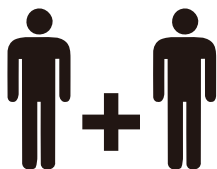


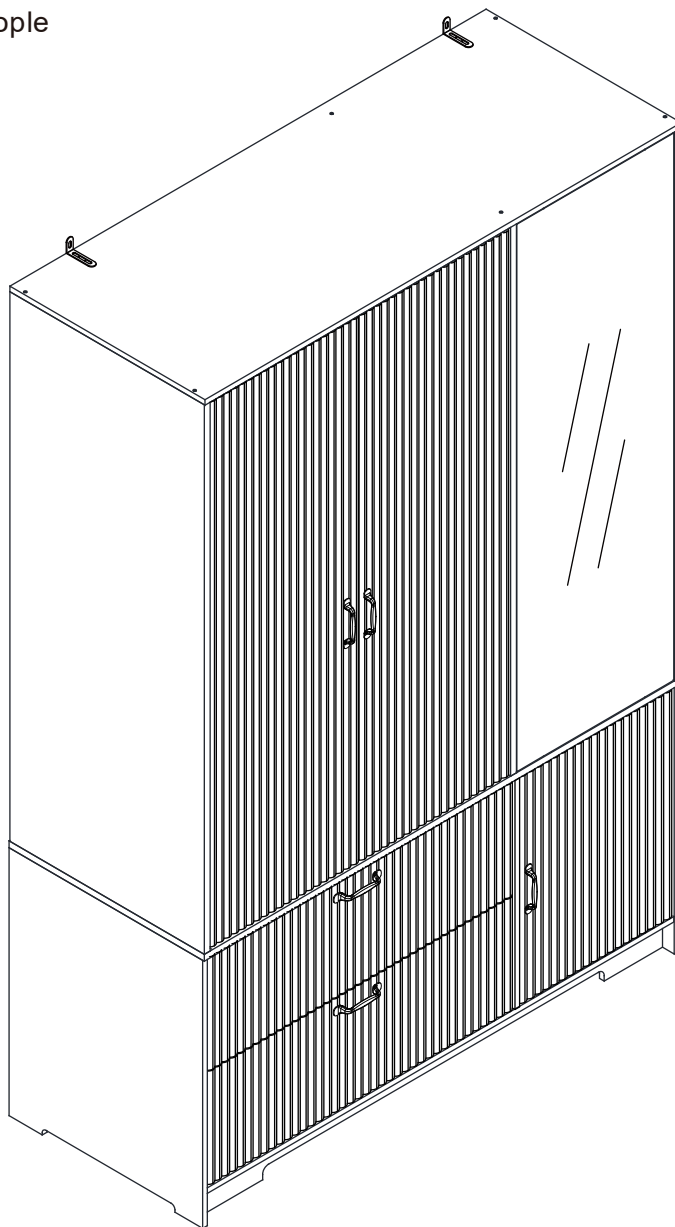
# DJYC2519

ASSEMBLY INTRODUCTION

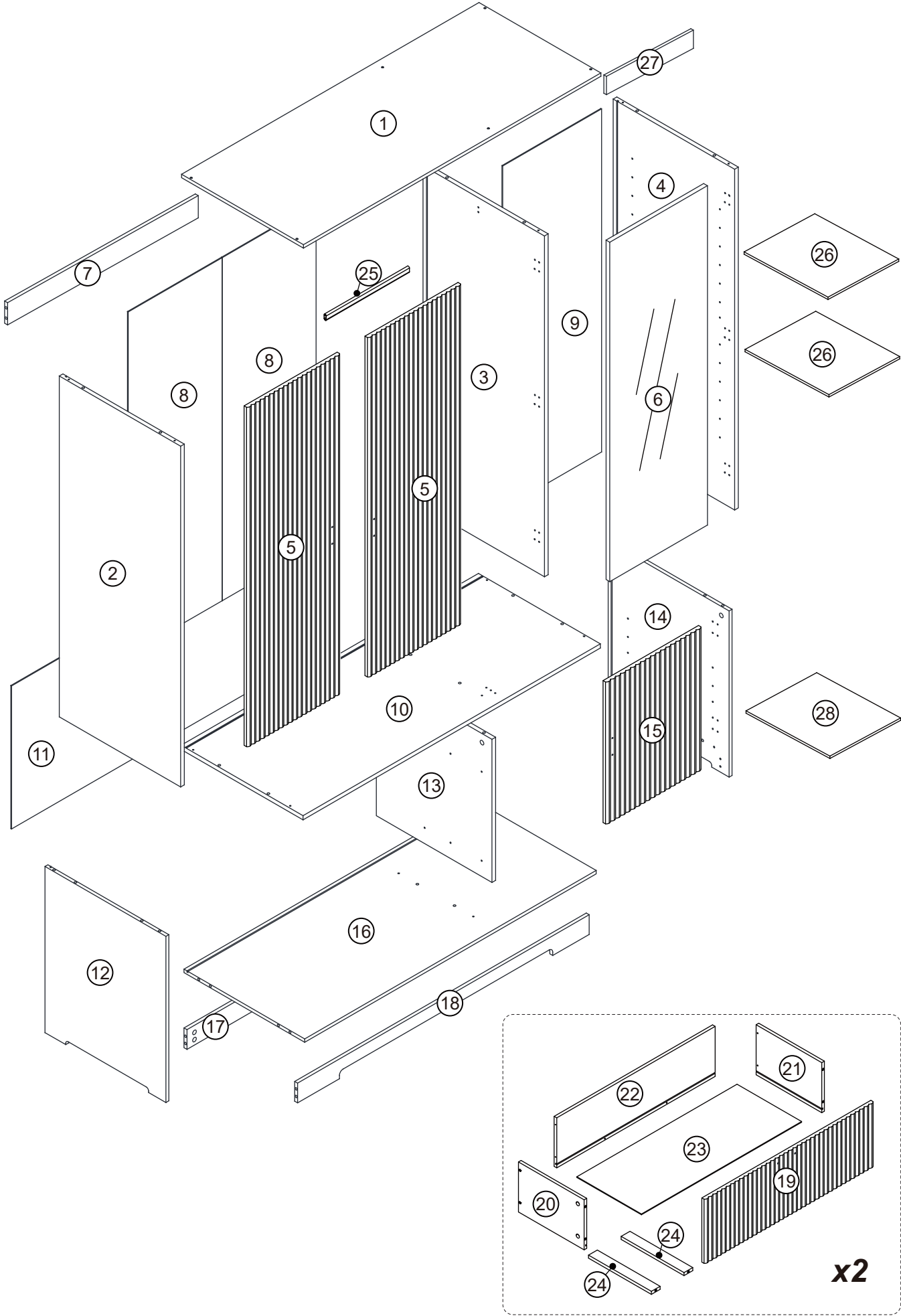
## Needed for Assembly:



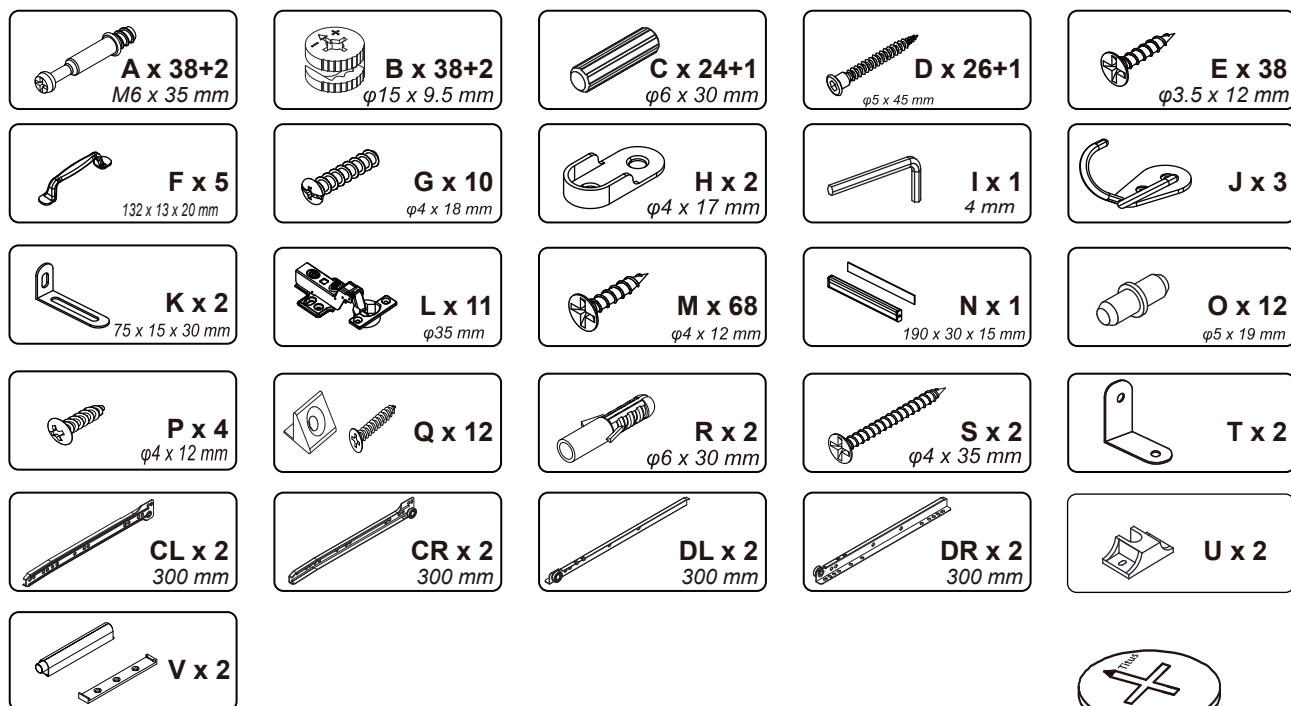
2 People



Exploded View



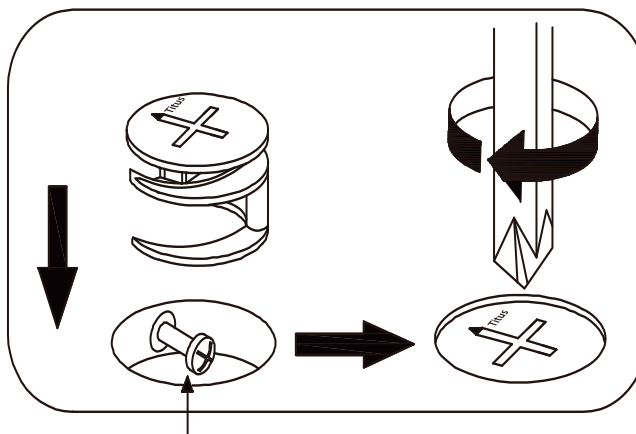
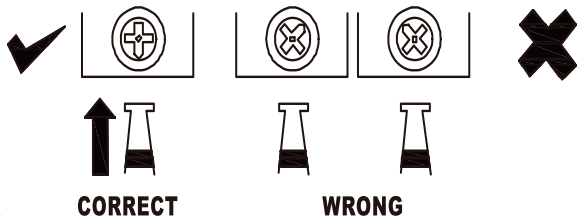
## Fittings



## CAM-LOCK



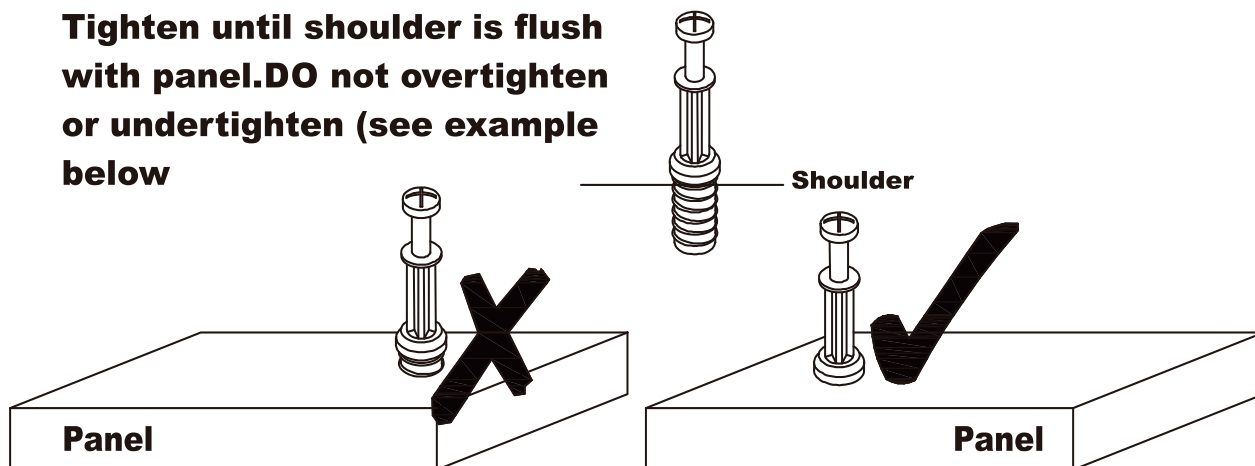
**WHEN FITTING CAMLOCK  
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING QUICKFIT  
TURN CLOCKWISE UNTIL SECURE**



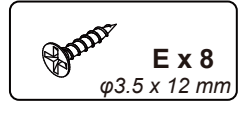
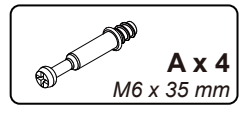
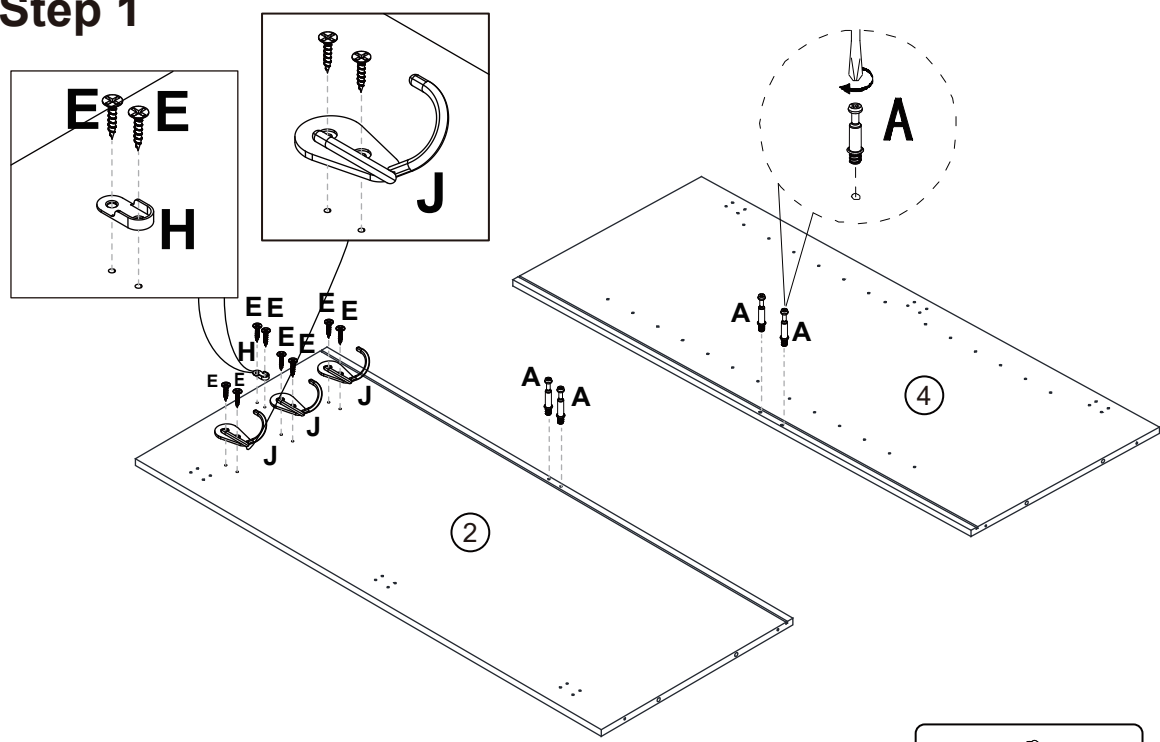
**Quickfit head needs to be in centre**

## QUICKFIT

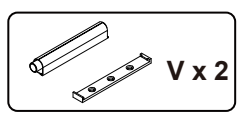
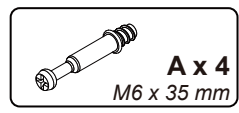
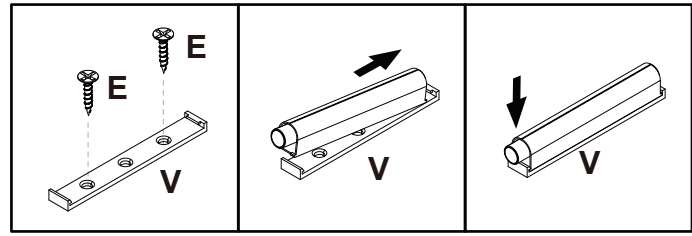
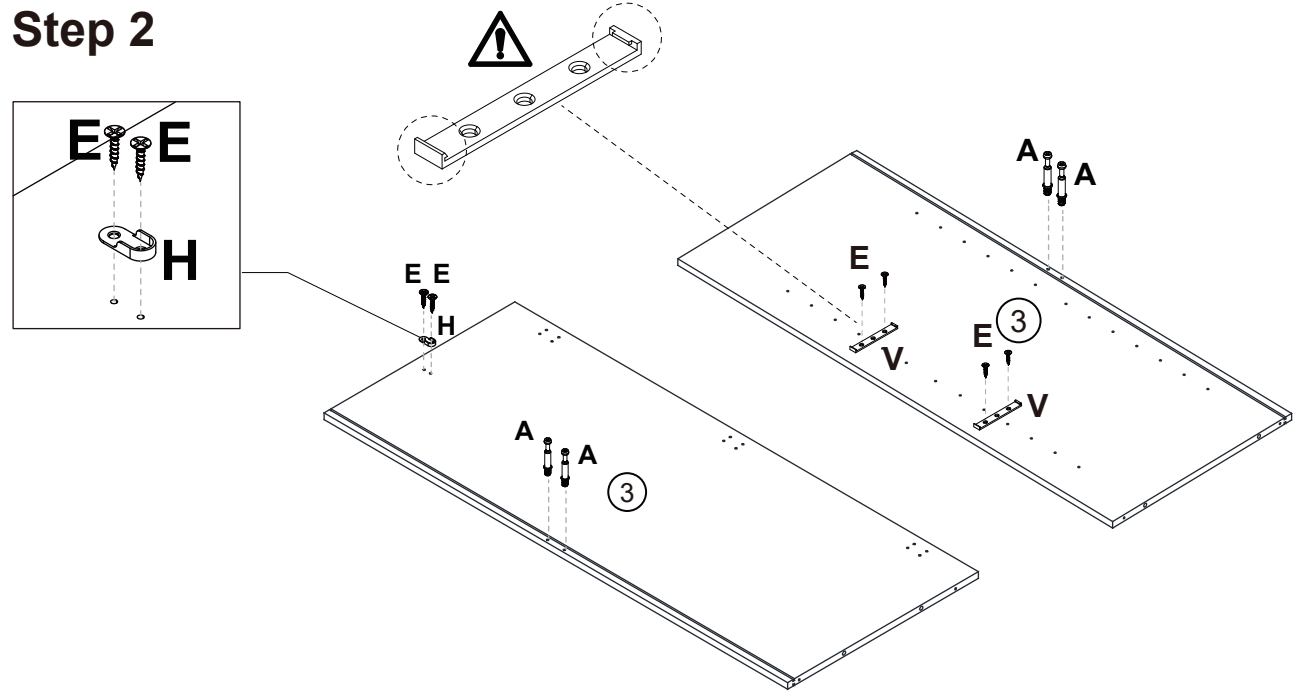
**Tighten until shoulder is flush  
with panel. DO not overtighten  
or undertighten (see example  
below)**



# Step 1

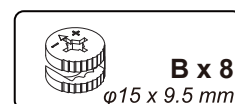
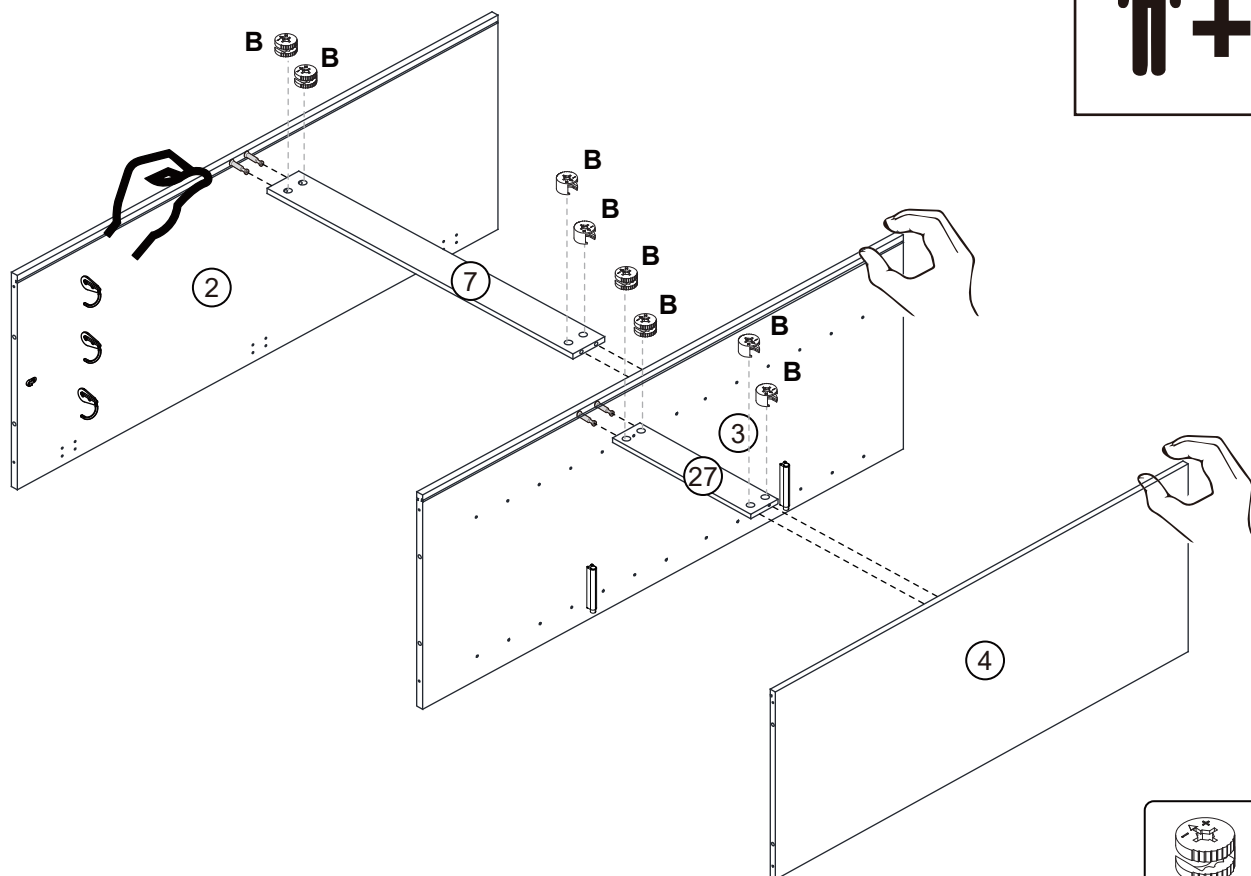
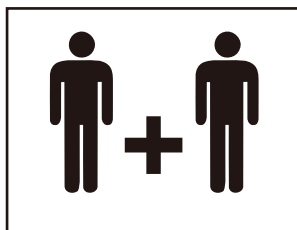


# Step 2

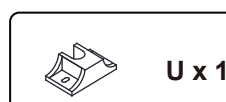
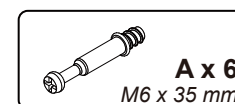
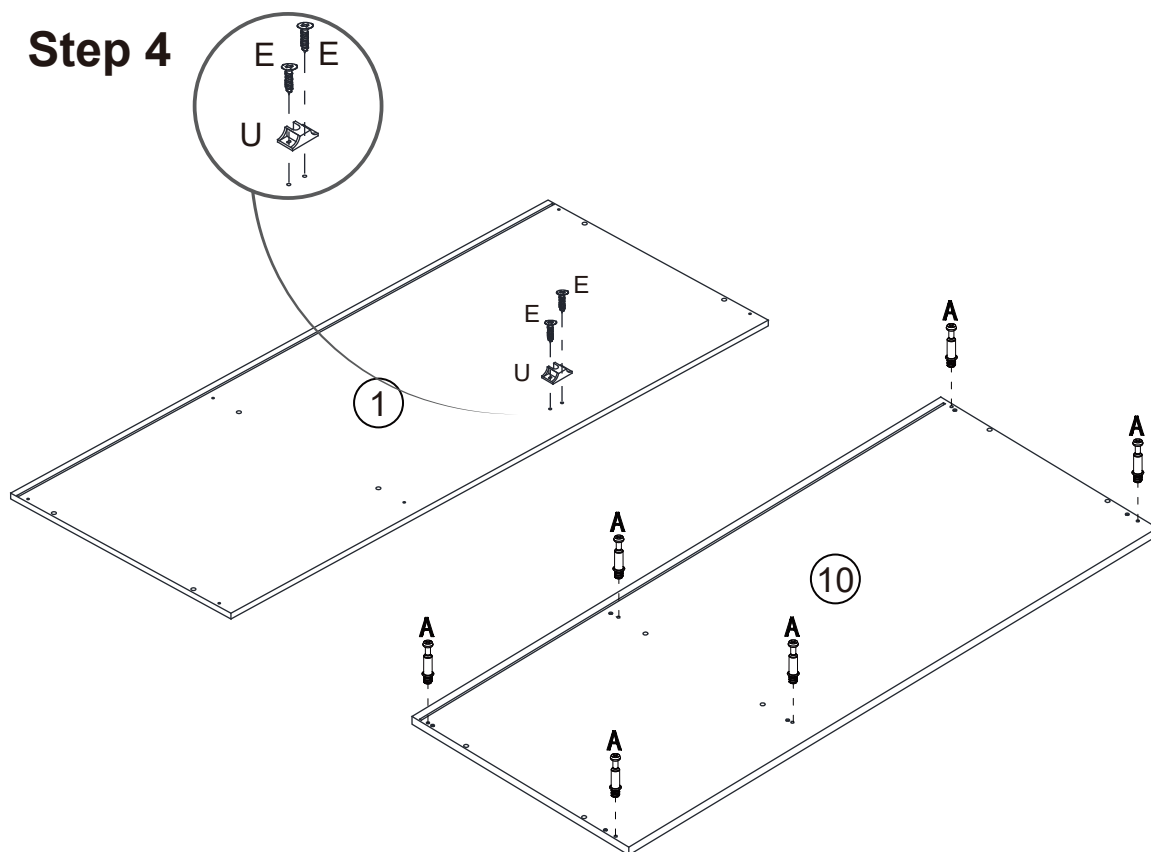




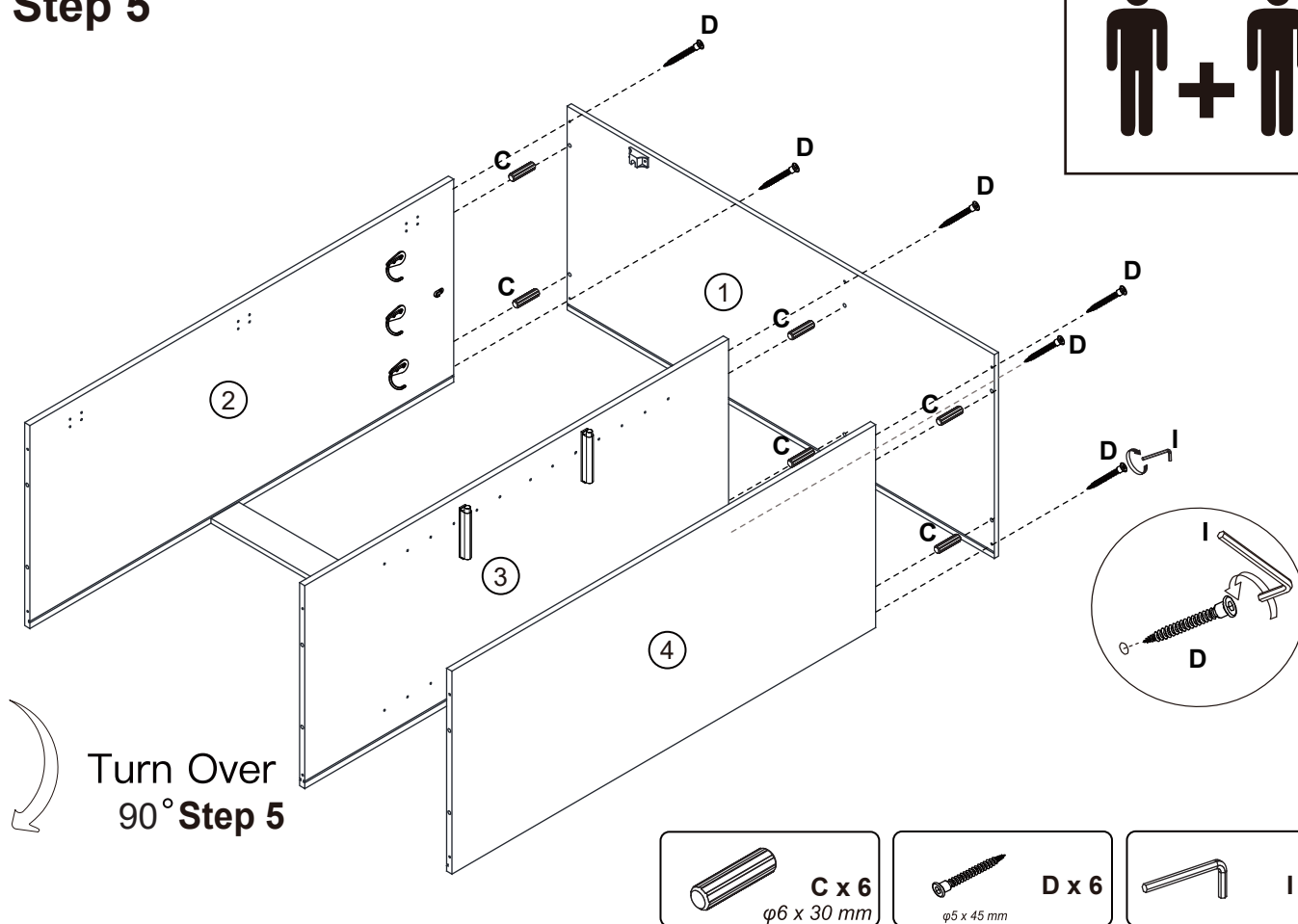
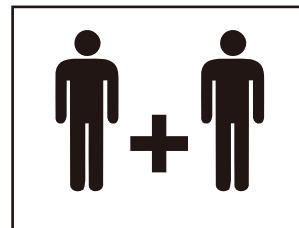
## Step 3



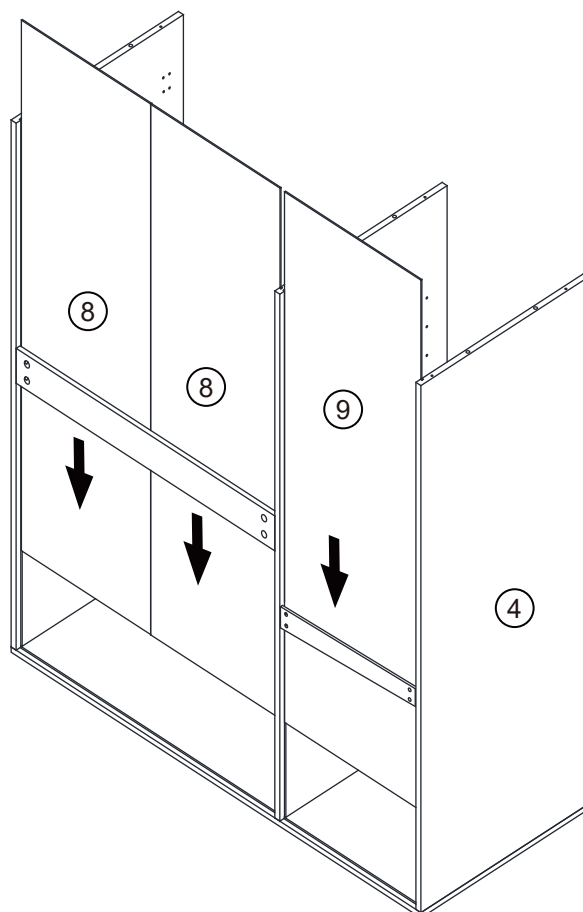
## Step 4



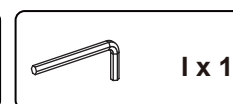
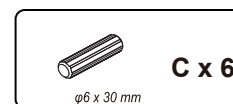
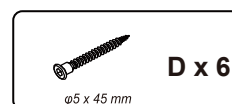
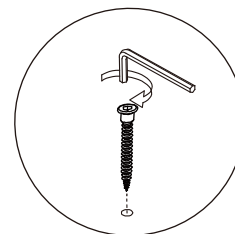
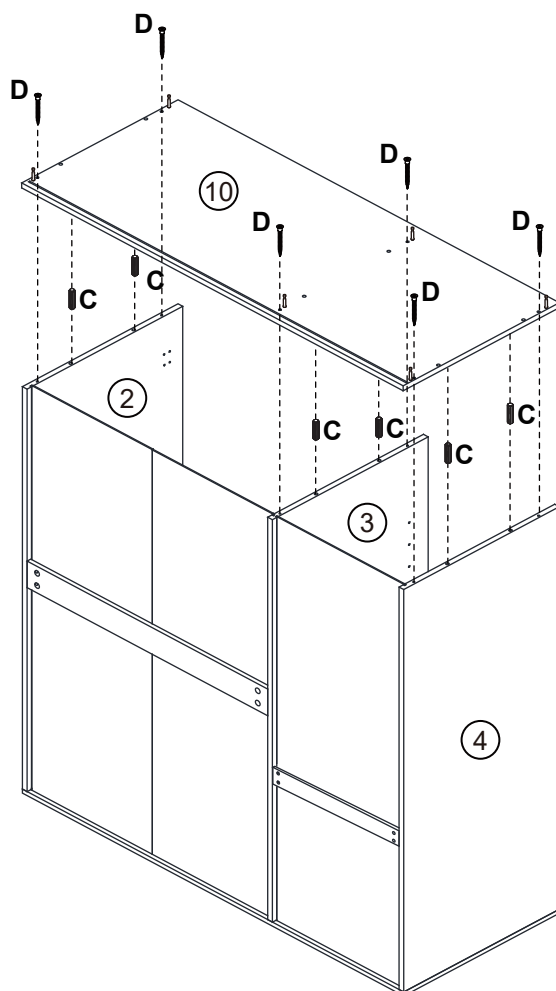
## Step 5



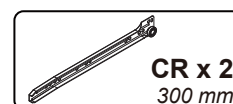
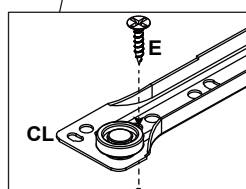
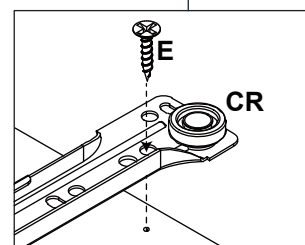
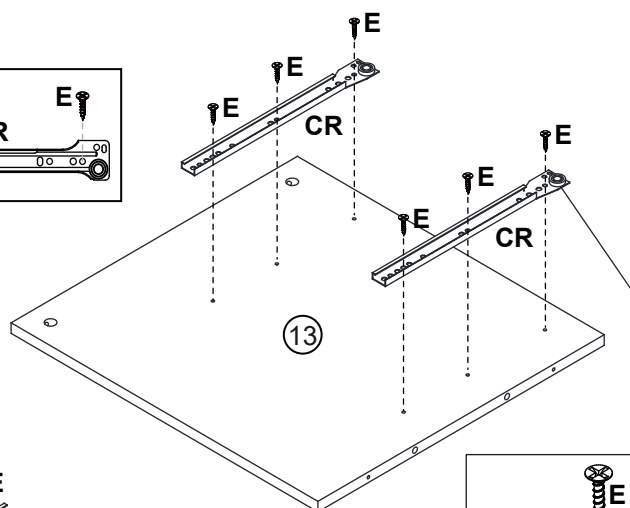
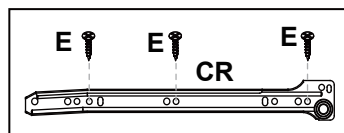
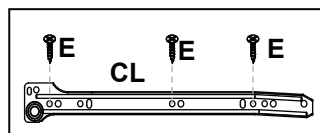
## Step 6



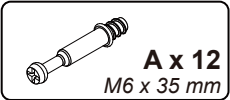
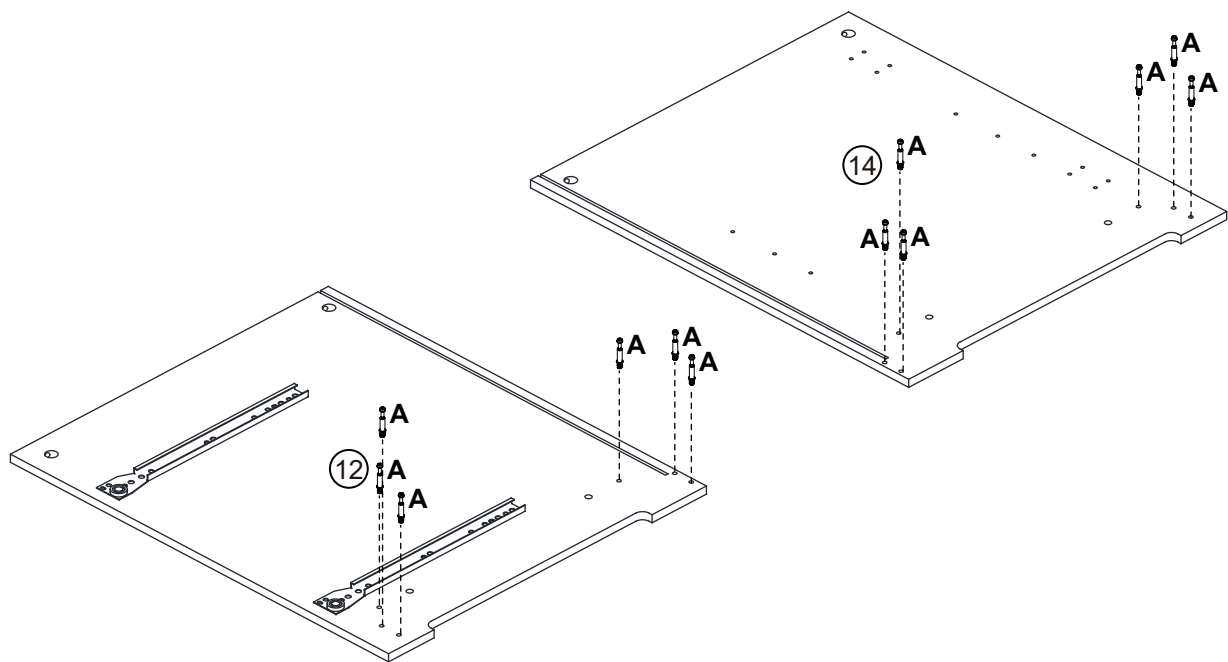
## Step 7



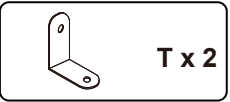
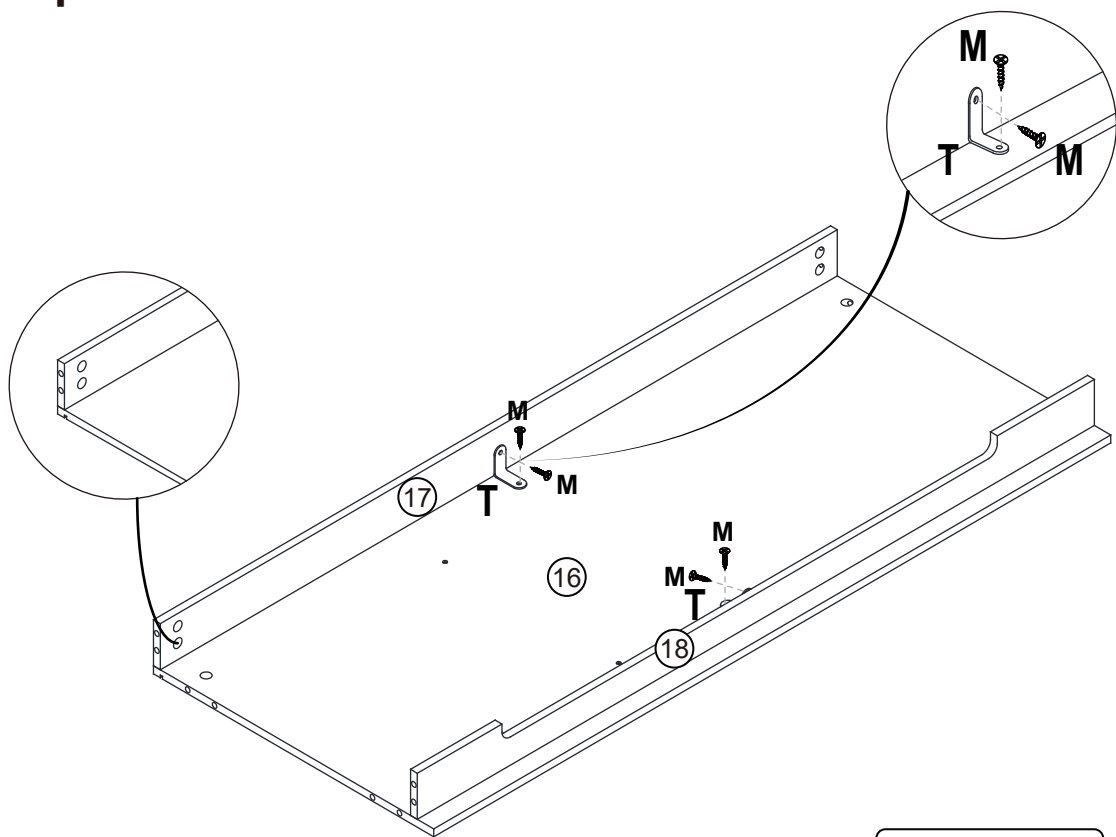
## Step 8



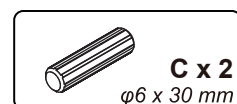
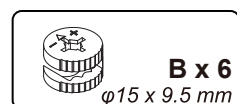
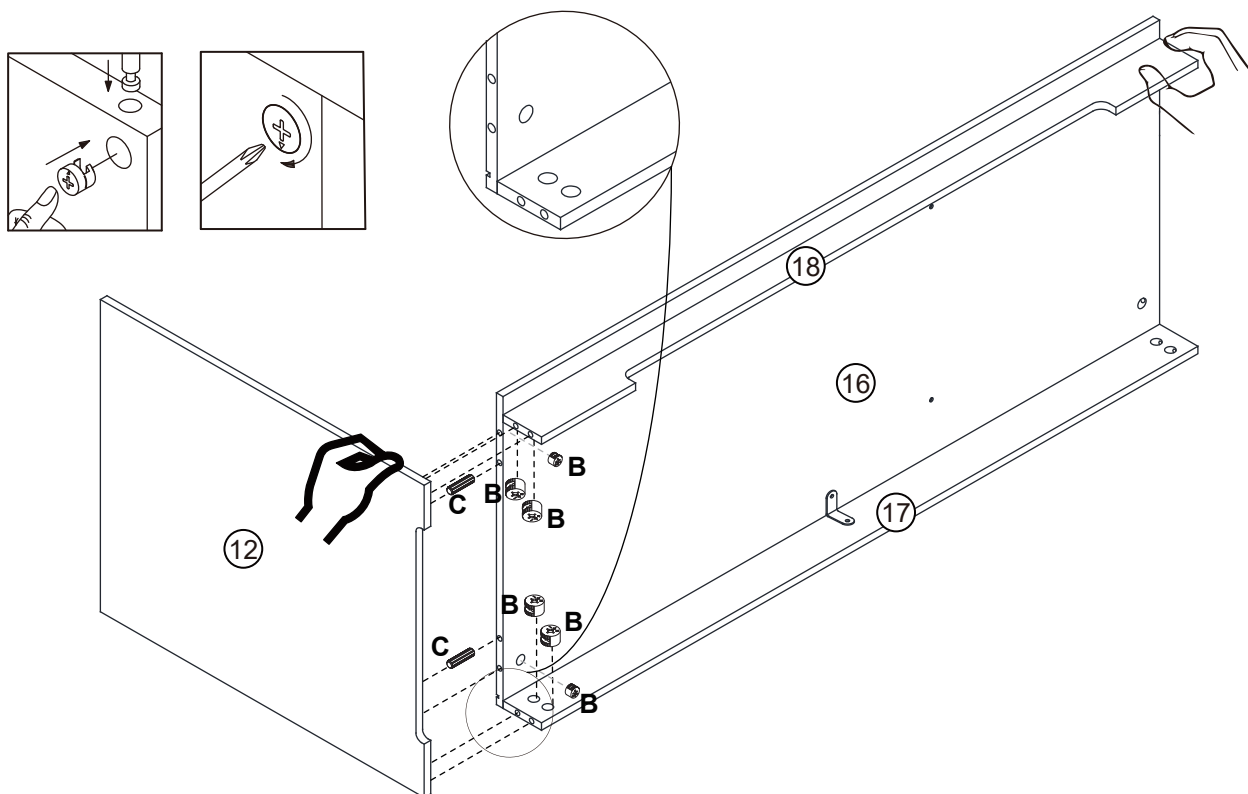
Step 9



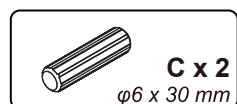
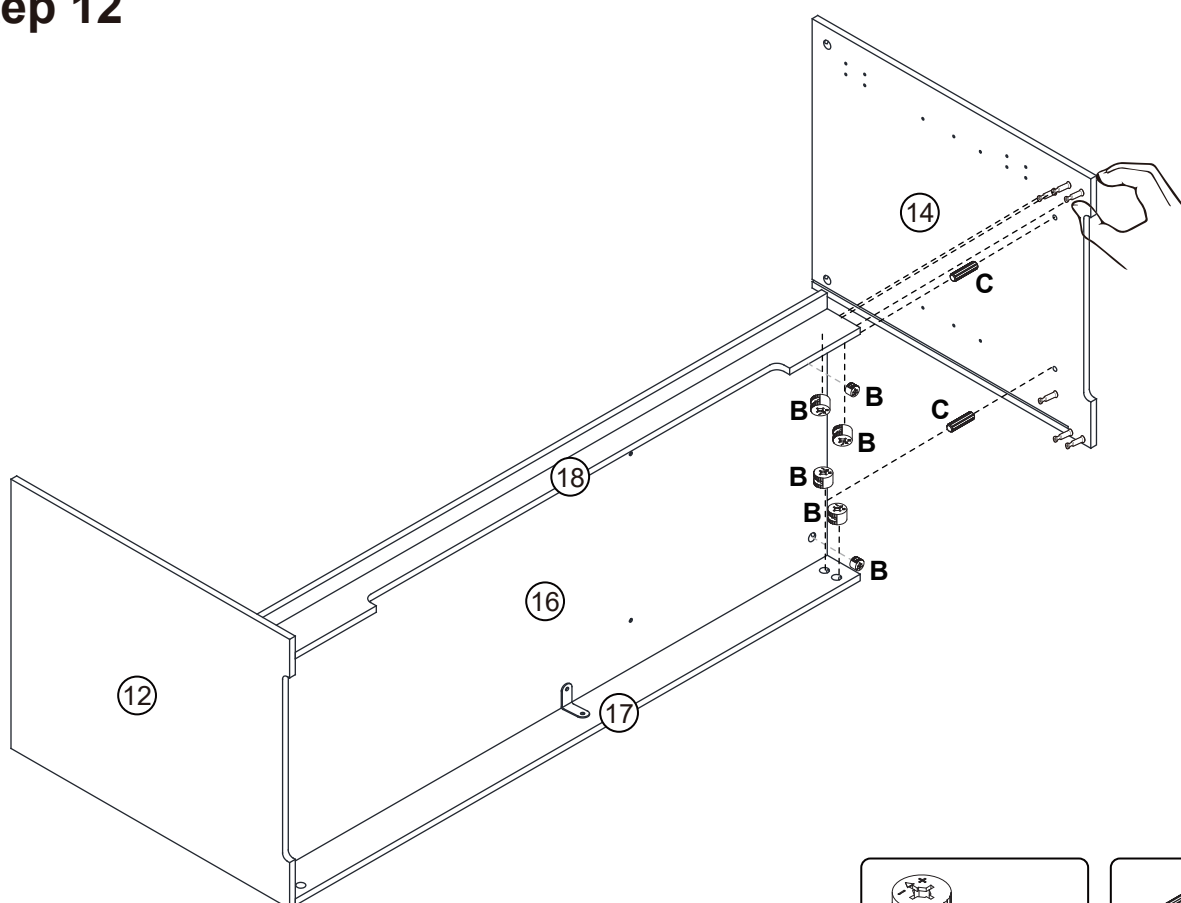
Step 10



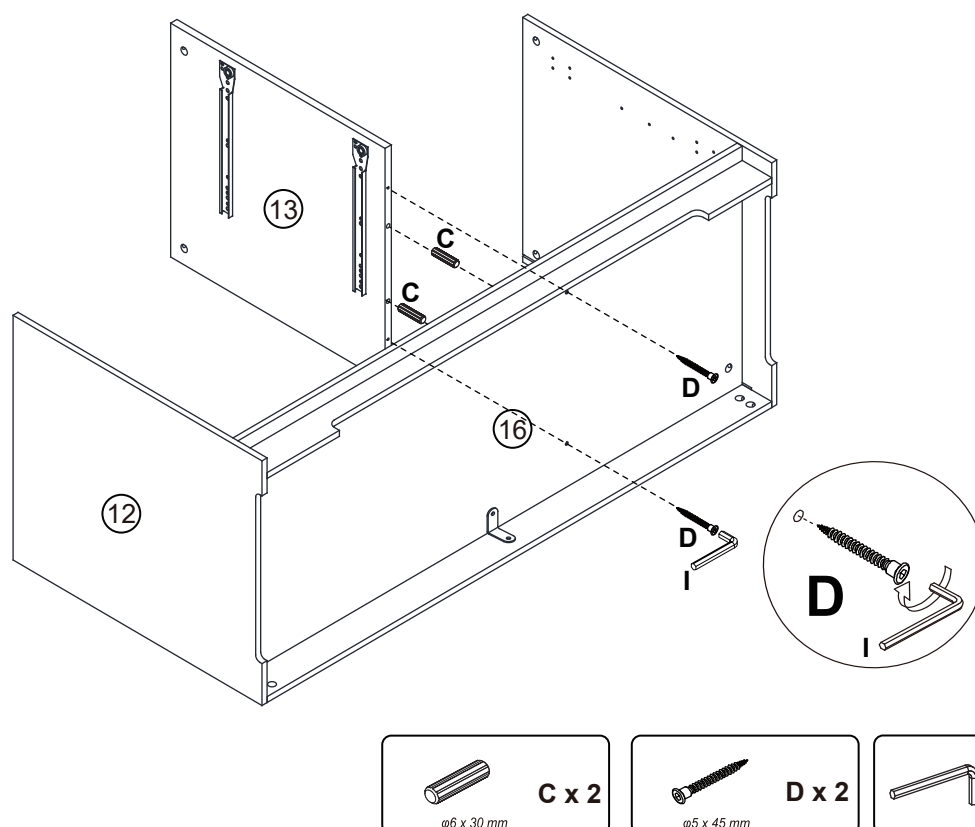
## Step 11



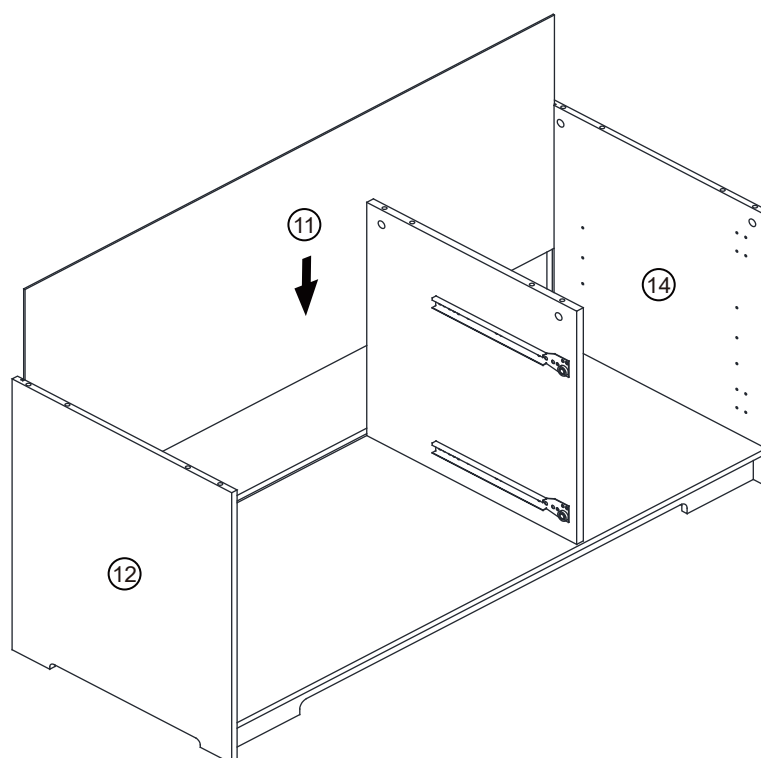
## Step 12



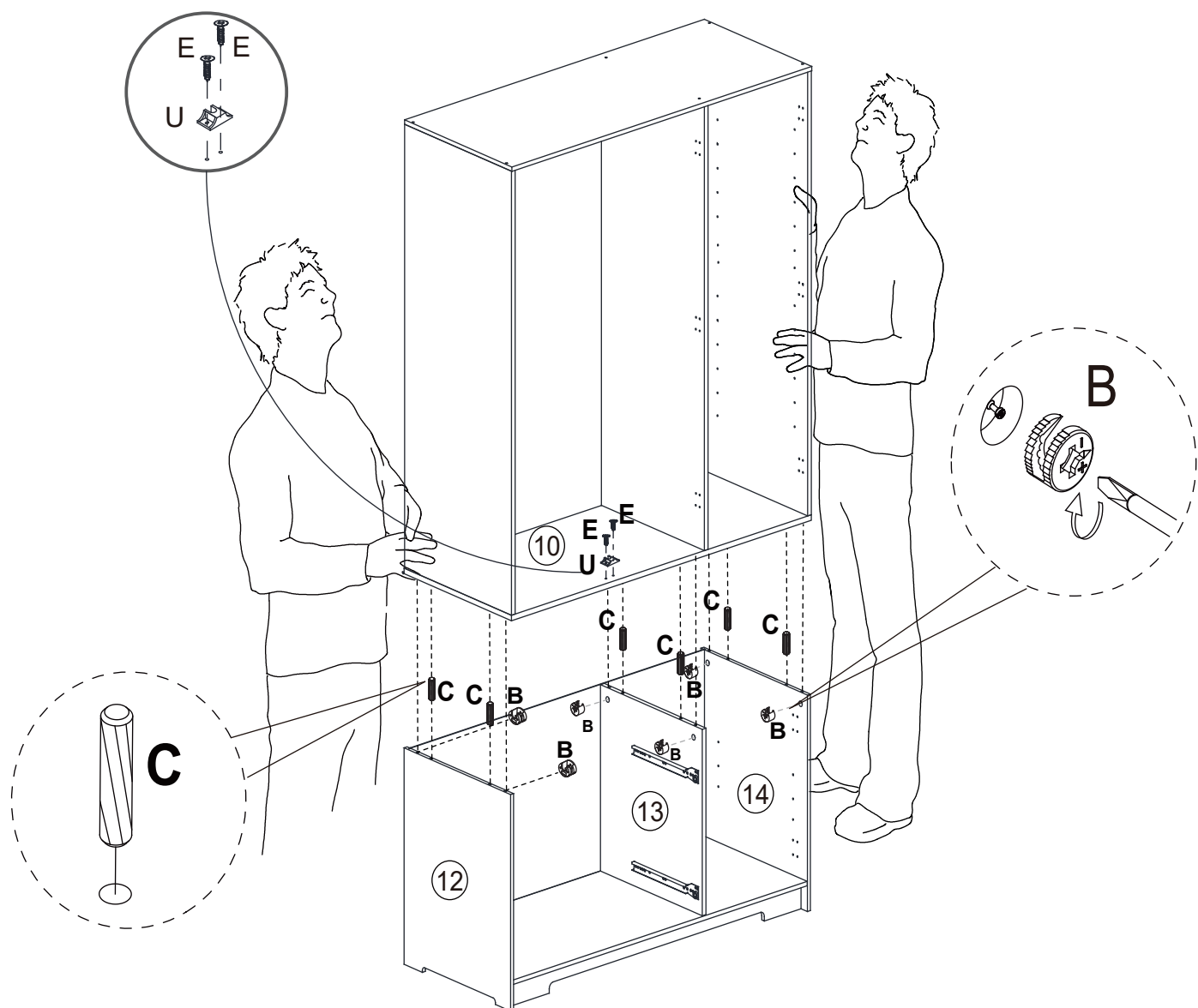
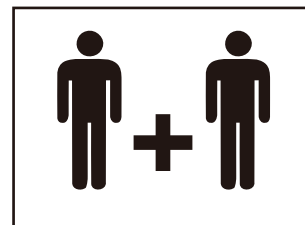
## Step 13







## Step 14

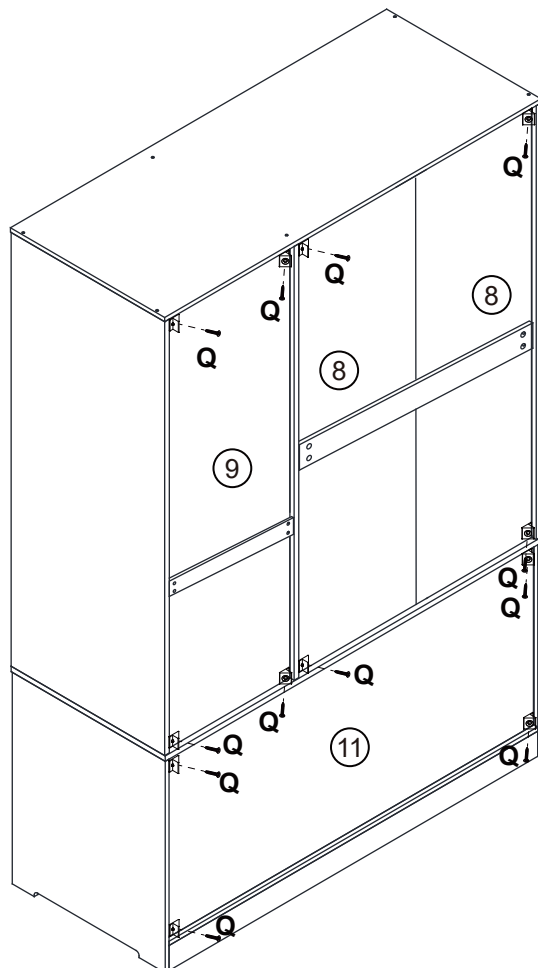


# Step 15



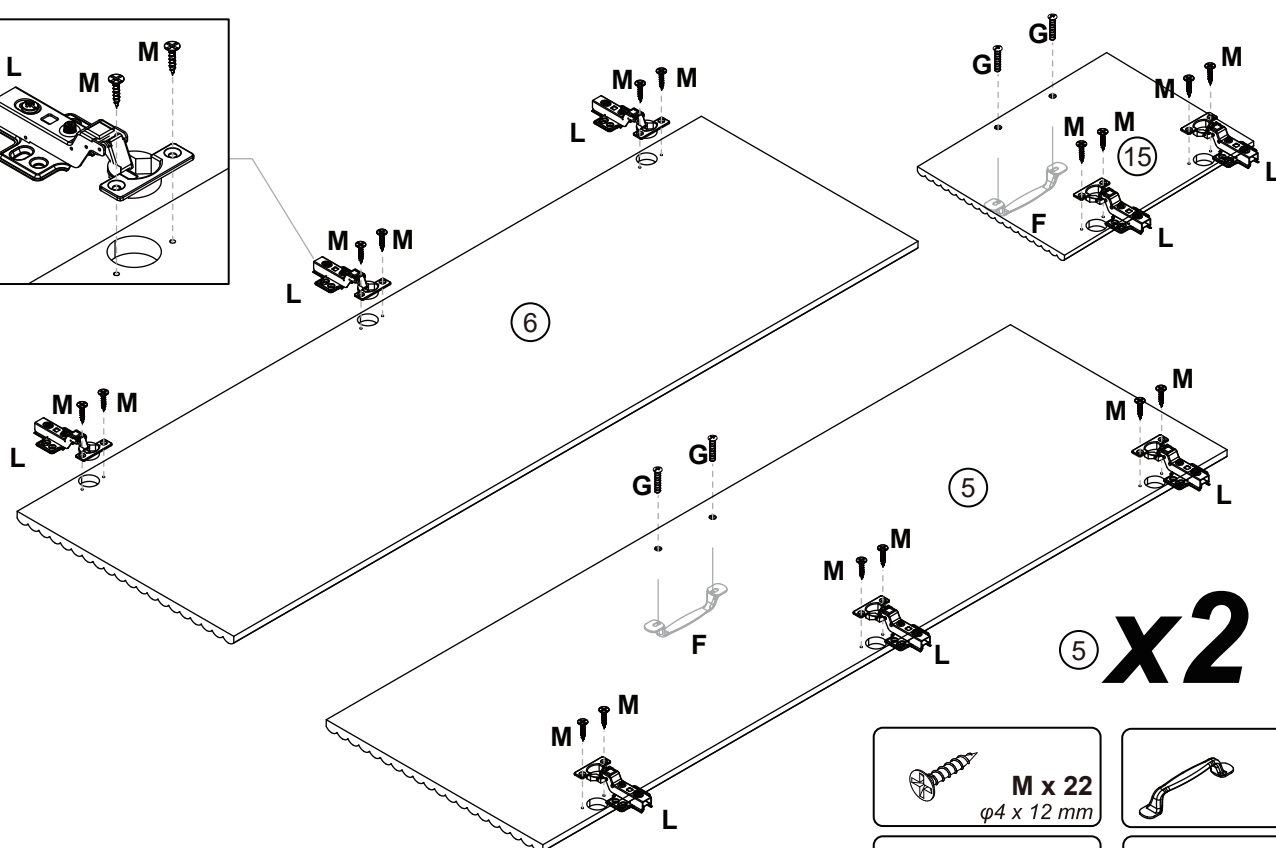
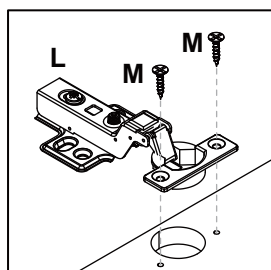
	<b>U x 1</b>		<b>E x 2</b> φ3.5 x 12 mm
	<b>B x 6</b> φ15 x 9.5 mm		<b>C x 6</b> φ6 x 30 mm

## Step 16





 **Q x 12**

## Step 17



 **M x 22**  
 $\phi 4 \times 12 \text{ mm}$

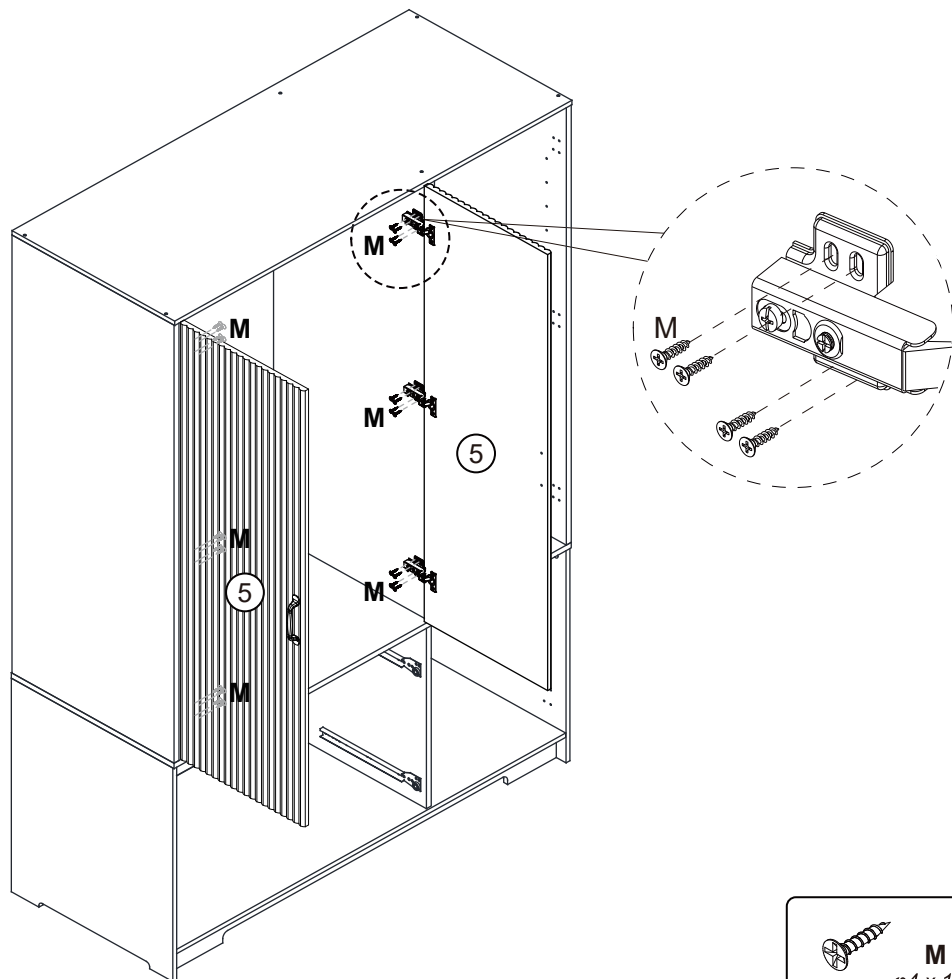
 **F x 3**

 **G x 6**

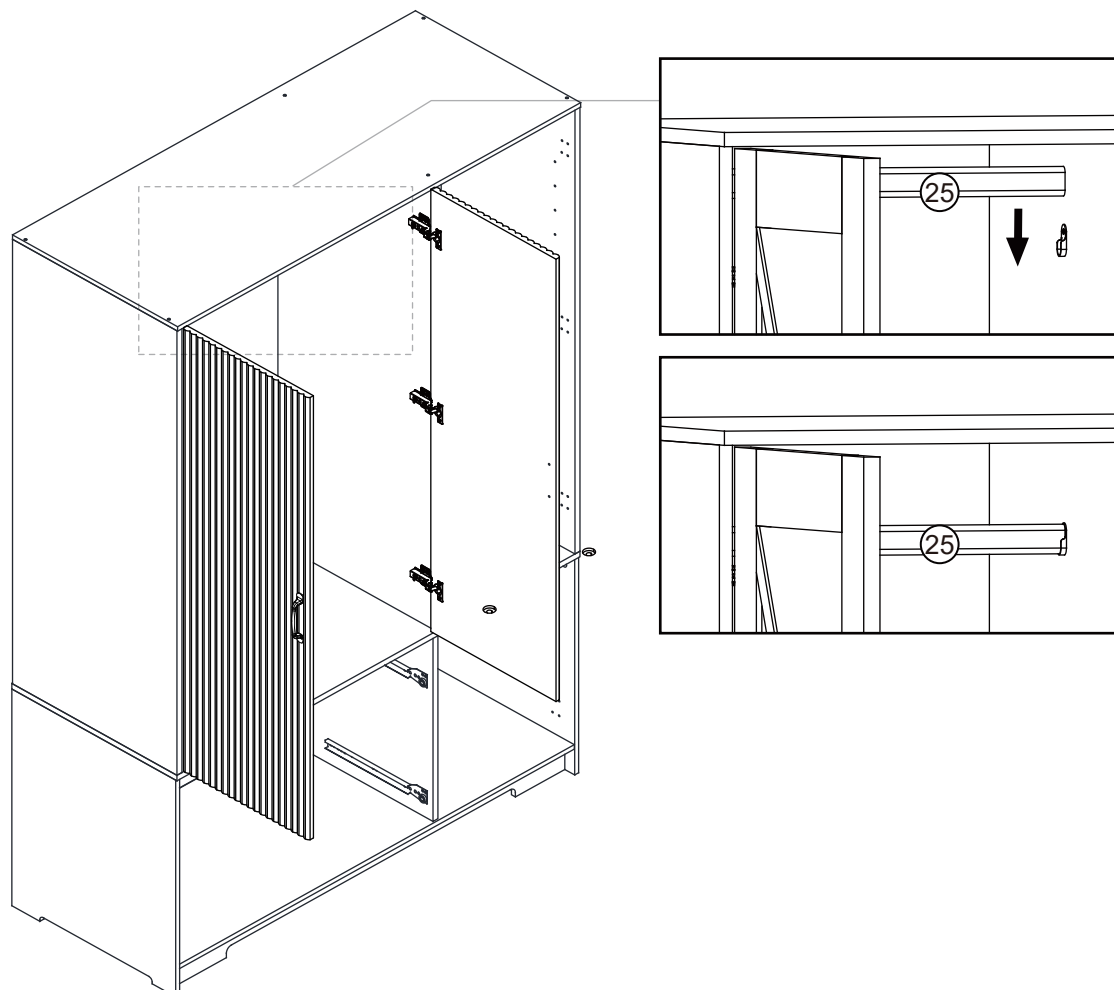
 **L x 11**



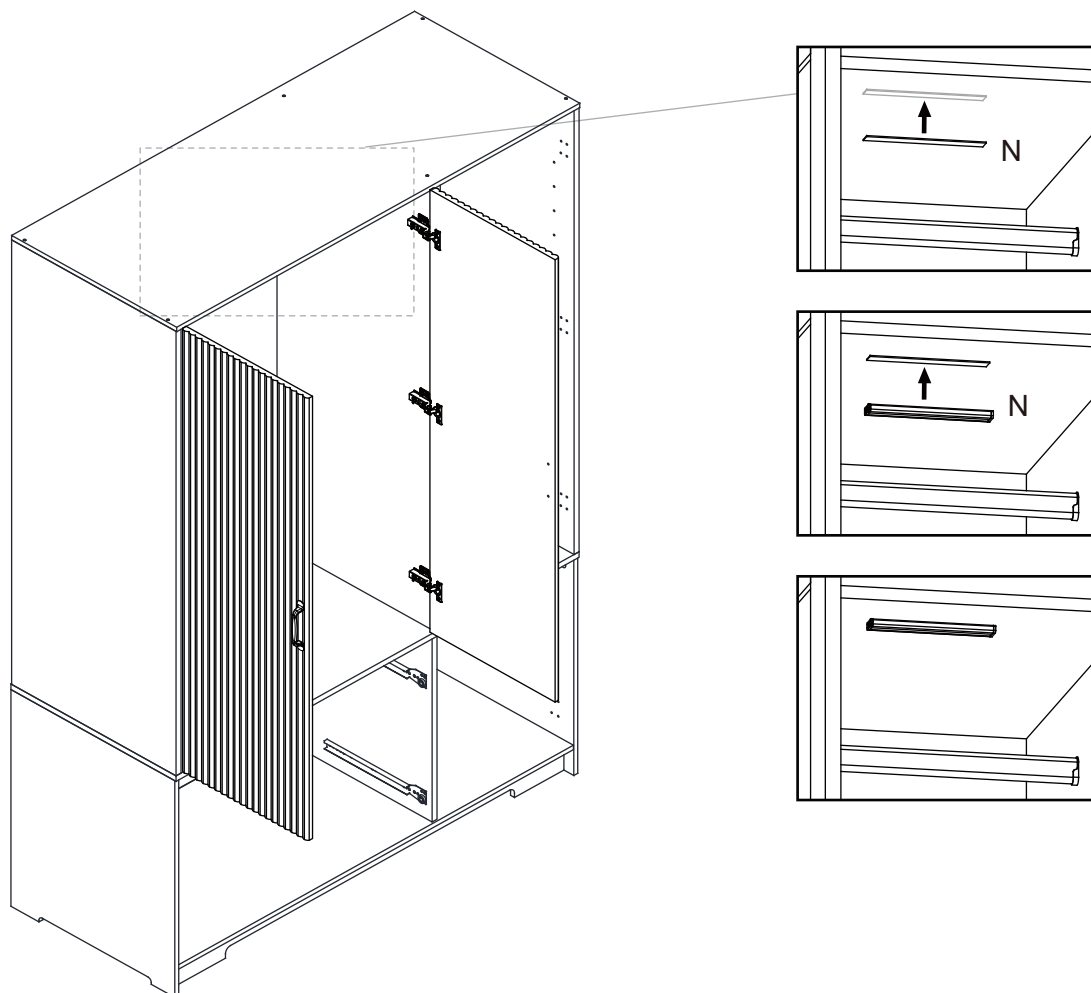
## Step 18



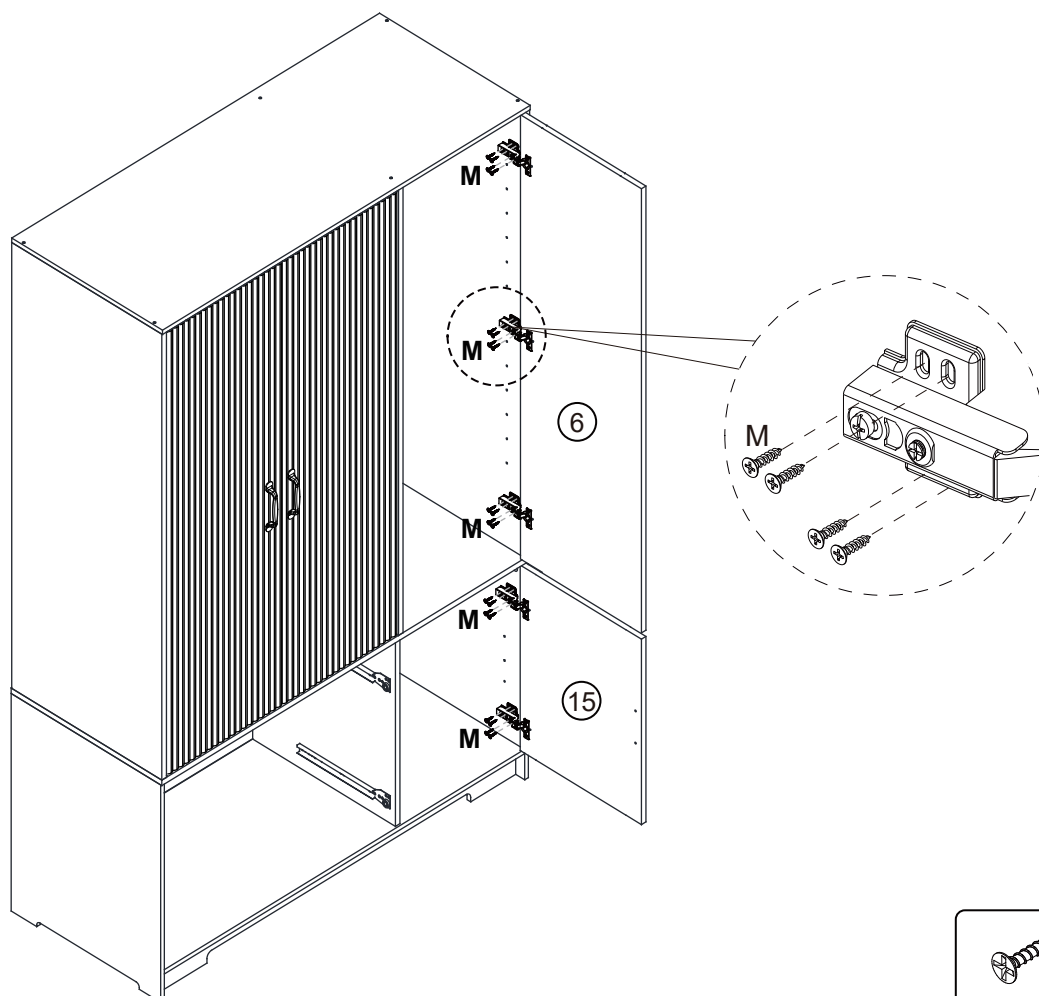
## Step 19



## Step 20

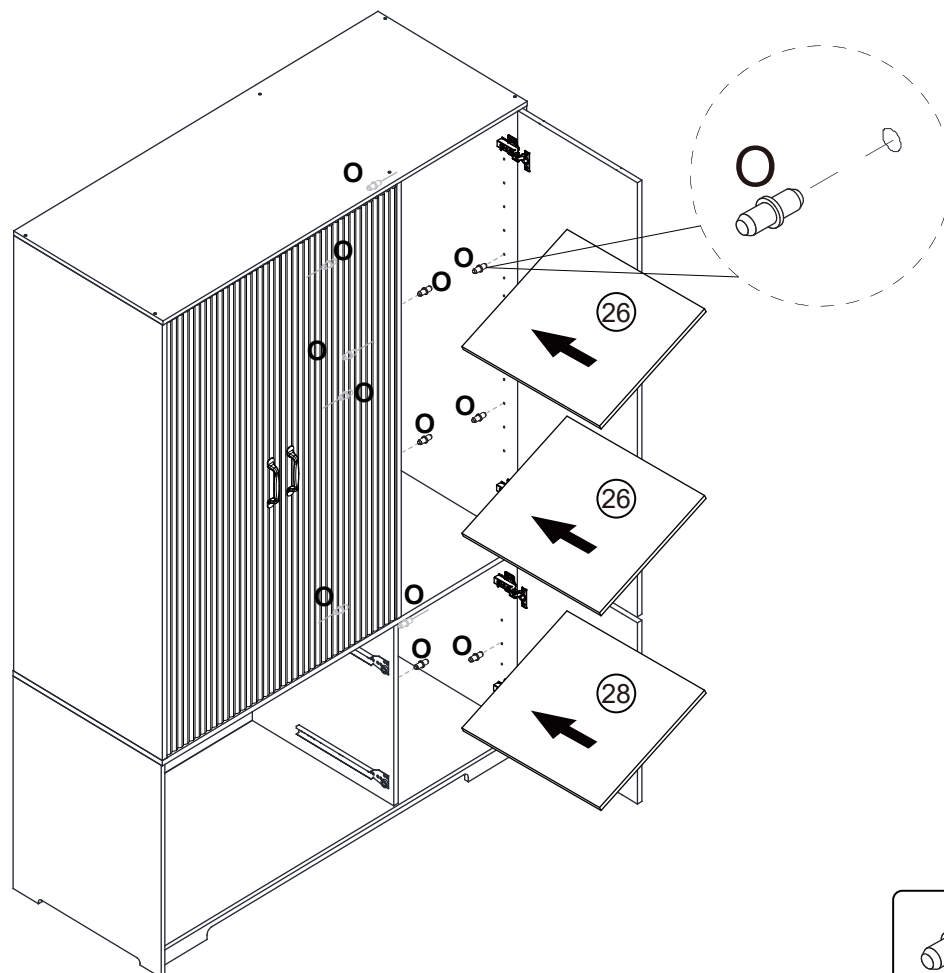


## Step 21



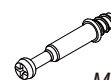
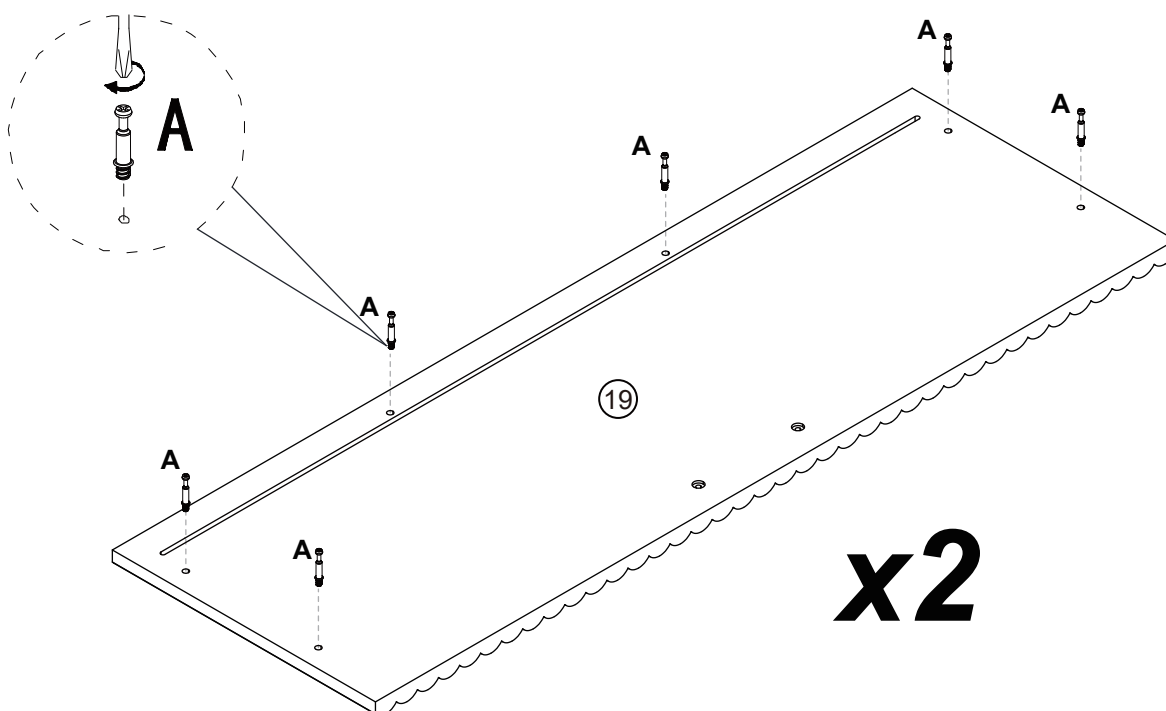
**M x 20**  
φ4 x 12 mm

## Step 22



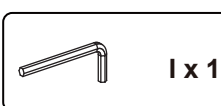
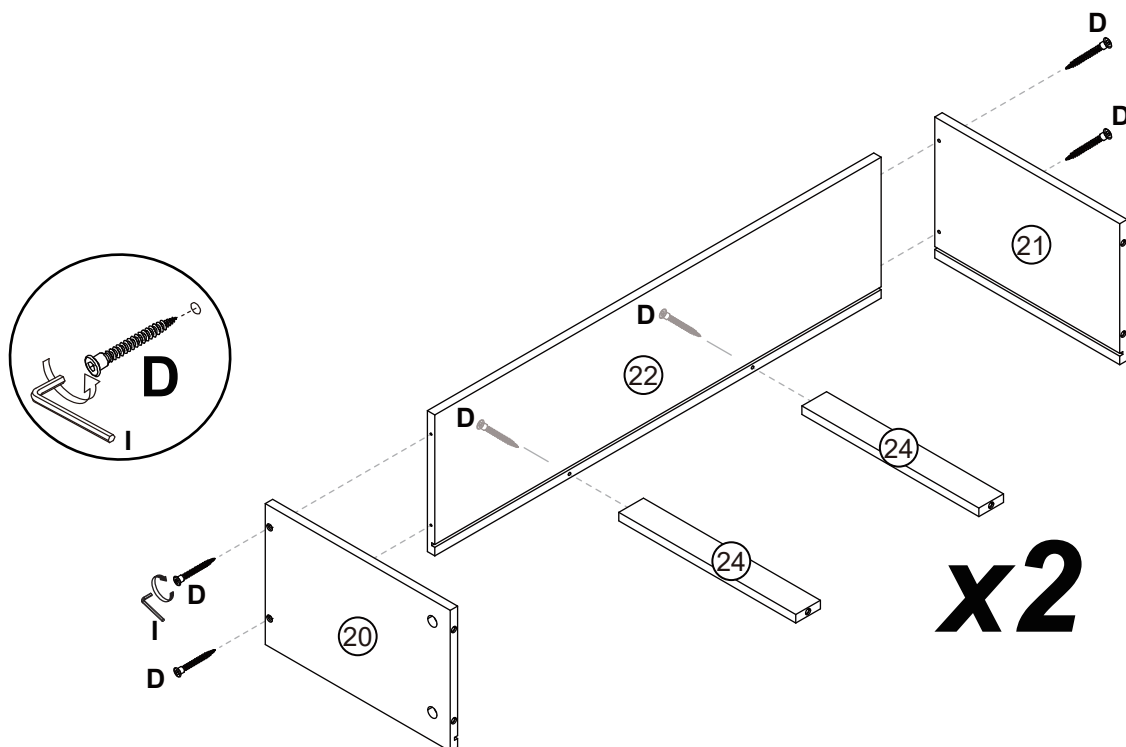
O x 12

## Step 23

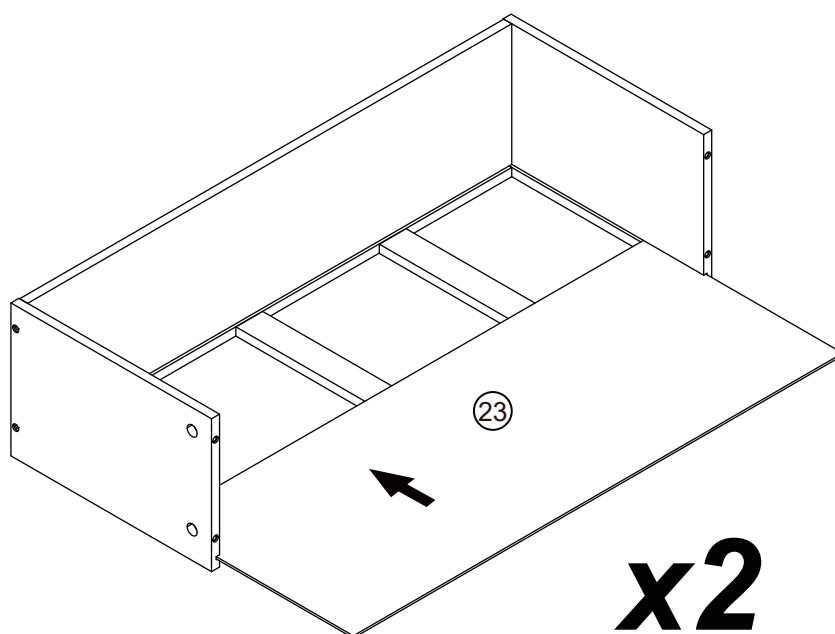


A x 12  
M6 x 35 mm

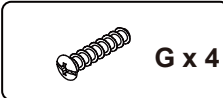
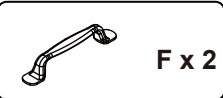
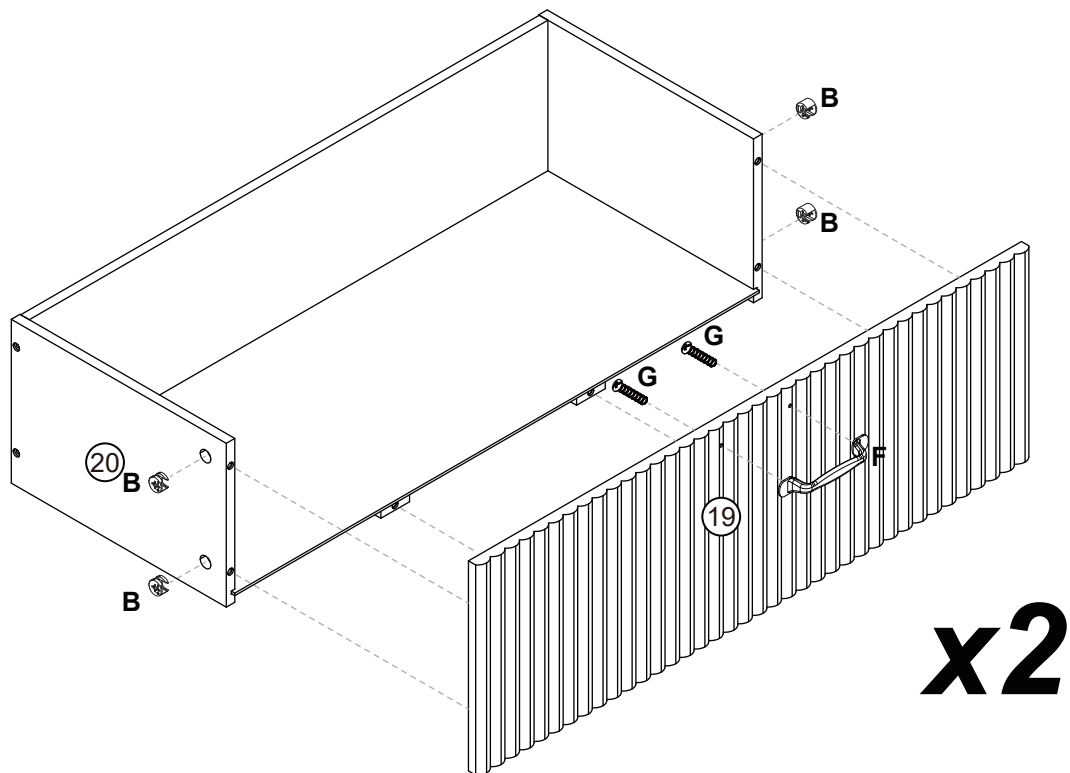
## Step 24



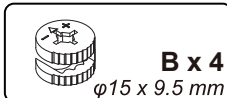
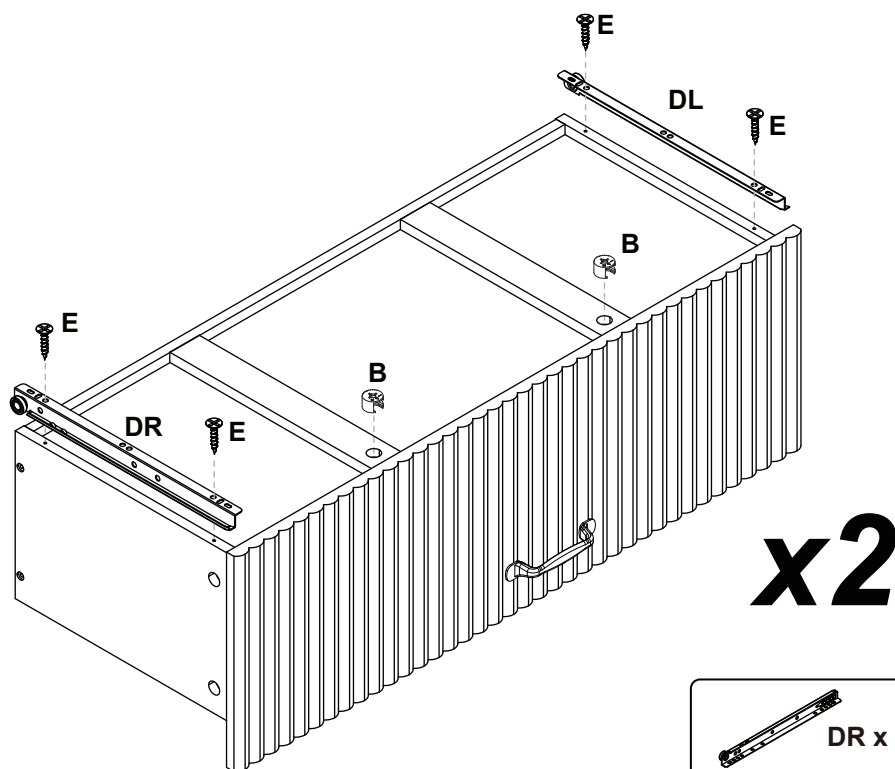
## Step 25



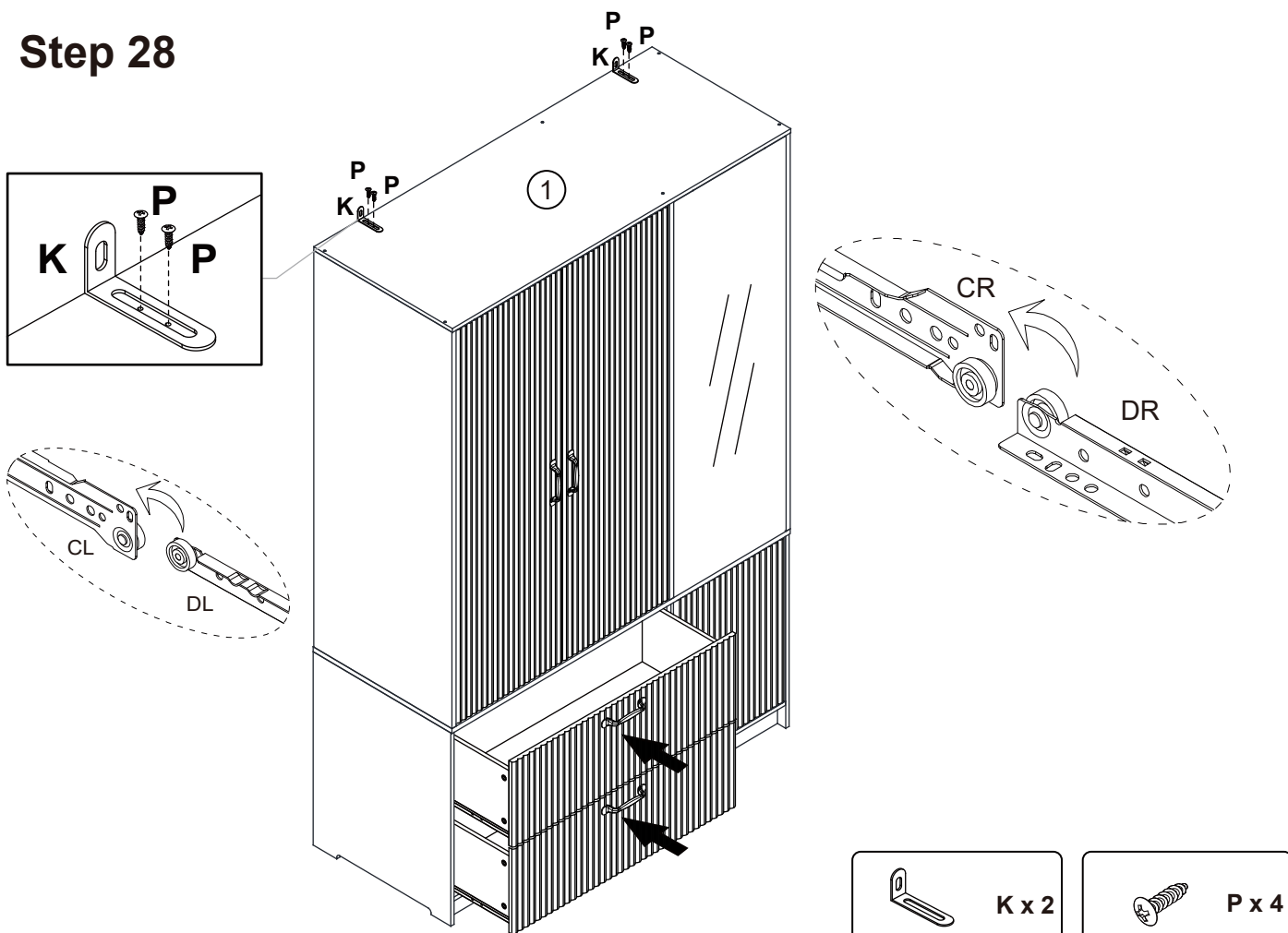
Step 26



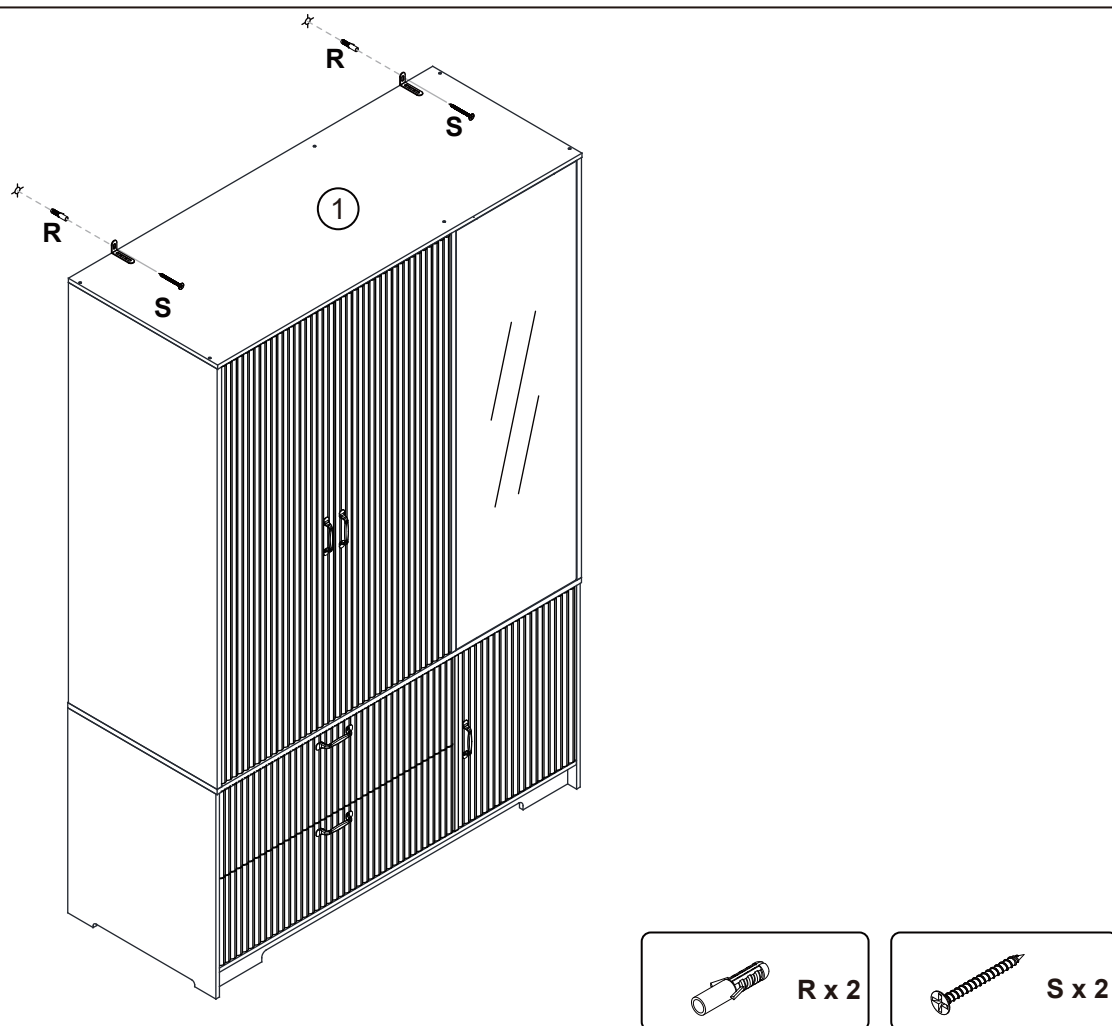
Step 27



## Step 28



## Step 29

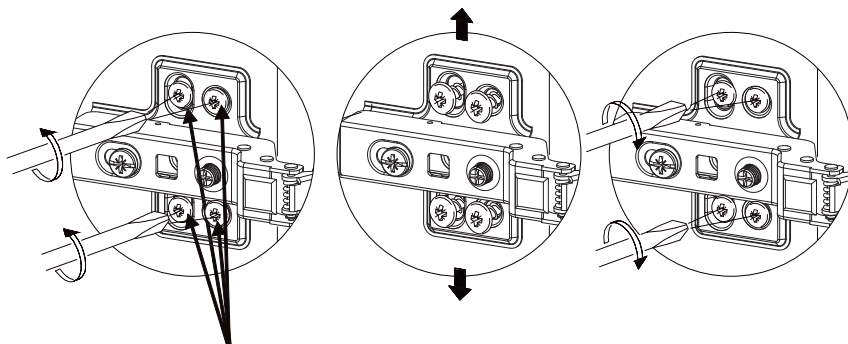
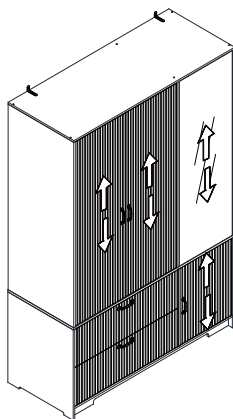


## Step 30



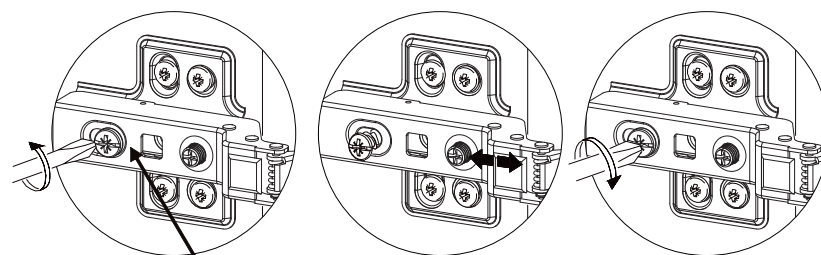
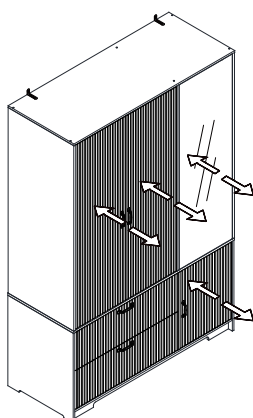
### Customer Attention:

To align doors and control gap in between doors. Product doors may need adjusting during and after assembly. This can be done by adjusting appropriate screws. See below illustration.



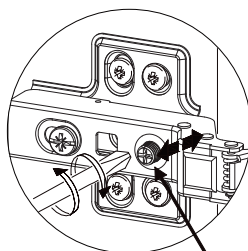
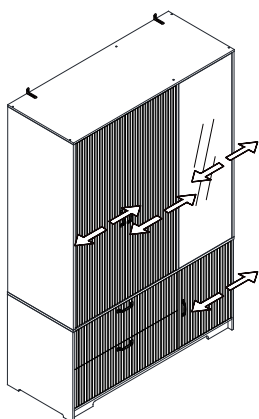
### Vertical Door Adjustment:

Loosen both screws on all hinges and lift the door to the desired height. This allows an even space at the top and bottom between the door and frame.



### Lateral Door Adjustment:

If door is hinge bound, (rubbing on frame as you close or open door) loosening screw shown and move the door in appropriate direction. (In or out)



### Horizontal Door Adjustment:

Rotate Screw clockwise or anticlockwise. This will produce an even gap between doors and frame.