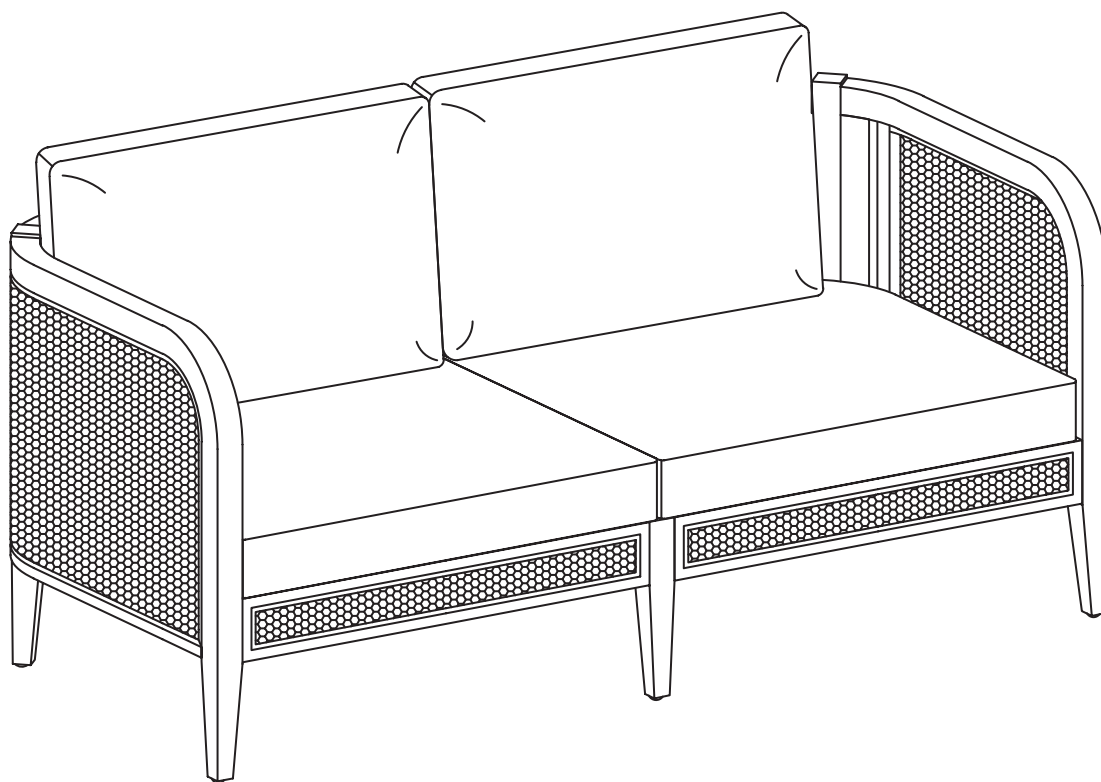


Let's build the

Twila Outdoor Loveseat

SKU 28501



Scan me!

Free Lifetime
Warranty

nathan james

24-0227

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



60:00

What you need

- Some of your favourite bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly
- Phillips head screwdriver

Do not use a drill



Weight Limitation



600
lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

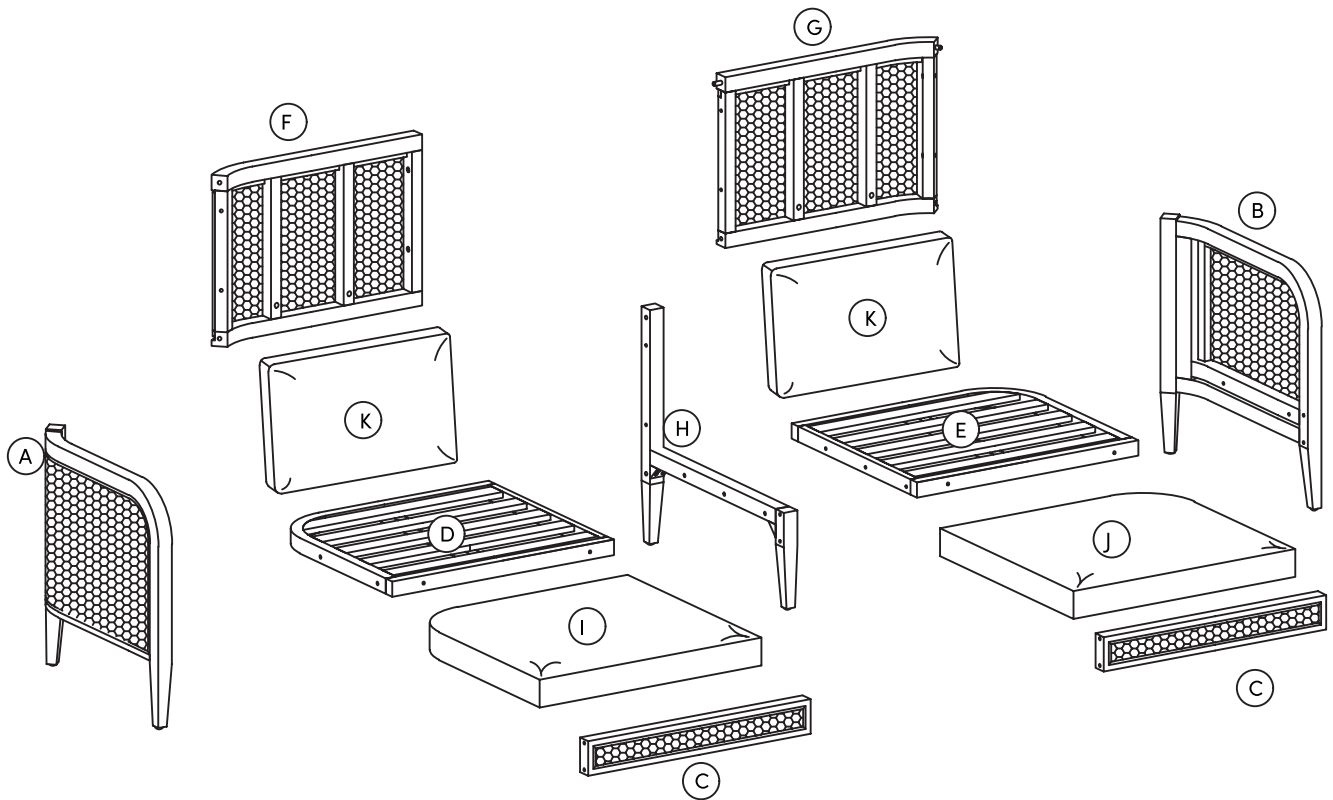
Description		Qty
A	Side Frame Assembly (Left)	1
B	Side Frame Assembly (Right)	1
C	Front Stretcher Panel	2
D	Seat Platform (Left)	1
E	Seat Platform (Right)	1
F	Back Frame (Left)	1
G	Back Frame (Right)	1
H	Center Leg Frame Assembly	1
I	Seat Cushion (Left)	1
J	Seat Cushion (Right)	1
K	Back Cushion	2
1	1/4 x 2" Hex Button Head Bolt	4
2	1/4 x 1 3/8" Hex Button Head Bolt	22
3	1/4 x 1/2" Spring Washer	26
4	1/4 x 1/2" Flat Washer	26
5	Allen Key (M4x30x110mm)	1
6	Wooden Dowel (10x30mm)	18
7	Leveler (Extra)	3

Scan me!

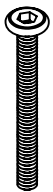
Free Lifetime
Warranty



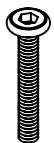
The goods



1



2



3



4



5



6



7

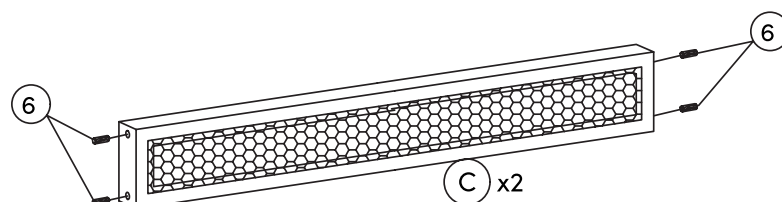
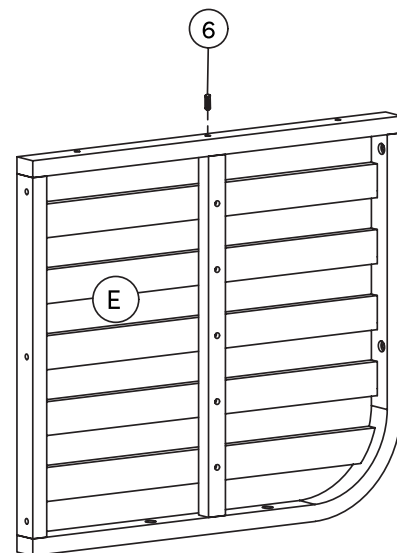
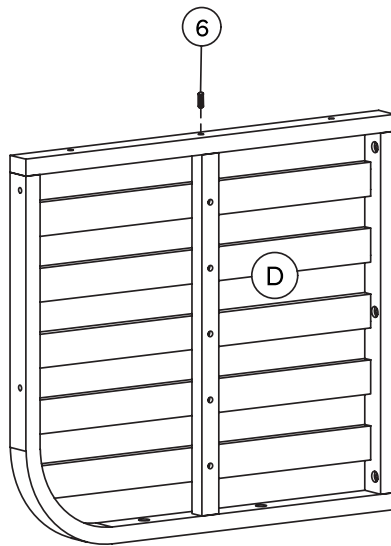
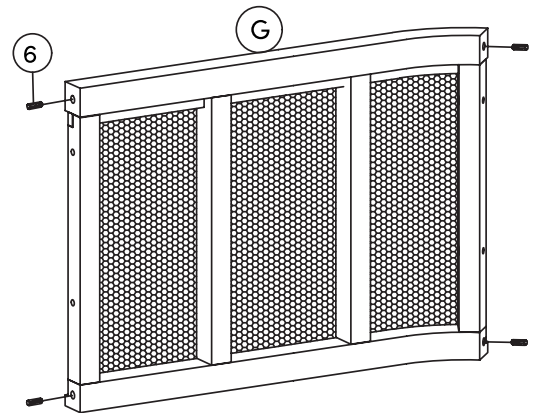
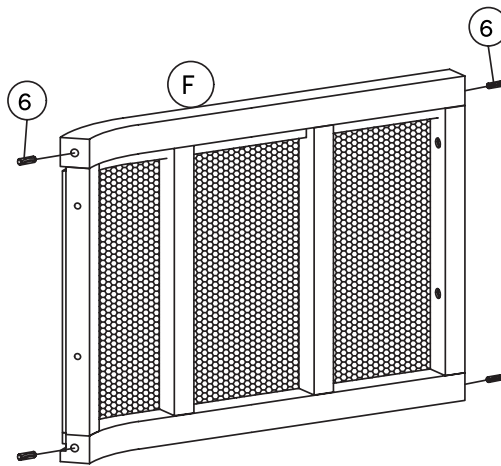


IMPORTANT

1. Do not tighten bolts / screws completely until all bolts / screws are lined up and inserted into holes.
2. Do not over tighten screws and bolts to avoid stripping.
3. Please use hand tools to assemble this product. Do not use power tools.

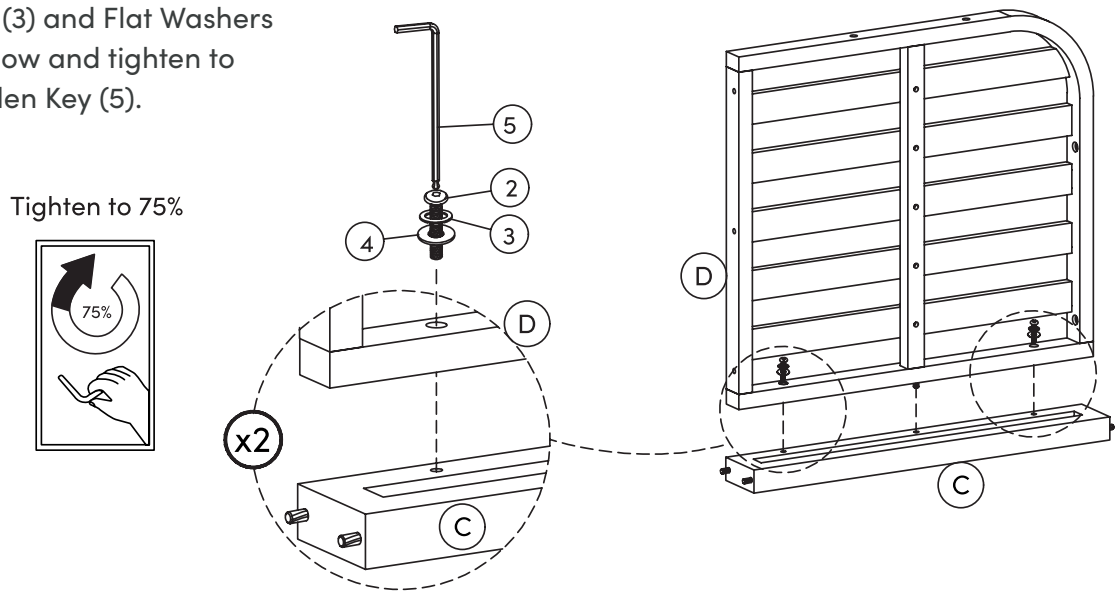
Step 1

Alright, let's get this thing fired up! First things first, insert the Wooden Dowels (6) into the sides of the Back Frame (Left) (F), Back Frame (Right) (G), Seat Platform (Left) (D), Seat Platform (Right) (E), and both Front Stretcher Panels (C).



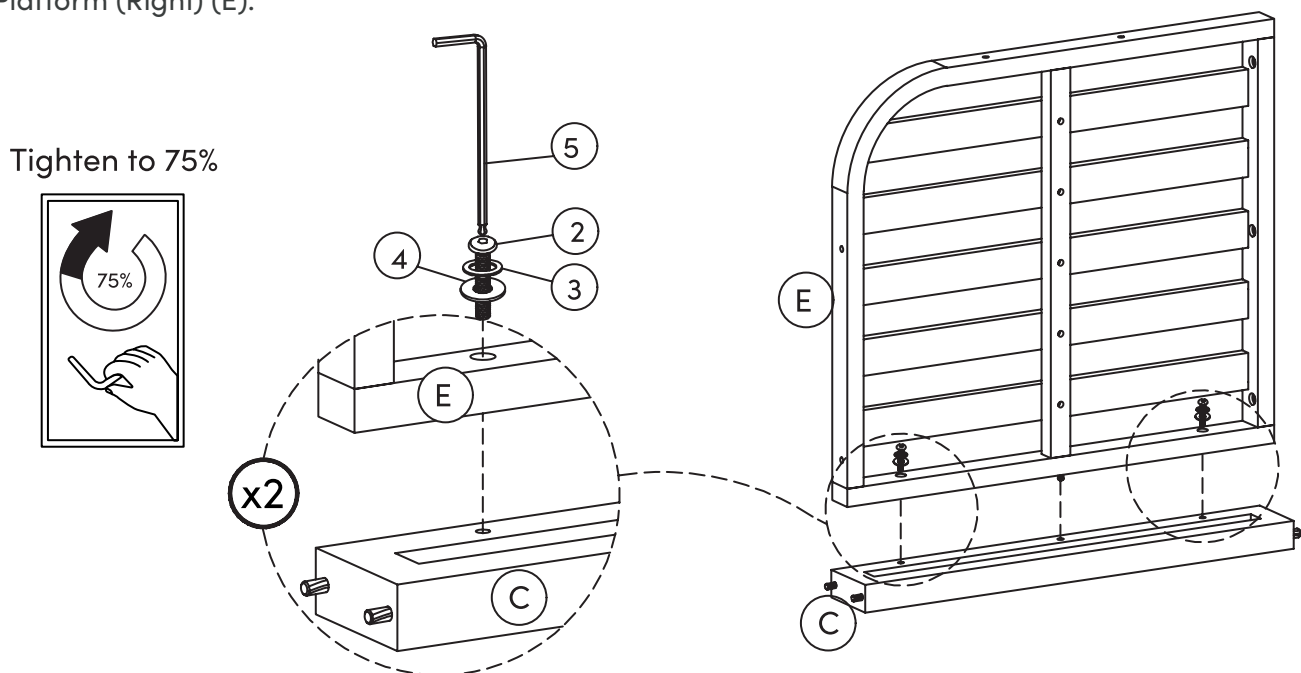
Step 2

Next, attach the Seat Platform (Left) (D) to one of the Front Stretcher Panels (C) using the $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



Step 3

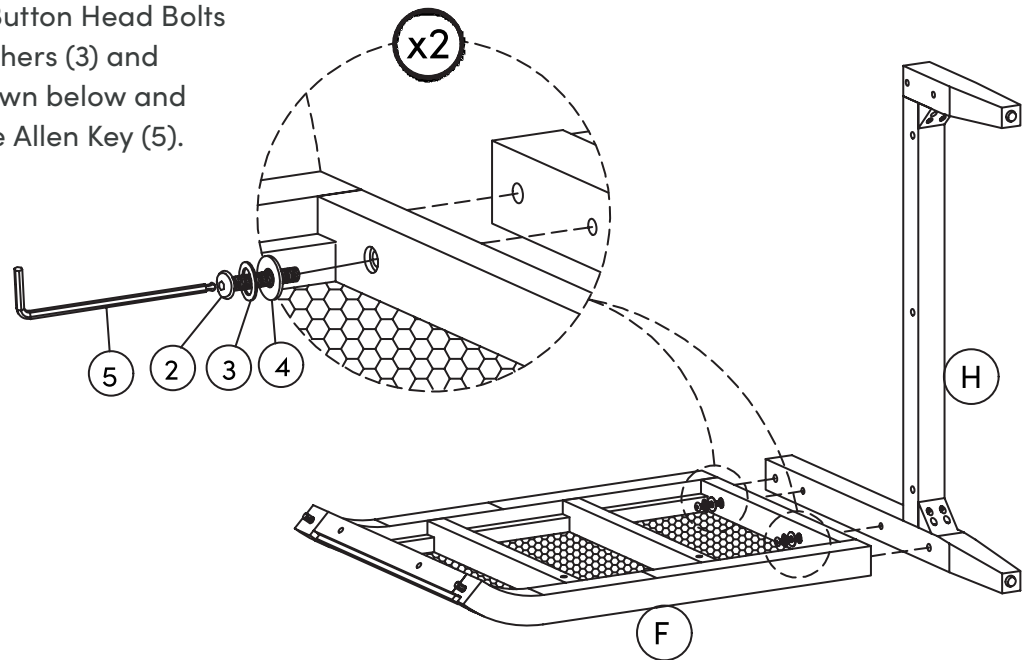
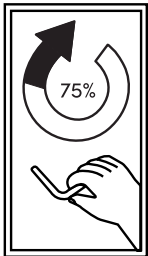
Repeat the same process from Step 2 with the Seat Platform (Right) (E).



Step 4

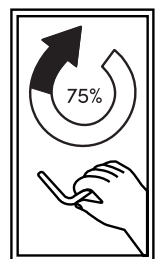
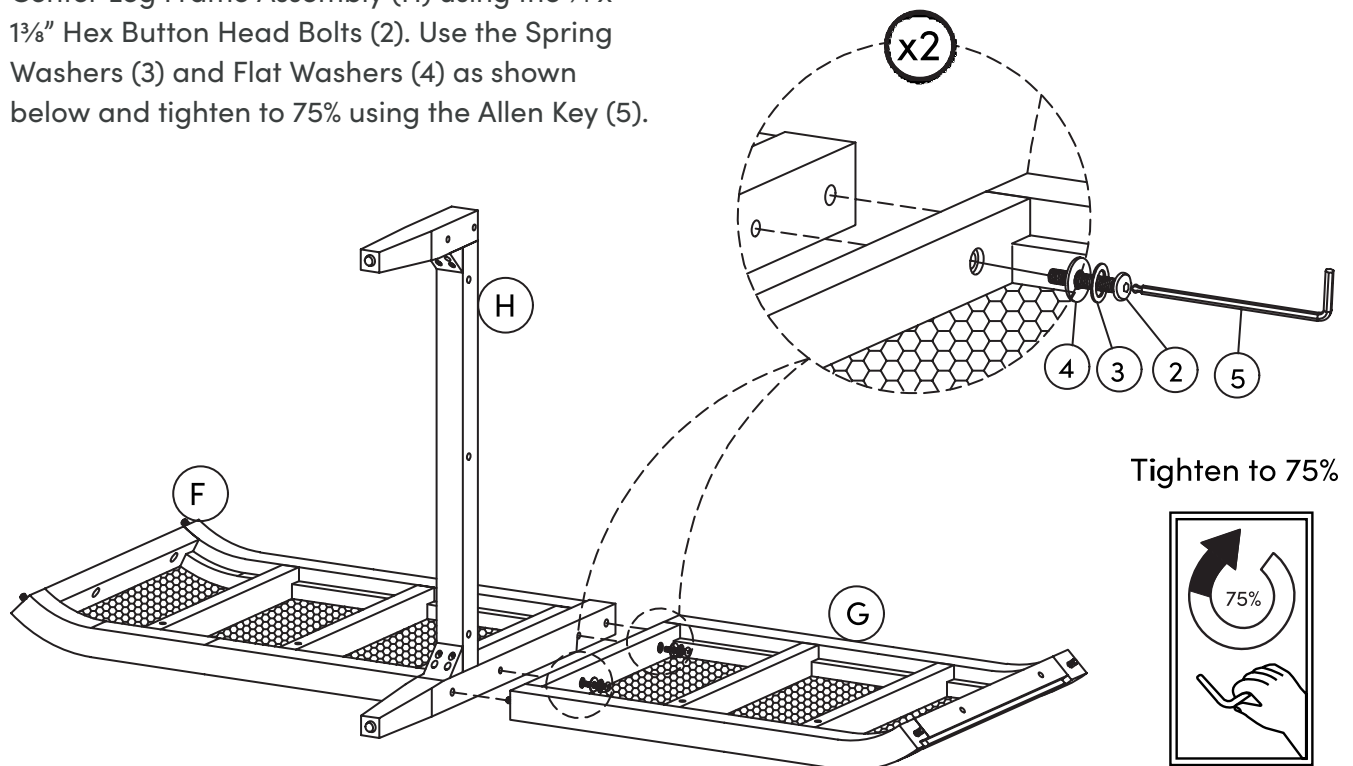
Next, attach the Back Frame (Left) (F) to the Center Leg Frame Assembly (H) using the $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).

Tighten to 75%



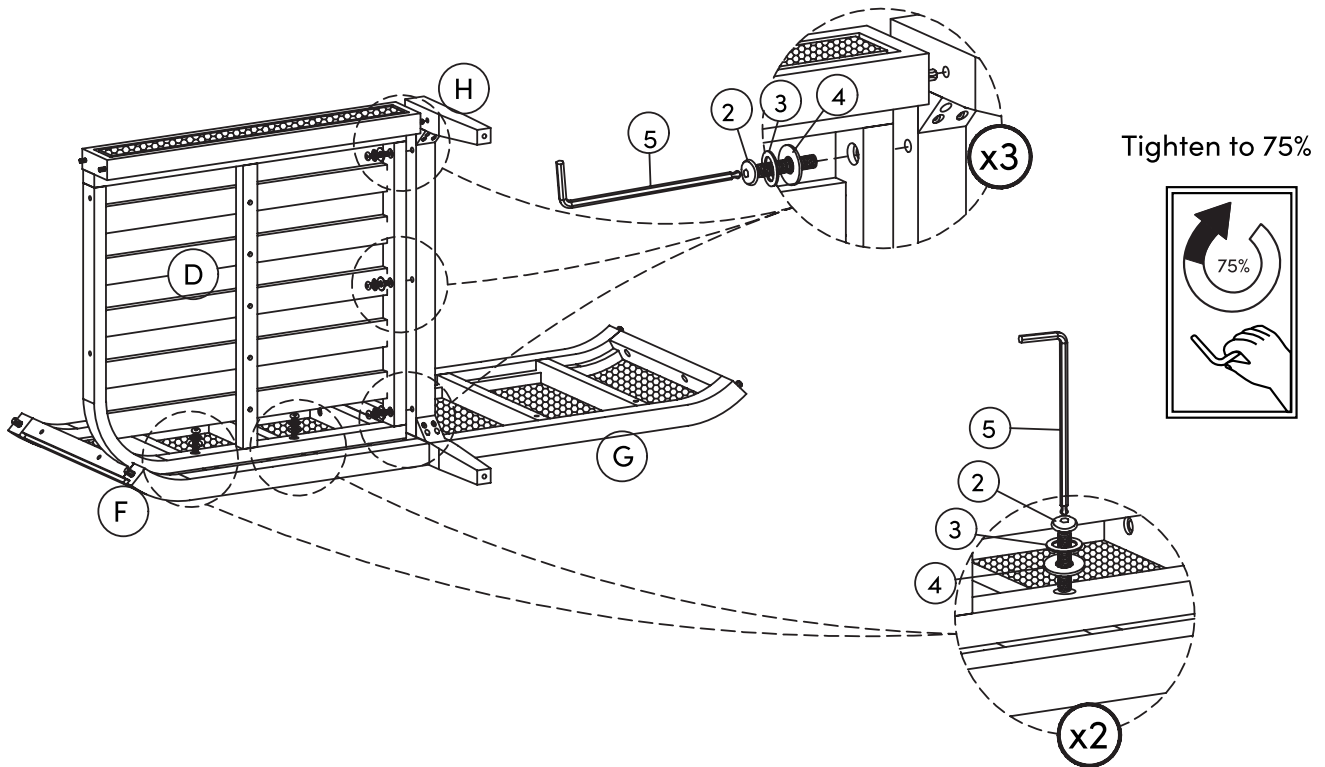
Step 5

Now attach the Back Frame (Right) (G) to the Center Leg Frame Assembly (H) using the $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



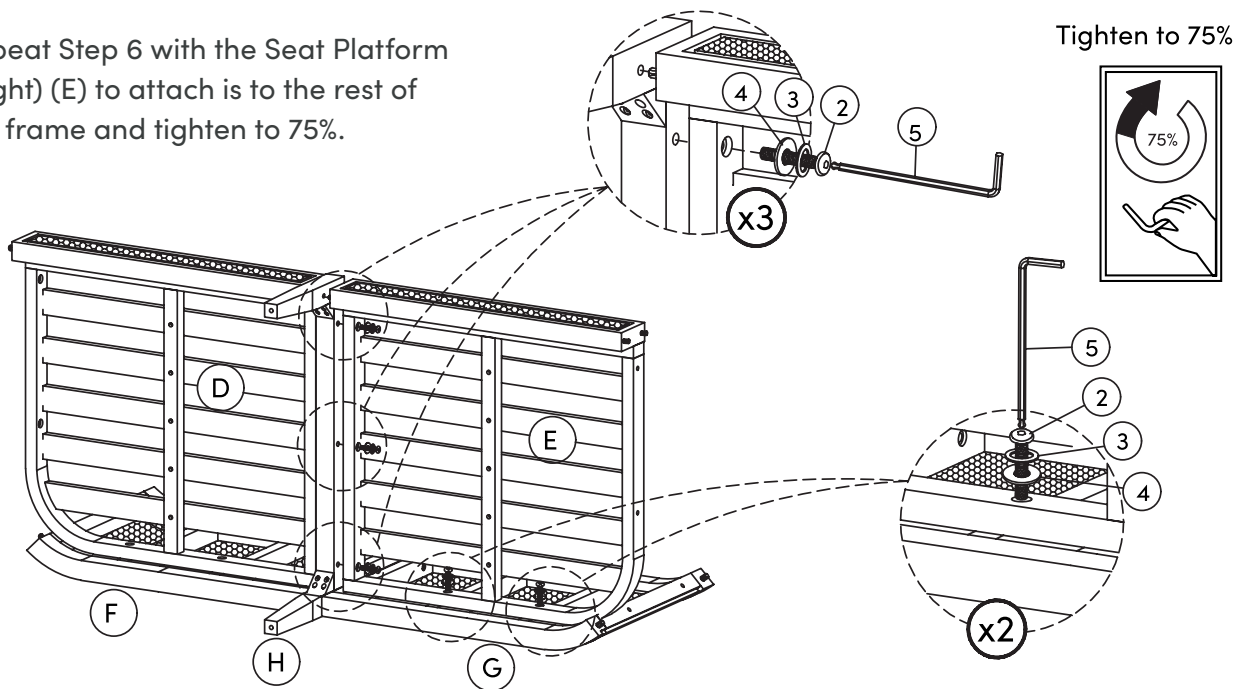
Step 6

Now it's time to attach the Seat Platform (Left) (D) to the pieces you assembled in Step 5. Use the same $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



Step 7

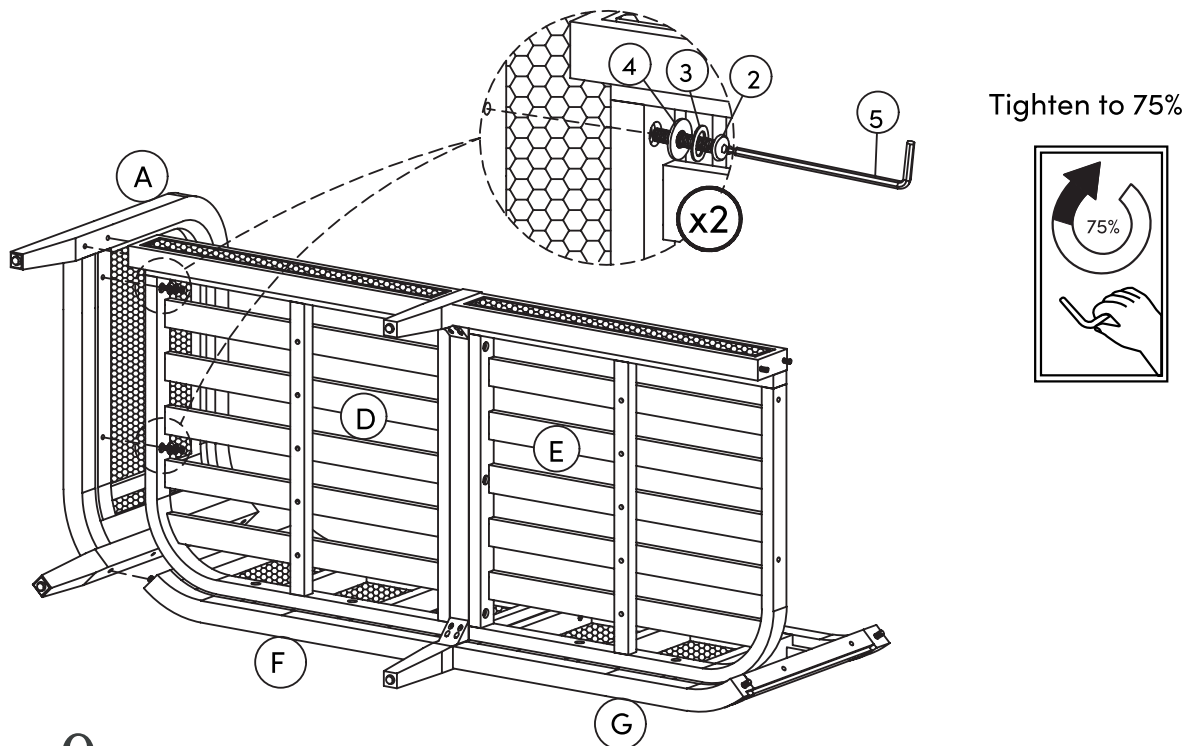
Repeat Step 6 with the Seat Platform (Right) (E) to attach it to the rest of the frame and tighten to 75%.



Step 8

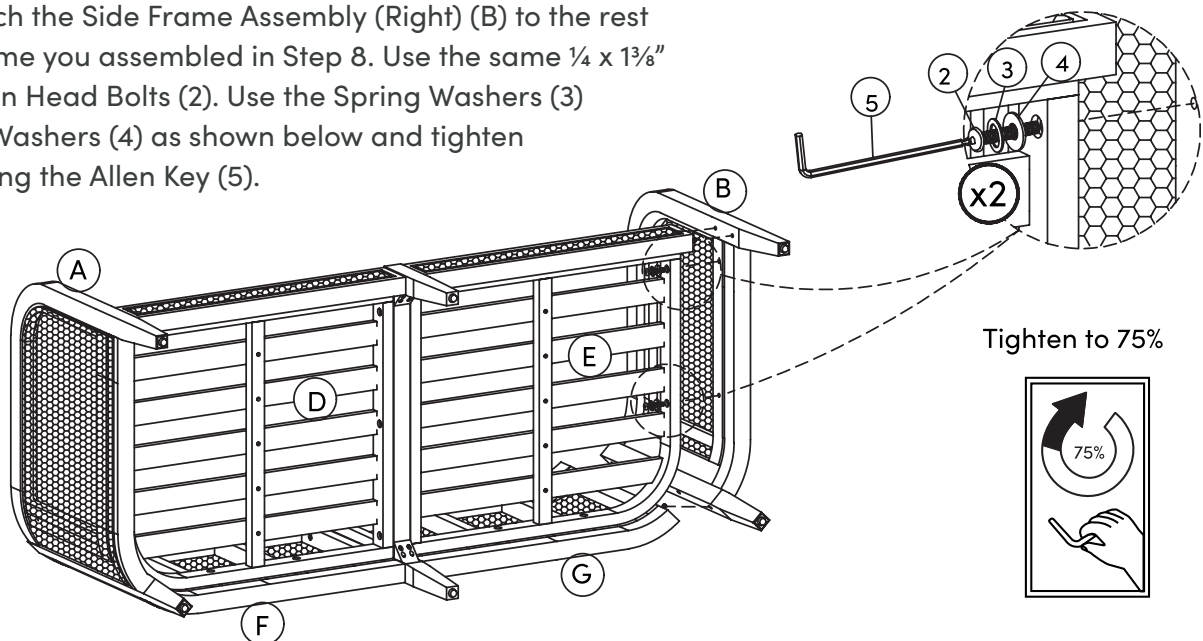
You're over halfway done! You'll be lounging in no time.

Now attach the Side Frame Assembly (Left) (A) to the rest of the frame you assembled in Step 7 using the $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



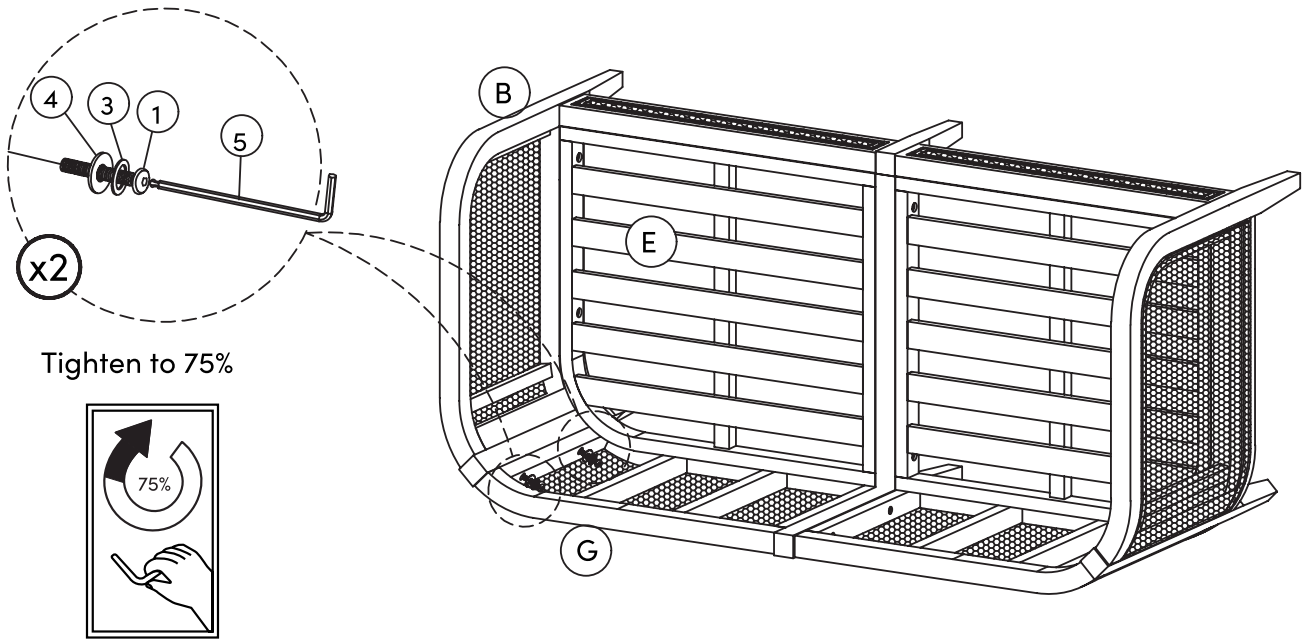
Step 9

Now attach the Side Frame Assembly (Right) (B) to the rest of the frame you assembled in Step 8. Use the same $\frac{1}{4} \times 1\frac{3}{8}$ " Hex Button Head Bolts (2). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



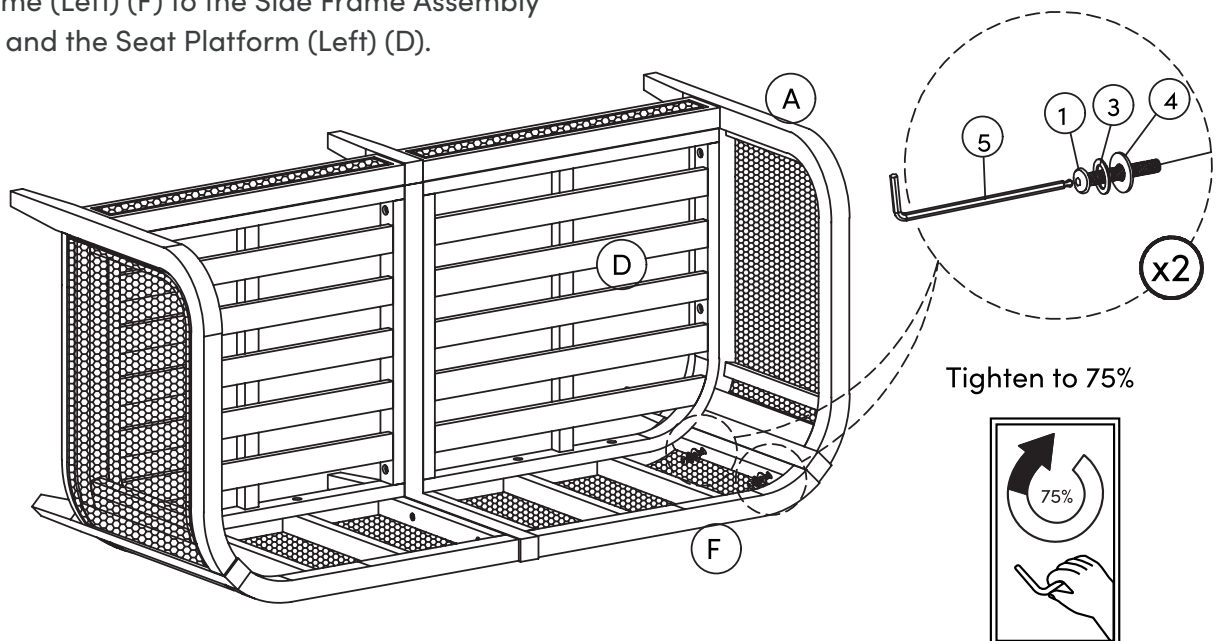
Step 10

Now attach the Back Frame (Right) (G) to the Side Frame Assembly (Right) (B) and Seat Platform (Right) (E) using the 1/4 x 2" Hex Button Head Bolts (1). Use the Spring Washers (3) and Flat Washers (4) as shown below and tighten to 75% using the Allen Key (5).



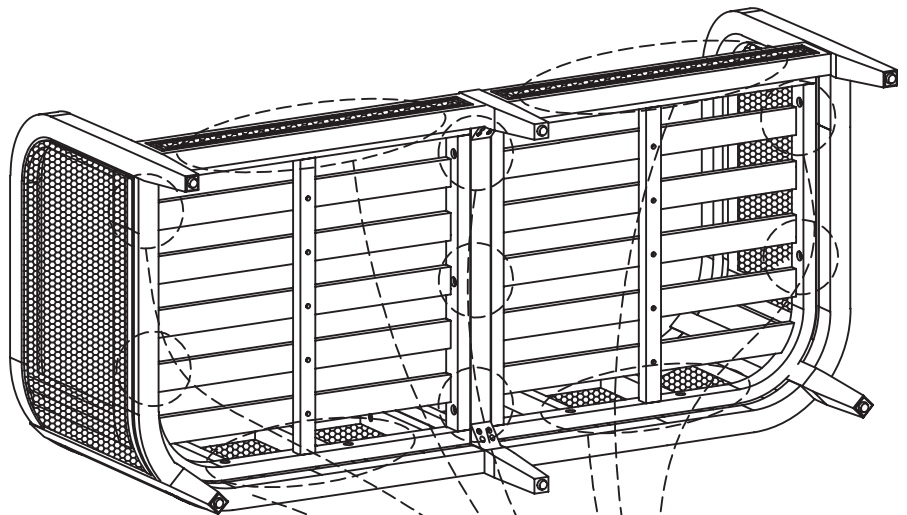
Step 11

Repeat the same process from Step 10 to attach the Back Frame (Left) (F) to the Side Frame Assembly (Left) (A) and the Seat Platform (Left) (D).



Step 12

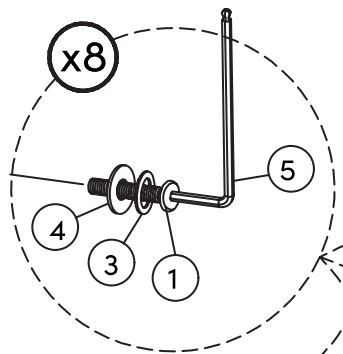
Now it's time to tighten all bolts on the bottom of the frame to 100%.



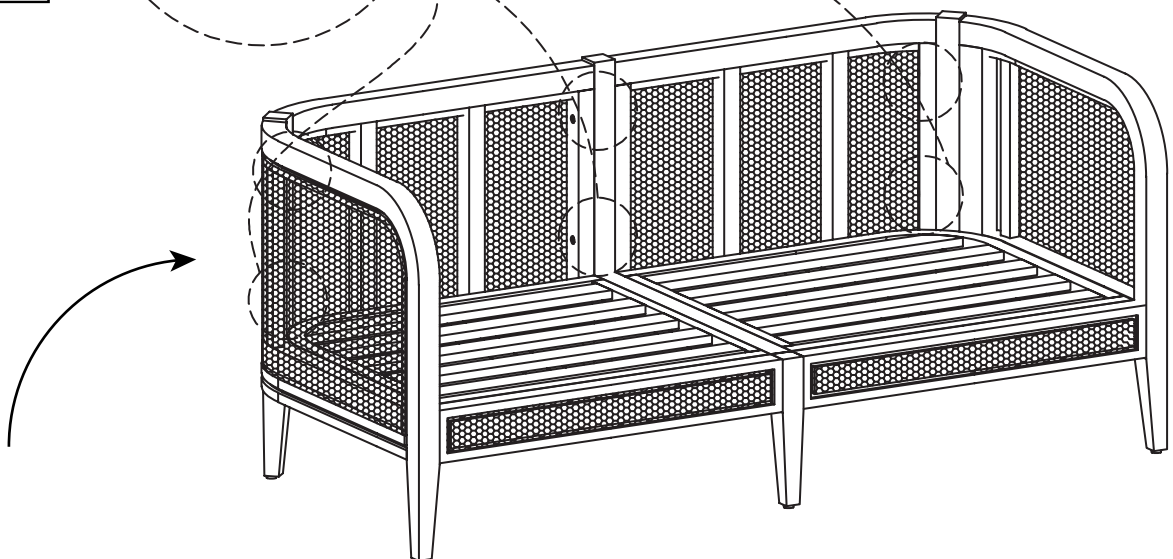
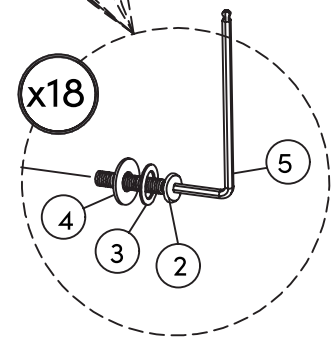
Step 13

Now tighten all bolts on the back of the frame to 100%.

Tighten to 100%

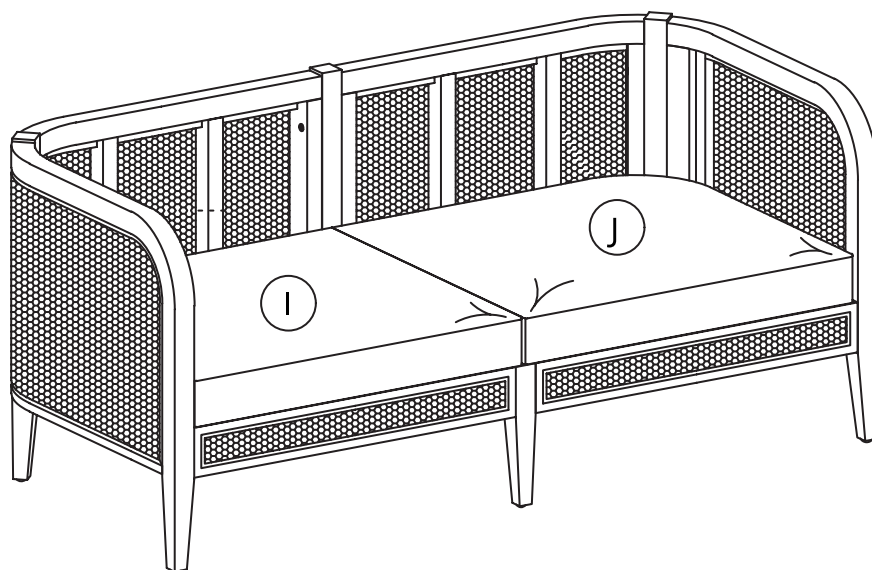


Tighten to 100%



Step 14

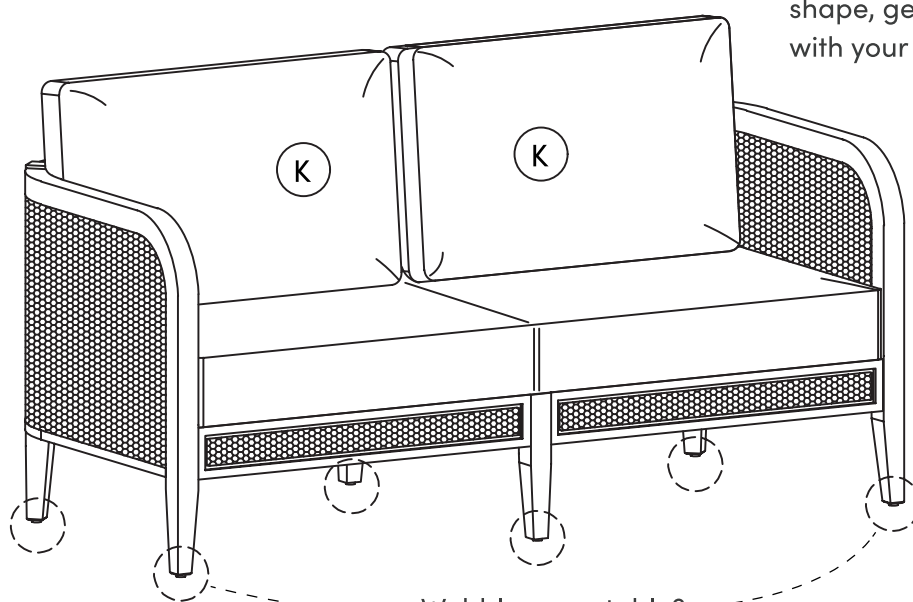
Almost done! Place the Seat Cushion Left (I) and Seat Cushion Right (J) on the frame.



Step 15

Finally, place the Back Cushions (K). Cue the party music, you did it! Now have a seat and relax, you earned it.

The back cushion is vacuum-packed, which may cause it to appear flat and compressed upon arrival. To restore its shape, gently fluff the cushion with your hands.



Adjust feet until stable!

No heartburn, when we handle the return

Give us a call **1-866-619-1004** or shoot us a message
at **help@nathanjames.com** we will issue you a free
replacement with **zero hassle**.

Our way



Give us a call



Replacement



You

Their way



Re-package item



Schedule pick up



Track package



Replacement



You

We really don't want you to go through the hassle of re-packaging your item
and sending it back, because let's be honest...nobody has time for that.

Safety first, fun later

We want your product to last as long as possible, so we recommend that you tighten the screws 2 weeks after assembly and for added safety check the tightness of all screws every 2 months.

For proper care and treatment, please check our website at NathanJames.com/products

Safe use of this product starts with you.

Use this product responsibly with the primary concern for your safety. Follow assembly instructions carefully and inspect product upon receipt and each use.

Nathan James and its parent companies cannot be held legally responsible for any injuries or death resulted from failure to follow instructions or improper use of this product.

Do not modify the structure of this product in any way.

Our products have been tested to meet specific safety measures as they were originally intended to be sold. Any modifications will present the risk of creating significant safety issues which NJ will not be responsible for.

Proper use

- | | |
|---------------|------------------------------|
| DO NOT | use for commercial purposes |
| DO NOT | frolic on |
| DO NOT | use as foot stool |
| DO NOT | leave spilled liquid on seat |
| DO NOT | use if damaged |
| DO NOT | make temporary repairs |

We are only in business if you're happy

For starters, thanks for being you.

☎ Toll-free at 1-866-619-1004

✉ Help@nathanjames.com

🌐 NathanJames.com/help

We do our best to ensure your furniture arrives without any problems, but occasionally mistakes happen—as humans we are imperfect beings. In the event that a part is damaged or missing, we will be more than happy to provide you with replacement part(s) for free.

Warranty

This product comes with a lifetime warranty from the date of purchase. Please use your phone to scan the QR code to register your product or visit <https://goo.gl/i9dk3q>



Did we do alright? Please spread the love!

If you are happy with your product, tell your friends and family about us or even better leave us a review online. Spreading the word gives us the opportunity to make more people happy and keep our prices low for your next purchase.

Brooklyn Burdon

Founder, Nathan James