

Item # : LM054-528D

Assembly Instructions

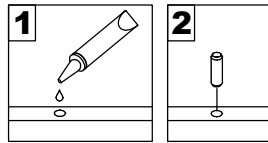


If you have any questions, please follow these steps(“Find Your Orders” - “Problem with the Order” - “Contact Seller”) to contact our customer service. Thanks!

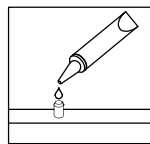
Revsied 27/02/2024

General Assembly Guidelines

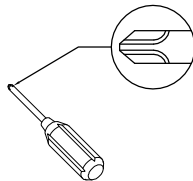
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



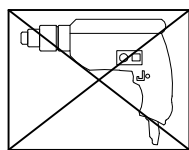
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



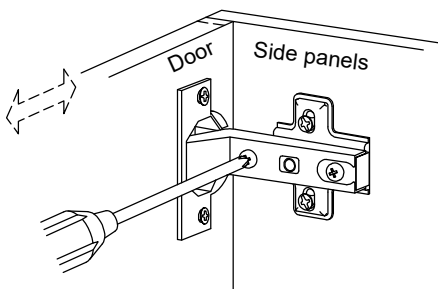
- VI. A Phillips head screwdriver is required for the assembly of this product .



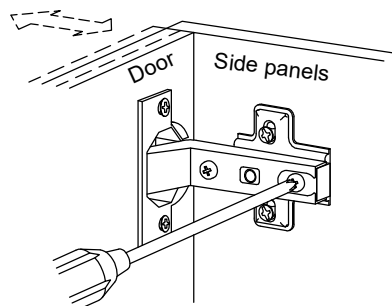
- VII. Power tools should not be used to assemble this product .



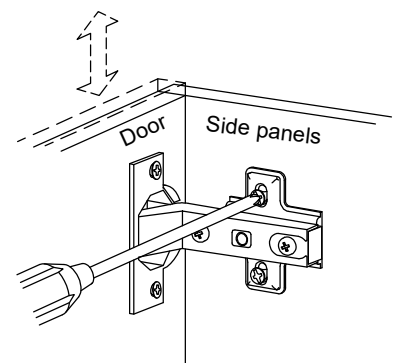
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

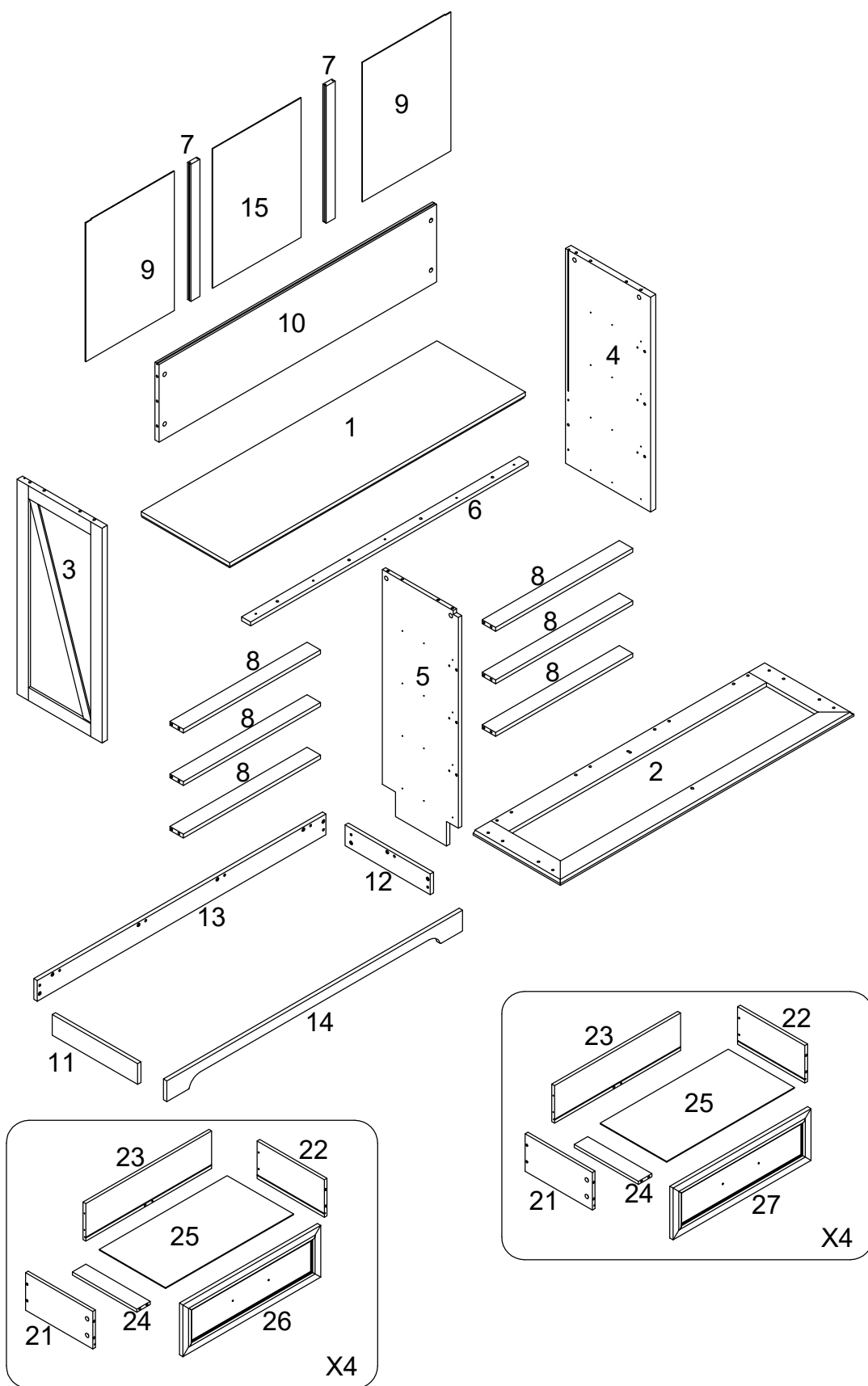


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment










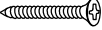


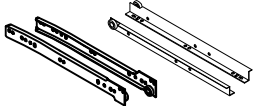





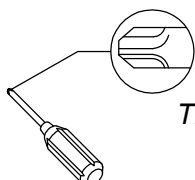
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	44	pcs
B		Ø6x35mm	Cam lock	62	pcs
C		Ø15x11mm	Cam lock	22	pcs
D		Ø15x9mm	Cam lock	40	pcs
E		Ø30mm	Sticker	52	pcs
F		Ø6x50mm	Bolt	10	pcs
G		M 4	Hex Key	1	pc
H		M6*12mm	Screw	28	pcs
I			Angular Code	14	pcs
J		Ø4x32mm	Screw	40	pcs
K		Ø4x25mm	Screw	5	pcs
L		Ø8x20mm	Wooden dowel	4	pcs
M		Individually packed	Drawer sildes	8	set
N		Ø3x12mm	Screw	96	pcs
O			Plastic wedge	12	pcs
P		Ø3x17mm	Screw	12	pcs

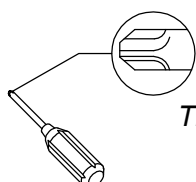


Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

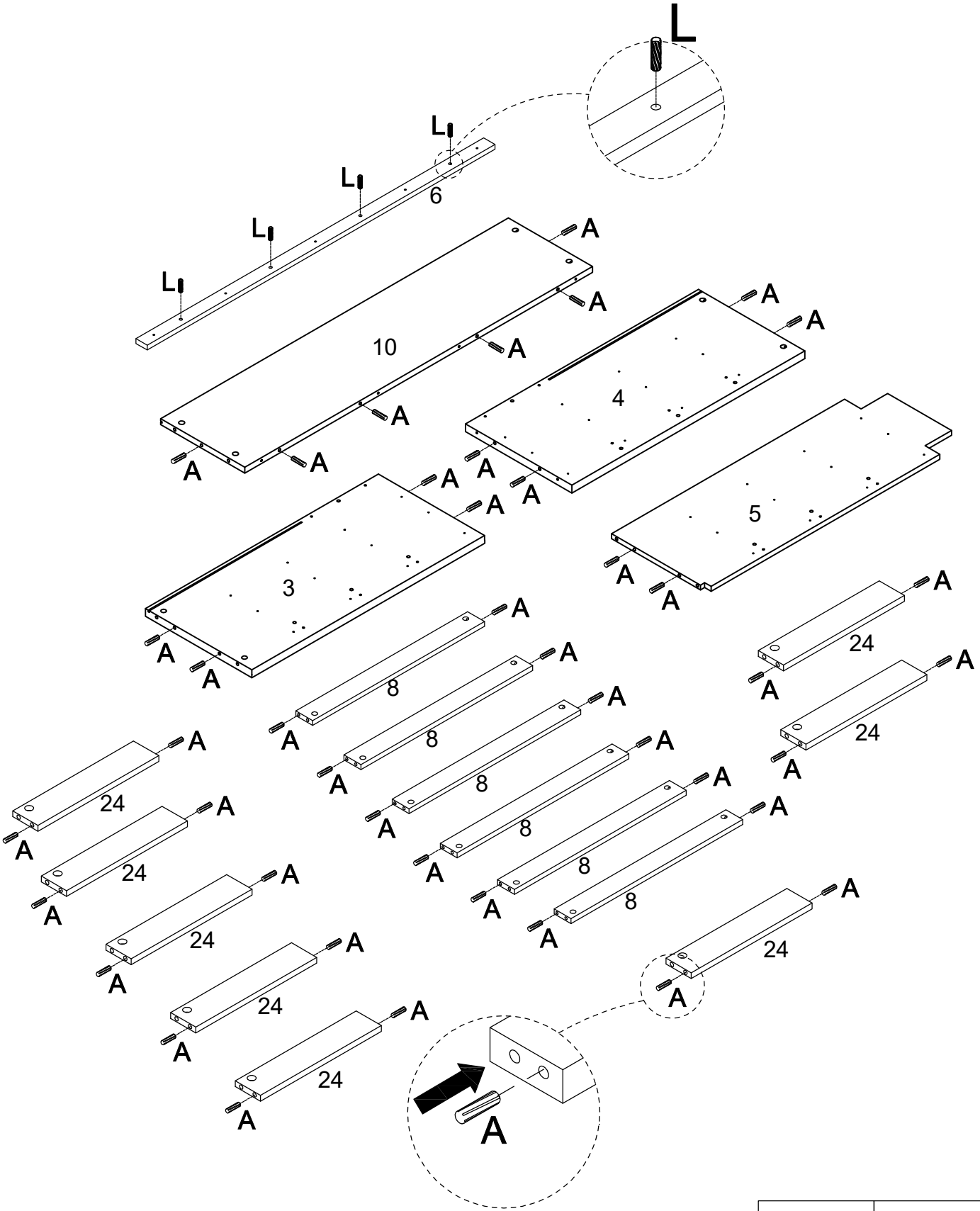
R		160mm	Hold hands	8	pcs
S		Ø4x9mm	Screw	16	pcs
T			Anti falling hardware	4	pcs
U		Ø4x15mm	Screw	4	pcs
V			House lizard	4	pcs
W		Ø4x35mm	Screw	4	pcs
X			Strip	2	pcs
Y			Small White Glue	2	pcs





Philips head screwdriver required for assembly
(not included)

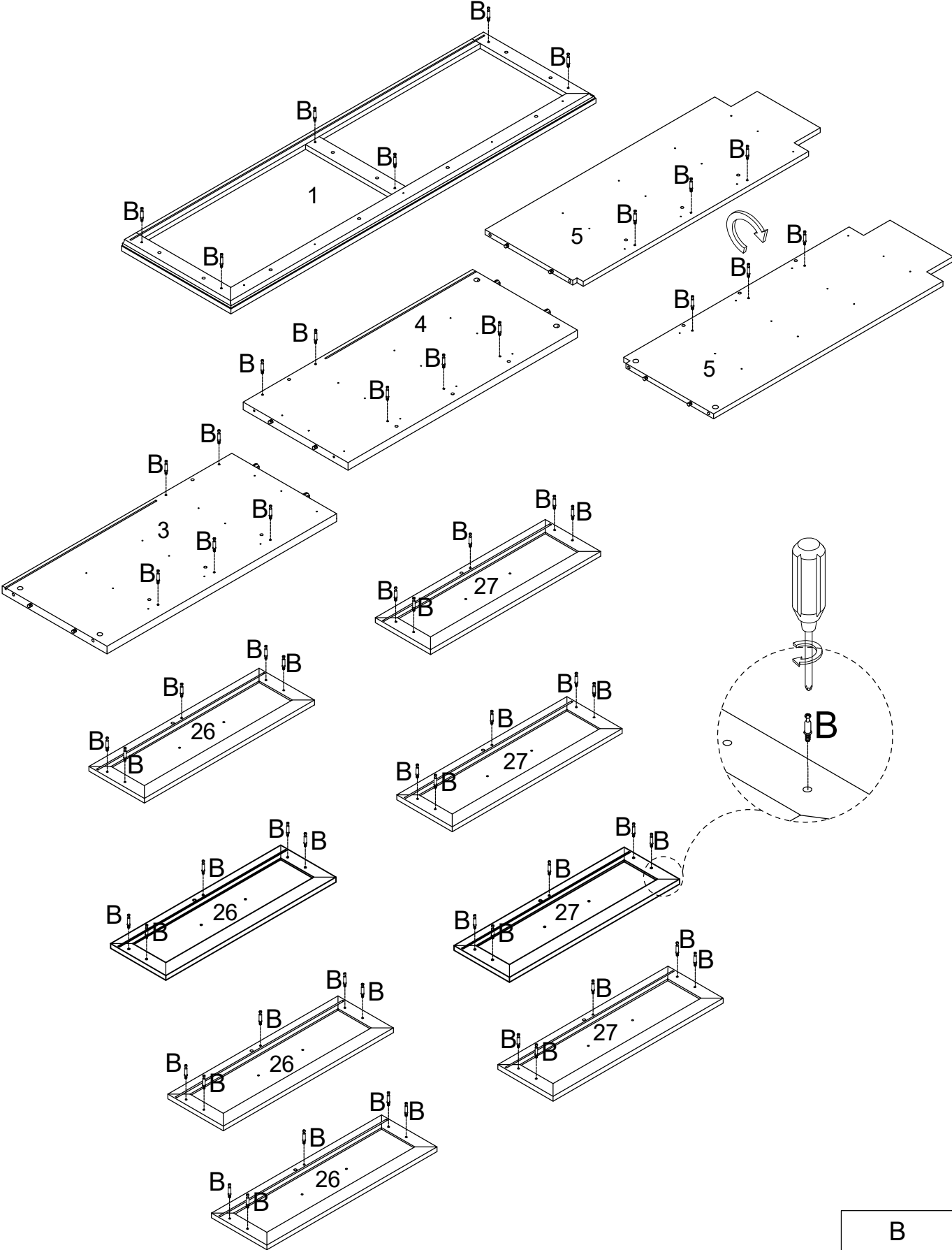
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*


Step 1



L	A
	
X4	X44

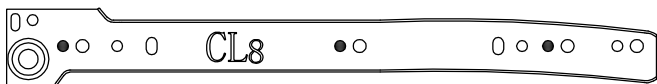
Step 2



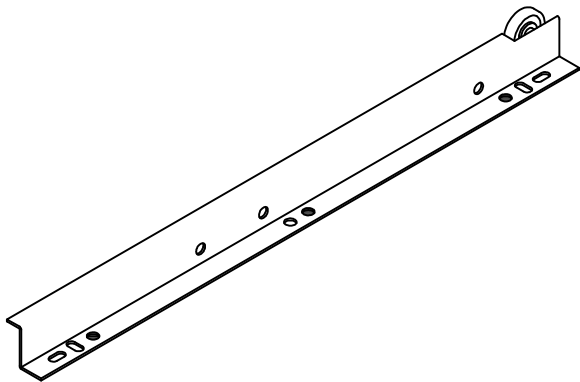
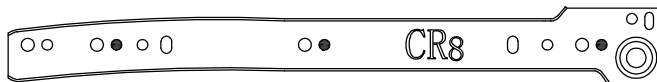
B

X62

Step 3

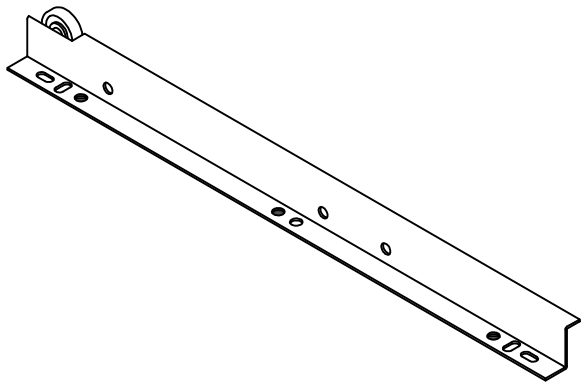
M-CL8



M-CR8



M-DL8



M-DR8

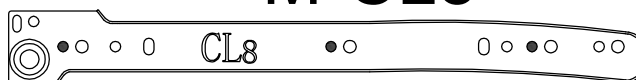
Step 4



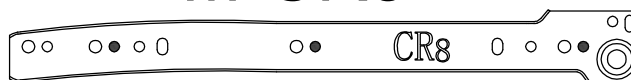
NOTE:

Refer to the images to identify M-CL8 (left) and M-CR8 (right). Attach M-CL8 to #3 panel and M-CR8 to #4 panel. [N] screws must go in the exact spots shown.

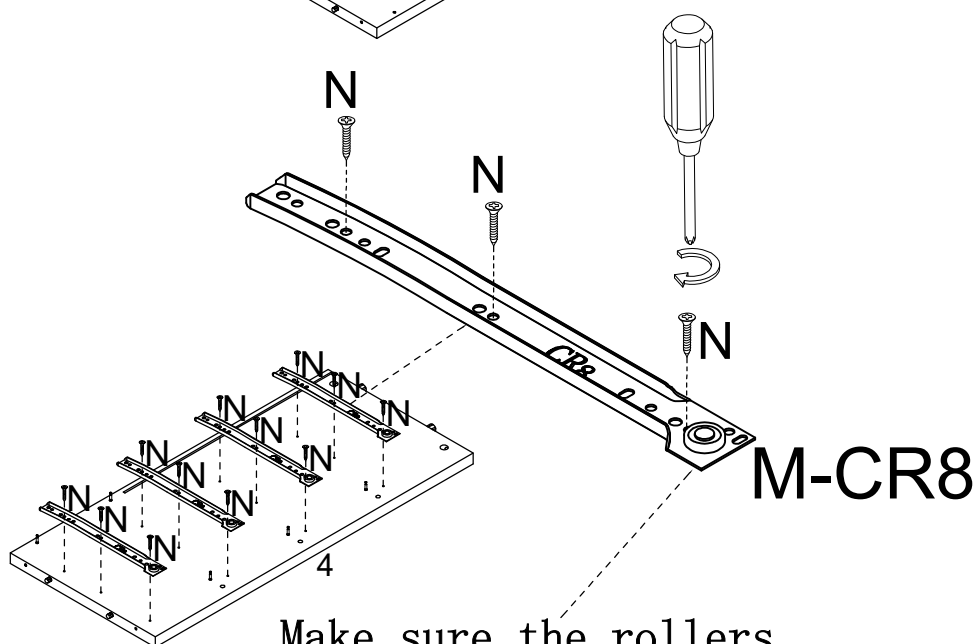
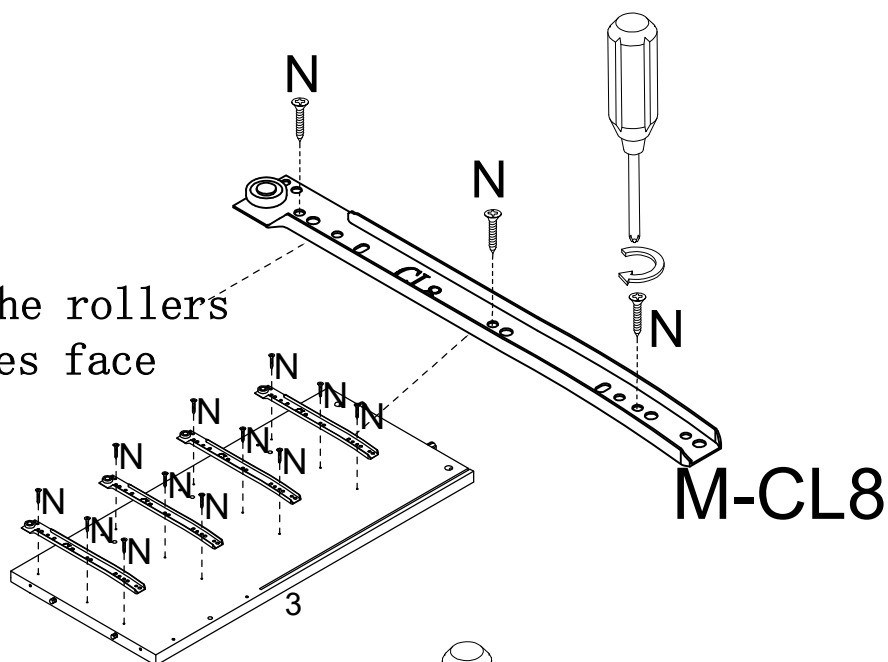
M-CL8



M-CR8



Make sure the rollers on the slides face downward.



Make sure the rollers on the slides face downward.

M	N
X8	X24

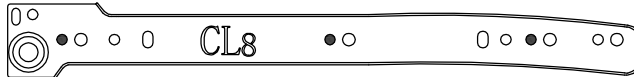
Step 5



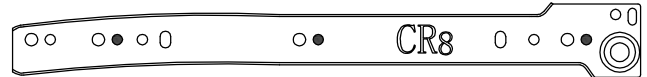
NOTE:

Refer to the images to identify M-CL8 (left) and M-CR8 (right). Attach M-CL8 to #5 panel and M-CR8 to #5 panel. [N] screws must go in the exact spots shown.

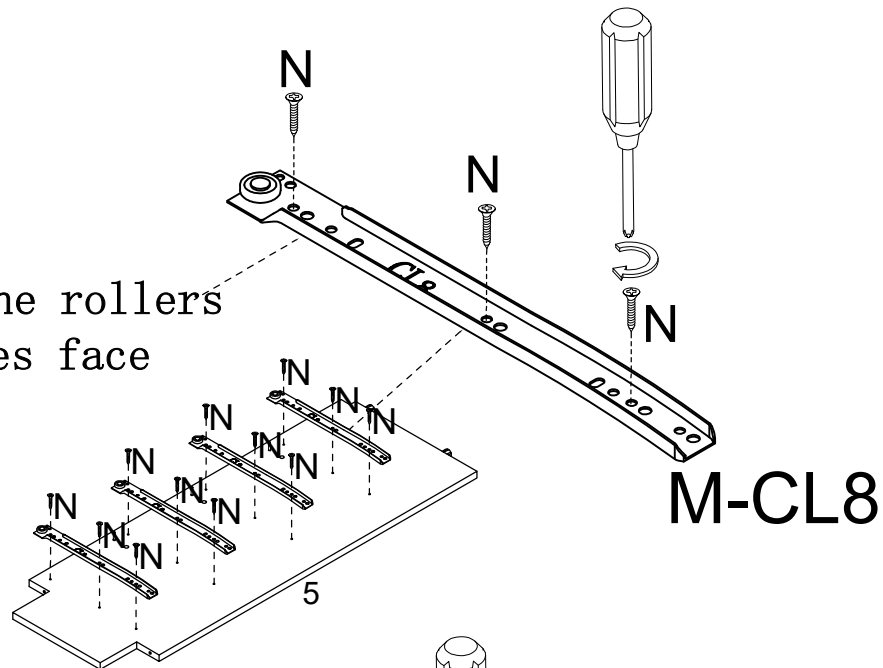
M-CL8



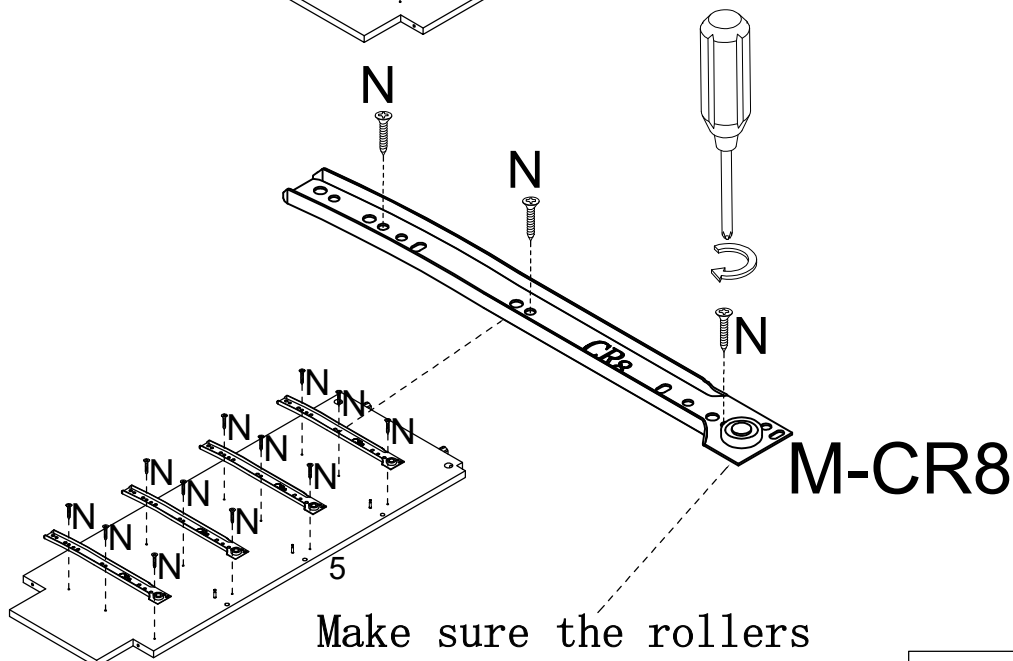
M-CR8



Make sure the rollers on the slides face downward.



M-CL8

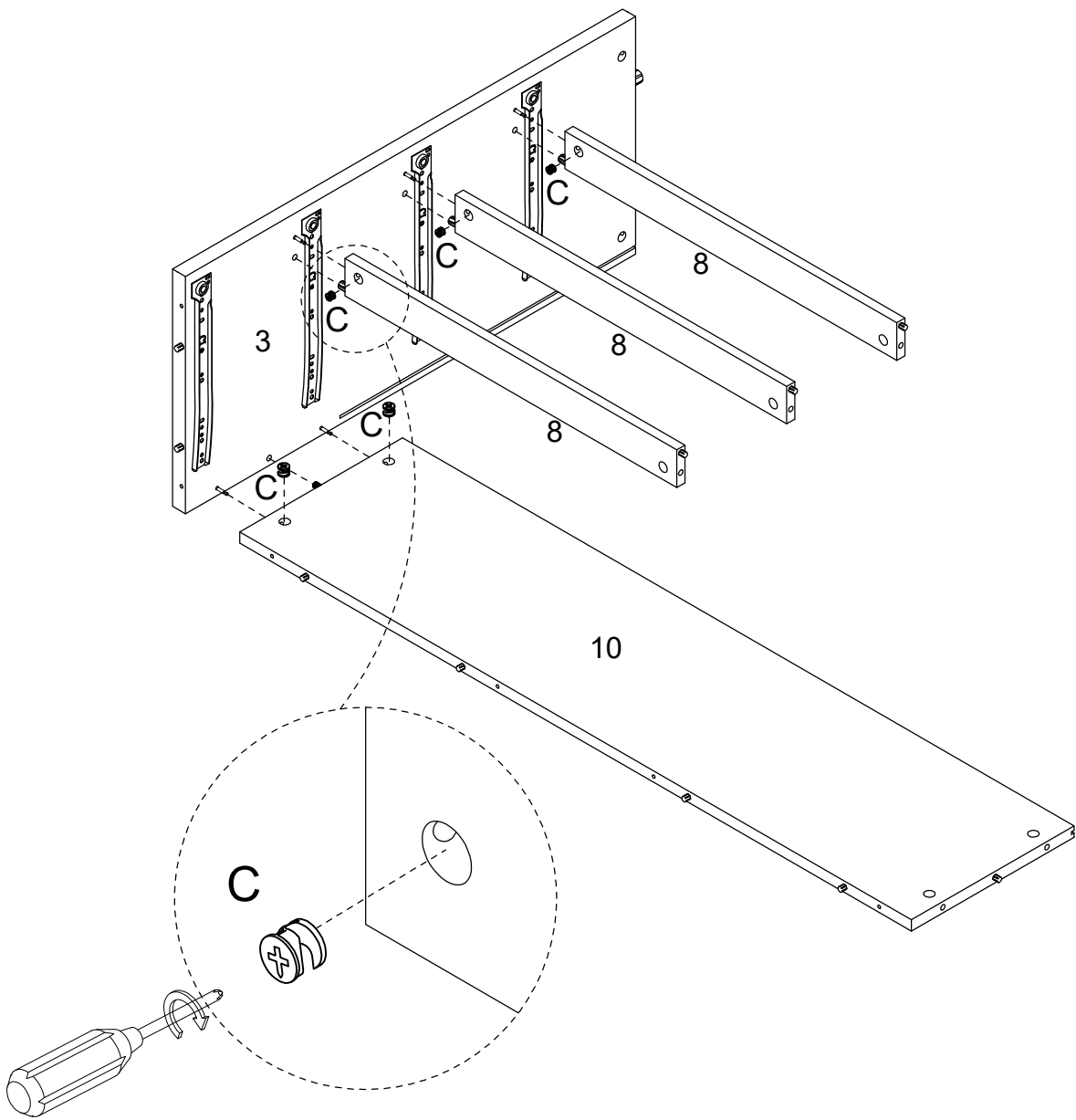
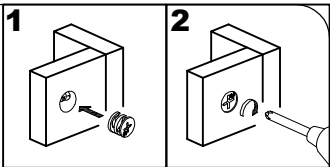



M-CR8

Make sure the rollers on the slides face downward.

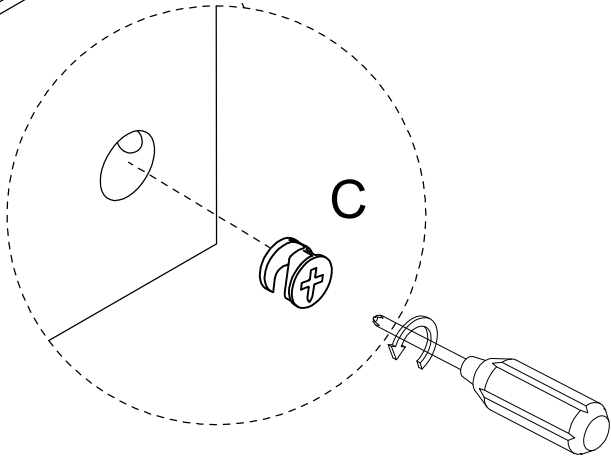
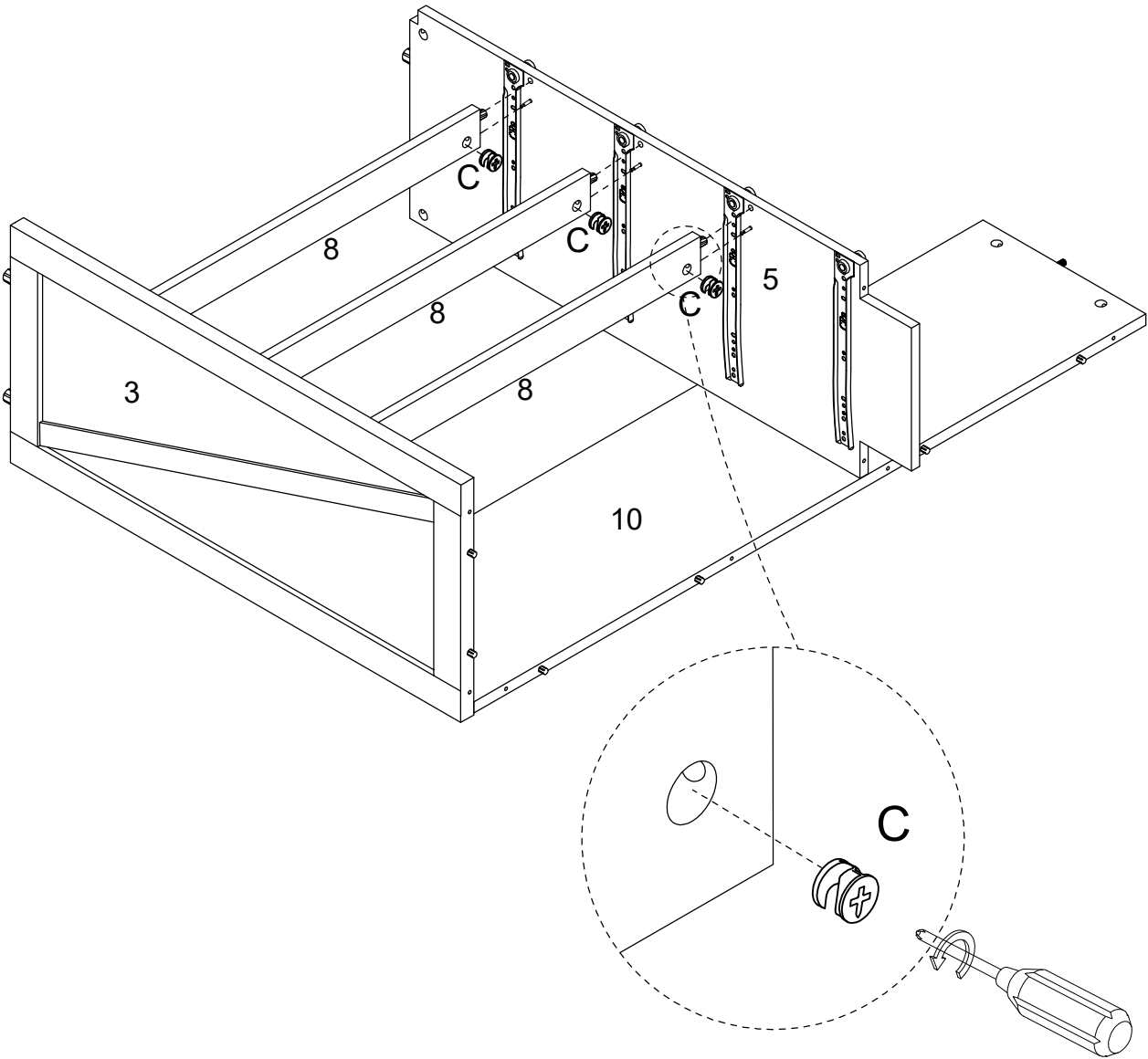
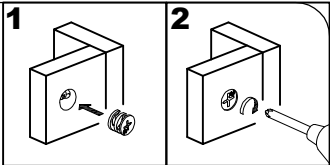
M	N
X8	X24


Step 6



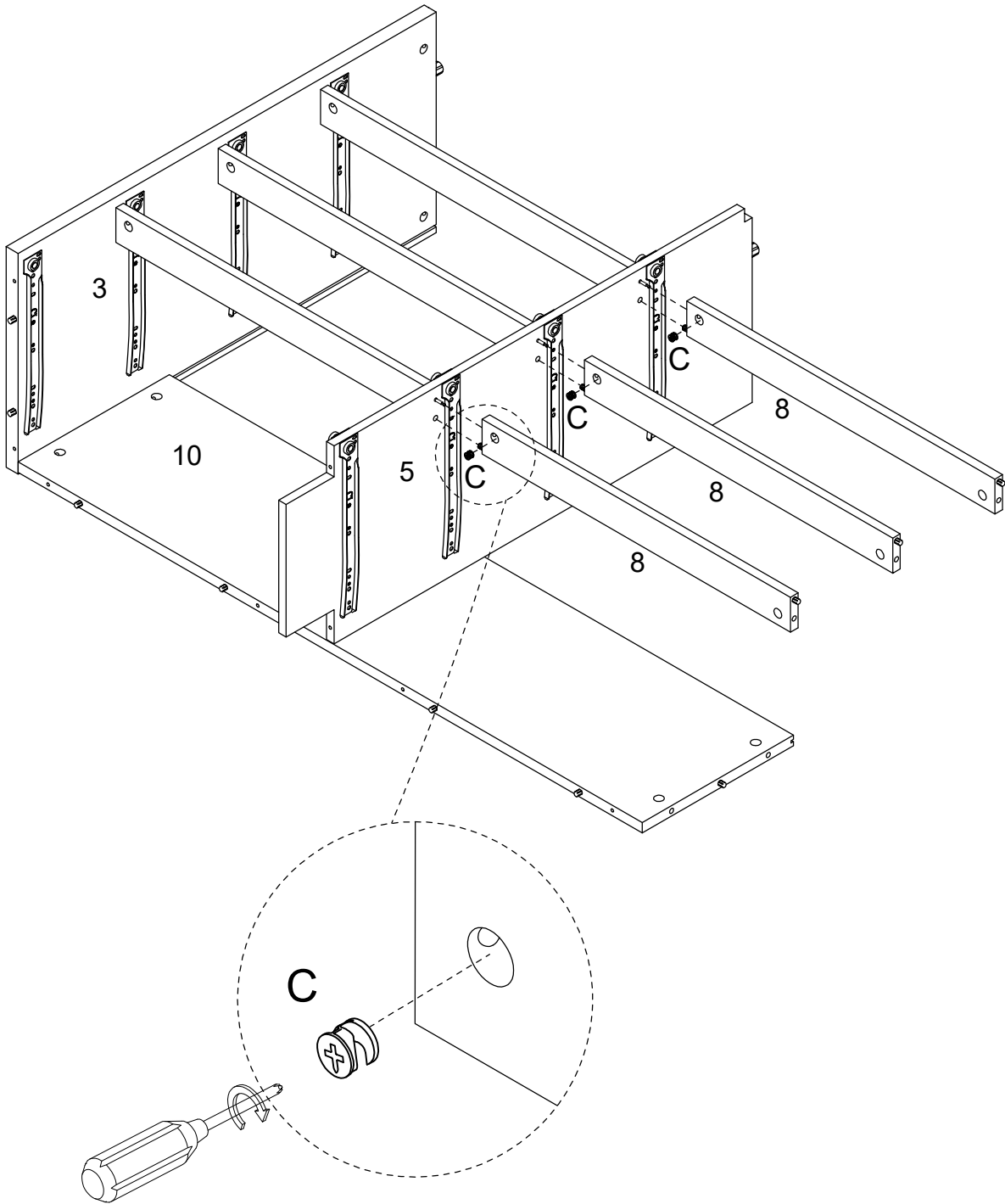
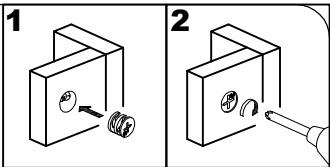
C

X5


Step 7



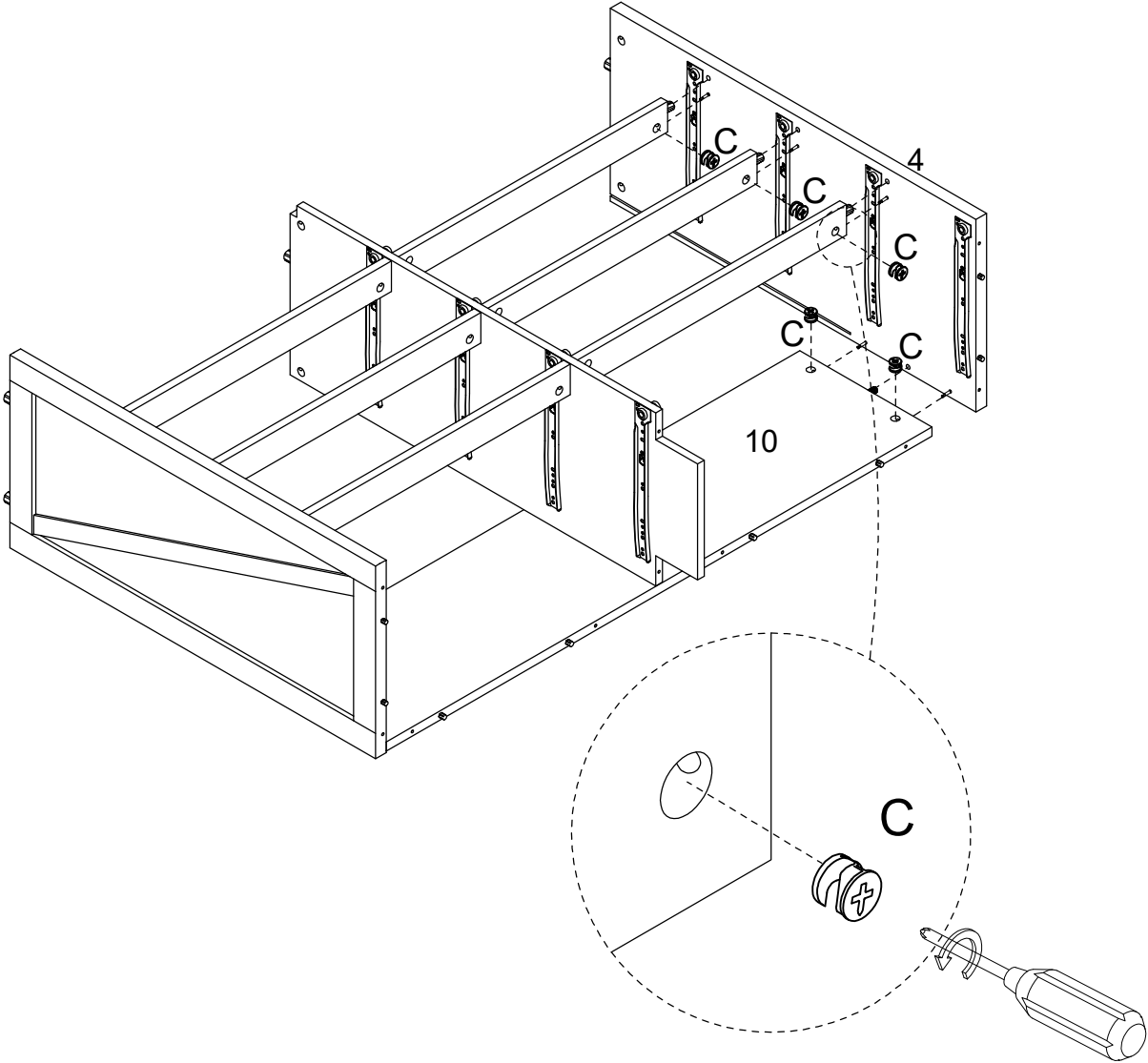
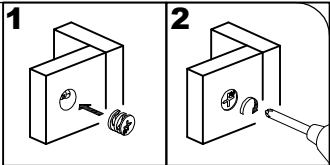
C

X3


Step 8



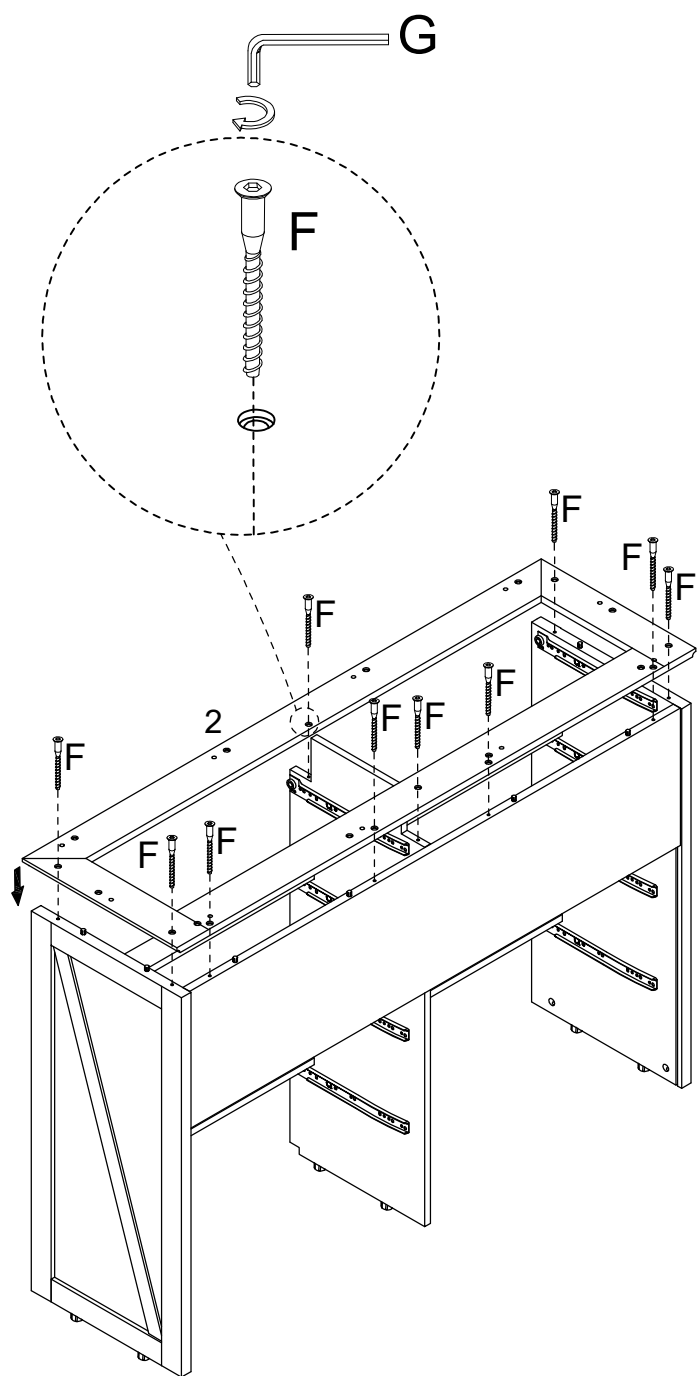
C

X3



Step 9



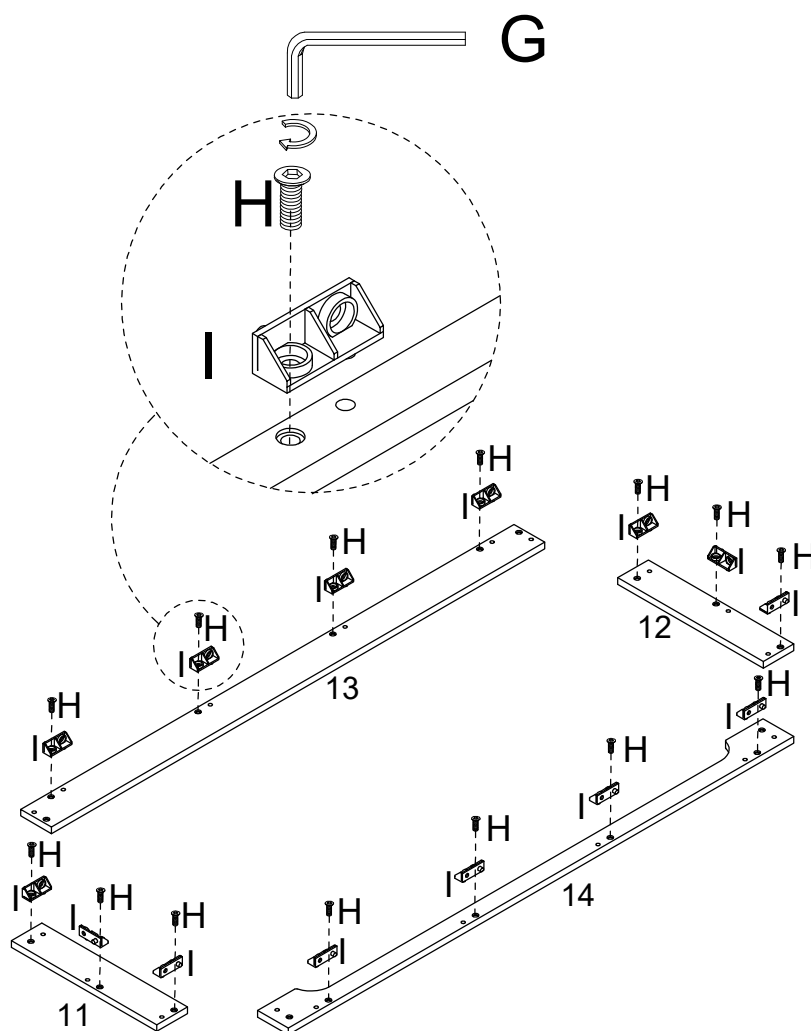
C

X5




Step 10



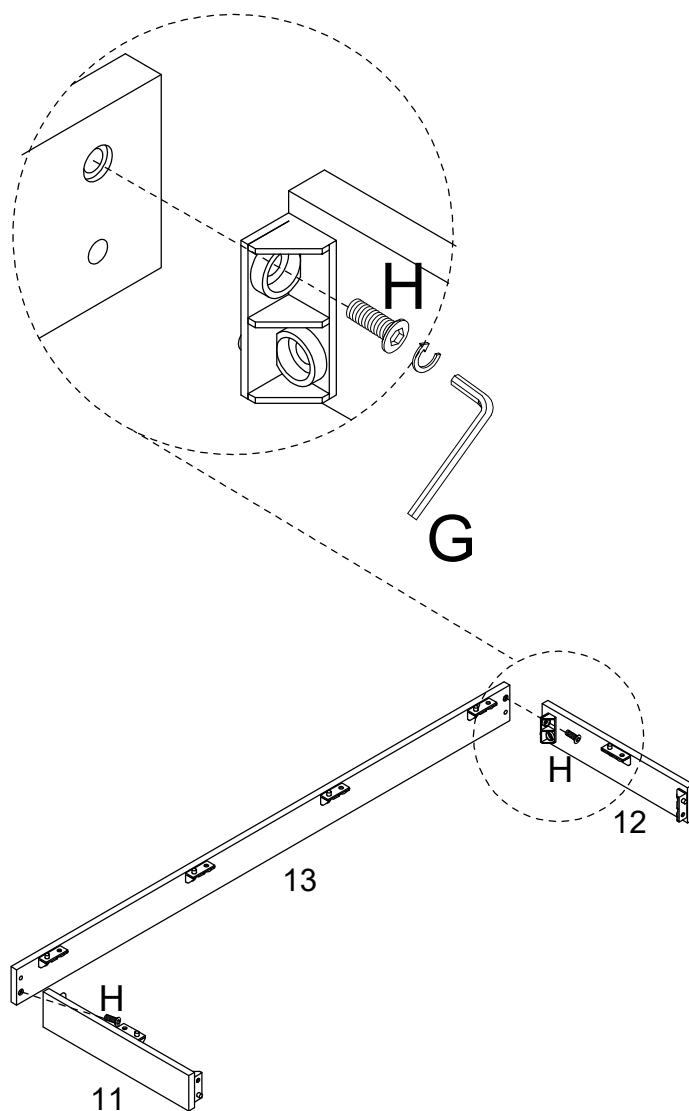
G	F
	
X1	X10



Step 11



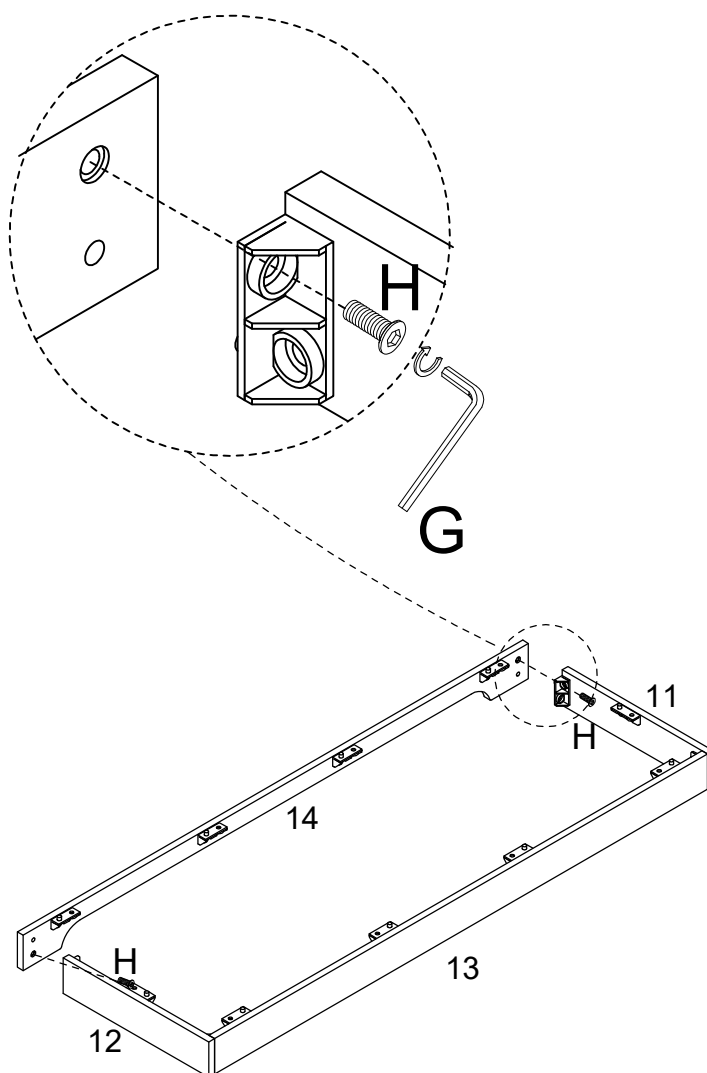
G	I	H
		
X1	X14	X14



Step 12



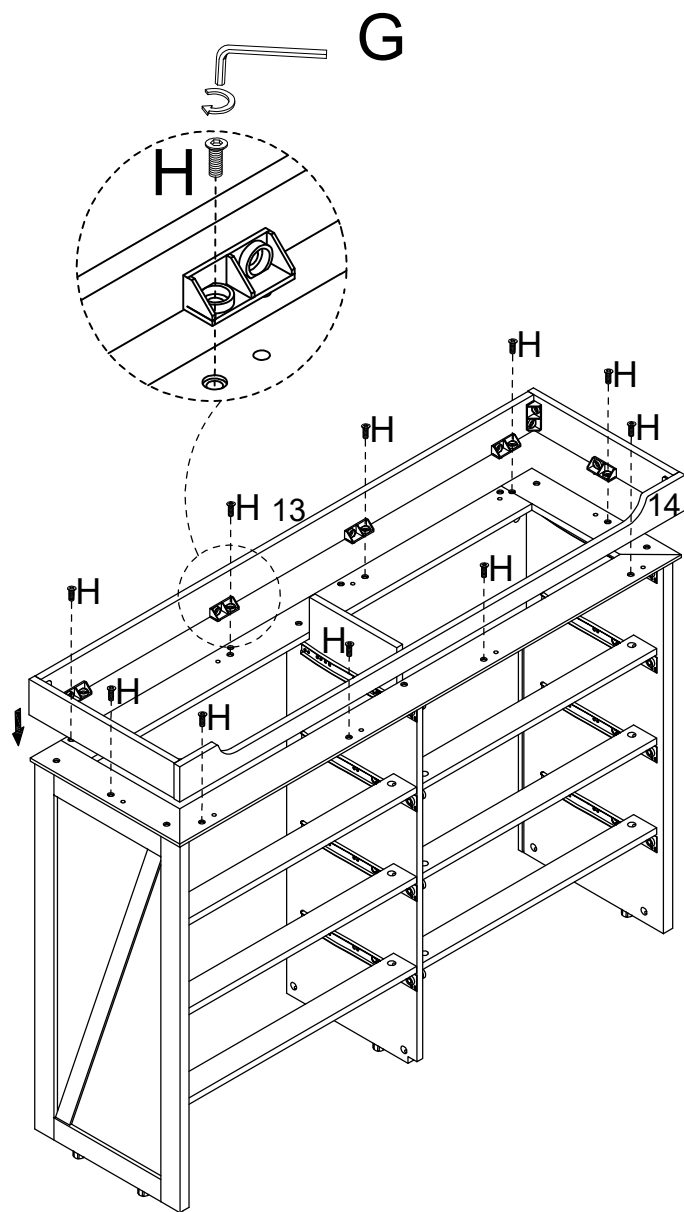
H	I
	
X1	X2



Step 13



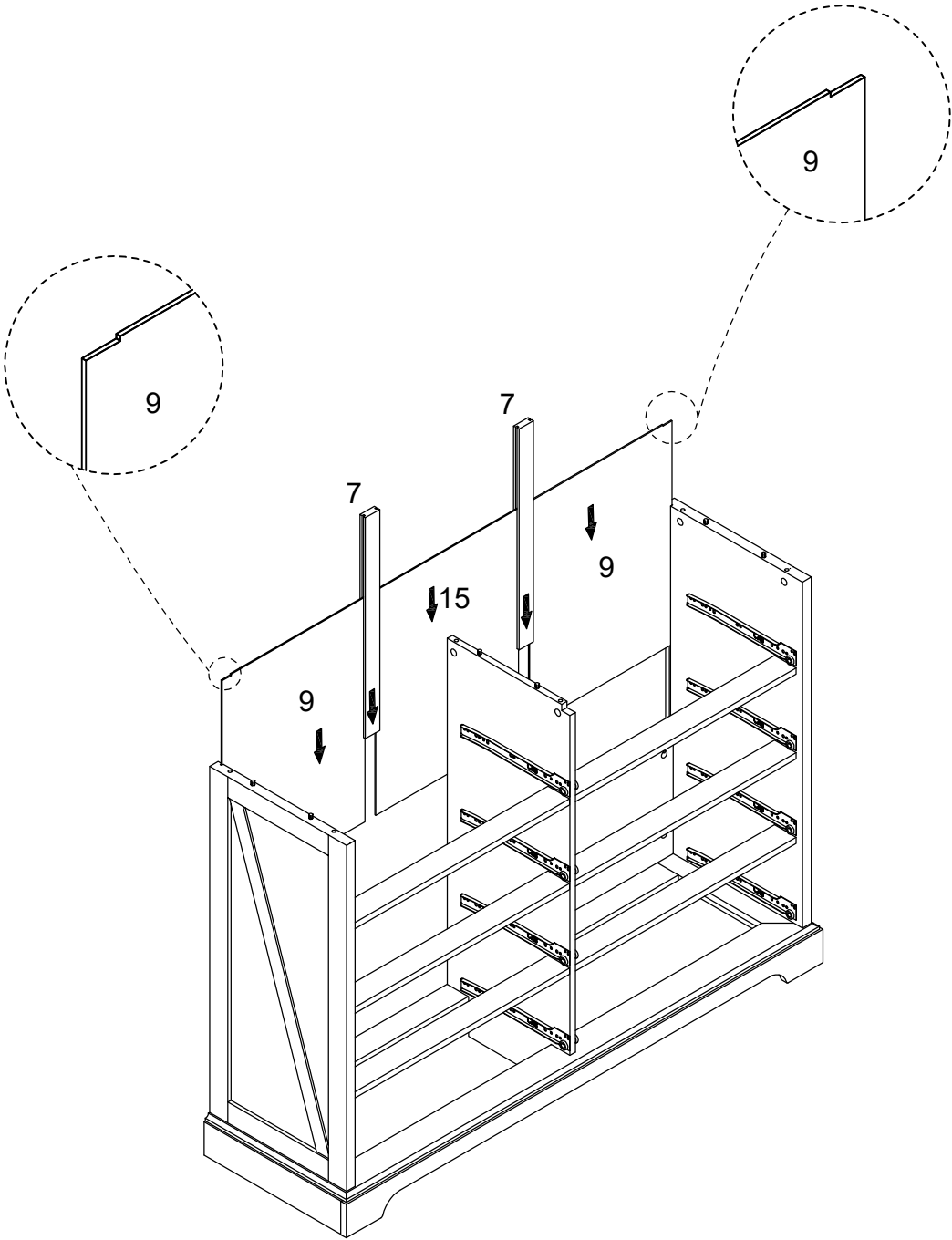
G	H
	
X1	X2

Step 14

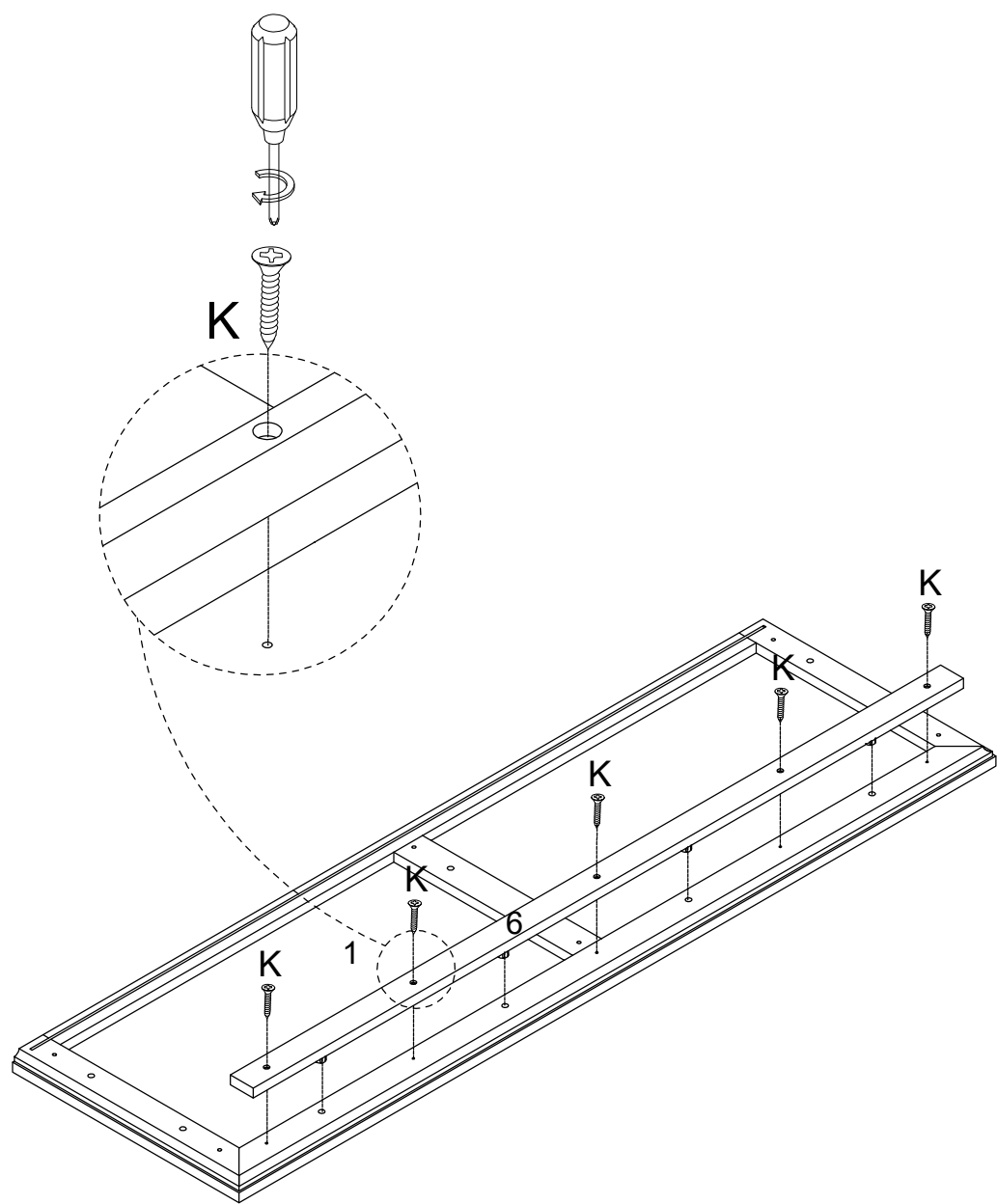



G	H
	
X1	X10

Step 15

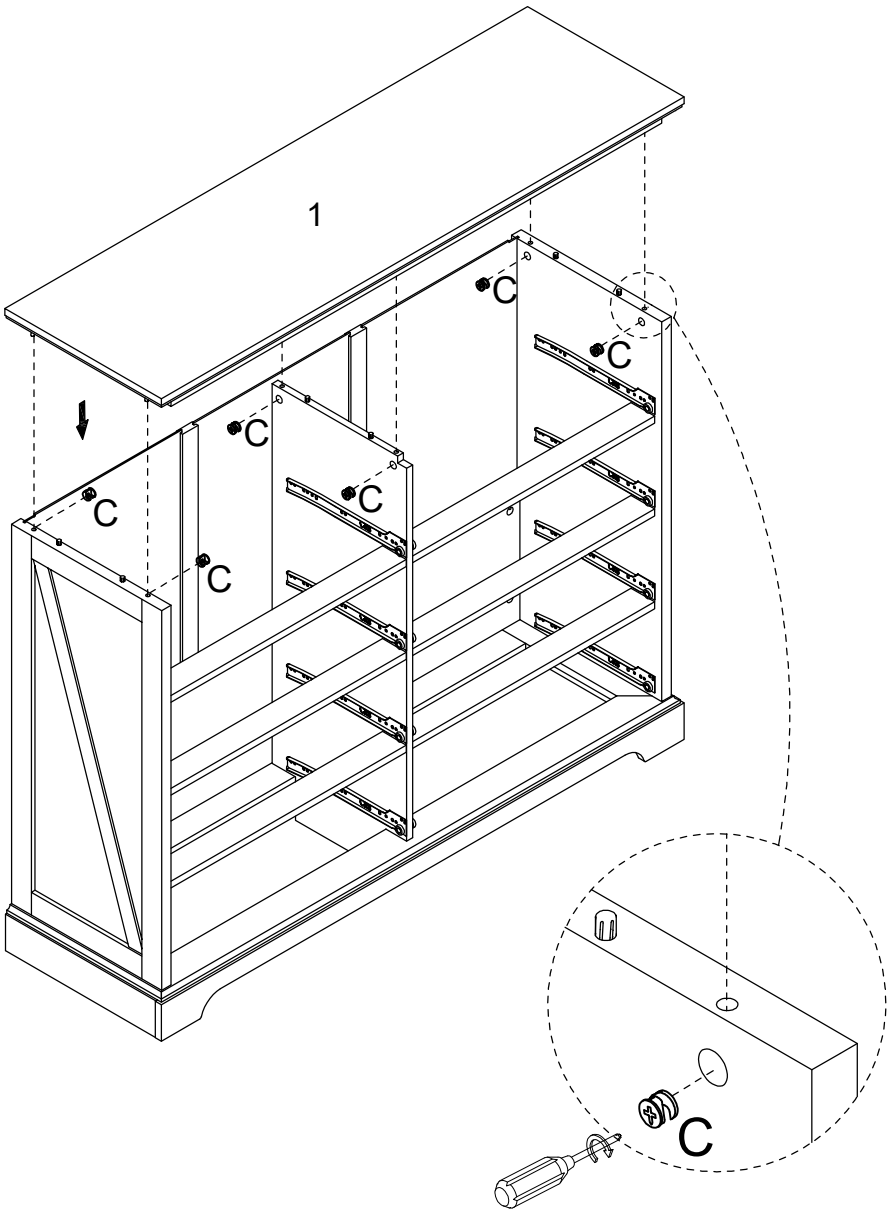
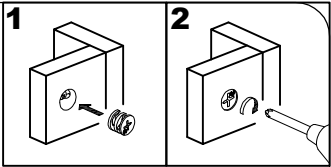



Step 16



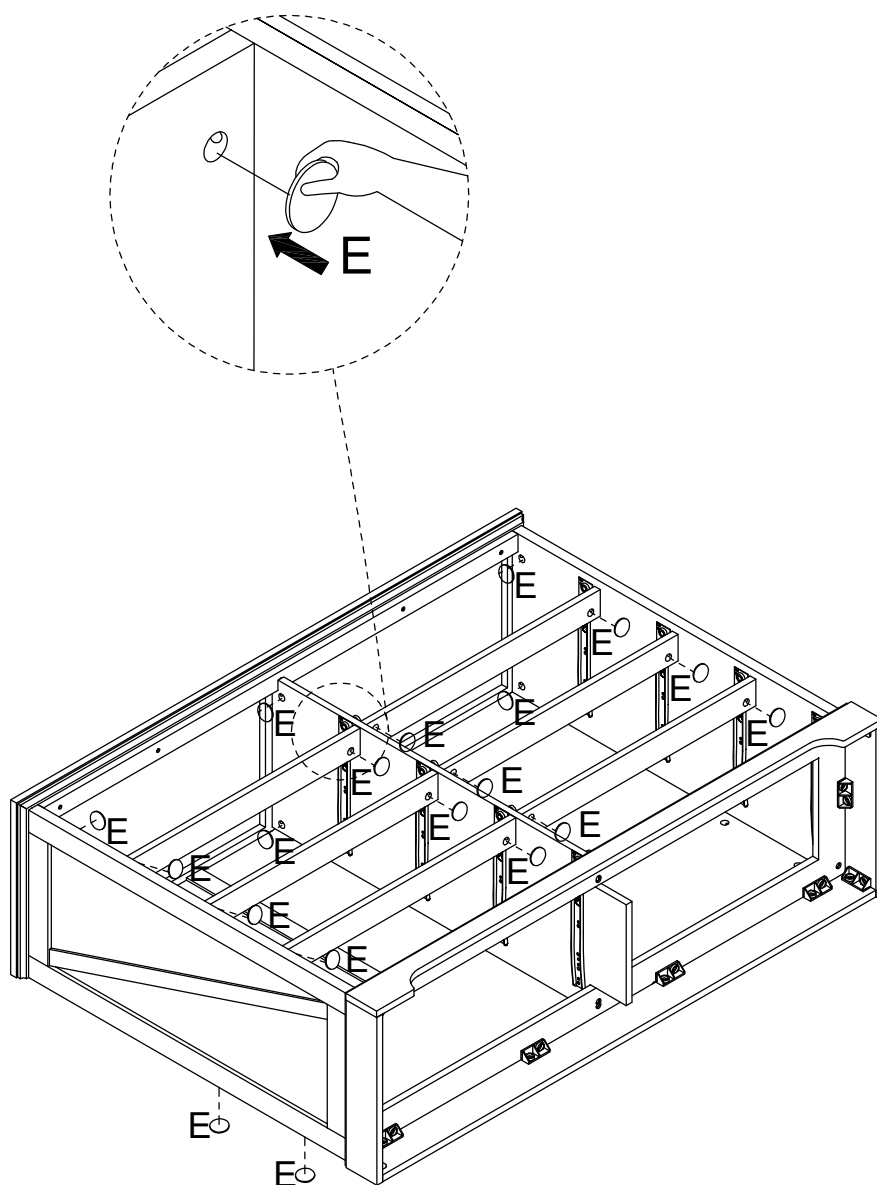
K

X5

Step 17



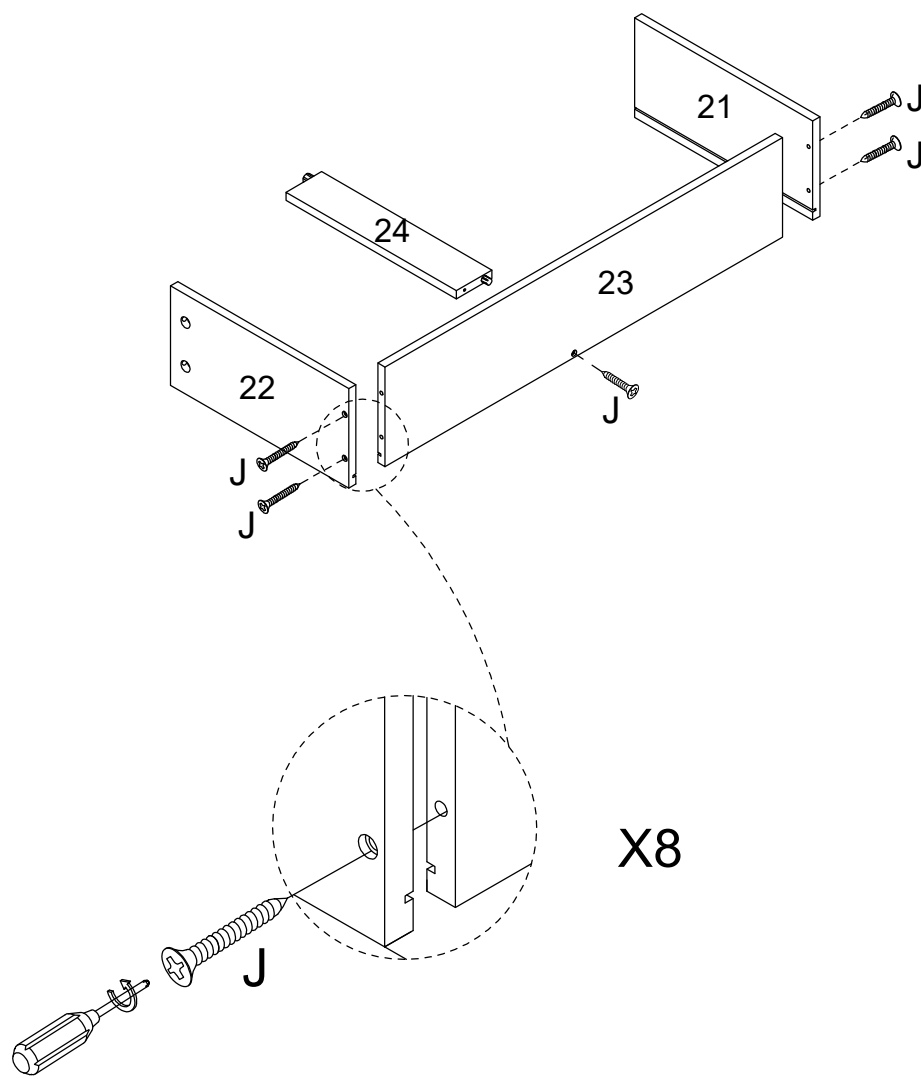
C

X6


Step 18



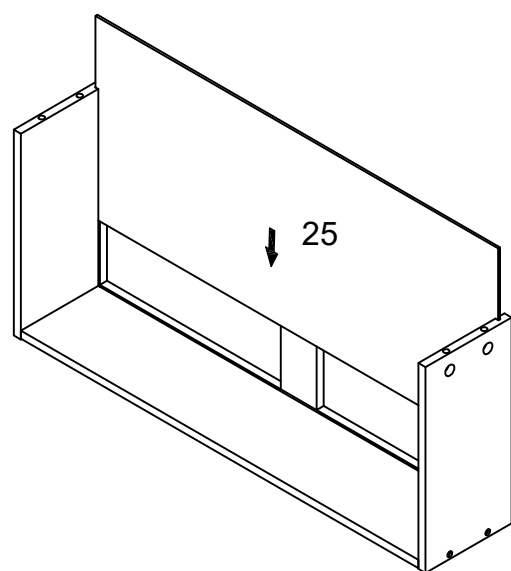
E
O
X22

Step 19



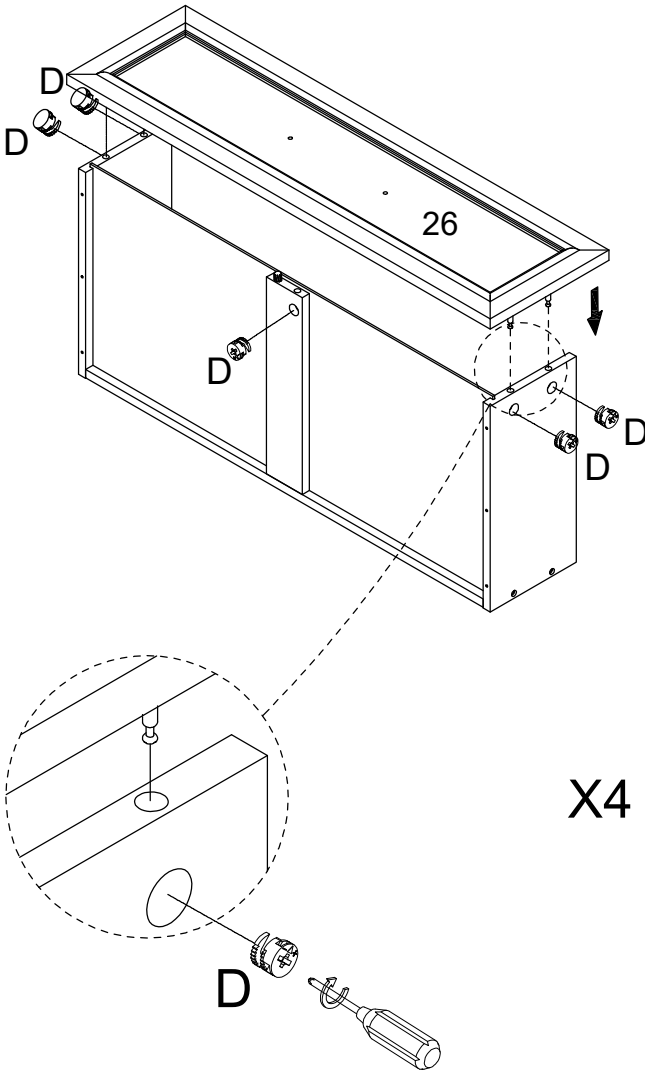
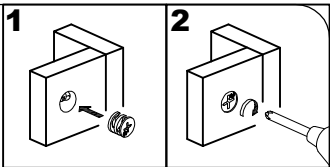
J

X40

Step 20



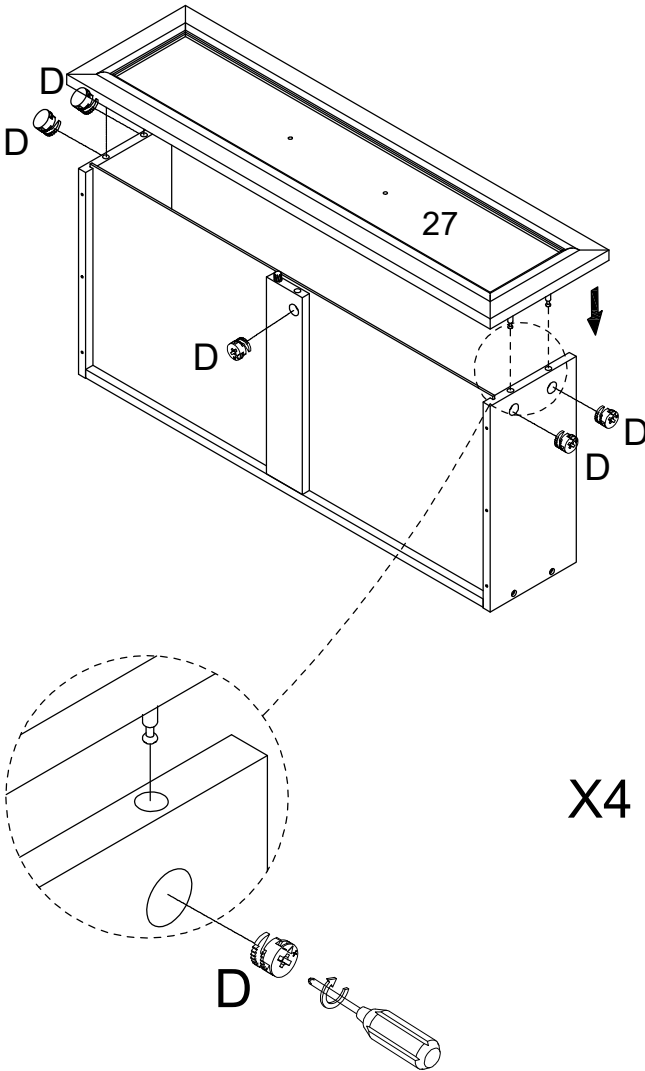
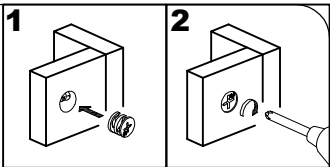
X8

Step 21



D
X20

Step 22



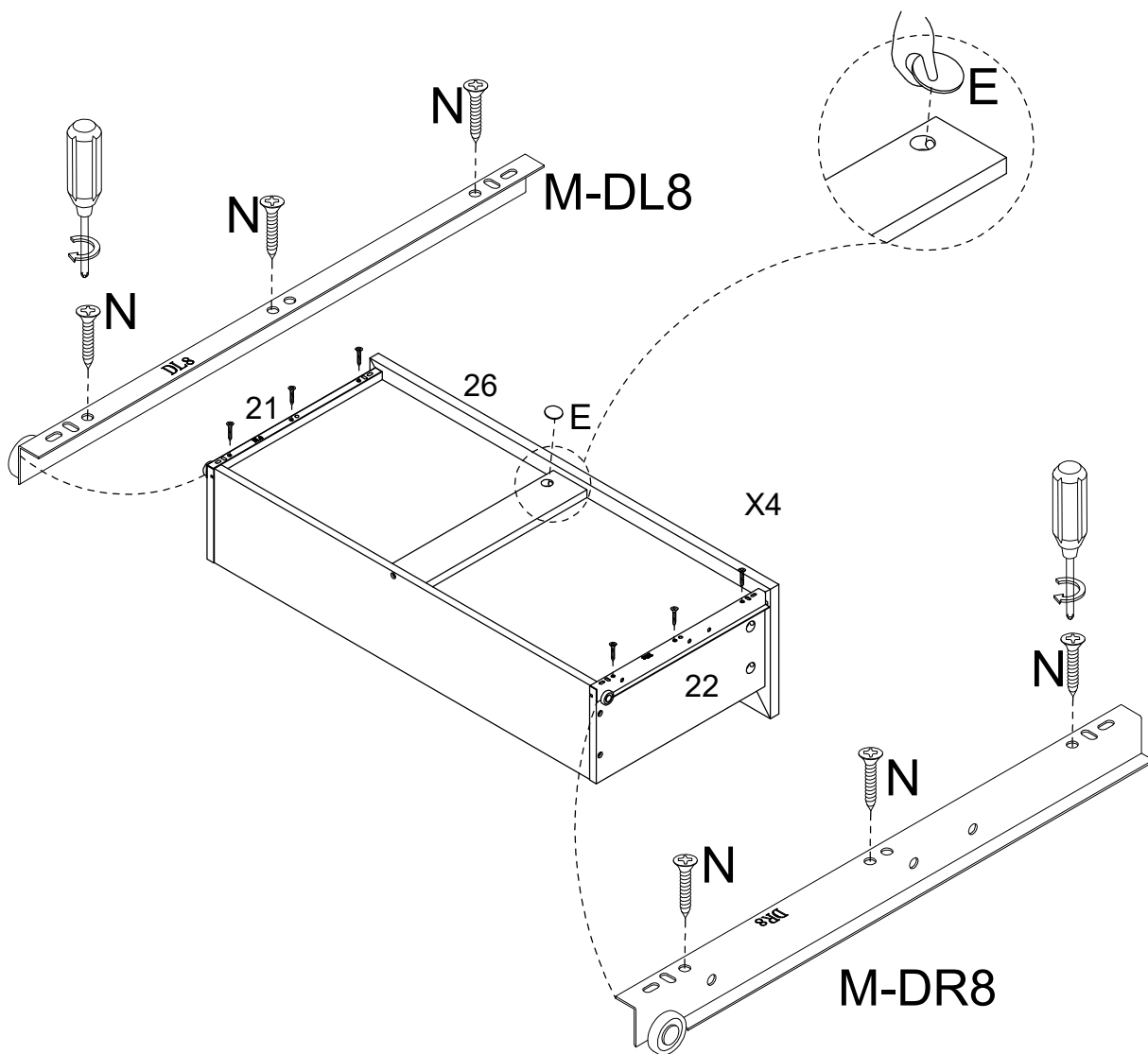
D
X20

Step 23



NOTE:

Refer to the images to identify M-DL8 (left) and M-DR8 (right). Attach M-DL8 to #21 panel and M-DR8 to #22 panel. [N] screws must go in the exact spots shown.



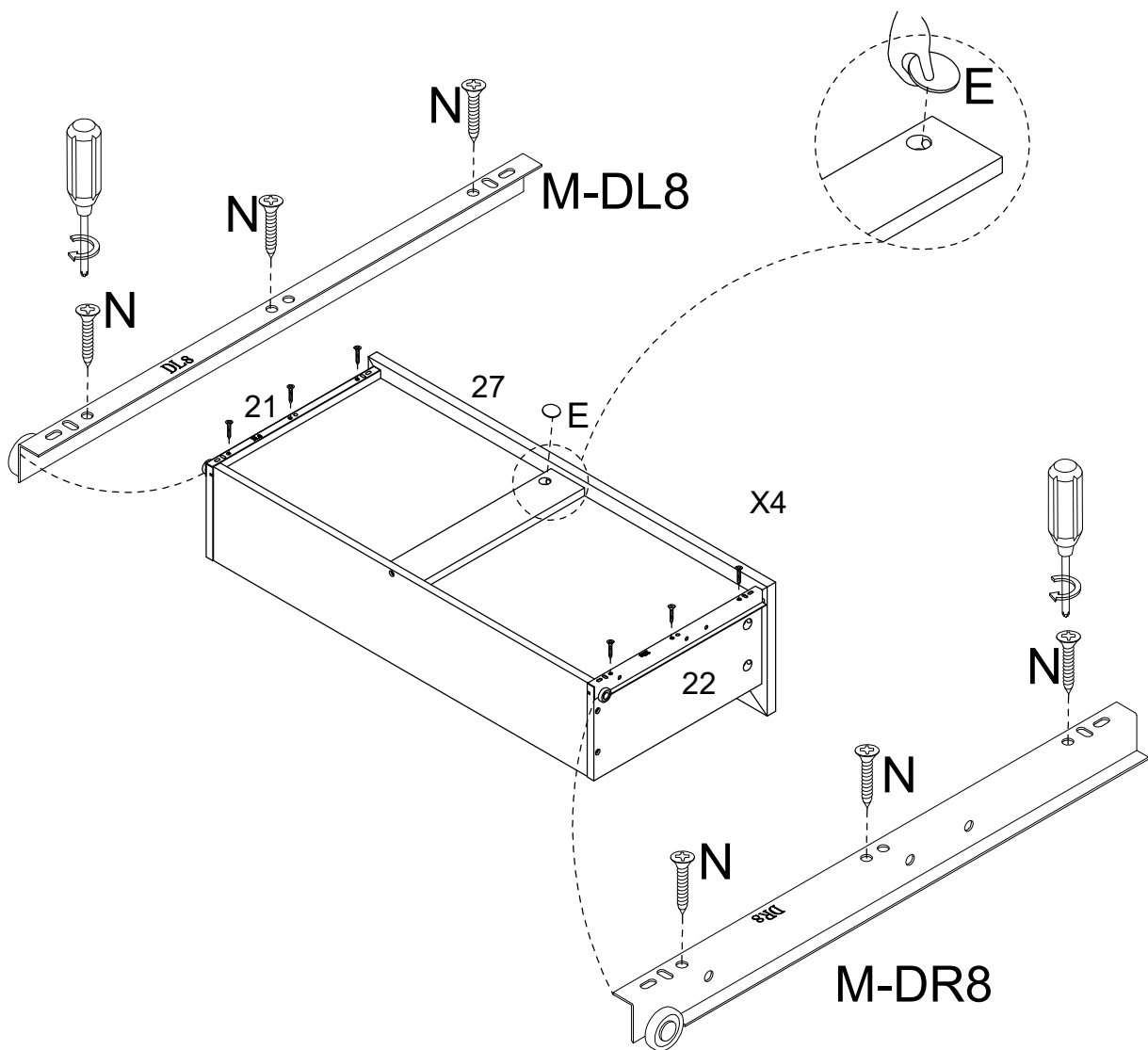
E	N	M
X4	X24	X4



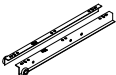
Step 24



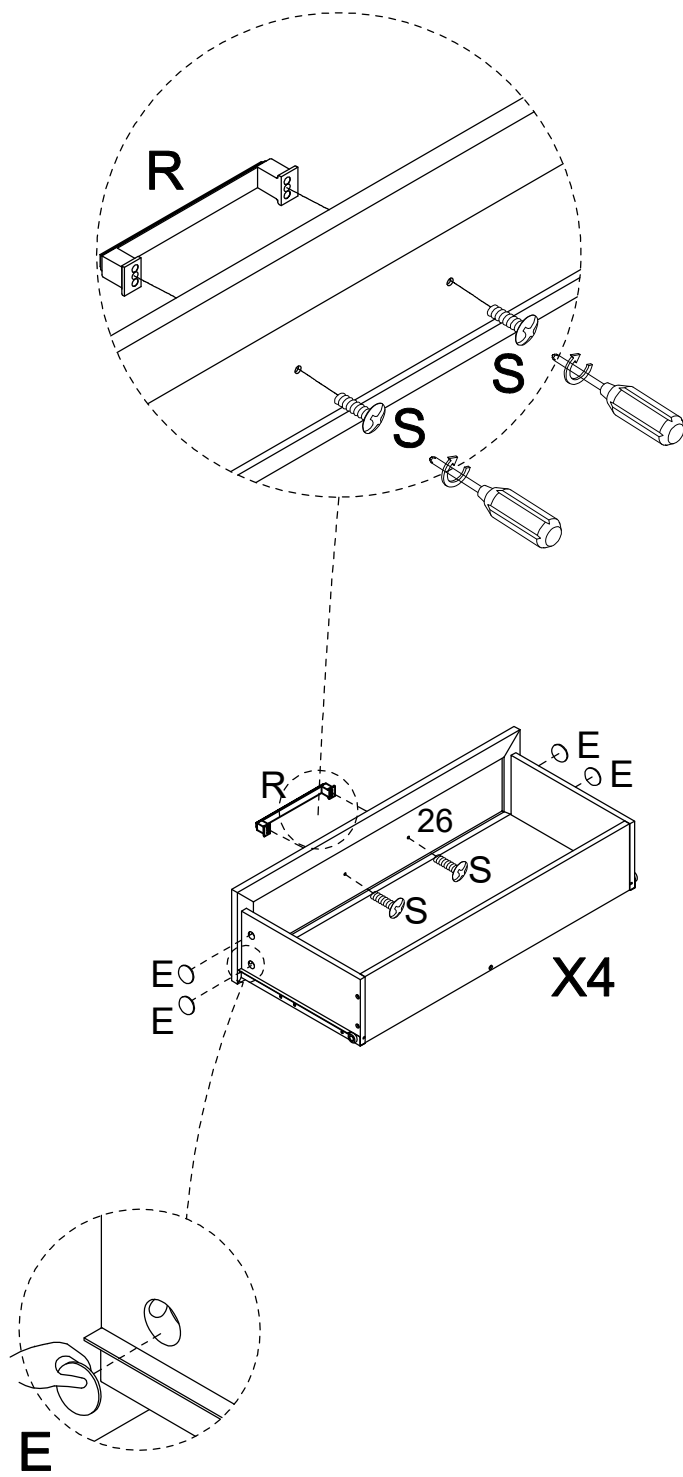
NOTE:

Refer to the images to identify M-DL8 (left) and M-DR8 (right). Attach M-DL8 to #21 panel and M-DR8 to #22 panel. [N] screws must go in the exact spots shown.



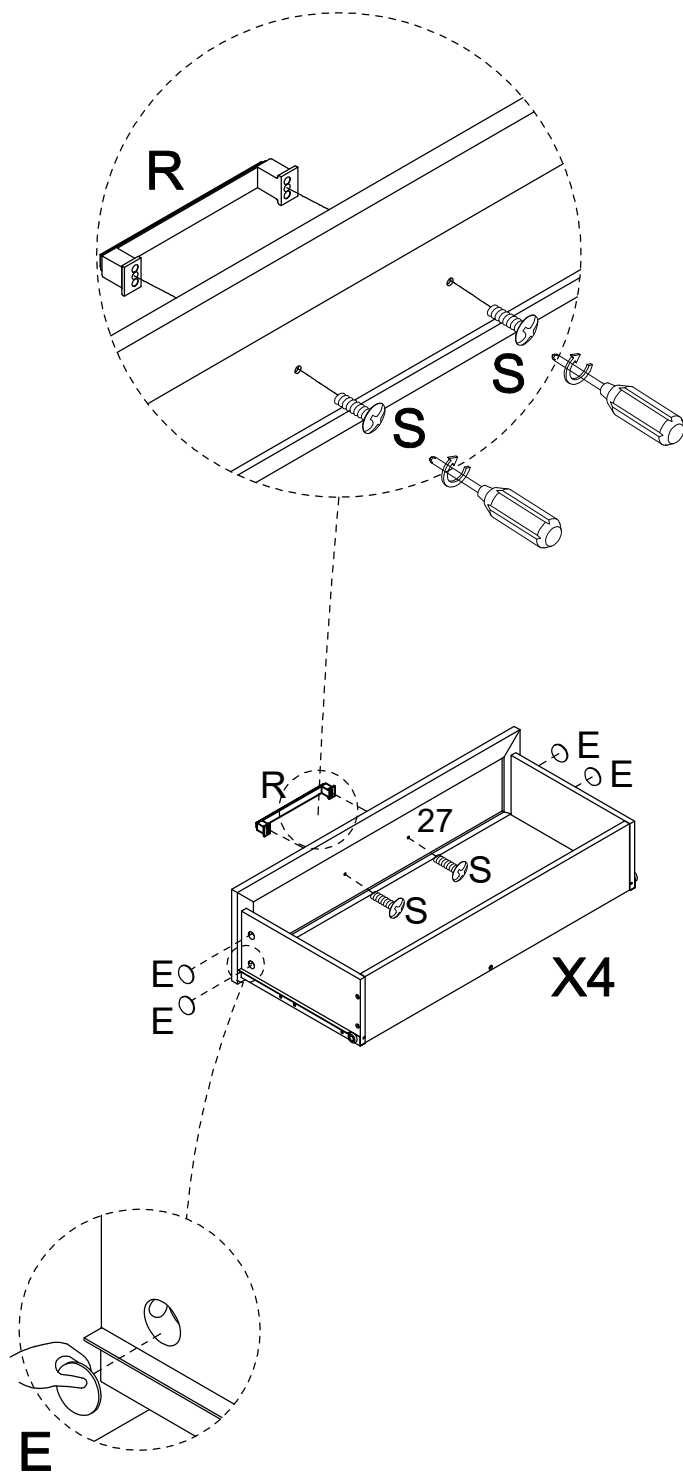
E	N	M
		
X4	X24	X4




Step 25



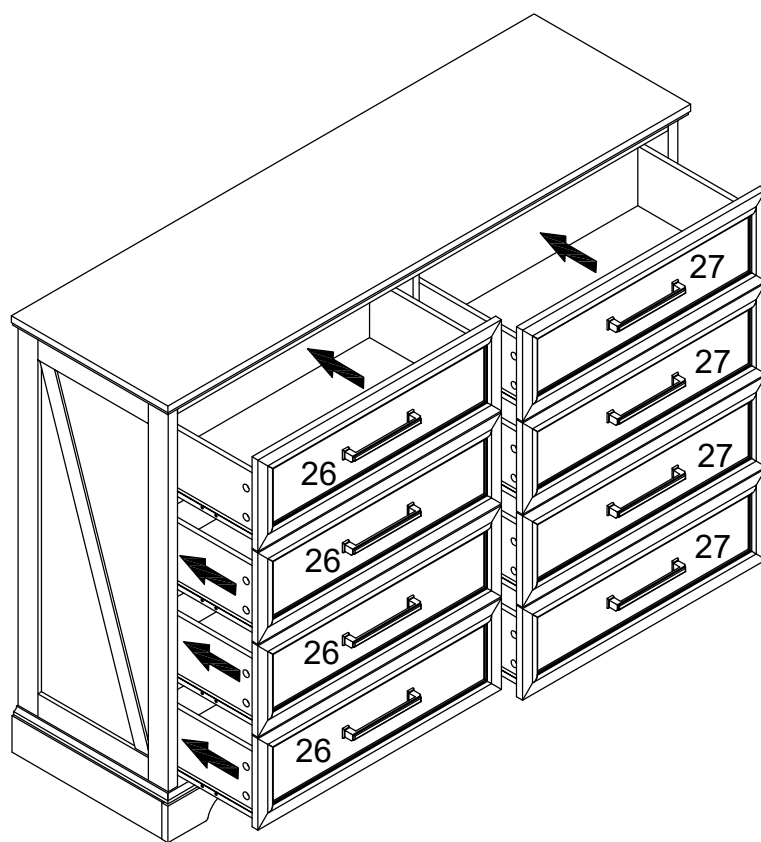
E	R	S
X16	X4	X8

Step 26

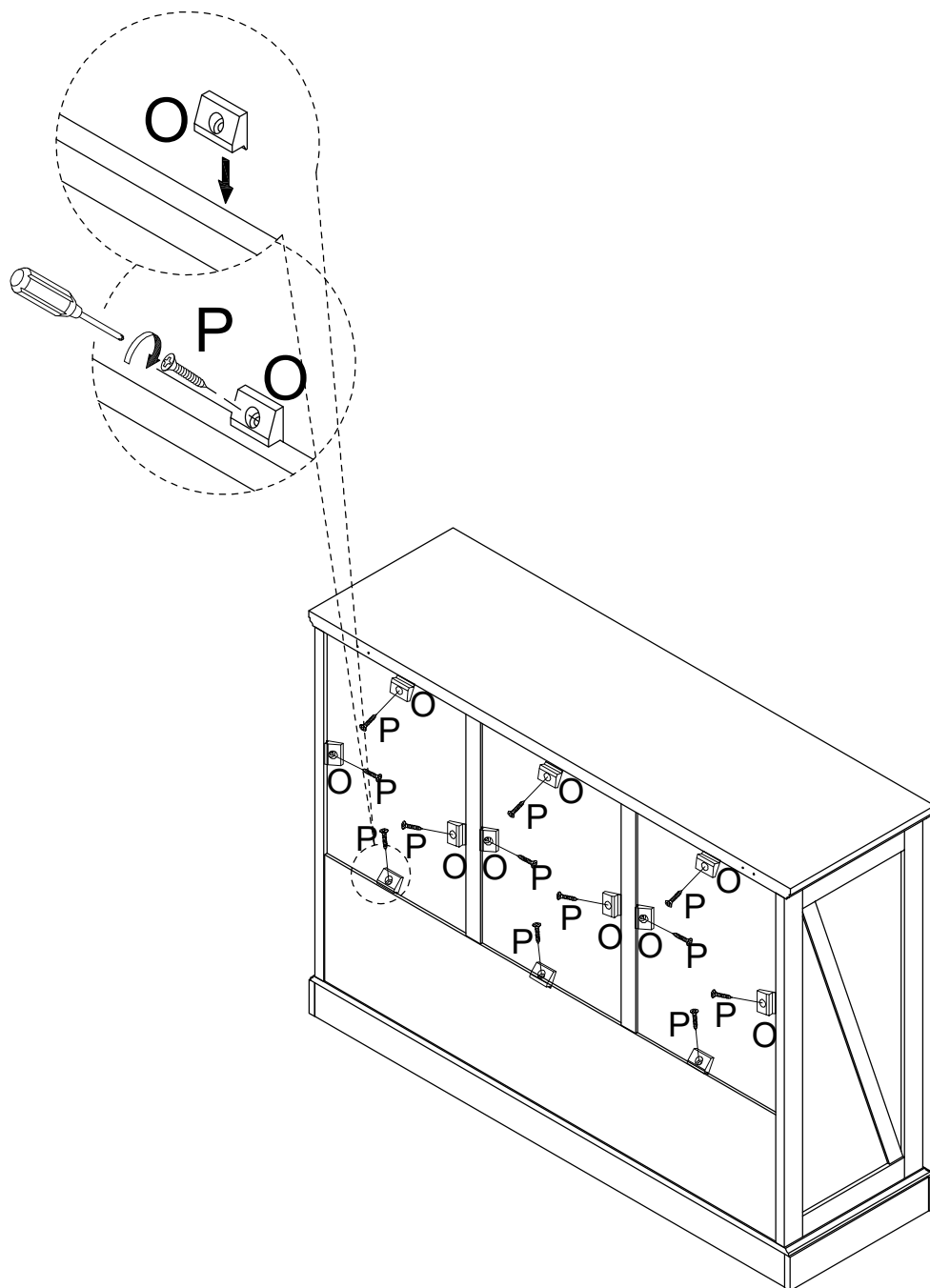




E	R	S
		
X16	X4	X8

Step 27

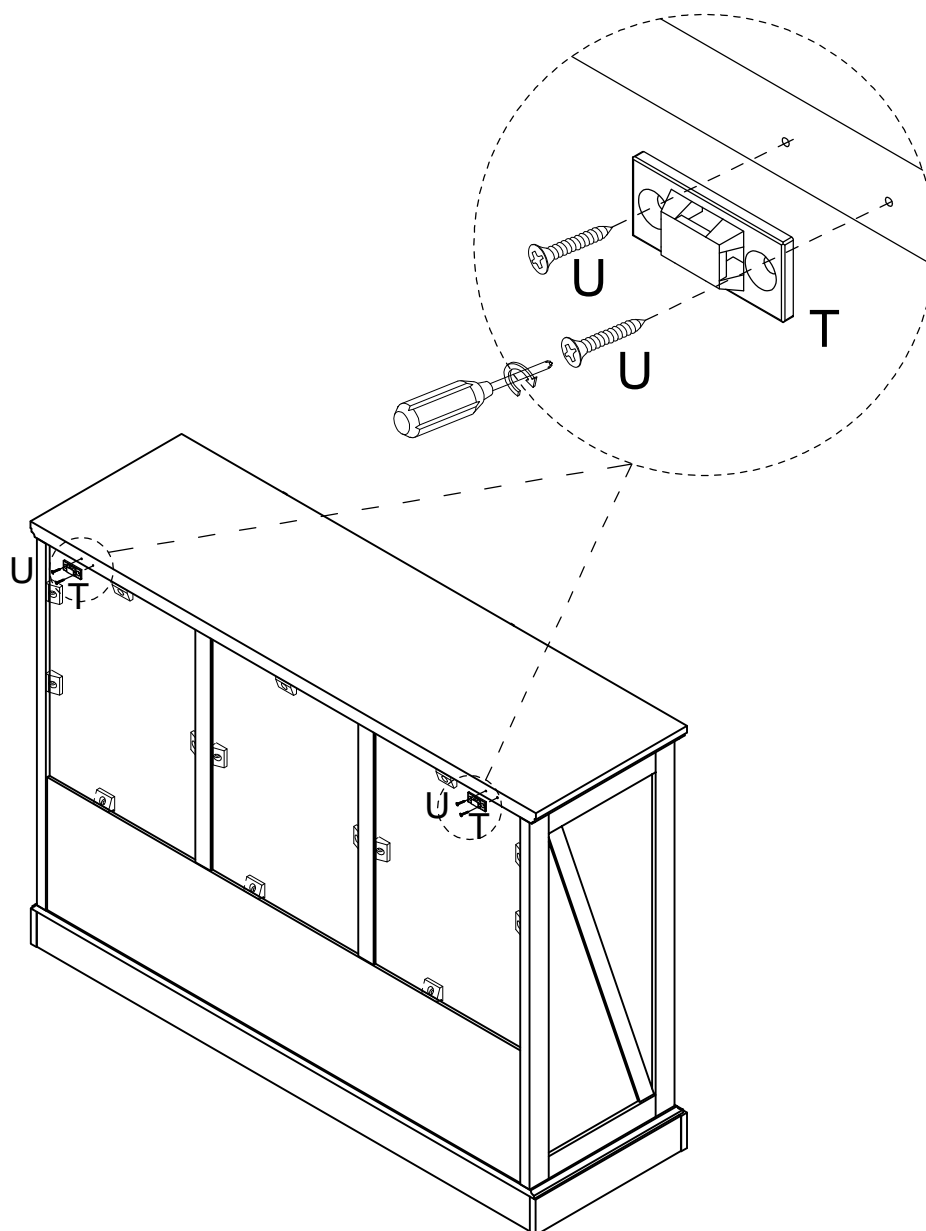




Step 28



P	O
	
X12	X12

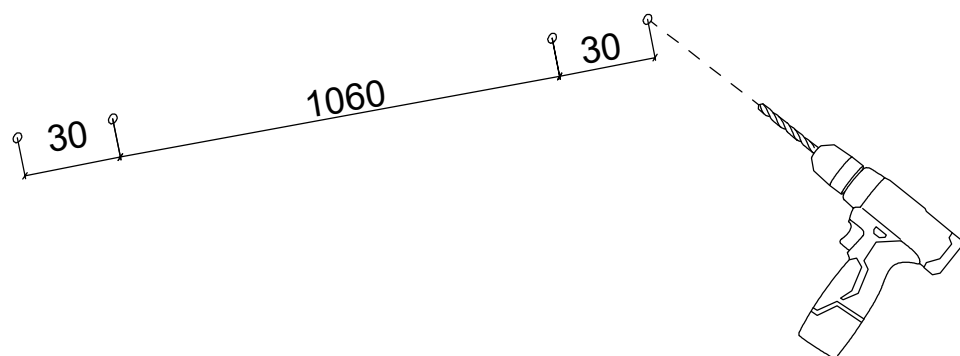
Step 29



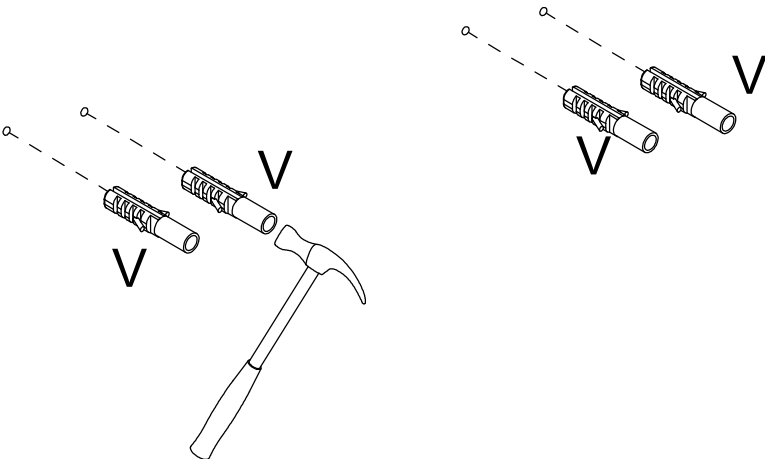
U	T
	
X4	X2


Step 30

Make Four holes 45MM deep

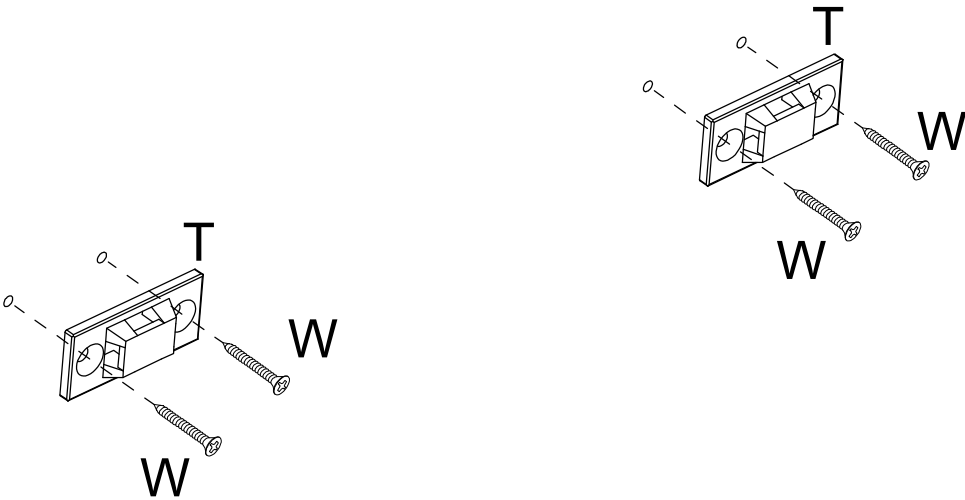




Step 31



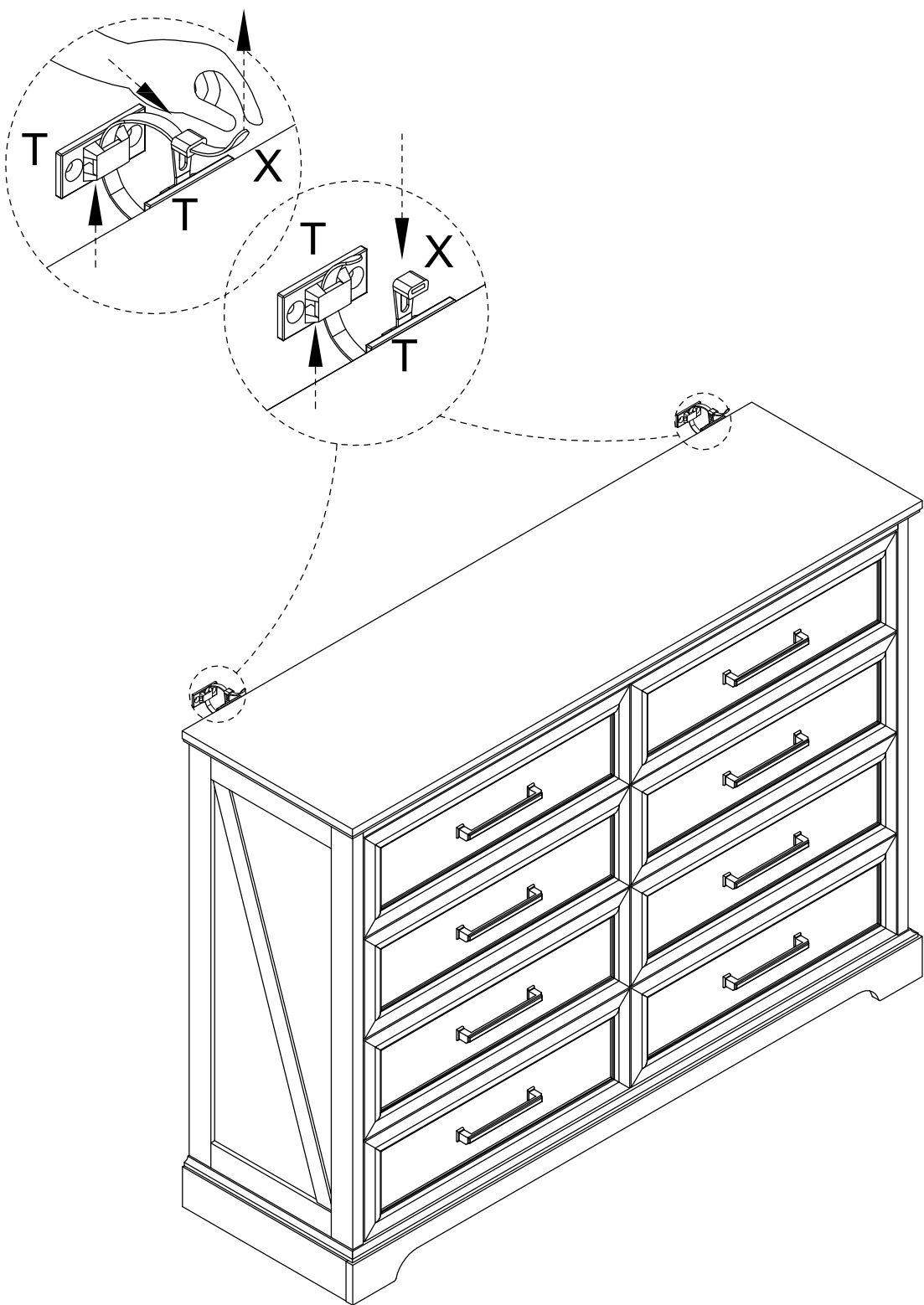
V

X4


Step 32



W	T
	
X4	X2

Step 33



X

X2

Step 34

