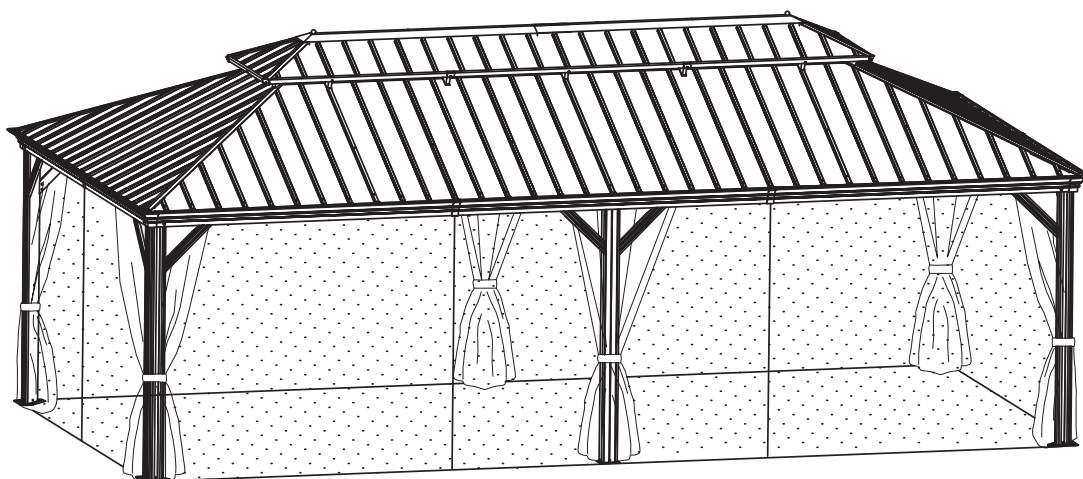


12 x 24FT

□ □ □ □ □ □ □ □ 1-S8T3 □ □ □ □ □ □ □ □



At least need 5 people work together

REQUIRED TOOLS





A 4x



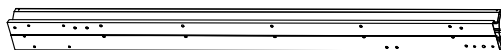
A3 2x



B1 2x



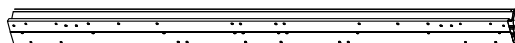
B2 2x



B5 2x



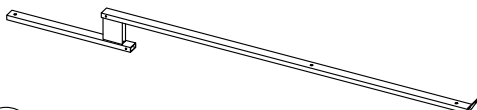
B6 2x



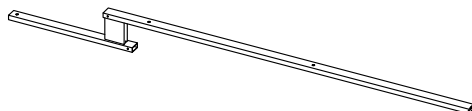
B18 2x



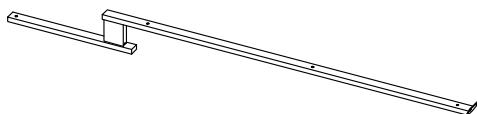
E 4x



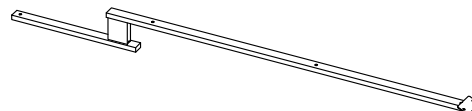
E1 2x



E15 4x



E2 4x



E3 2x



E5 4x



C1 2x



C2 2x



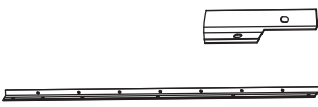
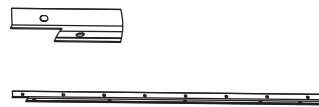
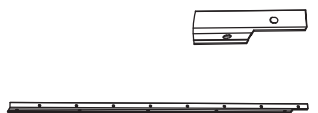
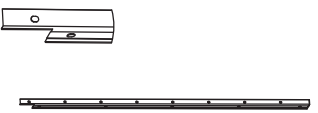
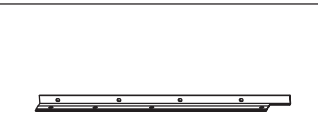
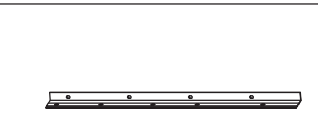
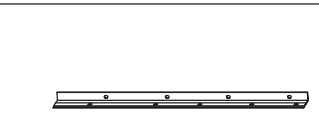
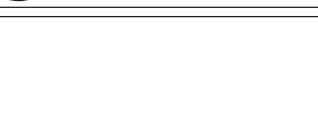
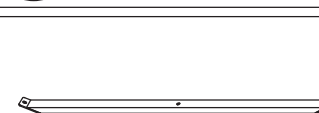
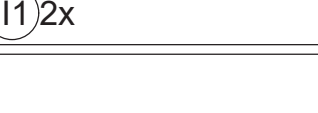
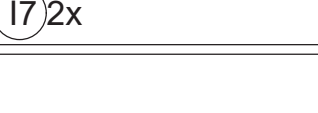
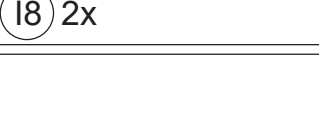
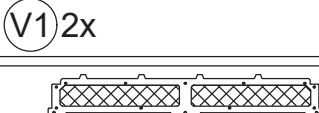
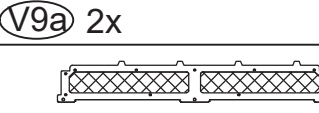
C5 2x

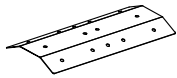
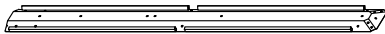
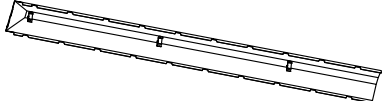
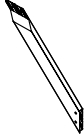
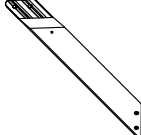
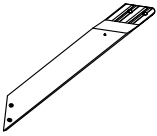
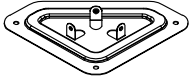
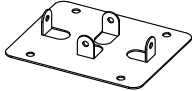
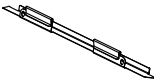
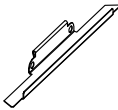
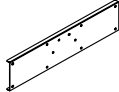
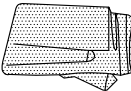


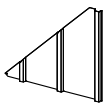
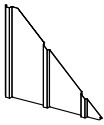
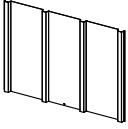
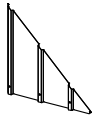
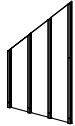
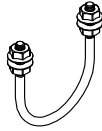
C6 2x



C7 2x

	 C8 2x	 D1 2x	 D2 2x
	 D3 2x	 D4 2x	 D11 2x
	 D12 2x	 D17 2x	 D18 2x
	 F1 8x	 F4 8x	 F5 5x
	 G1 2x	 G7 2x	 G8 2x
	 I1 2x	 I7 2x	 I8 2x
	 G12 2x	 I12 2x	 V1 2x
	 V5a 2X	 V5b 2x	 V9a 2x
3			 V9b 2x

	 L8b 1x	 L9 2x	 M9b 2x
	 H 4x	 H1 4x	 H3 2x
	 H4 2x	 J 4x	 J1 2x
	 K 4x	 K1 6x	 N 8x
	 N1 4x	 W 4x	 W1 12x
	 V 6x	 W3 8x	 W4 12x
	 W5 4x	 Z 64x	 Z1 8x
	 Z2 8x	 P 6x	 U 168x
4	 Y 128x	 Za 2x	
	 T 4x + 2x	 T1 4x + 2x	

	 S1 4x	 S2 4x	 S3 12x	 R1 4x
	 R2 4x	 R3 4x	 R4 4x	 R5 4x
	 R6 4x	 R8 4x	 R9 4x	 R10 4x
	 M6x15 1 440x	 M6x23 2 96x	 M6x25 3 8x	 ST 4.8x12 4 28x
	 5 5x	 M6x42 6 8x	 M6x47 7 16x	 8 16x
	 M6x10 9 26x	 10 20x	 11 2x	 4mm 12 2x
	 6mm 13 1x	 14 1x	 M5x15 15 48x	
5				

<1>

A 4x

A3 2x

J 4x

J1 2x

W3 8x

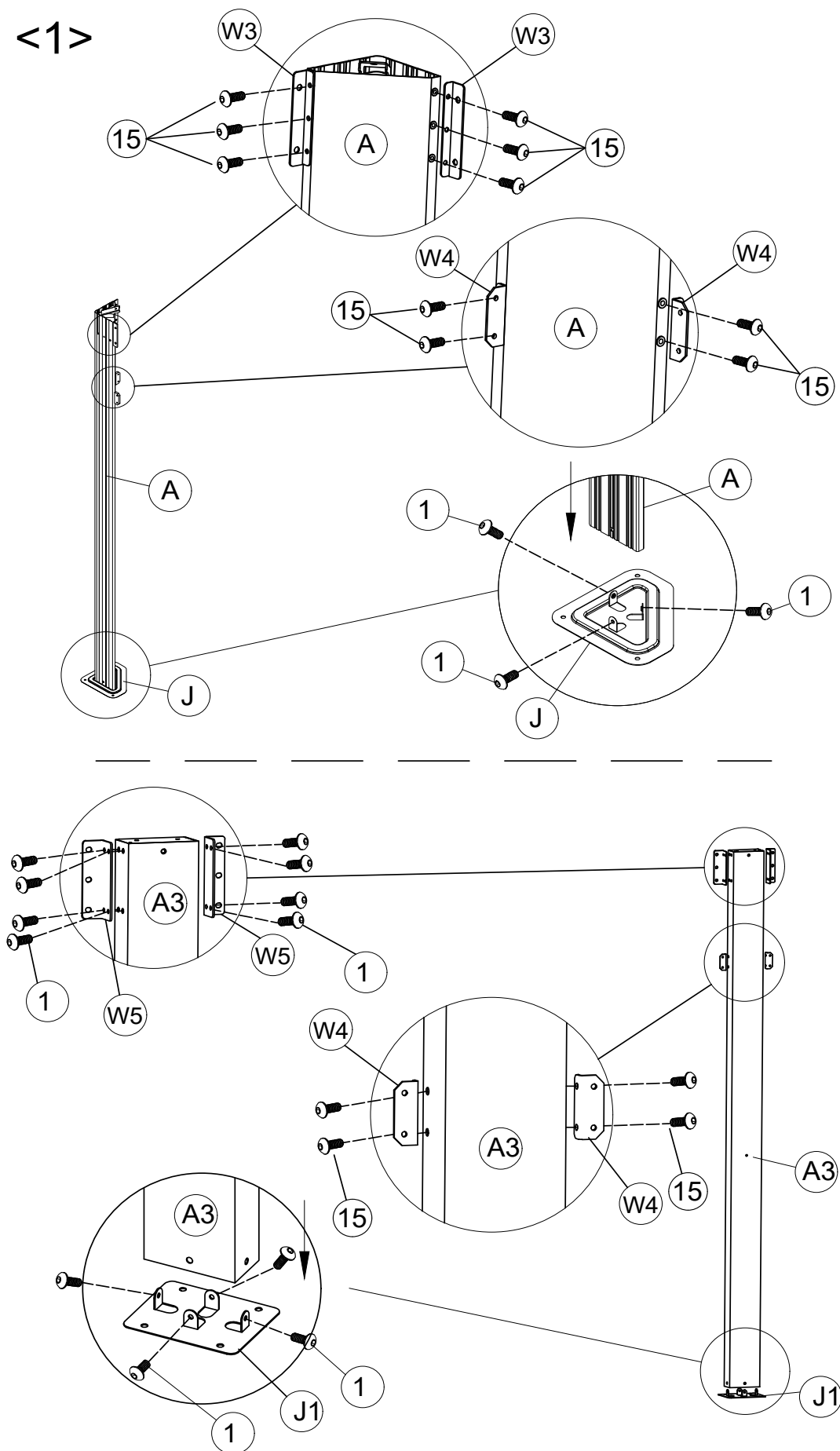
W4 12x

W5 4x

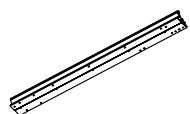
1 36x M6x15

15 48x M5x15

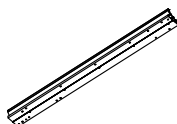
6



<2>



B1 2x



B2 2x



C1 2x



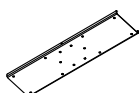
C2 2x



D1 2x



D2 2x



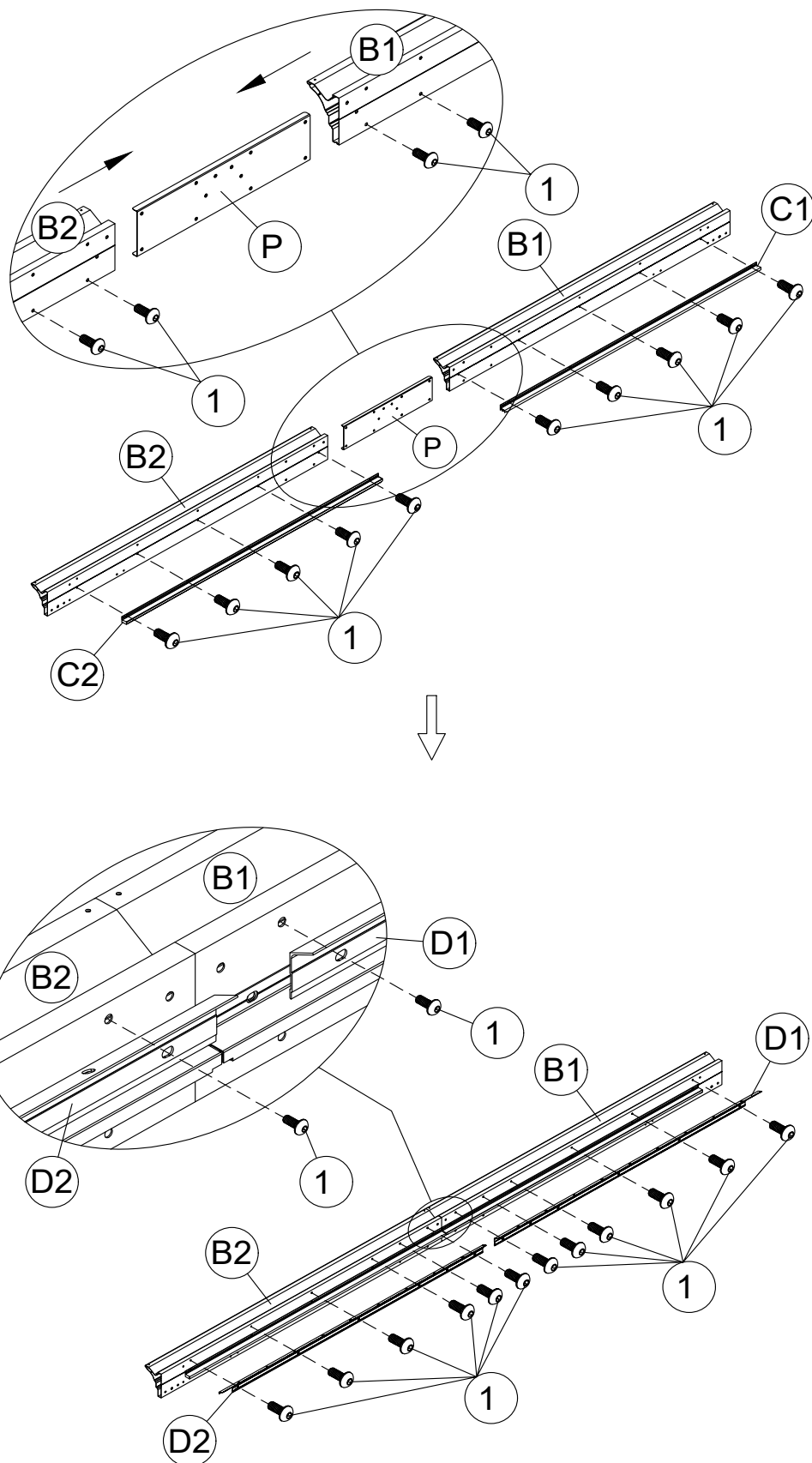
P 2x



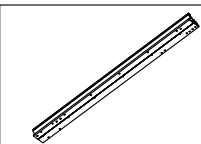
M6x15

1 52x

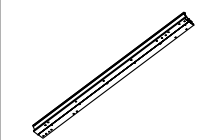
7



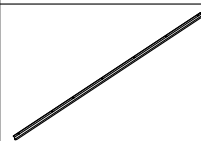
<3>



B5 2x



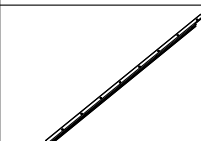
B6 2x



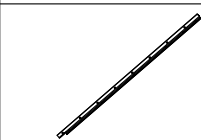
C5 2x



C6 2x



D3 2x

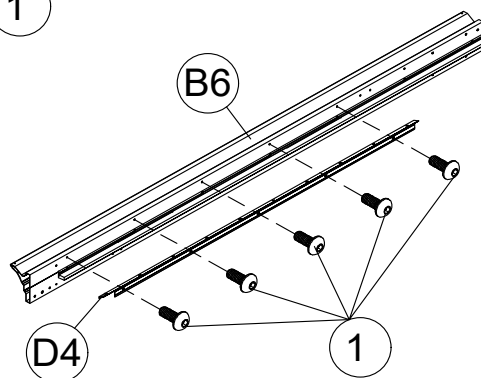
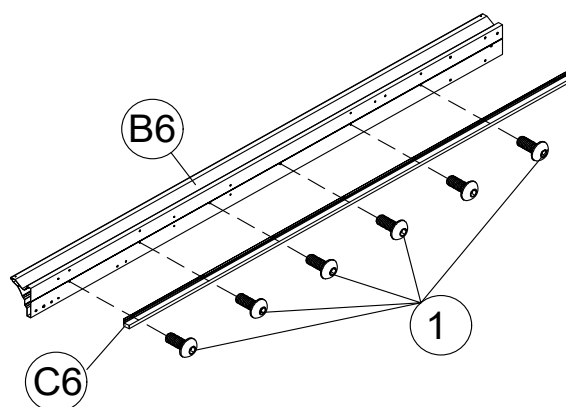
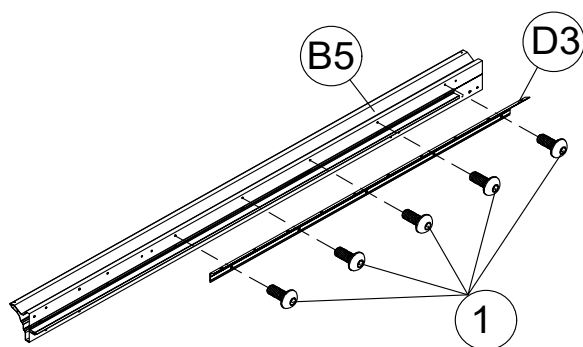
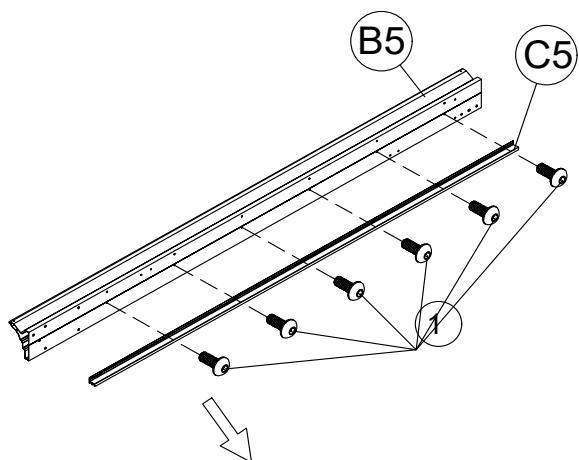


D4 2x



M6x15

1 44 x



<4>



(H) 4x



(H1) 4x

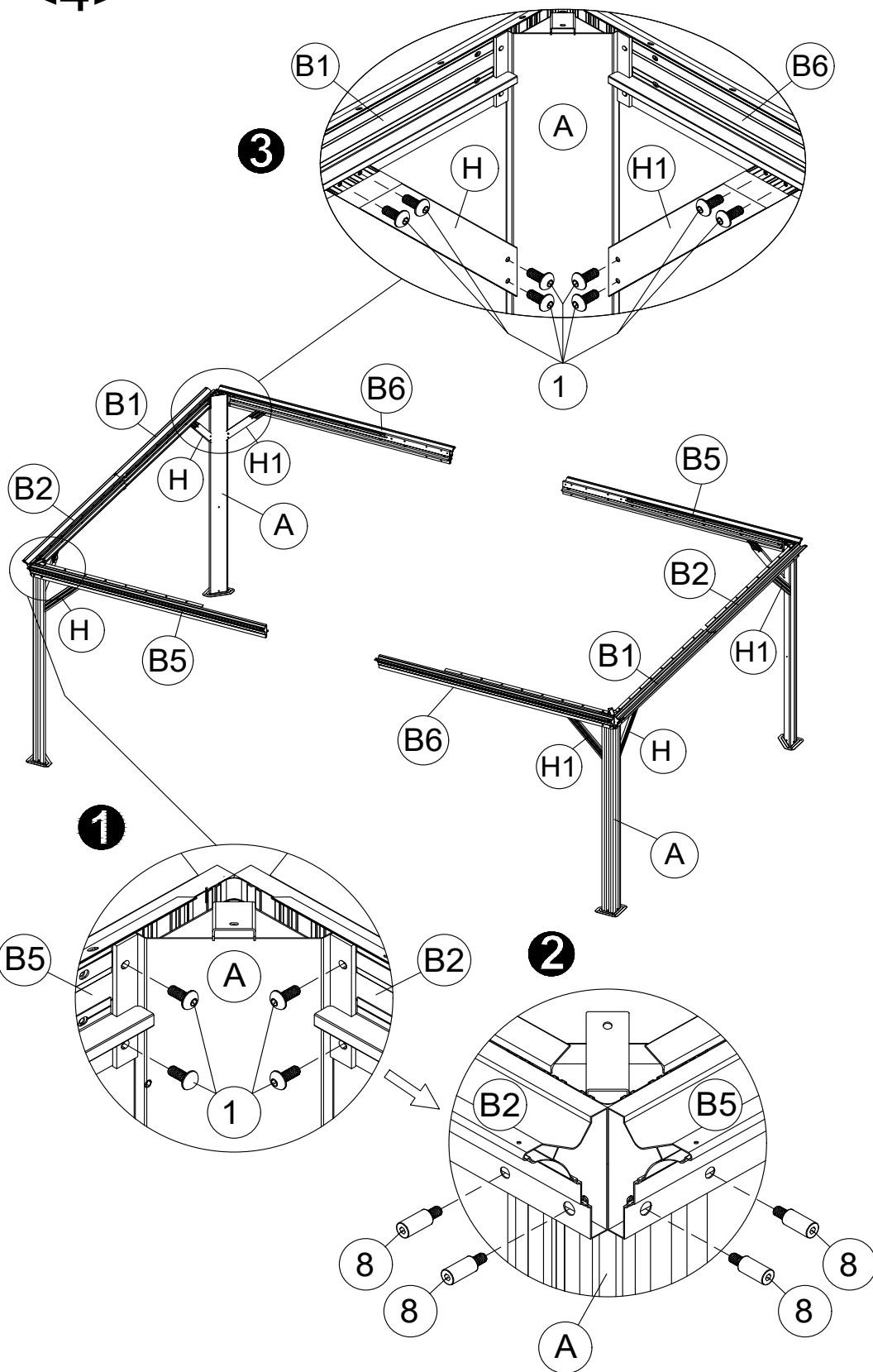


M6x15

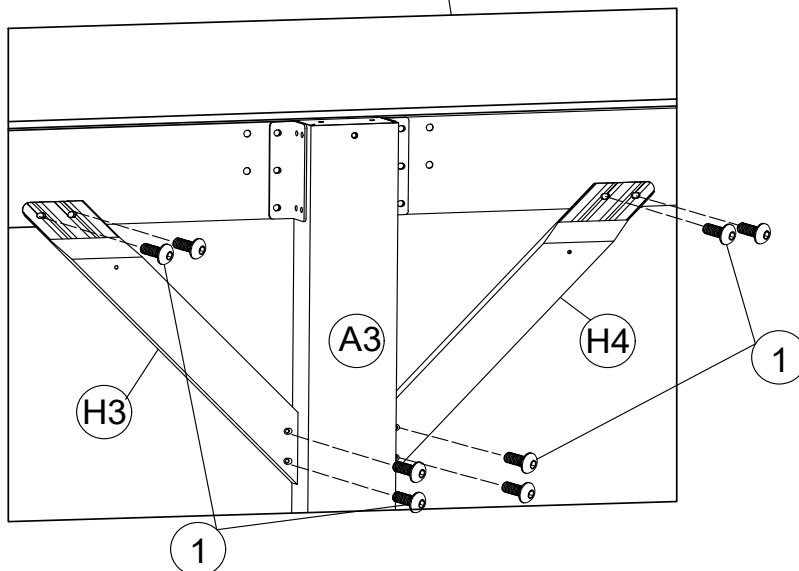
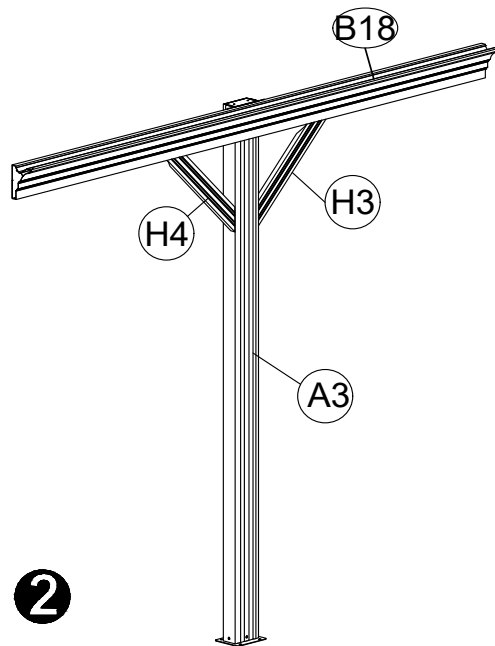
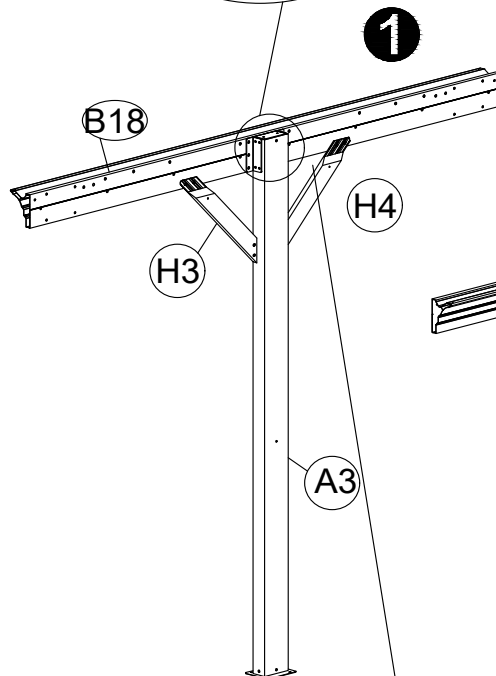
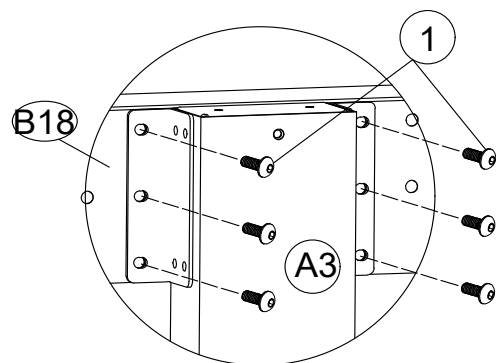
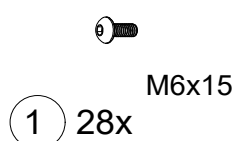
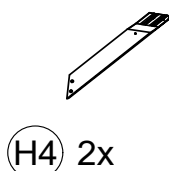
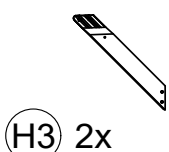
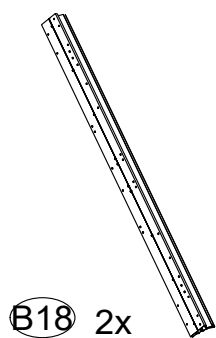
(1) 48x



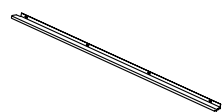
(8) 16x



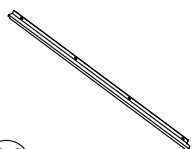
<5>



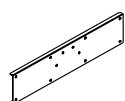
<6>



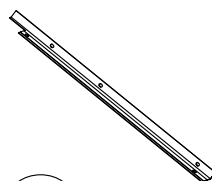
C7 2x



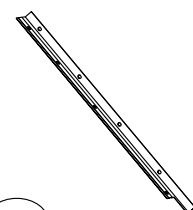
C8 2x



P 4x



D11 2x

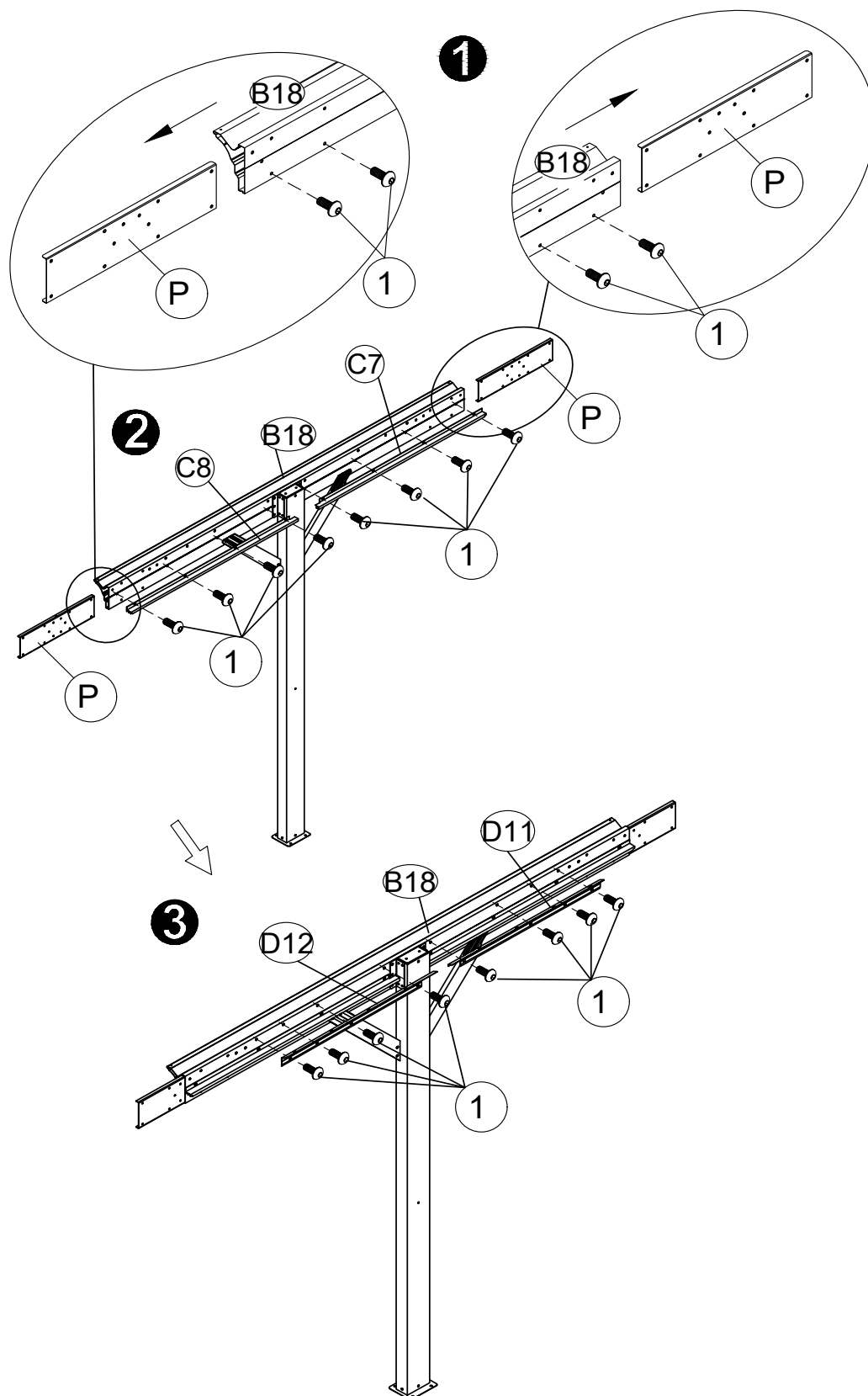


D12 2x

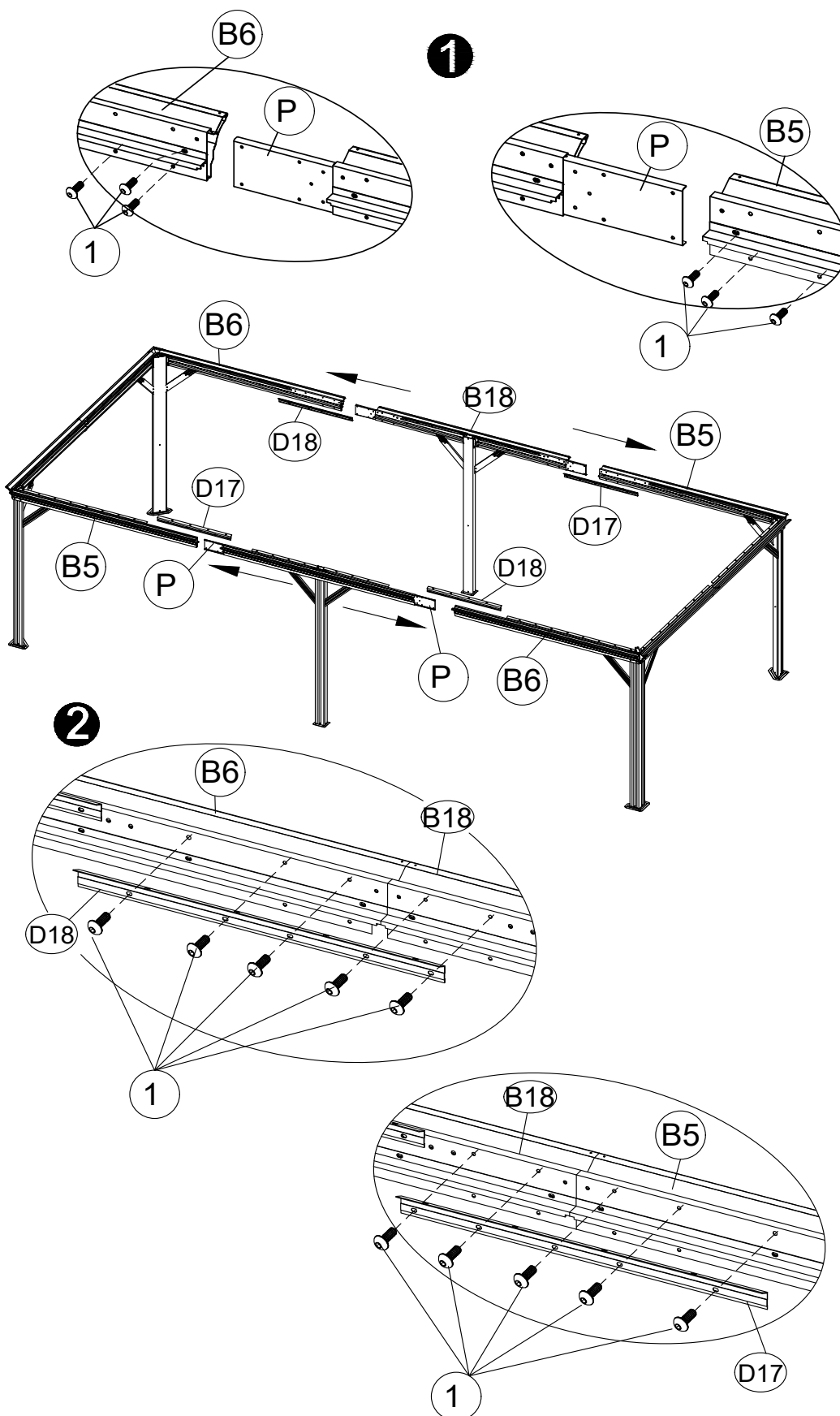
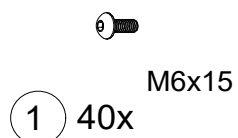
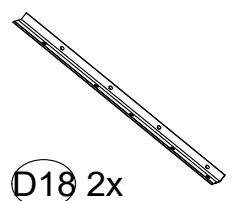


M6x15

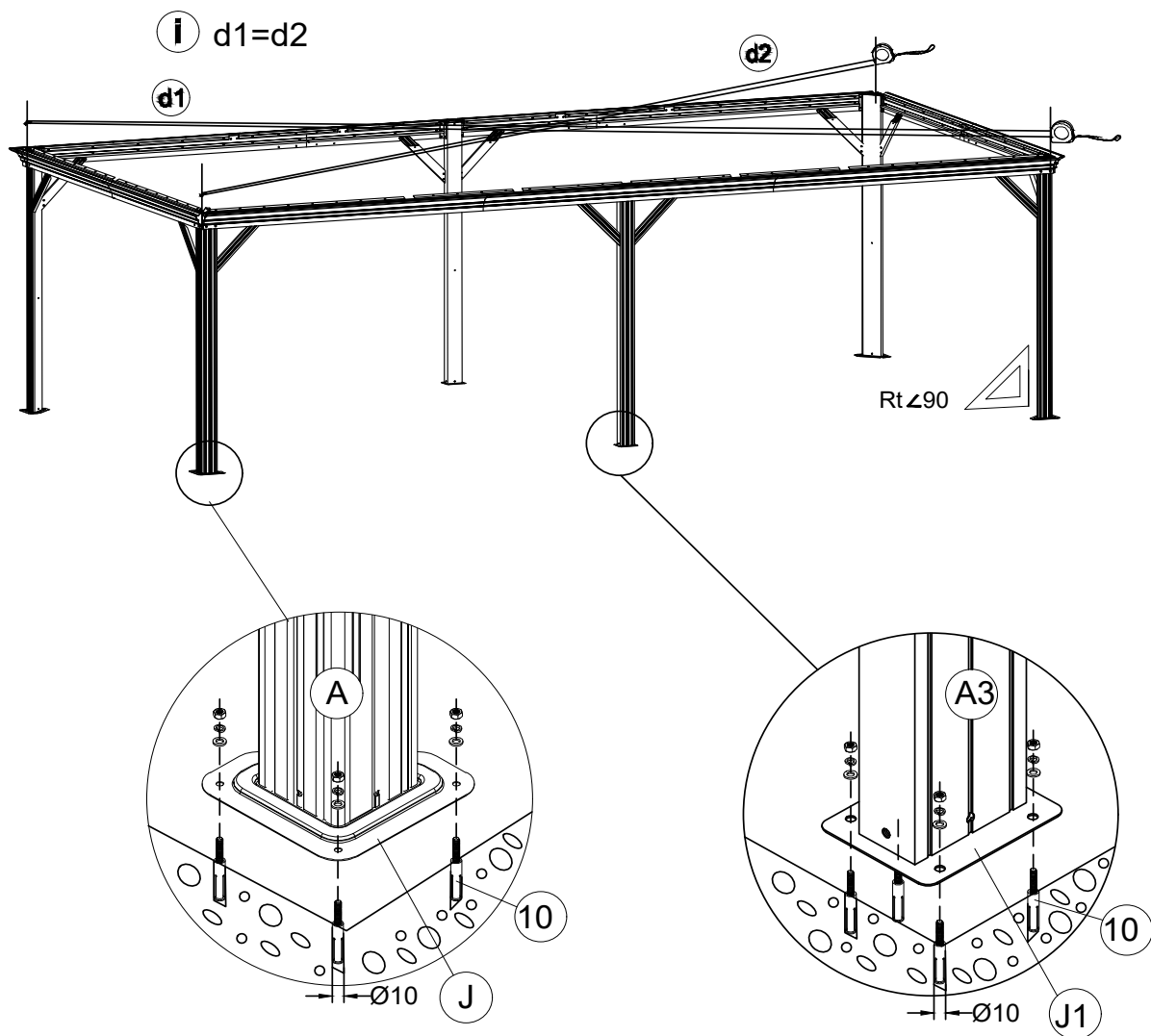
1 40x



<7>



<8>

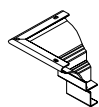


10 20x

13

Tips: Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Otherwise, please loosen the "H" or "H1" screws and adjust them. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.

<9>



(K) 4x



(K1) 6x



(U) 168x



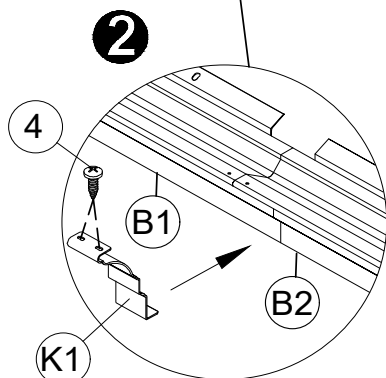
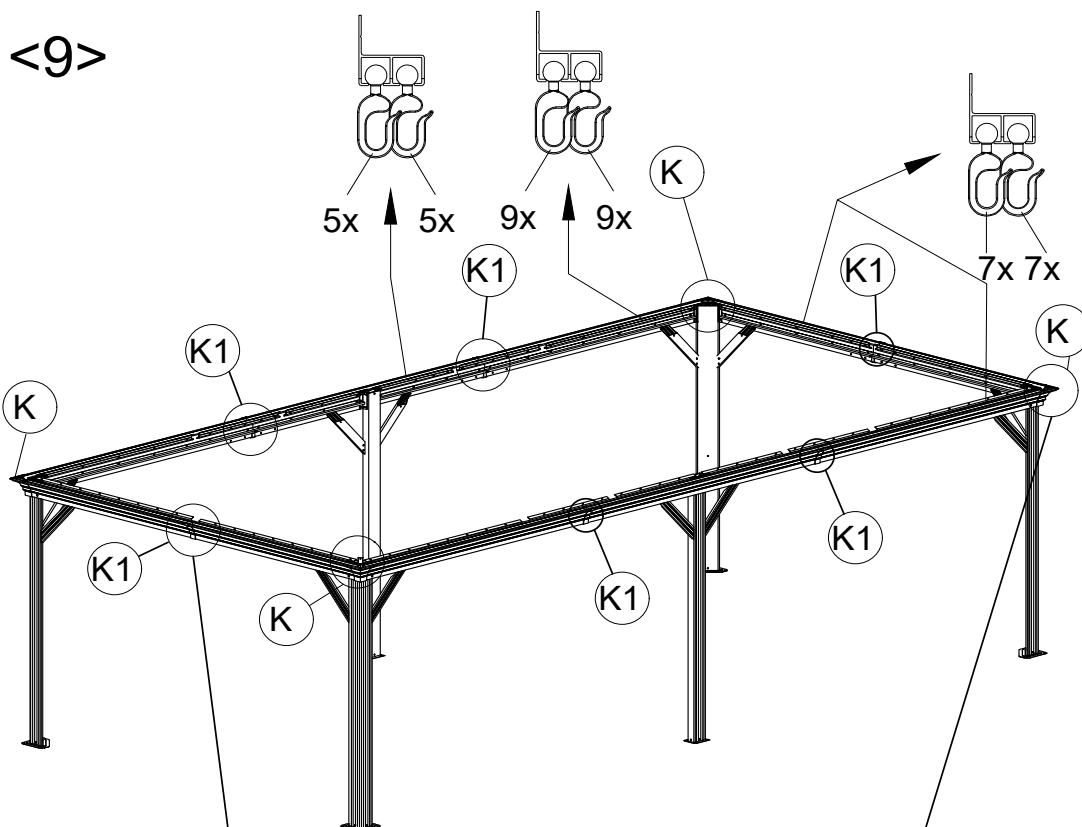
(V) 6x



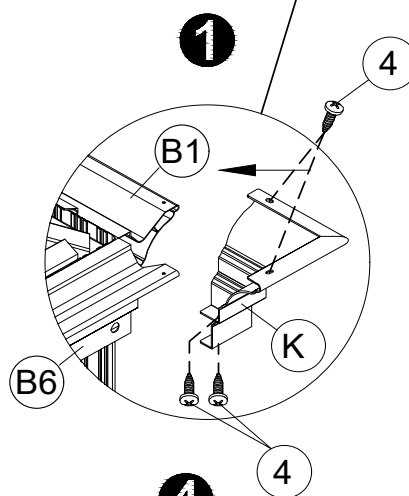
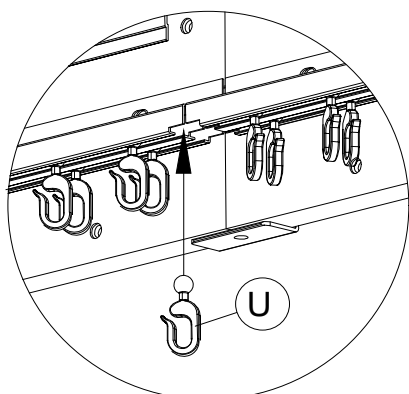
(1) 6x M6x15



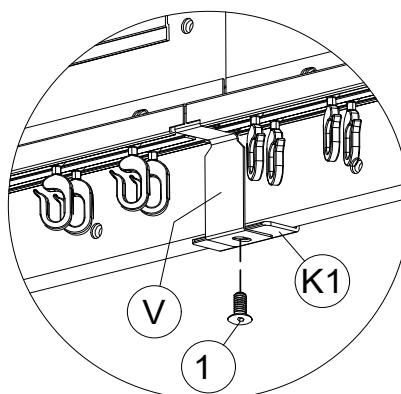
(4) 28x ST4.8x12

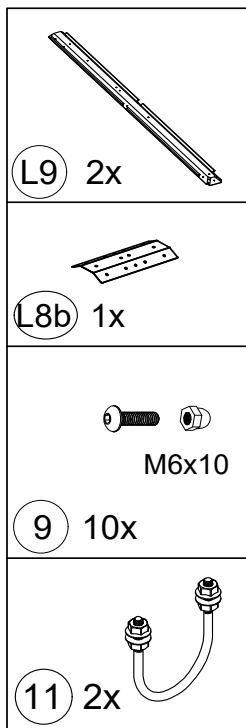


3

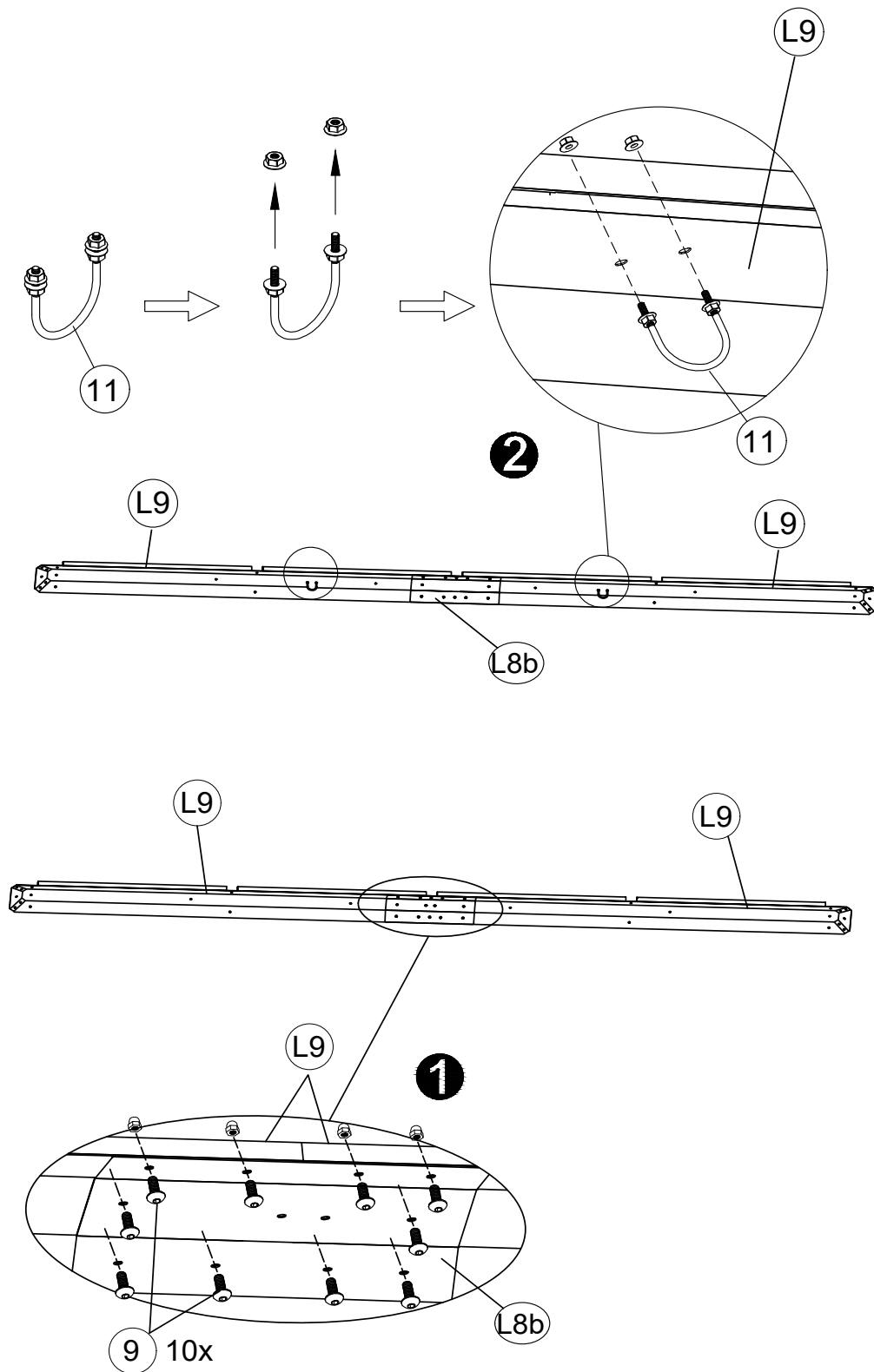


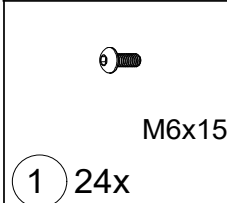
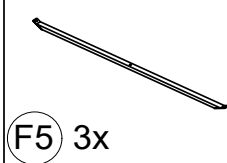
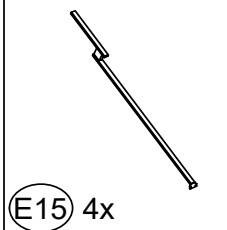
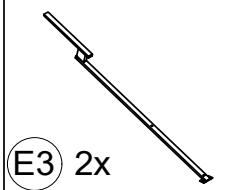
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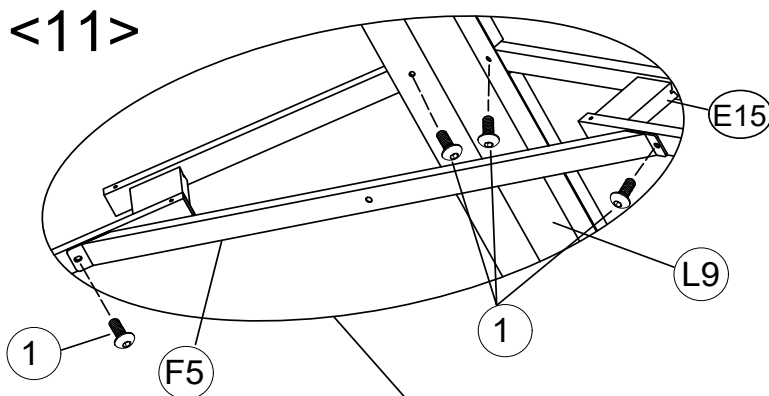


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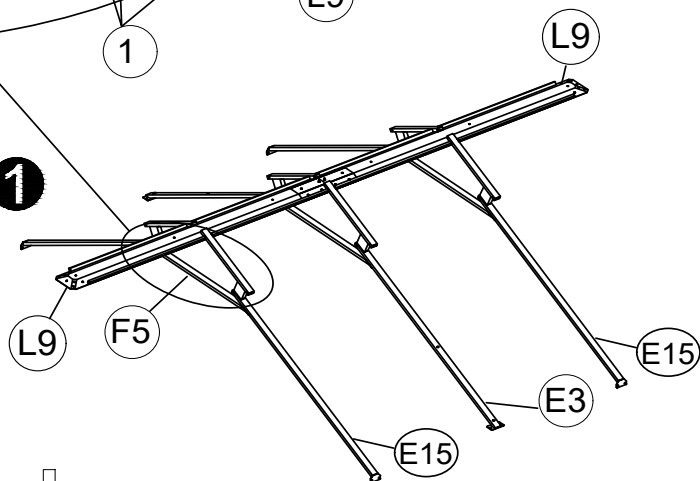
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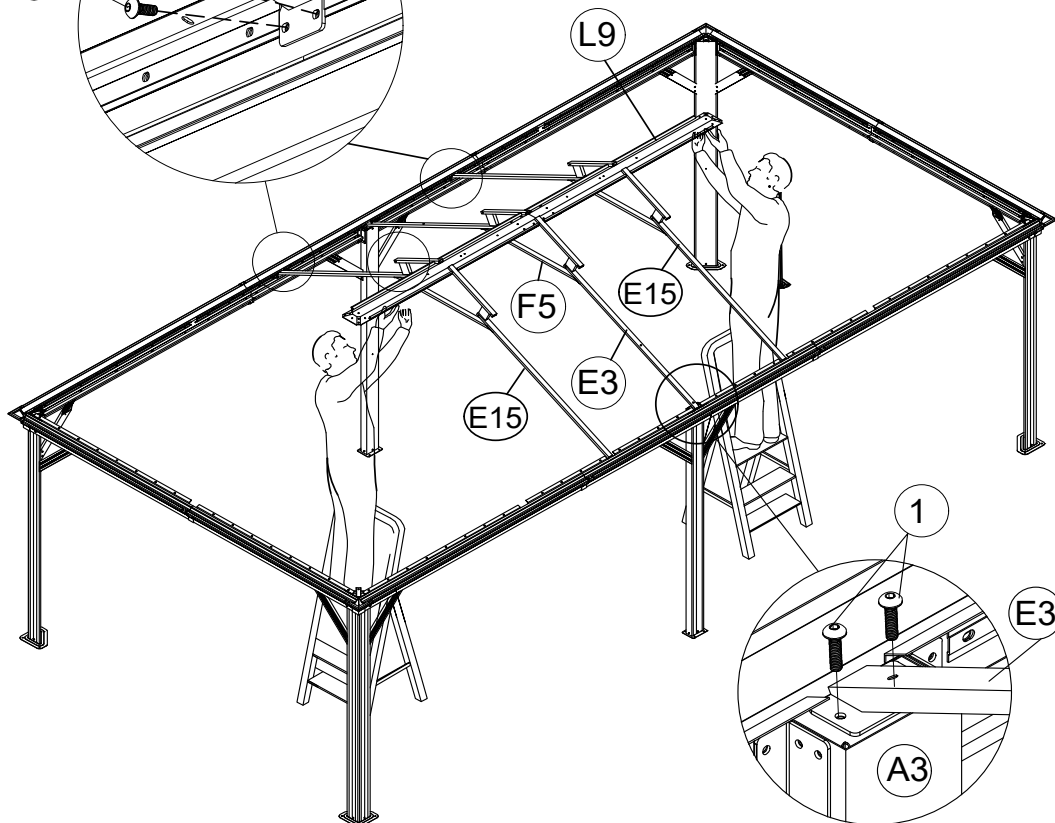
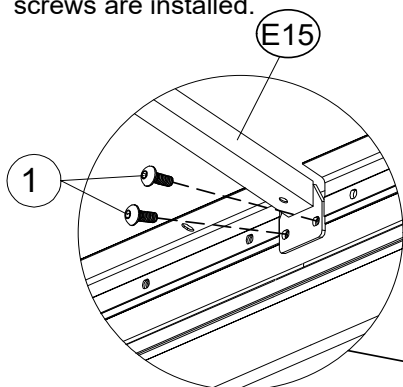
Note:

1. Let two people stand on the ladders to lift "L9" and hold and let others fasten the screws connecting both ends of "E15" and "E3".
2. Please do not let go of holding "L9" until all the "E15" and "E3" screws are installed.

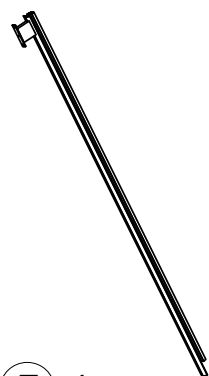
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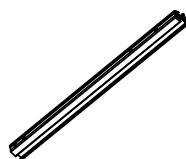
2



<12>



E 4x

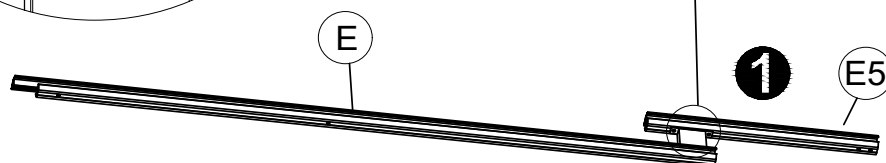
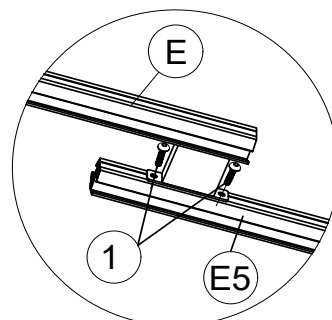
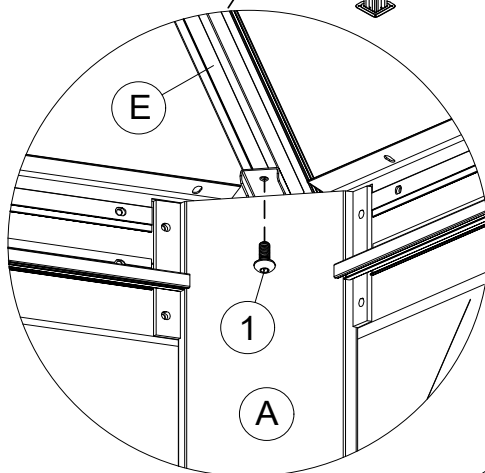
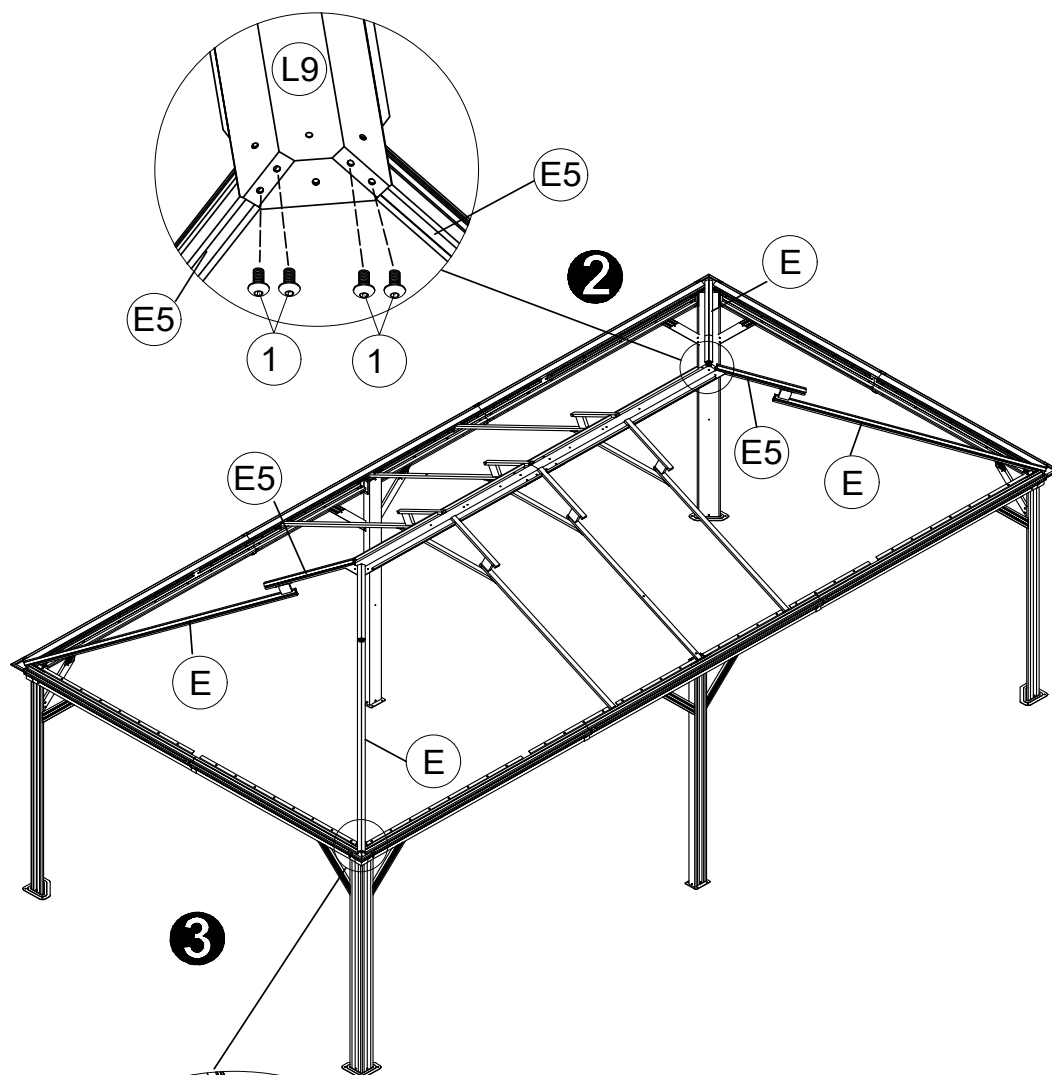


E5 4x

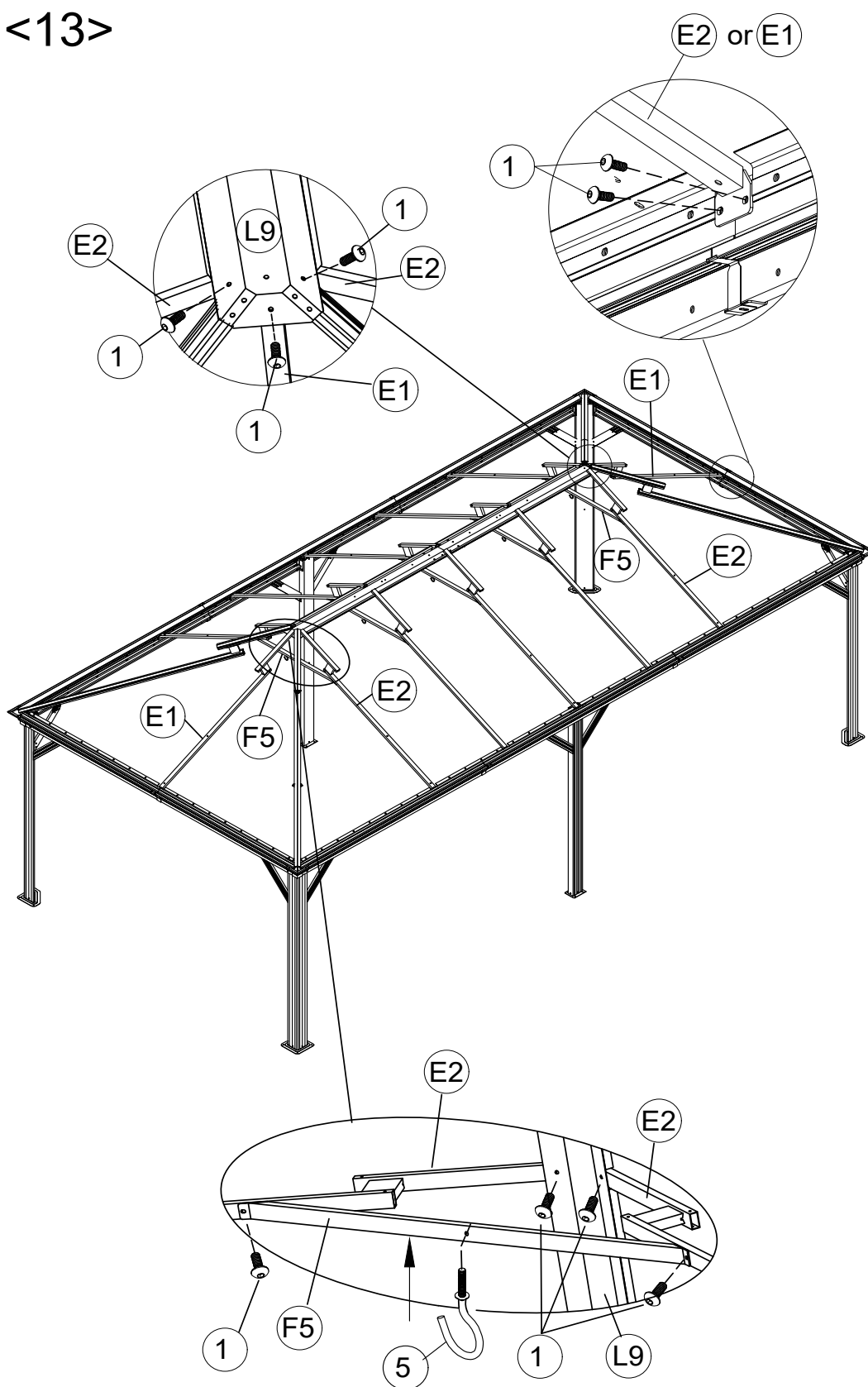
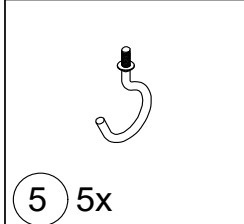
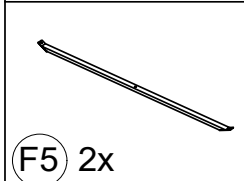
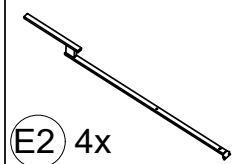
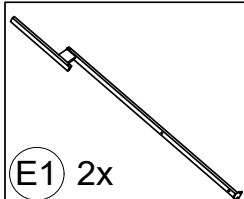


M6x15

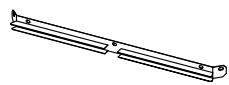
1 20x



<13>



<14>



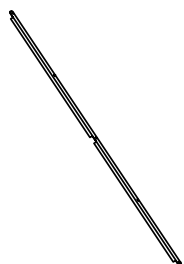
I1 2x



I7 2x



I8 2x



I12 2x

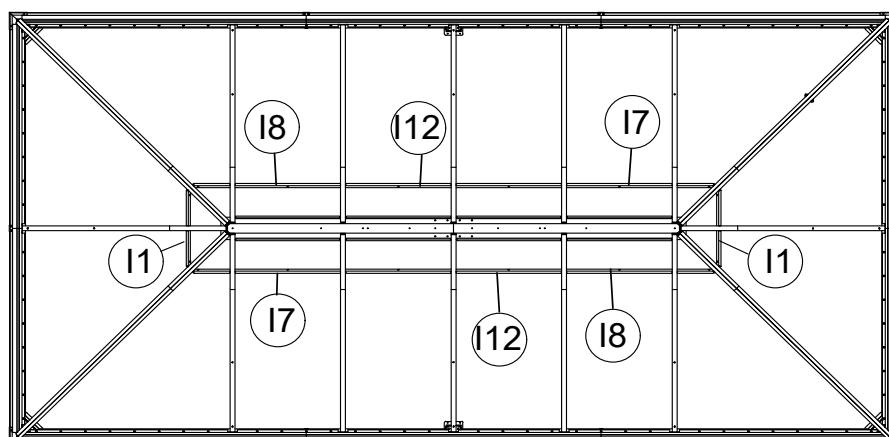
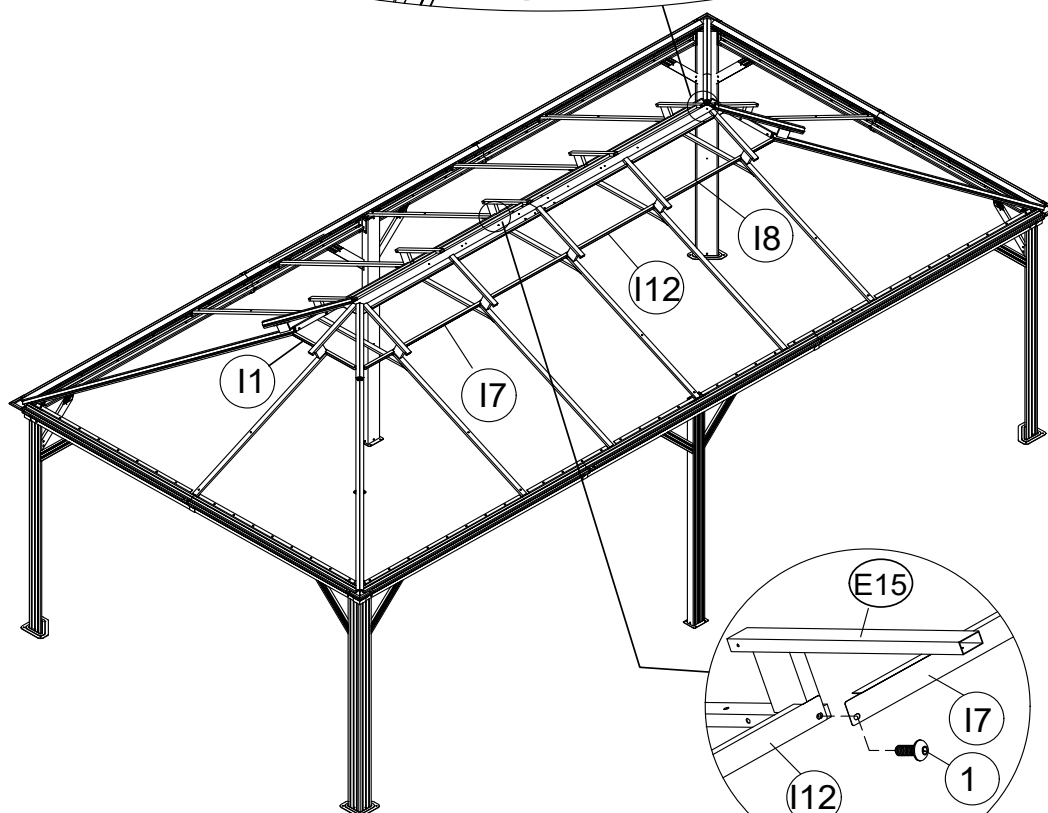
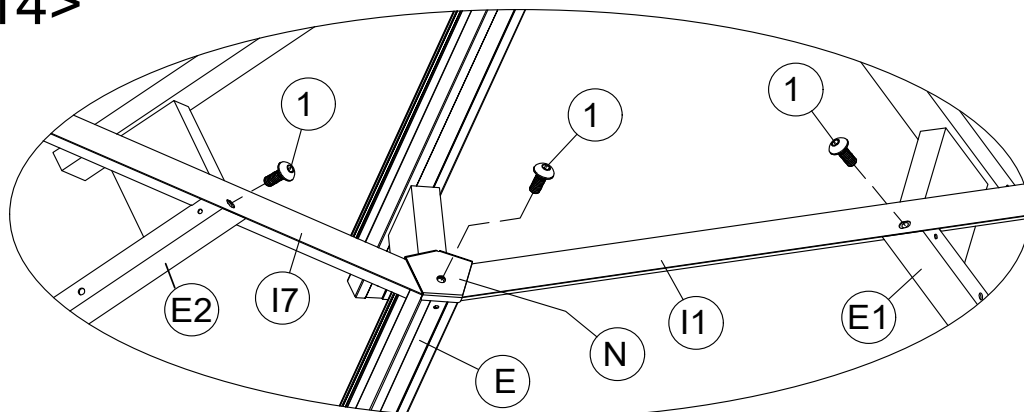


N 4x



M6x15

1 16x



19

<15>

G1 2x



G7 2x



G8 2x



G12 2x



N 4x



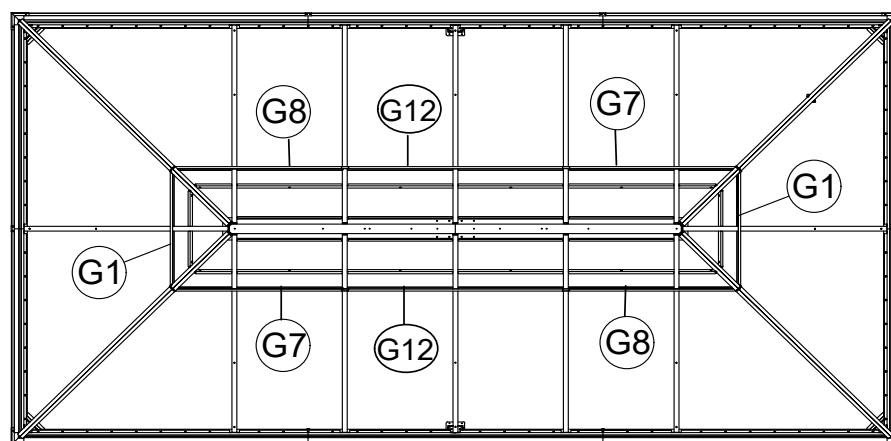
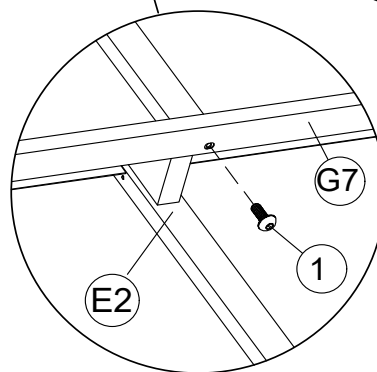
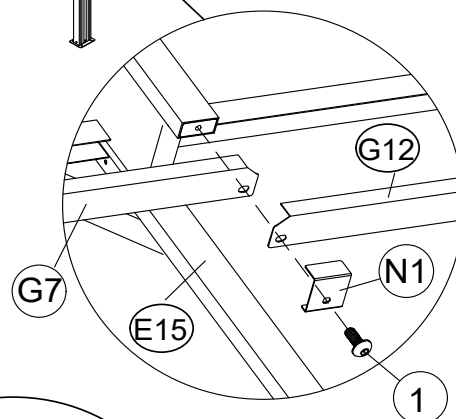
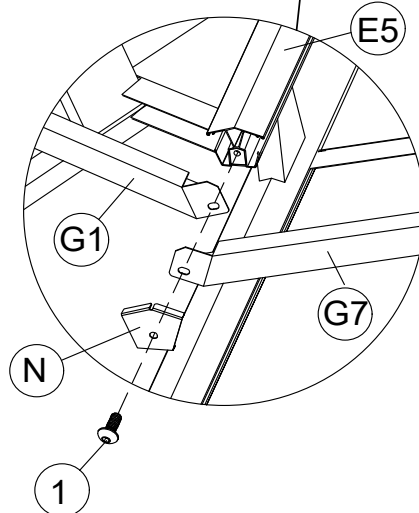
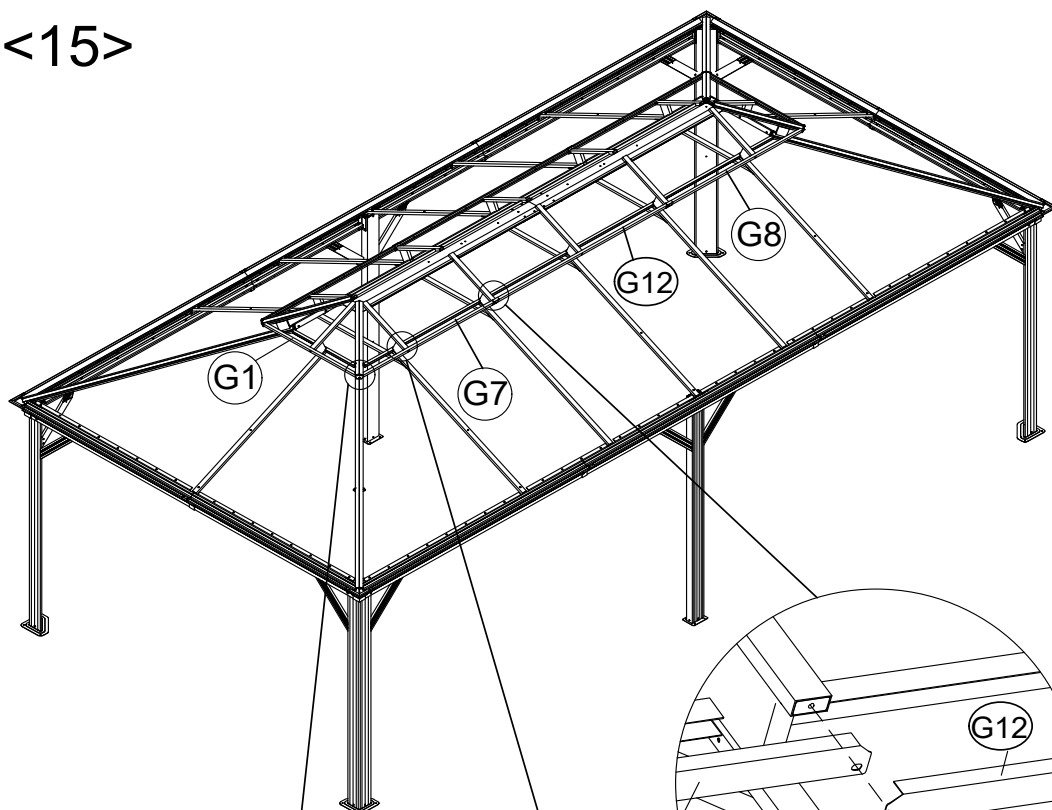
N1 4x



M6x15

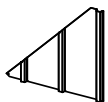
1 16x

20

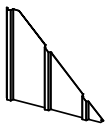


<16>

(S1) 2x



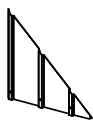
(S2) 2x



(R1) 2x



(R2) 2x



(R3) 2x



(R4) 2x



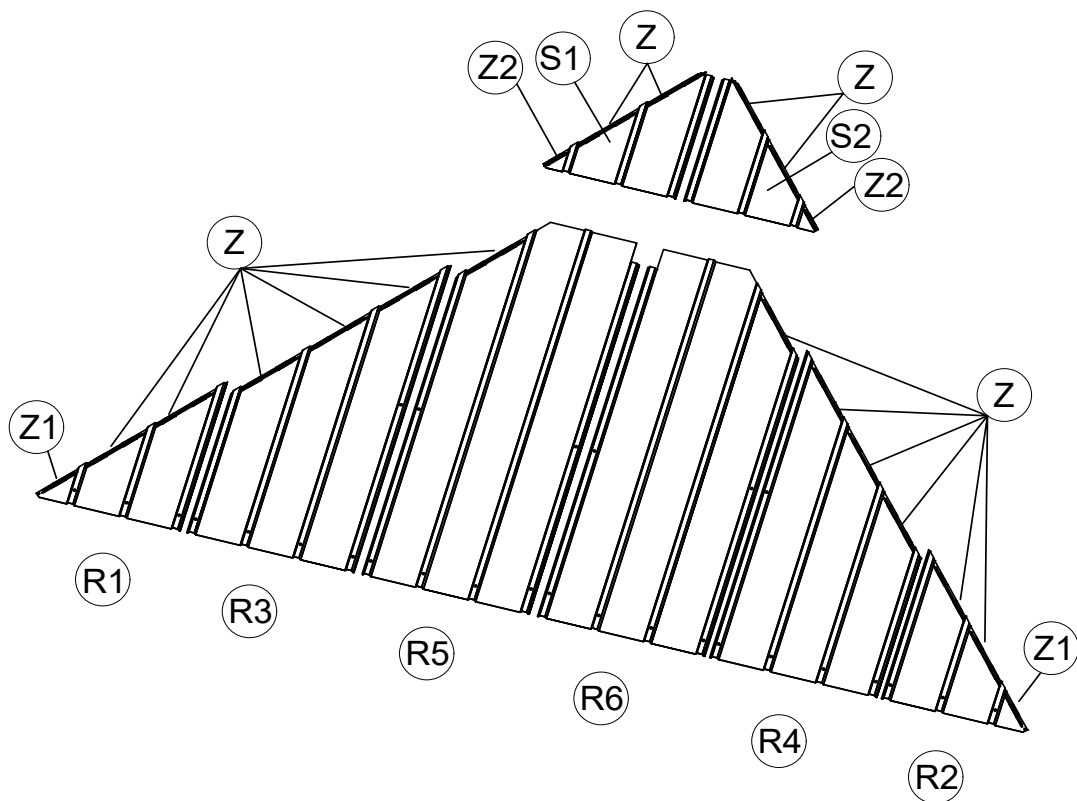
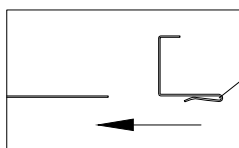
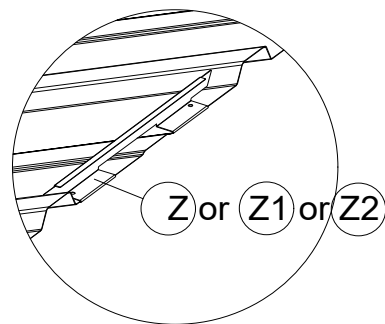
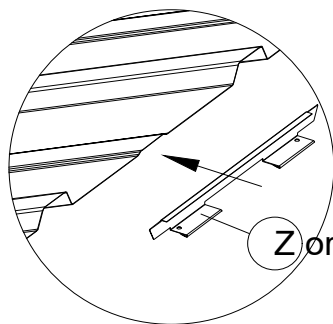
(R5) 2x



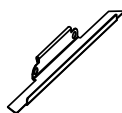
(R6) 2x



21



(Z) 32x

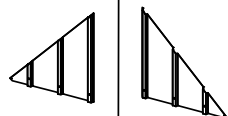


(Z1) 4x

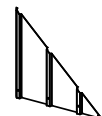


(Z2) 4x

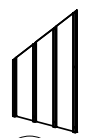
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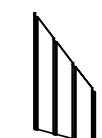
(R1) 2x



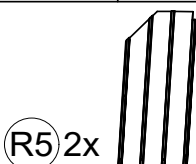
(R2) 2x



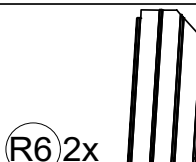
(R3) 2x



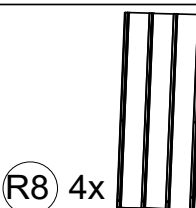
(R4) 2x



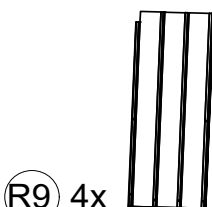
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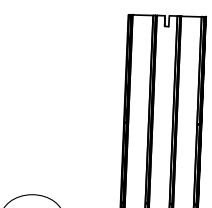
(R6) 2x



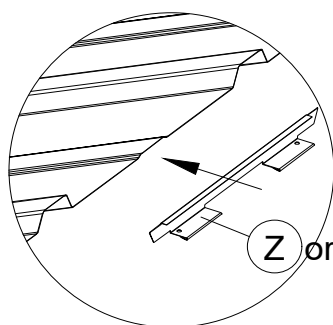
(R8) 4x



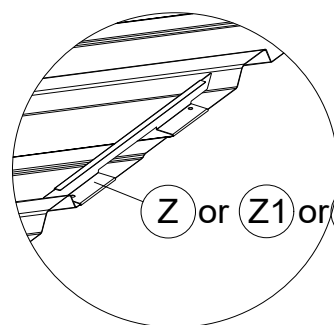
(R9) 4x



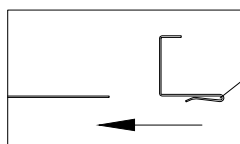
(R10) 4x



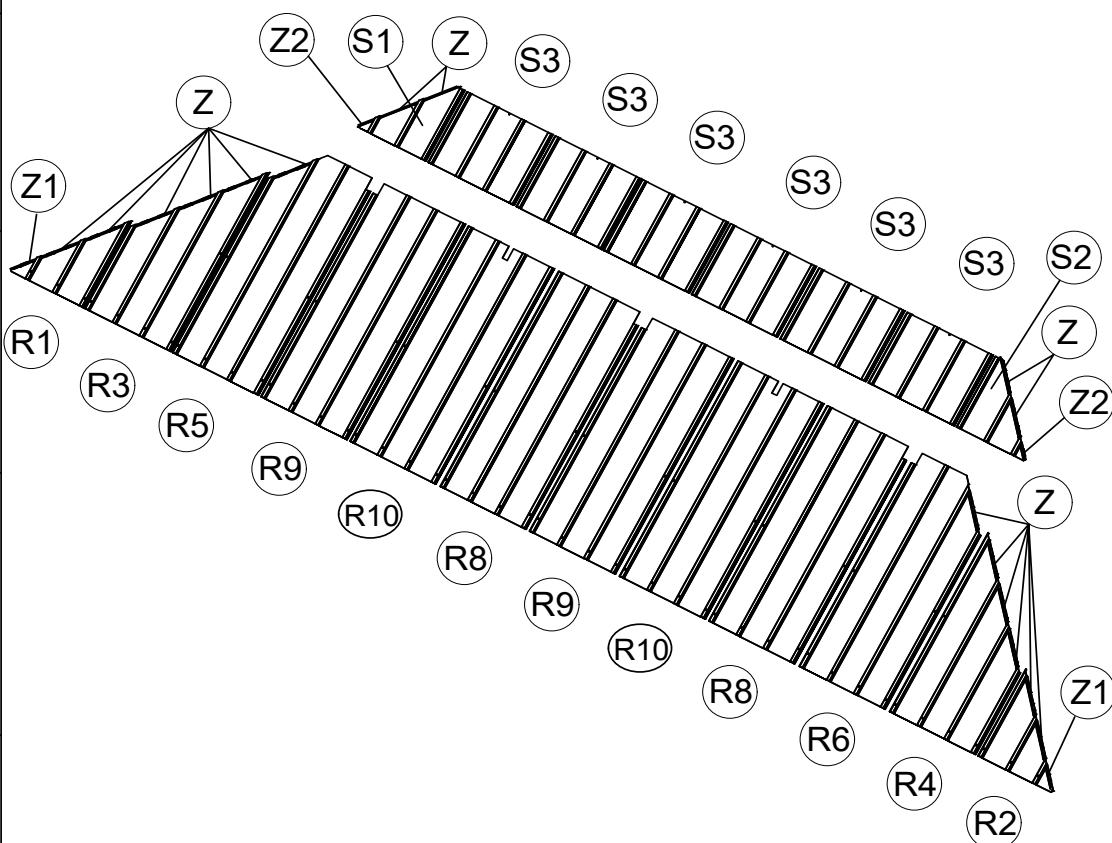
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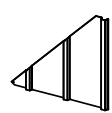
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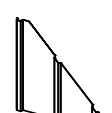
(Z or Z1 or Z2)



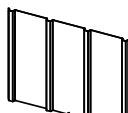
22



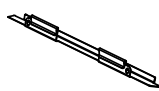
(S1) 2x



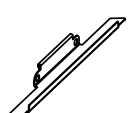
(S2) 2x



(S3) 12x



(Z) 32x

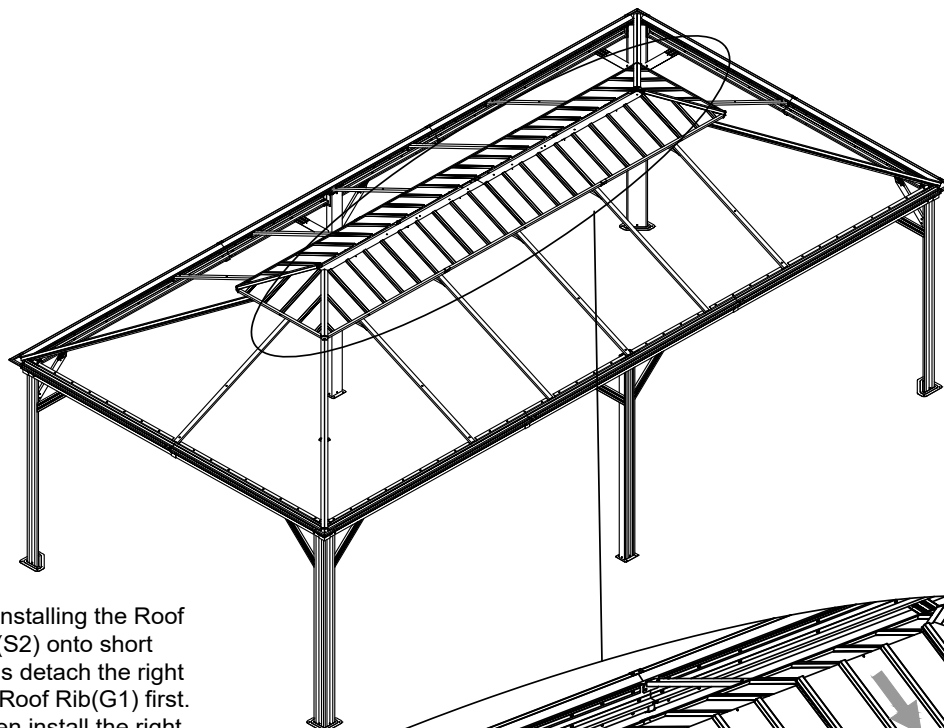


(Z1) 4x

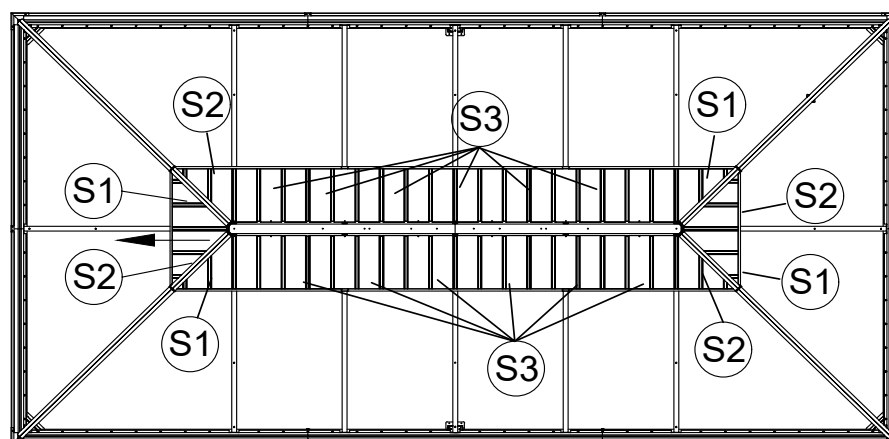
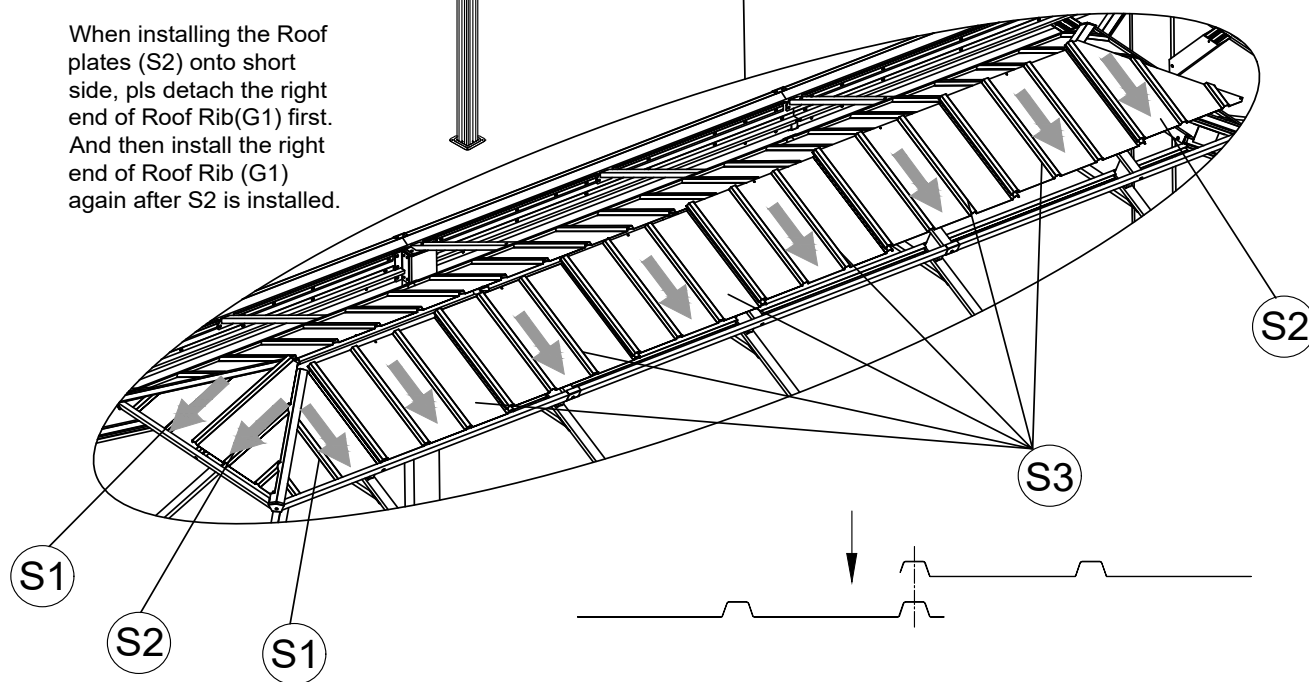


(Z2) 4x

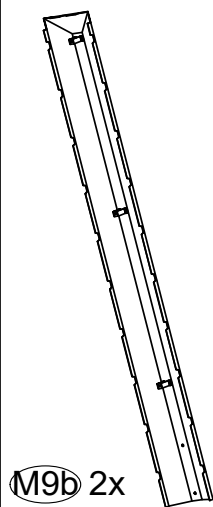
<18>



When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib(G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.



<19>

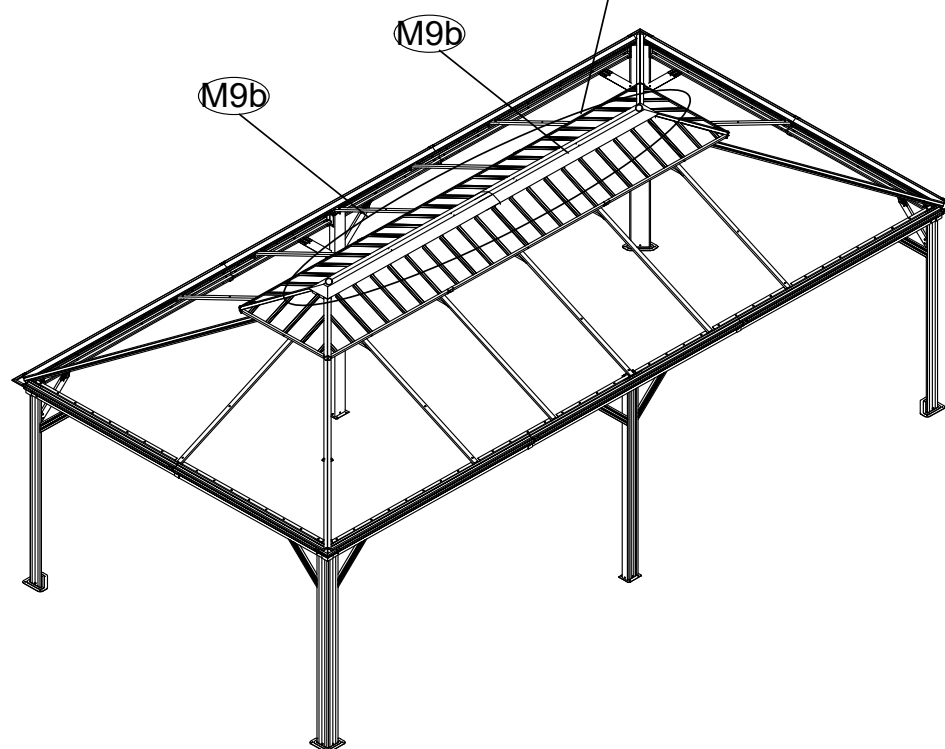
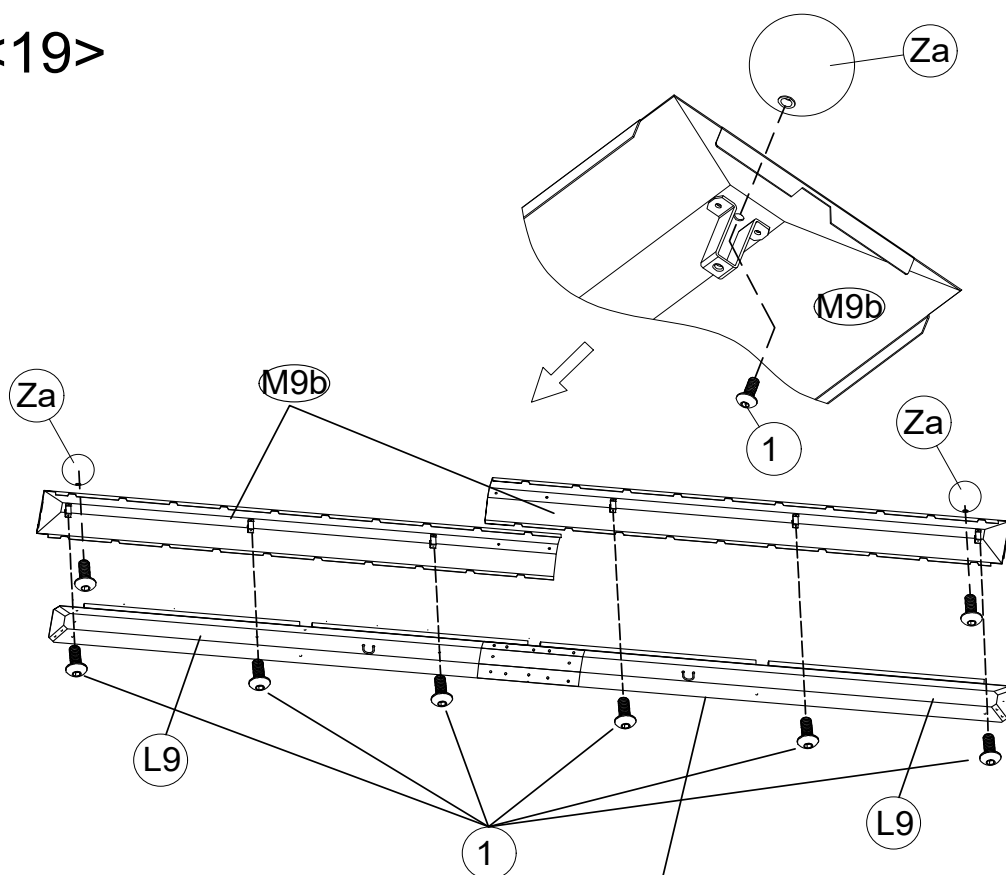


M6x15

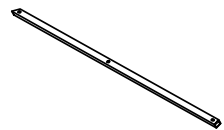
1 8x



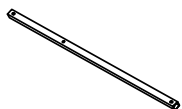
Za 2x



<20>



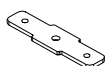
F1 8x



F4 8x



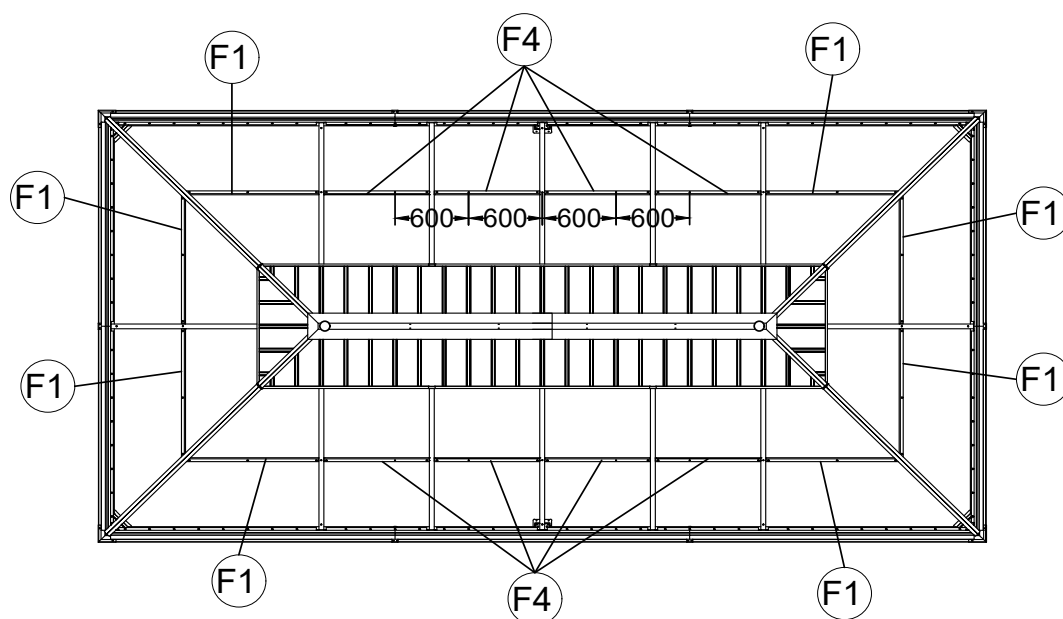
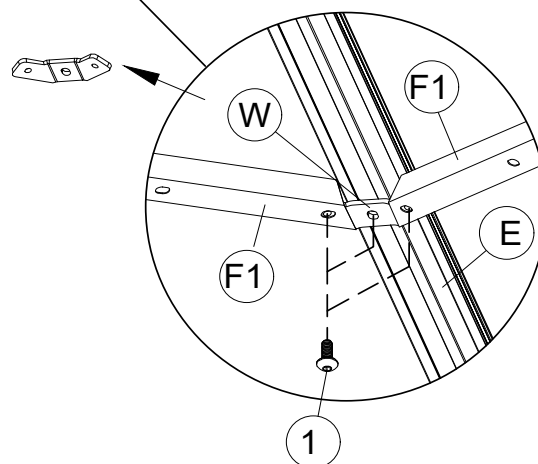
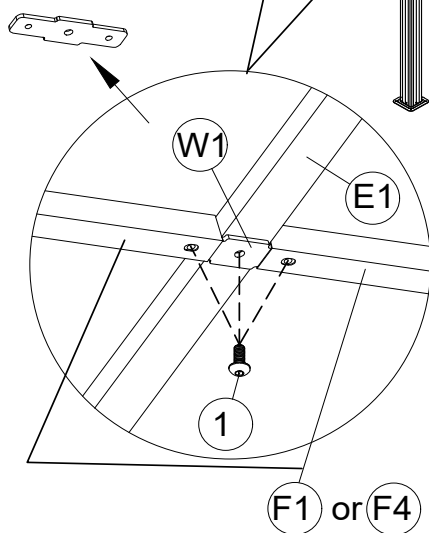
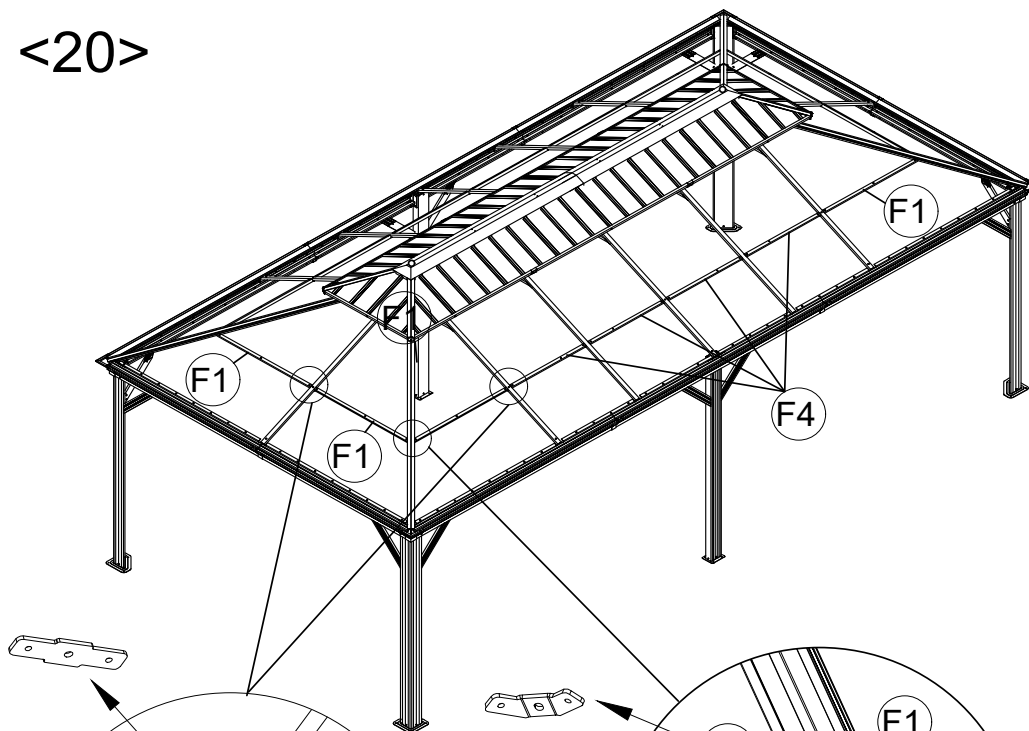
W 4x



W1 12x

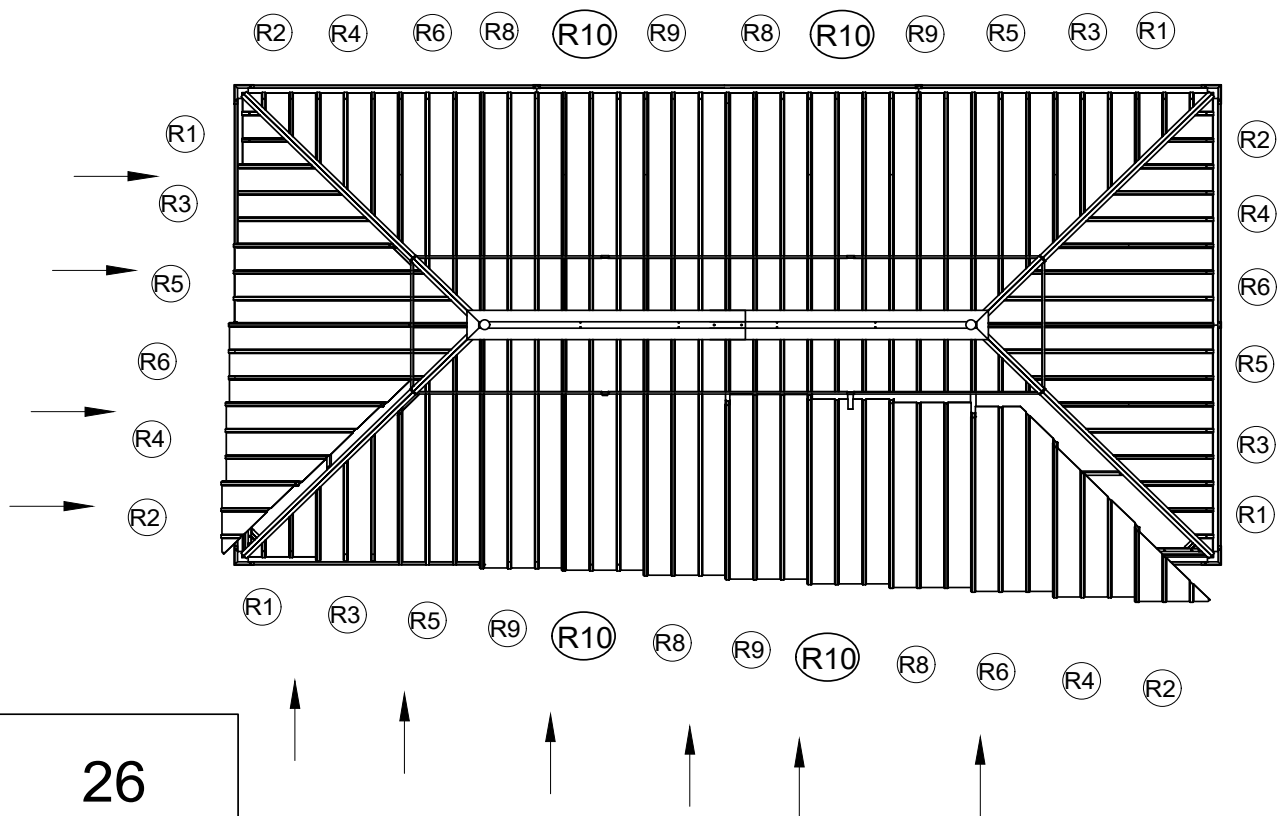
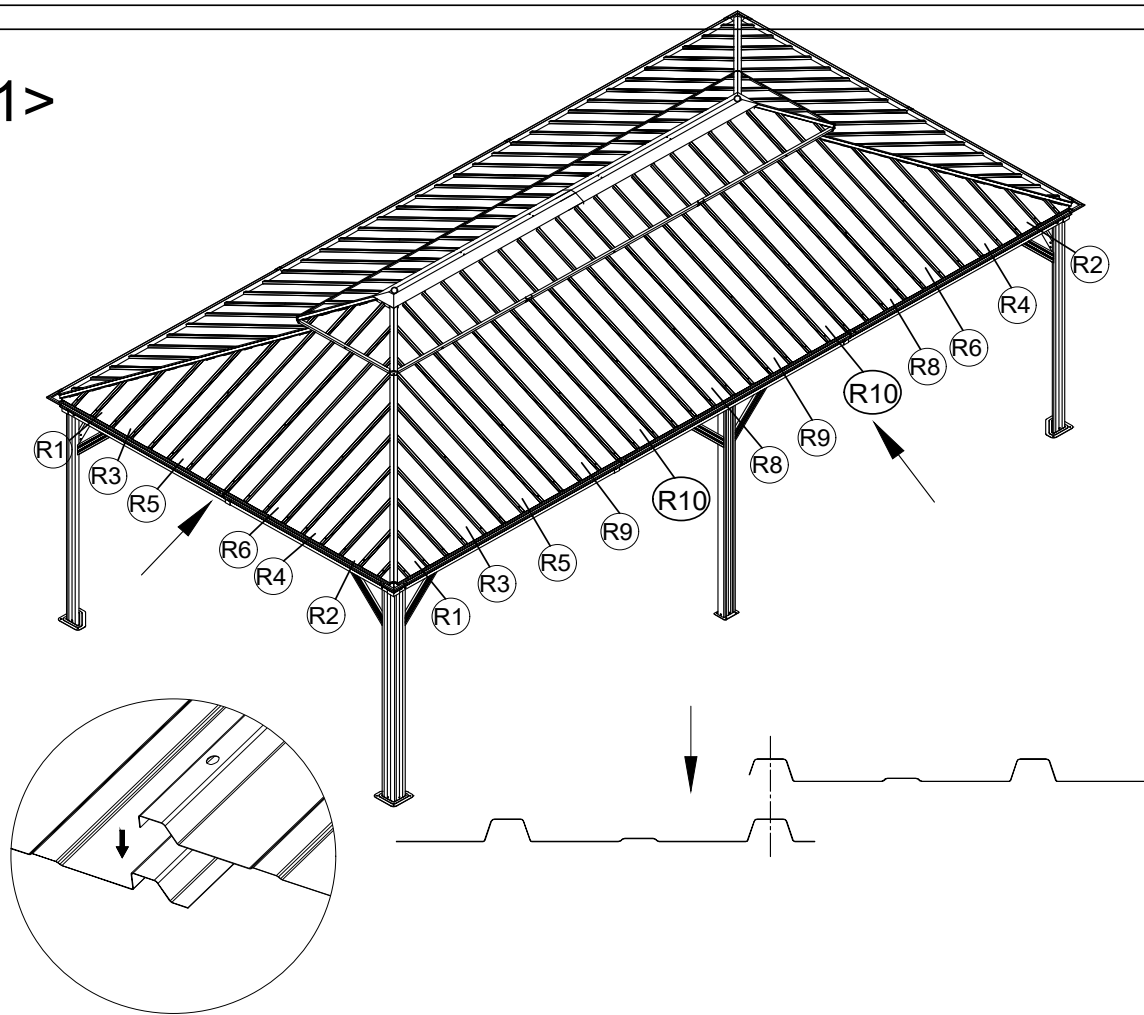


1 48x
M6x15

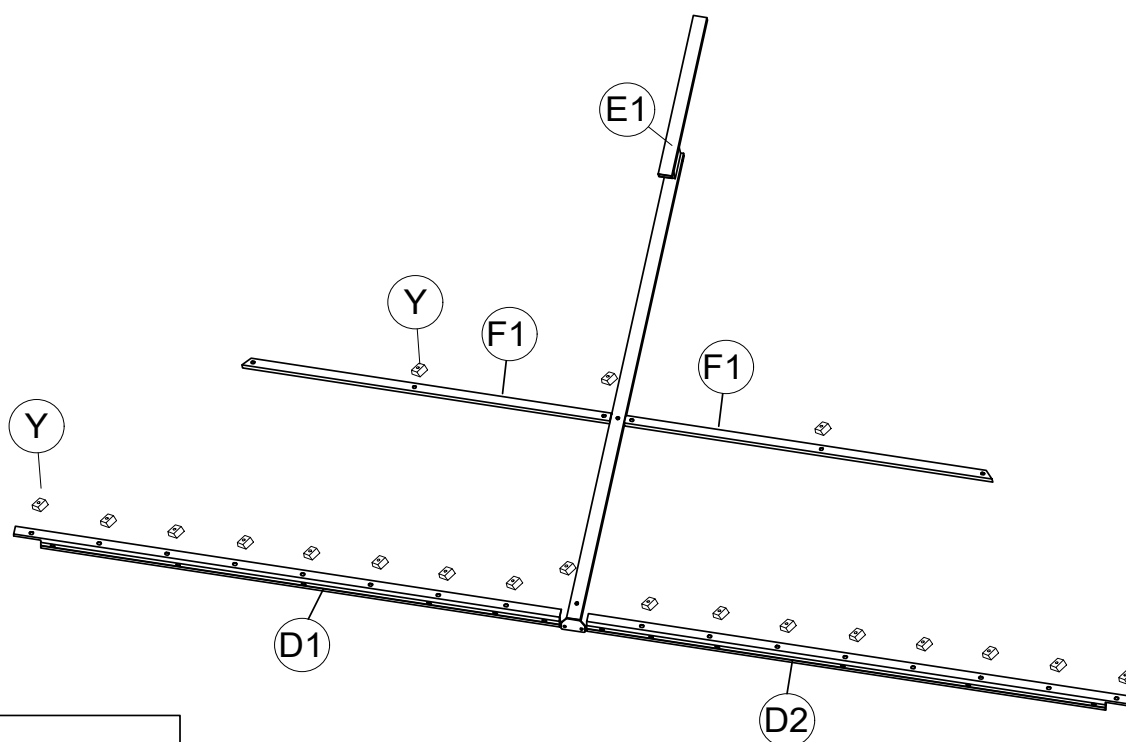
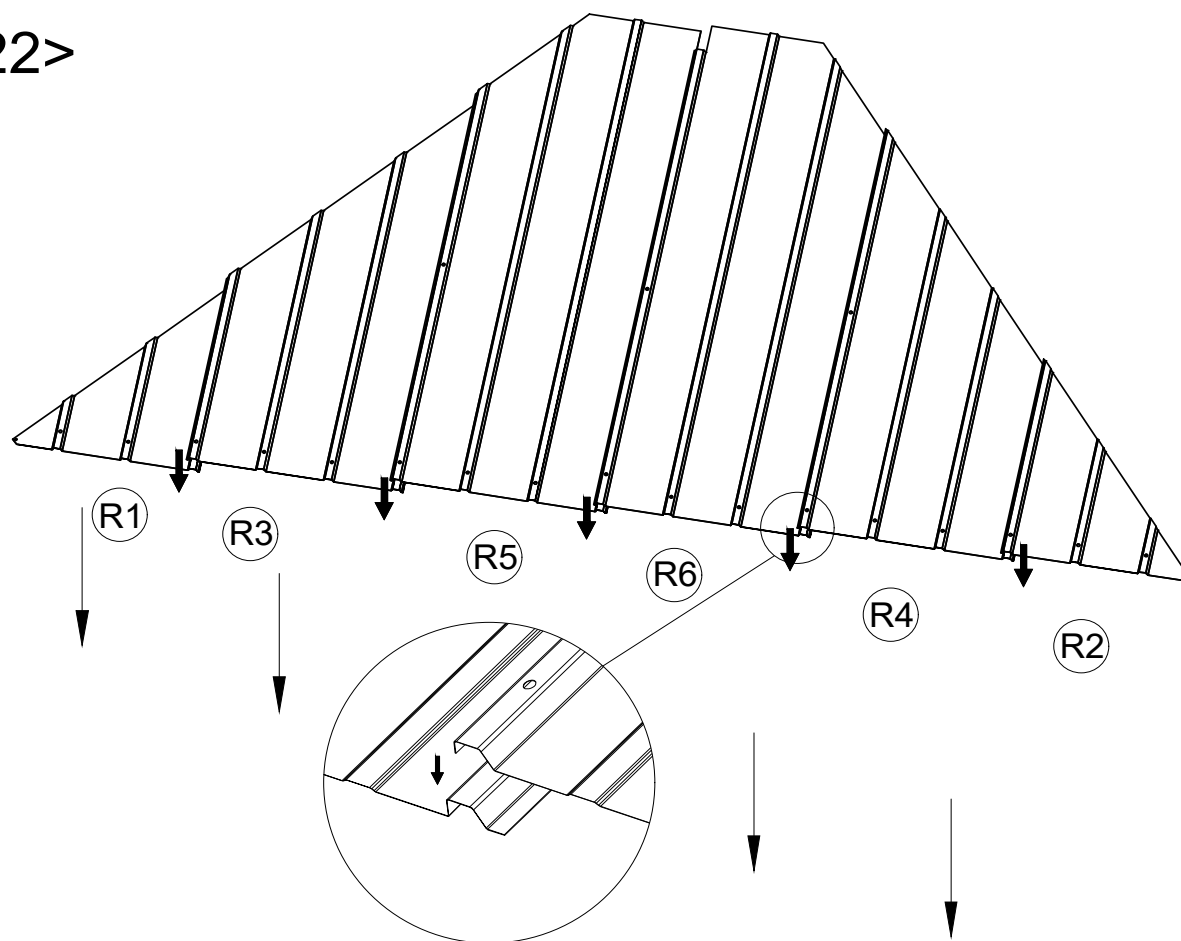


25

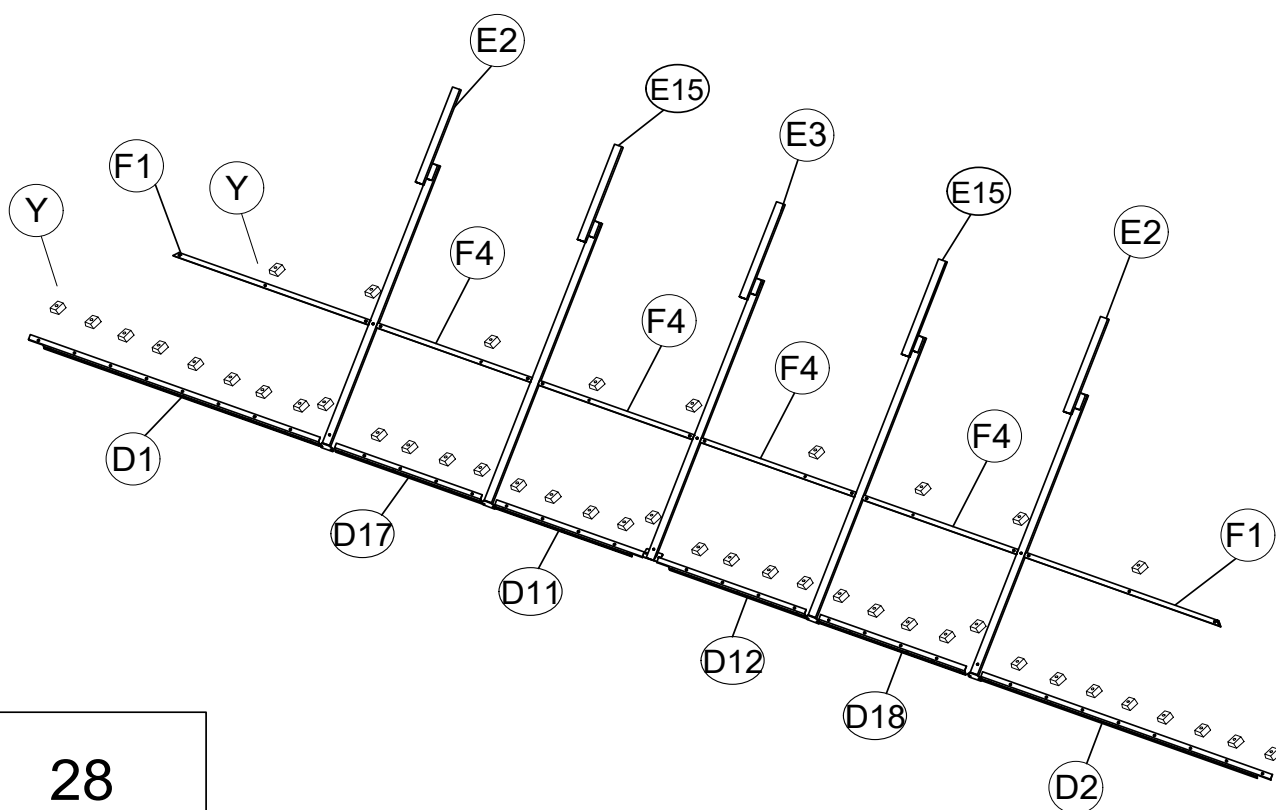
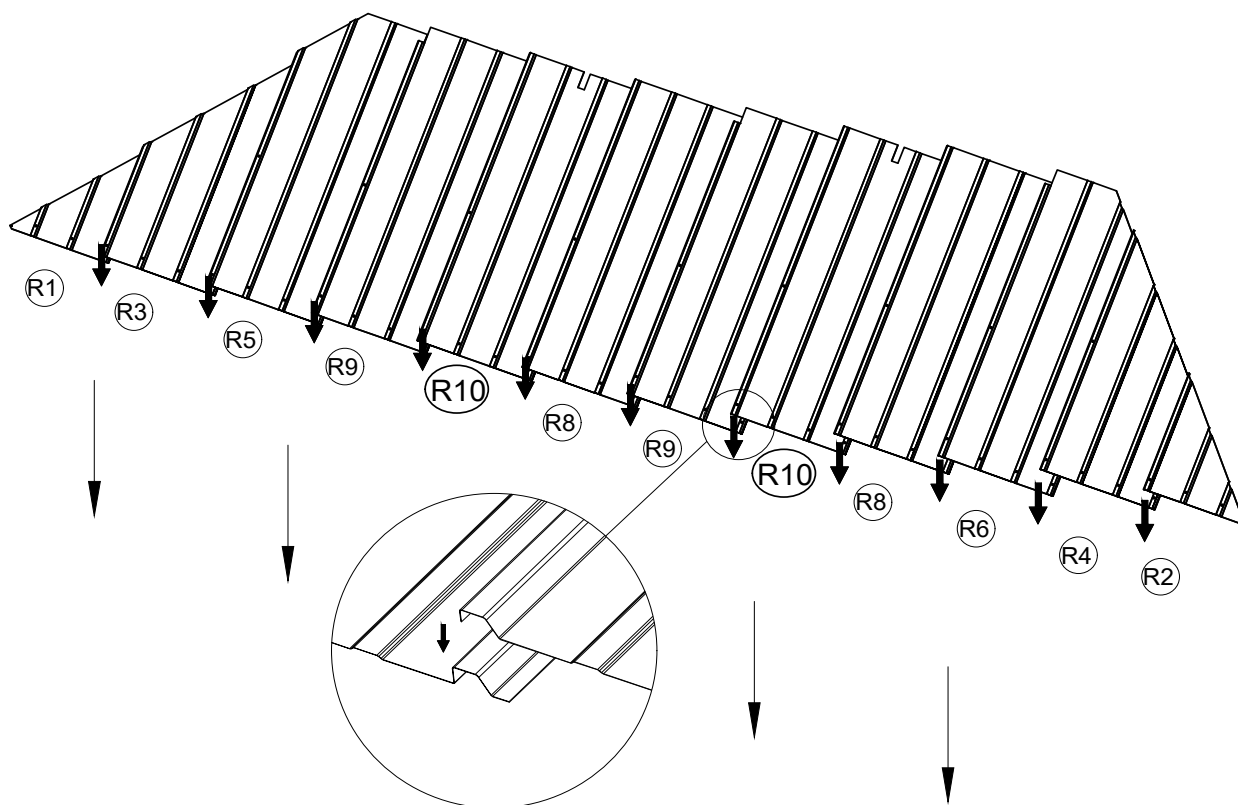
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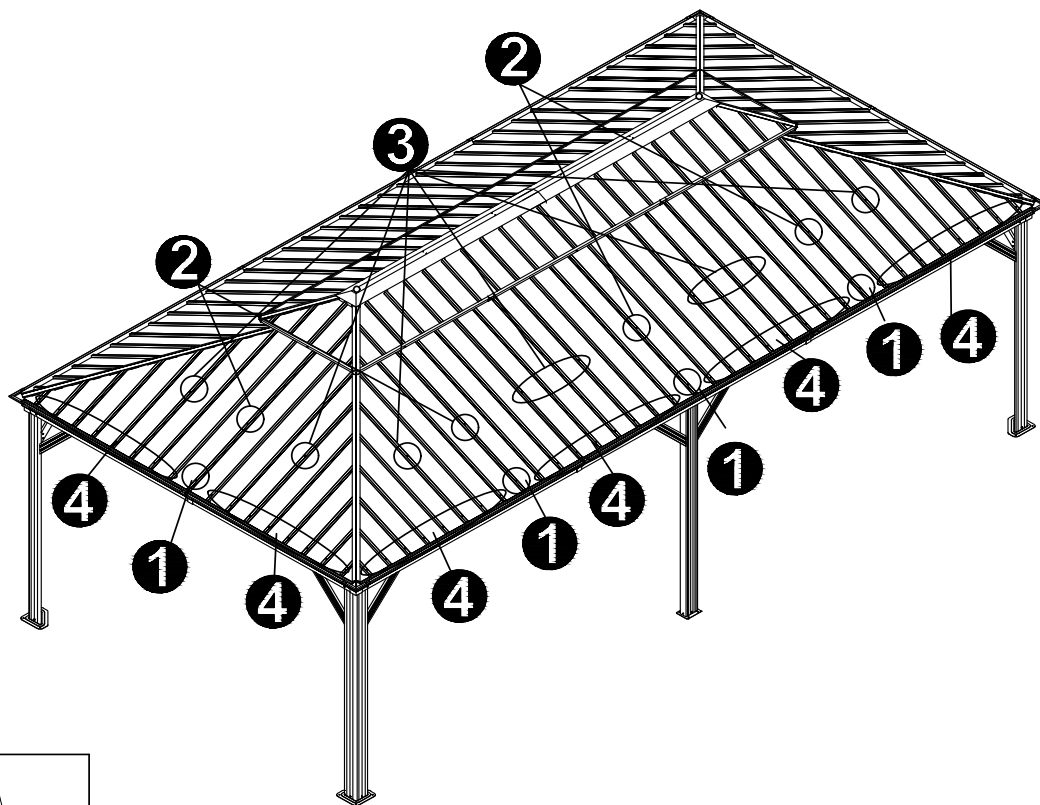
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<23>



<24>



Y 128x



M6x23

2 96x



M6x25

3 8x



M6x42

6 8x

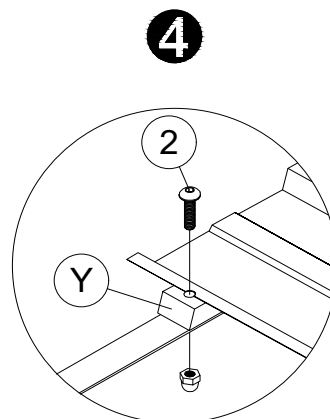
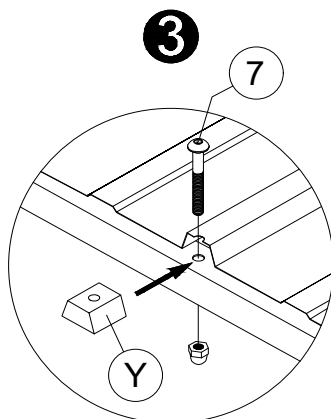
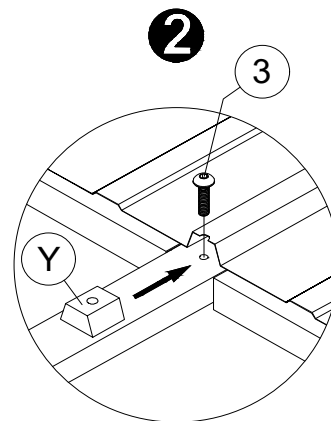
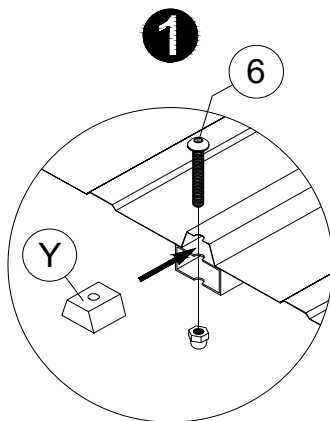


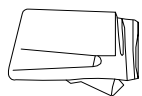
M6x47

7 16x

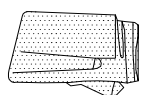
29

Note: When installing the roof top plates, if the roof plates are slightly uneven, pls press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.



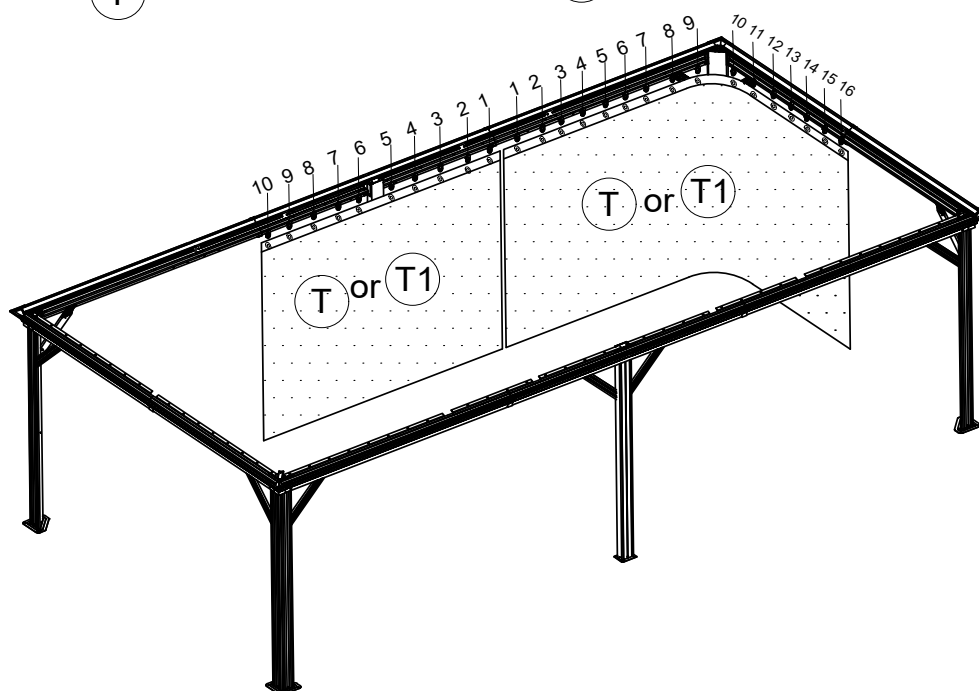
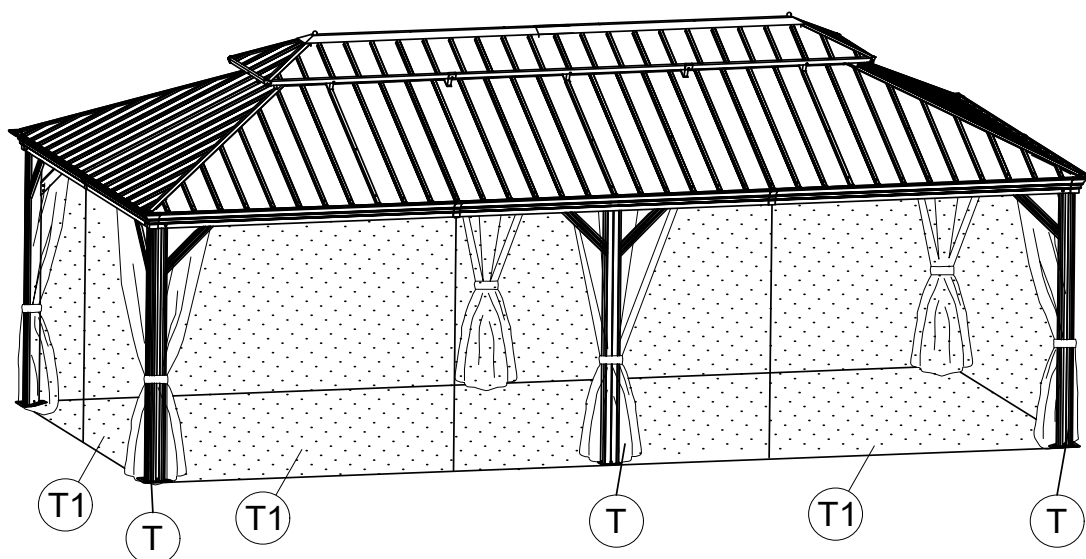
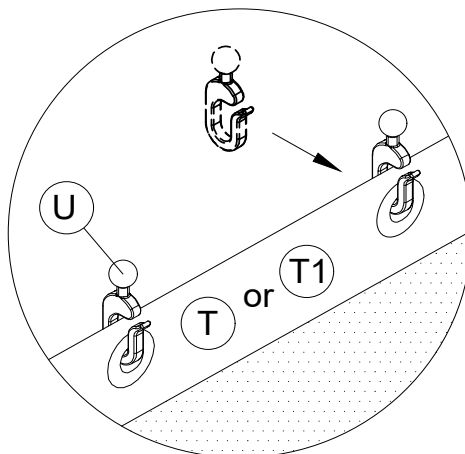
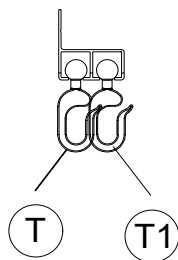


(T) 4x + 2x

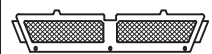


(T1) 4x + 2x

<25>



<26>



V1 2x



V5a 2x



V5b 2x



V9a 2x

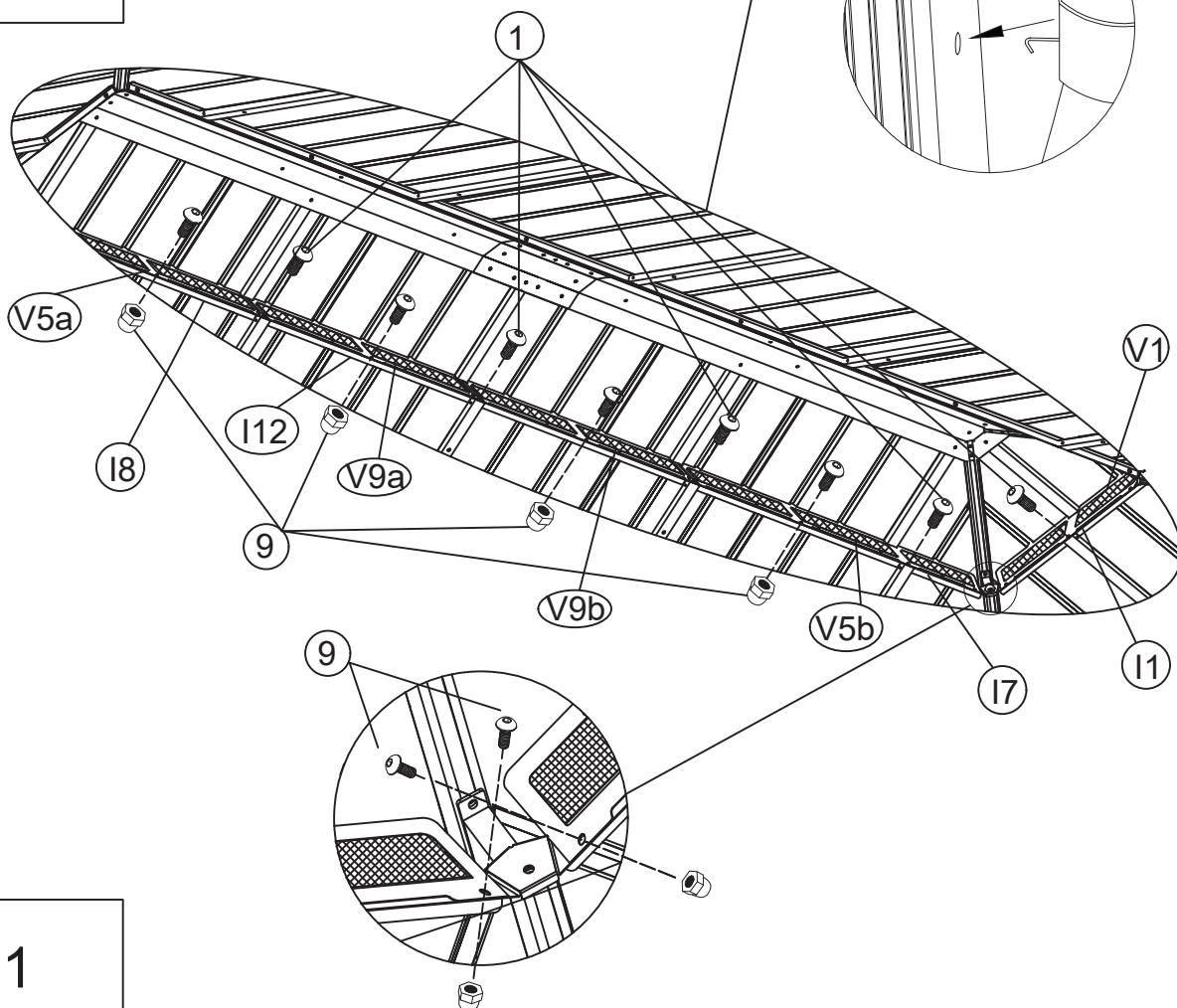
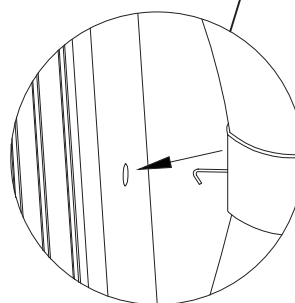
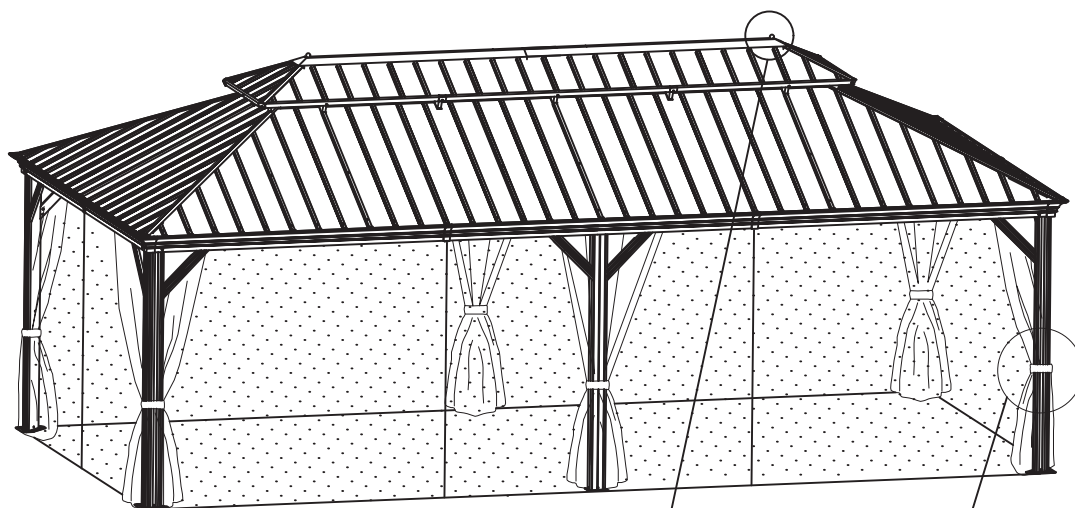


V9b 2x



M6x10

9 16x



Carton-1/7		Carton-3/7		Carton-4/7		Carton-5/7	
Part	Qty	Part	Qty	Part	Qty	Part	Qty
A	4	E	4	V1	2	T	4 + 2
A3	2	E1	2	V5a	2	T1	4 + 2
F1	8	E2	4	V5b	2	1.2.3.4.5.6. 7.8.9.10.11. 12.13.14.15	1
F4	8	E3	2	V9a	2		
F5	4	E15	4	V9b	2	Za	2
H3	2	E5	4				
H4	2	G12	2				
		I12	2	Carton-5/7		Carton-6/7	
		Y	128	Part	Qty	Part	Qty
		U	168	B1	2	S3	12
Carton-2/7		Z	64	B2	2	R5	4
Part	Qty	Z1	8	C7	2	R6	4
B18	2	Z2	8	C8	2	R10	4
B5	2	F5	1	G1	2		
B6	2			G7	2		
C5	2			G8	2		
C6	2	Carton-4/7		I7	2	Carton-7/7	
C1	2	Part	Qty	I8	2	Part	Qty
C2	2	L9	2	K	4	S1	4
H	4	M9b	2	K1	6	S2	4
H1	4	L8b	1	J1	2	R1	4
J	4	D1	2	N	8	R2	4
I1	2	D2	2	N1	4	R3	4
P	6	D3	2	V	6	R4	4
		D4	2	W	4	R8	4
		D11	2	W1	12	R9	4
		D12	2	W3	8		
		D17	2	W4	12		
		D18	2	W5	4		