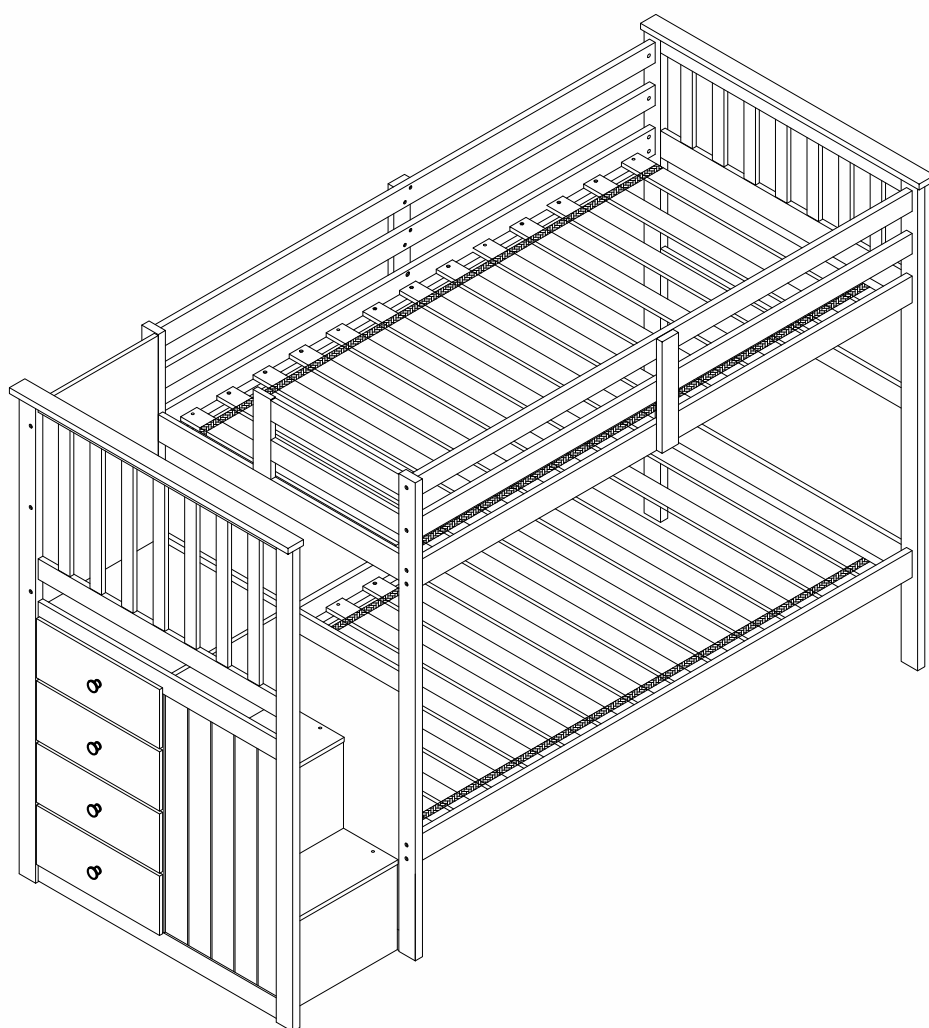


ASSEMBLY INSTRUCTIONS



TOOLS REQUIRED



Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



2 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

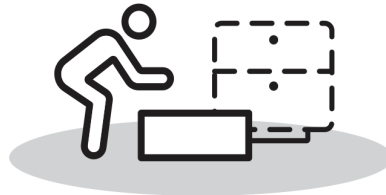
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

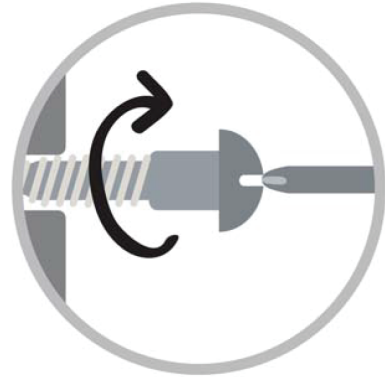
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS


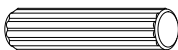
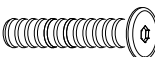

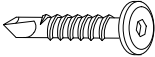


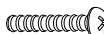




1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast and easy assembly.



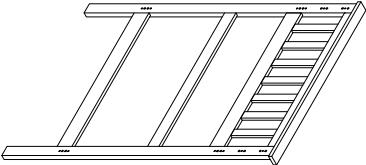
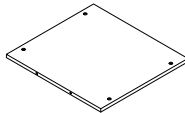
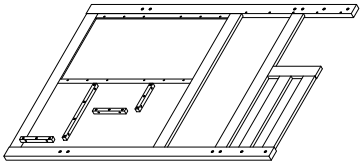
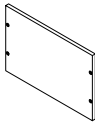
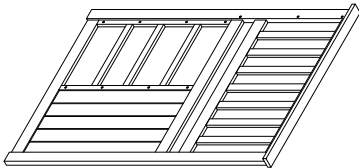
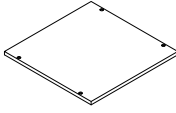
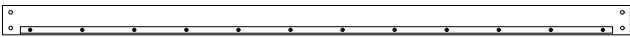
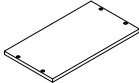
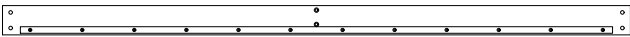
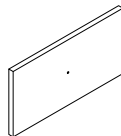
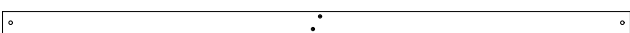

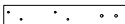

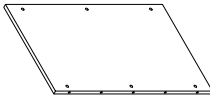
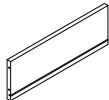
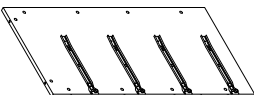
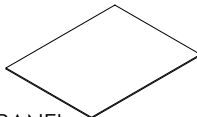

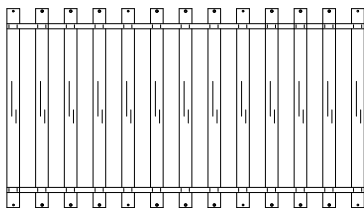
Warning !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.

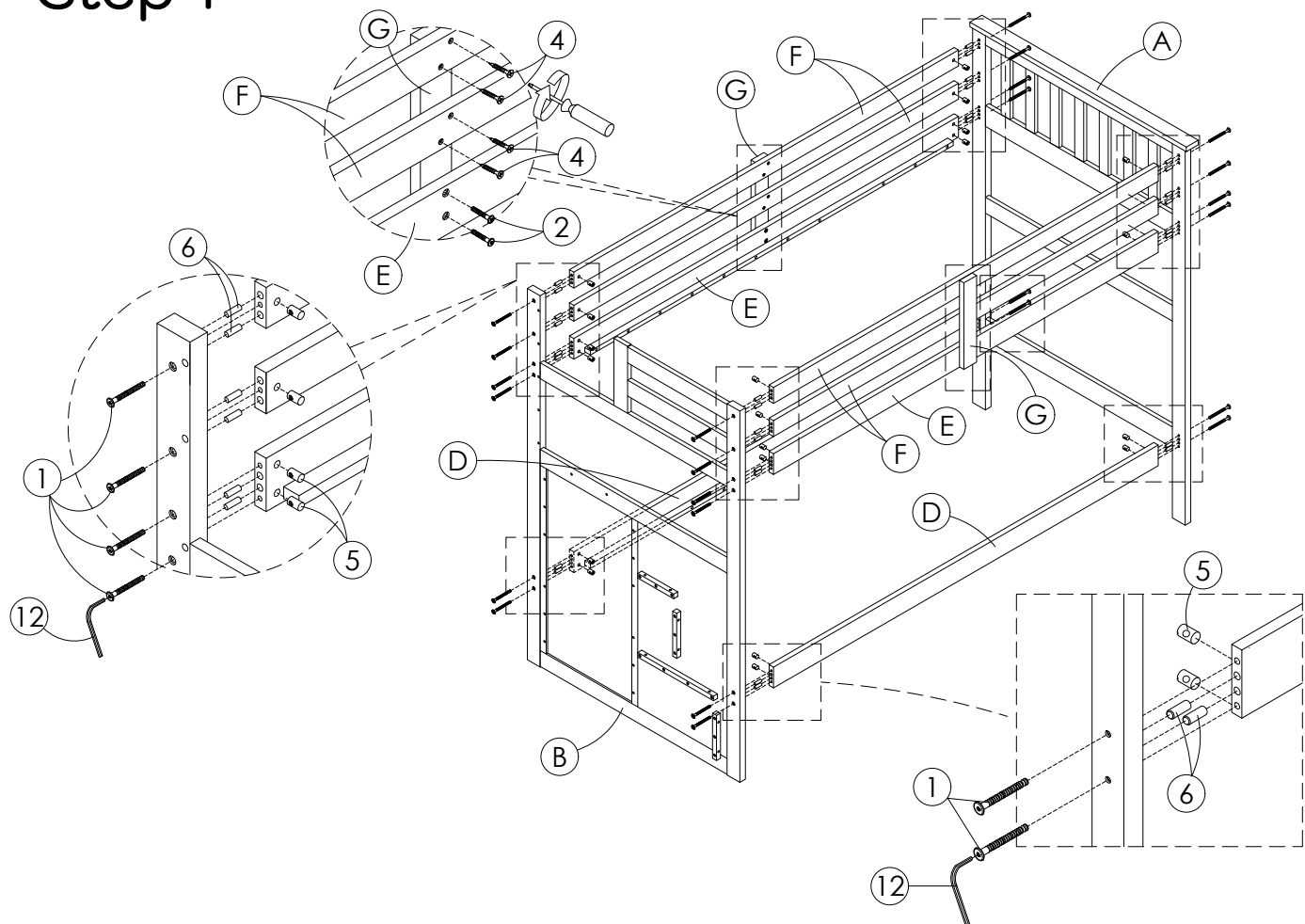
HARDWARE LIST

1	 50 PCS	7	 16 PCS
2	 20 PCS	8	 16 PCS
3	 16 PCS	9	 16 PCS
4	 60 PCS	10	 4 PCS
5	 50 PCS	11	 4 PCS
6	 32 PCS	12	 1 PC

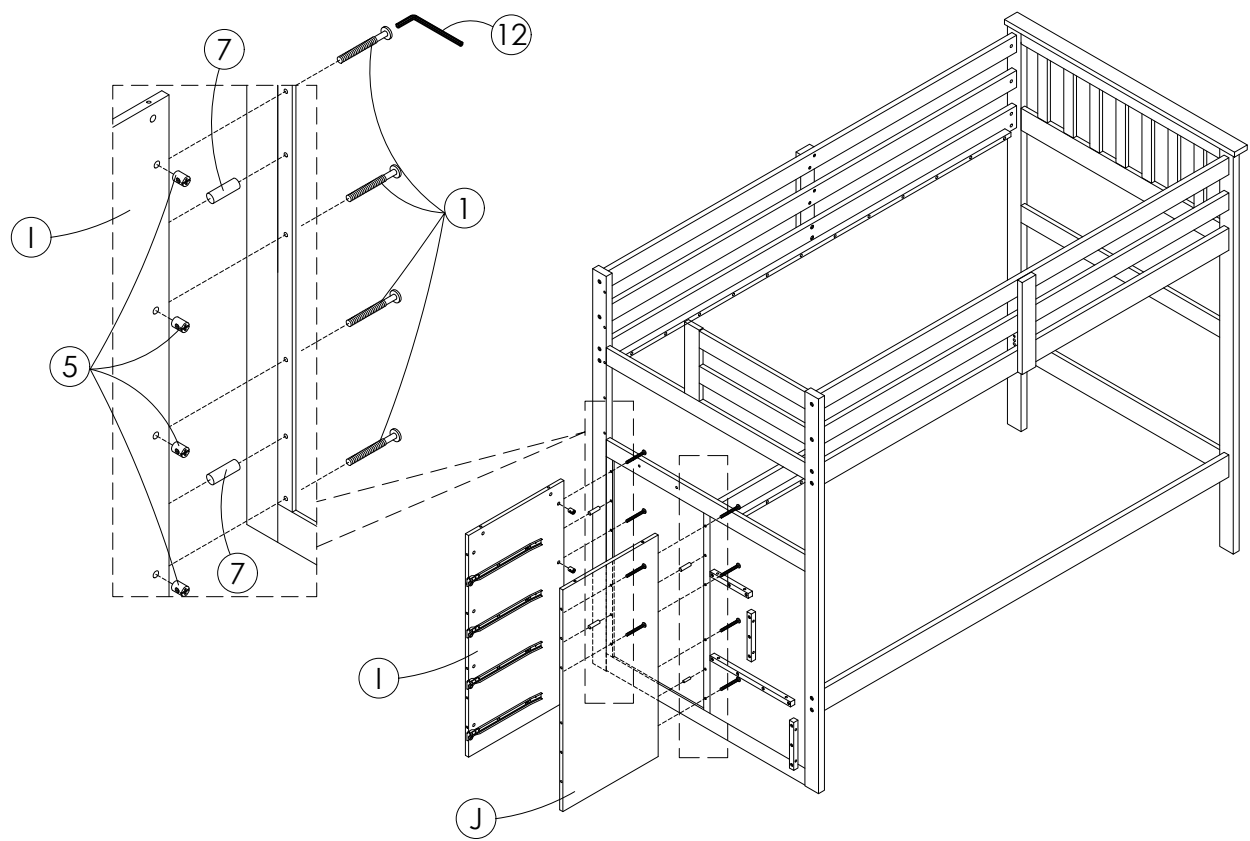
COMPONENT LIST

A		1 PC	K		1 PC
	HEADBOARD PANEL			TOP STEP LADDER	
B		1 PC	L		2 PCS
	FOOTBOARD PANEL			FRONT STEP LADDER	
C		1 PC	M		1 PC
	END PANEL			MIDDLE STEP LADDER	
D		2 PCS	N		1 PC
	LOWER SIDE RAIL			BOTTOM STEP LADDER	
E		2 PCS	O		4 PCS
	UPPER SIDE RAIL			FRONT DRAWER PANEL	
F		4 PCS	P		4 PCS
	GUARD RAIL			LEFT DRAWER PANEL	
G		2 PCS	Q		4 PCS
	GUARD RAIL SUPPORT			RIGHT DRAWER PANEL	
H		1 PC	R		4 PCS
	BACK PANEL			BACK DRAWER PANEL	
I		1 PC	S		4 PCS
	LEFT SIDE PANEL			BOTTOM DRAWER PANEL	
J		1 PC	T		2 SETS
	RIGHT SIDE PANEL			SLATS	

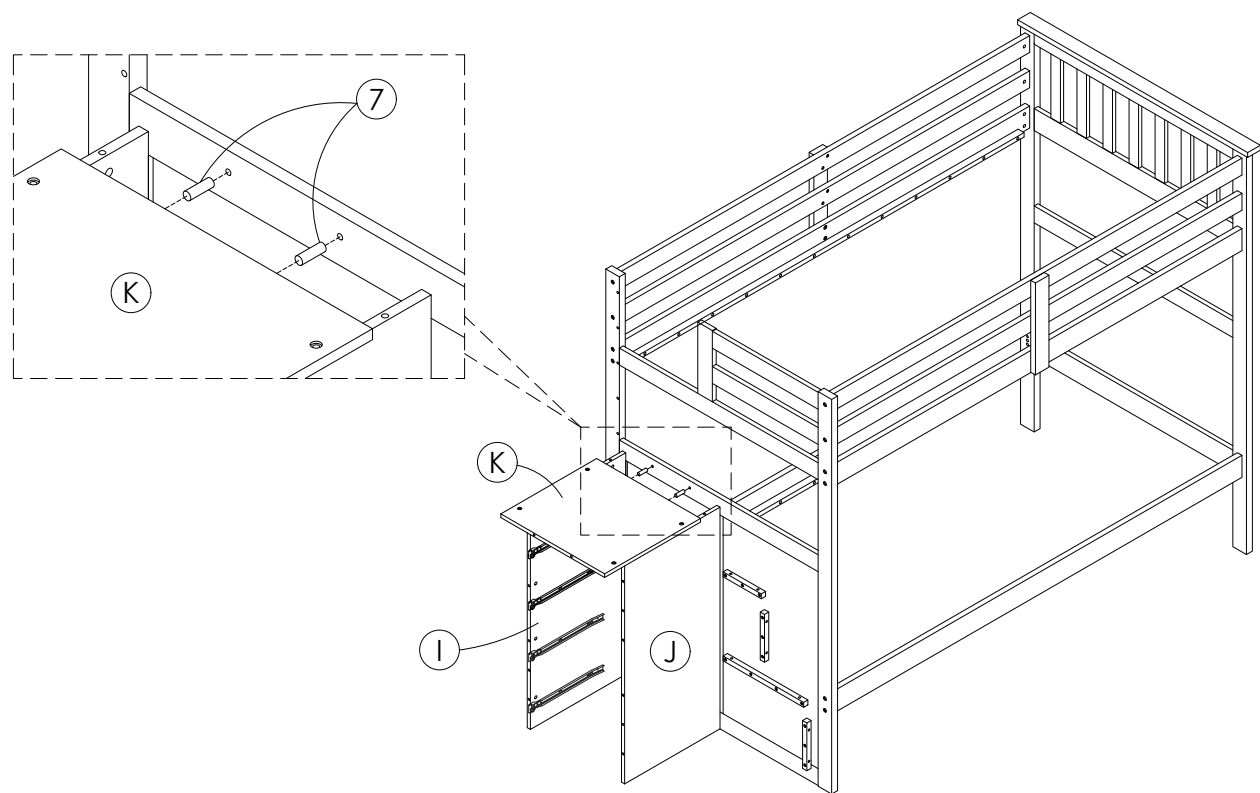
Step 1



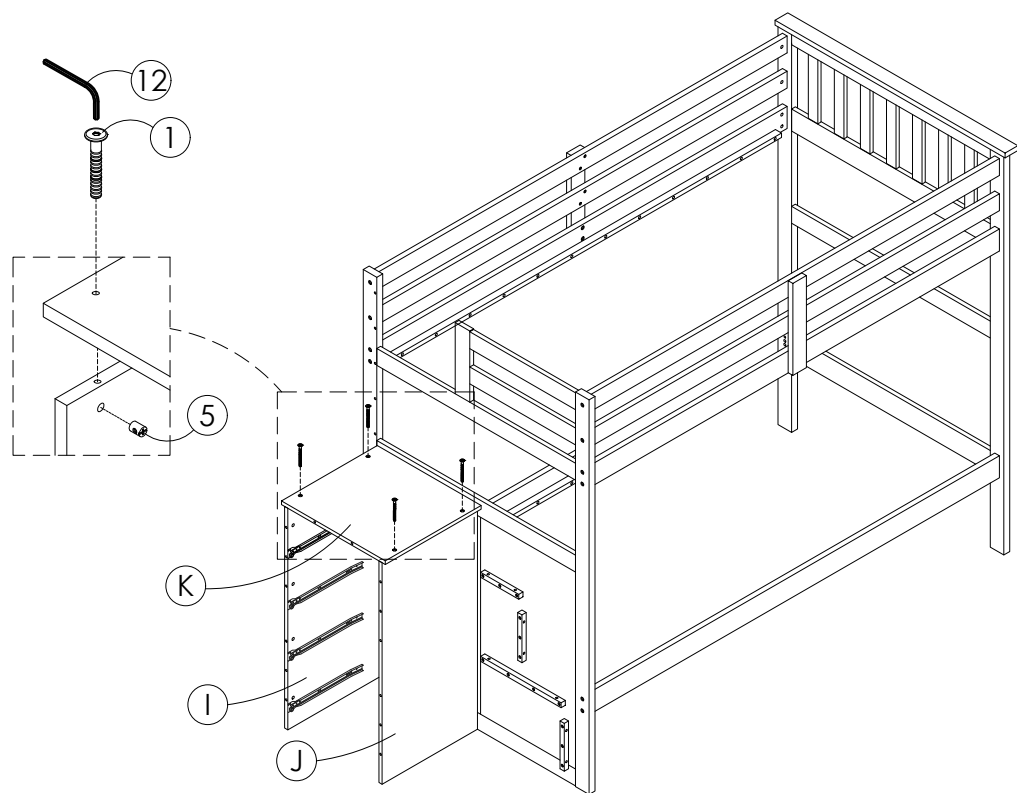
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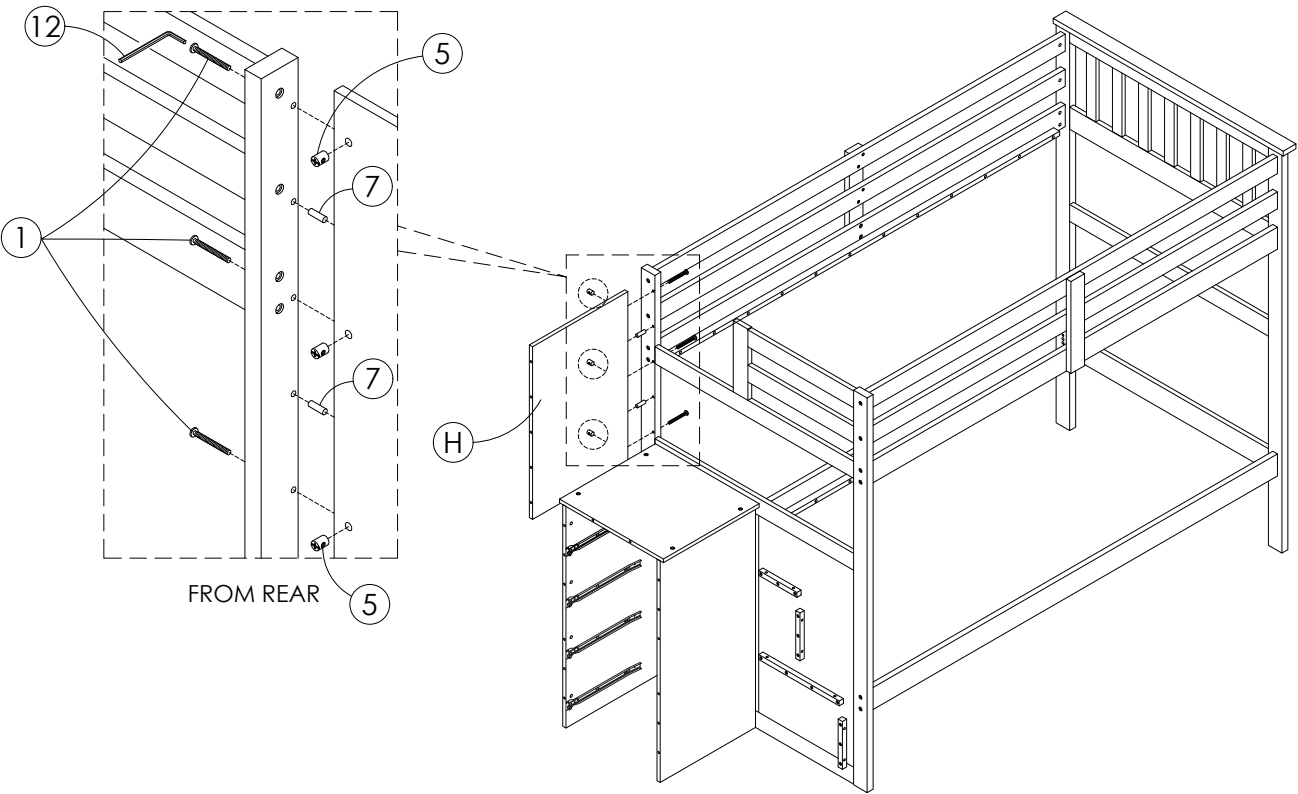
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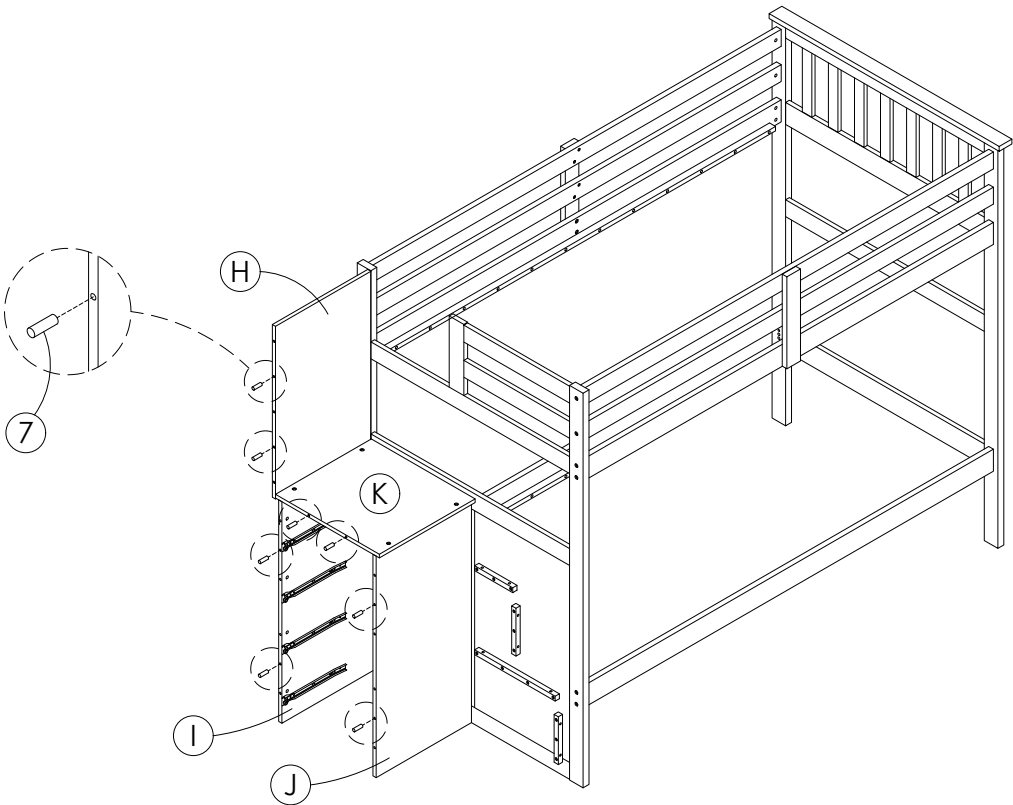
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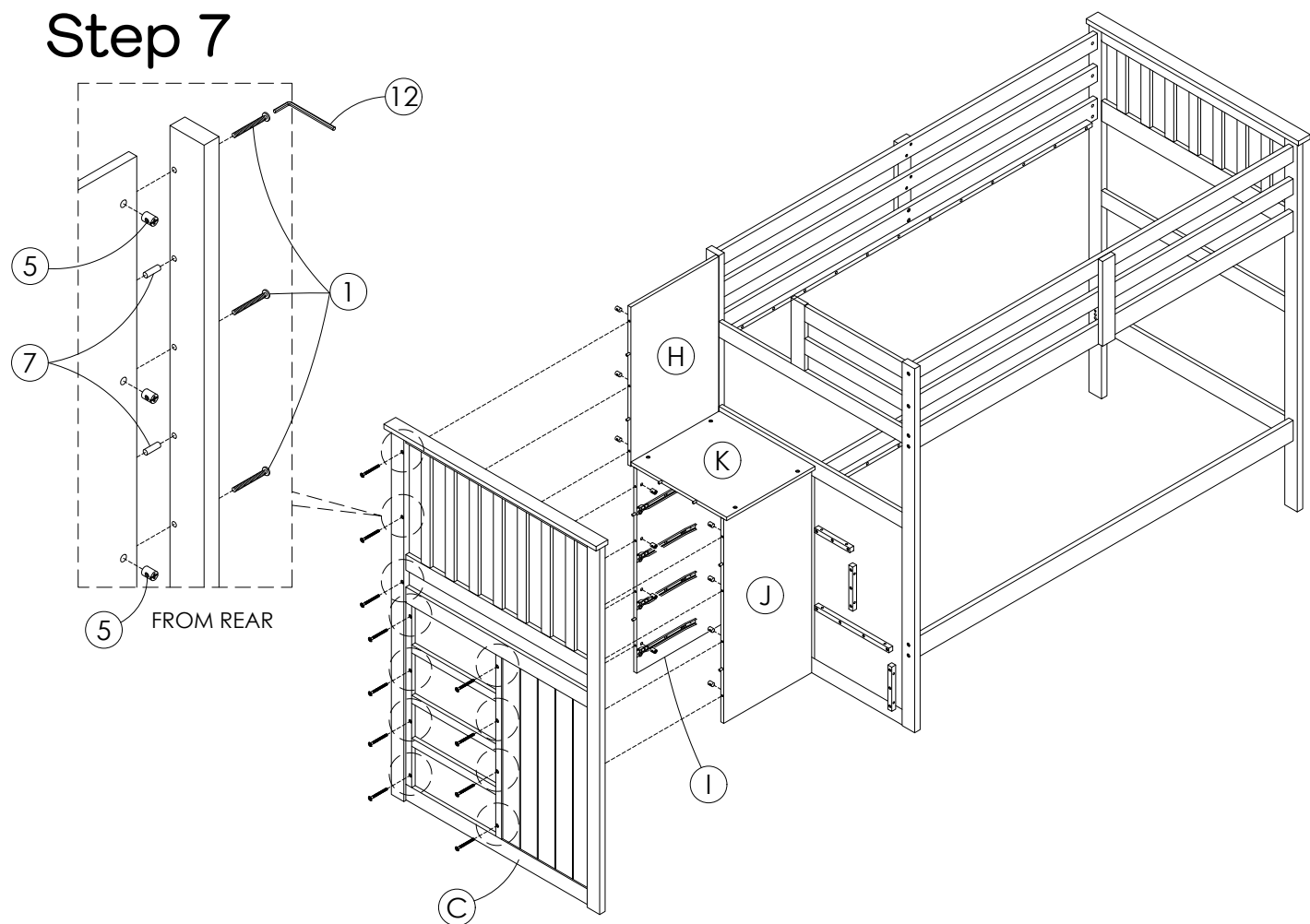
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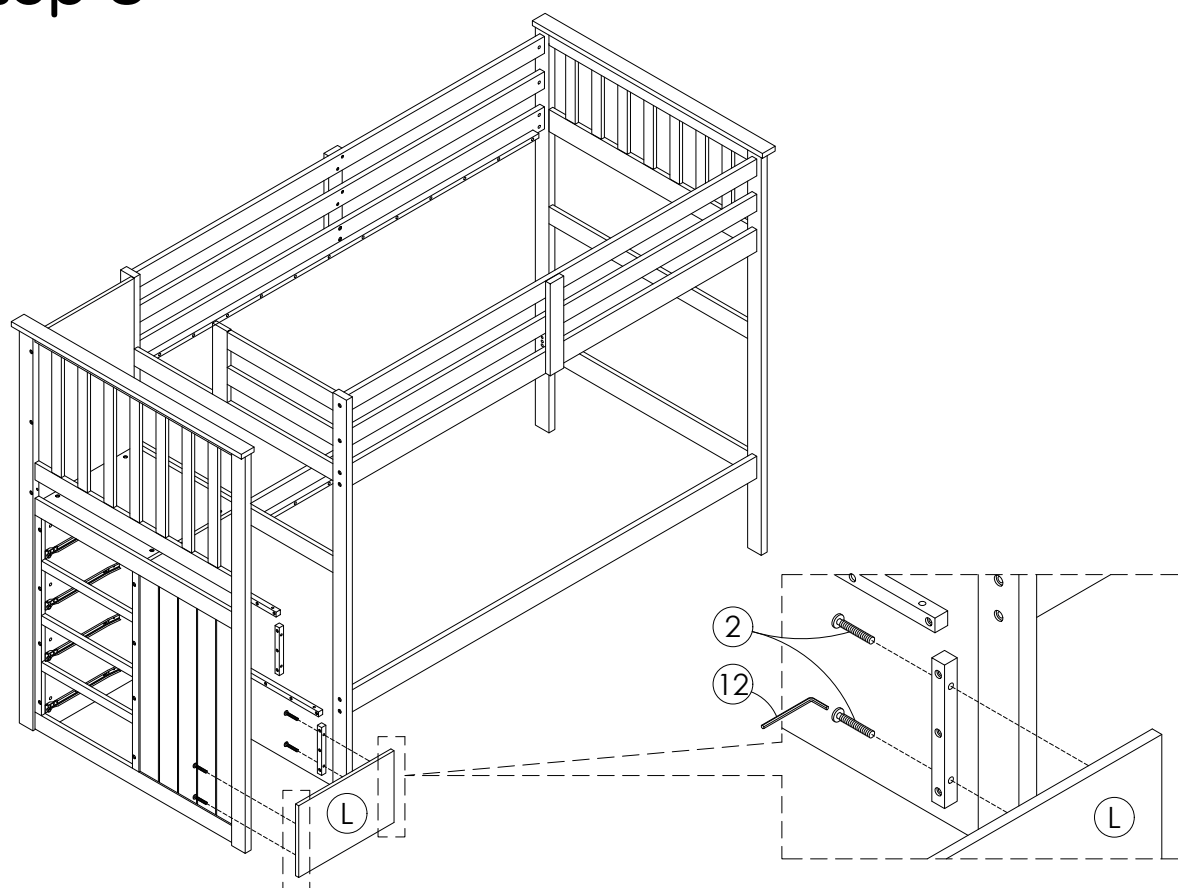
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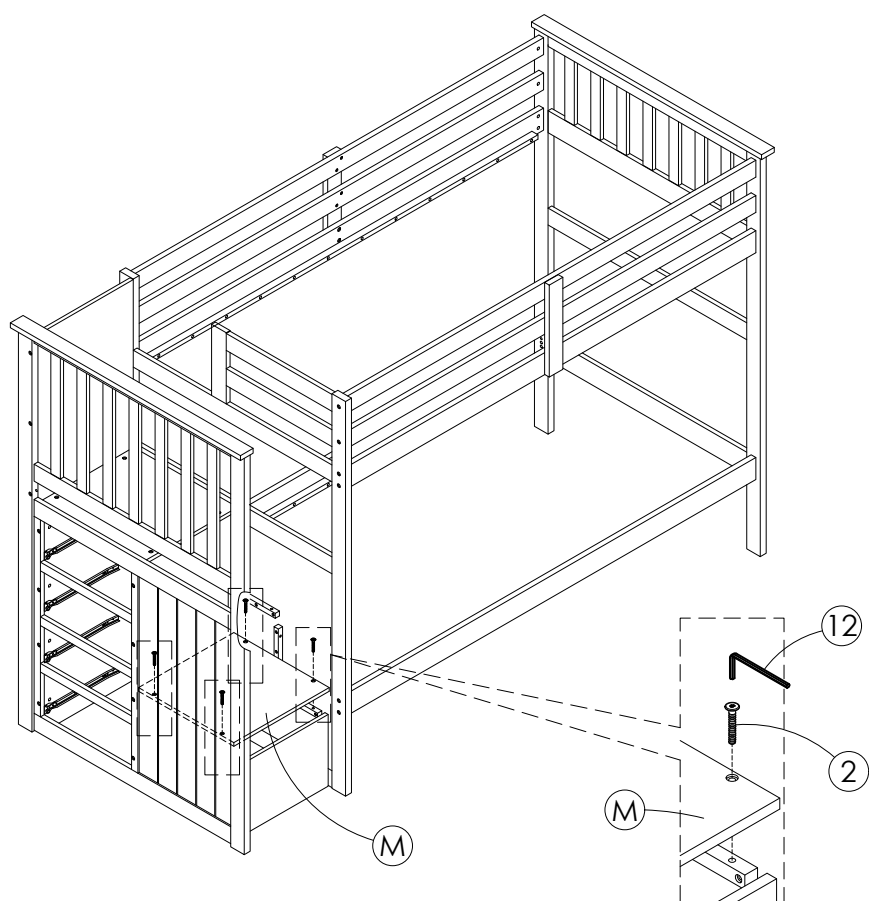
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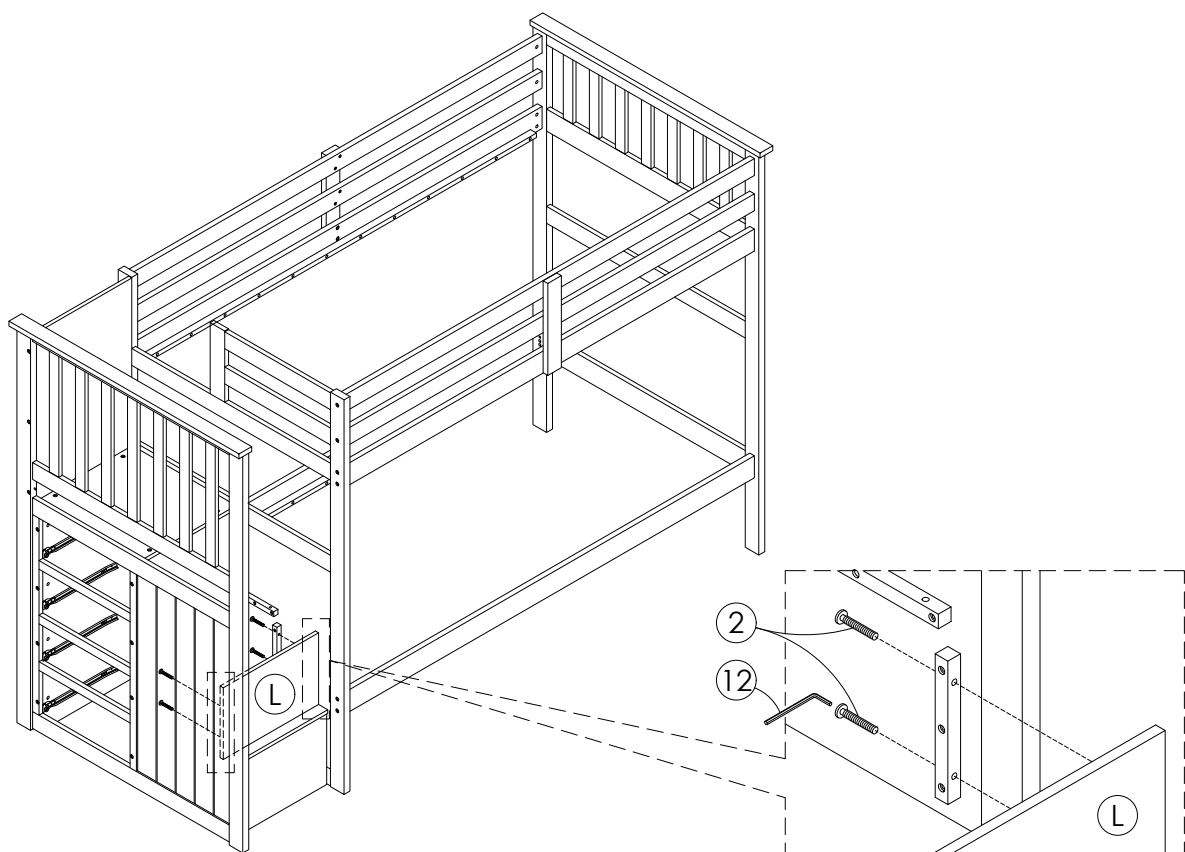
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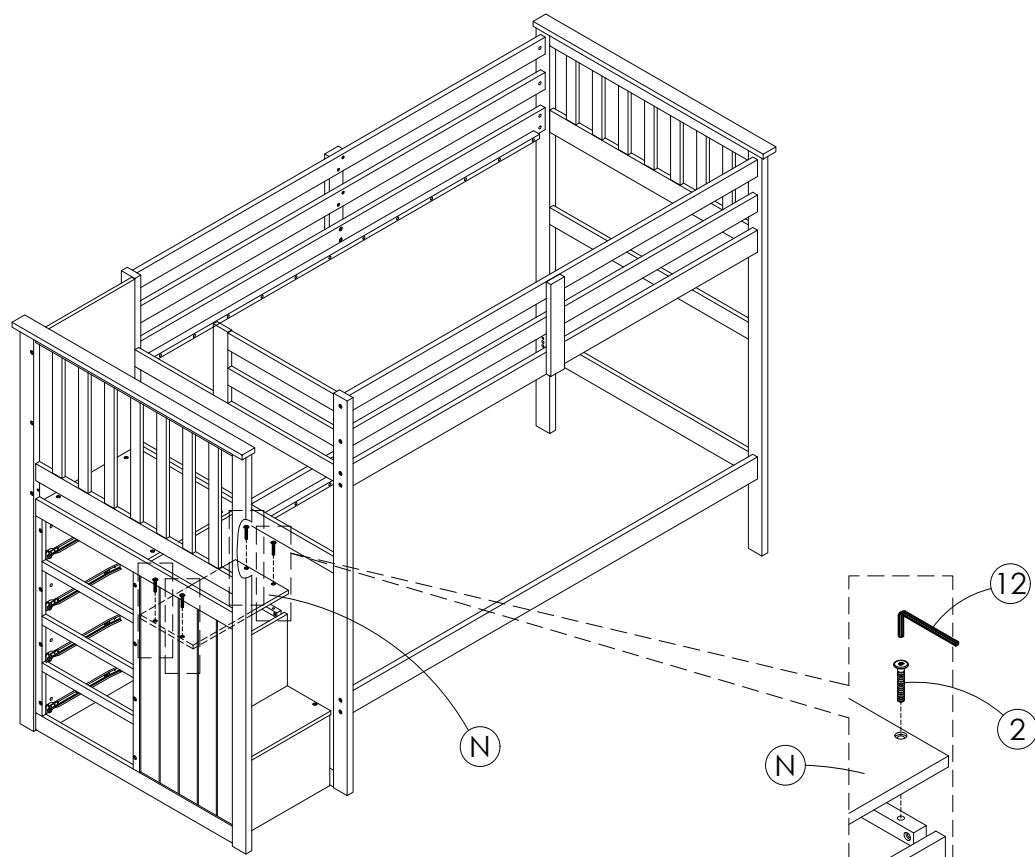
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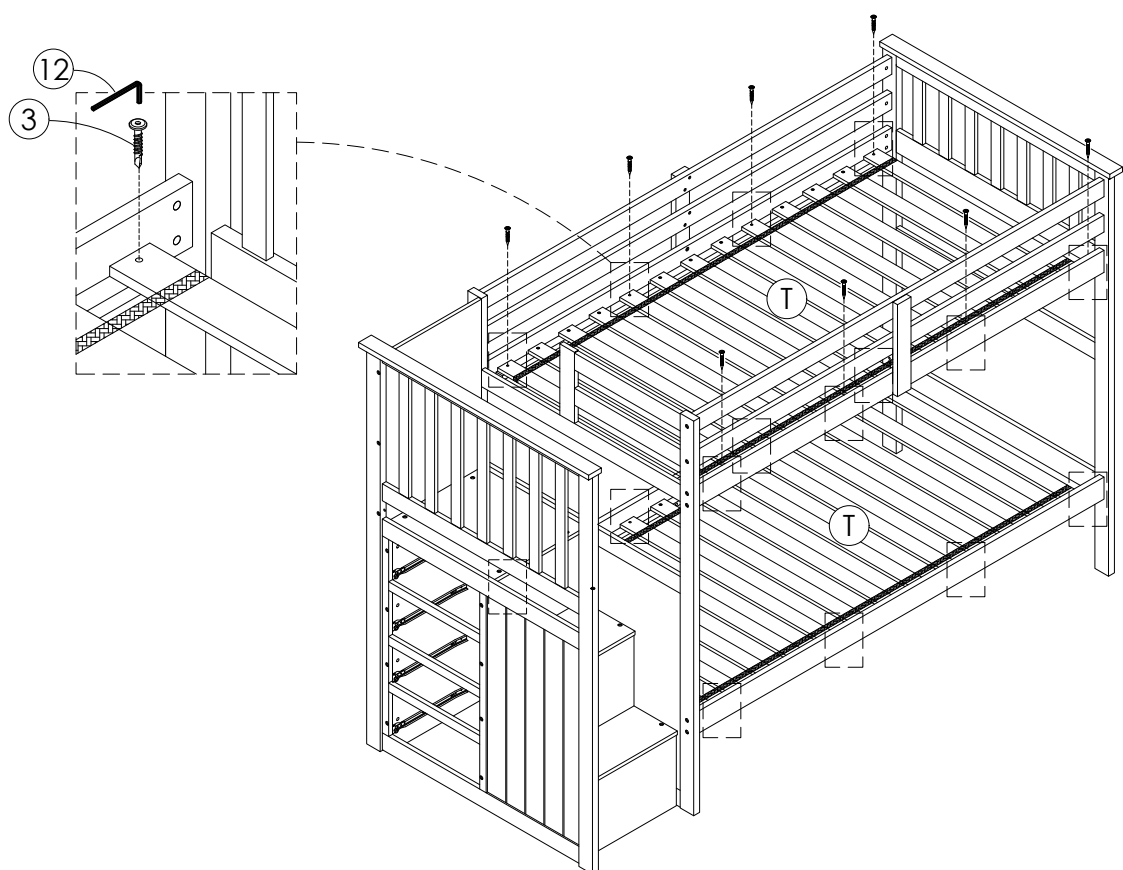
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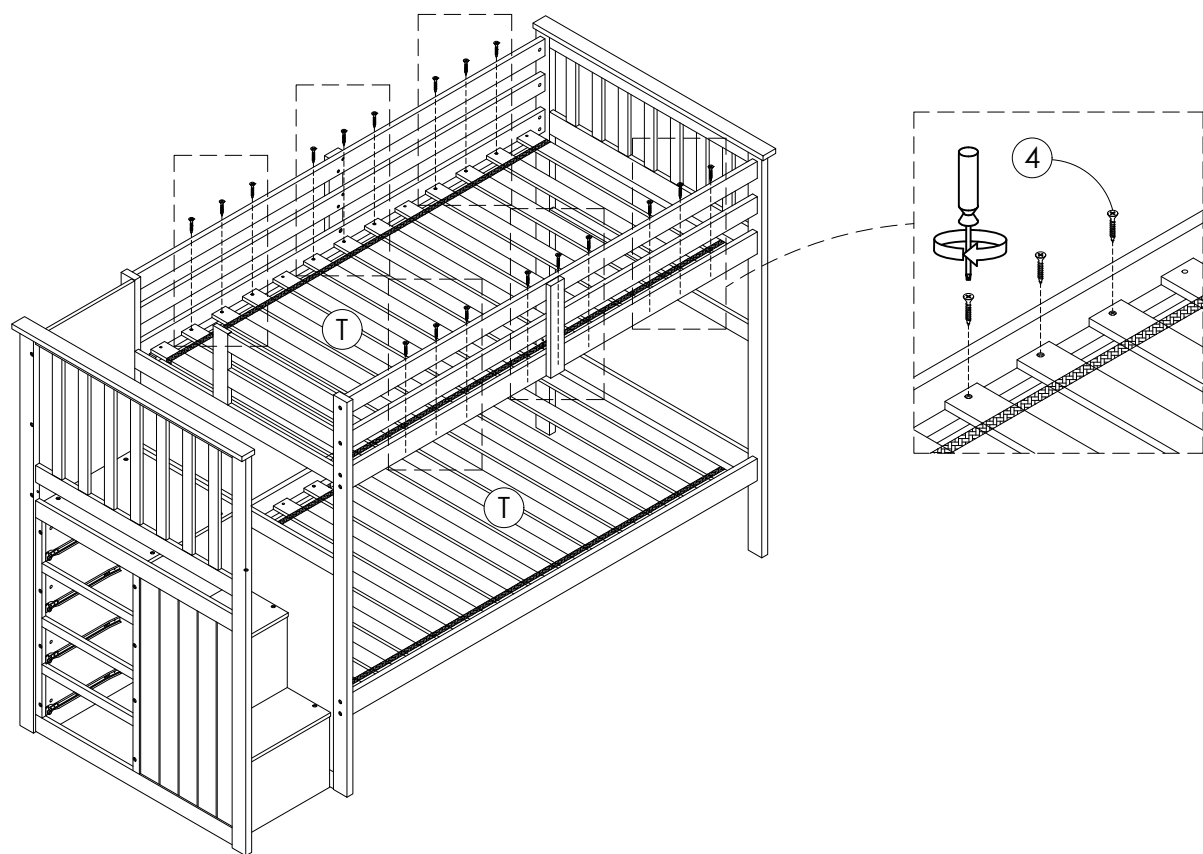
Step 11



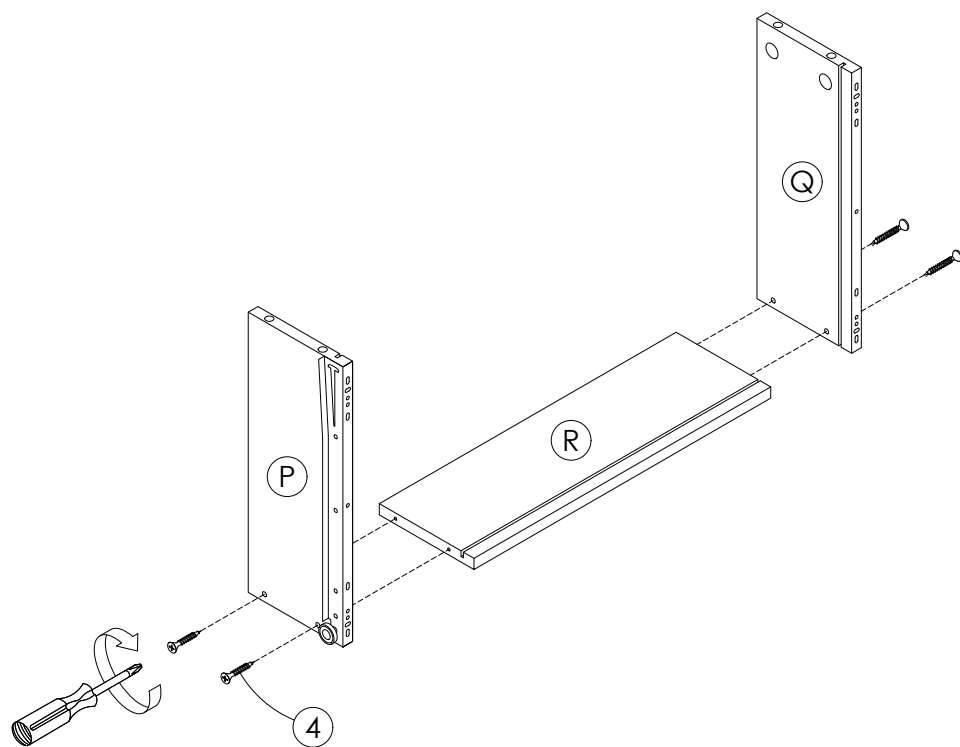
STEP 12



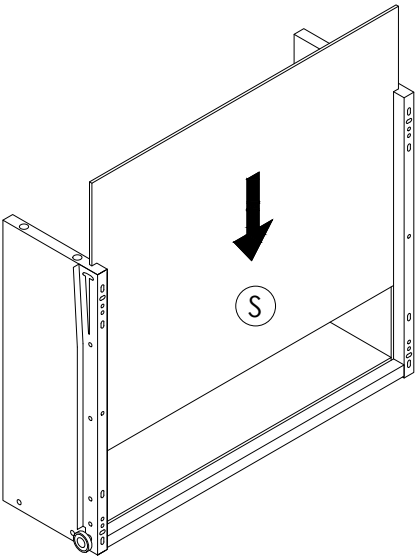
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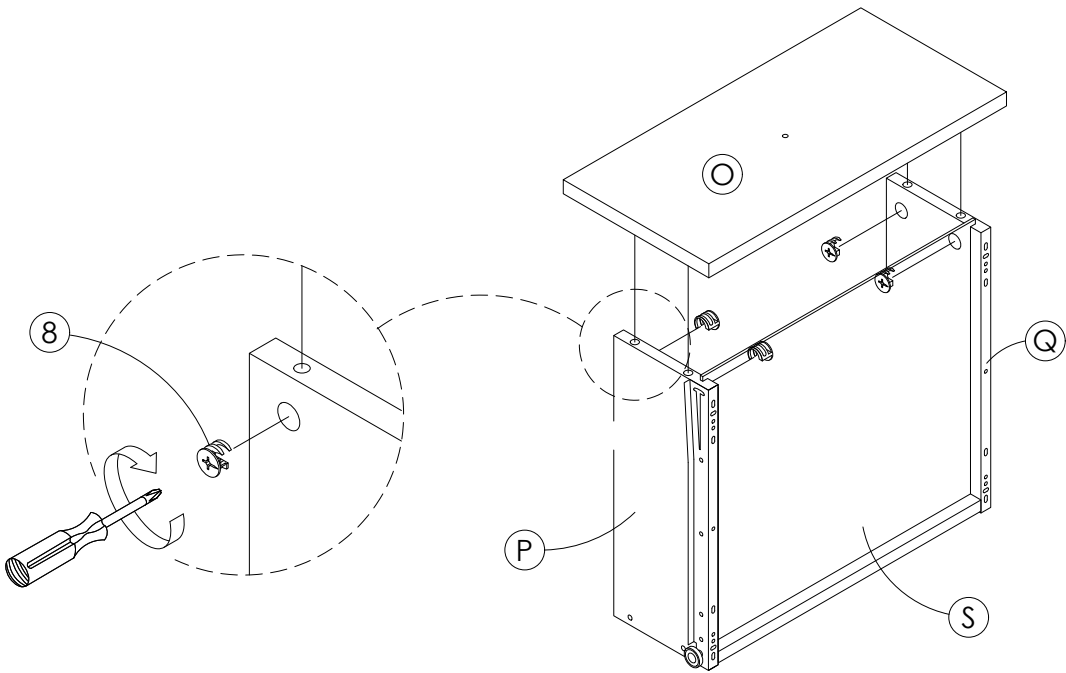
STEP 12



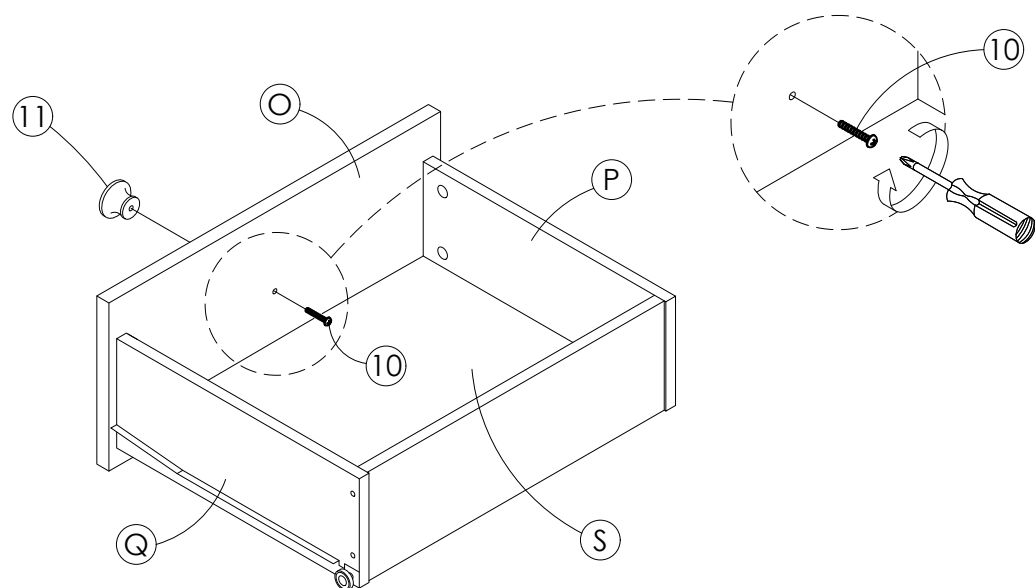
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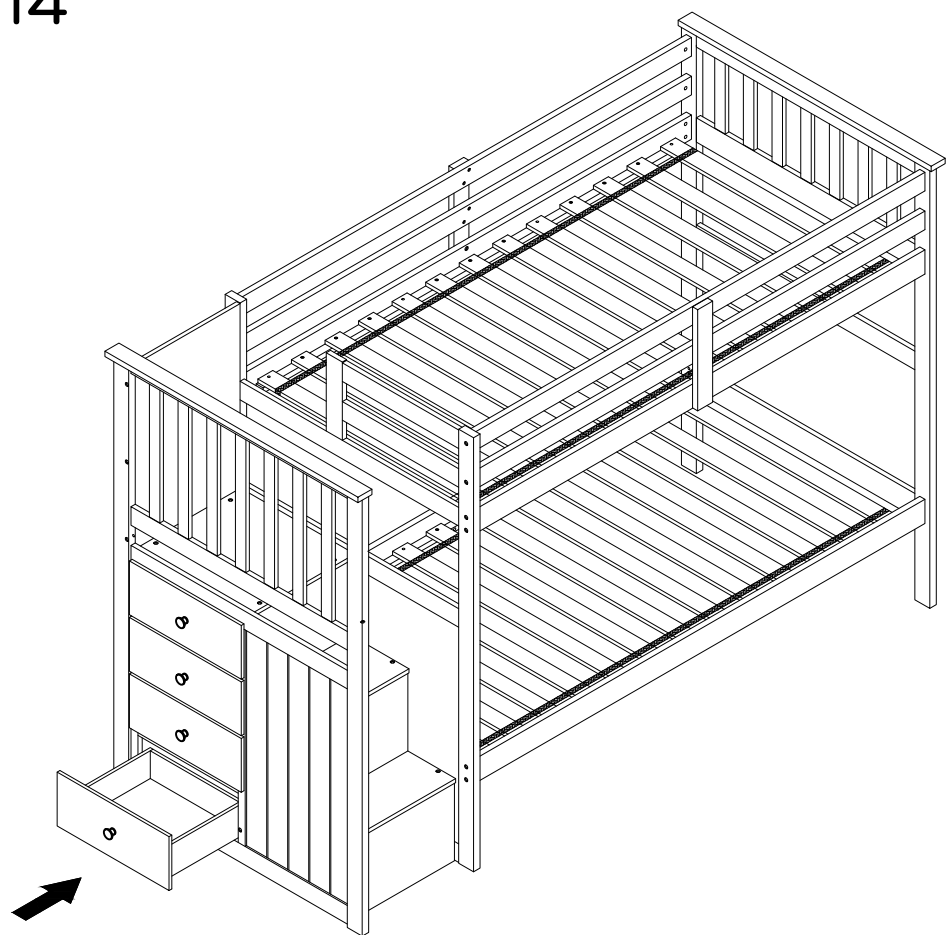
STEP 12



Step 13



Step 14

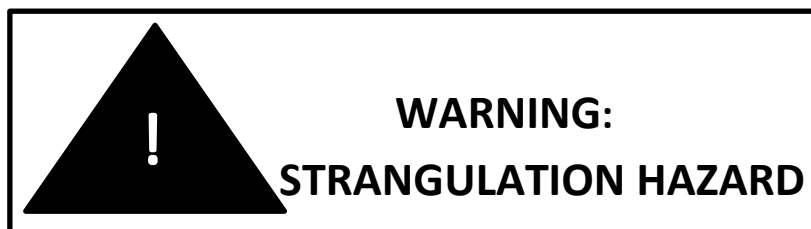


COMPLETE



Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNING labels shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning labels from the bed.
3. Keep these instructions for future use.
4. IMPORTANT: Must use Bunkie mattress or Bunkie board. The proper sizes for the UPPER/LOWER TWIN-SIZE Bunkie mattress or Bunkie board should be 74"- 75" long and 37 ½" - 38 ½" wide with no more than 6" thickness and for the UPPER/LOWER FULL -SIZE should be 74"-75" long and 53" – 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) BELOW the upper edge of the guardrails.
6. The MAXIMUM weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing, or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.
17. Always use the recommended size mattresses or mattress supports, or both, to help prevent the like likelihood of entrapment or falls.



Objects such as, but not limited to, hanger, hooks, belts, bag, rope strings, etc. should not be hanged or used on or around the bunk bed.

Replacement Parts:

Replacement parts may be obtained from your Furniture of America dealer.

Distributed by:
Furniture of America
680 S. Lemon Avenue
City of Industry, CA 91789