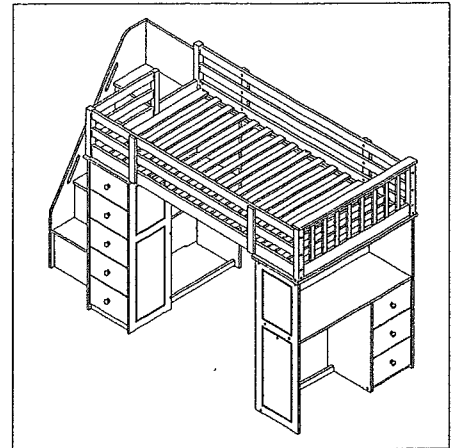
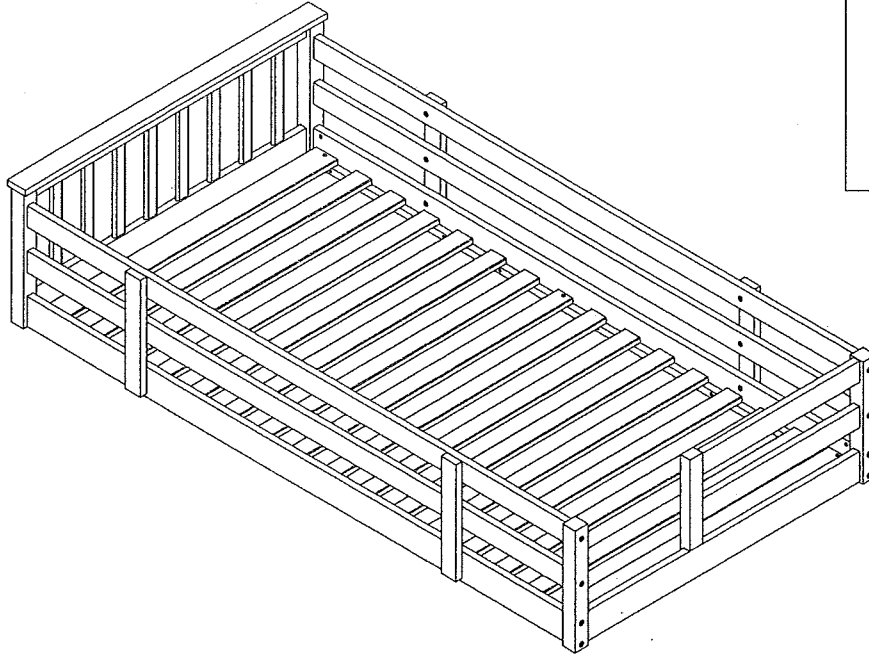


ASSEMBLY INSTRUCTION

MODEL : 37145 - TWIN LOFT BUNK SET (990 x 1905)MM

Page 1

ACME FURNITURE



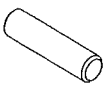


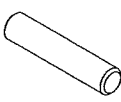
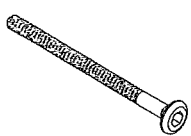
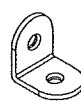

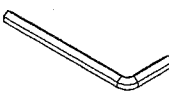

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED.

F1427-13 SAFETY WARNINGS AND GENERAL NOTES:

- Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove the warning label from the bed.
 - Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls. (See Page 8)
 - The top surface of the mattress must be at least 5" below the upper edge of the guardrails. (See Page 8)
 - Do not allow children under 6 years of age to use the upper bunk.
 - Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
 - Prohibit horseplay on or under the bed. Always prohibit jumping on the bed.
 - Prohibit more than one person on upper bunk.
 - Always use the ladder for entering and leaving the upper bunk.
 - Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
 - Use of a night-light may provide added safety precaution for a child using the upper bunk.
 - Always use guardrails on both long sides of the upper bunk.
 - If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
 - The use of water or sleep flotation mattresses is prohibited.
 - Keep these instructions for future reference.
 - We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet. Be certain all staples are out of the box before beginning assembly on the shipping carton.
- STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jumpropes.

HARDWARE LIST :

Page 2

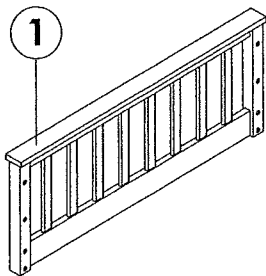
ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION
A	4	 PLASTIC DOWEL (M10 x 35MM)	F	6	 CSK C/B SCREW (M4 x 32MM)
B	16	 JCBC BOLT (M6 x 35MM)	G	4	 METAL PIN (M9.5 x 48MM)
C	16	 JCBC BOLT (M6 x 80MM)	H	4	 2 HOLE L-BRACKET (18 x 20 x 2MM)
D	8	 JRN NUT (M6 x 13MM)	J	1	 ALLEN KEY (M4 x 60MM)
E	8	 CSK C/B SCREW (M3.5 x 16MM)			

- The assembly will require at least two people to complete.
- Make sure all the fasteners are tight.
- Due to the size of this bed, It must be assembled within the space it will occupy.
- Above all, take your time and read the instruction carefully.

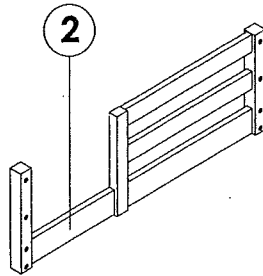
TOOLS REQUIRED :

Crosshead Screwdriver
Rubber Hammer

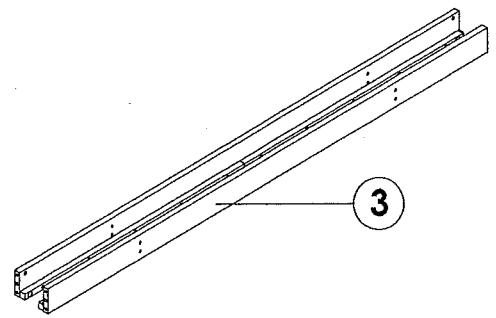
PARTS LIST :



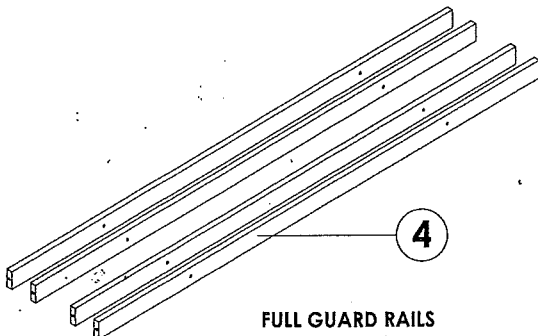
HEADBOARD
(1 PC / SET)
CARTON 1 OF 5



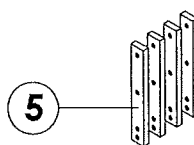
FOOTBOARD
(1 PC / SET)
CARTON 1 OF 5



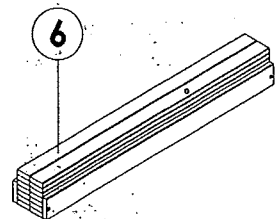
SIDE RAILS
(2 PCS / SET)
CARTON 2 OF 5



FULL GUARD RAILS
(4 PCS / SET)
CARTON 2 OF 5



RAIL SUPPORTERS
(4 PCS / SET)
CARTON 2 OF 5



WOODEN SLATS
(16 PCS / SET)
CARTON 1 OF 5

STEP 1

1. Insert **Plastic Dowels (A)** into the Ø10mm holes on each **Side Rails** as shown in **Figure 1**.

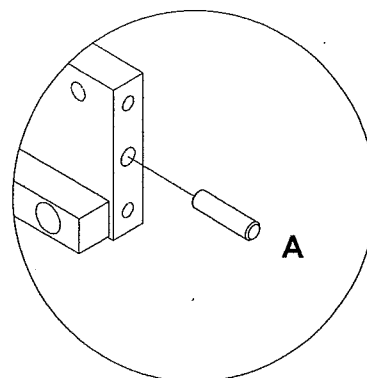
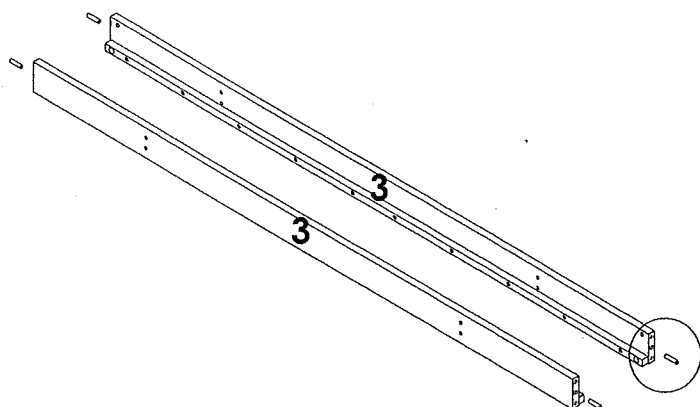
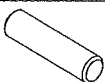


Figure 1

HARDWARE USED IN THIS STEP

A	4		PLASTIC DOWEL (M10 x 35MM)
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STEP 2

1. Attach **Rail Supporters** to **Full Guardrails** by using **Bolts (B)**.
2. Tighten it up by using an **Allen Key (J)** as shown in **Figure 2**.

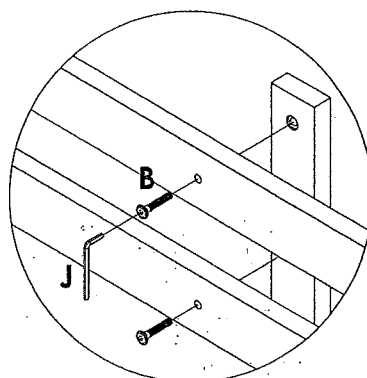
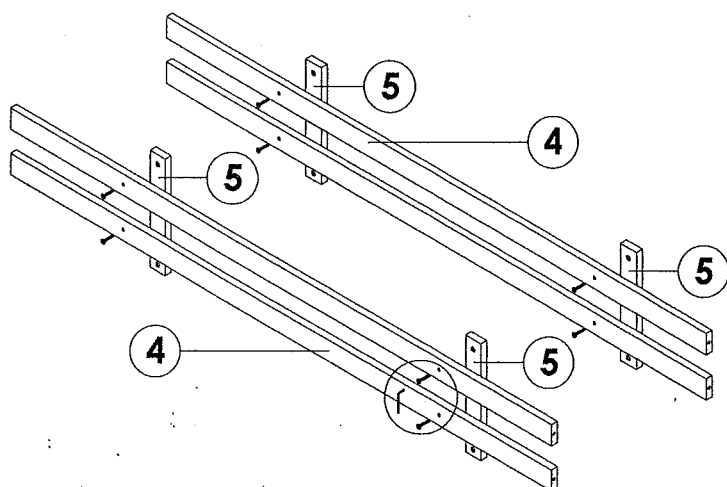
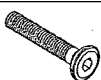



Figure 2

HARDWARE USED IN THIS STEP

B	8		JCBC BOLT (M6 x 35MM)
I	1		ALLEN KEY (M4 x 60MM)

STEP 3

1. Insert **Nuts (D)** into the holes on each **Side Rails** as shown in **Figure 3**.
2. Attach **Headboard** and **Footboard** to the **Side Rails** as shown by using **Bolts (C)** and tighten it up by using an **Allen Key (J)** as shown in **Figure 4**.

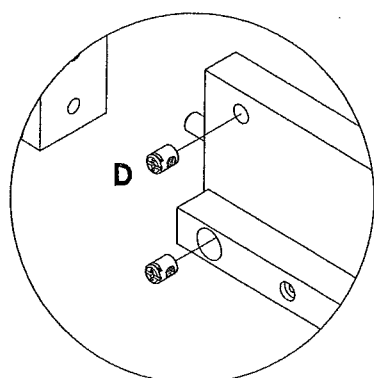
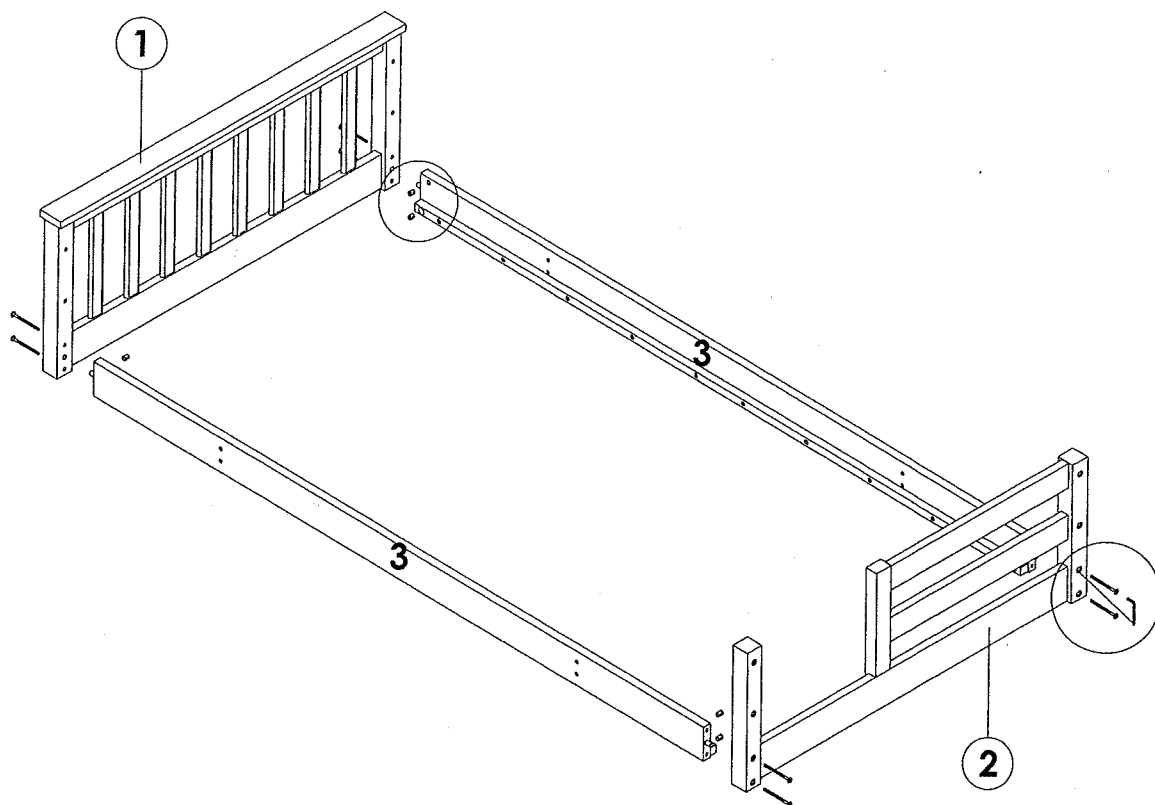


Figure 3

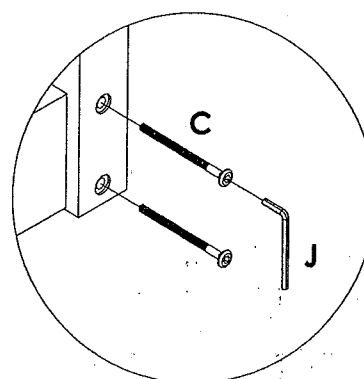
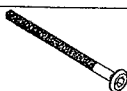




Figure 4

HARDWARE-USED IN THIS STEP

C	8		JCBC BOLT (M6 x 80MM)
D	8		JRN NUT (M6 x 13MM)
J	1		ALLEN KEY (M4 x 60MM)

STEP 4

1. Attach **Full Guardrails** to bed frame.
2. Insert **Bolts (B)** into both **Side Rails**, tighten it up by using an **Allen Key (J)** as shown in **Figure 5**.
3. Insert **Bolts (C)** into holes on **Headboards** as shown in **Figure 6**, tighten it up by using an **Allen Key (J)**.

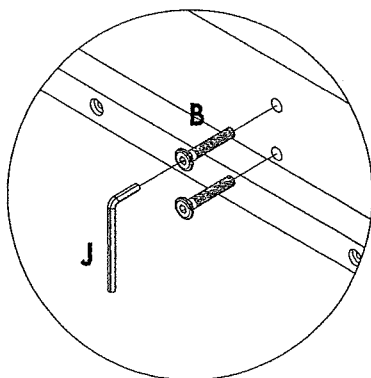
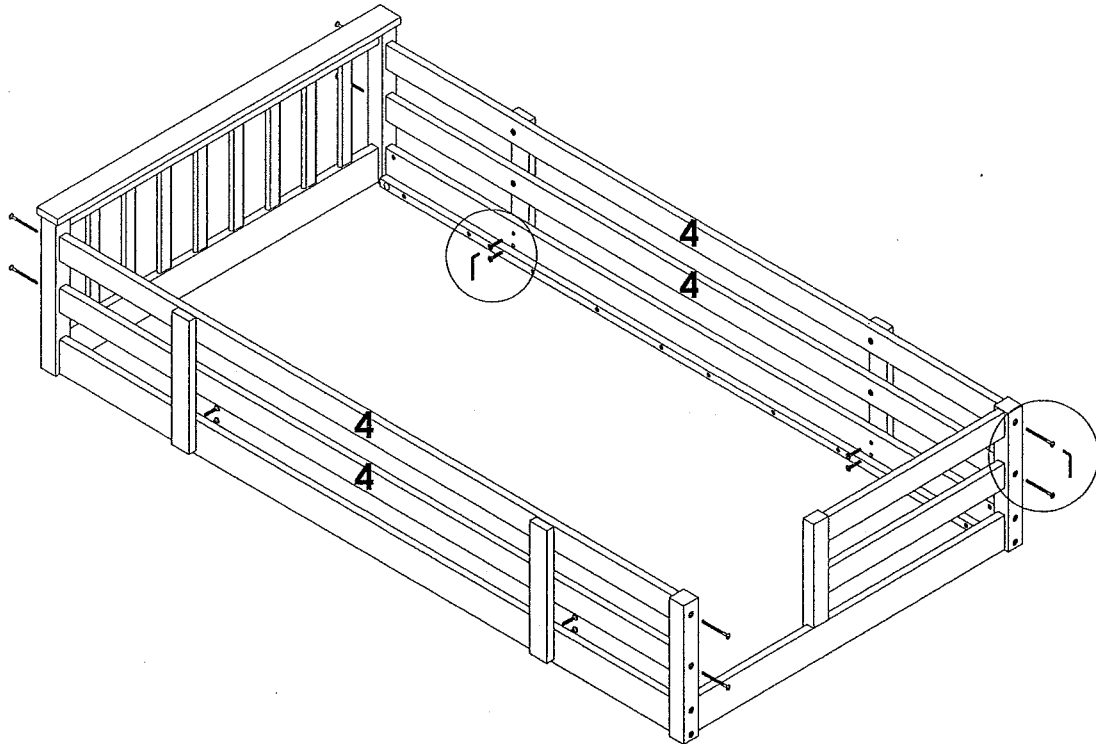


Figure 5

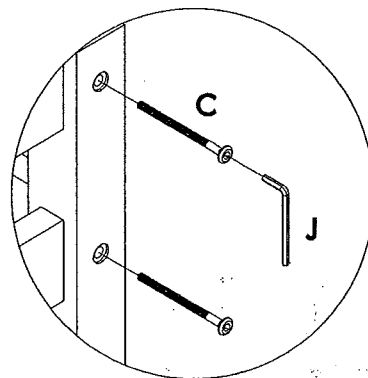
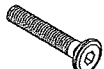




Figure 6

HARDWARE USED IN THIS STEP

B	8		JCBC BOLT (M6 x 35MM)
C	8		JCBC BOLT (M6 x 80MM)
J	1		ALLEN KEY (M4 x 60MM)

STEP 5

1. Attach Loft Bunk onto the Chest & Desk by using **Pins (G)** as shown in **Figure 7** to connect .
2. Attach **Brackets (H)** to Slat Supporter and screw **Screws (E)** down by using a Crosshead Screw Driver as shown in **Figure 8**.

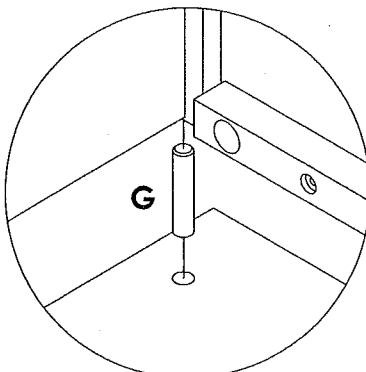
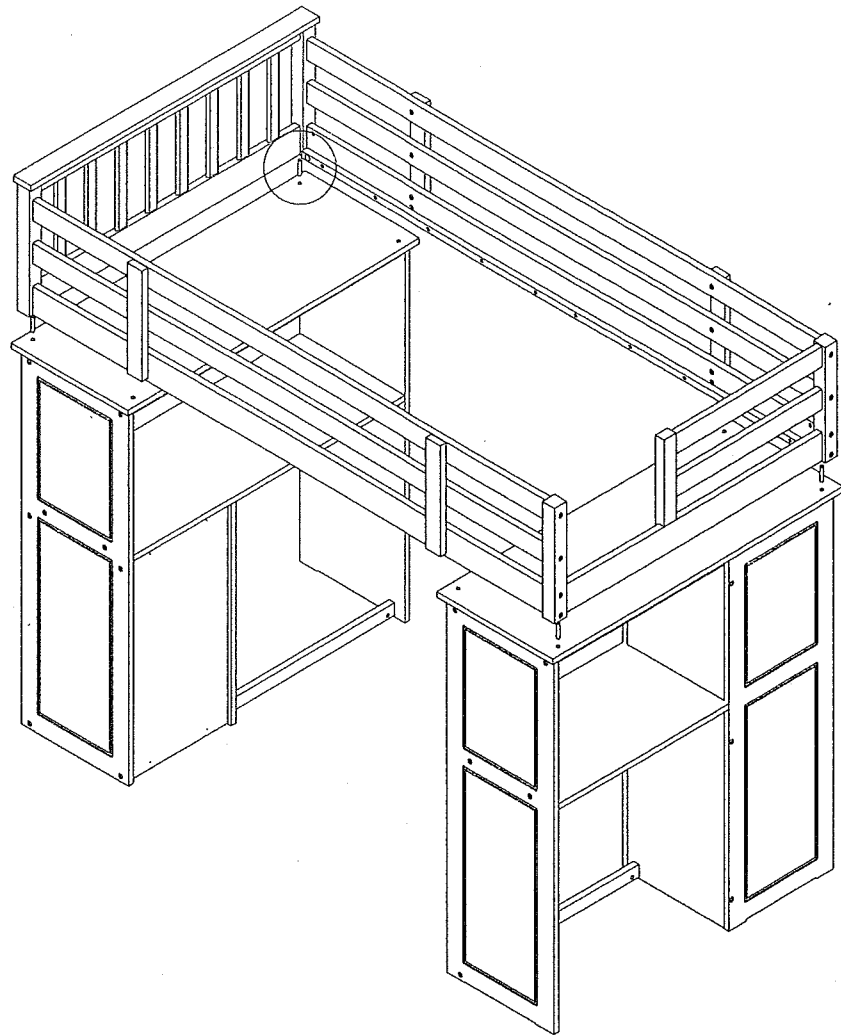


Figure 7

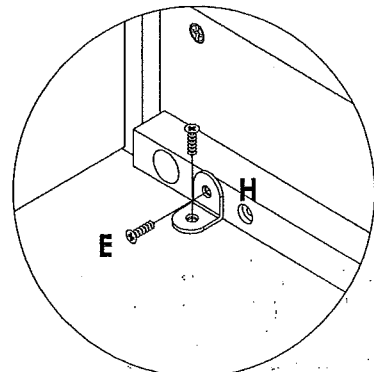





Figure 8

HARDWARE USED IN THIS STEP

E	8		CSK C/B SCREW (M3.5 x 16MM)
G	4		METAL PIN (M9.5 x 48MM)
H	4		2 HOLE L-BRACKET (18 x 20 x 2MM)

STEP 6

1. Attach **Wooden Slats** onto both **Side Rails** by using **Screws (F)**.
2. Tighten it up by using a Crosshead Screw Driver as shown in **Figure 9**.
3. Go on to complete the assembly.

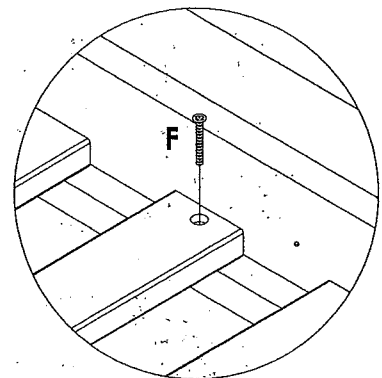
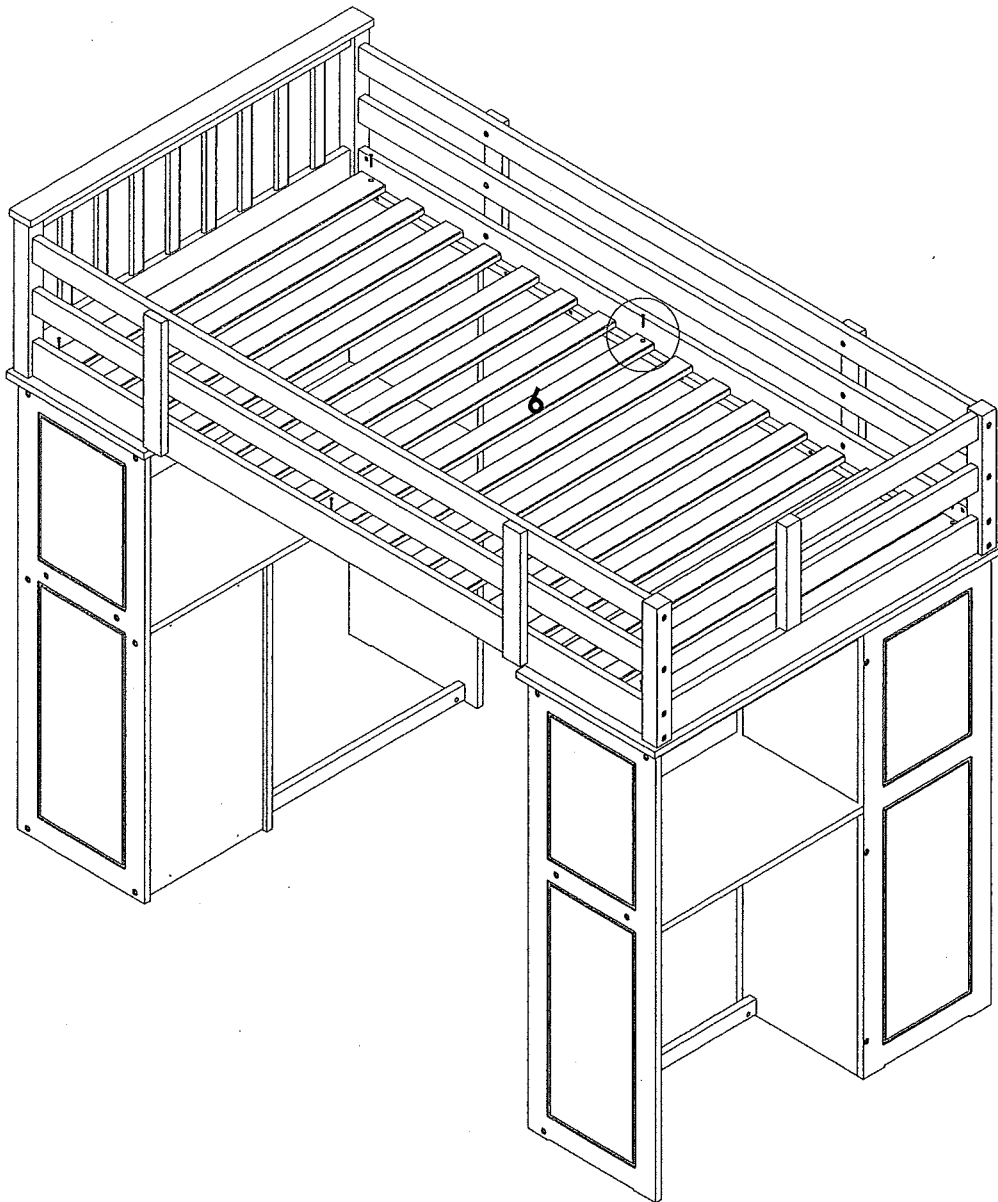

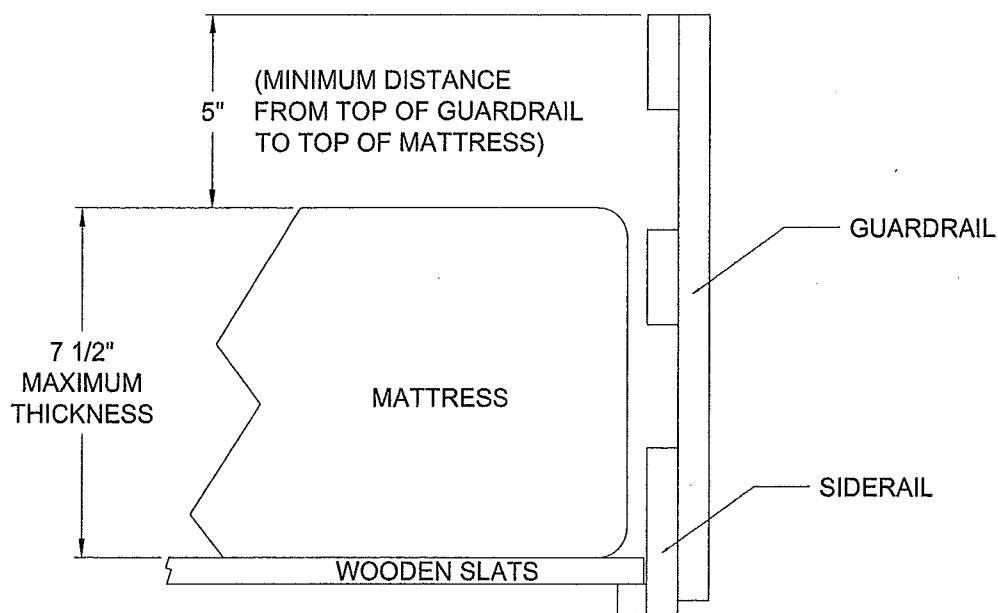


Figure 9

HARDWARE USED IN THIS STEP

F	6		CSK C/B SCREW (M4 x 32MM)
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BEDDING SPECIFICATION



MATTRESS SIZE

Upper Bunk Mattress Specification :

- Only use a mattress that is 74" - 75" long and 37 1/2" - 38 1/2" wide on upper bunk.
- Ensure thickness of mattress does not exceed 7 1/2".

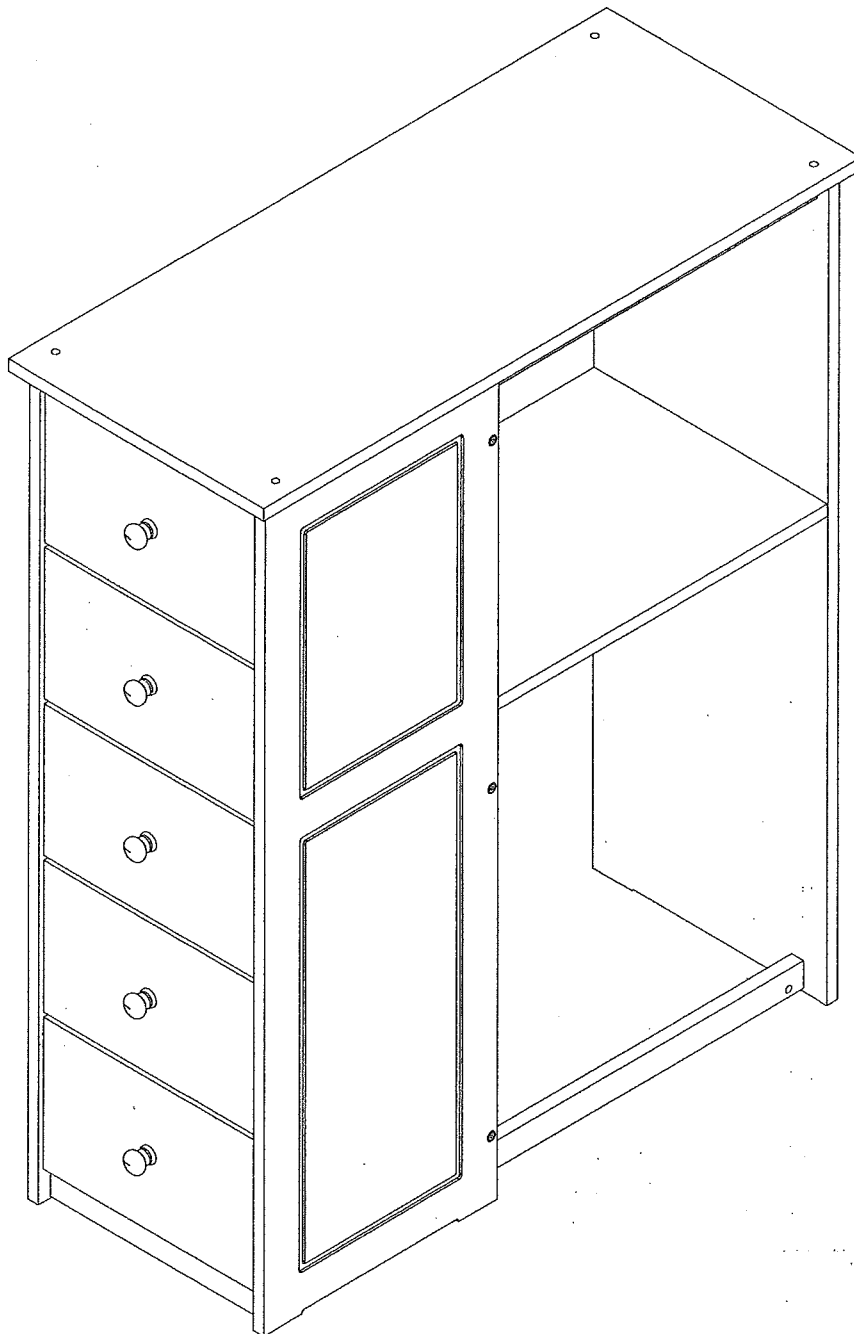
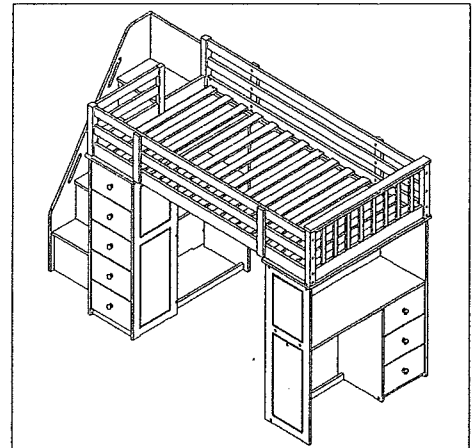
Replacement parts :

Replacement parts, including additional guard rails, can be obtained from any ACME Furniture distributor or retailer.



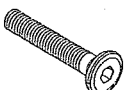
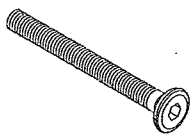

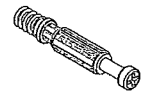




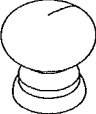

ASSEMBLY INSTRUCTION

MODEL : 37145 TWIN LOFT BUNK SET - 5 DRAWERS CHEST

ACME FURNITURE

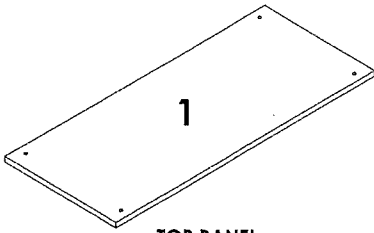


HARDWARE LIST

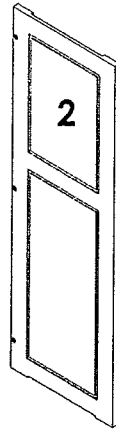
A 40 PCS  PLASTIC DOWEL (M6 x 30MM)	B 22 PCS  PLASTIC DOWEL (M8 x 30MM)	C 12 PCS  JCBC BOLT (M6 x 35MM)
D 10 PCS  JCBC BOLT (M6 x 60MM)	E 10 PCS  JRN NUT (M6 x 13MM)	F 22 PCS  CONNECTING BOLT (34MM)
G 10 PCS  MINIFIX (9MM)	H 12 PCS  MINIFIX (12MM)	J 10 PCS  CSK C/B SCREW (M4 x 32MM)
K 5 PCS  P/H SCREW (M4 x 30MM)	L 5 PCS  RUBBER WOODEN KNOB 8701	M 1 PC  ALLEN KEY (M4 x 60MM)

Tools Required :
 Crosshead Screw Driver,
 Rubber Hammer

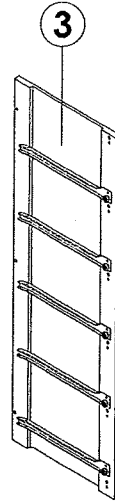
PARTS LIST



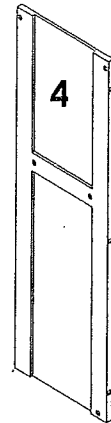
TOP PANEL
(1 PC / SET)
CARTON 4 OF 5



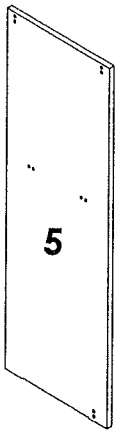
SIDE PANEL (LEFT)
(1 PC / SET)
CARTON 4 OF 5



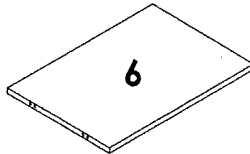
SIDE PANEL (RIGHT)
(1 PC / SET)
CARTON 4 OF 5



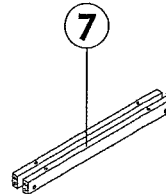
CENTER PANEL
(1 PC / SET)
CARTON 4 OF 5



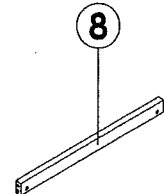
BACK PANEL
(1 PC / SET)
CARTON 4 OF 5



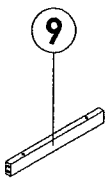
SHELF
(1 PC / SET)
CARTON 4 OF 5



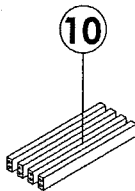
TOP RAILS
(2 PCS / SET)
CARTON 4 OF 5



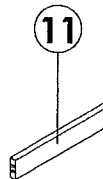
BOTTOM RAIL
(1 PC / SET)
CARTON 4 OF 5



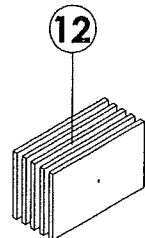
SHORT RAIL (TOP)
(1 PC / SET)
CARTON 4 OF 5



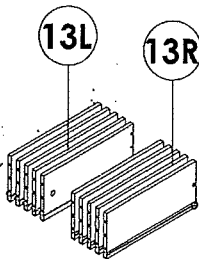
SHORT RAILS (CENTER)
(4 PCS / SET)
CARTON 4 OF 5



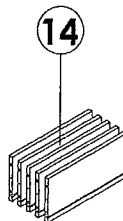
SHORT RAILS (BOTTOM)
(1 PC / SET)
CARTON 4 OF 5



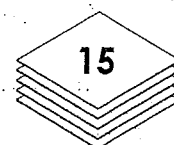
DRAWER FACE
(5 PCS / SET)
CARTON 4 OF 5



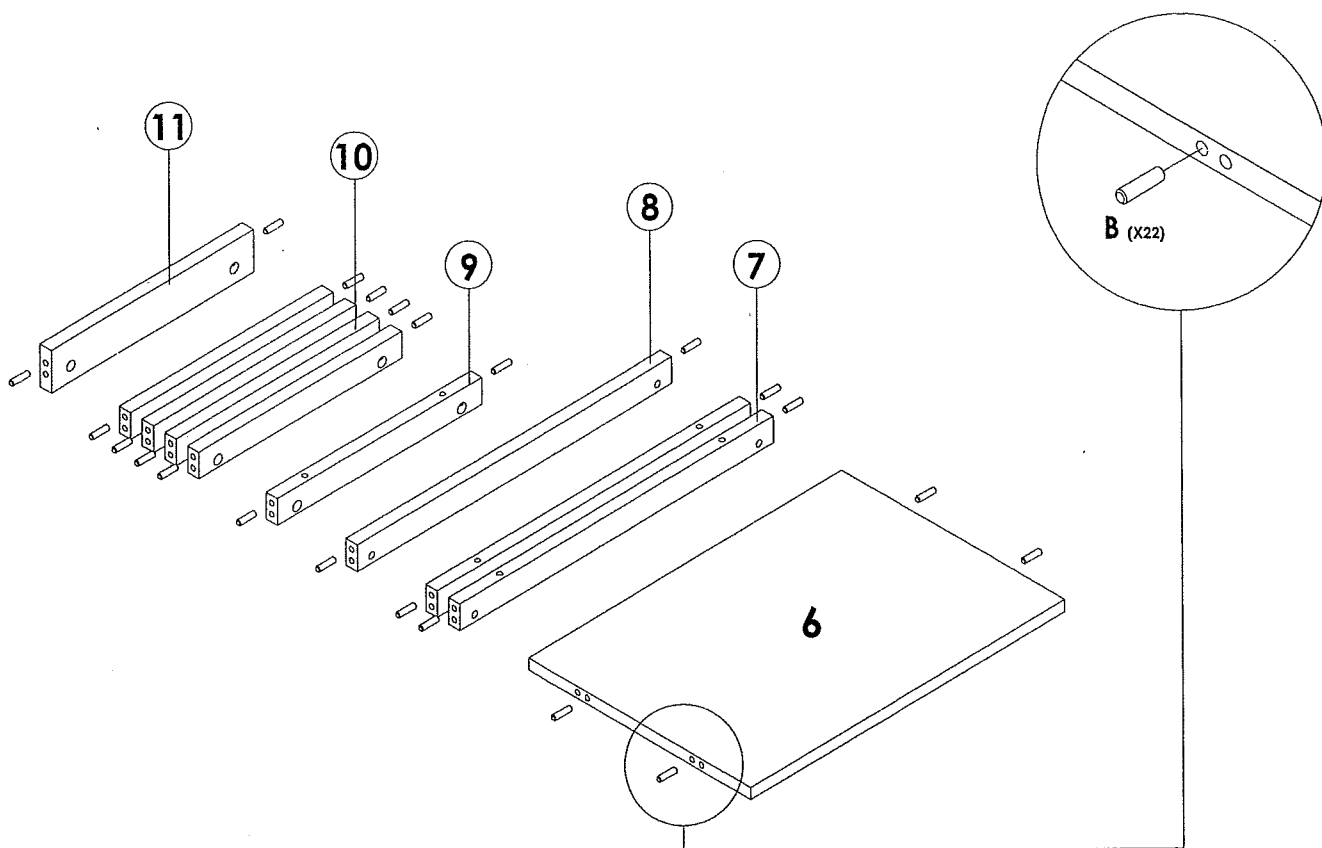
DRAWER SIDE (L/R)
(10 PCS / SET)
CARTON 4 OF 5



DRAWER REAR
(5 PCS / SET)
CARTON 4 OF 5

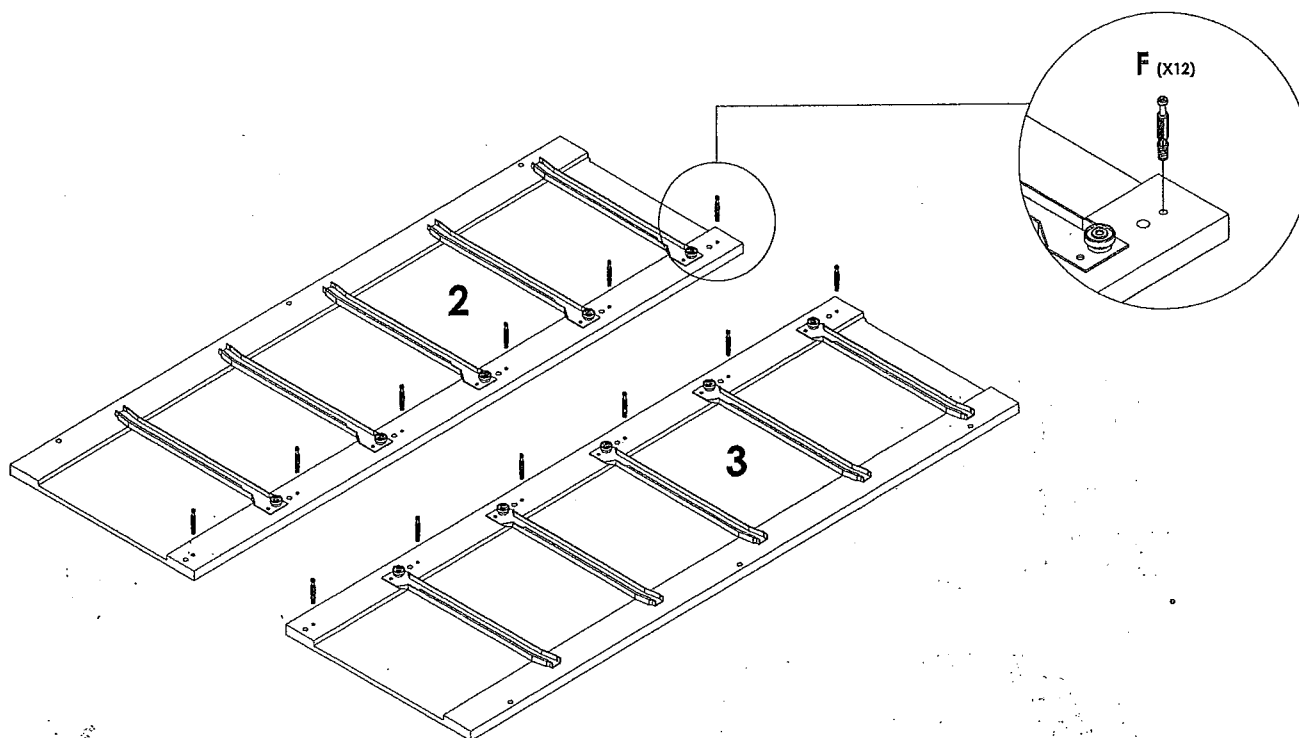


DRAWER BASE
(5 PCS / SET)
CARTON 4 OF 5



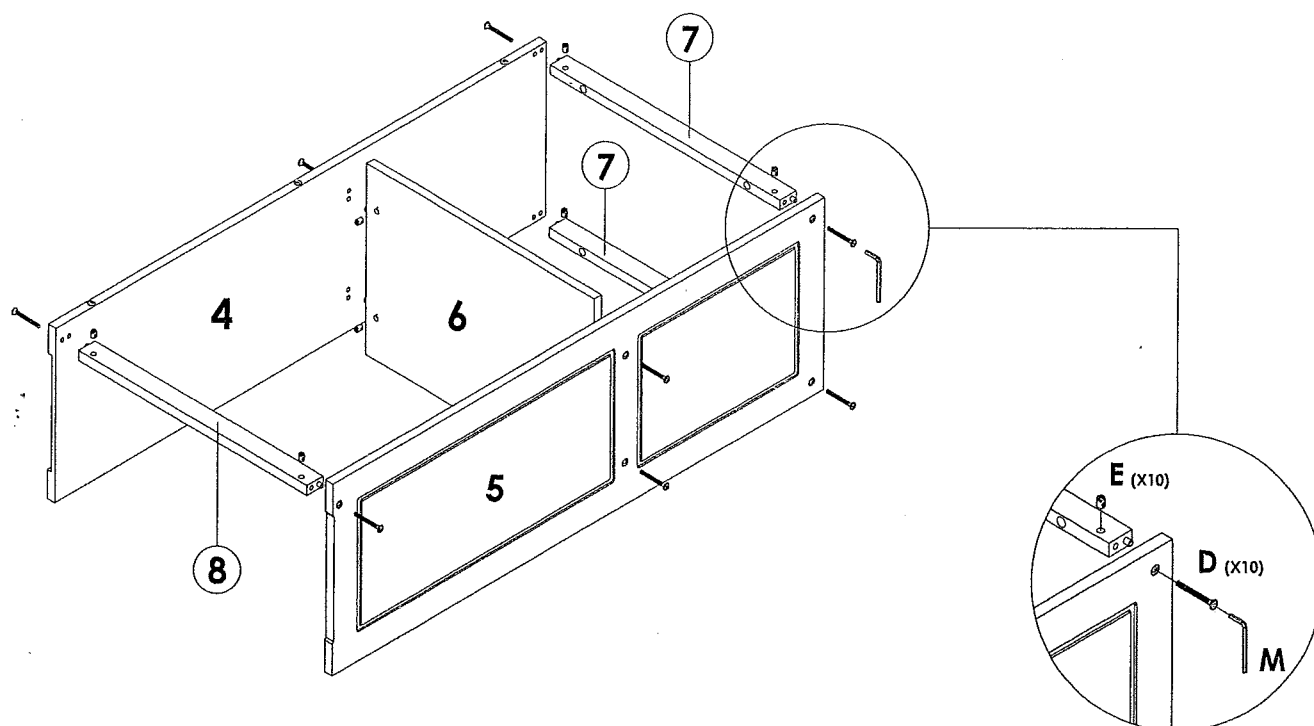
STEP 1

Insert **(B)** into specified Ø8MM holes on **Shelf, Top Rails, Bottom Rail, Short Rail (Top), Short Rail (Center)** and **Short Rail (Bottom)** by using a Rubber Hammer.



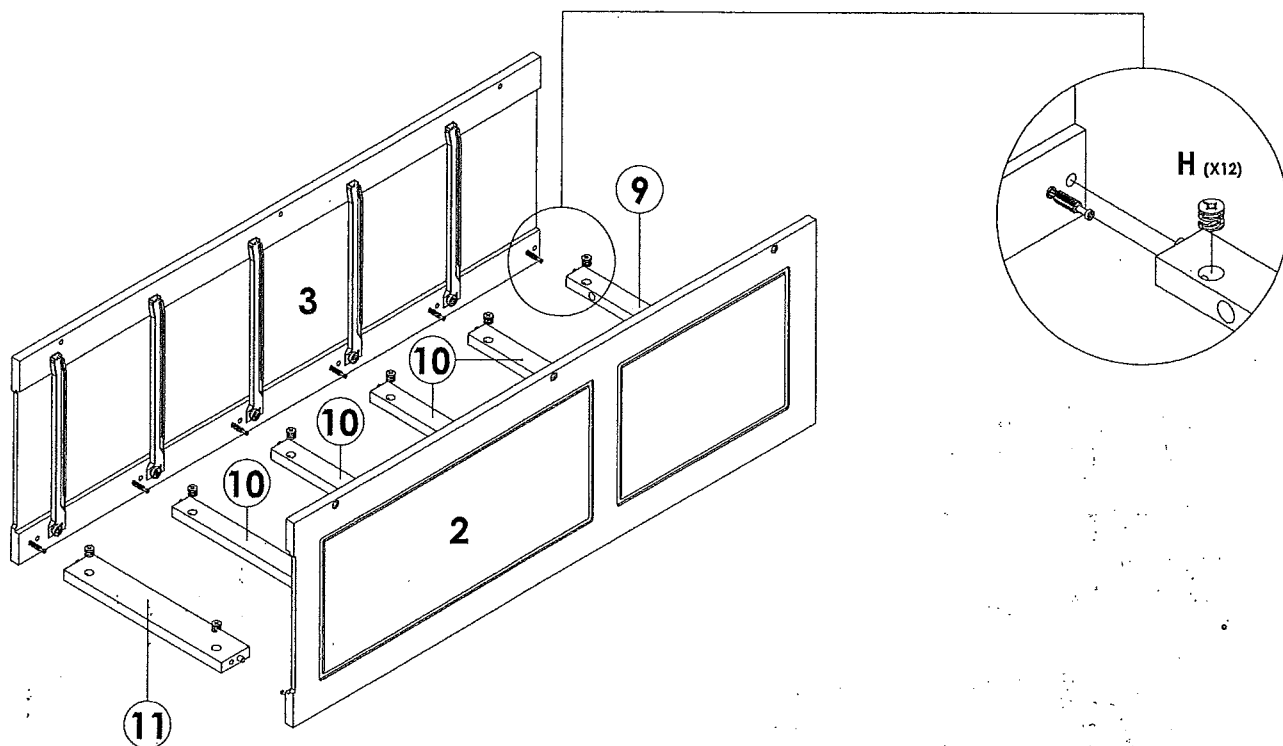
STEP 2

Attach **(F)** into specified Ø5MM holes on **Side Panels (Left)** and **Side Panel (Right)** by using a Crosshead Screw Driver



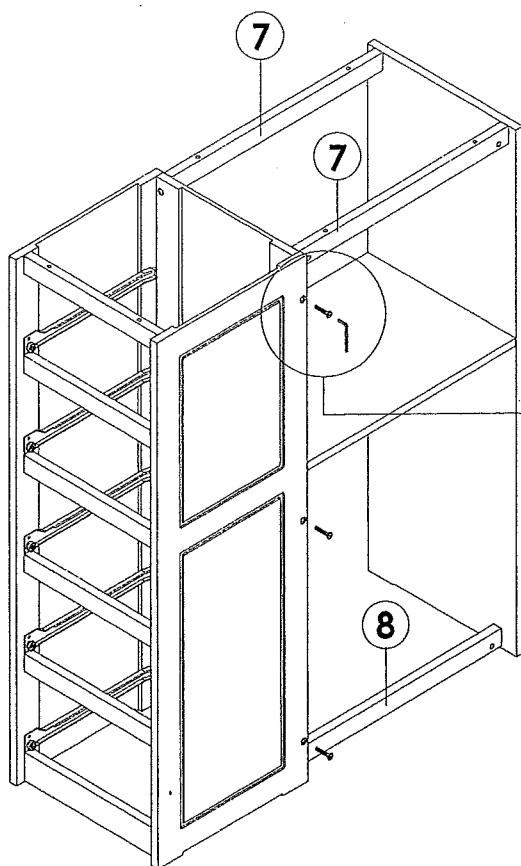
STEP 3

Attach Shelf, Top Rails, Bottom Rail onto Center Panel and Back Panel by using (D) & (E), tighten it up by using (M)



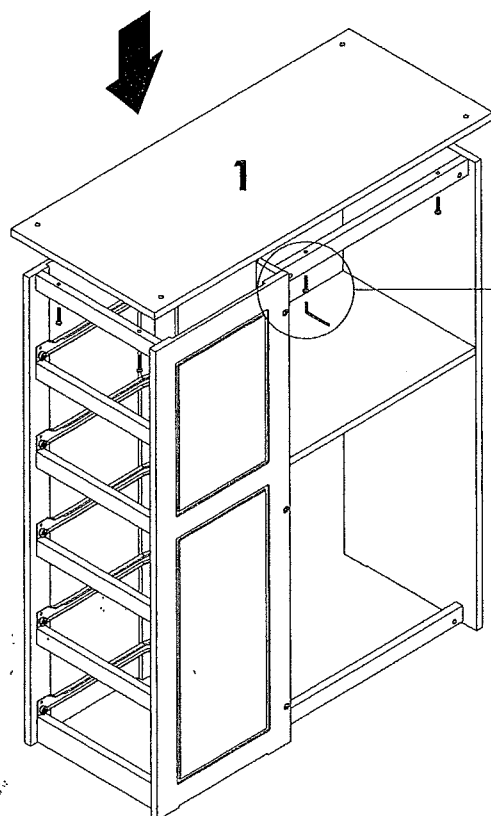
STEP 4

Attach Short Rail (Top), Short Rails (Center), Short Rail (Bottom) onto Side Panel (Left) and Side Panel (Right) by using (H), tighten it up by using a Crosshead Screw Driver.



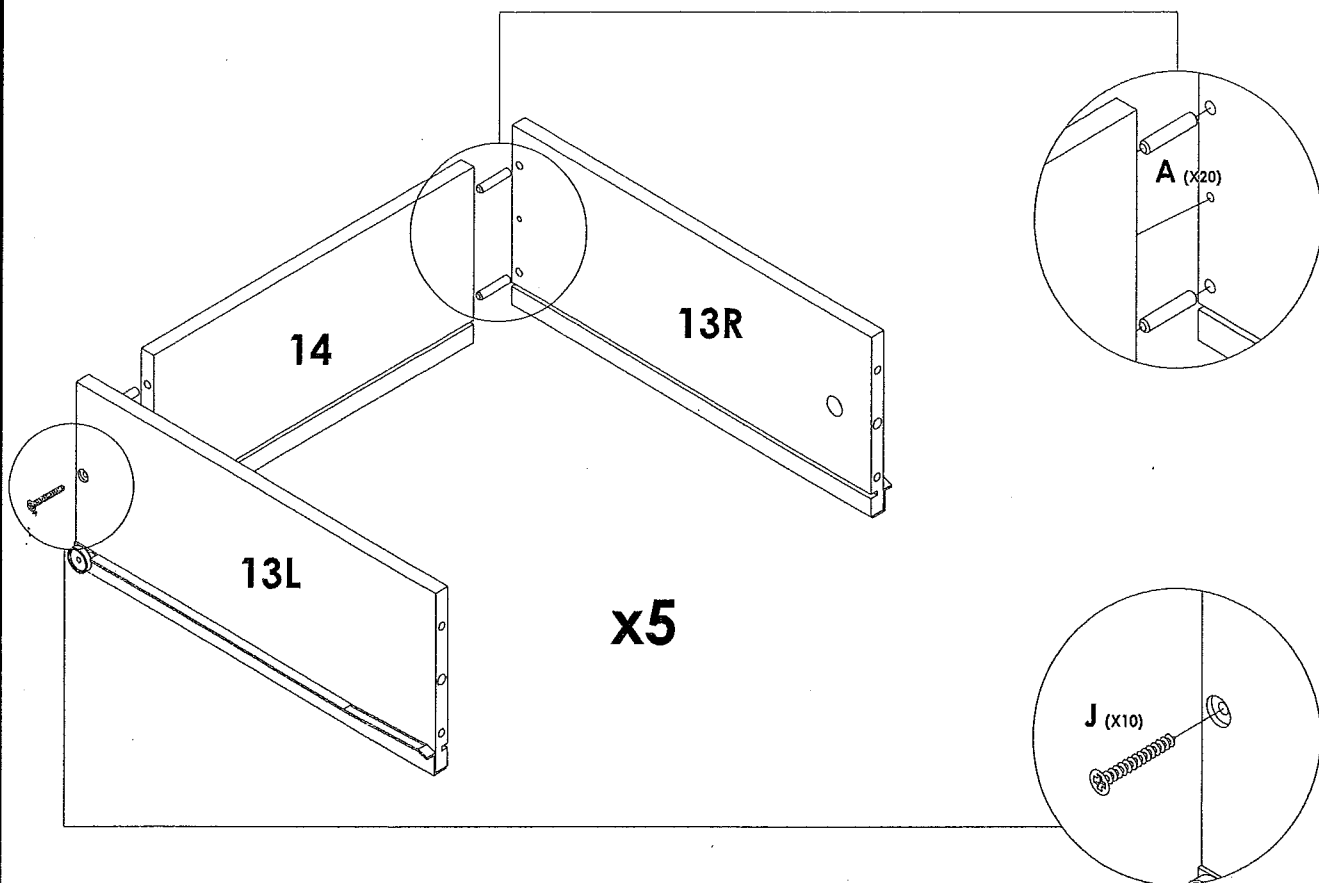
STEP 5

Attach Body together by using (C), tighten it up by using (M)



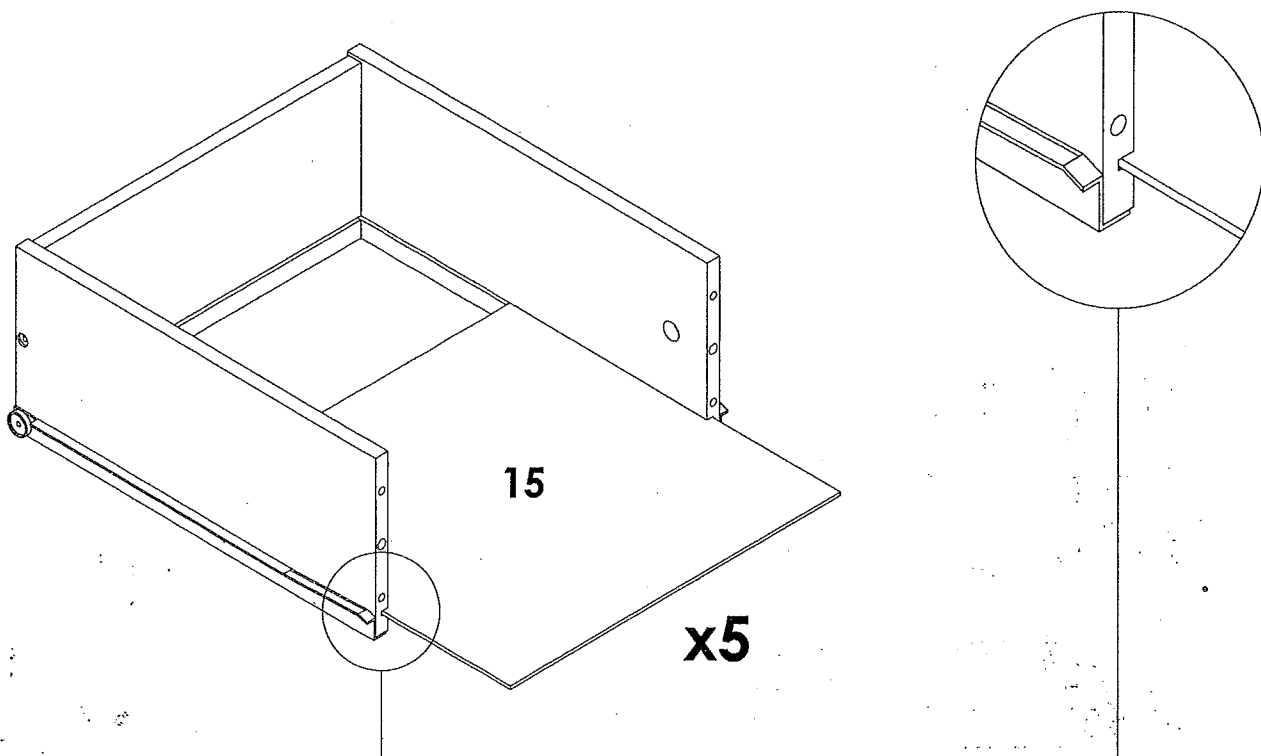
STEP 6

Attach and secure Top Panel onto top of Body by using (C), tighten it up by using (M)



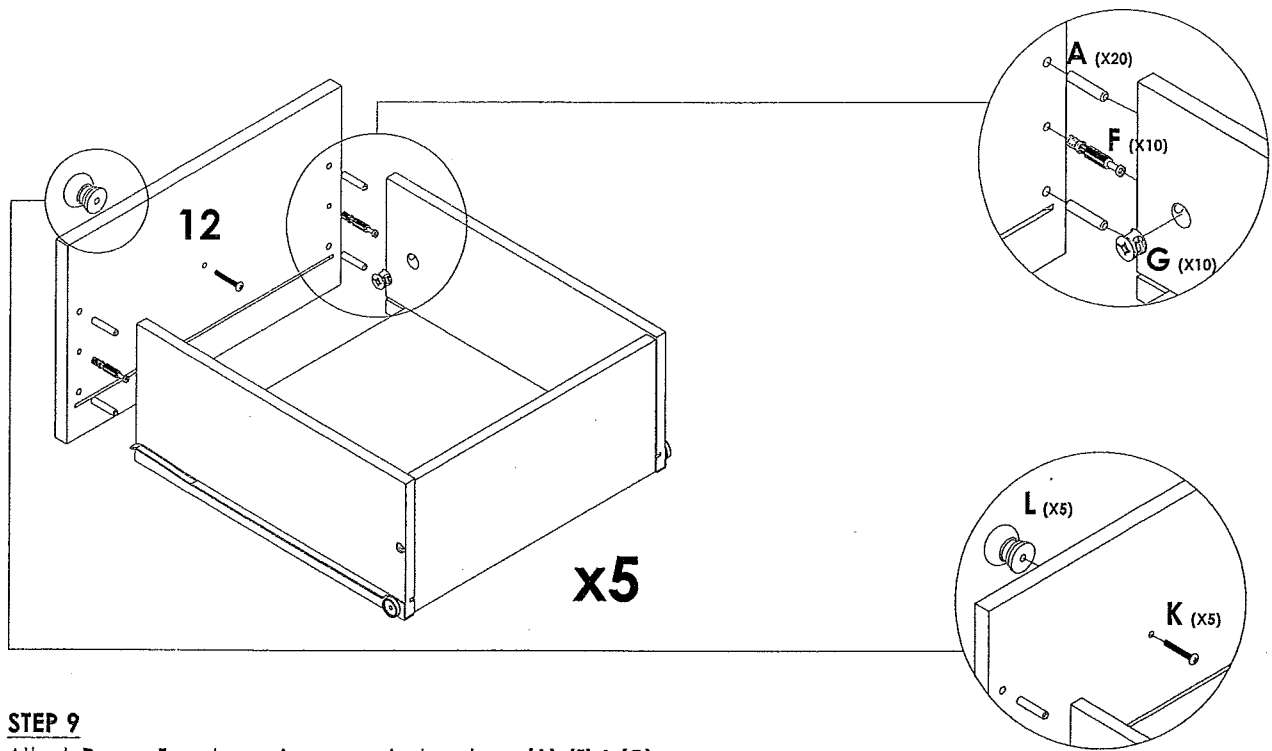
STEP 7

Attach and secure **Drawer Side (L & R)** to **Drawer Rear** by using **(A)** and **(J)**



STEP 8

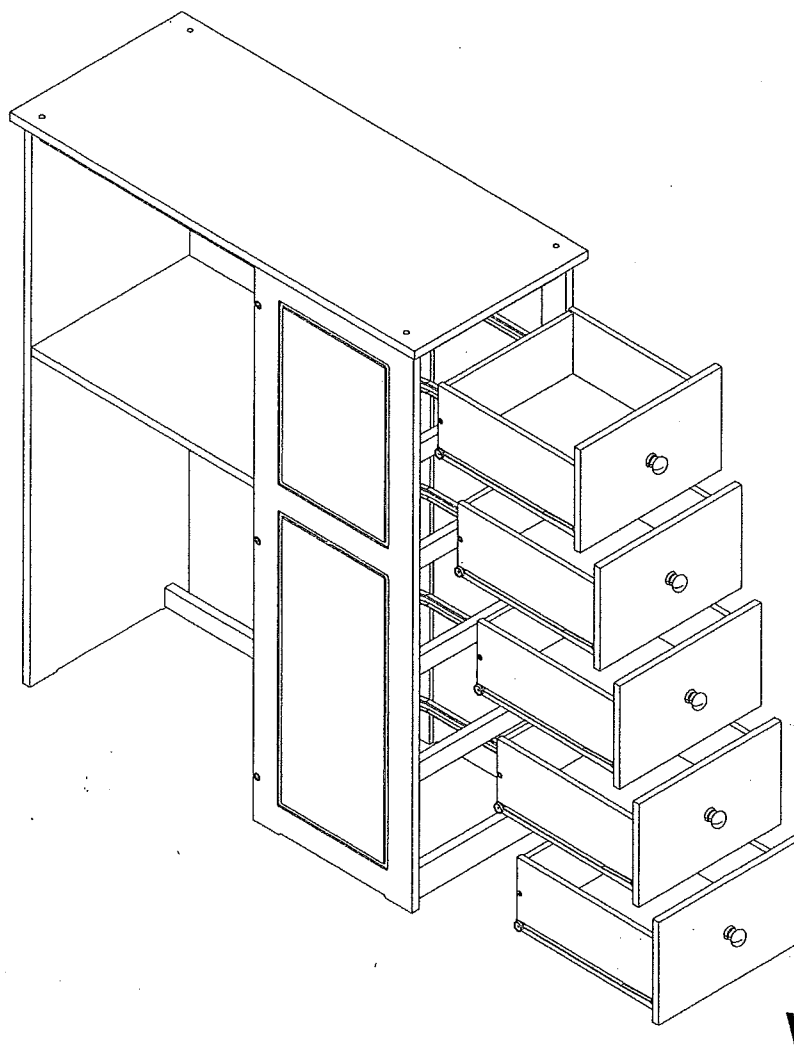
Slot **Drawer Base** into **Drawer Side (L/R)** & **Drawer Rear**.



STEP 9

Attach **Drawer Face** to previous assembly by using a **(A)**, **(F)** & **(G)**.

Attach **(L)** onto **Drawer Face** by screwing in **(K)** from behind.



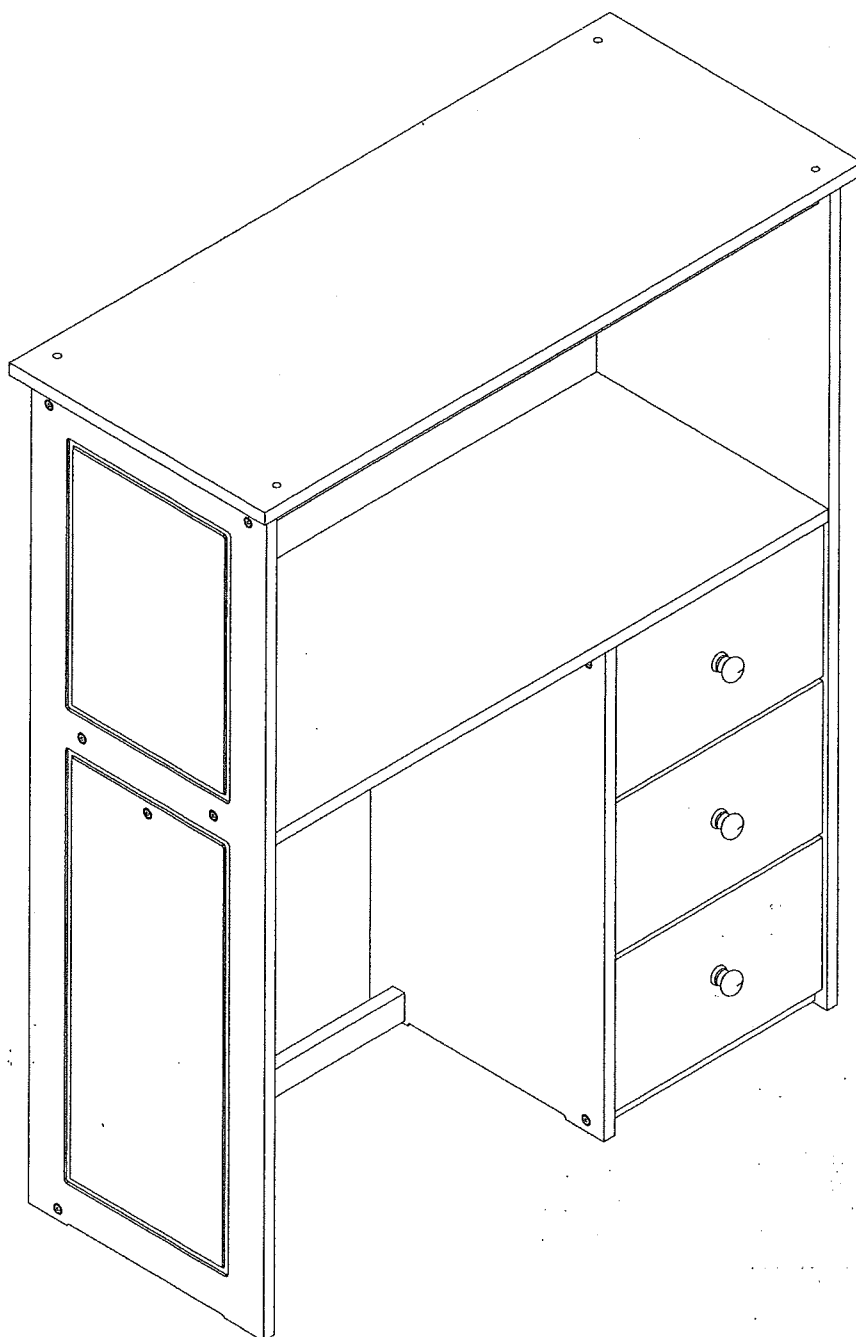
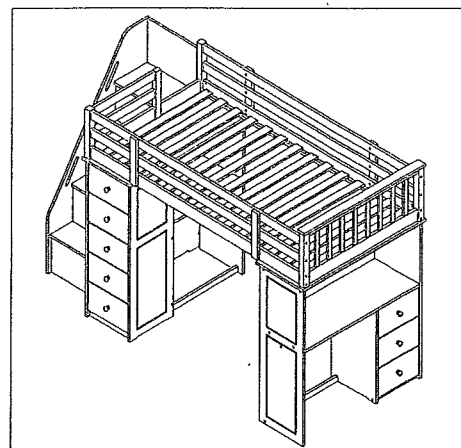
STEP 10

Insert the **drawers** into assembly.



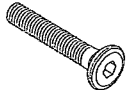
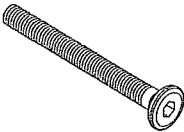

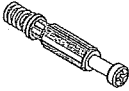





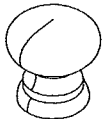
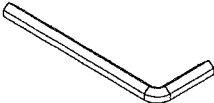
ASSEMBLY INSTRUCTION

MODEL : 37145 TWIN LOFT BUNK SET - 3 DRAWER DESK

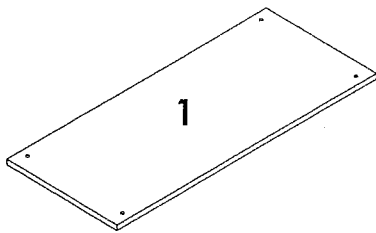
ACME FURNITURE



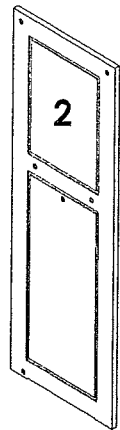
HARDWARE LIST

A 24 PCS  PLASTIC DOWEL (M6 x 30MM)	B 24 PCS  PLASTIC DOWEL (M8 x 30MM)	C 10 PCS  JCBC BOLT (M6 x 35MM)
D 20 PCS  JCBC BOLT (M6 x 60MM)	E 20 PCS  JRN NUT (M6 x 13MM)	F 10 PCS  CONNECTING BOLT (34MM)
G 6 PCS  MINIFIX (9MM)	H 4 PCS  MINIFIX (12MM)	J 4 PCS  CSK C/B SCREW (M3.5 x 16MM)
K 8 PCS  CSK C/B SCREW (M4 x 32MM)	L 3 PCS  P/H SCREW (M4 x 30MM)	M 3 PCS  RUBBER WOODEN KNOB 8701
N 1 PC  ALLEN KEY (M4 x 60MM)	Tools Required : Crosshead Screw Driver, Rubber Hammer	

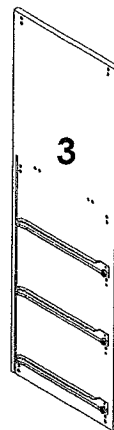
PARTS LIST



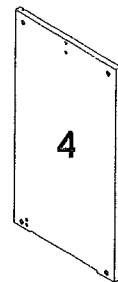
TOP PANEL
(1 PC / SET)
CARTON 3 OF 5



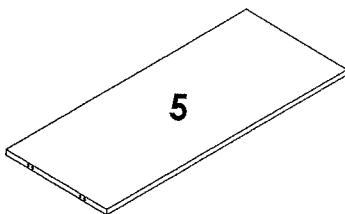
SIDE PANEL (LEFT)
(1 PC / SET)
CARTON 3 OF 5



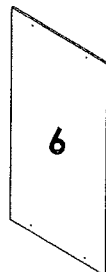
SIDE PANEL (RIGHT)
(1 PC / SET)
CARTON 3 OF 5



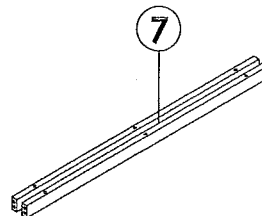
CENTER PANEL
(1 PC / SET)
CARTON 3 OF 5



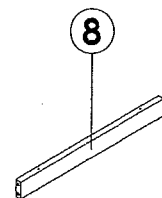
SHELF
(1 PC / SET)
CARTON 3 OF 5



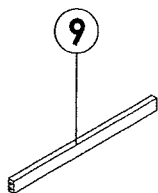
BACK PANEL
(1 PC / SET)
CARTON 3 OF 5



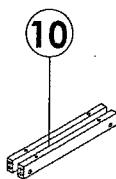
TOP RAILS
(2 PCS / SET)
CARTON 3 OF 5



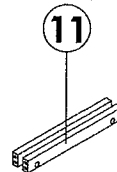
CENTER RAIL
(1 PC / SET)
CARTON 3 OF 5



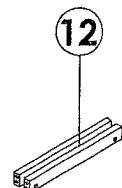
BOTTOM RAIL
(1 PC / SET)
CARTON 3 OF 5



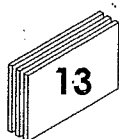
SHORT RAILS (TOP)
(2 PCS / SET)
CARTON 3 OF 5



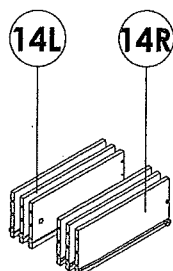
SHORT RAILS (CENTER)
(2 PCS / SET)
CARTON 3 OF 5



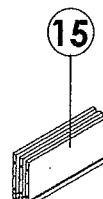
SHORT RAILS (BOTTOM)
(2 PCS / SET)
CARTON 3 OF 5



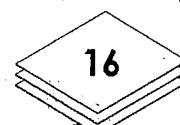
DRAWER FACE
(3 PCS / SET)
CARTON 3 OF 5



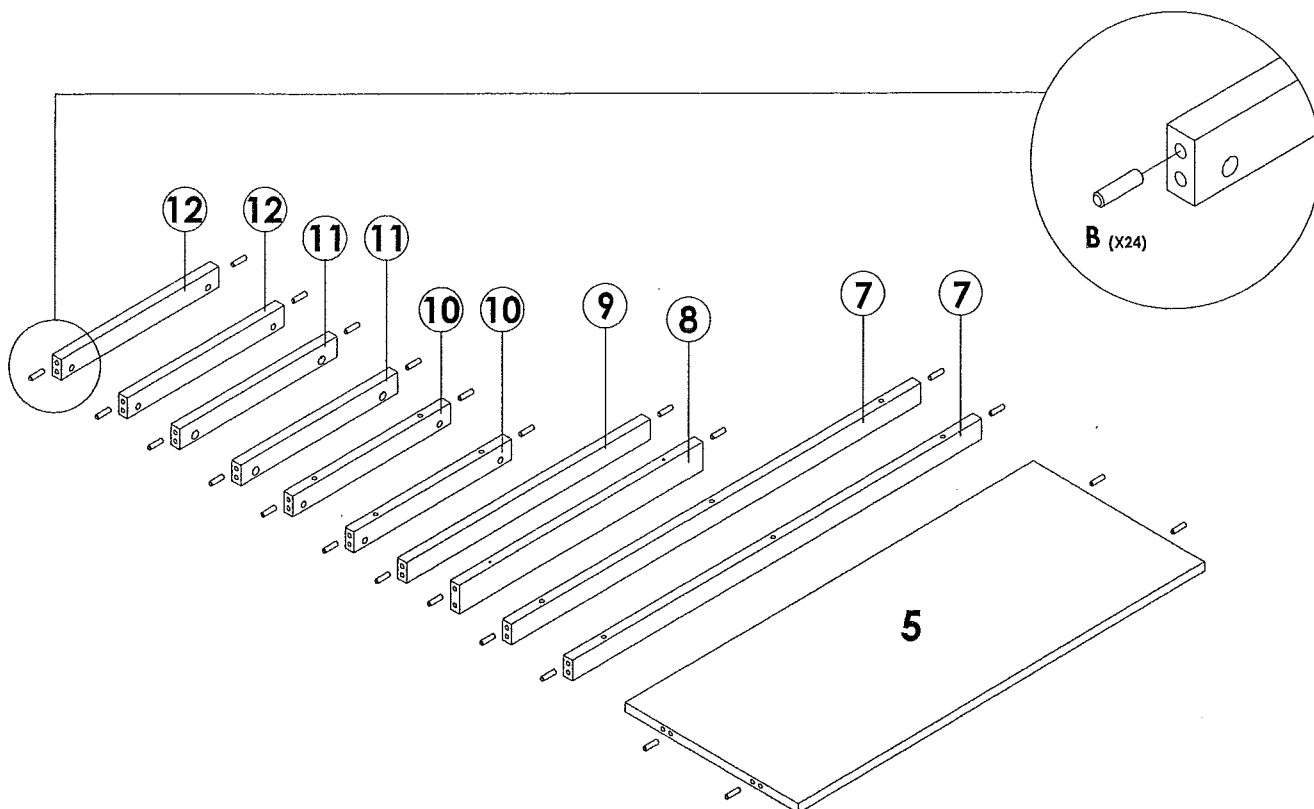
DRAWER SIDE (L/R)
(6 PCS / SET)
CARTON 3 OF 5



DRAWER REAR
(3 PCS / SET)
CARTON 3 OF 5

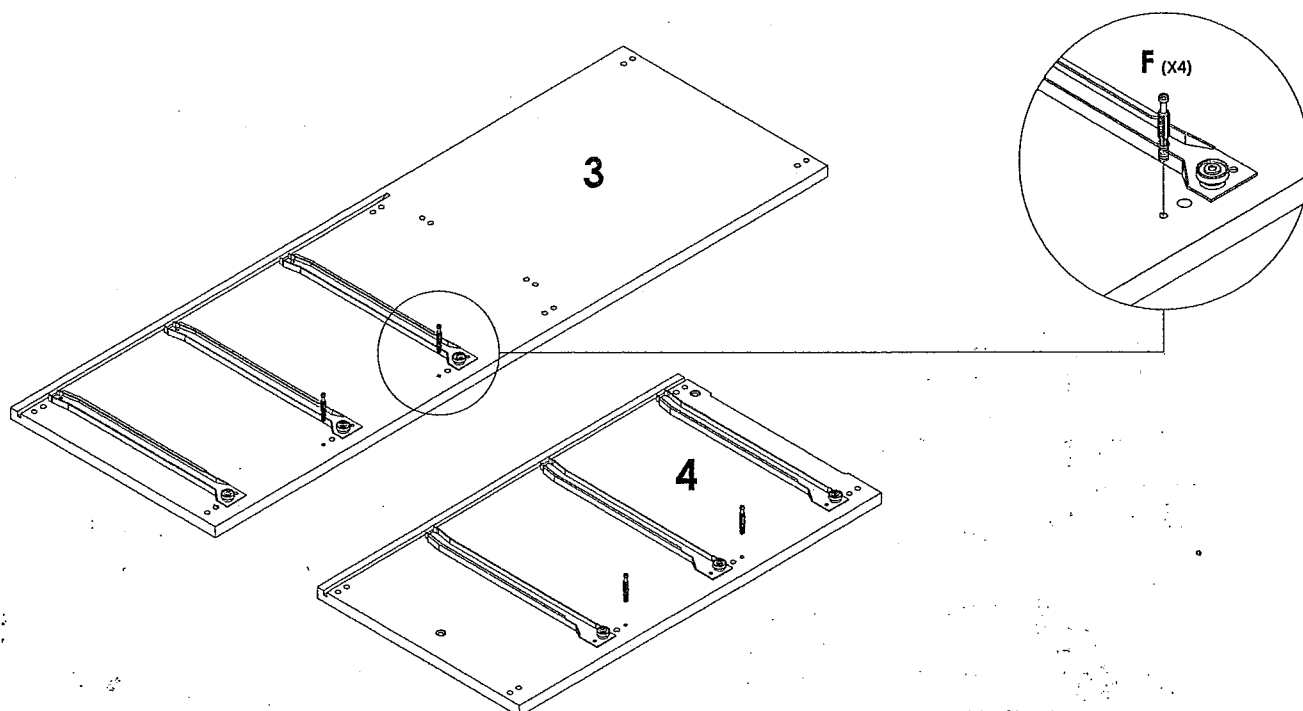


DRAWER BASE
(3 PCS / SET)
CARTON 3 OF 5



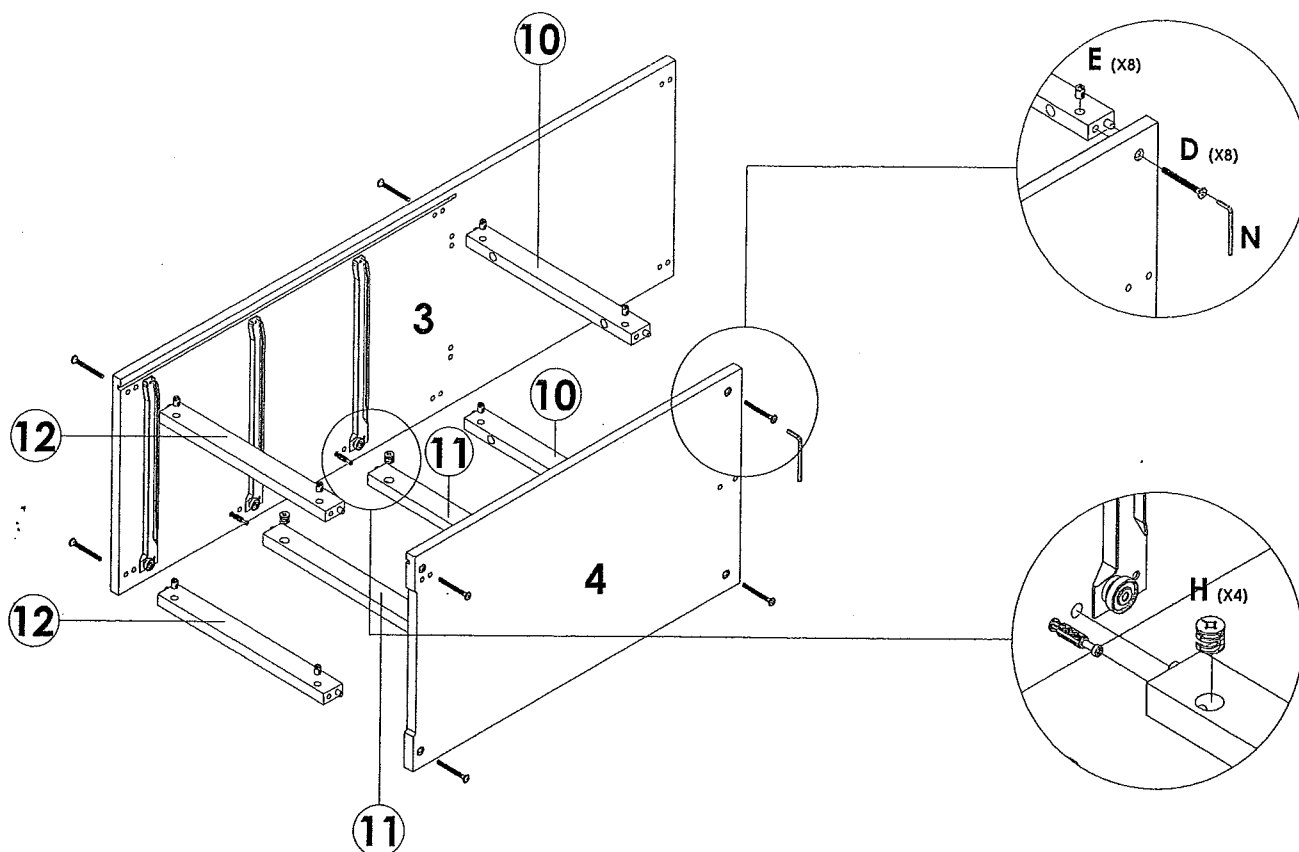
STEP 1

Insert (B) into specified Ø8MM holes on **Shelf, Top Rail, Center Rail, Bottom Rail, Short Rail (Top), Short Rail (Center) and Short Rail (Bottom)** by using a Rubber Hammer.



STEP 2

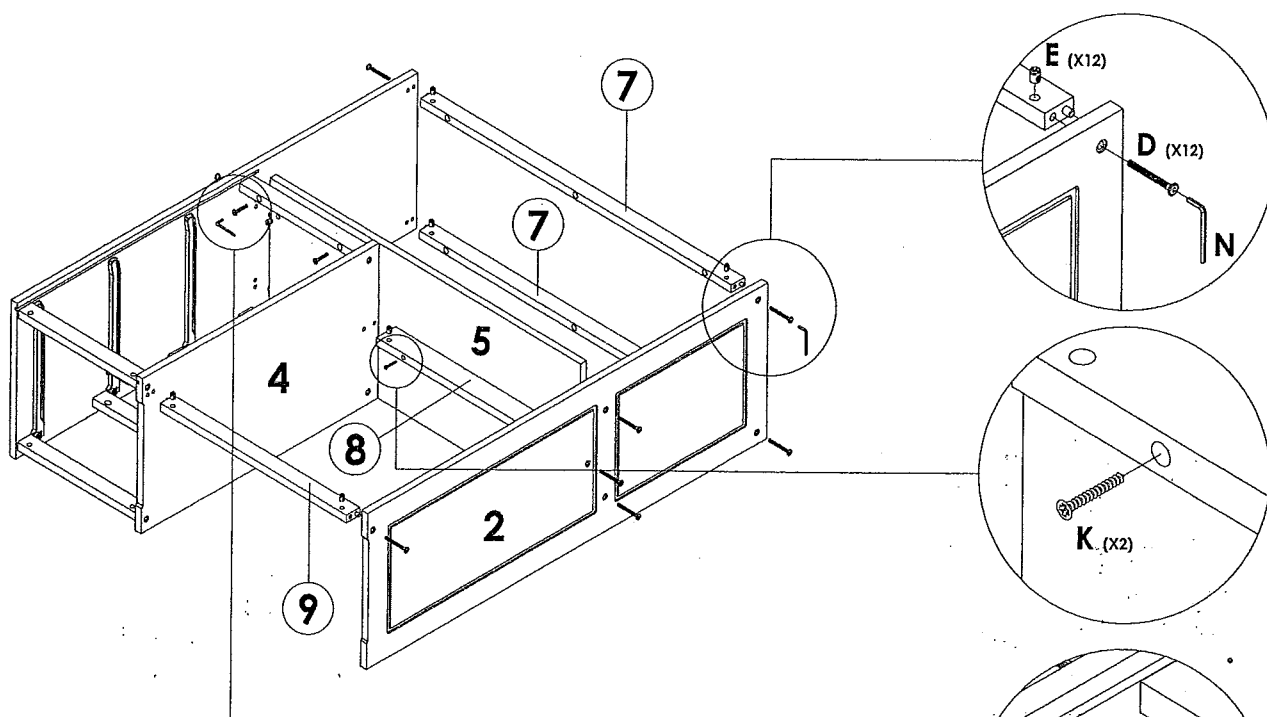
Attach (F) into specified Ø5MM holes on **Side Panels (Right) and Center Panel** by using a Crosshead Screw Driver



STEP 3

Attach **Short Rail (Center)** to **Side Panel (Right)** & **Center Panel** by using (H), tighten it up by using (N).

Attach **Short Rail (Top)** & **Short Rail (Bottom)** to **Side Panel (Right)** & **Center Panel** by using (D) & (E) to secure, tighten it up by using (N).

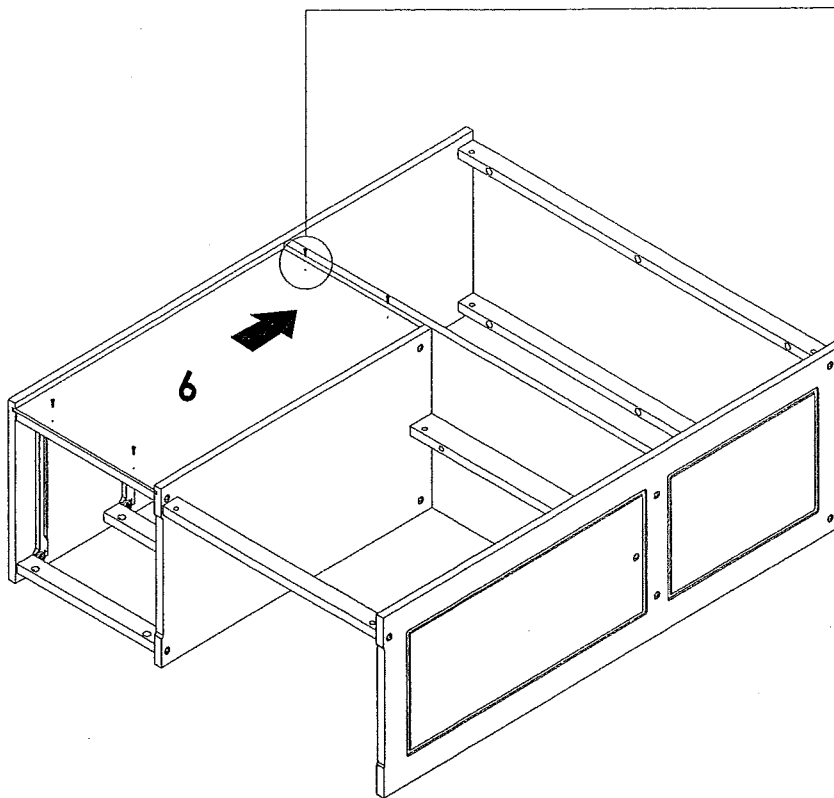


STEP 4

Attach **Shelf**, **Top Rail**, **Center Rail** and **Bottom Rail** to **Side Panel (Left)** and **previous assembly** by using (D) & (E) to secure, tighten it up by using (N).

Secure **Center Rail** to **Shelf** by using (K), tighten it up by using a Crosshead Screw Driver.

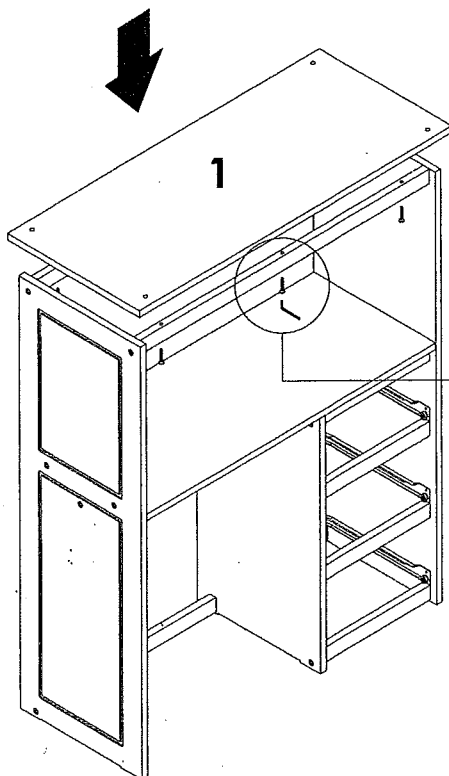
Insert (C) from beneath of **Shelf**, tighten it up by using (N)



STEP 5

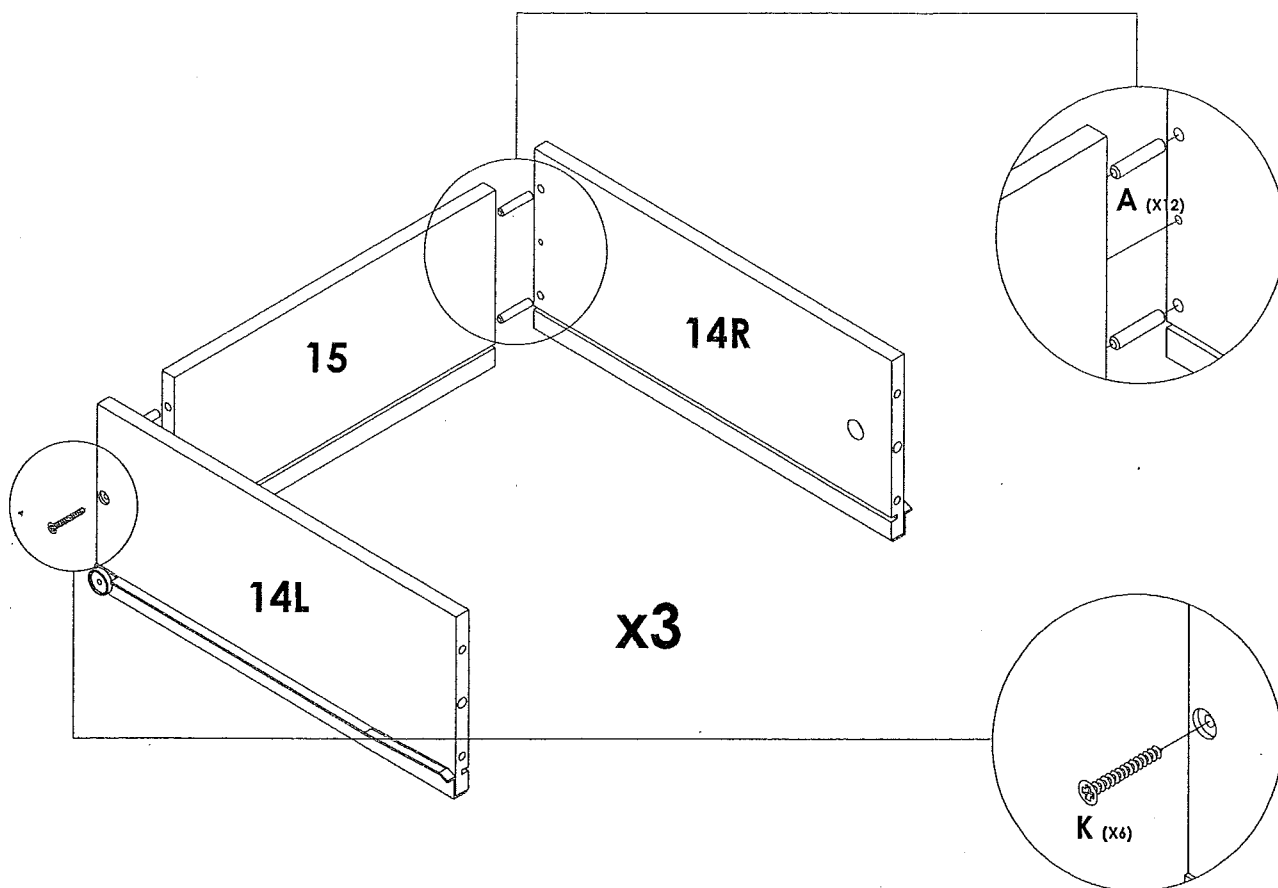
Slot **Back Panel** into back of **assembly**.

Screw in **(J)** by using Crosshead Screw Driver.



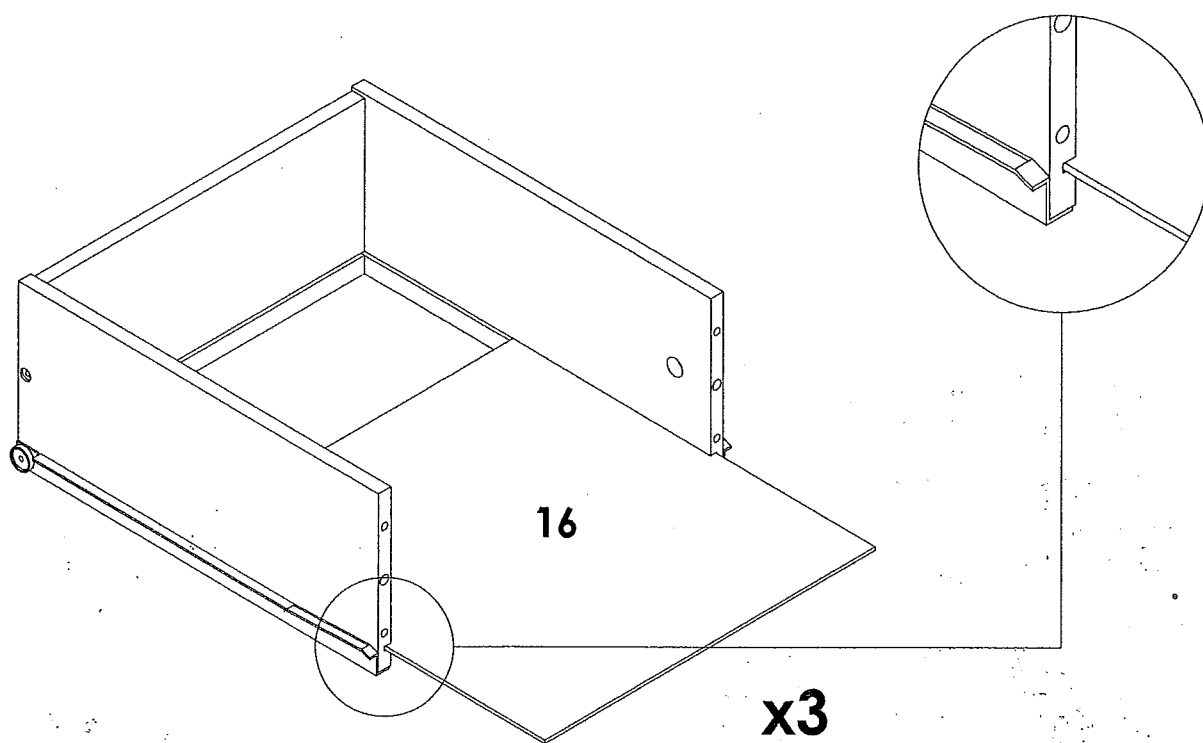
STEP 6

Attach **Top Panel** onto **body**, insert **(C)** from beneath of **body**, tighten it up by using **(N)**



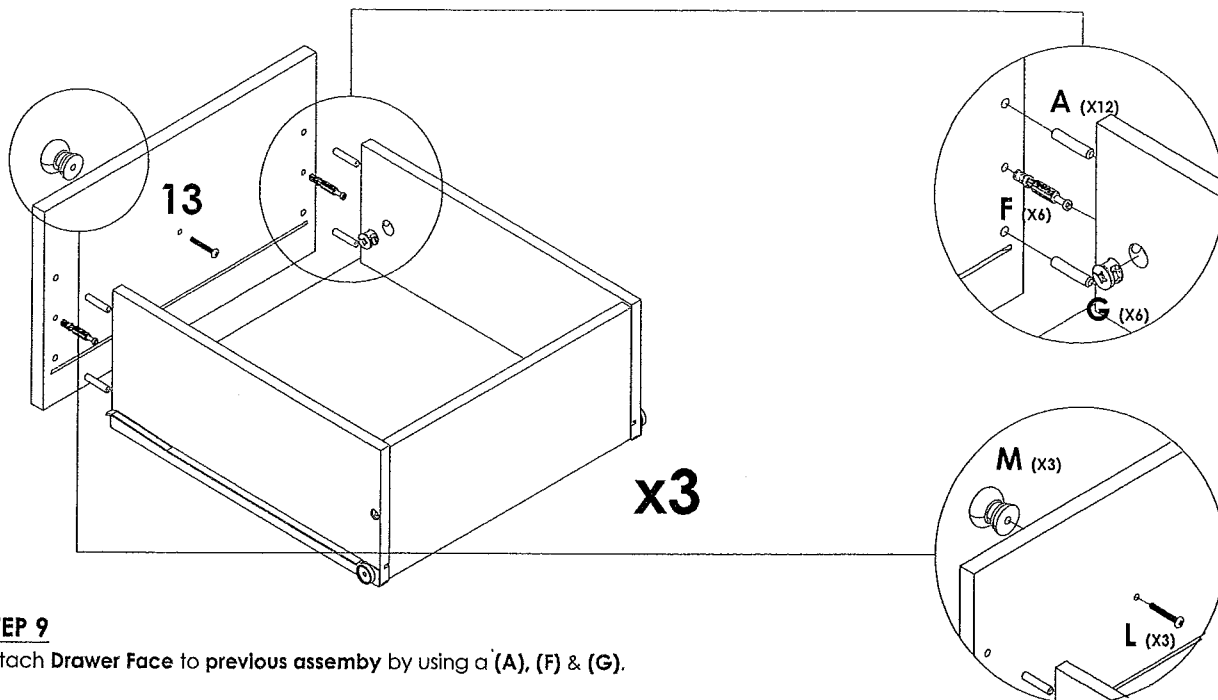
STEP 7

Attach and secure Drawer Side (L & R) to Drawer Rear by using (A) and (K)



STEP 8

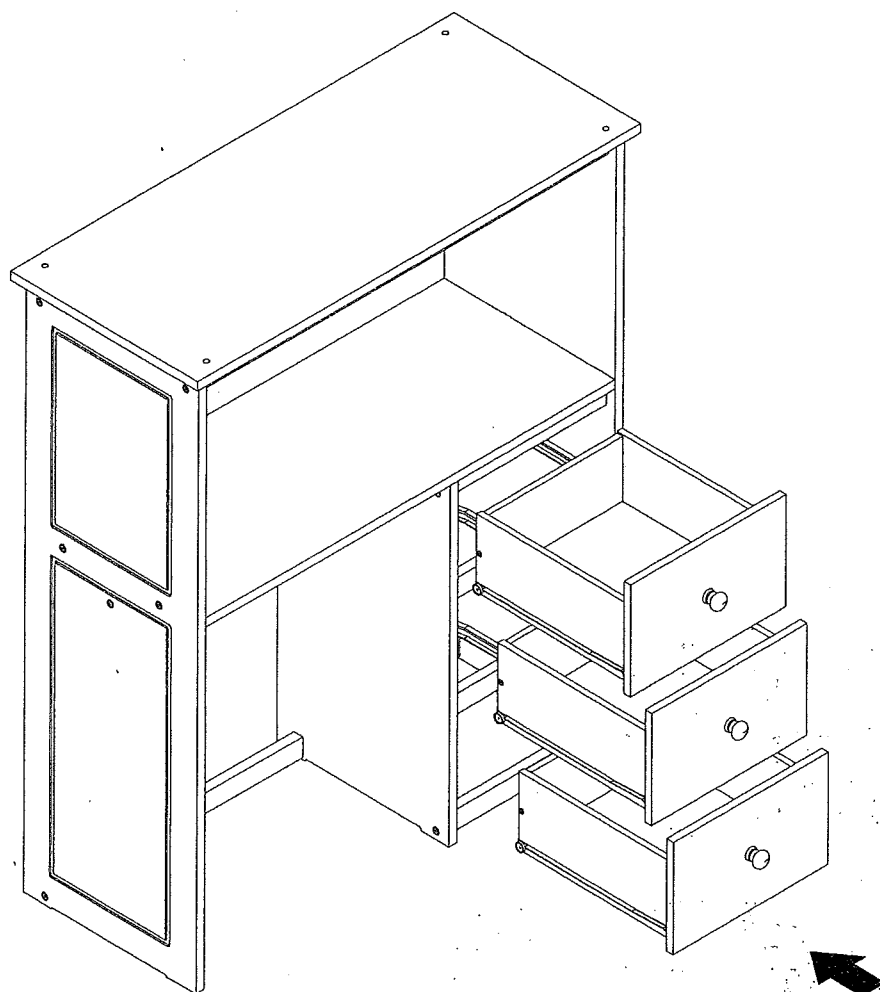
Slot Drawer Base into Drawer Side (L/R) & Drawer Rear.



STEP 9

Attach **Drawer Face** to previous assembly by using a (A), (F) & (G).

Attach (M) onto **Drawer Face** by screwing in (L) from behind.



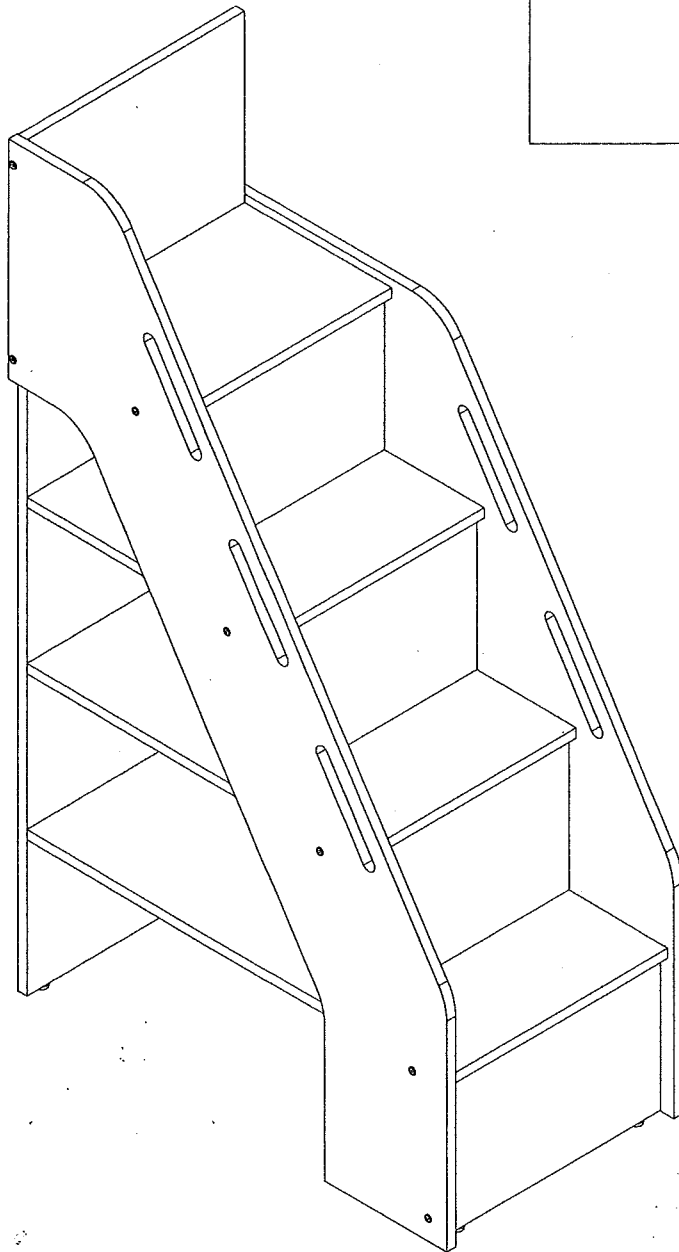
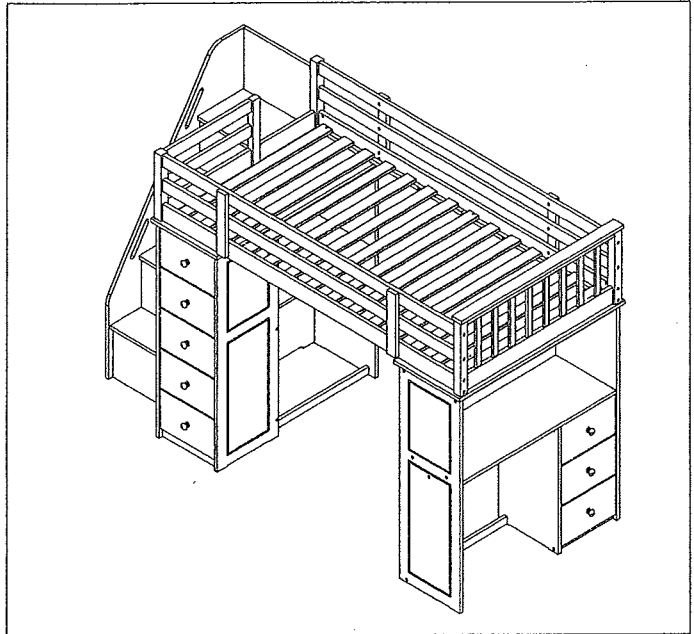
STEP 10

Insert the **drawers** into assembly.

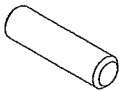
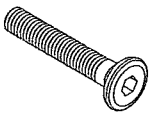

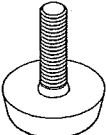


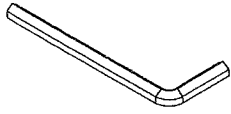
ASSEMBLY INSTRUCTION

MODEL : 37145 - FREYA RACK LADDER

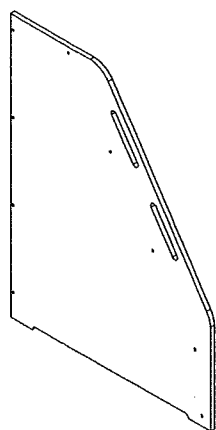
ACME FURNITURE



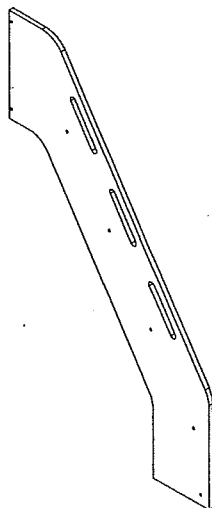
HARDWARE LIST

A  16 PCS PLASTIC DOWEL (M8 x 30MM)	B  24 PCS JCBC BOLT (M6 x 35MM)	C  4 PCS CSK C/B SCREW (M3.5 x 16MM)
D  4 PCS BASE GLIDE L190 (M6 x 23MM)	E  2 PCS C139 BUTTON CAP	F  2 PCS 2 HOLE L-BRACKET (18 x 20 x 2MM)
G  1 PC ALLEN KEY (M4 x 60MM)	Tools Required : Rubber Hammer	

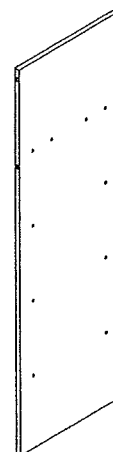
PARTS LIST



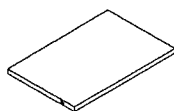
SIDE PANEL (SHORT)
1 PC / SET
(CARTON 5 OF 5)



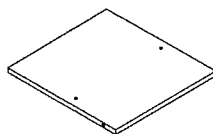
SIDE PANEL (TALL)
1 PC / SET
(CARTON 5 OF 5)



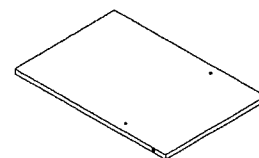
REAR PANEL
1 PC / SET
(CARTON 5 OF 5)



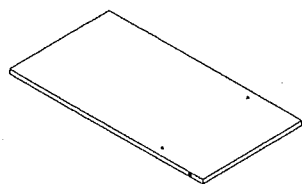
TOP SHELF
1 PC / SET
(CARTON 5 OF 5)



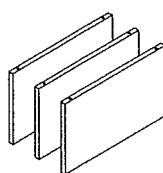
2ND SHELF
1 PC / SET
(CARTON 5 OF 5)



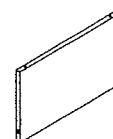
3RD SHELF
1 PC / SET
(CARTON 5 OF 5)



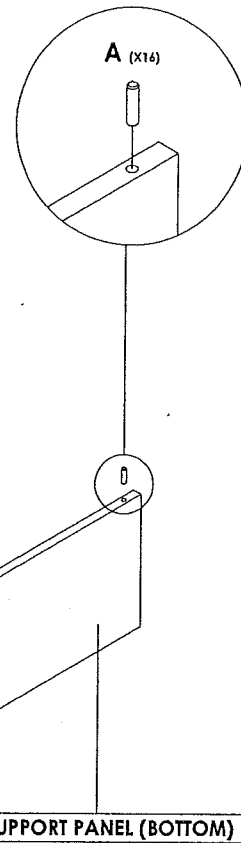
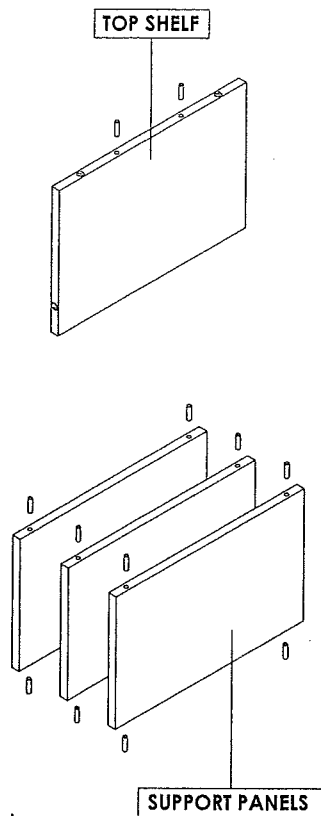
BOTTOM SHELF
1 PC / SET
(CARTON 5 OF 5)



SUPPORT PANELS
3 PCS / SET
(CARTON 5 OF 5)

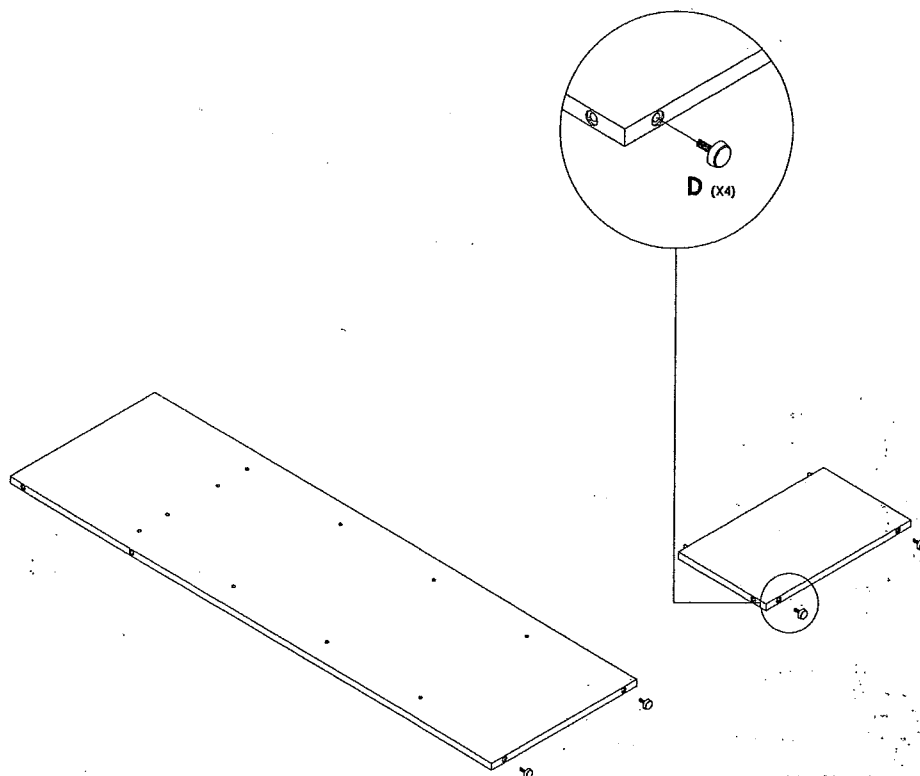


SUPPORT PANEL (BOTTOM)
1 PC / SET
(CARTON 5 OF 5)



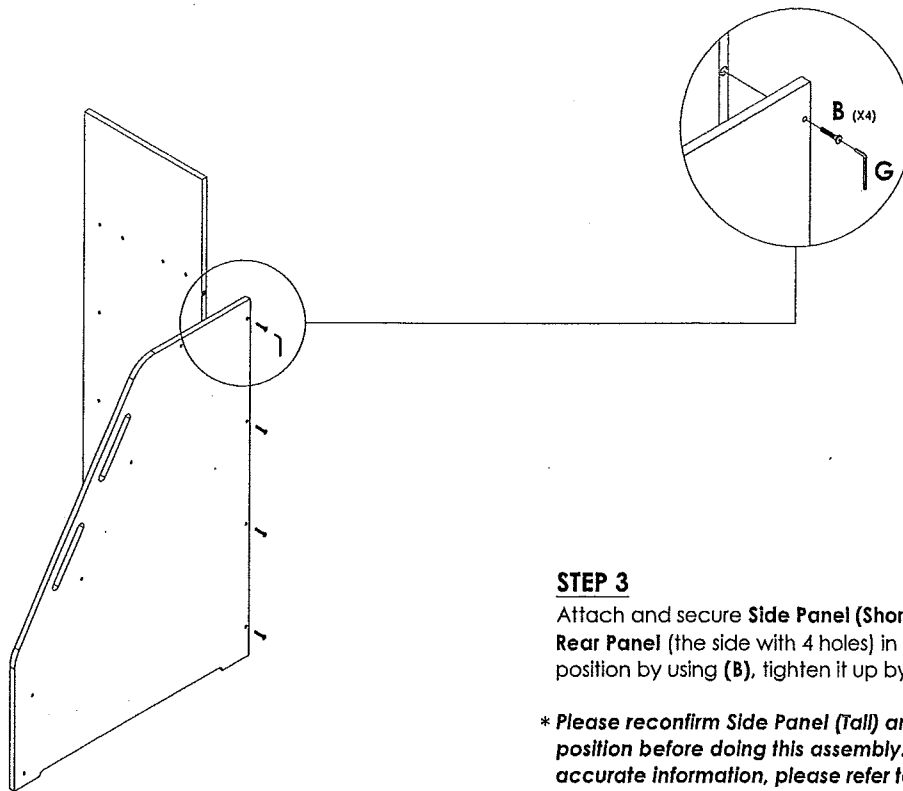
STEP 1

Attach **(A)** into Ø8MM holes on **Top Shelf** and all **Support Panels** by using a Rubber Hammer.



STEP 2

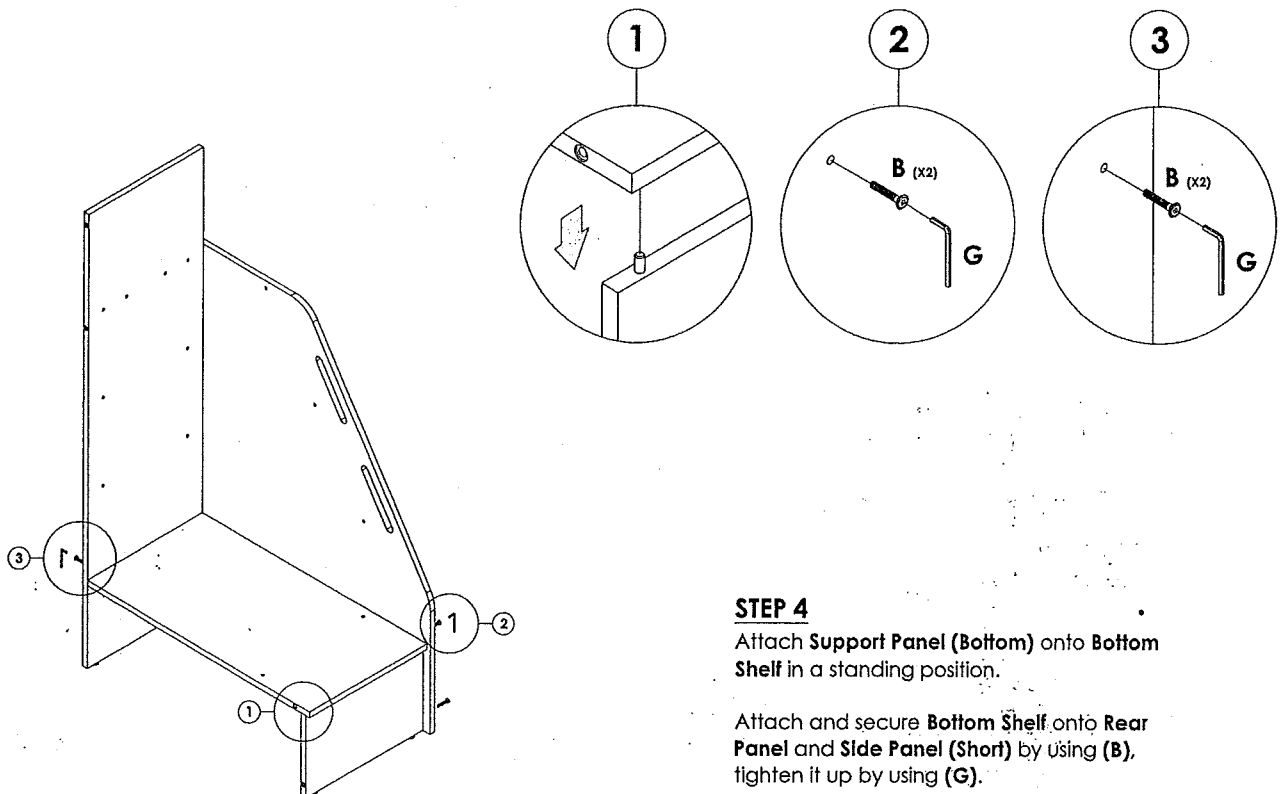
Attach and secure **(D)** into Ø14MM holes beneath the **Rear Panel** and **Support Panel (Bottom)**.



STEP 3

Attach and secure **Side Panel (Short)** onto **Rear Panel** (the side with 4 holes) in a standing position by using **(B)**, tighten it up by using **(G)**.

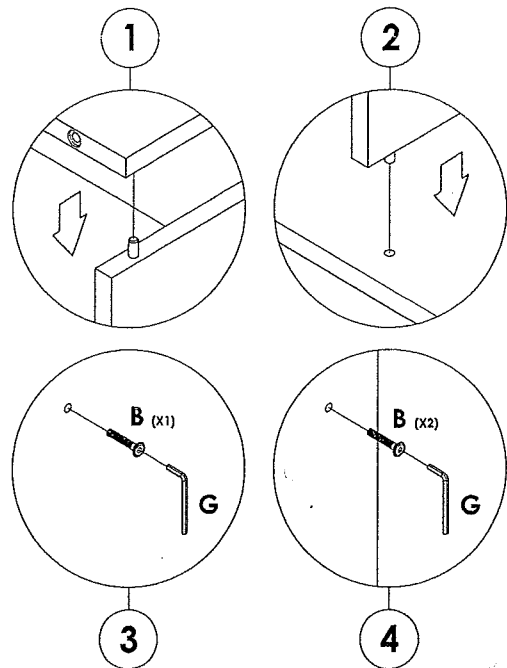
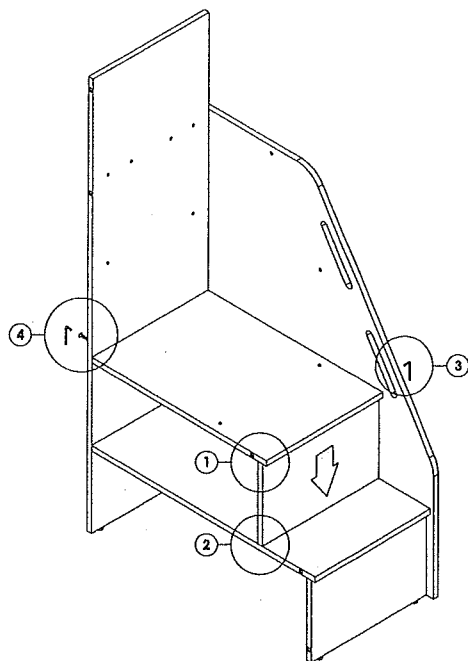
** Please reconfirm Side Panel (Tall) and (Short)'s position before doing this assembly. For more accurate information, please refer to page 12 and 13.*



STEP 4

Attach **Support Panel (Bottom)** onto **Bottom Shelf** in a standing position.

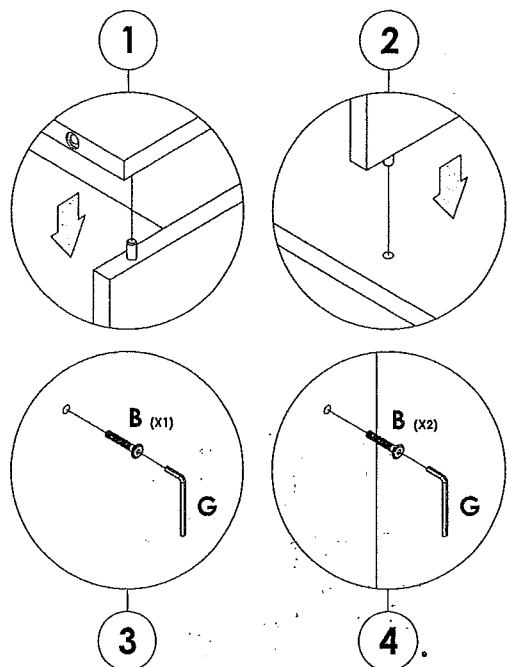
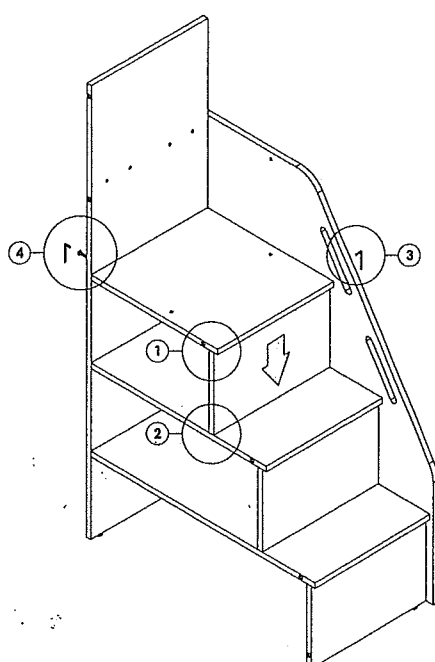
Attach and secure **Bottom Shelf** onto **Rear Panel** and **Side Panel (Short)** by using **(B)**, tighten it up by using **(G)**.



STEP 5

Attach **Support Panel** onto **3RD Shelf** in a standing position.

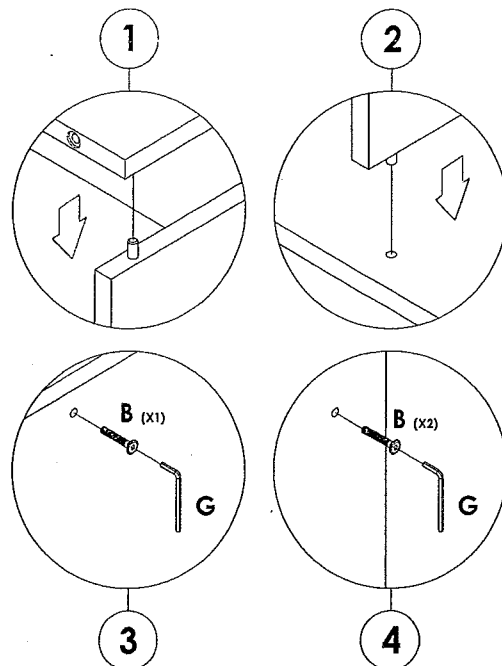
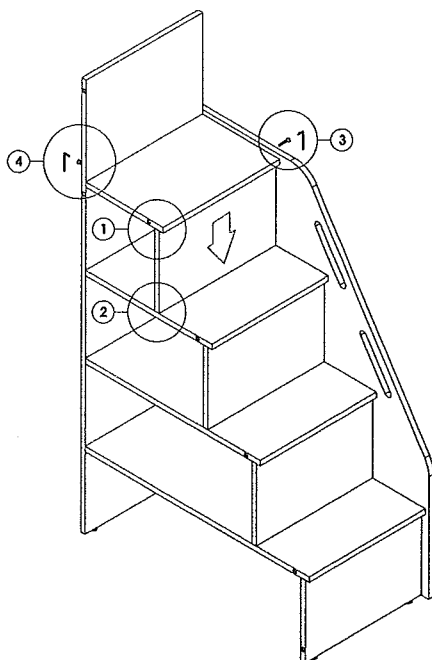
Attach and secure **3RD Shelf** onto **Rear Panel**, **Bottom Shelf** and **Side Panel (Short)** by using **(B)**, tighten it up by using **(G)**.



STEP 6

Attach **Support Panel** onto **2ND Shelf** in a standing position.

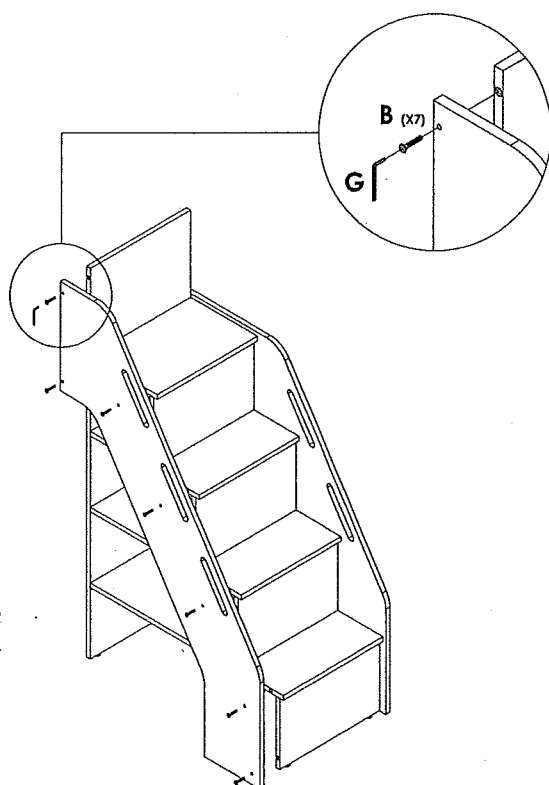
Attach and secure **2ND Shelf** onto **Rear Panel**, **3RD Shelf** and **Side Panel (Short)** by using **(B)**, tighten it up by using **(G)**.



STEP 7

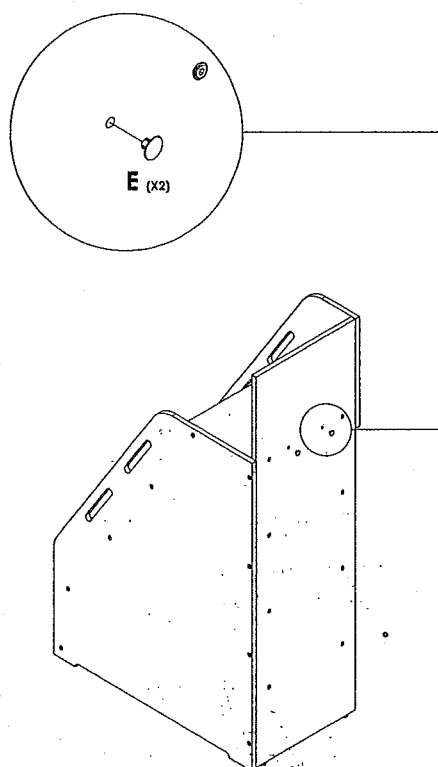
Attach **Support Panel** onto **Top Shelf** in a standing position.

Attach and secure **Top Shelf** onto **Rear Panel**, **2ND Shelf** and **Side Panel (Short)** by using (B), tighten it up by using (G).



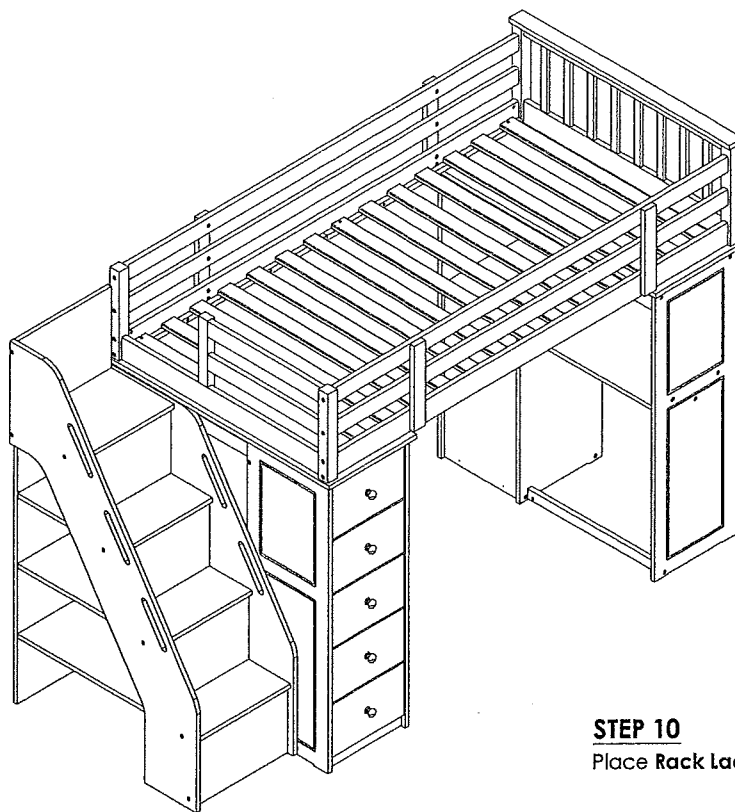
STEP 8

Attach and secure **Side Panel (Tall)** onto previous assembly by using (B), tighten it up by using (G).



STEP 9

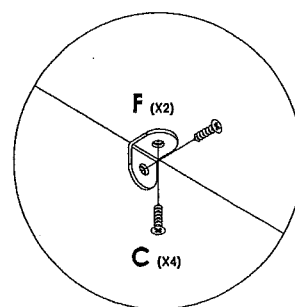
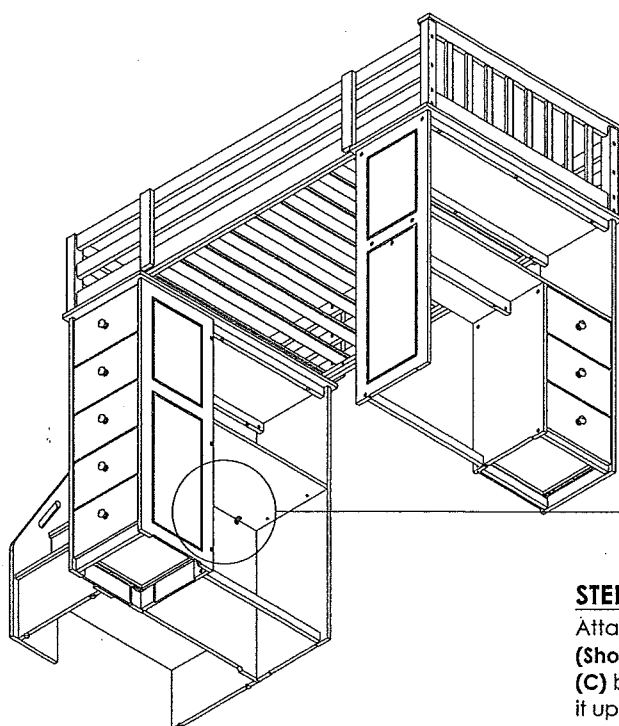
Attach (E) into both bare Ø8MM holes on **Rear Panel**. Go on to complete the assembly.



STEP 10

Place Rack Ladder next to Bunk Bed.

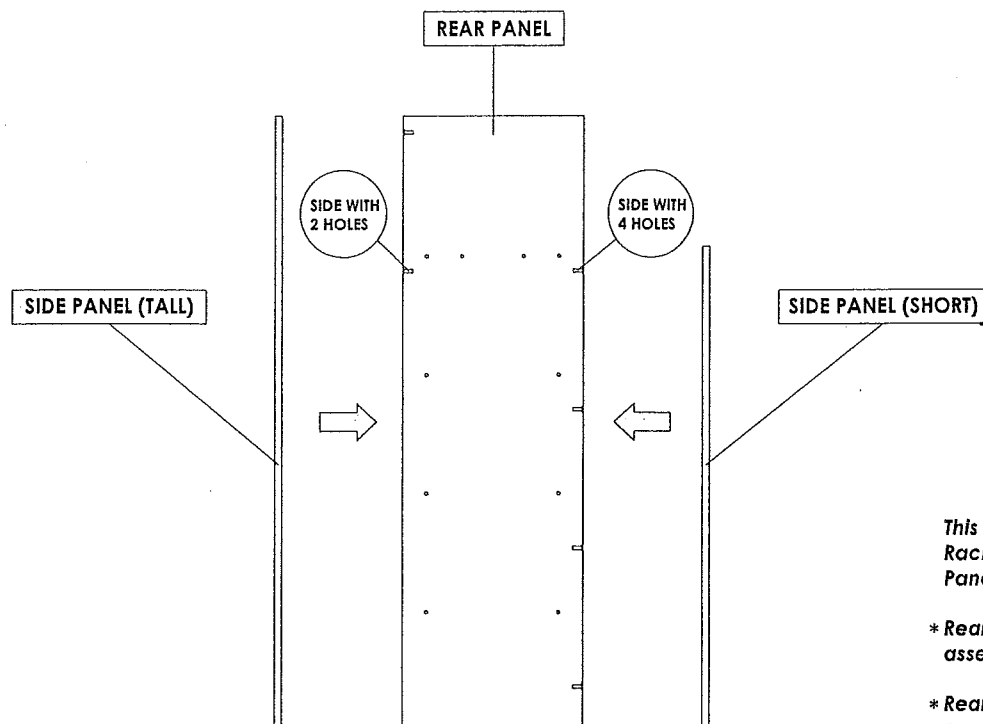
To prevent inadvertent disengagement, repositioning or tilting while in use.



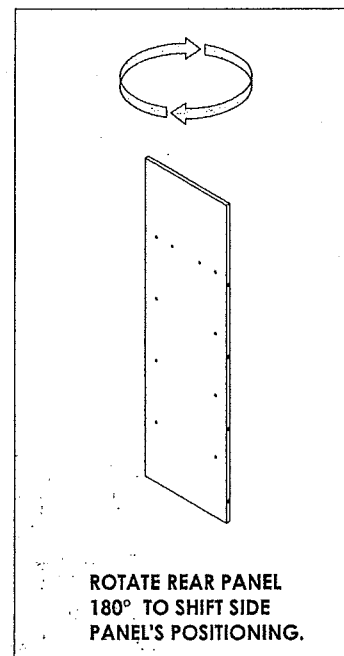
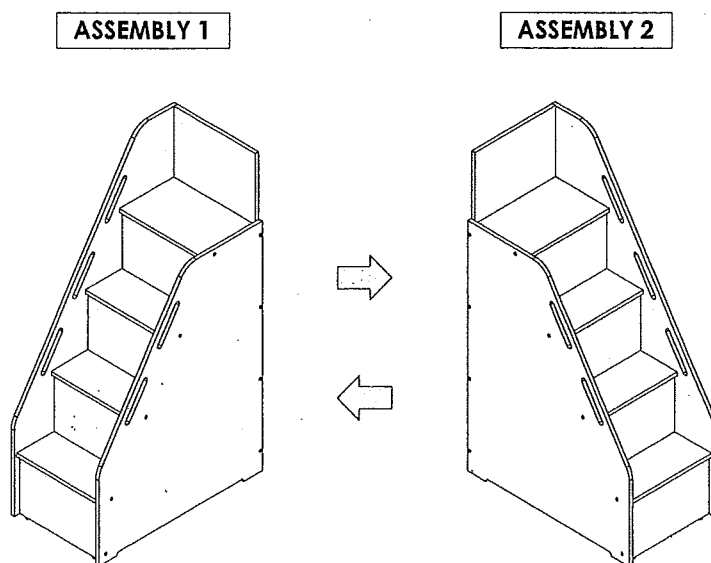
STEP 11

Attach and secure (F) onto Rack Ladder's Side Panel (Short) and 5 Drawers Chest's Shelf (No. 6) by using (C) based on predrilled marking holes given. Tighten it up by using a Crosshead Screw Driver. Go on to complete the assembly.

IMPORTANT NOTE :



IMPORTANT NOTE :



The Side Panel (Tall) and (Short) can be attached to either side; it's totally up to customer's choice or needs. In this assembly's particular case, the Side Panel (Short) has to be attached to the right side (Assembly 1) to comply with Bunk Bed's opening. To shift places, simply just rotate Rear Panel 180° and attach Side Panel (Tall) and (Short) into opposite directions.