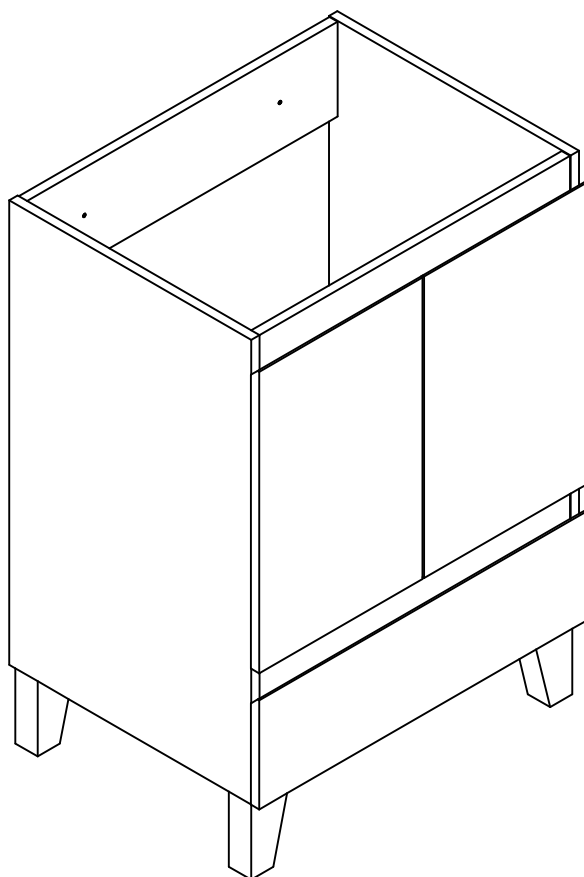
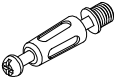
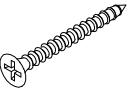
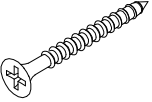
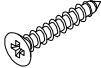
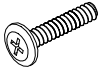
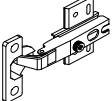
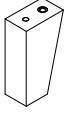
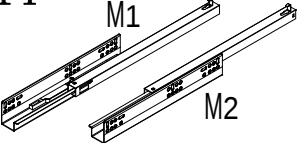


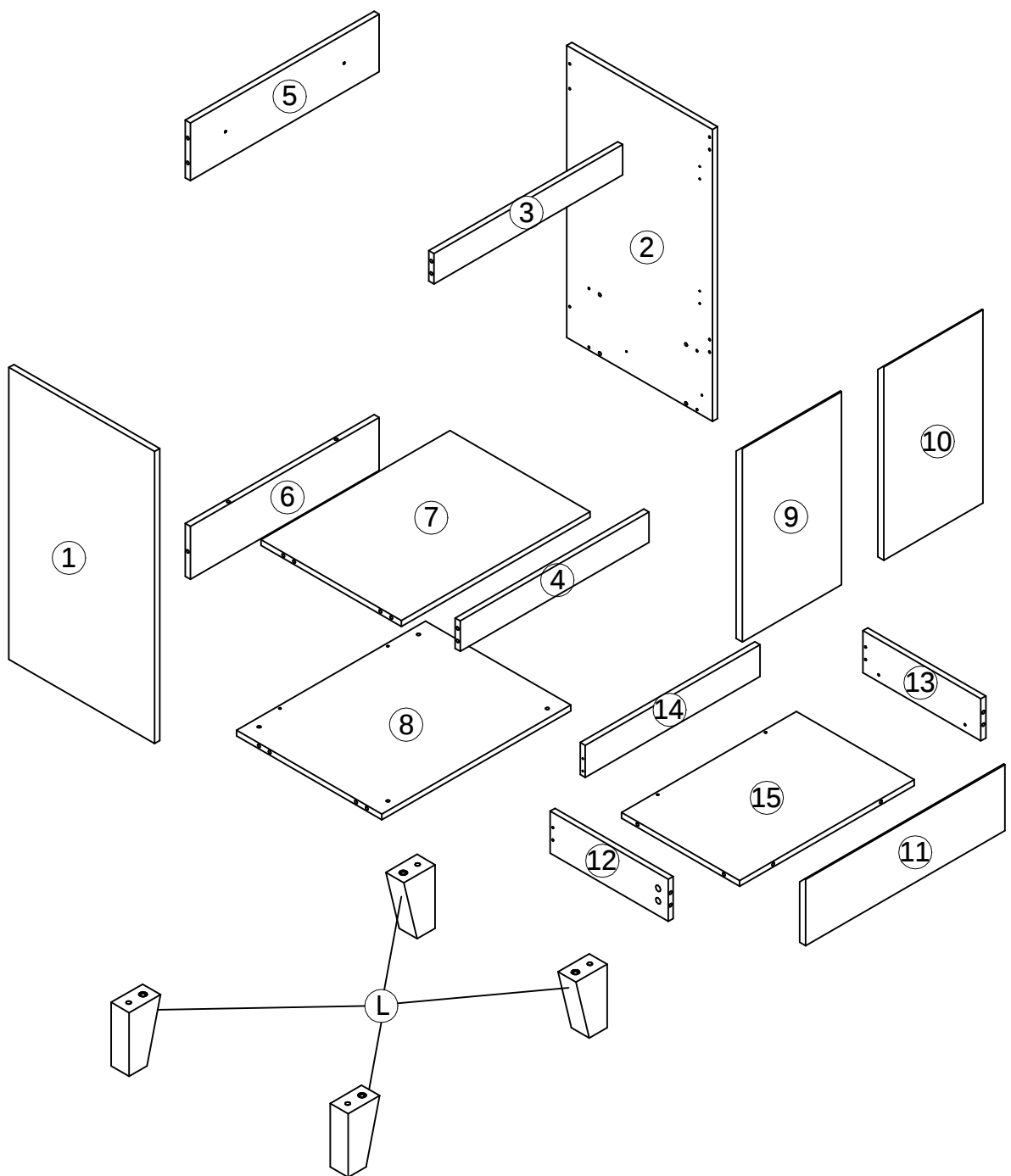
HN191-60FS

Assembly Instructions



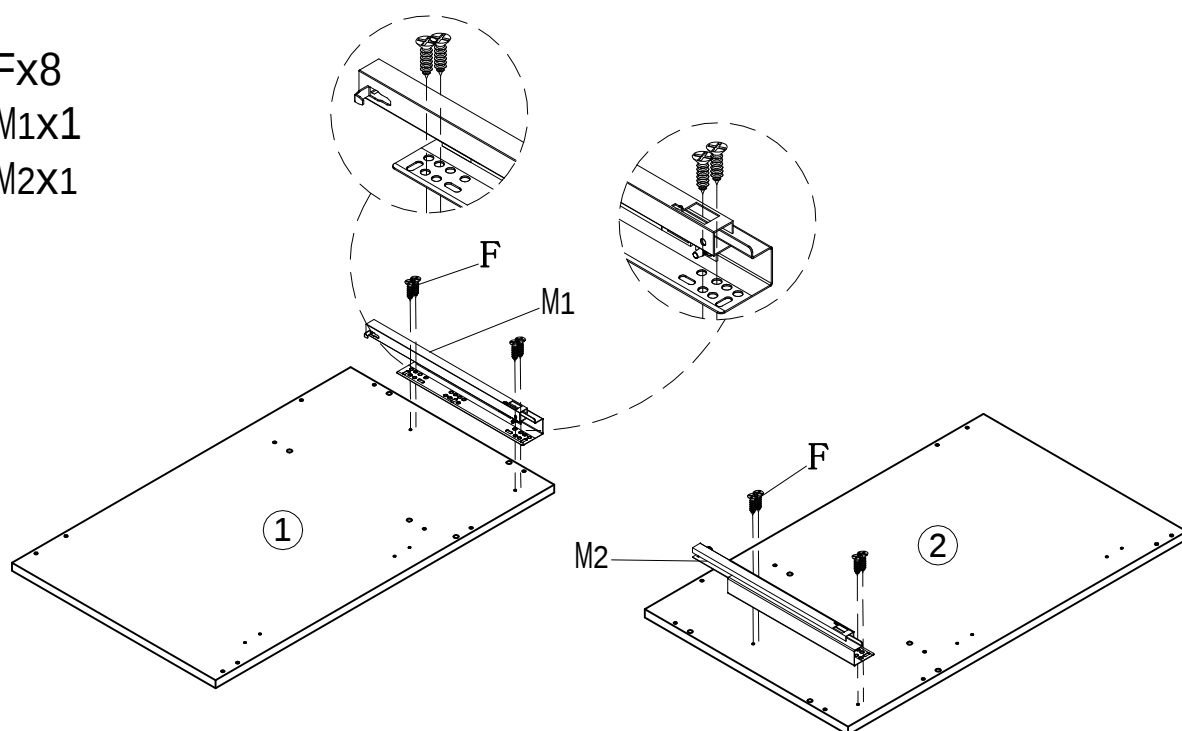
Assembly Instructions

Ø15x12  A x 36	Ø7x35  B x 36	Ø8x30  C x 14	Ø4x40  D x 6
Ø5x70  E x 2	Ø3.5x14  F x 10	Ø4x16  G x 24	M6x40  H x 4
 I x 4	M6x20  J x 4	Ø7.8x38  K x 2	 L x 4
14"  M x 1			



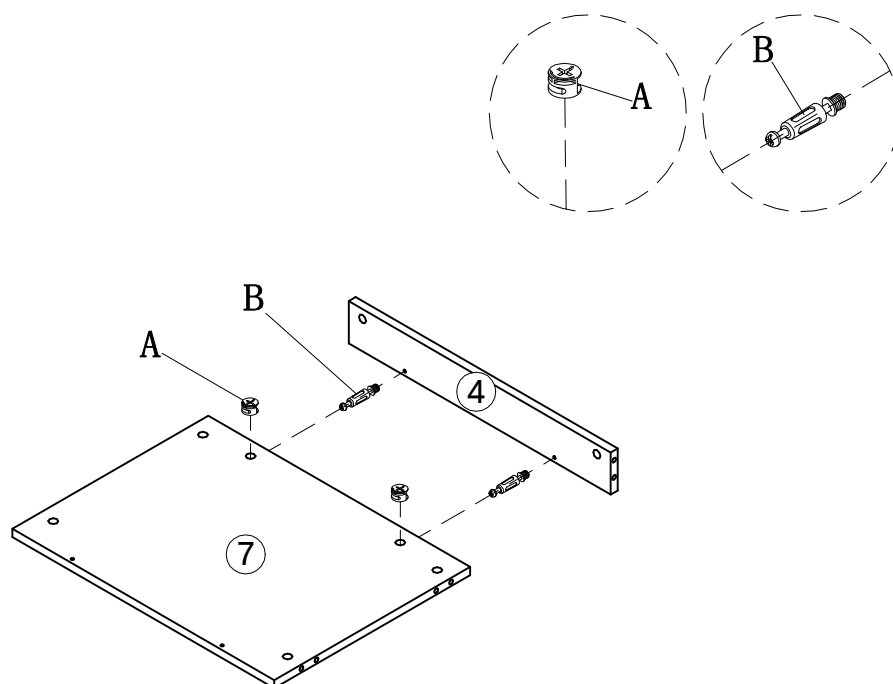
STEP 1

Fx8
M1x1
M2x1



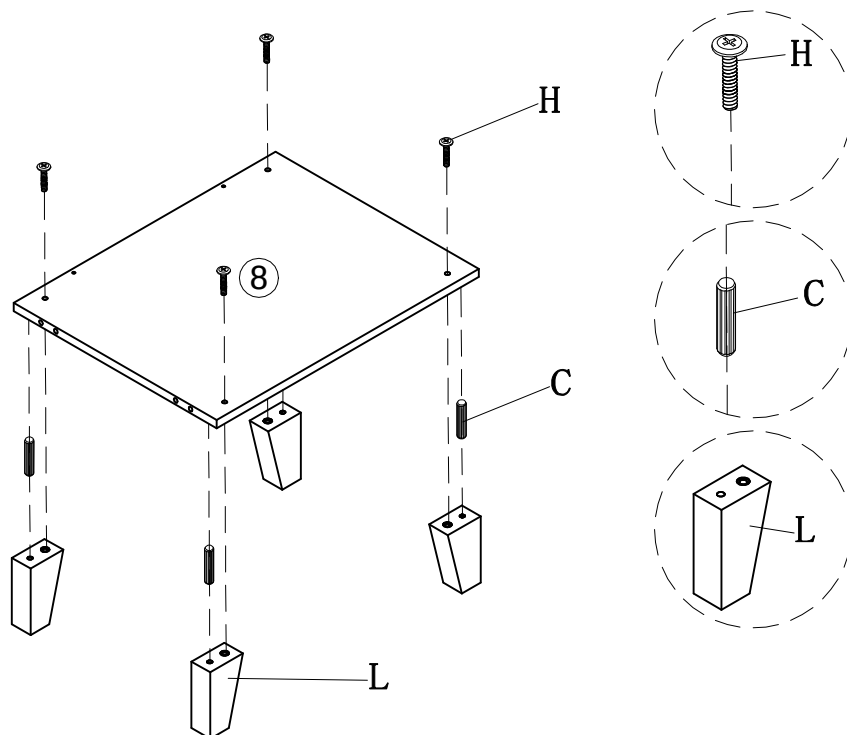
STEP 2

Ax2
Bx2



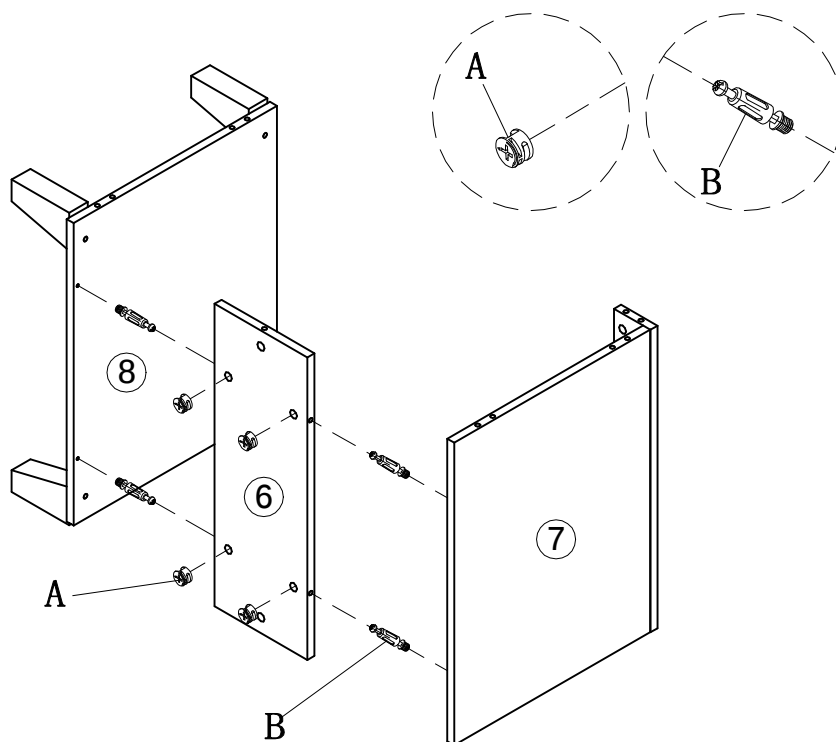
STEP 3

Cx4
Hx4
Lx4



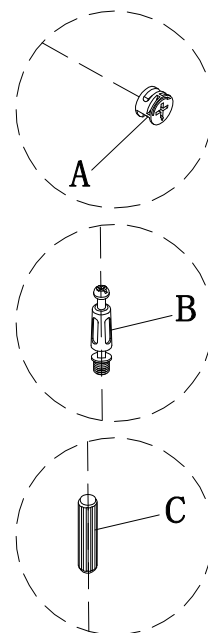
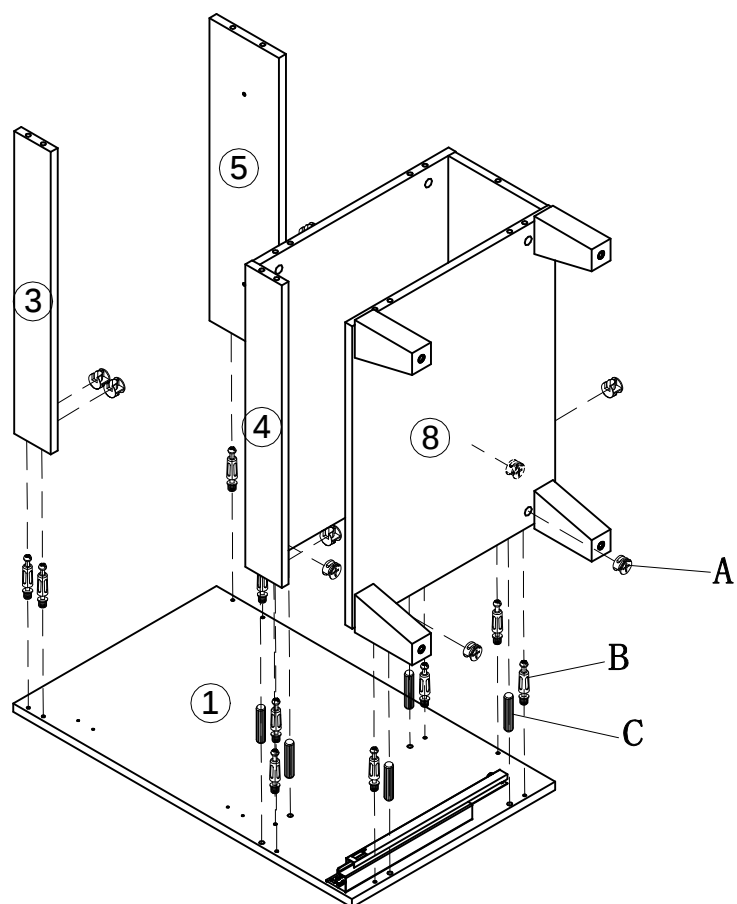
STEP 4

Ax4
Bx4



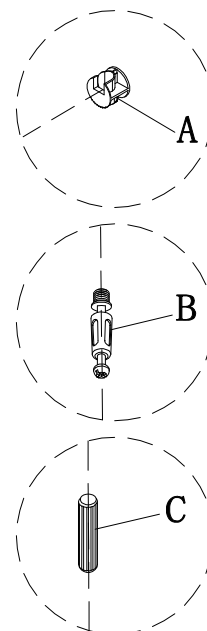
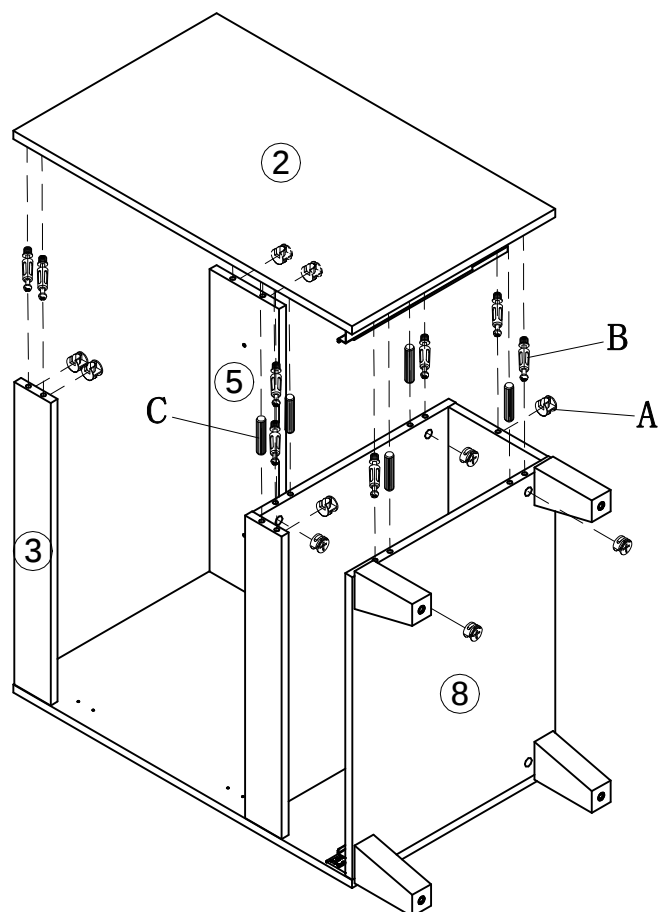
STEP 5

Ax10
Bx10
Cx5



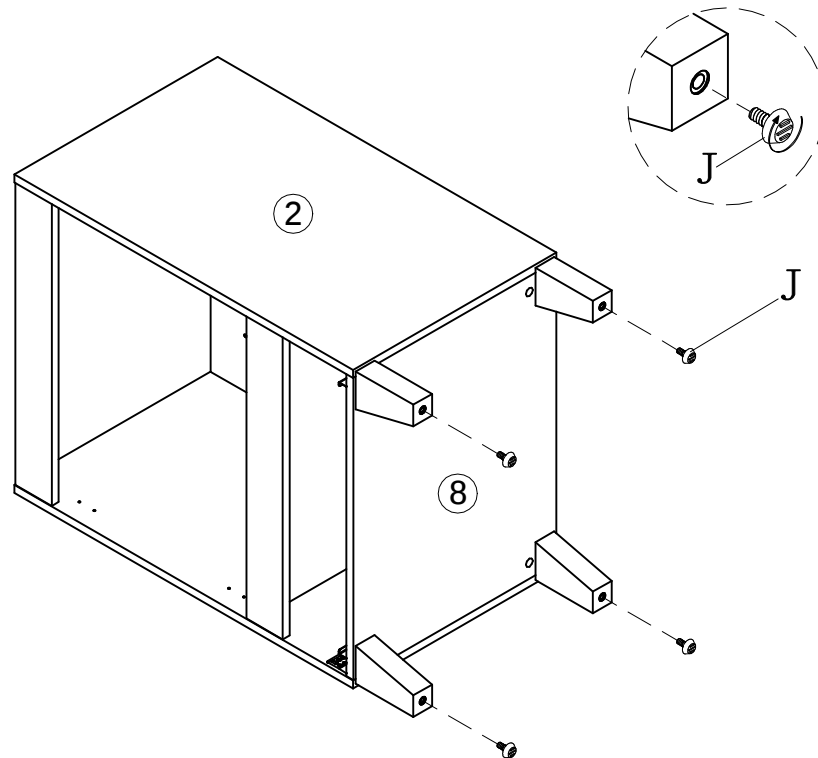
STEP 6

Ax10
Bx10
Cx5



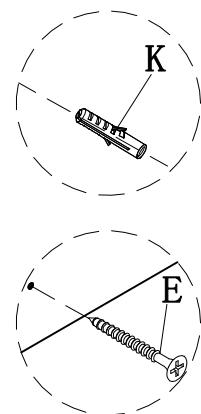
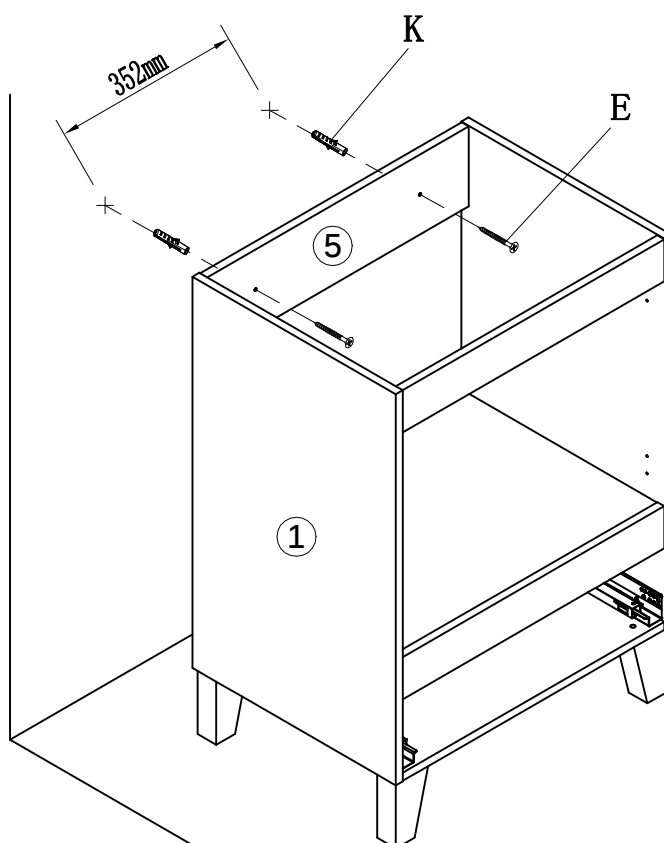
STEP 7

Jx4



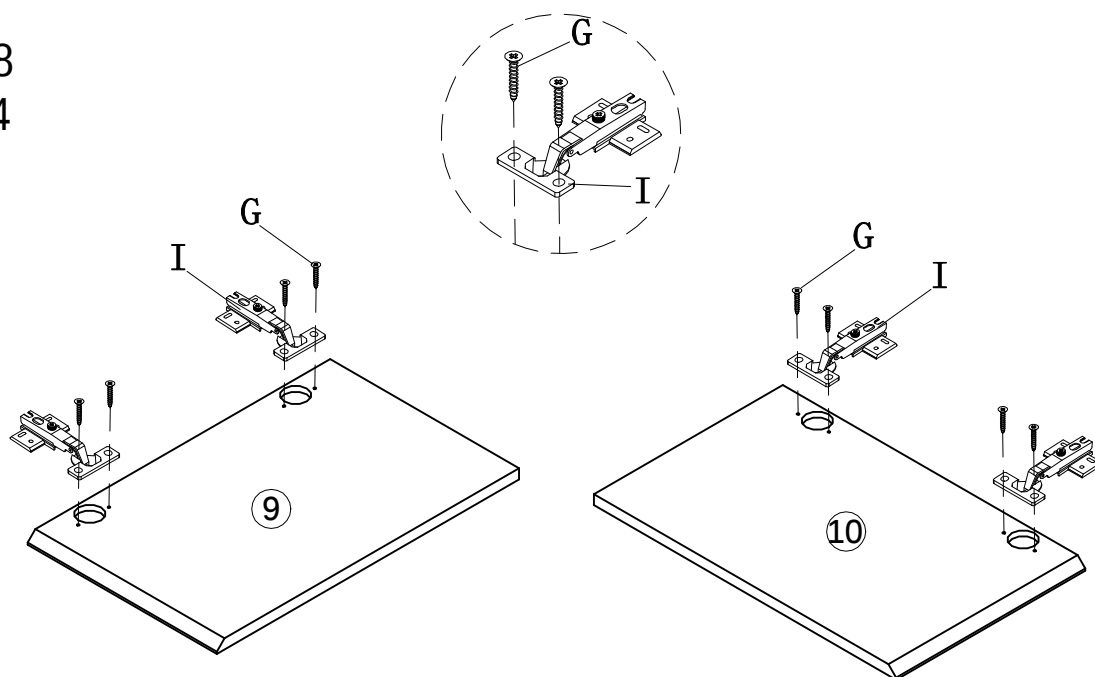
STEP 8

Ex2
Kx2



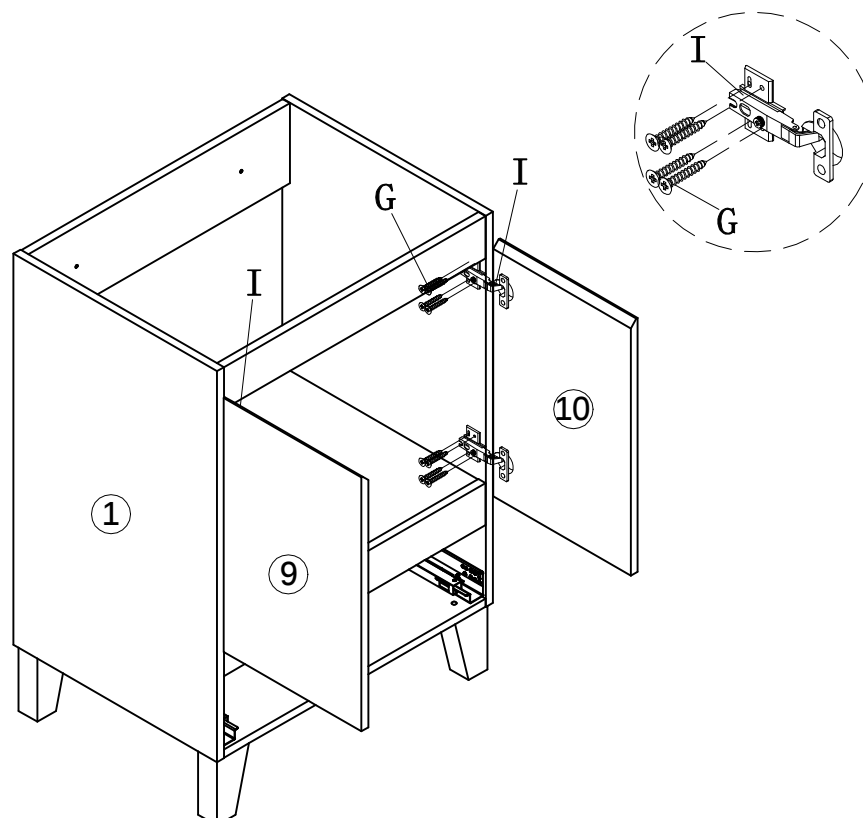
STEP 9

Gx8
Ix4



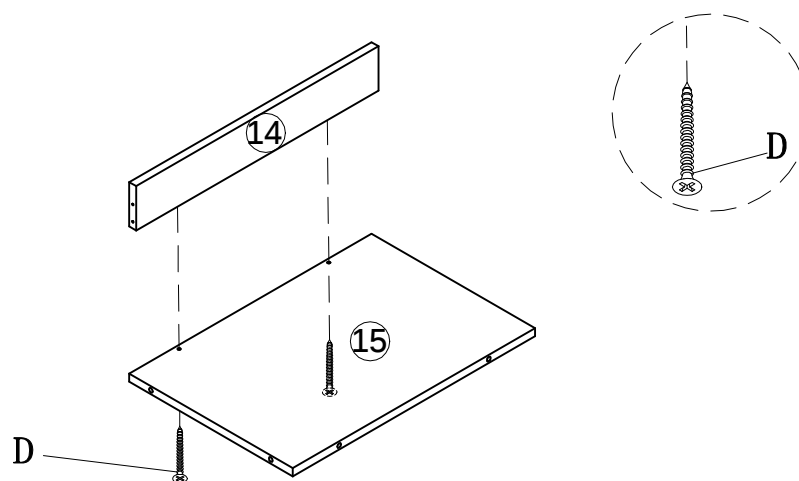
STEP 10

Gx16



STEP 11

Dx2

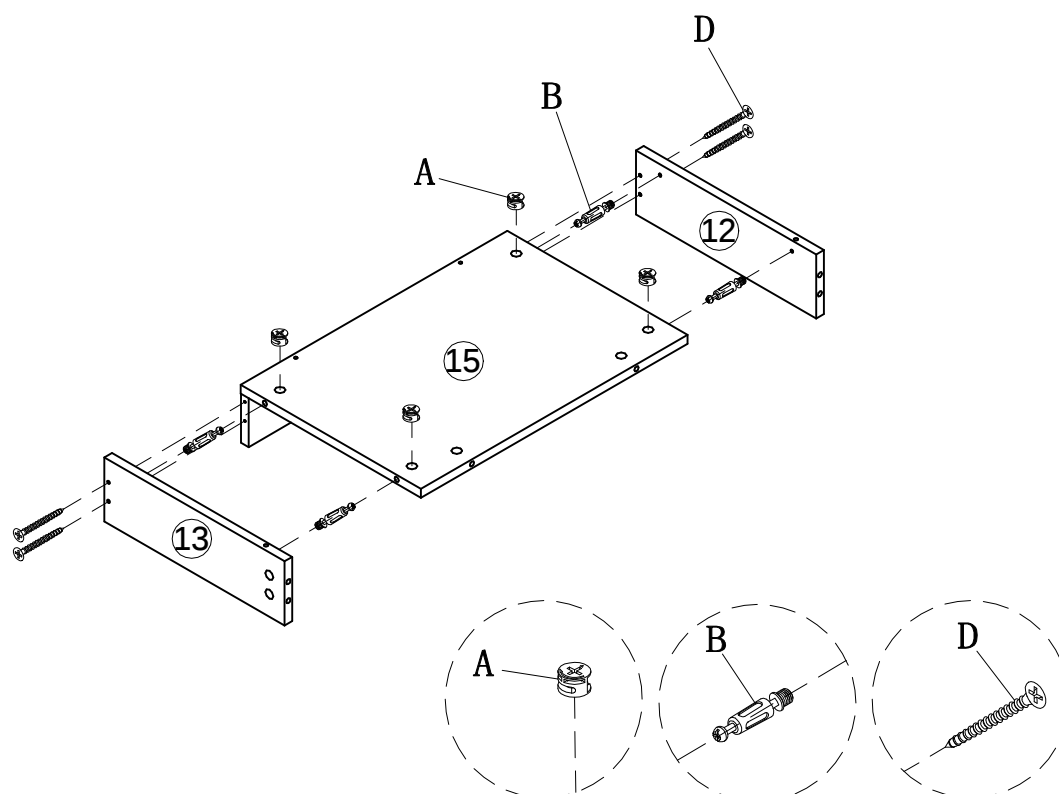


STEP 12

Ax4

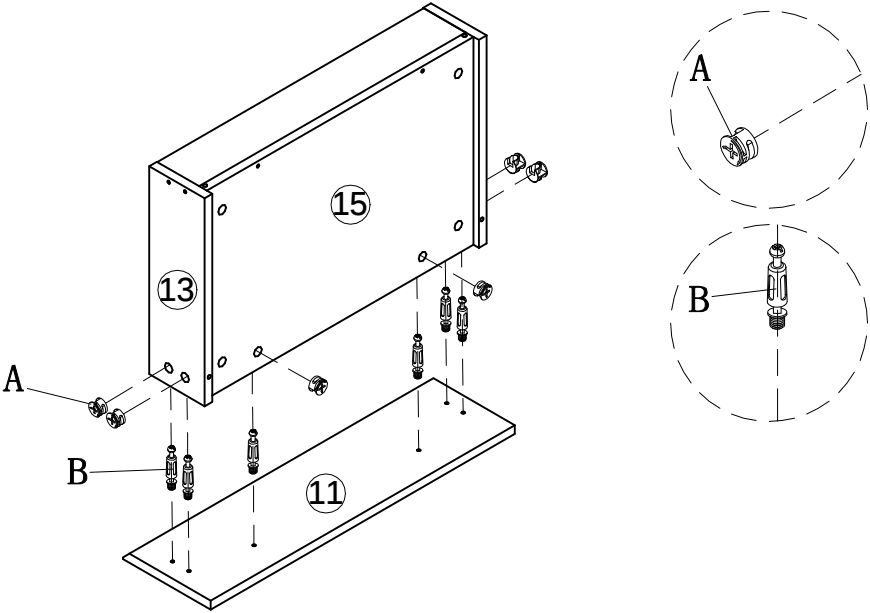
Bx4

Dx4

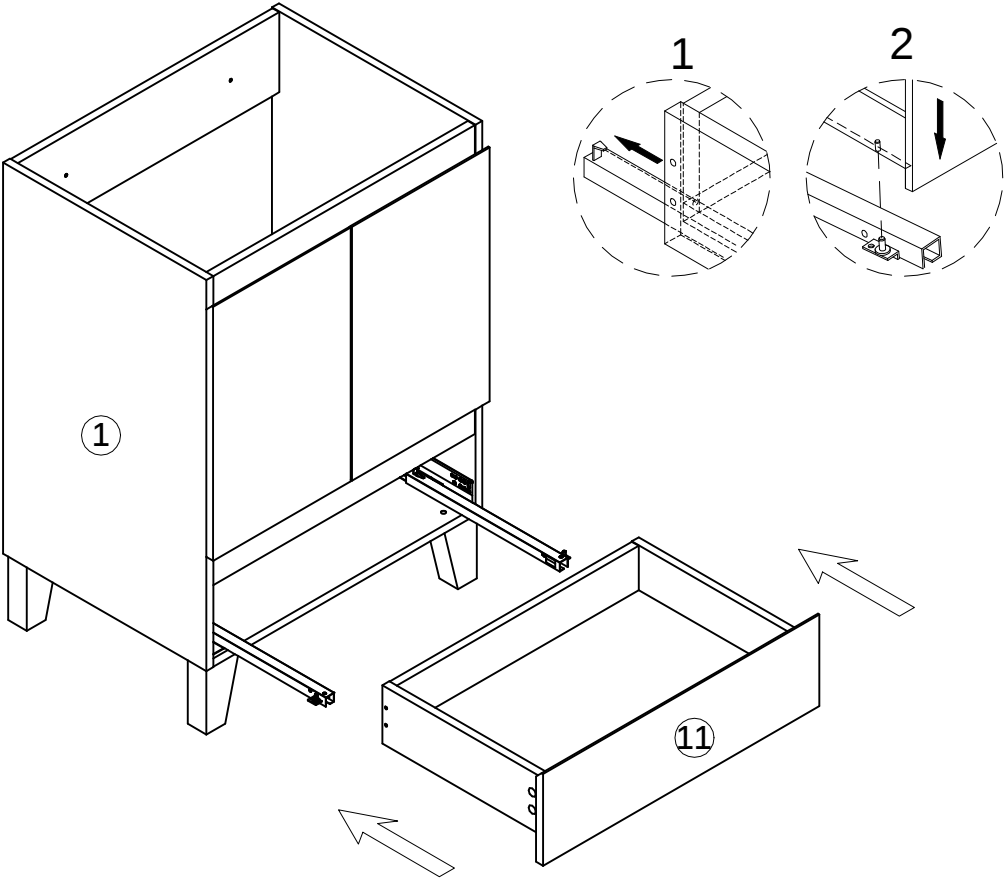


STEP 13

Ax6
Bx6

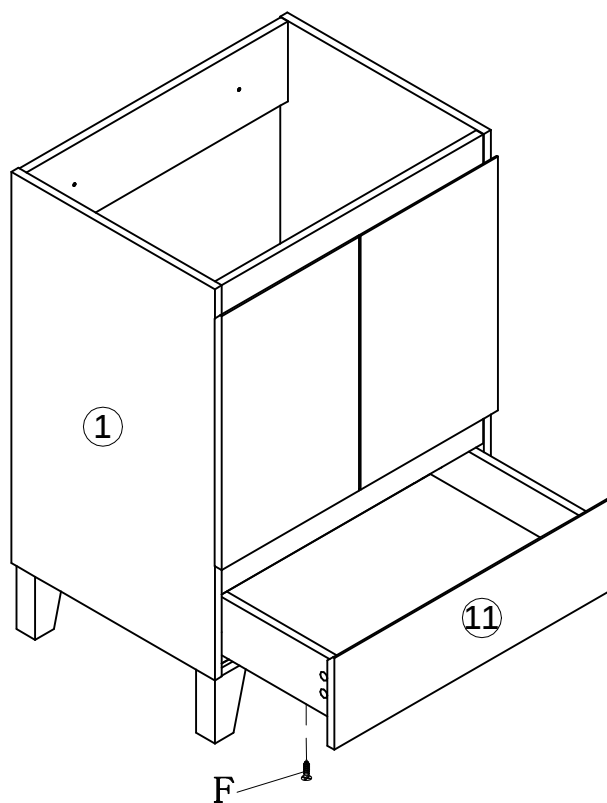


STEP 14

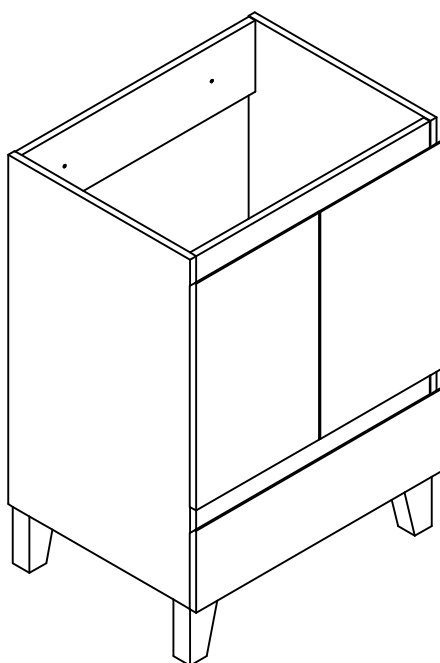


STEP 15

Fx2



STEP 16



FINISH