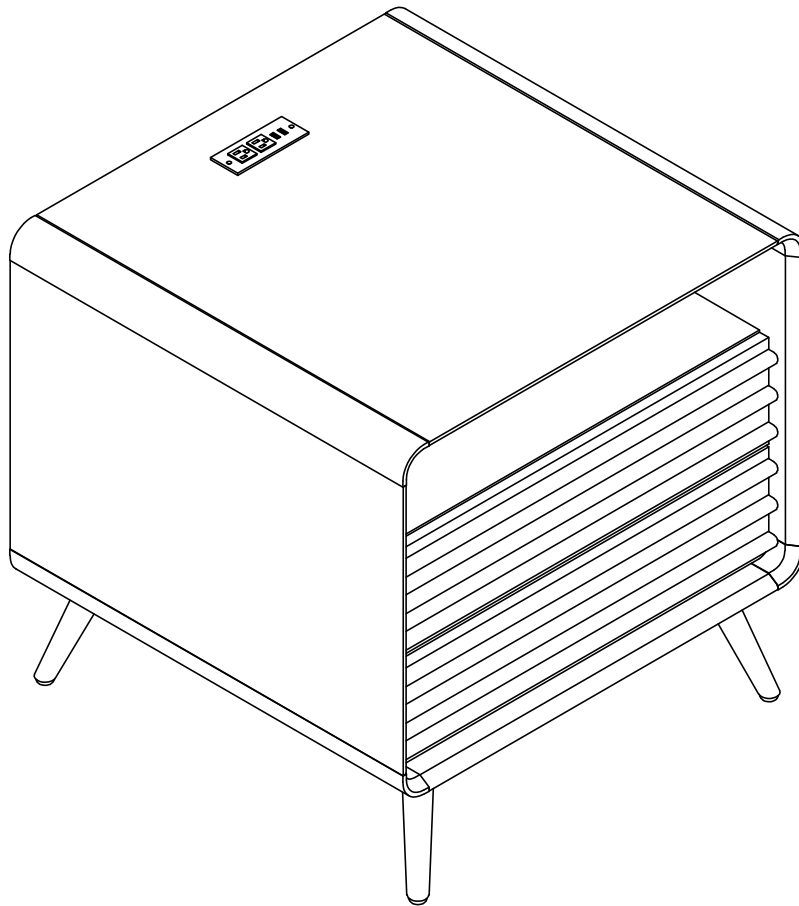


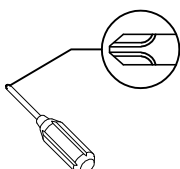
AI - SDPC24ST

Assembly Instructions

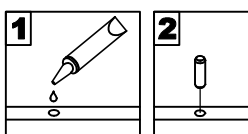


General Assembly Guidelines

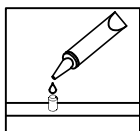
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

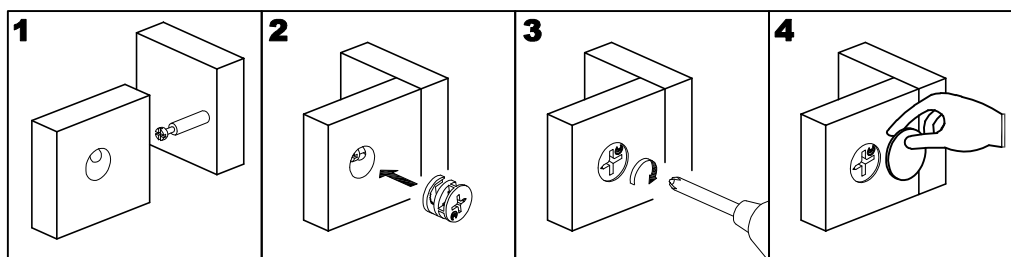


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

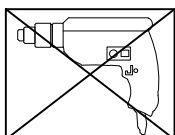


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

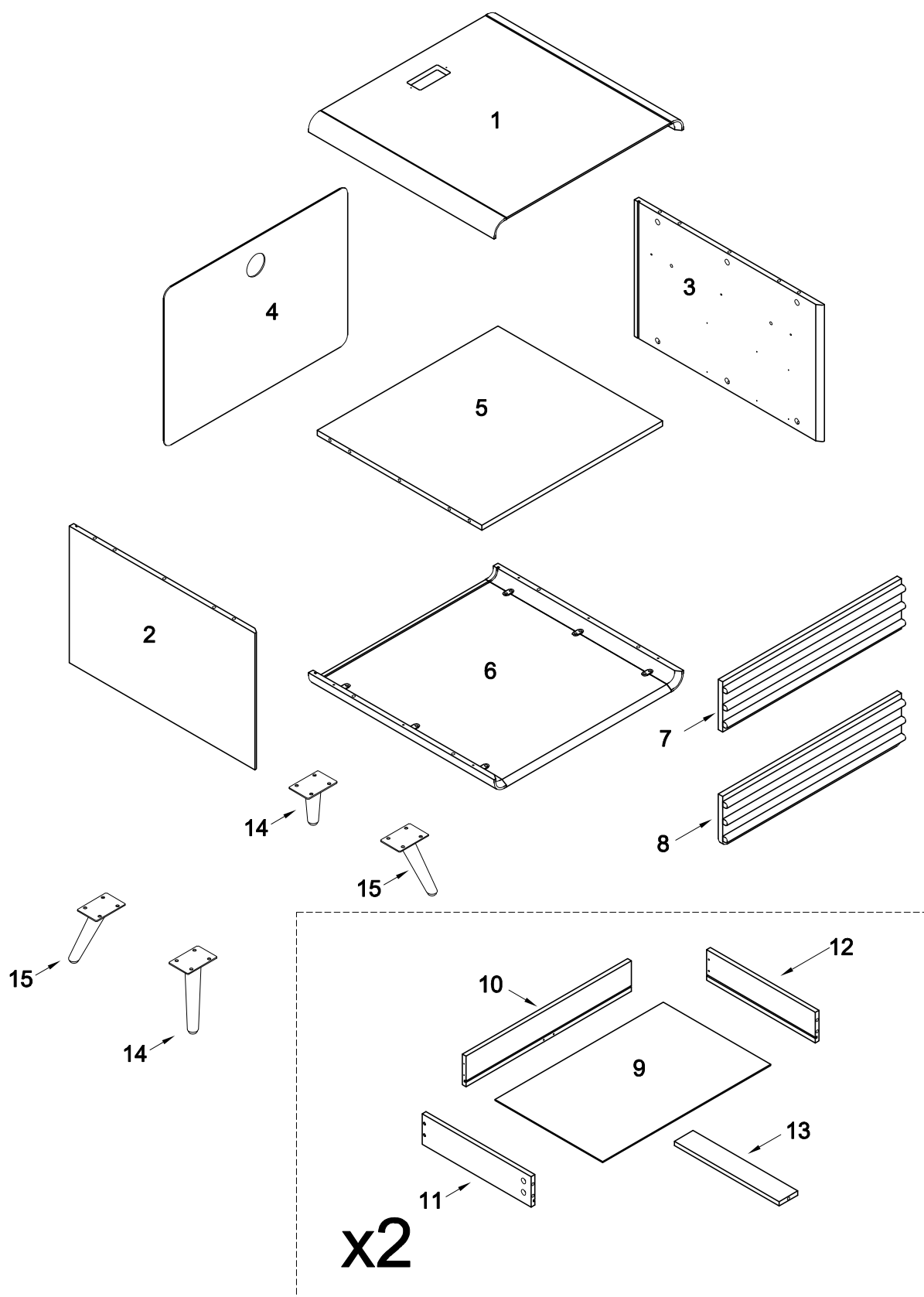
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.




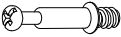


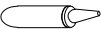






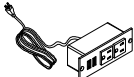
- VII. Power tools should not be used to assemble this product .

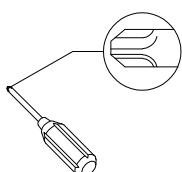


Parts List



Hardware List

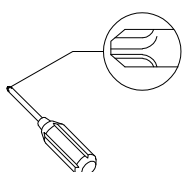
| | | | | |
|---|---|----------------|----------------|--------|
| A |  | Ø8x30mm | Dowel | 12 pcs |
| B |  | Ø6x35mm | Cam bolt | 28 pcs |
| C |  | Ø15x11mm | Large Cam lock | 18 pcs |
| D |  | Ø30mm | Cam cover | 28 pcs |
| E |  | | Glue | 1 pc |
| F |  | Ø15x9.5mm | Small Cam lock | 10 pcs |
| G |  | Ø4x38mm | Screw | 12 pcs |
| H |  | M 4 | Allen wrench | 1 pc |
| J |  | Ø6x13mm | Bolt | 16 pcs |
| K |  | 16*16.5*10.5mm | Plastic Wedge | 6 pcs |
| L |  | 3*17mm, d=5mm | Screw | 6 pcs |
| M |  | | USB Interface | 1 pc |



Philips head screwdriver required for assembly
(not included)

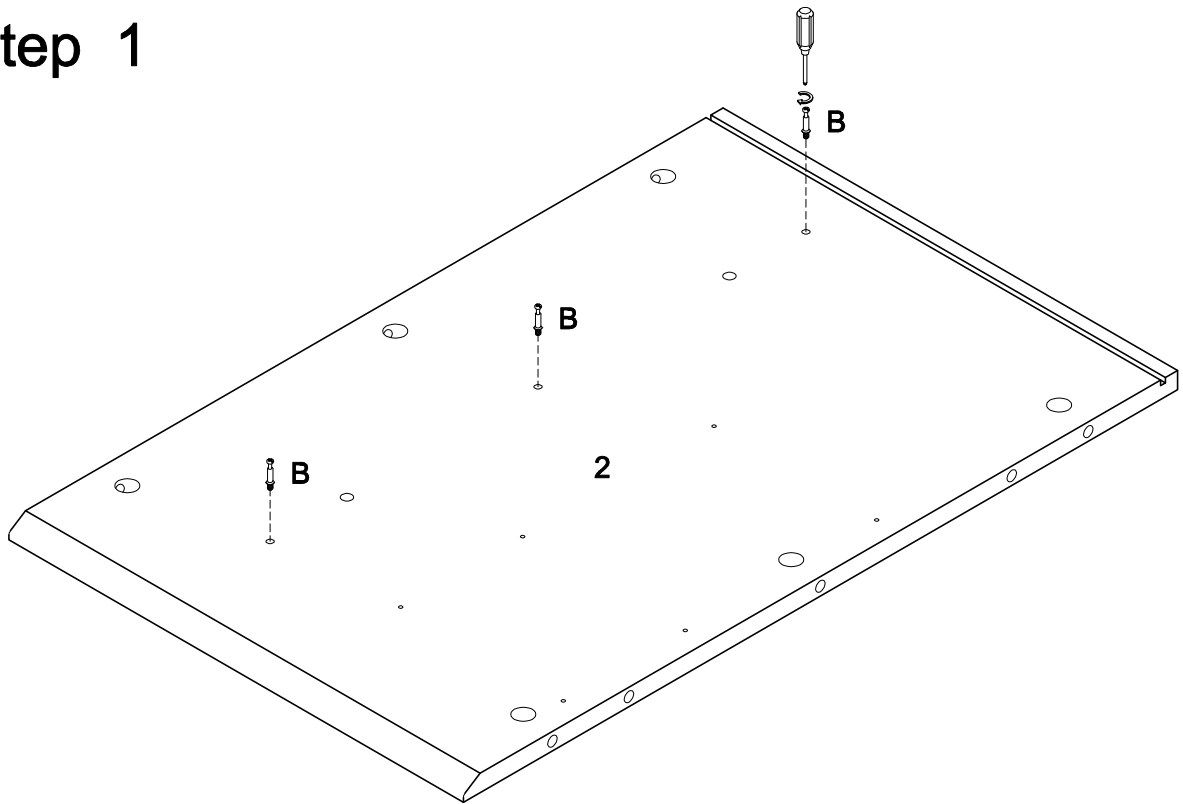
Hardware List

| | | | | |
|---|---|-----------|--------------------|--------|
| N |  | Ø3.5x12mm | Screw | 26 pcs |
| P |  | 14" | Left Glide Track | 2 pcs |
| Q |  | 14" | Right Glide Track | 2 pcs |
| R |  | 14" | Left Glide Runner | 2 pcs |
| S |  | 14" | Right Glide Runner | 2 pcs |

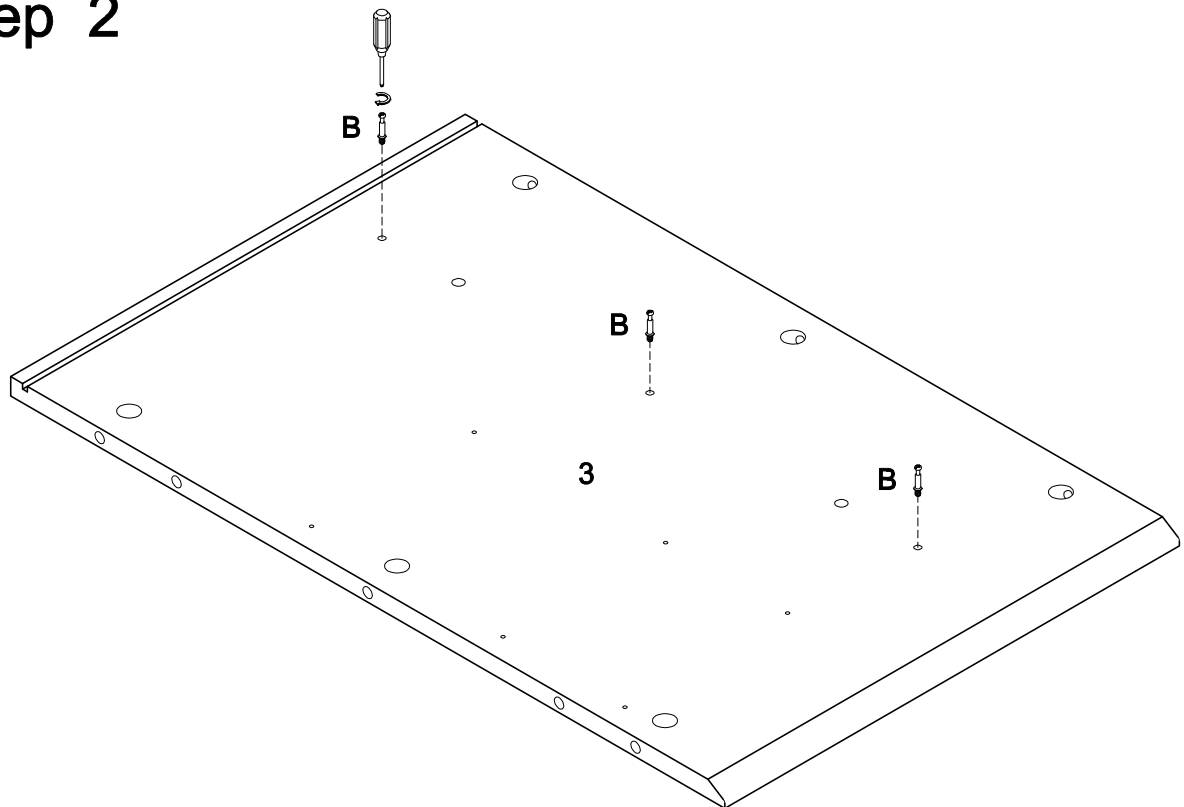


Philips head screwdriver required for assembly
(not included)

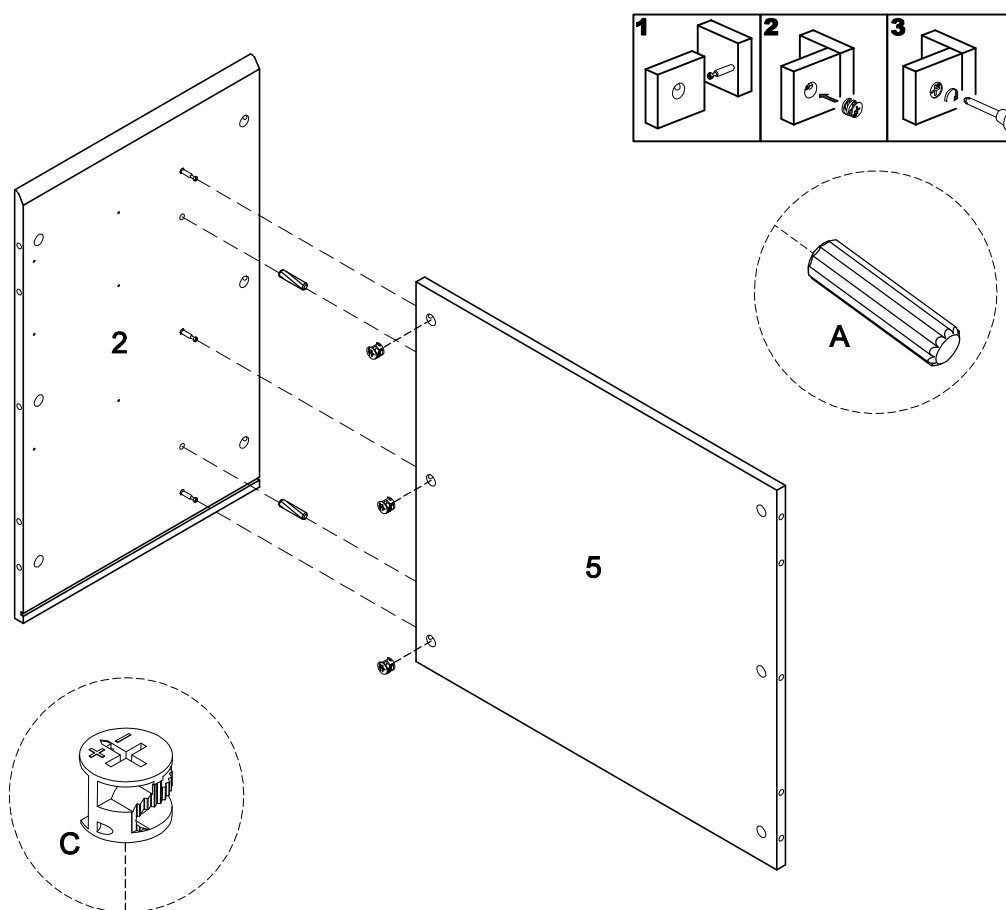
Step 1



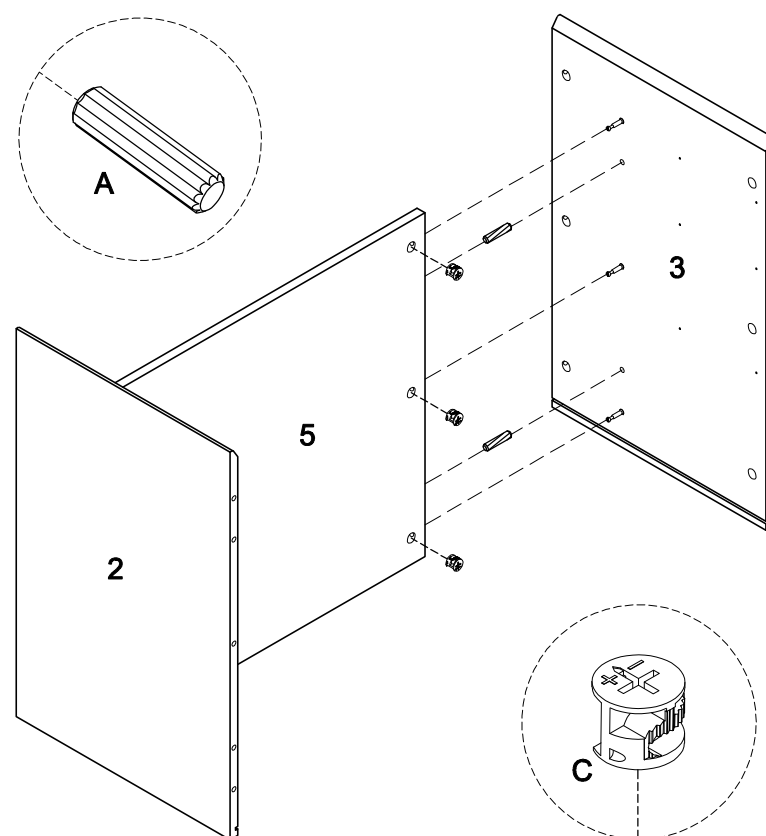
Step 2



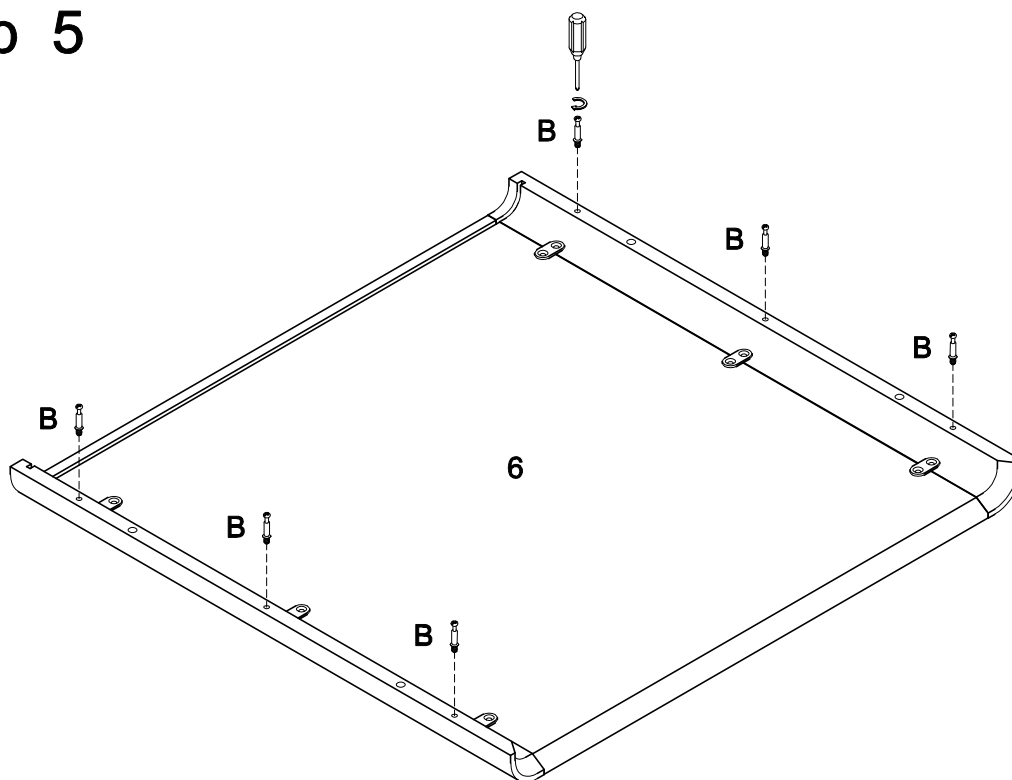
Step 3



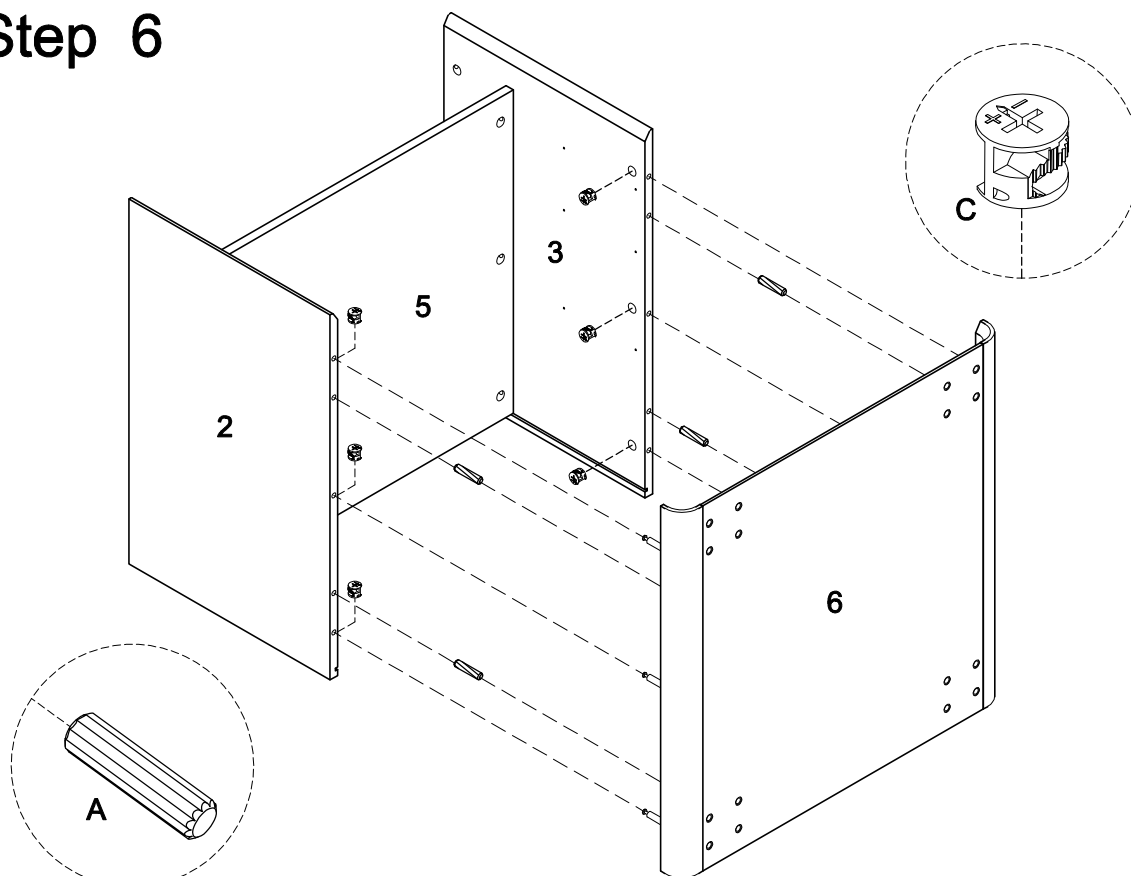
Step 4



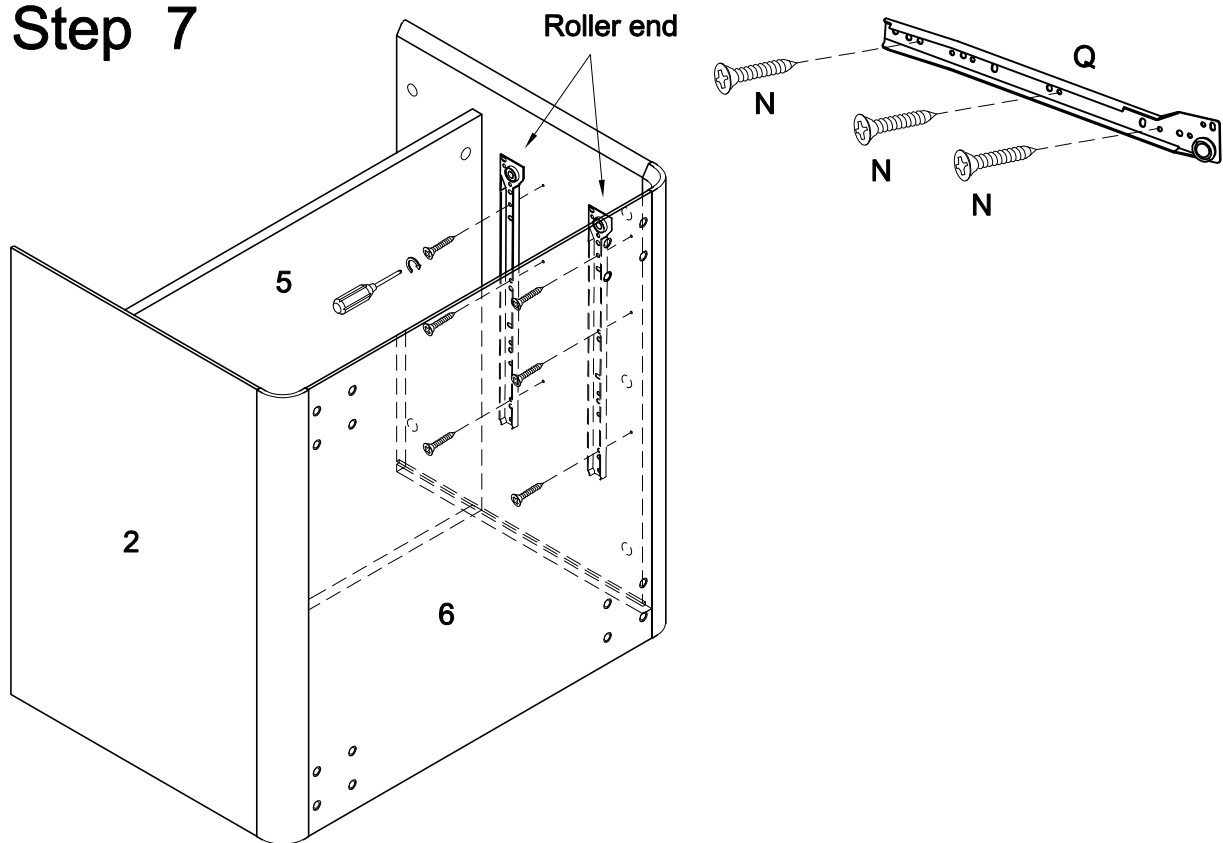
Step 5



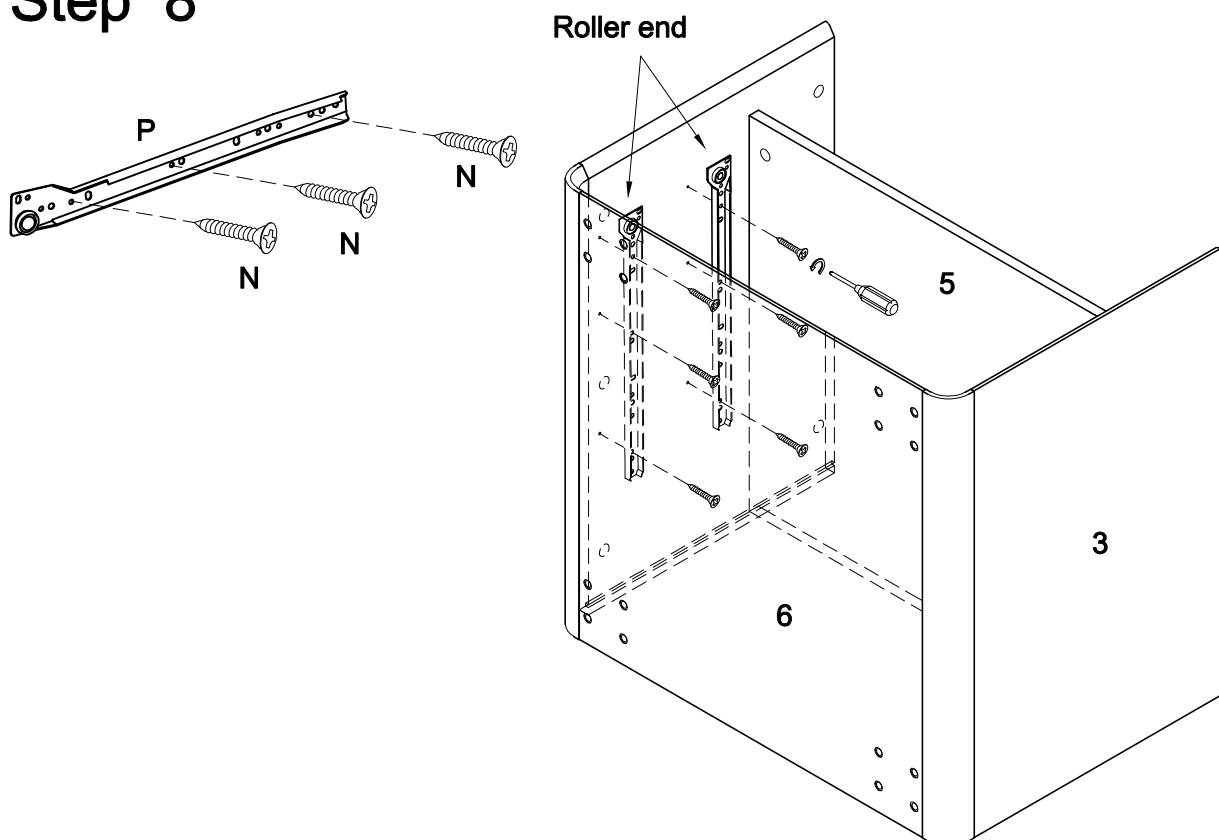
Step 6



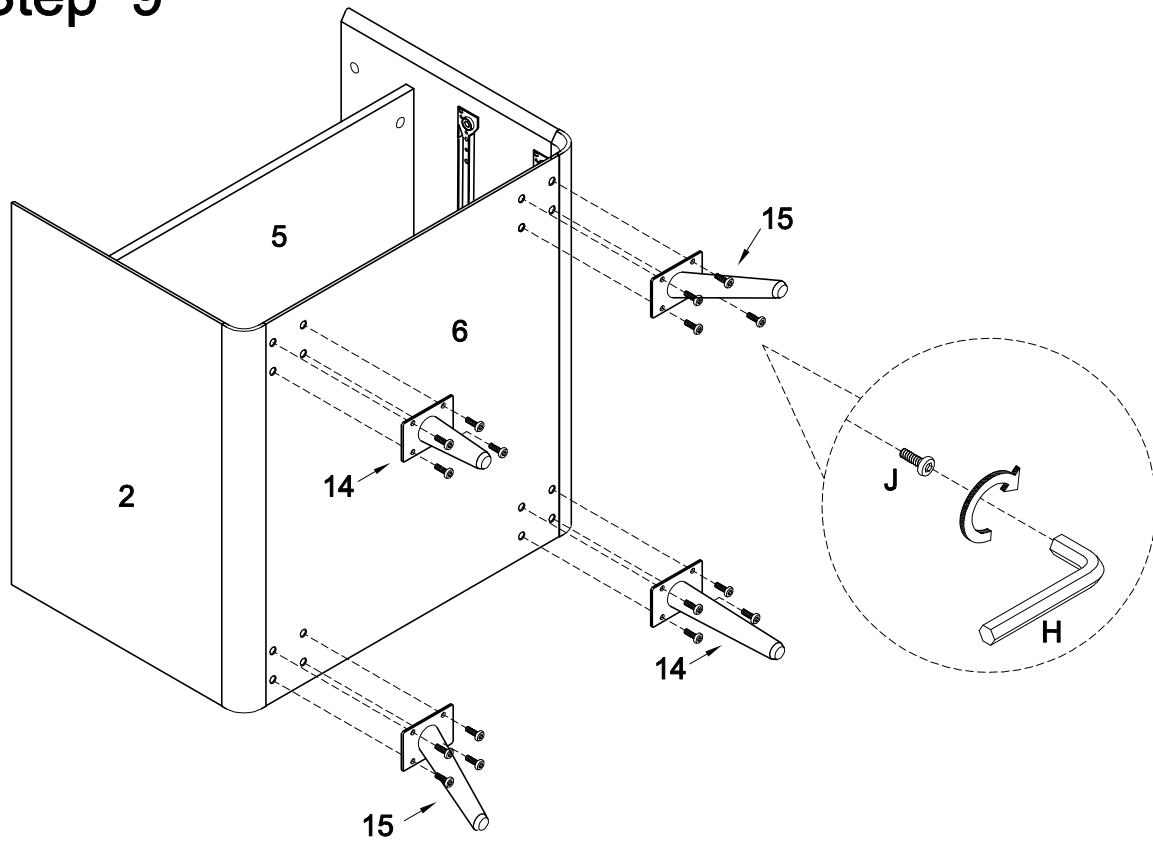
Step 7



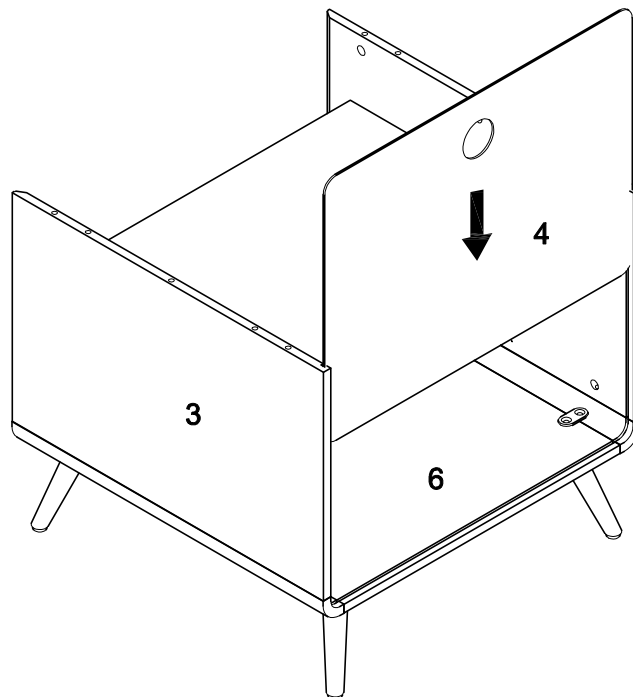
Step 8



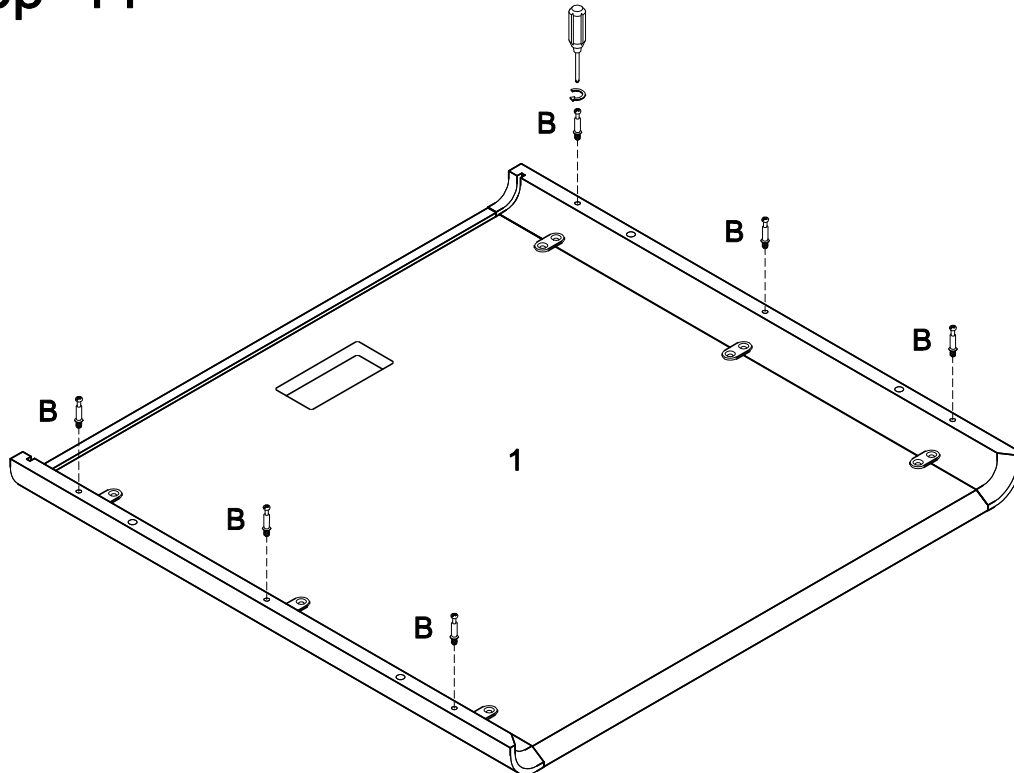
Step 9



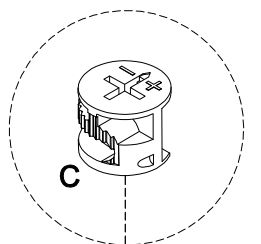
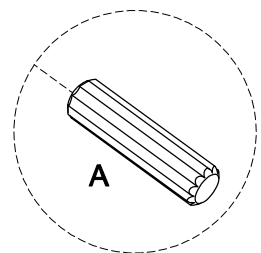
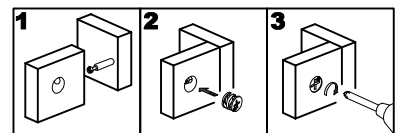
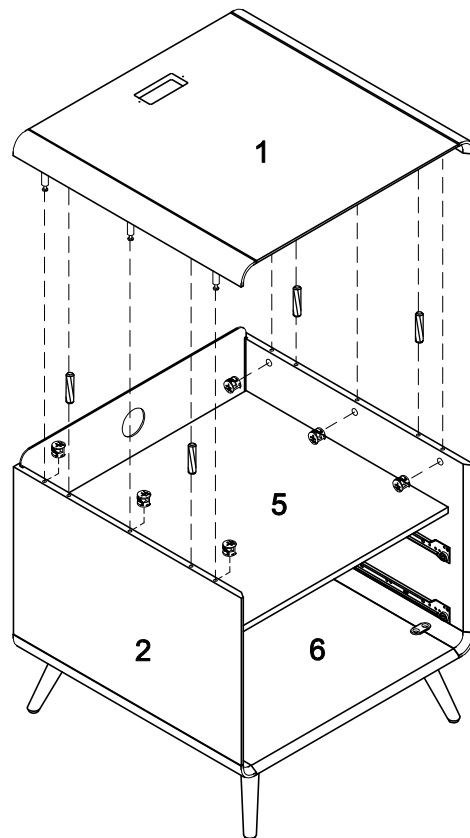
Step 10



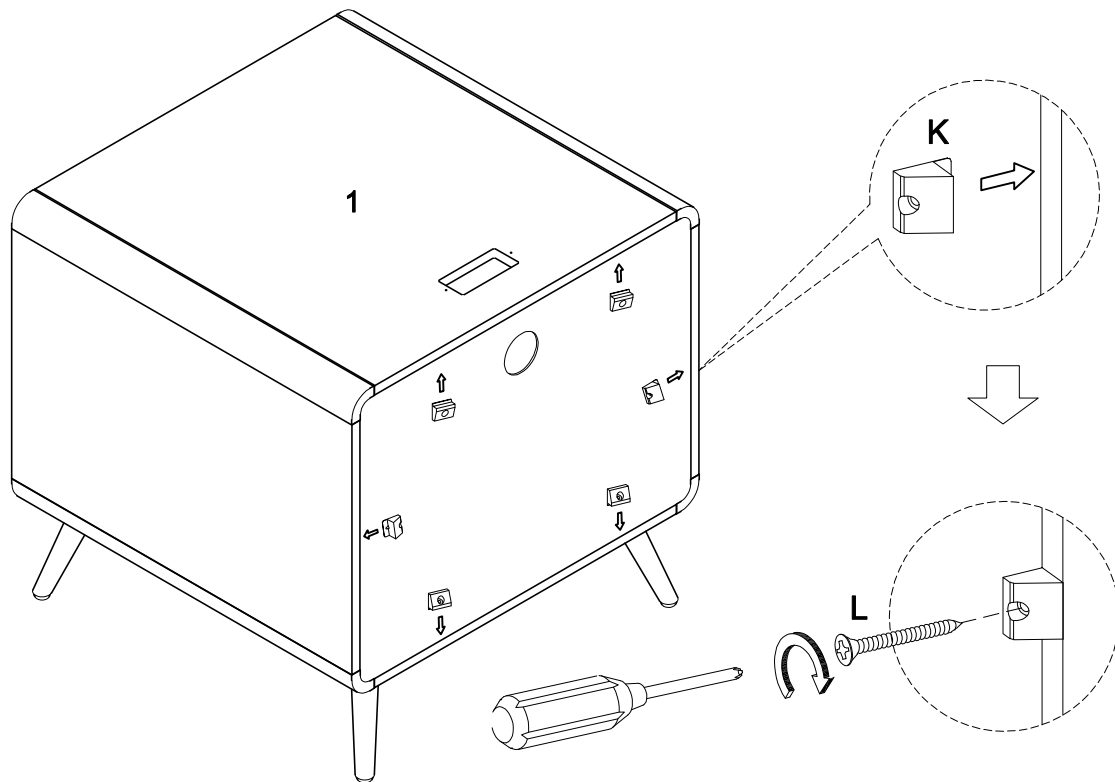
Step 11



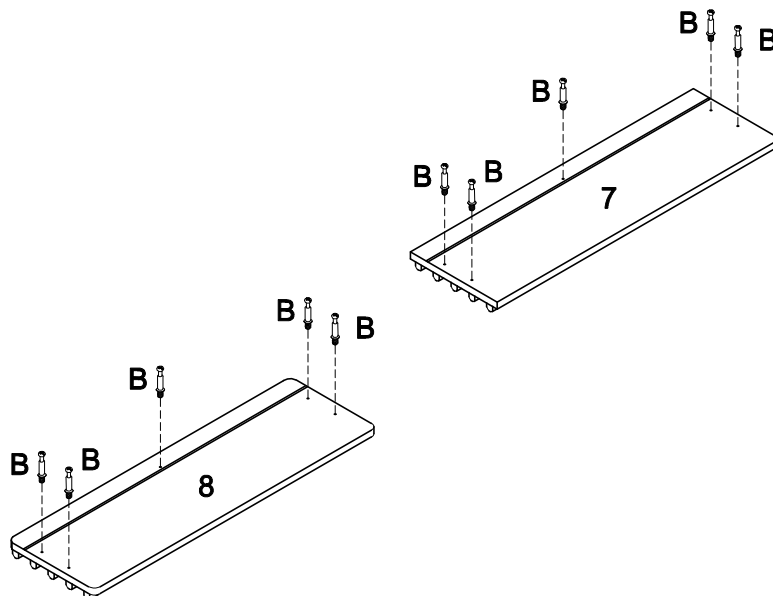
Step 12



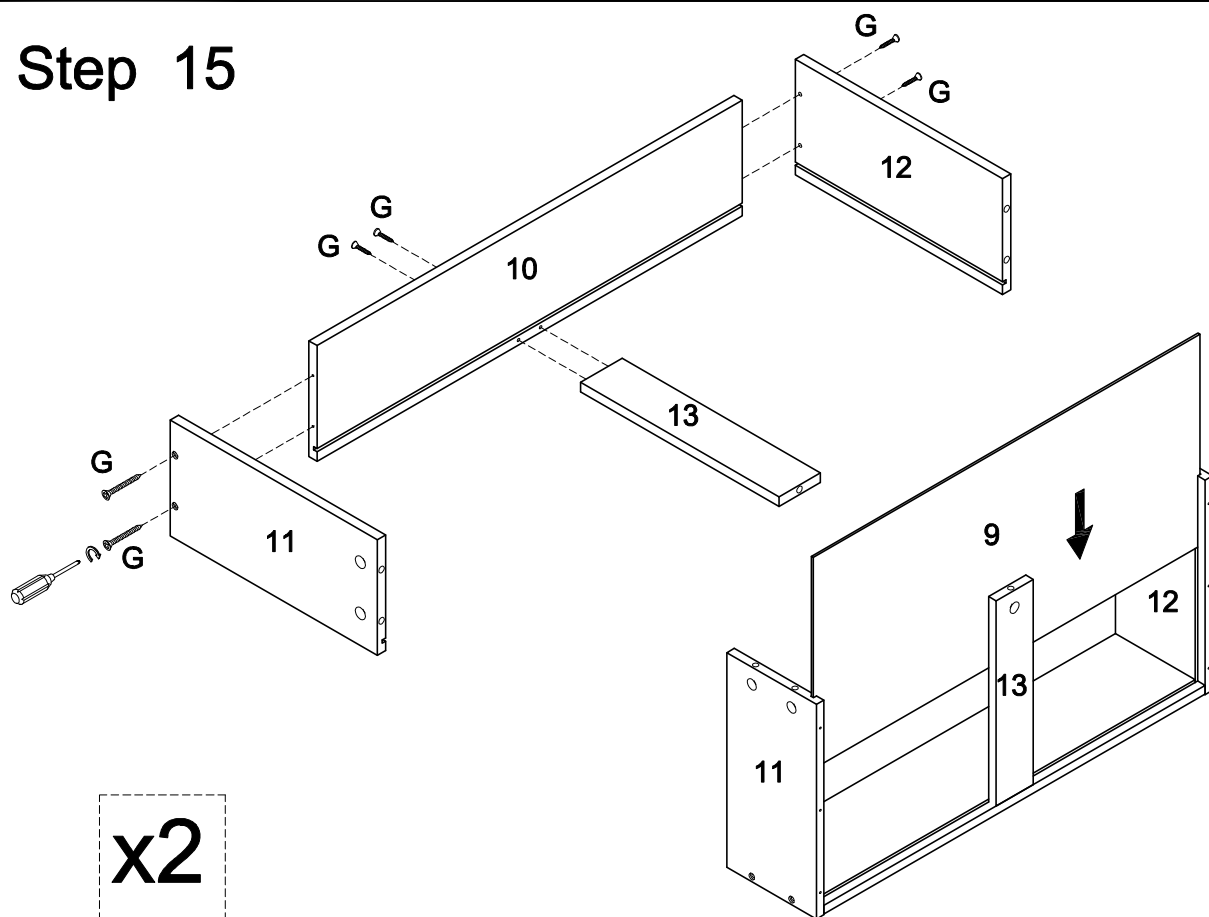
Step 13



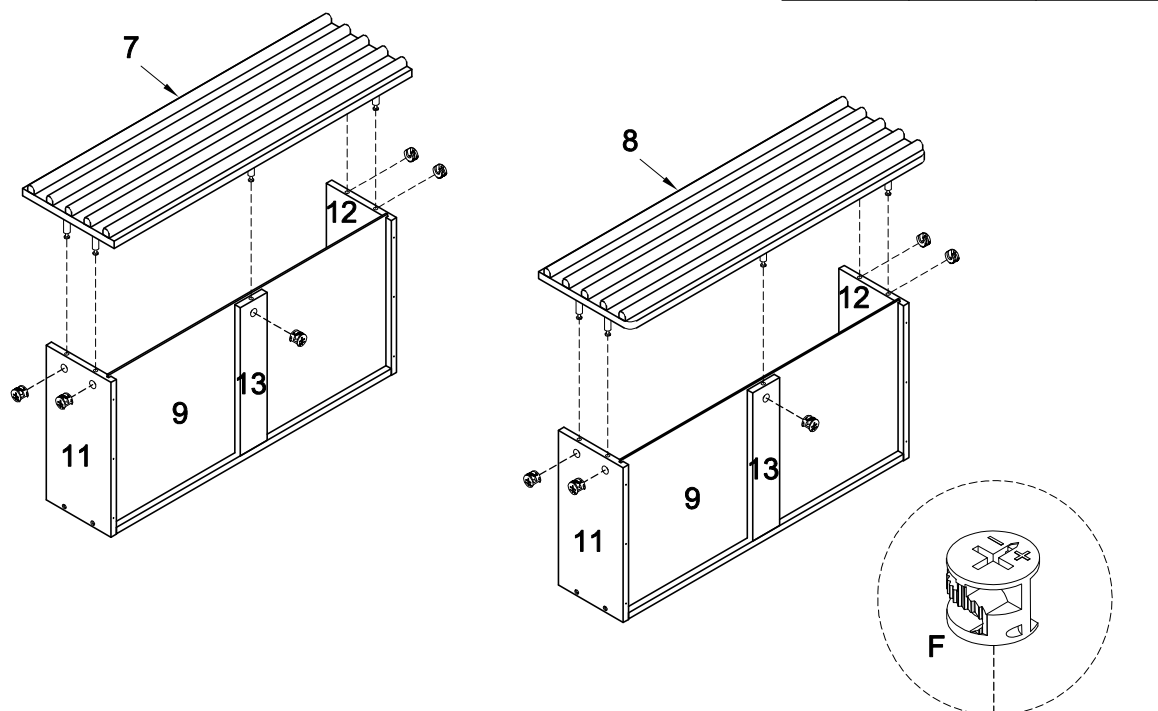
Step 14



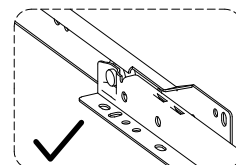
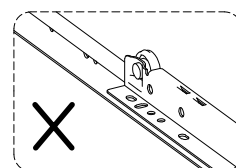
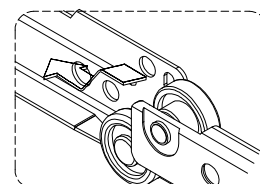
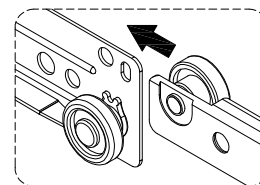
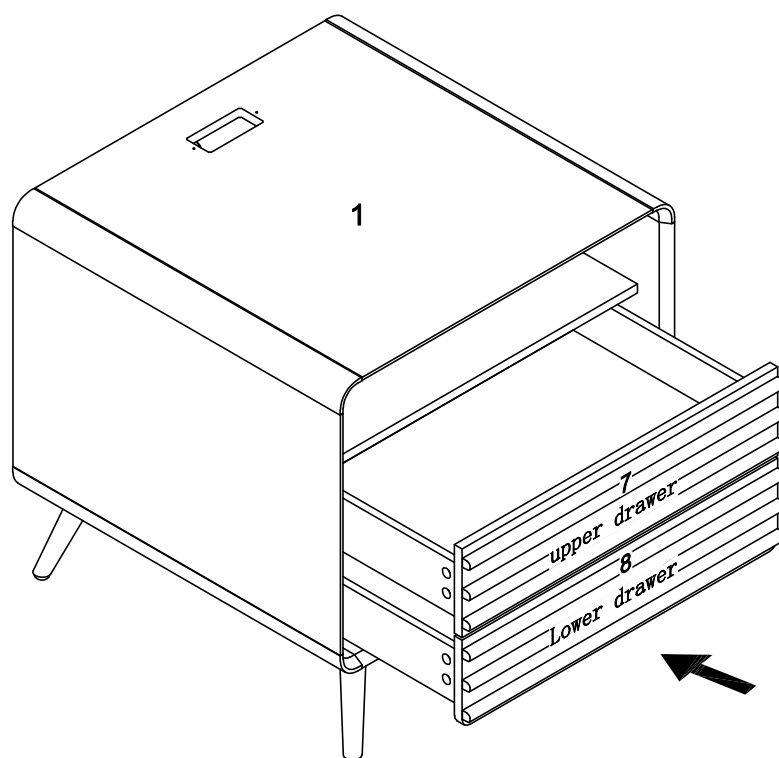
Step 15



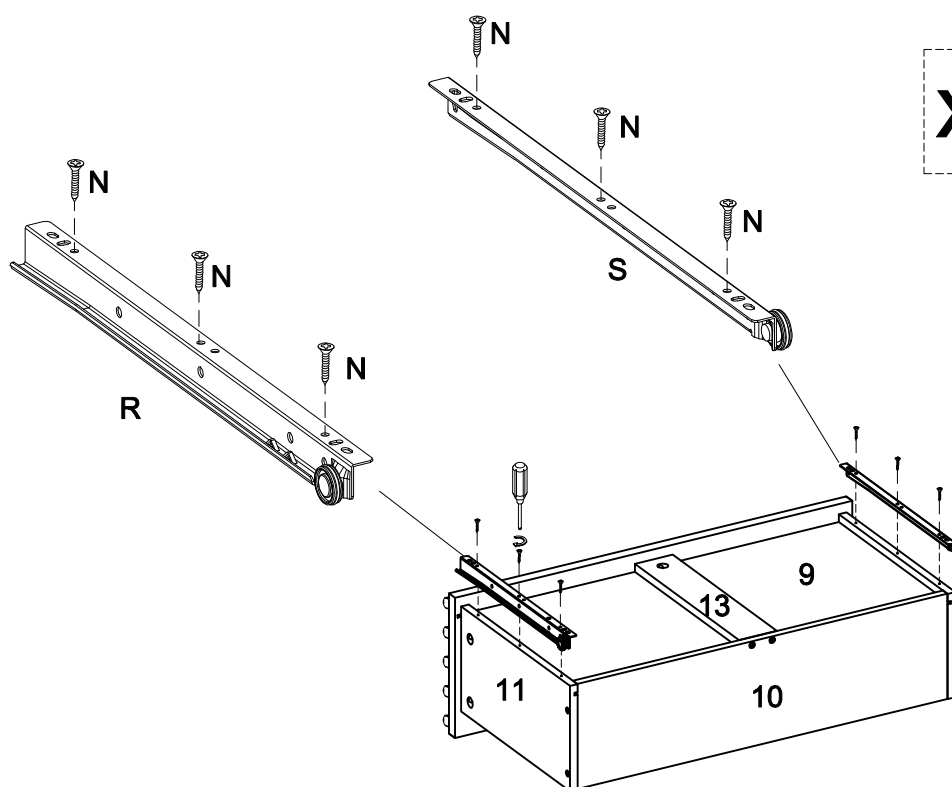
Step 16



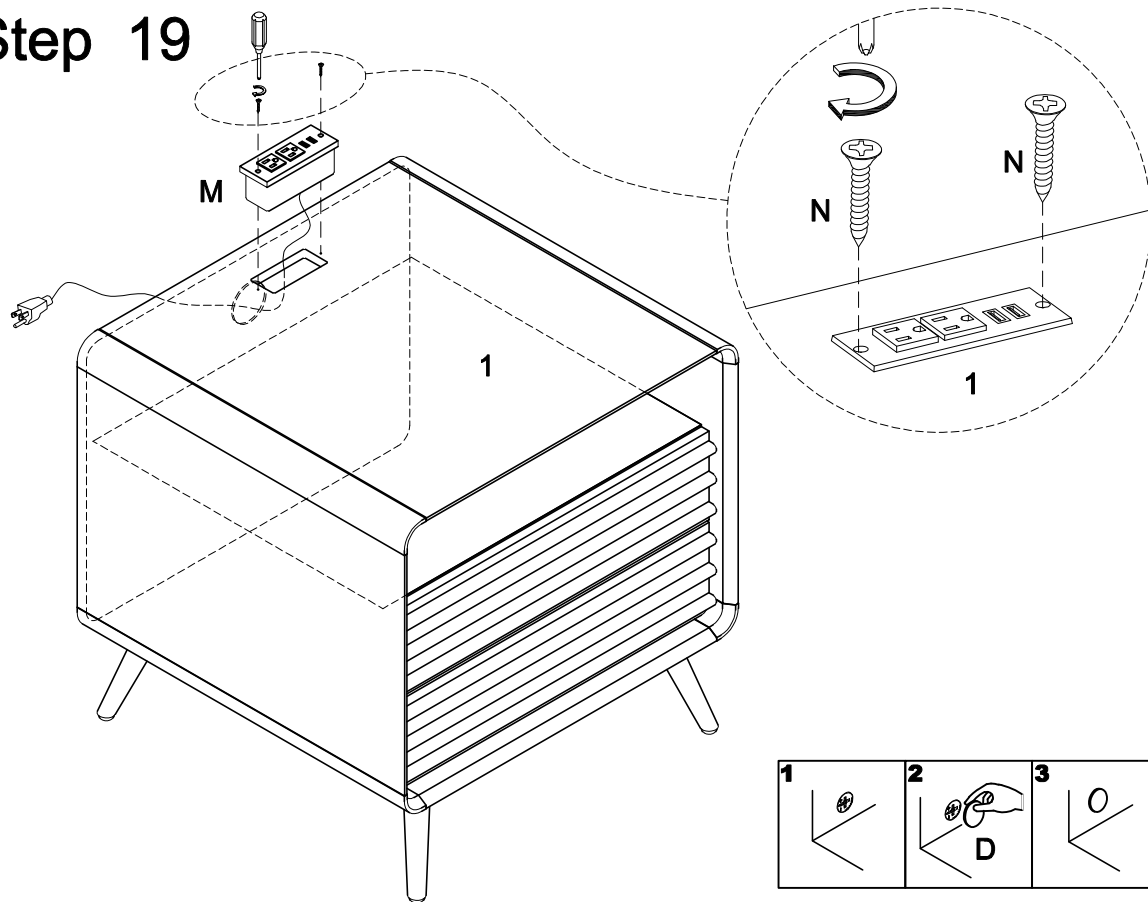
Step 17



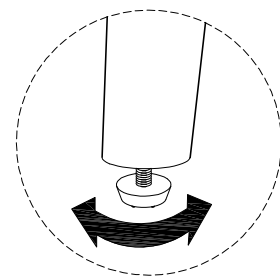
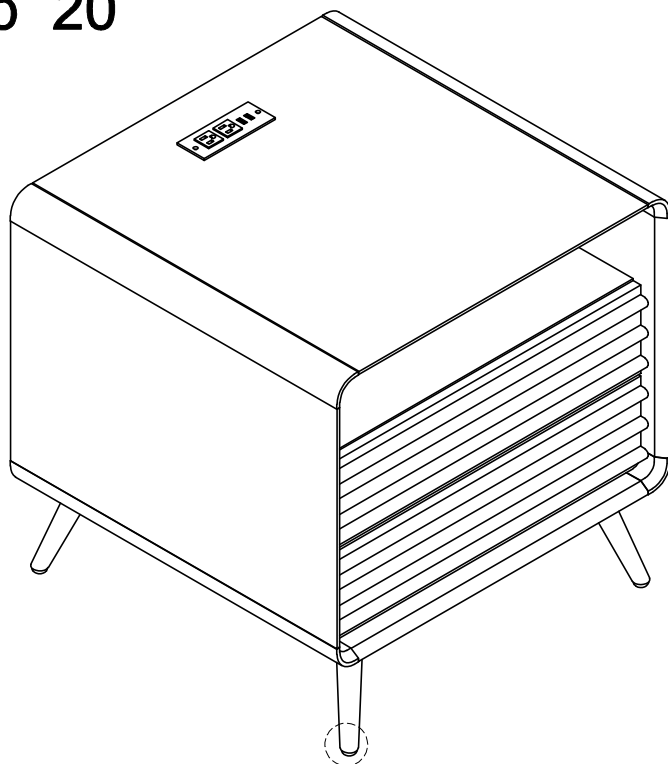
Step 18



Step 19



Step 20



Final Assembly