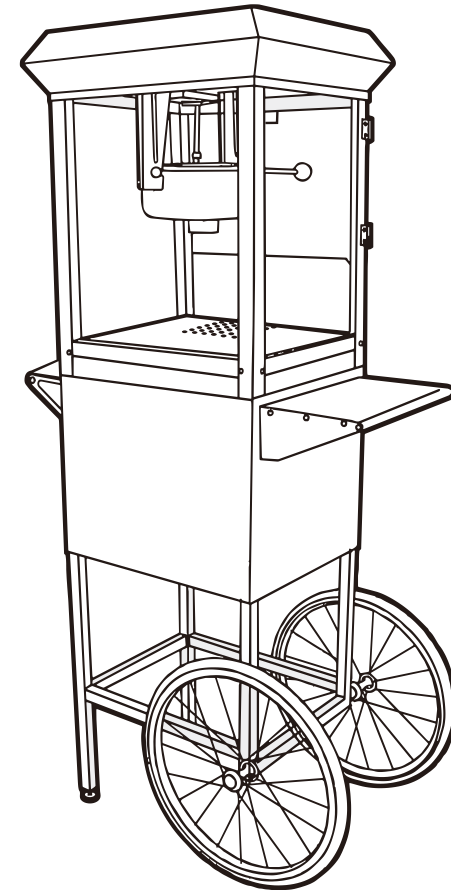


## RETURNS & WARRANTY

SHOULD YOUR UNIT NOT WORK OR IF DAMAGED WHEN YOU FIRST TAKE IT OUT OF THE BOX, PLEASE RETURN IT TO THE PLACE OF PURCHASE IMMEDIATELY.



## POPCORN MACHINE INSTRUCTION MANUAL

The product pictures are subject to the actual product, this picture is for reference only.

## IMPORTANT SAFEGUARDS

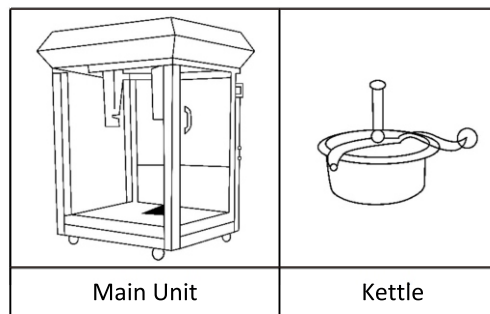
When using electrical appliances, basic safety precautions should always be followed including the following:

- **READ ALL INSTRUCTIONS BEFORE USING YOUR POPCORN MACHINE.**
- Do not touch hot surfaces. *Always* use handles or knobs to operate.
- To avoid any risk of electrical shock, do not immerse cord or plug in water.
- Close supervision is necessary when being used near children.
- Unplug main power cord from outlet while not in use and before cleaning.
- Allow hot parts to cool down before moving or cleaning.
- Do not operate the appliance with a damaged cord or plug, or if the machine is malfunctioning or damaged. Send the unit to the nearest authorized service center for examination and repair. (ONLY technicians should open up the unit.)
- Injury may occur if using any accessories or attachments not provided or recommended by manufacturer.
- Do not pop kernels in a dry pot (without oil).
- Do not immerse the popping pot in water.
- Pot surfaces are **HOT** and should **NOT** be touched during the popping process or just after use.
- Unplug, clean and cover the unit and store in a dry, safe place while not in use.
- Do not leave the power cord hanging over edge of a table or counter or touching hot surfaces.
- **DO NOT** place the unit on or near a hot gas or electric burner or in a heated oven.
- Extreme caution must be used when moving any appliance containing hot oil or other hot liquids.
- Turn **ALL** switches to "OFF" position before disconnecting power plug from the outlet.
- **DO NOT USE OUTDOORS.**
- Do not use appliance for anything other than the indicated usage.
- To avoid overheating, always have oil and kernels ready before operating.
- Extreme caution must be used when unloading popcorn, **ALWAYS USE OVEN MITTS**. Be careful that residual hot oil or water does not come into contact with skin, as burns may occur.
- Always place the unit over a counter-top so that residual hot oil or water will not cause injury.
- A popper that is plugged into an outlet should not be left unattended.
- This popper will not shut off automatically. To avoid overheating, add corn and oil before operating.
- Extreme caution must be used when unloading popcorn. Be sure the unit is resting on or over a counter-top so that residual hot water or oil running out will not cause burns.
- Always place popper on a secure, level, stable surface.
- Always keep debris and potentially flammable materials well away from the popper when in operation.

**Please Note:** First time use, clean inside glass and wipe inside area with damp sponge. Thoroughly wipe inside of stainless steel pot with clean damp sponge before heat is applied.

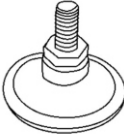

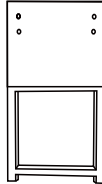
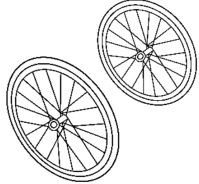


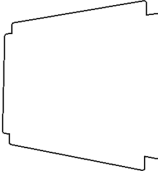
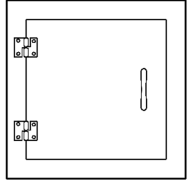
## Parts List

Note: Identify and locate all parts and hardware necessary to operate this item.

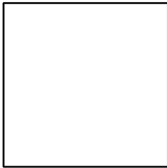
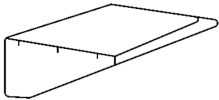
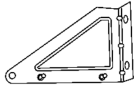
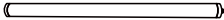
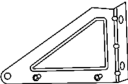



If your model does not include the cart, skip to page 6.

*We recommend two people for cart assembly.*









			
Rubber Feet (A) - 2pc	Support Legs (B) - 2pc	Support Stand (C) - 2pc	Wheels (D) - 2pc
			
Horizontal Supports Base (E) - 2pc	Horizontal Supports with Screws (F) - 2pc	Cabinet Base (G) - 1pc	Cabinet Front with Door (H) - 1pc

## Parts List (cont.)

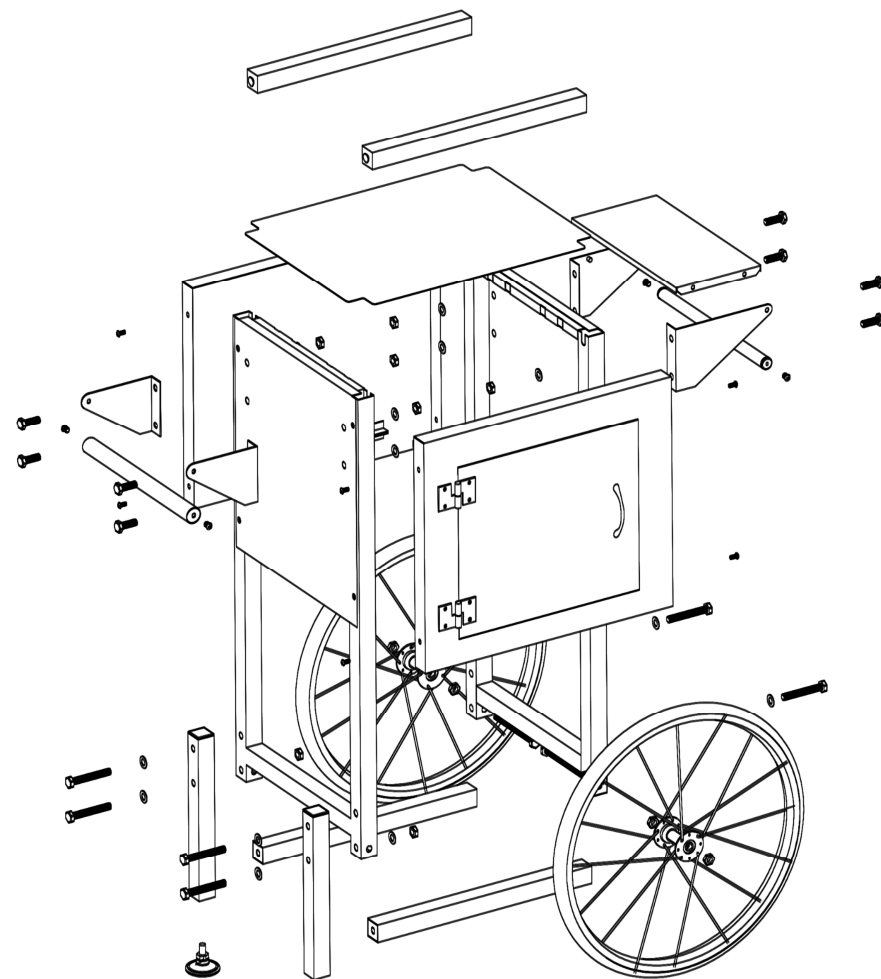
			
Cabinet Back (I) - 1pc	Working Platform (J) - 1pc	Working Platform Brackets (Large) (K) - 2pc	Push Handle (L) - 1pc
			
Handrail Brackets (Small) (M) - 2pc (Options)	Handrail (N) - 1pc		

### HARDWARE

*Screwdriver (1pc) & Wrench (2pc) also included.*

			
Wheel Bolt M8x106 (O) - 2pc	Nyloc Nut M8 (P) - 2pc	Nut M8 (Q) - 12pc	Washer (R) - 16pc
			
Bolt M8x60 (S) - 4pc	Bolt M8x35 (T) - 2pc	Bolt M8x16 (U) - 8pc	Screw M4x8 (V) - 8pc

## Parts List (cont.)

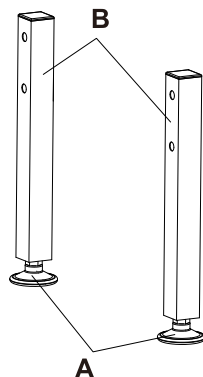


**Noted:** Some item the Working Platform and Handrail are combined.

# Popcorn Cart Assembly

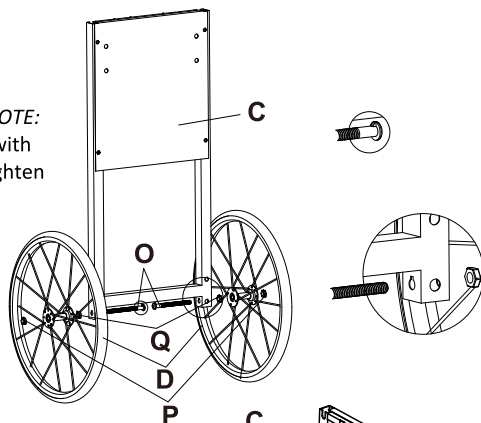
## STEP 1:

Screw one of the **RUBBER FEET (A)** into the bottom of each **SUPPORT LEG (B)**. Tighten both rubber feet.



## STEP 2:

Insert one **WHEEL BOLT (O)** into the bottom holes located on each side of the **SUPPORT STAND (C)**. *NOTE: Insert bolt from the inside out.* Secure wheel bolts with one **WASHER (R)** and one **NUT (Q)** on each side. Tighten with wrench.



## STEP 3:

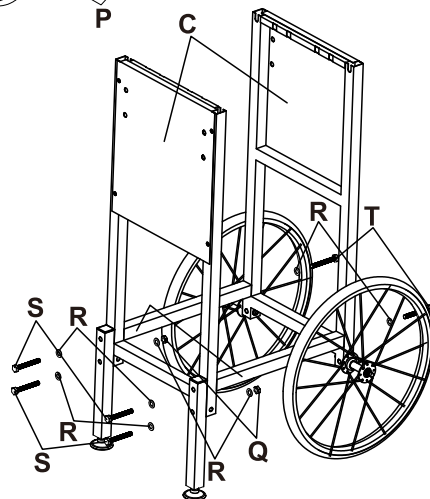
Hang one **WHEEL (D)** onto one **WHEEL BOLT (a)** and secure with one **NYLOC NUT (P)**. Tighten with wrench. Repeat step for second wheel. *Note: Do not overtighten. Make sure both wheels spin freely.*

## STEP 4:

Attach both **HORIZONTAL SUPPORTS - BASE (E)** to the same **SUPPORT STAND (C)** using two **BOLTS (T)** each with one **WASHER (R)**. Tighten with wrench.

## STEP 5:

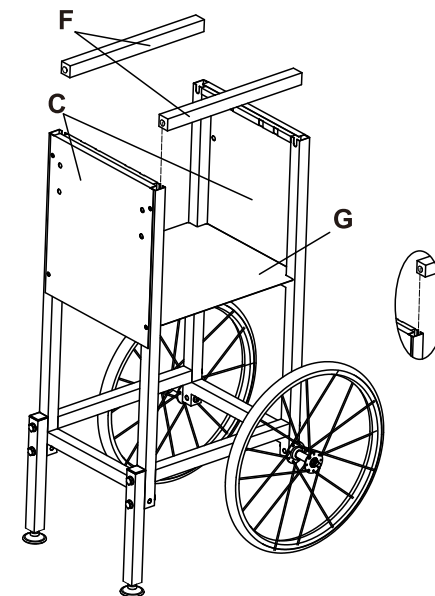
Insert two **BOLTS (U)**, each with one **WASHER (R)**, into each **SUPPORT LEG (B)**. Attach **SUPPORT LEG (B)** to the **SUPPORT STAND (C)** on the opposite side of the wheels. Tighten with wrench.



# Popcorn Cart Assembly (cont.)

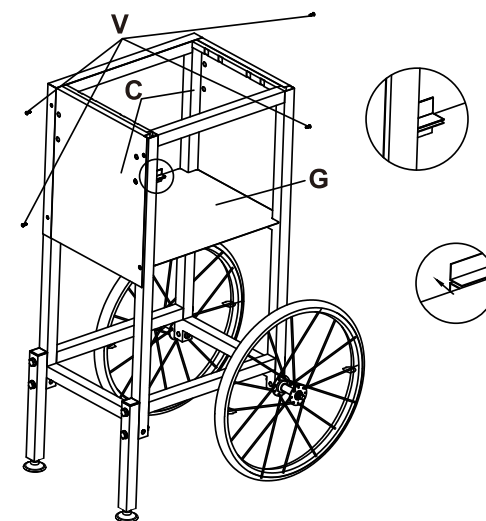
## STEP 6:

Insert both **HORIZONTAL SUPPORTS - WITH SCREWS (F)** into the grooves at the ends of each **SUPPORT STAND (C)**, as shown.



## STEP 7:

Insert the **CABINET BASE (G)**. *Note: Place the lipped side facing down.* Line the cabinet base up between the **SUPPORT STANDS (C)**.



## STEP 8:

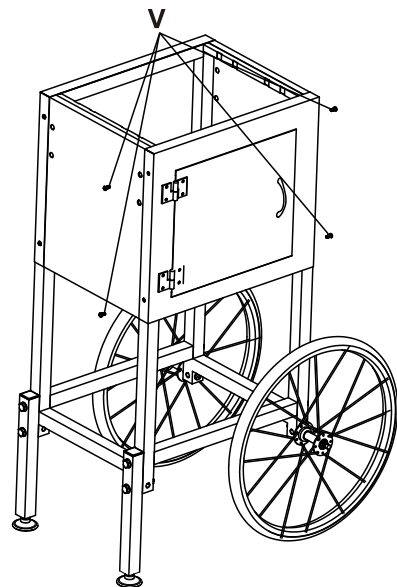
Confirm the **CABINET BASE (G)** is locked in place. Secure the **SUPPORT STANDS (C)** using the **SCREWS (V)**, as shown. Tighten screws with screwdriver.

## Popcorn Cart Assembly (cont.)

### STEP 9:

*Note: Before assembling the front and back panels, determine which side you want the cabinet door facing.*

Insert the **CABINET FRONT (H)** and **CABINET BACK (I)**. Secure both panels to the **SUPPORT STANDS (C)** with **SCREWS (V)**, as shown. Tighten screws with screwdriver.

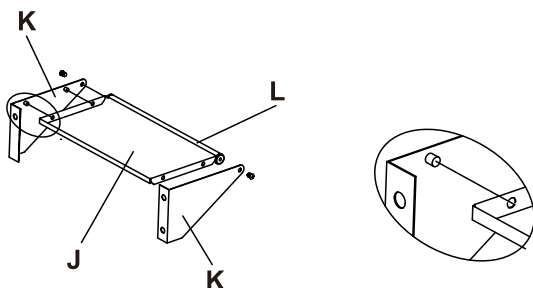


### STEP 10:

Remove the pre-assembled screws from the **PUSH HANDLE (L)**. Attach one of the **WORKING PLATFORM BRACKETS (K)** to one end of the handle.

Insert the **WORKING PLATFORM (J)** to the same bracket using the pre-installed posts. Insert the screw and tighten.

Repeat steps above to attach the remaining bracket on the other side.

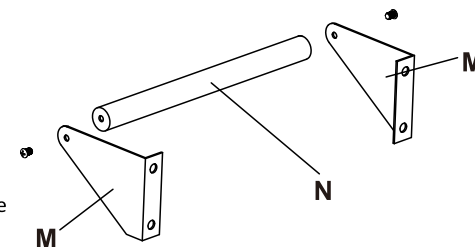


## Popcorn Cart Assembly (cont.)

### STEP 11:

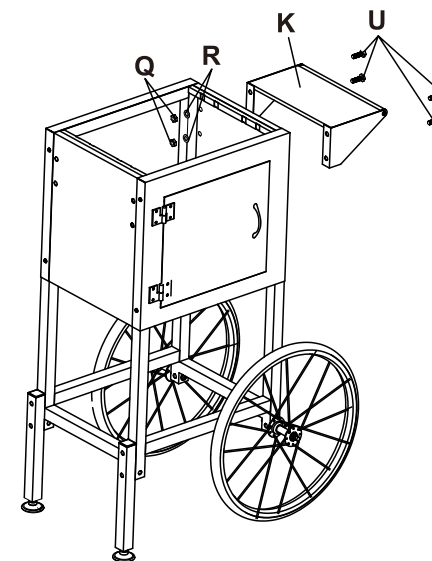
Remove the pre-assembled screws from the **HANDRAIL (N)**. Attach one of the **HANDRAIL BRACKETS (M)** to one end of the handle. Insert the screw and tighten.

Repeat step above to attach the remaining bracket on the other side.



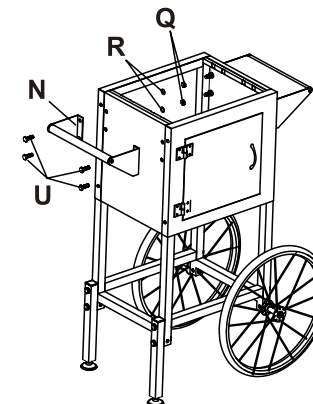
### STEP 12:

Using four **BOLTS (U)**, **WASHERS (R)** and **NUTS (Q)**, install the assembled **WORKING PLATFORM** on the right side of the cart (same side as wheels).



### STEP 13:

Using four **BOLTS (U)**, **WASHERS (R)** and **NUTS (Q)**, Install the assembled **HANDRAIL** on the left side of the cart (opposite the wheels).



# Main Popcorn Machine Assembly

## 1. Rotation type kettle ( Fig 1):

Place the pot ② onto the hangers located in the popcorn machine unit. Hold the pot cantered at approximately a 70 degree angle as illustrated here. Place the two hanger bars into the slots on the hanger. Do Not force. Make sure the hangers are well seated before swinging the axle shaft up to the motor. The roller pin will fit into the niche on the motor and will help align the gears. Check to make sure the gears properly meshed together before starting the motor. Plug the pot into the outlet located on the ceiling of the popcorn machine cabinet.

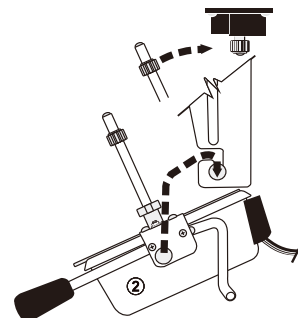


Fig 1

**Note:** Hand bar should be on the door side facing you.

## Fall down type kettle ( Fig 2):

Place the pot ② onto the hangers located in the popcorn machine unit. Slip the Stirrer rod into the hole of motor, and tighten it in counterclockwise. Hold the pot cantered at approximately a 70 degree angle as illustrated here. Use the hinge pin and the Split pin to connect and place the pot on the left hanger. Wave the handle of pot up, make sure it's right side is well seated on the slot of right side is well seated on the slot of right hanger. Pull the handle of lid down, let the lid lay on pot. Check to make sure Stirrer rod is well tightened before starting the motor. Plug the pot into the outlet located on the ceiling of the popcorn machine cabinet.

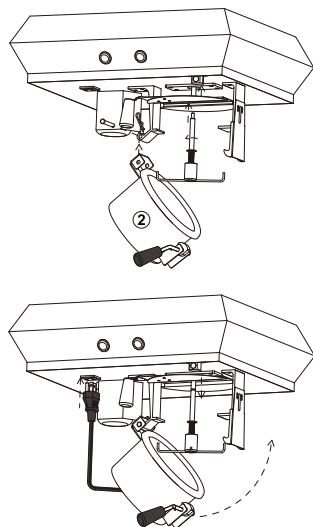
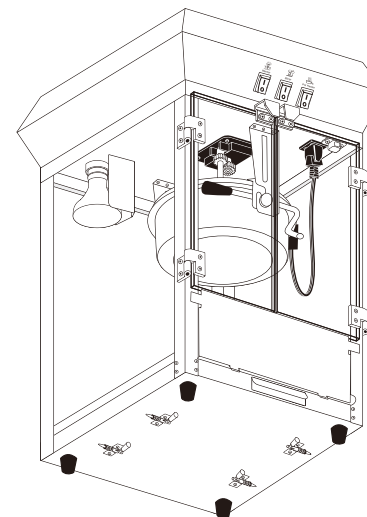
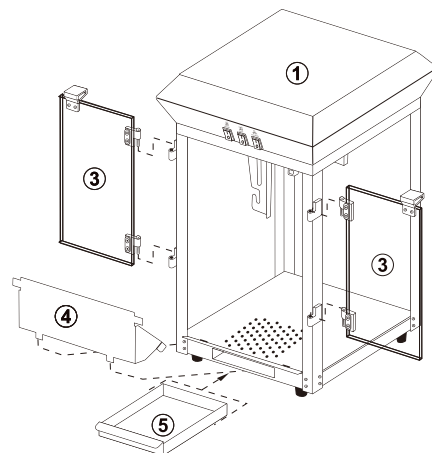


Fig 2

2. Align the two bottom tabs on the Stainless Steel tilt door ④ with the slots on the bottom platform of the popcorn machine unit. The side panels will bend in slightly to maneuver past the corner rails.

3. The glass door ③ simply slides into the two anchor hinges on the popcorn machine unit ①. The door is easy to remove for cleaning.

**Note:** Some models come with single door. The metal handle should align with the magnetic latch on the popcorn machine unit.



4. The "Old Maids" drawer ⑤ slides into the opening at the bottom of the popcorn machine unit.

**Note:** The "Old Maids" drawer is designed to catch un-popped kernels that fall through the sized holes. Occasionally empty the drawer. Debris that may not make it into the drawer should be removed before replacing drawer tray. Loose debris can prevent the drawer from shutting properly.

5. Before Plugging the pot into the cabinet outlet, make sure the pot is seated properly on the hangers, the gear shaft is properly aligned and all the switches are in the off position.

## Caution!

**Noted:** The pot on the popcorn machine will become extremely hot when in use.

The upper cabinet is equipped with rubber feet and can be used separate from storage cabinet on a sturdy counter top.

**Do not** remove or install pot until it is completely cooled off.

**Do not** load pot before installing or while hot. Avoid steam released from the pot. It can scald and cause severe burns.

**Do not** place the popcorn machine near a heat source such as a stove or oven. Allow a minimum of 12" of open space on all sides.

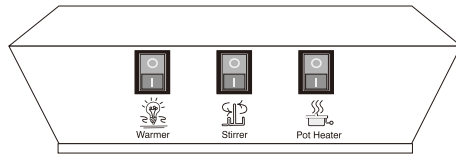
**Do not** place this unit near water or a water source.

**Do not** Use electric circuits that do not meet: minimum requirement as specified.

**NEVER PLUG THE POT CORD DIRECTLY INTO A ELECTRICAL OUTLET!  
KEEP CHILDREN AWAY FROM HOT POT!**



### Function Switch A



#### WARMER

The Warmer switch operates the light in the back left corner of the popper unit and the warming element in the bottom tray. The warmer can be left on for extended periods of time. The two elements work together to keep the popcorn fresh and warm. Ready to Eat!

**Warning:** Do not dump liquid toppings onto popped corn while in the popper. It will cause a huge mess and result in much clean-up time. Remove popcorn to a serving bowl before adding wet toppings.

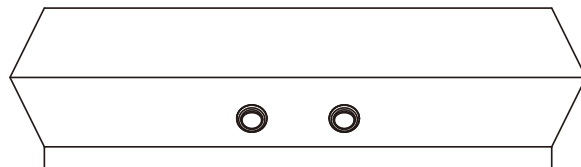
#### Stirrer

The Stirrer switch operates the stirrer located inside the pot. Make sure it is free of obstruction and the axle gear and the motor gear are properly seated before turning the Stirrer switch on. If pot is not cleaned at appropriate intervals or recommended popping oils are not used, the bottom of the pot will gum with burnt oil and debris. If the stirrer sounds the least bit strained, switch off immediately and solve the problem.

#### Pot Heater

The Pot Heater switch operates the heating element in the bottom of the pot (Kettle). It is engineered to deliver the perfect temperature for popping Popcorn. **It is extremely hot!** Care should be taken when in close proximity of the pot. When pot is hot use heat resistant gloves. Only touch the safety knob on the pouring handle.

### Function Switch B



#### Light

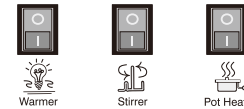
The Light switch operates the light in the back left corner of the popper unit and the warming element in the bottom tray. The warmer can be left on for extended periods of time. The two elements work together to keep the popcorn fresh and warm. Ready to Eat!

**Warning:** Do not dump liquid toppings onto popped corn while in the popper. It will cause a huge mess and result in much clean-up time. Remove popcorn to a serving bowl before adding wet toppings.

#### Pop

The Pop switch operates the heating element in the bottom of the pot. (Kettle) It is engineered to deliver the perfect temperature for popping Popcorn. **It is extremely hot!** Care should be taken when in close proximity of the pot. When pot is hot use heat resistant gloves. Only touch the safety knob on the pouring handle.

## LESSON ONE: HOW TO MAKE POPCORN



### Important :

NEVER POUR CORN INTO A DRY POT. TURN POT“OFF”WHEN NOT IN USE. OPERATING INSTRUCTIONS

1. Switch on the LIGHT and HEATER, add oil (1 TBSP of oil for every 1/2 cup of popcorn), let heat for 3 to 4 minutes.
2. Once oil is heated, turn on the STIRRER switch and add popcorn kernels.
3. Do not exceed 1 cup of popcorn per batch.
4. Once popping has completed, turn off the STIRRER and HEATER switches, carefully dump all popcorn from the kettle

Caution: Kettle will be HOT!

## LESSON TWO:

### CLEANING AND MAINTENANCE

●After popping cycle is complete, the popping kettle will be very hot. Use extreme care when handling.

#### CAUTION

- Remember to turn the pop, or heat switch to the OFF position after the finish of the pop cycle.
- Unplug unit BEFORE removing heat kettle from hanger. Use caution not to bump heat lamp bulb during kettle removal.
- To maintain quality taste and popping conditions in your popper, we recommend that you thoroughly clean the heat kettle after using 3 to 4 times or before prolonged periods of storage.
- Turn all switches OFF (I, II & III or I & II ) and unplug popper from outlet. Allow the popper to thoroughly cool before cleaning.
- Clean all surfaces with a damp cloth. Caution: DO NOT immerse the kettle or any other part of the popper in water. Do not use abrasive cleaners on any part of your machine.

CAUTION: HOT KETTLE!! Handle with oven mitts. Keep children at a safe distance from popper during procedure.

- For consistent and easiest maintenance, use a damp sponge to clean up the main unit, including the body and glasses, after each use. In order to avoid problems such as electric leakage occurred, when cleaning the machine, please make sure that no water drips into the machine or the kettle.