



*ASSEMBLY INSTRUCTIONS*  
*COASTER FINE FURNITURE*



*Fine Furniture for every stage of life*

**108540 (B1&B2)**  
**Dining Table**

# ITEM: 108540(B1&B2)

## ASSEMBLY INSTRUCTIONS



### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



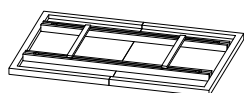
ASSEMBLY TIME

15 MINUTES

## PARTS IDENTIFICATION

### B1 (BOX 1)

A TOP



1PC

C CROSSBAR



1PC

B LEAF



1PC

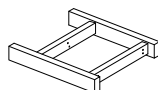
D APRON



2PCS

### B2 (BOX 2)

E LEG FRAME



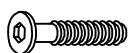
2PCS

## HARDWARE IDENTIFICATION

### Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 108540(B1)

1 BOLT

(Ø5/16" x 1-1/2" - RBW)



12PCS

5 HEX NUT

(Ø5/16" - RBW)



4PCS

2 THREADED BOLT

(Ø5/16" x 3" - RBW)



4PCS

6 HALF ROUND NUT

(Ø5/16" - RBW)



4PCS

3 LOCK WASHER

(Ø5/16" - RBW)



12PCS

7 ALLEN WRENCH

(4MM - RBW)



1PC

4 FLAT WASHER

(Ø5/16" - RBW)



12PCS

8 WRENCH

(RBW)

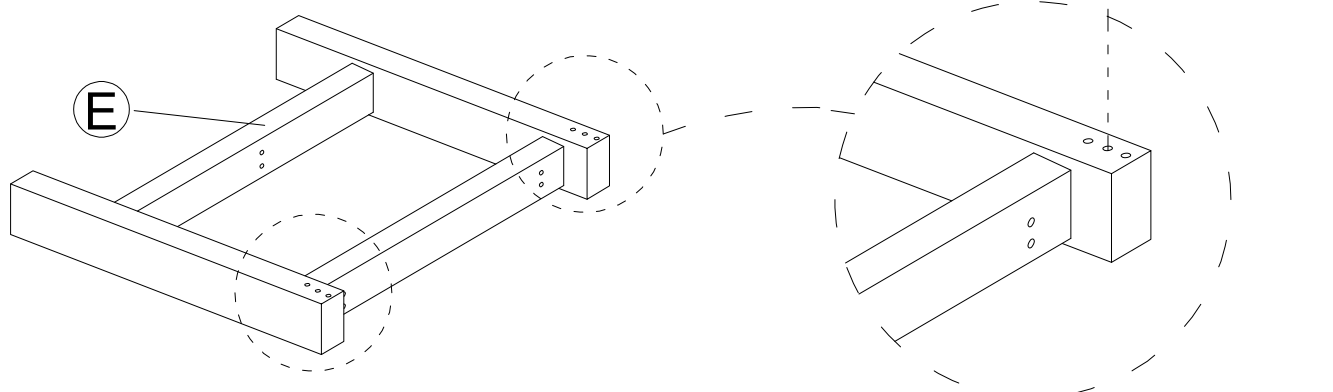


1PC

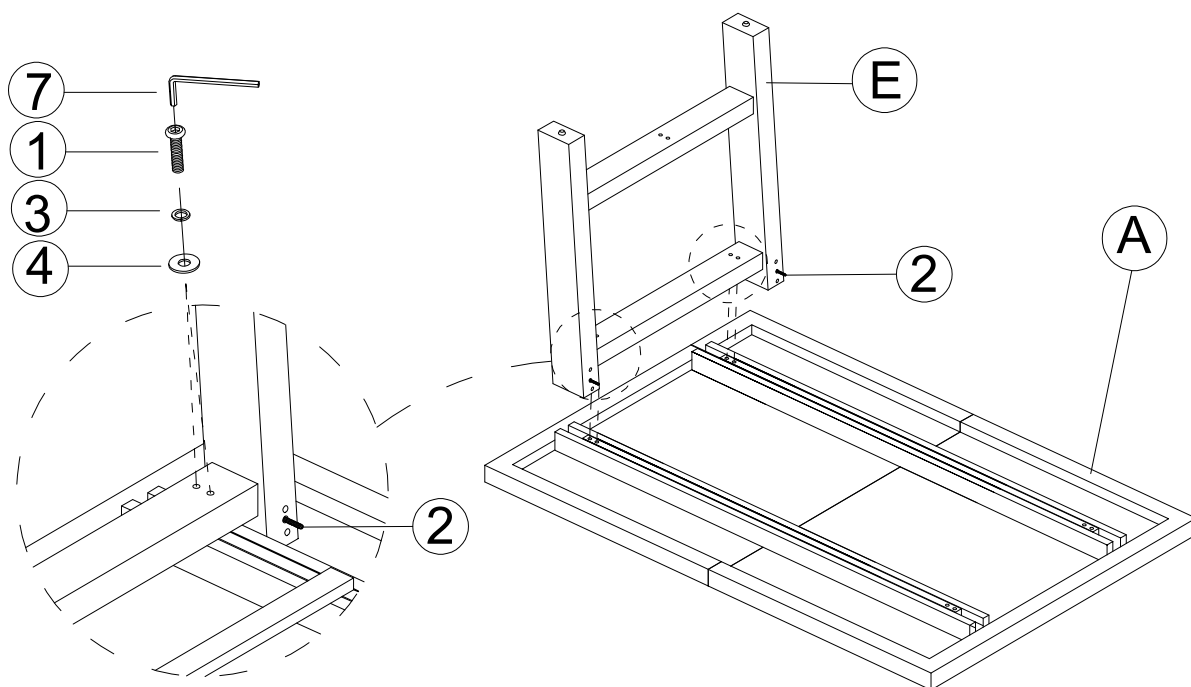
ITEM: **108540(B1&B2)**

## ASSEMBLY INSTRUCTIONS

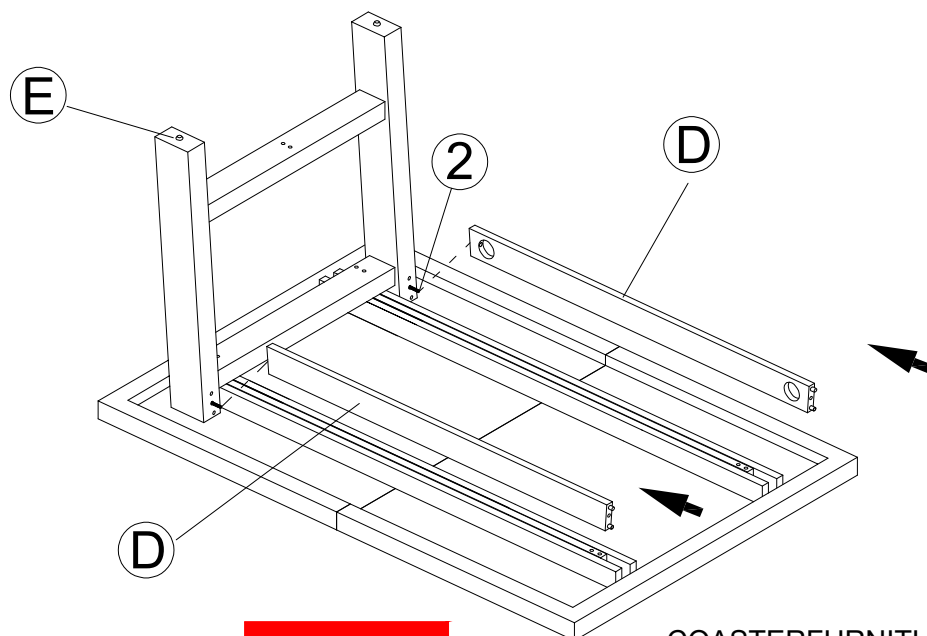
### STEP 1



### STEP 2



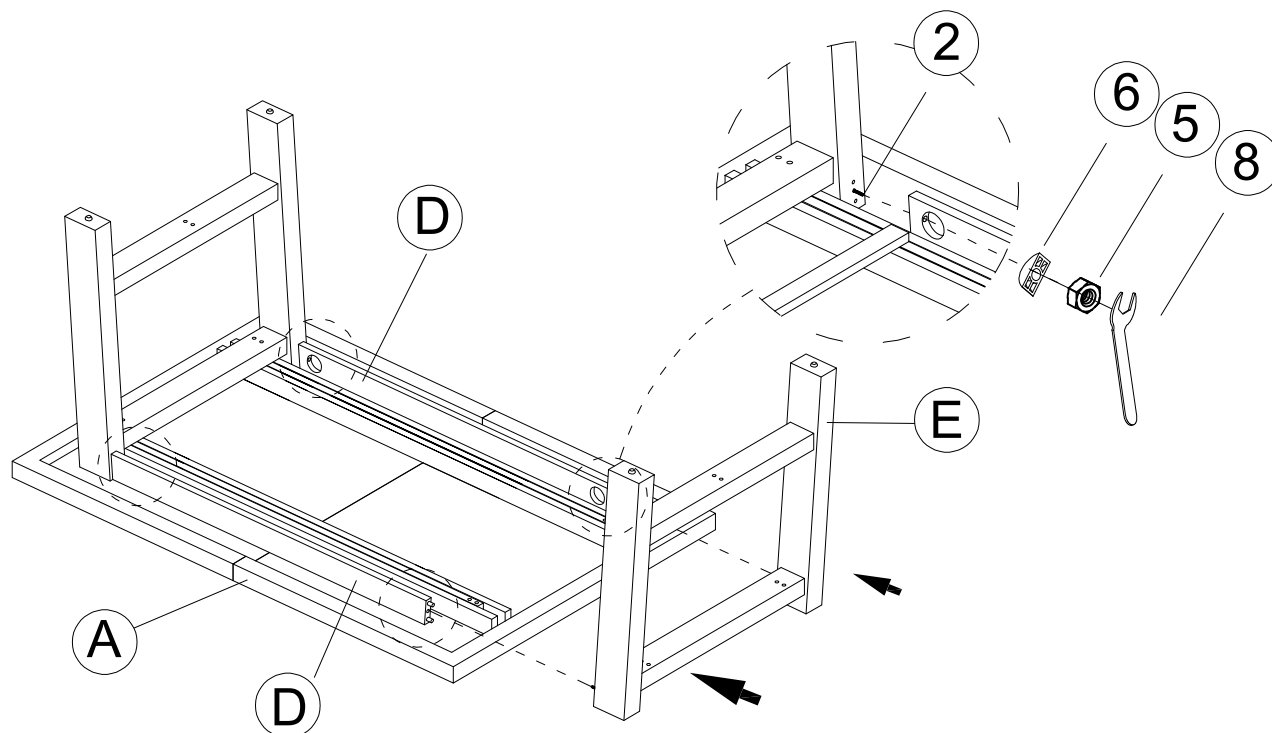
### STEP 3



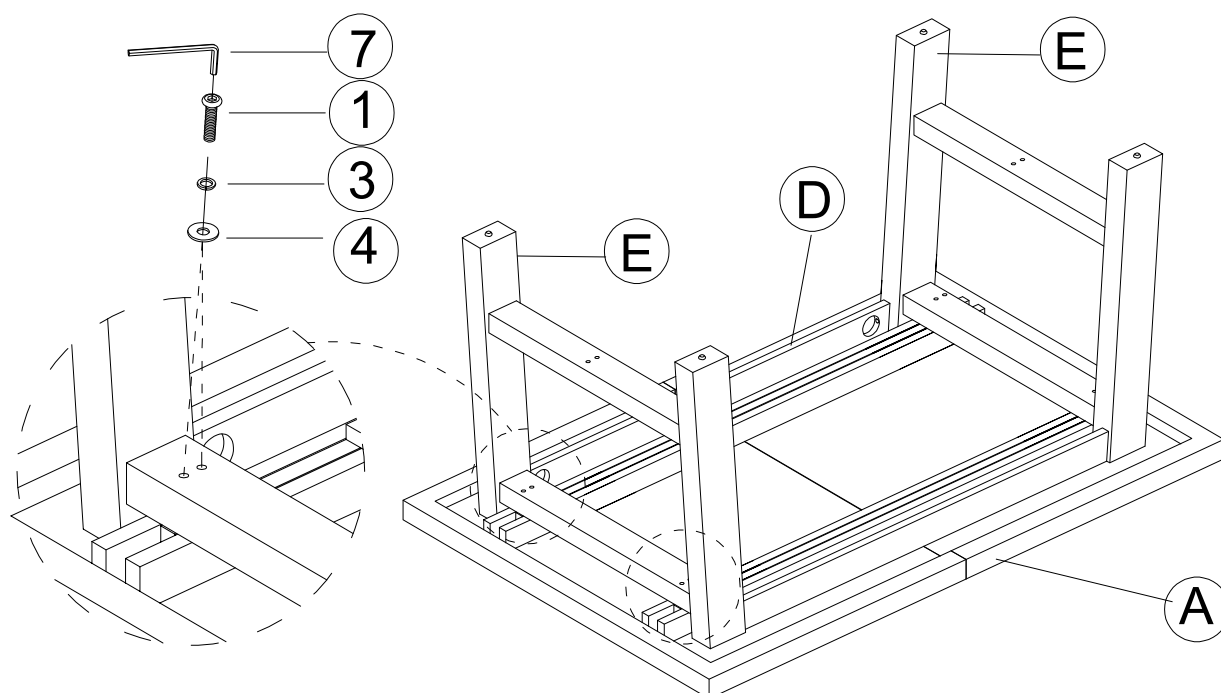
ITEM: **108540(B1&B2)**

**ASSEMBLY INSTRUCTIONS**

**STEP 4**



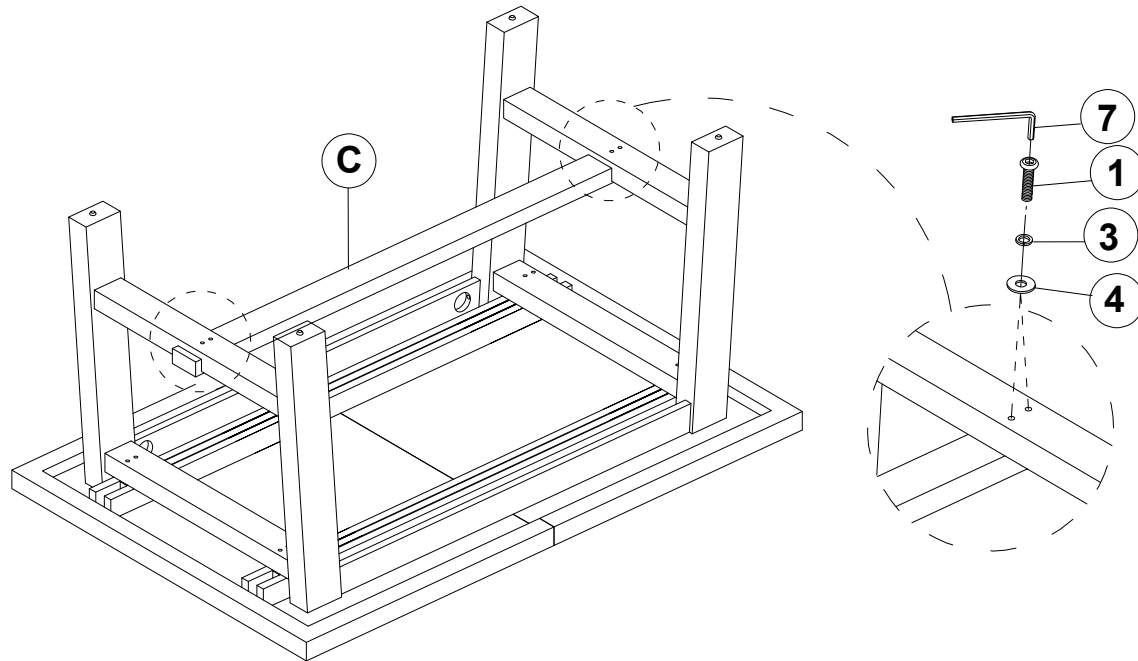
**STEP 5**



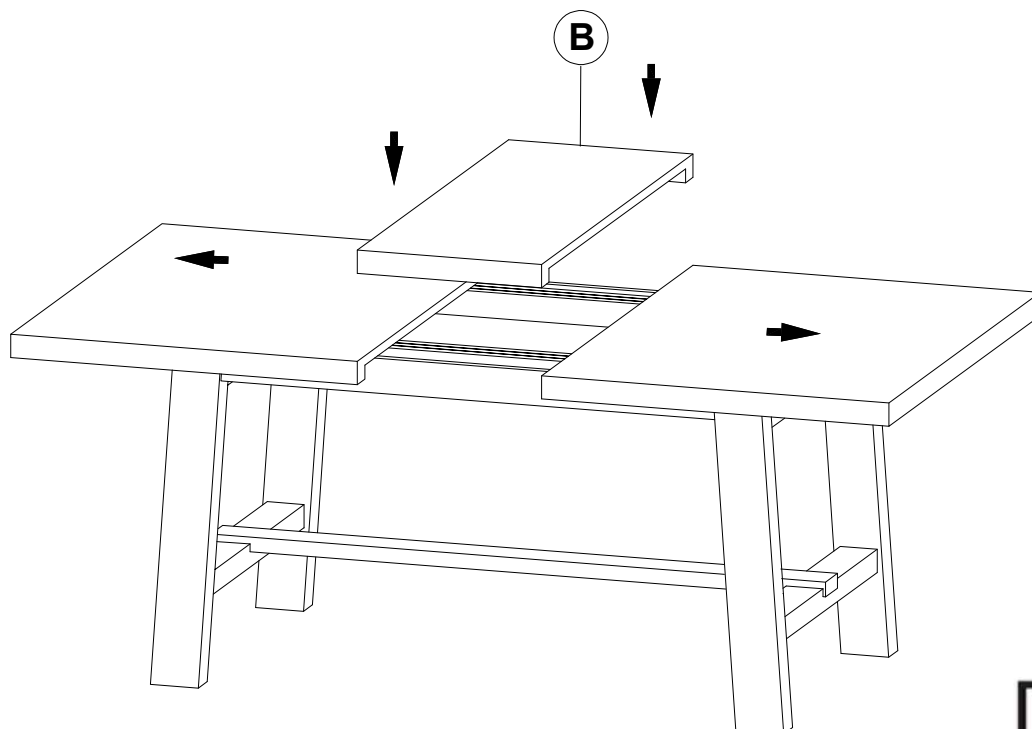
ITEM: **108540(B1&B2)**

## ASSEMBLY INSTRUCTIONS

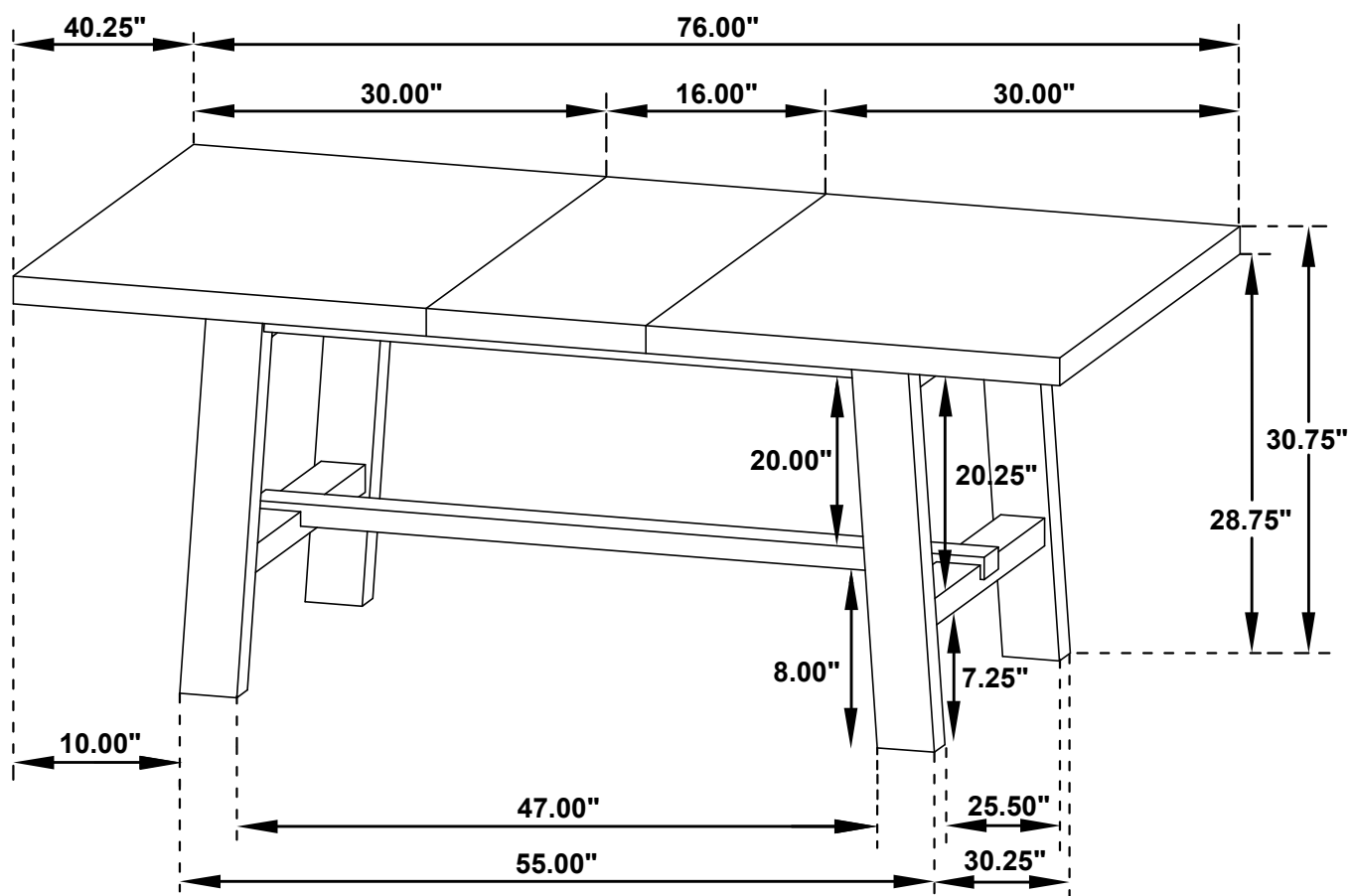
### STEP 6



### STEP 7 COMPLETE



ITEM: **108540(B1&B2)**



**Note: Dimension tolerance  $\pm 5\%$**



# *ASSEMBLY INSTRUCTIONS*

## *COASTER FINE FURNITURE*



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**108543**  
**Bench**

ITEM: **108543**

## ASSEMBLY INSTRUCTIONS



### ASSEMBLY TIPS:

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ASSEMBLY TIME

15 MINUTES

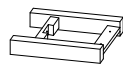
## PARTS IDENTIFICATION

**A SEAT**



**1PC**

**B LEG FRAME**



**2PCS**

**C CROSSBAR**

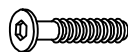


**1PC**

## HARDWARE IDENTIFICATION

**1 BOLT**

(Ø5/16" x 1-1/2" - RBW)



**8PCS**

**3 FLAT WASHER**

(Ø5/16" - RBW)



**8PCS**

**2 LOCK WASHER**

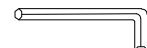
(Ø5/16" - RBW)



**8PCS**

**4 ALLEN WRENCH**

(4MM - RBW)



**1PC**

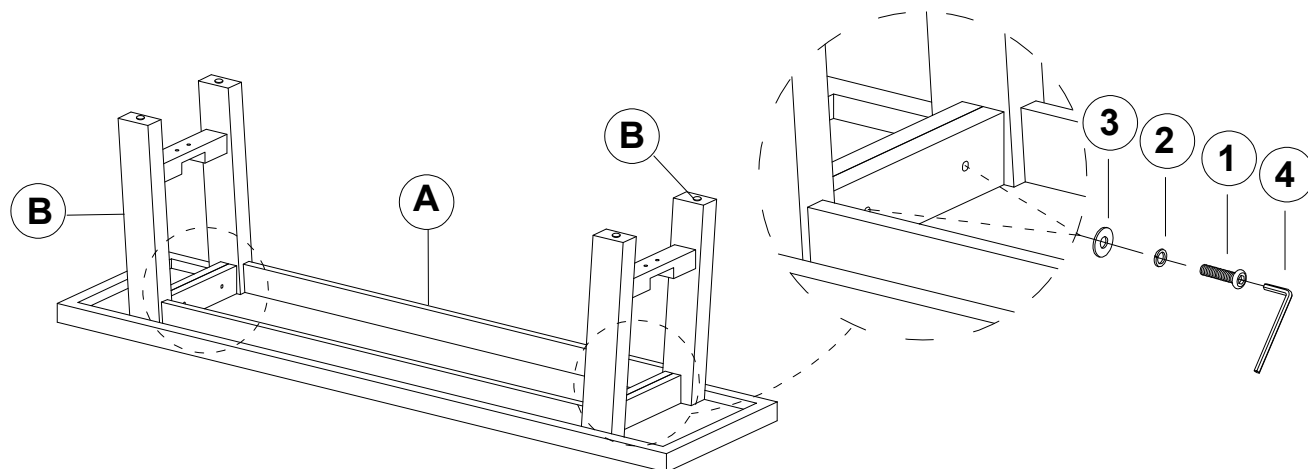


ITEM: **108543**

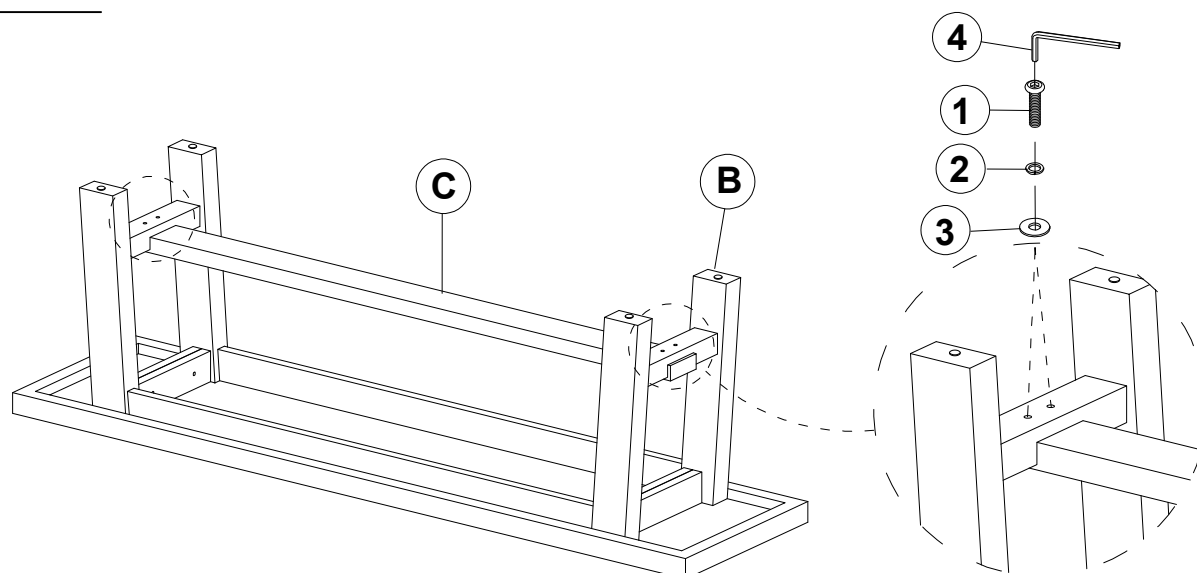
## ASSEMBLY INSTRUCTIONS



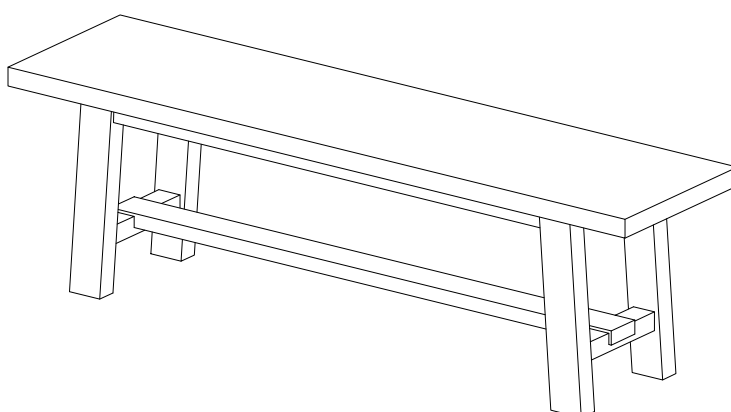
### STEP 1



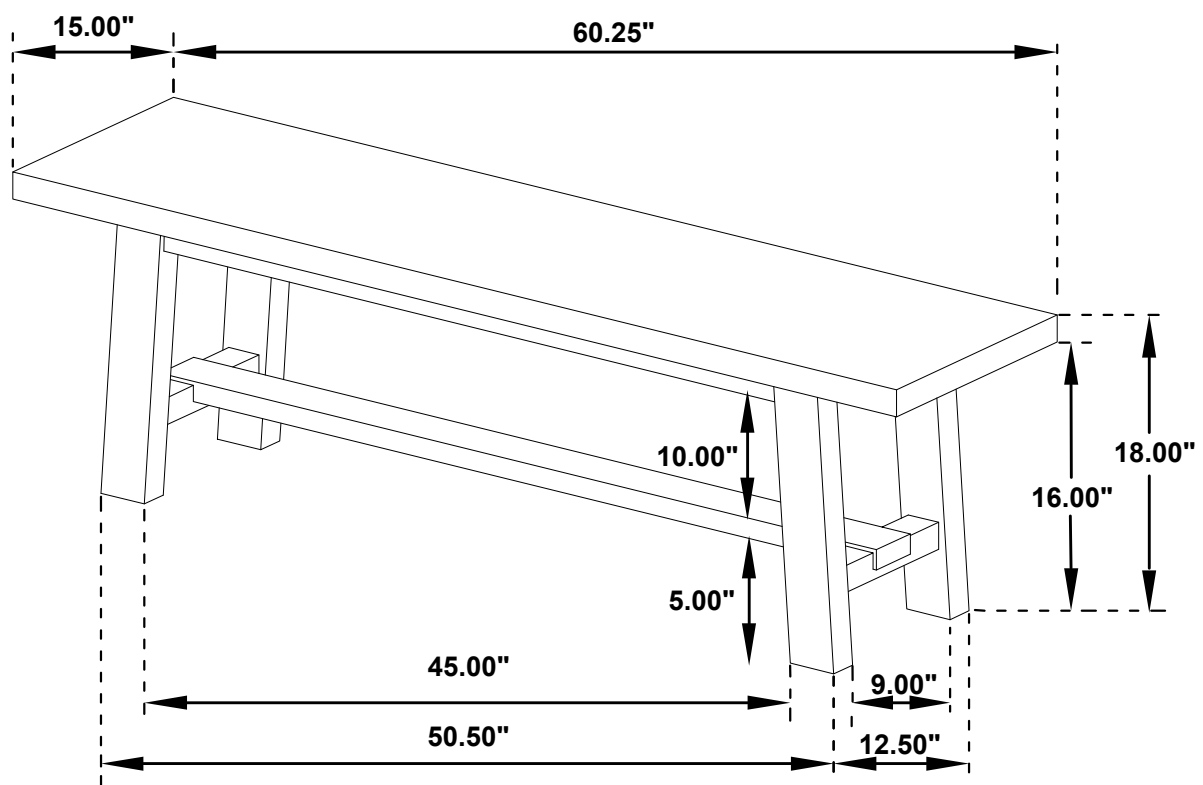
### STEP 2



### STEP 3 **COMPLETE**



ITEM: **108543**



**Note: Dimension tolerance  $\pm 5\%$**



*ASSEMBLY INSTRUCTIONS*  
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**108546BLK**  
**Side Chair**

# ITEM: 108546BLK

## ASSEMBLY INSTRUCTIONS



### ASSEMBLY TIPS:

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### WARNING!


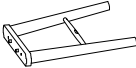
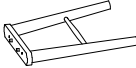

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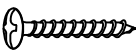
ASSEMBLY TIME

15 MINUTES

## PARTS IDENTIFICATION

A	SEAT AND BACK		1PC
B	LEFT LEG FRAME		1PC
C	RIGHT LEG FRAME		1PC
D	MIDDLE STRETCHER		1PC

## HARDWARE IDENTIFICATION

1	<b>BOLT</b> (Ø1/4" x 1-1/2" - RBW)		4PCS
2	<b>LOCK WASHER</b> (Ø1/4" - RBW)		4PCS
3	<b>FLAT WASHER</b> (Ø1/4" - RBW)		4PCS
4	<b>ALLEN WRENCH</b> (4MM - RBW)		1PC
5	<b>PAN HEAD SCREW</b> (#8MM x 1" - RBW)		2PCS

### NOTE:

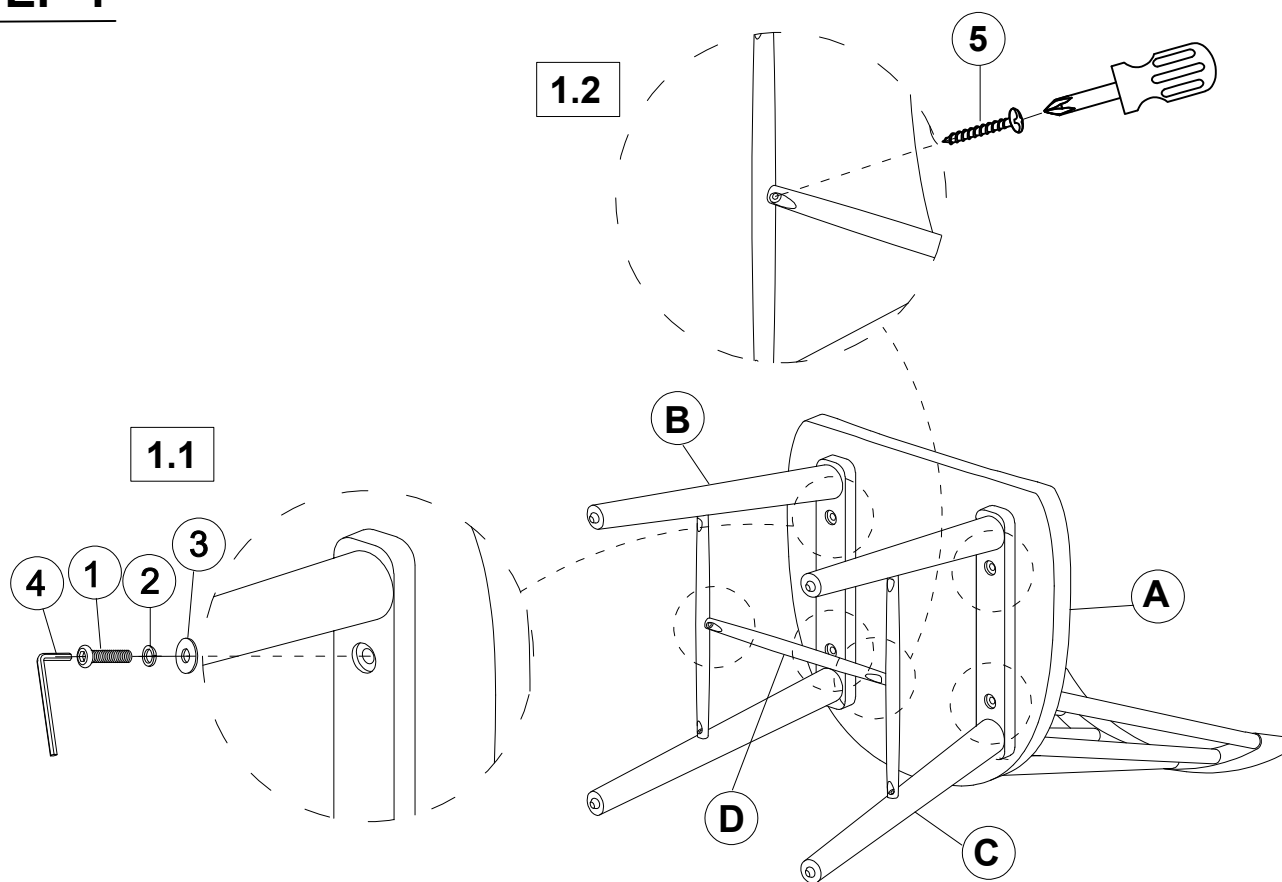
Quantities shown are for one chair.

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

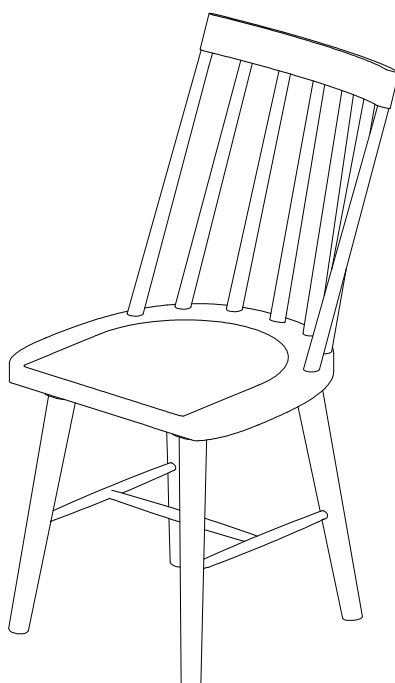
ITEM: **108546BLK**  
**ASSEMBLY INSTRUCTIONS**



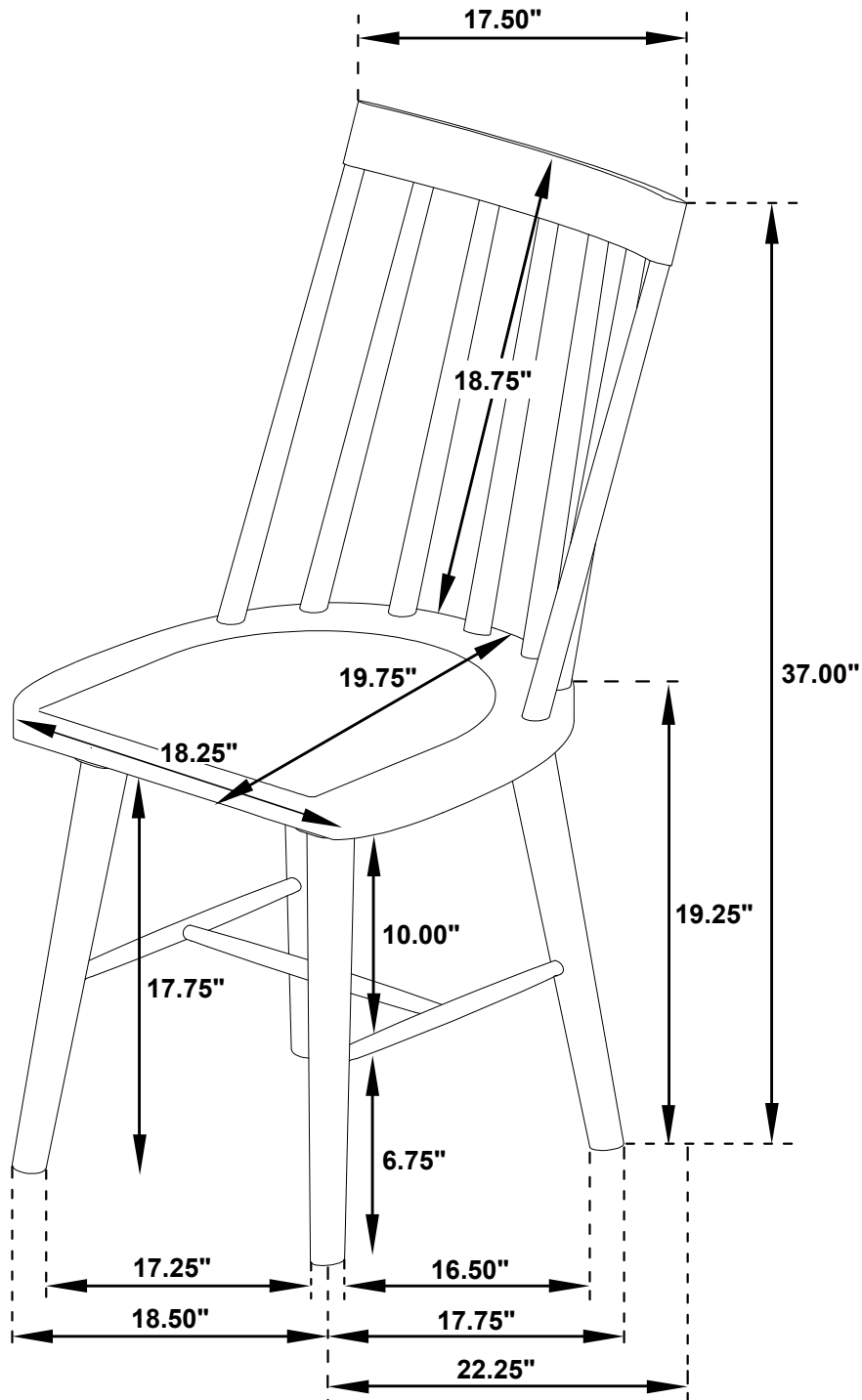
**STEP 1**



**STEP 2**  
**COMPLETE**



ITEM: **108546BLK**



Note: Dimension tolerance  $\pm 5\%$