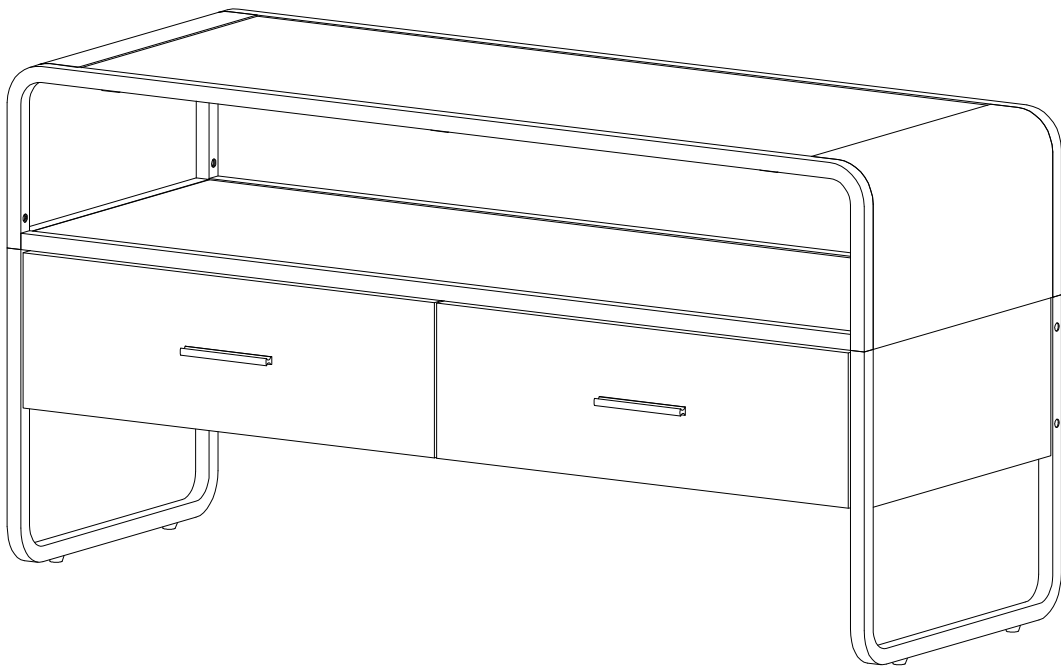


ASSEMBLY INSTRUCTION FOR ACME FURNITURE

MODEL#LV01143

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

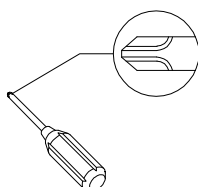


Attention:

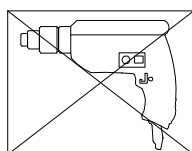
*****Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.**

General Assembly Guidelines

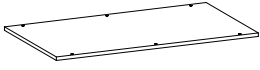


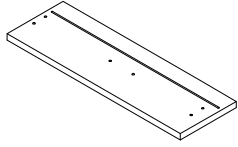

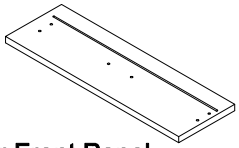
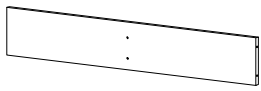
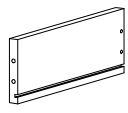
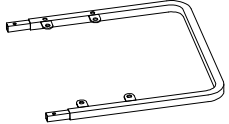
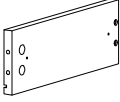
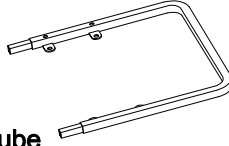

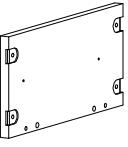

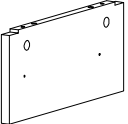
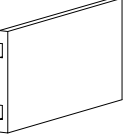
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. A Phillips head screwdriver is required for the assembly of this product.




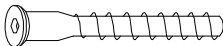
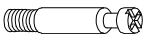


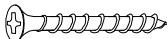





- VI. Power tools should not be used to assemble this product.

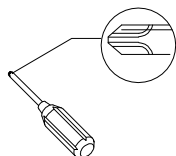


COMPONENT PARTS

DESCRIPTION	PART NAME	QTY(PCS)	DESCRIPTION	PART NAME	QTY(PCS)
①	 Table Top	1	⑩	 Table Bottom	1
②	 Metal Tube	1	⑪	 Drawer Front Panel	1
③	 Shelf	1	⑫	 Drawer Front Panel	1
④	 Back panel	1	⑬	 Drawer Side Panel(L)	2
⑤	 Metal Tube	1	⑭	 Drawer Side Panel(R)	2
⑥	 Metal Tube	1	⑮	 Drawer Back Panel	2
⑦	 Left Side Panel	1	⑯	 Drawer Bottom Panel	2
⑧	 Middle Side Panel	1			
⑨	 Right Side Panel	1			

Hardware List

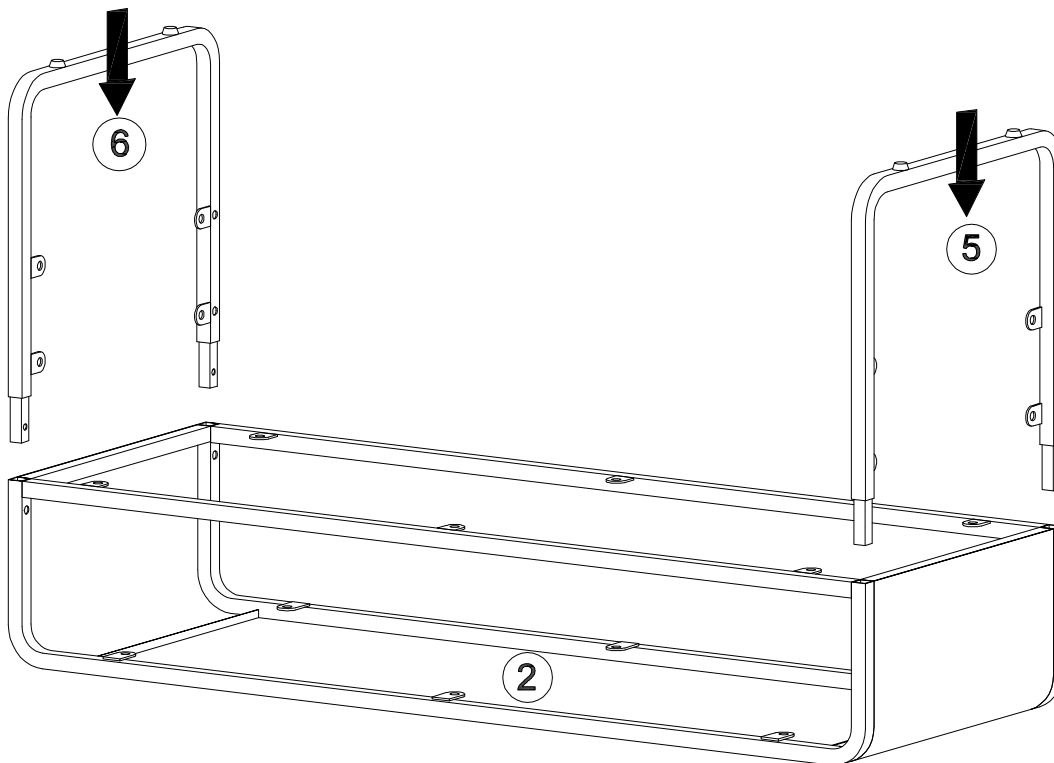
A		Ø1/4"*12mm	Bolt	24 pcs
B		Ø6x50mm	Screw	8 pcs
C		Ø6*35mm	Cam bolt	14 pcs
D		Ø15*12mm	Cam lock	14 pcs
E		Ø8*30mm	Wooden dowel	8 pcs
F		Ø4x30mm	Screw	8 pcs
H		Ø3.5x14mm	Screw	16 pcs
J		M4*18mm	Bolt	4 pcs
K			Handle	2 pcs
L		M4mm	Allen Key	1 pcs
M			Sticker	12 pcs
N		27*300mm	Drawer slider	2 set





Philips head screwdriver required for assembly
(not included)

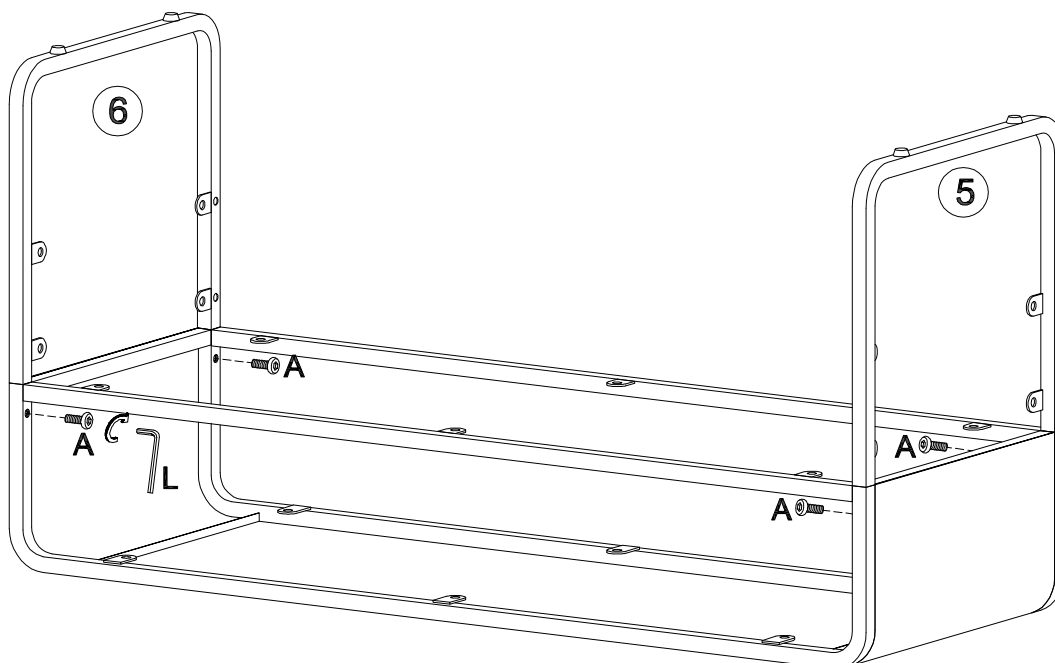
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1





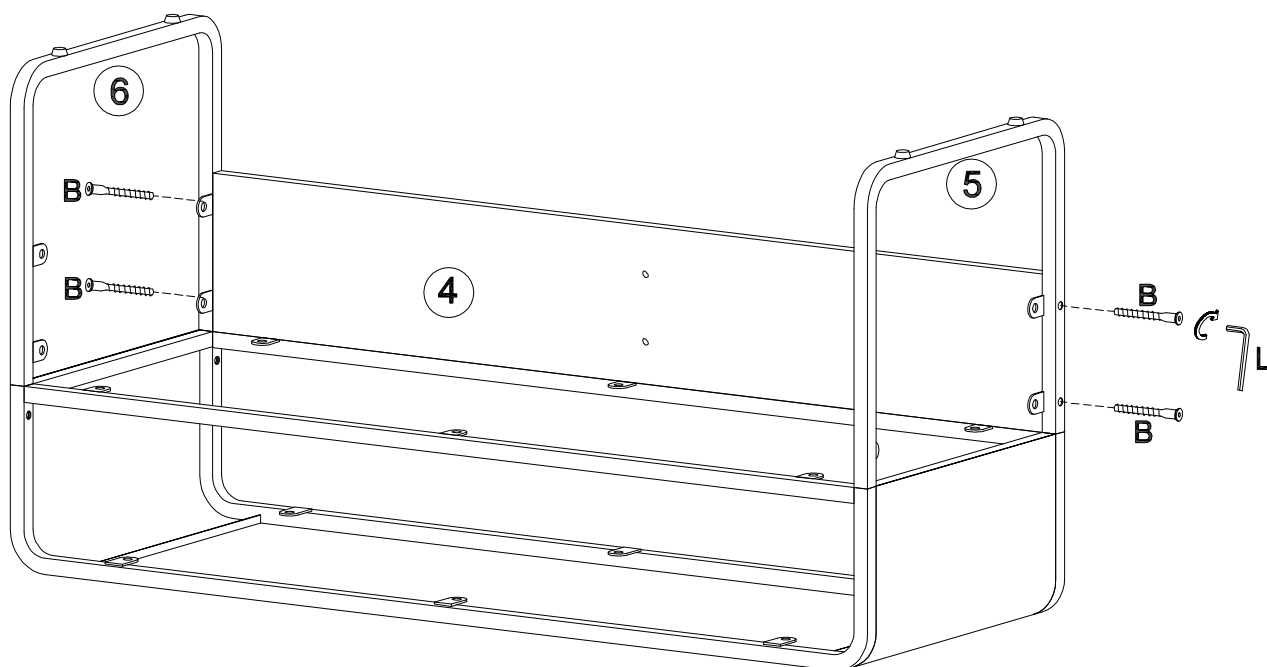
Step 2

A x 4	L x 1
	
Ø1/4"x12mm	4mm





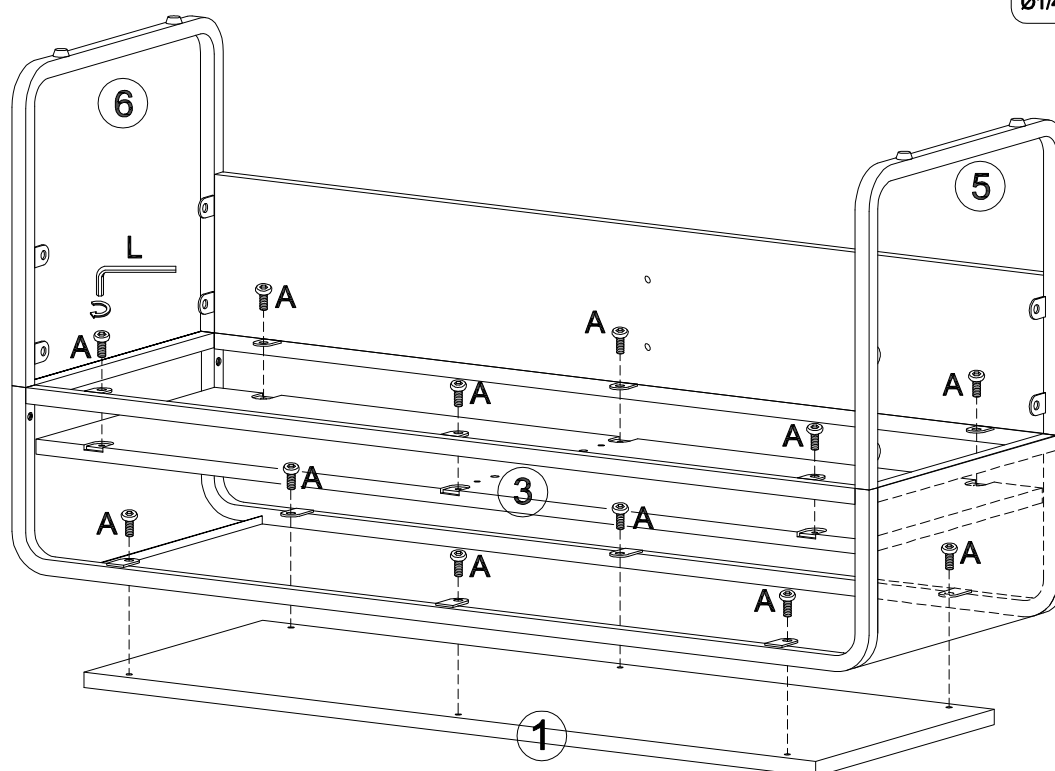
Step 3

B x 4	L x 1
	
Ø6x50mm	4mm

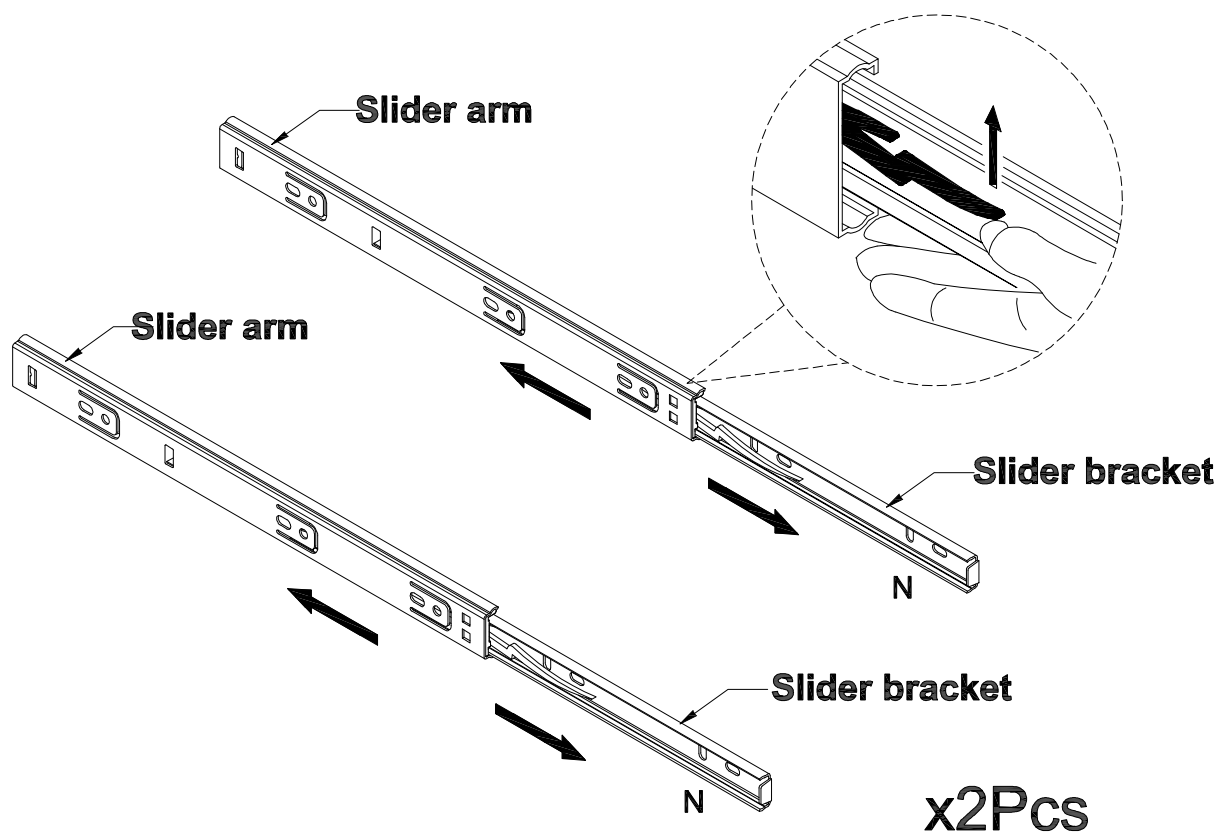


Step 4





A x 12	L x 1
	
Ø1/4"x12mm	4mm

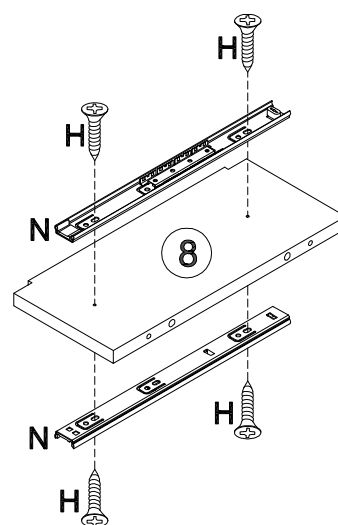
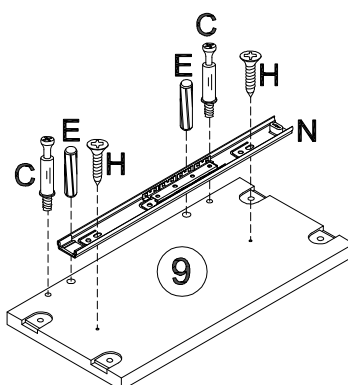
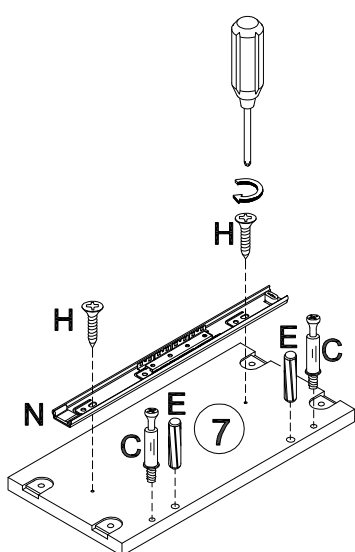


Step 5






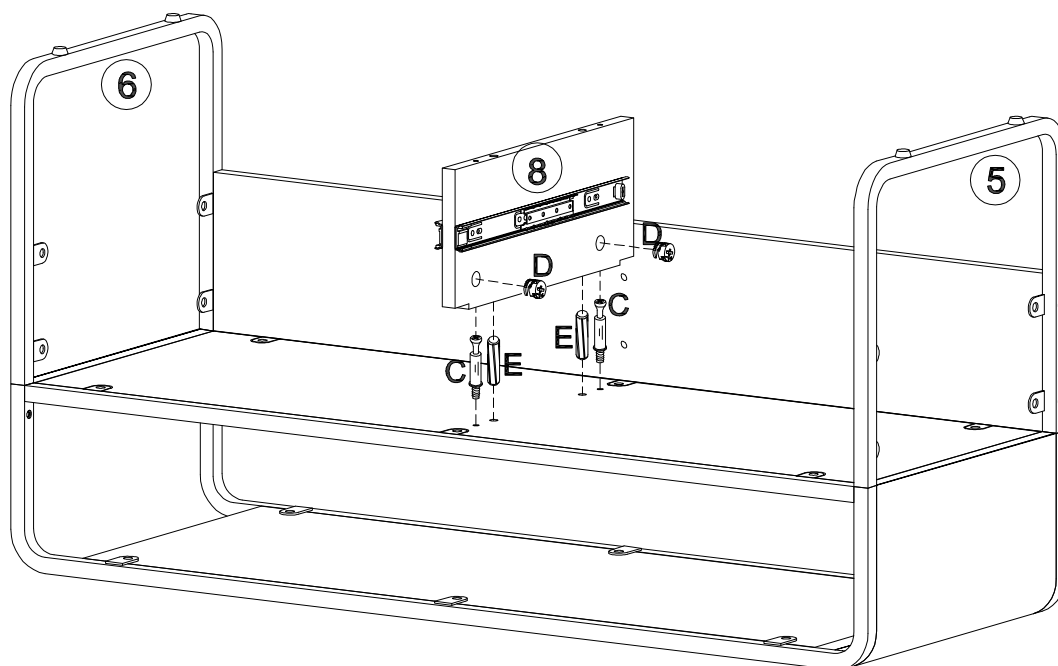
Step 6

C x 4	E x 4	H x 8	N x 2
			
Ø6x35mm	Ø8x30mm	Ø3.5x14mm	







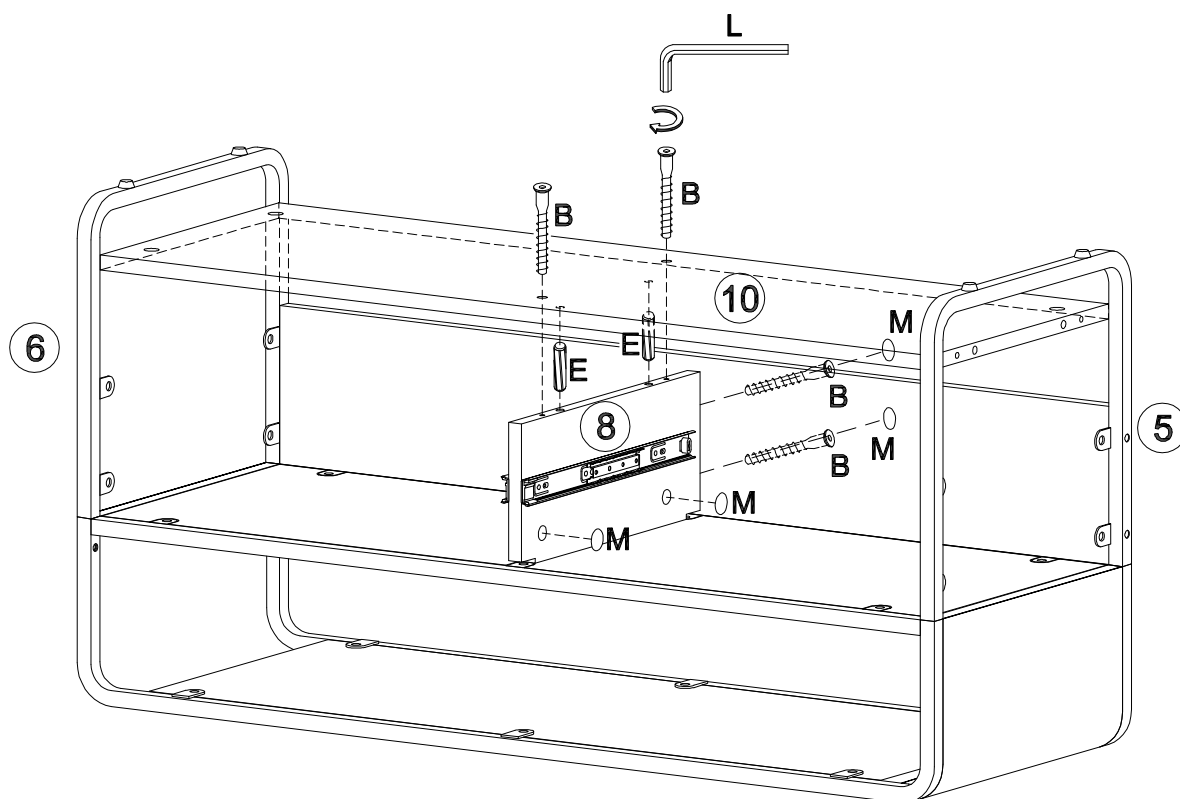
Step 7

C x 2	D x 2	E x 2
		
Ø6x35mm	Ø15x12mm	Ø8x30mm



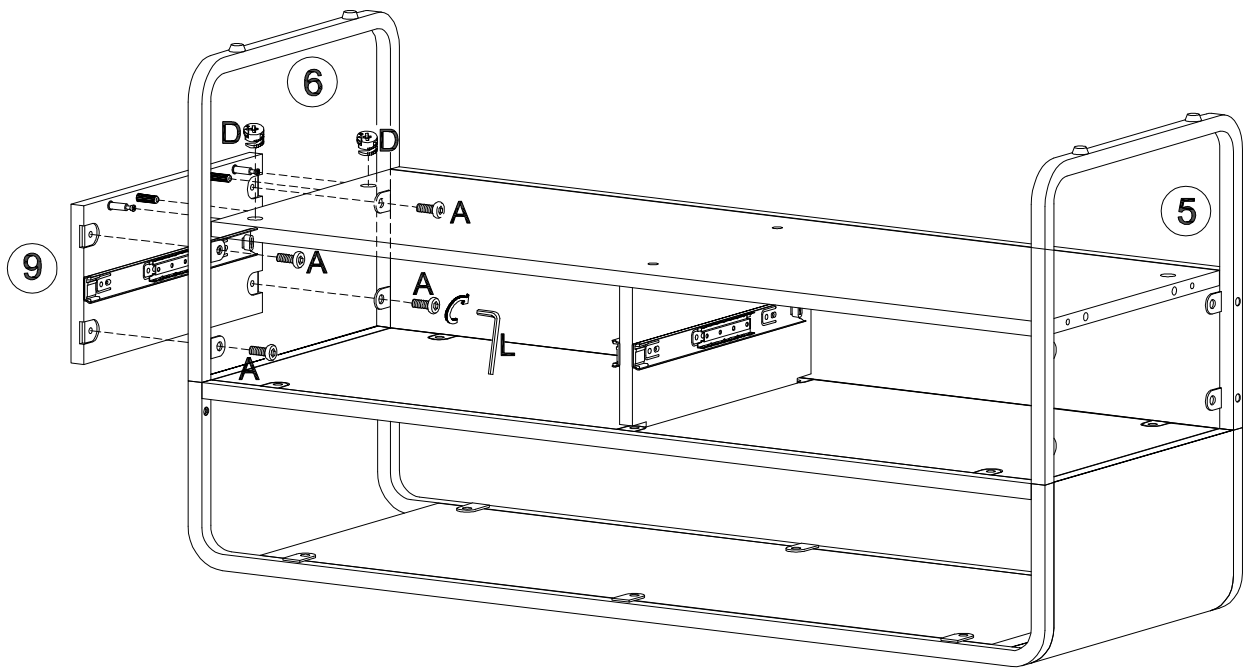
Step 8

B x 4	E x 2	L x 1	M x 4
			
Ø6x50mm	Ø8x30mm	4mm	





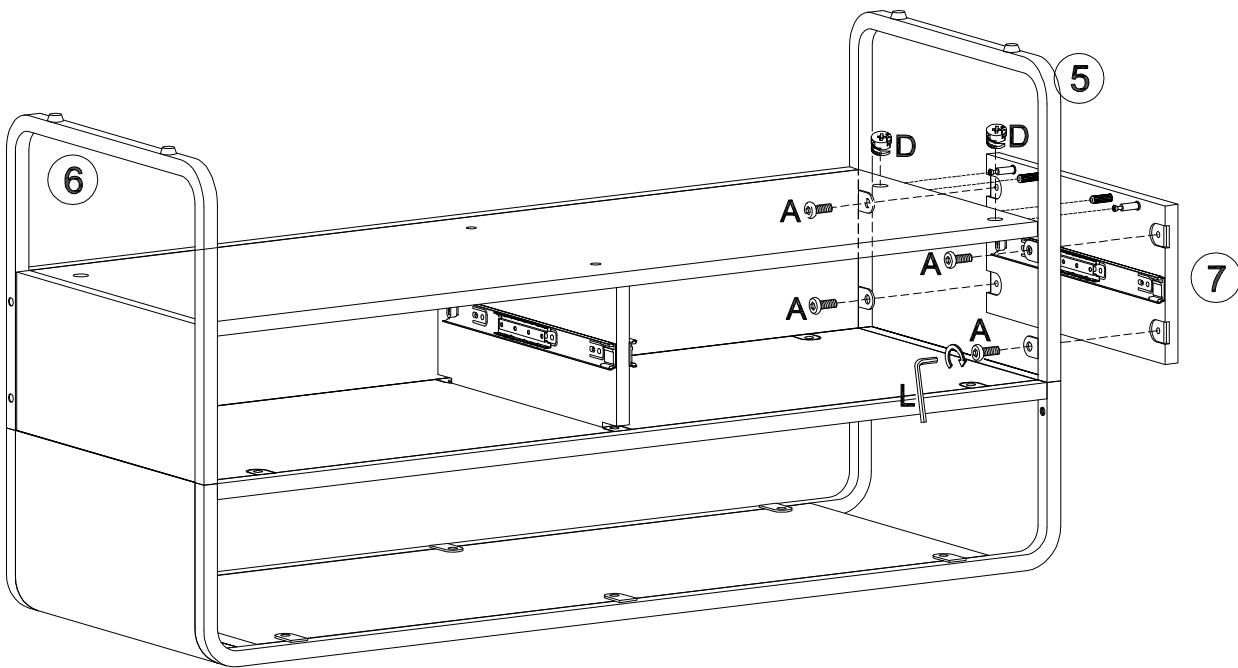
Step 9

A x 4	D x 2	L x 1
		
Ø1/4"x12mm	Ø15x12mm	4mm



Step 10

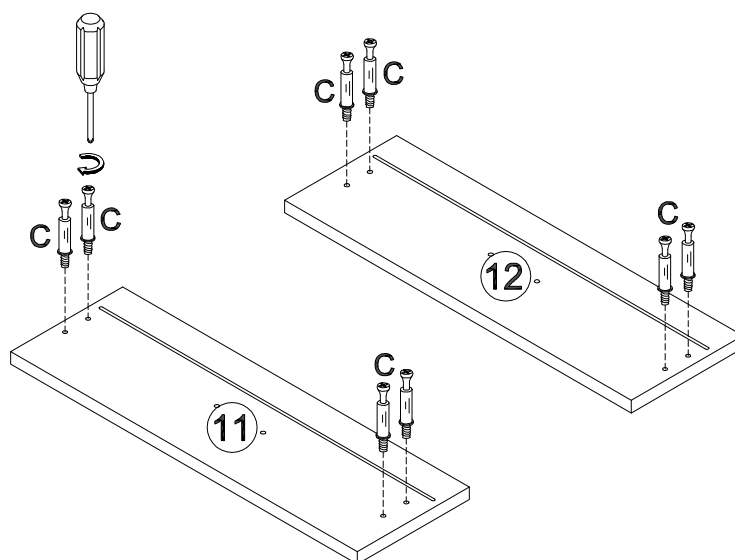
A x 4	D x 2	L x 1
		
Ø1/4"x12mm	Ø15x12mm	4mm



Step 11

C x 8

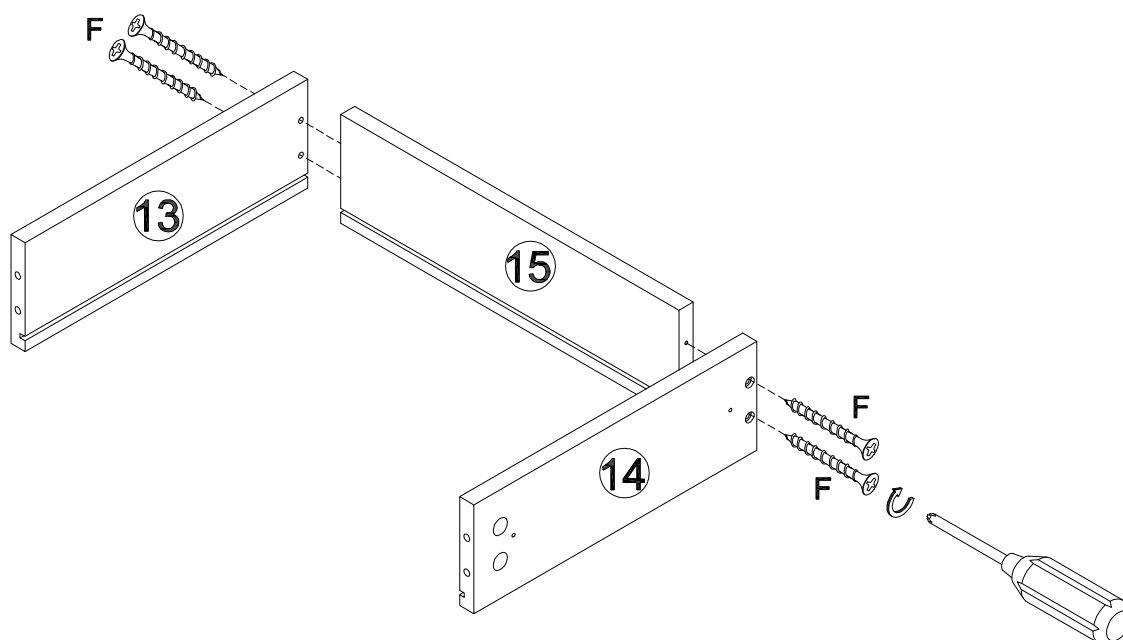
Ø6x35mm



Step 12

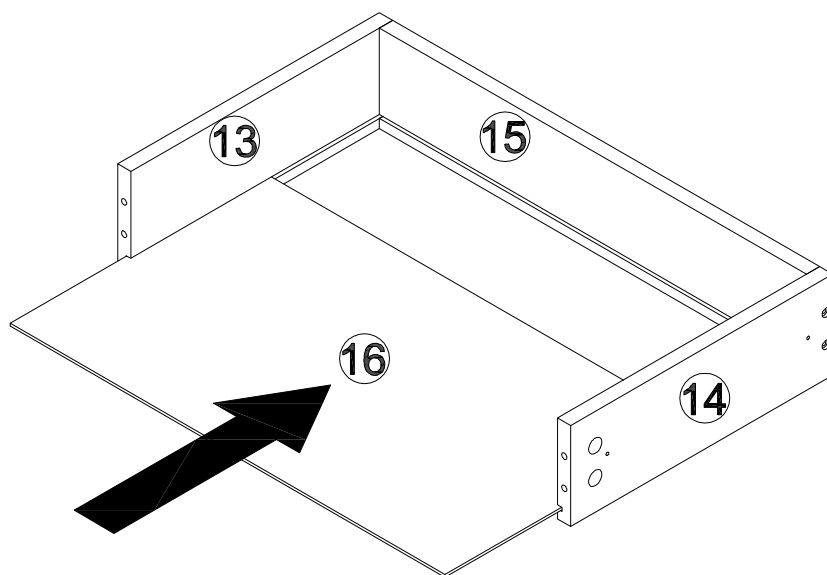
F x 8

Ø4x30mm






x2Pcs

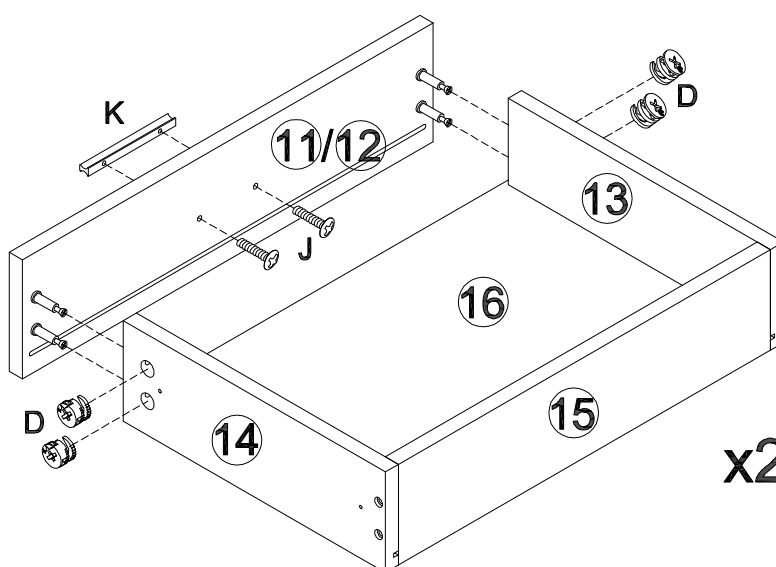
Step 13



x2Pcs

Step 14

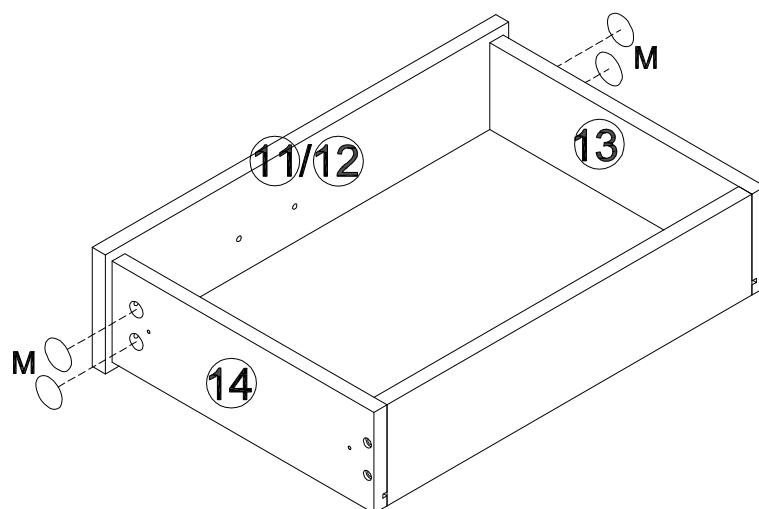
D x 8	J x 4	K x 2
 Ø15x12mm	 Ø4x18mm	



x2Pcs

Step 15

M x 8

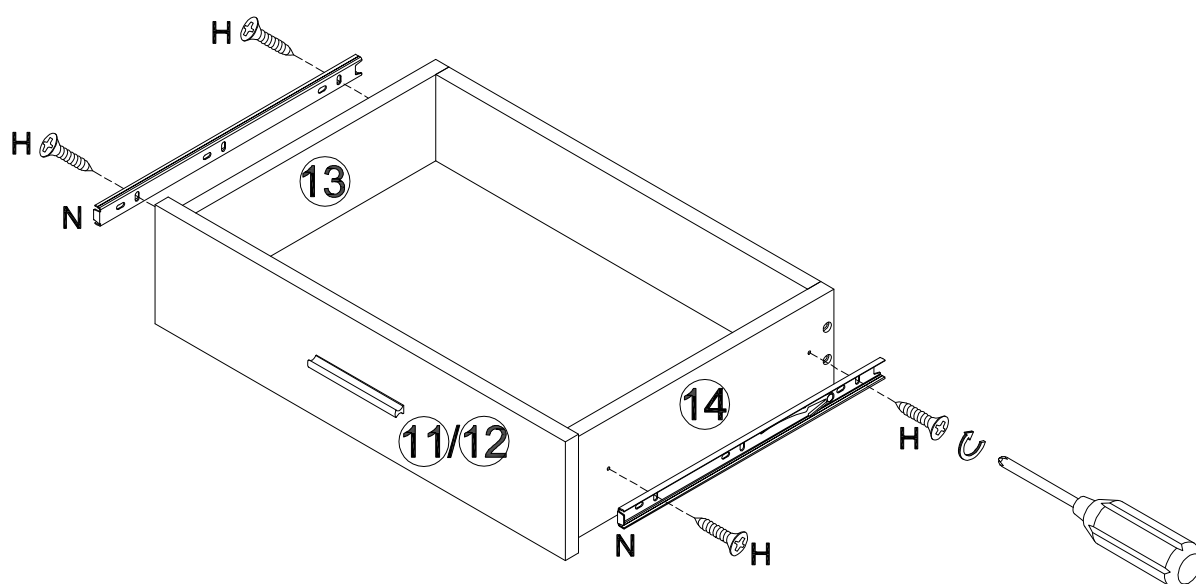


x2Pcs

Step 16

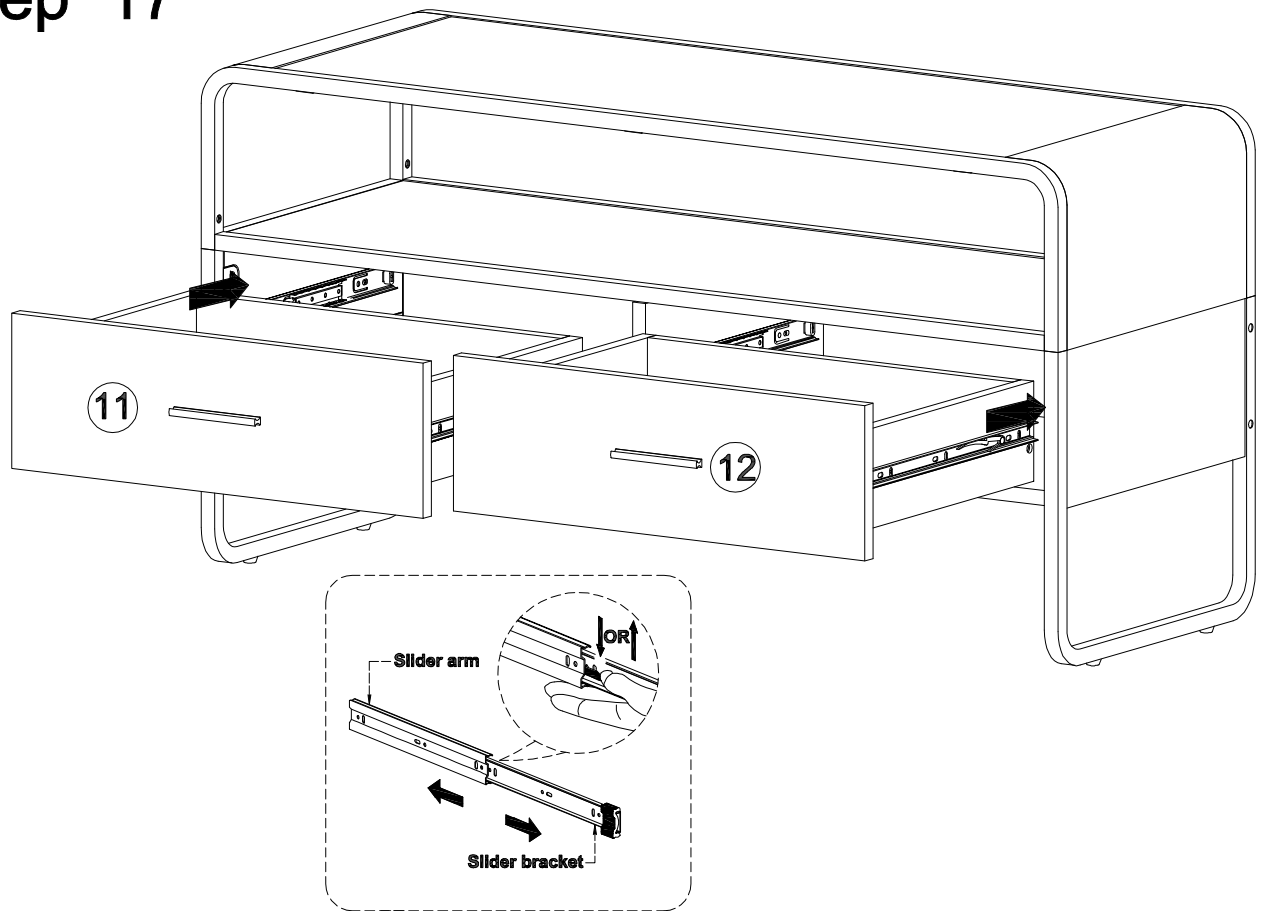
H x 8

N x 2



x2Pcs

Step 17



Step 18

