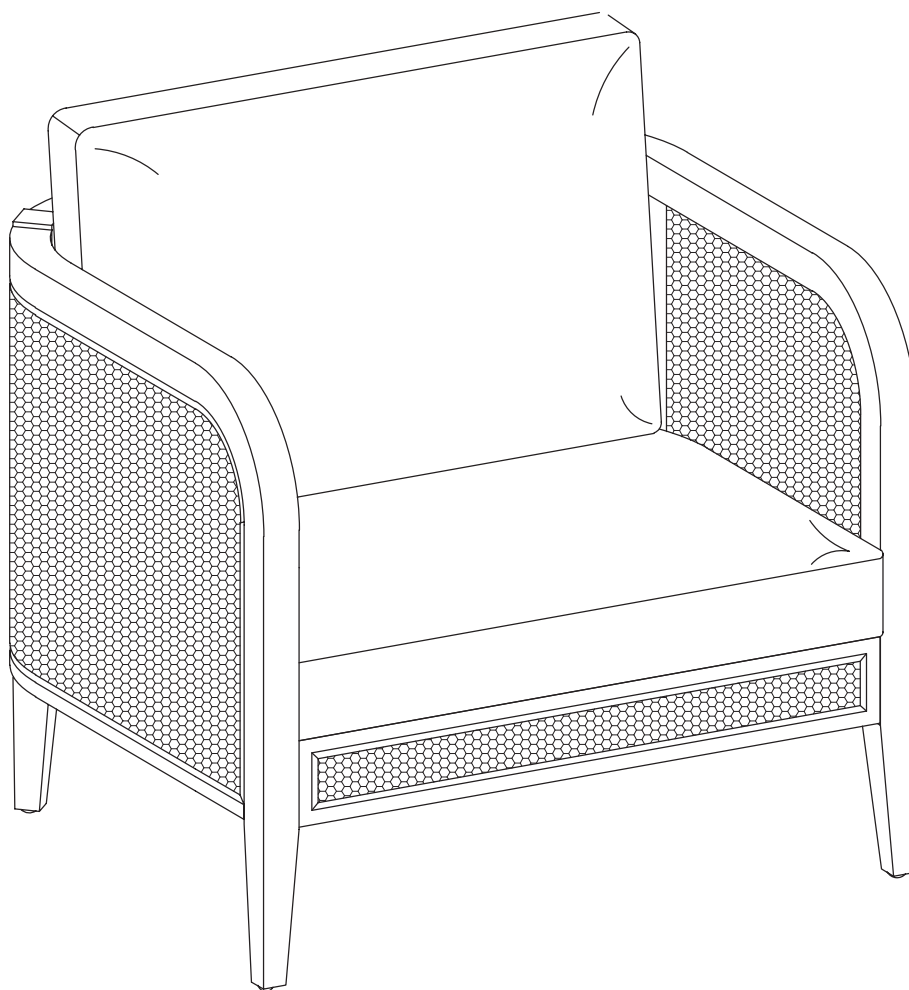


Let's build the

Twila Chair

SKU 28502



Scan me!

Free Lifetime
Warranty

nathan james

24-0228

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



25:00

What you need

- Some bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly

Do not use a drill



Weight Limitation



300
lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

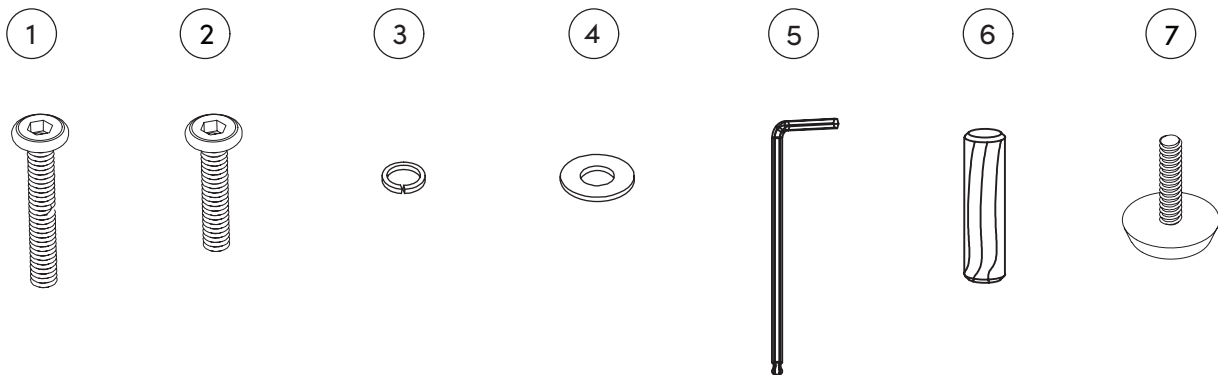
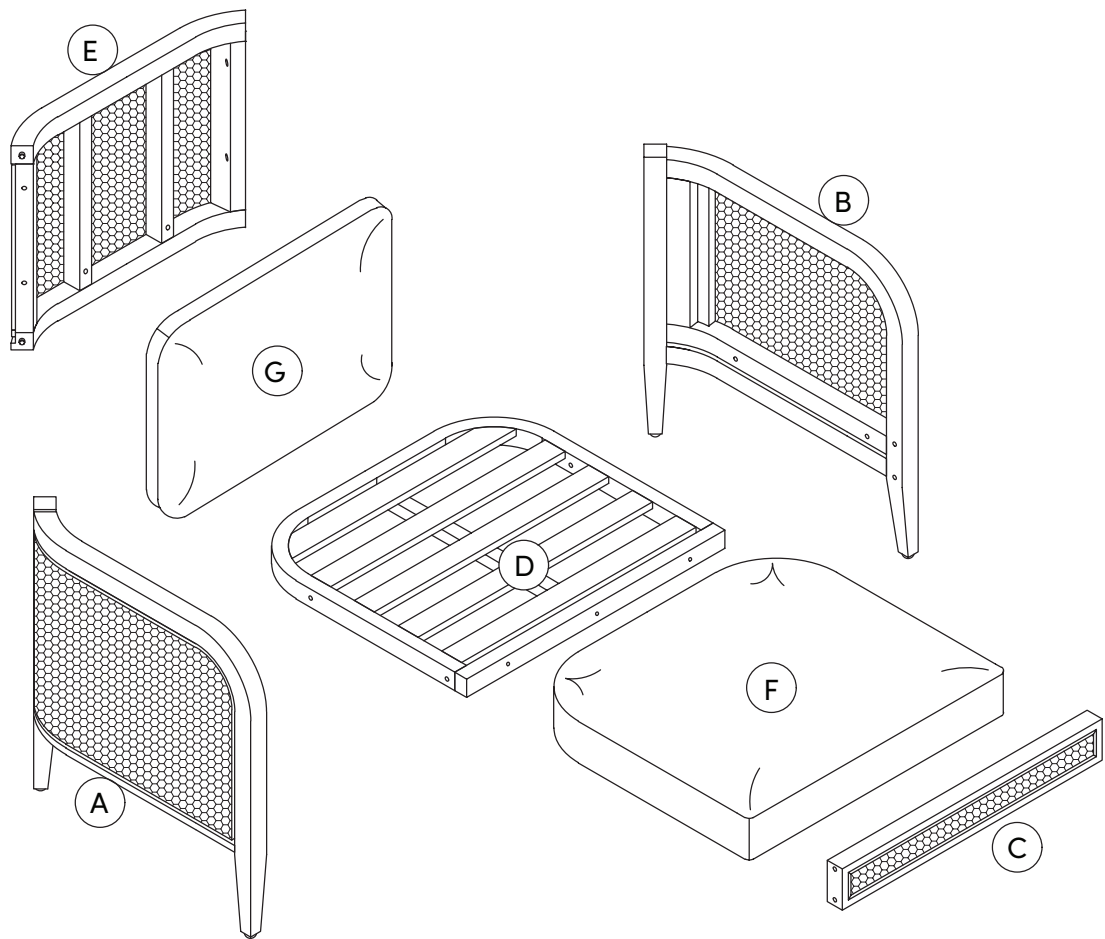
Description		Qty
A	Side Frame Assembly (Left)	1
B	Side Frame Assembly (Right)	1
C	Front Horizontal Bar	1
D	Seat Frame	1
E	Back Frame	1
F	Seat Cushion	1
G	Back Cushion	1
1	1/4" x 2" Hex Button Head Bolt	4
2	1/4" x 1 3/8" Hex Button Head Bolt	8
3	1/4" x 1/2" Spring Washer	12
4	1/4" x 1/2" Flat Washer	12
5	Allen Key (M4 x 30 x 110mm)	1
6	Wooden Dowel (10 x 30mm)	9
7	Leveler (Extra)	2

Scan me!

Free Lifetime
Warranty



The goods



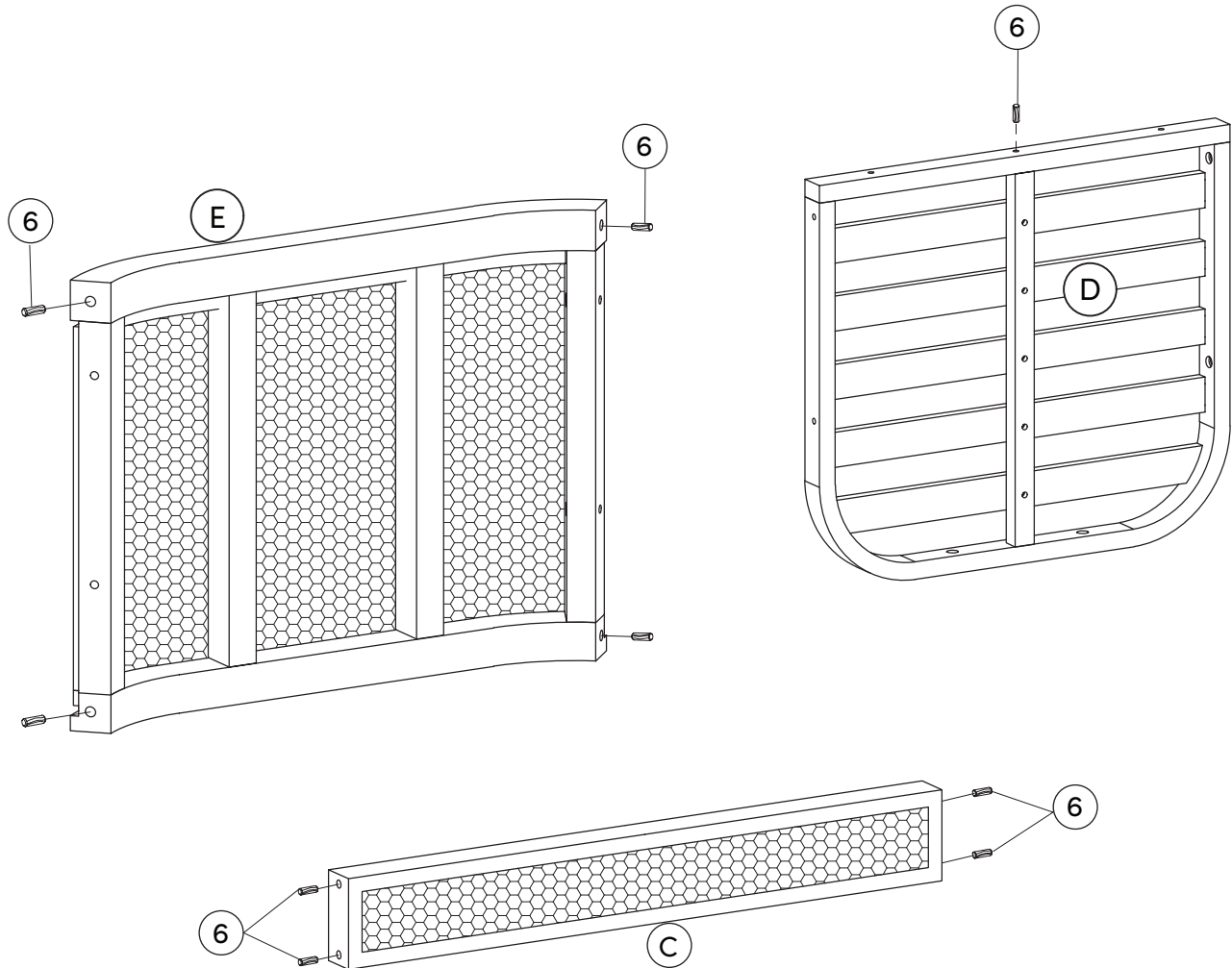
IMPORTANT

1. Do not tighten bolts / screws completely until all bolts / screws are lined up and inserted into holes.
2. Do not over tighten screws and bolts to avoid stripping.
3. Please use hand tools to assemble this product. Do not use power tools.

Step 1

Alright, let's get this thing fired up!

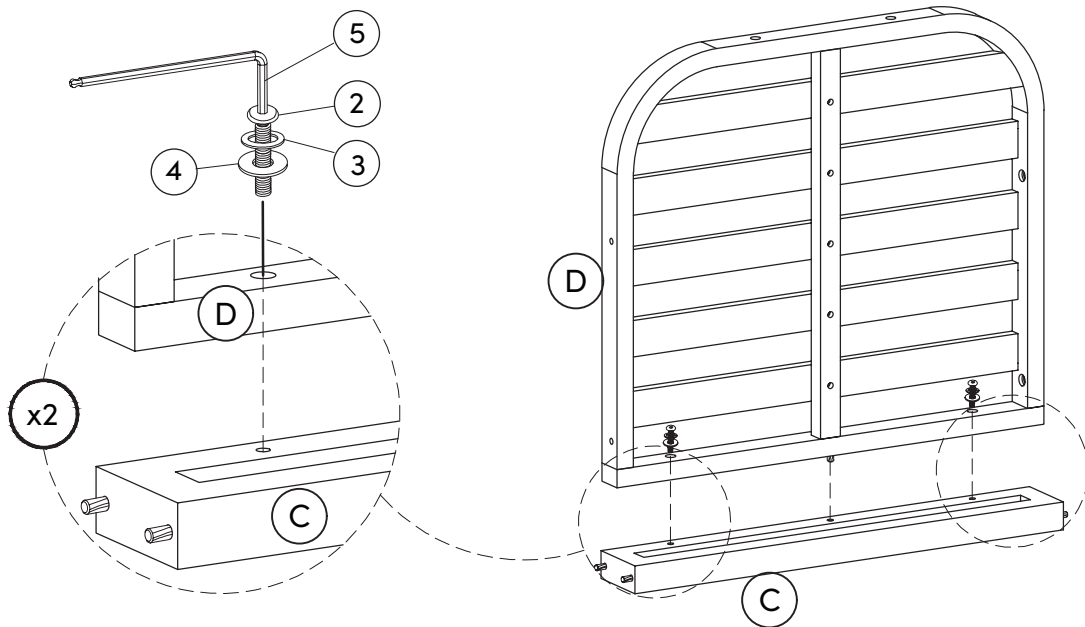
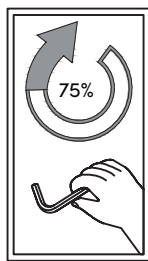
To start, insert the Wooden Dowels (6) into the the holes in the sides of the Back Frame (E), Seat Frame (D), and Front Horizontal Bar (C).



Step 2

Next, attach the Front Horizontal Bar (C) to the Seat Frame (D) using the $\frac{1}{4}$ " x $1\frac{3}{8}$ " Hex Button Head Bolts (2). Don't forget to put the Spring Washers (3) and Flat Washers (4) on the Bolts before tightening with the Allen Key (5) to 75%.

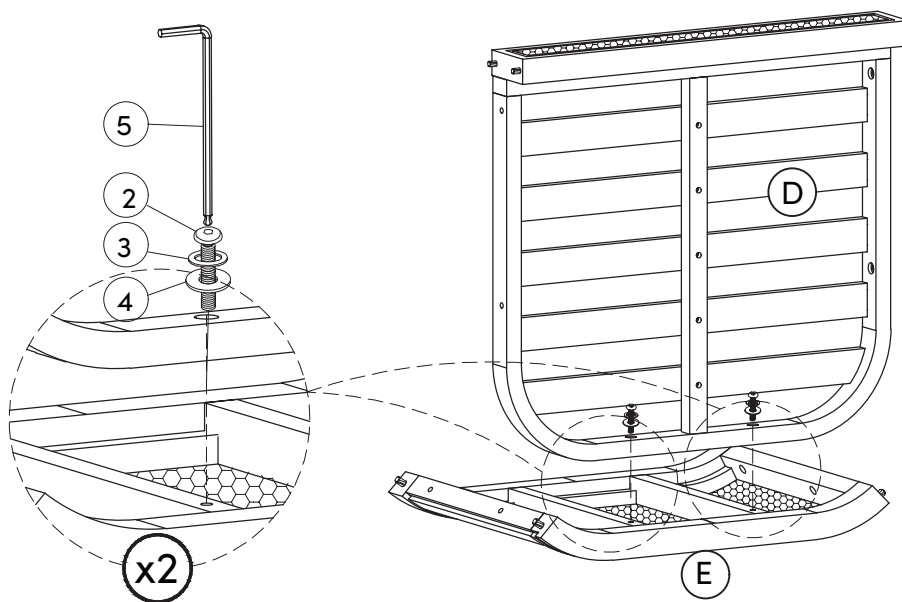
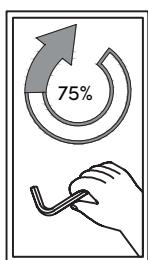
Tighten to 75%



Step 3

Now let's connect the Back Frame (E) to the Seat Frame (D) using the $\frac{1}{4}$ " x $1\frac{3}{8}$ " Hex Button Head Bolts (2). Don't forget to put the Spring Washers (3) and Flat Washers (4) on the Bolts before tightening with the Allen Key (5) to 75%.

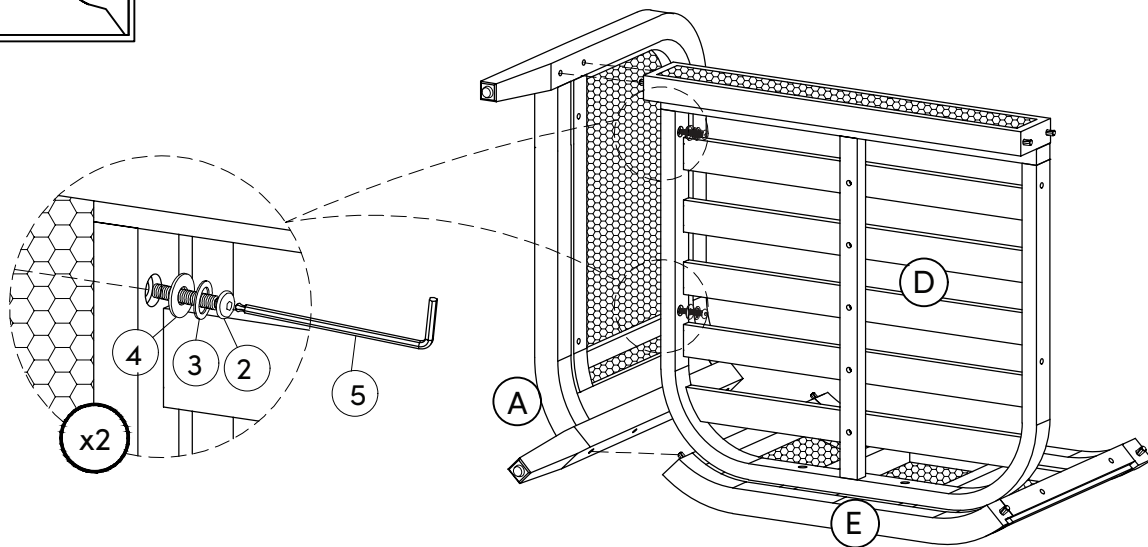
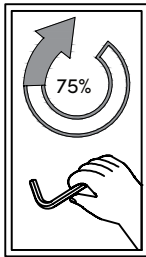
Tighten to 75%



Step 4

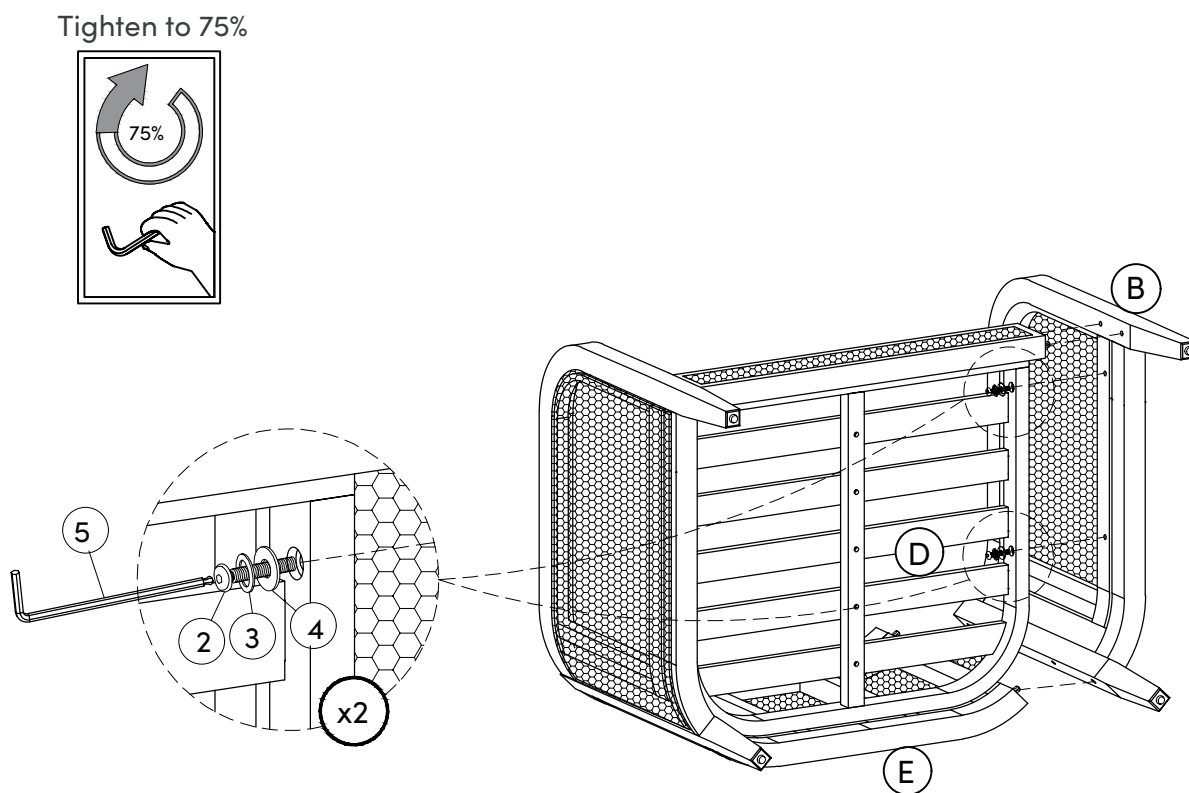
Now it's time to attach the Side Frame Assembly (Left) (A) to the Back Frame (E) and Seat Frame (D)! Use the $\frac{1}{4}$ " x $1\frac{3}{8}$ " Hex Button Head Bolts (2). Don't forget to put the Spring Washers (3) and Flat Washers (4) on the Bolts before tightening with the Allen Key (5) to 75%.

Tighten to 75%



Step 5

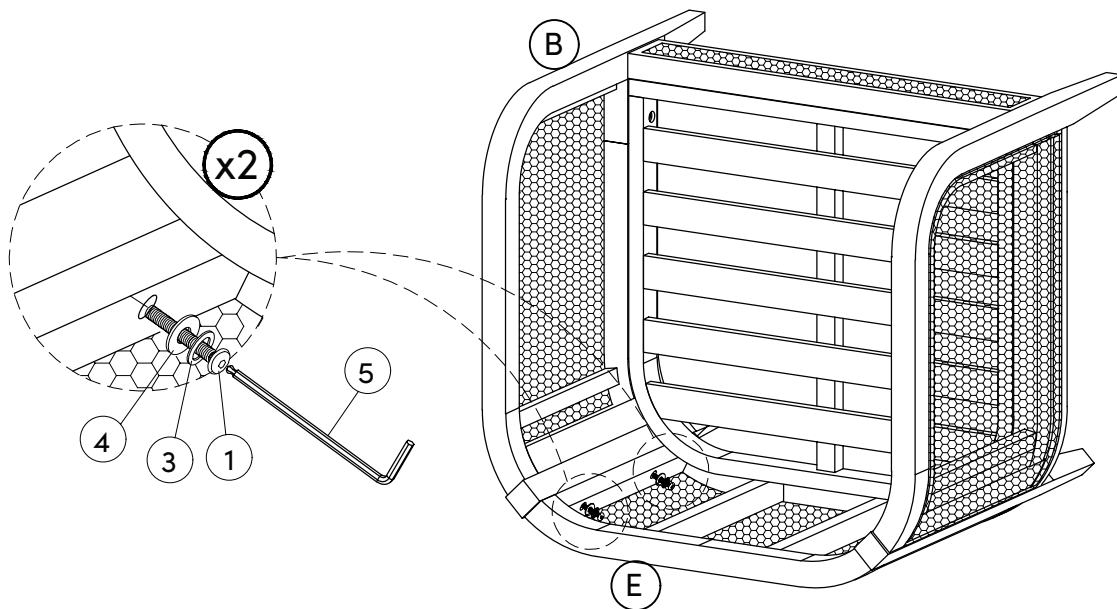
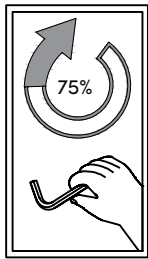
Working our way around, next let's attach the Side Frame Assembly (Right) (B) to the Back Frame (E) and Seat Frame (D). Use the $\frac{1}{4}$ " x $1\frac{3}{8}$ " Hex Button Head Bolts (2). You probably get it by now, but don't forget to put the Spring Washers (3) and Flat Washers (4) on the Bolts before tightening with the Allen Key (5) to 75%.



Step 6

Next, secure the Back Frame (E) to the Side Frame Assembly (Right) (B) using the $\frac{1}{4}$ x 2" Hex Button Head Bolts (1). Just like before, use the Spring Washers (3) and Flat Washers (4) on the bolts before using the Allen Key (5) to tighten to 75%.

Tighten to 75%

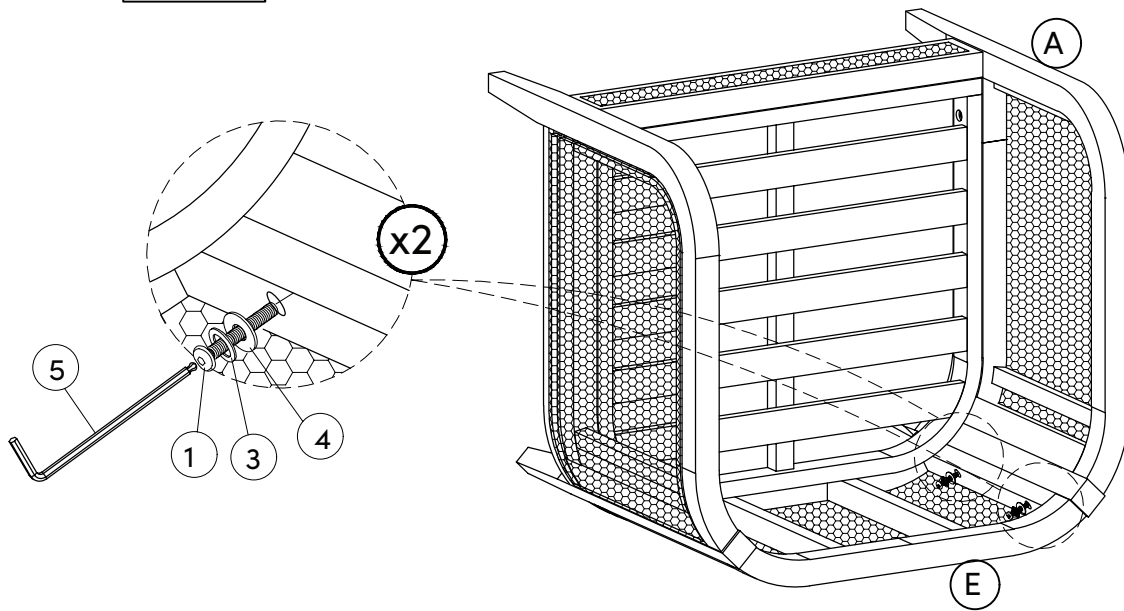
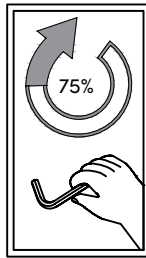


Step 7

You're over halfway there! Time to order some celebratory pizza, because you'll be done soon!

Repeat the same process we did in Step 6 to connect the Back Frame (E) to the Side Frame Assembly (Left) (A) by using the $\frac{1}{4}$ x 2" Hex Button Head Bolts (1). Just like before, use the Spring Washers (3) and Flat Washers (4) on the bolts before using the Allen Key (5) to tighten to 75%.

Tighten to 75%

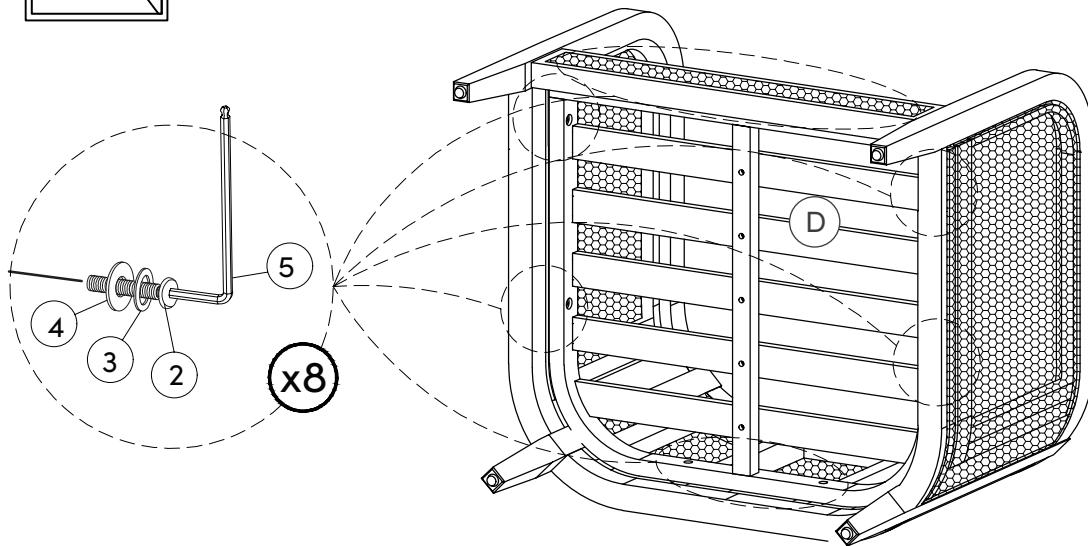
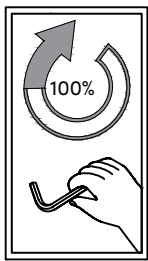


Step 8

Time for more securing! From the underside of the chair, secure the Seat Frame (D) to the rest of the chair using the $\frac{1}{4}$ " x $1\frac{3}{8}$ " Hex Button Head Bolts (2). This time you can tighten to 100% using the Allen Key (5).

We don't want to sound like a broken record, so we won't mention those washers that you'll need on each bolt.

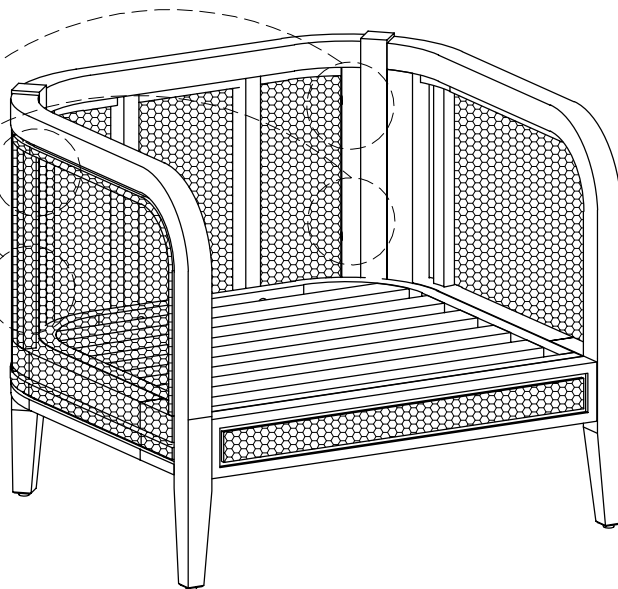
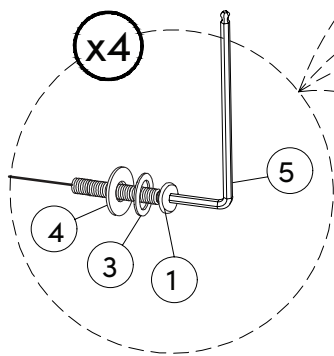
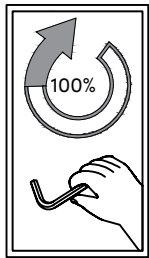
Tighten to 100%



Step 9

Continue securing the frame together using the $\frac{1}{4}$ x 2" Hex Button Head Bolts (1) in the designated spots in the drawing below. Don't forget the washers (we know you won't though) and tighten to 100% using the Allen Key (5).

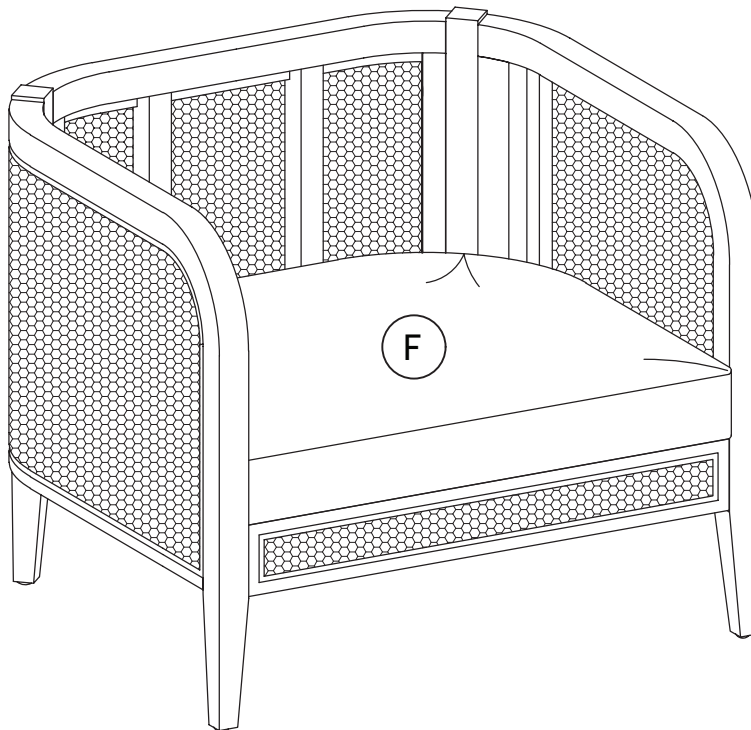
Tighten to 100%



Step 10

Now it's time for the fun part—the cushions!
Place the Seat Cushion (F) on the chair first.

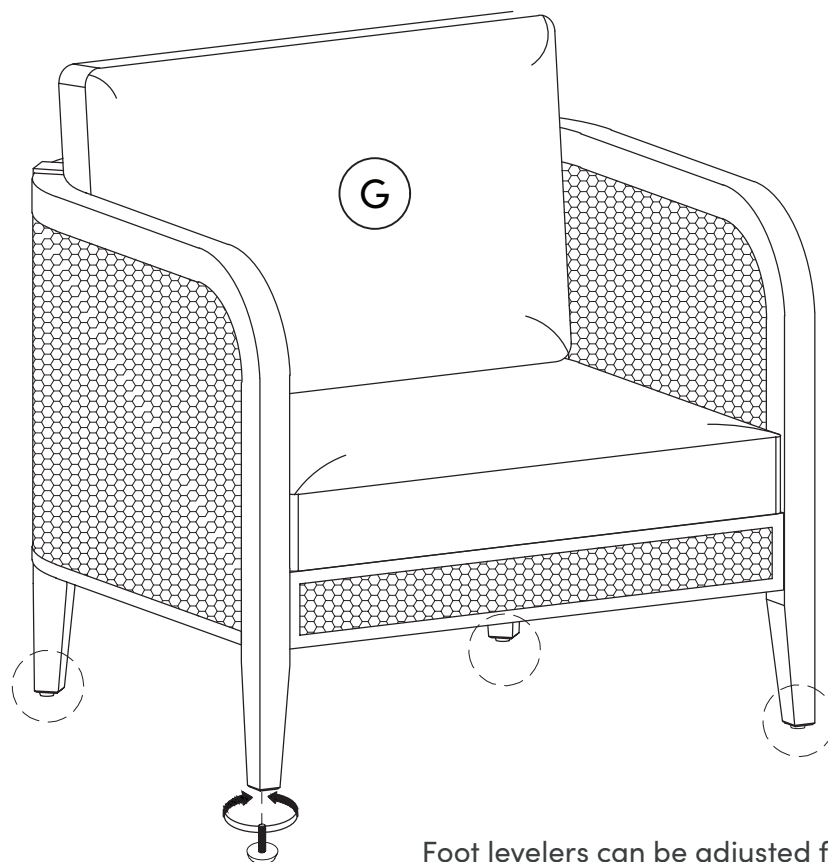
Keep in mind that the back cushion is vacuum packed, which might make it look a little flat at first. But don't worry, all it needs is a little fluffing with your hands to whip it back into shape!



Step 11

You made it to the final step! We're so proud of you. Let's celebrate with some pizza (it should be here by now, right?).

For this final step, slide in the Back Cushion (G). And cue the pizza party! You did it! Have a seat and enjoy.



Foot levelers can be adjusted for a perfect level finish

No heartburn, when we handle the return

Give us a call **1-866-619-1004** or shoot us a message at **help@nathanjames.com** we will issue you a free replacement with **zero hassle**.

Our way



Give us a call



Replacement



You

Their way



Re-package item



Schedule pick up



Track package



Replacement



You

We really don't want you to go through the hassle of re-packaging your item and sending it back, because let's be honest...nobody has time for that.

Safety first, fun later

We want your product to last as long as possible, so we recommend that you tighten the screws 2 weeks after assembly and for added safety check the tightness of all screws every 2 months.

For proper care and treatment, please check our website at NathanJames.com/products

Safe use of this product starts with you.

Use this product responsibly with the primary concern for your safety. Follow assembly instructions carefully and inspect product upon receipt and each use.

Nathan James and its parent companies cannot be held legally responsible for any injuries or death resulted from failure to follow instructions or improper use of this product.

Do not modify the structure of this product in any way.

Our products have been tested to meet specific safety measures as they were originally intended to be sold. Any modifications will present the risk of creating significant safety issues which NJ will not be responsible for.

Proper use

- | | |
|---------------|------------------------------|
| DO NOT | use for commercial purposes |
| DO NOT | frolic on chair |
| DO NOT | use chair as foot stool |
| DO NOT | leave spilled liquid on seat |
| DO NOT | use chair if damaged |
| DO NOT | make temporary repairs |

We are only in business if you're happy

For starters, thanks for being you.

☎ Toll-free at 1-866-619-1004

✉ Help@nathanjames.com

🌐 NathanJames.com/help

We do our best to ensure your furniture arrives without any problems, but occasionally mistakes happen—as humans we are imperfect beings. In the event that a part is damaged or missing, we will be more than happy to provide you with replacement part(s) for free.

Warranty

This product comes with a lifetime warranty from the date of purchase. Please use your phone to scan the QR code to register your product or visit <https://goo.gl/i9dk3q>



Did we do alright? Please spread the love!

If you are happy with your product, tell your friends and family about us or even better leave us a review online. Spreading the word gives us the opportunity to make more people happy and keep our prices low for your next purchase.

Brooklyn Burdon

Founder, Nathan James