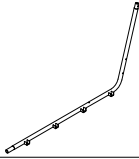
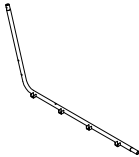
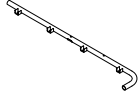
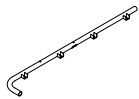

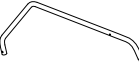

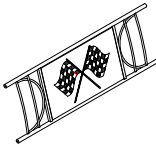
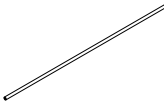


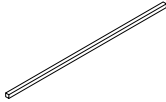
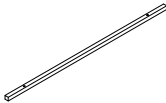




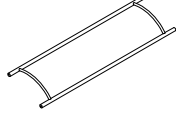
# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL# 37640&37645 Race Car Bed







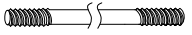
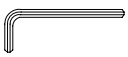

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

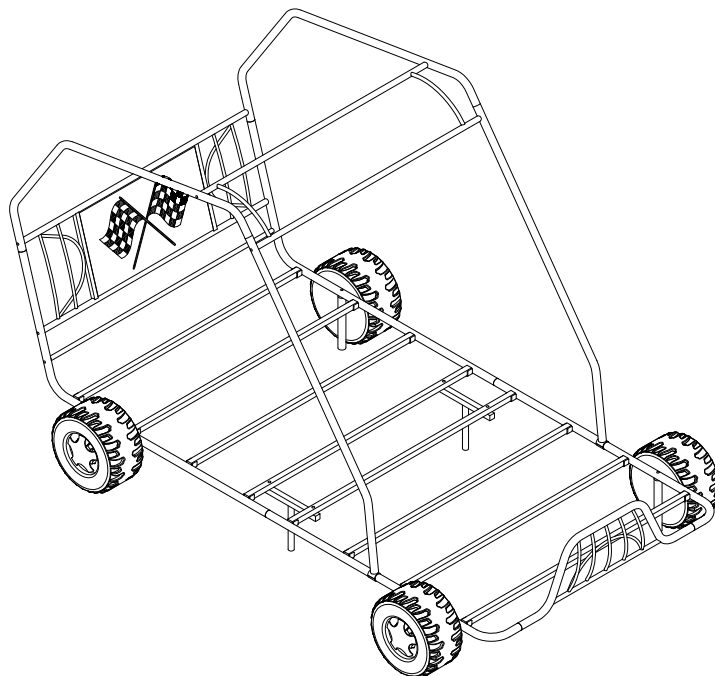
\*\*\* Do not fully tighten screws until fully assembled \*\*\*

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
①	Back Left Tube 	1pc
②	Back Right Tube 	1pc
③	Front Right Tube 	1pc
④	Front Left Tube 	1pc
⑤	Front Frame 	1pc
⑥	Top Tube 	2pcs
⑦	Middle Tube 	2pcs
⑧	Back Frame 	1pc
⑨	Back Tube 	1pc

⑩	Bed Board Tube 10#		6pcs
⑪	Bed Board Tube 11#		2pcs
⑫	Support		2pcs
⑬	Connection Tube		4pcs
⑭	Wheel		4pcs
⑮	Fittings		4pcs
⑯	Top Frame		1pc

## HARDWARE REQUIRED:

Ⓐ 	Bolt 1/4"x5/8" - 12pcs
Ⓑ 	Bolt 1/4"x1-1/8" - 4pcs
Ⓒ 	Bolt 1/4"x1-5/8" - 16pcs
Ⓓ 	Screw M4x40 - 4pcs
Ⓔ 	Allen Wrench M5 - 1pc
Ⓕ 	Nut M8x18 - 4pcs
Ⓖ 	Rod 5/16"x7-5/8" - 4pcs
Ⓗ 	Allen Wrench M4 - 1pc
Ⓘ 	Washer 16x7x1.0 - 4pcs



### Attention:

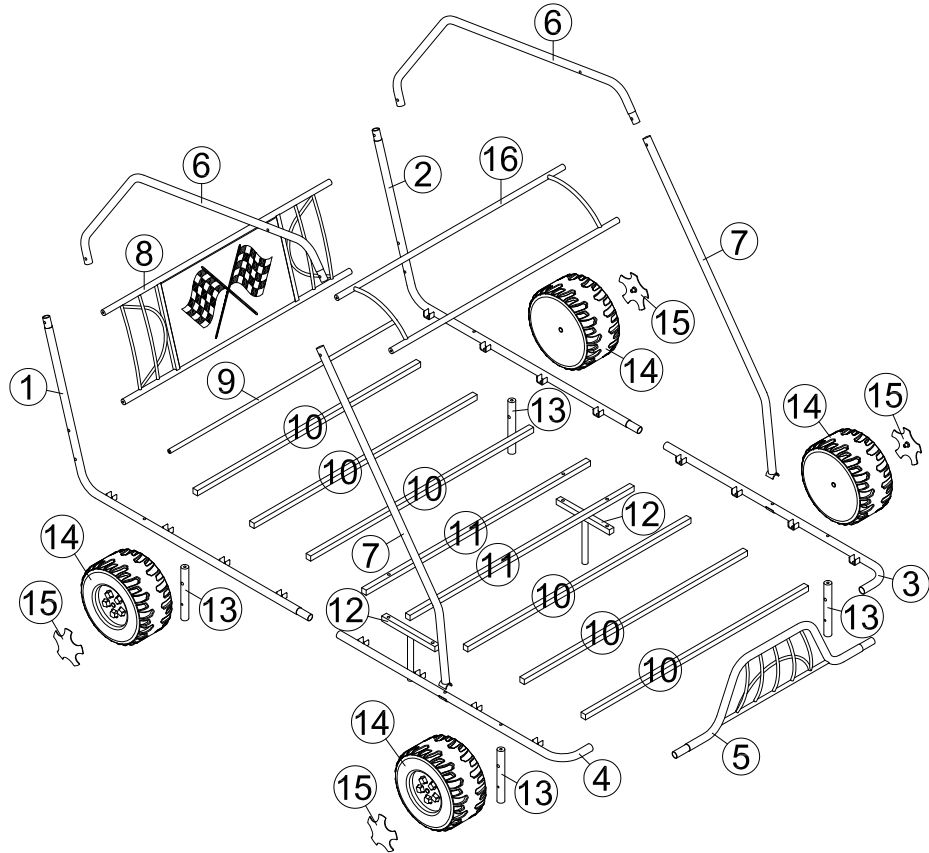
\*\*\*Mattresses not included.

\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assemble.  
Carefully check parts and packing materials prior to ordering replacements.

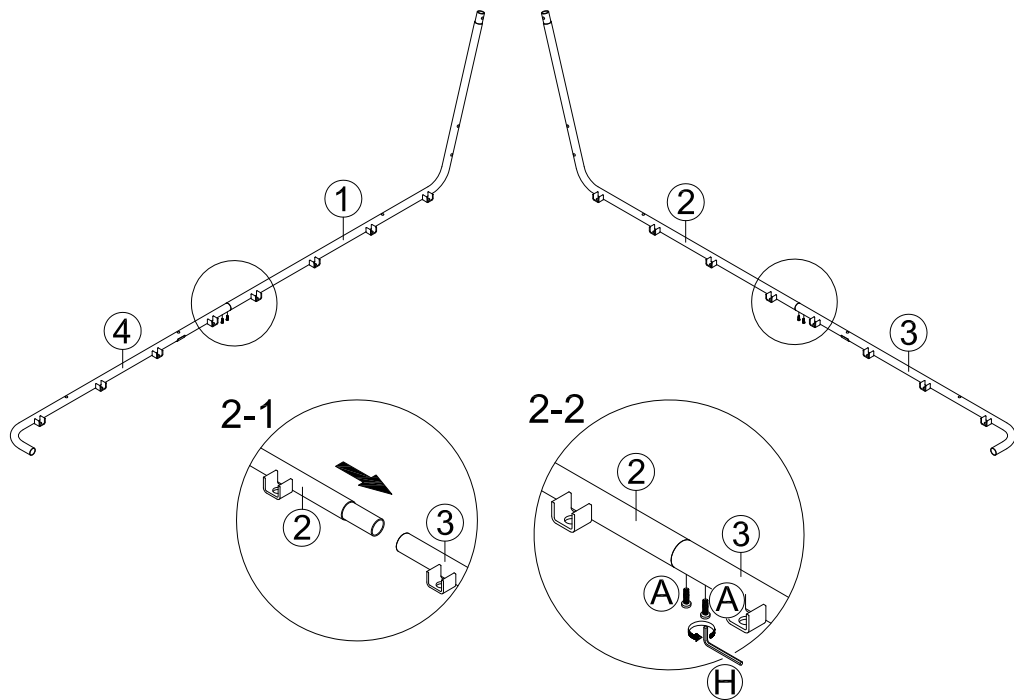
How to Assemble:

STEP 1.

Exploded View



STEP 2.

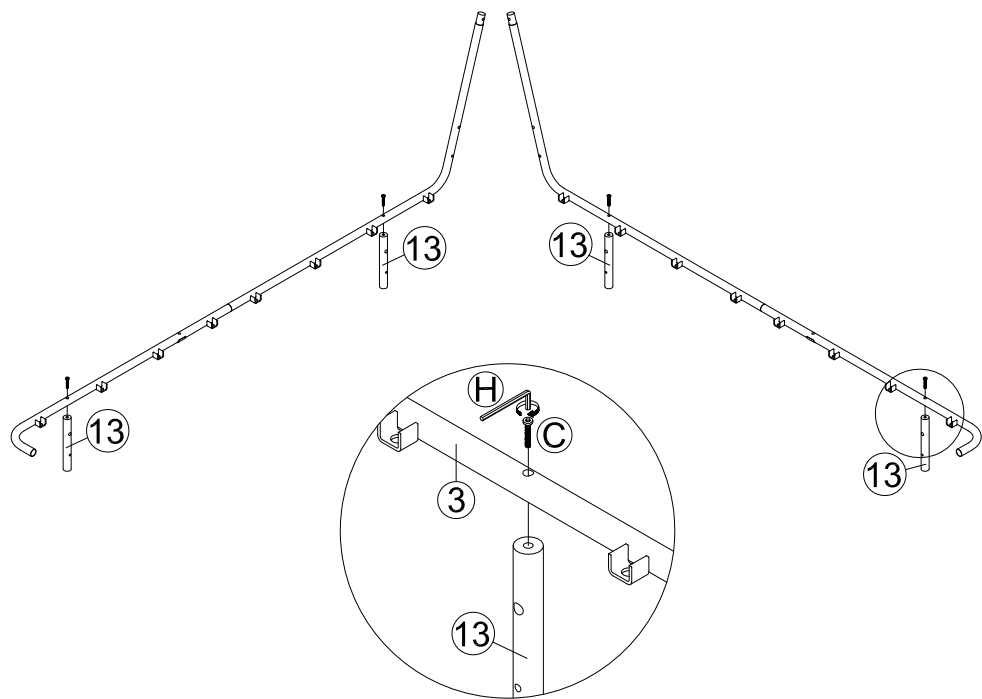


DO NOT TIGHTEN THE SCREWS UNTIL ASSEMBLING THE FINAL STEP.

A  4pcs

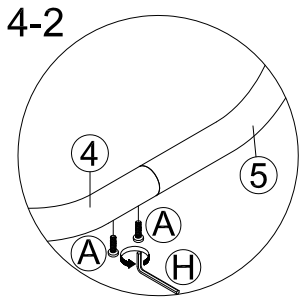
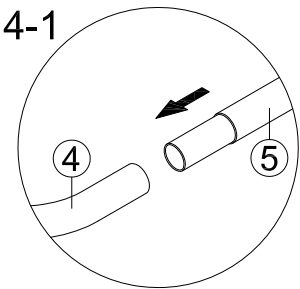
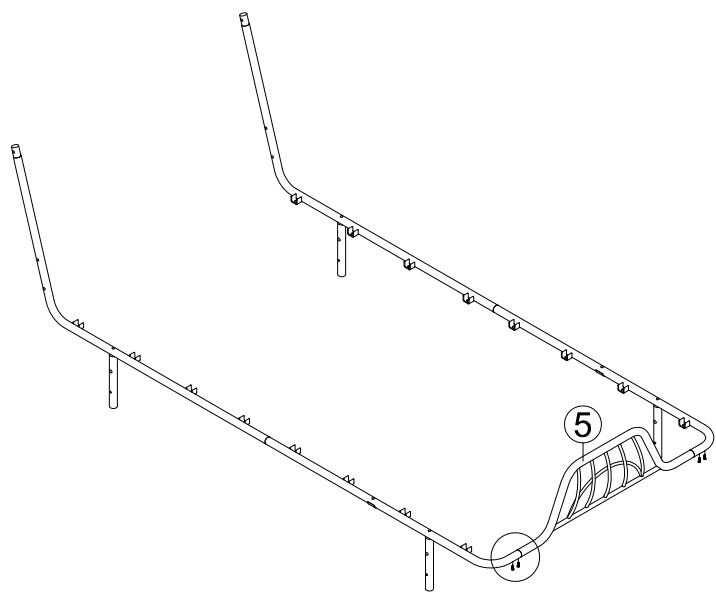
How to Assemble:

STEP 3.



C  4pcs

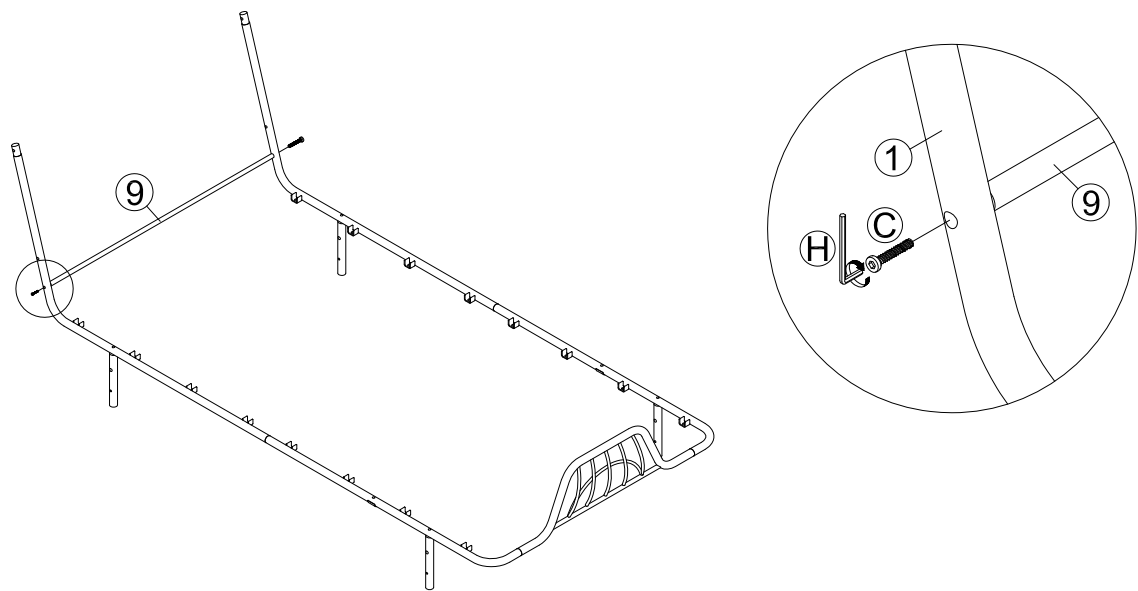
STEP 4.



A  4pcs

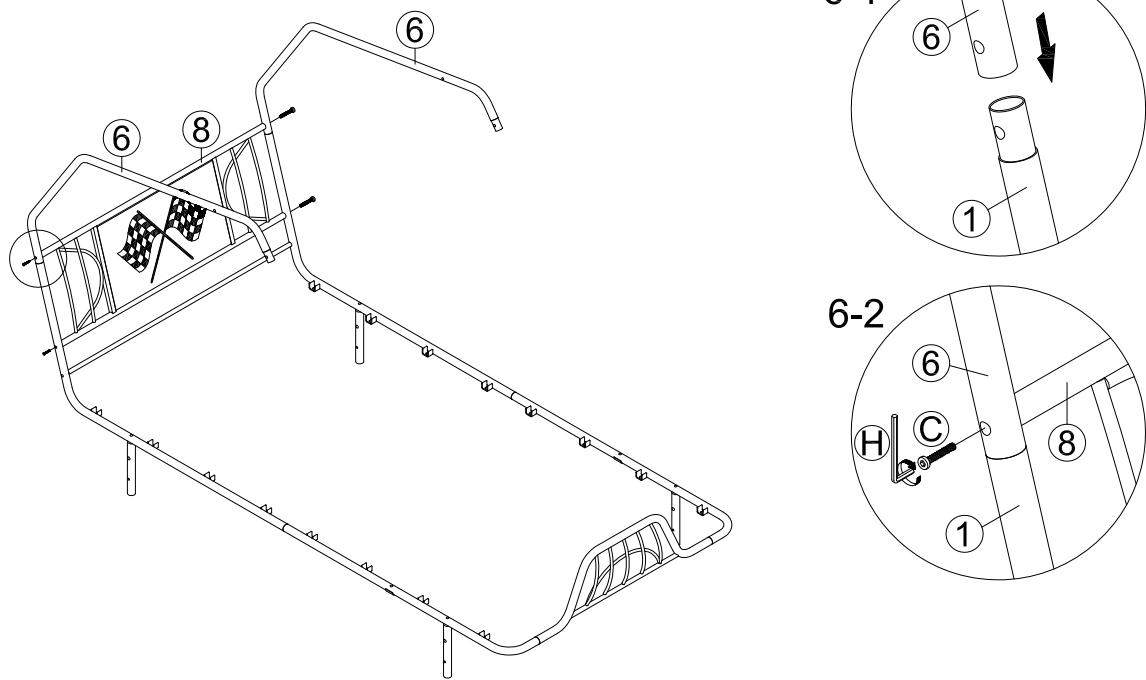
How to Assemble:

STEP 5.



  2pcs

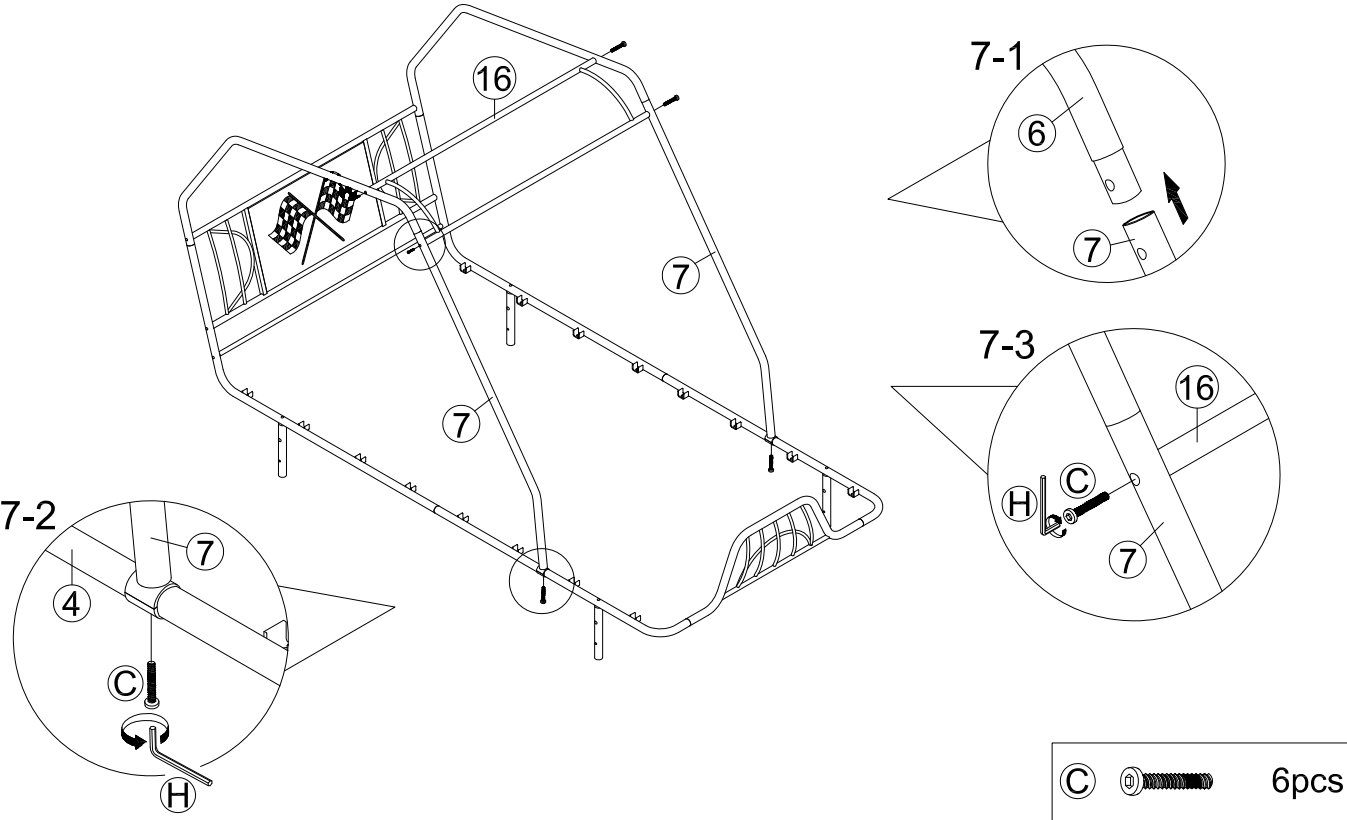
STEP 6.



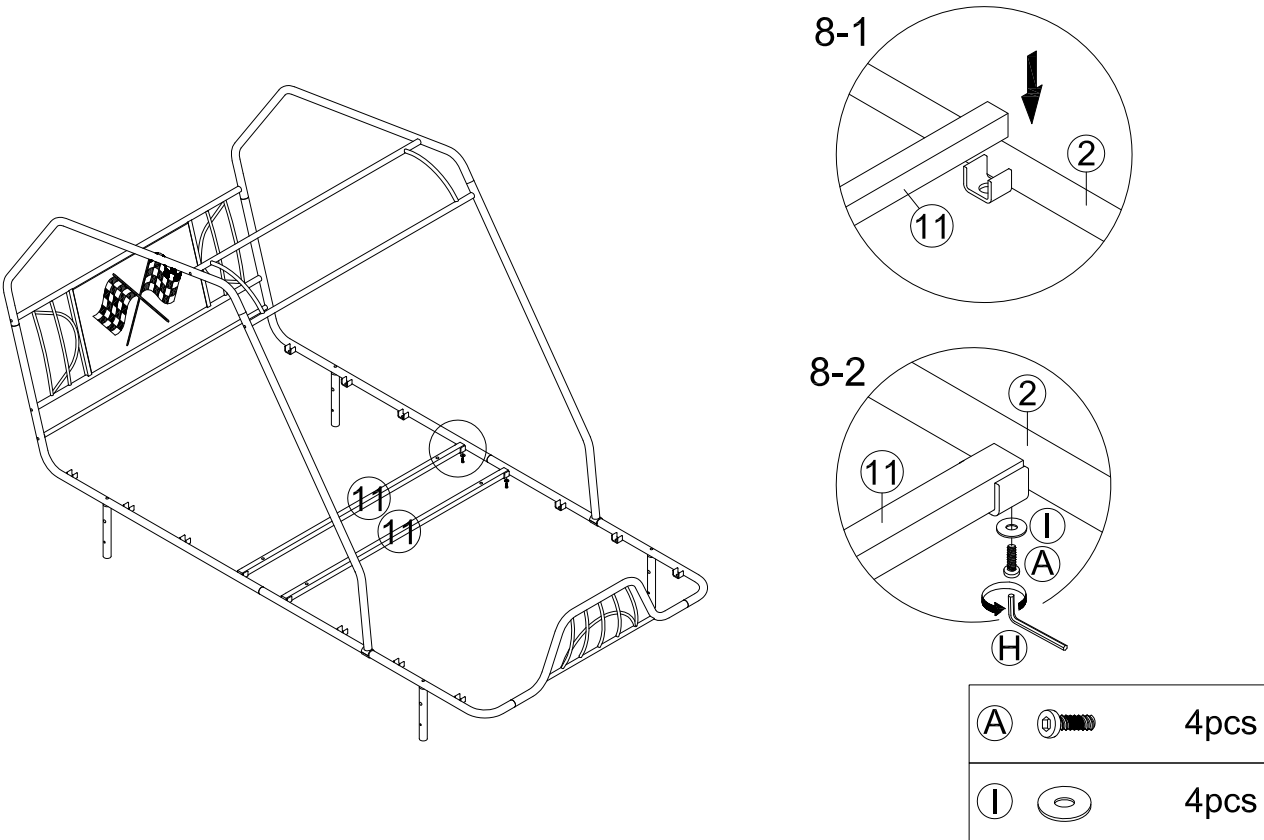
  4pcs

How to Assemble:

STEP 7.

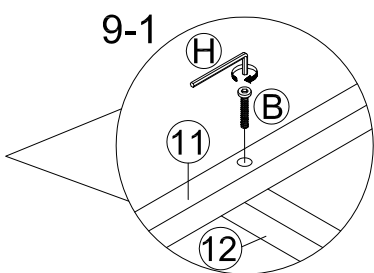
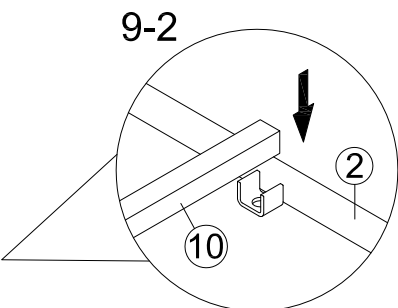
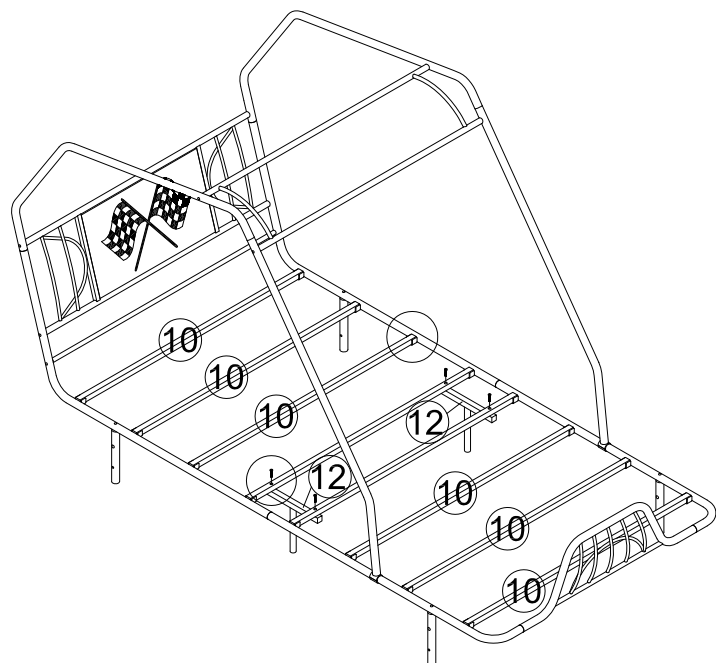


STEP 8.



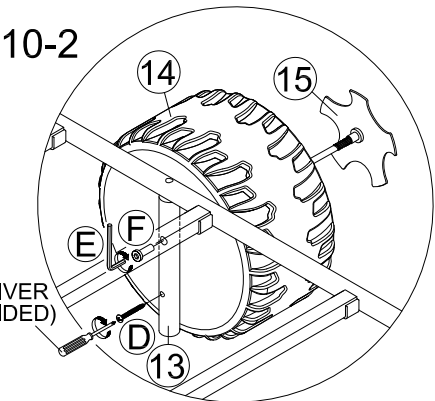
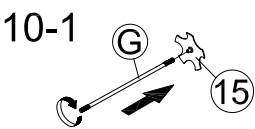
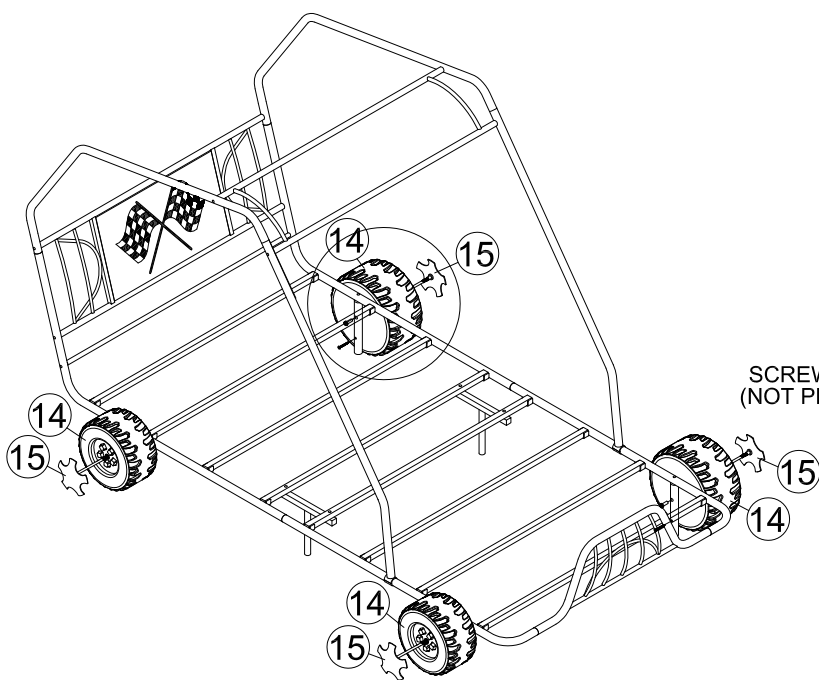
How to Assemble:

STEP 9.




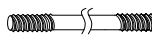
**(B)**  4pcs

STEP 10.



**(D)**  4pcs

**(F)**  4pcs

**(G)**  4pcs