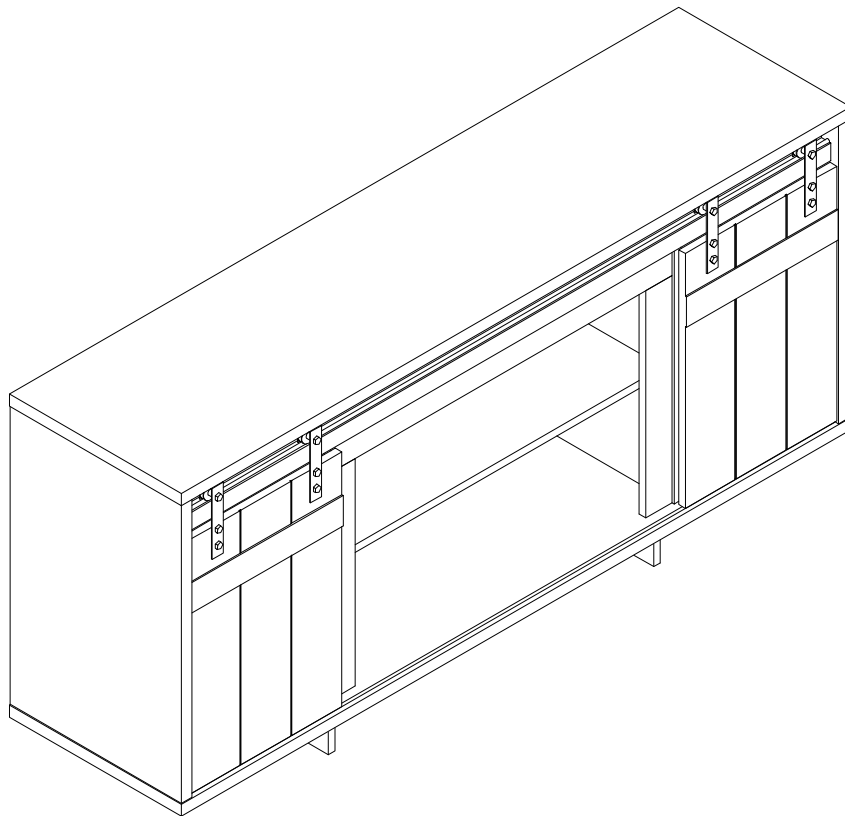


ASSEMBLY INSTRUCTION FOR ACME FURNITURE

MODEL#LV01440/LV01441

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

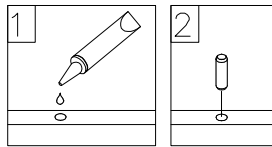


Attention:

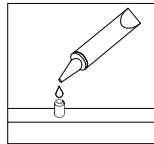
*****Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.**

General Assembly Guidelines

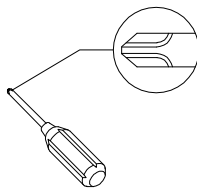
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



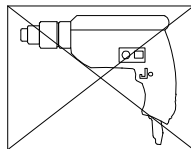
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



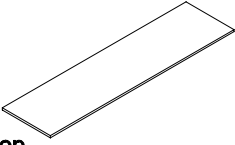

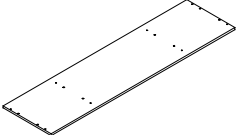




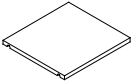
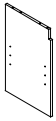
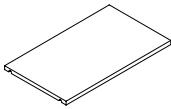
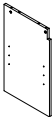
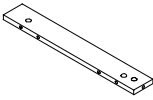

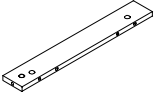
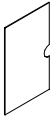
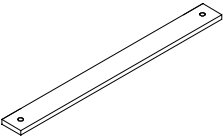
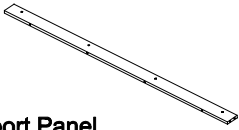
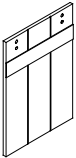

- VI. A Phillips head screwdriver is required for the assembly of this product.
















- VII. Power tools should not be used to assemble this product.

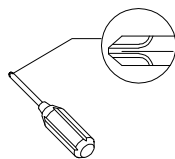


COMPONENT PARTS

DESCRIPTION	PART NAME	QTY(PCS)	DESCRIPTION	PART NAME	QTY(PCS)
①	 Table Top	1	⑪	 Support Panel	2
②	 Table Bottom	1	⑫	 Support Panel	1
③	 Left Side Panel	1	⑬	 Support Panel	1
④	 Right Side Panel	1	⑭	 Shelf	2
⑤	 Middle Side Panel	1	⑮	 Shelf	1
⑥	 Middle Side Panel	1	⑯	 Support Panel	1
⑦	 Back Panel	2	⑰	 Support Panel	1
⑧	 Back Panel	2	⑱	 Support Panel	1
⑨	 Support Panel	1	⑲	 Door	2
⑩	 Metal Tube	1			

Hardware List



A		Ø8x30mm	Wooden dowel	26 pcs
B		Ø6x35mm	Cam bolt	26 pcs
C		Ø15x12mm	Cam lock	30 pcs
D			Sticker	4 pcs
E		Ø6x50mm	Screw	8 pcs
F		4mm	Allen Key	1 pcs
G		Ø1/4"x25mm	Bolt	4 pcs
H			Hanging wheel	4 pcs
I			Glue tube	1 pcs
J		Ø1/4"x12mm	Bolt	8 pcs
K		Ø8x5x16mm	Shelf support pin	12 pcs
L		Ø3.5x12mm	Screw	40 pcs
M		Ø6x68mm	Cam bolt	2 pcs

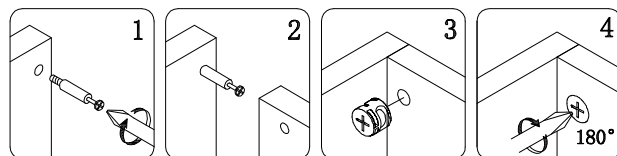
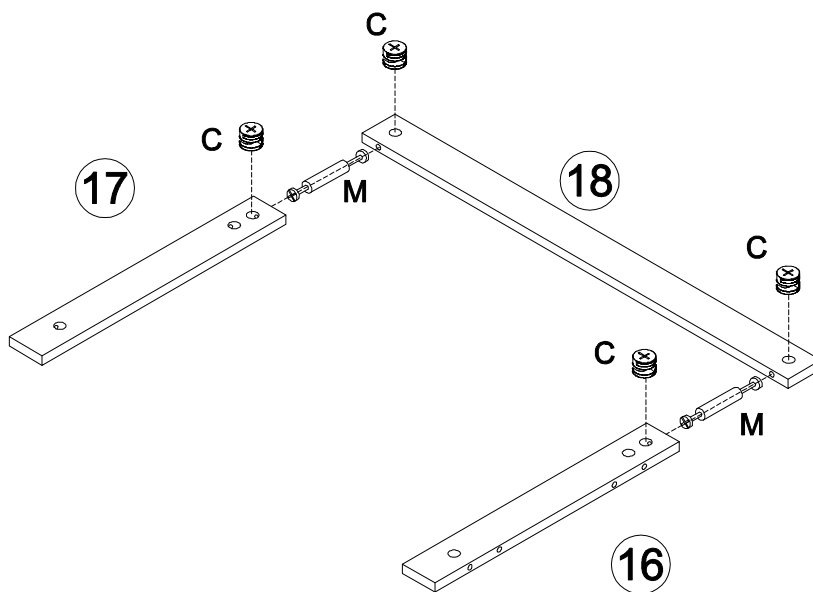


Philips head screwdriver required for assembly
(not included)




*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

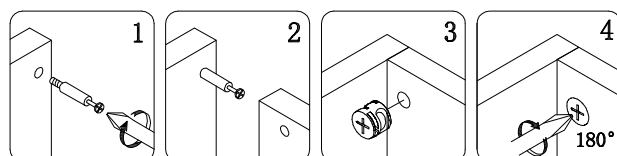
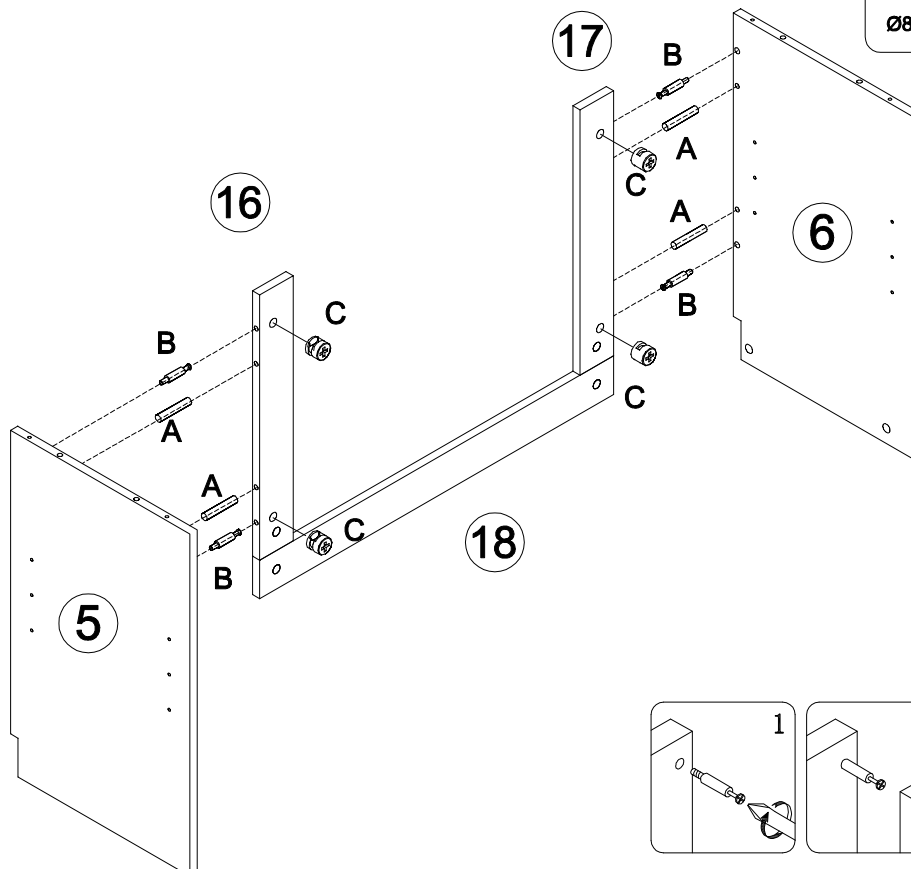
Step 1

M x 2	C x 4
	
Ø6x68mm	Ø15x12mm

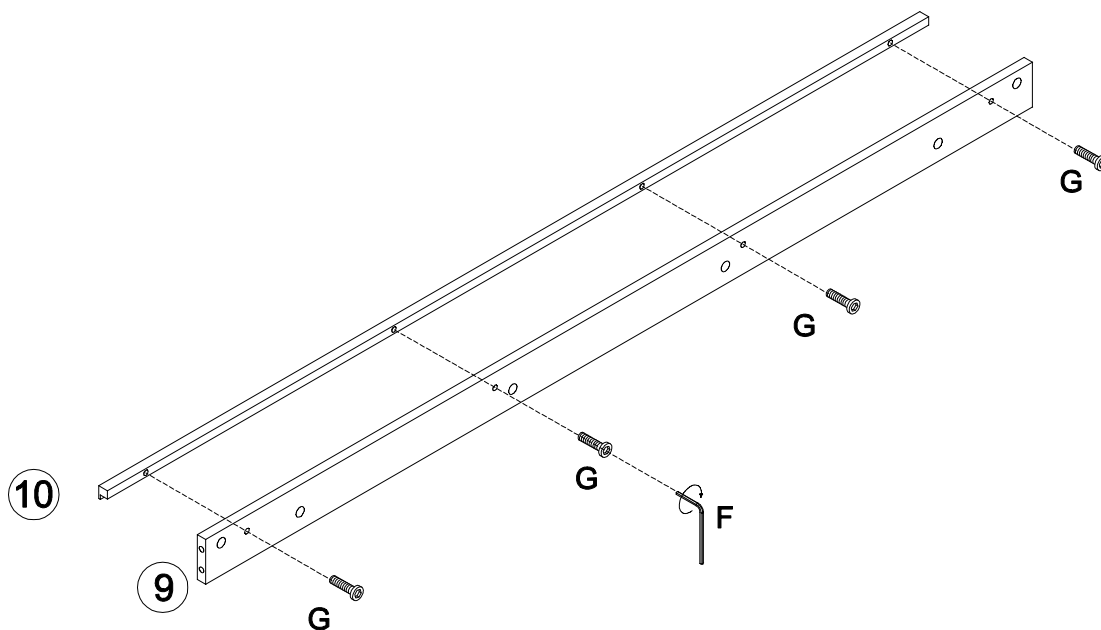
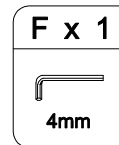


Step 2

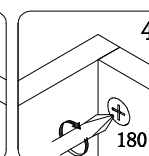
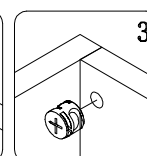
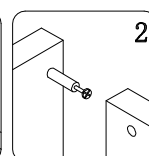
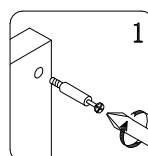
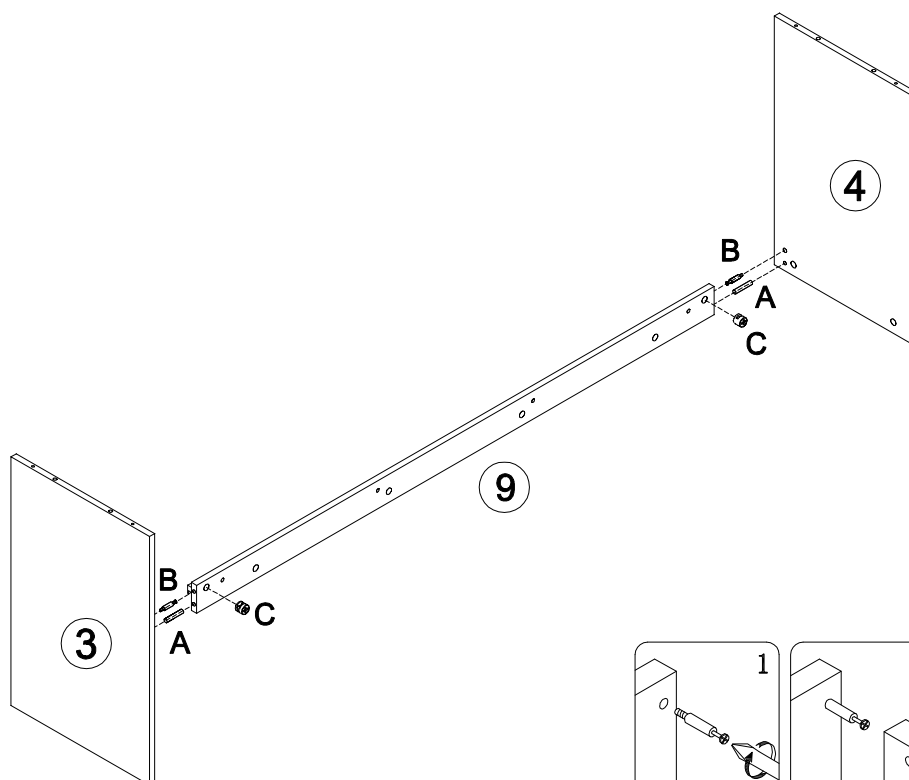
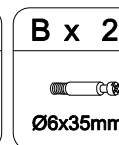
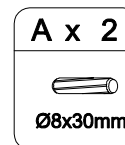
A x 4	B x 4	C x 4
		
Ø8x30mm	Ø6x35mm	Ø15x12mm






Step 3

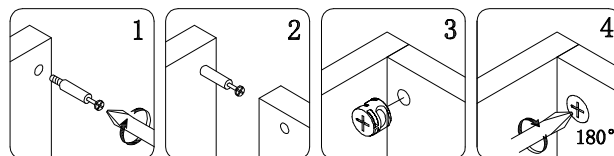
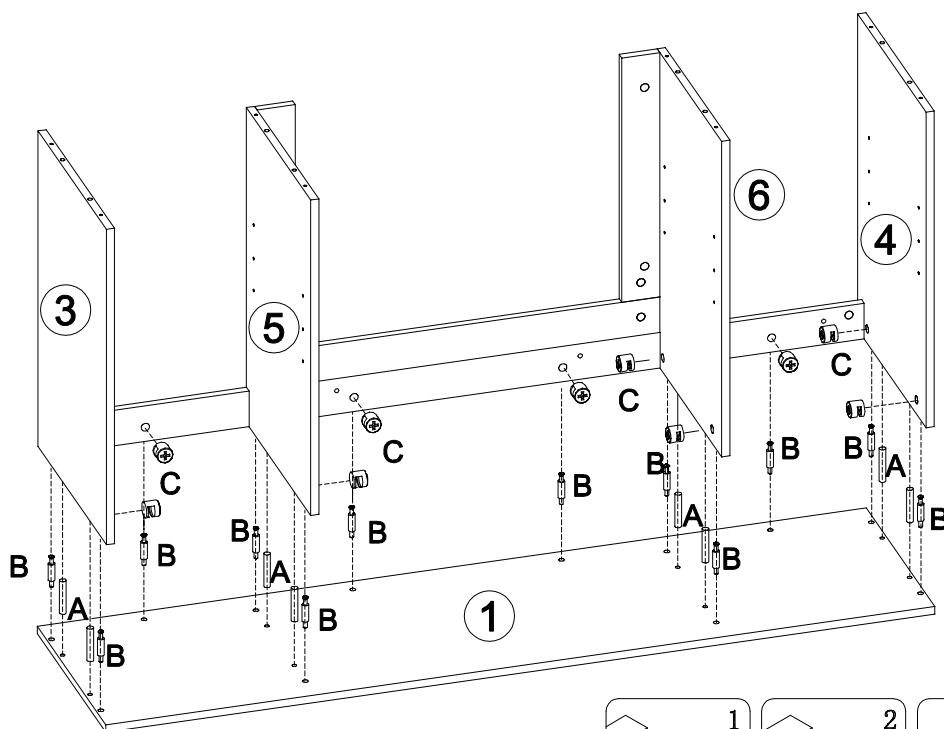


Step 4







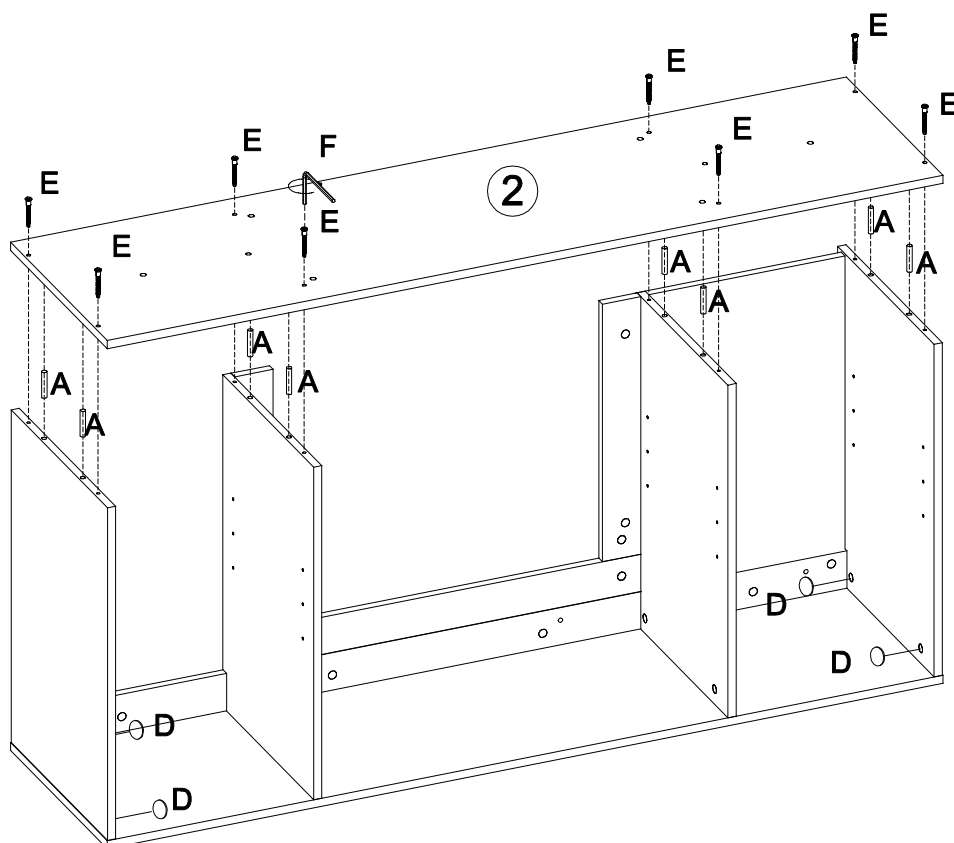
Step 5

A x 8	B x 12	C x 12
		
Ø8x30mm	Ø6x35mm	Ø15x12mm






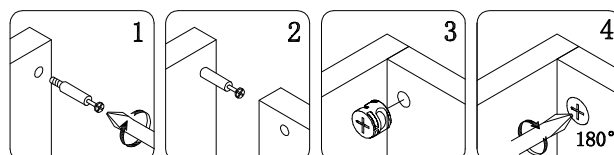
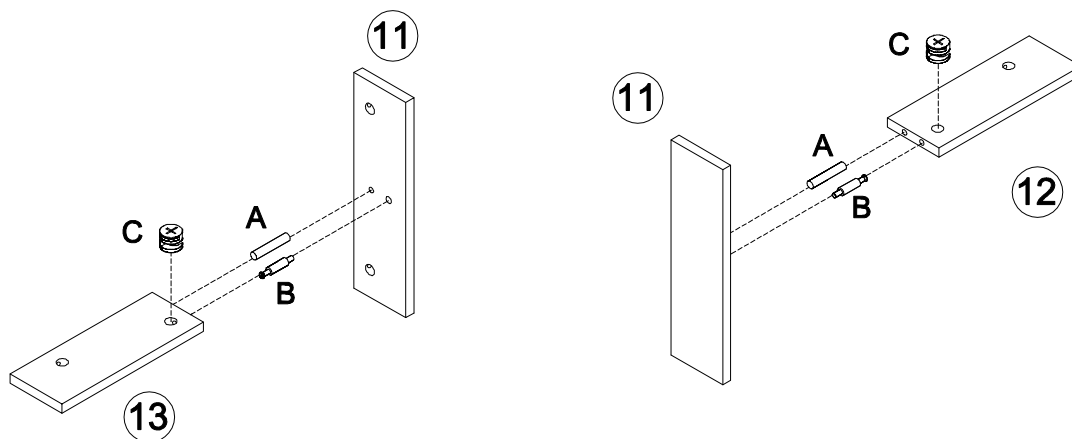
Step 6

A x 8	D x 4	E x 8	F x 1
			
Ø8x30mm		Ø6x50mm	4mm






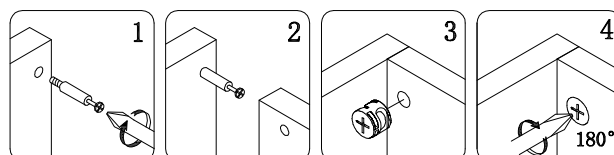
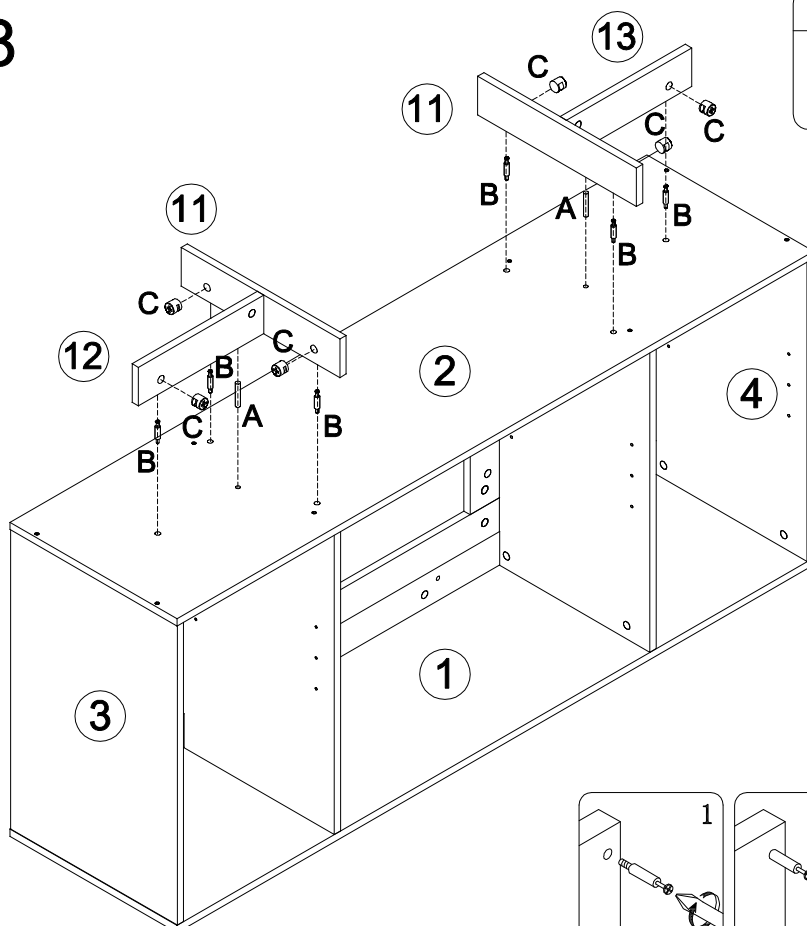
Step 7

A x 2	B x 2	C x 2
		
Ø8x30mm	Ø6x35mm	Ø15x12mm



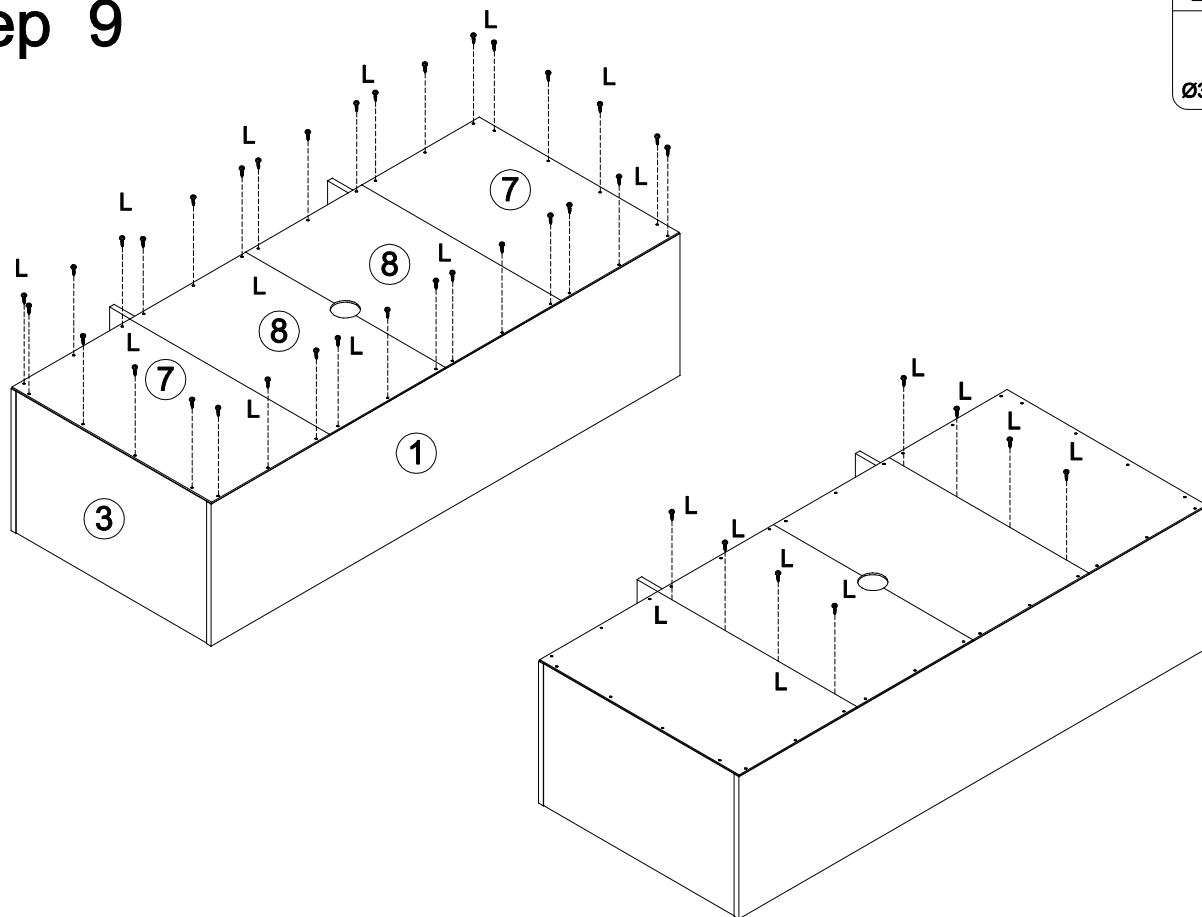
Step 8

A x 2	B x 6	C x 6
		
Ø8x30mm	Ø6x35mm	Ø15x12mm



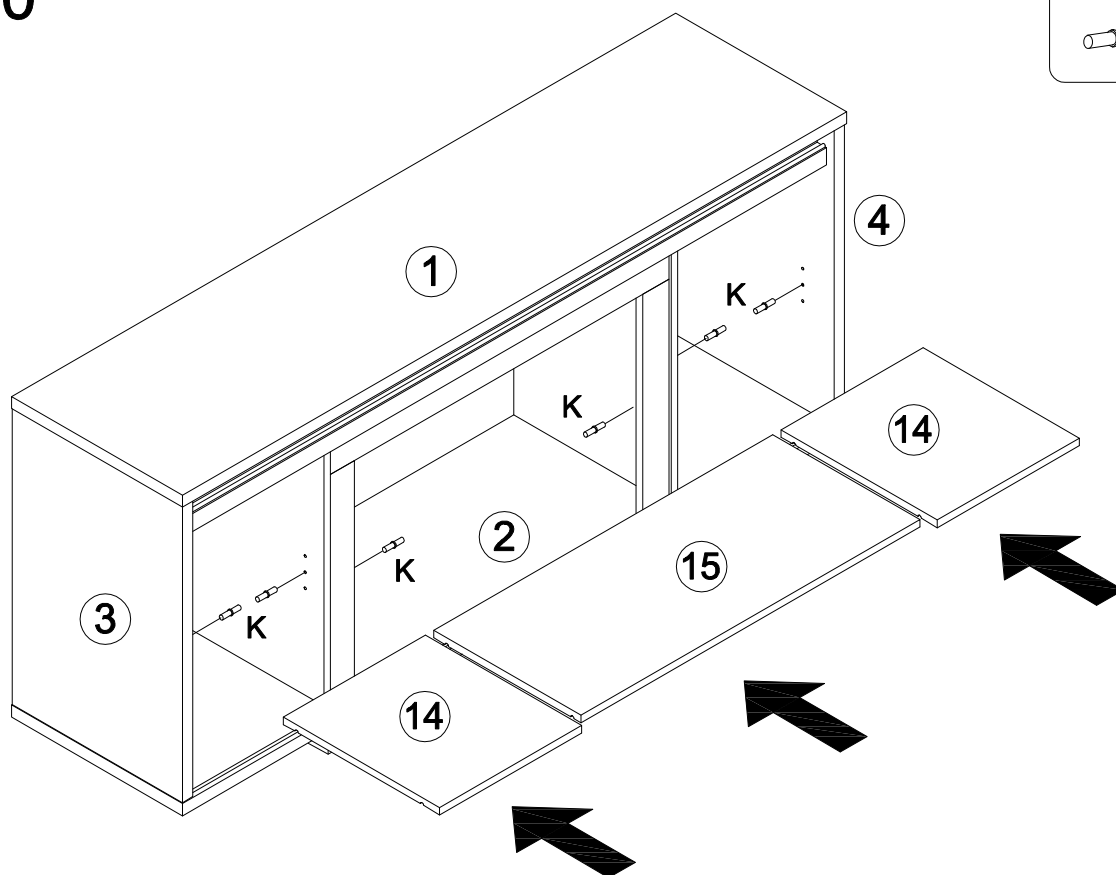
Step 9

L x 40

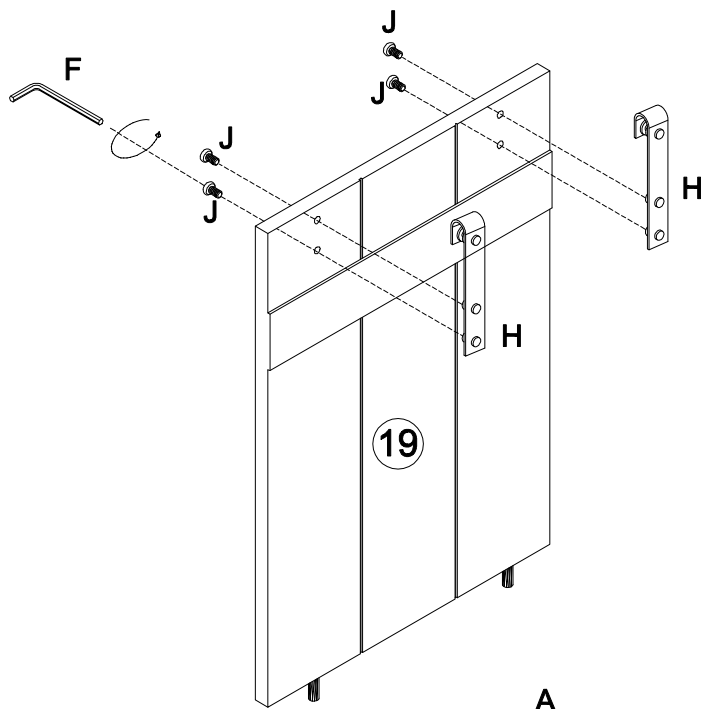
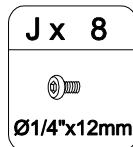
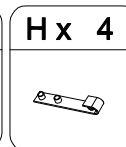
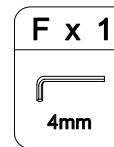


Step 10

K x 12

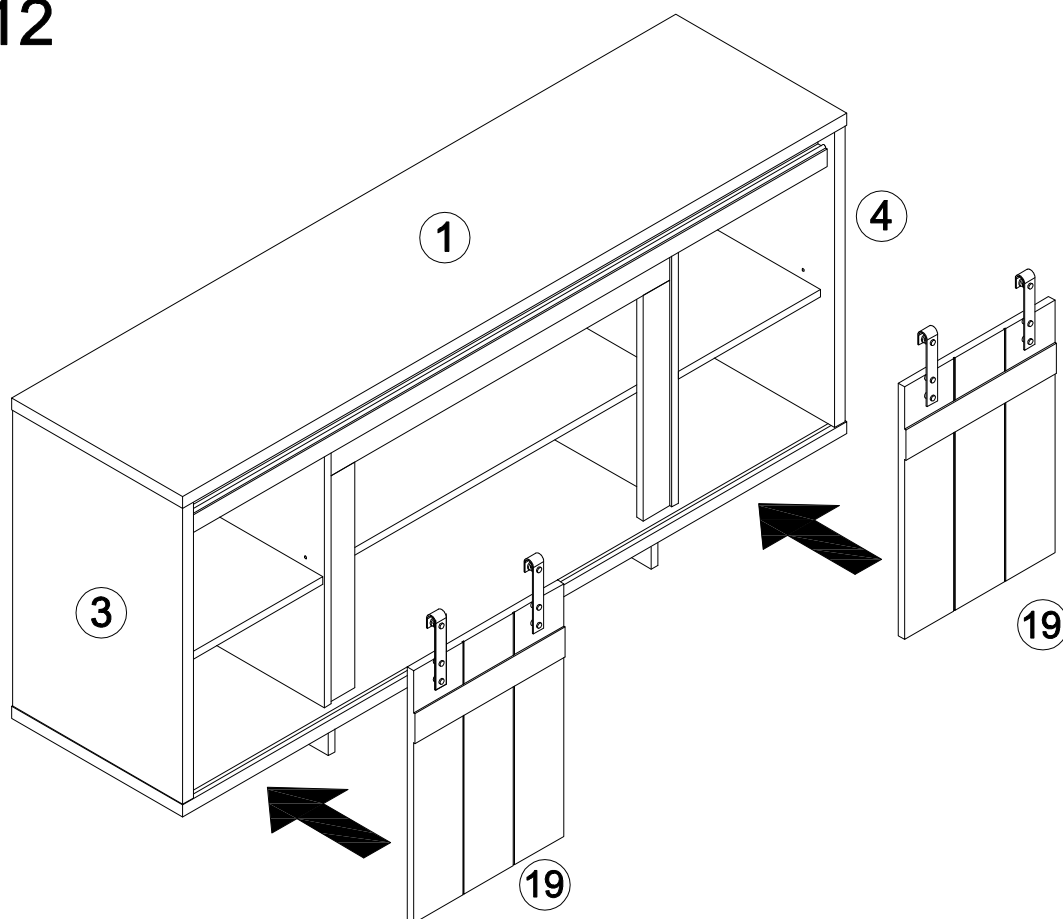


Step 11

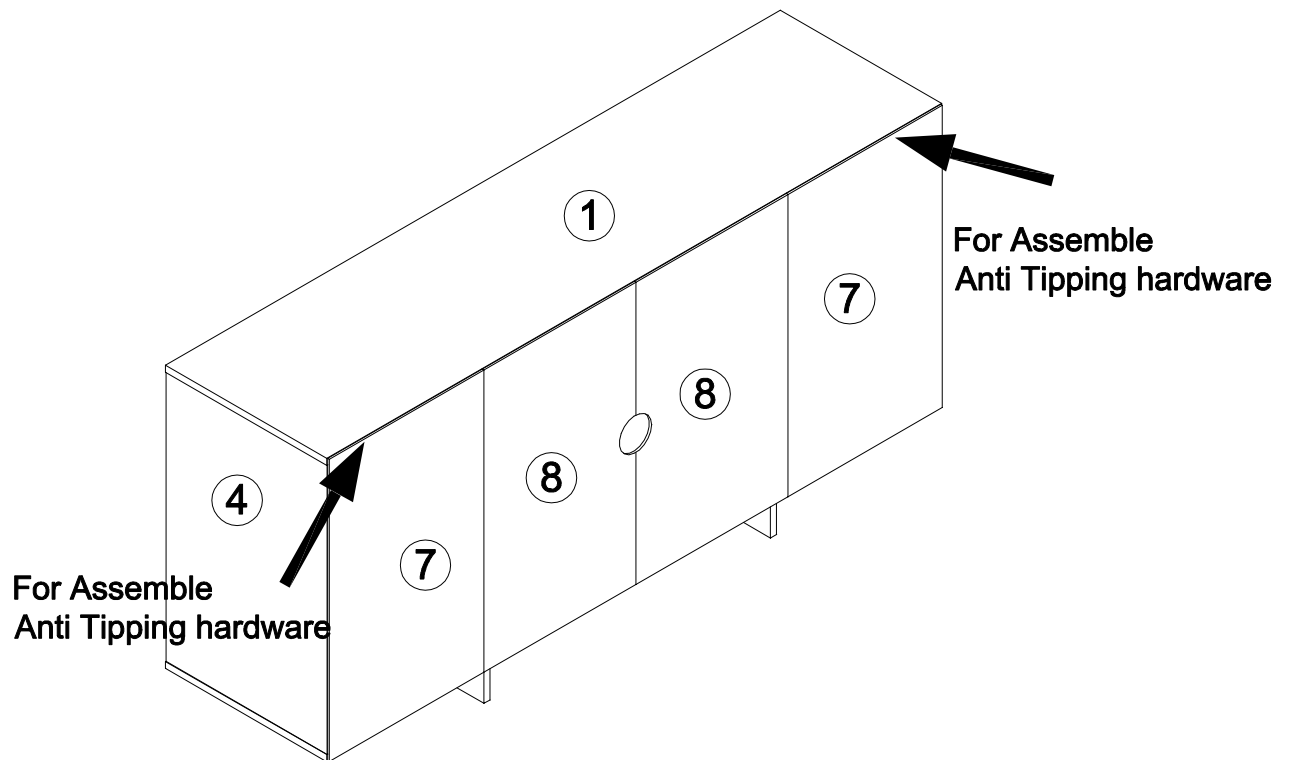


X2

Step 12



Step 13



Step 14

