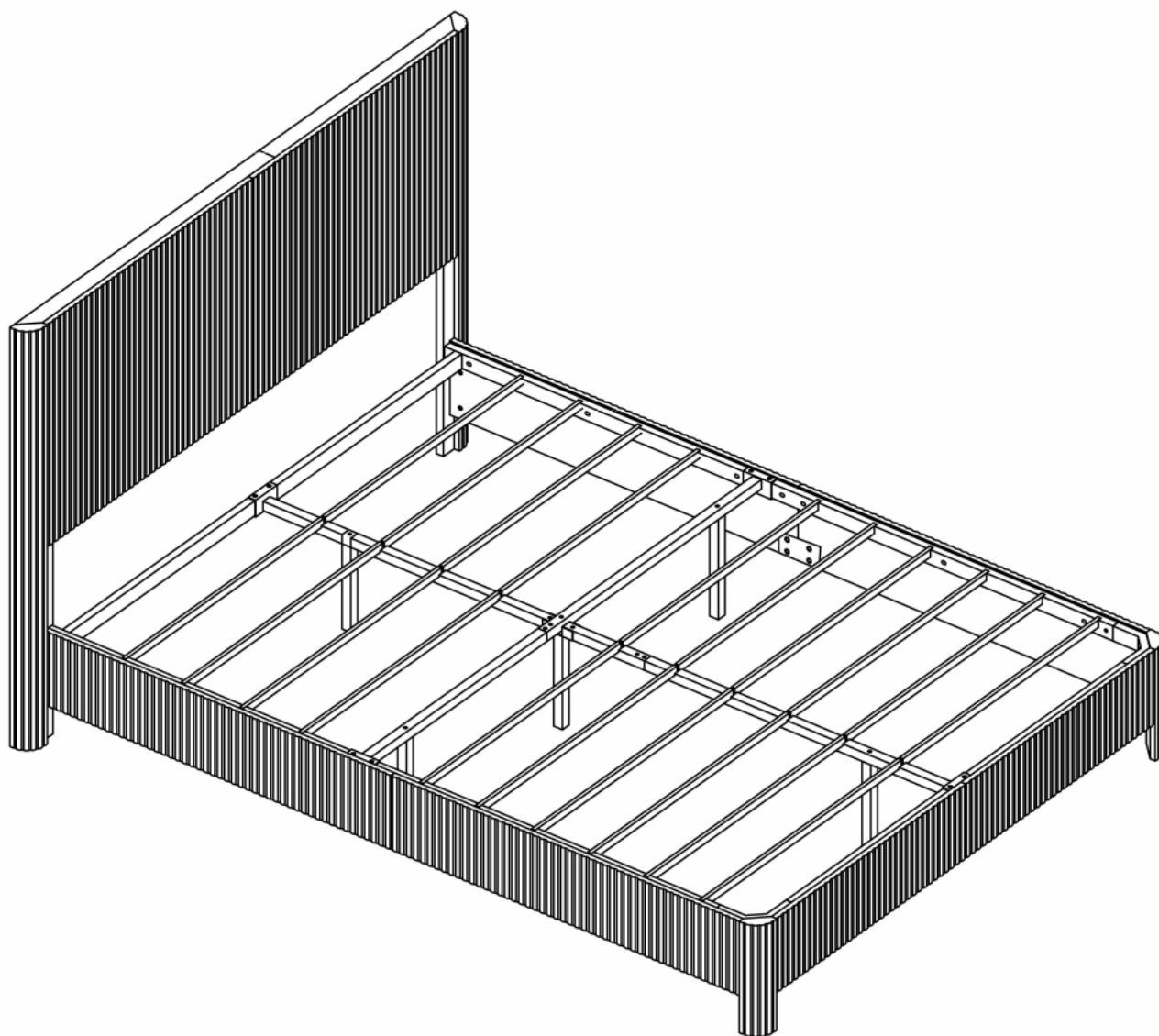


Assembly Instruction

BED137A



General Guidelines

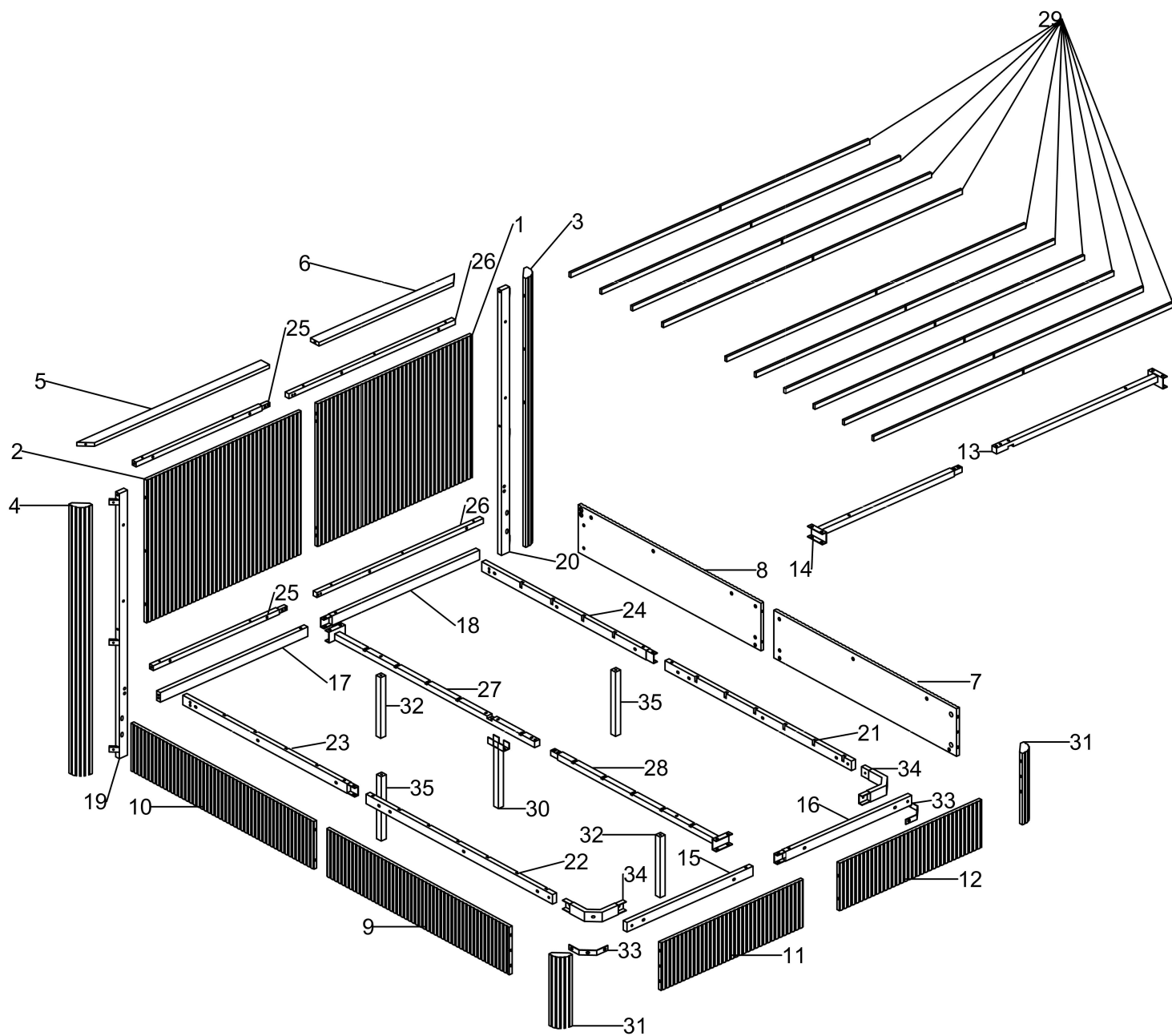
- Please read the following instruction carefully and use the product accordingly.
- Please keep this manual and hand it over when you transfer the product.
- This summary may not include every detail of all variations and considered steps. Please contact us when further information and help are needed.

Notes

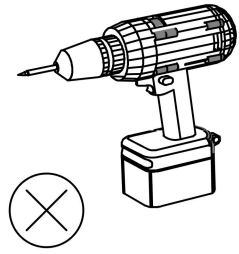
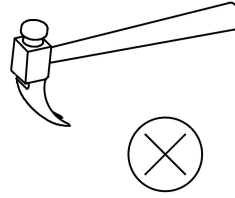
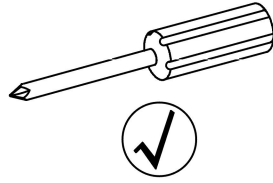
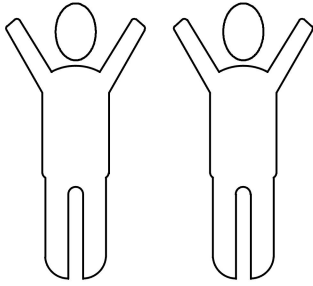
- The product is intended for indoor use only. The product must be assembled and used in accordance with the provisions of the manual. Personal injury and/or damage to product may occur if products are used outside of their intended purposes and/or if products have been changed/modified from their original design. The seller does not assume any responsibility or liability with respect to any injury/damage caused by incorrect assembly or improper use.
- Avoid long-term exposure to humid environments to prevent mildew.
- Keep the product away from fire sources and high temperatures. Do not expose the product to direct sunlight.
- Do not place any hot objects on the surface of the product.
- If there are any defective or missing parts after unpacking, please cease assembly immediately and contact us.
- Please assemble the item on a spacious surface and do not place the unwrapped product directly on the ground to avoid product damage.
- Please do not stand or sit on the wooden boards.
- Please wear gloves during the assembly and/or disassembly process to avoid scratches from any sharp edges.
- Please match the corresponding part and fitting based on the part number in the manual.
- If the part does not match with the fitting, please check the piece as specified in this manual.
- During assembly, first loosely align all screws with the corresponding pre-drilled holes and then tighten the screws one by one.
- Periodically inspect screw tightness while the product is in use. If necessary, retighten to ensure structural integrity.
- If you accidentally spill water or another liquid on the surface, immediately wipe clean with a dry towel.
- Please keep the product away from sharp, pointed objects and corrosive substances to prevent product damage.
- Please place this item on level, solid ground during use.

Warnings

- During assembly, keep all small parts out of the reach of children. It may be fatal if swallowed or inhaled.
- Children should not climb or play on the product in order to avoid tipping over the furniture and causing serious injury.
- To avoid the potential dangers of suffocation, please keep all parts and packaging (film, plastic bags, foam, etc.) away from babies and children.
- Keep sharp objects and corrosive items away from the product to avoid any damage or injury.

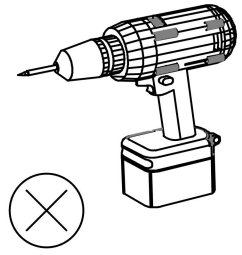
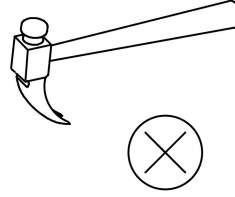
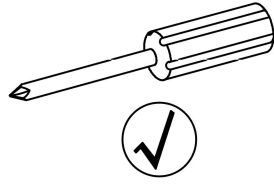
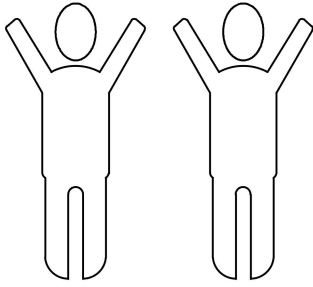


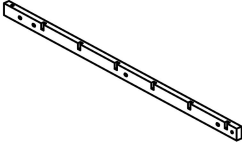
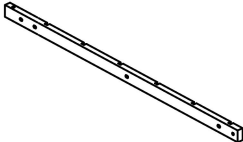
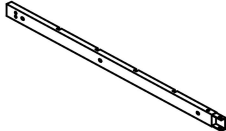
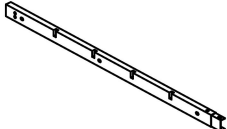


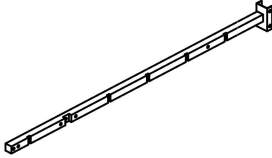
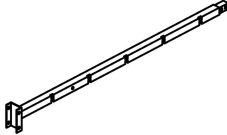

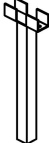





Parts List (EN)



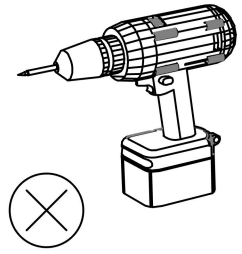
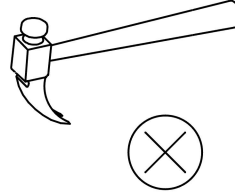
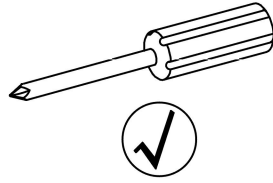
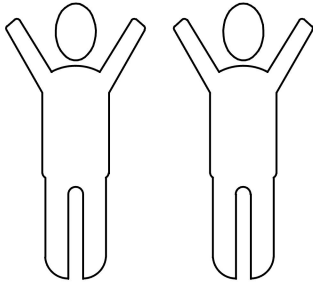
<p>①</p> <p>1PCS</p>	<p>②</p> <p>1PCS</p>	<p>③</p> <p>1PCS</p>	<p>④</p> <p>1PCS</p>
<p>⑤</p> <p>1PCS</p>	<p>⑥</p> <p>1PCS</p>	<p>⑦</p> <p>1 PCS</p>	<p>⑧</p> <p>1PCS</p>
<p>⑨</p> <p>1PCS</p>	<p>⑩</p> <p>1PCS</p>	<p>⑪</p> <p>1PCS</p>	<p>⑫</p> <p>1PCS</p>
<p>⑬</p> <p>1PCS</p>	<p>⑭</p> <p>1PCS</p>	<p>⑮</p> <p>1PCS</p>	<p>⑯</p> <p>2PCS</p>
<p>⑰</p> <p>1PCS</p>	<p>⑱</p> <p>1PCS</p>	<p>⑲</p> <p>1PCS</p>	<p>⑳</p> <p>1PCS</p>

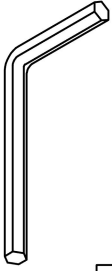
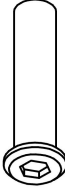
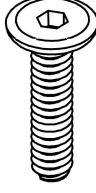
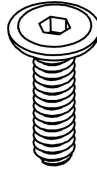
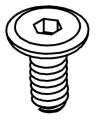

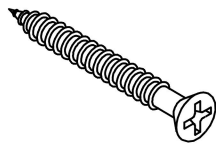
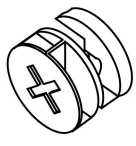
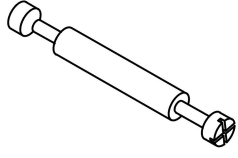
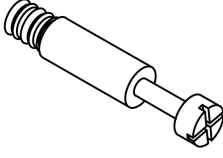
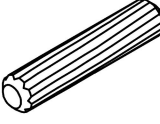
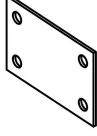
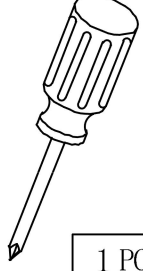
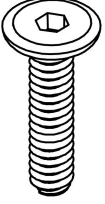
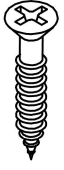
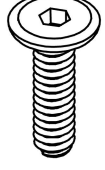
Parts List (EN)



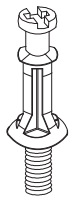
<p>21</p>  <p>1PCS</p>	<p>22</p>  <p>1PCS</p>	<p>23</p>  <p>1PCS</p>	<p>24</p>  <p>4PCS</p>
<p>25</p>  <p>2PCS</p>	<p>26</p>  <p>2PCS</p>	<p>27</p>  <p>1PCS</p>	<p>28</p>  <p>13PCS</p>
<p>29</p>  <p>20PCS</p>	<p>30</p>  <p>1PCS</p>	<p>31</p>  <p>2PCS</p>	<p>32</p>  <p>2PCS</p>
<p>33</p>  <p>2PCS</p>	<p>34</p>  <p>2PCS</p>	<p>35</p>  <p>2PCS</p>	

Parts List (EN)



<p>A</p>  <p>M4 2 PCS</p>	<p>B</p>  <p>12+1PCS</p>	<p>C</p>  <p>M6*55 9+1 PCS</p>	<p>D</p>  <p>M6*28 32+2 PCS</p>
<p>E</p>  <p>M6*10 30+2PCS</p>	<p>F</p>  <p>M6*12 4+1 PCS</p>	<p>G</p>  <p>3. 5*30 7+1PCS</p>	<p>H</p>  <p>20+2 PCS</p>
<p>I</p>  <p>∅6*70mm 4 PCS</p>	<p>J</p>  <p>∅6*36mm 12+1PCS</p>	<p>K</p>  <p>∅8*30 14+1 PCS</p>	<p>M</p>  <p>80*50*2 3 PCS</p>
<p>S</p>  <p>1 PCS</p>	<p>N</p>  <p>M8*50 4 PCS</p>	<p>Q</p>  <p>3. 5*16 6+1 PCS</p>	<p>R</p>  <p>M6*35 18+1 PCS</p>

Instructions For Fastening CAM-BOLT and CAM-LOCK

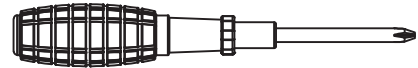


CAM-BOLT

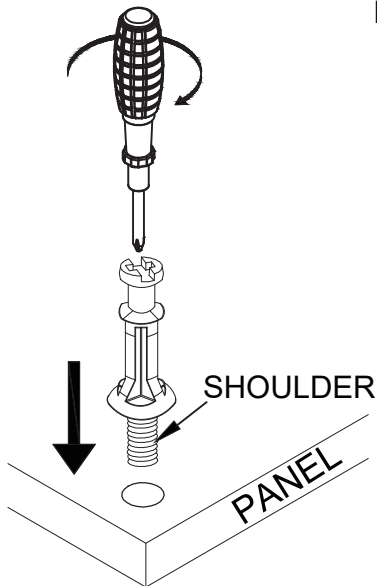


CAM-LOCK

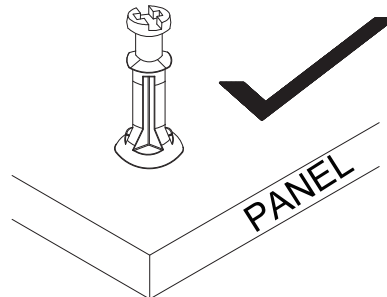
Tools Required



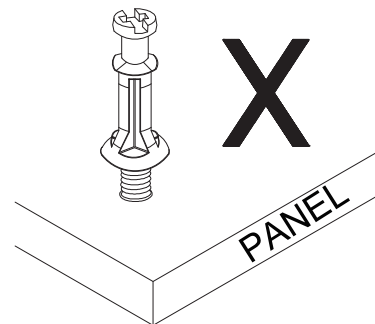
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically



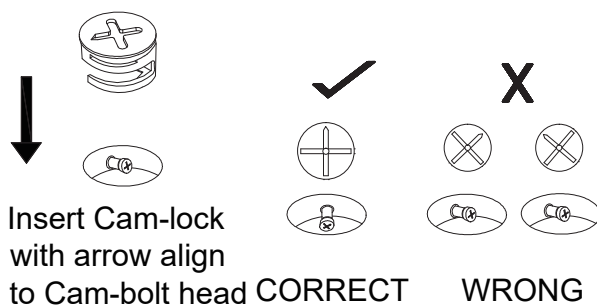
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

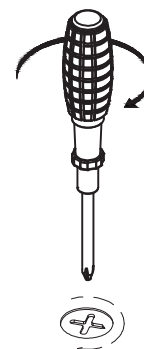
Place Cam-bolt on the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to screw-in Cam-bolt vertically until shoulder is flushed (on the same level) with panel.

INSERTING CAM-LOCK



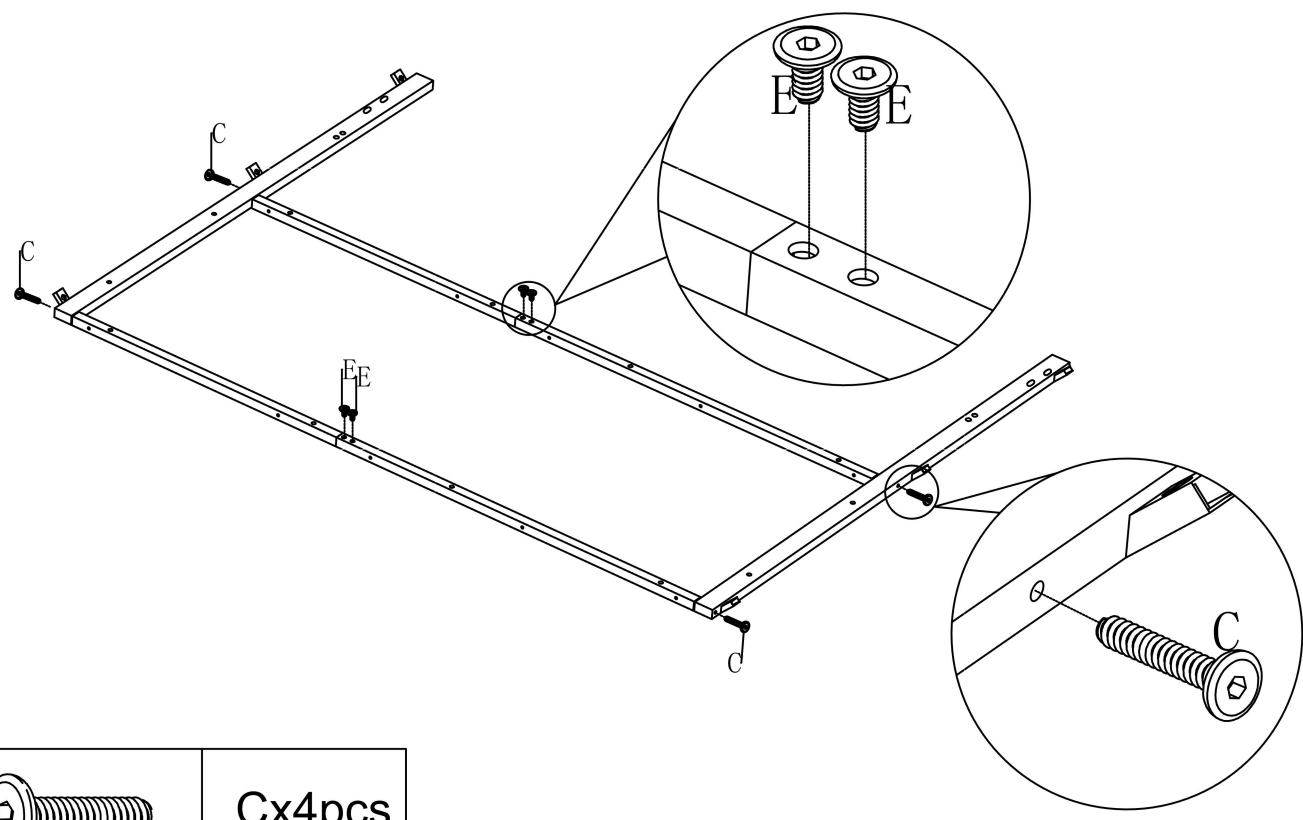
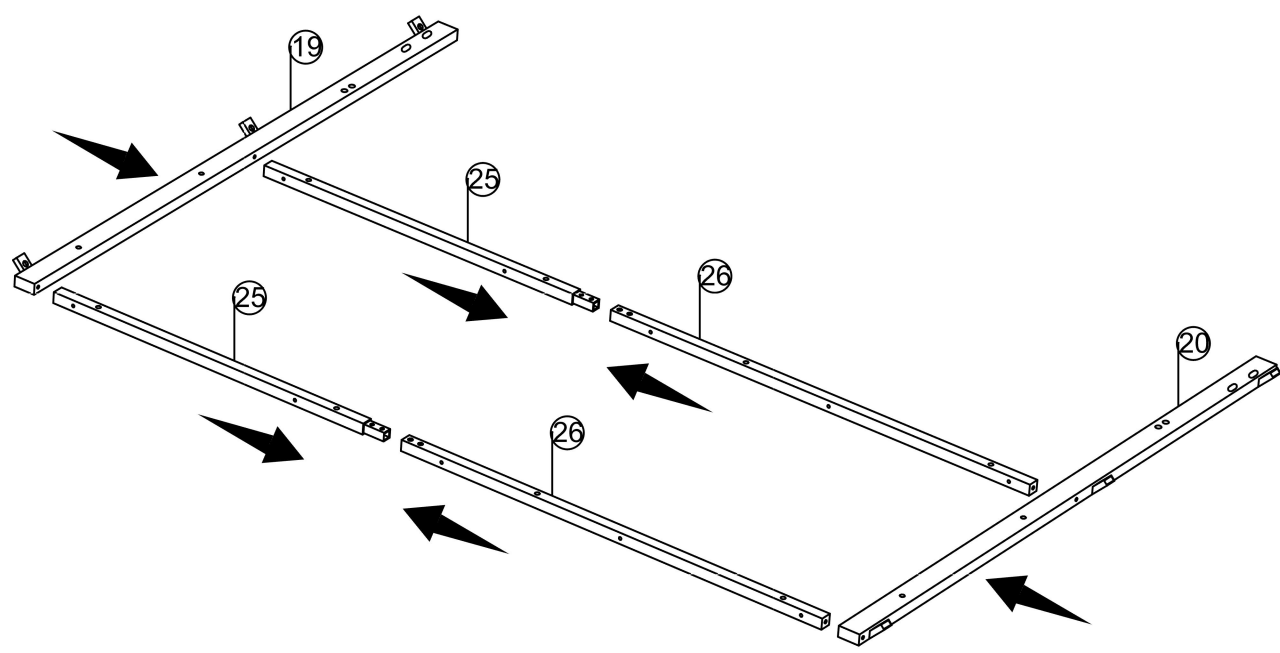
Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

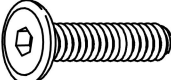

TIGHTENING CAM-LOCK



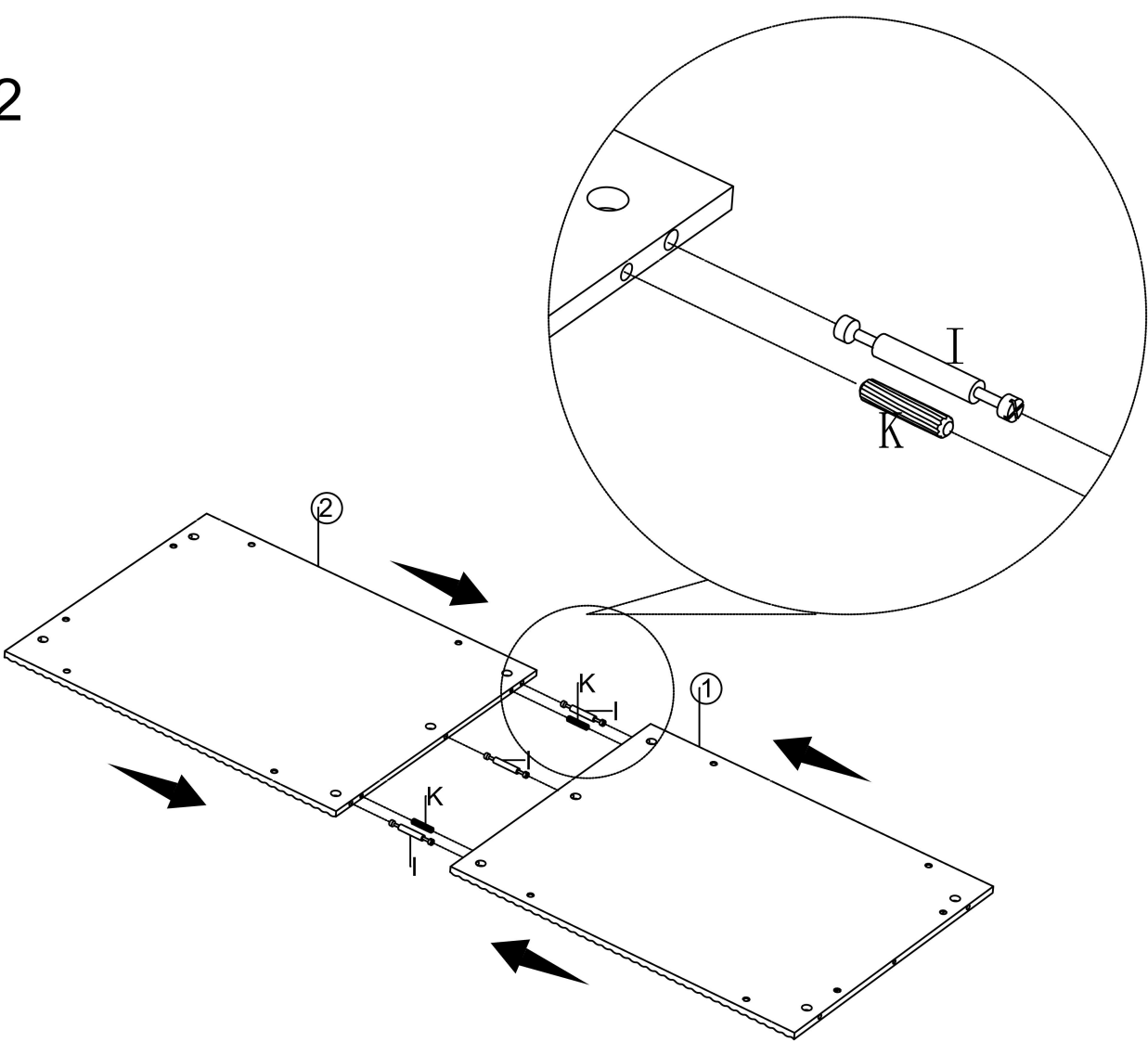
Use a Flat-head Screwdriver to turn Camlock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

STEP1

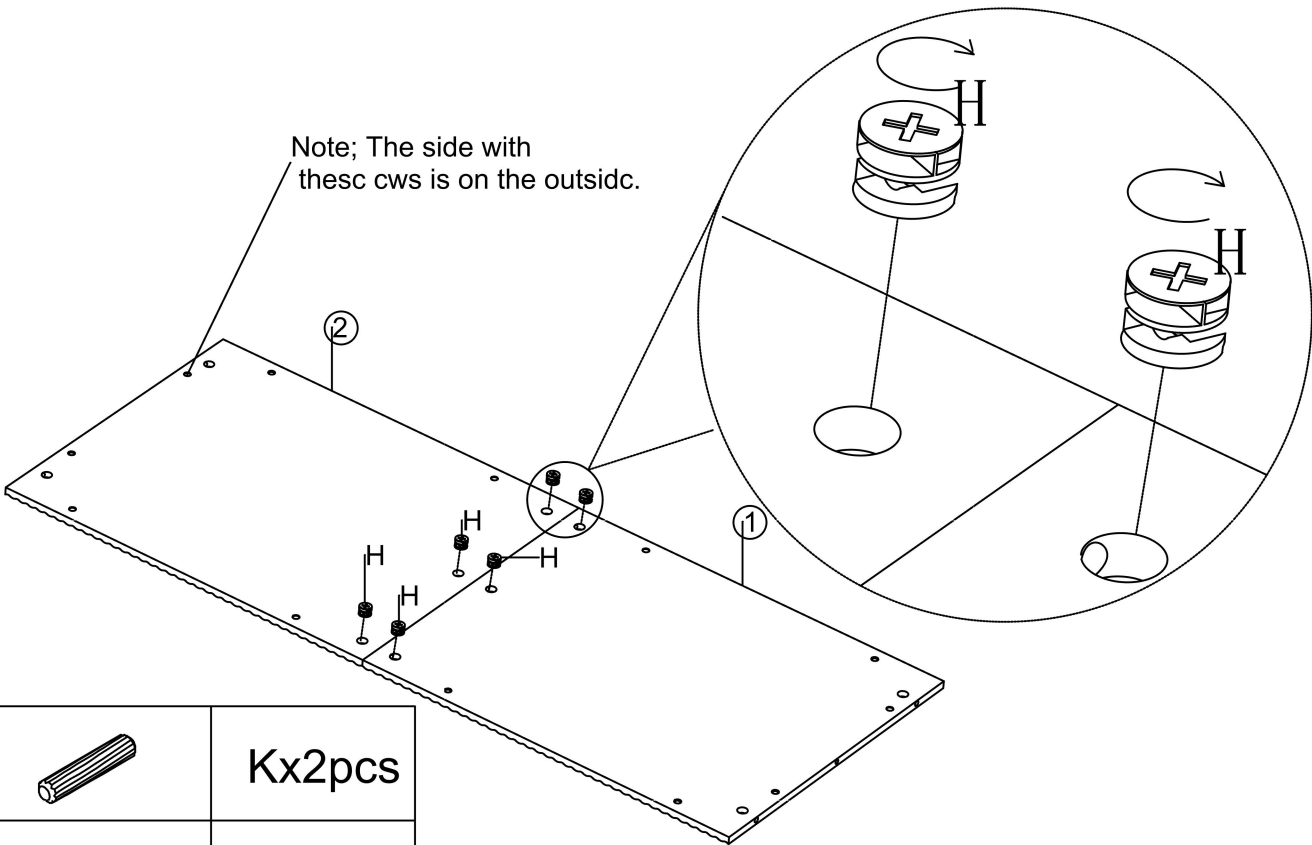





	Cx4pcs
	Ex4pcs

STEP2

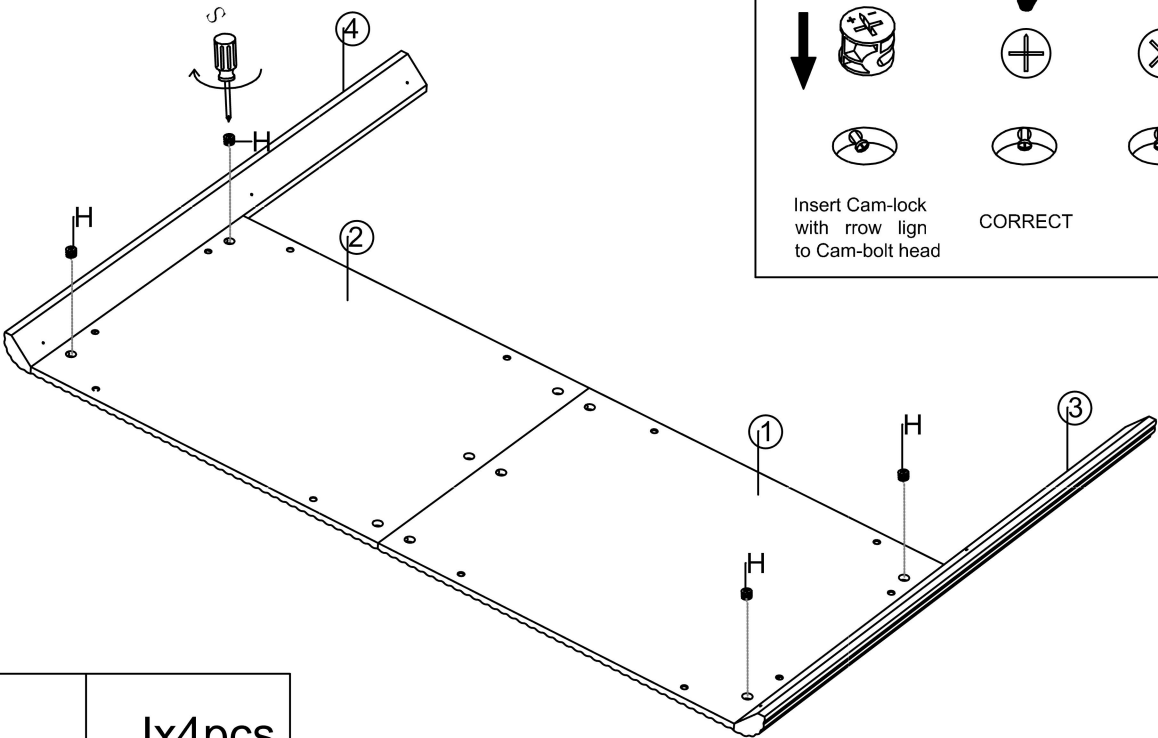
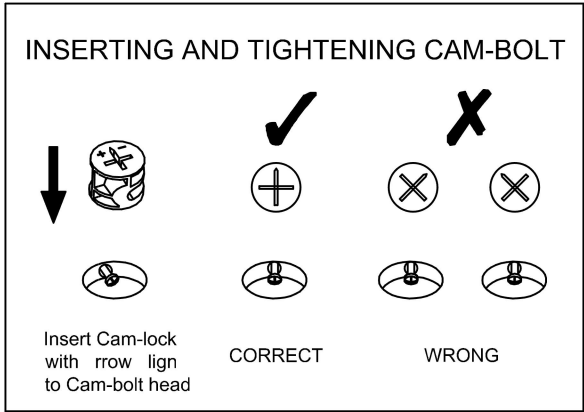
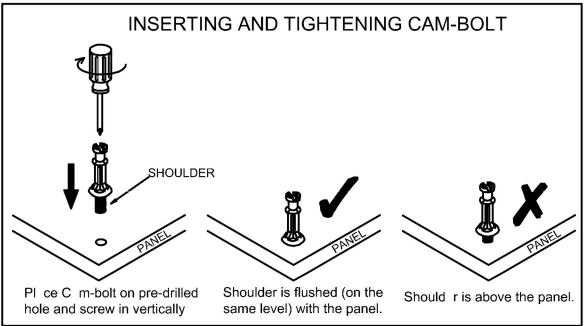
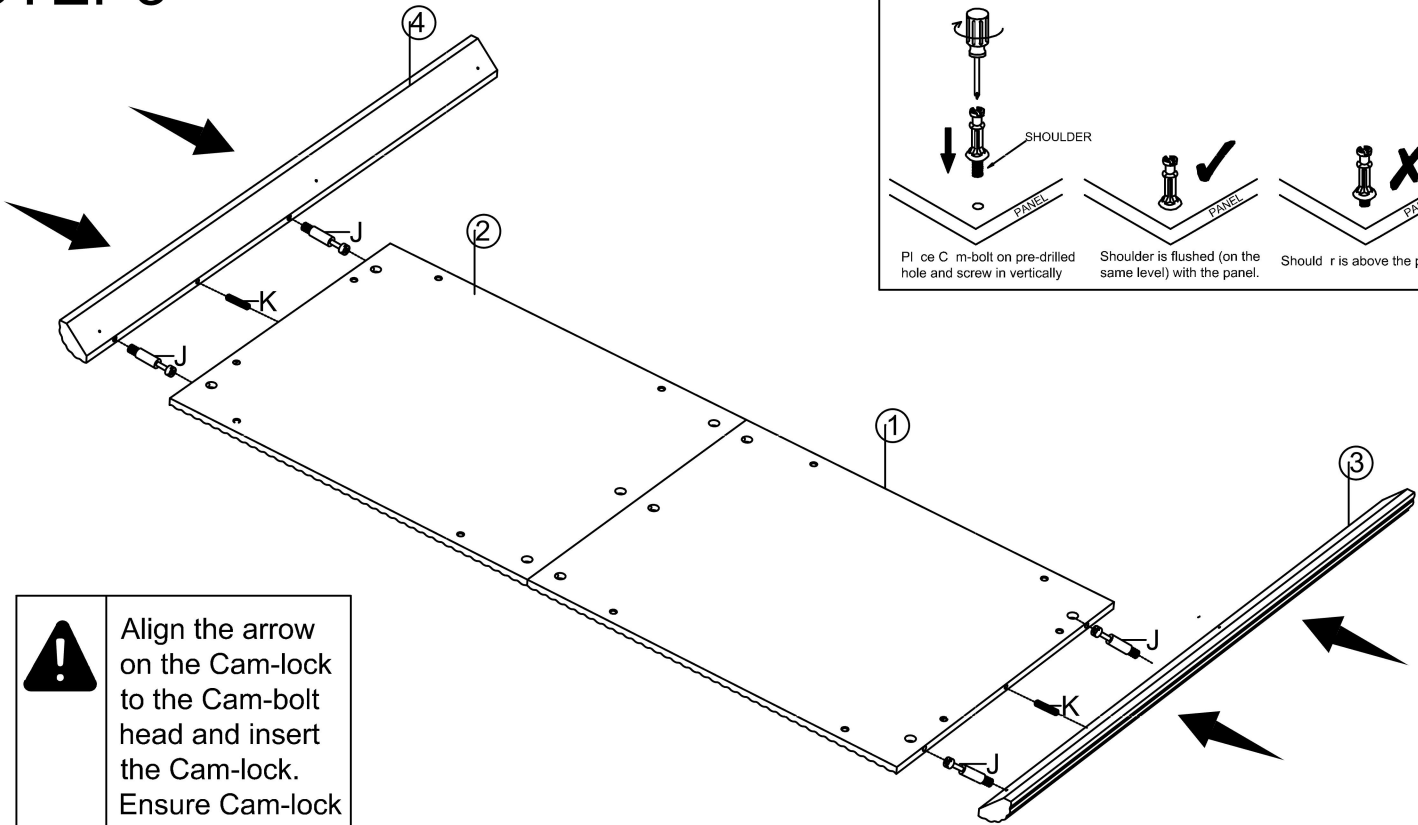


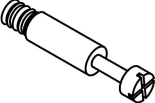


Note; The side with these cws is on the outside.



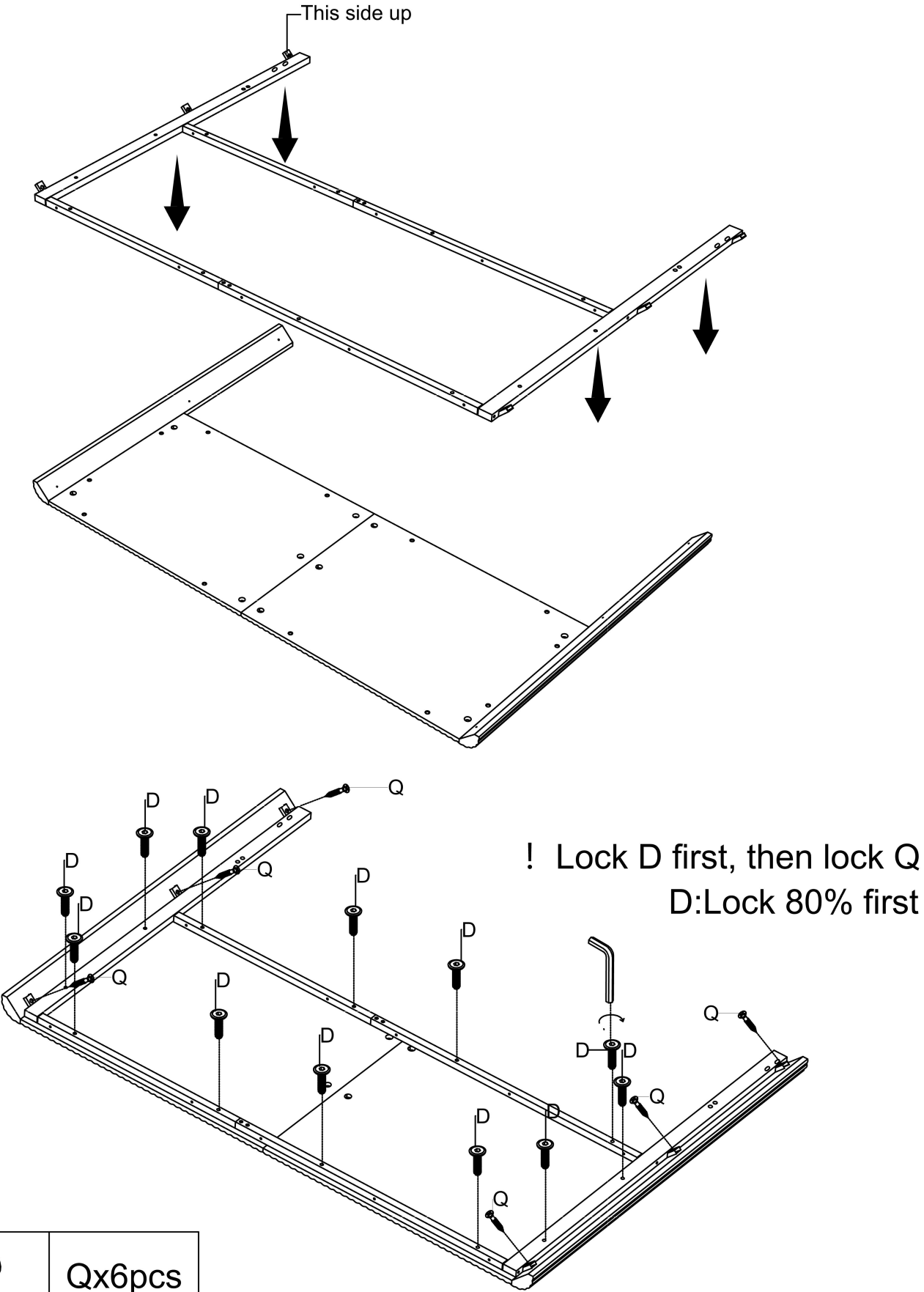
	Kx2pcs
	Ix3pcs
	Hx+6pcs


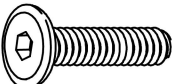
STEP3



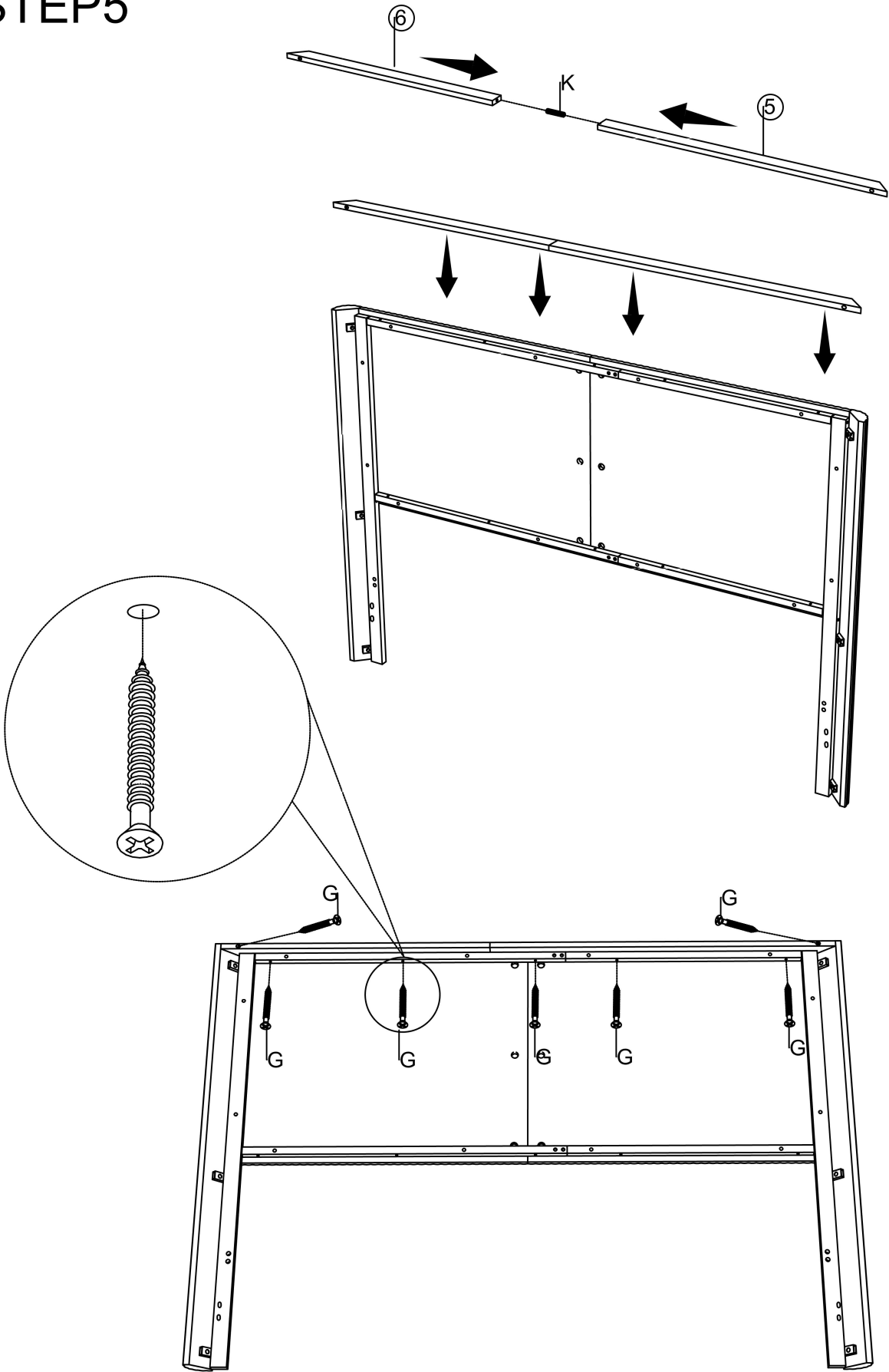
	Jx4pcs
	Kx2pcs
	Hx4pcs



STEP4



	Qx6pcs
	Dx12pcs

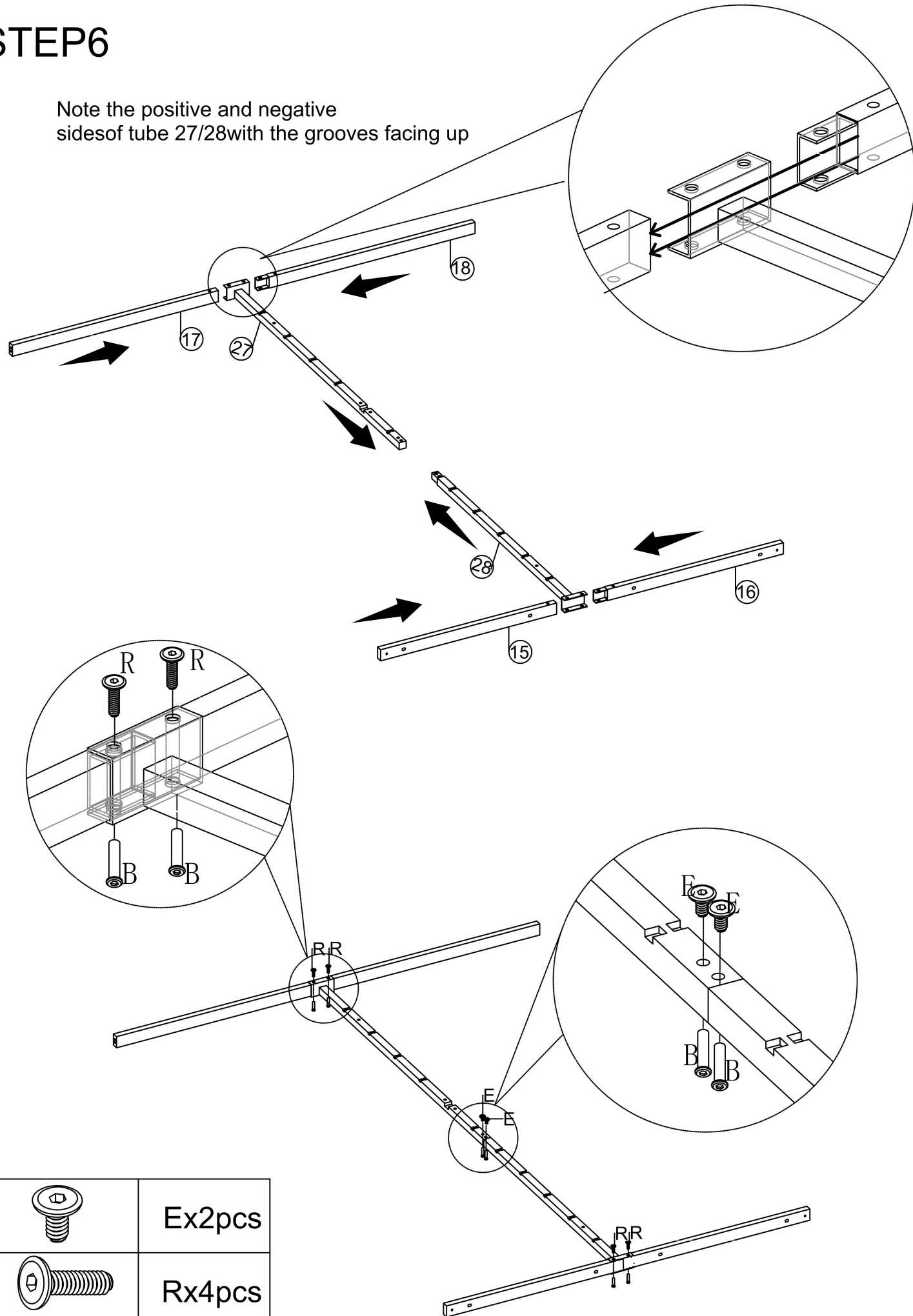
STEP5


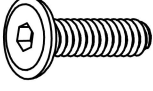
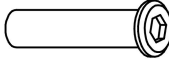


	Kx1pcs
	Gx7pcs

STEP6

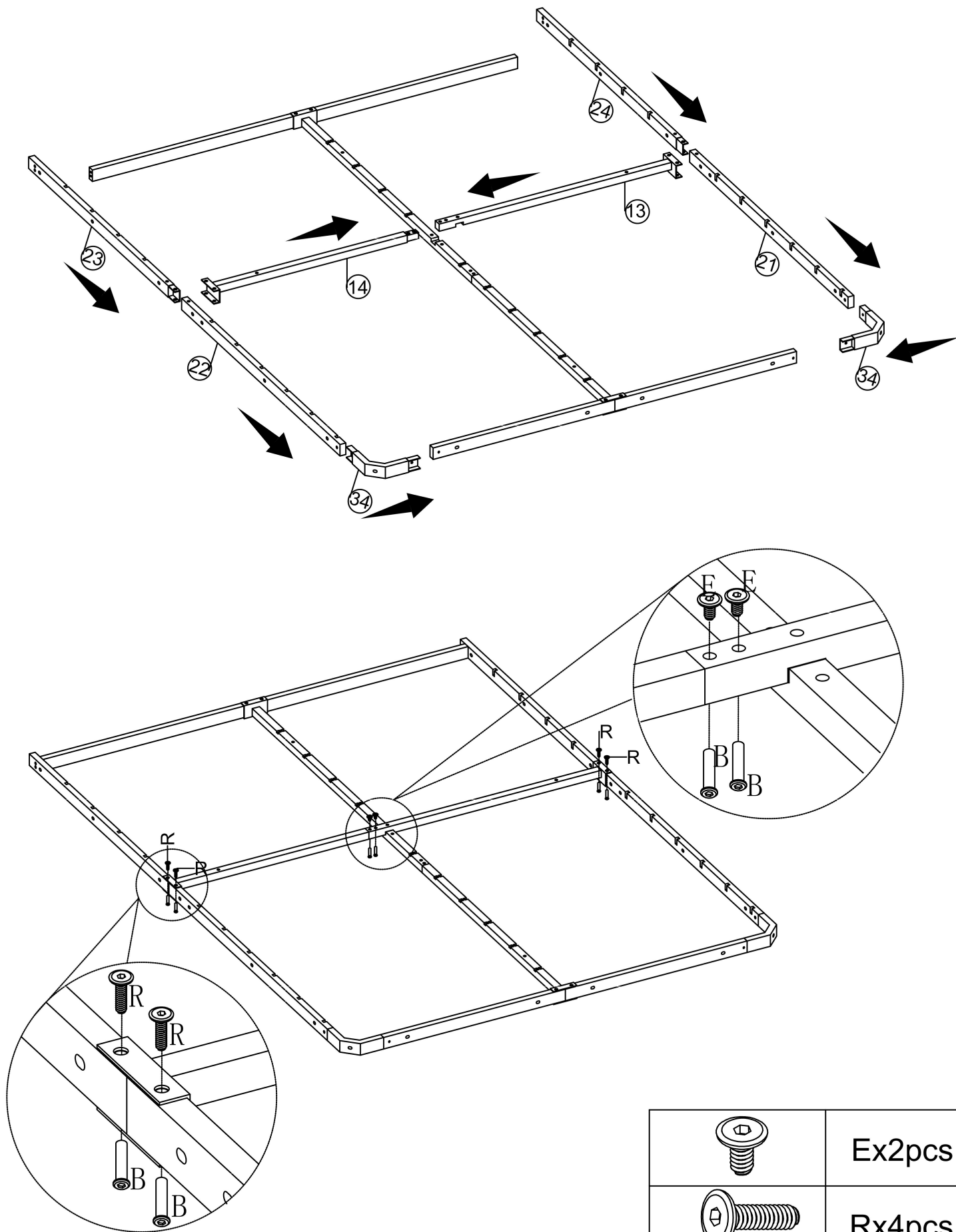
Note the positive and negative sides of tube 27/28 with the grooves facing up


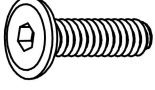
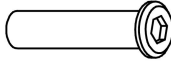


	Ex2pcs
	Rx4pcs
	Bx6pcs

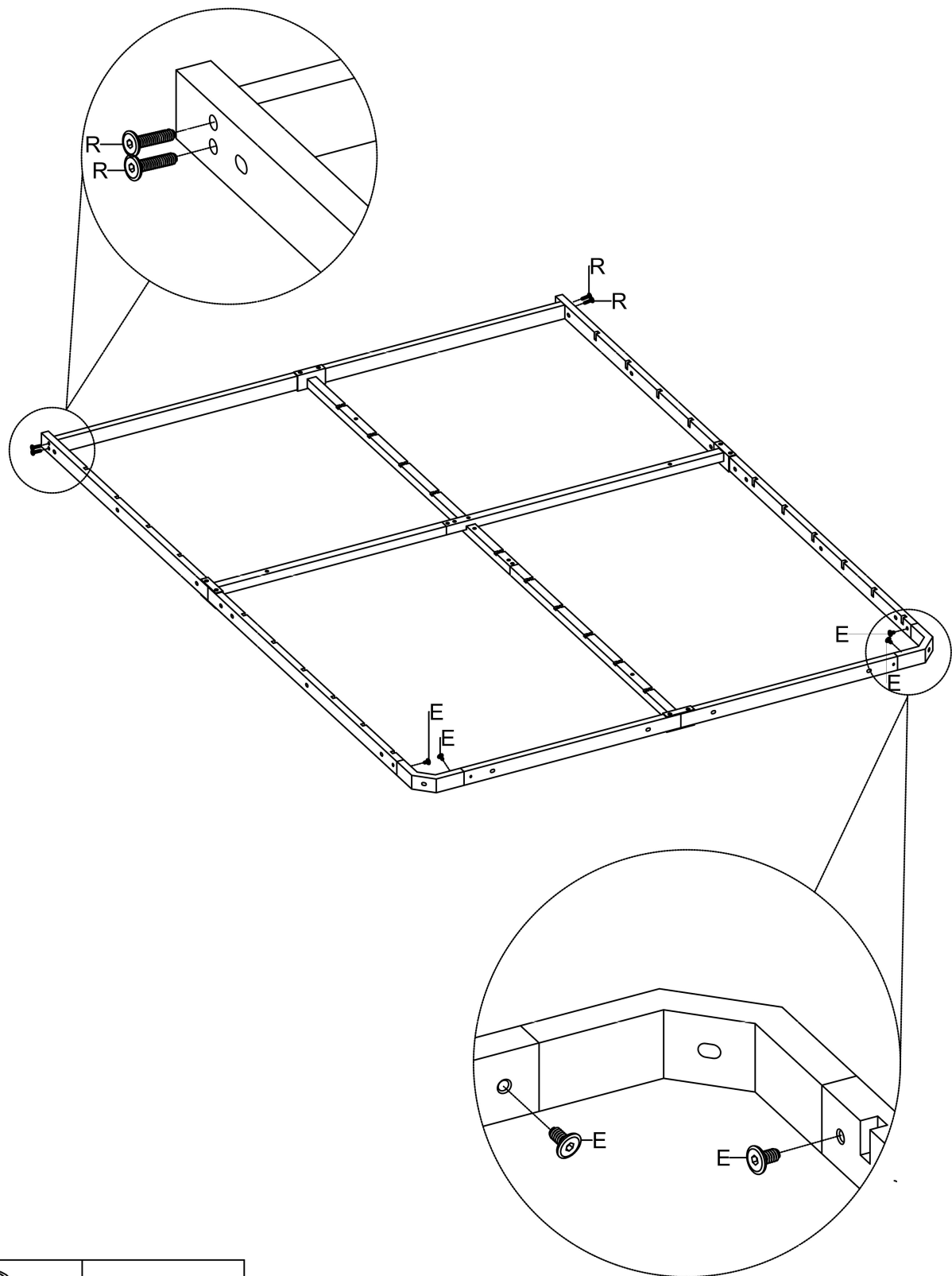
STEP7


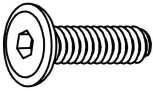
Note the positive and negative sides of tube 21/22/23/24 with the grooves facing up



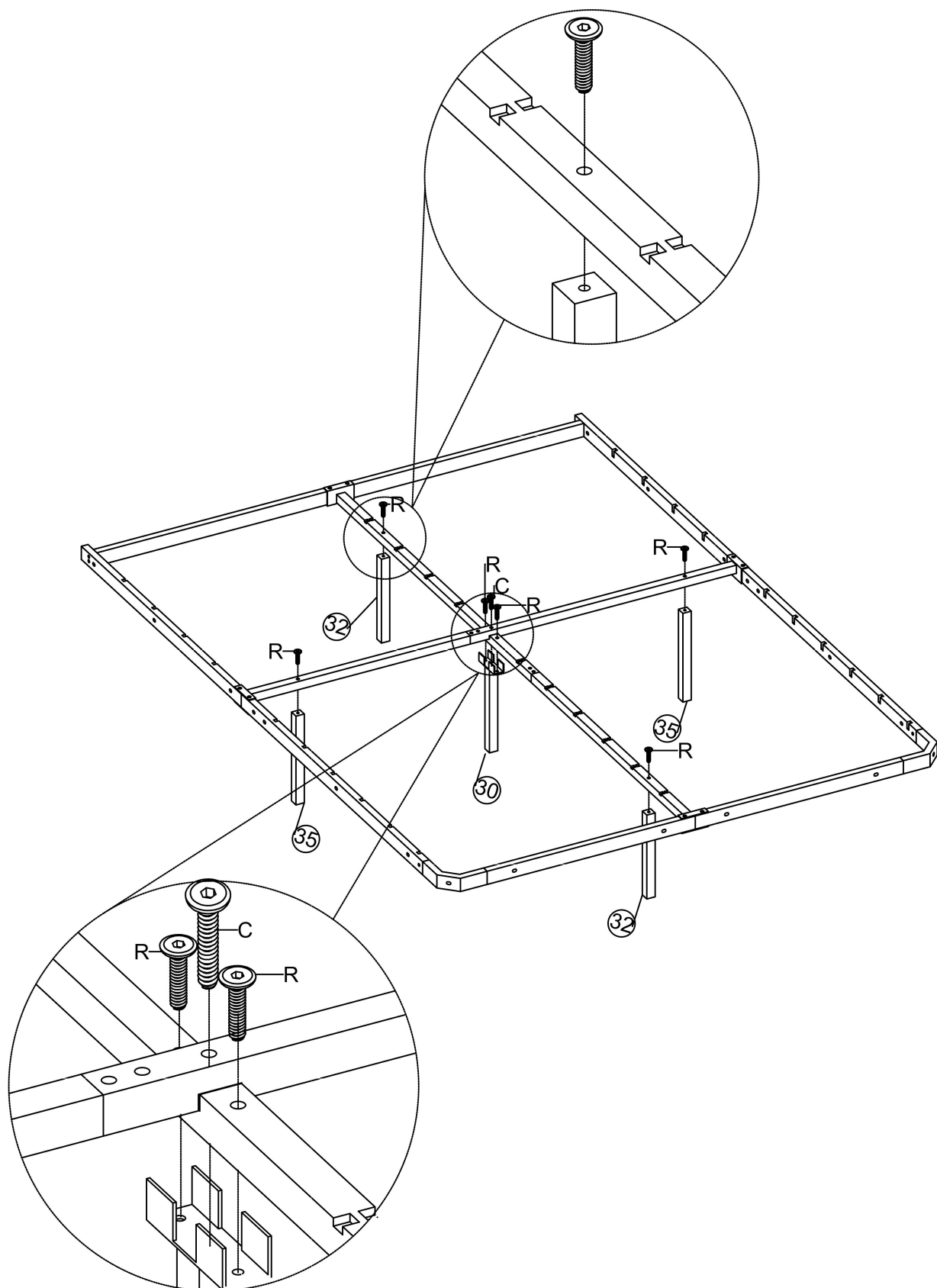
	Ex2pcs
	Rx4pcs
	Bx6pcs

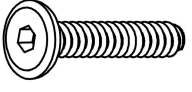
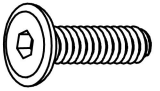
STEP8



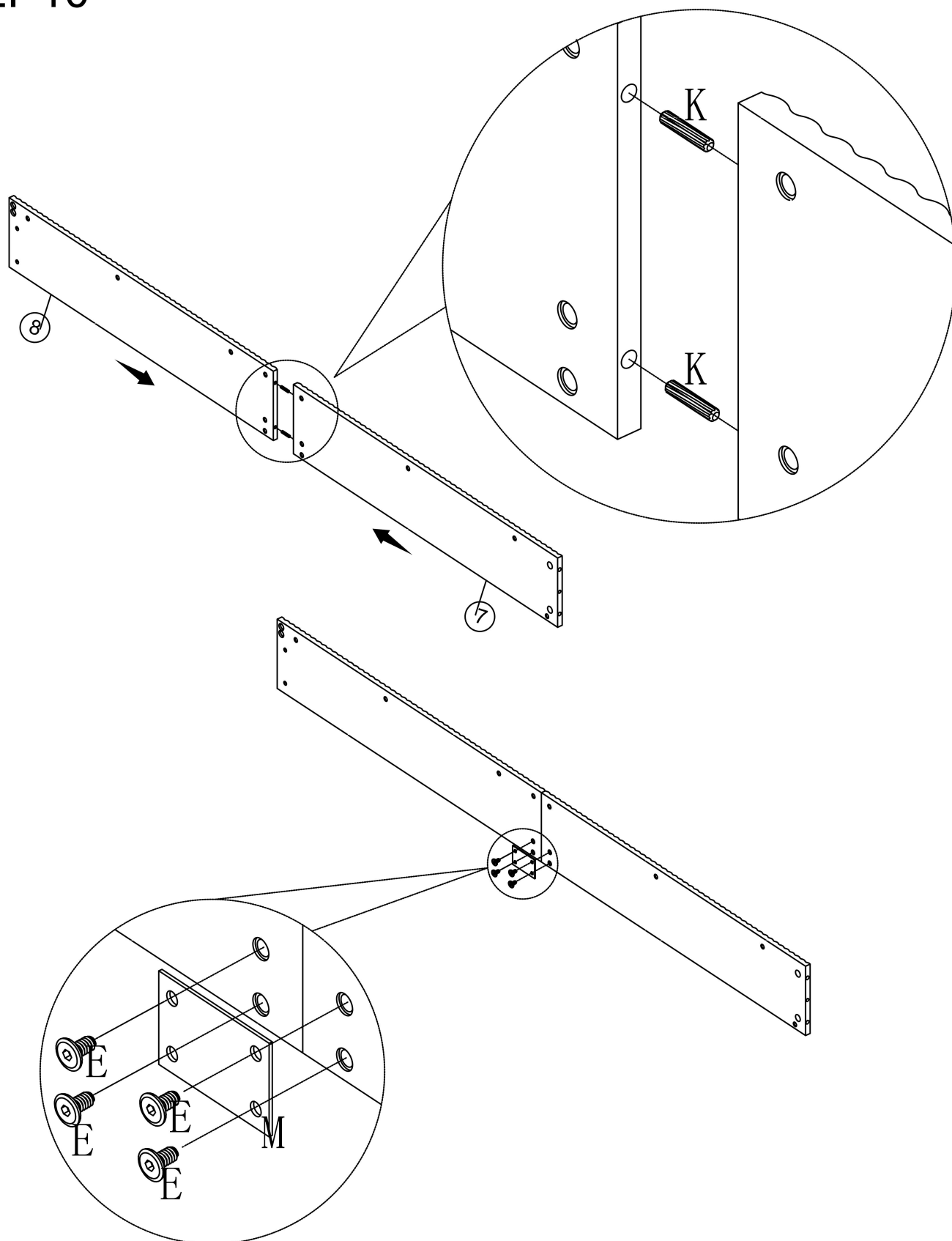
	Ex4pcs
	Rx4pcs

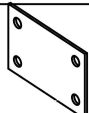


STEP9



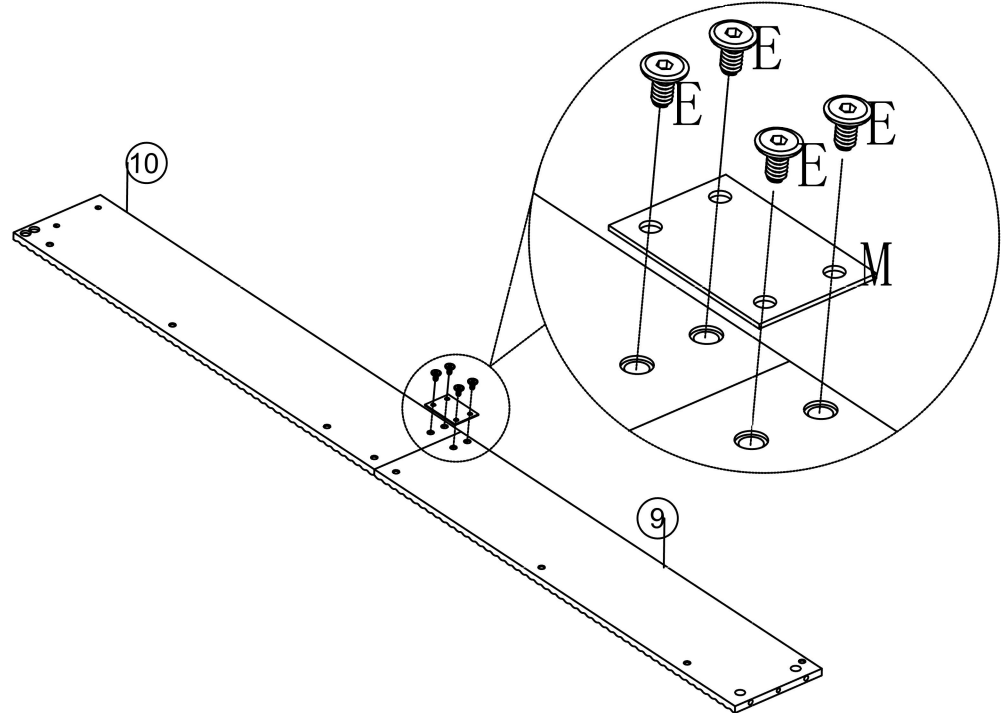
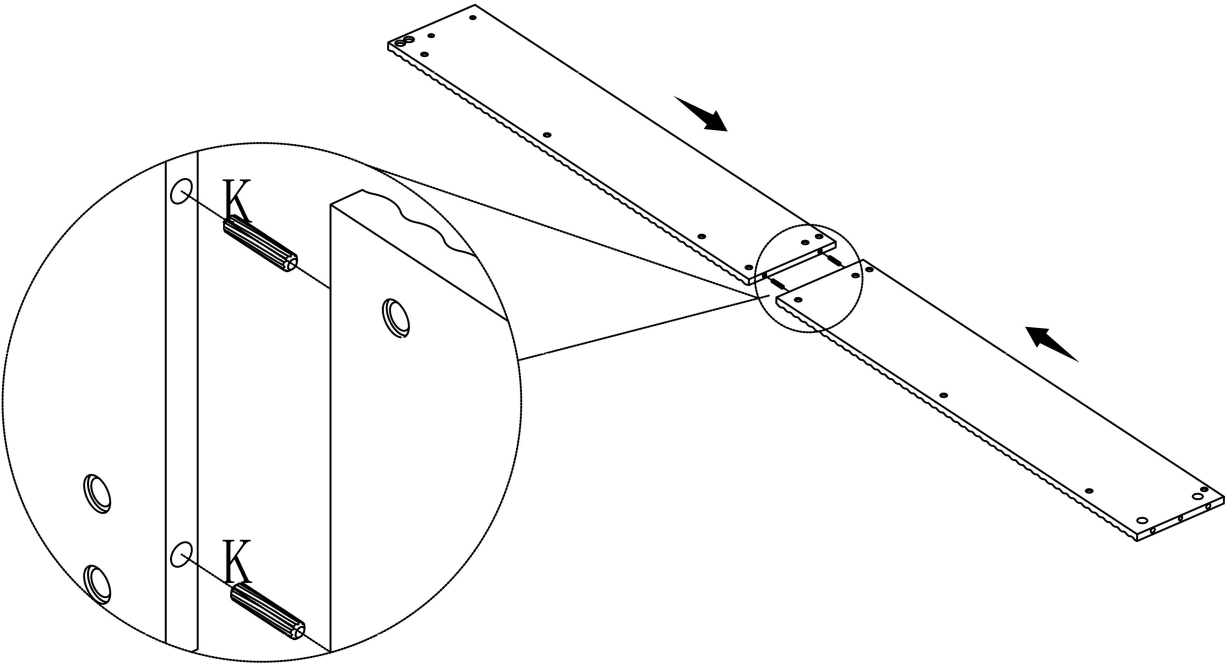
	Cx1pcs
	Rx6pcs

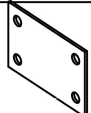
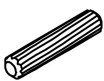

STEP10



	Mx1pcs
	Kx2pcs
	Ex4pcs

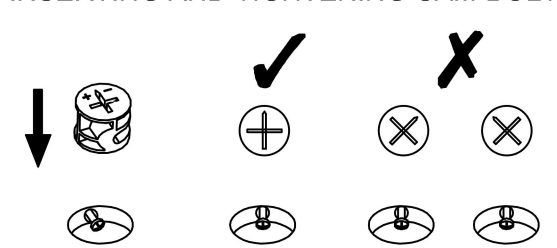
STEP11



	Mx1pcs
	Kx2pcs
	Ex4pcs

STEP12

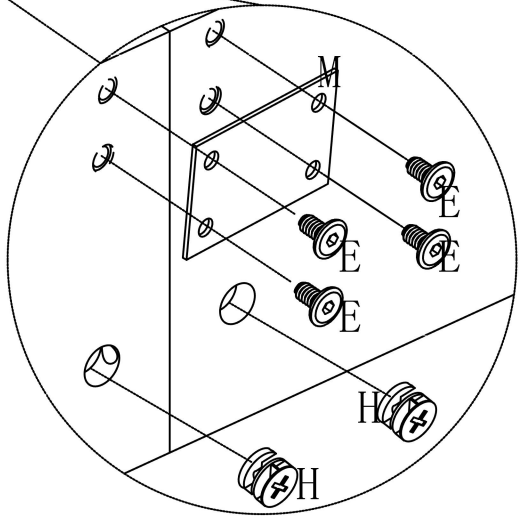
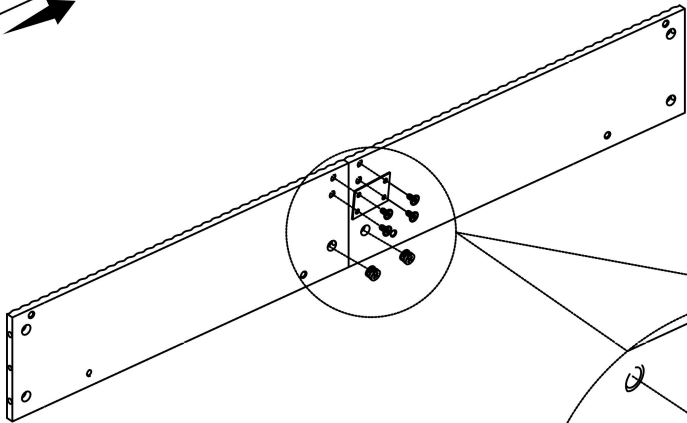
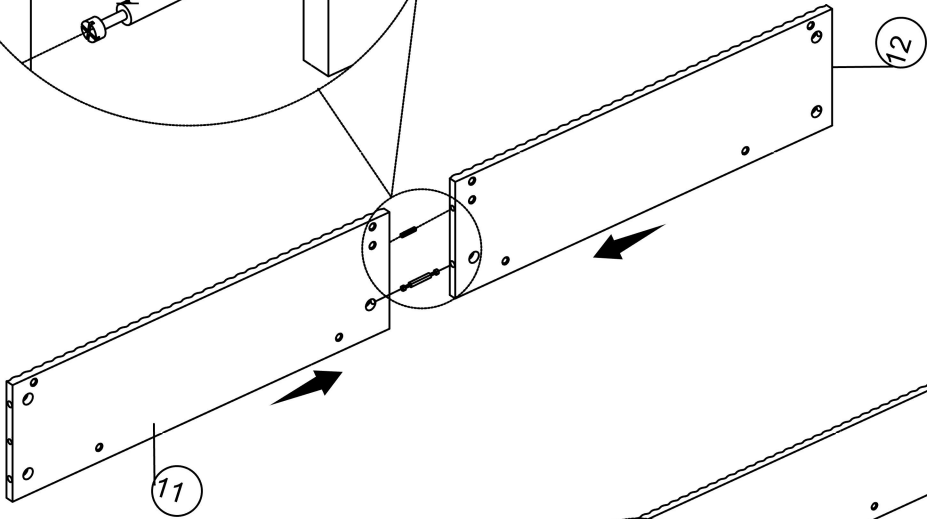
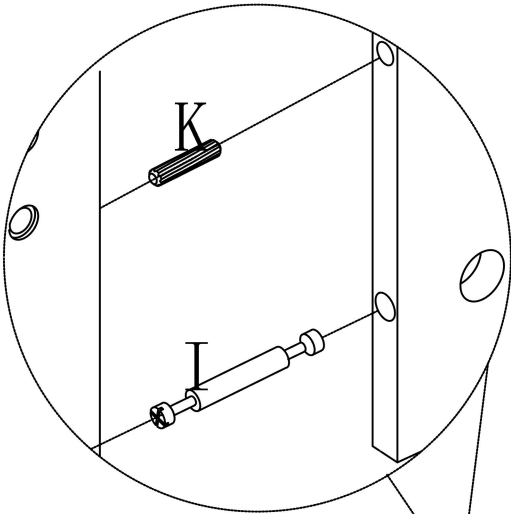
INSERTING AND TIGHTENING CAM-BOLT


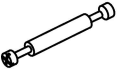
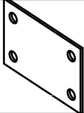




Insert Cam-lock with row line to Cam-bolt head

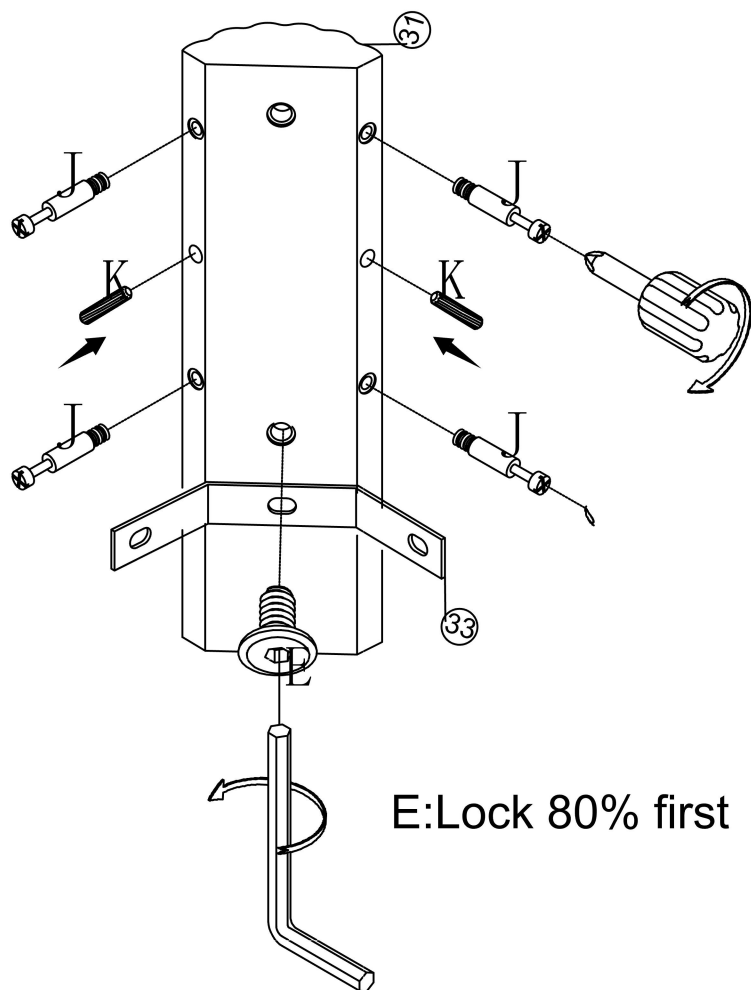
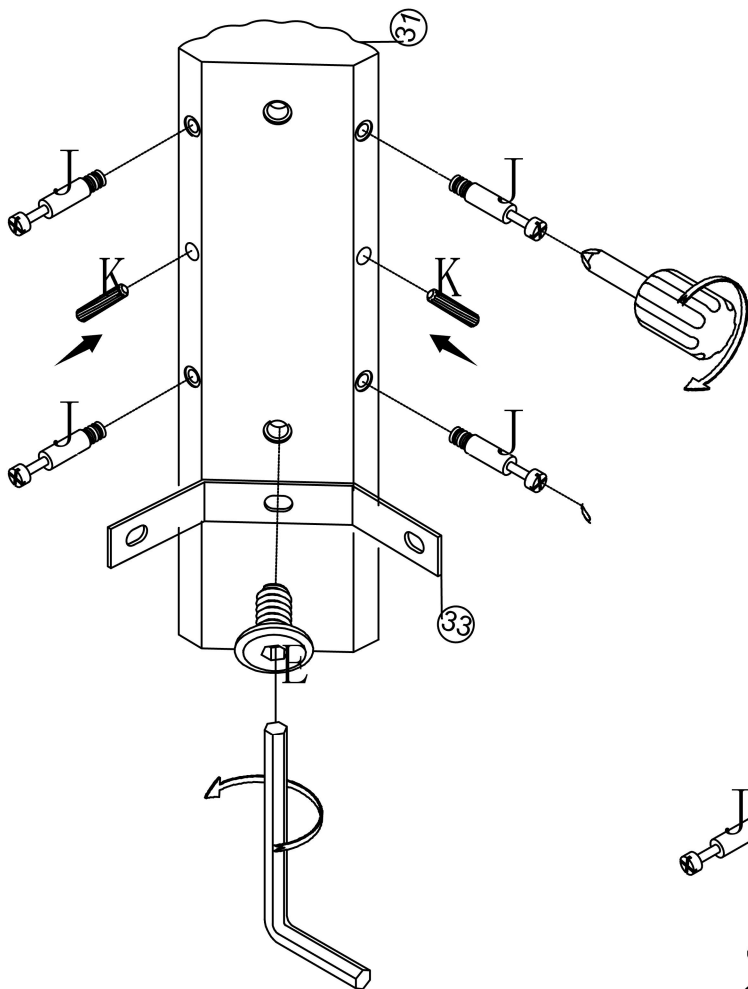
CORRECT

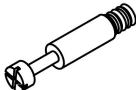


WRONG



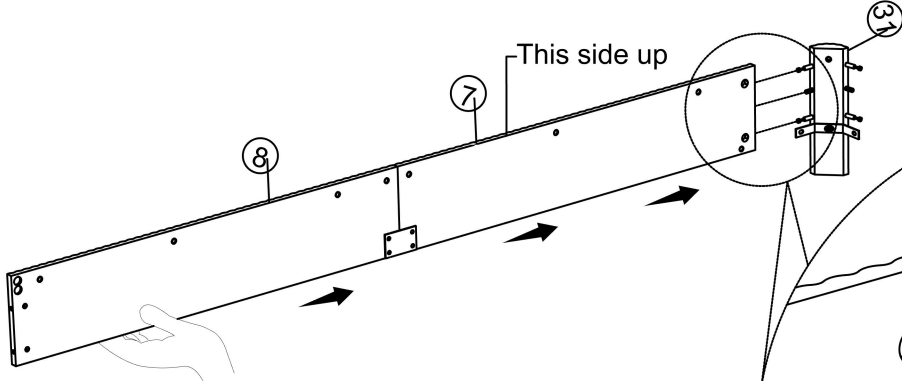
	Hx2pcs
	Ix1pcs
	Mx1pcs
	Kx1pcs
	Ex4pcs

STEP13



	Jx8pcs
	Kx4pcs
	Ex2pcs




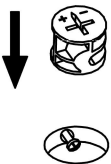
STEP14



This side up

Please do not drag it arbitrarily to avoid damaging the board.

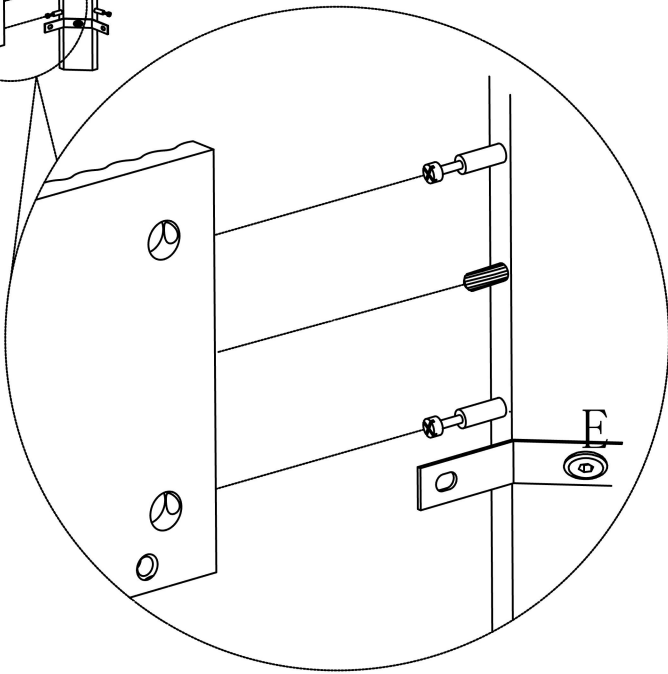
INSERTING AND TIGHTENING CAM-BOLT

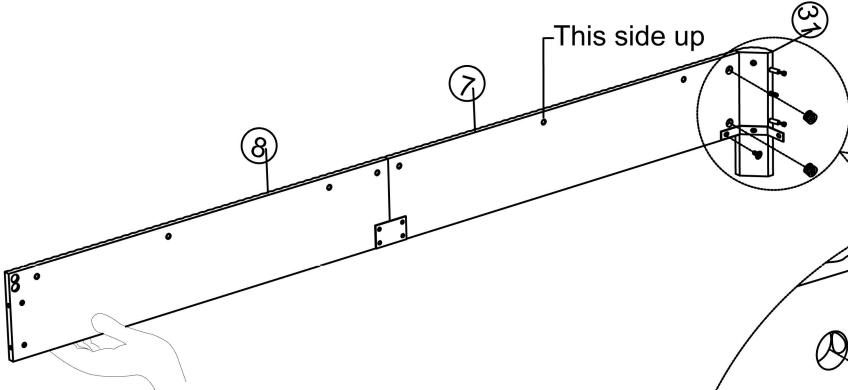


Insert Cam-lock with row ligh to Cam-bolt head

CORRECT





WRONG





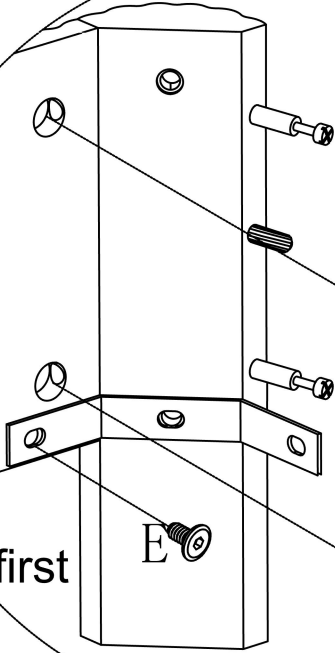




This side up

Please do not drag it arbitrarily to avoid damaging the board.

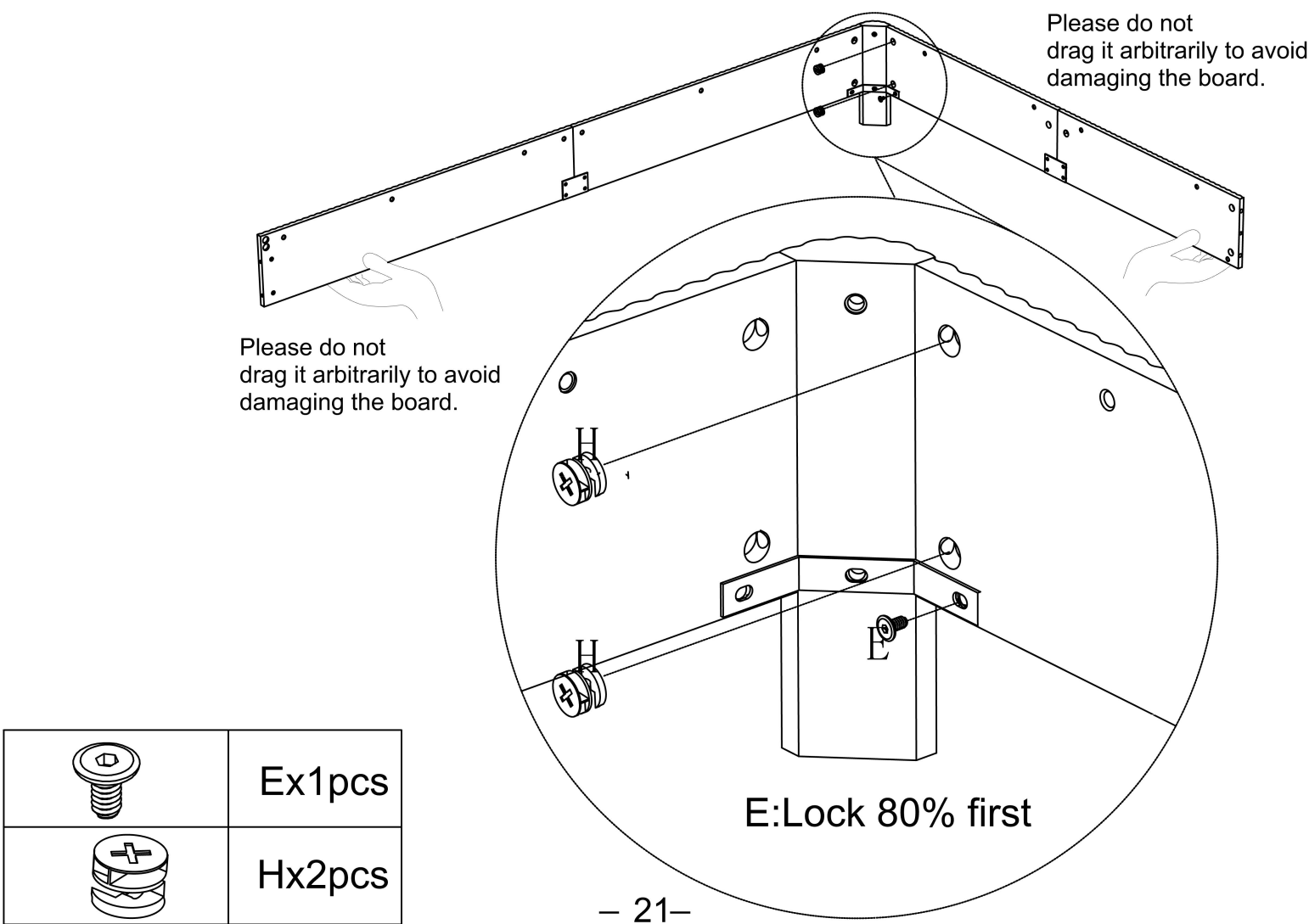
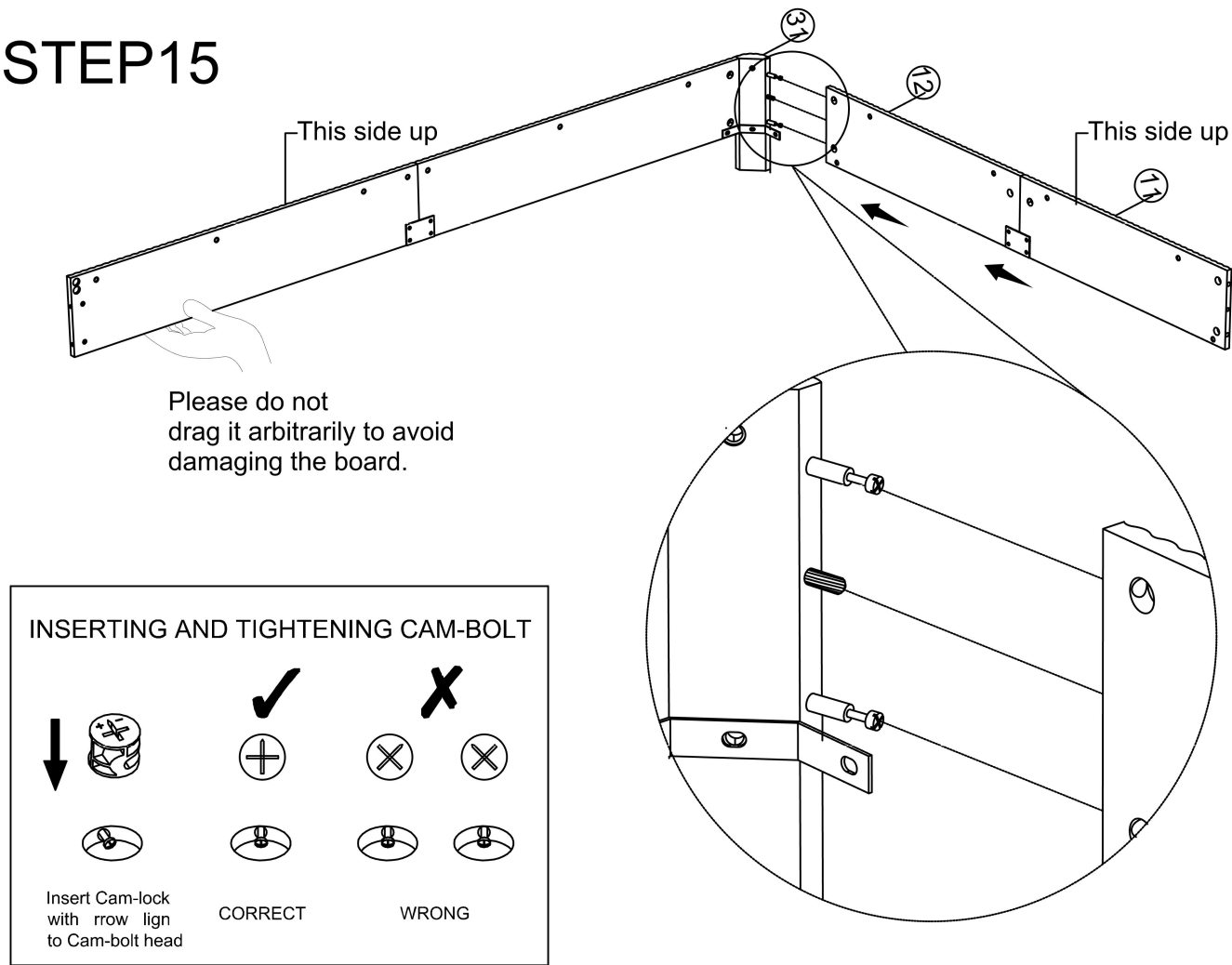


E:Lock 80% first

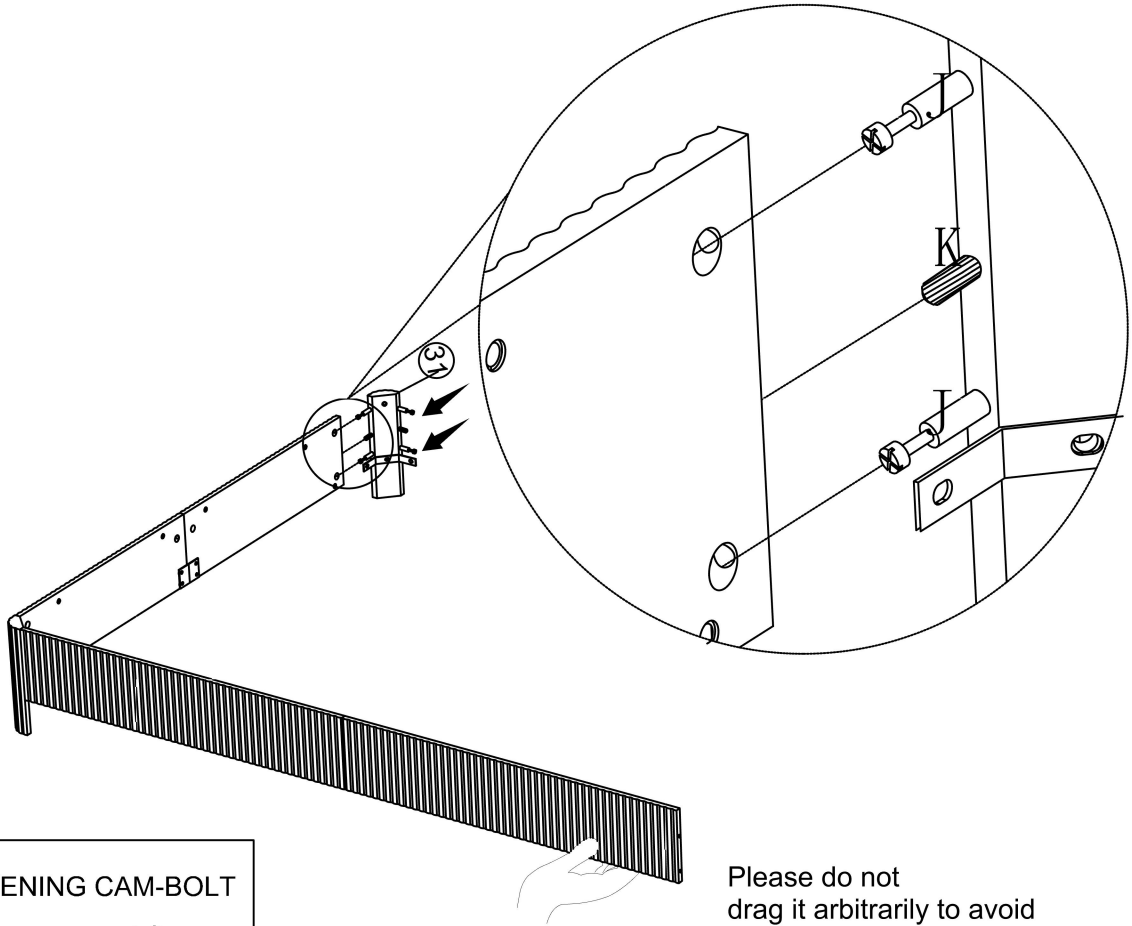


	Ex1pcs
	Hx2pcs

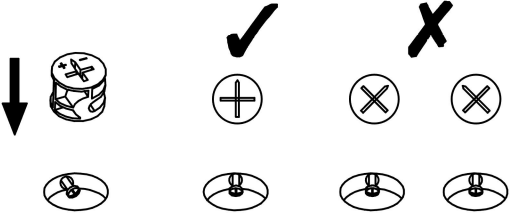
STEP15



STEP16



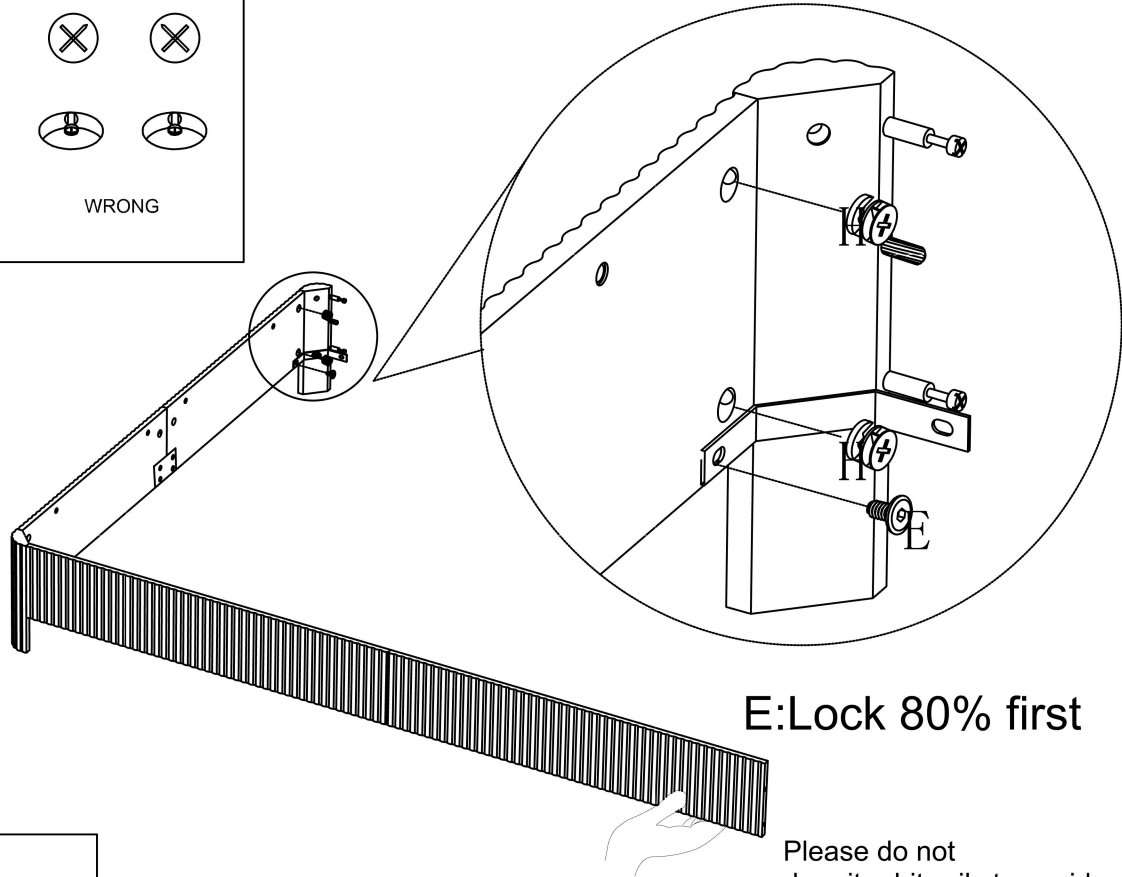
INSERTING AND TIGHTENING CAM-BOLT





Insert Cam-lock with row ligh to Cam-bolt head

CORRECT

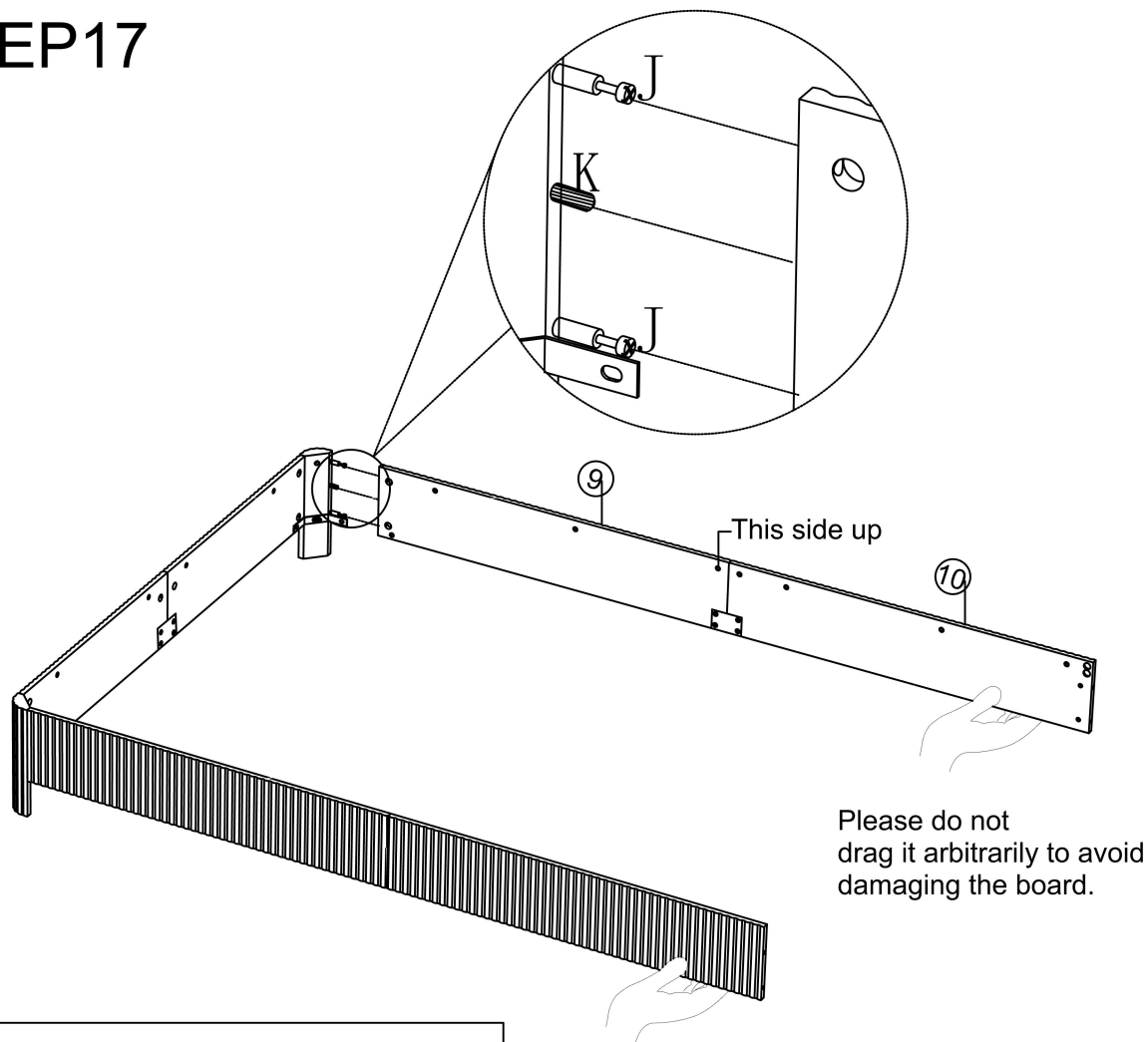
WRONG






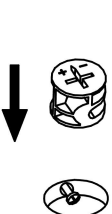
E:Lock 80% first

	Ex1pcs
	Hx2pcs

STEP17



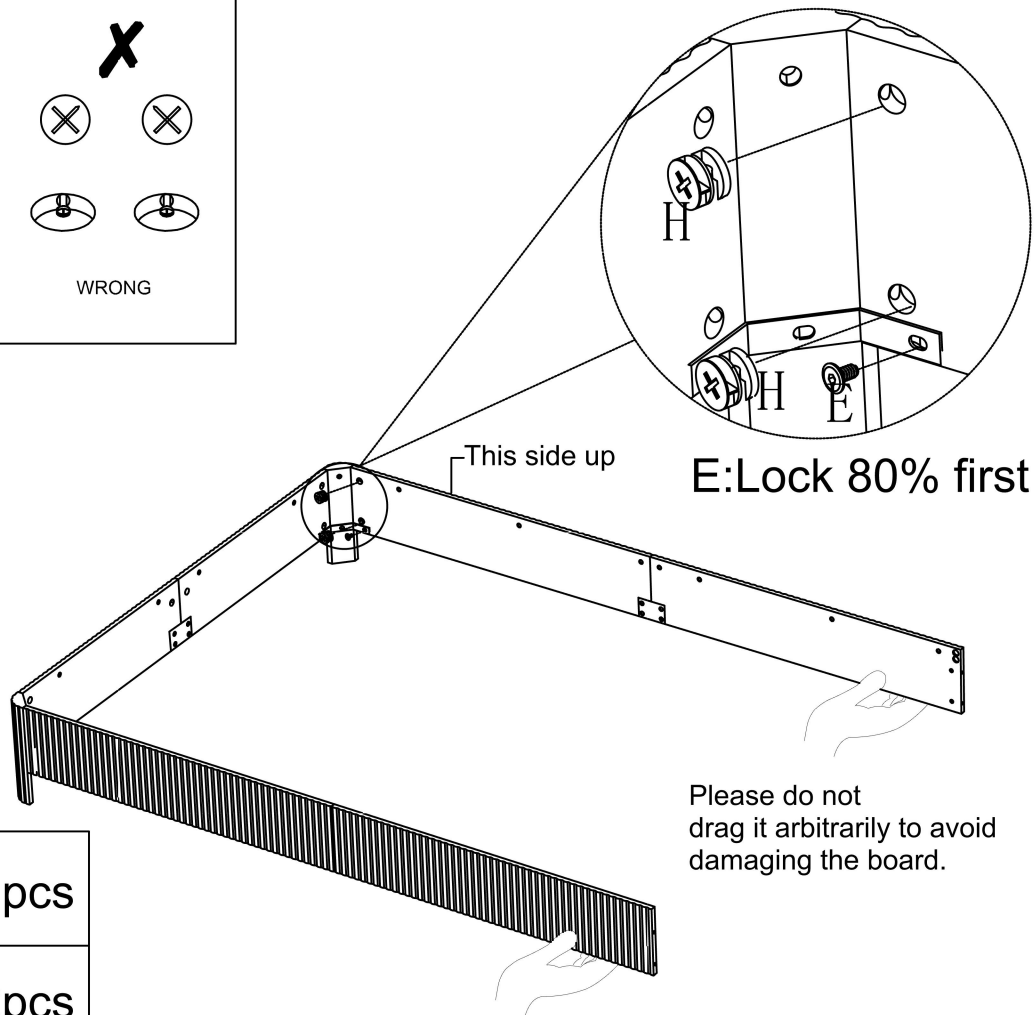
INSERTING AND TIGHTENING CAM-BOLT





Insert Cam-lock with row lign to Cam-bolt head

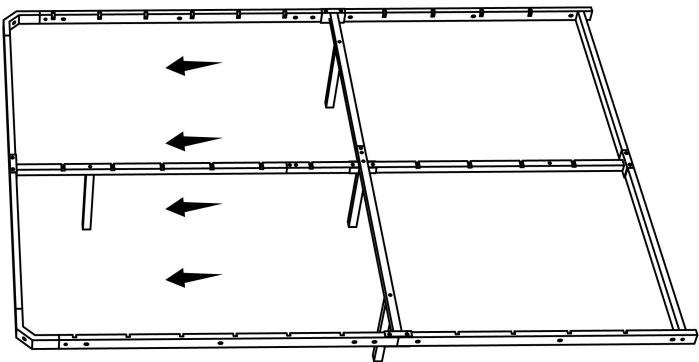
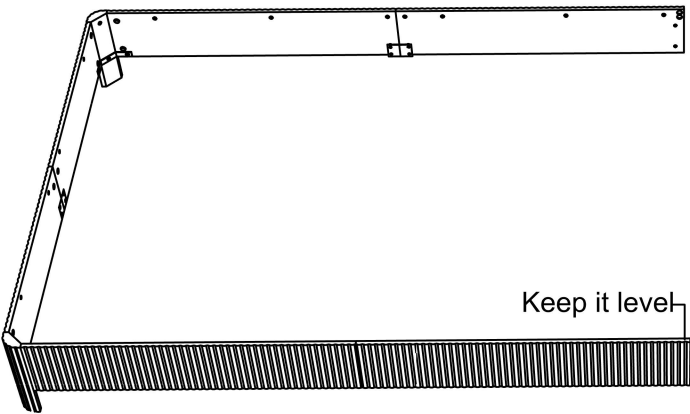
CORRECT

WRONG

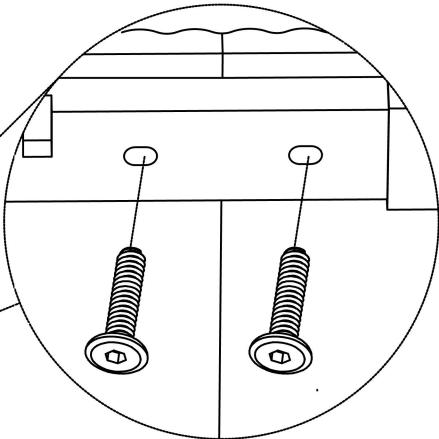


	Ex1pcs
	Hx2pcs

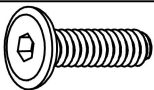
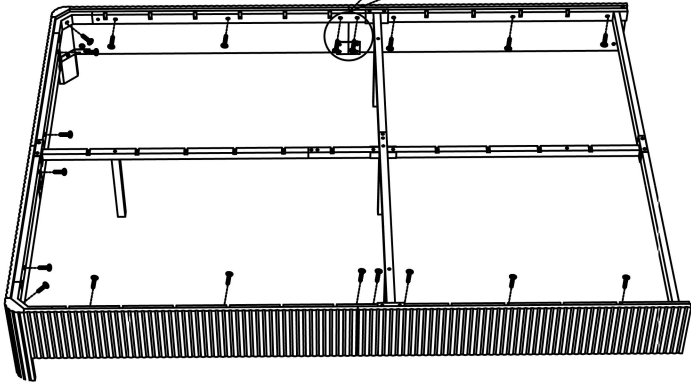
STEP18



! Place the assembly at the position where the bed frame connects.

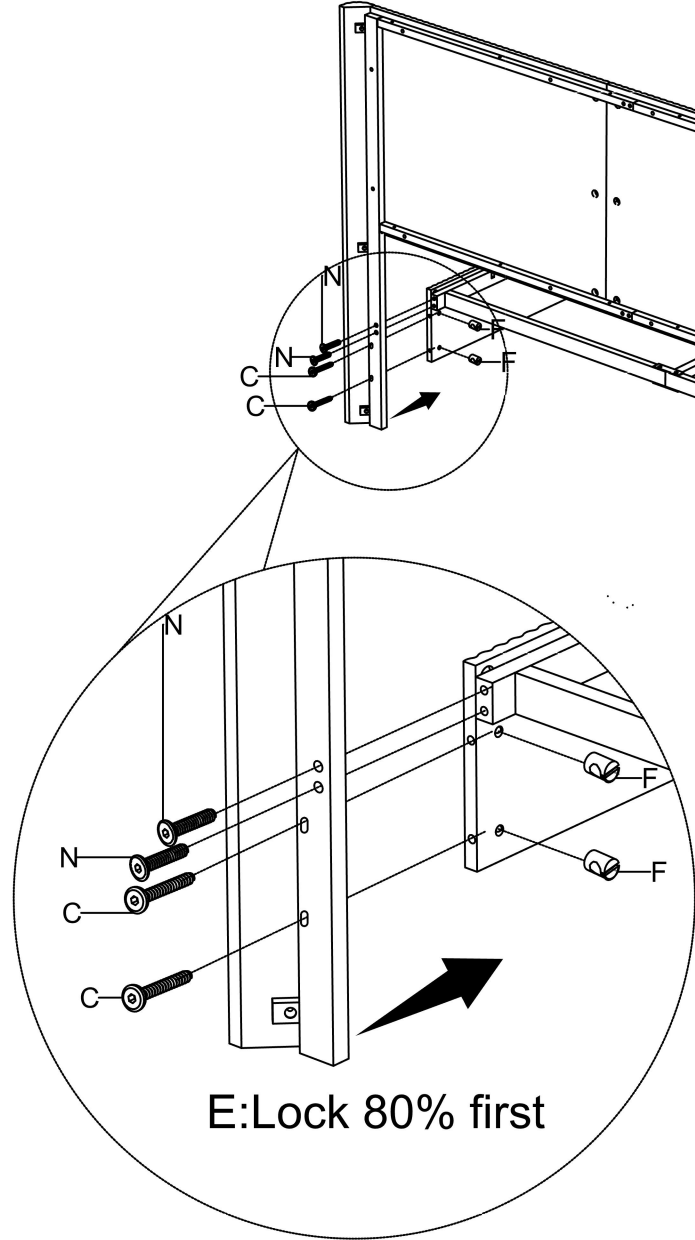


E:Lock 80% first

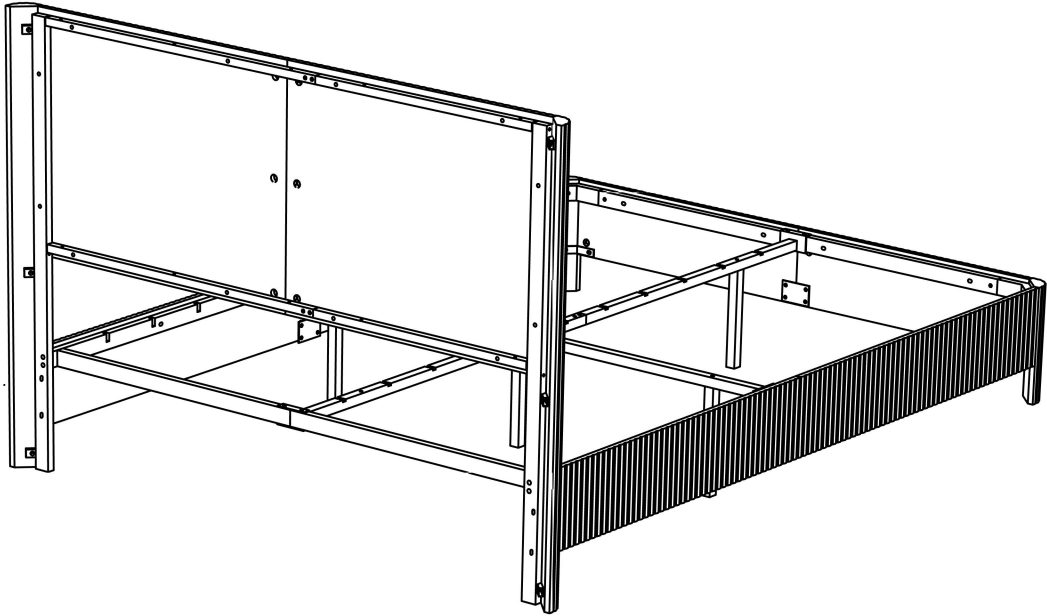



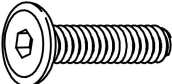
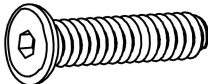
Dx20pcs

STEP19

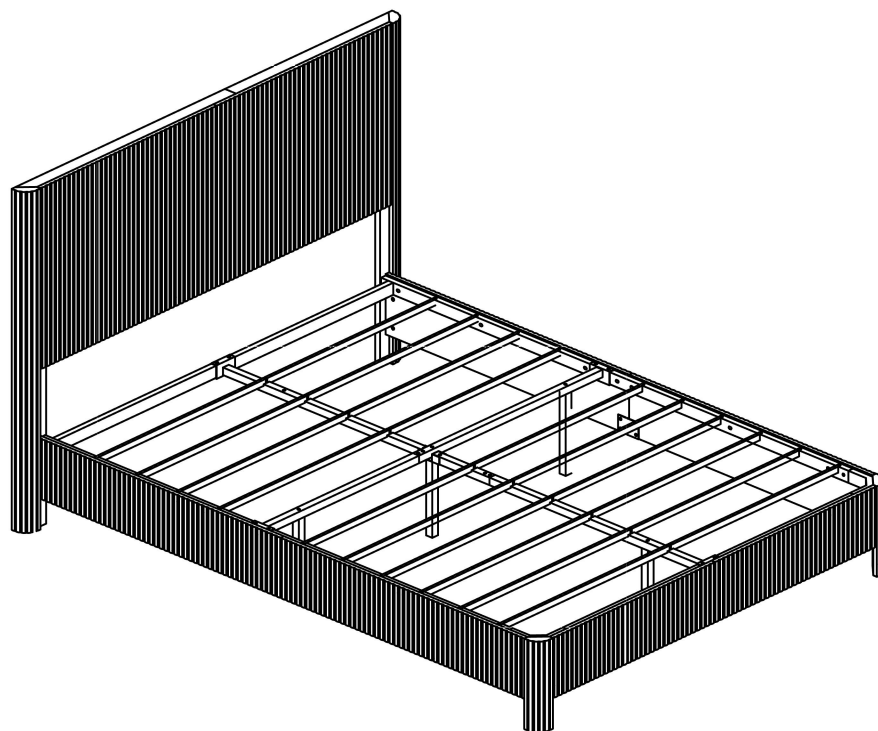
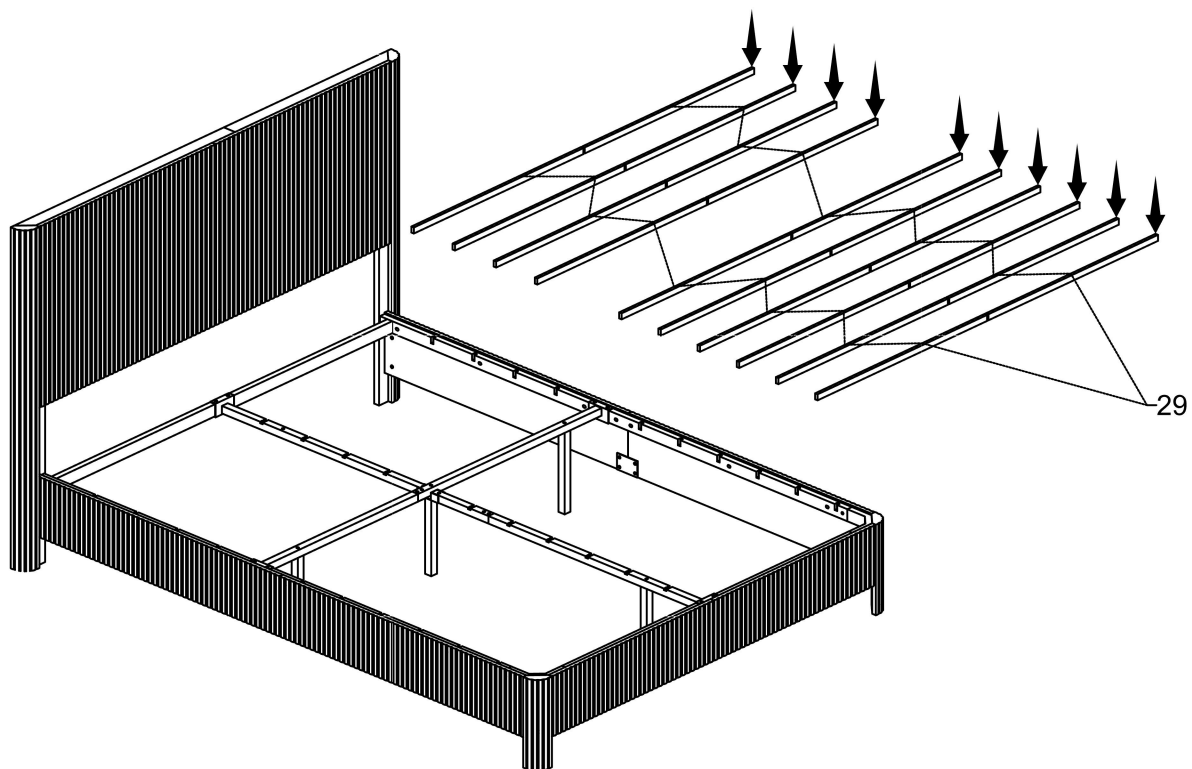


Note:When assembling, first insert the F accessory into the board, then tighten the screw. Note that the direction of the F parts should be aligned with hole position. If the screws cannot be locked, you can twist the F parts.



	Fx4pcs
	Cx4pcs
	Nx4pcs

STEP20



Attention
After completing all installation steps.
Ensure each screw is fully tightened.
If any screw is loose. Tighten it completely