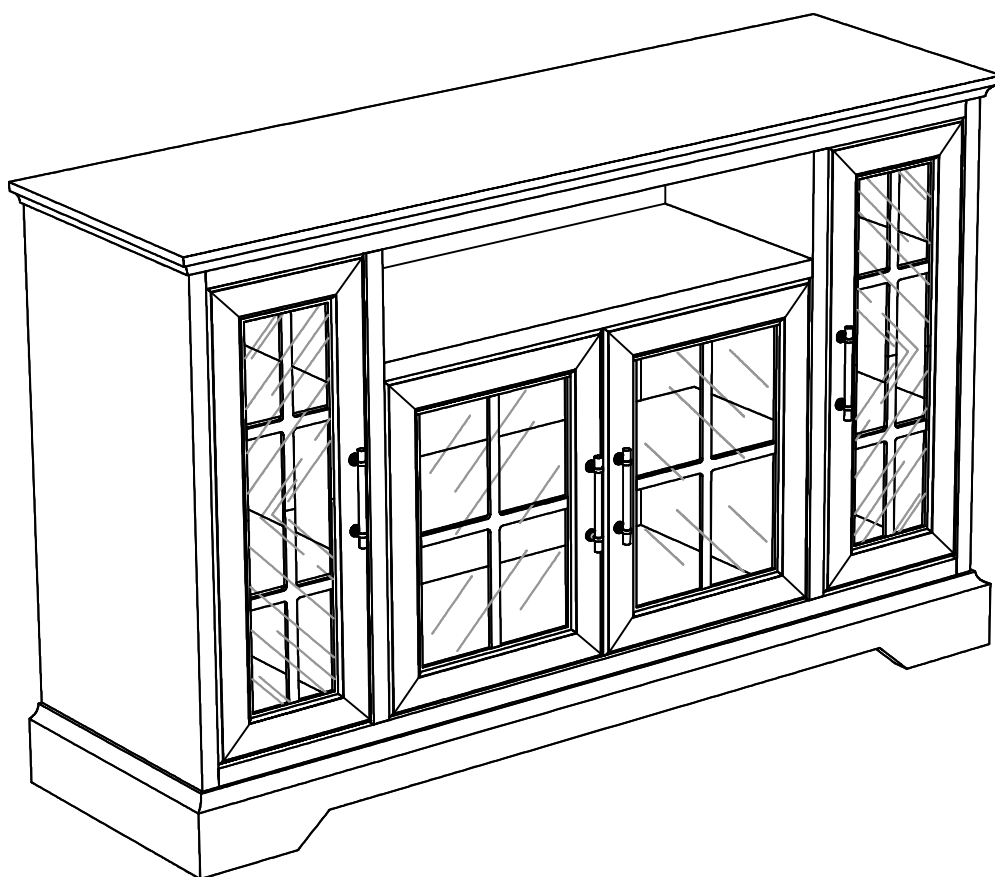


# Assembly instruction

———— GSI23X5 ————

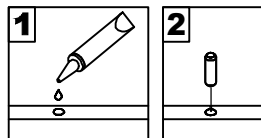


If you find any damage after opening, please be sure to take pictures of the damage and contact us. We will help you solve the problem as soon as possible.

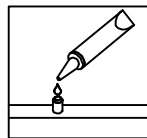
THANK YOU

# General Assembly Guidelines

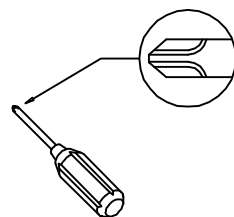
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



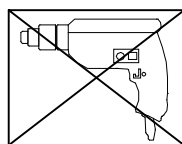
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



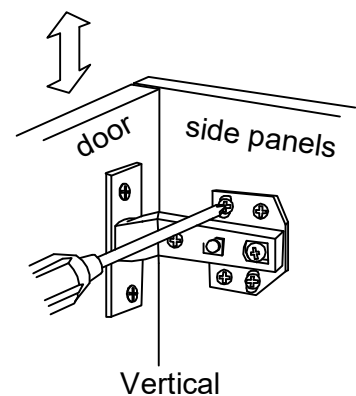
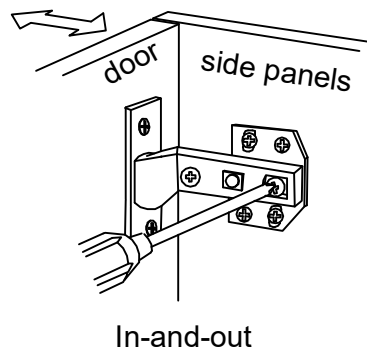
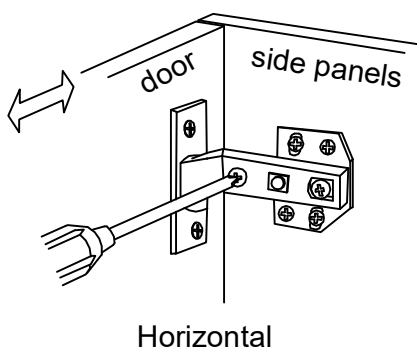
- VI. A Phillips head screwdriver is required for the assembly of this product .



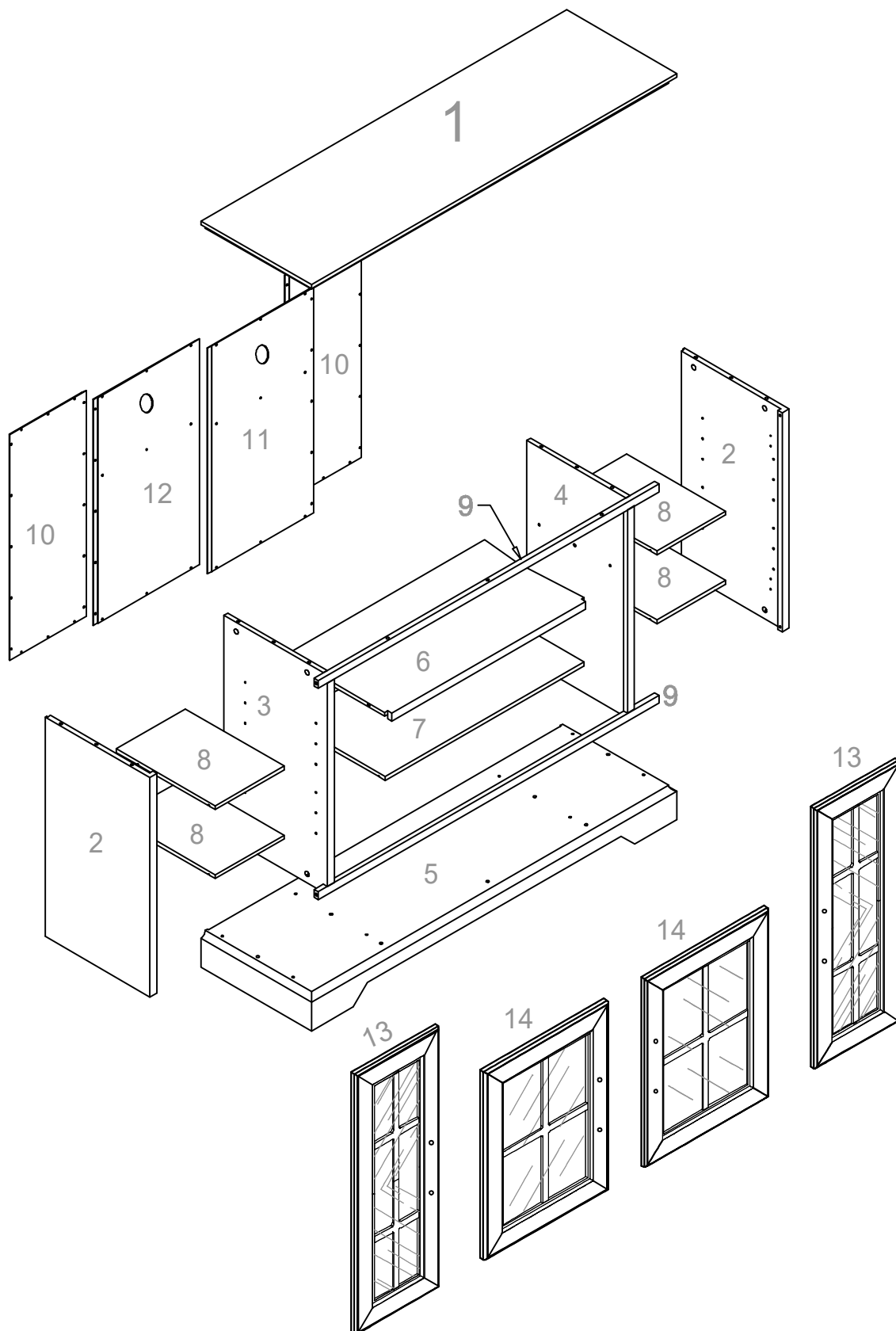
- VII. Power tools should not be used to assemble this product .





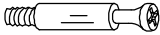


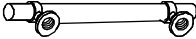


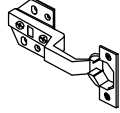



- VII. Concealed hinges are three-way adjustable .

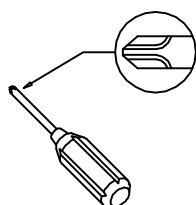


# Parts List



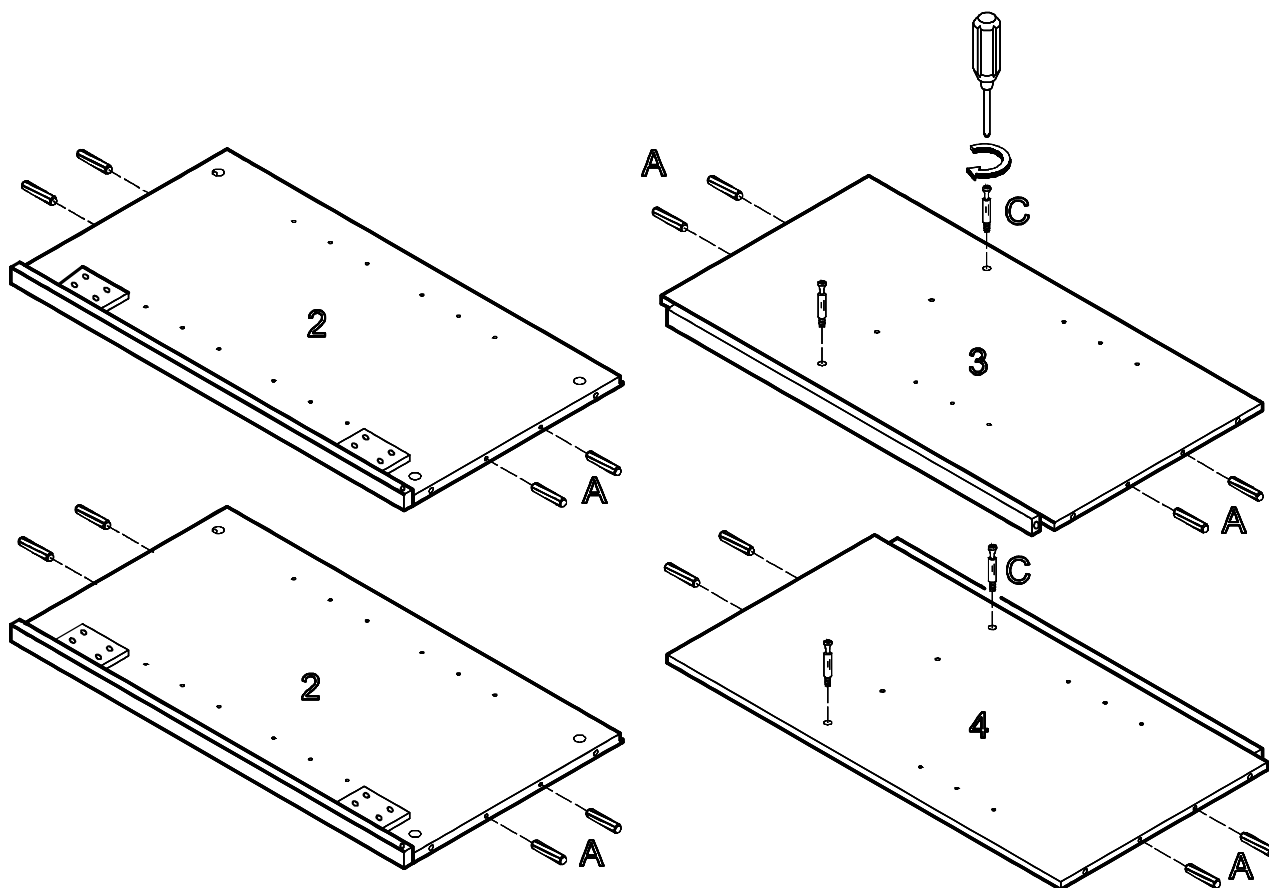
# Hardware List

A		Ø8x30mm	Large wooden dowel	32 pcs
B		Ø6x30mm	Small wooden dowel	4 pcs
C		Ø6x32mm	Cam bolt	20 pcs
D		Ø15x9.5mm	Cam lock	20 pcs
E		Ø8x5x16mm	Shelf support pin	20 pcs
F			Handle	4 pcs
G		Ø4x20mm	Bolt (For handle)	8 pcs
H		Ø4x12mm	Bolt (For hinge)	48 pcs
J			Hinge	8 pcs
K			Sticker	20 pcs
L			Glue Tube	3 pcs
M		Ø7x2.5x12	Screw	50 pcs



Phillips head screwdriver is required for assembly  
(not included)

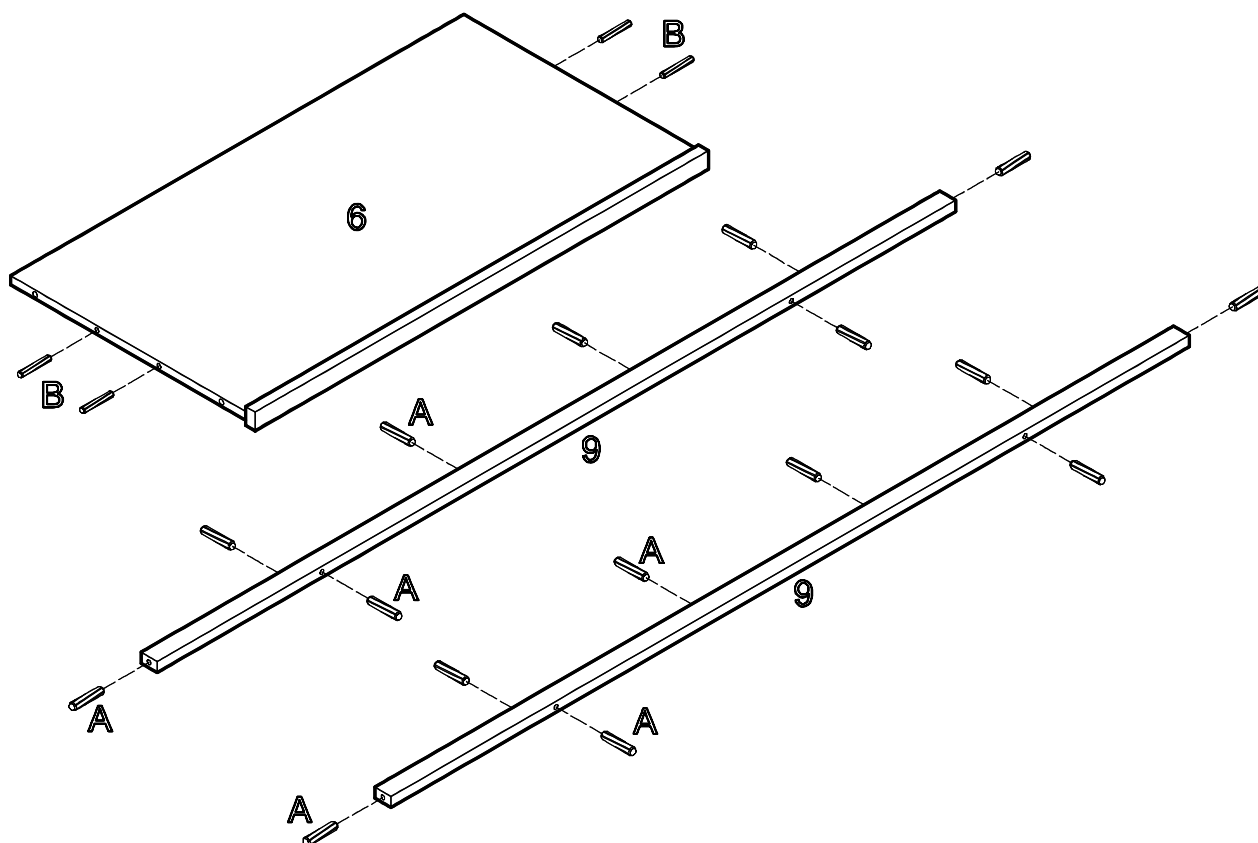
## Step 1



(EN)

Insert dowels (A) into panels (2,3,4), Screw cam bolt(C)  
into panels (3,4)

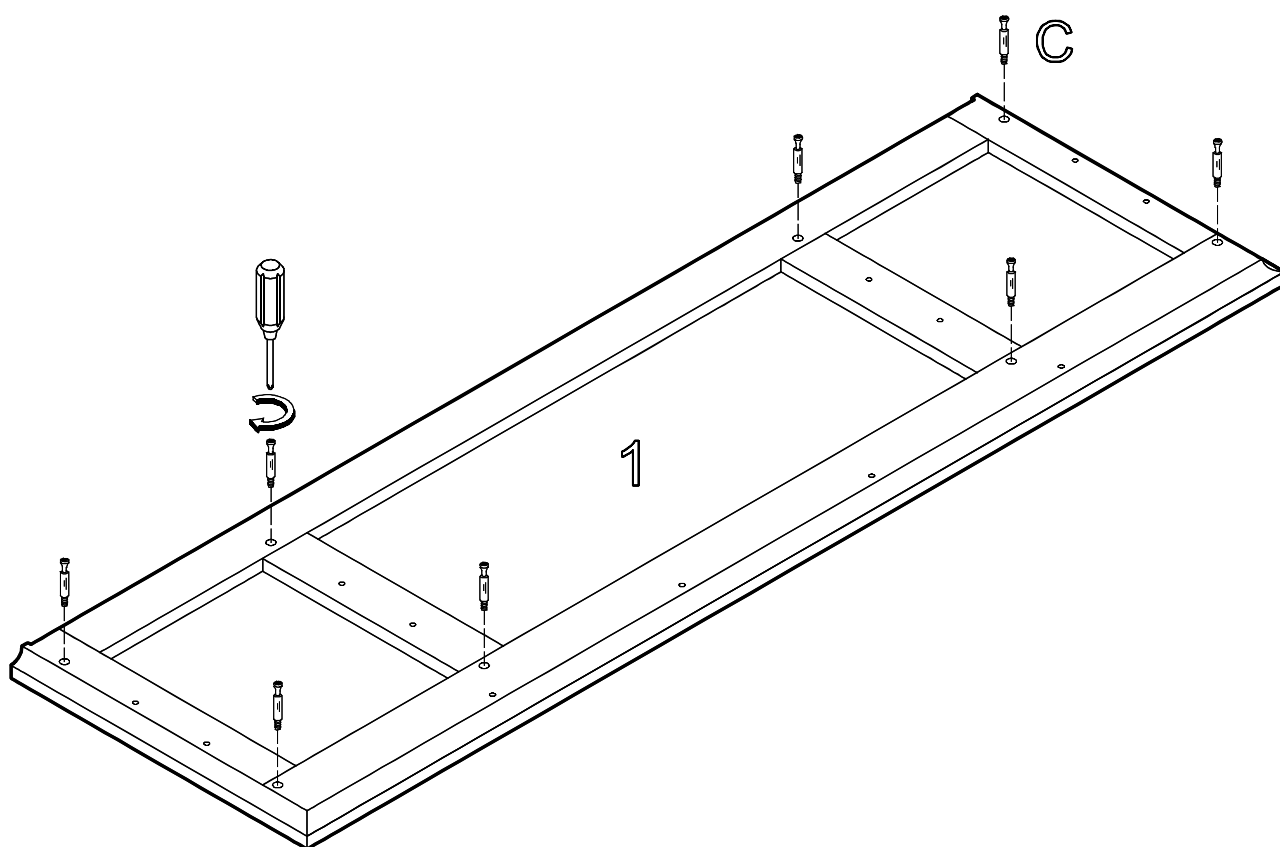
## Step 2



(EN)

Insert dowels (B) into panels (6), Insert dowels(A) into Slats (9)

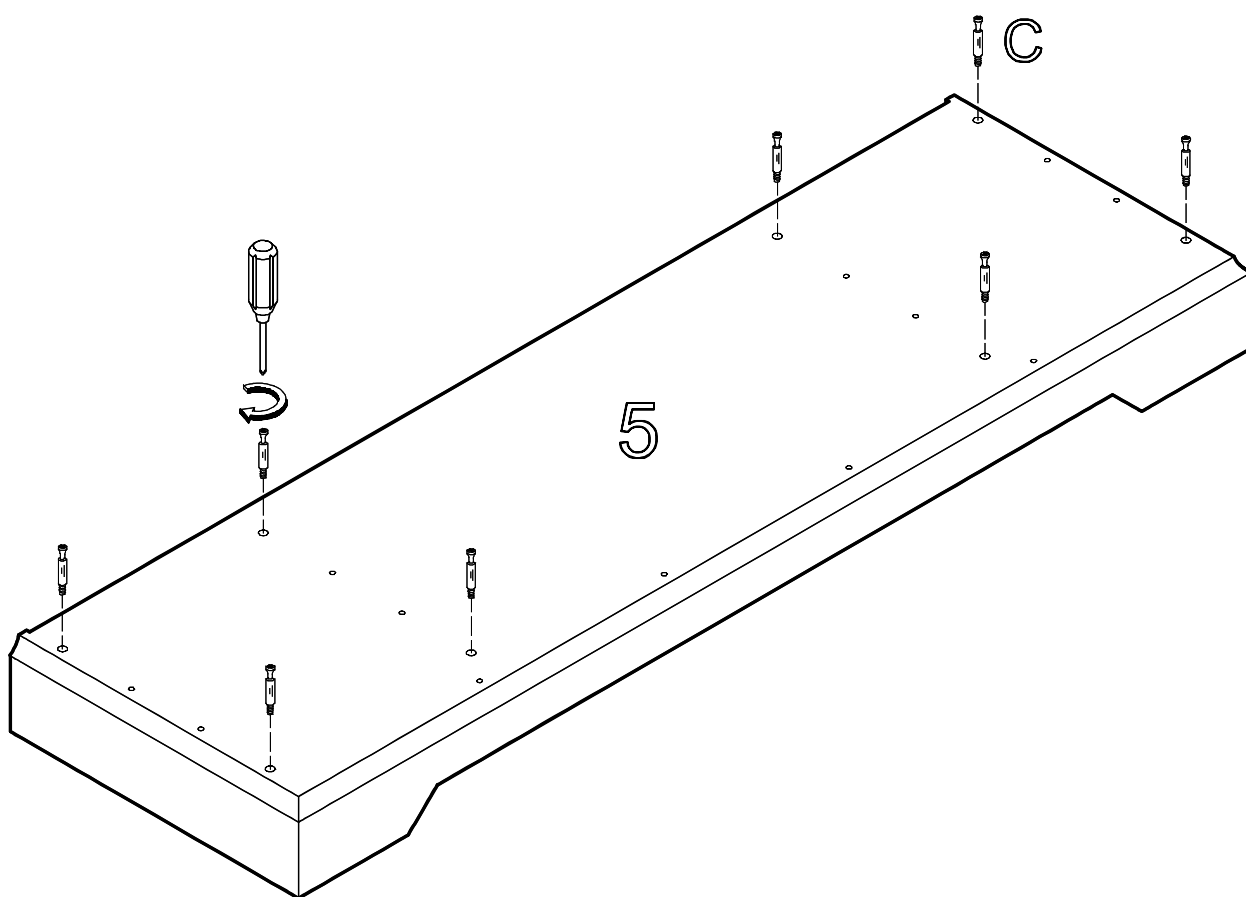
## Step 3



(EN)

Screw cam bolt (C) into Top panel (1)

## Step 4

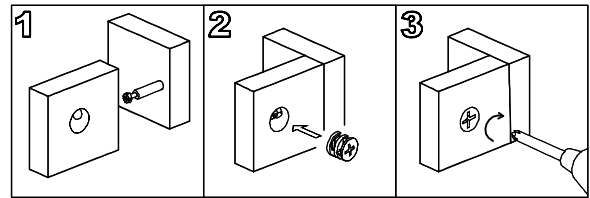


(EN)

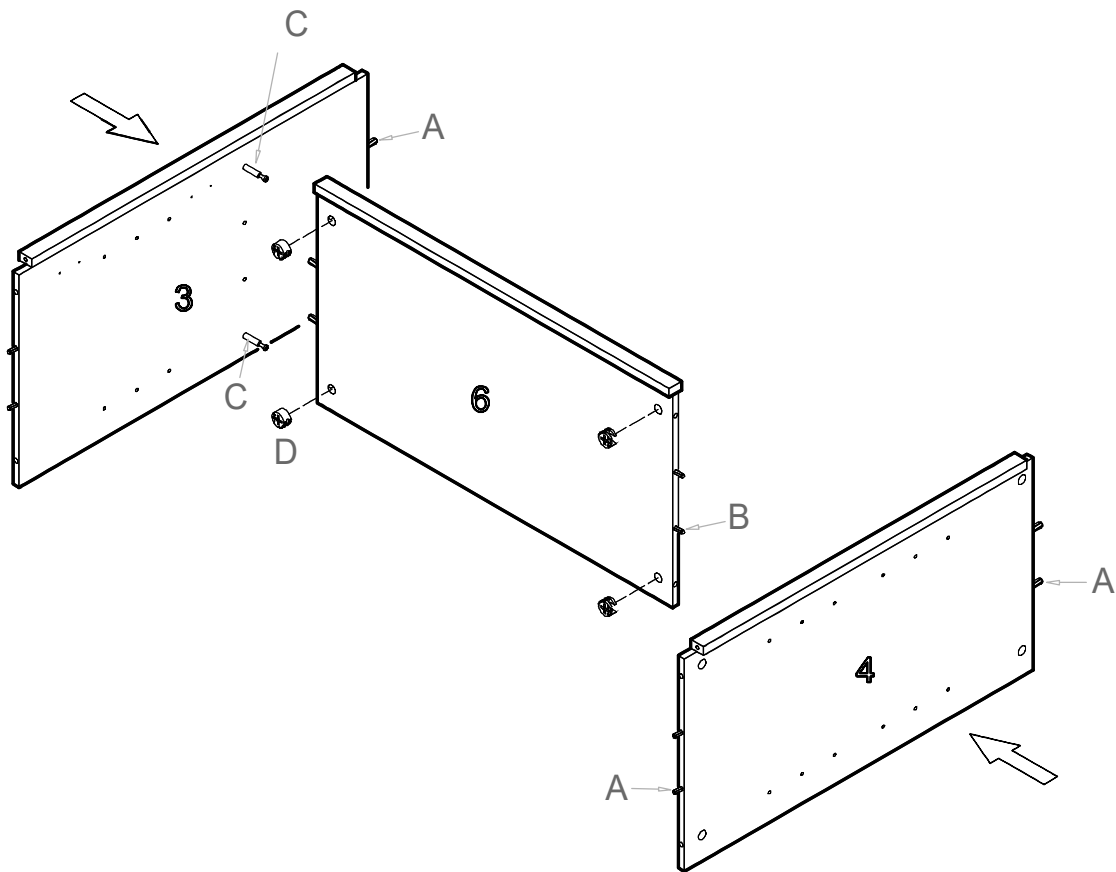
Screw cam bolt (C) into Bottom panel (5)



## Step 5



Note: Please don't over-tighten the cam lock, otherwise, it will be broken.

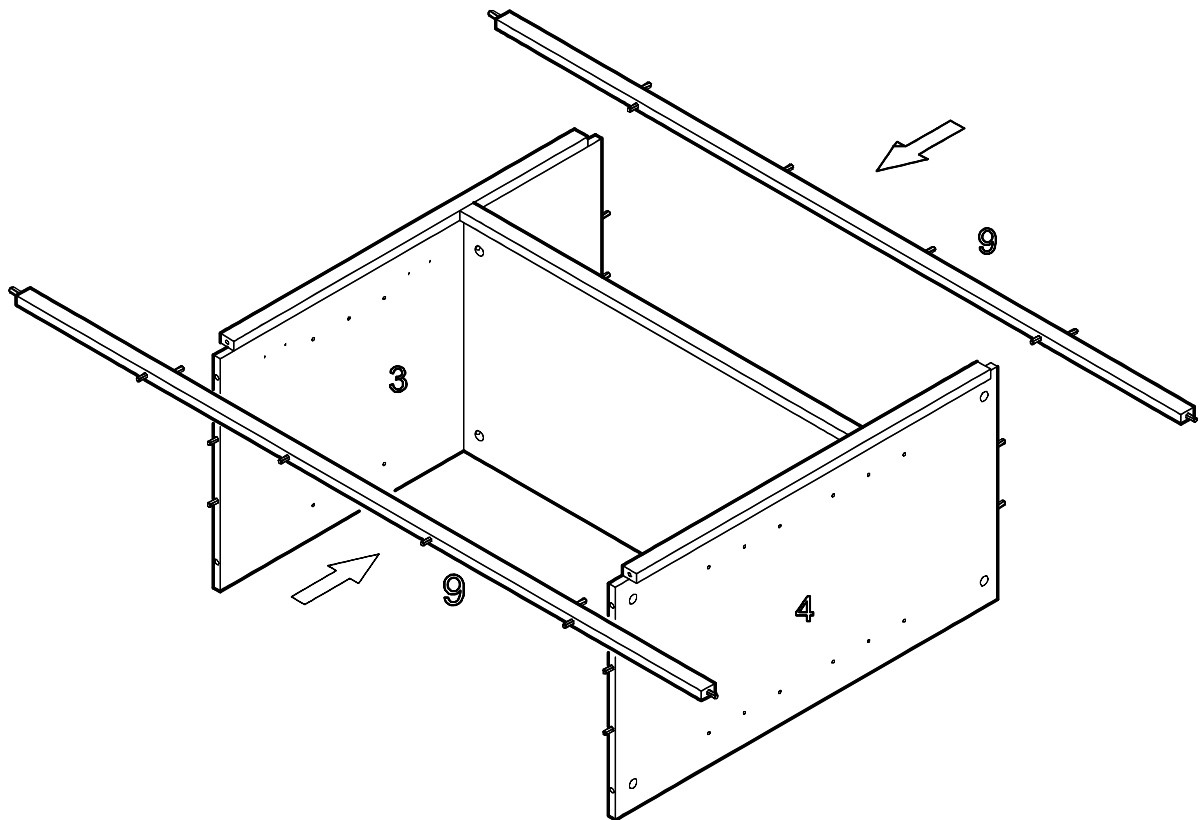


(EN)

Attach panels(3,4) to panel(6) using cam bolts and dowels as guides

Secure panel(3,4) to panel(6) using cam locks(D), Tighten cam locks (D) with a screwdriver.

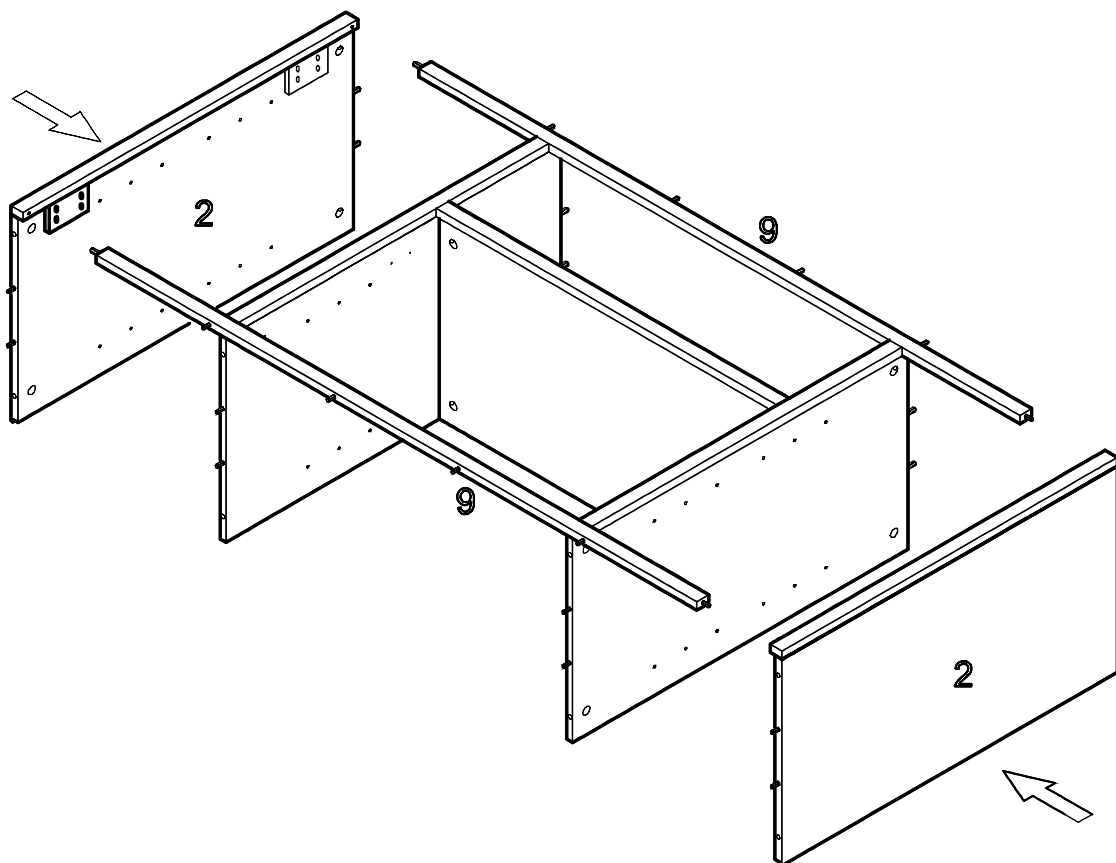
## Step 6



(EN)

Attach Slats(9) to panels(3,4) using cam bolts and dowels as guides

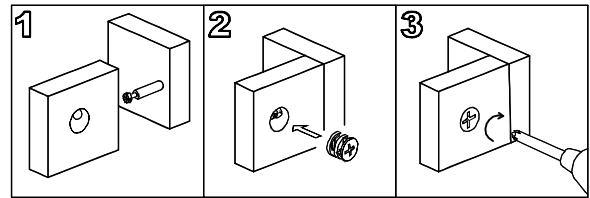
## Step 7



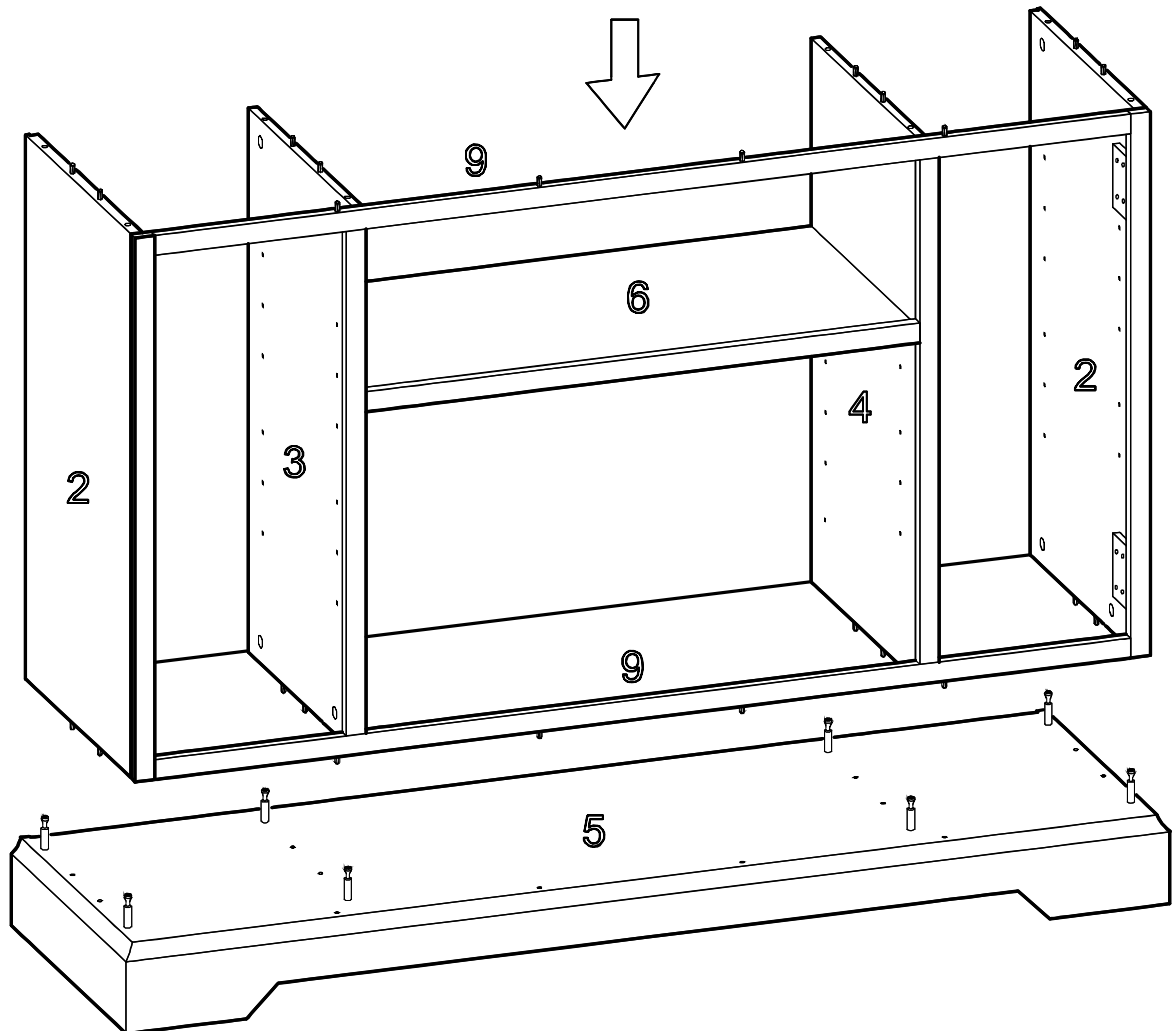
(EN)

Attach panels(2) to slats(9) using dowels as guides

## Step 8



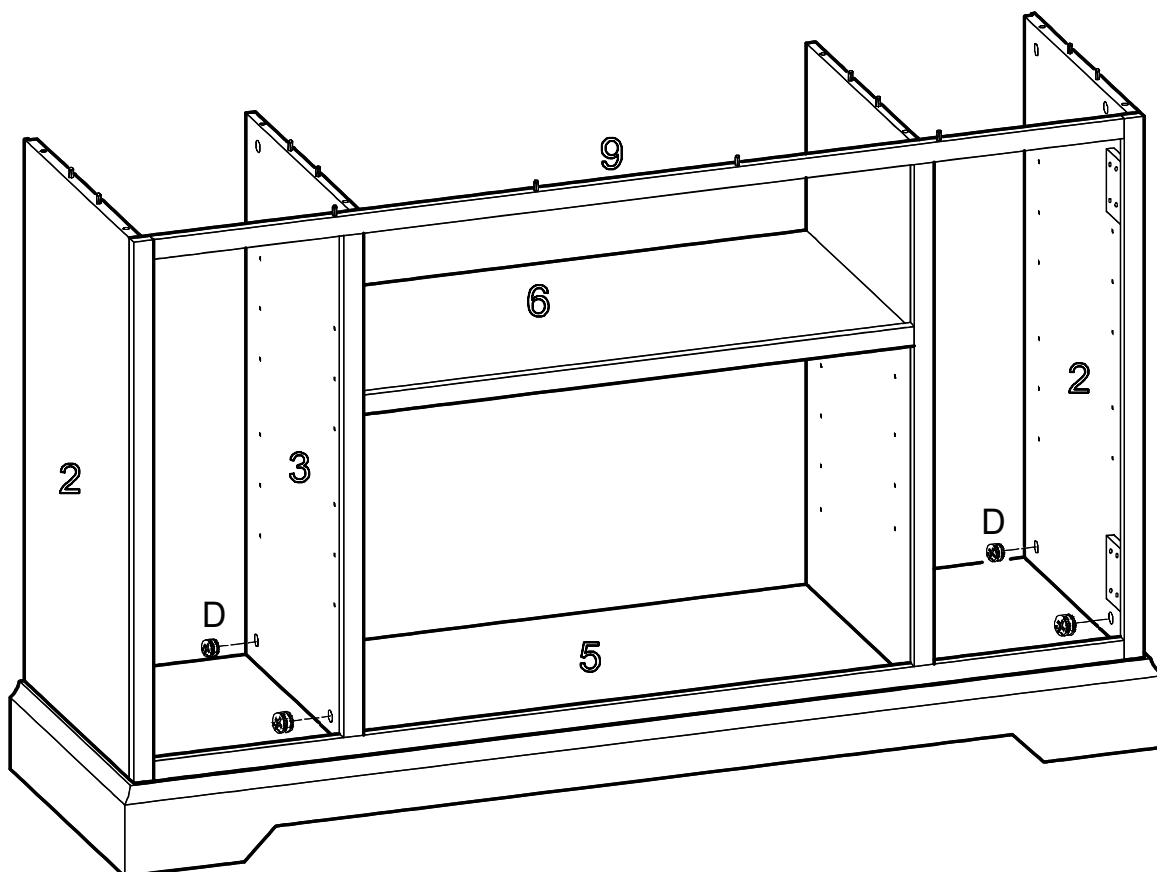
Note: Please don't over-tighten the cam lock, otherwise, it will be broken.



(EN)

Attach the assembly from the previous step to bottom panel(5) using cam bolts and dowels as guides

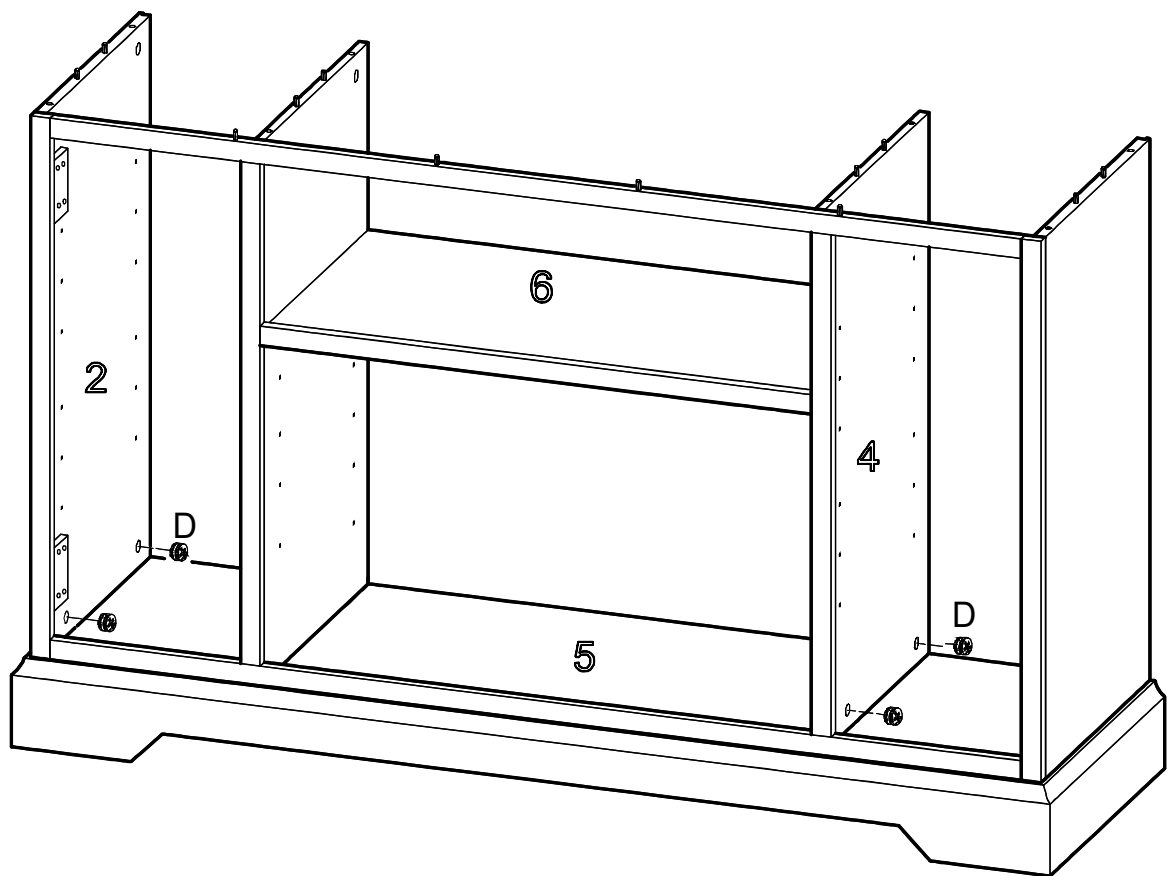
## Step 9



(EN)

Secure panels(2,3) to bottom panel(5) using cam locks (D)  
Tighten cam locks(D) with a screwdriver.

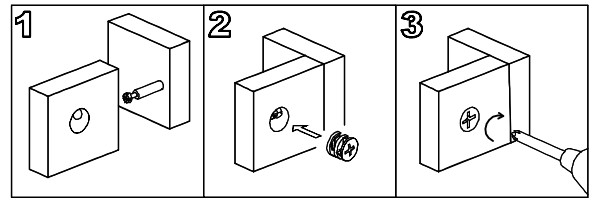
## Step 10



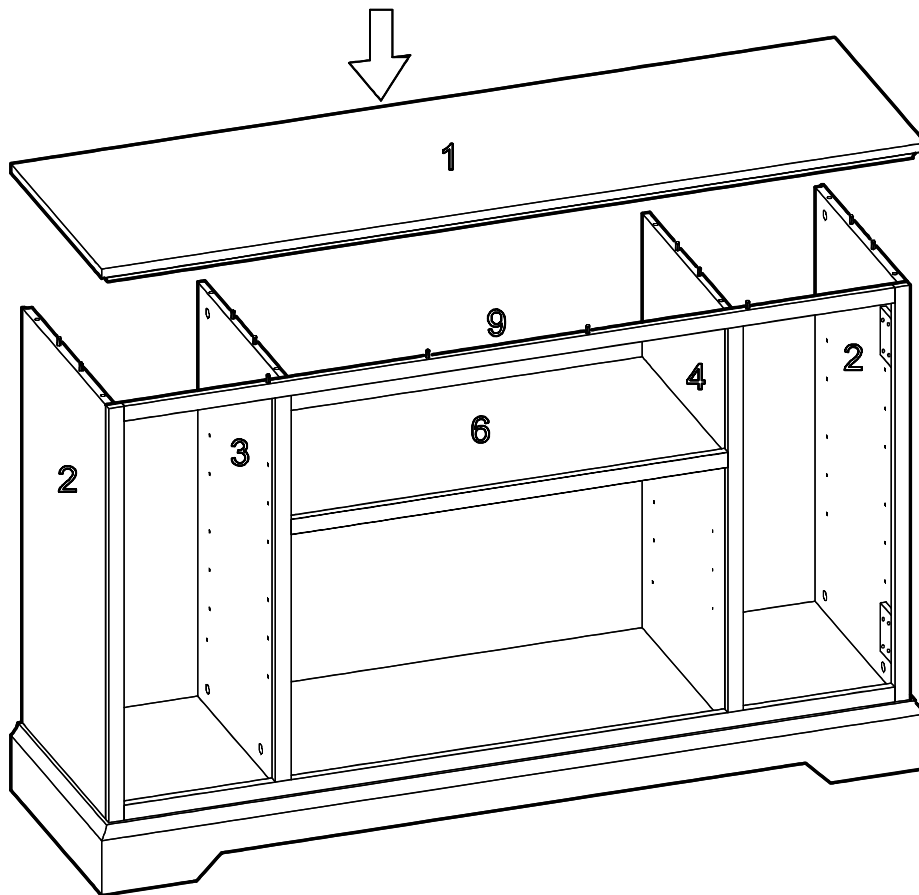
(EN)

Secure panels(2,4) to bottom panel(5) using cam locks (D)  
Tighten cam locks(D) with a screwdriver.

## Step 11



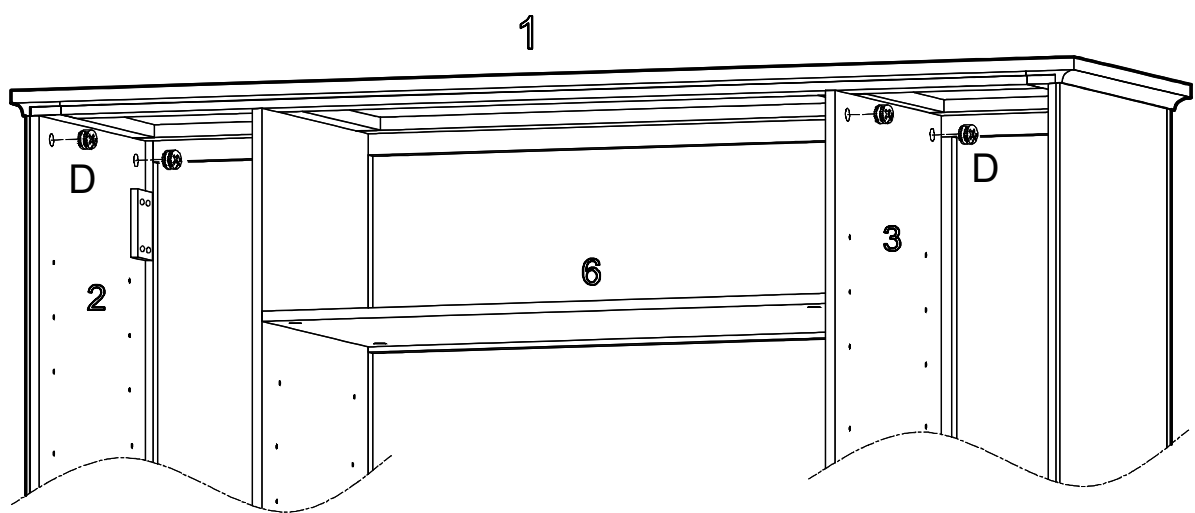
Note: Please don't over-tighten the cam lock, otherwise, it will be broken.



(EN)

Carefully fit to Top panel(1) into place using cam bolts and dowels as guides

## Step 12

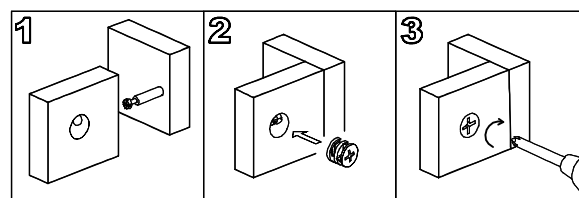


(EN)

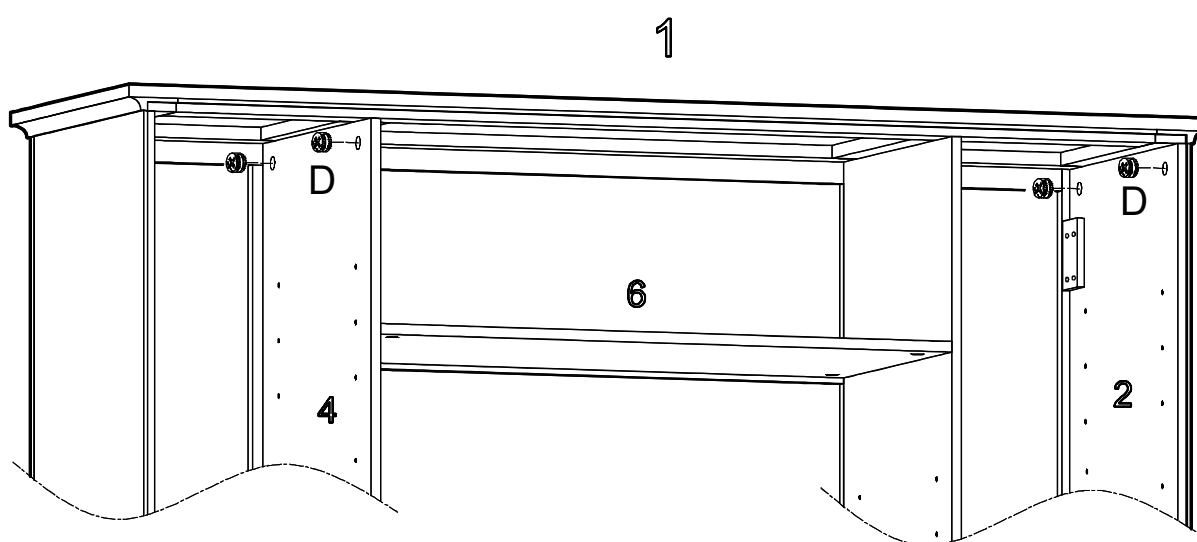
Secure top (1) to panels(2,3) using cam lock(D) ,Tighten cam locks(D)  
With a screwdriver



## Step 13



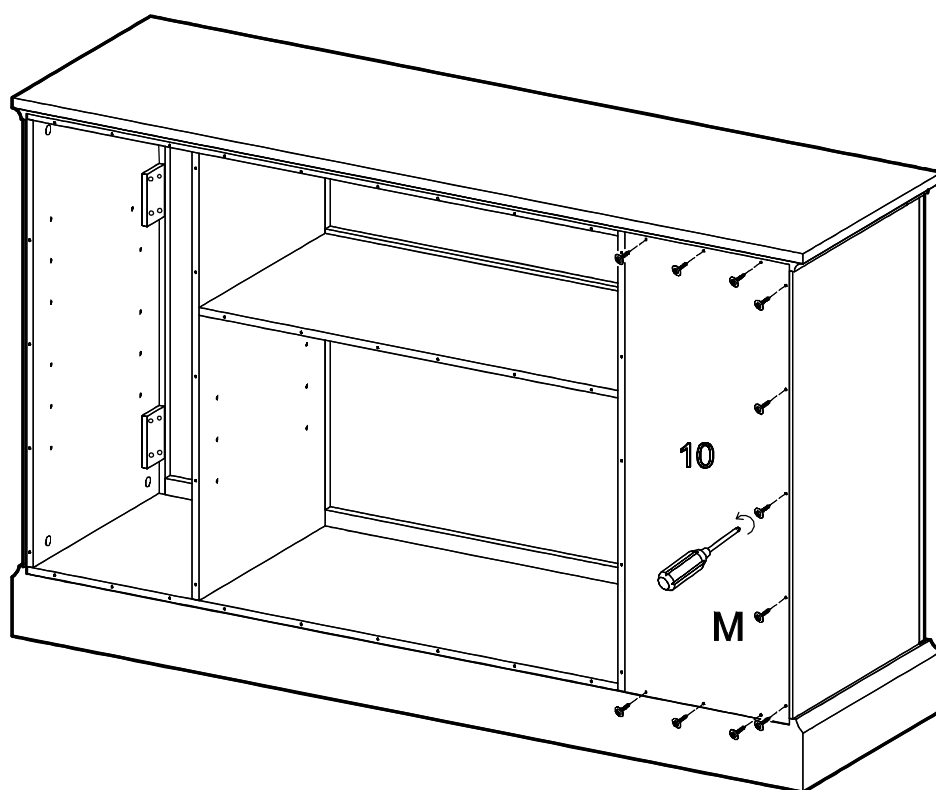
Note: Please don't over-tighten the cam lock, otherwise, it will be broken.



(EN)

Secure top panel(1) to panel(2,4) using cam locks(D), Tighten cam locks (D) with a screwdriver.

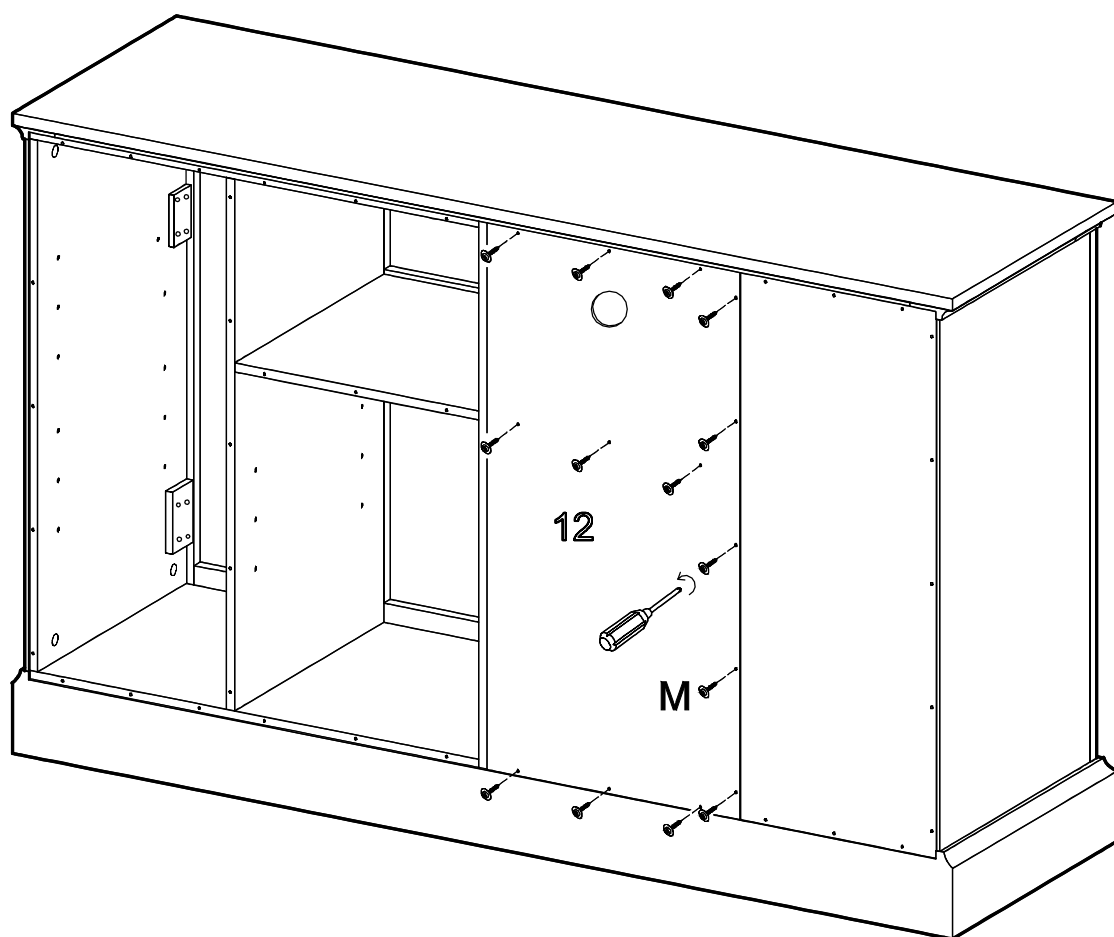
## Step 14



(EN)

Attach panel(10) to the back of the console using screws(M)

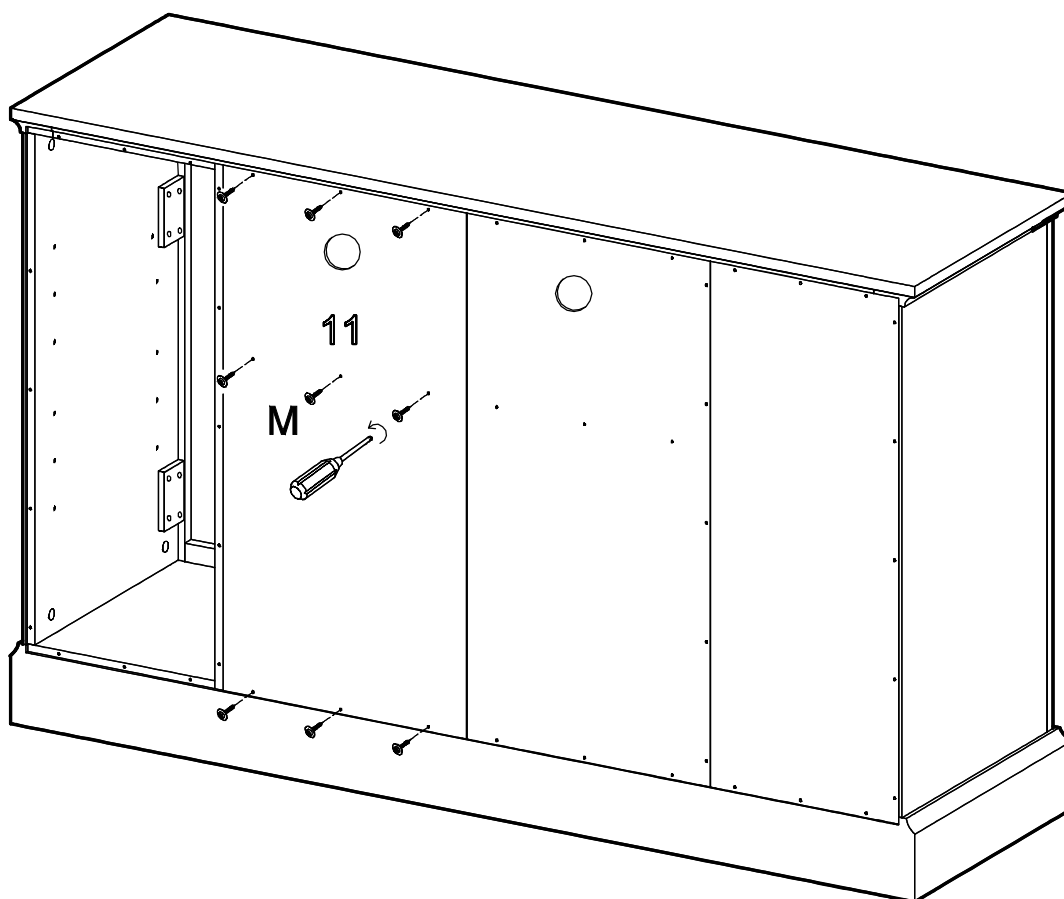
## Step 15



(EN)

Attach panel(12) to the back of the console using screws(M)

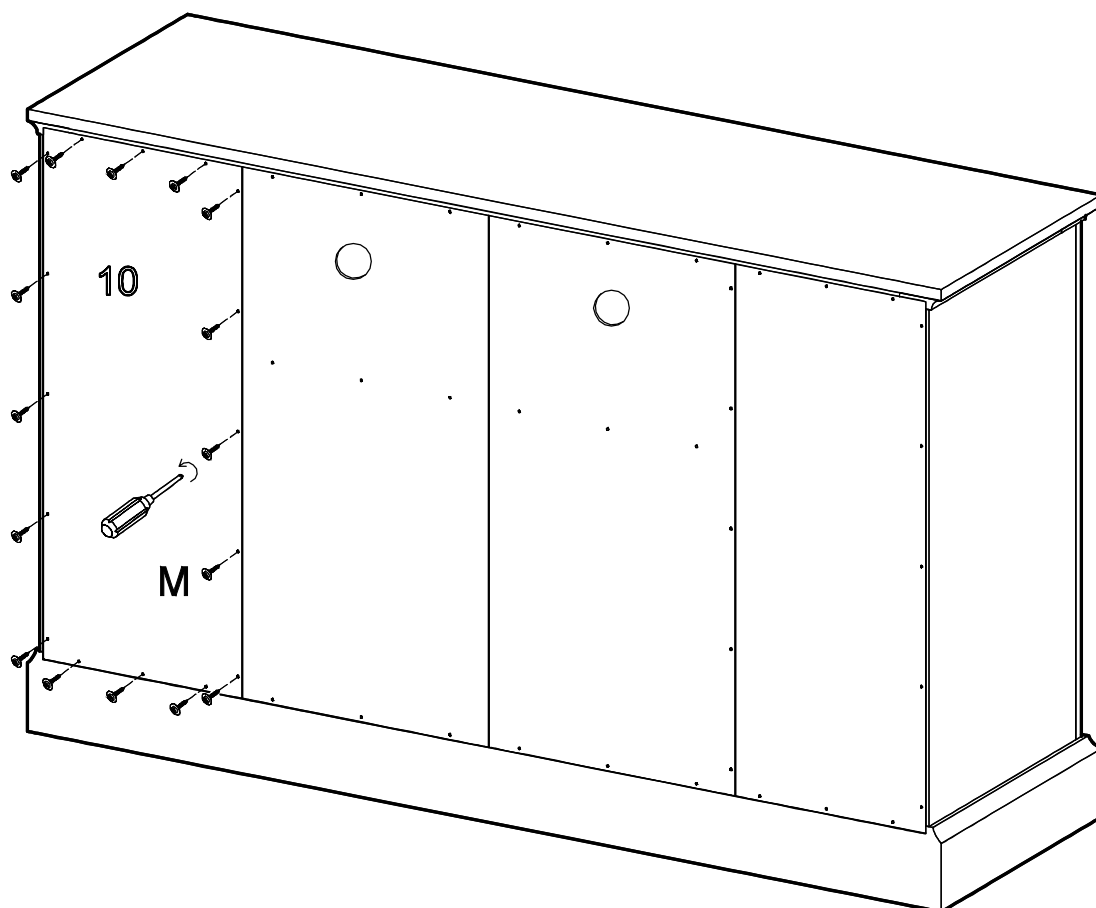
## Step 16



(EN)

Attach panel(11) to the back of the console using screws( M )

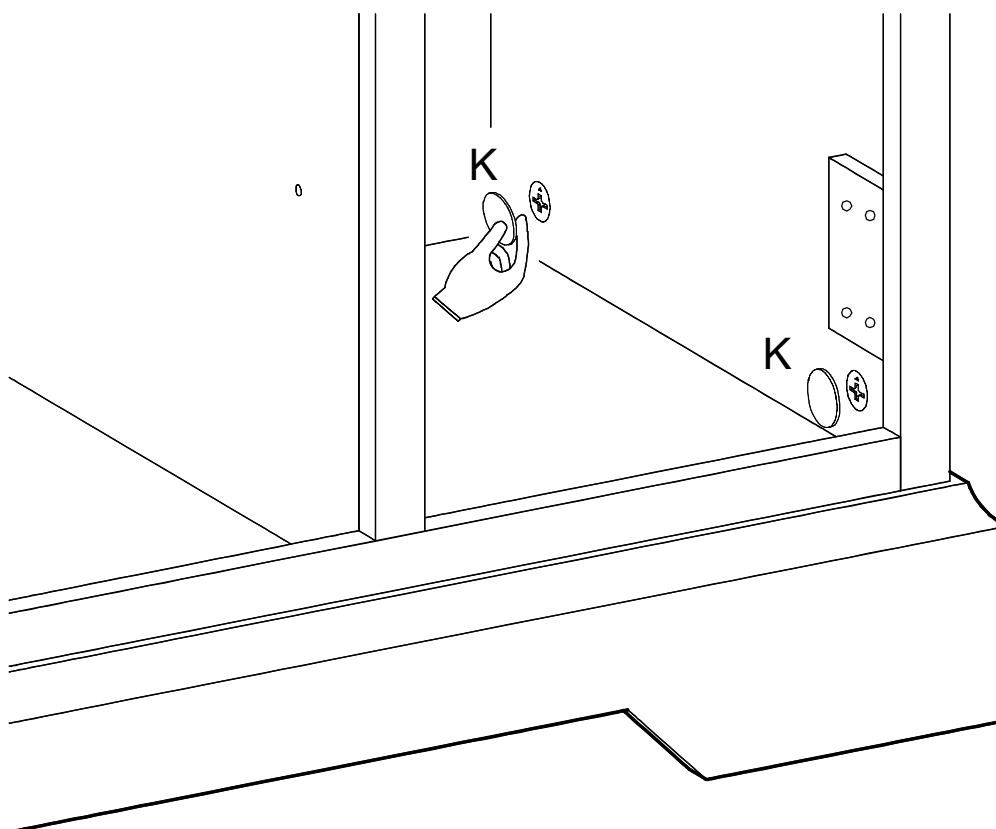
## Step 17



(EN)

Attach panel(10) to the back of the console using screws(M)  
Take out the wooden panel of the faux cable holes if necessary.

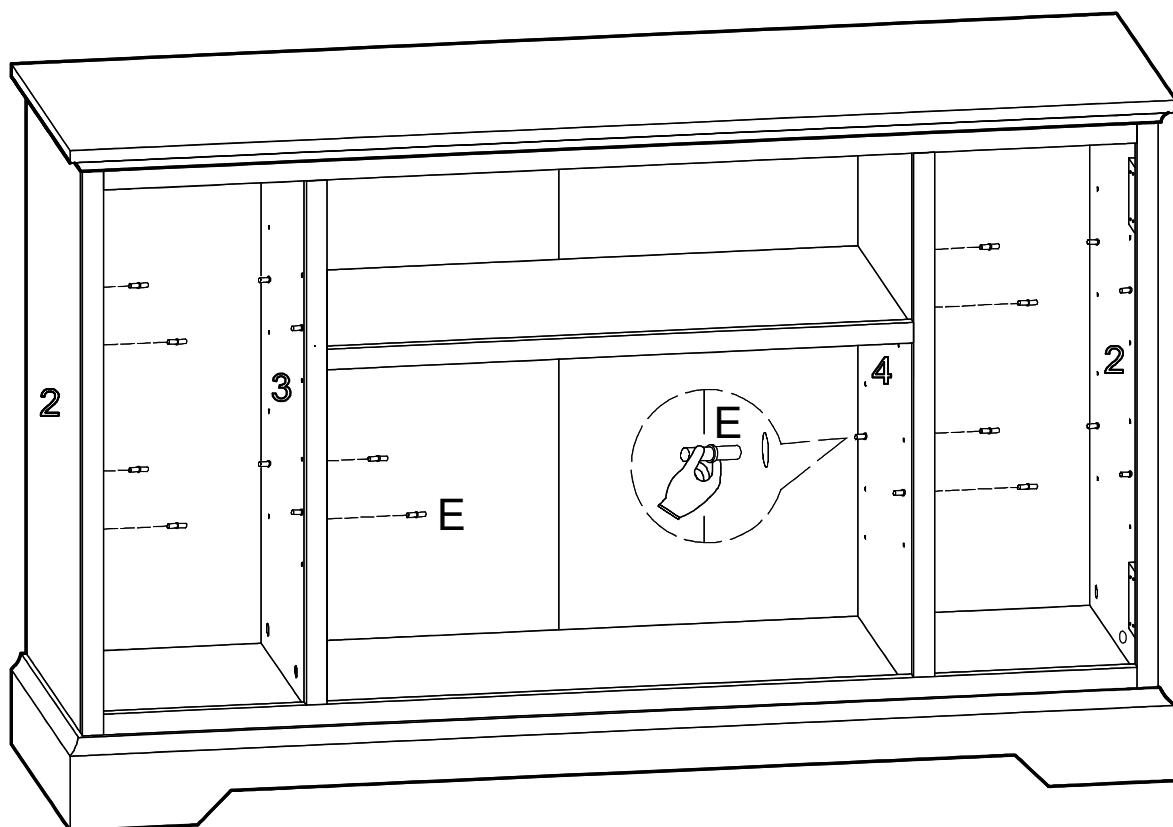
## Step 18



(EN)

Cover all visible cam locks with stickers(K) as desired

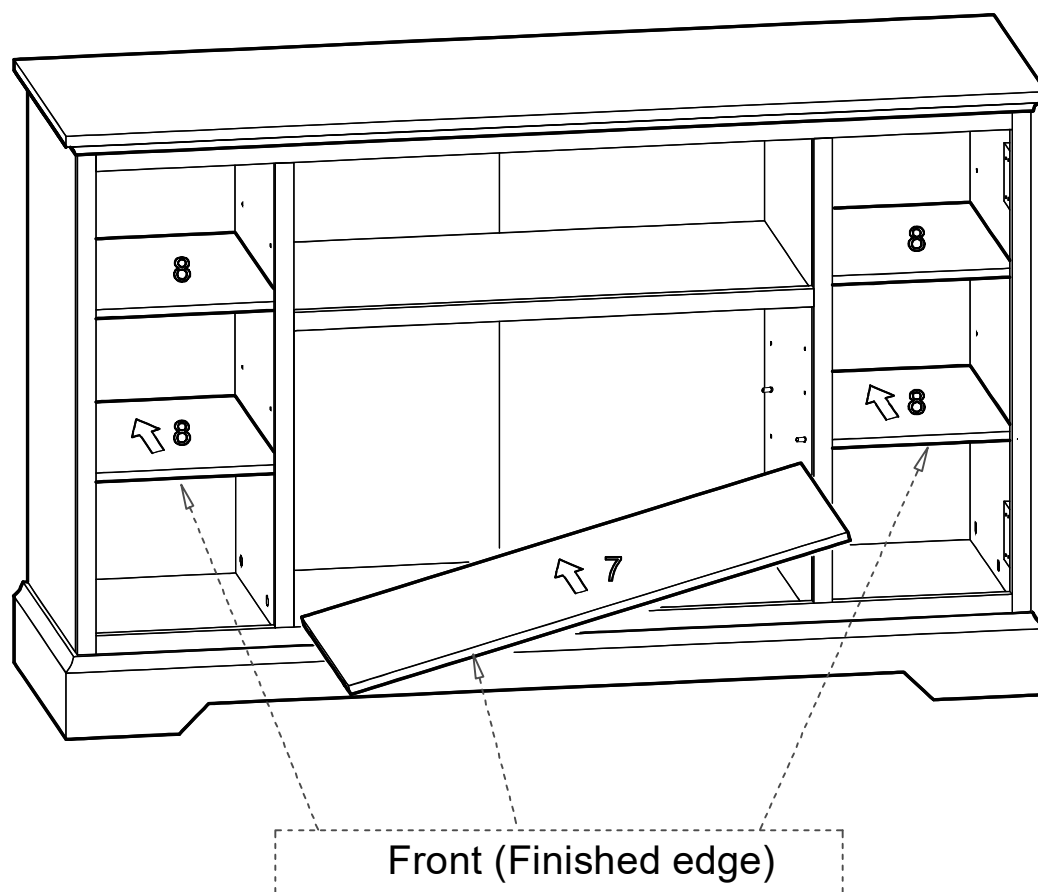
## Step 19



(EN)

Insert shelf support pins(E) into panels(2,3,4) at desired shelf heights

## Step 20

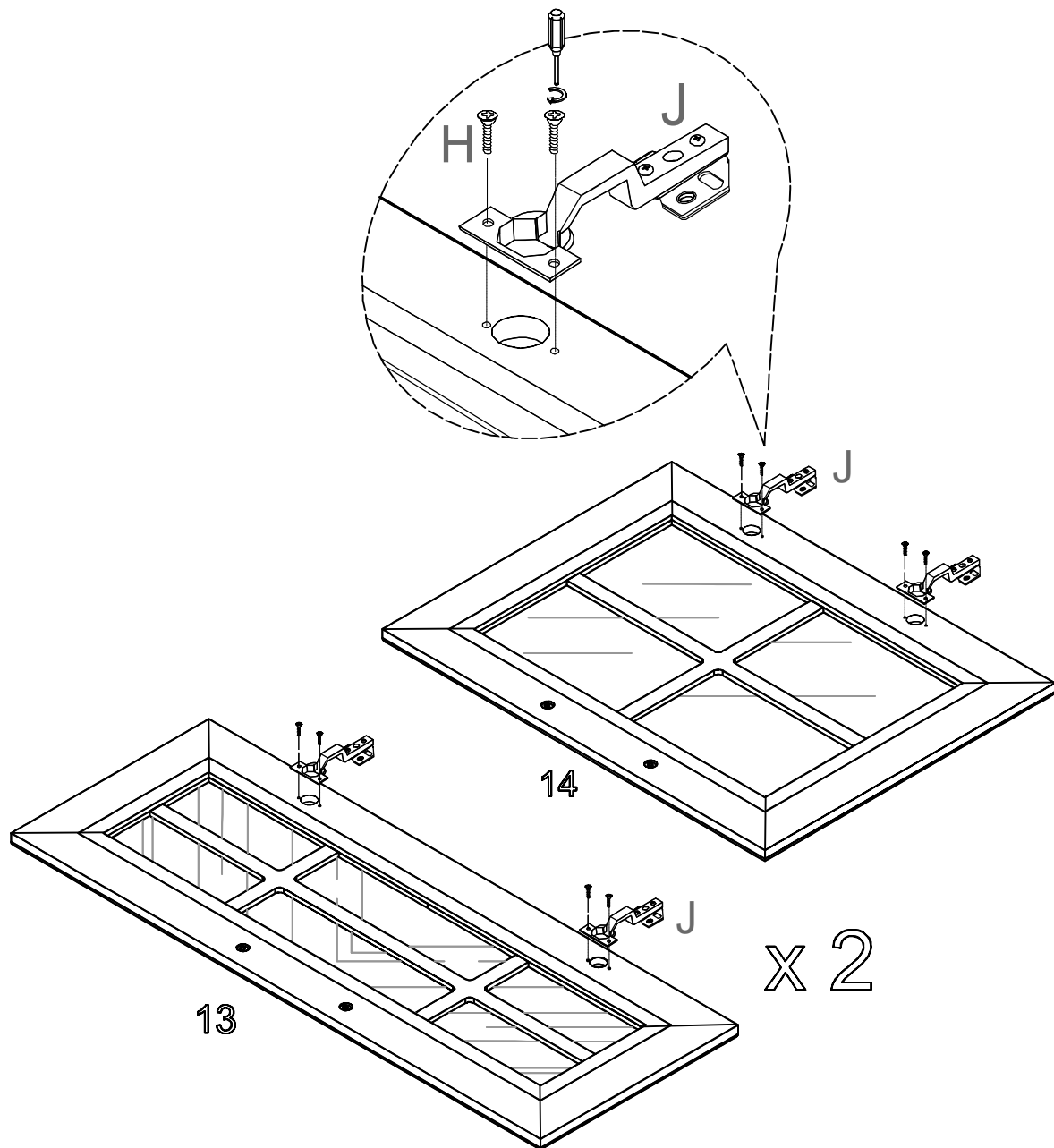


(EN)

Carefully place shelves(7,8) in console,shelves(7,8) will rest on the shelf support pins



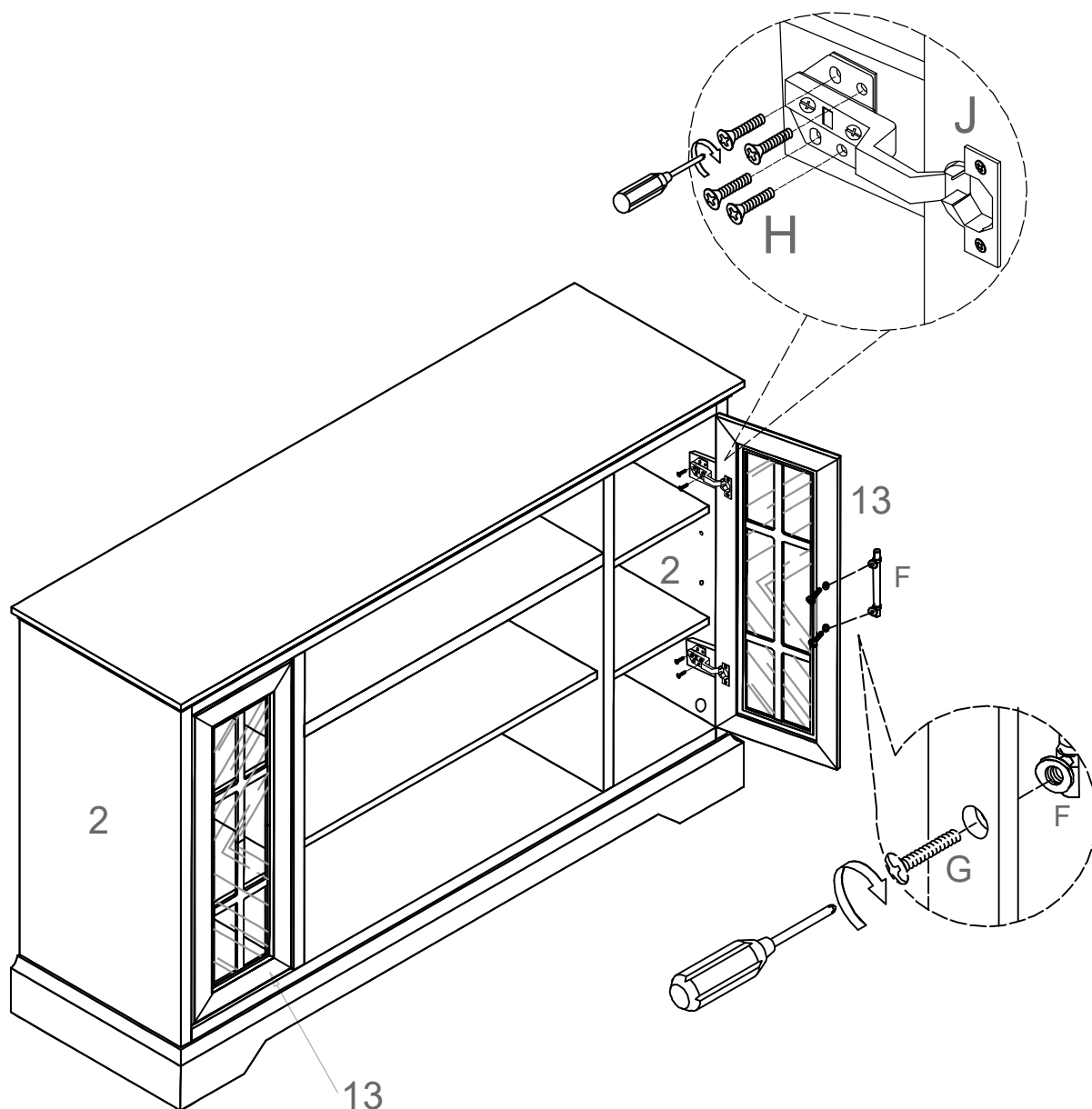
## Step 21



(EN)

Attach hinges(J) to doors(13,14) using Bolt(H) ,Repeat this step for the second set of doors

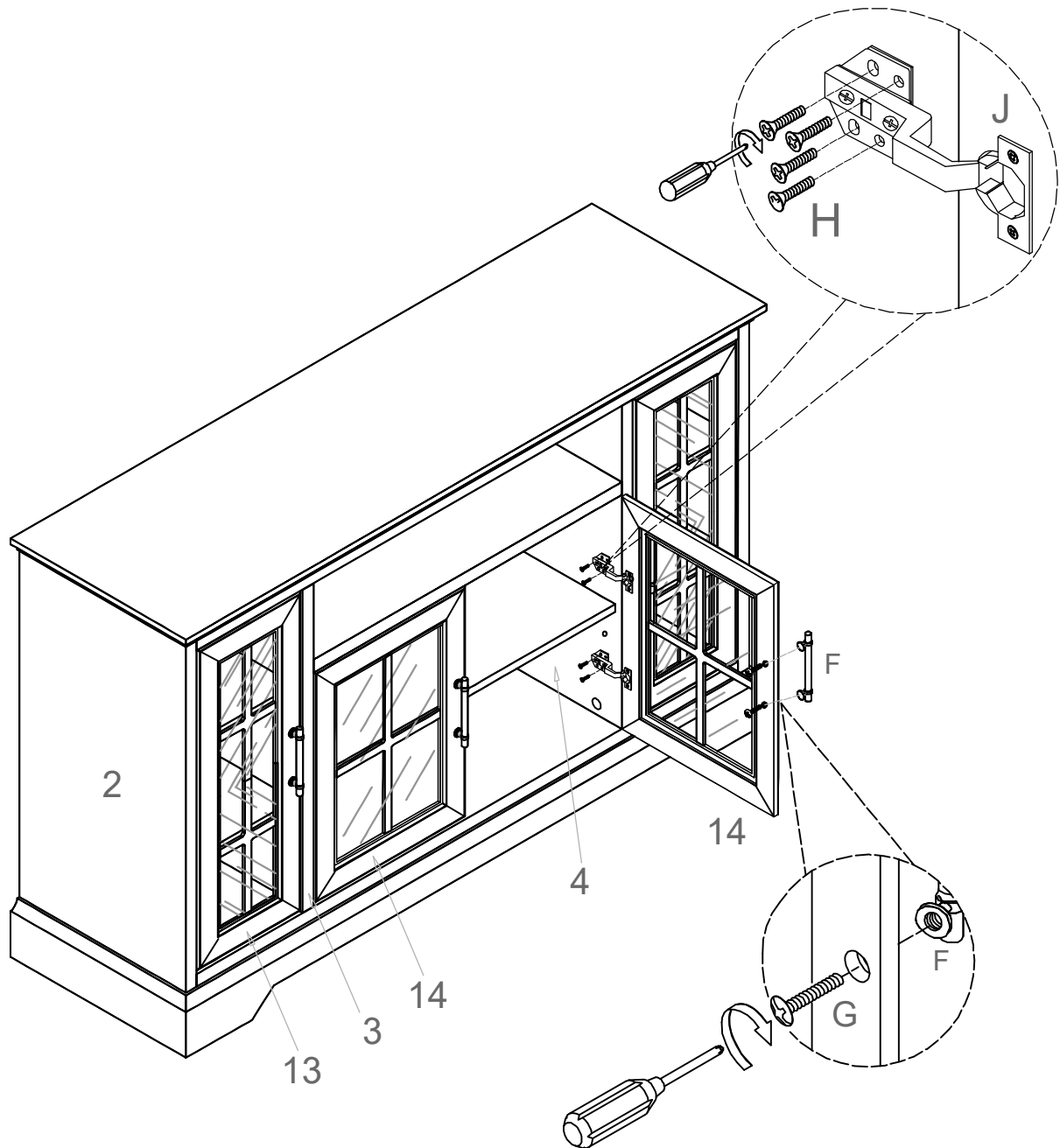
## Step 22



(EN)

Attach doors(13) to panels(2) using bolts(H ) at hinge(J),see page 2 for specific instructions on how to adjust hinges so doors are aligned with console as desired,Attach handles (F) to doors (13) using bolts (G)

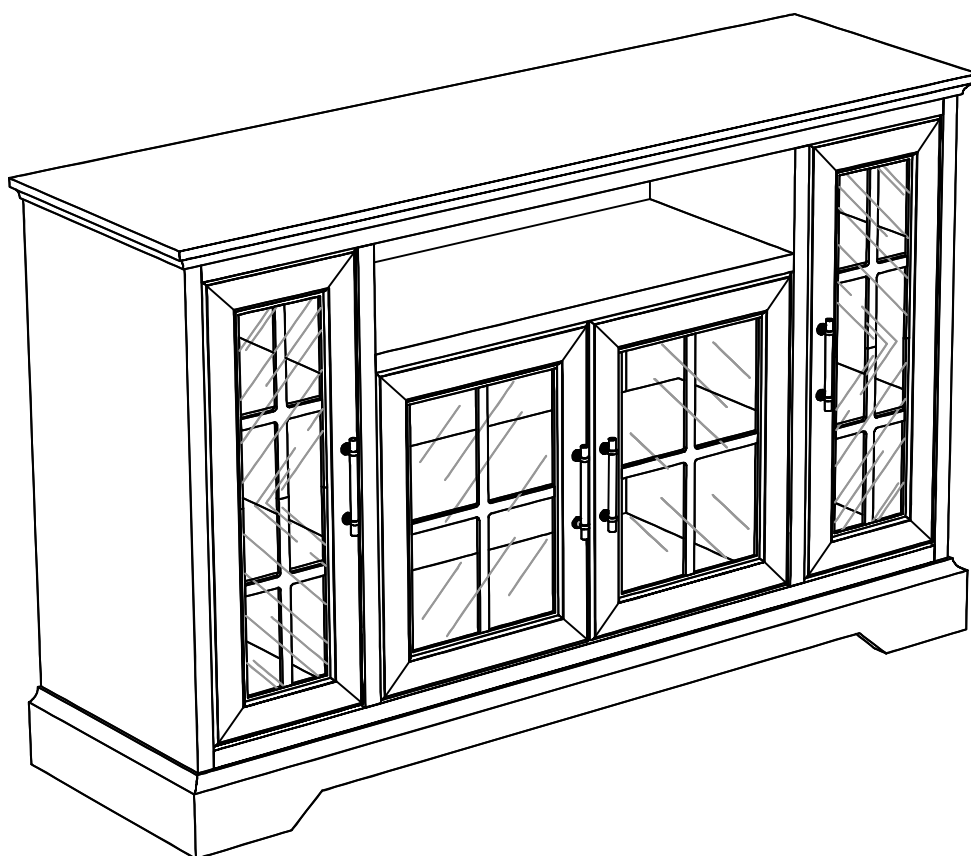
## Step 23



(EN)

Attach doors(14) to panels(3,4) using bolts(H) at hinge(J),see page 2 for specific instructions on how to adjust hinges so doors are aligned with console as desired,Attach handles (F) to doors (14) using bolts (G)

## Step 24



Final Assembly

## WARNING

**DO NOT** use outdoor

**DO NOT** exceed weight limit

**DO NOT** use this item unless all fixings are secured.

**DO NOT** push the item as this will damage the base.

The unit must be handled by at least 2 persons when moving in the same or adjacent rooms.

Before moving the unit, make sure to remove any object that is heavy or might fall off. Please note that lifting from the tabletop with too much weight on the product might lead to part damage/separation.

When lifting the unit, use both hands and bend your knees, not your backs.

When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.

**DO NOT** expose the surfaces to direct sunlight or to extreme environmental conditions. Damages caused by this kind of exposure is not covered by the product's warranty.

**DO NOT** leave spilled liquid in the cabinet

**DO NOT** place hot or cold items directly onto the surface of the item as marking will occur.

Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.