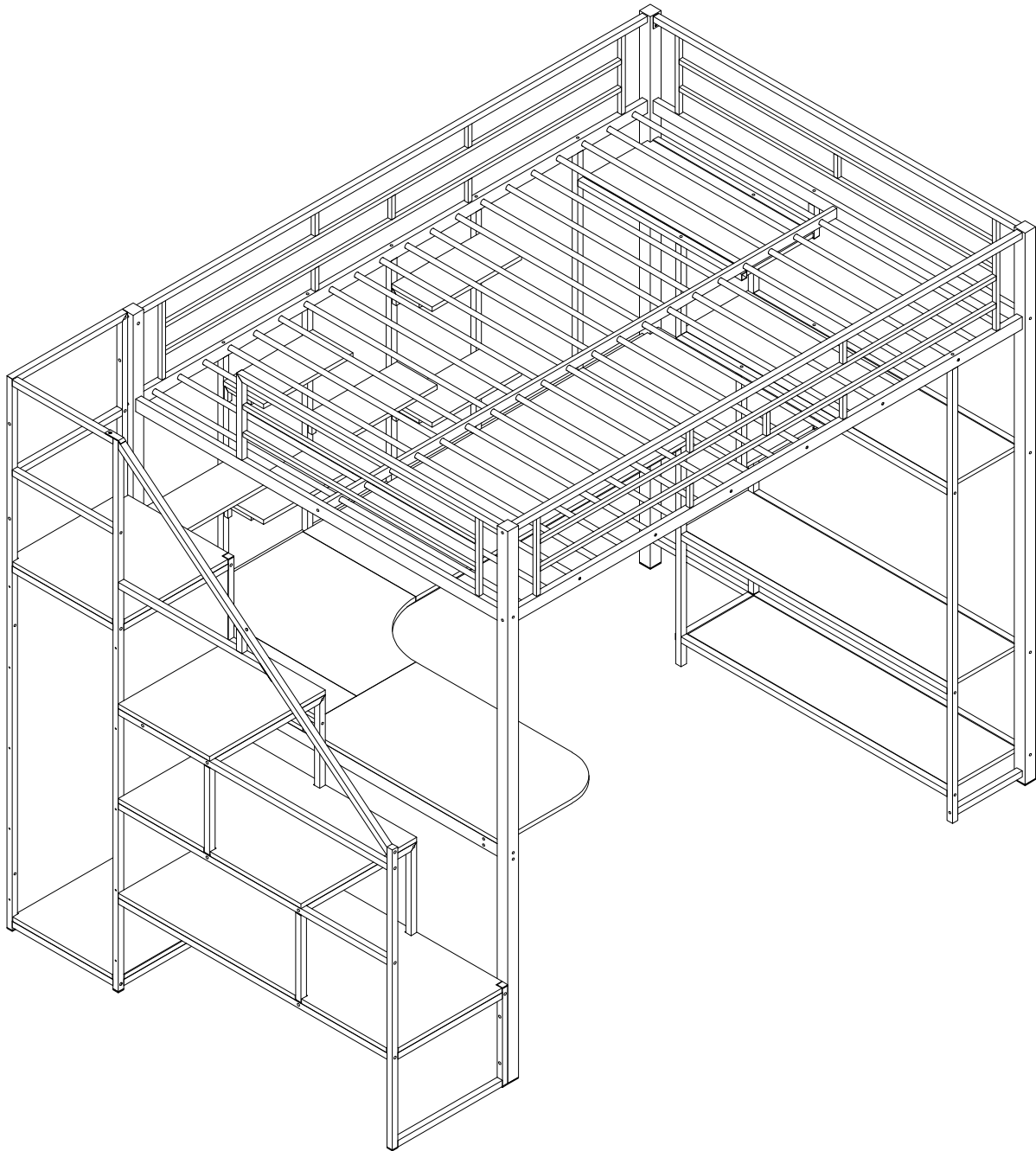
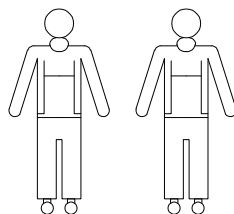


ASSEMBLY INSTRUCTION

MF530653 / 530654



Minimum no. 2 of people
recommended to assemble
this product: Approx.
assembly time: 60 mins





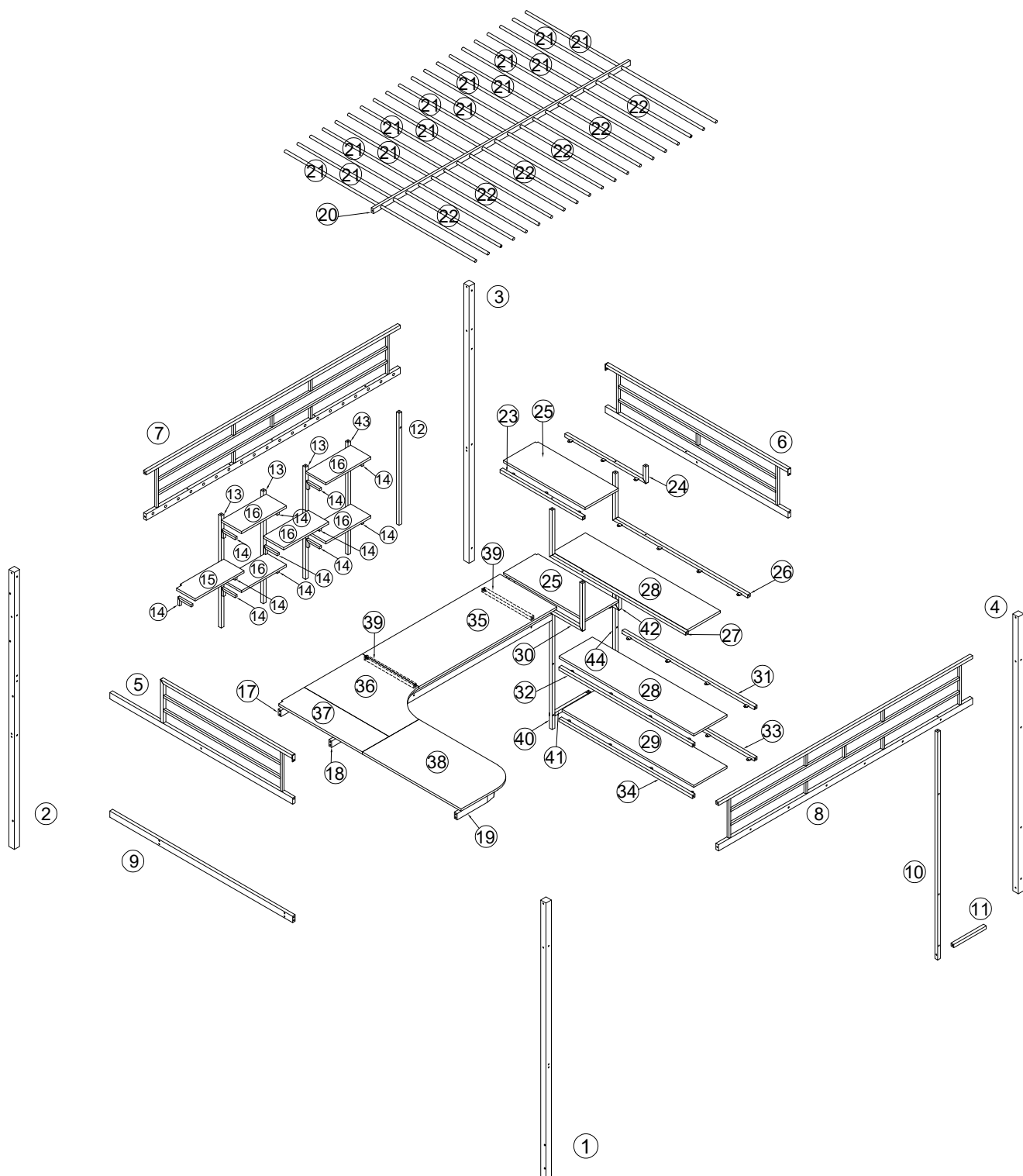
SAFETY WARNING



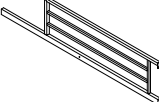
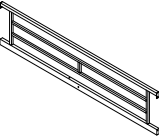
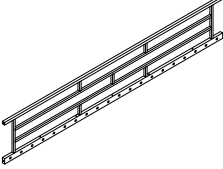
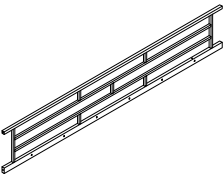
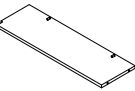
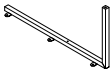
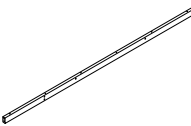
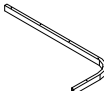
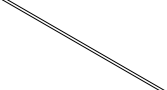
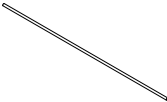
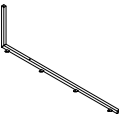
1. This bed is designed for use only mattress(es) meeting the following specifications on the upper bunk
Upper bunk

Bed type	Length	Width	Thickness
Full Standard	74"- 75"	53"- 54"	6" Max

2. Replacement parts, including additional guardrails, may be obtained from any of our (GIGACLOUD TECHNOLOGY(USA) INC. 18961 ARENTH A VENUE CITY OF INDUSTRY, CA, 91748) dealers
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed.
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails.
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute part. Contact the manufacturer or dealer for replacement part.
11. Use of a night light may provide added safety precaution for a child using the upper bunk.
12. Always use guardrails on both long sides of upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. **STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes.
15. Keep these instructions for future reference.
16. Prohibit more than one person on upper bunk.
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet.
18. Be certain all staples are out the box before beginning assembly on the shipping carton.



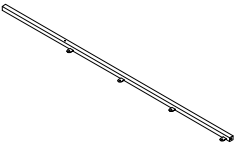
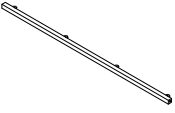
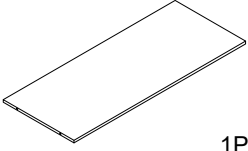
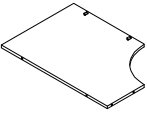
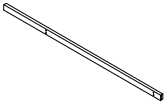
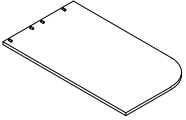
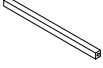
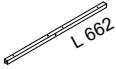
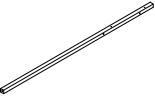
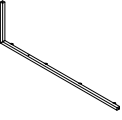
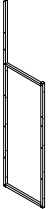
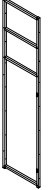
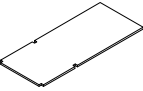
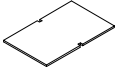
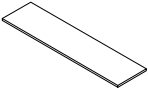
PART LIST MF530653

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	1PC		1PC		1PC		1PC
5		6		7		8	
	1PC		1PC		1PC		1PC
37		40		42		12	
	1PC		1PC		1PC		1PC
13		14		43		16	
	3PCS		12PCS		1PC		2PCS
17		18		19		20	
	1PC		1PC		1PC		1PC
21		22		46		50	
	14PCS		6PCS		1PC		1PC
25		26		54		65	
	2PCS		1PC		1PC		1PC
29		30					
	1PC		1PC				

HARDWARE LIST MF530653

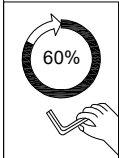
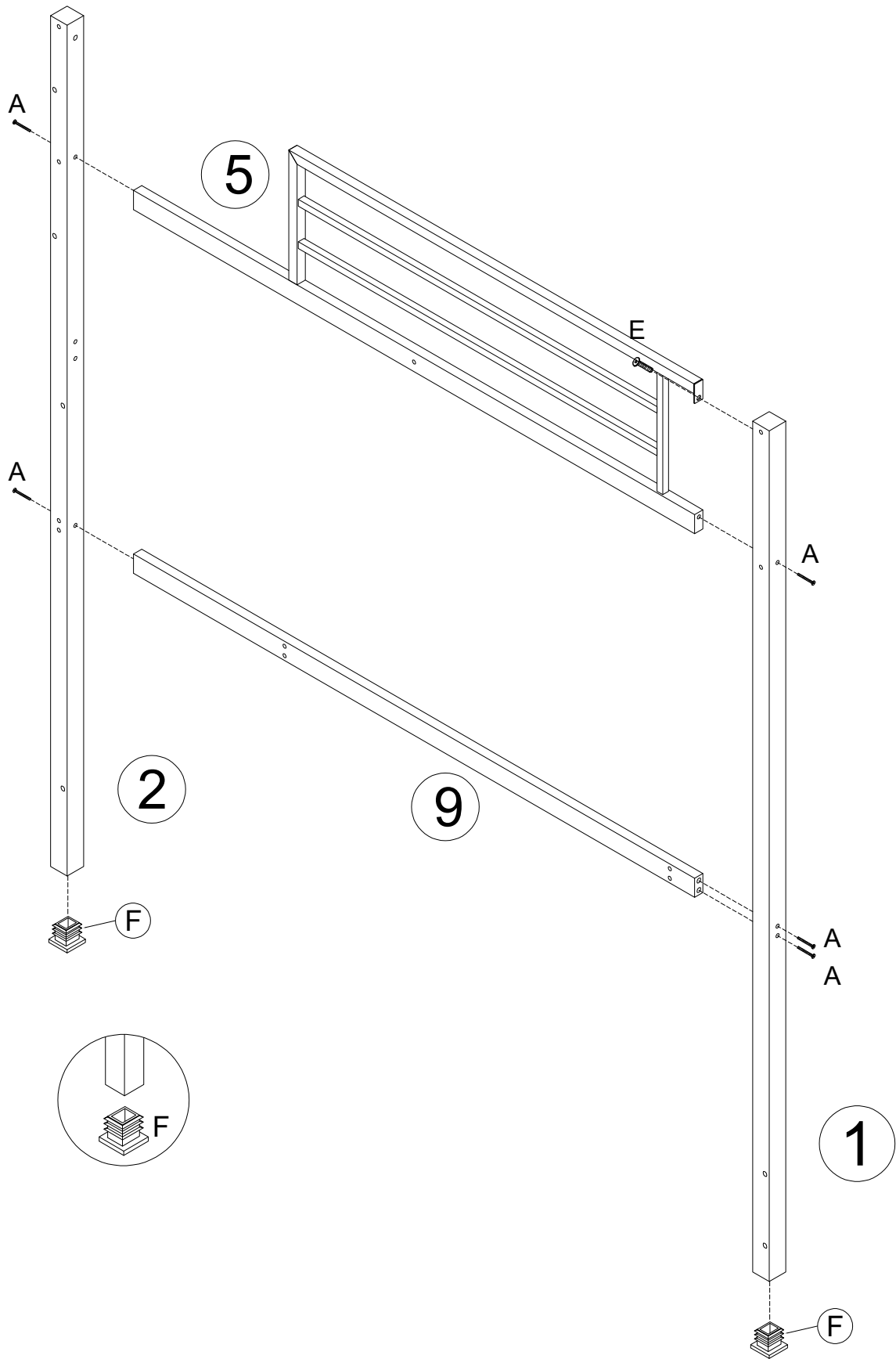
A		B		C		D		E	
	38PCS M $\frac{1}{4}$ "X55		2PCS M $\frac{1}{4}$ "X50		69PCS M $\frac{1}{4}$ "X35		22PCS M $\frac{1}{4}$ "X30		25PCS M $\frac{1}{4}$ "X15
F		G		H		i		j	
	4PCS #40x40x16		16PCS M4x50		54PCS M4x30		22PCS M4x25		45PCS M4x15
K		L		M		N		O	
	10PCS #20x20x13		2PCS 20x20		8PCS Ø8x25		1PC M4X23X57		Not include

PART LIST MF530654

33	 1PC	34	 1PC	35	 1PC	36	 1PC
9	 1PC	38	 1PC	39	 2PC	10	 1PC
41	 1PC	11	 1PC	15	 1PC	44	 1PC
45	 1PC	23	 1PC	47	 2PCS	48	 1PC
49	 1PC	24	 1PC	51	 1PC	52	 1PC
53	 1PC	27	 1PC	55	 1PC	56	 1PC
57	 2PCS	58	 2PCS	59	 1PC	60	 1PC
61	 1PC	62	 1PC	63	 1PC	64	 1PC
28	 2PCS	66	 1PC	67	 1PC	68	 2PCS
69	 1PC	16	 3PCS	31	 1PC	32	 1PC

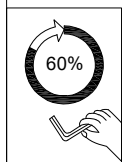
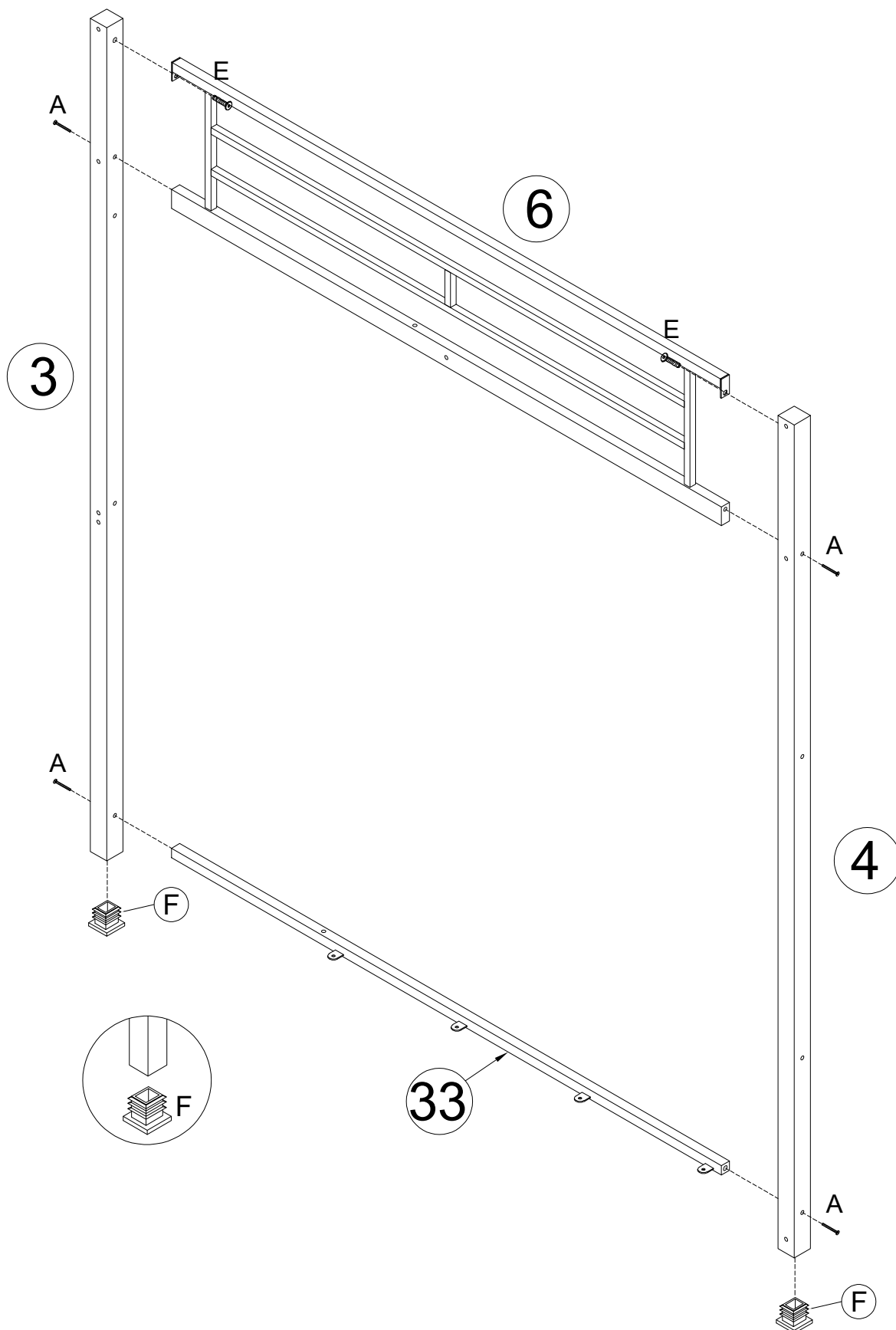
STEP 1

A	E	F
 M $\frac{1}{4}$ "x55	 M $\frac{1}{4}$ "x15	 #40x40x16
5 PCS	1 PC	2 PCS



STEP 2

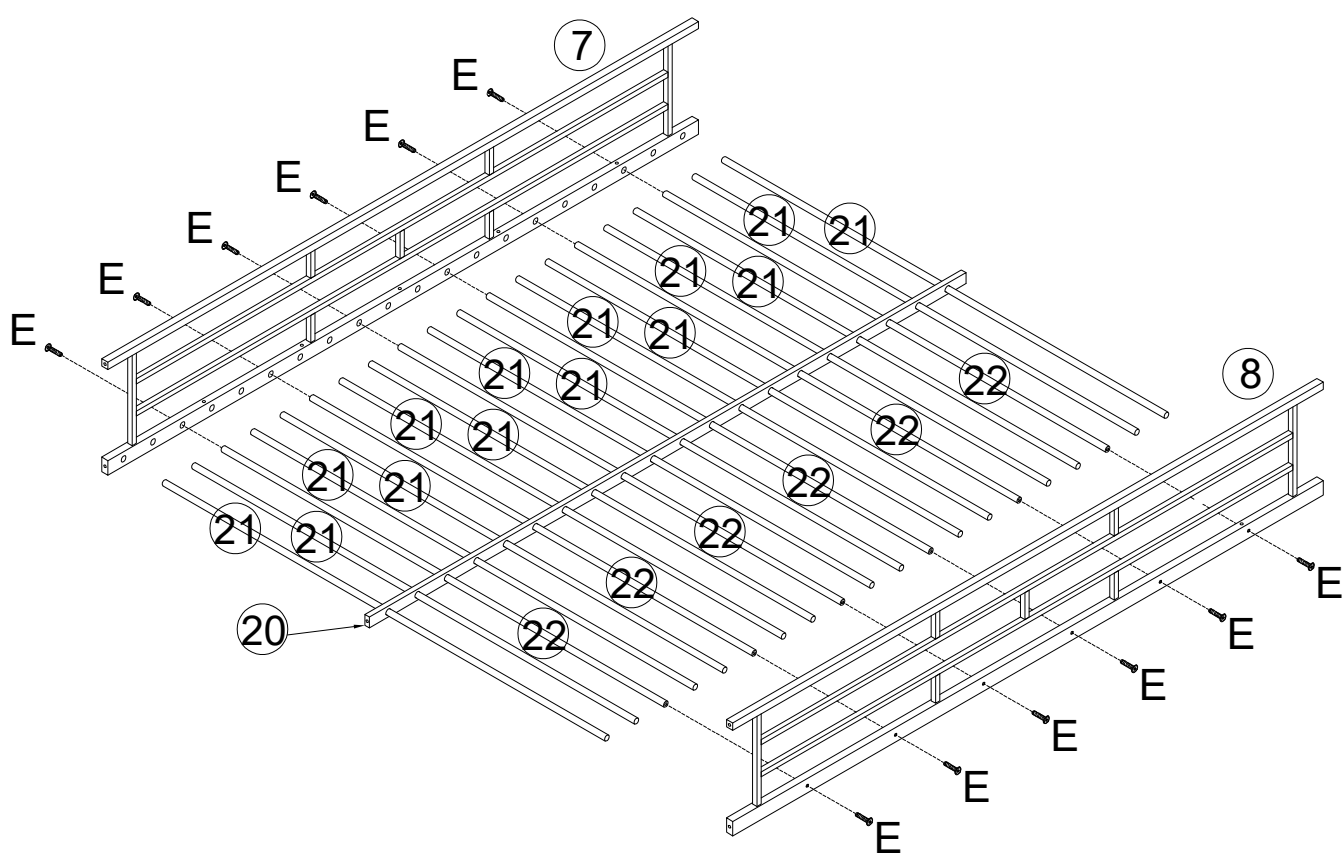
A	E	F
 M $\frac{1}{4}$ "x55	 M $\frac{1}{4}$ "x15	 #40x40x16
4 PCS	2 PCS	2 PCS



STEP 3

E

M $\frac{1}{4}$ "x15
12 PCS

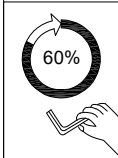
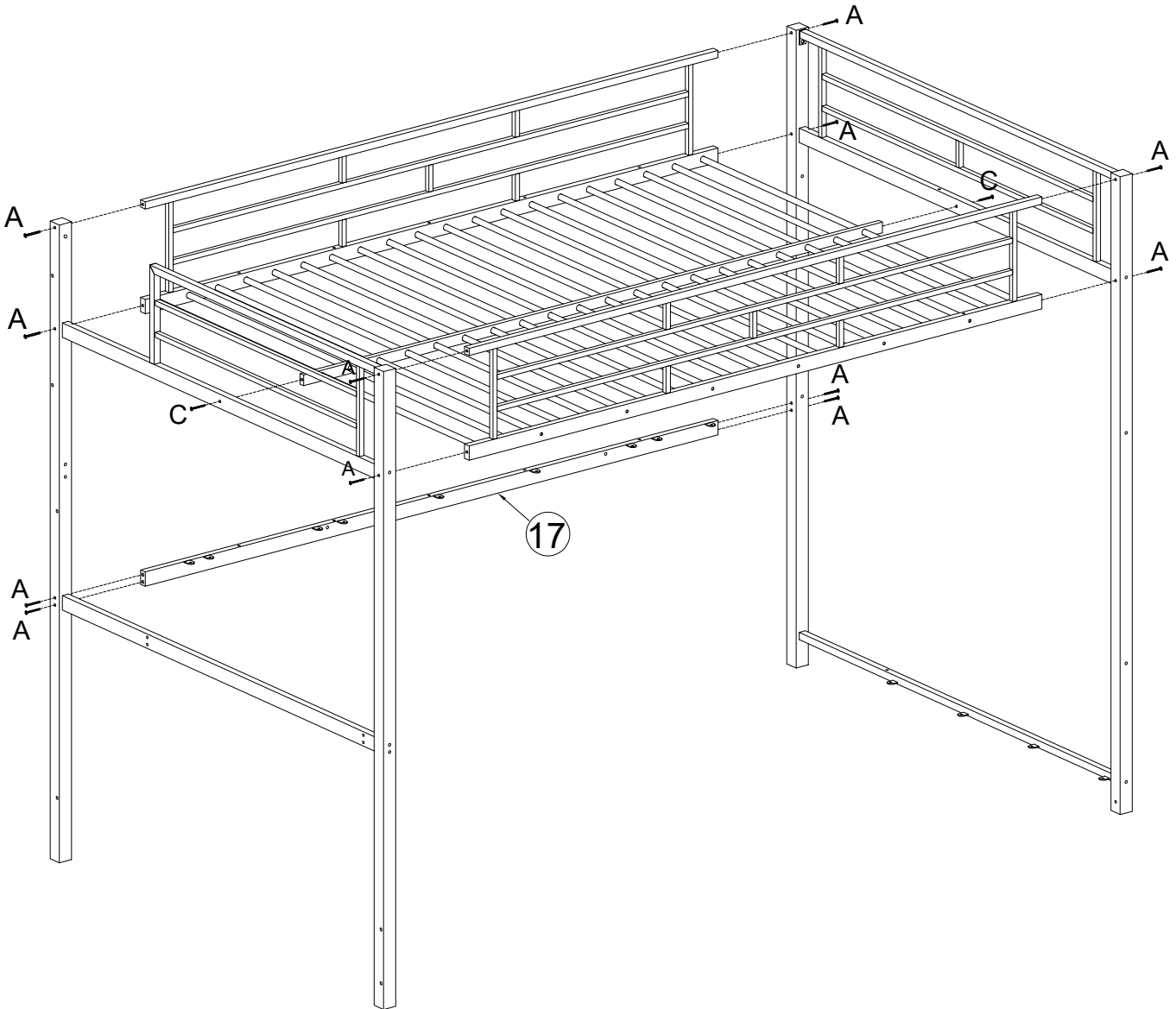


60%



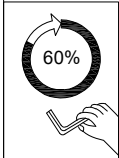
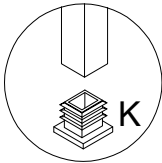
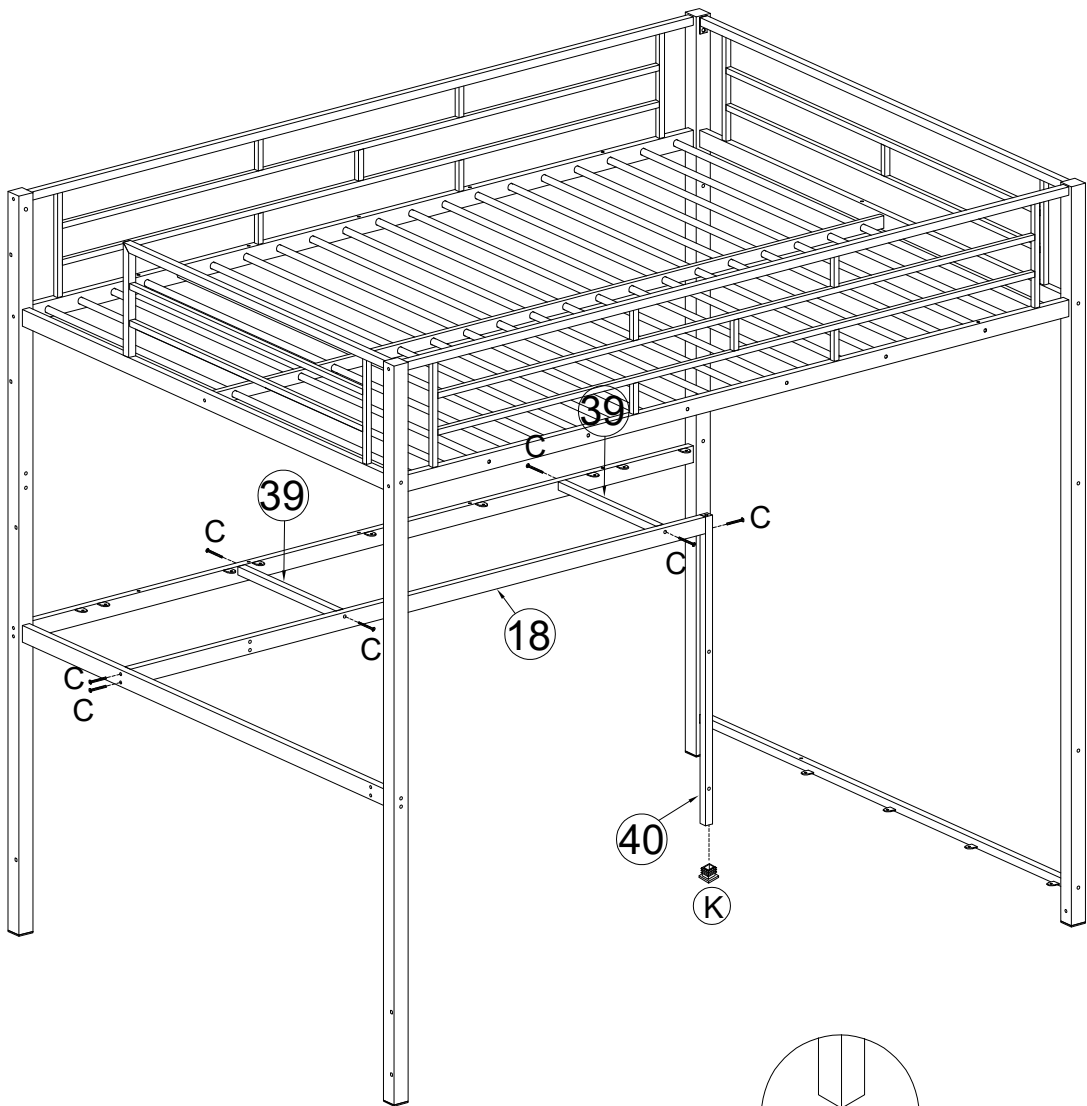
STEP 4

A	C
 M $\frac{1}{4}$ "x55	 M $\frac{1}{4}$ "x35
12 PCS	2 PCS

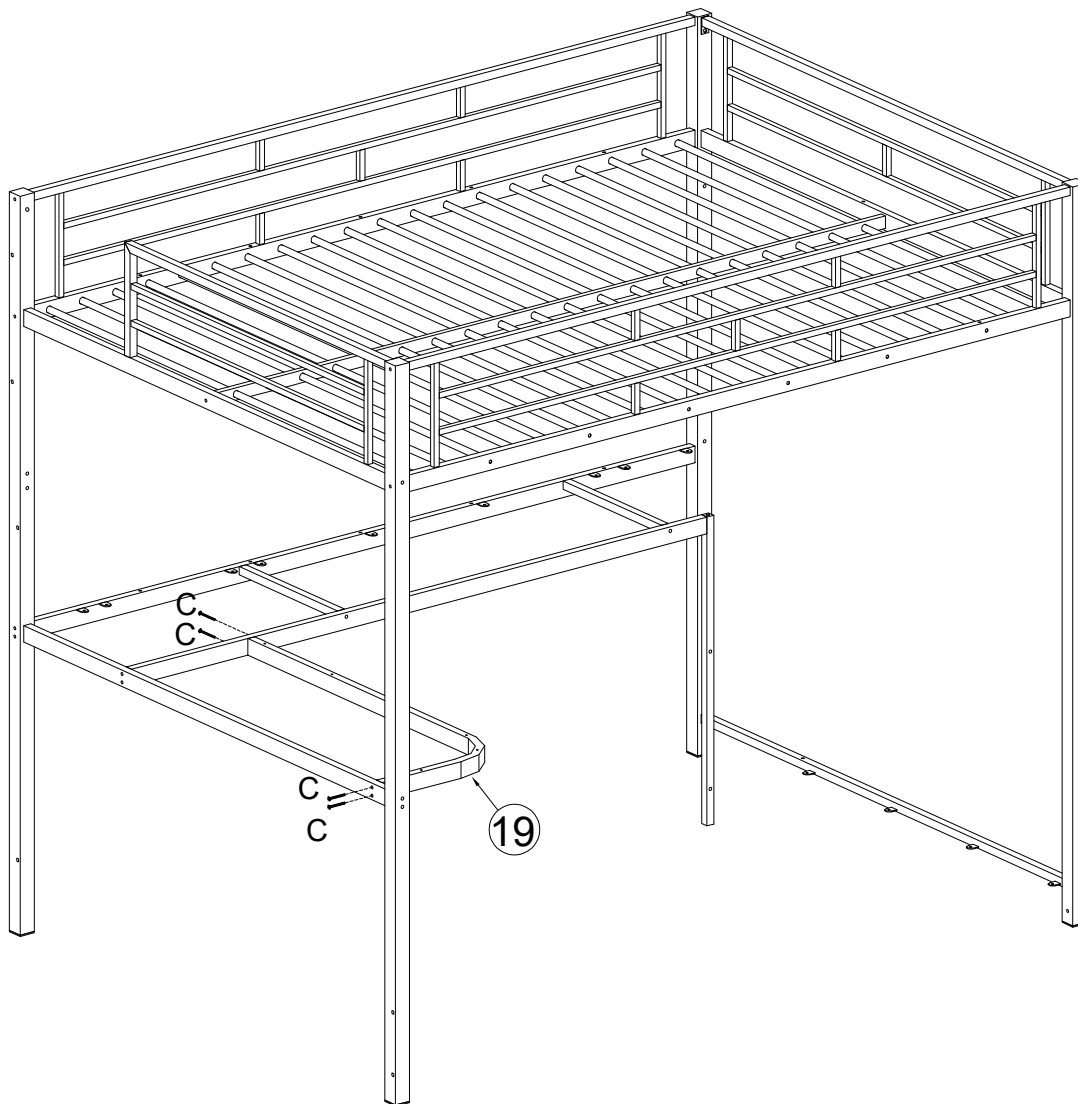


STEP 5

C	K
 M $\frac{1}{4}$ "x35	 #20x20x13
7 PCS	1 PC



STEP 6



C

M $\frac{1}{4}$ "x35

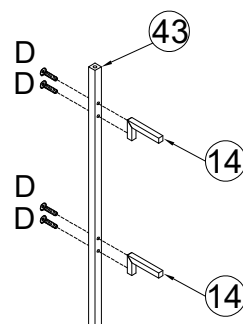
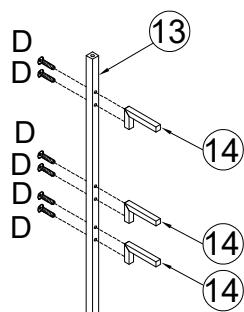
4 PCS



STEP 7

3 SET

1 SET



D

M $\frac{1}{4}$ "x30

22 PCS



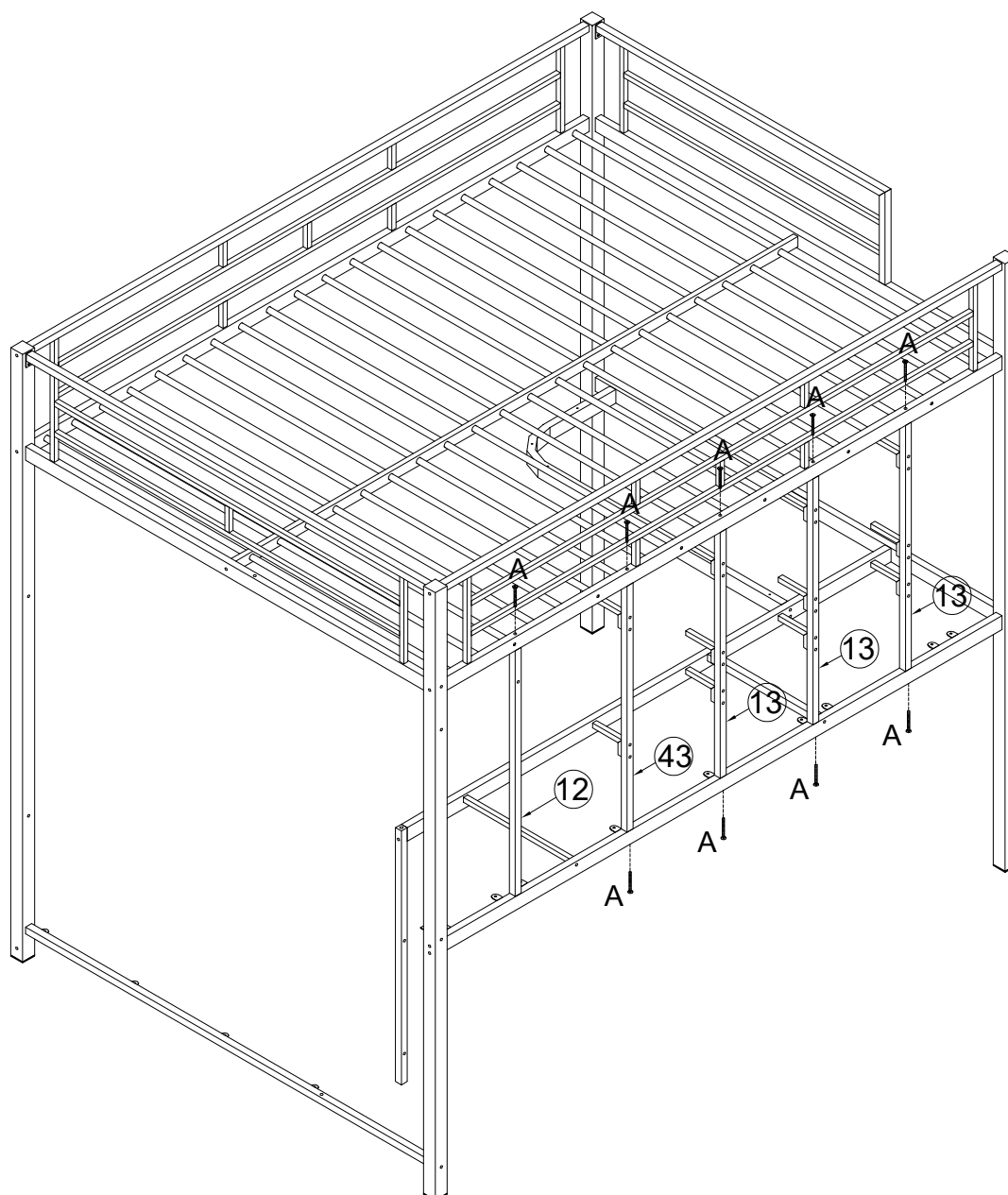
STEP 8

A



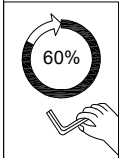
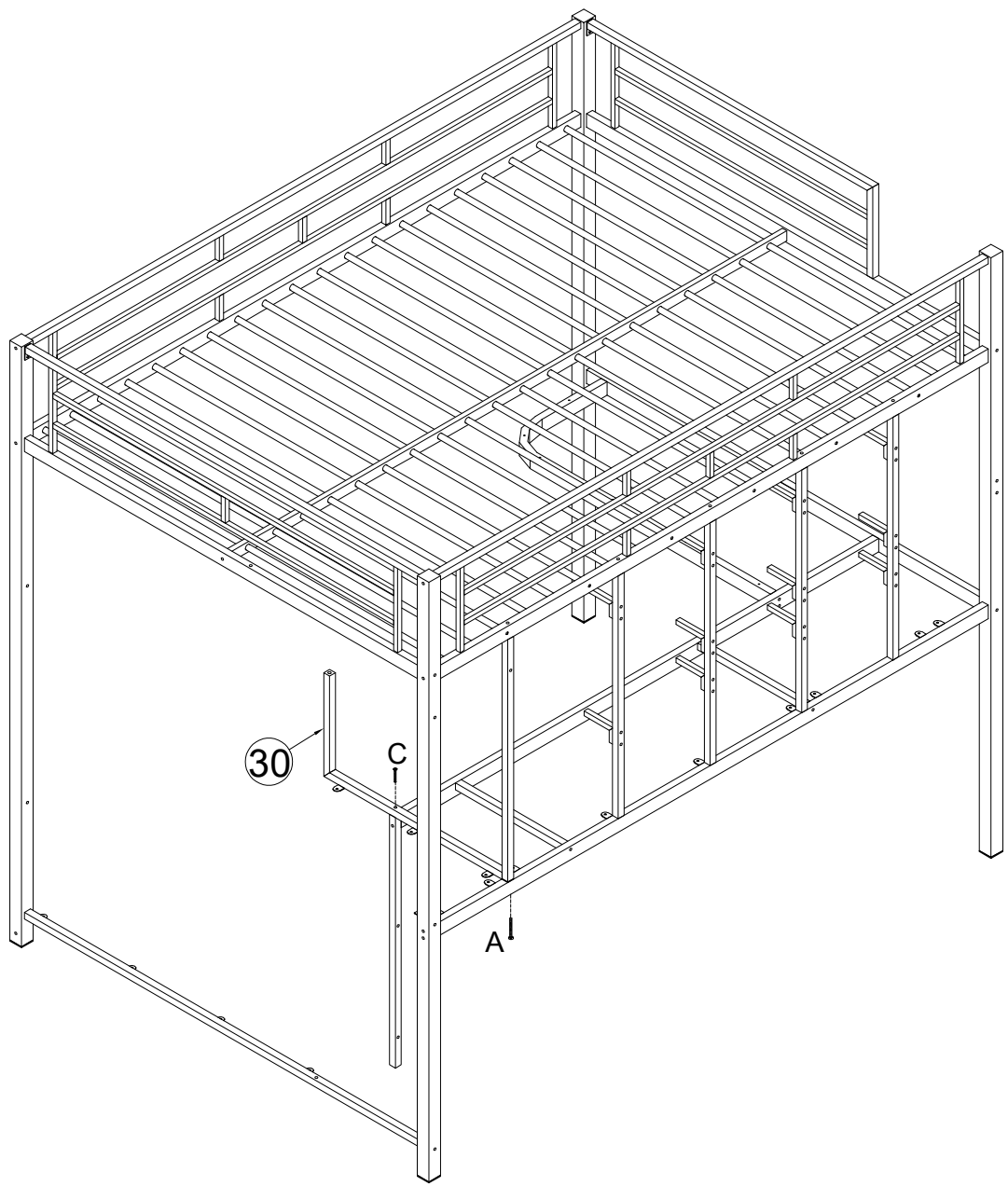
M $\frac{1}{4}$ "x55

9 PCS



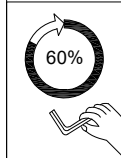
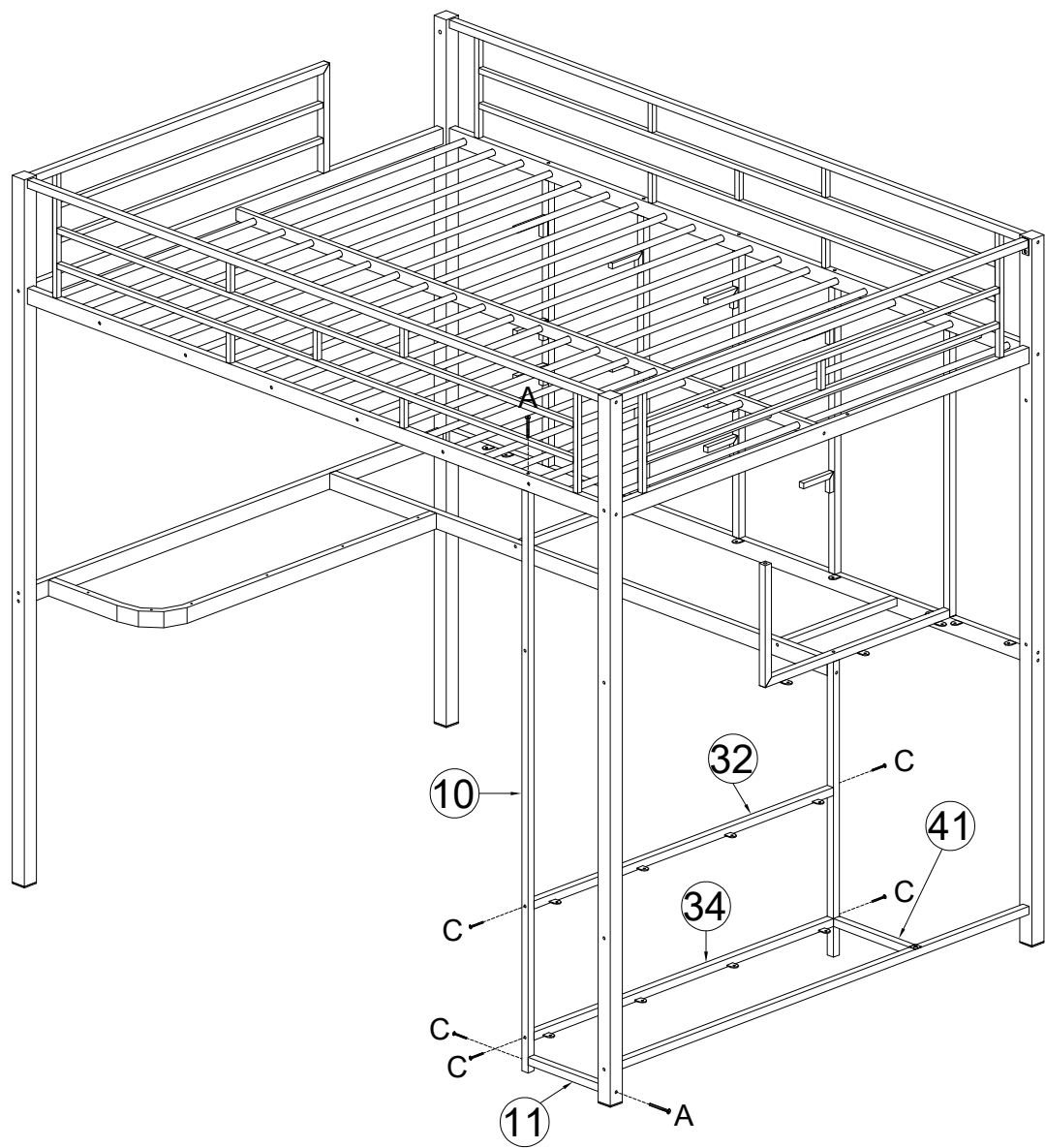
STEP 9

A	C
 M $\frac{1}{4}$ "x55	 M $\frac{1}{4}$ "x35
1 PC	1 PC



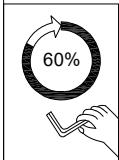
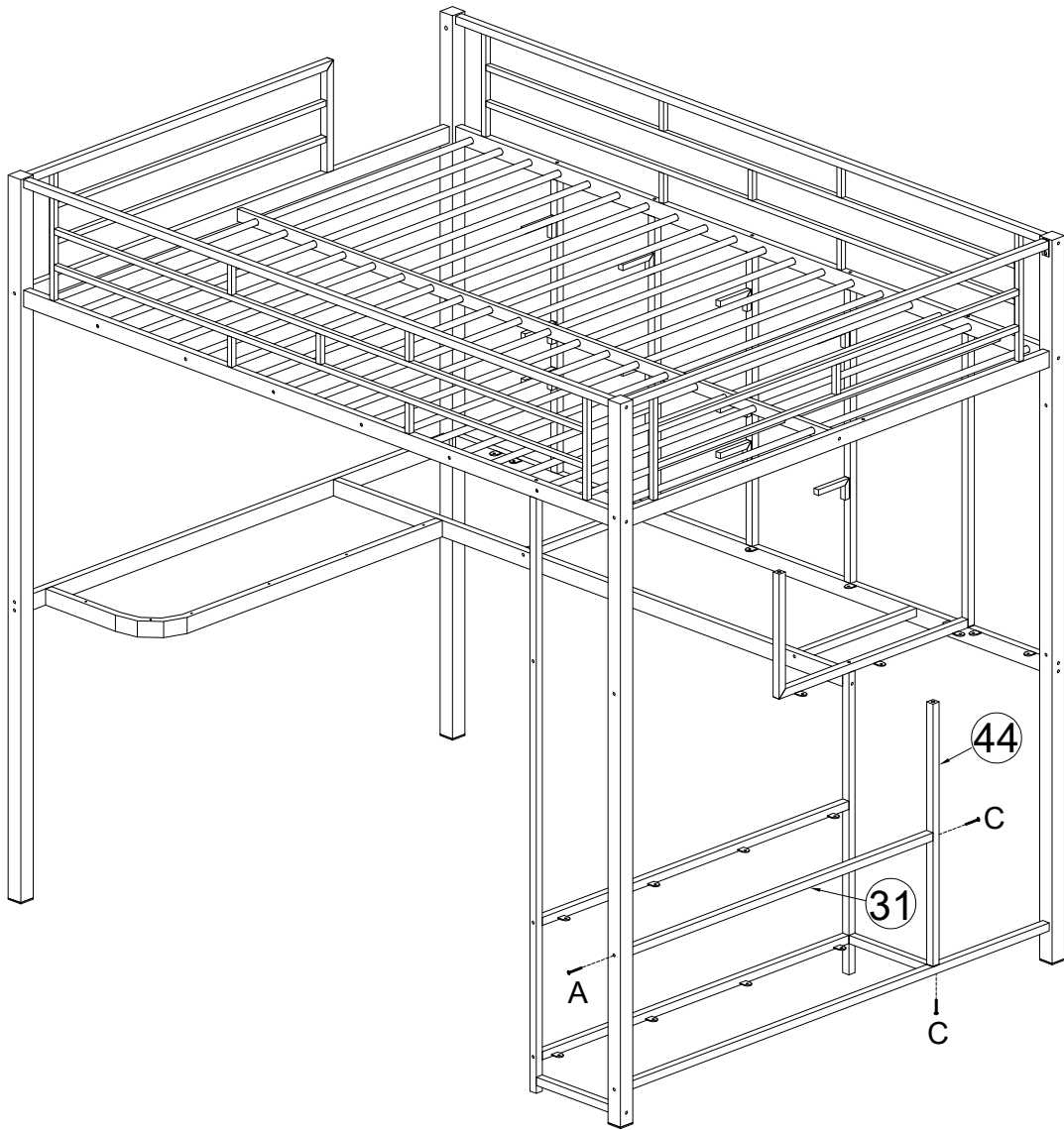
STEP 10

A	C
 M $\frac{1}{4}$ "x55	 M $\frac{1}{4}$ "x35
2 PC	5 PCS



STEP 11

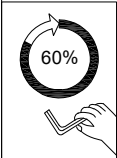
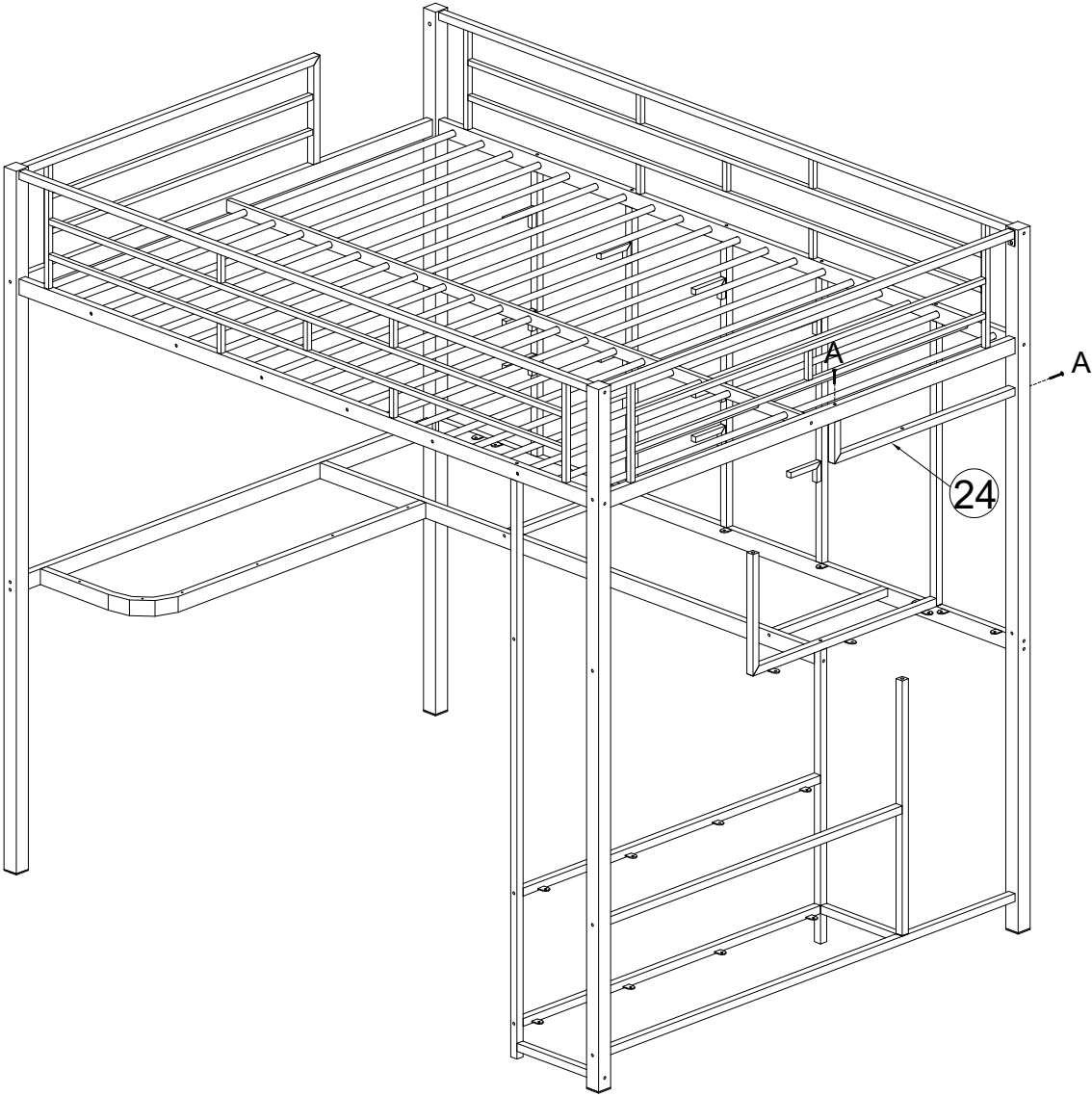
A	C
	
M $\frac{1}{4}$ "x55	M $\frac{1}{4}$ "x35
1 PC	2 PCS



STEP 12

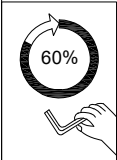
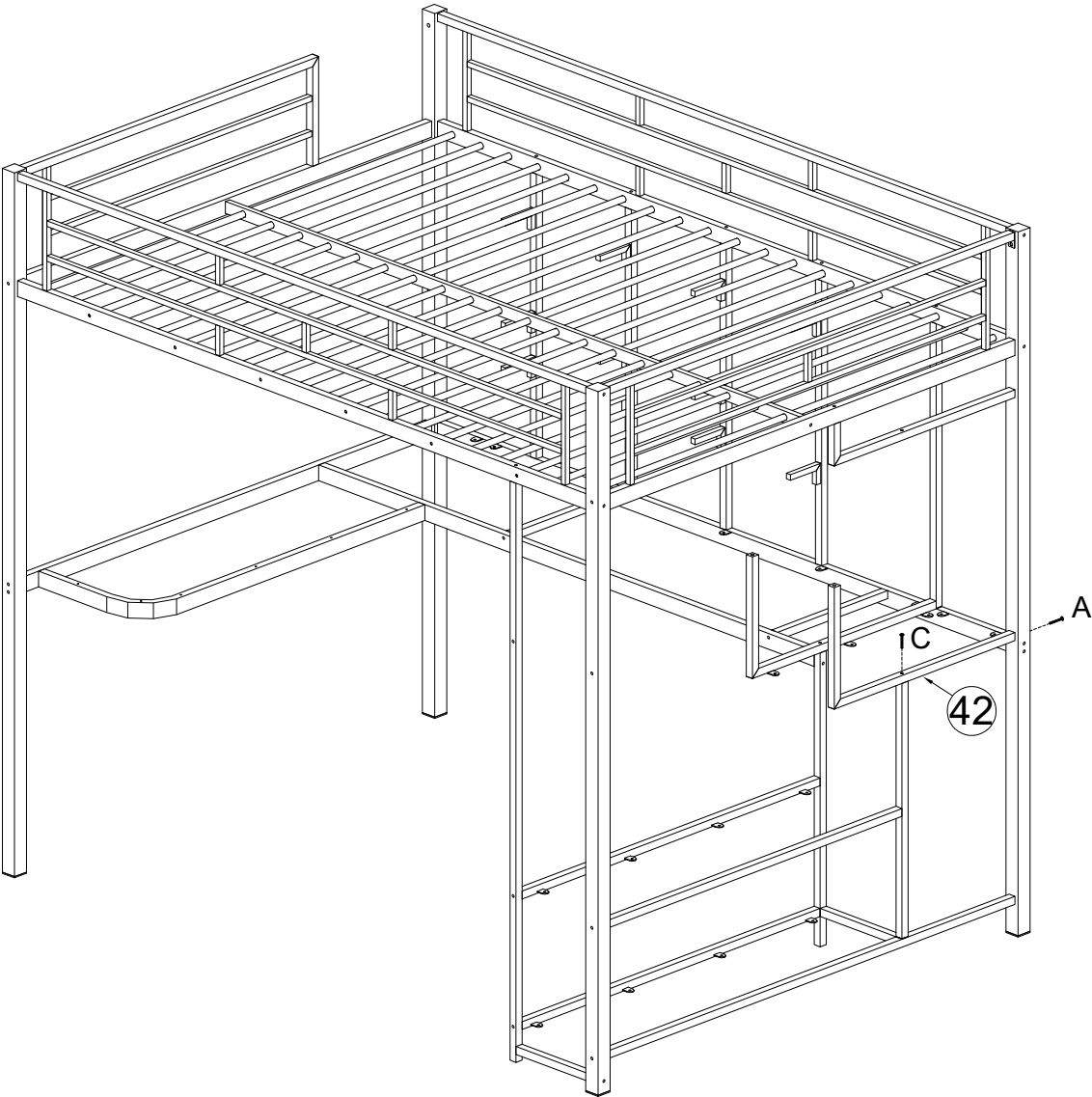
A

M $\frac{1}{4}$ "x55
2 PCS



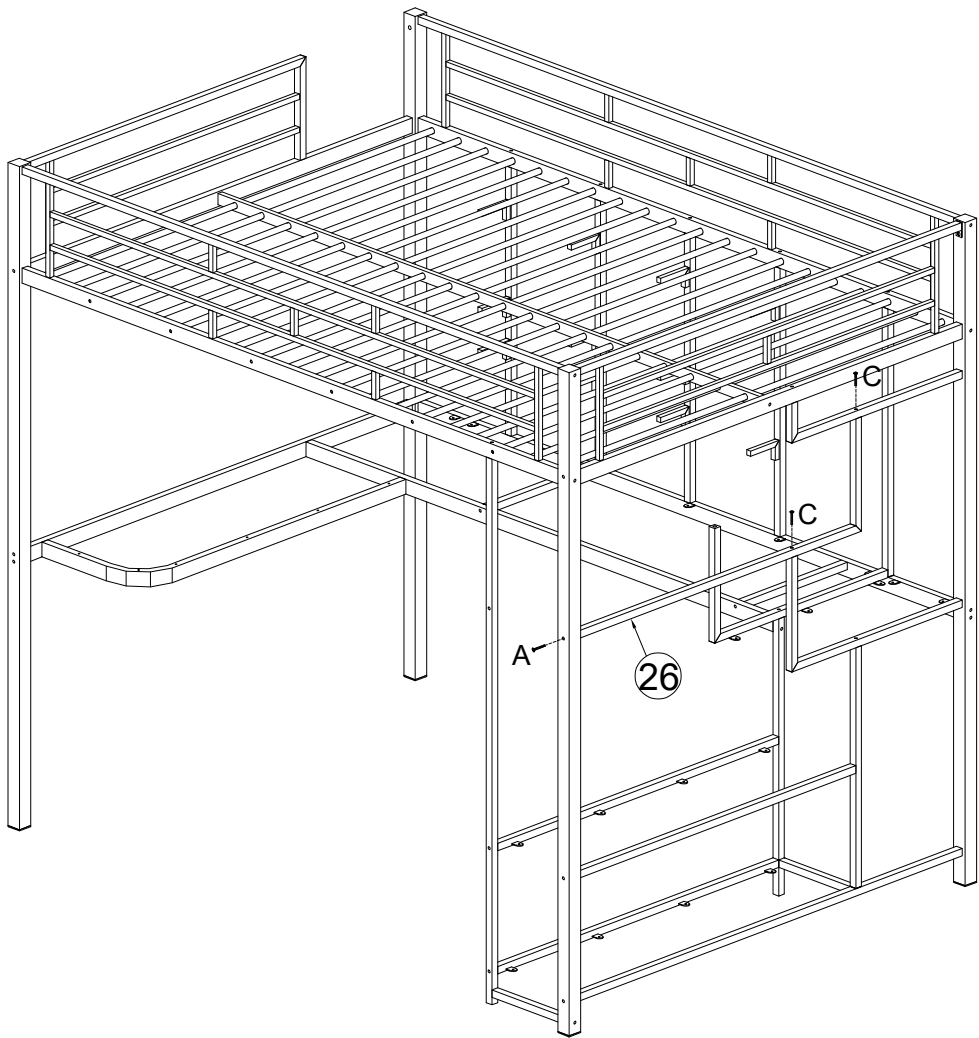
STEP 13

A	C
	
M $\frac{1}{4}$ "x55	M $\frac{1}{4}$ "x35
1 PC	1 PC



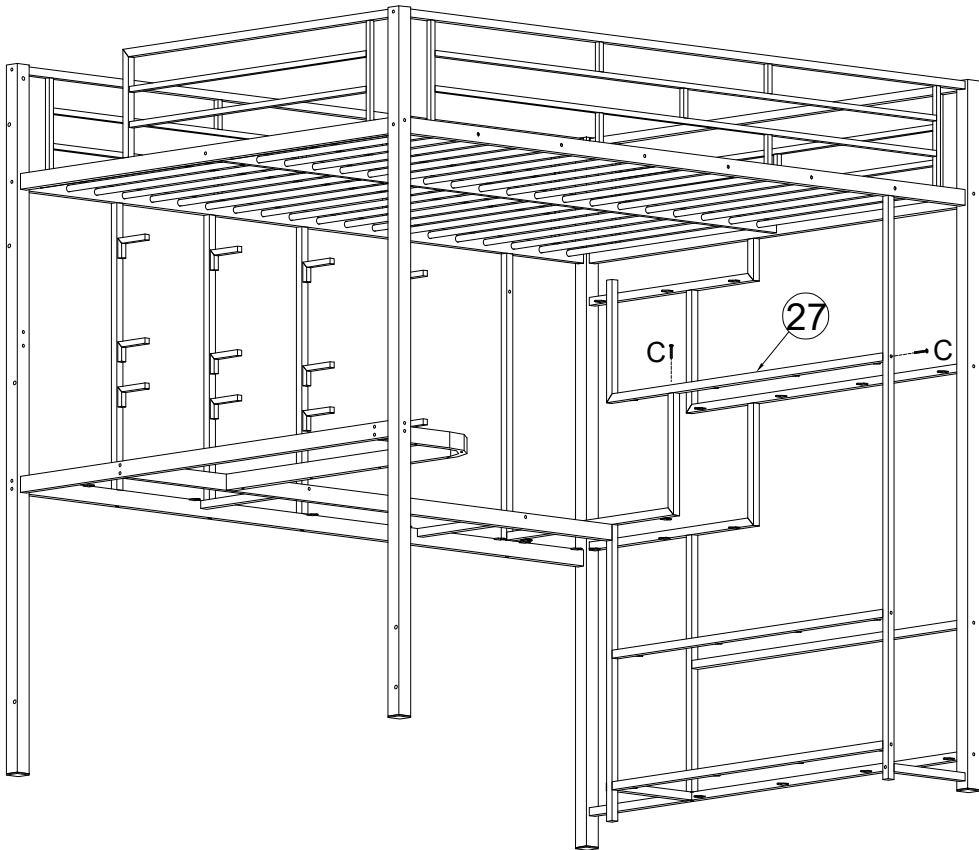
STEP 14

A	C
 $M_{\frac{1}{4}} \times 55$	 $M_{\frac{1}{4}} \times 35$
1 PC	2 PCS



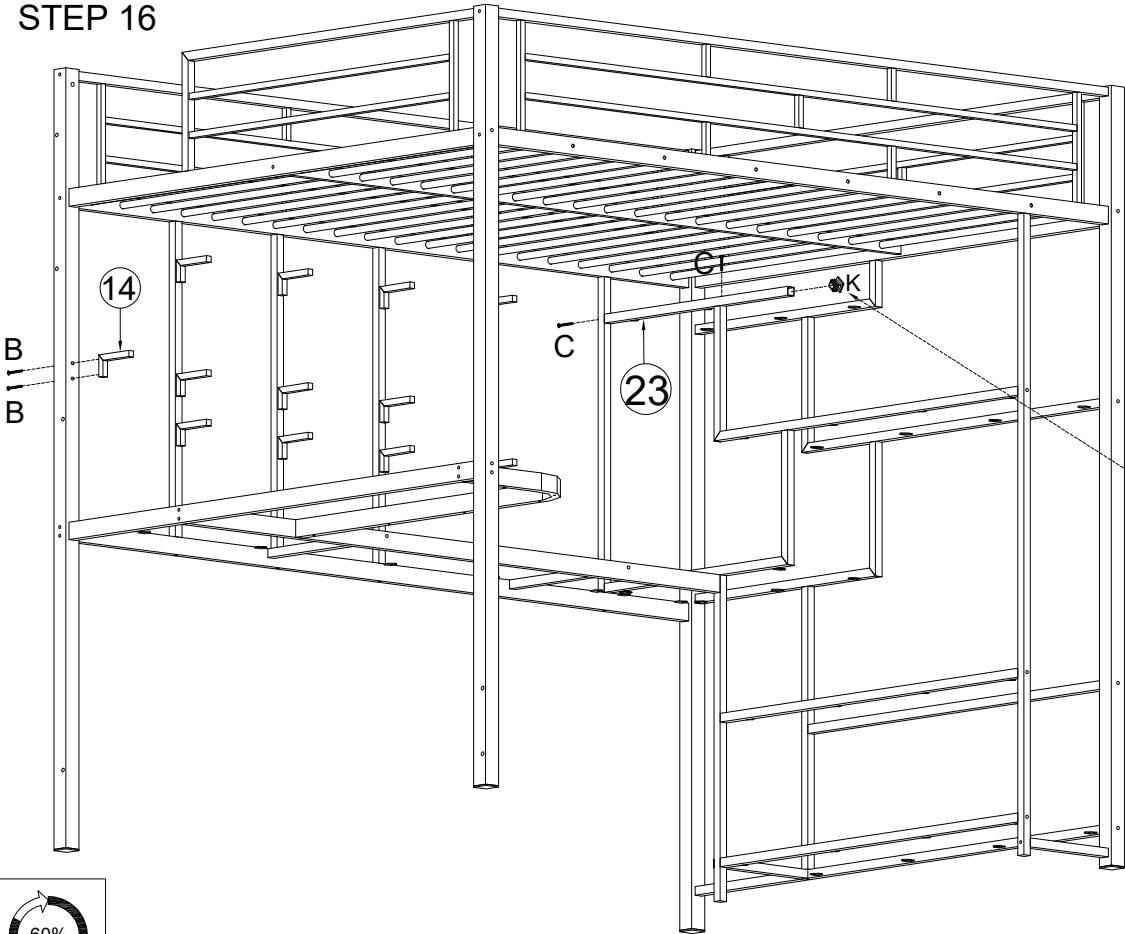
STEP 15

C
 $M_{\frac{1}{4}} \times 35$
2 PCS



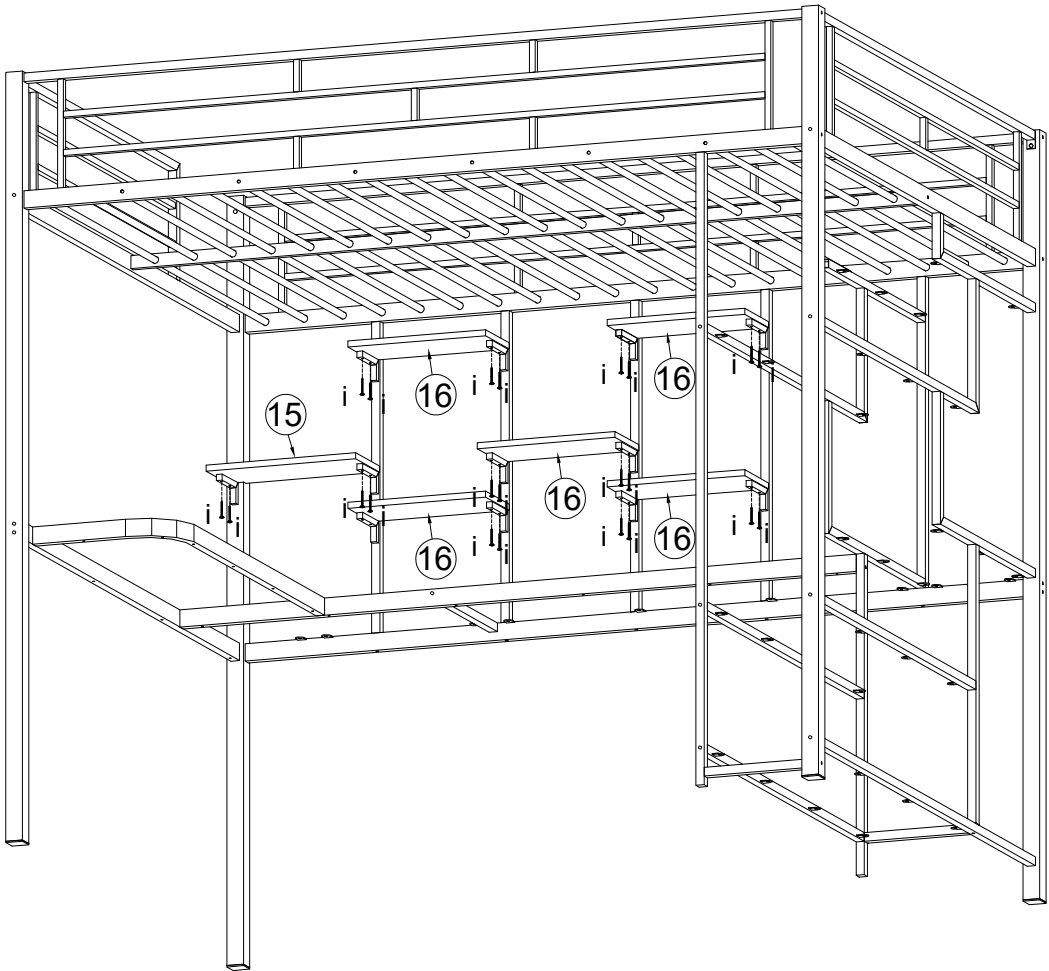
STEP 16

B	C	K
 M $\frac{1}{4}$ "x50	 M $\frac{1}{4}$ "x35	 #20x20 x13
2 PCS	2 PCS	1PC

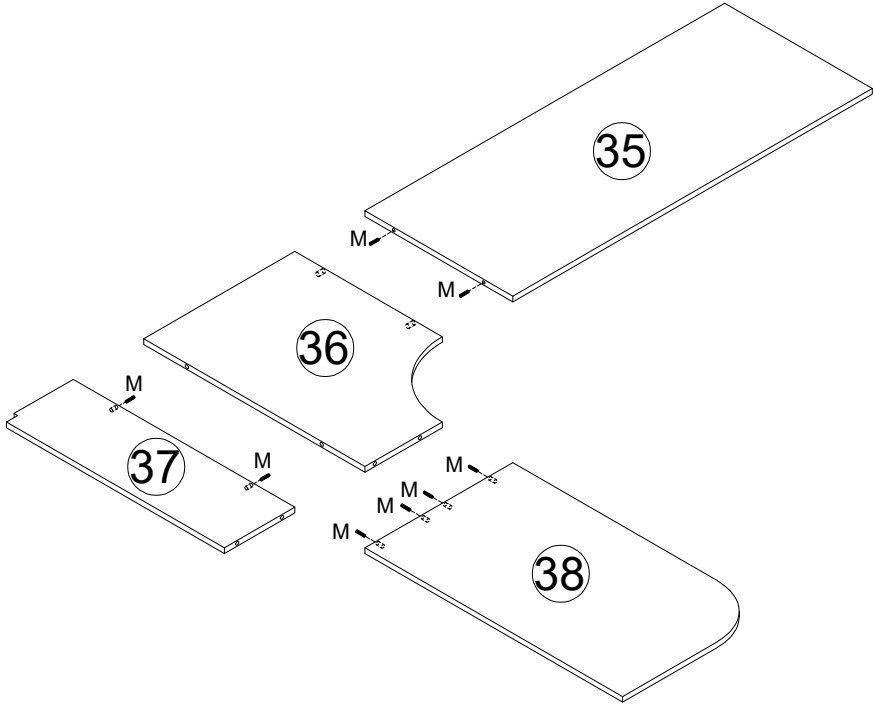


STEP 17

i
 M4x25
22 PCS

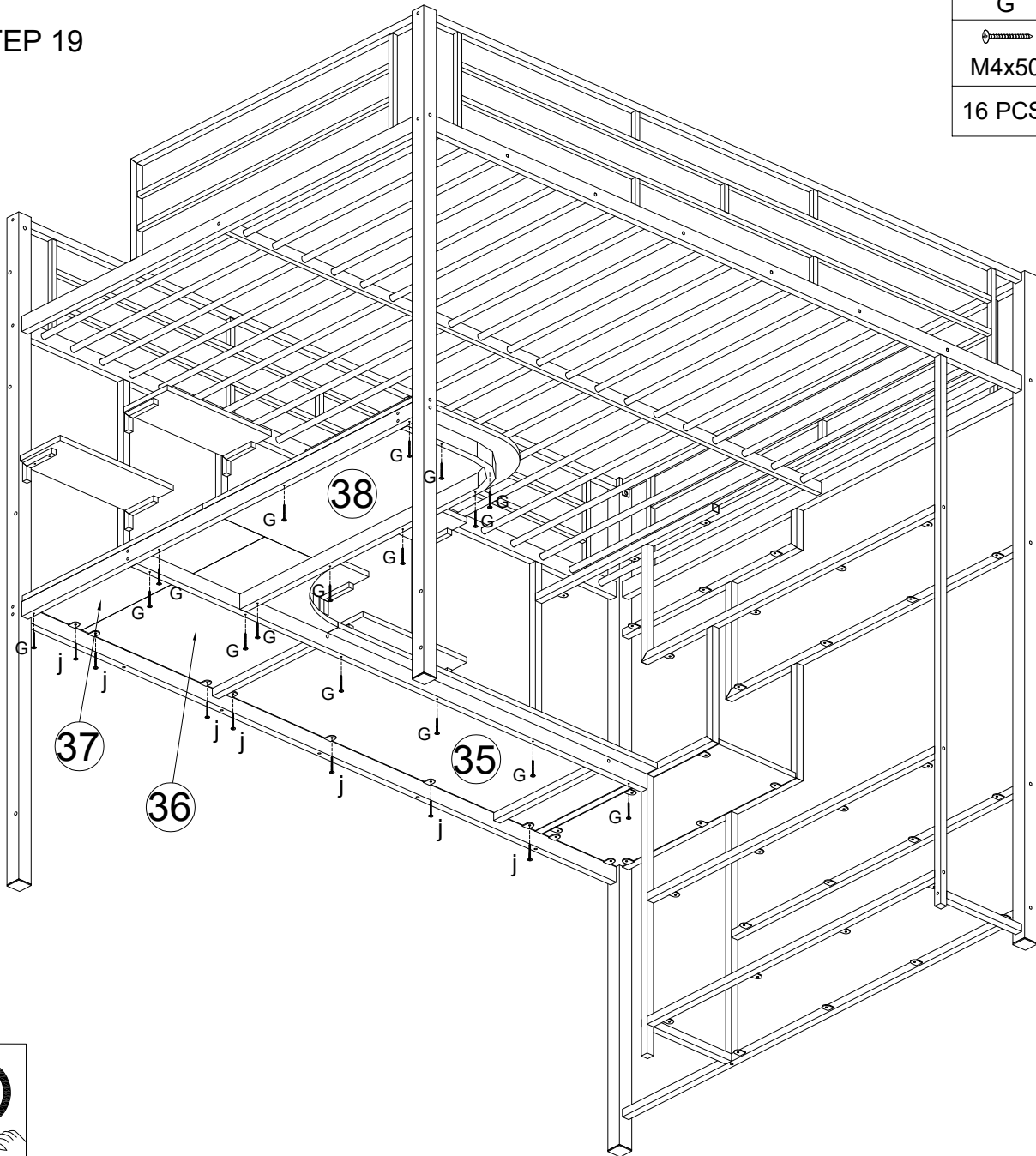


STEP 18



M
 Ø8x25
8 PCS

STEP 19

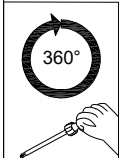
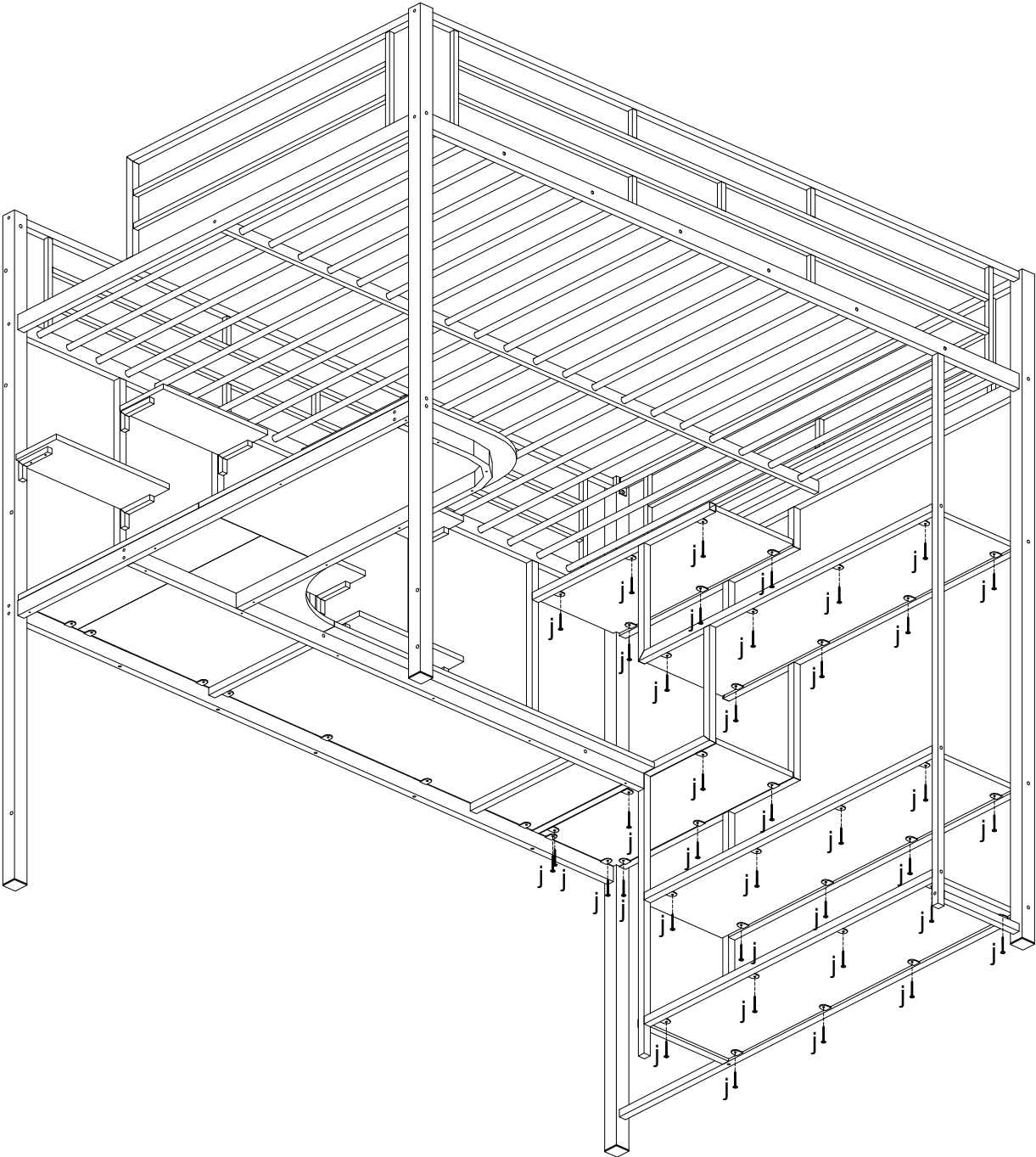


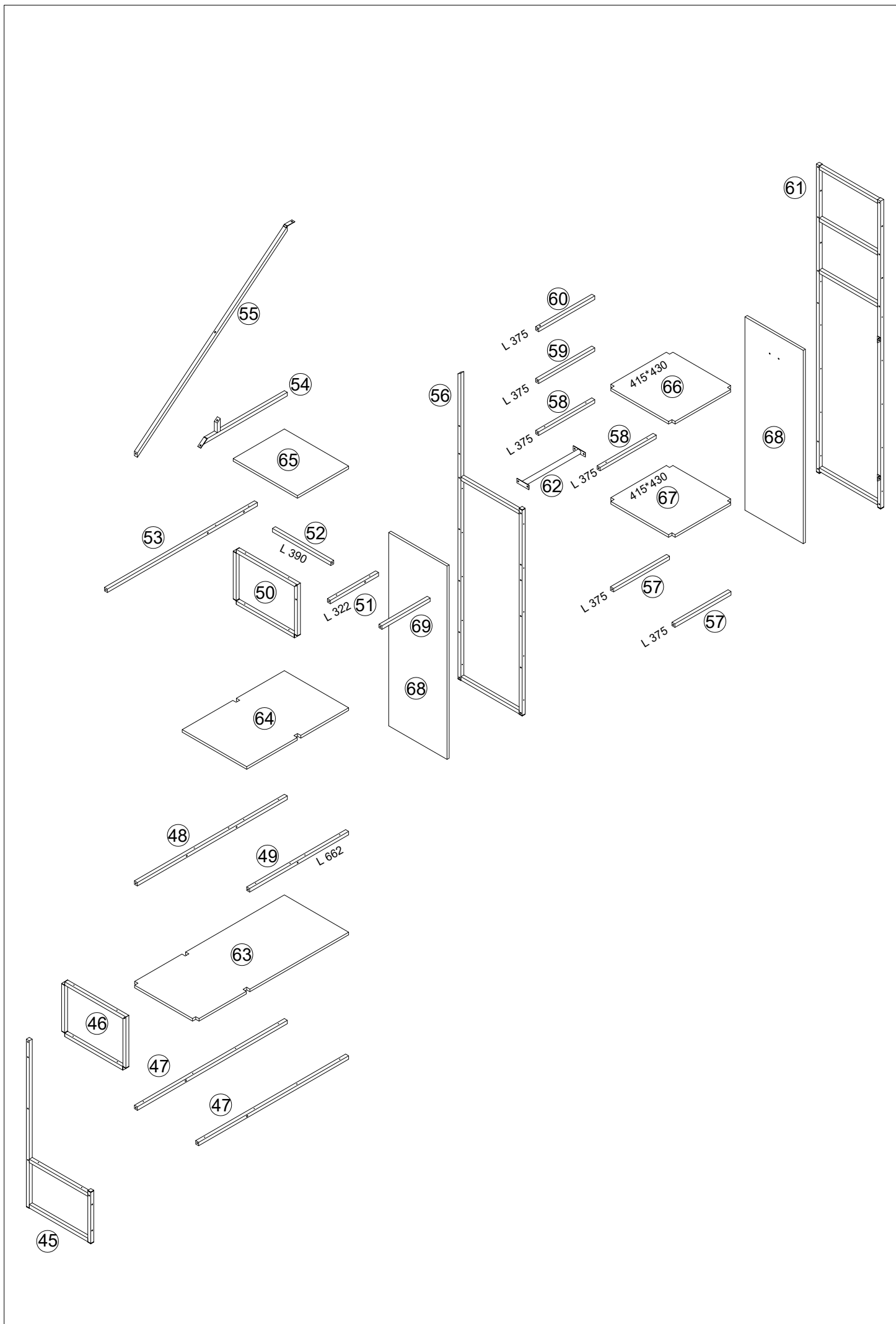
G	j
 M4x50	 M4x15
16 PCS	7 PCS

STEP 20

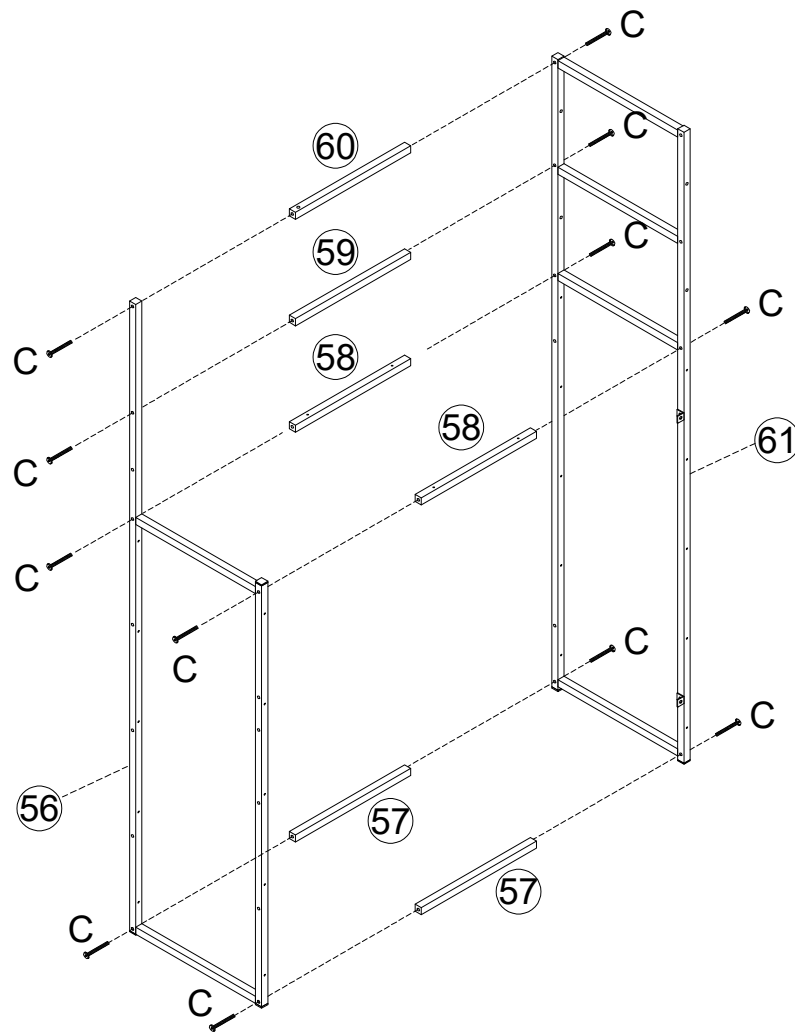
j

M4x15
38 PCS



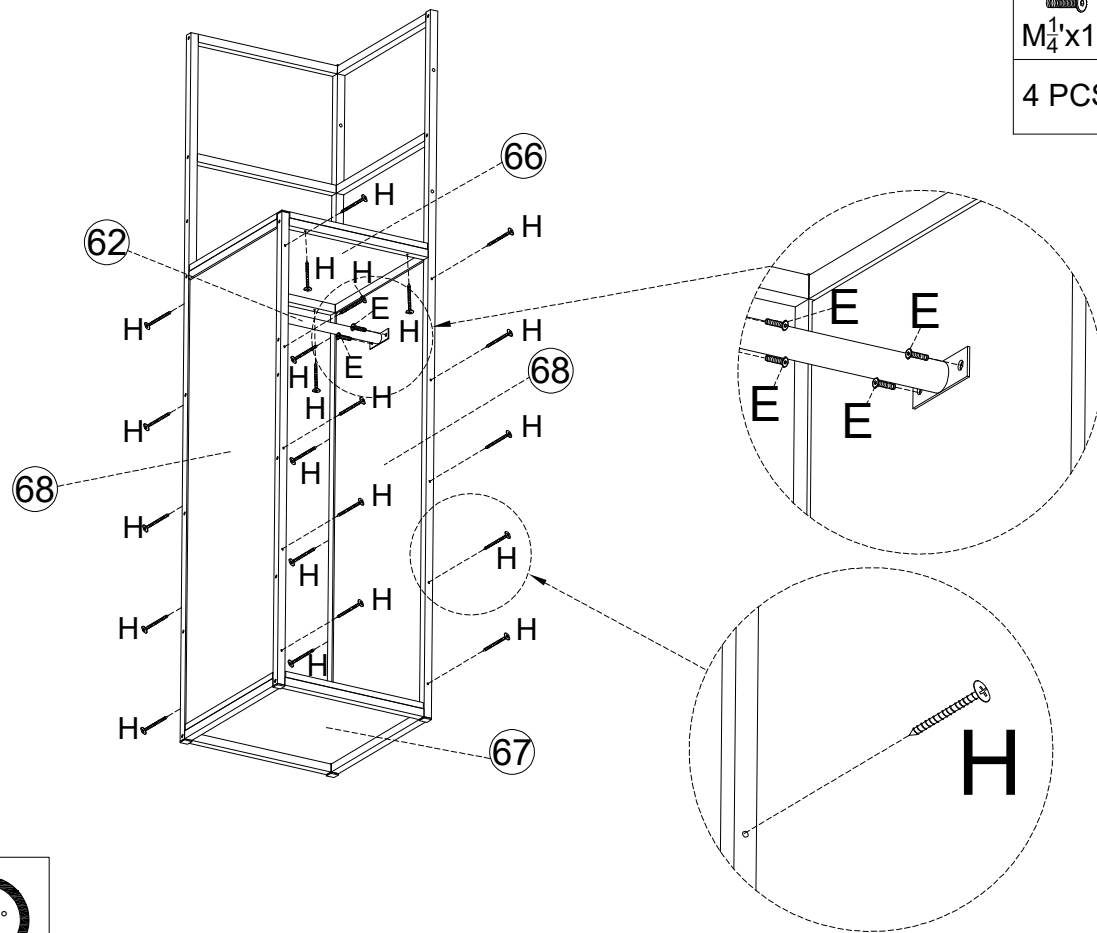


STEP 21

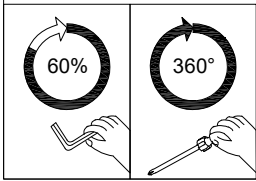


C
 M $\frac{1}{4}$ "x35
12 PCS

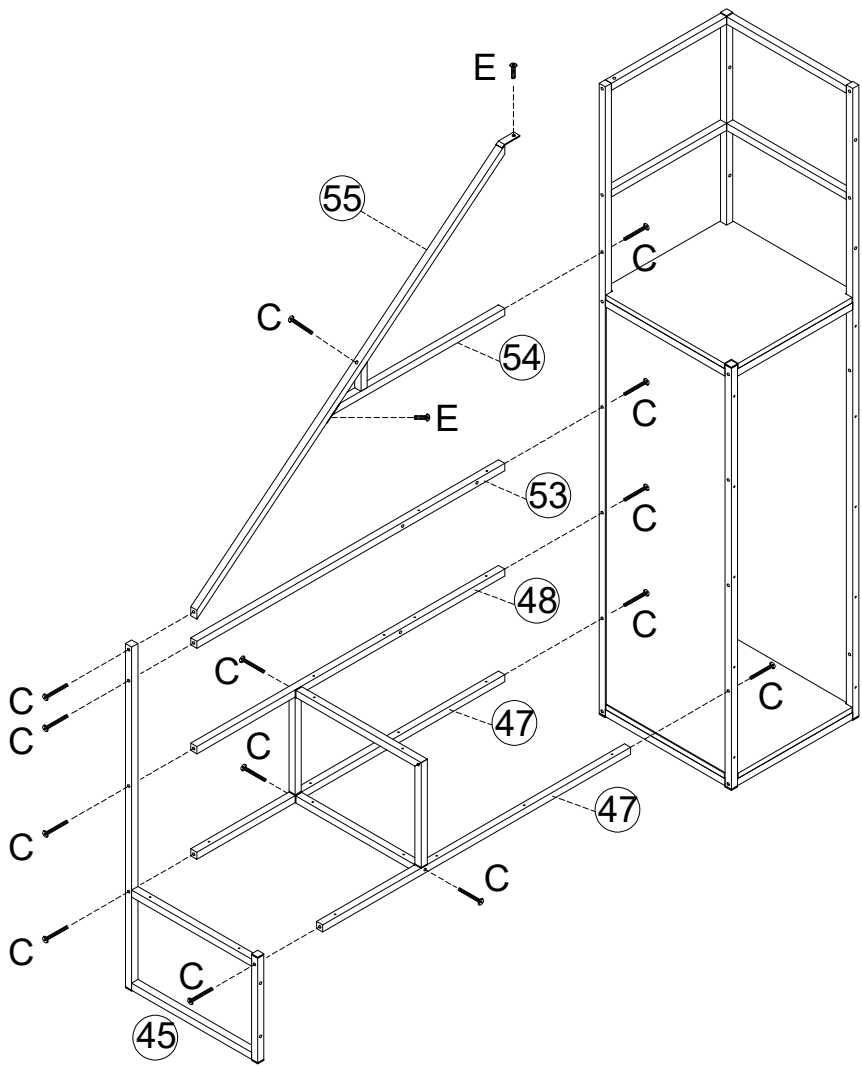
STEP 22



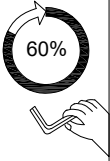
E	H
 M $\frac{1}{4}$ "x15	 M4x30
4 PCS	24 PCS



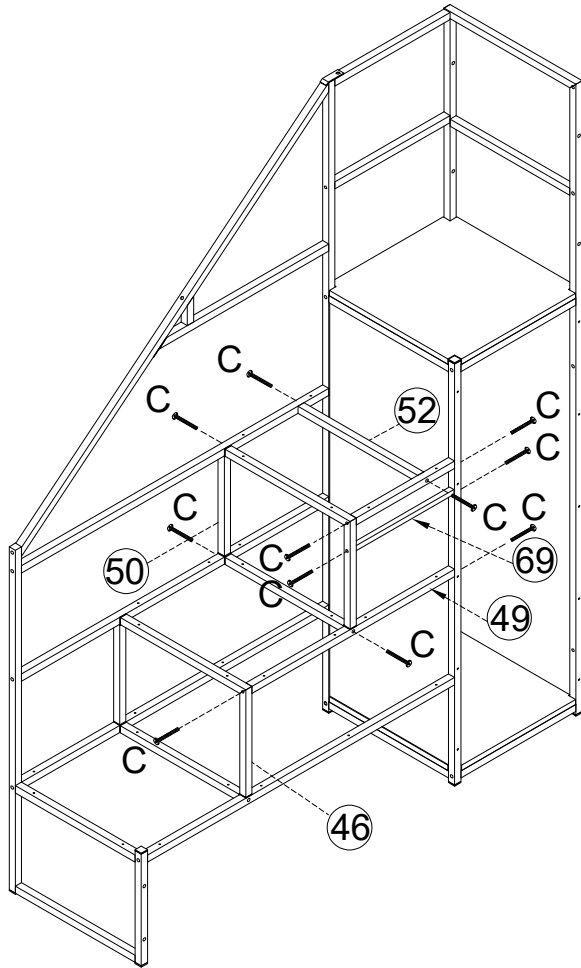
STEP 23



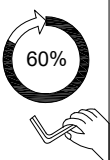
C	E
 M $\frac{1}{4}$ "x35	 M $\frac{1}{4}$ "x15
14 PCS	2 PCS



STEP 24

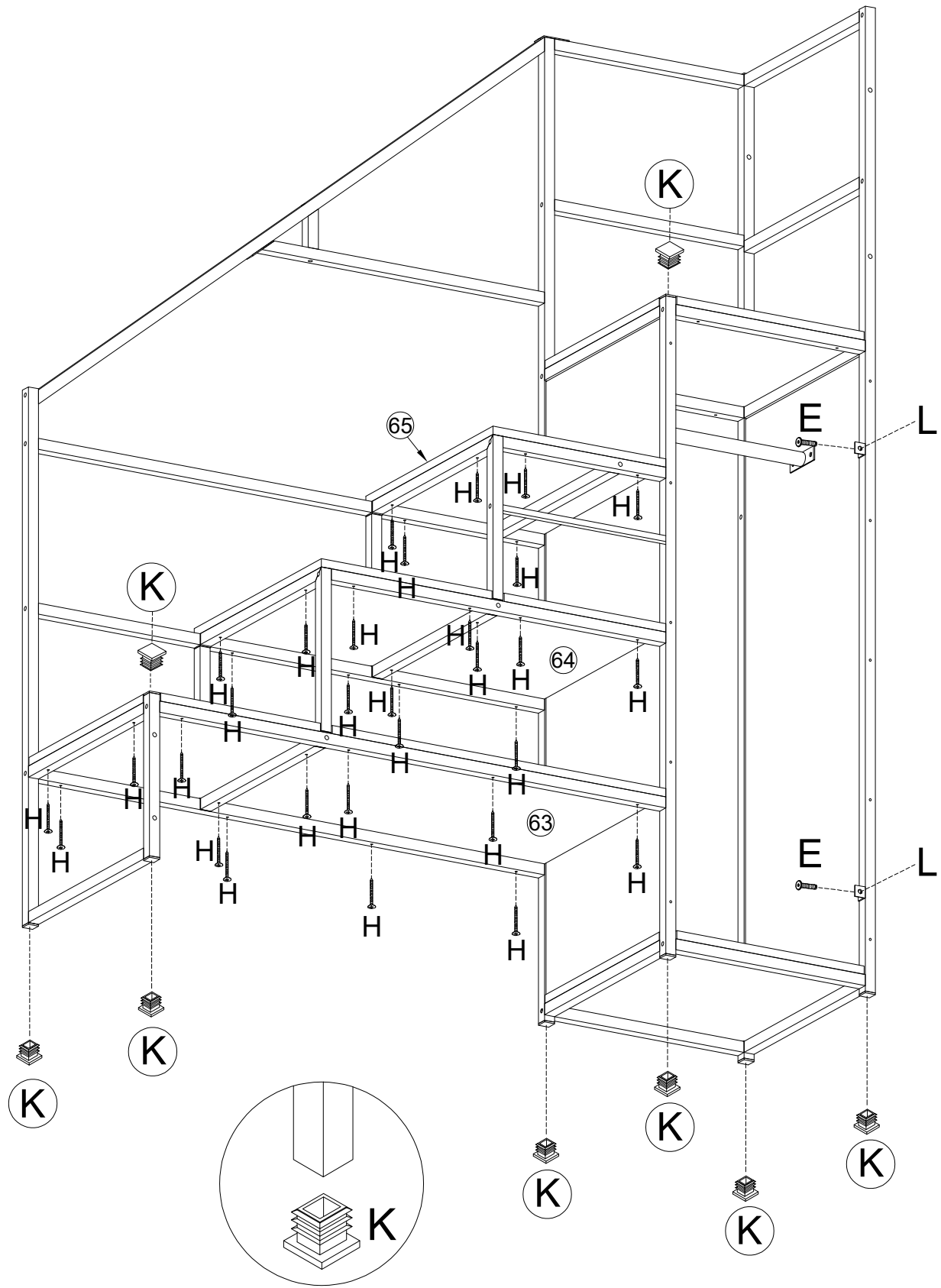


C
 M $\frac{1}{4}$ "x35
11 PCS



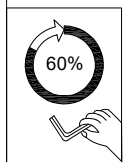
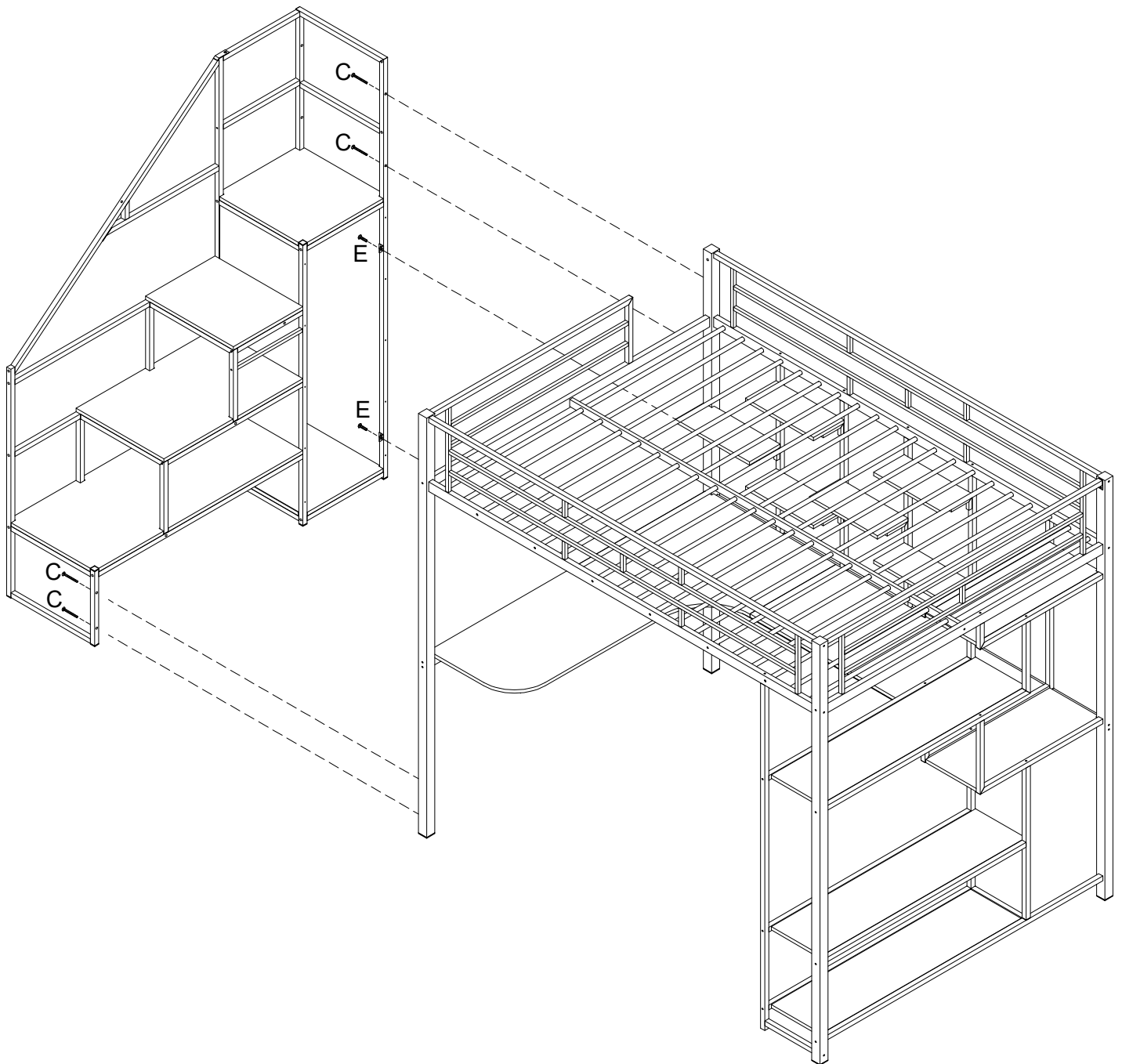
STEP 25

E	H	L	K
 M $\frac{1}{4}$ x15	 M4x30	 20x20	 #20x20x13
2 PCS	30 PCS	2 PCS	8 PCS



STEP 26

C	E
 M $\frac{1}{4}$ "x35	 M $\frac{1}{4}$ "x15
4 PCS	2 PCS



STEP 27

