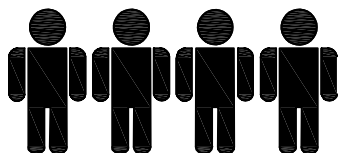
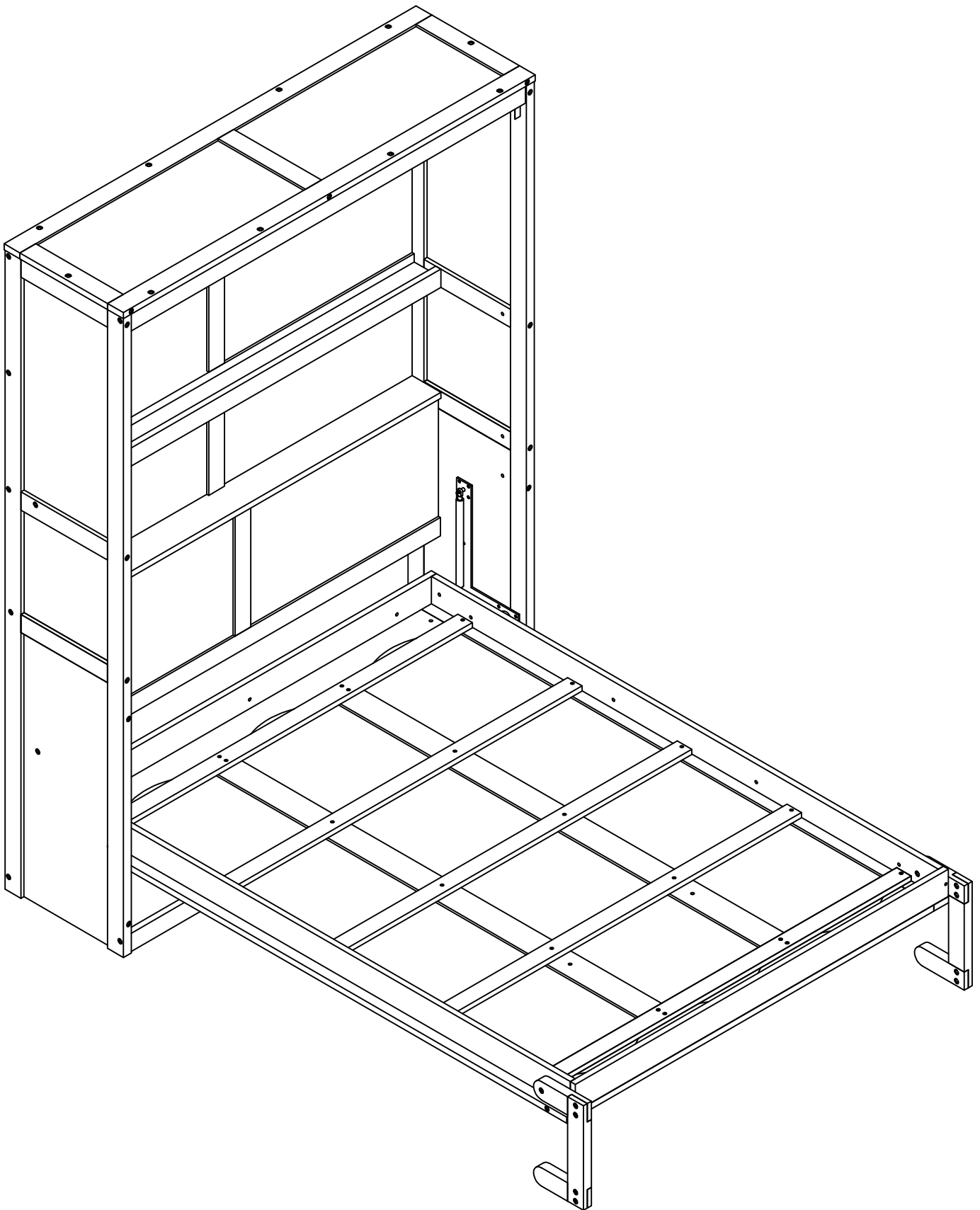


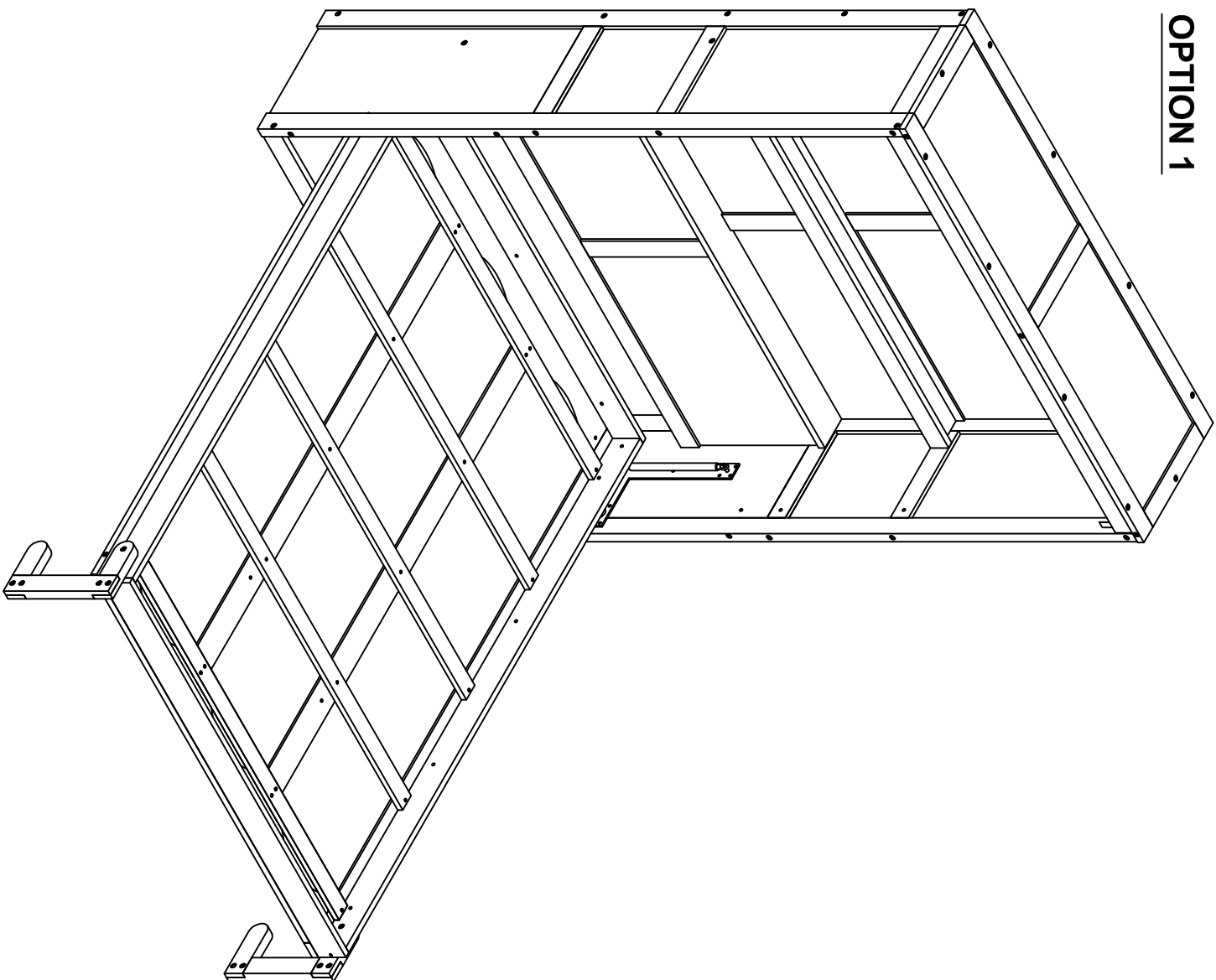
ASSEMBLY INSTRUCTION

SKU CODE: (WF311978-WF311979-WF311980)

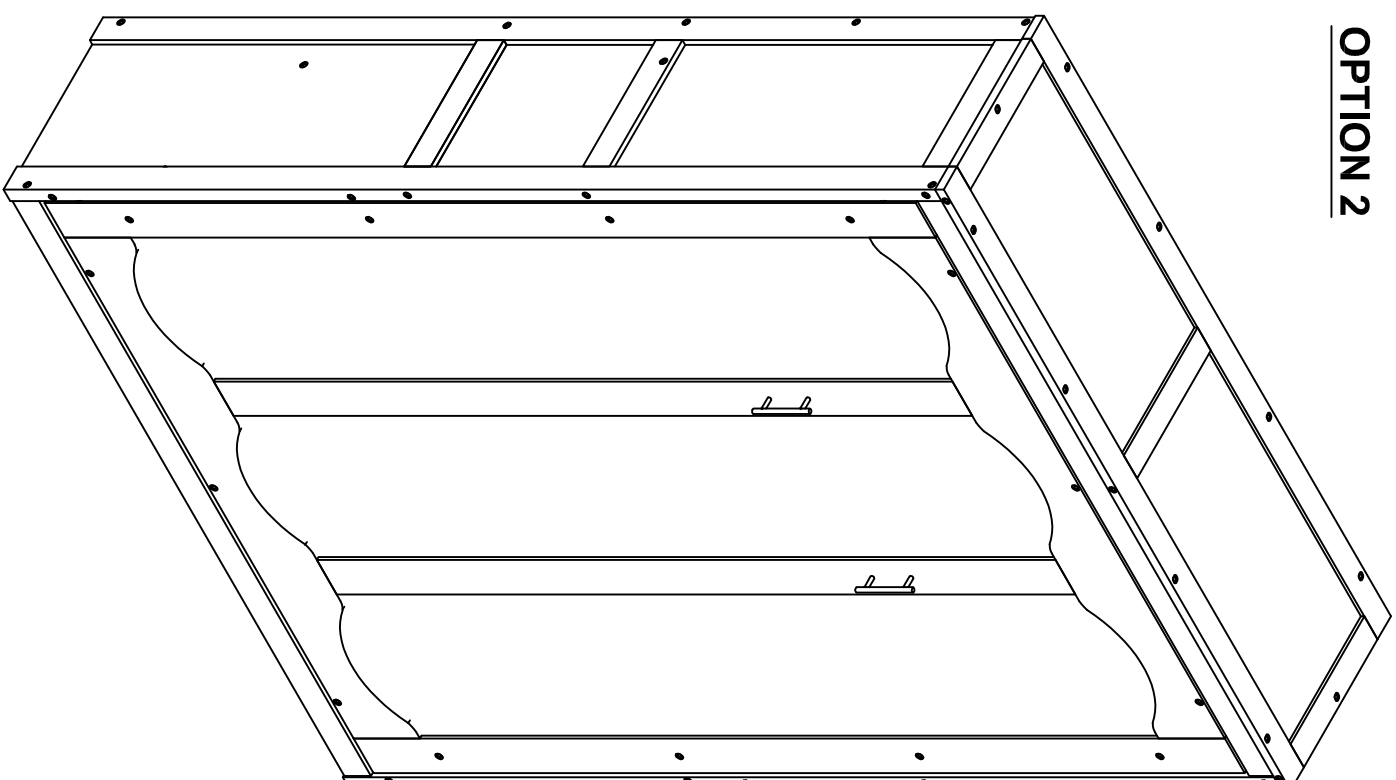


Four people are required to
assemble and move this model.

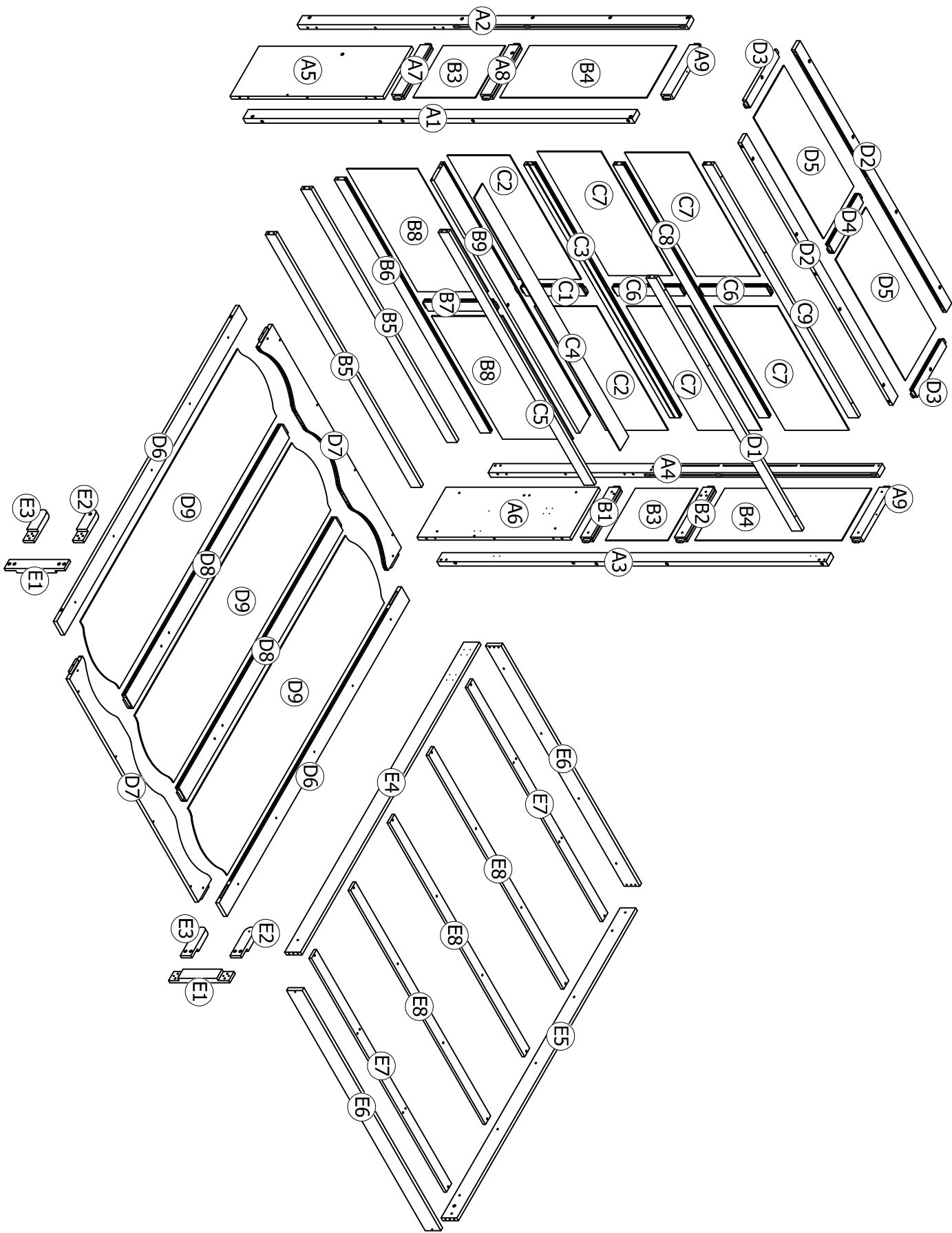
OPTION 1



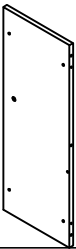

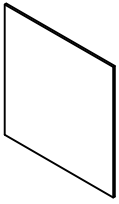

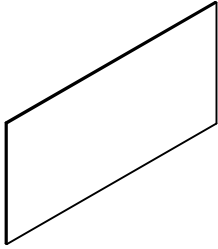
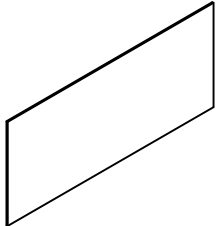
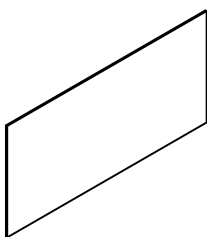
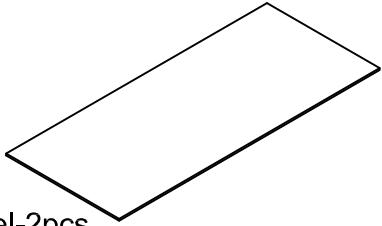

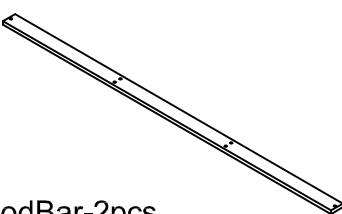
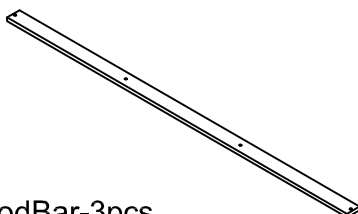
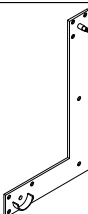

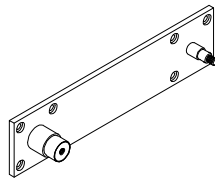

OPTION 2







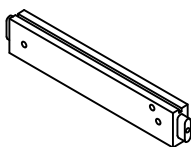
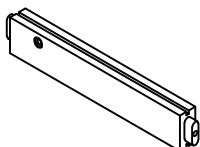
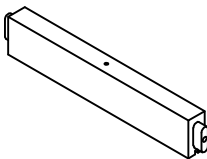
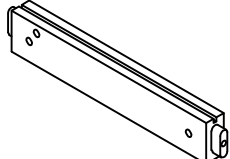
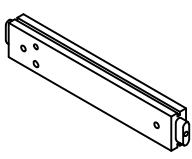
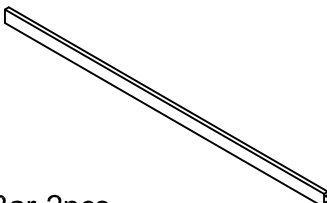

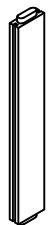

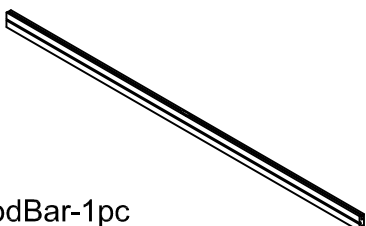
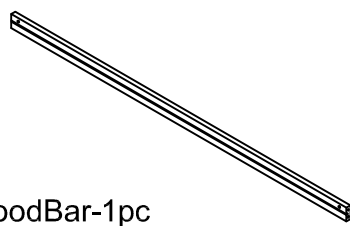

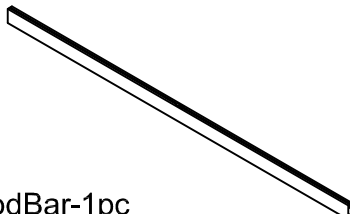
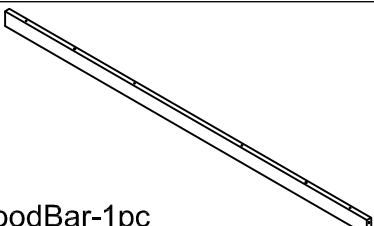
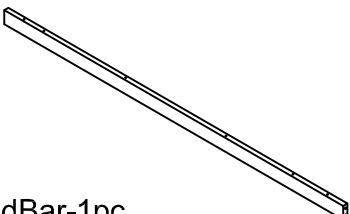
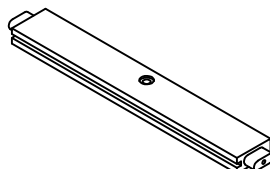
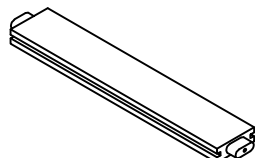
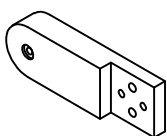
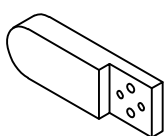
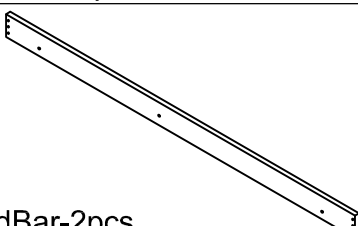
ASSEMBLY INSTRUCTION



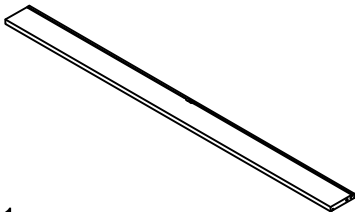
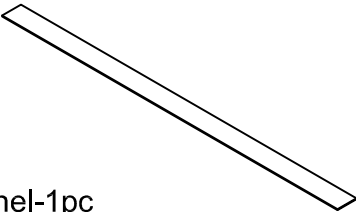
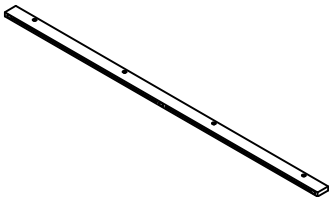
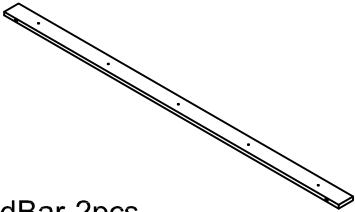
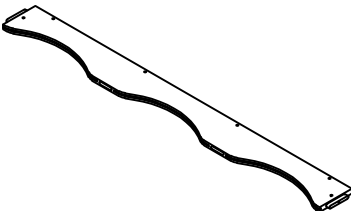
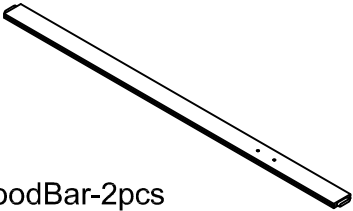
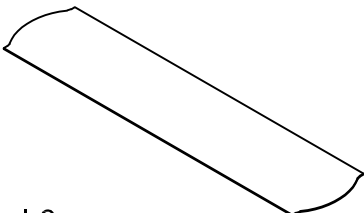
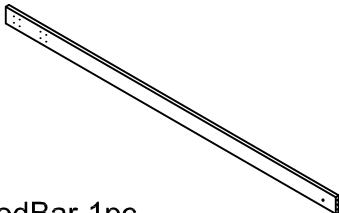
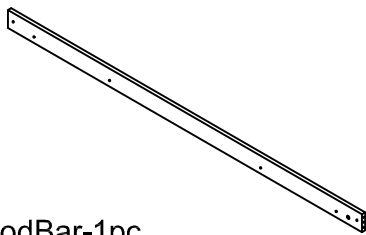
Part List & Hardware List (Box 1-WF311978)

<div>A5</div> <div></div> <div>Panel-1pc</div>	<div>A6</div> <div></div> <div>Panel-1pc</div>	<div>B3</div> <div></div> <div>Panel-2pcs</div>
<div>B4</div> <div></div> <div>Panel-2pcs</div>	<div>B8</div> <div></div> <div>Panel-2pcs</div>	<div>C2</div> <div></div> <div>Panel-2pcs</div>
<div>C7</div> <div></div> <div>Panel-4pcs</div>	<div>D5</div> <div></div> <div>Panel-2pcs</div>	<div>E1</div> <div></div> <div>WoodBar-2pcs</div>
<div>E7</div> <div></div> <div>WoodBar-2pcs</div>	<div>E8</div> <div></div> <div>WoodBar-3pcs</div>	<div>E9</div> <div></div> <div>Metal corner link-1pc</div>
<div>F1</div> <div></div> <div>Metal corner link-1pc</div>	<div>F2</div> <div></div> <div>Metal corner link-2pcs</div>	<div>F3</div> <div><div>750N</div></div> <div>Piston Steam-2pcs</div>

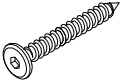
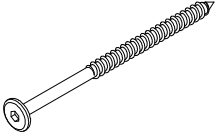
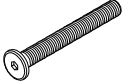
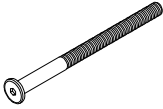
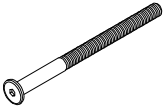

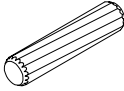


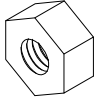
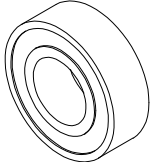
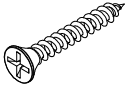
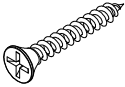
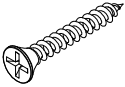
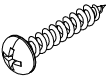
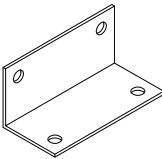
Part List (Box 2-WF311979)

A1  Leg-1pc	A2  Leg-1pc	A3  Leg-1pc
A4  Leg-1pc	A7  WoodBar-1pc	A8  WoodBar-1pc
A9  WoodBar-2pcs	B1  WoodBar-1pc	B2  WoodBar-1pc
B5  WoodBar-2pcs	B6  WoodBar-1pc	B7  WoodBar-1pc
C1  WoodBar-1pc	C3  WoodBar-1pc	C5  WoodBar-1pc
C6  WoodBar-2pcs	C8  WoodBar-1pc	C9  WoodBar-1pc
D1  WoodBar-1pc	D3  WoodBar-2pcs	D4  WoodBar-1pc
E2  WoodBar-2pcs	E3  WoodBar-2pcs	E6  WoodBar-2pcs

Part List (Box 3-WF311980)

<div>B9</div> <div></div> <div>Panel-1pc</div>	<div>C4</div> <div></div> <div>Panel-1pc</div>	<div>D2</div> <div></div> <div>WoodBar-2pcs</div>
<div>D6</div> <div></div> <div>WoodBar-2pcs</div>	<div>D7</div> <div></div> <div>WoodBar-2pcs</div>	<div>D8</div> <div></div> <div>WoodBar-2pcs</div>
<div>D9</div> <div></div> <div>Panel-3pcs</div>	<div>E4</div> <div></div> <div>WoodBar-1pc</div>	<div>E5</div> <div></div> <div>WoodBar-1pc</div>

Hardware List (Box 1-WF311978)

1	 Screws 1/4" x40 12pcs	2	 Screws 1/4" x70 8pcs	3	 Ø1/4" x 20 mm Hex-Head bolts 8pcs
4	 Ø1/4" x 40 mm Hex-Head bolts 2pcs	5	 Ø1/4" x 60 mm Hex-Head bolts 20pcs	6	 Ø1/4" x 80 mm Hex-Head bolts 16pcs
7	 Ø1/4" x 100 mm Hex-Head bolts 20pcs	8	 Ø1/4" x 120 mm Hex-Head bolts 4pcs	9	 Ø8 x 30 mm Wood dowel 42pcs
10	 Ø1/4" x 13 mm Horizontal-Hole bolts 60pcs	11	 Ø1/4" x 15 mm T-Nut 10pcs	12	 Ø1/3" x 40 mm Hex-Head bolts 2pcs
13	 Ø8 x 20 mm Wood dowel 8pcs	14	 Nut 4pcs	15	 Bearings 2pcs
16	 M4 x 20 mm Wood Screws 36pcs	17	 M4 x 30 mm Wood Screws 24pcs	18	 M4 x 40 mm Wood Screws 6pcs
19	 M4 x 20 mm Wood Screws 16pcs	20	 Angle Metal 2pcs	21	 Angle Metal 6pcs

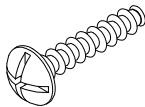
Hardware List (Box 1-WF311978)

22



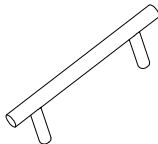
Ø20 / Ø6 x 2 mm
Washer 2pcs

23



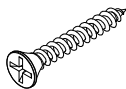
M4 x 20 mm
Wood Screws 4pcs

24



Handle 2pcs

25



M4 x 15 mm
Wood Screws 8pcs

26

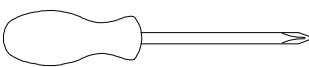


Metal Patt 2pcs

27

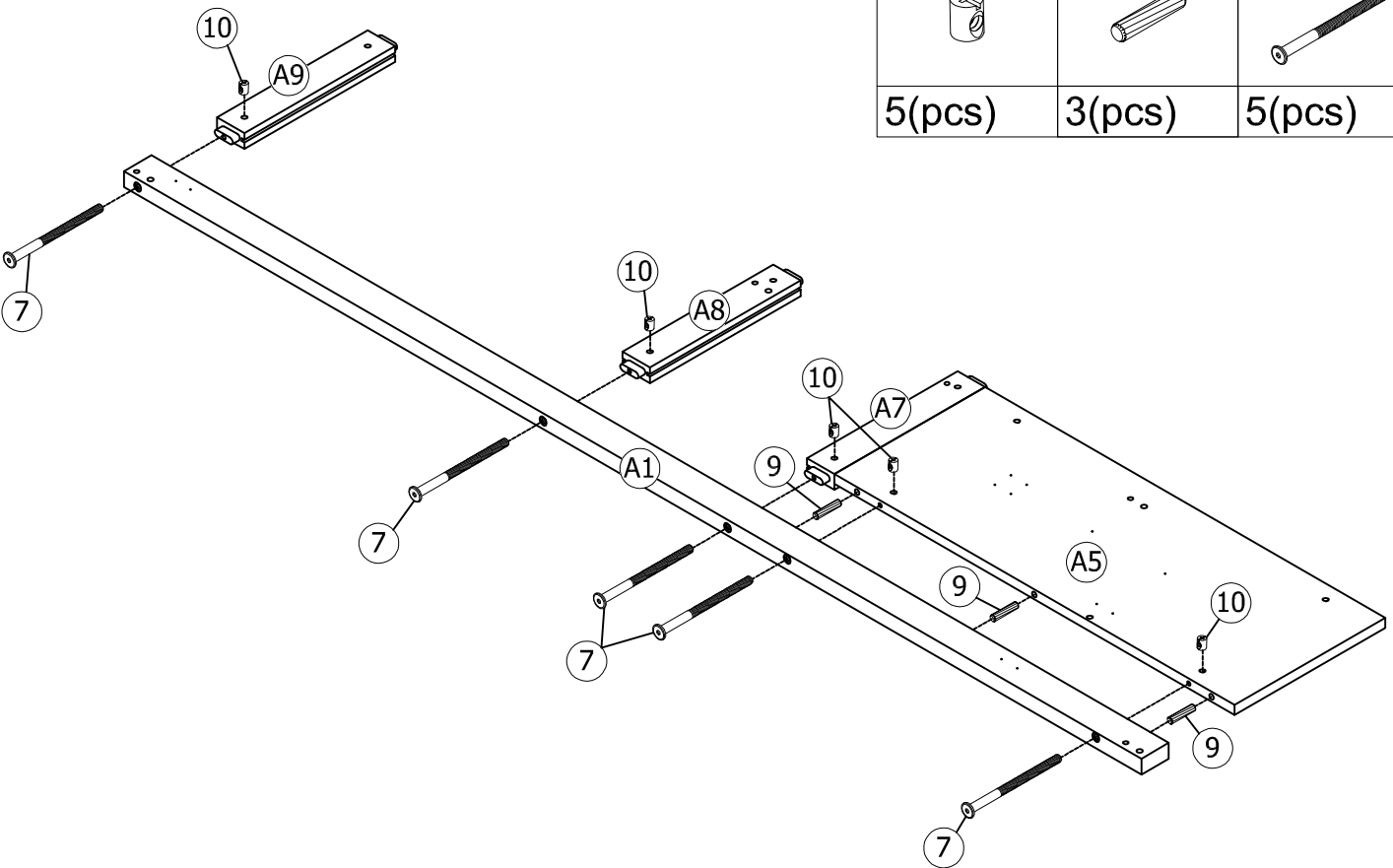





Allen Key 2pcs



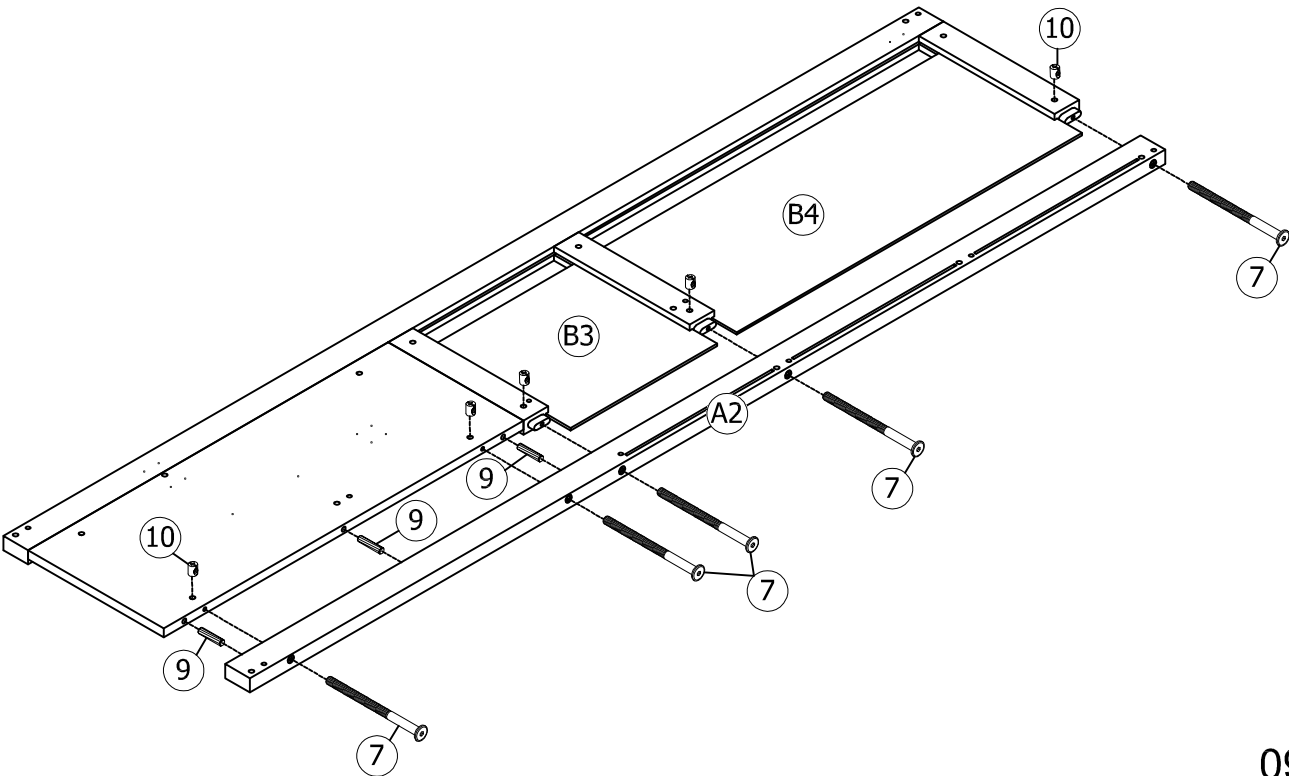
Assembly Tools Required (Not Included)




STEP1: Following below illustration.






10	9	7
		
5(pcs)	3(pcs)	5(pcs)

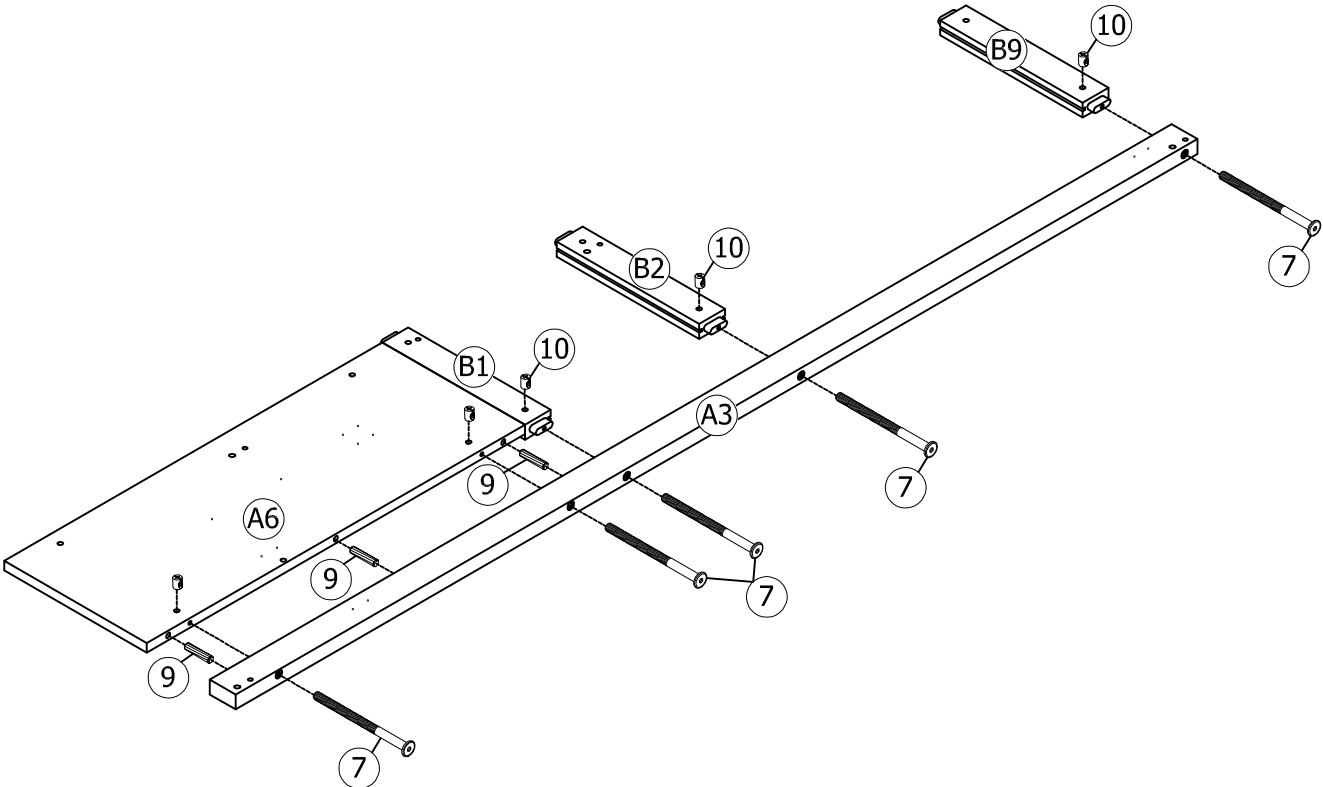
STEP2: Following below illustration.






10	9	7
		
5(pcs)	3(pcs)	5(pcs)

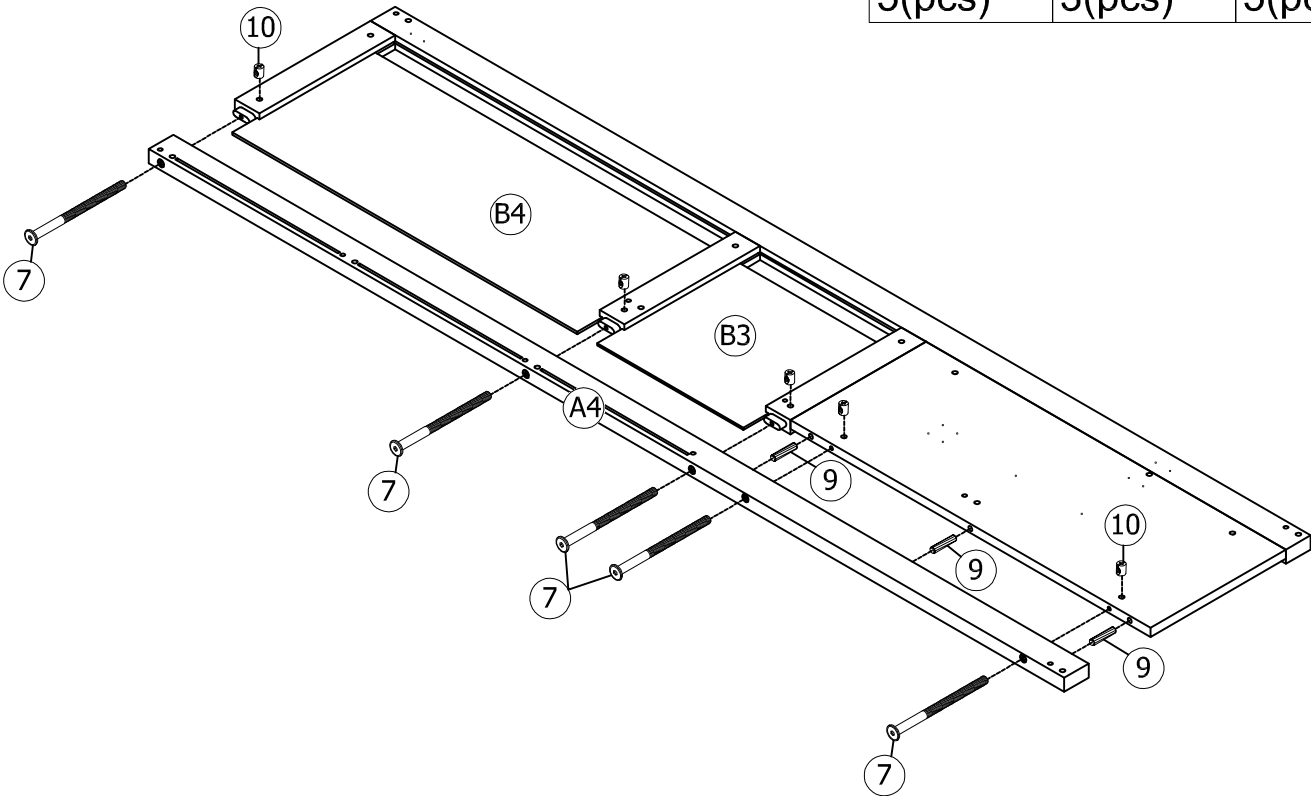
STEP3: Following below illustration.

10	9	7
		
5(pcs)	3(pcs)	5(pcs)






STEP4: Following below illustration.

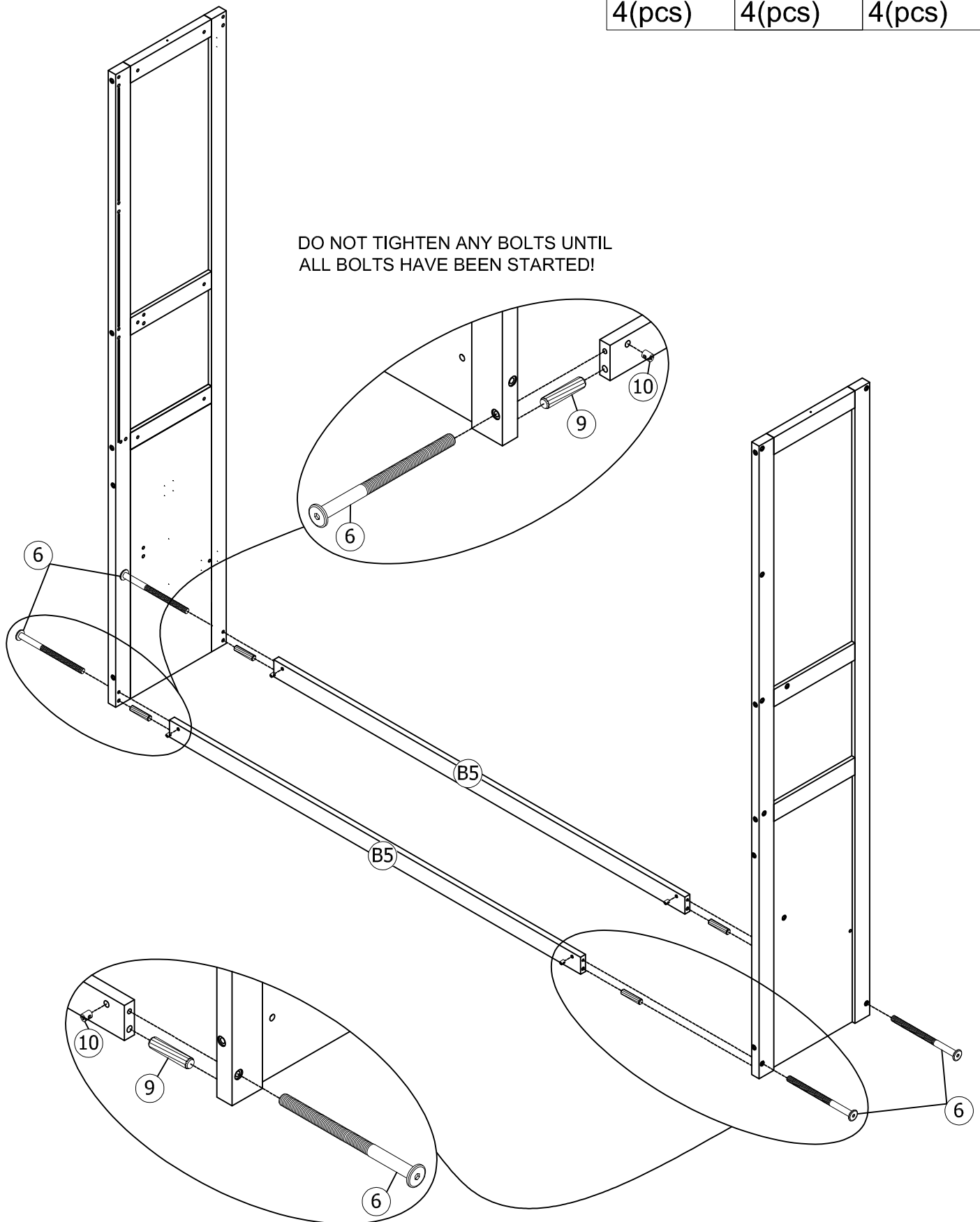
10	9	7
		
5(pcs)	3(pcs)	5(pcs)



STEP5: Following below illustration.




10	9	6
		
4(pcs)	4(pcs)	4(pcs)

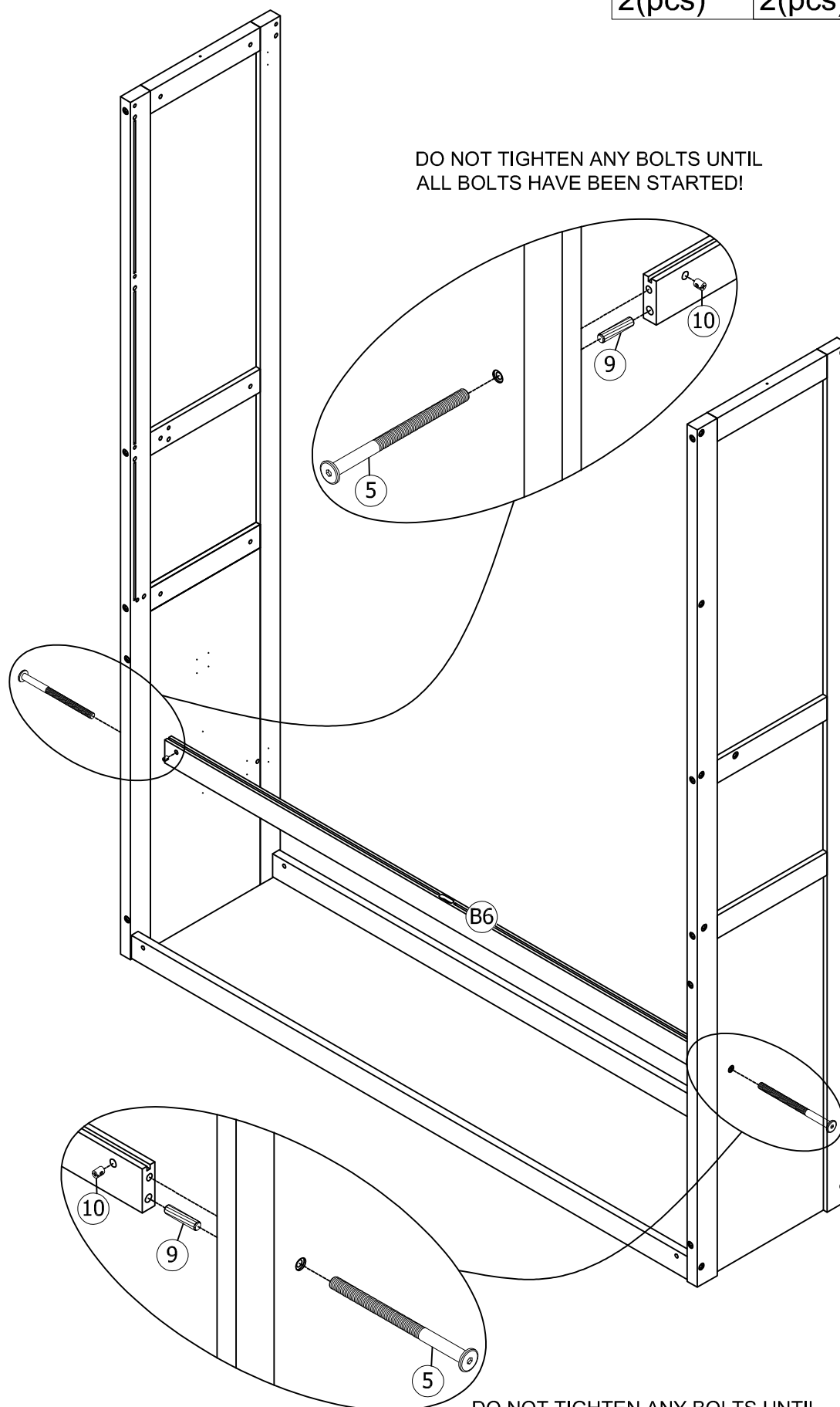
DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!






DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

STEP6: Following below illustration.

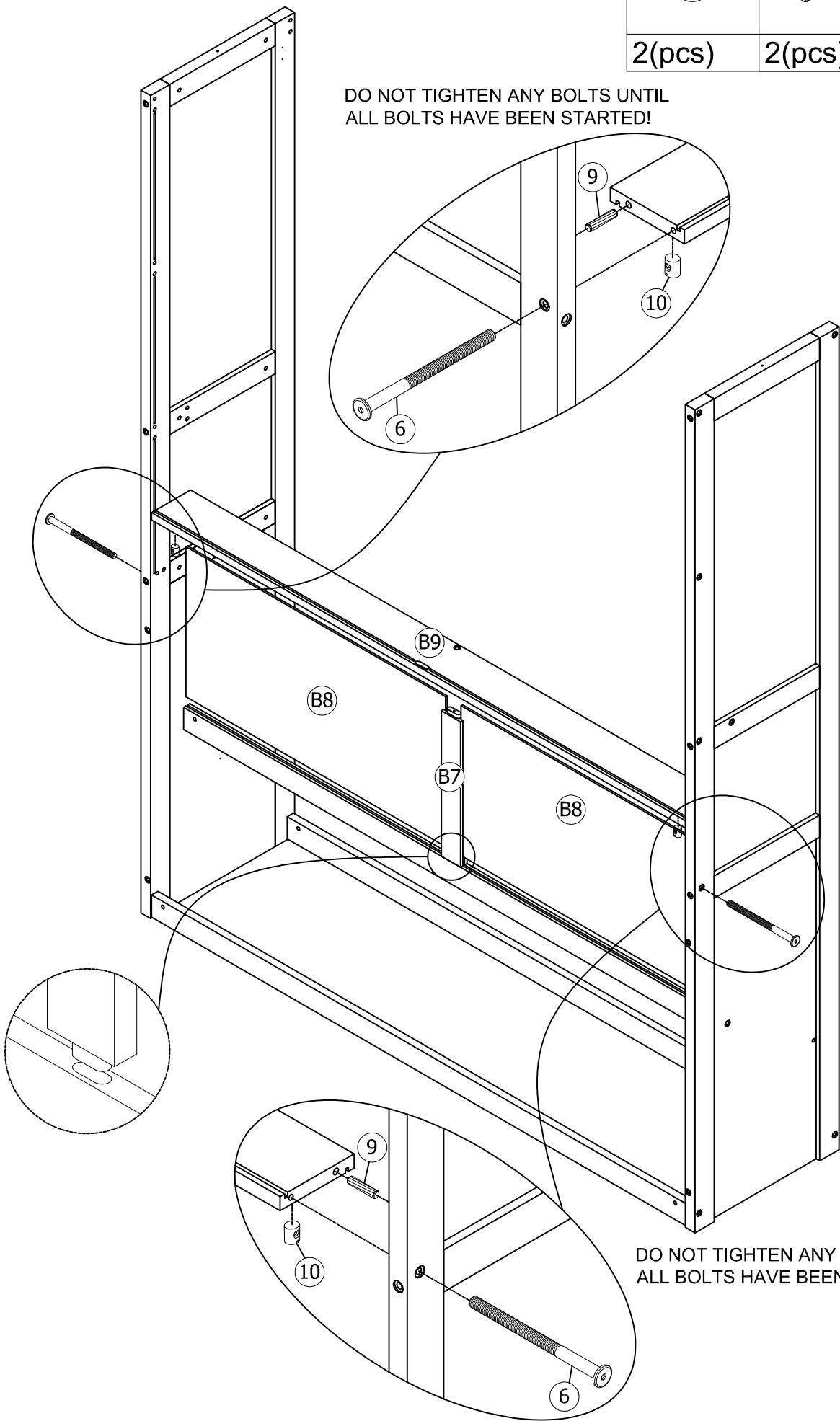
10	9	5
		
2(pcs)	2(pcs)	2(pcs)



STEP7: Following below illustration.

10	9	6
		
2(pcs)	2(pcs)	2(pcs)

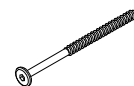
DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!



DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

STEP8: Following below illustration.

2

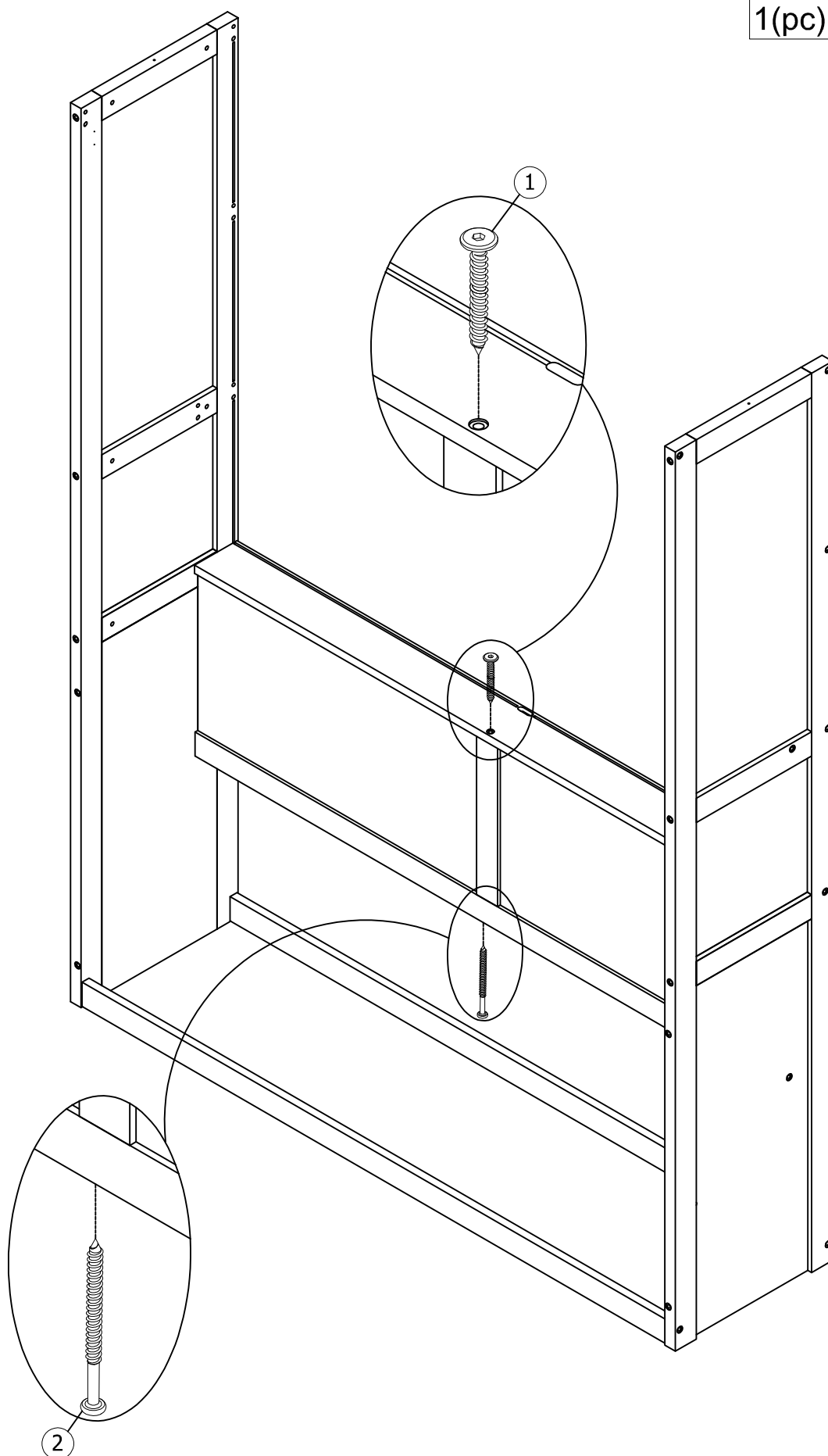


1(pc)





1



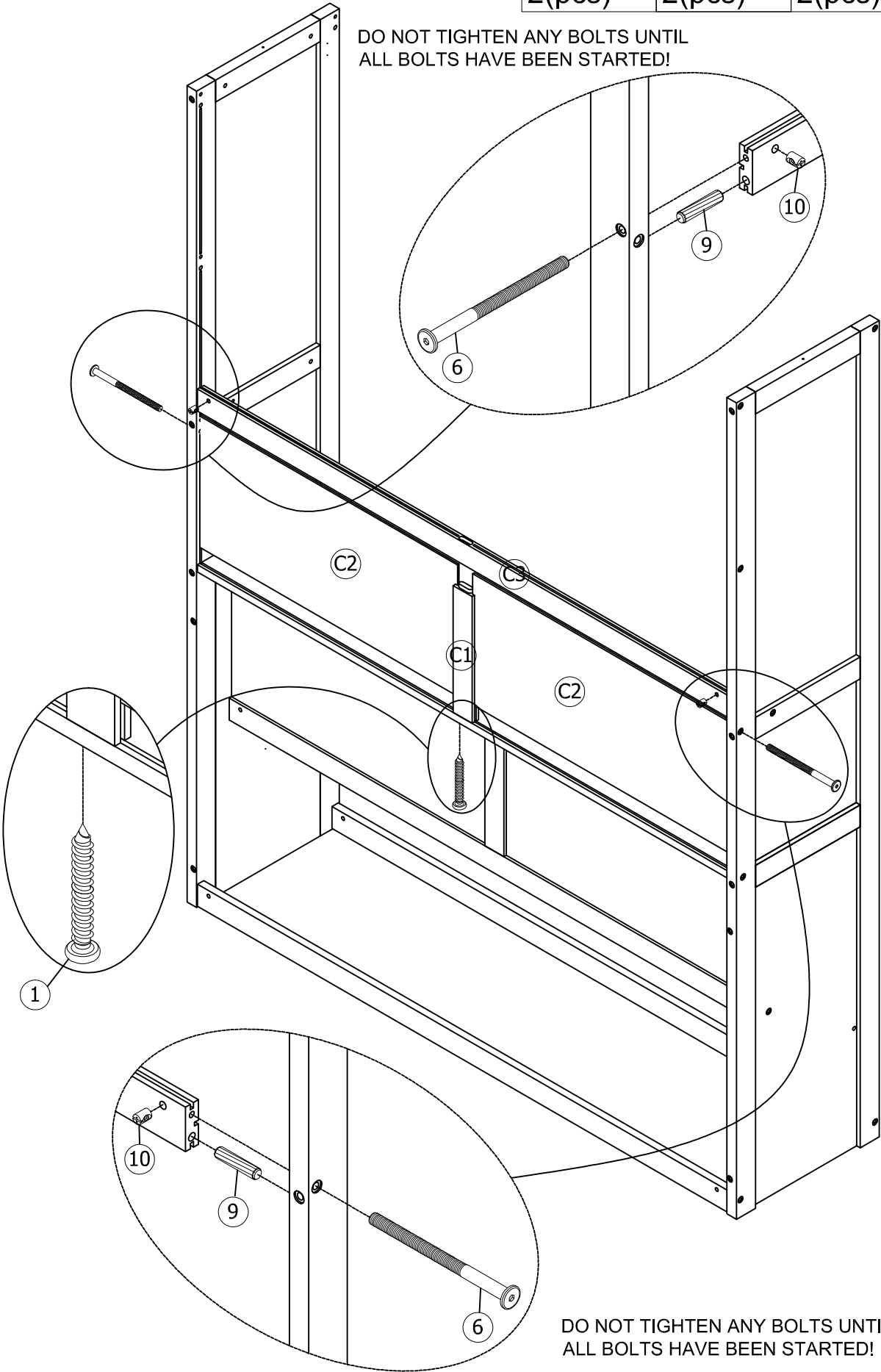
1(pc)



STEP9: Following below illustration.

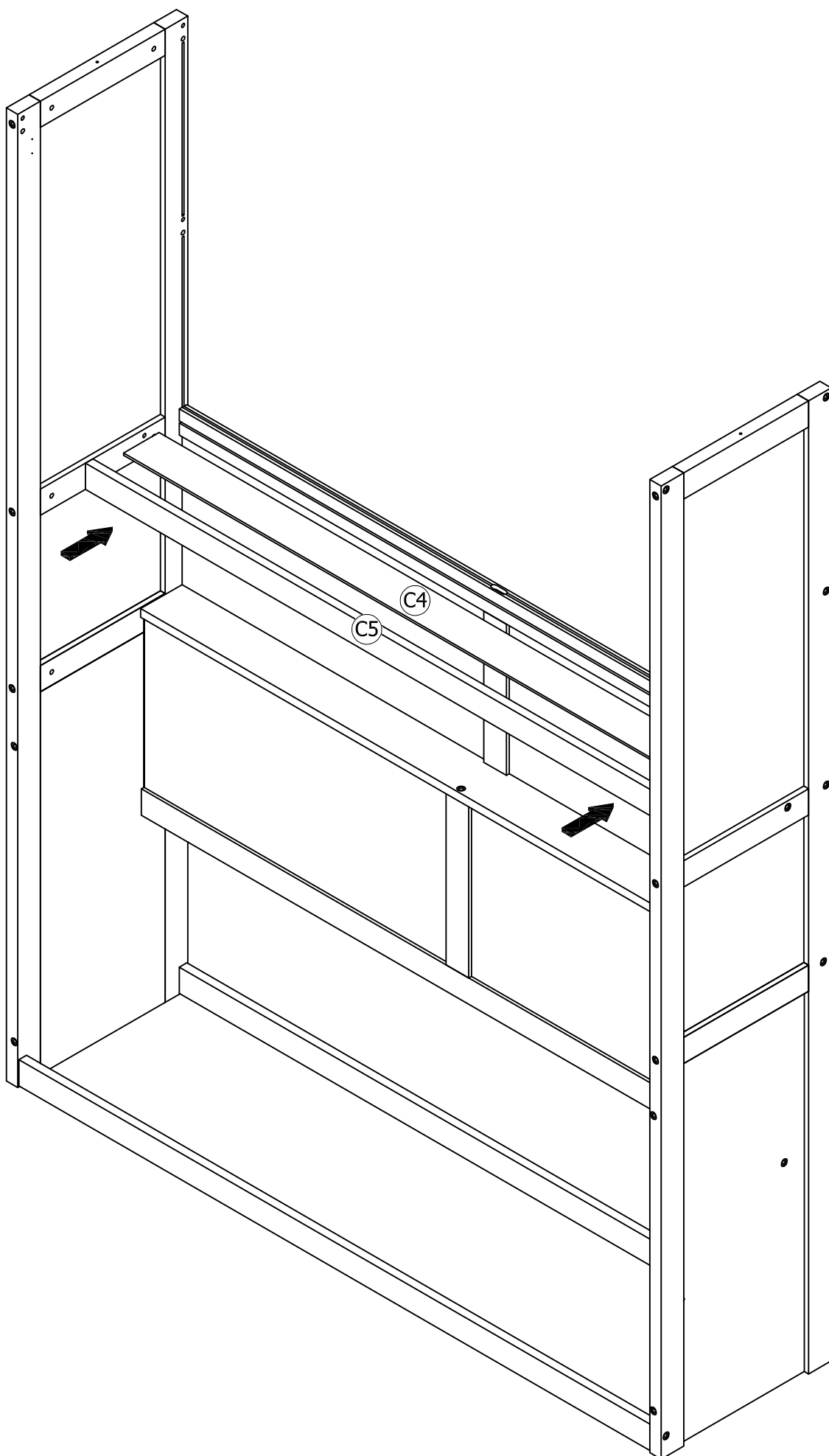
10	9	6	1
			
2(pcs)	2(pcs)	2(pcs)	1(pc)

DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!






DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

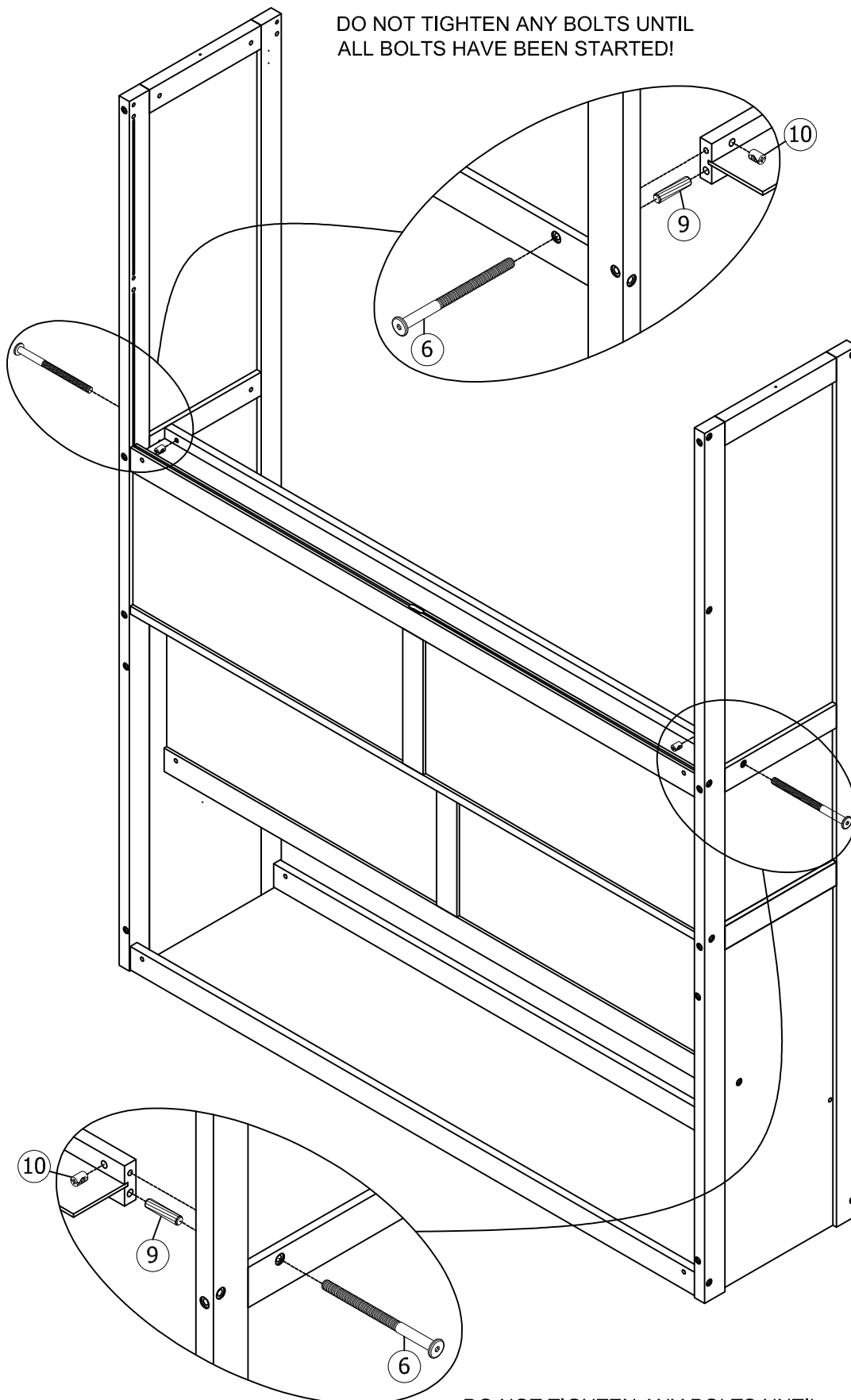
STEP10: Following below illustration.



STEP11: Following below illustration.




10	9	6
		
2(pcs)	2(pcs)	2(pcs)

DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

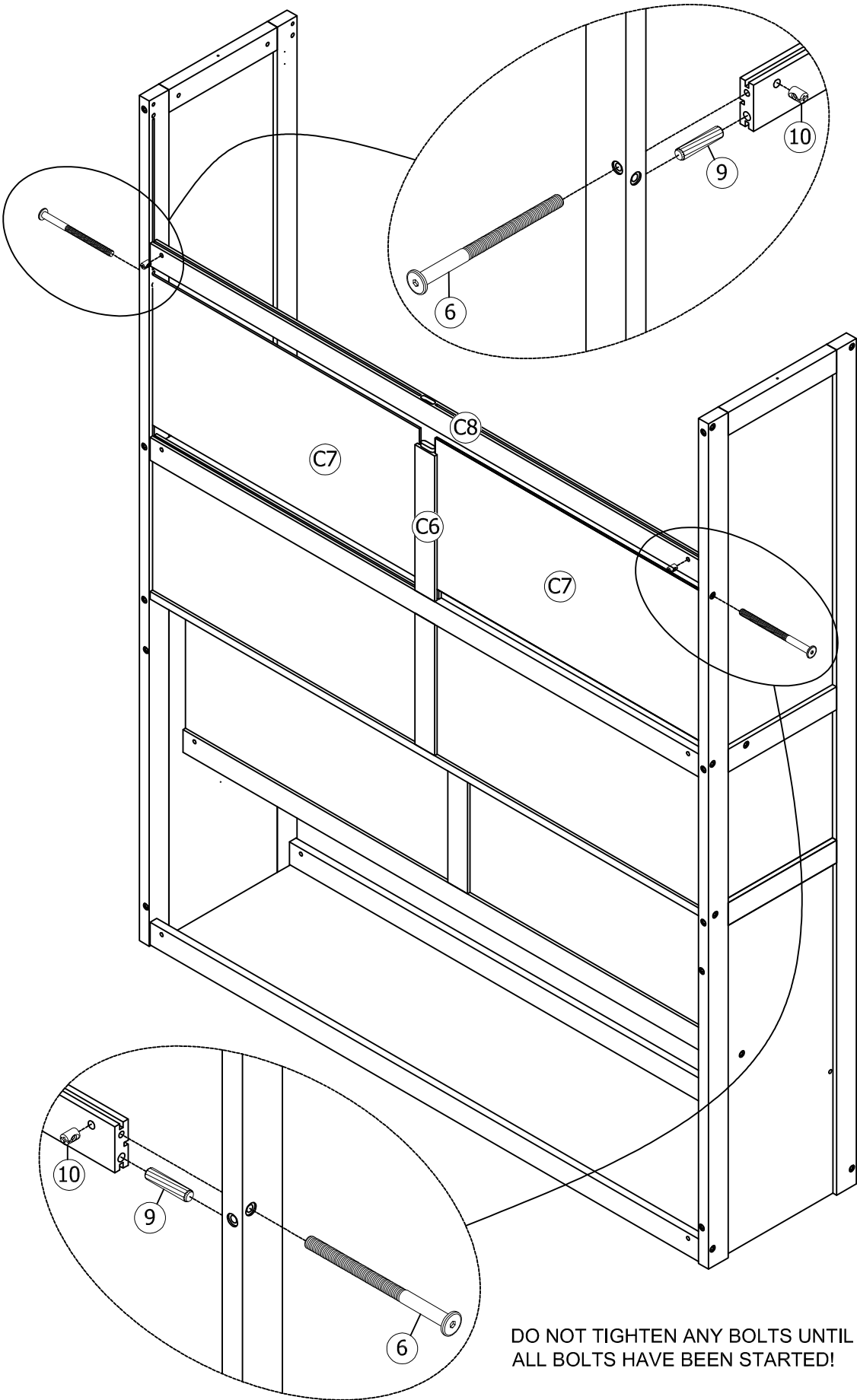


DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

STEP12: Following below illustration.




10	9	6
		
2(pcs)	2(pcs)	2(pcs)

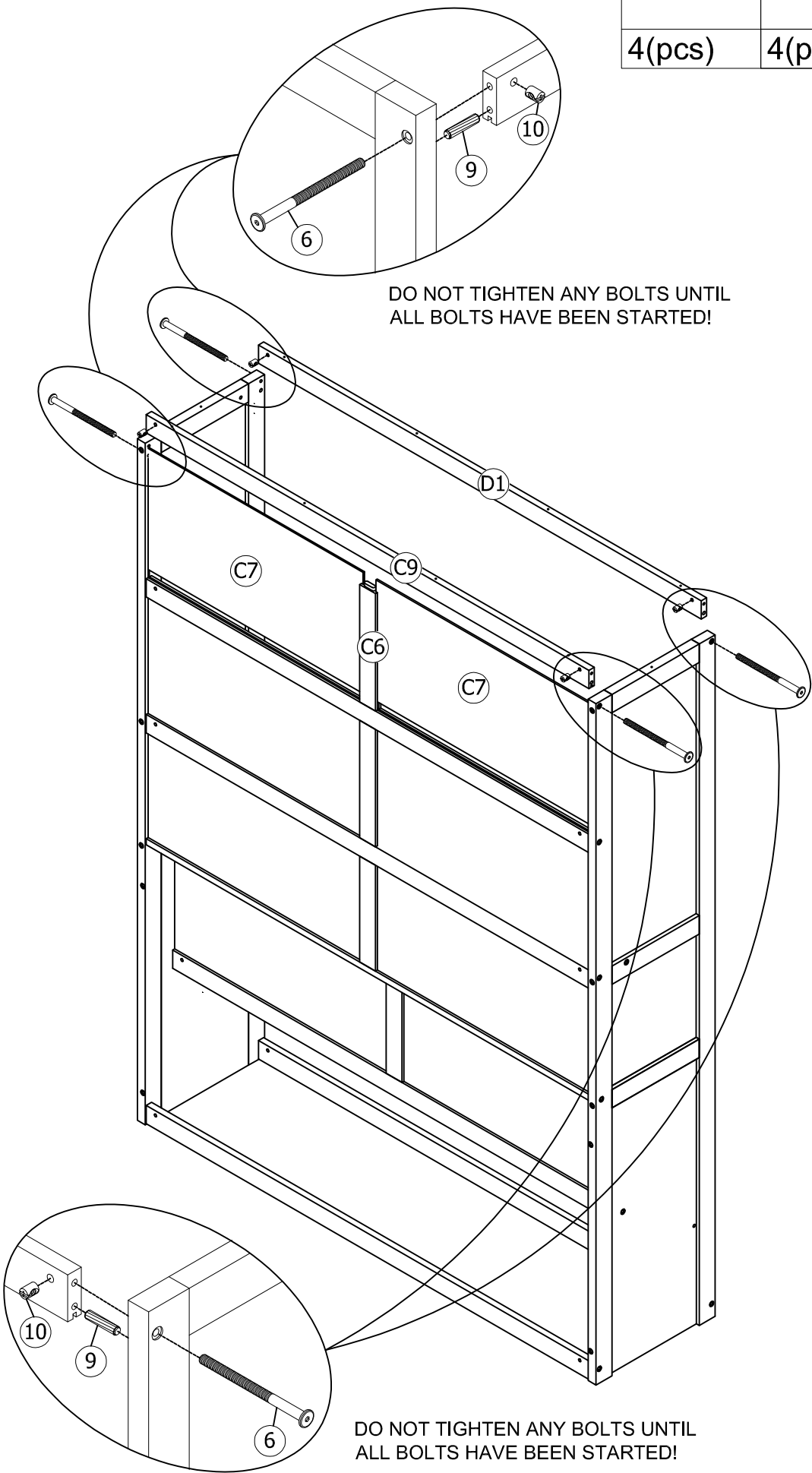
DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!



DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BEEN STARTED!

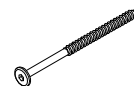
STEP13: Following below illustration.

10	9	6
		
4(pcs)	4(pcs)	4(pcs)

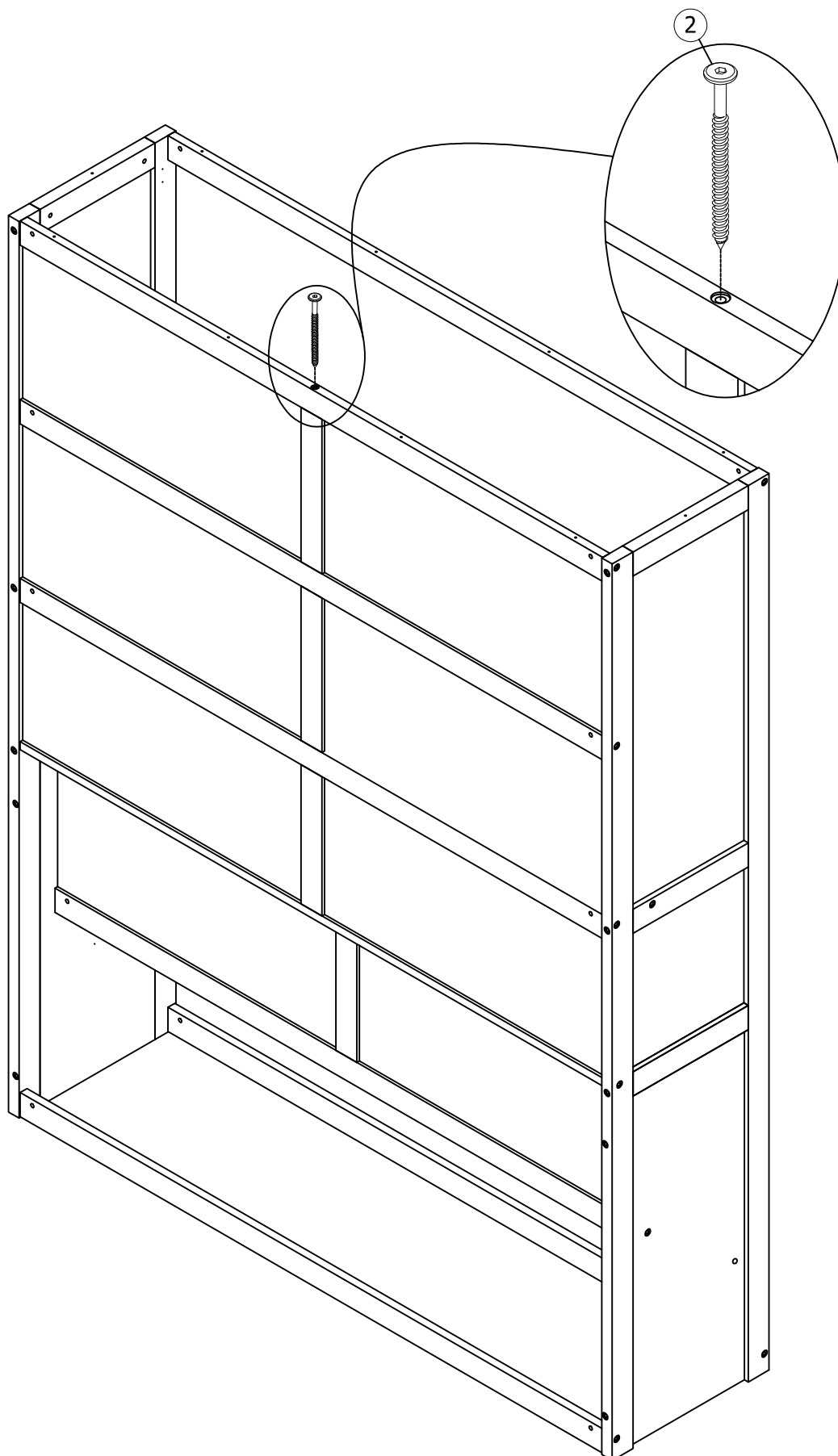


STEP14: Following below illustration.


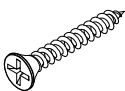
2

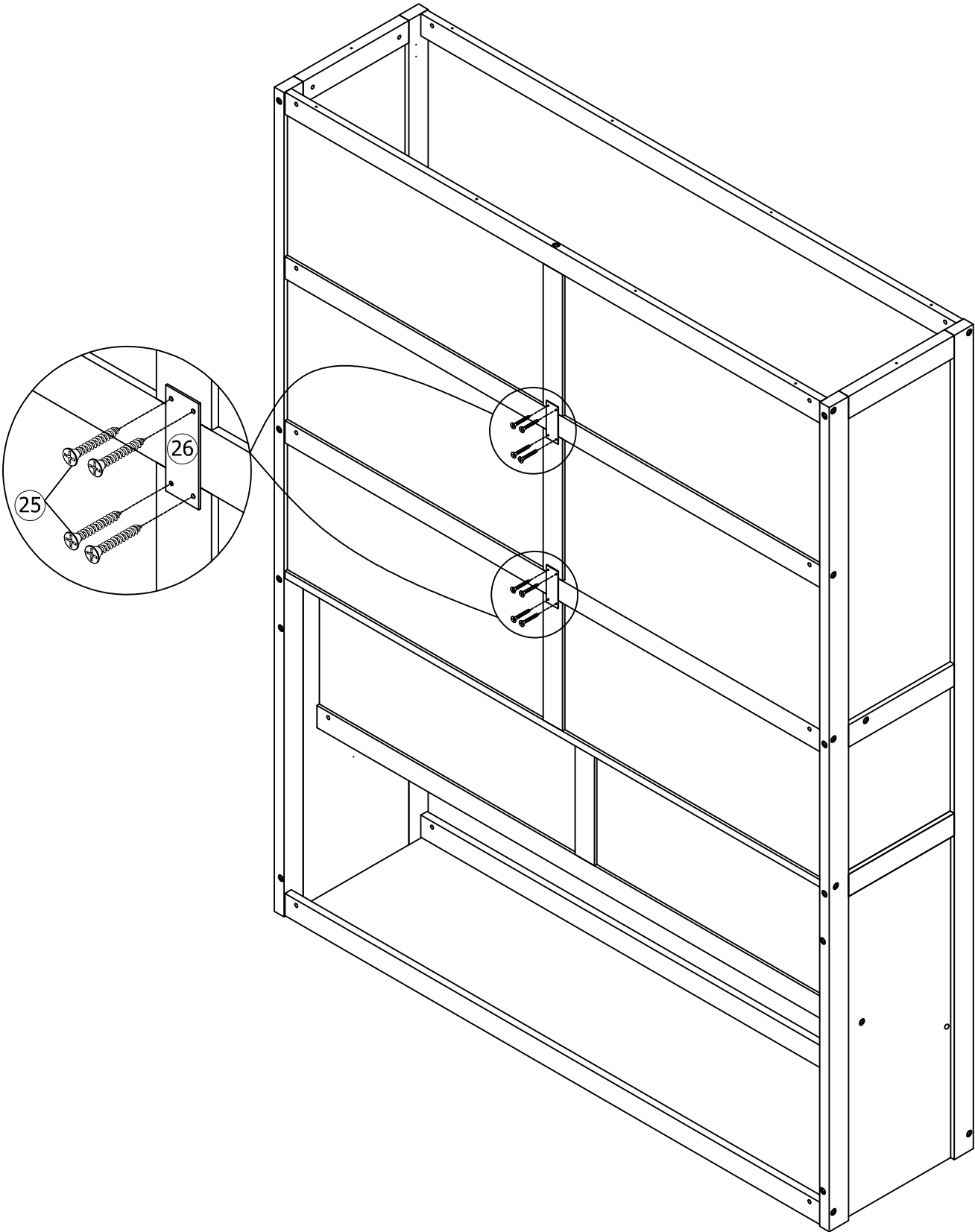


1(pc)




STEP15: Following below illustration.

26		25	
2(pcs)		8(pcs)	

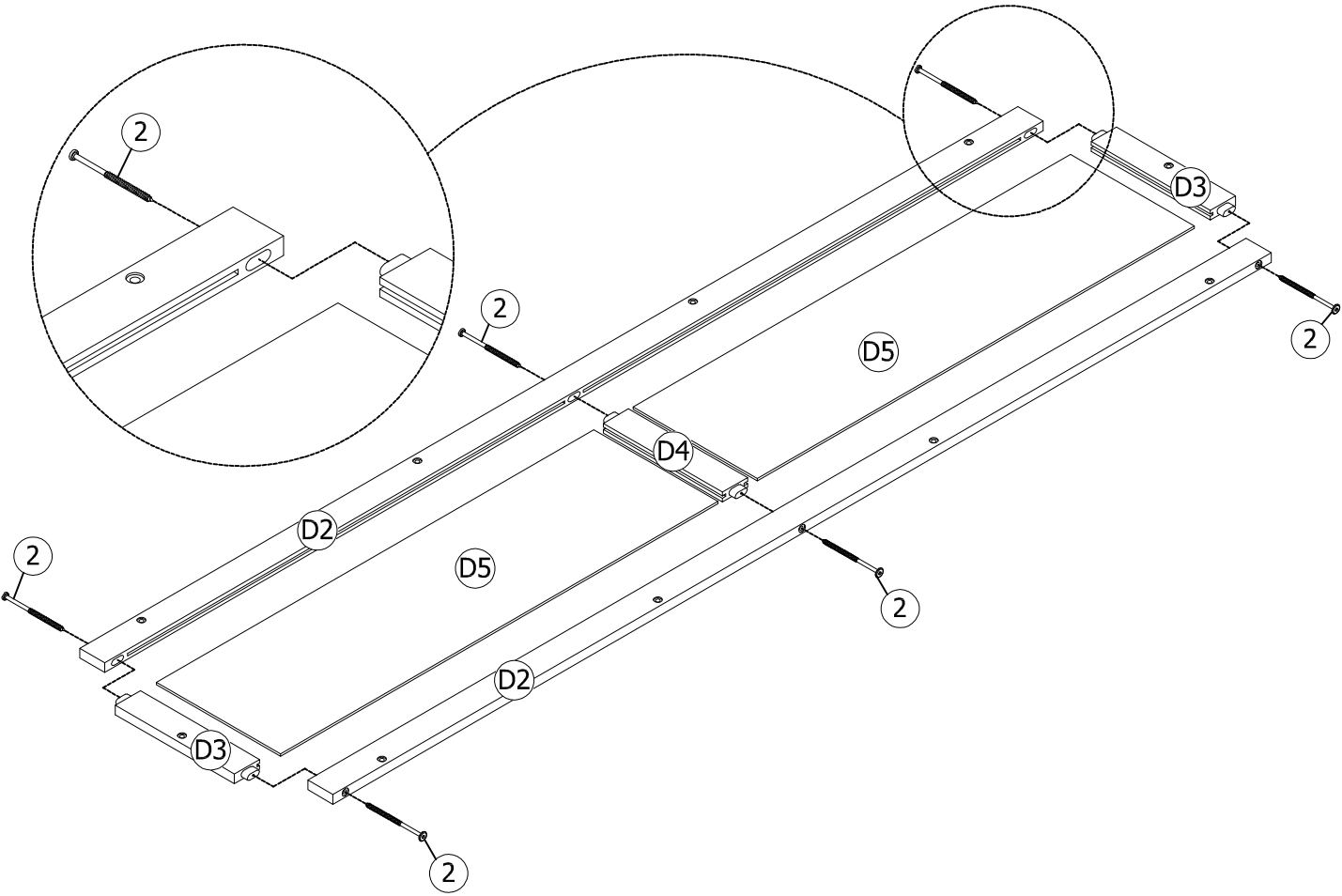


STEP16: Following below illustration.



2

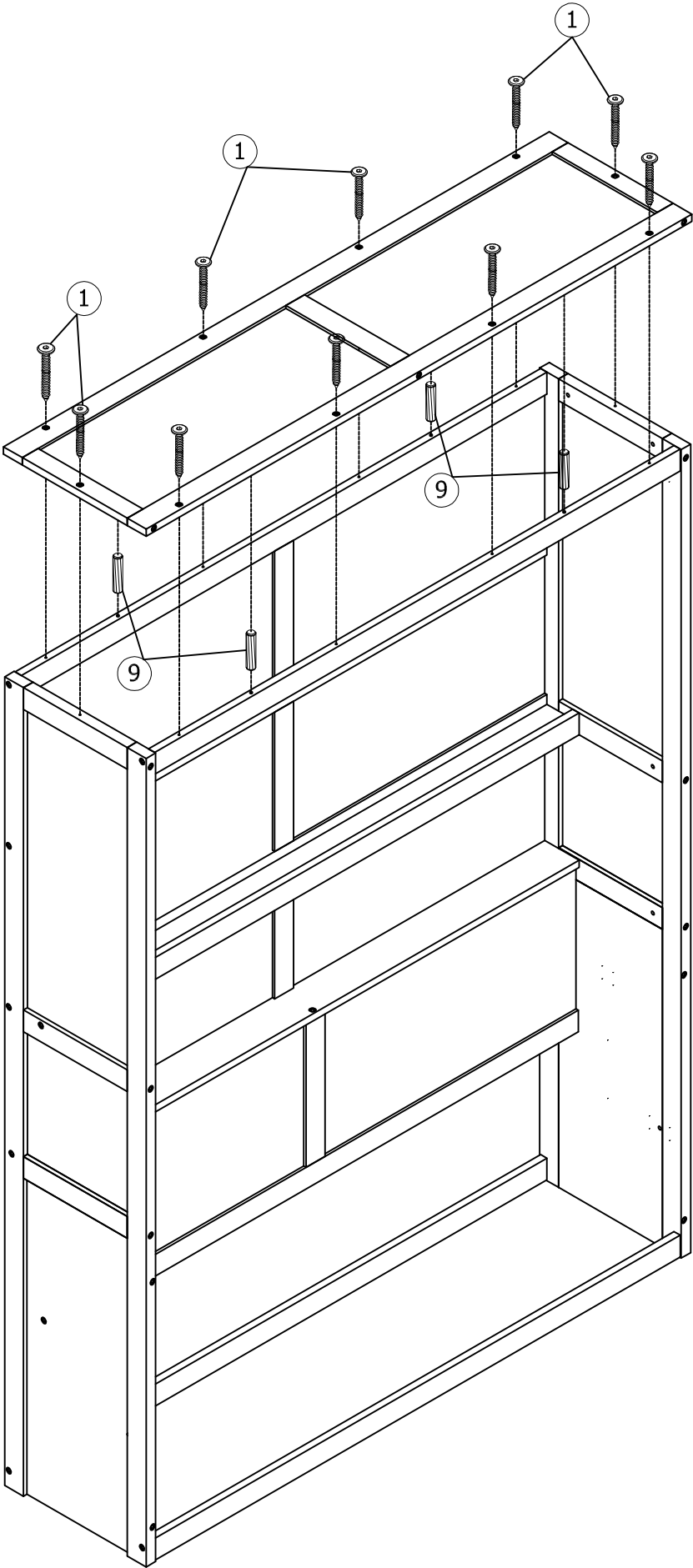


6(pcs)

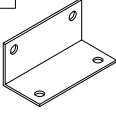
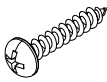
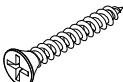


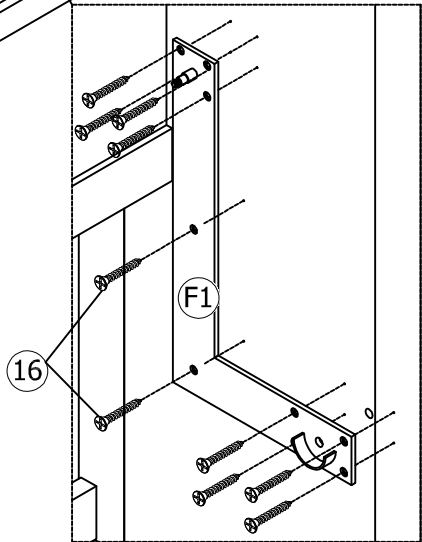
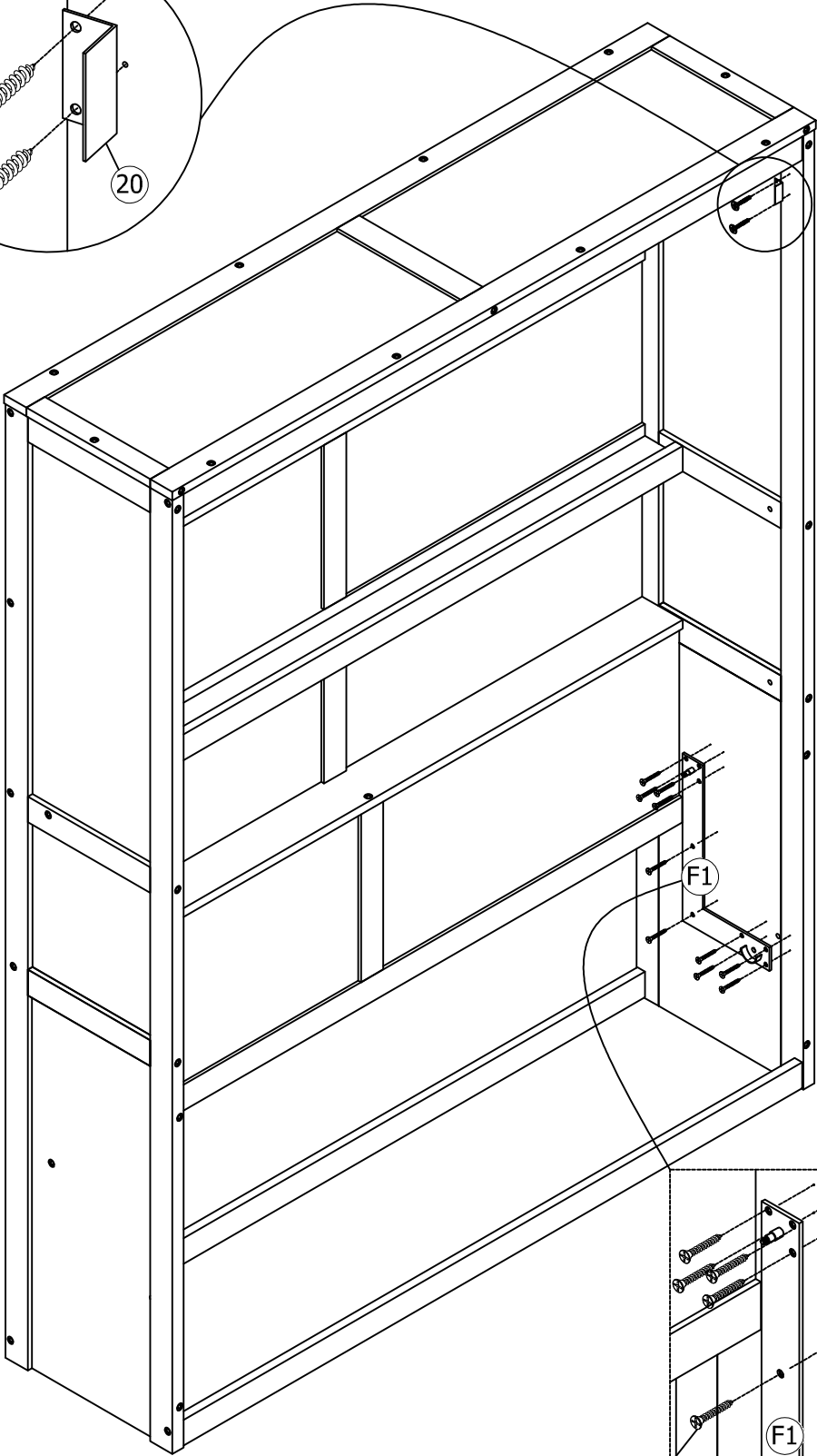
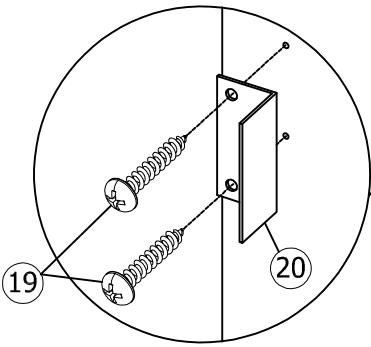
STEP17: Following below illustration.

9	1
	
4(pcs)	10(pcs)

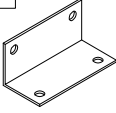
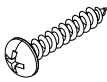
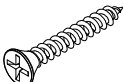


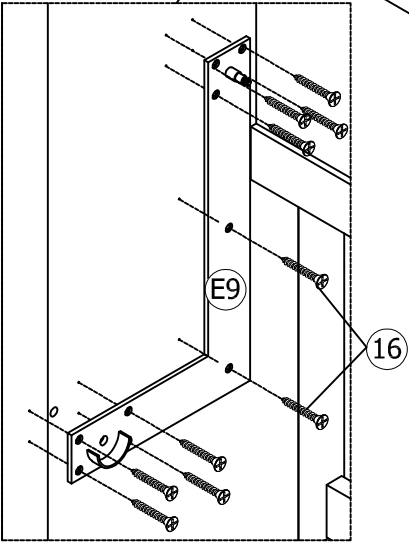
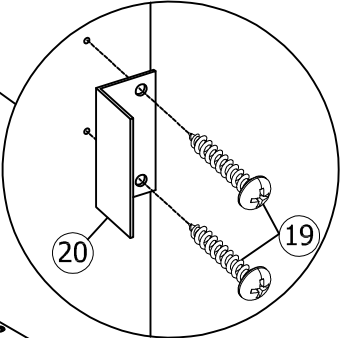
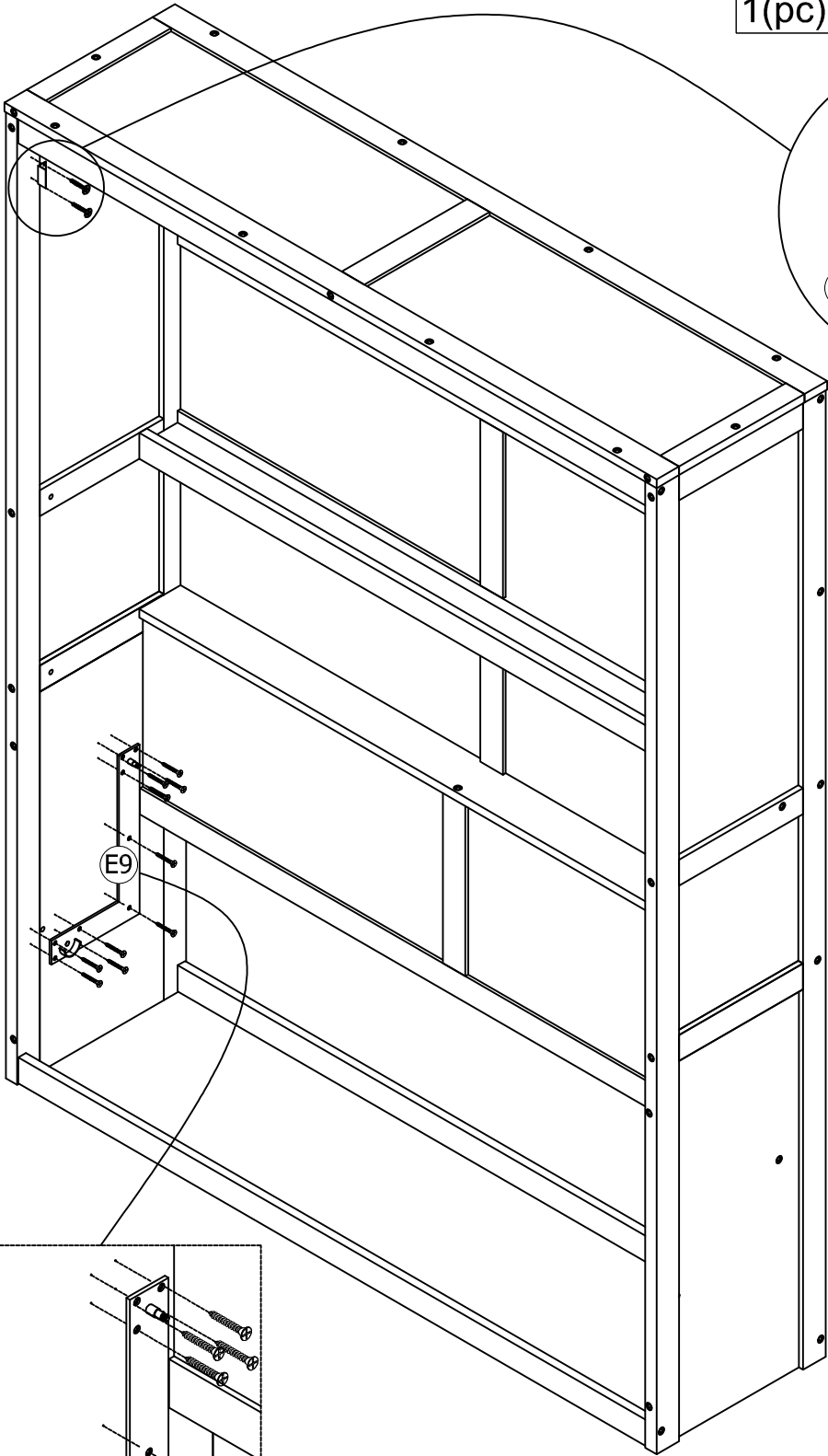
STEP18: Following below illustration.

20	19	16
		
1(pc)	2(pcs)	10(pcs)

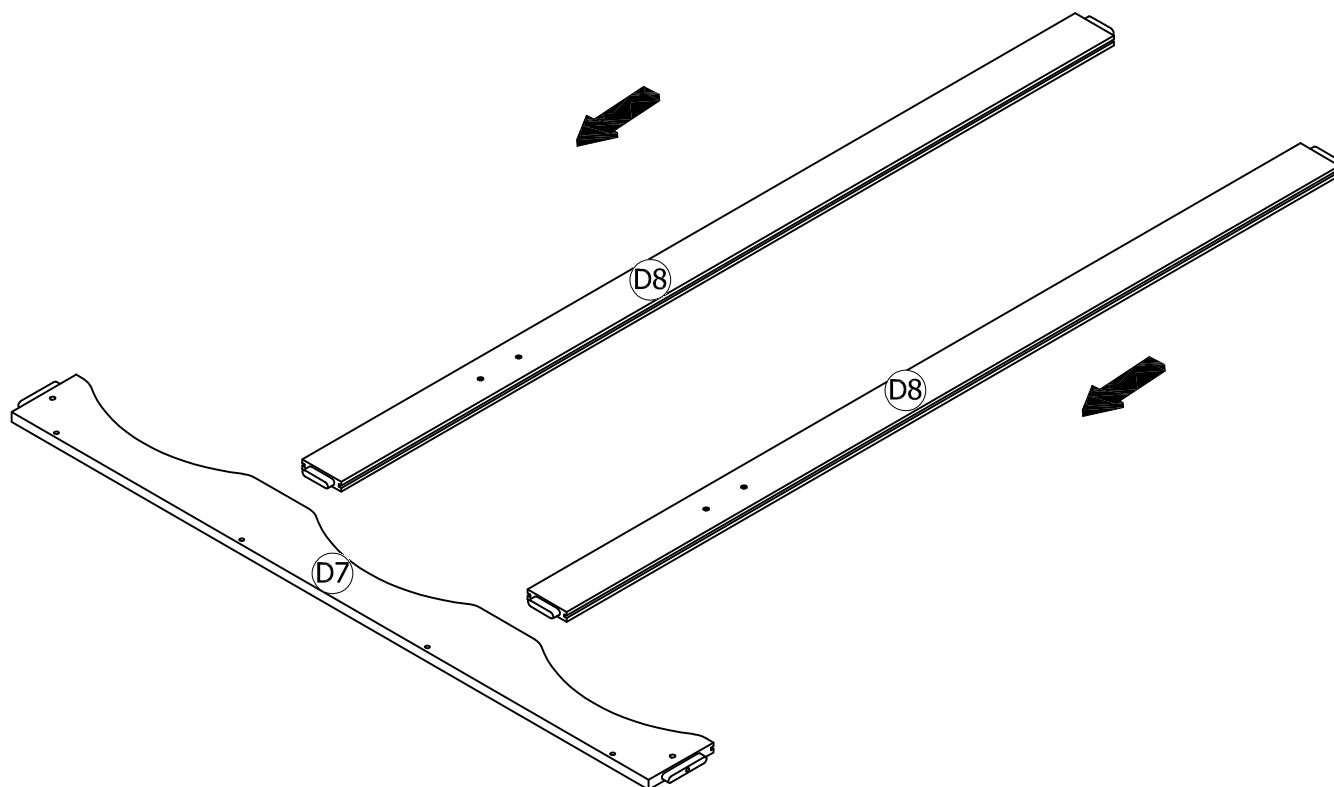


STEP19: Following below illustration.

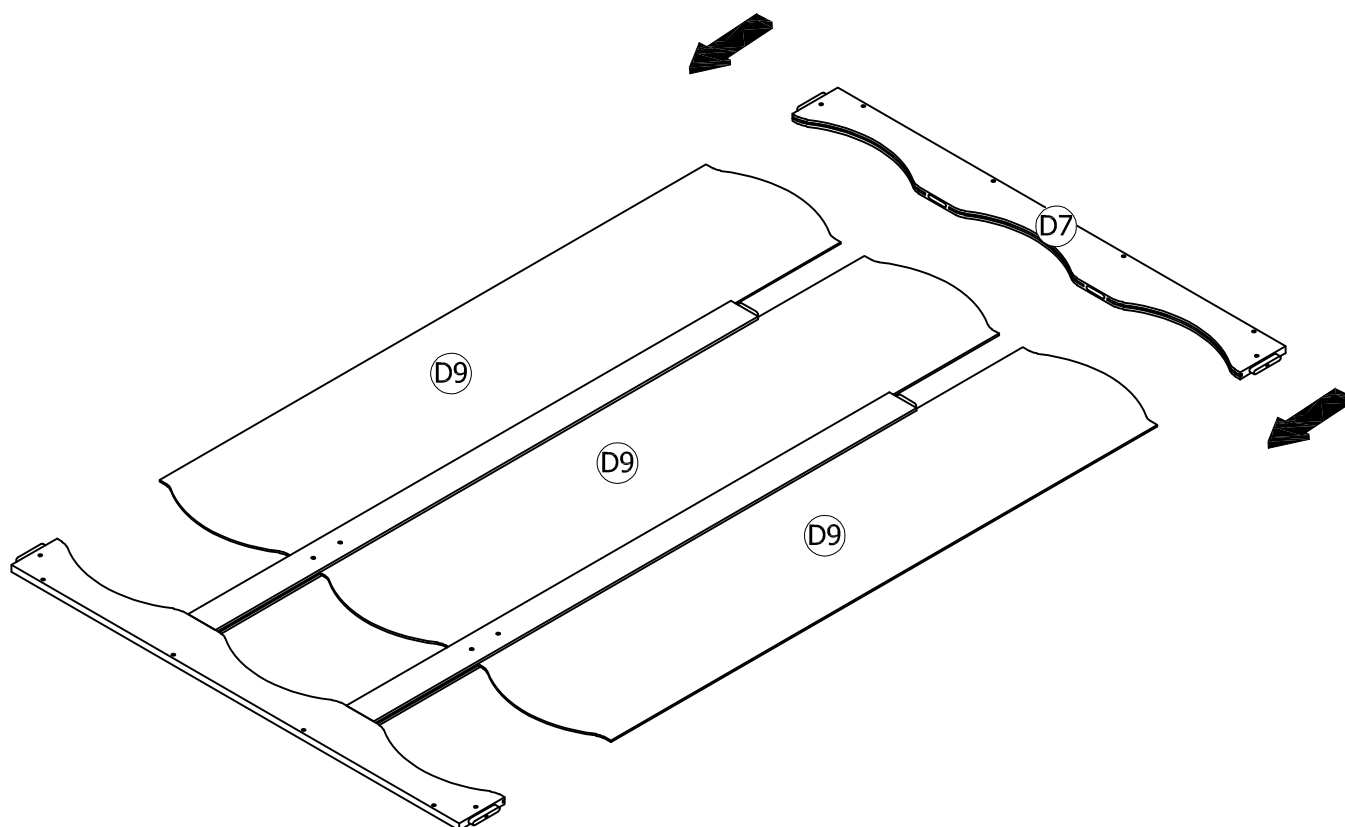
20	19	16
		
1(pc)	2(pcs)	10(pcs)



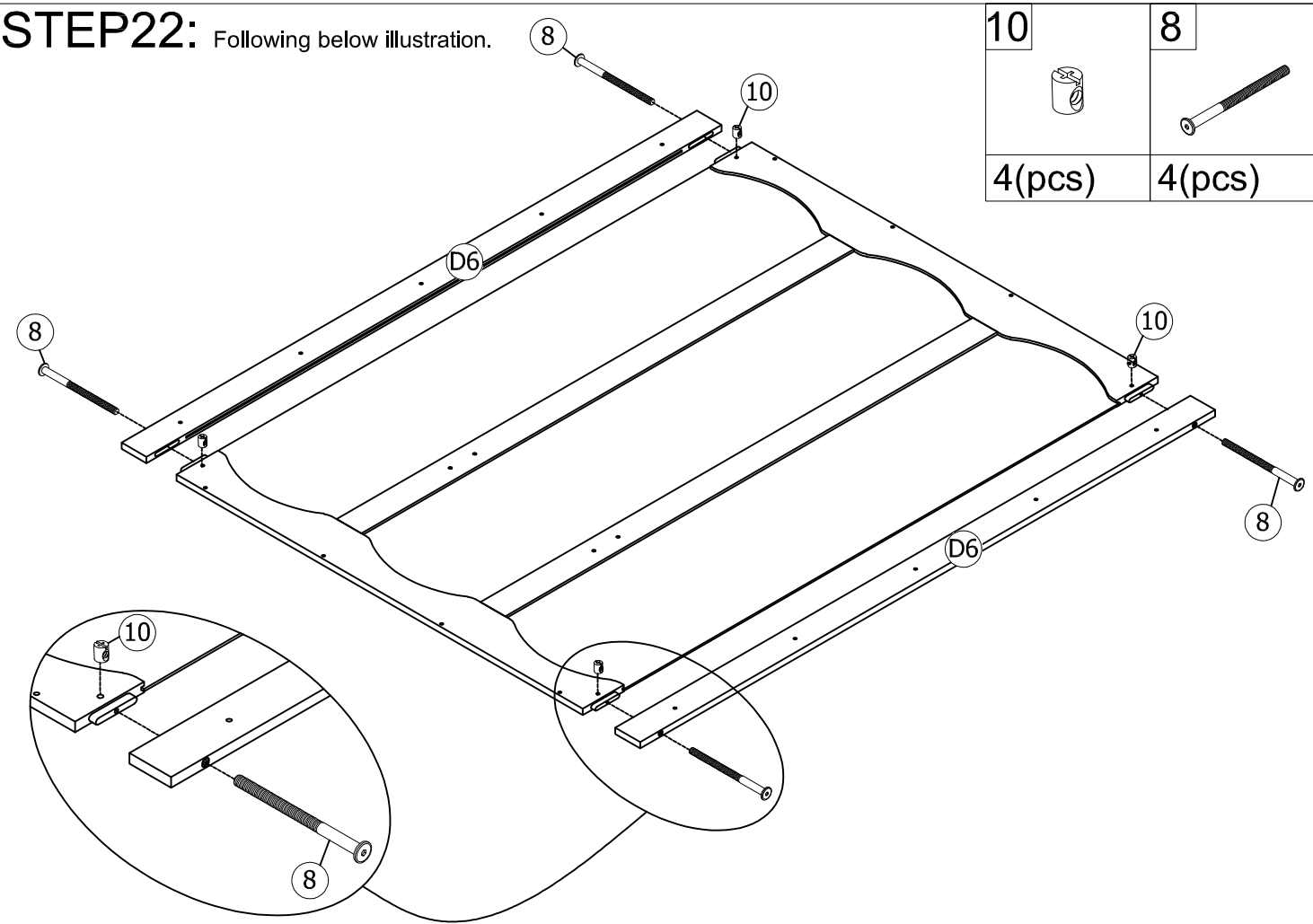
STEP20: Following below illustration.



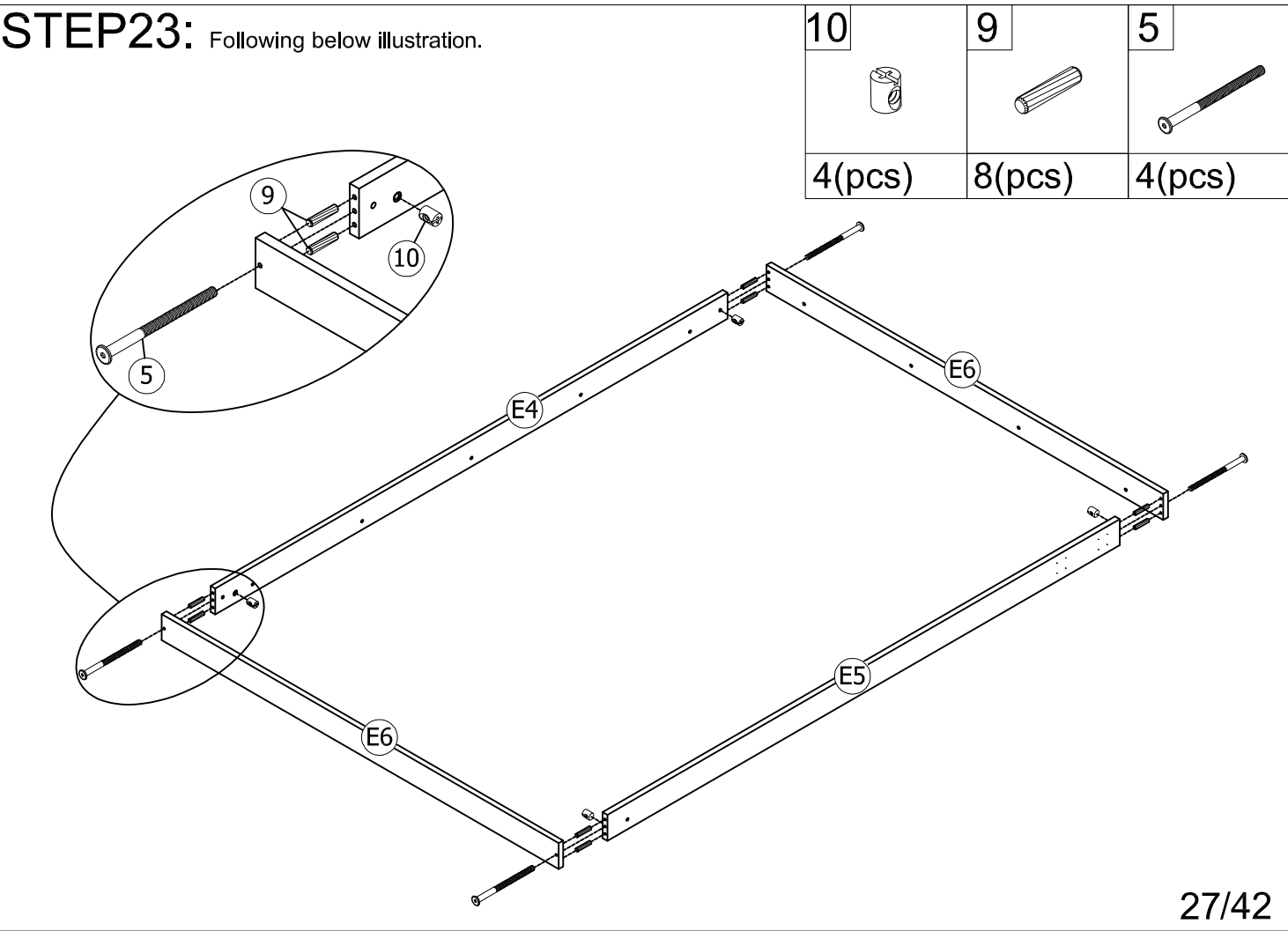
STEP21: Following below illustration.



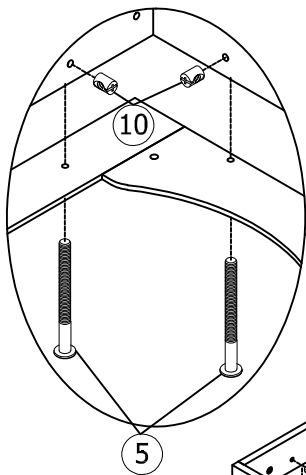
STEP22: Following below illustration.





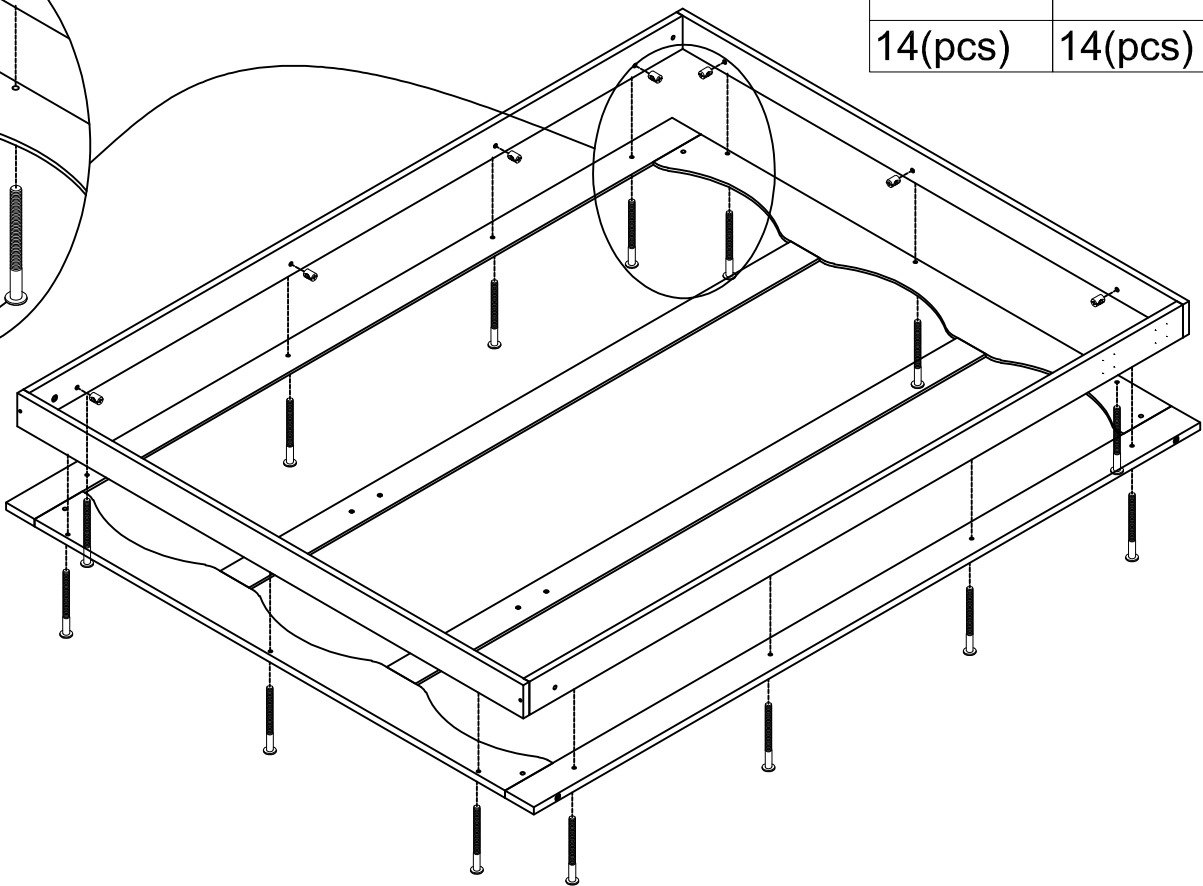
STEP23: Following below illustration.



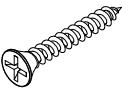
STEP24: Following below illustration.

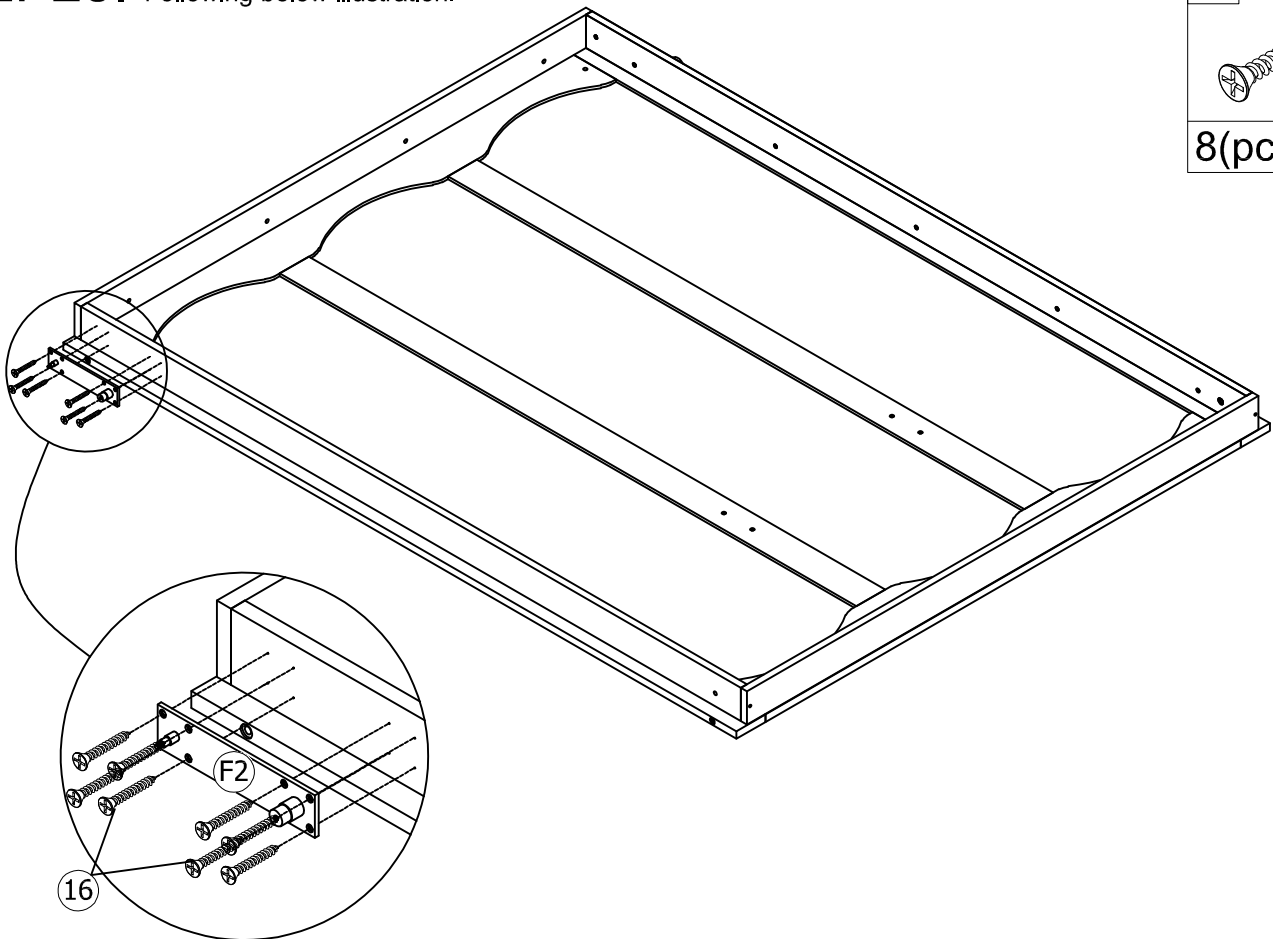


10	5
	
14(pcs)	14(pcs)



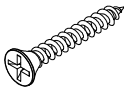
STEP25: Following below illustration.

16

8(pcs)

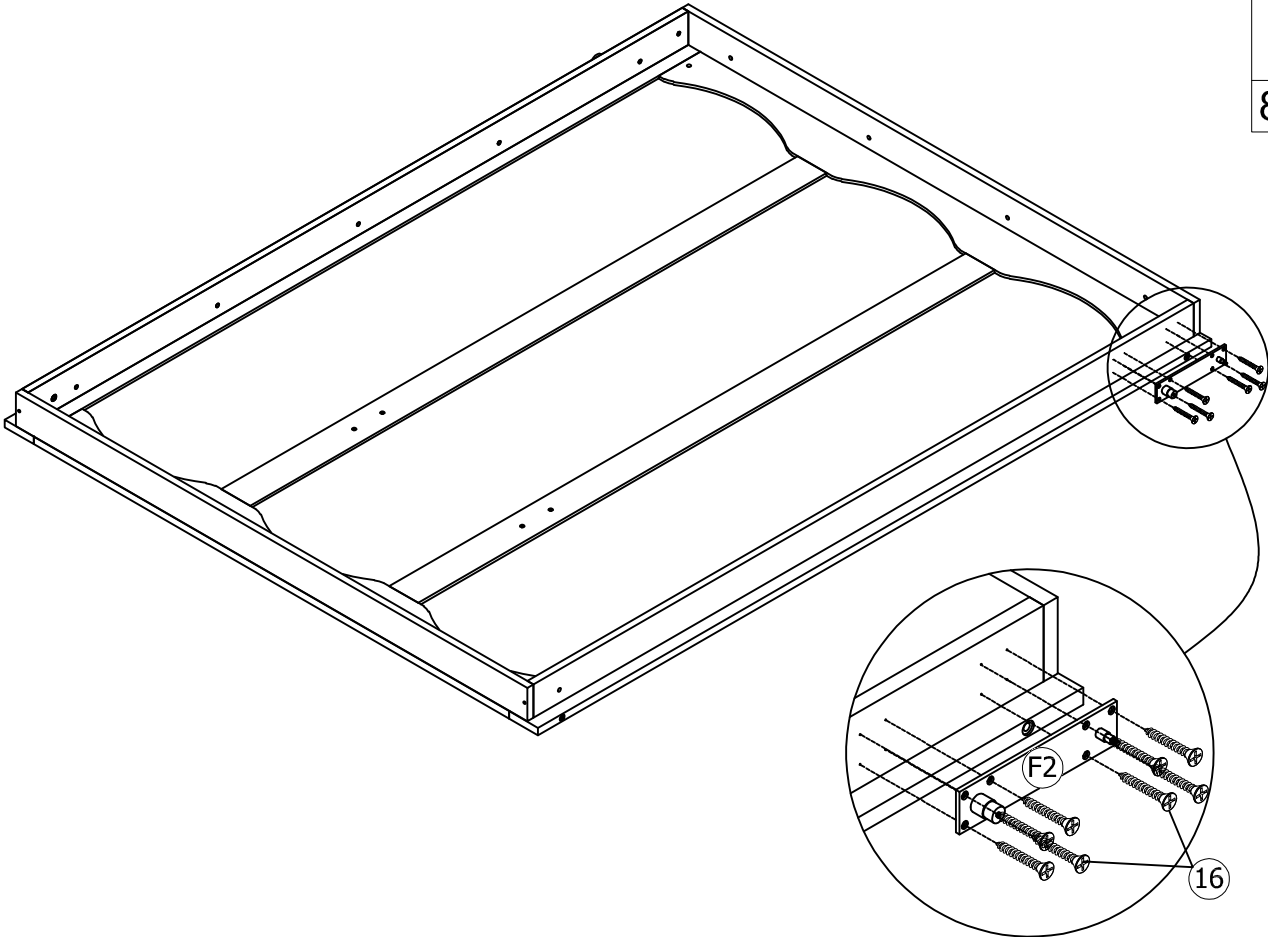


STEP26: Following below illustration.

16



8(pcs)



STEP27: Following below illustration.

15

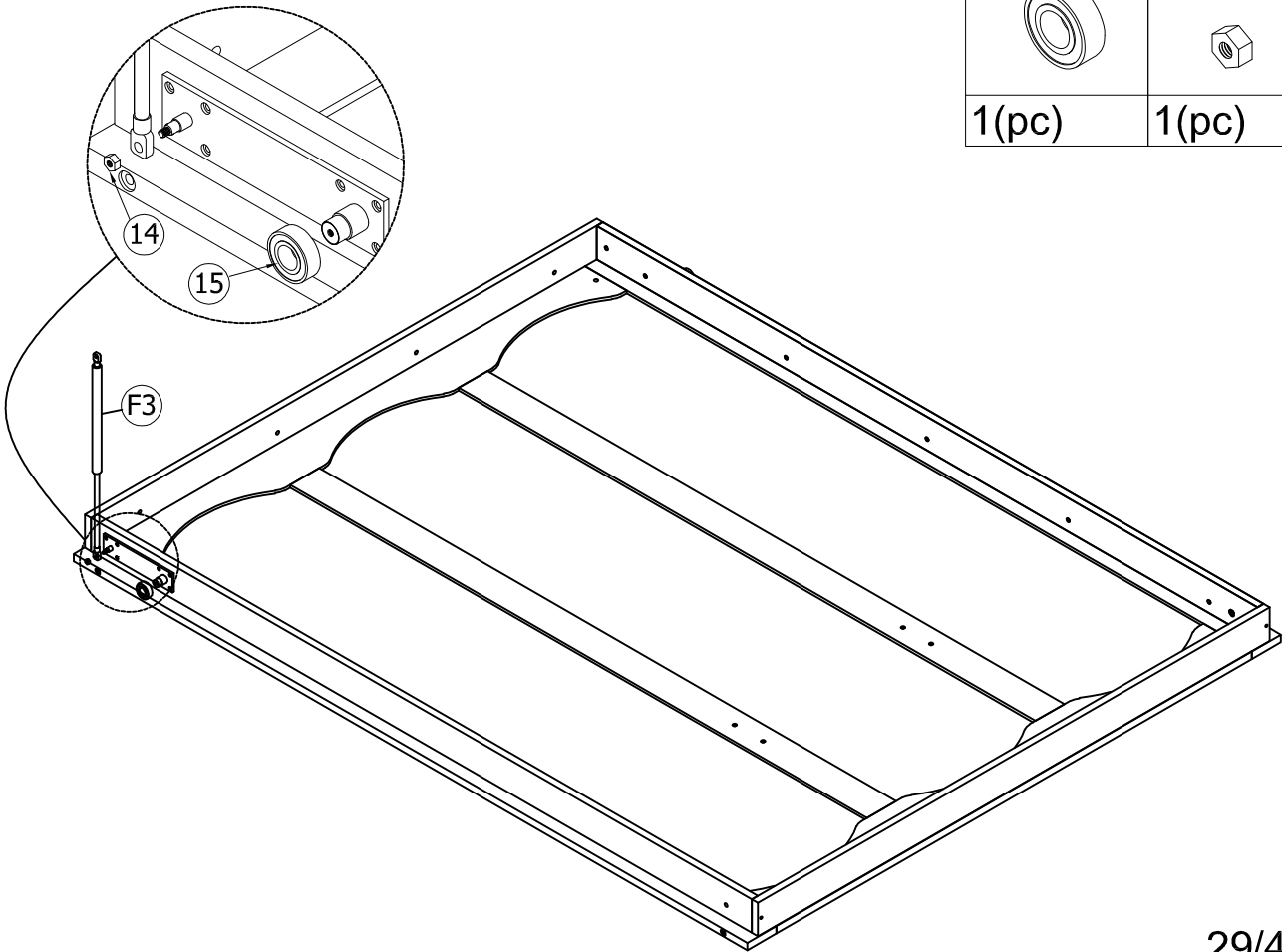


1(pc)

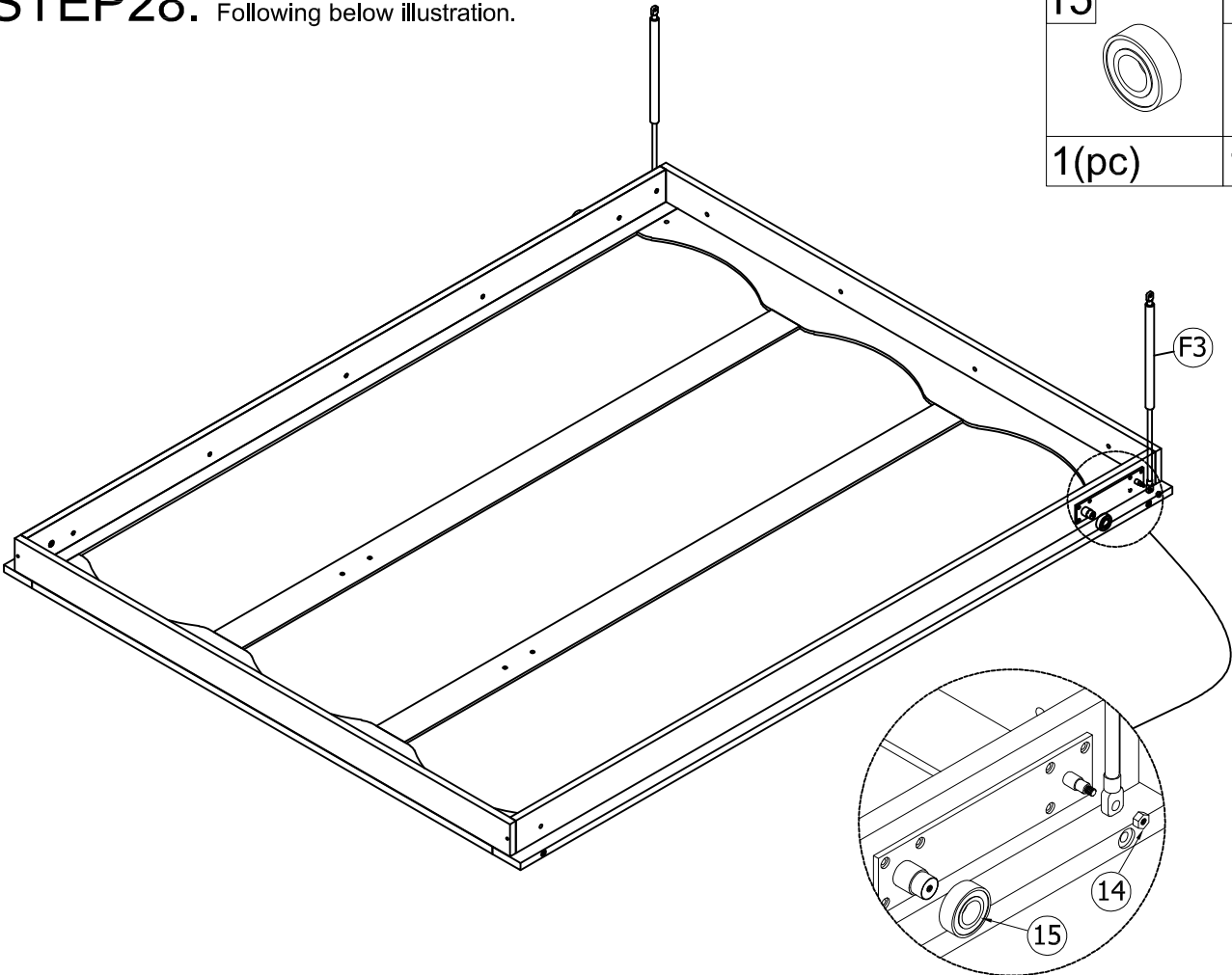
14



1(pc)



STEP28: Following below illustration.



15



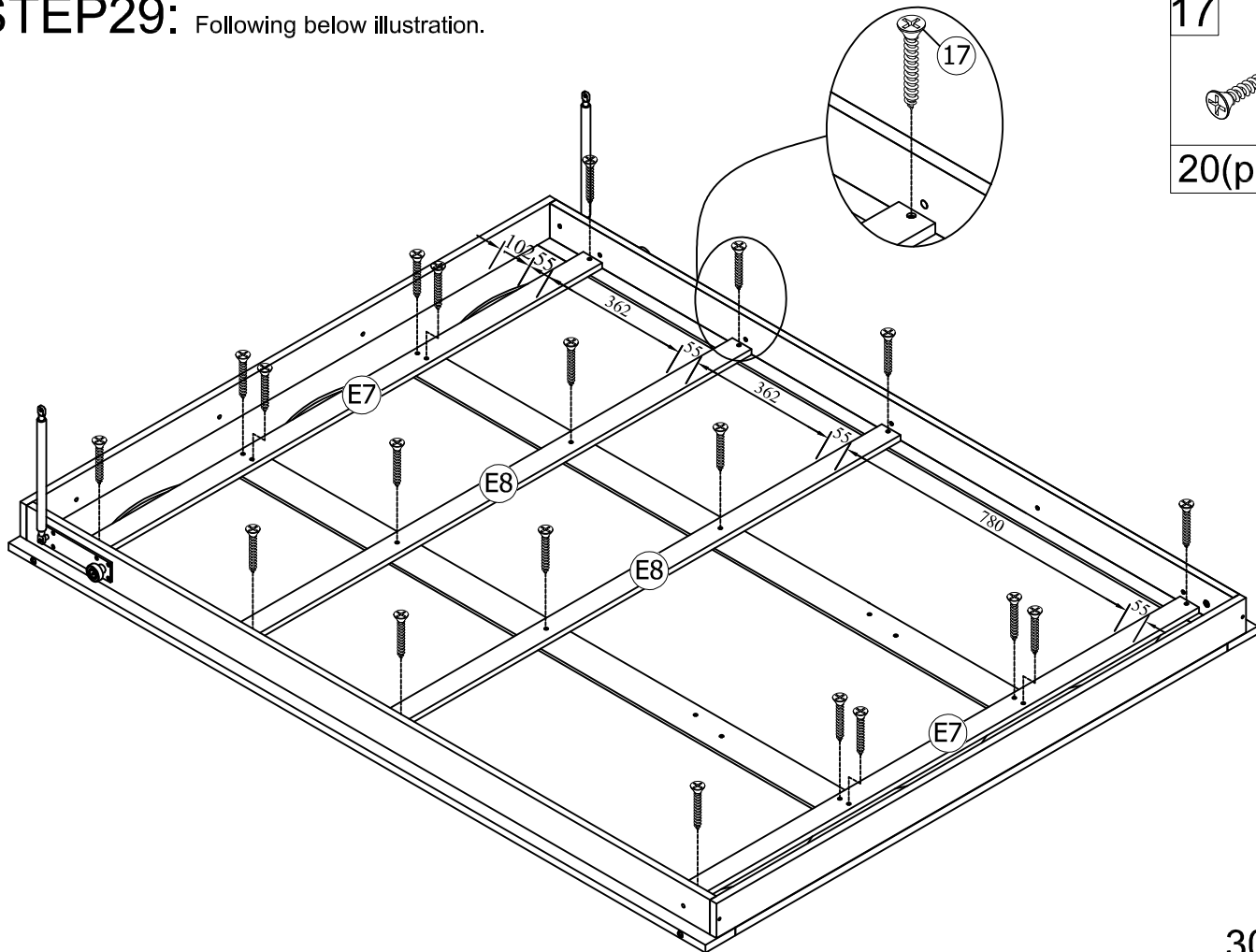
1(pc)

14

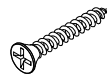


1(pc)

STEP29: Following below illustration.



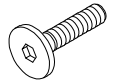
17



20(pcs)

STEP30: Following below illustration.

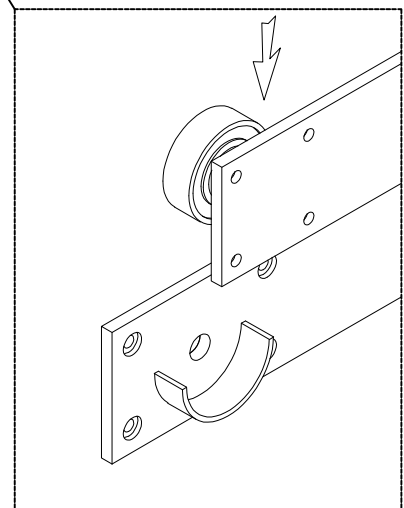
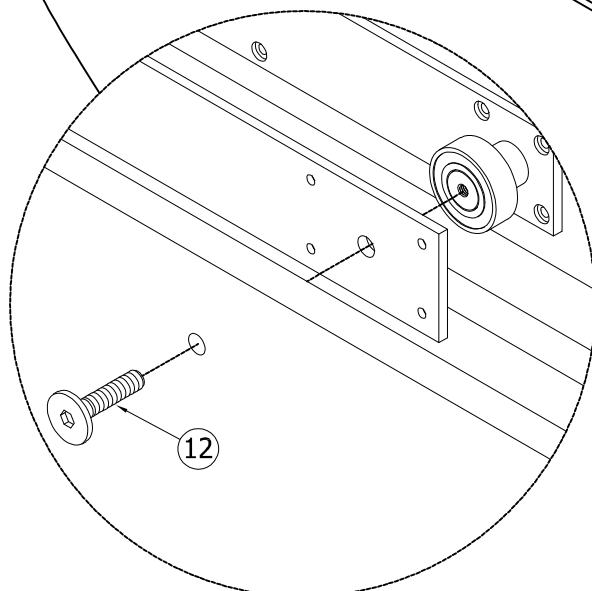
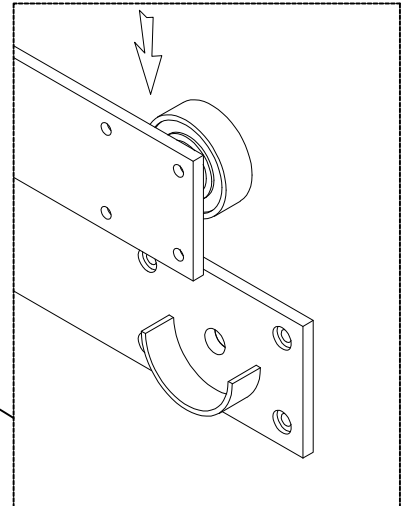
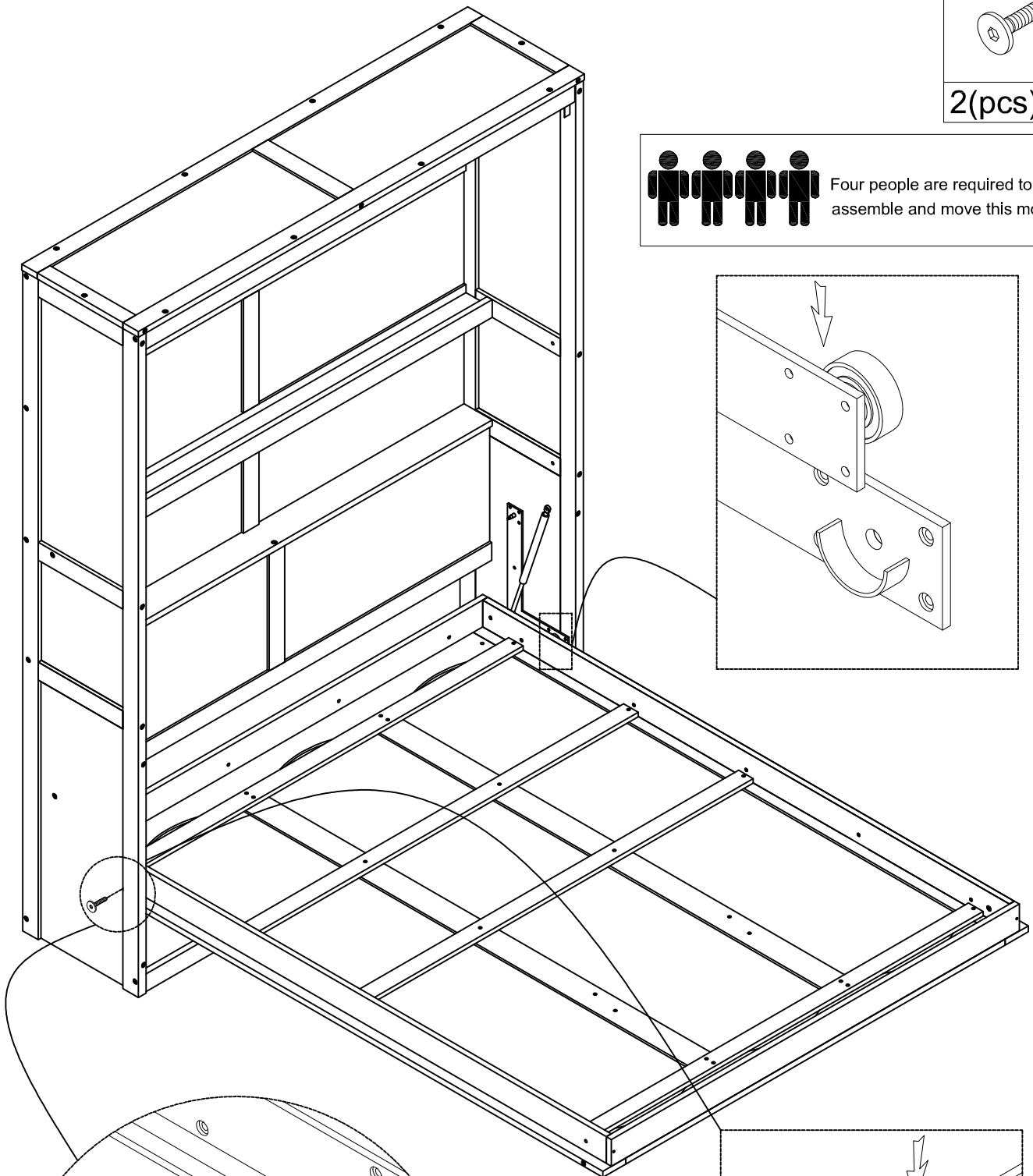
12



2(pcs)



Four people are required to assemble and move this model.

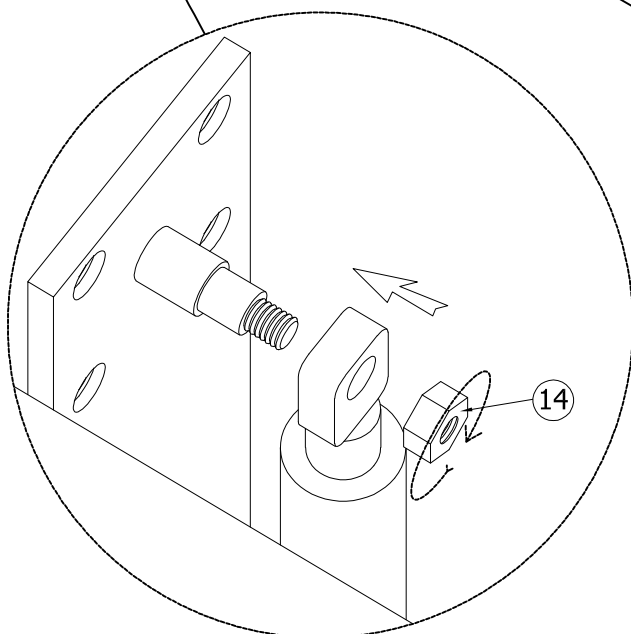
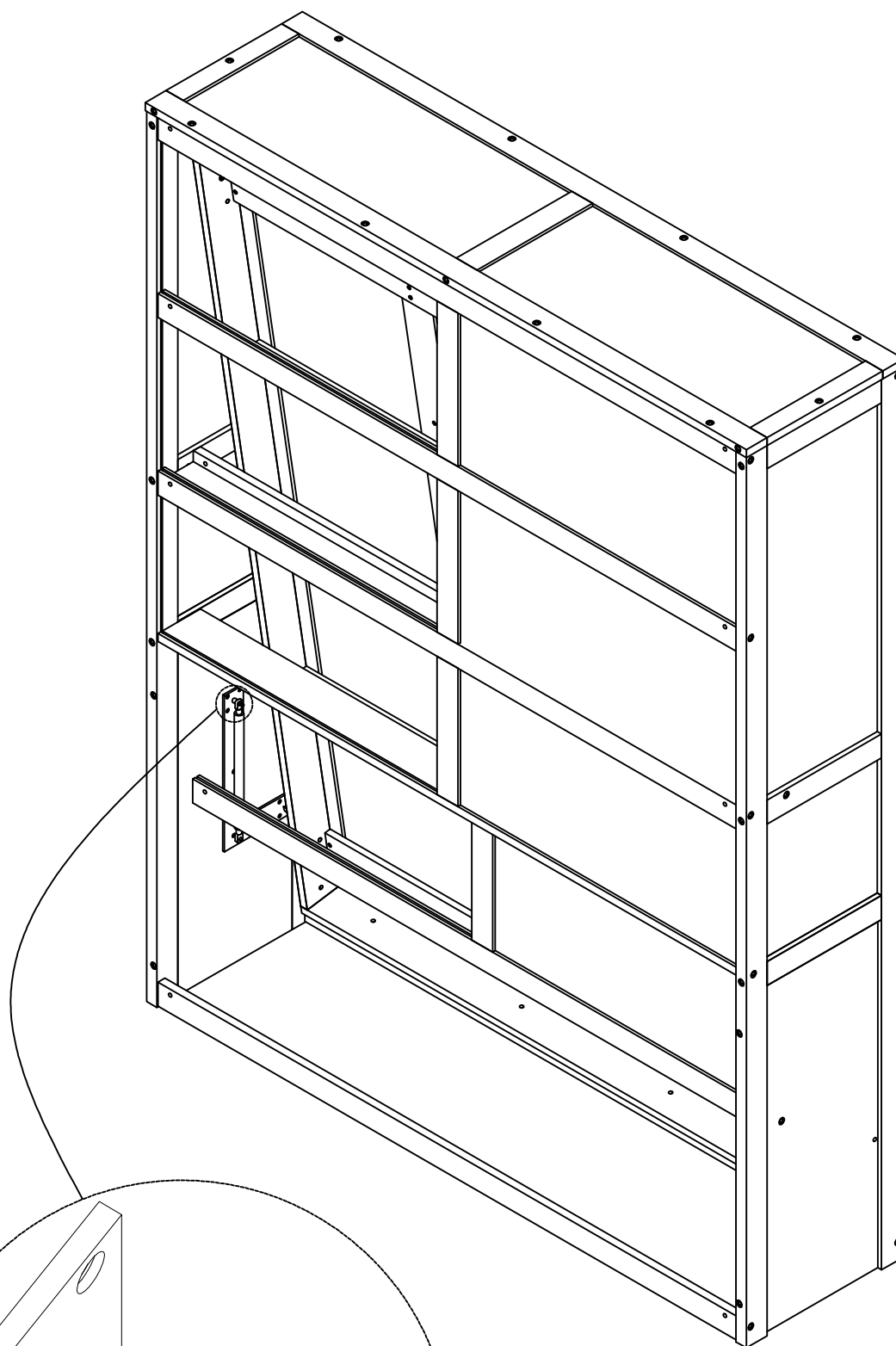


STEP31: Following below illustration.

14



1(pc)

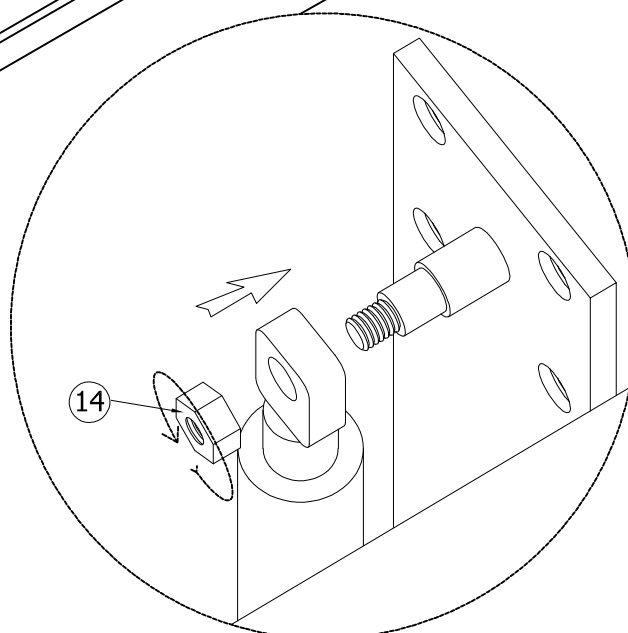
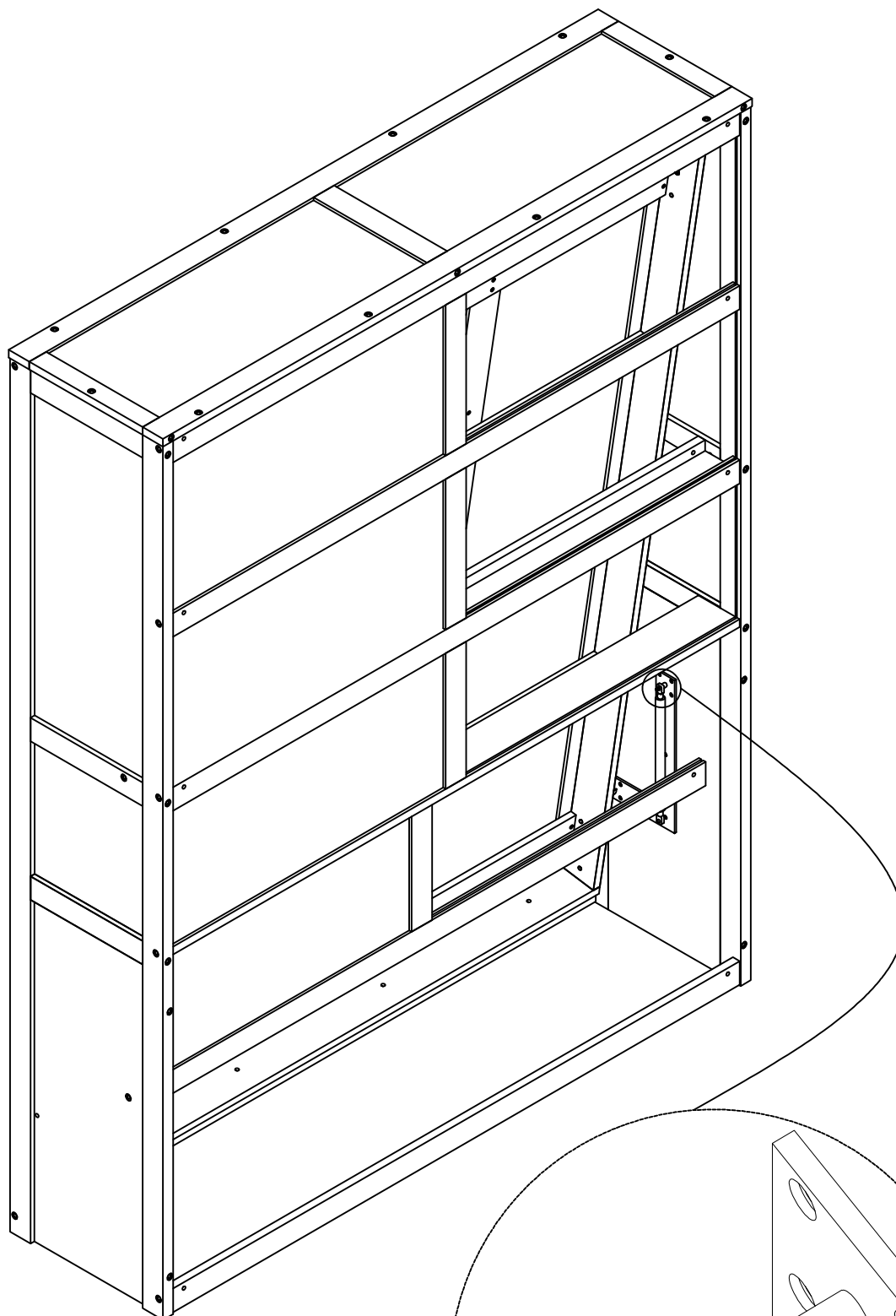


STEP32: Following below illustration.

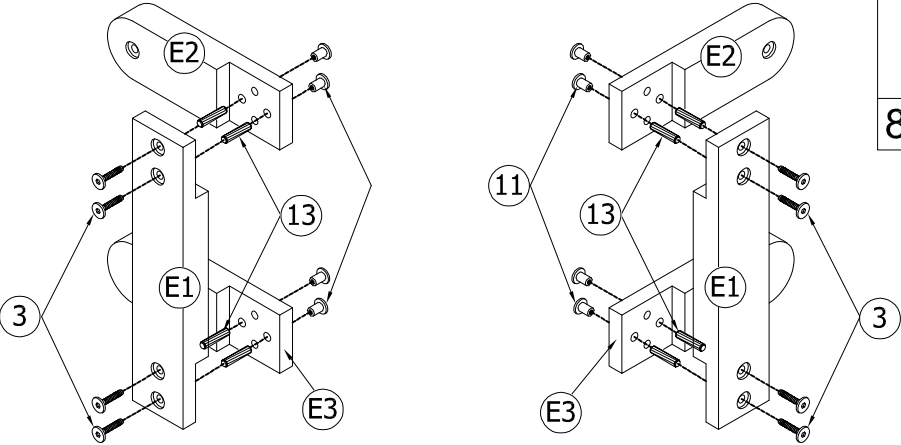
14






1(pc)

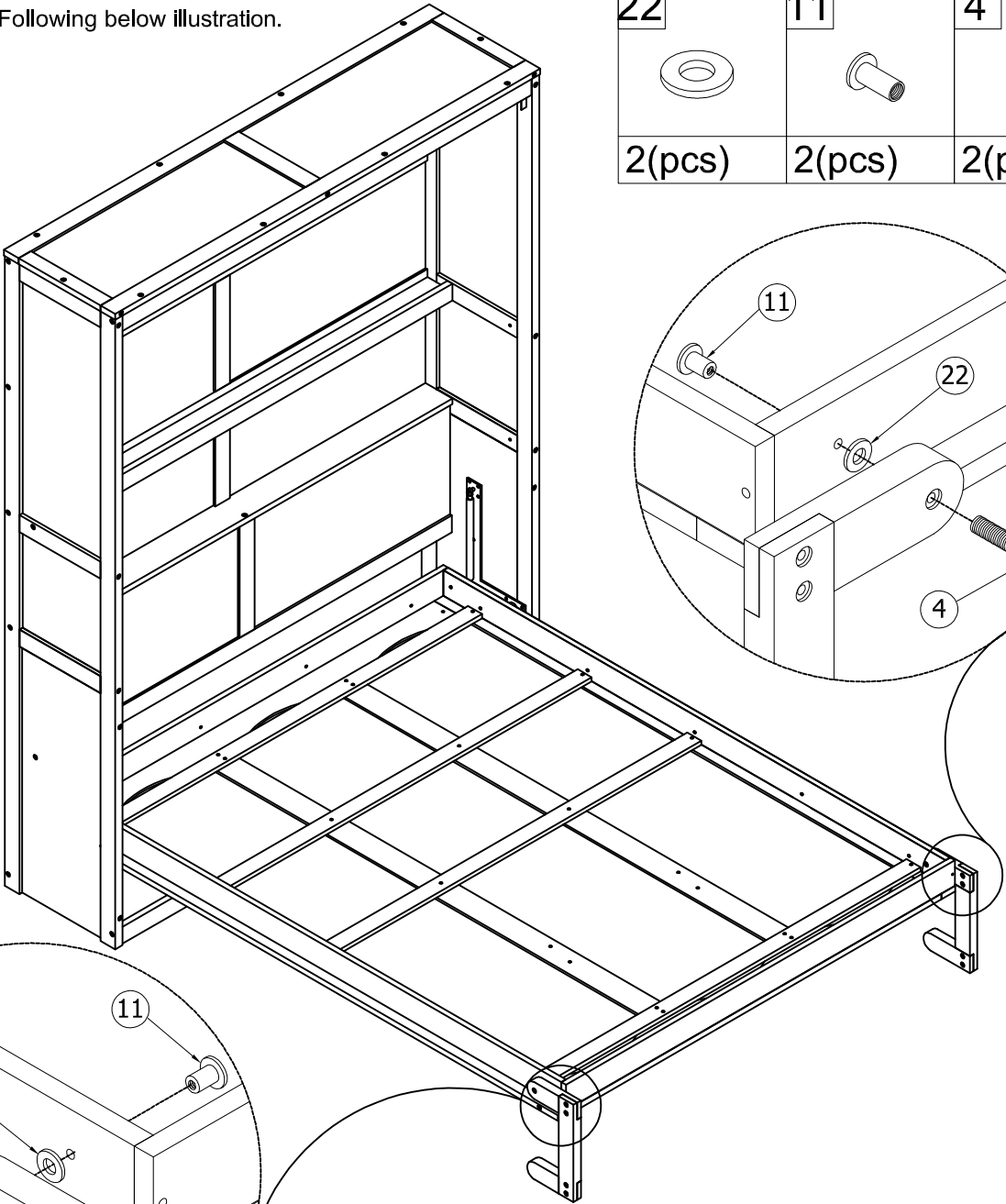





STEP33: Following below illustration.



11	3
	
8(pcs)	8(pcs)
	13
	
	8(pcs)

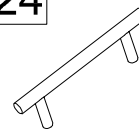
STEP34: Following below illustration.



22	11	4
		
2(pcs)	2(pcs)	2(pcs)

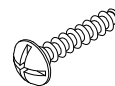
STEP35: Following below illustration.

24

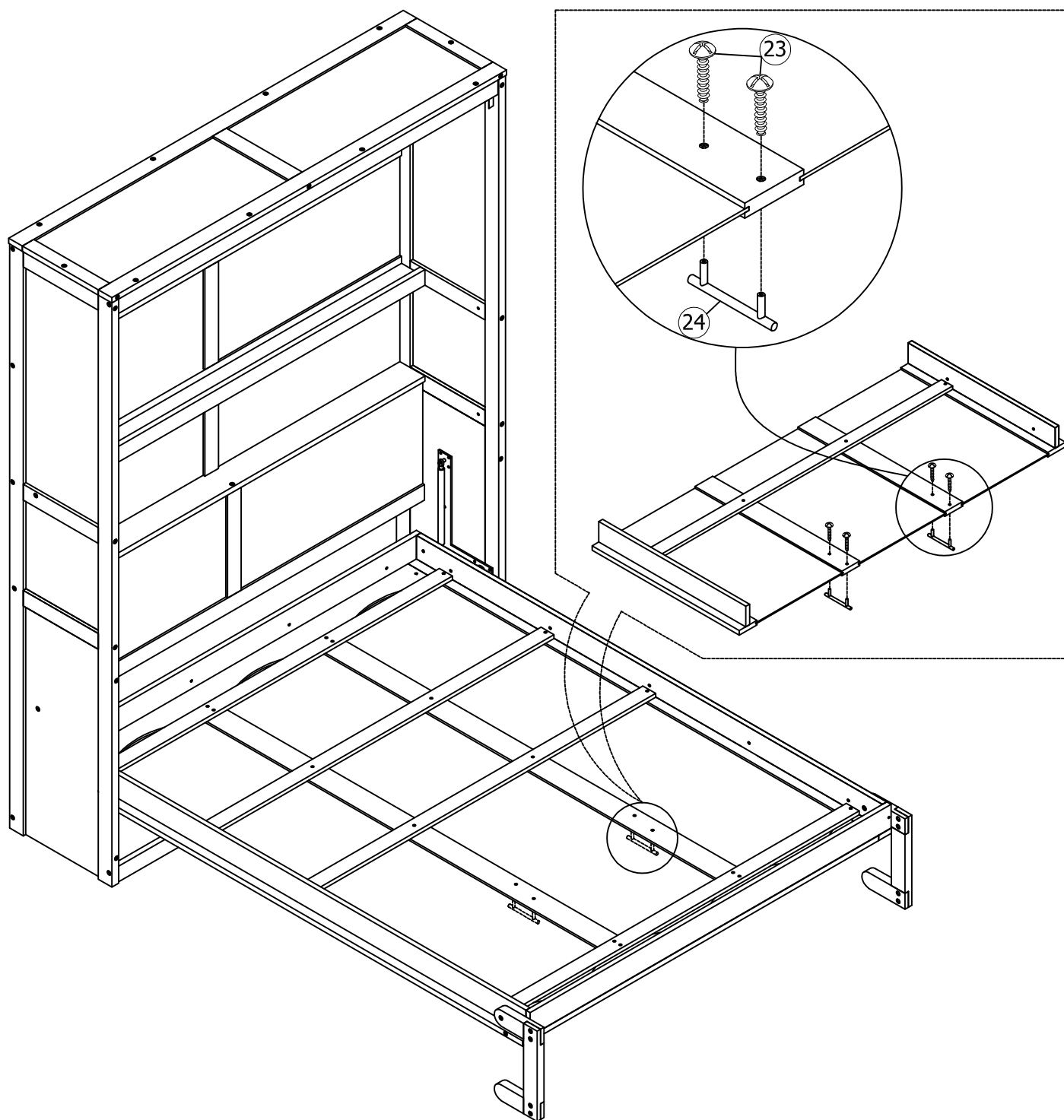


2(pcs)

23

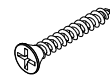


4(pcs)

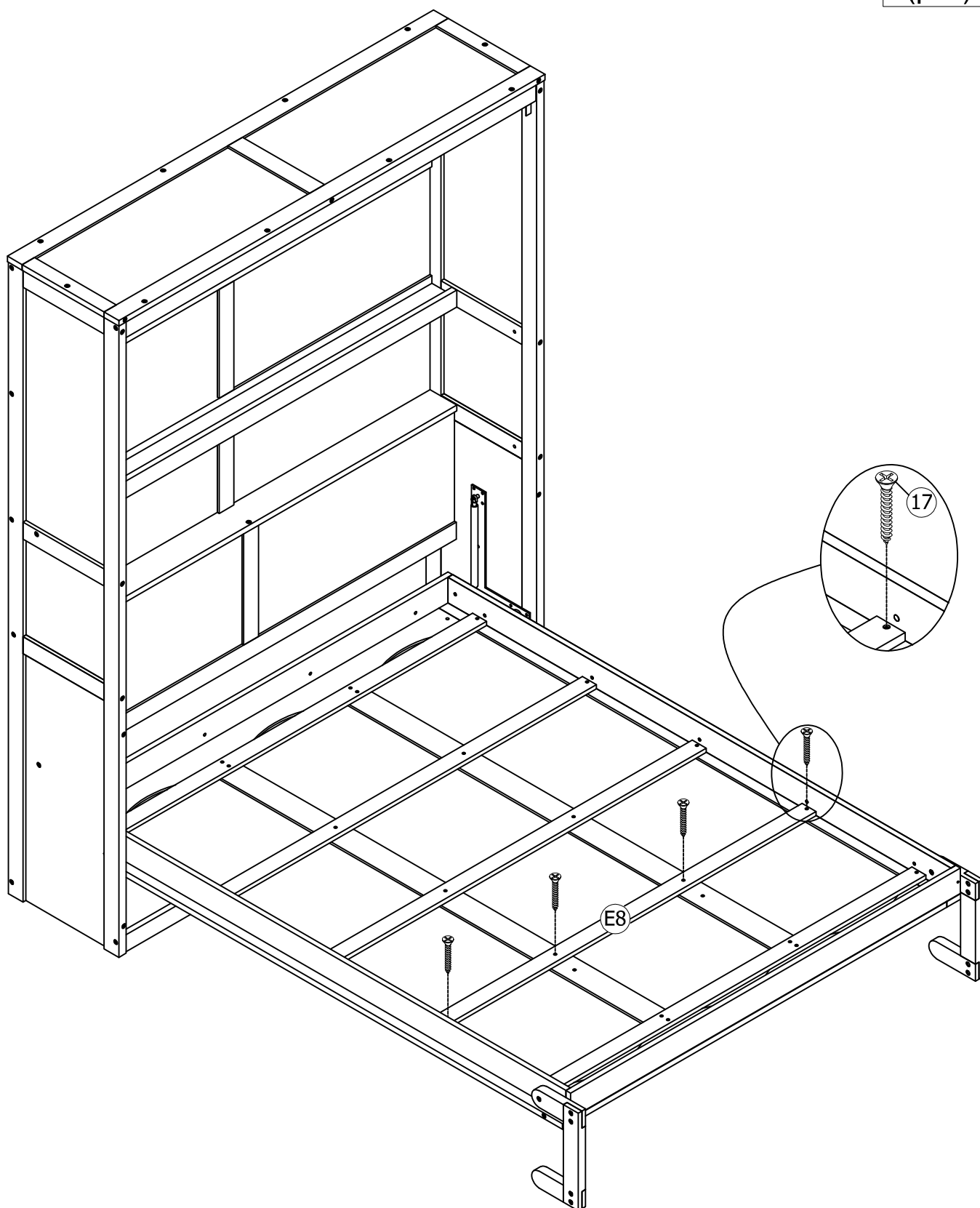


STEP36: Following below illustration.

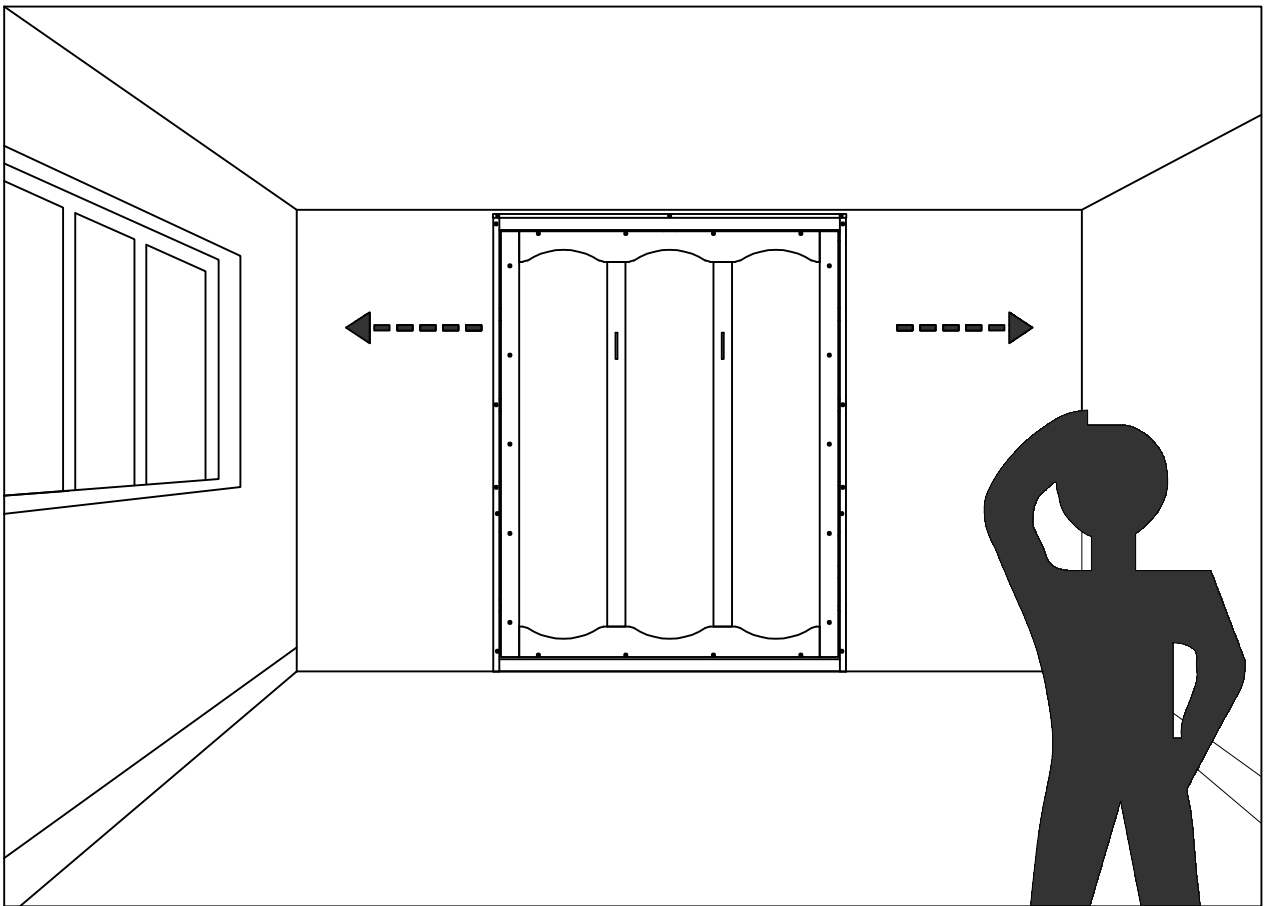
17



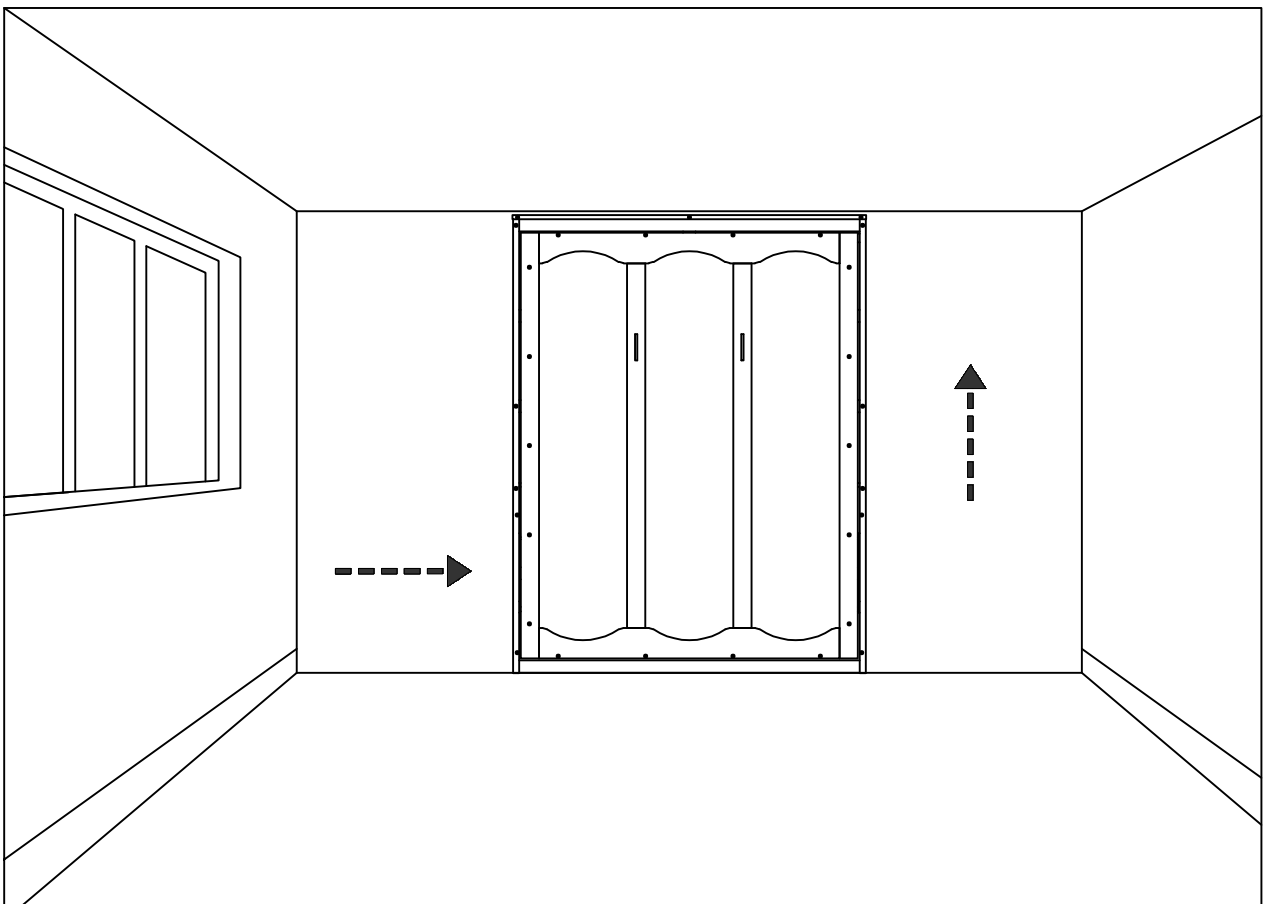
4(pcs)




1- Determine the position of the bed in the room.




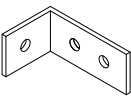
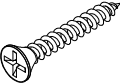
2- Put the bed back in its place. Please keep it vertical and horizontal.

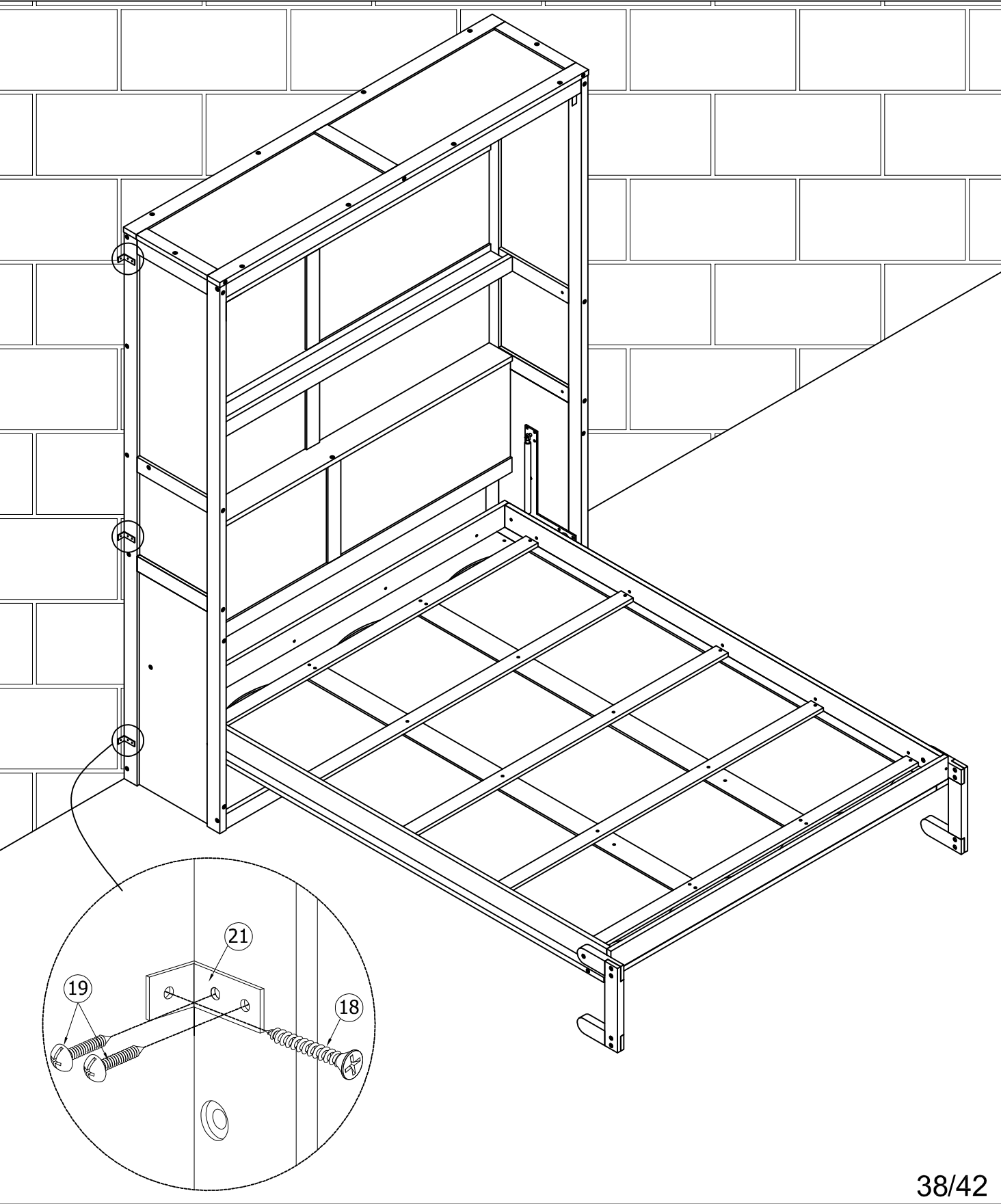


STEP37: Following below illustration.




.Requires 4 people to assemble
(2 people hold the large cabinet
in place and 2 people tilt the bed
until accessories are in place)


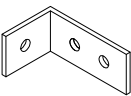
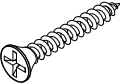
19	21	18
		
6(pcs)	3(pcs)	3(pcs)

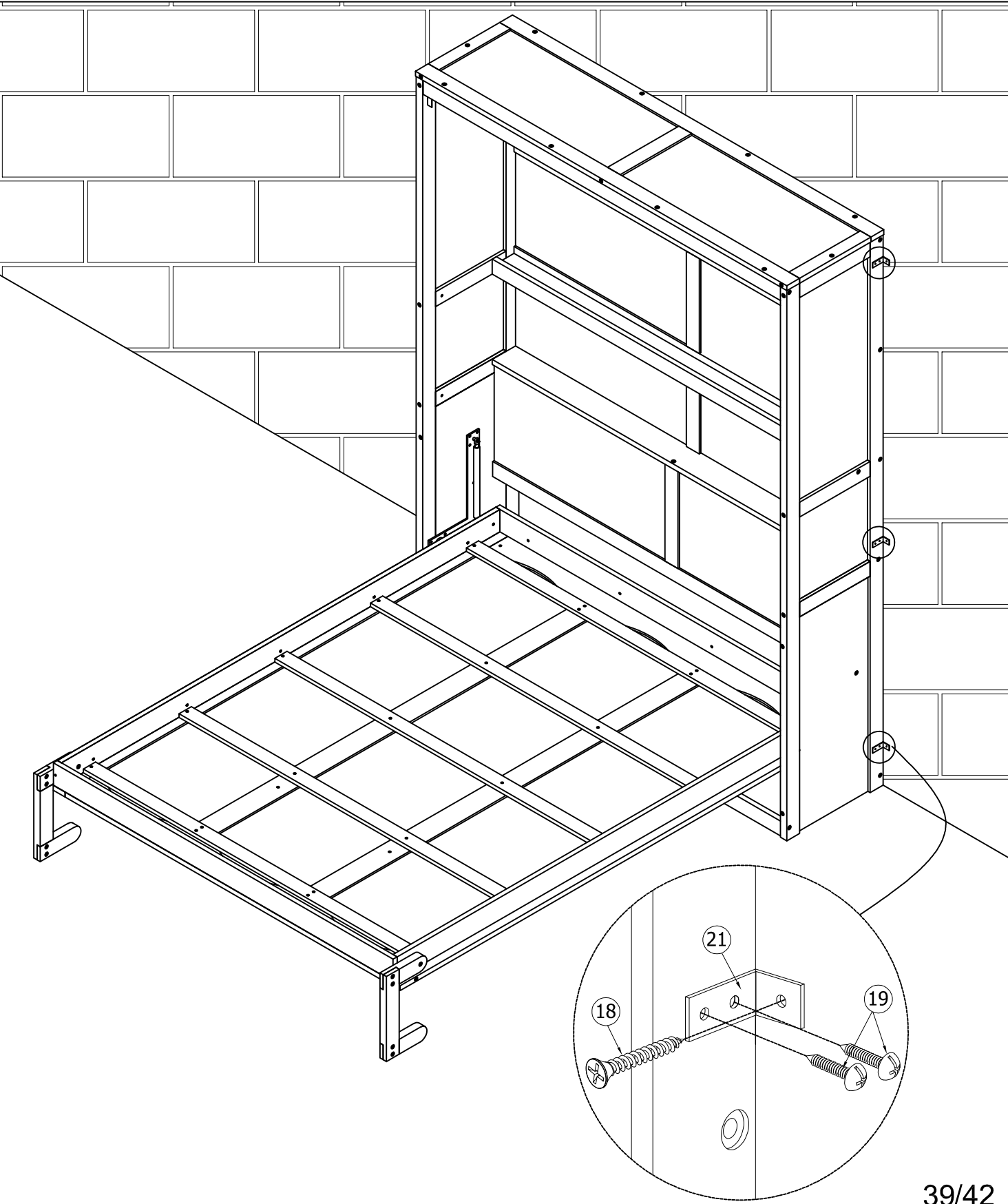


STEP38: Following below illustration.

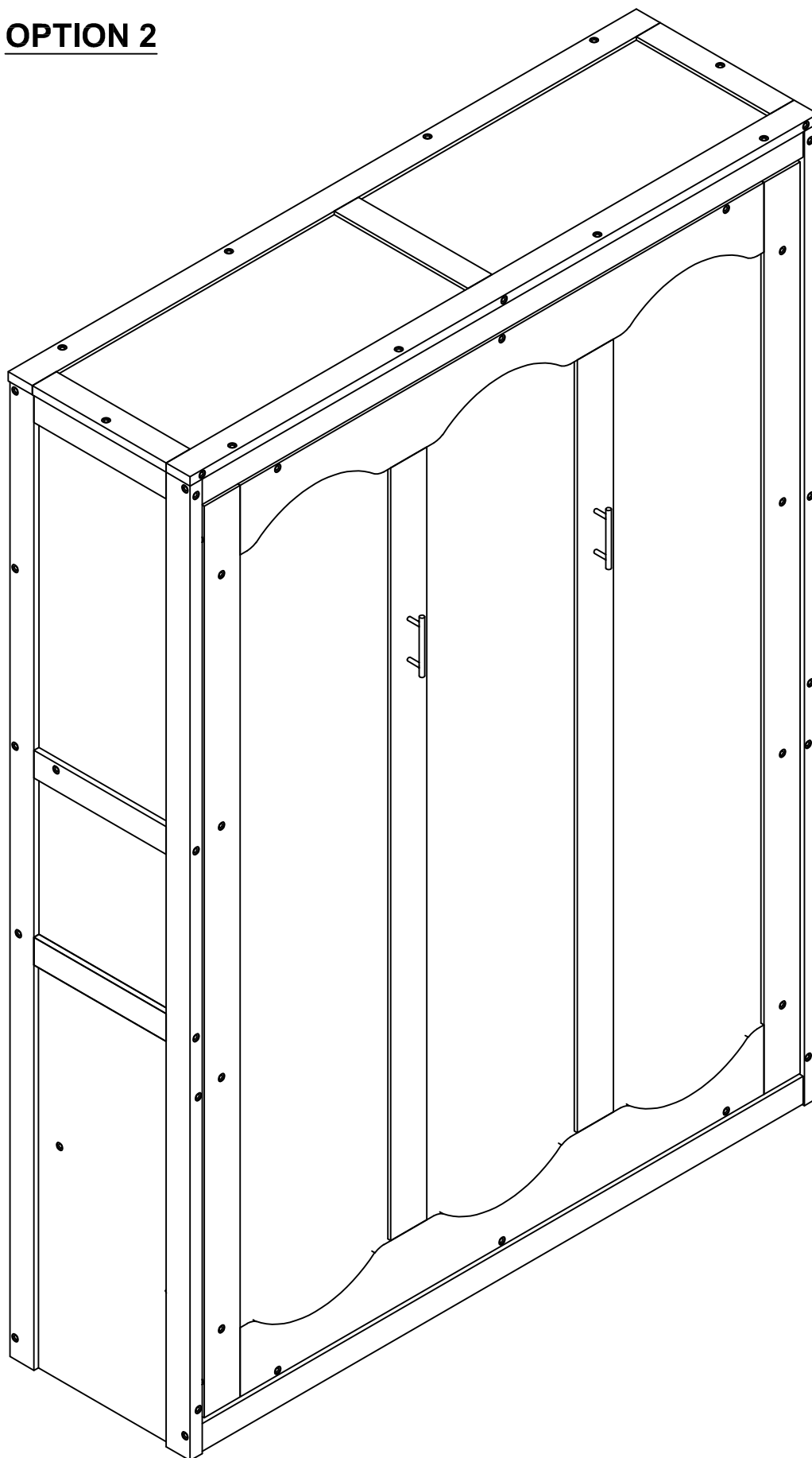


.Requires 4 people to assemble
(2 people hold the large cabinet
in place and 2 people tilt the bed
until accessories are in place)

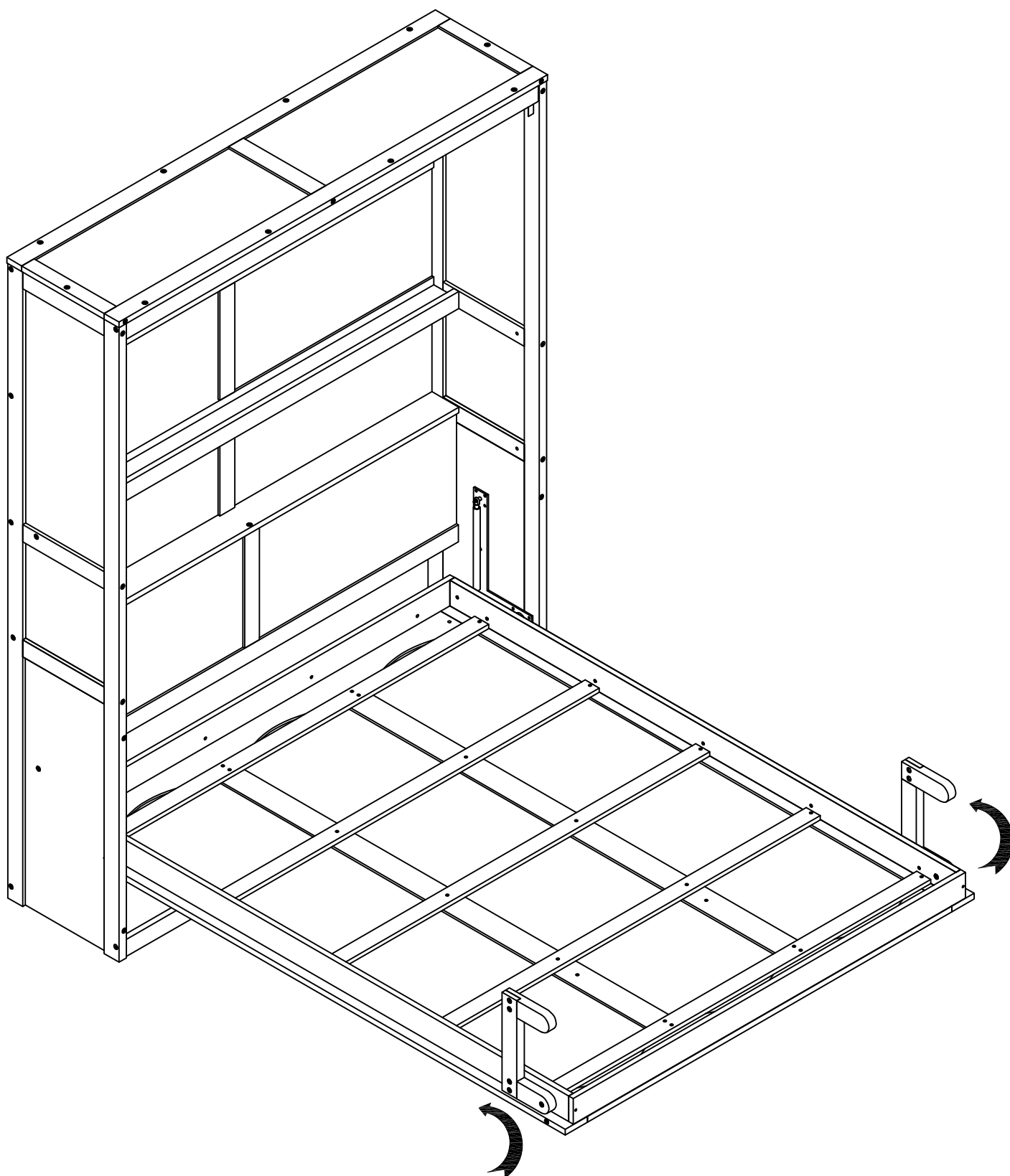
19	21	18
		
6(pcs)	3(pcs)	3(pcs)



OPTION 2



STEP1: Following below illustration.



STEP2: Following below illustration.

