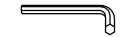


#### **TOOLS REQUIRED**



#### Allen Wrench

(Included)



#### Phillips Screwdriver

(Not Included)



2 - People Recommended

### **ASSEMBLY RATING**



EASY DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.

**VERSION # 20-02-14** 



Are you missing anything?	Check out our Quick Tips!
Double-check all parts, hardware and accessories listed on Page 6 are accounted for.	We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!
Should we send any replacements?	Prep Time!
Are there any irregularities or flaws in the parts? We can send replacements!	Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as

## PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.





#### **Teamwork**

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.





#### **Suitable Location**

Assembling near the area of the intended location is highly recommended.





#### **Sufficient Space**

Make sure you have enough space to move around during the assembly.





#### **Avoid Scratches**

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.





#### **Flat Surface**

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

## ASSEMBLY AND CARE ADVICE



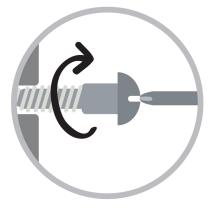
FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes.



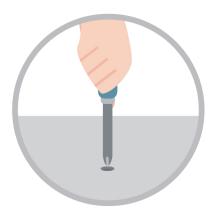
Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Save the instructions and store any supplied tools for later maintenance.



After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

# CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

#### Note:

Every cam lock bolt must have a cam lock connector in order to fasten the parts together.

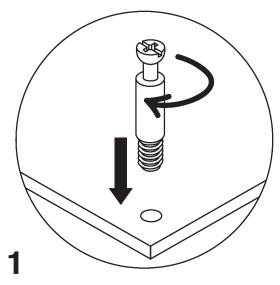


cam lock

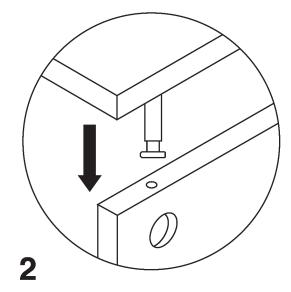


cam bolt can

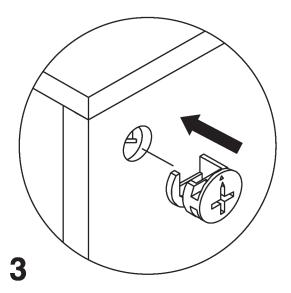
lock screwdriver



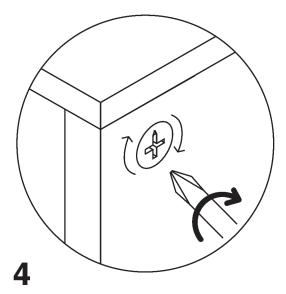
Screw the cam bolt into panel.



Insert the cam bolt into the bolt hole of joint panel.



Align the cam lock with its side opening (or arrow) pointing to cam bolt.

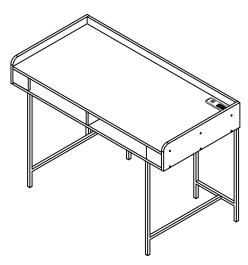


Turn the cam lock clockwise gently until it will not turn any more.

## DESK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.

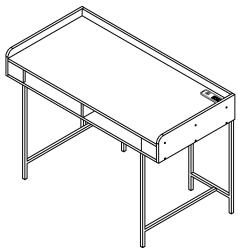


## **PARTS** #1)1pc #3)1pc #2)1pc **TOP PANEL LEFT PANEL RIGHT PANEL** #61pc #4)1pc #5)1pc MIDDLE PANEL **BOTTOM PANEL BACK PANEL** #8 2pcs (#9)2pcs #7)2pcs FRONT PANEL **BACK FRAME F FRAME CROSSBAR POWER**

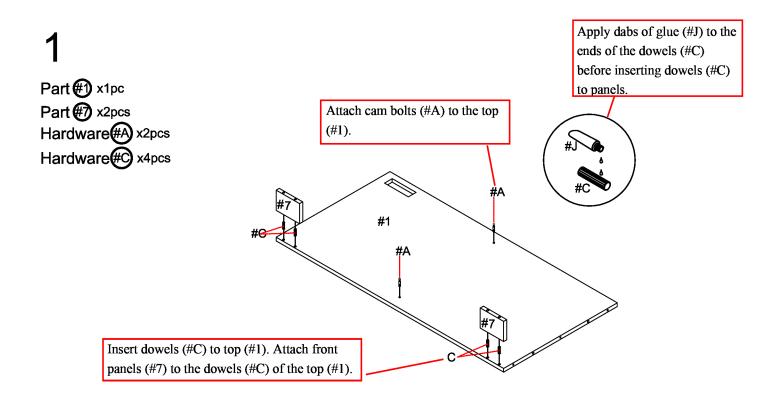
## DESK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## **HARDWARE** (#A)2pcs (#B)2pcs #C)22pcs **CAM-BOLT CAM-LOCK** WOOD DOWEL 8 x 30mm (#D)2pcs #F)27pcs #E)2pcs LONG SCREW 8 x 38mm **SHORT SCREW** MEDIUM SCREW 8 x 28mm #G4pcs #H)6pcs #1)6pcs **CAP 18 x 18mm** LONG BOLT 1/4" x 35mm BOLT 1/4" x 25mm #J)1pc **GLUE** Allen Wench 4mm





Part #5 x1pc
Part #6 x1pc
Hardware #B x2pcs
Hardware #C x4pcs
Hardware #F x3pcs

1) Align middle panel (#6) to the cam bolts of the top, then secure by using cam locks (#B).
2) Insert dowels (#C) to front panel, then align bottom (#5) to the unit. Secure by using screws (#F).

#5
#6
#6
#8

3

Part #2 x1pc

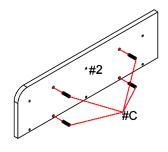
Part (#3) x1pc

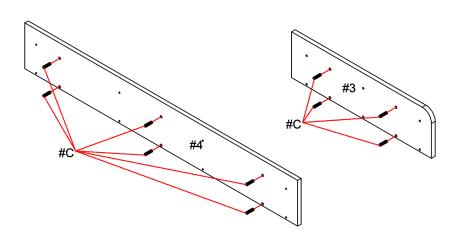
Part #4 x1pc

Hardware#C x14pcs

Insert dowels (#C) to the following panels below.

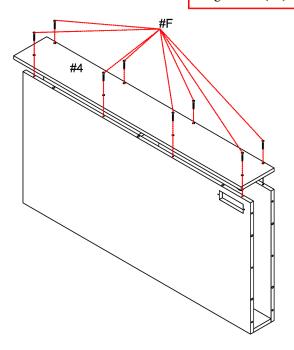






4

Part (44) x1pc Hardware (4F) x8pcs Align back panel (#4) to the unit, then secure by using screws (#F).



Part #3 x1pc Hardware#F x6pcs Align left and right panels (#2,3) to the unit, then secure by using screws (#F). Part #2 x1pc Hardware#F x6pcs

7

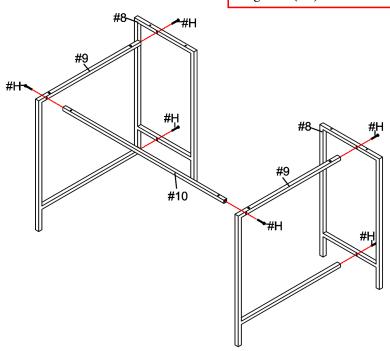
Part #8 x2pcs

Part #9 x2pcs

Part #10 x1pc

Hardware#H x6pcs

Align frames (#8,9,10) together, then secure by using bolts (#H).



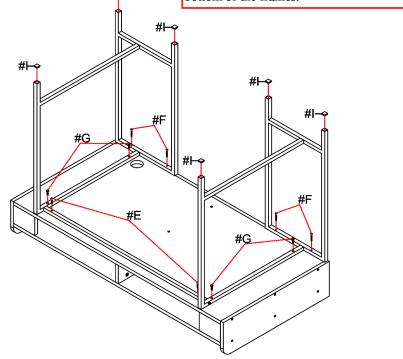
8

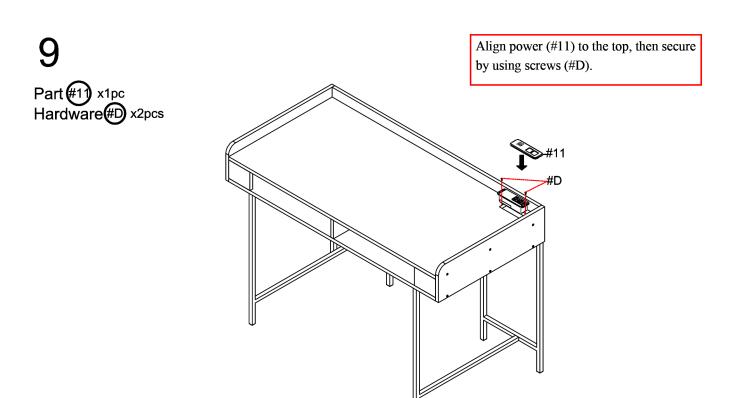
Hardware#F x2pcs
Hardware#F x4pcs

Hardware#G x4pcs

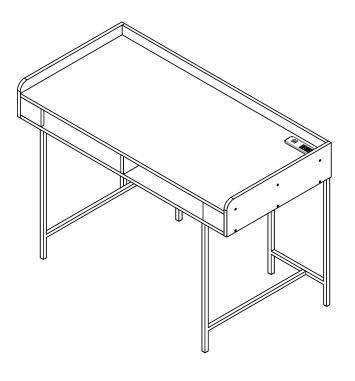
Hardware#1 x6pcs

Align frames to the top, then secure by using bolts (#G) and screws (#F). Attach caps (#I) to the bottom of the frames.





10



## **ASSEMBLY COMPLETED**



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

#### ✓ Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

#### ✓ Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting of adjusting the placement.