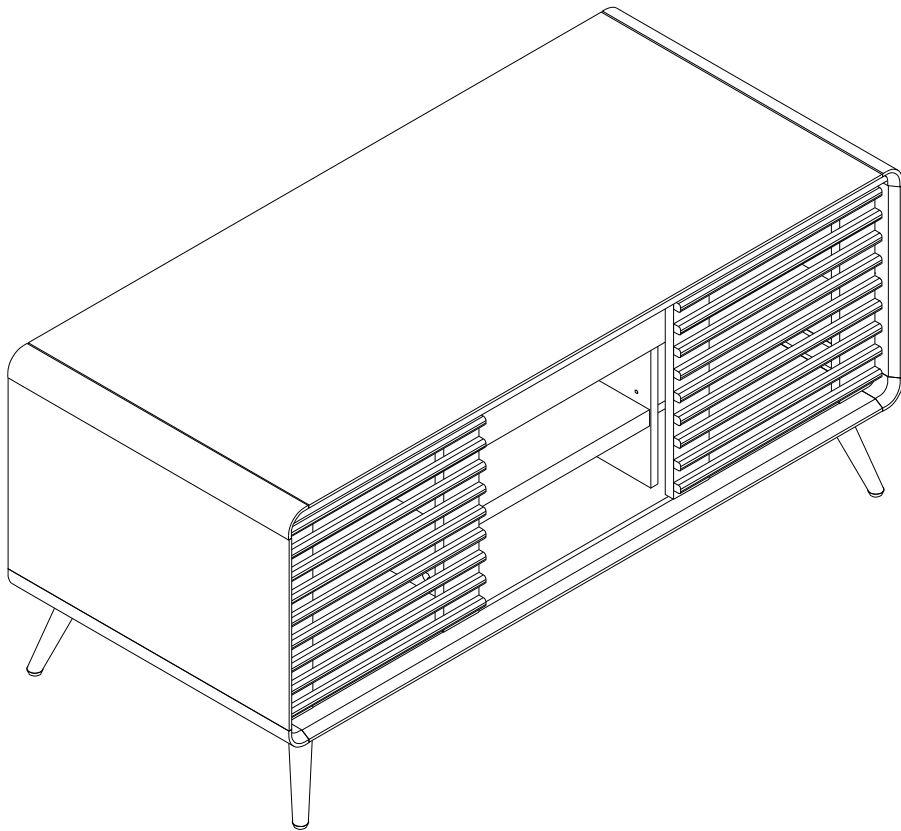


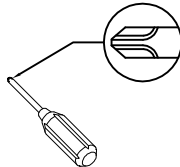
AI - SDPC48CFWLT

Assembly Instructions

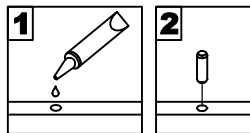


General Assembly Guidelines

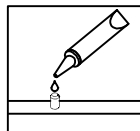
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

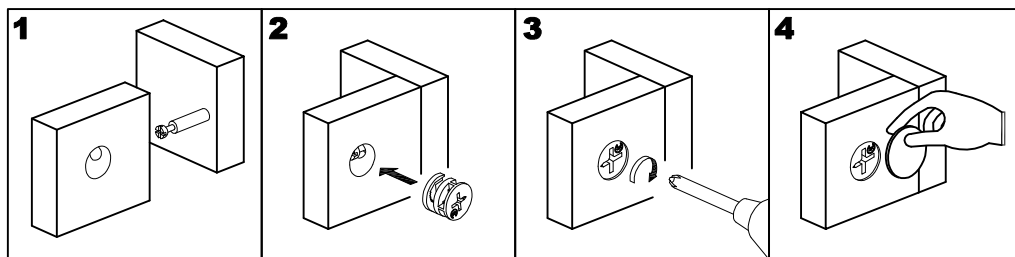


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

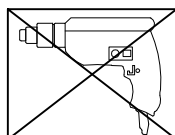


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

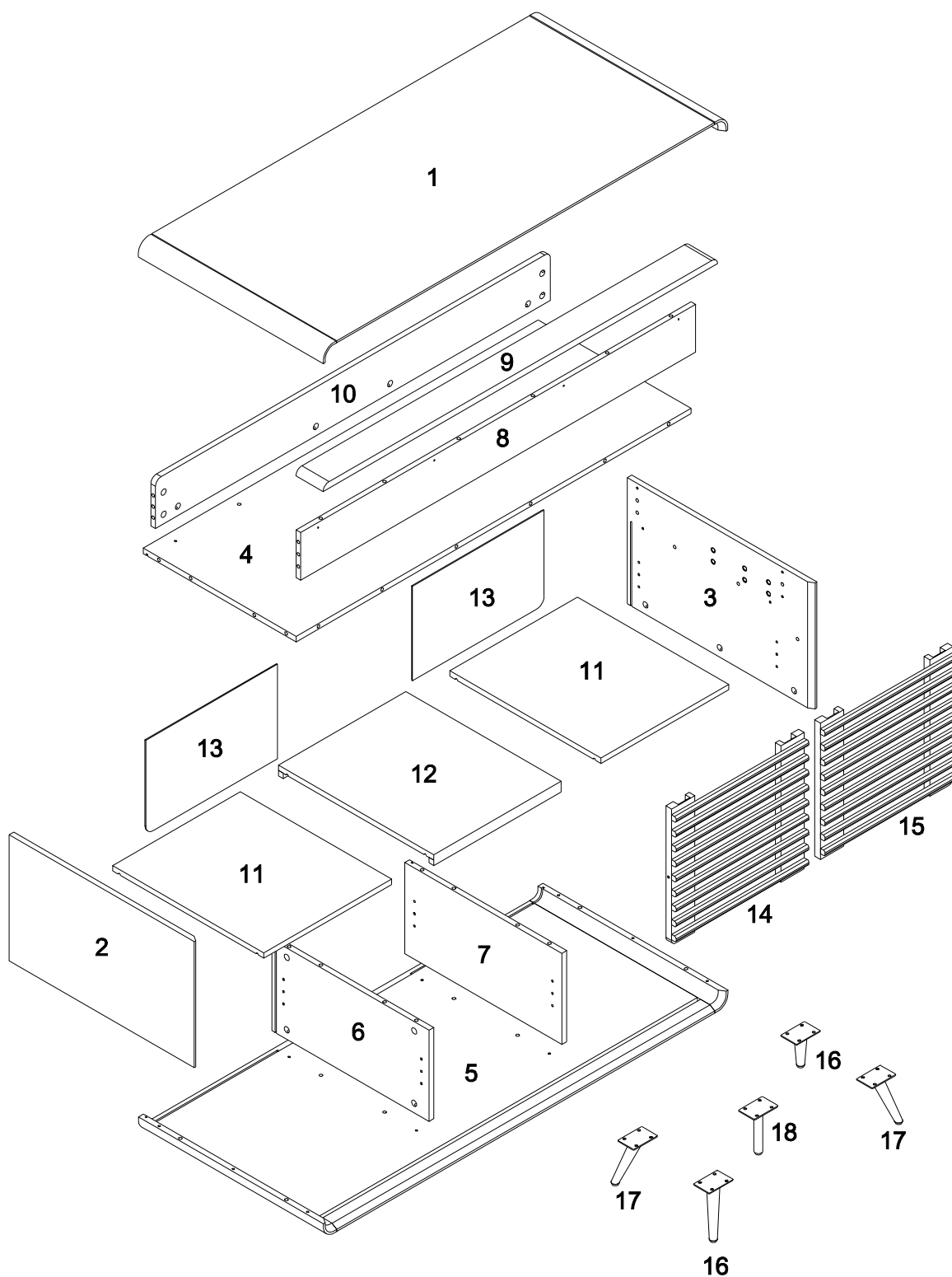
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.




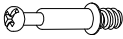


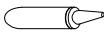












- VII. Power tools should not be used to assemble this product .

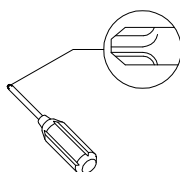


Parts List






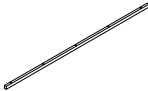





Hardware List

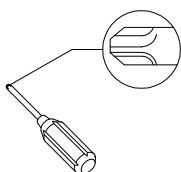
A		Ø8x30mm	Dowel	26 pcs
B		Ø6x35mm	Cam bolt	38 pcs
C		Ø15x11mm	Cam lock	38 pcs
D		Ø30mm	Cam cover	38 pcs
E			Glue	1 pc
F		Ø5*16mm	Shelf Pin	12 pcs
G		M 4	Allen Wrench	1 pc
H		Ø3x12mm	Screw	32 pcs
J		Ø5*Ø13*9mm	Screw	2 pcs
K		Ø6x13mm	Bolt	32 pcs
L		58x31x16mm	Pulley	4 pcs
M		58x31x18mm	Pulley	4 pcs
N			Spanner wrench	1 pc
O			Nut	4 pcs
P		Ø12*3mm	Footpads	4 pcs
Q		Ø5*14mm,d=10mm	Screw	10 pcs
R		3*17mm, d=5mm	Screw	12 pcs



Philips head screwdriver required for assembly
(not included)

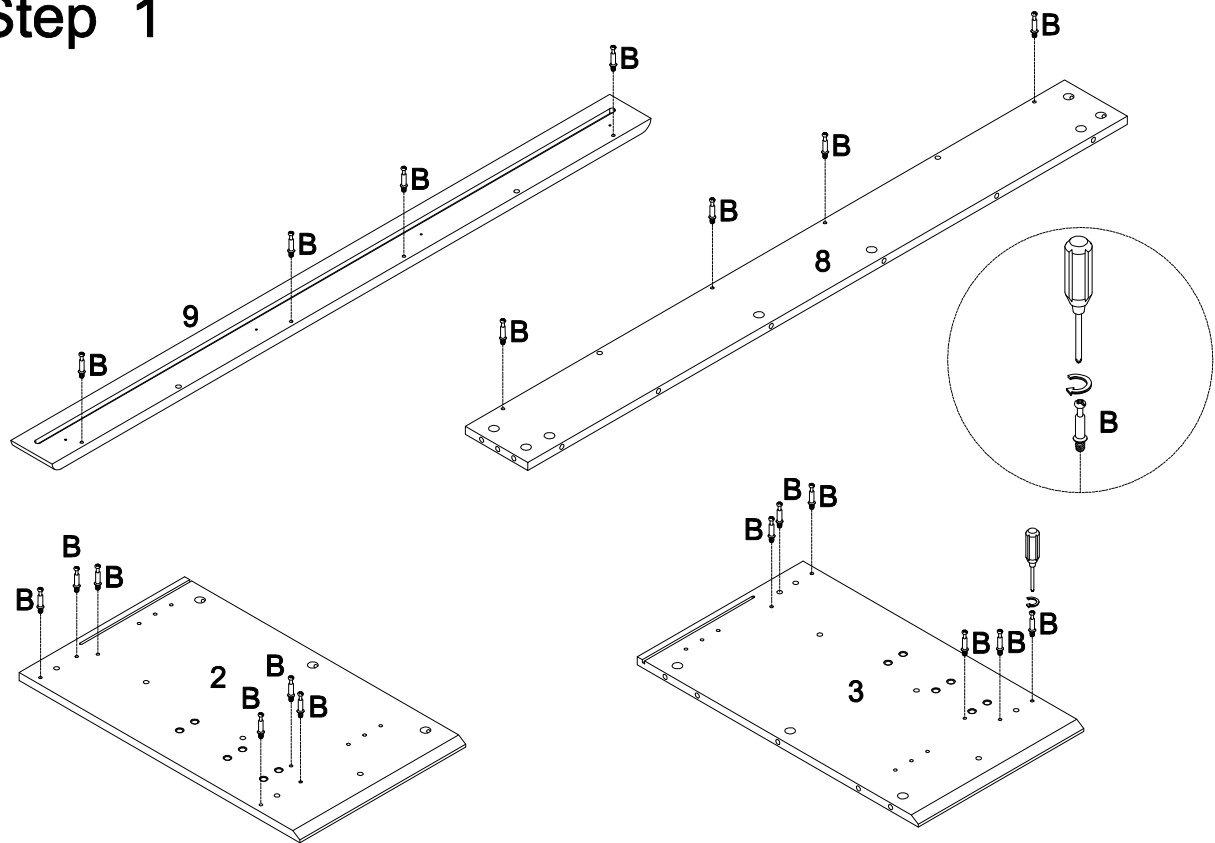
Hardware List

S		16*16.5*10.5mm	Plastic wedge	12 pcs
T		19x19mm	L Bracket	4 pcs
U		Ø3.5x12mm	Screw	8 pcs
V		1124x15x25mm	Steel pipe	2 pcs
W		Ø6x35mm	Bolt	10 pcs
X		1124x20x20mm	Steel pipe	1 pc
Y			Left lift assembly	1 pc
Z			Right lift assembly	1 pc
AA		1/4x30mm	Bolt	4 pcs

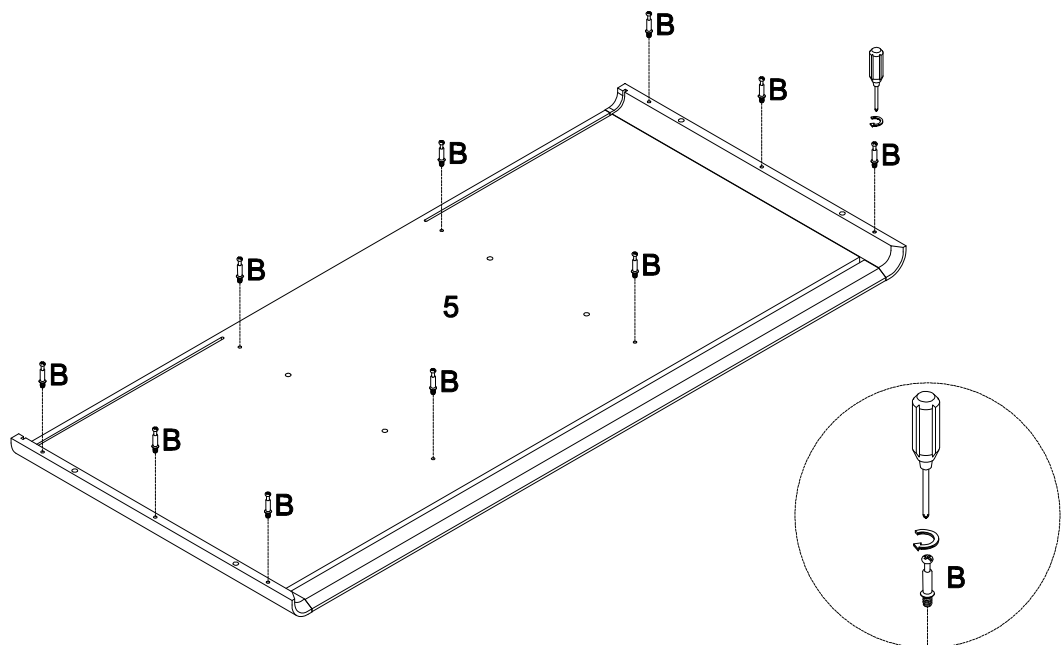


Philips head screwdriver required for assembly
(not included)

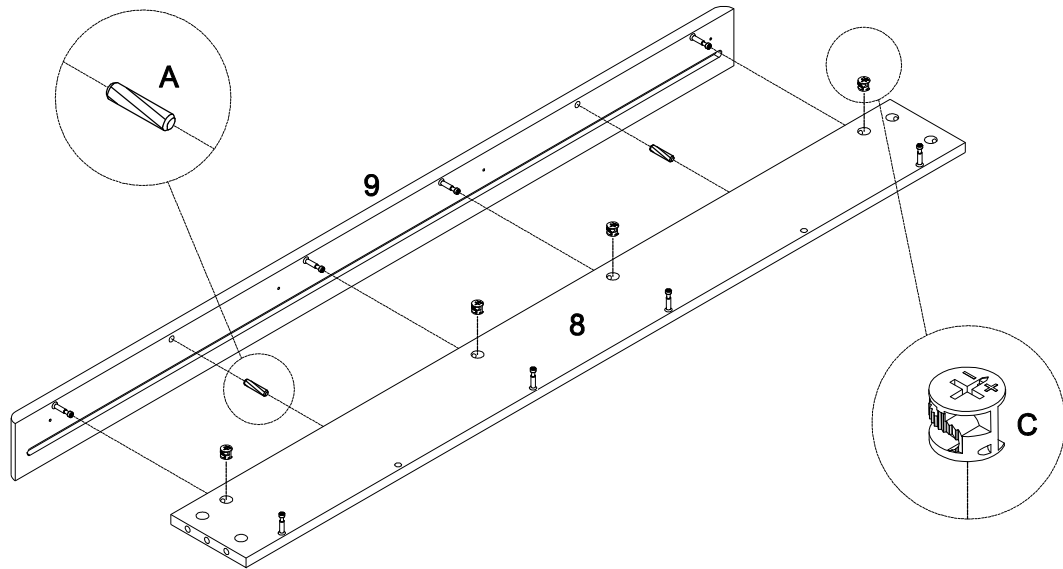
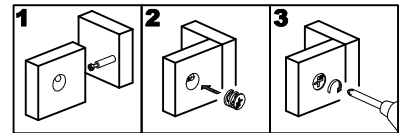
Step 1



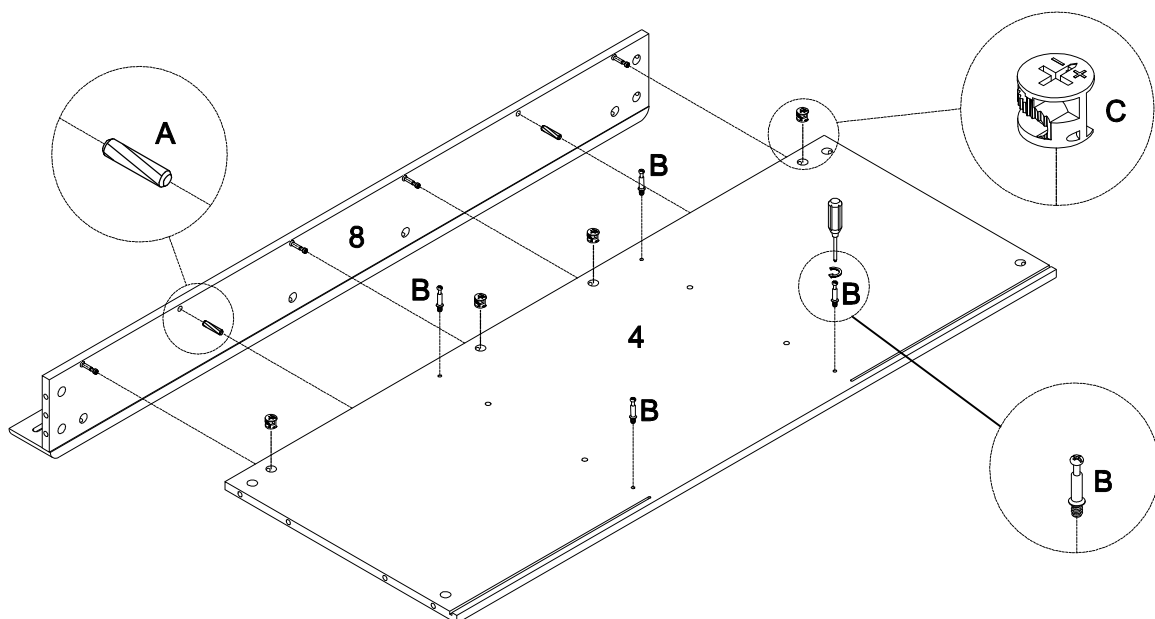
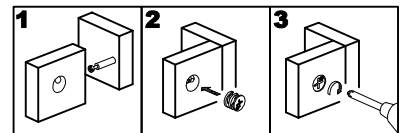
Step 2



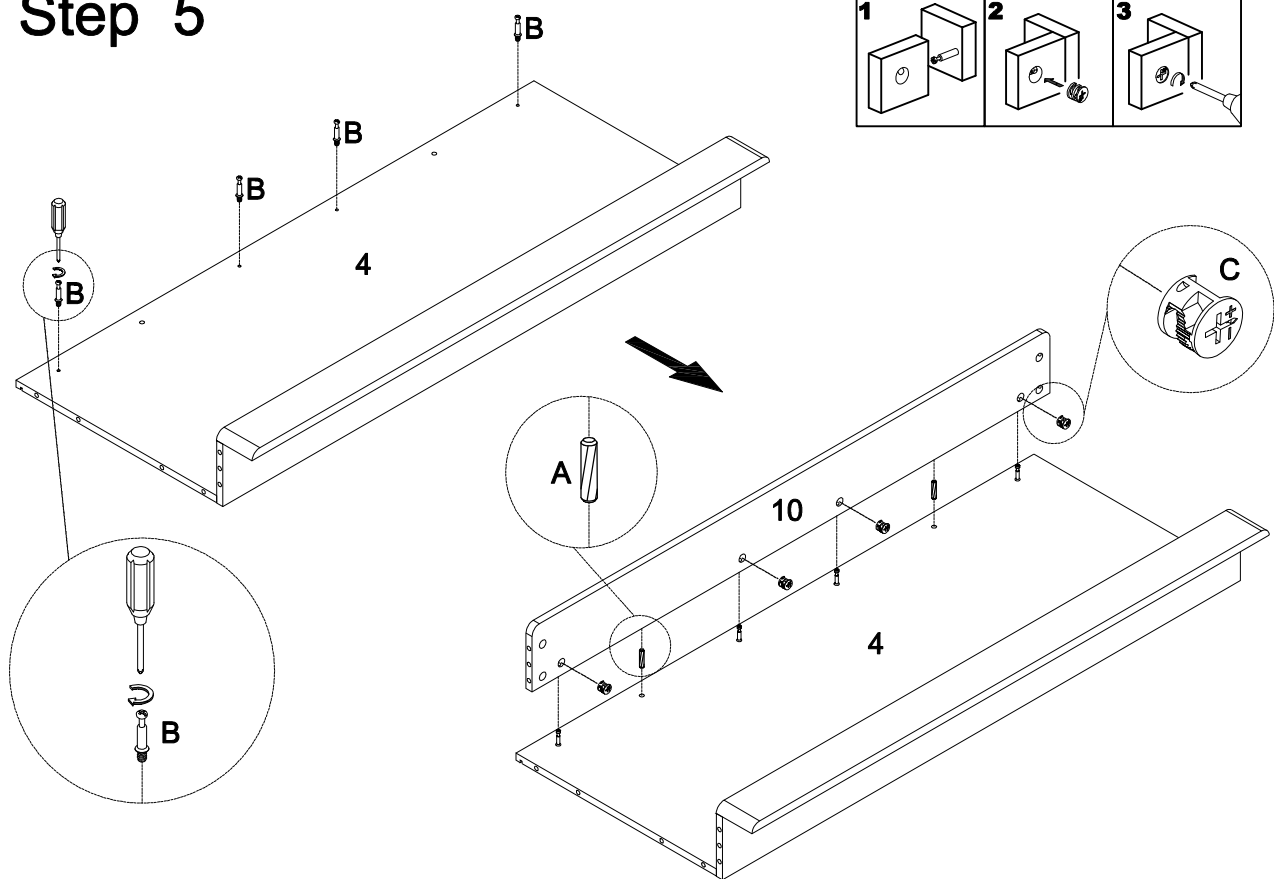
Step 3



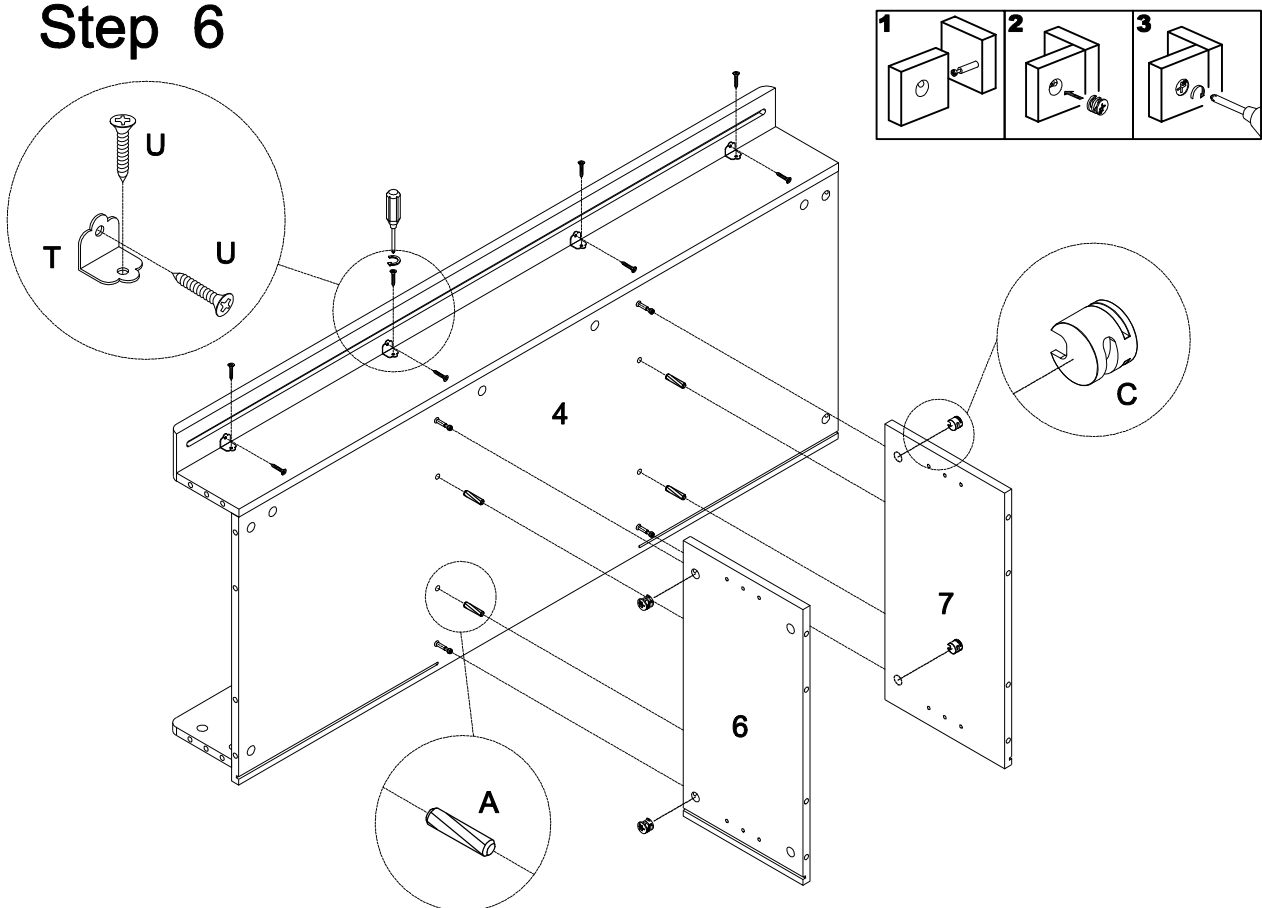
Step 4



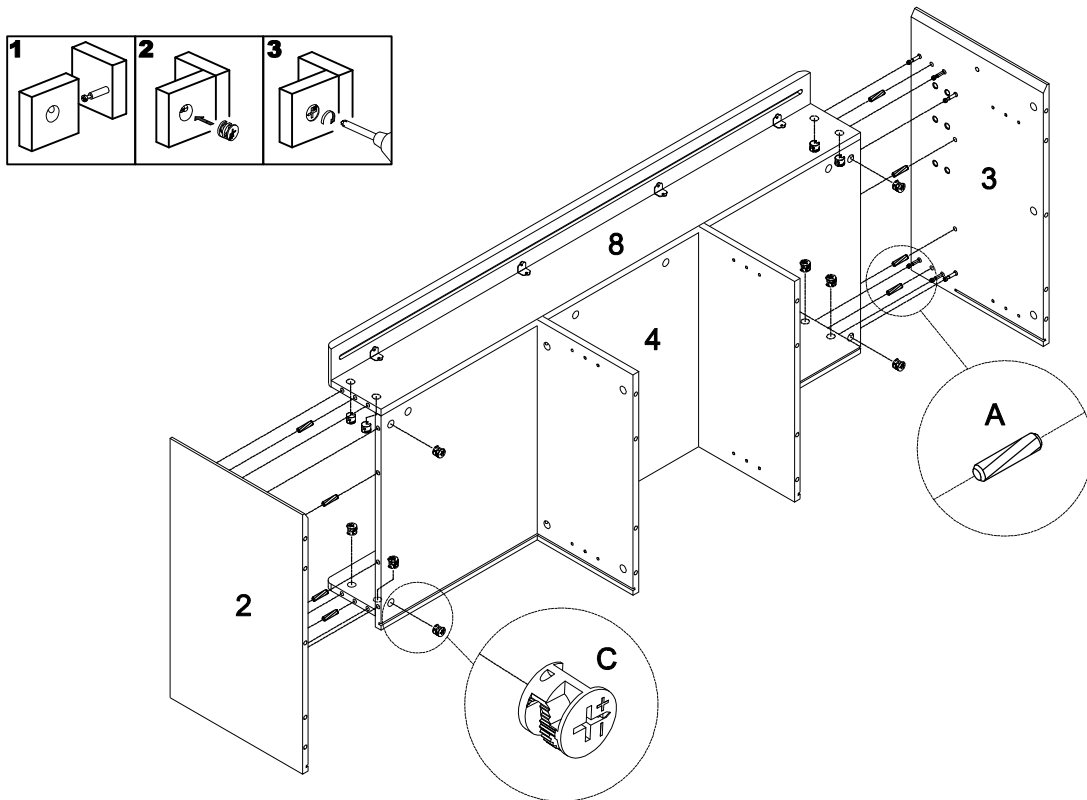
Step 5



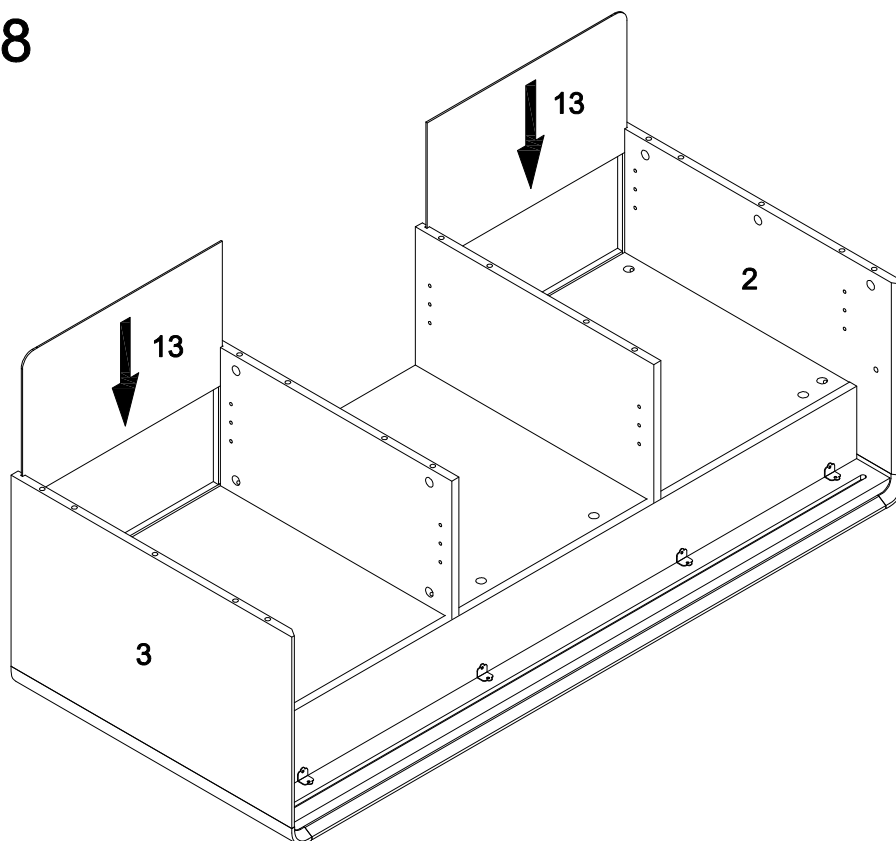
Step 6



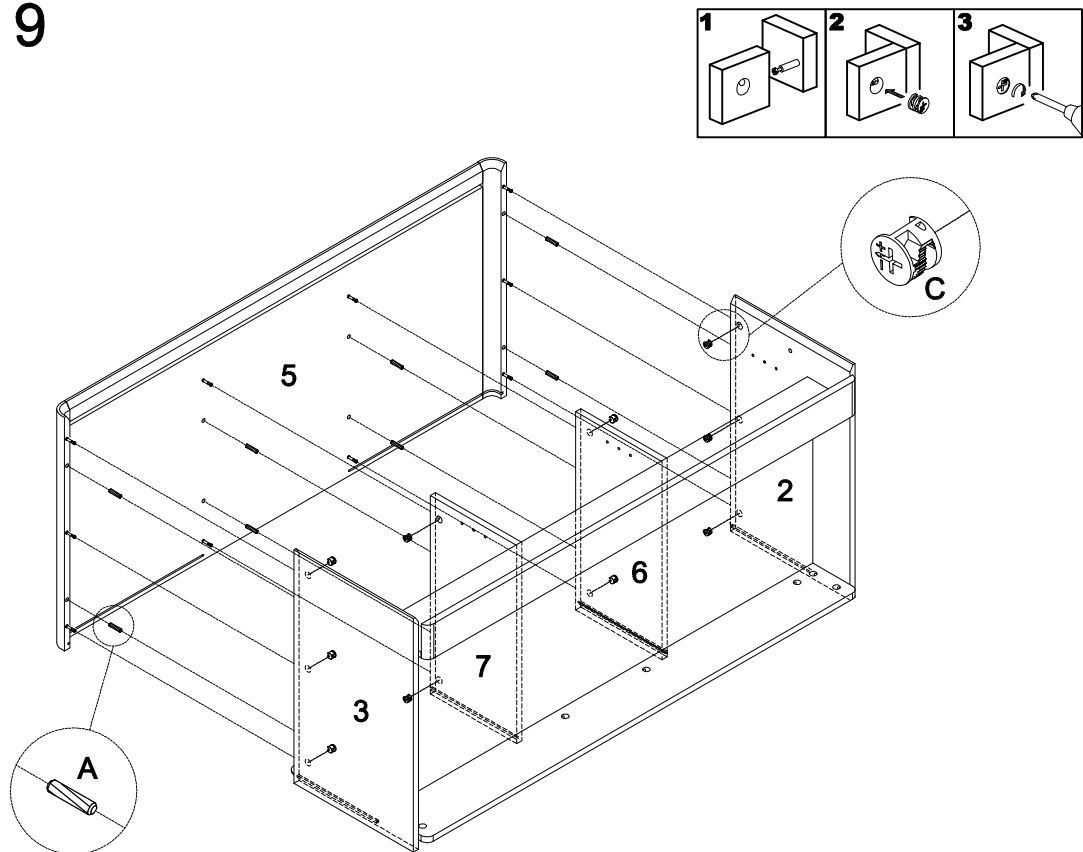
Step 7



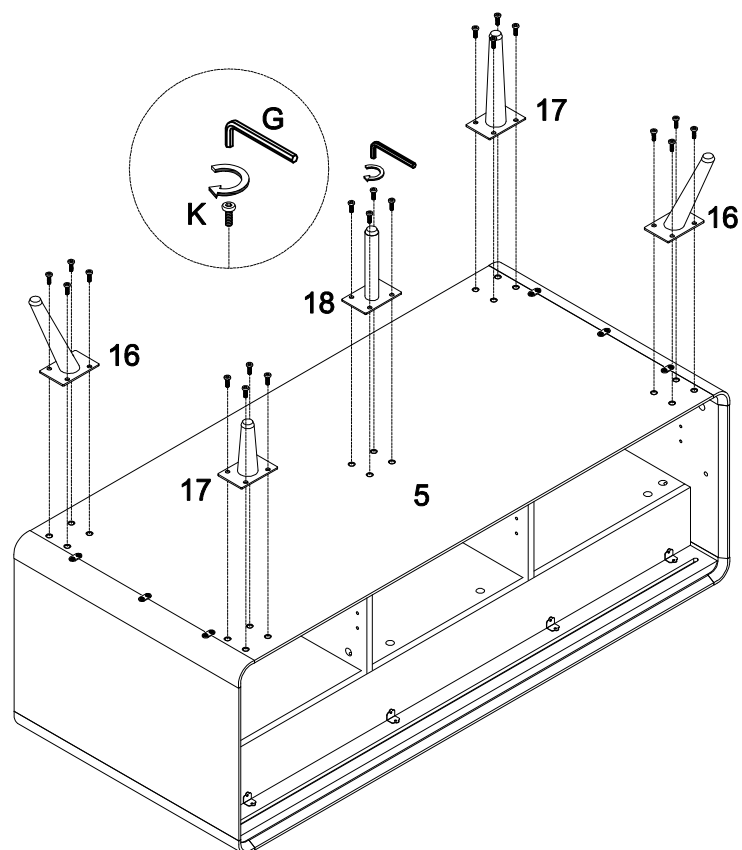
Step 8



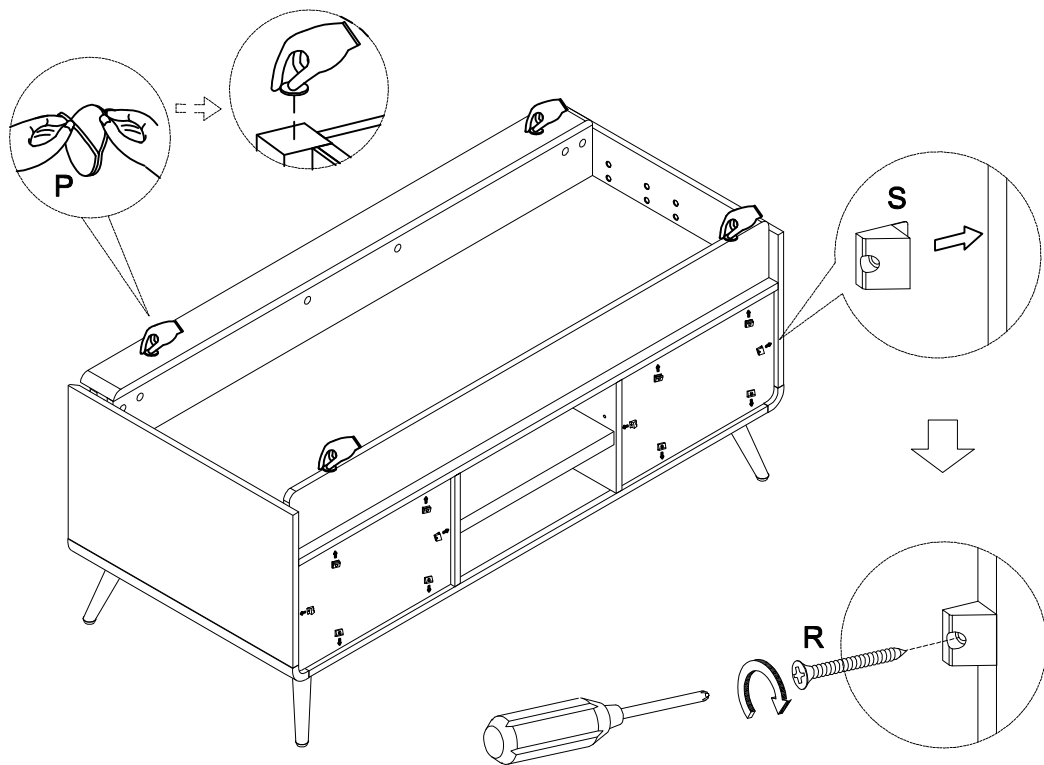
Step 9



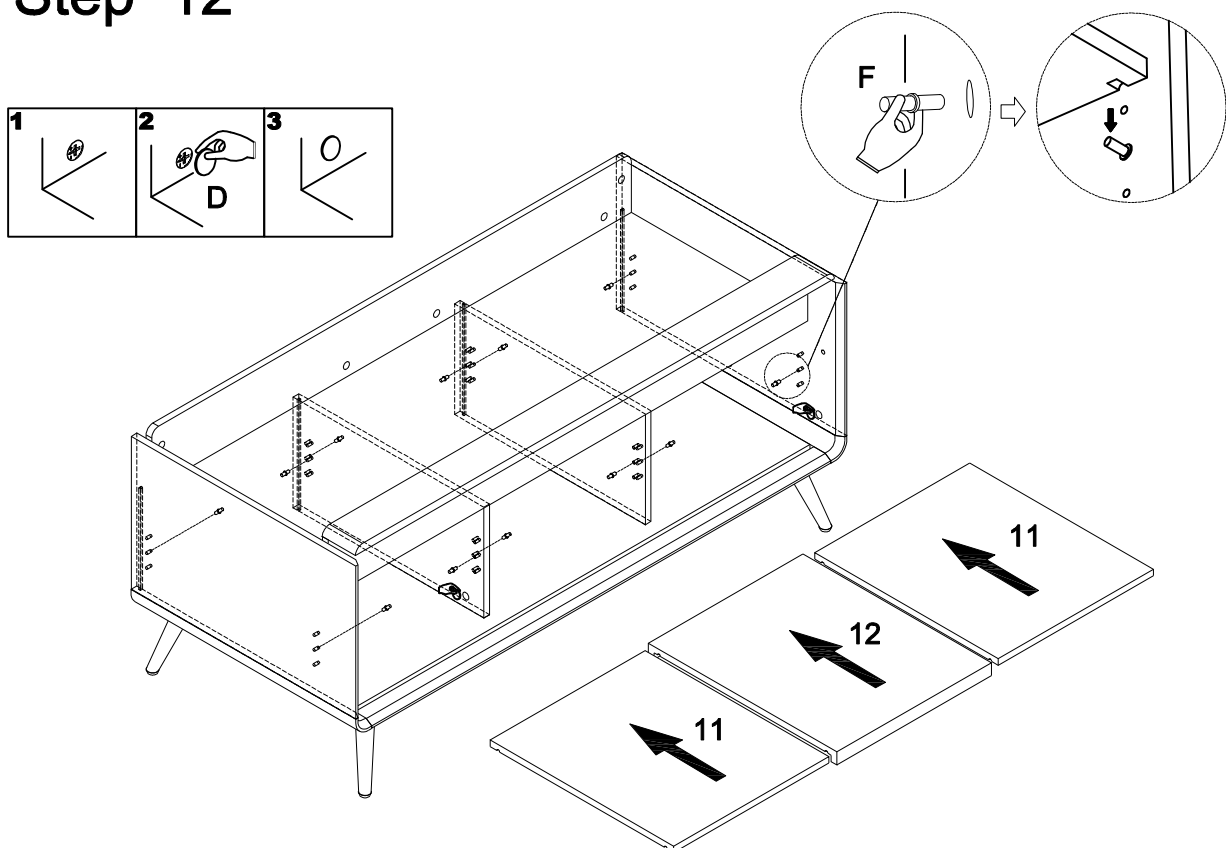
Step 10



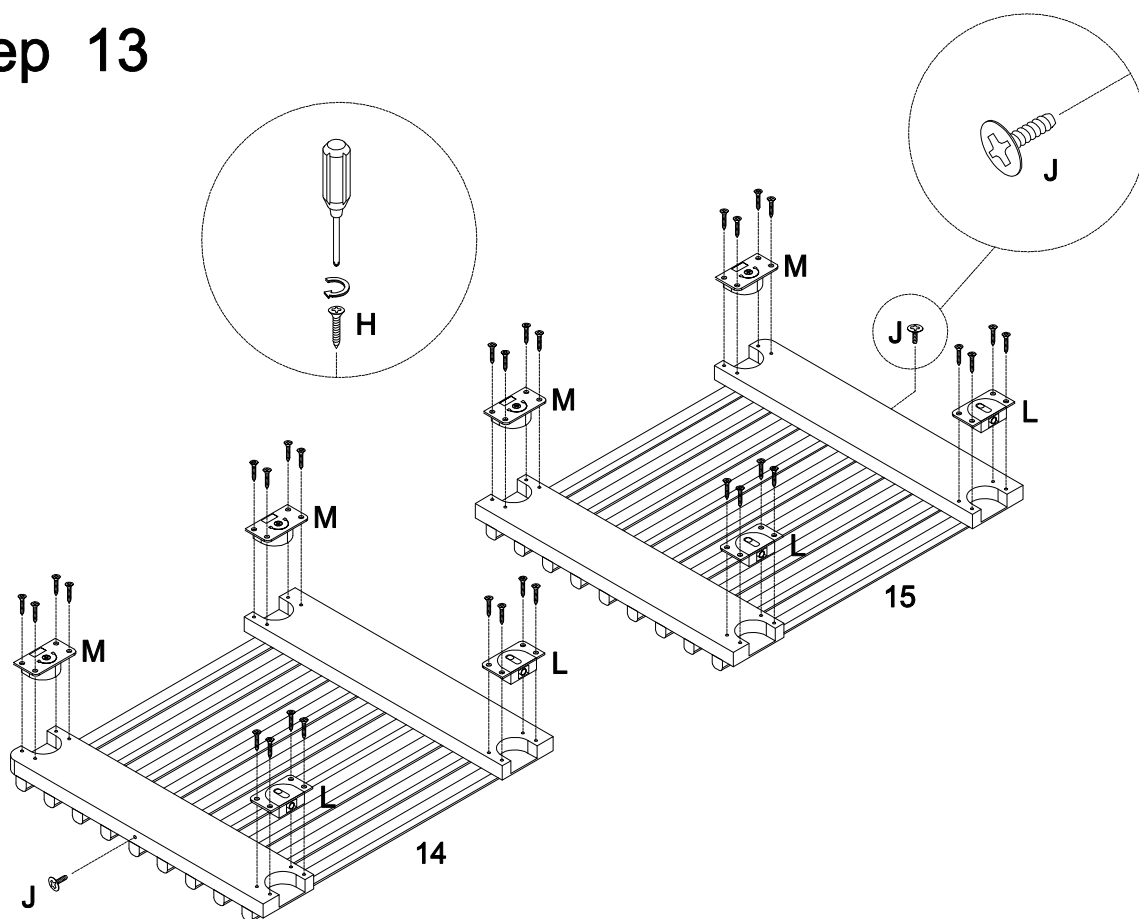
Step 11



Step 12

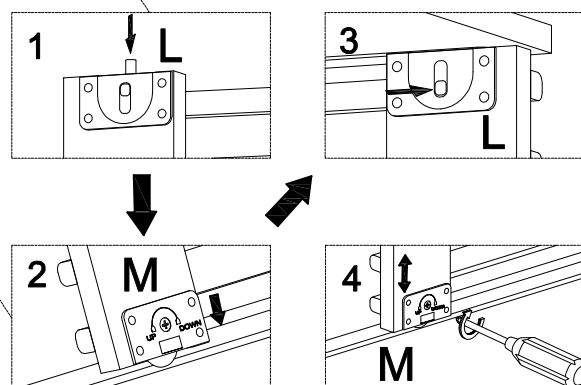
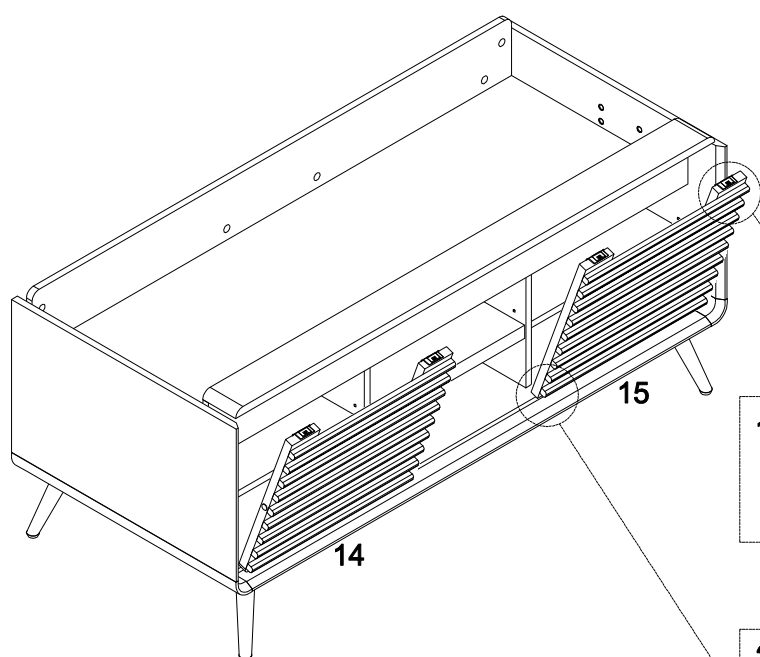


Step 13

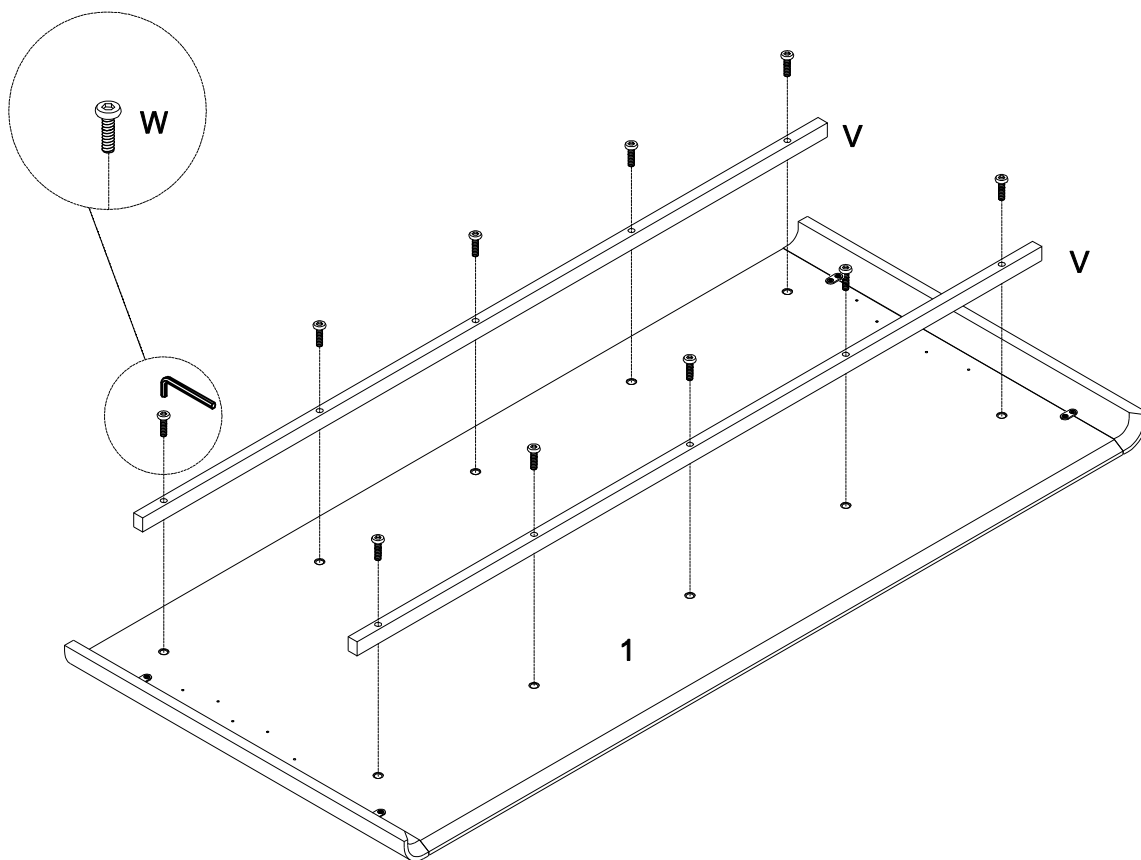


Step 14

- Note:
1. Press the pin of part L in the retracted position.
 2. Snap the pulley of part M into the sliding rail of the bottom panel.
 3. Press the button of part L slightly to release the pin and align with the sliding rail of the top panel.
 4. If necessary, adjust the screw on the pulley to make the door slide smoothly. (Turn left to loose the pulley, turn right to tighten the pulley)

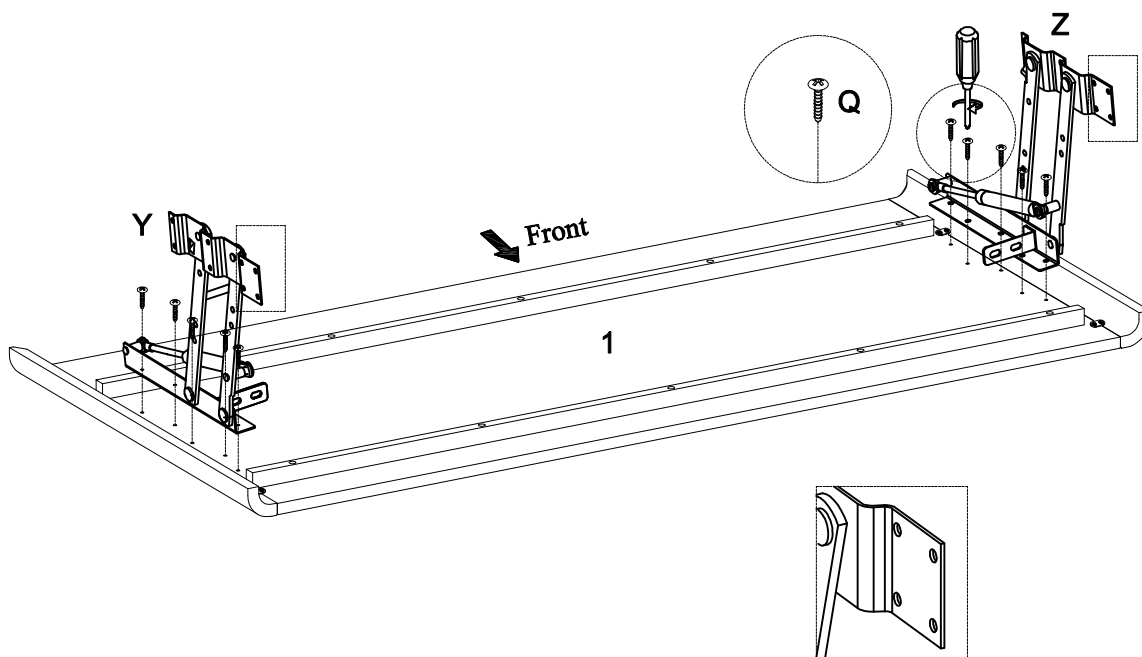
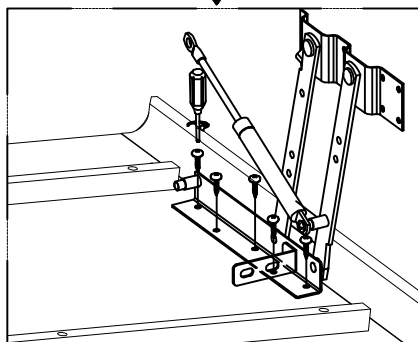
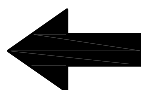
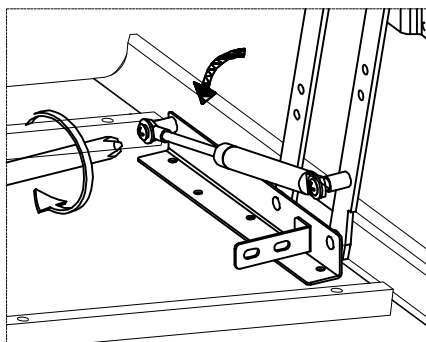
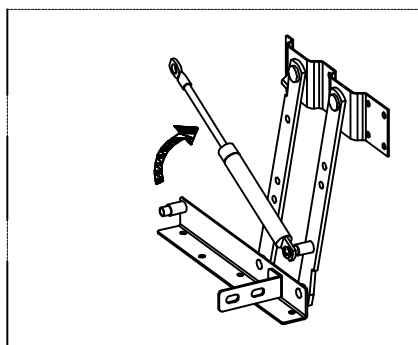
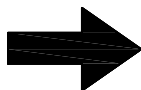
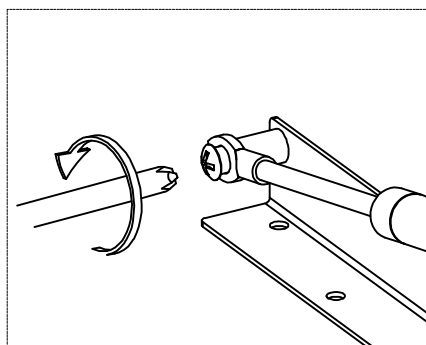


Step 15



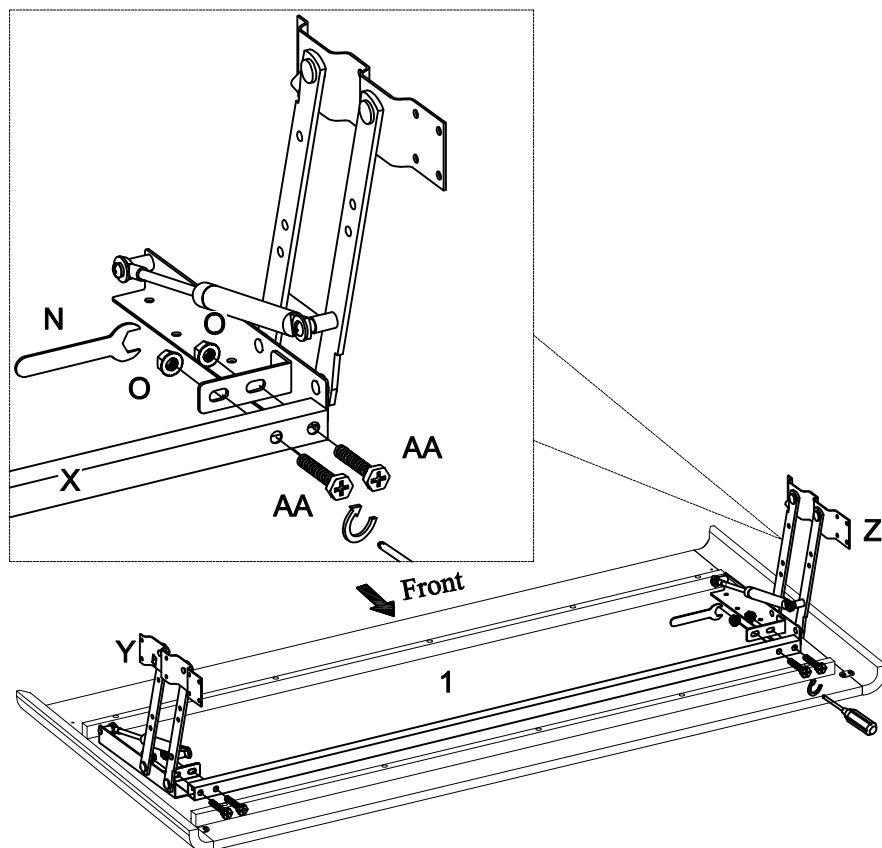
Step 16

Note: It's easier to install this lifting mechanism by loosening one screw of the hydraulic rod

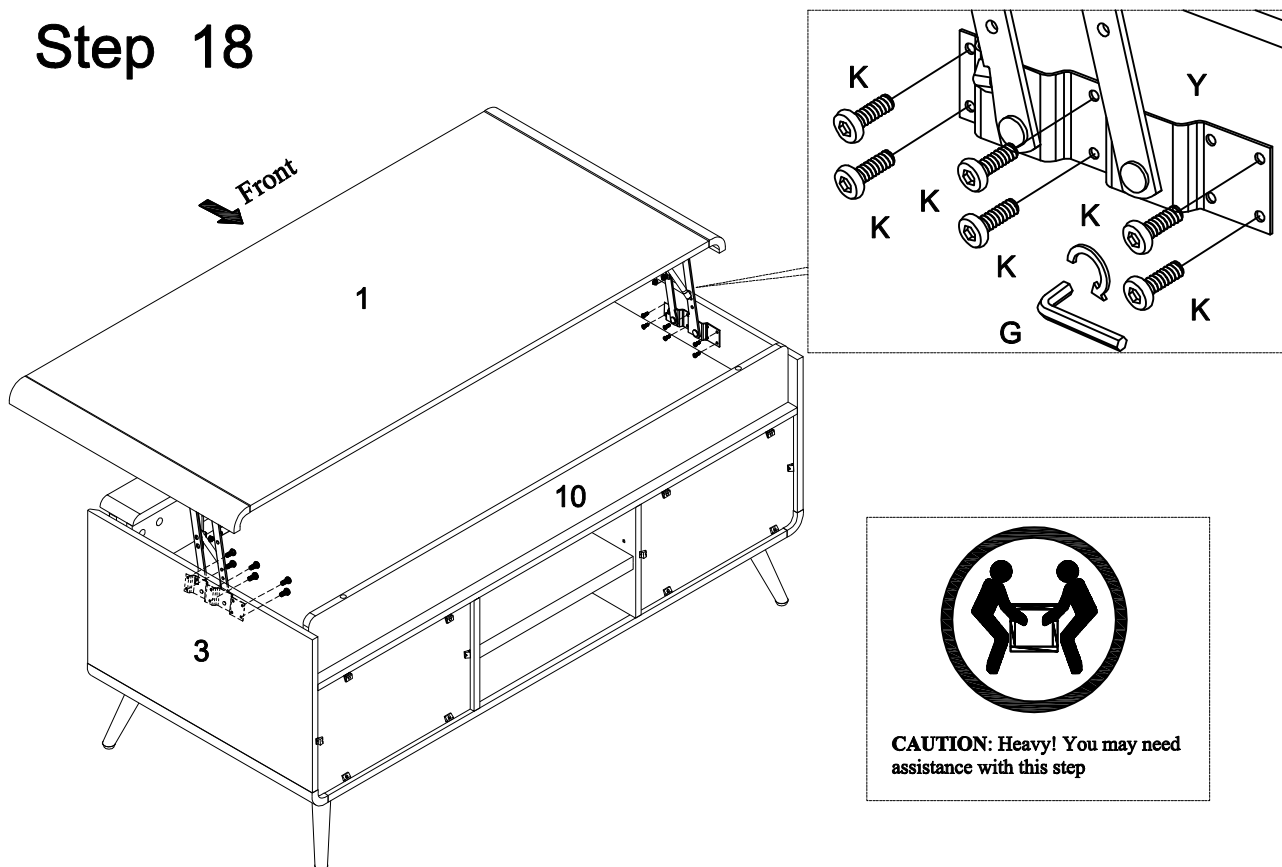


NOTE: The four holes on the lift assembly (Y) and (Z) should be behind in this step.

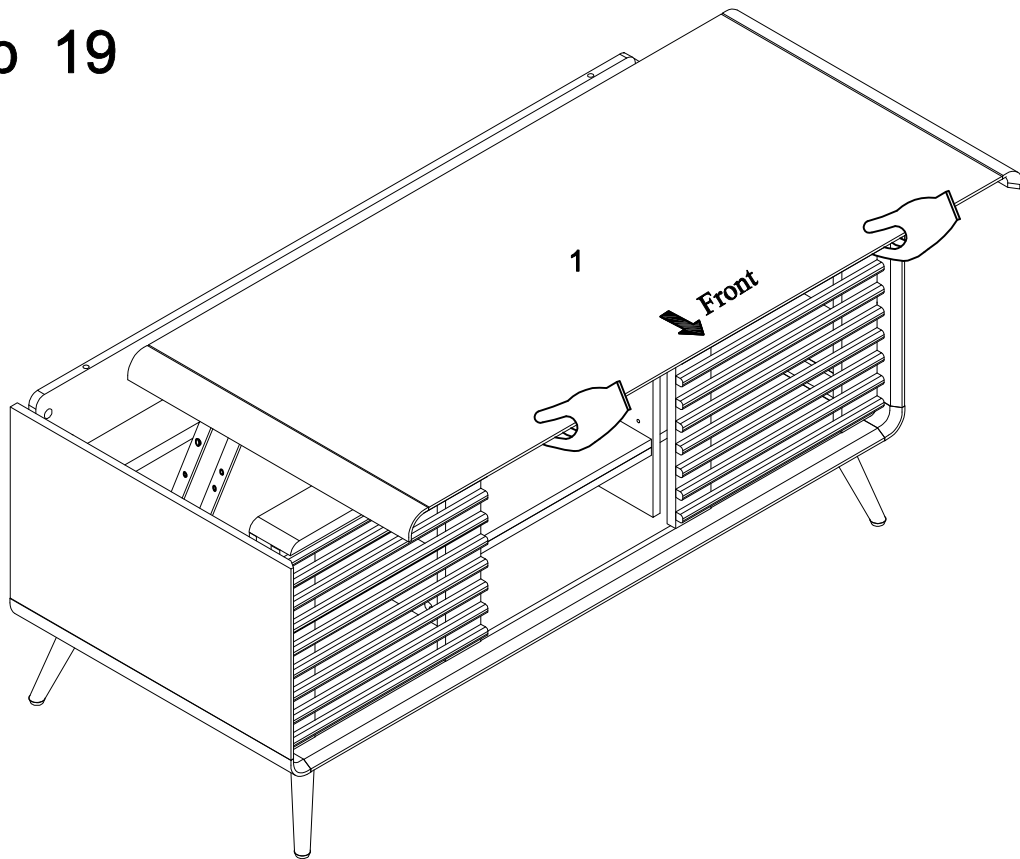
Step 17



Step 18

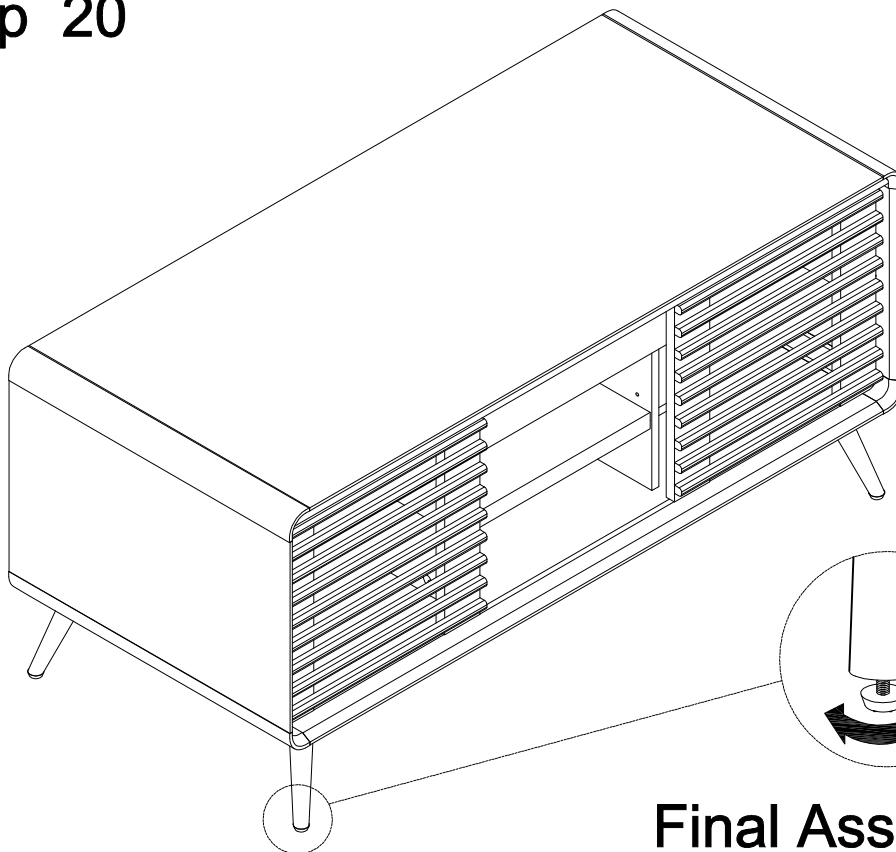


Step 19



The picture should be pulled up with both hands

Step 20



Final Assembly