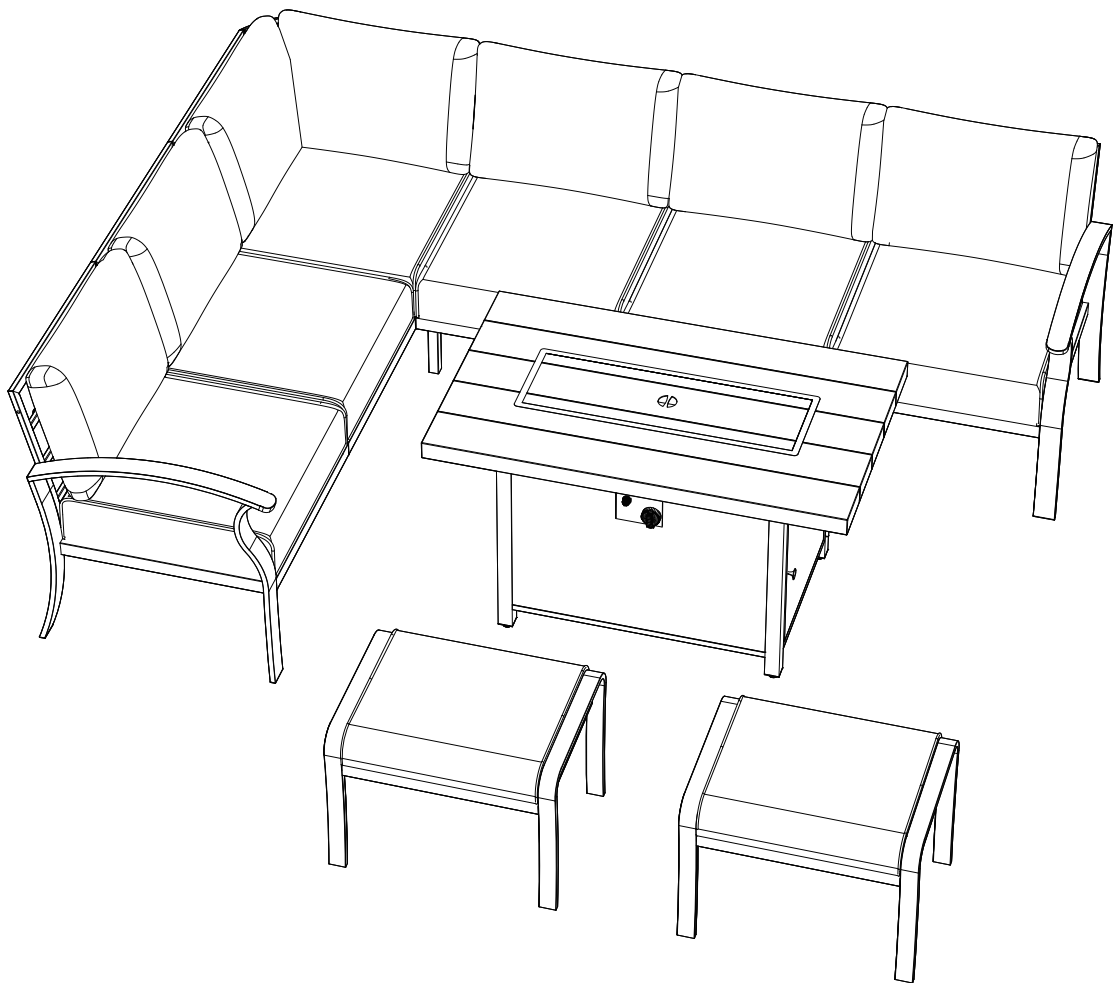


Aluminum Outdoor Corner Sofa 4-piece Set

If you have any questions about the outdoor combination sofa, please feel free to contact us.

Customer Service Email: Service@alaulm.com



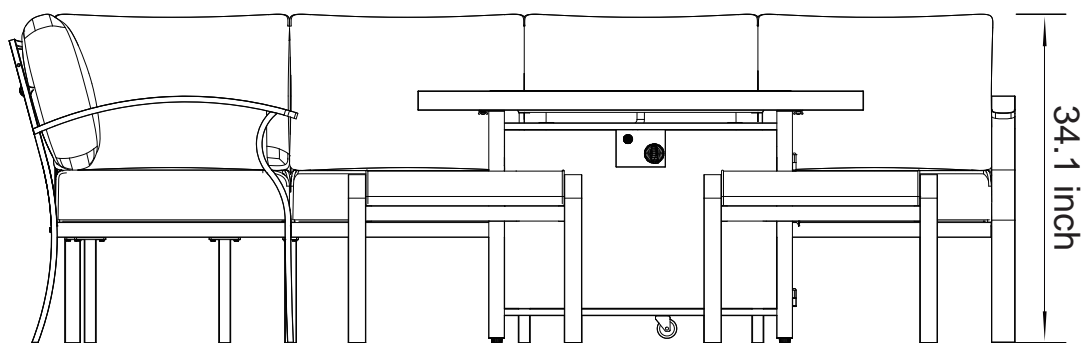
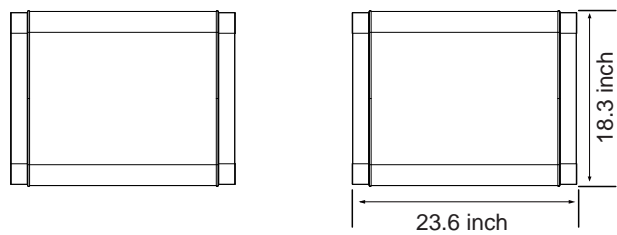
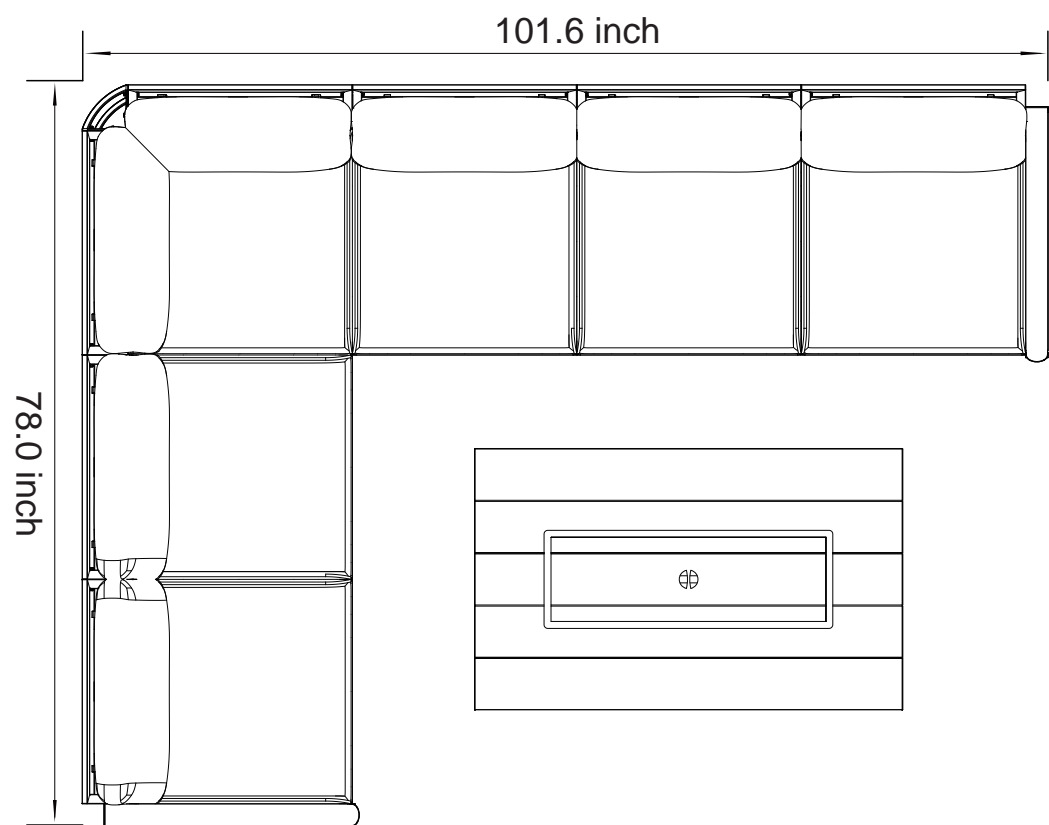
06AluDASF23-CS

IMPORTANT

PLEASE READ BEFORE YOU COMMENCE ASSEMBLY

Follow the guidelines in this user guide to ensure correct
assembly and care for this product.

SPECIFICATIONS



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Before You Begin

Assembly Instructions:

Instructions are supplied in this manual and contain all appropriate information for your building model.

Review all instructions before you begin and during assembly, follow the step sequence carefully for correct results.

Parts and Parts List:

Check to be sure that you have all the necessary parts for building.

Separate contents of the carton by the part number while reviewing parts list.

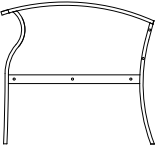
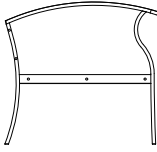
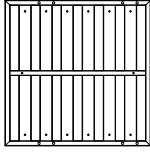
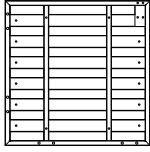


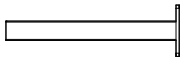
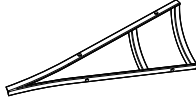
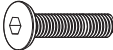

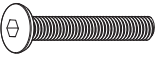
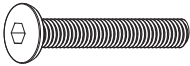
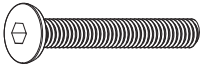
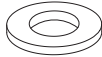





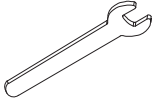
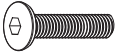
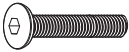
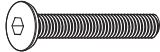


Familiarize yourself with the hardware and fasteners for easier use during construction.

The first few steps show how to join related parts which is to obtain larger sub-assemblies be used later.

All parts are packaged within the carton.

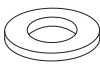




Note that extra fasteners have been supplied for your convenience.

PART LIST

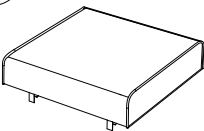
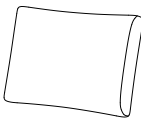
Parts List (Box A)				
(A)  Left Sofa Armrest 1 PC	(B)  Right Sofa Armrest 1 PC	(C1)  Base Plate 5 PCS	(C2)  Corner Base Plate 1 PC	(D)  Sofa Backrest 7 PCS
(E1)  Corner Sofa Legs 1 PC	(E2)  Sofa Legs 10 PCS	(P)  Corner Connectors 1 PC	(H1)  M6x15 44 PCS	(H2)  M6x30 20 PCS
(H3)  M6x40 8 PCS	(H4)  M6x50 15 PCS	(H5)  M6x60 15 PCS	(I)  Metal Gasket 102 PCS	(J)  M6 34 PCS
(K)  Screw Caps 102 PCS	(L)  Nut Caps 34 PCS	(M)  Hole Cover 6 PCS	(N)  Universal wrench 1 PC	(O)  Open-end wrench 1 PC
Extra (Box A)				
(H1)  M6x15 4 PCS	(H2)  M6x30 2 PCS	(H3)  M6x40 2 PCS	(H4)  M6x50 2 PCS	(H5)  M6x60 2 PCS

PART LIST

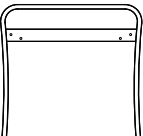
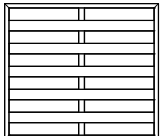
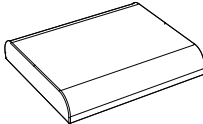




Extra (Box A)

				
Metal Gasket	M6	Screw Caps	Nut Caps	Hole Cover
4 PCS	2 PCS	4 PCS	2 PCS	1 PC




Parts List (Box B)

				
Cushions	Pillows			
6 PCS	7 PCS			

Parts List (Box C)

				
Legs	Plates	Cushions	M6x25	Metal Gasket
4 PCS	2 PCS	2 PCS	16 PCS	16 PCS
				
Screw Caps	Universal wrench			
16 PCS	1 PC			

Extra (Box C)

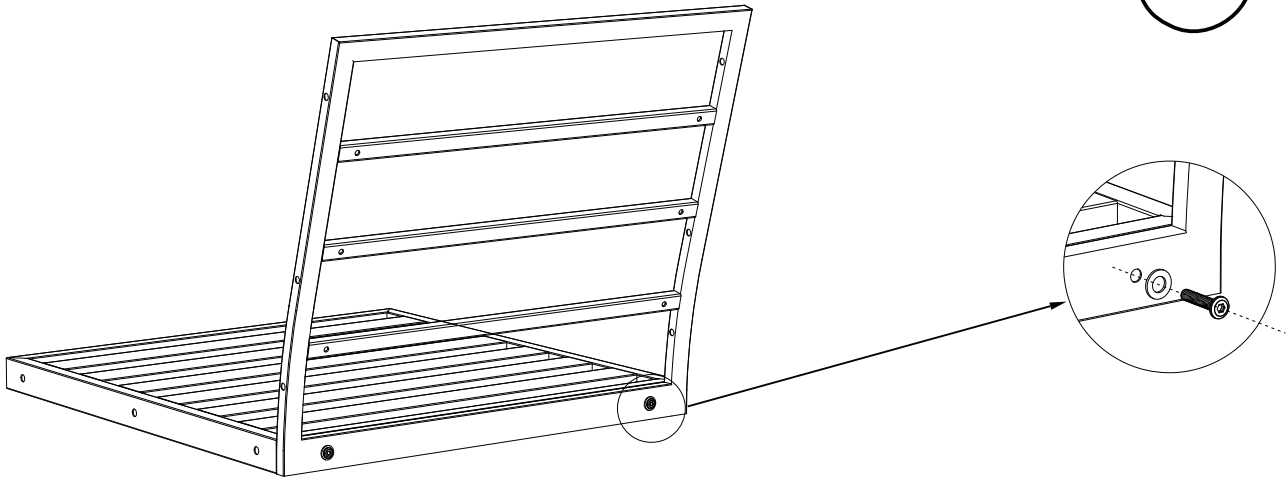
				
M6x25	Metal Gasket	Screw Caps		
1 PC	1 PC	1 PC		

How To Assemble The Two-person Sofa

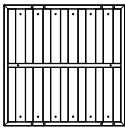
Step 1:Attach the base plate(C1) to the sofa backrest(D) with screws (H2).

NOTE:Do not tighten the screws all the way.

x5



C1



x5

D

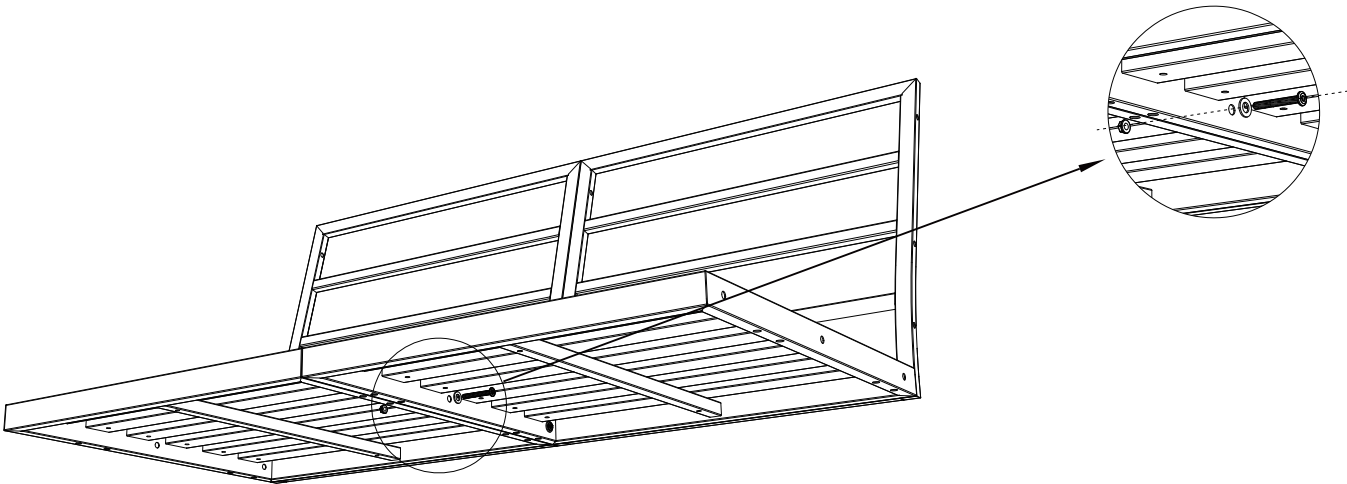


x5

H2  M6*30 x10

I  x10

Step 2:Connect the left and right sofa seat plates with screws(H4).
NOTE:Do not tighten the screws all the way.



H4

 M6*50

x3

I



x3

J

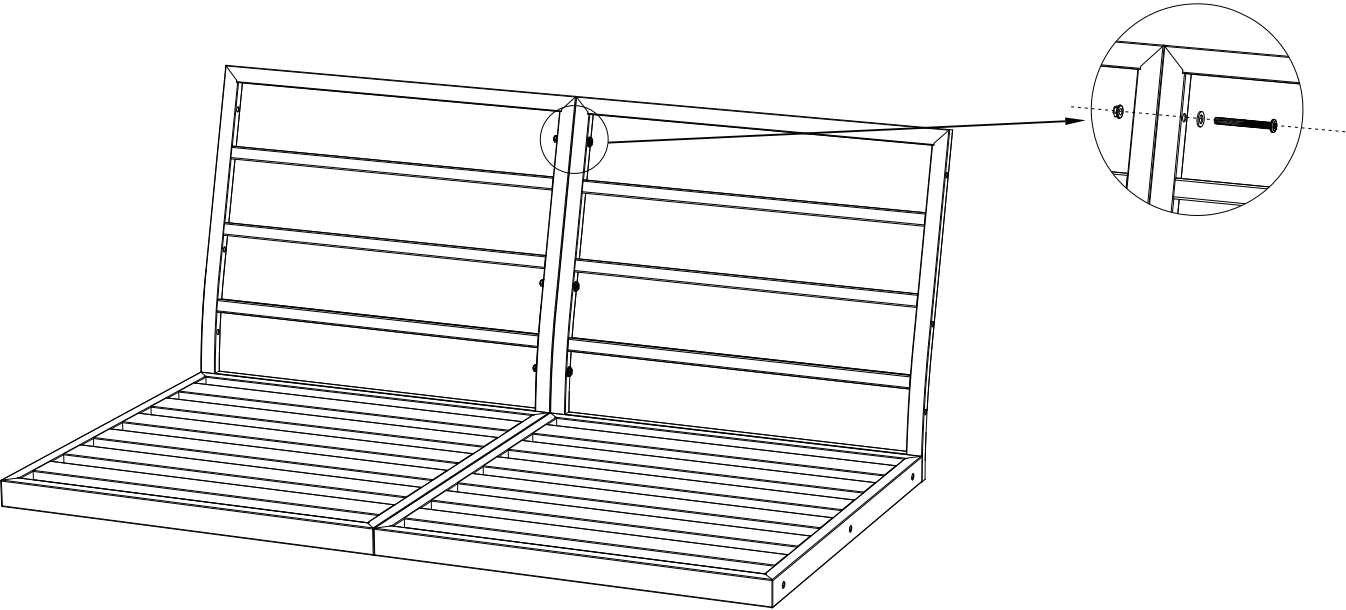





M6

x3

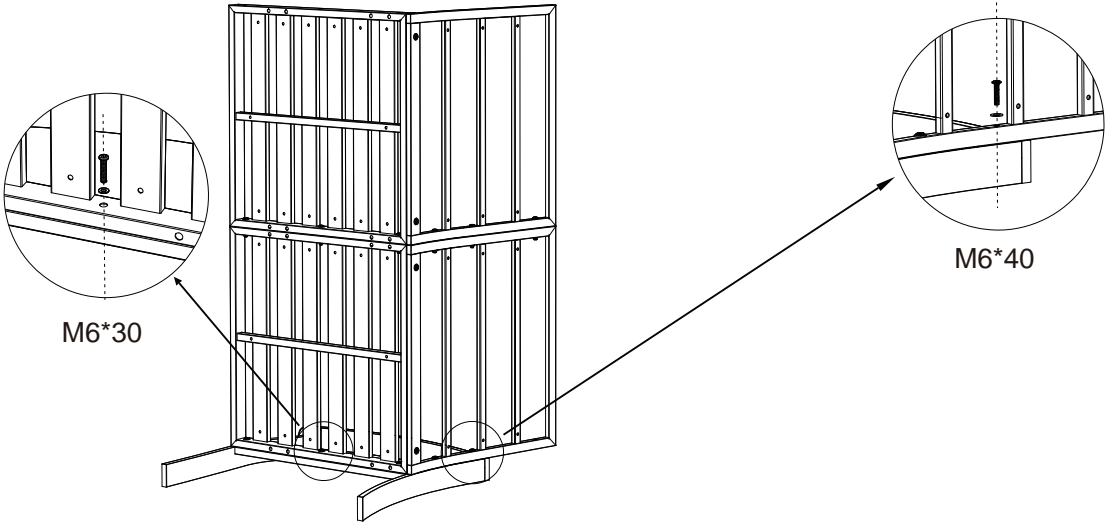
Installation steps

Step 3:Connect the left and right sofa backrests with screws(H5).
NOTE:Do not tighten the screws all the way.



H5	 M6*60	x3	I		x3	J	 M6	x3
----	---	----	---	---	----	---	--	----

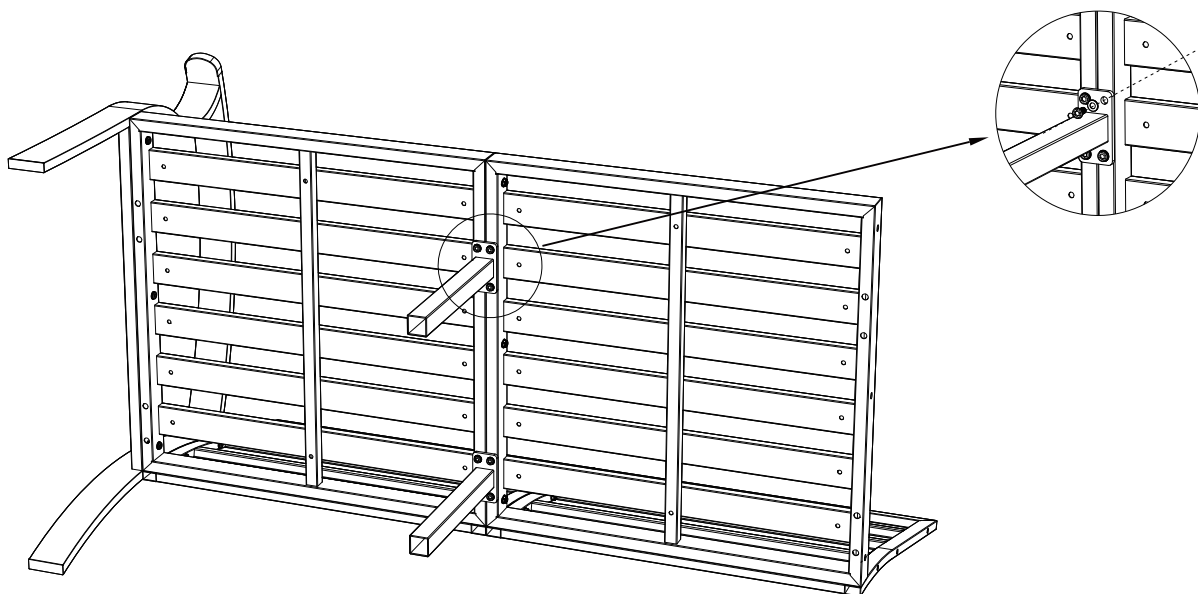
Step 4:Connect the left sofa armrest(A) of the sofa to the base plate (C1) and backrest(D) with screws(H2 and H3).
NOTE:Please tighten all screws.



A		x1	H2	 M6*30	x3
			H3	 M6*40	x2
			I		x5

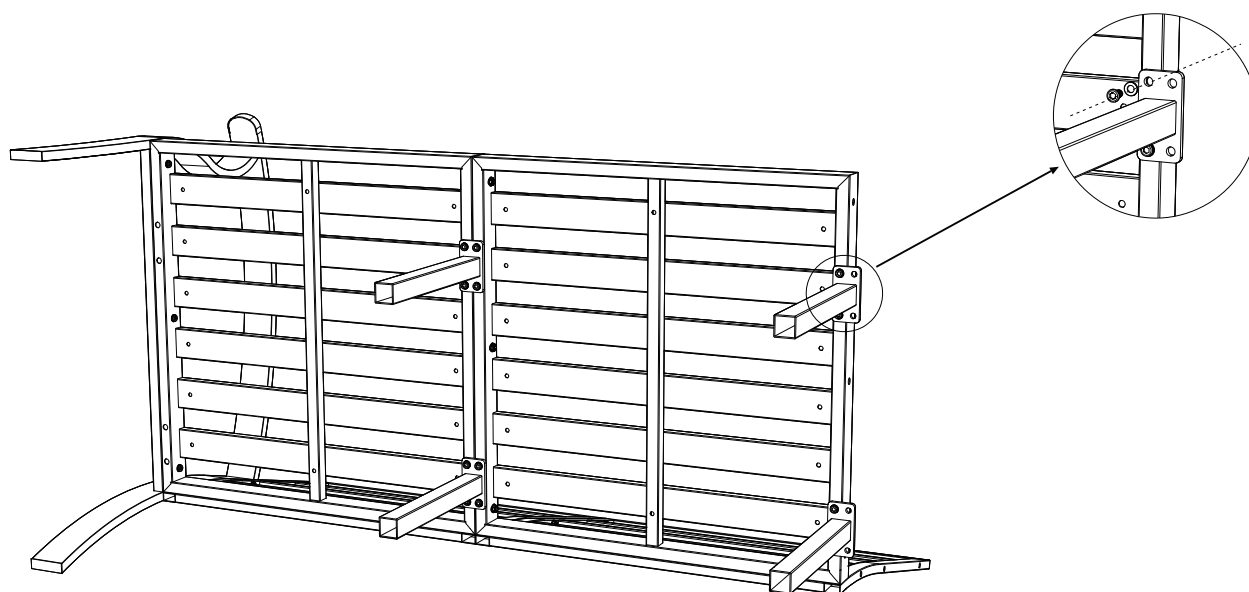
Installation steps

Step 5: Attach the sofa legs(E2) to the base plate(C1) with screws(H1).
NOTE: Please tighten all screws.



E2		x2	H1		M6*15	x8	I		x8
----	--	----	----	--	-------	----	---	--	----

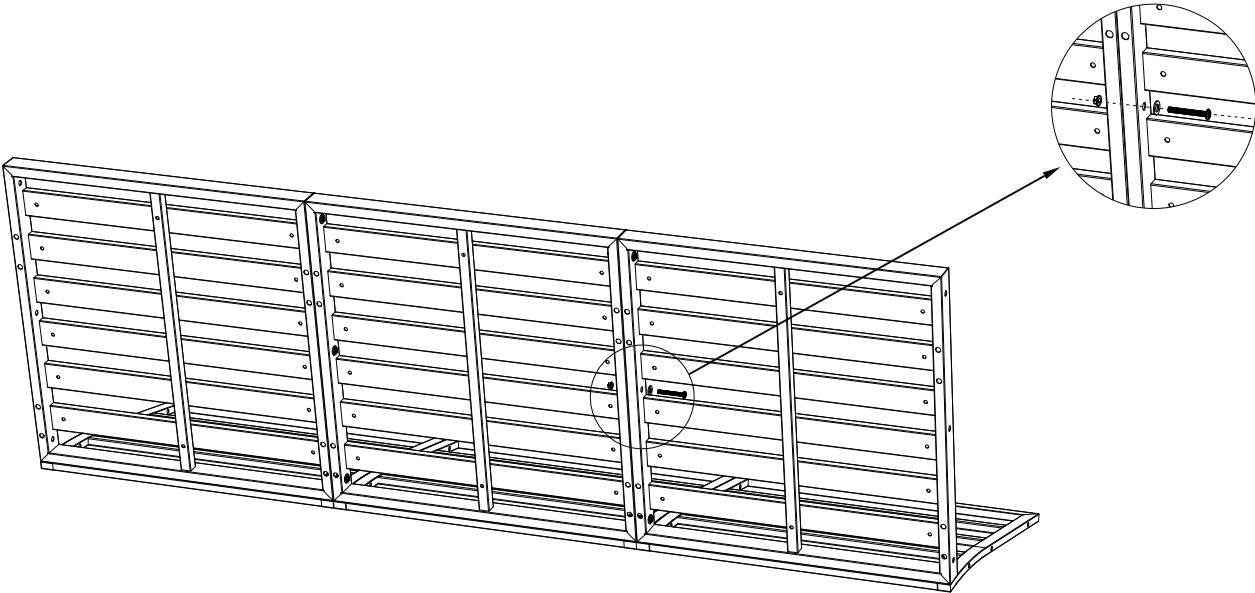
Step 6: Attach the sofa legs(E2) to the base plate(C1) with screws(H1).
NOTE: Do not tighten the screws all the way.



E2		x2	H1		M6*15	x4	I		x4
----	--	----	----	--	-------	----	---	--	----

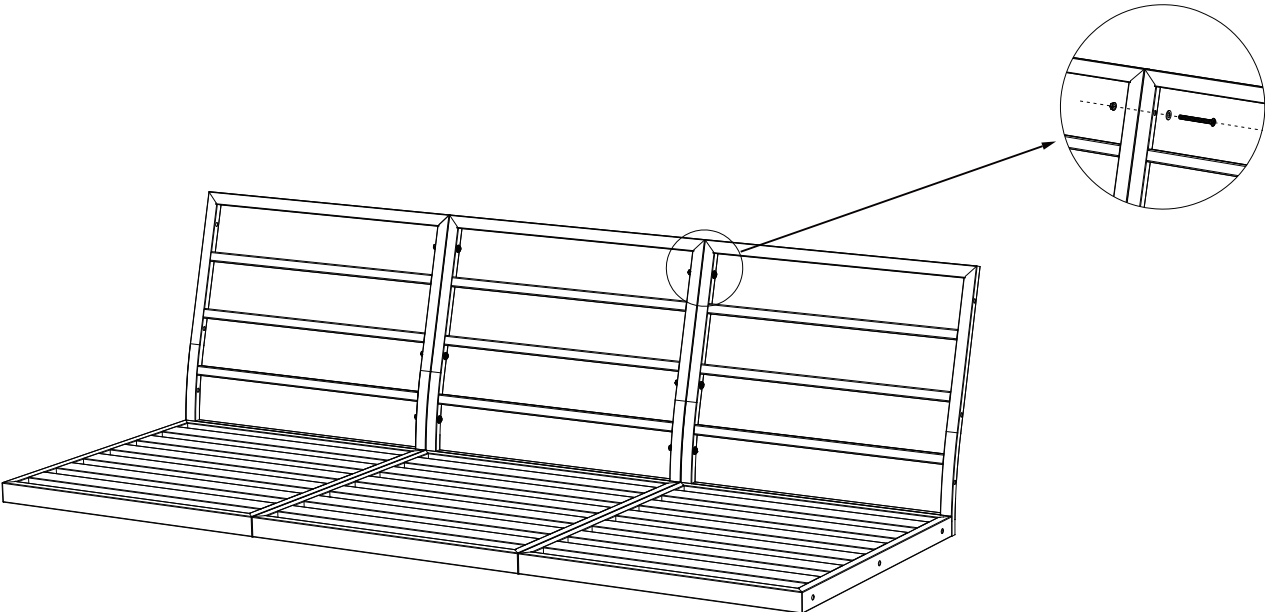
How To Assemble The Three-person Sofa

Step 1:Connect the sofa seat plates with screws(H4).
NOTE:Do not tighten the screws all the way.



H4	 M6*50	x6	I		x6	J	 M6	x6
----	---	----	---	---	----	---	--	----

Step 2:Connect the sofa backrest with screws(H5).
NOTE:Do not tighten the screws all the way.

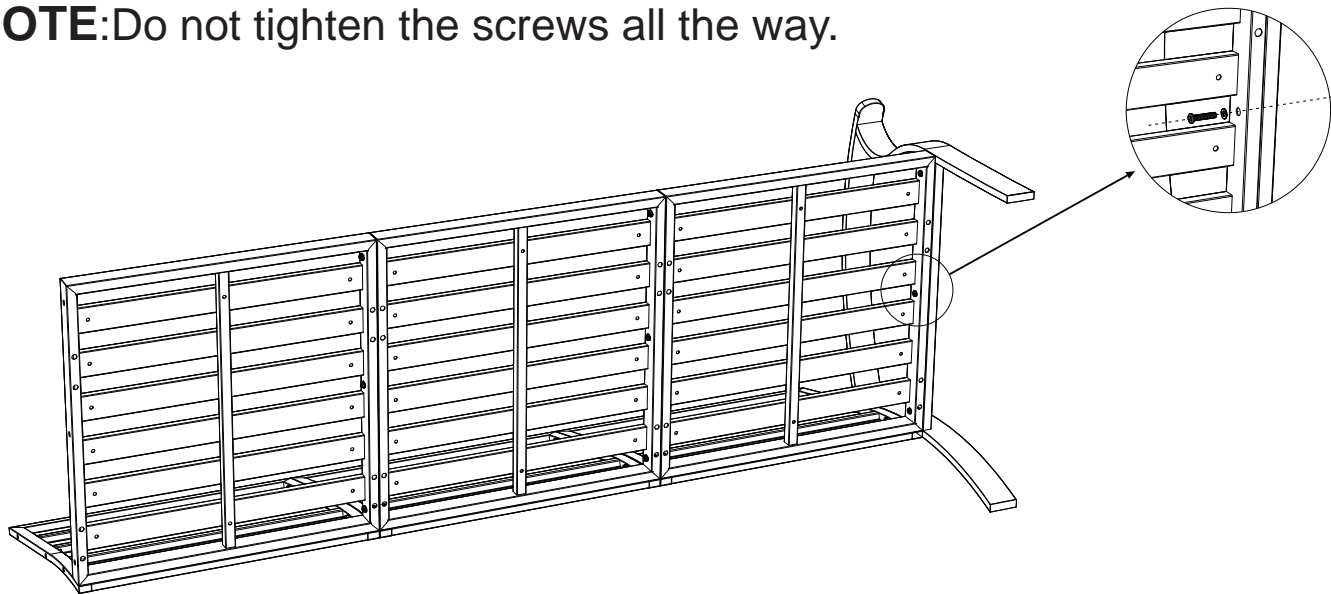


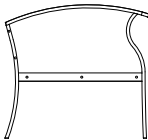


H5	 M6*60	x6	I		x6	J	 M6	x6
----	---	----	---	---	----	---	--	----

Installation steps

Step 3:Connect the right sofa armrest(B) of the sofa to the base plate (C1) with screws(H3).

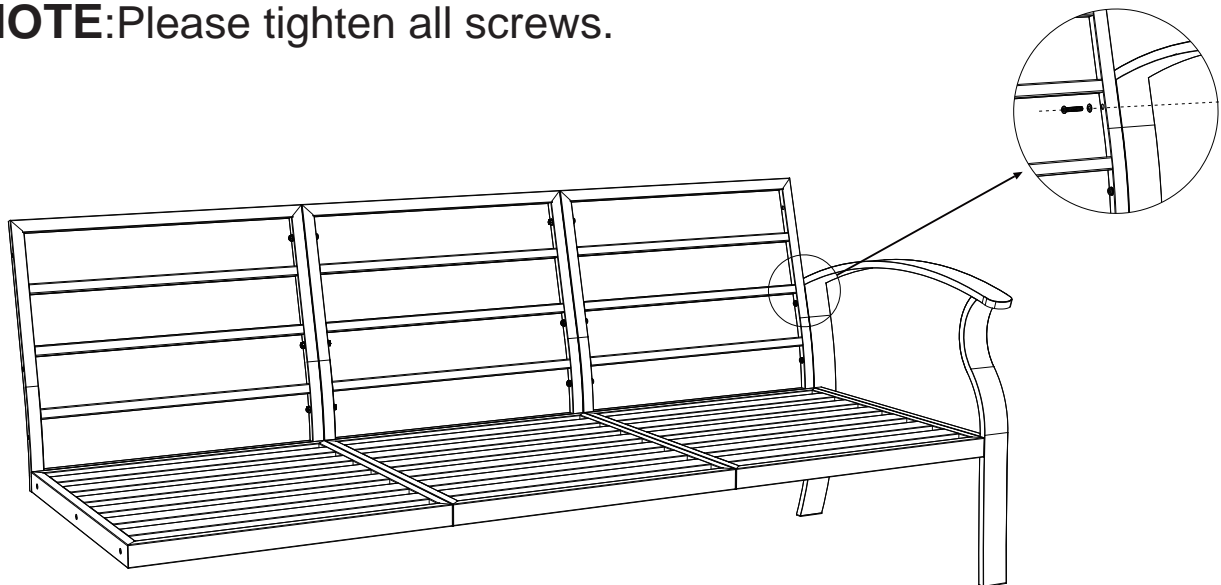
NOTE:Do not tighten the screws all the way.





B		x1	H2		M6*30	x3
			I			x3

Step 4:Connect the left sofa armrest(A) of the sofa to the and backrest (D) with screws(H3).

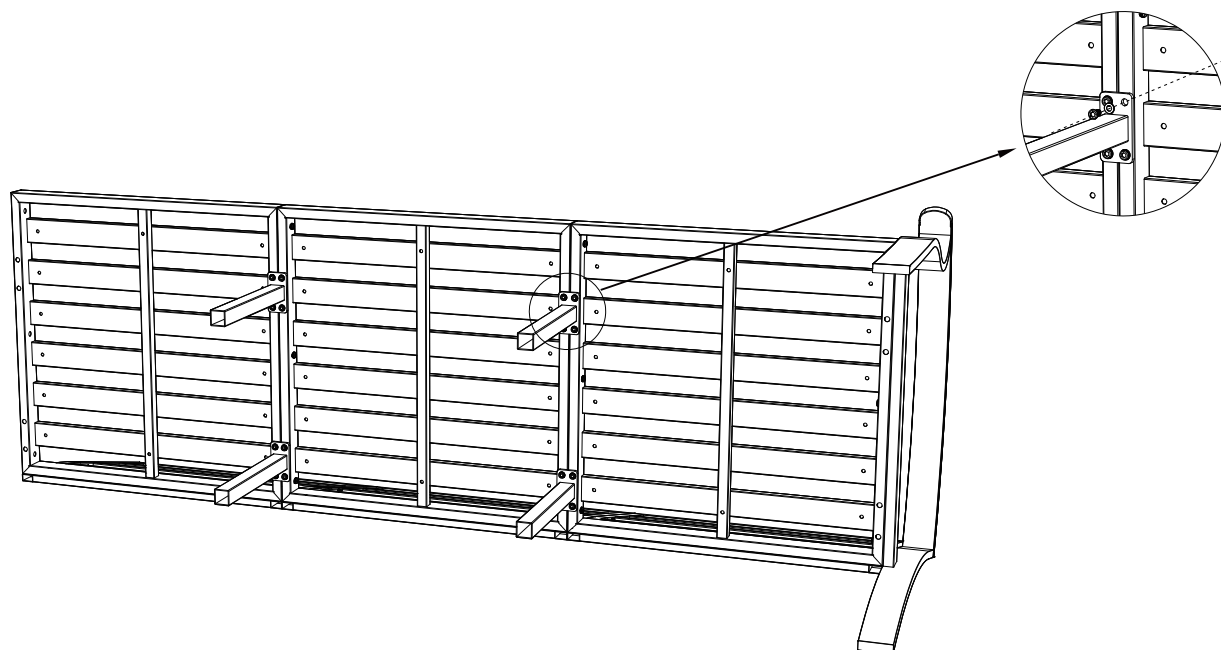
NOTE:Please tighten all screws.



H3		M6*40	x2	I		x2
----	---	-------	----	---	---	----

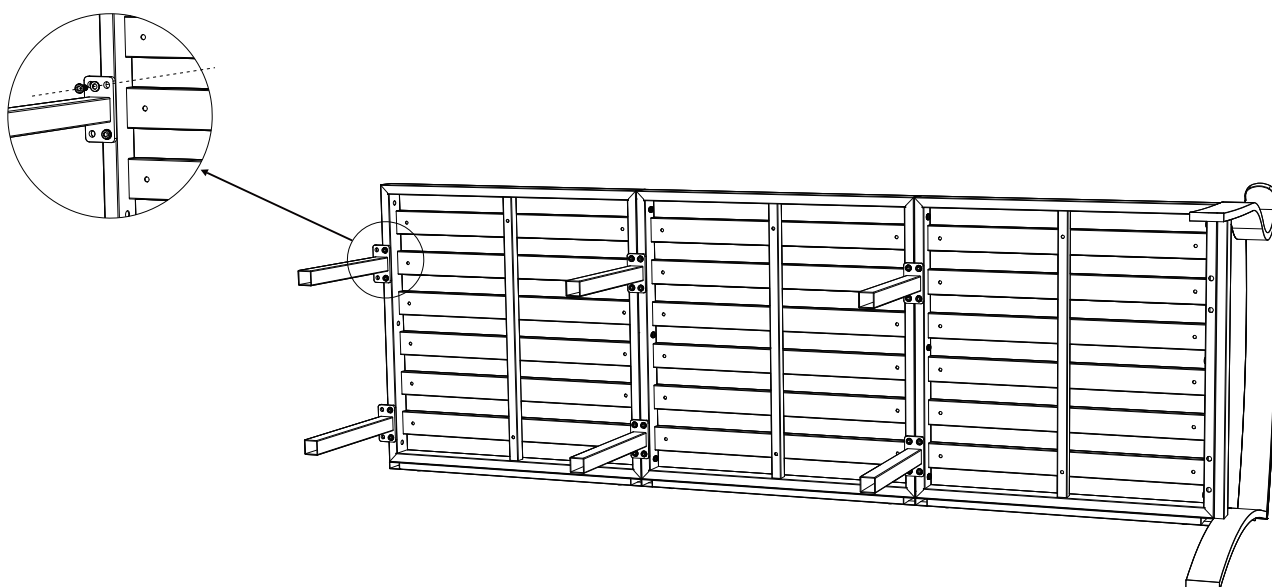
Installation steps

Step 5: Attach the sofa legs(E2) to the base plate(C1) with screws(H1).
NOTE: Please tighten all screws.



E2		x4	H1	M6*15	x16	I		x16
----	--	----	----	-------	-----	---	--	-----

Step 6: Attach the sofa legs(E2) to the base plate(C1) with screws(H1).
NOTE: Do not tighten the screws all the way.

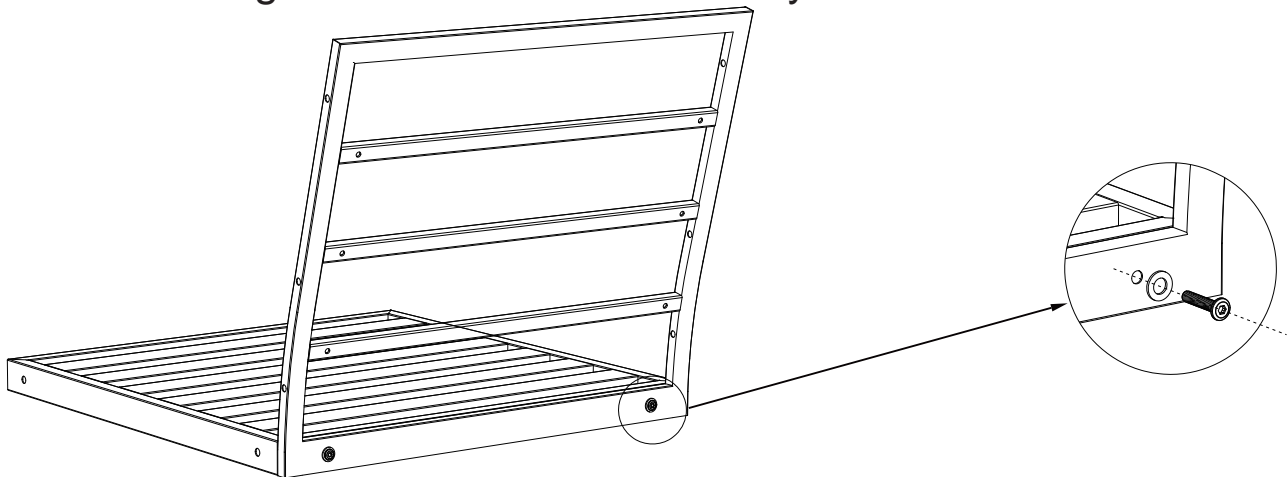


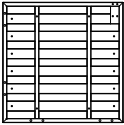



E2		x2	H1	M6*15	x4	I		x4
----	--	----	----	-------	----	---	--	----

How To Assemble The Corner Seat

Step 1:Attach the corner base plate(C2) to the sofa backrest(D) with screws(H2).

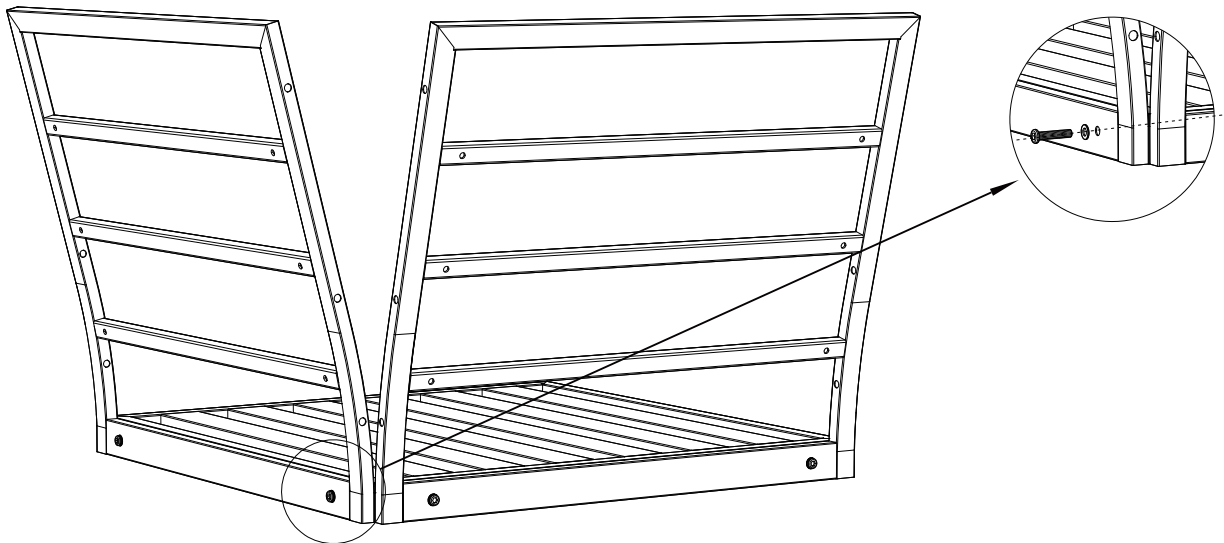
NOTE:Do not tighten the screws all the way.





C2		x1	D		x1	H2		M6*30	x2
						I			x2

Step 2:Attach the corner base plate (C2) to the other sofa backrest (D) with screws (H2).

NOTE:Do not tighten the screws all the way.

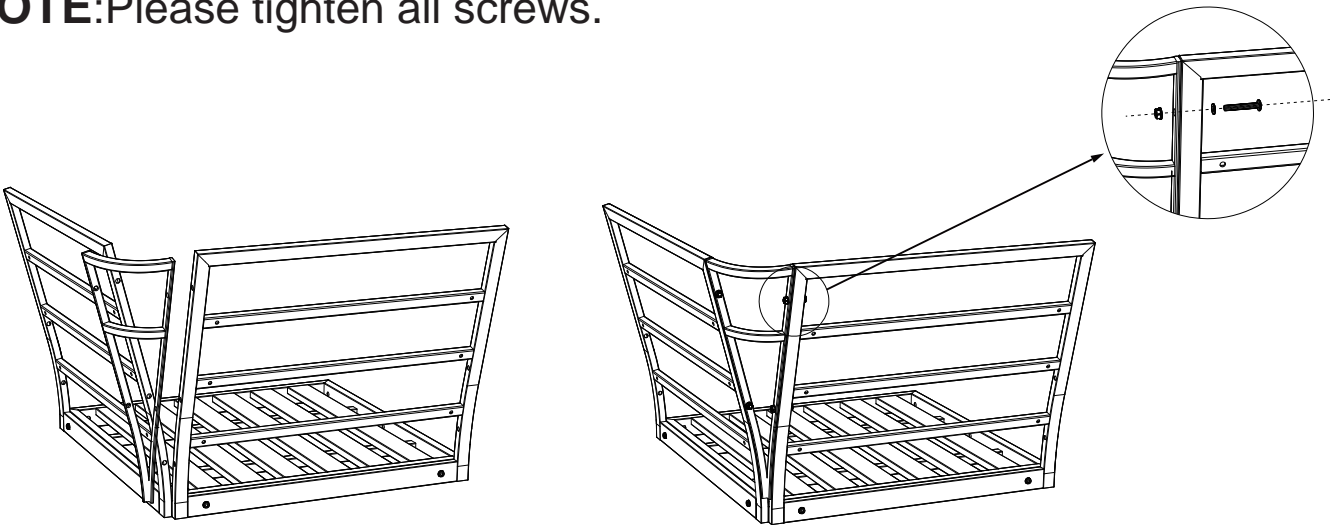






H2		M6*30	x2	I		x2
----	---	-------	----	---	---	----

Installation steps

Step 3:Attach the corner connector(P) between the two backrests(D) with screws(H3).

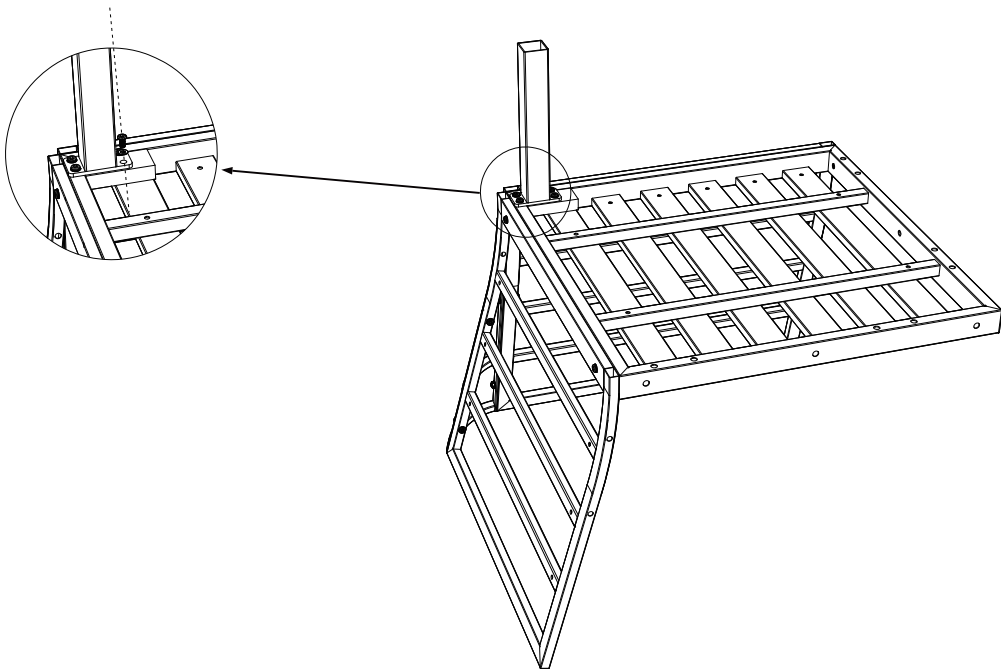
NOTE:Please tighten all screws.



P		x1	H3	 M6*40	x4
J		x4	I		x4

Step 4:Attach the corner sofa legs(E1) to the corner sofa base(C2) with screws(H1).

NOTE:Please tighten all screws.

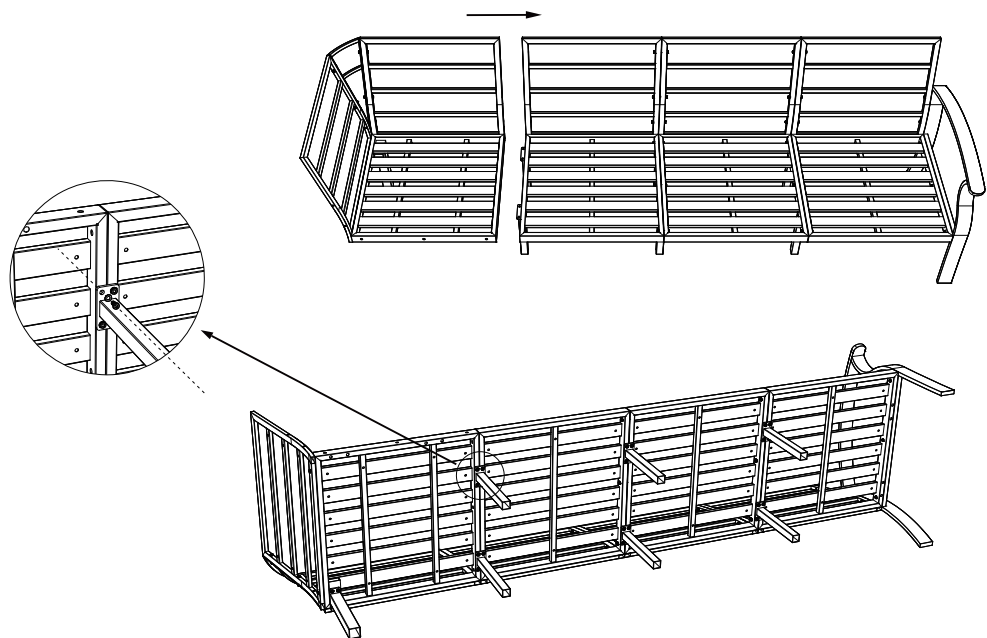




E1		x1	H1	 M6*15	x4	I		x4
----	---	----	----	---	----	---	---	----

Installation steps

Step 5:Attach the corner and three-seater sofas together and fix the sofa legs with screws(H1).

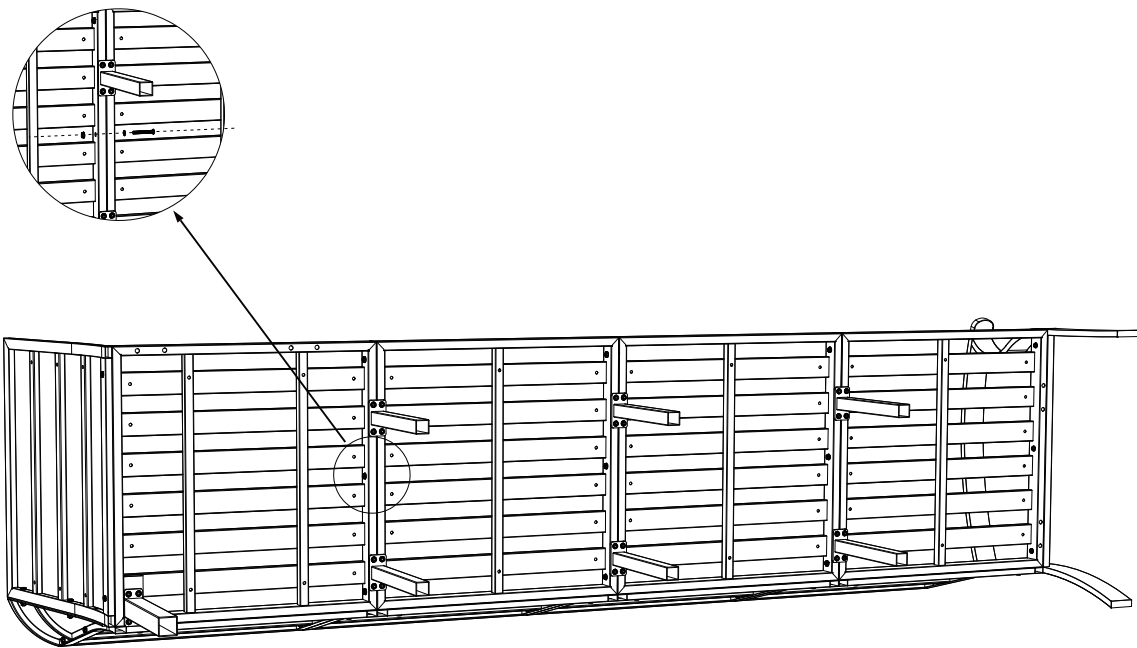
NOTE:Do not tighten the screws all the way.






H1	 M6*15	x4	I		x4
----	---	----	---	---	----

Step 6:Attach the corner and three-seater sofas seat panels with screws(H4).

NOTE:Do not tighten the screws all the way.

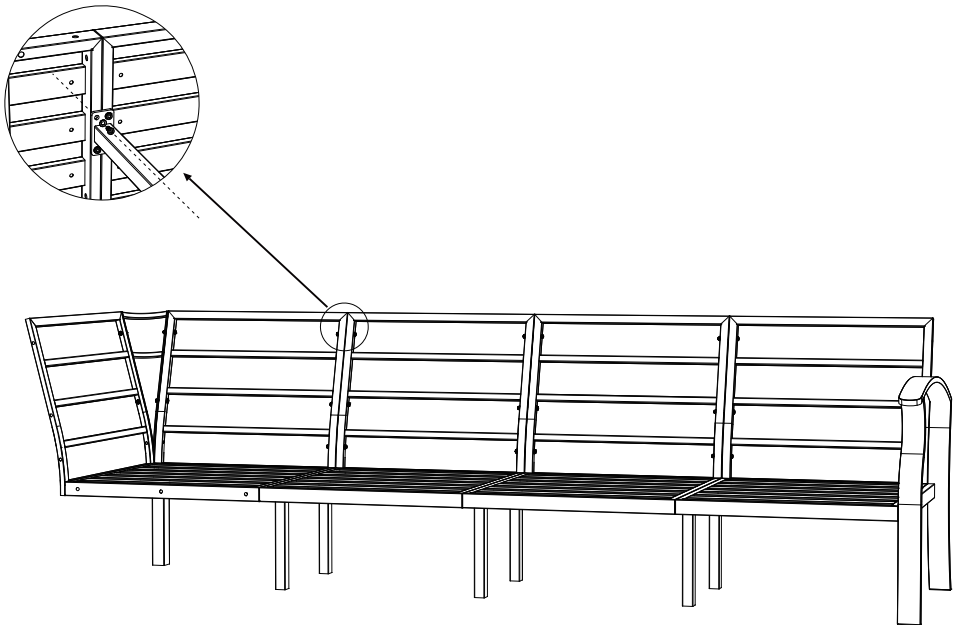


H4	 M6*50	x3	I		x3	J	 M6	x3
----	---	----	---	---	----	---	--	----

Installation steps

Step 7:Attach the backrests of the corner and three-seater sofas with screws(H5).

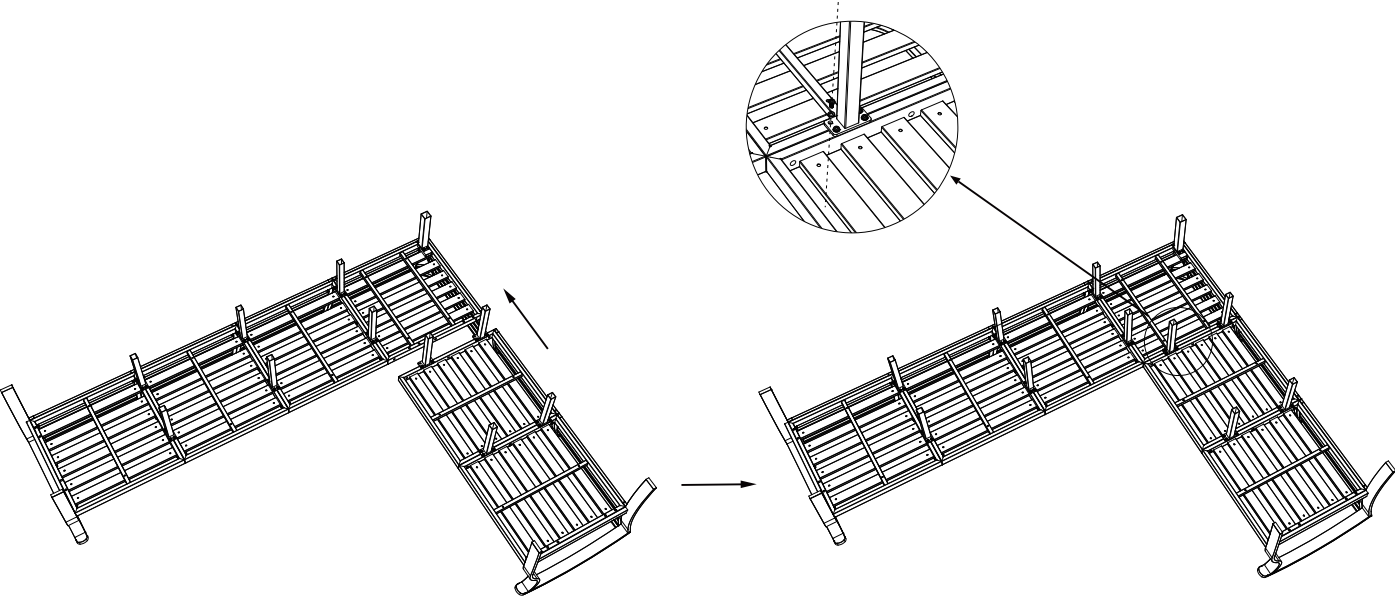
NOTE:Do not tighten the screws all the way.





H5	 M6*60	x3	I		x3	J	 M6	x3
----	---	----	---	---	----	---	--	----

Step 8:Attach the corner and two-seater sofas together and fix the sofa legs with screws(H1).

NOTE:Do not tighten the screws all the way.

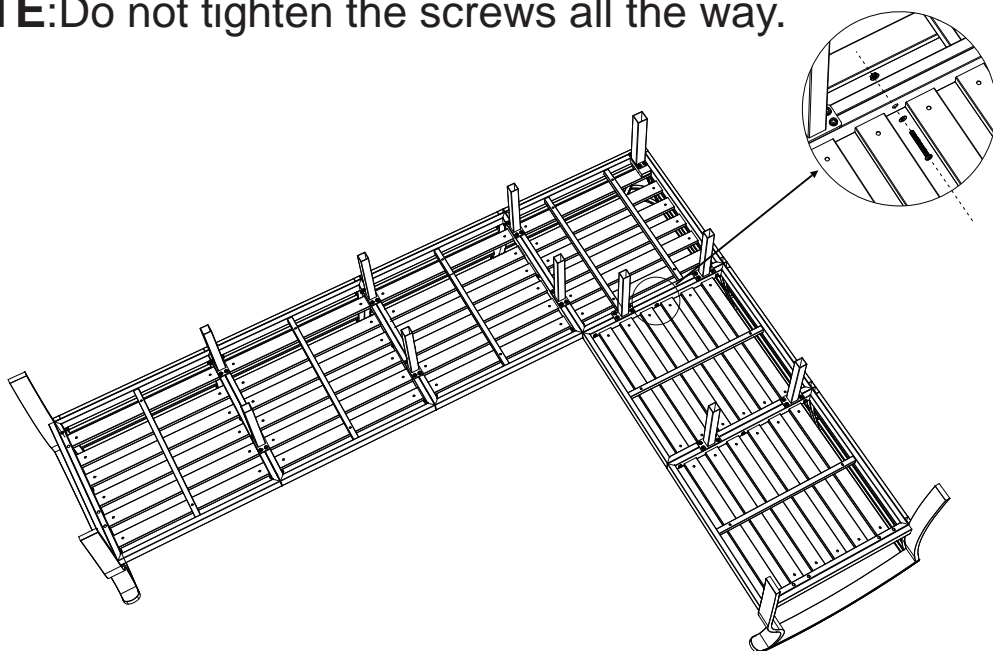


H1	 M6*15	x4	I		x4
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Installation steps

Step 9: Attach the two-person and corner seat panels together with screws(H4).

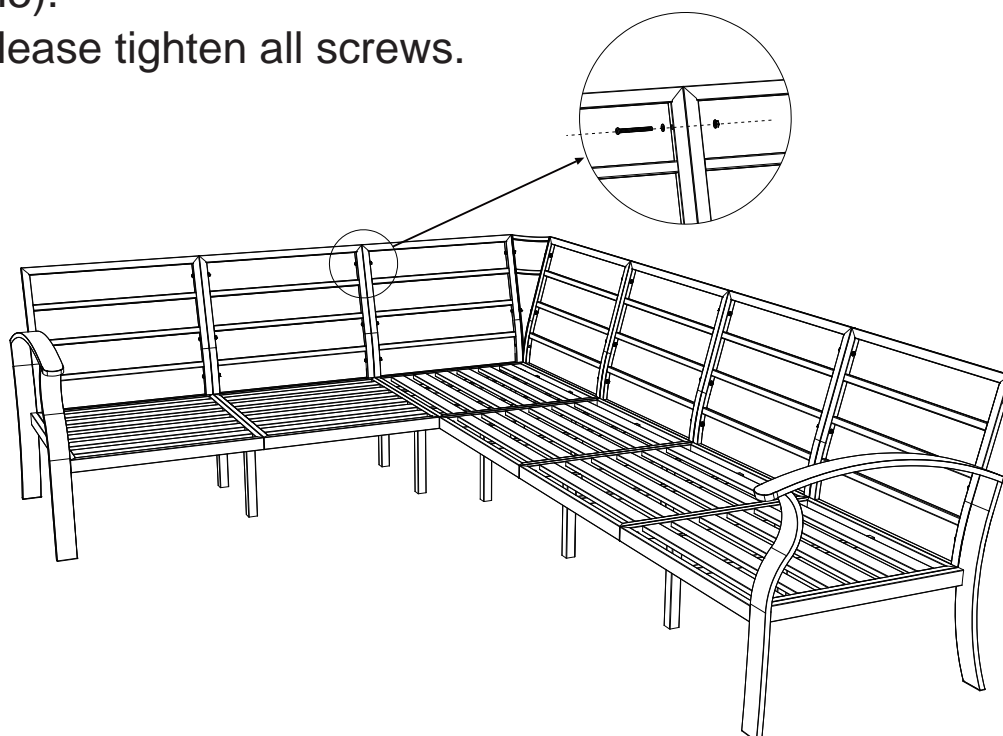
NOTE: Do not tighten the screws all the way.



H4	 M6*50	x3	I		x3	J	 M6	x3
----	---	----	---	---	----	---	--	----

Step 10: Attach the backrests of the corner and three-seater sofas with screws(H5).

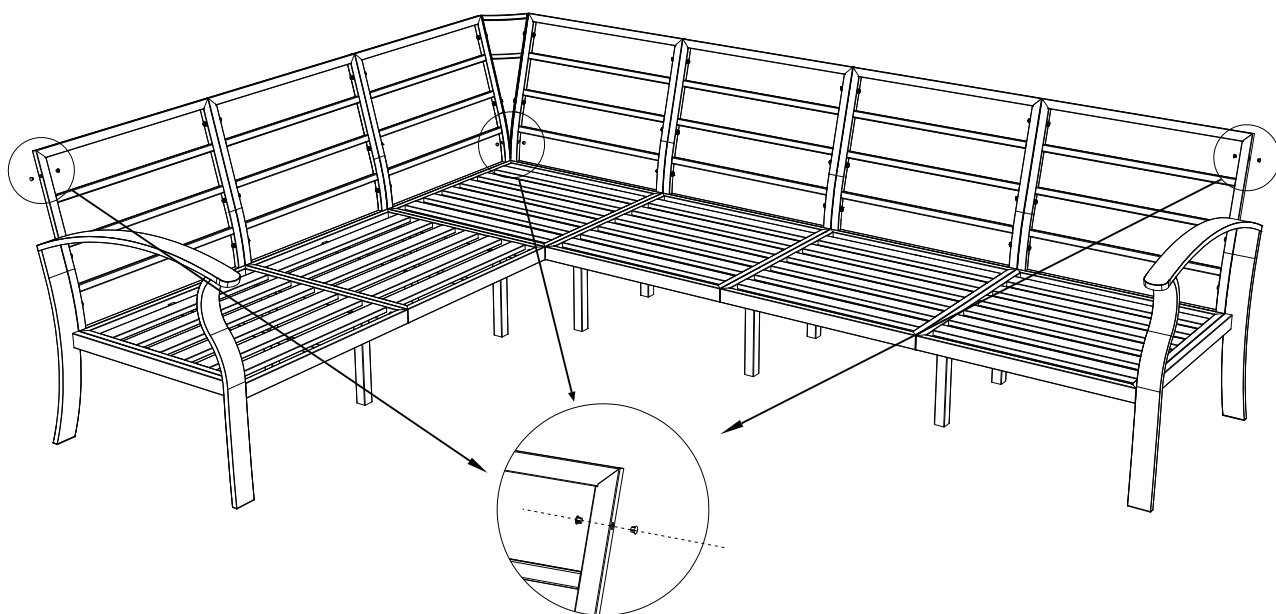
NOTE: Please tighten all screws.



H5	 M6*60	x3	I		x3	J	 M6	x3
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Installation steps

Step 11: Insert the hole cover(M) into the free screw hole above the backrest.

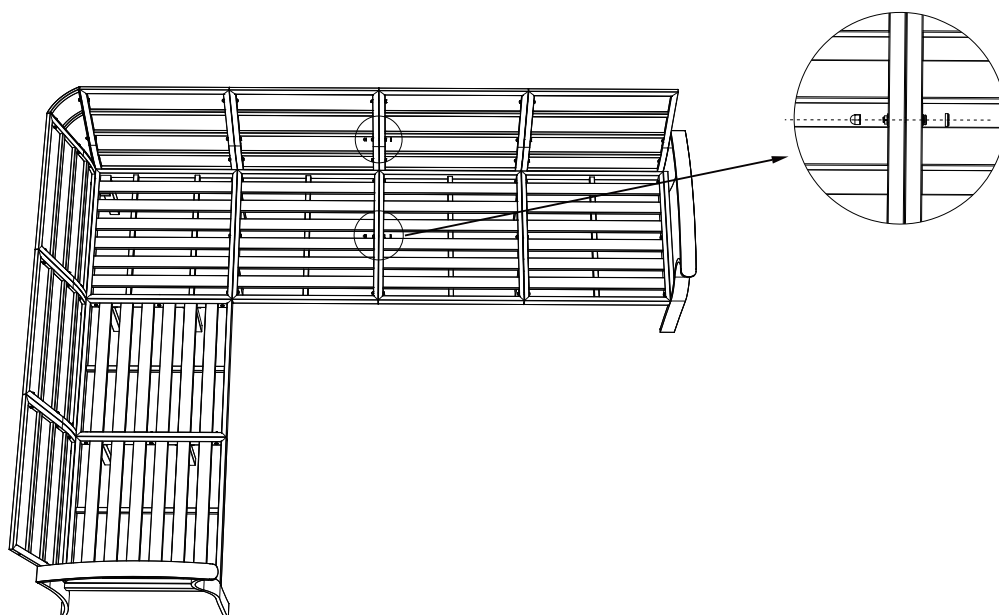


M



x6

Step 12: Put the screw cap(K) on the all screw and put the nut cap(L) on the nut.



K



x102

L

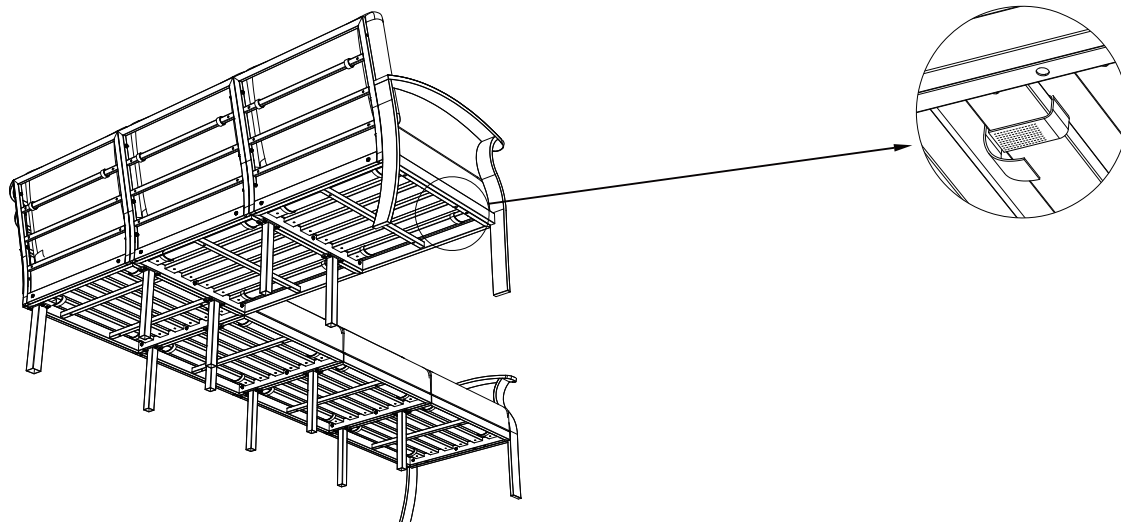


x34

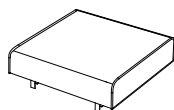
How To Use The Seat Cushions And Pillows

Step 1: Put the seat cushions(F) on the seat plate, stick the velcro under the seat cushions.

NOTE: Pay attention to the front and rear placement of the seat cushions.

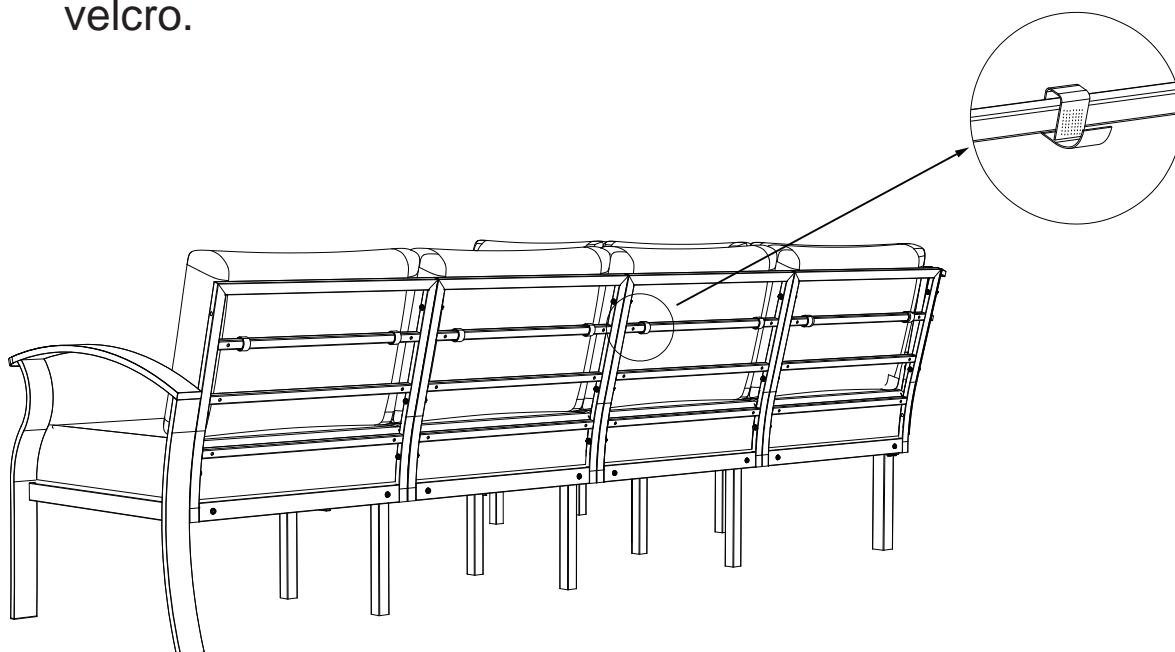


F



x6

Step 2: Put the pillows(G) on the backrest of the sofa and stick the velcro.



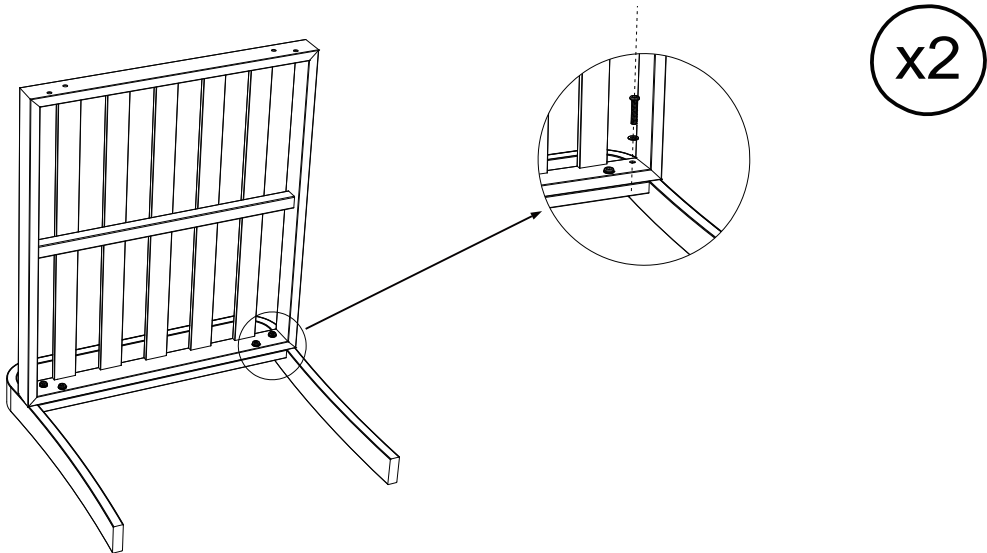
G

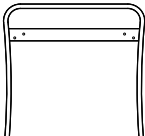
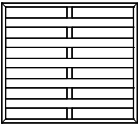




x7

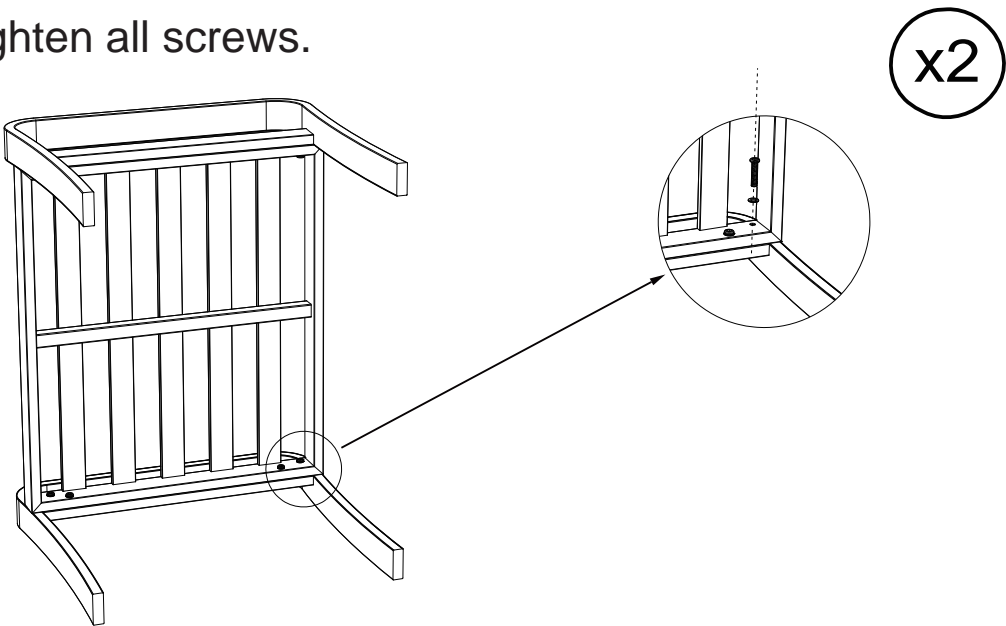
How to Assemble The Footrest

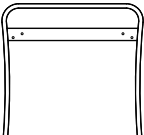


Step 1:Connect the seat plate(R) and legs(Q) together with screws(H6).
NOTE:Do not tighten the screws all the way.



Q		x2	R		x2	H6		M6*25	x8
						I			x8

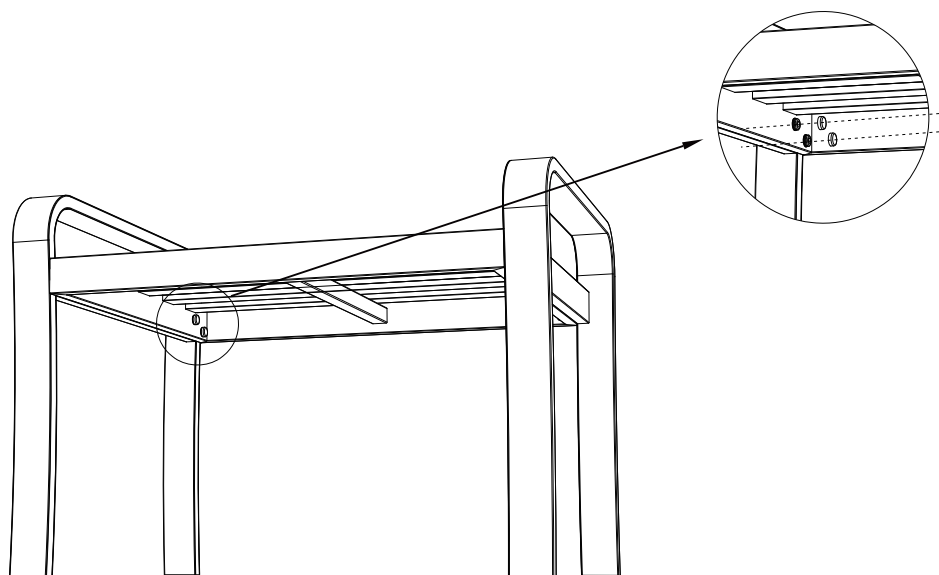
Step 2:Connect the seat plate(R) and the other legs(Q) together with screws(H6).
NOTE:Please tighten all screws.



Q		x2				H6		M6*25	x8
						I			x8

Installation steps

Step 3: Put the screw cap(K) on the screw.

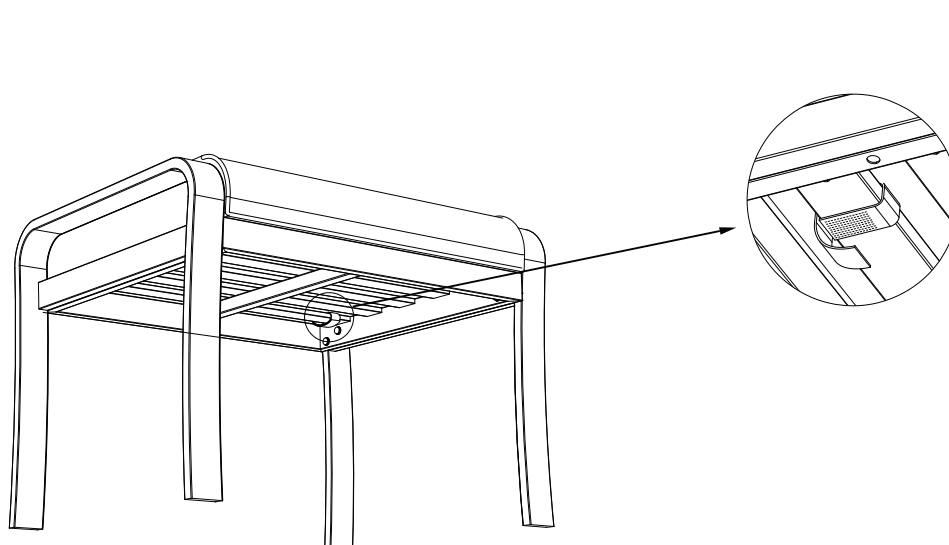


K



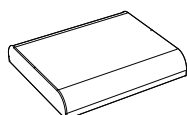
x16

Step 4: Put the cushions(S) on the seat plate, stick the velcro under the seat cushions.



x2

S



x2

Cushion Manual



7pcs white foam for seat cushion
7pcs PP cotton filler for back cushion



7pcs back cushion covers



7pcs seat cushion covers



Open cushion filler packing



Put the cushion filler inside the cover



Back Cushion



Open seat cushion
white foam packing



Put the white foam
inside the cover

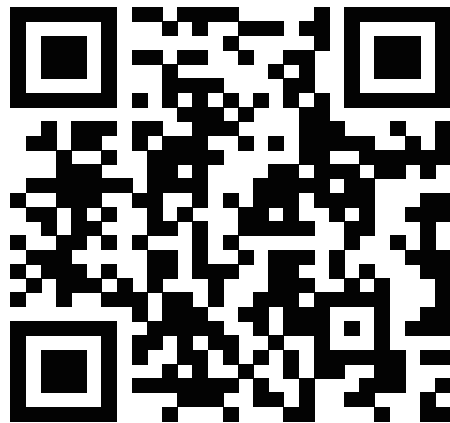


Seat Cushion



→ 7pcs back cushions
→ 7pcs seat cushions

Please Note:
Because the cushion and pillow infilling is vacuum packed, So after you open the bag and put them into the covers, The springback of the PP cotton of pillow need some more time than the white foam cushion, usually need 3-4 days. It can make the time shorter if slapping the pillows with the palm or other flat object.



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