

# ASSEMBLY INSTRUCTION FOR ITEM C280TCB-WD

## "Why Our Furniture Comes in Smaller, Easy-to-Assemble Packages"

We believe that thoughtful packaging and design are essential to providing quality furniture that's better for the environment and easier on your wallet. That's why our products are shipped in fully knock-down, space-efficient packaging. This approach reduces the carbon footprint of transportation, minimizes packaging waste, and ultimately allows us to pass on significant savings to you. Additionally, our flat-packed designs make it simple to move and assemble your new furniture at home, saving you time and costly delivery fees. With a little consumer effort, you'll enjoy great furniture at a lower cost while making a greener choice for the planet. Take your time, follow the instructions, and enjoy watching your vision come to life--piece by piece."

**W**e believe you will absolutely love your new furniture. Please immediately examine this product carefully. Any request for missing part or damage replacement must be received within 90 days of your receipt of the product. For some reason you want to return the product, please contact us directly before you decide to return your product to the retailer. Our Customer Service organization can answer most concerns and can assist you with any questions you may have about your new product.

Please contact us first by emailing [service@casepiece.com](mailto:service@casepiece.com)

Have these ready when you email:

**Item Number**

**PO #**

**Purchaser Name**

**Description of the problem and/or the Part Number needed**

**Proof of Purchase**

Replacements for missing or damaged parts or hardware are normally shipped within 3 to 5 days business and we thank you for your patient.

The item must be returned in good condition, in original box, with all original proof of purchase, parts and accessories, within the time frame specified by the retailer it was purchased from.

### 90-Day Limited Warranty Statement for Manufacturing Defects

Please read this Limited Warranty carefully. To maintain your Warranty, you will need to comply with the conditions stated here. This warranty is for manufacturing defects only and does not cover damages as a result of misuse.

1. Our products sold comply with the description contained in this Warranty. All parts and products are warranted 90-Day from the original date of delivery except: parts and products used for commercial, contract, rental trade, institutional, or any other non-residential purposes; parts and products that have not been maintained in accordance with the care recommendations provided; parts and products damaged resulting from the consumer's improper assembly; or parts and products that are damaged or defective due to normal wear and tear.

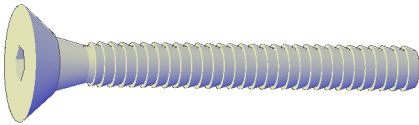
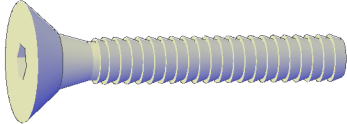
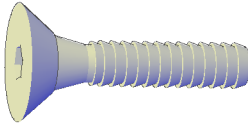

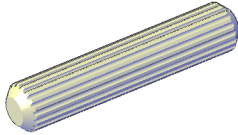
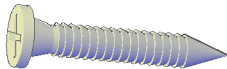
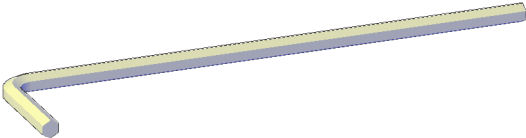
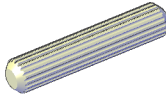
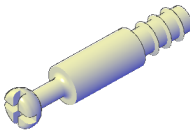
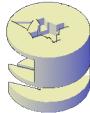
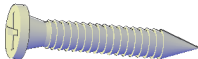
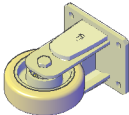
2. To exercise rights under this warranty, proper documentation, i.e., photography, purchase order number, manufacturer's bar code label, and or any other pertinent information upon request is required. We reserve the right to repair or replace the product within the warranty period based upon the documentation received as support of a claim for consideration. We will not replace or repair any product if improper maintenance, improper handling, or improper use caused the damage. Any product sold from or modified by a Non-Authorized Dealer, Seller or Consumer will void the Warranty.

3. Cost of packaging and shipping to and from us is not covered by the warranty unless expressly arranged by us. This warranty does not extend to furniture that has been exchanged or replaced by us as settlement of an original claim of defective merchandise. This warranty does not extend to furniture that has been moved from delivery location on original purchase order.

We appreciate your business!

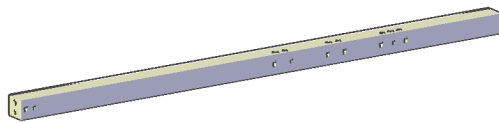
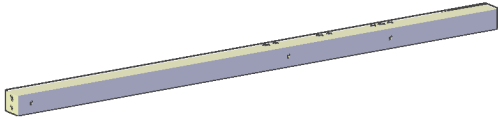
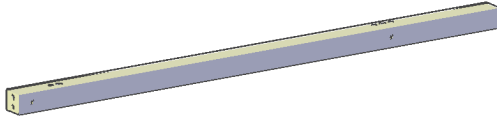
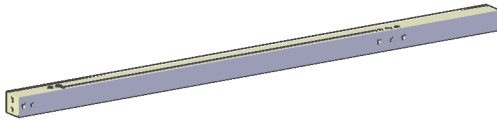
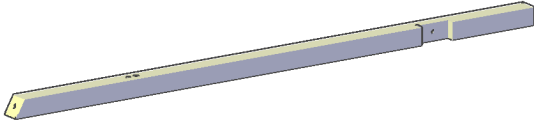
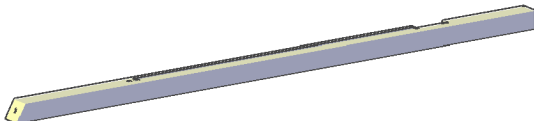
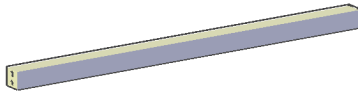
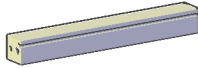
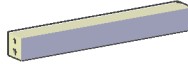
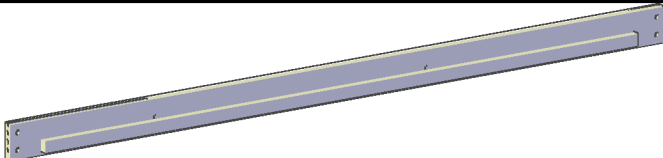
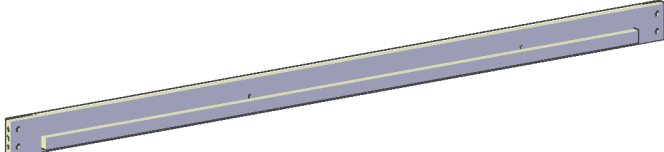
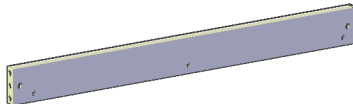
# ASSEMBLY INSTRUCTION

## HARDWARES LIST

| ITEM | DESCRIPTION           | DRAWING   | QTY    |
|------|-----------------------|---|--------|
| A    | JCBC SCREW M6 x 80 MM |     | 30 PCS |
| B    | JCBC SCREW M6 x 50 MM |     | 6 PCS  |
| C    | JCBC SCREW M6 x 25 MM |     | 14 PCS |
| D    | BARREL NUT M6 x 13 MM |    | 18 PCS |
| E    | WOOD DOWEL 10 x 40 MM |    | 34 PCS |
| F    | CSK SCREW M4 x 25 MM  |   | 8 PCS  |
| G    | M4 ALLEN KEY          |   | 1 PC   |
| H    | WOOD DOWEL M6 x 30 MM |   | 44 PCS |
| I    | MINIFIX CAM BOLT      |   | 22 PCS |
| J    | MINIFIX CAM LOCK      |  | 22 PCS |
| K    | CSK SCREW M4 x 15 MM  |   | 32 PCS |
| L    | WHEEL                 |  | 8 PCS  |

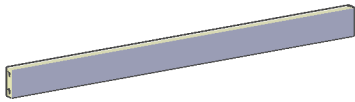
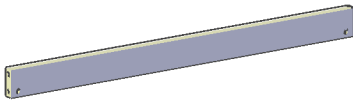
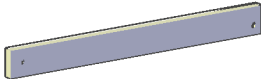
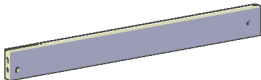
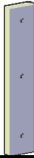
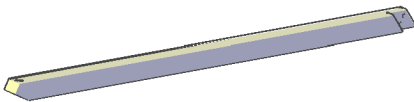
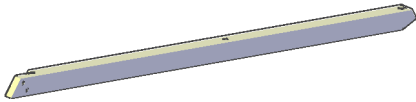
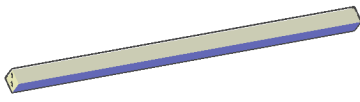
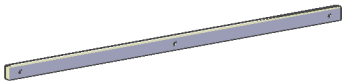
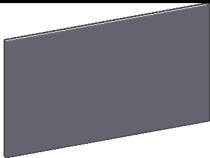
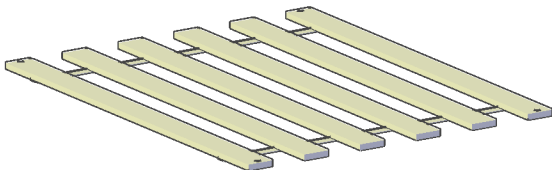
# ASSEMBLY INSTRUCTION

## PARTS LIST

| ITEM | DESCRIPTION              | DRAWING  | QTY   |
|------|--------------------------|--|-------|
| 1    | POST (i)                 |    | 1 PC  |
| 2    | POST (ii)                |    | 1 PC  |
| 3    | POST (iii)               |    | 1 PC  |
| 4    | POST (iv)                |    | 1 PC  |
| 5    | POST (v)                 |   | 1 PC  |
| 6    | POST (vi)                |  | 1 PC  |
| 7    | PANEL TOP RAIL           |  | 2 PCS |
| 8    | TOP GUARDRAIL (i)        |  | 1 PC  |
| 9    | TOP GUARDRAIL (ii)       |  | 1 PC  |
| 10   | SIDE RAIL (i)            |  | 1 PC  |
| 11   | SIDE RAIL (ii)           |  | 1 PC  |
| 12   | WOODEN STRIP SUPPORT (i) |  | 2 PCS |

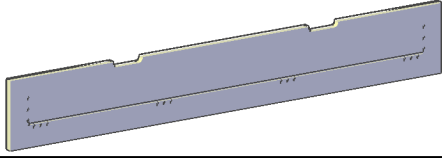
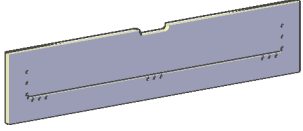
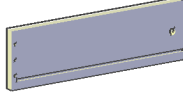
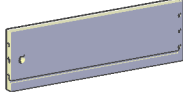
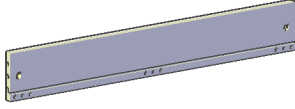
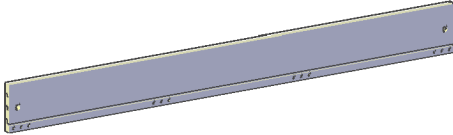
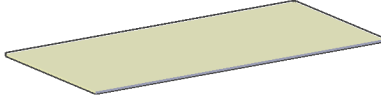
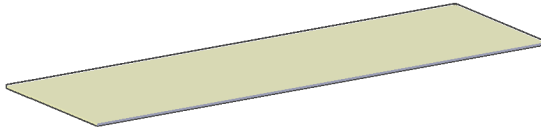
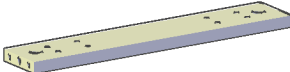
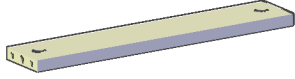
# ASSEMBLY INSTRUCTION

## PARTS LIST

| ITEM | DESCRIPTION                | DRAWING  | QTY   |
|------|----------------------------|--|-------|
| 13   | WOODEN STRIP SUPPORT (ii)  |    | 1 PC  |
| 14   | WOODEN STRIP SUPPORT (iii) |    | 1 PC  |
| 15   | FRONT GUARDRAIL            |    | 2 PCS |
| 16   | BACK GUARDRAIL             |    | 2 PCS |
| 17   | GUARDRAIL SUPPORT          |  | 2 PCS |
| 18   | TOP RAIL (i)               |  | 2 PCS |
| 19   | TOP RAIL (ii)              |  | 2 PCS |
| 20   | TOP SUPPORT STRIP          |  | 1 PC  |
| 21   | WOODEN STRIP SUPPORT (iv)  |  | 2 PCS |
| 22   | FRONT BOARD                |  | 1 PC  |
| 23   | ROLL SLAT                  |  | 2 SET |

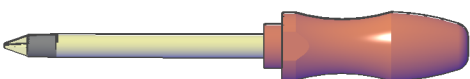
# ASSEMBLY INSTRUCTION

## PARTS LIST

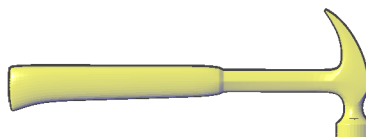
| ITEM | DESCRIPTION                     | DRAWING  | QTY   |
|------|---------------------------------|--|-------|
| 24   | DRAWER HEAD (i)                 |    | 1 PC  |
| 25   | DRAWER HEAD (ii)                |    | 1 PC  |
| 26   | DRAWER RIGHT PANEL              |    | 2 PCS |
| 27   | DRAWER LEFT PANEL               |    | 2 PCS |
| 28   | DRAWER BACK PANEL (i)           |   | 1 PC  |
| 29   | DRAWER BACK PANEL (ii)          |  | 1 PC  |
| 30   | DRAWER BOTTOM PANEL (i)         |  | 1 PC  |
| 31   | DRAWER BOTTOM PANEL (ii)        |  | 1 PC  |
| 32   | DRAWER BOTTOM SUPPORT RAIL (i)  |  | 4 PCS |
| 33   | DRAWER BOTTOM SUPPORT RAIL (ii) |  | 3 PCS |

### ASSEMBLY TOOLS REQUIRED

1. SCREWDRIVER (NOT PROVIDE)



2. HAMMER (NOT PROVIDE)



# ASSEMBLY INSTRUCTION

## IMPORTANT NOTICE

- Use only Mattresses - 74" - 75" long and 37 1/2" - 38 1/2" wide on the upper bunk.
- Use only Mattresses - 74" - 75" long and 38" - 38 1/2" wide on the lower bunk.
- Ensure thickness of mattresses does not exceed 7" and mattresses is at least 5" below upper edge of guardrails.
- Check that you have all parts and hardware before assembly. Parts apparently missing are often found in the packing materials.
- Replacement parts, including additional guardrails, may be obtained from any of retailers purchased from.

## **SAFETY WARNING**

- Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- Always use the recommended size mattresses or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
- Do not allow children under 6 years of age to use the upper bunk.
- Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- Always use ladder for entering and leaving upper bunk.
- Do not use substitute parts. Contact the retailer or dealer for replacement parts.
- Use of a night light may provide added safety precaution for a child using the upper bunk.
- Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
- The use of water or sleep flotation mattresses is prohibited.

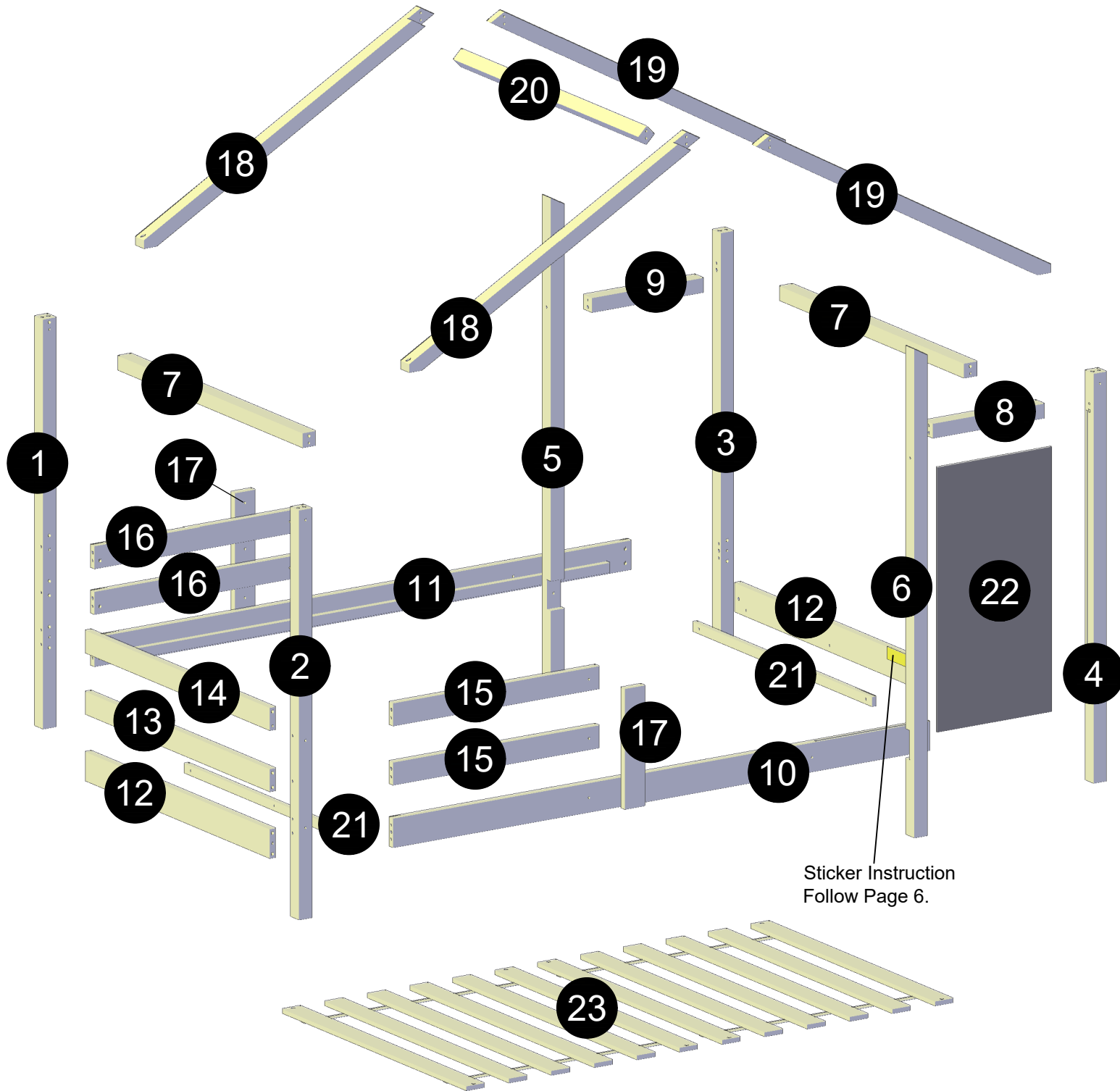
## **STRANGULATION HAZARD :**

- Do not attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jump ropes.  
Keep these instructions for future reference.

## **PROHIBIT MORE THAN ONE PERSON ON UPPER BUNK.**

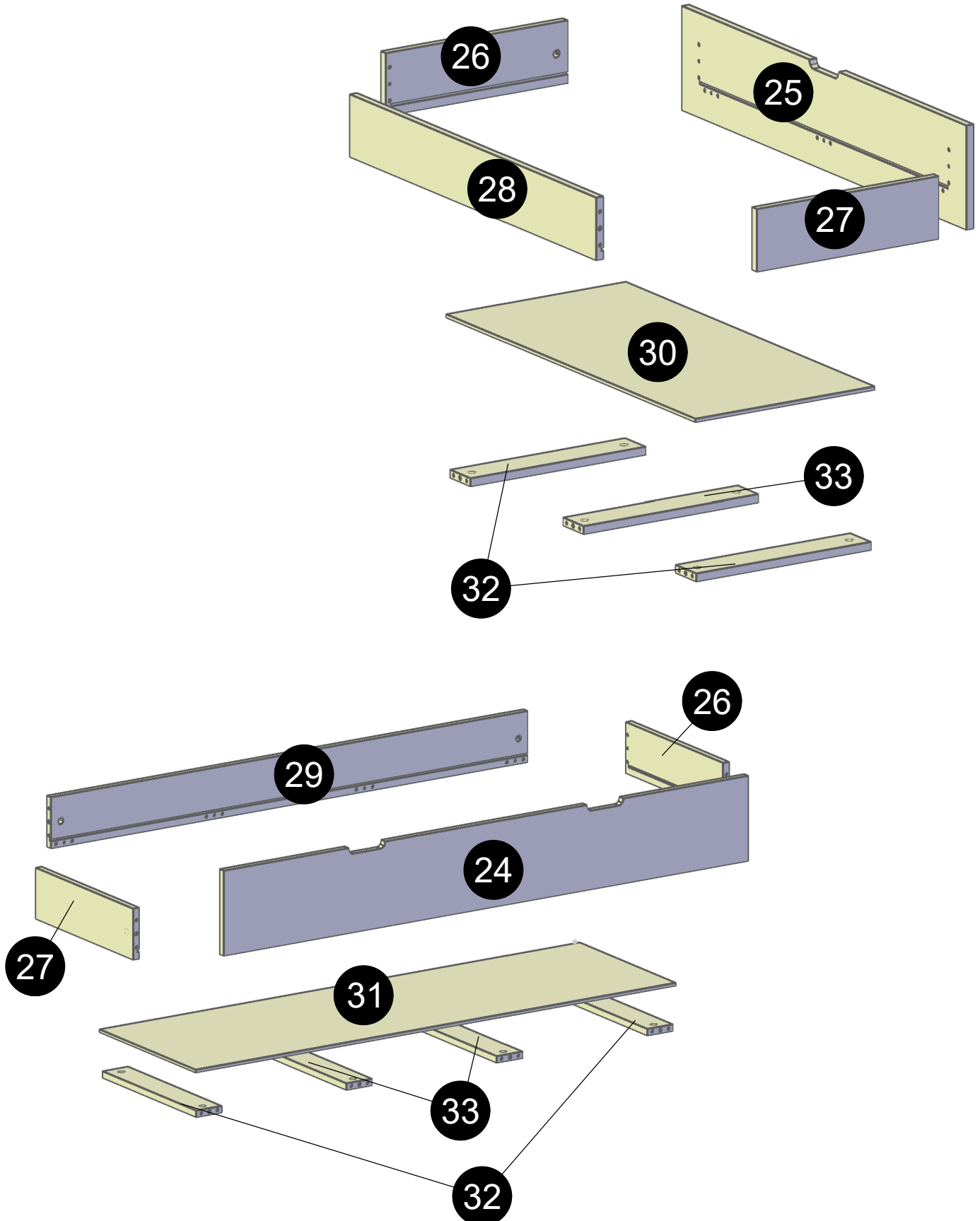
# ASSEMBLY INSTRUCTION

## PARTS LOCATION



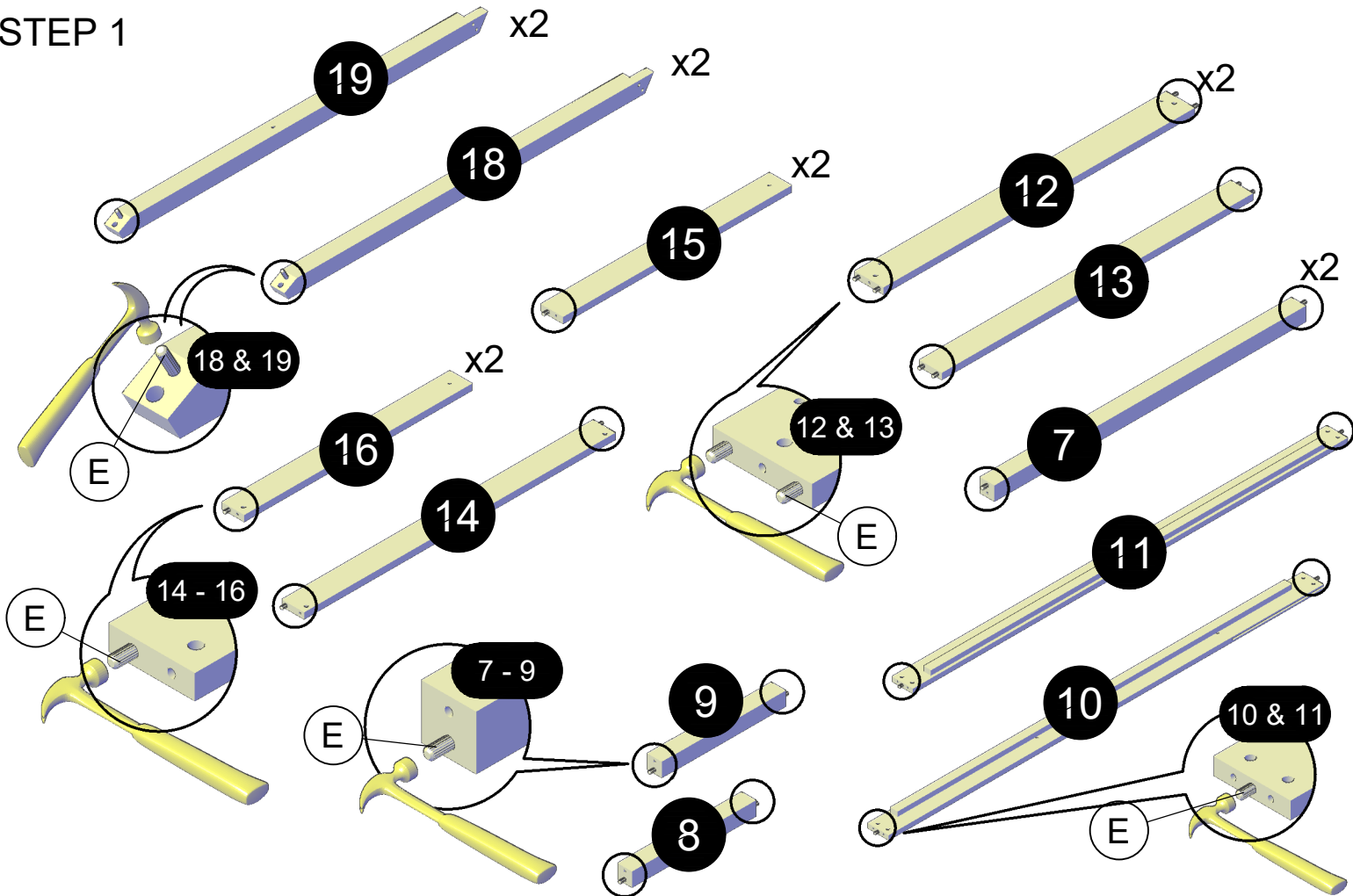
# ASSEMBLY INSTRUCTION

## PARTS LOCATION

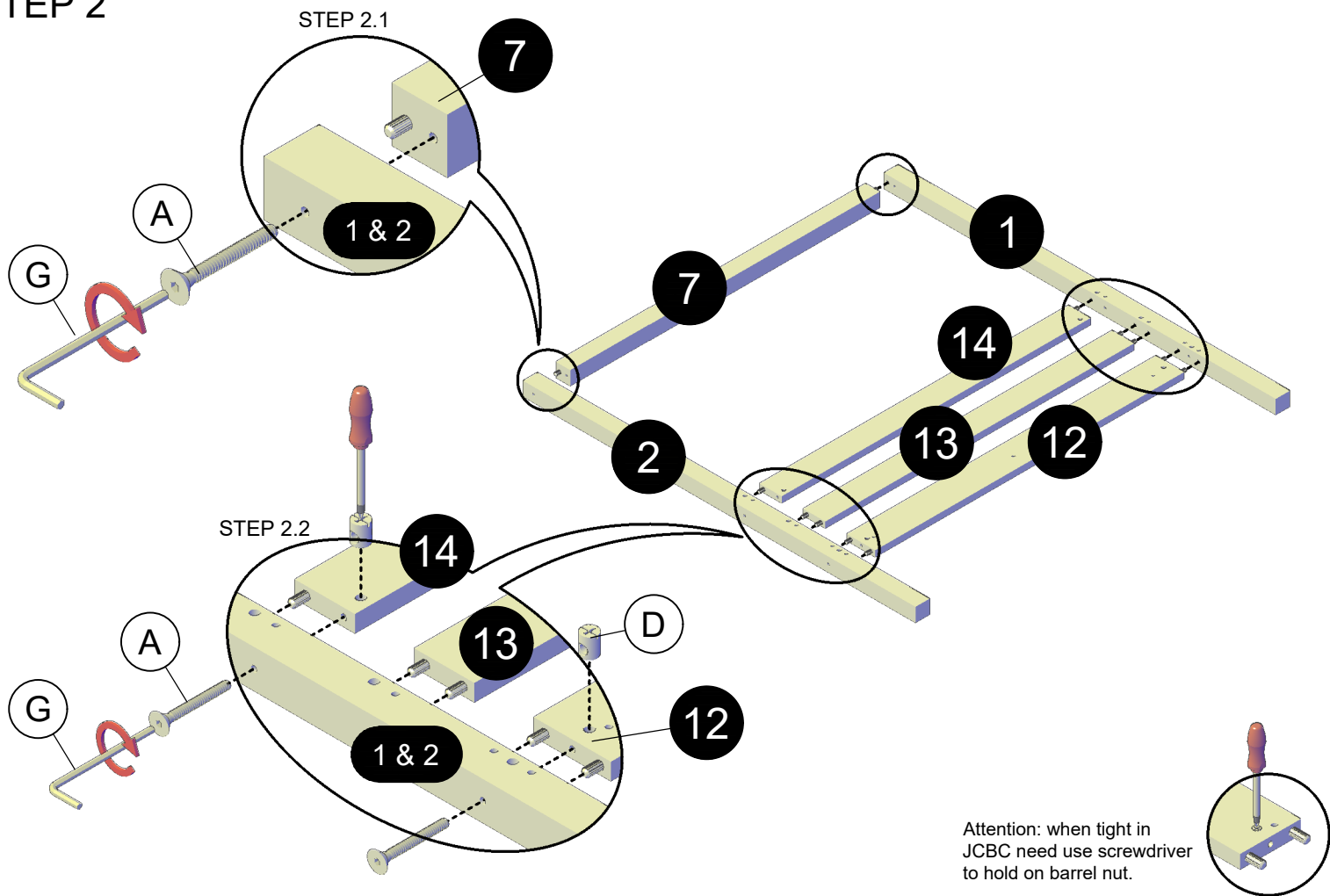


# ASSEMBLY INSTRUCTION

## STEP 1



## STEP 2

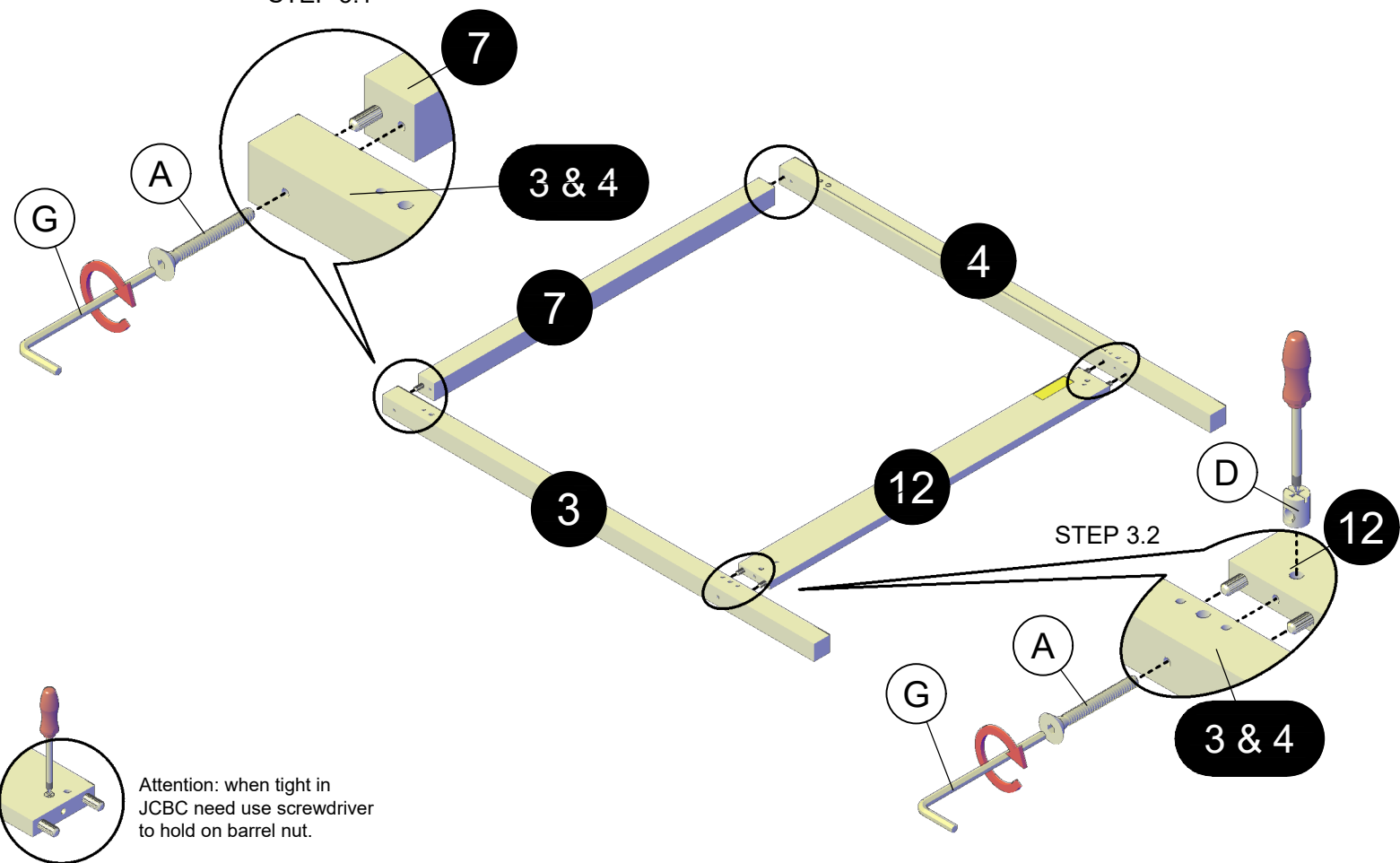


Attention: when tight in JCBC need use screwdriver to hold on barrel nut.

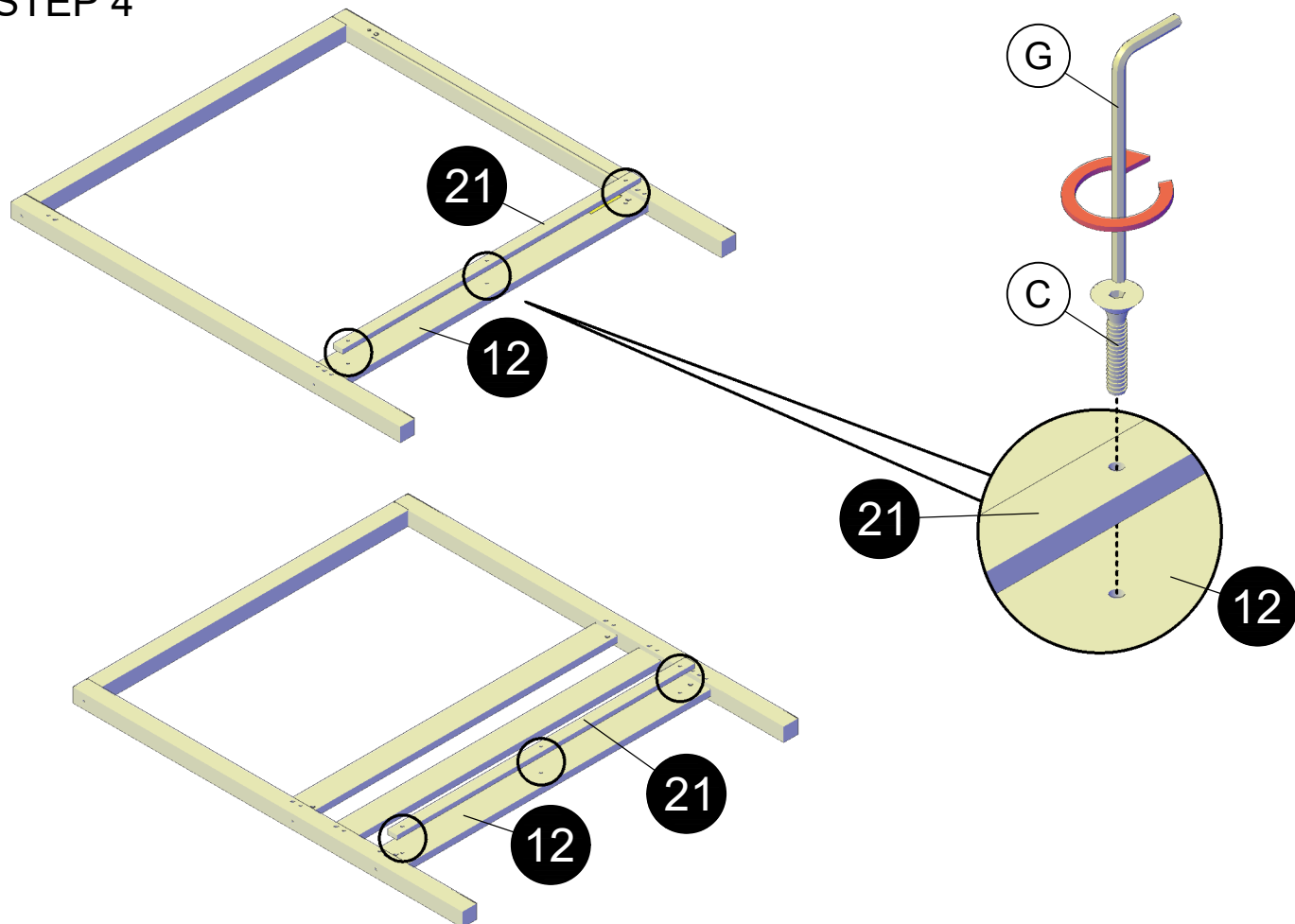
# ASSEMBLY INSTRUCTION

## STEP 3

### STEP 3.1

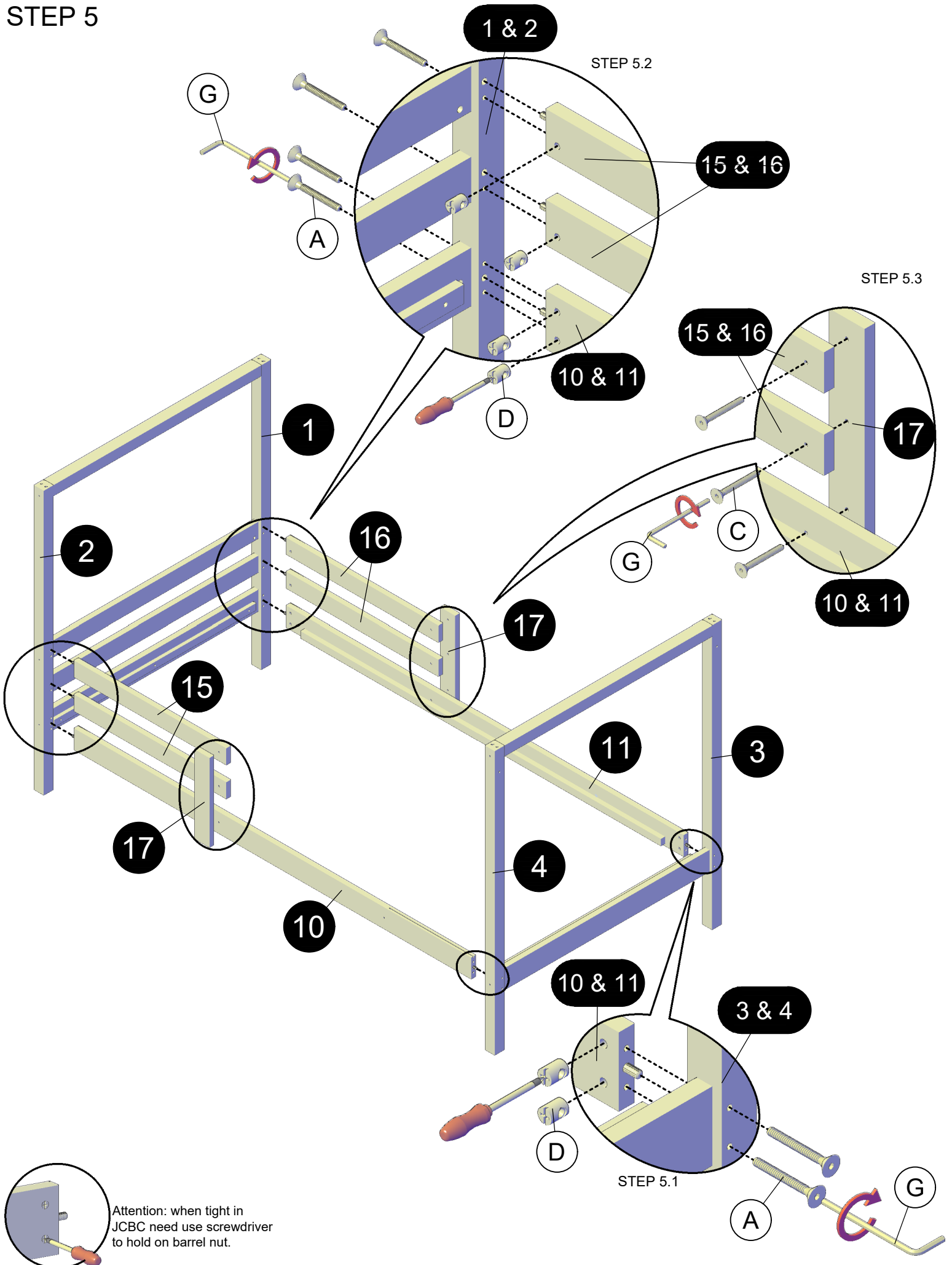


## STEP 4

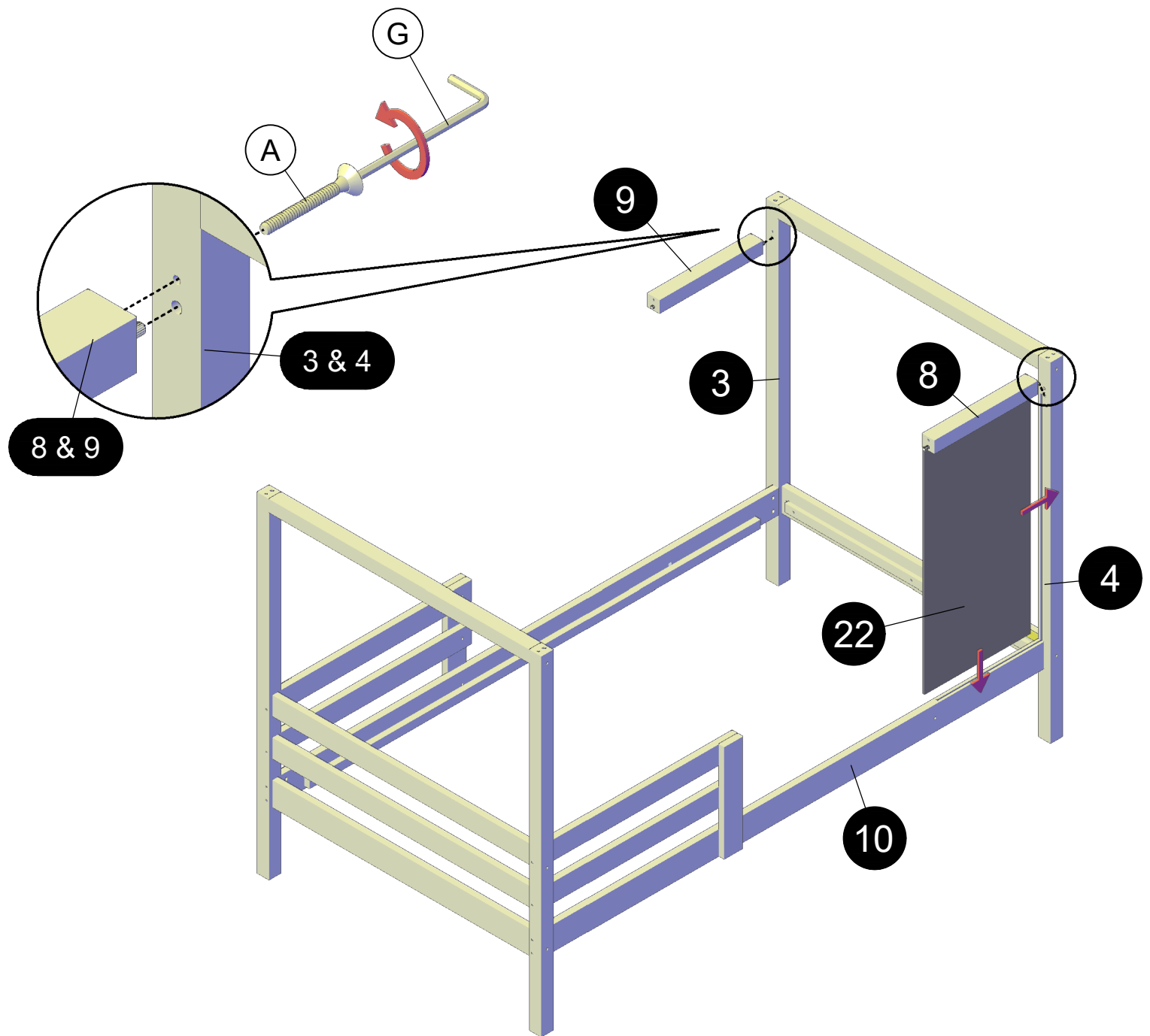


# ASSEMBLY INSTRUCTION

## STEP 5

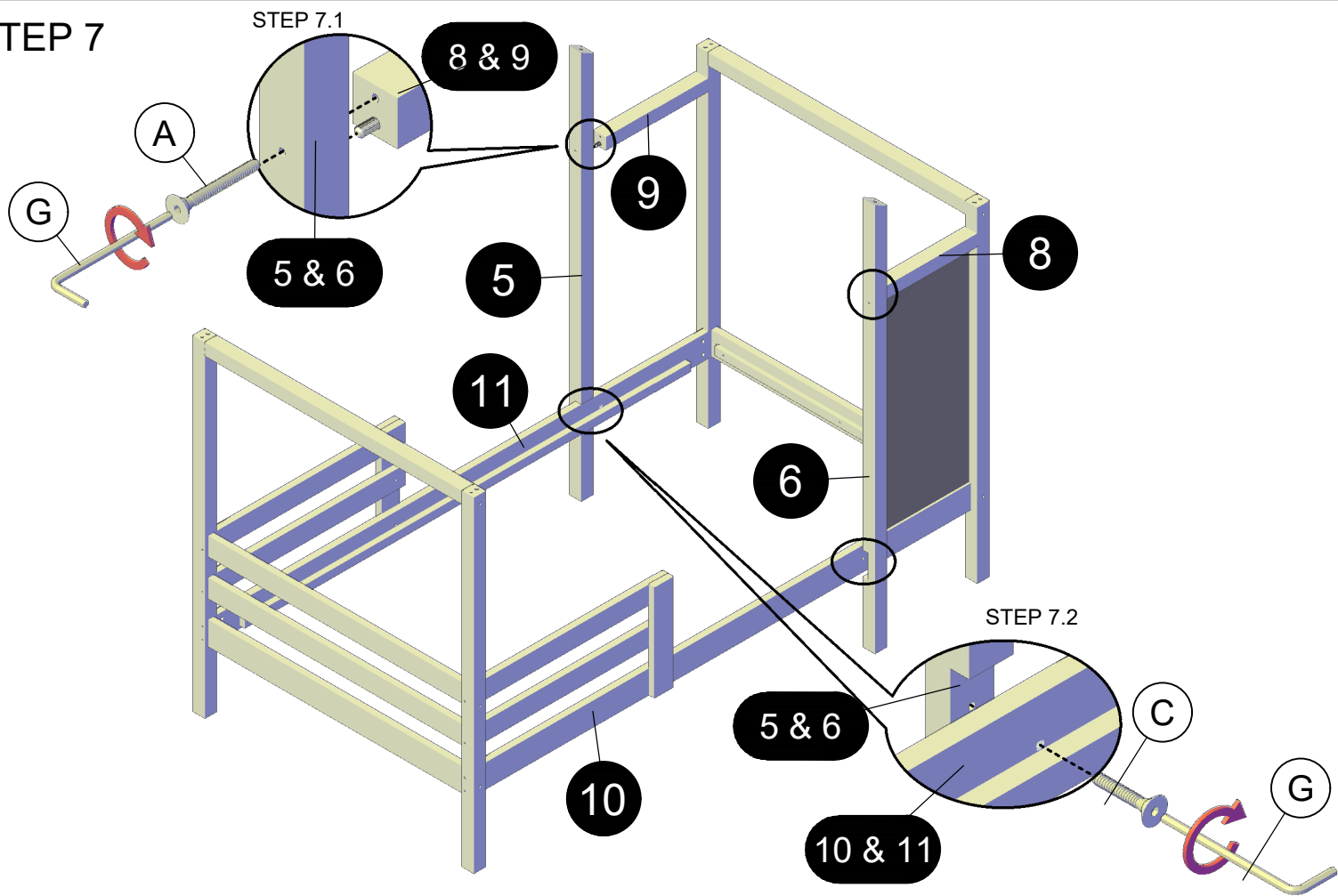


## STEP 6

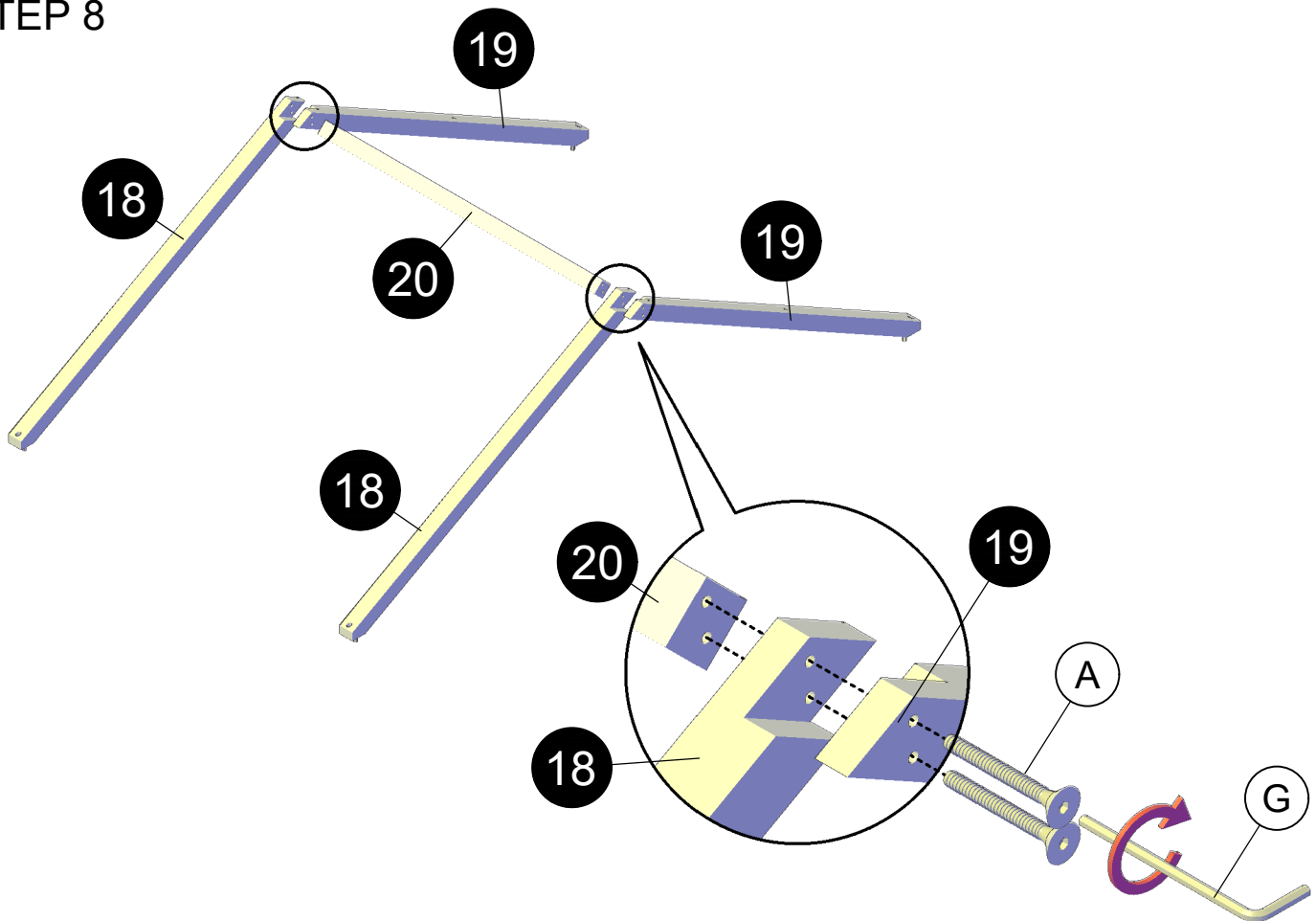


# ASSEMBLY INSTRUCTION

## STEP 7

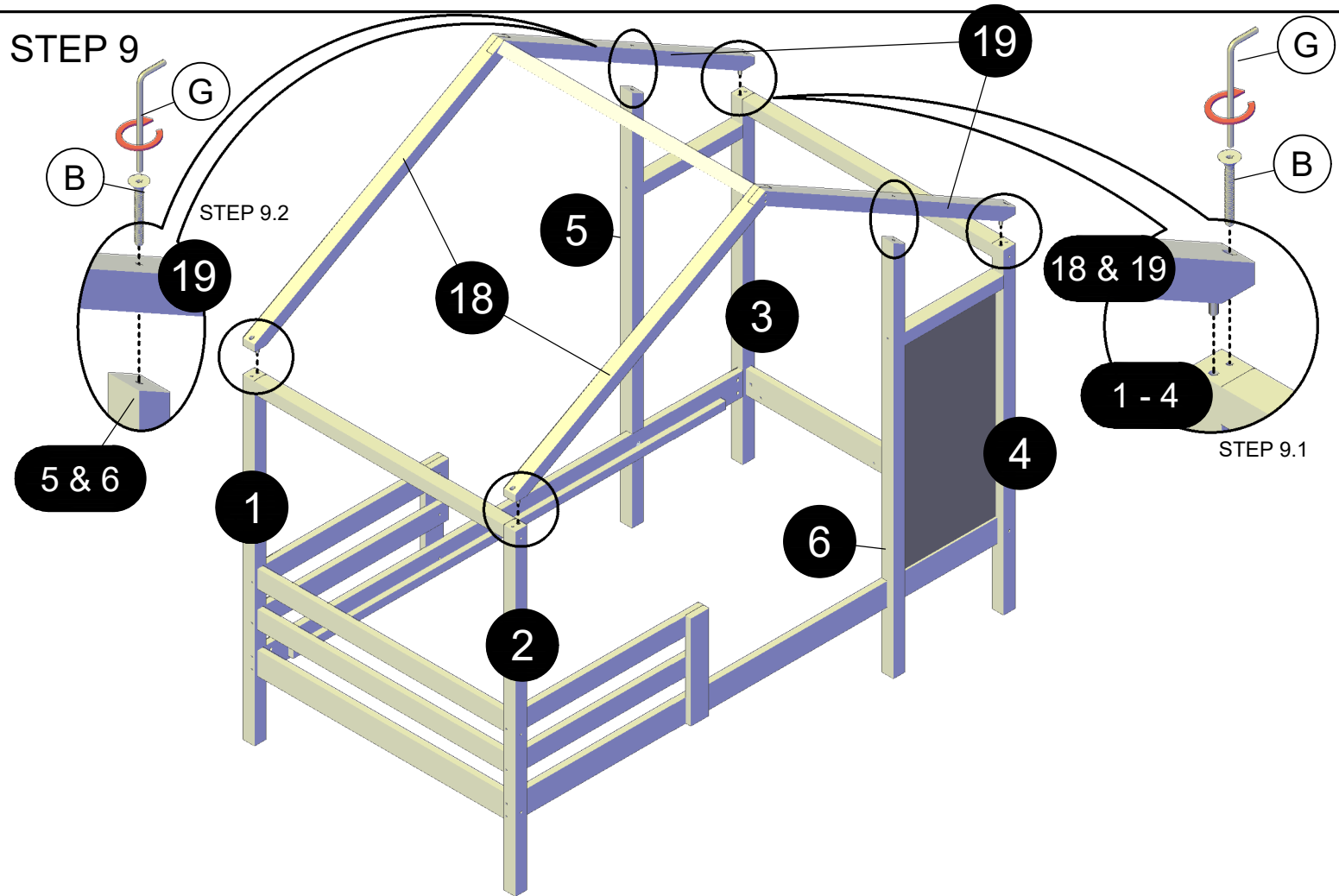


## STEP 8

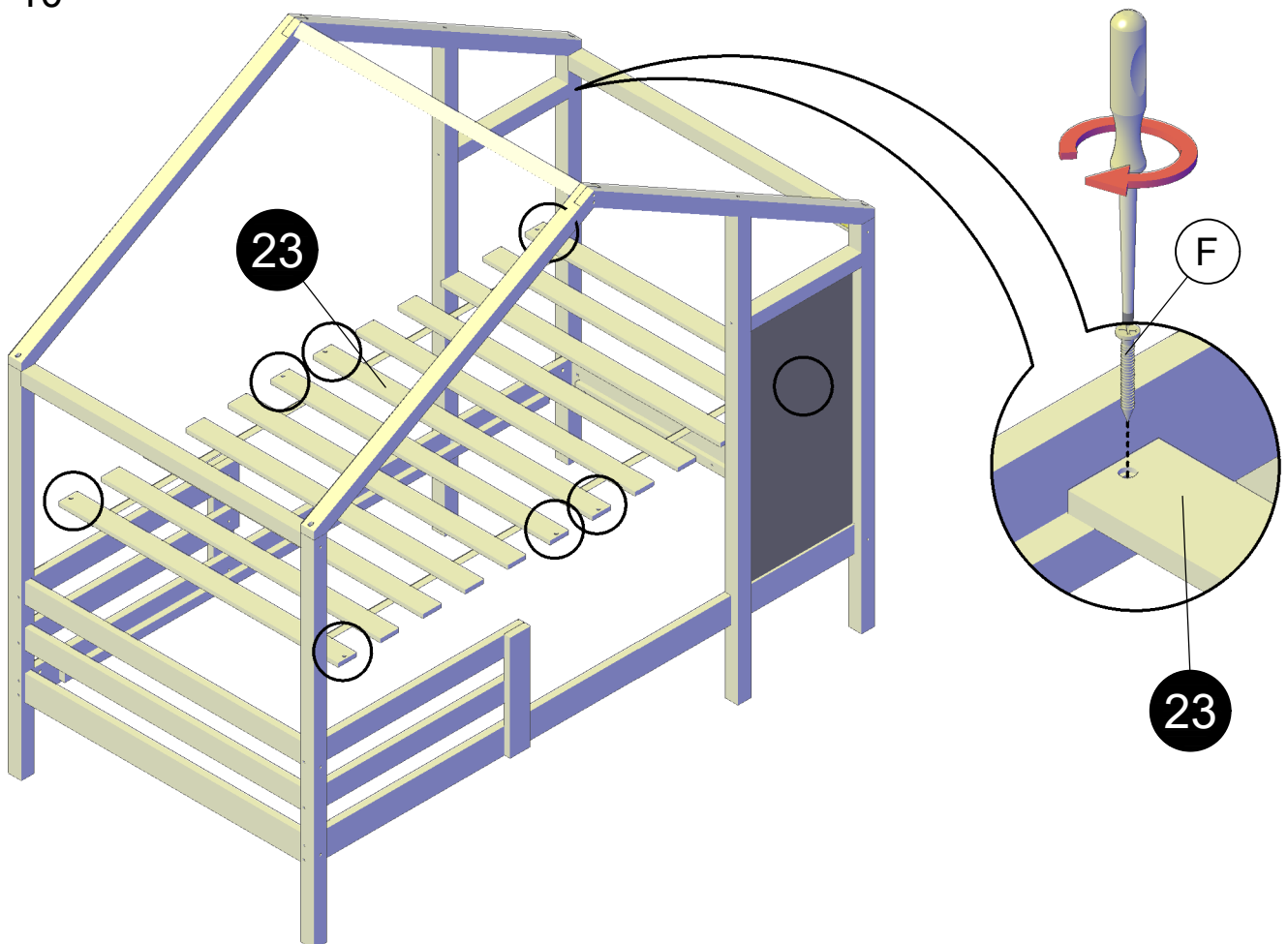


# ASSEMBLY INSTRUCTION

## STEP 9

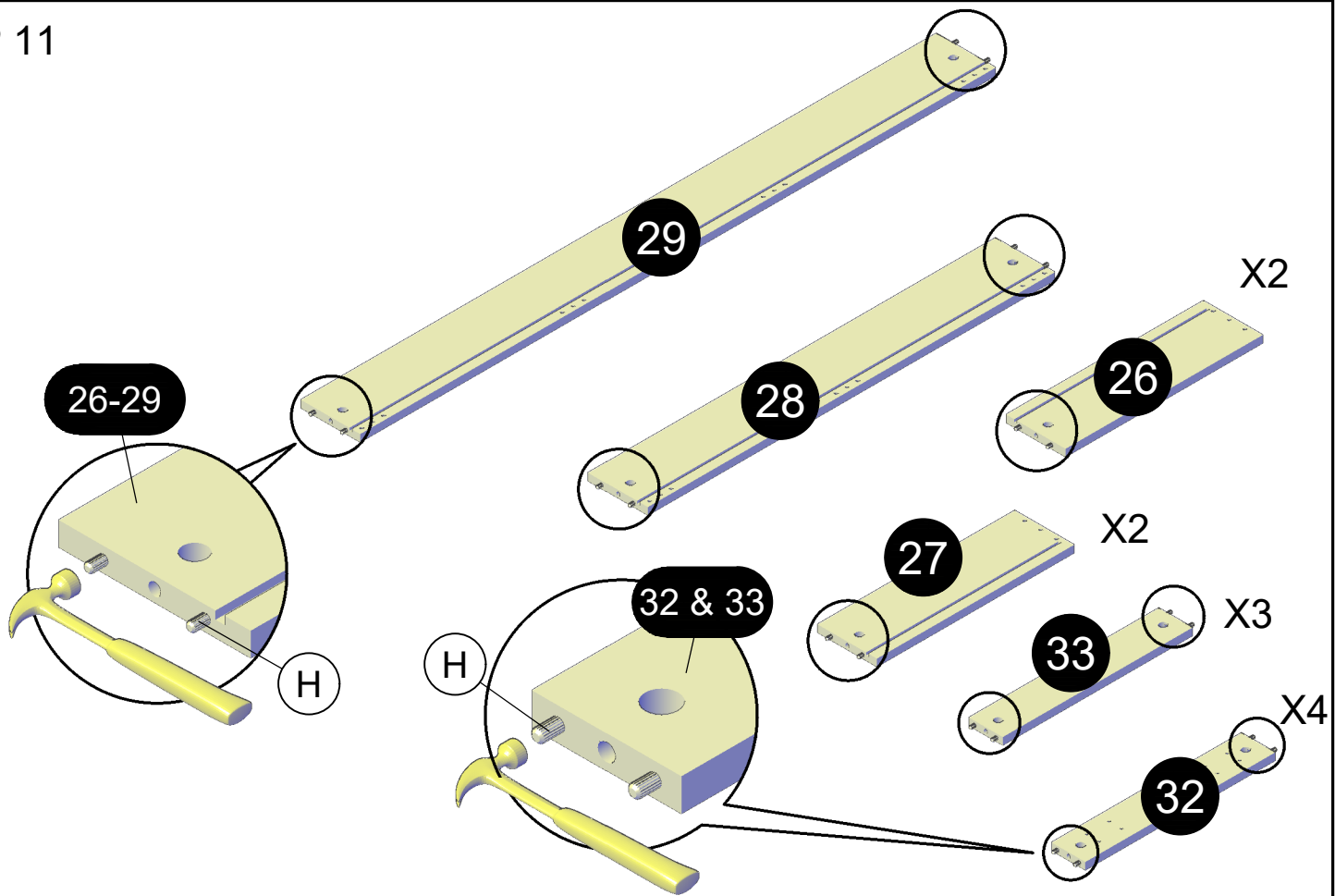


## STEP 10



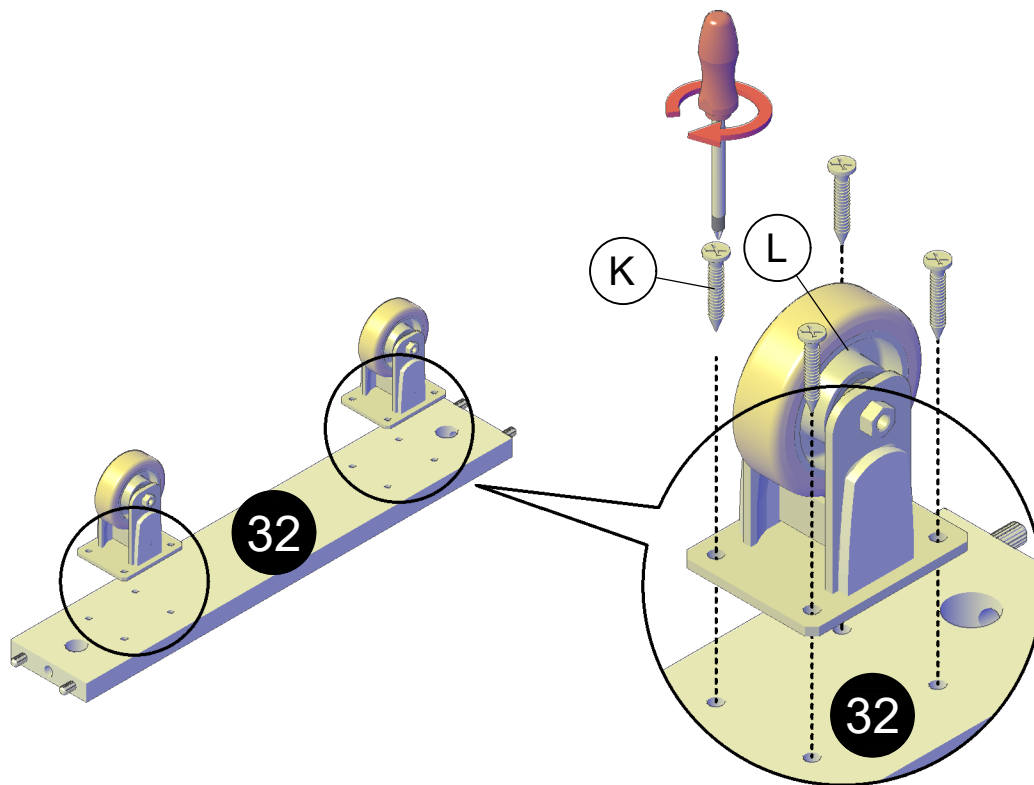
# ASSEMBLY INSTRUCTION

## STEP 11



## STEP 12

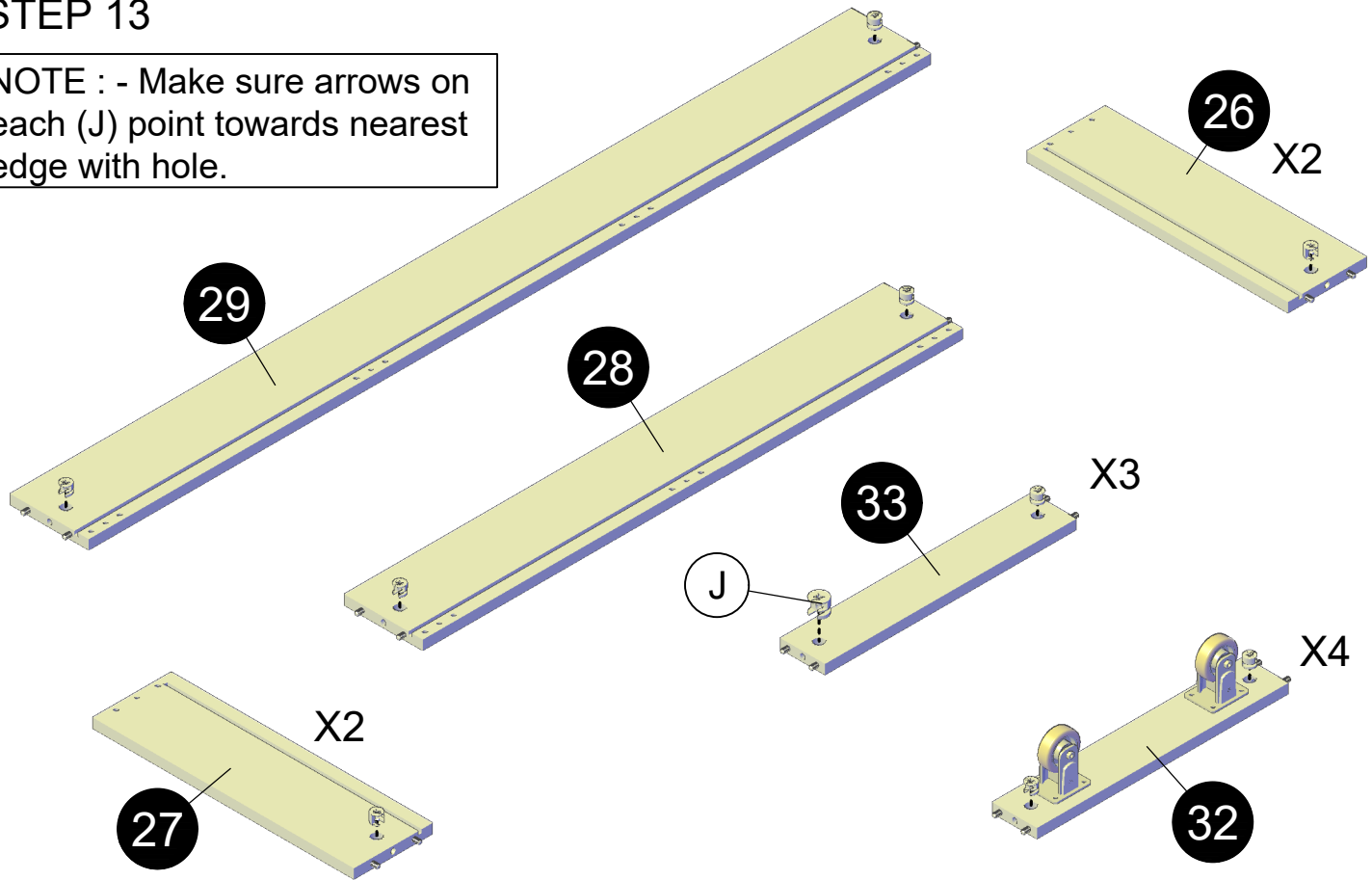
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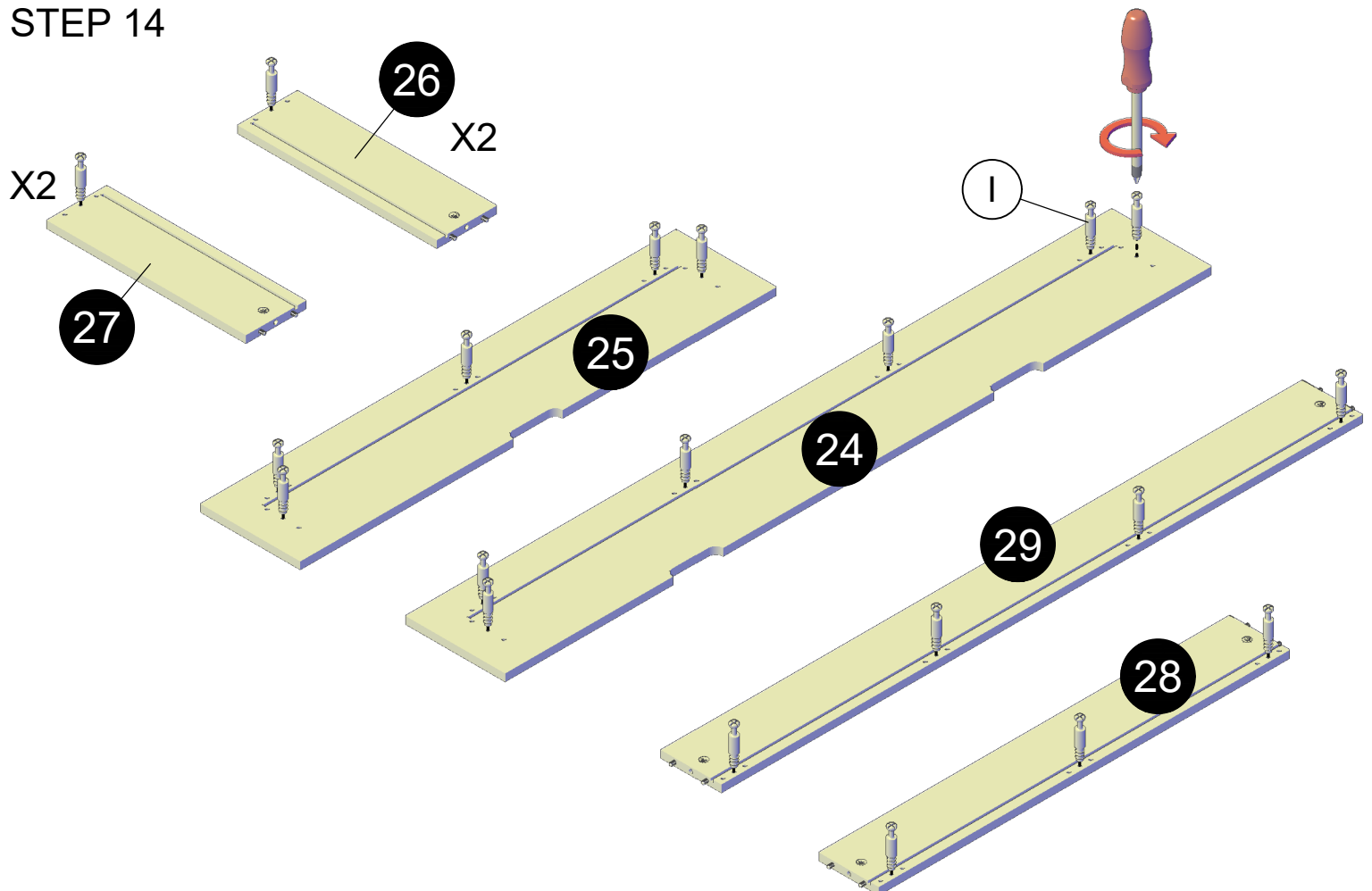
# ASSEMBLY INSTRUCTION

## STEP 13

NOTE : - Make sure arrows on each (J) point towards nearest edge with hole.

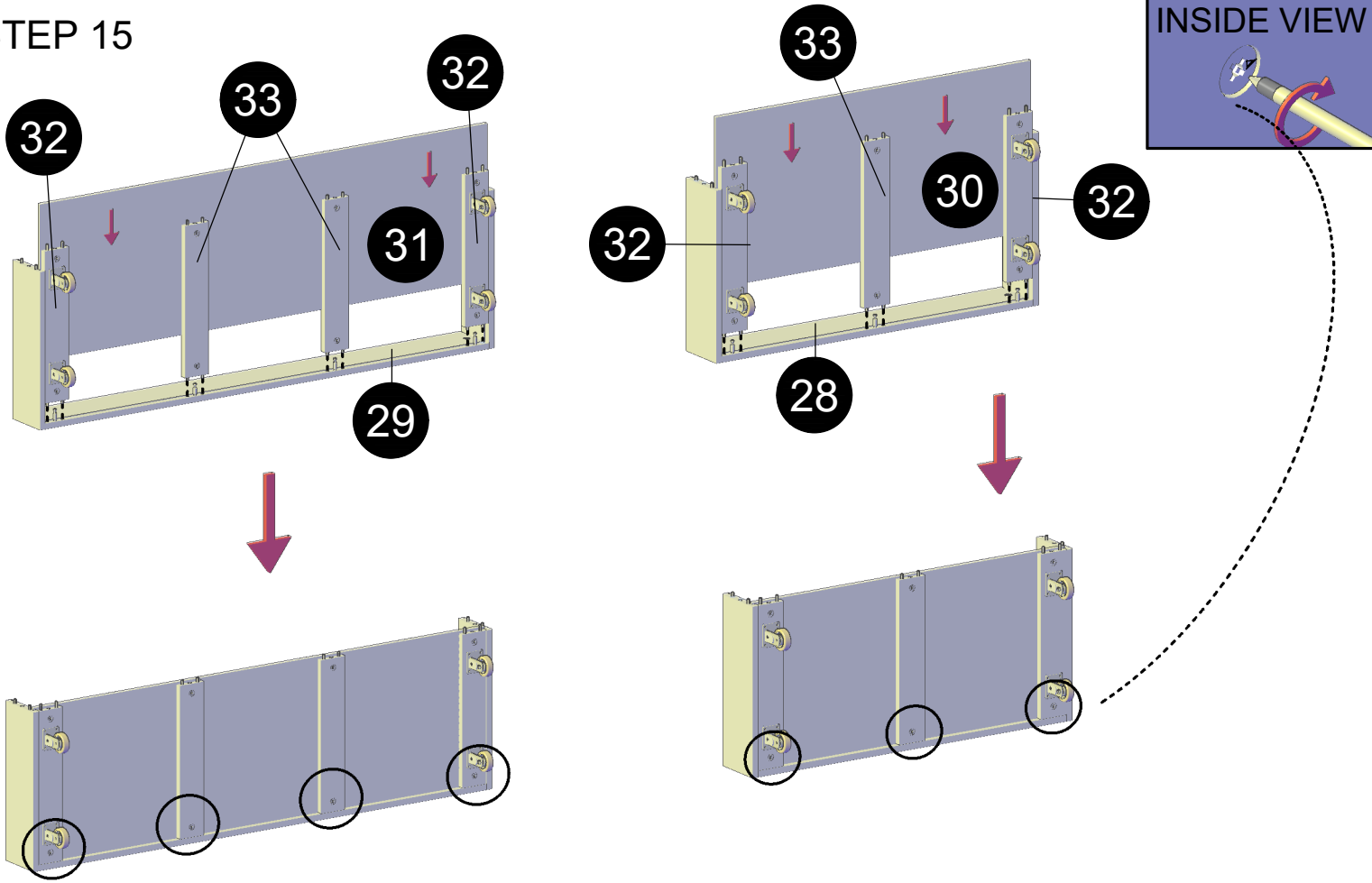


## STEP 14

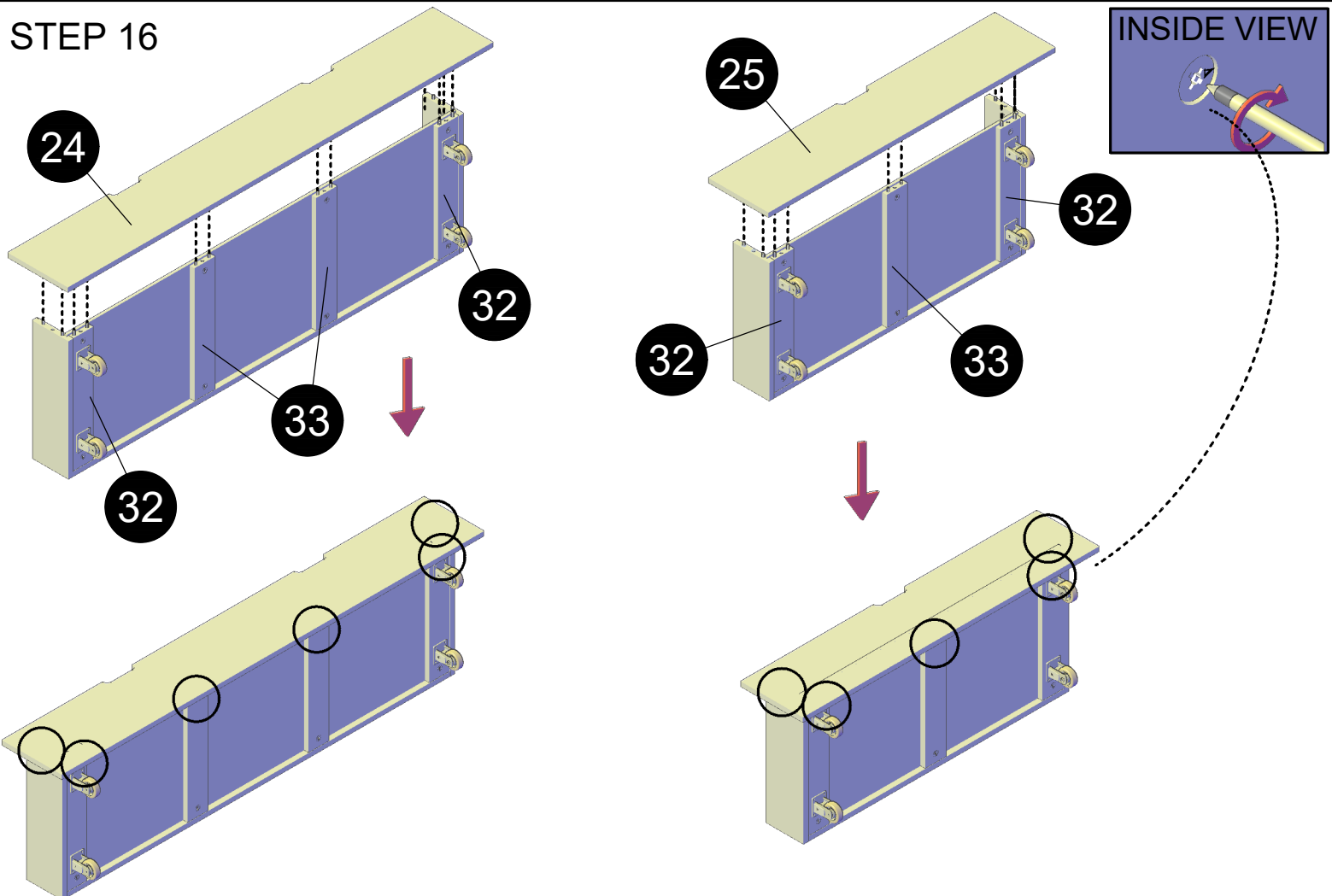


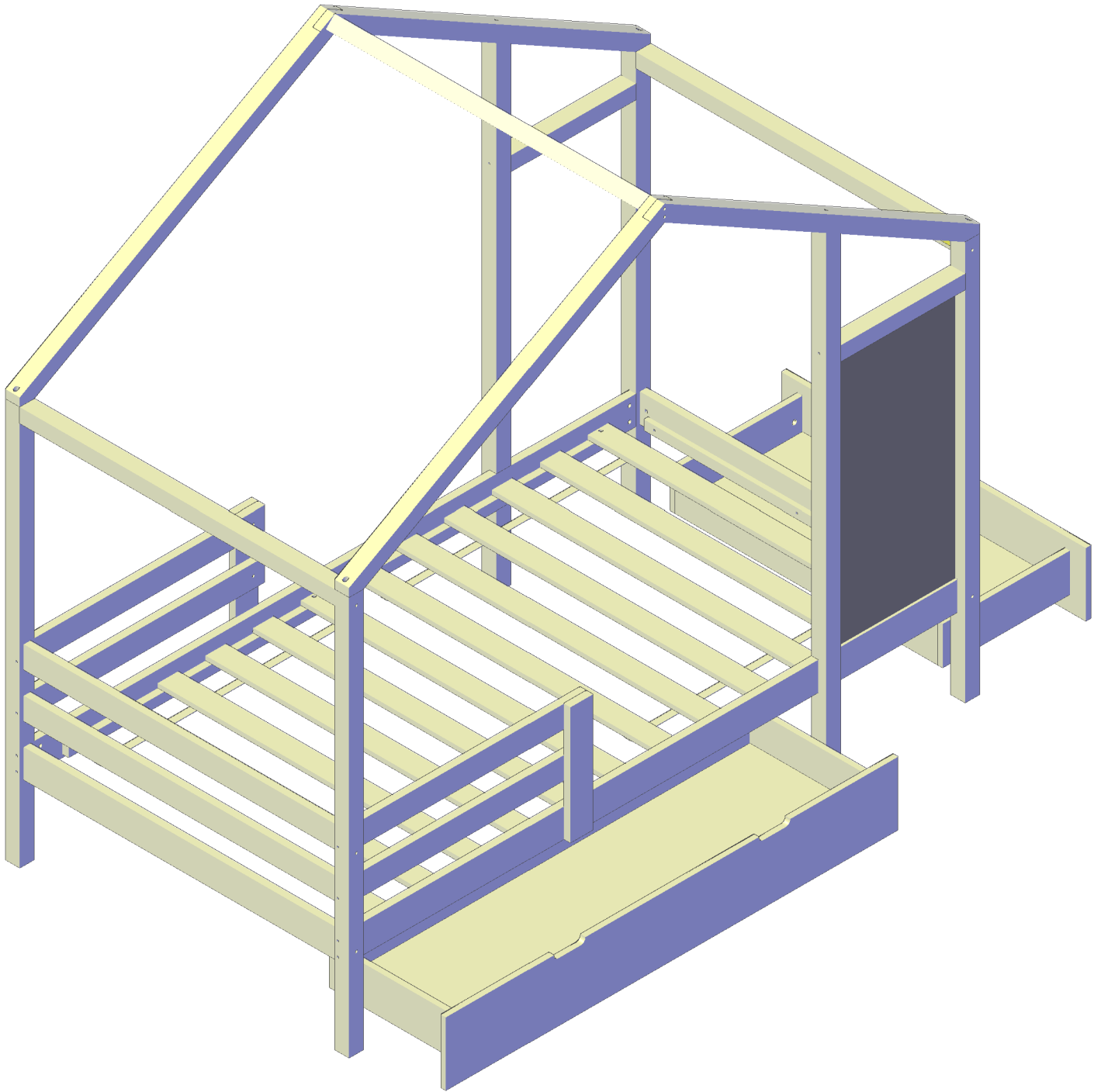
# ASSEMBLY INSTRUCTION

## STEP 15



## STEP 16





ASSEMBLY  
COMPLETE