## BDC48VDWM Assembly Instructions



#### **General Assembly Guidelines**

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product.



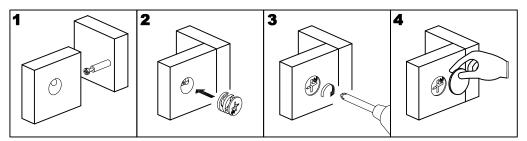
V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



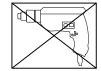
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

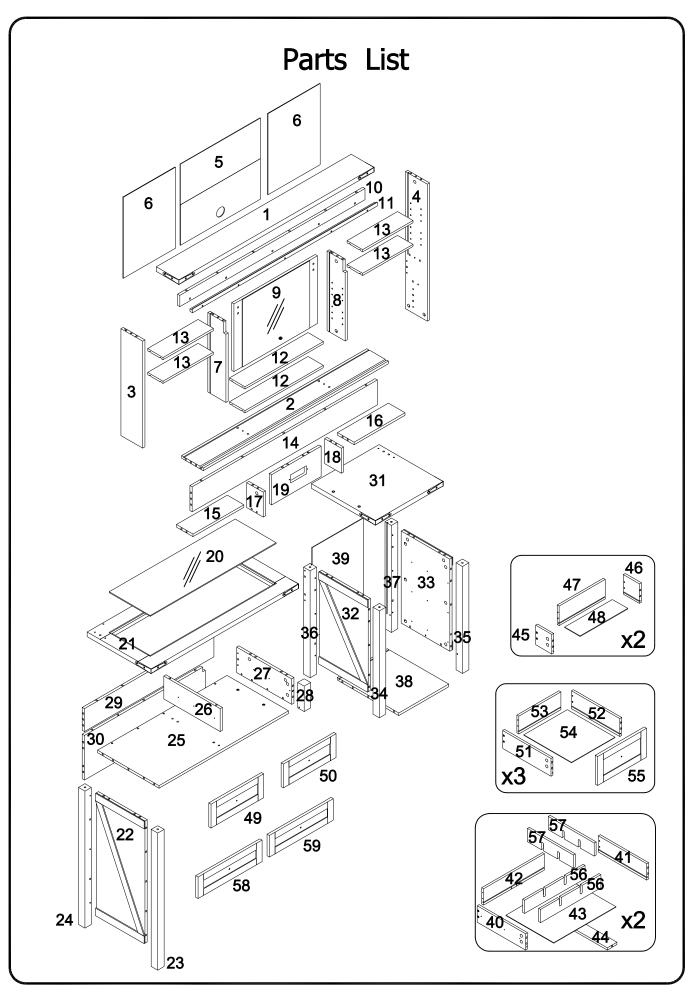


- VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS
  - 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
  - 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
  - 3. Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
  - 4. Use the sticker to conceal the Cam.



VII. Power tools should not be used to assemble this product.



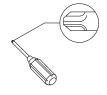


#### Hardware List

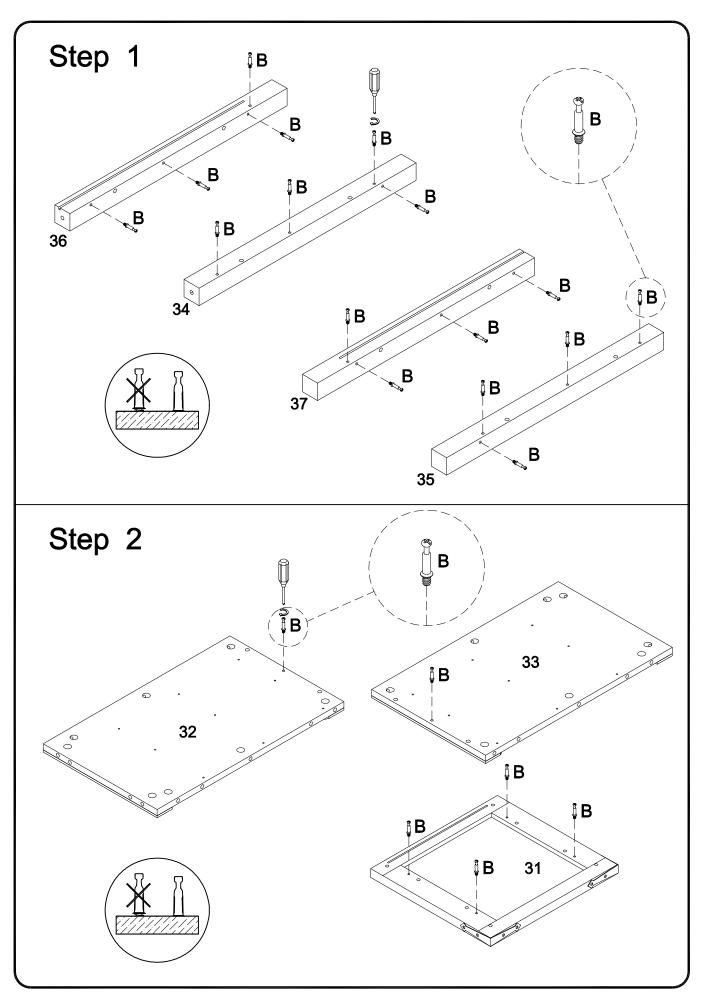
Α		Ø8x30mm	Dowel	86 pcs		
В		Ø6x35mm	Cam bolt	121 pcs		
С		Ø15x11mm	Large Cam lock	91 pcs		
D	0	Ø30mm	Cam cover	121 pcs		
E			Glue tube	2 pcs		
F		Ø5x16mm	Shelf Pin	24 pcs		
G		5/32"*12mm	Bolt	7 pcs		
Н		Ø4*12mm	Screw	4 pcs		
I		M 4	Allen Wrench	1 pc		
J	(1)	1/4"x25mm	Bolt	7 pcs		
K			Plate	2 pcs		
L	<u>@</u> <u>≥mmm</u>	Ø6x50mm	Screw	5 pcs		
М			Plastic wedge	24 pcs		
N	<b>Q</b> rummun-	Ø3x17mm	Screw	24 pcs		
0	<b>⊗</b> ™	Ø4x38mm	Screw	32 pcs		
Р		Ø3.5x12mm	Screw	64 pcs		
Q	E STATE OF THE STA	10" Length	Drawer Slider	2 sets		
R			Handle	7 sets		
		Philips head screwdriver required for assembly (not included)				

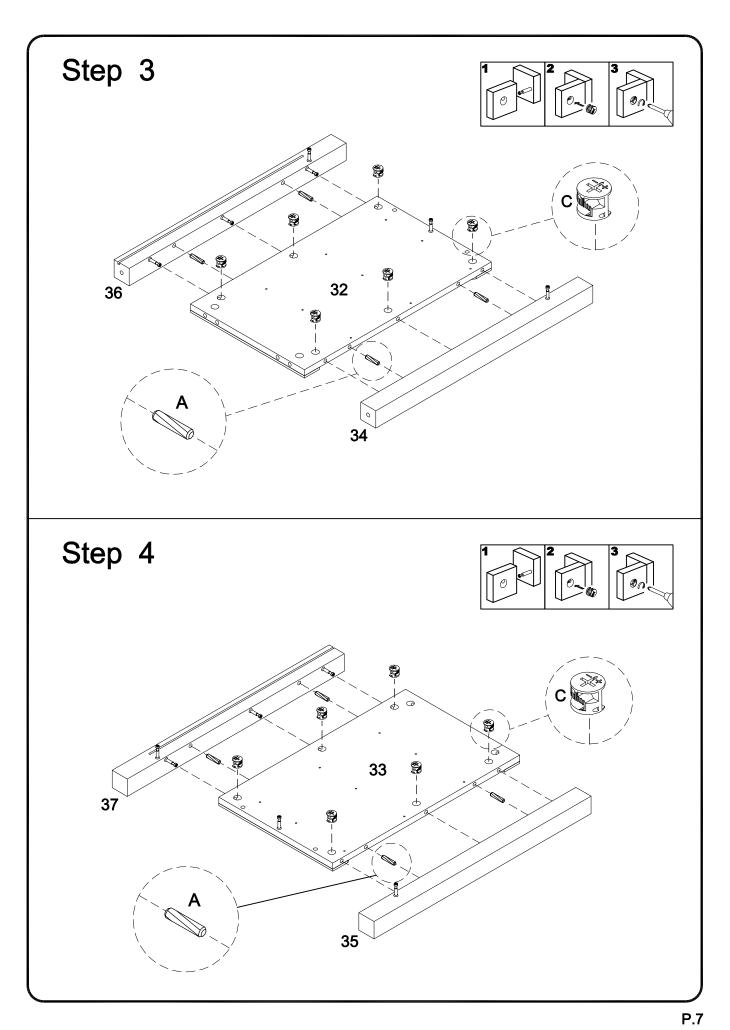
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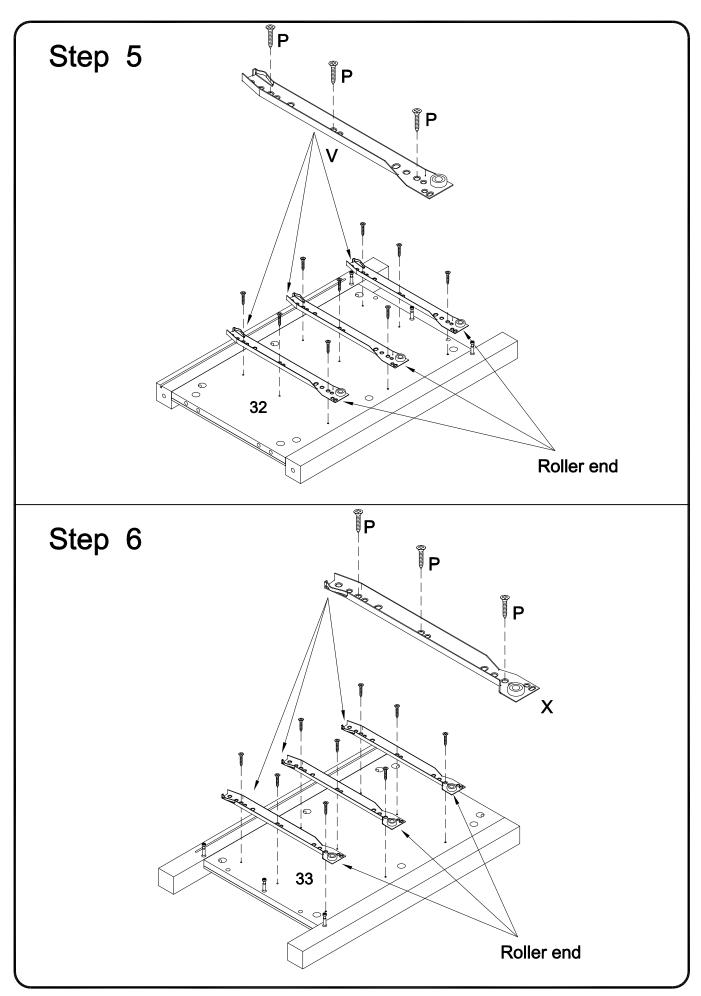
s	A.	Ø15x9mm	Small Cam lock	30	pcs
Т			Power Cord W/USB	1	рс
U	0		Metal plate	2	pcs
٧		12"	Left Glide Track	3	pcs
W		12"	Left Glide Runner	3	pcs
X		12"	Right Glide Track	3	pcs
Y		12"	Right Glide Runner	3	pcs
Z			Pulley	2	pcs
AA	<b>()</b>	Ø6x25mm	Bolt	4	pcs
ВВ	$\Theta$	1/4"	Nut	4	pcs
СС	2		Wrench	1	рс
DD			Tipping Restraint Hardware	2	sets
EE			Power plug	1	рс

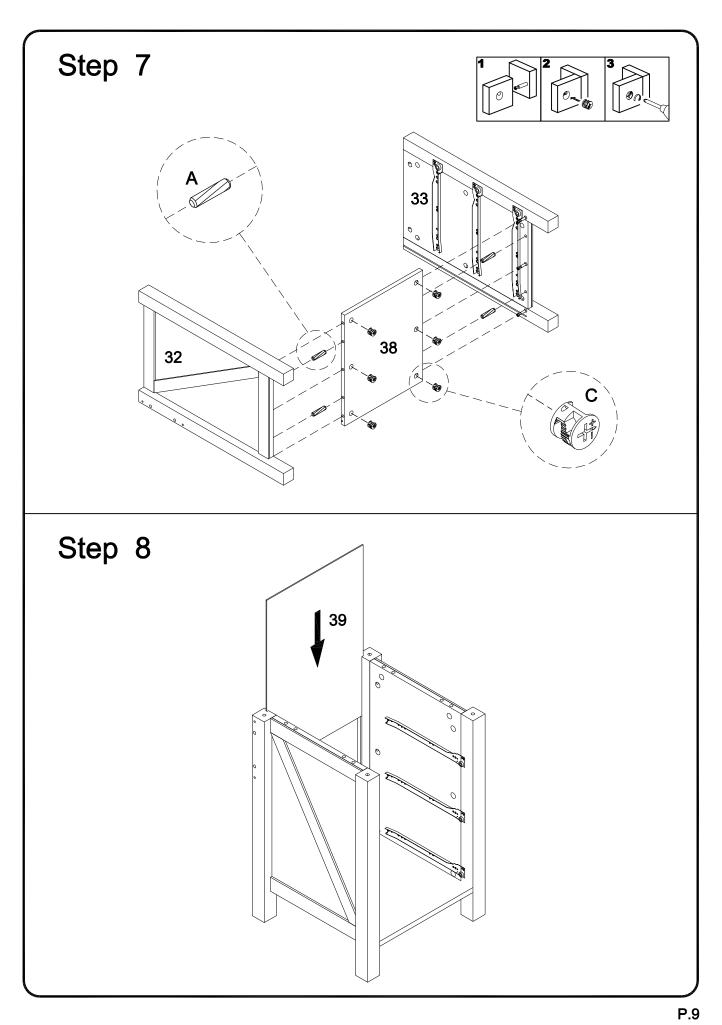


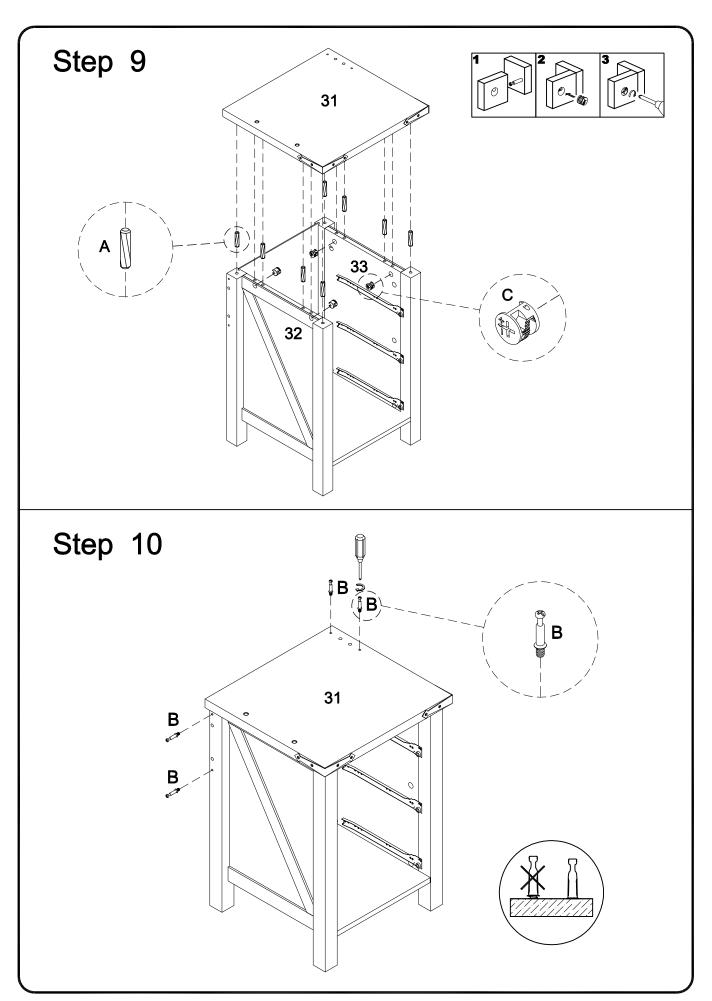
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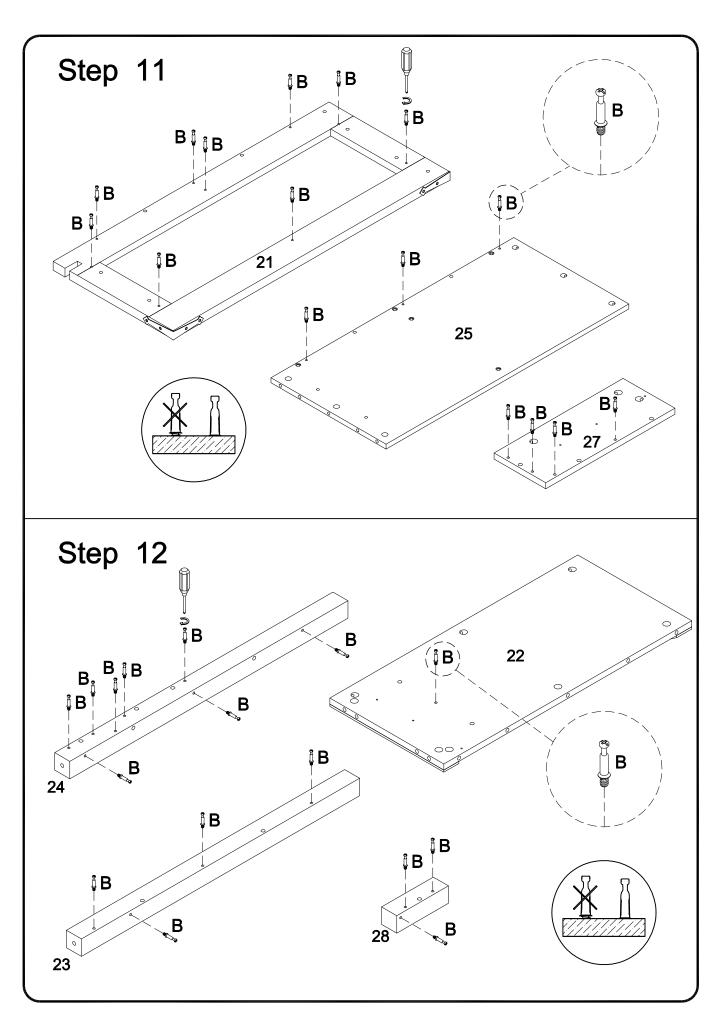


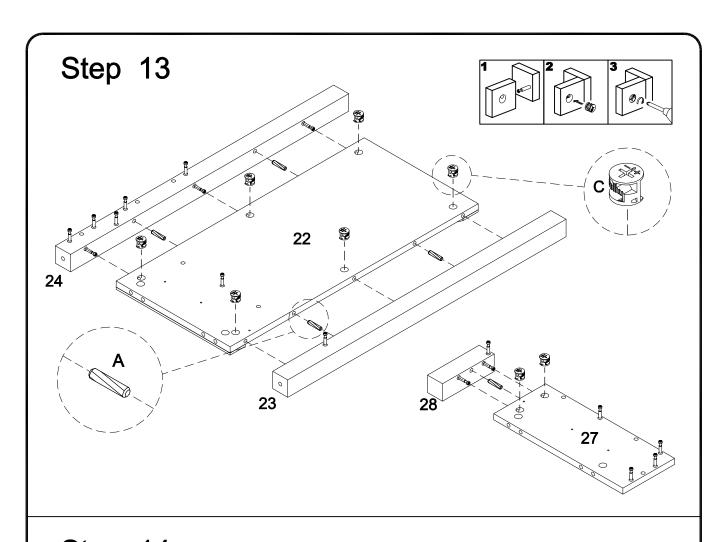


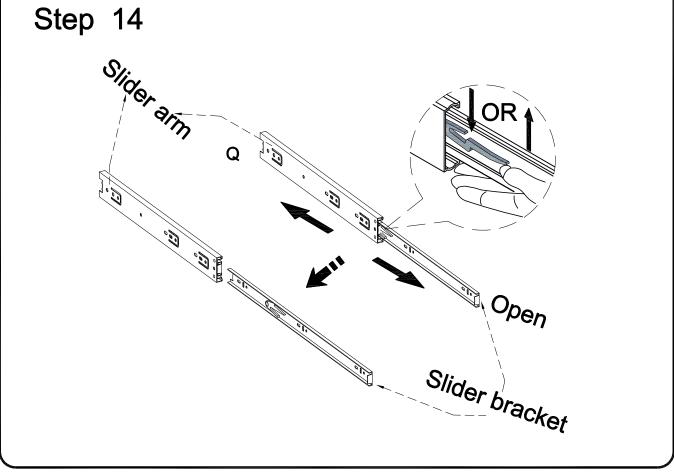


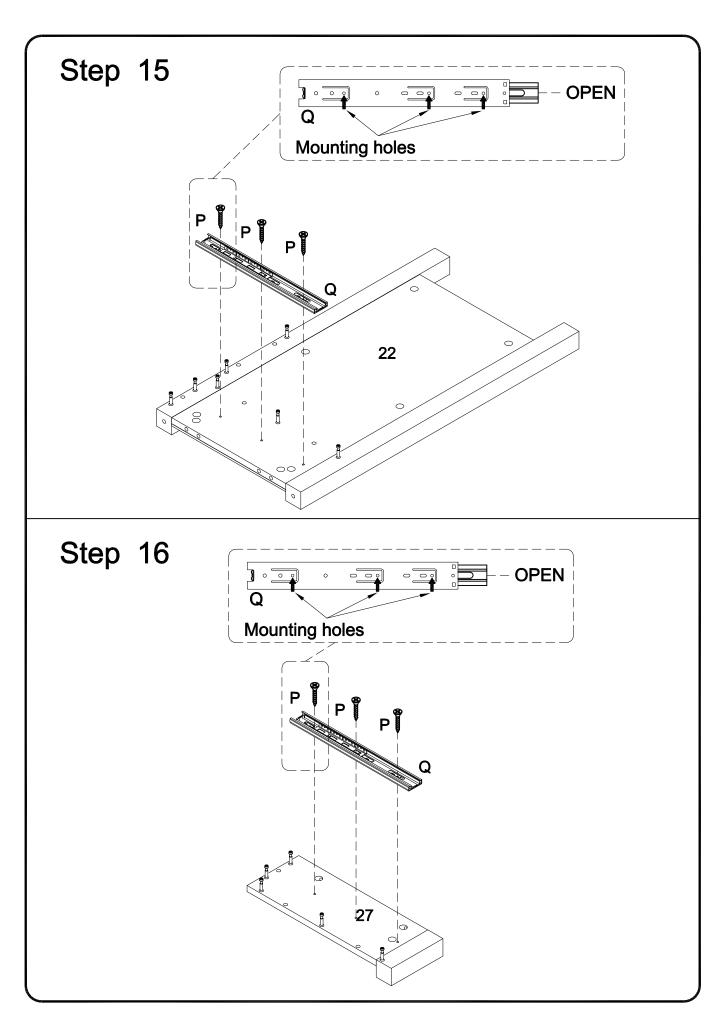


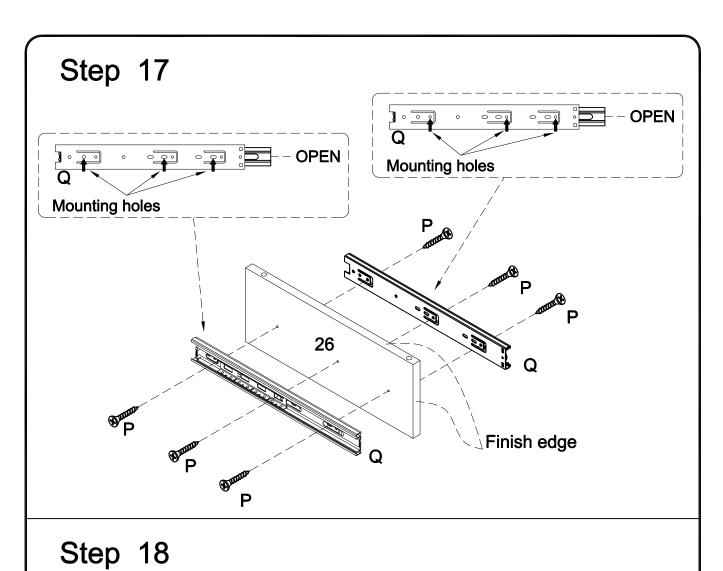


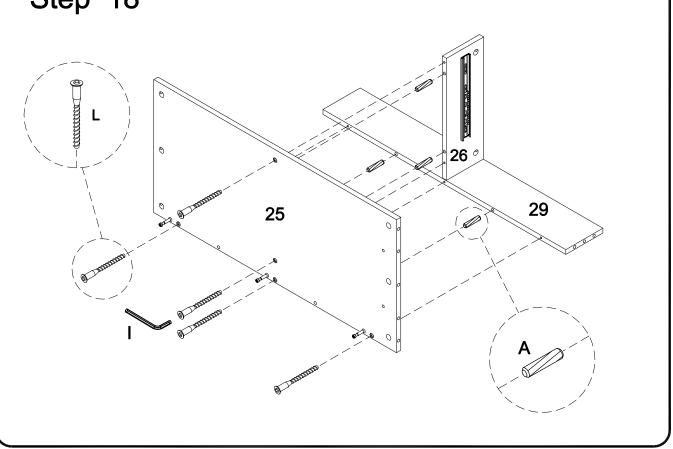


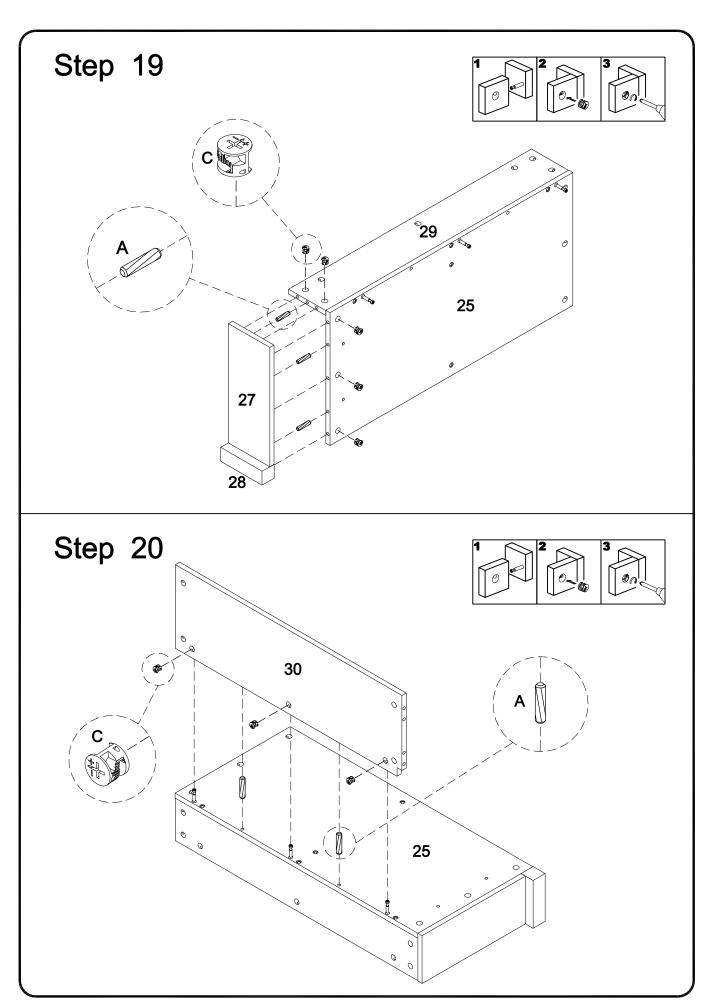


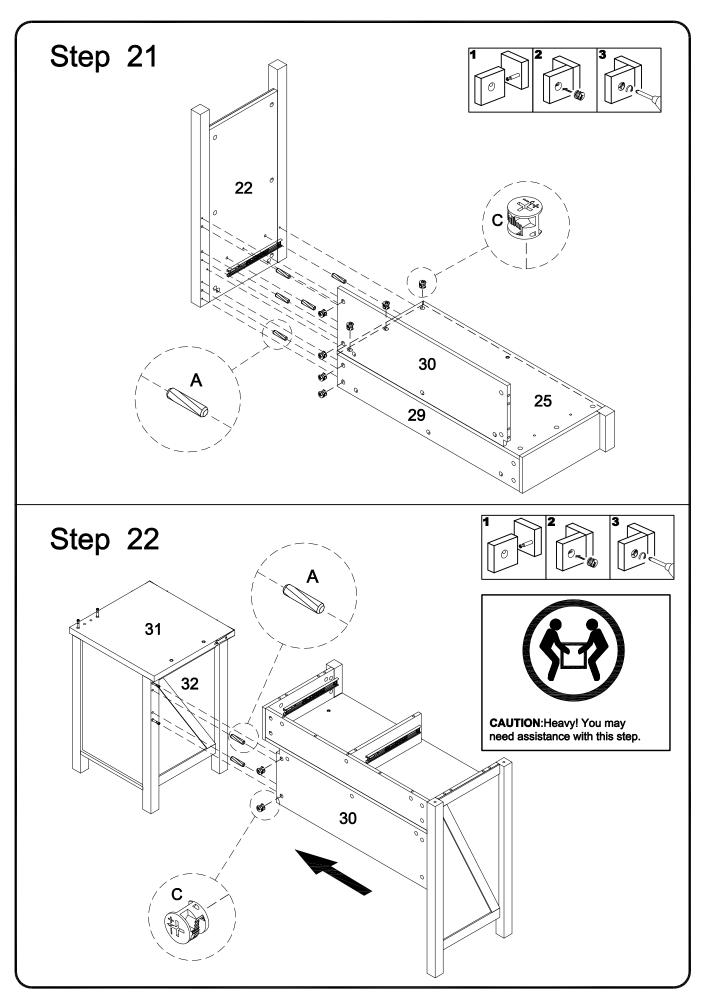


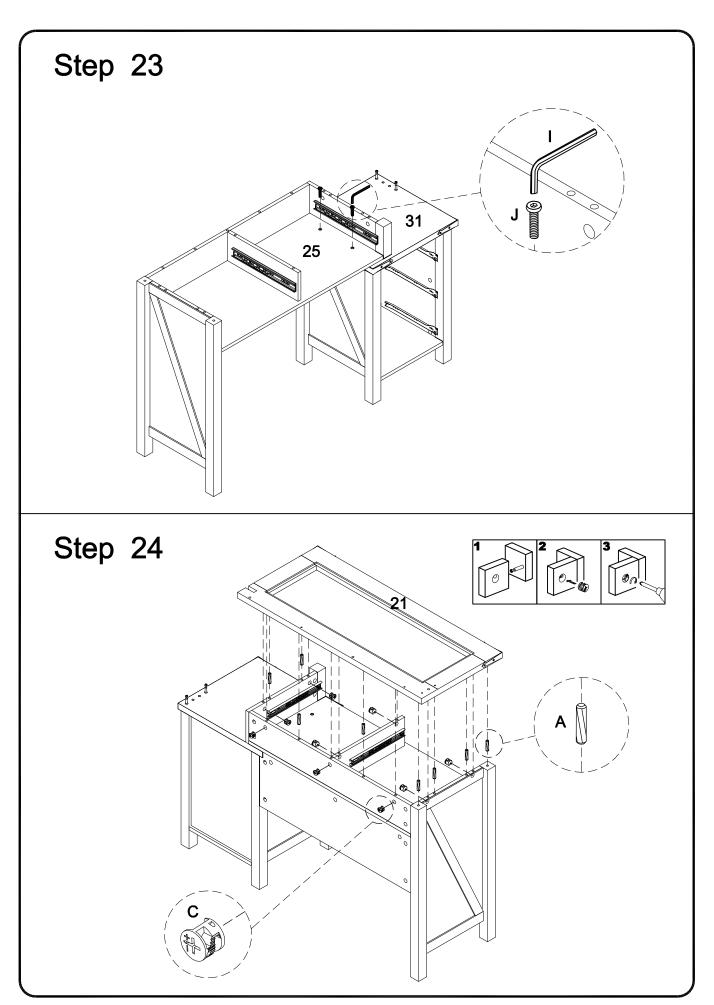


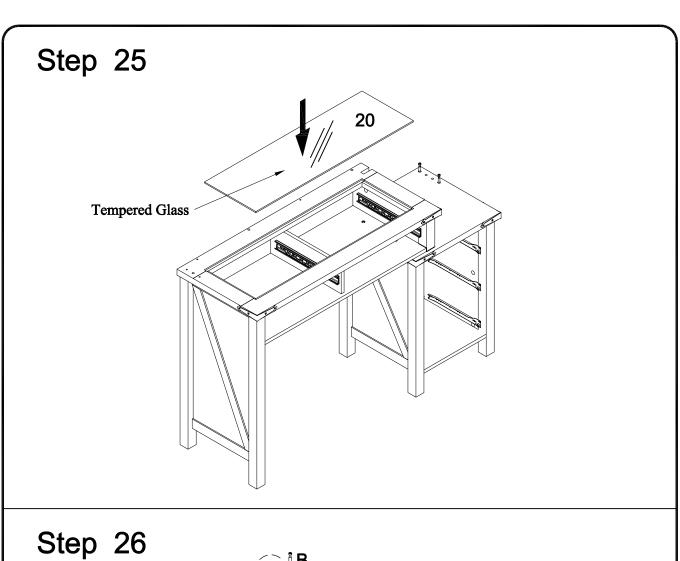


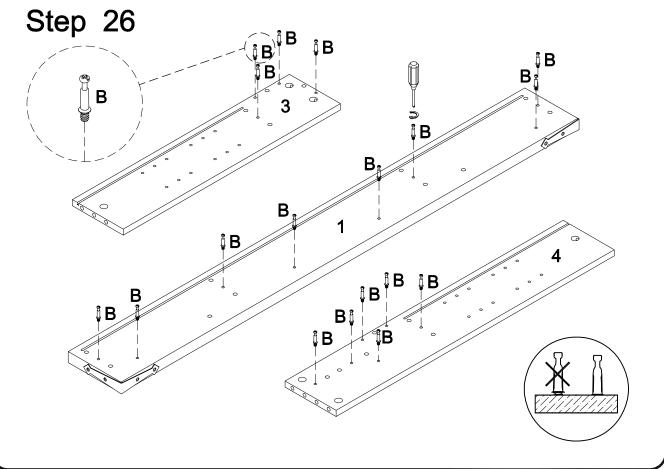


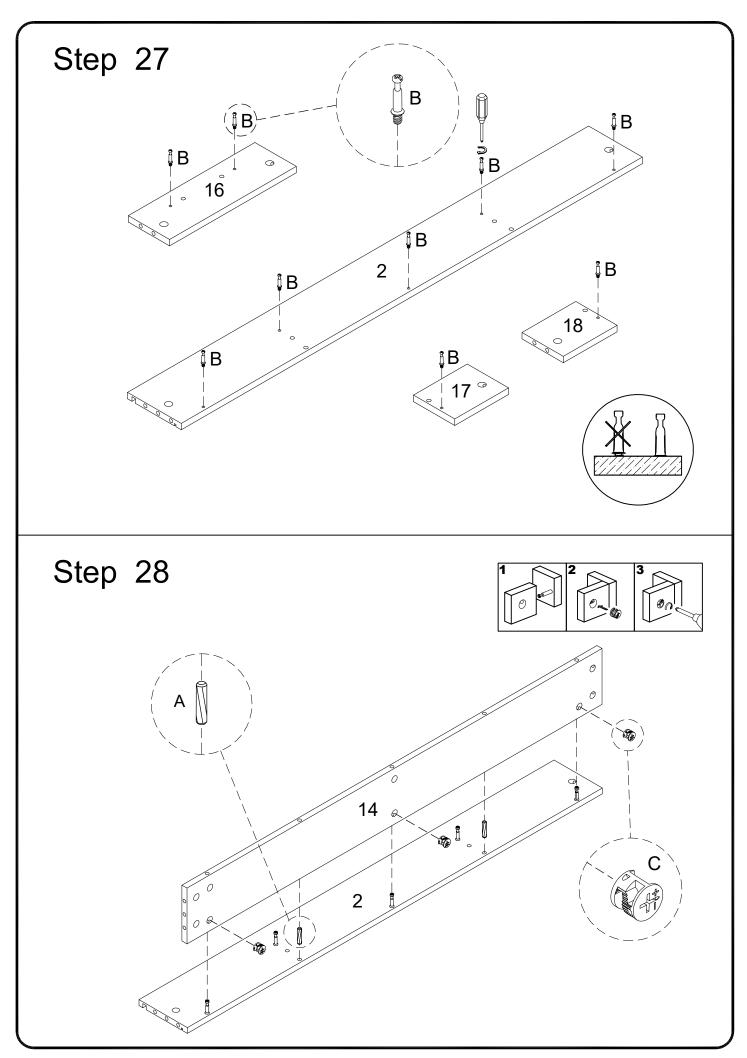


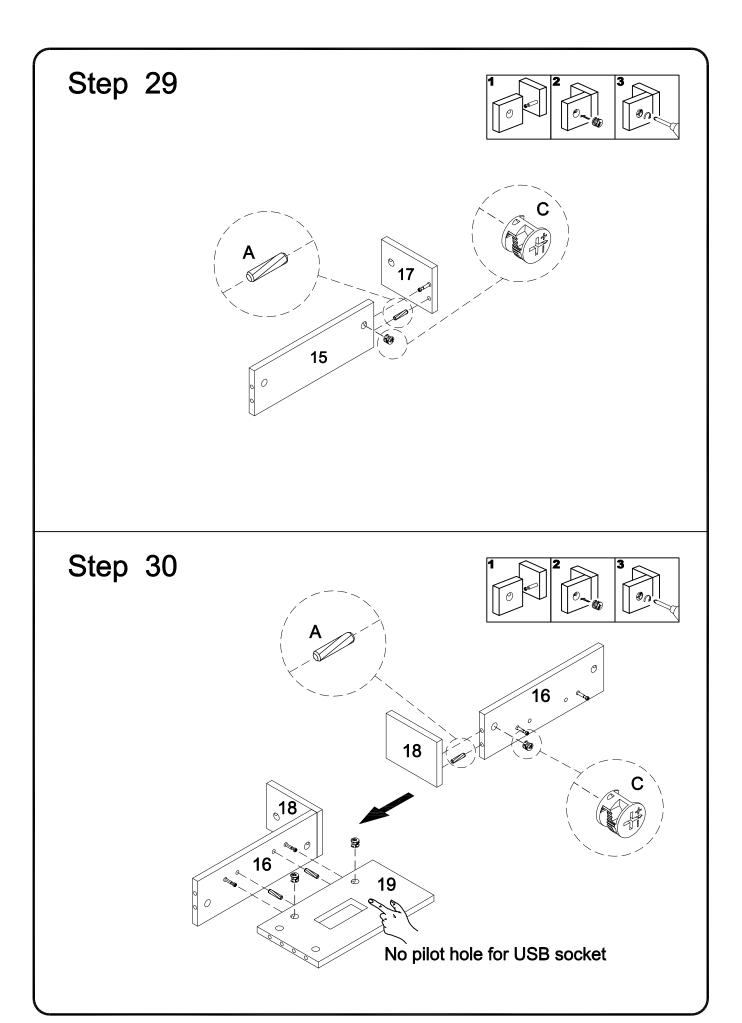


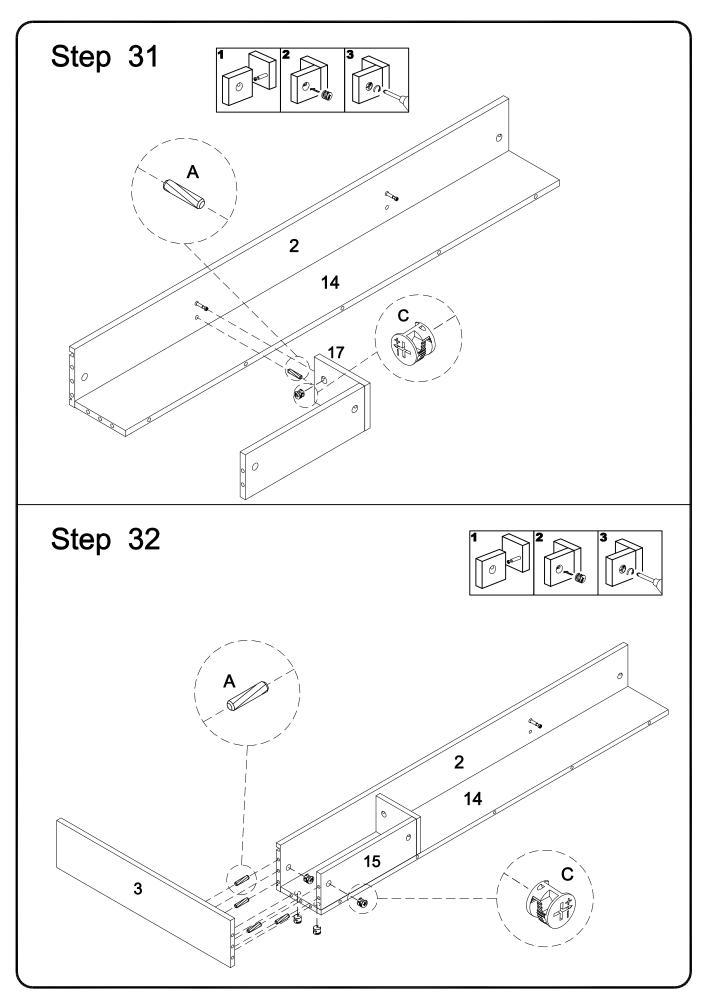


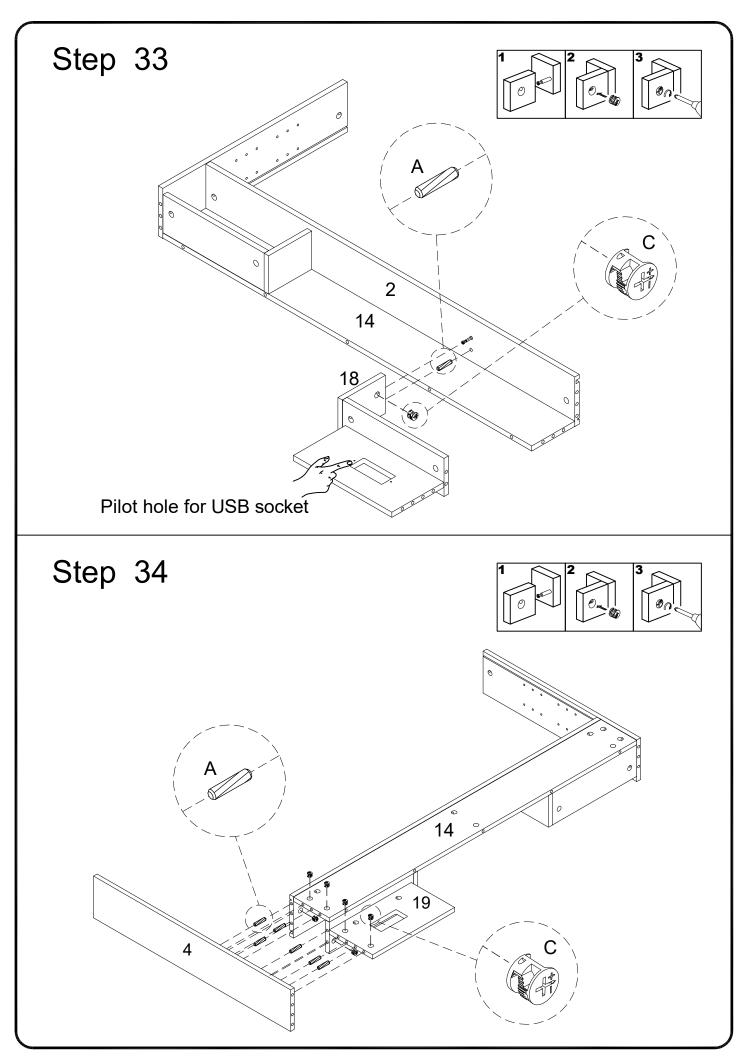


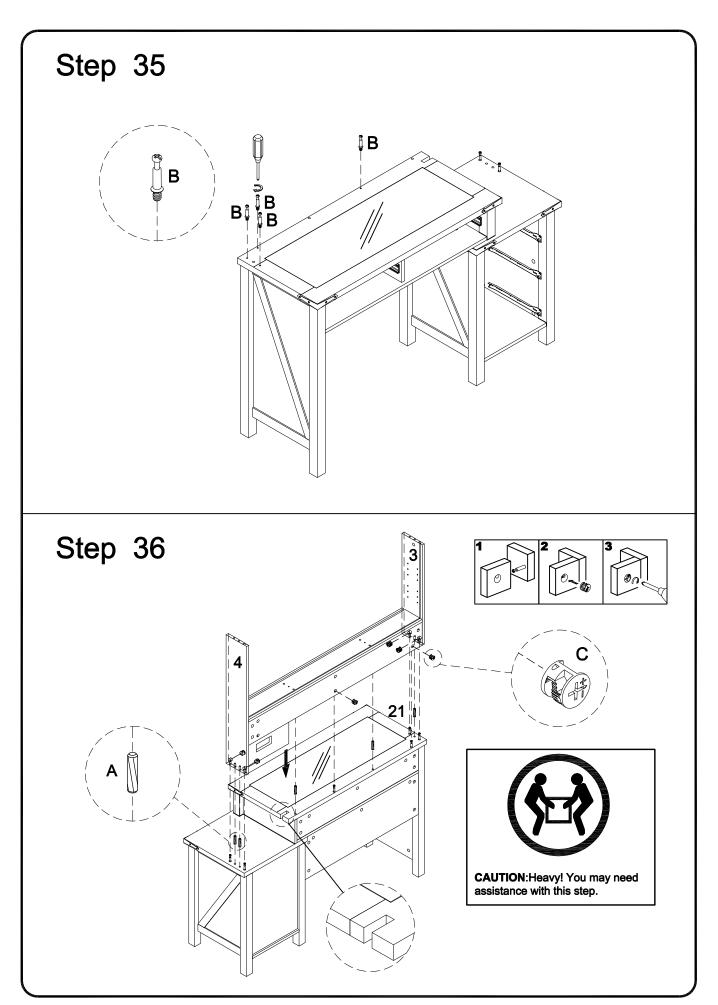


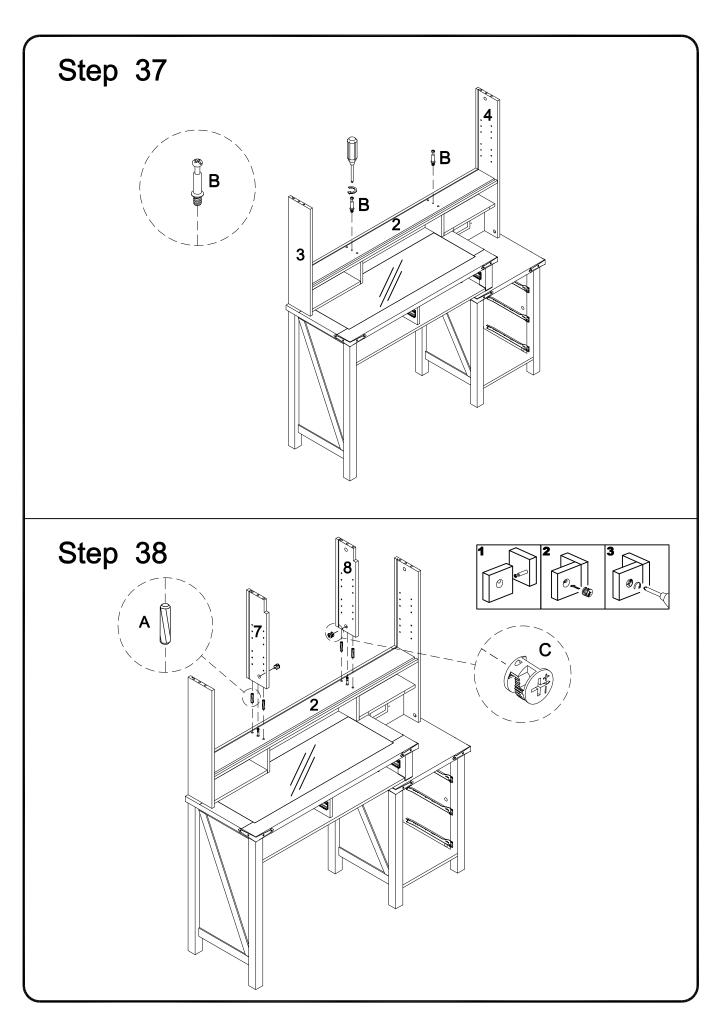


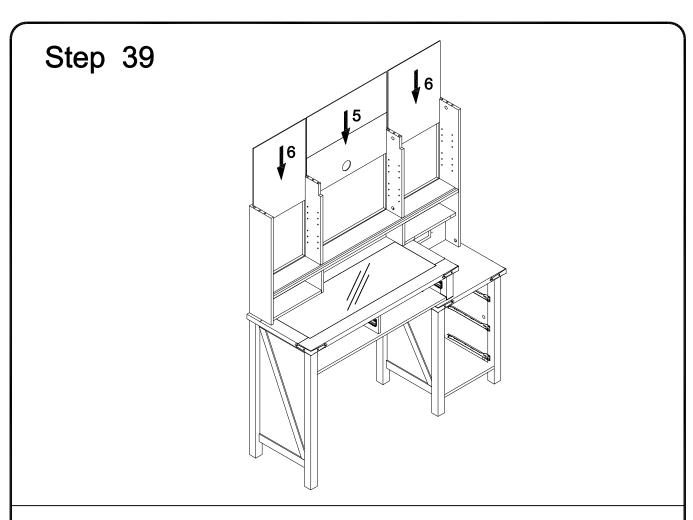


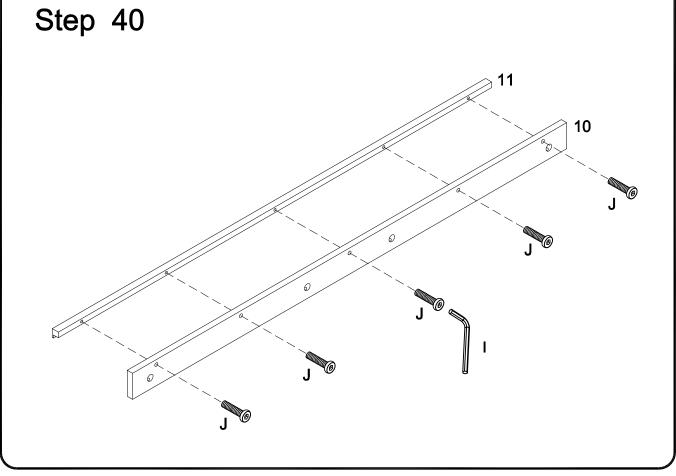


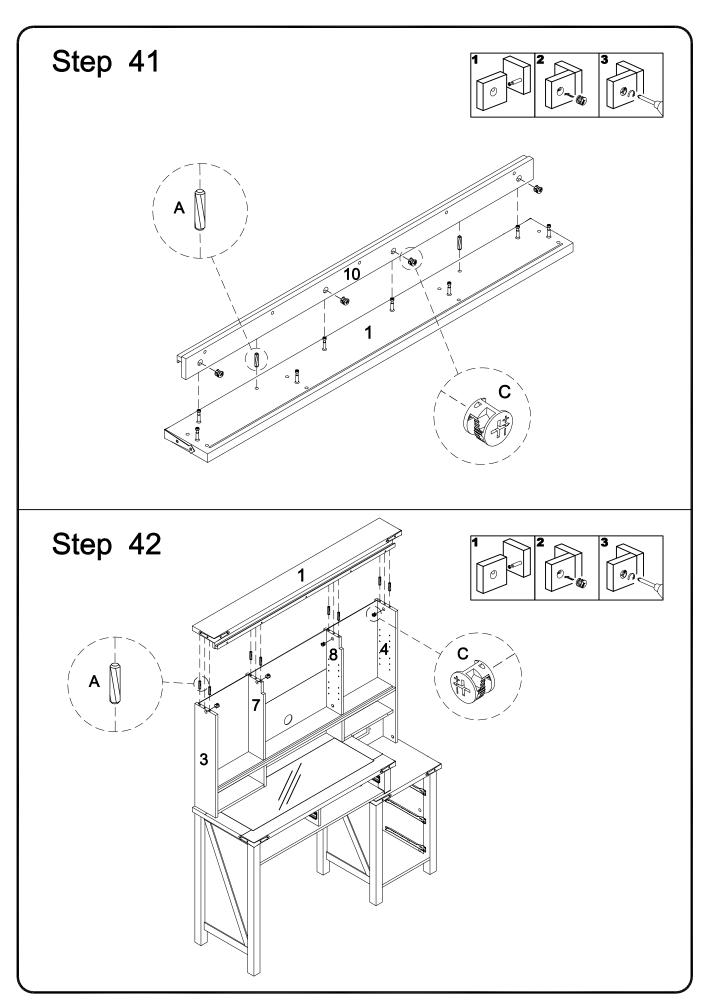


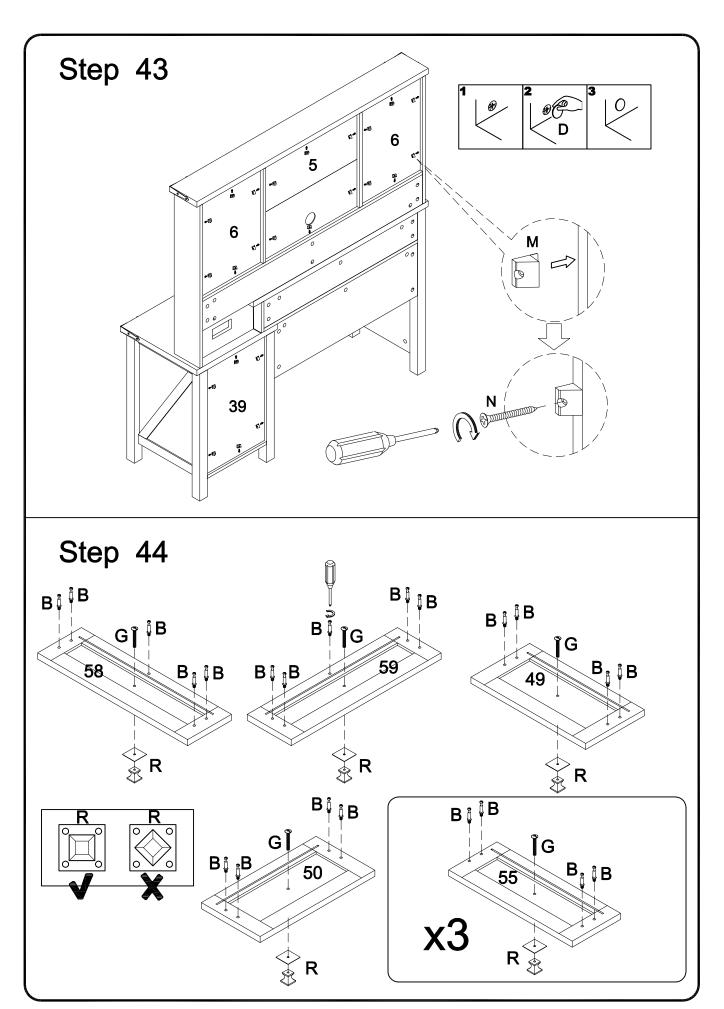


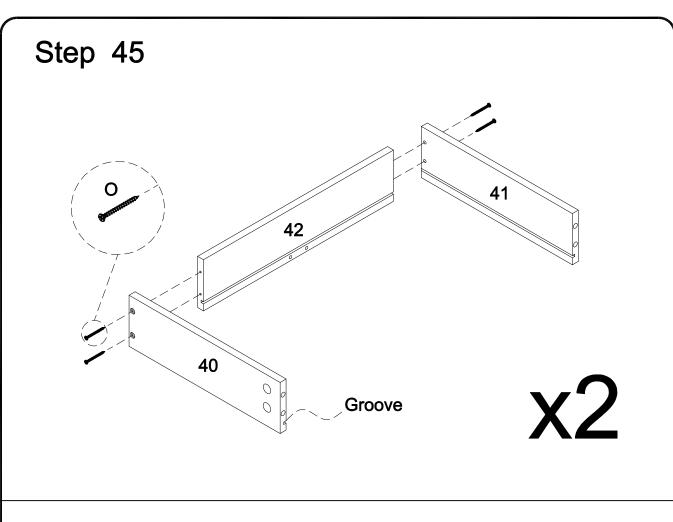


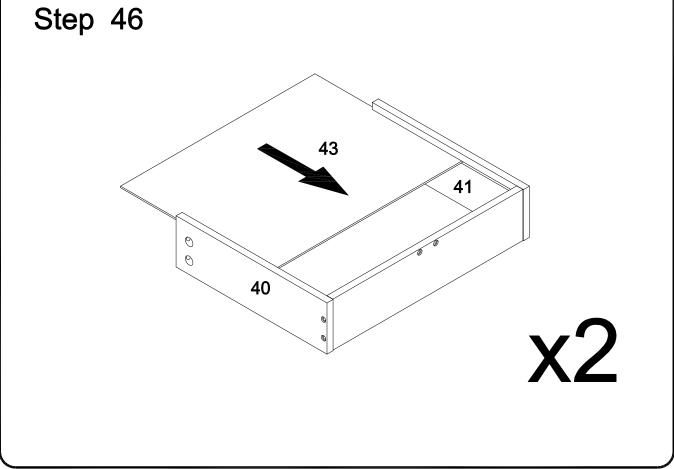




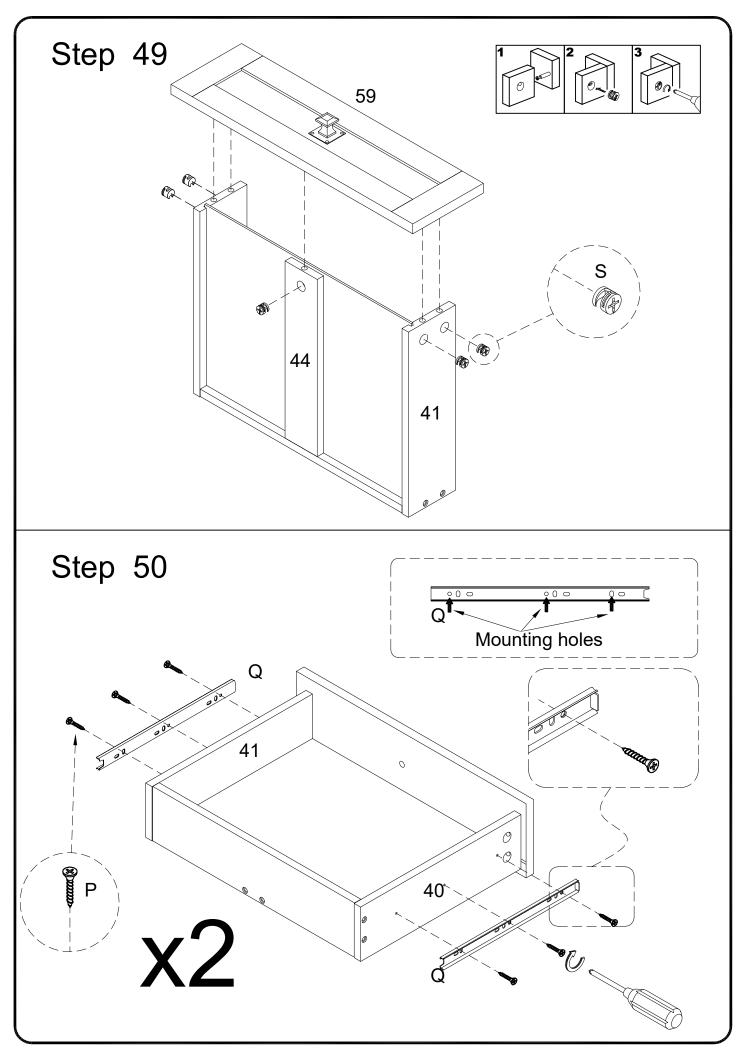


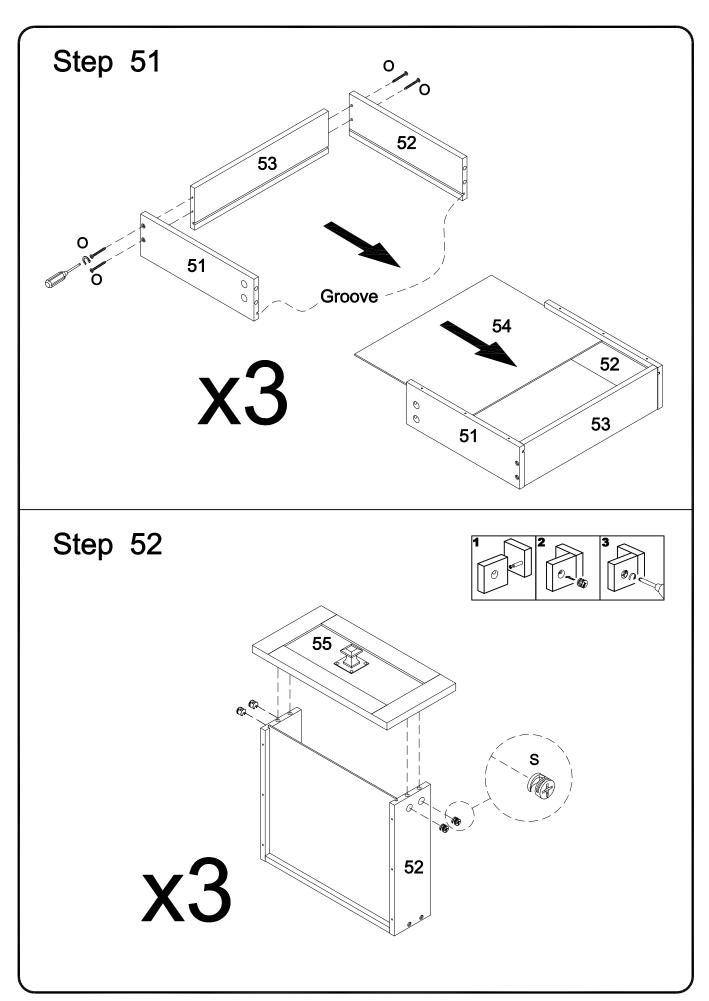


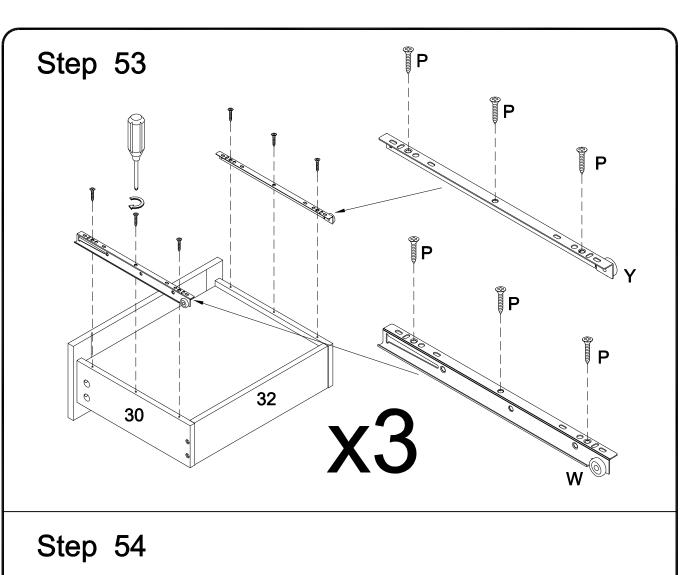


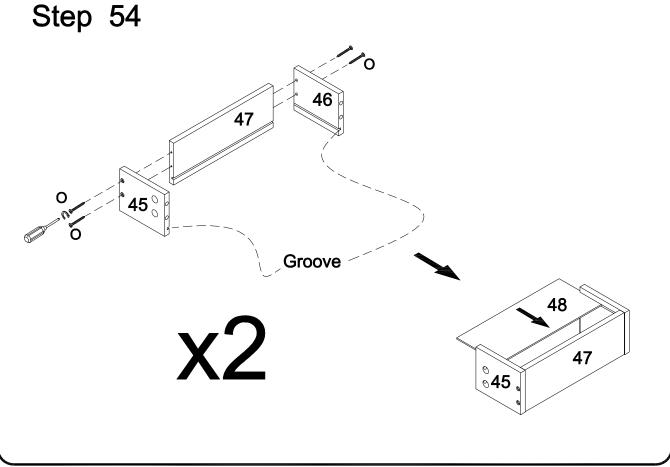


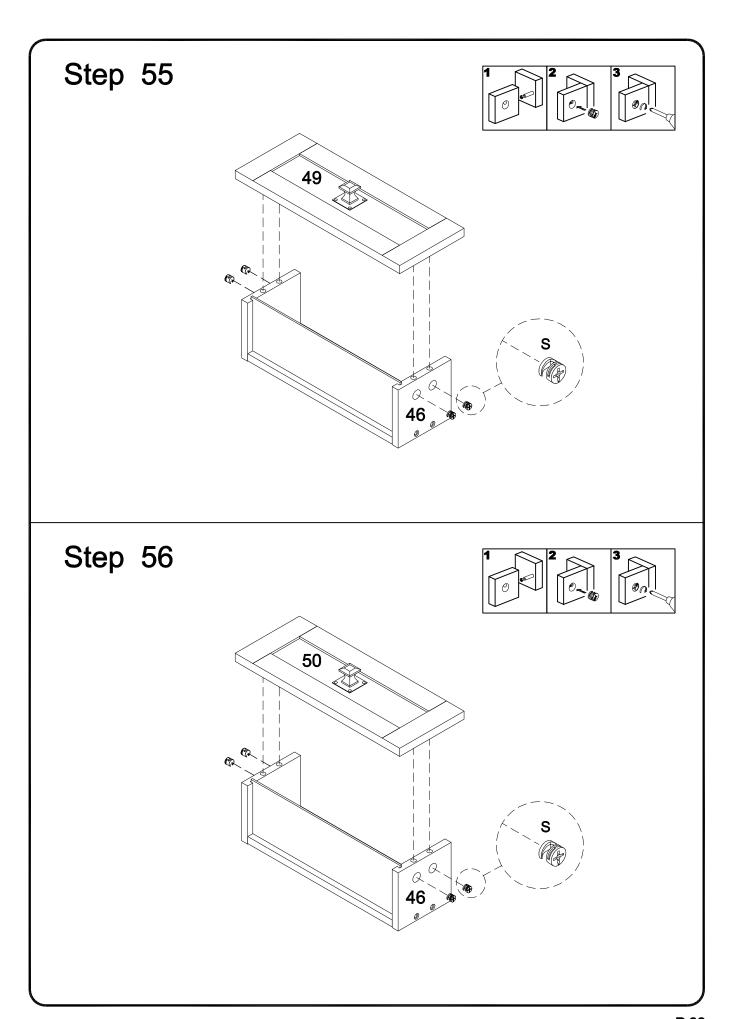
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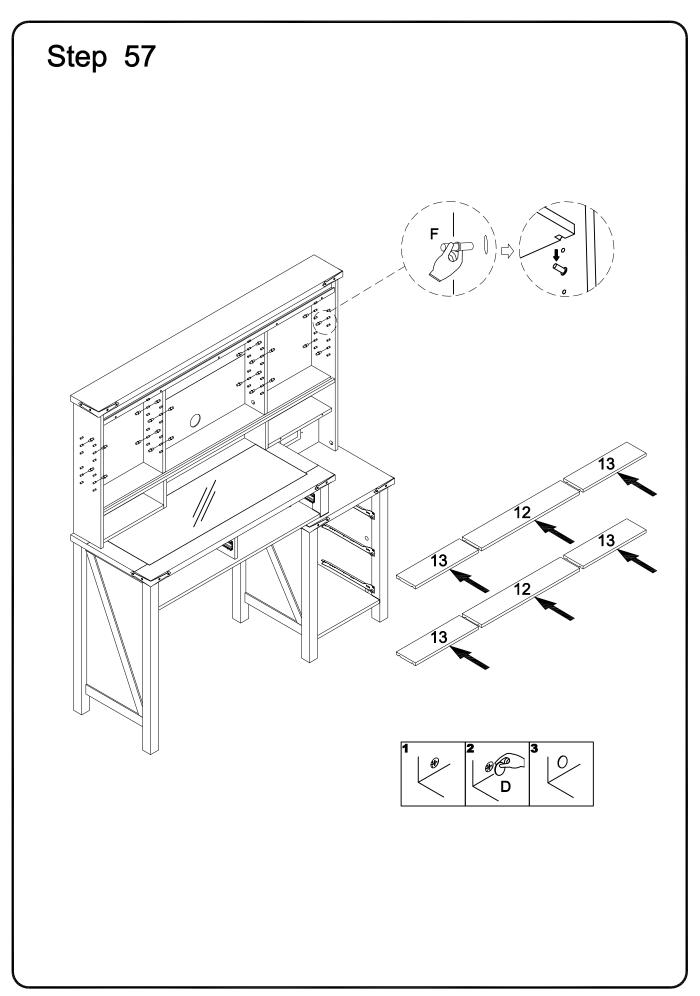


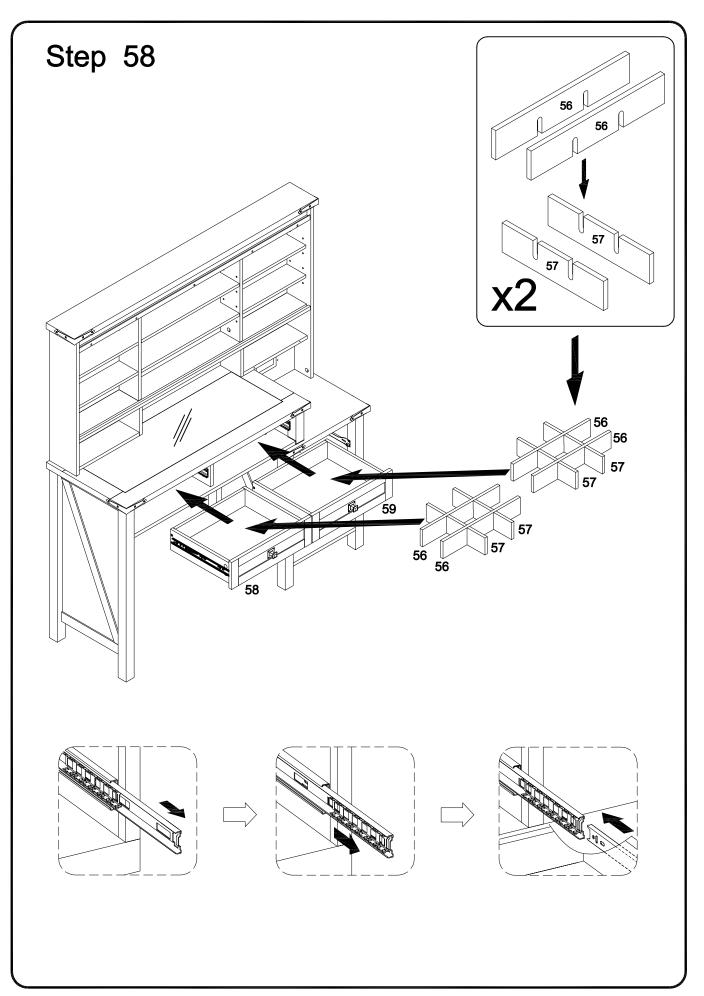


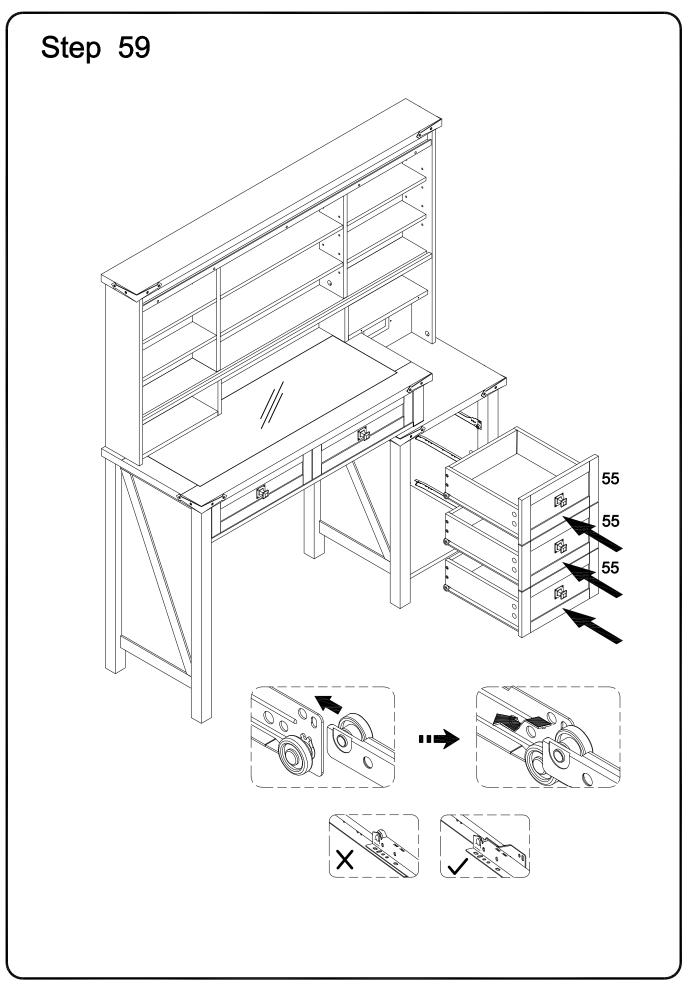


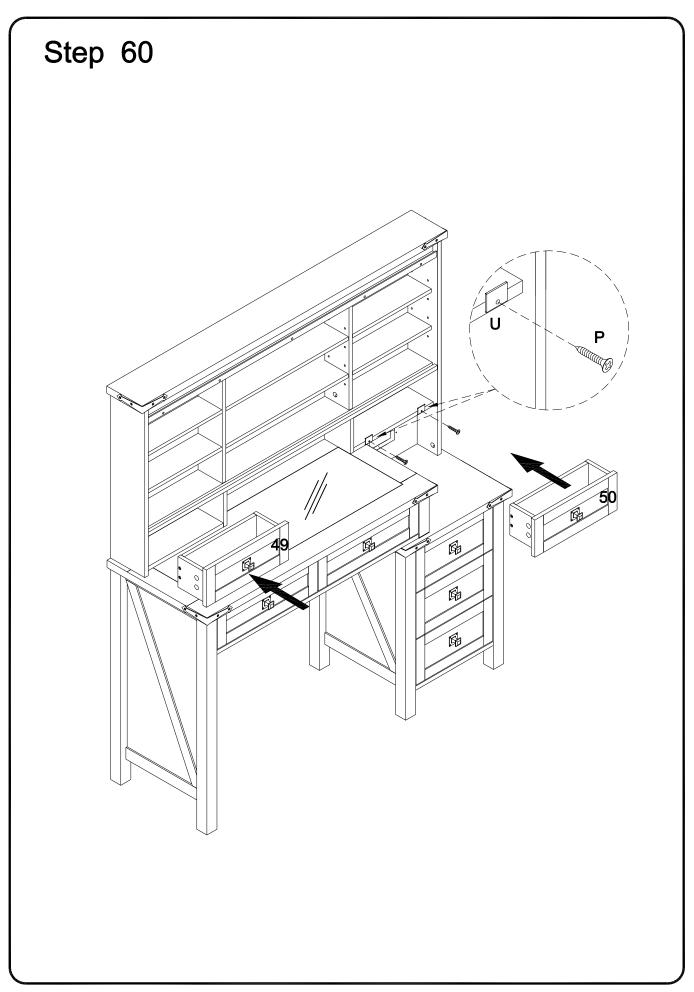


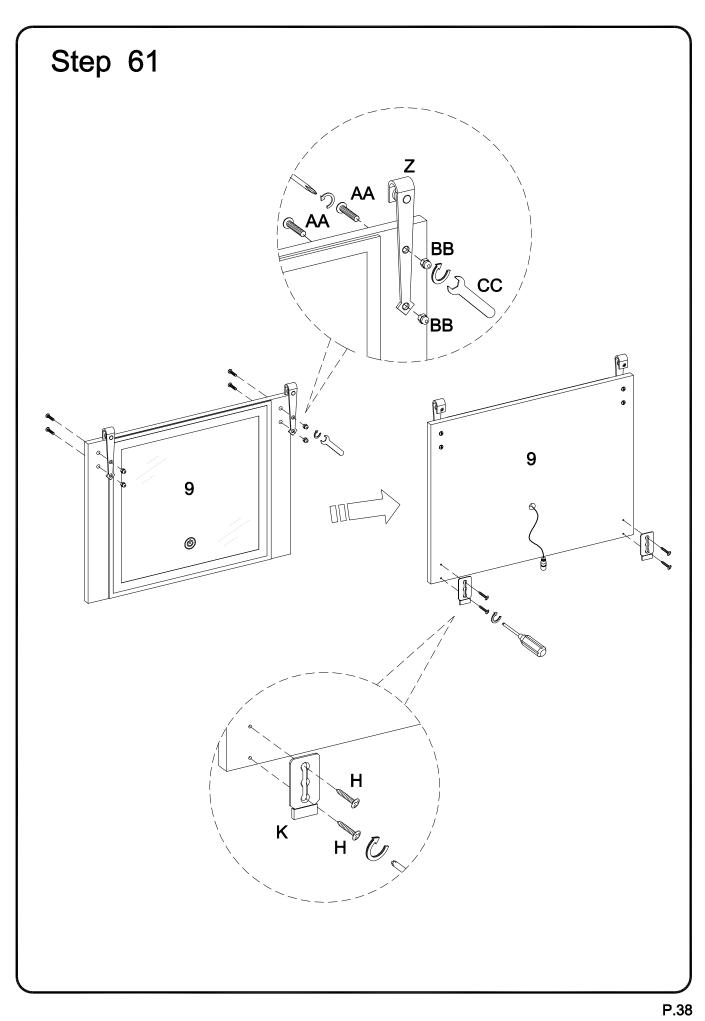


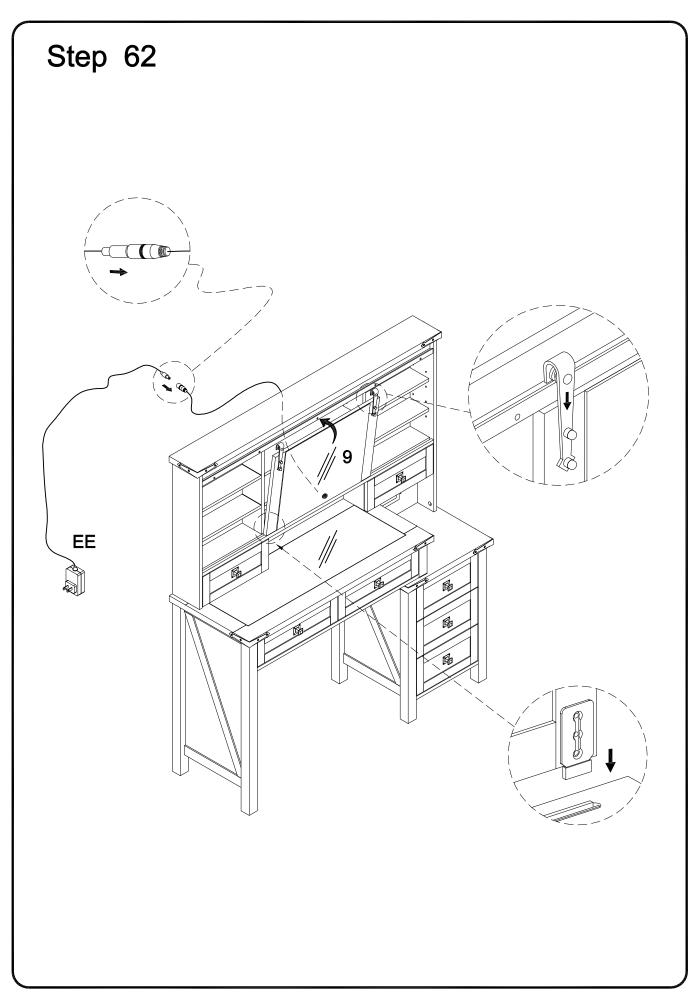


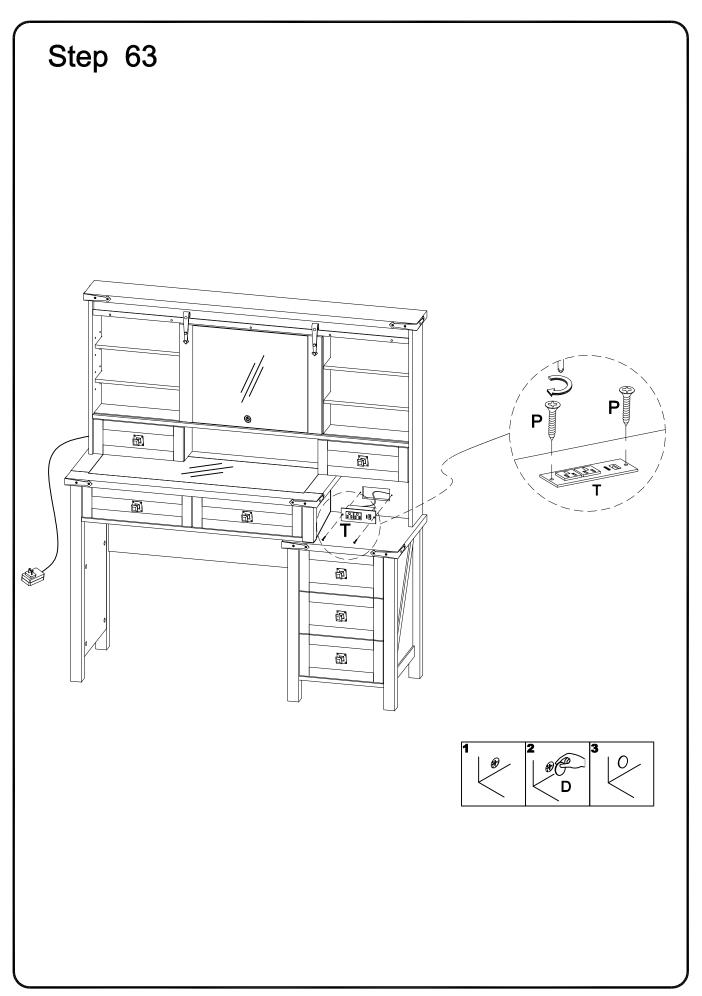






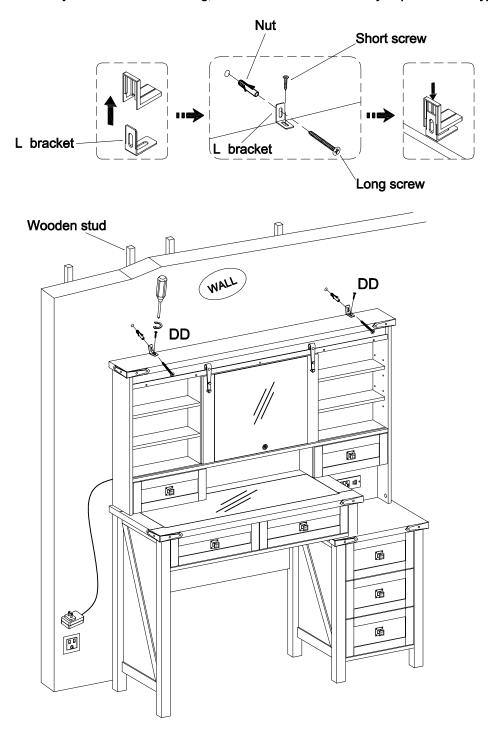






### Step 64

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.



Final Assembly