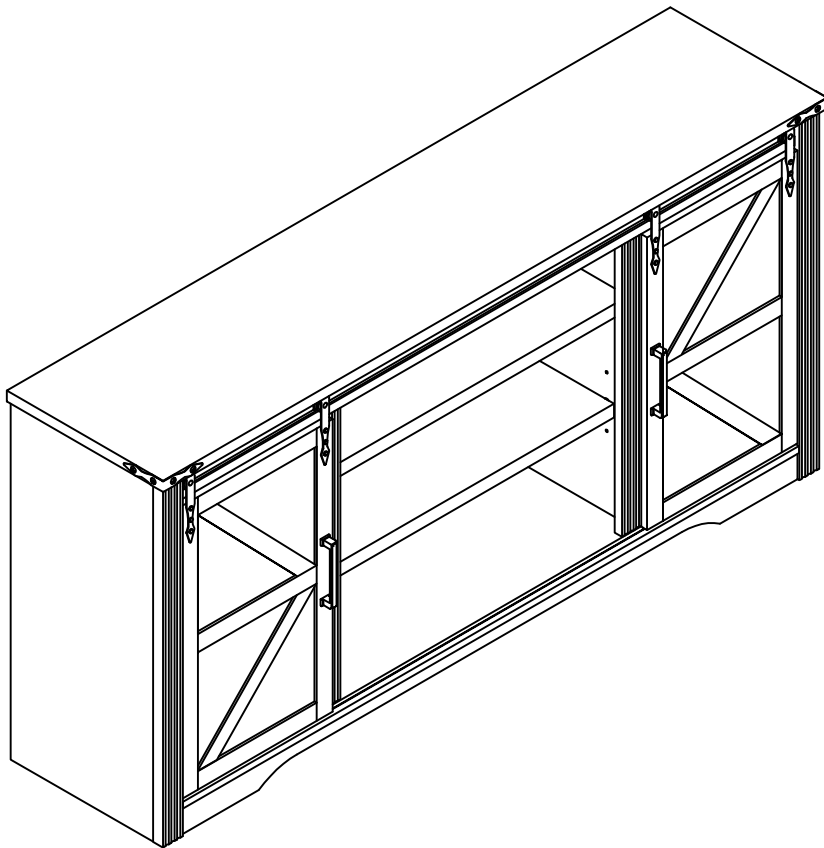


# Item # : LM077-68

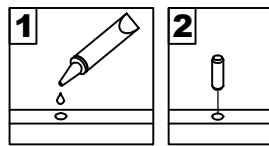
## Assembly Instructions



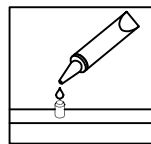
If you have any questions, please follow these steps( “Find Your Orders” - “Problem with the Order” - “Contact Seller” ) to contact our customer service. Thanks!

# General Assembly Guidelines

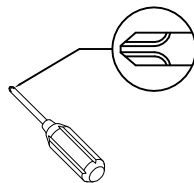
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



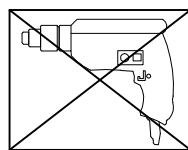
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



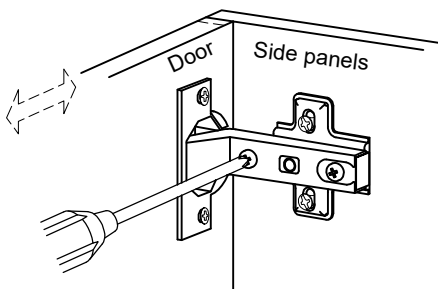
- VI. A Phillips head screwdriver is required for the assembly of this product .



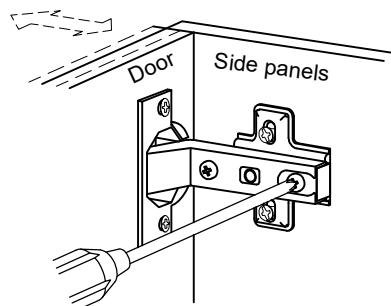
- VII. Power tools should not be used to assemble this product .



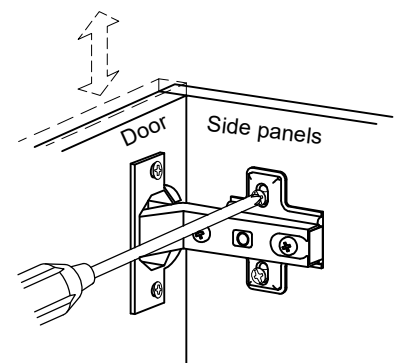
- VIII. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

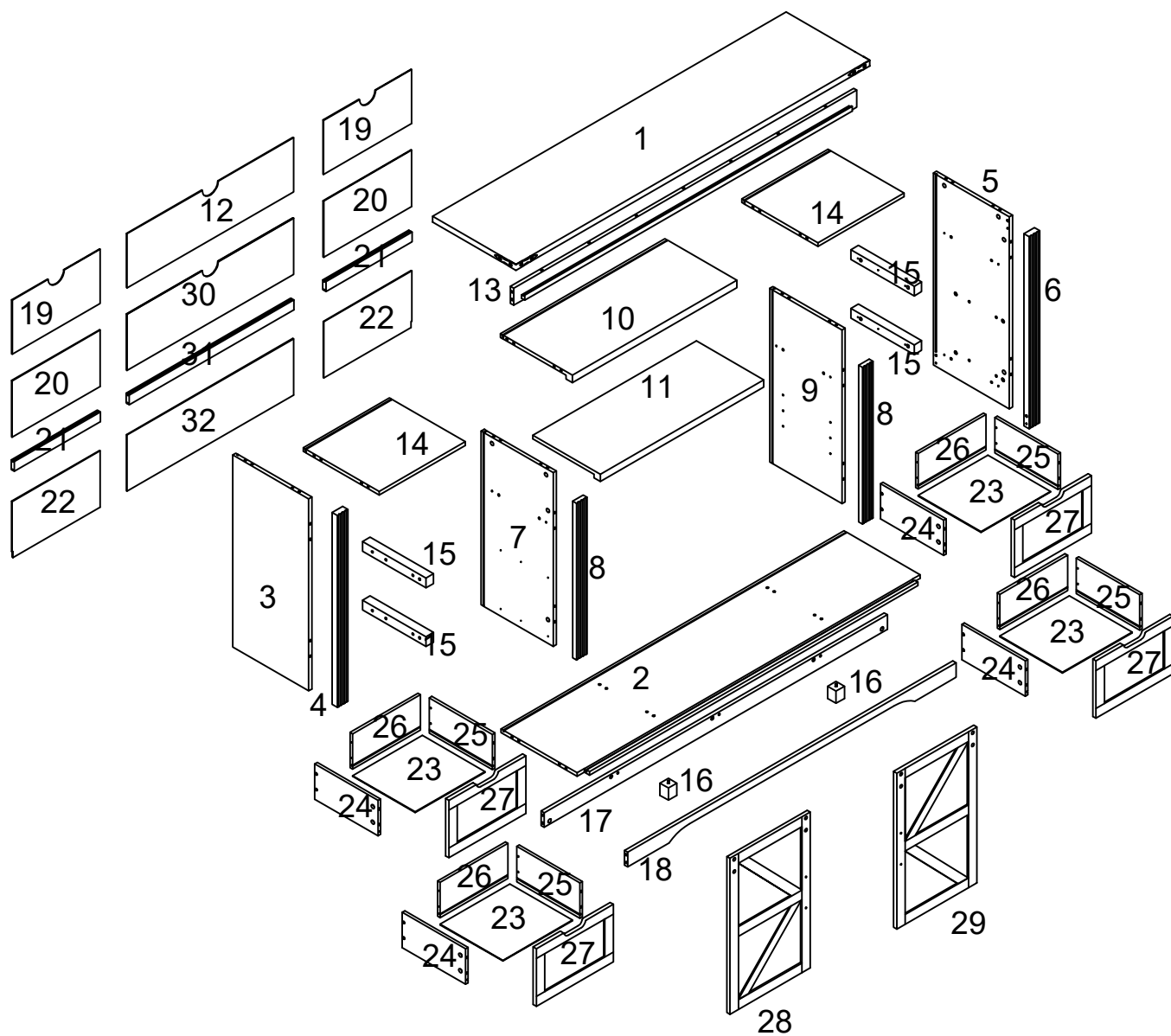


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment


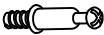









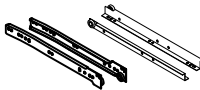


















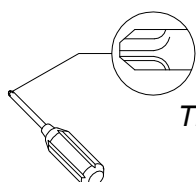
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

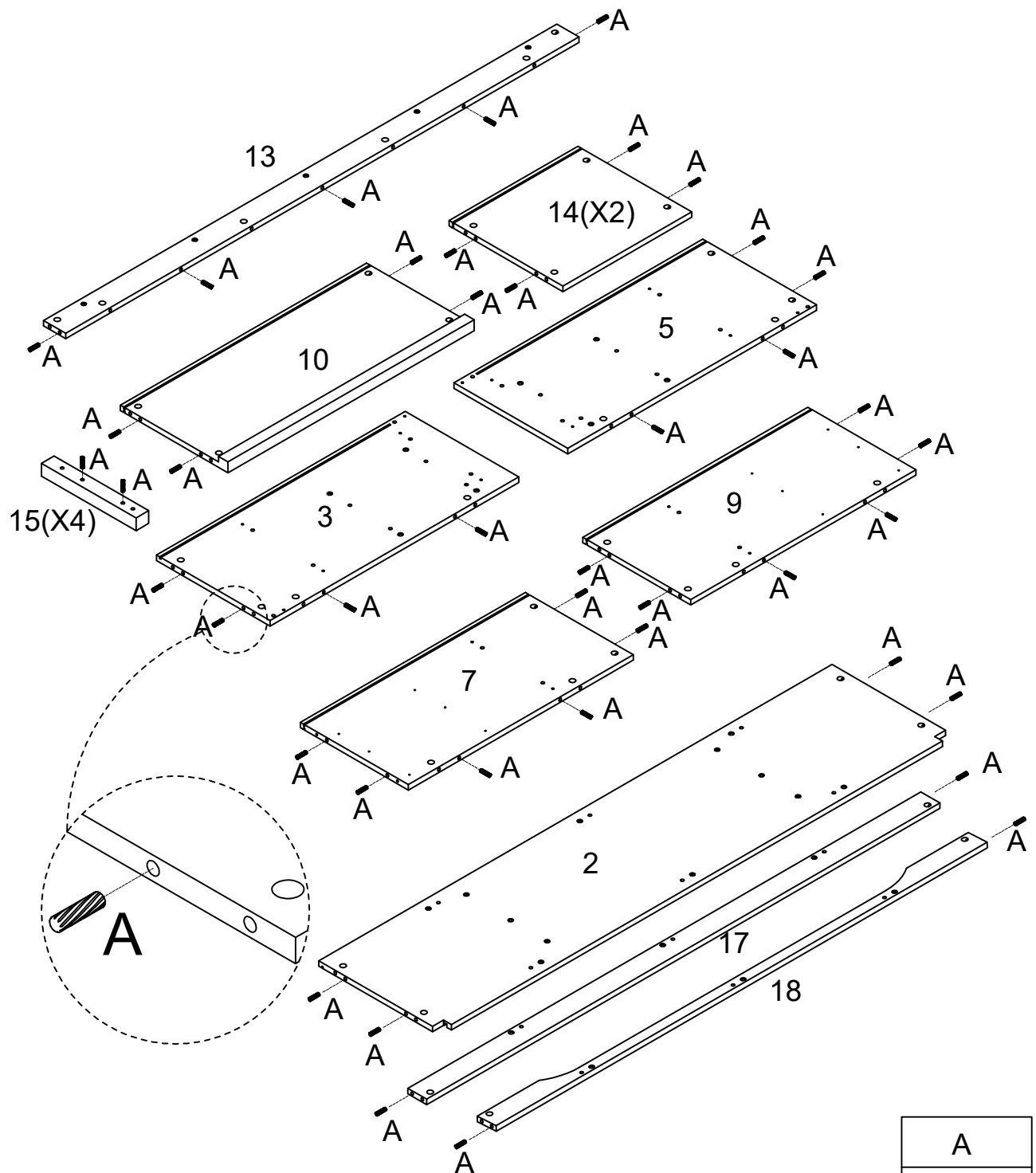
A		Ø8x30mm	Wooden dowel	53 pcs
B		Ø6x35mm	Cam bolt	58 pcs
C		Ø15x11mm	Cam lock	42 pcs
D		Ø30mm	Sticker	58 pcs
E		Ø6x50mm	Bolt	4 pcs
F		M 4	Hex Key	1 pc
G		M6*12mm	Bolt	12 pcs
H			Plastic wedge	6 pcs
I			Handle	2 pcs
J		Ø4x19mm	Bolt	4 pcs
K		M6*35mm	Bolt	8 pcs
L		Individually packed	Drawer slides	4 pcs
M		Ø3x12mm	Screw	48 pcs
N		Ø4x32mm	Screw	16 pcs
O		Ø15x9mm	Cam lock	16 pcs
P			Pulley	4 pcs
Q		M6*12mm	Bolt	8 pcs
R			Metal plate	4 pcs
S		Ø4*12mm	Screw	8 pcs
T			Plastic wedge	30 pcs
U		Ø3x17mm	Screw	30 pcs
V			Anti-inversion hardware	4 pcs
W		Ø4x15mm	Screw	4 pcs
X		Ø4x35mm	Screw	4 pcs
Y			House lizard	4 pcs
Z			Strip	2 pcs
AA		Ø5x13x26mm	Shelf holder	4 pcs
BB			Glue tube	2 pcs




Philips head screwdriver required for assembly  
(not included)

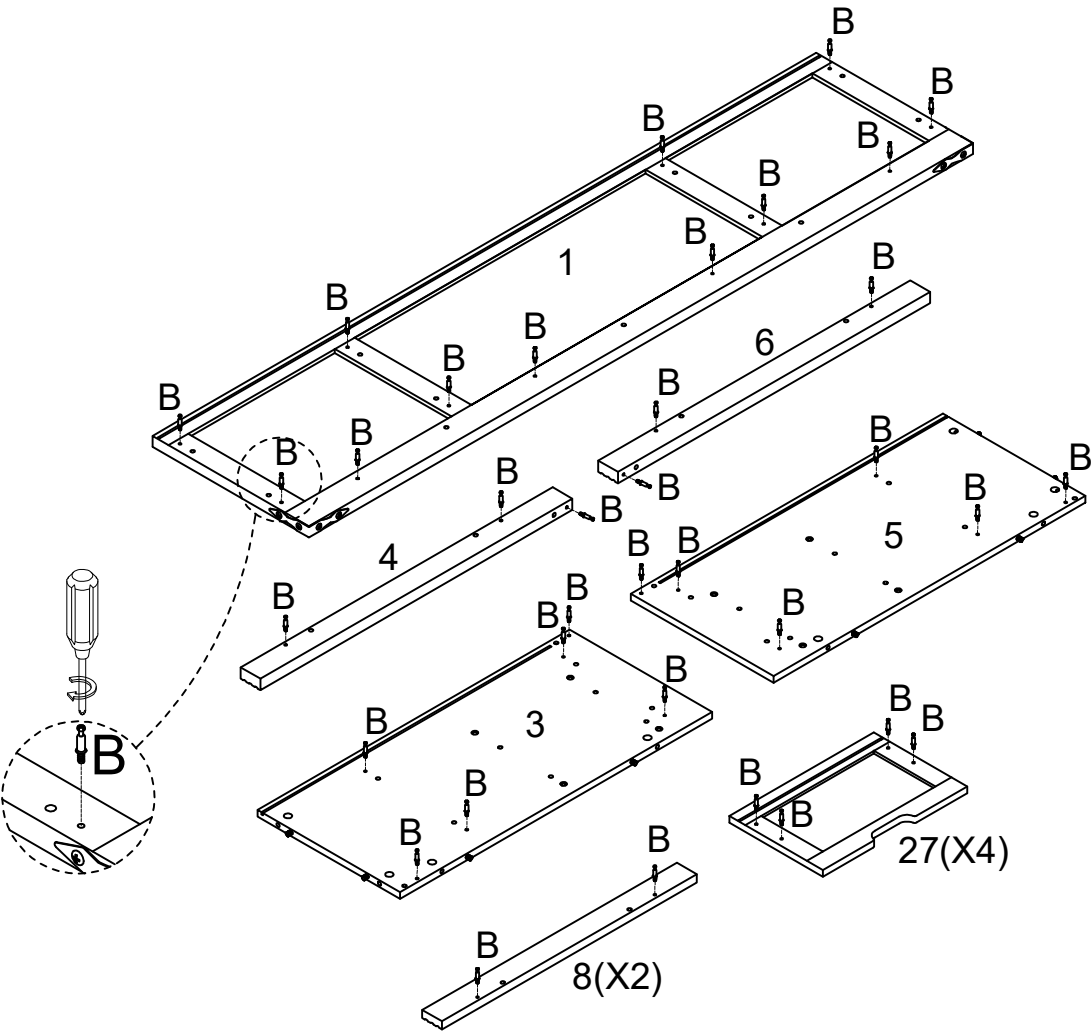
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*


# Step 1



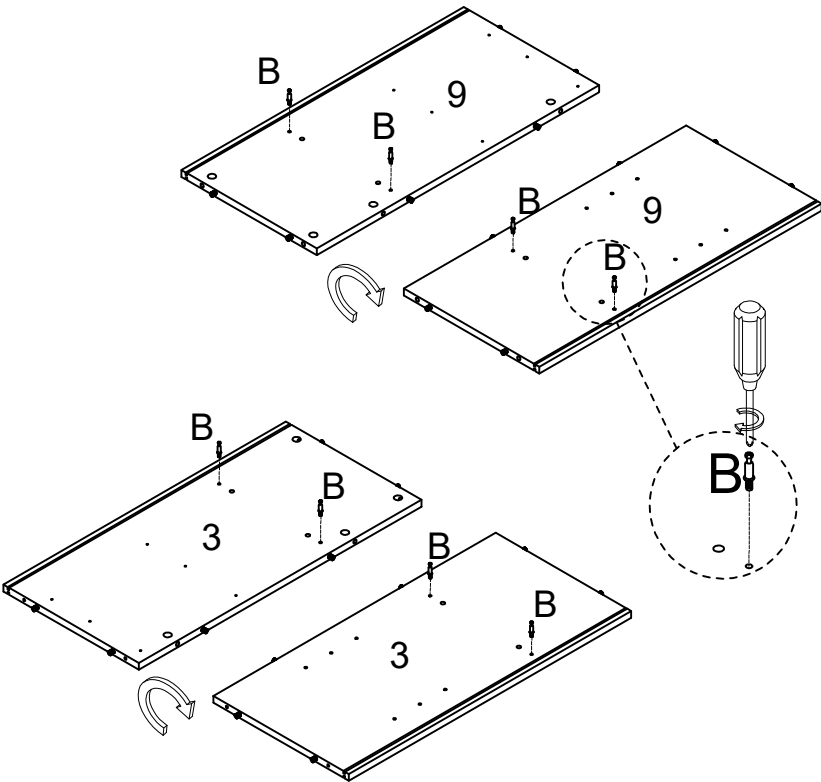
A

X53


# Step 2



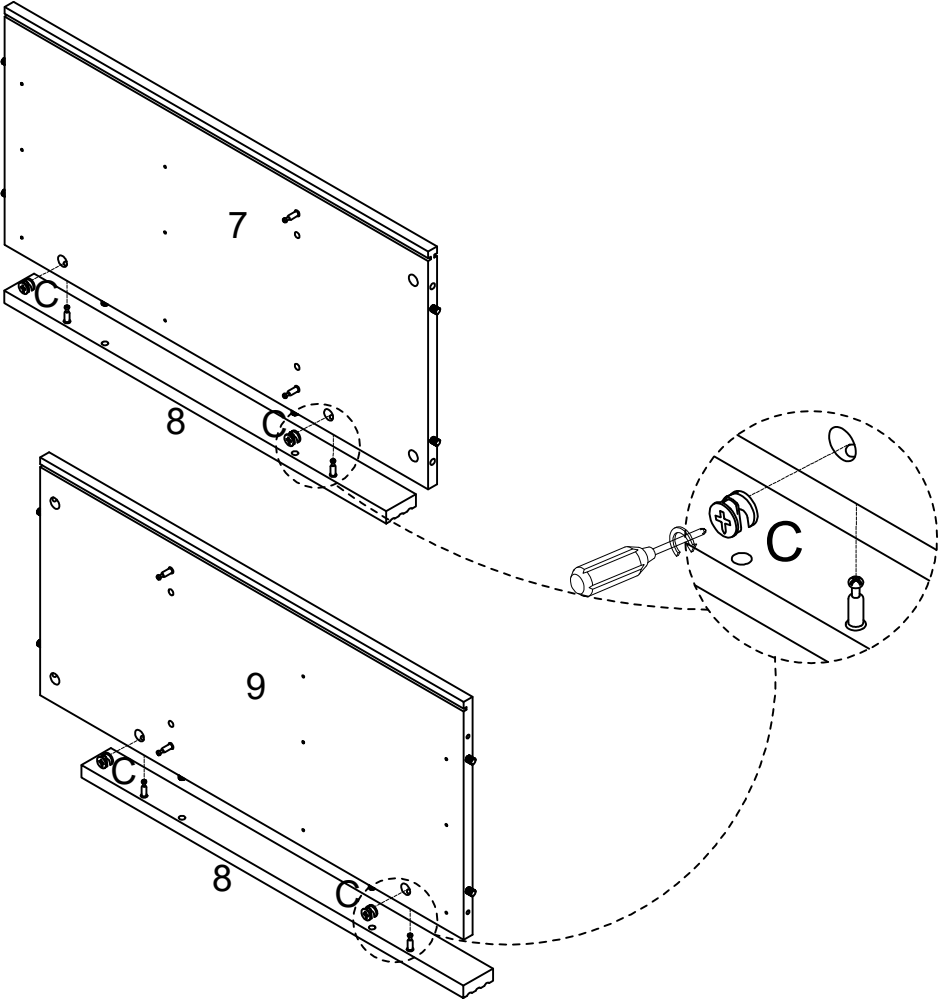
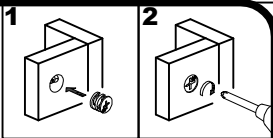
B

X50


# Step 3



B

X8

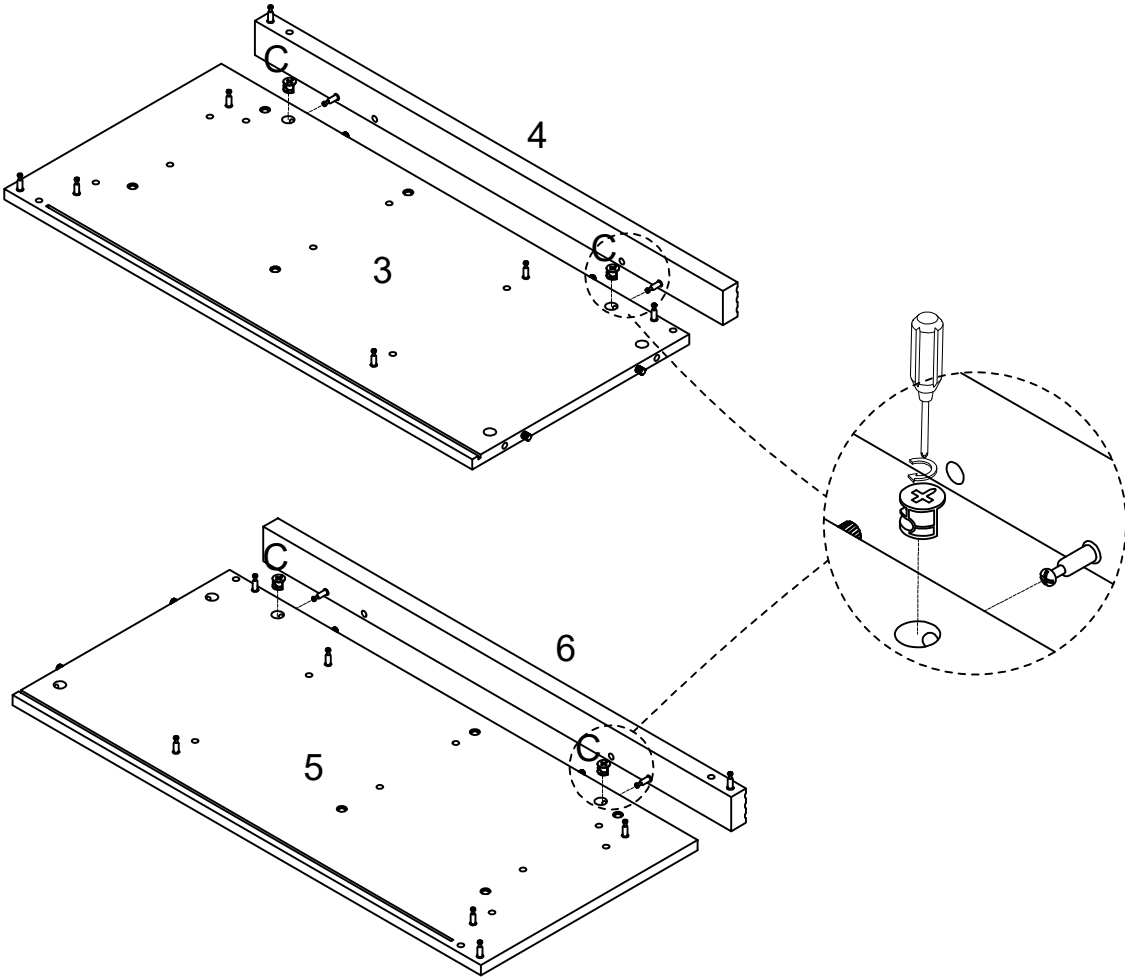
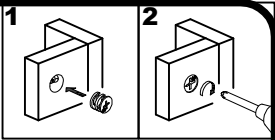
Step 4




C

X4

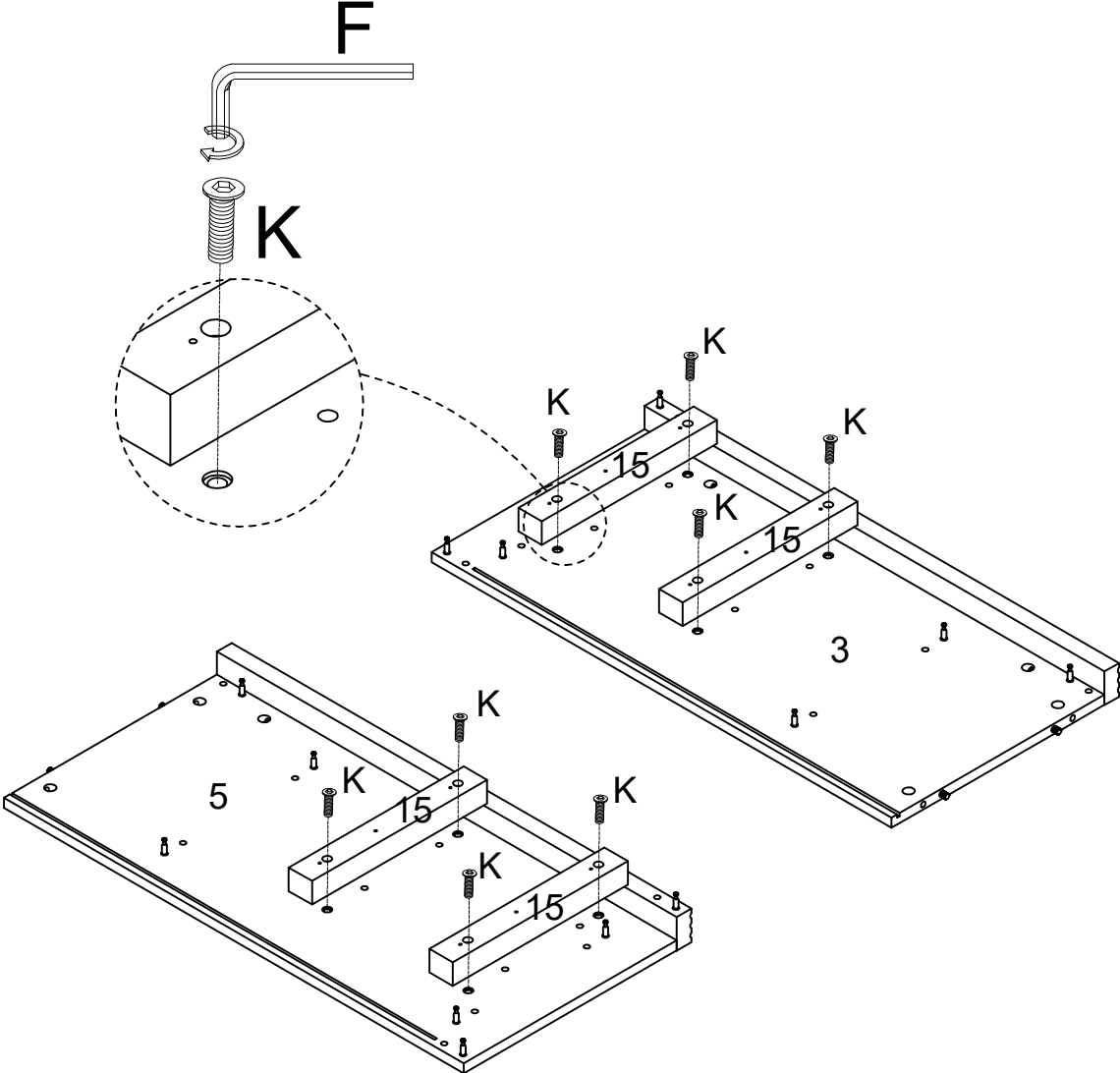



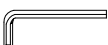
# Step 5



C

X4

# Step 6



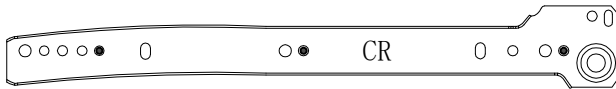
K	F
	
X8	X1

# Step 7

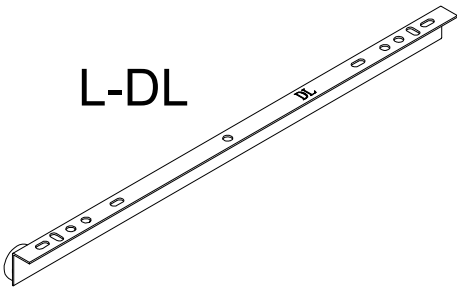
L-CL



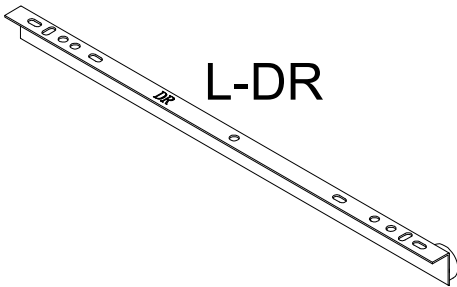
L-CR



L-DL



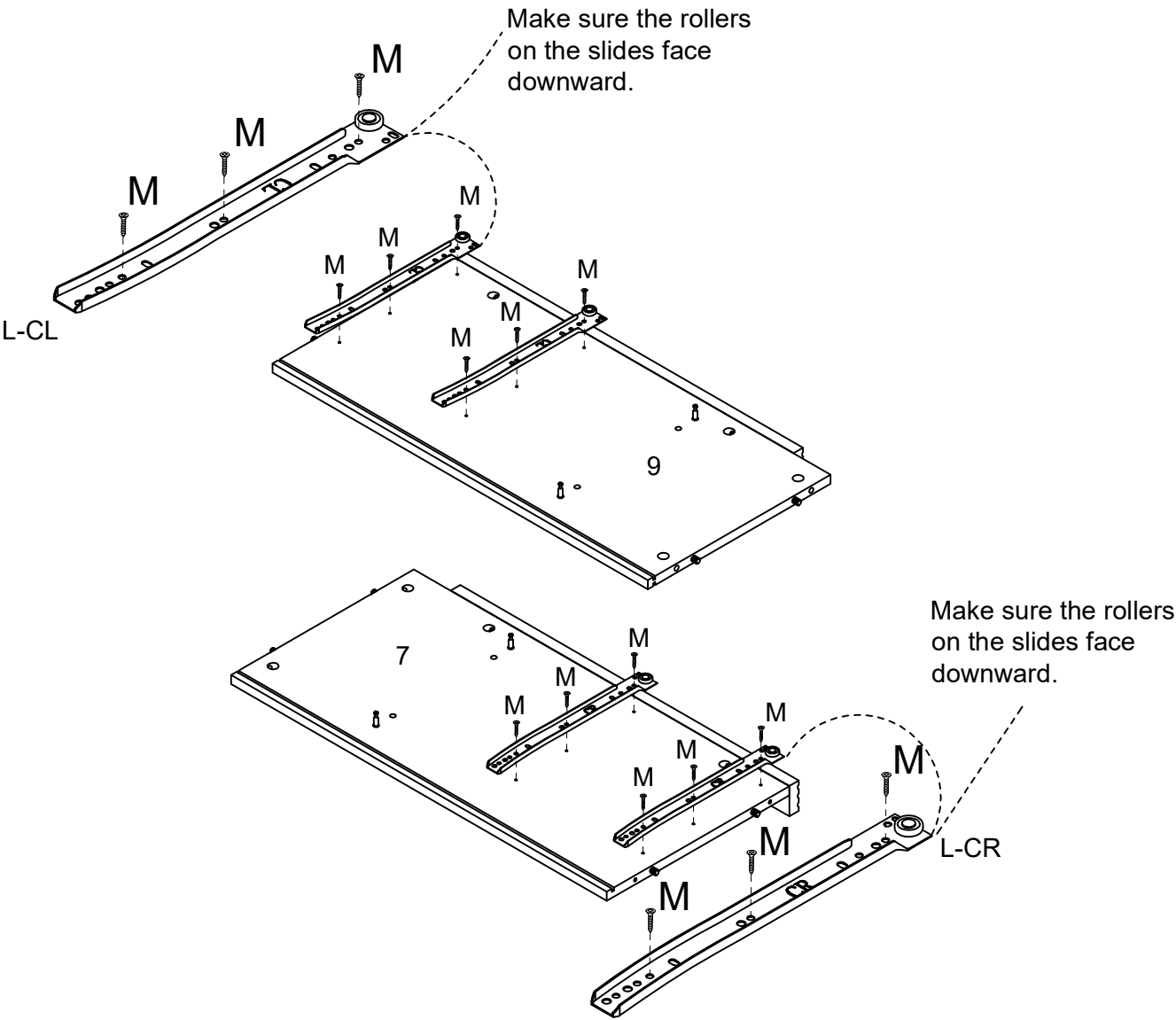
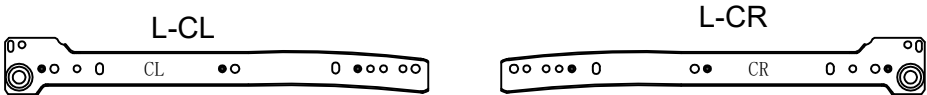
L-DR



# Step 8



NOTE:  
Refer to the images to identify L-CL (left) and L-CR (right).  
Attach L-CL to #9 panel and L-CR to #7 panel. [M] screws must go in the exact spots shown.

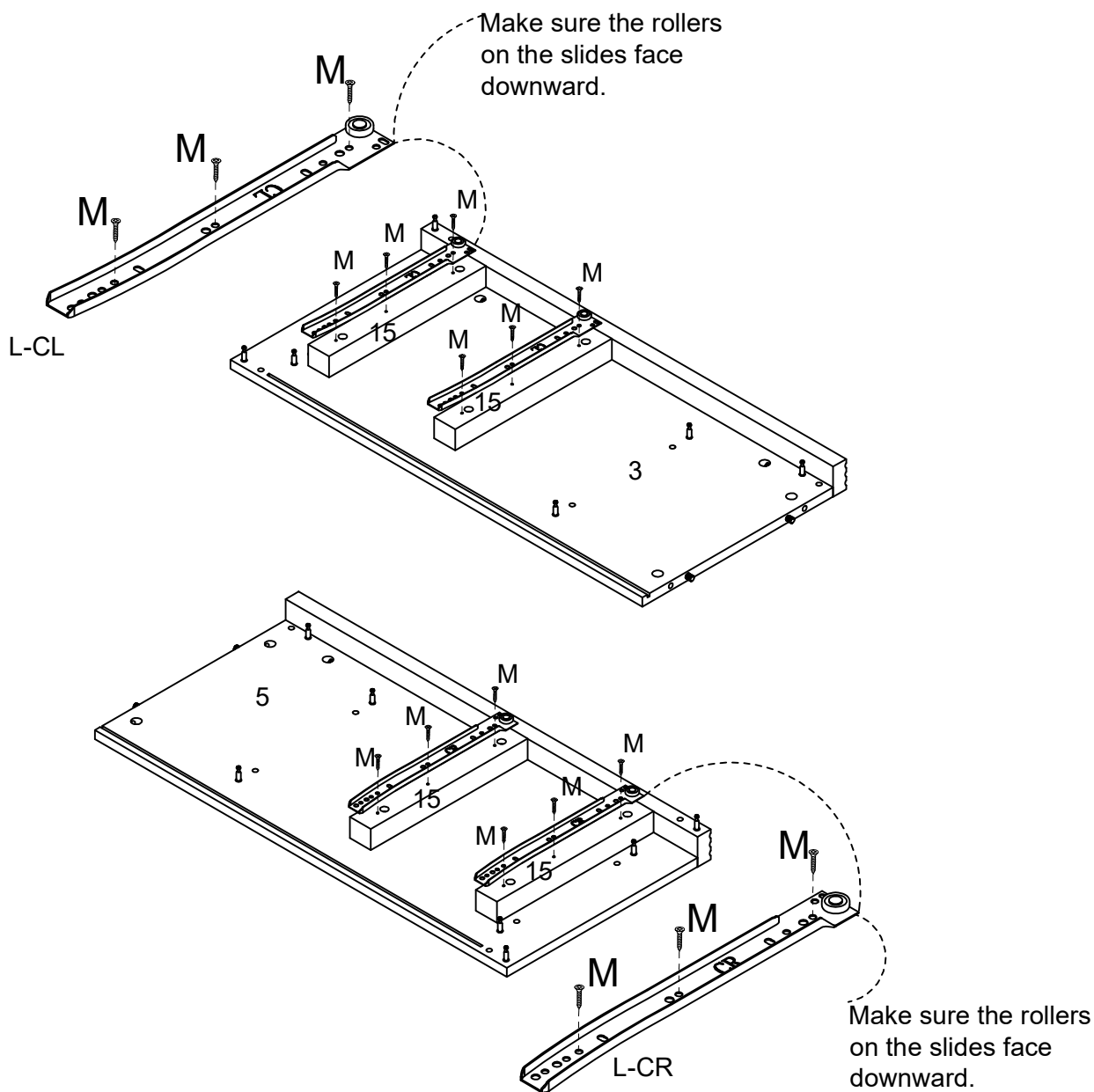
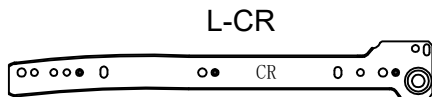


M	L
X12	X2

# Step 9

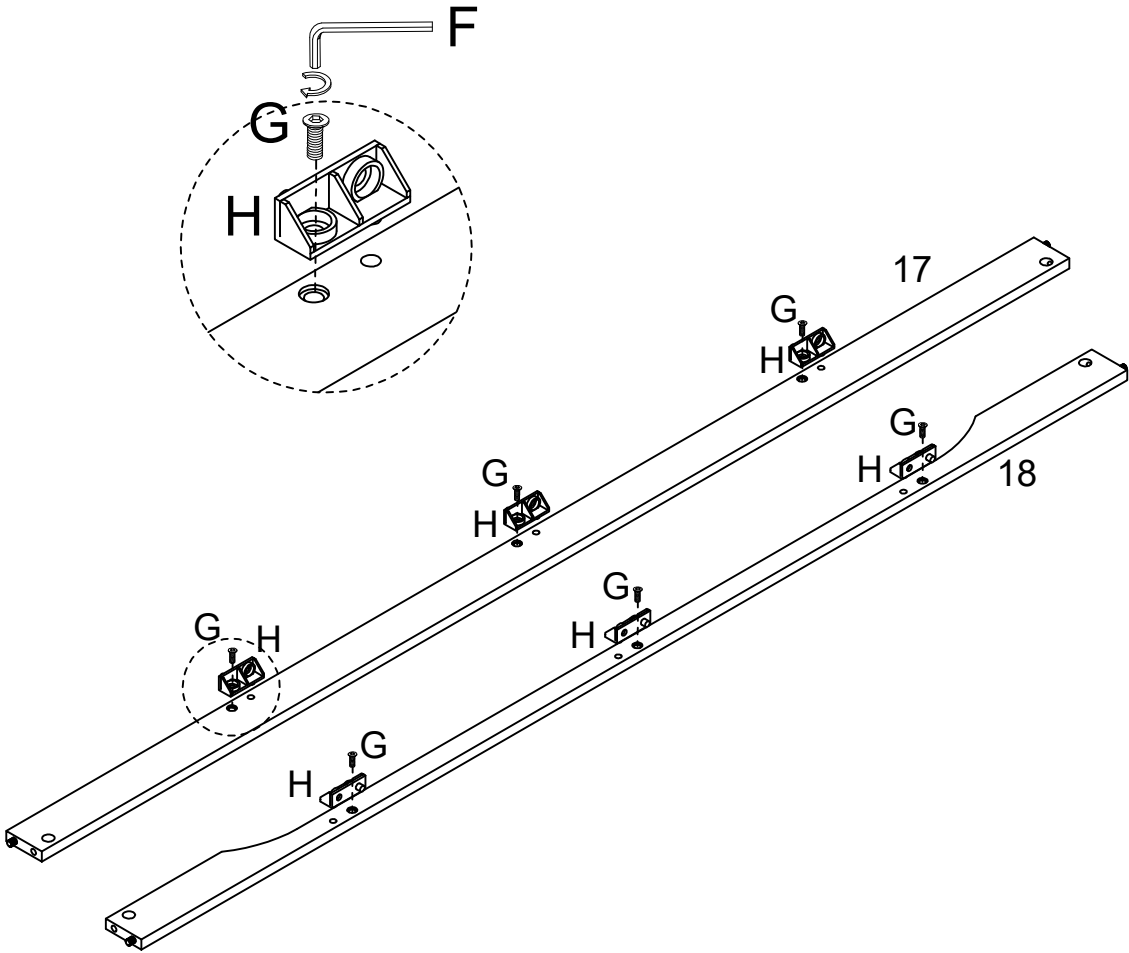





NOTE:  
Refer to the images to identify L-CL (left) and L-CR (right).  
Attach L-CL to #15 panel and L-CR to #15 panel. [M] screws  
must go in the exact spots shown.



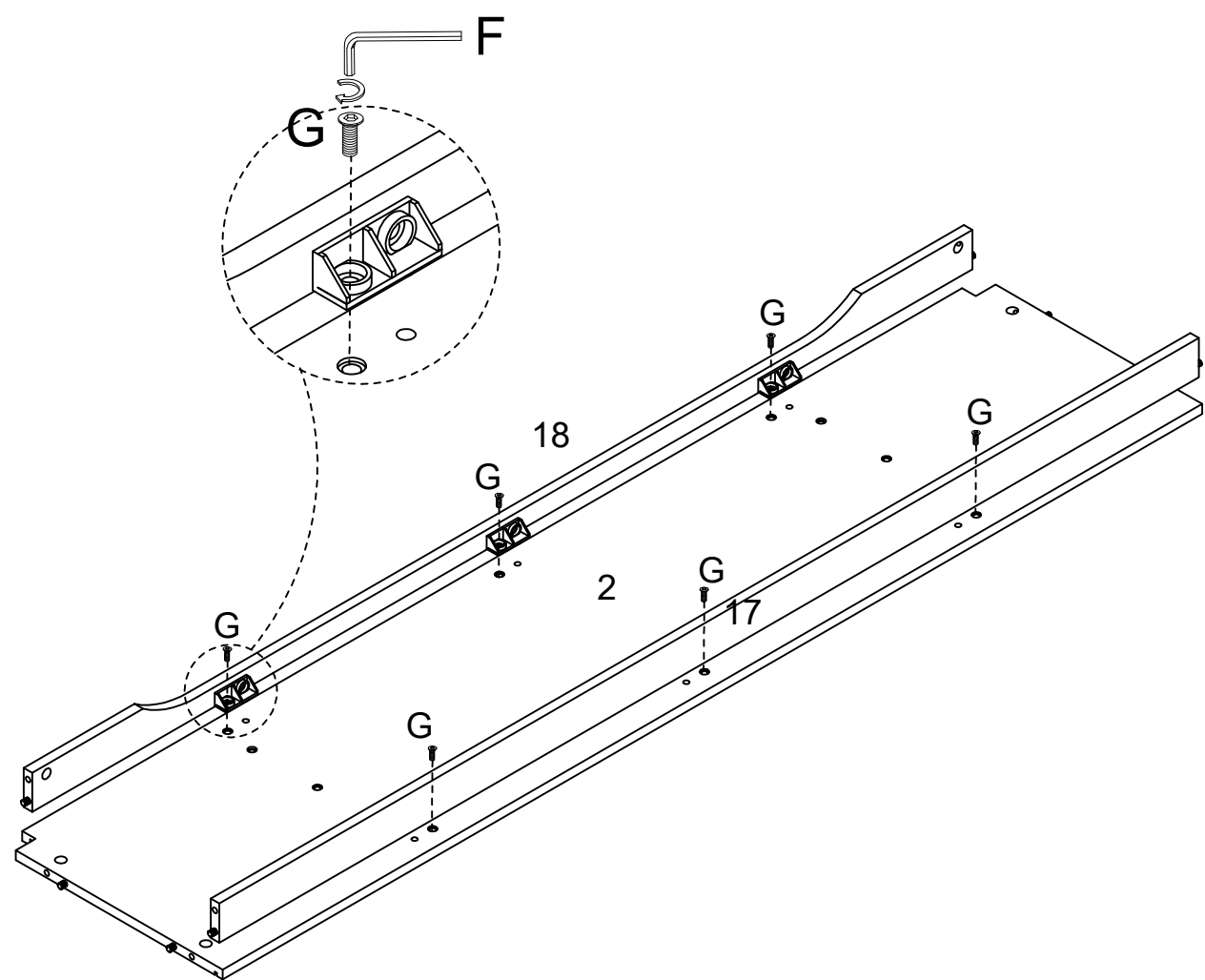
M	L
X12	X2



# Step 10



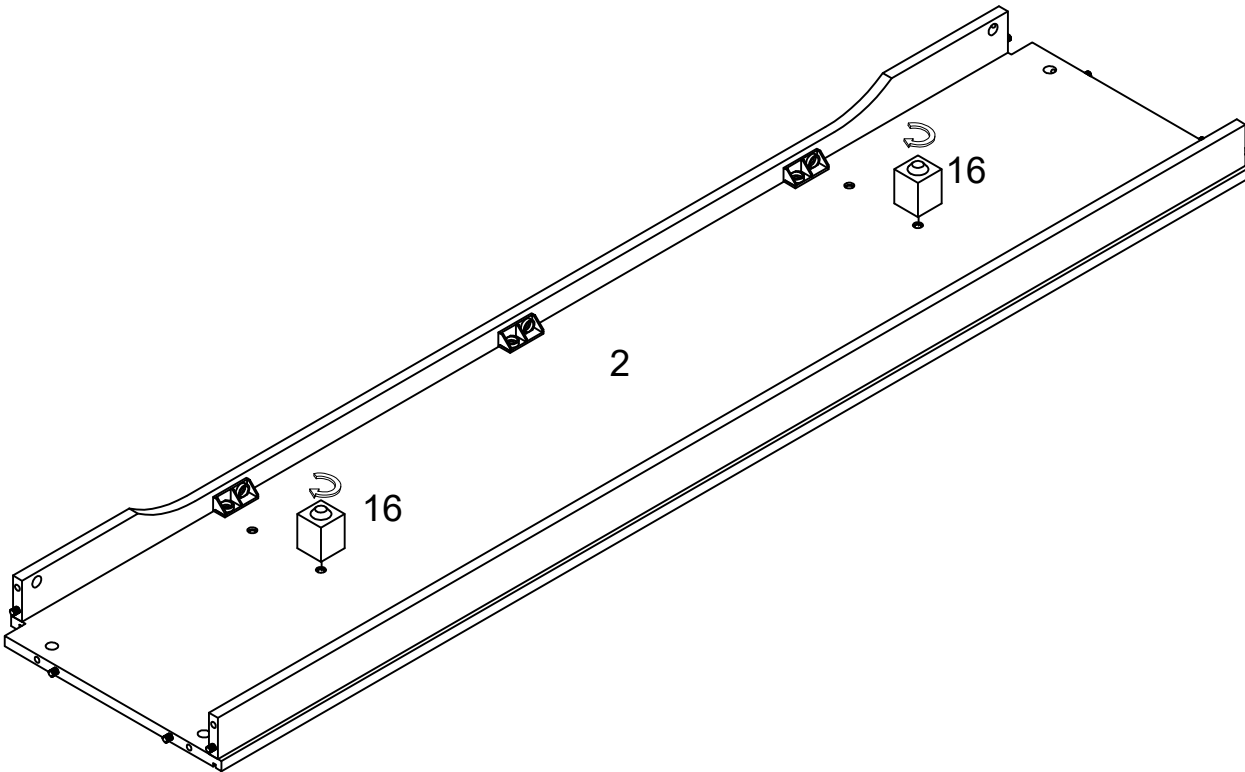
H	G	F
		
X6	X6	X1


# Step 11



G	F
	
X6	X1

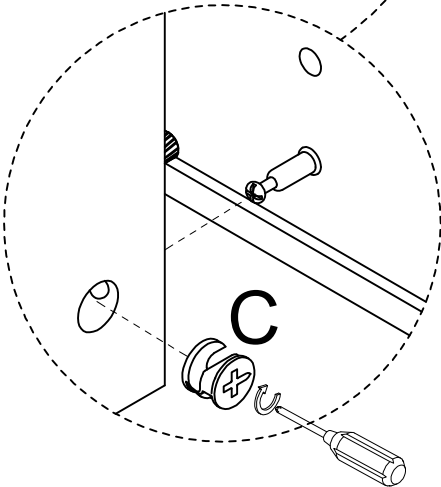
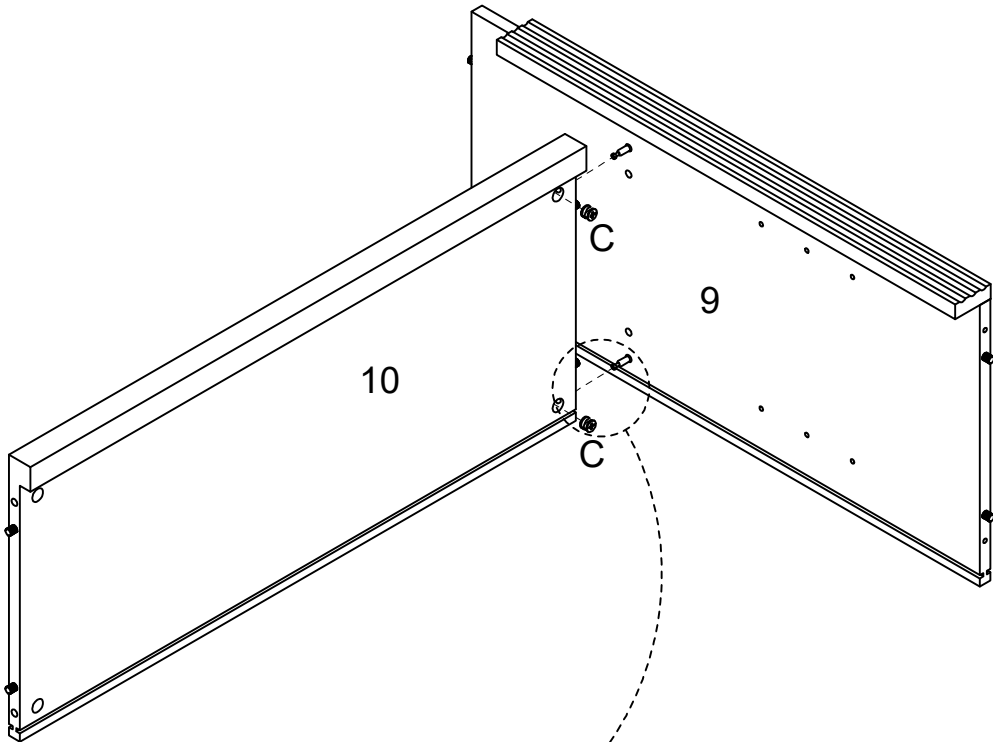
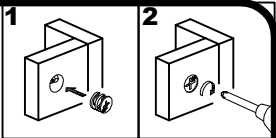
# Step 12




C

X2

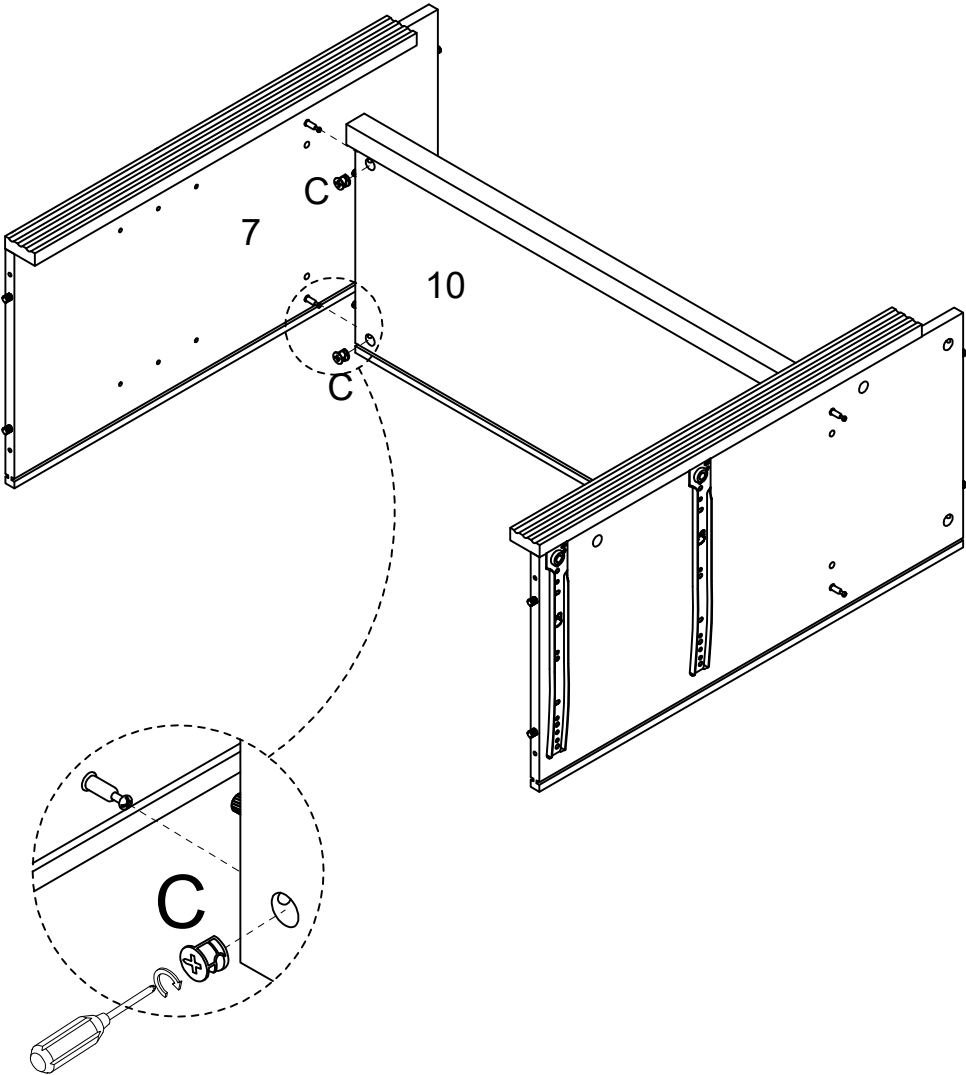
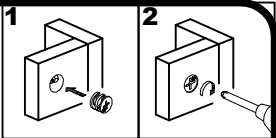



# Step 13



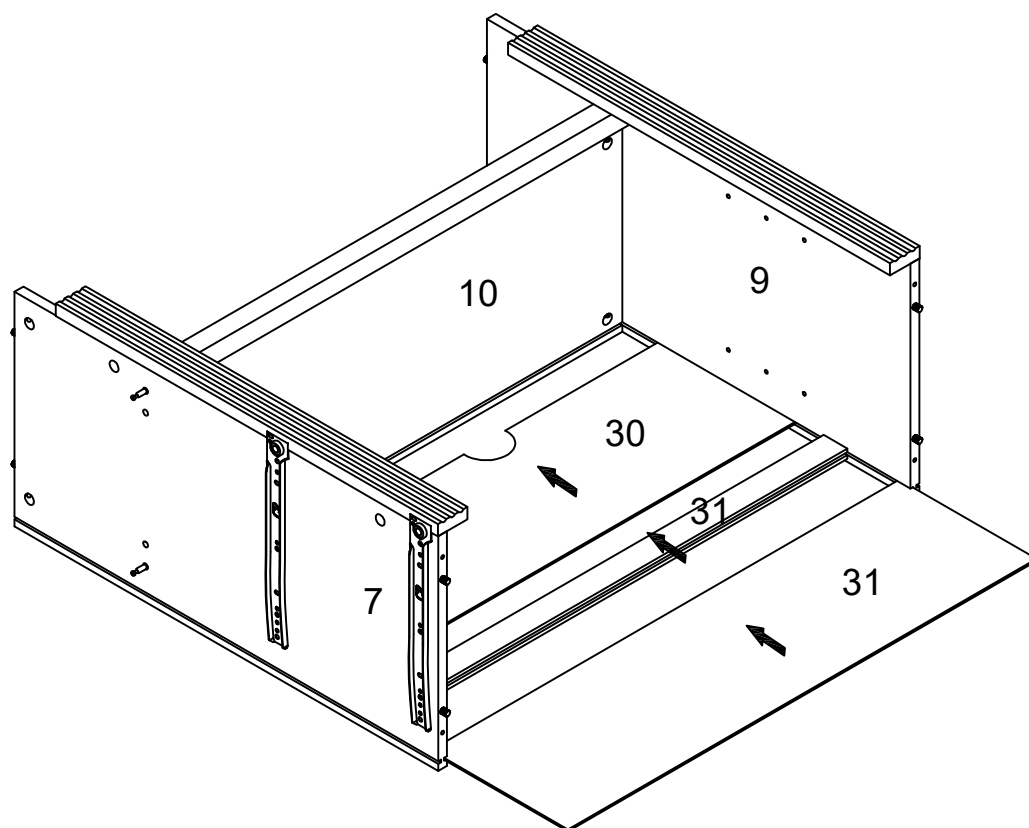
C

X2

# Step 14

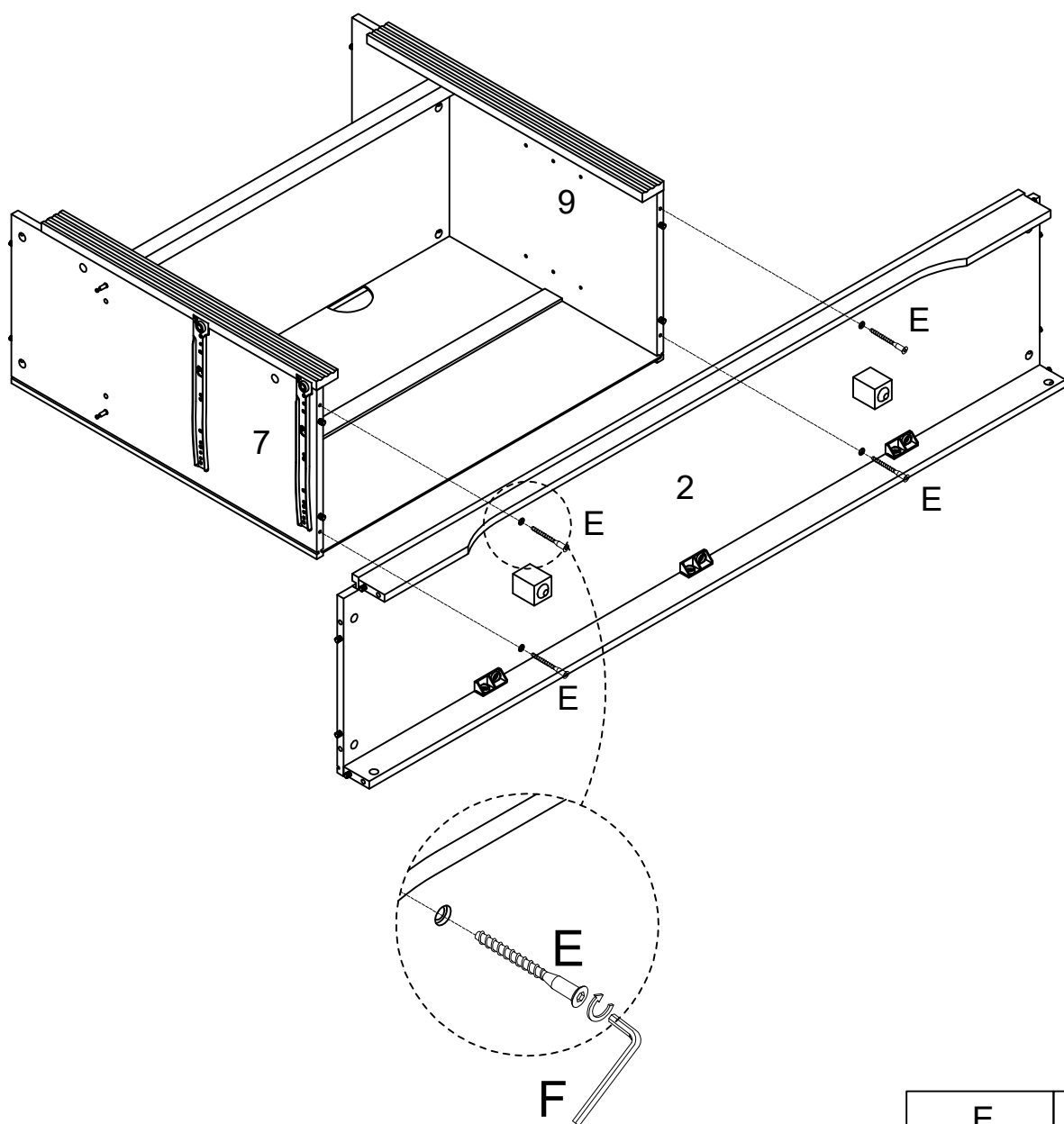




C

X2

## Step 15

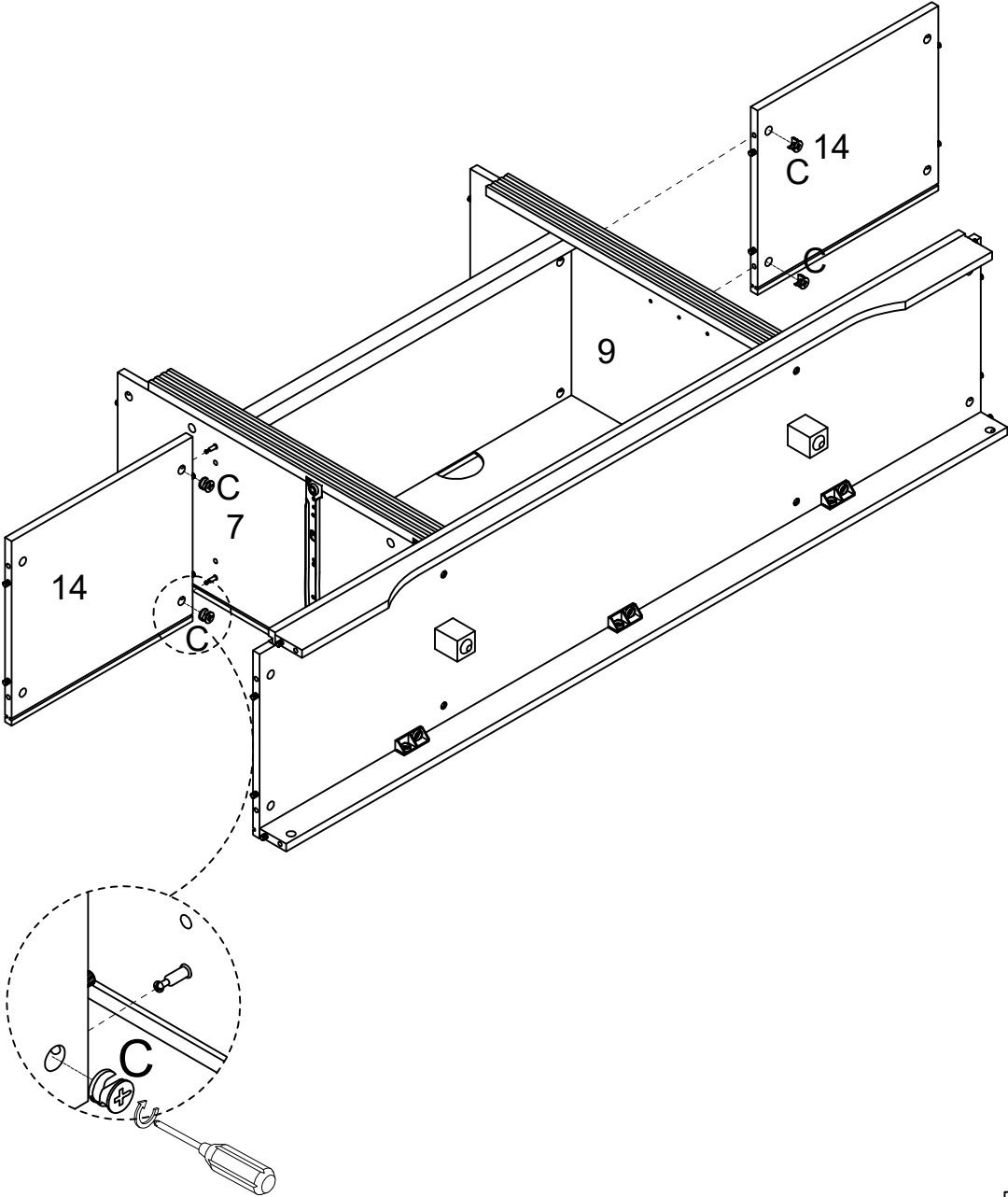



# Step 16



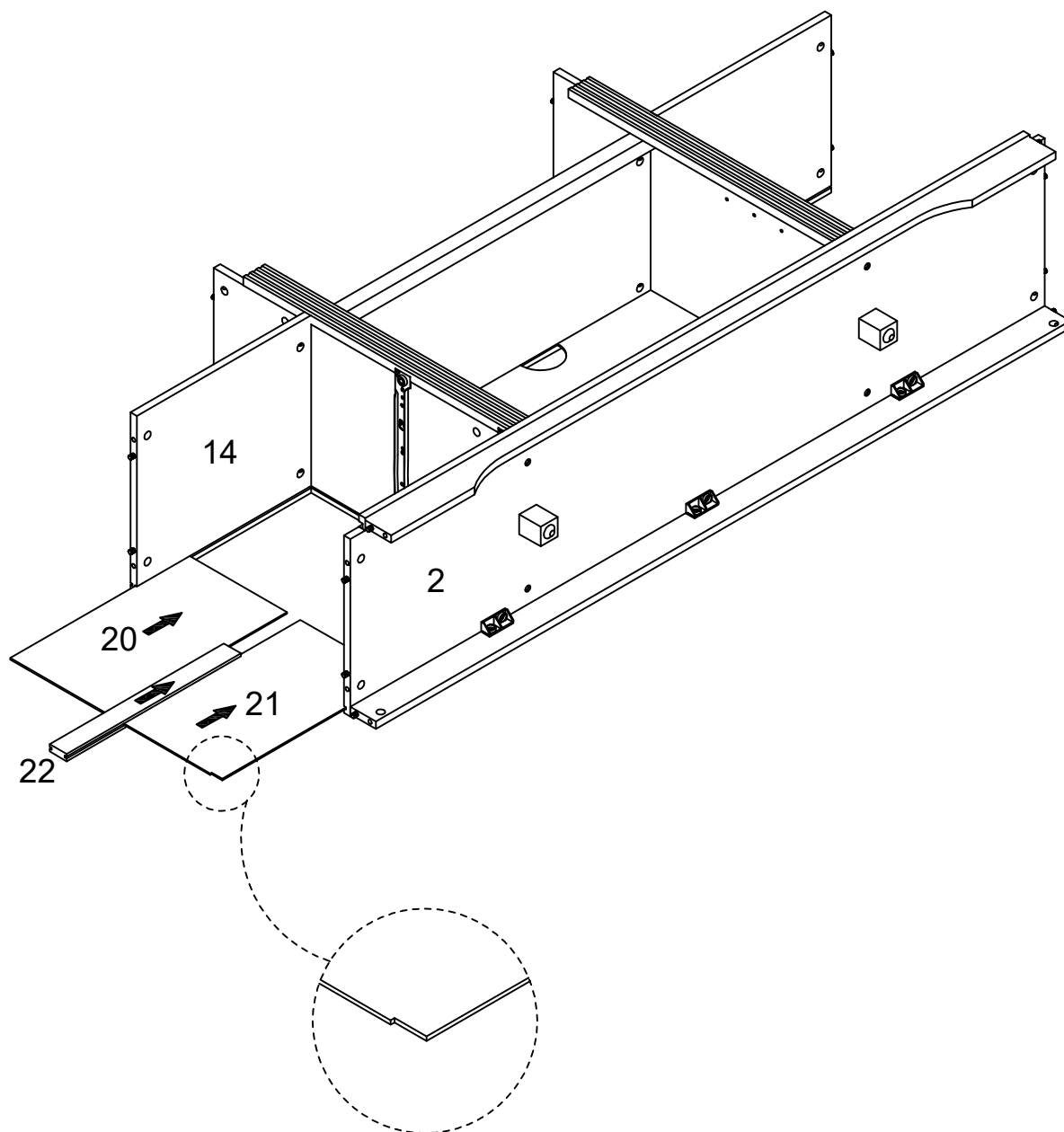
E	F
	
X4	X1

# Step 17

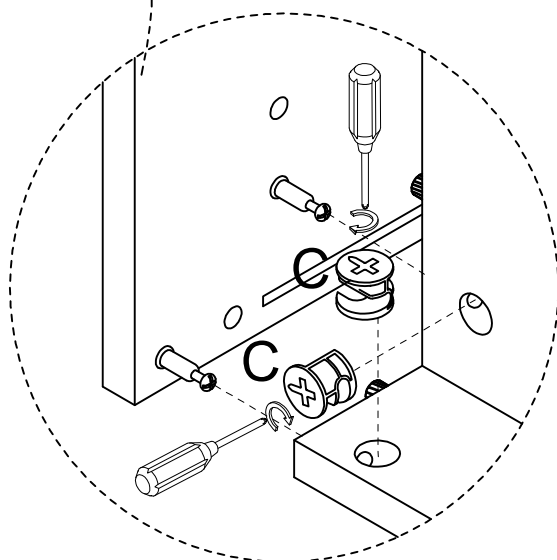
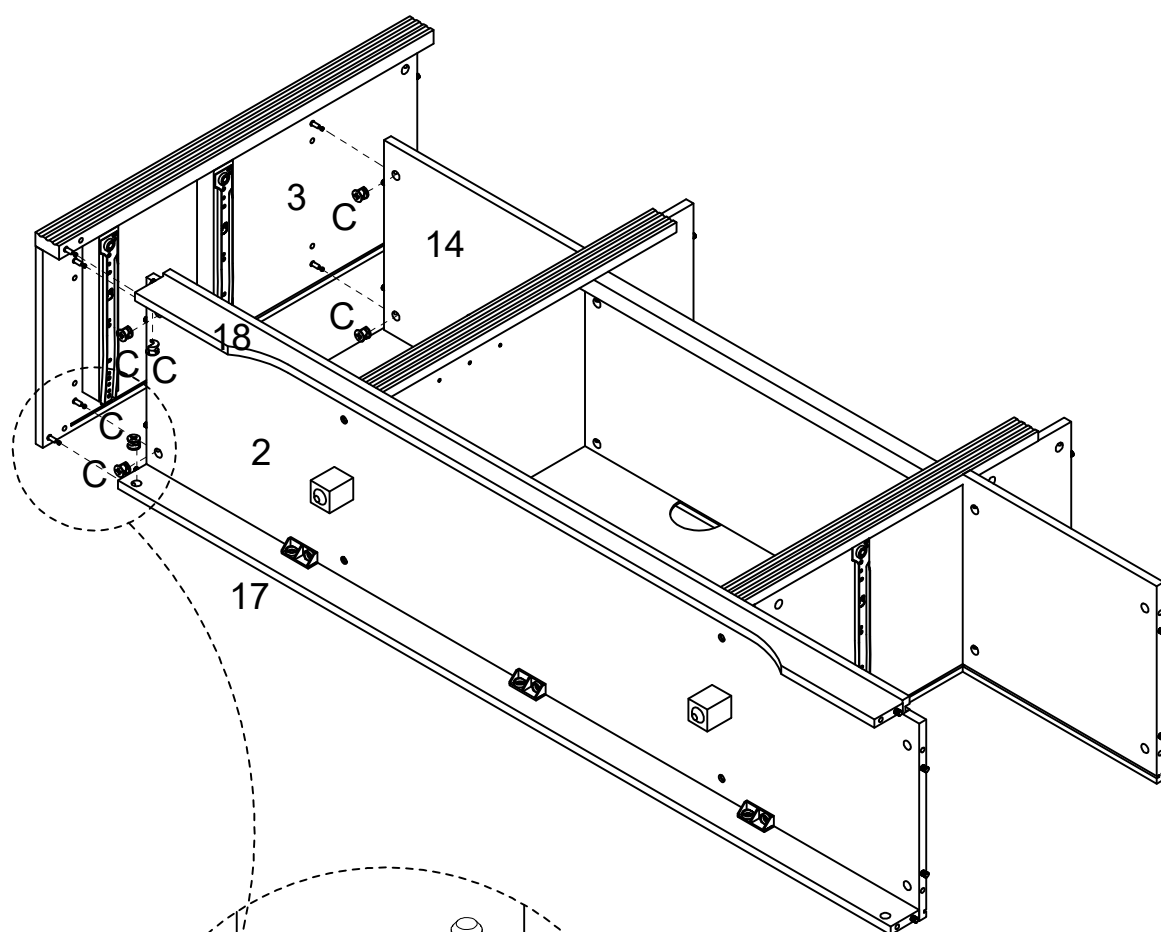
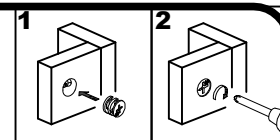



C

X4

## Step 18

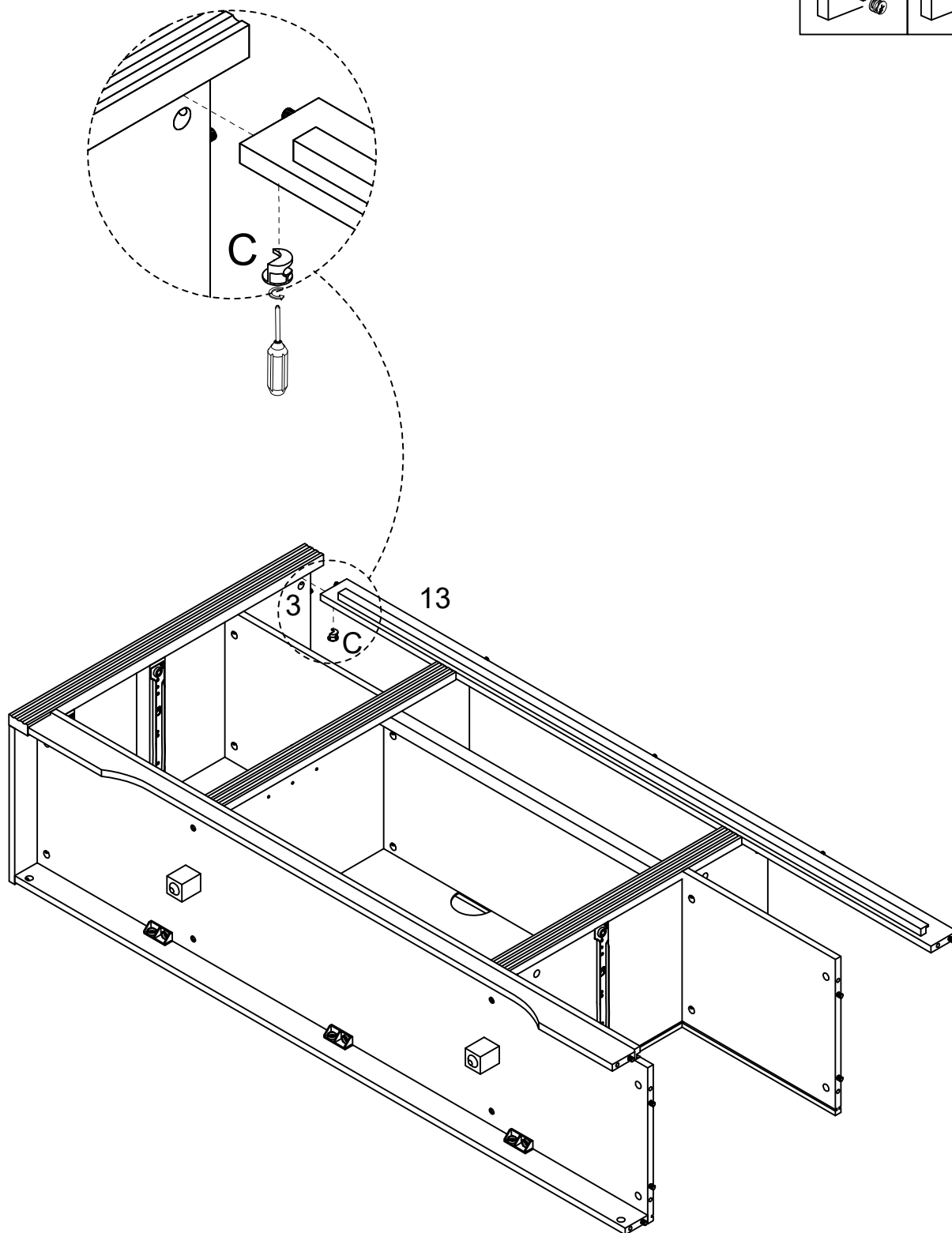
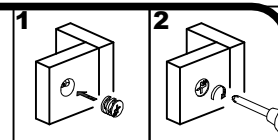



# Step 19



C

X6

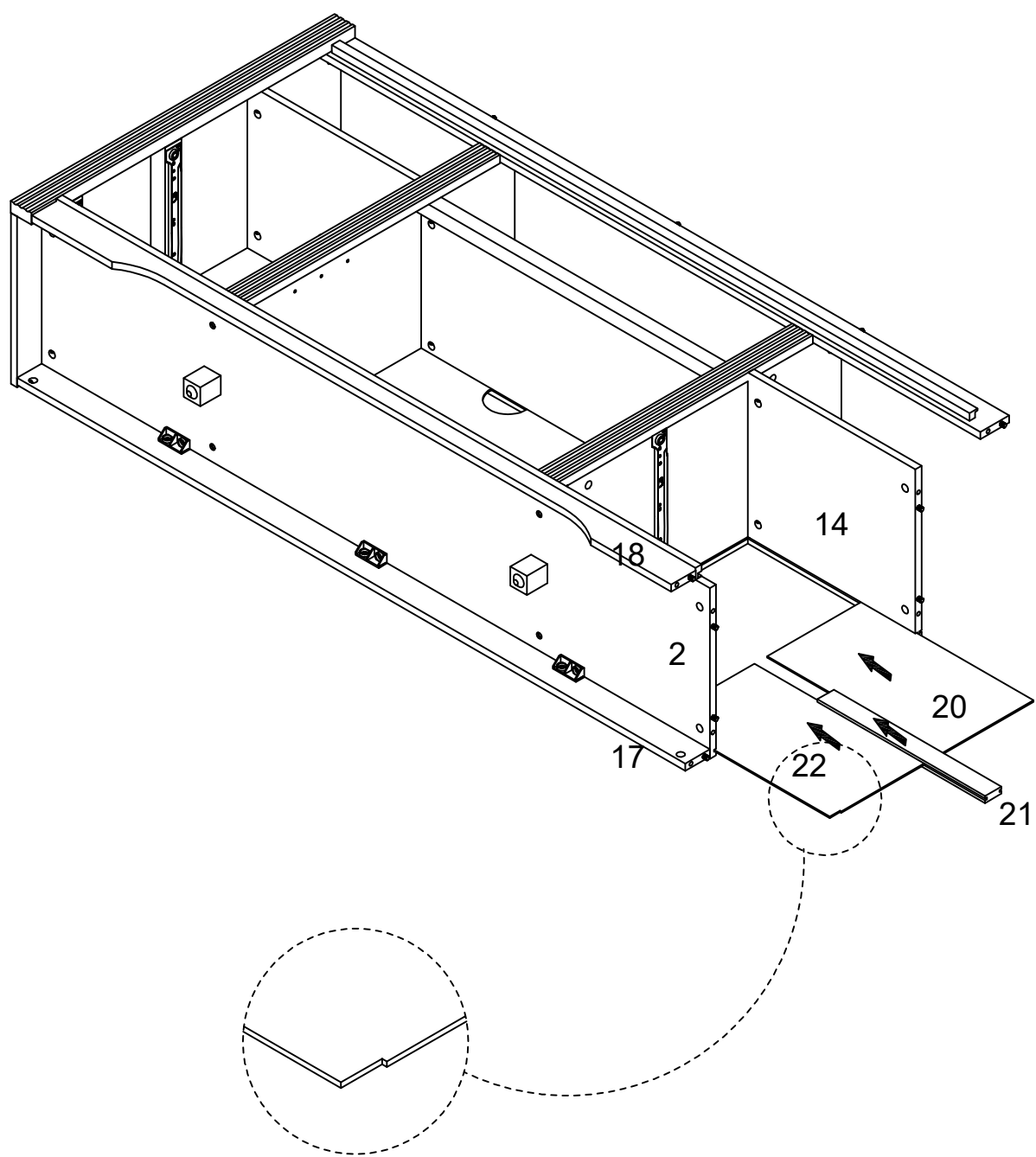
## Step 20



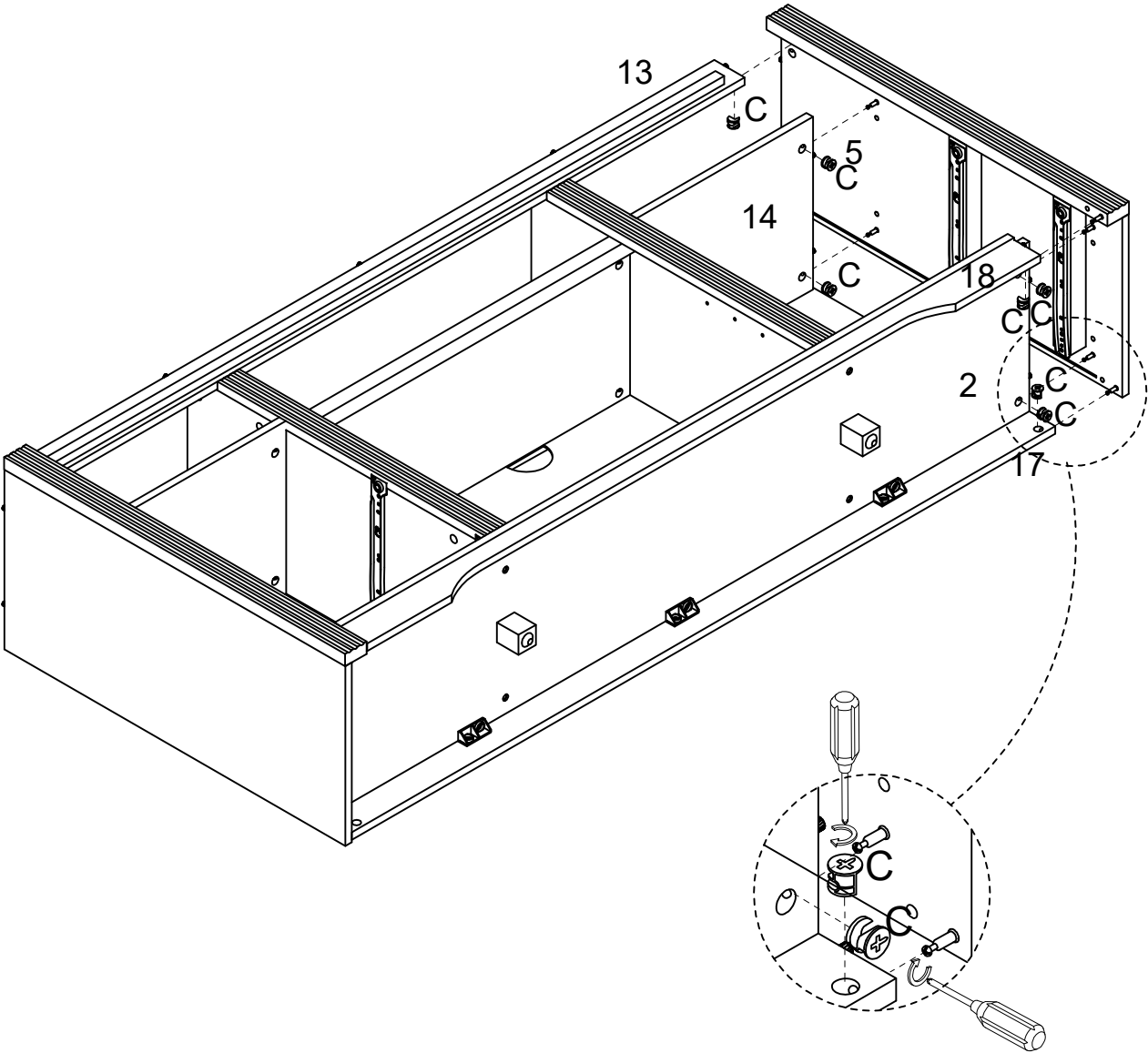
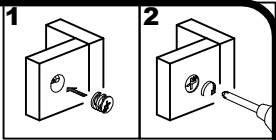
C

X1




## Step 21

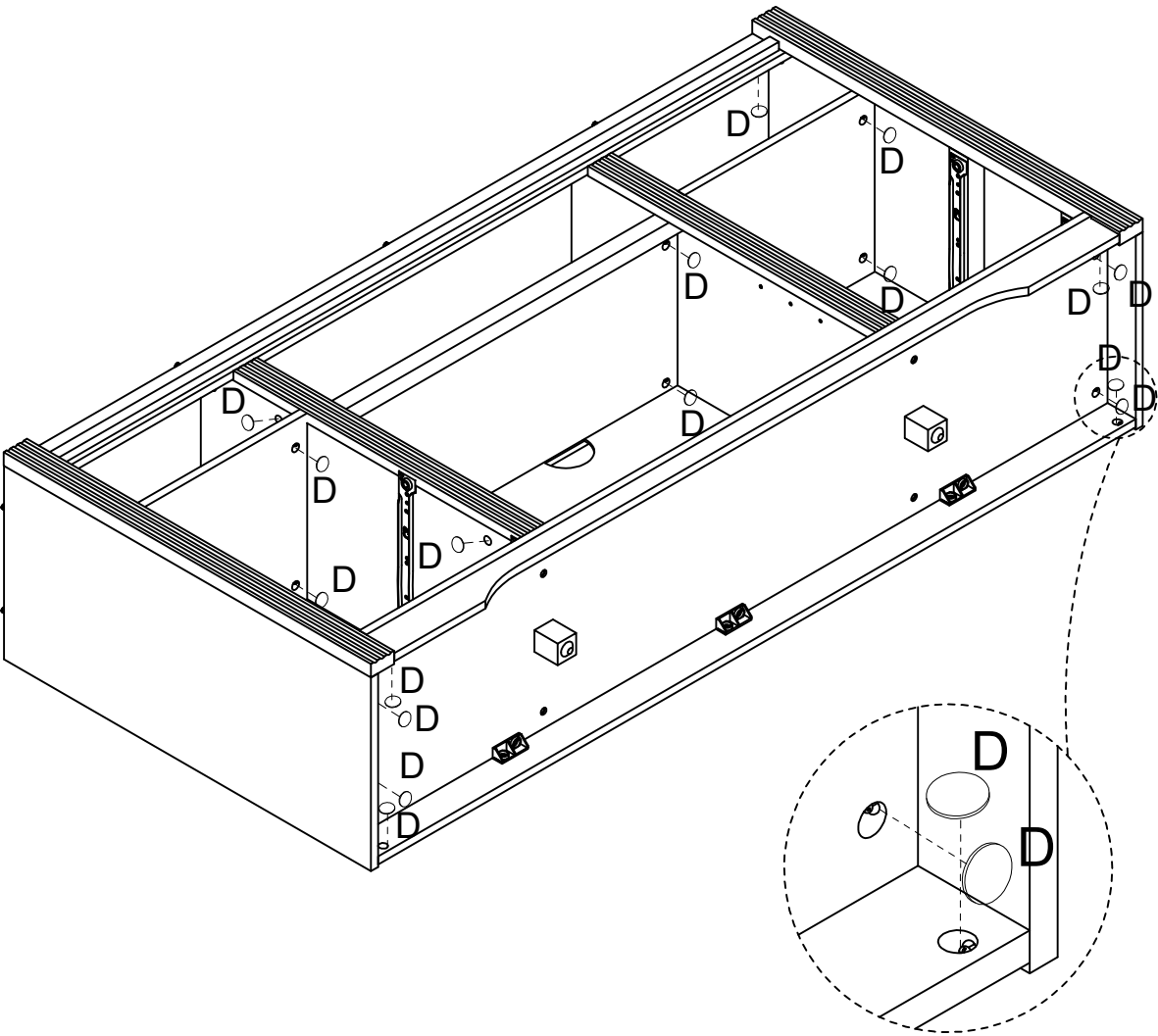



# Step 22



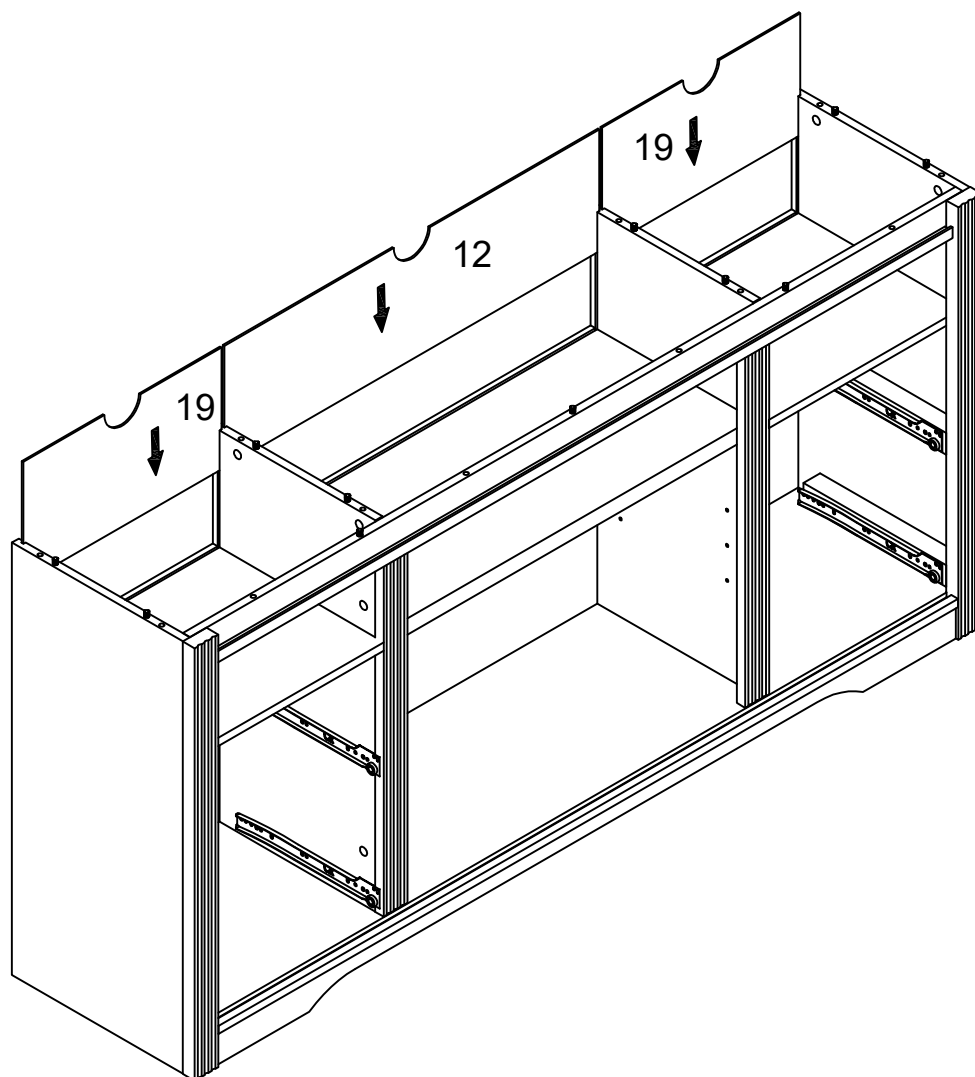
C

X7

# Step 23

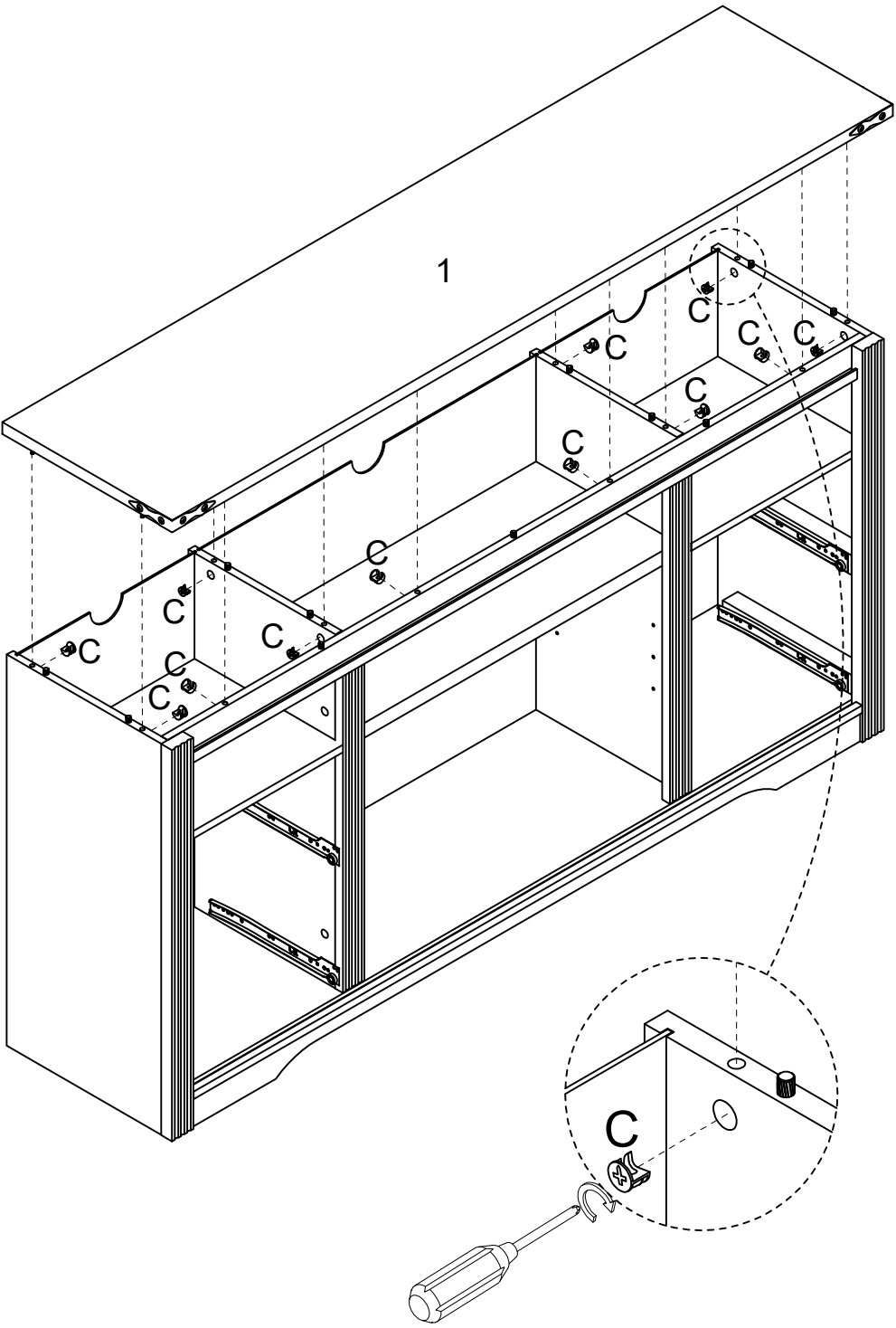
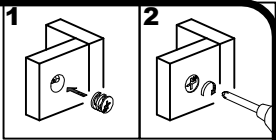



D

X30

## Step 24

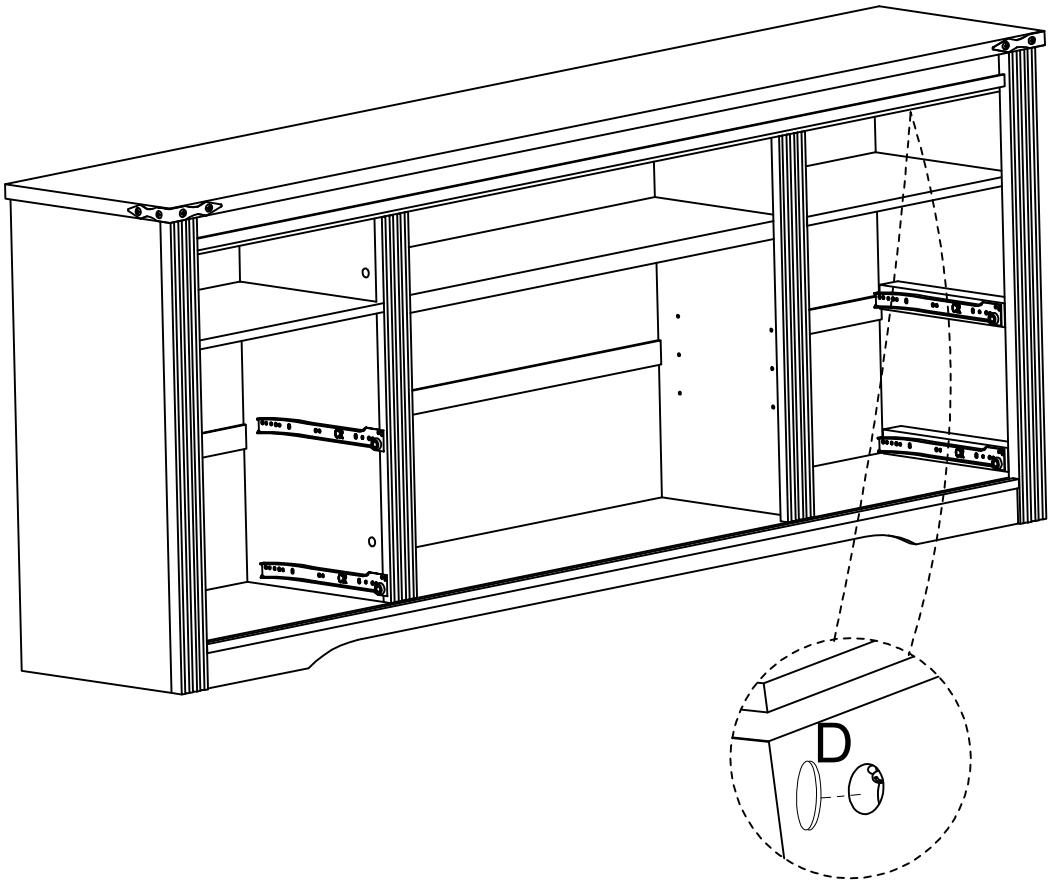


# Step 25



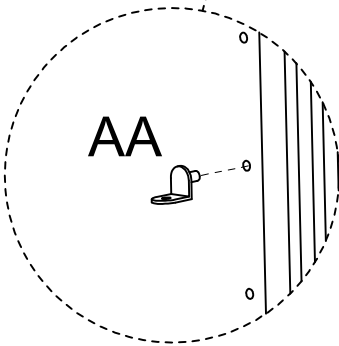
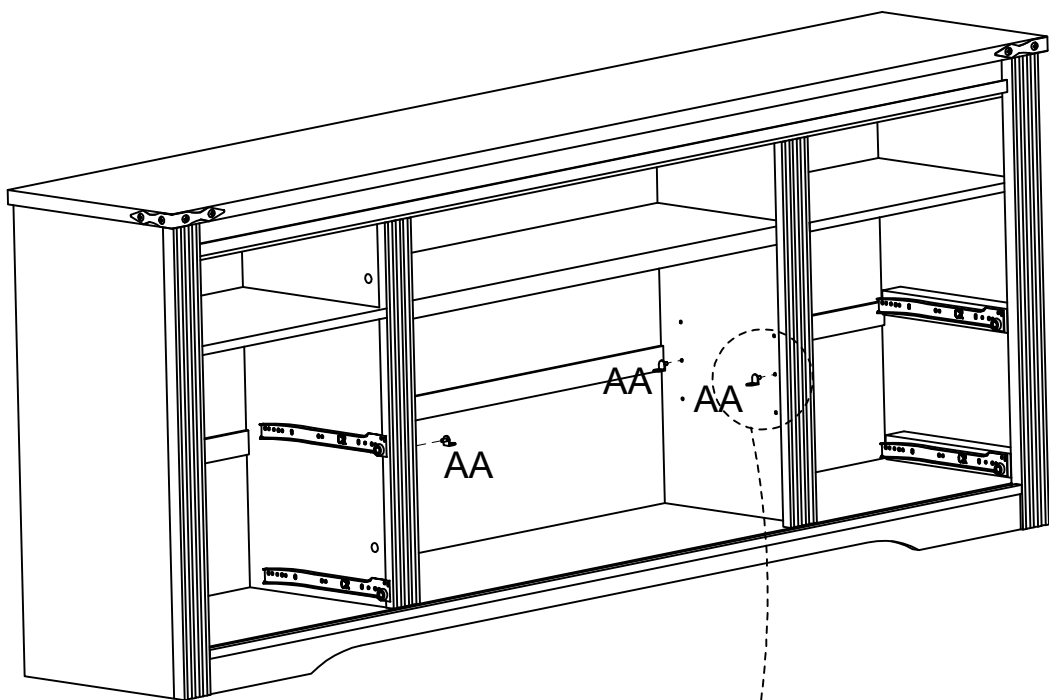
C

X12


# Step 26



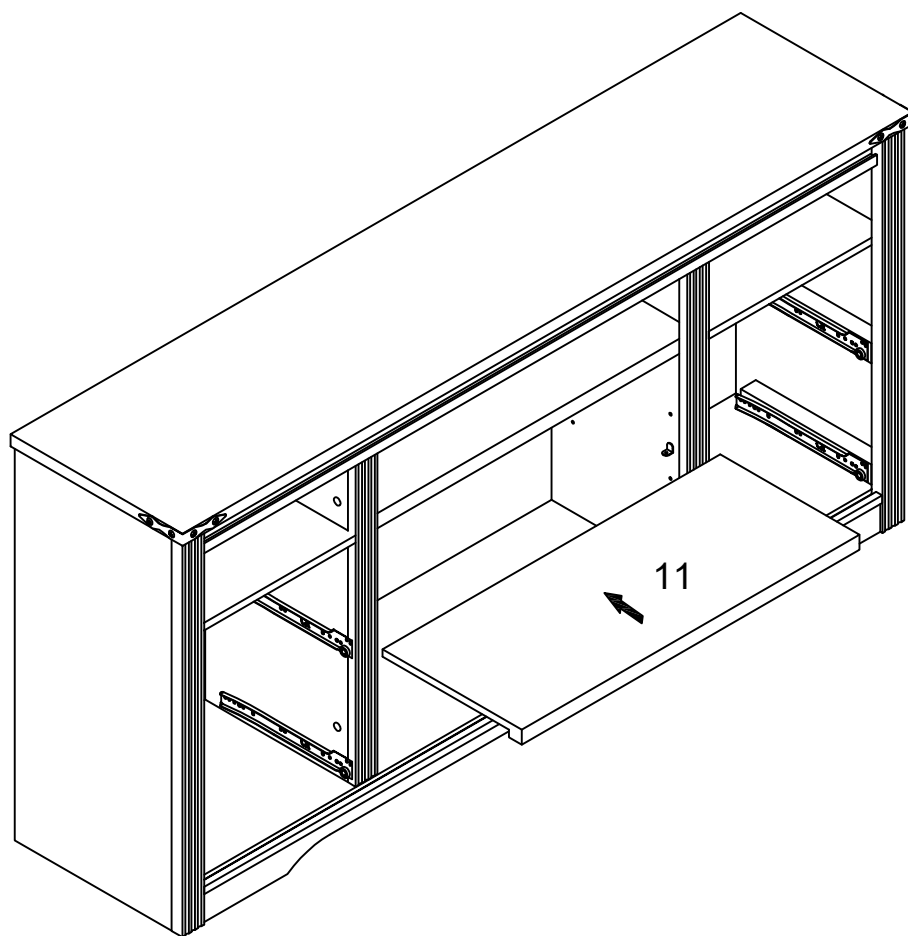
D
O
X12

# Step 27



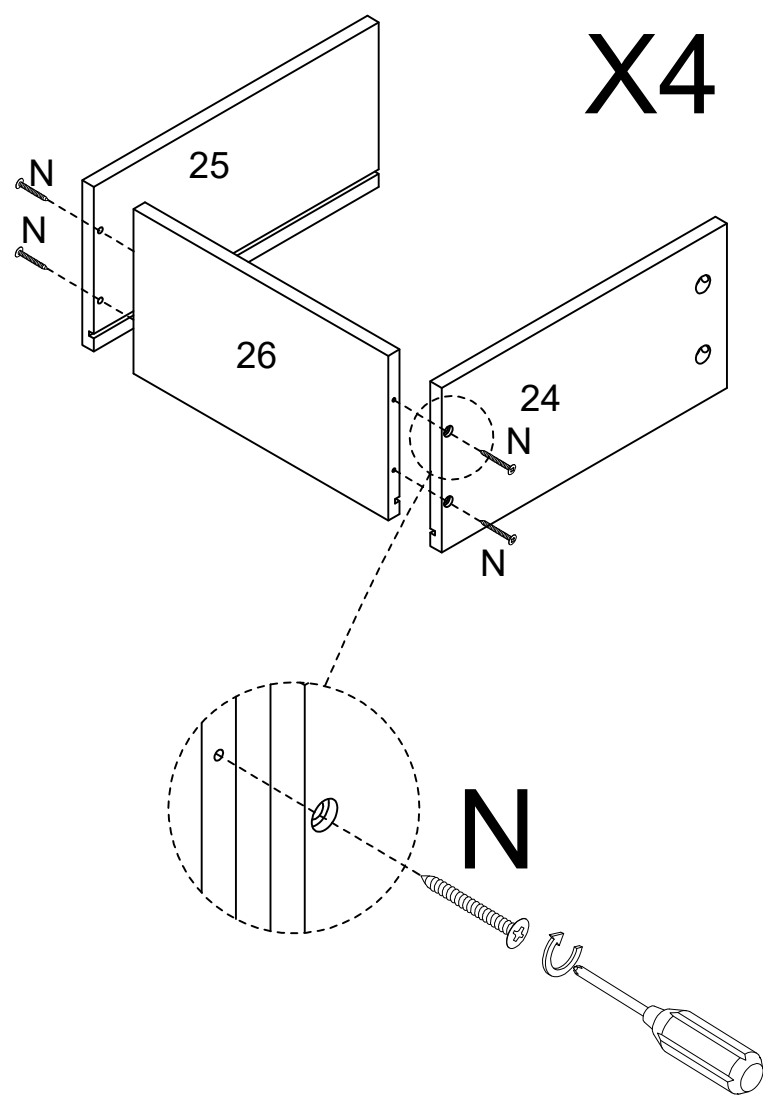
AA

X4


## Step 28



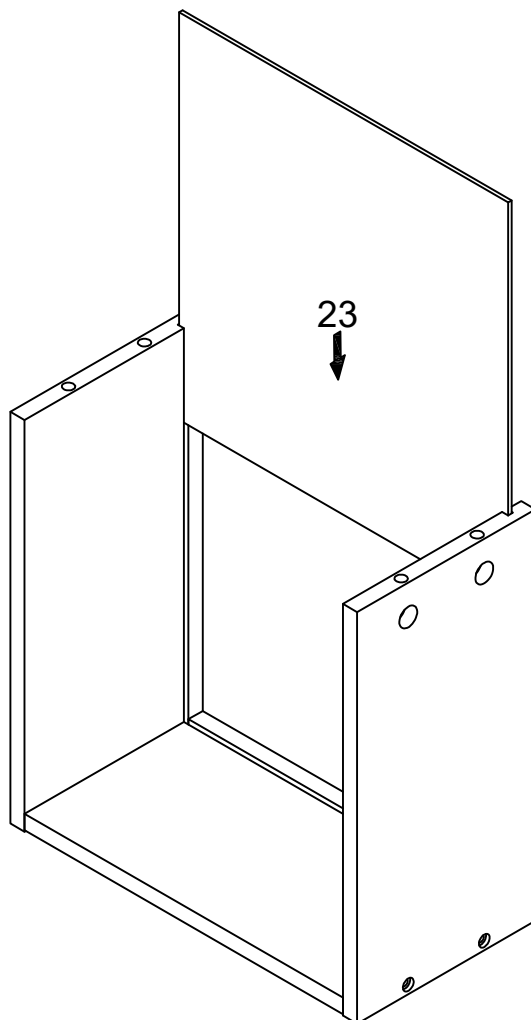


Step 29



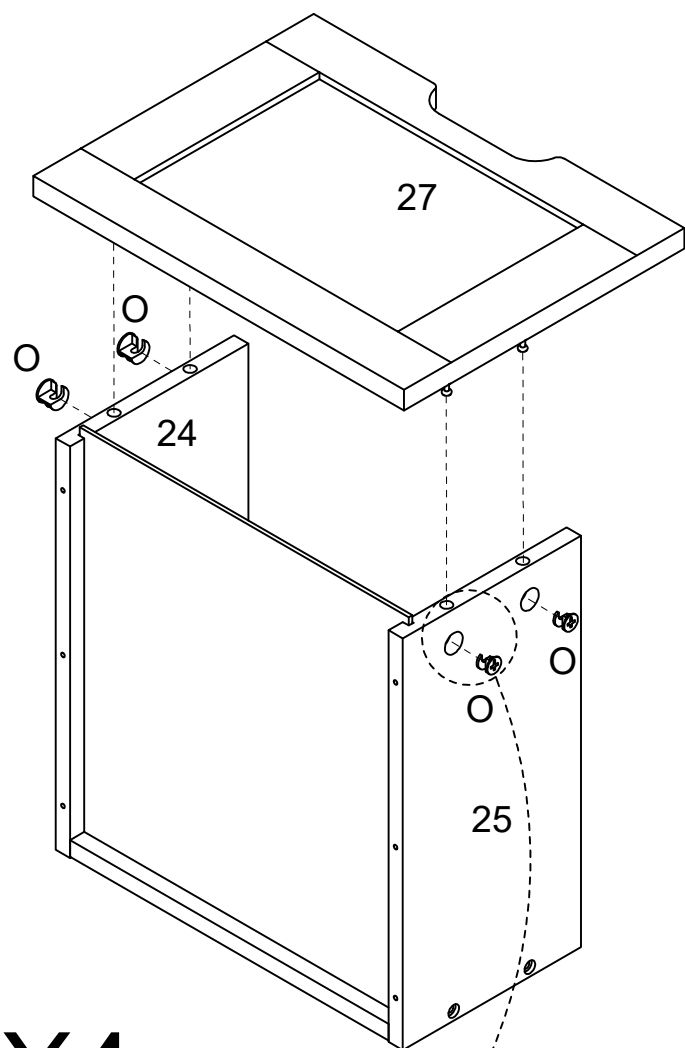
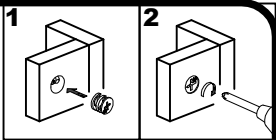
N

X16

## Step 30

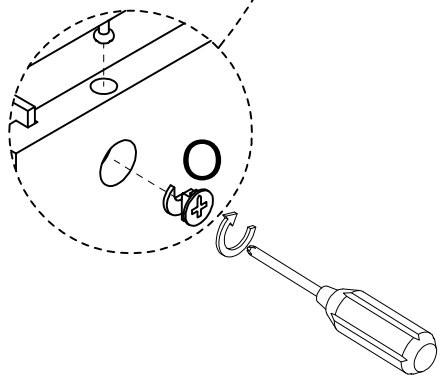


**X4**

# Step 31



X4

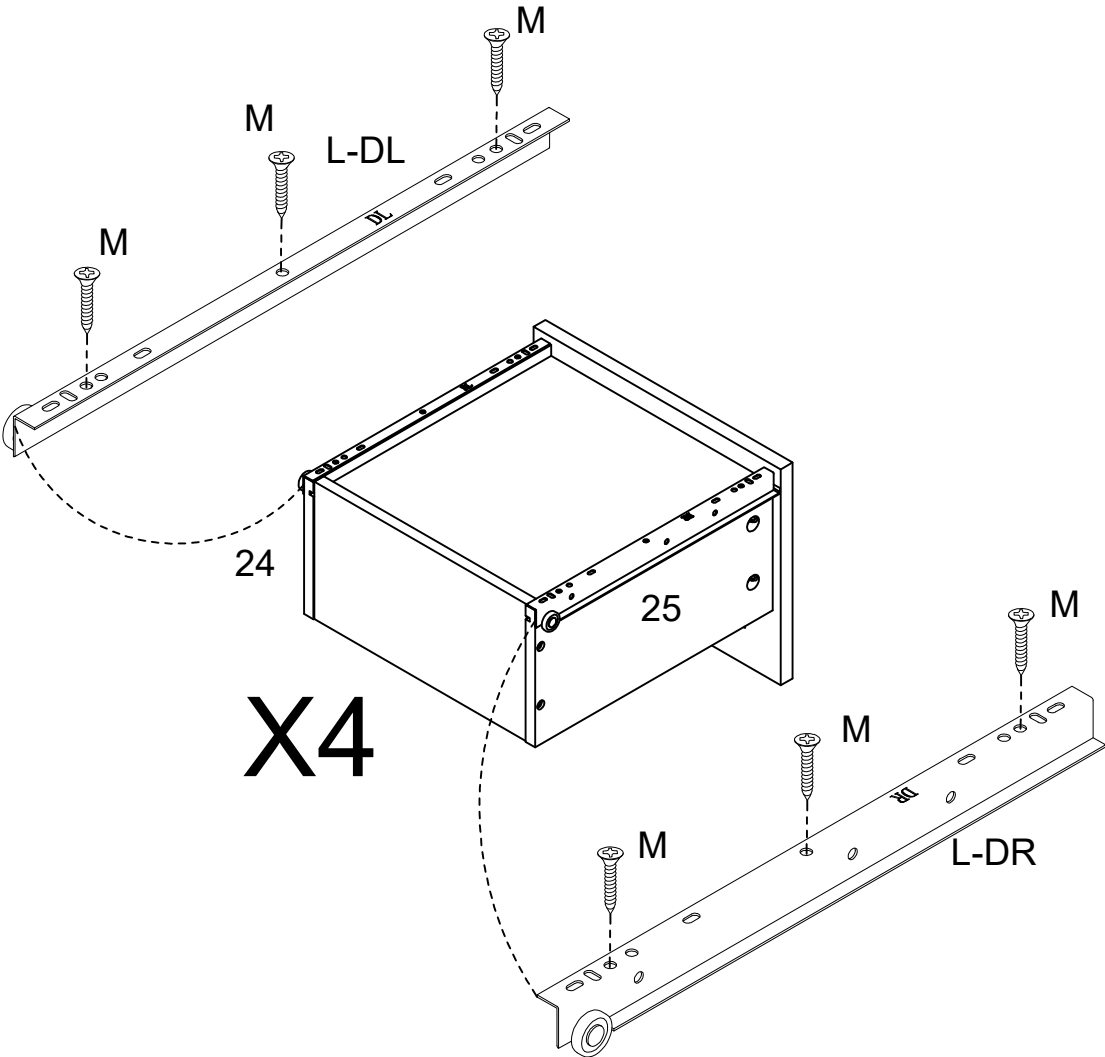


O
X16

# Step 32



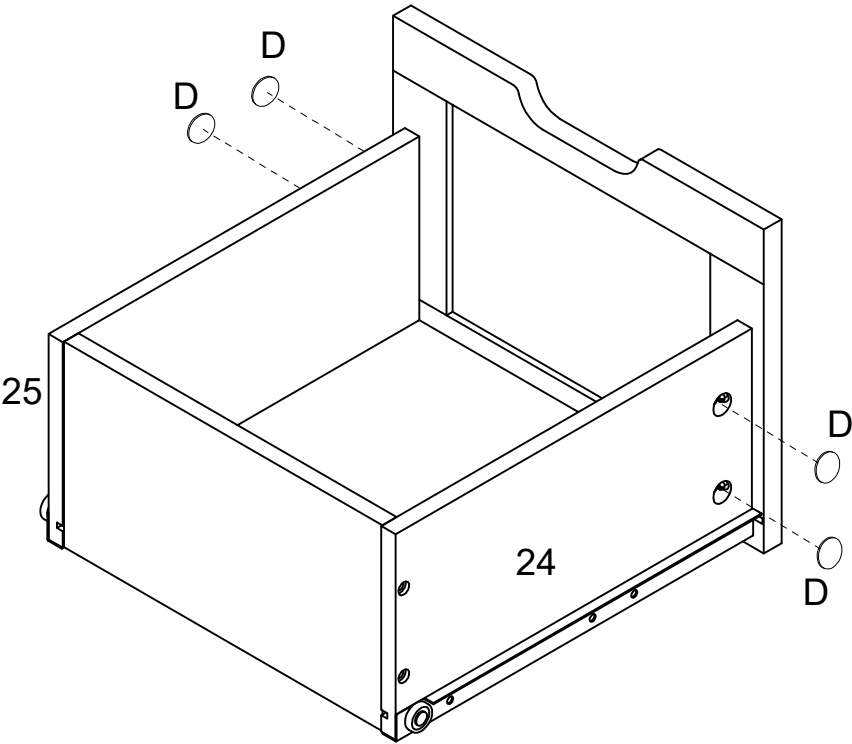
NOTE:  
Refer to the images to identify L-DL (left) and L-DR (right).  
Attach L-DL to #24 panel and L-DR to #25 panel. [M] screws  
must go in the exact spots shown.




M	L
X24	X4

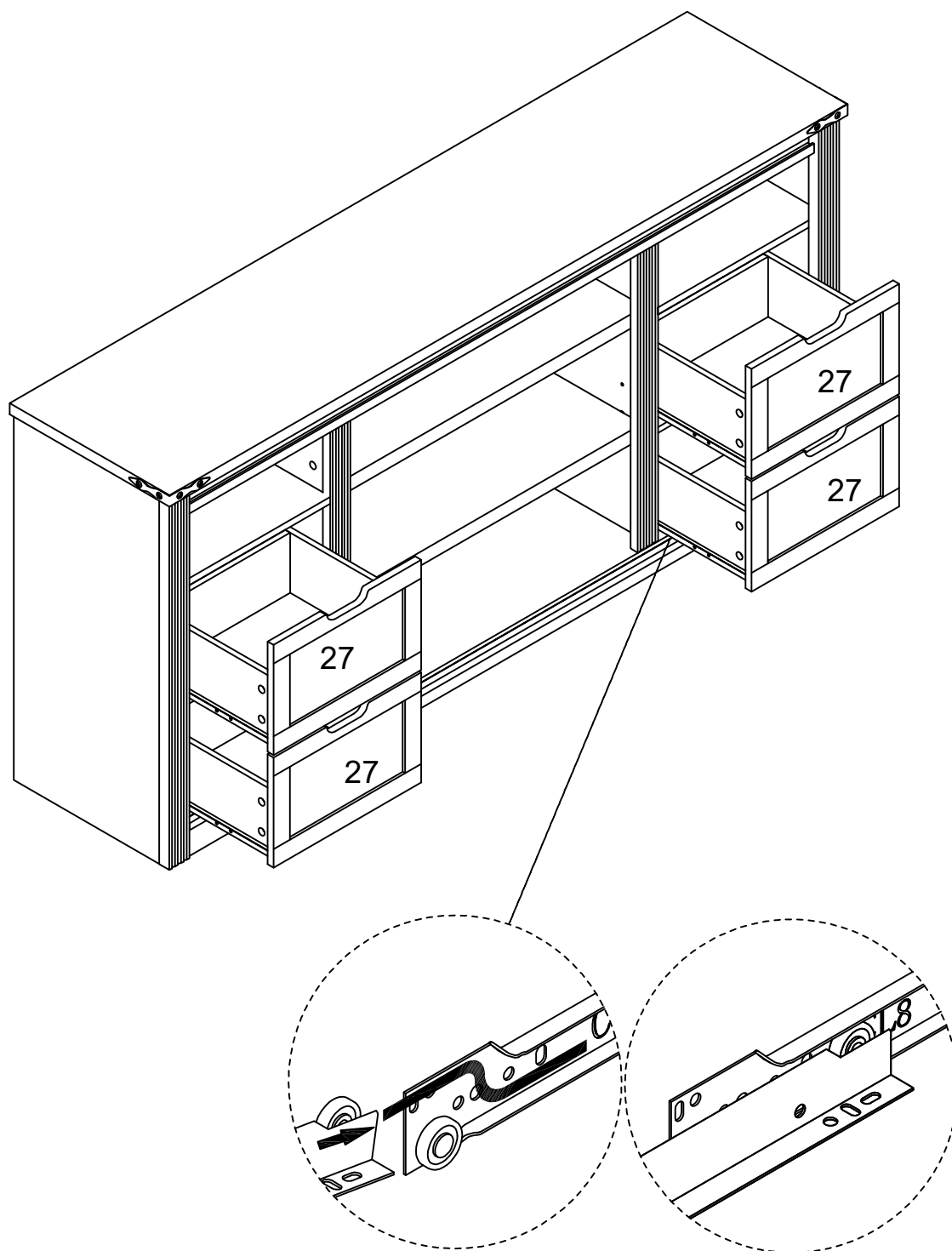
Step 33

X4

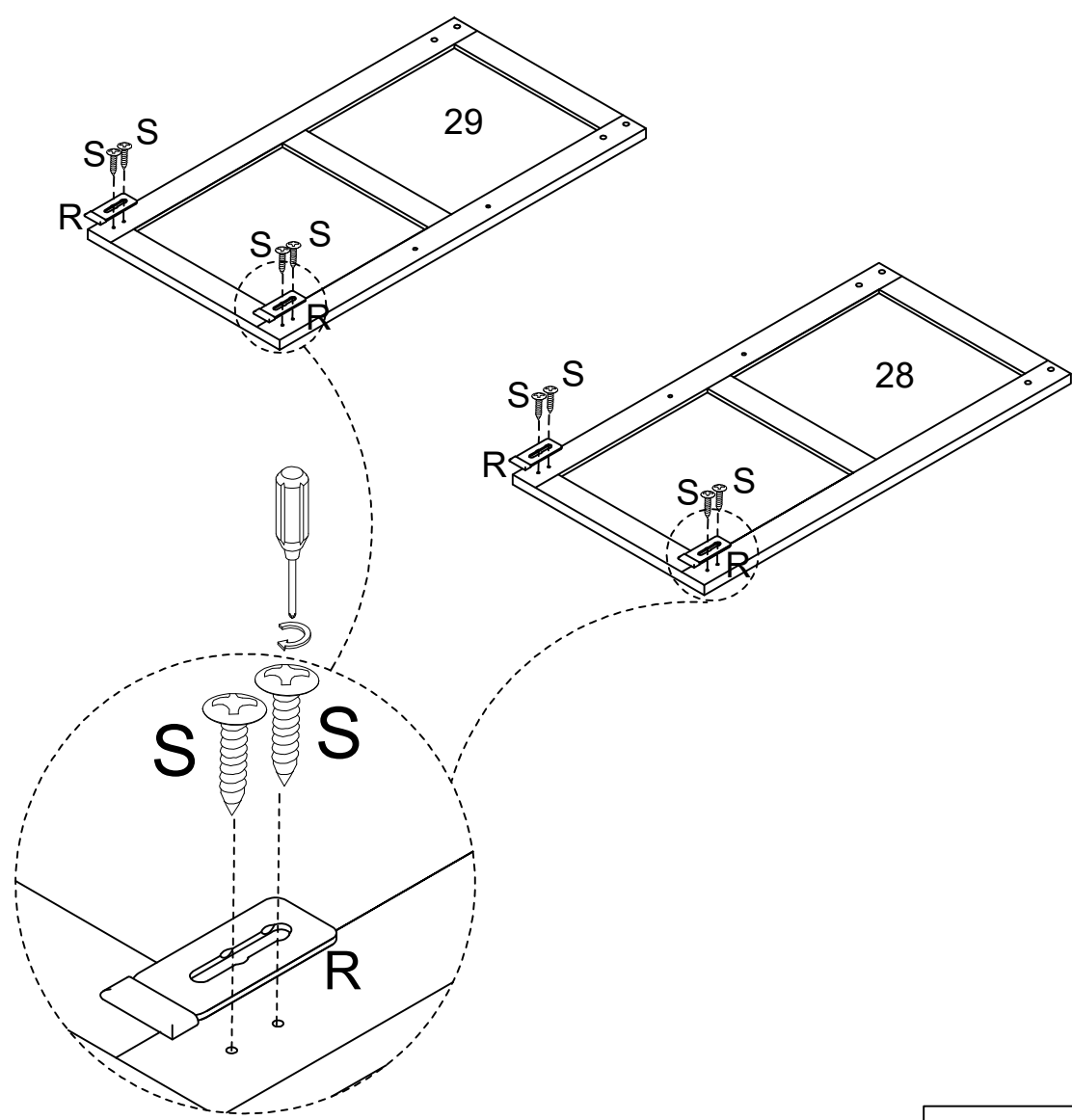




D

X16

## Step 34

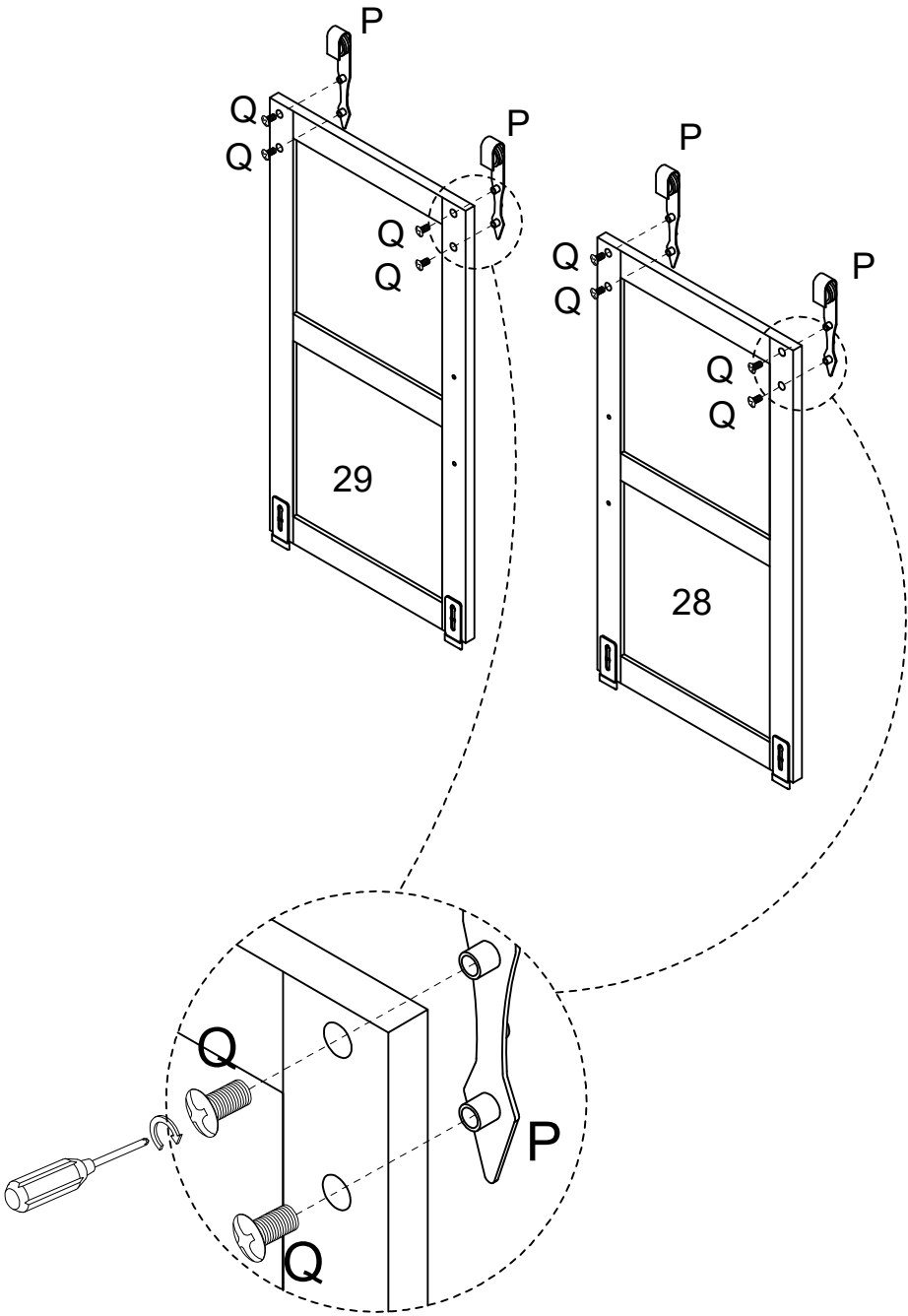




# Step 35



S	R
	
X8	X4

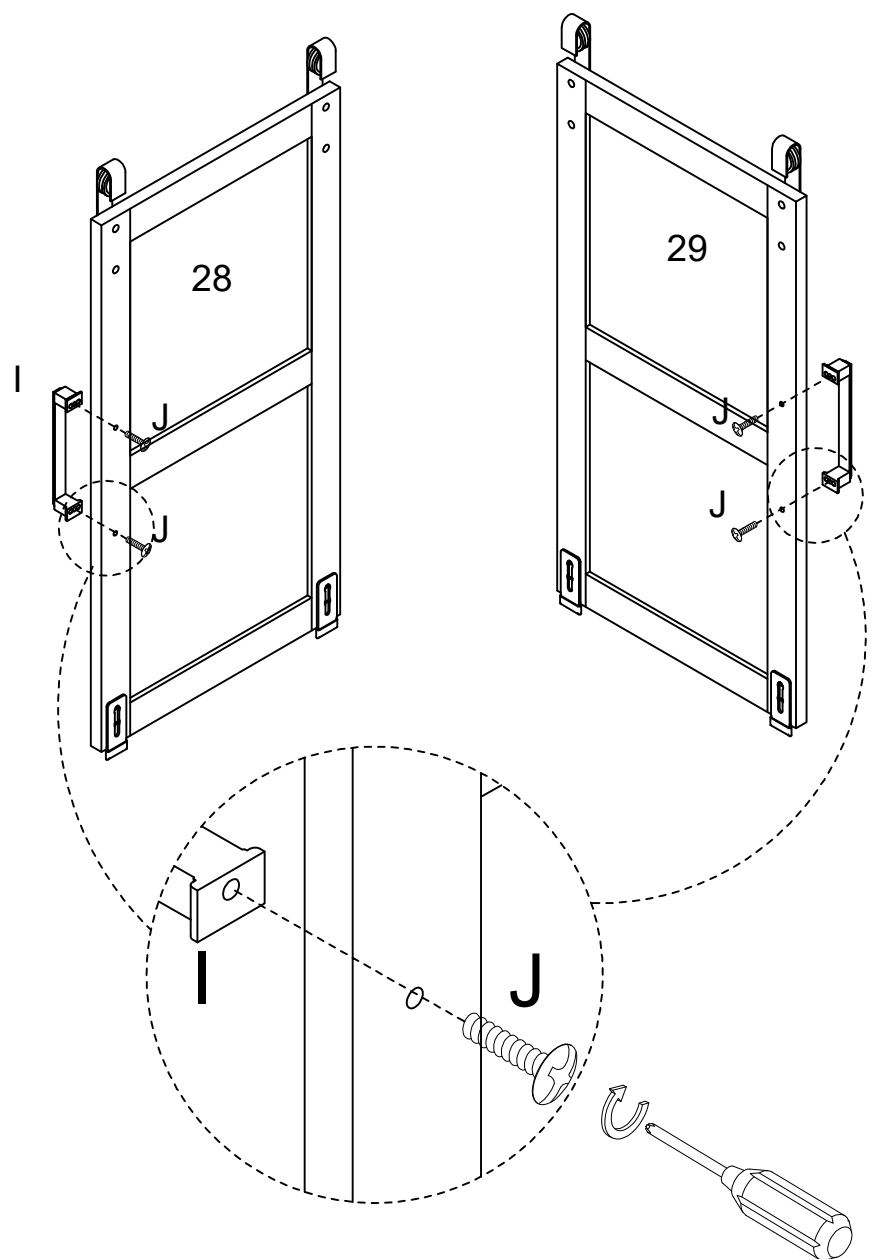
# Step 36





Q	P
	
X8	X4

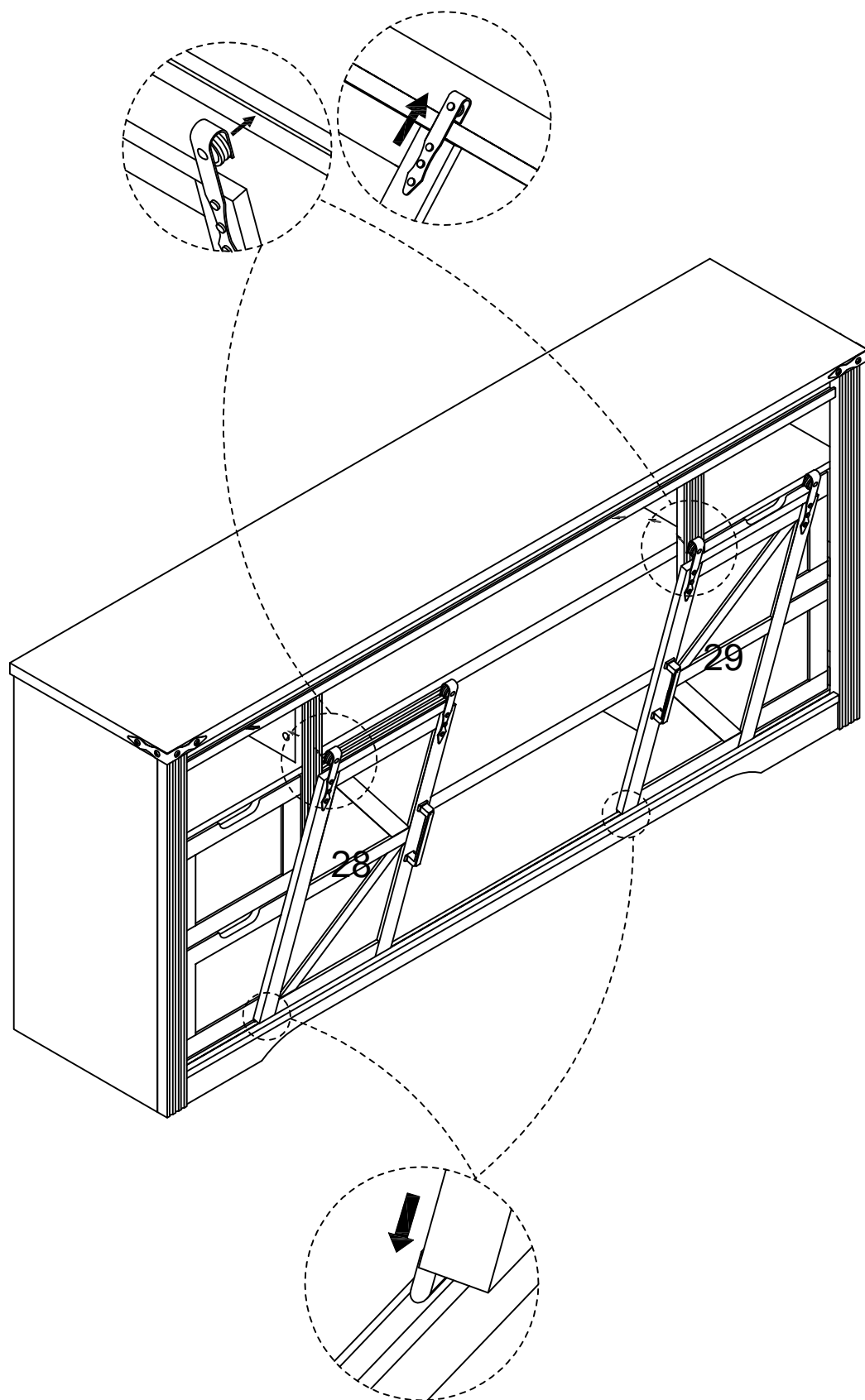


# Step 37

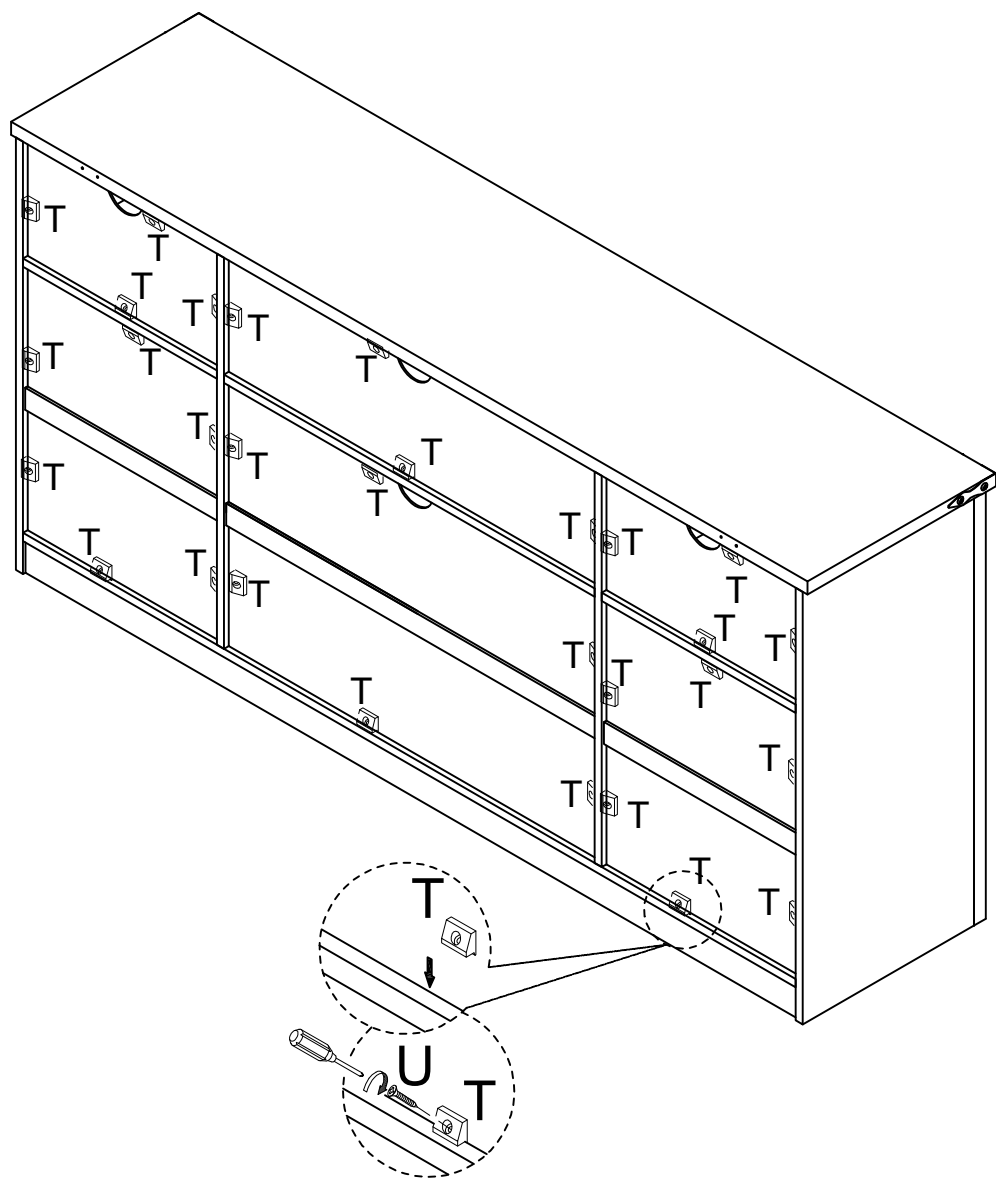




J	I
	
X4	X2

## Step 38

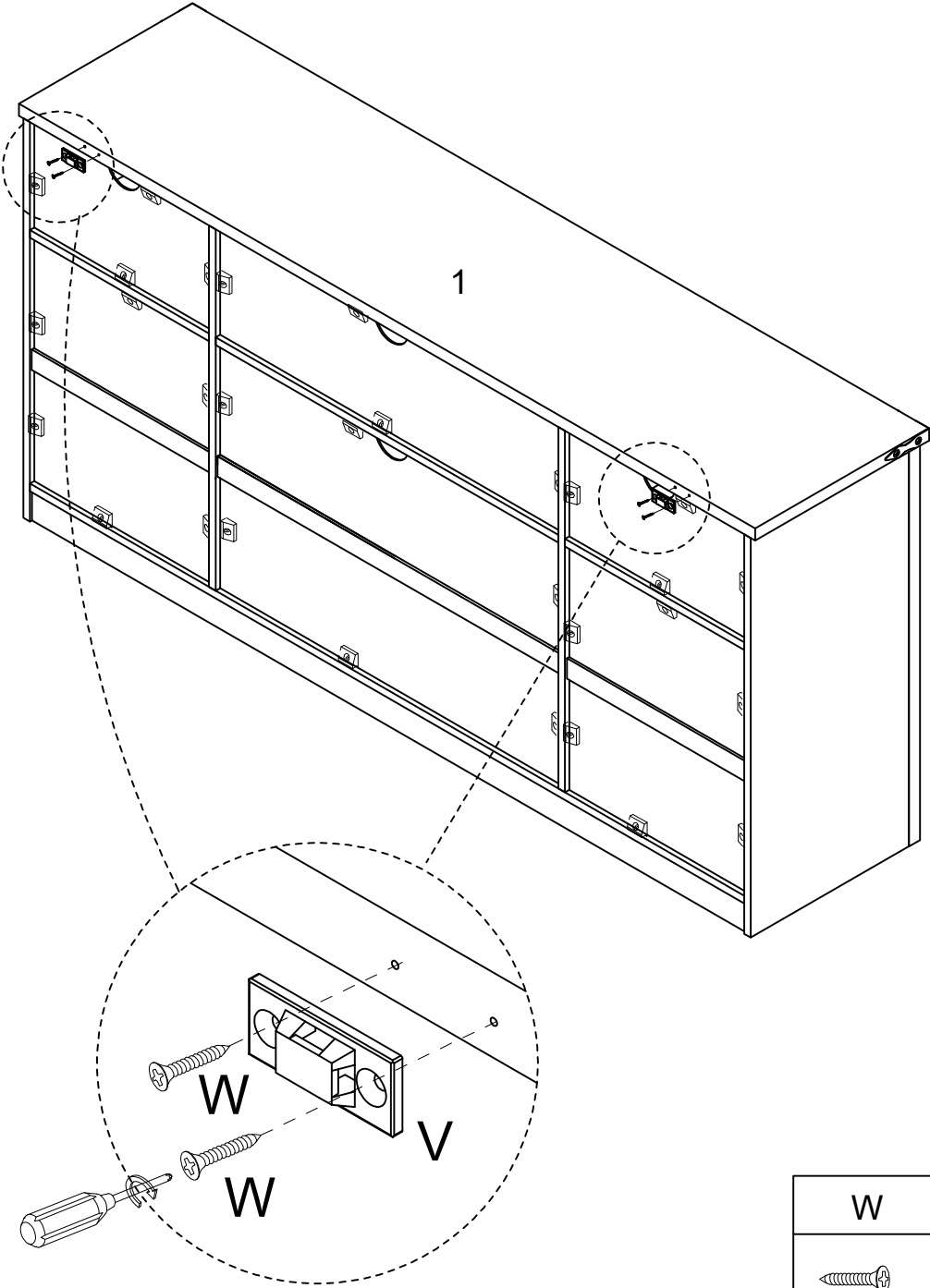




# Step 39



U	T
	
X30	X30

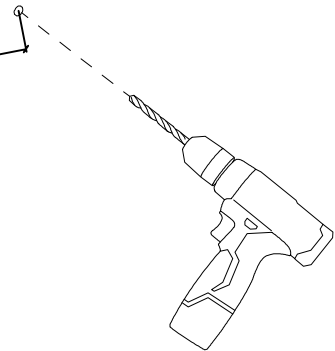
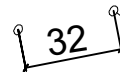
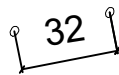
# Step 40



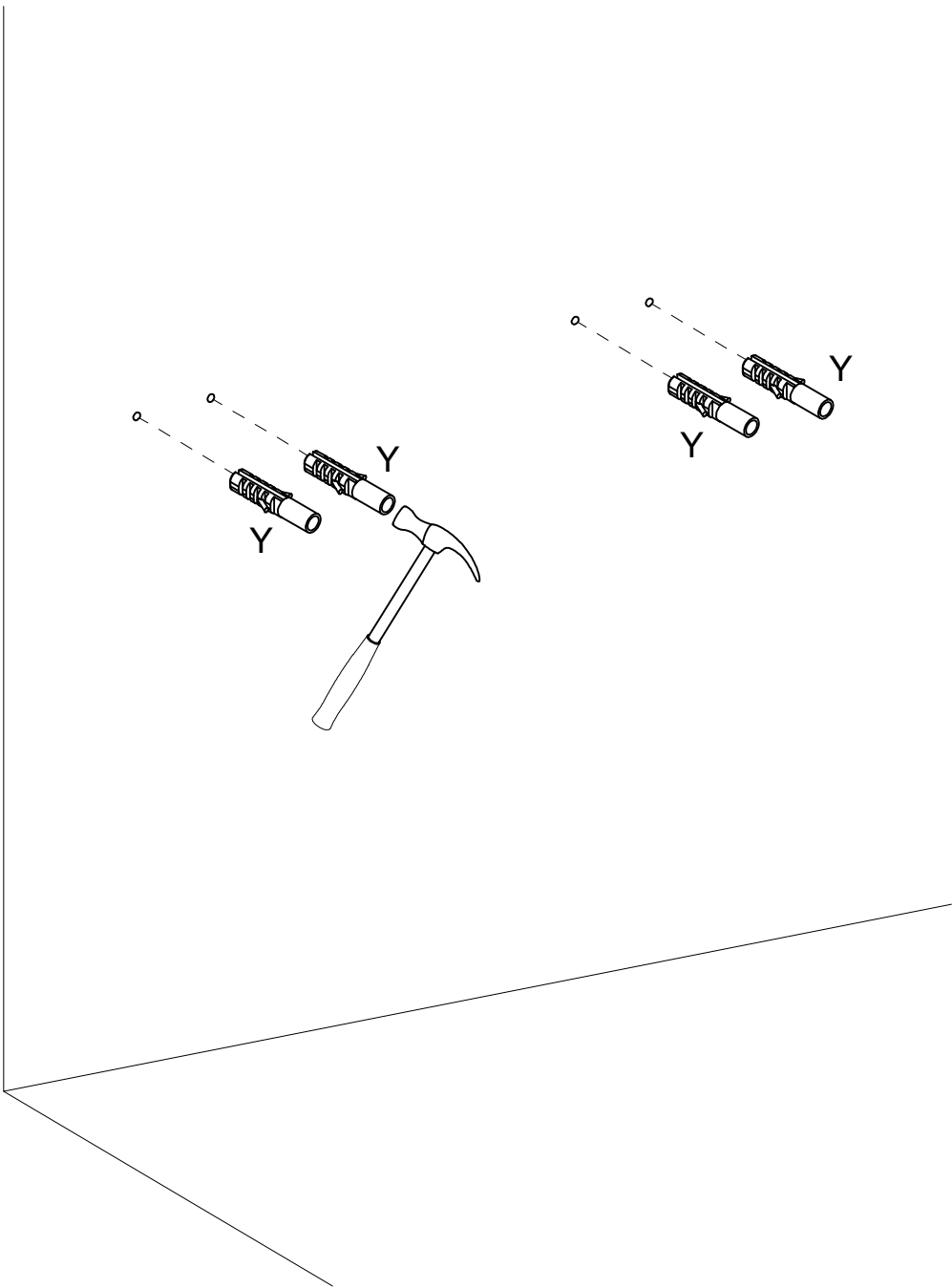
W	V
	
X4	X2


## Step 41

**Make Four holes 45MM deep**

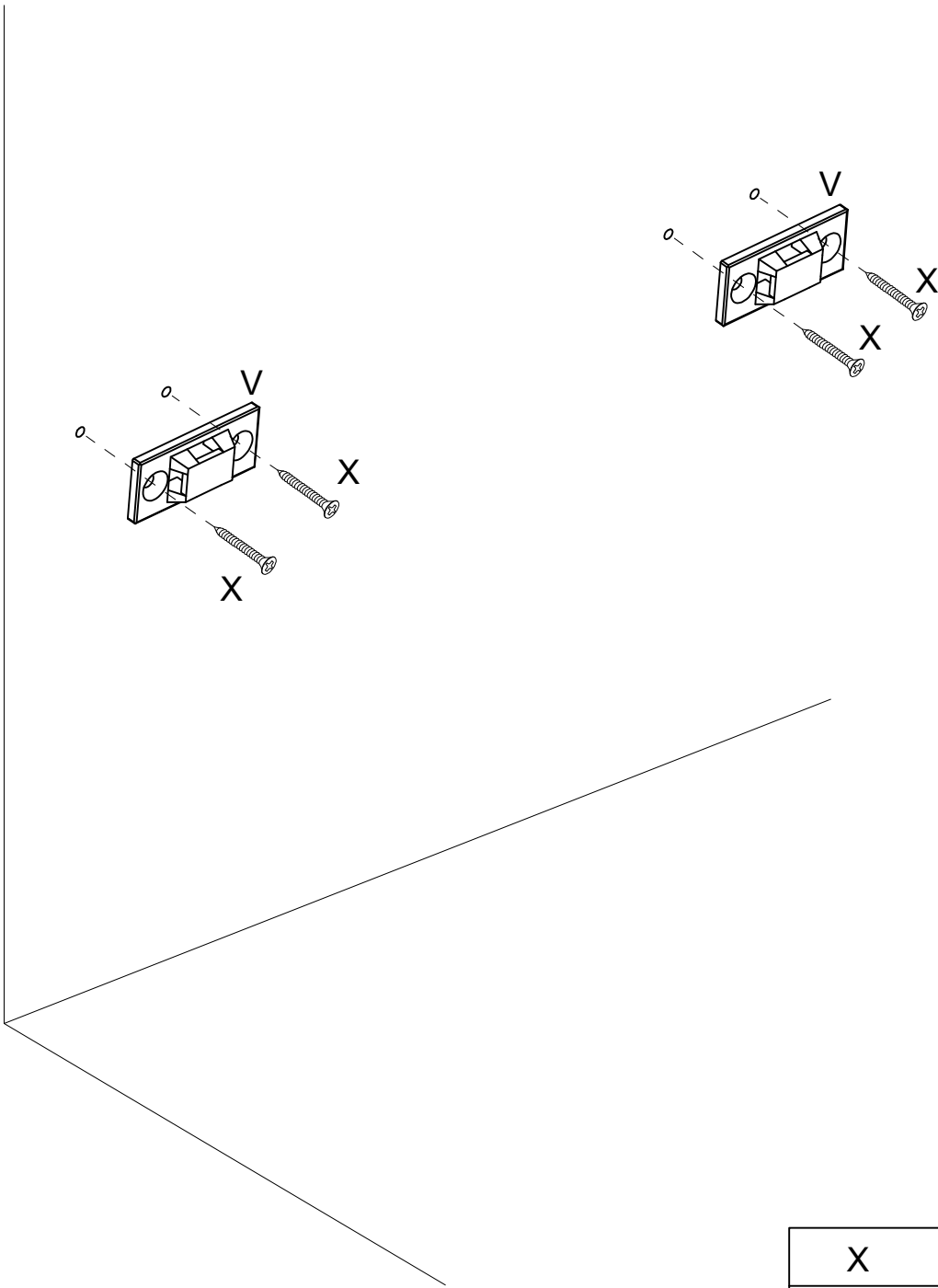




# Step 42



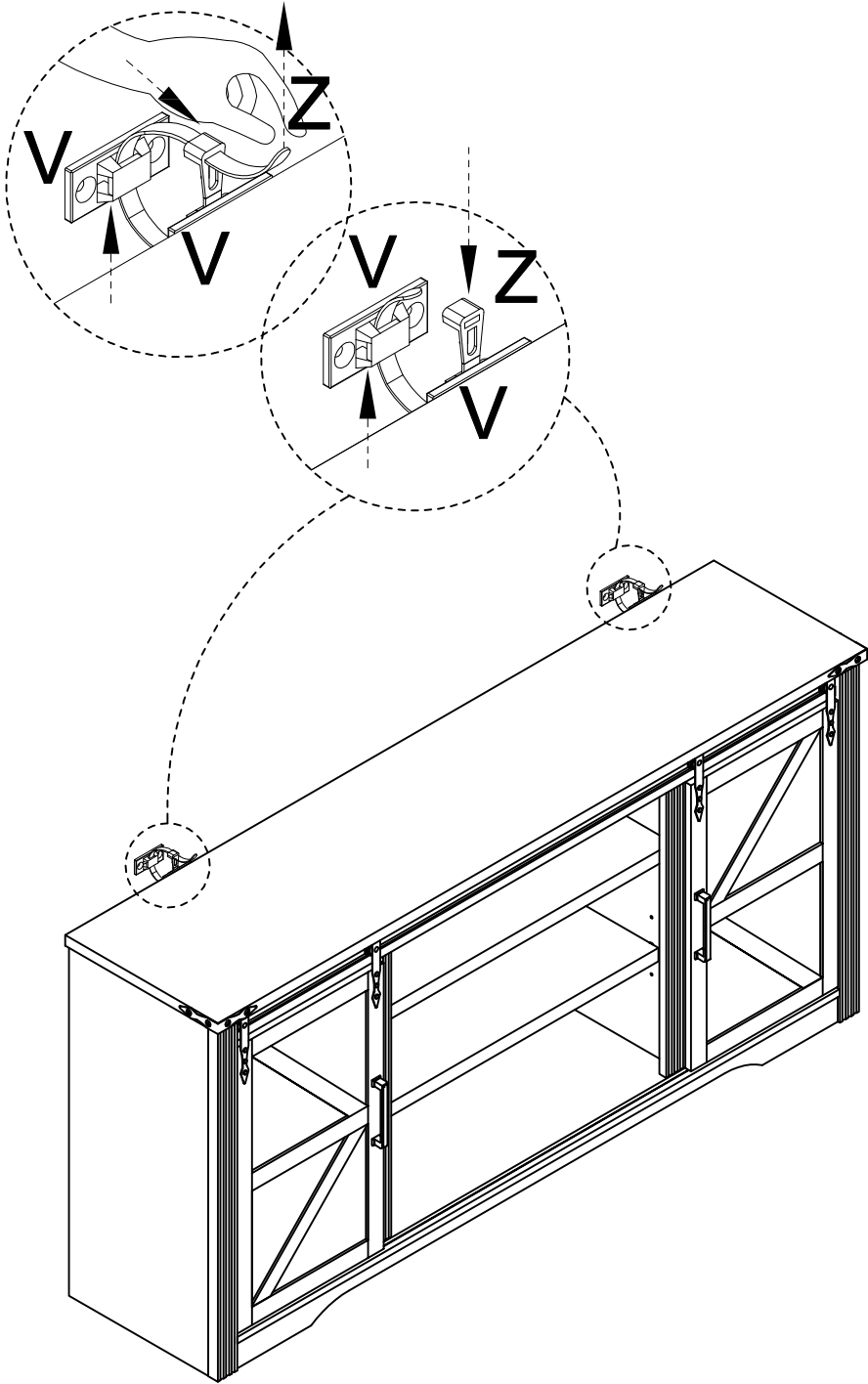
Y

X4


# Step 43



X	V
	
X4	X2

Step 44



Z

X2



## Step 45

