

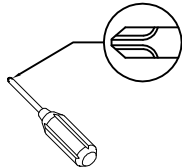
# RPCLFC

## Assembly Instructions

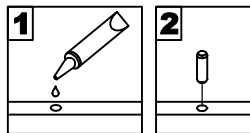


# General Assembly Guidelines

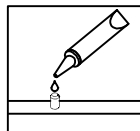
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

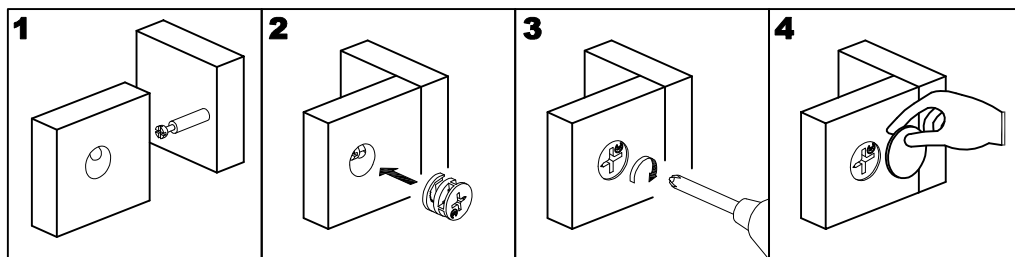


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

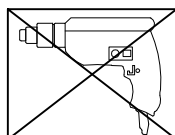


## VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

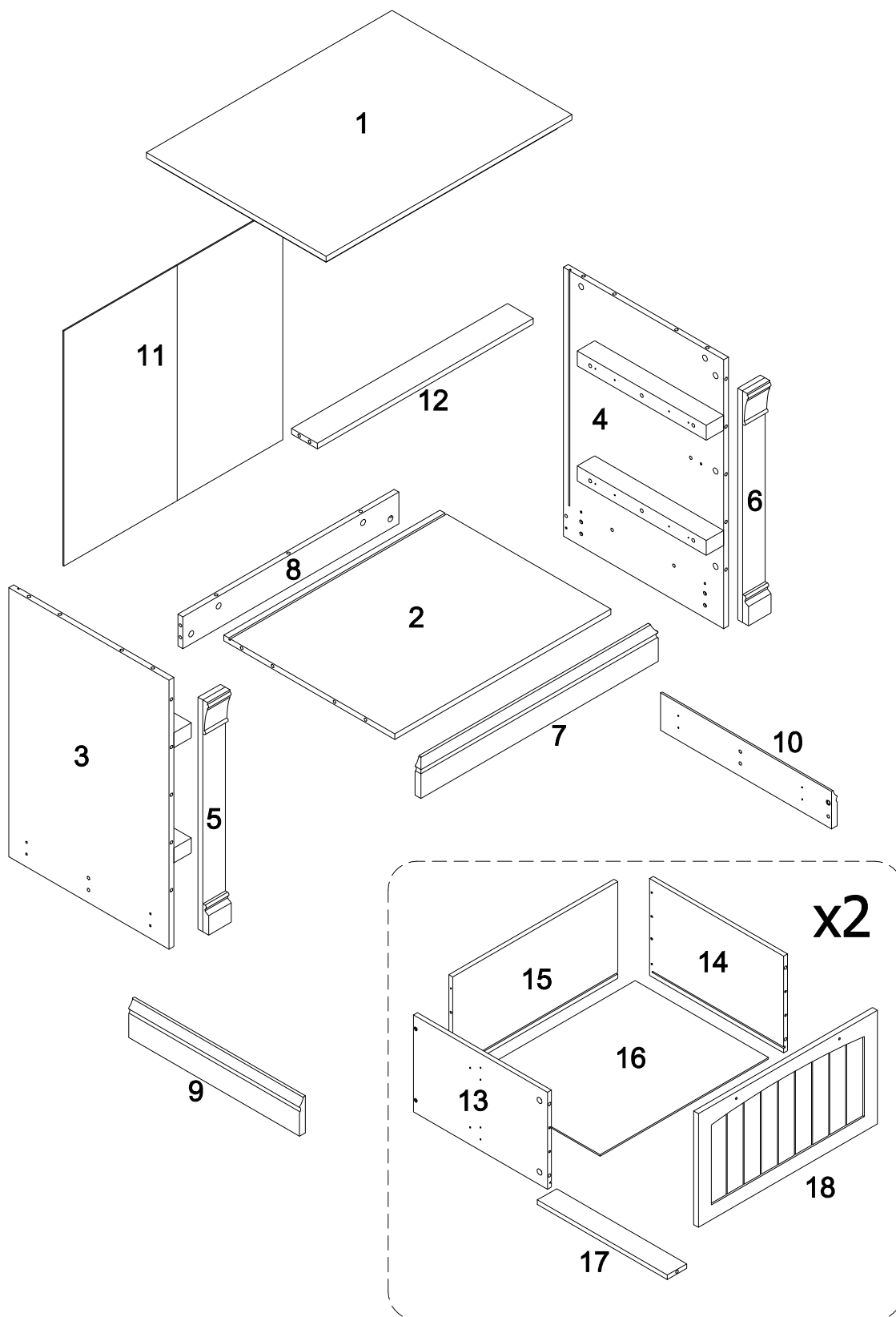
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.




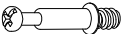


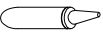












- VII. Power tools should not be used to assemble this product .

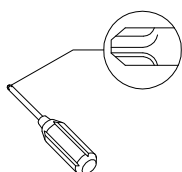


# Parts List







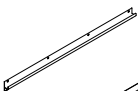




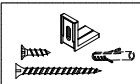
# Hardware List

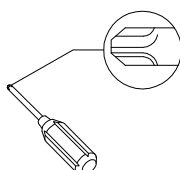
A		Ø8x30mm	Large Dowel	17 pcs
B		Ø6x35mm	Cam bolt	30 pcs
C		Ø15x11mm	Large Cam lock	20 pcs
D		Ø30mm	Cam cover	30 pcs
E			Glue tube	1 pc
F		M 4	Allen Wrench	1 pc
G			Knob	4 pcs
H		5/32"x19mm	Bolt	4 pcs
J			Connector	4 pcs
K		1/4"*13mm	Bolt	8 pcs
L		Ø4*25mm	Screw	8 pcs
M			Plastic wedge	10 pcs
N		Ø3*17mm	Screw	10 pcs
O		Ø4*38mm	Screw	12 pcs
P		Ø3x12mm	Screw	28 pcs
Q		16" *45mm	Drawer Slider	2 sets
R		Ø6x30mm	Small Dowel	16 pcs



Philips head screwdriver required for assembly  
(not included)

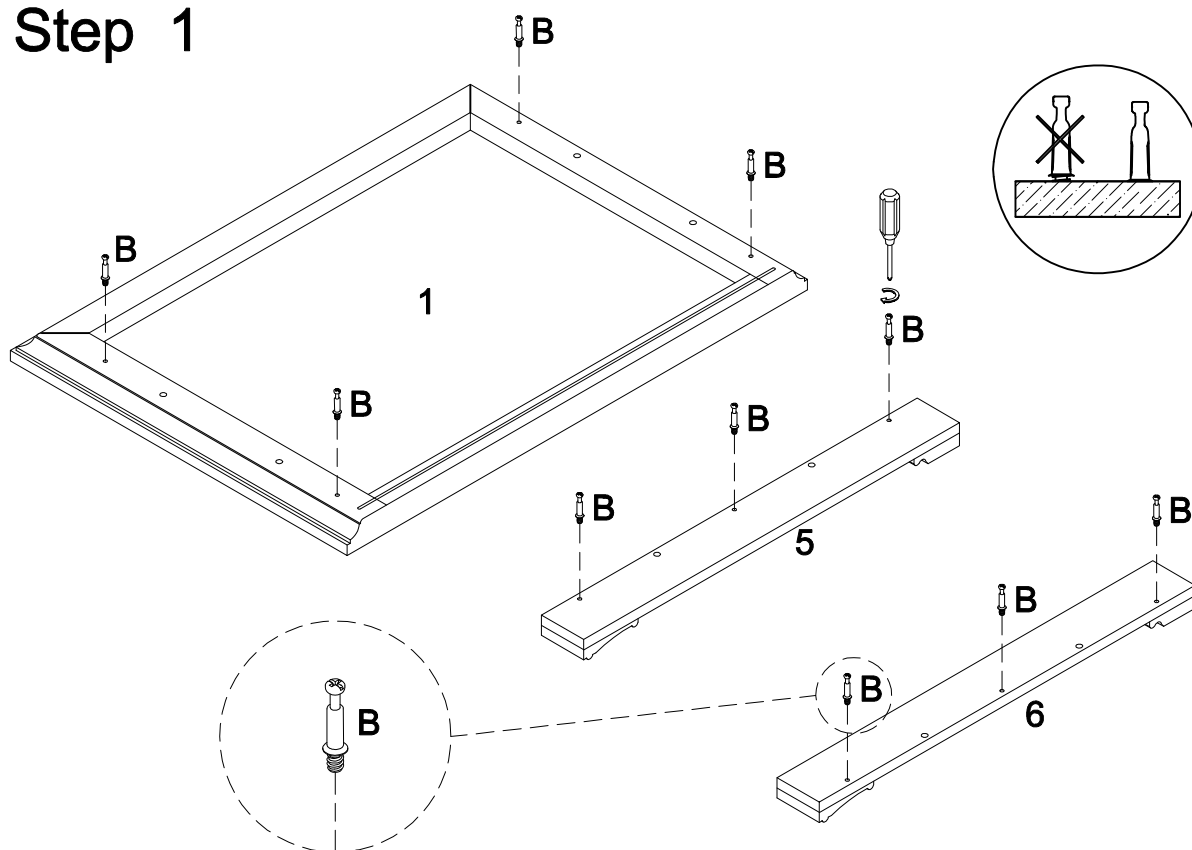
# Hardware List

S			Butterfly Clasp	1 pc
T			Anti-tip Mechanism	2 pcs
U		Ø15x9mm	Small Cam lock	10 pcs
V		Ø8x20mm	Medium dowel	4 pcs
W			Fixed file rail	2 pcs
X			Long file rail	2 pcs
Y			Short file rail	4 pcs
Z			File holder	2 pcs
AA		Ø4x12mm	Screw	17 pcs
BB			Tipping Restraint Hardware	1 set

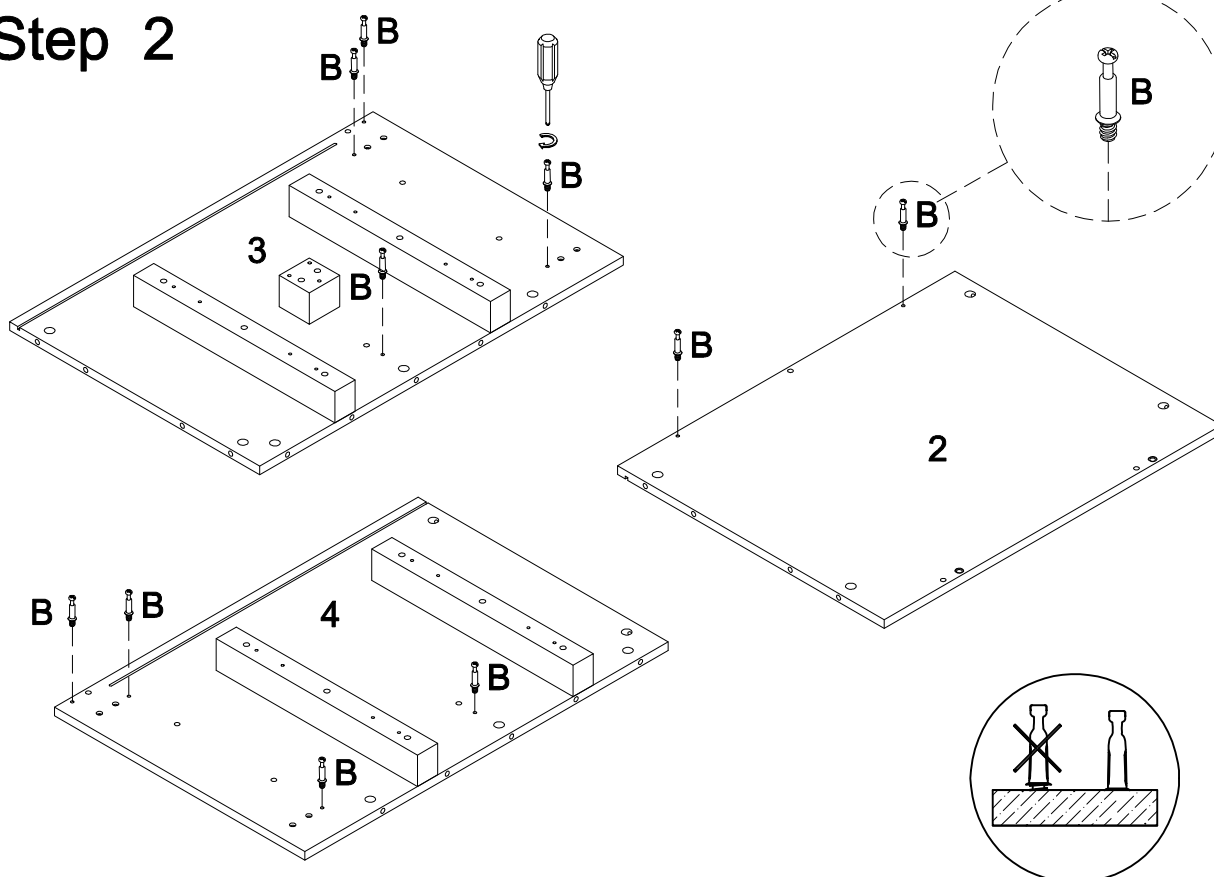


Philips head screwdriver required for assembly  
(not included)

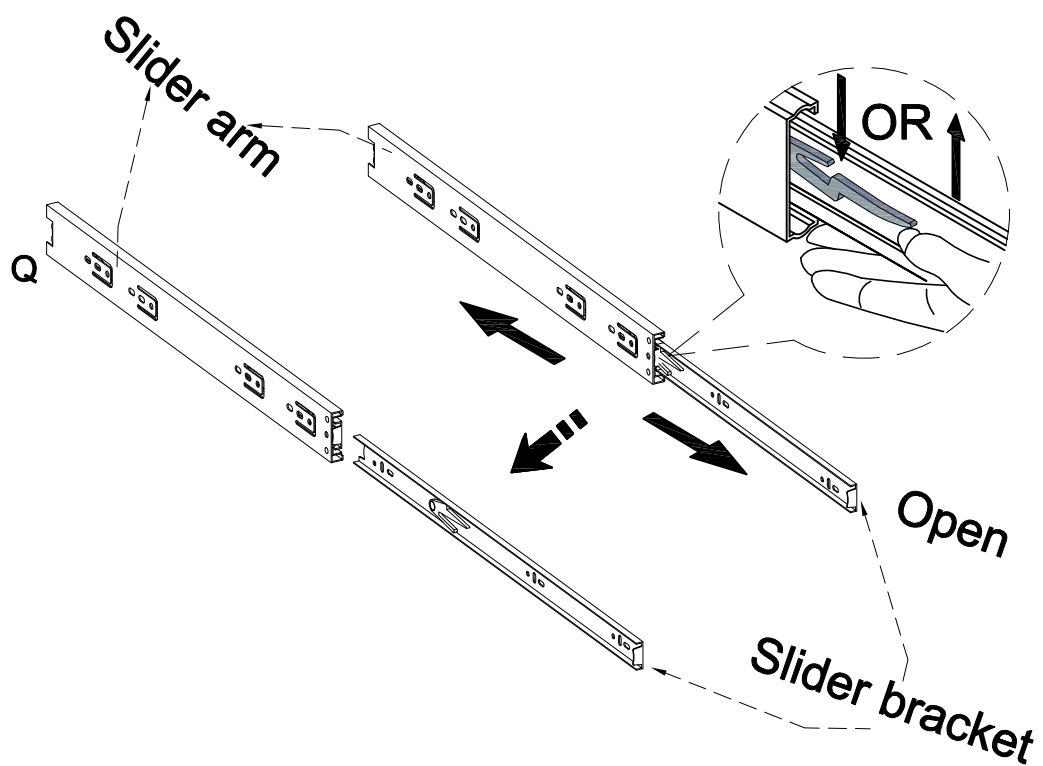
## Step 1



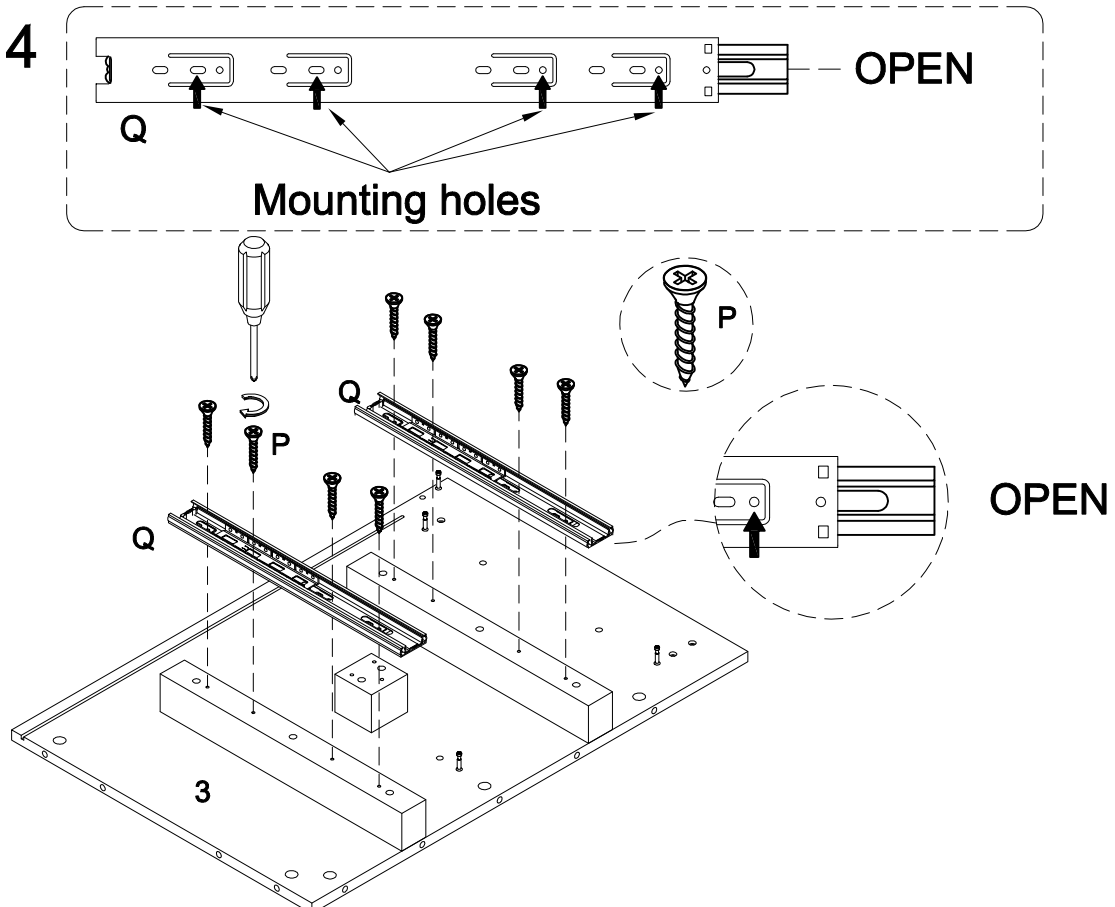
## Step 2



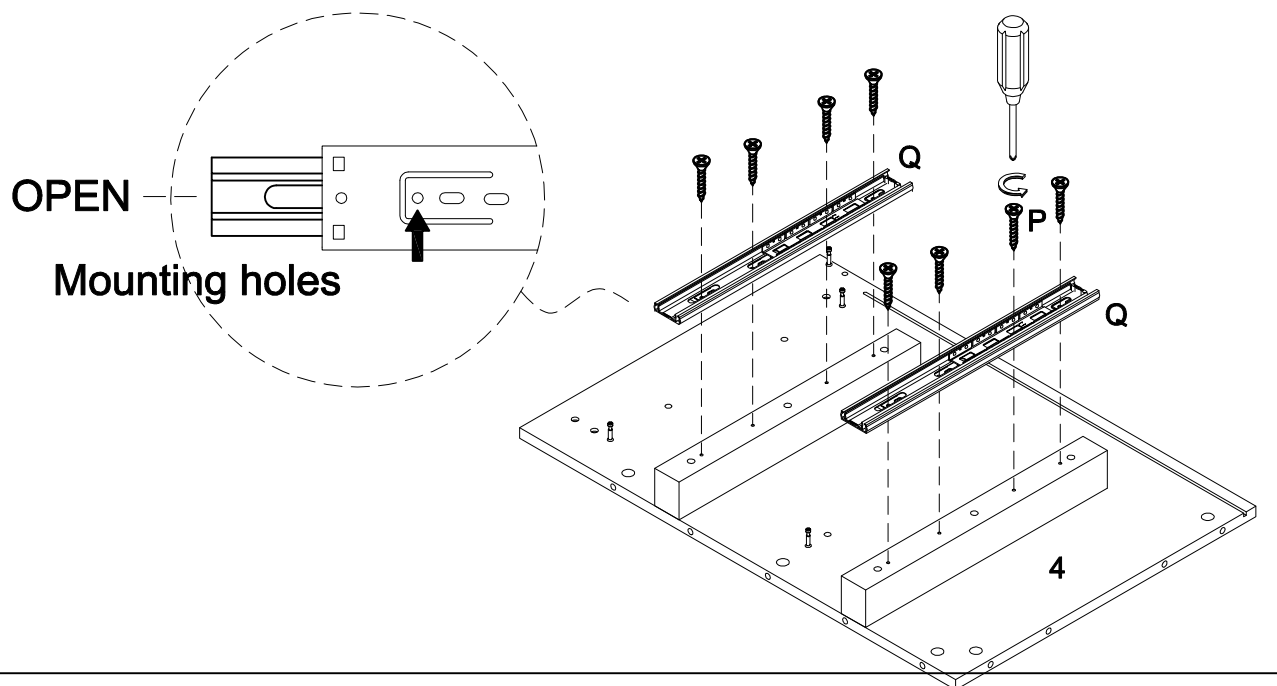
### Step 3



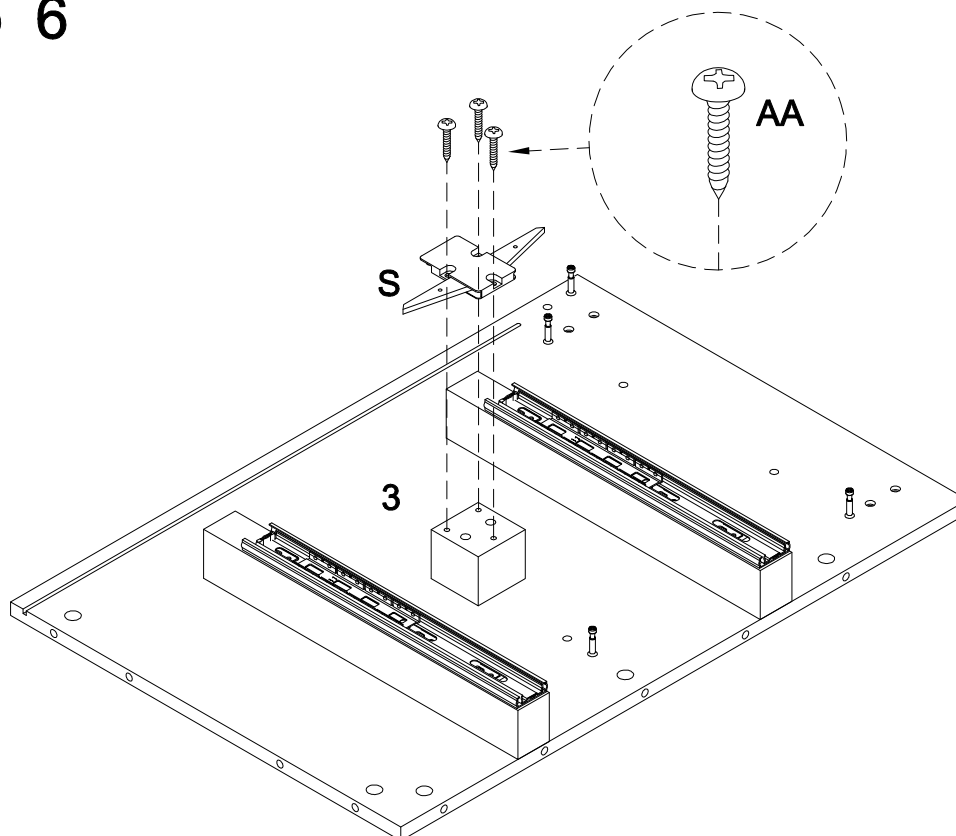
## Step 4



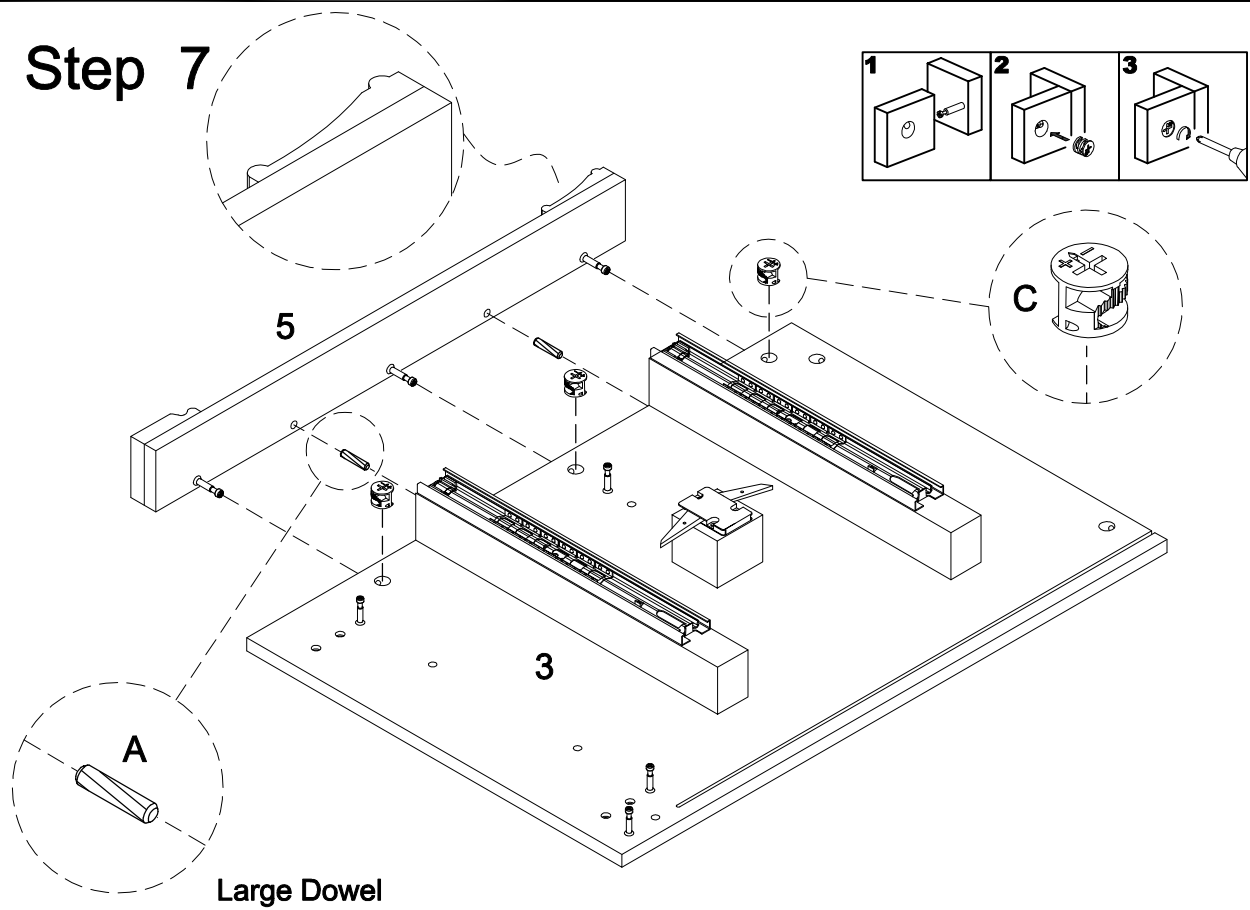
## Step 5



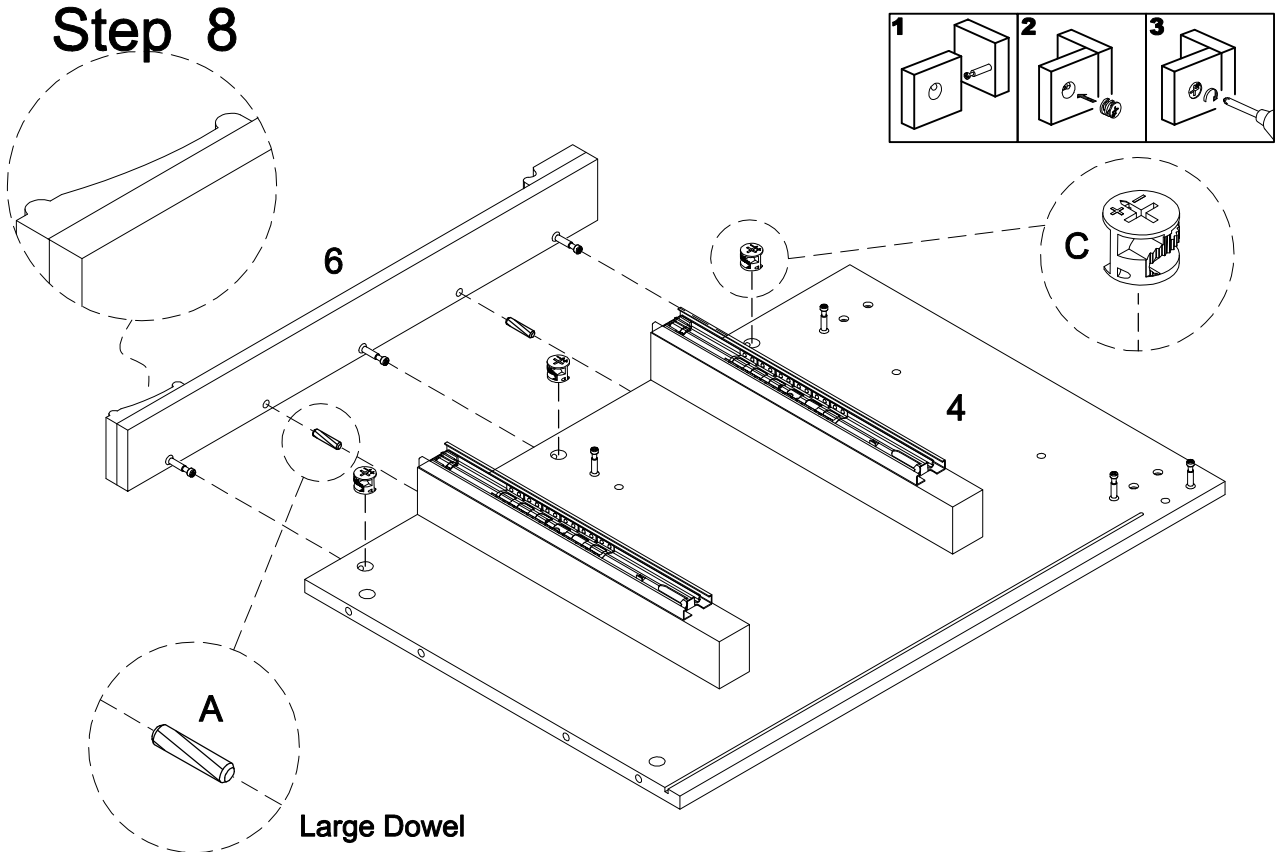
## Step 6



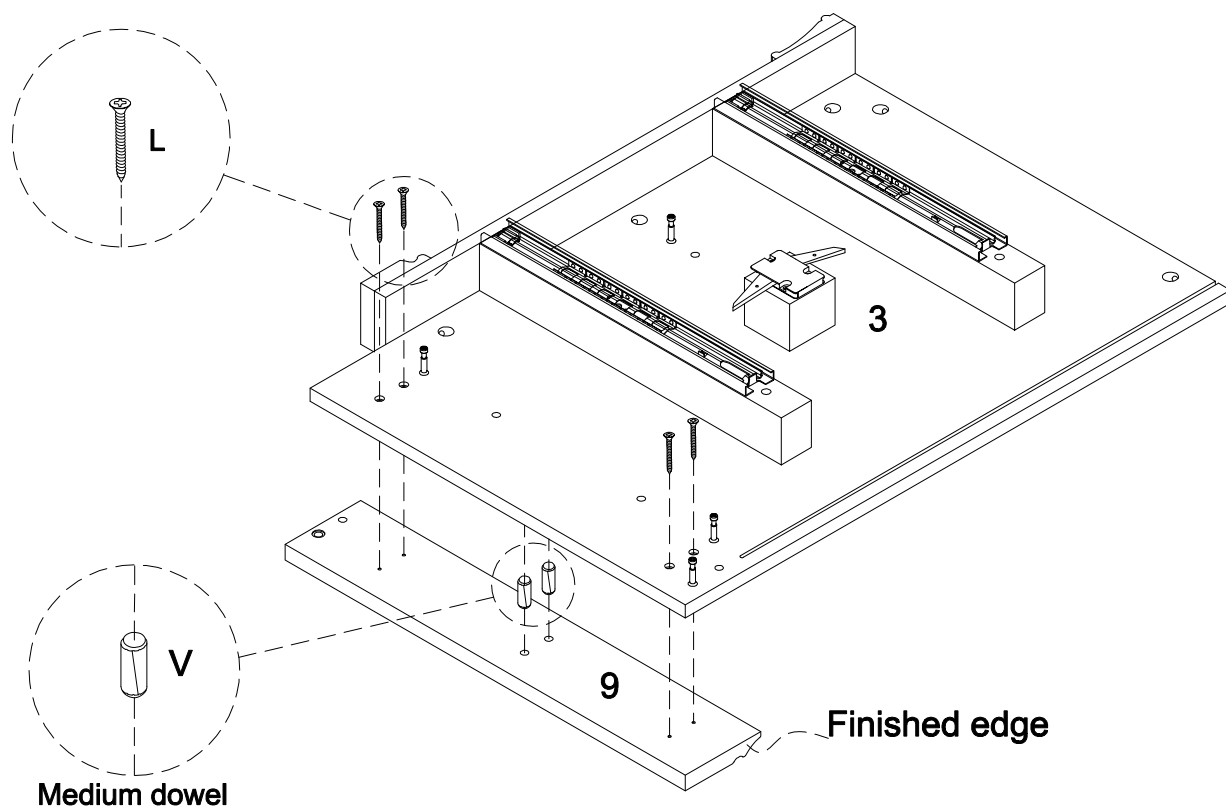
## Step 7



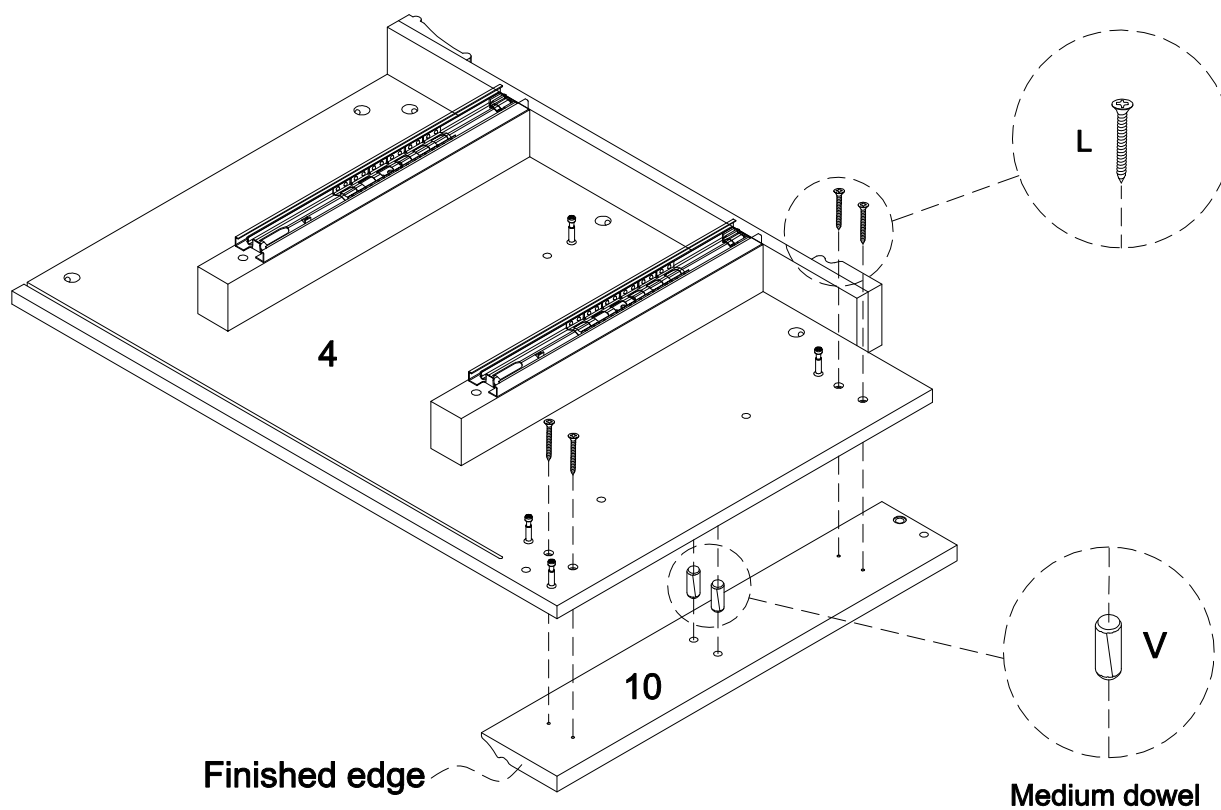
## Step 8



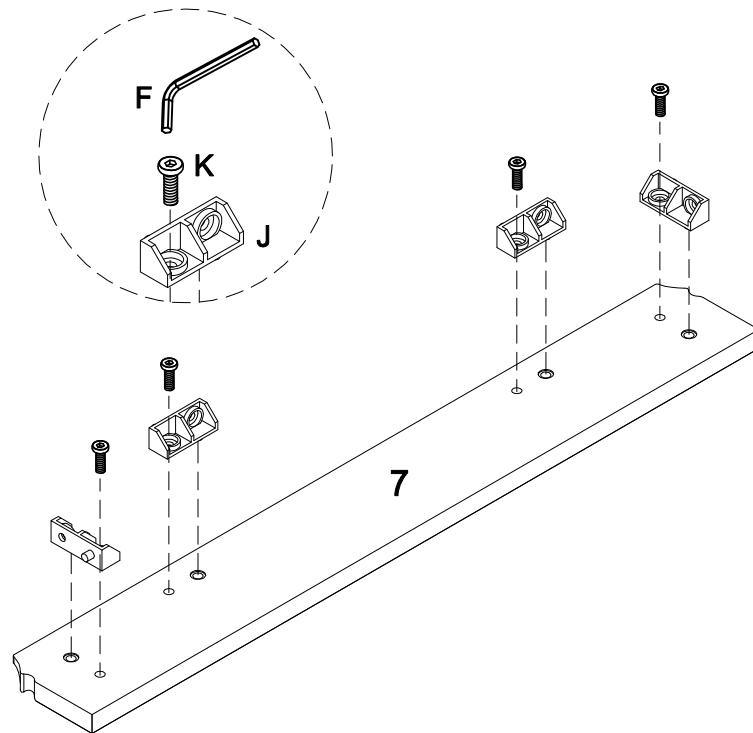
## Step 9



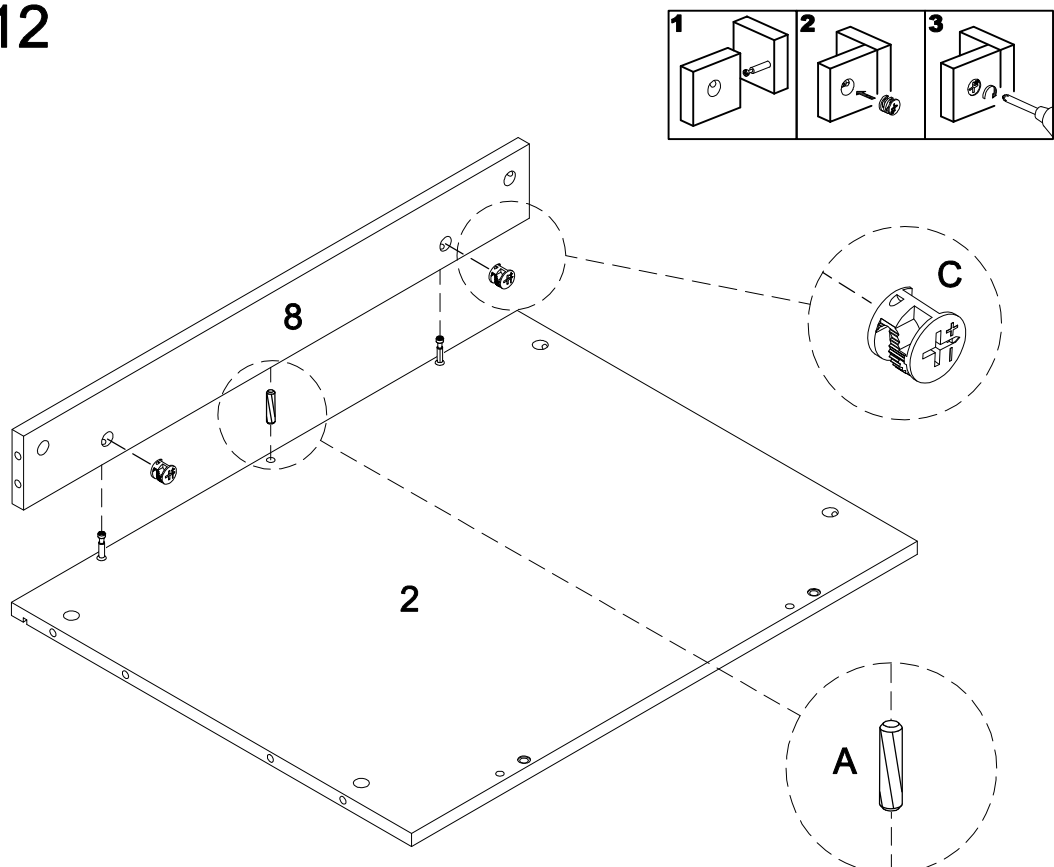
## Step 10



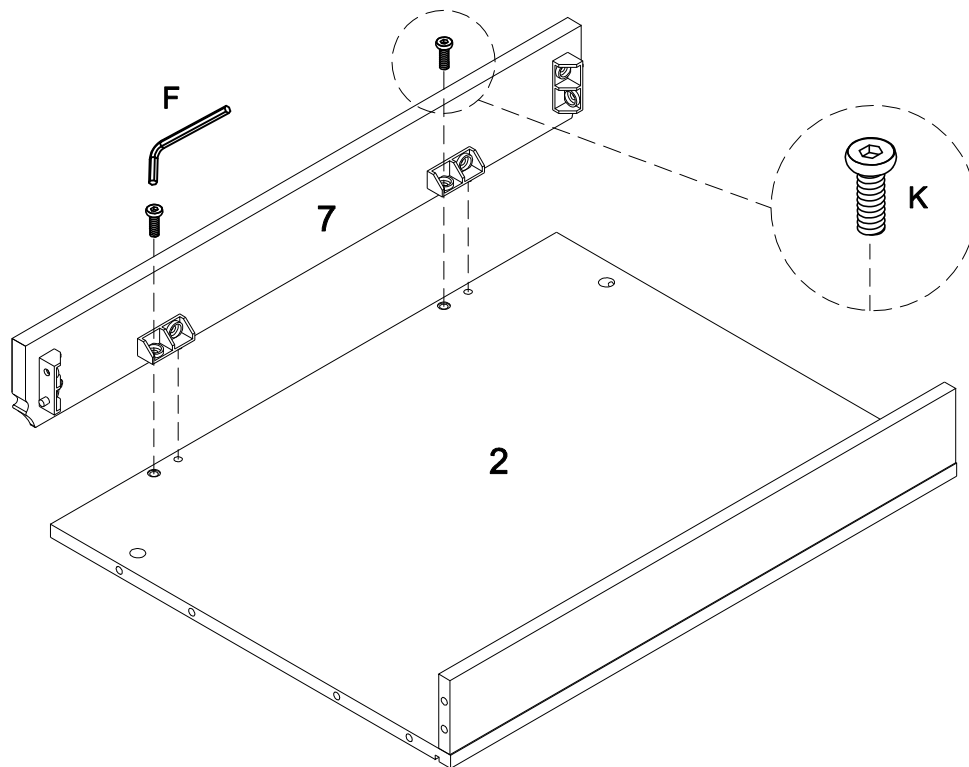
## Step 11



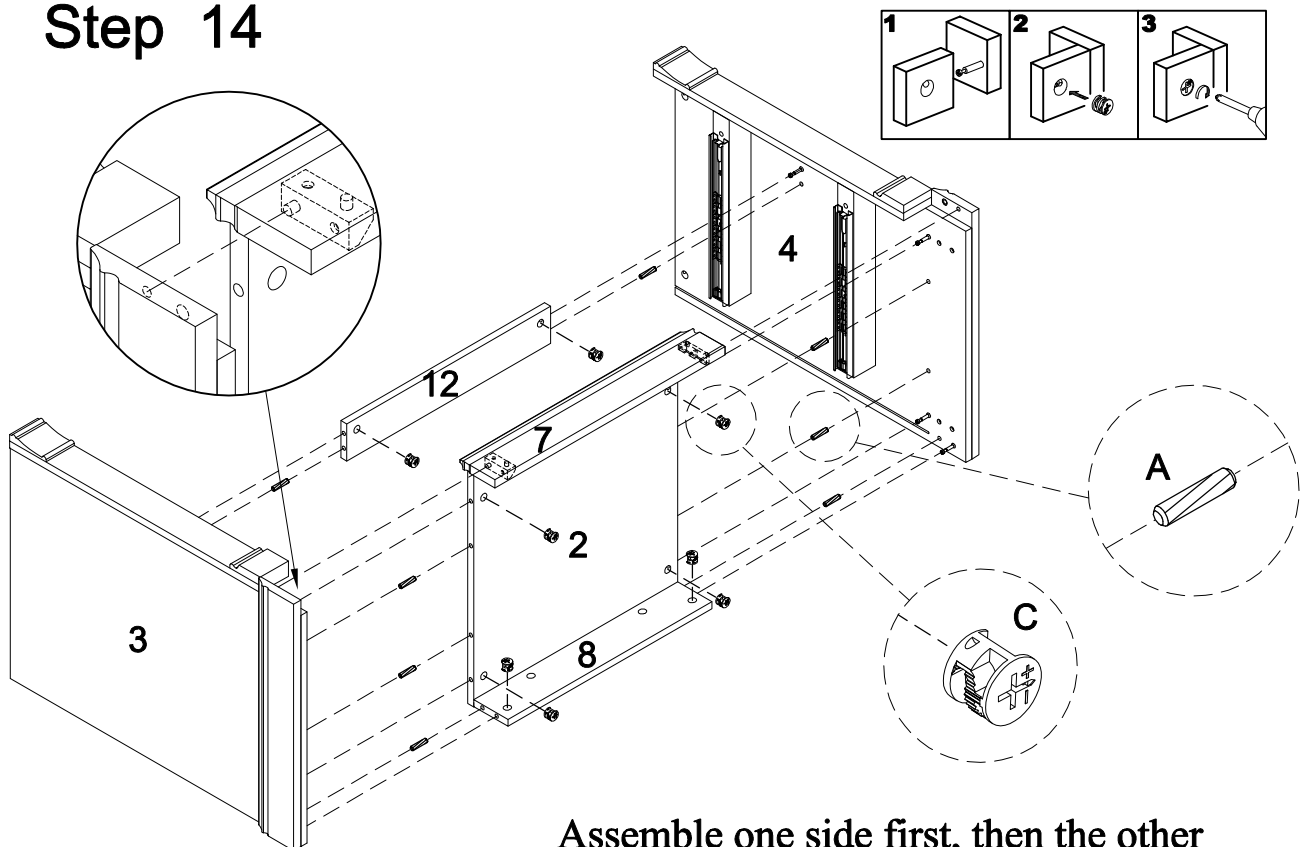
## Step 12



## Step 13

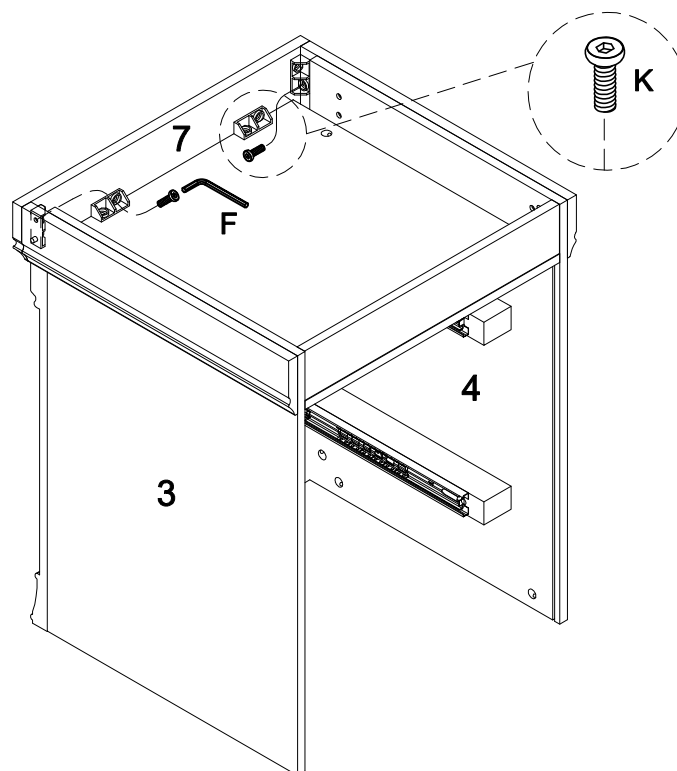


## Step 14

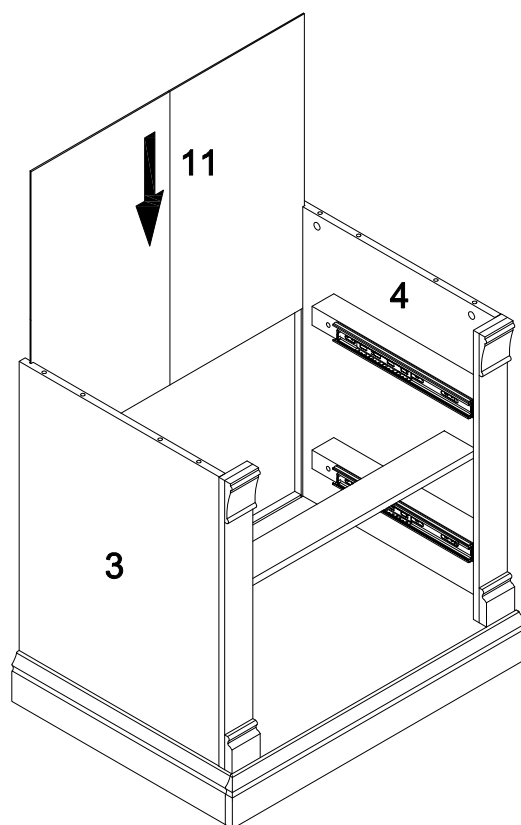


Assemble one side first, then the other

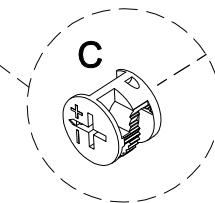
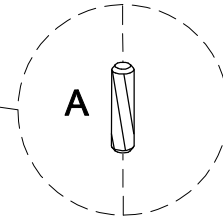
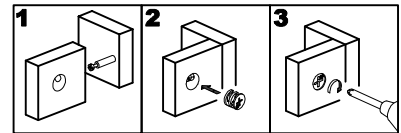
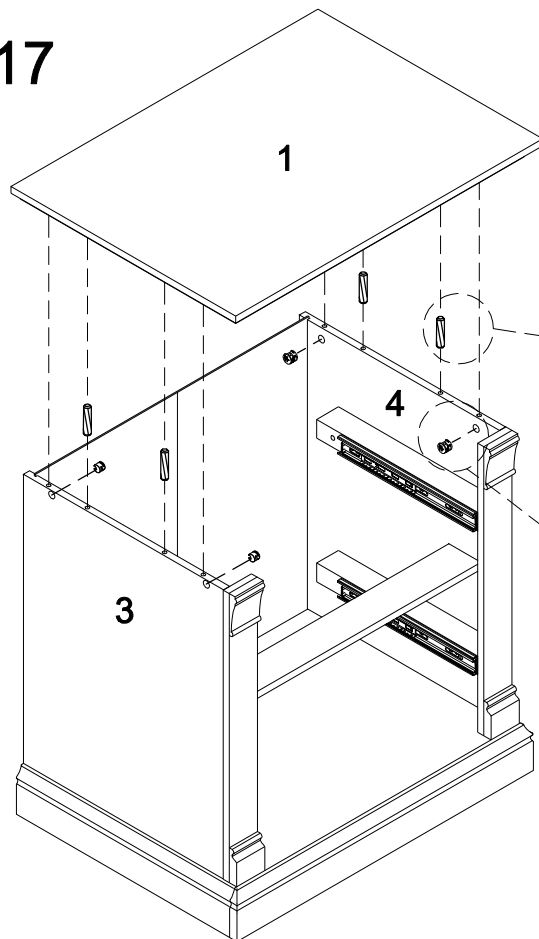
## Step 15



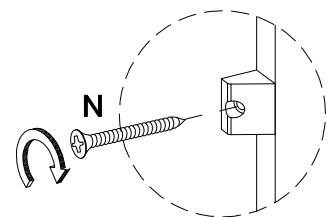
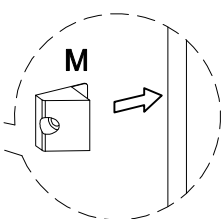
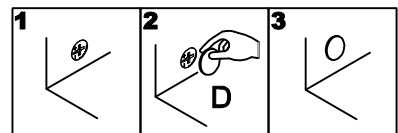
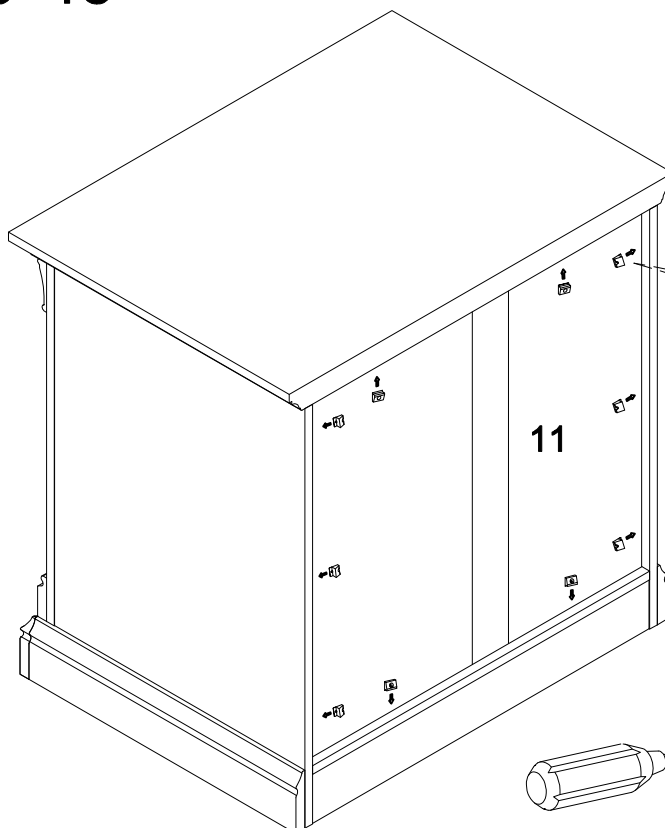
## Step 16



## Step 17

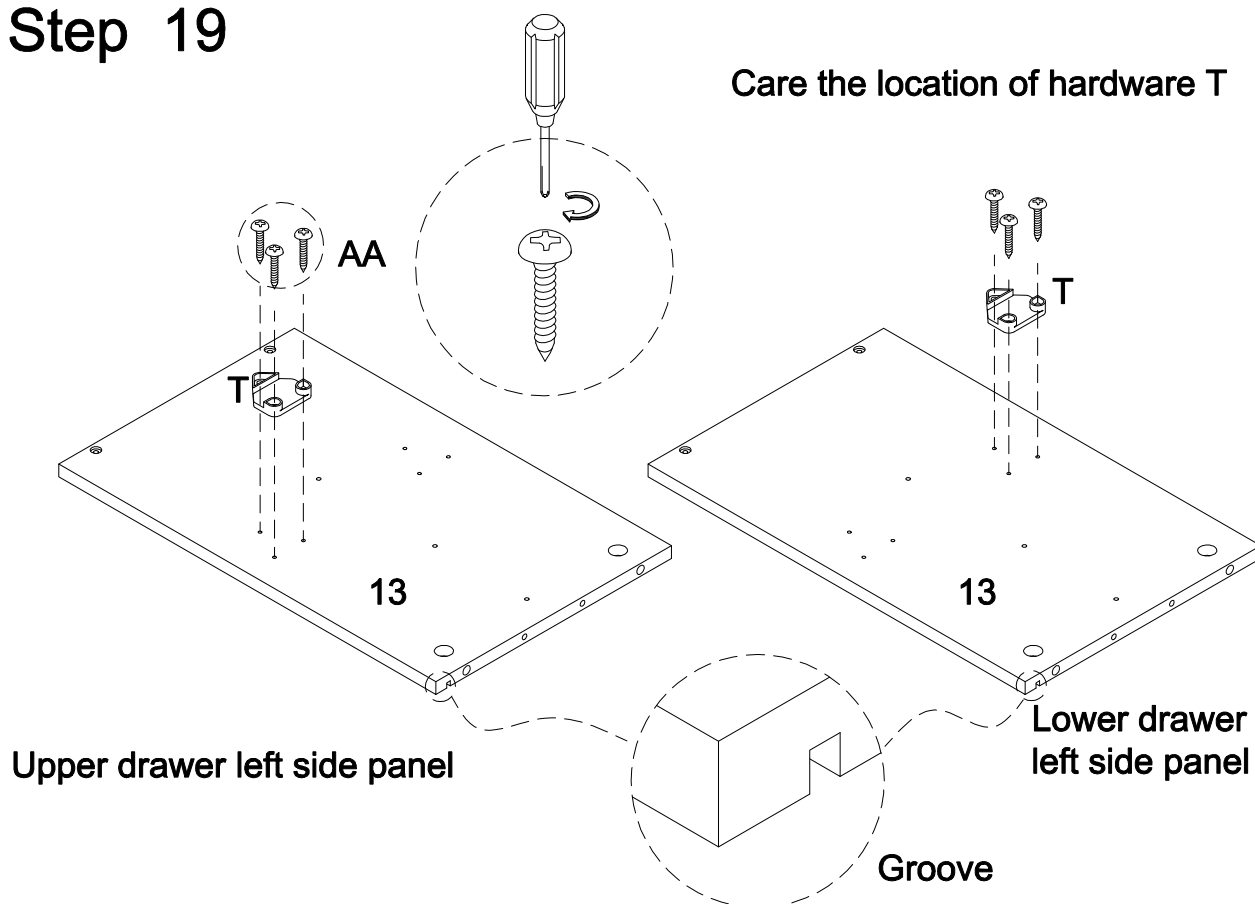


## Step 18

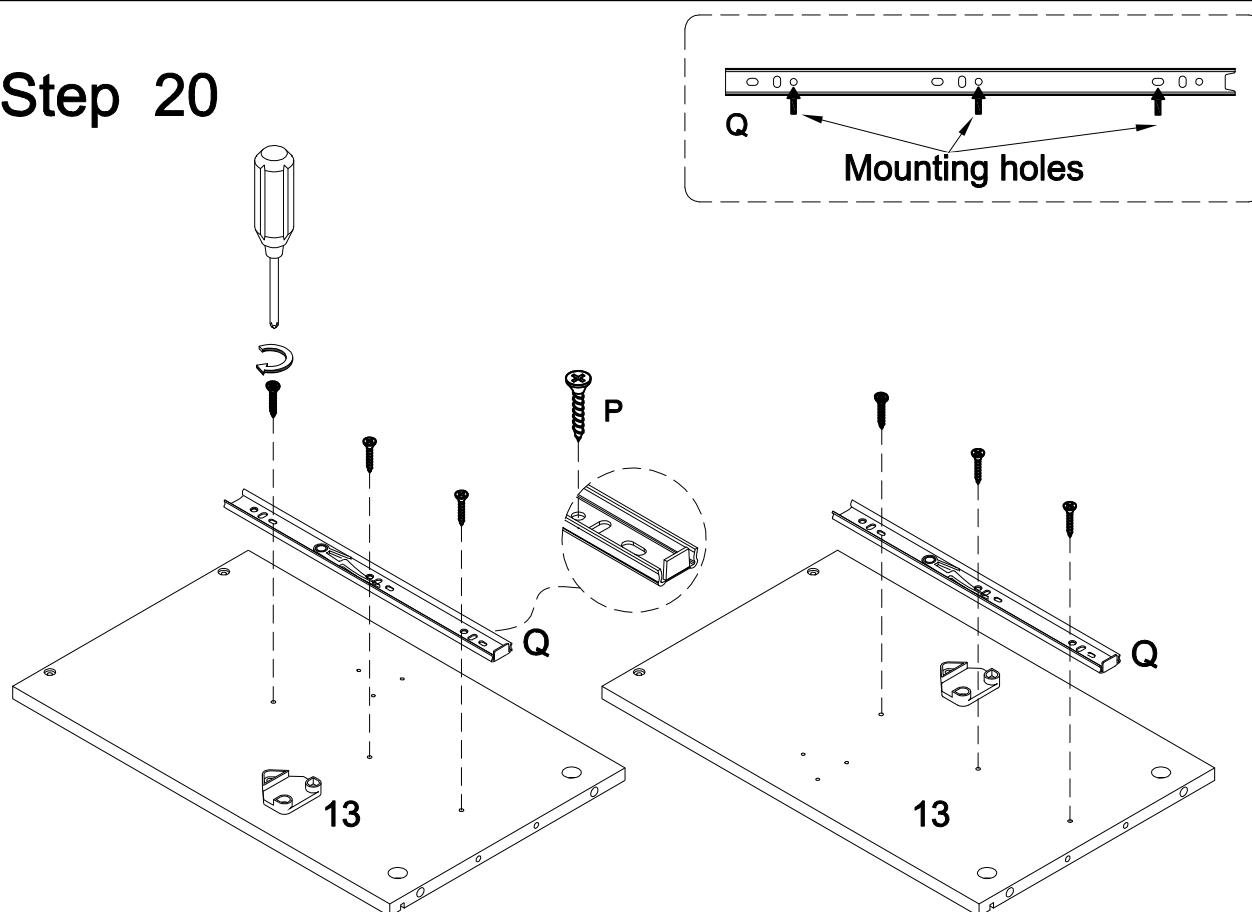


## Step 19

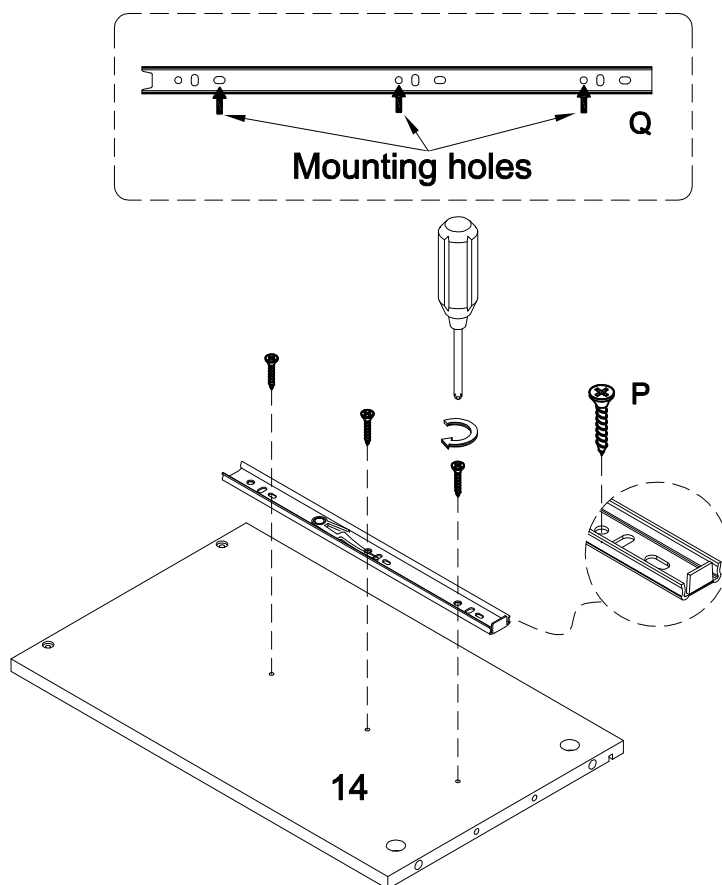
## Care the location of hardware T



## Step 20

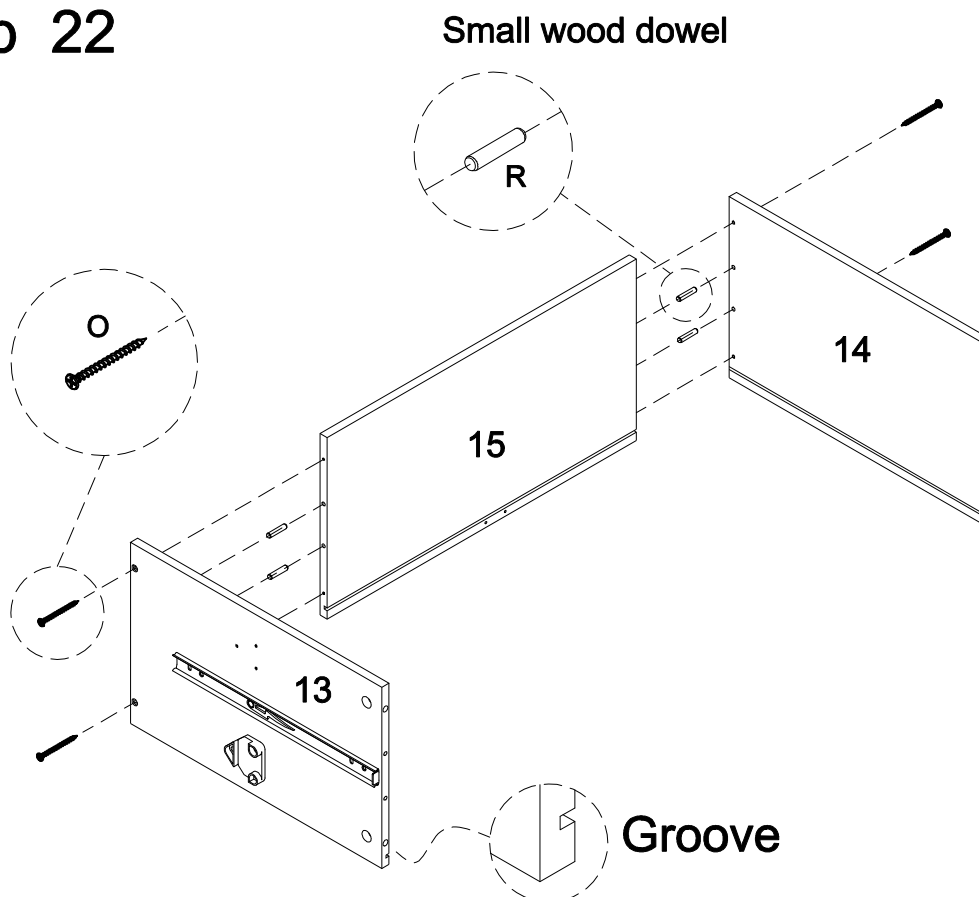


## Step 21

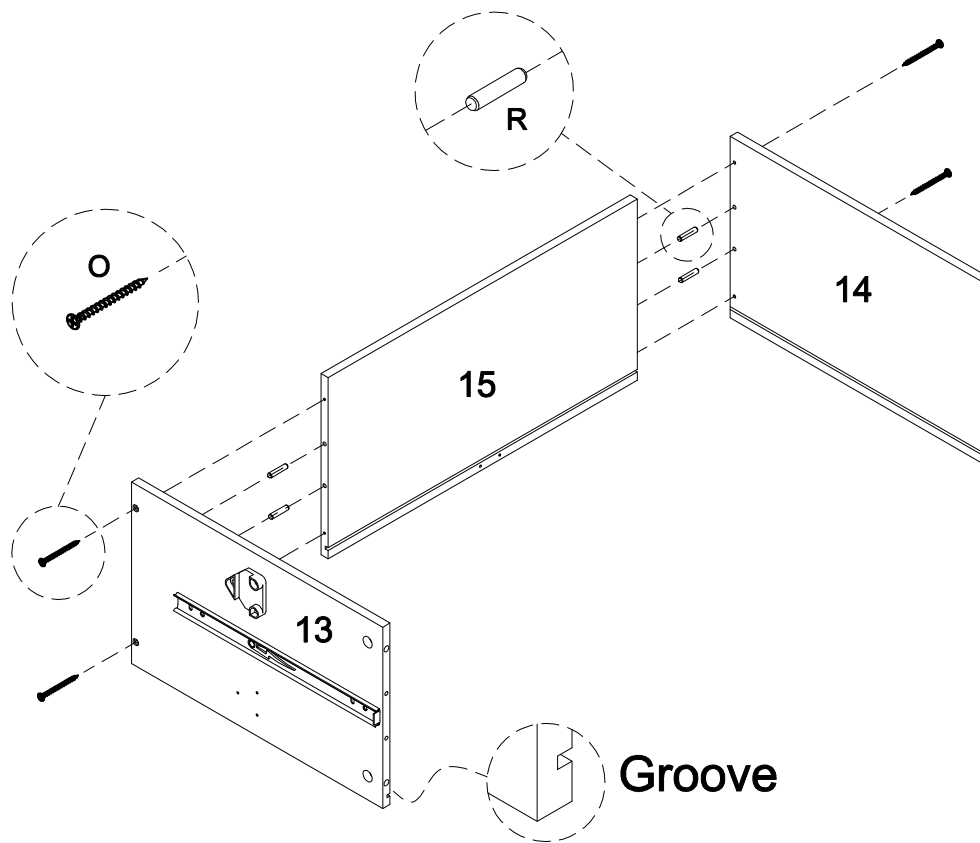


x2

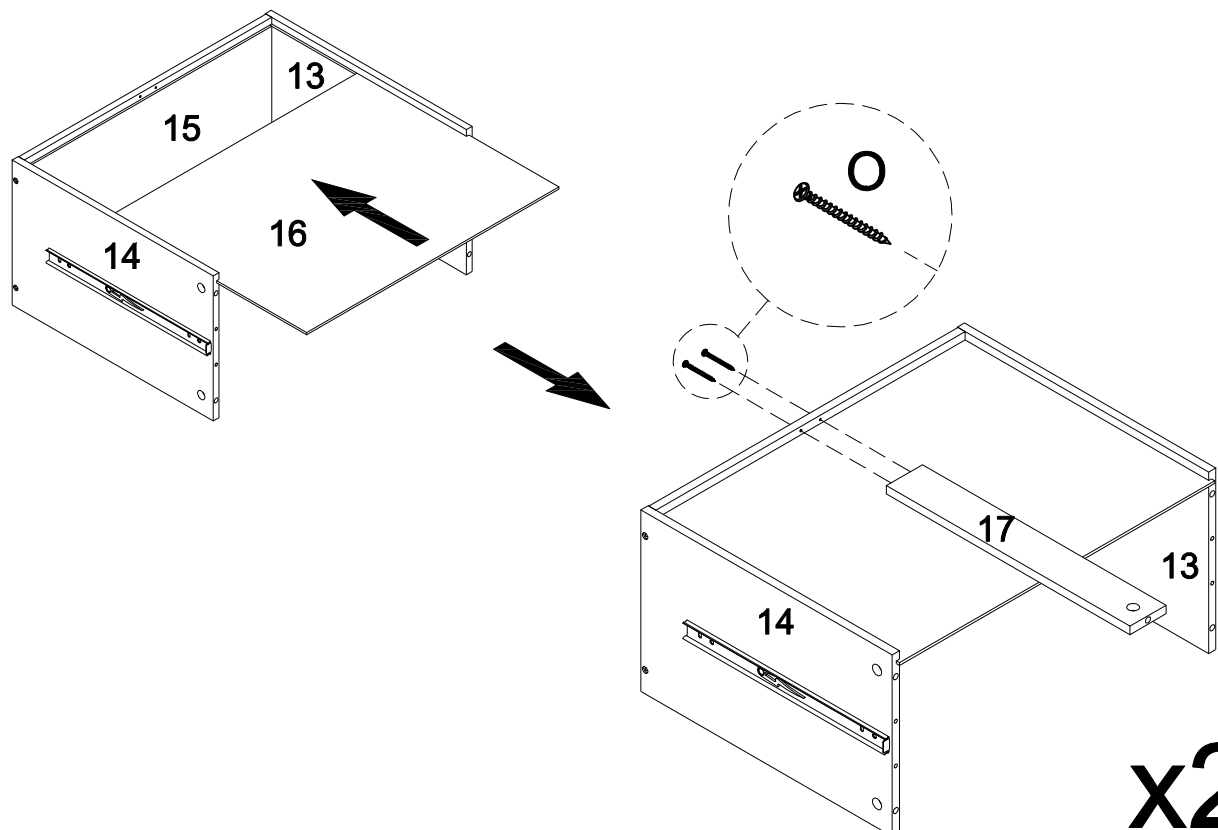
## Step 22



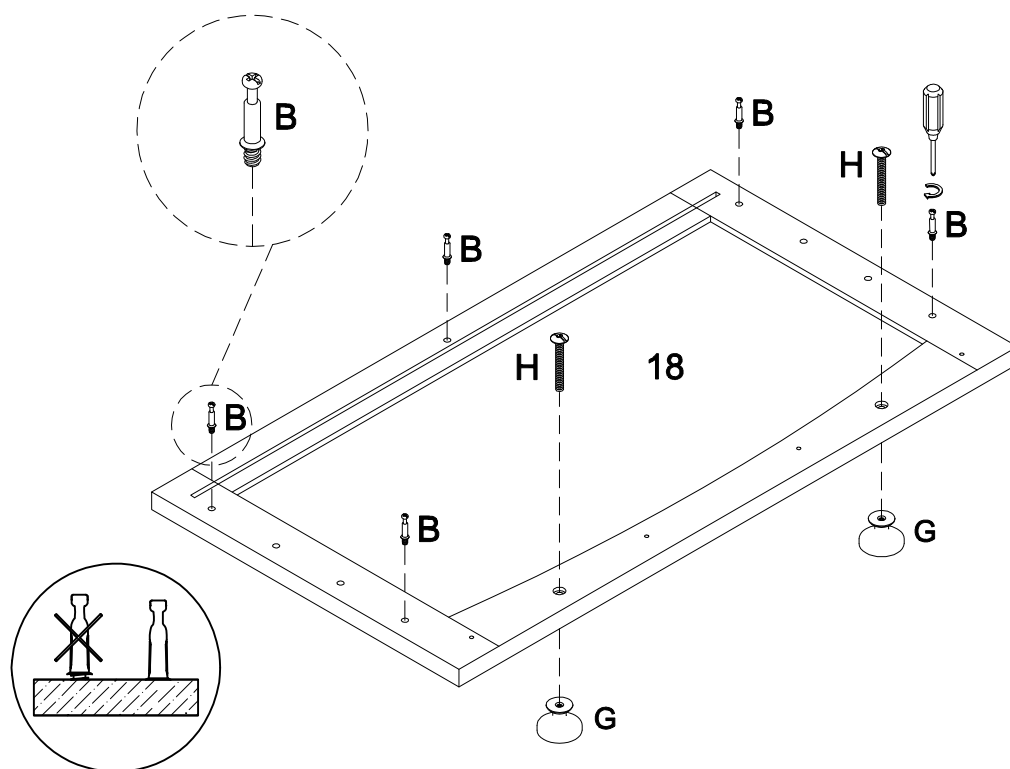
## Step 23



## Step 24

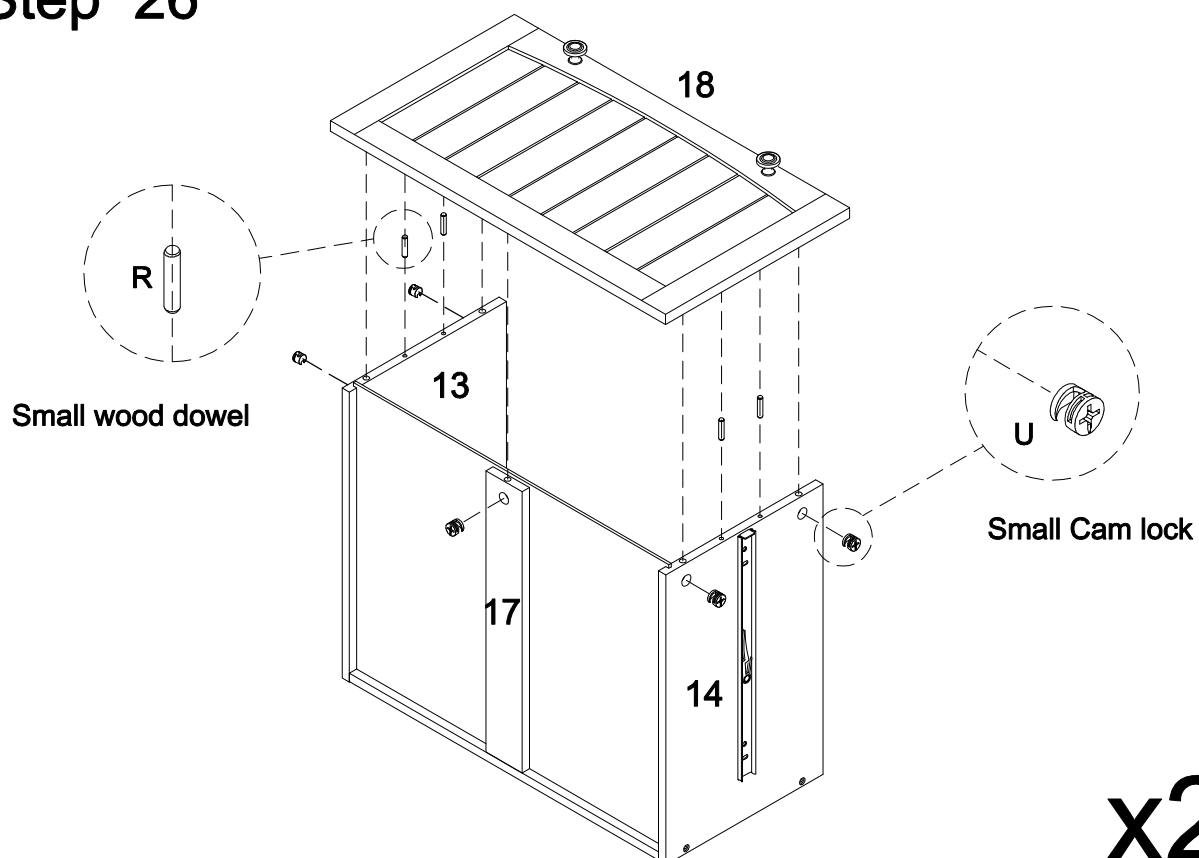


## Step 25



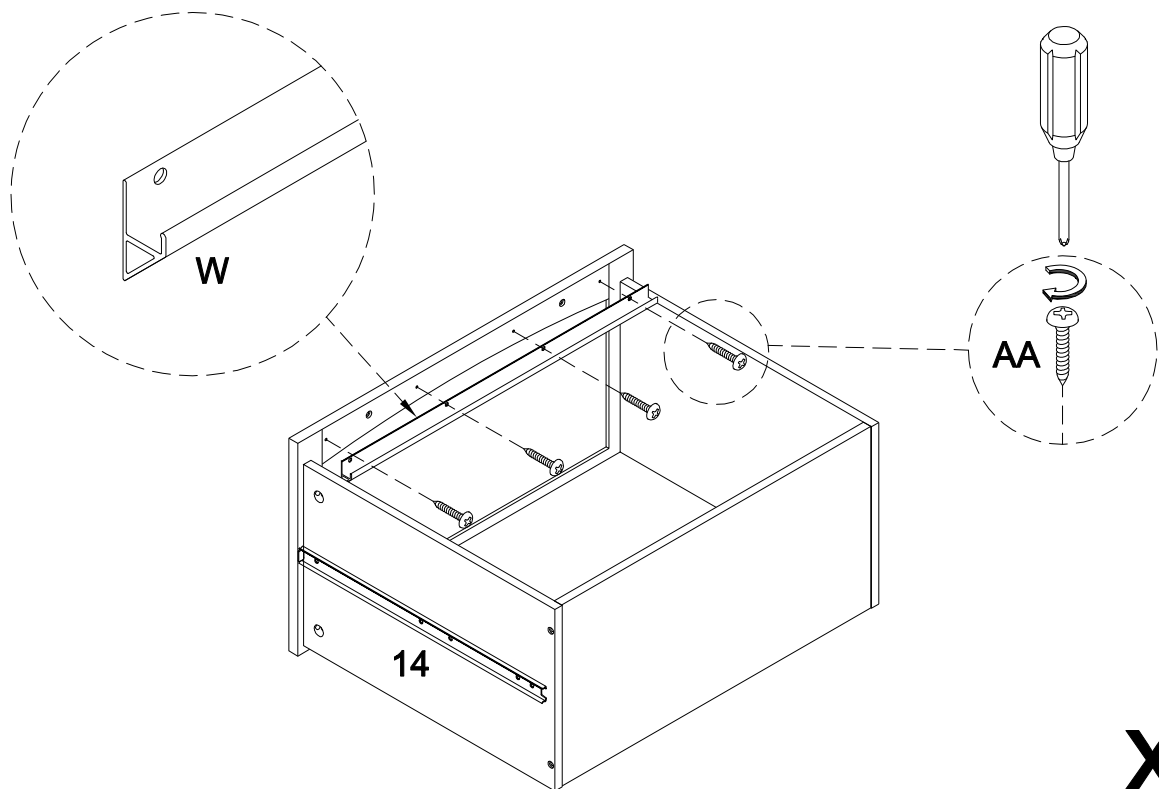
x2

## Step 26

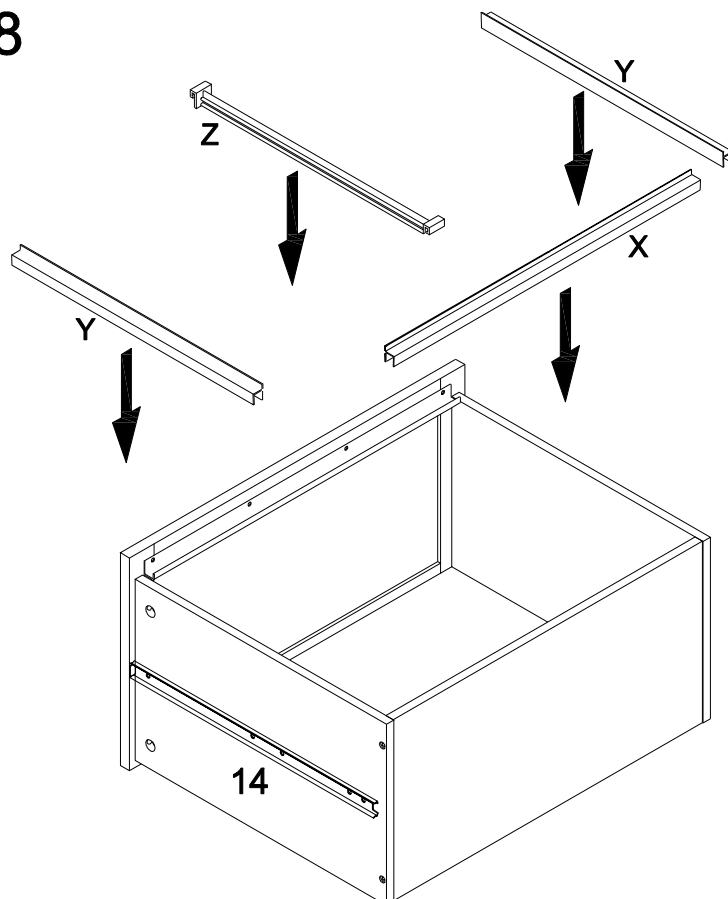


x2

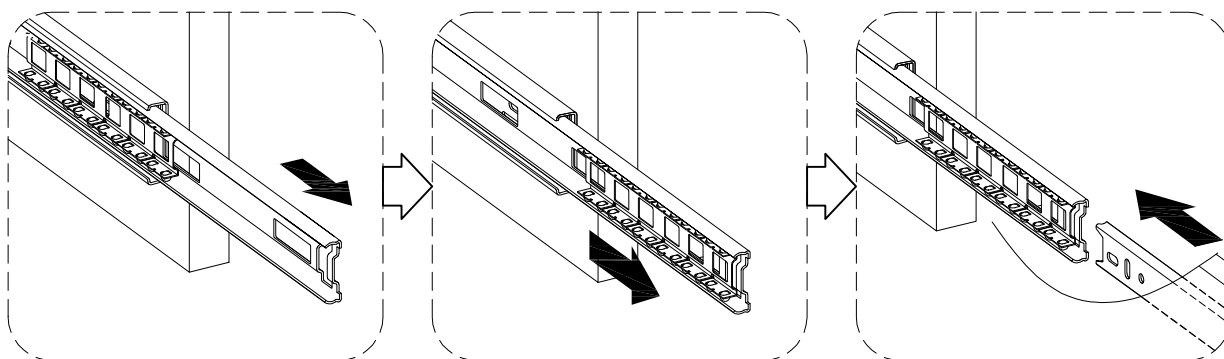
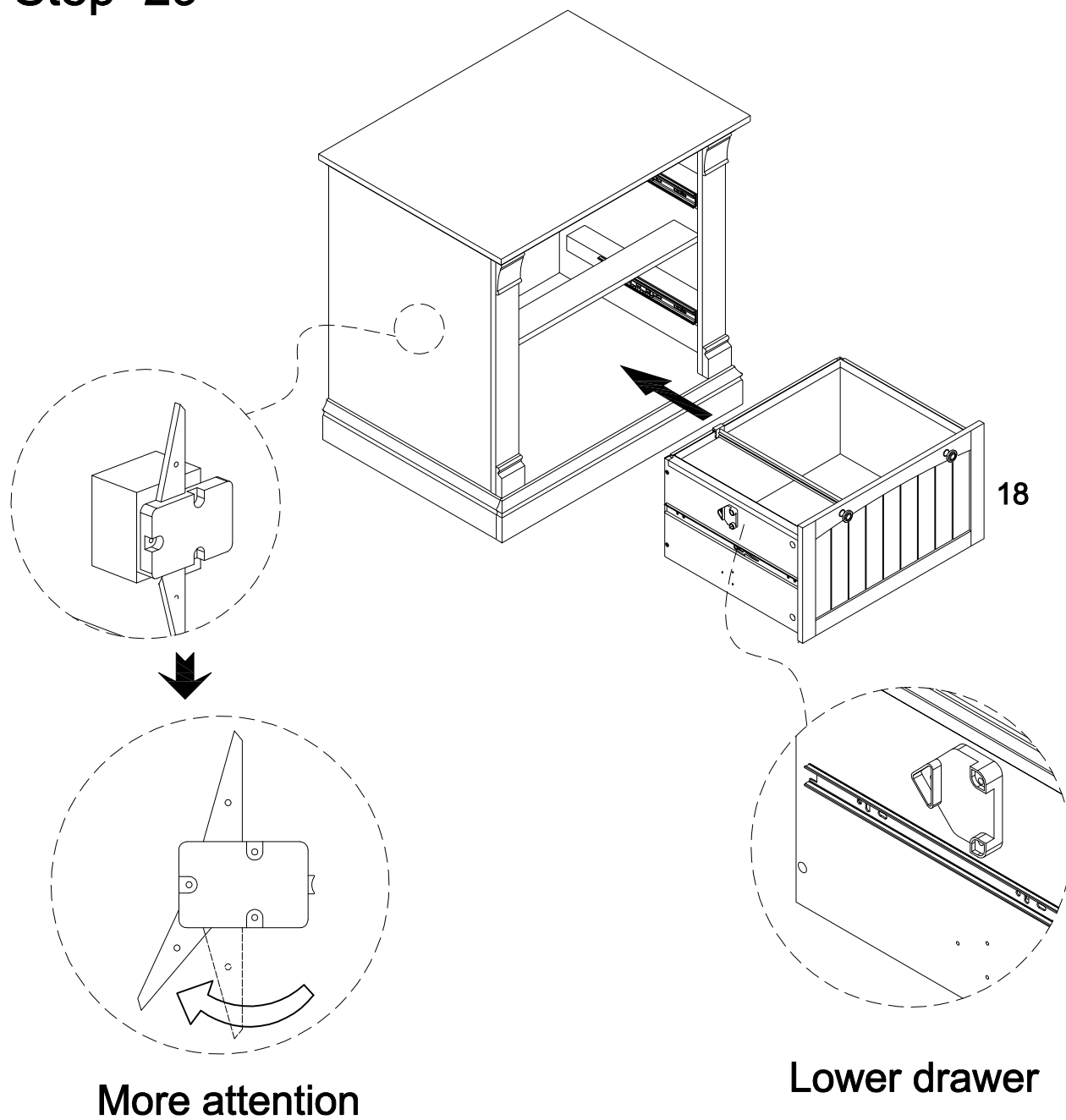
## Step 27



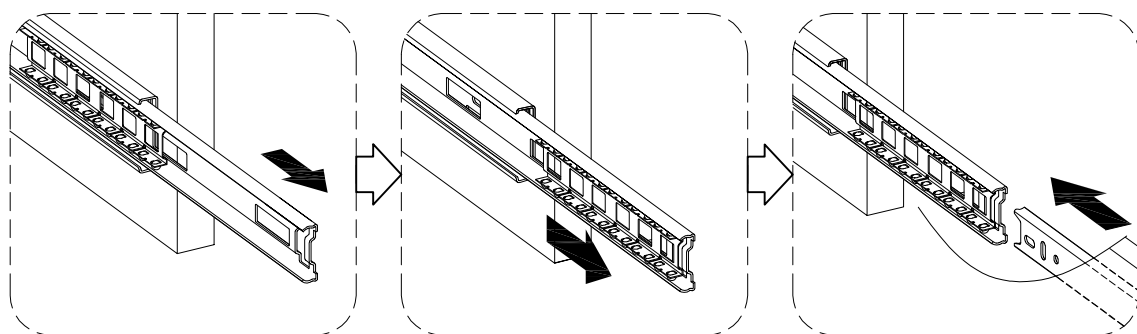
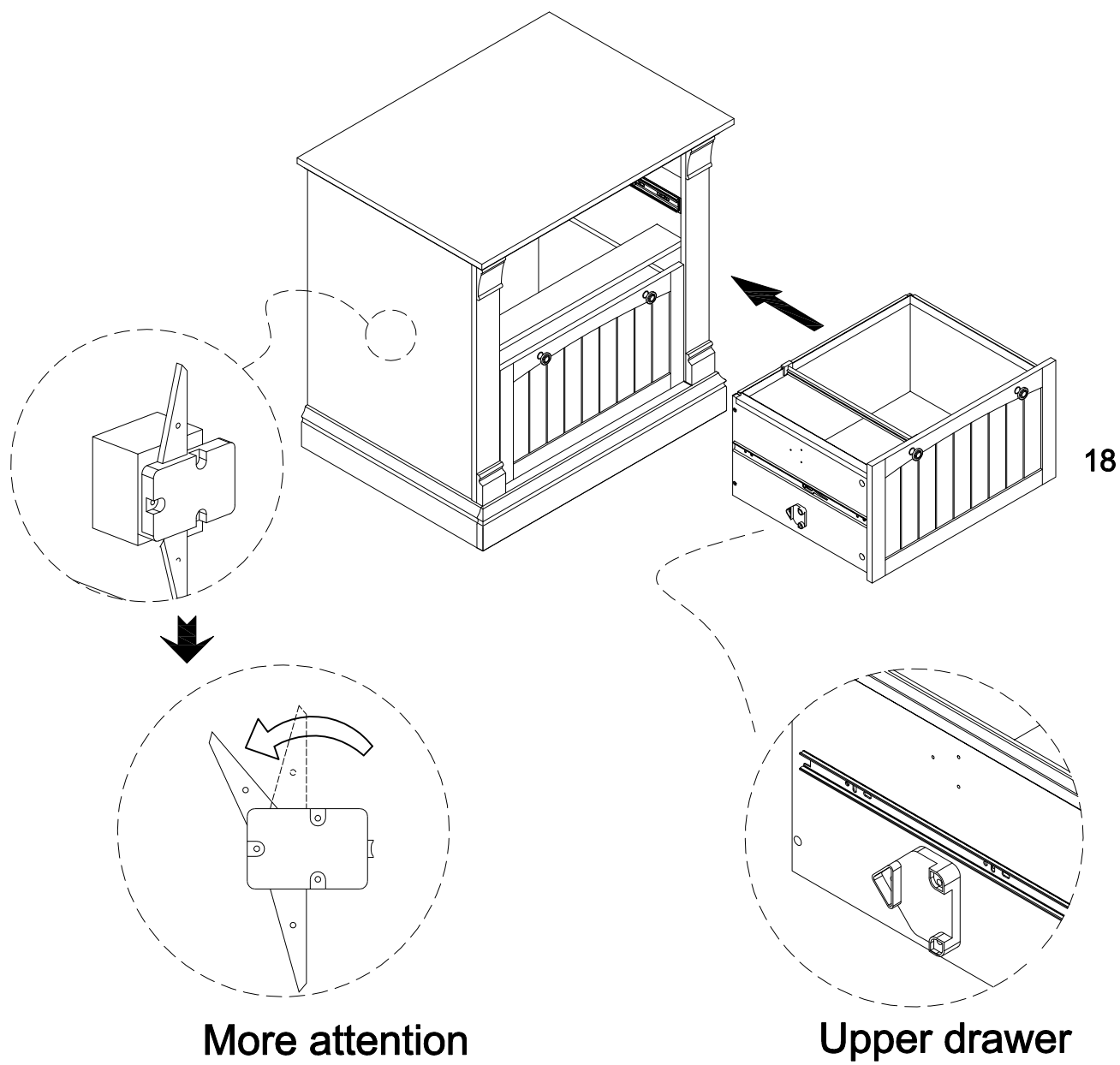
## Step 28



## Step 29

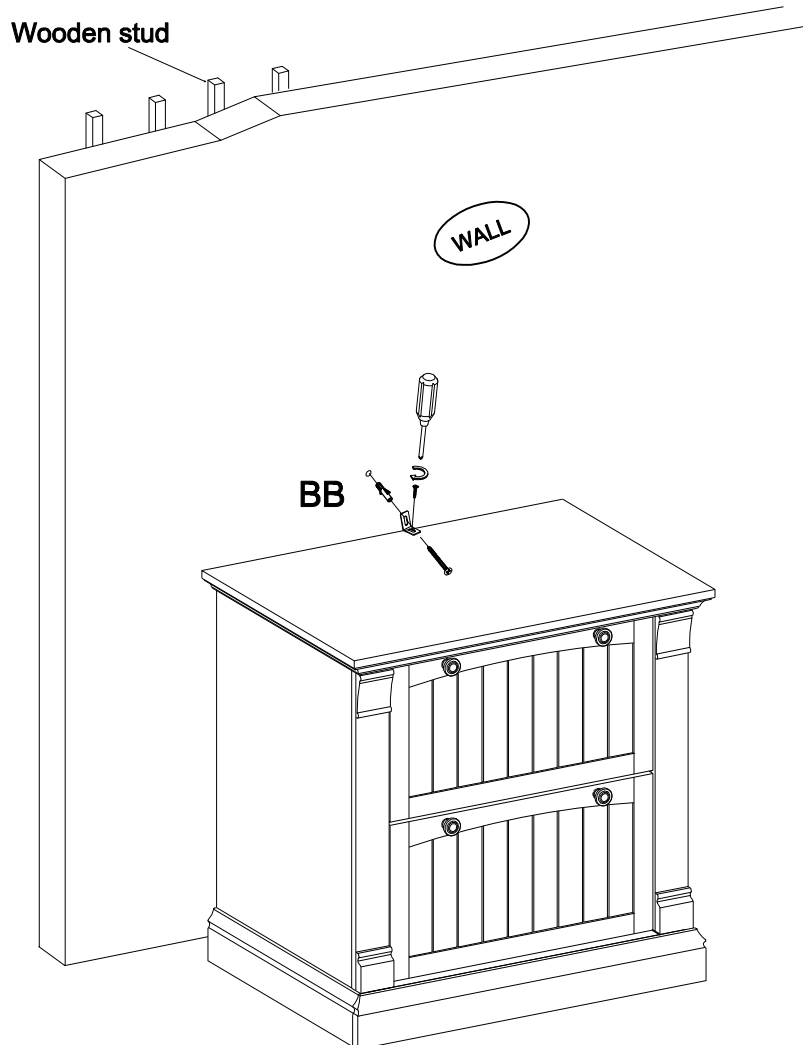
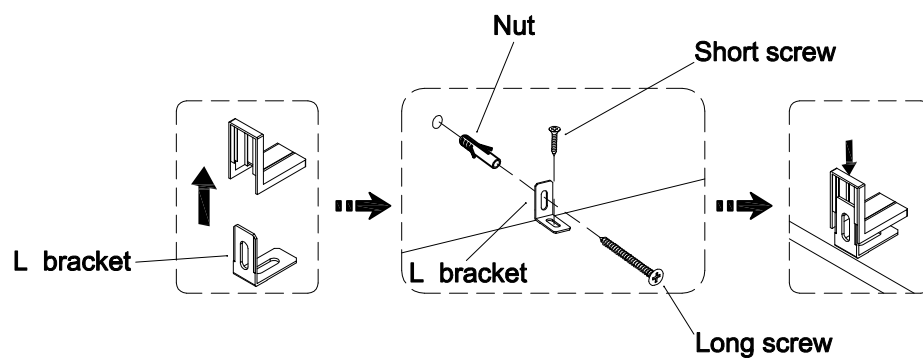


## Step 30



## Step 31

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.



**Final Assembly**