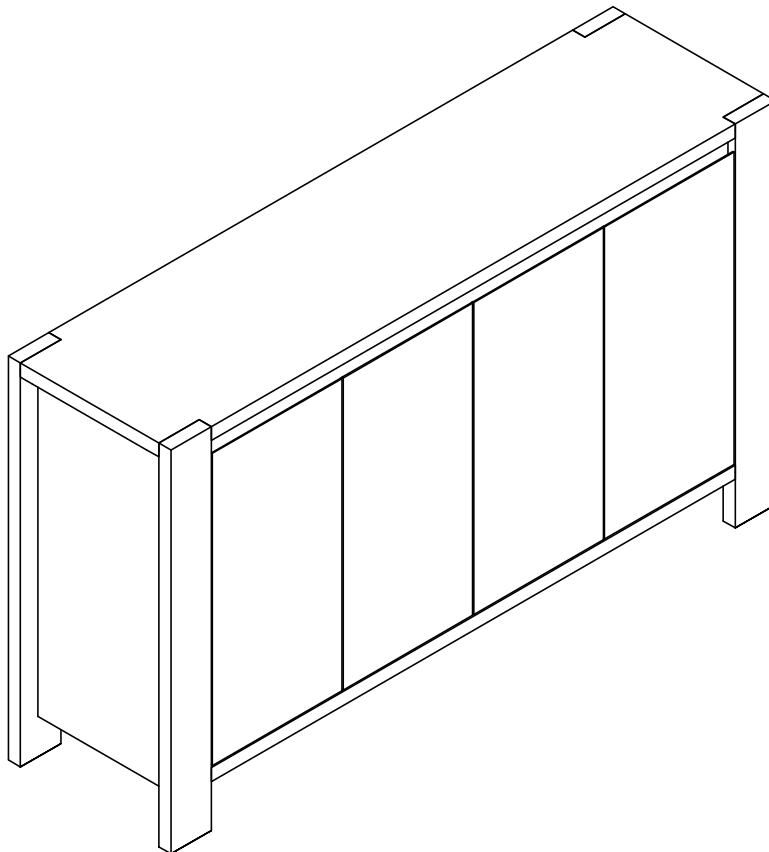


# ASSEMBLY INSTRUCTION

## SIDEBOARD

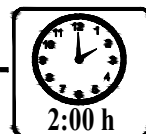
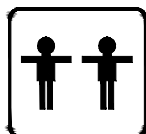
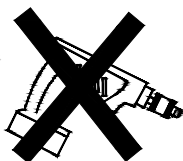


Thank you for purchasing this quality product. Be sure to check all pack material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware.

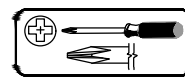
Compare with the parts list to be sure all parts are present.

**"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"**

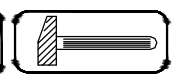
**\*Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!**  
**\*Please assemble on a clean soft surface to avoid damage.**



Tools Required



(Not included)



(Not included)

**IMPORTANT:**  
**PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY**

Thank you for buying our products.

Please read the installation manual carefully before installation,

we need you to follow the instructions on the accessories and hardware

step by step assembly complete, our instructions are very detailed.

Products are environmentally friendly products,

Please rest assured that you do not soak in water, do not place very heavy items,

do not malicious push and pull,

if you have any problems in the process of assembly and use, please contact us.

Thank you again for your purchase of our products,

I wish you a happy life.

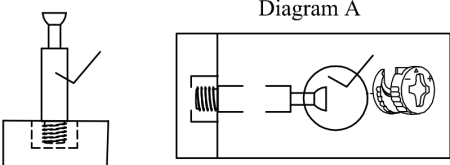
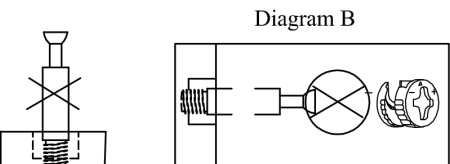
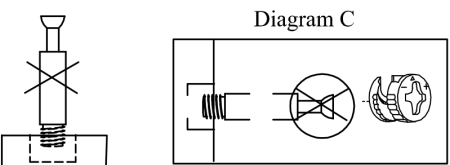
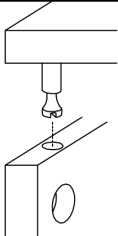
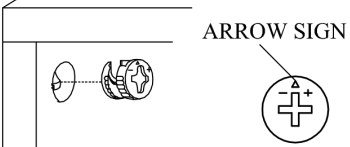
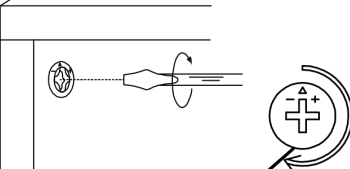
# Before Installation

**Important – Please read these instructions fully before starting assembly**

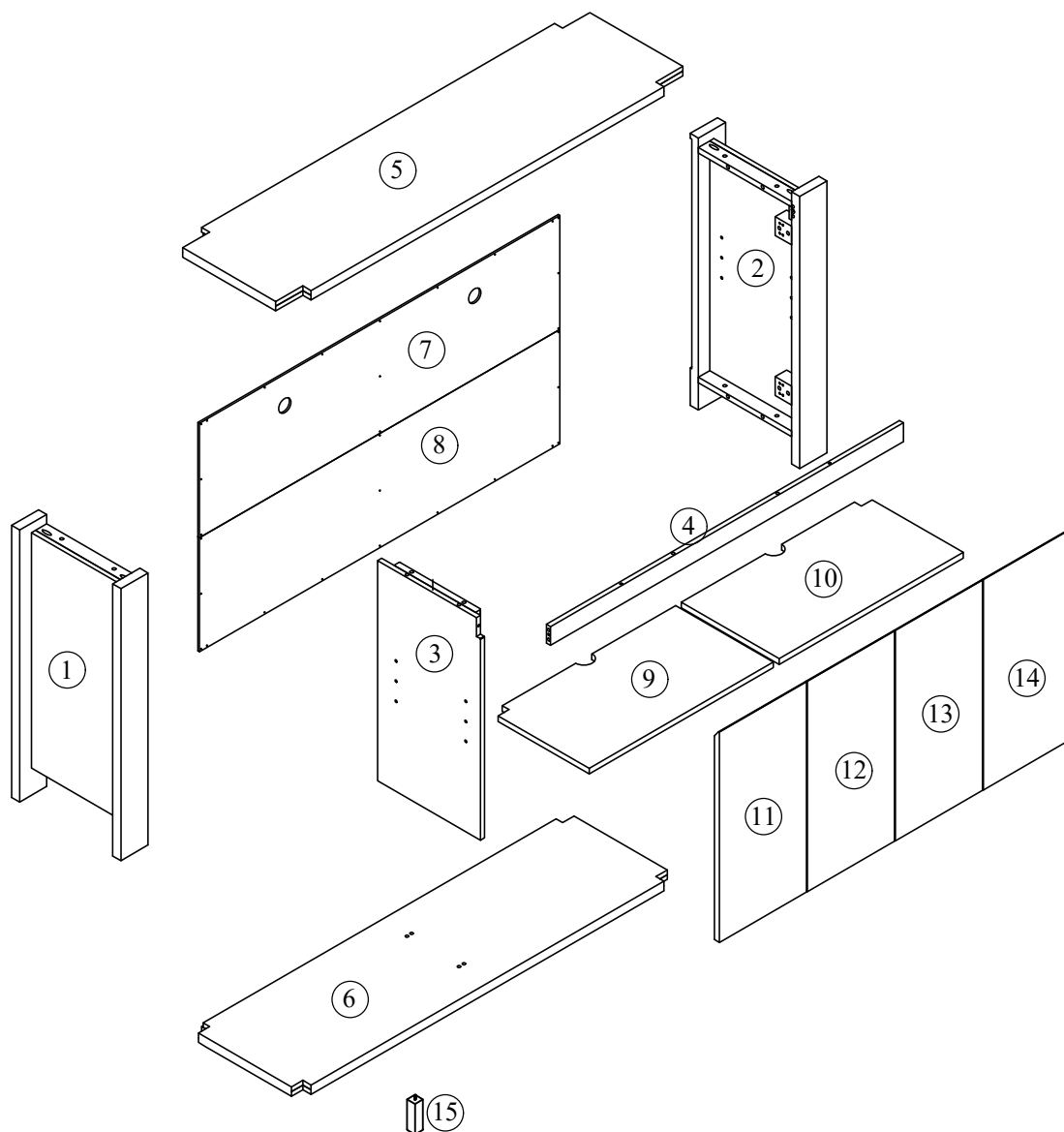
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below. Check you have all the components and tools listed on the following pages.

- We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
- Please do not over tighten screws or bolts until the assembly is completed.
- Keep children and animal away from the work area, small parts could choke if swallowed.
- Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

## Cam Lock Assembly Instructions

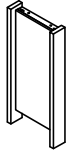
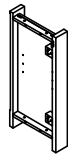
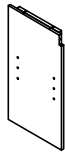
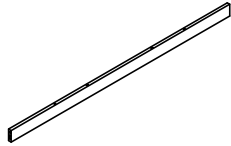
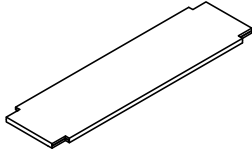
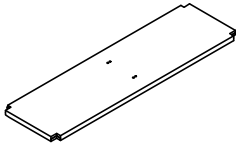
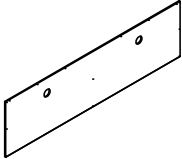
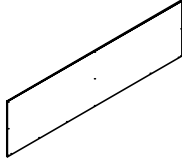
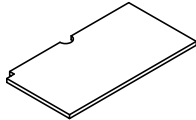
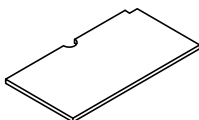
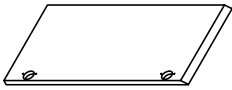
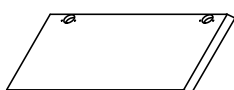
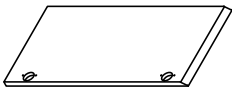
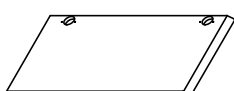
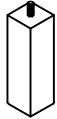
	<p>Diagram A</p> <p>Insert Cam Bolt into hole as shown in diagram A.</p>
	<p>Diagram B</p> <p>Make sure not to insert the Cam Bolt: Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.</p>
	<p>Diagram C</p> <p>Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C, as this will cause the Cam Lock to be too loose, and not interlock properly.</p>
	<p>Connect the panels together.</p>
	<p>Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.</p>
	<p>To tighten the Cam Lock, turn it clockwise on half a turn with a flat screwdriver. <i>*Do not use an automatic screwdriver as it may bend or break if too much power is imposed.</i></p>

## Detail View - SIDEBOARD

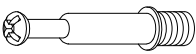

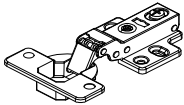
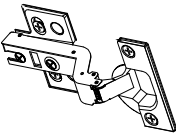


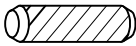





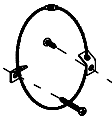


**Identifying the Hardware -Identify the hardware using the illustrations below.**


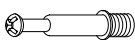
## Part List-N715P310053

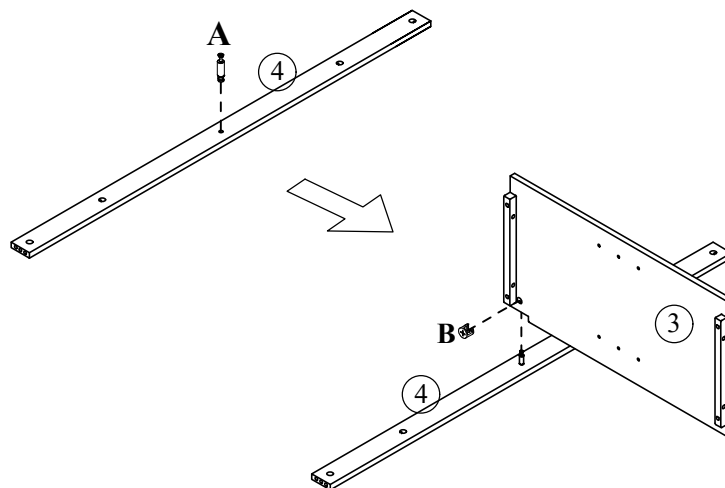
1		2	
	Side Frame (L) - 1pc		Side Frame (R) - 1pc
3		4	
	Mid Panel - 1pc		Top Panel Rear - 1pc
5		6	
	Top Panel - 1pc		Bottom Panel - 1pc
7		8	
	Top Panel Rear - 1pc		Bottom Panel Rear - 1pc
9		10	
	Adjustable Shelf (L) - 1pc		Adjustable Shelf (R) - 1pc
11		12	
	Door (L) - 1pc		Door (R) - 1pc
13		14	
	Door (L) - 1pc		Door (R) - 1pc
15			
	Center leg - 1pc		

## Hardware List-N715P310053

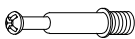
<b>A</b>  $\varnothing 6 \times 35 \text{mm}$	<b>B</b>  $\varnothing 14.5 \times 12 \text{mm}$	<b>C</b> 
Three in one bolts - 5pcs	Three in one lock - 5pcs	Damping hinge - 4pcs
<b>D</b> 	<b>E</b>  $\varnothing 7 \times \varnothing 3.5 \times 12 \text{mm}$	<b>F</b> 
Damping hinge - 4pcs	Flat head screw - 48pcs	Laminate pad - 8pcs
<b>G</b>  $\varnothing 8 \times 30 \text{mm}$	<b>H</b>  $\varnothing 13 \times 1/4" \times 32 \text{mm}$	<b>I</b>  $\varnothing 1/4" \times 16 \times 1 \text{mm}$
Wood dowel - 10pcs	Hex-Head bolts - 12pcs	Flat Washer - 12pcs
<b>J</b>  $\varnothing 1/4" \times 10 \times 1.2 \text{mm}$	<b>K</b>  4mm	<b>L</b>  $\varnothing 7 \times \varnothing 3.5 \times 15 \text{mm}$
Lock Washer - 12pcs	Allen key - 1pc	Round head screw - 30pcs
<b>M</b>  Anti fall hardware (2sets)		

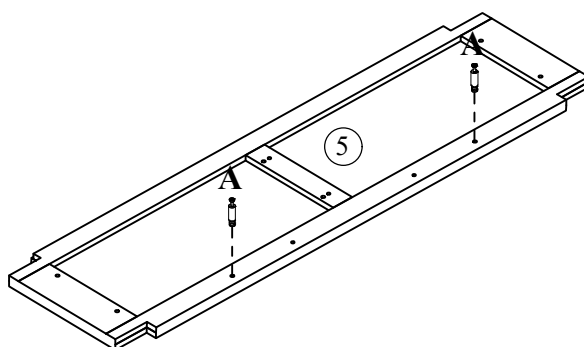
## STEP: 1

<b>B</b>		<b>A</b>	
1PC		1PC	



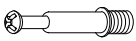
## STEP: 2

<b>A</b>	
2PCS	

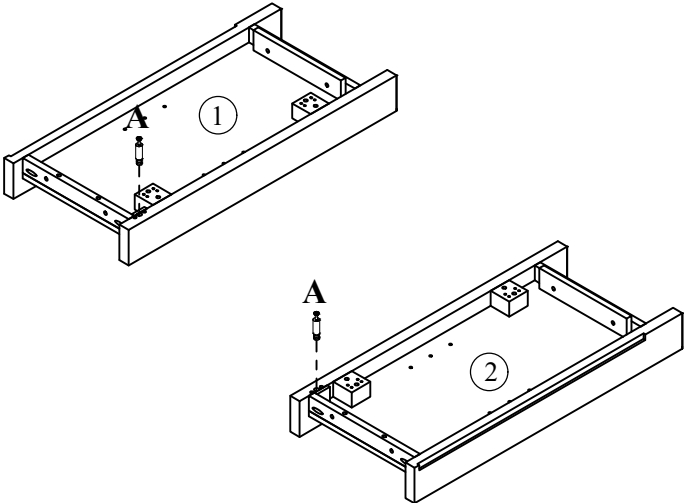


**STEP: 3**

**A**



**2PCS**



**STEP: 4**

**K**



**1PC**

**H**



**4PCS**

**I**



**4PCS**

**J**



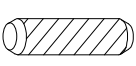
**4PCS**

**B**

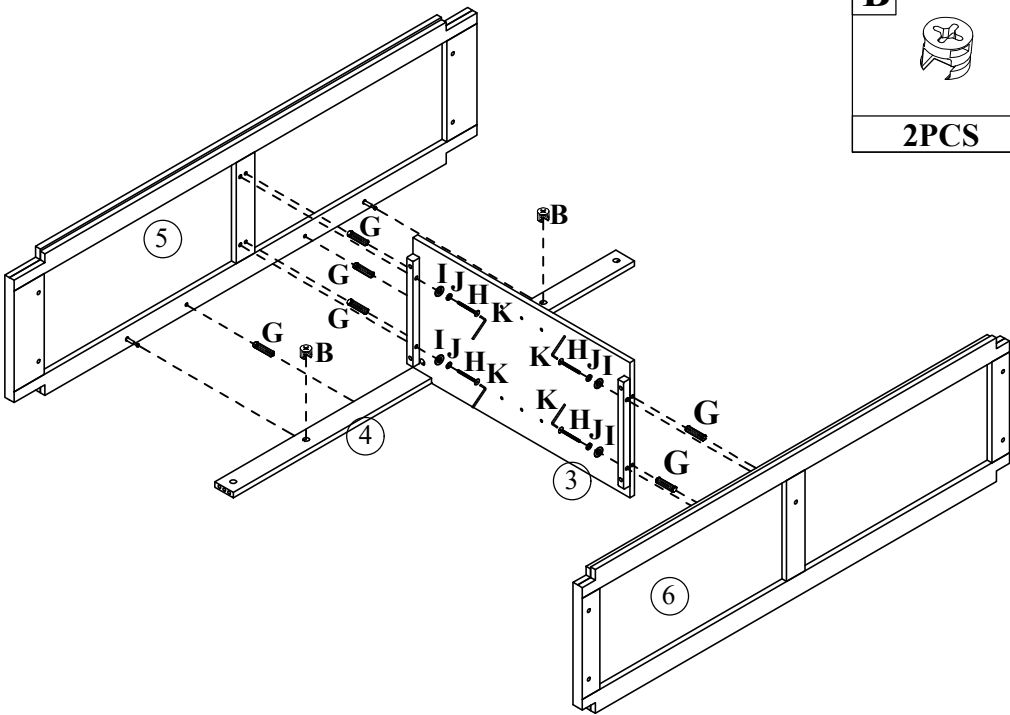


**2PCS**

**G**

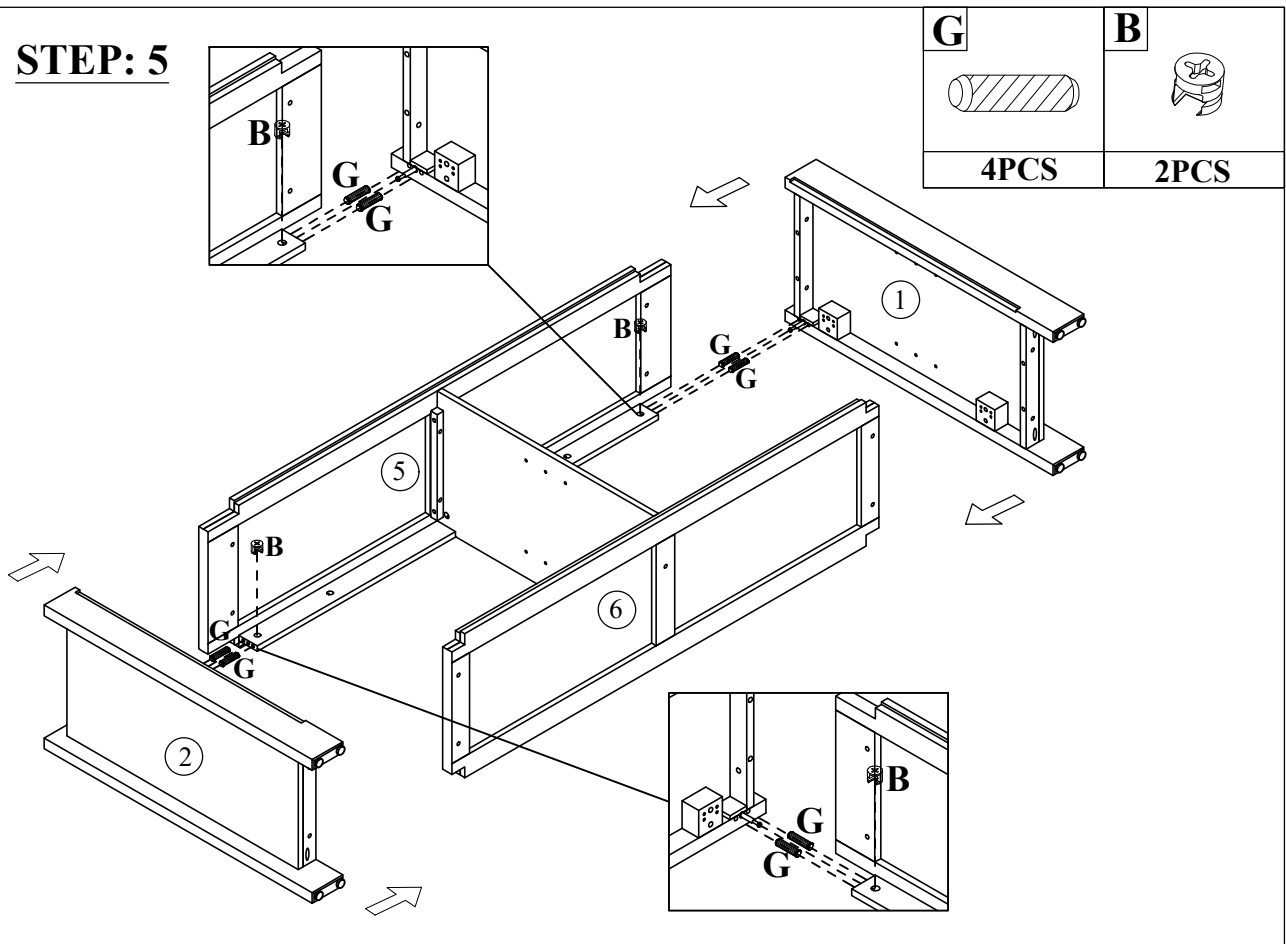


**6PCS**

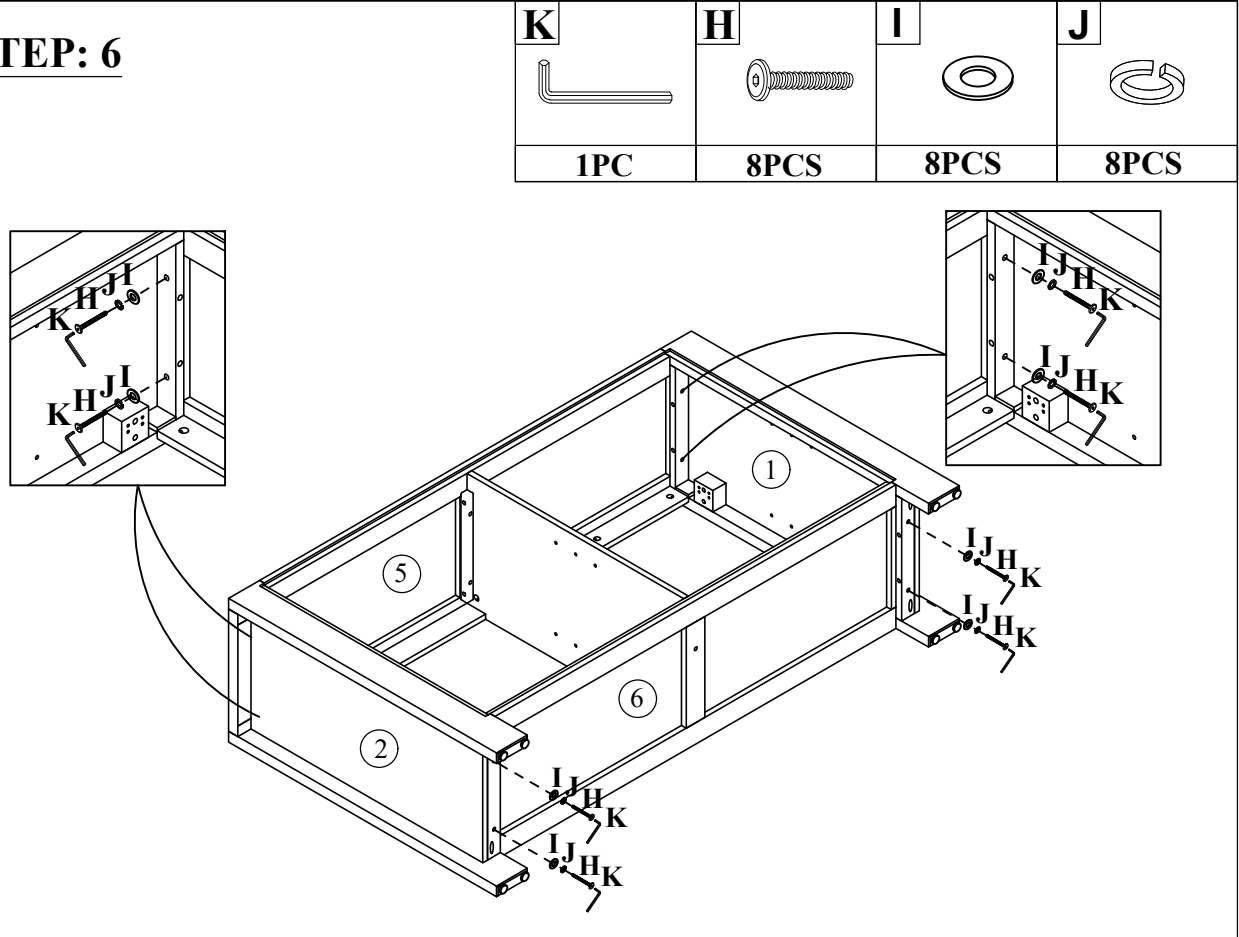




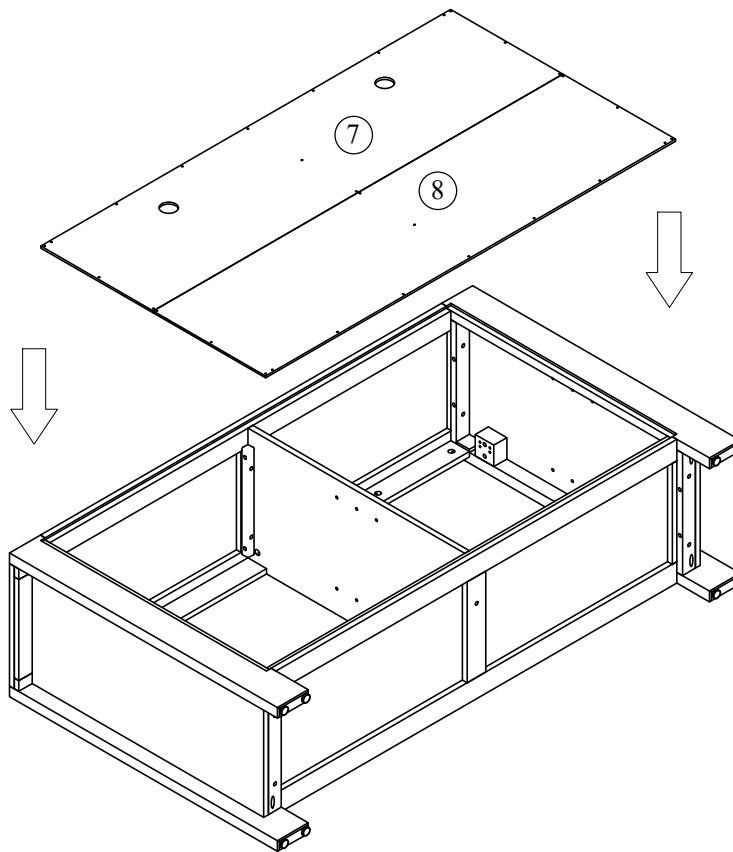
## STEP: 5



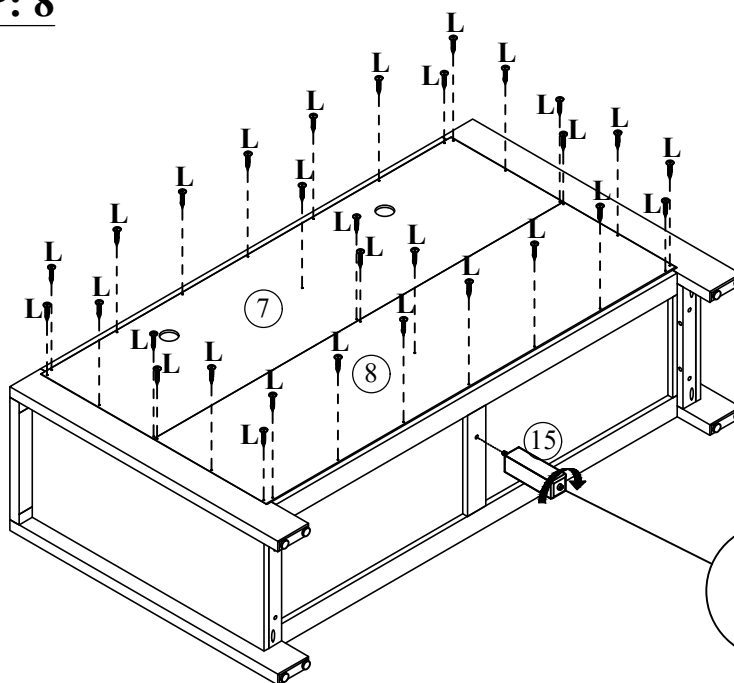
## STEP: 6



## **STEP: 7**



## **STEP: 8**



**L**



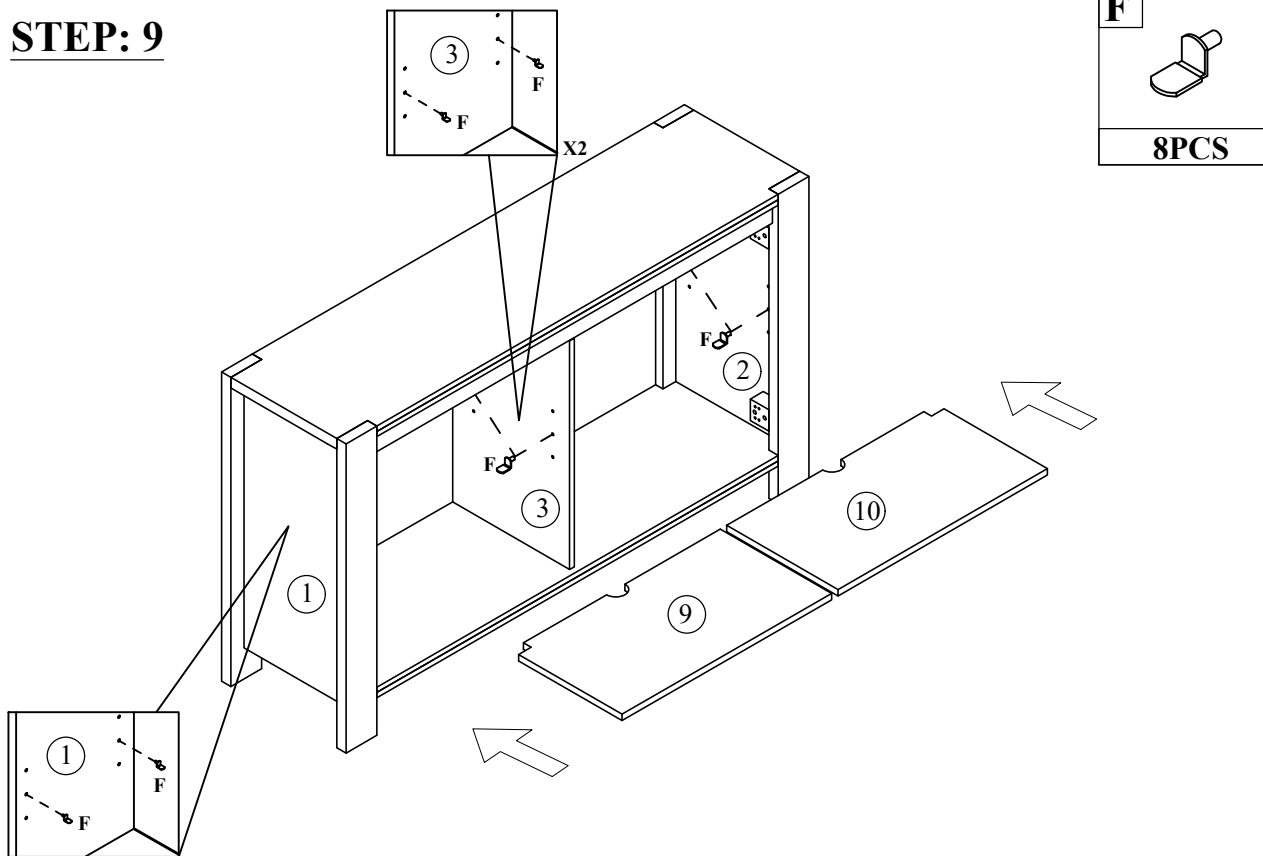
**30PCS**

Adjust Pre-installed Levelers height for balance


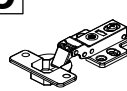

Adjust high for balance

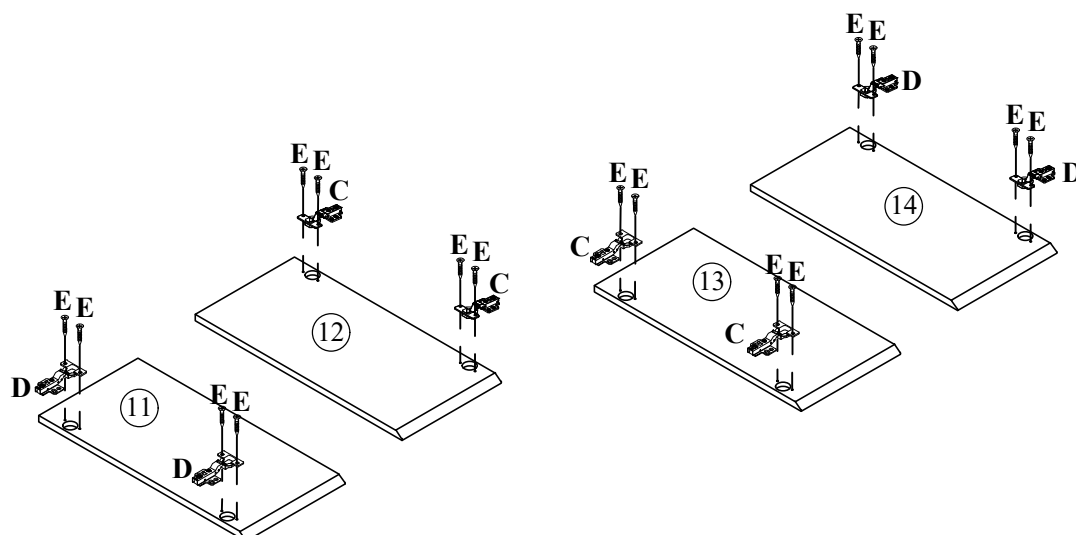
Adjust low for balance

## STEP: 9

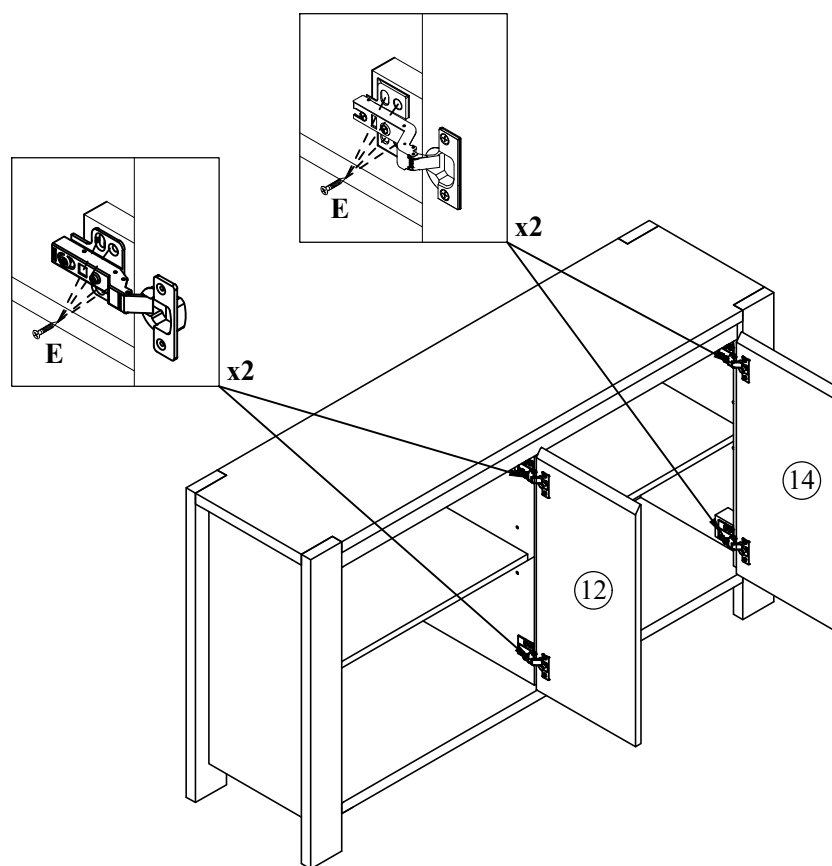


## STEP: 10

<b>D</b>	<b>C</b>	<b>E</b>
		
<b>4PCS</b>	<b>4PCS</b>	<b>16PCS</b>



## STEP: 11

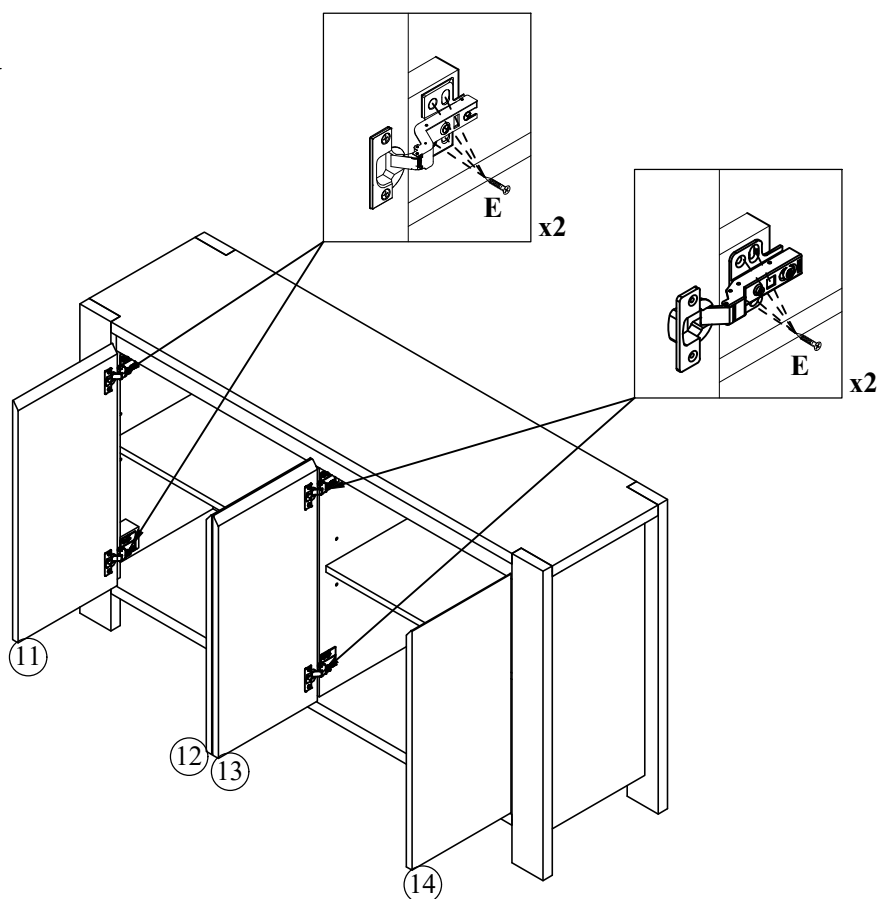


**E**



**16PCS**

## STEP: 12

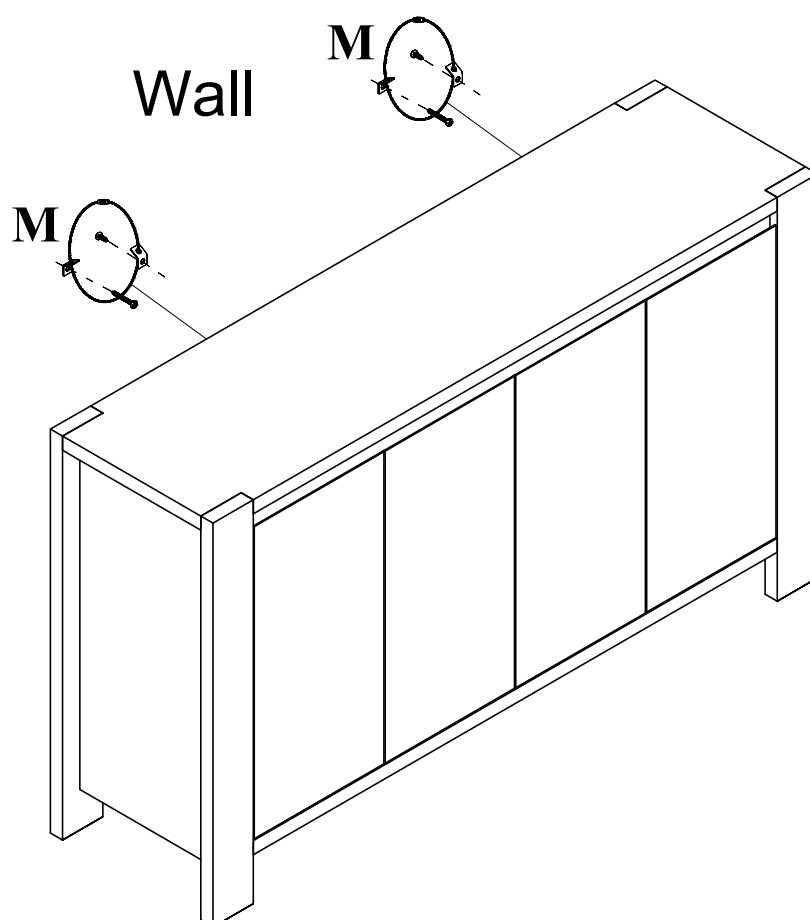
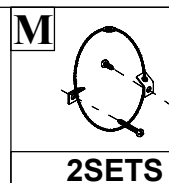


**E**

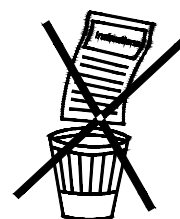
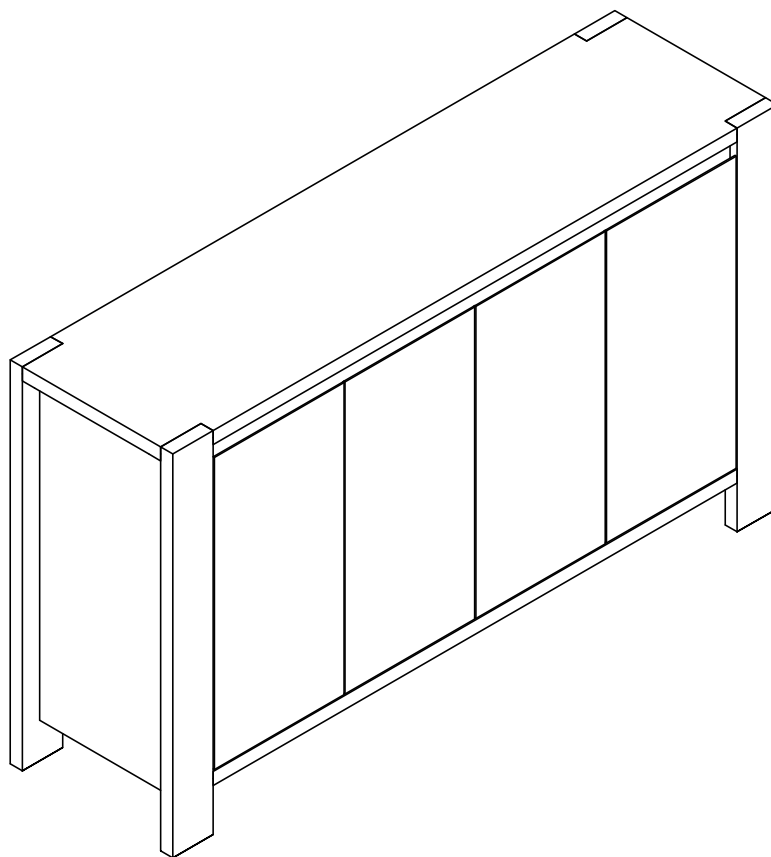


**16PCS**

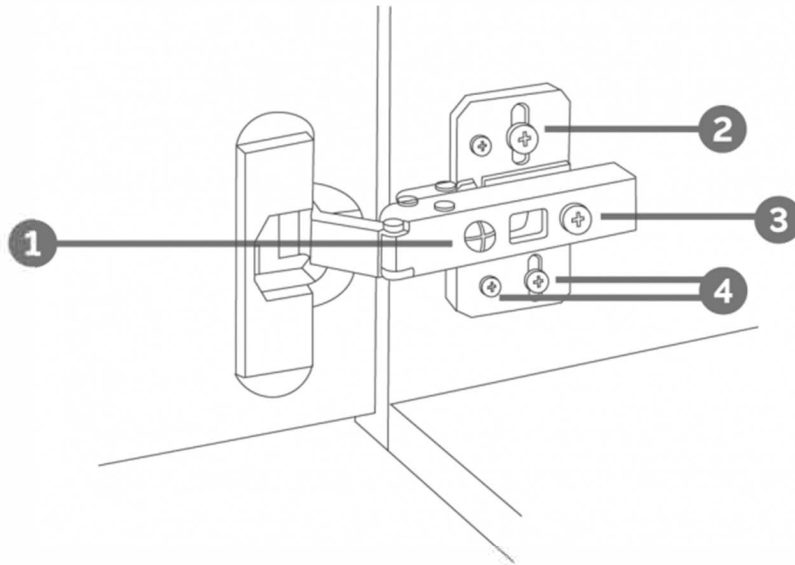
**STEP: 13**



**STEP: 14**

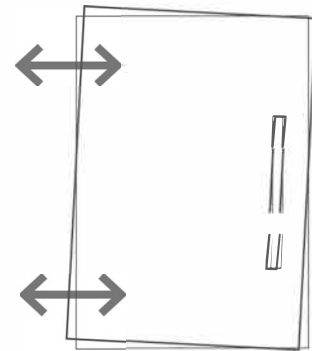


# HINGE ADJUSTMENTS



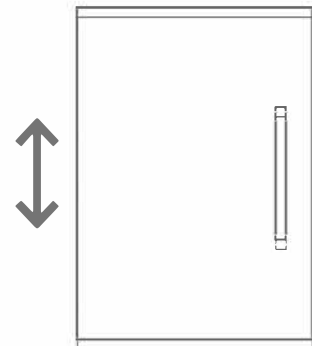
## ① Sideways / Tilt adjustment

Turn the screw  
**clockwise** to move the door further away from the side of the cabinet  
**anticlockwise** to move the door closer to the side of the cabinet



## ② ④ Height adjustment

While supporting the weight of the door, turn the screws  
**clockwise** to move the door up  
**anticlockwise** to move the door down



## ③ Forward and back adjustment

If the gap between the back of the door and the cabinet is too small, and the door may not close fully. Turn the screw  
**clockwise** to decrease the gap between the door and the cabinet  
**anticlockwise** to increase the gap between the door and the cabinet

