ASSEMBLY INSTRUCTIONS

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ASSEMBLY TIPS:
1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.
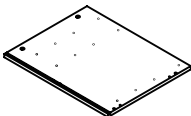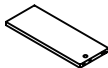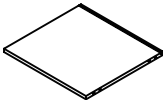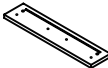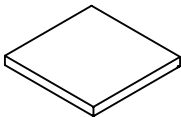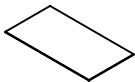
⚠️ **WARNING!**
1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.

| ASSEMBLY TIME | 50 MINUTES |

PARTS IDENTIFICATION

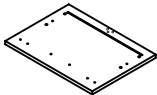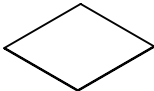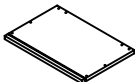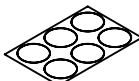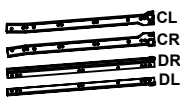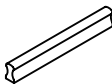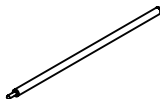|							
A	LEFT SIDE PANEL		1 PC	I	LEFT DRAWER SIDE PANEL		1 PC
B	RIGHT SIDE PANEL		1 PC	J	RIGHT DRAWER SIDE PANEL		1 PC
C	BOTTOM PANEL		1 PC	K	DRAWER FRONT PANEL		2 PCS
D	TOP PANEL		1 PC	L	DRAWER BACK PANEL		2 PCS
E	BACK BOARD		1 PC	M	LEFT DRAWER SIDE PANEL		2 PCS
F	BACK PANEL		2 PCS	N	RIGHT DRAWER SIDE PANEL		2 PCS
G	DRAWER FRONT PANEL		1 PC	O	DRAWER BOTTOM PANEL		3 PCS
H	DRAWER BACK PANEL		1 PC				

NOTE:
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

HARDWARE IDENTIFICATION

Z

NO	DESCRIPTION	FIGURE	Q'TY	NO	DESCRIPTION	FIGURE	Q'TY
1	GLUE 15g		1 PC	9	LOCK CASTER Ø 50mm		2 PCS
2	WOODEN DOWEL Ø 8x30mm		18 PCS	10	CASTER Ø 50mm		2 PCS
3	CAM LOCK Ø 15x12mm SR		16 PCS	11	WHEEL Ø 50mm		1 PC
4	CAM BOLT Ø 7x35.5mm SR		16 PCS	12	SCREW Ø 4x15mm SR		19 PCS
5	DRAWER SCREW Ø 4.2x35mm SR		12 PCS	13	STICKER Ø 20mm		3 PCS
6	GLIDES SCREW Ø 3x12mm SR		42 PCS	14	GLIDES L = 400mm WHT	CL CR DR DL	3 SET
7	HANDLE L=120mm		3 PCS	15	IRON BAR Ø 9.5x402mm SR		2 PCS
8	HANDLE BOLT Ø 4x28mm SR		6 PCS				

Z7,Z8,Z9,Z10,Z11,Z12,Z14,Z15 not included in blister packaging.

NOTE:
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

STEP 1

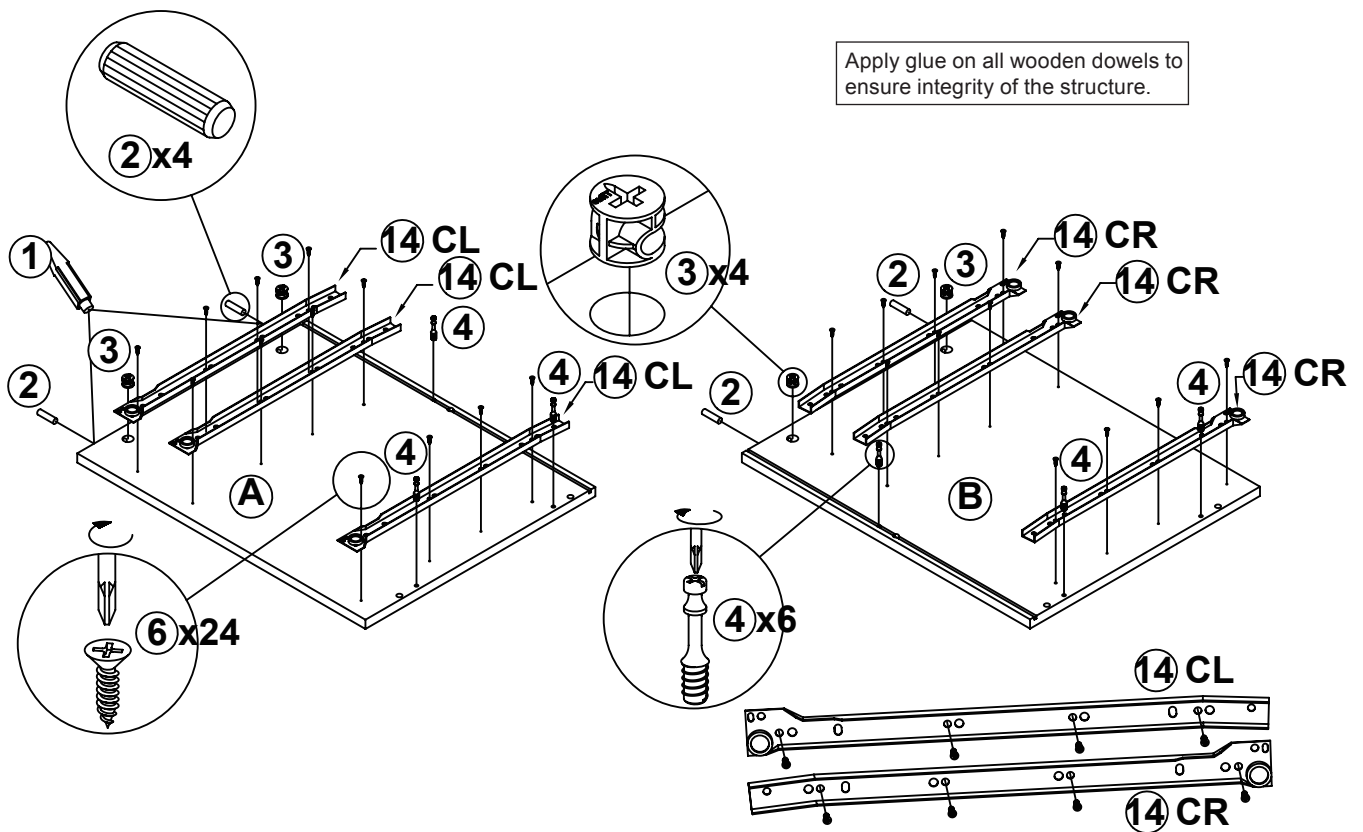Apply glue on all wooden dowels to ensure integrity of the structure.

② x4

①

③

⑭ CL

⑭ CL

③ x4

②

③

⑭ CR

⑭ CR

④

③

②

④

⑭ CL

②

④

⑭ CR

②

④

A

④

B

⑥ x24

④ x6

⑭ CL

⑭ CR

STEP 2

①

②

③ x6

③

②

③

④ x4

③

C

③

④

②

④

④

③

D

④

② x6

②

③

④

②

③

E

②

STEP 3

STEP 4

STEP 5

STEP 6

STEP 7

⟳ (12) x16

(12) (12)
(10)
(12)
(9) (12)
(10)
(12)
(9) (12)

STEP 8

(1)

(4)
(8)
⟳ (4) x4
⟳
(8) x4
(7)
(K) x2

(2)

(1)
(2)
(2) x4
(M)
(5)
(L) (N)
⟳
(5) x8
(5)
(5)
(5)

(3)

(K)
(3)
(O) ↓
(3) x4
⟳

(4)

(6)
(6)
(6) x12
(6)
(6) (6)
(14) DL (6) (14) DR
(6)

(14) DR
(14) DL

STEP 9

(1)

12 x3

11

4

8

G

8 x2

7

4 x2

(2)

1

2

2

2

I

J

H

5 x4

5

5

5

5

2 x4

(3)

G

O

3

3 x2

(4)

14 DR

6

6

6

6

6 x6

14 DL

6

6

(5)

3/4"

15

15

Insert rails in outside holes for large files.
Insert rails in inside holes for small files.

1

2

3

4

STEP 10

STEP 11

COMPLETE

A

18"

17.75"

25.5"

A

2.44"

14.61"

15.12"

3.94"

17.8"

B

10.04"

5.12"

14.61"

15.12"

12.91"

17.8"
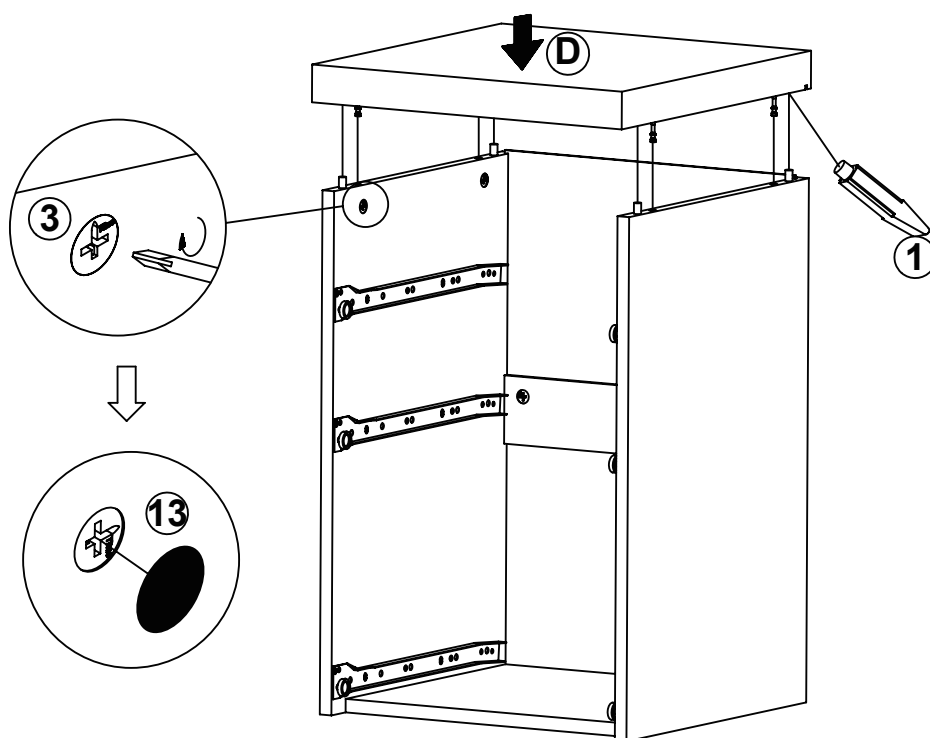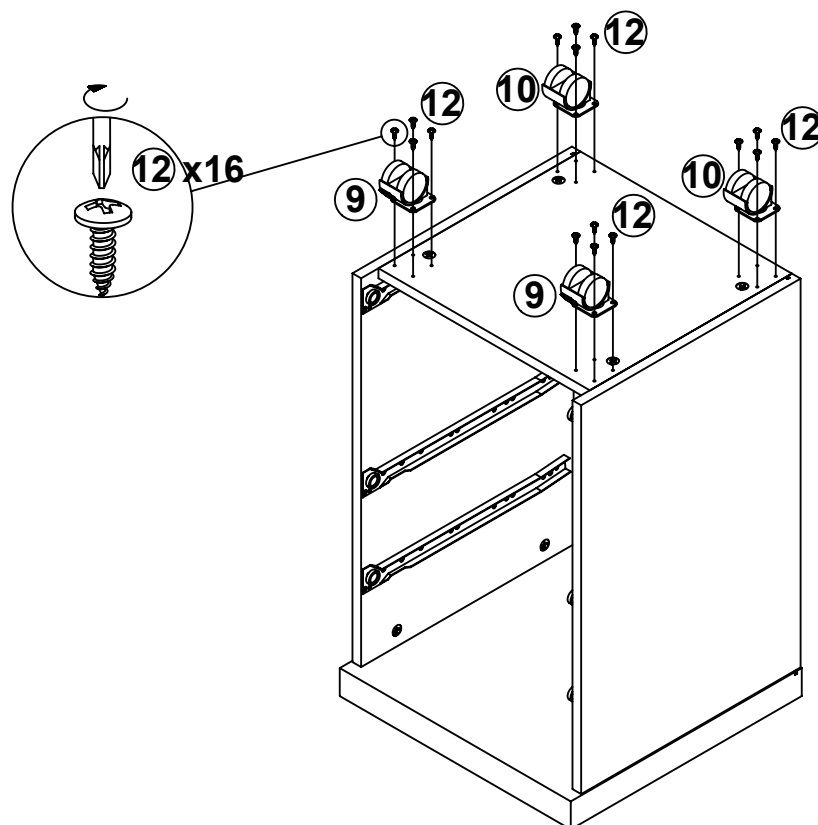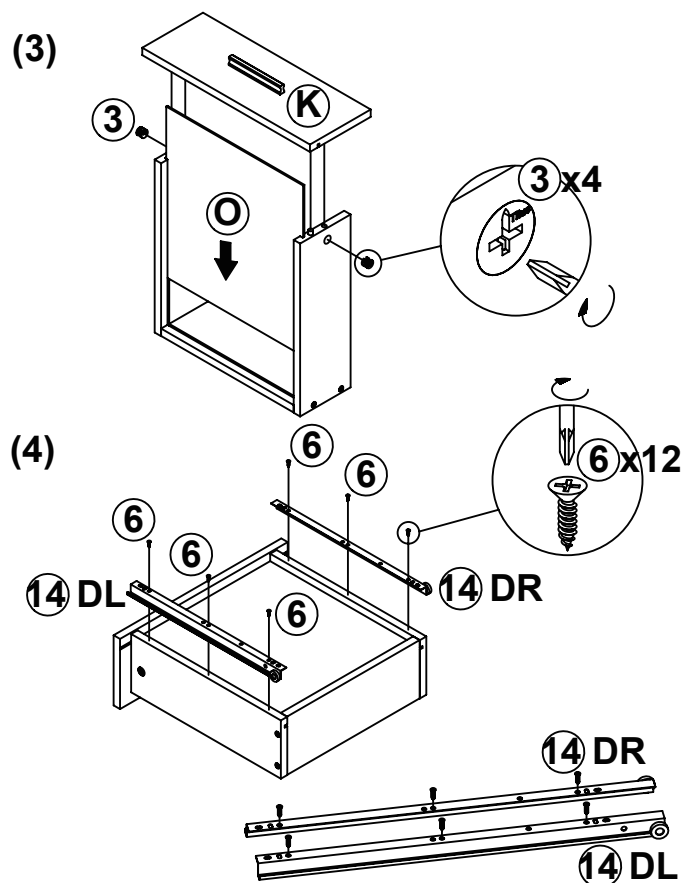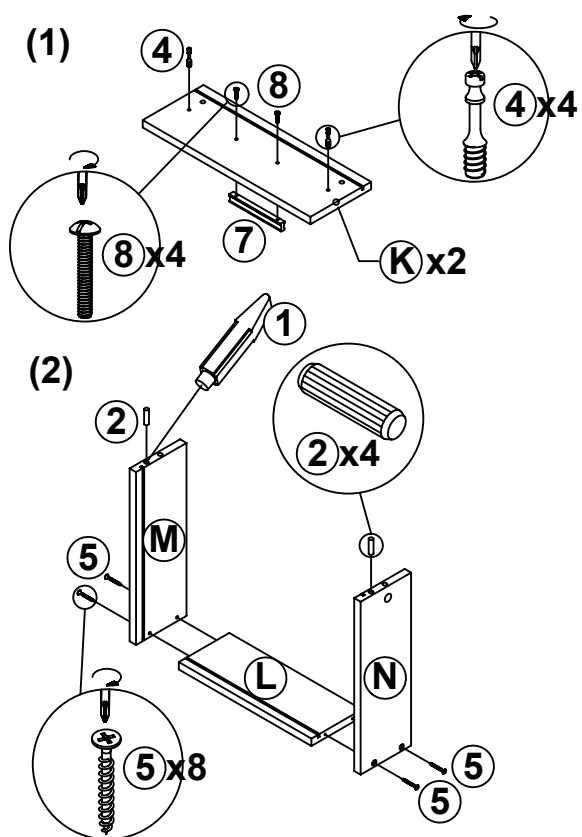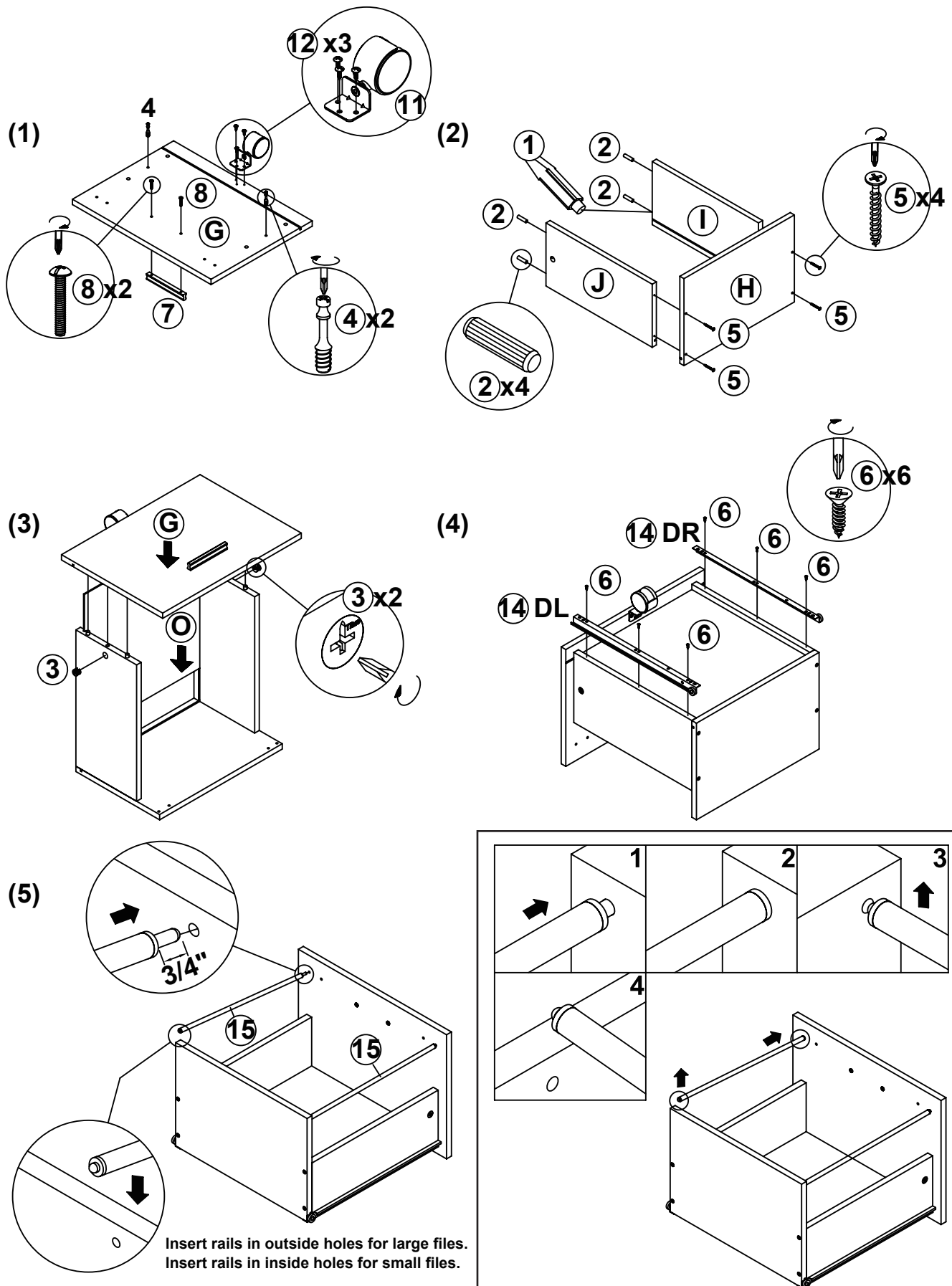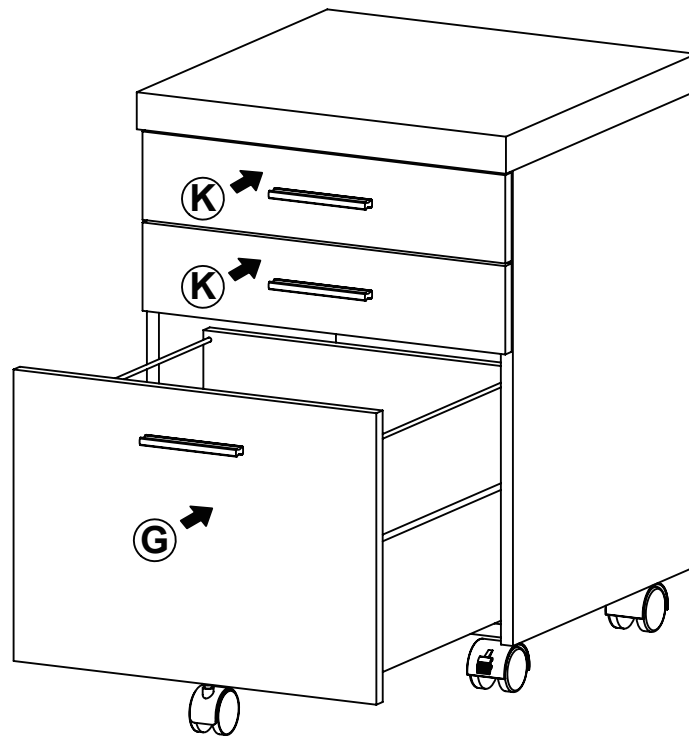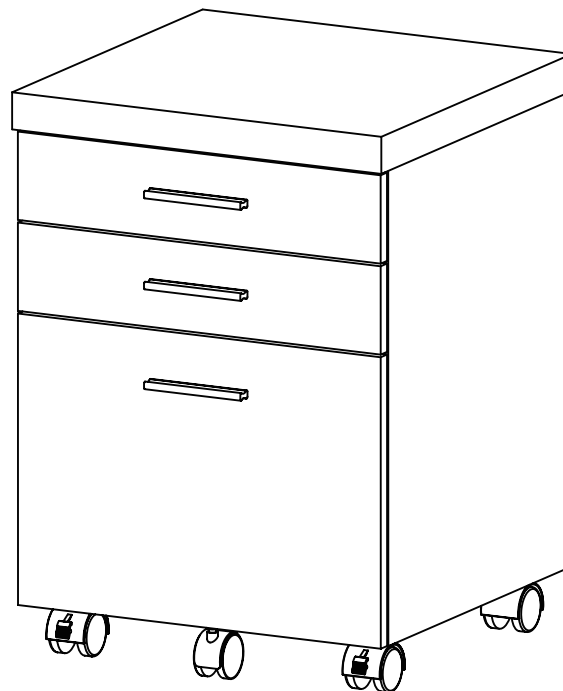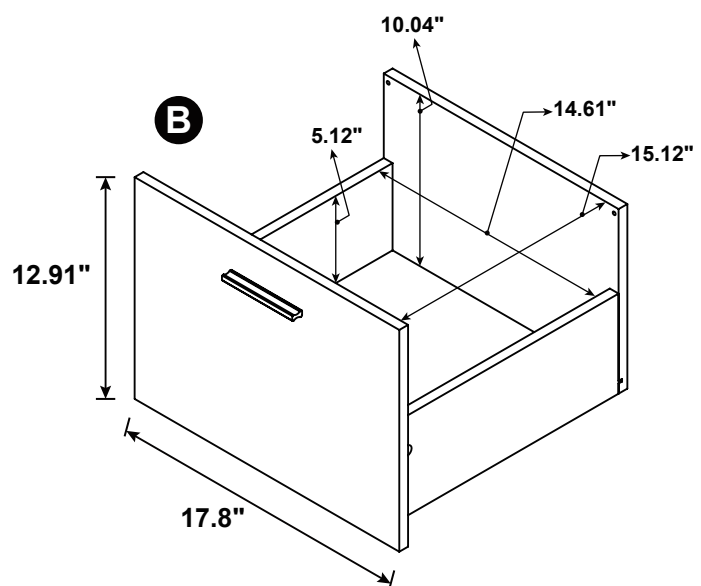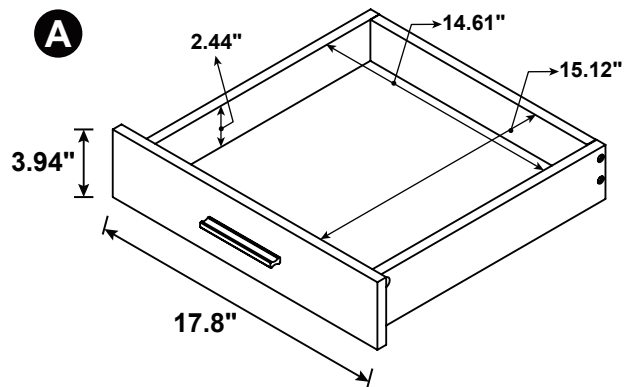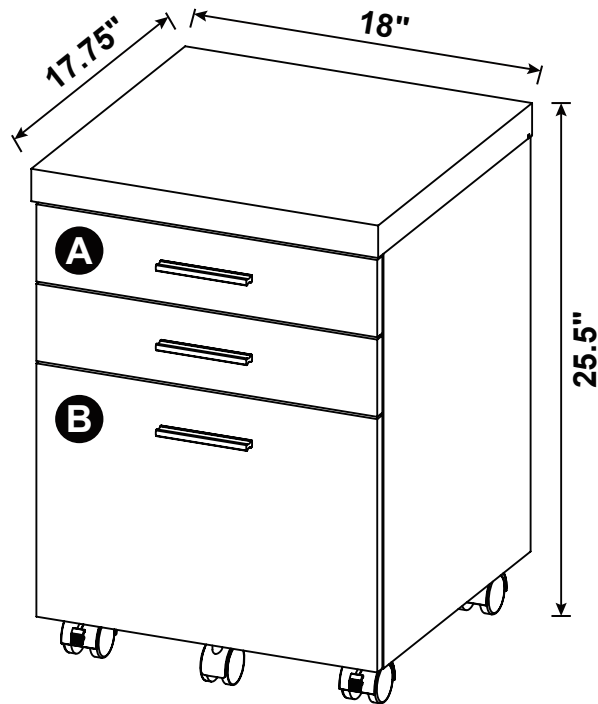
Note : Dimension tolerance ±5%