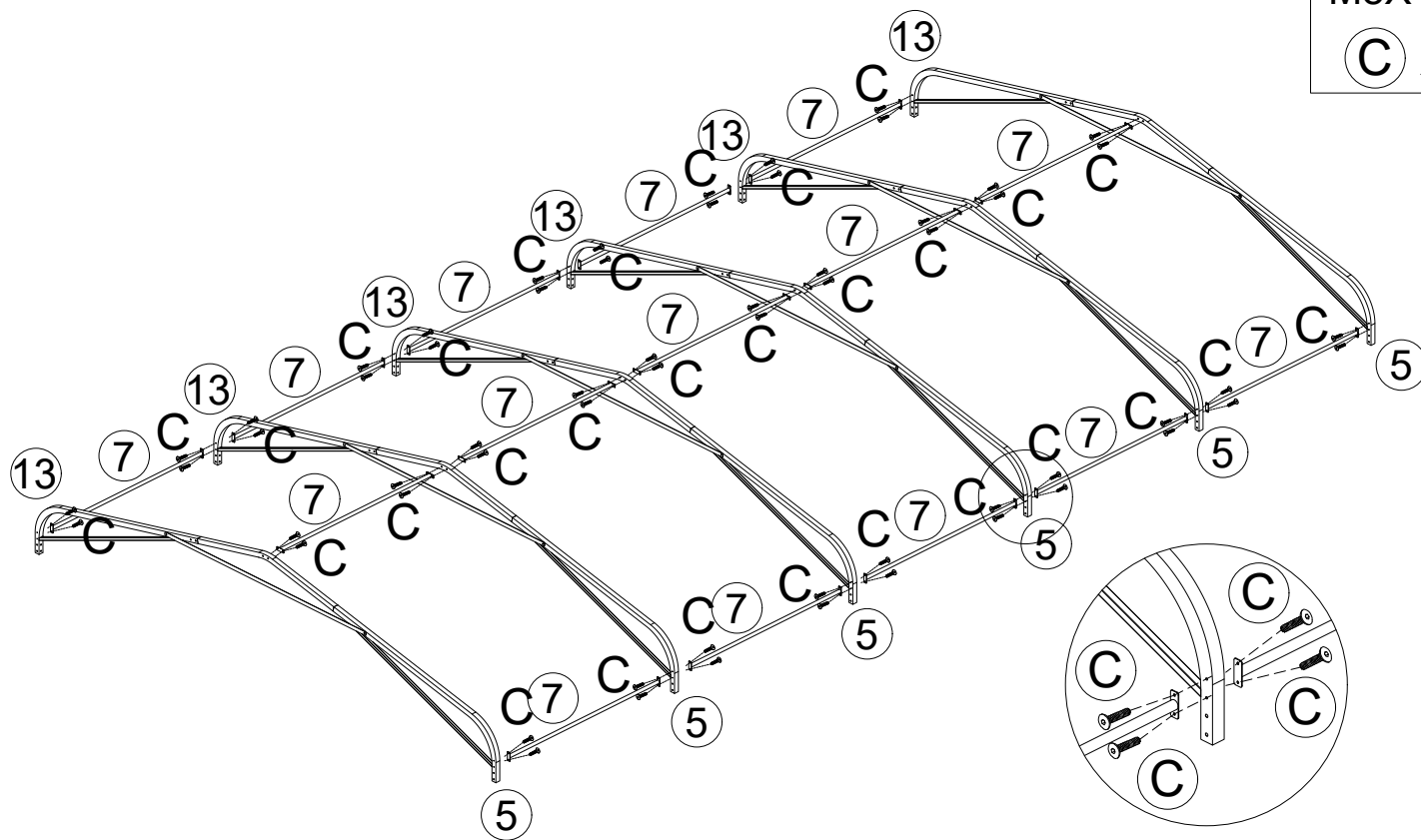


# 3

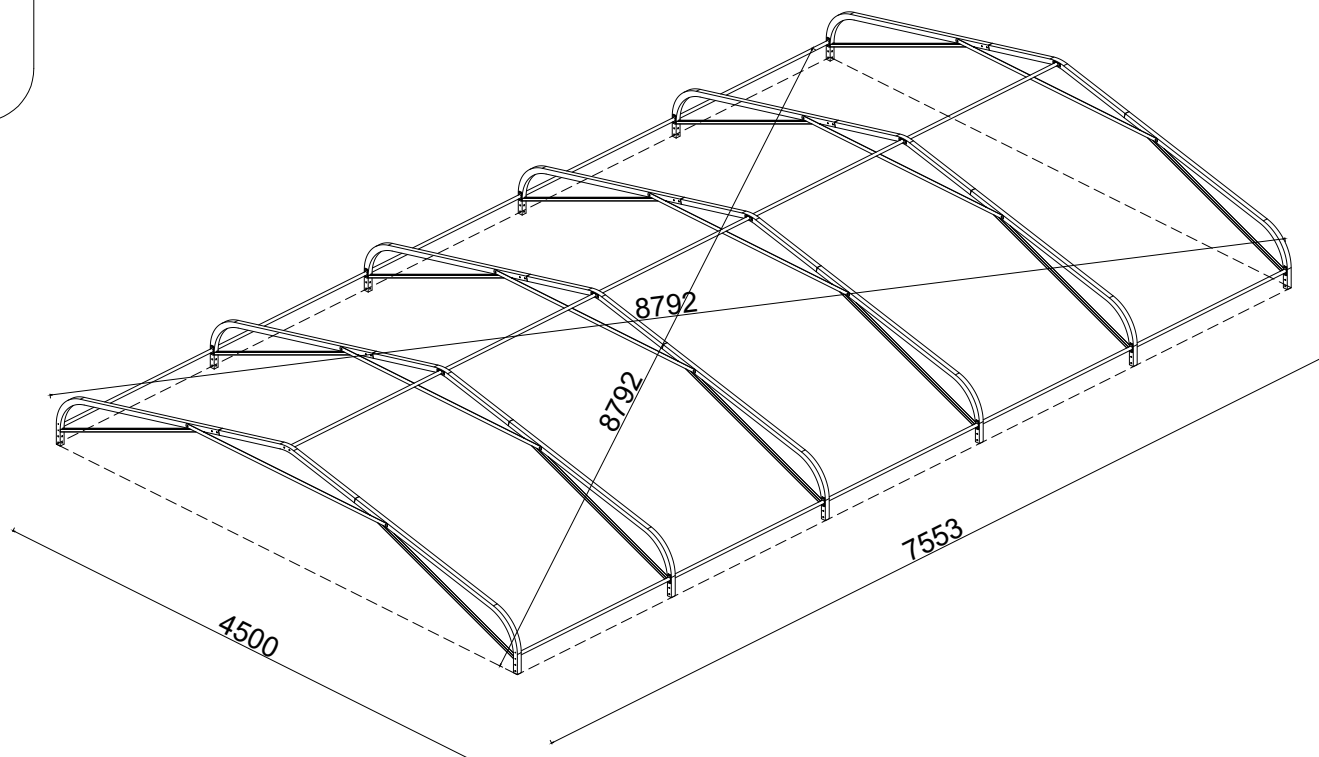


M8X15mm

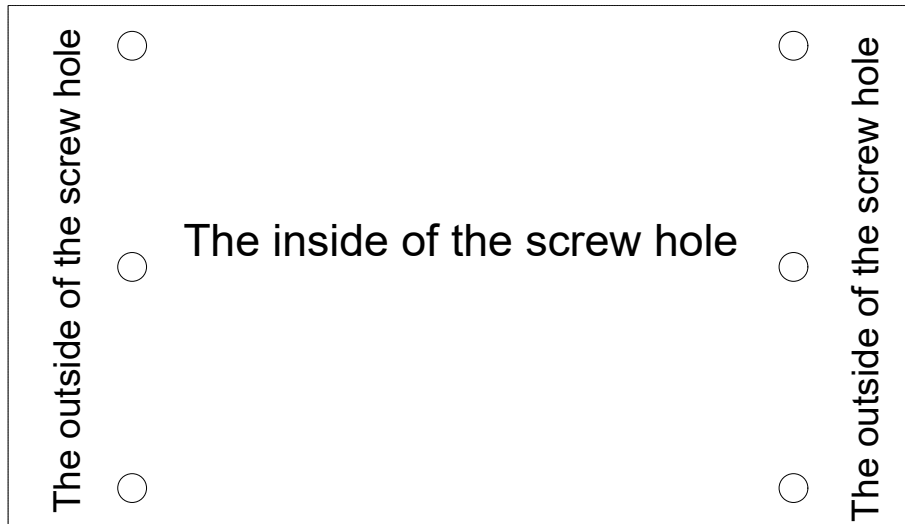
(C) X60



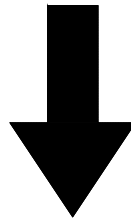
# 4



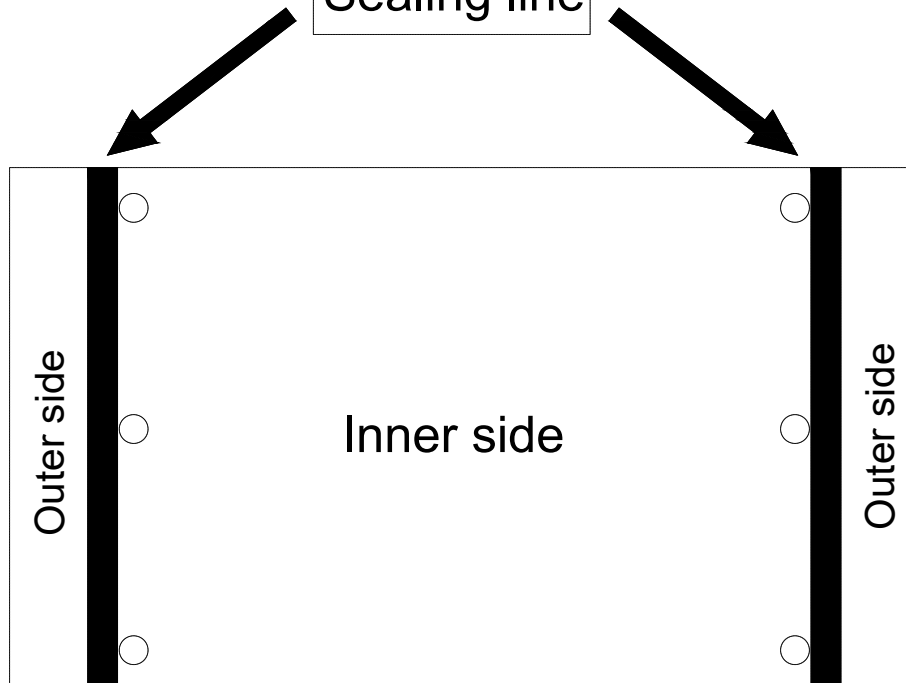
⚠ After installing the top iron frame,  
draw 4 lines on the ground around  
it to determine the diagonals!!!



Color Steel Tile Area Description



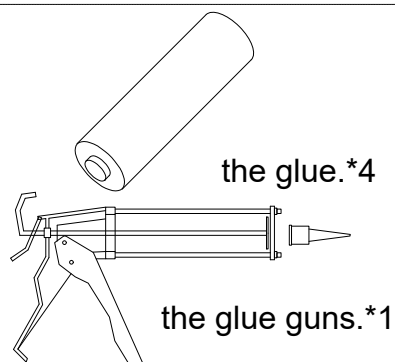
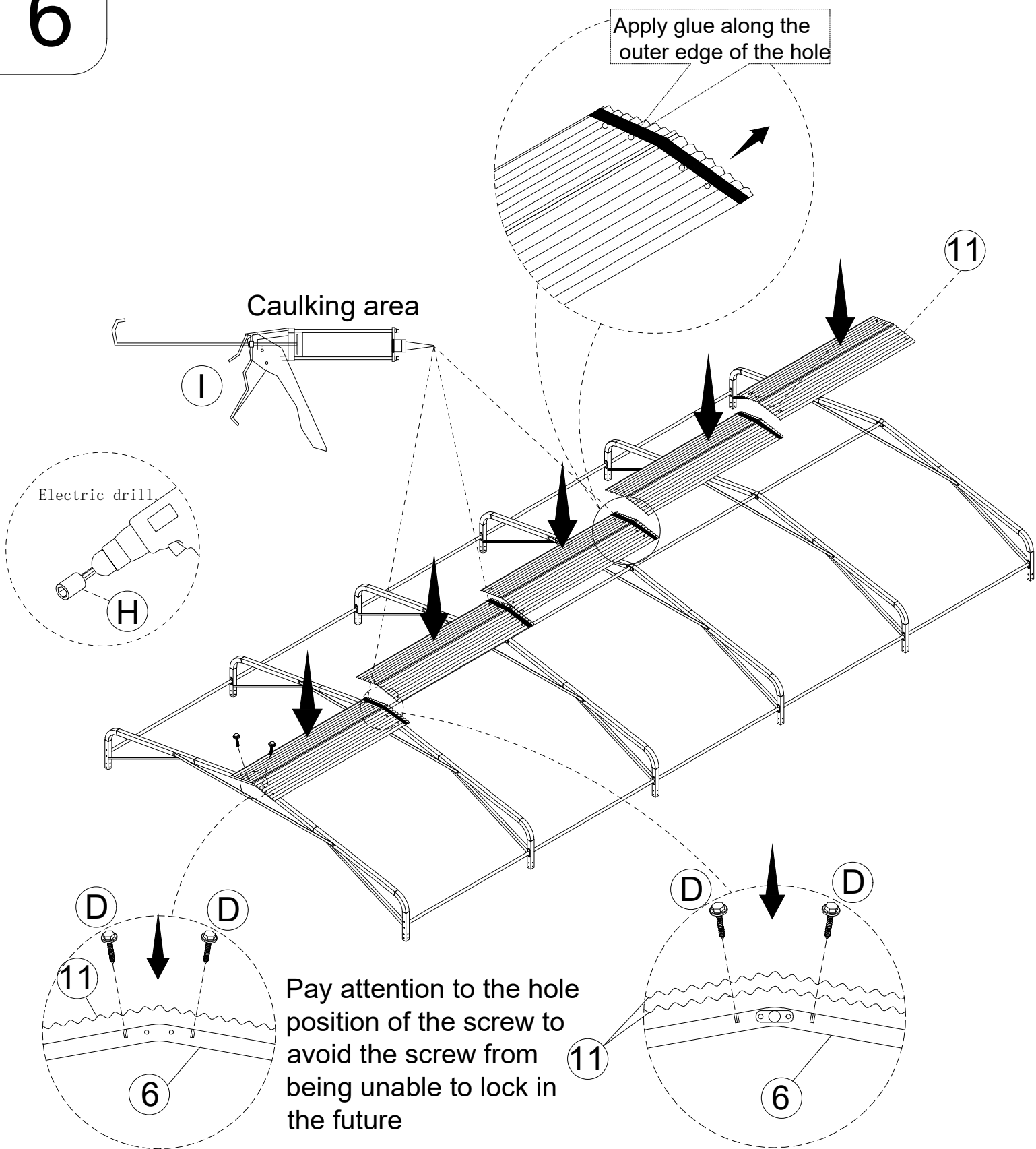
Sealing line



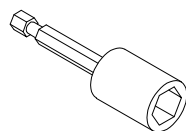
#### Adhesive Application Position Indicator:

The waterproof sealant needs to be evenly applied around the screw holes on the outside of the color steel tiles, tightly against the screw holes (Apply on the left or right outer side depending on the actual installation)





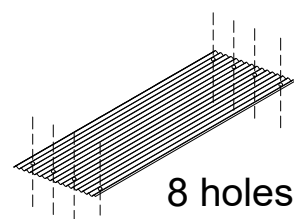
**I** X1



**H** X1



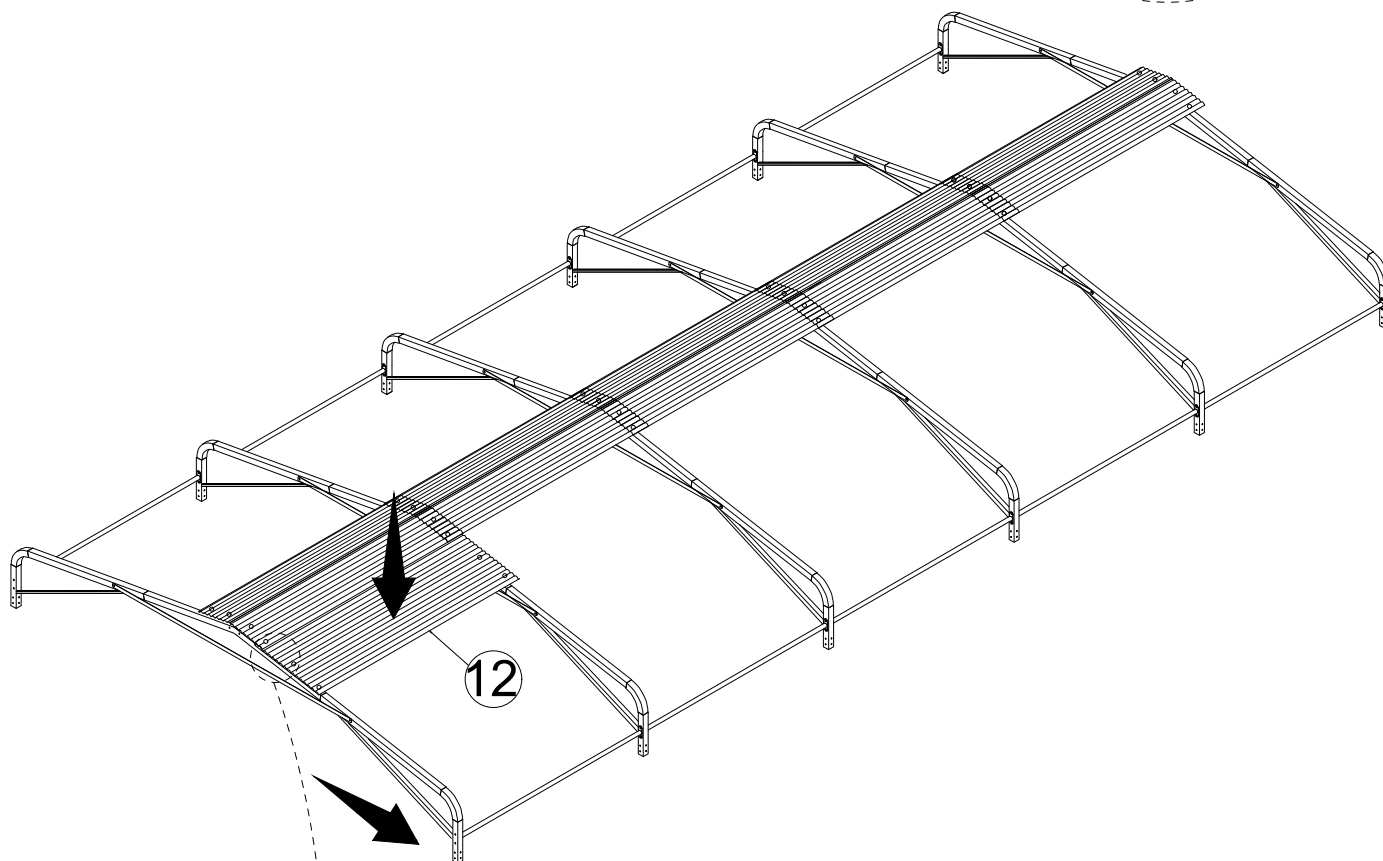
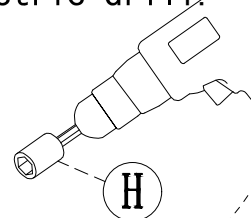
**D** X12



**11** X5

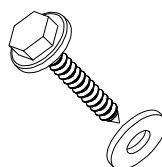
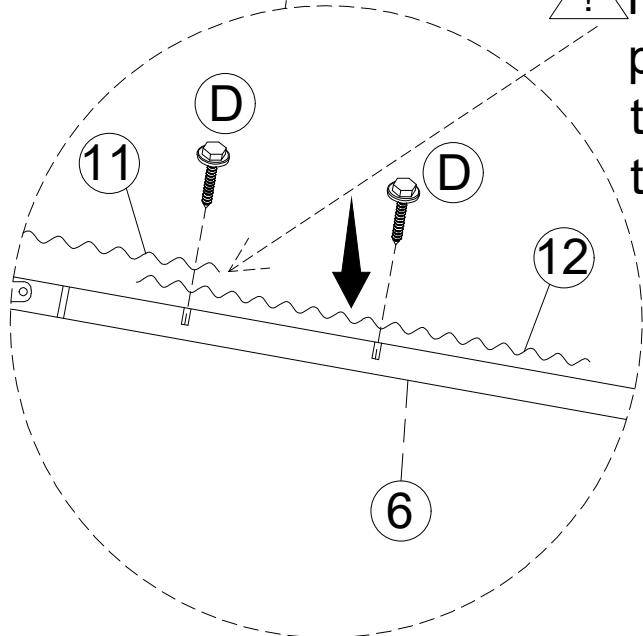
# 7

Electric drill



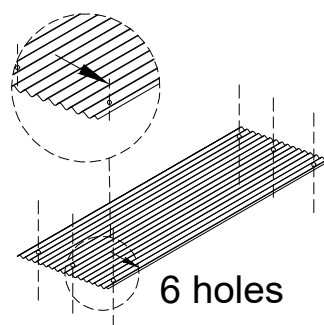
Continue this direction  
and repeat tiling 4 pieces

! Note that the distance between the hole  
position of the color steel tile above and  
the edge should be shorter than that of  
the color steel tile below



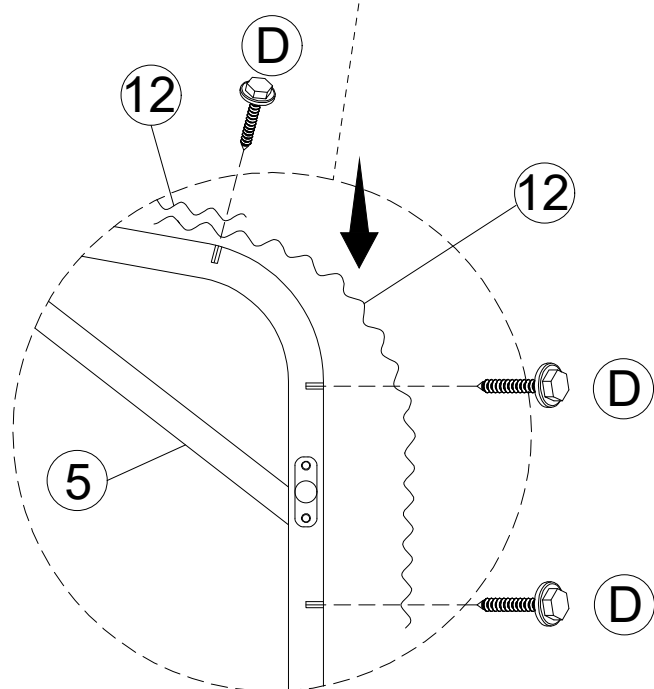
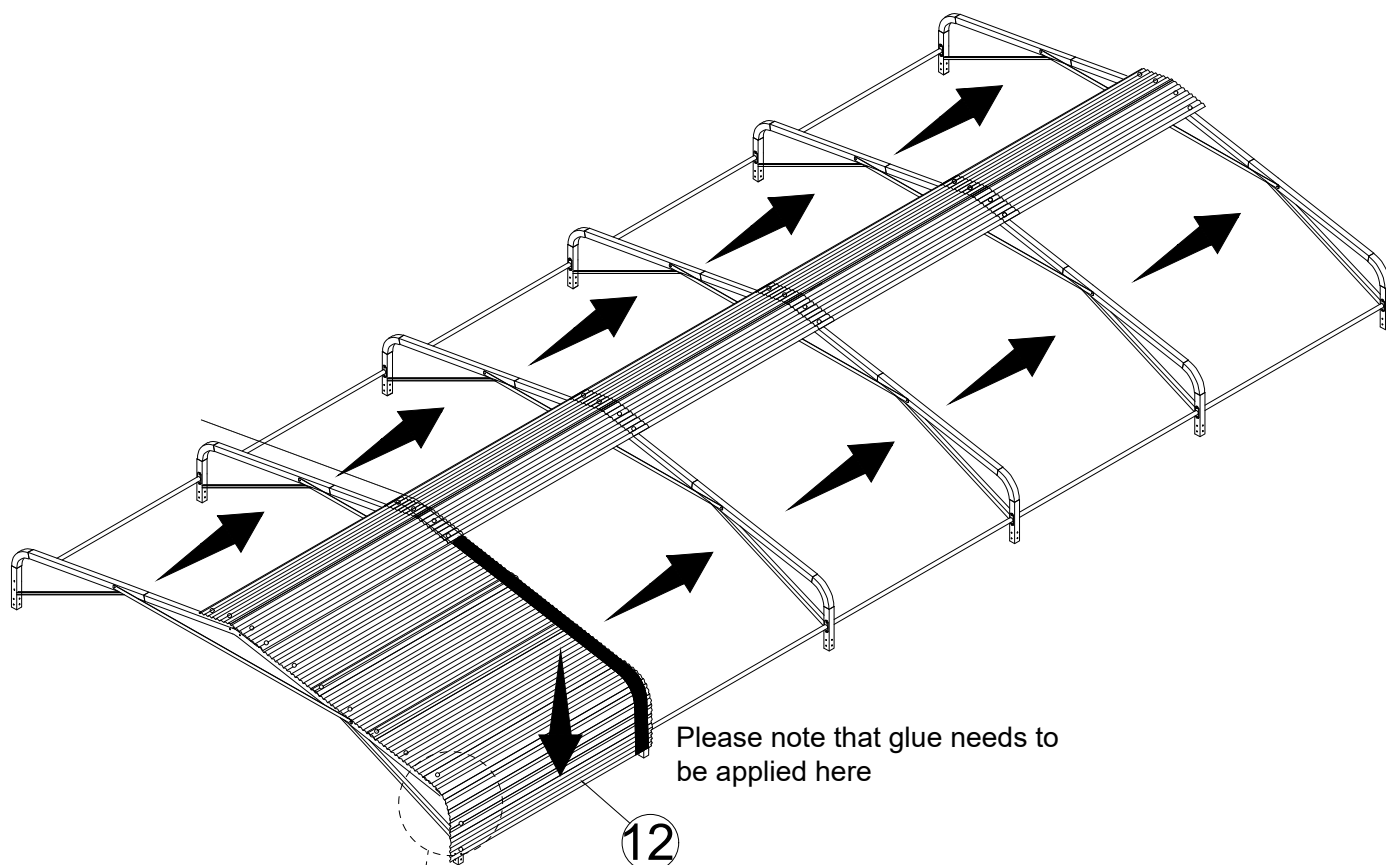
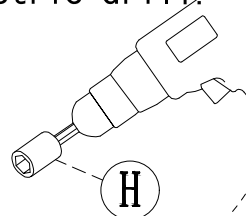
(D) X8

Pay attention to  
the labels !!!



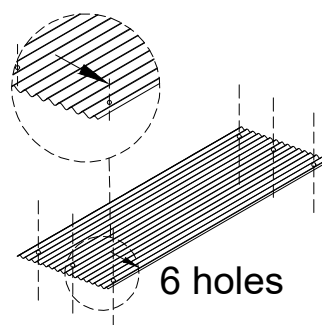
(12) X4

Electric drill



D X3

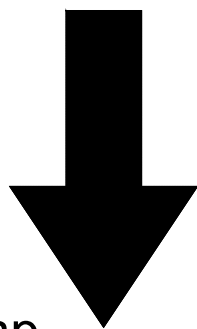
Pay attention to the labels !!!



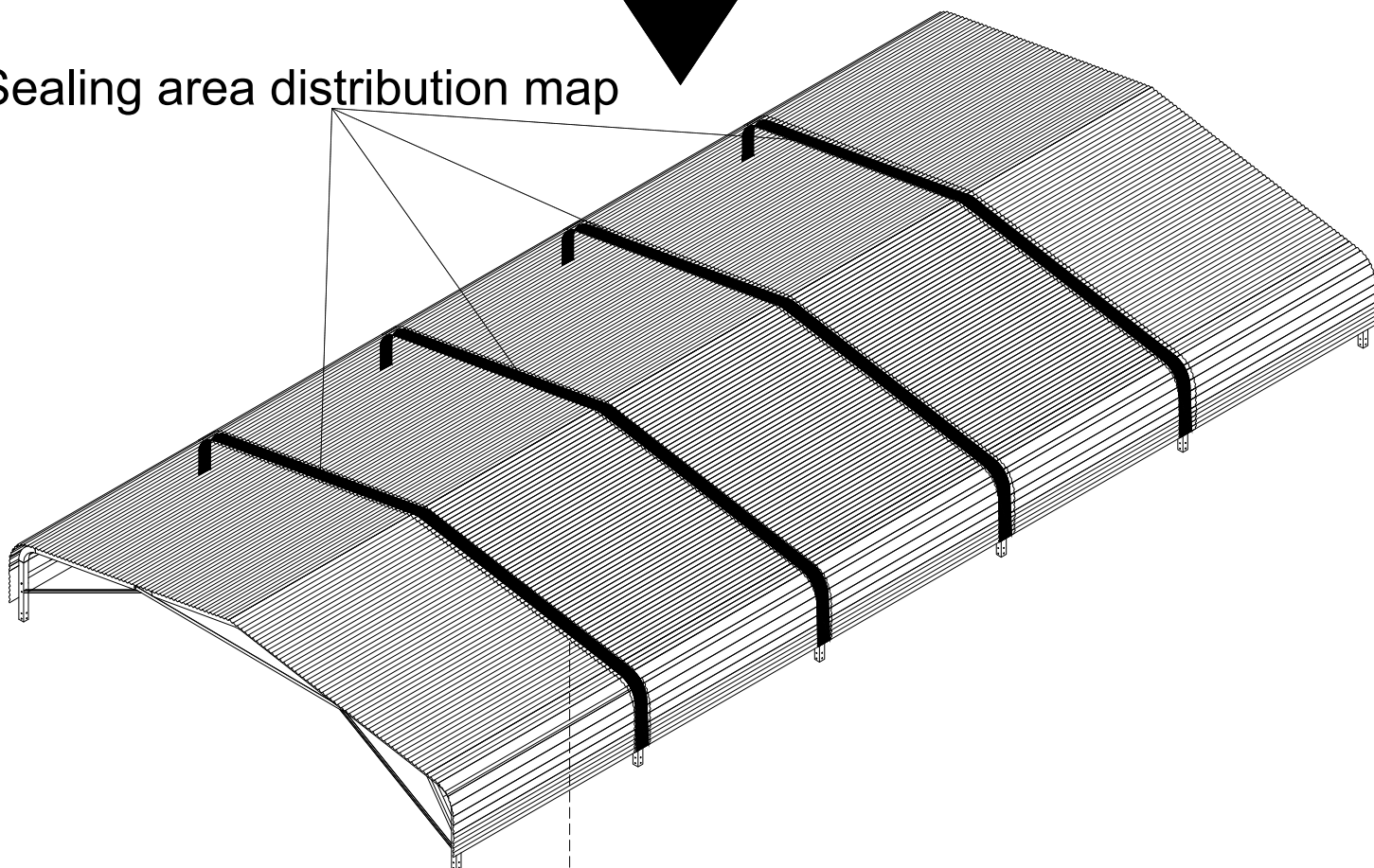
12 X1

9

Repeat the above steps until the installation of part 12 is completed.

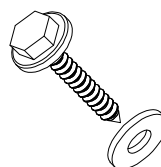
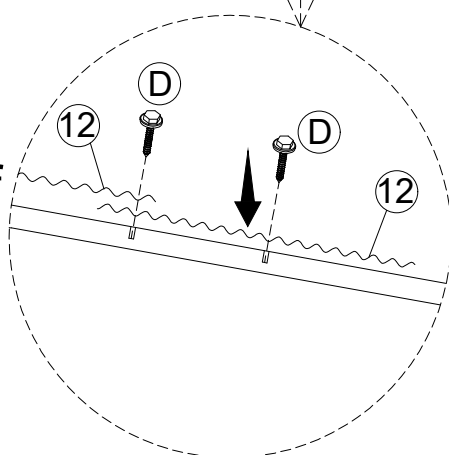


Sealing area distribution map



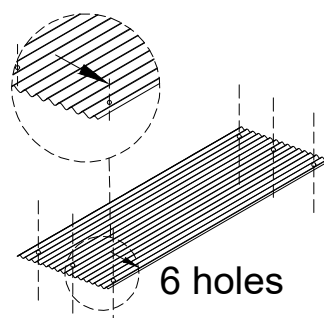
After completing the ceiling assembly, any remaining waterproof adhesive can be used to seal gaps and screw holes that were not previously sealed.

Installation of  
No.12 color  
steel tile

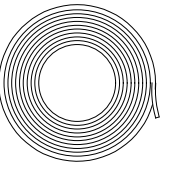


① D X121

Pay attention to  
the labels !!!

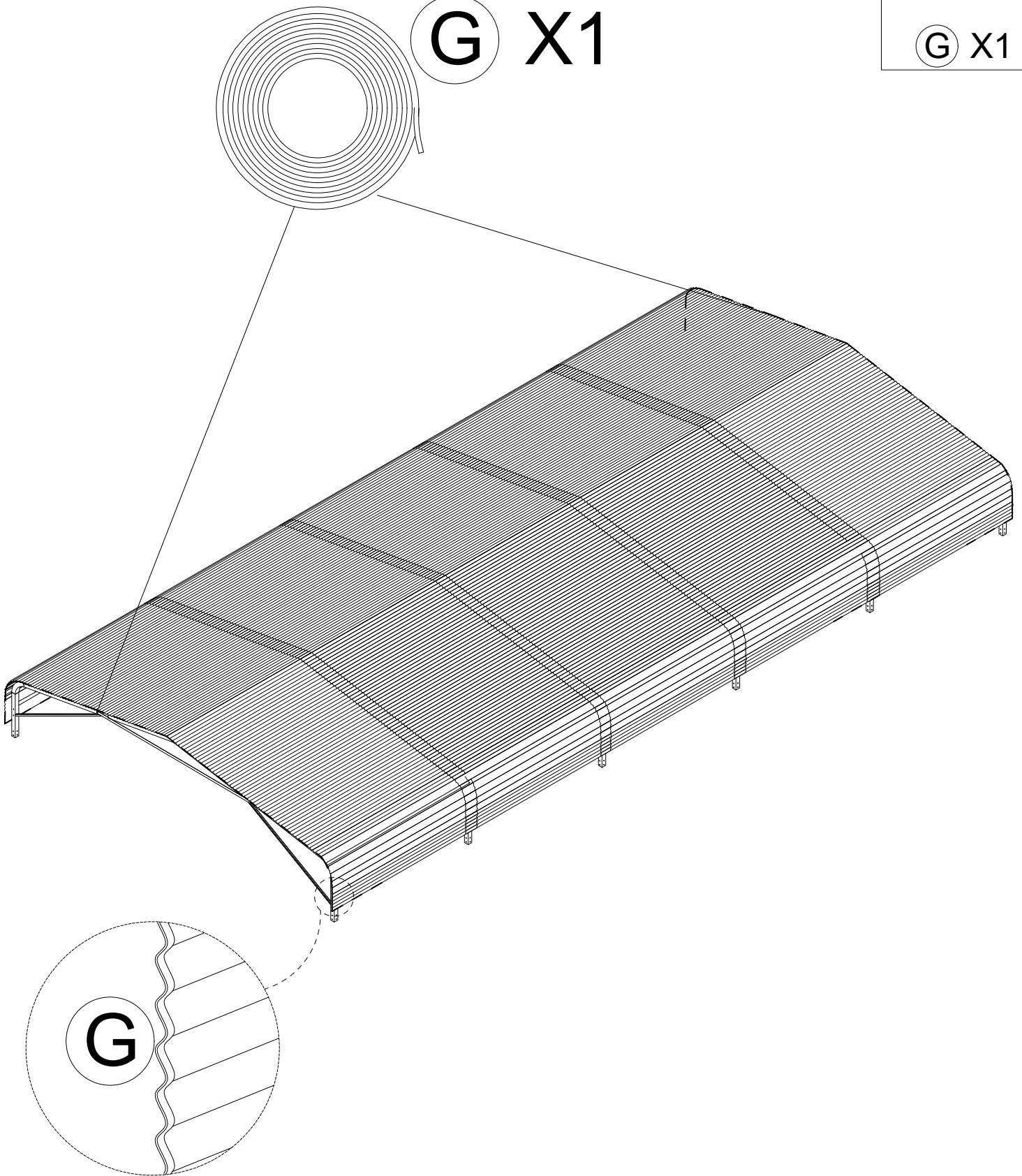


① 12 X45



G X1

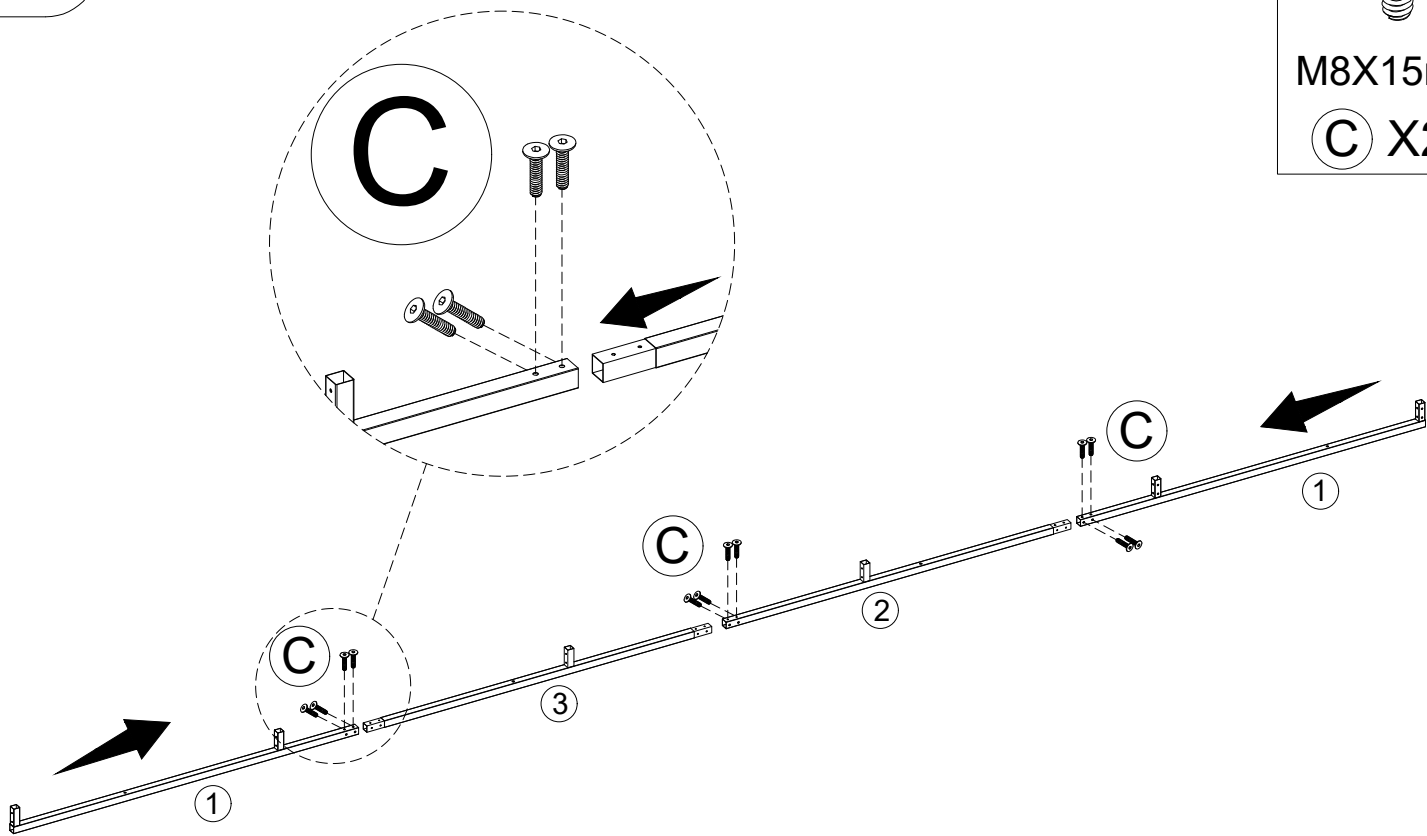
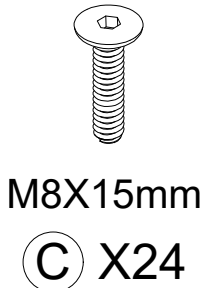
G X1



The front and back need to be hemmed,  
and the left and right sides need to be  
folded slightly.

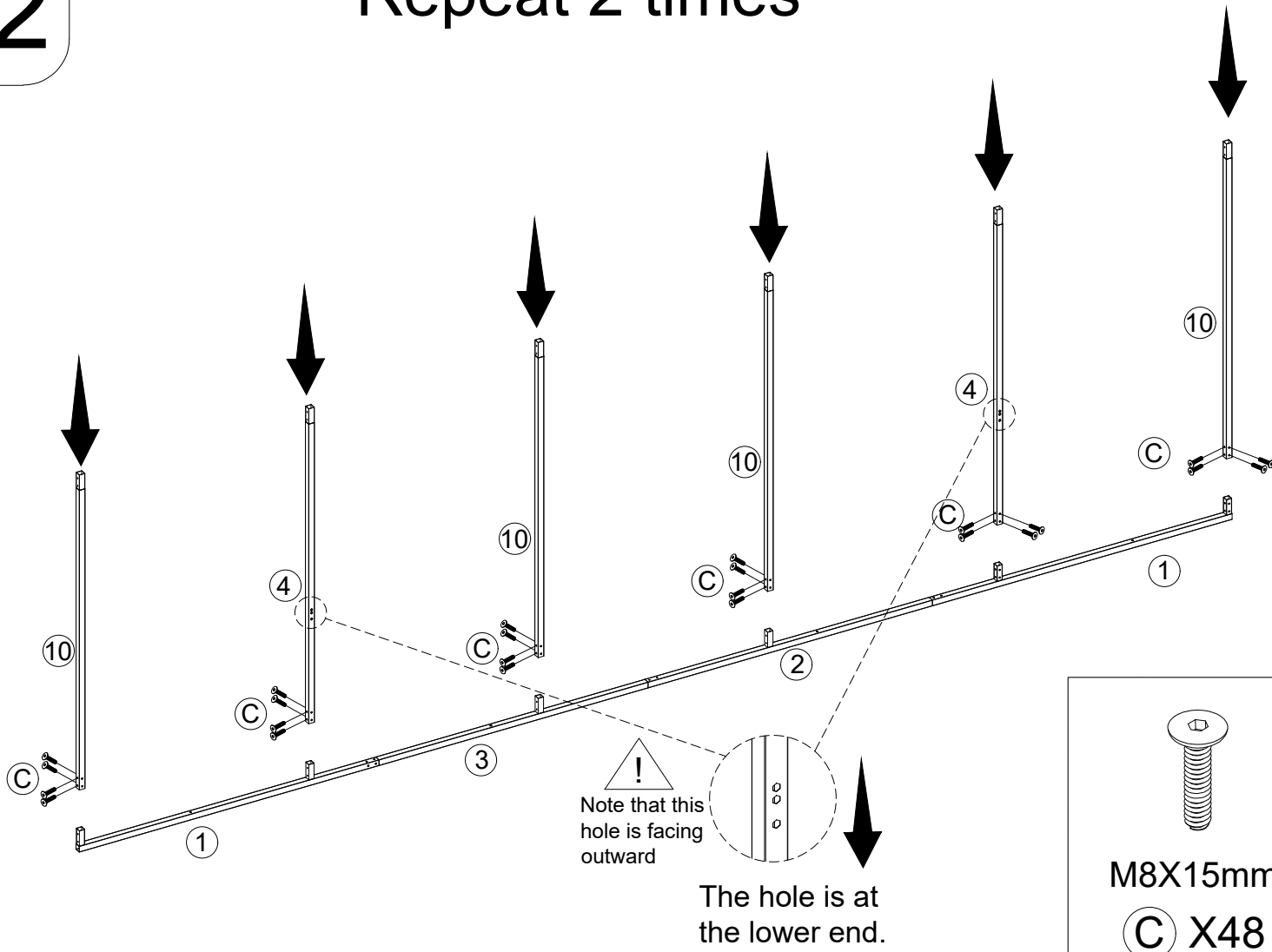
# 11

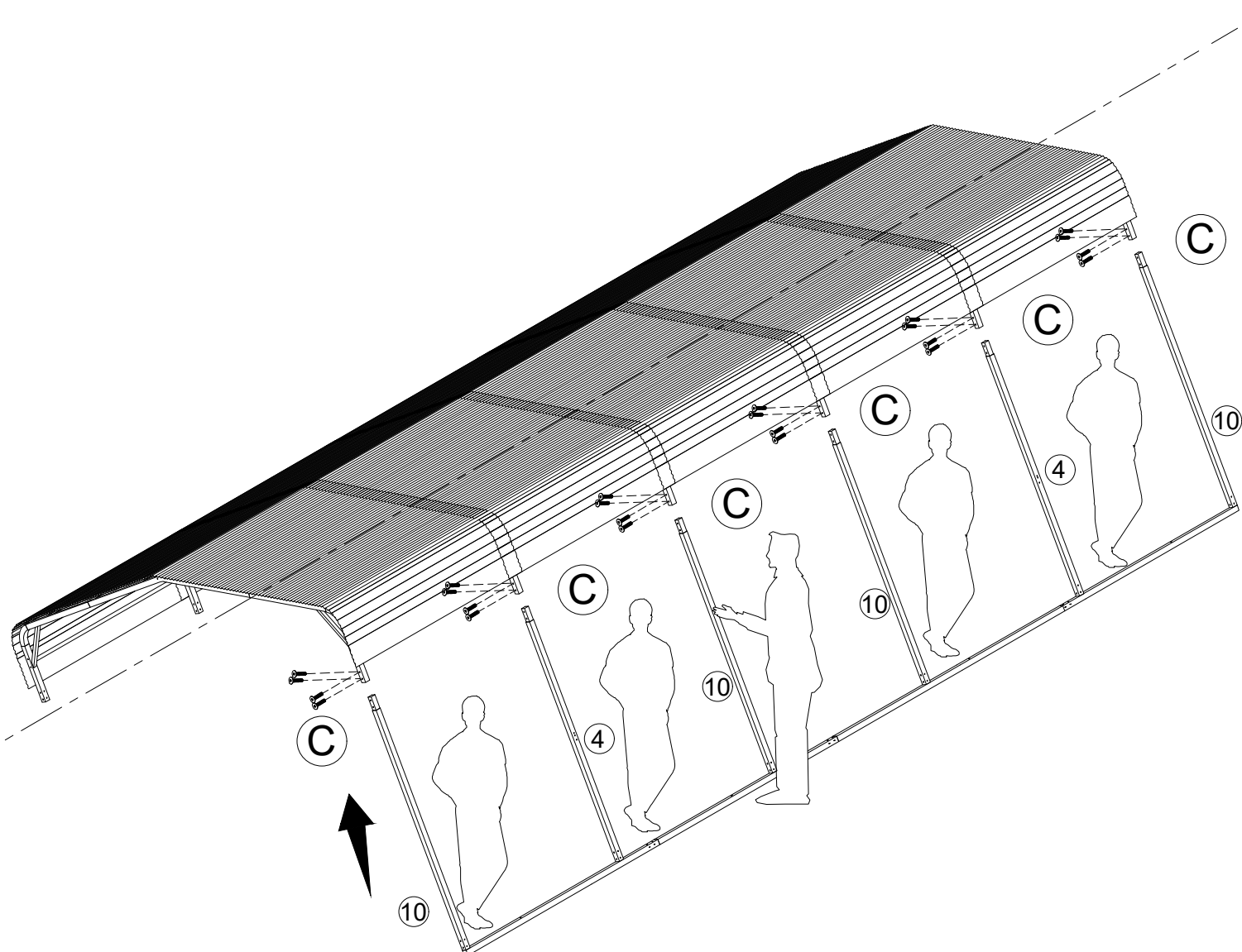
## Repeat 2 times



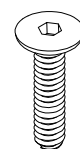
# 12

## Repeat 2 times



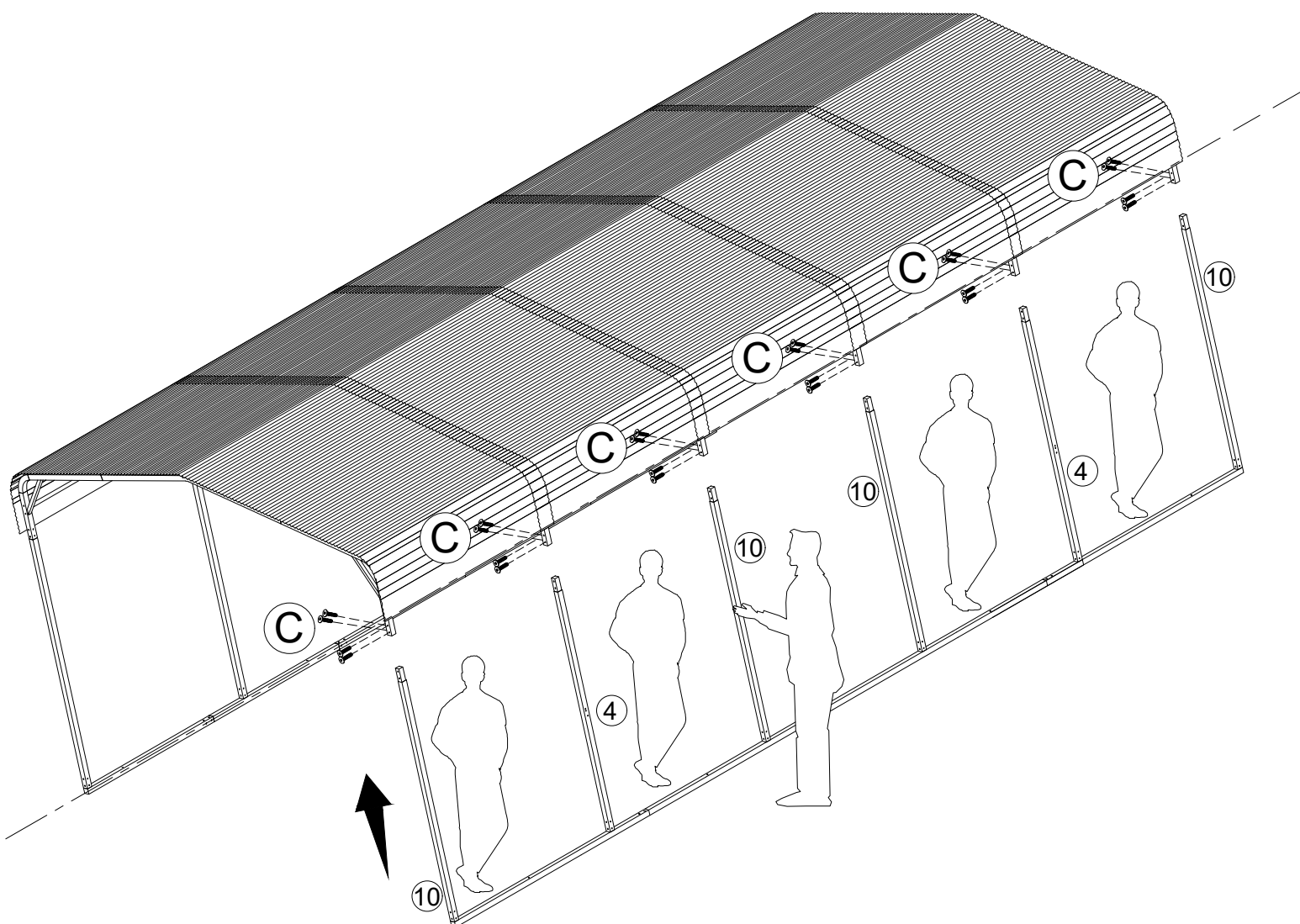


A minimum of five or six people is required: four or five people standing on the inner side to lift, and one person to insert the carport base into the carport roof.

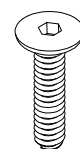


M8X15mm

(C) X24



As in the previous step, this is the opposite side, a total of at least five or six people are required, four or five people standing on each side of the inner side to lift, and one person inserts the carport base into the carport roof.



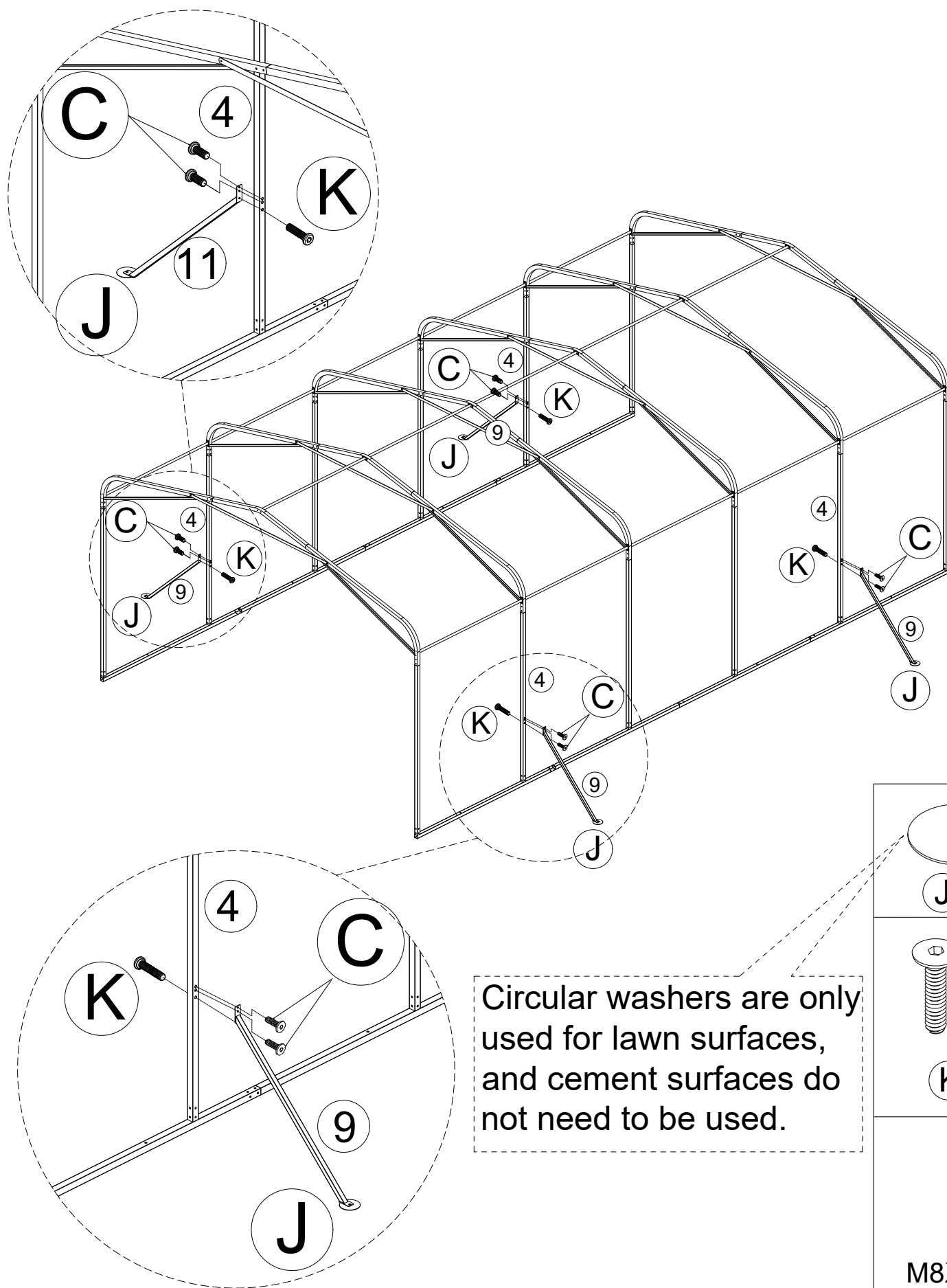
M8X15mm

Ⓢ X24

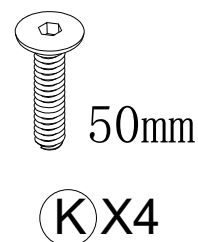
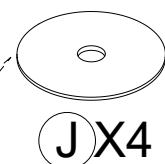


15

The installation of the color steel tile has been completed. The view of the color steel tile is hidden here for installing the support feet

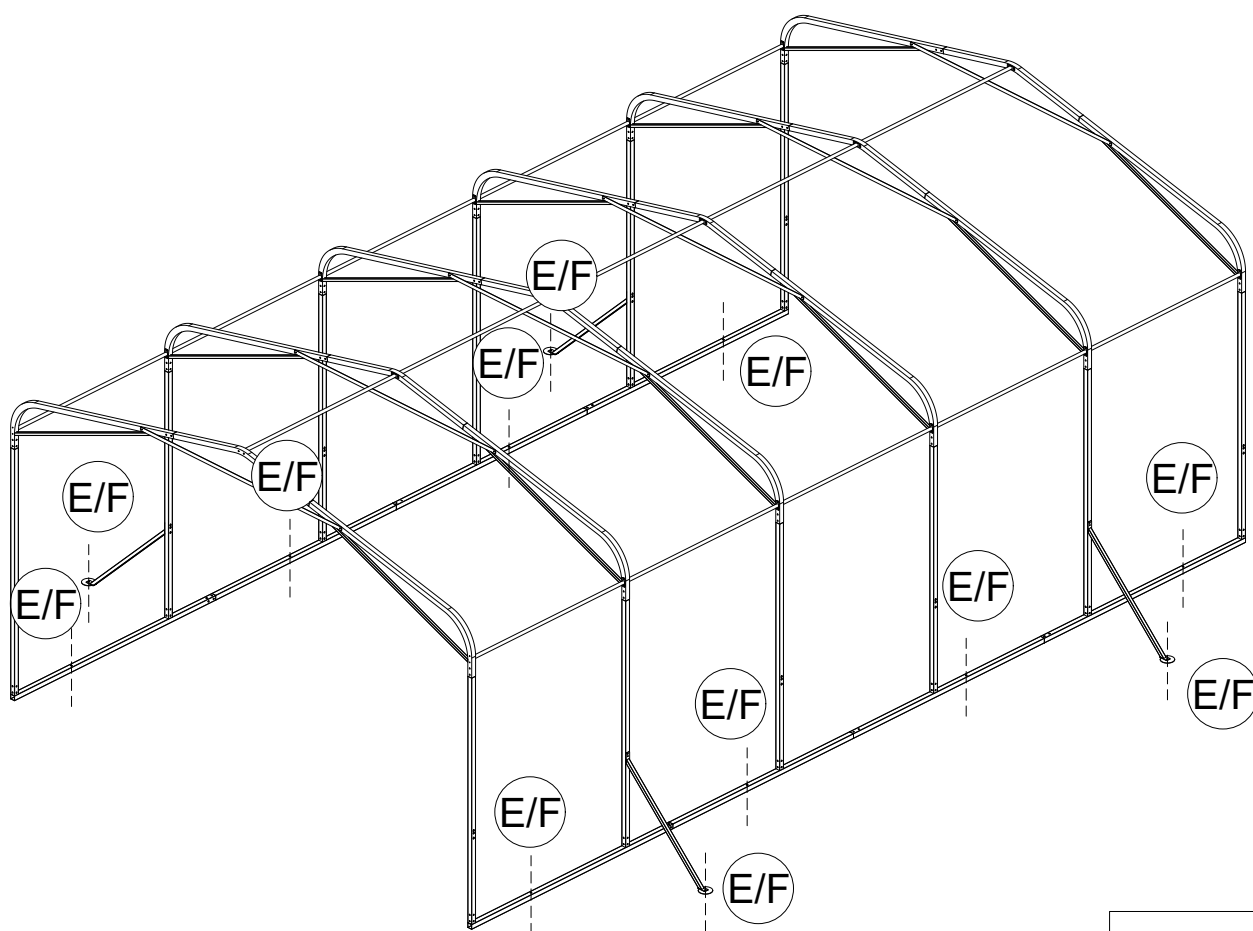


Circular washers are only used for lawn surfaces, and cement surfaces do not need to be used.

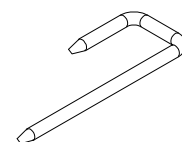


16

The installation of the color steel tile has been completed. The view of the color steel tile is hidden here for installing the support feet



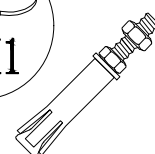
Finally, according to the actual situation, use the expansion screw F or ground nail E to fix the carport.



Ⓔ X12



X1



Ⓕ X12

The installation steps have been completed

