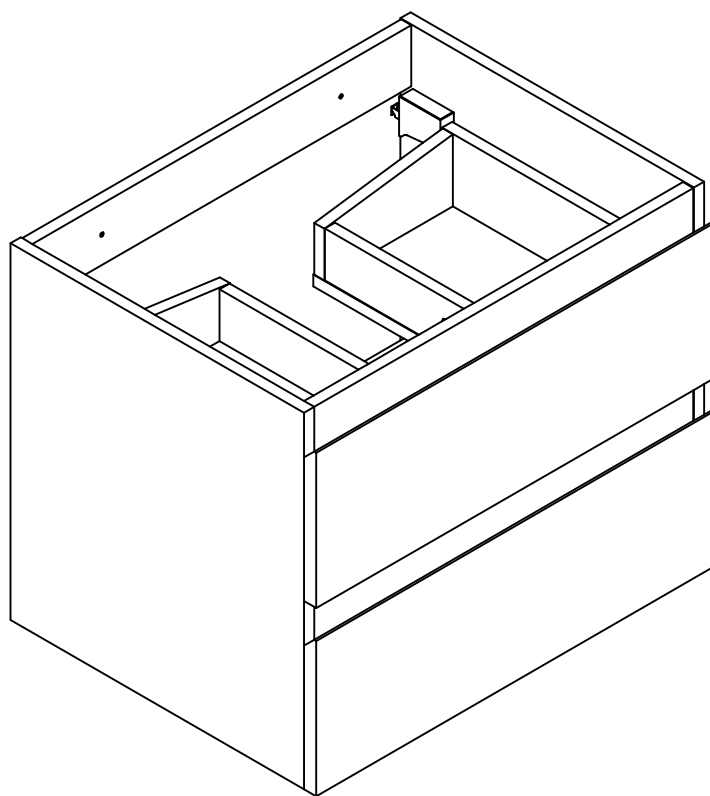
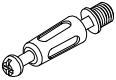
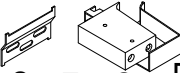
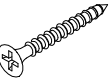
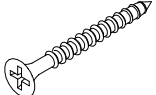
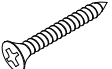
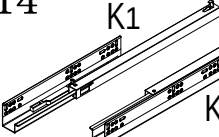
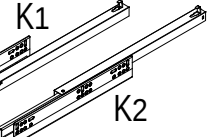


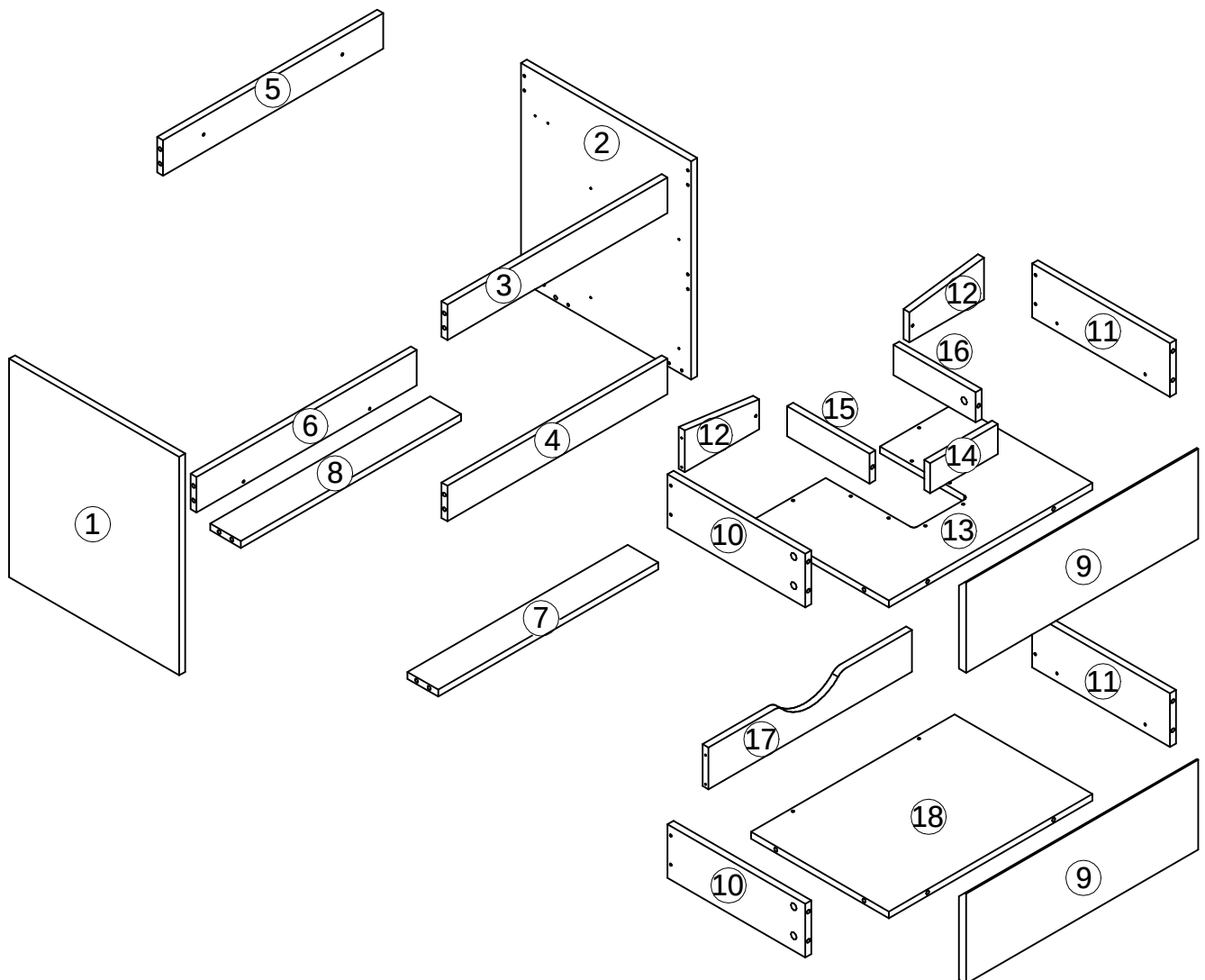
HN191-60/80H

Assembly Instructions



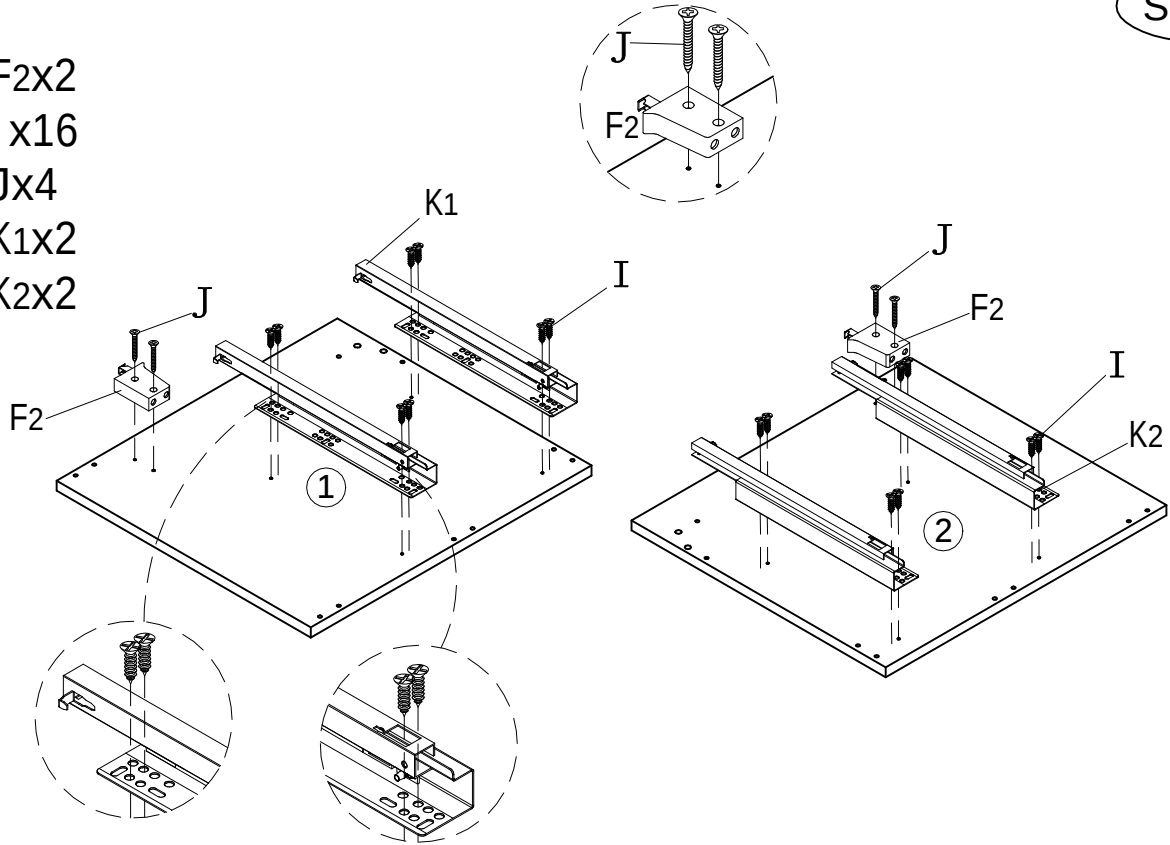
Assembly Instructions

Ø15x12  A x 44	Ø7x35  B x 44	Ø8x30  C x 4	Ø7.8x38  D x 8
Ø4x40  E x 20	F1x2 F2x2 F3x2  F x 1	Ø5x50  G x 6	Ø5x70  H x 2
Ø3.5x14  I x 20	Ø3.5x30  J x 4	14"   K x 2	



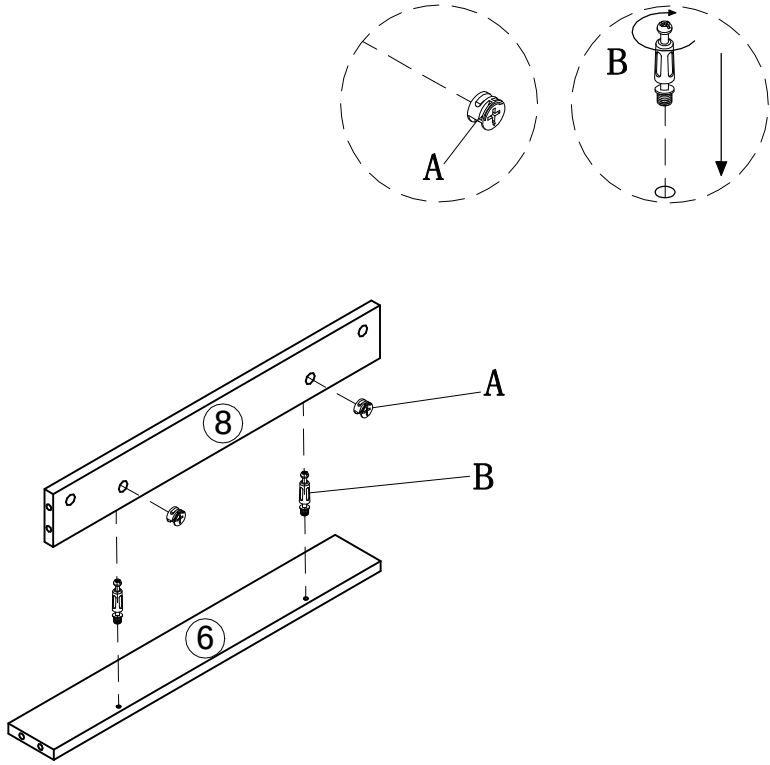
STEP 1

F2x2
Ix16
Jx4
K1x2
K2x2



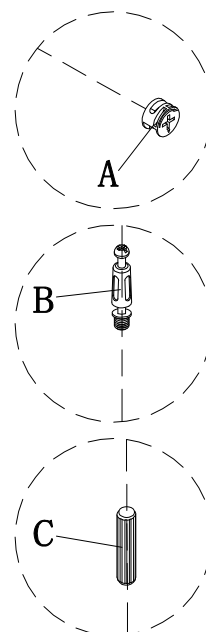
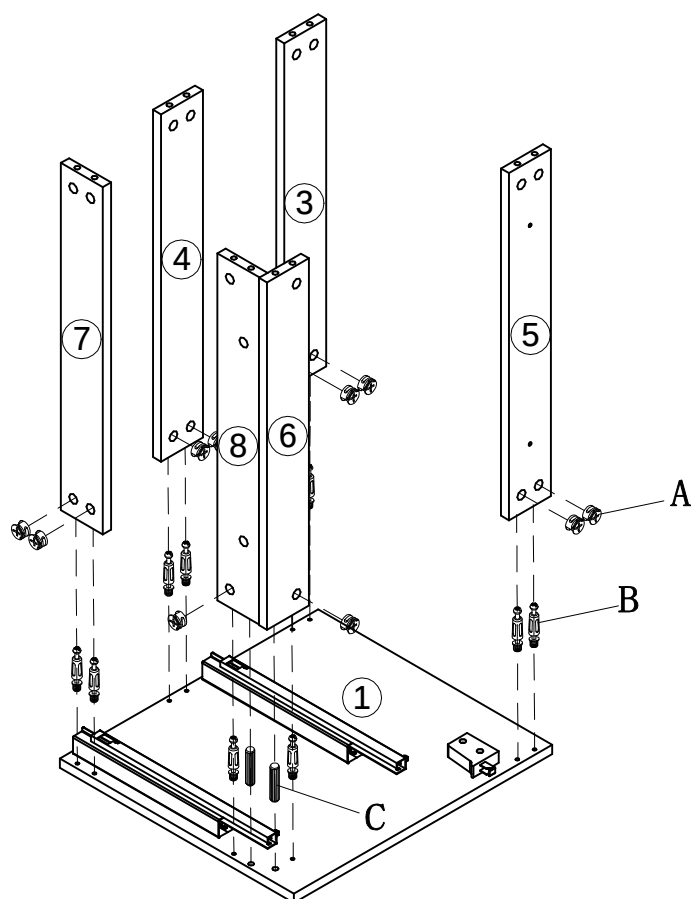
STEP 2

Ax2
Bx2



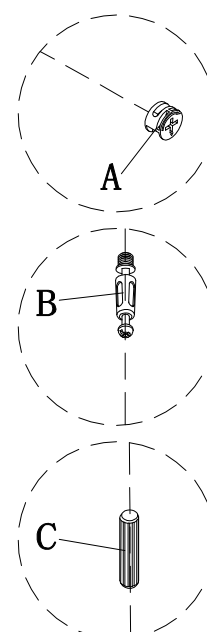
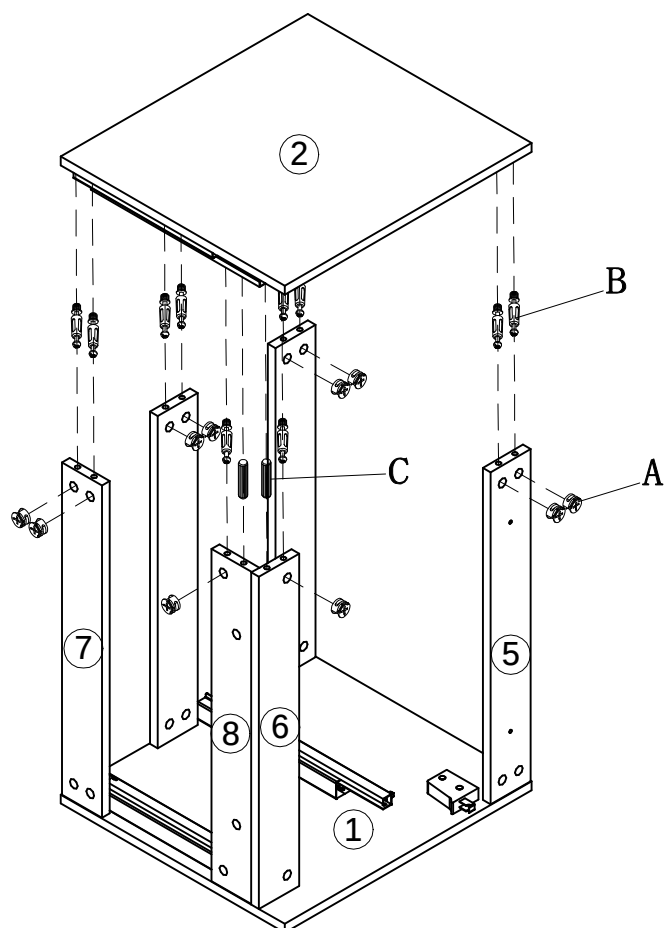
STEP 3

Ax10
Bx10
Cx2



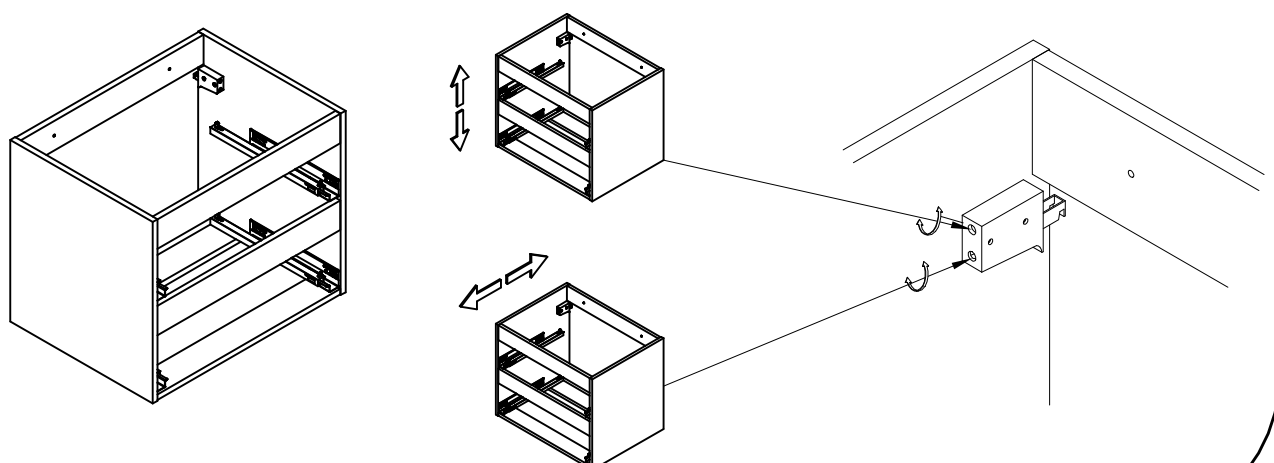
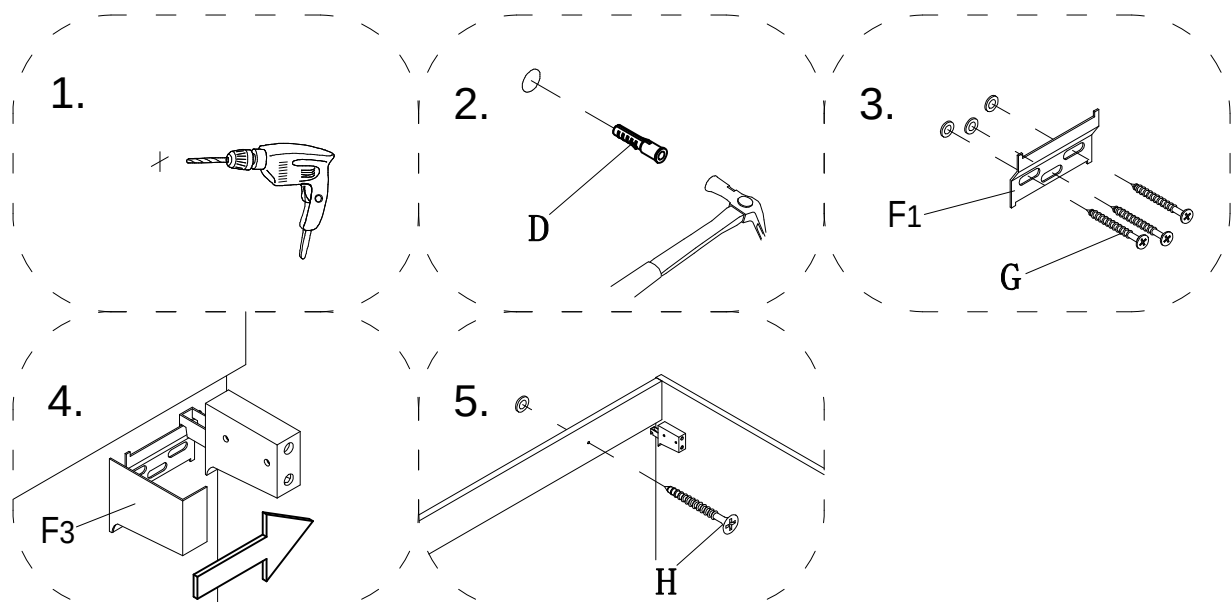
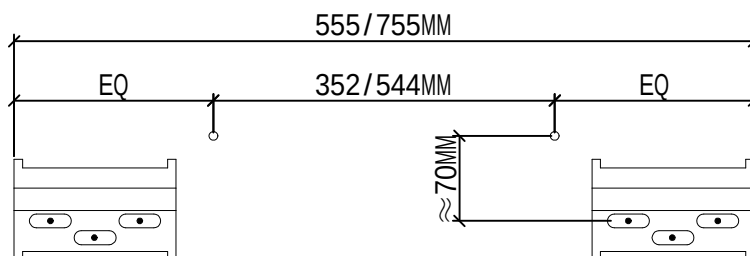
STEP 4

Ax10
Bx10
Cx2



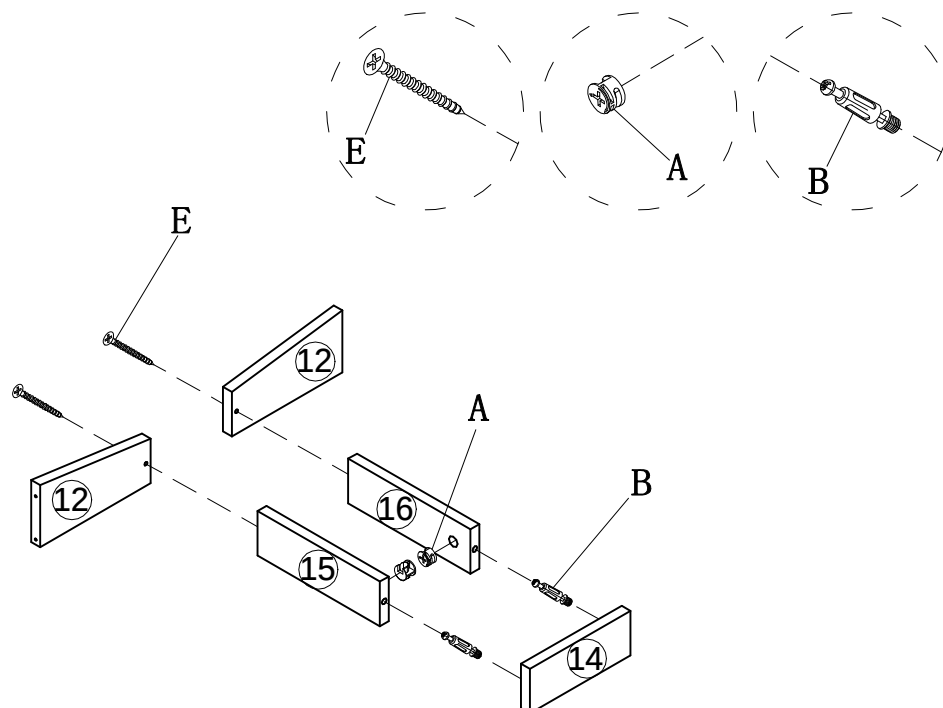
STEP 5

Dx8
Gx6
Hx2
F1x2
F3x2



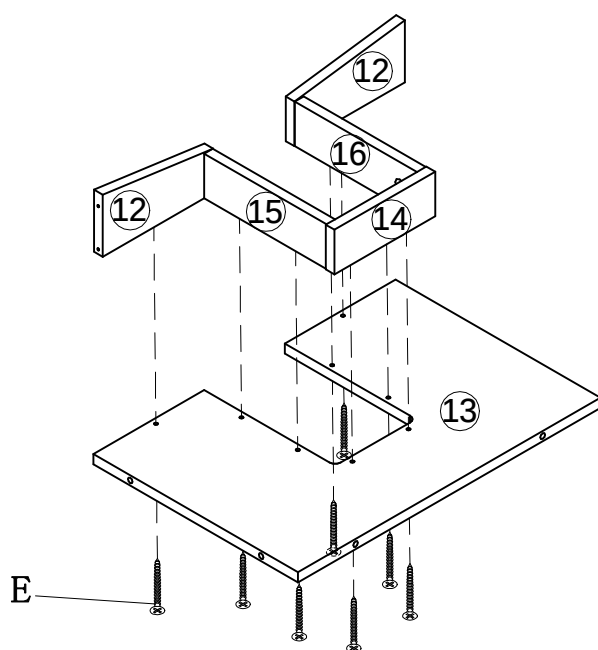
STEP 6

Ax2
Bx2
Ex2



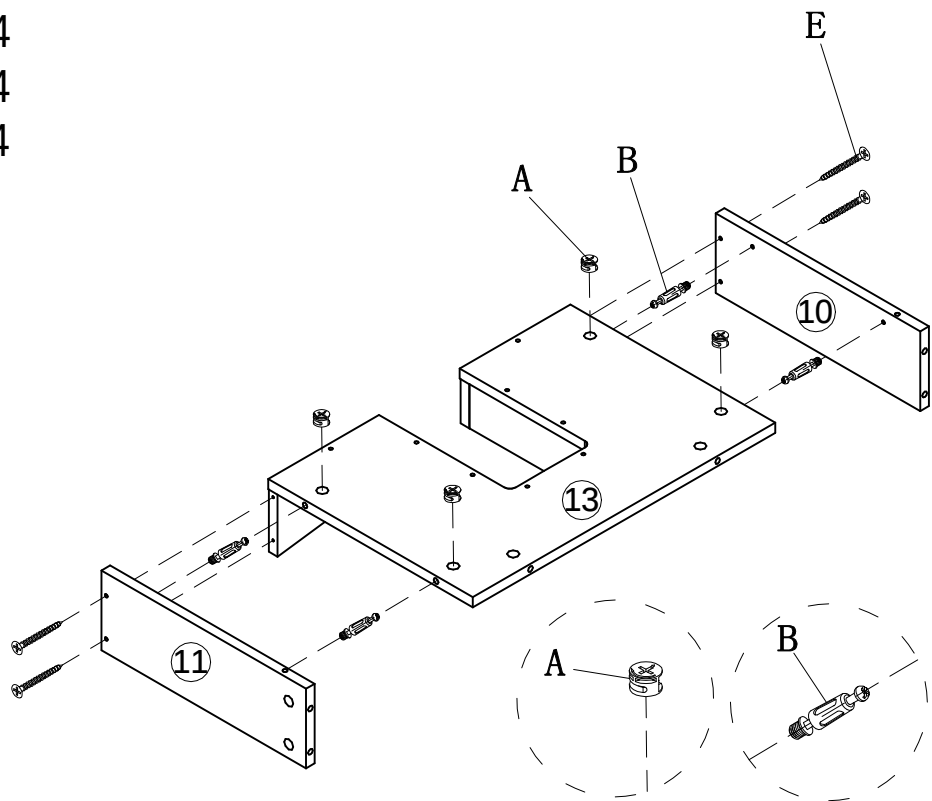
STEP 7

Ex8



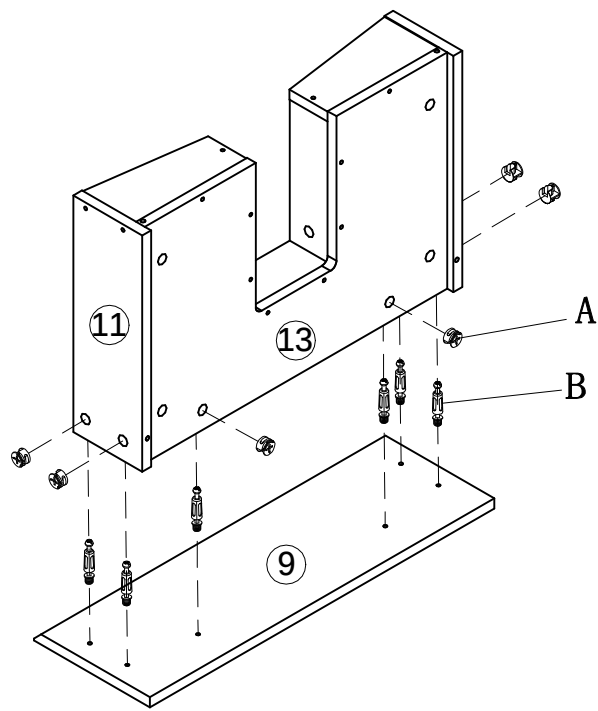
STEP 8

Ax4
Bx4
Ex4



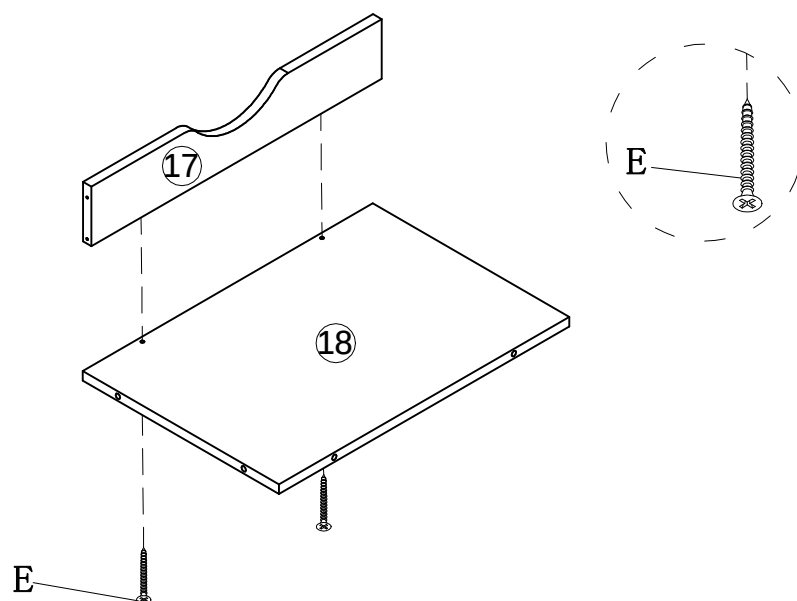
STEP 9

Ax6
Bx6



STEP 10

Ex2

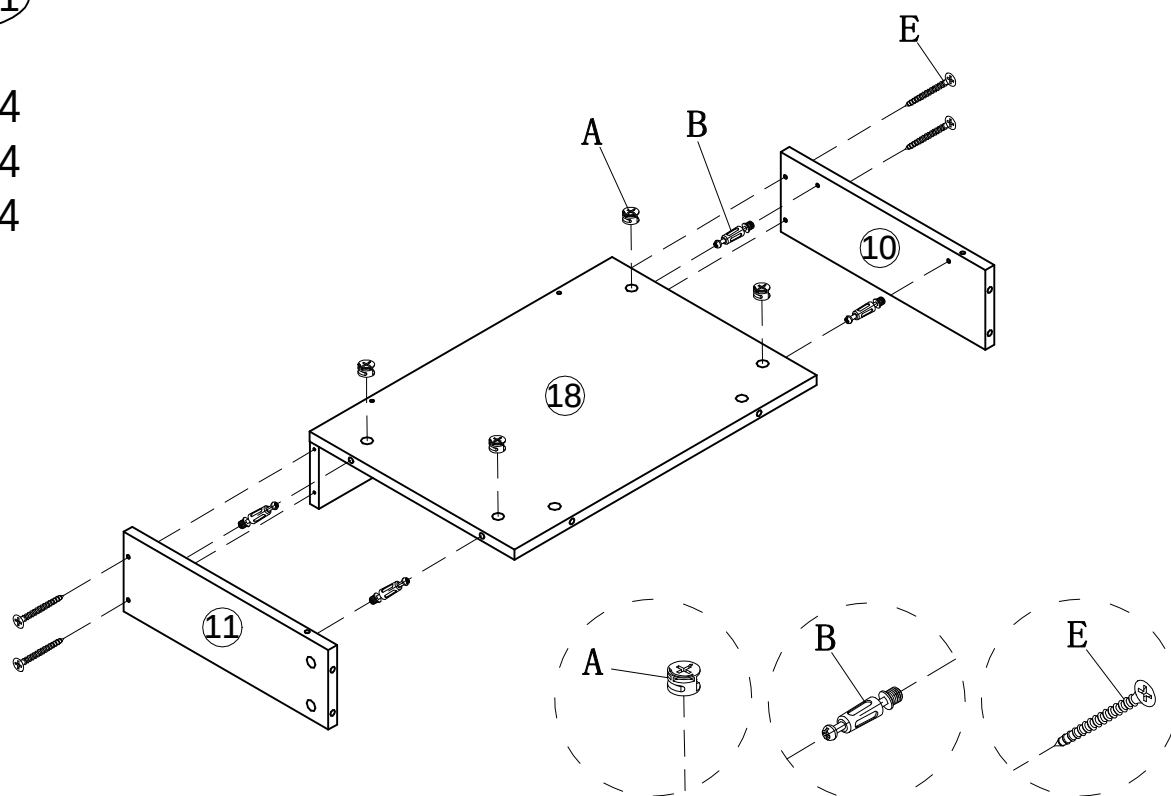


STEP 11

Ax4

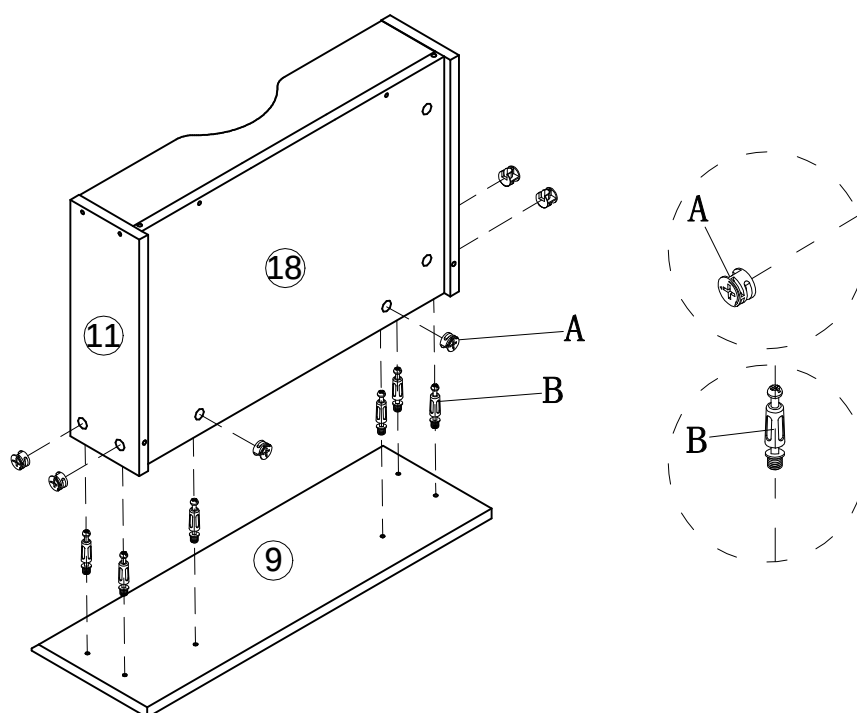
Bx4

Ex4

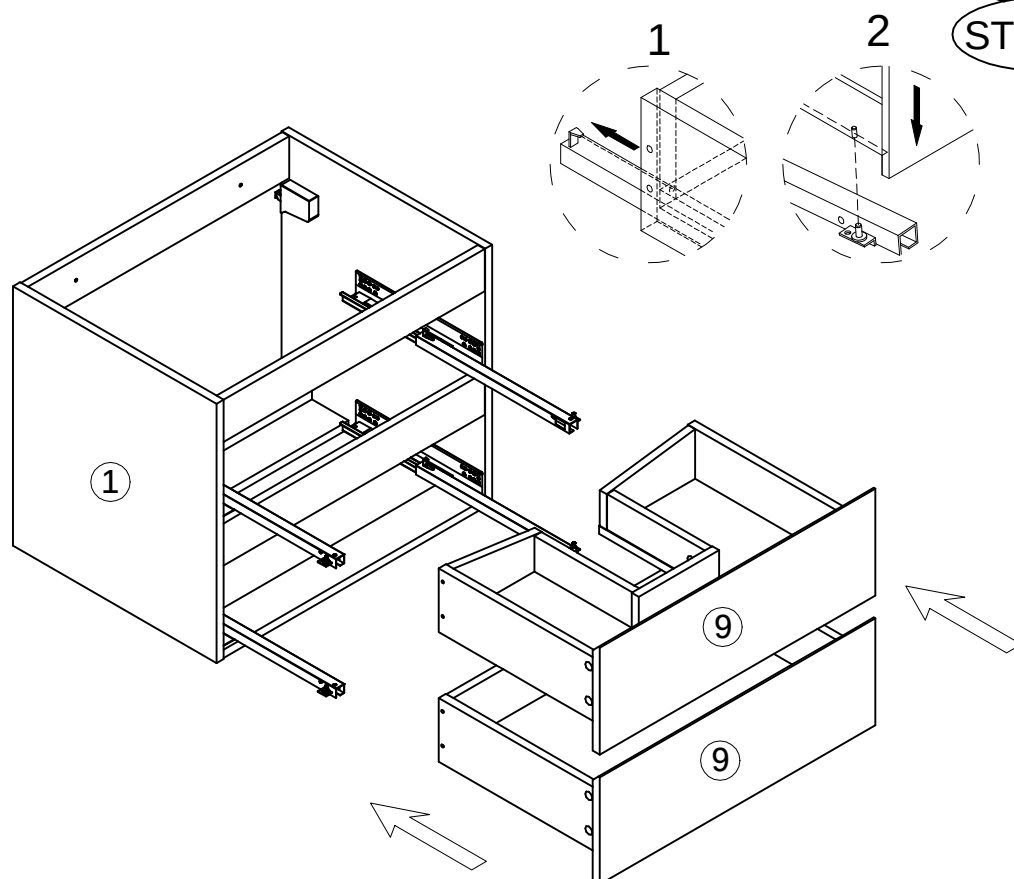


STEP 12

Ax6
Bx6

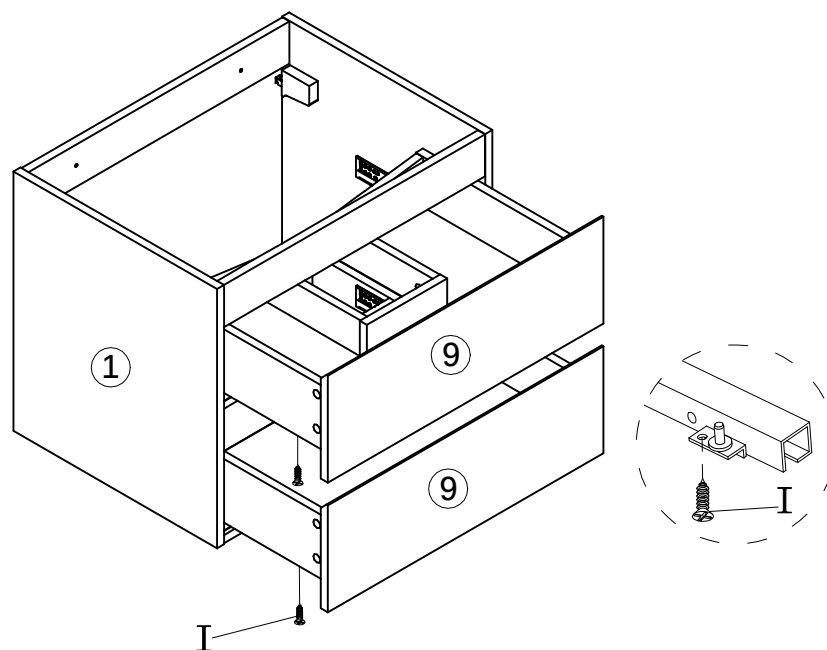


STEP 13

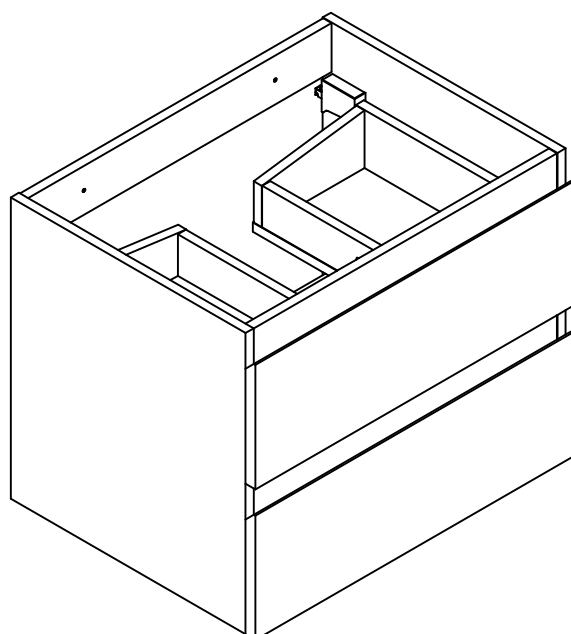


STEP 14

1x4



STEP 15



FINISH