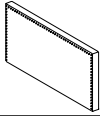


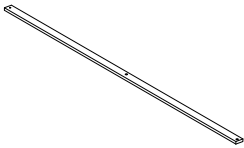






# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL#27420 Q /27430 Q


Thank you for purchasing the quality product.Be sure to check all packing material carefull for small parts which may have come loose inside the carton during shipment.Seperate,identify and count all parts and metal hardware.Compare with all parts list to be sure all parts are present.If any part(s) are missing or damaged,please contact your local furniture dealer.For efficient and speedy service,please indicate the model number and code letter of part(s) needed.

\*\*\* Do not fully tighten screws until fully assembled \*\*\*

Part Desc.			Full/ Queen	King
A	Headboard		1pc	1pc
B	Footboard		1pc	1pc
C	Side Rail R/ L		2pairs	2pairs
D	Slat		4pcs	4pcs

E	Headboard Leg		2pcs	2pcs
F	Footboard Leg		2pcs	2pcs
G	Side Rail Support Leg		2pcs	2pcs
H	Slat Support Leg		4pcs	8pcs

## HARDWARE REQUIRED

Hardware Desc.			Full/ Queen	King
1		M8x40mm Wood Dowel	2pcs	2pcs
2		M8x20mm Bolt Short	8pcs	8pcs
3		M6x25mm Bolt Short	8pcs	8pcs
4		M6x30mm Bolt Middle	4pcs	8pcs
5		M6x50mm Bolt Long	8pcs	8pcs
6		M4x32mm CSK Screw	8pcs	8pcs
7		M5x65mm Hex Wrench	1pc	1pc
8		M4x110mm Hex Wrench	1pc	1pc
9		M6x13mm Spring Washer	6pcs	6pcs
10		M6x19mm Flat Washer	14pcs	14pcs

## Attention

\*\*\*Some number parts listed on the Instruction sheet may not be in parts bag as they may already be assembled.

Carefully check parts and packing materials prior to ordering replacements.

## How to assemble:

