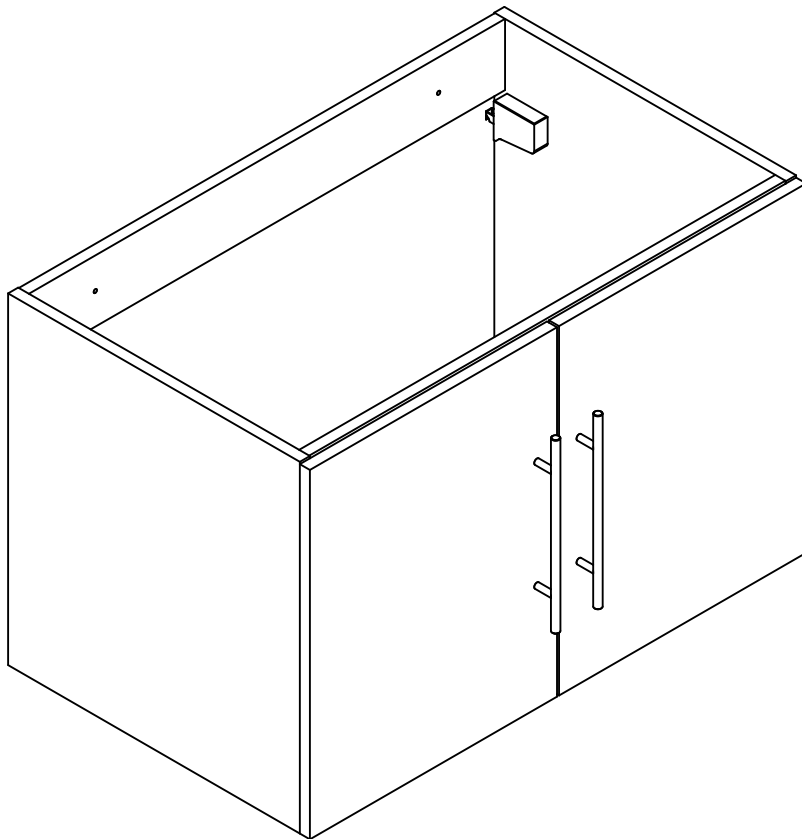
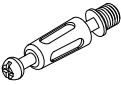
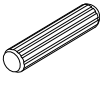
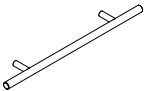
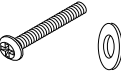
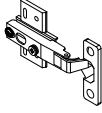
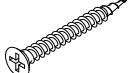
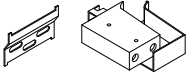
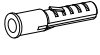


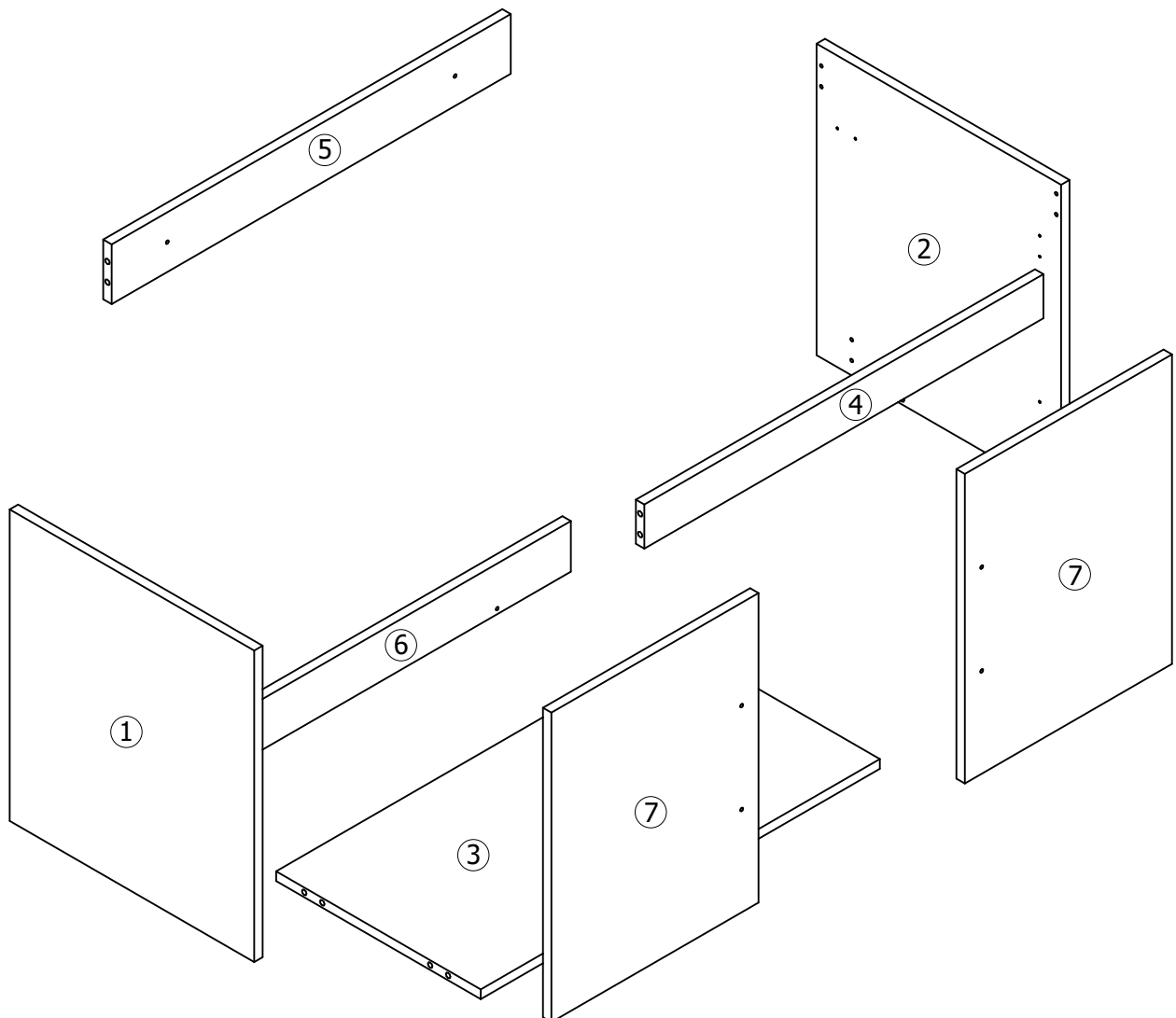
HN194-80

Assembly Instructions



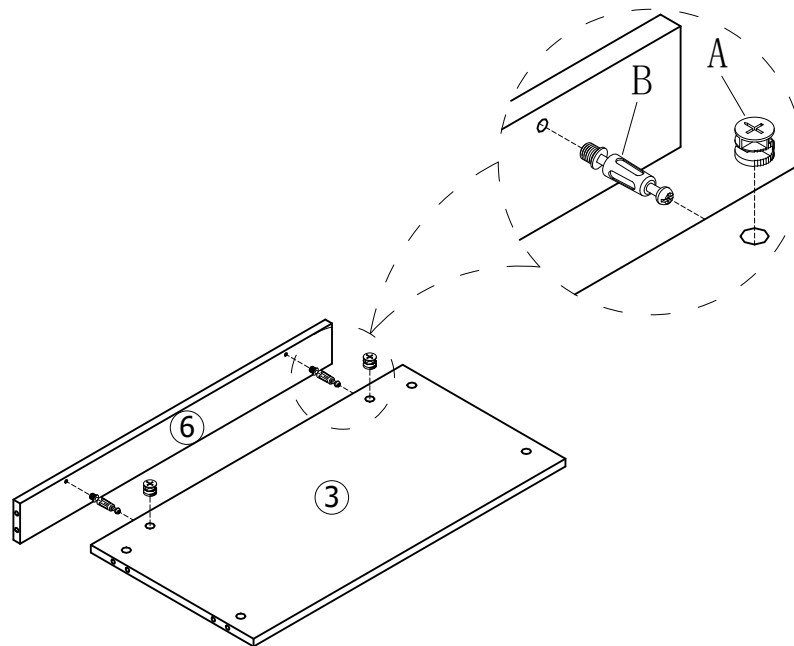
Assembly Instructions

Ø15x11  A x 18	Ø7x35  B x 18	Ø8x30  C x 4	Ø3.5x14  D x 24
 E x 2	M4x20  F x 4	Full overlay hinge  G x 4	Ø3.5x30  H x 4
 I x 2	Ø7.8x38  J x 8	Ø5x50  K x 6	Ø5x70  L x 2



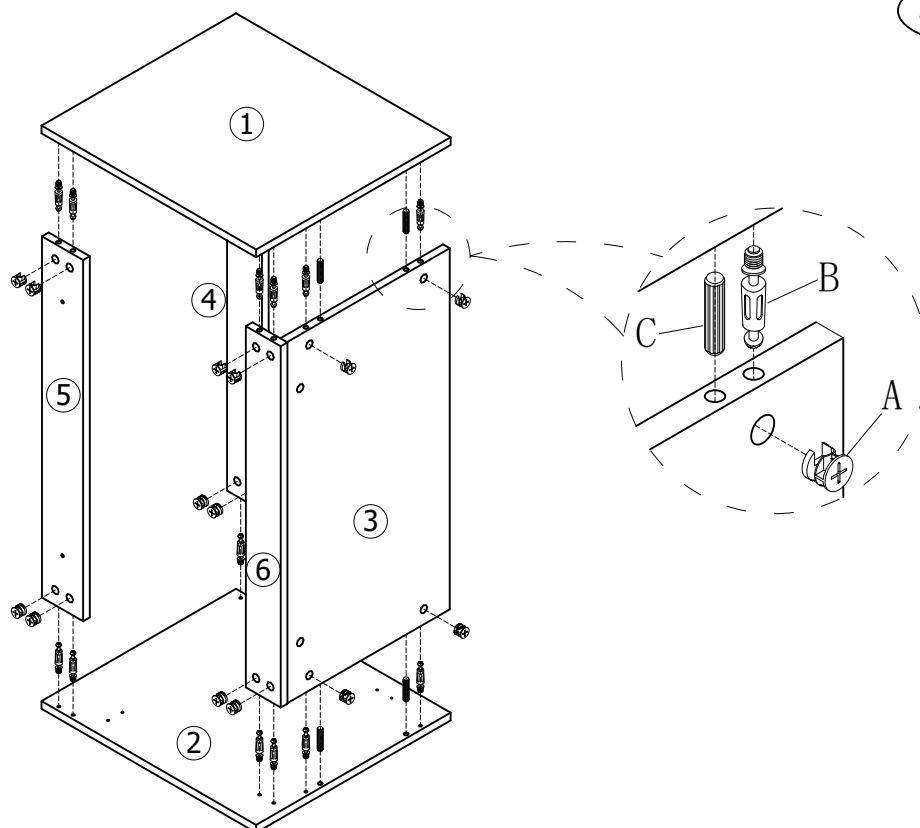
STEP 1

Ax2
Bx2



STEP 2

Ax16
Bx16
Cx4



STEP 3

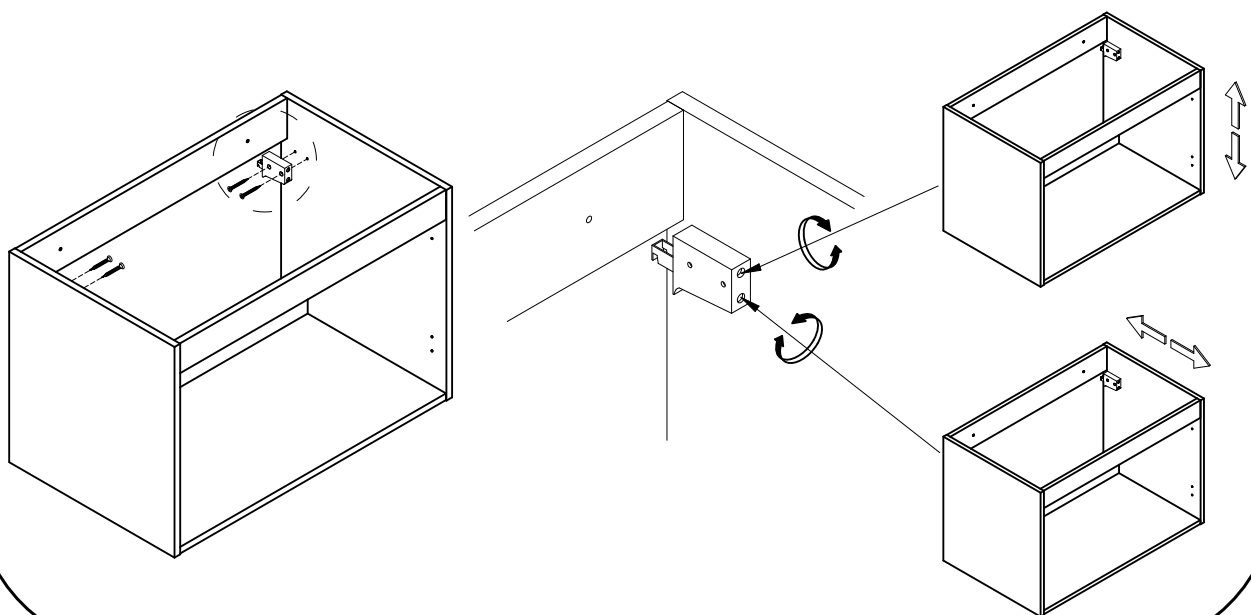
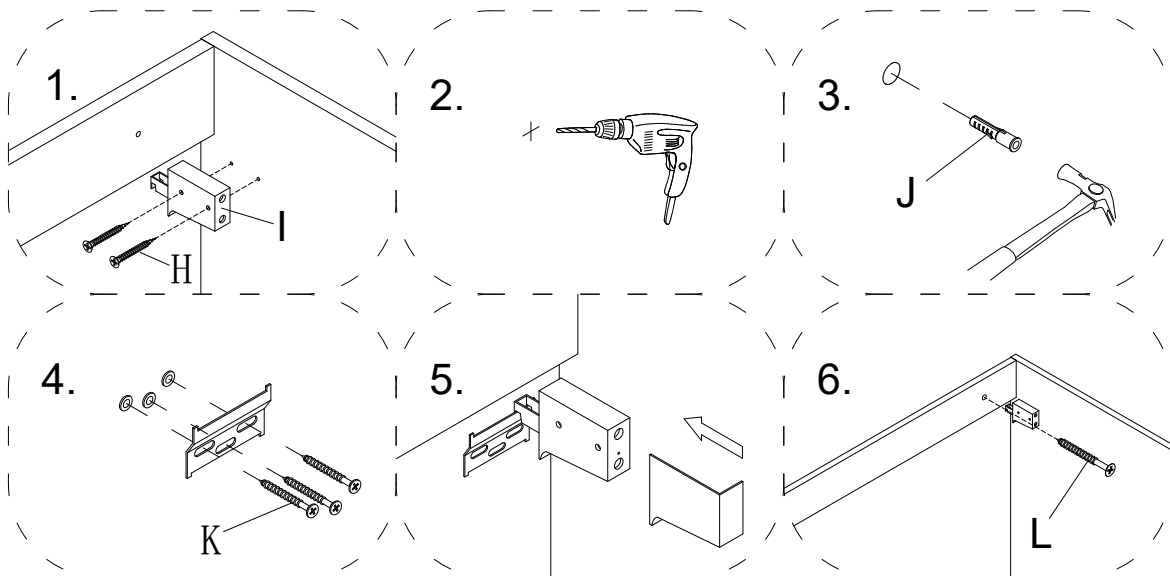
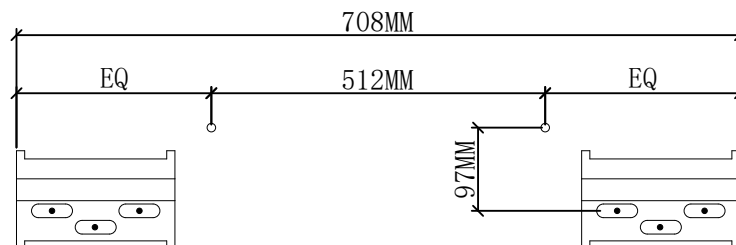
Hx4

Ix2

Jx8

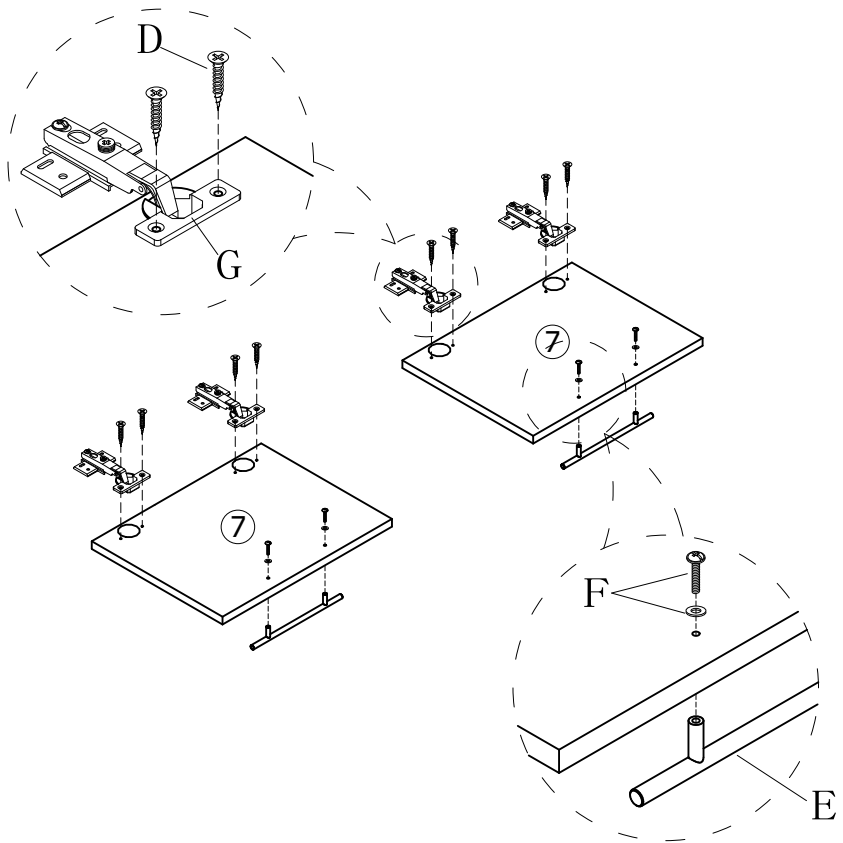
Kx6

Lx2



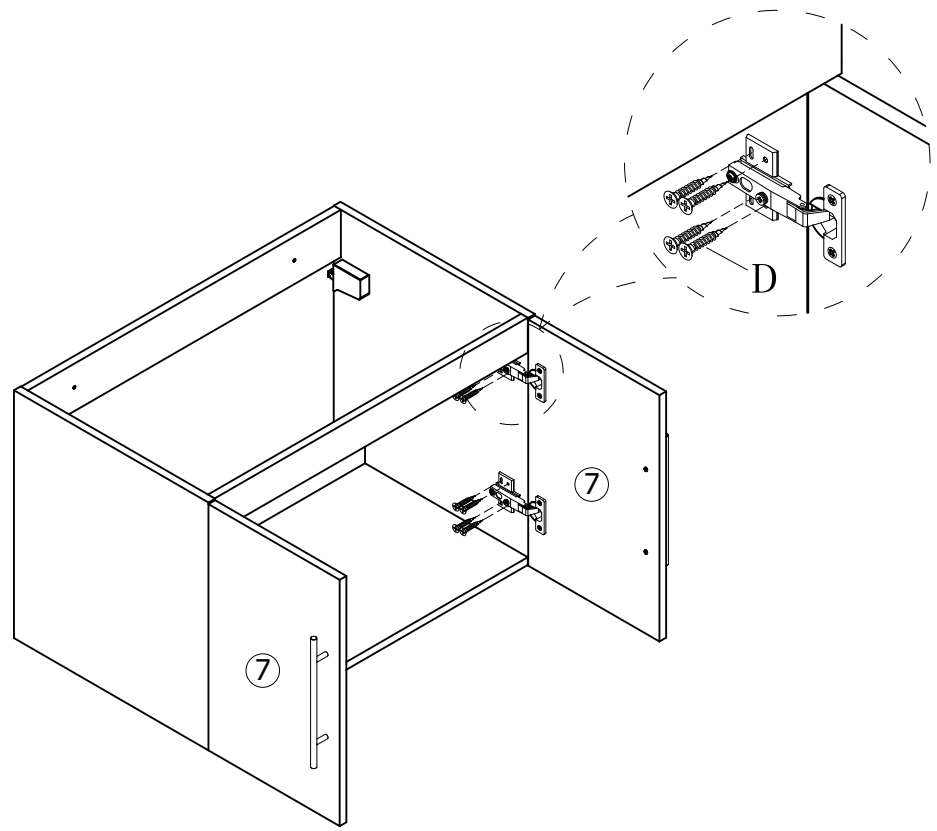
STEP 4

Dx8
Ex2
Fx4
Gx4

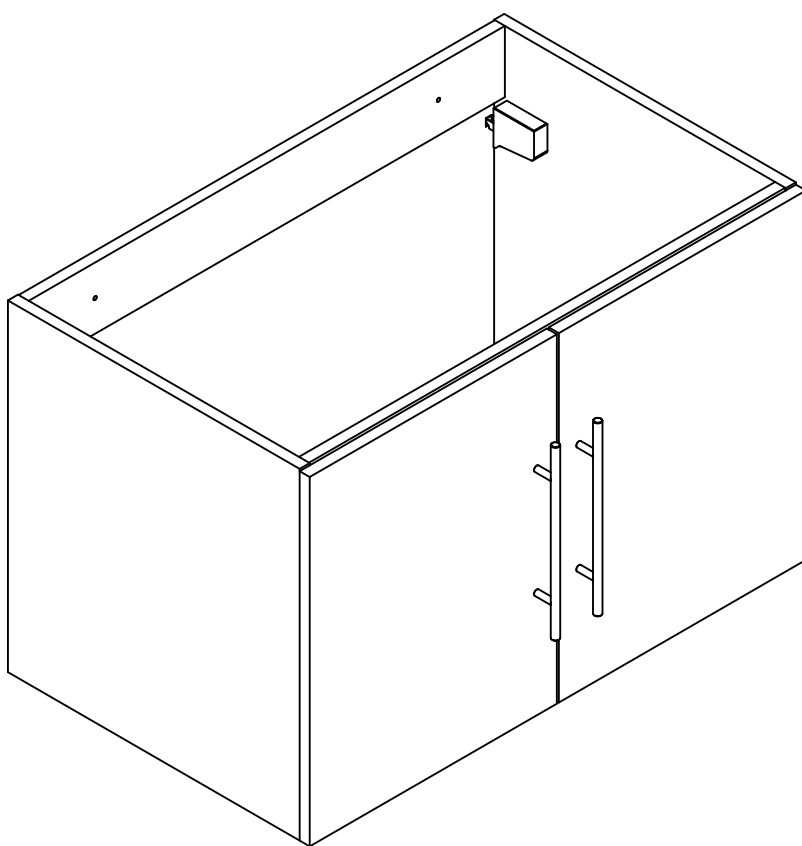


STEP 5

Dx16



STEP 6



FINISH