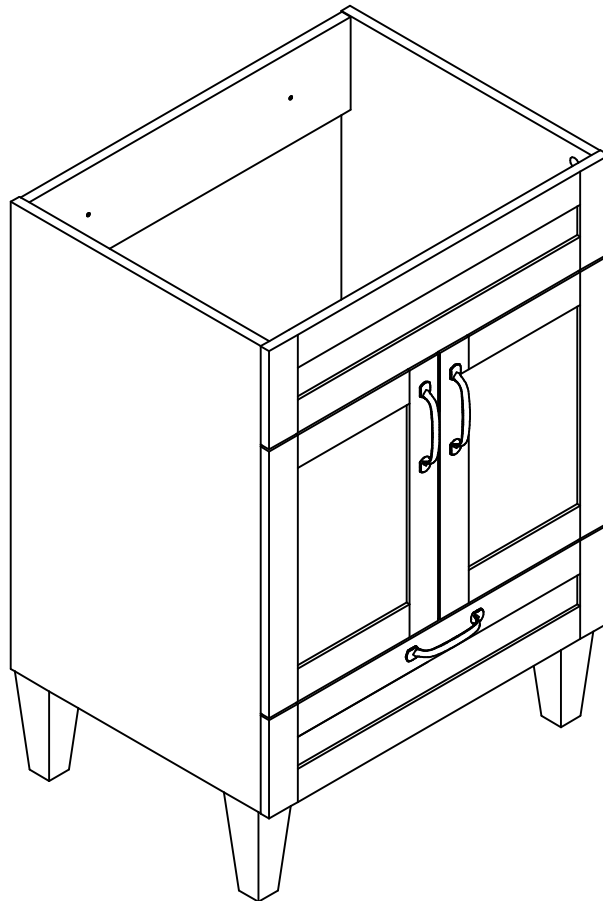
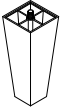
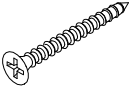
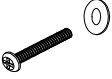
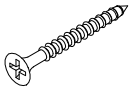
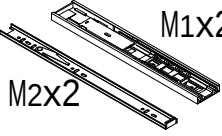
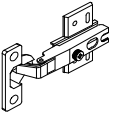


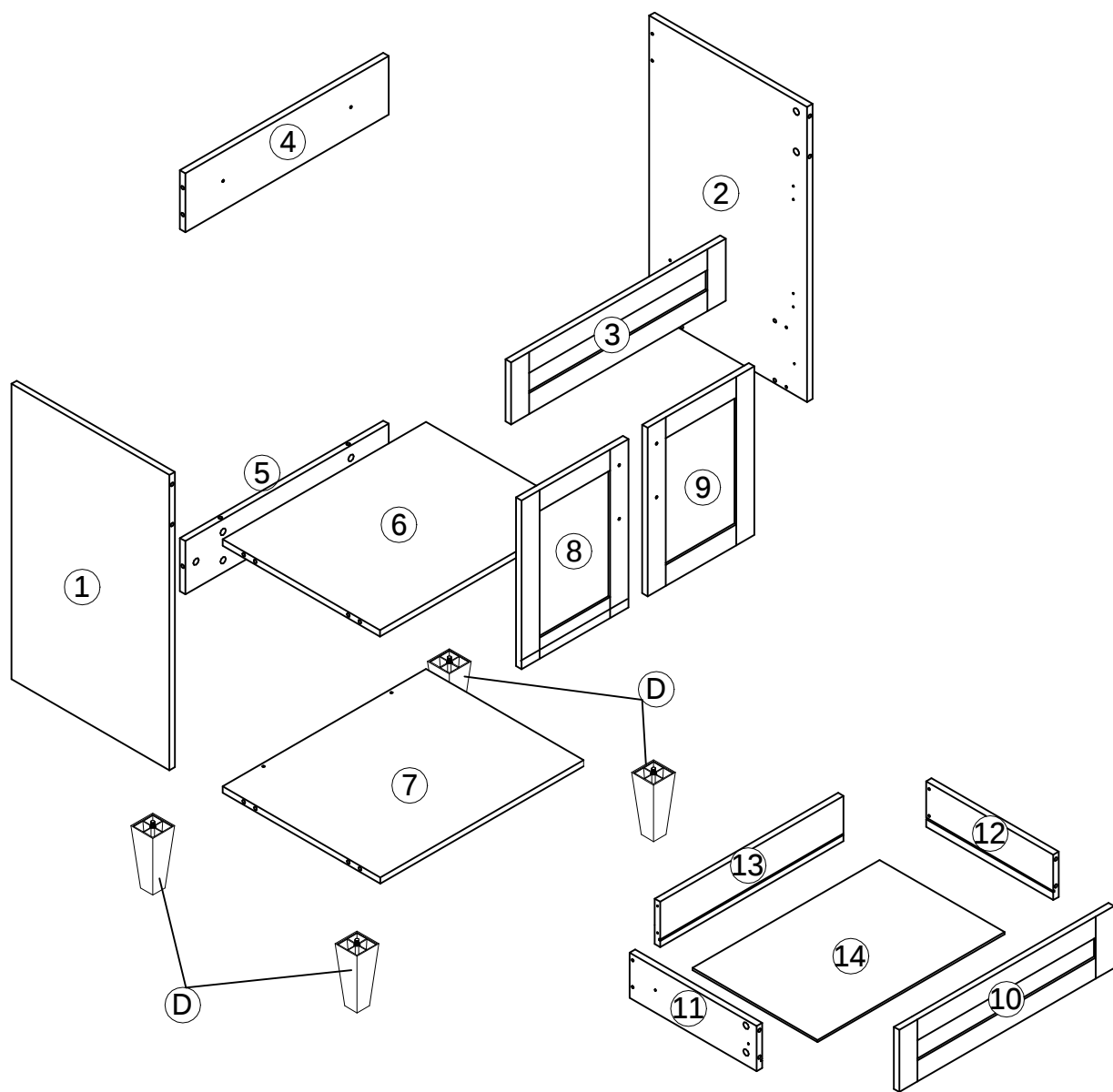
# HN193-60FS

## Assembly Instructions



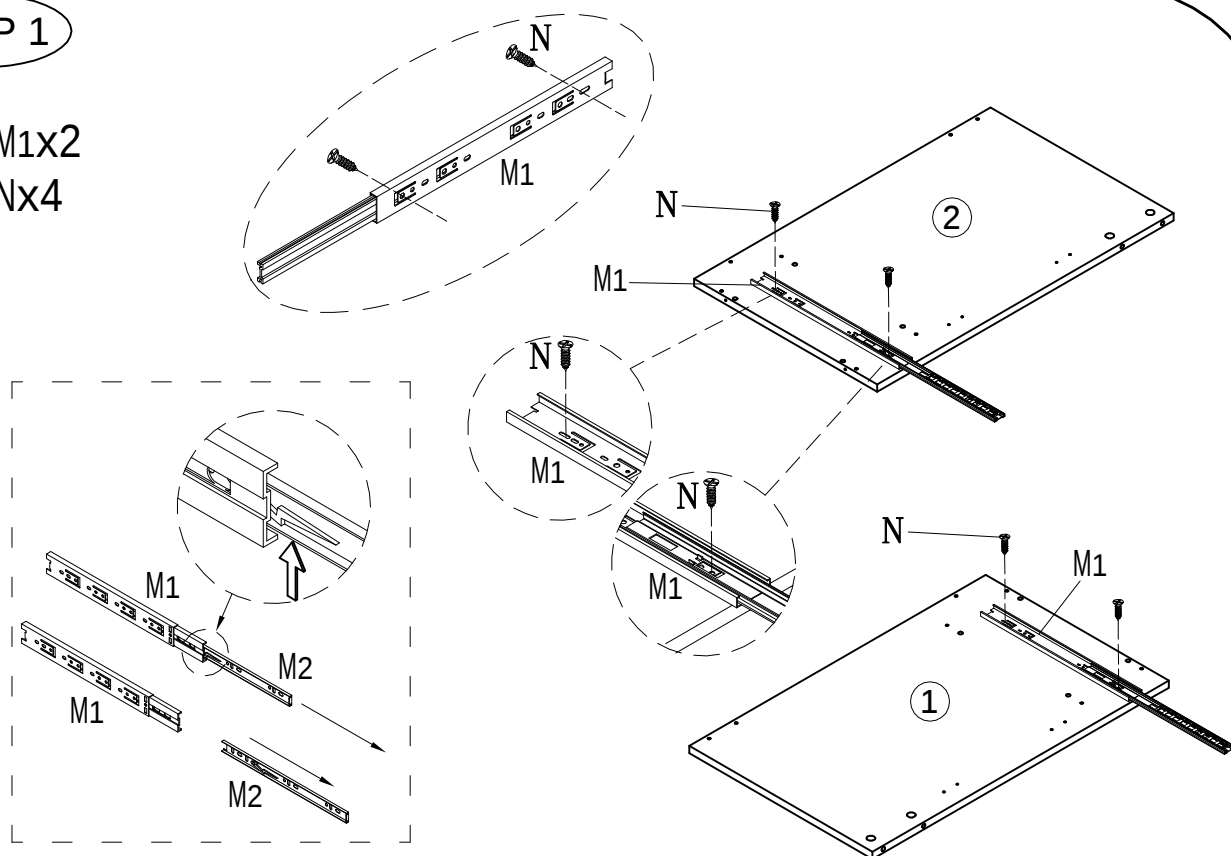
# Assembly Instructions

|                                                                                                                                 |                                                                                                                 |                                                                                                                  |                                                                                                                 |
|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <p>Ø15x12</p>  <p>A x 26</p>                   | <p>Ø7x35</p>  <p>B x 26</p>    | <p>Ø8x30</p>  <p>C x 8</p>     |  <p>D x 4</p>                |
| <p>76x76x2</p>  <p>E x 4</p>                   | <p>14MM</p>  <p>F x 1</p>      | <p>M8</p>  <p>G x 4</p>         | <p>Ø7.8x38</p>  <p>H x 2</p> |
| <p>Ø4x40</p>  <p>I x 4</p>                     | <p>M4x20</p>  <p>J x 6</p>     | <p>131x20x21</p>  <p>K x 3</p> | <p>Ø5x70</p>  <p>L x 2</p>   |
| <p>14"</p>  <p>M1x2<br/>M2x2</p> <p>M x 1</p> | <p>Ø3.5x14</p>  <p>N x 9</p> | <p>Ø4x16</p>  <p>O x 36</p>  |  <p>P x 4</p>               |
| <p>26x22x1</p>  <p>Q x 1</p>                 |                                                                                                                 |                                                                                                                  |                                                                                                                 |



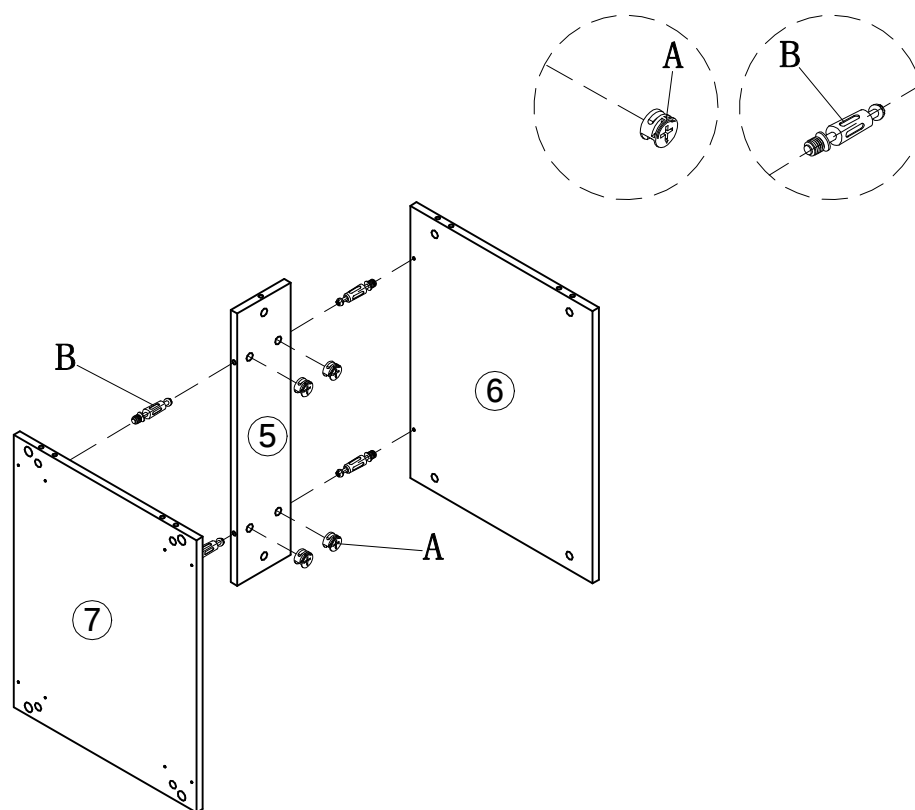
## STEP 1

M1x2  
Nx4



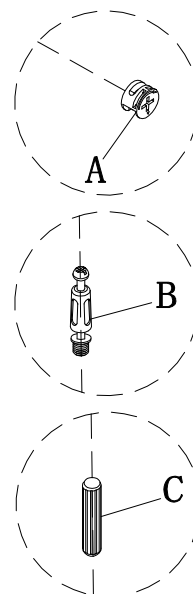
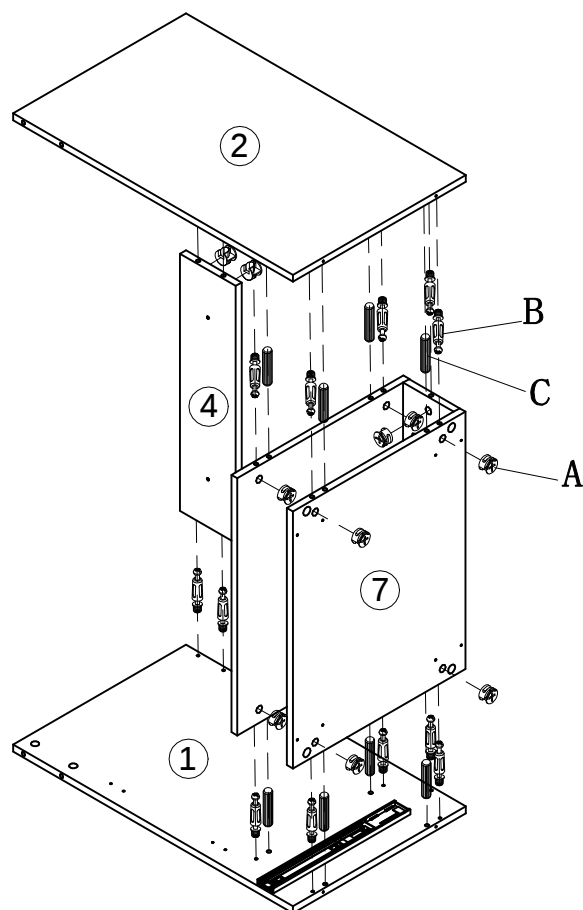
## STEP 2

Ax4  
Bx4



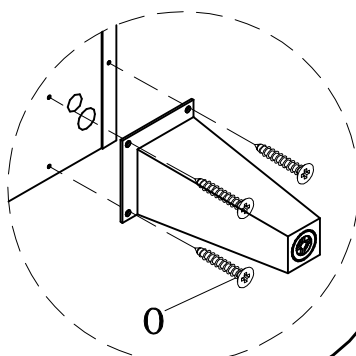
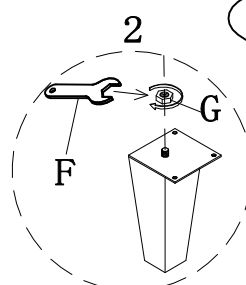
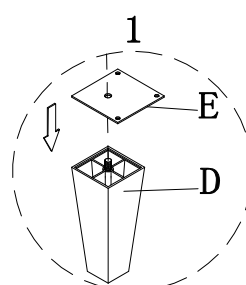
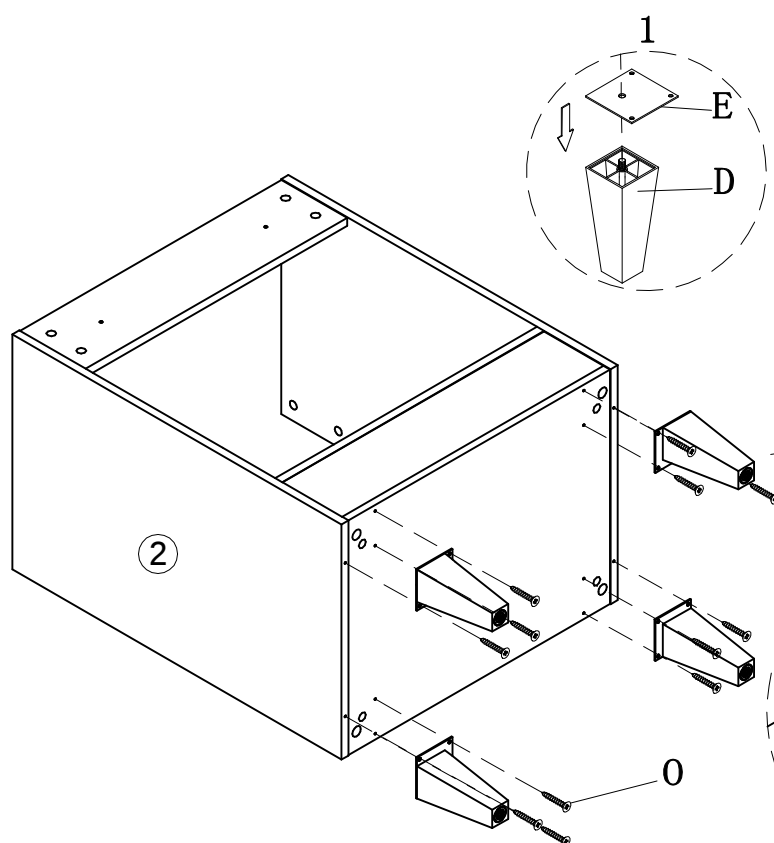
STEP 3

Ax14  
Bx14  
Cx8



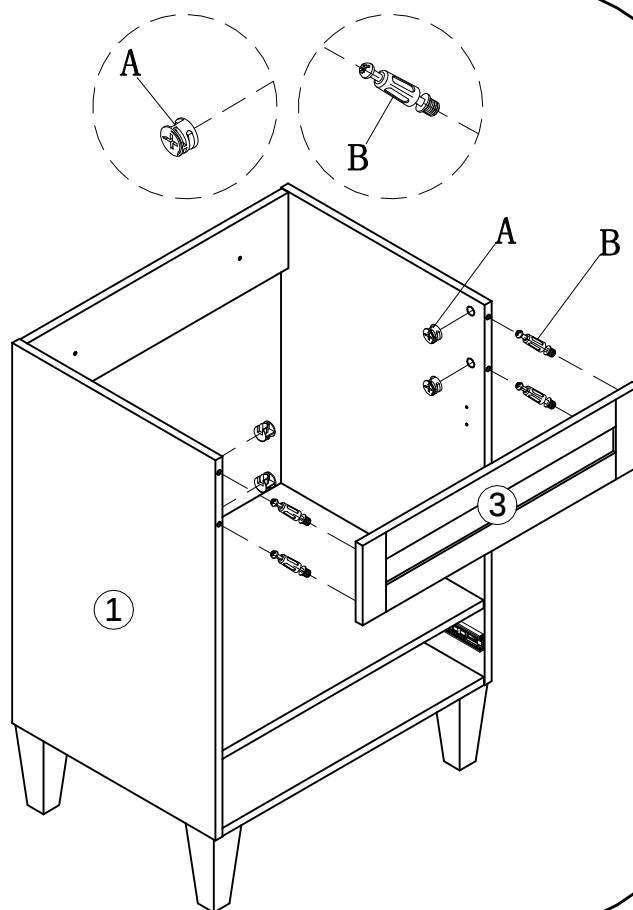
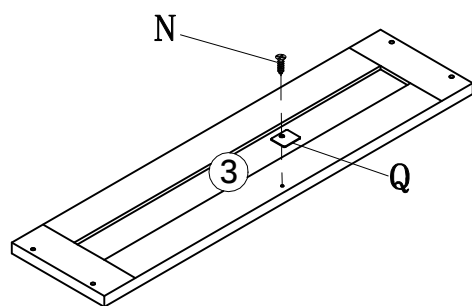
STEP 4

Dx4  
Ex4  
Fx1  
Gx4  
Ox12



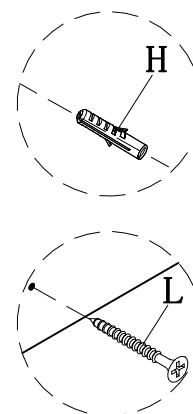
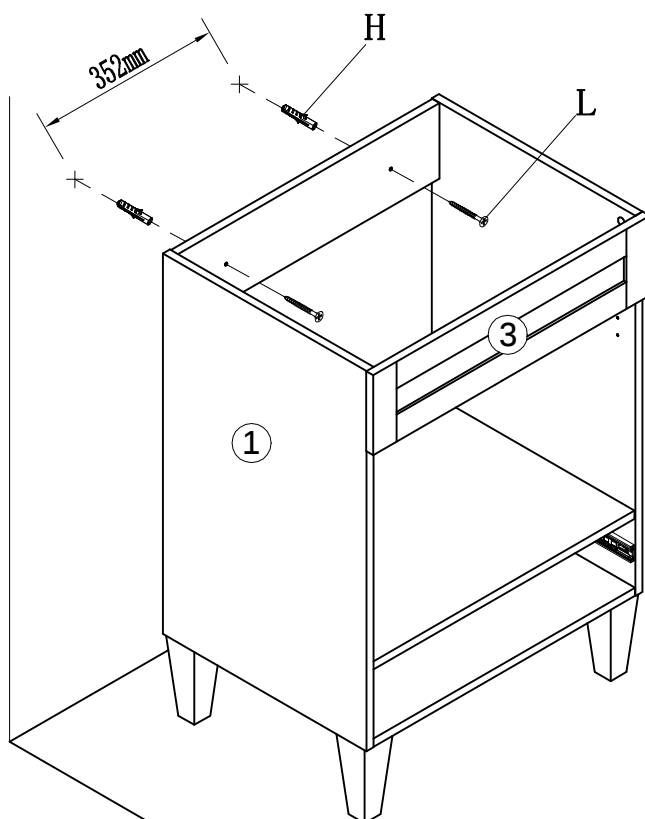
## STEP 5

Ax4  
Bx4  
Nx1  
Qx1



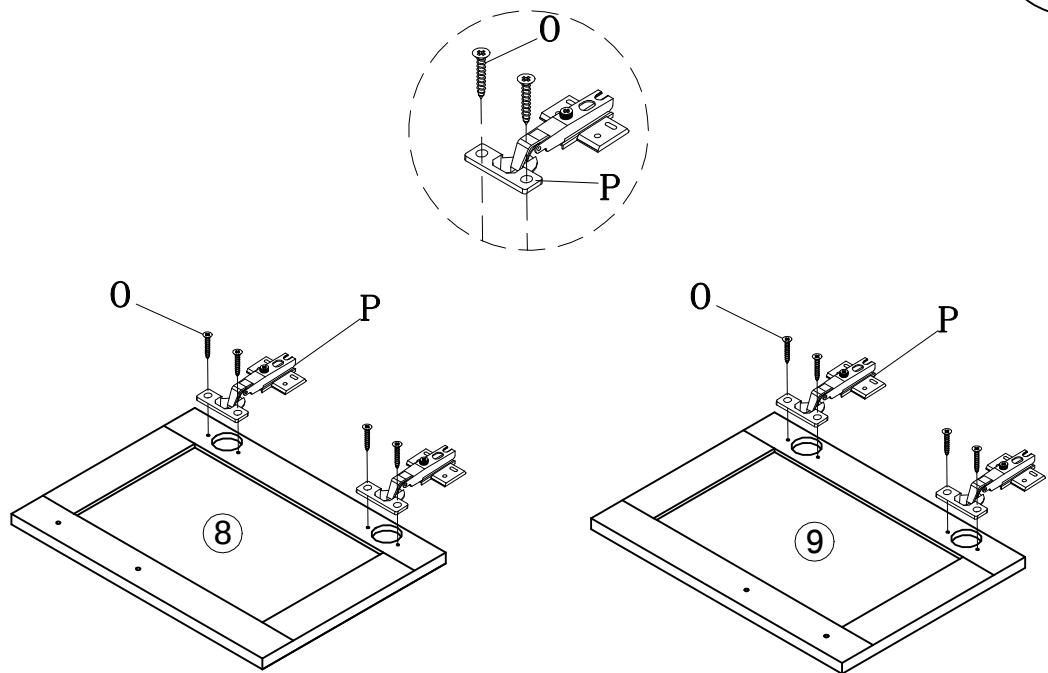
## STEP 6

Hx2  
Lx2



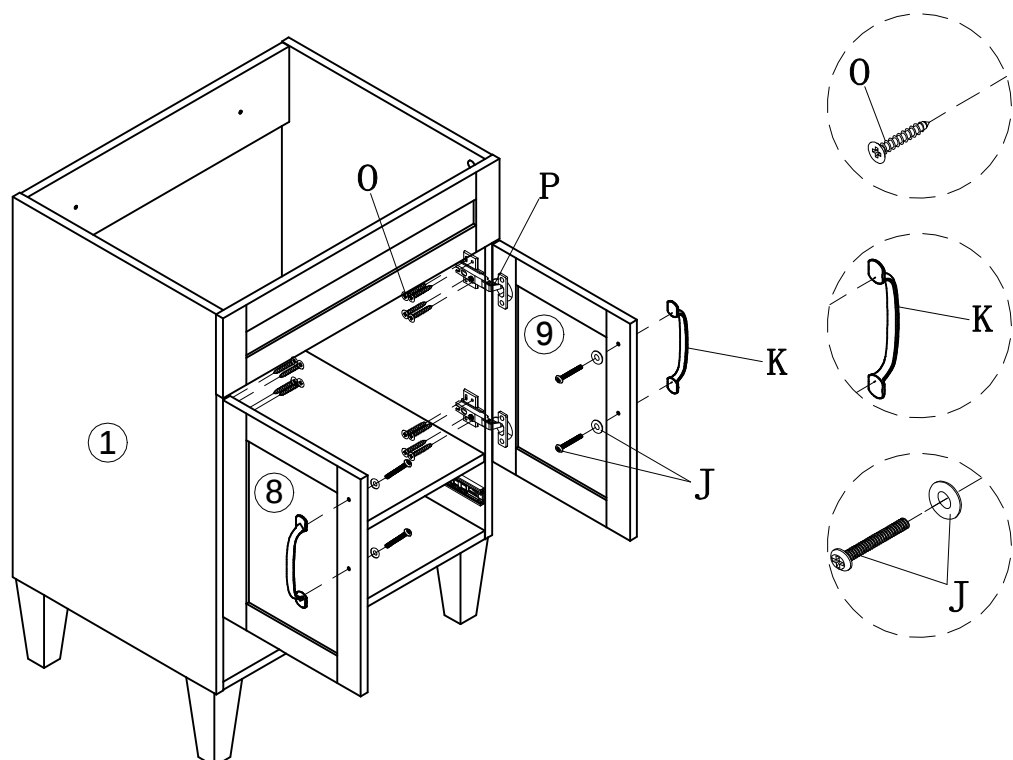
STEP 7

0x8  
Px4



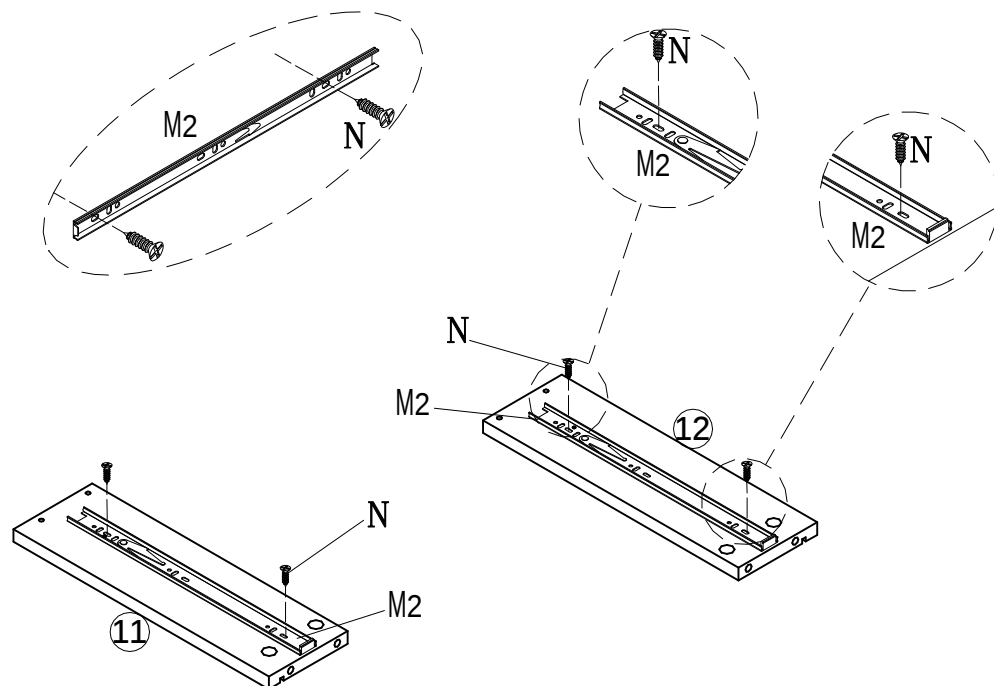
STEP 8

Jx4  
Kx2  
0x16



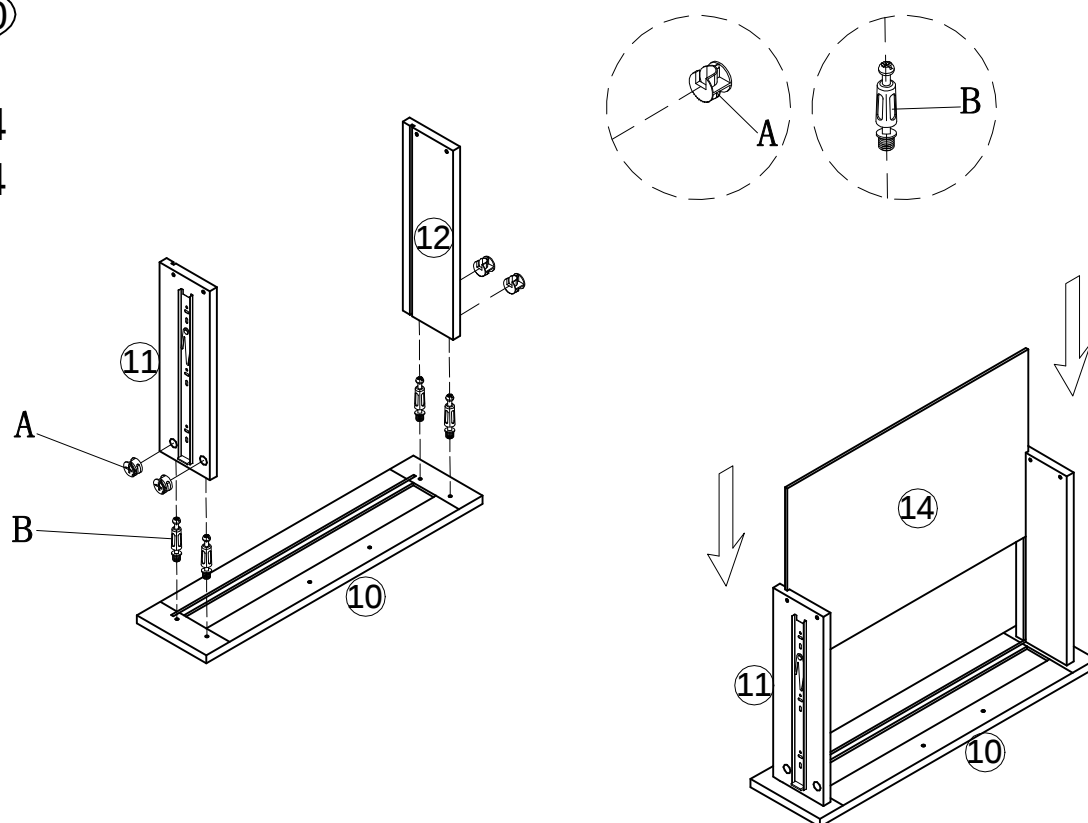
## STEP 9

M2x2  
Nx4



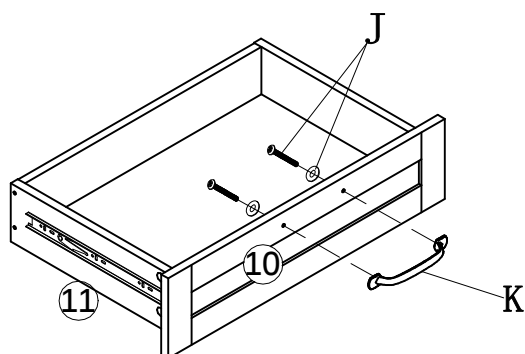
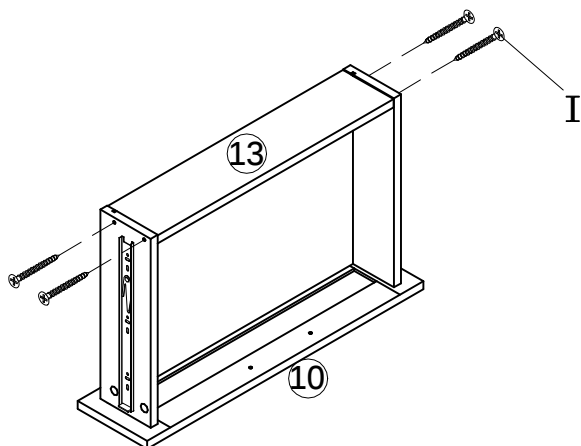
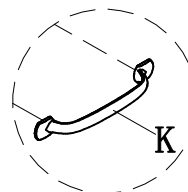
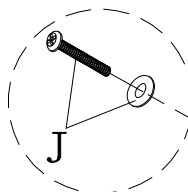
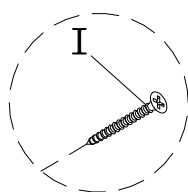
## STEP 10

Ax4  
Bx4

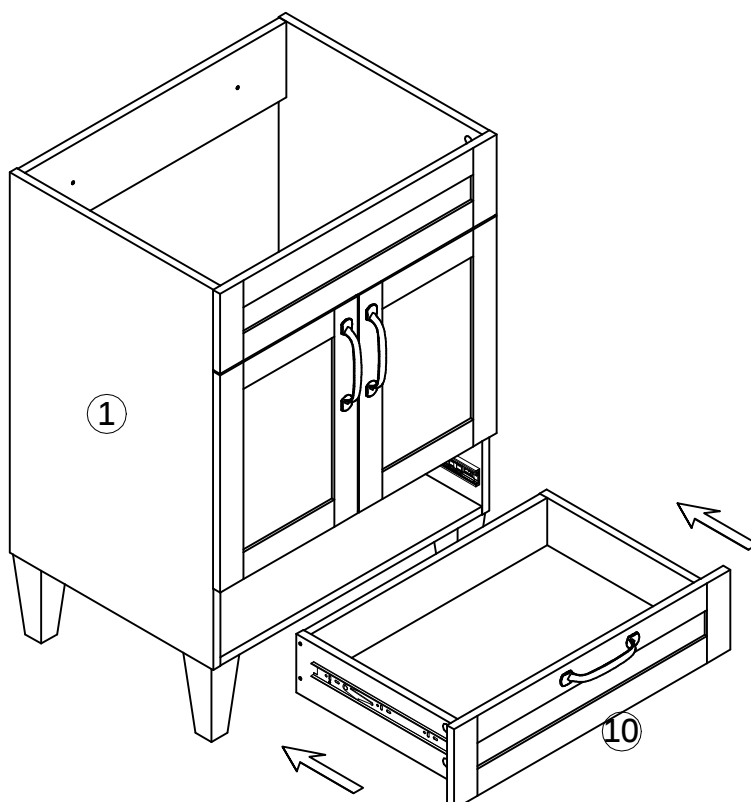


STEP 11

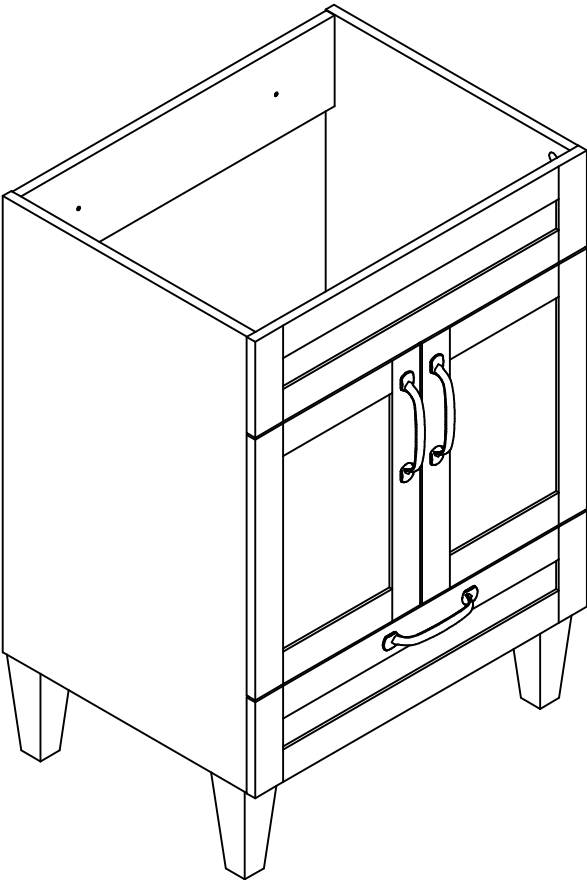
Ix4  
Jx2  
Kx1



STEP 12



STEP 13



FINISH