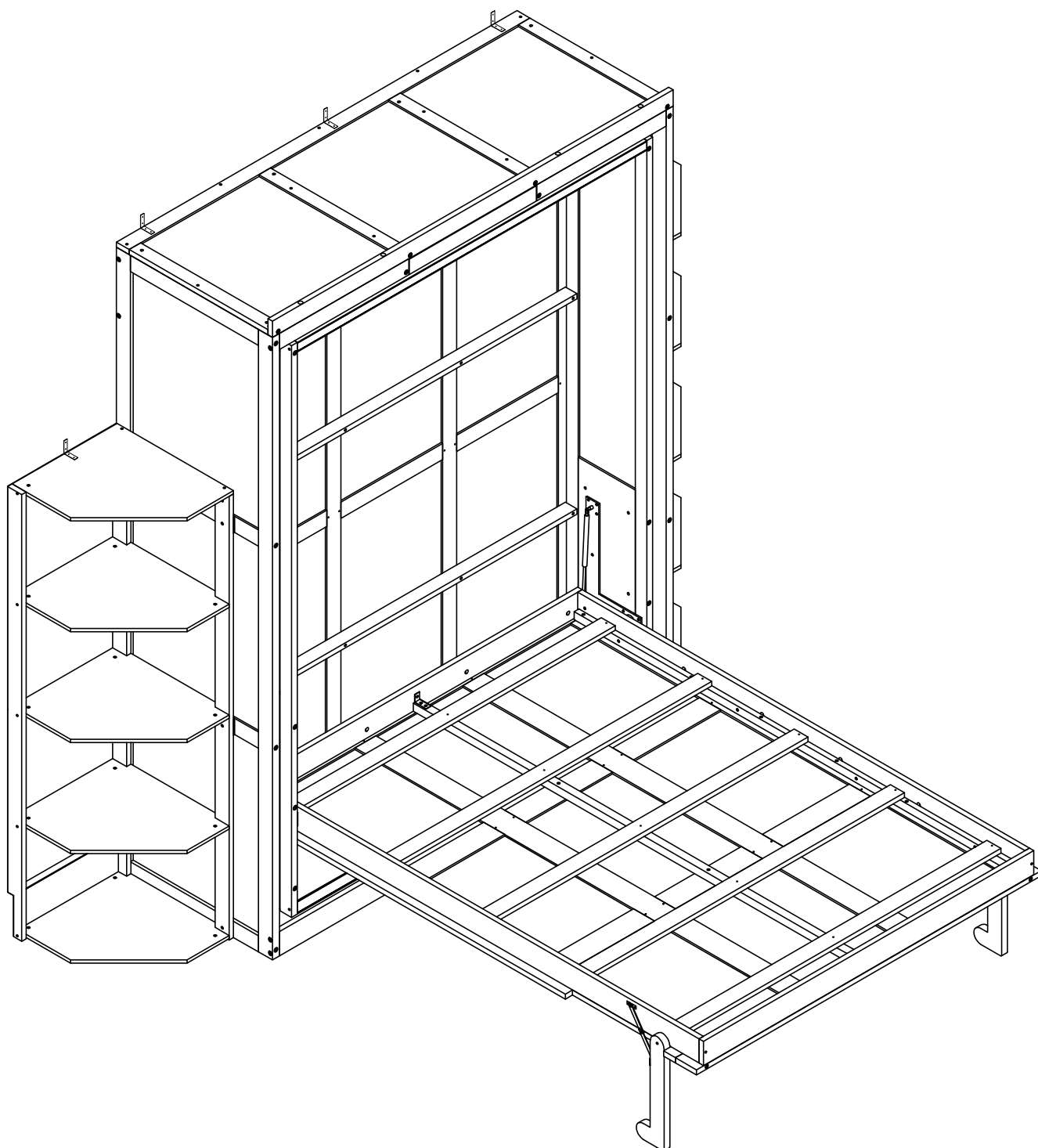
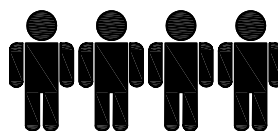


**ASSEMBLY INSTRUCTION**  
**SKU CODE: (N708P344061-062-063-064-065-066)**  
**INSTRUCTION DE MONTAGE**  
**CODE SKU: (N708P344061-062-063-064-065-066)**

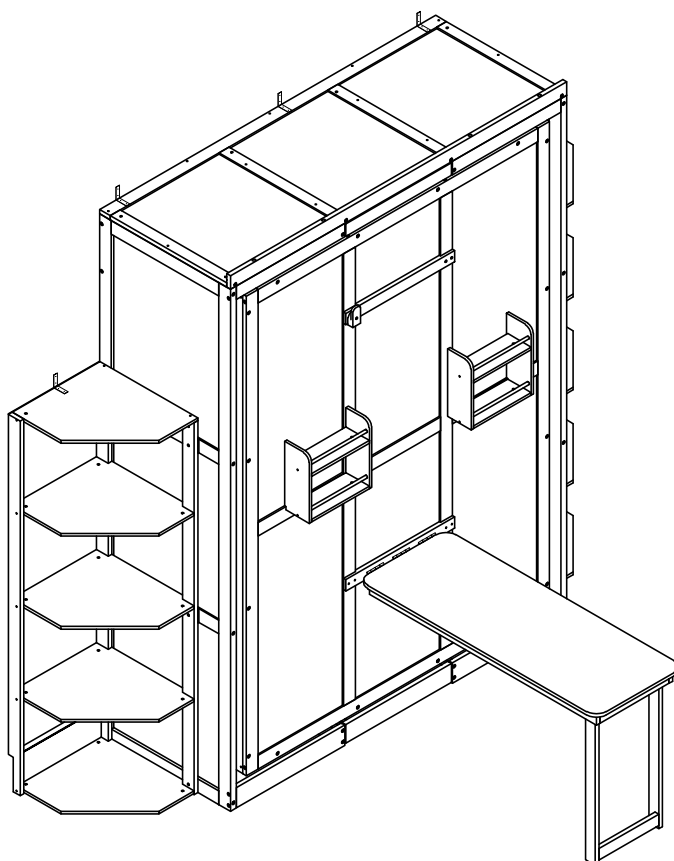
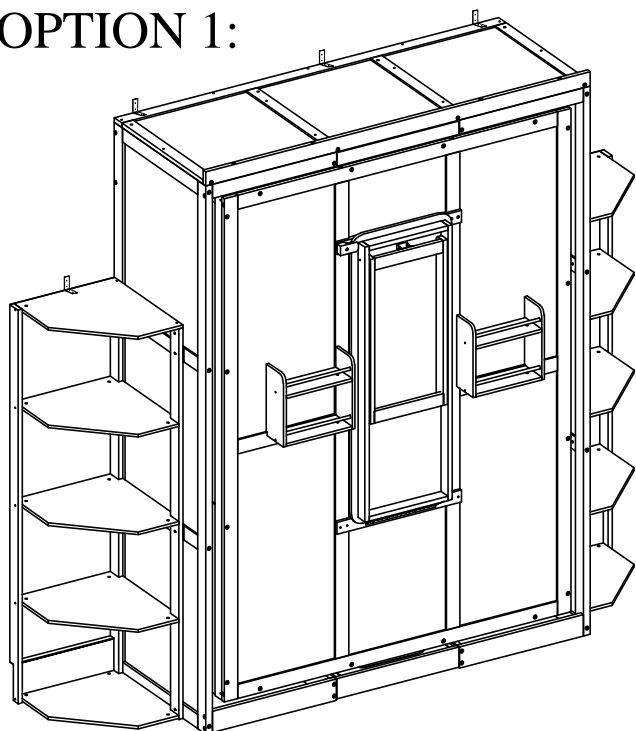


- This product is equipped with wheels for movement. It is not recommended to place it on soft surfaces such as carpets, etc.
- For proper operation, please ensure the floor is level and free of obstacles.

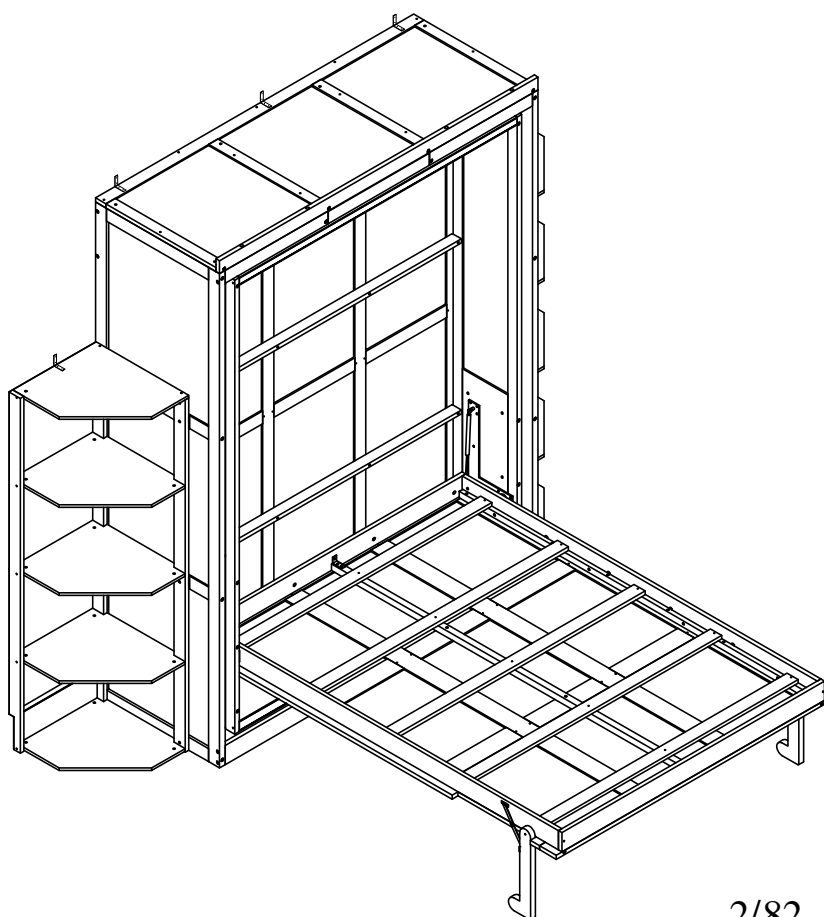
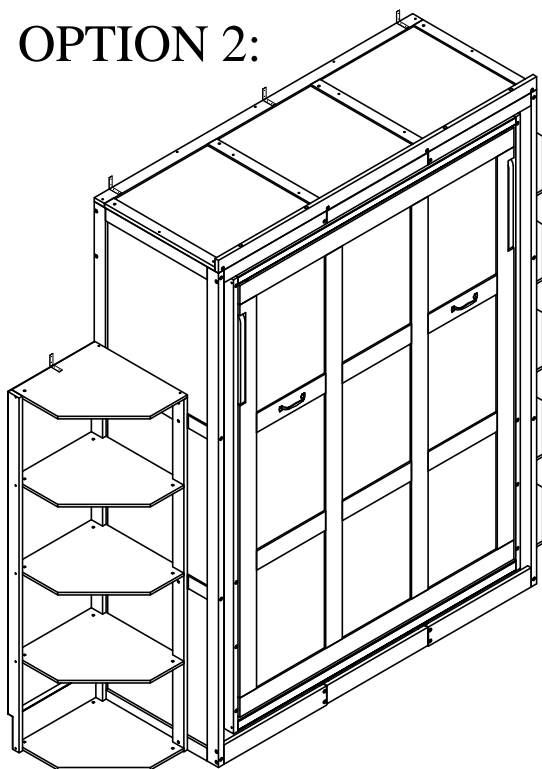


Four people are required to assemble and move this model.

## OPTION 1:



## OPTION 2:



## IMPORTANT INFORMATION PACKAGE.

THIS INFORMATION PACKAGE CONTAINS WARNING AND PRODUCT SAFETY INFORMATION. DO NOT PROCEED WITHOUT REVIEWING THOROUGHLY.

### A. WARNING LABELS.

Your purchased Murphy Bed is delivered to you with WARNING LABELS to constantly remind you to take and adopt Safety Measure throughout the entire assembly and mounting points of the Bed to the walls.

### DO NOT REMOVE these labels.

These Warning Labels serve as a Reminder Tool for visiting friends and relatives when using the Murphy Bed to ensure Safety Precautions are taken.



## **WARNING.**

### IMPORTANT SAFETY REQUIREMENTS - Bed Attachment to Wall.

For Your Safety, the Murphy Bed MUST BE ATTACHED to the Wall.

Seek Certified Professional Consultant / Contractors for their Services to:

- 1.) DETERMINE the WALL Type in Your Home;
- 2.) PRECISE HARDWARE that suits to the Wall Type in Your Home;
- 3.) INSTALL / ATTACH of the Murphy Bed to the Wall in Your Home;
- 4.) VALIDATE the Murphy Bed is appropriately and securely installed/attached.

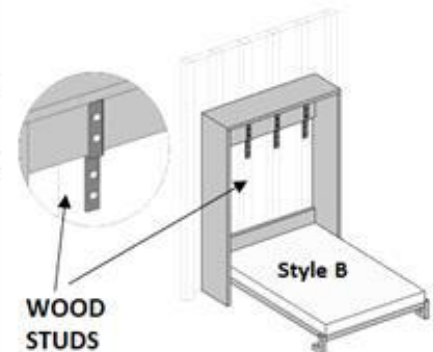
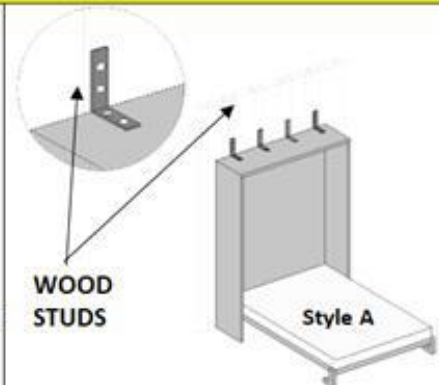
The choice of wall anchoring hardware depends on the type of wall. This Murphy Bed is delivered with HARDWARE SCREWS suited for attachment to WOOD STUDS in walls. Any STUDS type detected with your Consultant-Contractors to be NOT WOOD STUDS - DISCARD and DO NOT USE these SCREWS. Use the hardware suitable for your wall material.

Seek the professional advice of your Consultant-Contractor and procure the appropriate hardware and brackets for the attachment of the Murphy Bed to the Wall.

FAILURE TO ADHERE TO THE ABOVE INSTRUCTIONS MAY RESULT IN SERIOUS and/or SEVERE INJURIES or Death caused by the detachment of the Murphy Bed from the Wall.

### SAFETY PRECAUTION :

1. ) MAXIMUM Mattress Weight suited to your Murphy Bed : 56lbs ( 25 kg);  
MAXIMUM mattress thickness: 8 inches ( 20 cm);
2. ) ENSURE ADULTS ONLY throughout the entire assembly and attachment.
3. ) KEEP ALL Children, Non-Ambulatory persons and Pets at bay during the entire assembly and attachment.



LINE ART for Reference only and  
NOT DRAWN TO SCALE.

## MATTRESS PLACEMENT.

Only after the Murphy Bed is FULLY SECURED to the wall, the 2 adult persons who are holding down the entire Murphy Bed, can now be released for this action.

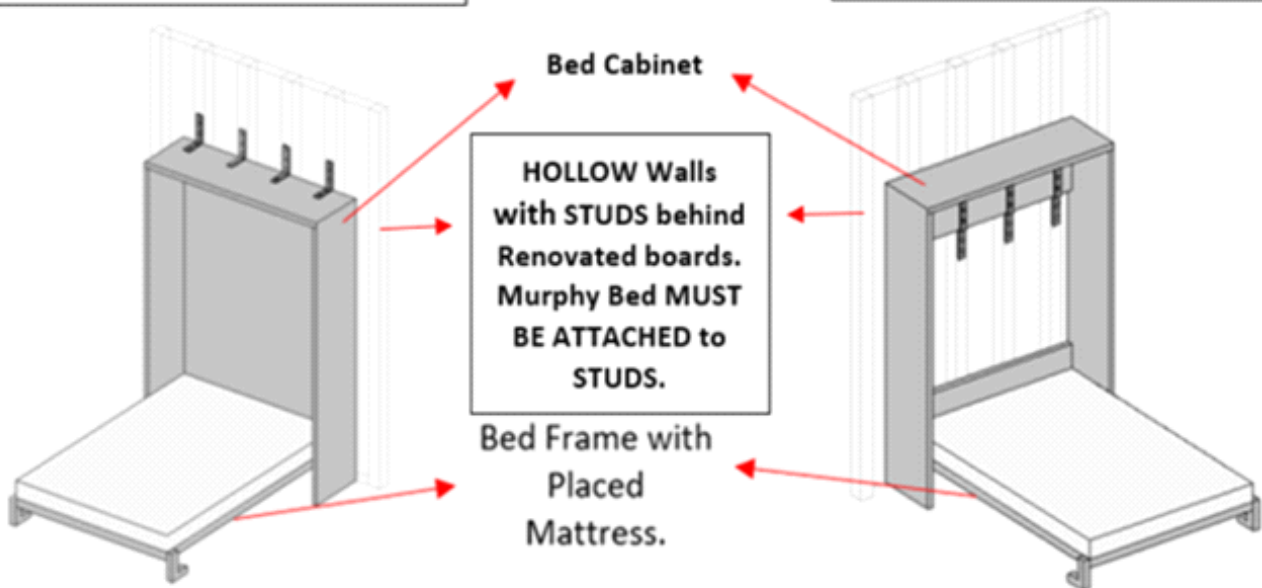
Have 1 to 2 persons – place equal strengths to the handles and gently and securely, PULL DOWN the Bed Frame until the Bed Frame is horizontally and level to the ground.

Have the other 2 persons – carry and place the Mattress (**within the recommended weight and thickness**) and gently place the Mattress on to the Bed Frame.

**CAUTION :** Homes are renovated differently. There are CONCRETE walls and "hollow walls". Hollow walls are reinforced with STUDS of Wooden or Steel Materials. Seek advice from professionals.

**Style A - VERTICAL Murphy Bed with SEALED/CLOSED Back board.**

**Style B - VERTICAL Murphy Bed with OPEN STYLE Back board.**



## B. SAFETY REMINDERS.

### MARKINGS in WALL - WHERE TO ATTACH the MURPHY BED.

Irrespective of the wall type, whether Solid Concrete Walls OR Decorative Walls with WOODEN Studs OR Decorative Walls with Metal Studs, ensure that

- ) you choose a professional installer who has a good understanding of the wall structure where the Murphy Bed is anchored, including the position of the wall studs and structural components in the case of a wood or metal structure.
- ) precise markings of the positions of the anchor points are to be made on the wall for easy identification during the Murphy Bed attachment to the wall.
- ) the relevant and appropriate Hardware with Metal Brackets are READY for this attachment and are within easy access for prompt and efficient attachment.

## This product requires Professional Consultation and Installation\*.

\* When you choose the professional installer, make sure to comply with all applicable laws, regulations and rules in the city, state or country where the Murphy Bed is installed.

To have your Murphy Bed fully assembled and to achieve its intended functionality - you MUST READ through this entire Assembly Instructions Manual before you start the assembly of the bed

1.) There are numerous Safety Issues and Safety Precautionary Actions that you MUST KNOW before you start the Assembly.

2.) CAUTION - Failure to FOLLOW / ADHERE to the GUIDE, WARNING AND REMINDERS here, may result in serious / severe injuries or death.

3.) PRECAUTION : For the assembly, Adult Partners only, to assist in the entire assembly. Ensure 4 (four) to 6 ( six ) ABLE BODIED PERSONS ONLY in the entire assembly and attachment of this Murphy Bed to the walls of your home.

4.) CAUTION : During the entire assembly process and attachment of the Murphy Bed to the walls of your home, Keep ALL Children, Non-Ambulatory Persons and Pets completely at bay.

5.) SAFETY REMINDER on / to : Personal, Family Members and Pets. The Murphy Bed may be shipped to you in 3 to 5 packages and are HEAVY. Each carton holds many parts and components. Some of these components eg., bolts and screws are relatively small\* in size.

\*. During the assembly process, ensure that any misplaced bolts and nuts are picked up so that Children and or Pets do not play or ingest these.

6.) This Murphy Bed is intended for ADULT USE ONLY.

7.) This Murphy Bed is delivered to you pre-packed with Hardware - suitable for wood-framed walls renovated with WOOD STUDS ONLY.

8.) Your Home's Wall Type - Every home is renovated differently with different wall(s) type / finishes. Before you proceed to assemble your Murphy Bed :

- a. ) SEEK and CONSULT Professional Services to ascertain the wall type in the designated location where you intend to attach the Murphy Bed;
- b. ) ENSURE the Consultant-Contractor specifically INFORMS you of the WALL TYPE in the designated spot where you intend to attach the Murphy Bed.
- c. ) ENSURE the Consultant INFORMS you specifically on the matching and relevant Hardware / Brackets to secure and attach the Murphy Bed to the wall.

9.) WARNING - YOU MUST HEED THE INSTRUCTIONS given by your appointed Consultant-Contractor on the :

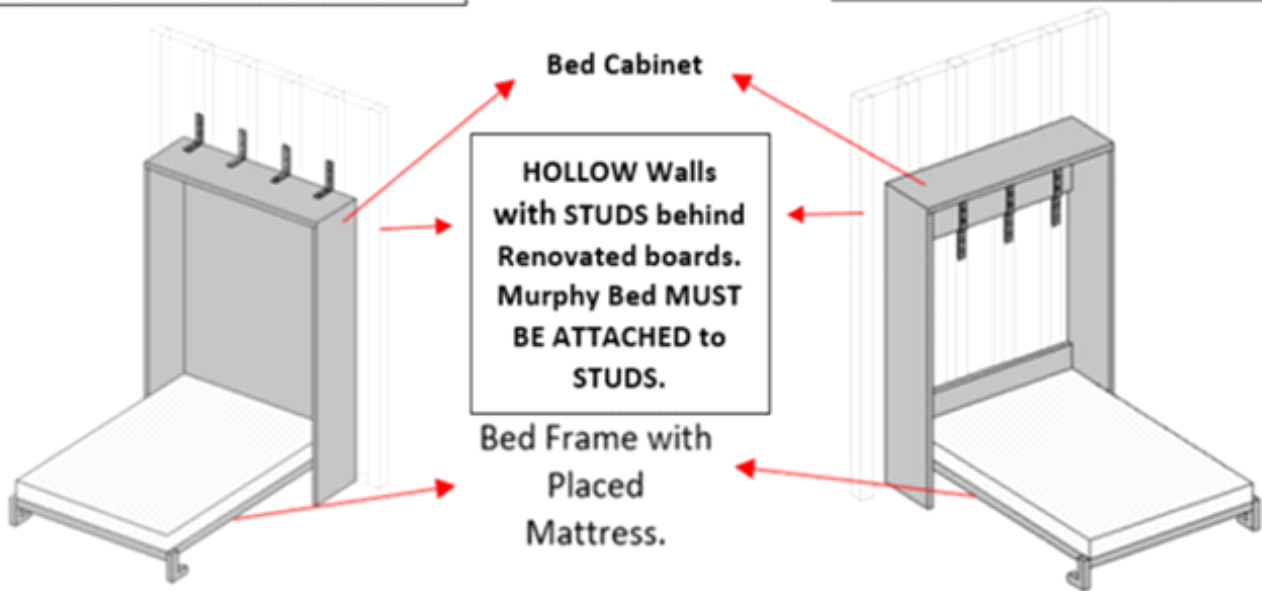
- a. ) Mounting Hardware Type that suits the wall(s) type - where / when it is NOT WOOD STUDS, the pre-packed Screws for Wood Stud Walls would not match/ not fit.
- b. ) Number of Mounting Points for the Murphy Bed to the Wall.



**CAUTION :** Homes are renovated differently. There are CONCRETE walls and "hollow walls". Hollow walls are reinforced with STUDS of Wooden or Steel Materials. Seek advice from professionals.

**Style A - VERTICAL Murphy Bed with SEALED/CLOSED Back board.**

**Style B - VERTICAL Murphy Bed with OPEN STYLE Back board.**



11.) This Murphy Bed is designed for home use and not intended for commercial use.

12.) This Murphy Bed is not intended to be moved, modified, uninstalled or disassembled once professionally installed.

## **A. ) MOUNTING INFO & HARDWARE.**

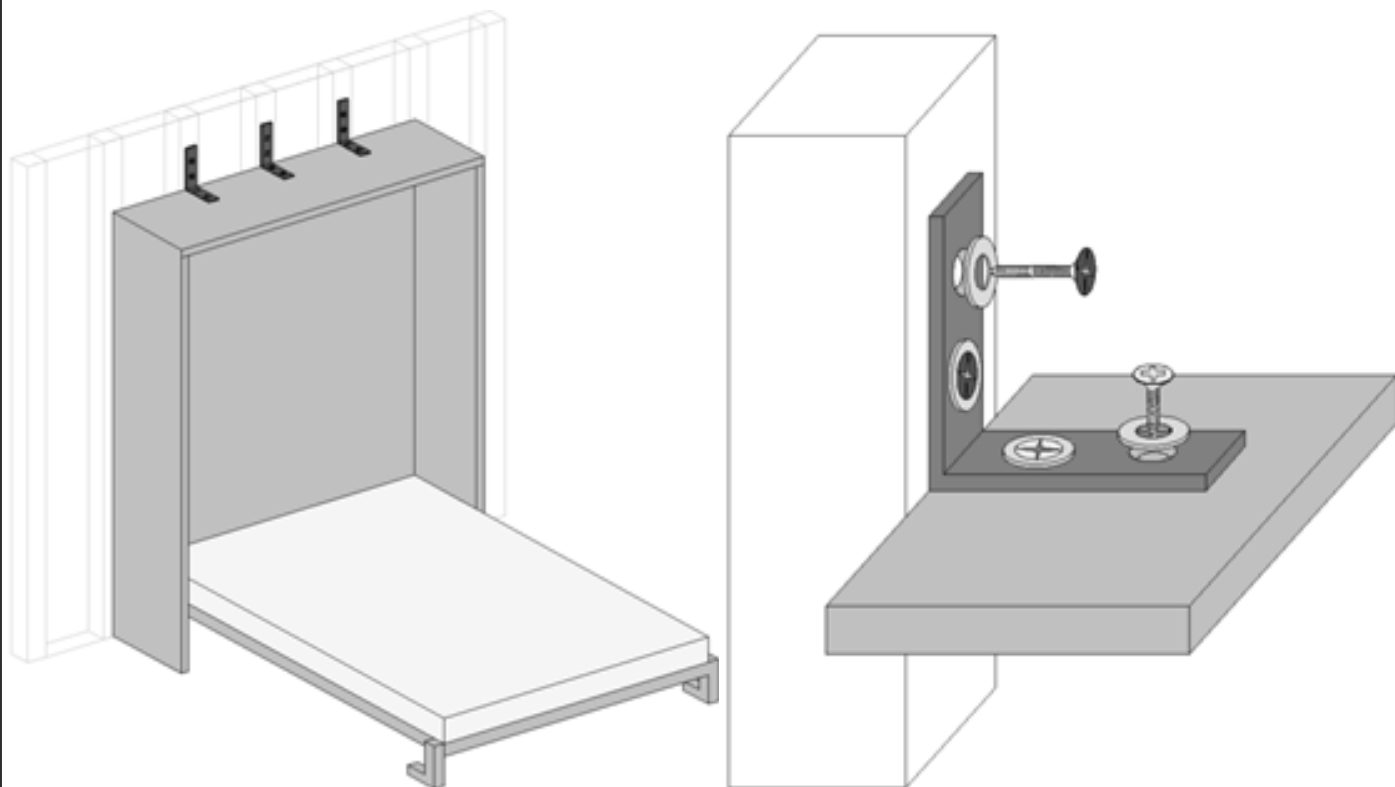
### **1.) REMINDERS :**

- a.) In the event, that this pre-packed Screws Set does not match to the walls in your home - DO NOT USE / DISCARD these hardware.
- b.) ADHERE to the Professional Consultant-Contractor instructions and information on the RELEVANT mounting hardware that suits your wall.
- c.) Procurement of these RELEVANT hardware is an arrangement made between your Consultant-Contractor and you.

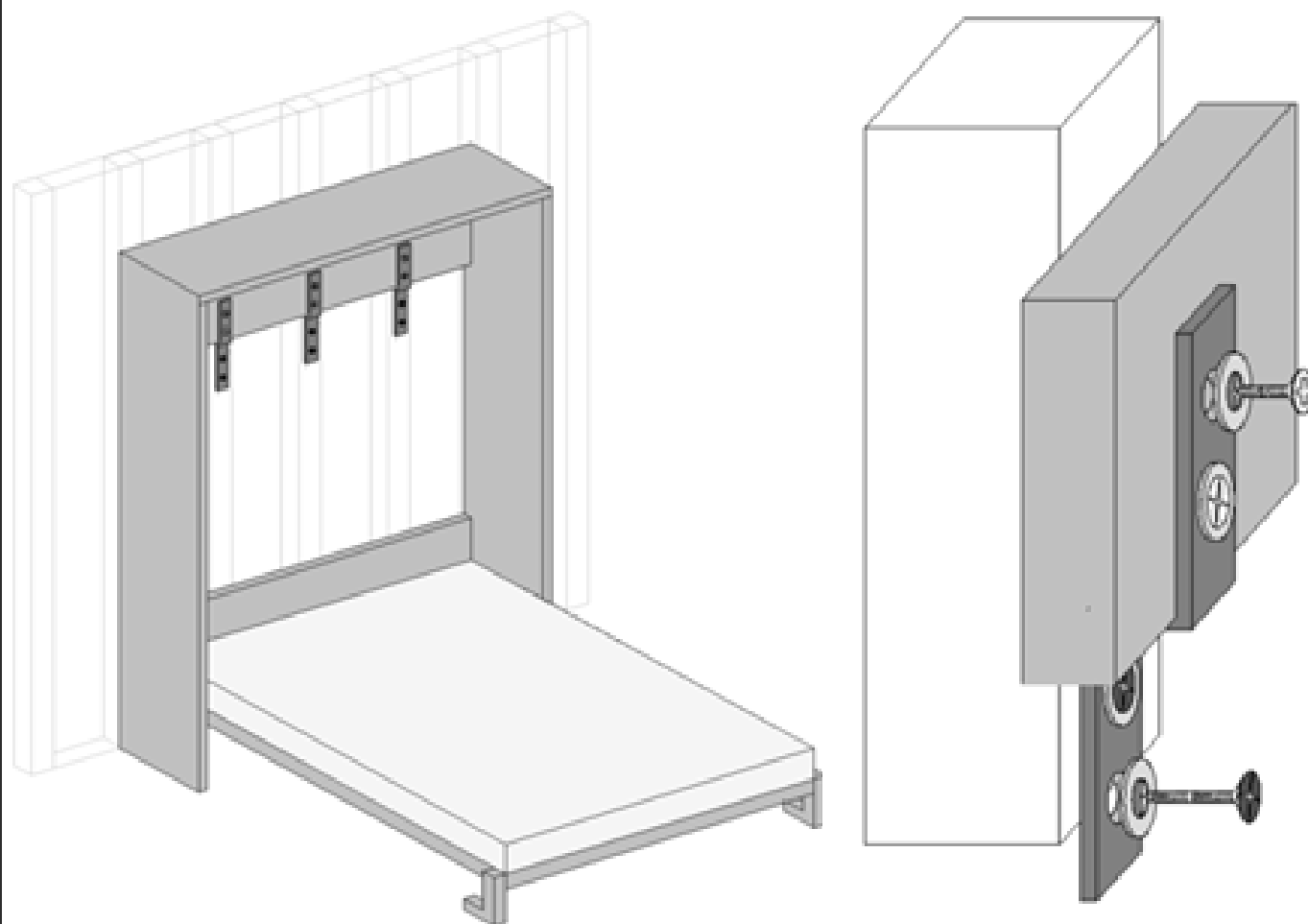
\* 2.) A step ladder ( not provided ) is needed to attach the L-Brackets to the wall, at the Top of the Murphy Bed. DO NOT lean against the Top of the Murphy Bed, it may cause sagging.

## Murphy Bed Style A

### L-Bracket Fixture to Wood Studs



### Z-Bracket Fixture to Wood Studs



## D. ) IDENTIFICATION of TOOLS and ATTACHMENT SKILL.

The parts and components to assemble the Bed Frame are stated in the Assembly Instructions. Follow the instructions with attention.

For an efficient assembly, after opening the cartons shipped to you :

- a. ) open and layout all parts and components in sequence;
- b. ) account for every part, hardware and component;
- c. ) then lay out the parts close to each other;

Assemble and tighten each bolt / nut / screw up to 80% to allow for the Bed Frame and Bed Cabinet to be HELD together.

Upon FINAL assembly where all the parts and components are FITTED precisely, in a sequential manner - proceed to tighten each bolt & nut & screw gradually.

### CAUTION :

- 1.) The METAL PLATES to the sides of the Side Rails - MUST BE FULLY and SECURELY TIED to the SIDE RAILS.
- 2.) The Piston L-Brackets that are attached to the INNER WALL of the Bed Cabinet - MUST BE FULLY and SECURELY TIED to these Inner Walls.
- 3.) These Metal Plates and the L-Brackets - are the components that are holding the Pistons that allow your Bed to “travel” to an OPEN or CLOSED position.
- 4.) Frequent Inspections of these Metal Plates / Brackets and Pistons Bolts, up to Once a Month - to ascertain these DO NOT BECOME LOOSE. For if these bolts to the Bed Frame and or Bed Cabinet or Pistons are loose, may cause the BED FRAME to become DISLODGED and cause injuries.

REMINDER : NEVER FULLY TIGHTEN any screw / nut or bolt in one session. If you DO TIGHTEN the hardware all the way into the core of the wood, this cause the parts to become skewed that would impact other parts of the item not being able to be aligned to its mounting points for assembly.

## E. ALL ASSEMBLY WORKS REQUIRES A TEAM OF NO LESS THAN 4 ADULTS.

Reminder : Per above info, the cartons and products are heavy - therefore exercise CAUTION at all times and ENSURE YOUR TEAM OF 4 for the entire ASSEMBLY.



## F. ) ASSEMBLY of BED FRAME.

Identify all parts and components for the Bed Frame.

Assemble the Bed Frame according to the Assembly Instructions.

Upon completion of assembly of the Bed Frame, make a final inspection that all joints and parts are fully and securely attached.

Then place this assembled Bed Frame horizontally flat on the ground, some 10feet away, so as to allow room for the assembly of the Bed Cabinet.

## G. ) ASSEMBLY OF BED CABINET.

Identify all parts and components for the Bed Cabinet.

Assemble the Bed Cabinet according to the Assembly Instructions.

Upon the completion assembly of the Bed Cabinet, make a final inspection that all joints and parts are fully and securely attached.

CLEAR all debris in the area where your Murphy Bed is going to be attached to the wall.

Move this FULLY ASSEMBLED BED CABINET and position this BED CABINET some 2feet to 3 feet away from the designated Wall, where you have previously made markings.

SAFETY REMINDER - The Cabinet is NOT ATTACHED TO THE WALL, YET. From here on - YOU MUST HAVE 2 ADULT to HOLD and STABILISE this BED CABINET, to prevent the Bed Cabinet from TIPPING OVER.

## H. ATTACHMENT OF BED FRAME TO BED CABINET.

Safety Reminder : DO ENSURE the 2 adult persons holding the Bed Cabinet is IN POSITION ALL THE TIME.

The other 2 adults shall lift and carry the Bed Frame and attach to the L-Bracket - at the inner walls of the Bed Cabinet.

Thereafter, gently LIFT THE Bed Frame to a CLOSED POSITION.

## **I. ) ATTACHMENT OF PISTONS TO HOLD & SUPPORT BED CABINET TO BED FRAME.**

The Murphy Bed, is now still placed at 2feet to 3feet, from the wall.

The 2 adults, upon attachment the Bed Frame to the Bed Cabinet, shall get the Pistons, and move to the back of the Murphy Bed. Both persons shall - then attach the Pistons to the Bed Frame and Bed Cabinet.

You may need to - LIGHTLY slide forward-backward to adjust and create gap space so as to enable the Pistons to be hooked to both ends of the hanging bolts in the Inner Wall of the L-BRACKET

Fully Secure and Tighten these Bolts at each end of the Pistons.

## **J. ) Attachment of Safety Latches.**

Upon completion of Step I above, ensure the entire structure of Bed Frame to Cabinet is fully and securely attached as ONE UNIT - affix the Safety Latches.

These Latches are to be reachable by Adults Only. Thus, the minimum height shall be no less than 5feet ( 1.5m ) from ground.

## **K. ) POSITIONING THE MURPHY BED INTO ITS FINAL POSITION.**

At this juncture, the Murphy Bed is ASSEMBLED BUT NOT AS A FULL & COMPLETE piece of furniture AND NOT FUNCTIONAL AS A BED YET, as it is NOT SECURED TO THE WALL.

DO NOT ATTEMPT TO OPEN THE MURPHY BED AND OR TEST SLEEP AND OR LIE-INTO the Murphy Bed.

ALL 4 ( four ) adults shall now move the entire Murphy Bed to the FINAL DESIGNATED Position, matching to the previously marked "SCREW-IN" positions in the walls.

## **L) ATTACHMENT OF MURPHY BED TO WALL.**

With the Murphy Bed now in its final designated spot, 2 adult persons shall continue to hold down the entire Murphy Bed.

**REMINDER : FOLLOW the INSTRUCTIONS from your Professional Consultant / Contractor.**

Position the Ladder ( where necessary ) and **FULLY & SECURELY** turn in the **BOLTS** or **SCREWS** into the **CONCRETE WALL** or **WOODEN STUDS** or **STEEL STUDS**.

SEQ	Bed Description	Bed Size	Details.
1	Single/Twin(XL)	~38*75/80~ inches	Attach at least 2 pieces of L or Z Hardware onto the Wall or Studs;
2	Full	54*75inches	Install at least 3 pieces of L or Z Hardware onto the Wall or Studs;
3	Queen	60*80inches	Install at least 3 pieces of L or Z Hardware onto the Wall or Studs;
4	King	76*80inches	Install at least 4 pieces of L or Z Hardware onto the Wall or Studs;
5	Other Bed Size		Other Bed Sizes - seek advice from your Contractor

Recommended Mattress weight ( 77 )lb or ( 35 )kg / Recommended Mattress thickness ( 8 )in or ( 20 )cm - Your Murphy Bed is made having taken into consideration the Bed Frame Weight and Mattress weight to pair with the Pistons Newton Force.

Therefore, load your bed with the **RECOMMENDED MATTRESS** Weights, Size and Thickness as stated here in the assembly instructions.

**DO NOT LOAD** any heavier and or **LARGER** and or **LIGHTER** Mattress than what is recommended here.

## **M.) MATTRESS PLACEMENT.**

Only after the Murphy Bed is **FULLY SECURED** to the wall, the 2 adult persons who are holding down the entire Murphy Bed, can now be released for this action.

Have 1 to 2 persons - place equal strengths to the handles and gently and securely, **PULL DOWN** the Bed Frame until the Bed Frame is horizontally and level to the ground.

Have the other 2 persons - carry and place the Mattress (within the recommended weight and thickness) and gently place the Mattress on to the Bed Frame.

## **N) PISTON NEWTON-LOAD STRENGTH.**

You are hereby reminded that when the **BED FRAME** is **EMPTY OF MATTRESS**, the Bed Frame may **NEED** a **STRONGER** force to be pulled down before you can place the Mattress.

This **RESISTANCE** to be **PULLED DOWN** is a normal characteristics of the Pistons Newton-Load force is “in action”.

## O ) BED STRAP - GUIDE STRAP

Your Murphy Bed may or may not come equipped with a Bed Strap.

This Bed Strap serves as a GUIDE STRAP to help you lift the Bed Frame some 6 inches or so off its resting position. Then use both hands to FULLY LIFT HOIST the Bed Frame to its closing position.

### SAFETY REMINDER :

1. ) DO NOT USE THE BED STRAP to PULL DOWN TO OPEN the BED FRAME from its CLOSED POSITION.
2. ) DO NOT USE THE BED STRAP to PULL-LIFT-HOIST the BED FRAME from the OPENED-HORIZONTAL position, to the CLOSED POSITION.

Both the above may cause injury and or unnecessary strain to your arm(s).

## P.) USING YOUR MURPHY BED.

For EVERY USE - exercising Safety Precautionary Measures to ensure the safety of your family members and pets are IMPORTANT.

Therefore, PRIOR TO OPENING / PRIOR TO CLOSING OF YOUR MURPHY BED - Make sure all Children / Non Ambulatory Persons and Pets are at bay.

KEEP CHILDREN and NON-AMBULATORY persons from Unlatching the Safety Latches.

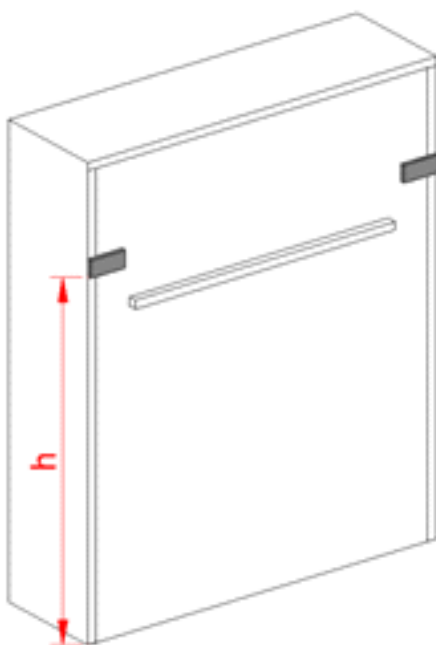
## Q.) CAUTION : DO NOT BE DISTRACTED During EVERY OPENING and CLOSING of your Murphy Bed.

Every time you Pull to OPEN the Murphy Bed from its closed position OR Lift-Pull to CLOSE the Murphy Bed to stow it into the Bed Cabinet -

- give these actions your focused and dedicated attention.
- DURING EVERY OPENING and CLOSING of your Murphy Bed - always ensure you have an Adult Partner close by for added assistance, where necessary.
- DO NOT OVER EXERT ADDED FORCE to OPEN the Bed or to CLOSE the Bedframe. For if you do, the resistance of the Piston will only make it harder for you to complete the task.
- TO CLOSE the Murphy Bed : depending on your height - stand some 6 inches to 10 inches away from the FootBoard edge. Use both your hands and place both hands at about equal distance from the middle of the Bed Frame, spaced at 2 to 3 feet between your hands - GENTLY LIFT-PULL to Close your Murphy Bed.
- TO OPEN the Murphy Bed : using equal force - place your hands to the installed grab handle and GENTLY PULL towards you to Open. As you pull Open the Murphy Bed - proceed to move backwards, slowly and steadily, so as to give way to the Murphy Bed's OPEN Position.

- During EVERY OPENING or CLOSING of the Murphy Bed - at about your hip level - you may find that you need to rotate your hand / wrist - take caution here to prevent injury.
- During EVERY OPENING and CLOSING, keep Children and Pets and Non Ambulatory Persons at bay.
- NEVER allow your children to treat this Murphy Bed as a Hide and Seek place of fun or jump on the bed.
- Care & Maintenance - Depending on the frequency of use of your Murphy Bed, it is recommended that you take precautionary Care and Maintenance. It is advisable to conduct NO LESS THAN 2 to 3 checks annually on these mounting points & pistons to ensure that these are securely bolted. Where necessary, use a vacuum cleaner to clear all dust and then wipe down with a damp cloth, then proceed with your maintenance work.

Safety Latches - Your Murphy Bed comes with two (2) Safety Latches. These are to be attached at both the TOP LEFT and TOP RIGHT hand upper portion, minimum of 5 feet ( 1.5m) from ground, of the Bed Frame / Bed Cabinet. Monitor and Inspect these frequently.



- Whenever NOT in use and after the Murphy Bed has been LIFTED and stowed in its CLOSED POSITION - ALWAYS LATCH UP.

## Frequently Asked Questions. Malfunctioned Pistons.

How do you know when the Murphy Bed's Piston has malfunctioned?

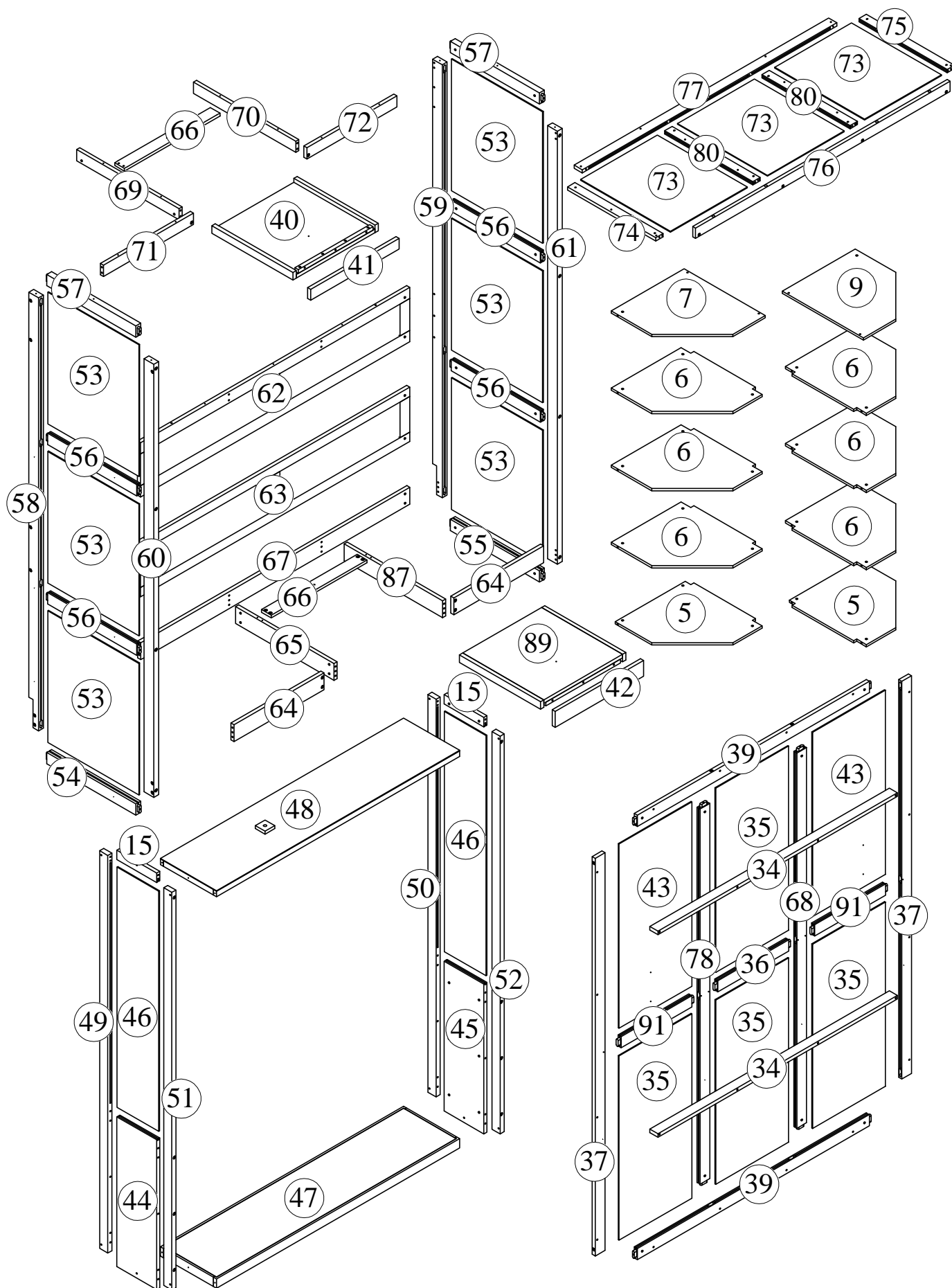
It would be quite evident in that :

- a.) the Bed Frame may become LOPSIDED and
- b.) the Lift-PULL force to CLOSE may be "heavier" than before.

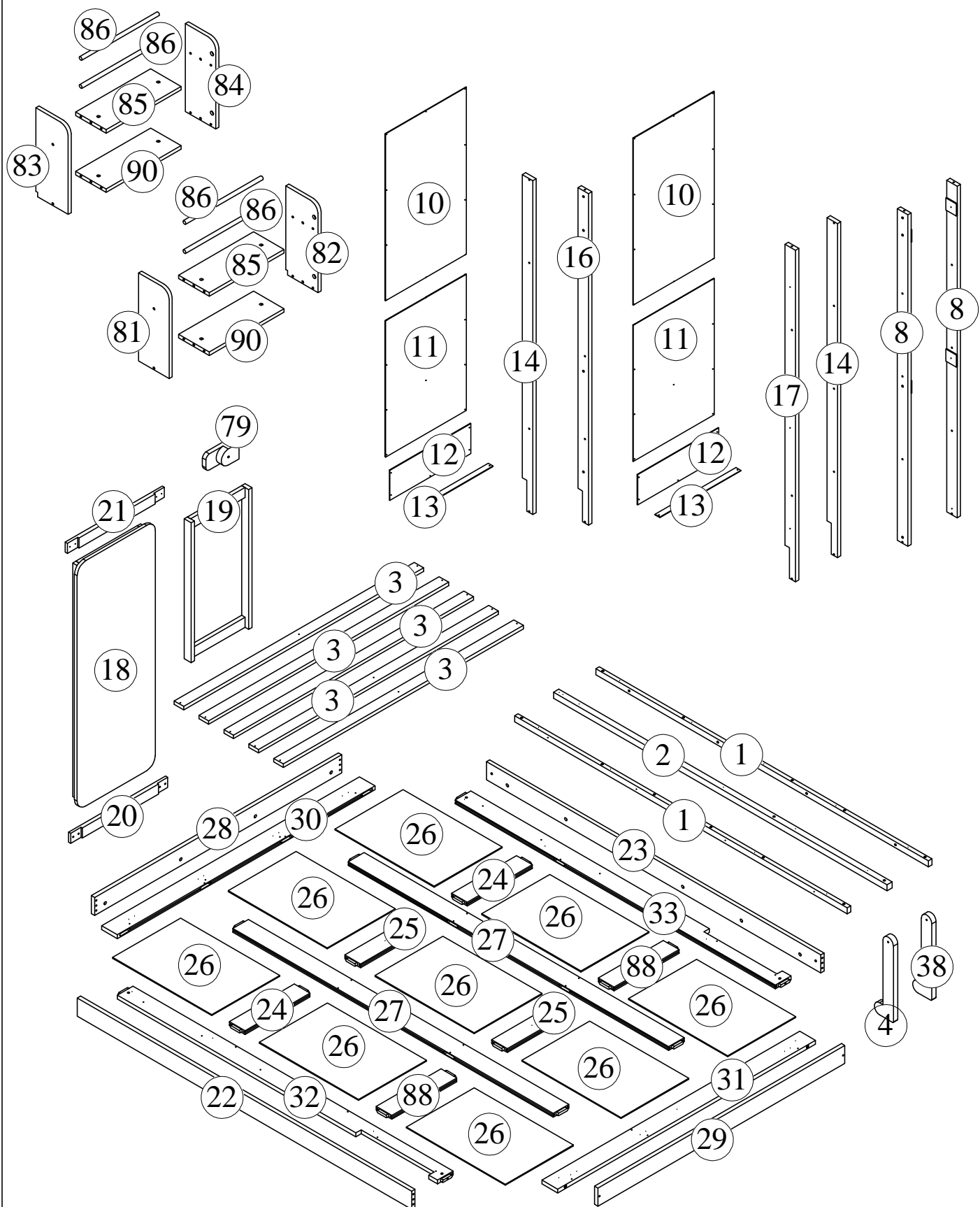
**IMMEDIATELY - STOP USING YOUR MURPHY BED.**

SEEK and CONSULT professional maintenance service to ascertain the problem and repair and or have the pistons changed.

# ASSEMBLY INSTRUCTION INSTRUCTION DE MONTAGE





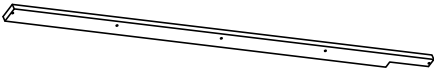
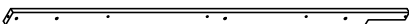

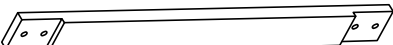

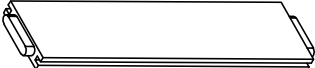
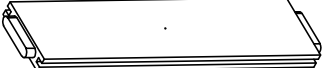
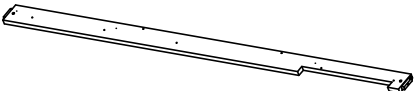
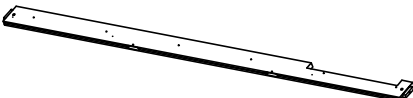




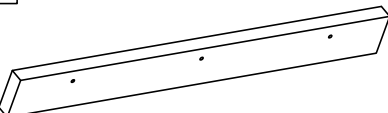
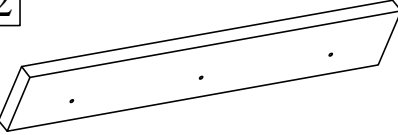
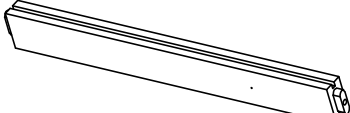
# ASSEMBLY INSTRUCTION INSTRUCTION DE MONTAGE





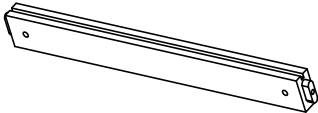

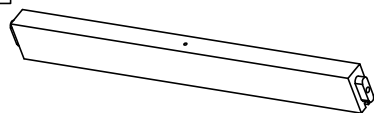
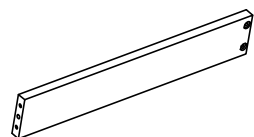
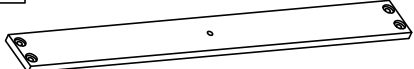

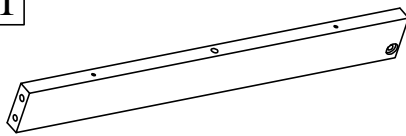
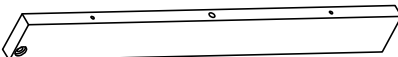
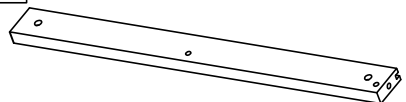




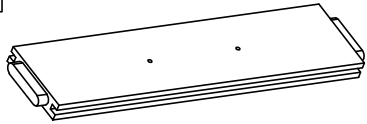
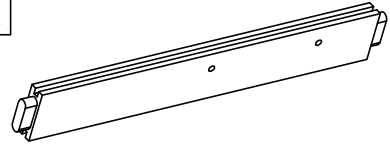
# Part List (Box 1-N708P344061)

## Liste des pièces

2		4		14	
Support slat center bar-1pc Barre centrale de soutien des lattes		Wooden leg - 1pc Pied en bois		Back shelf leg - 2pcs Pied arrière de l'étagère	
16		17		20	
Left shelf leg - 1pc Pied gauche de l'étagère		Right shelf leg - 1pc Pied droit de l'étagère		Bottom bar - 1pc Traverse inférieure	
21		24		25	
Top bar - 1pc Traverse supérieure		Horizontal bar - 2pcs Traverse		Horizontal bar - 2pcs Traverse	
32		33		34	
Side vertical bar - 1pc Barre verticale latérale		Side vertical bar - 1pc Barre verticale latérale		Cross support bar - 2pcs Barre de soutien transversale	
36		38		39	
Horizontal bar - 1pc Traverse		Wooden leg - 1pc Pied en bois		Horizontal bar - 2pcs Traverse	
41		42		54	
Front panel - 1pc Panneau avant		Middle vertical bar - 1pc Montant vertical central		Bottom bar - 1pc Barre inférieure	

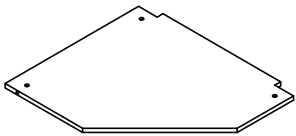
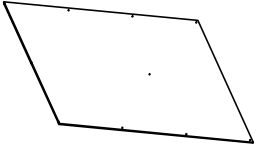

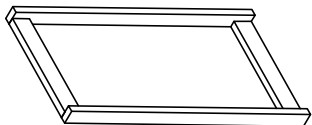
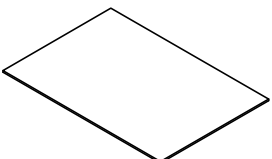
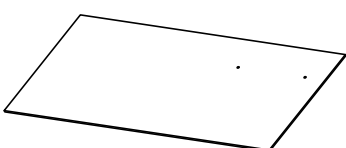




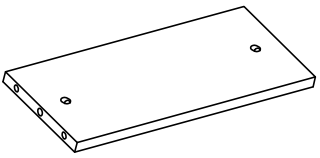
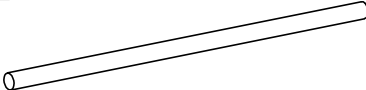
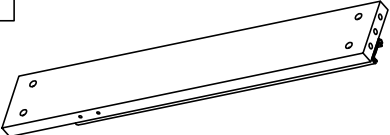
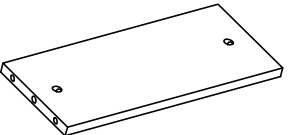
# Part List (Box 1-N708P344061)

## Liste des pièces

55		56		57	
	Bottom bar - 1pc Barre inférieure		Middle bar - 2pcs Barre centrale		Top bar - 2pcs Barre supérieure
64		66		67	
	Front bottom bar - 2pcs Barre inférieure avant		Center cross bar - 2pcs Barre transversale centrale		Bottom cross bar - 1pc Barre transversale inférieure
71		72		74	
	Front top bar - 1pc Barre supérieure avant		Front top bar - 1pc Barre supérieure avant		Side top bar - 1pc Barre supérieure latérale
75		76		77	
	Side top bar - 1pc Barre supérieure latérale		Top front cross bar - 1pc Barre transversale avant supérieure		Top back cross bar - 1pc Barre transversale arrière supérieure
80		88		91	
	Top center bar - 2pcs Barre supérieure centrale		Horizontal bar - 2pcs Traverse		Horizontal bar - 2pcs Traverse

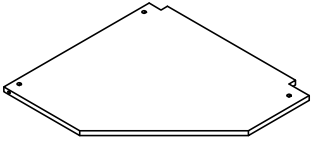
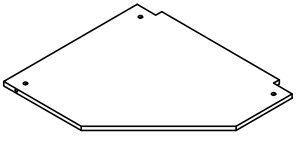
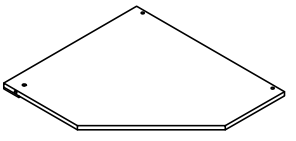
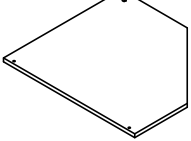
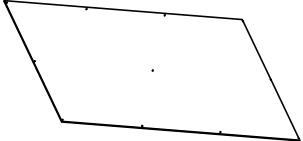

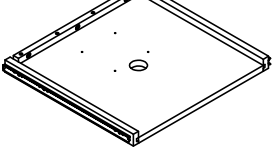
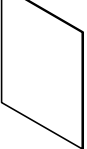
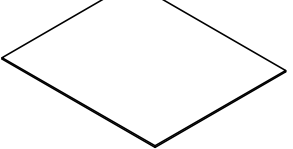
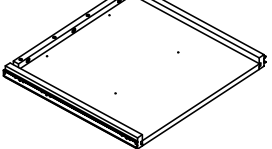
# Part List (Box 2-N708P344062) and hardware box

## Liste des pièces et boîte matérielle

6		11		18	
	Shelf panel - 3pcs Panneau d'étagère		Upper back panel - 2pcs Panneau arrière supérieur		Tabletop frame - 1pc Cadre du plateau de table
19		26		43	
	Leg frame - 1pc Cadre de pied		Panel - 9pcs Panneau		Panel - 2pcs Panneau
56		65		69	
	Middle bar - 2pcs Barre centrale		Center bottom rail - 1pc Traverse inférieure centrale		Center top rail - 1pc Traverse supérieure centrale
70		85		86	
	Center top bar - 1pc Barre supérieure centrale		Upper shelf panel - 2pcs Panneau supérieur de l'étagère		Turned round rod - 4pcs Tige ronde tourné
87		90			
	Front top bar - 1pc Barre supérieure avant		Lower shelf panel - 2pcs Panneau inférieur de l'étagère		

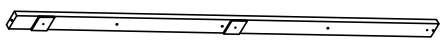
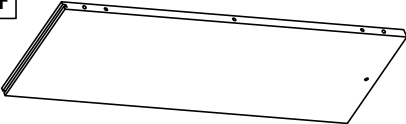
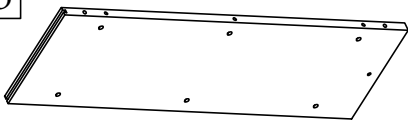
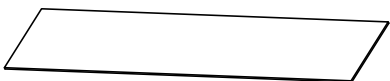




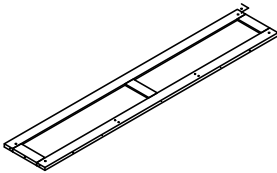
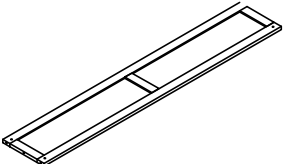
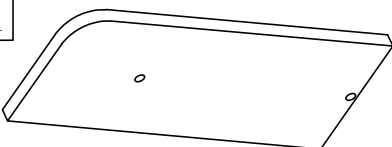
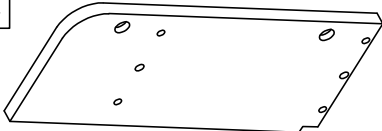
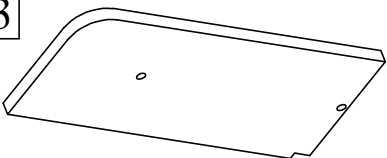
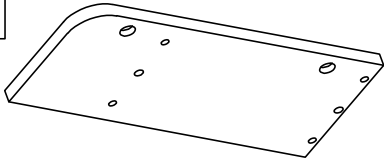
# Part List (Box 3-N708P344063)

## Liste des pièces

<div data-bbox="108 286 140 331">5</div>  <p>Bottom shelf panel - 2pcs Panneau de l'étagère inférieure</p>	<div data-bbox="585 286 617 331">6</div>  <p>Shelf panel - 3pcs Panneau d'étagère</p>	<div data-bbox="1054 286 1086 331">7</div>  <p>Top shelf panel - 1pc Panneau de l'étagère supérieure</p>
<div data-bbox="108 539 140 584">9</div>  <p>Top shelf panel - 1pc Panneau de l'étagère supérieure</p>	<div data-bbox="585 539 617 584">10</div>  <p>Top back panel - 2pcs Panneau de l'étagère supérieure</p>	<div data-bbox="1054 539 1086 584">35</div>  <p>Panel - 4pcs Panneau</p>
<div data-bbox="108 786 140 831">40</div>  <p>Upper sliding frame - 1pc Cadre coulissant supérieur</p>	<div data-bbox="585 786 617 831">53</div>  <p>Panel - 6pcs Panneau</p>	<div data-bbox="1054 786 1086 831">73</div>  <p>Top panel - 3pc Panneau supérieur</p>
<div data-bbox="108 1032 140 1077">89</div>  <p>Lower sliding frame - 1pc Châssis coulissant inférieur</p>		

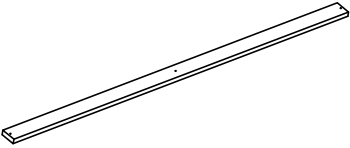
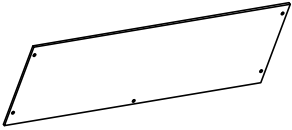



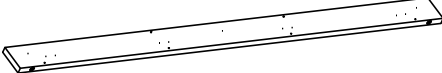
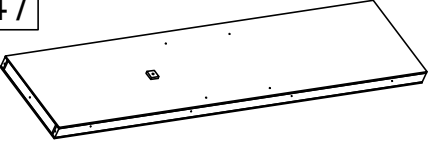
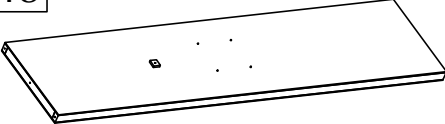
# Part List (Box 4-N708P344064) and hardware box

## Liste des pièces et boîte matérielle

8		44		45	
Front shelf leg - 2pcs Pied avant de l'étagère		Side panel - 1pc Panneau latéral		Side panel - 1pc Panneau latéral	
46		49		50	
Panel - 2pcs Panneau		Middle leg - 1pc Pied central		Middle leg - 1pc Pied central	
51		52		62	
Middle leg - 1pc Pied central		Middle leg - 1pc Pied central		Back frame - 1pc Cadre arrière	
63		81		82	
Back frame - 1pc Cadre arrière		Shelf side panel - 1pc Panneau latéral de l'étagère		Shelf side panel - 1pc Panneau latéral de l'étagère	
83		84			
Center vertical bar - 1pc Barre verticale centrale		Center vertical bar - 1pc Barre verticale centrale			


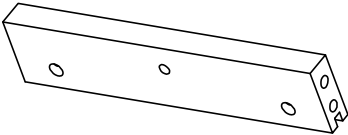











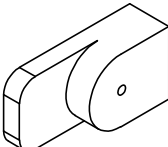
# Part List (Box 5-N708P344065)

## Liste des pièces

<p>3</p>  <p>Slats - 5pcs Lattes</p>	<p>12</p>  <p>Bottom back panel - 2pcs Panneau arrière inférieur</p>	<p>28</p>  <p>Bottom cross rail - 1pc Traverse inférieure</p>
<p>29</p>  <p>Top cross rail - 1pc Traverse supérieure</p>	<p>30</p>  <p>Cross bar - 1pc Barre transversale</p>	<p>31</p>  <p>Cross bar - 1pc Barre transversale</p>
<p>47</p>  <p>Bottom frame - 1pc Cadre inférieur</p>	<p>48</p>  <p>Side vertical bar - 1pc Barre verticale latérale</p>	

# Part List (Box 6-N708P344066)

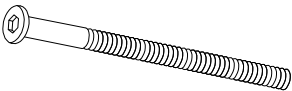

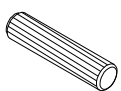
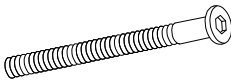
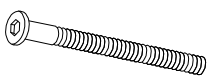
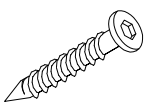
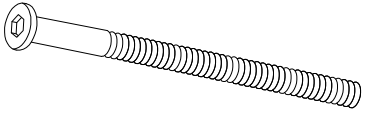
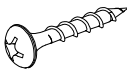
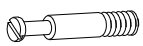

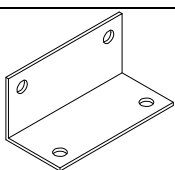
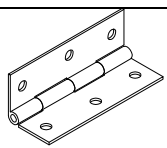
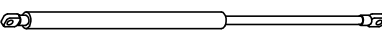
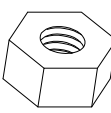
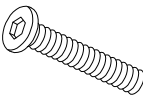
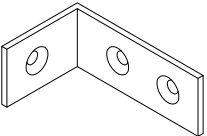
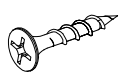
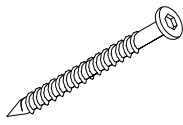

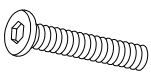

## Liste des pièces

1		15		13	
	Support slat bar-2pcs Barre de soutien des lattes		Horizontal bar - 2pcs Traverse		Bottom back panel - 2pcs Panneau arrière inférieur
27		22		23	
	Middle vertical bar - 2pcs Montant vertical central		Side rail - 1pc Traverse latérale		Side rail - 1pc Traverse latérale
37		58		59	
	Side vertical bar - 2pcs Barre verticale latérale		Back leg - 1pc Pied arrière		Back leg - 1pc Pied arrière
61		60		68	
	Front leg - 1pc Pied avant		Front leg - 1pc Pied avant		Center vertical bar - 1pc Barre verticale centrale
78		79			
	Center vertical bar - 1pc Barre verticale centrale		Latch - 1pc Loquet		



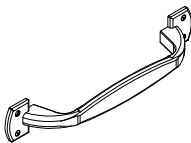

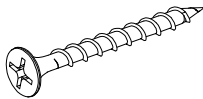
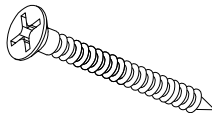
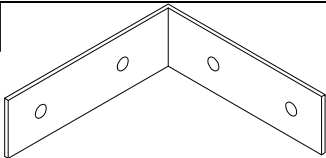

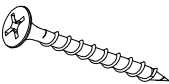
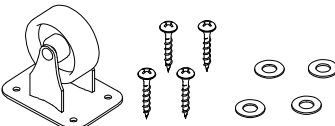
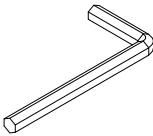
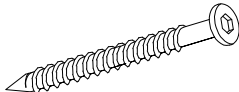
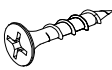
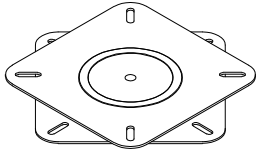
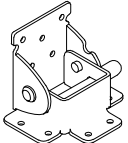
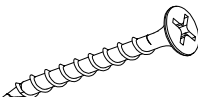
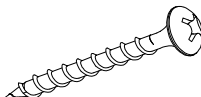
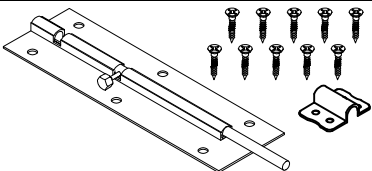

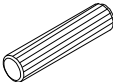
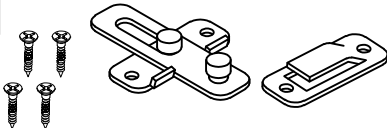
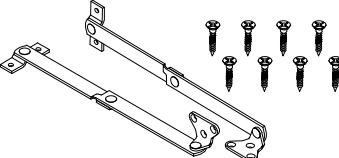

# Hardware List (Box 2-N708P344062)

## Liste du matériel

<b>A</b>  <p>Ø1/4" x 100 mm Hex-Head bolts 38pcs Boulons à tête hexagonale 38 pièces</p>	<b>B</b>  <p>Ø1/4" x 12 mm Horizontal-Hole bolts 120pcs Boulons à trous horizontaux 120 pièces</p>	<b>C</b>  <p>Ø8 x 30 mm Wood dowel 46pcs Cheville en bois 46 pièces</p>
<b>D</b>  <p>Ø1/4" x 70 mm Hex-Head bolts 20pcs Boulons à tête hexagonale 20 pièces</p>	<b>E</b>  <p>Ø1/4" x 60 mm Hex-Head bolts 59pcs Boulons à tête hexagonale 59 pièces</p>	<b>F</b>  <p>Screws 1/4" x30 47pcs Vis-47pcs</p>
<b>G</b>  <p>Ø1/4" x 120 mm Hex-Head bolts 4pcs Boulons à tête hexagonale 4 pièces</p>	<b>H</b>  <p>M4 x 15 mm Wood Screws 117pcs Vis à bois 117 pièces</p>	<b>I</b>  <p>Cam Bolt-20pcs Boulon à came - 20 pièces</p>
<b>J</b>  <p>Cam Lock-20pcs Serrure à came - 20 pièces</p>	<b>K</b>  <p>Angle Metal - 10pcs Angle en métal - 10 pièces</p>	<b>L</b>  <p>Hings 3pcs Charnières 3 pièces</p>
<b>N</b>  <p>Piston -2pcs Piston - 2 pièces</p>	<b>O</b>  <p>Nut-4pcs Écrou - 4 pièces</p>	<b>R</b>  <p>Ø1/3" x 40 mm Hex-Head bolts 2pcs Boulons à tête hexagonale 2 pièces</p>
<b>S</b>  <p>Angle Metal - 5pcs Angle en métal - 5 pièces</p>	<b>T</b>  <p>M4 x 15 mm Wood Screws 57pcs Vis à bois 57pièces</p>	<b>U</b>  <p>Screws 1/4" x 60 4pcs Vis-4pcs</p>
<b>V</b>  <p>Ø1/4" x 15 mm T-nut - 6pcs Écrou en T - 6 pièces</p>	<b>W</b>  <p>Ø1/4" x 40 mm Hex-Head bolts 5pcs Boulons à tête hexagonale 5 pièces</p>	<b>X</b>  <p>Ø20 / Ø6 x 2 mm Washer 4pcs Rondelle 4 pièces</p>

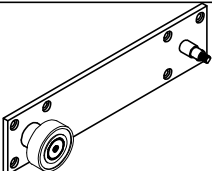

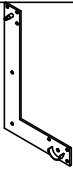
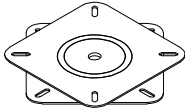
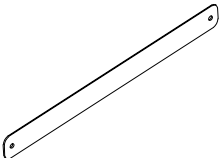
# Hardware List (Box 2-N708P344062)

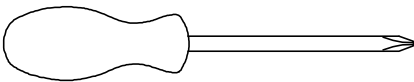
## Liste du matériel

Y	 Handle - 2pcs Poignée - 2 pièces	Z	 Bolt Ø1/6" x 25 mm 4pcs Boulon-4pcs	BA	 M4 x 55 mm Wood Screws 8pcs Vis à bois 8 pièces
CA	 M5 x 50 mm Wood Screws 14pcs Vis à bois 14 pièces	DA	 Angle Metal - 5pcs Angle en métal - 5 pièces	EA	 Screws 1/4" x18mm 16pcs Vis-16pcs
FA	 M4 x 30 mm Wood Screws 24pcs Vis à bois 24 pièces	HA	 Wheel - 4pcs Roue	IA	 Allen Key 4pcs Clé Allen 4 pièces
JA	 Screws 1/4" x50 12pcs Vis-12pcs	LA	 M3 x 15 mm Wood Screws 18pcs Vis à bois 18 pièces	MA	 Swivel Plate - 1pc Plaque pivotante
NA	 Folding table leg bracket - 1pc Support pliant pour pied de table	OA	 M4 x 40 mm Wood Screws 16pcs Vis à bois 16 pièces	PA	 M4 x 30 mm Wood Screws 27pcs Vis à bois 27 pièces
QA	 Vertical bolt 2pcs Verrou vertical	RA	 Screws 1/4" x65 4pcs Vis-4pcs	SA	 Ø6 x 30 mm Wood dowel 16pcs Cheville en bois 16 pièces
TA	 Metal link-2pcs Lien métallique - 2 pièces	UA	 Folding Strut - 1set (2pcs) Jambe pliante	VA	 Screws 1/4" x10 2pcs Vis-2pcs

# Hardware List (Box 4-N708P344064)

## Liste du matériel

M	 <p>Metal straight link-2pcs Maillon droit en métal - 2 pièces</p>	P	 <p>Metal corner link-1pc Lien d'angle en métal - 1 pièce</p>	Q	 <p>Metal corner link-1pc Lien d'angle en métal - 1 pièce</p>
GA	 <p>Swivel Plate - 1pc Plaque pivotante</p>	KA	 <p>Metal pivot plate-2pcs Plaque de pivot en métal</p>		





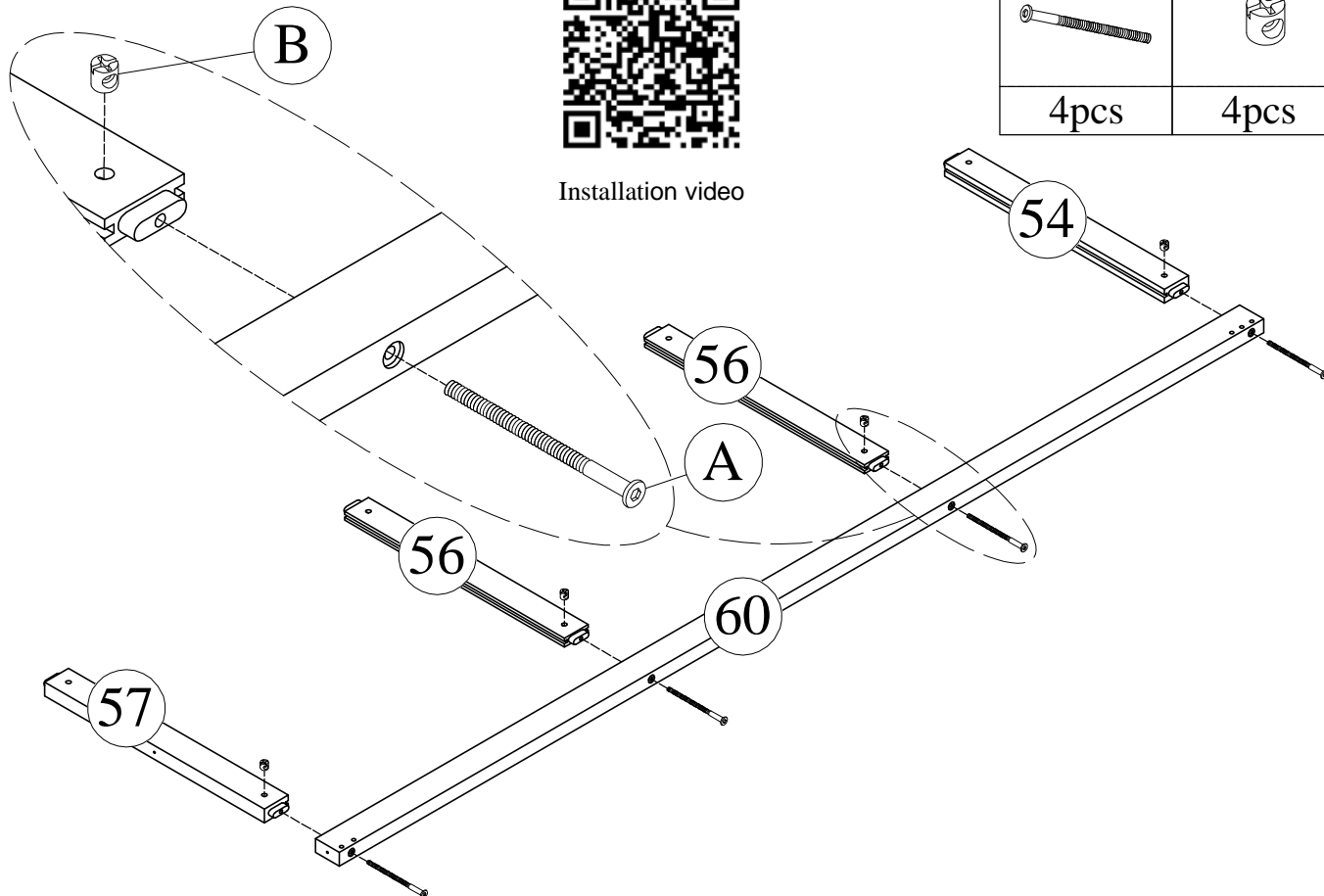
Assembly Tools Required (Not Included)  
Outils d'assemblage requis (non inclus)

## STEP-ÉTAPE-1



Installation video




A	B
	
4pcs	4pcs

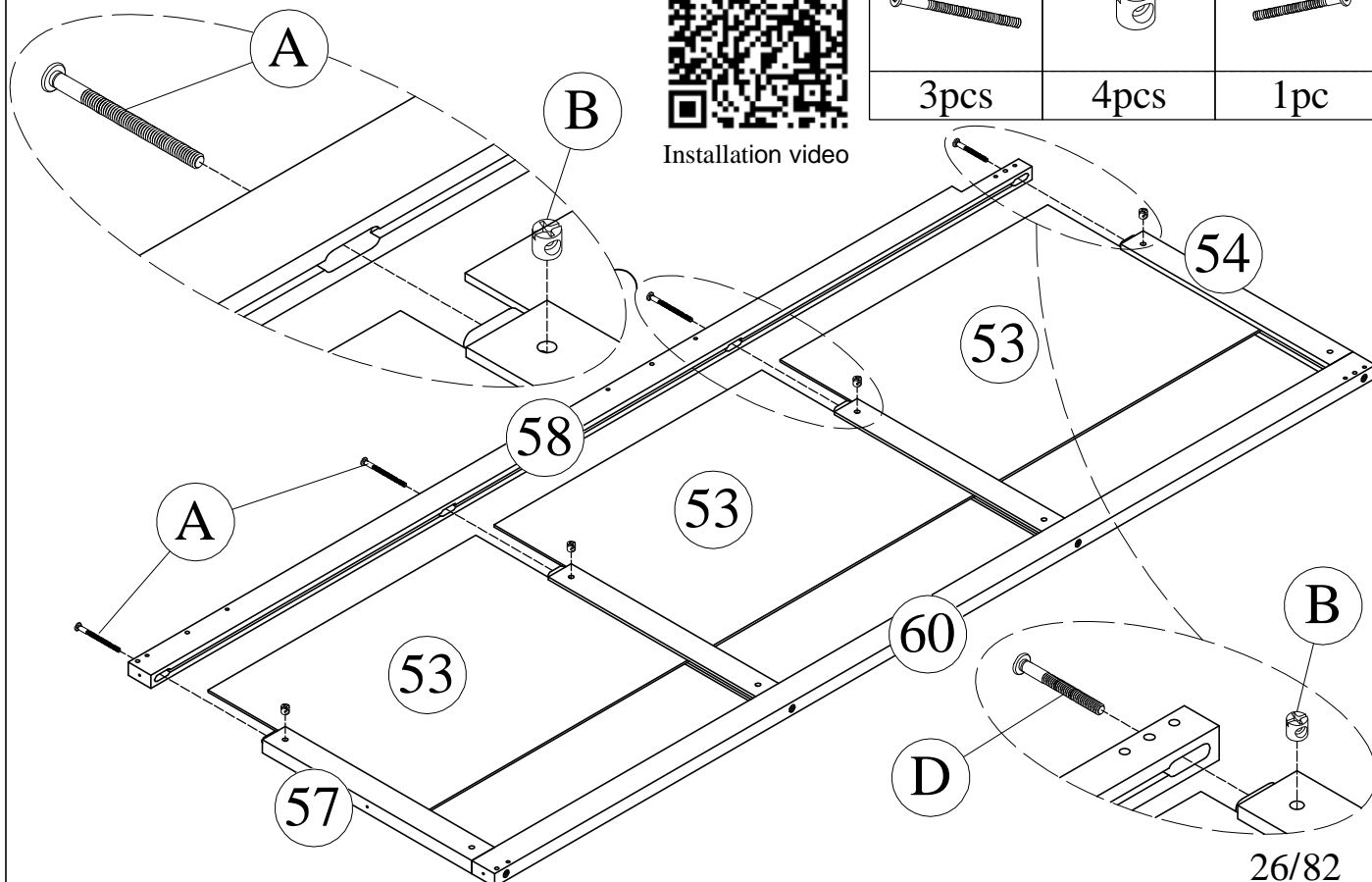


## STEP-ÉTAPE-2

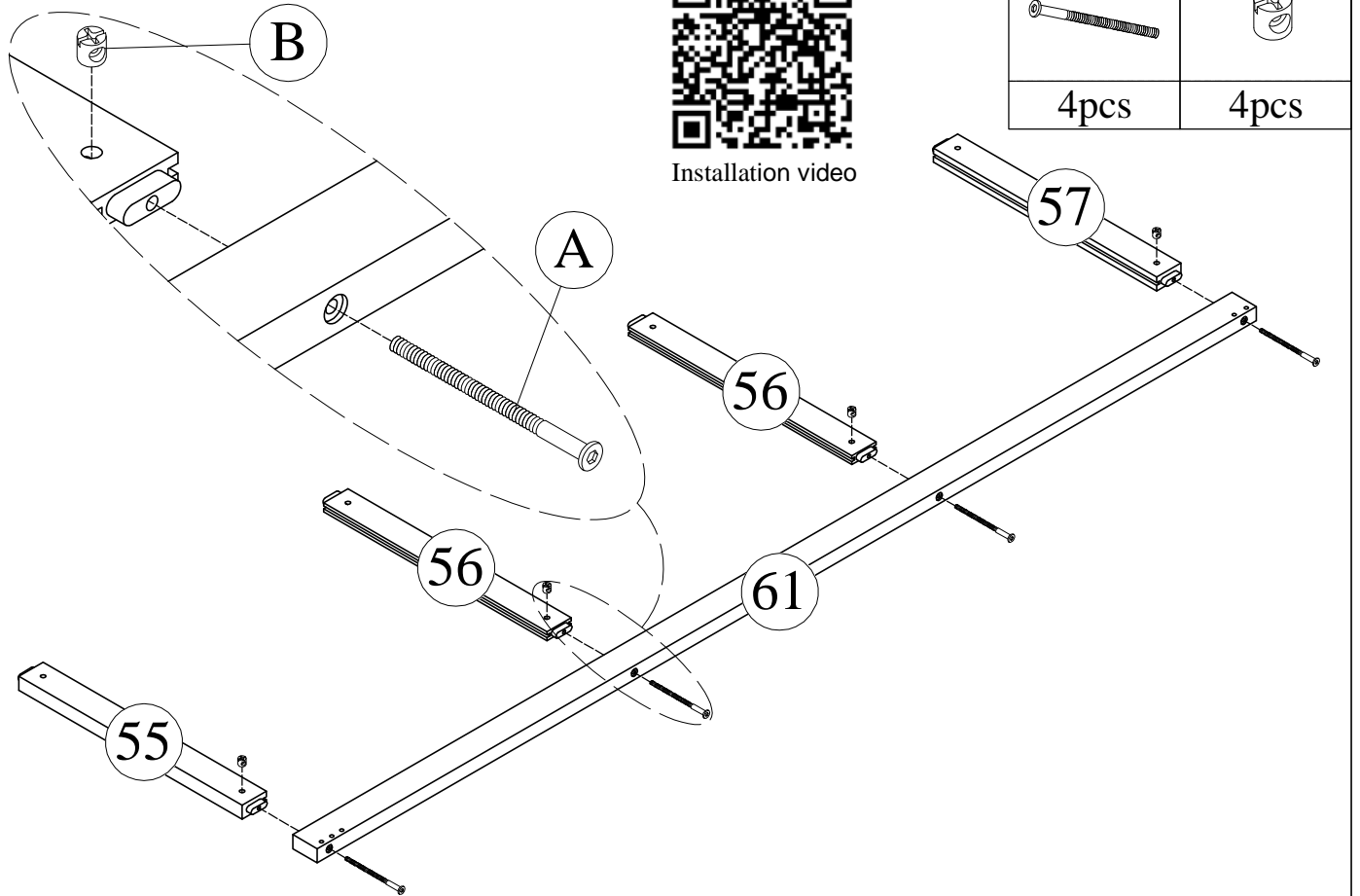


Installation video

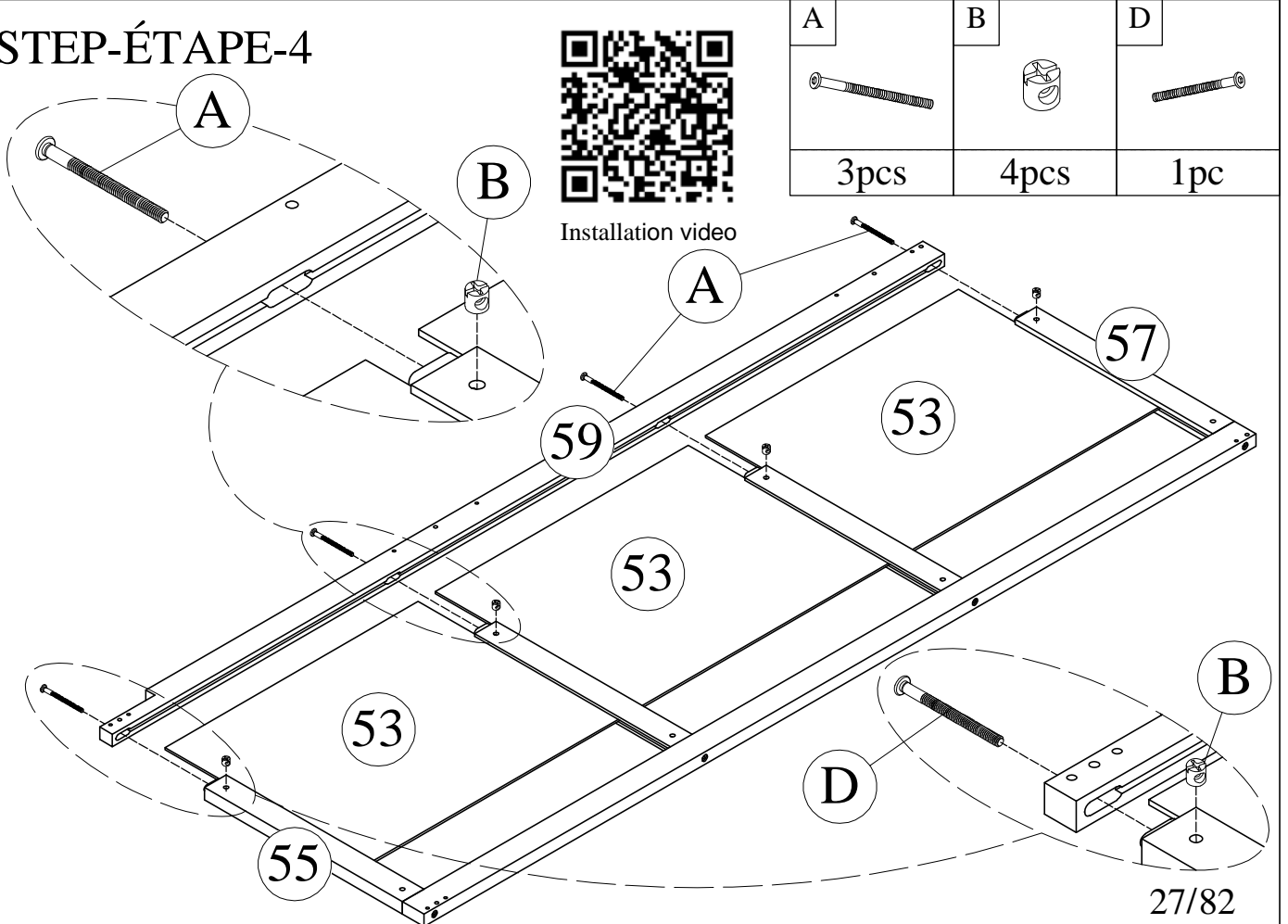
A	B	D
		
3pcs	4pcs	1pc




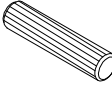

## STEP-ÉTAPE-3

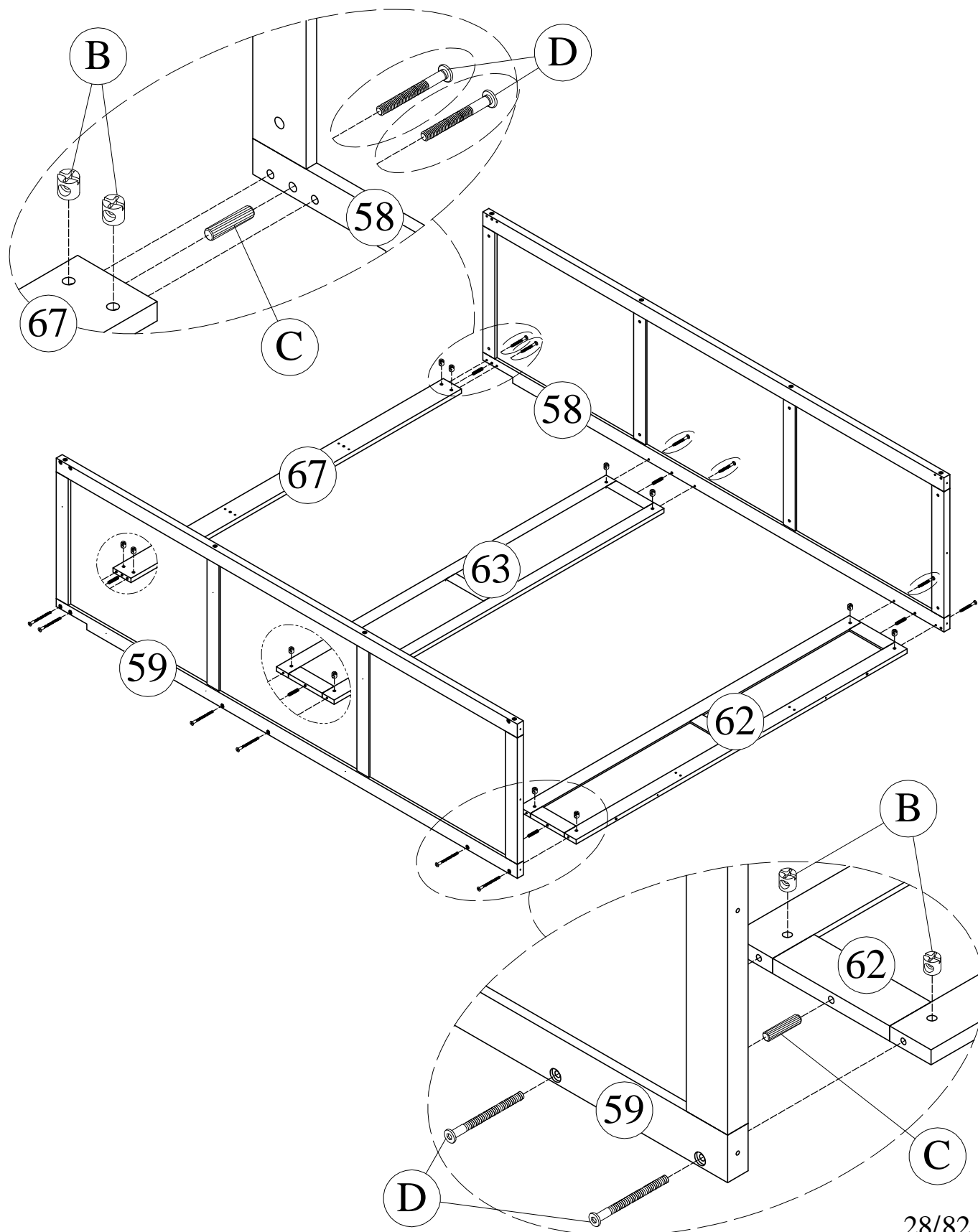


## STEP-ÉTAPE-4



# STEP-ÉTAPE-5

B	C	D
		
12pcs	6pcs	12pcs



# STEP-ÉTAPE-6



Installation video

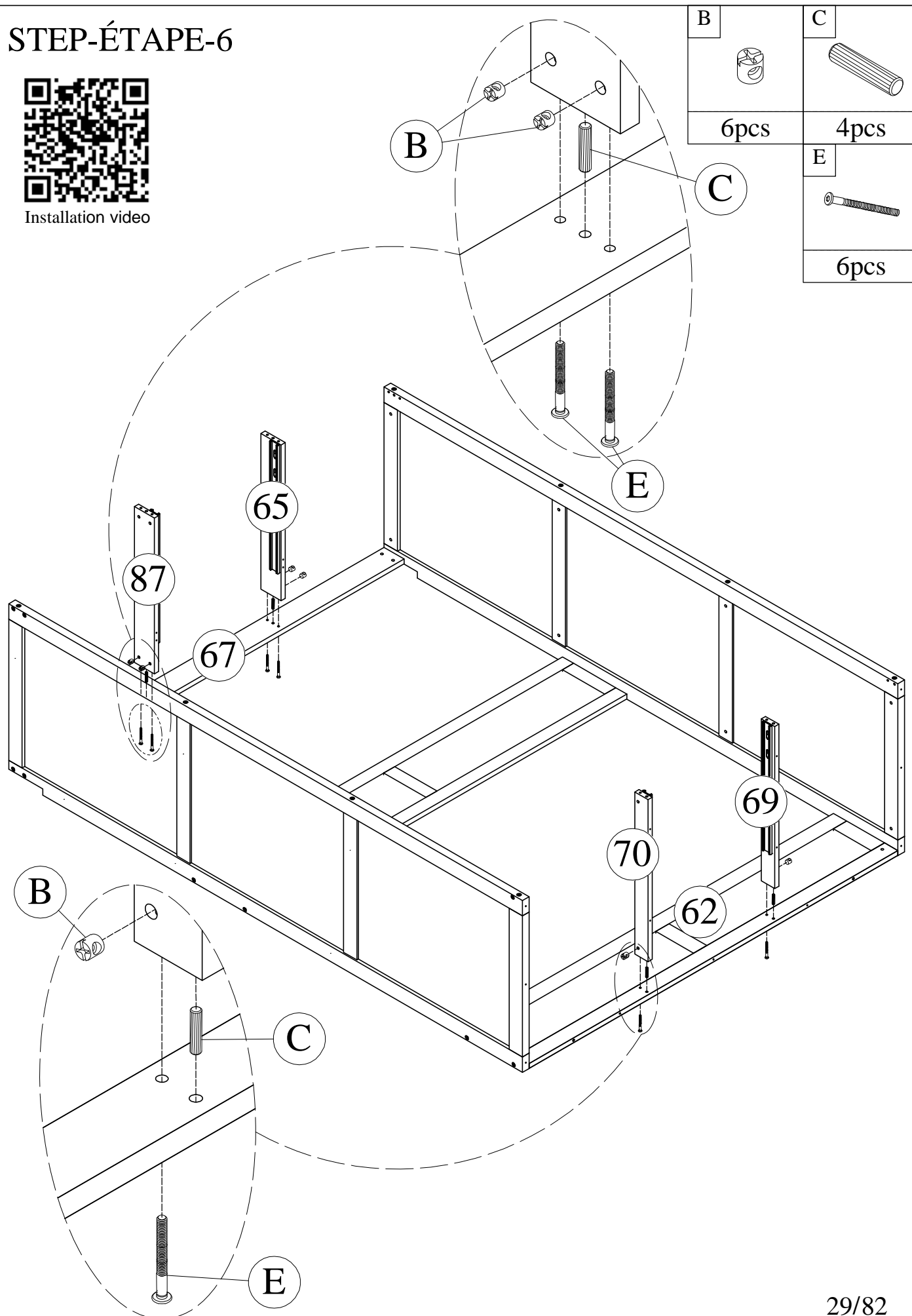
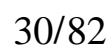
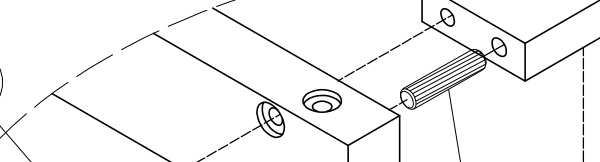
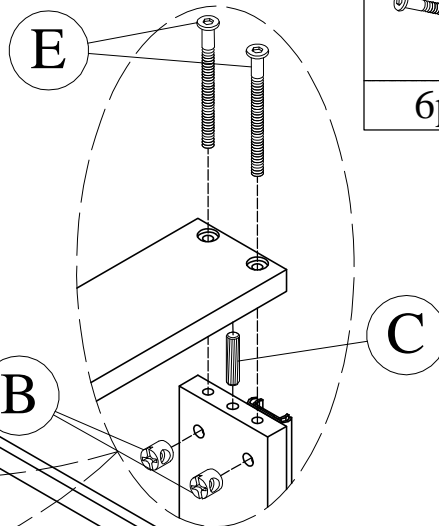




Diagram illustrating the assembly components for the STER-ETAP E-7. The components are labeled as follows:

- A**: The main rectangular frame or base.
- B**: Two small cylindrical components, likely spacers or bushings, positioned between the frame and the top plate.
- C**: A rectangular plate or cover that fits onto the top of the frame.
- D**: Two long, threaded rods or bolts used to secure the assembly.

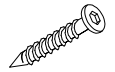


## STEP-ÉTAPE-8

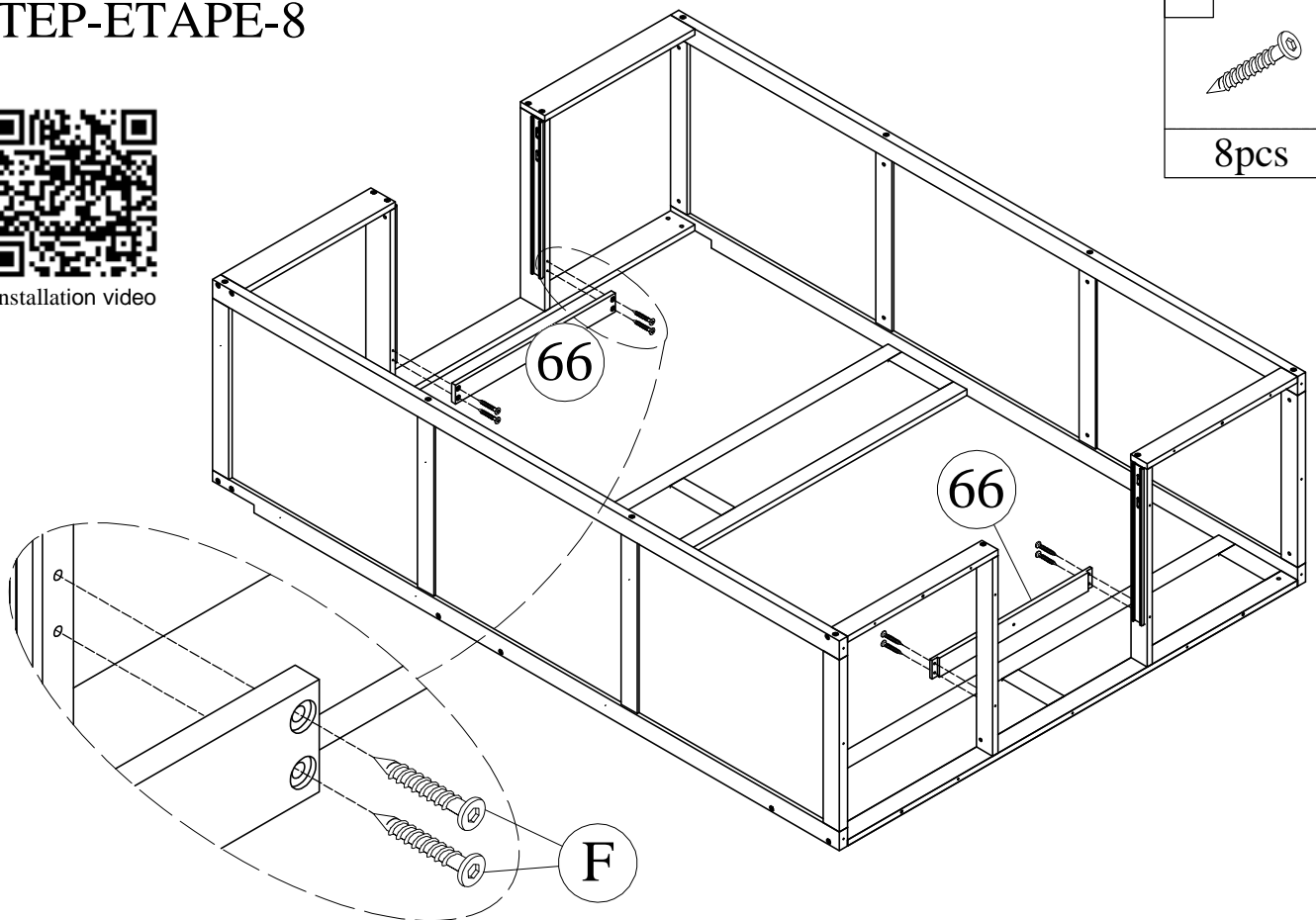


Installation video

F



8pcs



## STEP-ÉTAPE-9



Installation video

A



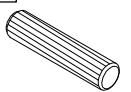
4pcs

B

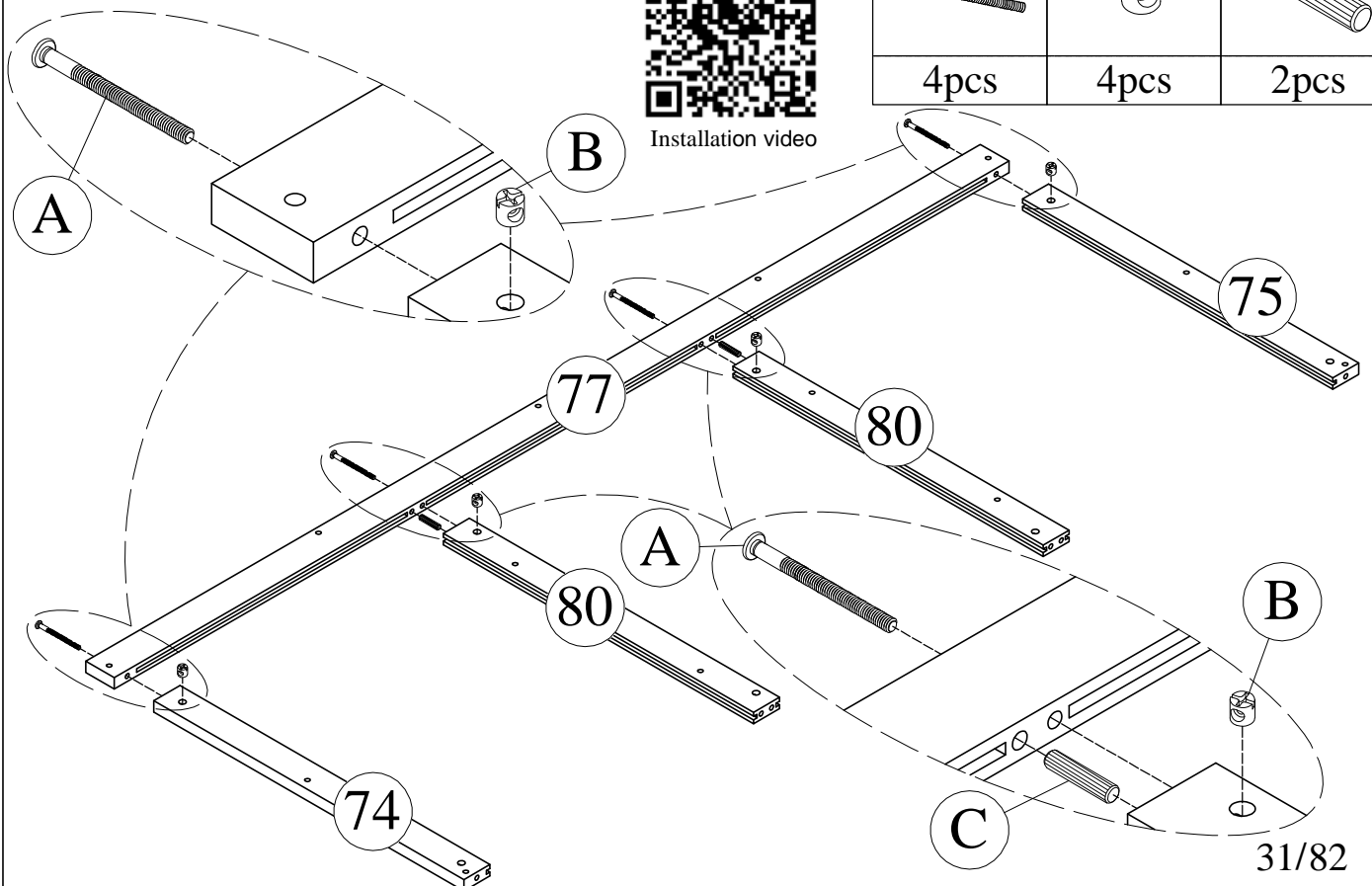


4pcs

C



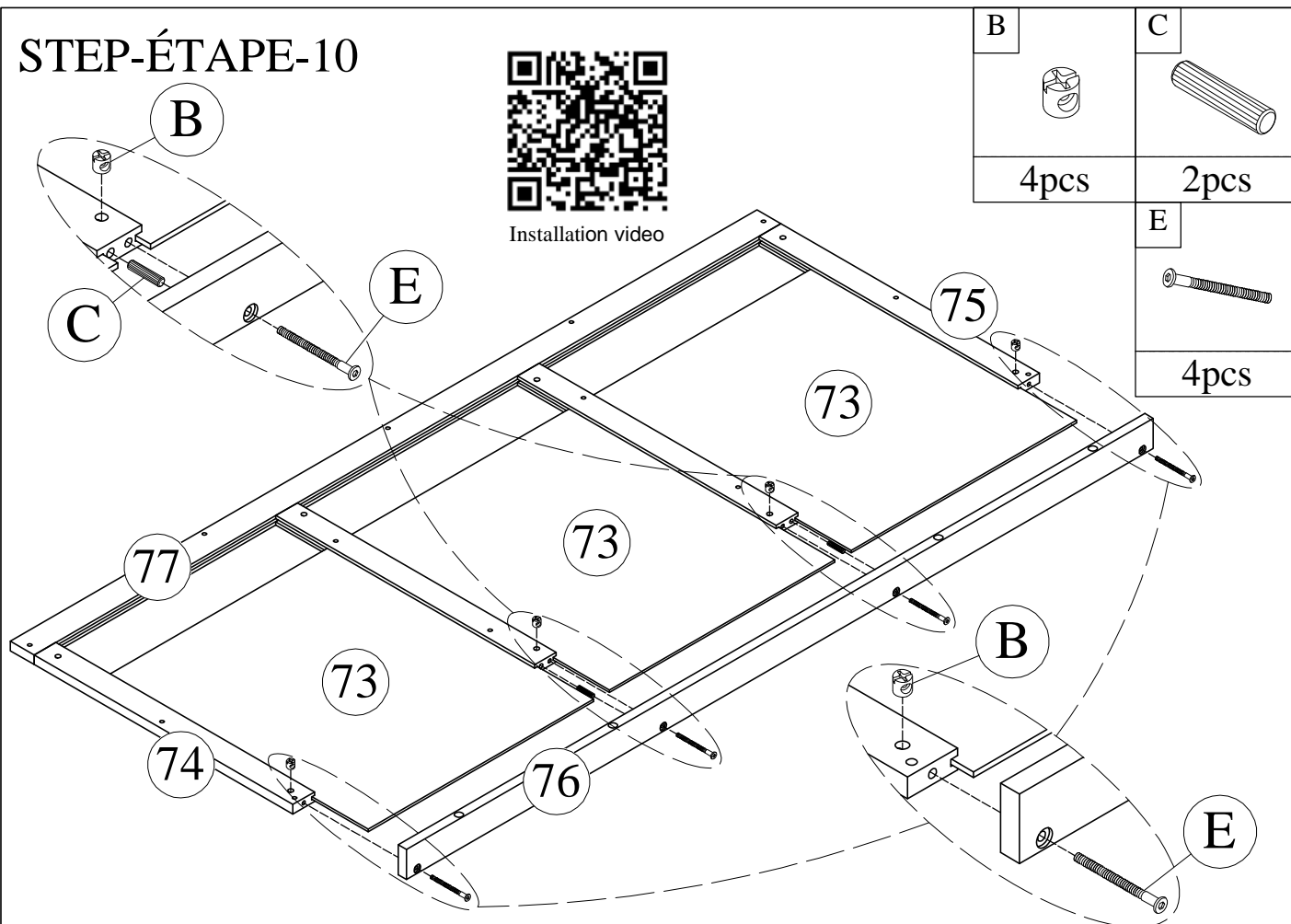
2pcs



## STEP-ÉTAPE-10



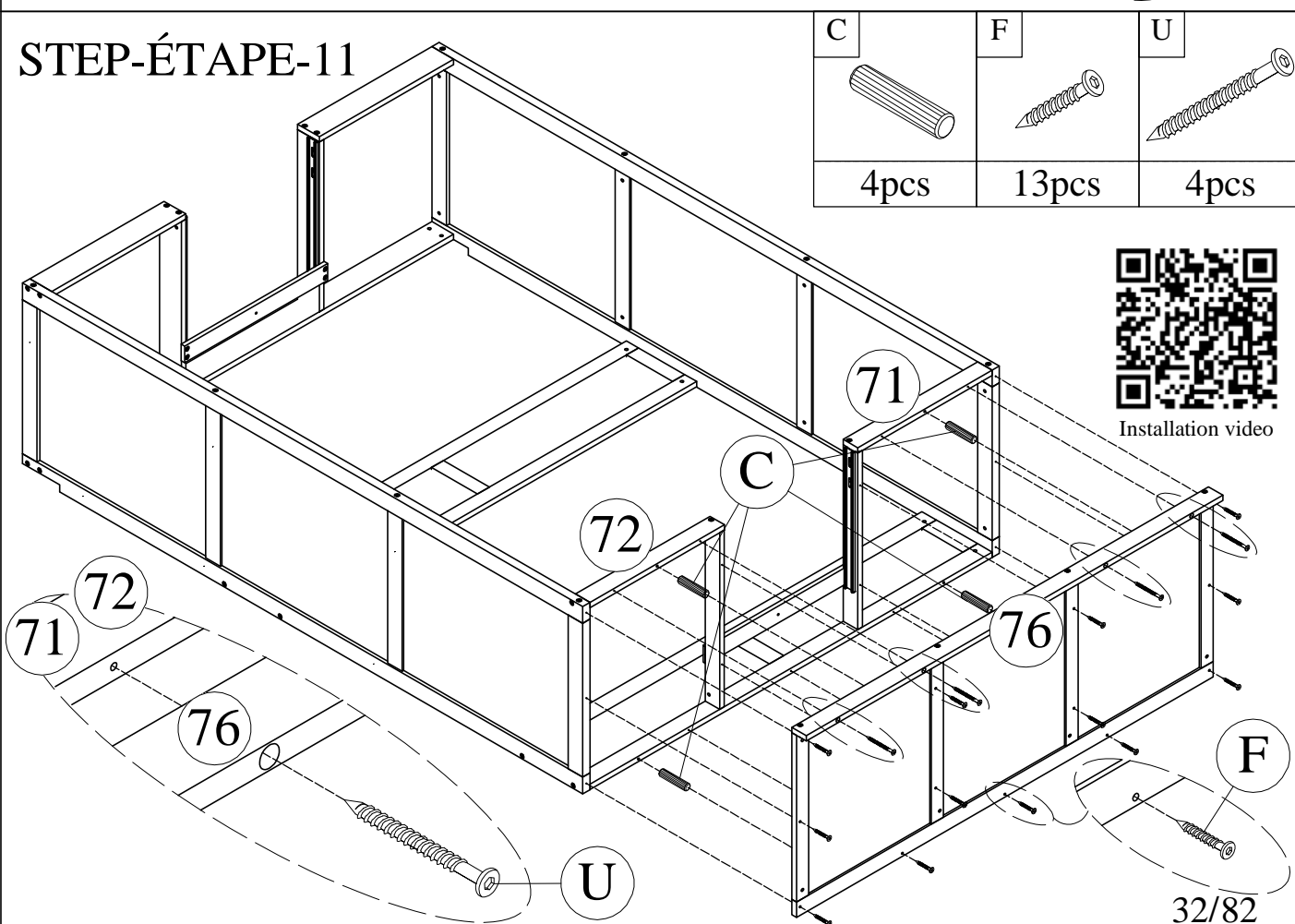
Installation video



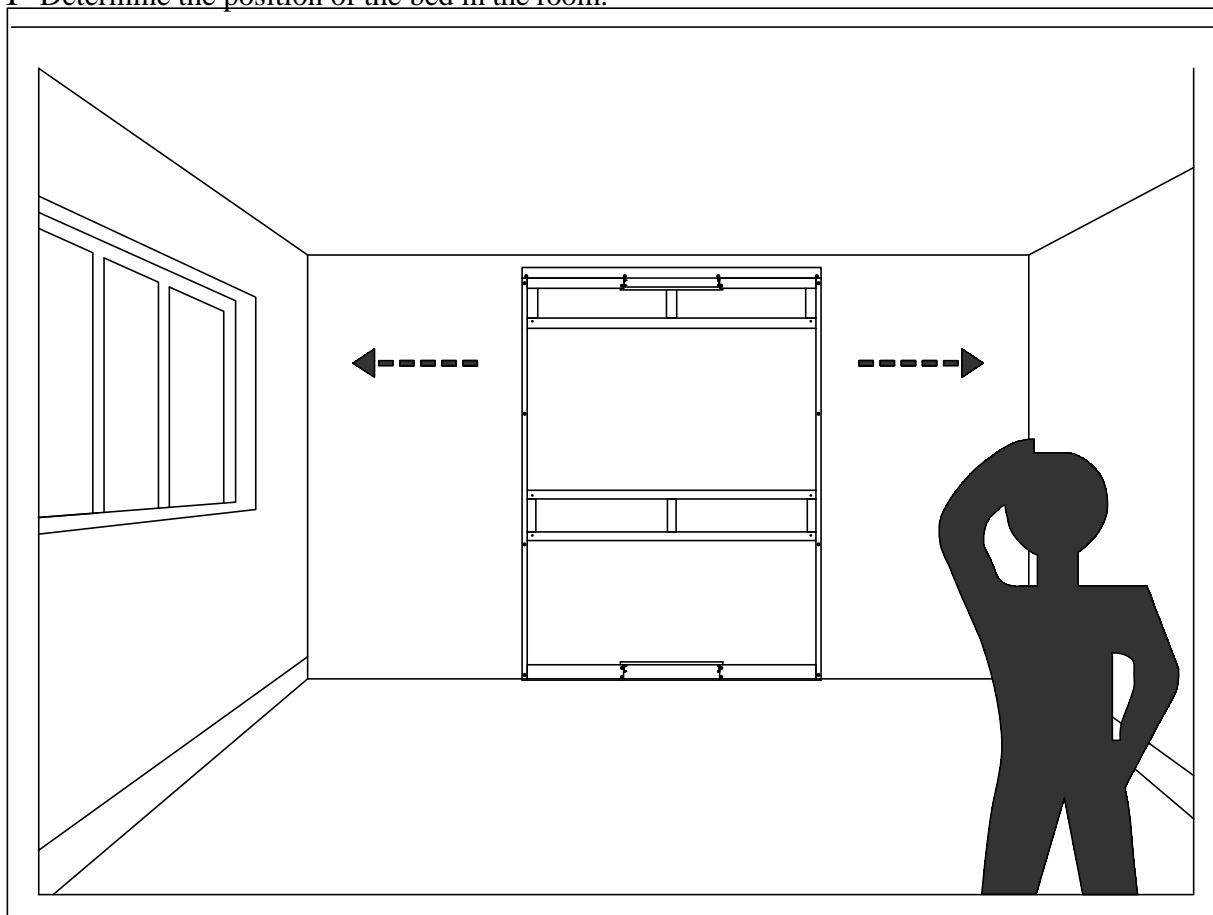
## STEP-ÉTAPE-11



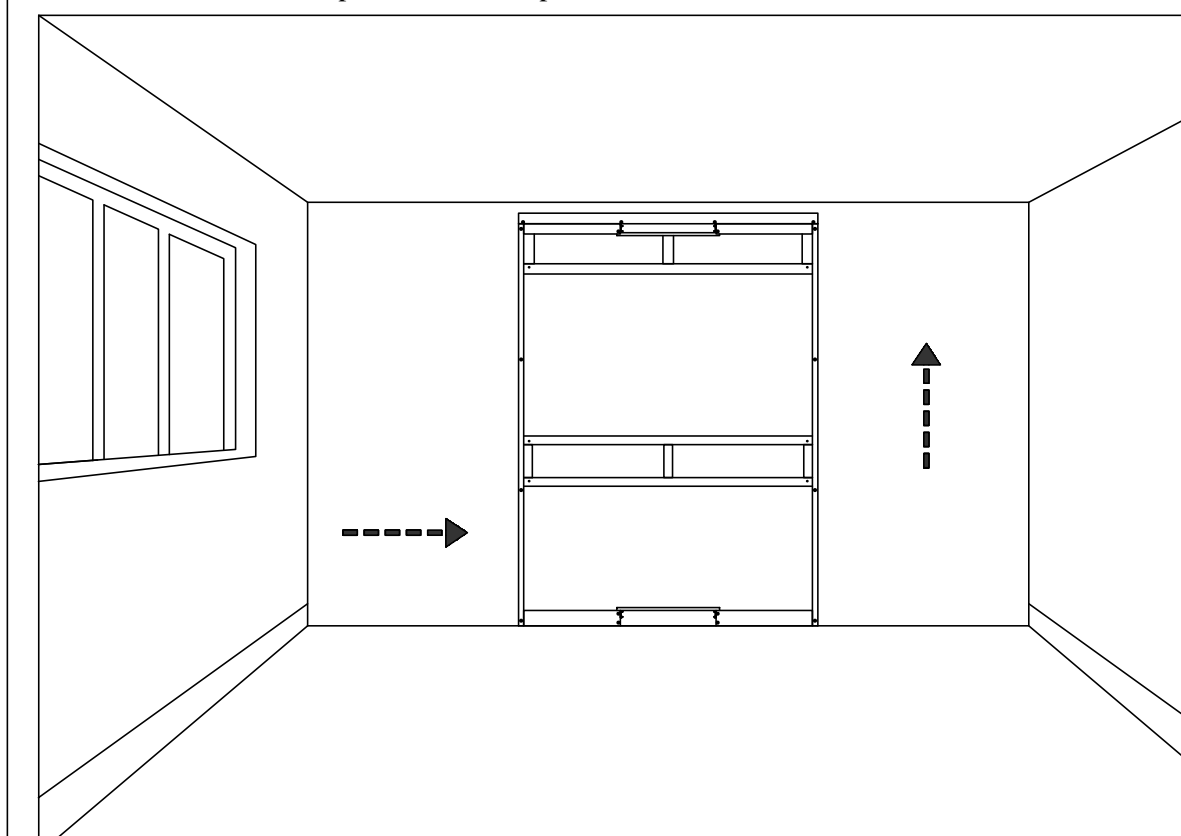
Installation video



1- Determine the position of the bed in the room.

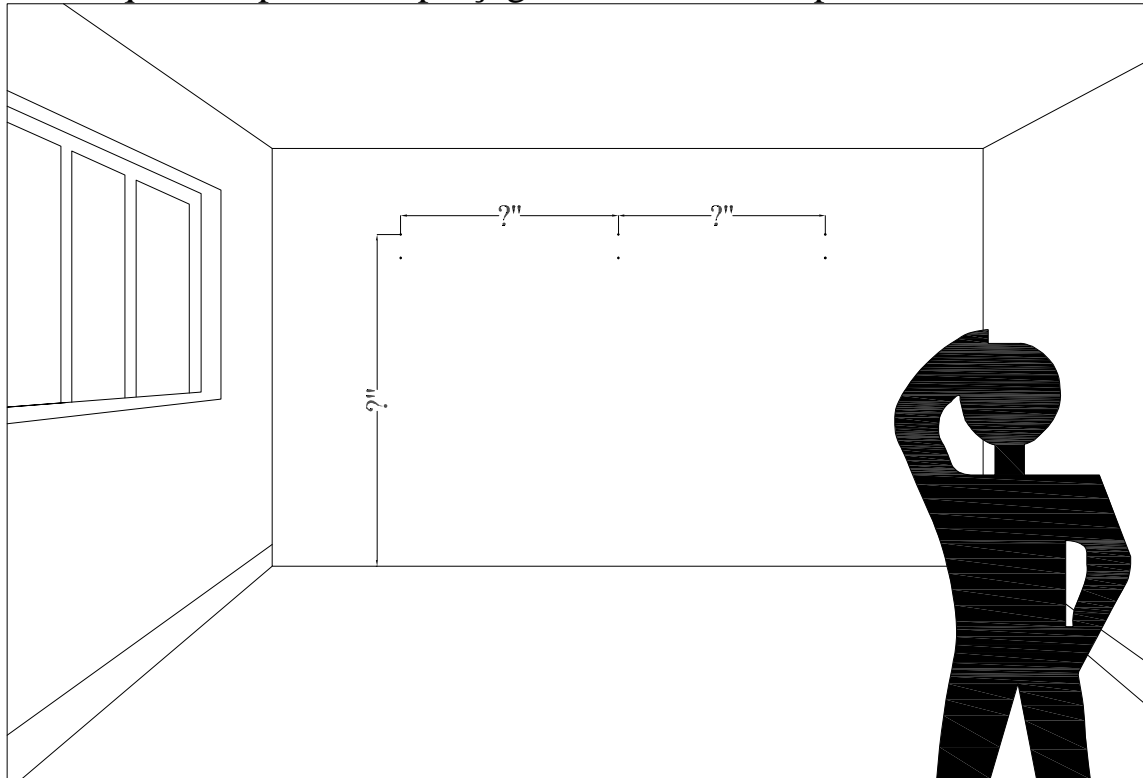


2- Put the bed back in its place. Please keep it vertical and horizontal.



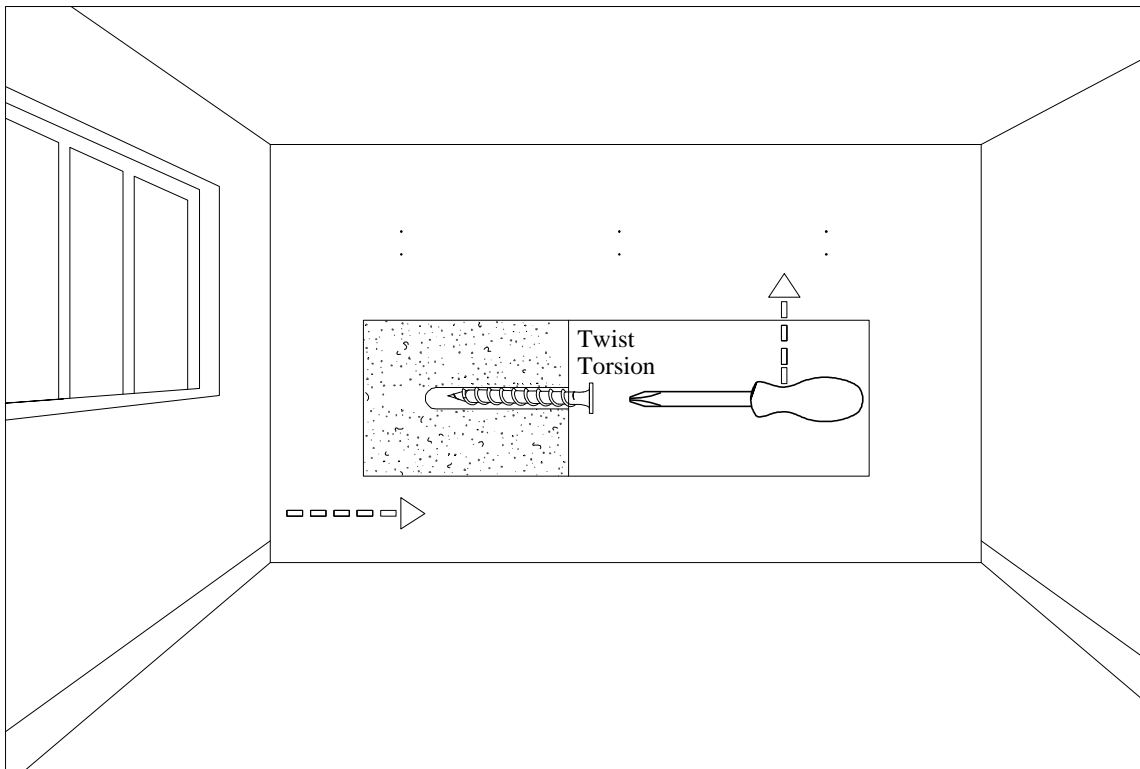
3- Mark the points drill holes according to actual products.

3- Marquez les points de perçage en fonction des produits réels.

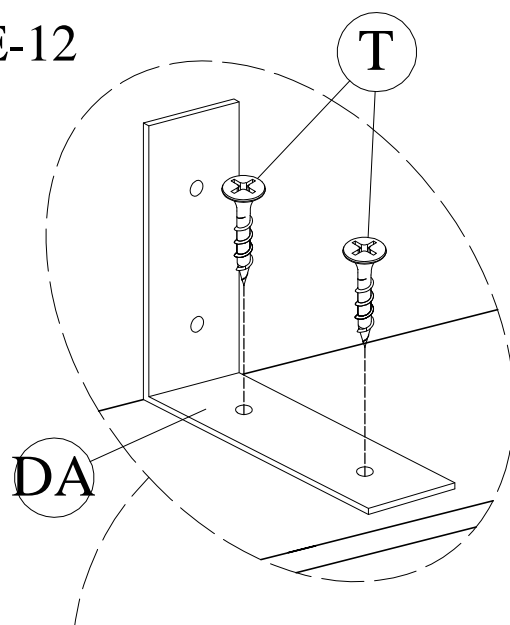


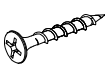

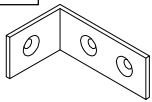
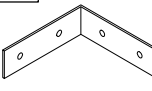
4- Drill the positions marked in STEP 3 and secure the screw.

4- Percez les positions marquées à ÉTAPE 3 et fixez la vis.



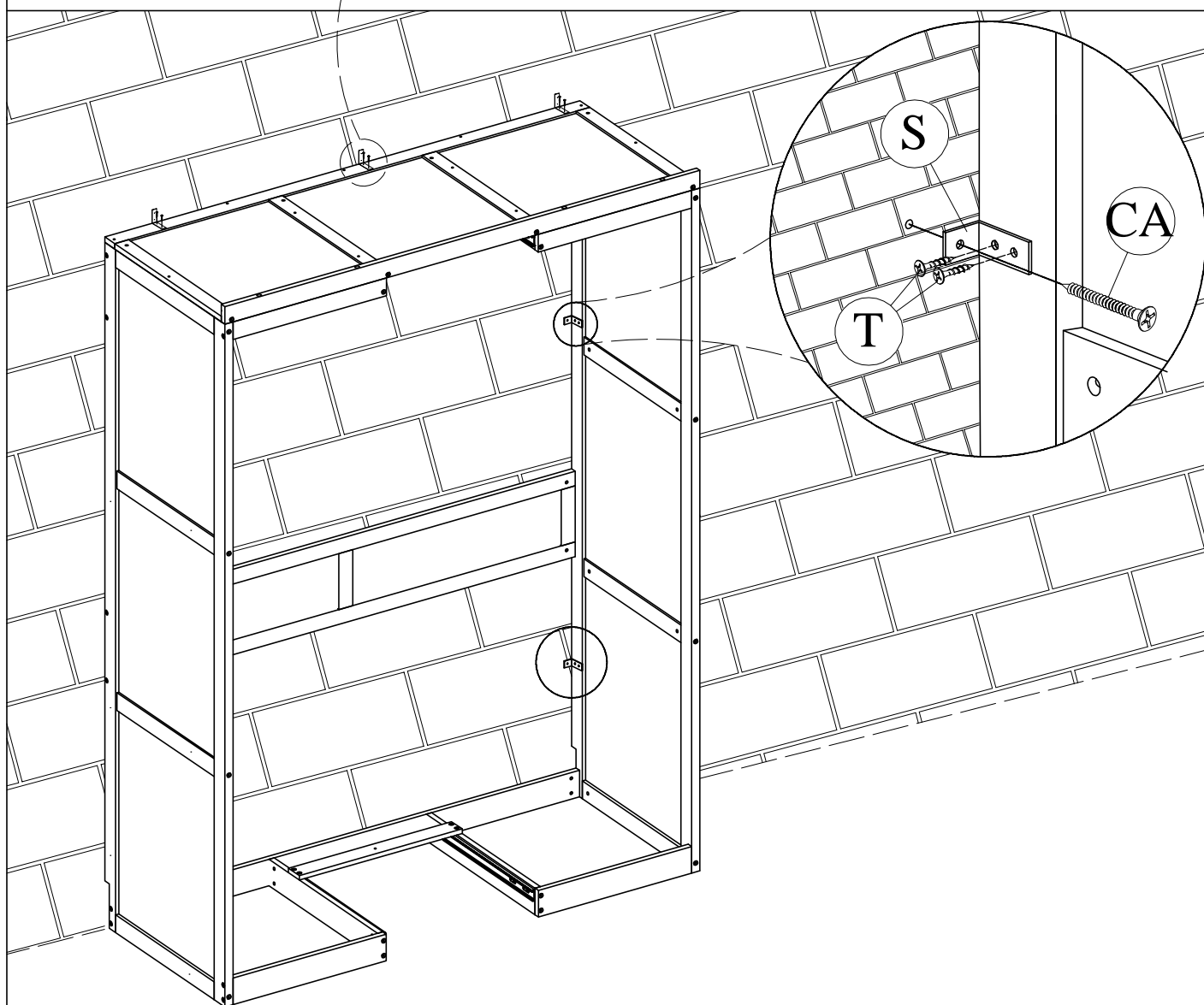
# STEP-ÉTAPE-12



T	CA	S
		
10pcs	2pcs	2pcs
		DA
		
		3pcs



Four people are required to assemble and move this model.

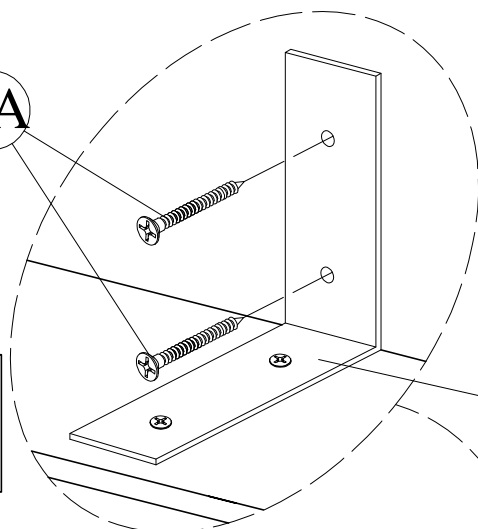


# STEP-ÉTAPE-13



Four people are required to assemble and move this model.

CA



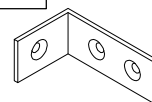
DA

T



4pcs

S

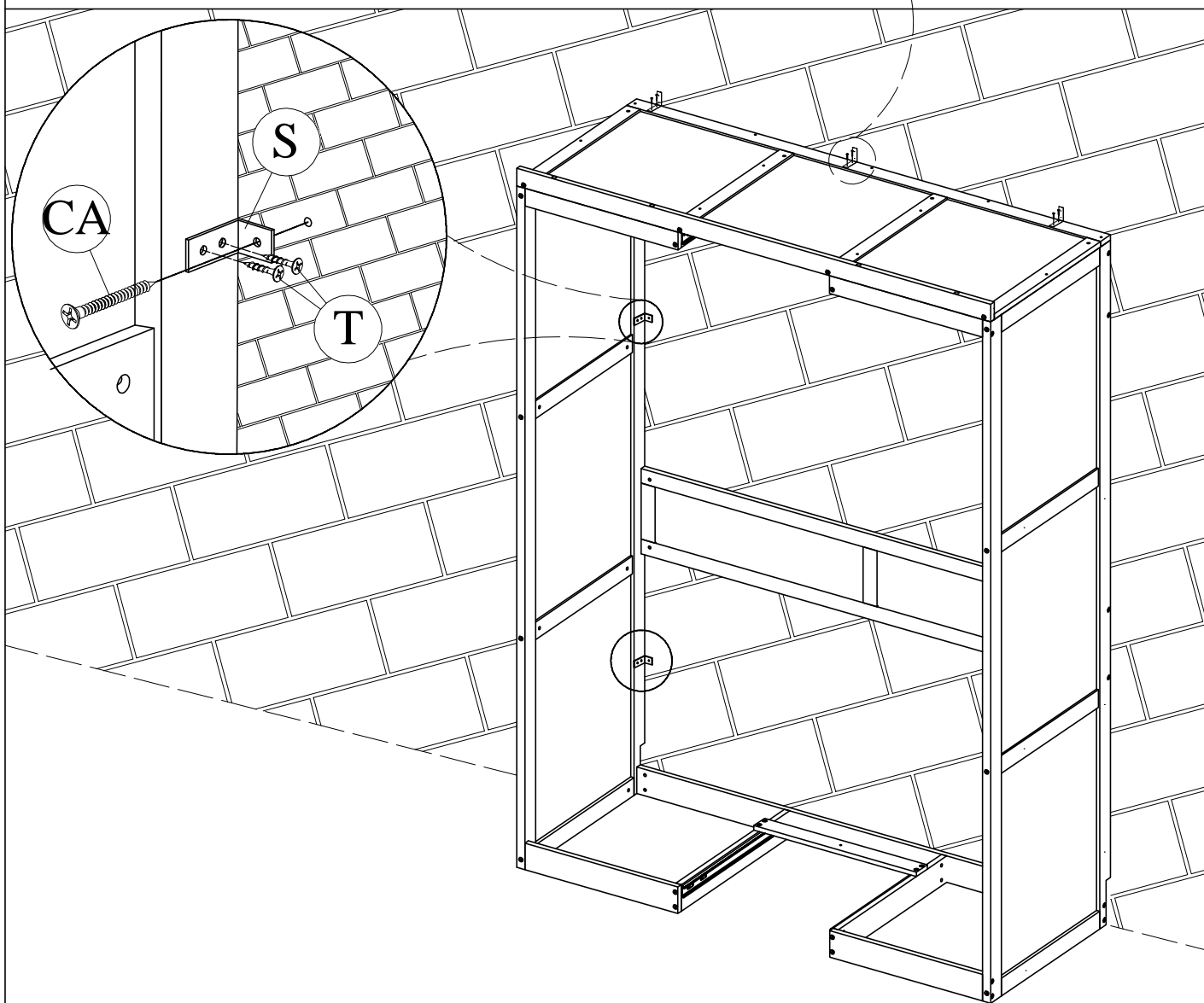


2pcs

CA

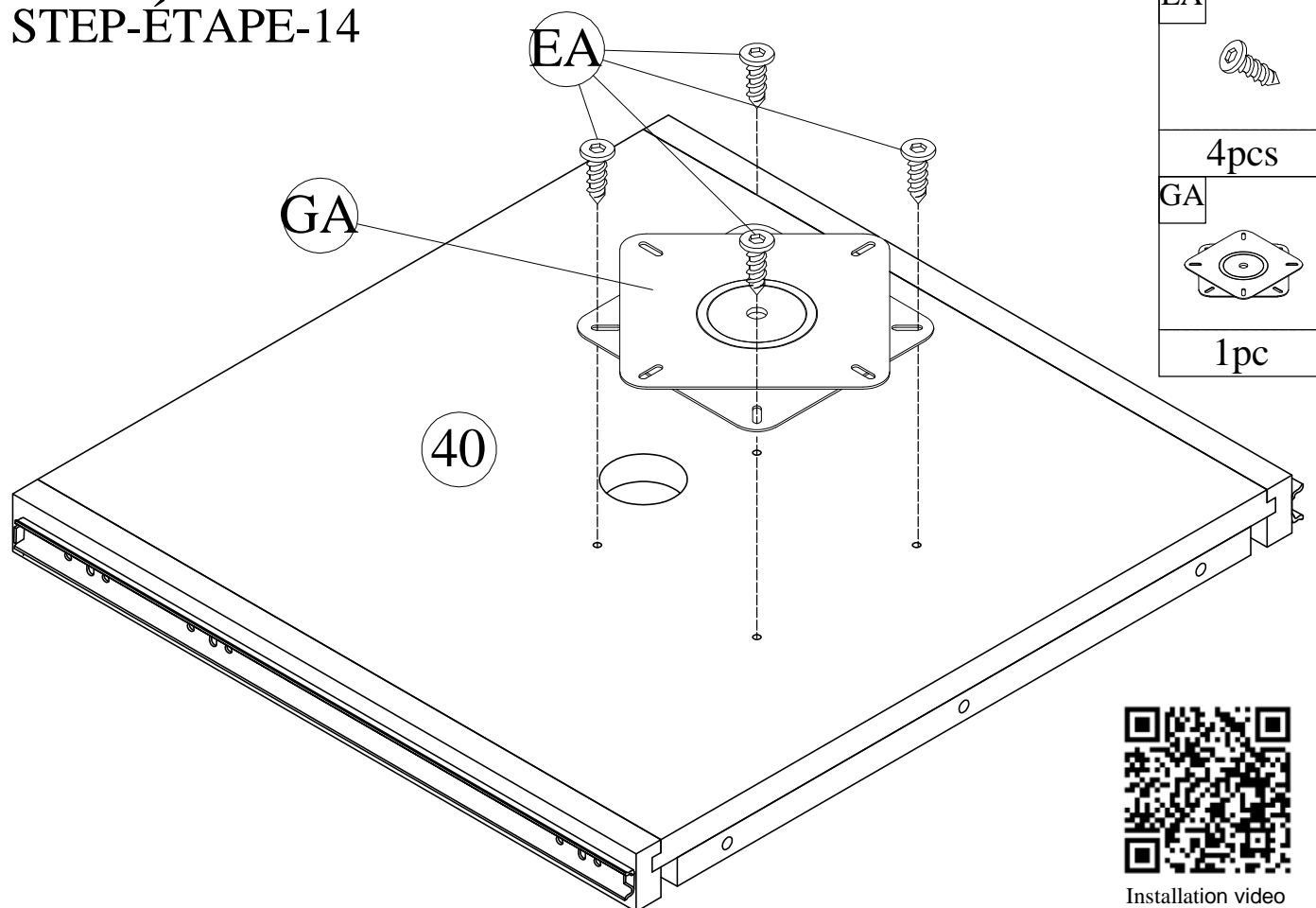


8pcs





## STEP-ÉTAPE-14

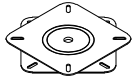


EA



4pcs

GA



1pc

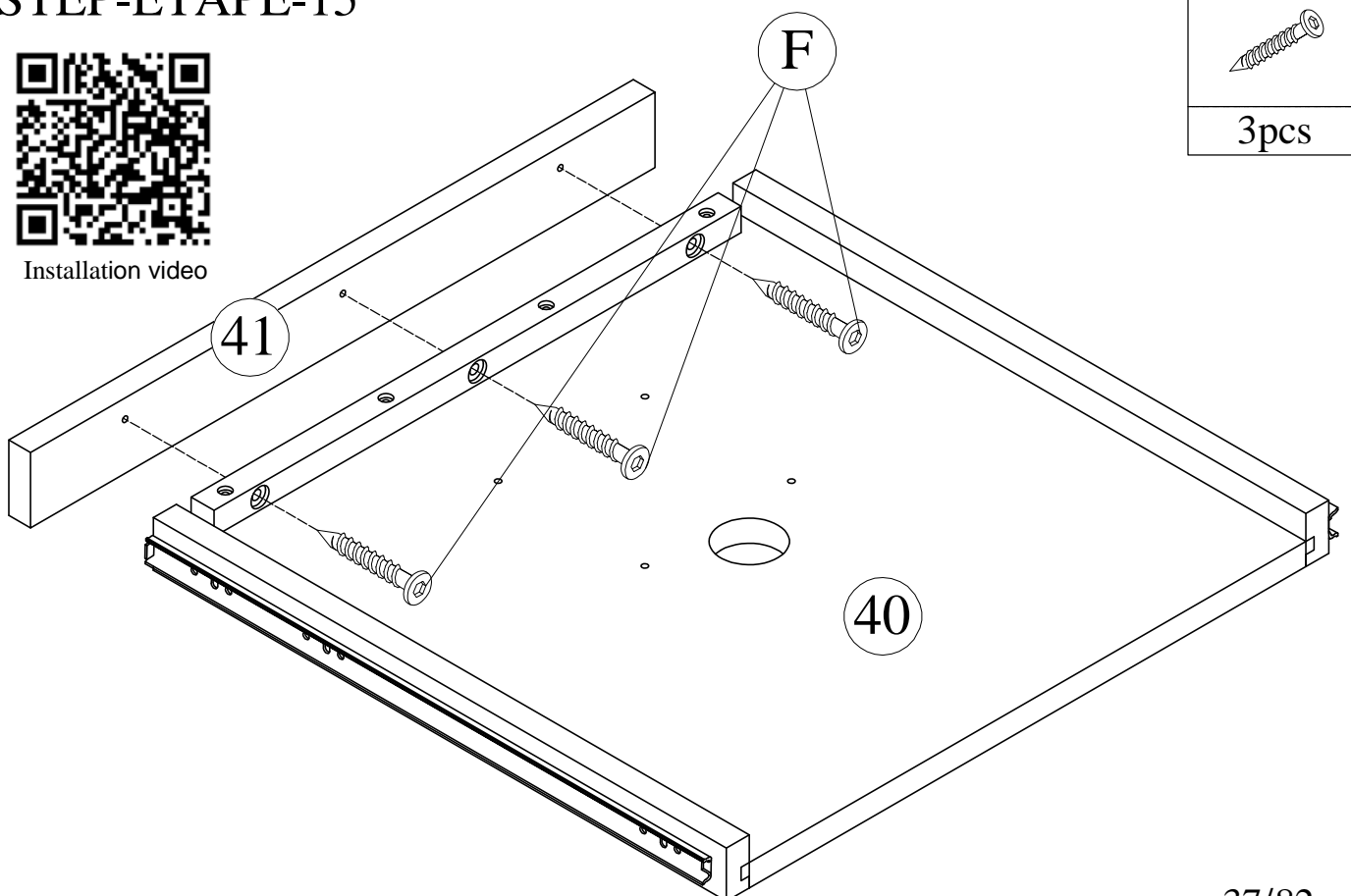


Installation video

## STEP-ÉTAPE-15



Installation video

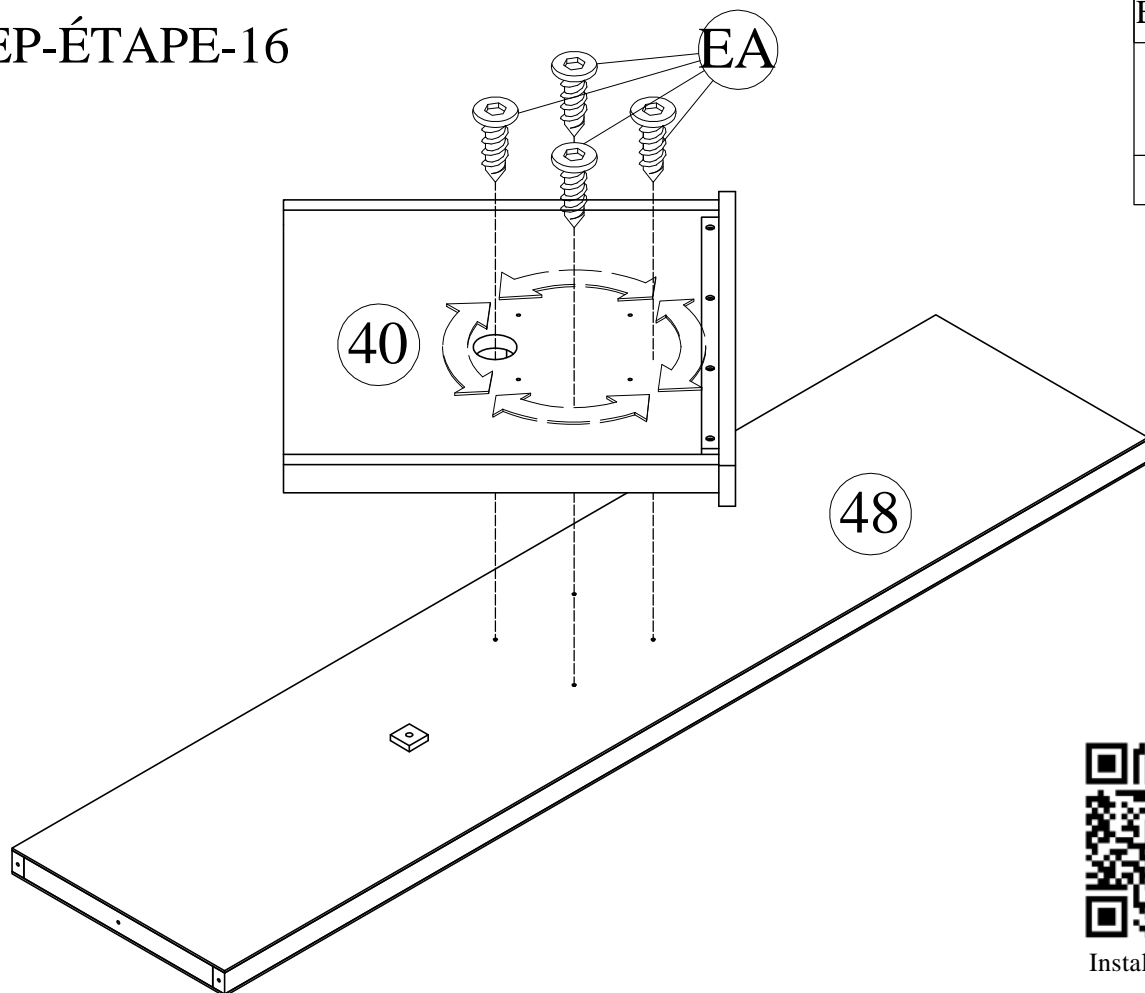


F



3pcs

## STEP-ÉTAPE-16



EA



4pcs

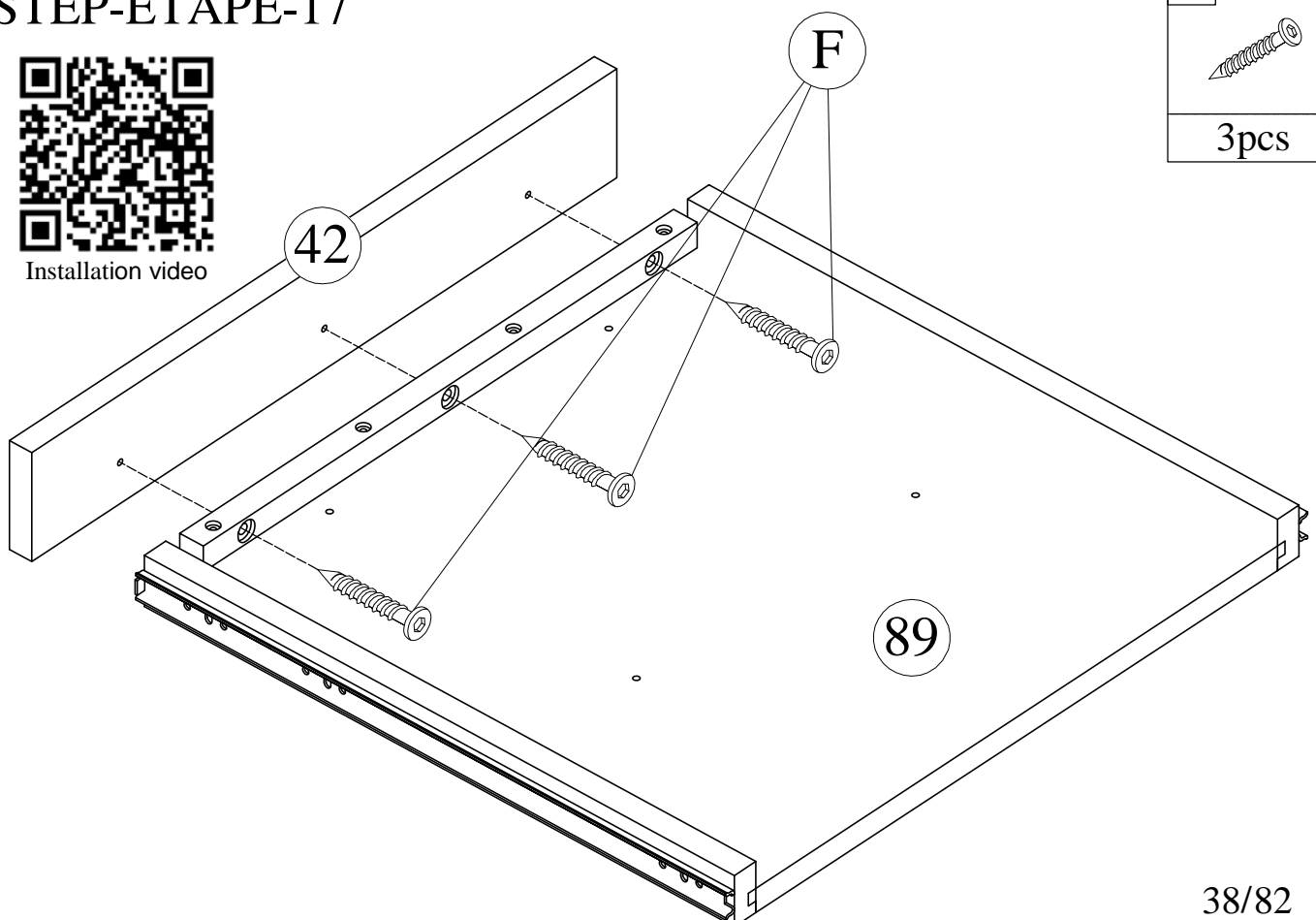


Installation video

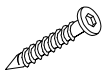
## STEP-ÉTAPE-17



Installation video



F

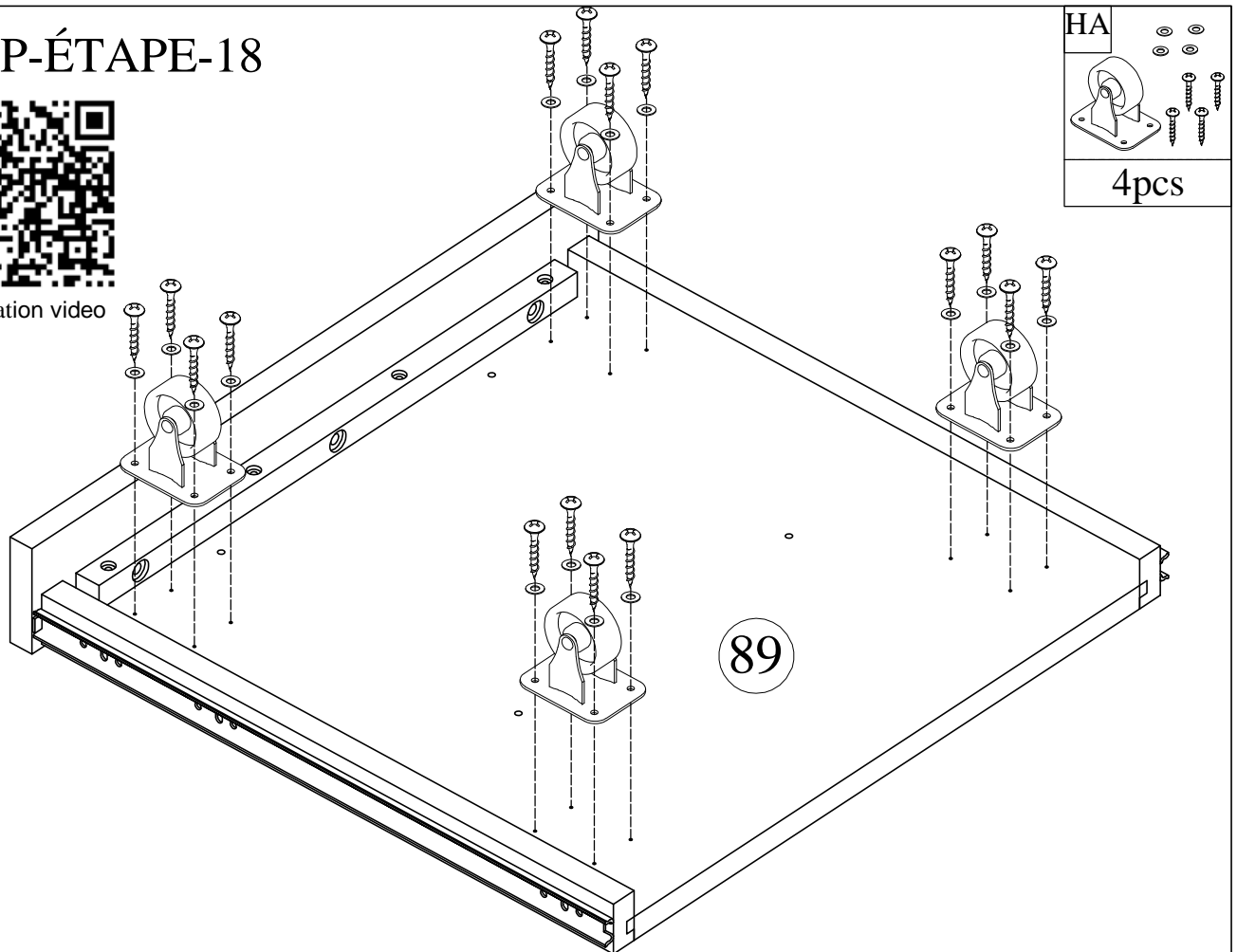


3pcs


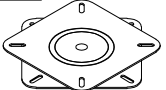
## STEP-ÉTAPE-18

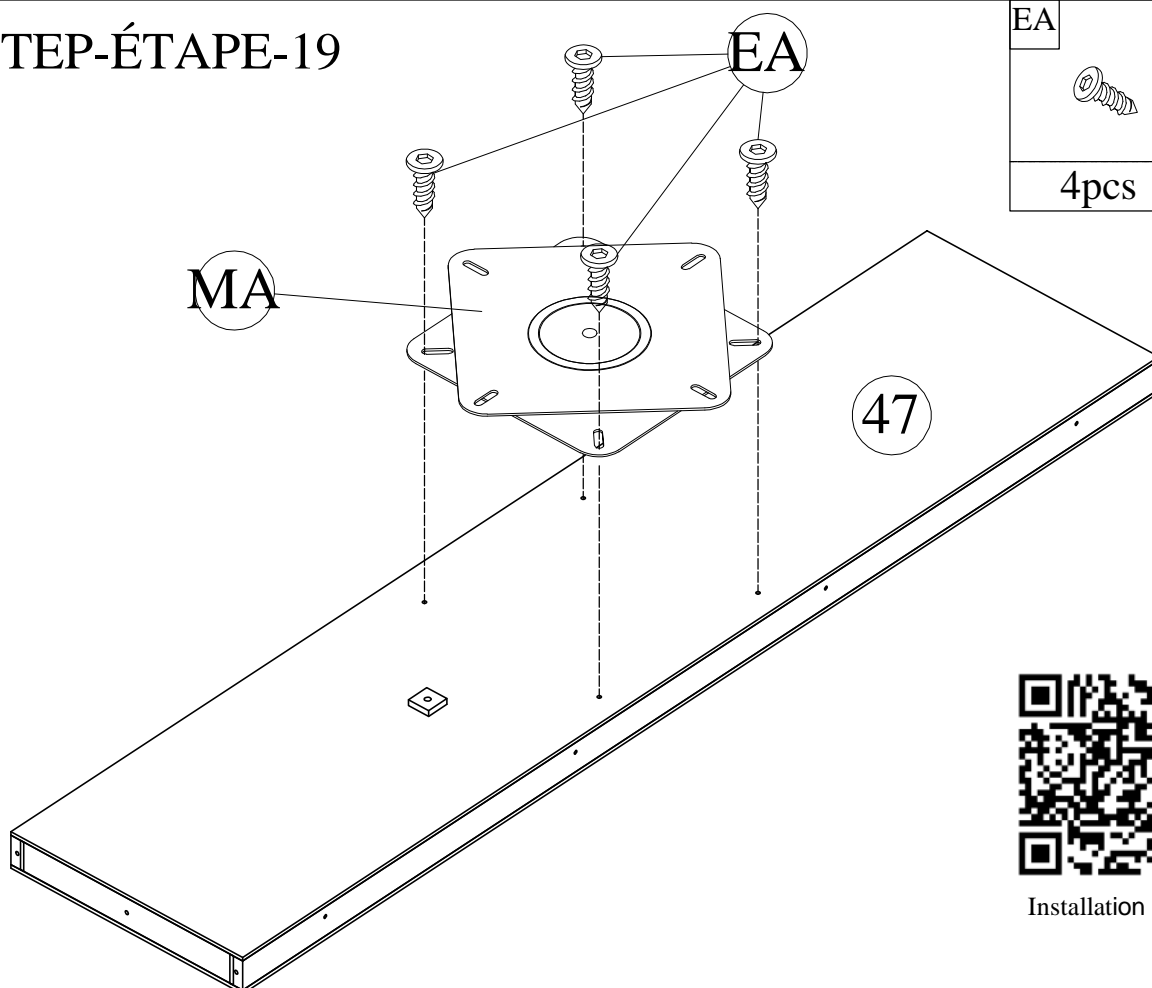


Installation video



## STEP-ÉTAPE-19

EA	MA
	
4pcs	1pc



Installation video

## STEP-ÉTAPE-20

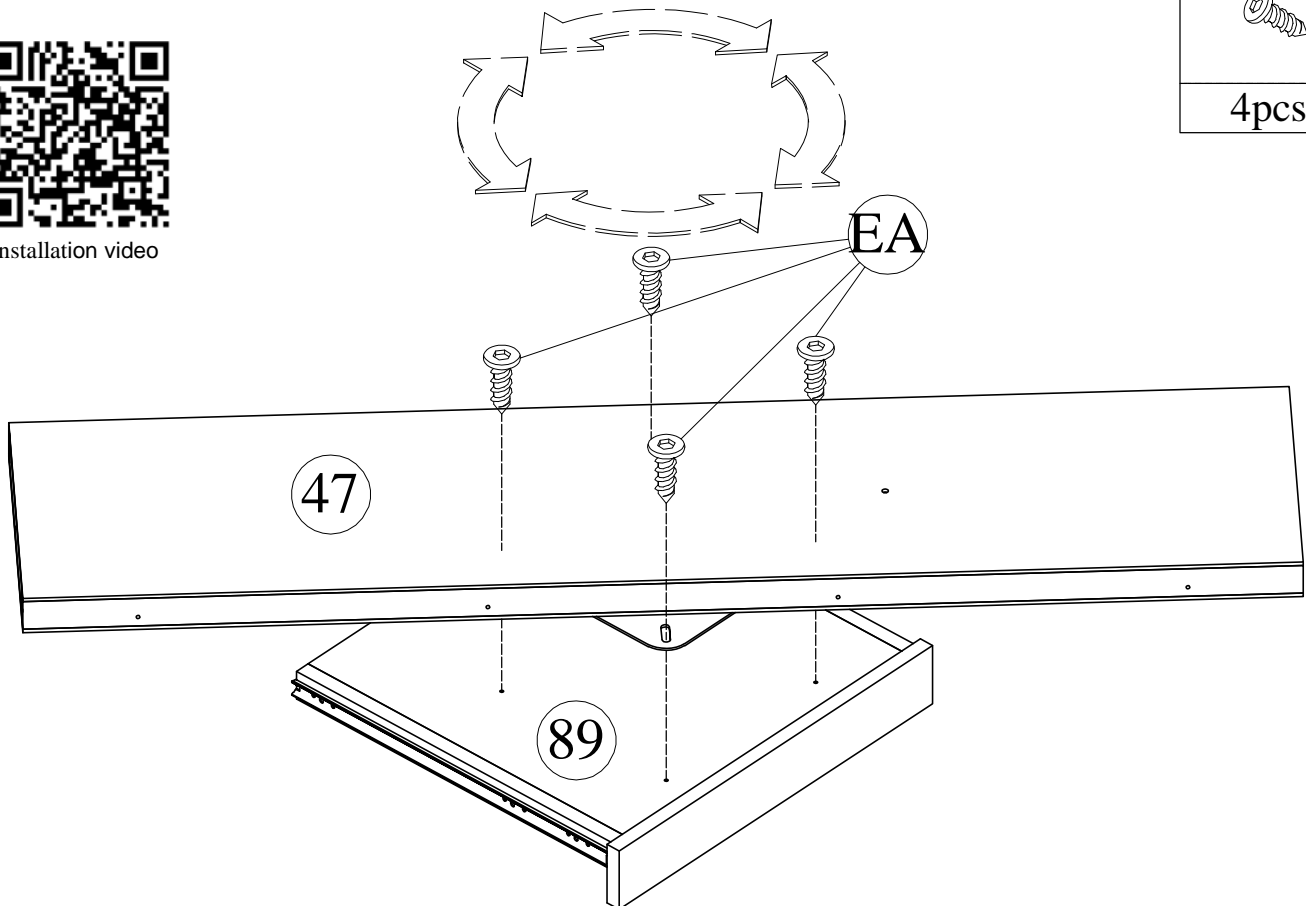


Installation video

EA



4pcs



## STEP-ÉTAPE-21



Installation video

A



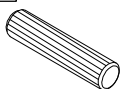
8pcs

B

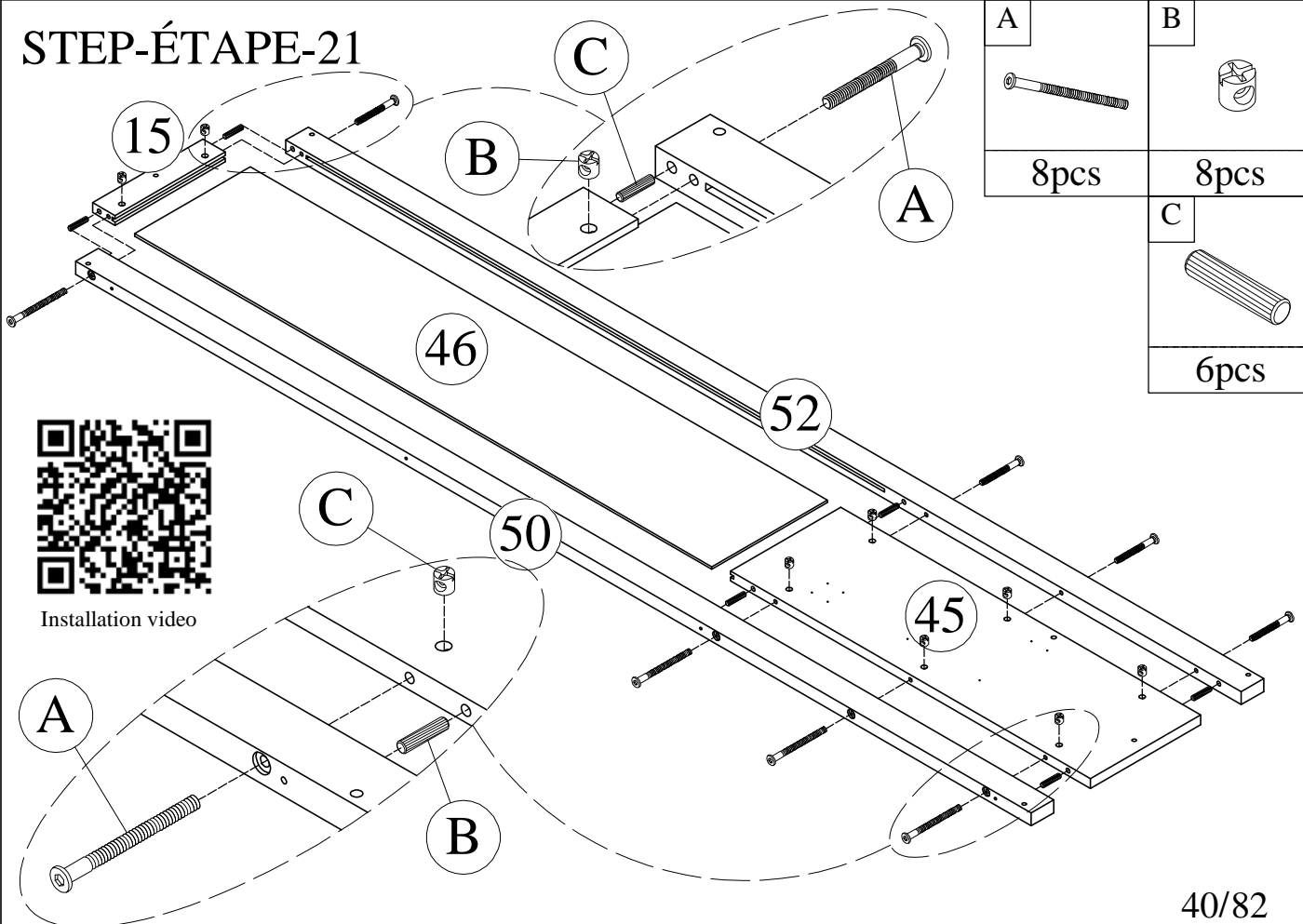


8pcs

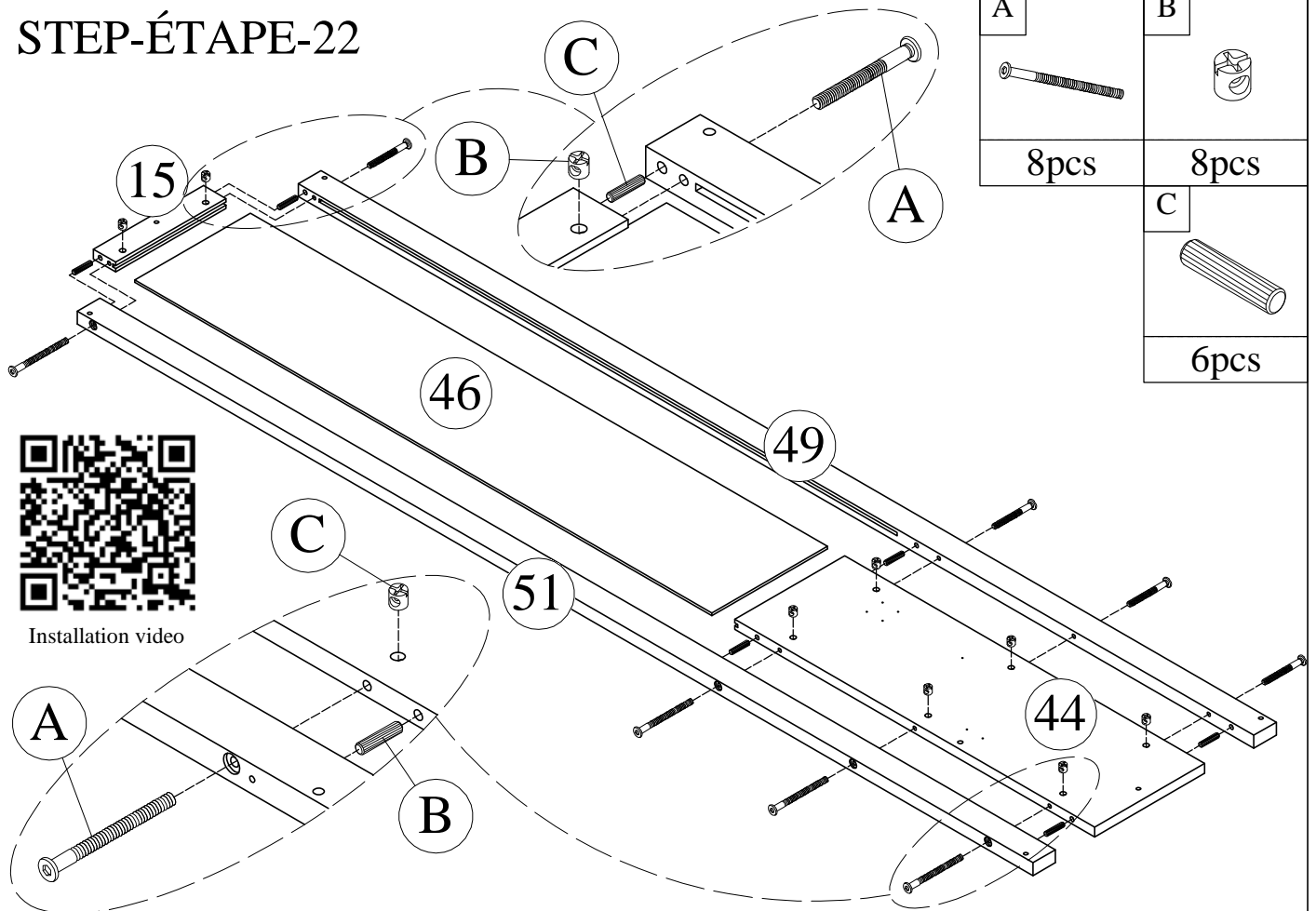
C



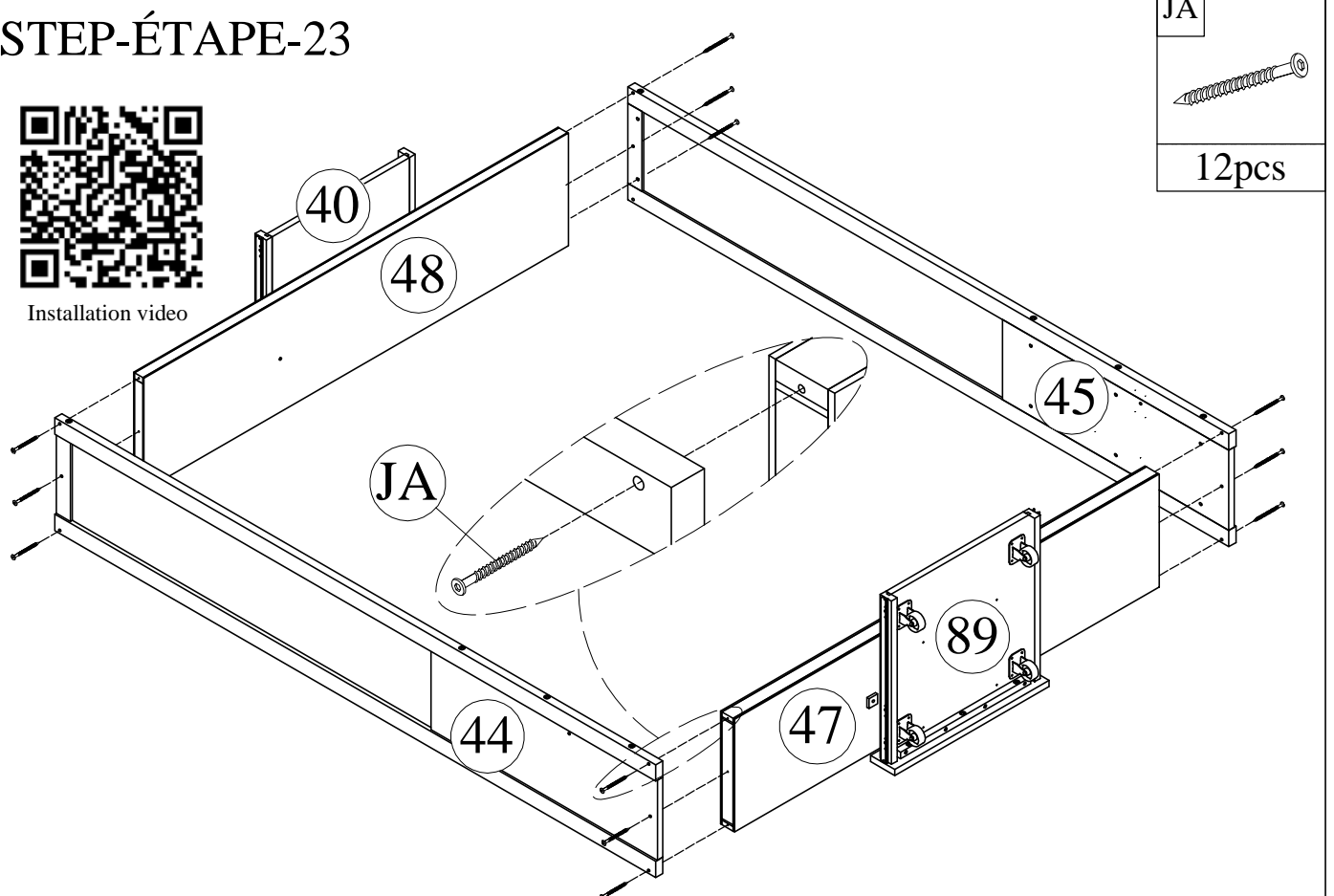
6pcs



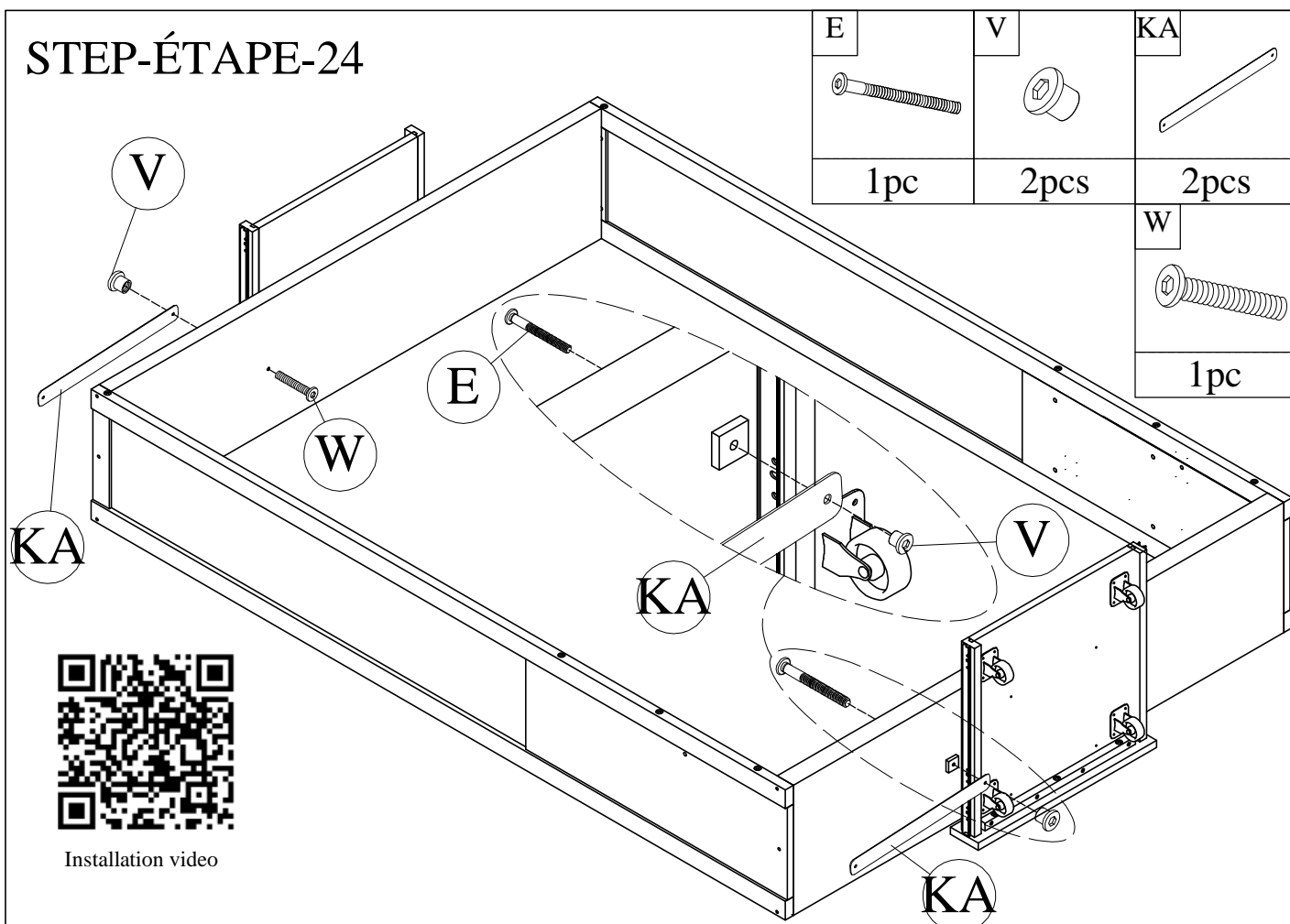
## STEP-ÉTAPE-22



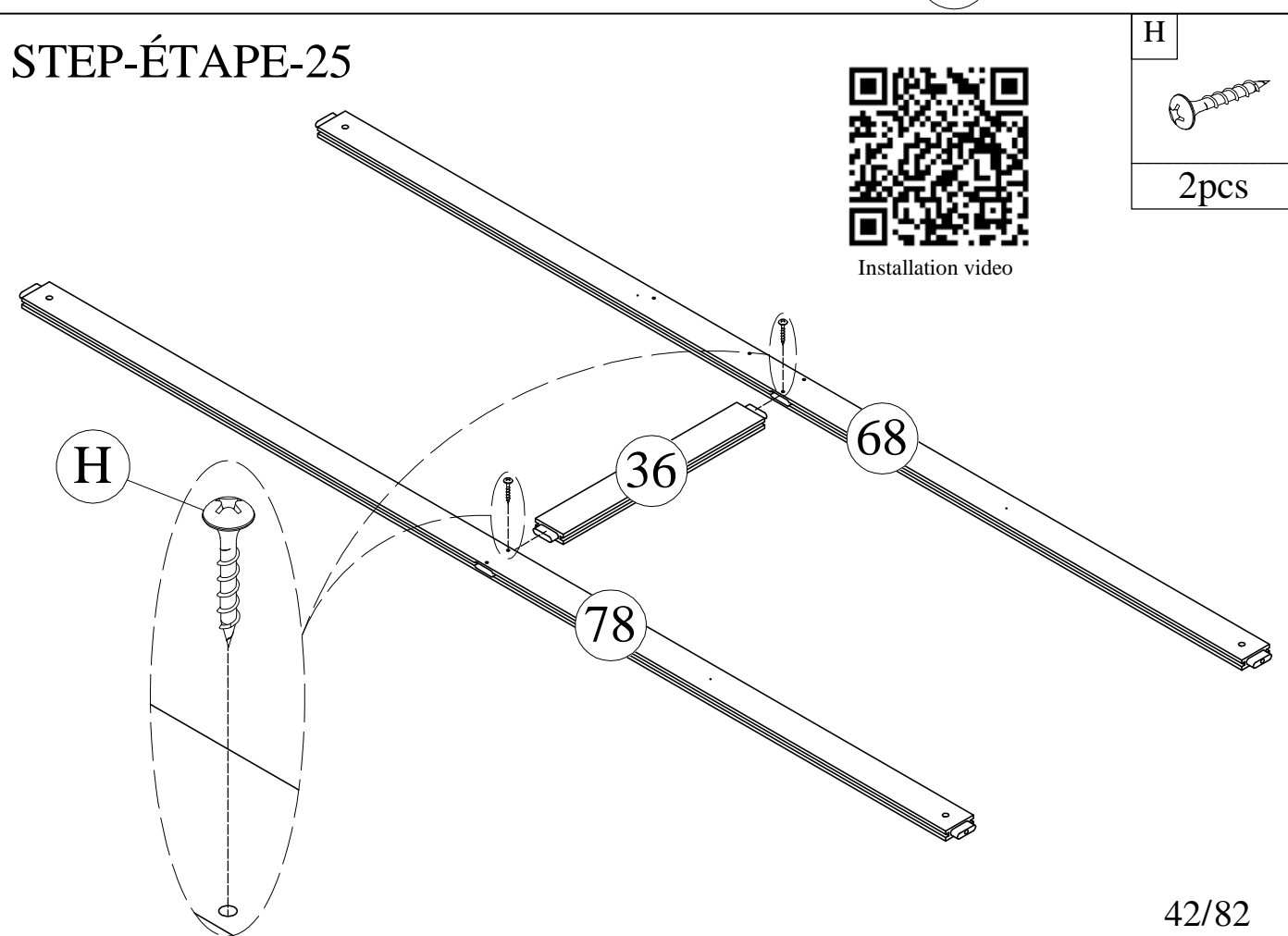
## STEP-ÉTAPE-23



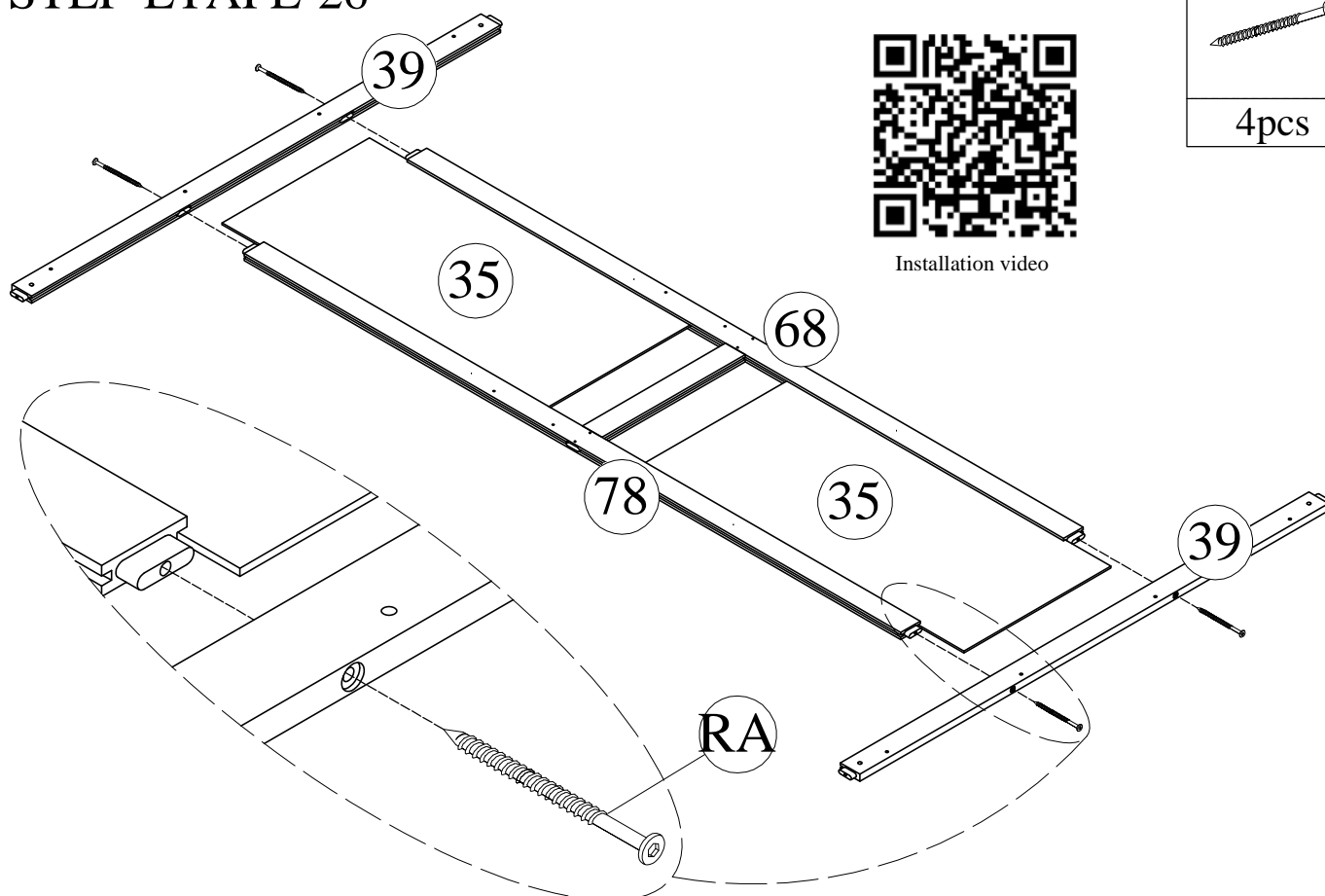
## STEP-ÉTAPE-24



## STEP-ÉTAPE-25



## STEP-ÉTAPE-26



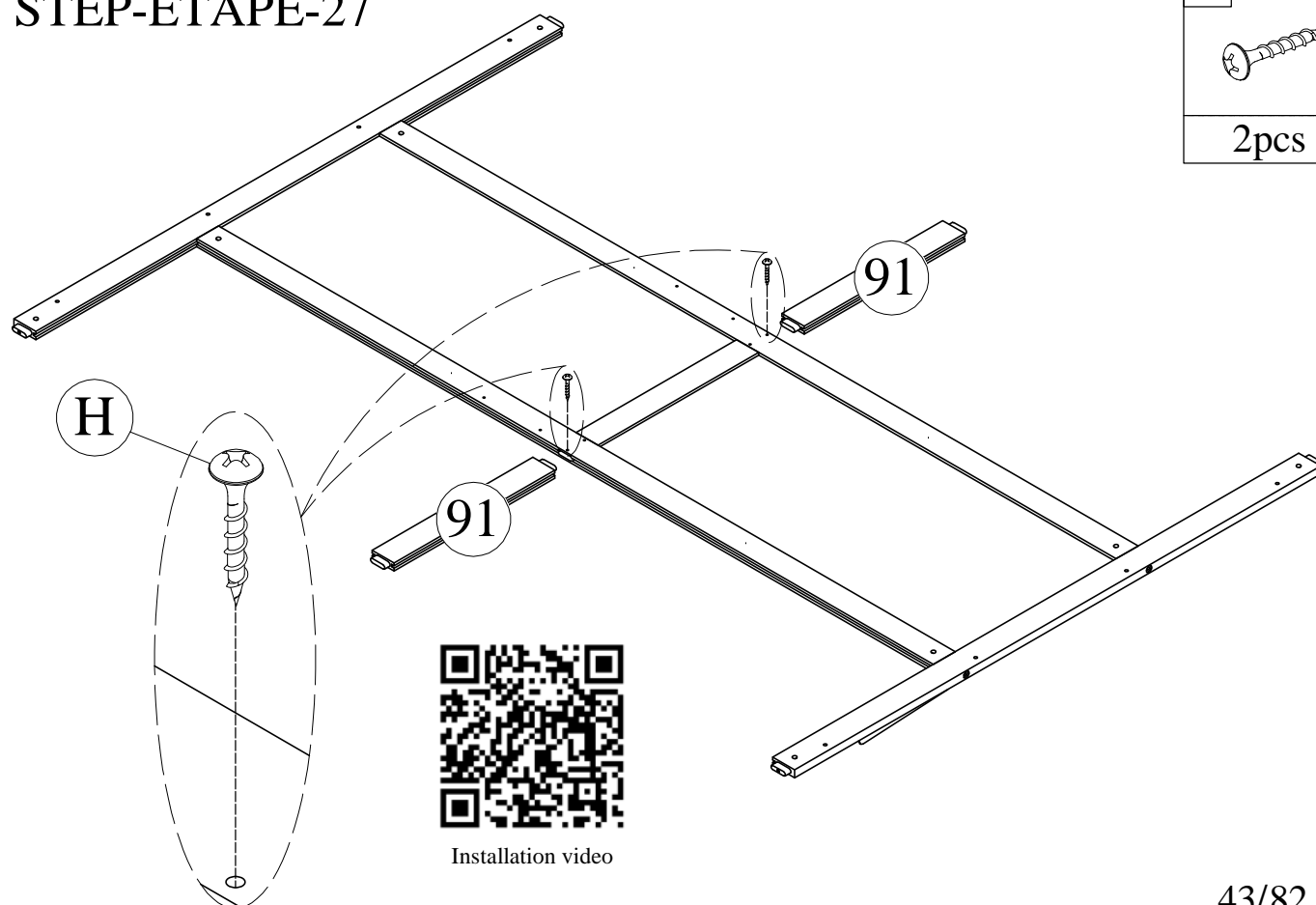
RA



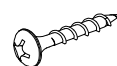
4pcs

Installation video

## STEP-ÉTAPE-27



H

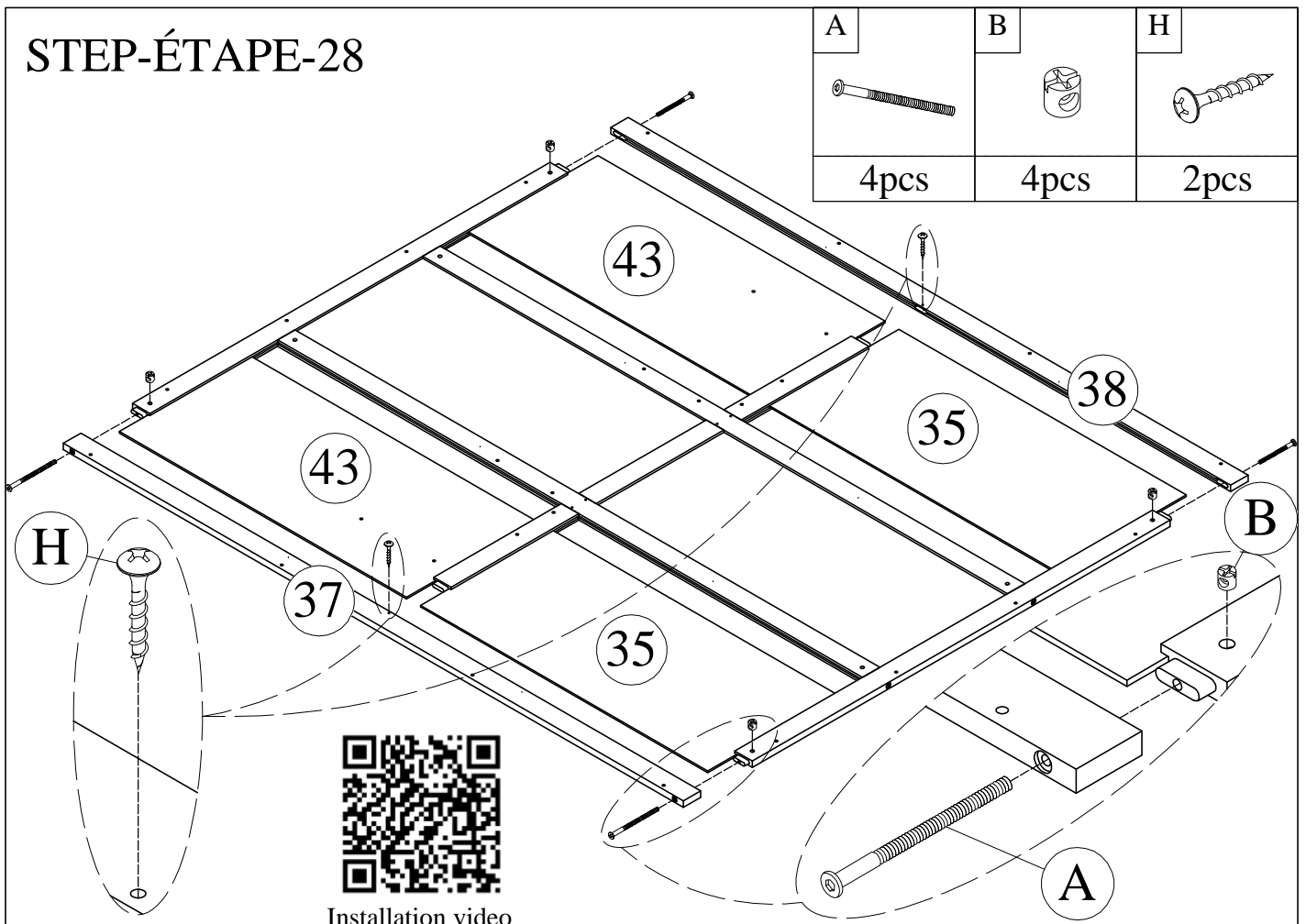


2pcs

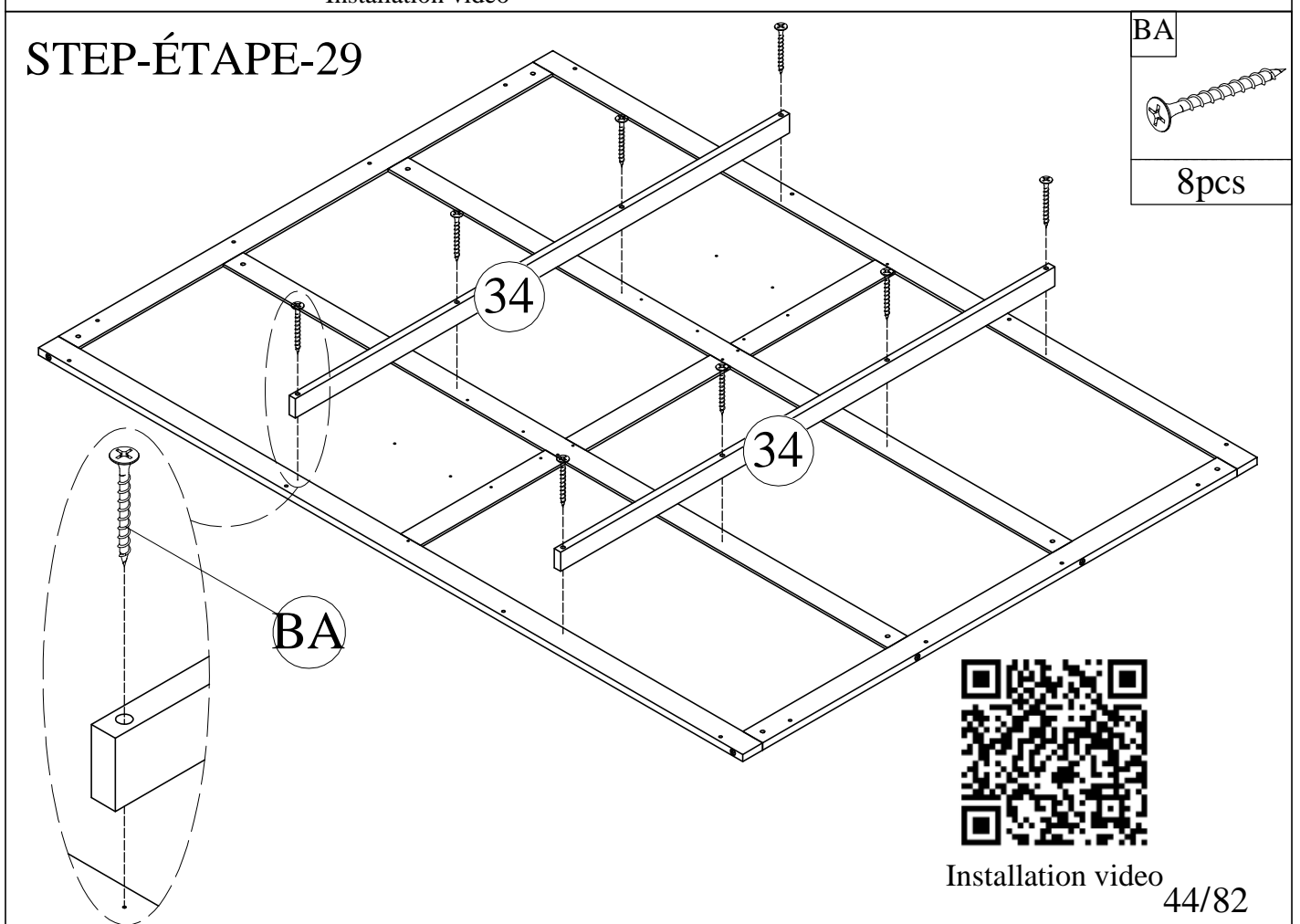


Installation video

## STEP-ÉTAPE-28

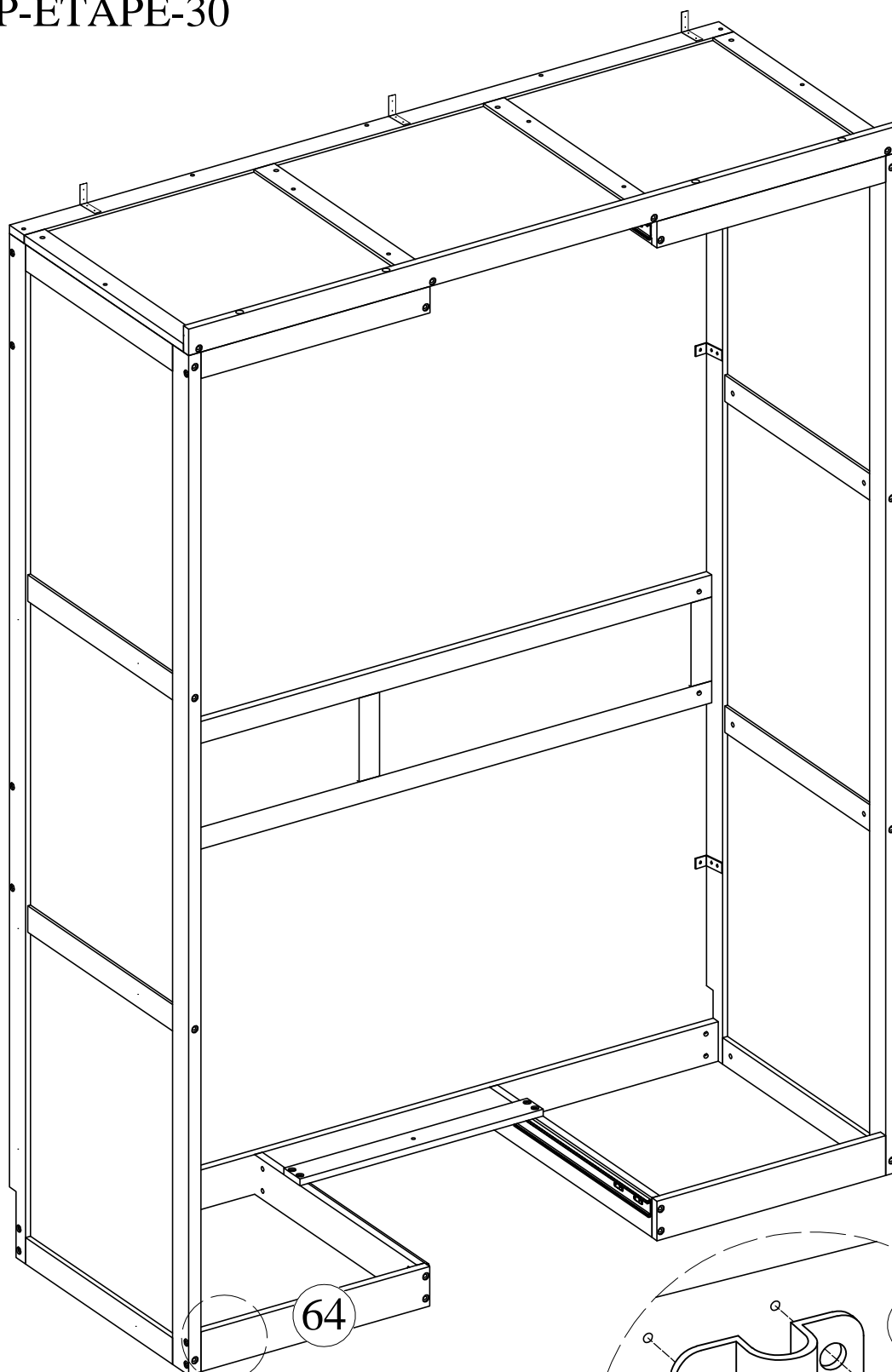
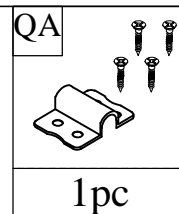


## STEP-ÉTAPE-29

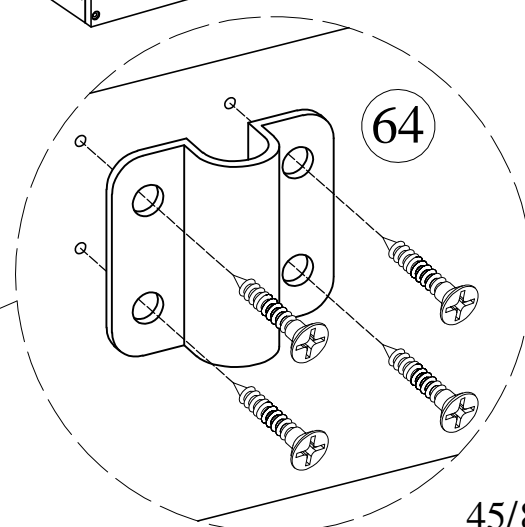




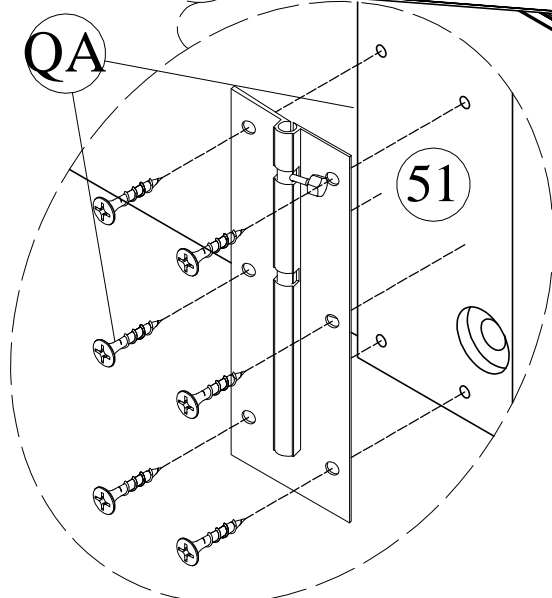
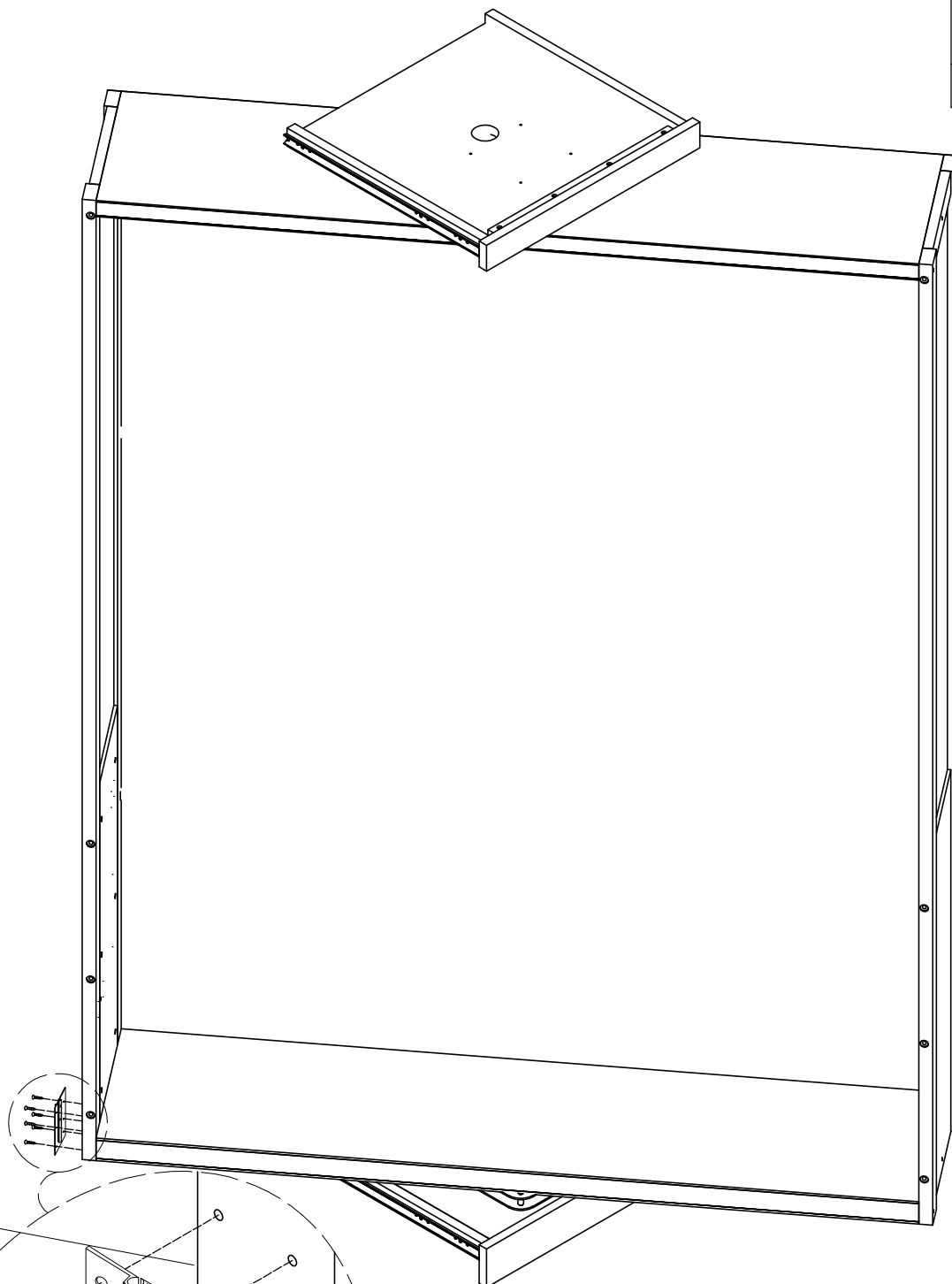
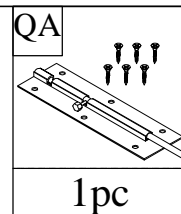
## STEP-ÉTAPE-30



Installation video



# STEP-ÉTAPE-31

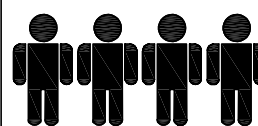
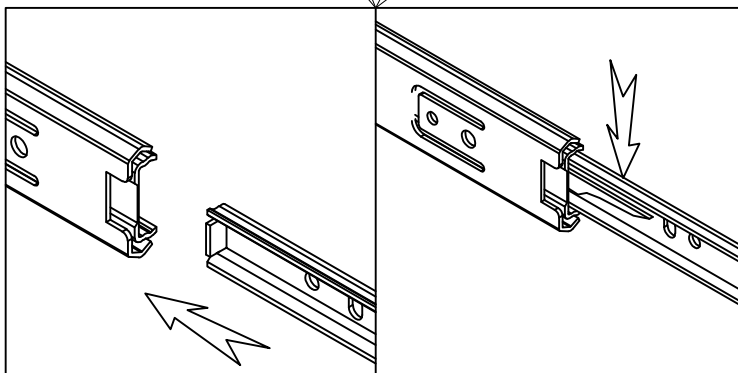
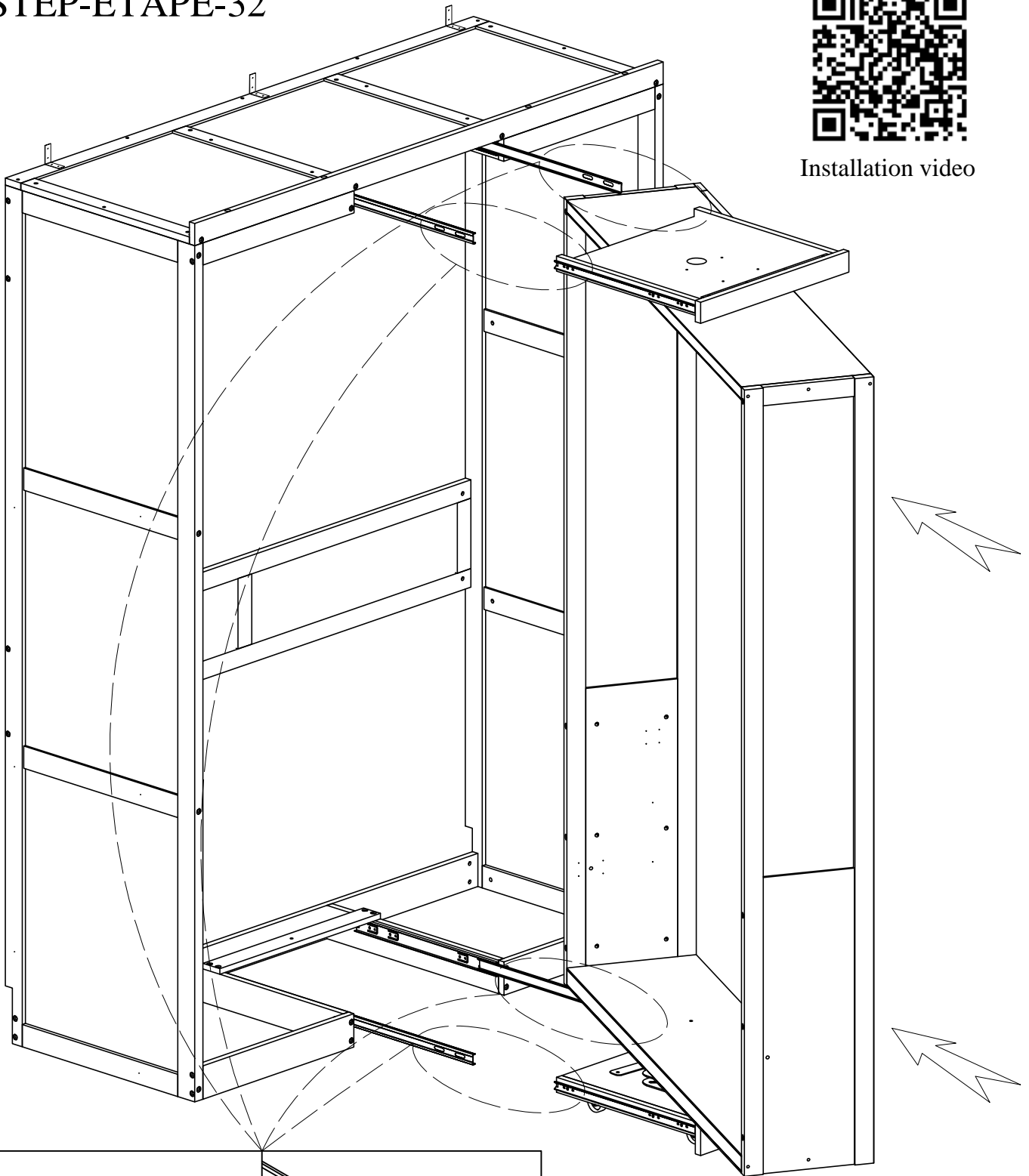


Installation video

## STEP-ÉTAPE-32



Installation video



.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)

## STEP-ÉTAPE-33



Installation video

VA



2pcs

KA

66

VA

VA

66

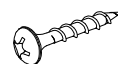
KA

## STEP-ÉTAPE-34

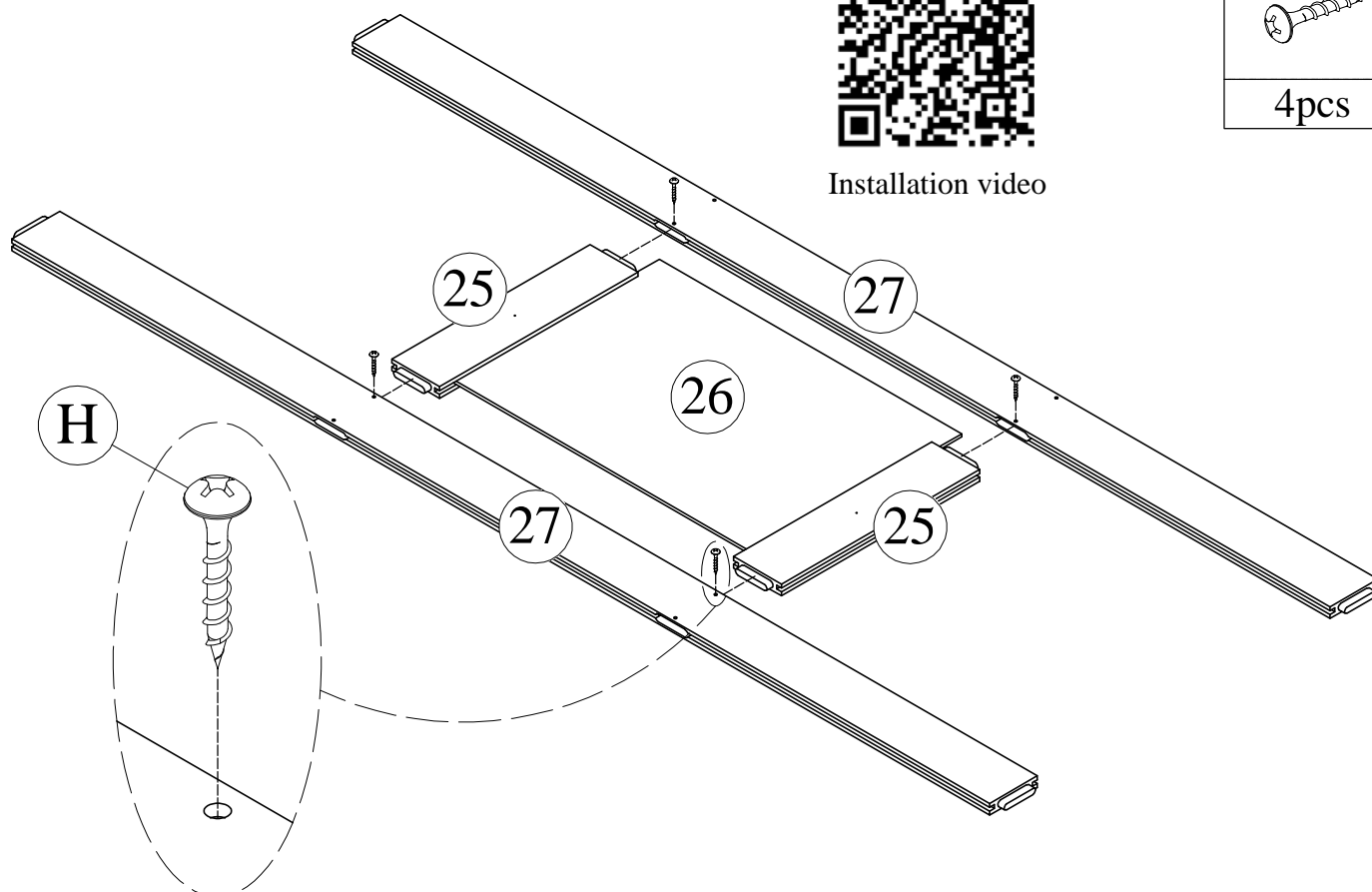


Installation video

H

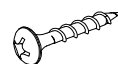


4pcs

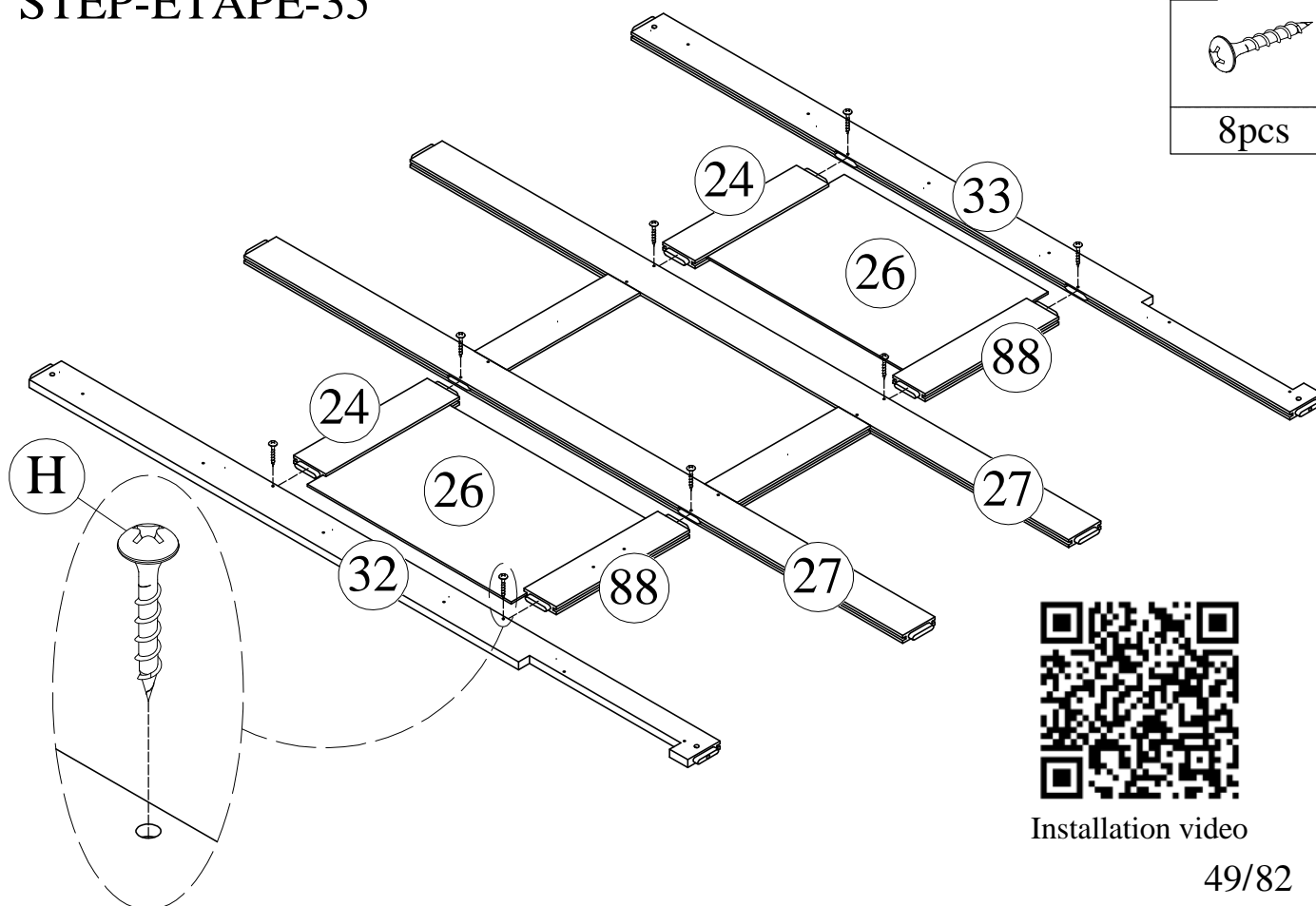


## STEP-ÉTAPE-35

H



8pcs



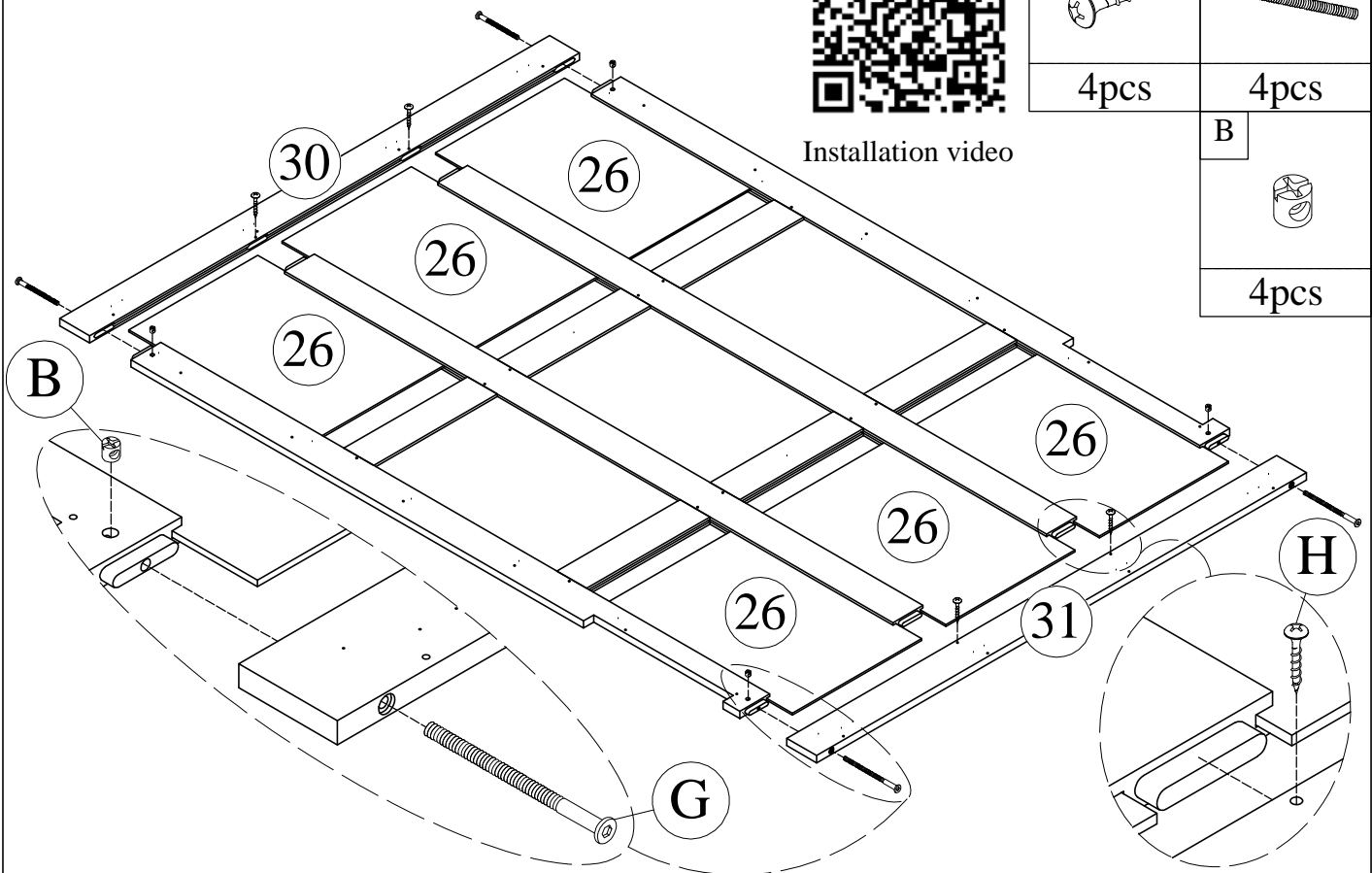
Installation video

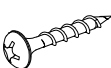


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## STEP-ÉTAPE-36

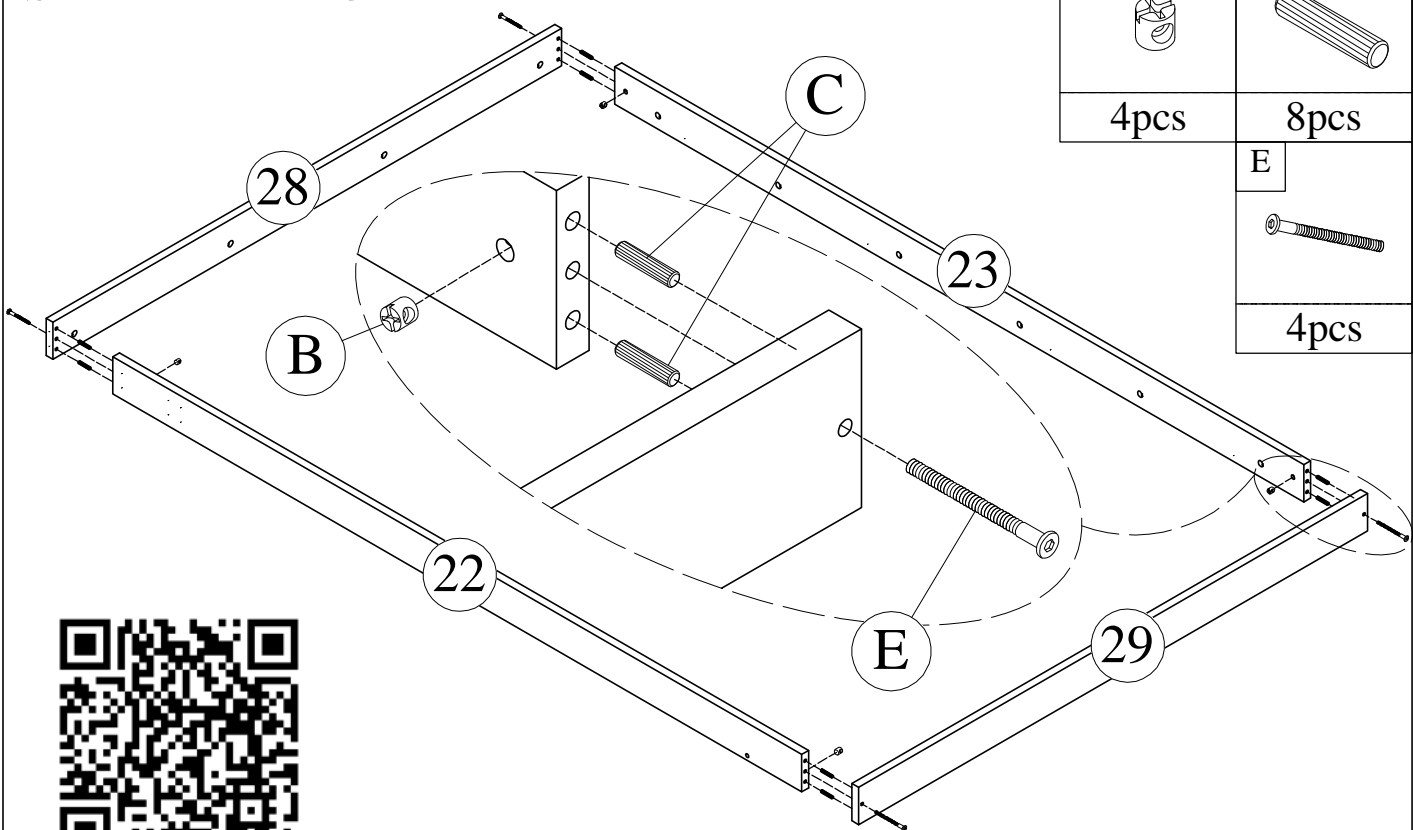



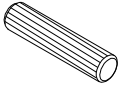

Installation video



H	G
	
4pcs	4pcs
	B
	
	4pcs

## STEP-ÉTAPE-37



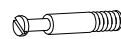
B	C
	
4pcs	8pcs
	E
	
	4pcs



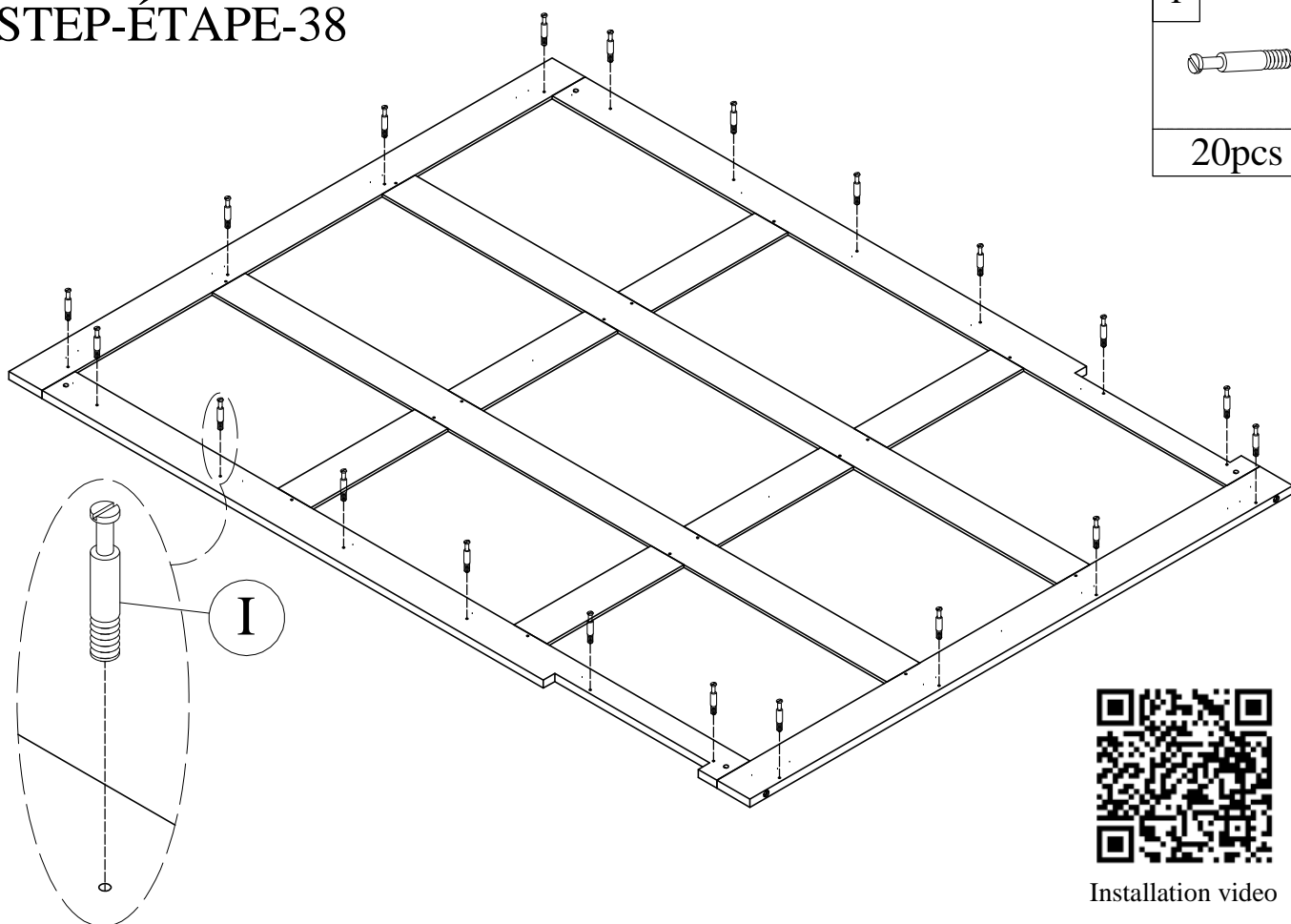
Installation video

## STEP-ÉTAPE-38

I



20pcs



Installation video

## STEP-ÉTAPE-39

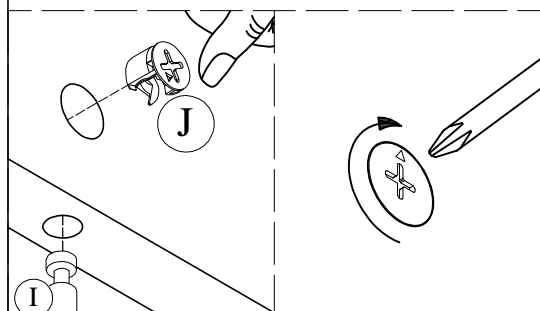
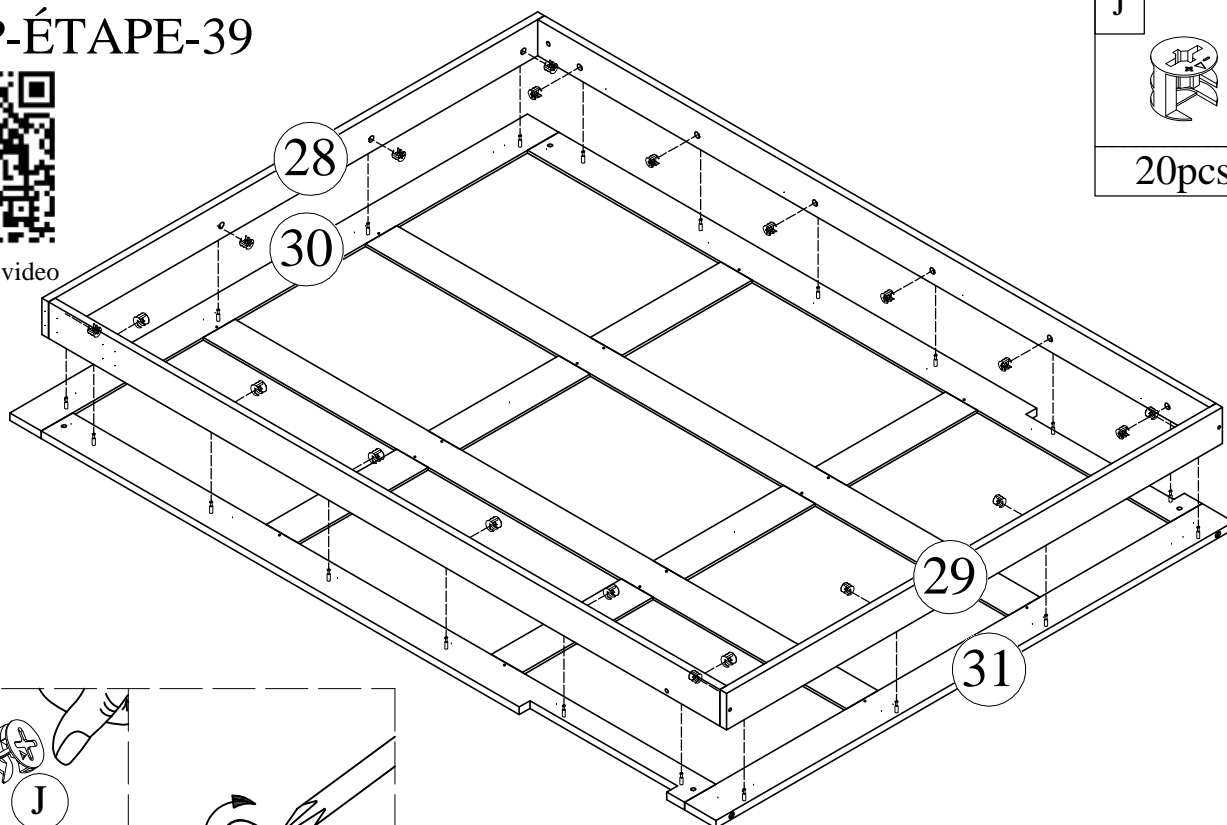
J



20pcs



Installation video

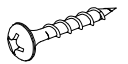


## STEP-ÉTAPE-40



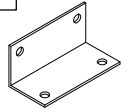
Installation video

H

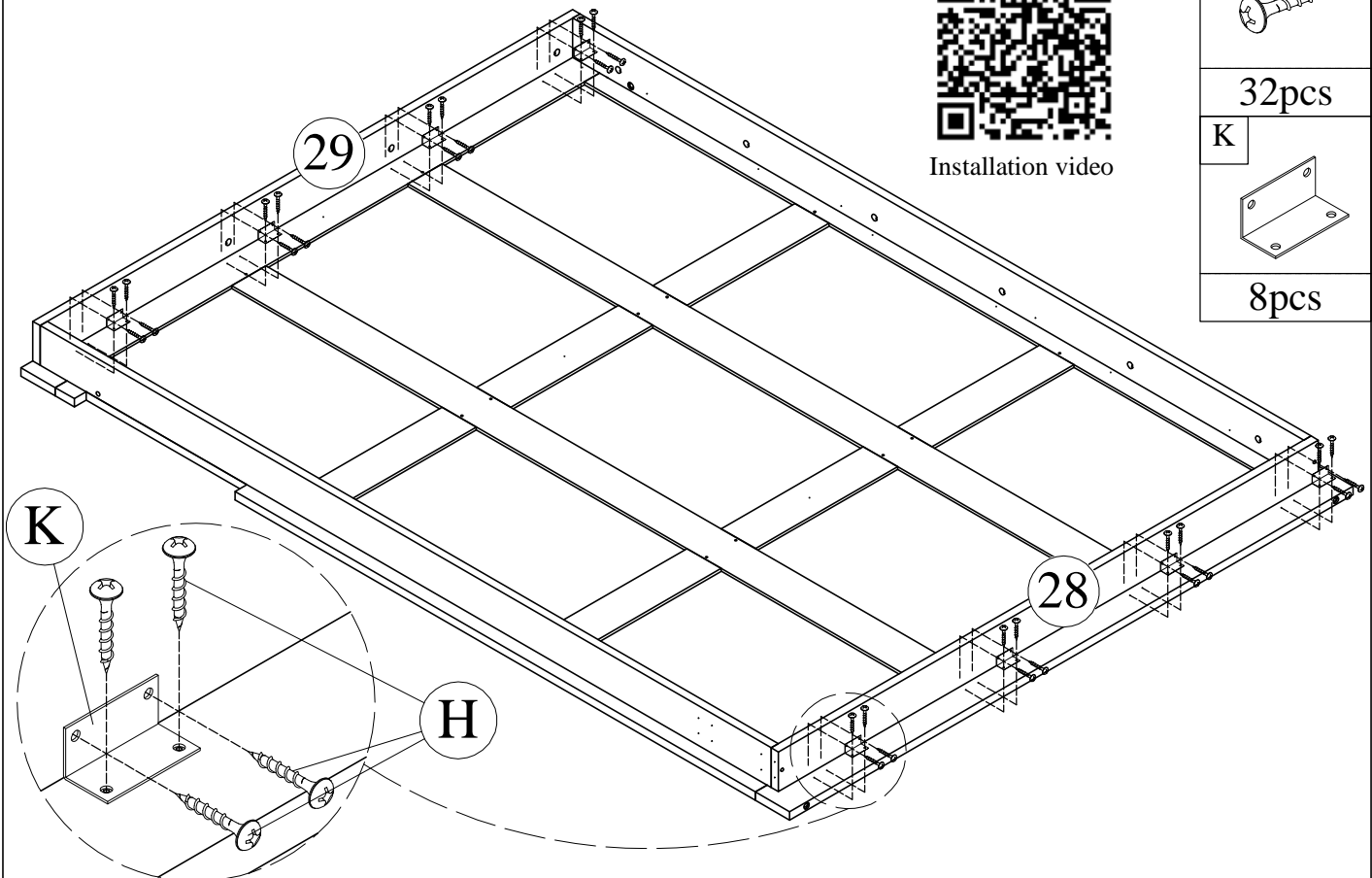


32pcs

K



8pcs



## STEP-ÉTAPE-41

V



2pcs

W

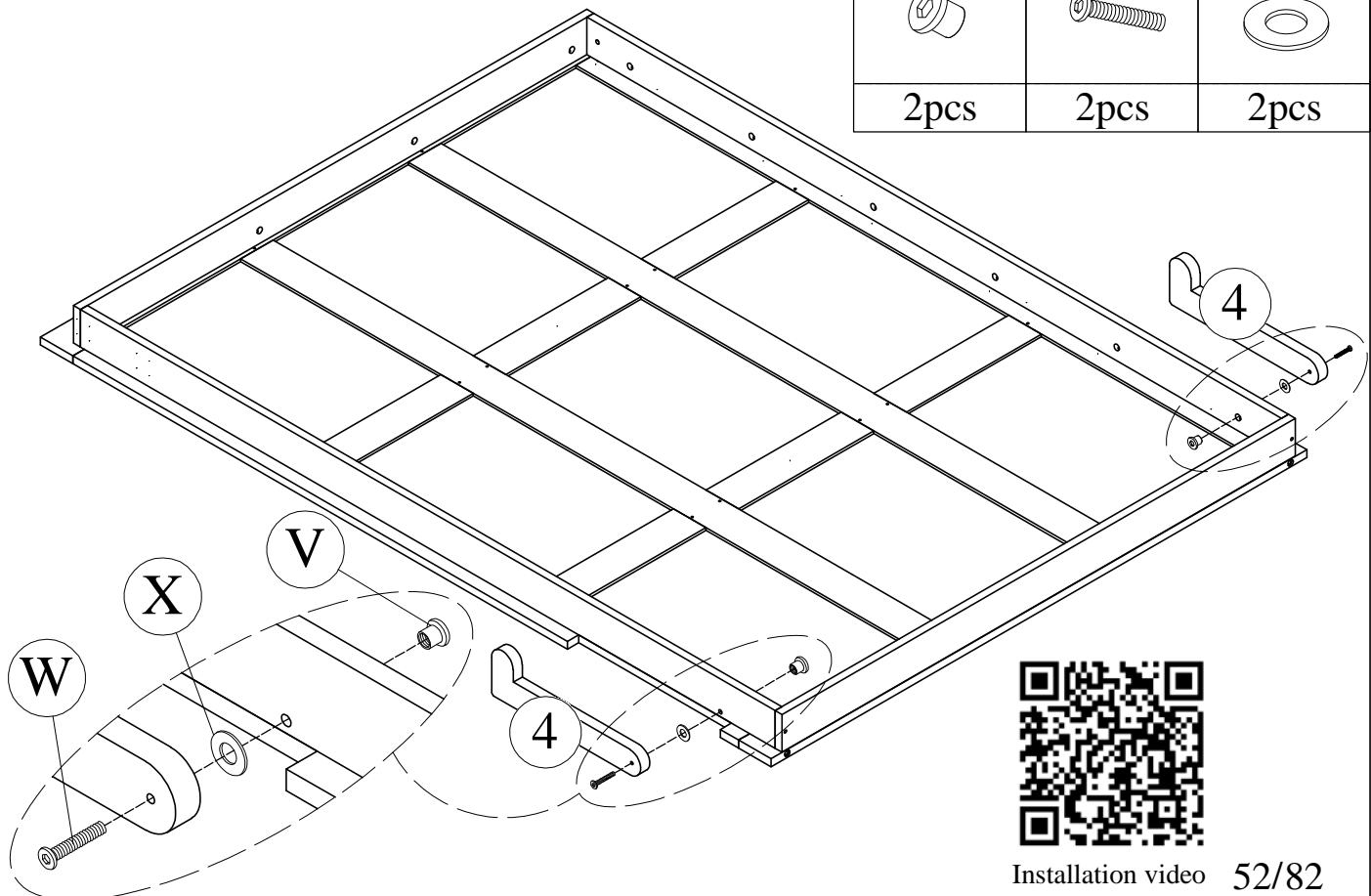


2pcs

X



2pcs

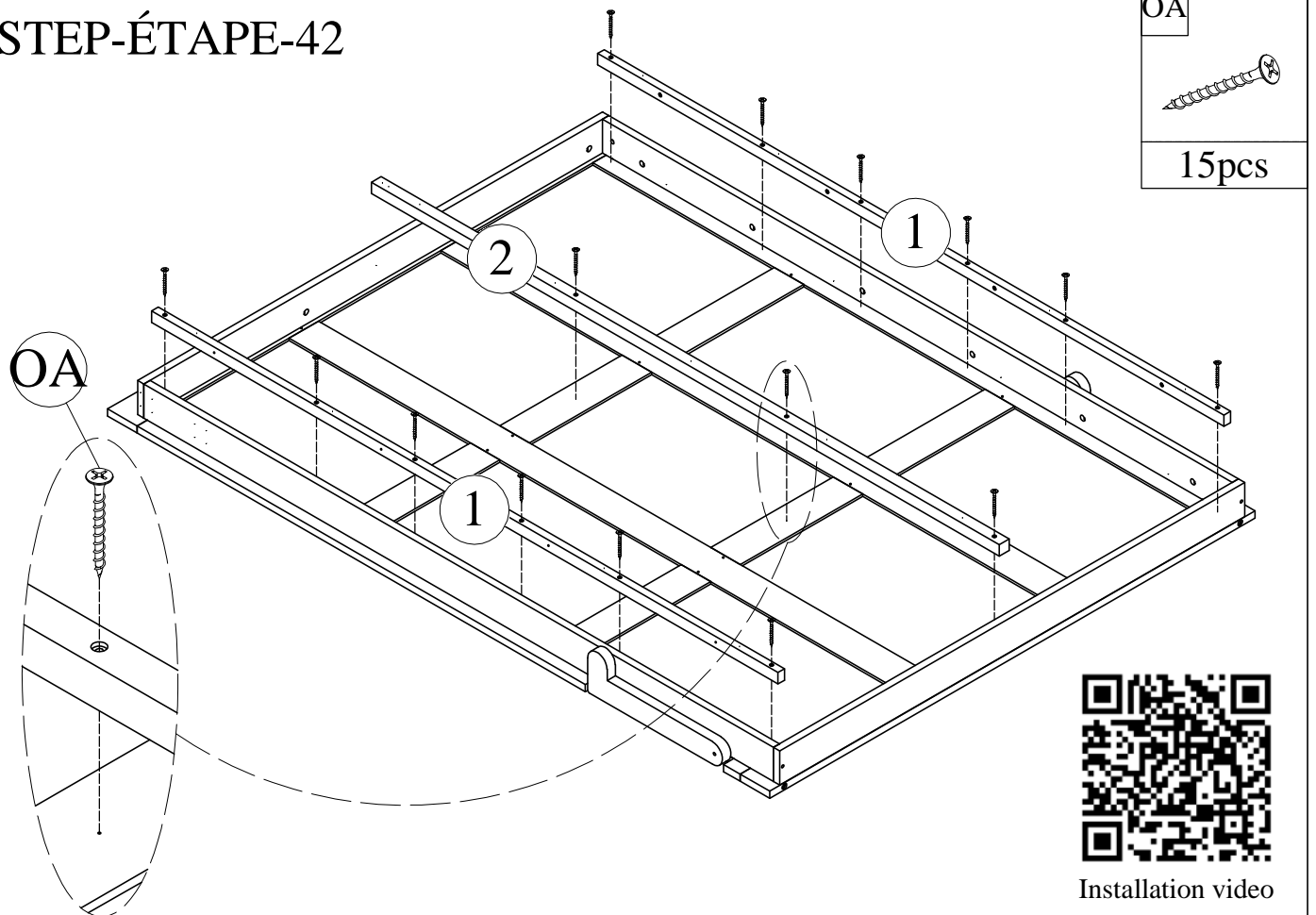


Installation video

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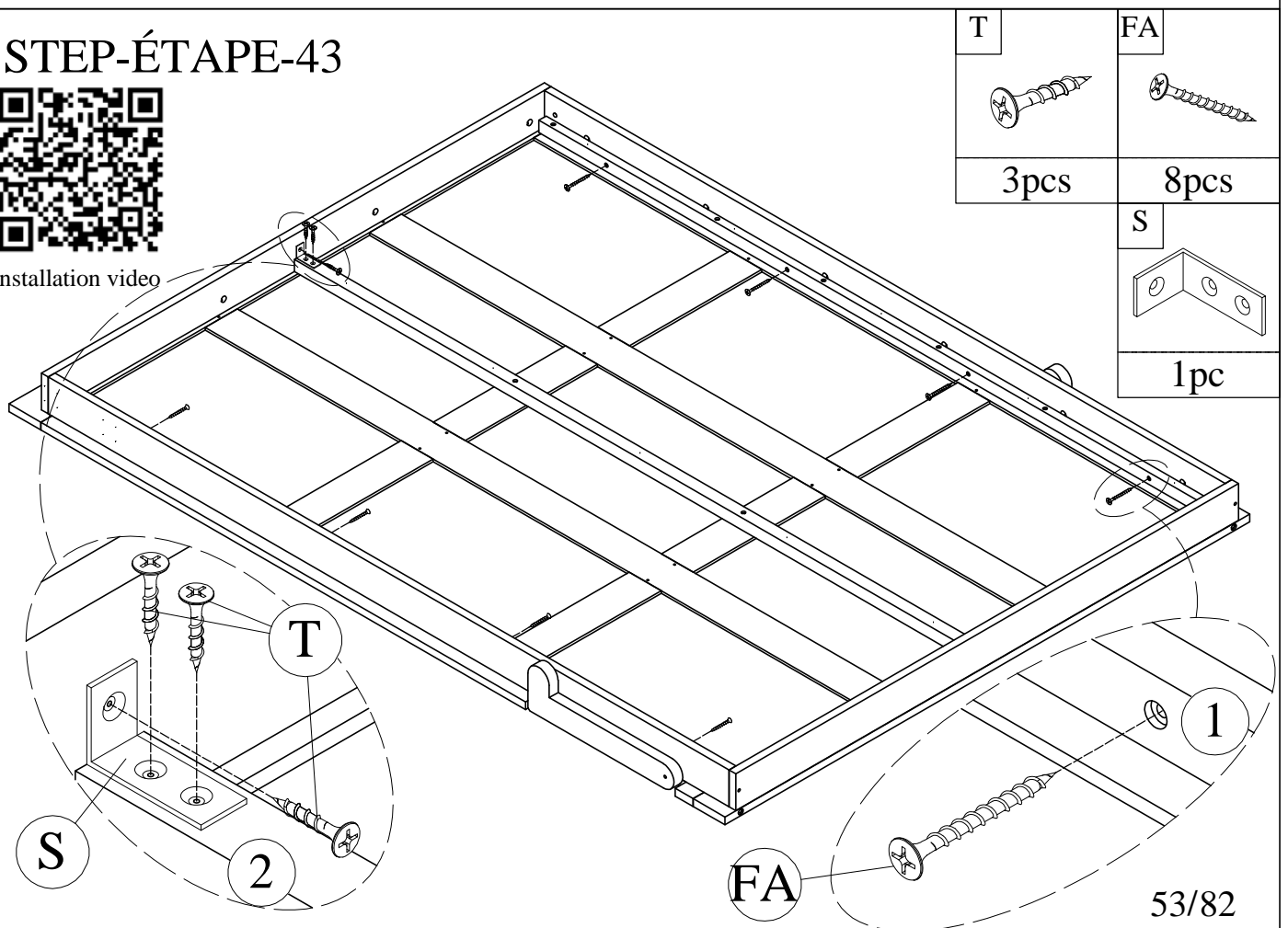
## STEP-ÉTAPE-42



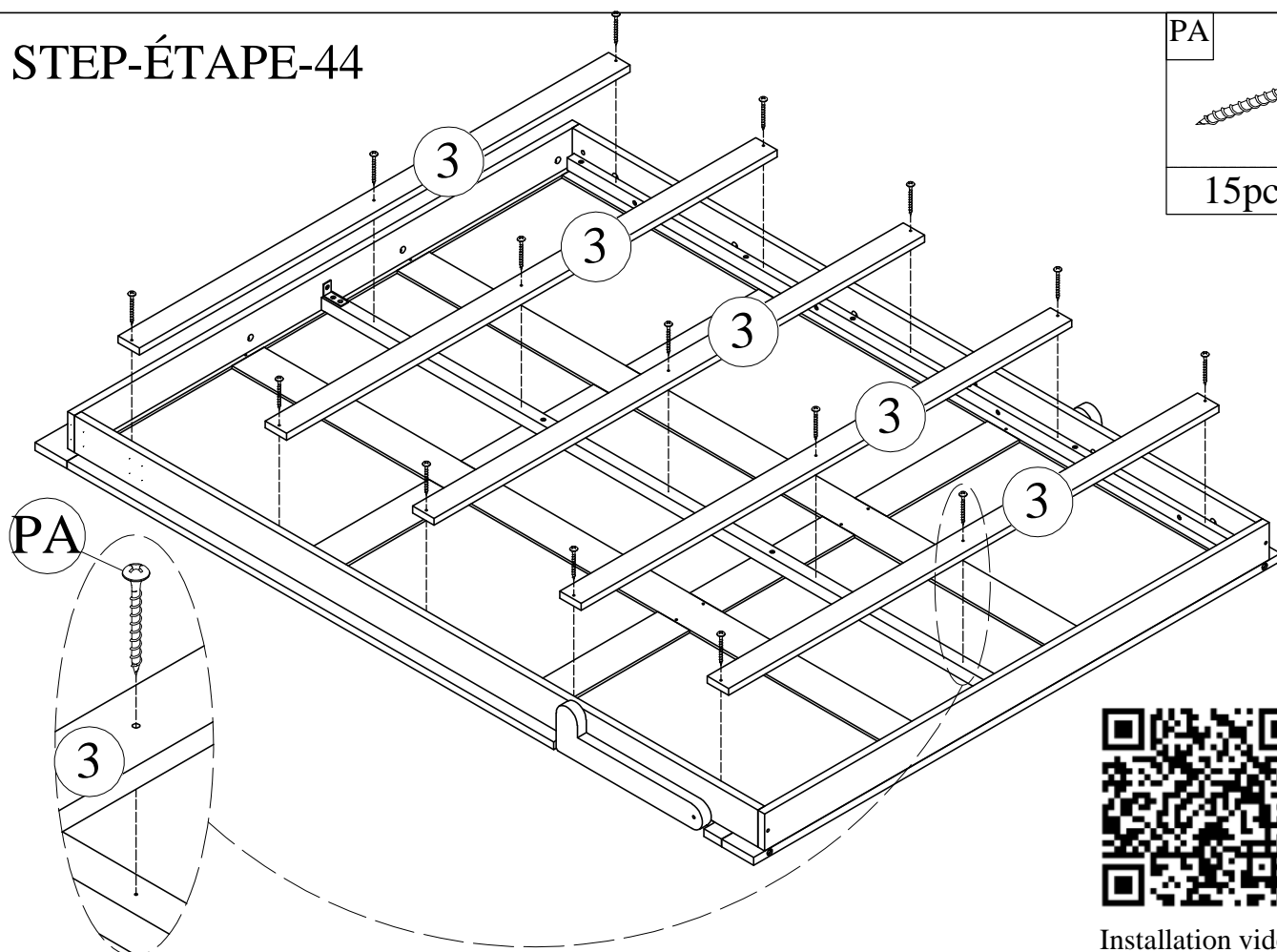
## STEP-ÉTAPE-43



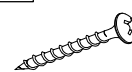
Installation video



## STEP-ÉTAPE-44



PA

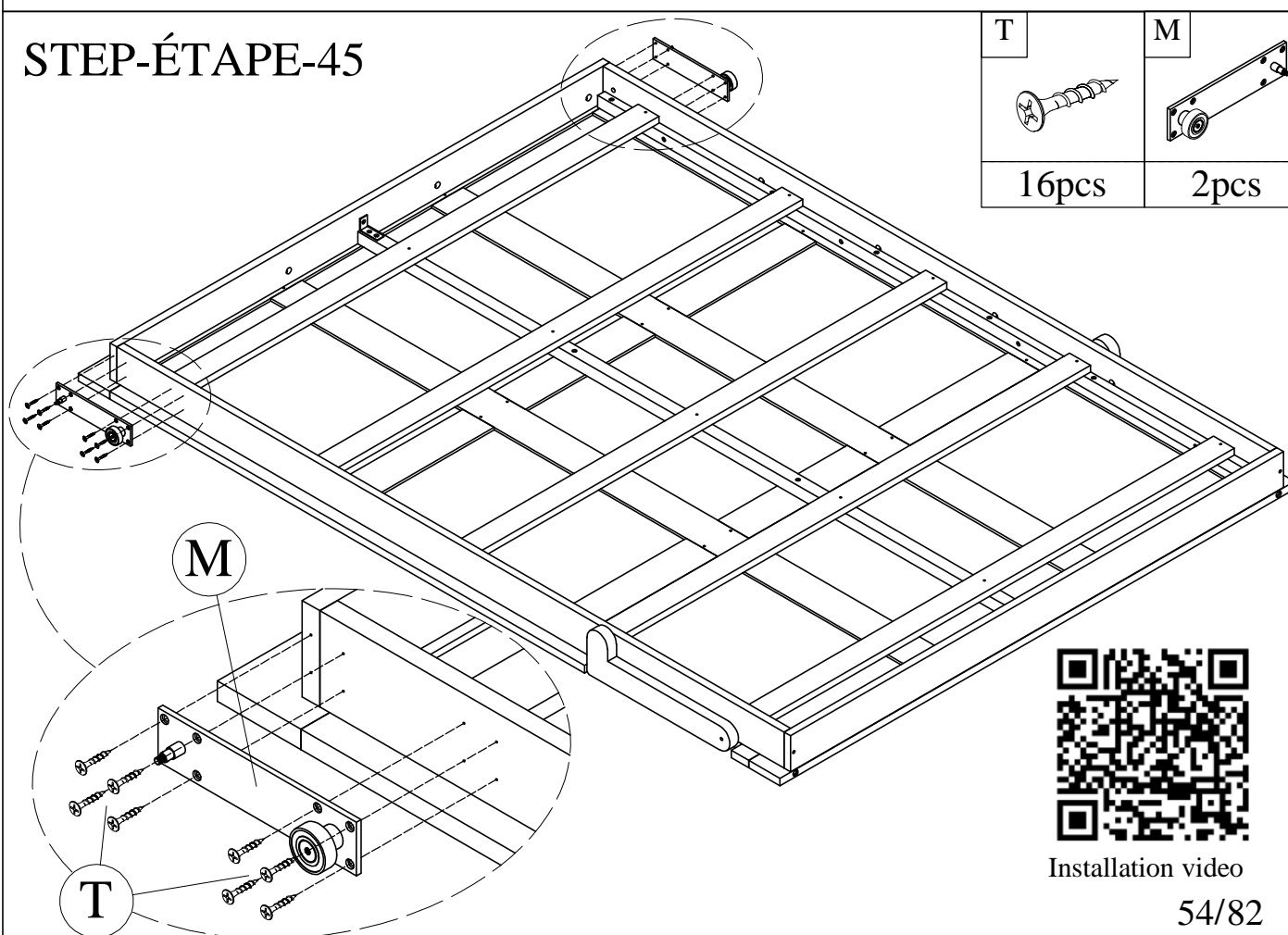


15pcs

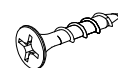


Installation video

## STEP-ÉTAPE-45

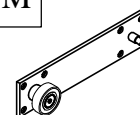


T



16pcs

M



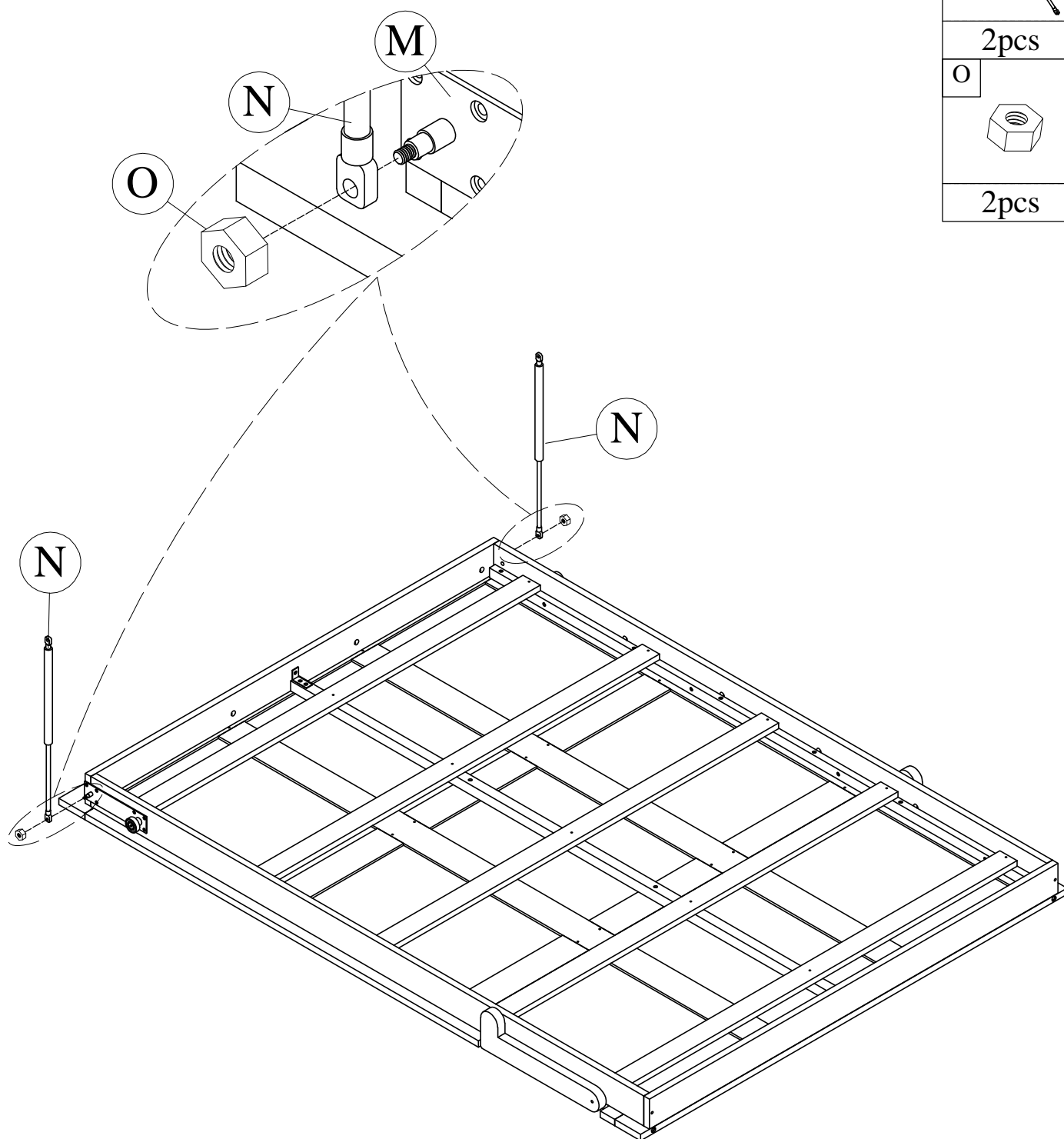
2pcs





Installation video

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## STEP-ÉTAPE-46

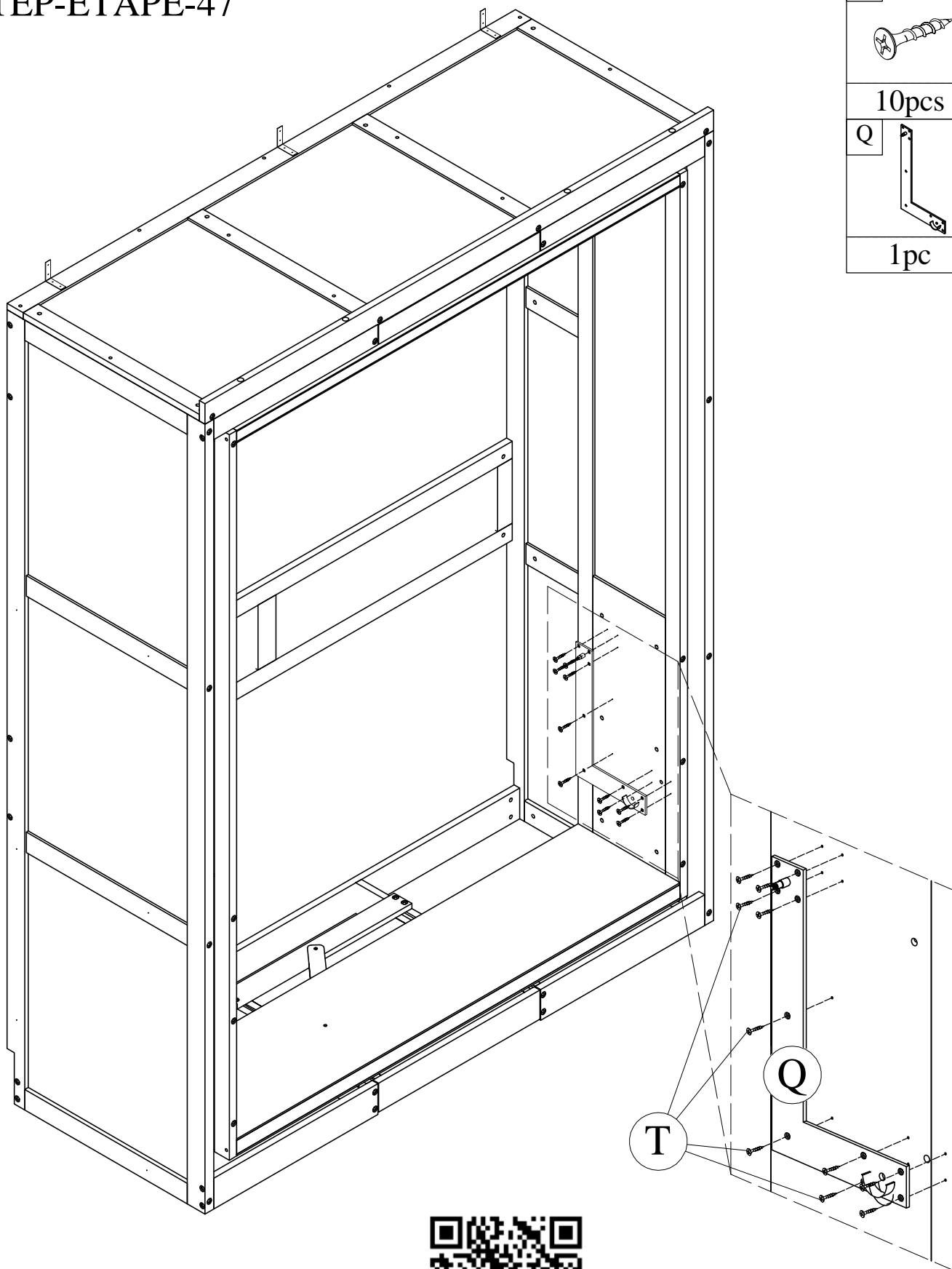


N	
2pcs	
O	
2pcs	

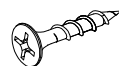


Installation video

## STEP-ÉTAPE-47

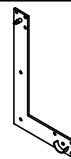


T



10pcs

Q



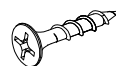
1pc



Installation video

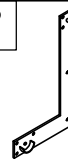
## STEP-ÉTAPE-48

T

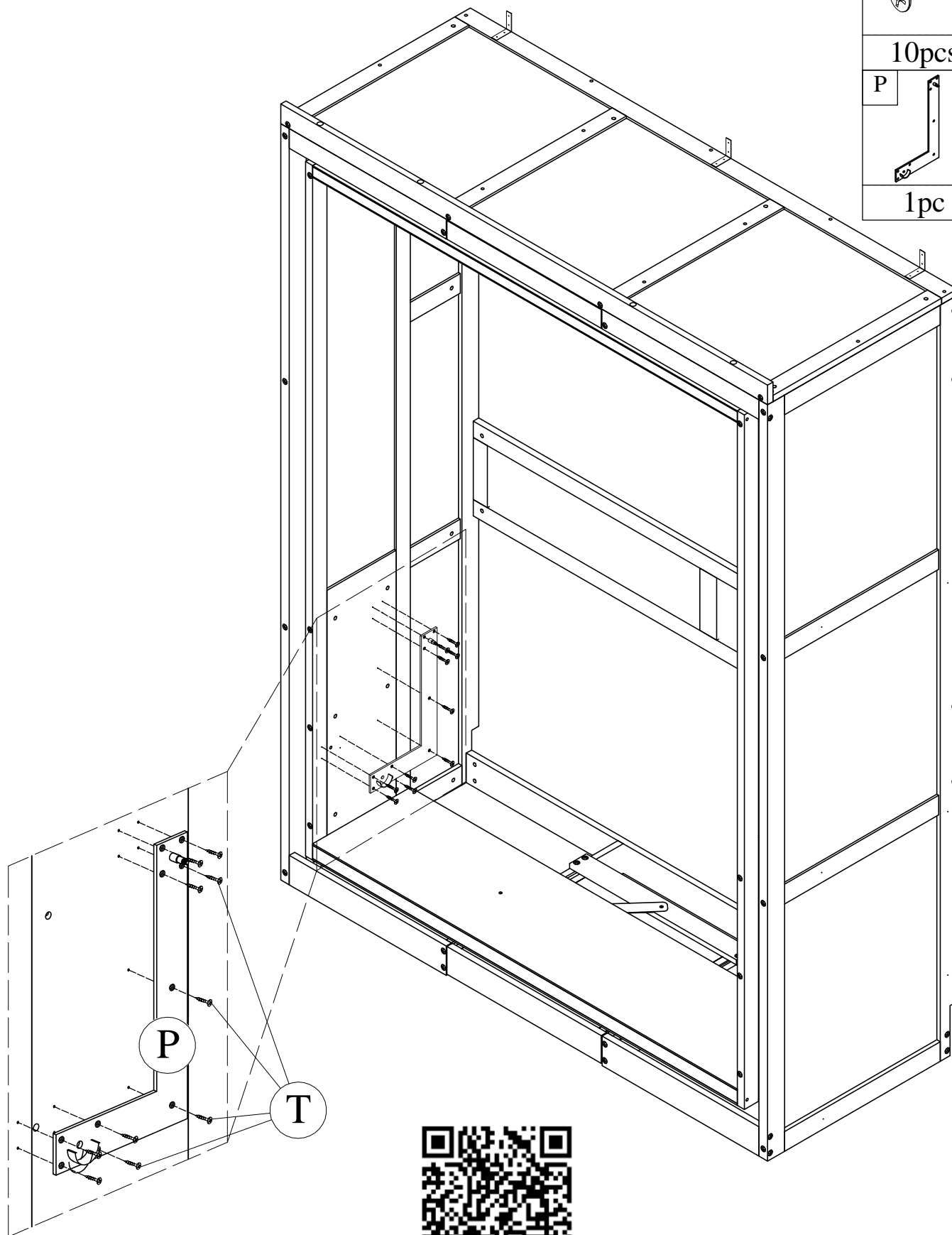


10pcs

P



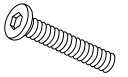
1pc



Installation video

## STEP-ÉTAPE-49

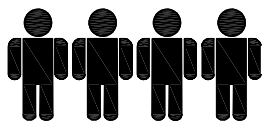
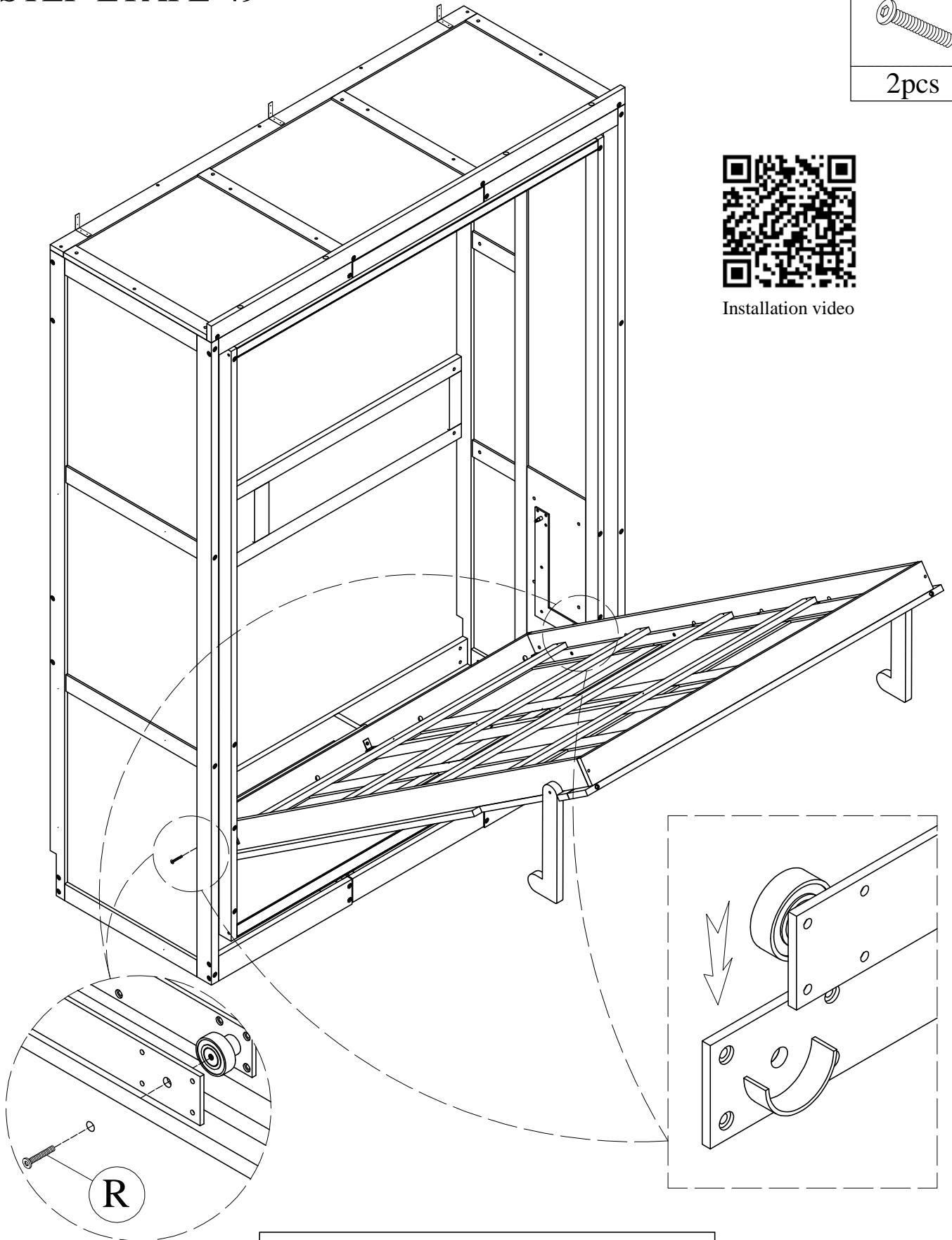
R



2pcs



Installation video

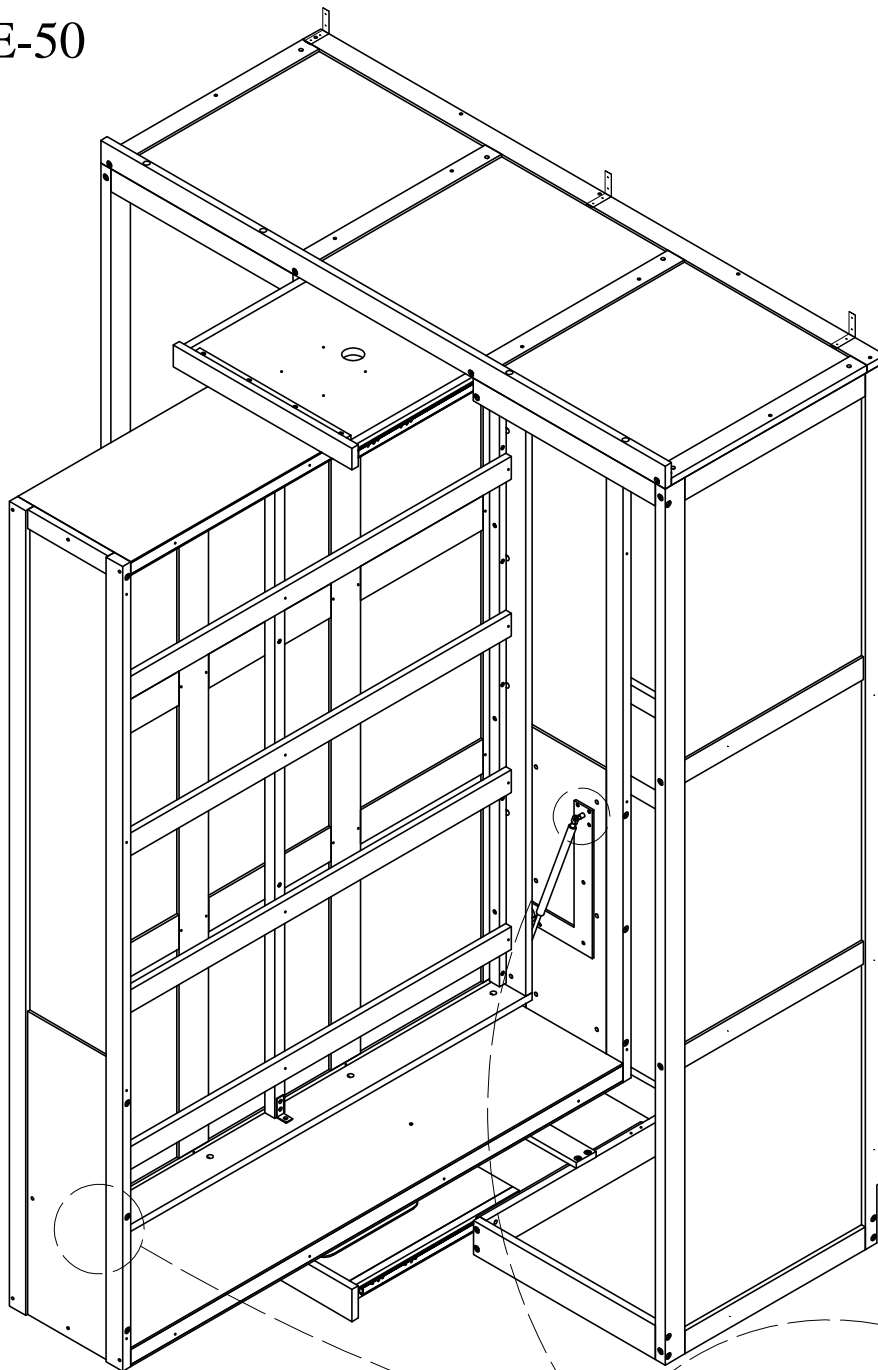


.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)

## STEP-ÉTAPE-50



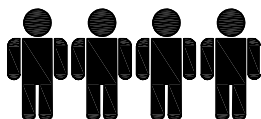
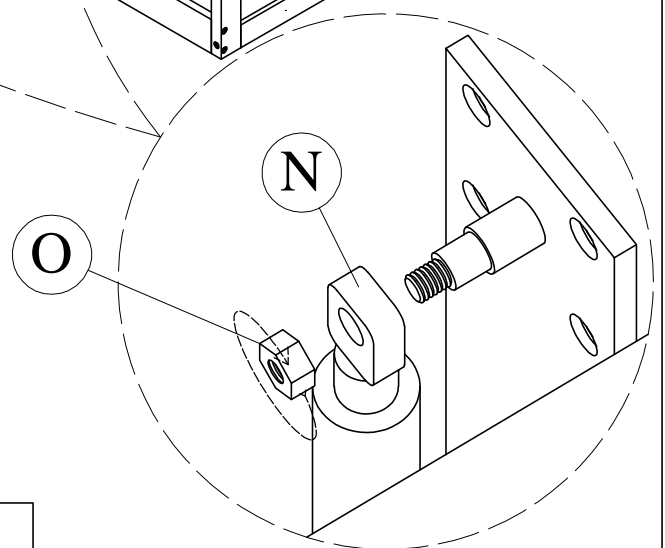
Installation video



O



2pcs

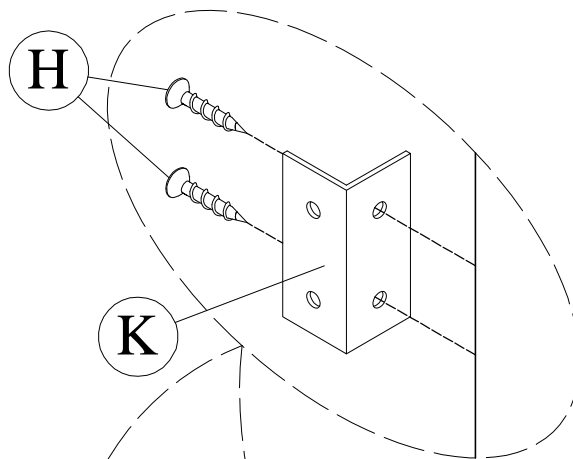


.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)

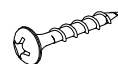
## STEP-ÉTAPE-51



Installation video

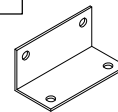


H

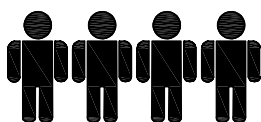
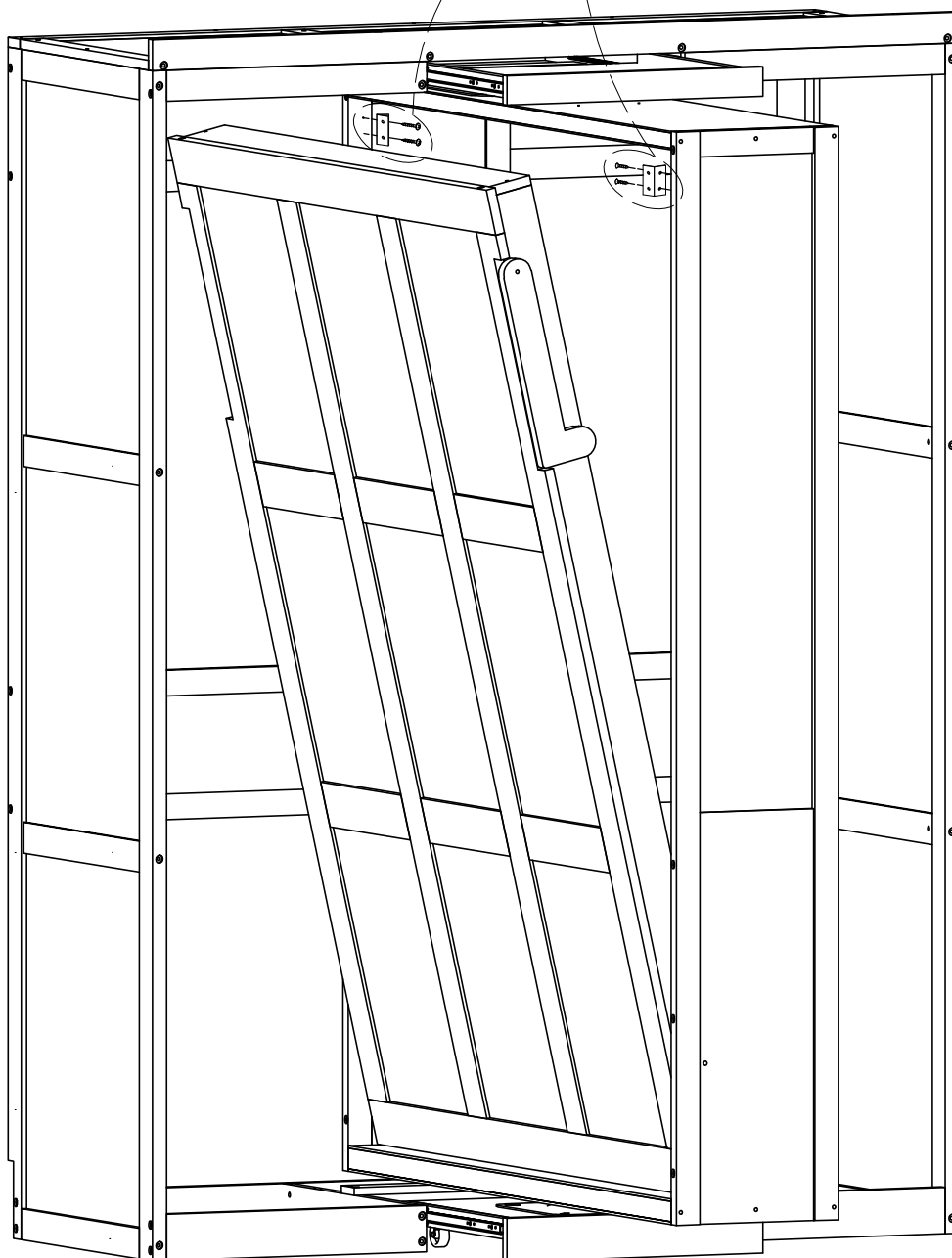


4pcs

K



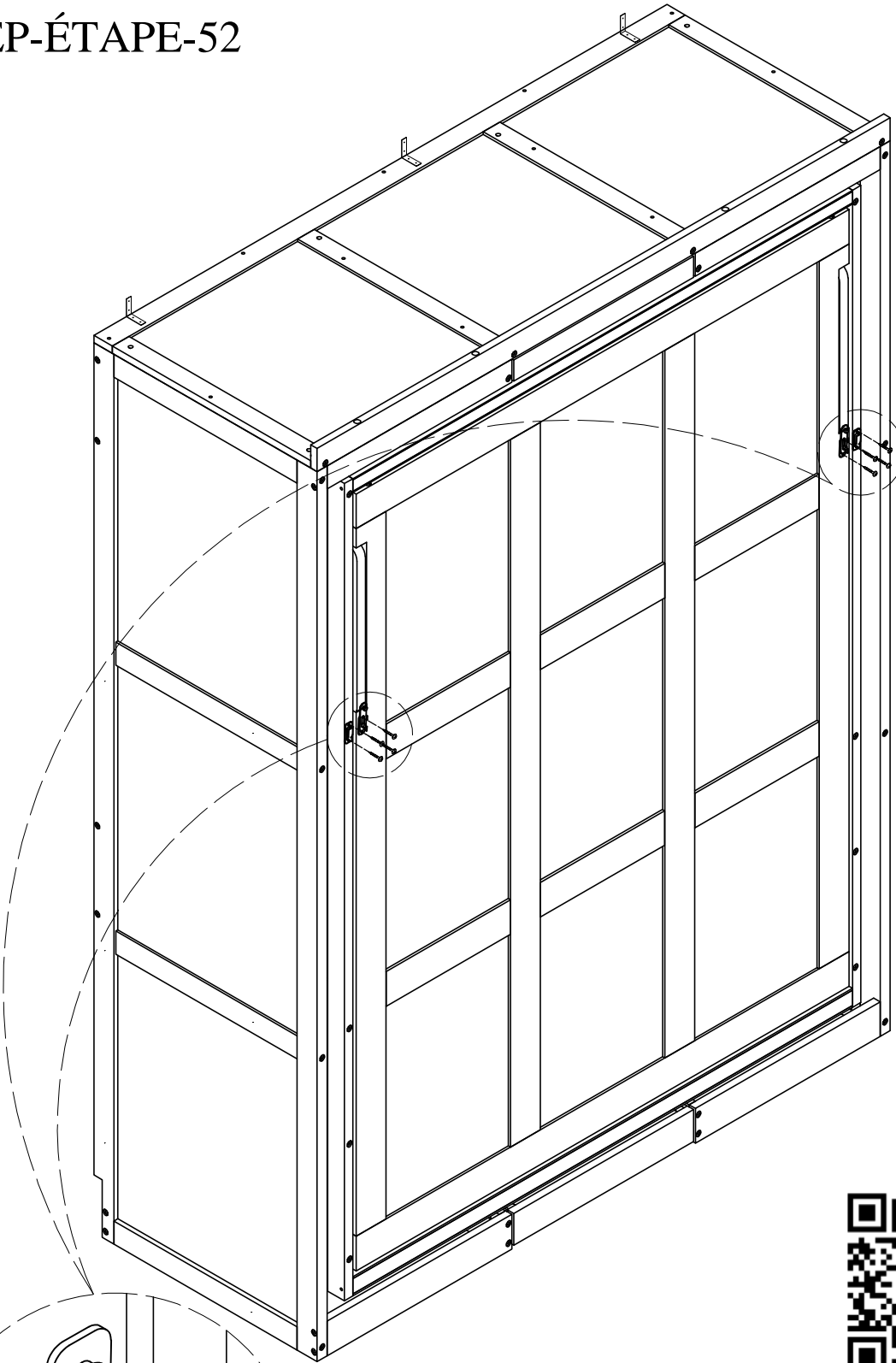
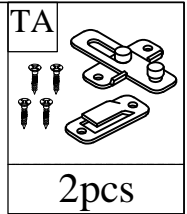
2pcs



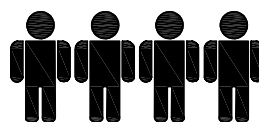
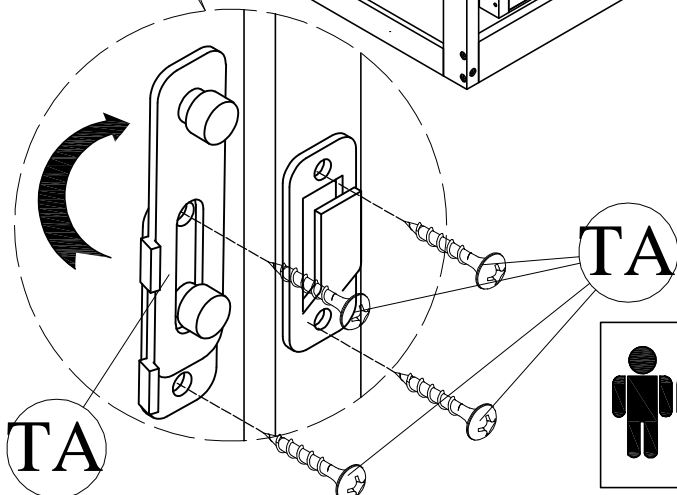
.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)



## STEP-ÉTAPE-52

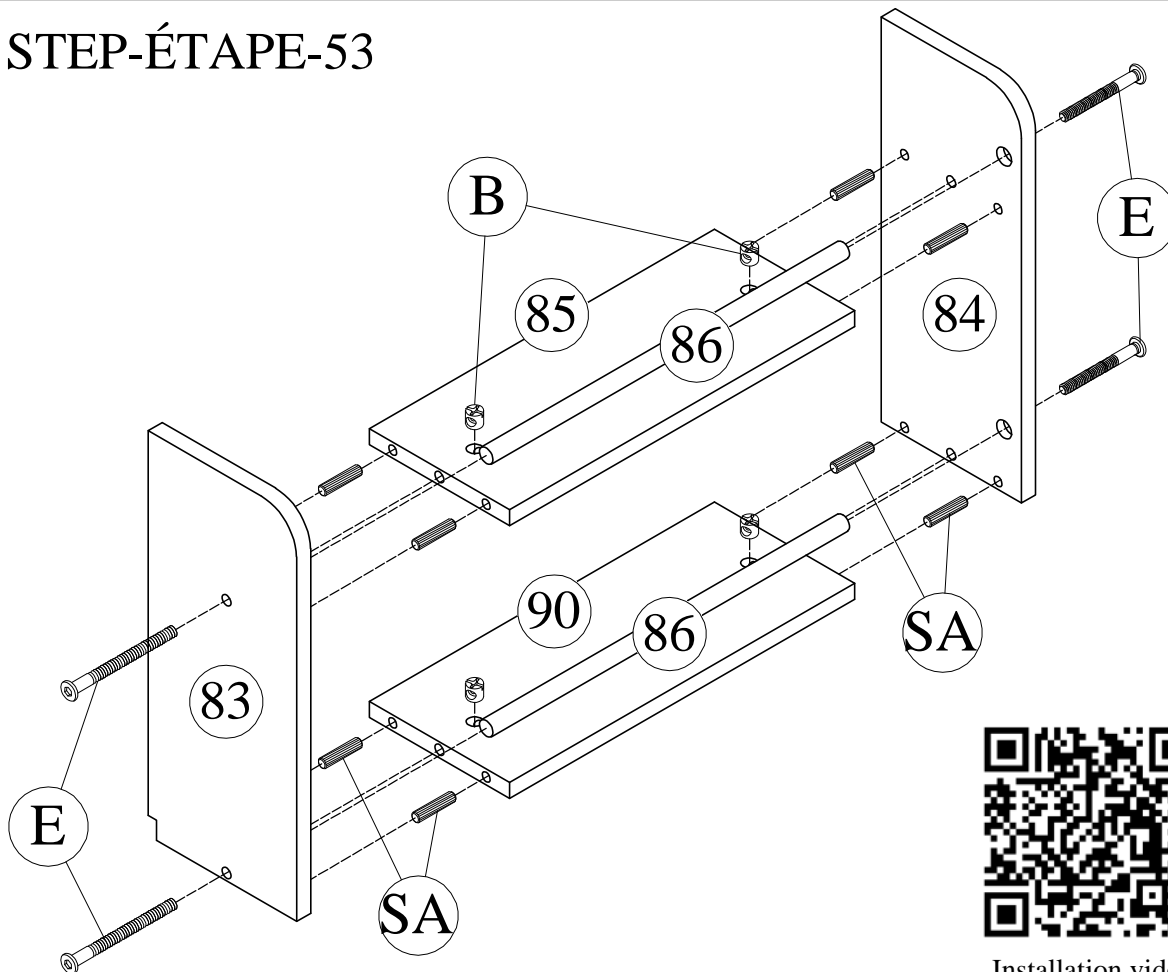


Installation video


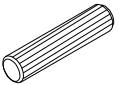



.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)

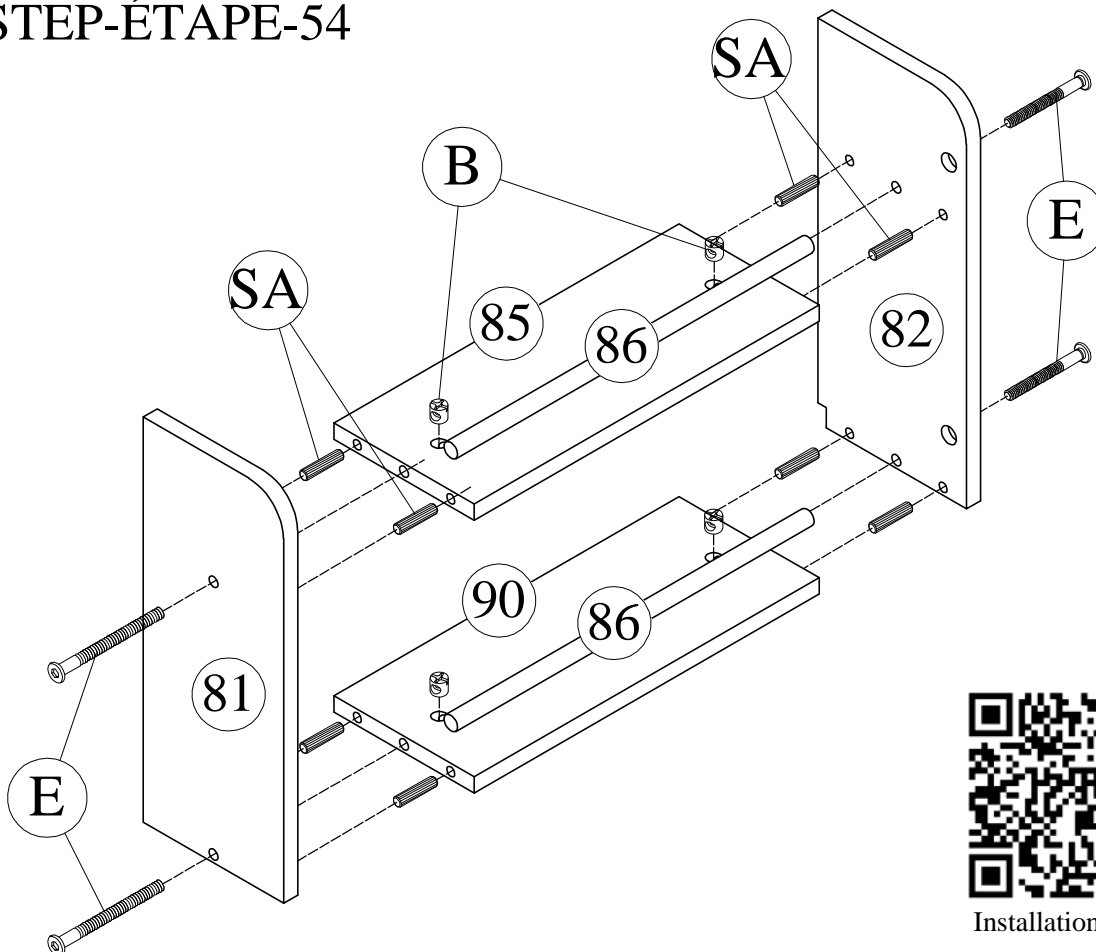
## STEP-ÉTAPE-53




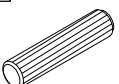

Installation video

B	
4pcs	
SA	
8pcs	
E	
4pcs	

## STEP-ÉTAPE-54

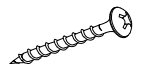


Installation video

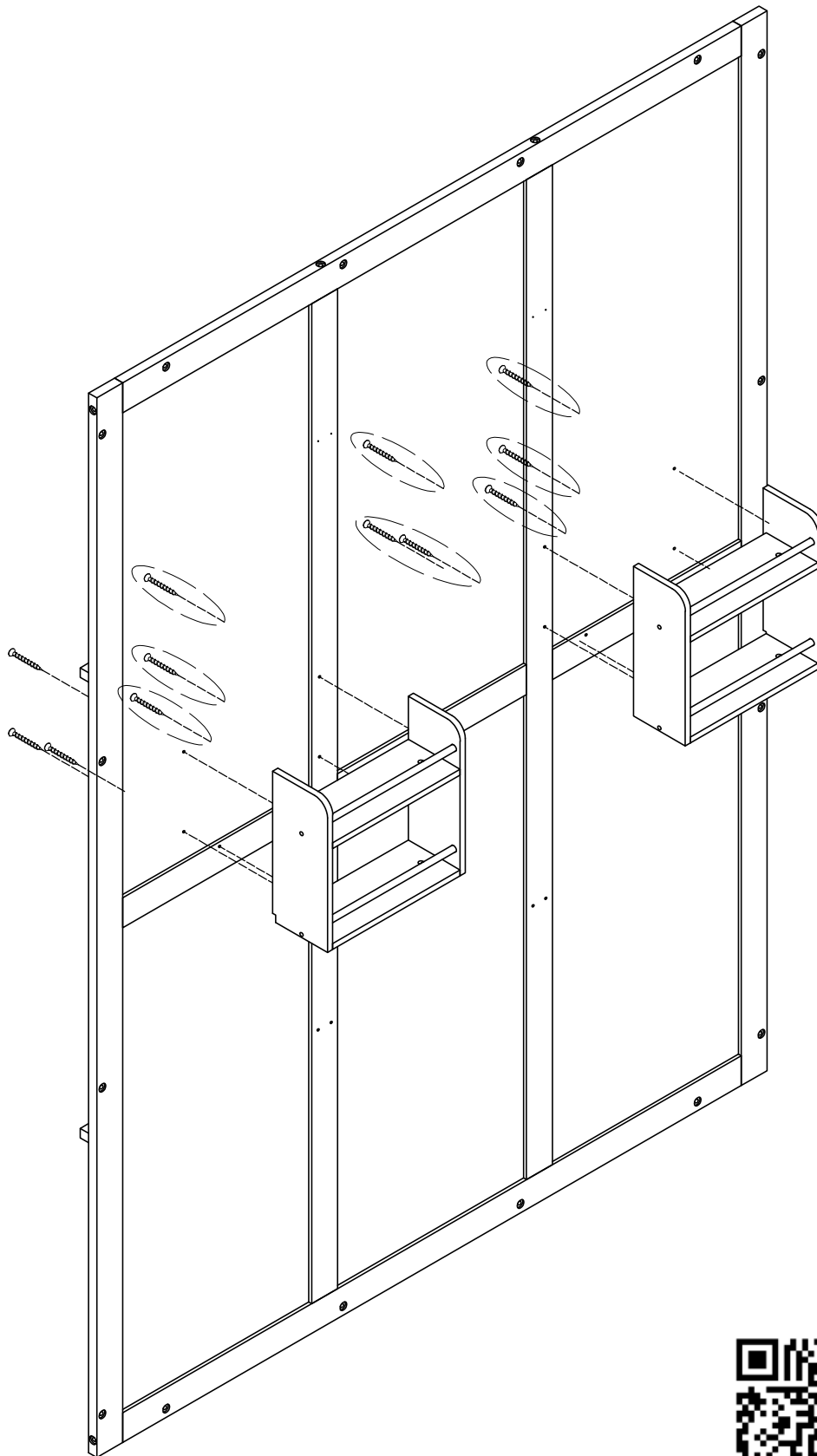
B	
4pcs	
SA	
8pcs	
E	
4pcs	

## STEP-ÉTAPE-55

PA



12pcs



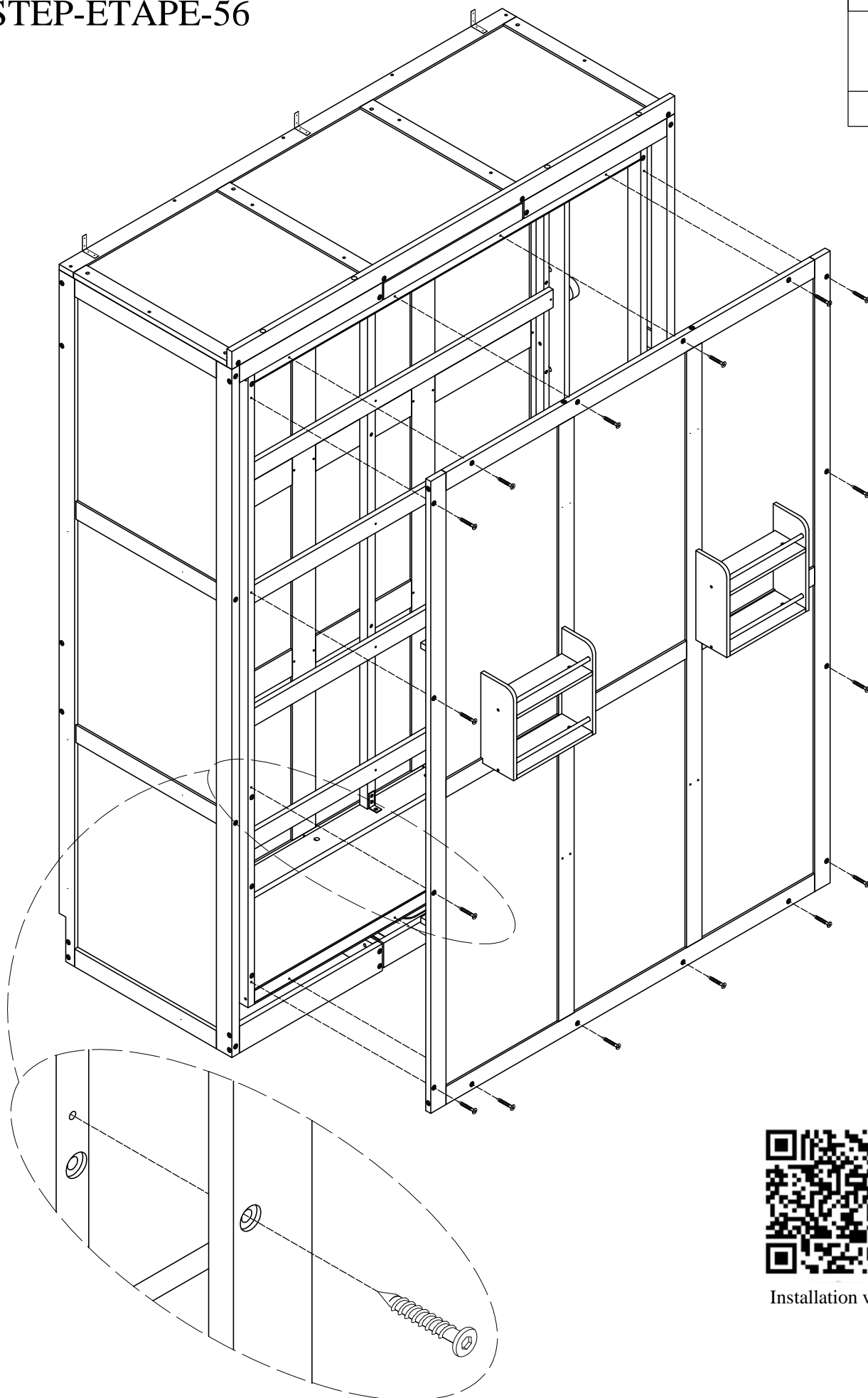
Installation video

## STEP-ÉTAPE-56

F

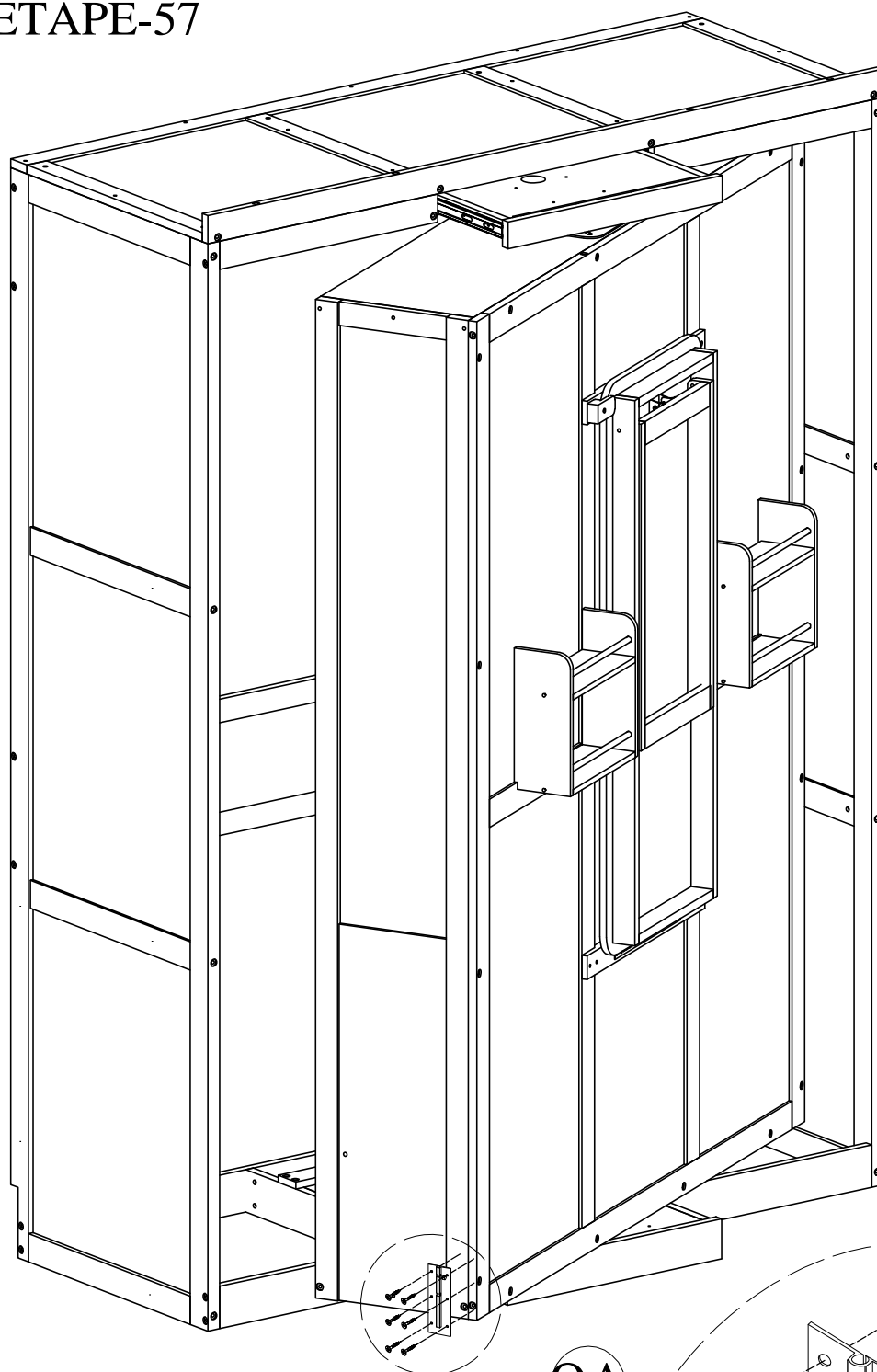
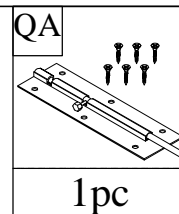


16pcs

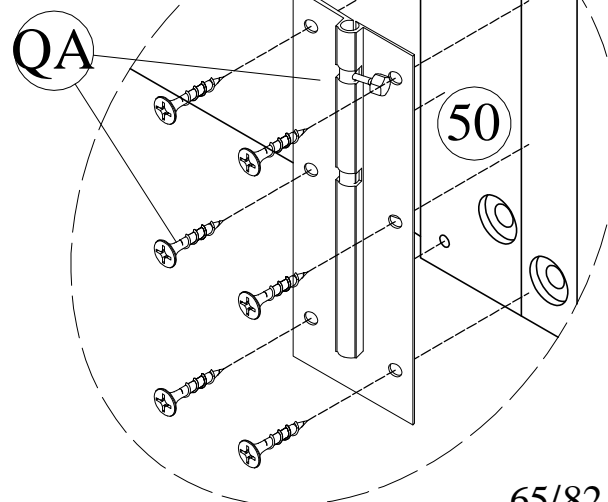


Installation video

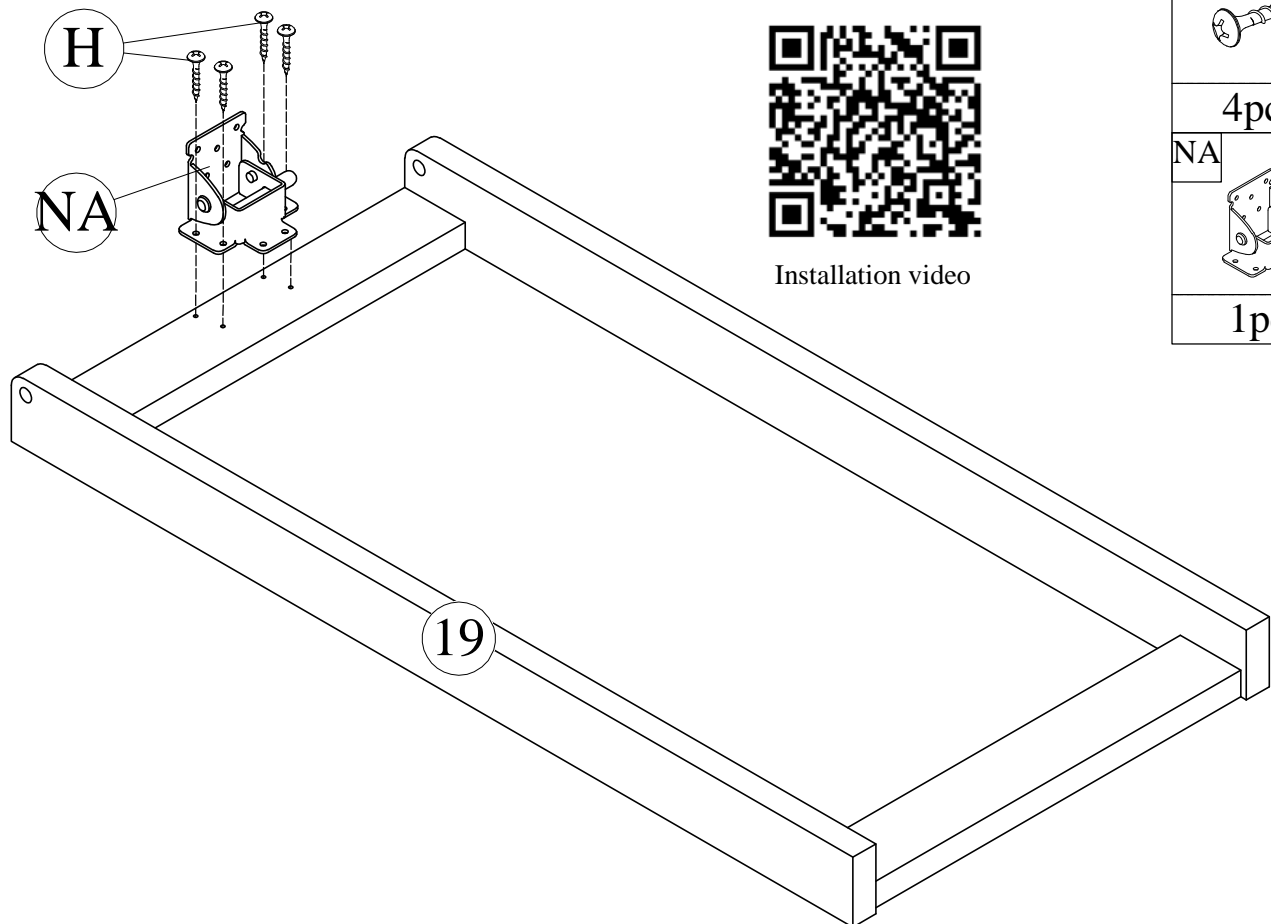
## STEP-ÉTAPE-57



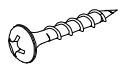
Installation video



## STEP-ÉTAPE-58

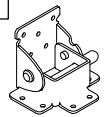


H



4pcs

NA

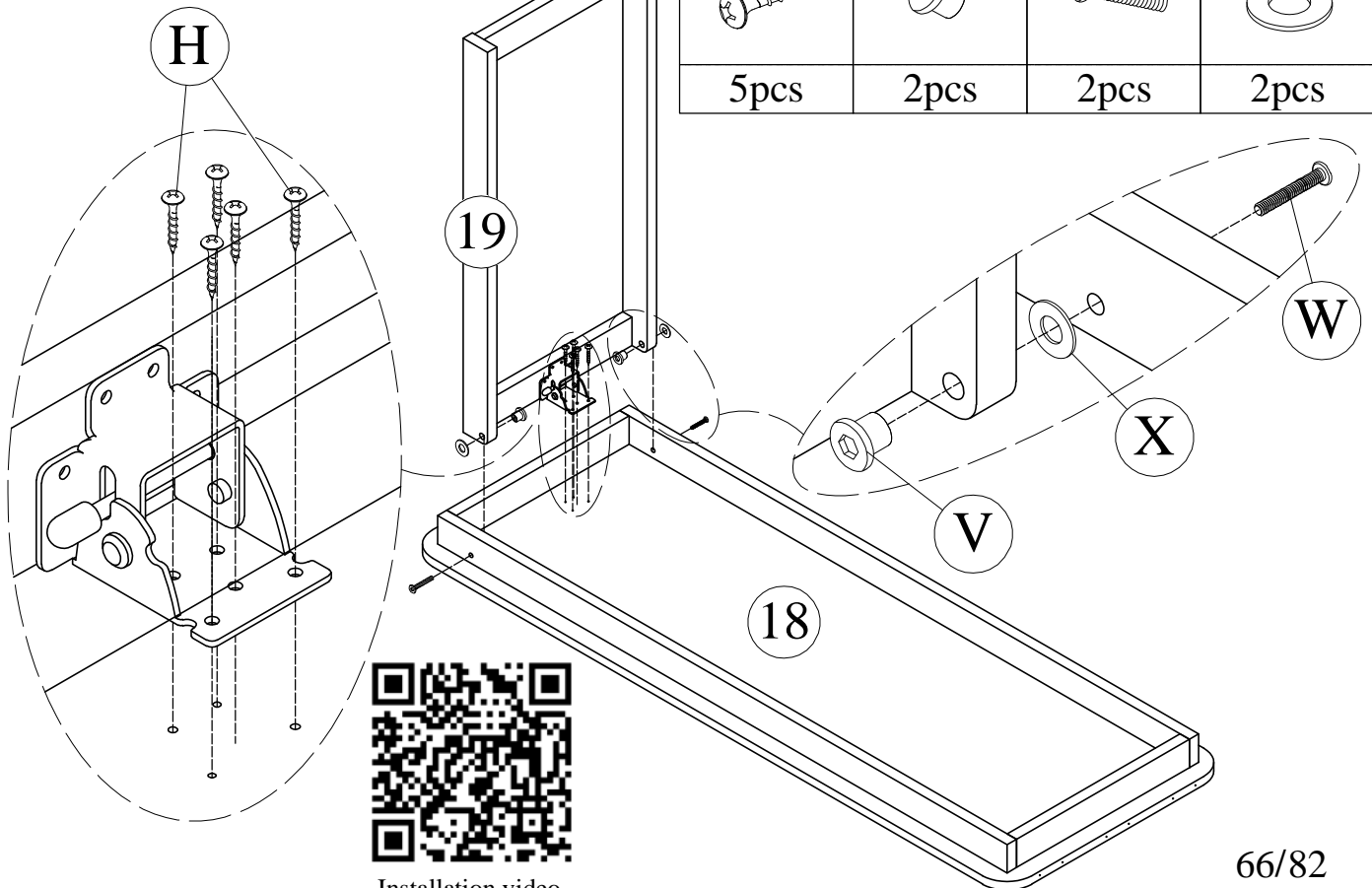


1pc

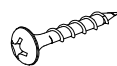


Installation video

## STEP-ÉTAPE-59



H



5pcs

V



2pcs

W



2pcs

X

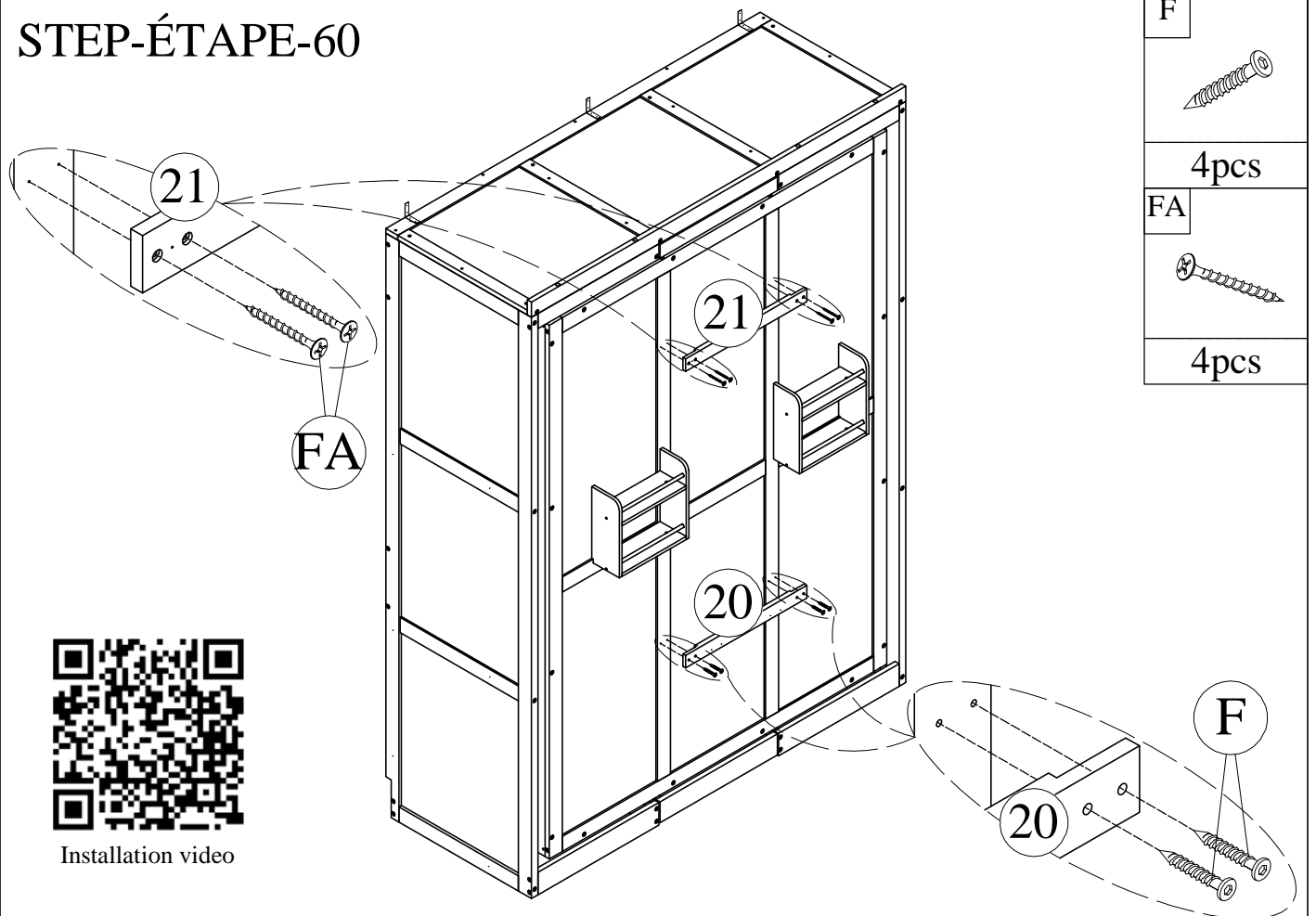


2pcs

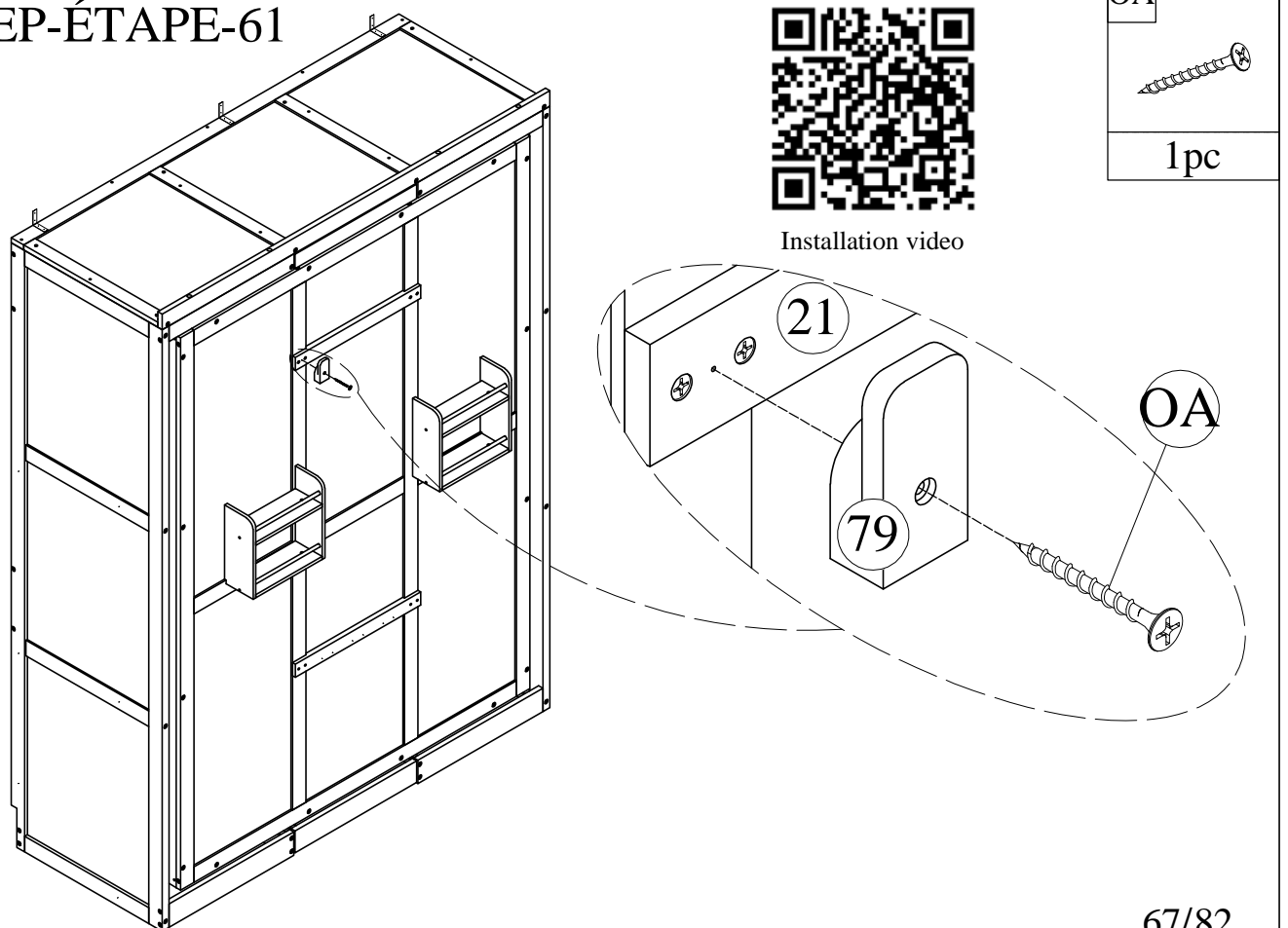


Installation video

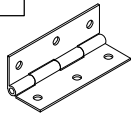
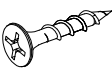
## STEP-ÉTAPE-60

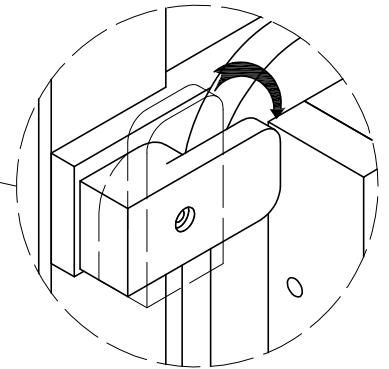
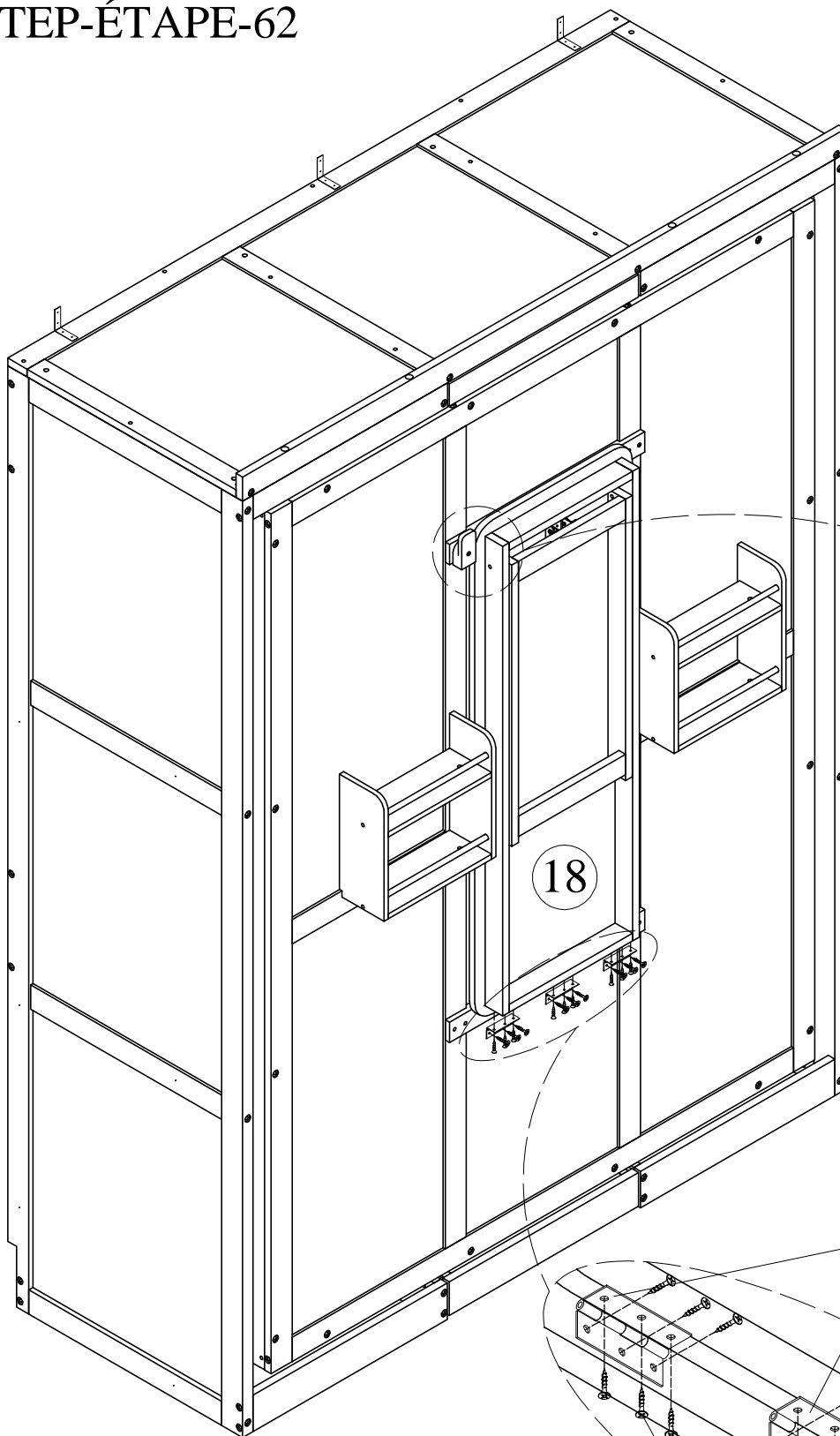


## STEP-ÉTAPE-61

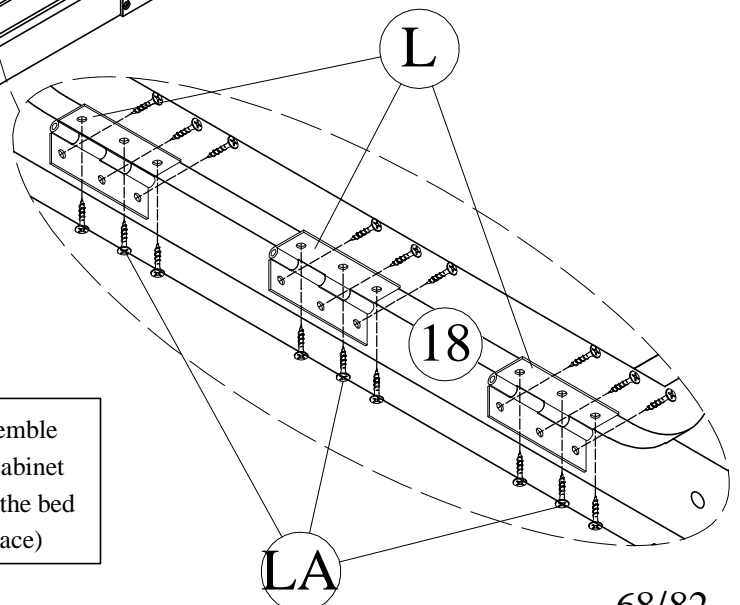


# STEP-ÉTAPE-62

L	LA
	
3pcs	18pcs



Installation video



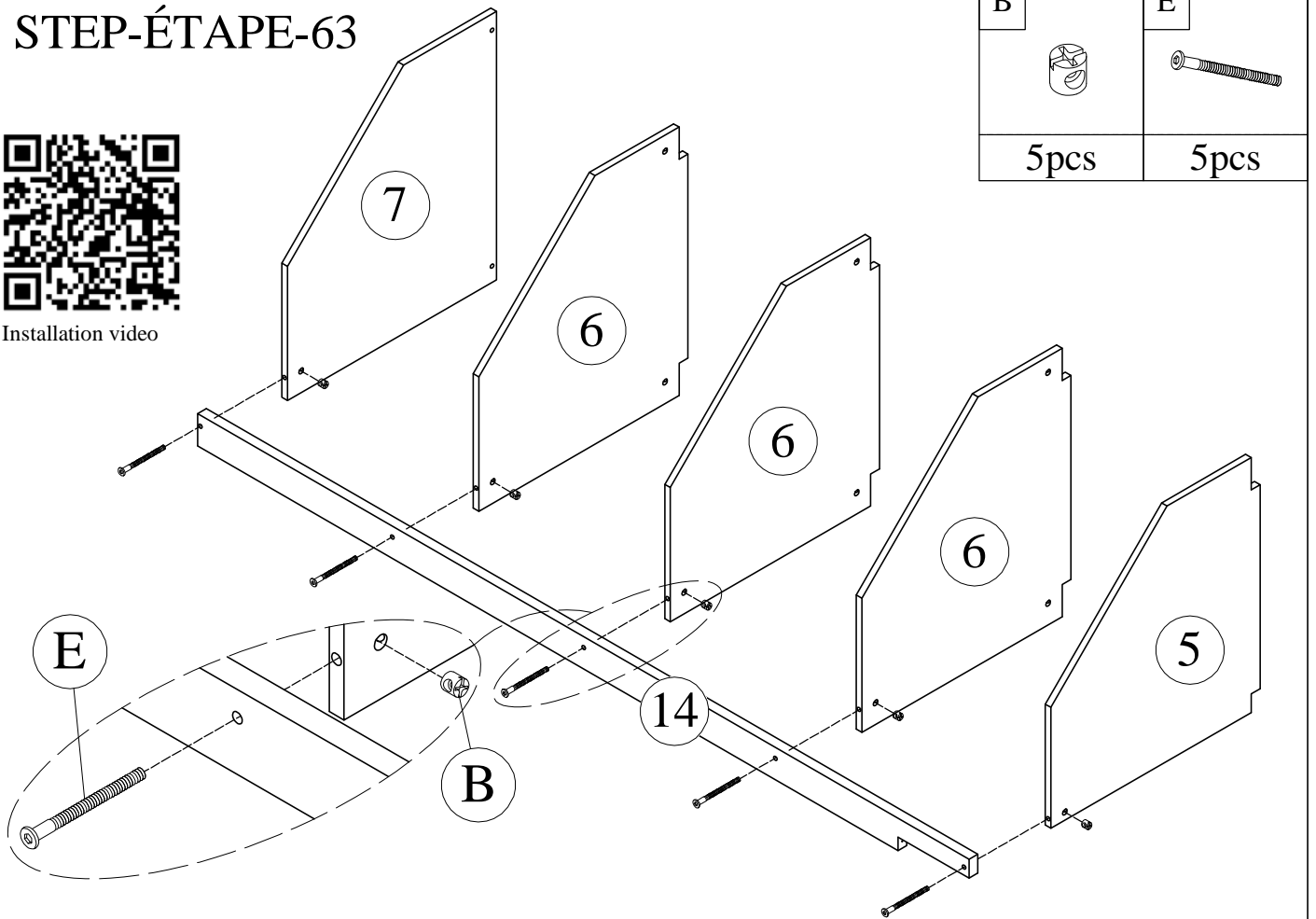
.Requires 4 people to assemble  
(2 people hold the large cabinet  
in place and 2 people tilt the bed  
until accessories are in place)





## STEP-ÉTAPE-63



Installation video

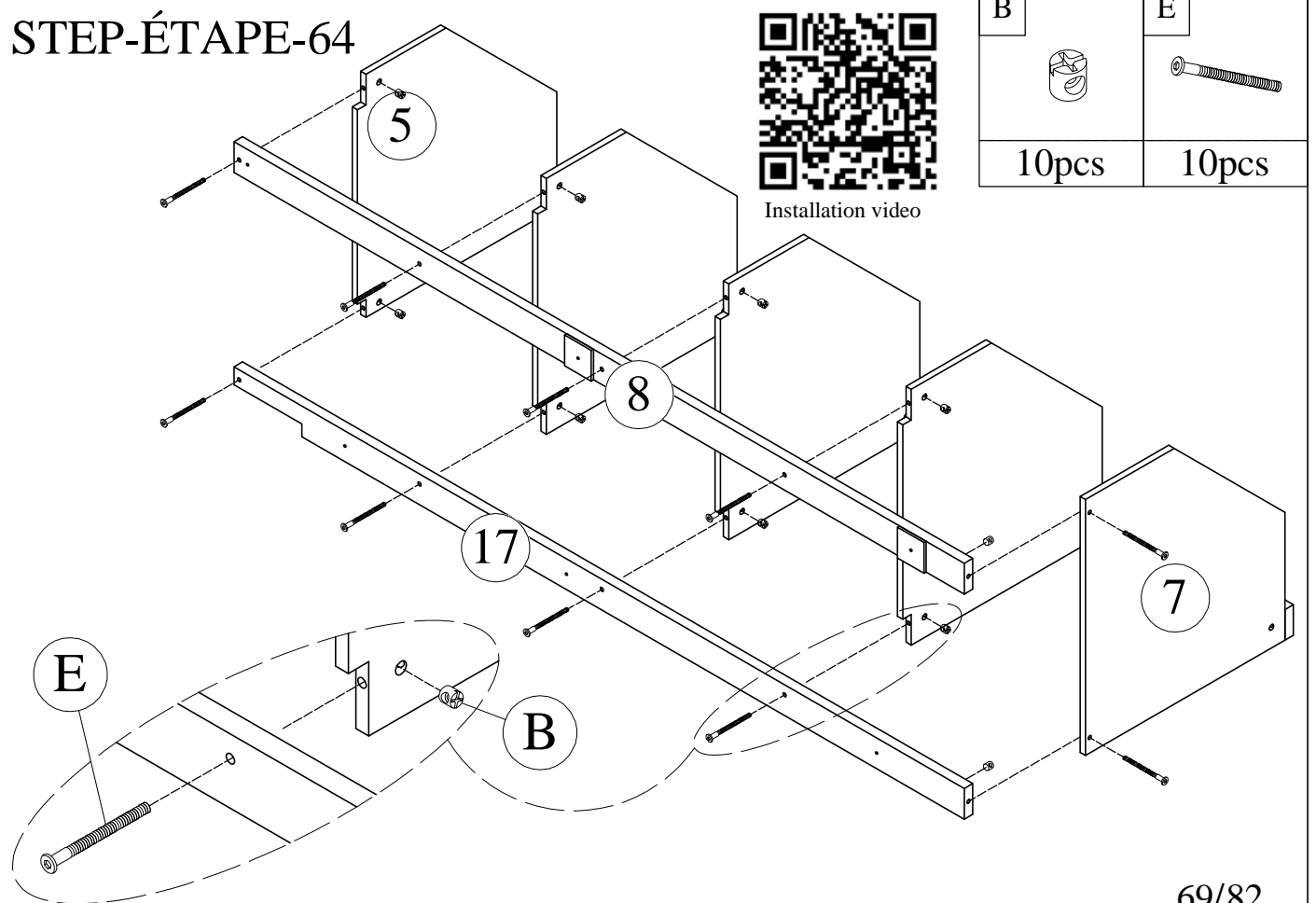




B	E
	
5pcs	5pcs

## STEP-ÉTAPE-64



Installation video

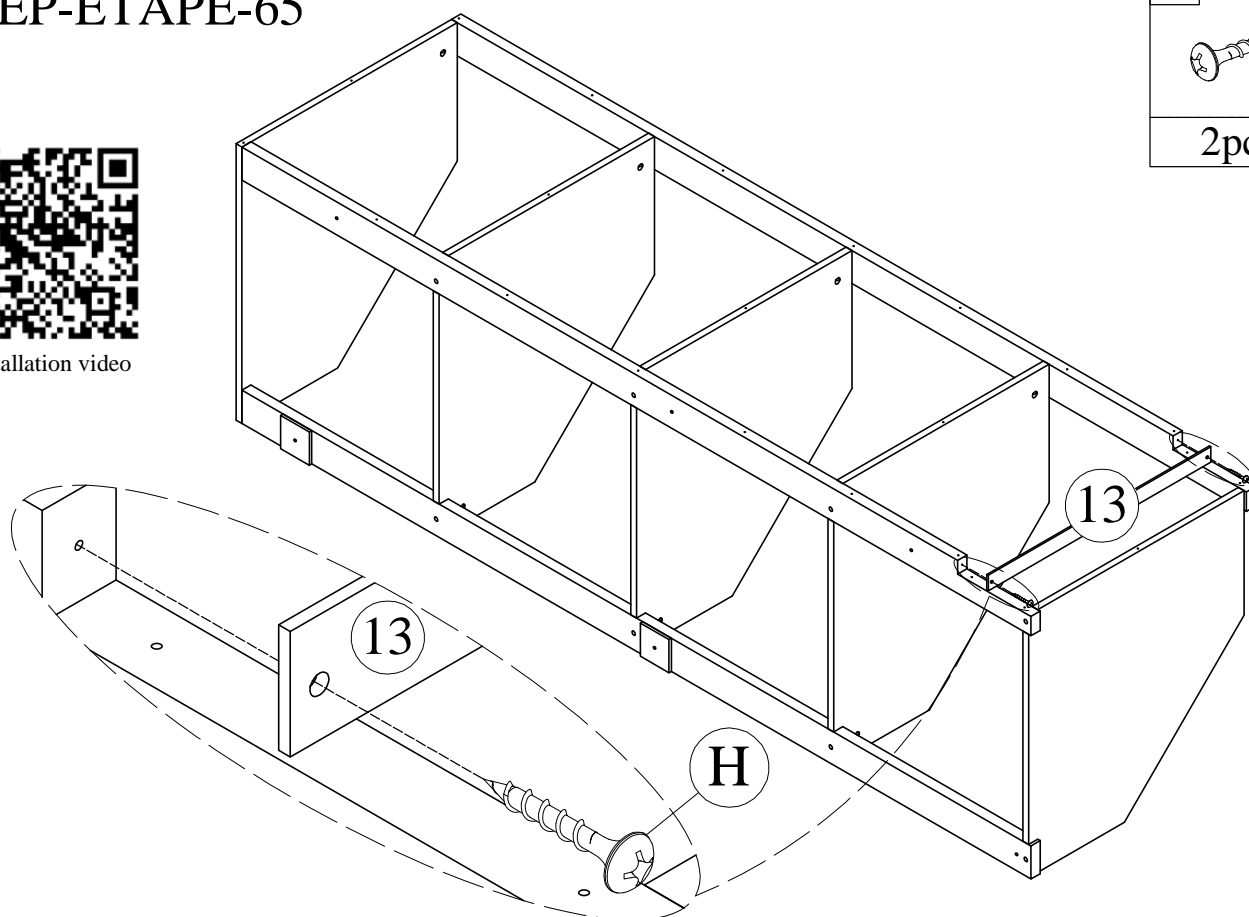


B	E
	
10pcs	10pcs

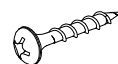
## STEP-ÉTAPE-65



Installation video

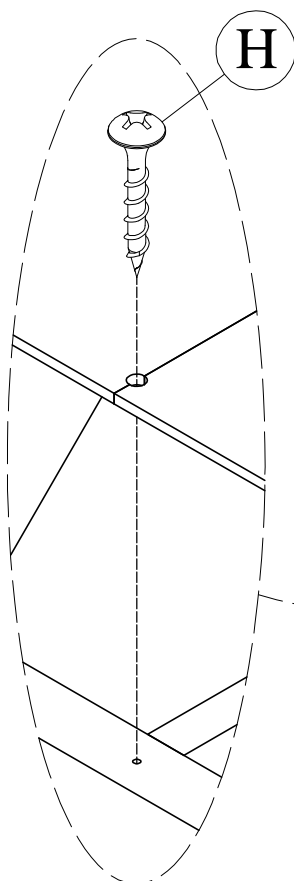


H



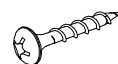
2pcs

## STEP-ÉTAPE-66

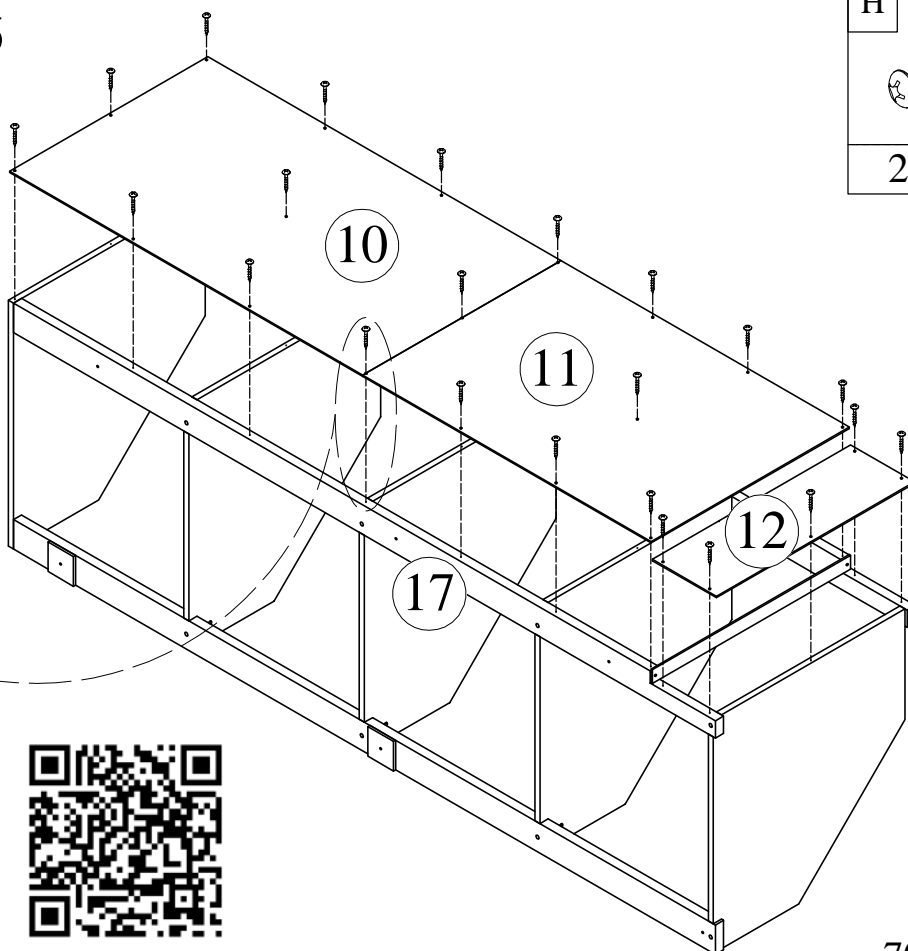


H

H



23pcs



10

11

12

17

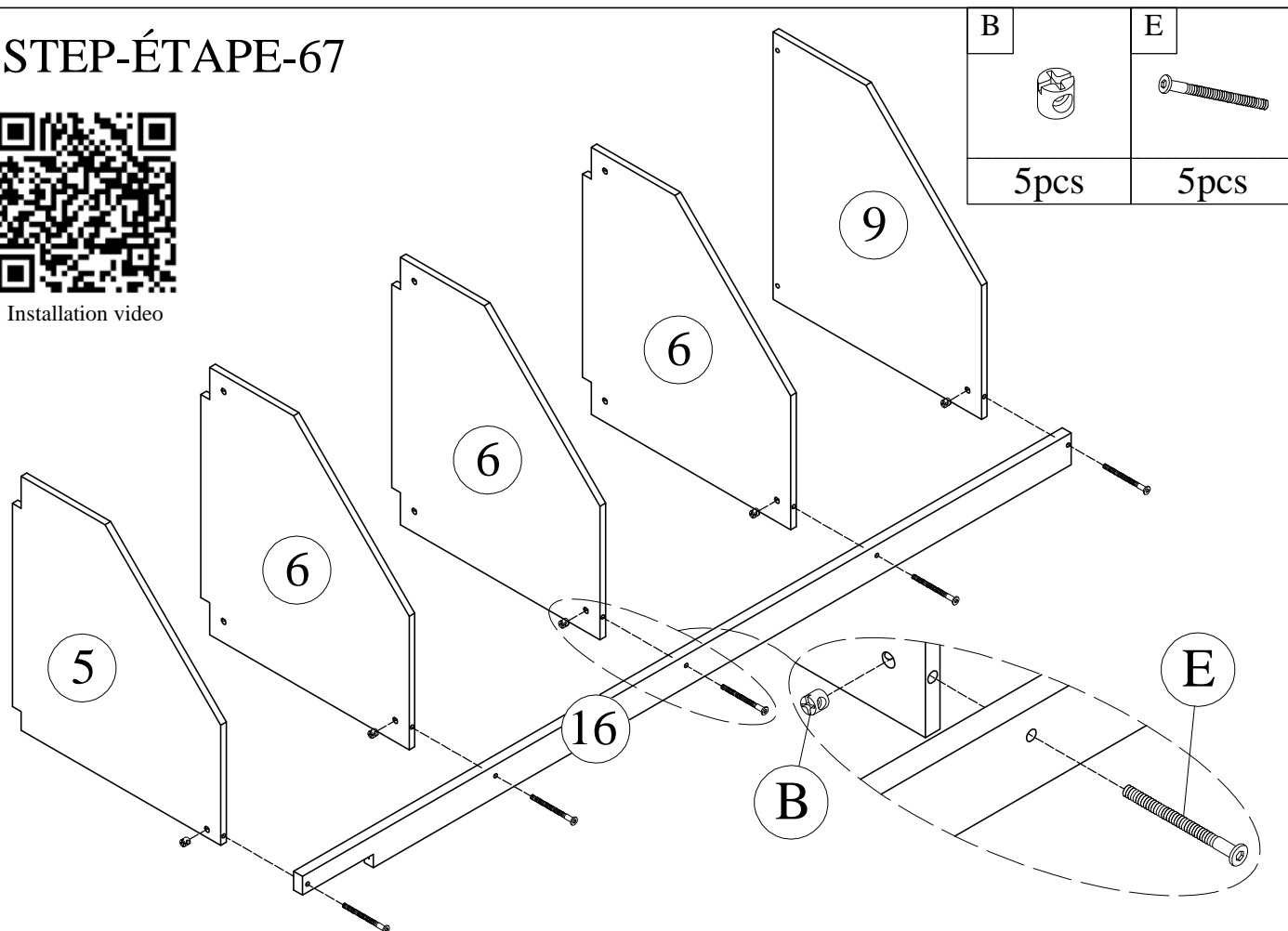


Installation video

## STEP-ÉTAPE-67



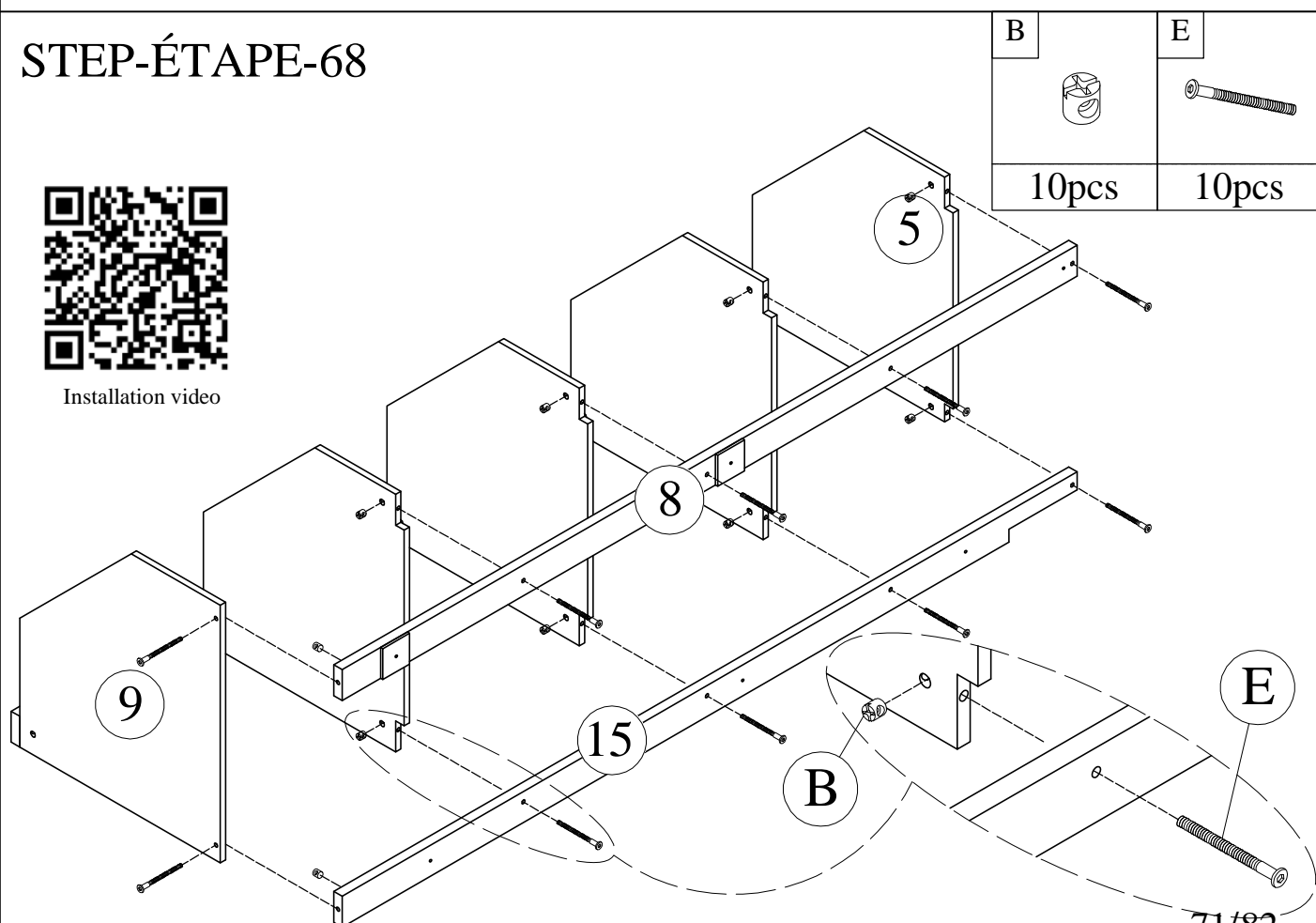
Installation video



## STEP-ÉTAPE-68



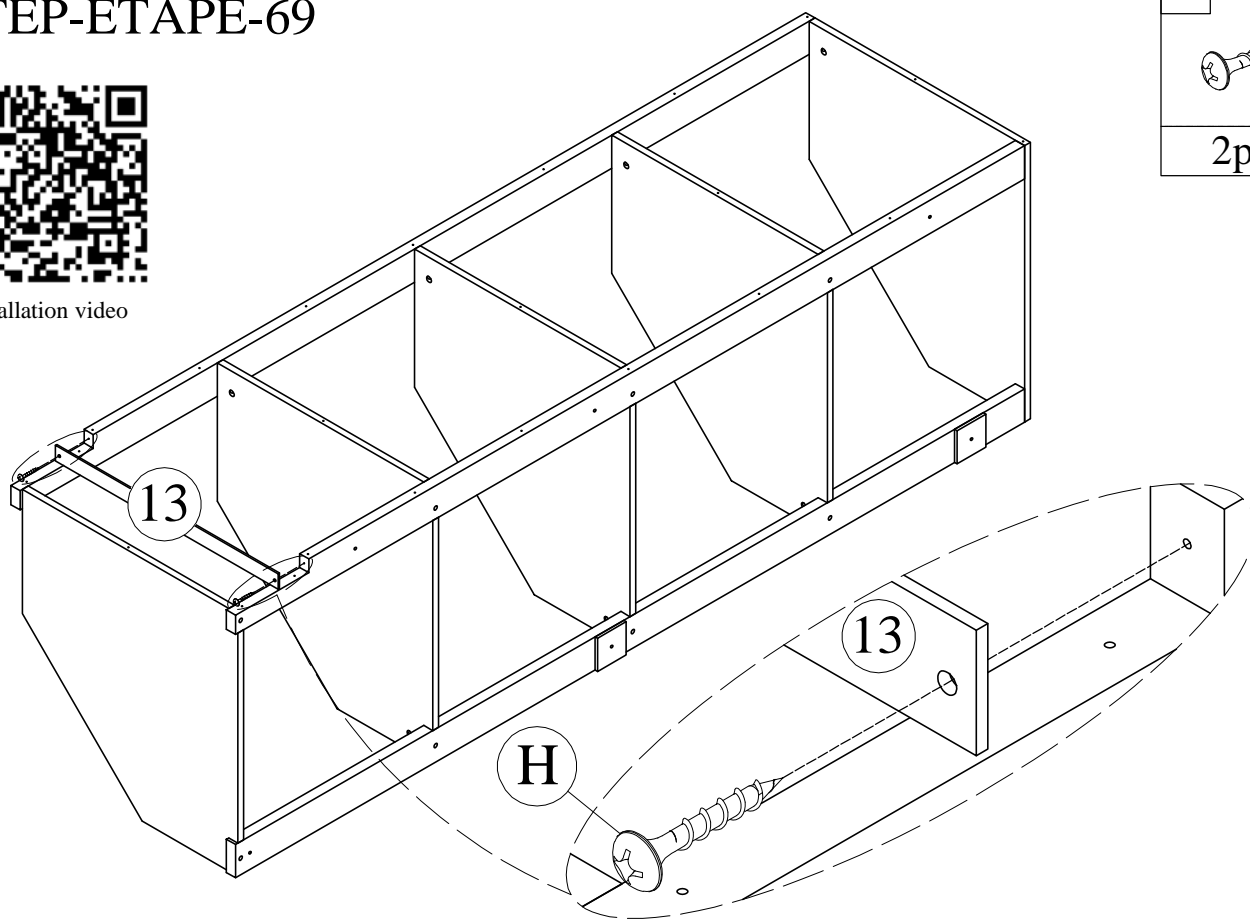
Installation video



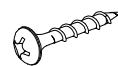
## STEP-ÉTAPE-69



Installation video



H

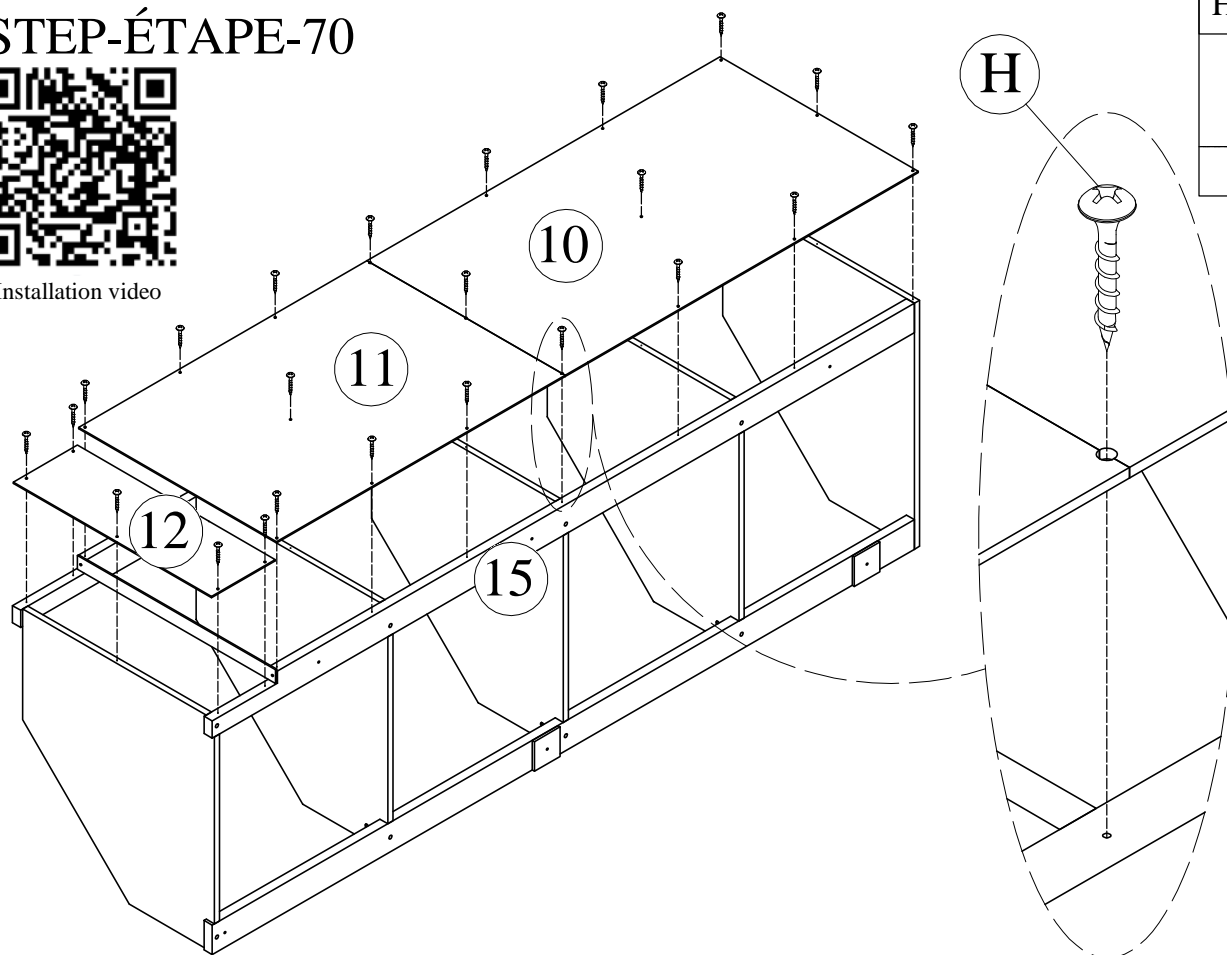


2pcs

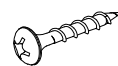
## STEP-ÉTAPE-70



Installation video



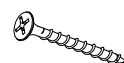
H



23pcs

# STEP-ÉTAPE-71

FA



6pcs



Installation video

59

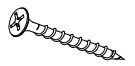
8

16

FA

# STEP-ÉTAPE-72

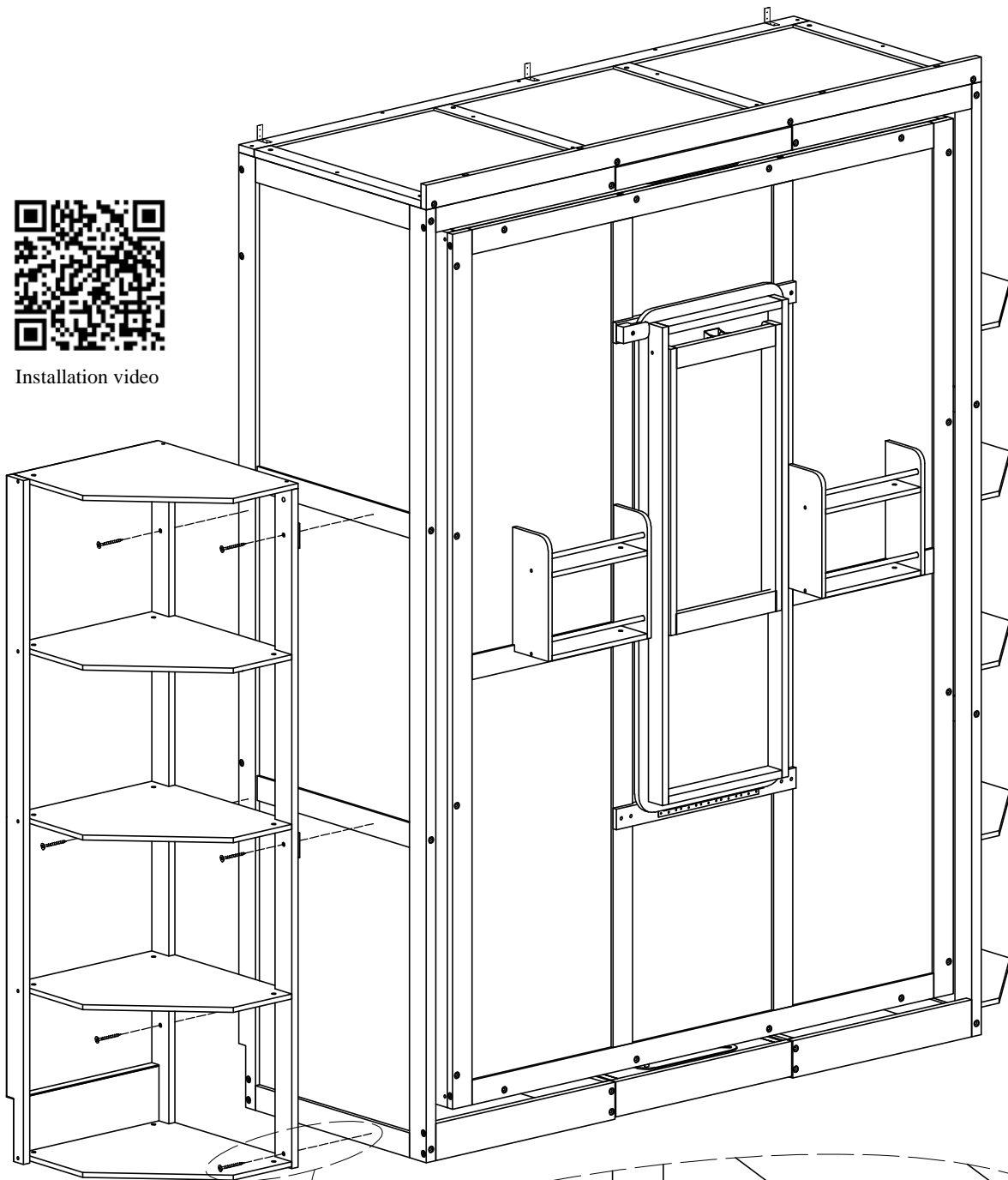
FA



6pcs



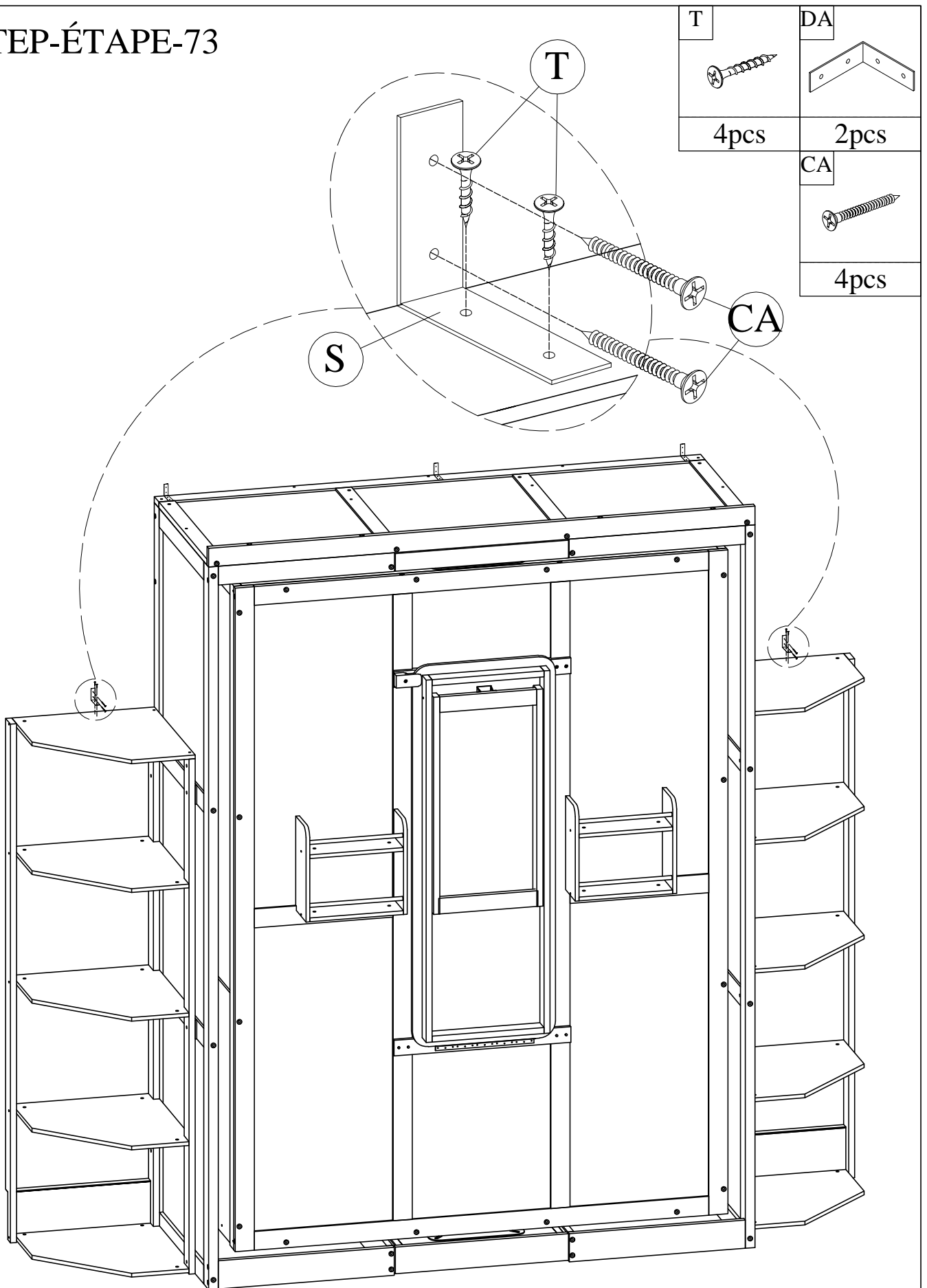
Installation video



FA



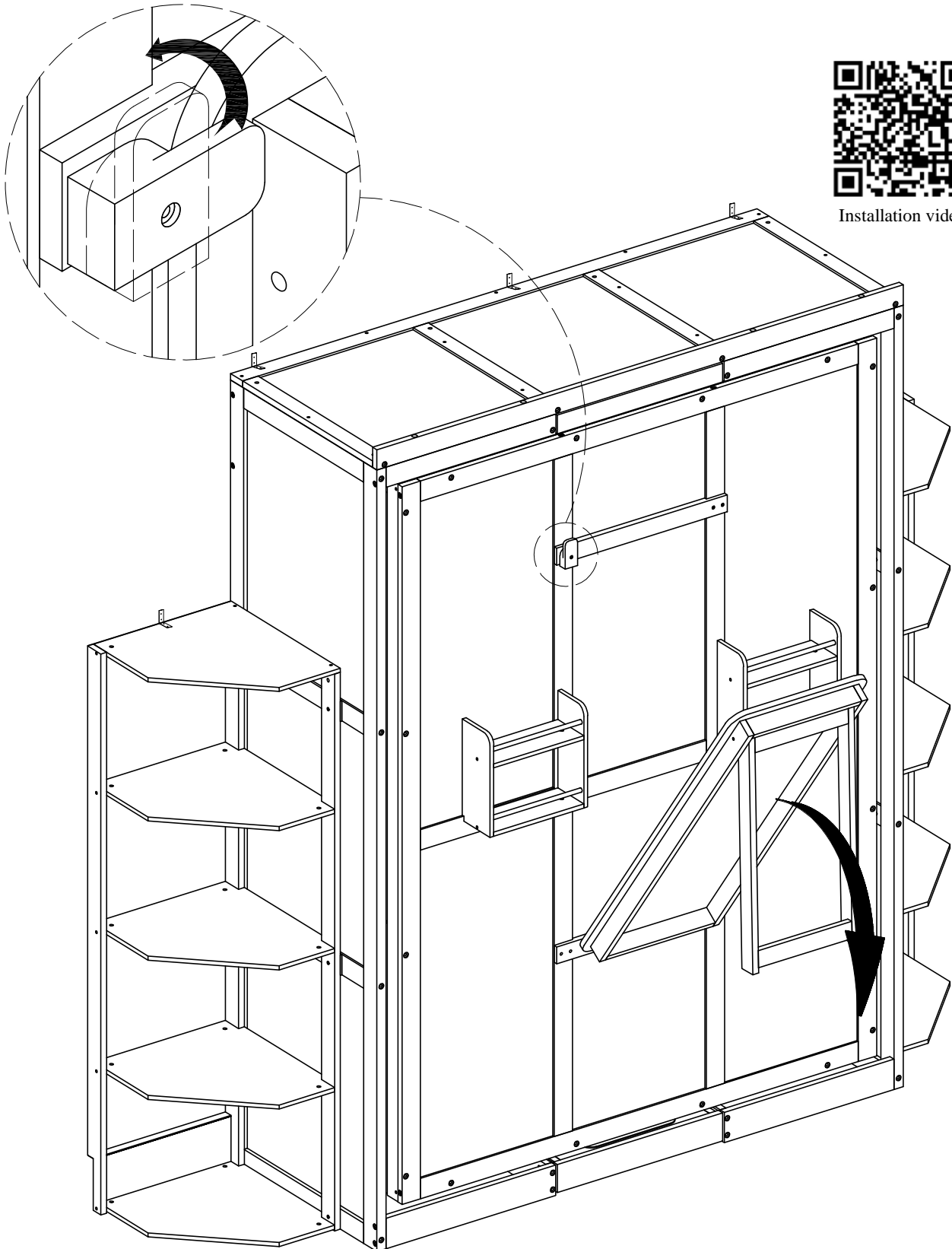
# STEP-ÉTAPE-73



## STEP-ÉTAPE-74

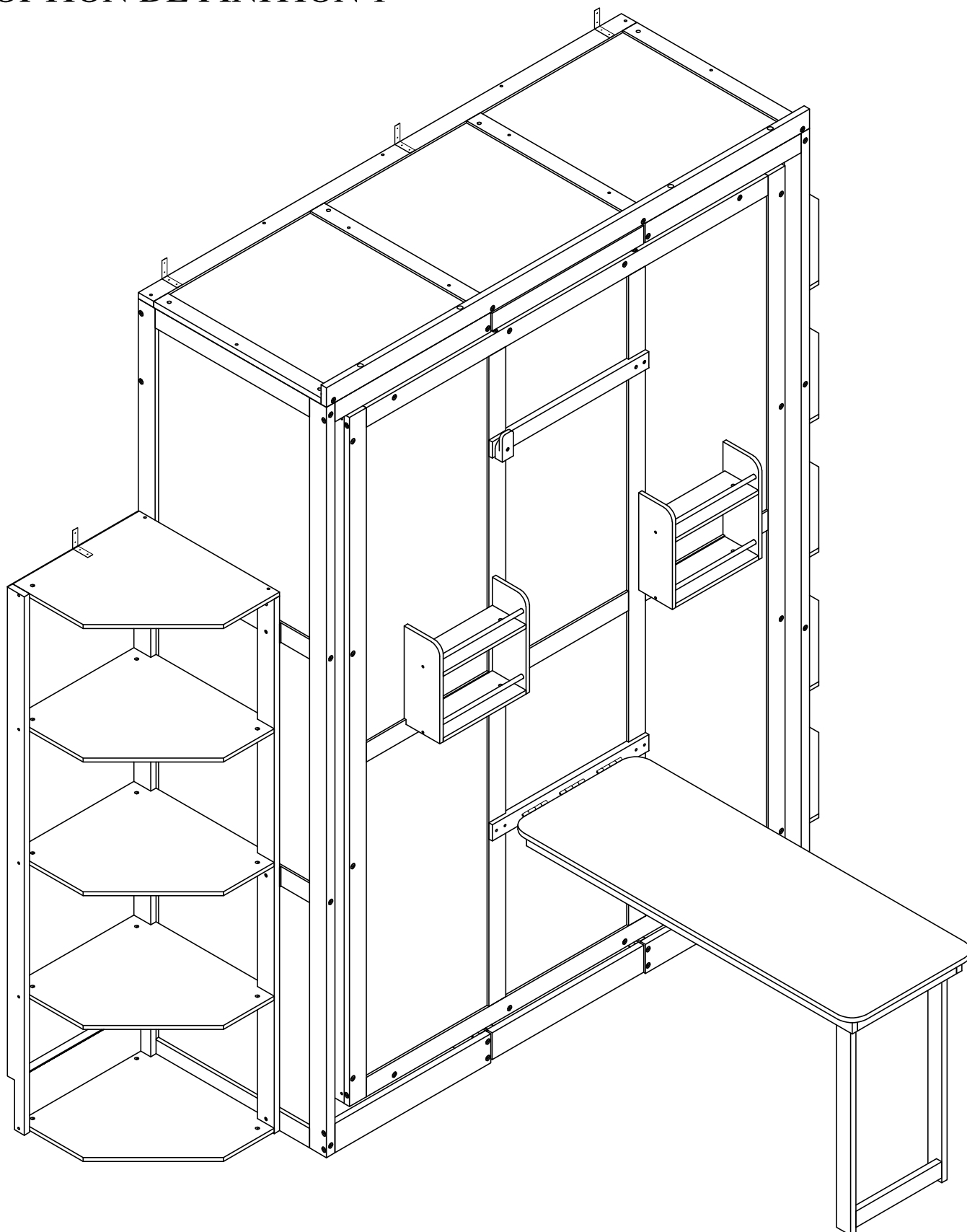


Installation video





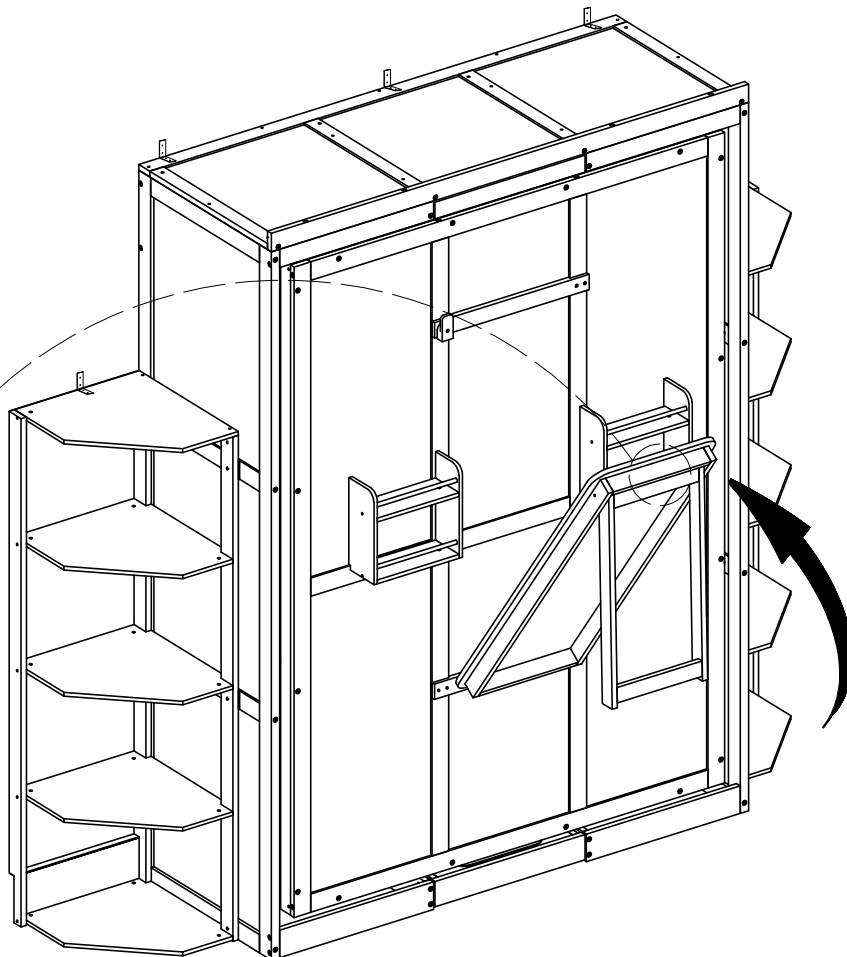
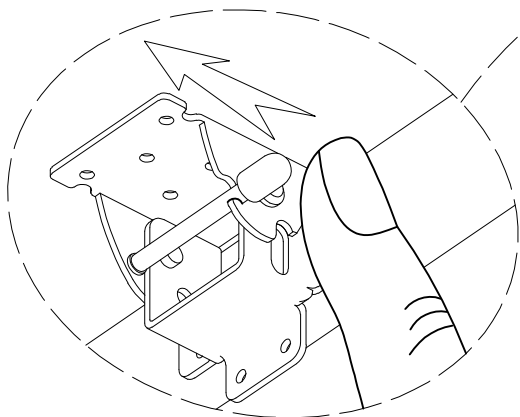
# FINISH OPTION 1 OPTION DE FINITION 1



## STEP-ÉTAPE-75



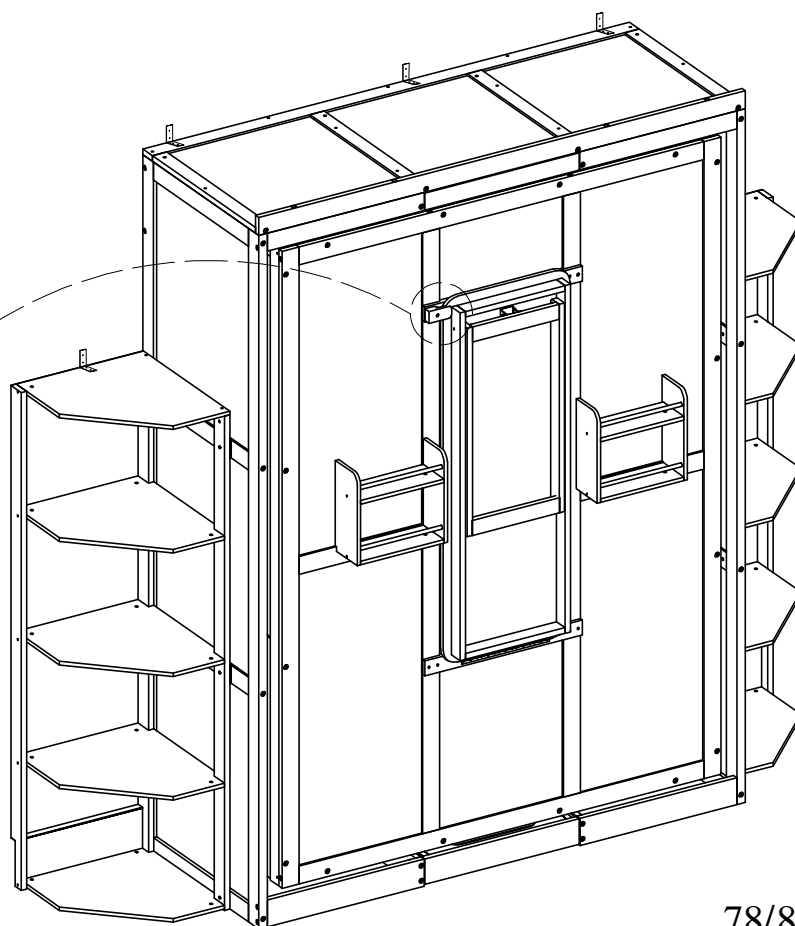
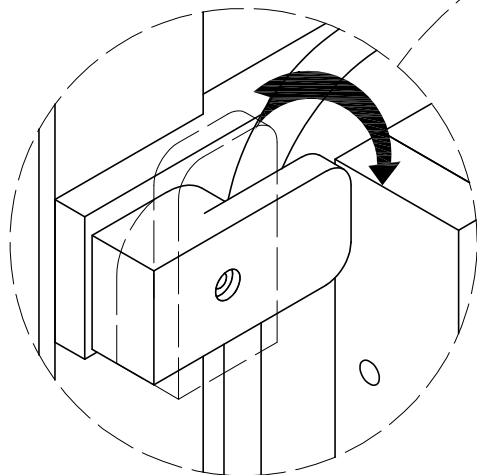
Installation video



## STEP-ÉTAPE-76



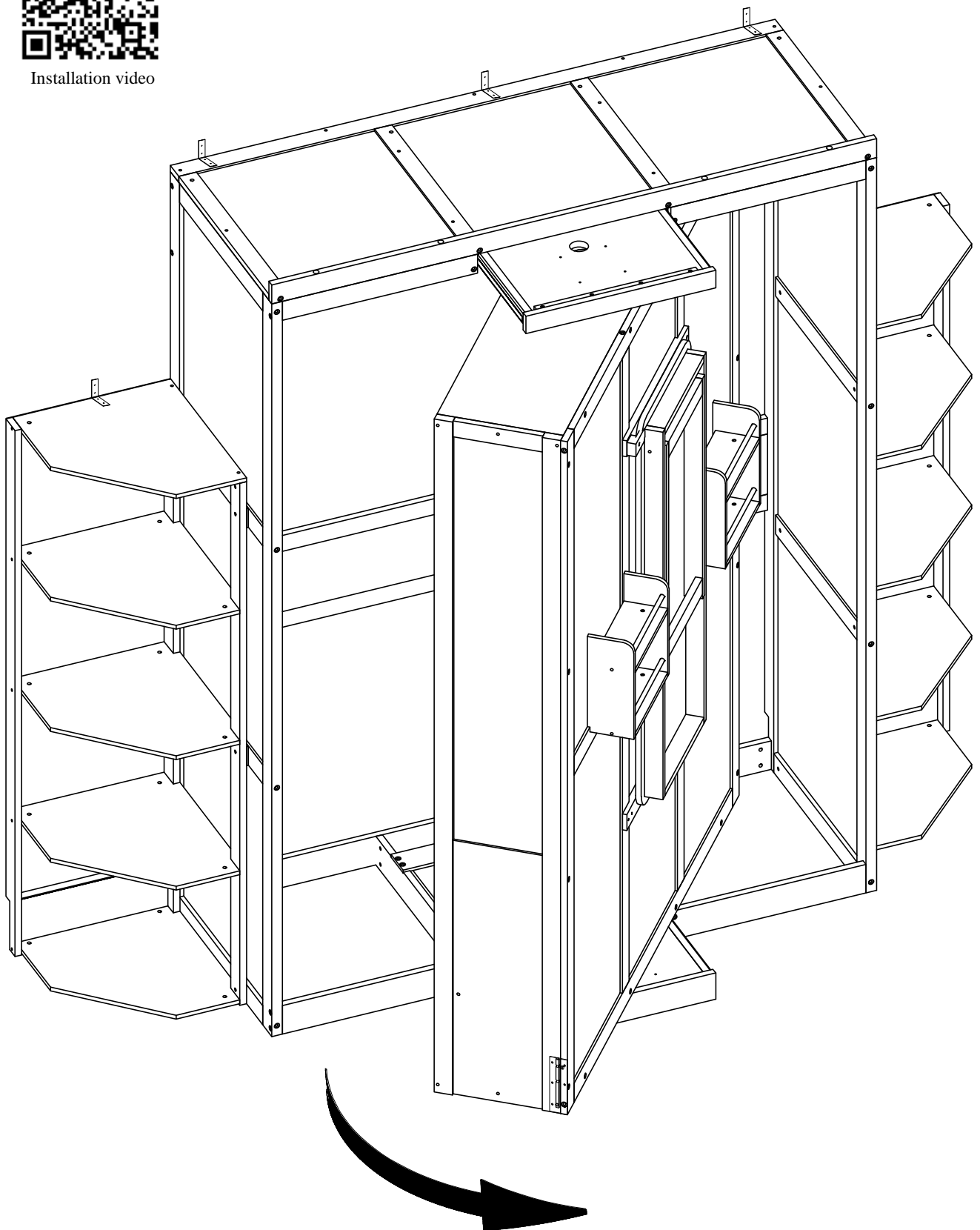
Installation video



## STEP-ÉTAPE-77



Installation video

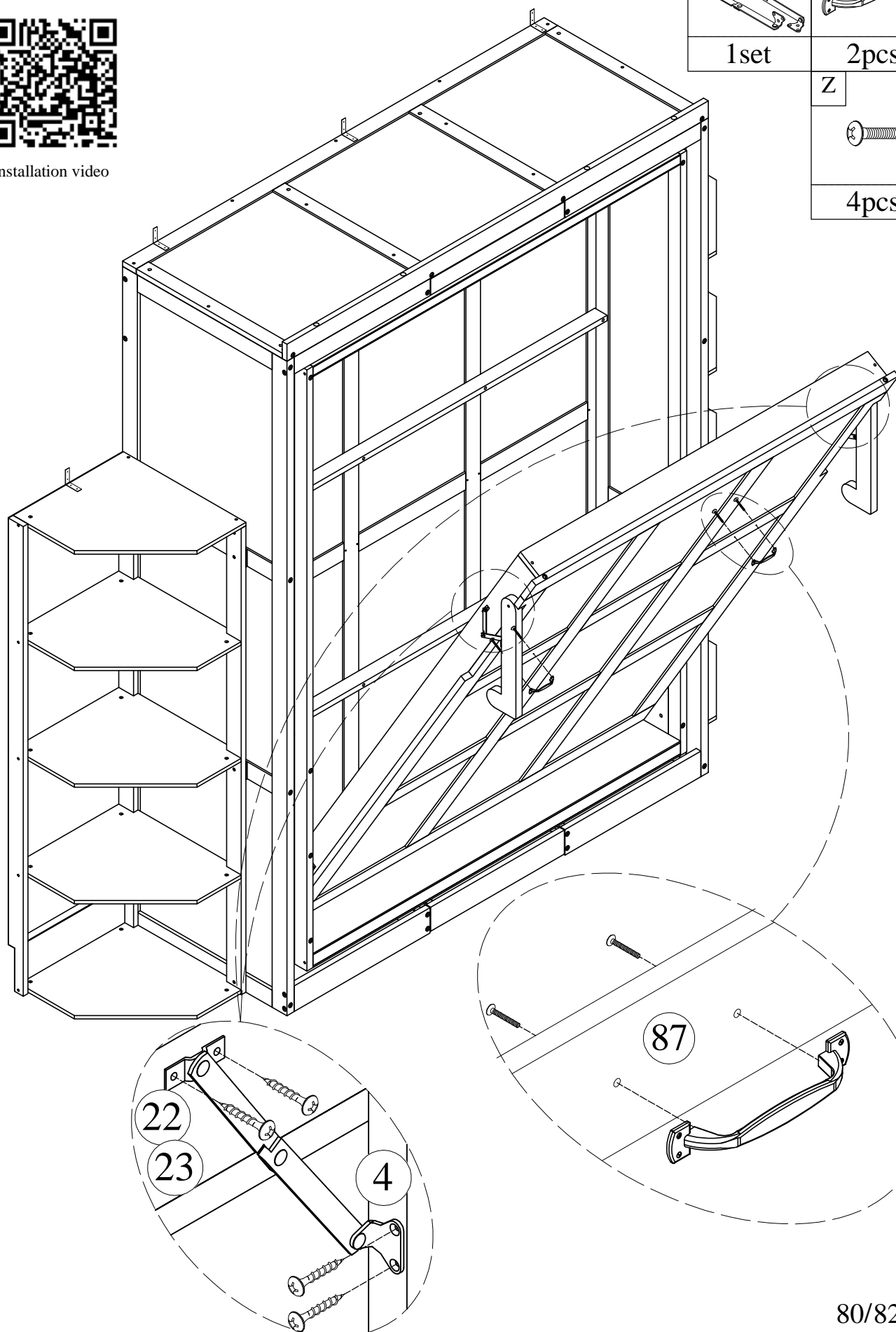


# STEP-ÉTAPE-78

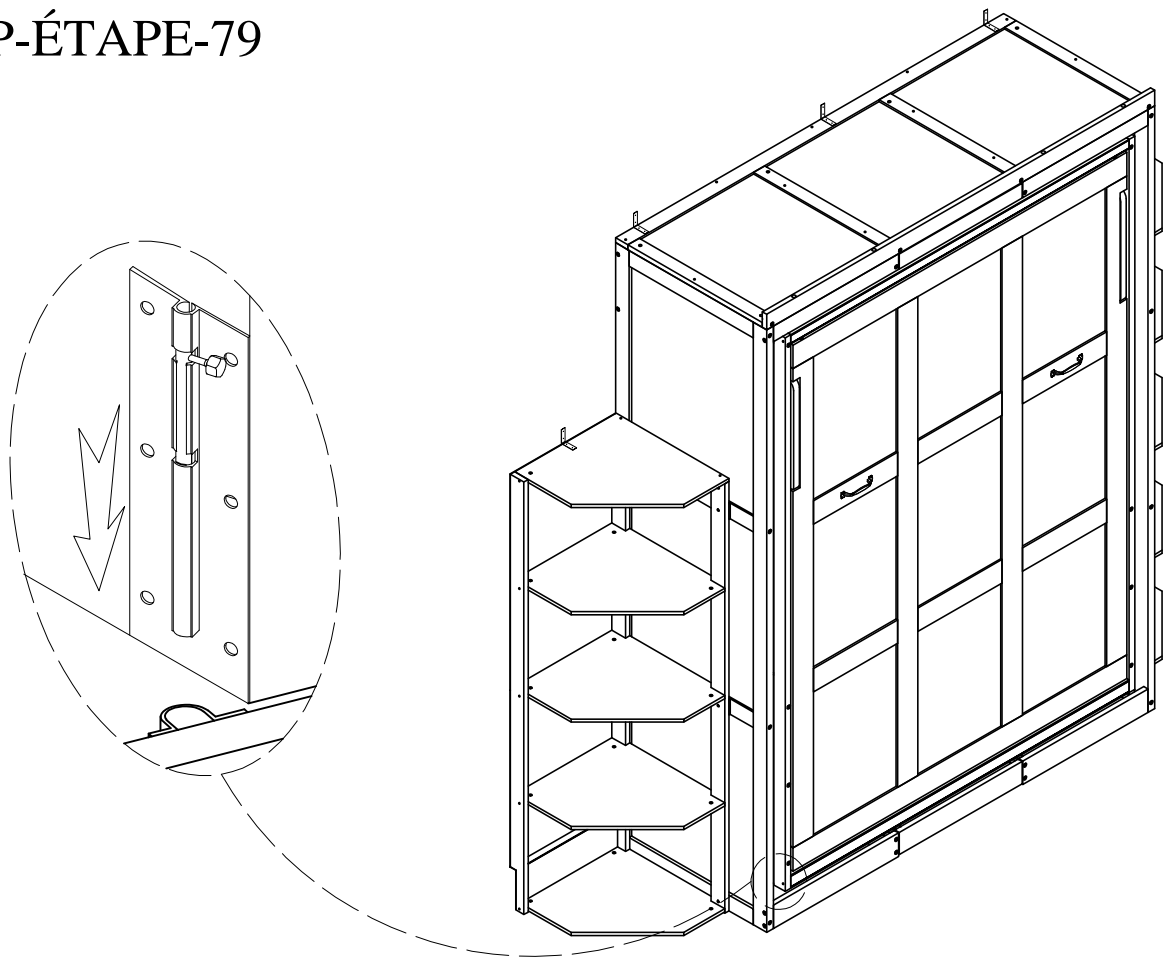


Installation video

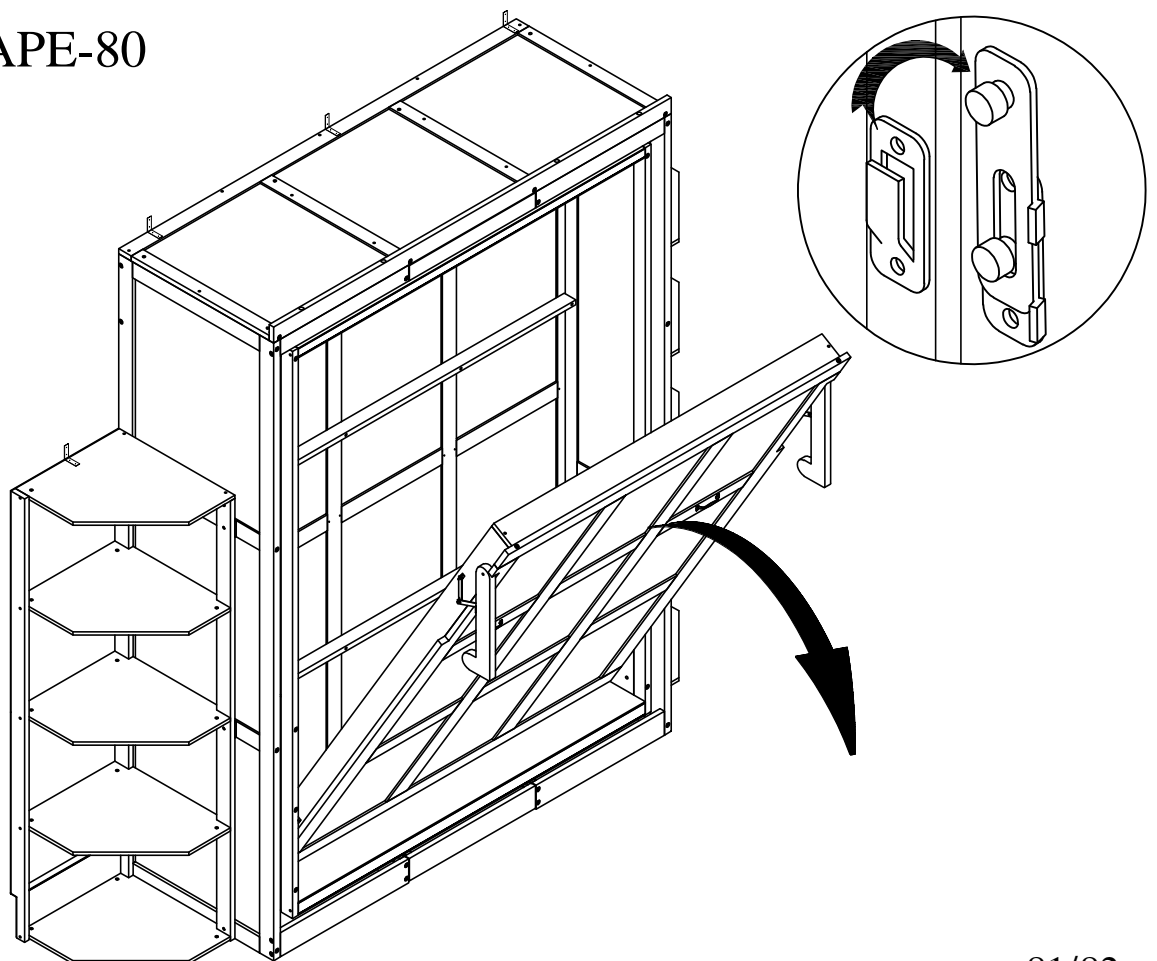
UA		Y	
	1set		2pcs
		Z	
			4pcs



## STEP-ÉTAPE-79



## STEP-ÉTAPE-80



## FINISH OPTION 2 OPTION DE FINITION 2

