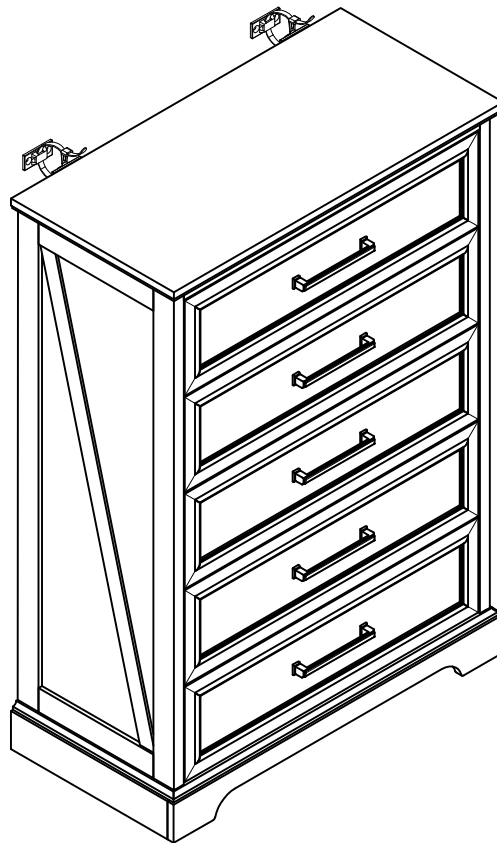


Item # : LM050-325D

Assembly Instructions

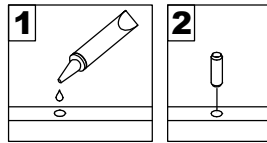


If you have any questions, please follow these steps(“Find Your Orders” – “Problem with the Order” – “Contact Seller”) to contact our customer service. Thanks!

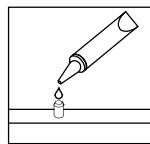
Revsied 27/02/2024

General Assembly Guidelines

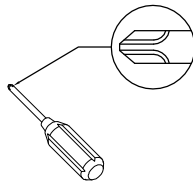
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



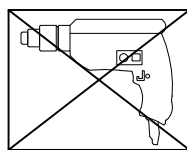
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



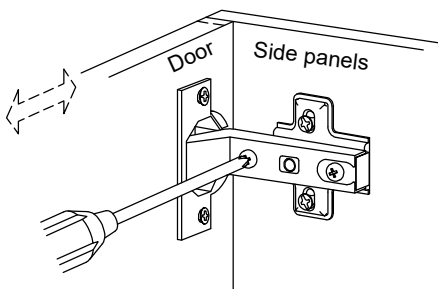
- VI. A Phillips head screwdriver is required for the assembly of this product .



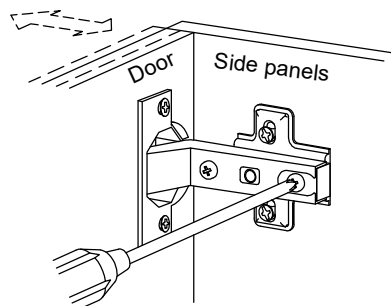
- VII. Power tools should not be used to assemble this product .



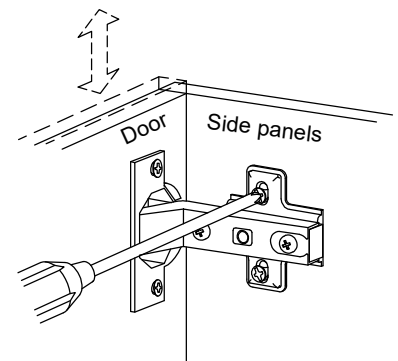
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

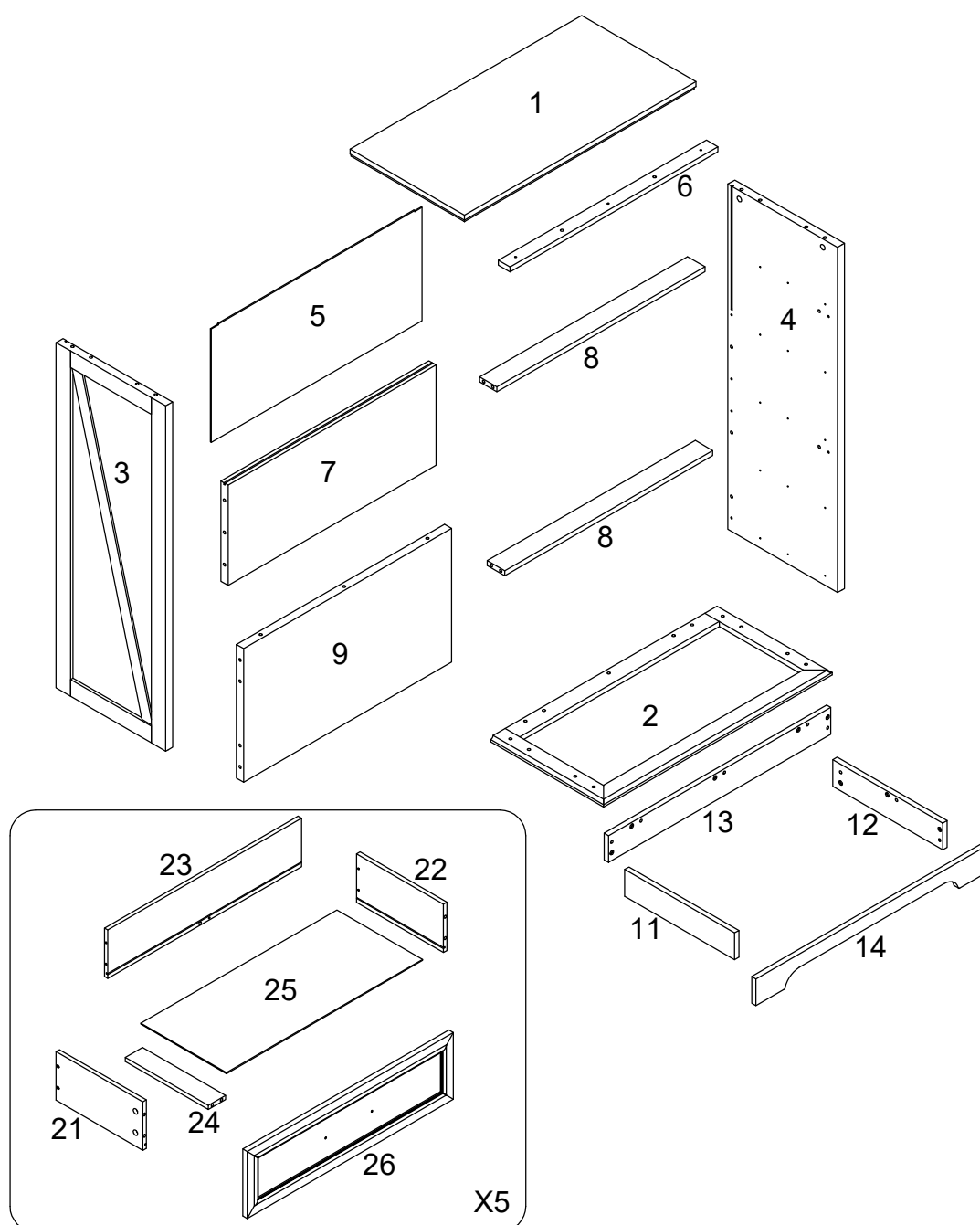


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

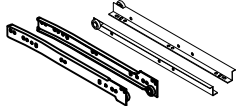


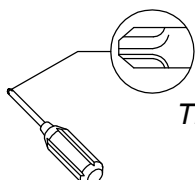
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

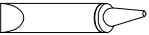
A		Ø8x30mm	Wooden dowel	33	pcs
B		Ø6x35mm	Cam lock	41	pcs
C		Ø15x11mm	Cam lock	16	pcs
D		Ø15x9mm	Cam lock	25	pcs
E		Ø30mm	Sticker	41	pcs
F		Ø6x50mm	Bolt	7	pcs
G		M 4	Hex Key	1	pc
H		M6*12mm	Screw	24	pcs
I			Angular Code	12	pcs
J		Ø4x32mm	Screw	25	pcs
K		Ø4x25mm	Screw	3	pcs
L		Ø8x20mm	Wooden dowel	2	pcs
M		Individually packed	Drawer sildes	5	set
N		Ø3x12mm	Screw	60	pcs
O			Plastic wedge	4	pcs
P		Ø3x17mm	Screw	4	pcs

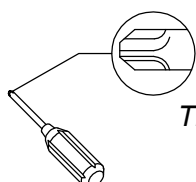


Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

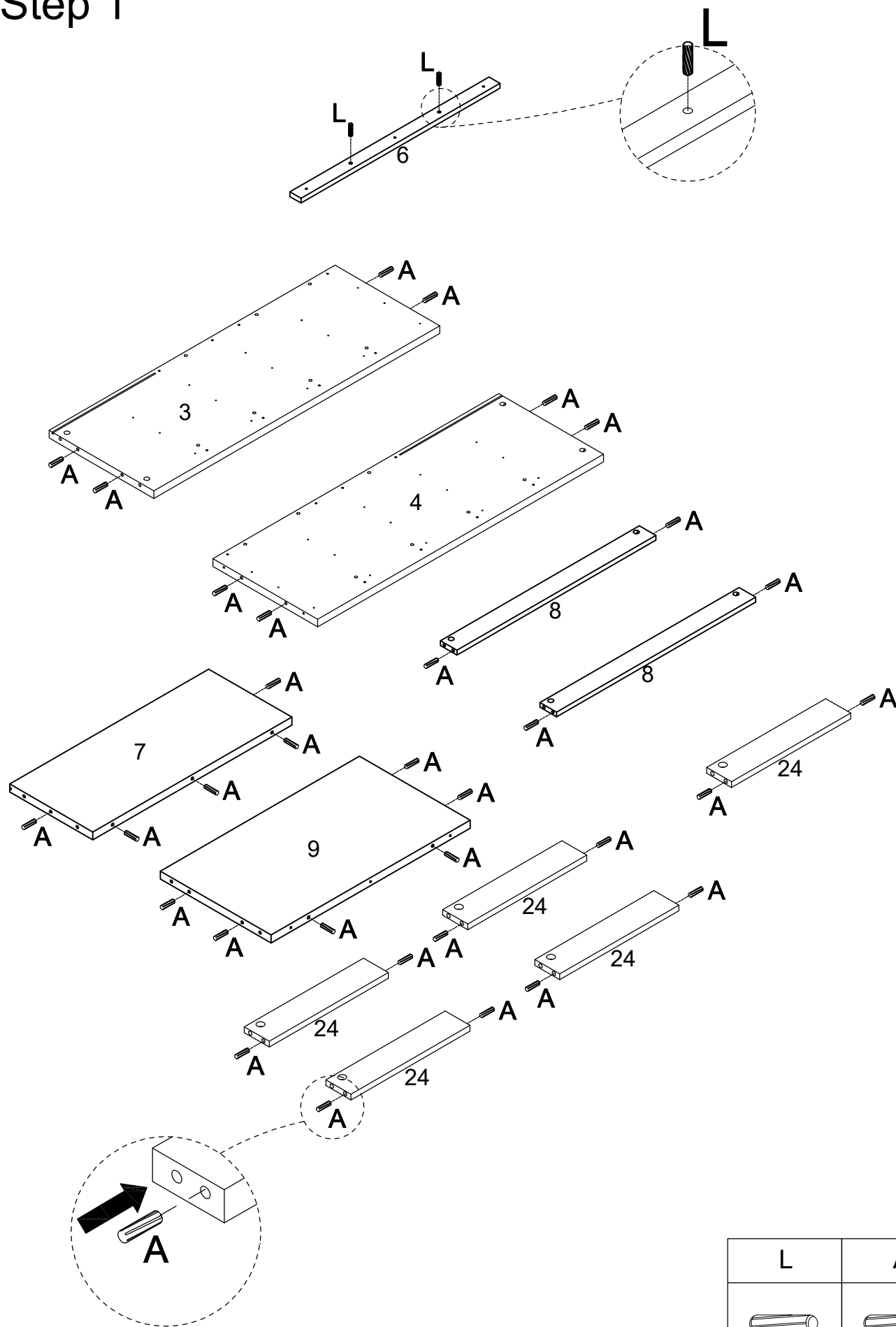
R		160mm	Hold hands	5	pcs
S		Ø4x9mm	Screw	10	pcs
T			Anti falling hardware	4	pcs
U		Ø4x15mm	Screw	4	pcs
V			House lizard	4	pcs
W		Ø4x35mm	Screw	4	pcs
X			Strip	2	pcs
Y			Small White Glue	1	pc



Philips head screwdriver required for assembly
(not included)

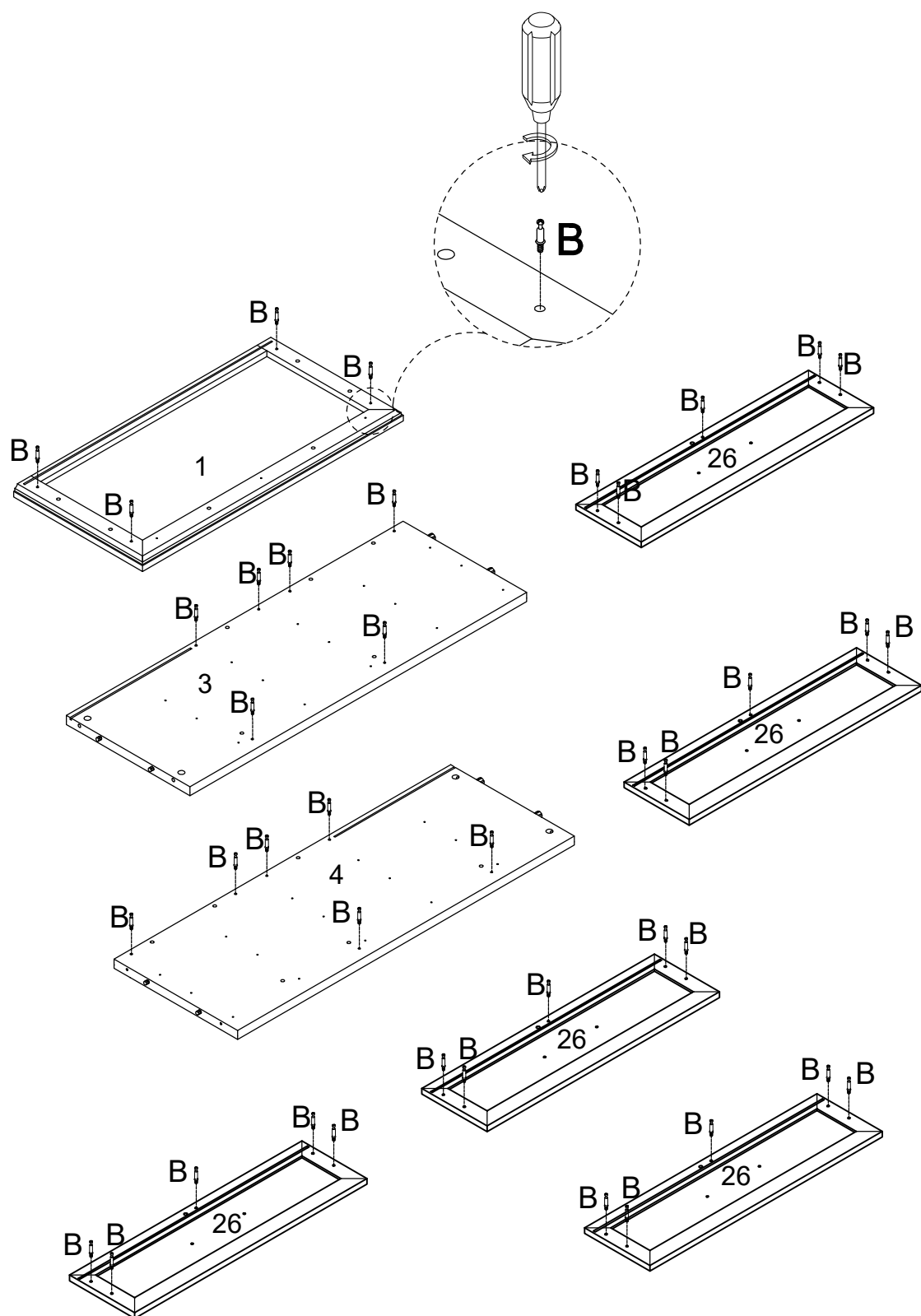
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



L	A
	
X2	X33

Step 2

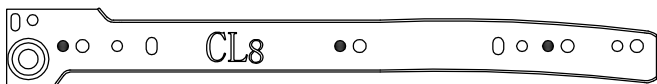


B

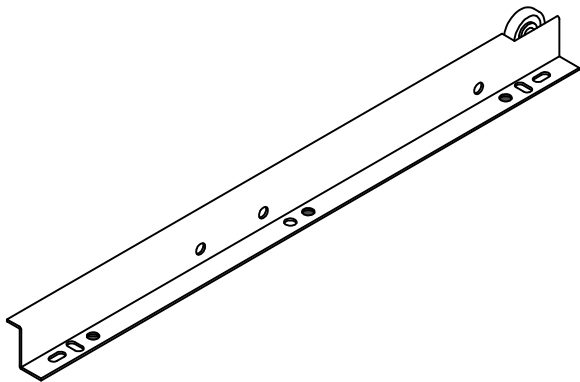
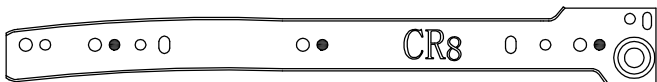
X41

Step 3

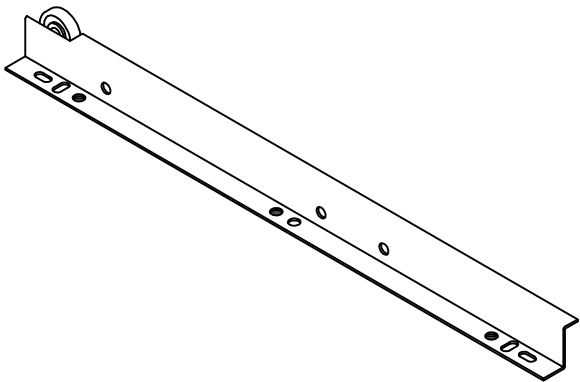
M-CL8



M-CR8



M-DL8



M-DR8

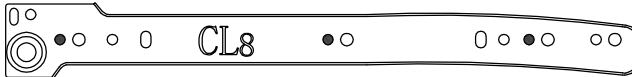
Step 4



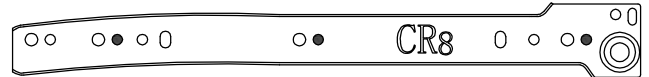
NOTE:

Refer to the images to identify M-CL8 (left) and M-CR8 (right). Attach M-CL8 to #3 panel and M-CR8 to #4 panel. [N] screws must go in the exact spots shown.

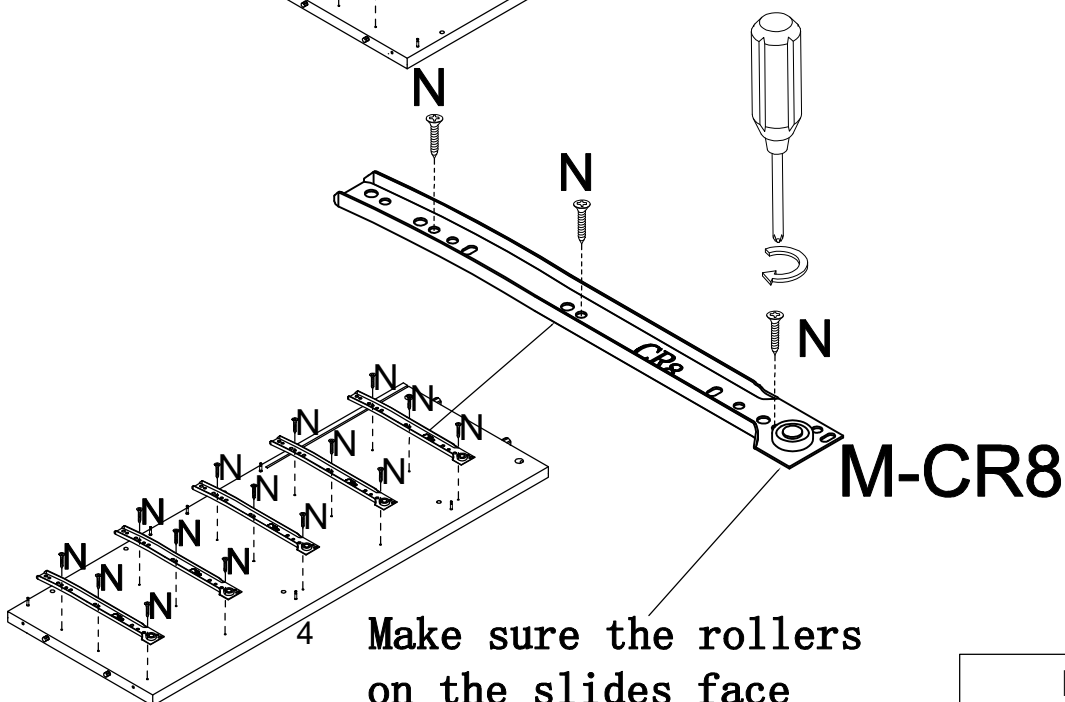
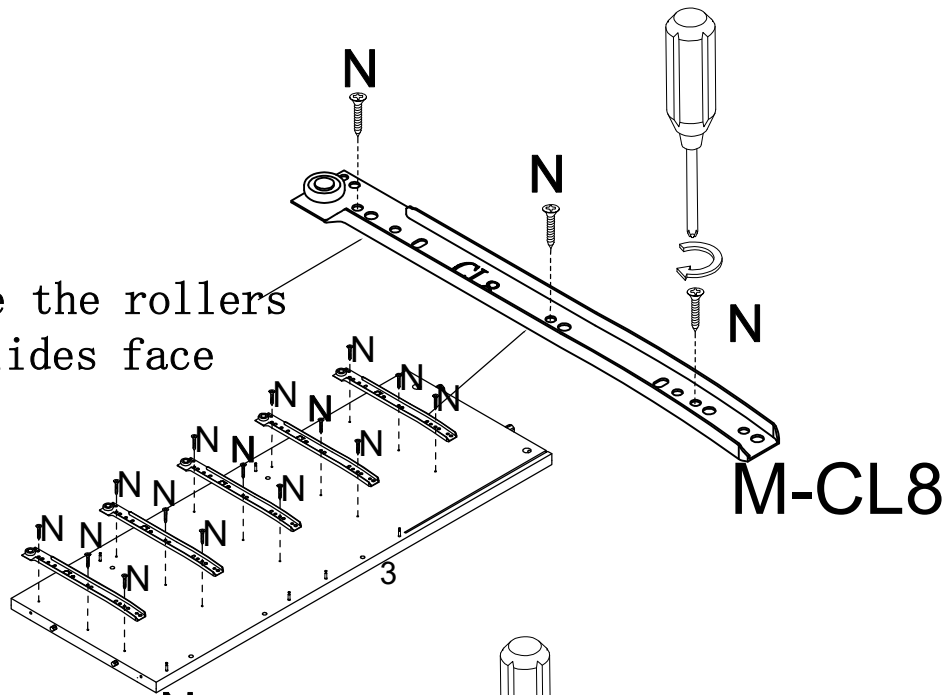
M-CL8



M-CR8



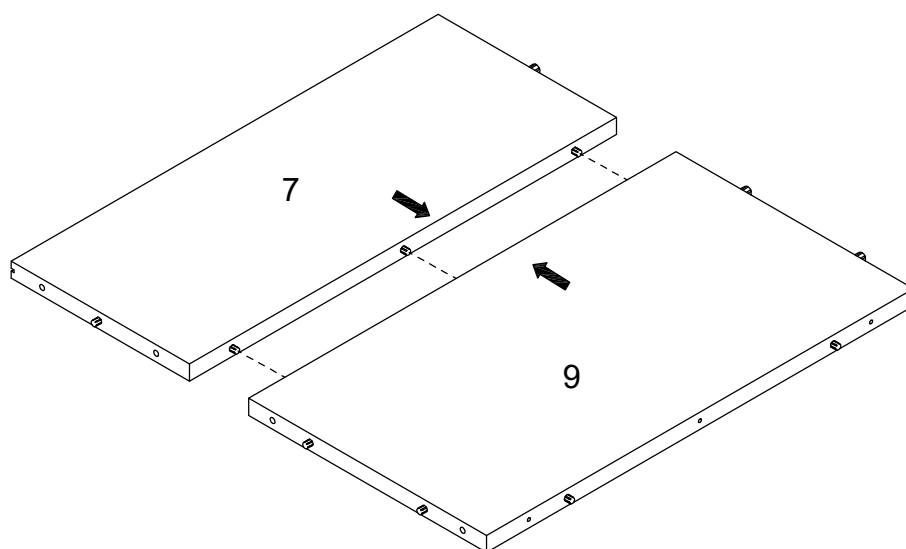
Make sure the rollers on the slides face downward.



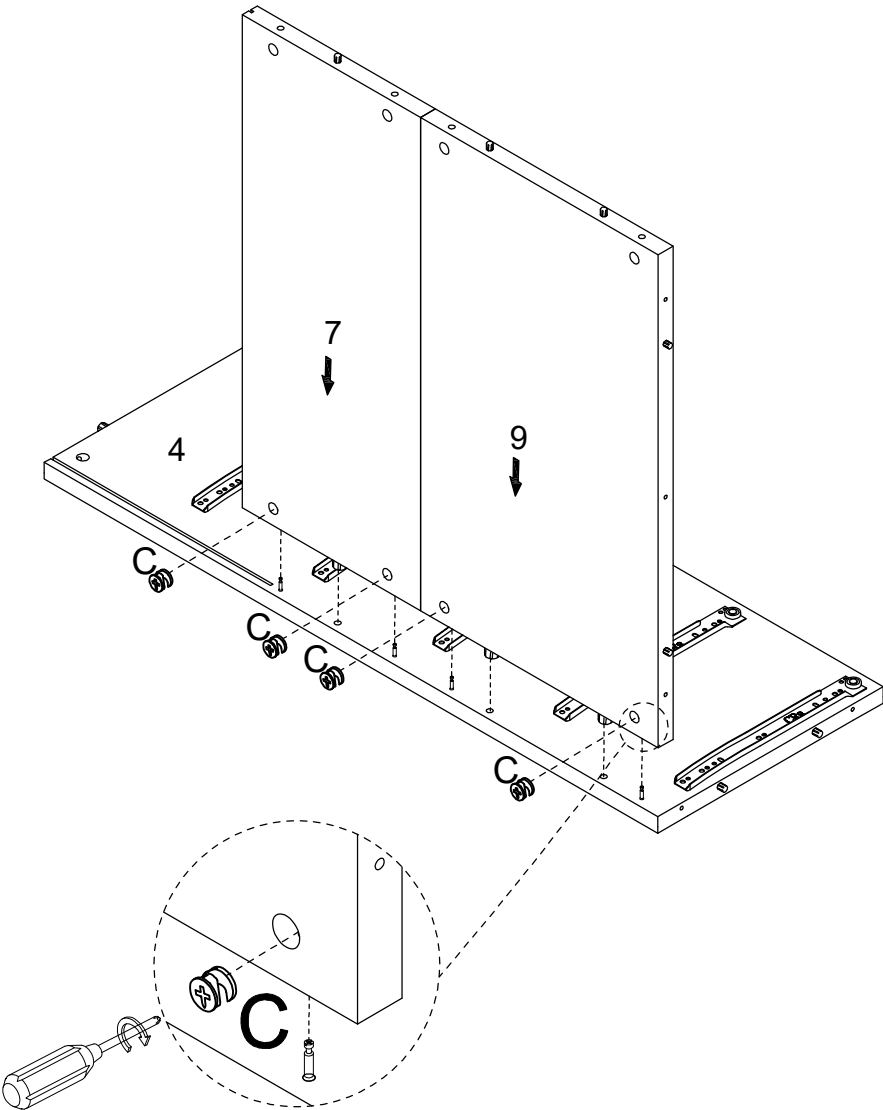
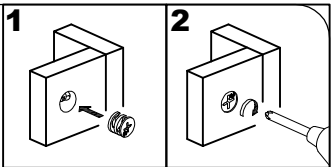
Make sure the rollers on the slides face downward.

M	N
X5	X30

Step 5



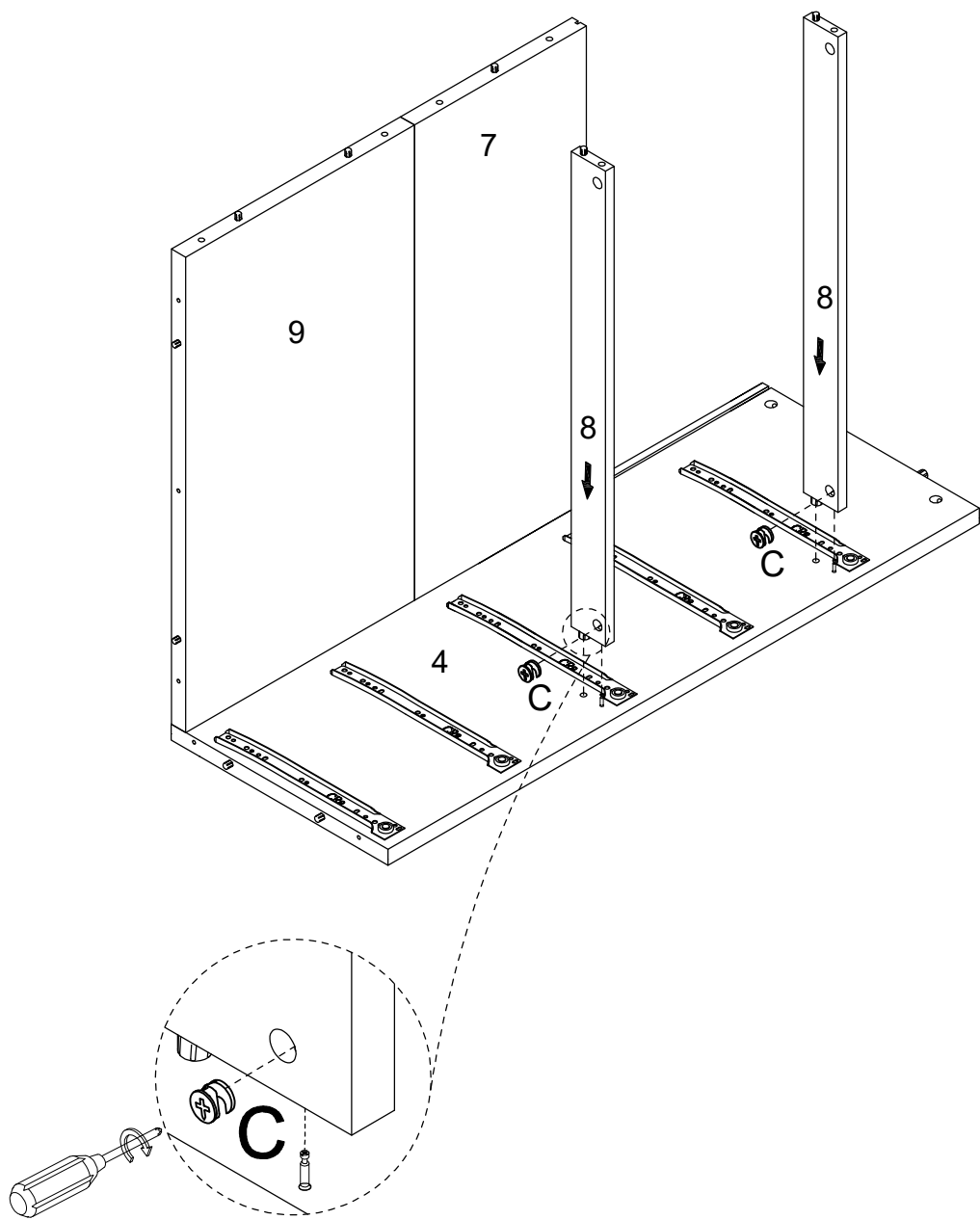
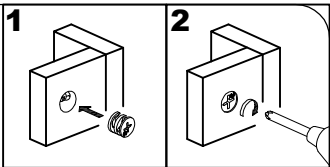
Step 6



C

X4

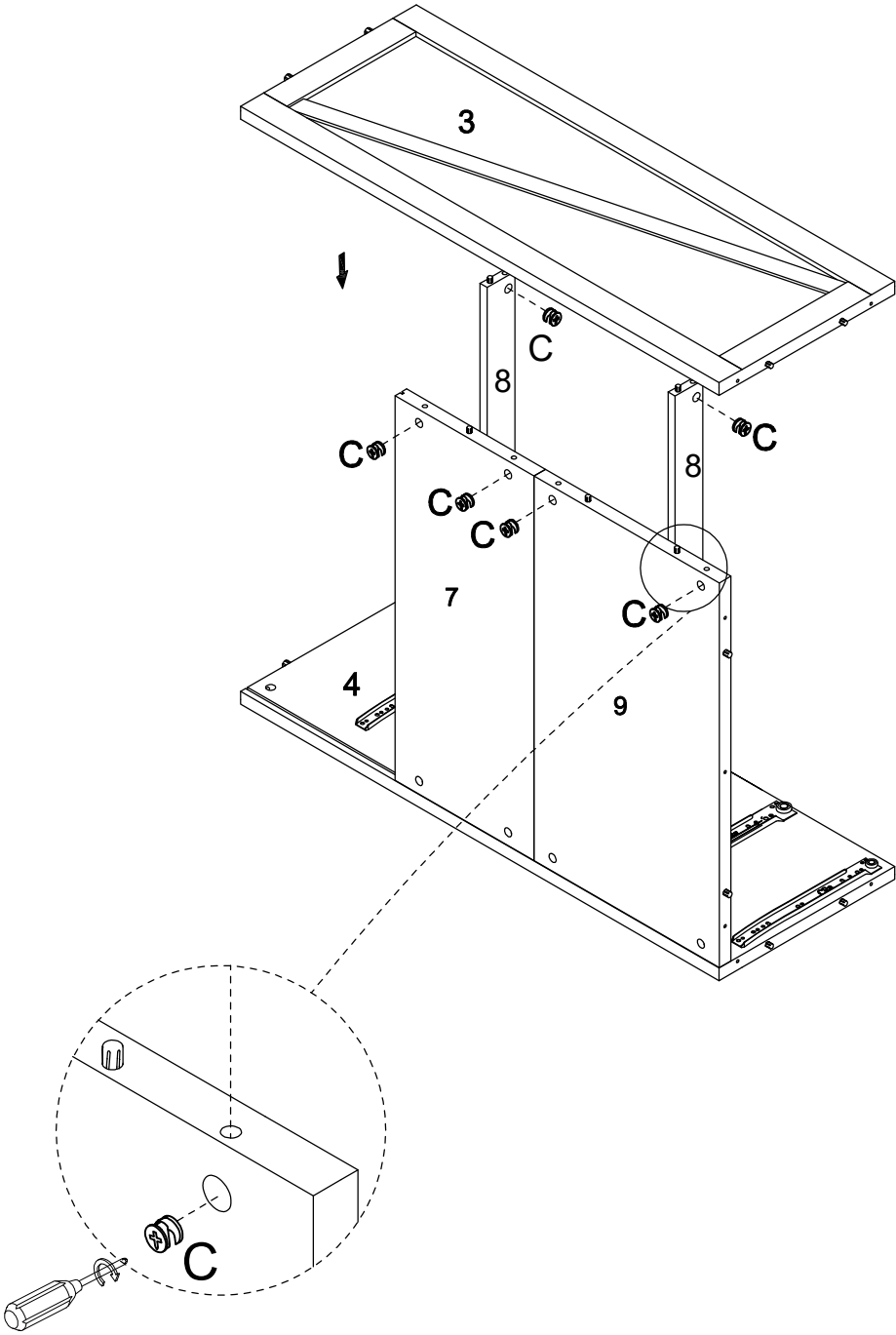
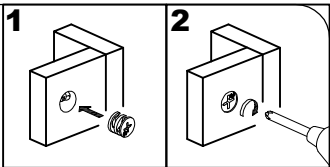
Step 7



C

X2

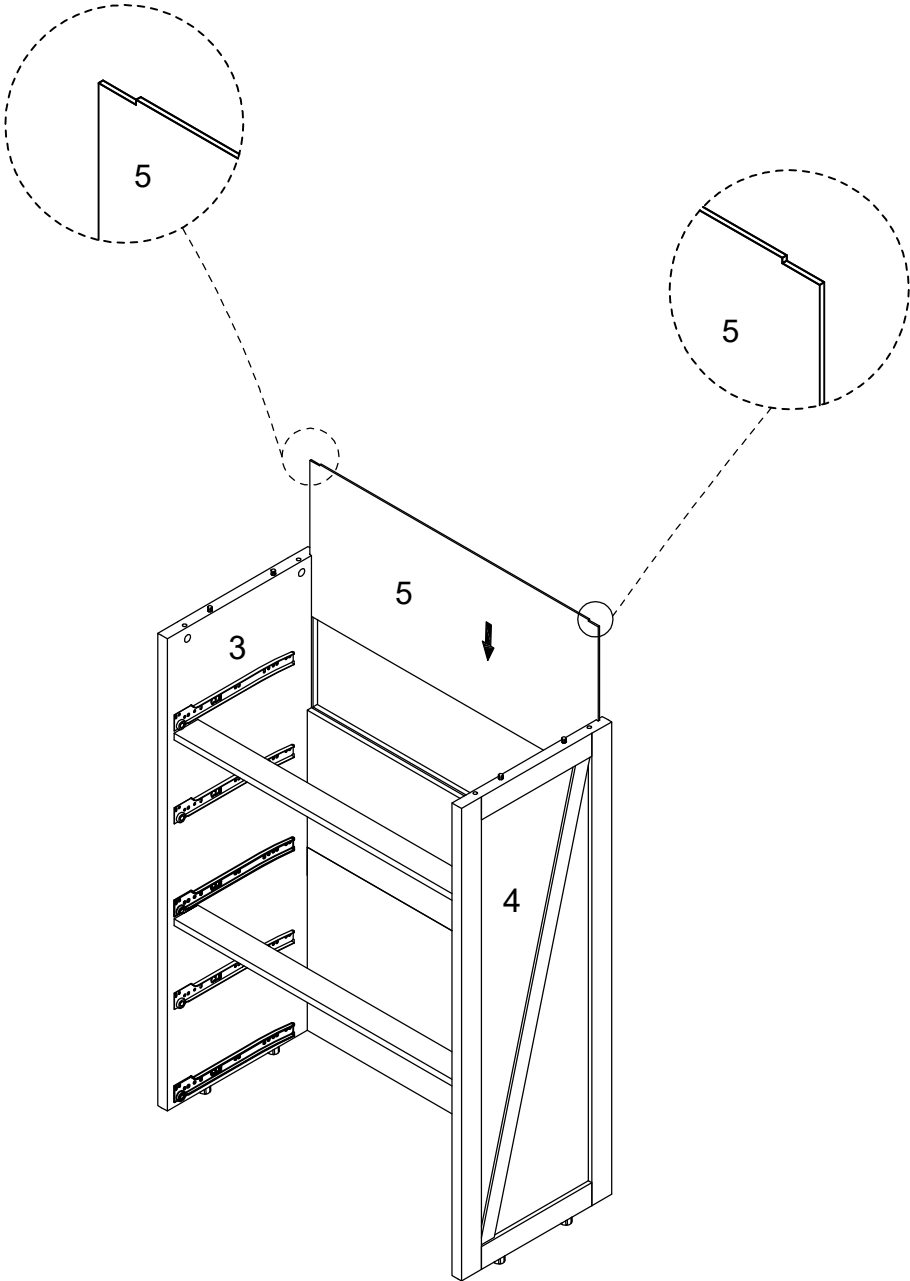
Step 8



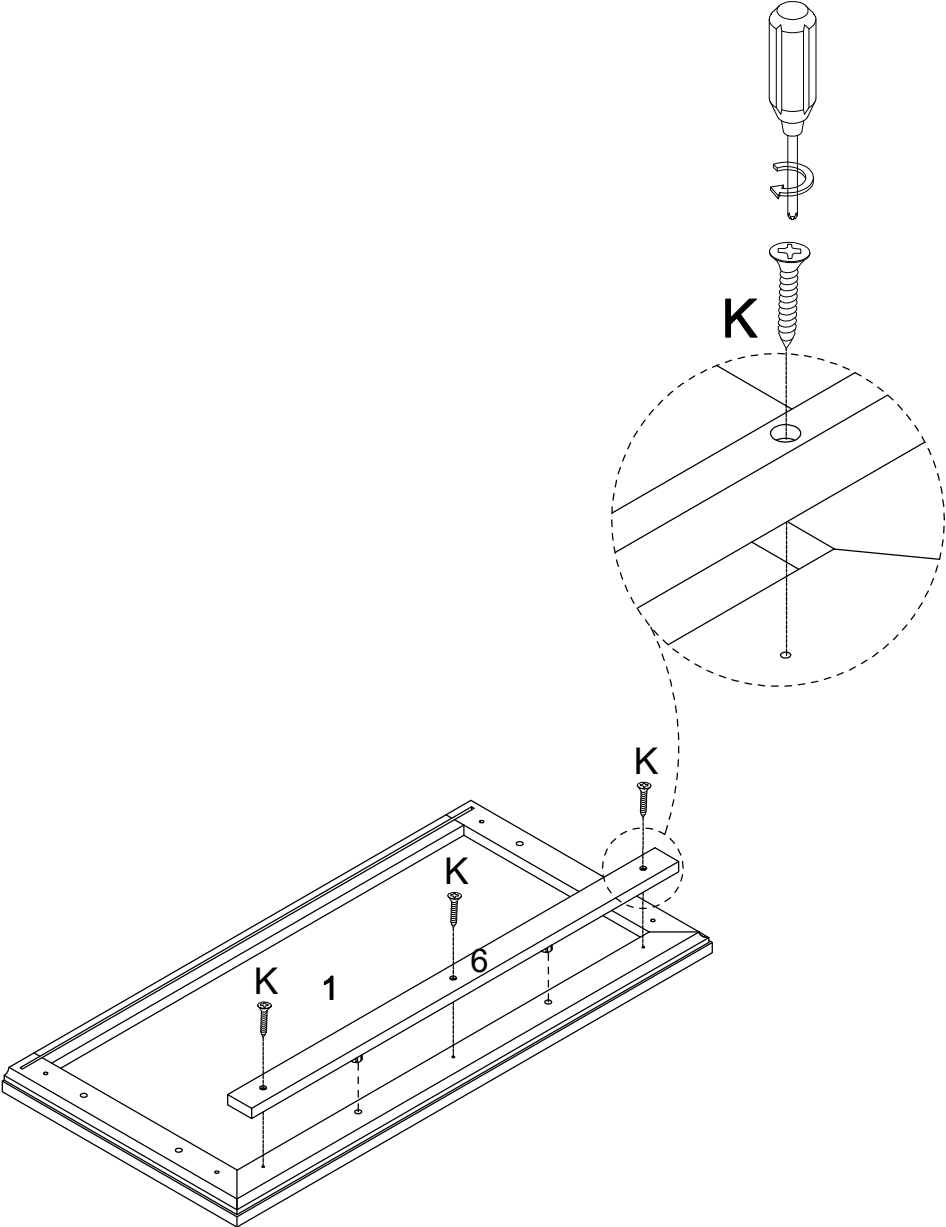
C

X6

Step 9



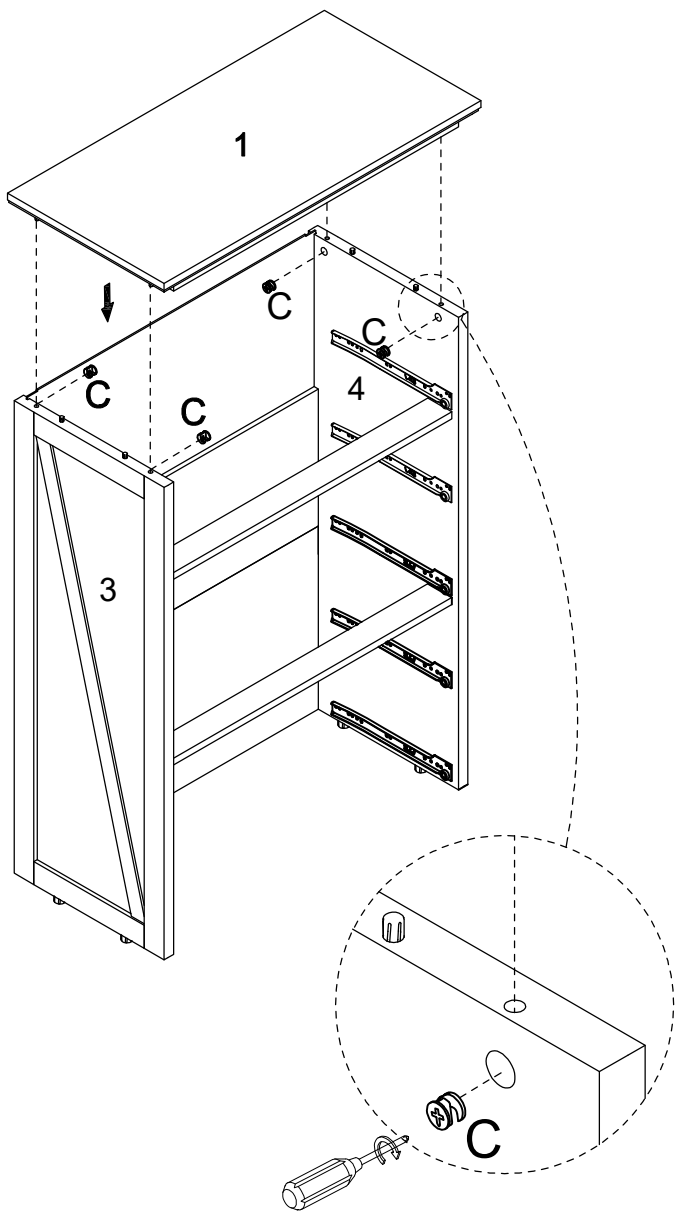
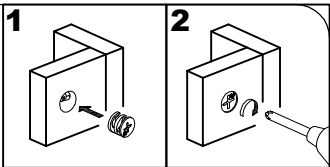
Step 10



K

X3

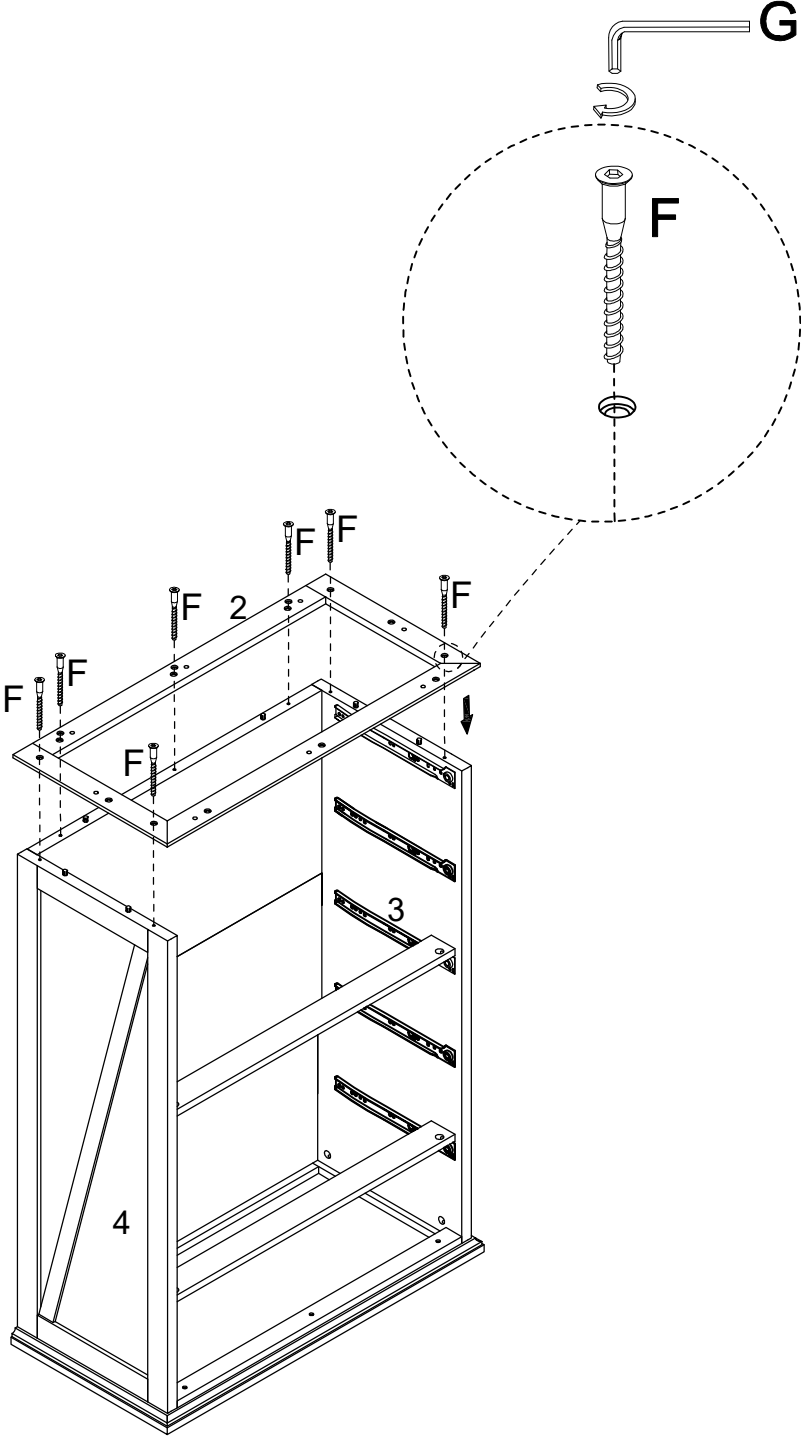
Step 11



C

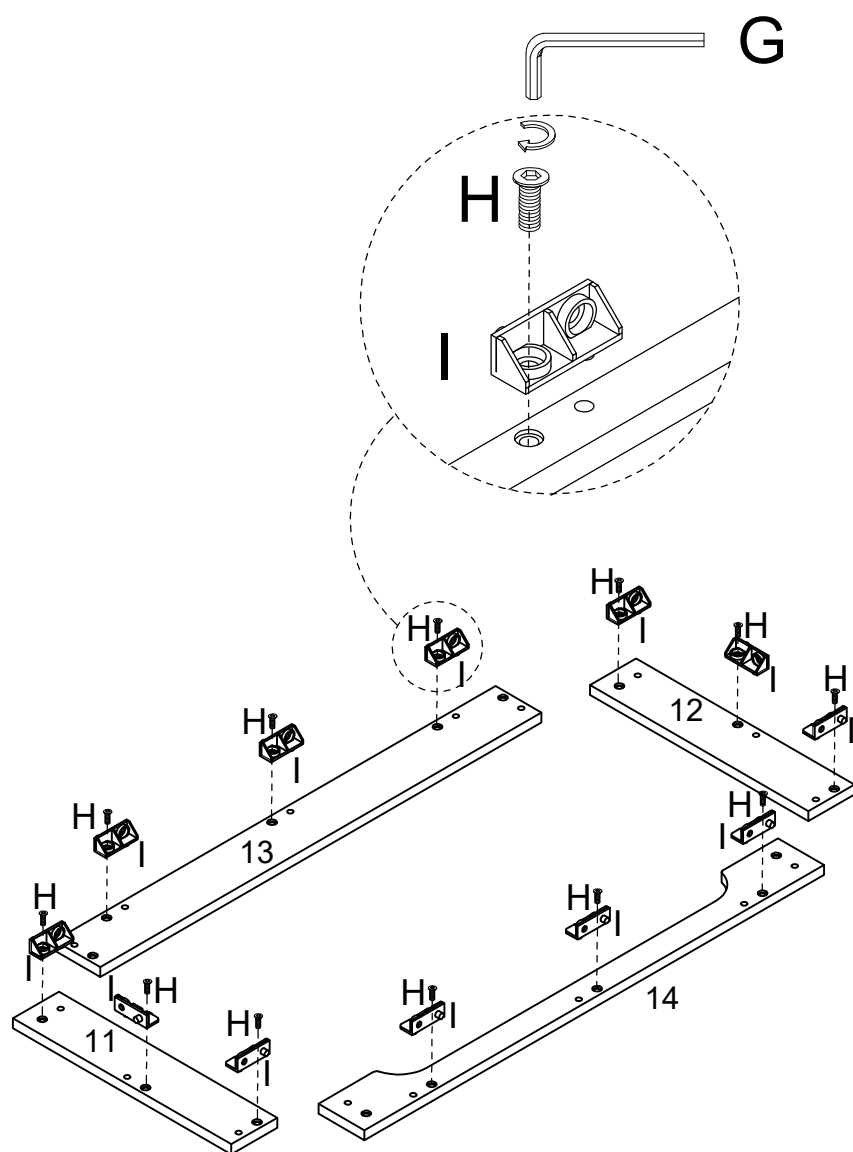
X4

Step 12



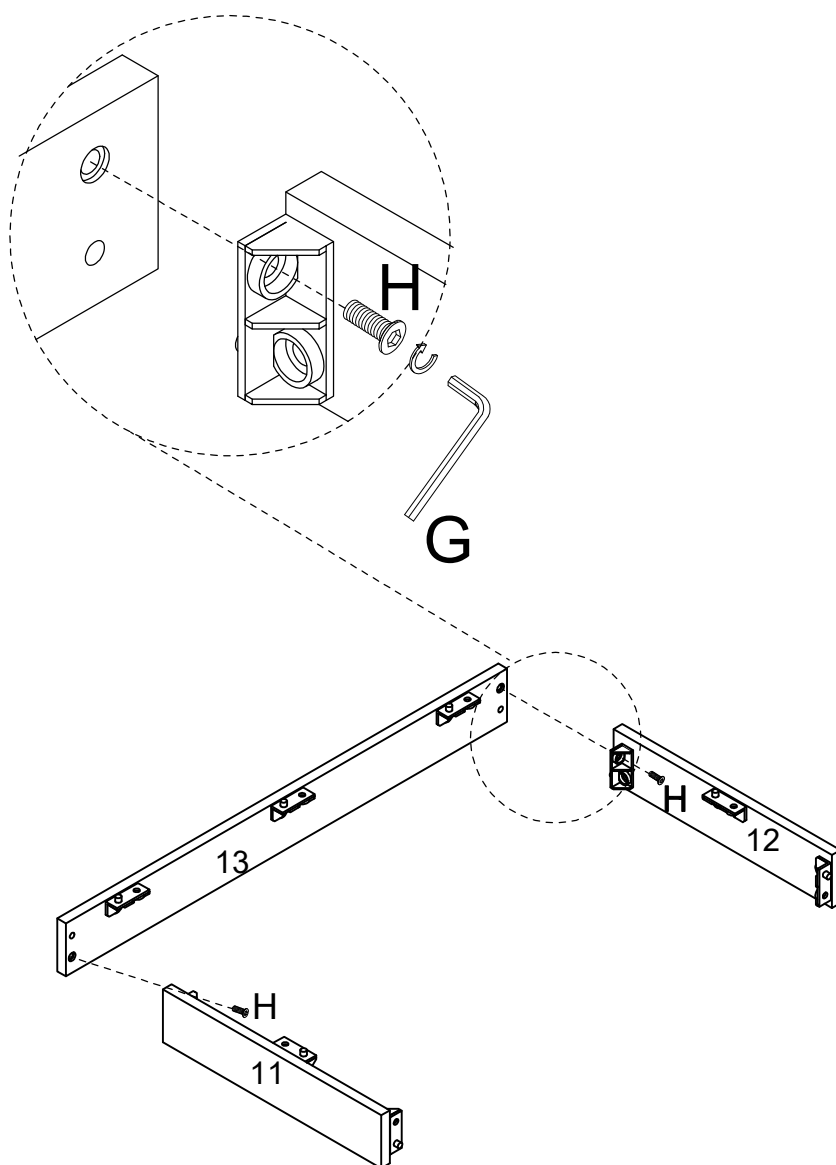
G	F
	
X1	X7

Step 13



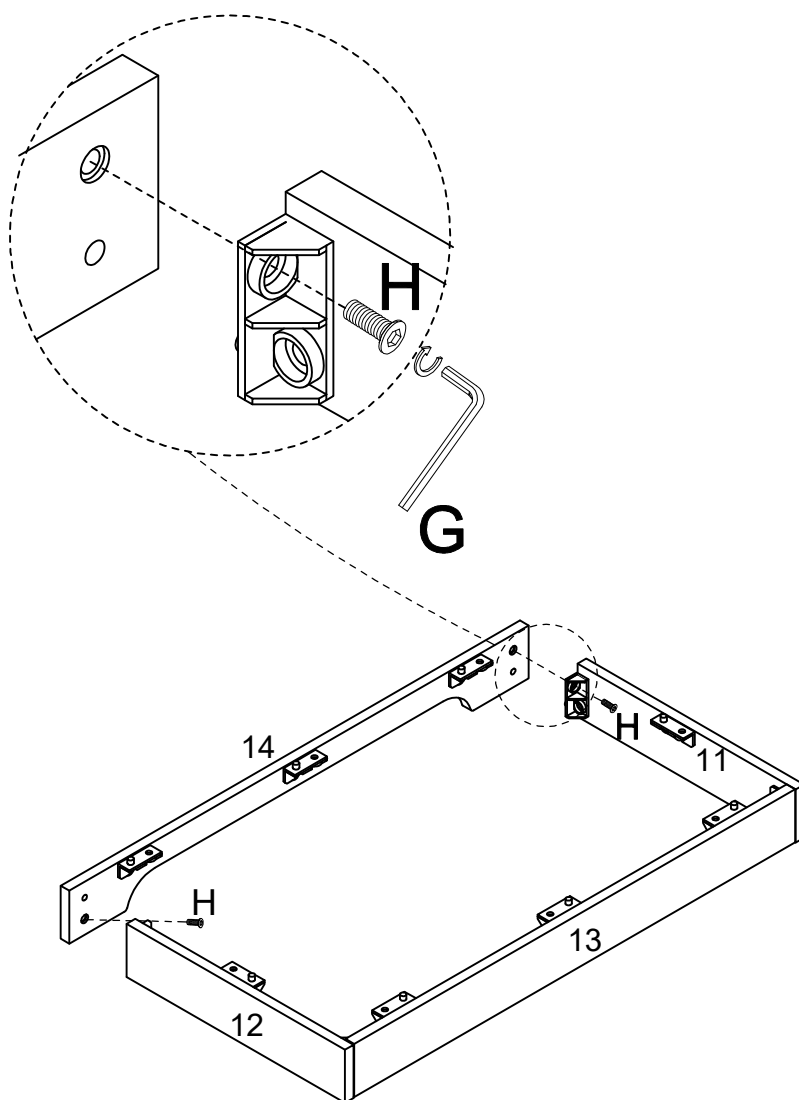
G	I	H
		
X1	X12	X12

Step 14



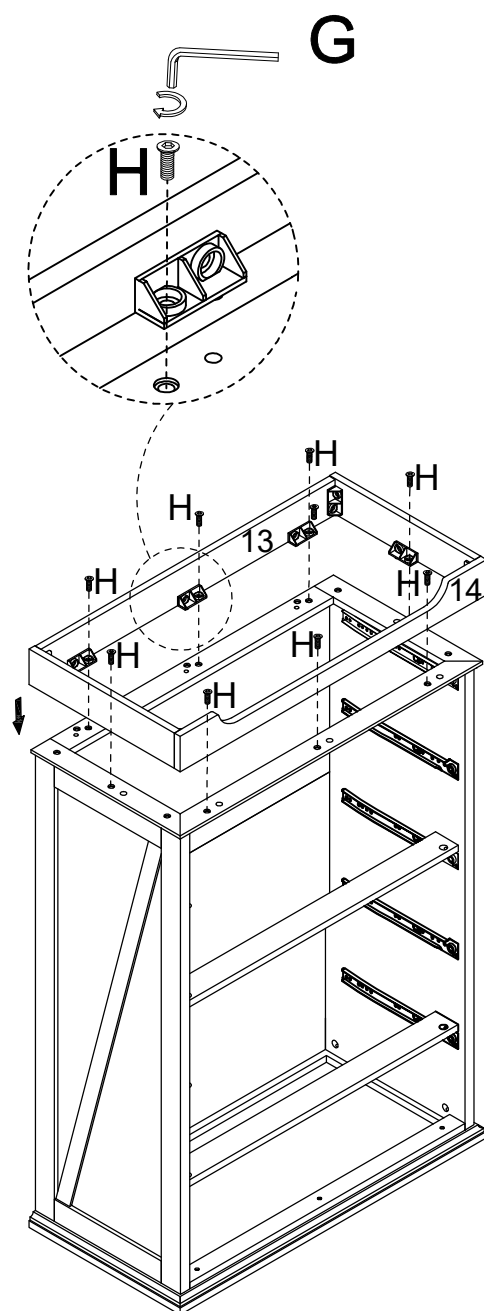
G	H
	
X1	X2

Step 15



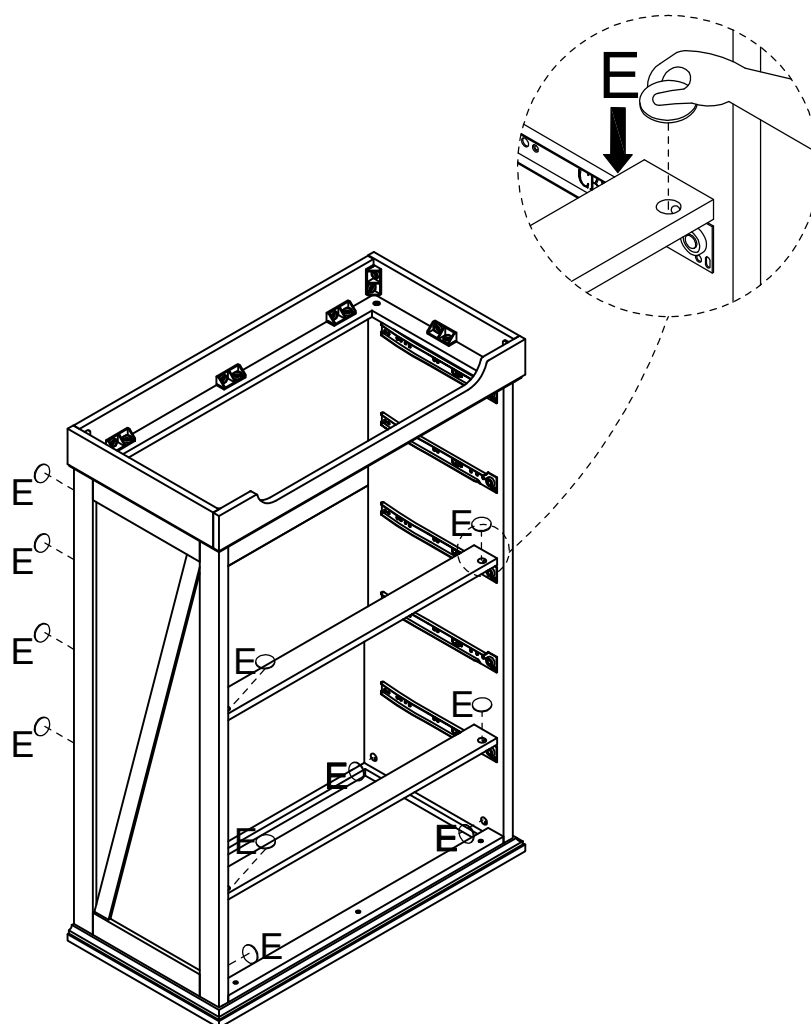
H	I
	
X1	X2

Step 16



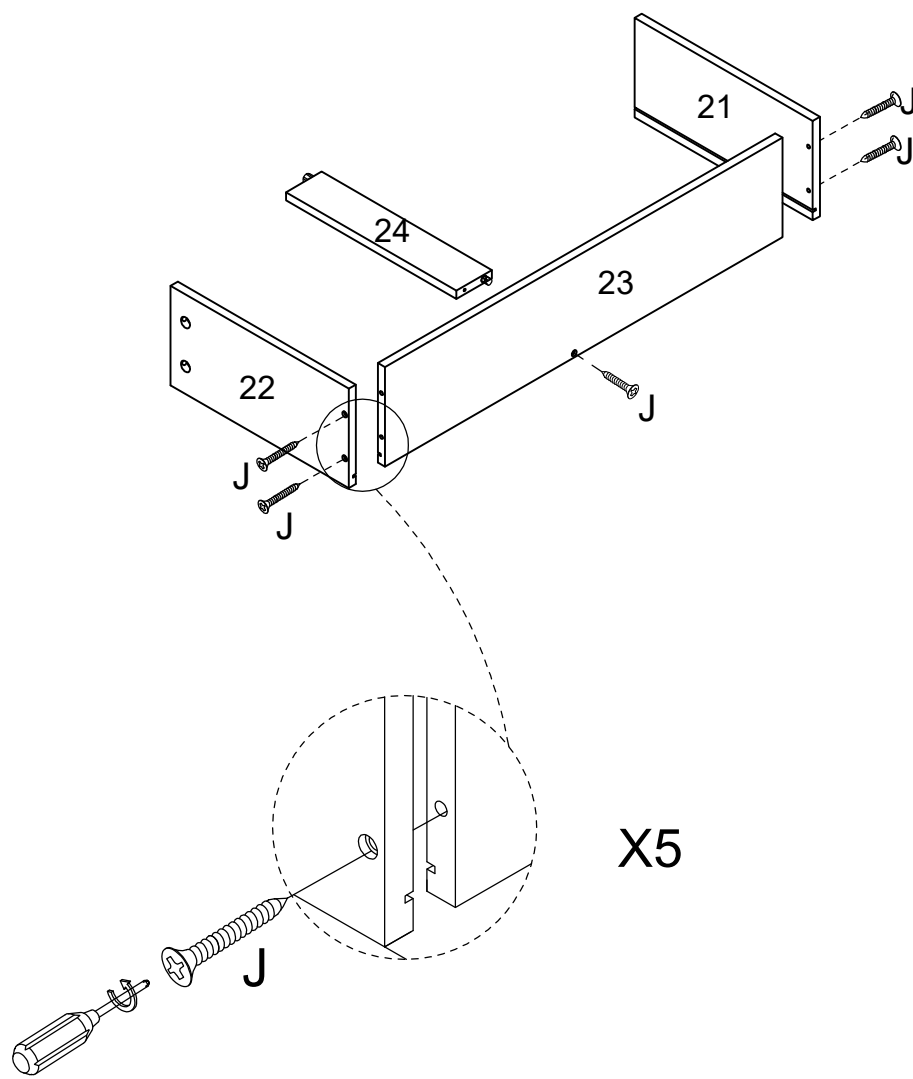
G	H
	
X1	X8

Step 17



E
O
X16

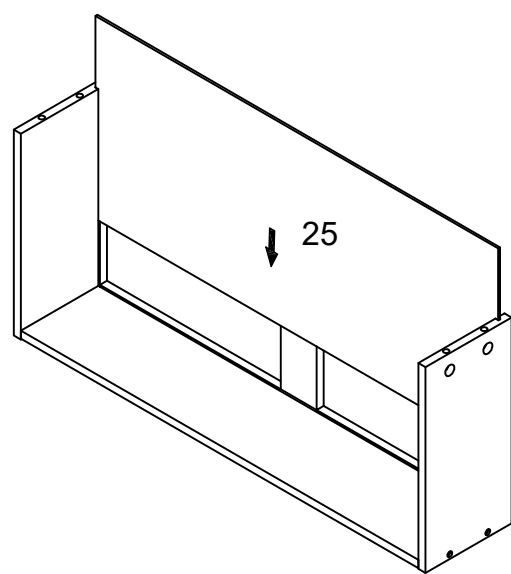
Step 18



J

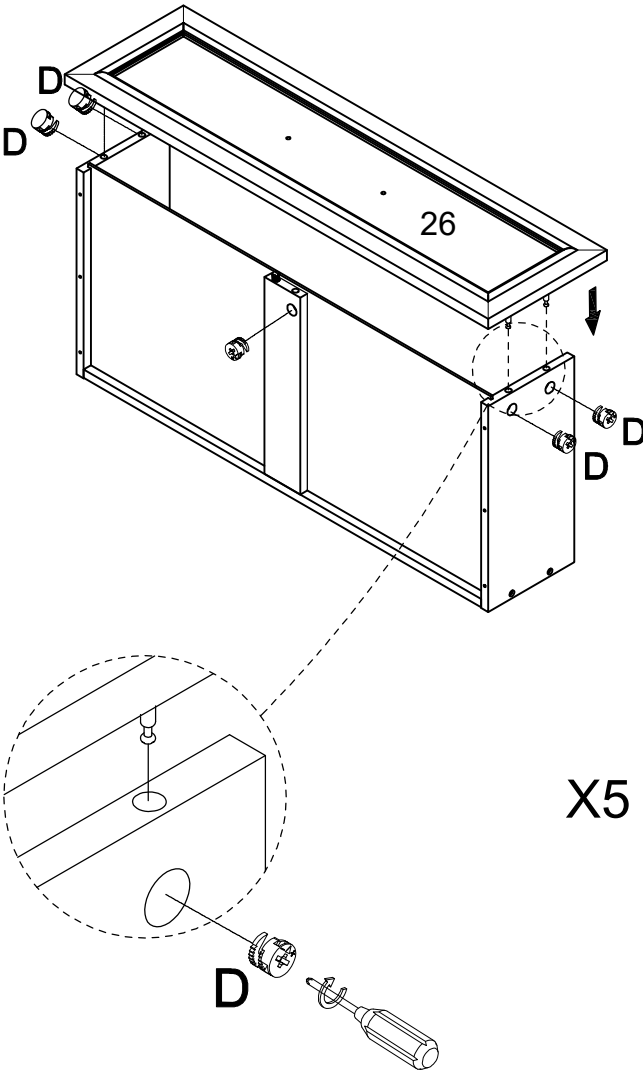
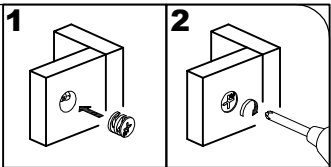
X25

Step 19



X5

Step 20



D

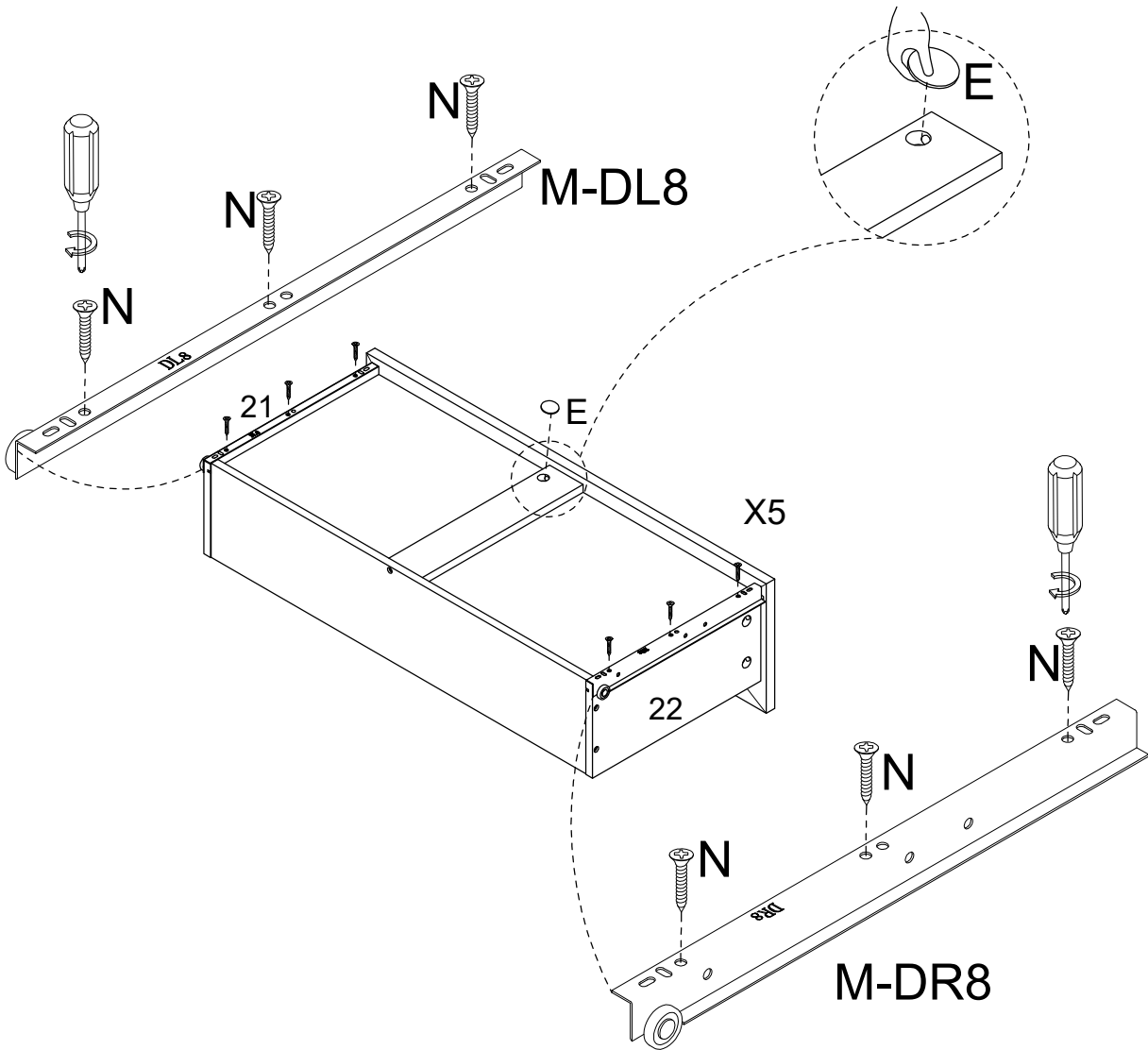
X25

Step 21



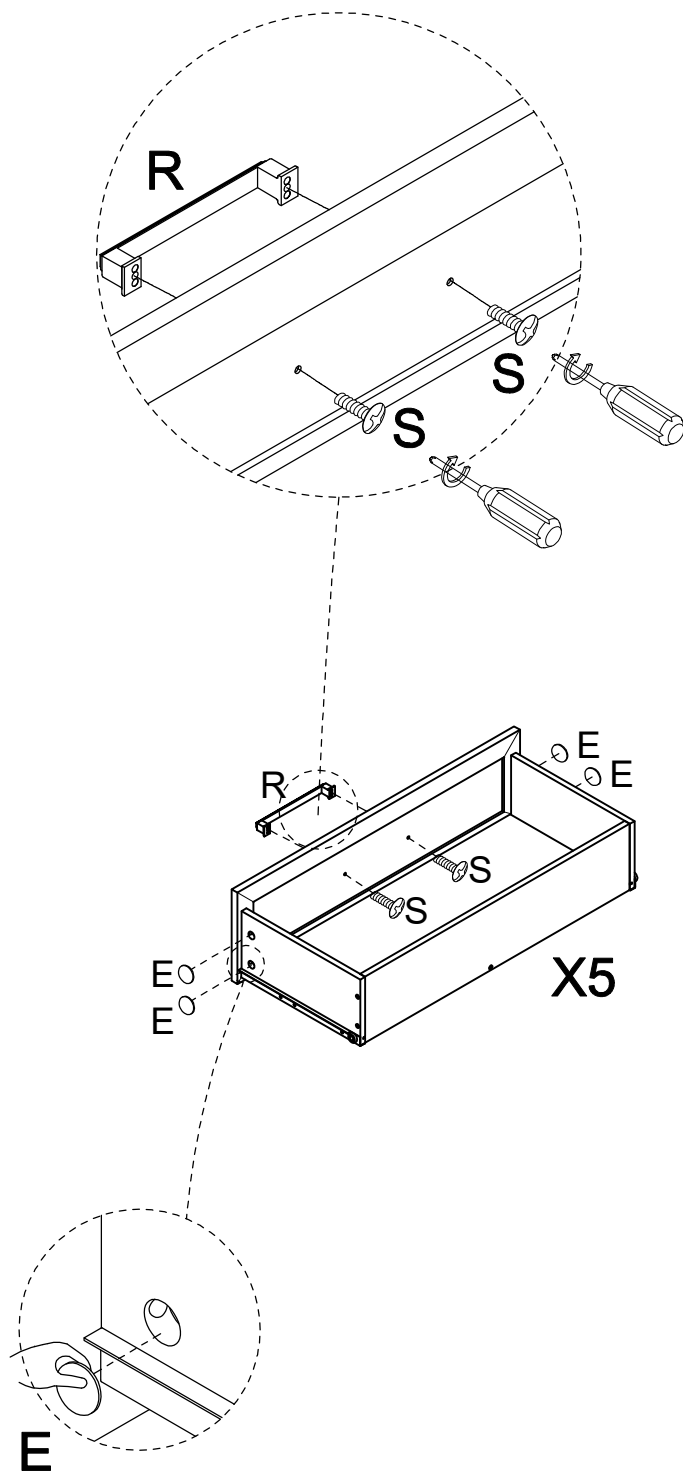
NOTE:

Refer to the images to identify M-DL8 (left) and M-DR8 (right). Attach M-DL8 to #21 panel and M-DR8 to #22 panel. [N] screws must go in the exact spots shown.



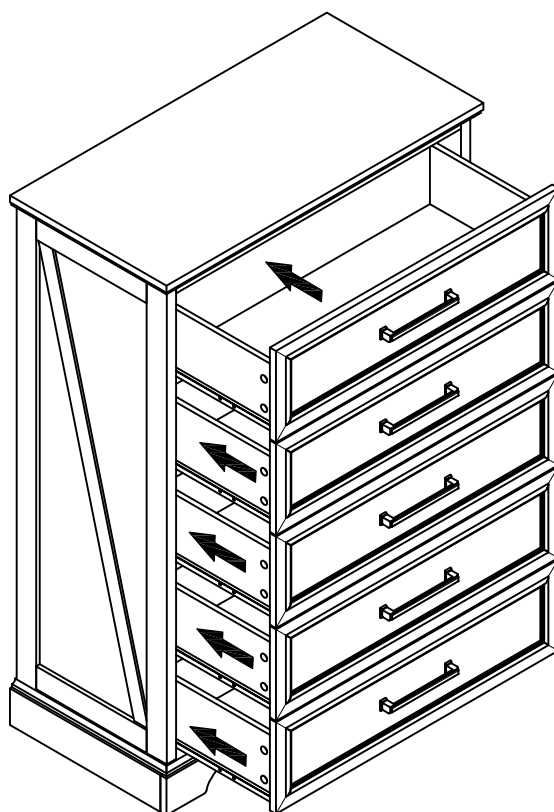
E	N	M
X5	X30	X5

Step 22

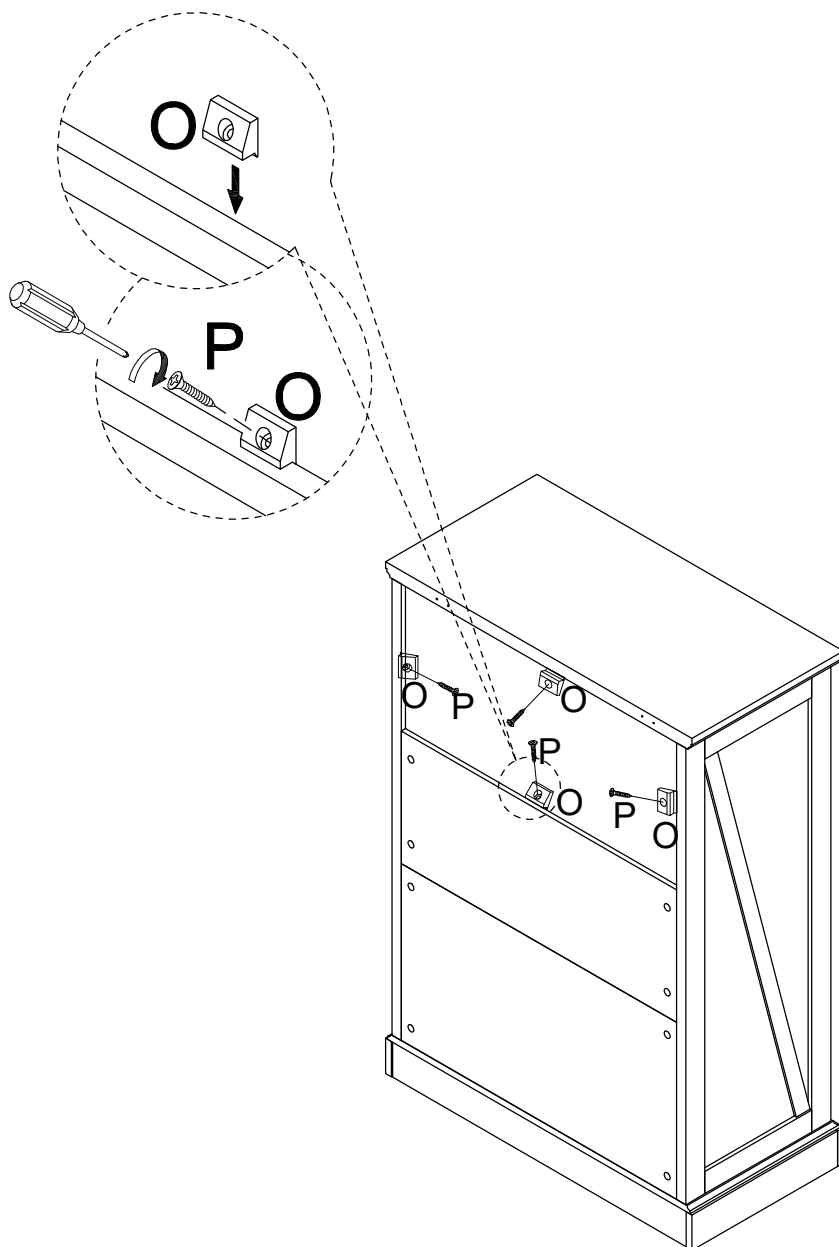


E	R	S
		
X20	X5	X10

Step 23

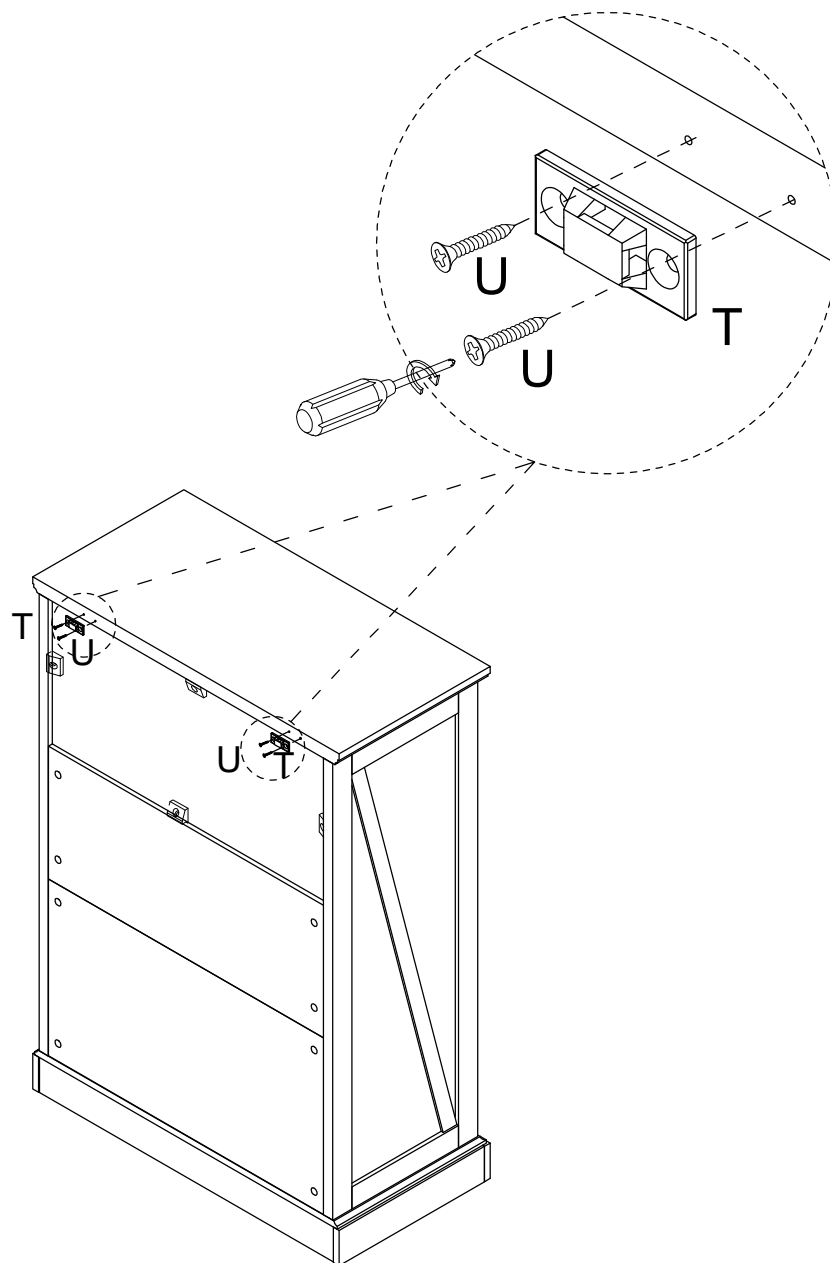


Step 24



P	O
	
X4	X4

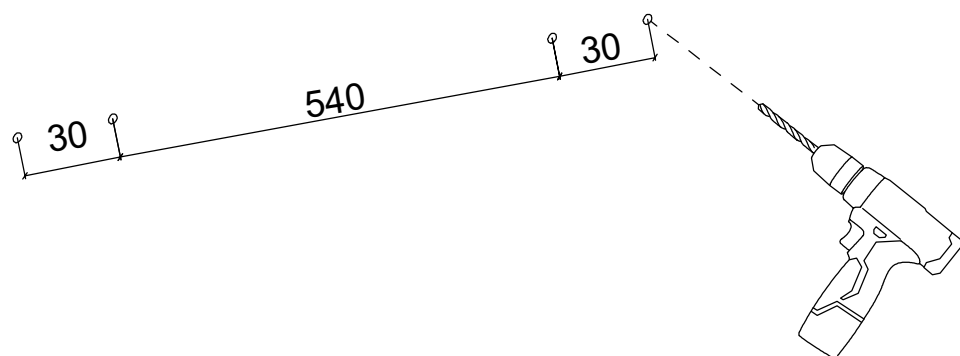
Step 25



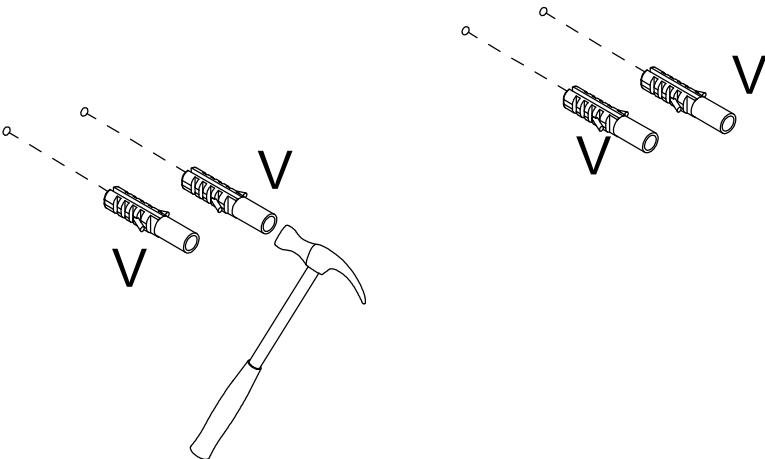
U	T
	
X4	X2

Step 26

Make Four holes 45MM deep



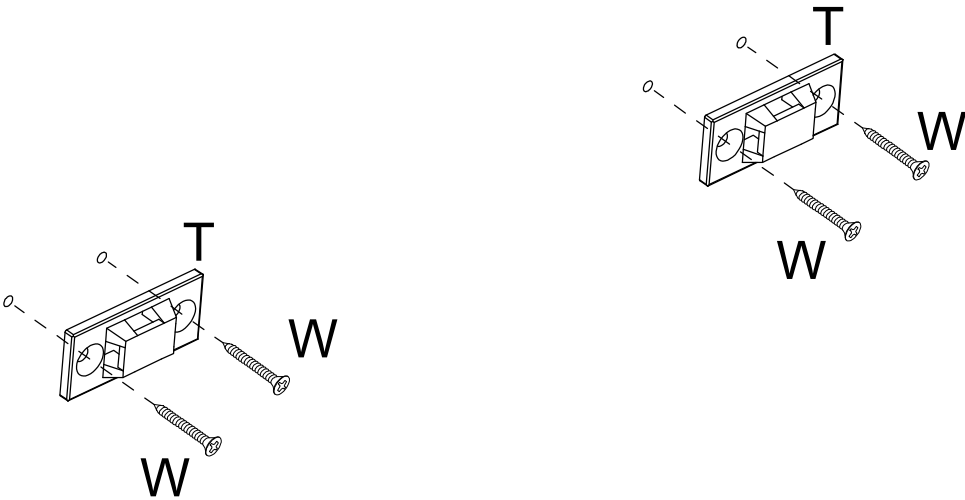
Step 27



V

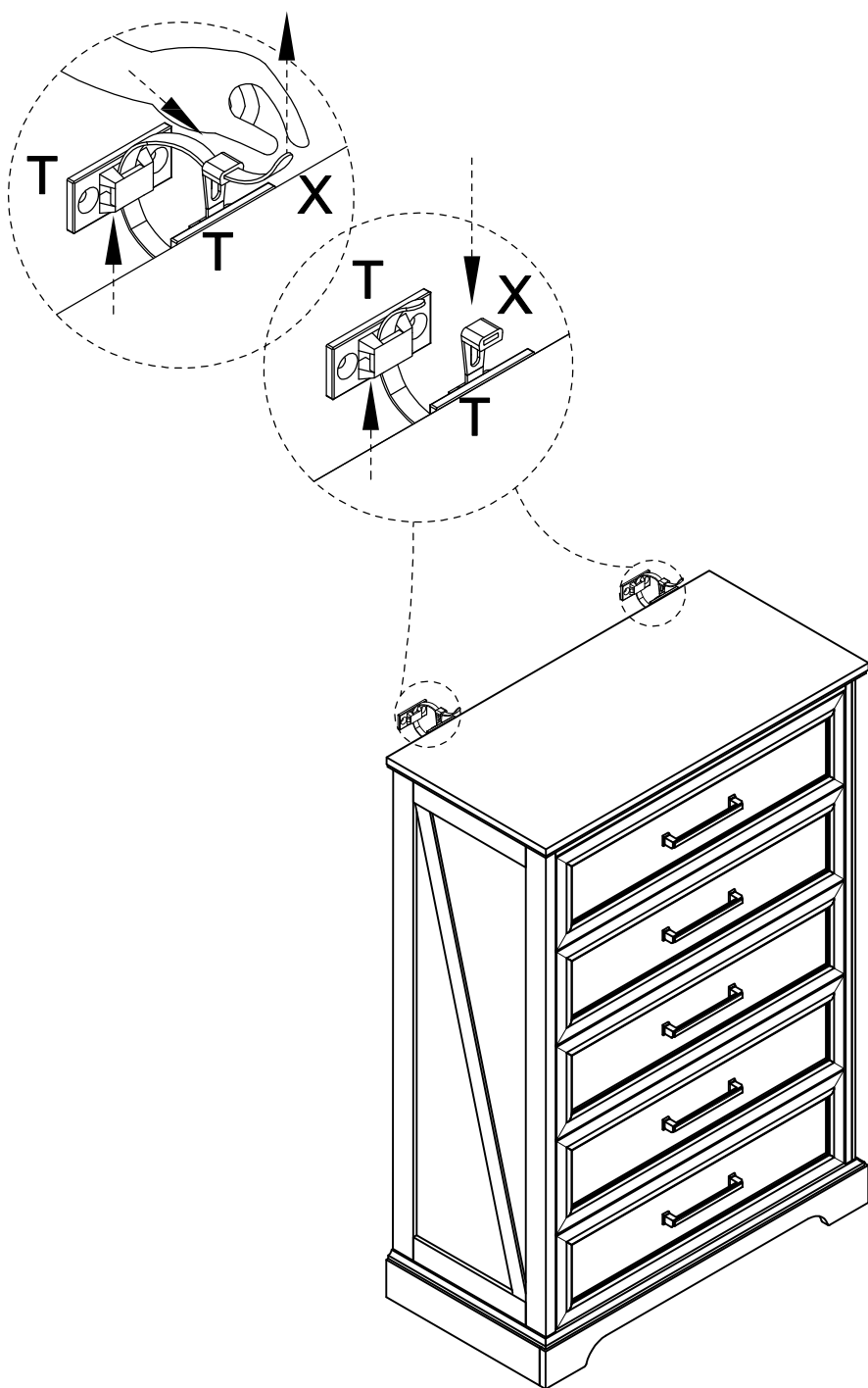
X4

Step 28



W	T
	
X4	X2

Step 29



Y
X2

Step 30

