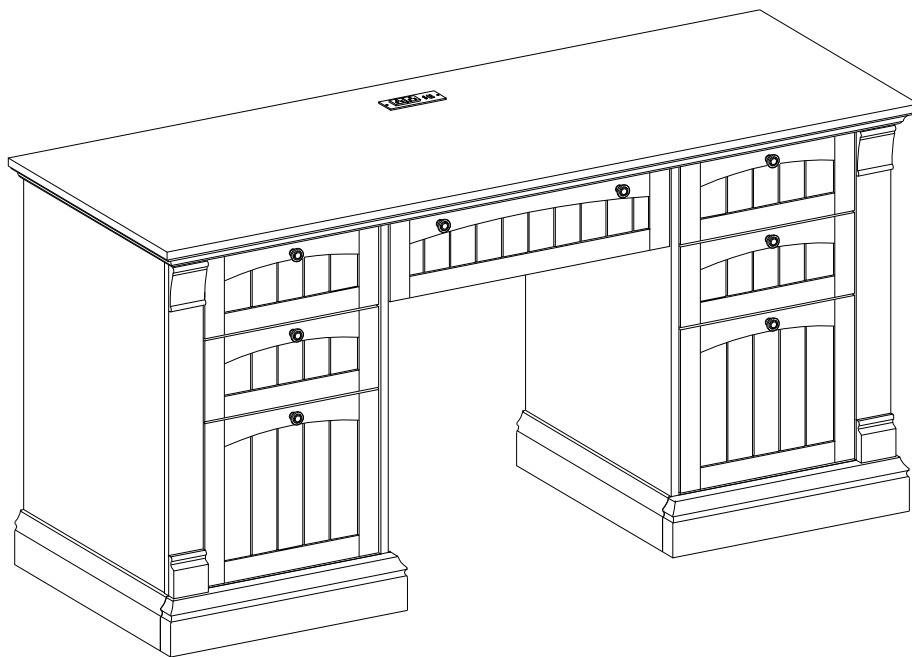


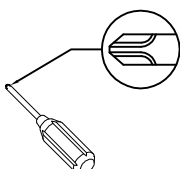
RPCETD

Assembly Instructions

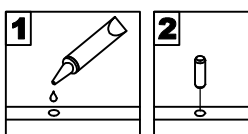


General Assembly Guidelines

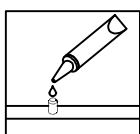
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

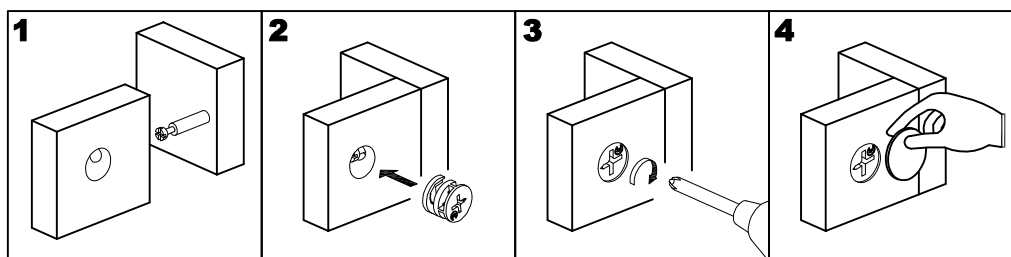


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

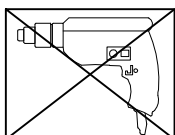


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

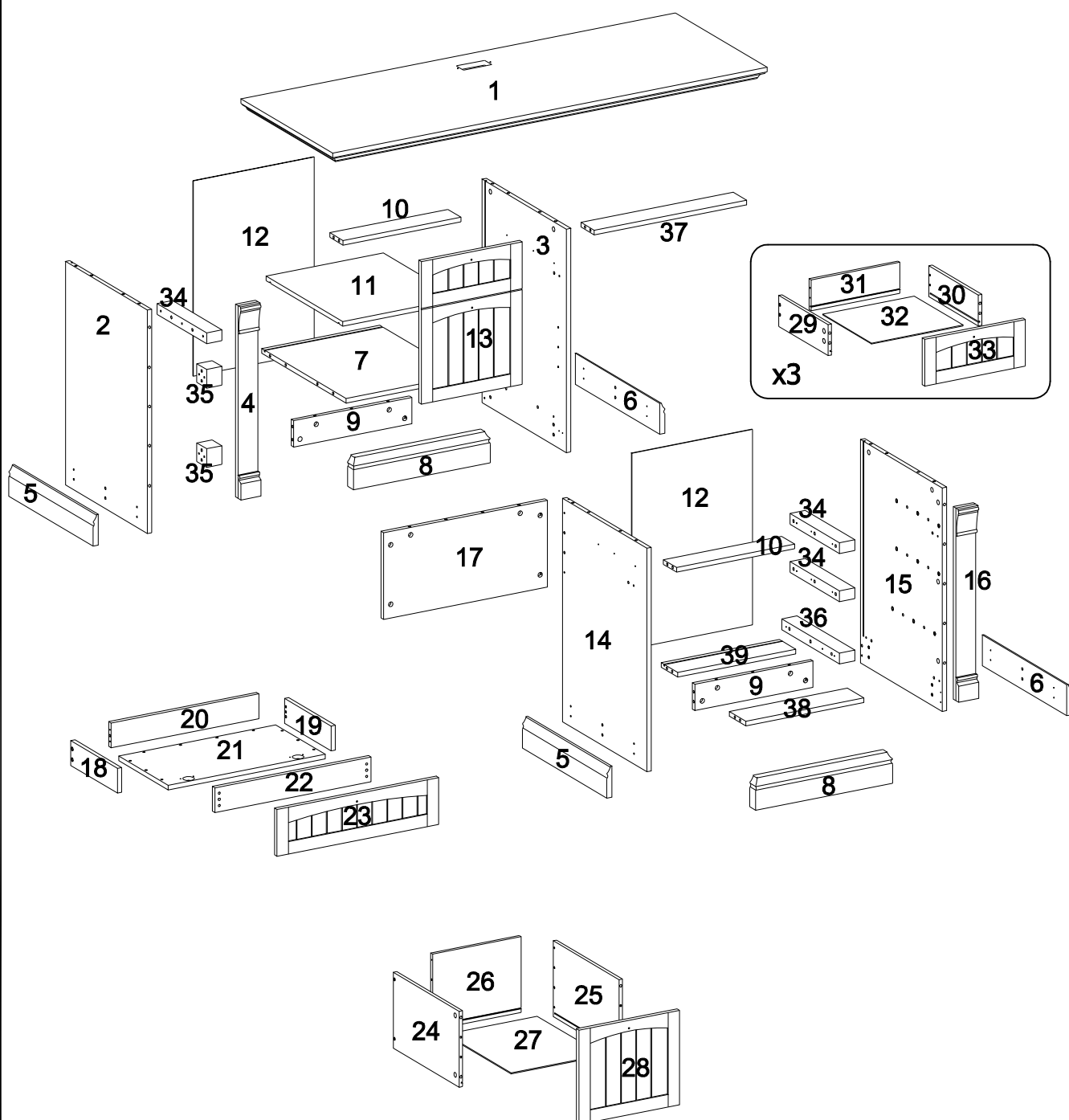
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.



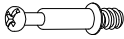
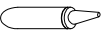
- VII. Power tools should not be used to assemble this product .

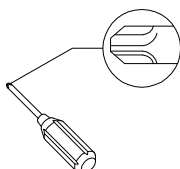


Parts List



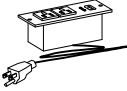
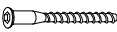
Hardware List

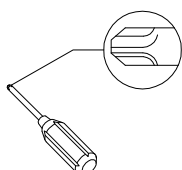
A		Ø8x30mm	Large Dowel	56 pcs
B		Ø6x35mm	Cam bolt	58 pcs
C		Ø15x11mm	Large Cam lock	42 pcs
D		Ø30mm	Cam cover	58 pcs
E			Glue tube	2 pcs
F		Ø5x16mm	Shelf Pin	4 pcs
G			Handle	8 pcs
H		5/32"x19mm	Bolt	8 pcs
I		Ø8x20mm	Medium dowel	10 pcs
J			Connector	4 pcs
K		1/4"x13mm	Bolt	8 pcs
L		Ø4x25mm	Screw	20 pcs
M			Plastic wedge	20 pcs
N		Ø3*17mm	Screw	20 pcs
O			L-shaped bracket	8 pcs
P		Ø3.5x12mm	Screw	62 pcs
Q		12"x35mm	Drawer Slider	1 set
R		Ø6x30mm	Small Dowel	8 pcs



Philips head screwdriver required for assembly
(not included)

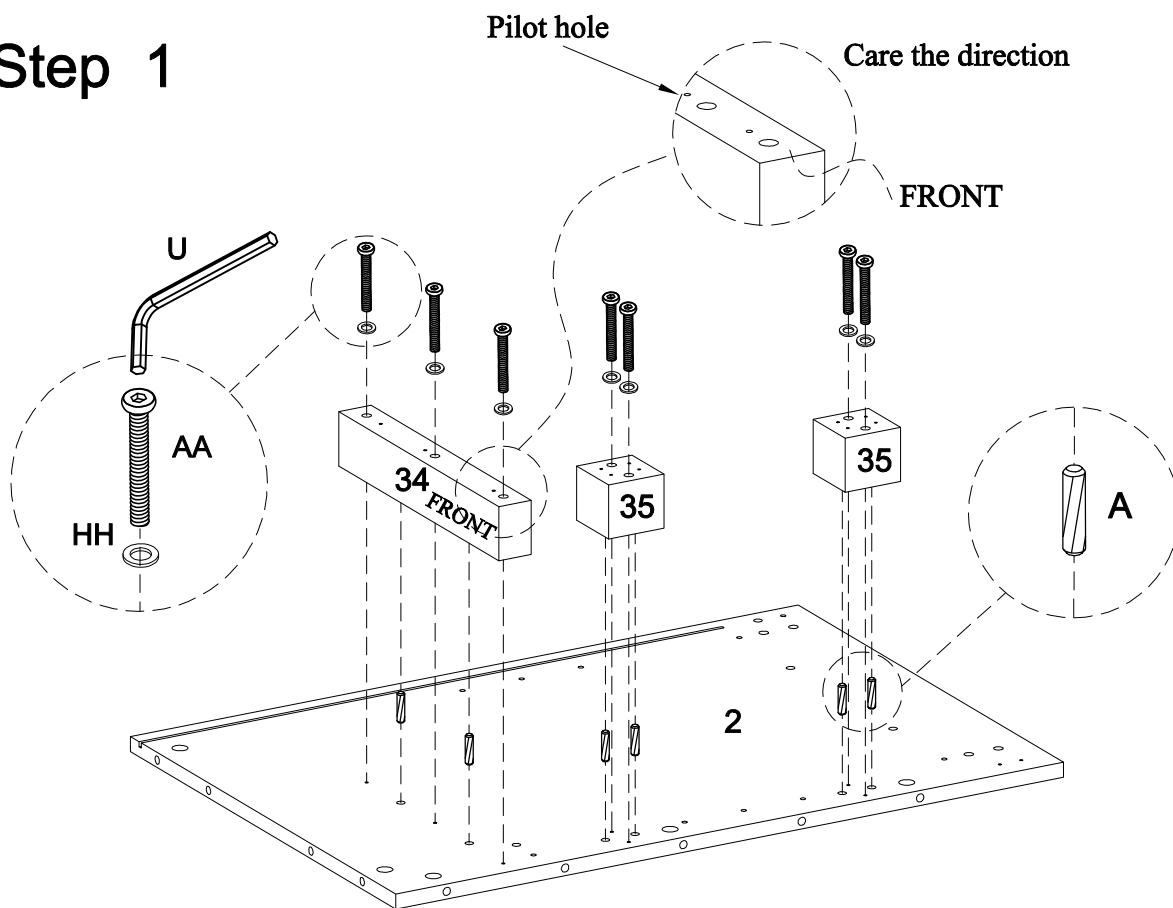
Hardware List

S		Ø15x9mm	Small Cam lock	16 pcs
T		L=385mm	File holder	2 pcs
U		M 4	Allen Wrench	1 pc
V		12"	Left Glide Track	3 pcs
W		12"	Left Glide Runner	3 pcs
X		12"	Right Glide Track	3 pcs
Y		12"	Right Glide Runner	3 pcs
Z		14" *35mm	Drawer Slider	1 set
AA		1/4"x60mm	Bolt	16 pcs
BB		Ø4*38mm	Screw	16 pcs
CC		Ø26mm	Hinge	2 pcs
DD		Ø3.5*14mm	Screw	20 pcs
EE		Ø35mm	Hinge	2 pcs
FF			Power Cord W/USB	1 pc
GG		Ø4x12mm	Screw	16 pcs
HH			Flat washer	16 pcs
JJ		Ø6*50mm	Bolt	10 pcs

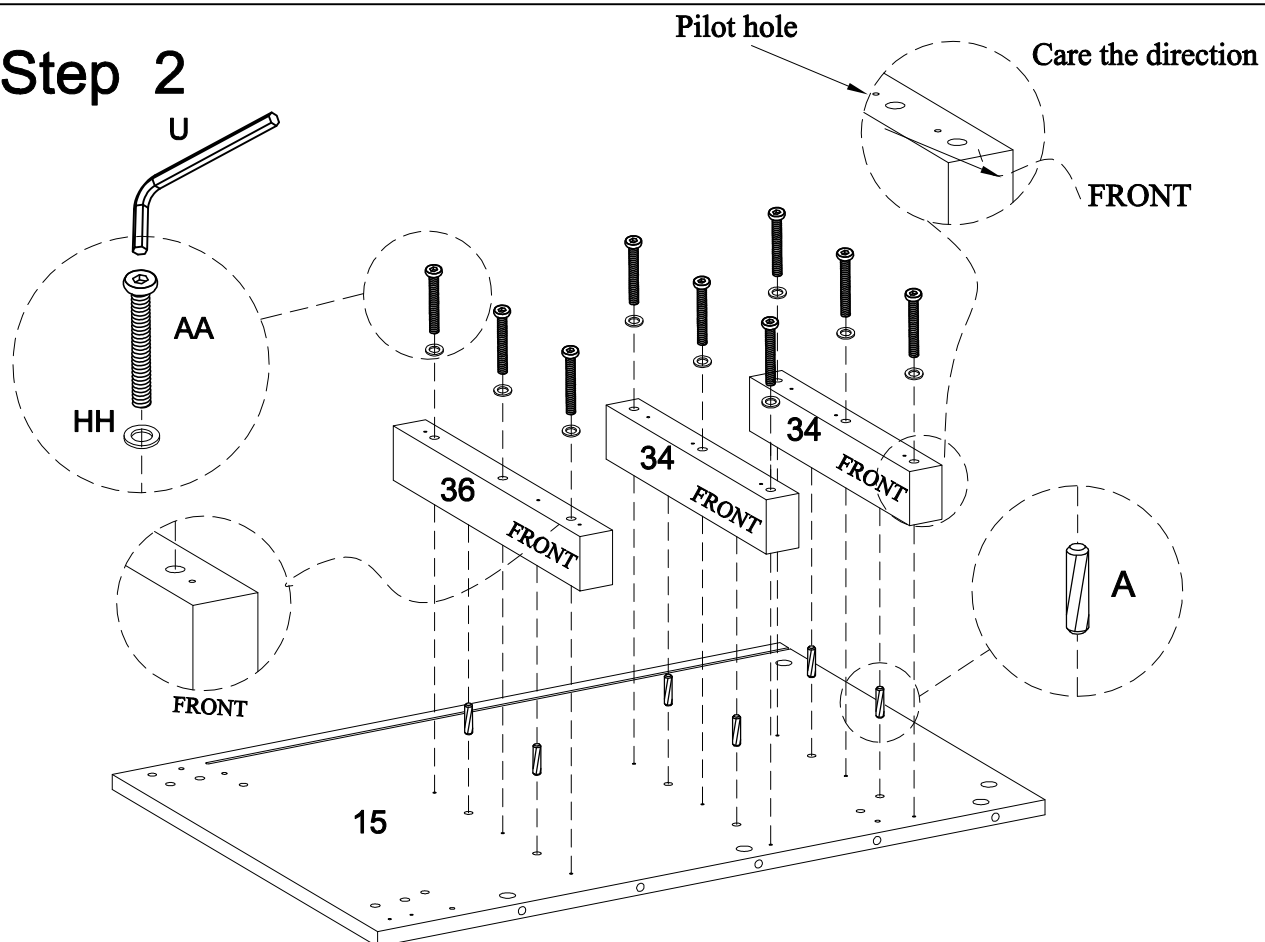


Philips head screwdriver required for assembly
(not included)

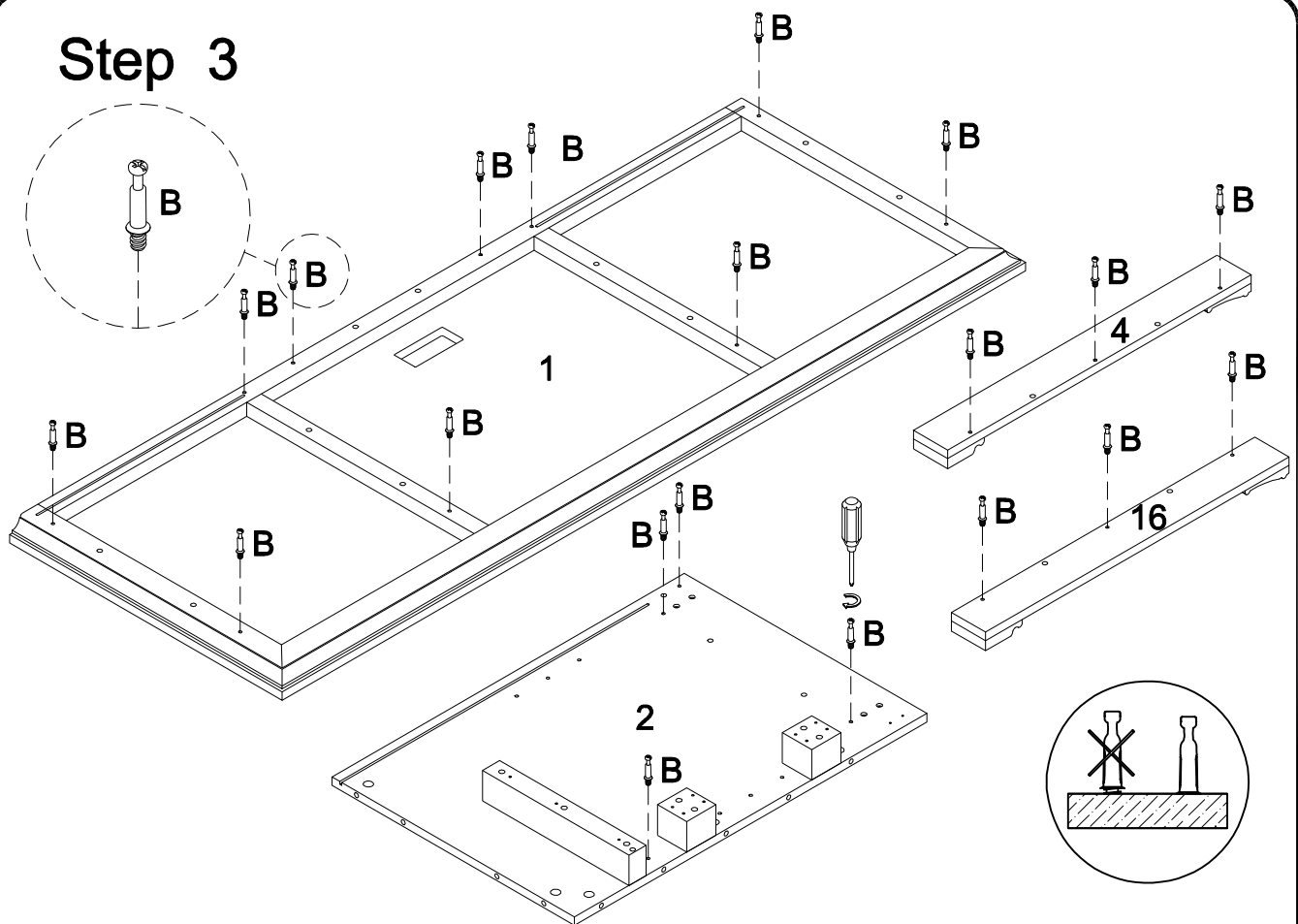
Step 1



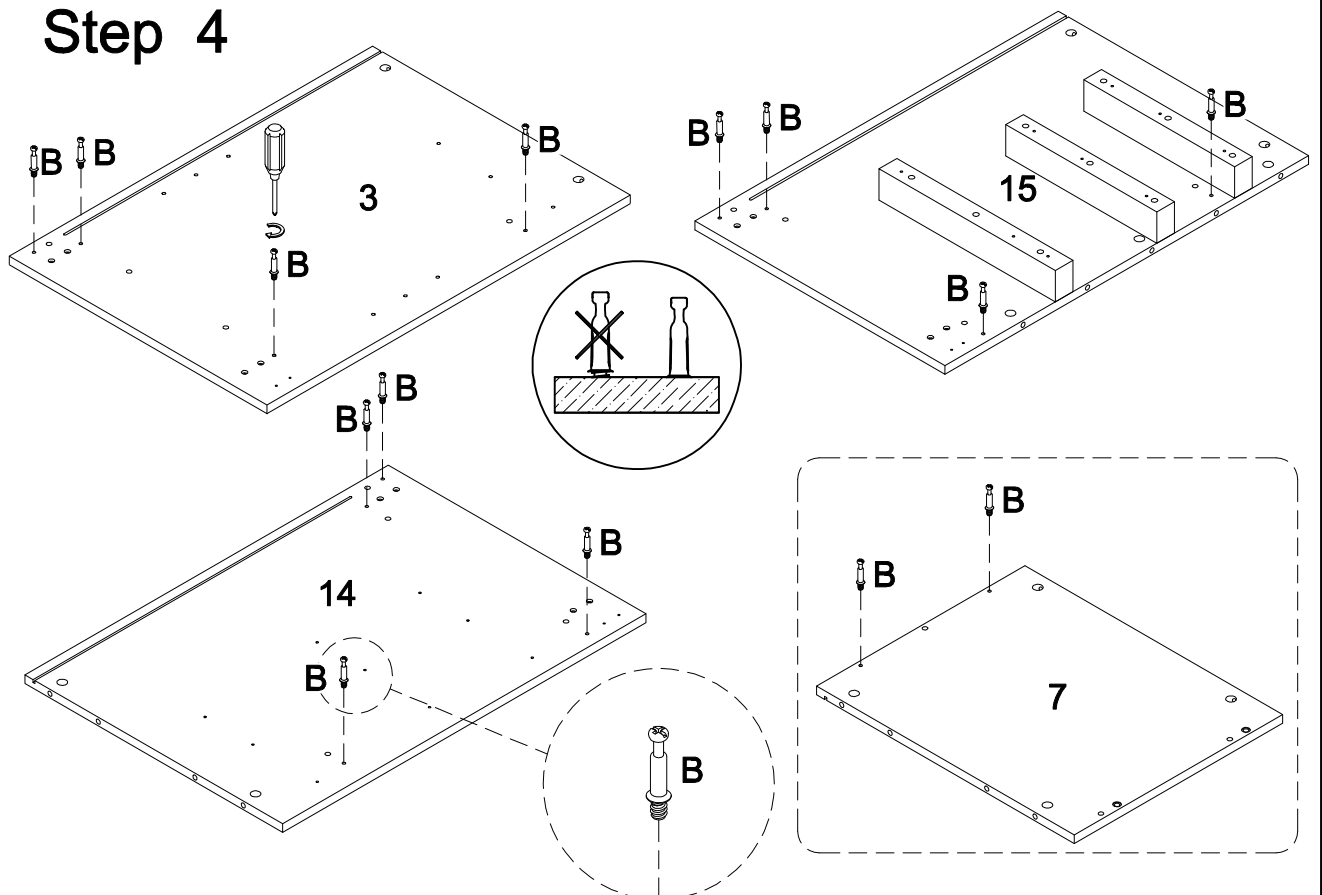
Step 2



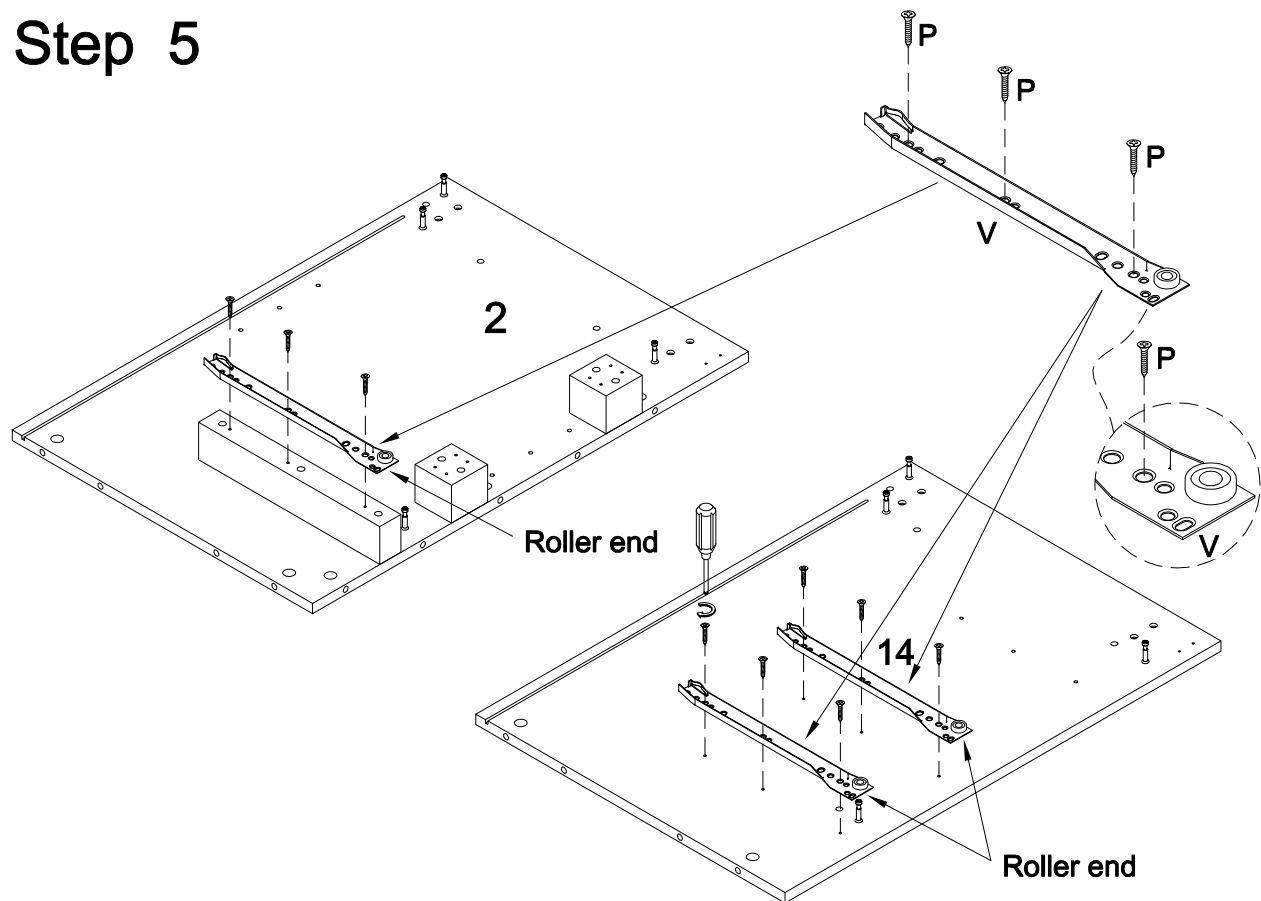
Step 3



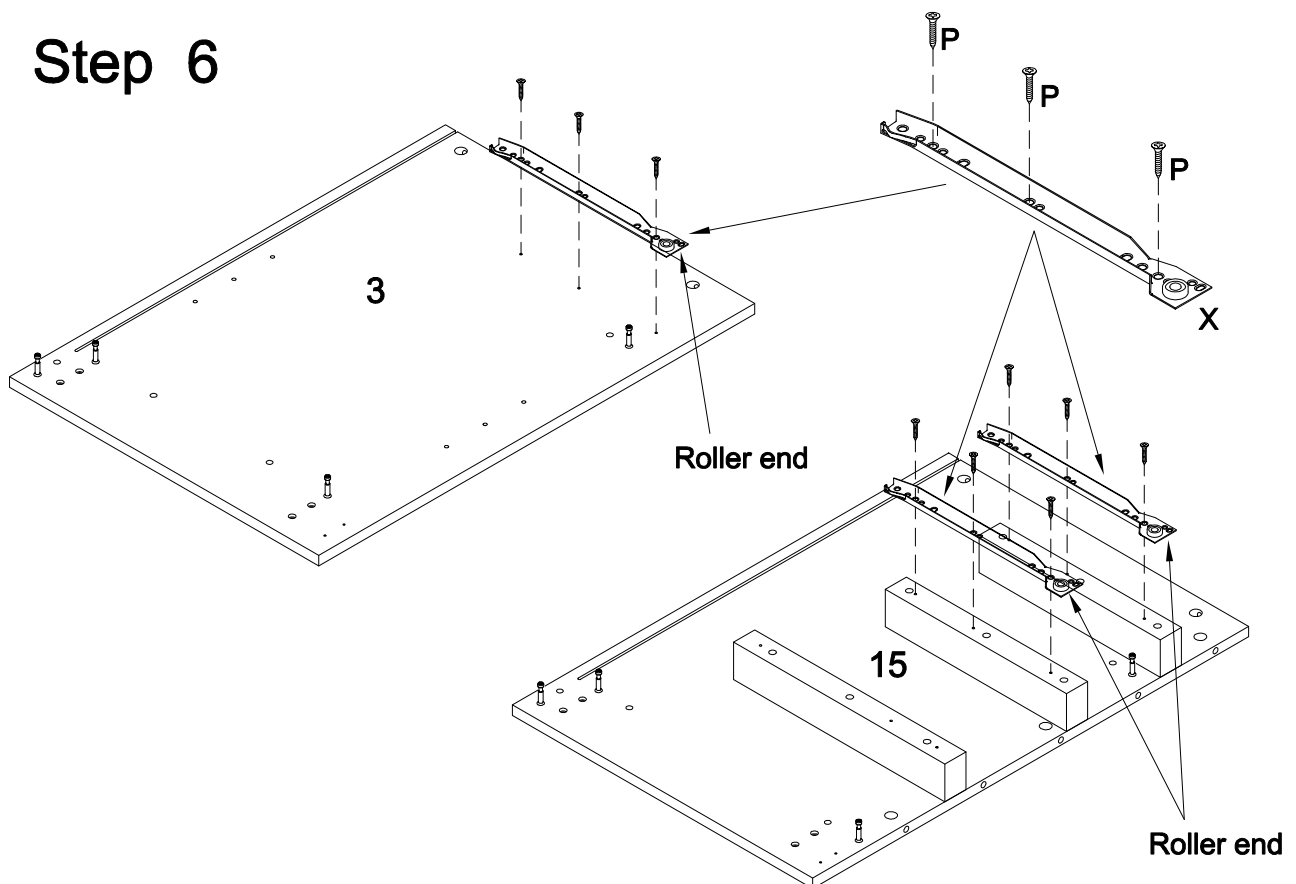
Step 4



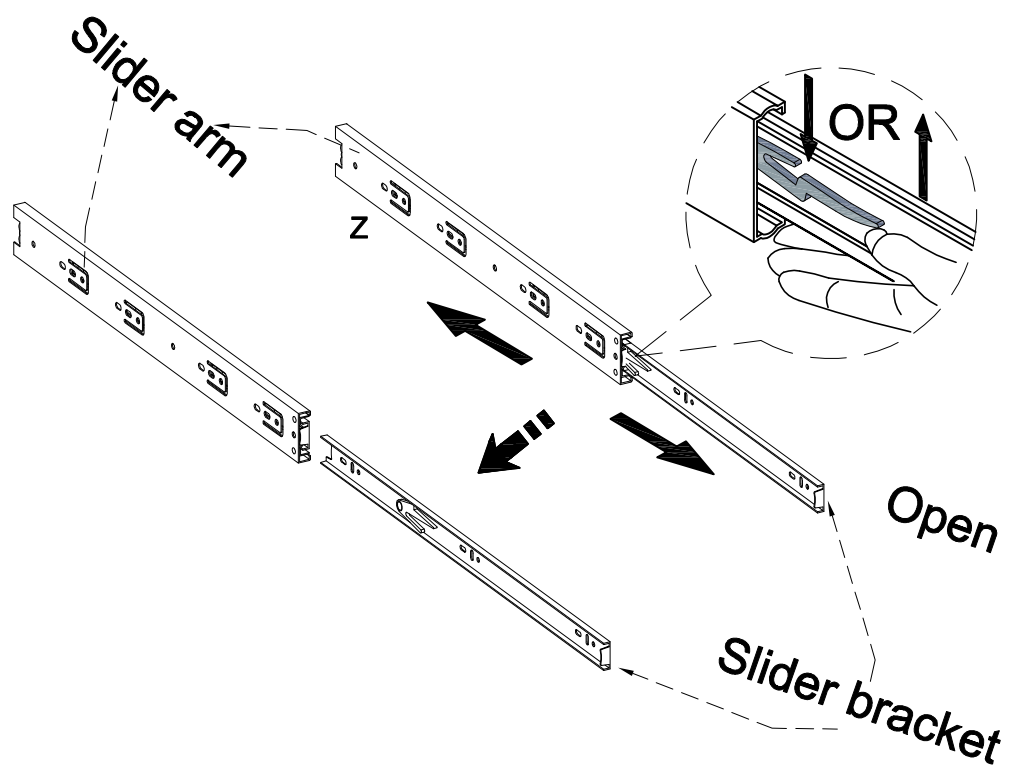
Step 5



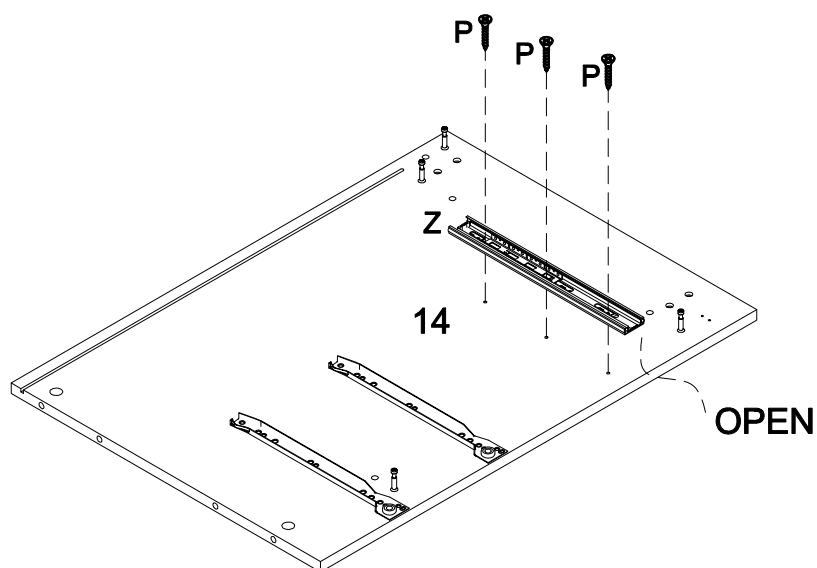
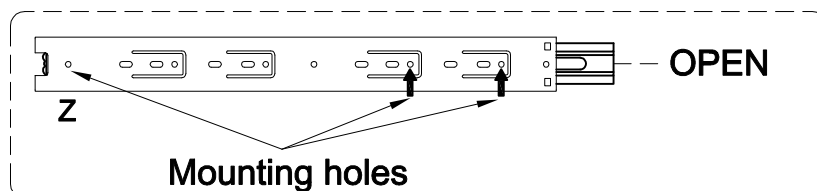
Step 6



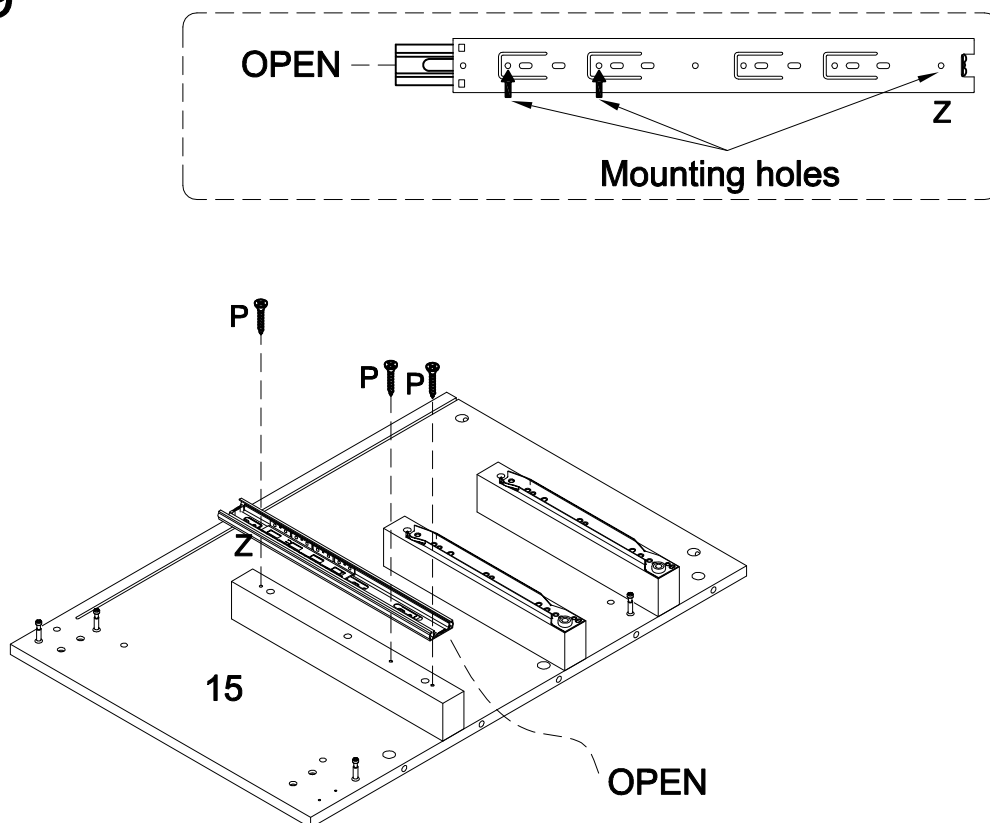
Step 7



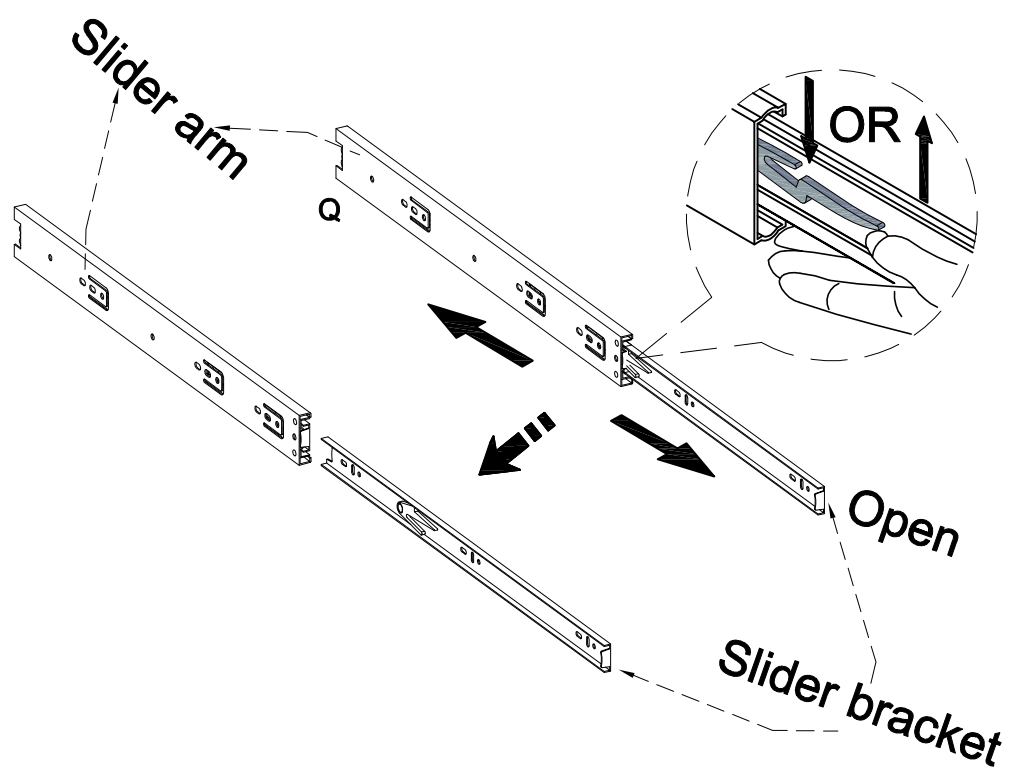
Step 8



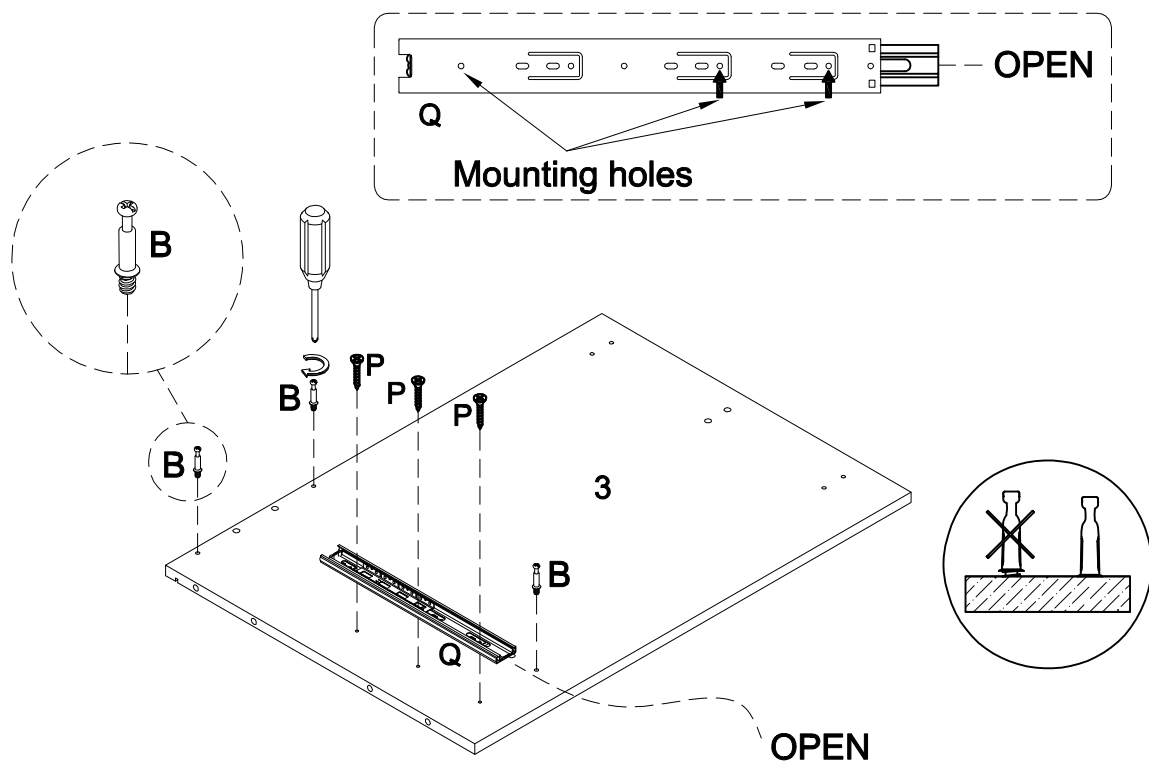
Step 9



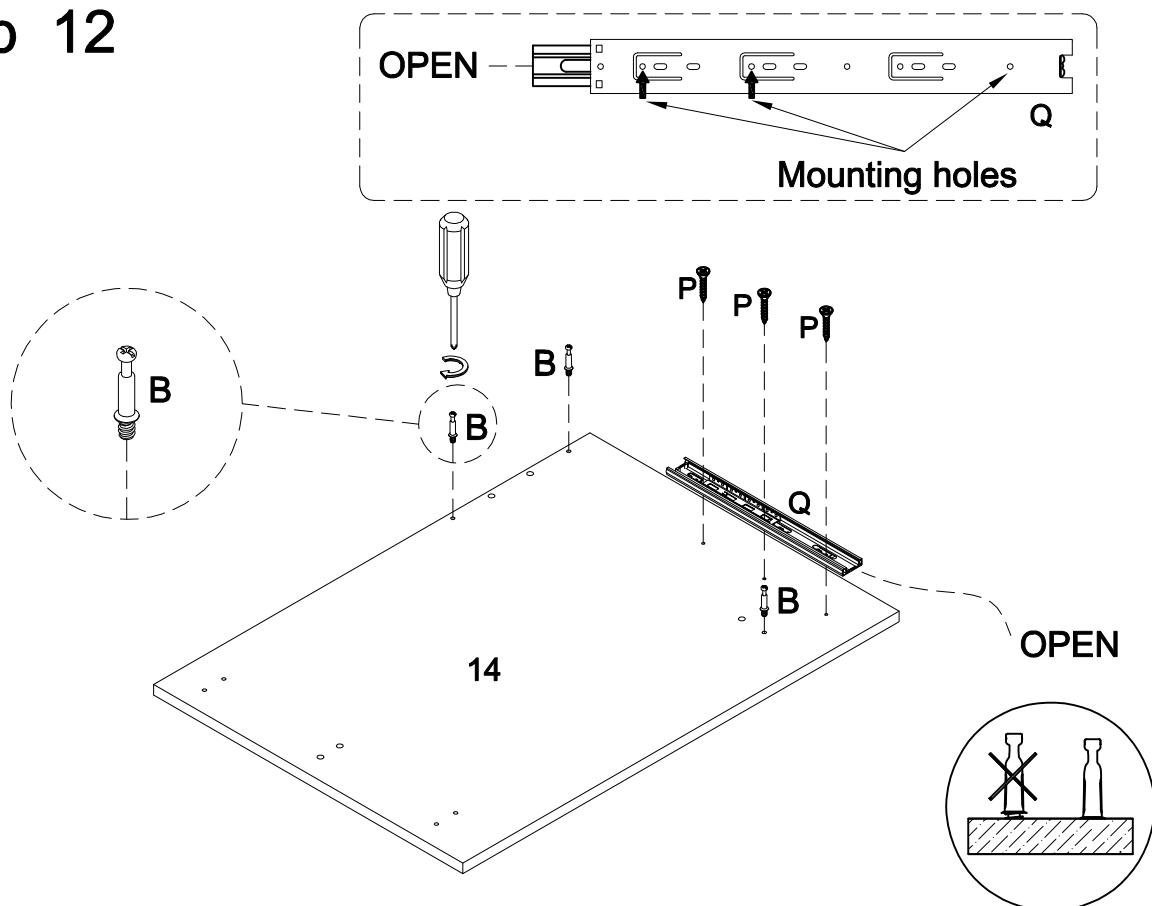
Step 10



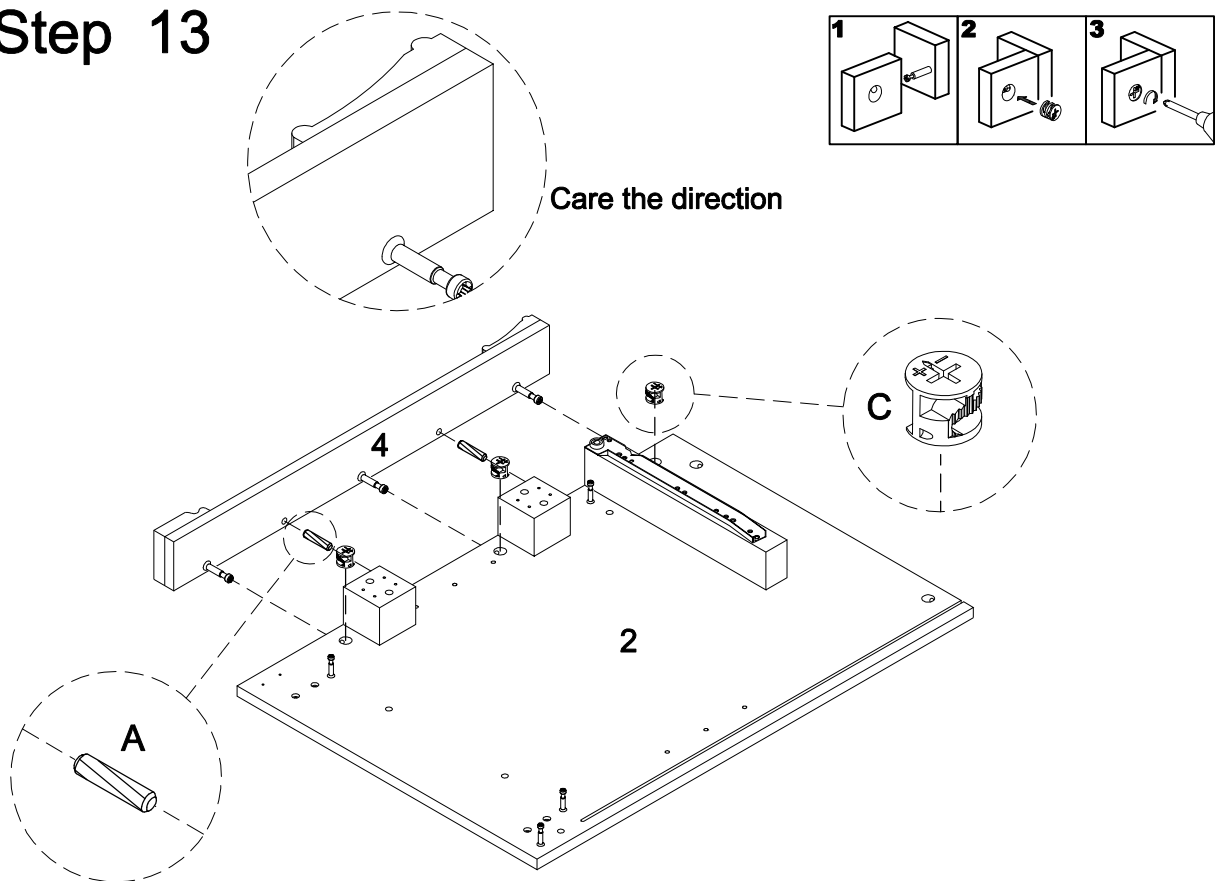
Step 11



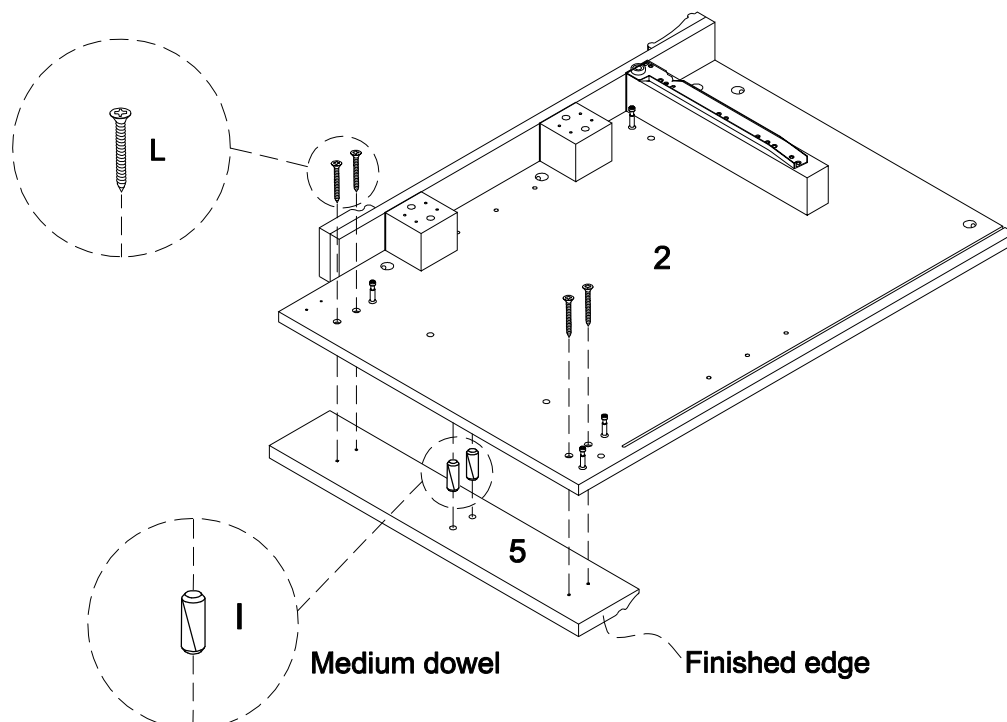
Step 12



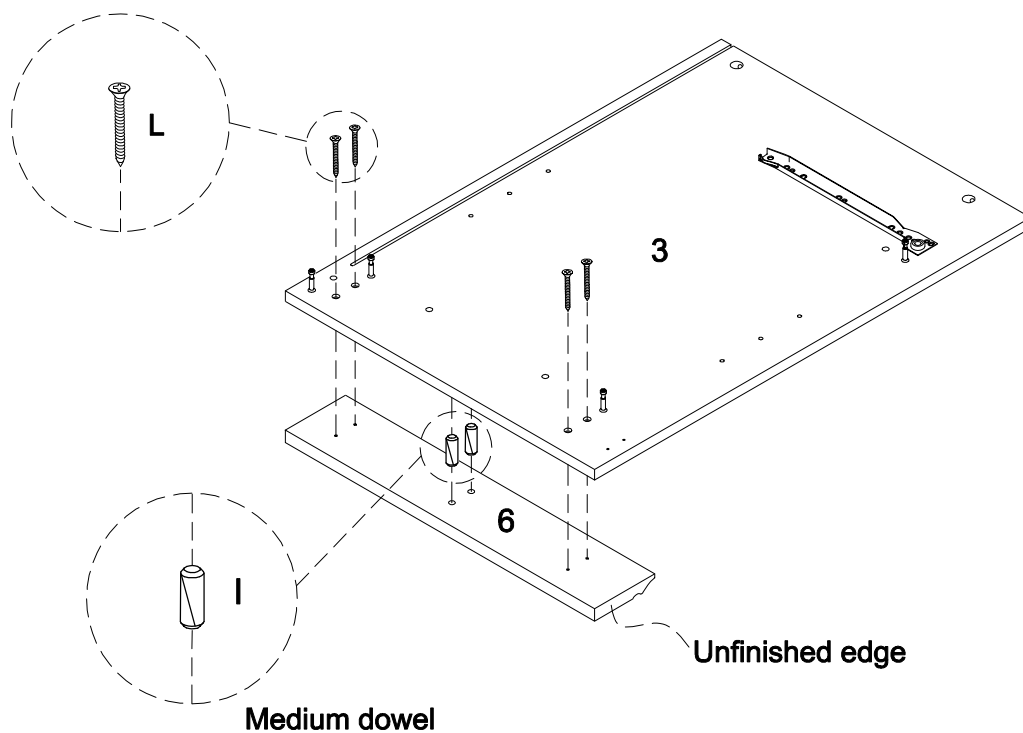
Step 13



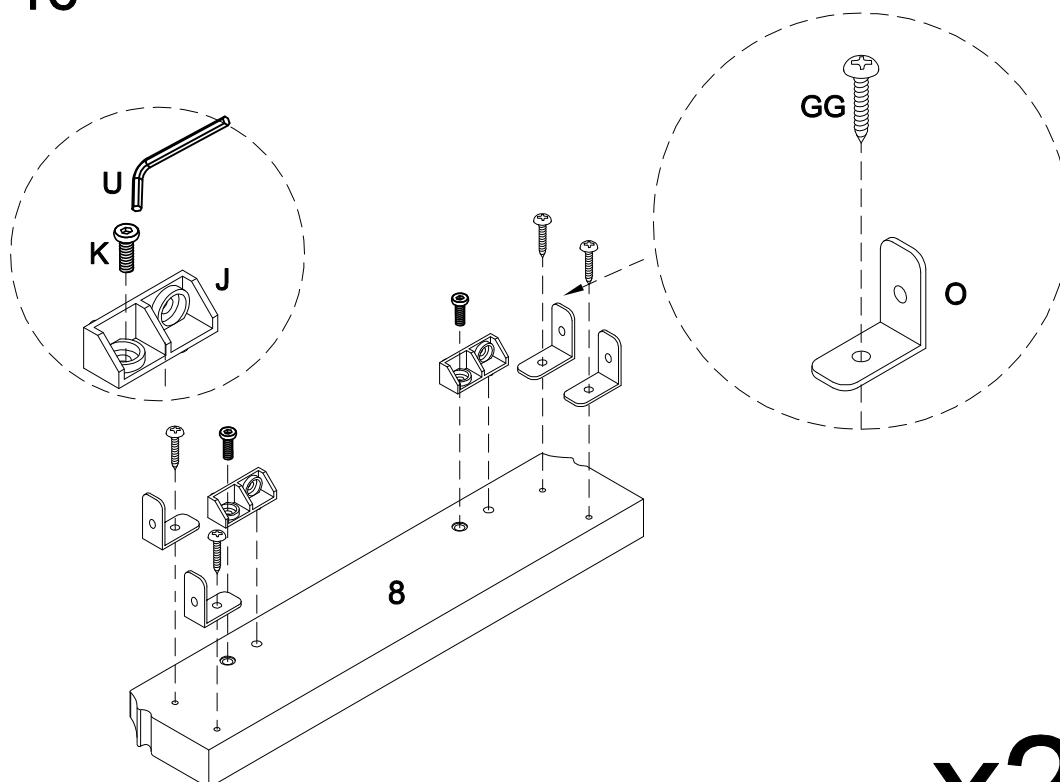
Step 14



Step 15

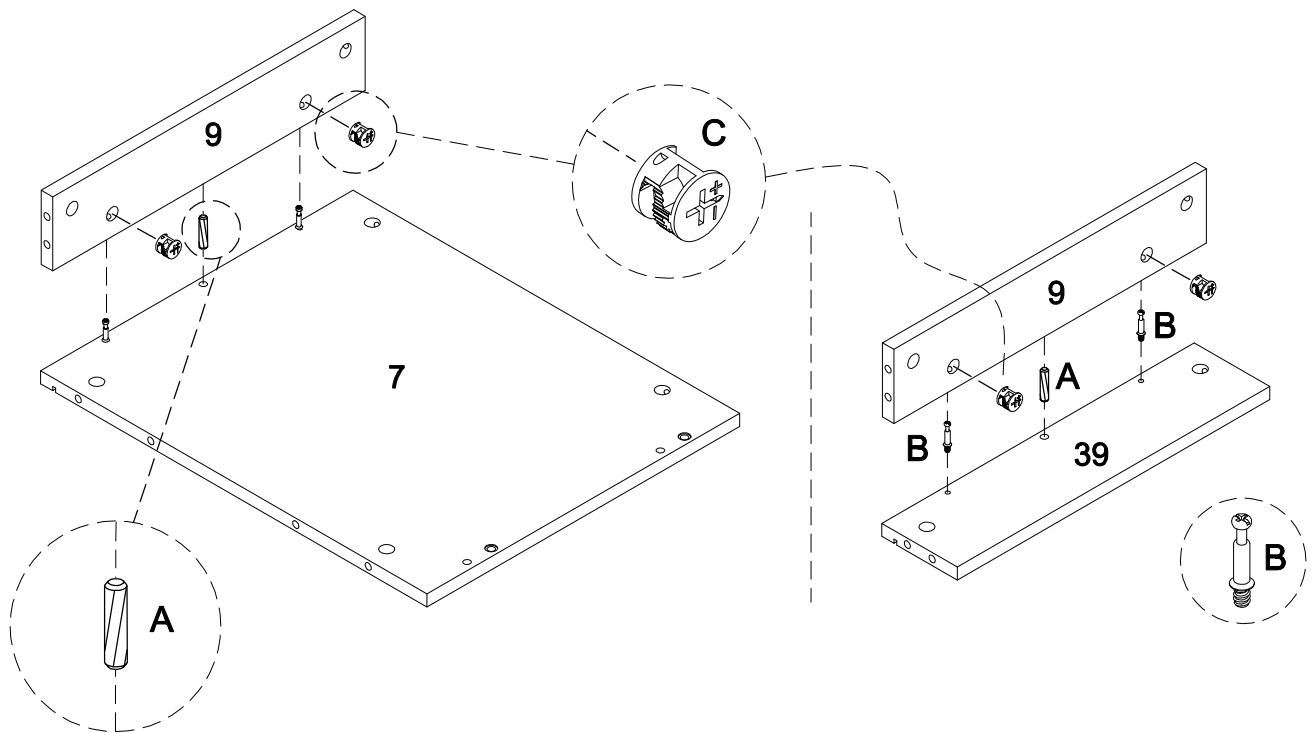
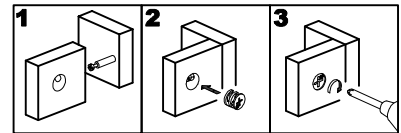


Step 16

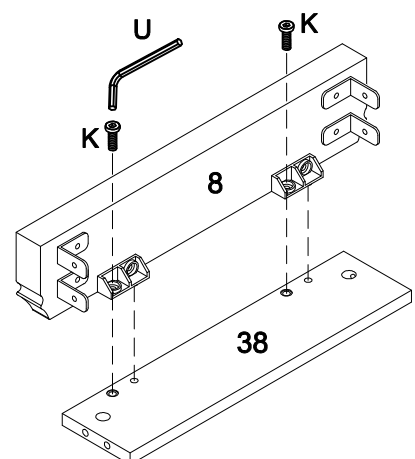
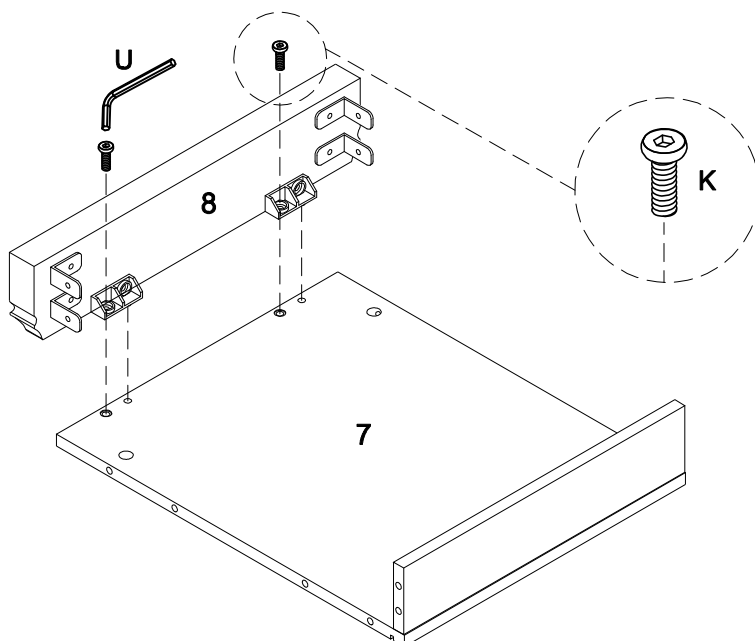


x2

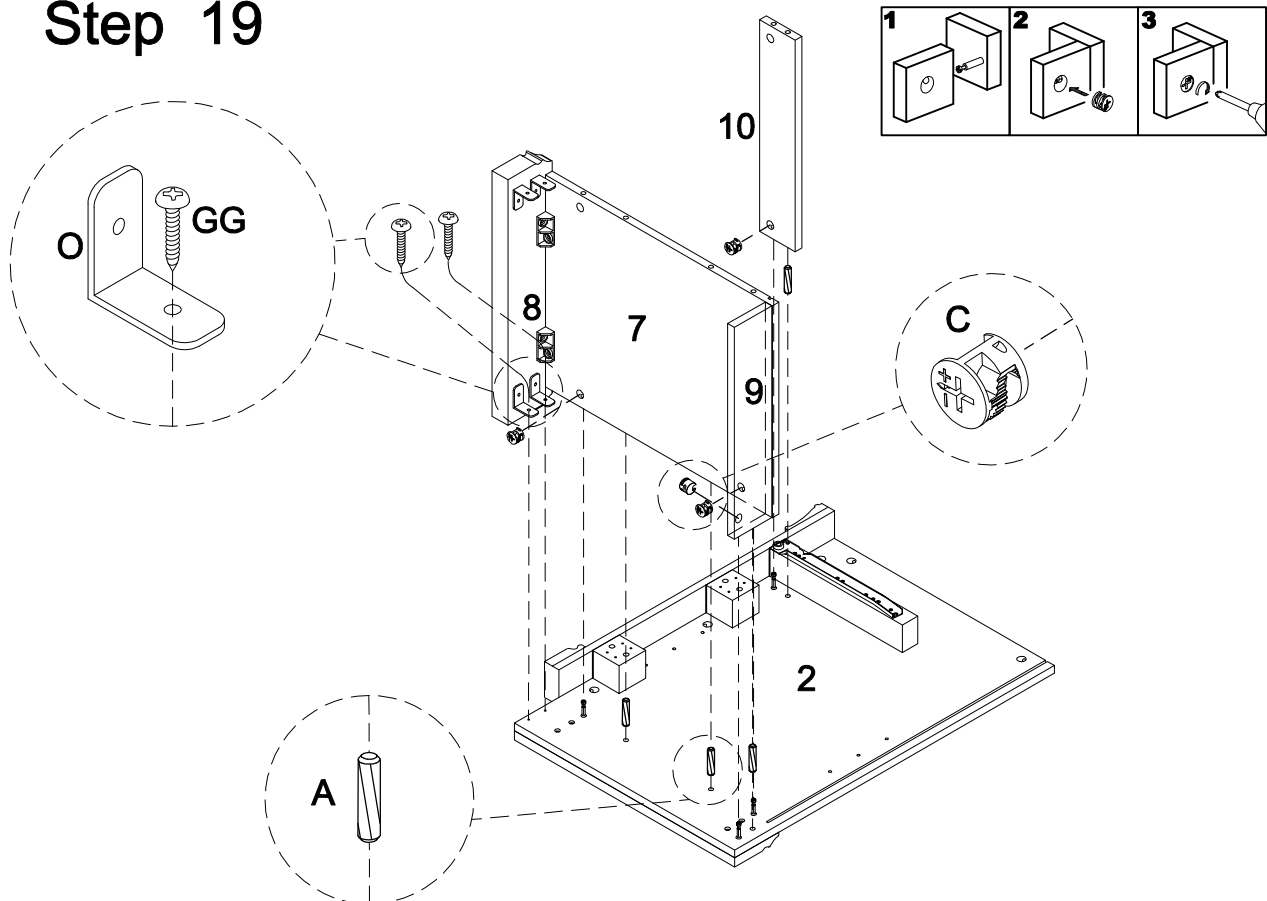
Step 17



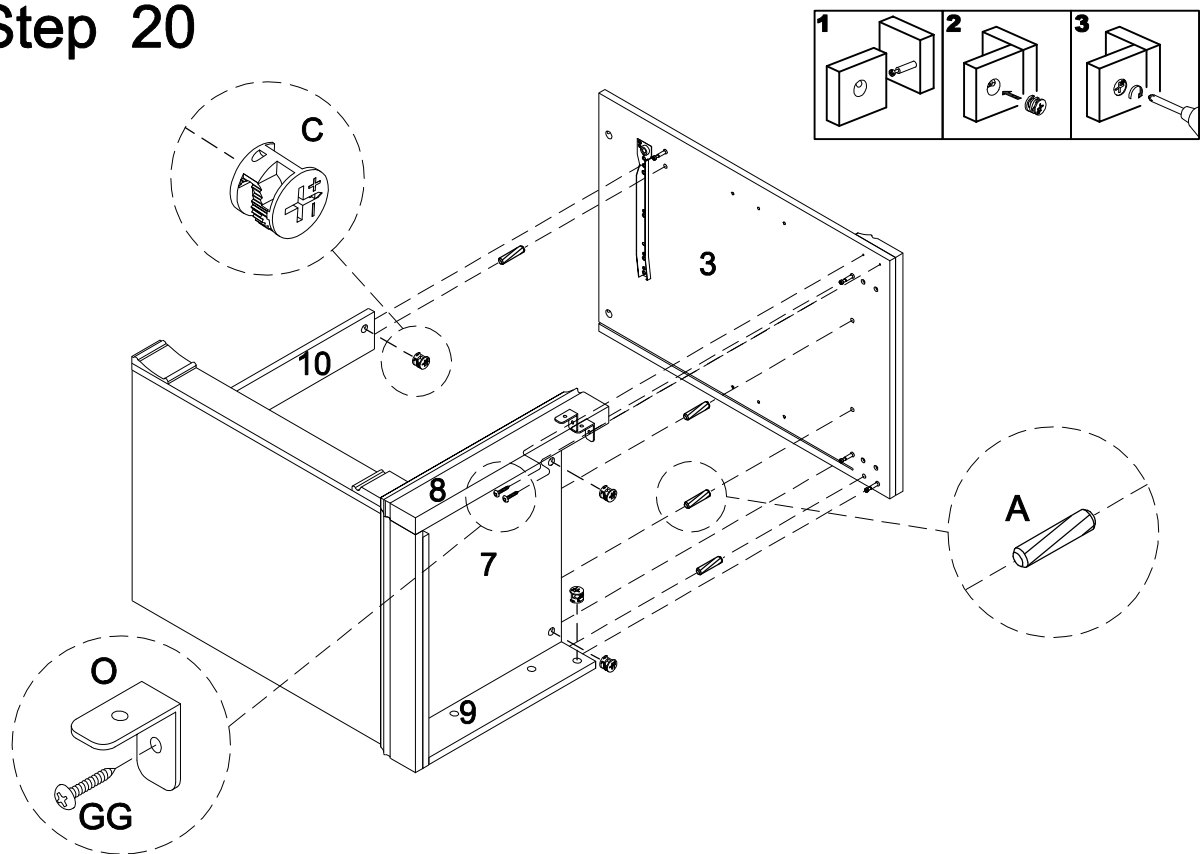
Step 18



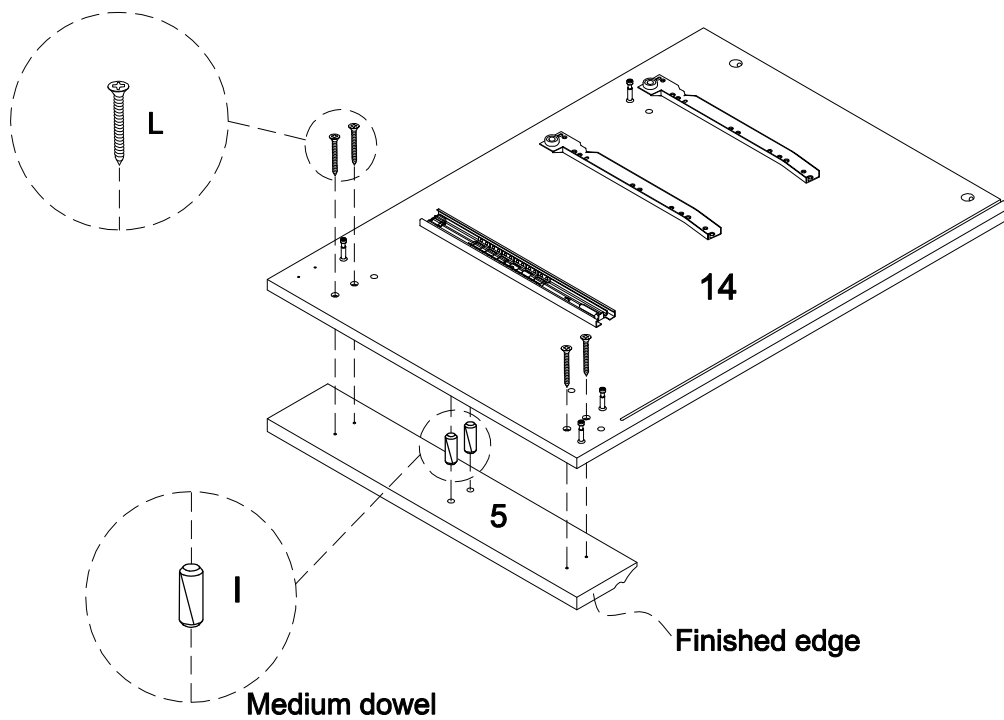
Step 19



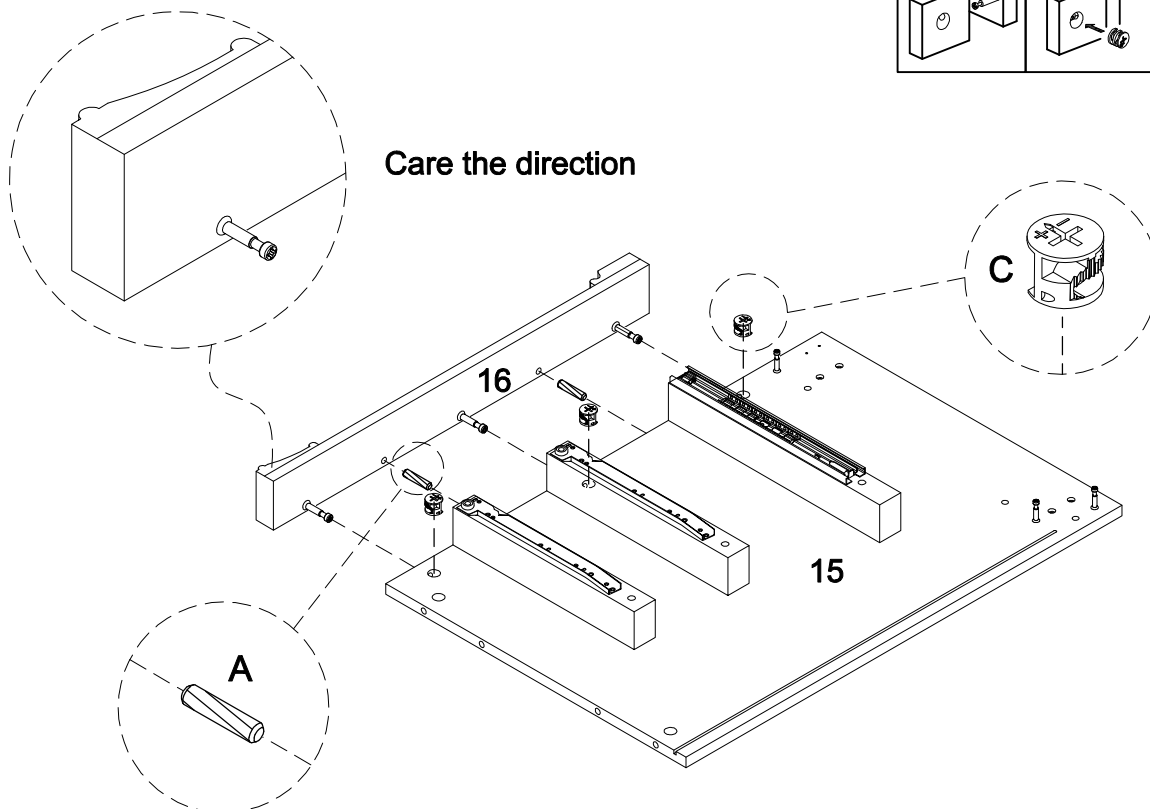
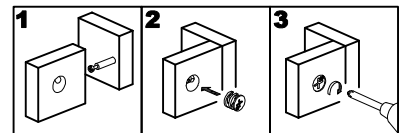
Step 20



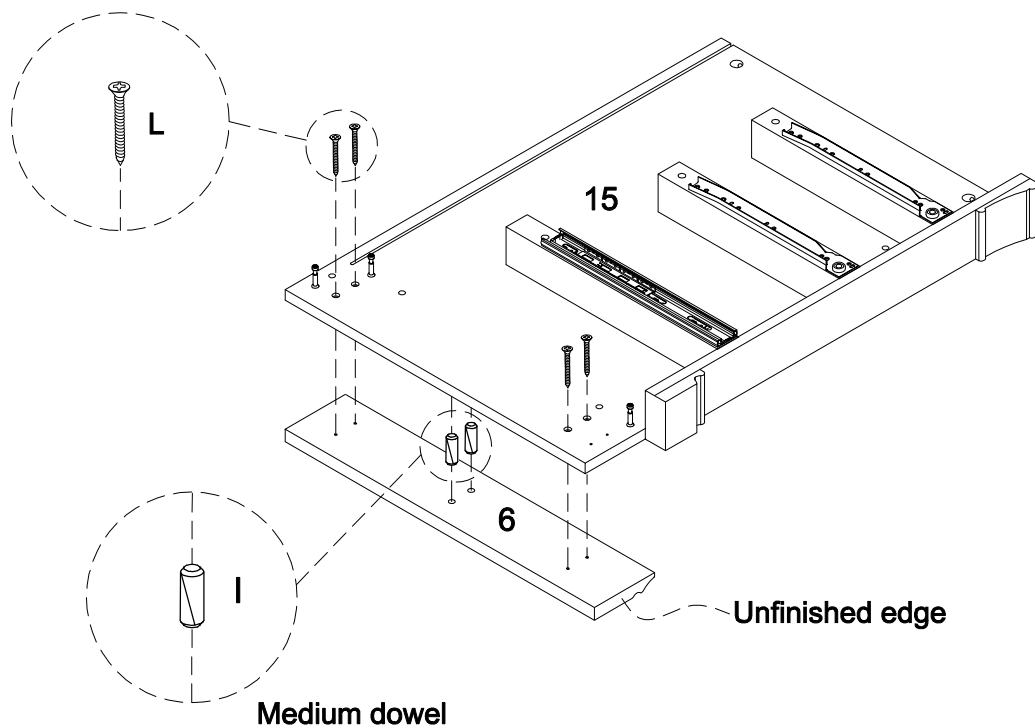
Step 21



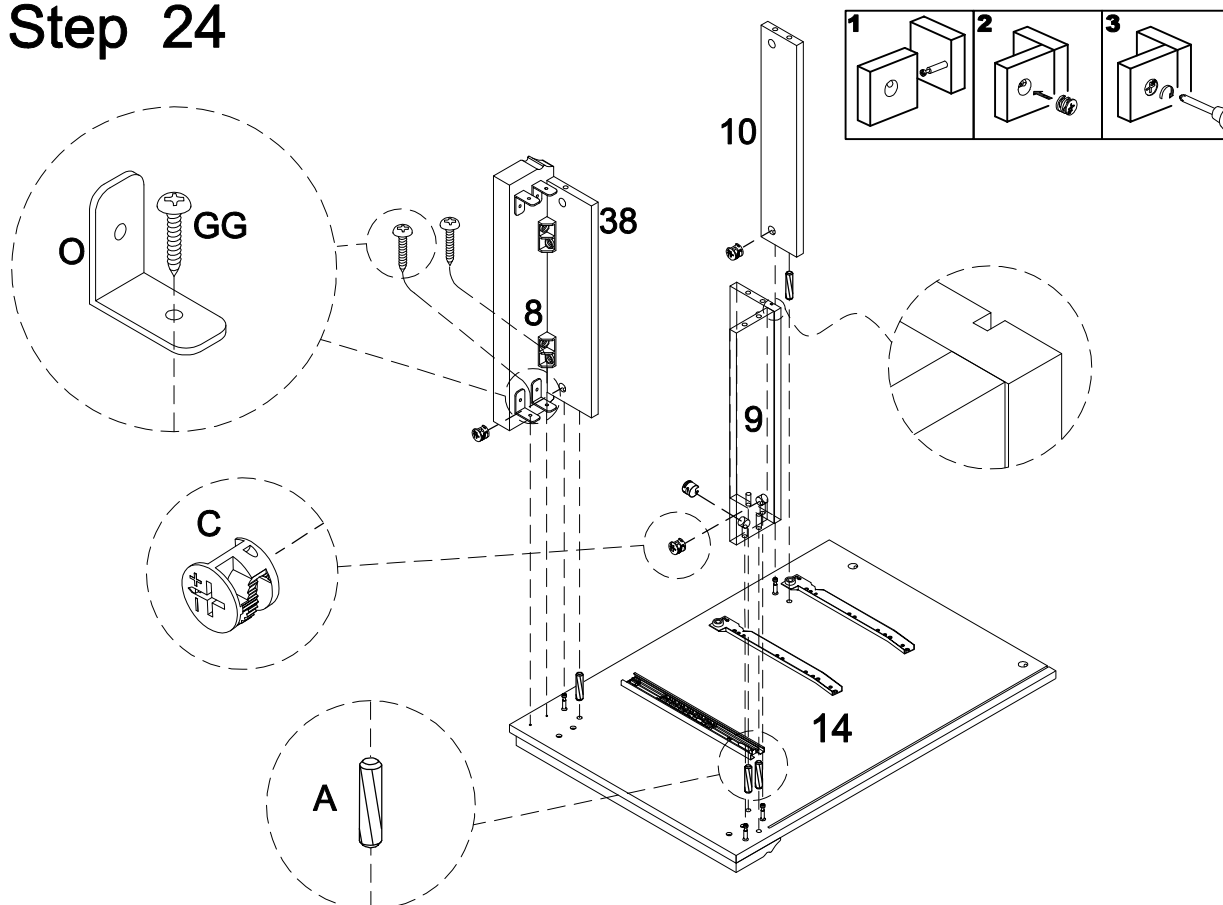
Step 22



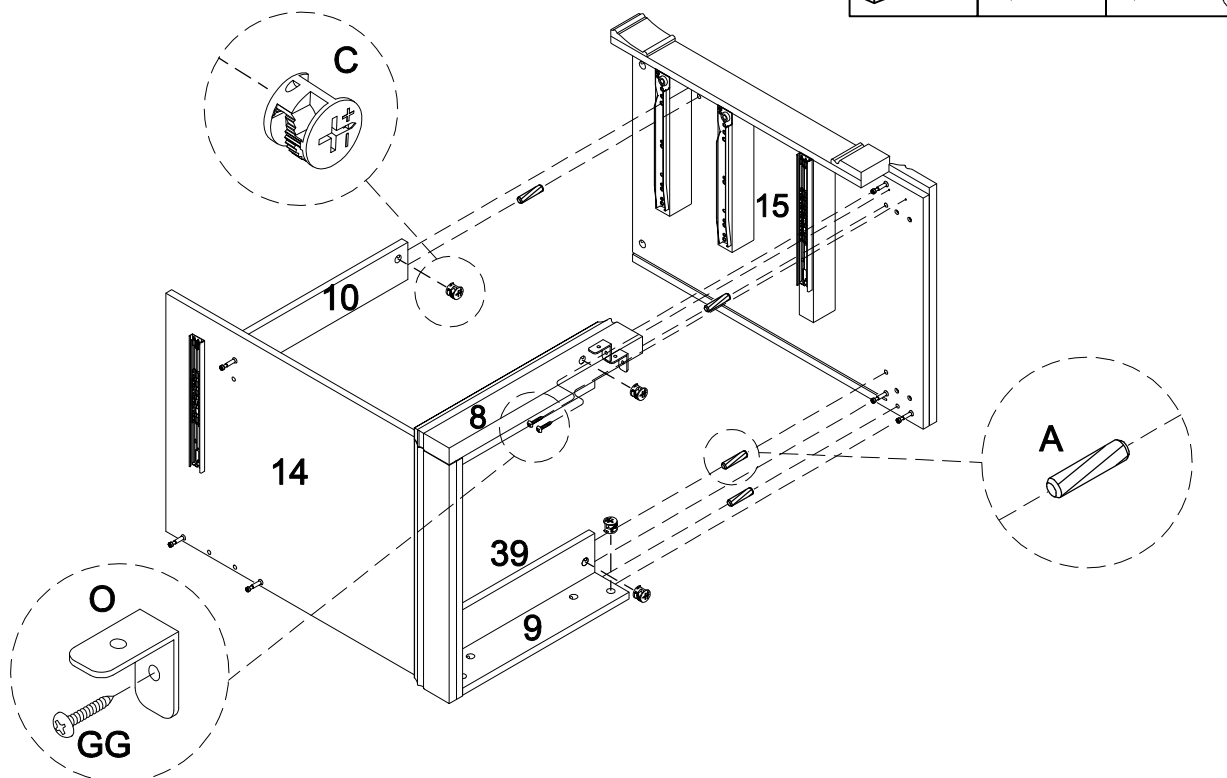
Step 23



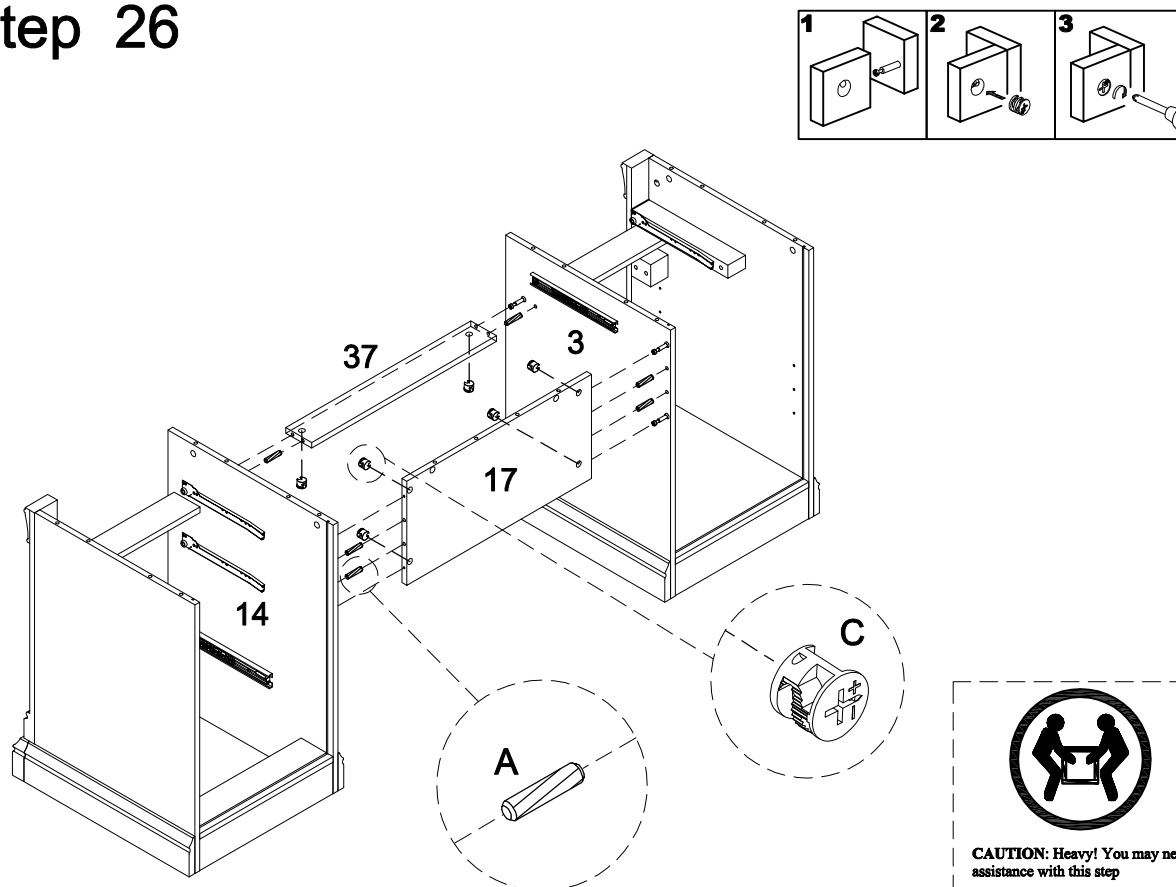
Step 24



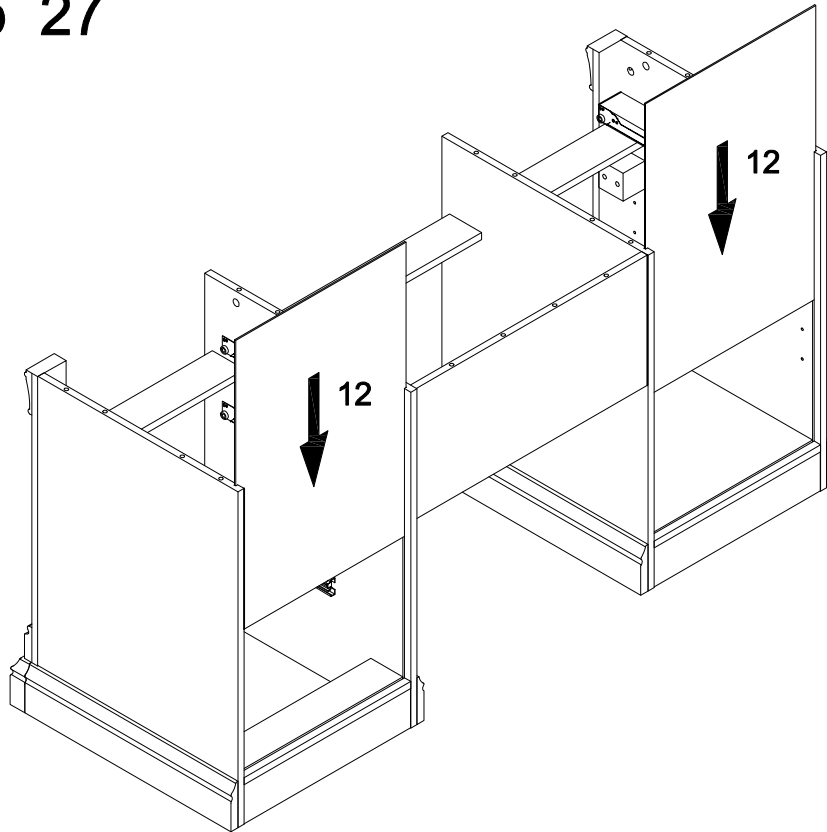
Step 25



Step 26

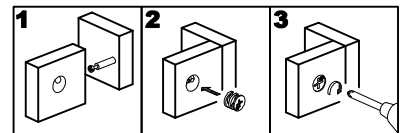
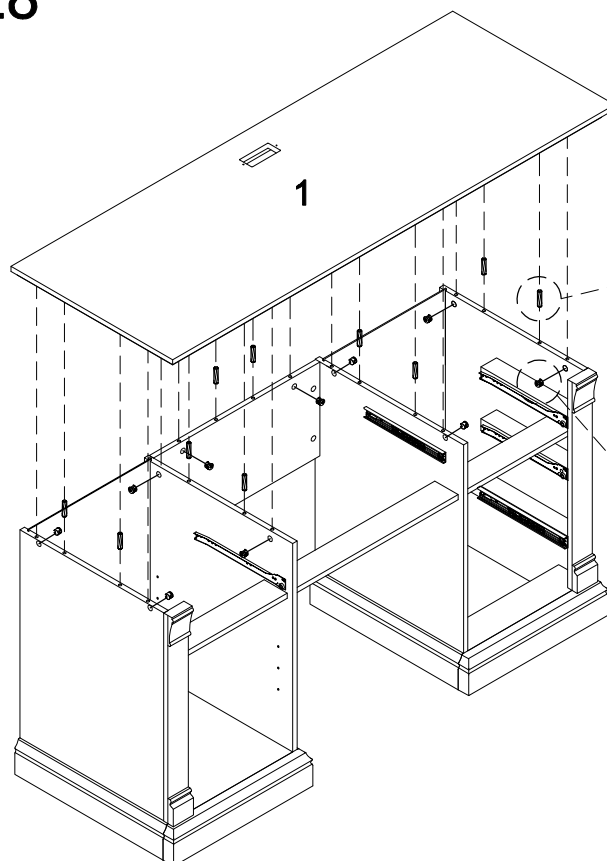


Step 27



CAUTION: Heavy! You may need assistance with this step

Step 28



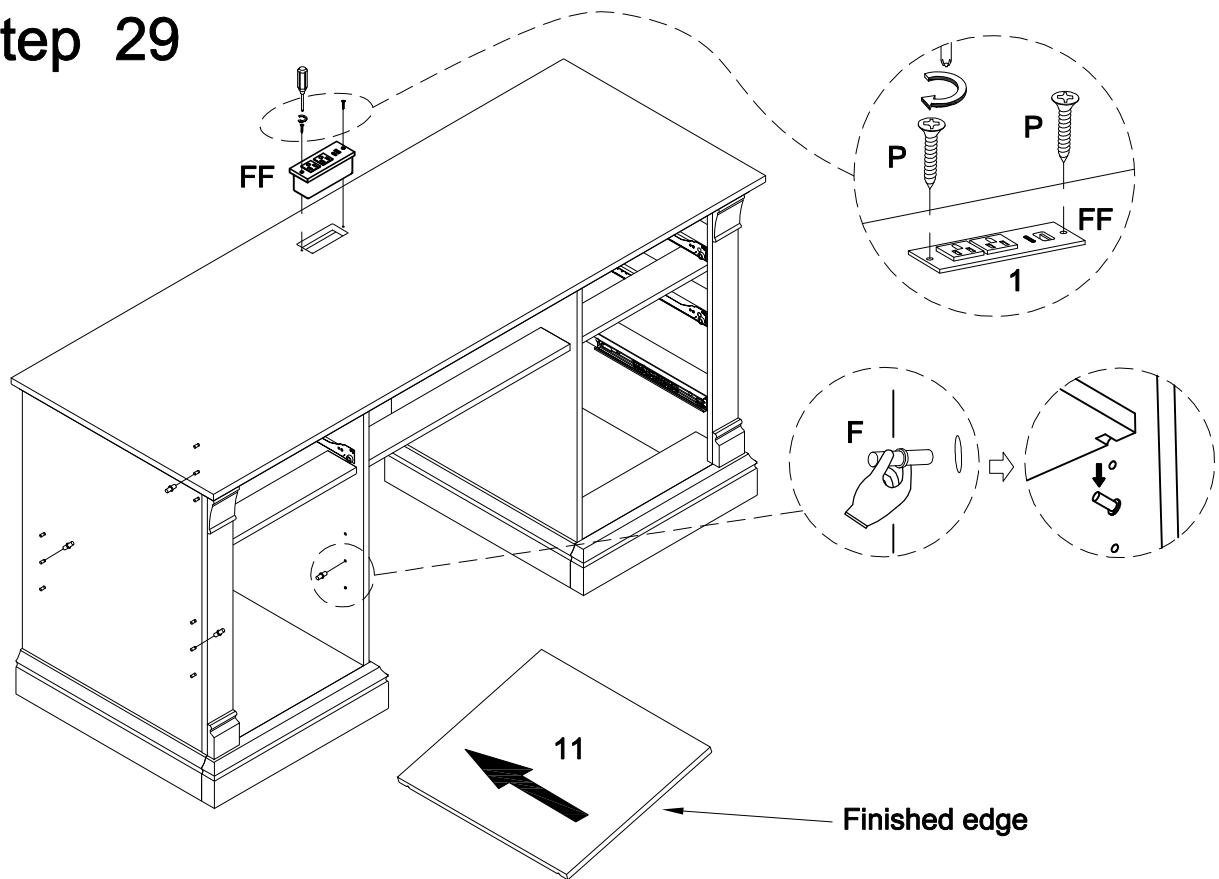
A

C

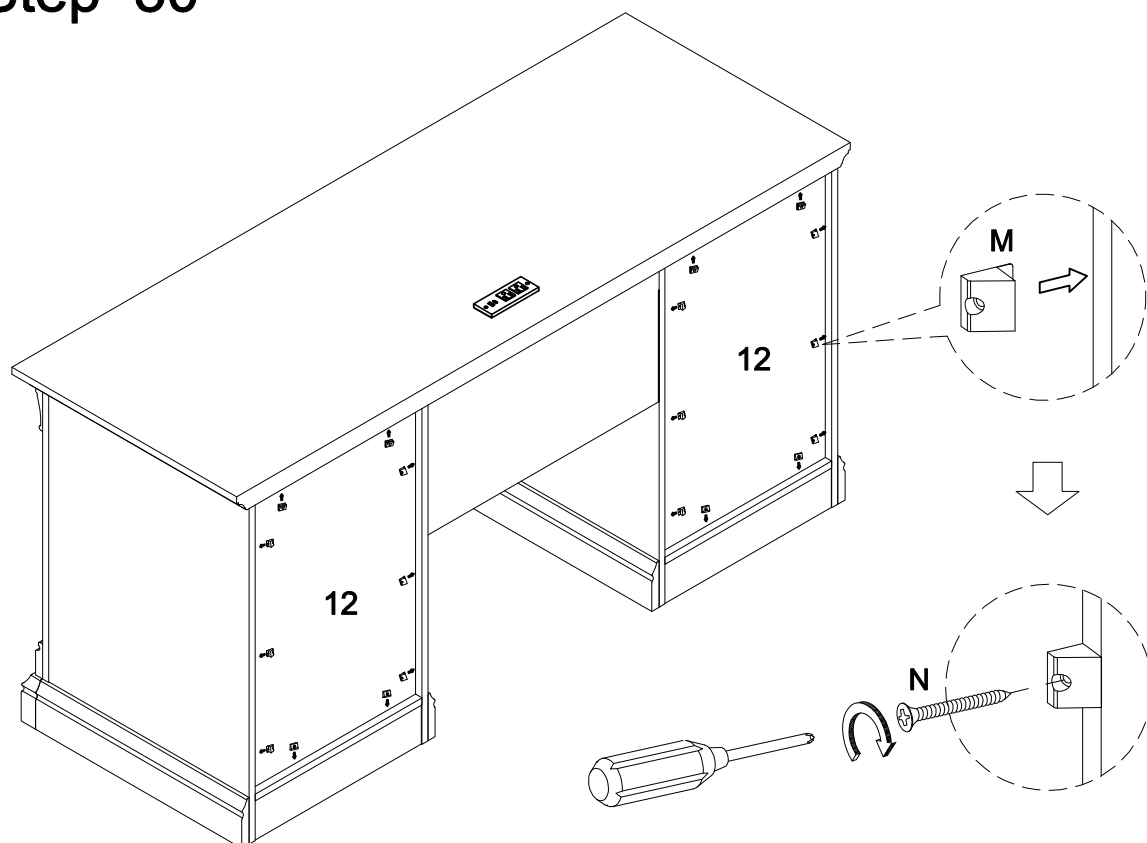


CAUTION: Heavy! You may need assistance with this step

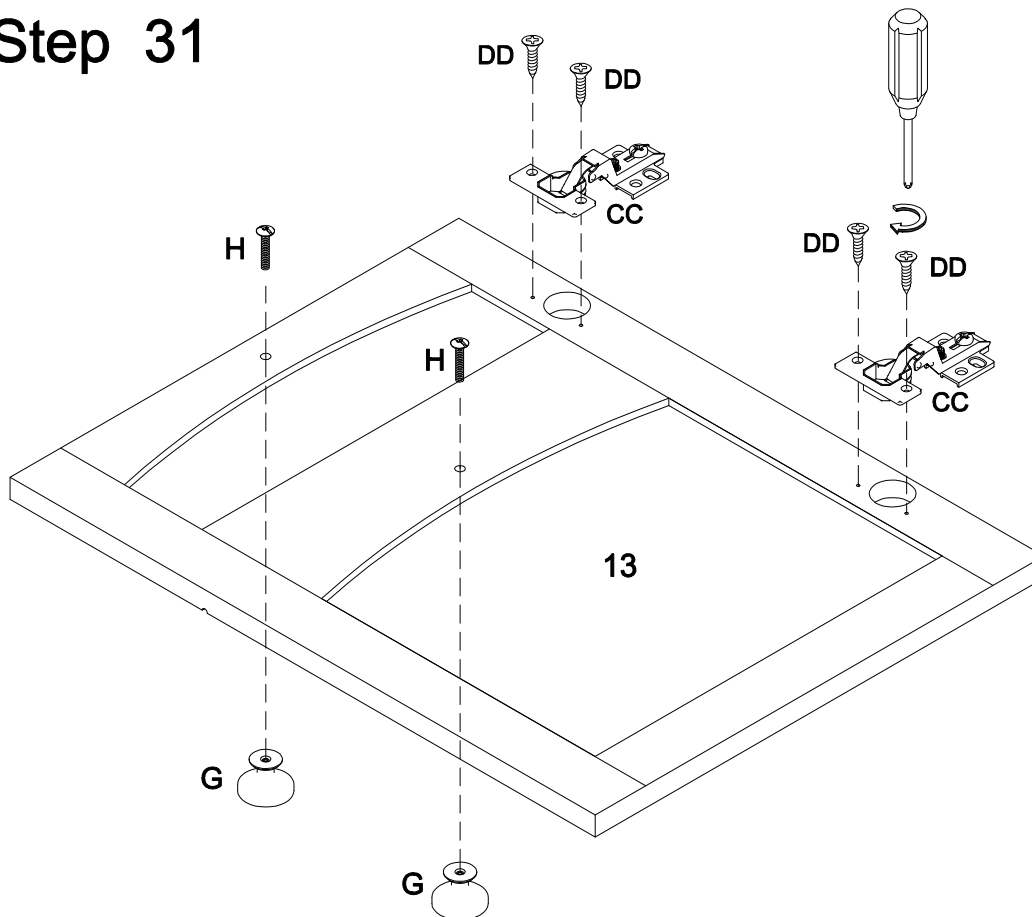
Step 29



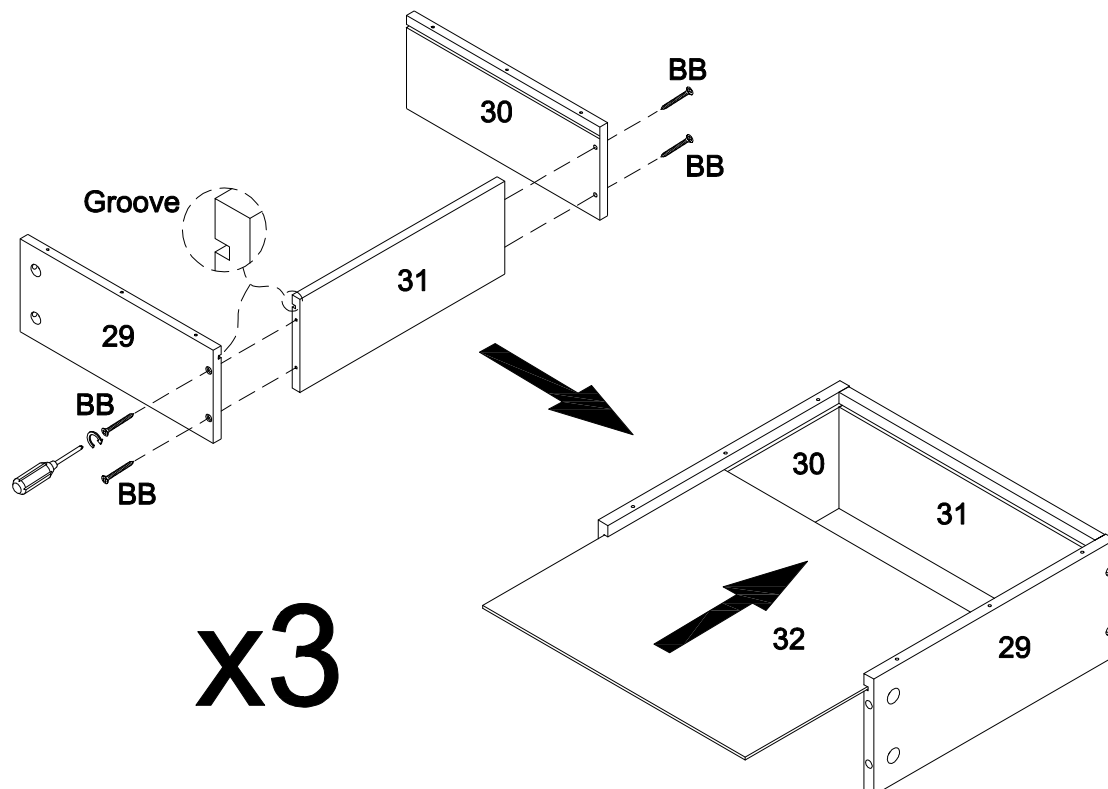
Step 30



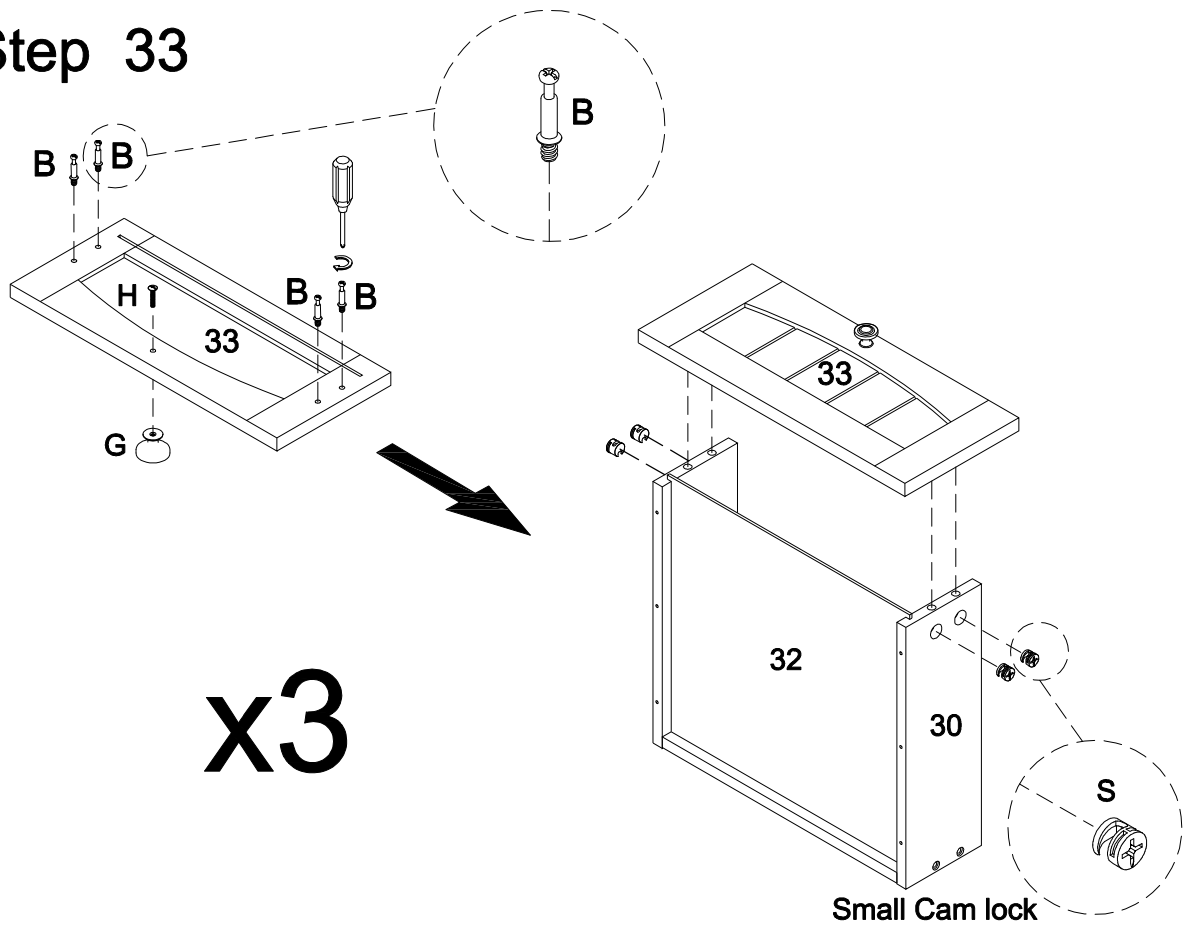
Step 31



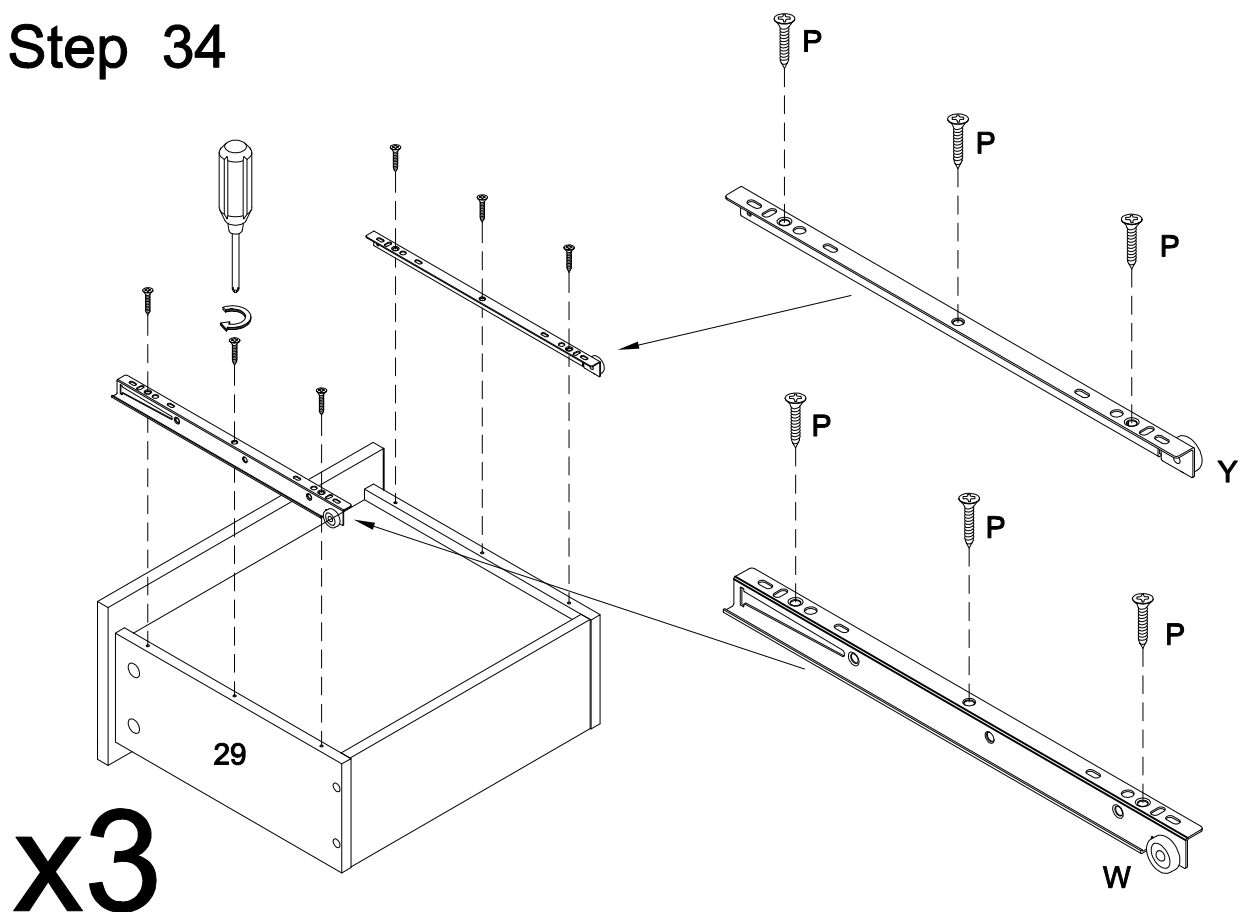
Step 32



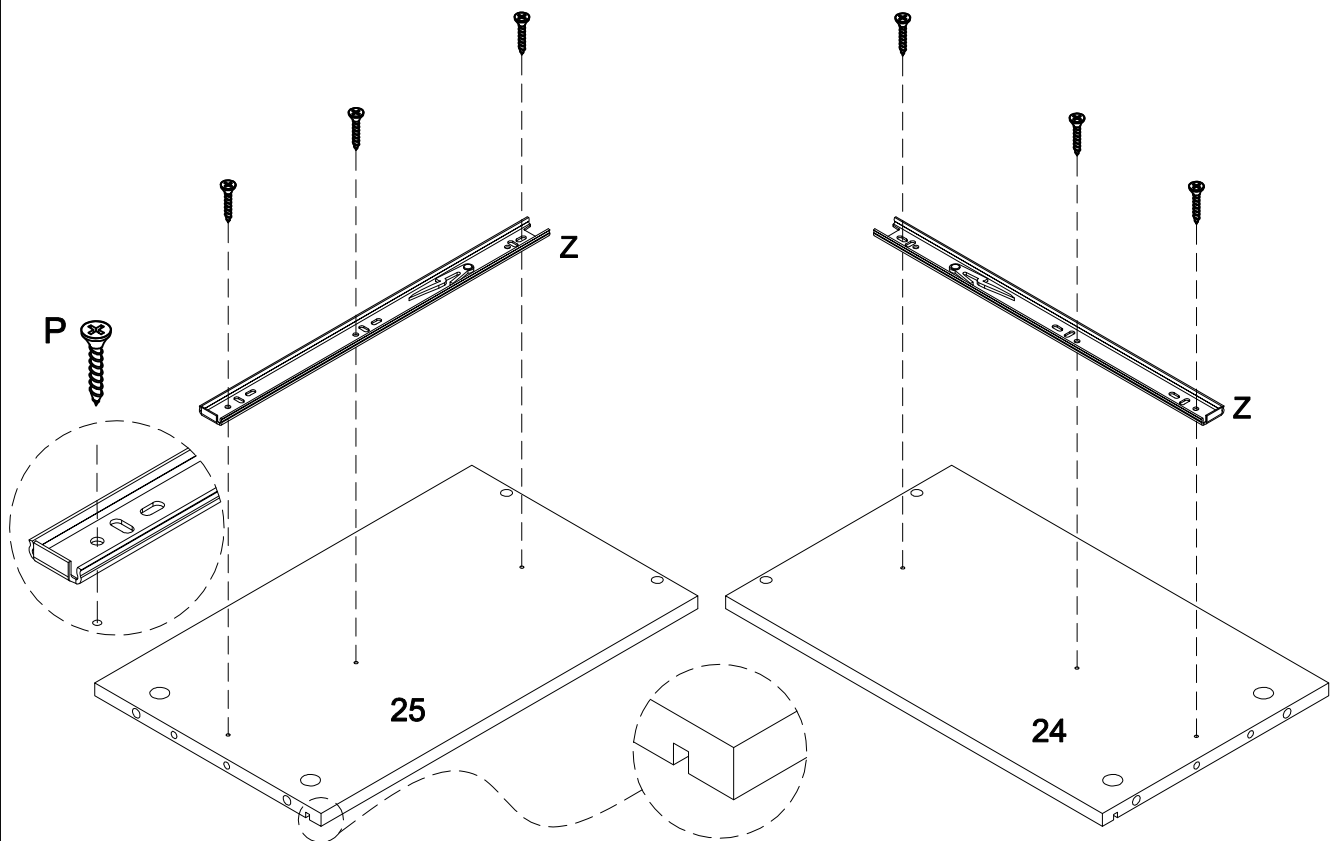
Step 33



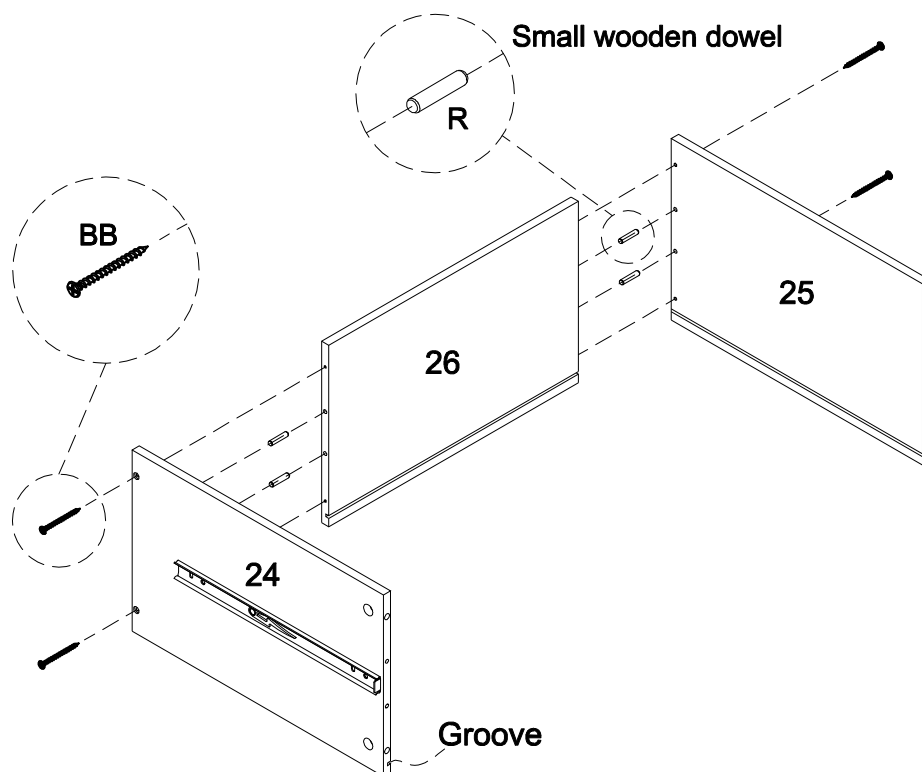
Step 34



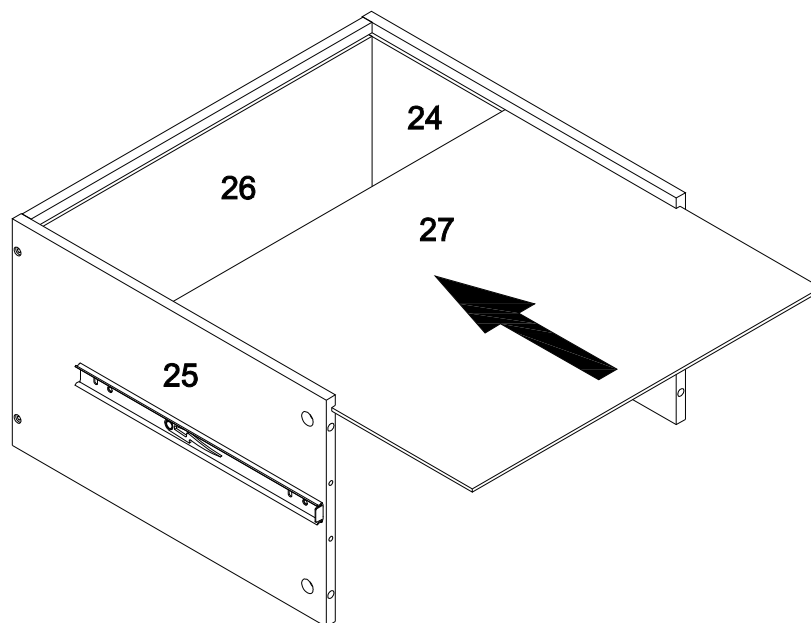
Step 35



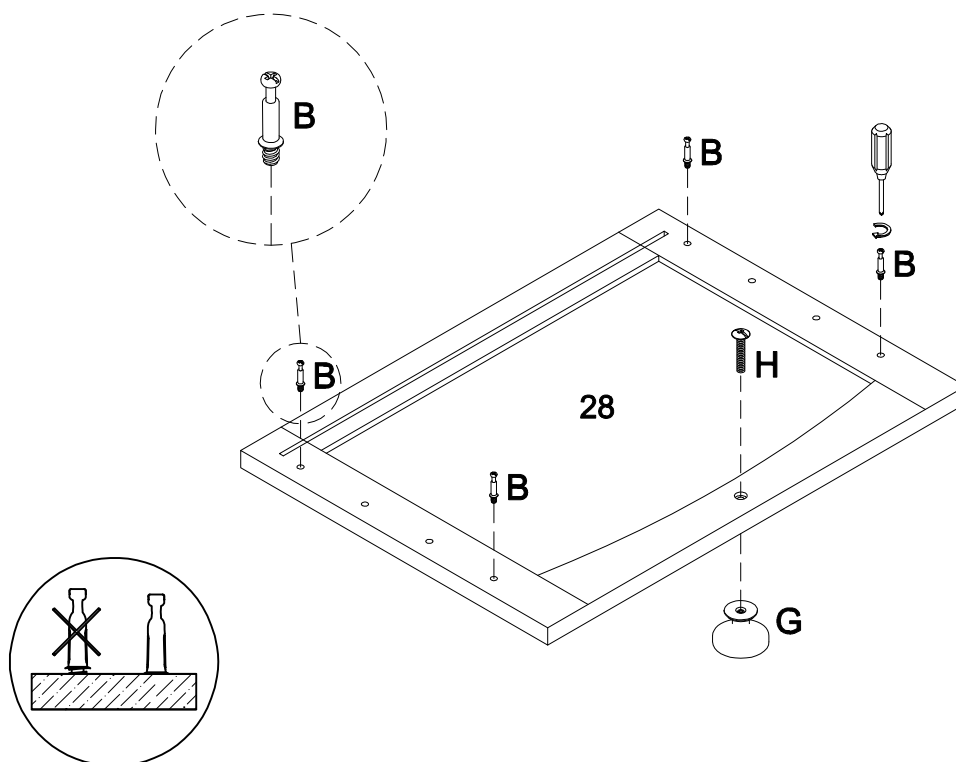
Step 36



Step 37

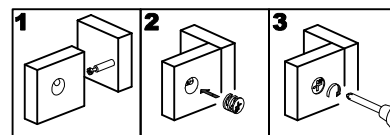
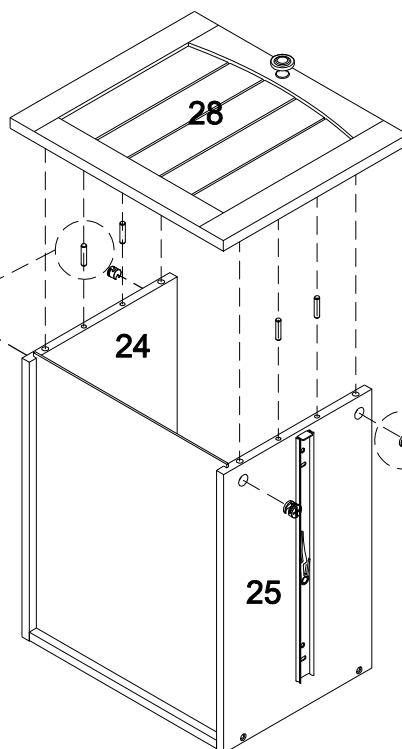
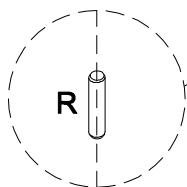


Step 38



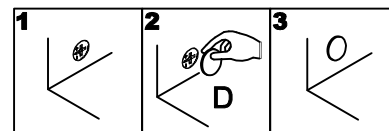
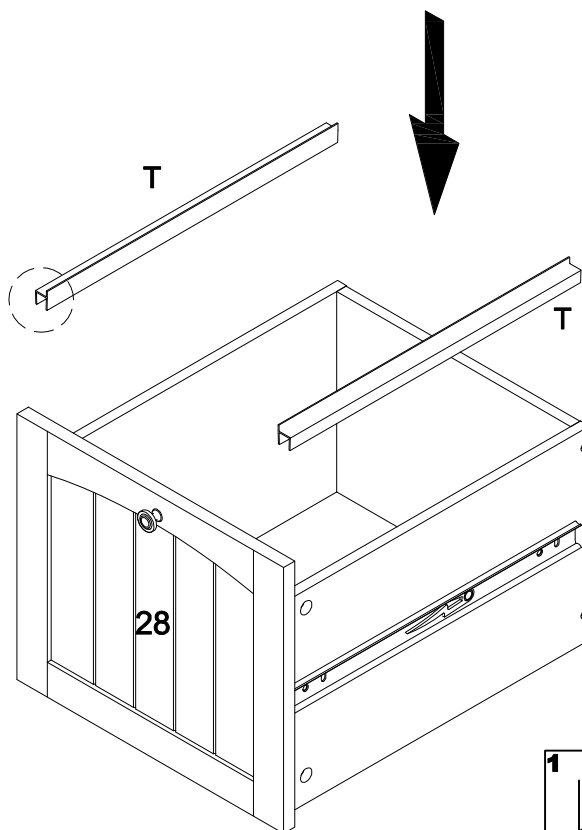
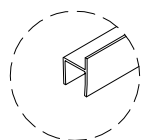
Step 39

Small wooden dowel

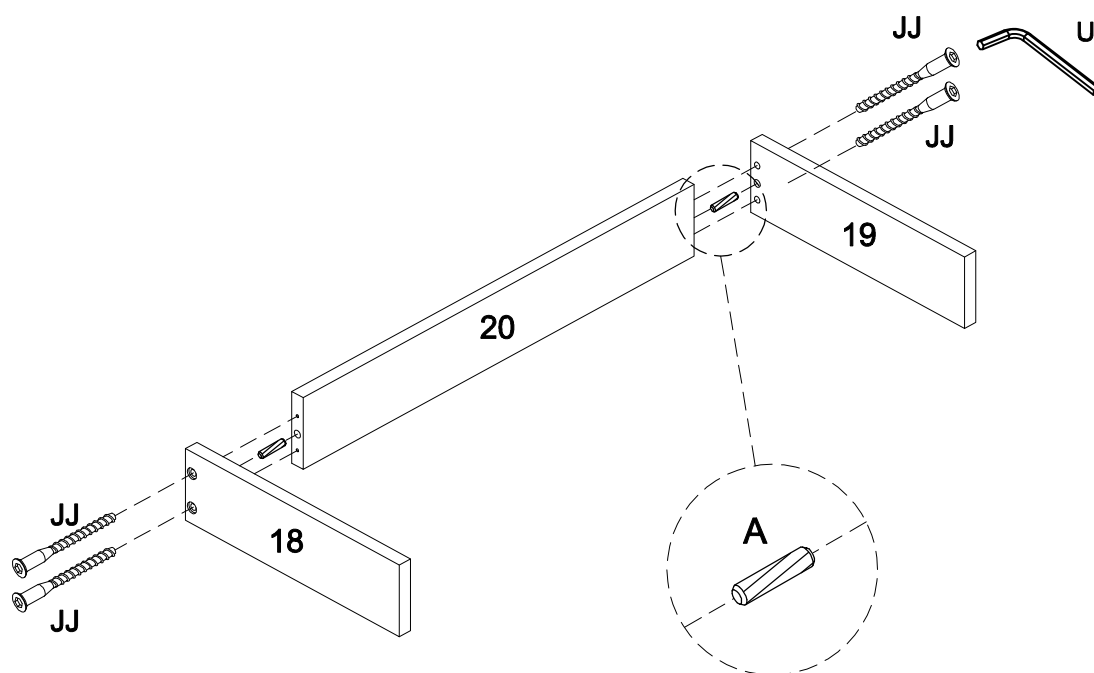


Small cam lock

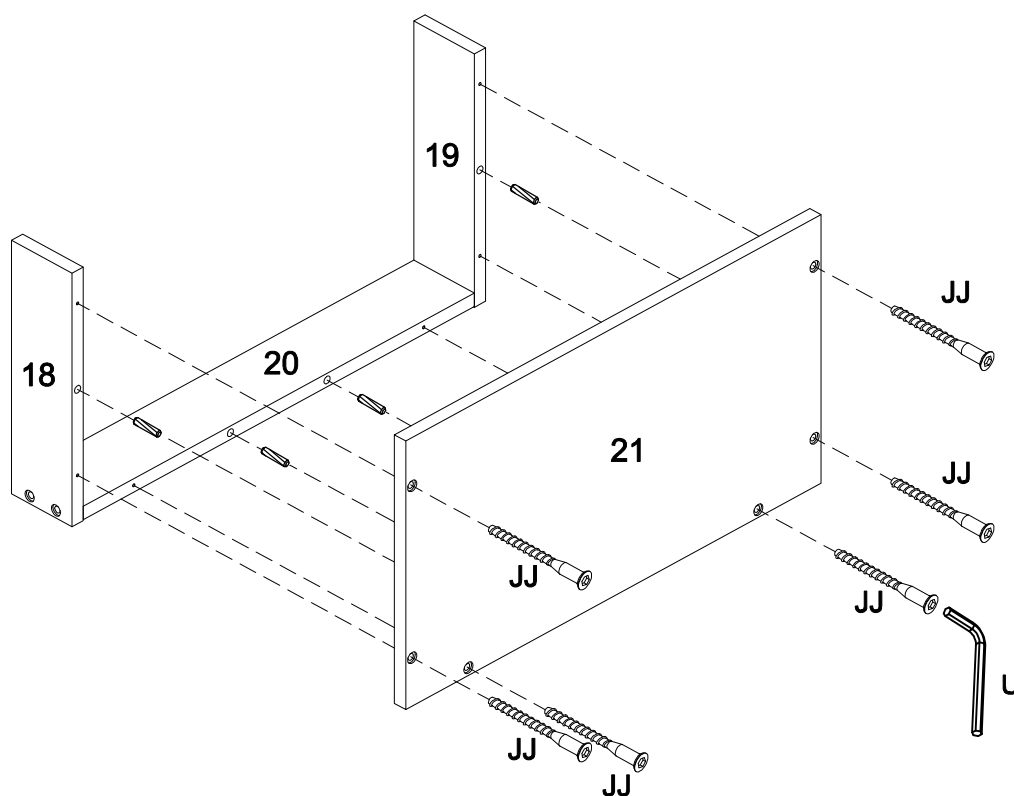
Step 40



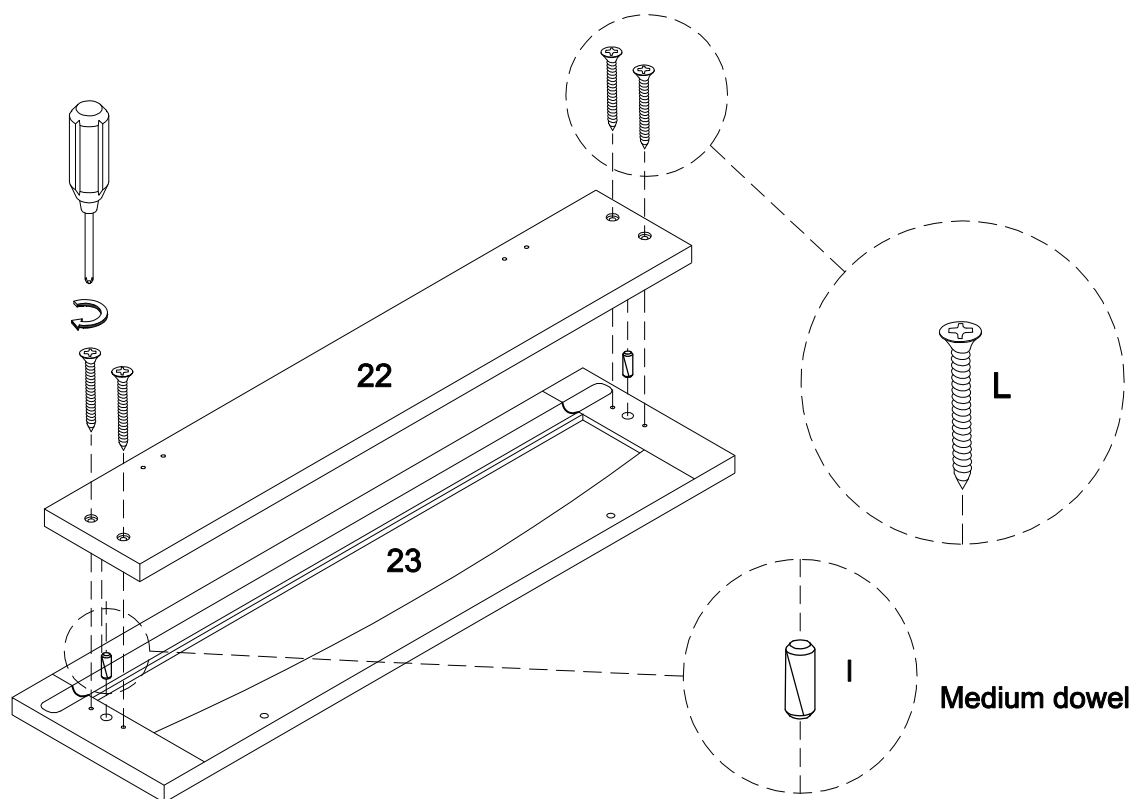
Step 41



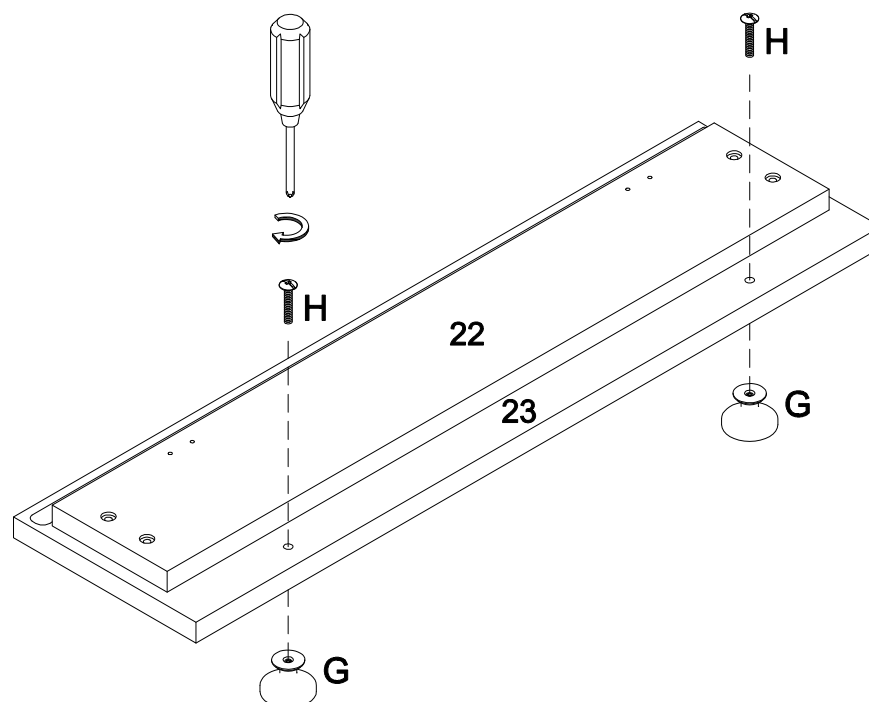
Step 42



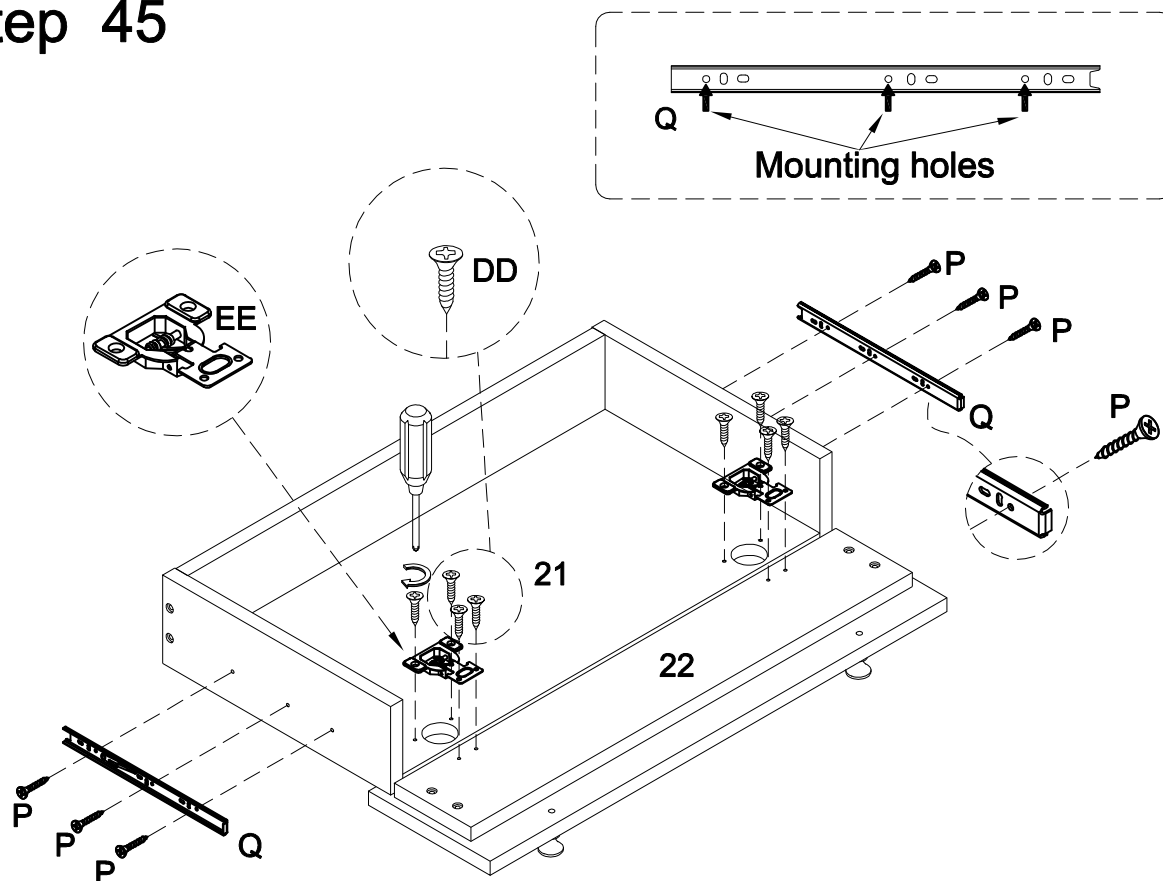
Step 43



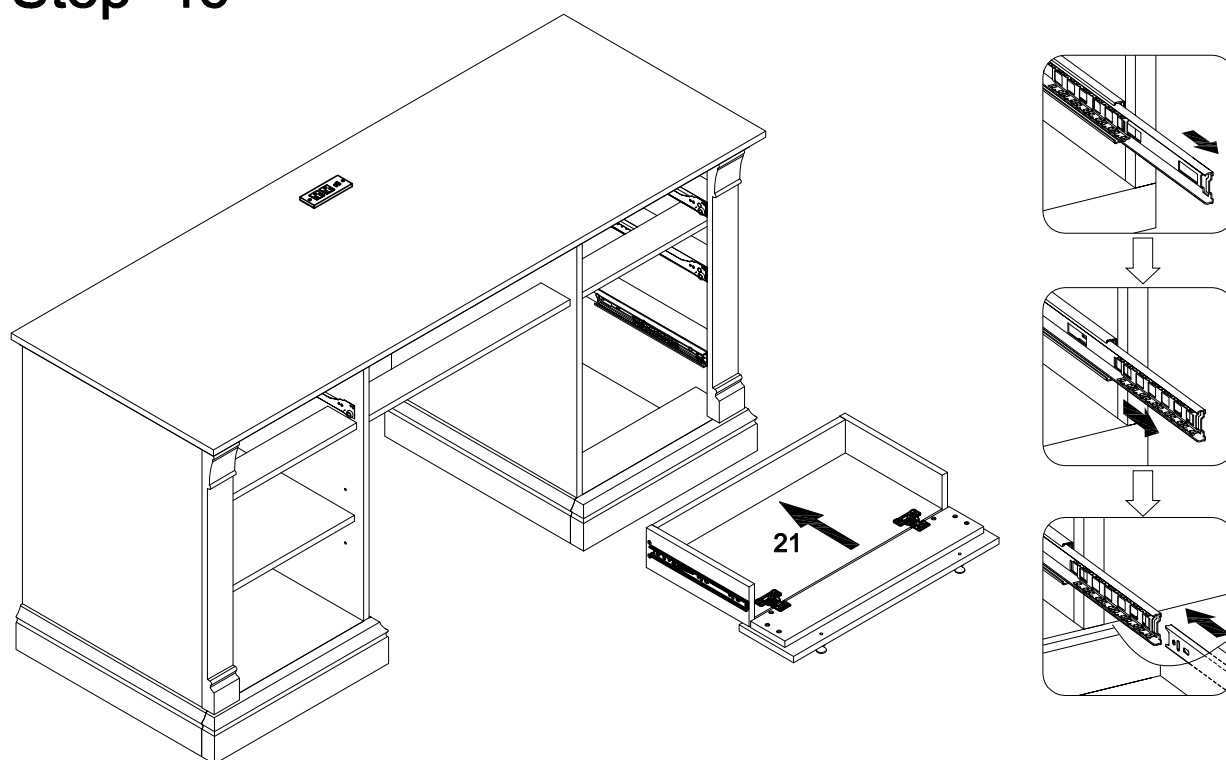
Step 44



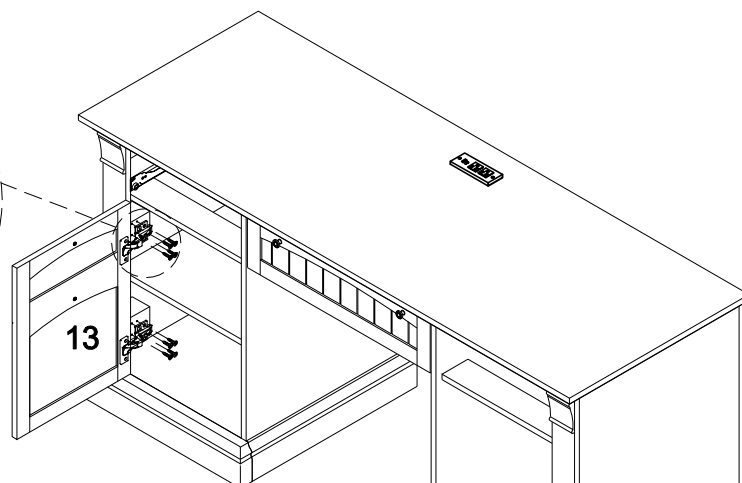
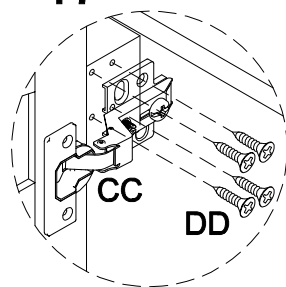
Step 45



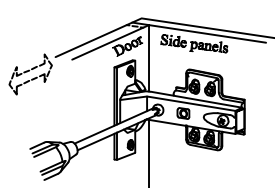
Step 46



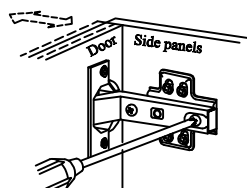
Step 47



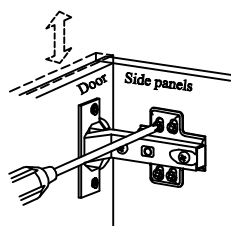
Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

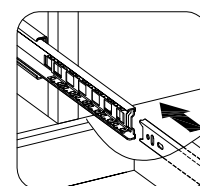
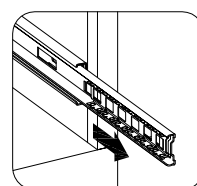
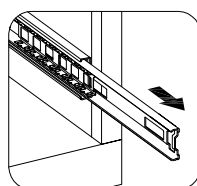
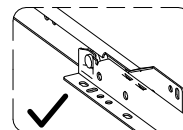
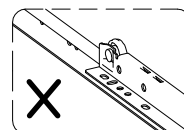
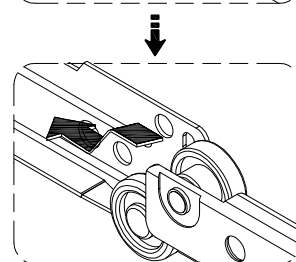
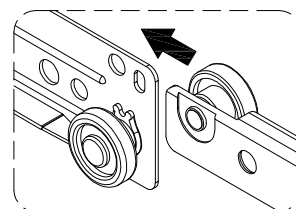
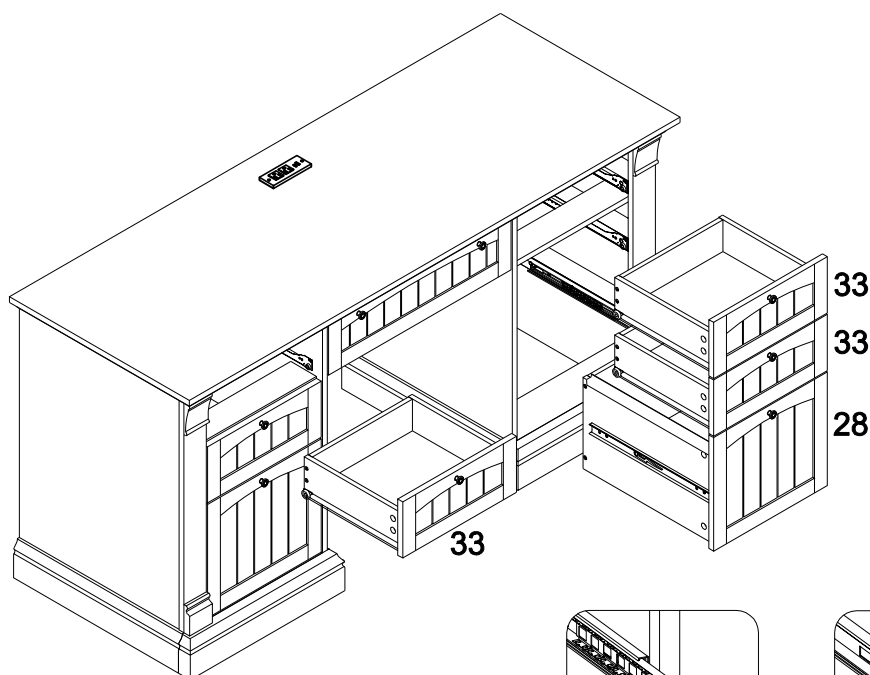


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

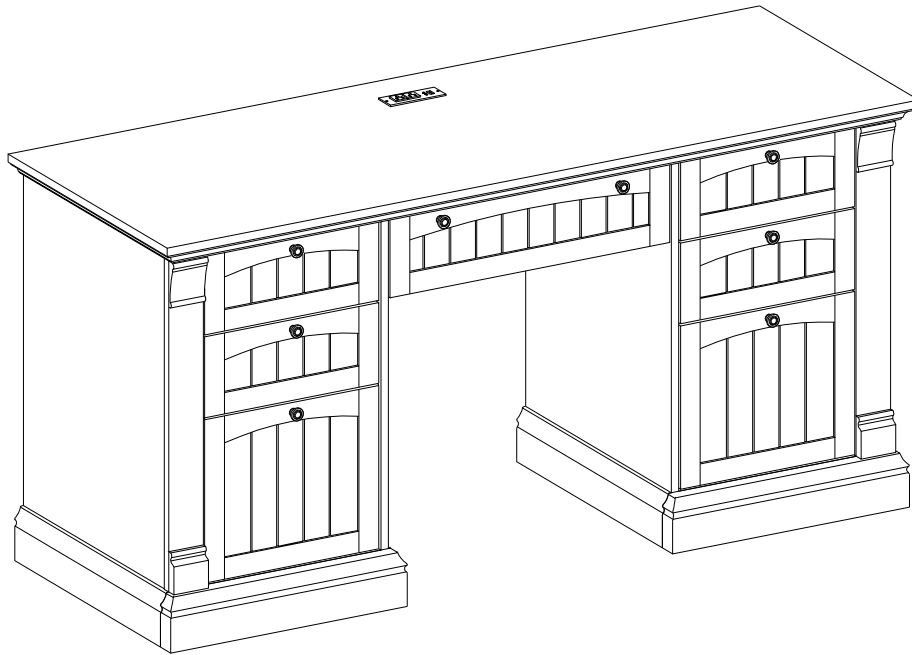


Vertical
Via slots in the mounting
plate or via cam adjustment

Step 48

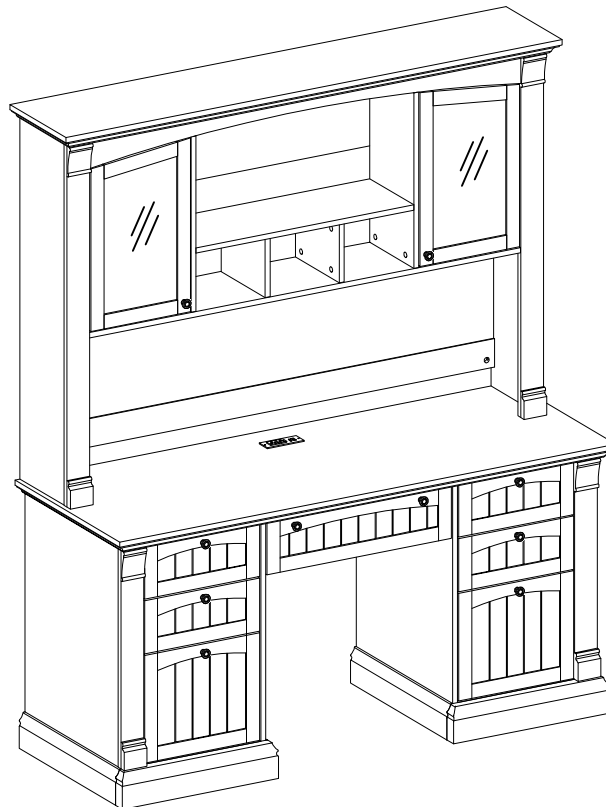


Step 49



Final Assembly

Step 50



Matching hutch is available online