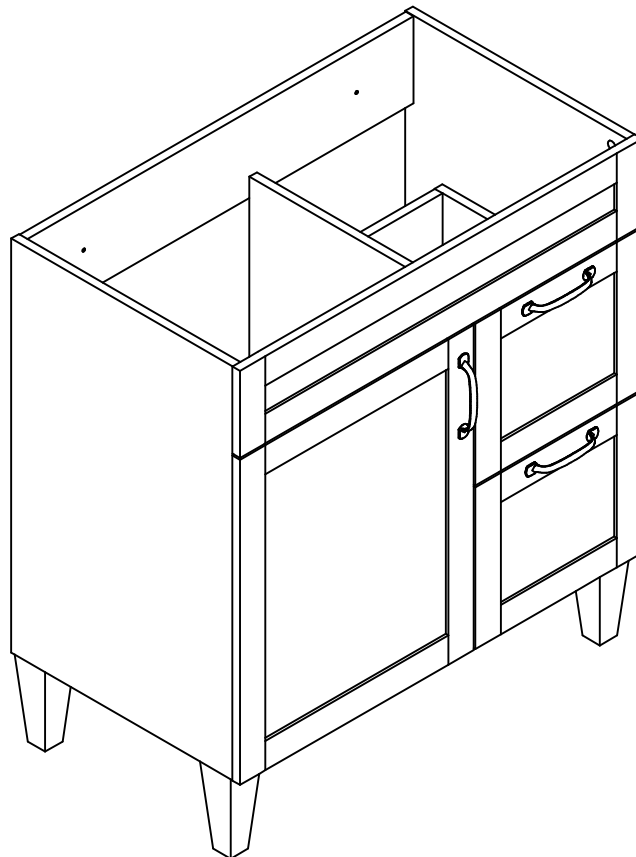
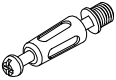
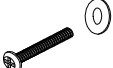
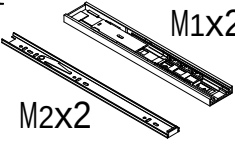
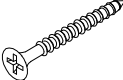
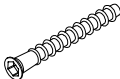
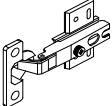


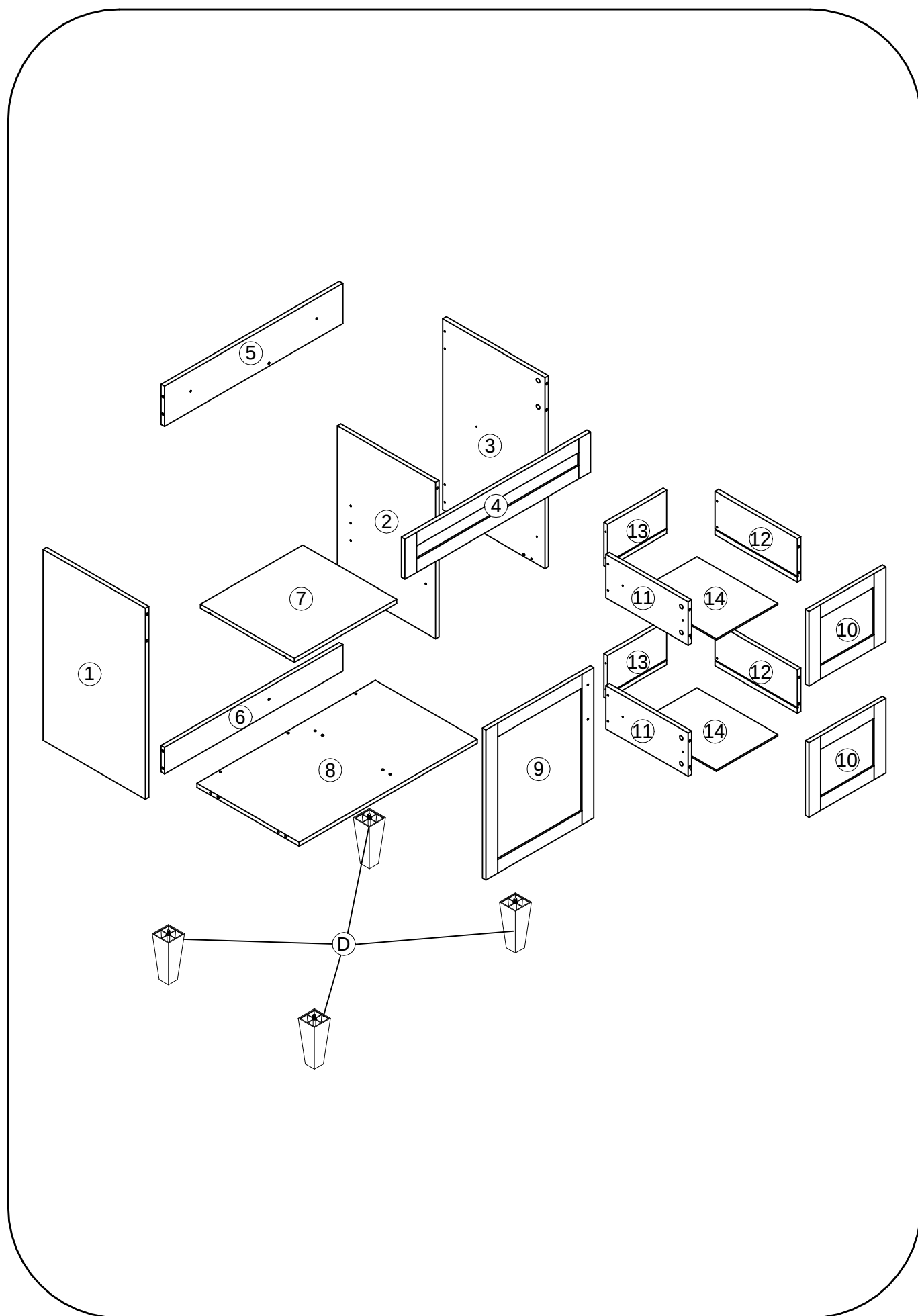
HN193-80FS

Assembly Instructions



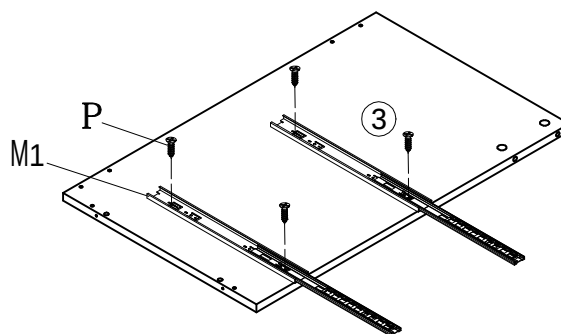
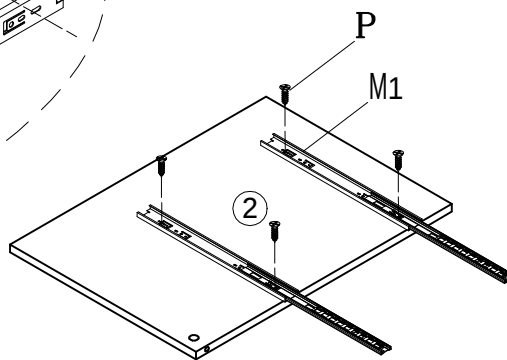
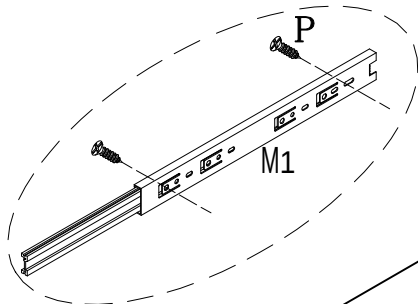
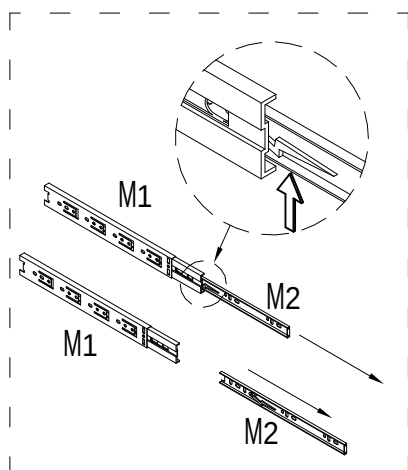
Assembly Instructions

Ø15x12  A x 25	Ø7x35  B x 25	Ø8x30  C x 6	 D x 4
76x76x2  E x 4	14MM  F x 1	M8  G x 4	4MM  H x 1
Ø7.8x38  I x 2	Ø5x16  J x 4	Ø4x40  K x 8	M4x20  L x 6
14"  M1x2 M2x2 M x 2	131x20x21  N x 3	Ø5x70  O x 2	Ø3.5x14  P x 16
Ø4x16  Q x 24	Ø7x48  R x 7	 S x 2	



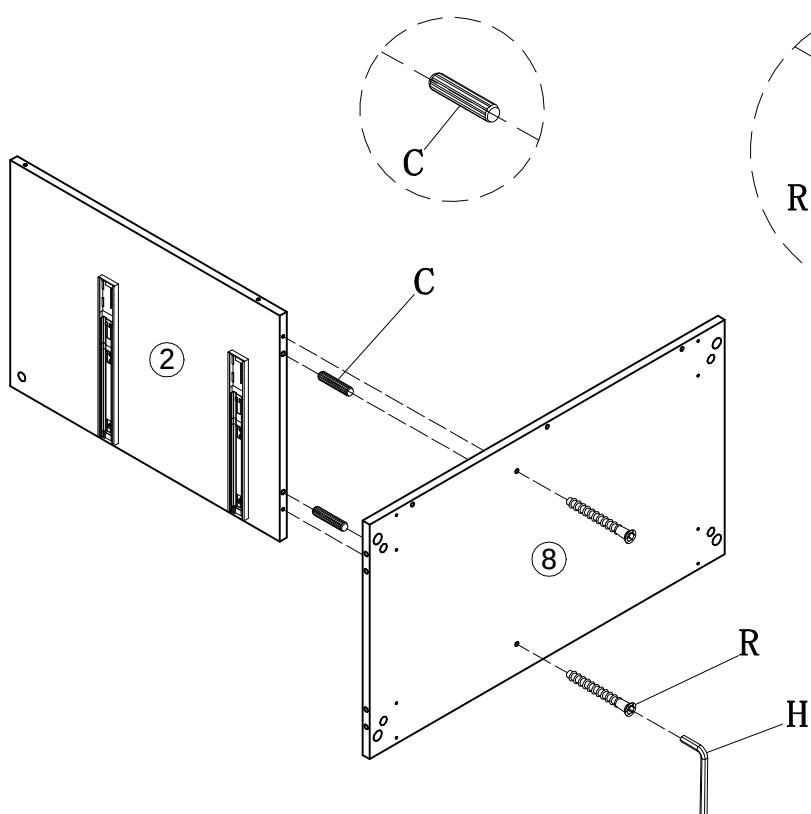
STEP 1

M1x4
Px8



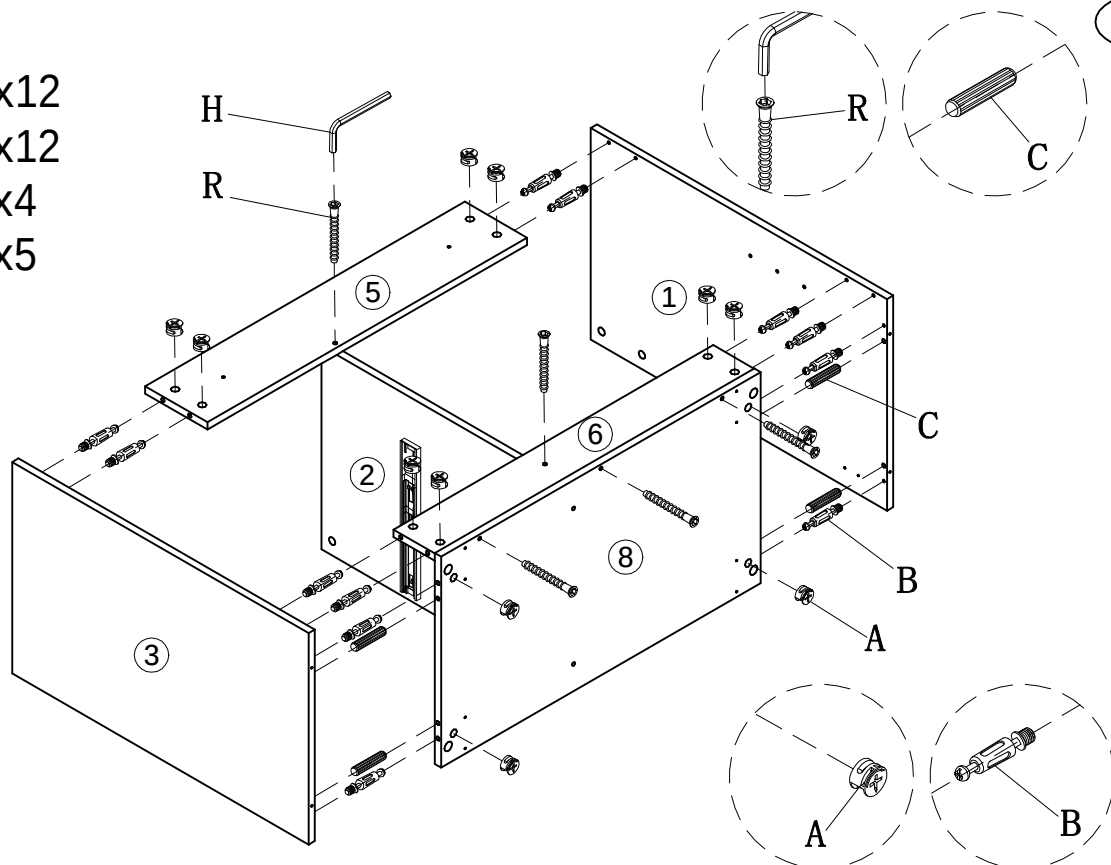
STEP 2

Cx2
Hx1
Rx2



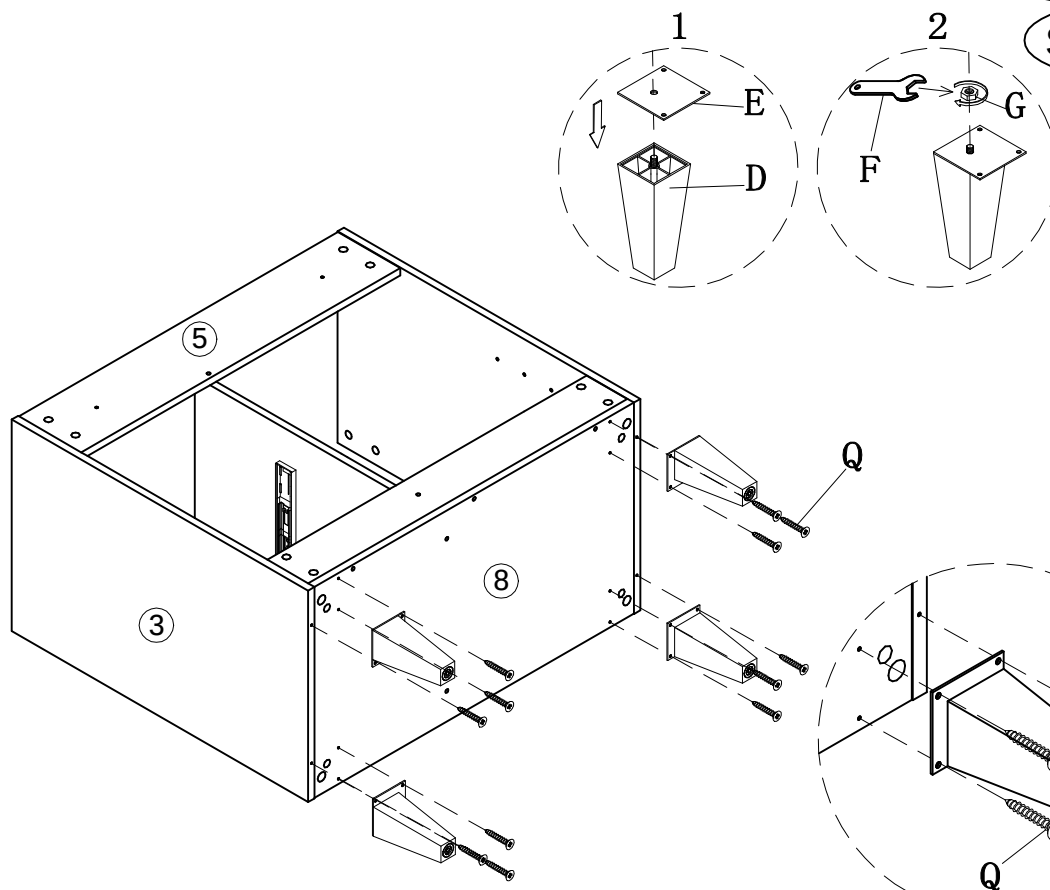
STEP 3

Ax12
Bx12
Cx4
Rx5



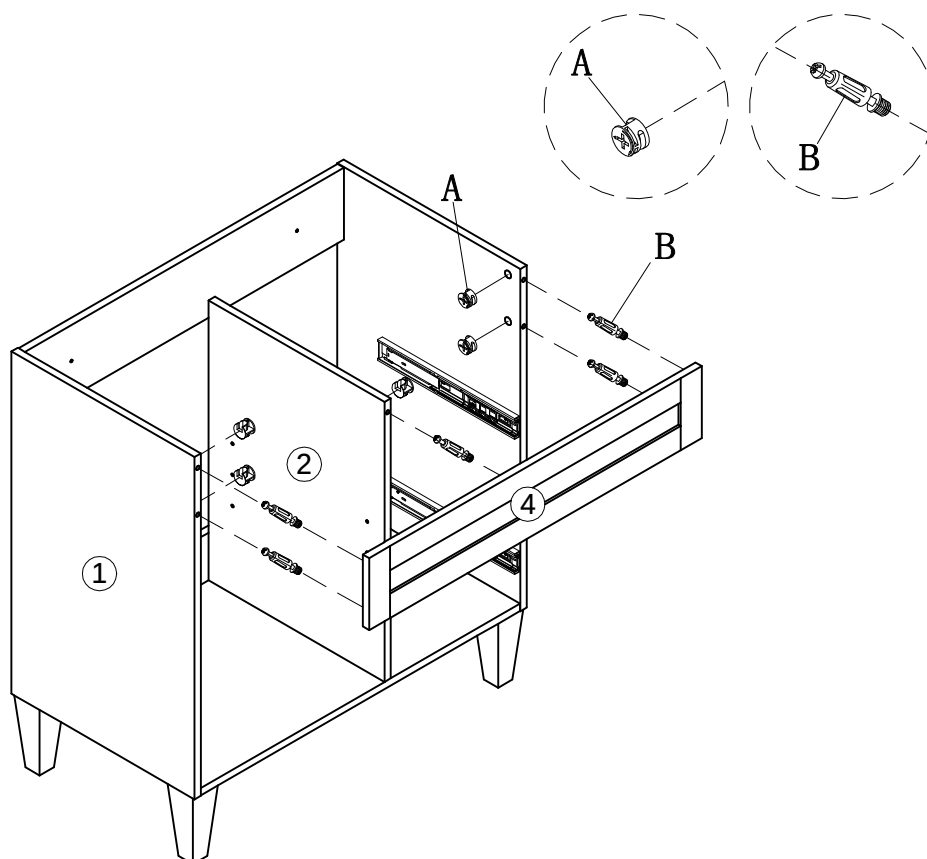
STEP 4

Dx4
Ex4
Fx1
Gx4
Qx12



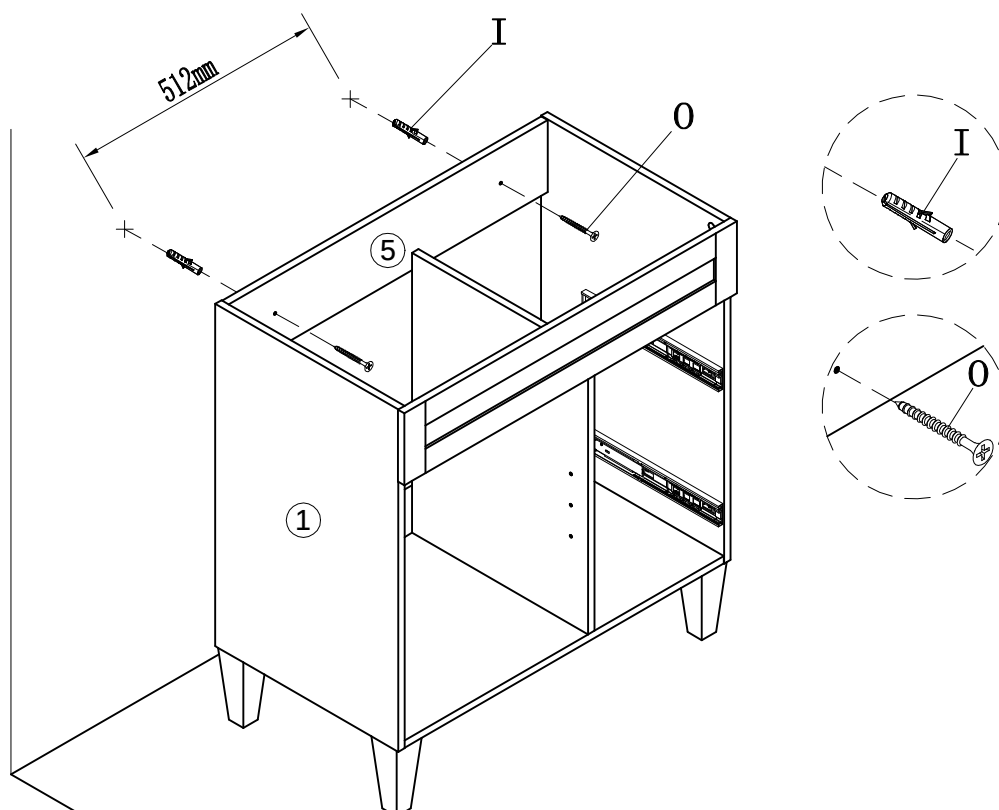
STEP 5

Ax5
Bx5



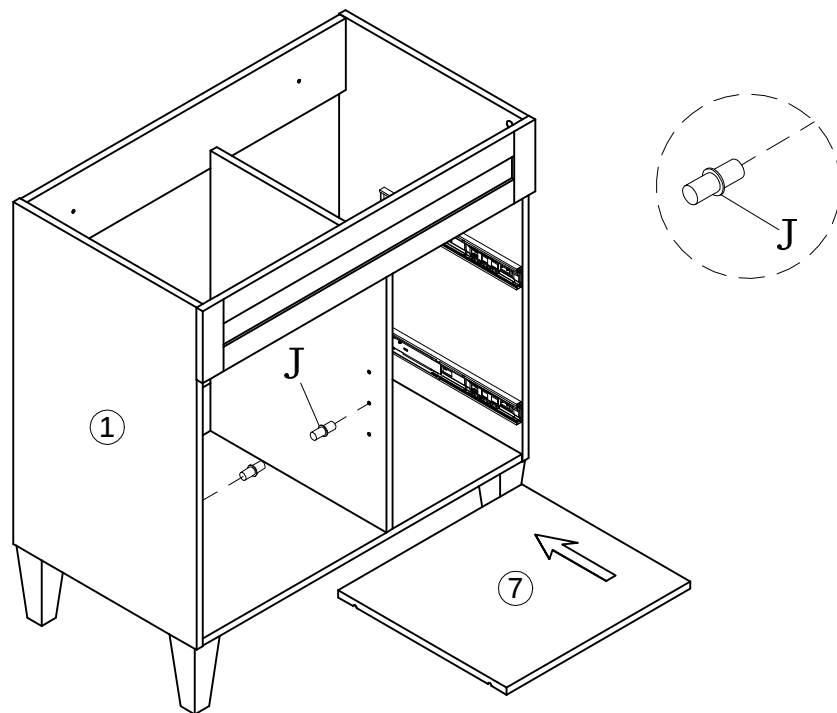
STEP 6

Ix2
Ox2



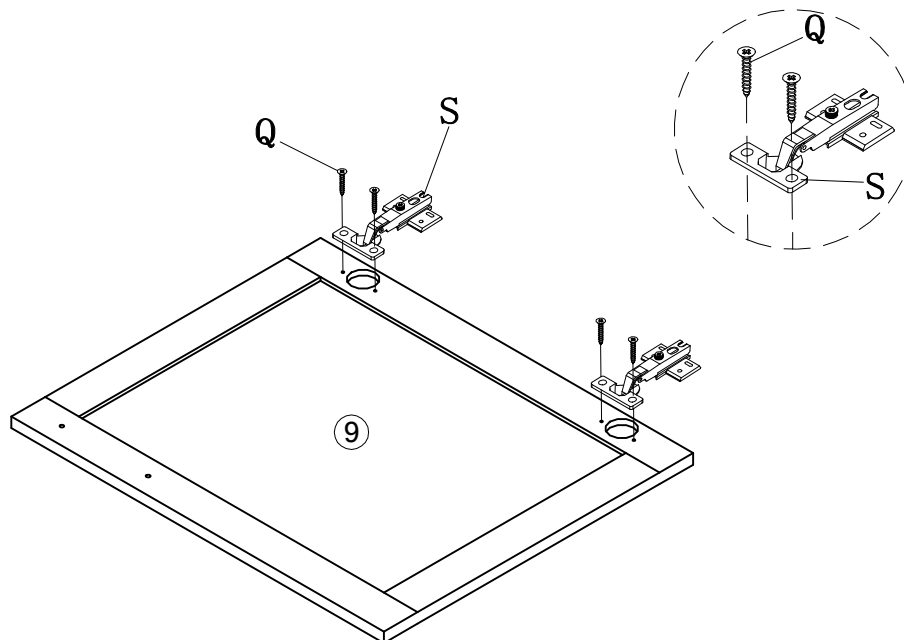
STEP 7

Jx4



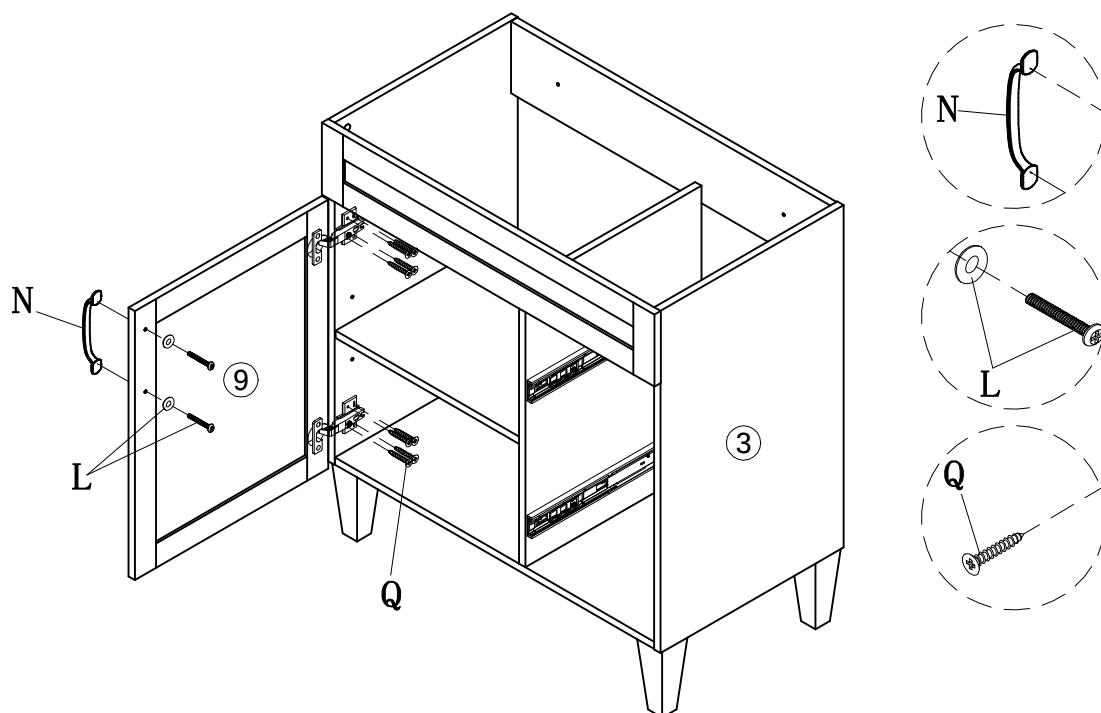
STEP 8

Qx4
Sx2



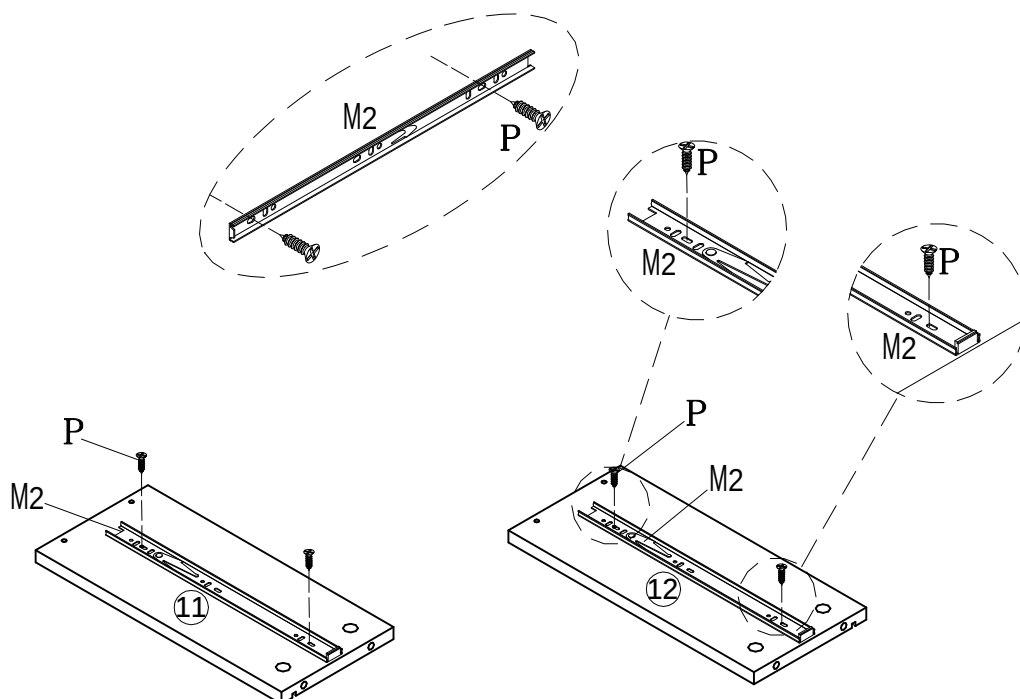
STEP 9

Lx2
N x1
Q x8



STEP 10

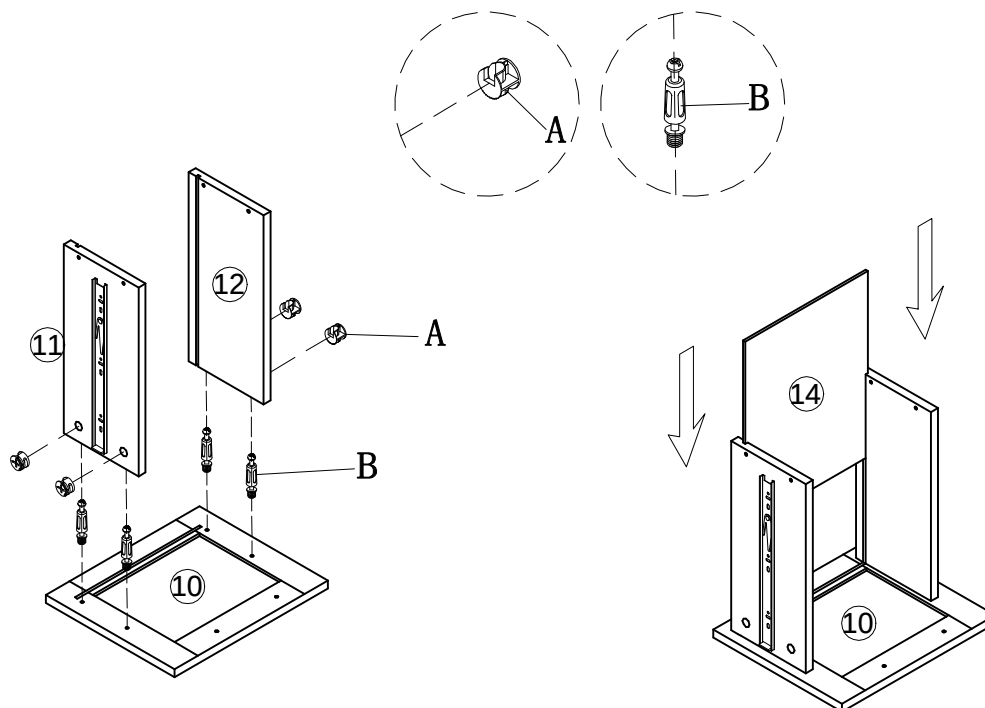
M2x4
Px8



x2

STEP 11

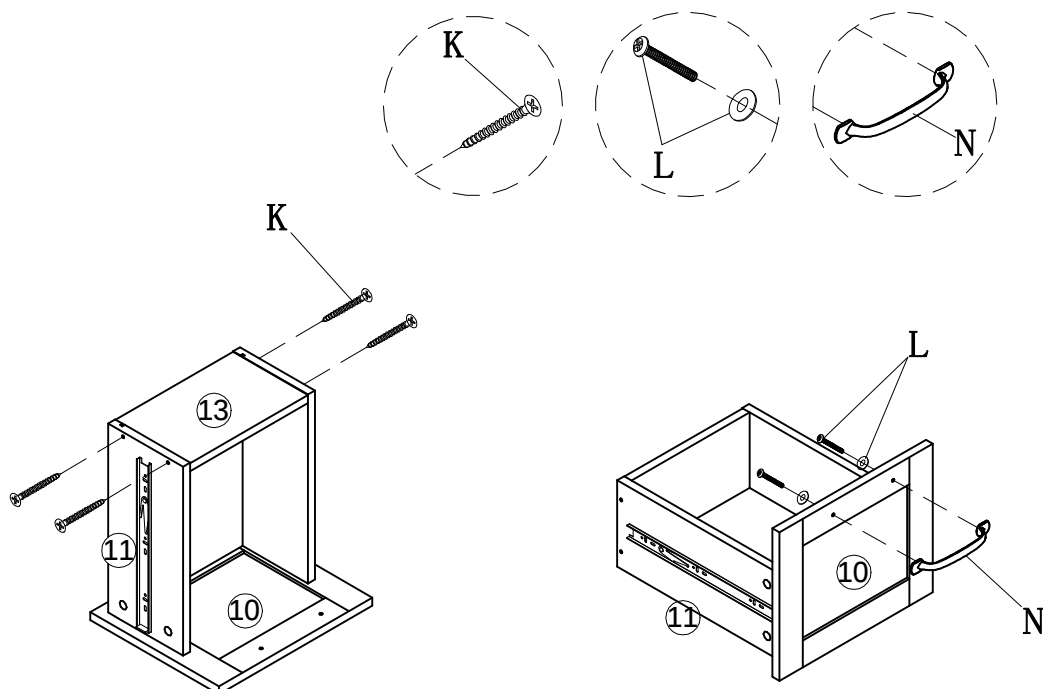
Ax8
Bx8



x2

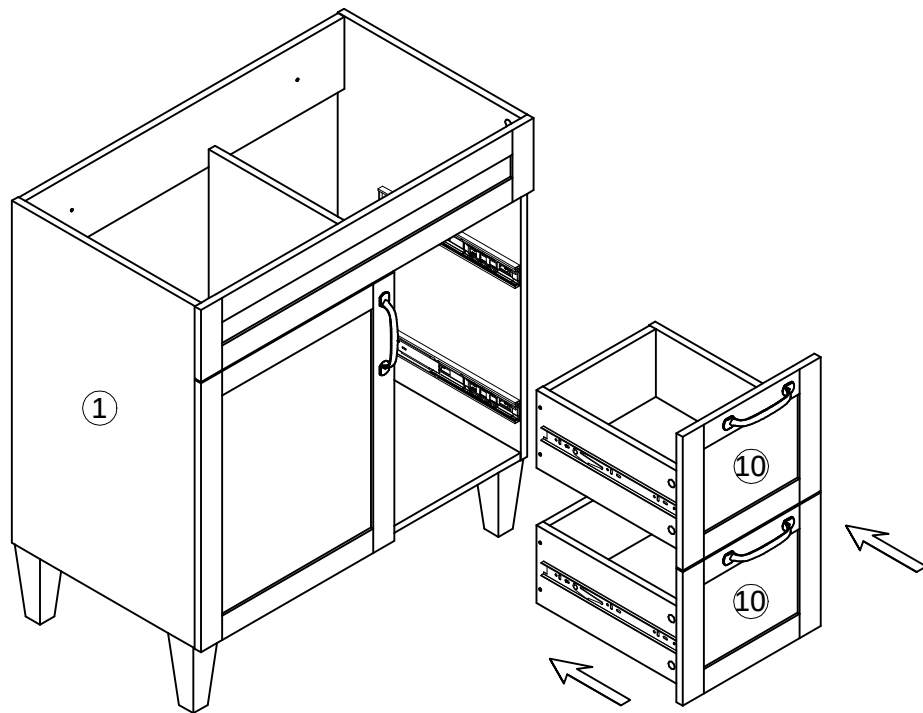
STEP 12

Kx8
Lx4
Nx2

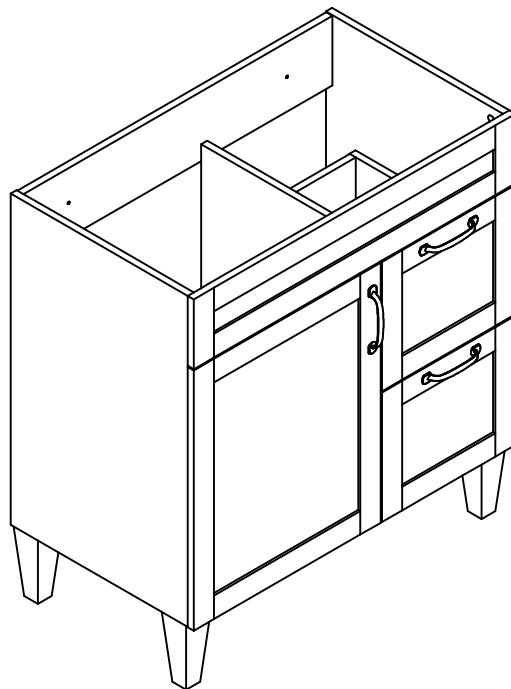


x2

STEP 13



STEP 14



FINISH