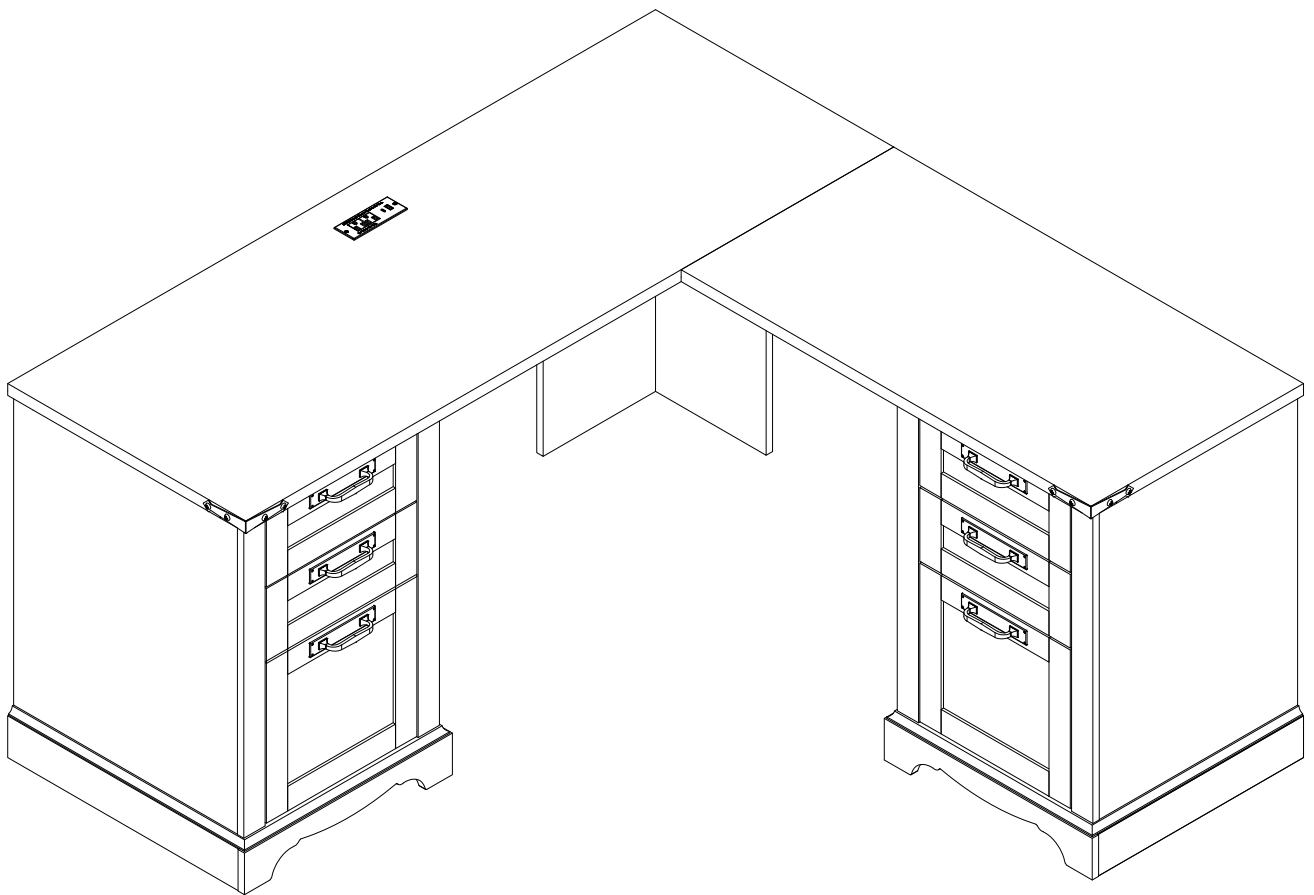


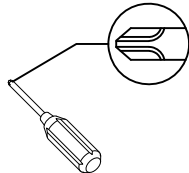
# BDCLSD

## Assembly Instructions

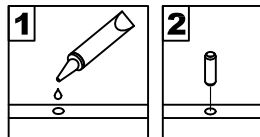


# General Assembly Guidelines

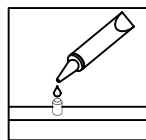
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- VI. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

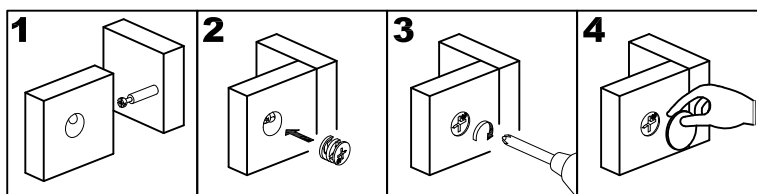


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

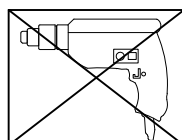


## VI. HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

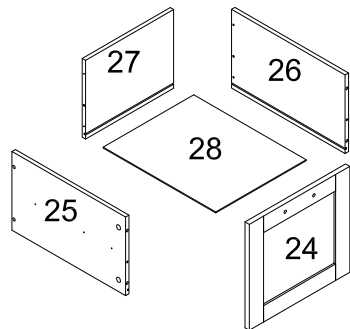
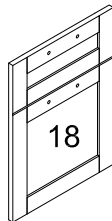
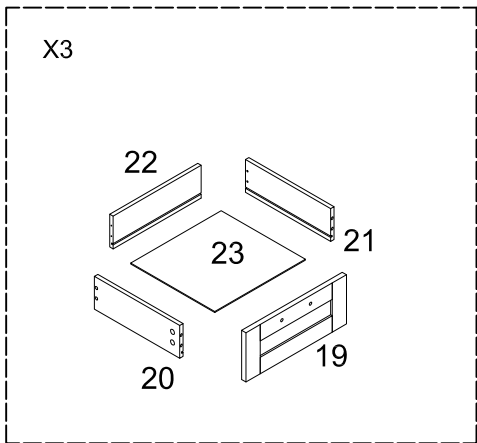
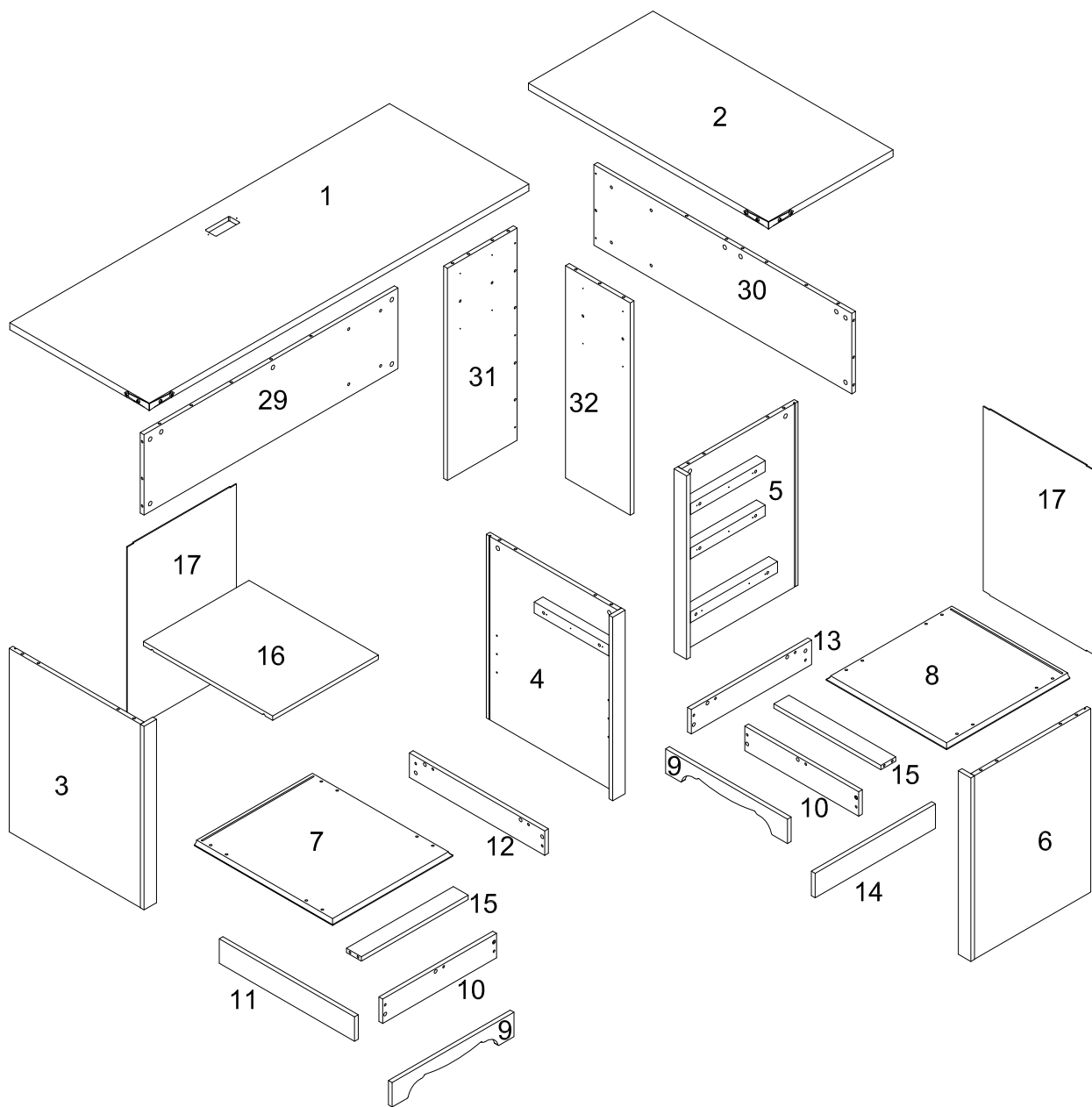
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.




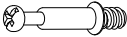



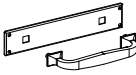

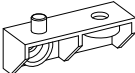





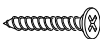


- VII. Power tools should not be used to assemble this product .

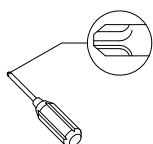


# Parts List





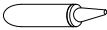


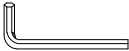

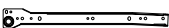
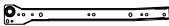


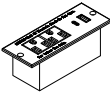
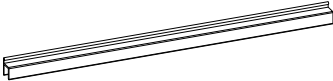


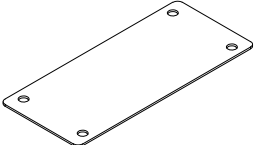
# Hardware List

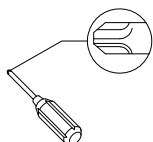
A		Ø8x30mm	Dowel	36 pcs
B		Ø6x35mm	Cam Bolt	46 pcs
C		Ø15x12mm	Cam Lock	30 pcs
D		Ø15x10mm	Cam Lock (Small)	16 pcs
E		Ø30mm	Cam Cover	46 pcs
F			Handle	6 pcs
G		Ø4x12mm	Handle bolt	12 pcs
H			Connector	20 pcs
I		1/4x12mm	Bolt	40 pcs
J		Ø8x5x16mm	Shelf support pin	4 pcs
K		Ø6x50mm	Screw	8 pcs
L		Ø3x12mm	Screw	38 pcs
M		Ø3x12mm	Screw	12 pcs
N		Ø4x32mm	Screw	16 pcs
O		Ø35	Europe Hinge	2 pcs
P		Ø3.5x14mm	Screw	12 pcs



Philips head screwdriver required for assembly  
(not included)

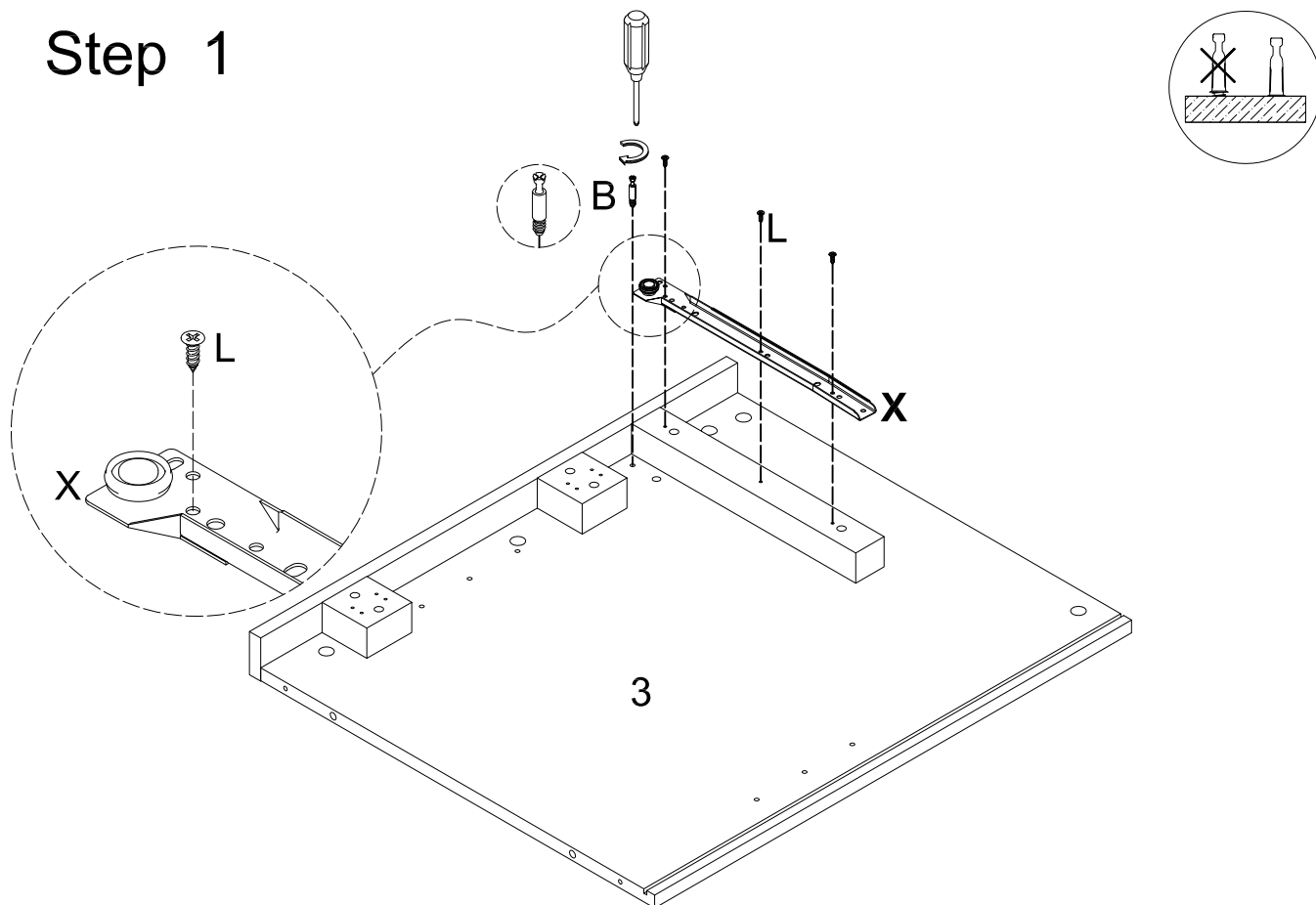
# Hardware List

Q		Ø8x20mm	Dowel	4 pcs
R		Ø6x30mm	Dowel (small)	4 pcs
S			Glue Tube	1 pc
T			Plastic Wedge	20 pcs
U		Ø3x17mm	Flat-head Screw	20 pcs
V		M4	Allen Wrench	1 pc
W		14"	Drawer Slider	1 set
X		12"	Left Glide Track	3 pcs
Y		12"	Right Glide Track	3 pcs
Z		12"	Left drawer runner	3 pcs
AA		12"	Right drawer runner	3 pcs
BB			Power Cord W/USB	1 pc
CC			File rail	2 pcs
DD		Ø4x28mm	Screw	8 pcs
EE		Ø5x15mm	Screw	8 pcs
FF			Metal plate	2 pcs

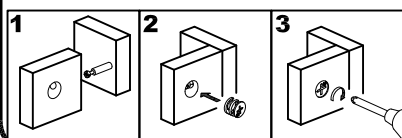
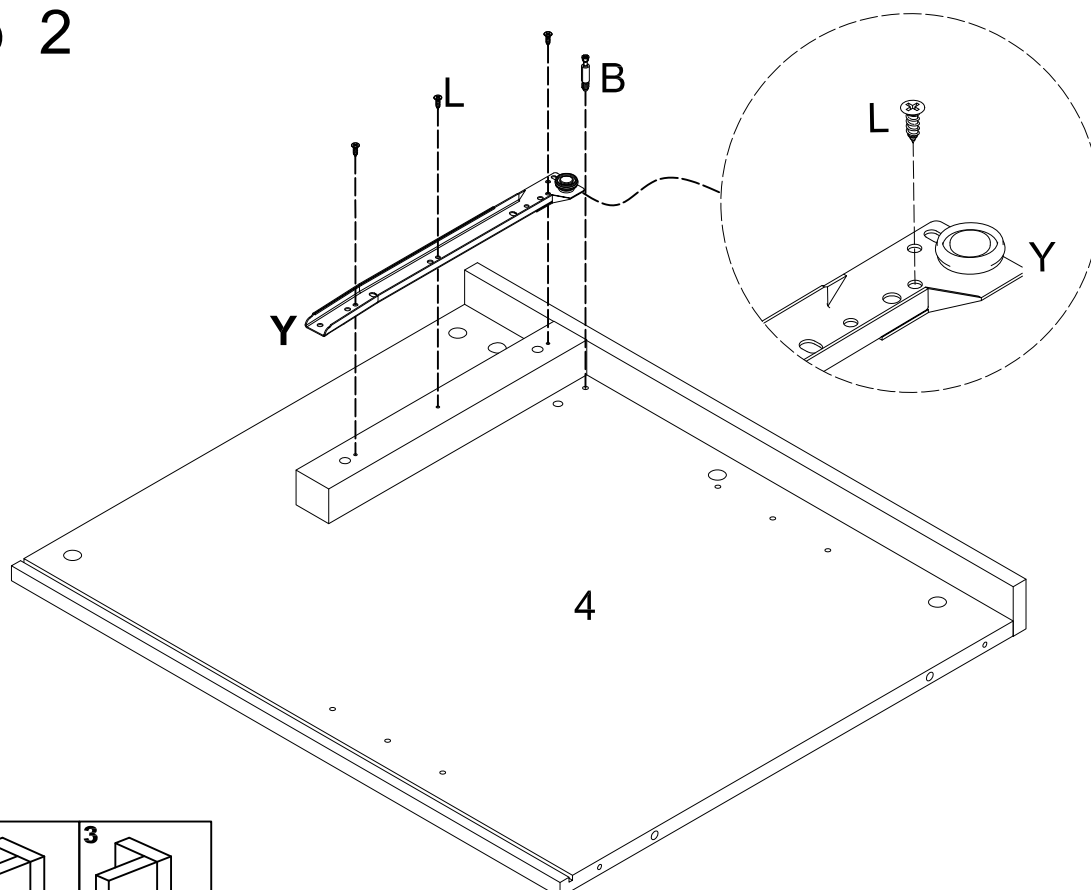


Philips head screwdriver required for assembly  
(not included)

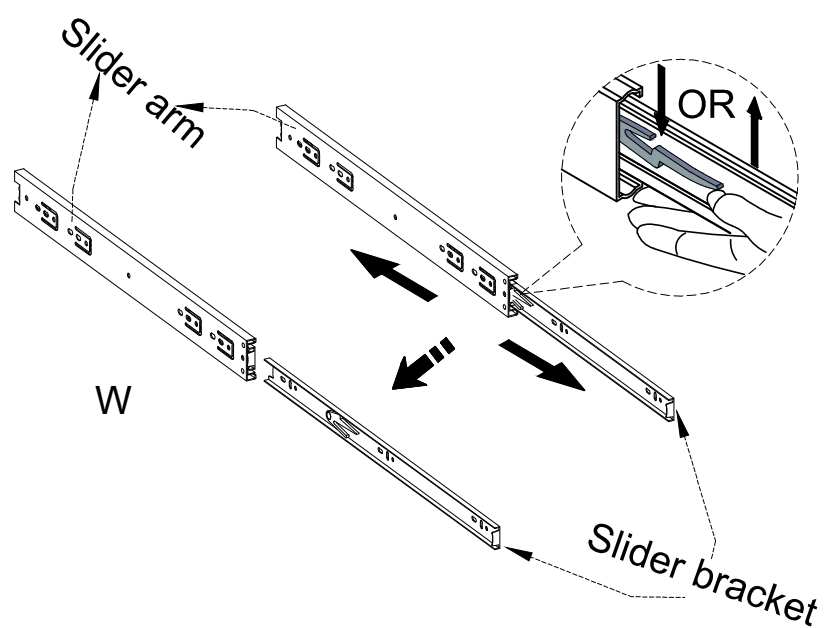
## Step 1



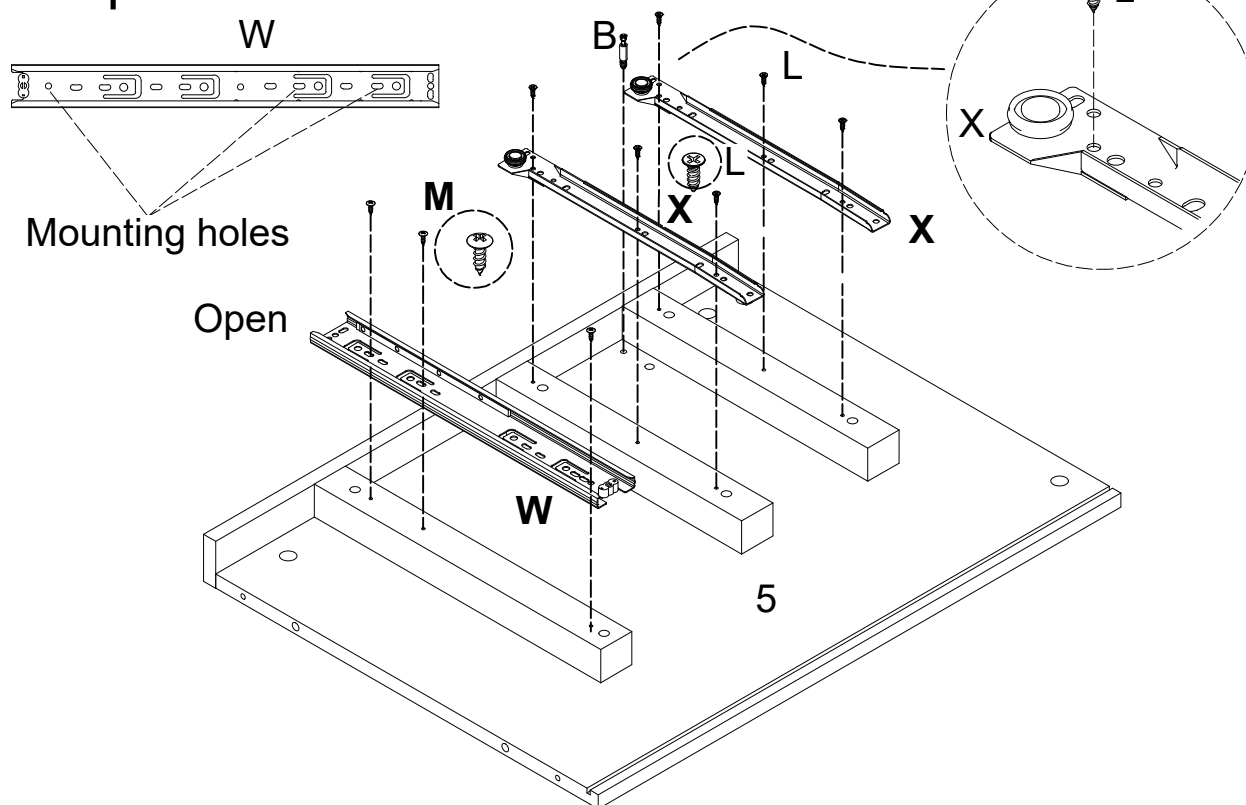
## Step 2



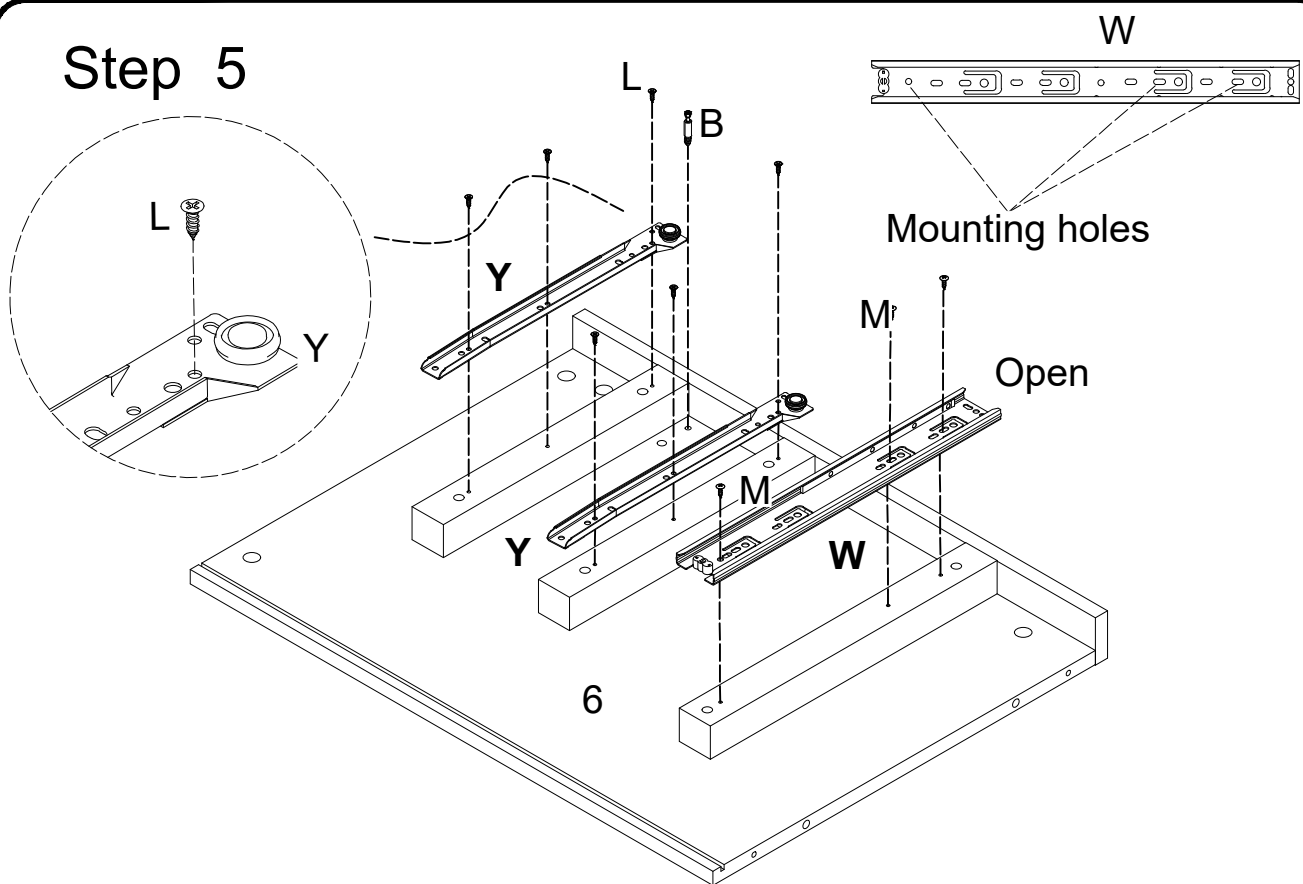
## Step 3



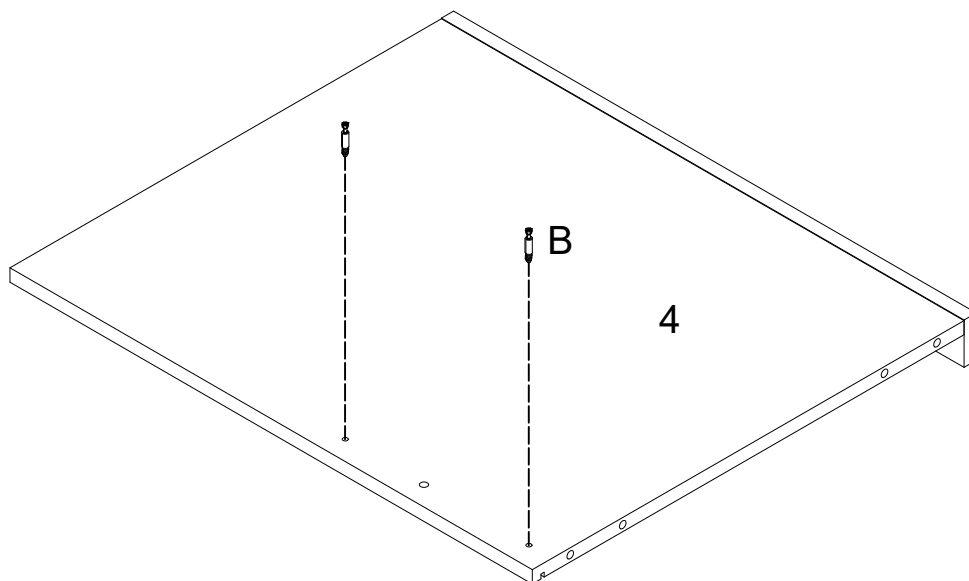
## Step 4



## Step 5

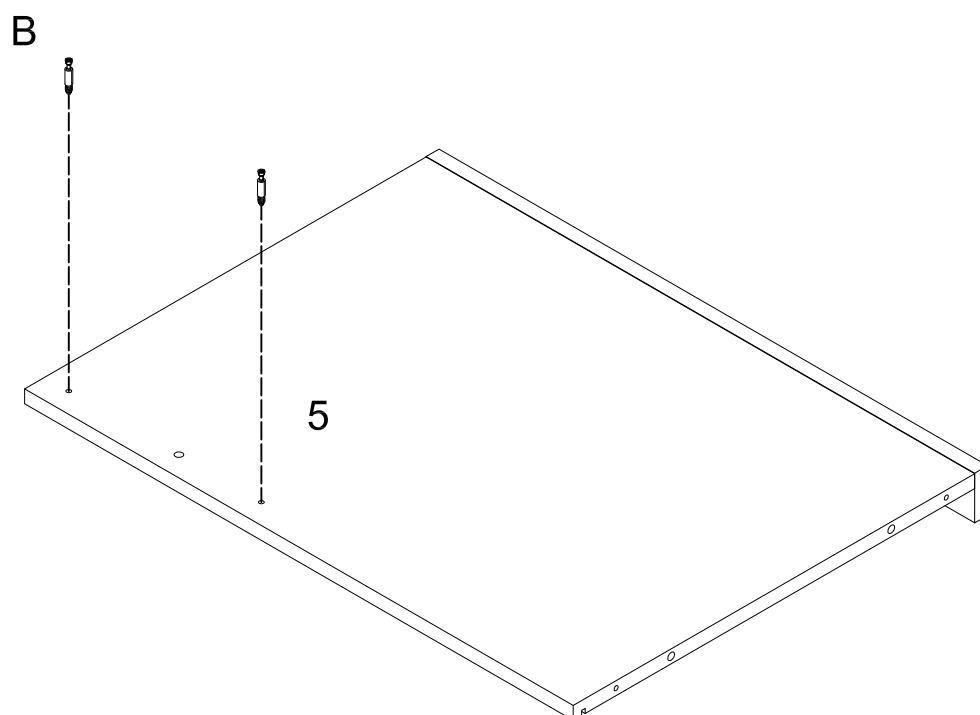


## Step 6

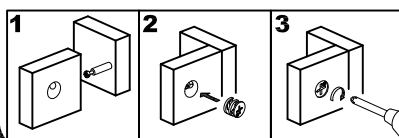
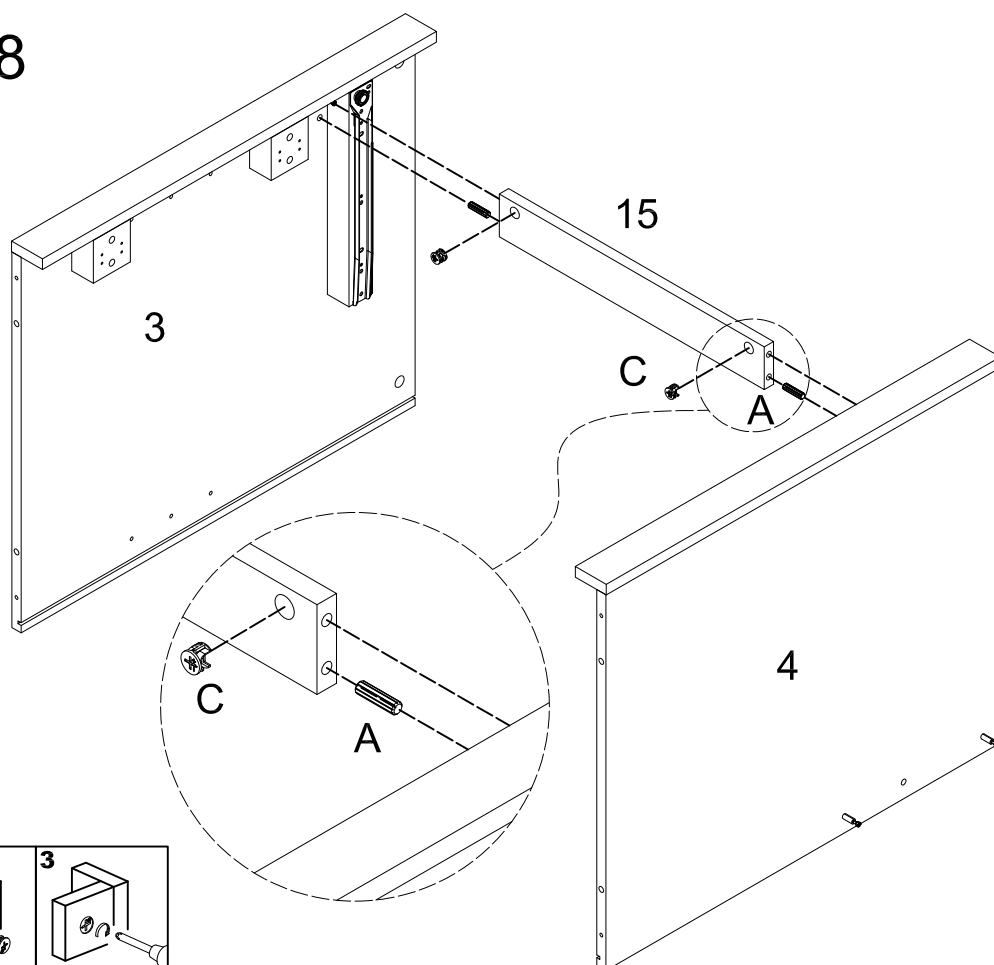




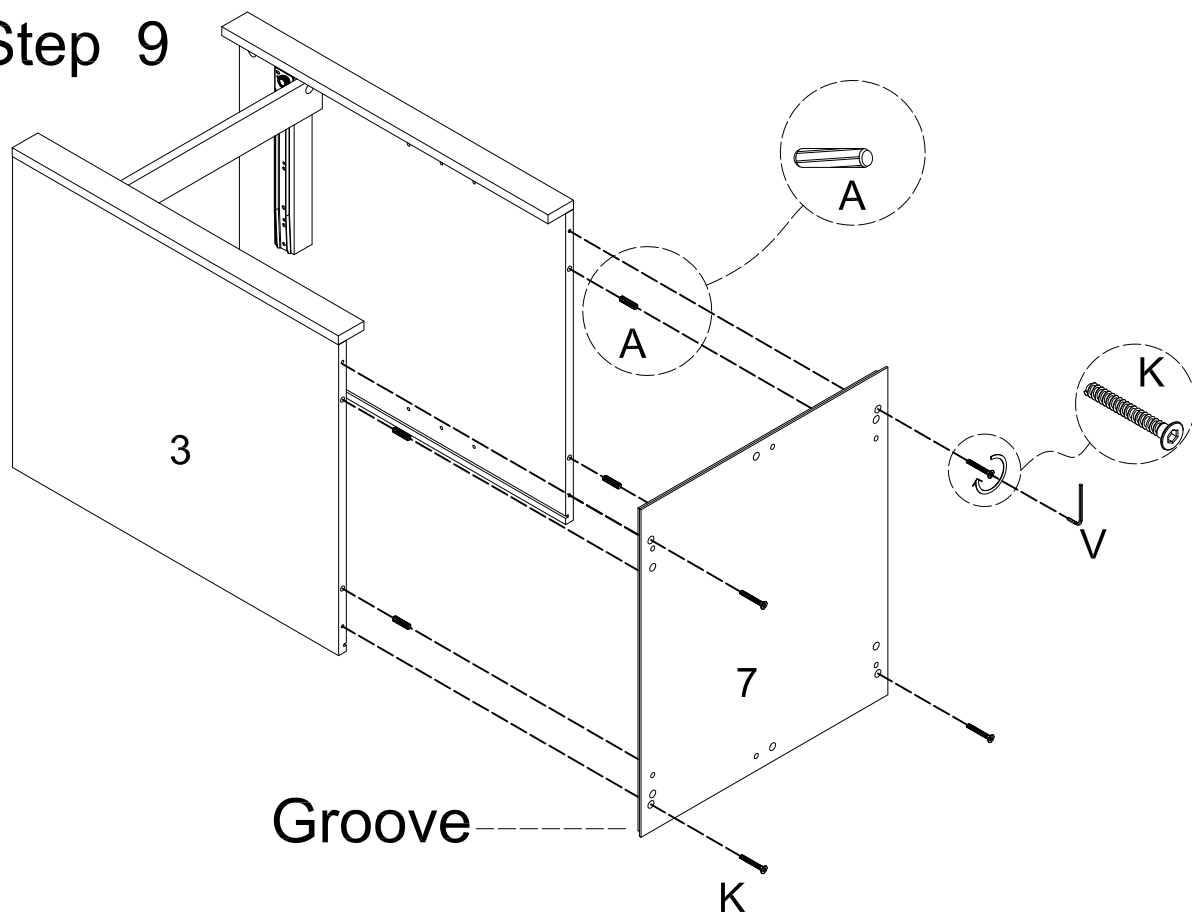
## Step 7



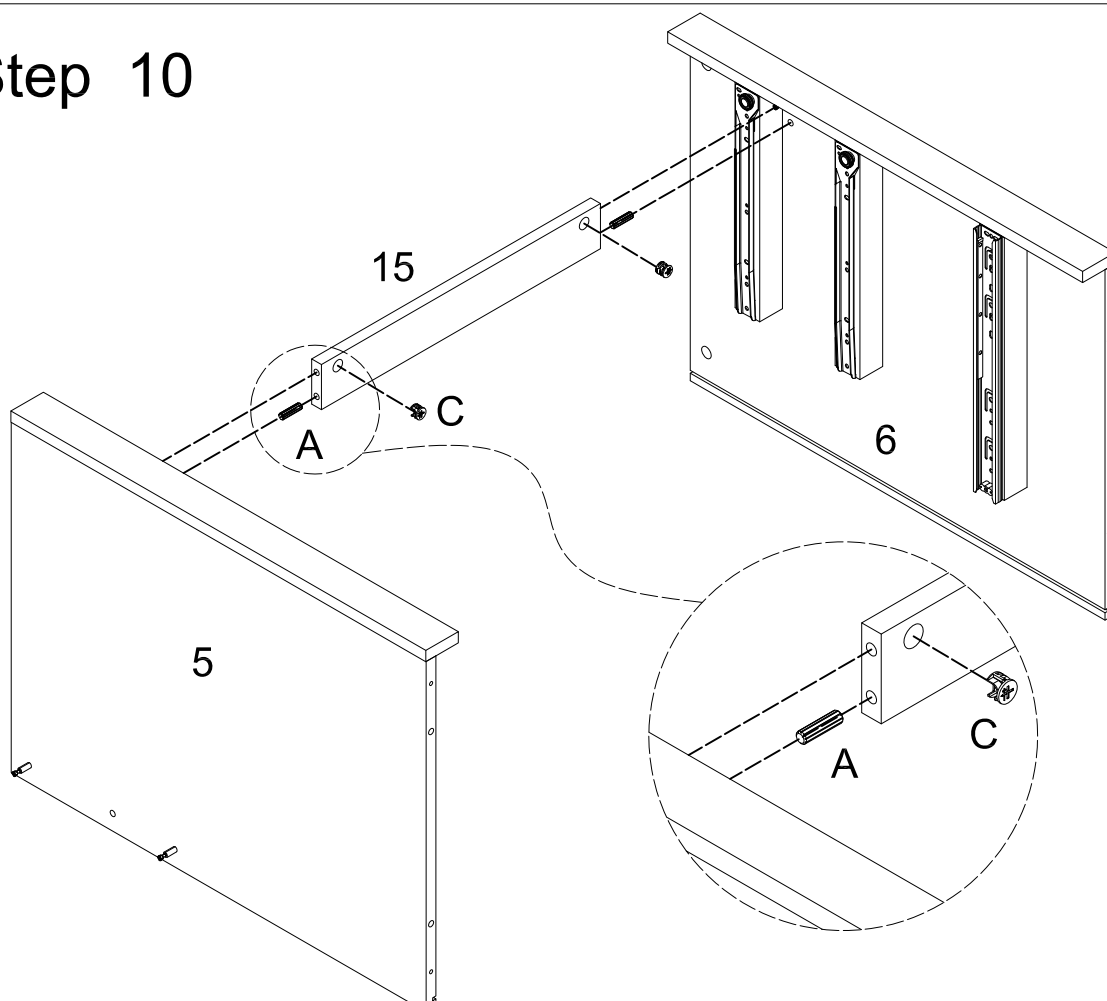
## Step 8



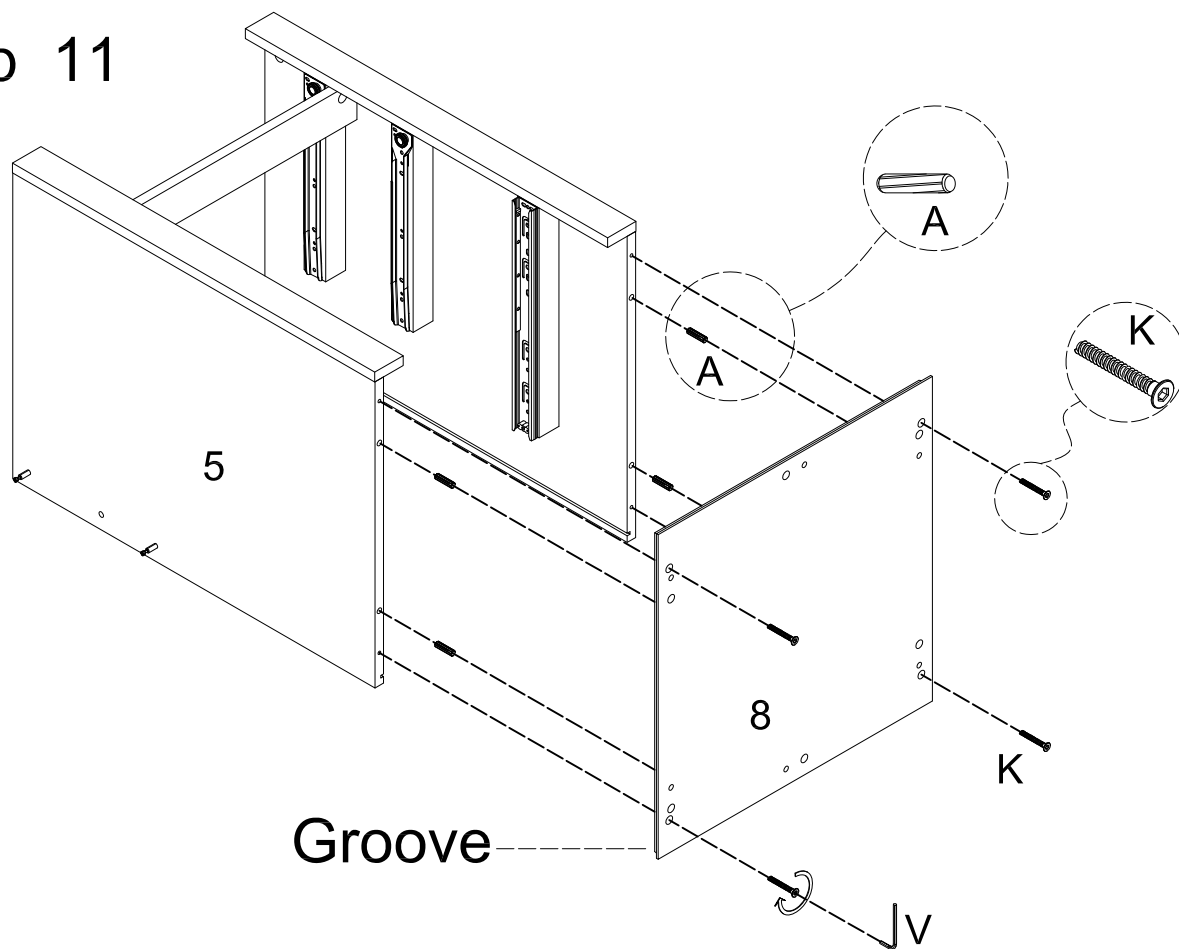
## Step 9



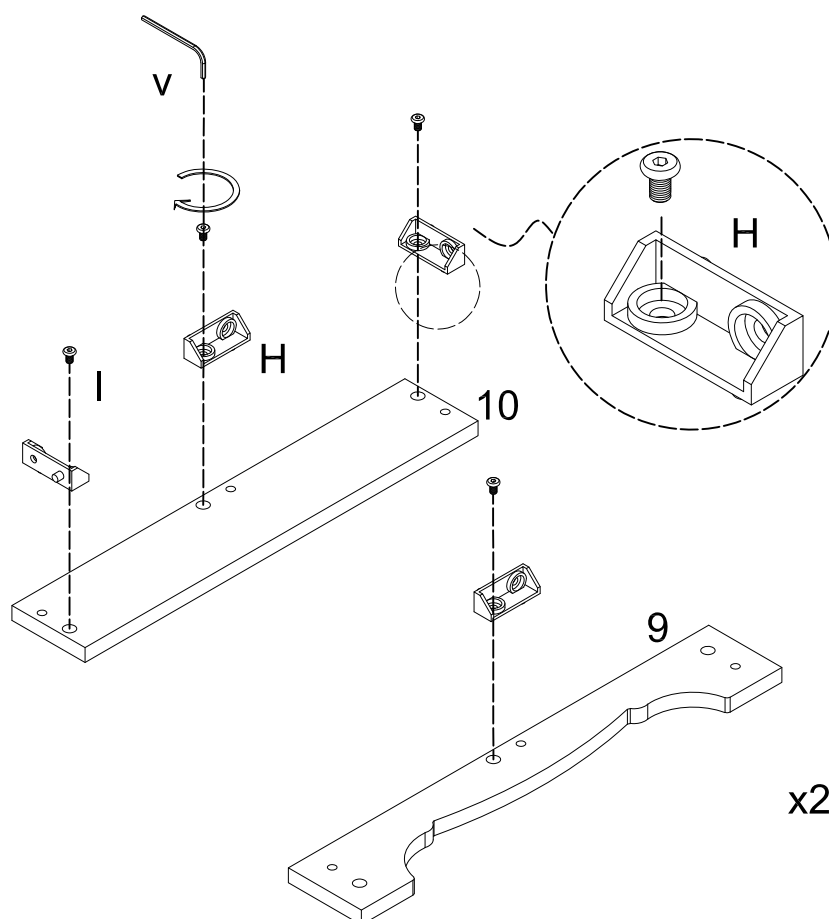
## Step 10



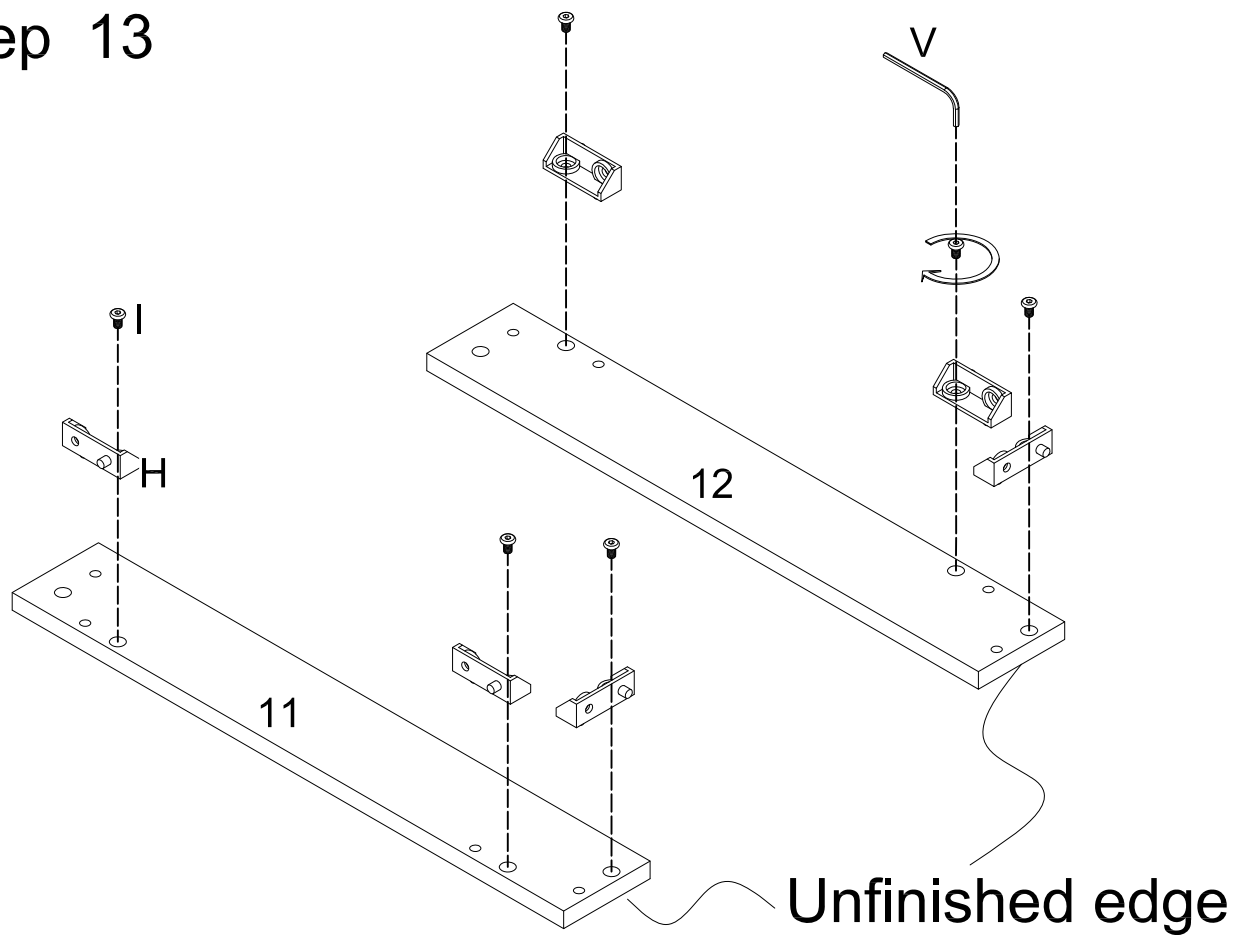
## Step 11



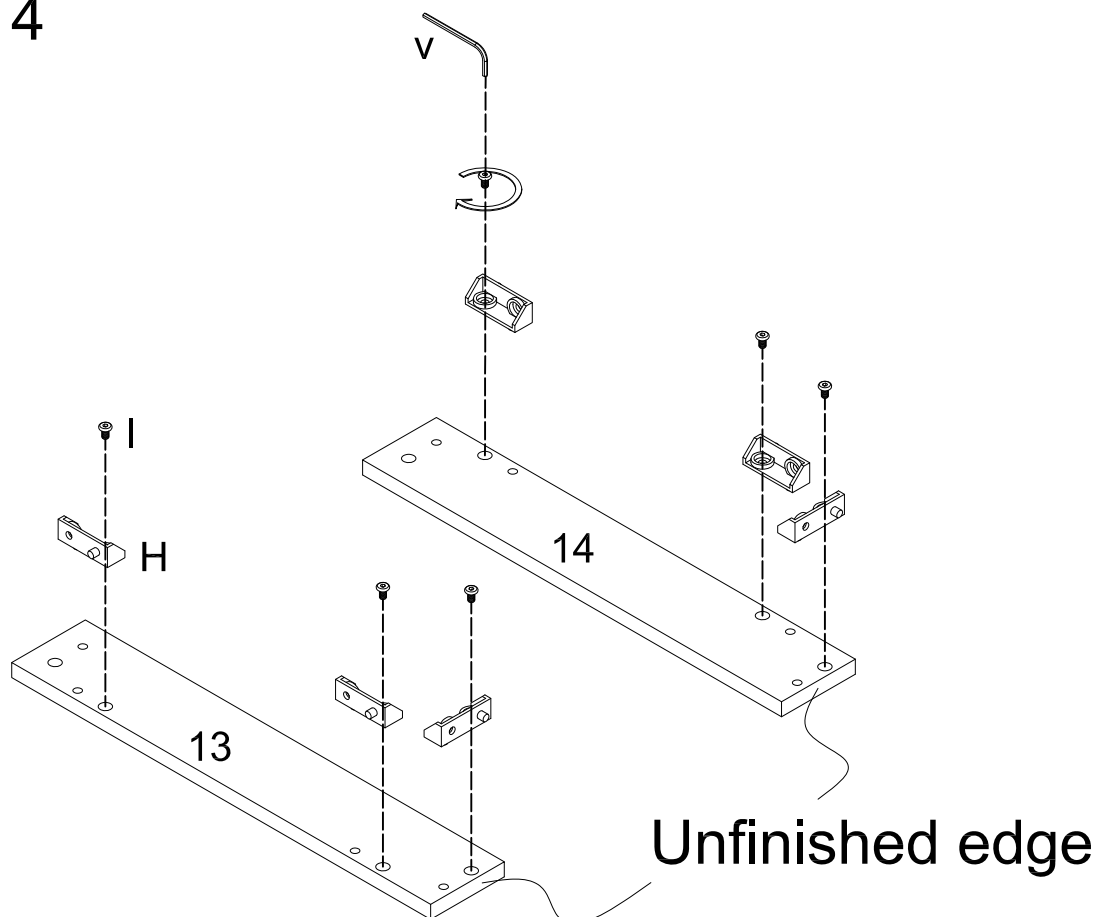
## Step 12



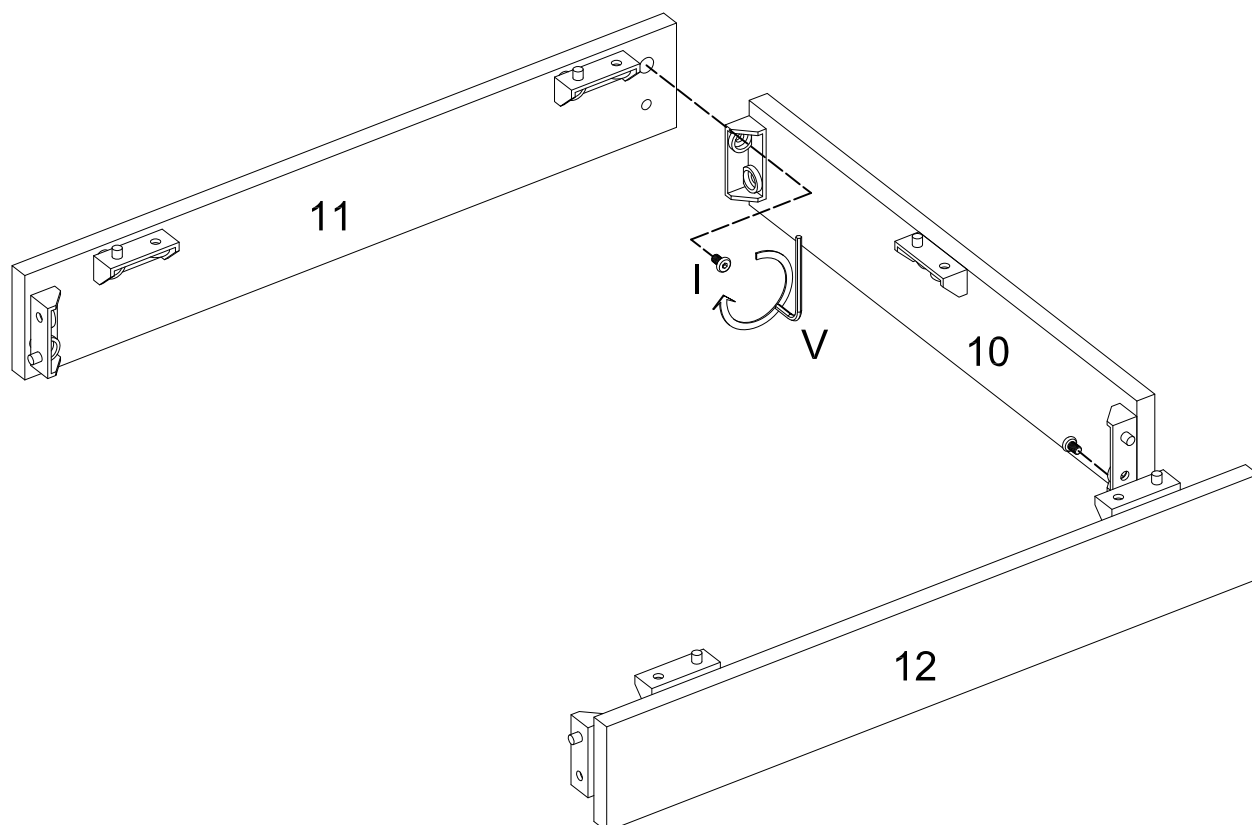
## Step 13



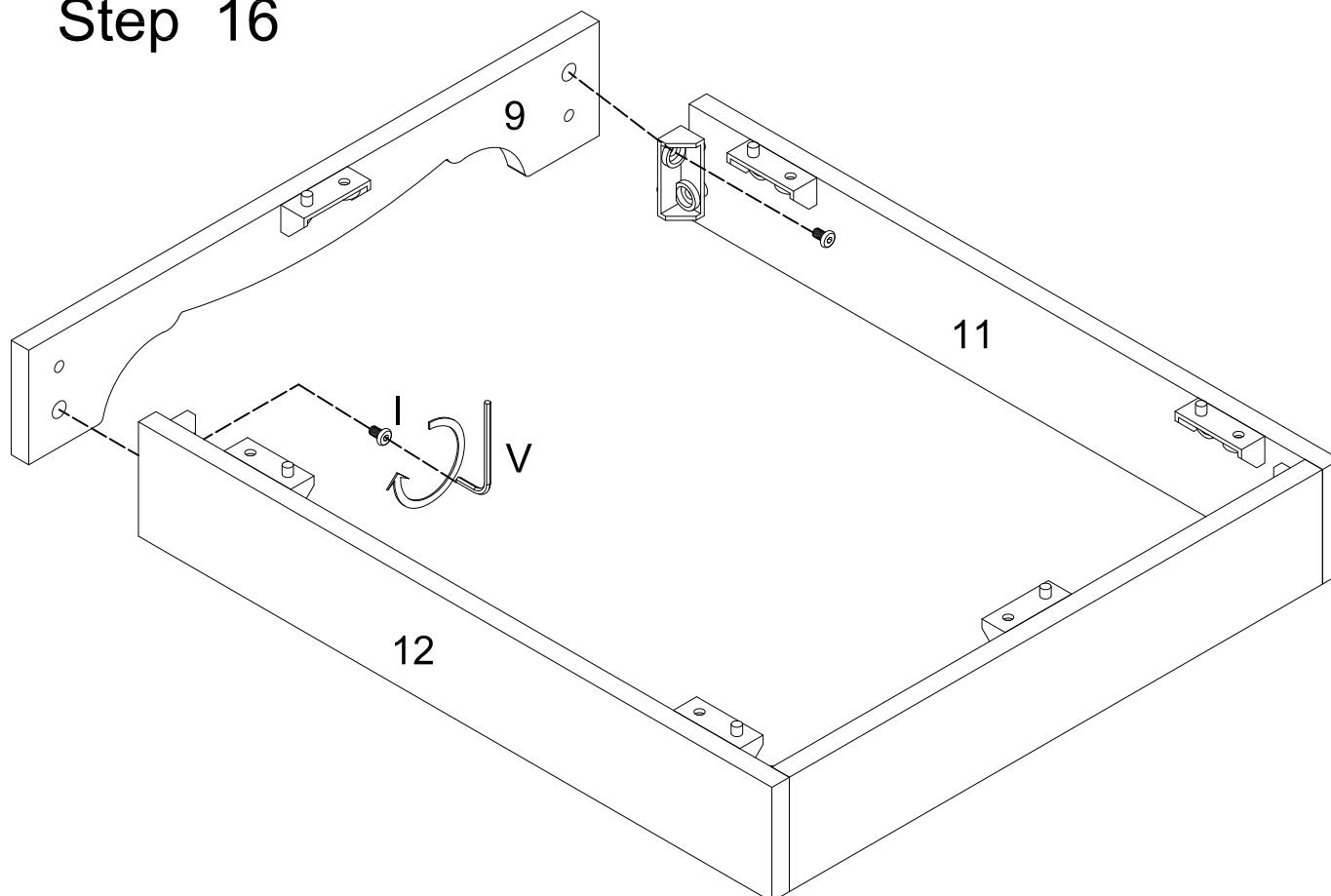
## Step 14



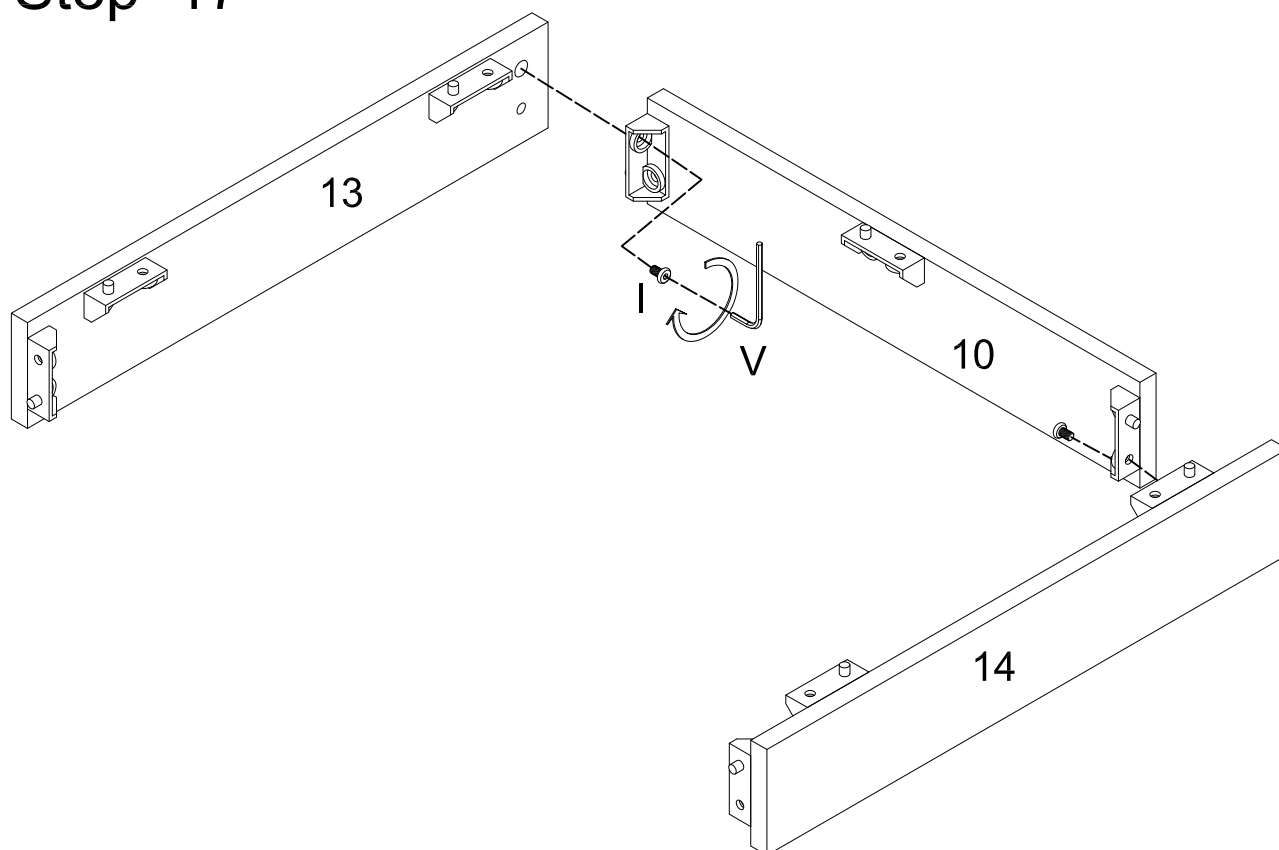
## Step 15



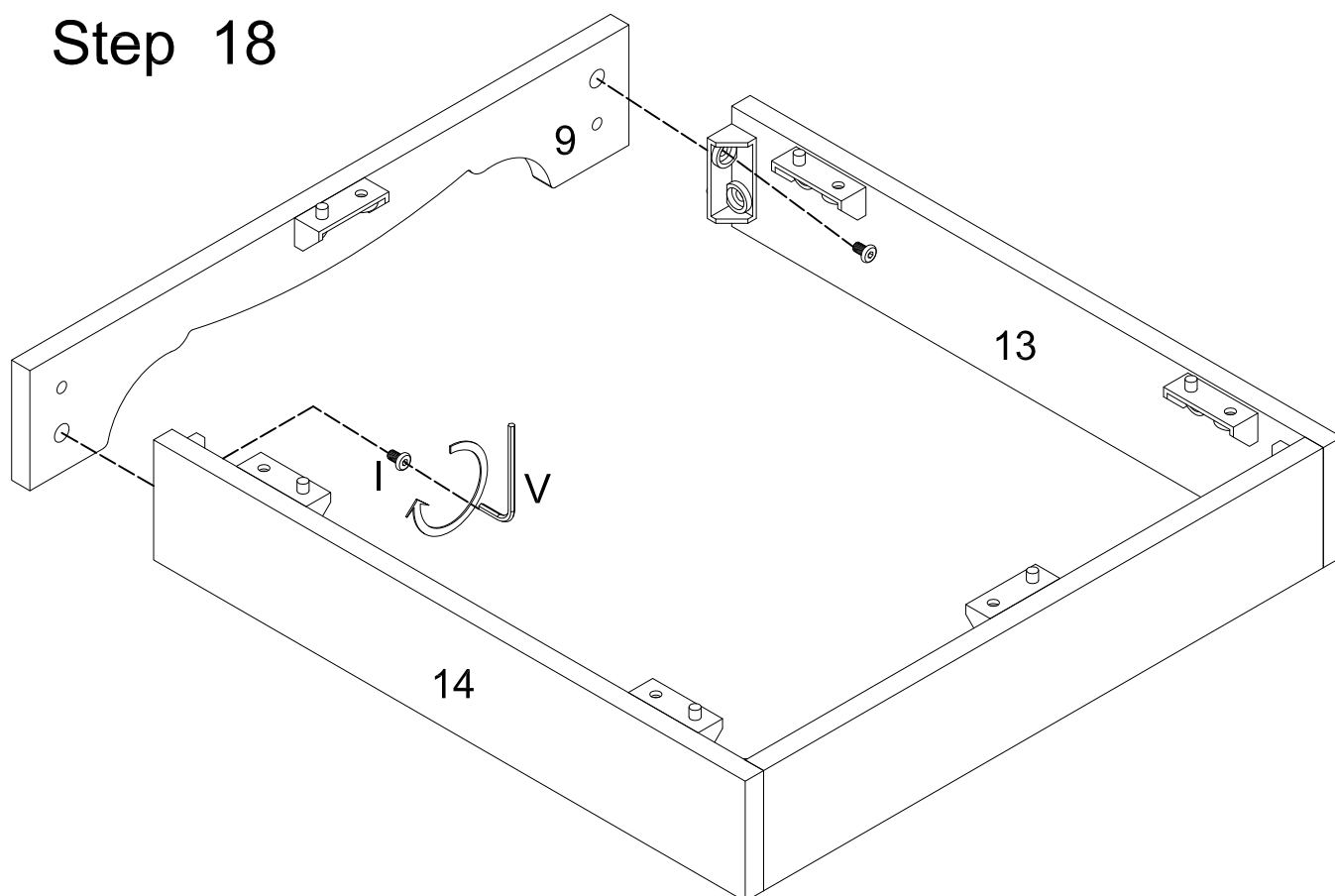
## Step 16



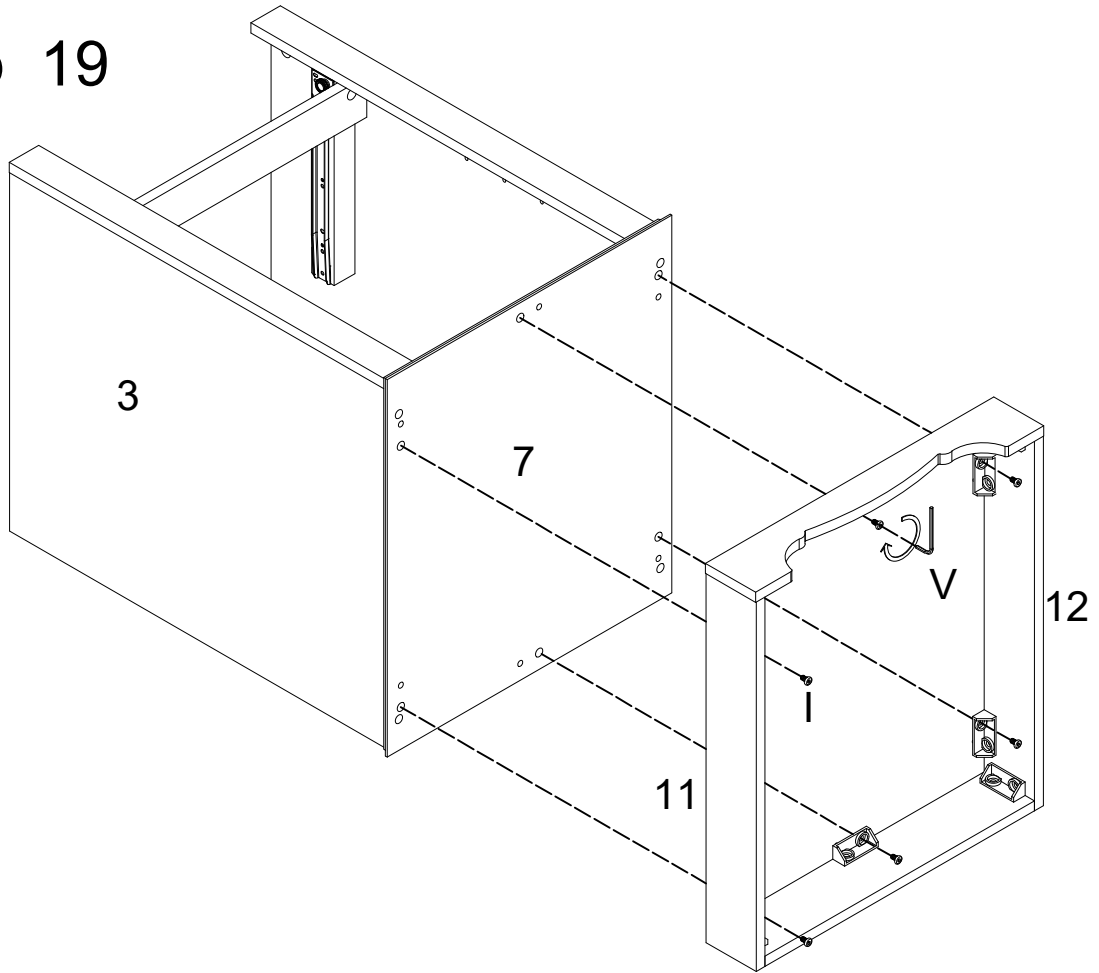
## Step 17



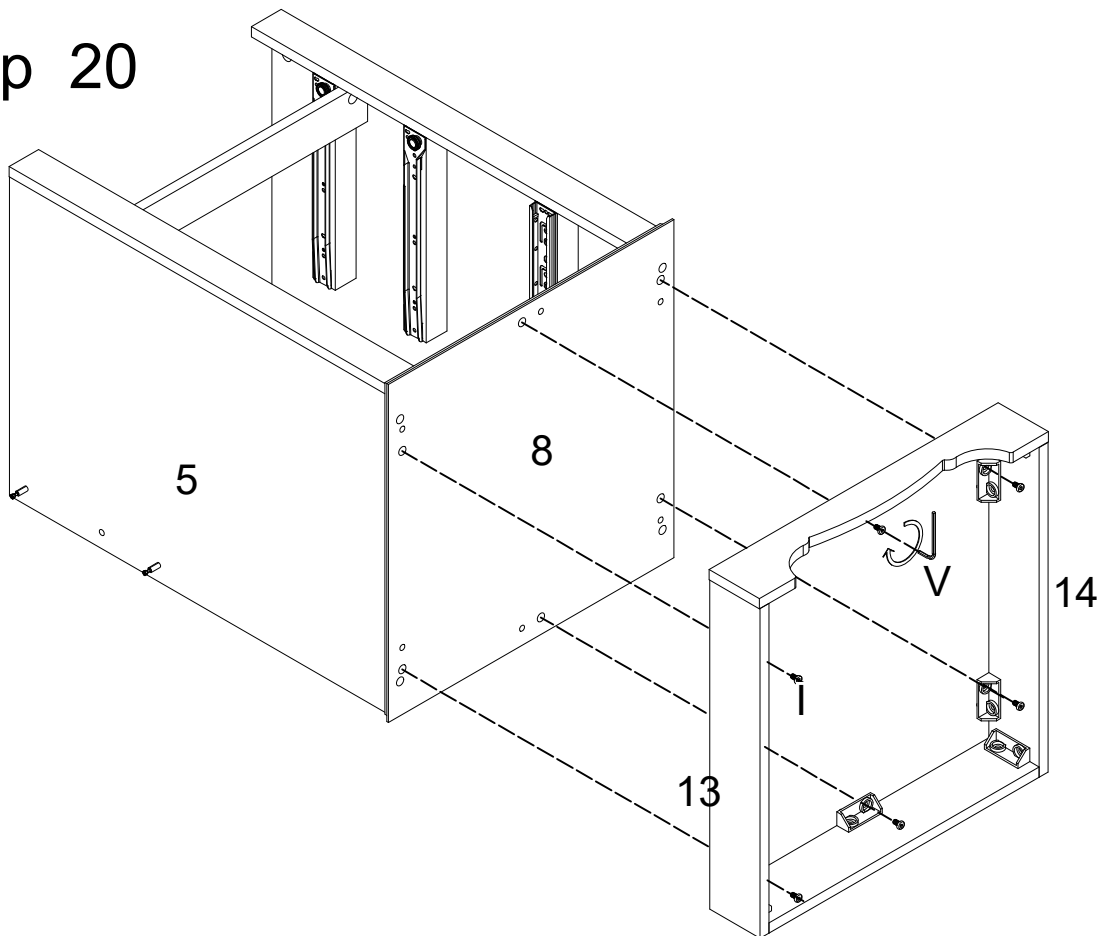
## Step 18



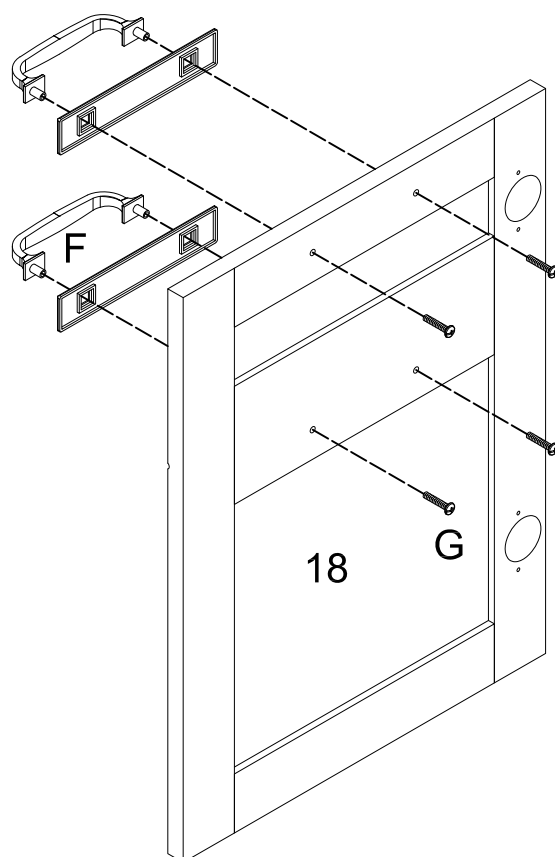
## Step 19



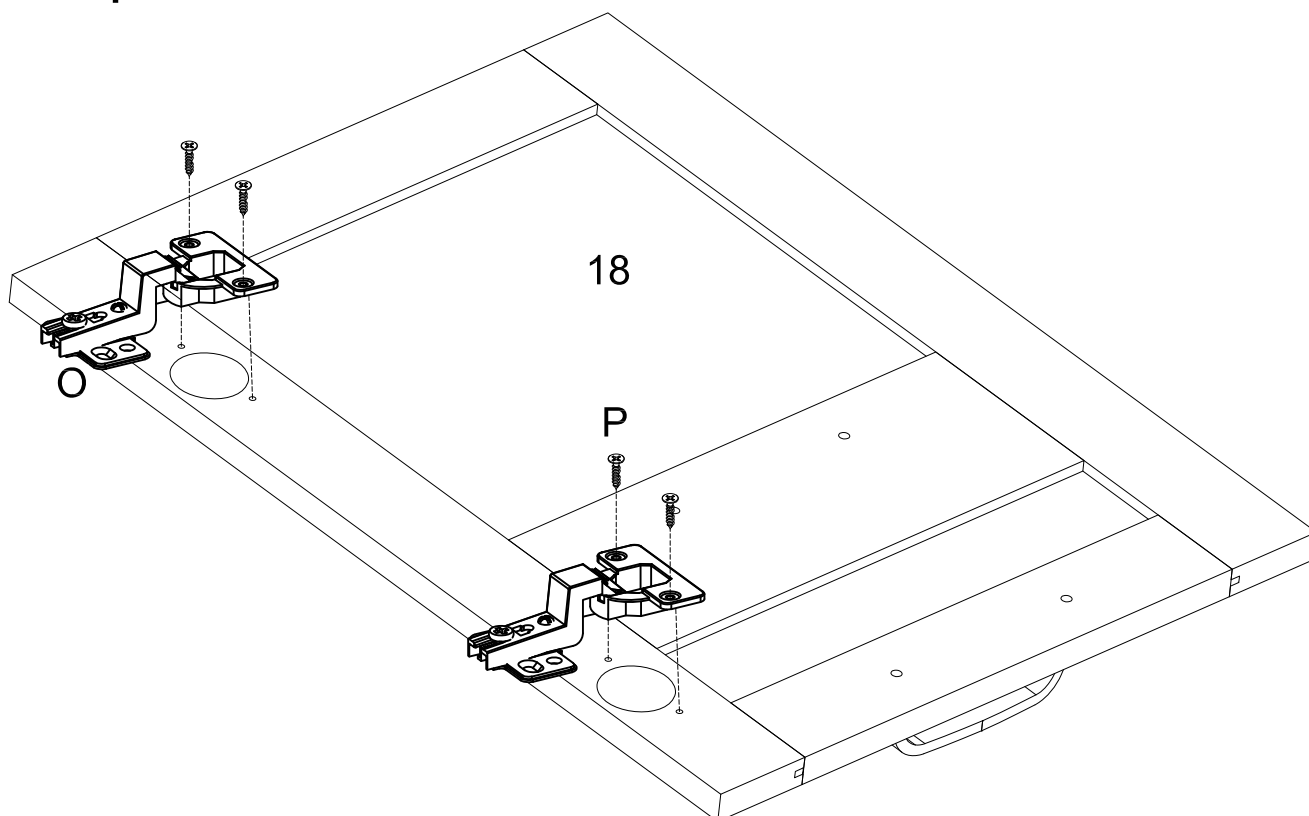
## Step 20



## Step 21

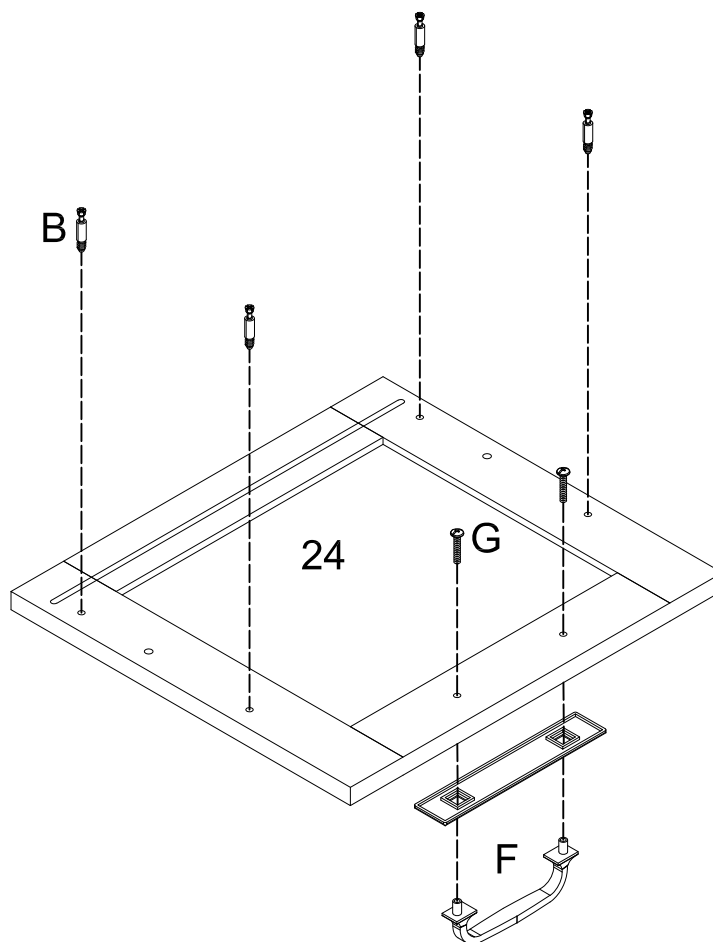


## Step 22

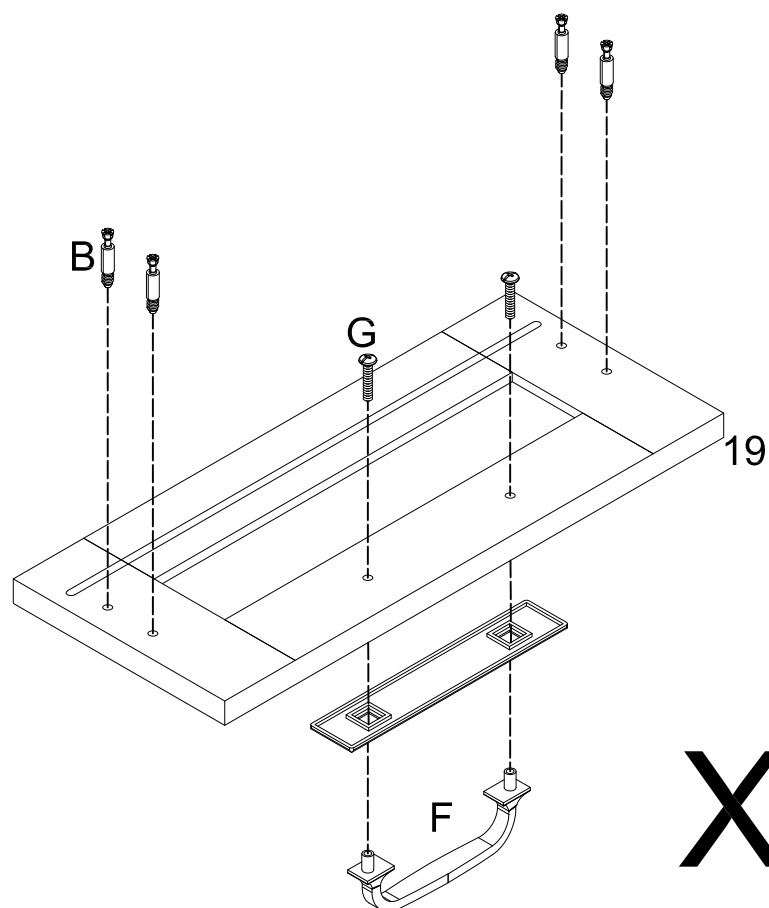




## Step 23

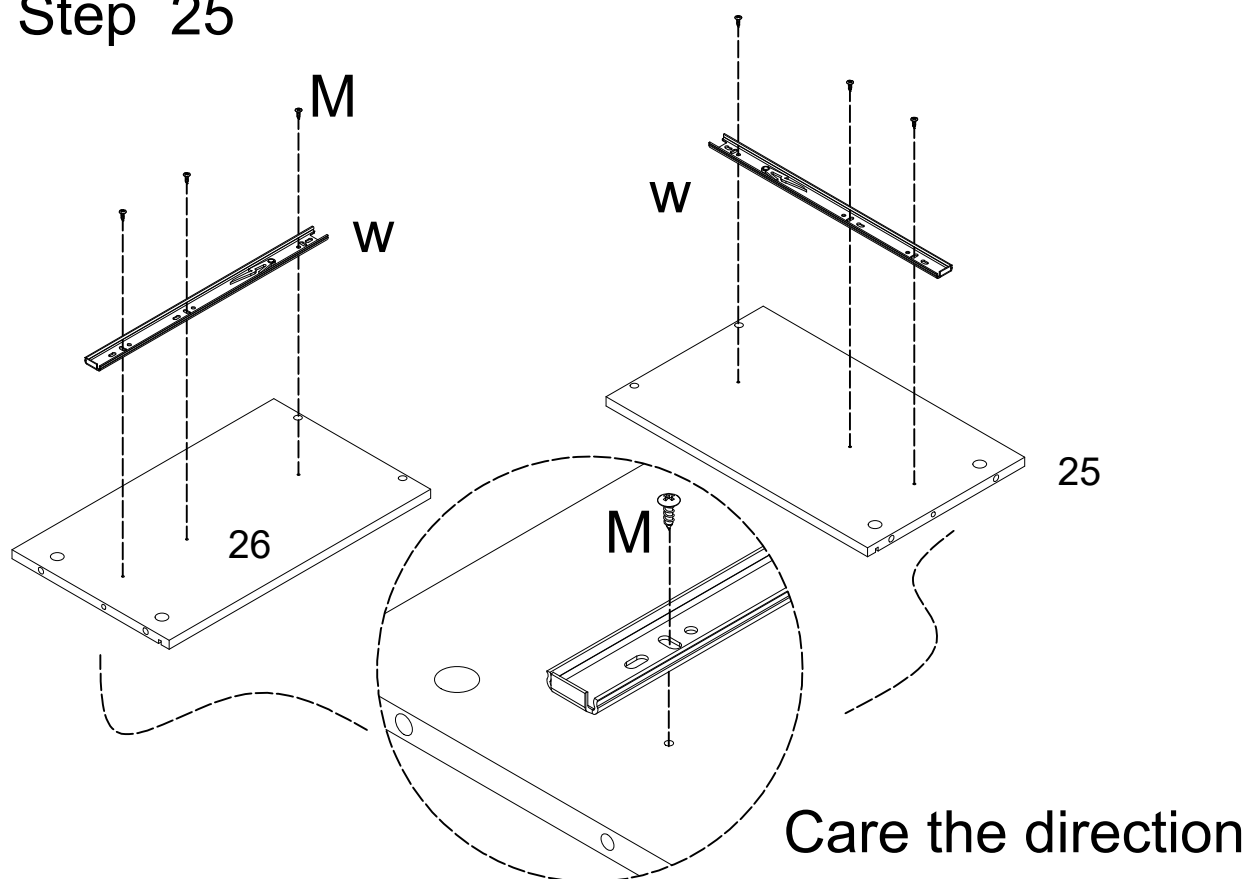


## Step 24

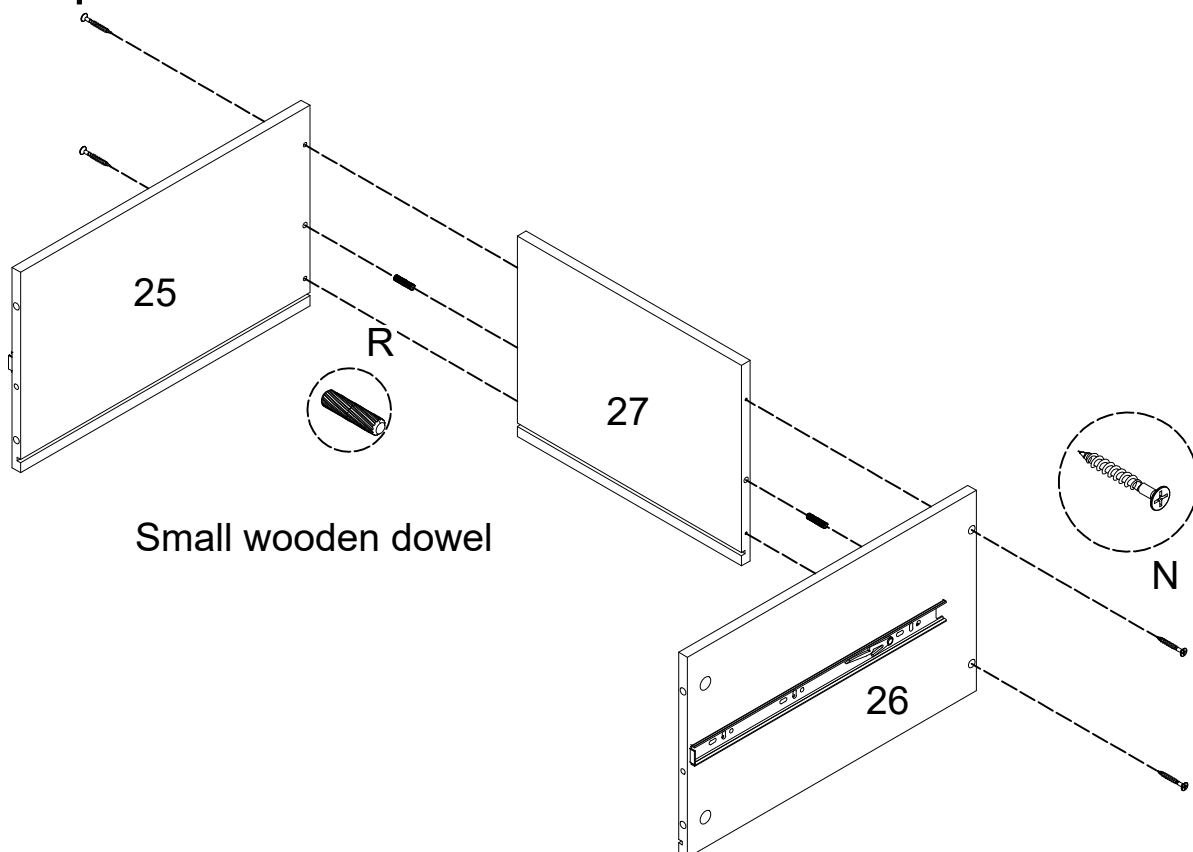


**X3**

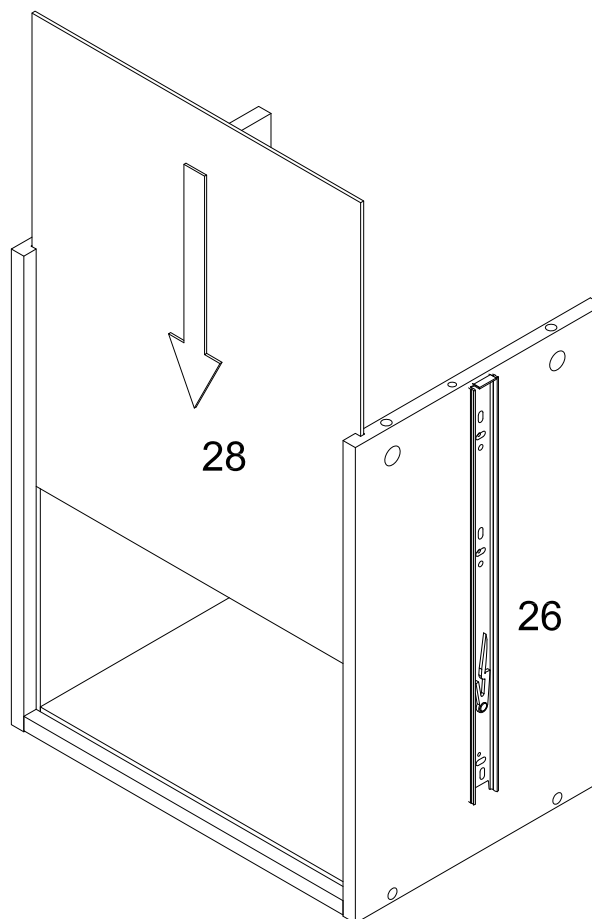
## Step 25



## Step 26



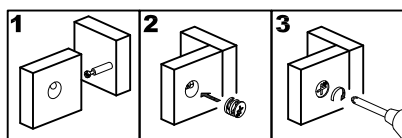
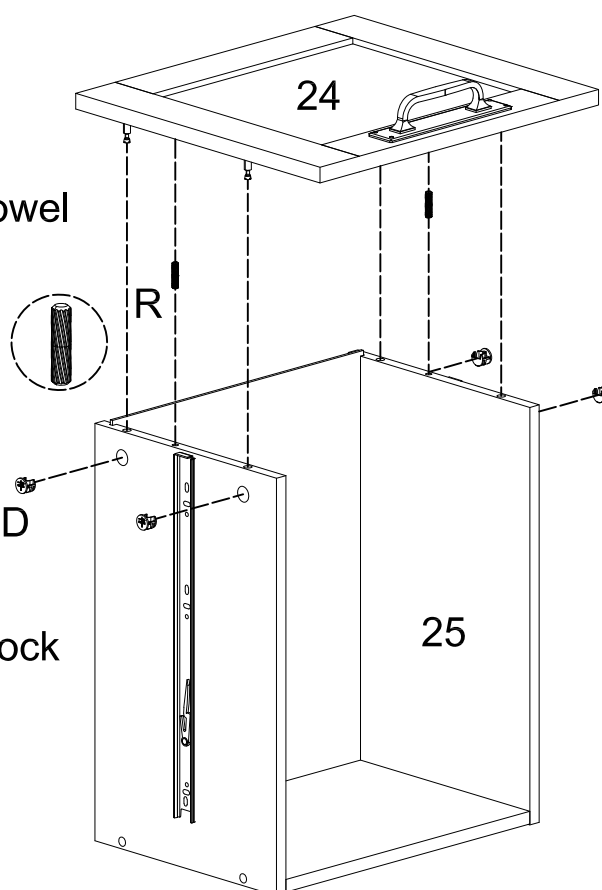
## Step 27



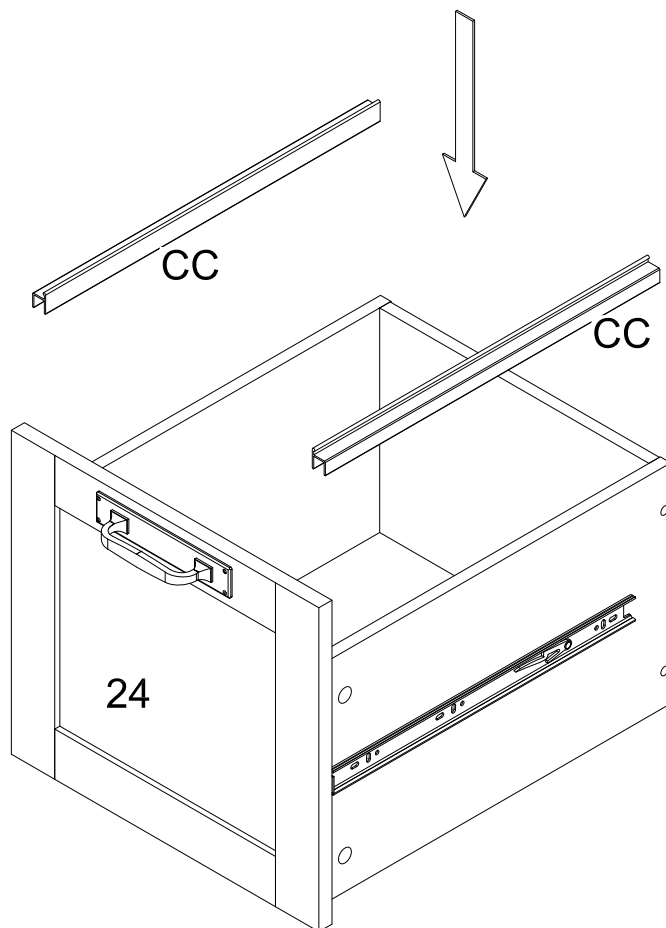
## Step 28

Small wooden dowel

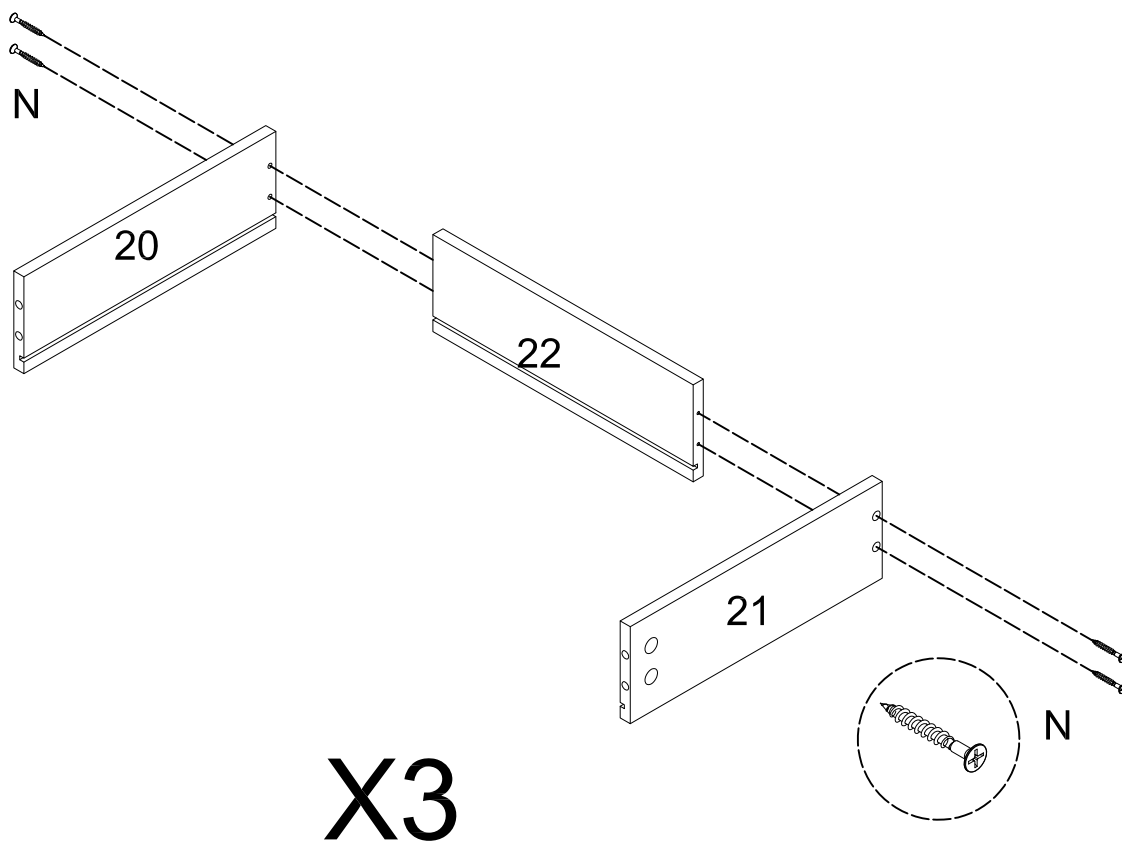
Small cam lock



## Step 29

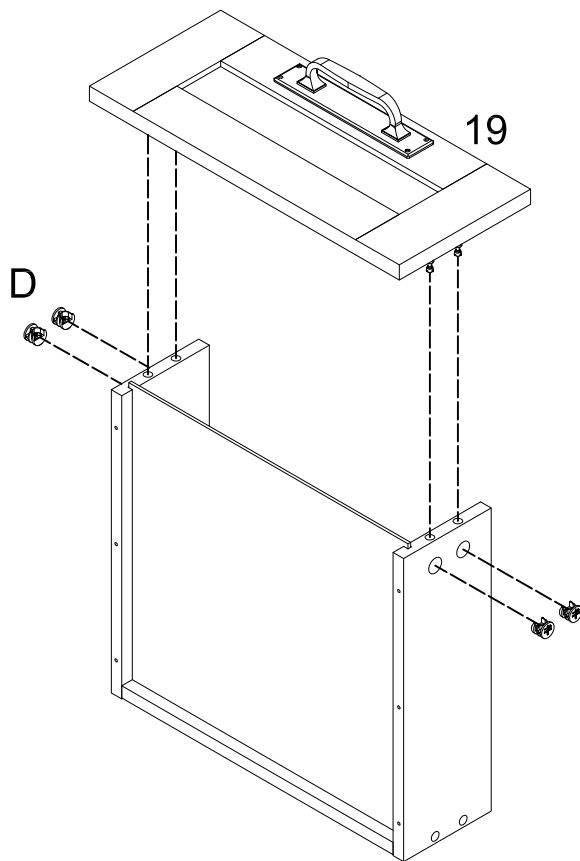
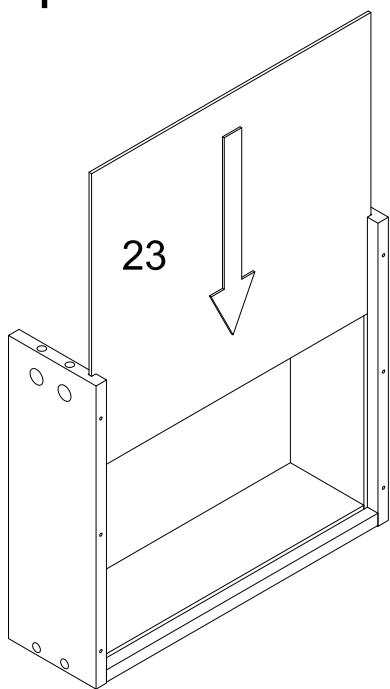


## Step 30

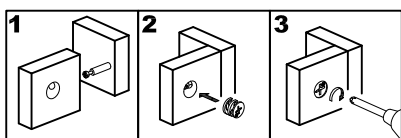


## Step 31

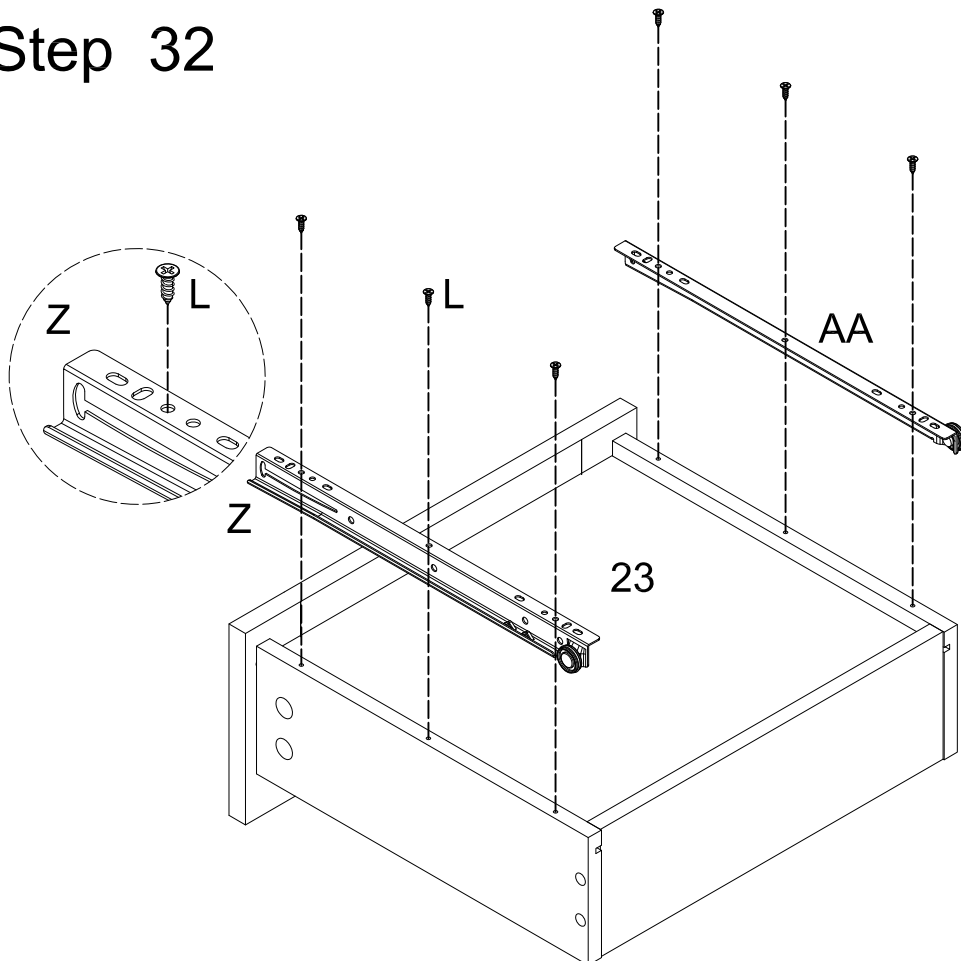
D (Small cam lock)



# X3

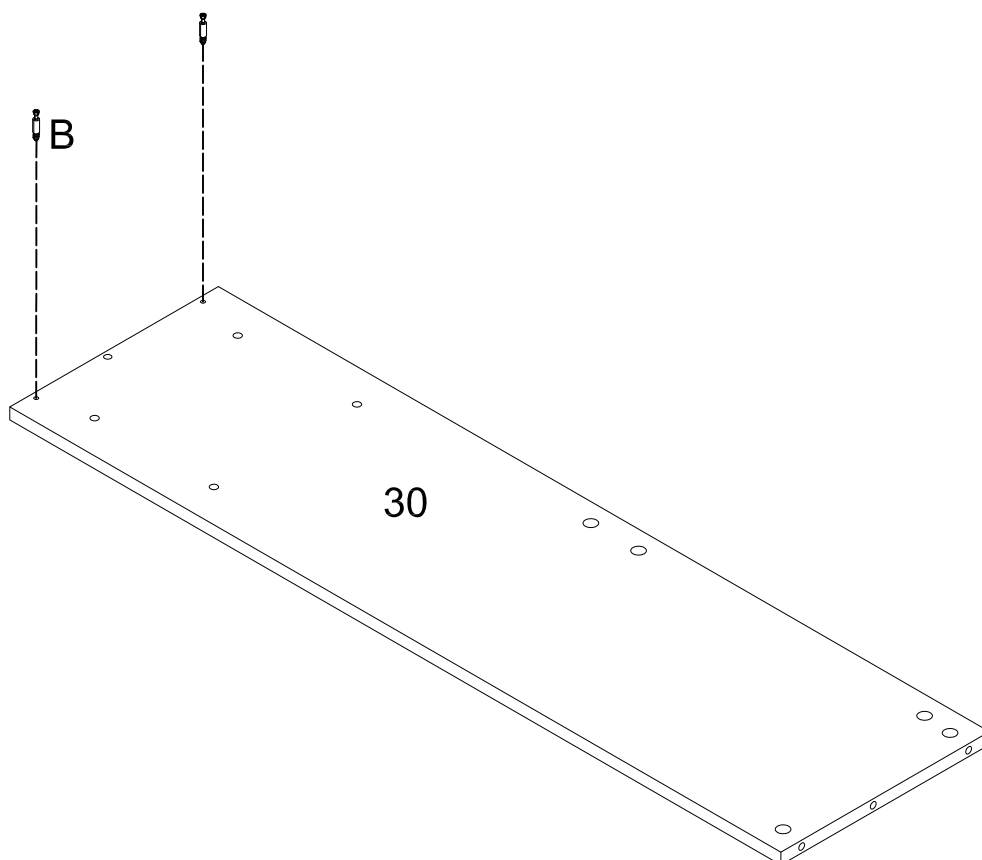


## Step 32

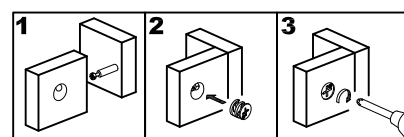
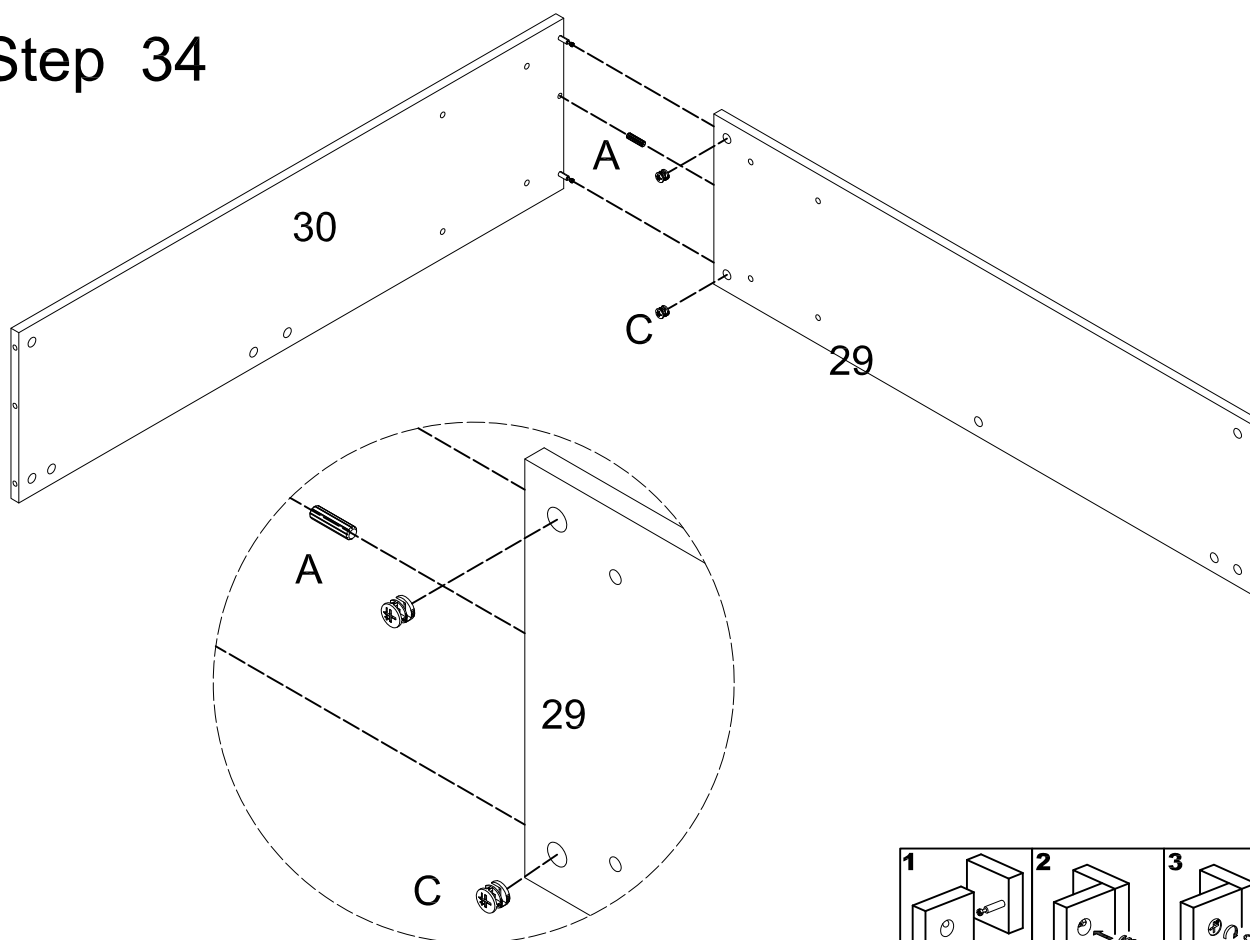


# X3

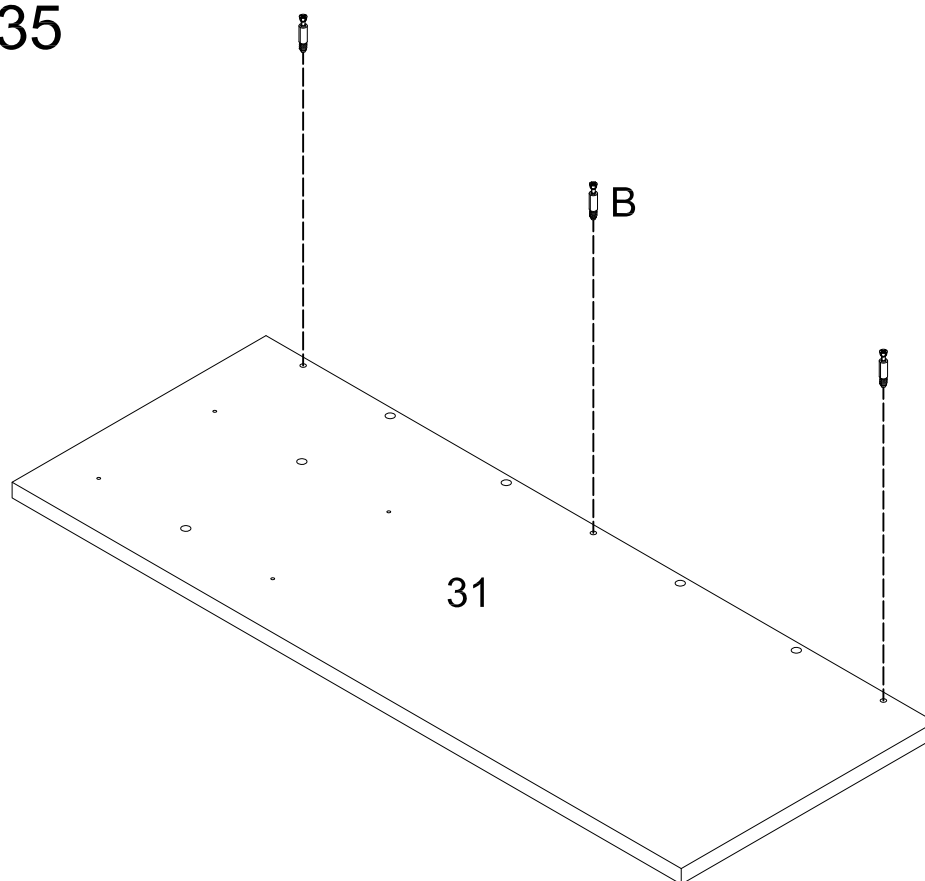
## Step 33



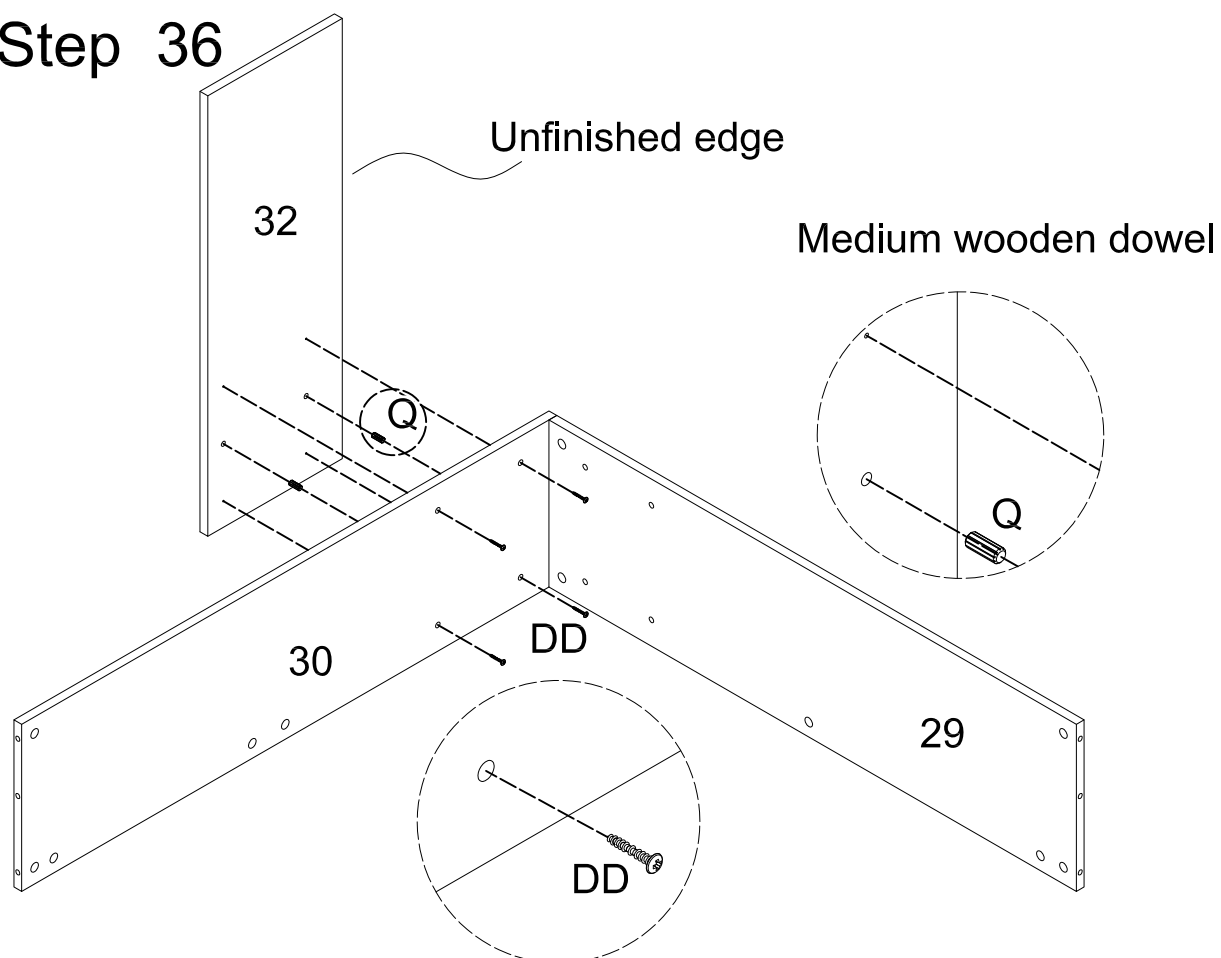
## Step 34



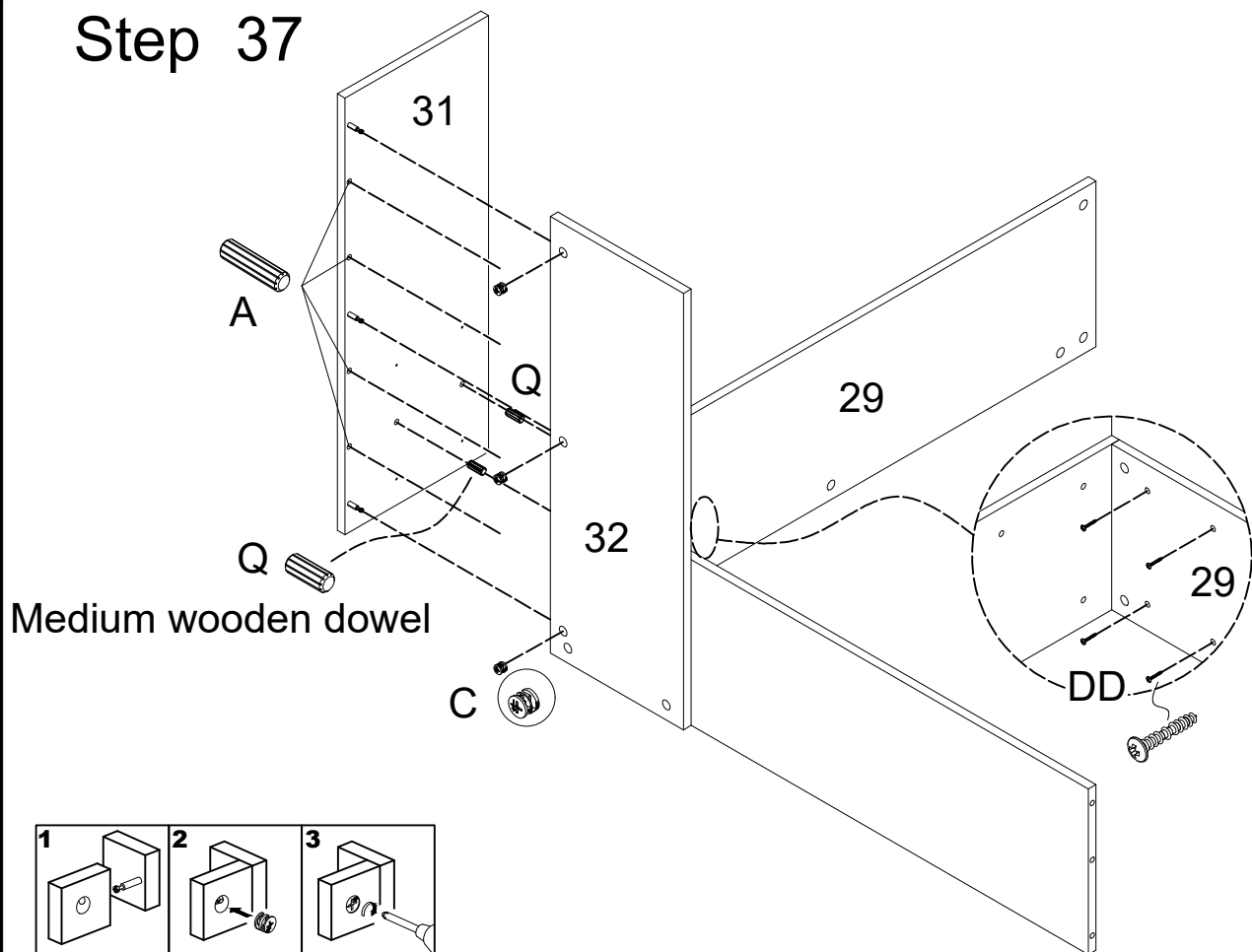
## Step 35



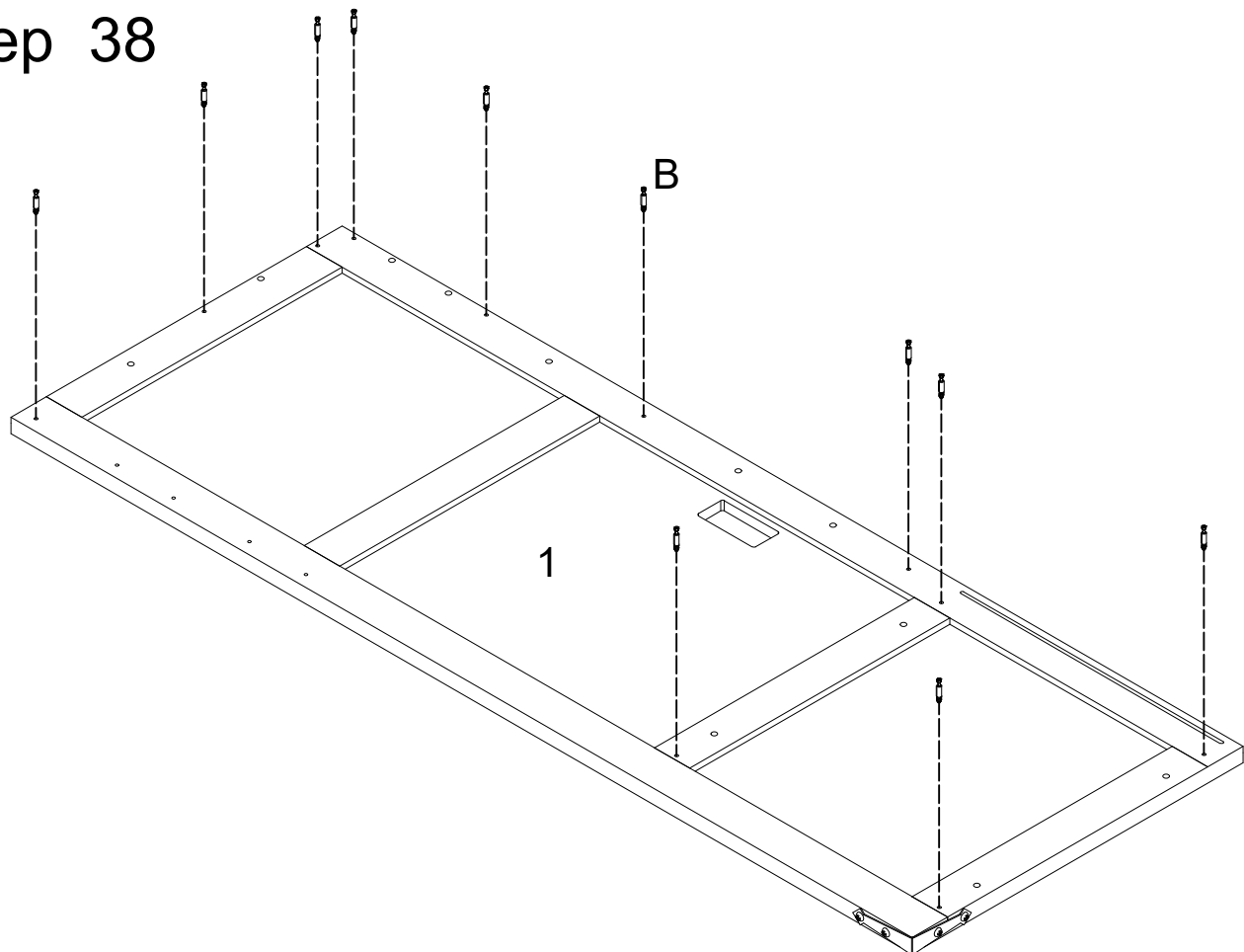
## Step 36



## Step 37

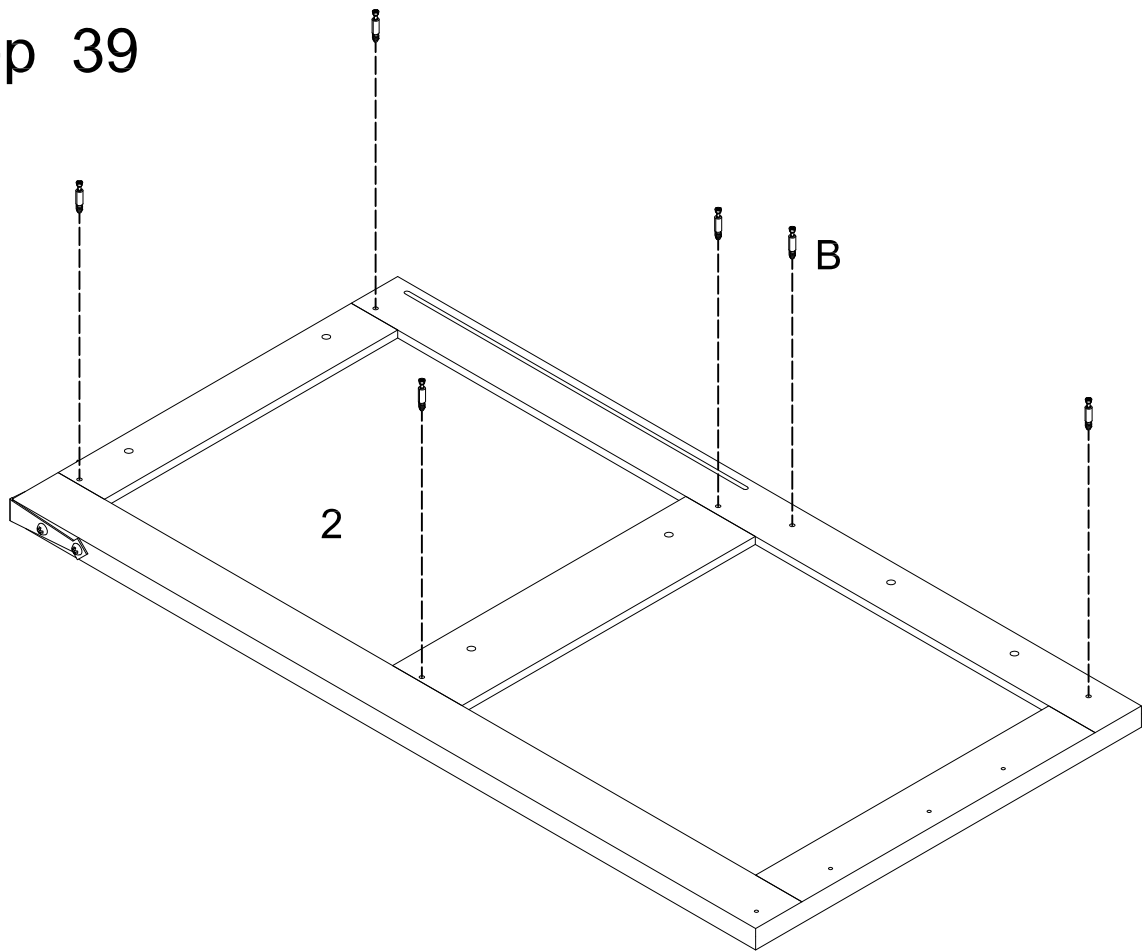


## Step 38

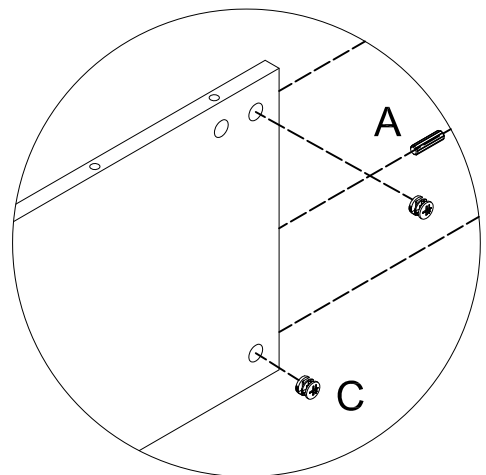
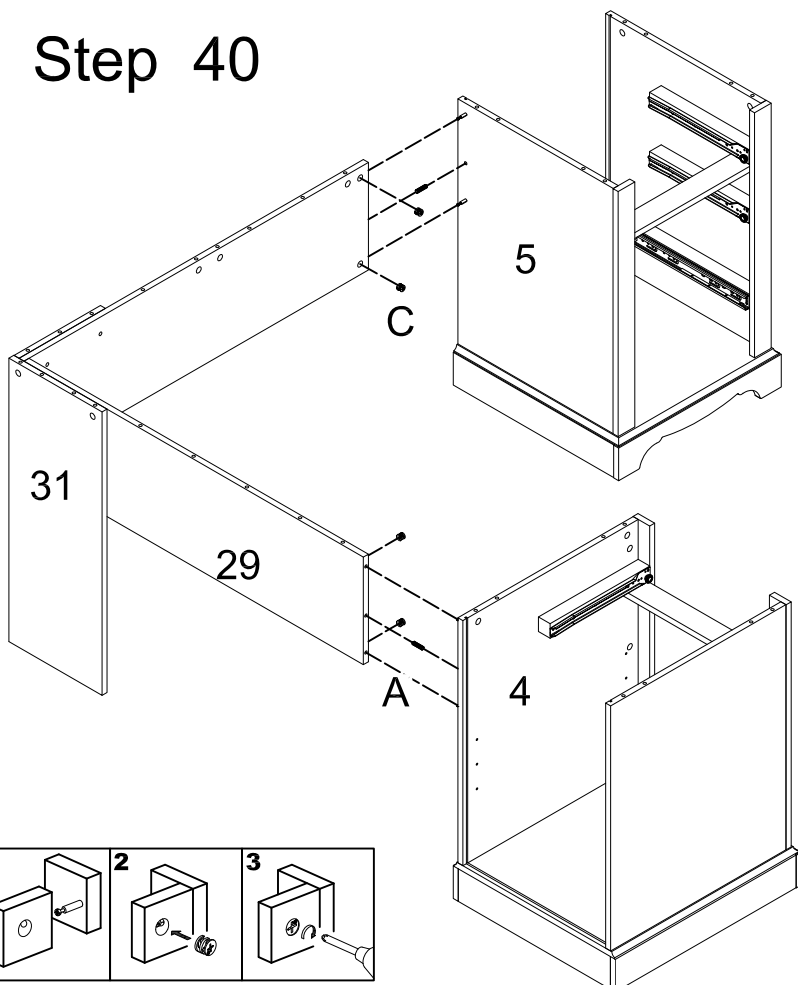




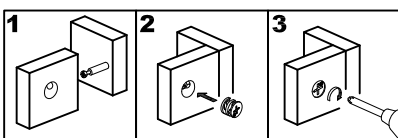
## Step 39



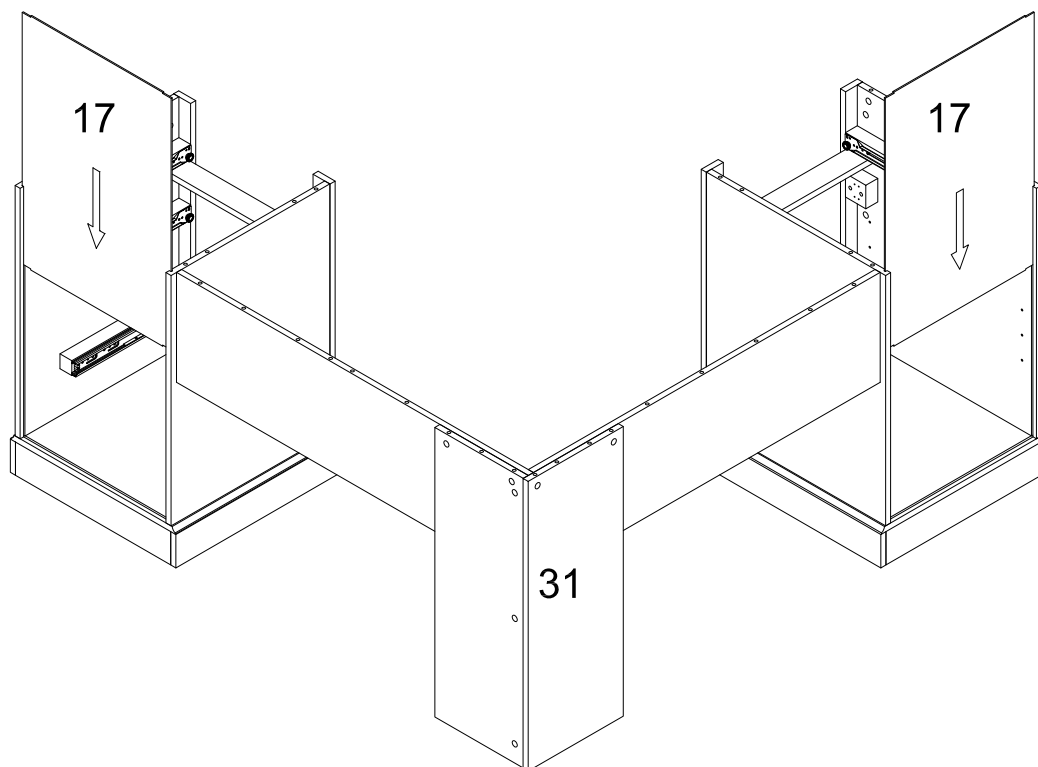
## Step 40



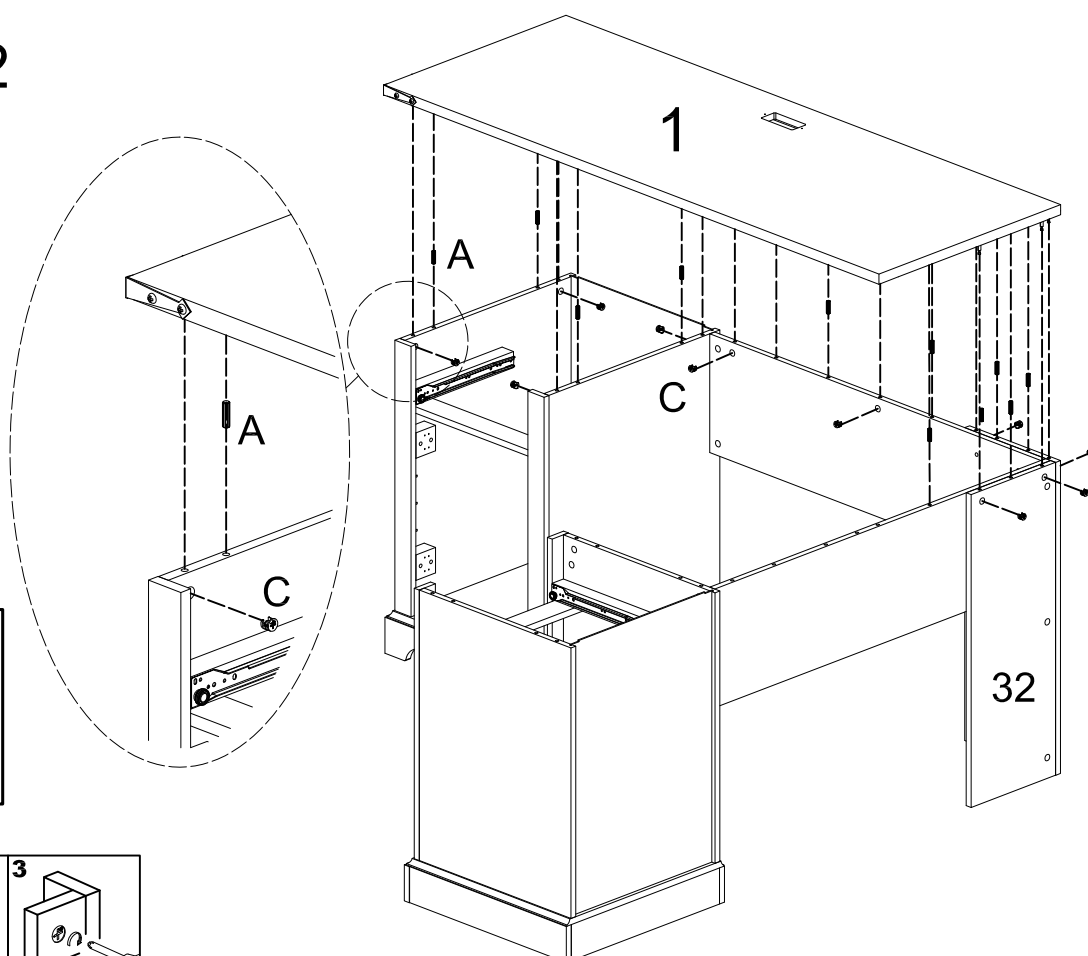
**CAUTION:** Heavy! You may need assistance with this step.



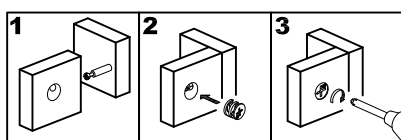
## Step 41



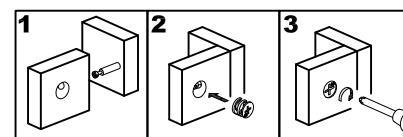
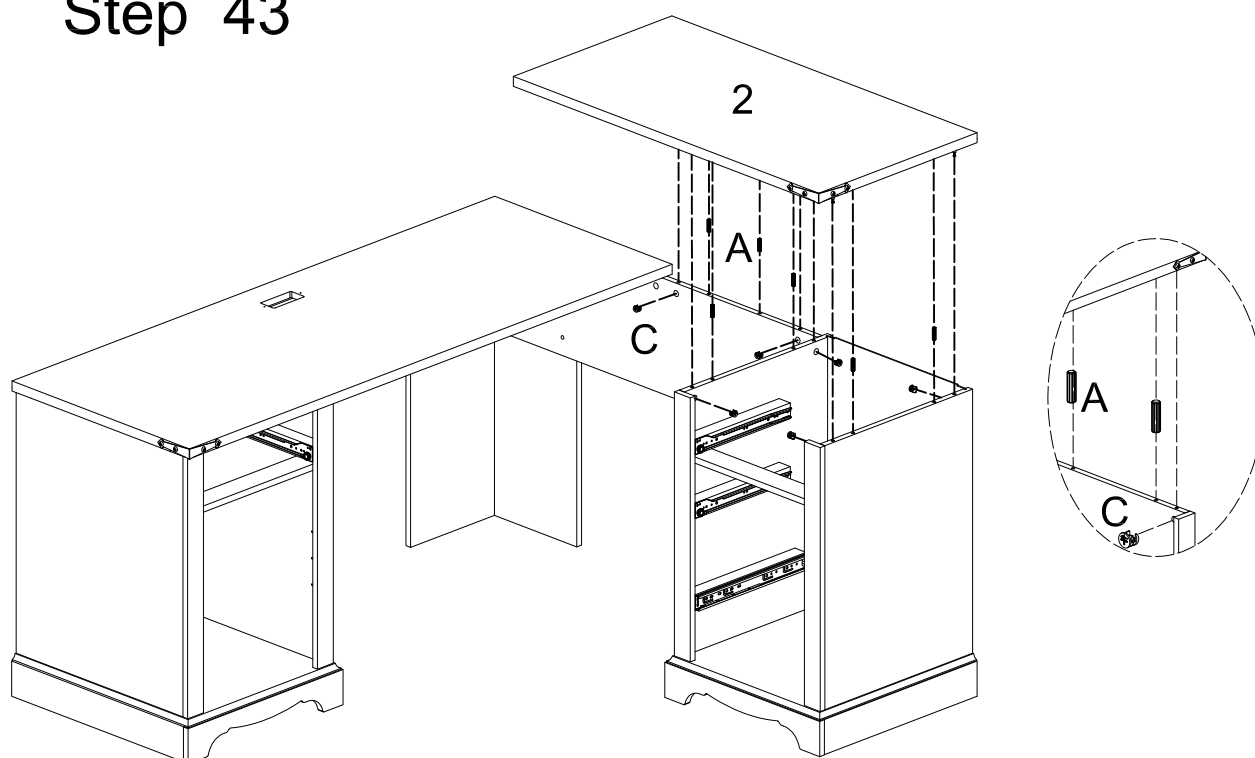
## Step 42



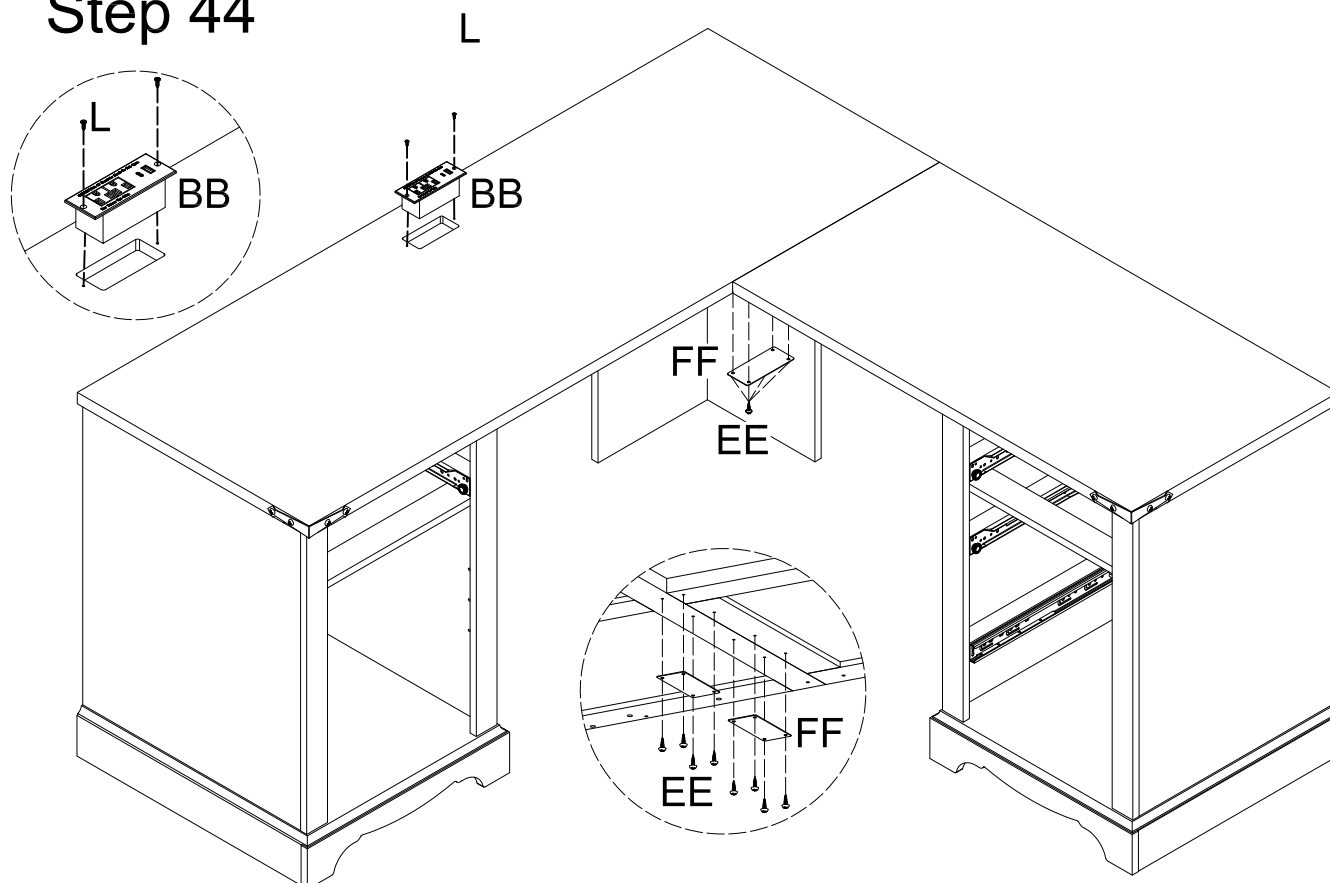
**CAUTION:** Heavy! You may need assistance with this step.



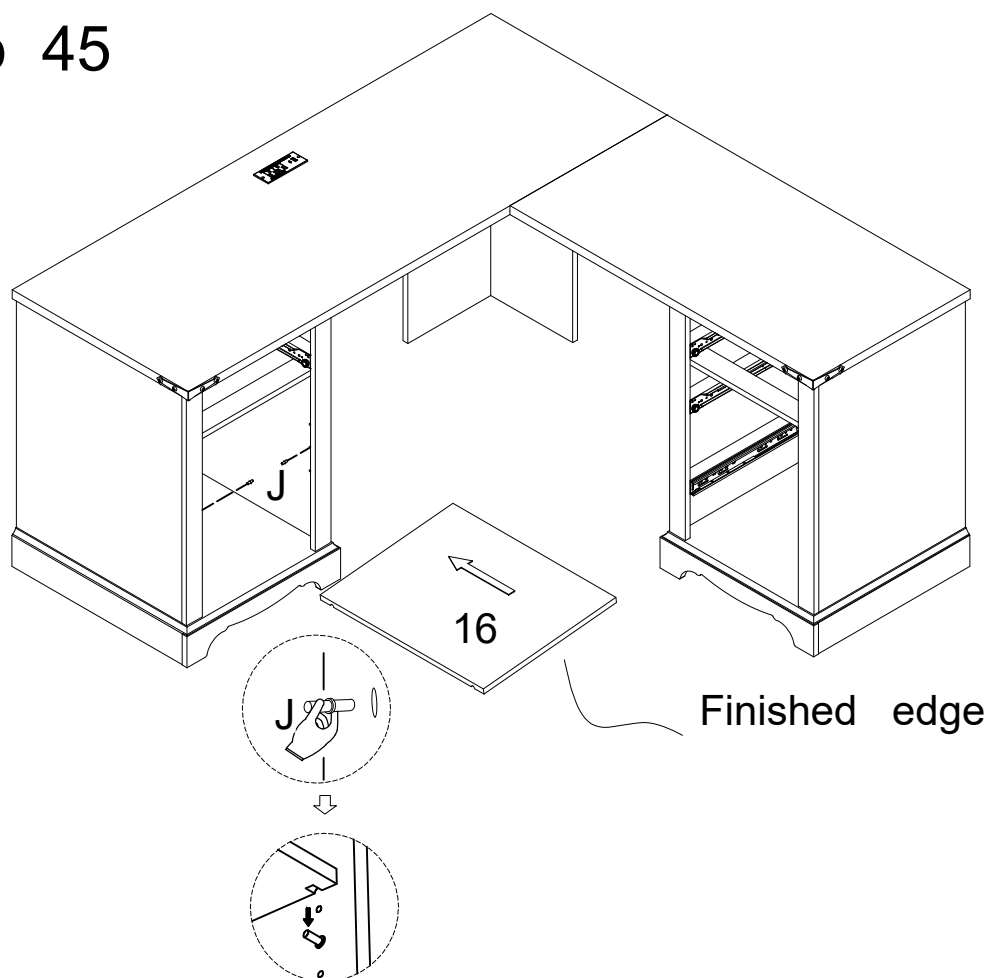
## Step 43



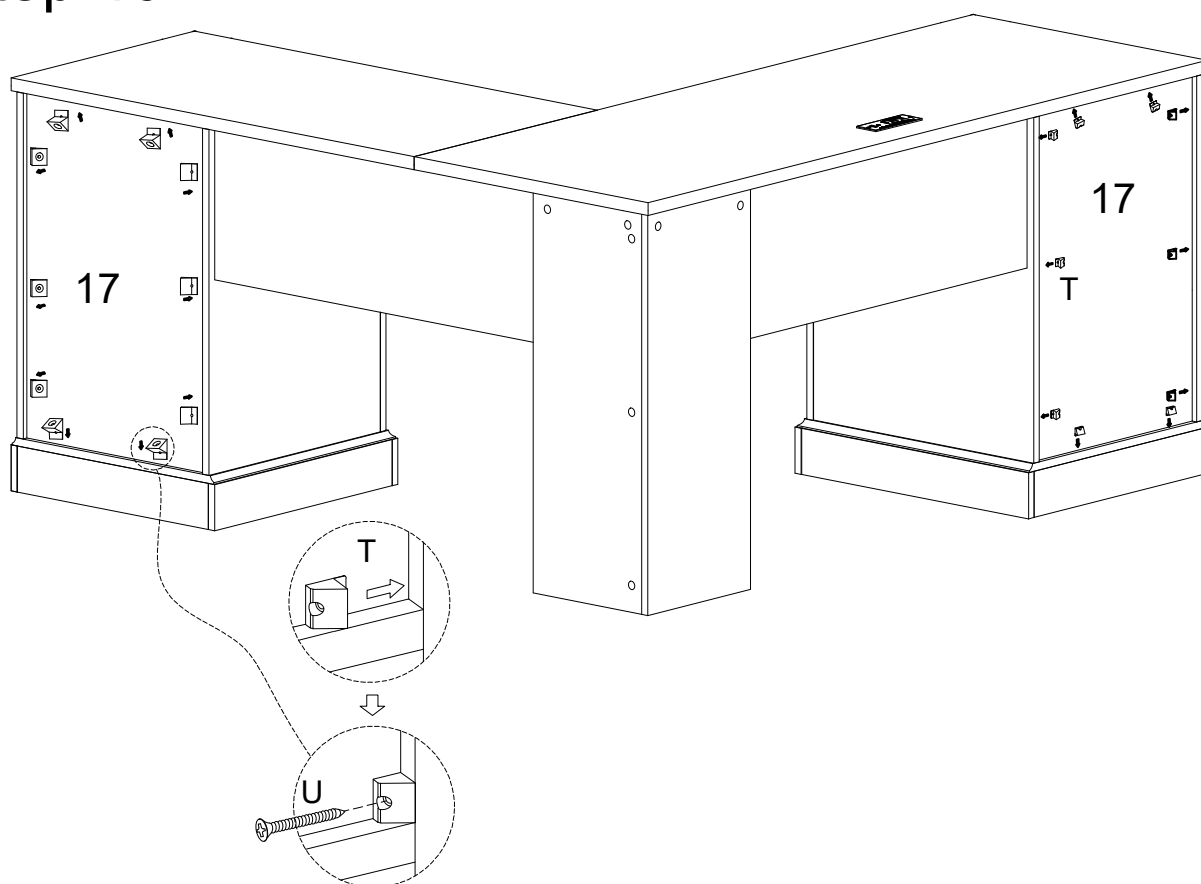
## Step 44



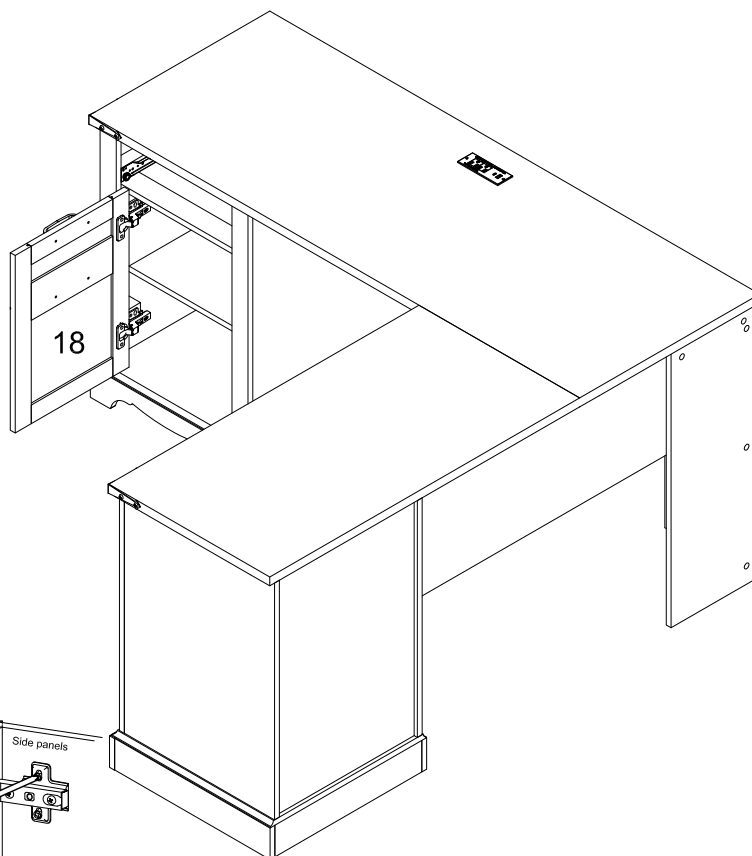
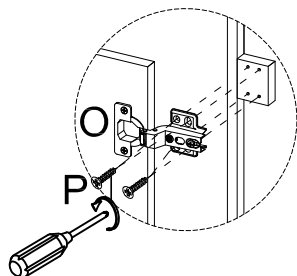
## Step 45



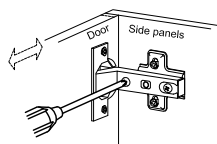
## Step 46



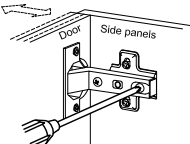
## Step 47



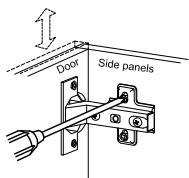
Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

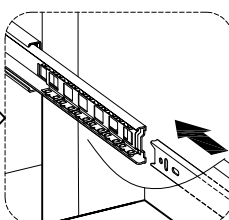
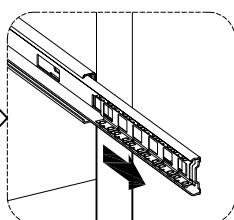
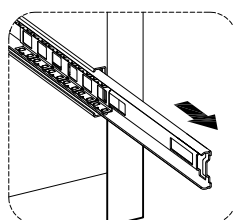
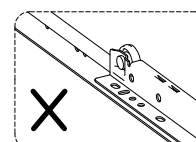
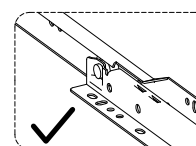
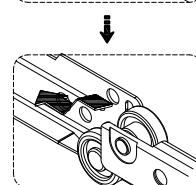
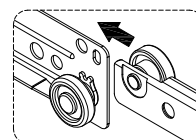
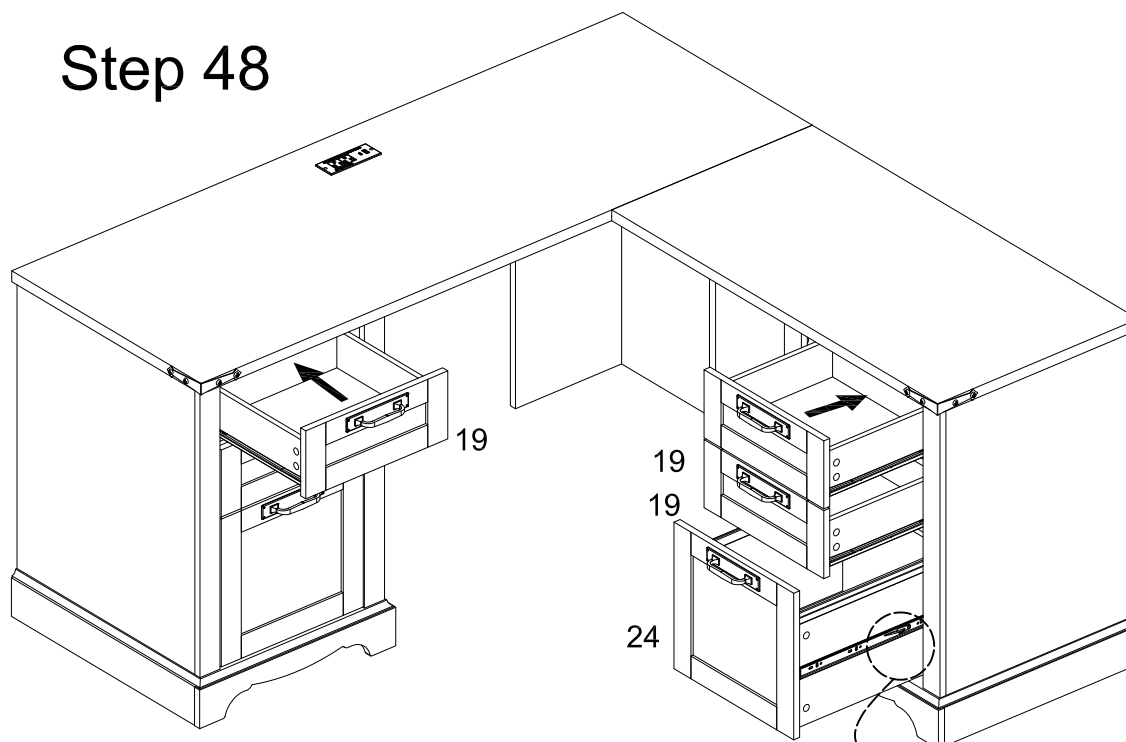


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment

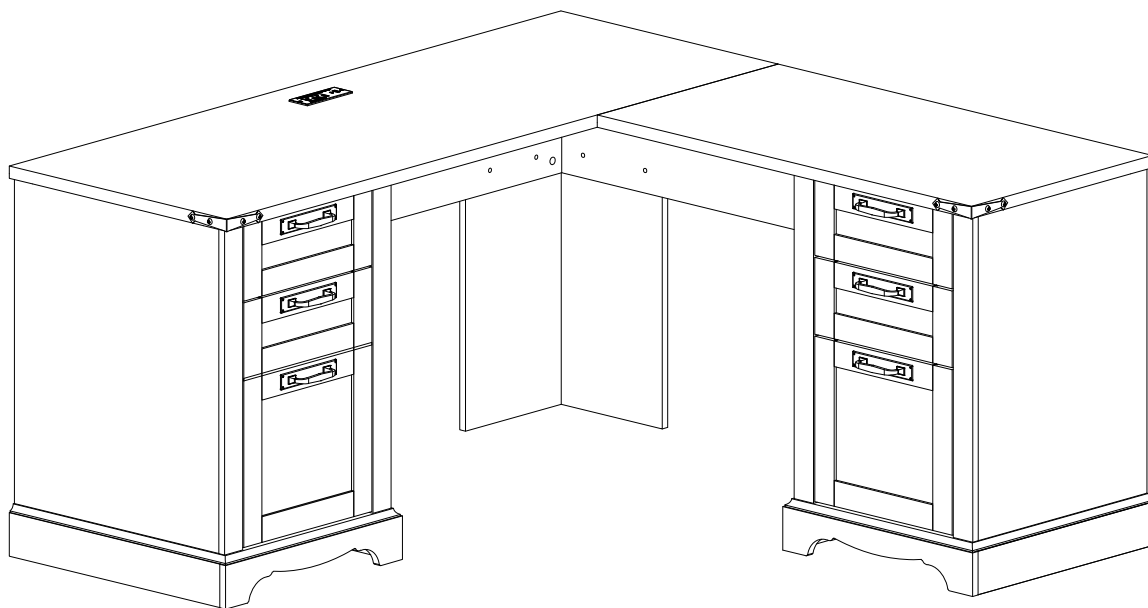


Vertical  
Via slots in the mounting  
plate or via cam adjustment

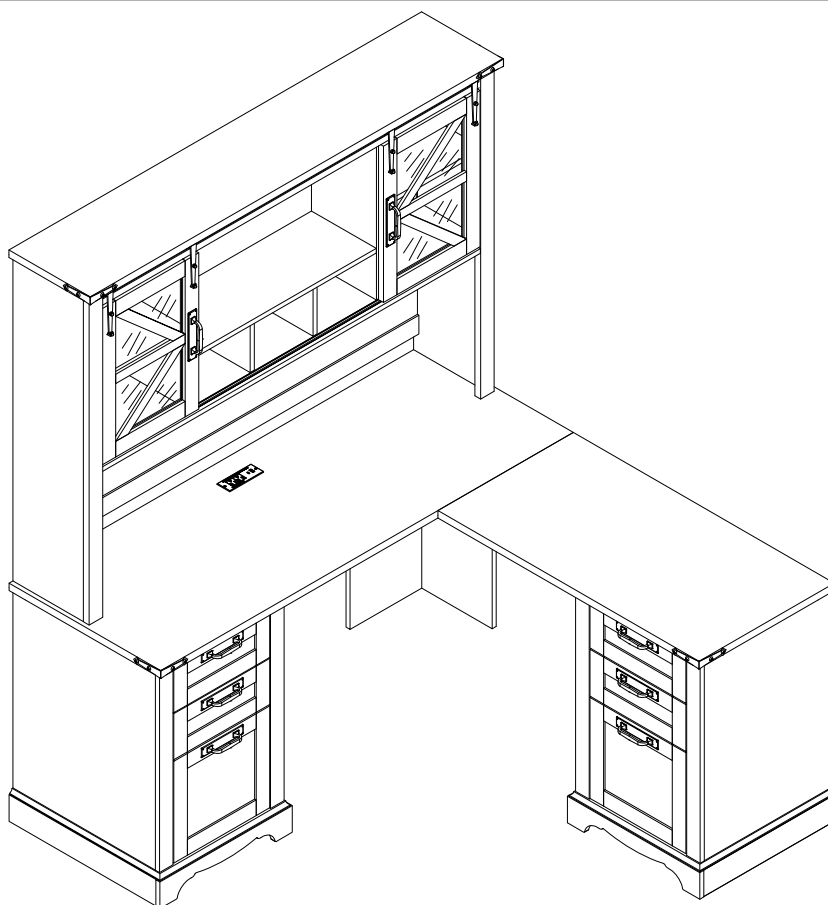
## Step 48



## Step 49



### Final Assembly



Matching hutch is available online