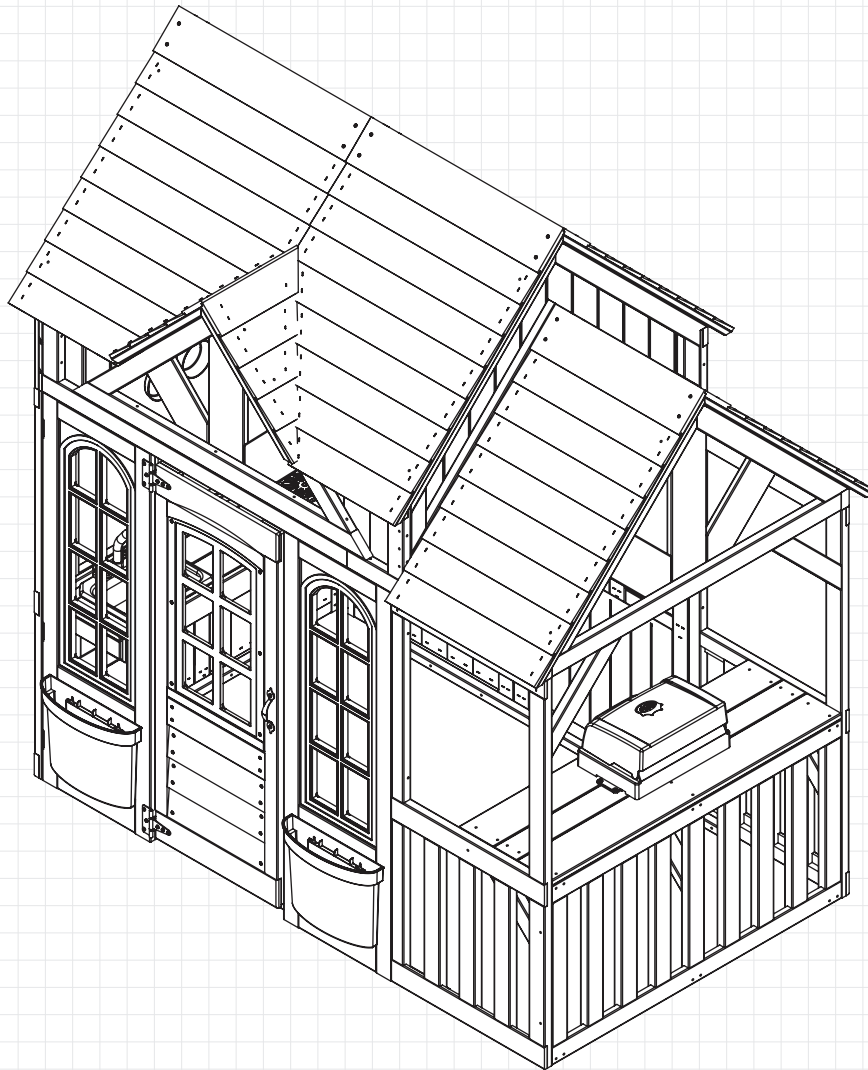


P280220

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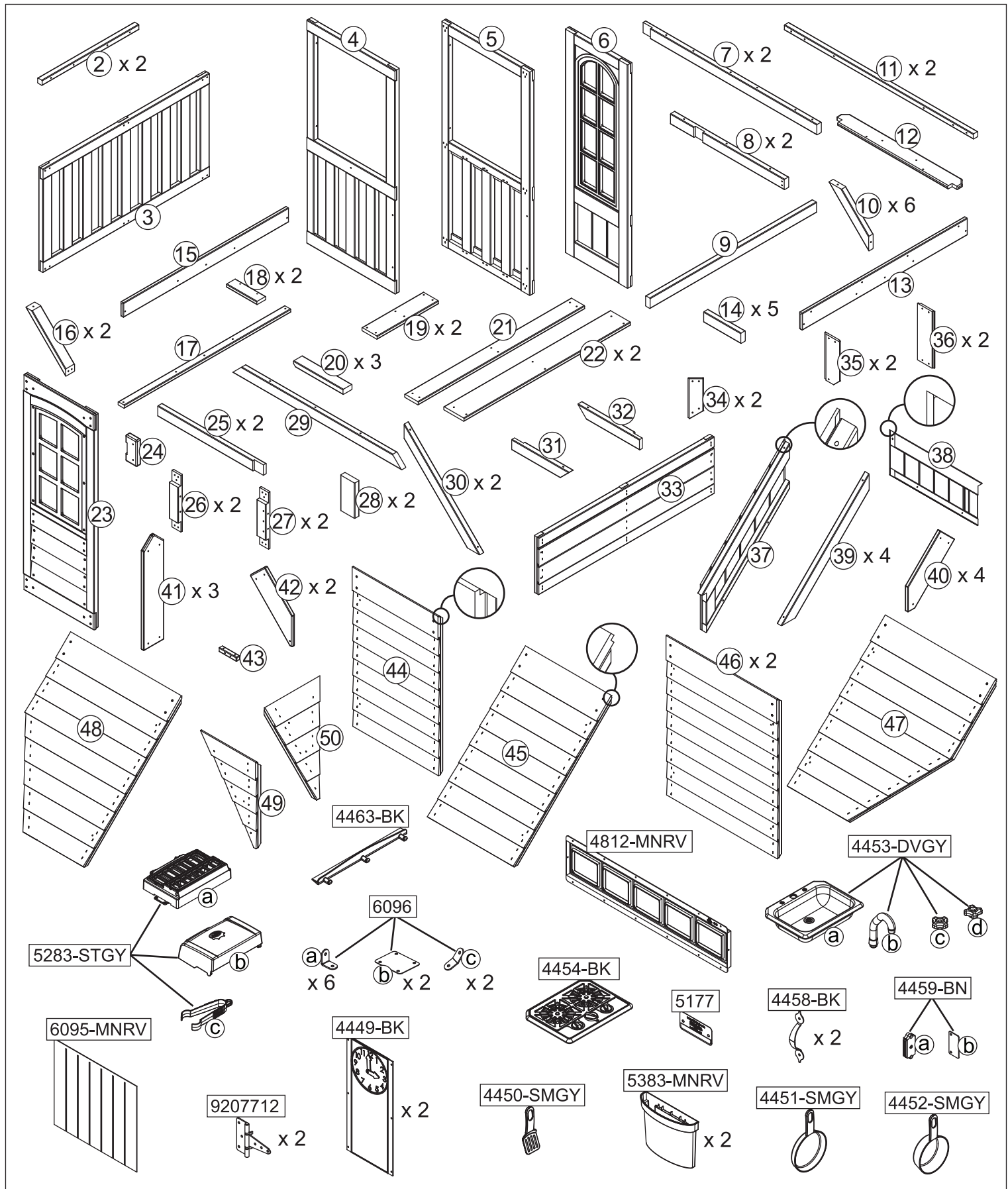
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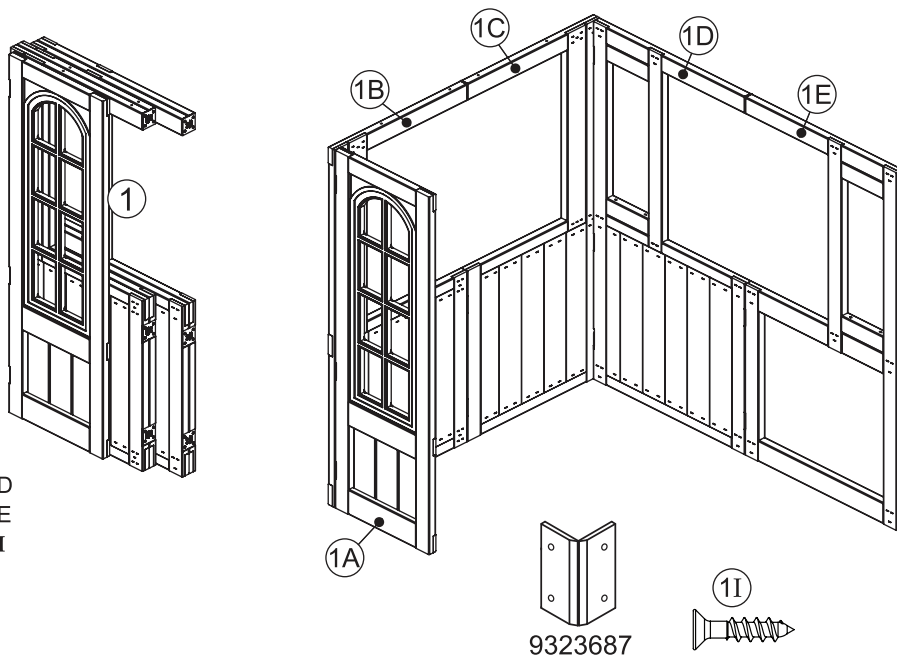
If you need to order parts,
please order below part#

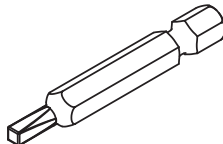
Si necesita pedir piezas,
utilice el número de pieza
indicado a continuación
para realizar el pedido

Si vous avez besoin de
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veuillez utiliser le numéro
de référence ci-dessous.

P-P280220-1A
P-P280220-1B
P-P280220-1C

P-P280220-1D
P-P280220-1E
P-P280220-1I
9323687



A		x 46	E		x 32	I		x 8	x 1	
										
20 mm			62 mm							
B		x 8	F		x 27	J		x 10		
										
32 mm			75 mm			9 mm				
C		x 34	G		x 80	K		x 4		
										
38 mm			16 mm			13 mm				
D		x 82	H		x 41	L		x 4		
										
44 mm			28 mm							

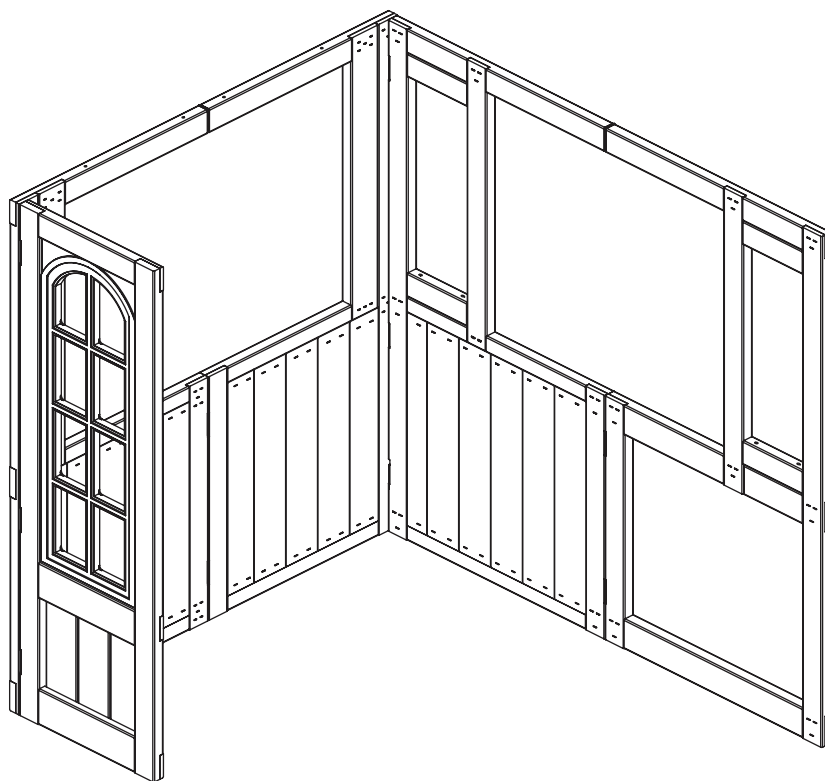
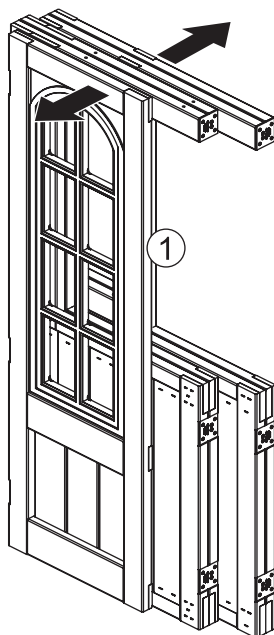
Parts and Hardware
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Teile und Befestigungsmaterial
Parti e componenti meccanici

All hardware dimensions are approximate.
Toutes les dimensions du matériel
sont approximatives.
Todas las dimensiones de las herramientas
son aproximaciones.

1



1 x ①



Open frame all the way so all corners are at 90 degrees.

Ouvrez le cadre jusqu'au bout pour que tous les coins soient à 90 degrés.

Abra el marco por completo de modo que las esquinas queden a 90 grados.

Öffnen Sie den Rahmen ganz, sodass alle Ecken 90°-Winkel bilden.

Aprire interamente il telaio in modo tale che tutti gli angoli siano a 90 gradi.



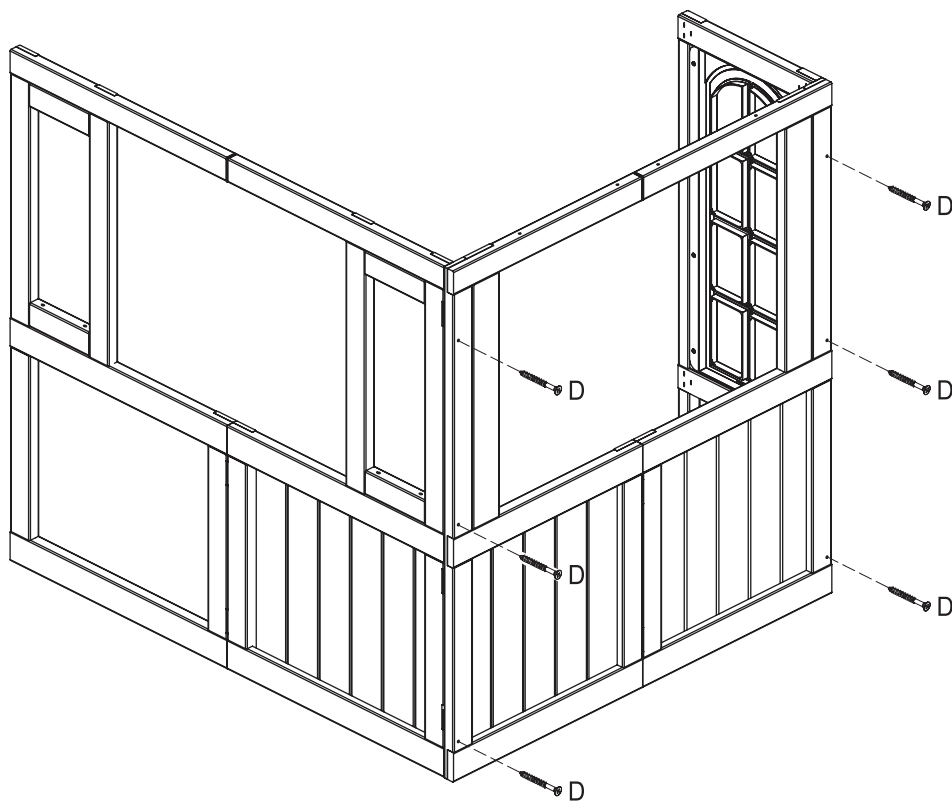
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2

6 x D

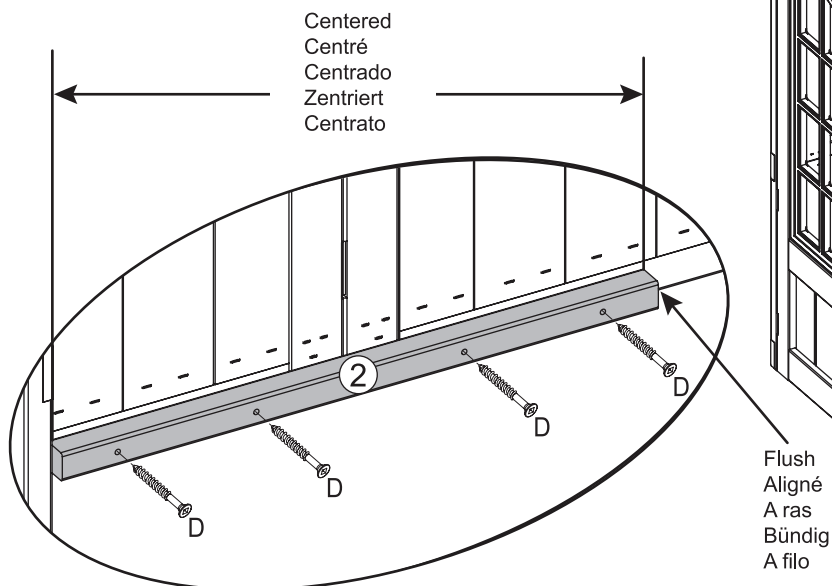


3

1 x 2

4 x D

Important! Inside View
Important ! Vue intérieure
¡Importante! Vista interior
Wichtig! Innenansicht
Importante! Vista dall'interno



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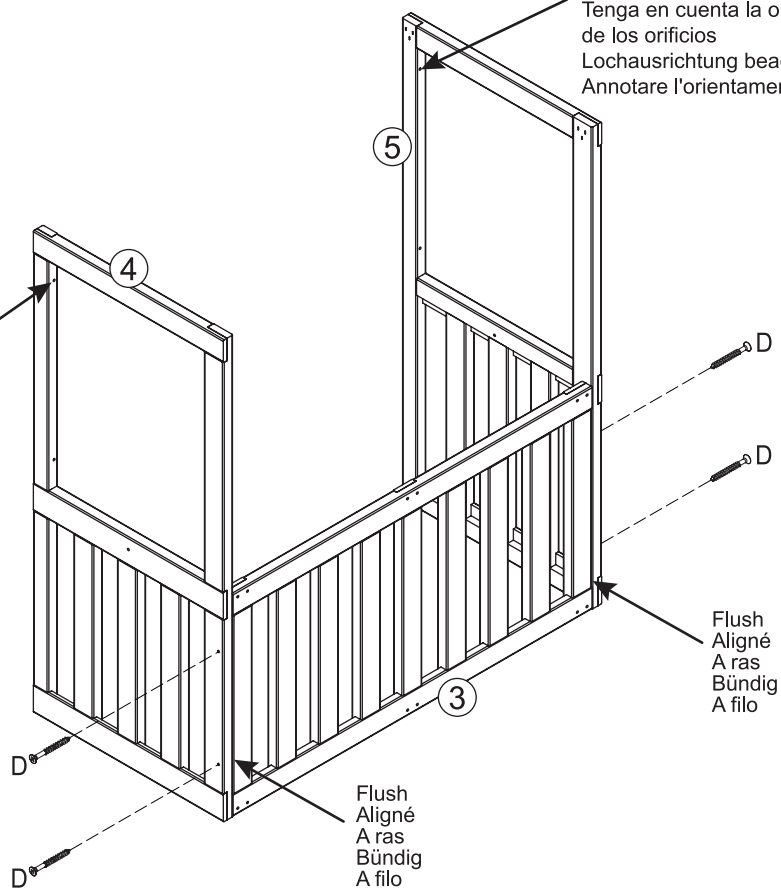
4



Note Hole Orientation
 Notez l'orientation des trous
 Tenga en cuenta la orientación
 de los orificios
 Lochausrichtung beachten
 Annotare l'orientamento del foro

1 x ③
 1 x ④
 1 x ⑤
 4 x D

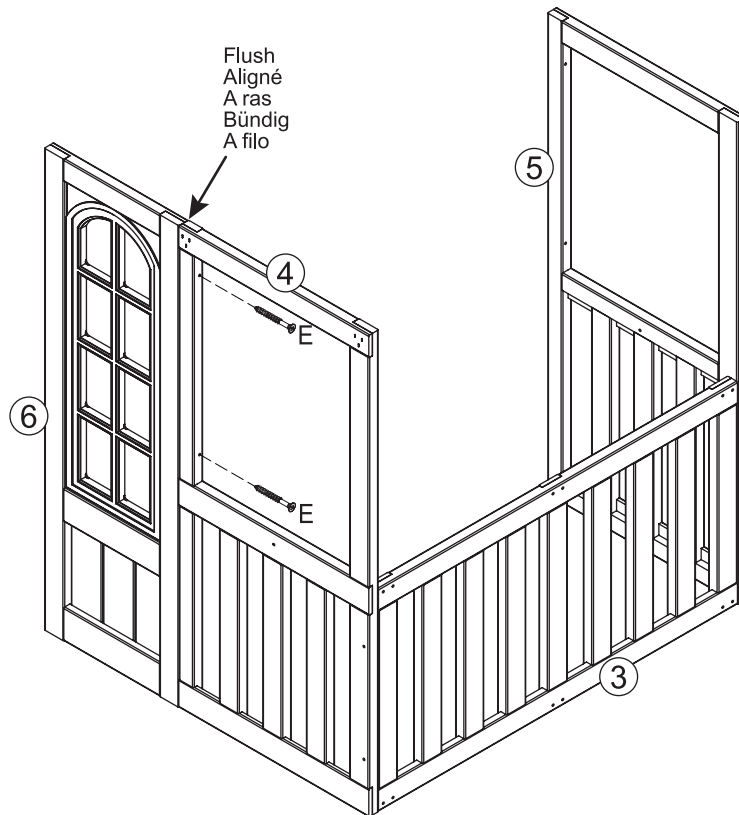
Note Hole Orientation
 Notez l'orientation des trous
 Tenga en cuenta la orientación
 de los orificios
 Lochausrichtung beachten
 Annotare l'orientamento del foro



5



1 x ⑥
 2 x E



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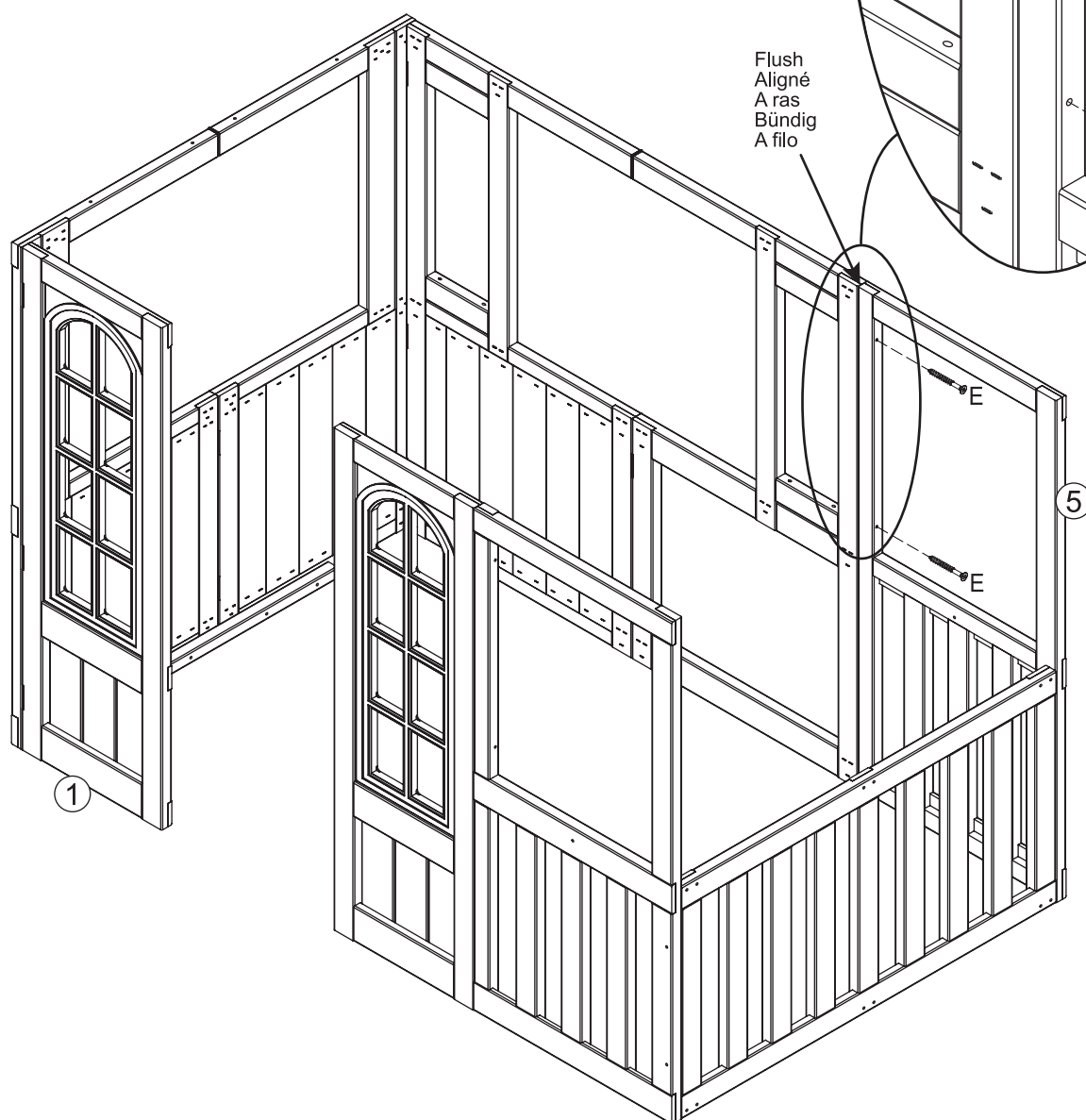
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6



2 x E



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7

Flush
Aligné
A ras
揃える
齊平

2 x 7

2 x 8

16 x F

Note Hole Orientation
Notez l'orientation des trous
Tenga en cuenta la orientación de los orificios
Lochausrichtung beachten
Annotare l'orientamento del foro

Flush
Aligné
A ras
Bündig
A filo

Flush
Aligné
A ras
Bündig
A filo

Note orientation of notch
Noter l'orientation des entailles
Tenga en cuenta la orientación de la muesca
Notch-Ausrichtung beachten
Nota orientamento della tacca

Flush
Aligné
A ras
Bündig
A filo



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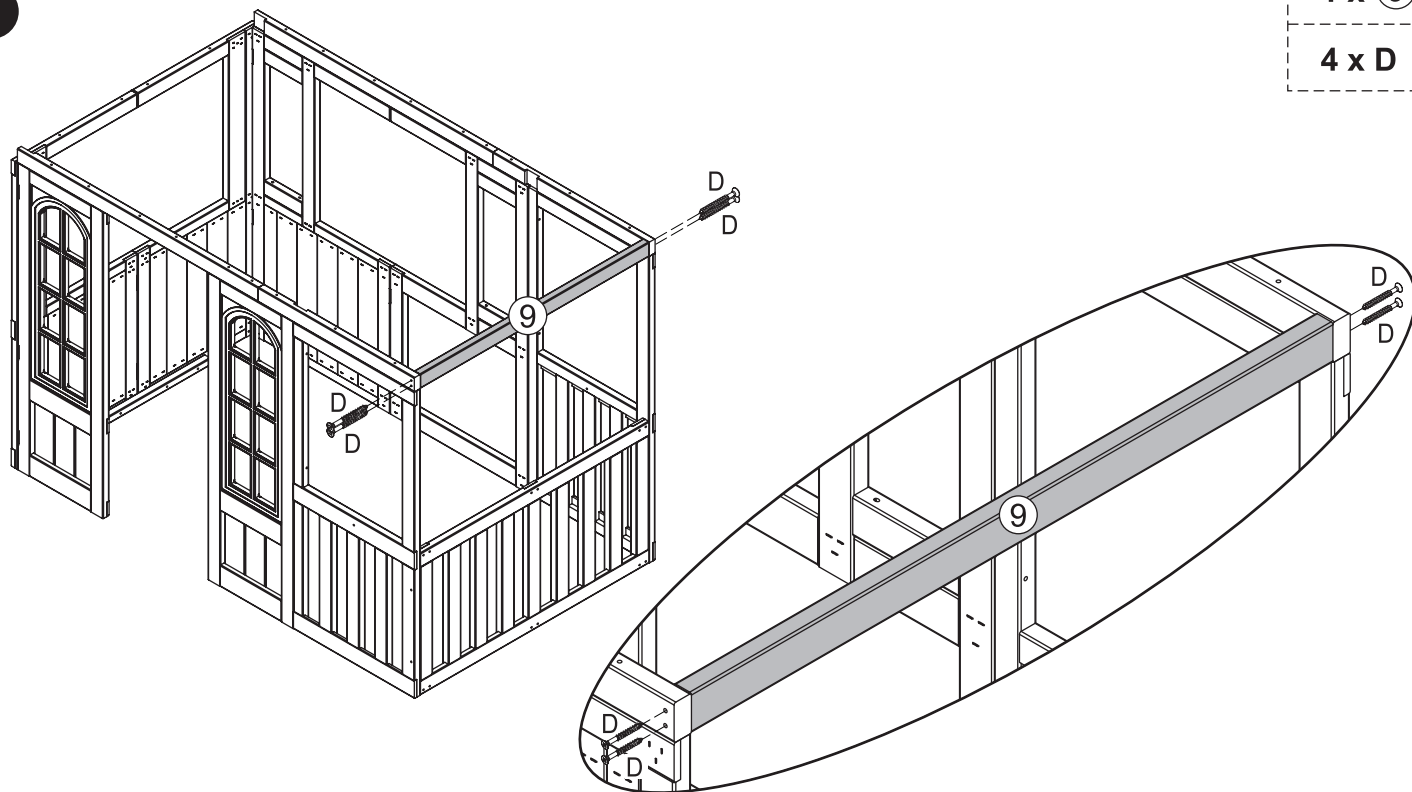
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8

1 x 9

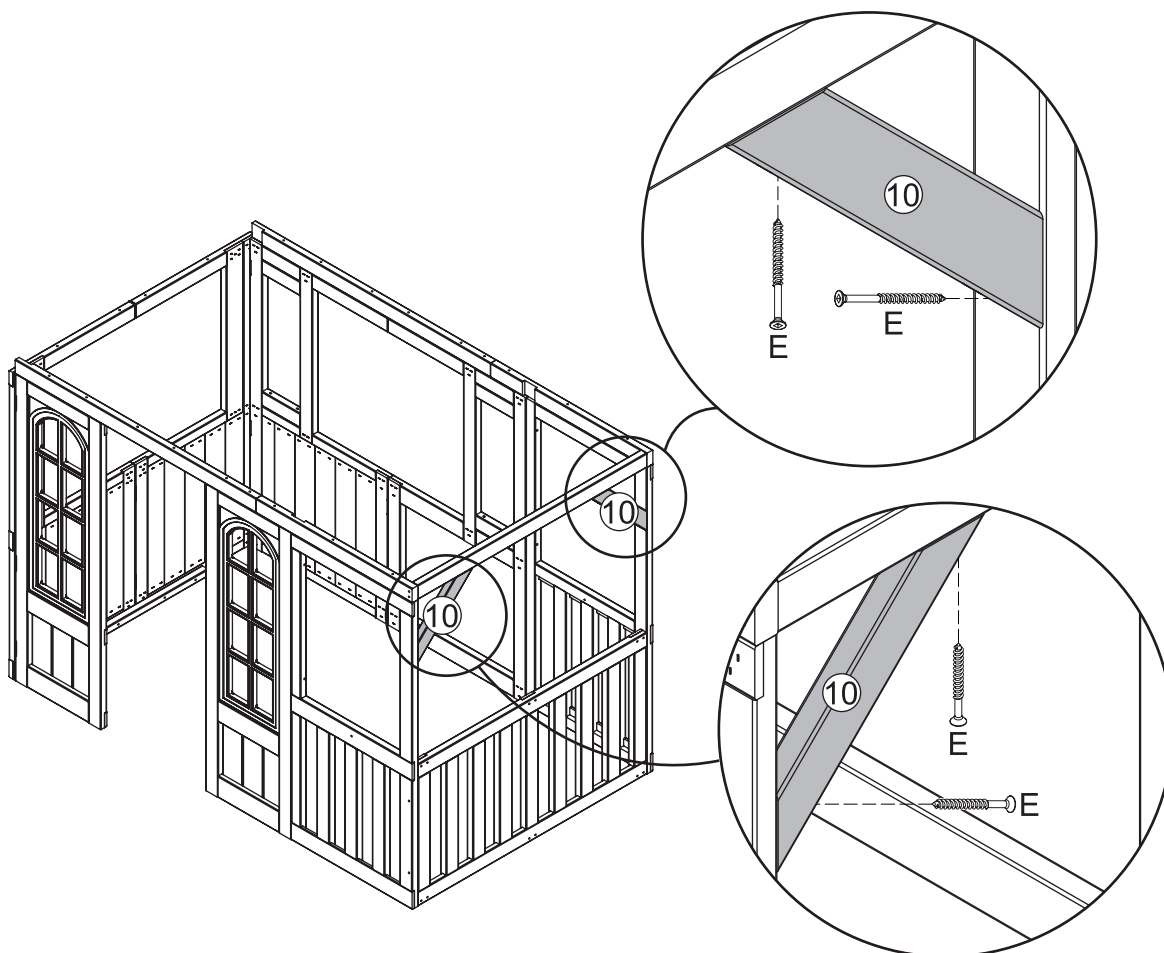
4 x D



9

2 x 10

4 x E



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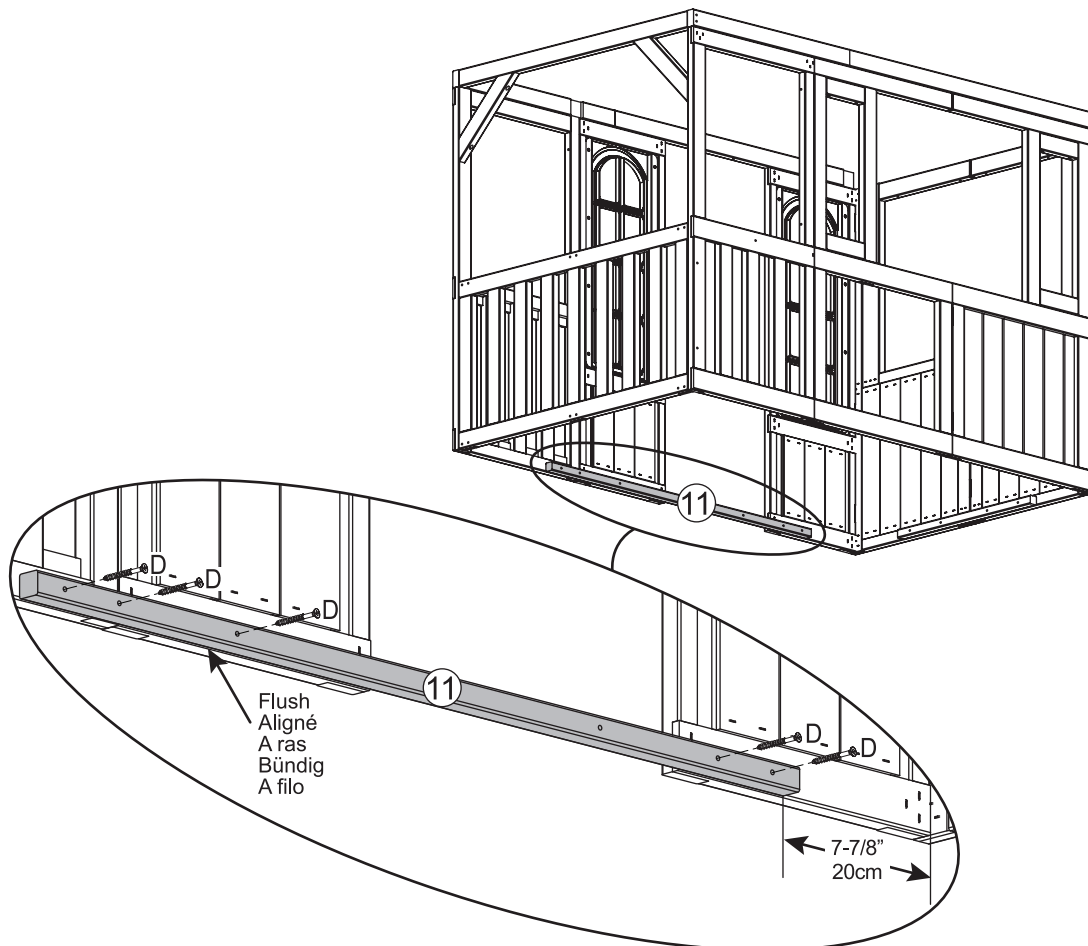
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10

1 x 11

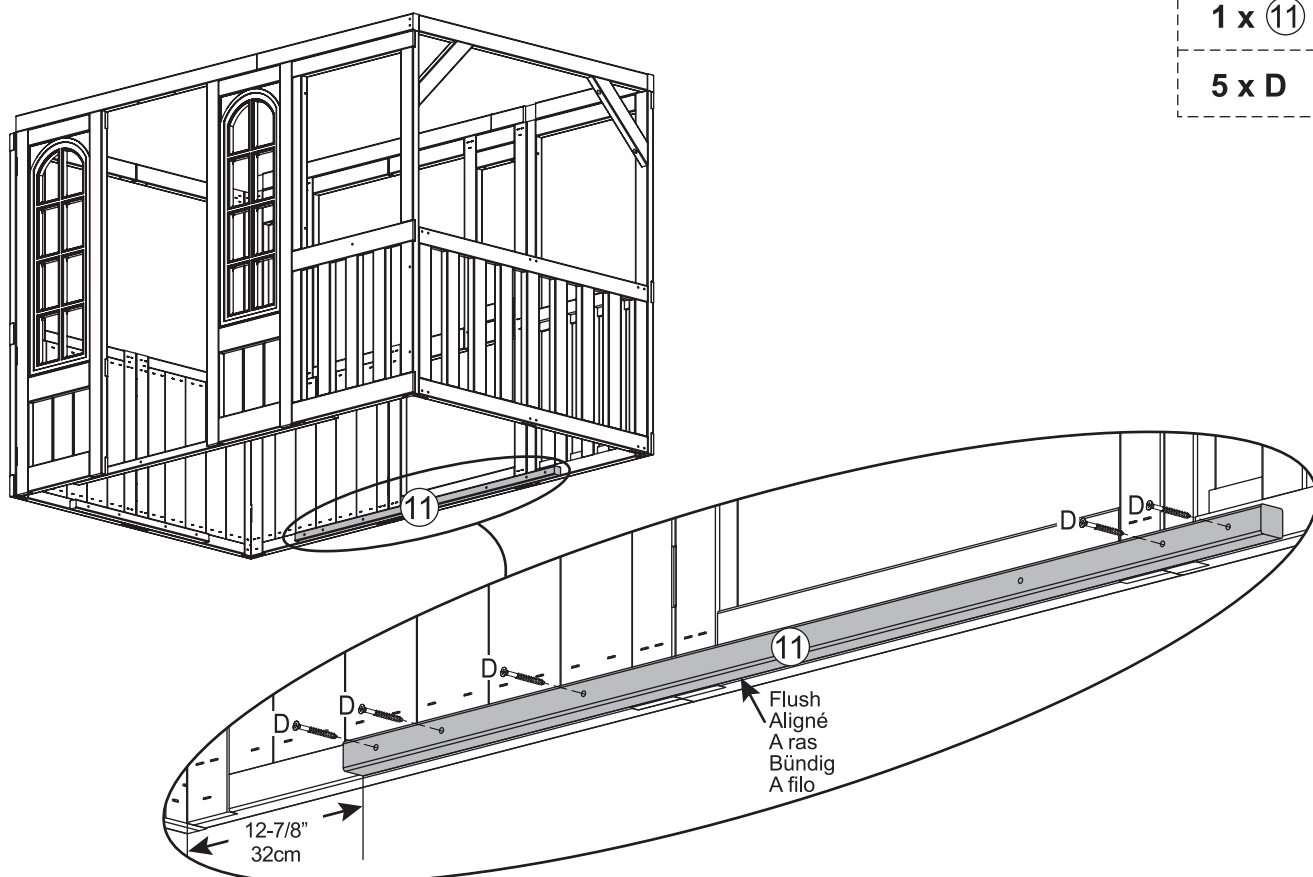
5 x D



11

1 x 11

5 x D



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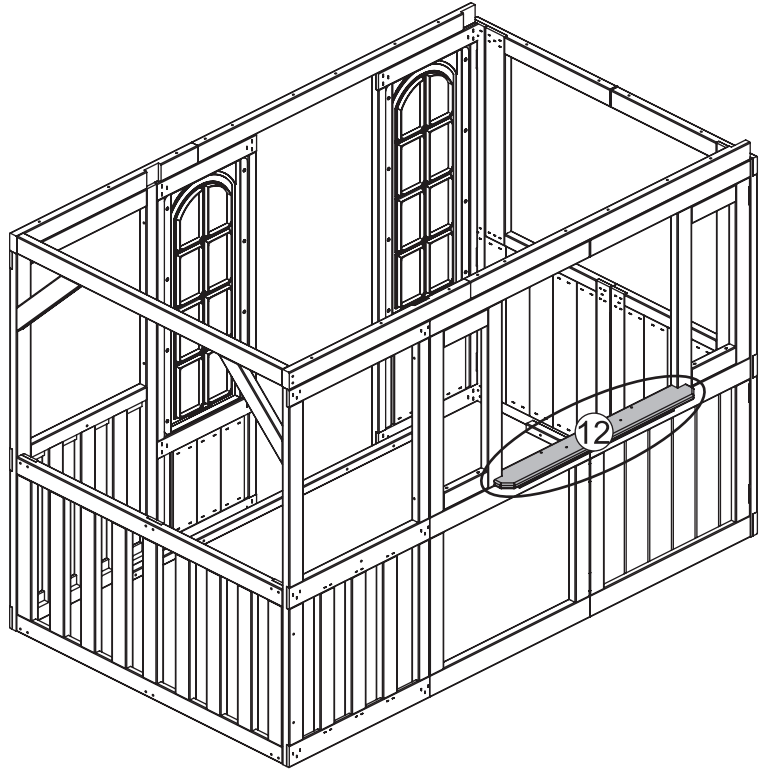
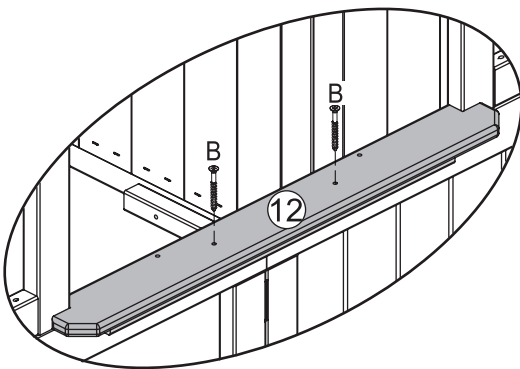
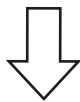
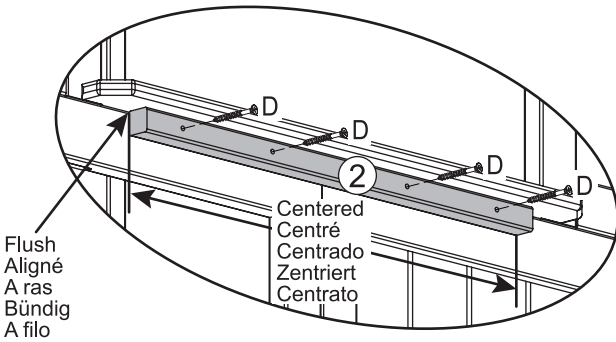
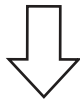
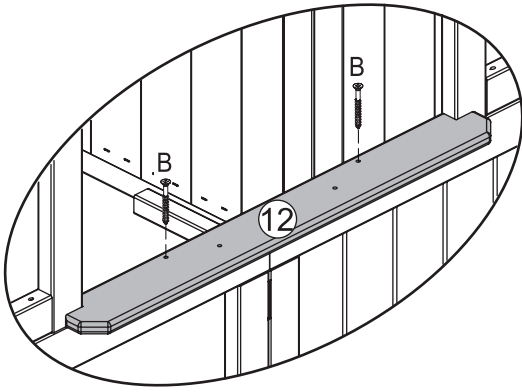
12

1 x ②

1 x ⑫

4 x B

4 x D



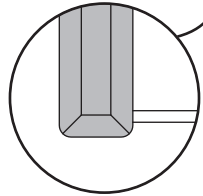
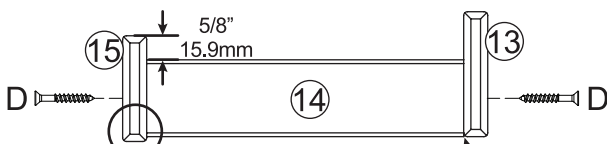
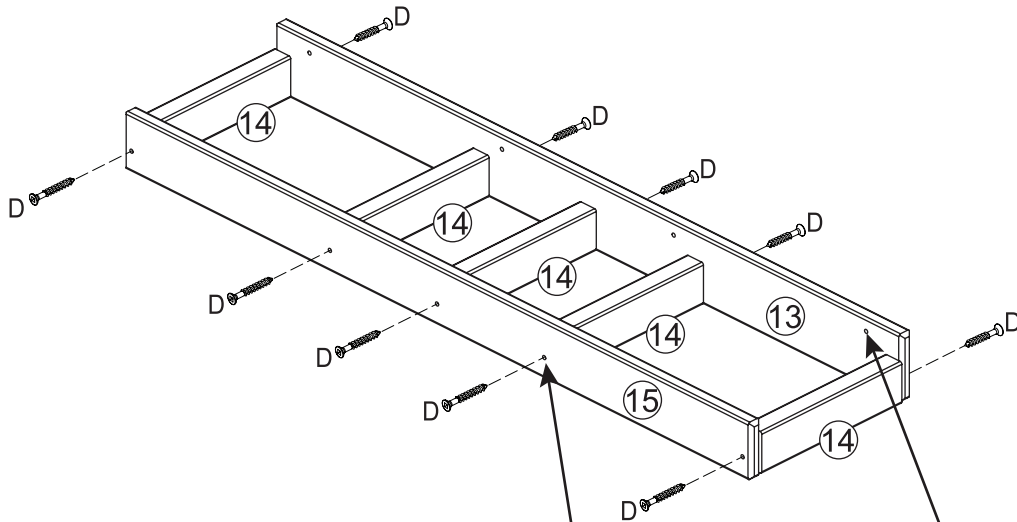
13

1 x 13

5 x 14

1 x 15

10 x D



Flush
Aligné
A ras
Bündig
A filo

Note Hole Orientation
Notez l'orientation des trous
Tenga en cuenta la orientación
de los orificios
Lochausrichtung beachten
Annotare l'orientamento del foro

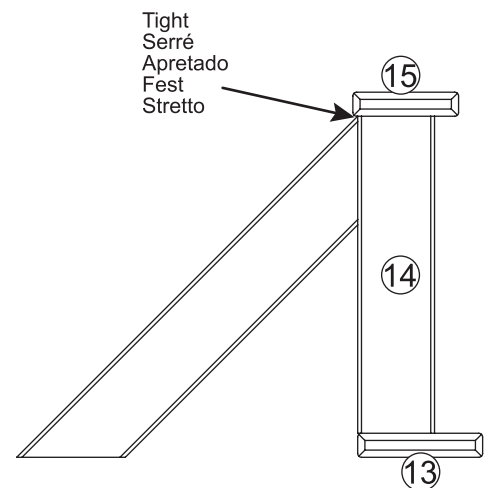
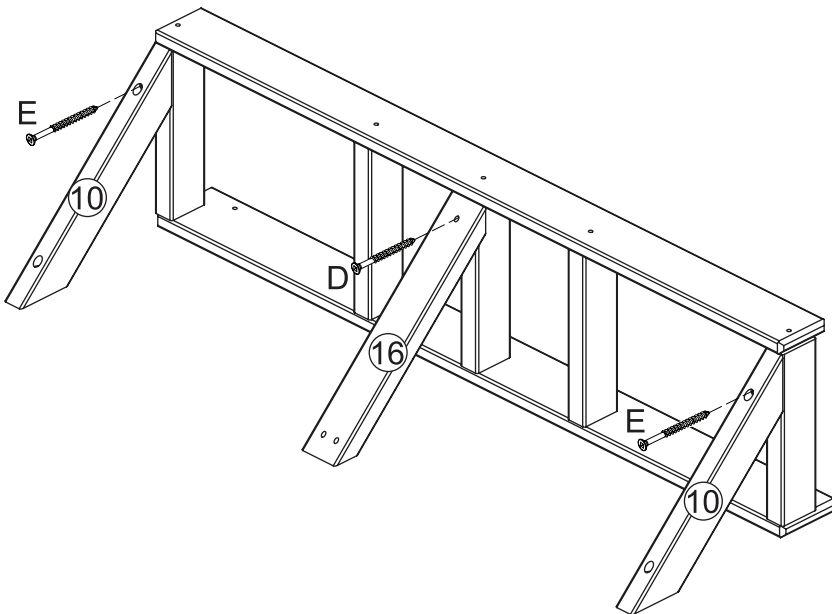
Note Hole Orientation
Notez l'orientation des trous
Tenga en cuenta la orientación
de los orificios
Lochausrichtung beachten
Annotare l'orientamento del foro

14

2 x 10

1 x 16

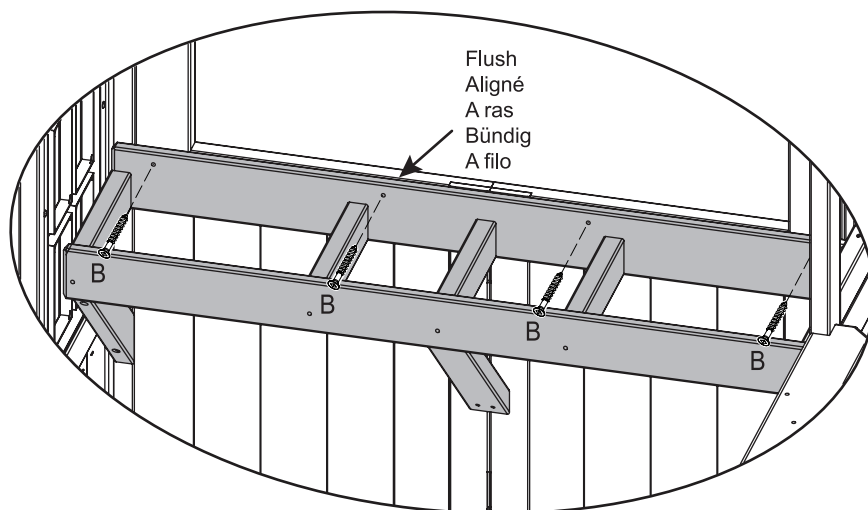
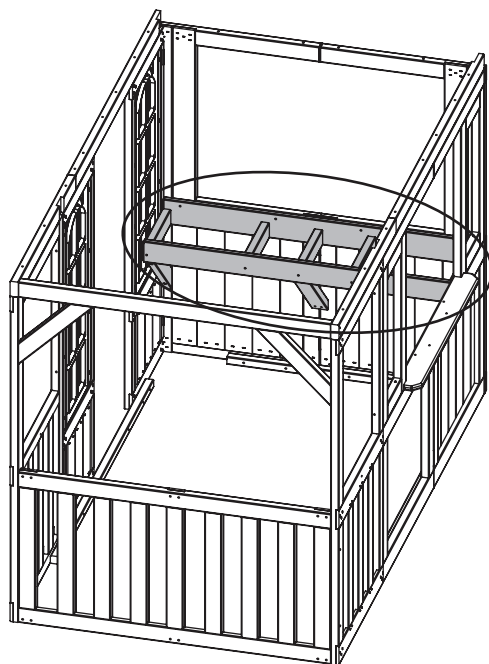
1 x D
2 x E



15

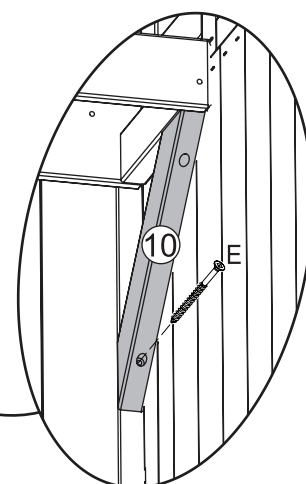
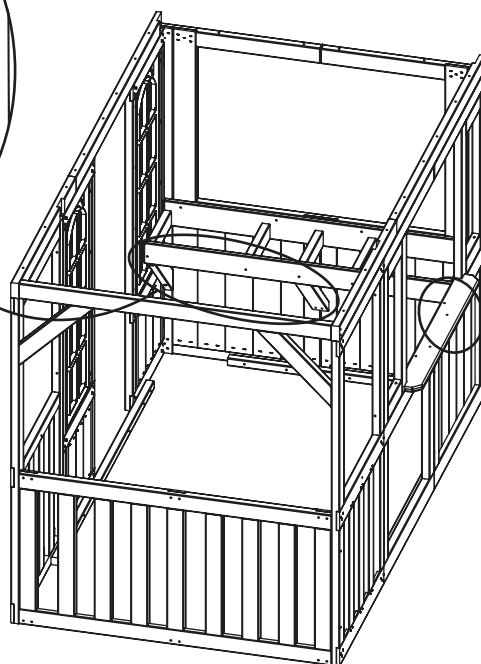
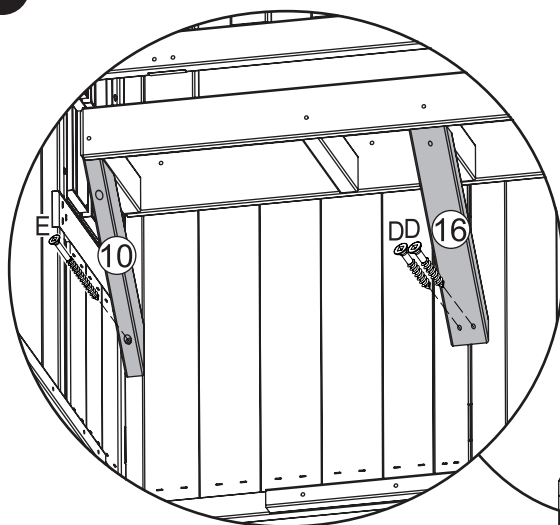


4 x B



16

2 x D
2 x E



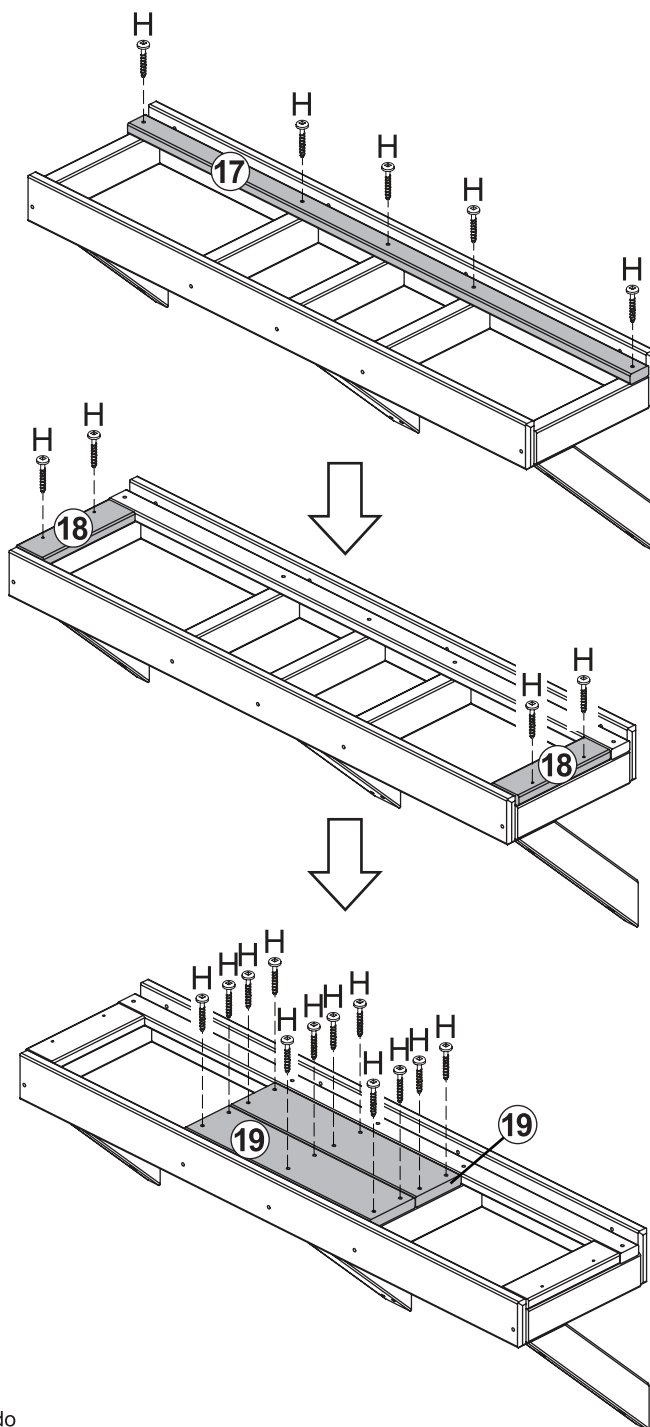
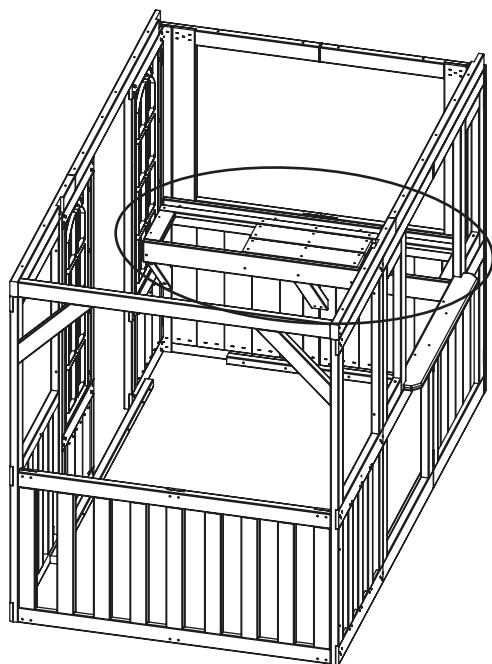
17

1 x 17

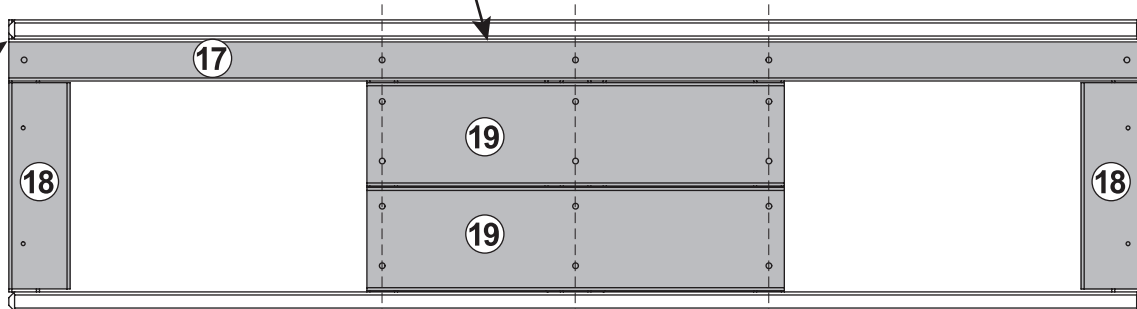
2 x 18

2 x 19

21 x H



Flush
Aligné
A ras
Bündig
A filo



Tight
Serré
Apretado
Fest
Stretto

Flush
Aligné
A ras
Bündig
A filo



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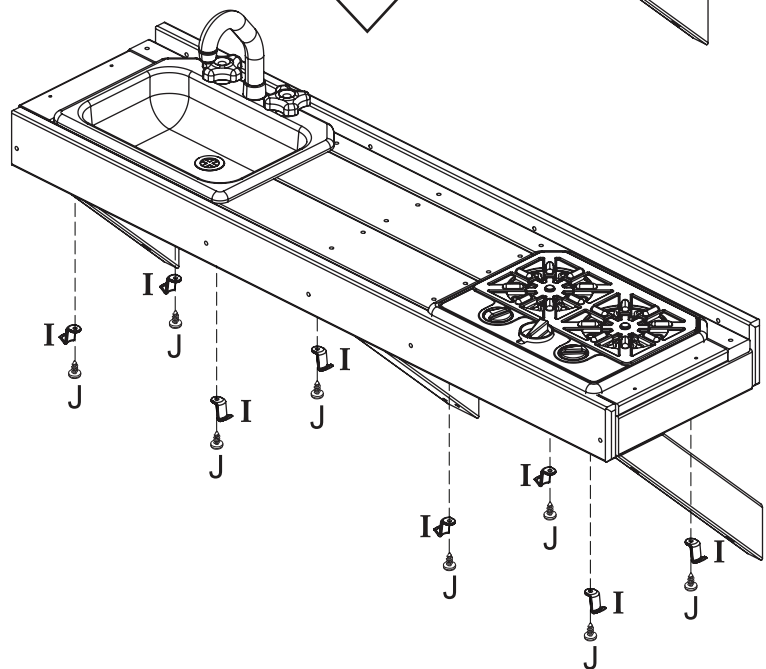
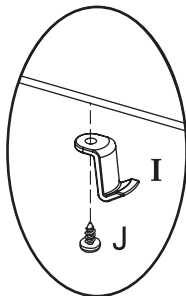
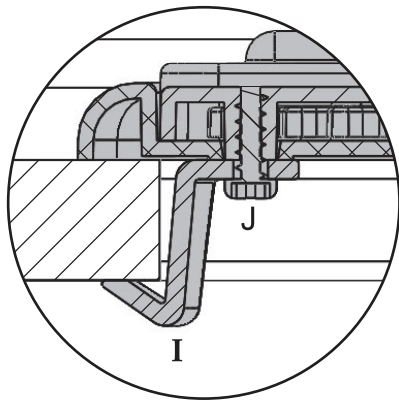
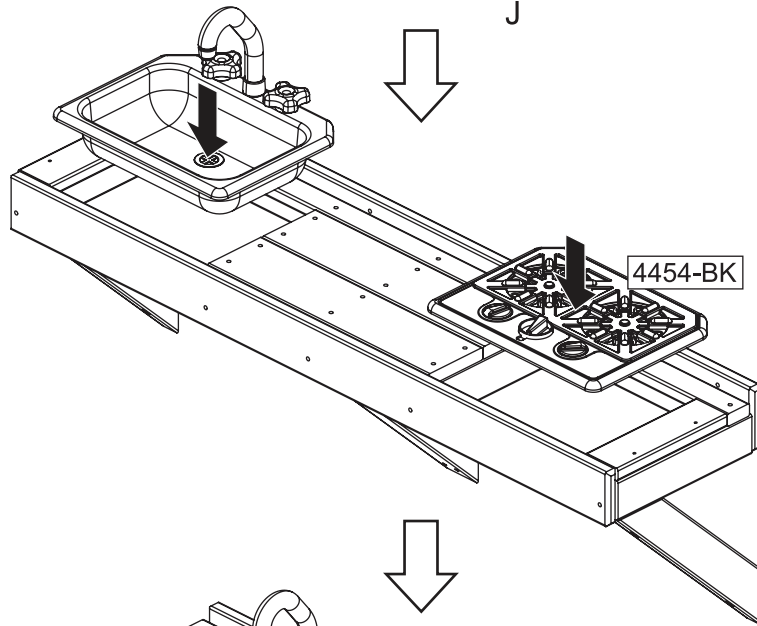
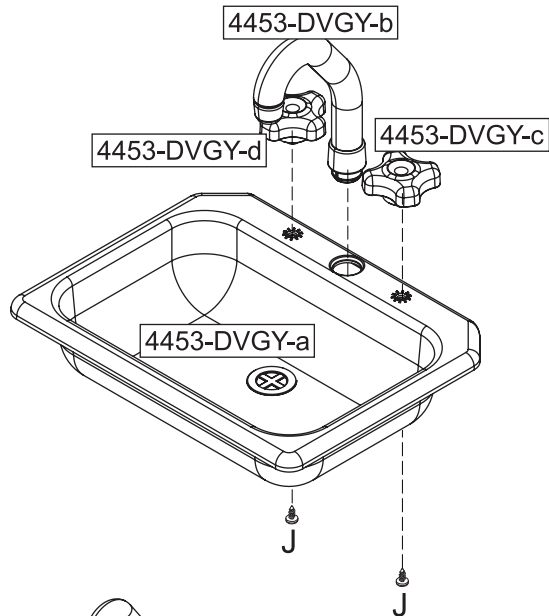
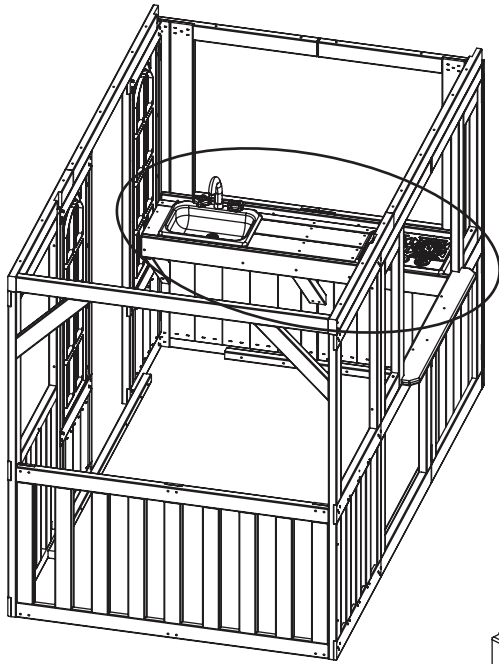
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1 x 4453-DVGY

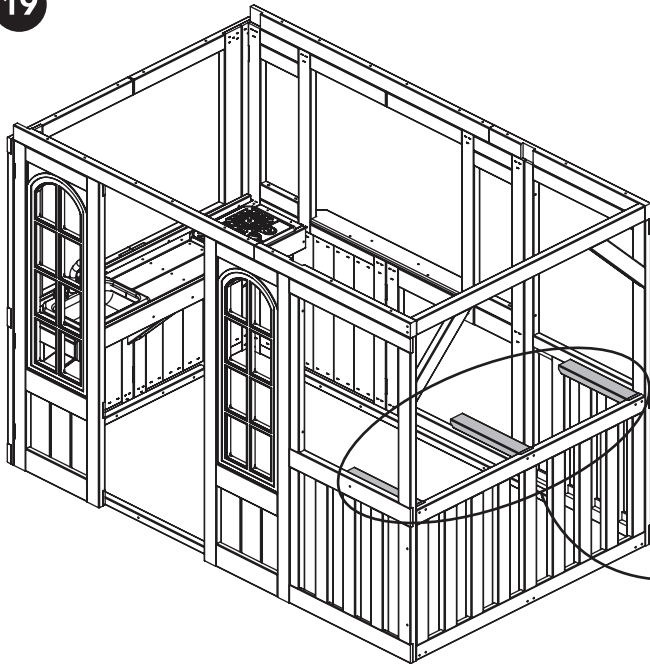
1 x 4454-BK

8 x I

10 x J



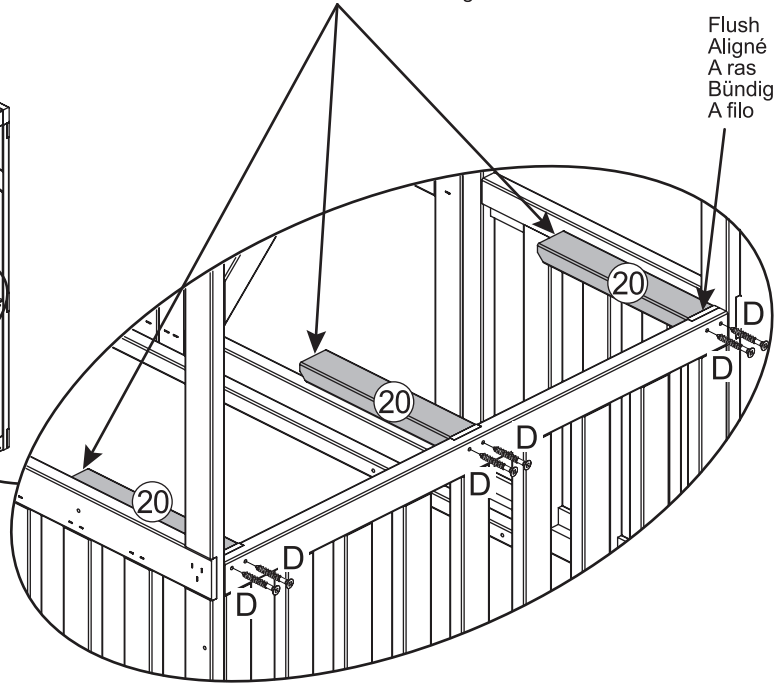
19



Note The Board Orientation
 Noter l'orientation des planches.
 Fijese en la orientación de la tabla.
 Beachten Sie die Ausrichtung des Boards
 Nota l'orientamento del consiglio

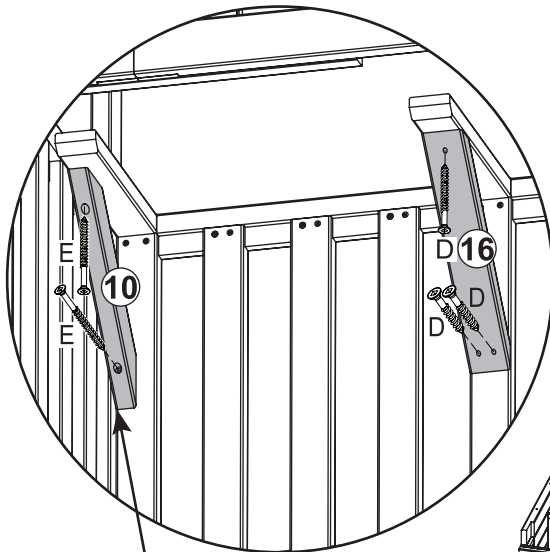
3 x (20)

6 x D

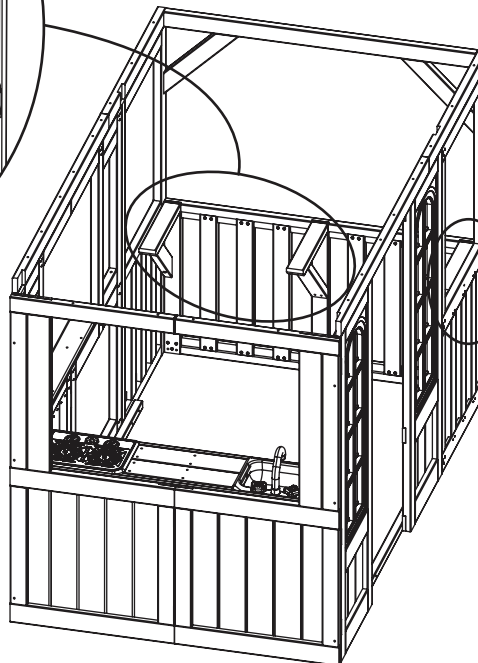


Flush
 Aligné
 A ras
 Bündig
 A filo

20



Flush
 Aligné
 A ras
 Bündig
 A filo

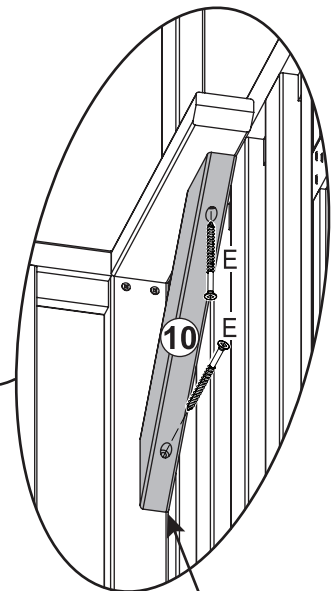


2 x (10)

1 x (16)

3 x D

4 x E



Flush
 Aligné
 A ras
 Bündig
 A filo

21

Note Hole Orientation
 Notez l'orientation des trous
 Tenga en cuenta la orientación de los orificios
 Lochausrichtung beachten
 Annotare l'orientamento del foro

1 x 21

2 x 22

18 x H

Note Hole Orientation
 Notez l'orientation des trous
 Tenga en cuenta la orientación de los orificios
 Lochausrichtung beachten
 Annotare l'orientamento del foro

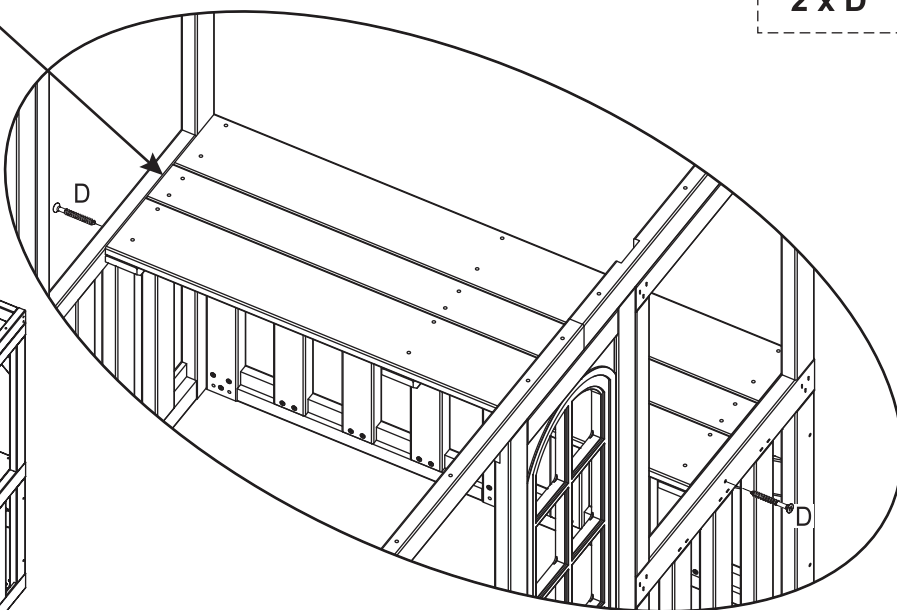
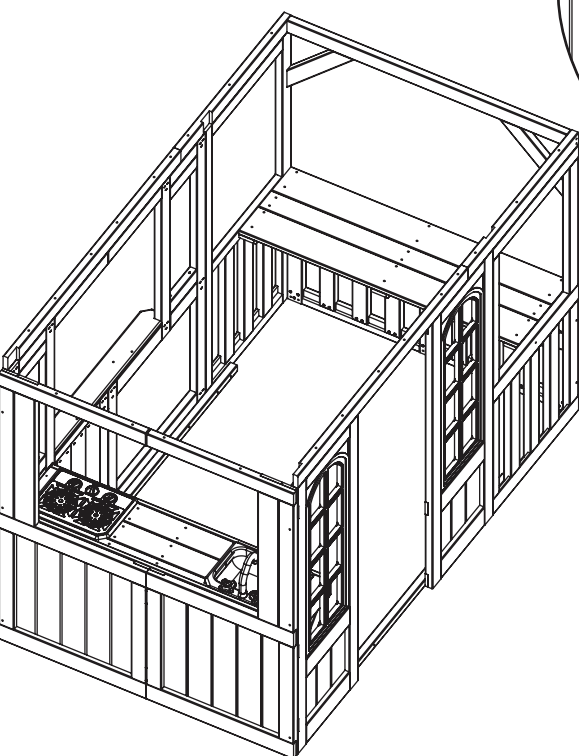
Flush
 Aligné
 A ras
 Bündig
 A filo

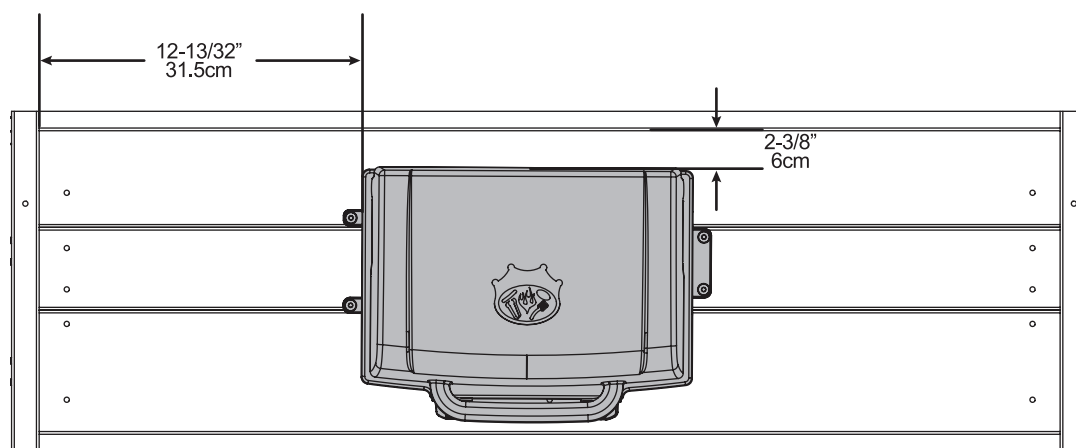
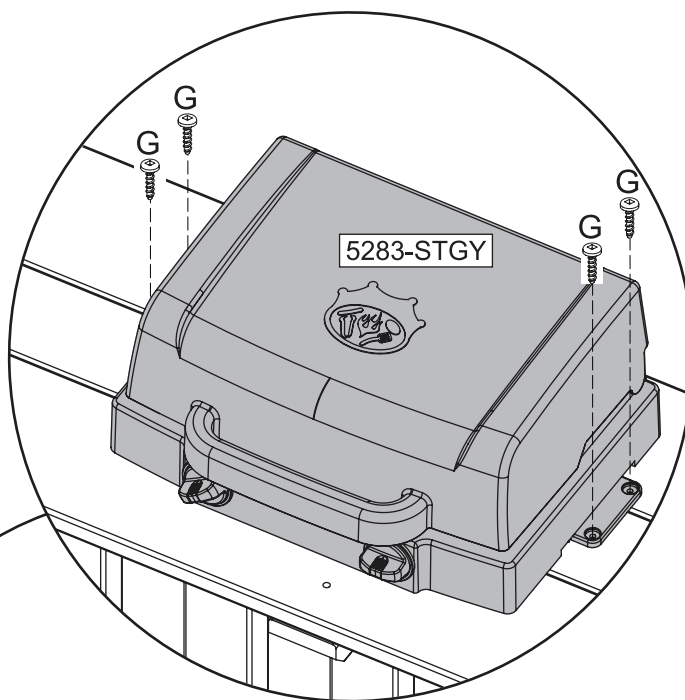
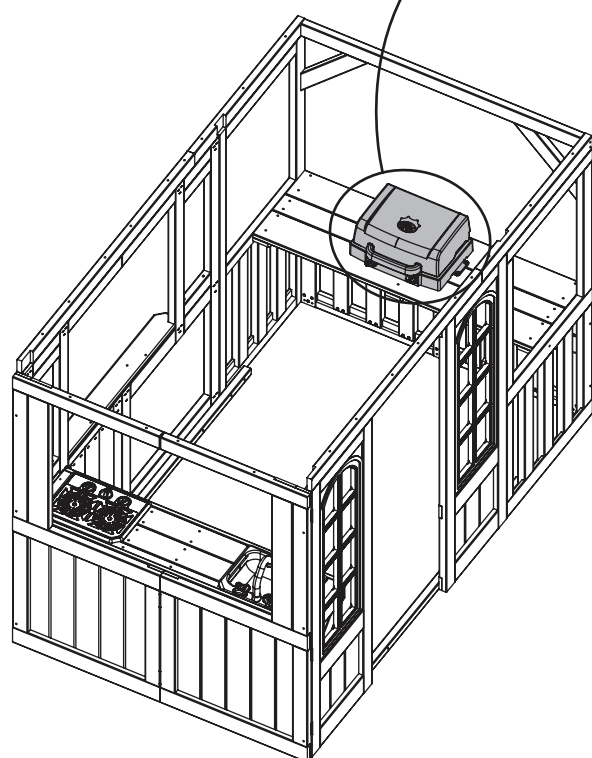
Flush
 Aligné
 A ras
 Bündig
 A filo

22

Flush
 Aligné
 A ras
 Bündig
 A filo

2 x D





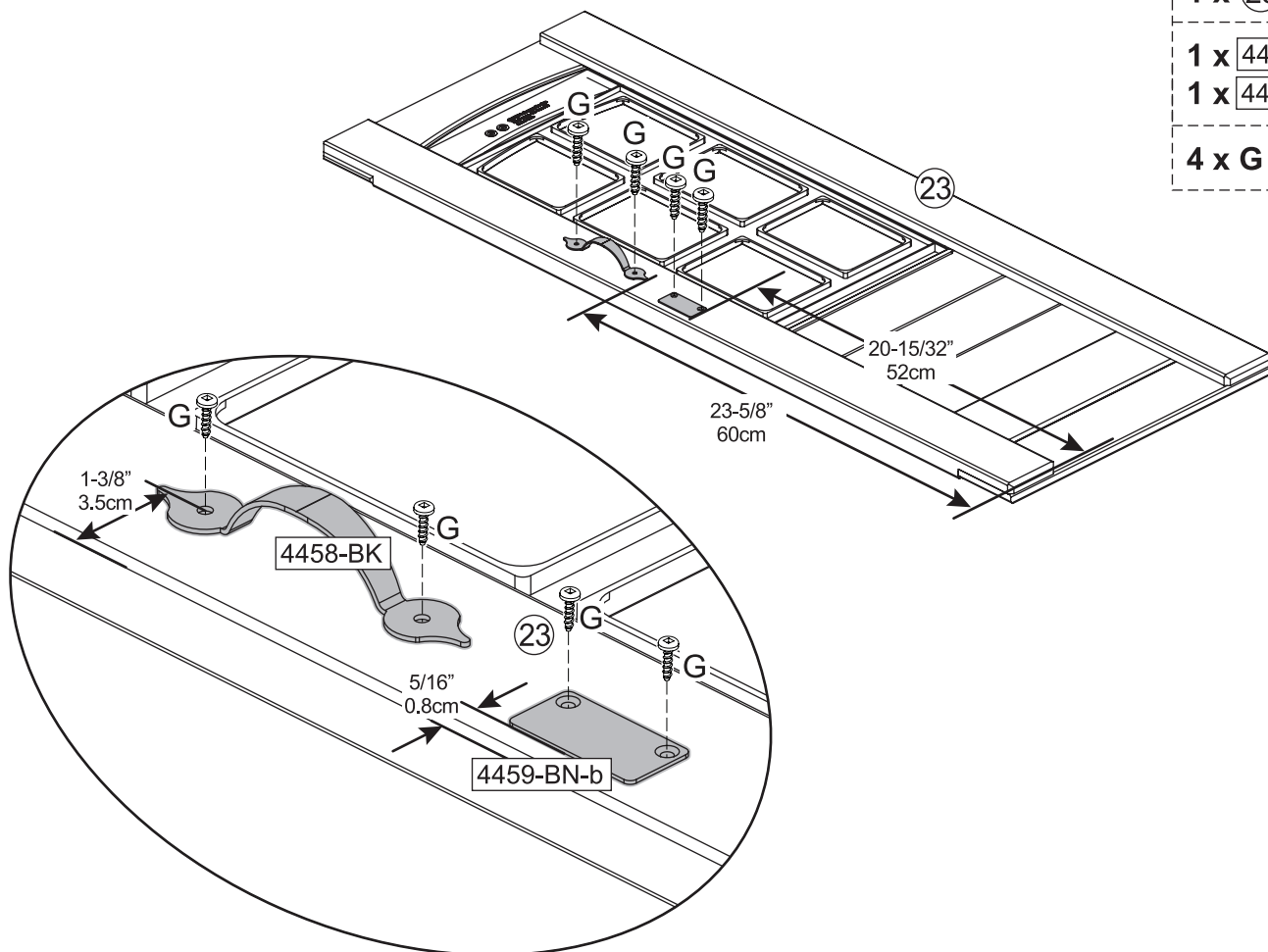
24

1 x 23

1 x 4458-BK

1 x 4459-BN-b

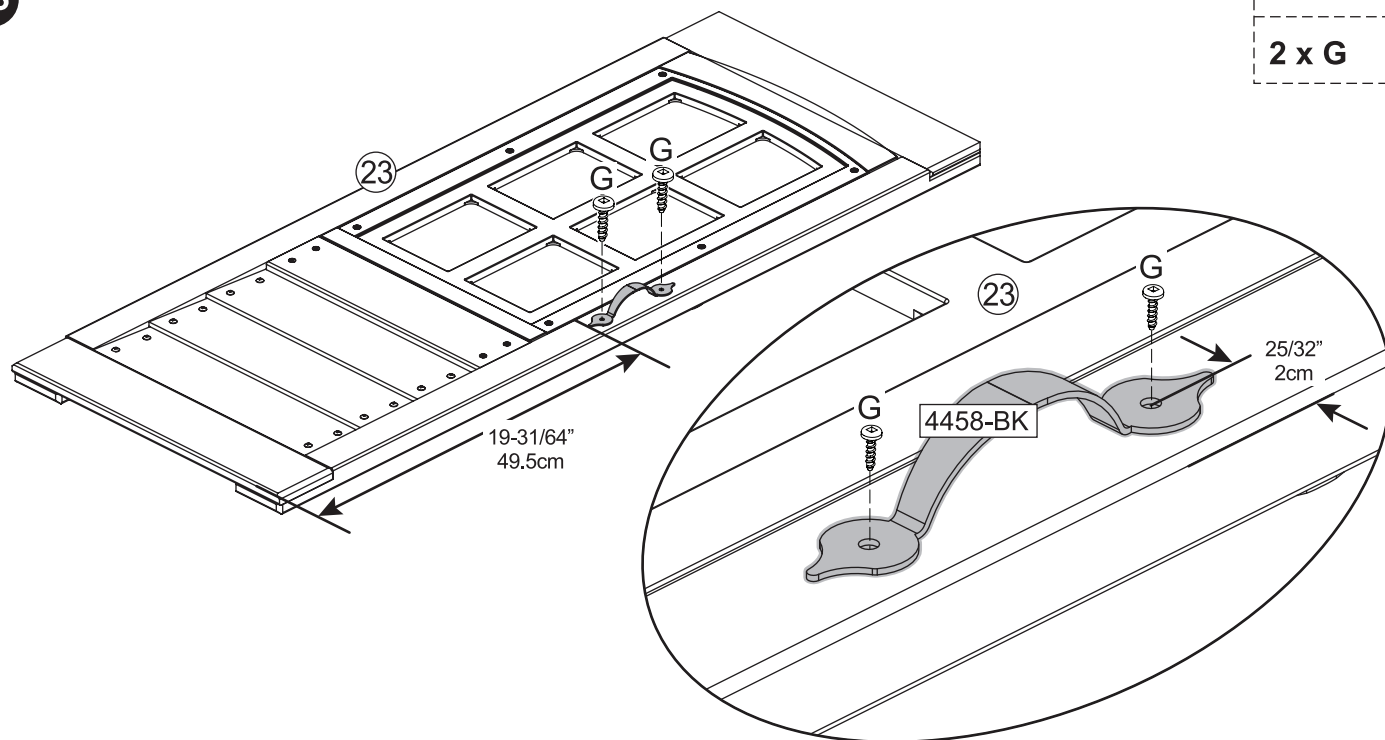
4 x G



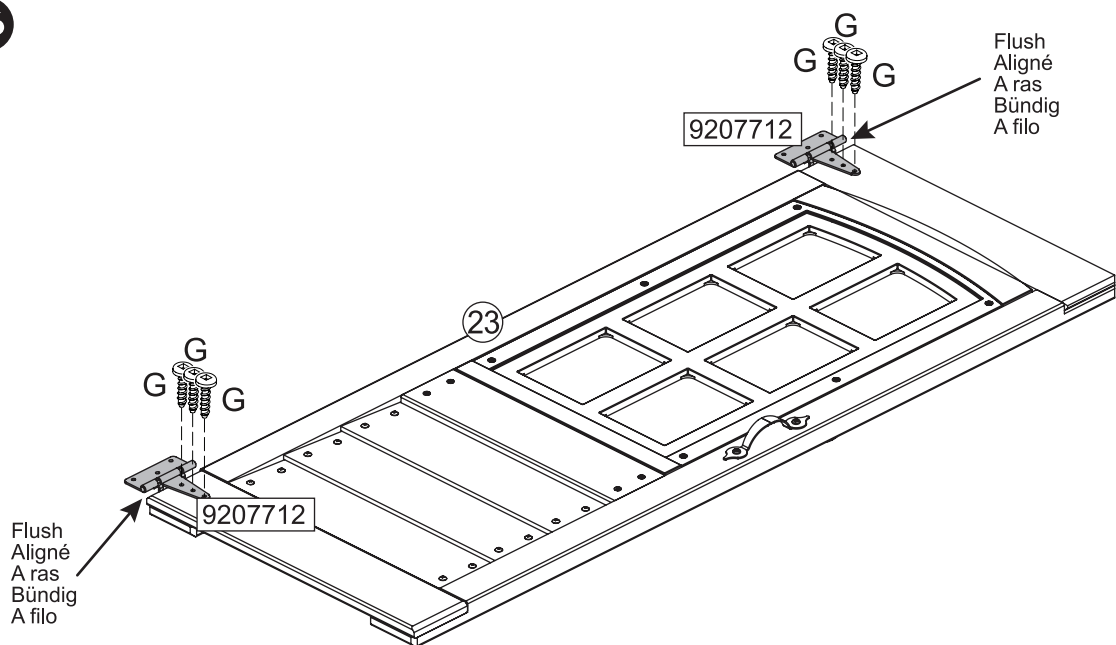
25

1 x 4458-BK

2 x G

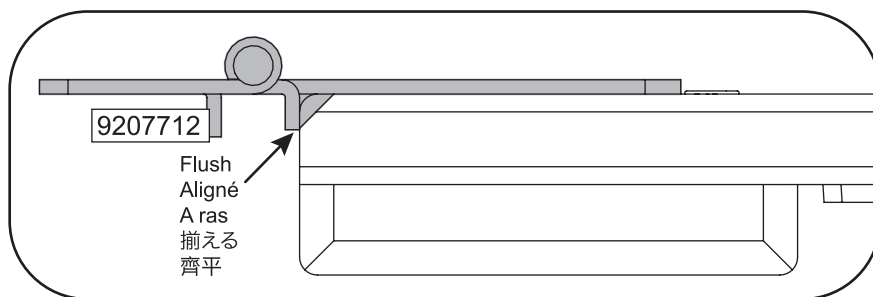


26



2 x 9207712

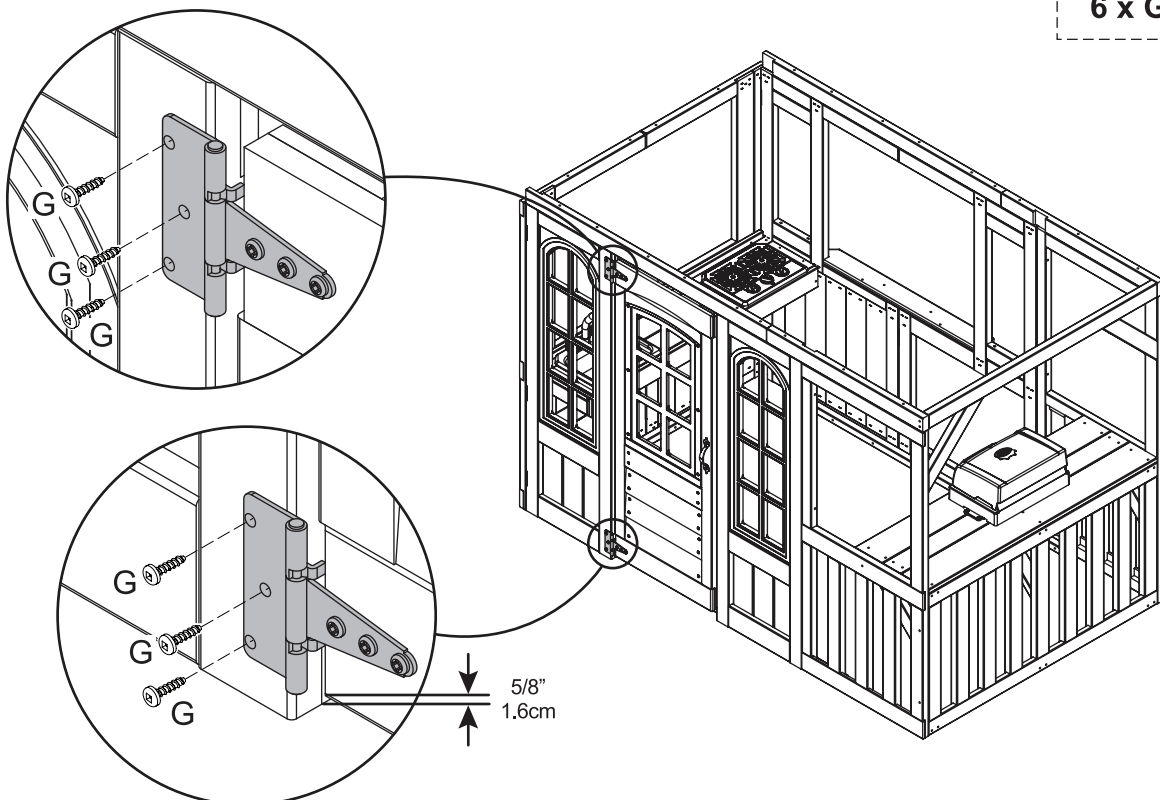
6 x G



27



6 x G

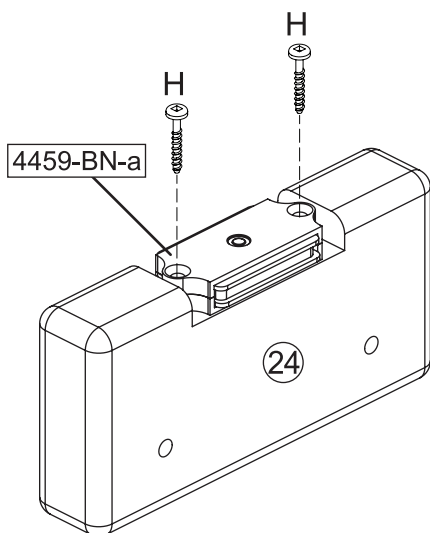


28

1 x 24

1 x 4459-BN-a

2 x H



Important: Use a hand held screw driver and **DO NOT** over tighten.

Important : Utiliser un tournevis manuel et ne **PAS TROP** serrer.

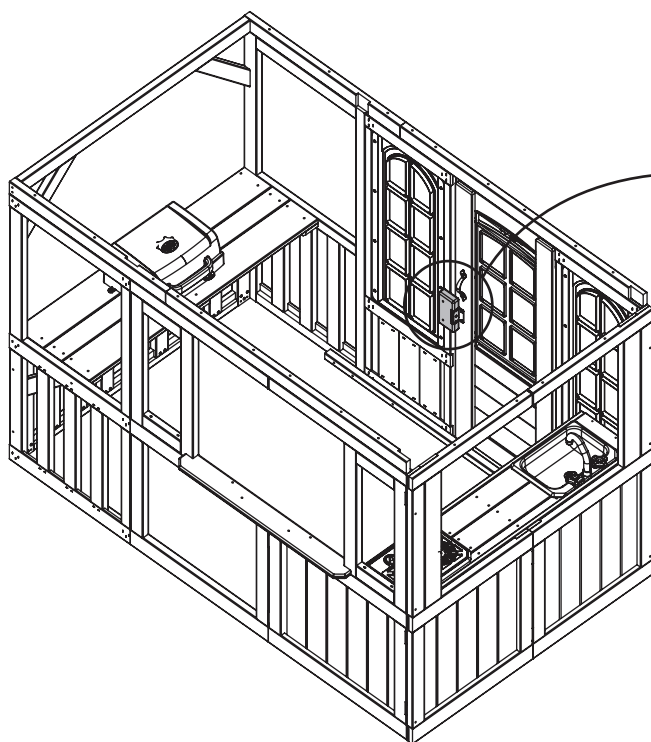
Importante: Use un destornillador de mano y no atornille en exceso.

Wichtig: Verwenden Sie einen Schraubenzieher und achten Sie darauf, die Schrauben **NICHT** zu fest anzuziehen.

Importante: usare un cacciavite a mano e **NON** serrare troppo.

29

2 x C



Note: Close door and vertically center 4459-BN-a to 4459-BN-b to assemble.

Remarque : Fermer la porte et centrer verticalement 4459-BN-a sur 4459-BN-b pour réaliser l'assemblage.

Nota: Cierre la puerta y centre verticalmente 4459-BN-a con 4459-BN-b para el montaje.

Hinweis: Zum Zusammenbauen die Tür schließen und 4459-BN-a vertikal an 4459-BN-b zentrieren.

Nota: chiudere la porta e centrare verticalmente da 4459-BN-a a 4459-BN-b per assemblare.



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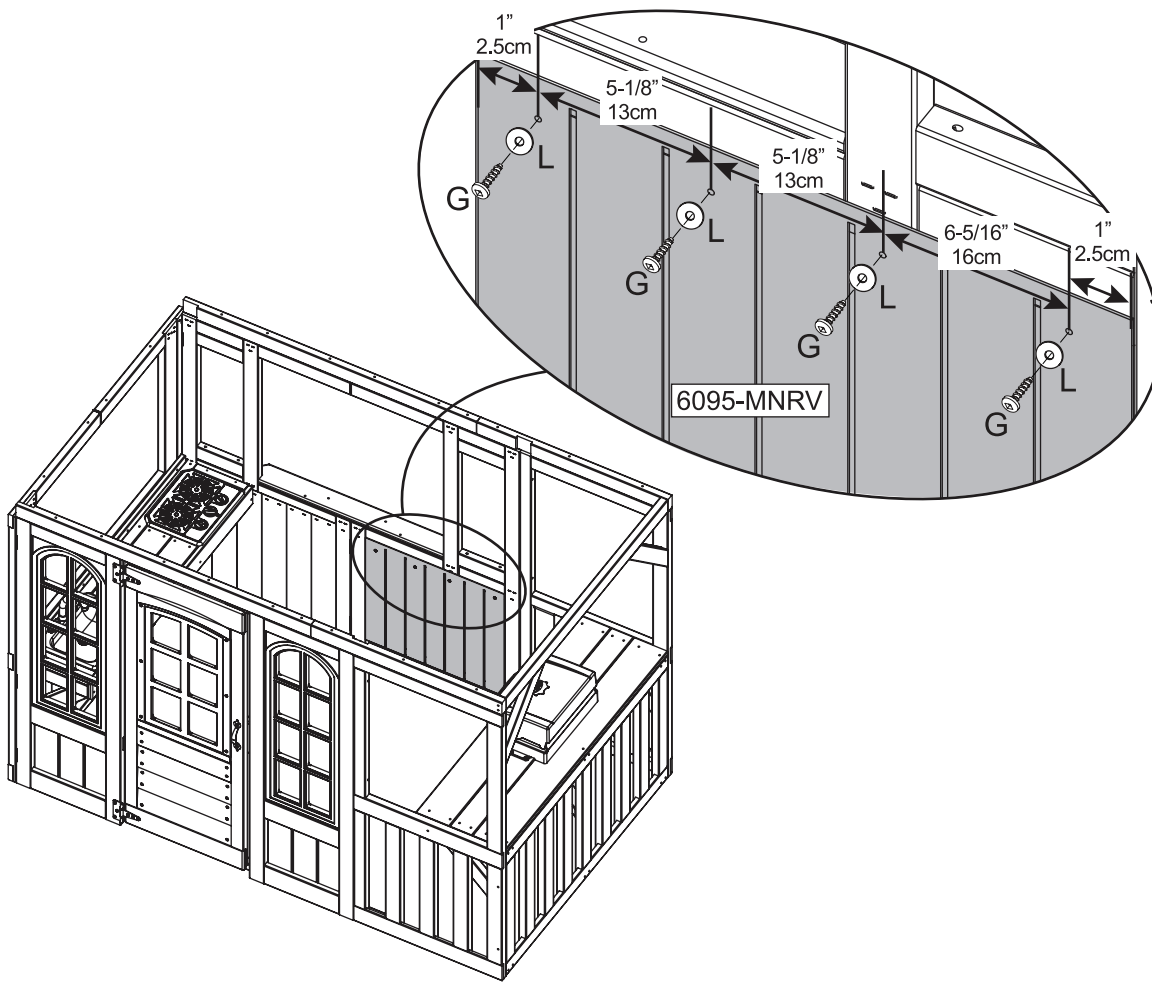
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30

1 x 6095-MNRV

4 x G

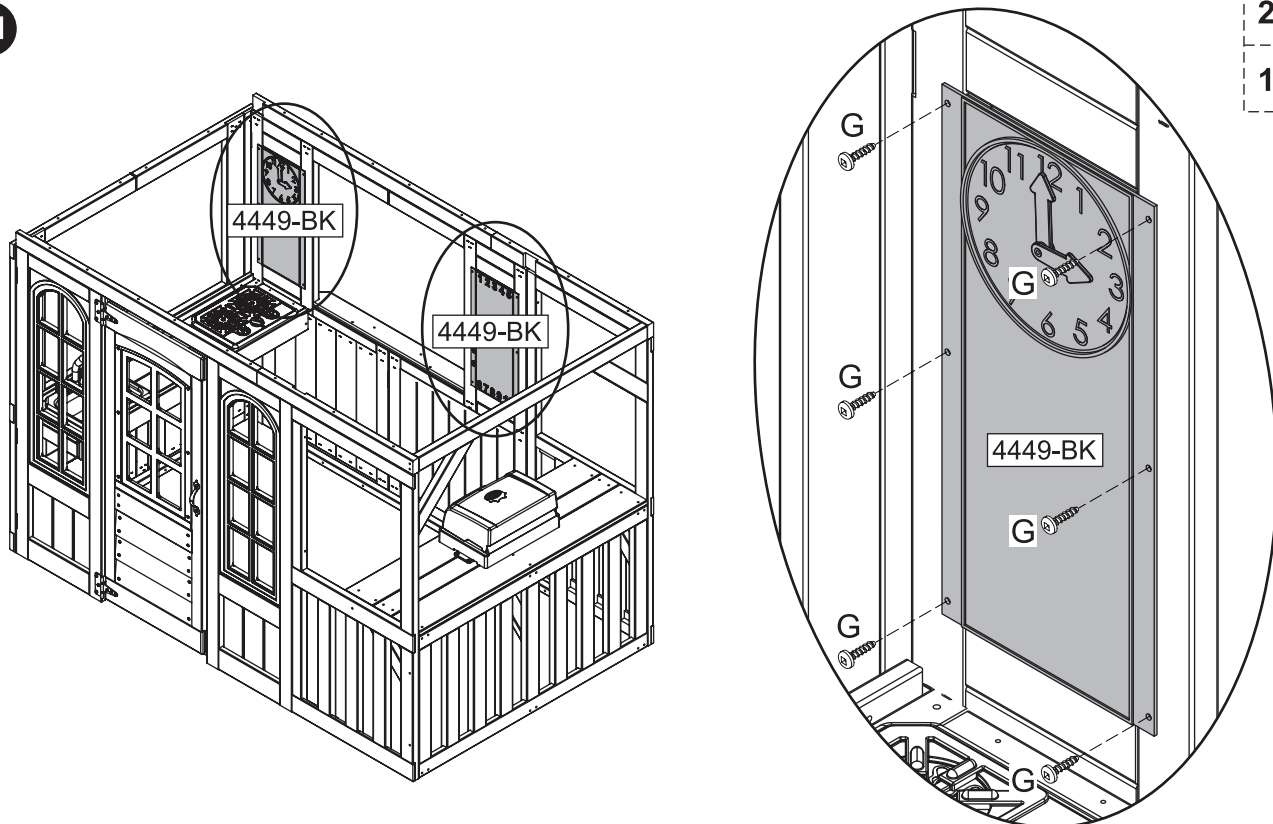
4 x L



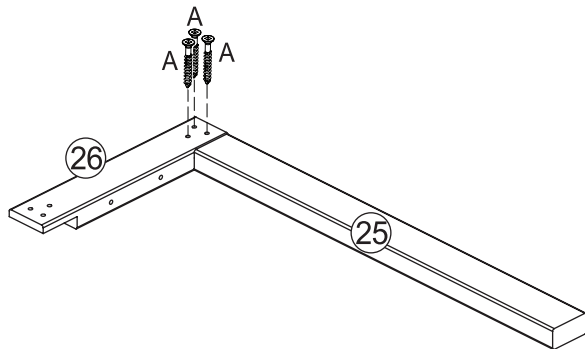
31

2 x 4449-BK

12 x G

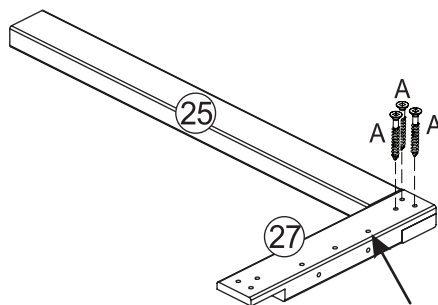


32



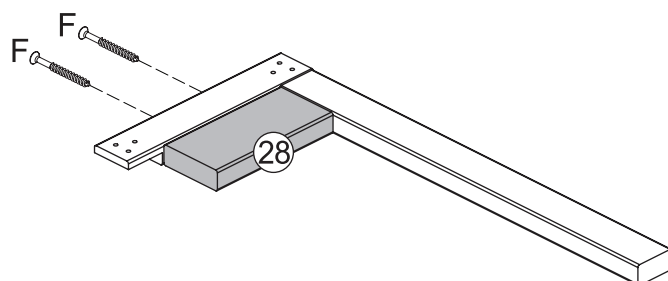
2 x (25)
1 x (26)
1 x (27)

6 x A



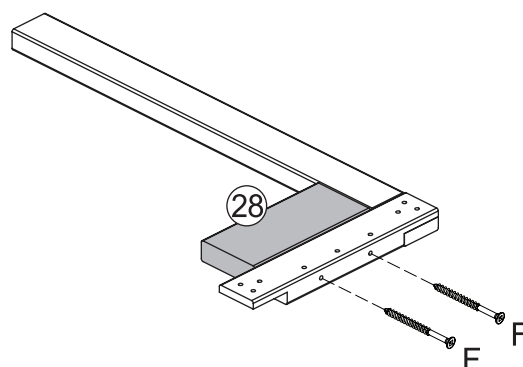
Note Hole Orientation
Notez l'orientation des trous
Tenga en cuenta la orientación
de los orificios
Lochausrichtung beachten
Annotare l'orientamento del foro

33



2 x (28)

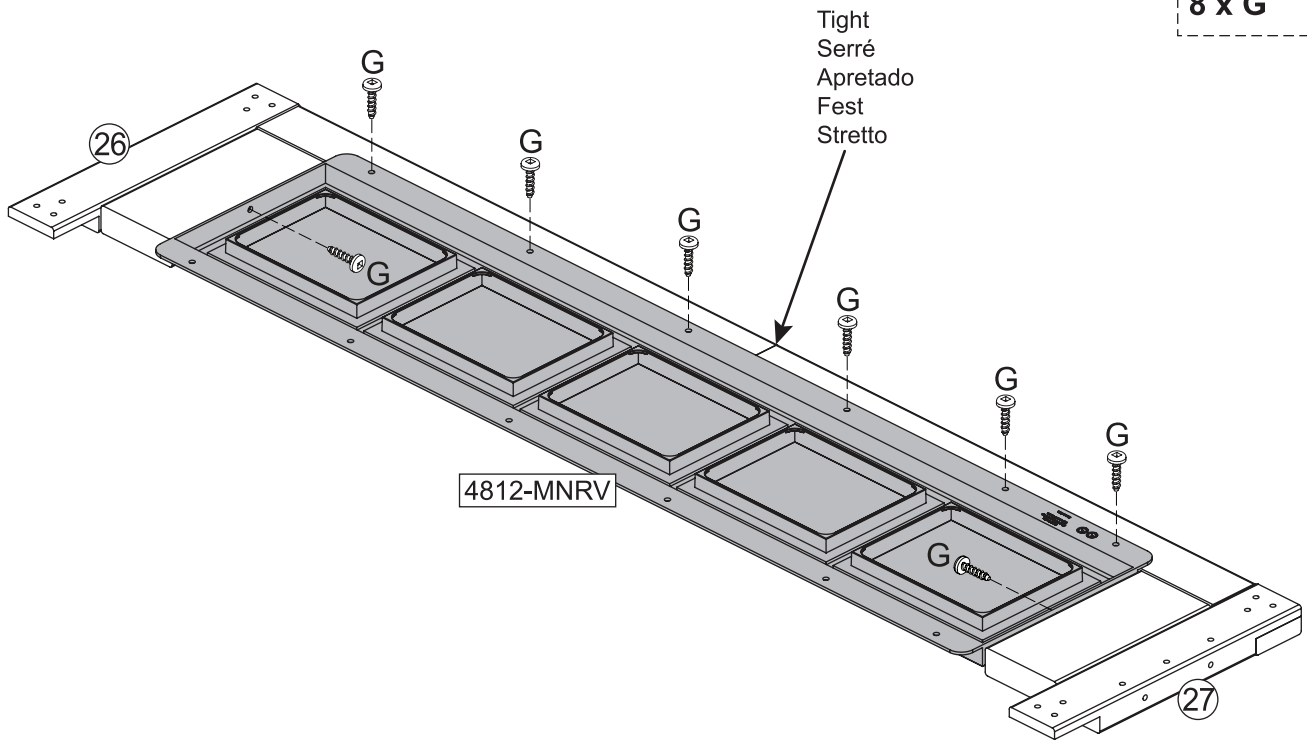
4 x F



34

1 x 4812-MNRV

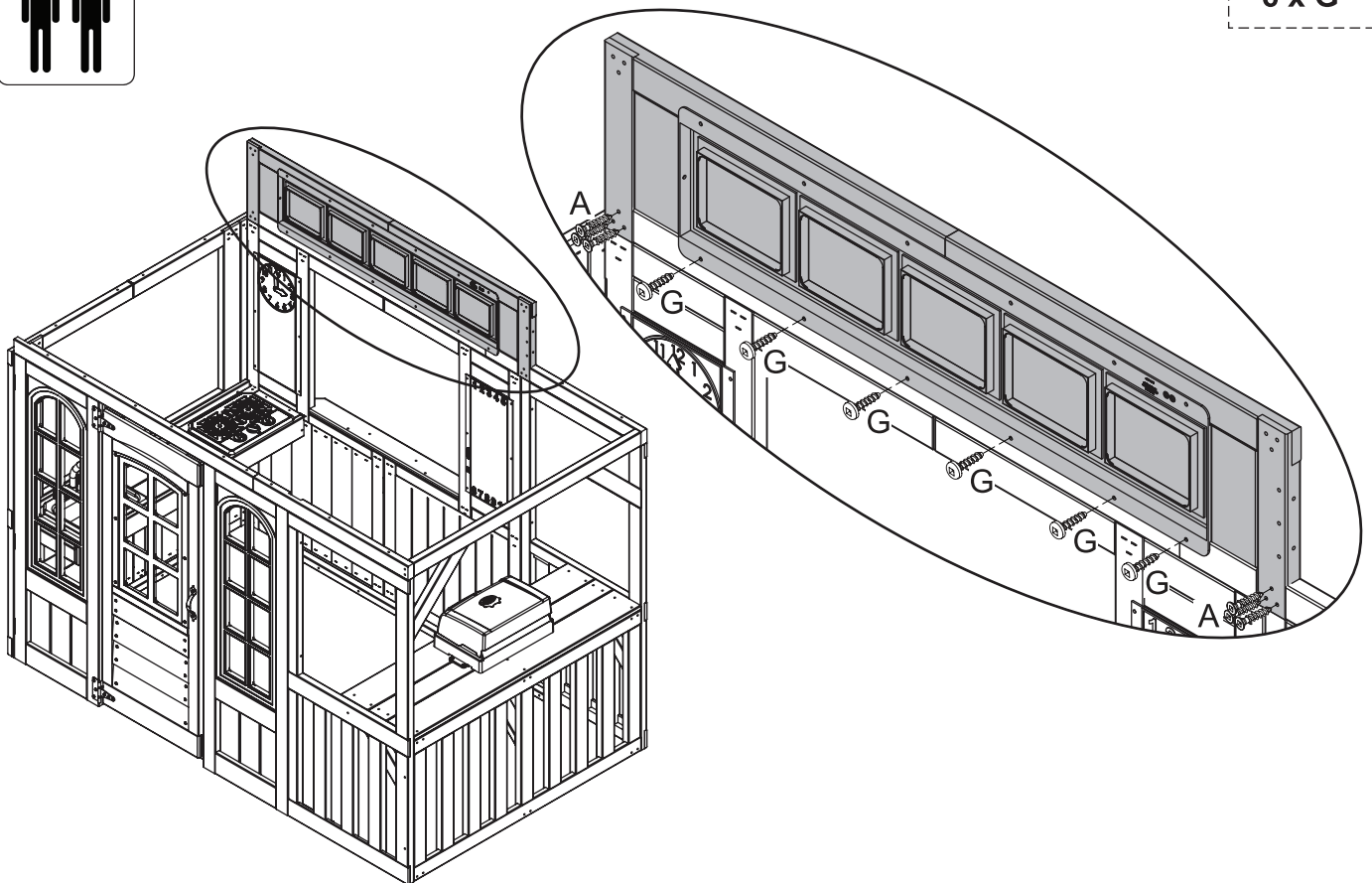
8 x G



35



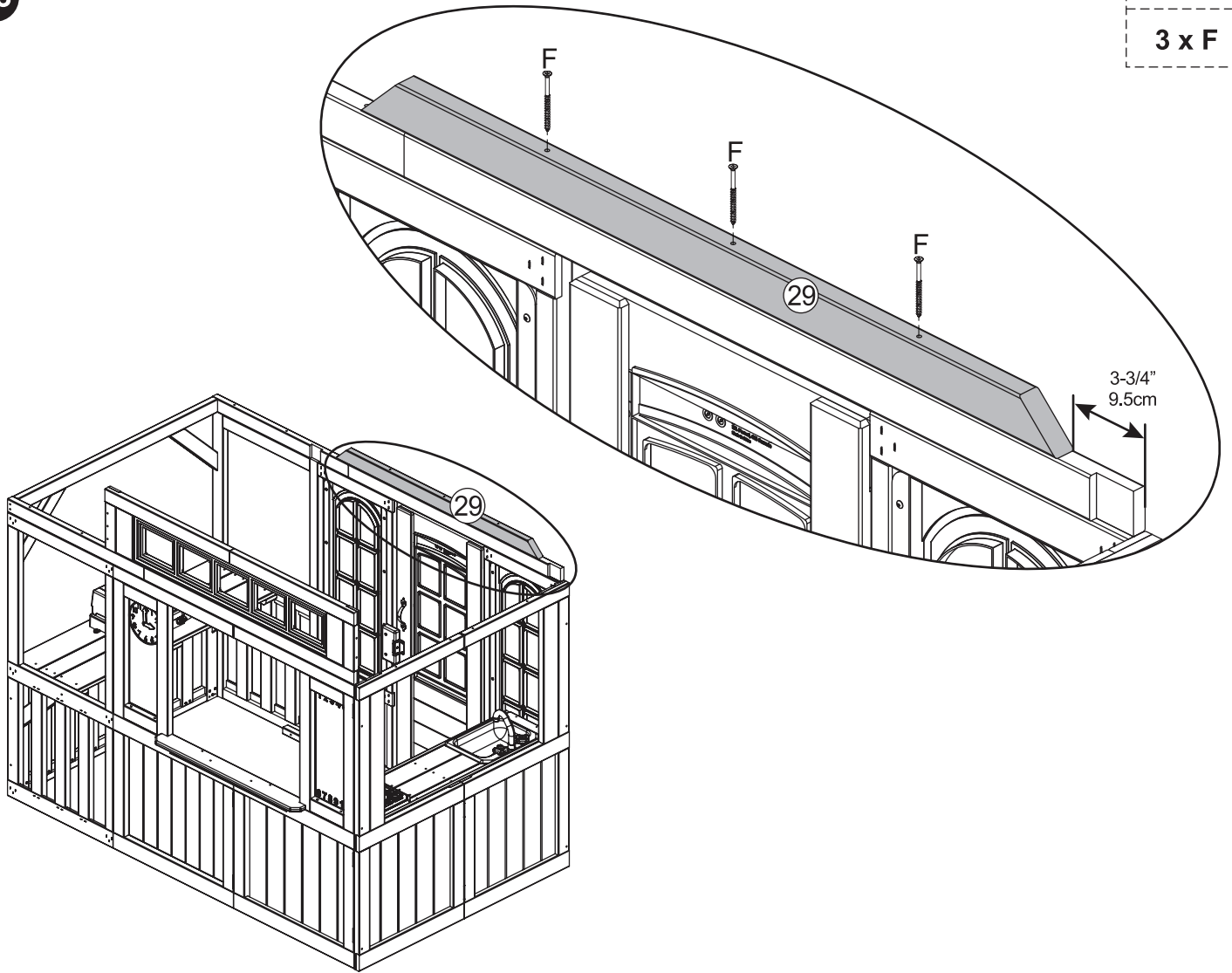
6 x A
6 x G



36

1 x (29)

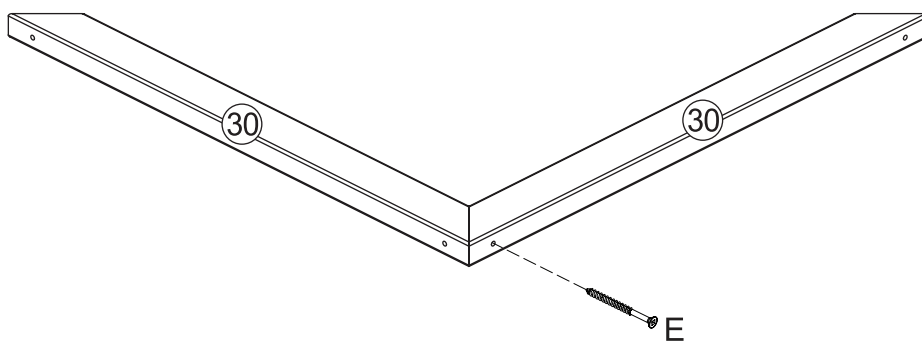
3 x F



37

2 x (30)

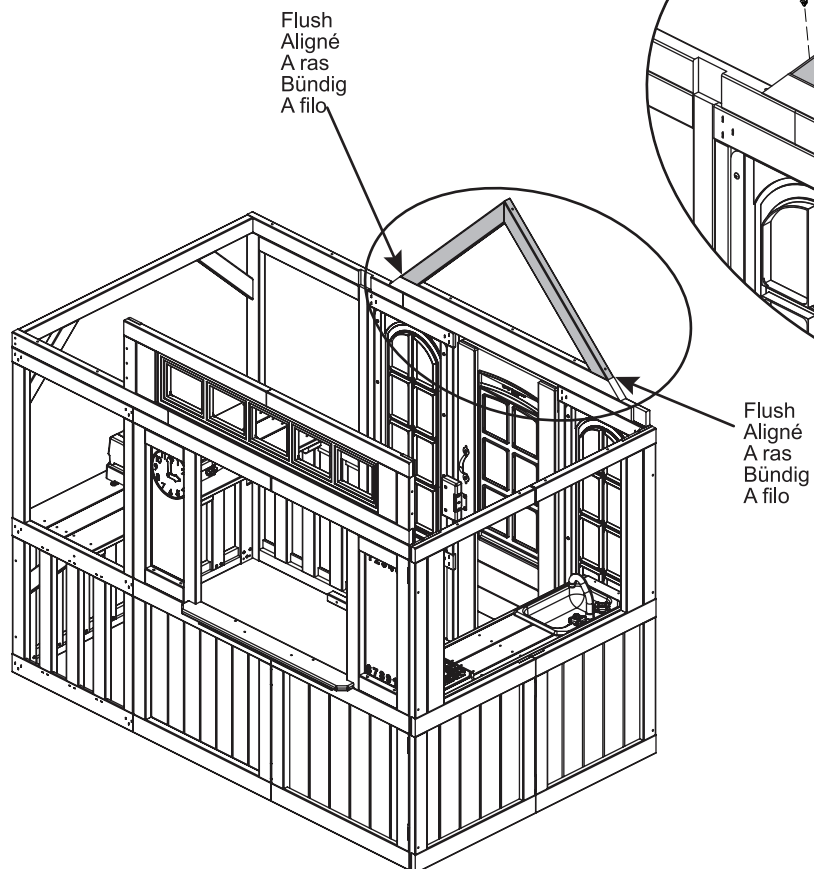
1 x E



38

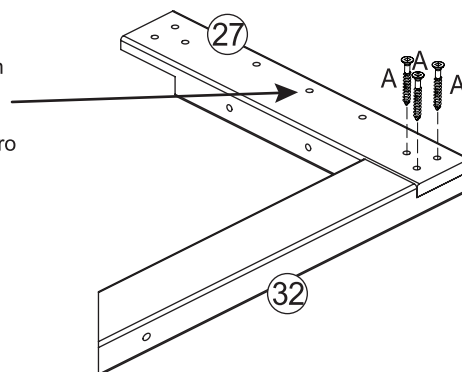


2 x E



39

Note Hole Orientation
Notez l'orientation des trous
Tenga en cuenta la orientación
de los orificios
Lochausrichtung beachten
Annotare l'orientamento del foro



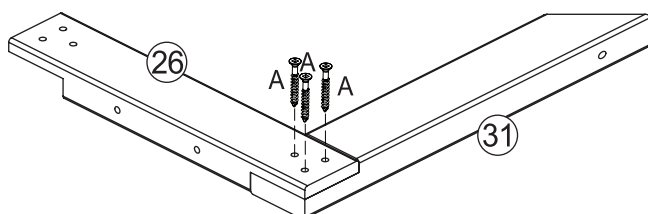
1 x 26

1 x 27

1 x 31

1 x 32

6 x A



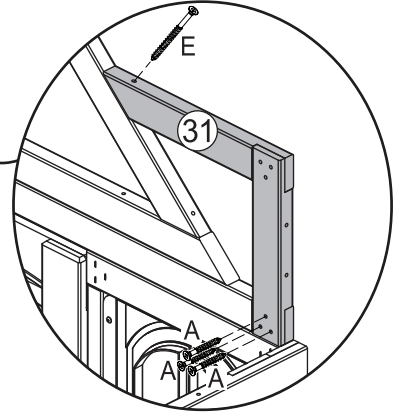
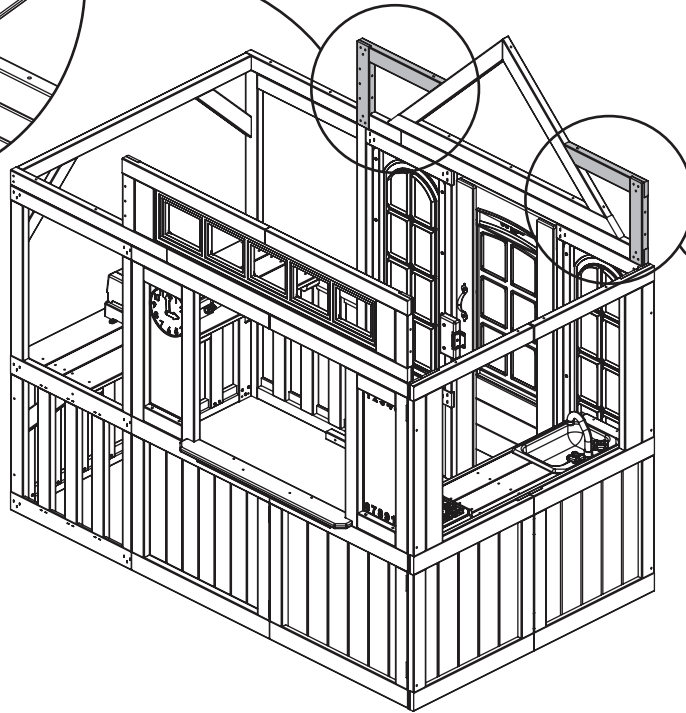
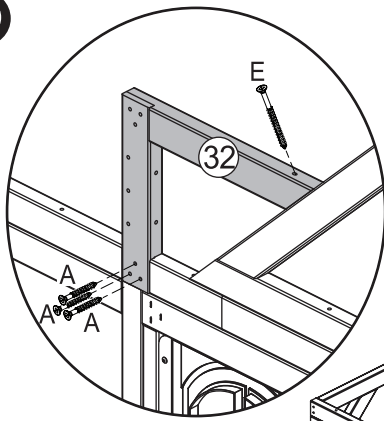
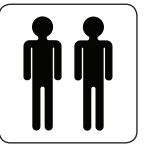
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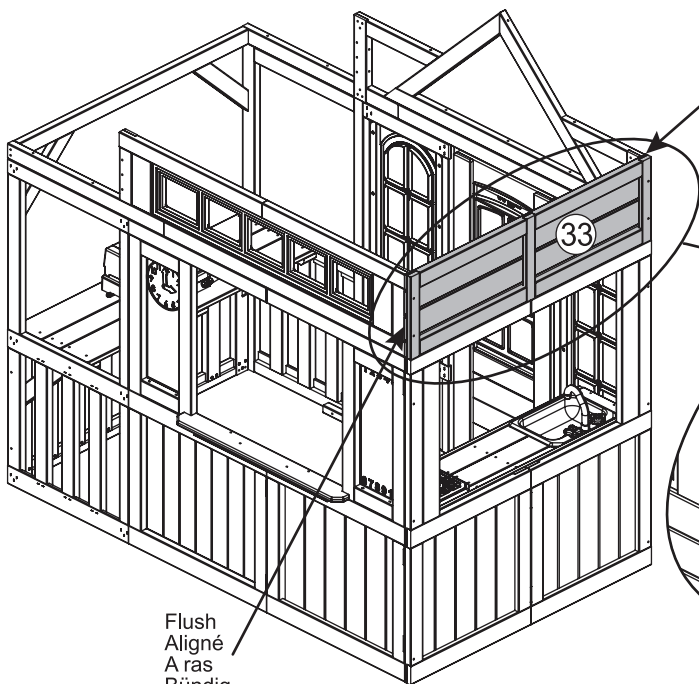
6 x A
2 x E



41

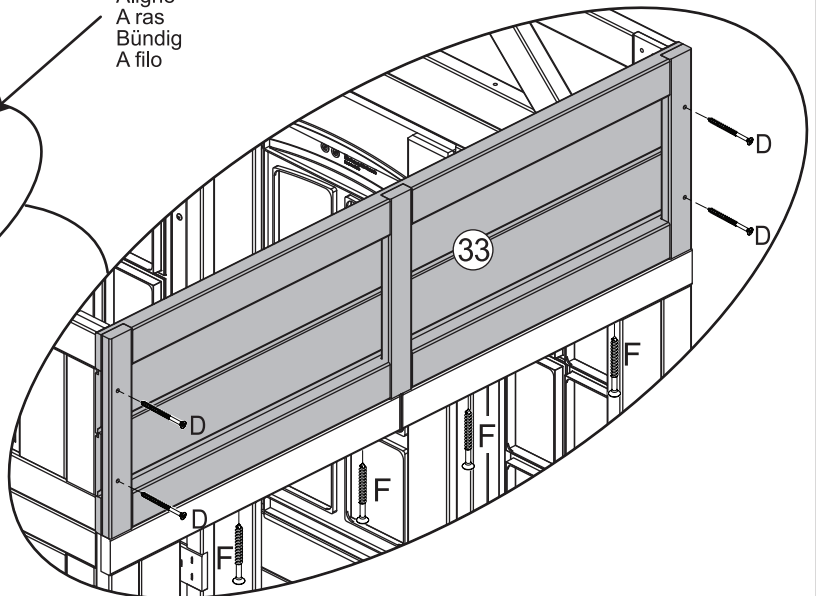
1 x 33

4 x D
4 x F



Flush
Aligné
A ras
Bündig
A filo

Flush
Aligné
A ras
Bündig
A filo

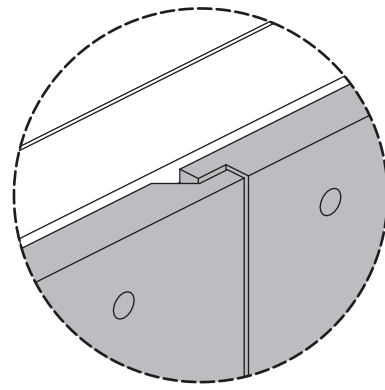
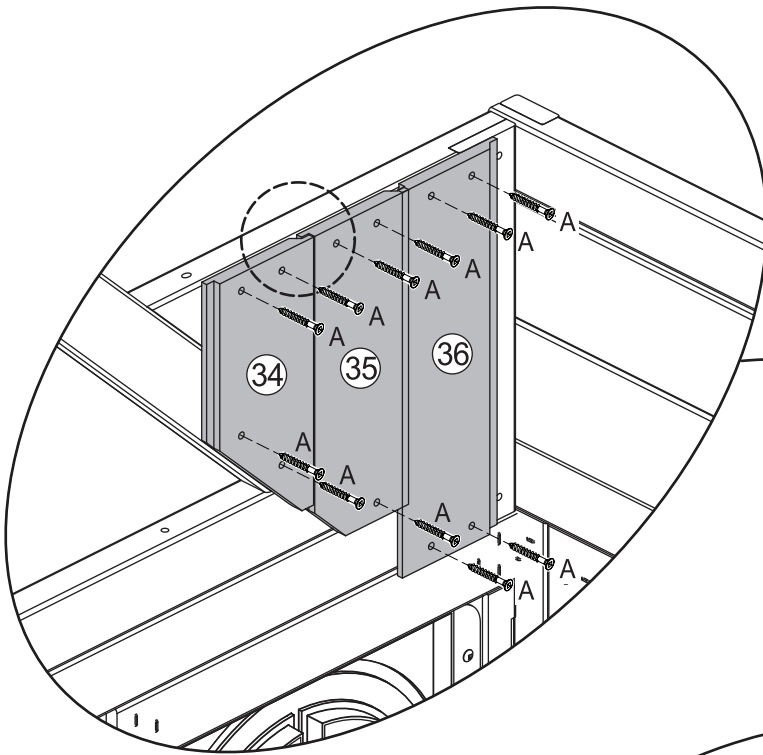


2 x 34

2 x 35

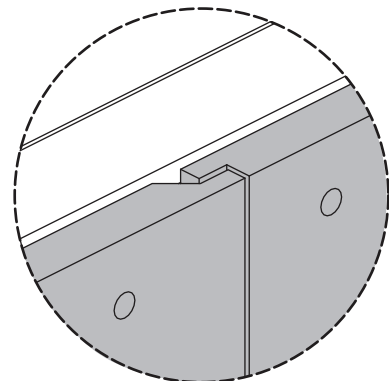
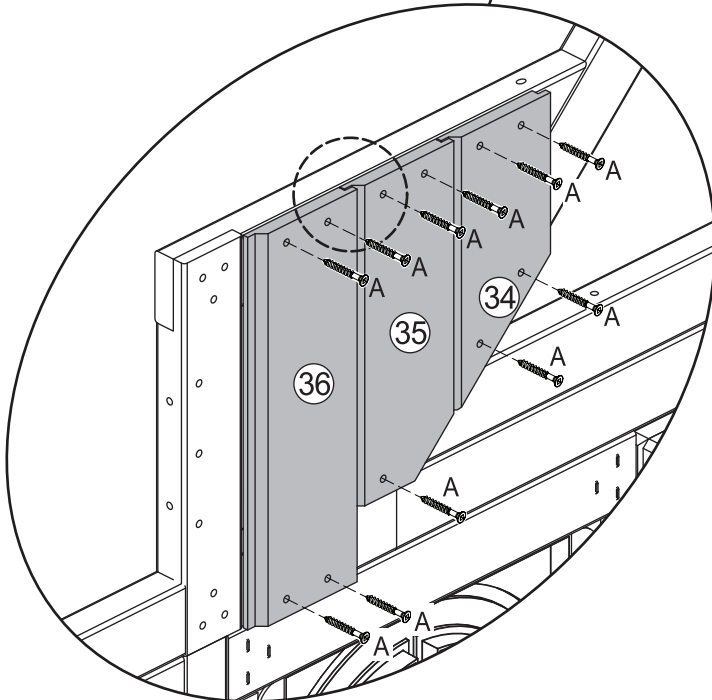
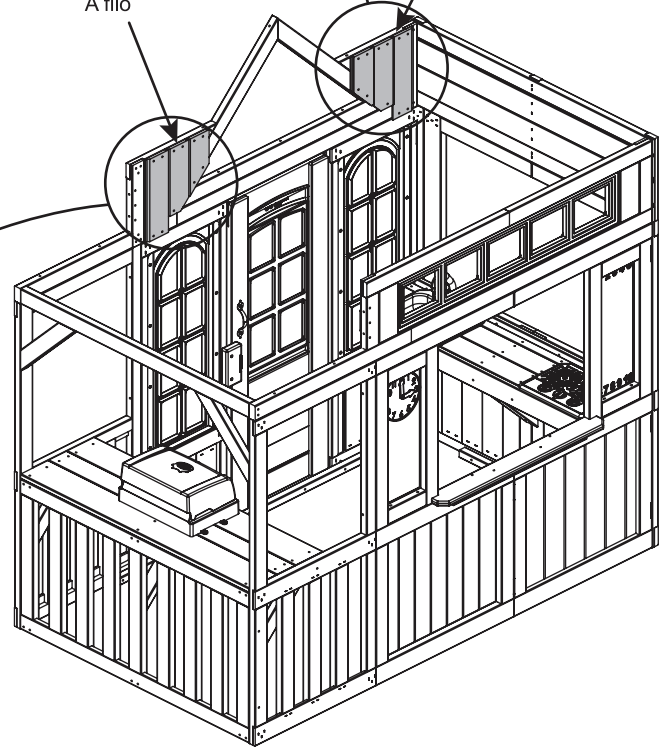
2 x 36

22 x A



Flush
Aligné
A ras
Bündig
A filo

Flush
Aligné
A ras
Bündig
A filo

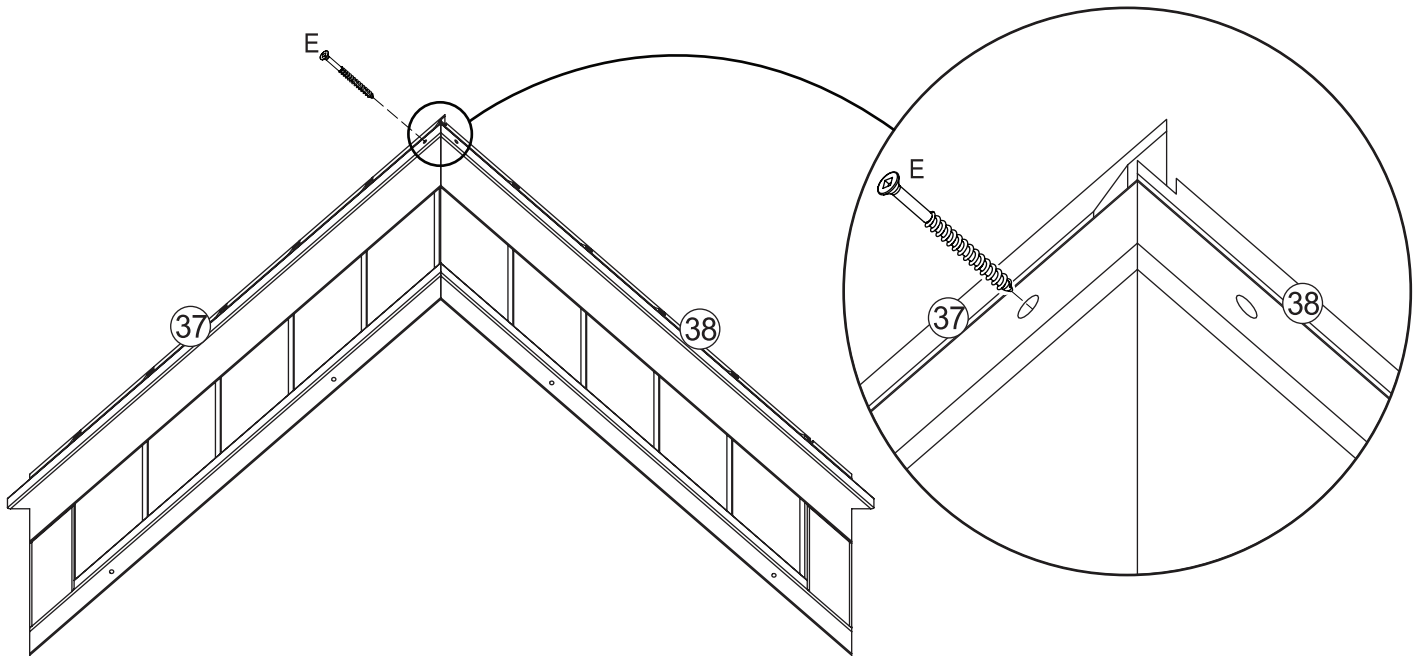


43

1 x 37

1 x 38

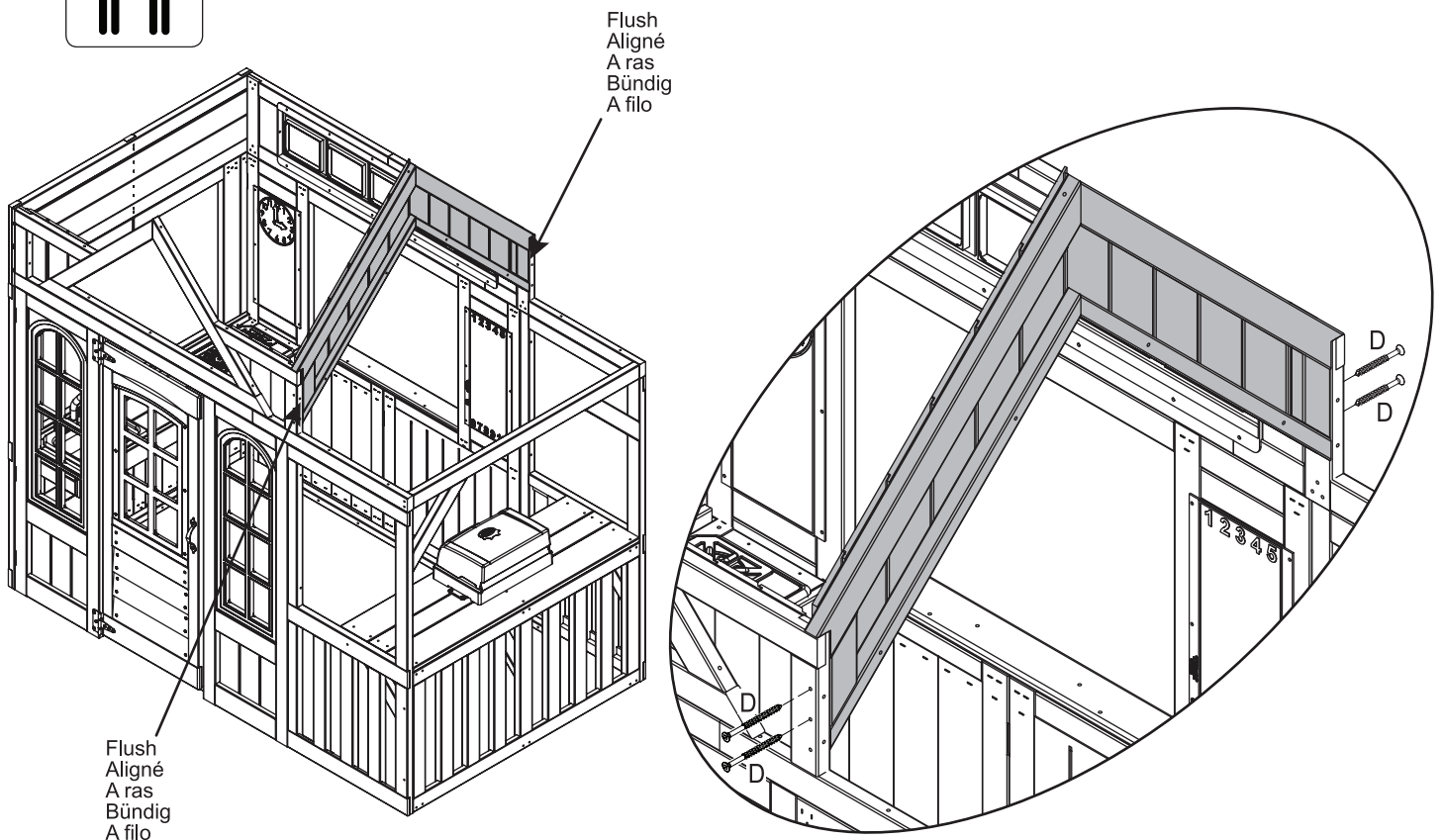
1 x E



44



4 x D

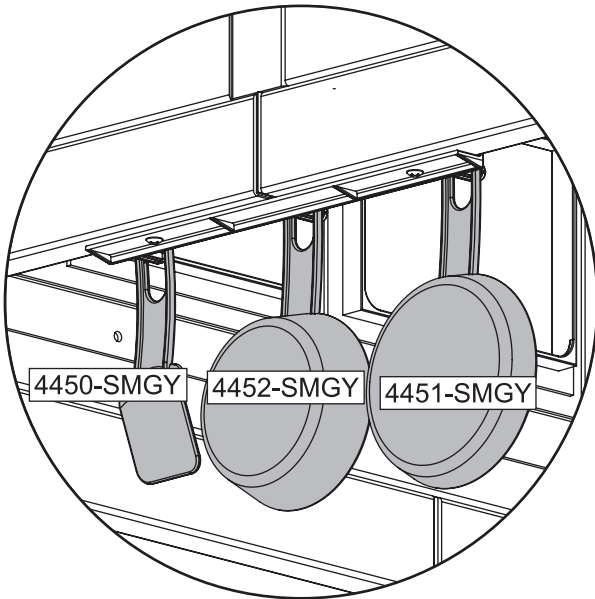
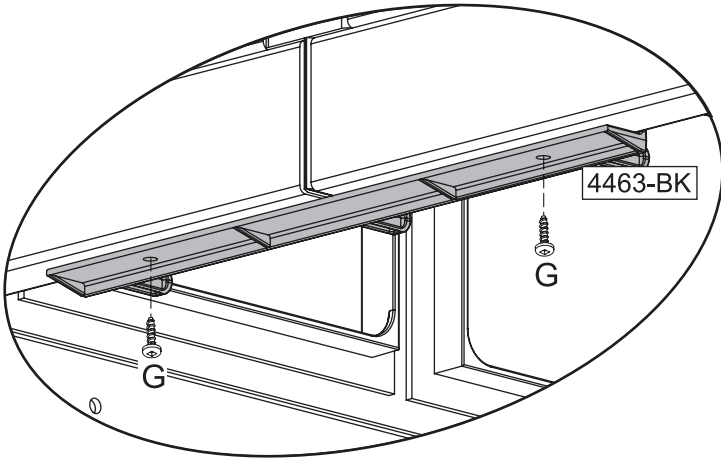


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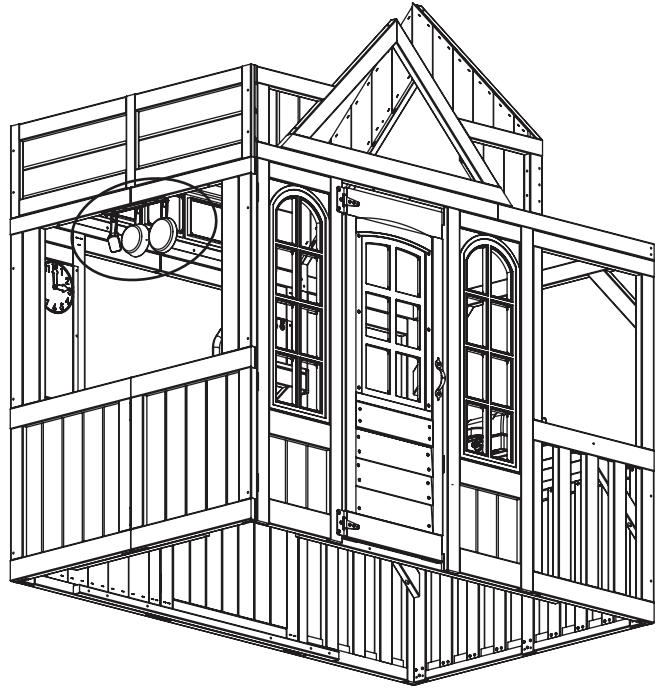
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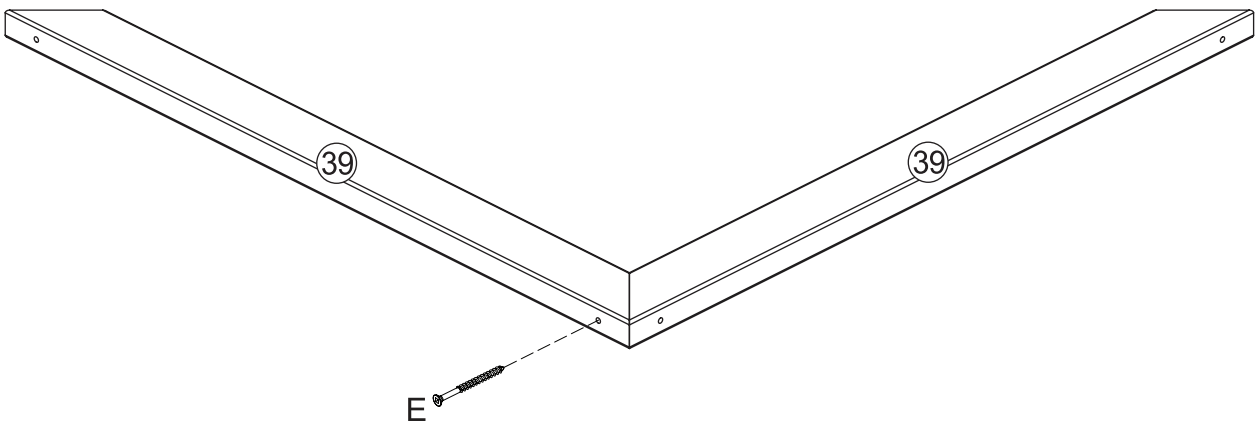


- 1 x 4463-BK
- 1 x 4452-SMGY
- 1 x 4451-SMGY
- 1 x 4450-SMGY

2 x G



46 x 2

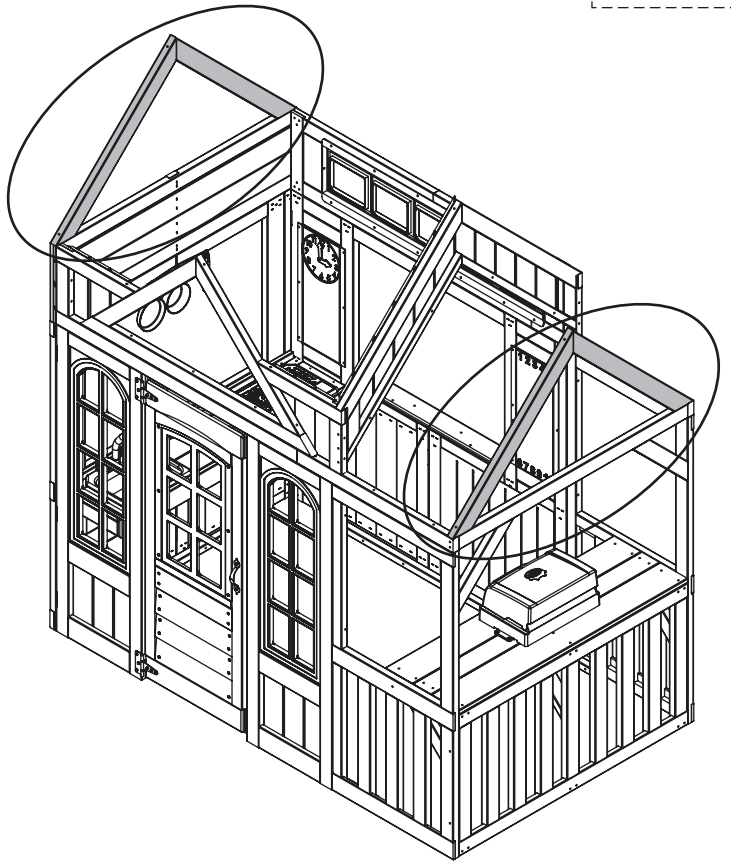
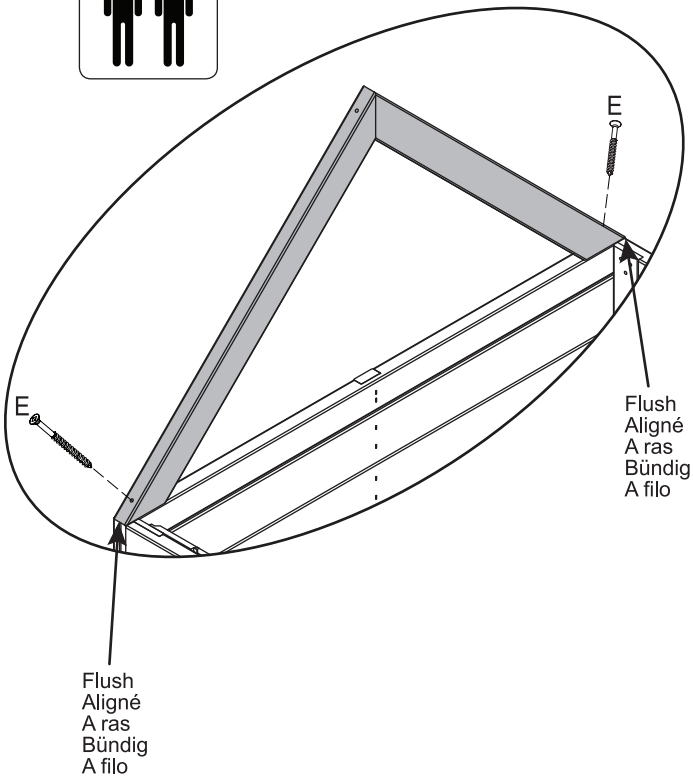


2 x 39

1 x E

47

4 x E

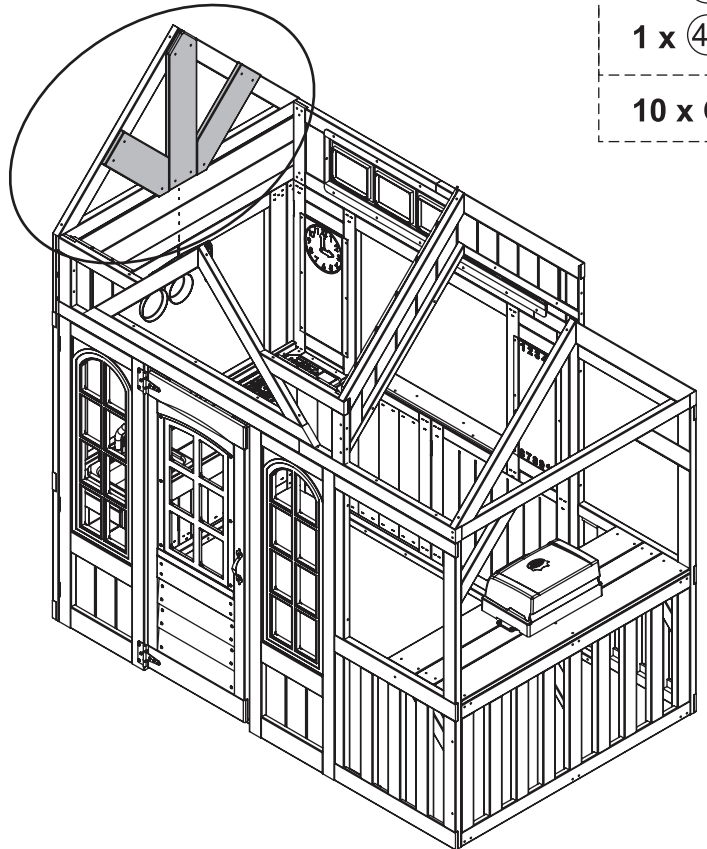
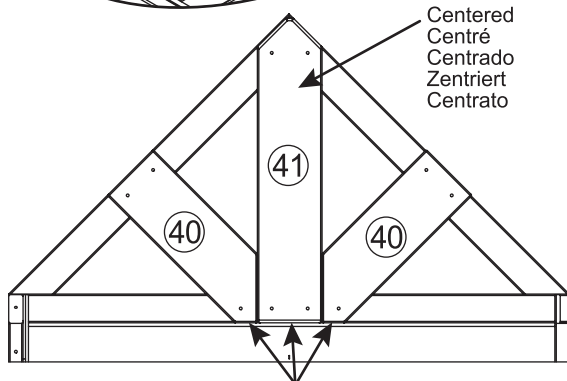
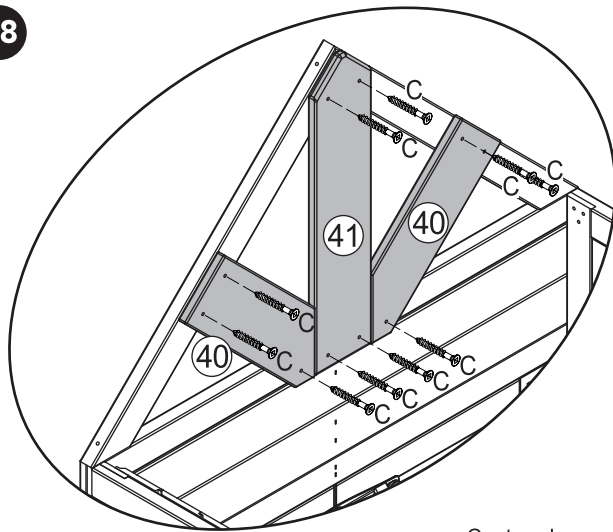


48

2 x 40

1 x 41

10 x C

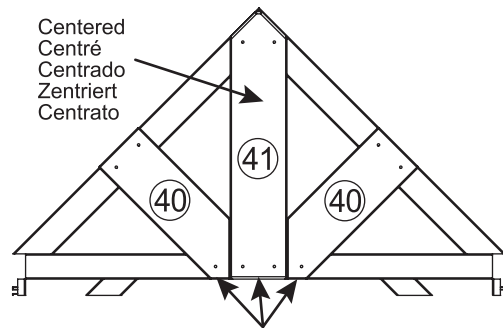
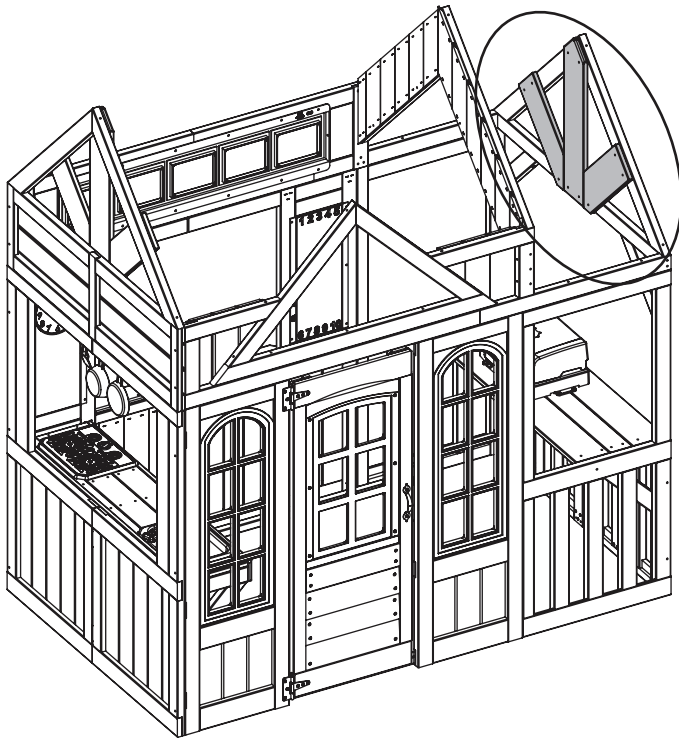


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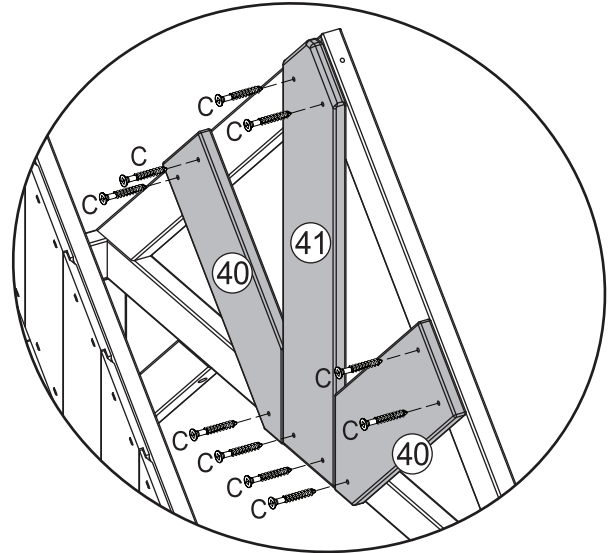


Flush / Aligné / A ras / Bündig / A filo

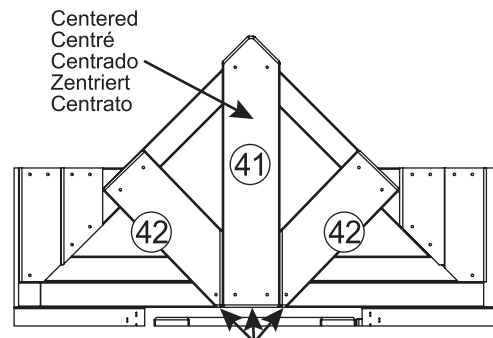
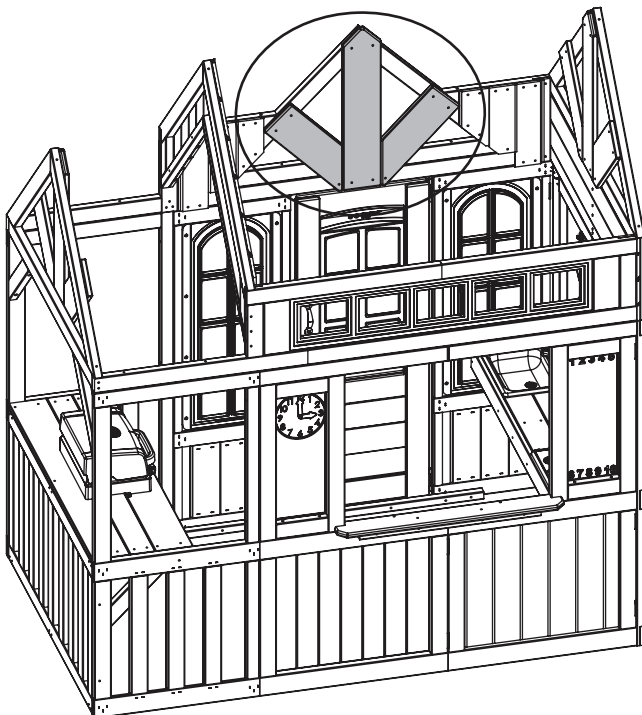
2 x (40)

1 x (41)

10 x C



50

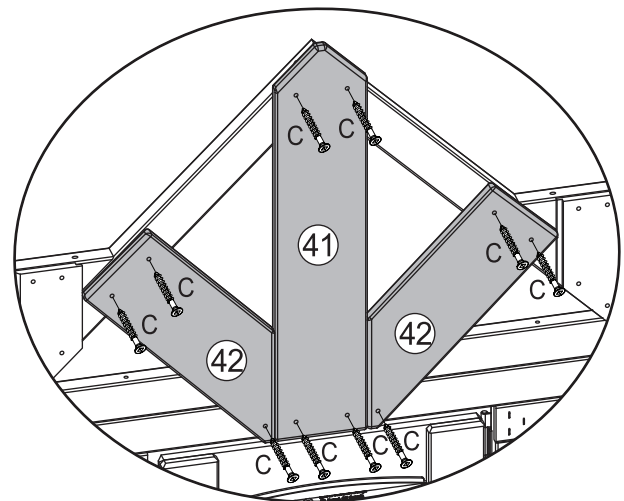


Flush / Aligné / A ras / Bündig / A filo

1 x (41)

2 x (42)

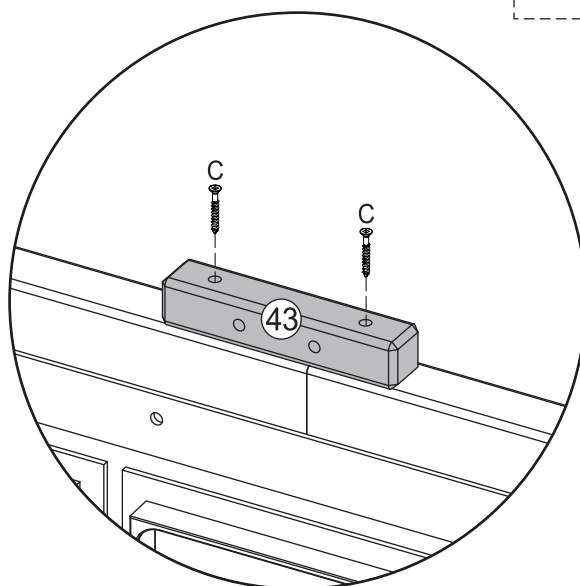
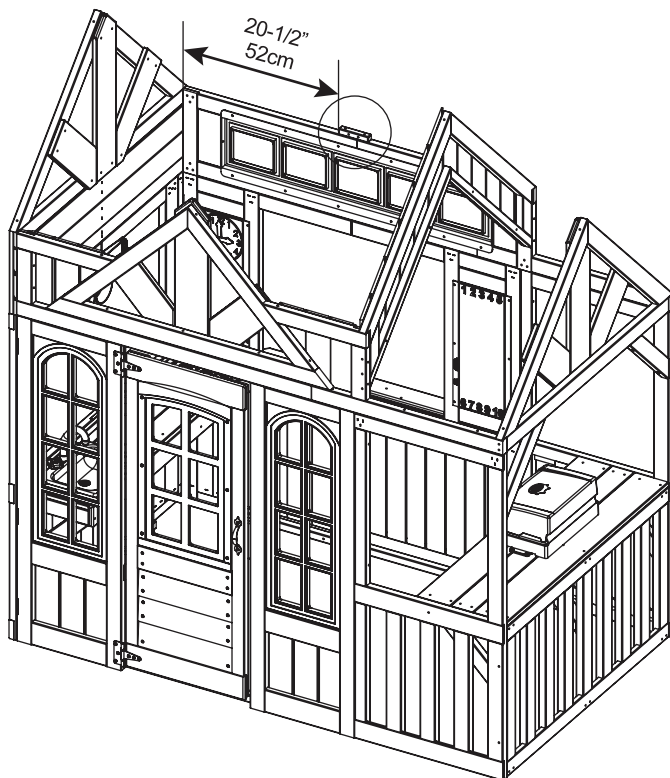
10 x C



51

1 x 43

2 x C



52

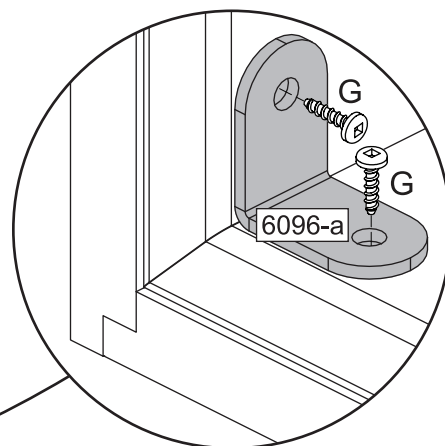
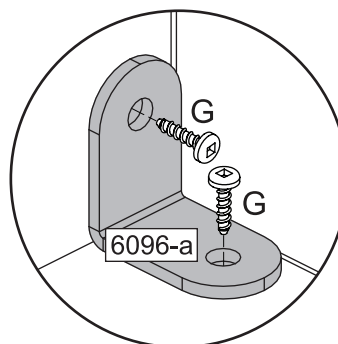
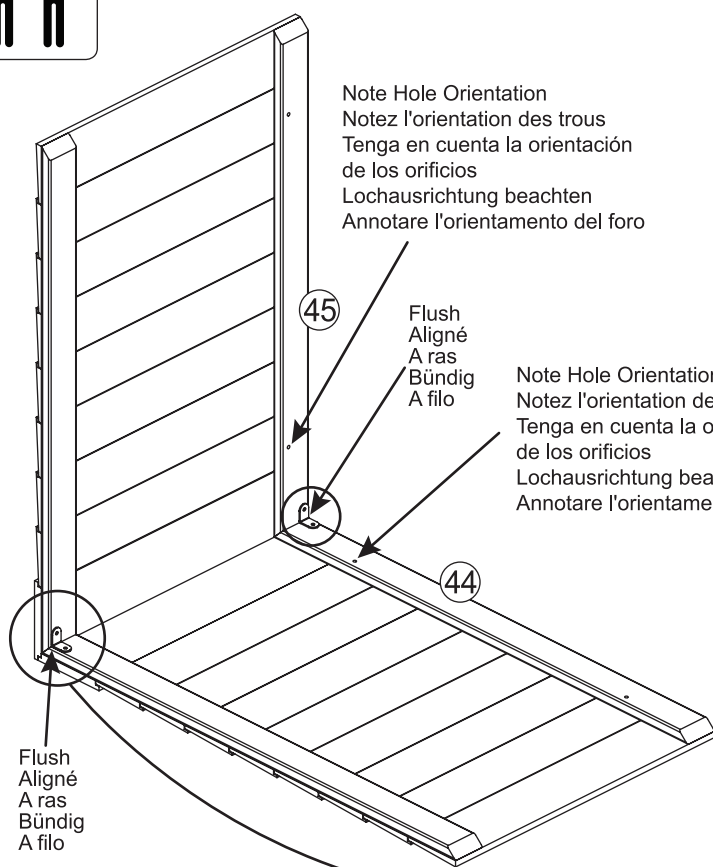


1 x 44

1 x 45

2 x 6096-a

4 x G

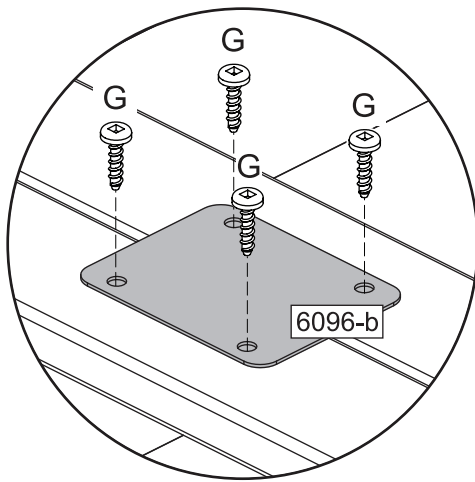


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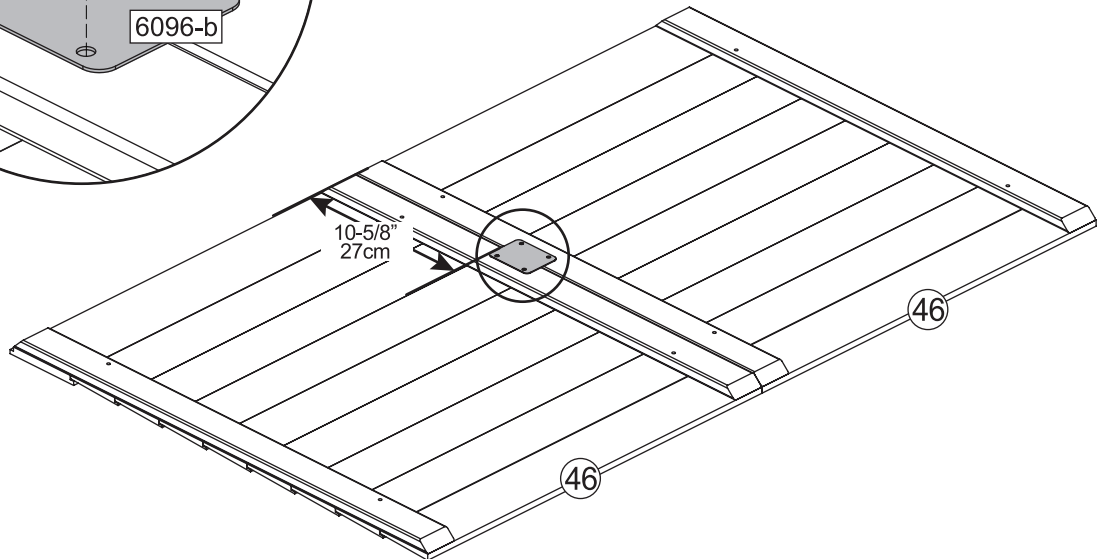
53



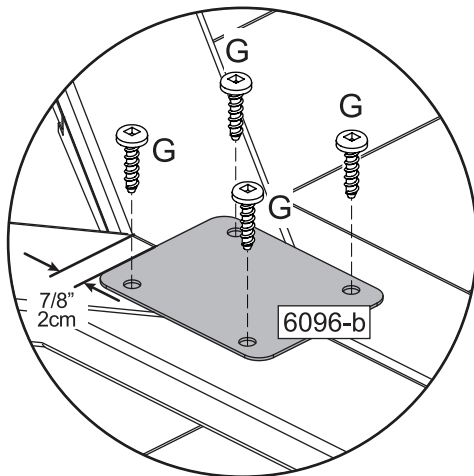
2 x 46

1 x 6096-b

4 x G



54

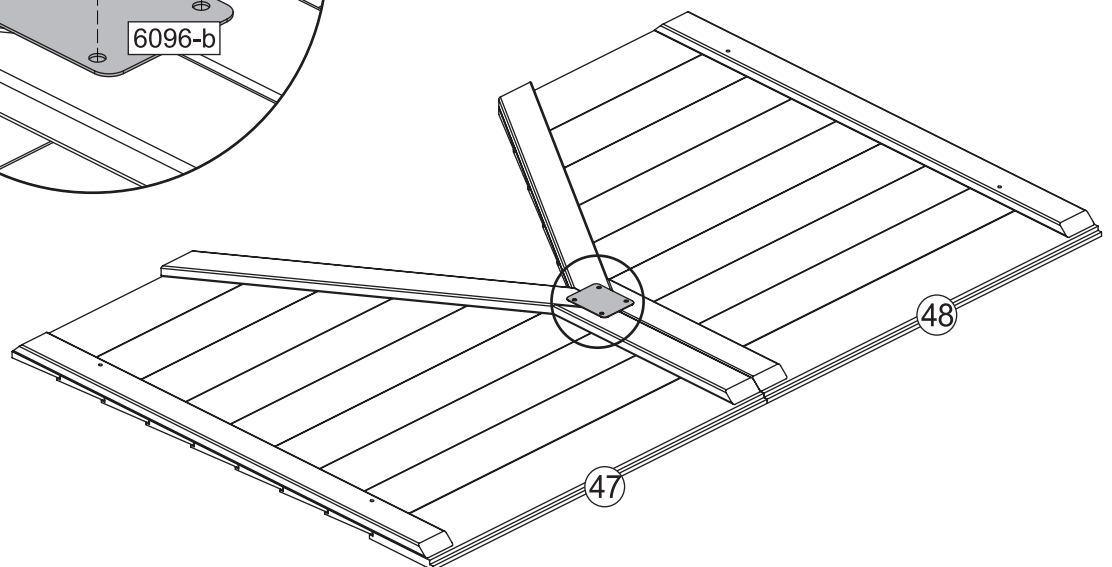


1 x 47

1 x 48

1 x 6096-b

4 x G



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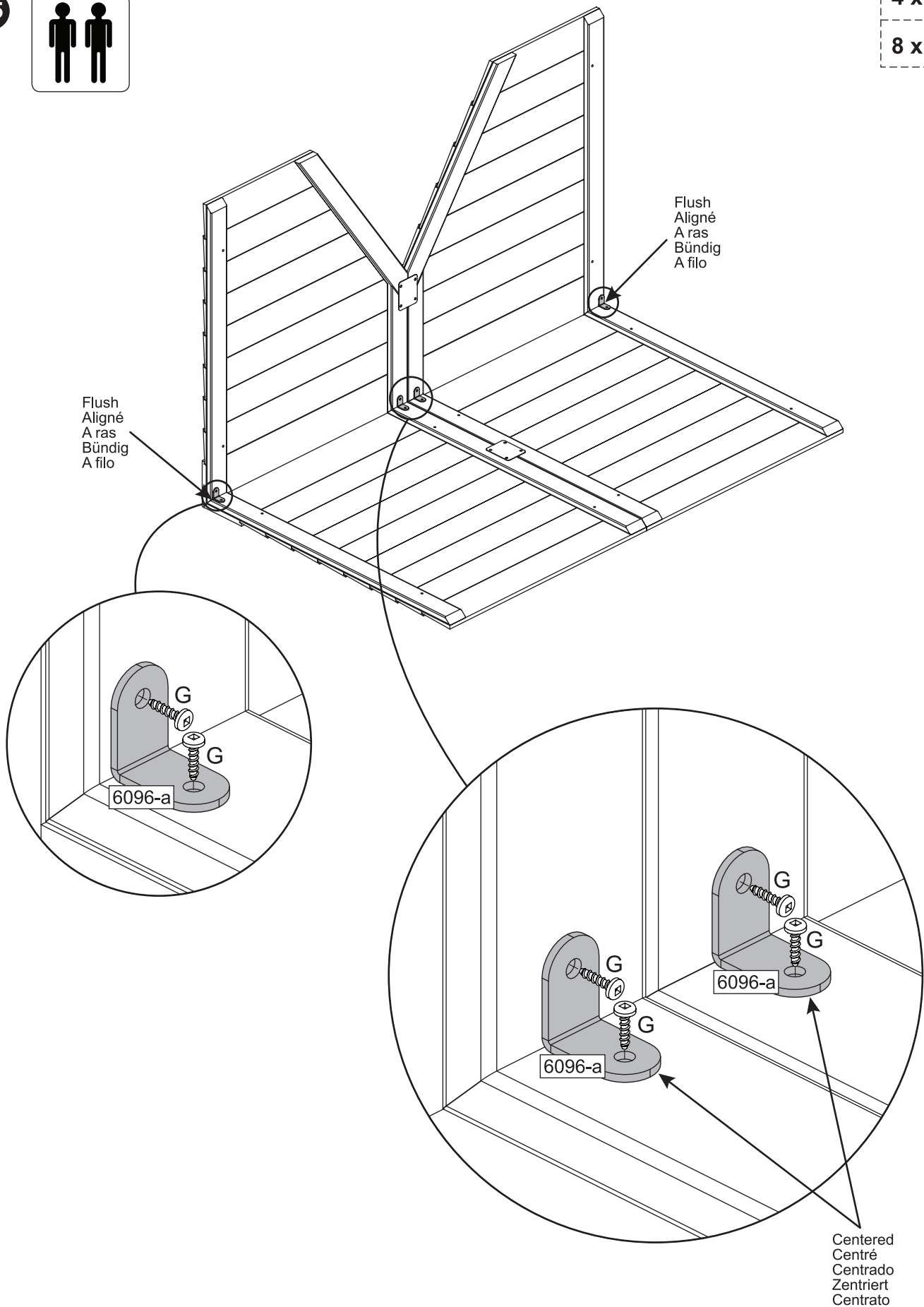
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55



4 x 6096-a

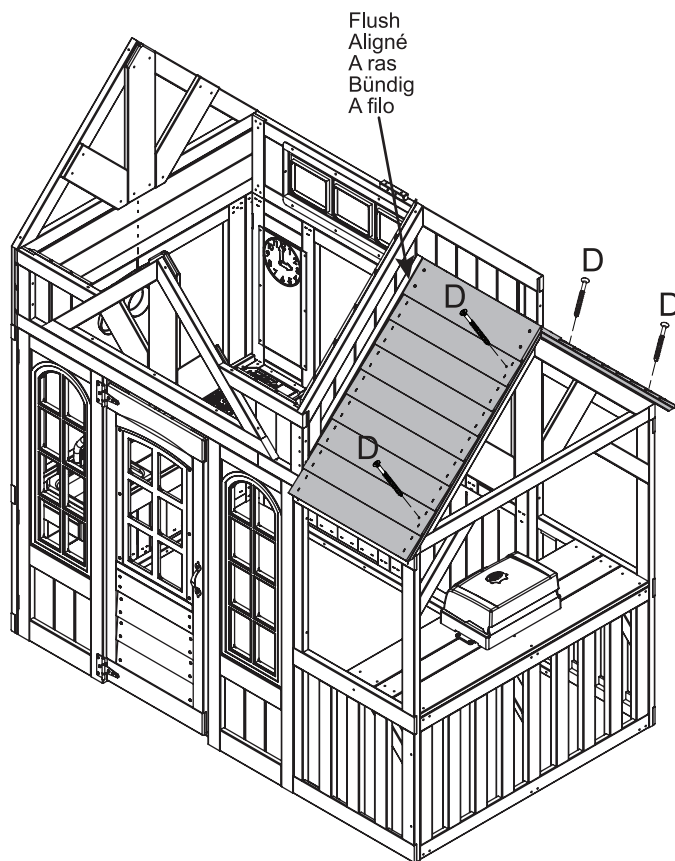
8 x G



56

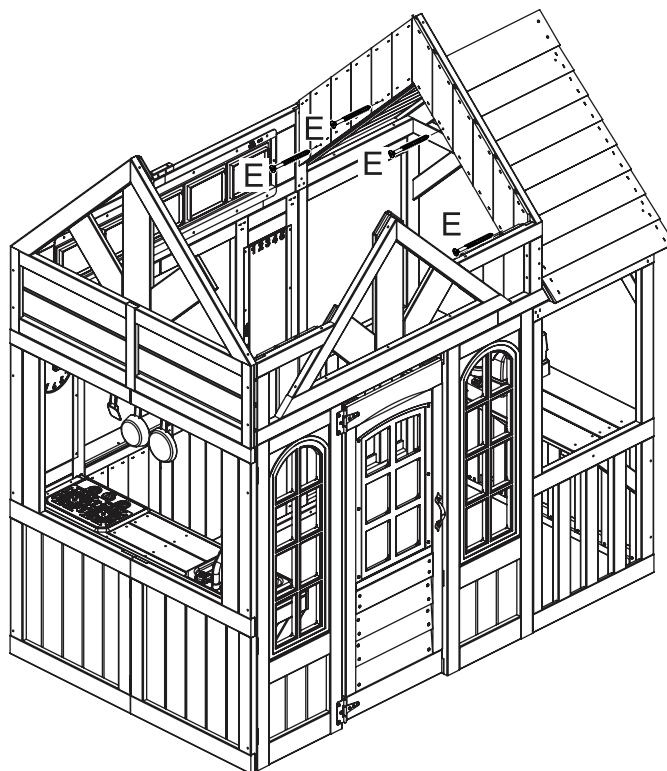


4 x D



57

4 x E



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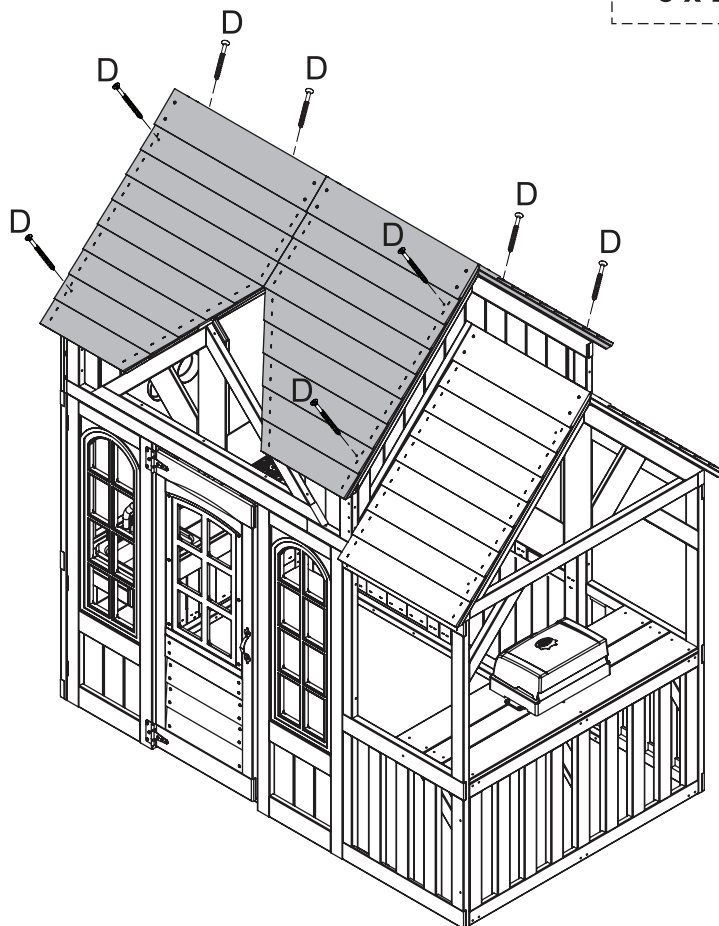
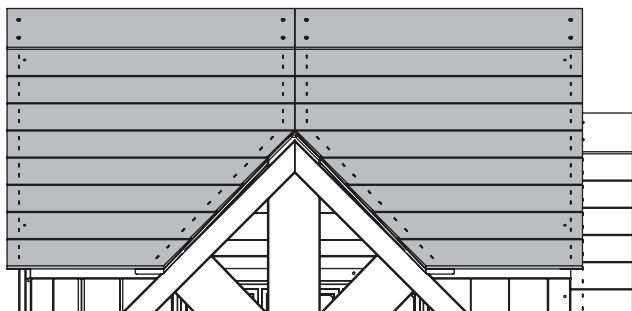
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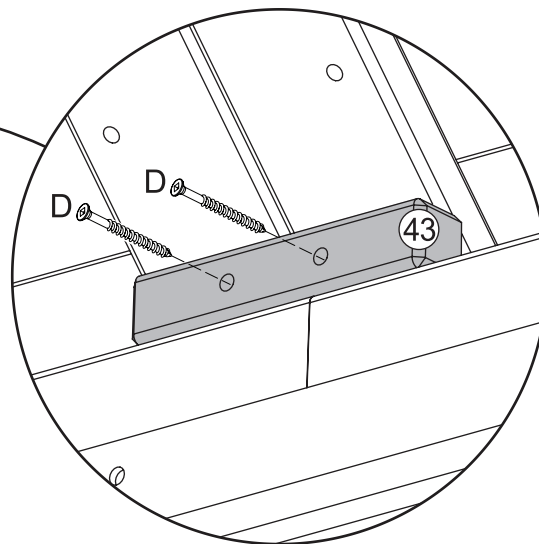
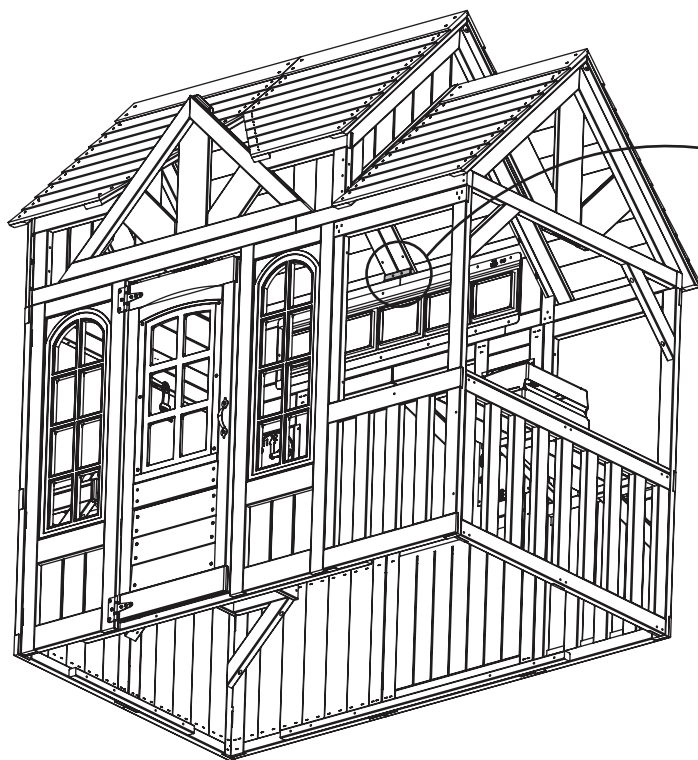


8 x D



59

2 x D



Important! Inside View
Important ! Vue intérieure
¡Importante! Vista interior
Wichtig! Innenansicht
Importante! Vista dall'interno

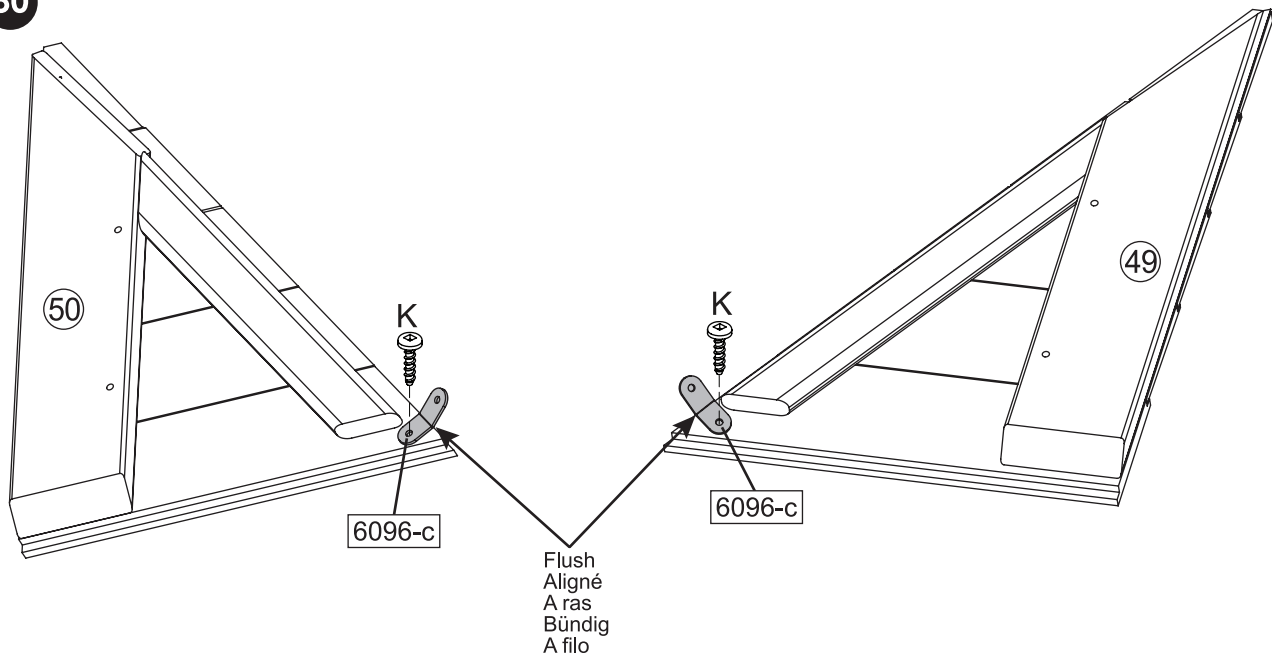


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1 x 49

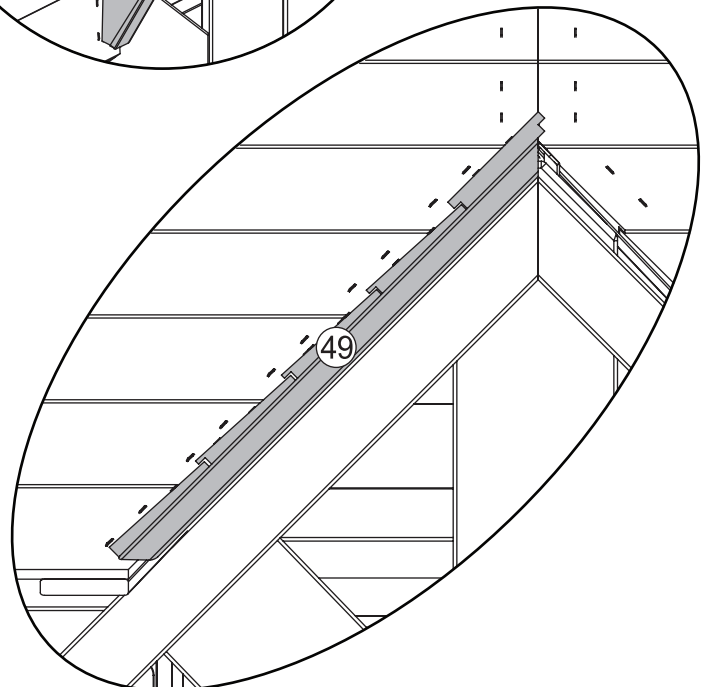
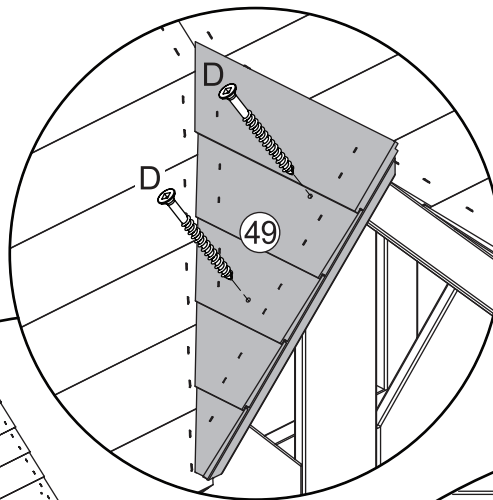
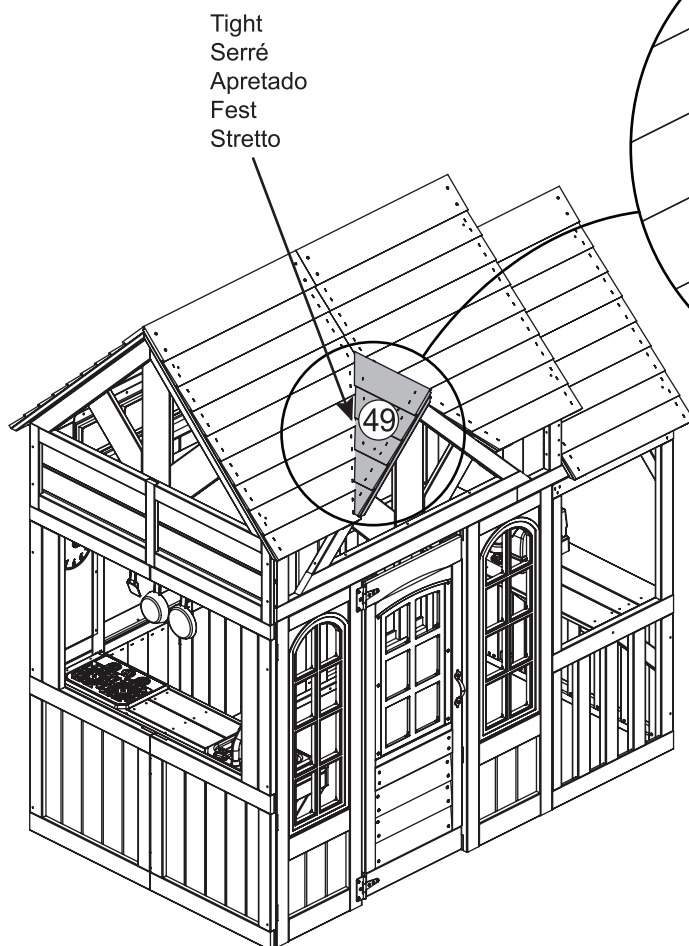
1 x 50

2 x 6096-c

2 x K

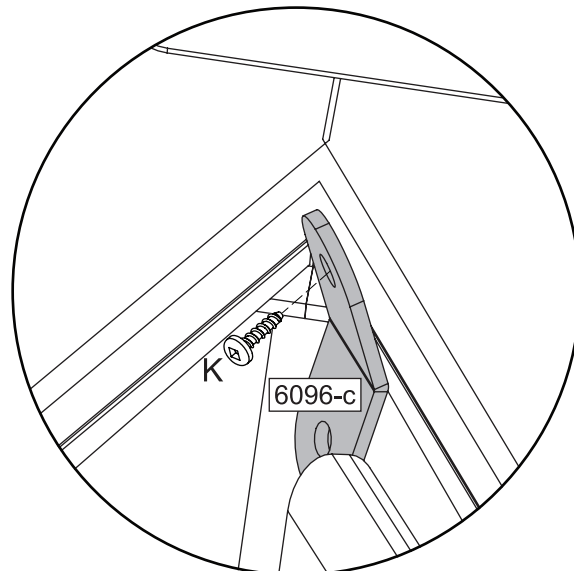
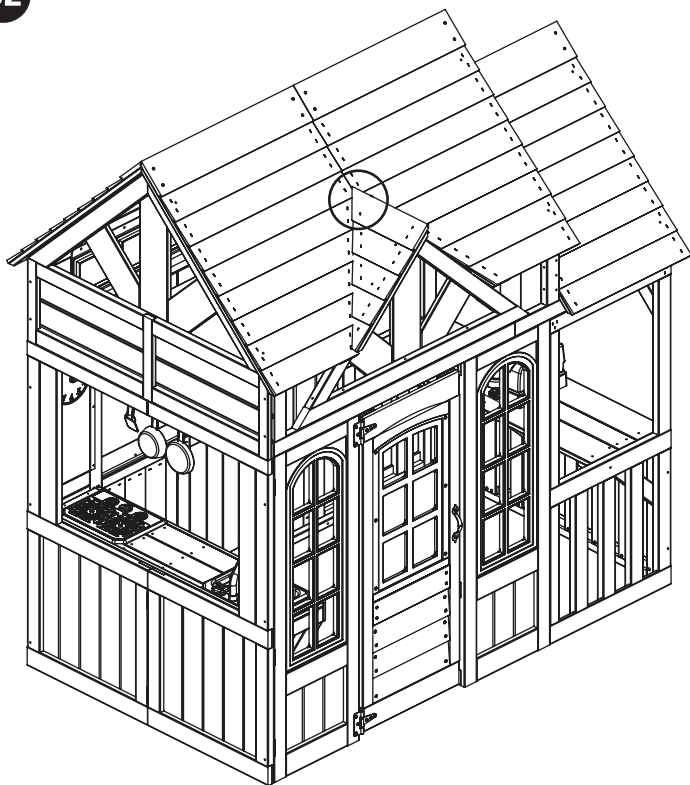
61

2 x D



62

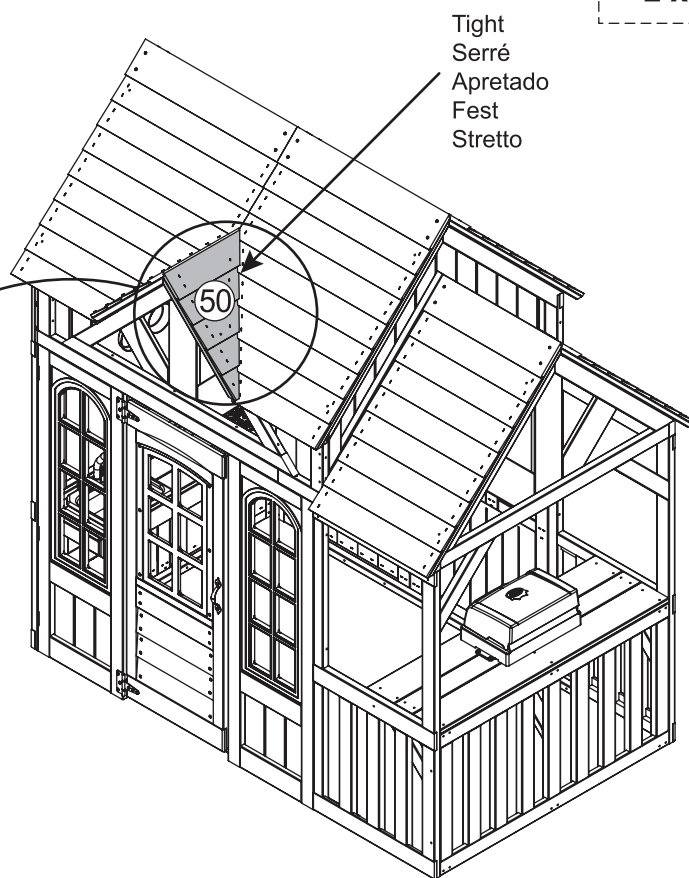
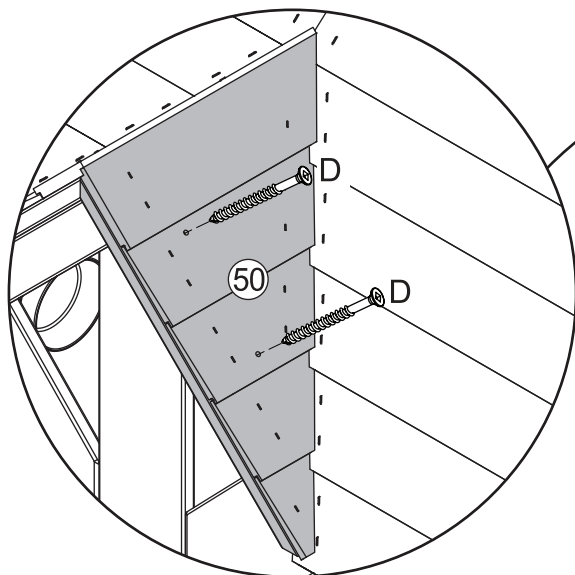
1 x K



Important! Inside View
 Important ! Vue intérieure
 ¡Importante! Vista interior
 Wichtig! Innenansicht
 Importante! Vista dall'interno

63

2 x D



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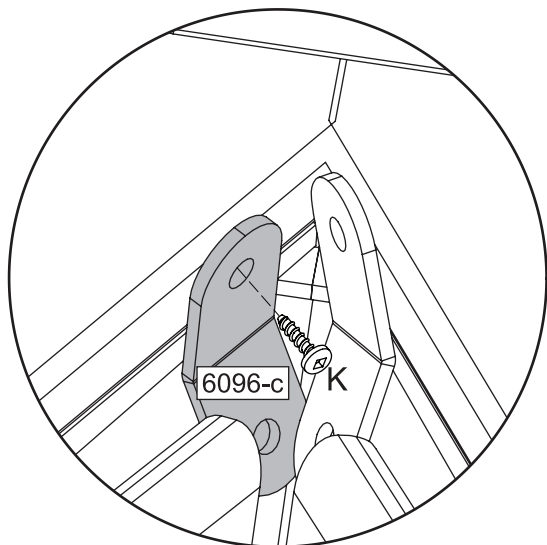
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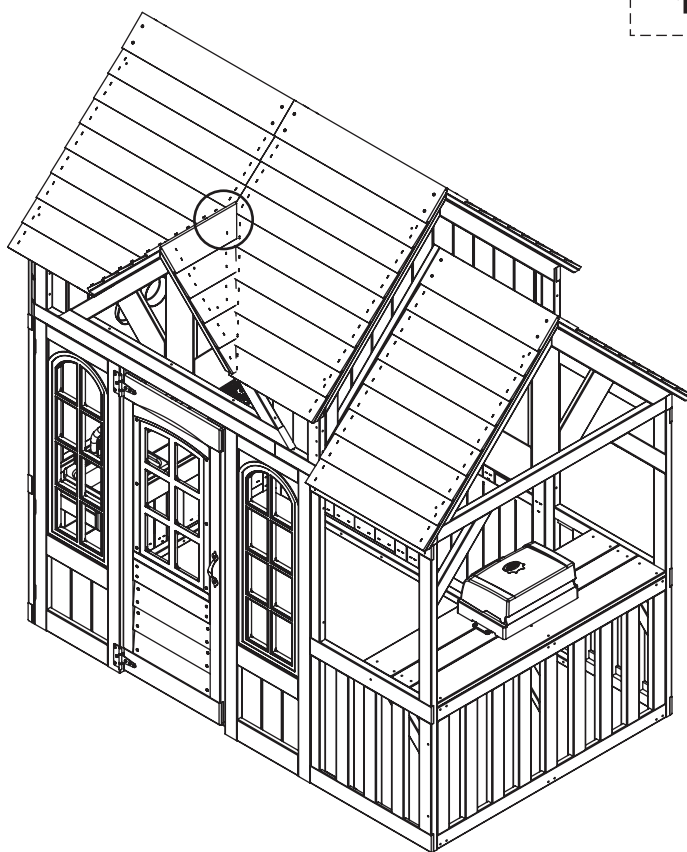
64



1 x K

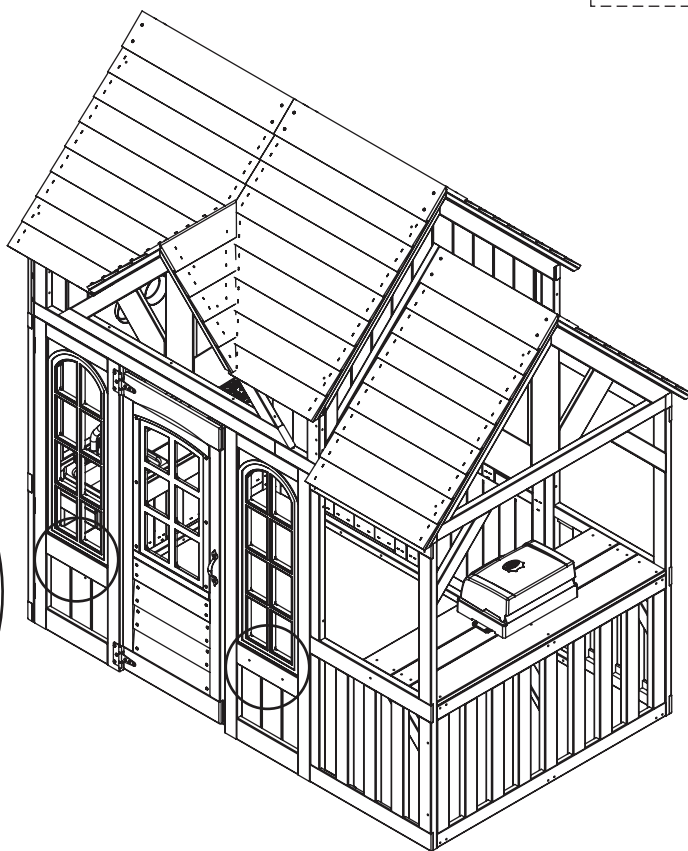
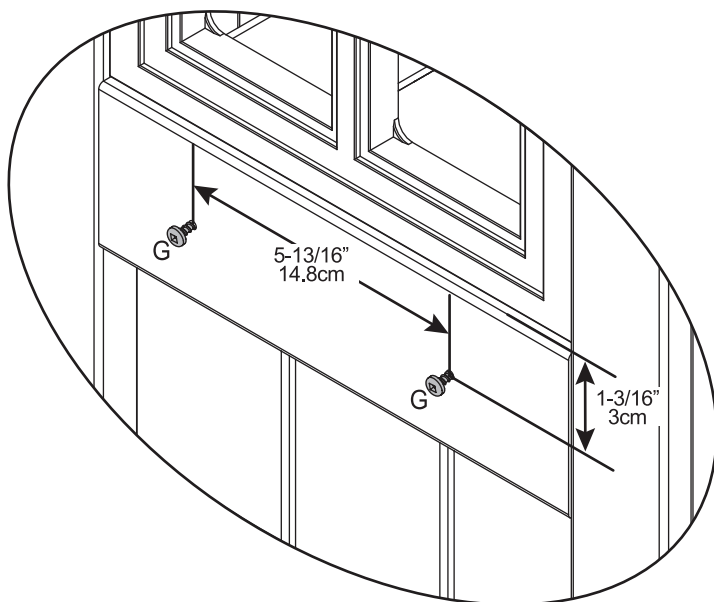


Important! Inside View
Important ! Vue intérieure
¡Importante! Vista interior
Wichtig! Innenansicht
Importante! Vista dall'interno



65

4 x G



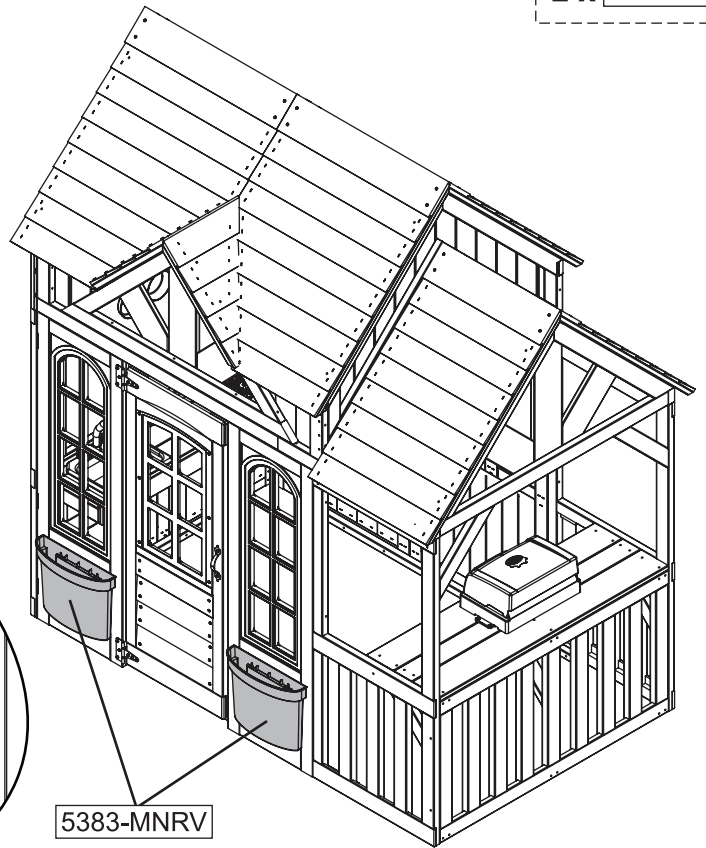
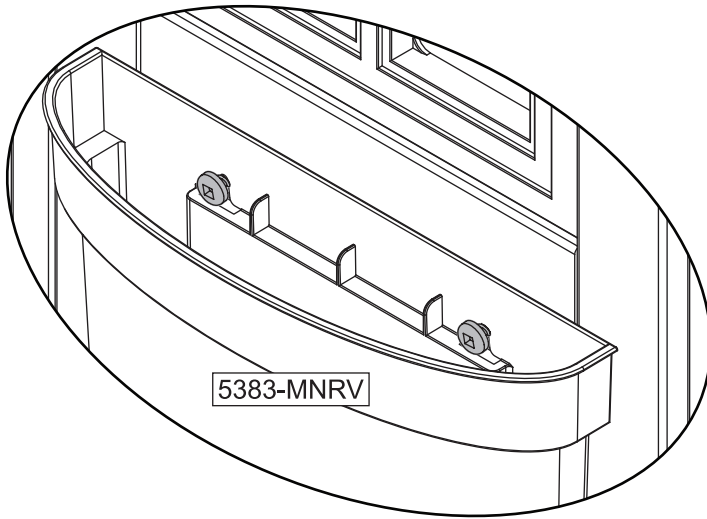
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2 x 5383-MNRV



67

1 x 5177

2 x G

