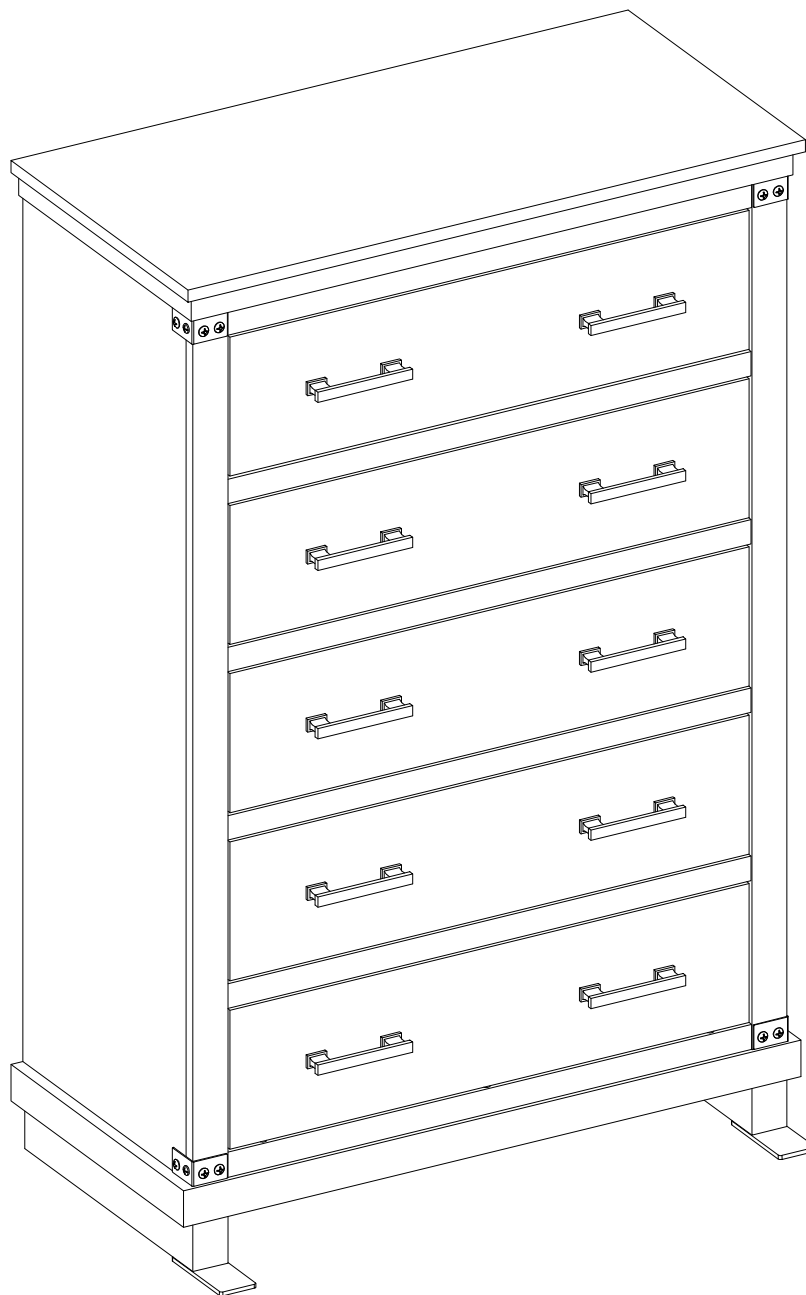


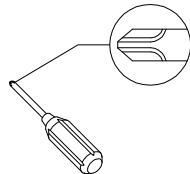
TFHC5DSC

Assembly Instructions

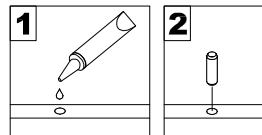


General Assembly Guidelines

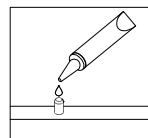
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

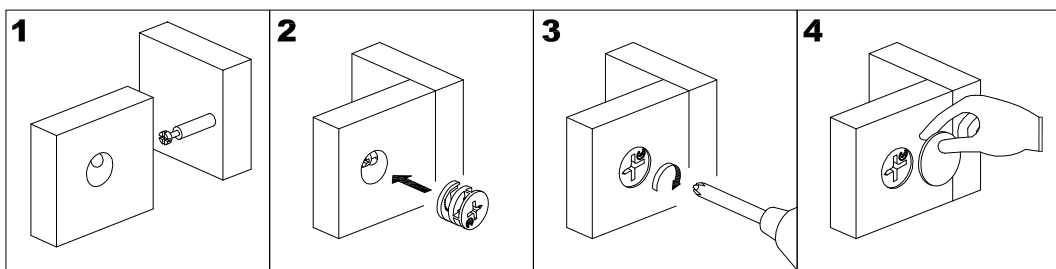


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

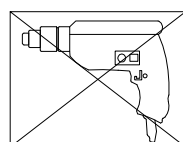


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

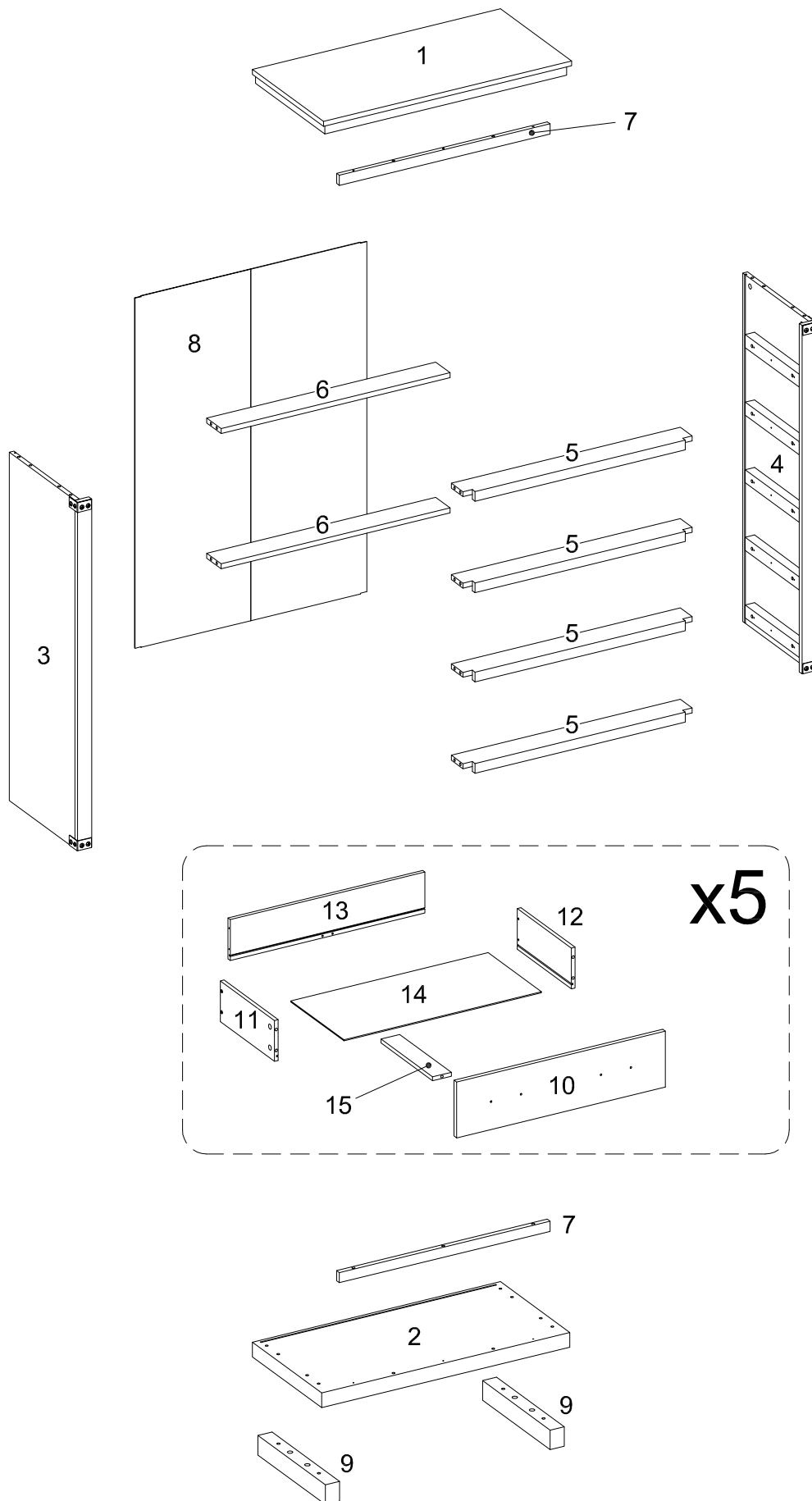
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.




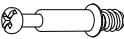


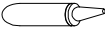



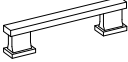

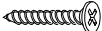




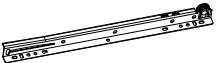
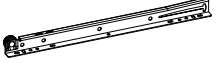
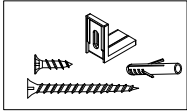
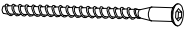

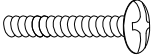


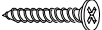
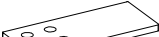
- VII. Power tools should not be used to assemble this product .



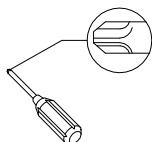
Parts List



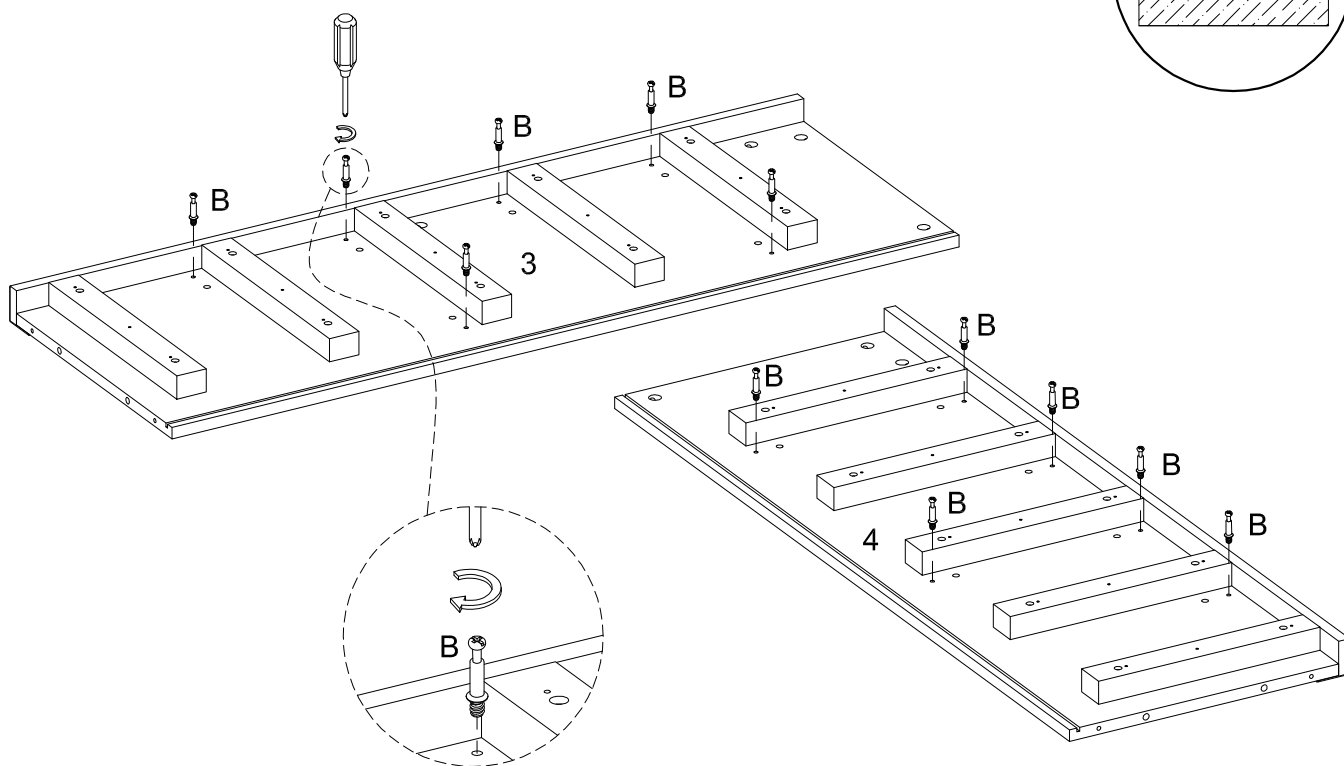
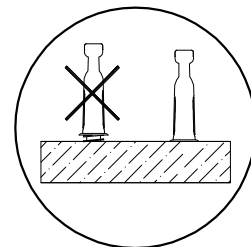
Hardware List

A		Ø8x30mm	Wooden dowel	24	pcs
B		Ø6x35mm	Cam bolt	41	pcs
C		Ø15x11mm	Large Cam lock	16	pcs
D		Ø30mm	Cam cover	41	pcs
E			Glue tube	1	pc
F			Plastic wedge	12	pcs
G		Ø3x17mm	Flat-head screw	12	pcs
H		Ø4x22mm	Handle bolt	20	pcs
J			Knob	10	pcs
K		Ø15x9.5mm	Small Cam lock	25	pcs
L		Ø4x38mm	Screw	36	pcs
M		M 4	Hex key	1	pc
N		Ø3.5x12mm	Screw	60	pcs
P		12"	Left Glide Track	5	pcs
Q		12"	Right Glide Track	5	pcs
R		12"	Left Glide Runner	5	pcs
S		12"	Right Glide Runner	5	pcs
T			Tipping Restraint Hardware	1	Set
U		Ø7x85mm	Screw	4	pcs
V		Ø15x60mm	Wooden dowel	4	pcs
W		Ø5/16x70mm	Bolt	4	pcs
X		Ø13x1mm	Lock Washer	4	pcs
Y		Ø16x1mm	Flat Washer	4	pcs
Z		Ø4x25mm	Screw	8	pcs
AA		110x48mm	Metal plate	2	pcs

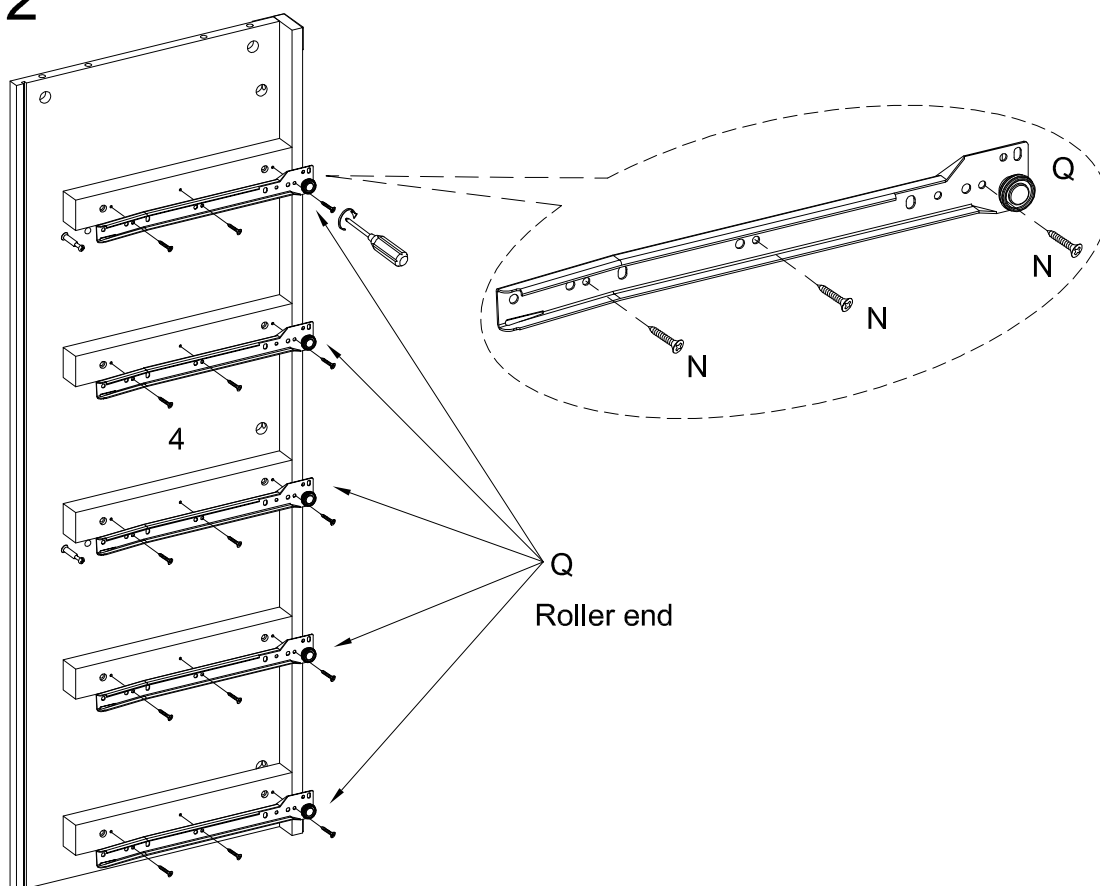
Philips head screwdriver required for assembly
(not included)



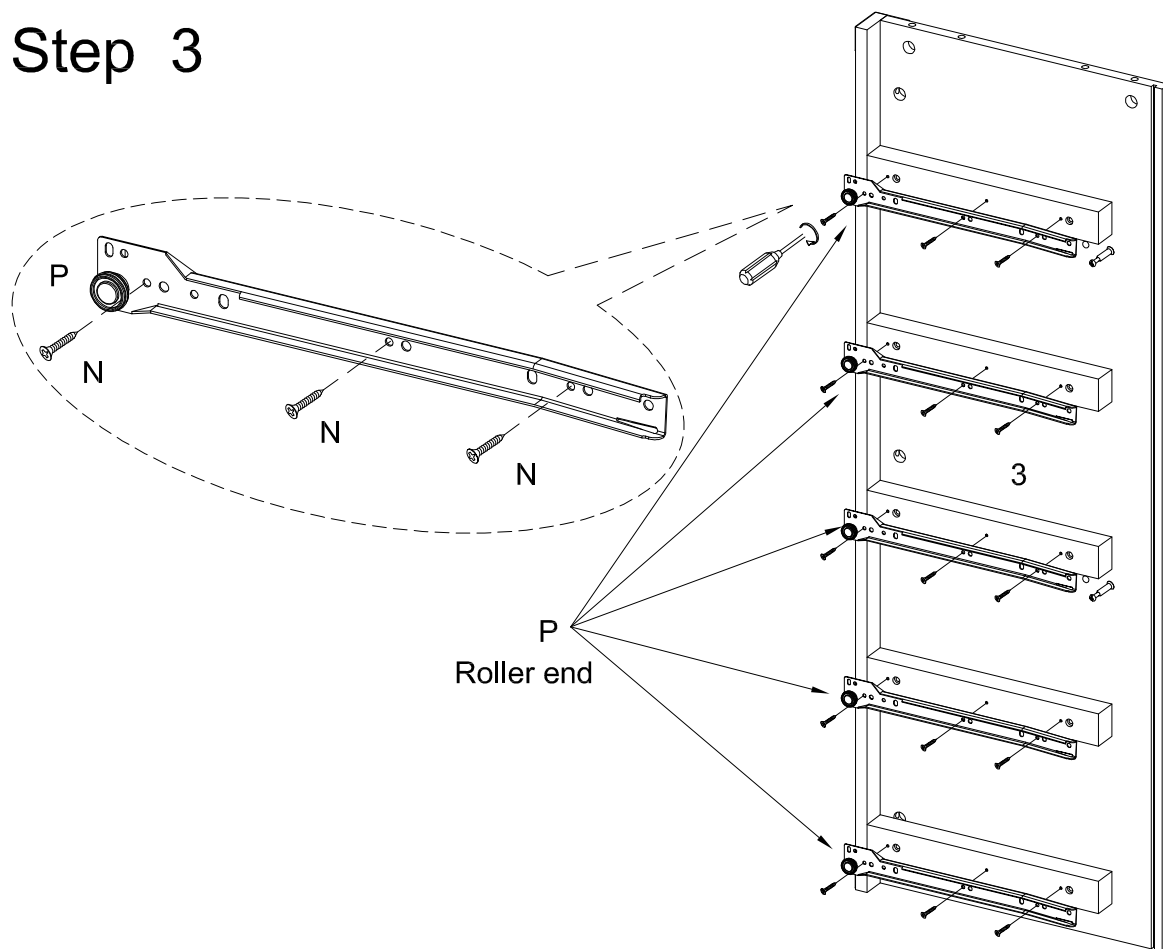
Step 1



Step 2

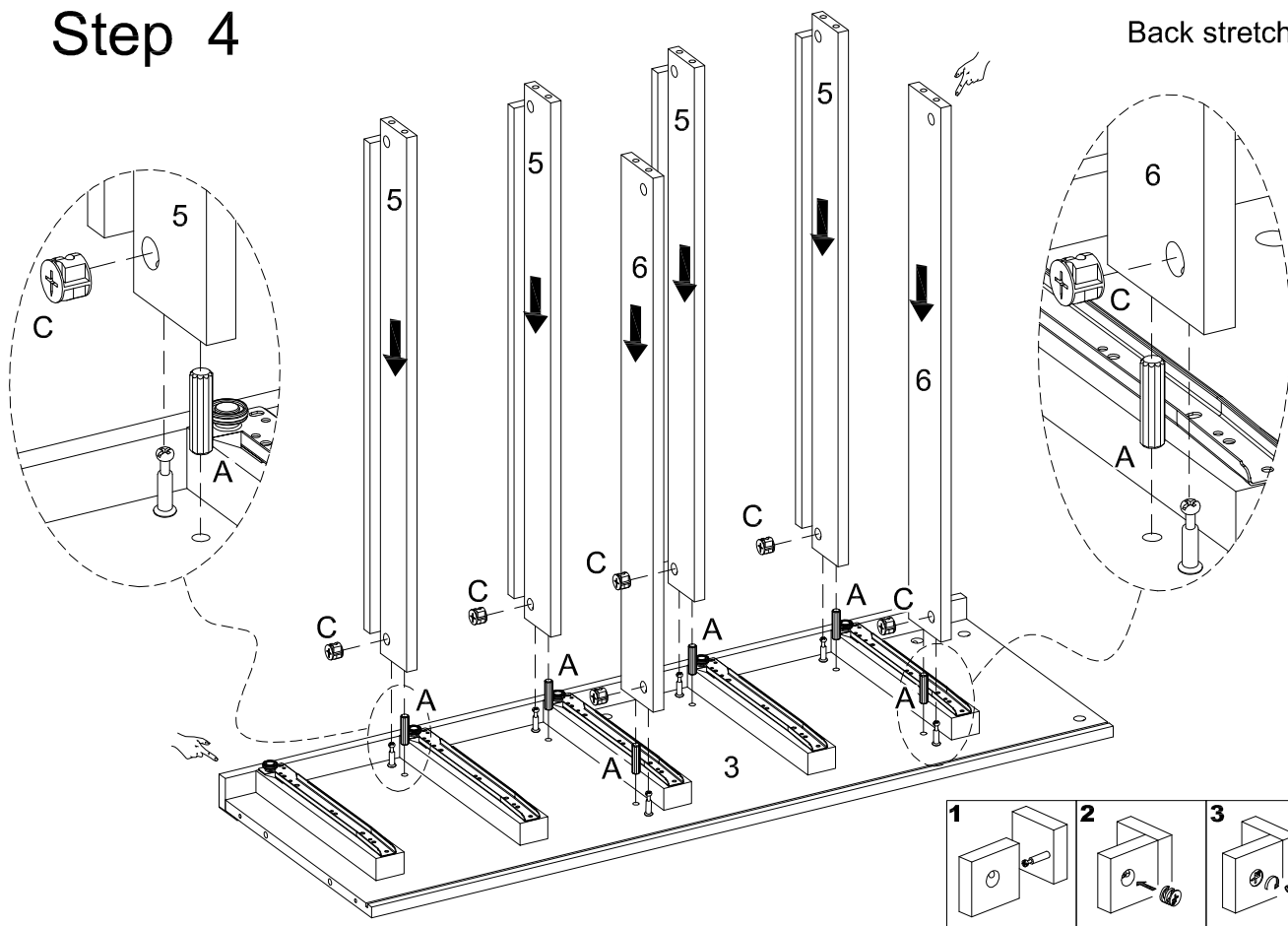


Step 3

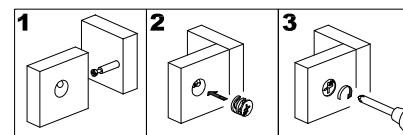
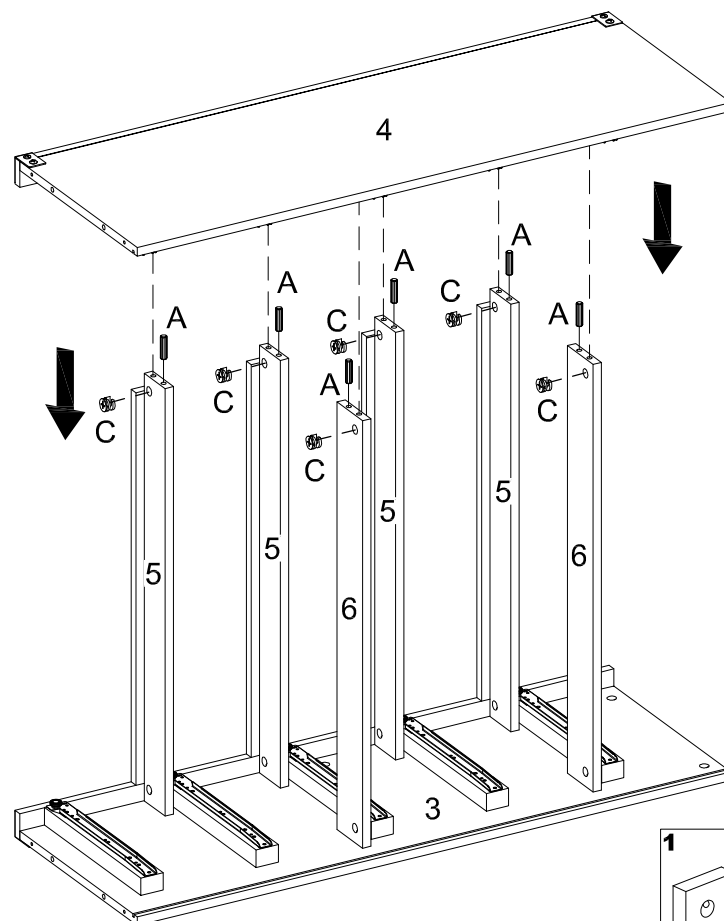


Step 4

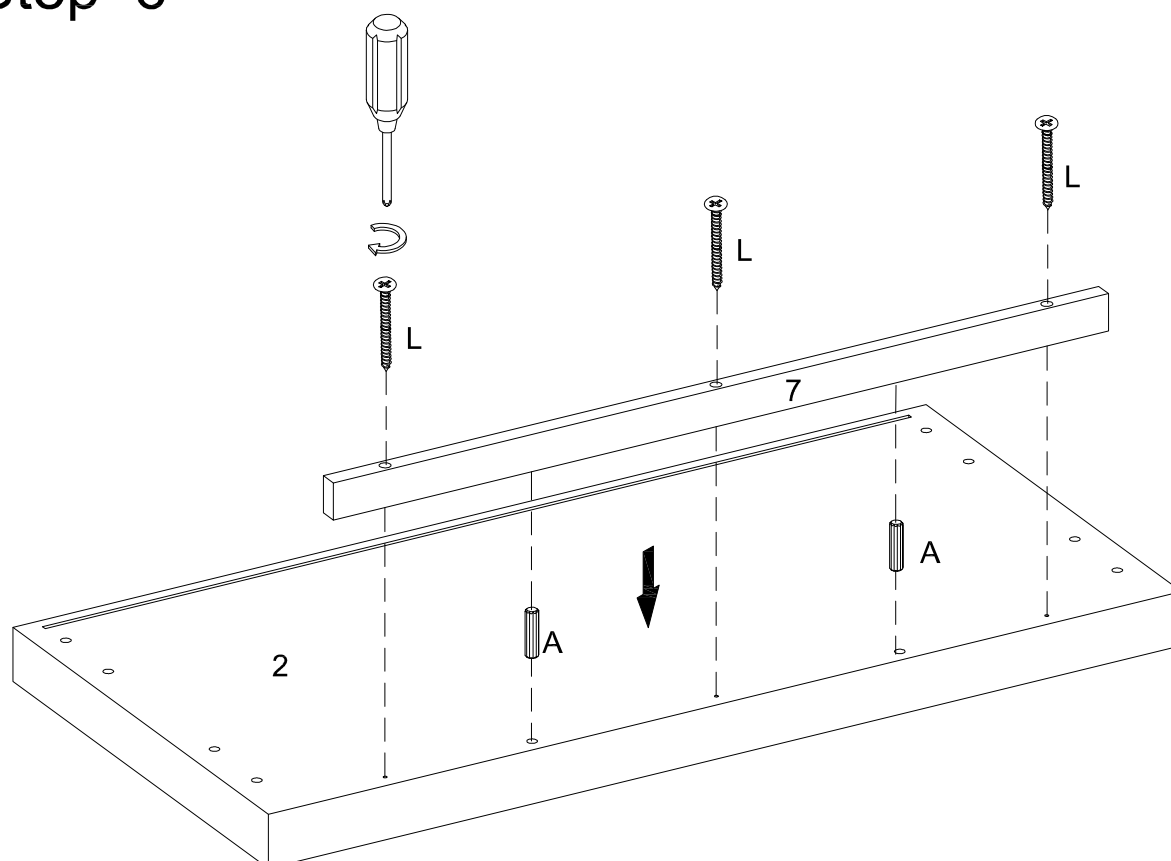
Back stretcher



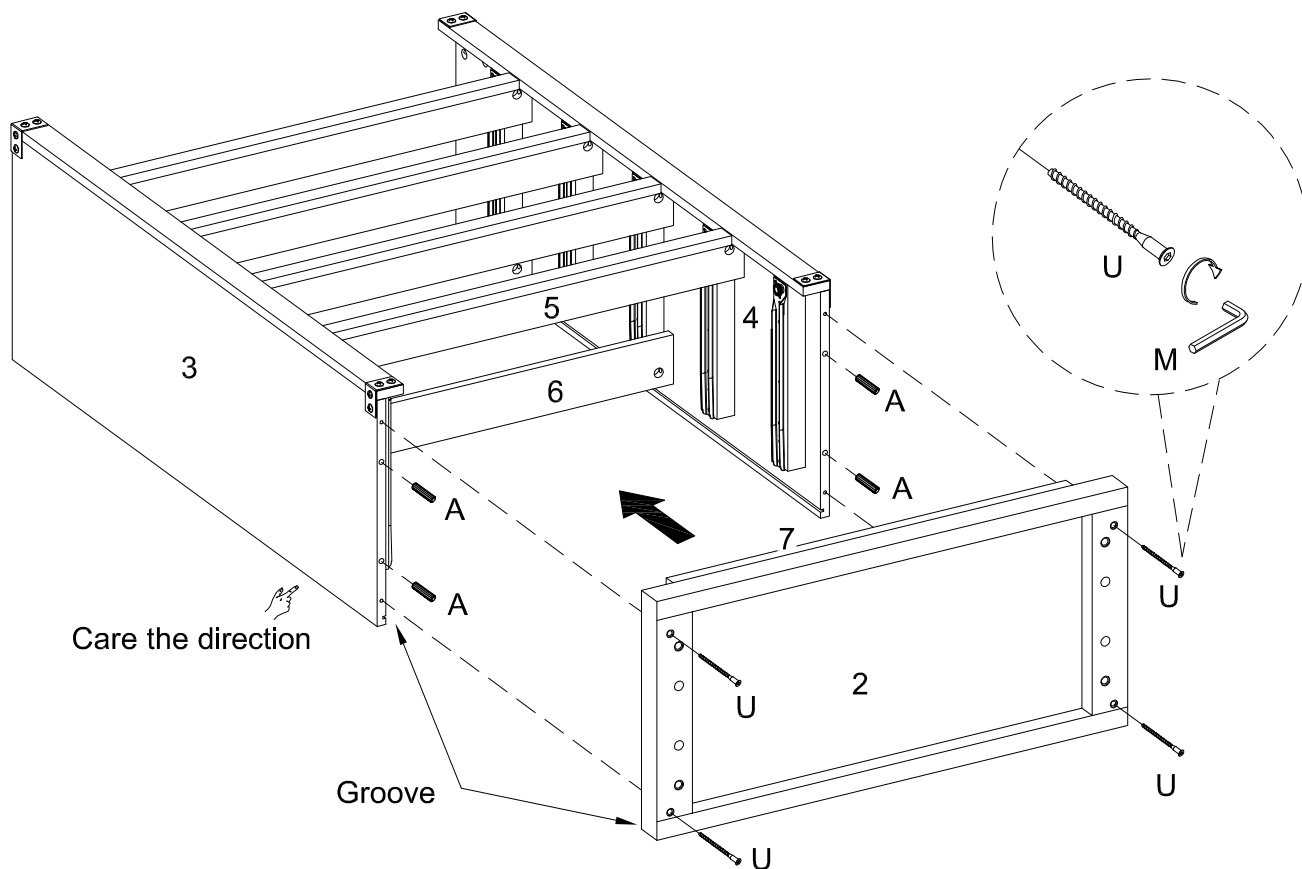
Step 5



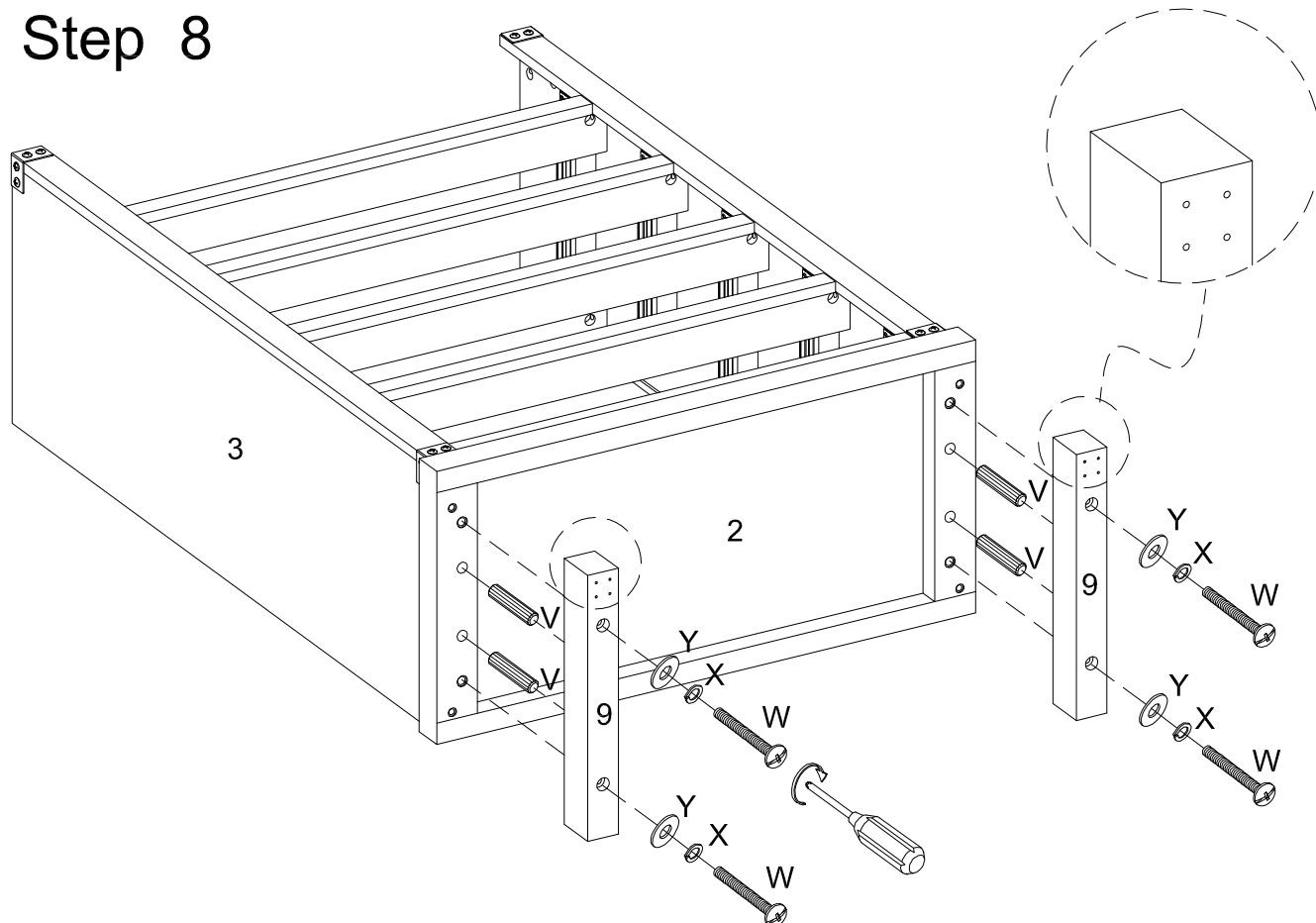
Step 6



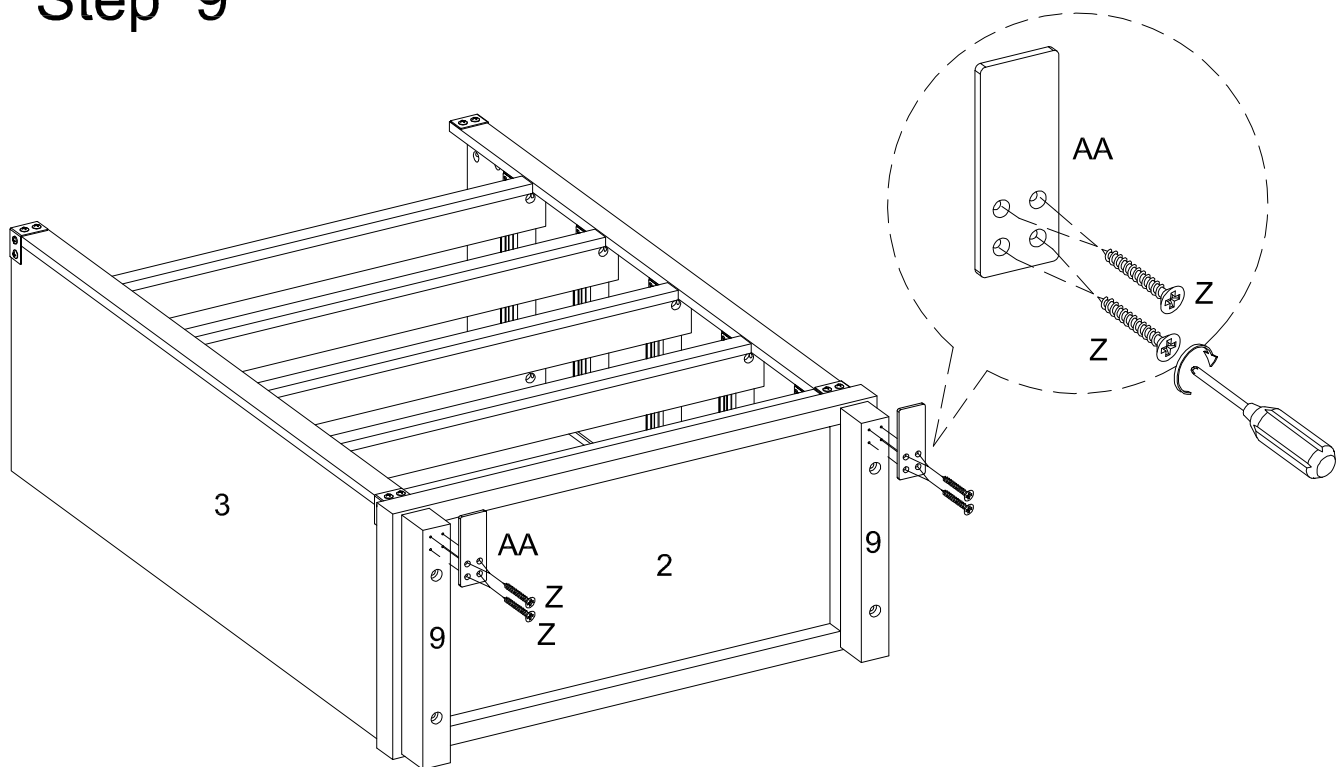
Step 7



Step 8

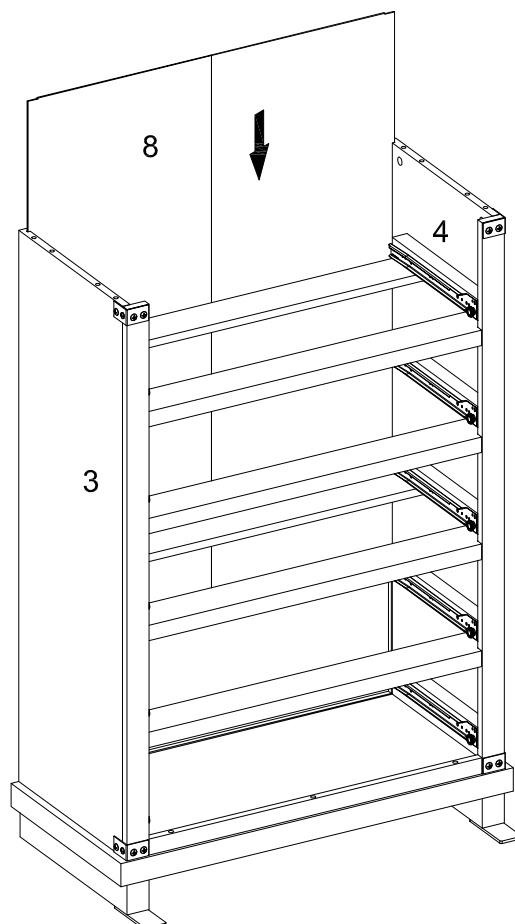


Step 9

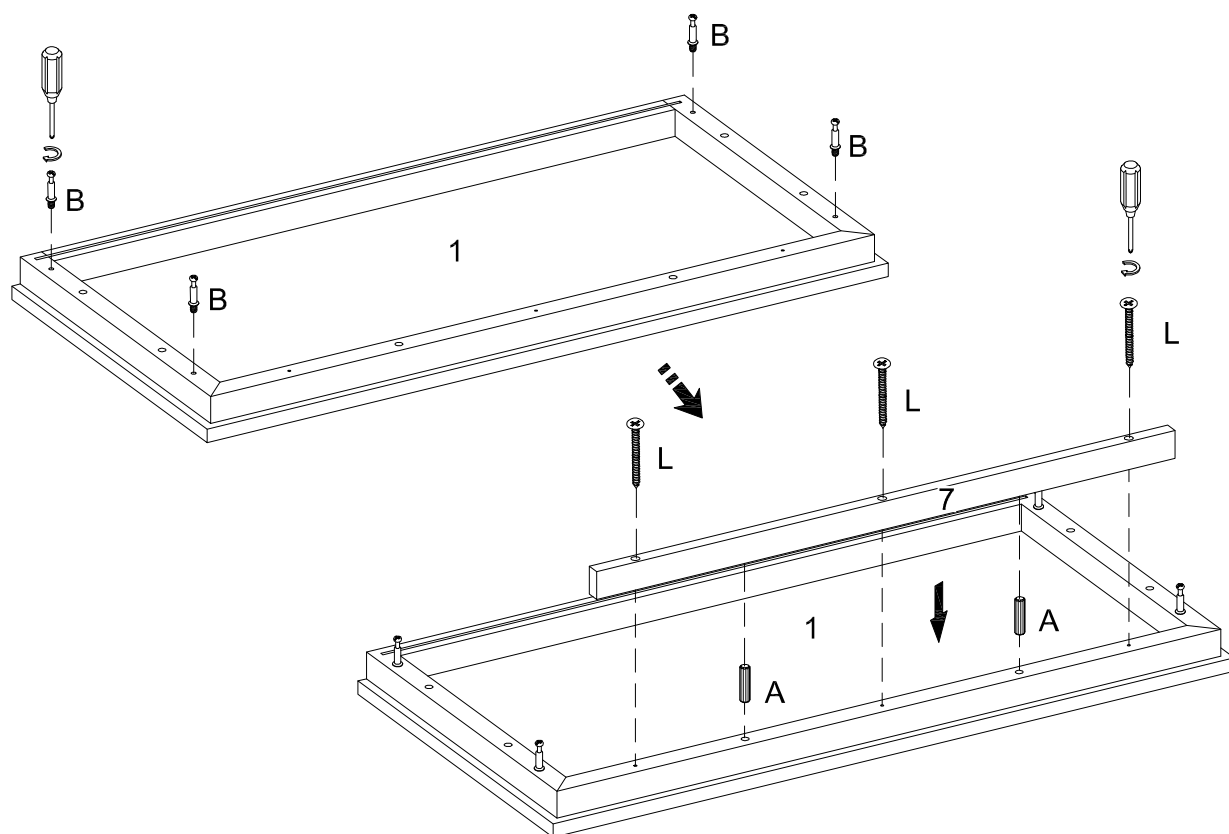


Note: It is necessary to assemble the metal plate at the bottom of legs to keep this unit more stable .

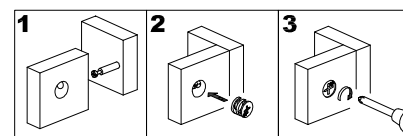
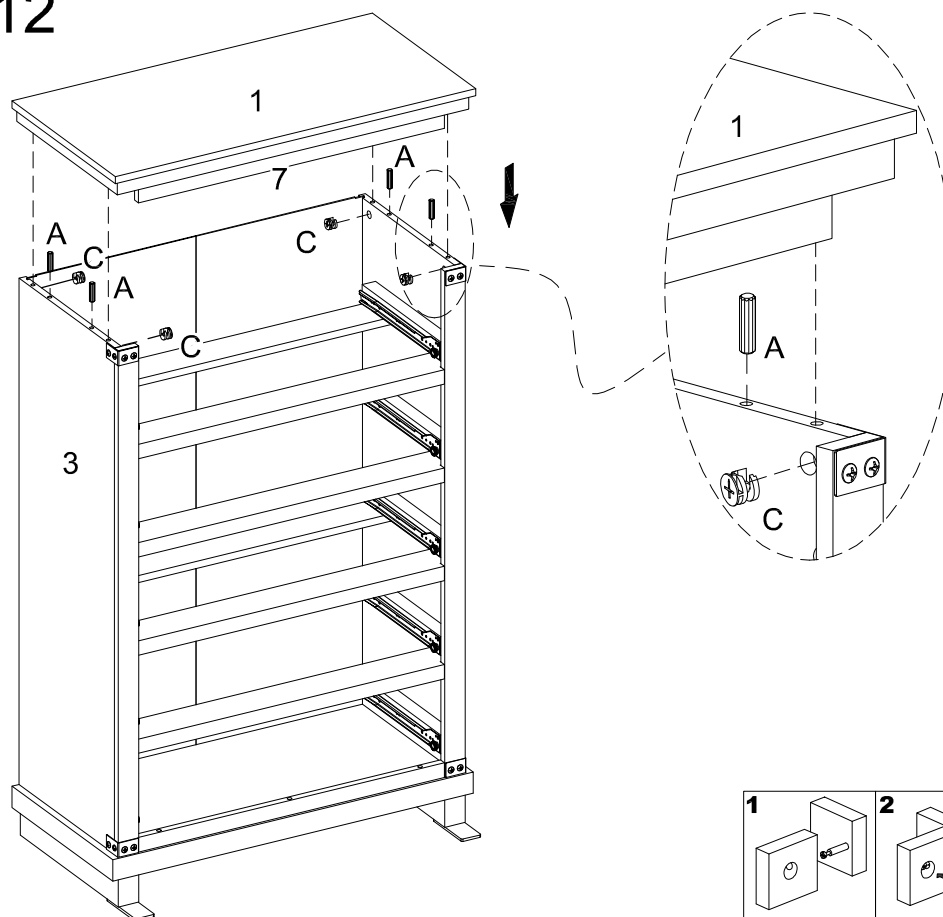
Step 10



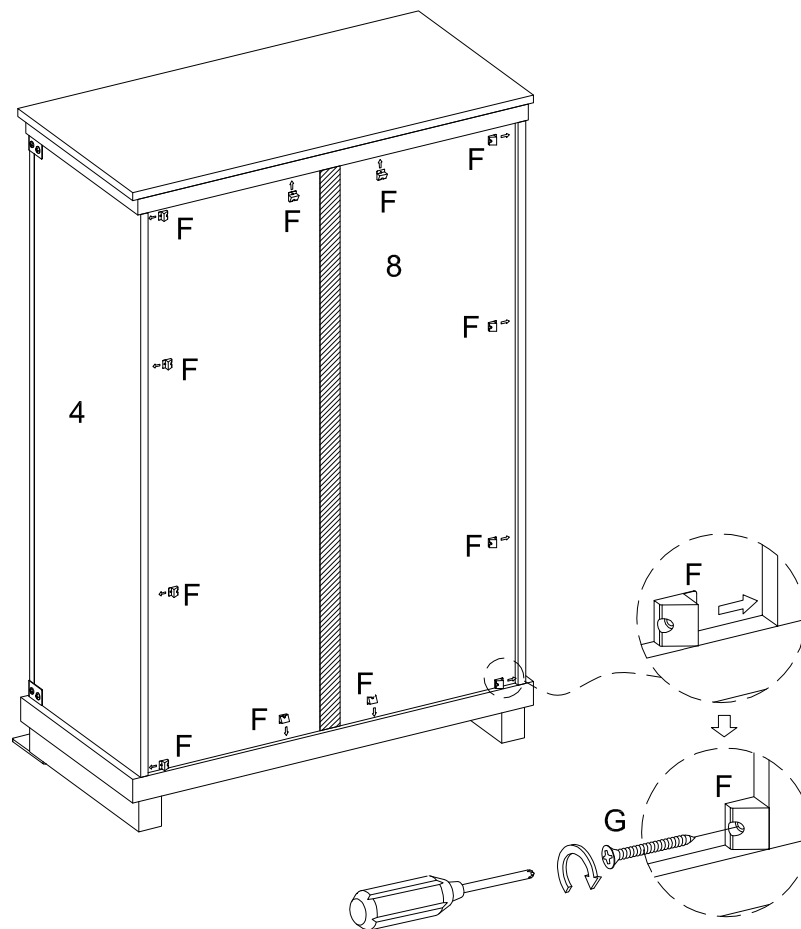
Step 11



Step 12

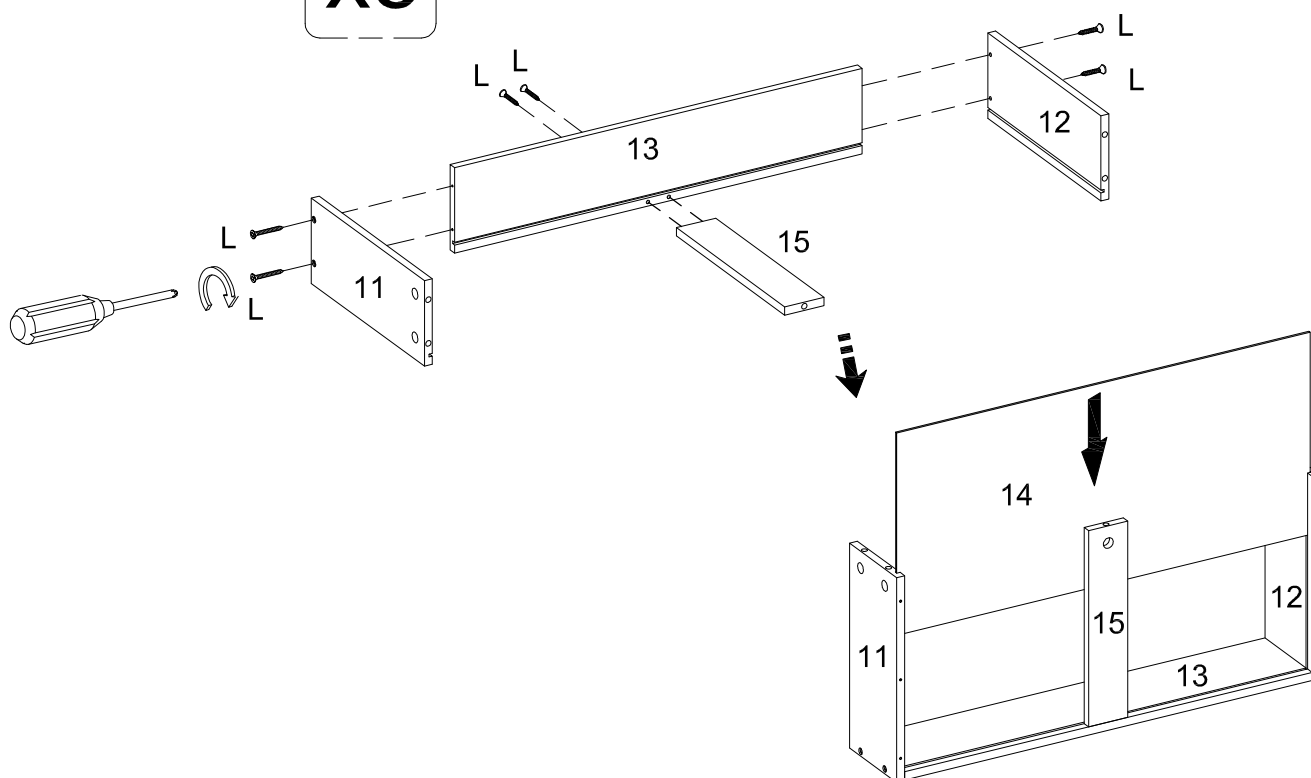


Step 13

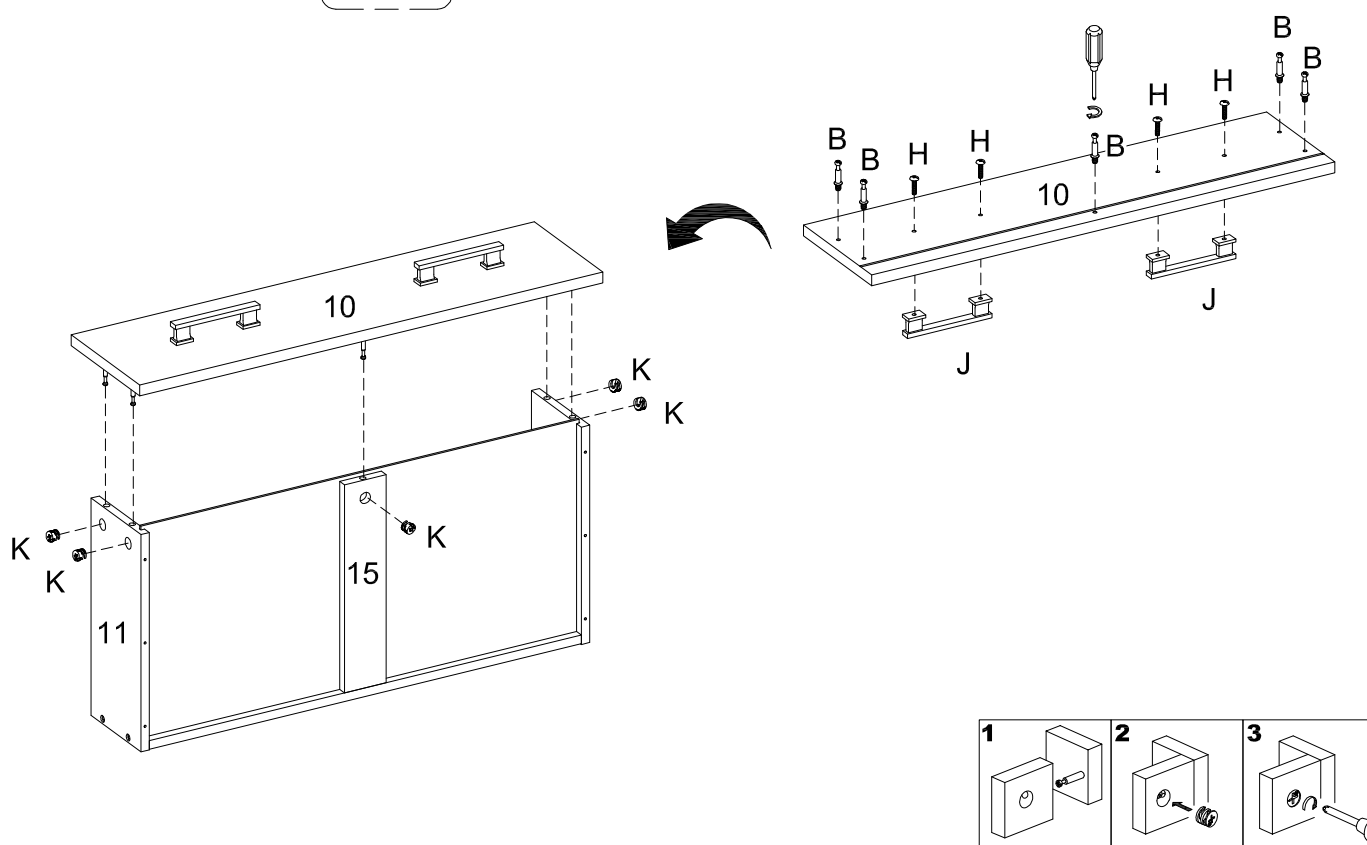


Step 14

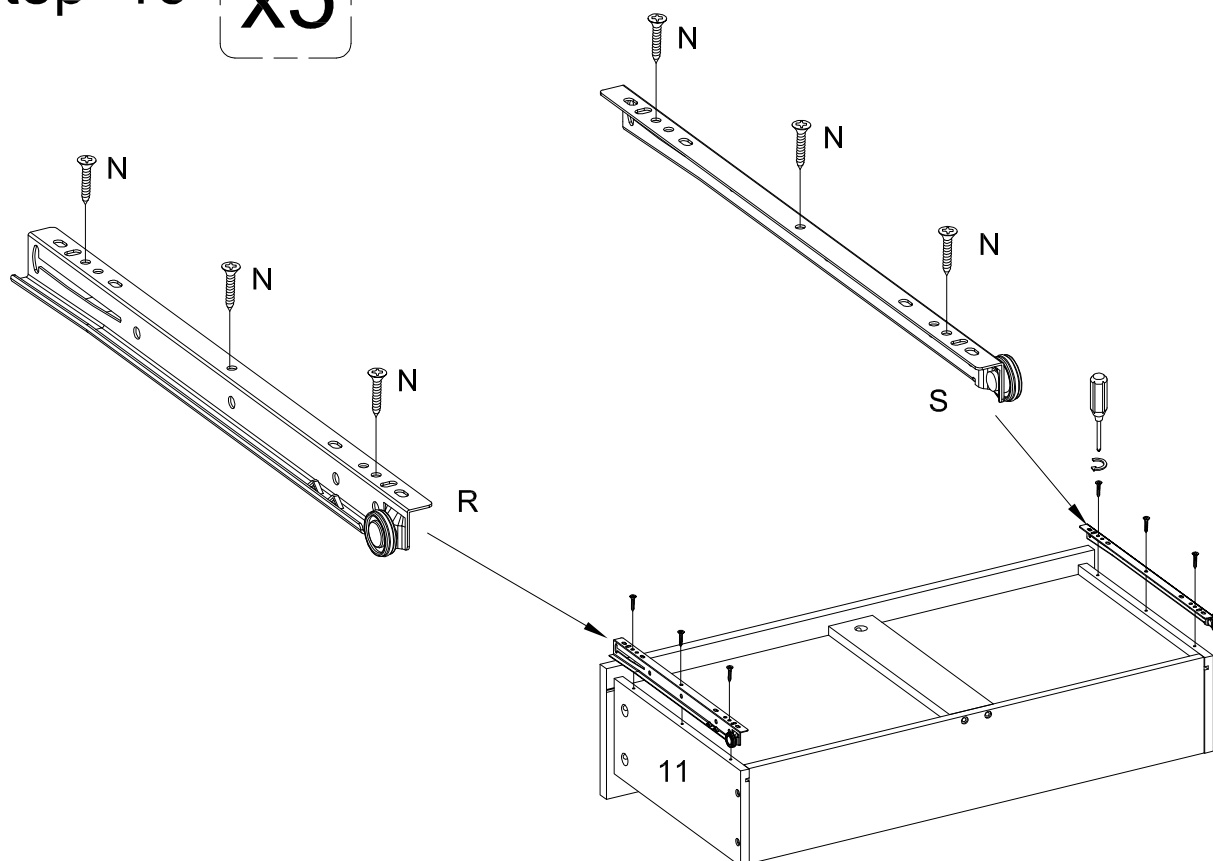
x5



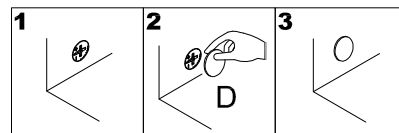
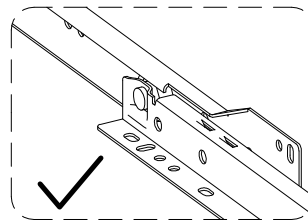
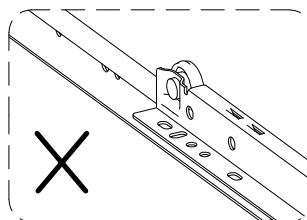
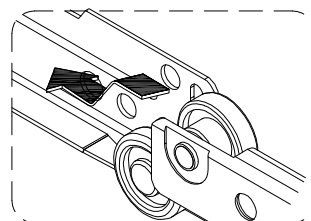
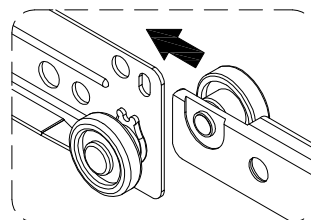
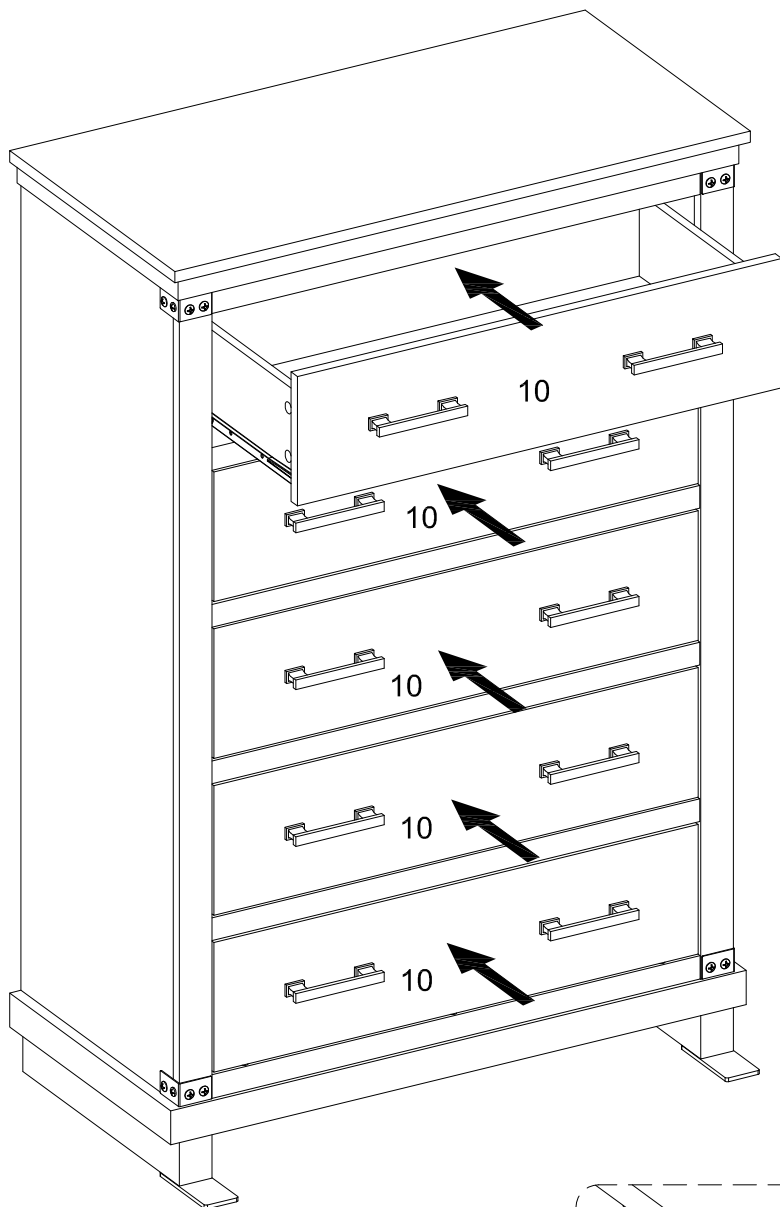
Step 15 x5



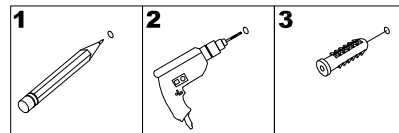
Step 16 x5



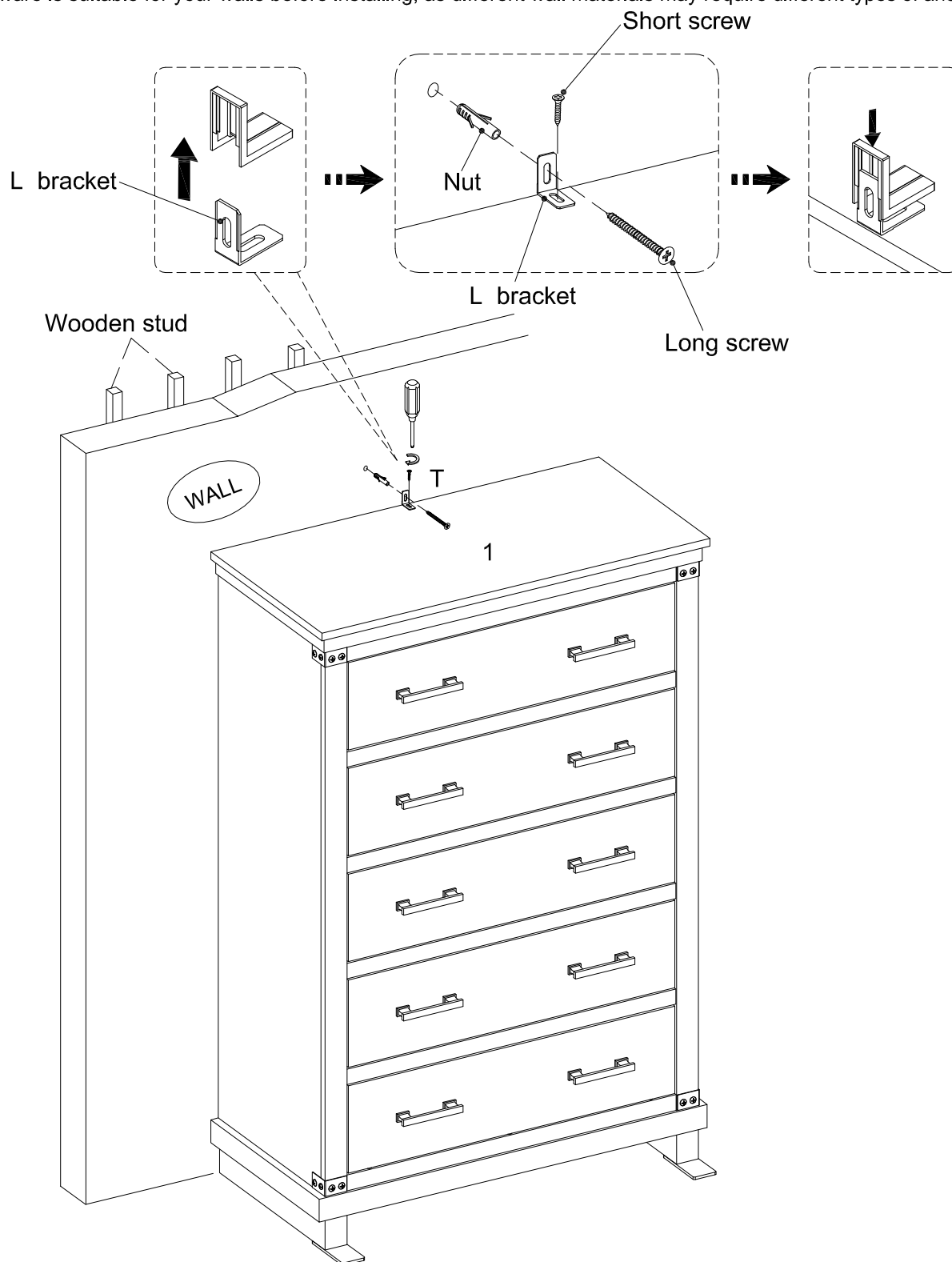
Step 17



Step 18



Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.



Final Assembly