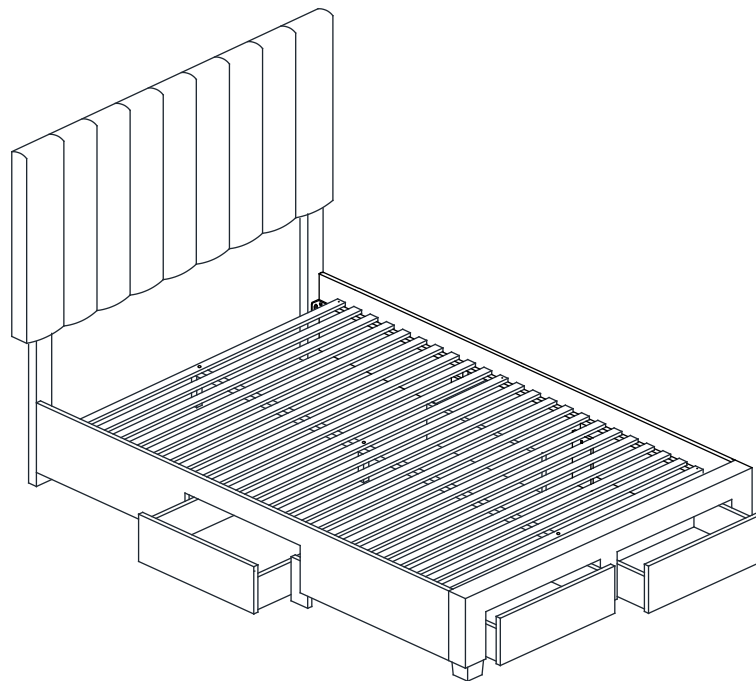


# ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



*Fine Furniture for every stage of life*

**316010F(B1&B2)**  
***Full Bed***

# ITEM: 316010F(B1&B2)

## ASSEMBLY INSTRUCTIONS



### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.















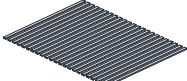
ASSEMBLY TIME

30 MINUTES


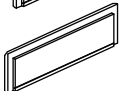


## PARTS IDENTIFICATION





### B1 (BOX 1)

A	HEADBOARD PANEL		1PC
B	LEFT HEADBOARD LEG (WITH "L" LABEL)		1PC
C	RIGHT HEADBOARD LEG (WITH "R" LABEL)		1PC
D	BED RAIL DRAWER BACK PANEL (WITH "D" LABEL)		2PCS
E	DRAWER LEFT SIDE PANEL (WITH "E" LABEL)		4PCS
F	DRAWER RIGHT SIDE PANEL (WITH "F" LABEL)		4PCS
G	BED RAIL DRAWER BOTTOM PANEL		2PCS

H	BED RAIL DRAWER SUPPORT		4PCS
I	FOOTBOARD DRAWER BACK PANEL (WITH "I" LABEL)		2PCS
J	FOOTBOARD DRAWER BOTTOM PANEL		2PCS
K	FOOTBOARD DRAWER SUPPORT		4PCS
L	CASTER WITH SCREW		16SETS
M	ROLL SLAT (23PCS)		1SET

### B2 (BOX 2)

N	BED RAIL DRAWER FRONT PANEL		2PCS
O	FOOTBOARD DRAWER FRONT PANEL		2PCS
P	FOOTBOARD FRAME		1PC
Q	FOOTBOARD LEG		2PCS

R	BED RAIL		2PCS
S	BED RAIL SUPPORT LEG		4PCS
T	CENTER RAIL		1PC
U	CENTER RAIL SUPPORT WITH LEVELER		3PCS

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provided this item.

# ITEM: 316010F(B1&B2)



## ASSEMBLY INSTRUCTIONS

### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.


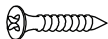


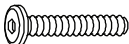






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## HARDWARE IDENTIFICATION

### Z-B2 (BOX 2) - HARDWARE PACK IS LOCATED IN 316010F (B2)

1	SHORT BOLT (M8 x 20MM - RBW)		8PCS	6	FLAT HEAD SCREW (M4 x 32MM - RBW)		38PCS
2	MEDIUM BOLT (M6 x 35MM - RBW)		16PCS	7	WOOD DOWEL (M8 x 30MM)		66PCS
3	LONG BOLT (M6 x 50MM - RBW)		8PCS	8	SMALL ALLEN WRENCH (M4 x 65MM - BLK)		1PC
4	LOCK WASHER (15/64" X 13 Ø - RBW)		14PCS	9	BIG ALLEN WRENCH (M5 x 65MM - BLK)		1PC
5	FLAT WASHER (15/64" X 19 Ø - RBW)		14PCS				

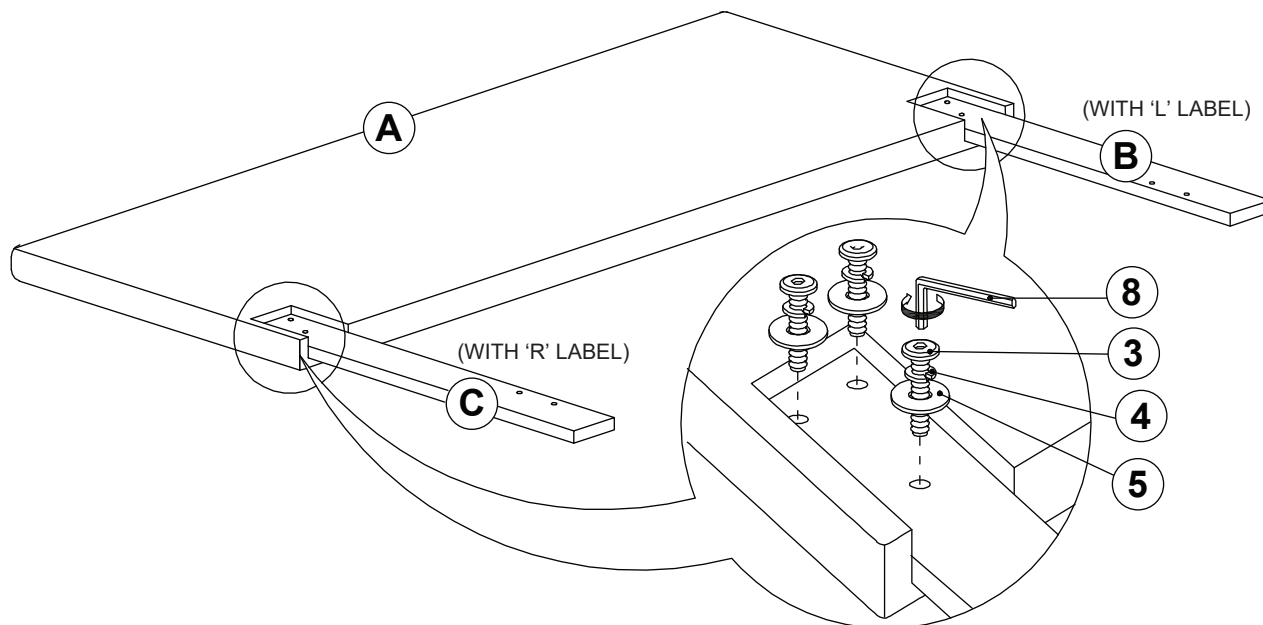
### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provided this item.

# ITEM: 316010F(B1&B2)

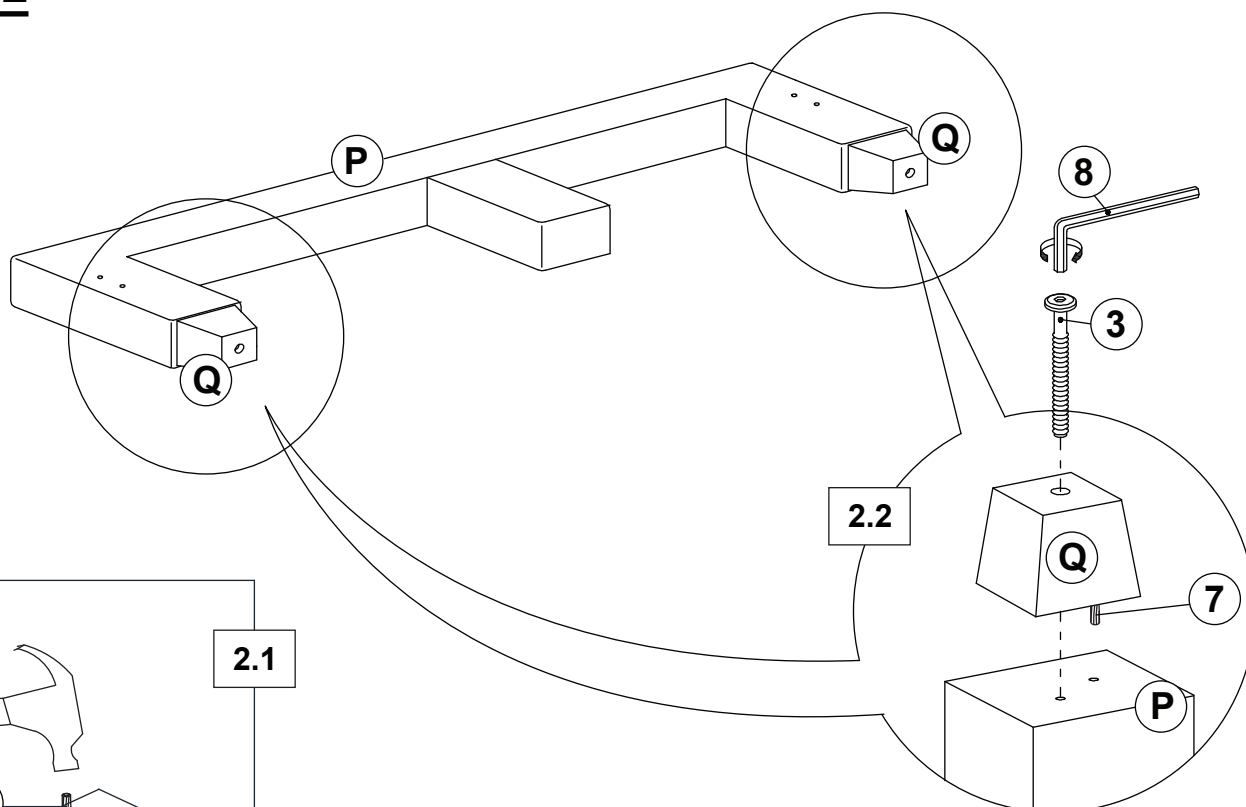
## ASSEMBLY INSTRUCTIONS

### STEP 1



**\*BACK VIEW**

### STEP 2

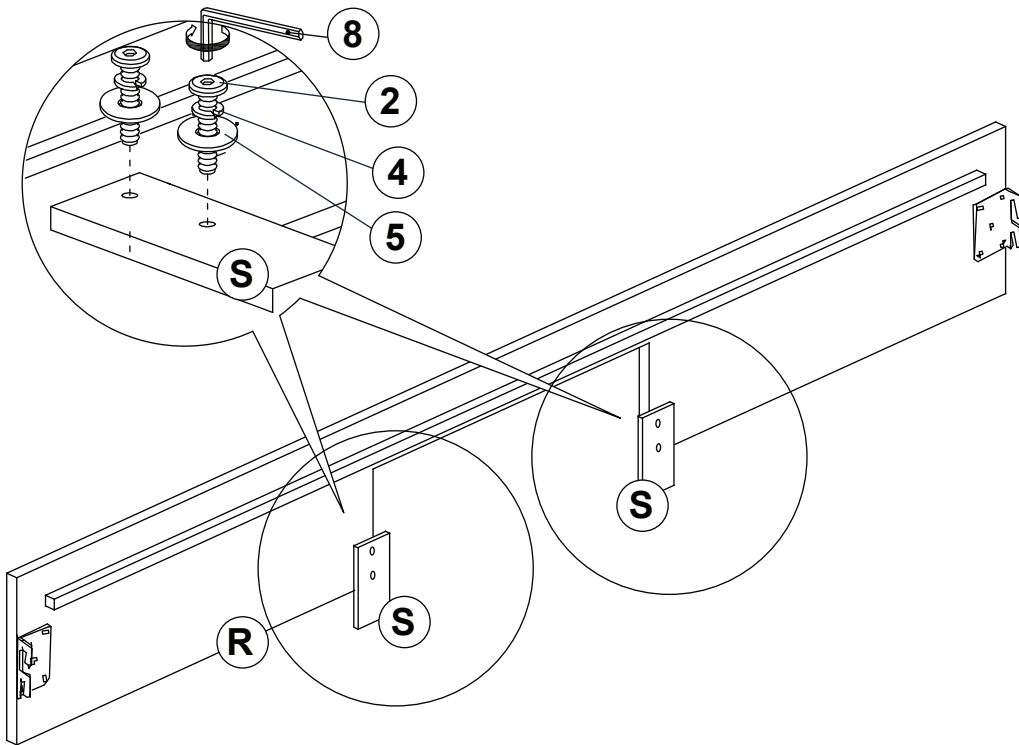


ITEM: **316010F(B1&B2)**

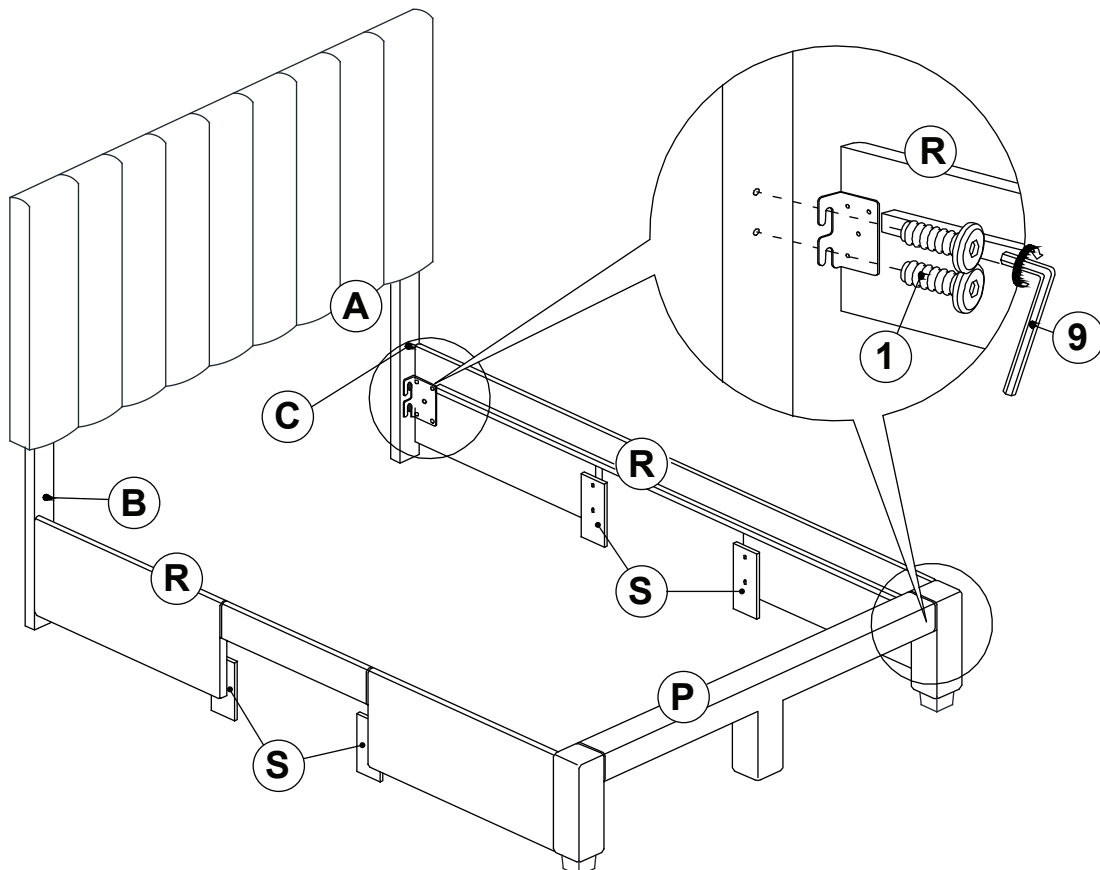


## ASSEMBLY INSTRUCTIONS

### STEP 3



### STEP 4

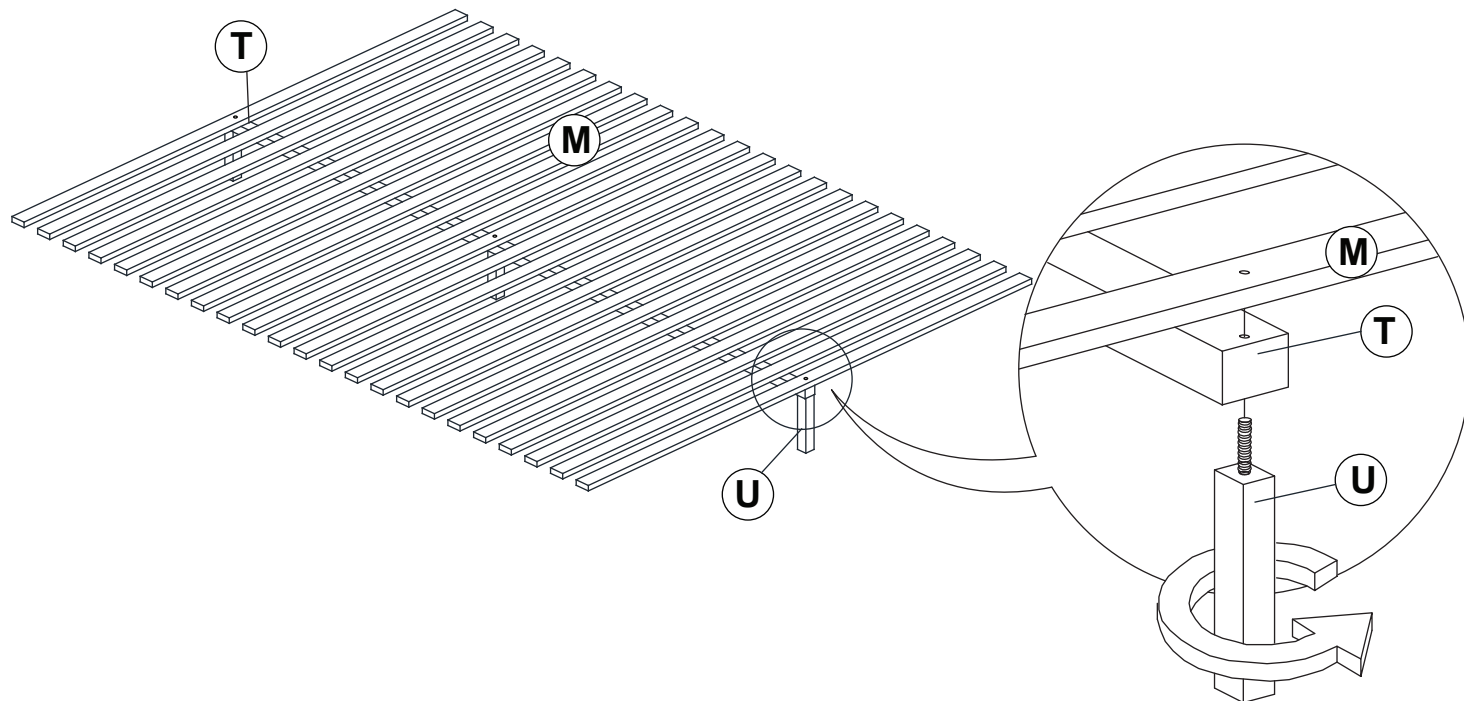


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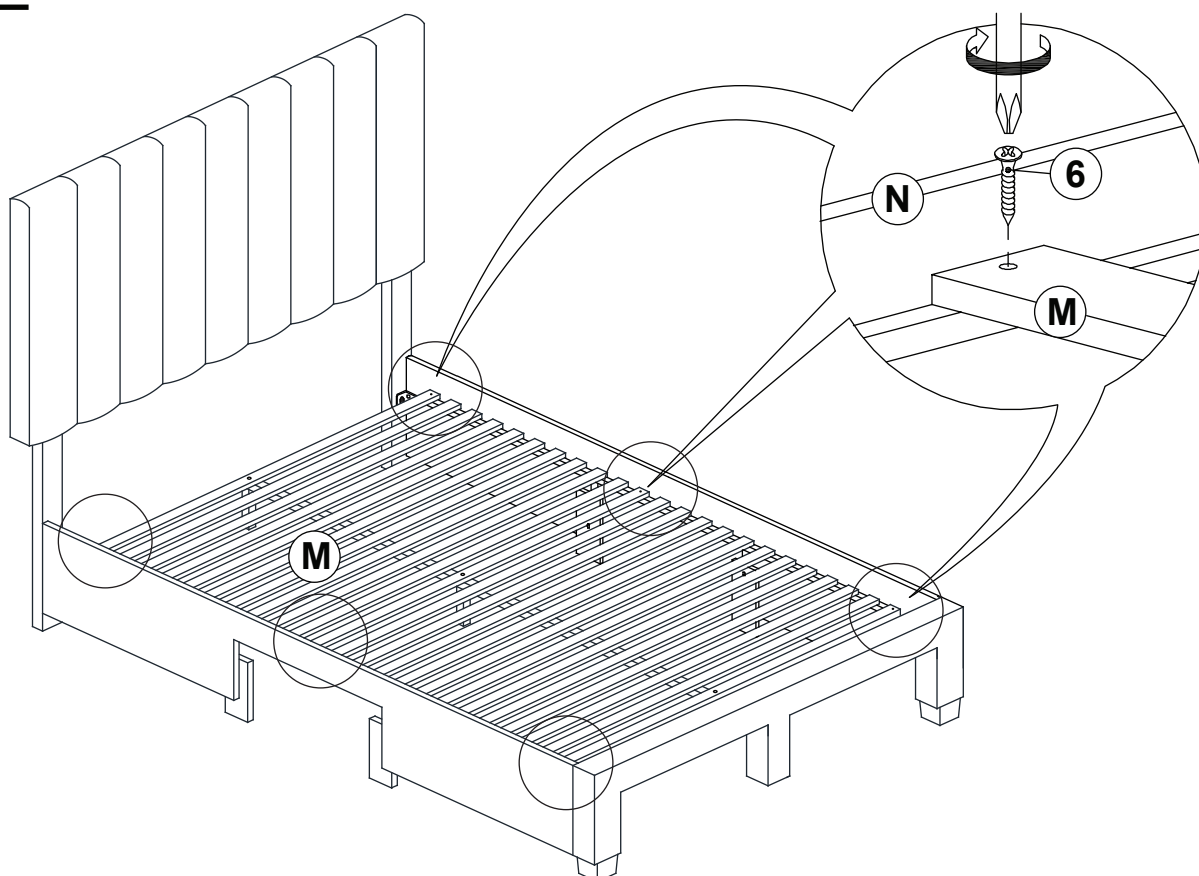


## ASSEMBLY INSTRUCTIONS

### STEP 5



### STEP 6

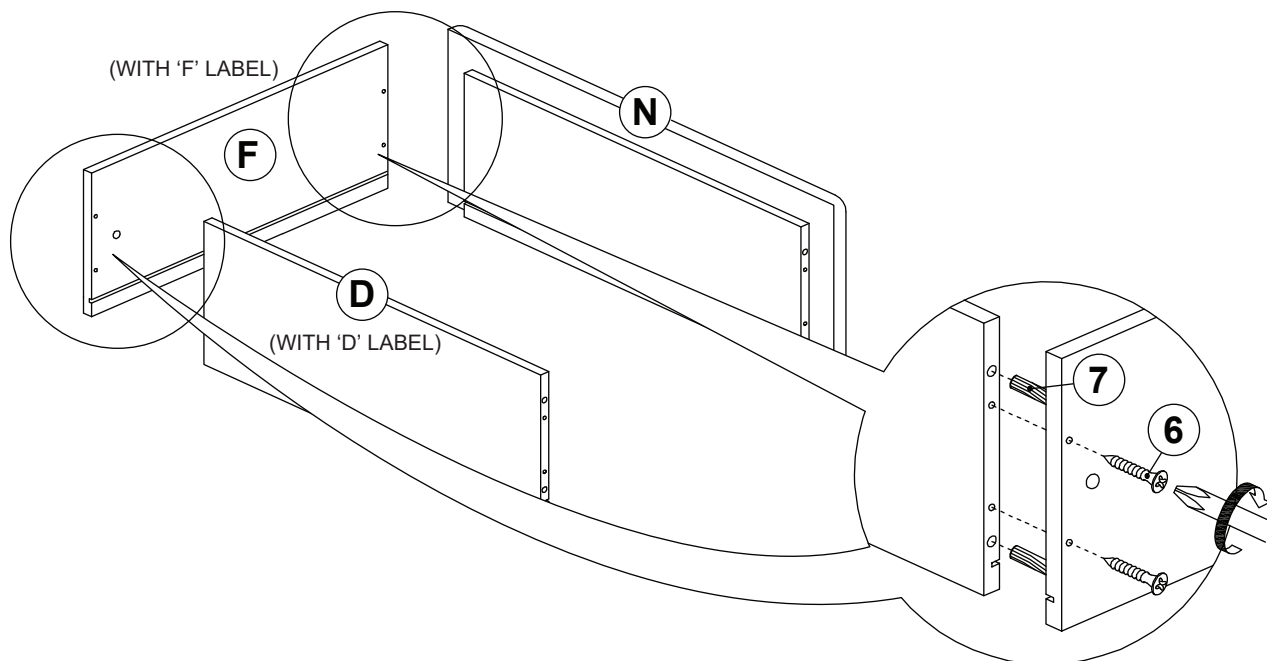


ITEM: **316010F(B1&B2)**

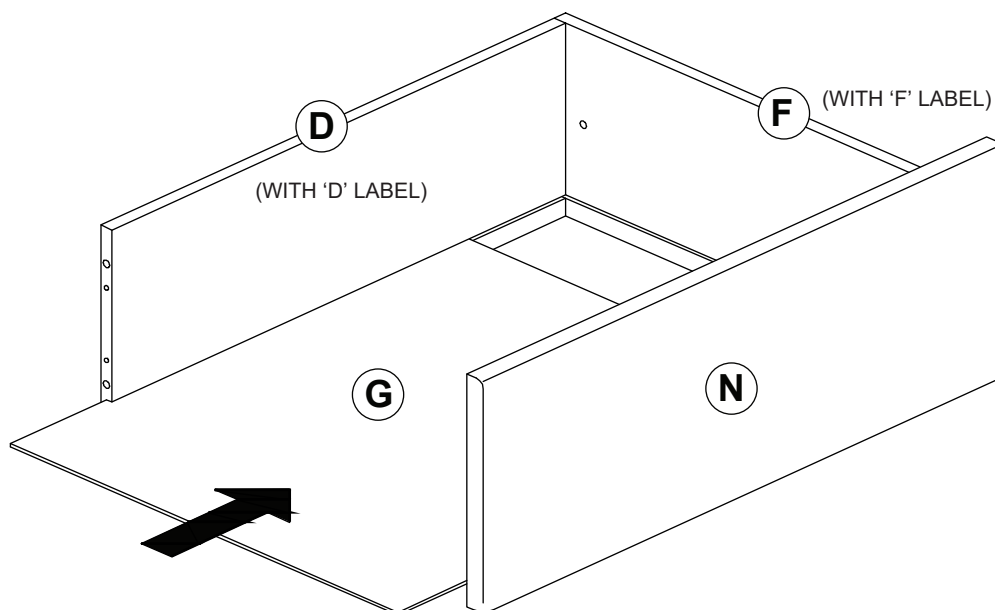


## ASSEMBLY INSTRUCTIONS

### STEP 7



### STEP 8

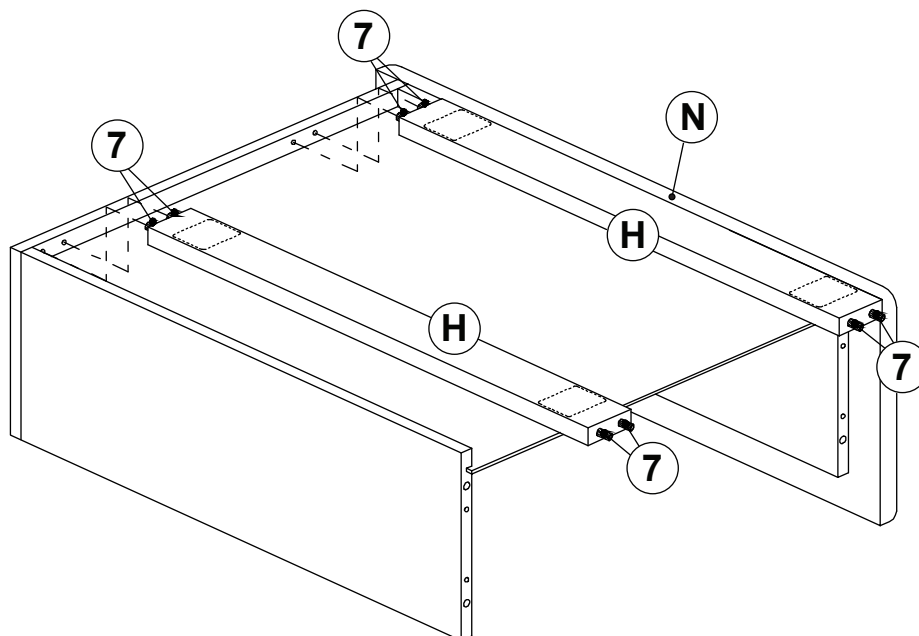


ITEM: **316010F(B1&B2)**

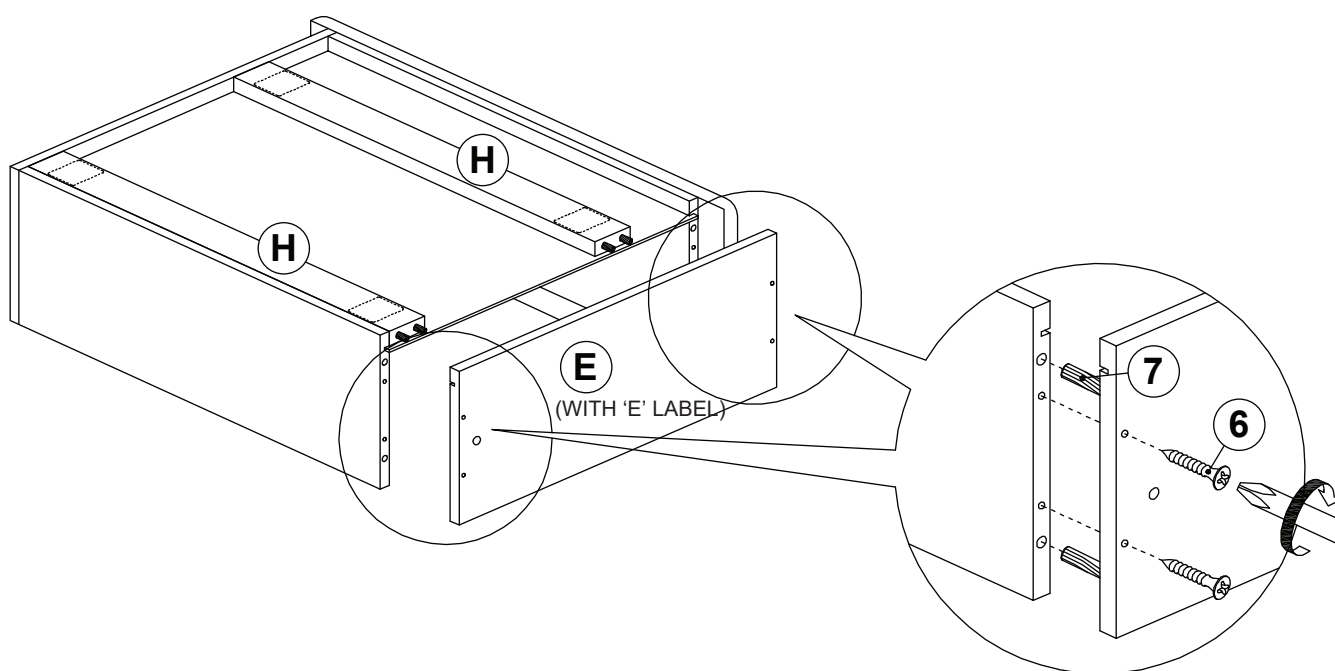


## ASSEMBLY INSTRUCTIONS

### STEP 9



### STEP 10



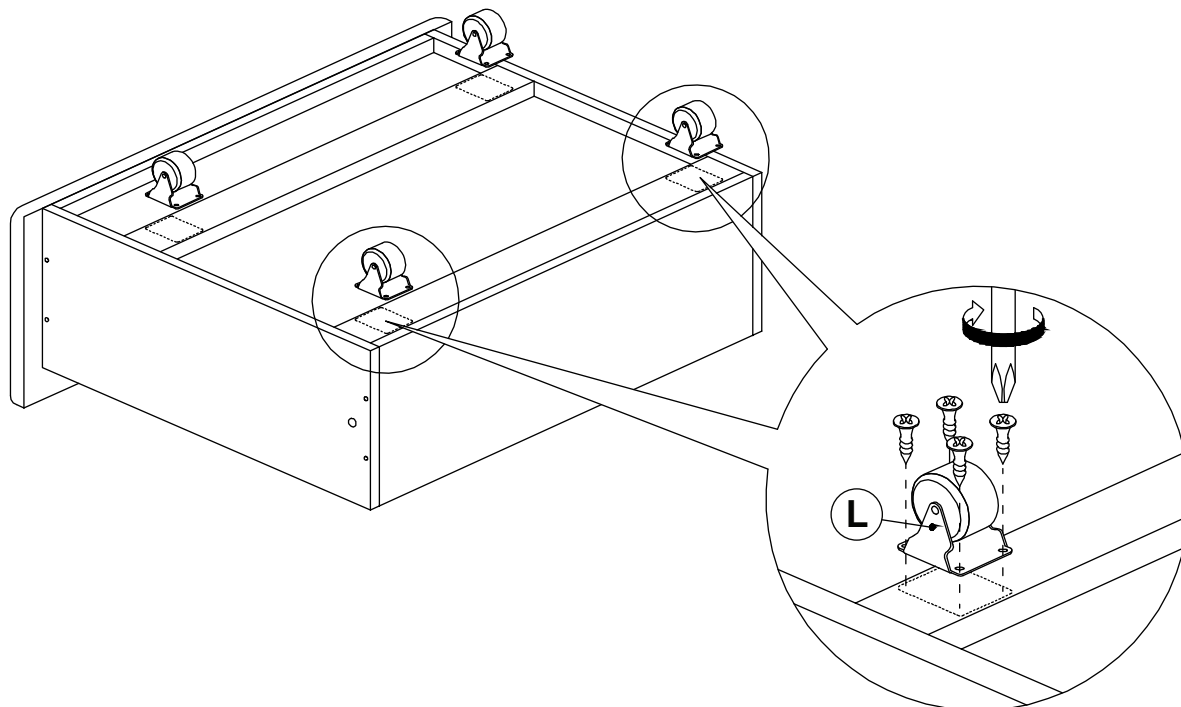


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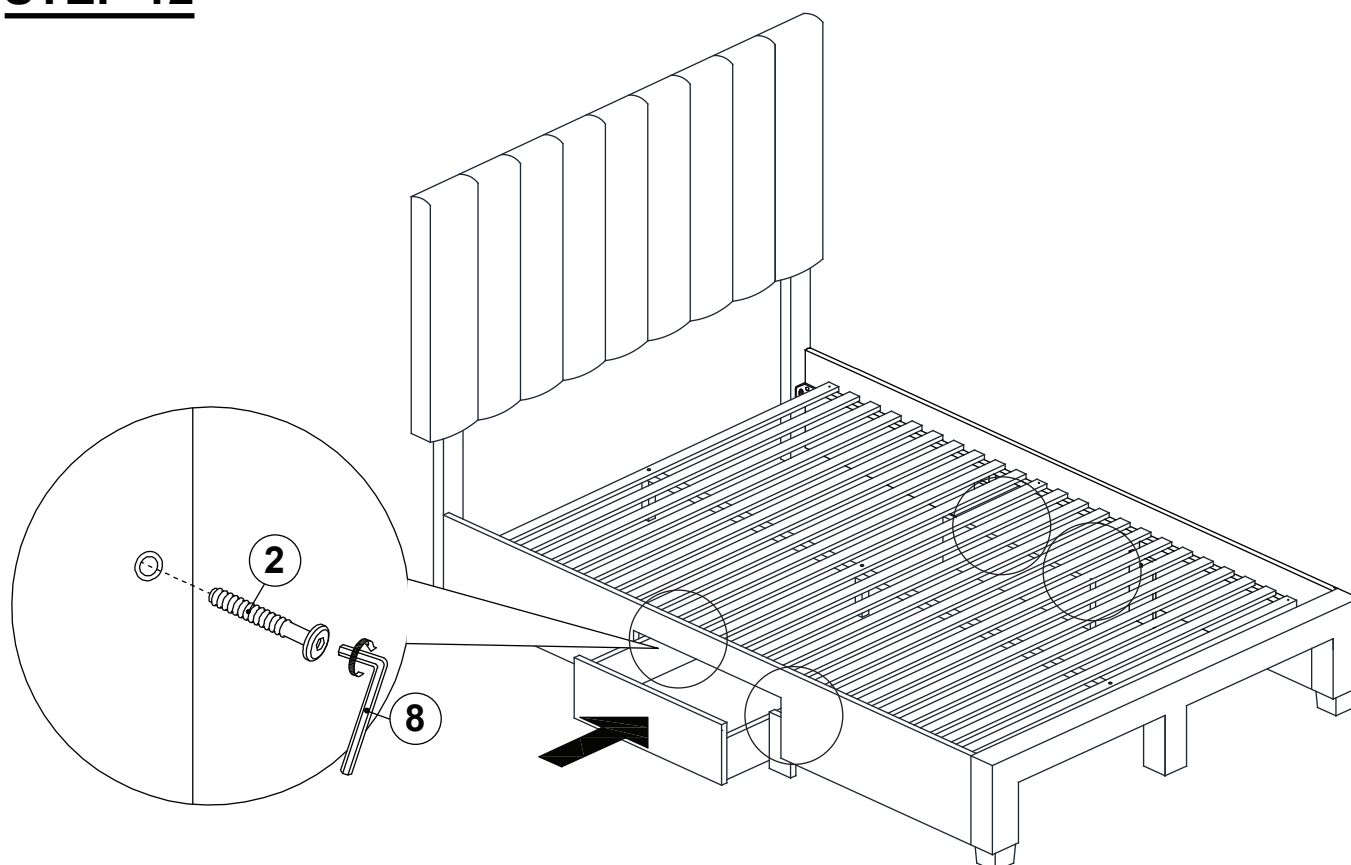


## ASSEMBLY INSTRUCTIONS

### STEP 11



### STEP 12

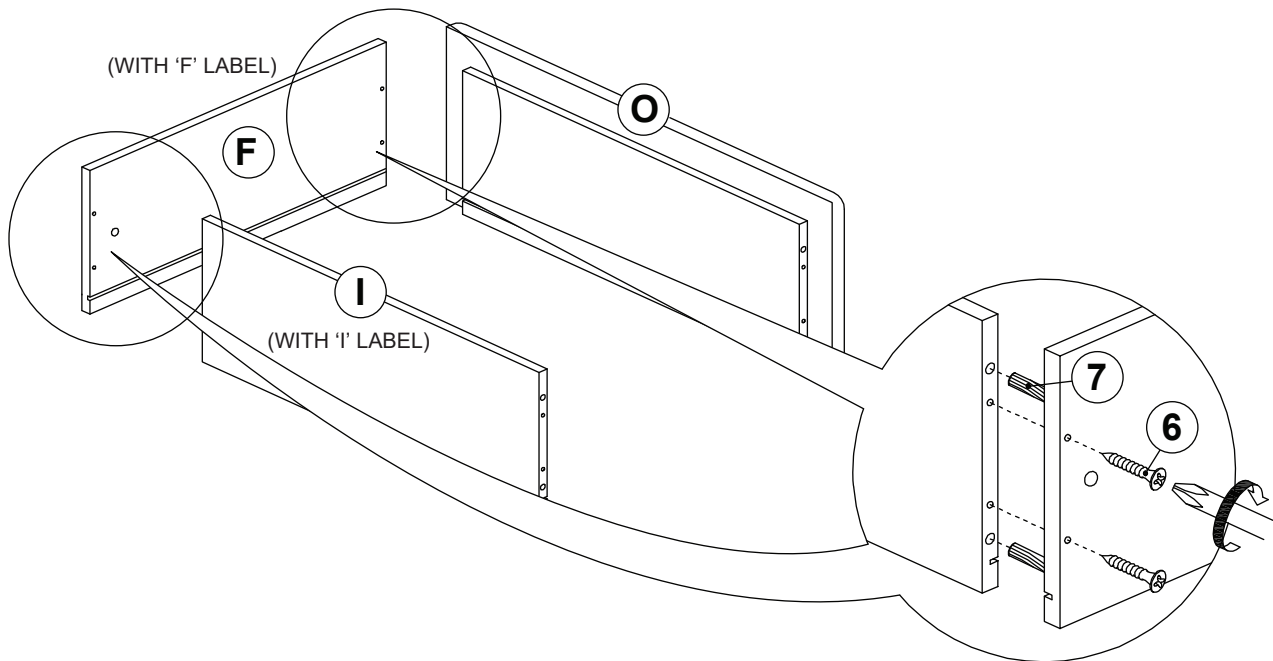


ITEM: **316010F(B1&B2)**

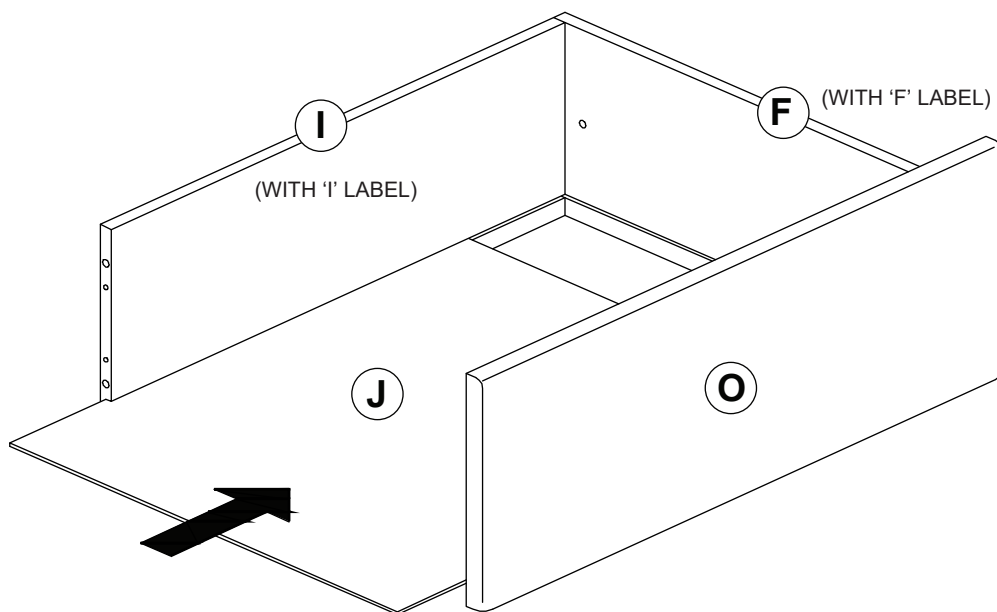


## ASSEMBLY INSTRUCTIONS

### STEP 13



### STEP 14

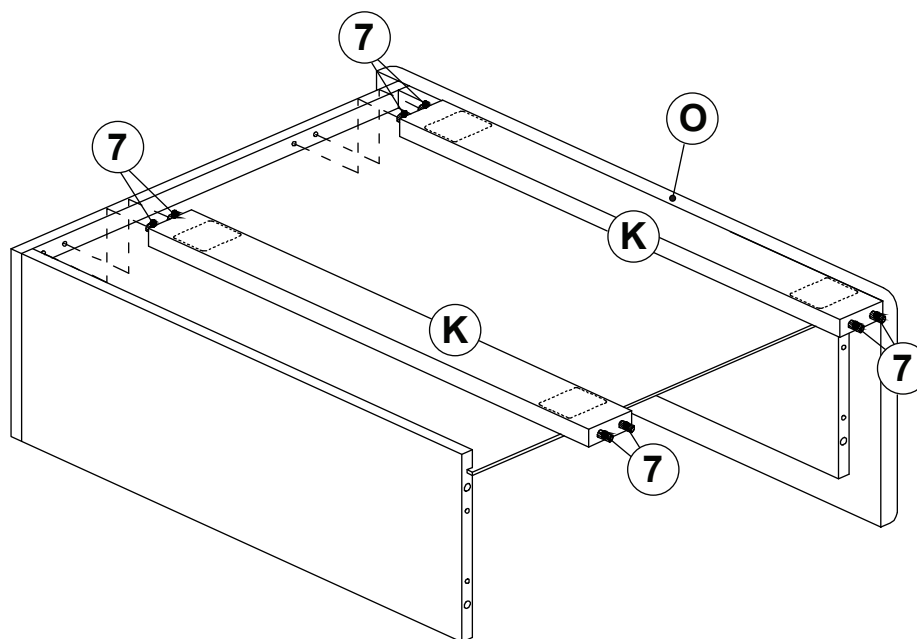


ITEM: **316010F(B1&B2)**

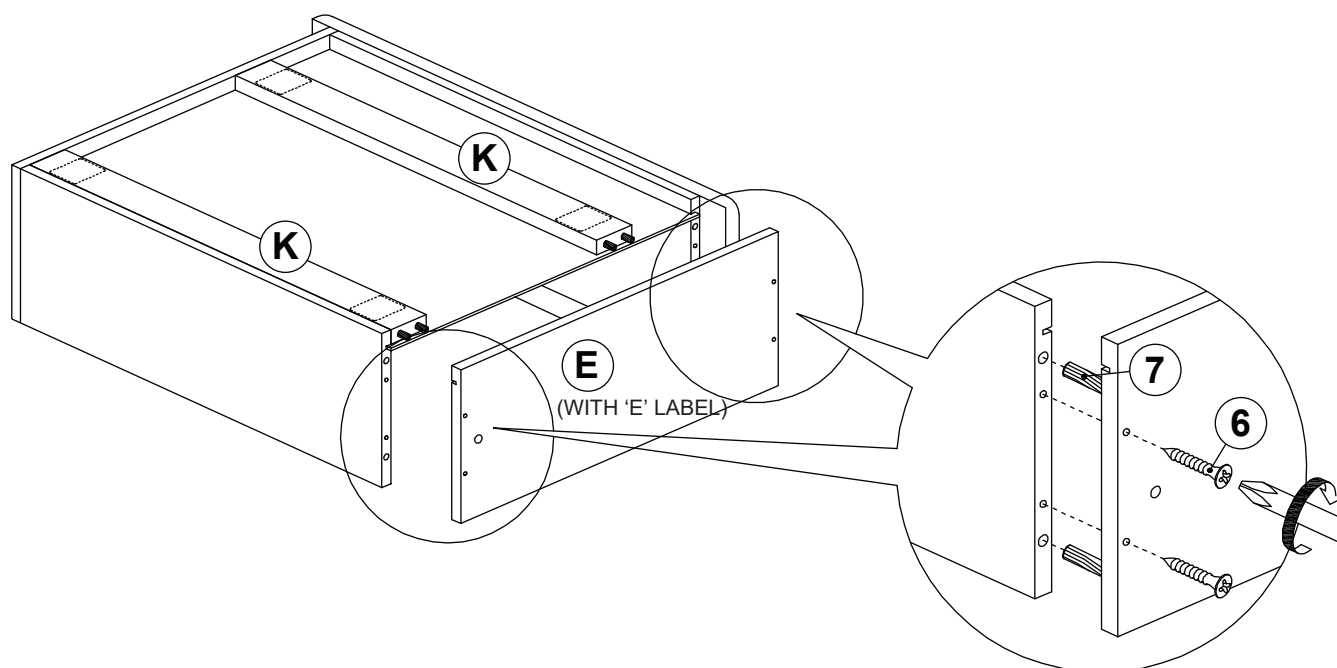


## ASSEMBLY INSTRUCTIONS

### STEP 15



### STEP 16

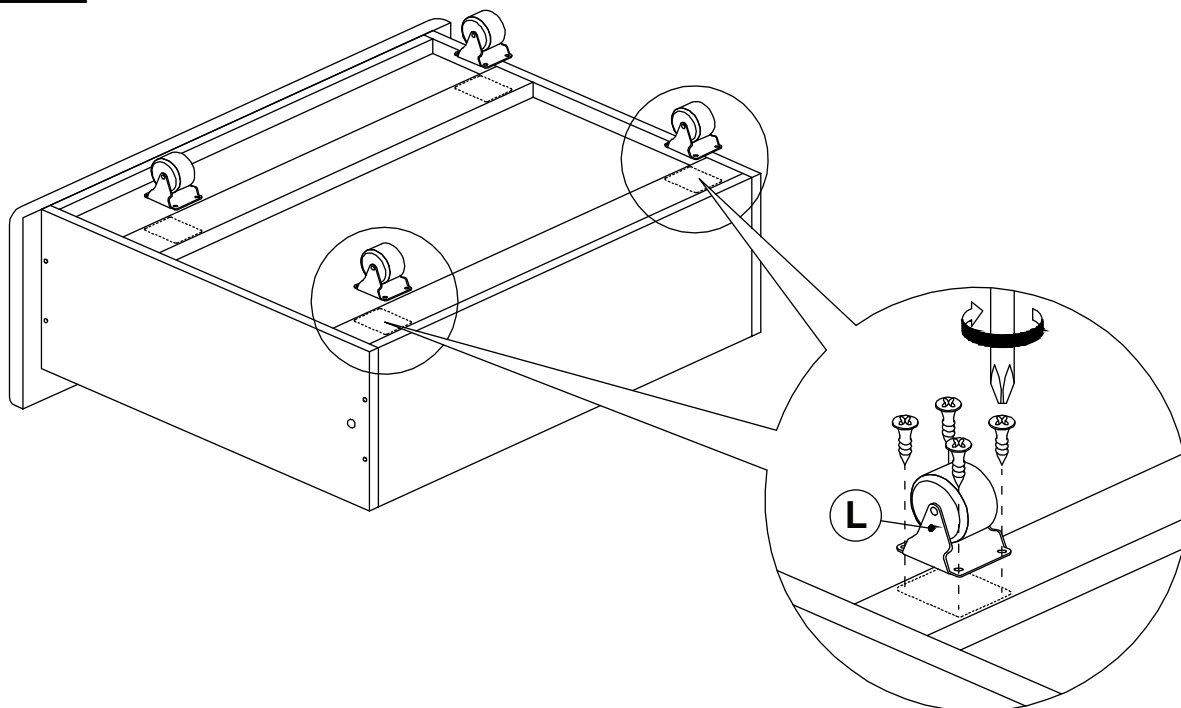


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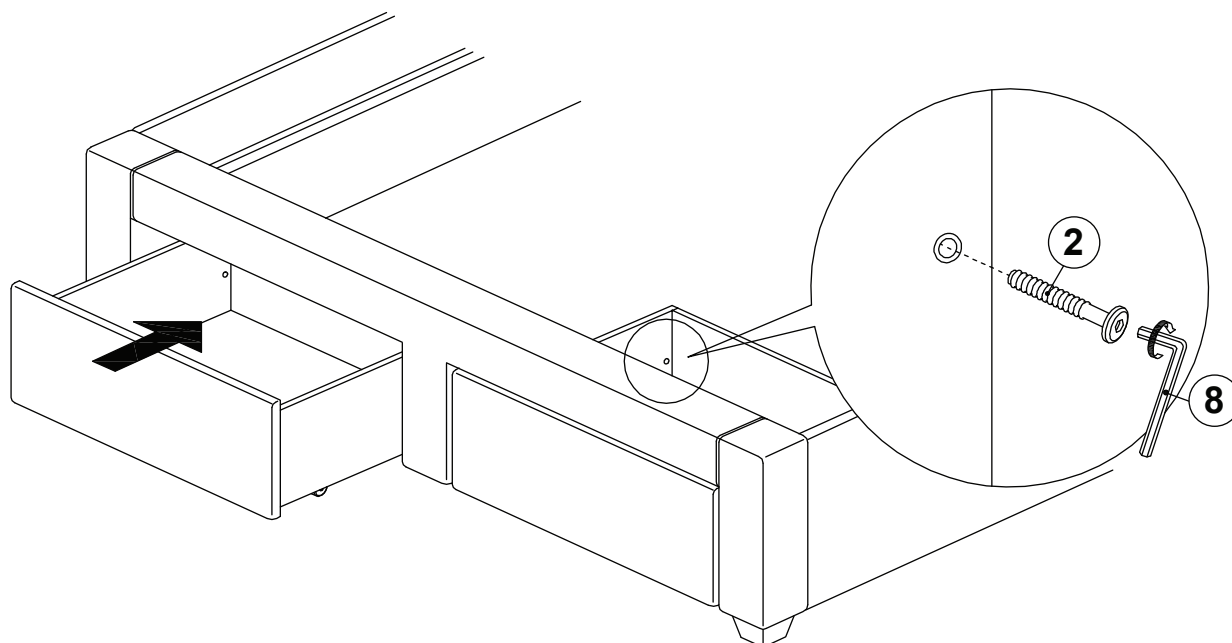


## ASSEMBLY INSTRUCTIONS

### STEP 17



### STEP 18



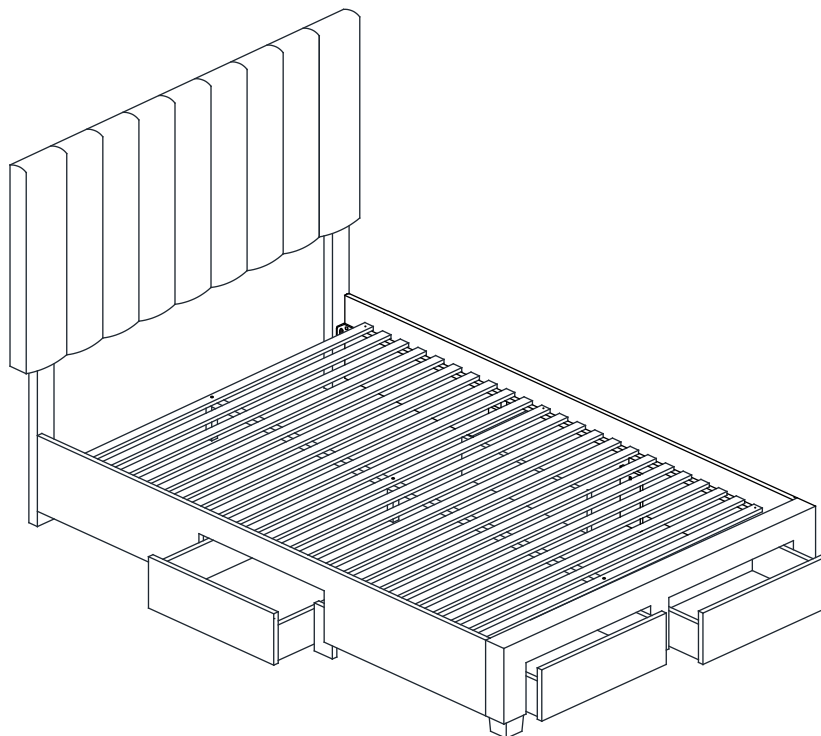
ITEM: **316010F(B1&B2)**



## ASSEMBLY INSTRUCTIONS

### STEP 19

### COMPLETE



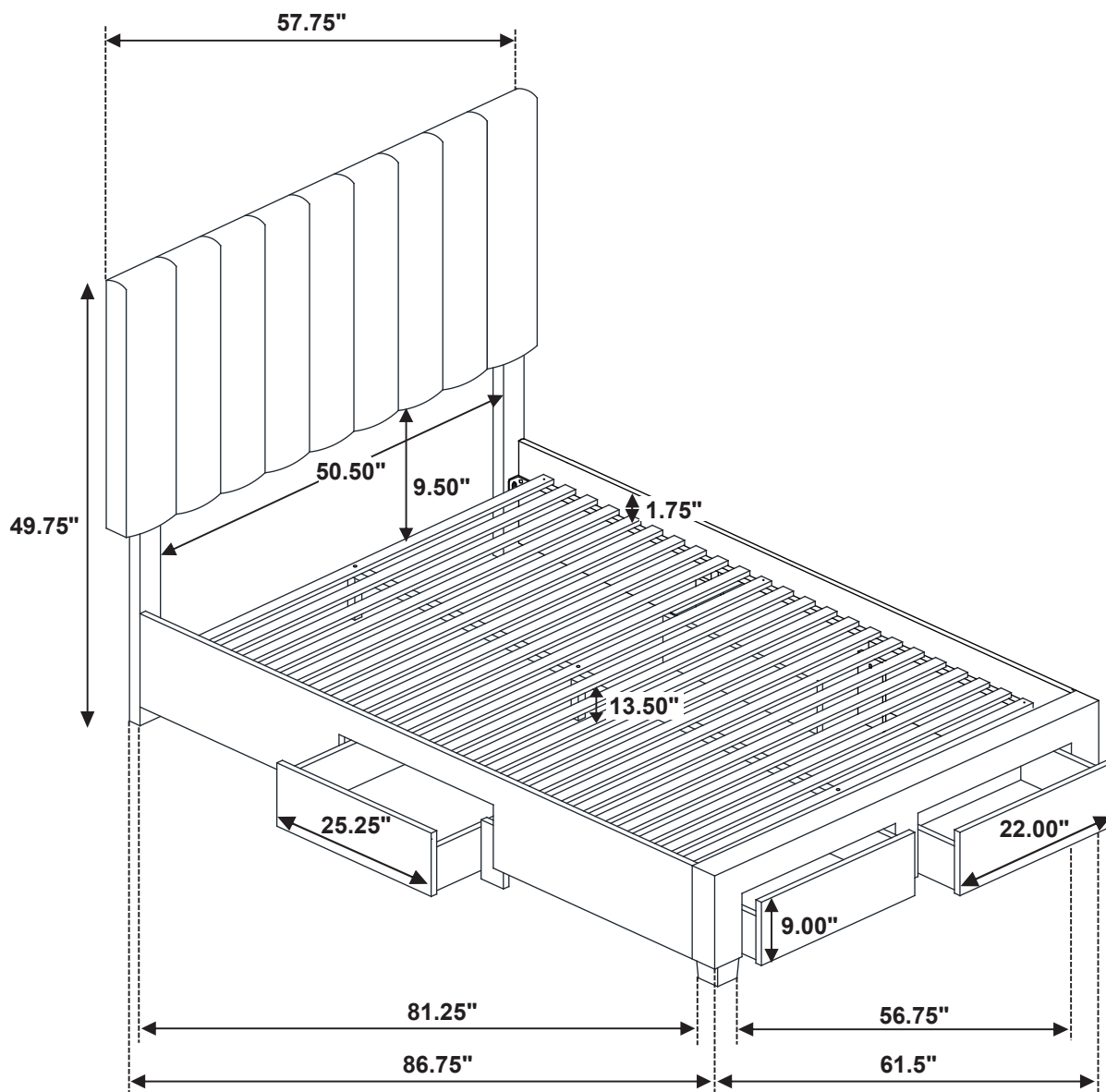
ITEM: **316010F(B1&B2)**



**Inner Size of : 54.50"W x 76.00"D**

**Inner Size of Front Drawer : 19.50"W x 17.75"D x 5.75"H x 0.50"T**

**Inner Size of Side Drawer : 22.50"W x 17.75"D x 5.75"H x 0.50"T**



**Note : Dimension tolerance  $\pm 5\%$**