

ASSEMBLY INSTRUCTION FOR ITEM C8543FPLS / C8543QPLS

We believe you will absolutely love your new furniture. Please immediately examine this product carefully. Any request for missing part or damage replacement must be received within 90 days of your receipt of the product. For some reason you want to return the product, please contact us directly before you decide to return your product to the retailer. Our Customer Service team can answer most concerns and can assist you with any questions you may have about your new product.

Please contact us first by emailing service@casepiece.com

Have these ready when you email:

- **Item Number**
- **PO #**
- **Purchaser Name**
- **Proof of Purchase**
- **Description of the problem and/or the Part Number needed**

Replacements for missing or damaged parts or hardware are normally shipped within 3 to 5 business days and we thank you for your patient.

The item must be returned in good condition, in original box, with all original proof of purchase, parts and accessories, within the time frame specified by the retailer it was purchased from.

90-Day Limited Warranty Statement for Manufacturing Defects

Please read this Limited Warranty carefully. To maintain your Warranty, you will need to comply with the conditions stated here. This warranty is for manufacturing defects only and does not cover damages as a result of misuse.

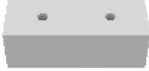
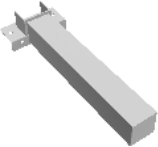
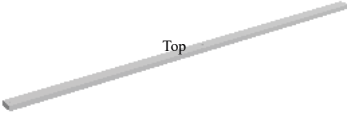
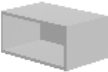
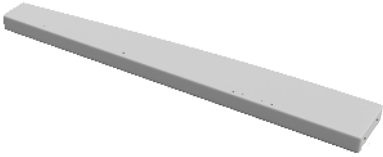
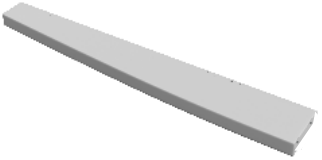
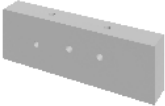
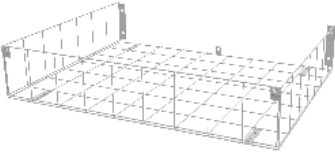
1. Our products sold comply with the description contained in this Warranty. All parts and products are warranted 90-Day from the original date of delivery except: parts and products used for commercial, contract, rental trade, institutional, or any other non-residential purposes; parts and products that have not been maintained in accordance with the care recommendations provided; parts and products damaged resulting from the consumer's improper assembly; or parts and products that are damaged or defective due to normal wear and tear.
2. To exercise rights under this warranty, proper documentation, i.e., photography, purchase order number, manufacturer's bar code label, and or any other pertinent information upon request is required. We reserve the right to repair or replace the product within the warranty period based upon the documentation received as support of a claim for consideration. We will not replace or repair any product if improper maintenance, improper handling, or improper use caused the damage. Any product sold from or modified by a Non-Authorized Dealer, Seller or Consumer will void the Warranty.
3. Cost of packaging and shipping to and from us is not covered by the warranty unless expressly arranged by us. This warranty does not extend to furniture that has been exchanged or replaced by us as settlement of an original claim of defective merchandise. This warranty does not extend to furniture that has been moved from delivery location on original purchase order.

We appreciate your business!

ASSEMBLY INSTRUCTION

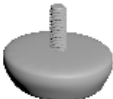
ITEM : C8543FPLS / C8543QPLS

PARTLIST

1  HEADBOARD CUSHION x1	2  FOOTBOARD CUSHION x1	3  FOOTBOARD LEG x2	4  SIDE RAIL x2
5  SIDE RAIL x2	6  SIDE RAIL LEG x2	7  SLAT WITH NUT x4	8  SLAT x8
9  SOCKET x24	10  SUPPORT RAIL x2	11  WING (R) x1	12  WING (L) x1
13  WING SUPPORT (R) x1	14  WING SUPPORT (L) x1	15  SUPPORT LEG WITH HANGER BOLT x4	16  CENTER SUPPORT x2
17  DRAWER PANEL x4	18  DRAWER x4	19  CASTOR x16	

Please contact service@casepiece.com for assistance

ASSEMBLY INSTRUCTION

HARDWARE (BED)				
A  JCBB SCREW M8 x 70MM x4	B  JCBC SCREW M6 x 15MM x8	C  JCBC SCREW M6 x 20MM x8	D  JCBC SCREW M6 x 35MM x10	E  JCBC SCREW M6 x 45MM x4
F  WOOD DOWEL M10 x 30MM x4	G  SPRING WASHER M6 x 12MM x10	H  FLAT WASHER M6 x 19MM x10	I  SPRING WASHER M8 x 13MM x4	J  FLAT WASHER M8 x 22MM x4
K  L - KEY M4 x 100MM x1	L  L - KEY M5 x 65MM x1	M  SUPPORT LEG ADJUSTABLE FEET x4		

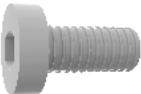
HARDWARE (DRAWERS)					
N  NUT x40	O  JCBB SCREW M5 x 11MM x40	P  JCBC SCREW M6 x 15MM x20	Q  L - KEY M4 x 65MM x1	R  L - KEY M3 x 50MM x1	S  SPANNER x1

Diagram illustrating the assembly steps for the 3D printer frame.

STEP 1

****Hammer is not provided**

STEP 1.1

STEP 1.2

Labels: 11, 12, 13, 14, R, L, F, A, I, J, TOP.

STEP 3

This diagram illustrates the third step of the assembly process. It shows two long, light gray side rails, each labeled with a black circle containing the number '4'. These rails are positioned parallel to each other. Two shorter, light gray top rails, each labeled with a black circle containing the number '5', are being inserted into the ends of the side rails. Red arrows indicate the direction of insertion: one arrow points from the top rail into the top of the left side rail, and another points from the top rail into the top of the right side rail. The top rails have a small black connector piece at one end.

STEP 2

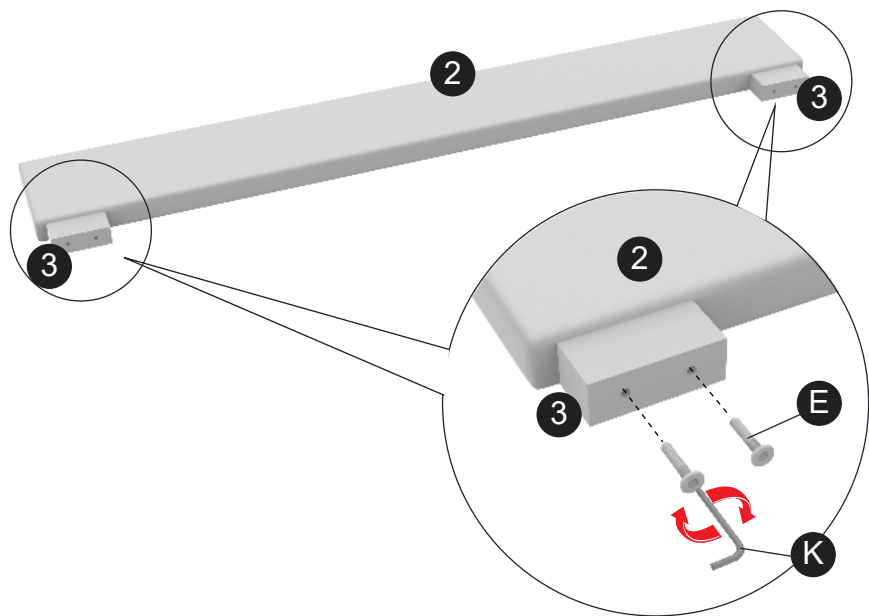
Diagram illustrating the assembly of the second side plate (11) to the frame (1) using a screw (12). The side plate (11) is shown being attached to the frame (1) using a screw (12). A detail view shows the screw (12) being inserted into the side plate (11) and tightened. The detail view also shows the screw (12) being inserted into the frame (1) and tightened. The detail view includes labels for the screw (12), the side plate (11), the frame (1), and the screw head (H). A red curved arrow indicates the direction of rotation for the screw head.

STEP 4

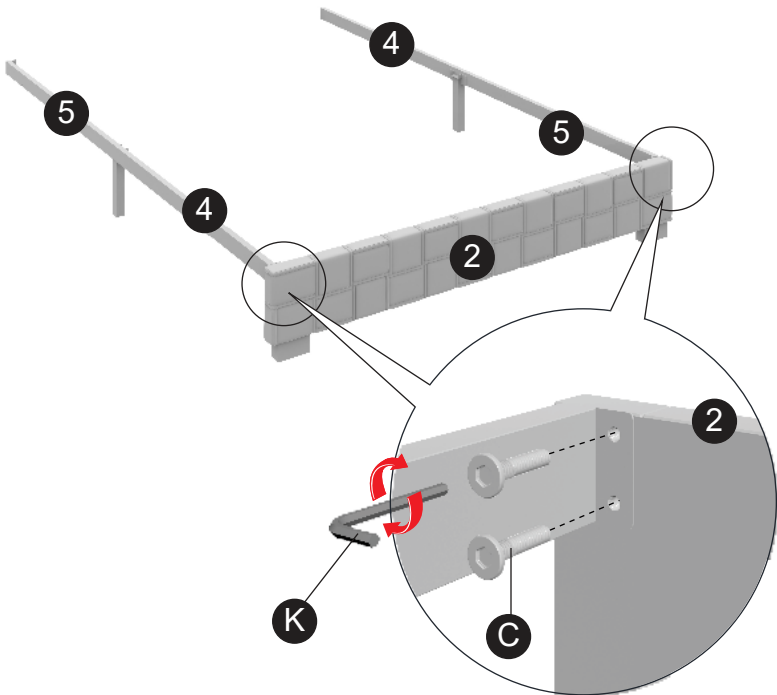
This diagram illustrates the final assembly step. It shows two long horizontal beams (4) and two shorter vertical beams (5) connected by a central horizontal beam (6). A circular inset provides a detailed view of the clamping mechanism. In this view, a central vertical beam (6) is shown being rotated (indicated by a red curved arrow) to tighten the assembly. A central nut (K) is shown being tightened onto the central beam (6) using a hex key (B). The inset also shows the central beam (6) being rotated (indicated by a red curved arrow) to tighten the assembly. The inset shows the central beam (6) being rotated (indicated by a red curved arrow) to tighten the assembly. The inset shows the central beam (6) being rotated (indicated by a red curved arrow) to tighten the assembly.

ASSEMBLY INSTRUCTION

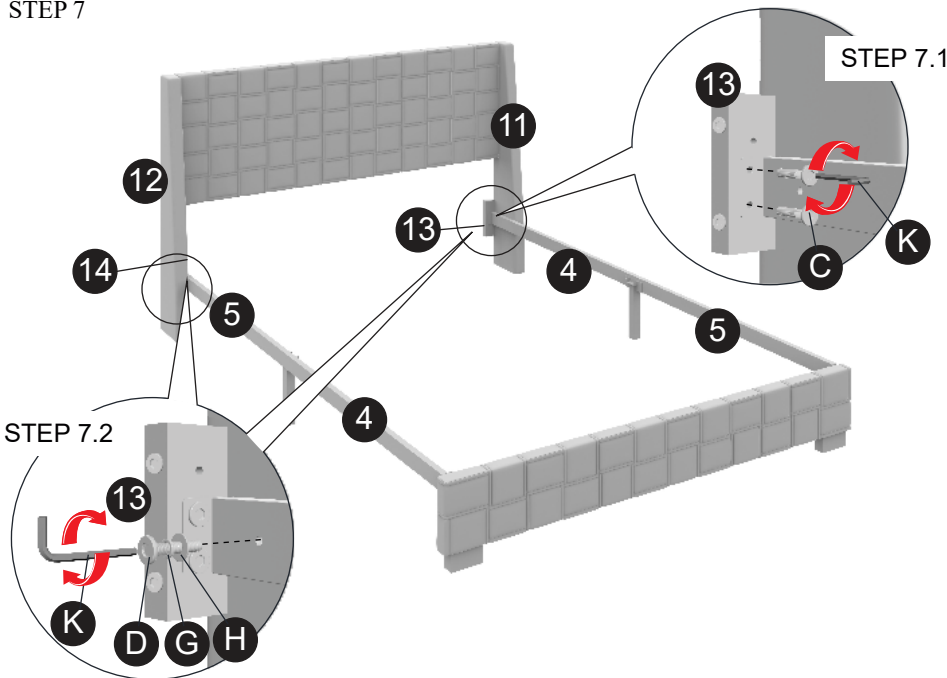
STEP 5



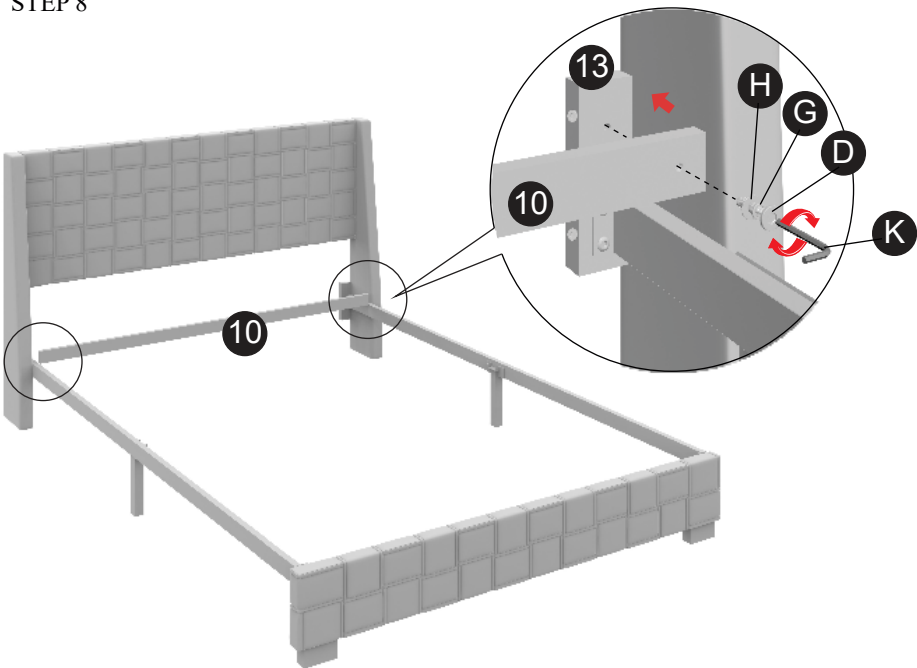
STEP 6



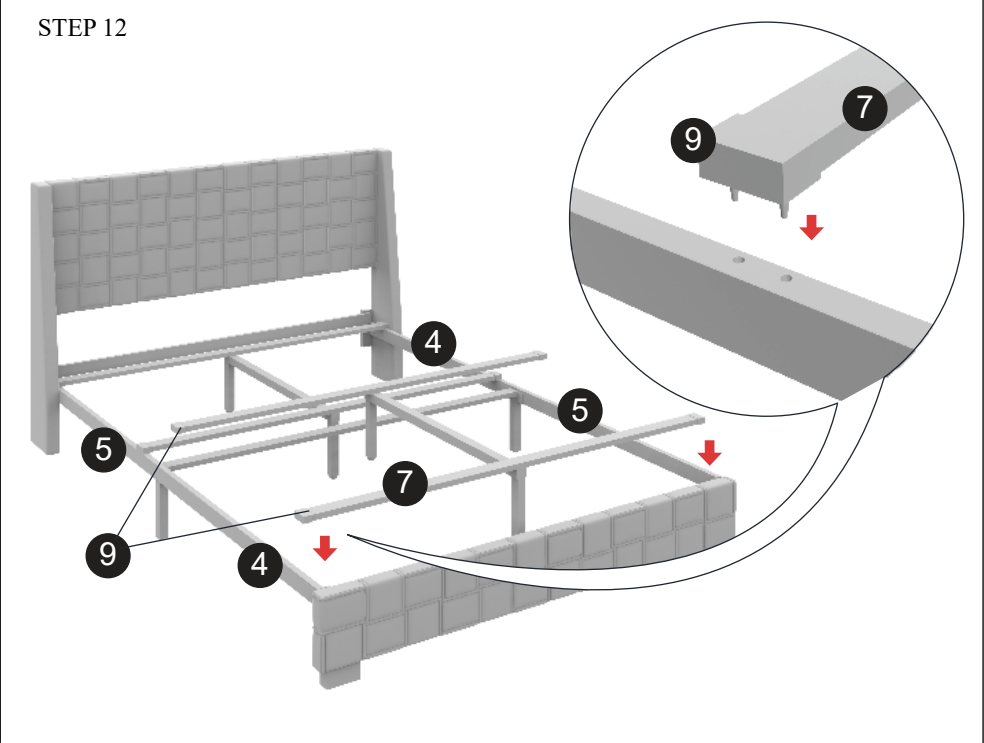
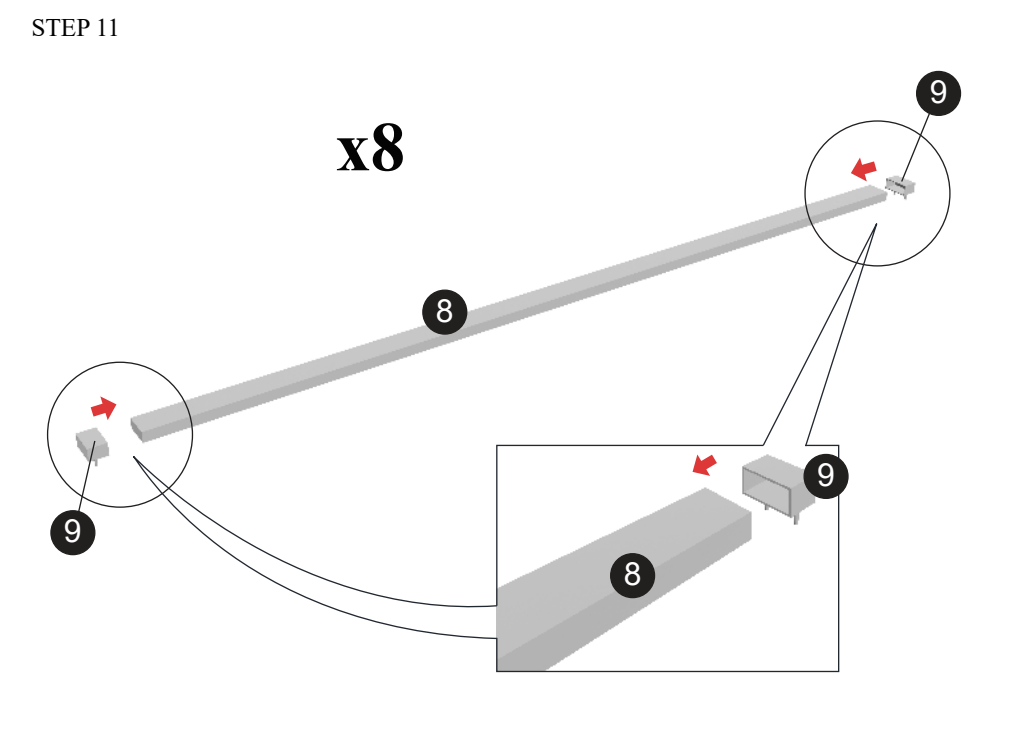
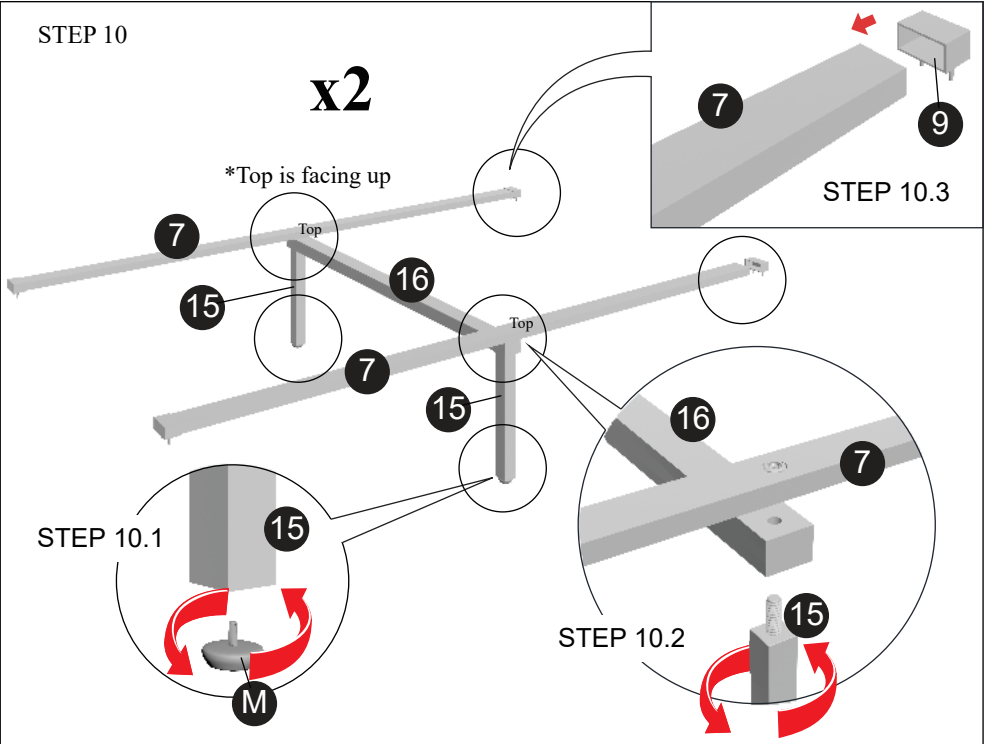
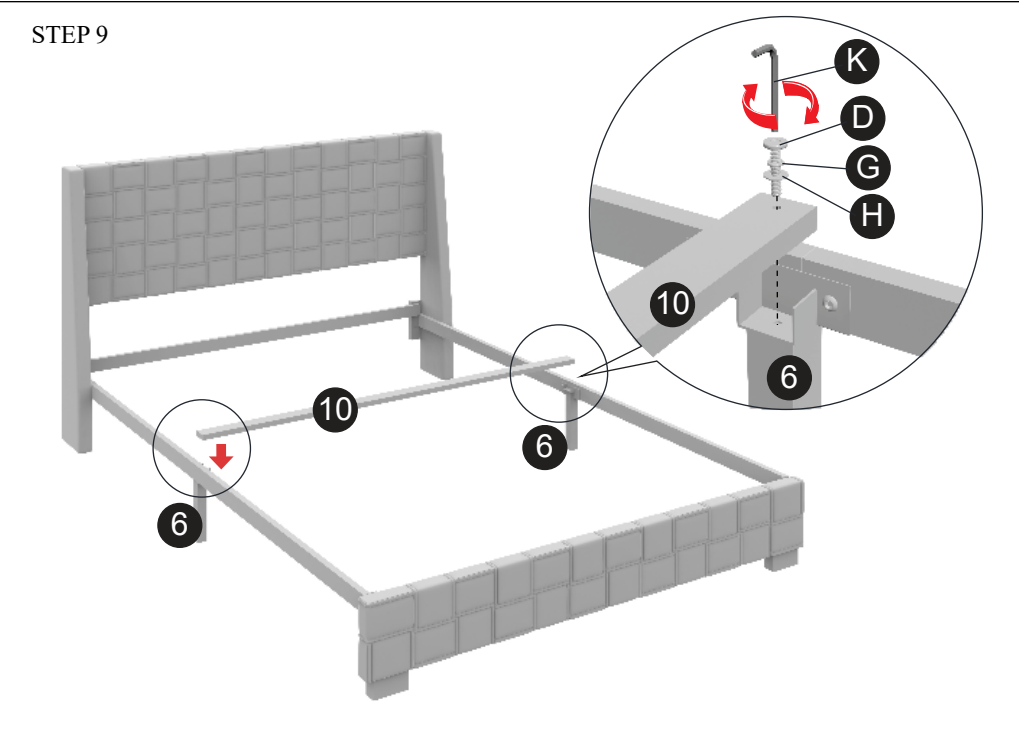
STEP 7



STEP 8

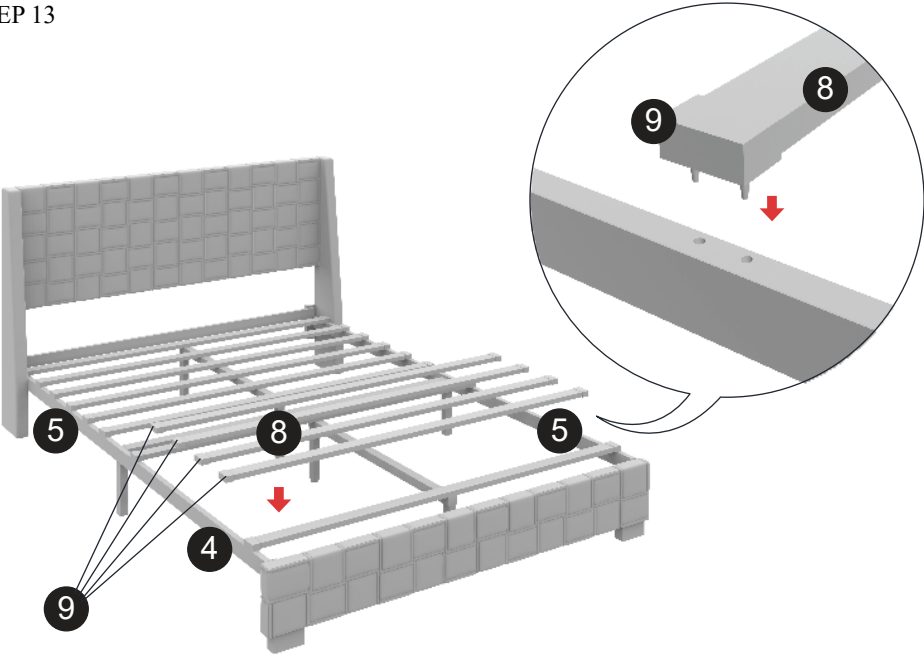


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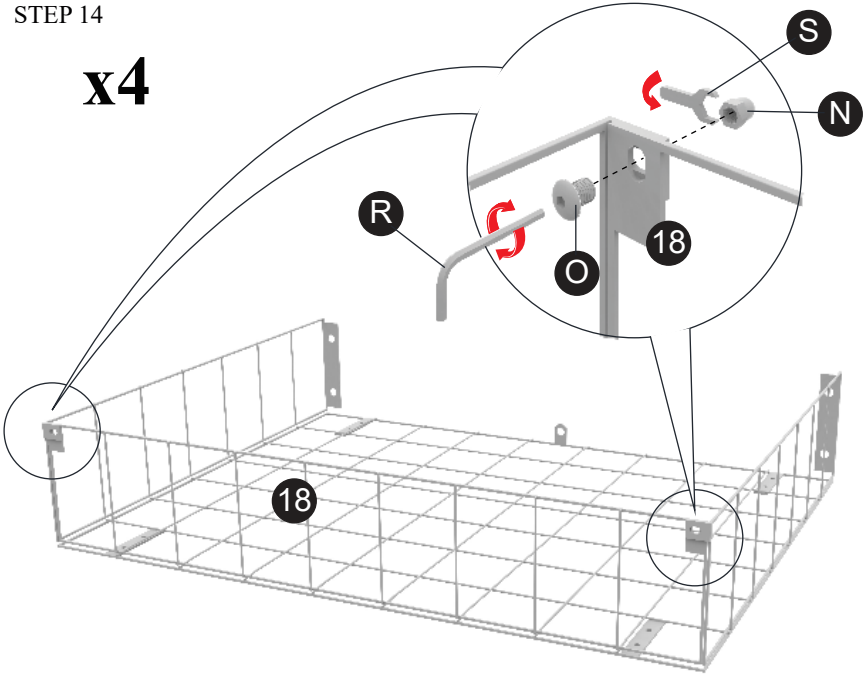


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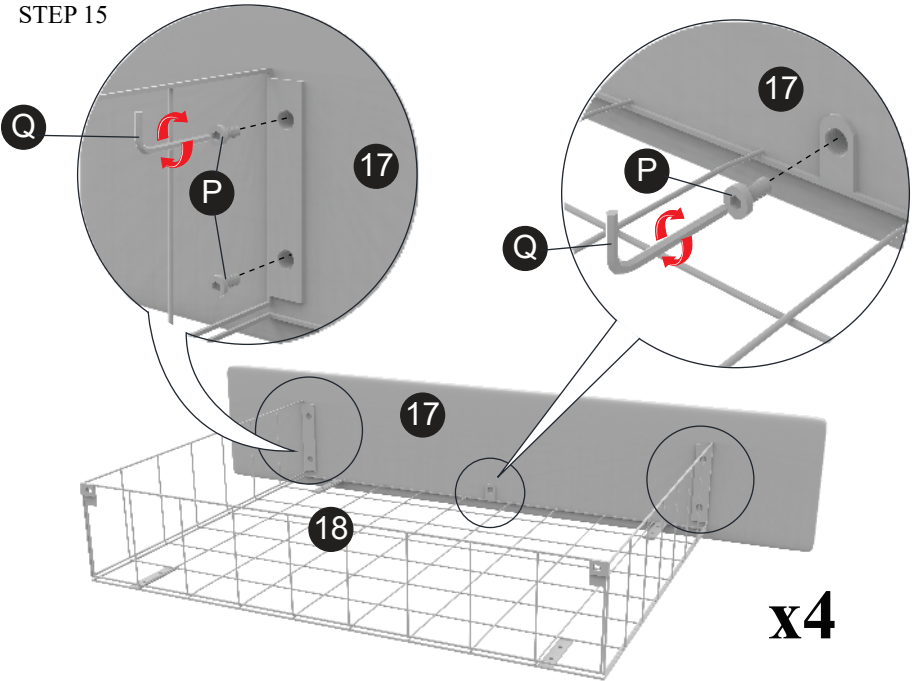
STEP 13



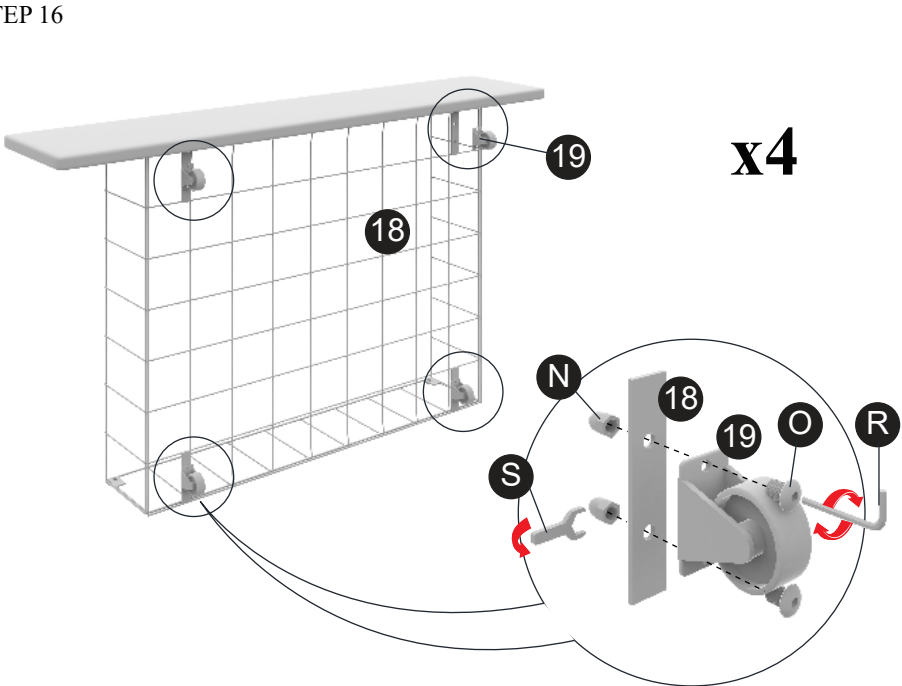
STEP 14



STEP 15

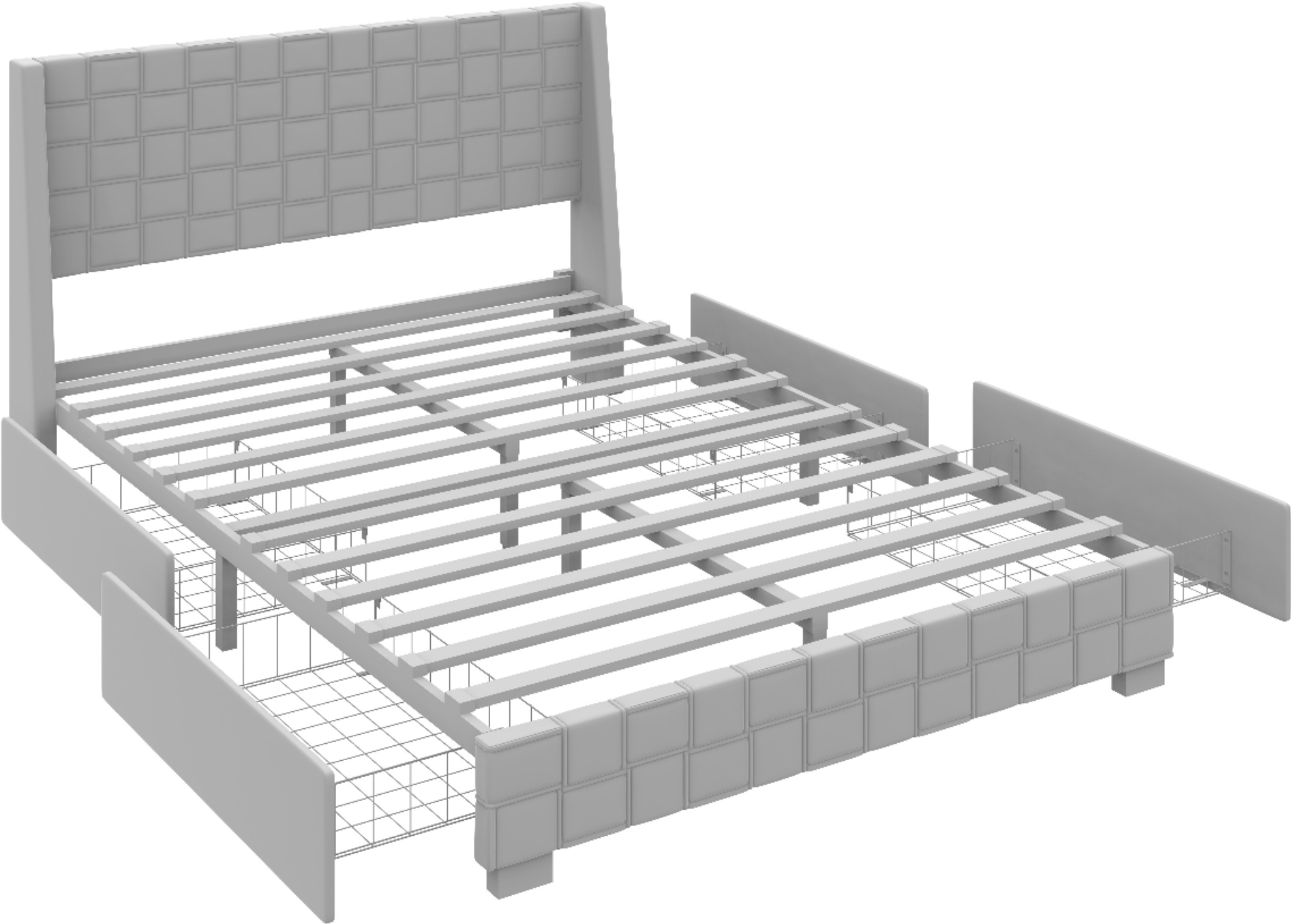


STEP 16



ASSEMBLY INSTRUCTION

STEP 17



ASSEMBLY
COMPLETED